OCD Received 11/25/2020

Form 3160-3 (June 2015) UNITED STATES DEPARTMENT OF THE I BUREAU OF LAND MAN	5. Lease Serial No. NMM0473362						
	DRILL OR	REENTER		6. If Indian, Allotee of	r Iribe Name		
1a. Type of work: Image: DRILL	REENTER			7. If Unit or CA Agreement, Name and No.			
1b. Type of Well: Image: Construction of Completion: Image: Construction of Completion of Co	8. Lease Name and Well No. SHAMROCK 34 FED STATE COM						
				132H			
2. Name of Operator COLGATE OPERATING LLC				9. API well No. 30	015 47751		
3a. Address 306 W. Wall St., Suite 500, Midland, TX 79701	3b. Phone N (432) 695-4	o. (include area coa	le)	10. Field and Pool, or WINCHESTER/BON	Exploratory IE SPRING		
 Location of Well (Report location clearly and in accordance of At surface NESE / 2610 FSL / 340 FEL / LAT 32.6171 At proposed prod. zone SWNW / 2210 FNL / 10 FWL / L 	with any State 889 / LONG AT 32.61829	requirements.*) -104.157204 957 / LONG -104.1	901918	11. Sec., T. R. M. or E SEC 34/T19S/R28E/	Blk. and Survey or Area		
14. Distance in miles and direction from nearest town or post off 14 miles	fice*			12. County or Parish EDDY	13. State NM		
15. Distance from proposed* 2300 feet location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any)	16. No of a 880	eres in lease	17. Spacin 320.0	pacing Unit dedicated to this well 0			
18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft. 45 feet	19. Propose 8493 feet /	d Depth 18906 feet	20. BLM/ FED: NM	/BIA Bond No. in file MB001382			
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 3310 feet	22. Approxi 09/01/2020	mate date work will	start*	23. Estimated duration 90 days			
	24. Attac	hments					
The following, completed in accordance with the requirements o (as applicable)	of Onshore Oil	and Gas Order No.	1, and the H	Iydraulic Fracturing rul	e per 43 CFR 3162.3-3		
 Well plat certified by a registered surveyor. A Drilling Plan. 		4. Bond to cover the Item 20 above).	ne operation	s unless covered by an e	existing bond on file (see		
3. A Surface Use Plan (if the location is on National Forest Syste SUPO must be filed with the appropriate Forest Service Office	em Lands, the e).	5. Operator certifie6. Such other site sBLM.	cation. pecific infor	mation and/or plans as n	nay be requested by the		
25. Signature (Electronic Submission)	Name BRIAI	(Printed/Typed) N WOOD / Ph: (43	32) 695-42	24 I	Date 06/17/2020		
President							
Approved by (Signature) (Electronic Submission)	Name Cody	(Printed/Typed) Layton / Ph: (575)	234-5959	[1	Date 11/23/2020		
Title Assistant Field Manager Lands & Minerals	Office Carlsl	ad Field Office					
Application approval does not warrant or certify that the applican applicant to conduct operations thereon. Conditions of approval, if any, are attached.	nt holds legal	or equitable title to t	hose rights	in the subject lease whi	ch would entitle the		
Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, m of the United States any false, fictitious or fraudulent statements	make it a crimo or representat	e for any person kno ions as to any matter	wingly and r within its	willfully to make to any jurisdiction.	y department or agency		
nuds are not to be used until fresh water zones are cased and cemer rom the oil or diesel. This includes synthetic oils. Oil based mud, c st be contained in a steel closed loop system. Will require a directional survey with the C-104	nted providing drilling fluids	and	IONS	Once the well is spuc contamination throug surface, the operator the fresh water zone	d, to prevent ground water gh whole or partial conduits fr shall drill without interruption or zones and shall immediatel tection string		
. ,	TATE	TH CUNDL		coment the water pro	account suring		

(Continued on page 2)

Approval Date: 11/23/2020

*(Instructions on page 2)

Entered - KMS NMOCD

District I 1625 N. French Dr., Hobbs, NM 88240 Phone: (575) 393-6161 Fax: (575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone: (575) 748-1283 Fax: (575) 748-9720

District III 1000 Rio Brazos Road, Aztec, NM 87410 Phone: (505) 334-6178 Fax: (505) 334-6170

District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505

Phone: (505) 476-3460 Fax: (505) 476-3462

State of New Mexico Energy, Minerals & Natural Resources Department OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, NM 87505

