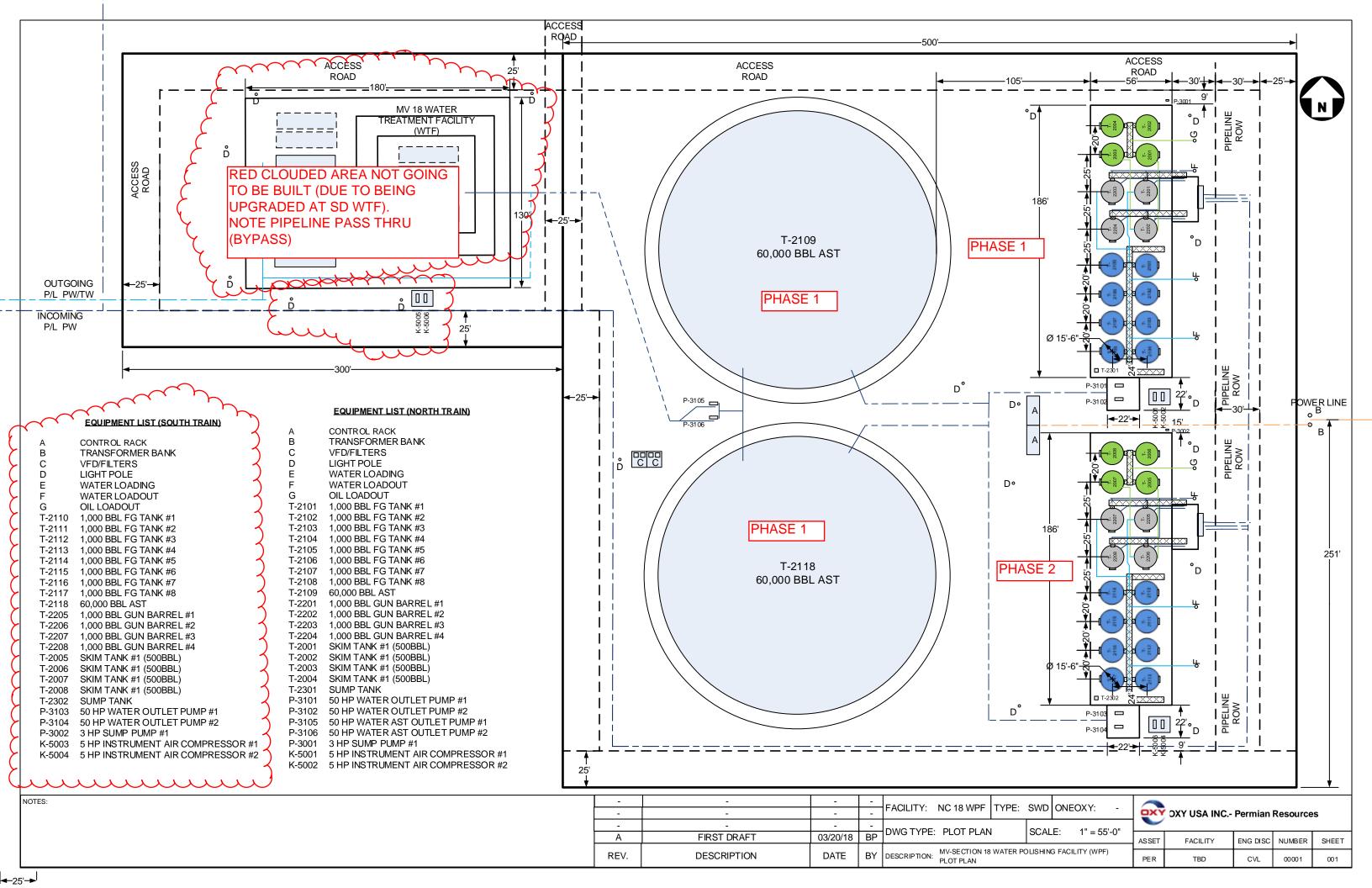
Modification

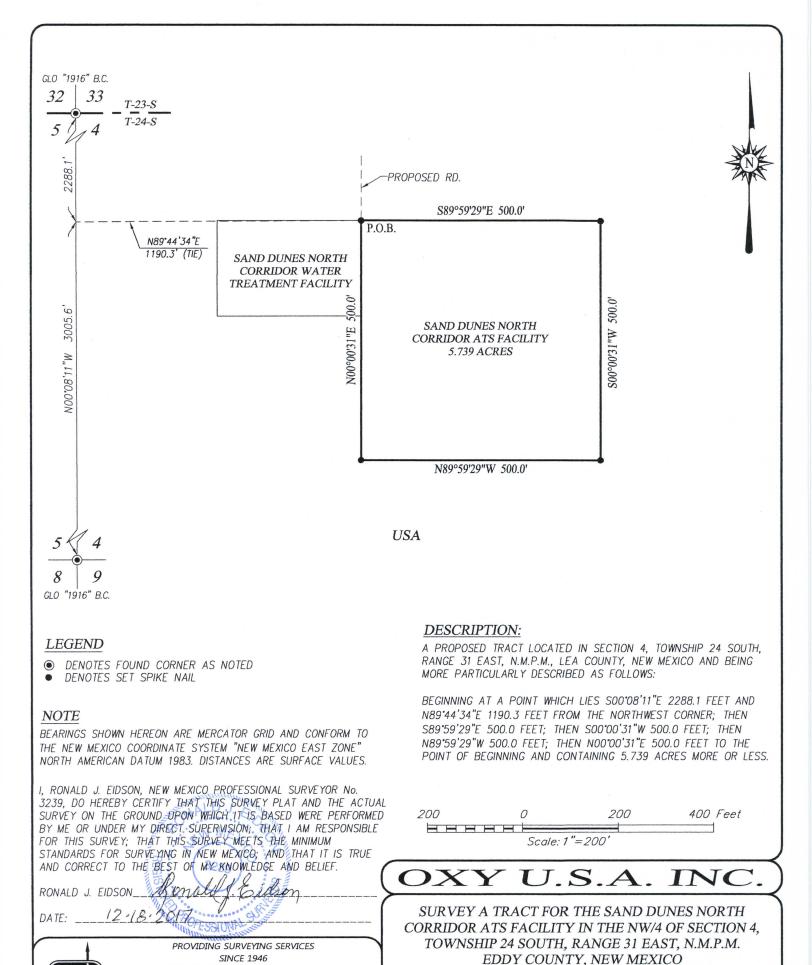
Oxy USA Inc. submits the following modification of the Sand Dunes Recycling Facility:

This modification is in regards to the addition of two synthetically lined ASTs. The ASTs have a total capacity of 60,000 bbl. each and are lined with two 30 mil (minimum) LLDPE or two 40 mil (minimum) HDPE liners. An additional 30 mil (minimum) LLDPE or 40 mil (minimum) HDPE shall be placed on the base of the tank and shall act as an additional protective layer and the foundation for the visual leak detection system should a breach occur through the upper primary and secondary liner. The AST subgrade shall be covered with a geocomposite or geotextile to protect the liner system. The ASTs shall be netted and maintain at least 2 ft. of freeboard capacity. The facility layout and design/construction specifications for the ASTs are attached. The ASTs may be constructed with an under mount manifold as opposed to over the top discharge/suction line. The ASTs will serve as pre-treatment tanks and act as a buffer system before the input to the recycling facility – preventing system upsets by providing steady flow.

These tanks will be located at a gunbarrel water polishing facility upstream of the recycling facility. The gunbarrel water polishing facility is located 1300 ft. to the southeast of the recycling facility. See the attached layout diagrams.

A copy of the C-147 will be submitted to the land owner (BLM).





Survey Date: 12/05/17

W.O. No.: 17111127

CAD Date: 12/15/17

Rel. W.O.:

Drawn By: ACK

Sheet 1 of 1

JOHN WEST SURVEYING COMPANY
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