Form C-102 Revised August 1, 2011 Submit one copy to appropriate District Office

AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

30-015- 4	PI Number 7751	r		² Pool Code 65010	e)	WINCH	³ Pool Na IESTER; BC	me DNE SF	RING	à					
⁴ Property C	ode				⁵ Property I	Name			6 1	Well Number					
329804			SHAMROCK 34 FED COM 132H												
⁷ OGRID N	lo.		⁸ Operator Name ⁹ Elevation												
3714	49			CO	LGATE OPER	ATING, LLC				3309.5					
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/We	est line	County					
I	34	19 S	28 E		2610	SOUTH	340	EAS	ST	EDDY					
			пB	ottom H	ole Location	If Different Fr	om Surface								
UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/We	est line	County					
E	33	19 S	28 E		2210 NORTH 10 WEST EDDY										
¹² Dedicated Acres	¹³ Joint	or Infill	¹⁴ Consolidation	Code	Code ¹⁵ Order No.										
320.00			С												

No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.



State of New Mexico Energy, Minerals and Natural Resources Department

Submit Original to Appropriate District Office

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505

GAS CAPTURE PLAN

Date: <u>4/3/2020</u>

X Original

Operator & OGRID No.: Colgate Operating, LLC (371449)

□ Amended - Reason for Amendment:_

This Gas Capture Plan outlines actions to be taken by the Operator to reduce well/production facility flaring/venting for new completion (new drill, recomplete to new zone, re-frac) activity.

Note: A C-129 must be submitted and approved prior to exceeding 60 days allowed by Rule 19.15.18.12.4

Well(s)/Product	tion Facility	v – Name of facility

The well(s) that will be located at the production facility are shown in the table below.

Well	API	SHL (ULSTR)	SHL Footages	Expected MCF/D	Flared or Vented	Comments
Shamrock 34 Fed Com 122H	30-015-	1-34-19S-28E	2610 FSL & 295 FEL	3000	30 days	Time depends on well clean up
Shamrock 34 Fed Com 132H	30-015-	I-34-19S-28E	2610 FSL & 340 FEL	3000	30 days	Time depends on well clean up

Gathering System and Pipeline Notification

Well will be connected to a production facility after flowback operations are complete, if gas transporter system is in place. No gas contract has been signed, but a potential transporter is DCP Operating Company, LP (36785) who transports gas from OXY's DWU Federal 6 well in I-34-19s-28e. That well is \approx 900' SW. Colgate Operating, LLC will provide (periodically) to its Gas Transporter a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, Colgate Operating, LLC and its Gas Transporter have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at an as yet undetermined Gas Transporter Processing Plant located in Eddy County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

Flowback Strategy

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on its <u>Gas Transporter</u> system at that time. Based on current information, it is <u>Colgate Operating, LLC's</u> belief an existing or new system can take this gas upon completion of the well(s). Safety requirements during cleanout operations from using underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

Alternatives to Reduce Flaring

Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

- Power Generation On lease
 - Only a portion of gas is consumed operating the generator, remainder of gas will be flared
- Compressed Natural Gas On lease
 - o Gas flared would be minimal, but might be uneconomical to operate when gas volume declines
- NGL Removal On lease
 - Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

Additional Operator Remarks

Location of Well

0. SHL: NESE / 2610 FSL / 340 FEL / TWSP: 19S / RANGE: 28E / SECTION: 34 / LAT: 32.6171889 / LONG: -104.157204 (TVD: 0 feet, MD: 0 feet) PPP: SENW / 2210 FNL / 2640 FWL / TWSP: 19S / RANGE: 28E / SECTION: 34 / LAT: 32.61843 / LONG: -104.164621 (TVD: 8633 feet, MD: 11026 feet) PPP: SENE / 2405 FNL / 166 FEL / TWSP: 19S / RANGE: 28E / SECTION: 34 / LAT: 32.6179144 / LONG: -104.156639 (TVD: 4185 feet, MD: 4203 feet) BHL: SWNW / 2210 FNL / 10 FWL / TWSP: 19S / RANGE: 28E / SECTION: 33 / LAT: 32.6182957 / LONG: -104.1901918 (TVD: 8493 feet, MD: 18906 feet)

BLM Point of Contact

Name: Gavin Mickwee Title: Land Law Examiner Phone: (575) 234-5972 Email: gmickwee@blm.gov

PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

OPERATOR'S NAME:	Colgate Operating LLC
LEASE NO.:	NMNM0473362
LOCATION:	Section 34, T.19 S., R.28 E., NMPM
COUNTY:	Eddy County, New Mexico

WELL NAME & NO.:	Shamrock 34 Fed State Com 132H
SURFACE HOLE FOOTAGE:	2610'/S & 340'/E
BOTTOM HOLE FOOTAGE	2210'/N & 10'/W

COA

H2S	C Yes	🖸 No	
Potash	🖸 None	Secretary	🖸 R-111-P
Cave/Karst Potential	Low	C Medium	🖸 High
Cave/Karst Potential	Critical		
Variance	C None	E Flex Hose	C Other
Wellhead	Conventional	C Multibowl	C Both
Other	□4 String Area	Capitan Reef	□ WIPP
Other	Fluid Filled	Cement Squeeze	Pilot Hole
Special Requirements	□ Water Disposal	COM	🗖 Unit

A. HYDROGEN SULFIDE

A Hydrogen Sulfide (H2S) Drilling Plan shall be activated 500 feet prior to drilling into the **Cherry Canyon and Brushy Canyon** formation. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.

B. CASING

- 1. The **13-3/8** inch surface casing shall be set at approximately **310 feet** (a minimum of **70 feet (Eddy County)** into the Rustler Anhydrite and above the salt) and cemented to the surface.
 - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

Page 1 of 8

- b. Wait on cement (WOC) time for a primary cement job will be a minimum of $\underline{\mathbf{8}}$ <u>hours</u> or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the **9-5/8** inch intermediate casing shall be set at approximately **3020 feet** is:
 - Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.
 - In <u>High Cave/Karst Areas</u> if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.
 - In <u>Capitan Reef Areas</u> if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.
 - Special Capitan Reef requirements. If lost circulation (50% or greater) occurs below the Base of the Salt, the operator shall do the following:
 - Switch to fresh water mud to protect the Capitan Reef and use fresh water mud until setting the intermediate casing. The appropriate BLM office is to be notified for a PET to witness the switch to fresh water.
 - Daily drilling reports from the Base of the Salt to the setting of the intermediate casing are to be submitted to the BLM CFO engineering staff via e-mail by 0800 hours each morning. Any lost circulation encountered is to be recorded on these drilling reports. The daily drilling report should show mud volume per shift/tour. Failure to submit these reports will result in an Incidence of Non-Compliance being issued for failure to comply with the Conditions of Approval. If not already planned, the operator shall run a caliper survey for the intermediate well bore and submit to the appropriate BLM office.
- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
 - Cement should tie-back at least 50 feet on top of Capitan Reef top or 200 feet into the previous casing, whichever is greater. If cement does not circulate see B.1.a, c-d above.
 Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst, potash or capitan reef. Cement excess is less than 25%, more cement might be required.

Page 2 of 8

C. PRESSURE CONTROL

- 1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'
- 2. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **5000** (**5M**) psi.
 - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
 - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
 - c. Manufacturer representative shall install the test plug for the initial BOP test.
 - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
 - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

D. SPECIAL REQUIREMENT (S)

Communitization Agreement

- The operator will submit a Communitization Agreement to the Santa Fe Office, 301 Dinosaur Trail Santa Fe, New Mexico 87508, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. <u>When the Communitization Agreement number is known, it shall also be on the sign.</u>

GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)
 - Eddy County Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822
 - Lea County
 Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575) 393-3612
- 1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
 - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
 - b. When the operator proposes to set surface casing with Spudder Rig
 - Notify the BLM when moving in and removing the Spudder Rig.
 - Notify the BLM when moving in the 2nd Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
 - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
- 2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.
- 3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

Page 4 of 8

A. CASING

- 1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
- <u>Wait on cement (WOC) for Potash Areas:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least <u>24 hours</u>. WOC time will be recorded in the driller's log. The casing intergrity test can be done (prior to the cement setting up) immediately after bumping the plug.
- 3. <u>Wait on cement (WOC) for Water Basin:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least <u>8 hours</u>. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing intergrity test can be done (prior to the cement setting up) immediately after bumping the plug.
- 4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
- 5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
- 6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
- 7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
- 8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.
- B. PRESSURE CONTROL

Page 5 of 8

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: The flex line must meet the requirements of API 16C. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
- 3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
 - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
 - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
 - c. Manufacturer representative shall install the test plug for the initial BOP test.
 - d. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
 - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
 - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not

Page 6 of 8

hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).

- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time, except the casing pressure test can be initiated immediately after bumping the plug (only applies to single stage cement jobs).
- c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.
- C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

D. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

Page 8 of 8

WAFMSS

U.S. Department of the Interior BUREAU OF LAND MANAGEMENT

APD ID: 10400058139

Operator Name: COLGATE OPERATING LLC

Well Name: SHAMROCK 34 FED STATE COM

Submission Date: 06/17/2020

Highlighted data reflects the most recent changes

Show Final Text

Well Type: OIL WELL

Well Work Type: Drill

Well Number: 132H

Section 1 - Geologic Formations

Formation			True Vertical	Measured			Producing
ID	Formation Name	Elevation	Depth	Depth	Lithologies	Mineral Resources	Formation
762456	QUATERNARY	3310	Ö	Ö	OTHER : None	USEABLE WATER	N
762457	RUSTLER ANHYDRITE	3210	100	100	ANHYDRITE	NONE	N
762458	TOP SALT	2958	352	352	SALT	NONE	N
762459	BASE OF SALT	2632	678	678	SALT	NONE	N
762460	YATES	2355	955	955	SANDSTONE	NONE	N
762461	CAPITAN REEF	795	2515	2521	LIMESTONE	USEABLE WATER	N
762462	CHERRY CANYON	262	3048	3058	SANDSTONE	NONE	N
762463	LOWER BRUSHY CANYON 8A	-515	3825	3841	SANDSTONE	NATURAL GAS, OIL	N
762464	BONE SPRING	-875	4185	4203	LIMESTONE	NATURAL GAS, OIL	N
762465	BONE SPRING 1ST	-3125	6435	6467	SANDSTONE	NATURAL GAS, OIL	N
762466	BONE SPRING 2ND	-3347	6657	6689	LIMESTONE	NATURAL GAS, OIL	N
762467	BONE SPRING 2ND	-3865	7175	7207	SANDSTONE	NATURAL GAS, OIL	N
762483	BONE SPRING 3RD	-4505	7815	7847	LIMESTONE	NATURAL GAS, OIL	N
762484	BONE SPRING 3RD	-5090	8400	8450	SANDSTONE	NATURAL GAS, OIL	Y

Section 2 - Blowout Prevention

Drilling Plan Data Report

11/25/2020

Well Name: SHAMROCK 34 FED STATE COM

Well Number: 132H

Pressure Rating (PSI): 10M

Rating Depth: 10000

Equipment: 10M BOPE with WP ratings in excess of anticipated maximum surface pressure will be used for well control from drilling out of the surface casing to TMD. A rotating head will also be installed and used as needed. All BOPE connections will be flanged, welded, or clamped. All choke lines will be straight, unless targeted with running tees, or tee blocks are used. Choke lines will be anchored to prevent whip and reduce vibrations. All valves in the choke line and choke manifold will be full opening to avoid restrictions and to allow straight fluid paths to minimize potential erosion. All gauges used in the well control system will be designed for drilling fluid service. A top drive inside BOP valve will be used at all times. Subs equipped with full opening valves sized to fit the drill pipe and collars will be available on the rig floor in the open position. The key to operate the valve equipped subs will be on the rig floor at all times. Accumulator system will have sufficient capacity to open the HCR and close all 3 sets of rams plus the annular preventer while retaining >300 psi above pre-charge on the closing manifold. (Accumulator system will be capable of doing so without using the closing unit pumps). Fluid reservoir capacity will be twice the usable fluid volume of the accumulator system capacity. Fluid level will be maintained at the manufacturer's recommended level. Before connecting the closing unit to the BOP stack, an accumulator pre-charge pressure test will be performed to ensure the pre-charge pressure is within 100 psi of the desired pre-charge pressure. (Only nitrogen gas will be used to pre-charge). Two independent power sources will available at all times to power the closing unit pumps so the pumps can automatically start when the closing valve manifold pressure has decreased to the pre-set level. Closing unit pumps will be sized to allow opening of HCR and closing of annular preventer on 5" drill pipe achieving >200 psi above pre-charge pressure with the accumulator system isolated from service in 2 minutes. A valve will be installed in the closing line as close to the annular preventer as possible to act as a locking device. The valve will be maintained in the open position and will be closed only when the power source for the accumulator system is inoperative. Remote controls capable of opening and closing all preventers and the HCR will be readily accessible to the driller. Master controls with the same capability will be operable at the accumulator. Wellhead will be a multi-bowl speed head allowing for hang-off of intermediate casing and isolation of the 13.375 x 9.625 annulus without breaking the connection between the BOP and wellhead to install an additional casing head. A wear bushing will be installed and inspected frequently to guard against internal wear to wellhead.

Requesting Variance? YES

Variance request: Colgate requests a variance to drill the well using a co-flex line between the BOP and choke manifold. Certificate for proposed hose is attached. Manufacturer does not require the hose to be anchored. If this hose is not available, then a hose of equal or higher rating will be used.

Testing Procedure: After surface casing is set and the BOPE installed, pressure tests of BOPE will be performed by a 3rd party tester using water and a test plug to 250 psi low and 10,000 psi high. To deem a pressure test successful, pressure must be maintained for 10 minutes without any bleed-off. A valve on the wellhead below the test plug seat will be open at all time during BOPE tests to guard against casing damage. BOPE will be re-tested in this manner after any connection breaks or passage of allotted time (25 days). Any BOPE which fails a pressure test after initial installation will be replaced before drilling out of the surface casing shoe. If at any time a BOPE component cannot function to secure the hole, the hole will be secured using a retrievable packer. The non-functioning BOPE component will be repaired or replaced. After repair or replacement, a pressure test of the component and any connection broken to repair or replace the non-functioning component will be tested in the same manner as described for the initial BOPE installation. Annular preventer will be function tested on each trip. BOPE pit levels drills will be conducted weekly with each drilling crew. All pressure tests performed on BOPE and BOPE pit level drills will be recorded in the drilling log. Isolation of the 13.375 x 9.625 casing annulus will be confirmed by pressure testing of wellhead sealing component after said sealing component is installed.

Choke Diagram Attachment:

Shamrock_122H_Choke_20200617165357.pdf

BOP Diagram Attachment:

Shamrock_122H_BOP_20200617165405.pdf

Well Number: 132H

Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	310	0	310	3310	3000	310	J-55	54.5	BUTT	1.12 5	1.2	DRY	1.6	DRY	1.6
2	INTERMED IATE	12.2 5	9.625	NEW	API	N	0	2970	0	2961	3309	349	2970	J-55	36	BUTT	1.12 5	1.2	DRY	1.6	DRY	1.6
3	PRODUCTI ON	8.75	5.5	NEW	API	N	0	18906	0	8493	3309	-5183	18906	HCP -110	20	OTHER - CDC HTQ	1.12 5	1.12 5	DRY	1.6	DRY	1.6

Casing Attachments

Casing ID: 1 String Type: SURFACE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Shamrock_132H_Casing_Design_Assumptions_20200630093610.pdf

Well Name: SHAMROCK 34 FED STATE COM

Well Number: 132H

Casing Attachments

Casing ID: 2 String Type: INTERMEDIATE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Shamrock_132H_Casing_Design_Assumptions_20200630093542.pdf

Casing ID: 3 String Type: PRODUCTION

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

5.5in_USS_CDC_Casing_Spec_20200617165548.pdf

Shamrock_132H_Casing_Design_Assumptions_20200630093633.pdf

Section 4	4 - Ce	emen	t								
String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	0	0	0	0	0	0	None	None
SURFACE	Tail		0	310	224	1.8	13.5	403	100	Class C	Salt + accelerator + extender + LCM
PRODUCTION	Lead		0	0	0	0	0	0	0	None	None
PRODUCTION	Tail		2050	1890 6	4089	1.24	14.2	5070	20	Class H	Fluid loss + dispersant + retarder + LCM

Well Name: SHAMROCK 34 FED STATE COM

Well Number: 132H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
INTERMEDIATE	Lead		0	2970	642	2.19	12.7	1405	100	Class C	Salt + extender + LCM
INTERMEDIATE	Tail		0	2970	175	1.33	14.8	232	25	Class C	Accelerator + LCM

Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: All necessary mud products for weight addition and fluid loss control will be on site at all times. Mud program is subject to change due to hole conditions.

Describe the mud monitoring system utilized: Pason PVT system satisfying Onshore Order 1. Both visual and electronic mud monitoring equipment will be used to detect volume changes indicating loss or gain of circulating system fluid volume. Slow pump rates will be taken and recorded every tour in the drilling log. Mud engineer will perform tests and provide a written report at least every 12 hours while circulating. A trip tank will be used. Trip sheet will be recorded to ensure wellbore is taking proper fill or displacing proper fluid volume during all tripping operations. Gas detecting equipment will be used to monitor for hydrocarbon gas at the shakers while drilling and/or circulating. H2S monitors with visual and auditory alarms will be installed and operational at the shakers, rig floor, and cellar while drilling and/or circulating. A flare system with an effective method for ignition will be used to gather and burn all gas. Flare will discharge >100 from the wellbore. Flare line will be straight unless targeted with running tees. A mud gas separator will be installed and operable >500 before the first anticipated hydrocarbon zone.

Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (Ibs/gal)	Max Weight (Ibs/gal)	Density (Ibs/cu ft)	Gel Strength (lbs/100 sqft)	НА	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	310	OTHER : Fresh water spud	8.6	9							
310	2970	OTHER : Brine water	10	10.2							
2970	1890 6	OTHER : Cut brine poly oil mud	9	10							

Operator Name: COLGATE OPERATING LLC

Well Name: SHAMROCK 34 FED STATE COM

Well Number: 132H

Section 6 - Test, Logging, Coring

List of production tests including testing procedures, equipment and safety measures:

Directional surveys will be collected via MWD tools at <200 intervals.

GR log will be acquired by MWD tools from the intermediate casing to TD.

A formation integrity test (FIT) will be performed on all casing strings after BOPE is installed to at least 1 ppg over planned section mud after drilling 10 of new hole.

List of open and cased hole logs run in the well:

GAMMA RAY LOG,

Coring operation description for the well:

No core, drill stem test, open hole log, CBL, or temperature survey is planned.

Section 7 - Pressure

Anticipated Bottom Hole Pressure: 3677

Anticipated Surface Pressure: 1777

Anticipated Bottom Hole Temperature(F): 120

Anticipated abnormal pressures, temperatures, or potential geologic hazards? NO

Describe:

Contingency Plans geoharzards description:

Contingency Plans geohazards attachment:

Hydrogen Sulfide drilling operations plan required? YES

Hydrogen sulfide drilling operations plan:

Shamrock_132H_H2S_Plan_20200630093747.pdf

Section 8 - Other Information

Proposed horizontal/directional/multi-lateral plan submission:

Shamrock_132H_Horizontal_Plan_20200630093429.pdf

Other proposed operations facets description:

Cement will be placed on all casing strings using the pump and plug method. A float will be installed in the casing shoe and float collar on all casing strings to hold cement in place once pumping is completed. A top plug will be used on all casing strings to prevent contamination of the cement by the displacement fluid. A pre-flush fluid will be pumped before cementing to aid in removal of the drilling mud from the wellbore, prevent drilling mud contamination of the cement, and prepare the surfaces of the wellbore and casing for cement.

After cement has set undisturbed for 8-hours and has reached a compressive strength of 500-psi across the zone of interest, then the 13.375 surface casing will be pressured to 1500 psi and held for 30-minutes. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period.

Well Name: SHAMROCK 34 FED STATE COM

The casing pressure test will be completed against the blind rams of the 13.625" 10M BOPE before picking up tools to drill out. After cement has set undisturbed for 8-hours and has reached a compressive strength of 500-psi across the zone of interest, then the 9.625" intermediate casing will be pressured to 2500 psi and held for 30-minutes. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period.

The casing pressure test will be completed against the lower pipe rams of the 13.625" 10M BOPE immediately before drilling out the float equipment. Casing pressure test on the 5.5 production casing will occur >72 hours after the cement is placed and reached ultimate compressive strength. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period. Casing will be tested by pressuring up to 10,000 psi and holding pressure for 30-minutes before starting perforation and stimulation operations.

Other proposed operations facets attachment:

CoFlex_Certs_20200617165956.pdf Shamrock_132H_Drill_Plan_20200630093359.pdf Shamrock_132H_Anti_Collision_Report_20200630093444.pdf Shamrock_132H_Closed_Loop_20200630093503.pdf Shamrock_132H_Speedhead_Specs_20200630093513.pdf

Other Variance attachment:

Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

Drilling Program

1. ESTIMATED TOPS

Formation Name	TVD	MD	Bearing
Quaternary	0'	0'	water
Rustler anhydrite	100'	100'	N/A
top salt	352'	352'	N/A
base salt	678'	678'	N/A
Yates sandstone	955'	955'	N/A
Capitan Reef limestone	2515'	2521'	water
Cherry Canyon sandstone	3048'	3058'	N/A
Lower Brushy Canyon sandstone	3825'	3841'	hydrocarbons
Bone Spring limestone	4185'	4203'	hydrocarbons
1 st Bone Spring sandstone	6435'	6467′	hydrocarbons
2 nd Bone Spring limestone	6657'	6689'	hydrocarbons
2nd Bone Spring sandstone	7175'	7207′	hydrocarbons
3 rd Bone Spring limestone	7815′	7847′	hydrocarbons
(КОР	8084'	8116′	hydrocarbons)
3 rd Bone Spring sandstone	8400'	8450'	hydrocarbons
TD	8493'	18906'	hydrocarbons

2. NOTABLE ZONES

Third Bone Spring is the goal. All perforations will be $\geq 100'$ from the dedication perimeter. Closest water well (CP 00926 POD1) is 2.00 miles southeast. Depth to water was not reported in this 300' deep well.



Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

3. PRESSURE CONTROL

10M BOPE with WP ratings in excess of anticipated maximum surface pressure will be used for well control from drilling out of the surface casing to TMD. A rotating head will also be installed and used as needed. All BOPE connections will be flanged, welded, or clamped. All choke lines will be straight, unless targeted with running tees, or tee blocks are used. Choke lines will be anchored to prevent whip and reduce vibrations.

All valves in the choke line and choke manifold will be full opening to avoid restrictions and to allow straight fluid paths to minimize potential erosion. All gauges used in the well control system will be designed for drilling fluid service. A top drive inside BOP valve will be used at all times. Subs equipped with full opening valves sized to fit the drill pipe and collars will be available on the rig floor in the open position. The key to operate the valve equipped subs will be on the rig floor at all times.

Accumulator system will have sufficient capacity to open the HCR and close all 3 sets of rams plus the annular preventer while retaining >300 psi above precharge on the closing manifold. (Accumulator system will be capable of doing so without using the closing unit pumps). Fluid reservoir capacity will be twice the usable fluid volume of the accumulator system capacity. Fluid level will be maintained at the manufacturer's recommended level. Before connecting the closing unit to the BOP stack, an accumulator pre-charge pressure test will be performed to ensure the pre-charge pressure is within 100 psi of the desired pre-charge pressure. (Only nitrogen gas will be used to pre-charge). Two independent power sources will available at all times to power the closing unit pumps so the pumps can automatically start when the closing valve manifold pressure has decreased to the pre-set level. Closing unit pumps will be sized to allow opening of HCR and closing of annular preventer on 5" drill pipe achieving \geq 200 psi above pre-charge pressure with the accumulator system isolated from service in <2 minutes. A valve will be installed in the closing line as close to the annular preventer as possible to act as a locking device. The valve will be



Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

maintained in the open position and will be closed only when the power source for the accumulator system is inoperative.

Remote controls capable of opening and closing all preventers and the HCR will be readily accessible to the driller. Master controls with the same capability will be operable at the accumulator. Wellhead will be a multi-bowl speed head allowing for hang-off of intermediate casing and isolation of the 13.375" x 9.625" annulus without breaking the connection between the BOP and wellhead to install an additional casing head. A wear bushing will be installed and inspected frequently to guard against internal wear to wellhead.

Colgate requests a variance to drill the well using a co-flex line between the BOP and choke manifold. Certificate for proposed hose is attached. Manufacturer does not require the hose to be anchored. If this hose is not available, then a hose of equal or higher rating will be used.

After surface casing is set and the BOPE installed, pressure tests of BOPE will be performed by a 3rd party tester using water and a test plug to 250 psi low and 10,000 psi high. To deem a pressure test successful, pressure must be maintained for 10 minutes without any bleed-off. A valve on the wellhead below the test plug seat will be open at all time during BOPE tests to guard against casing damage. BOPE will be re-tested in this manner after any connection breaks or passage of allotted time (25 days).

Any BOPE which fails a pressure test after initial installation will be replaced before drilling out of the surface casing shoe. If at any time a BOPE component cannot function to secure the hole, the hole will be secured using a retrievable packer. The non-functioning BOPE component will be repaired or replaced. After repair or replacement, a pressure test of the component and any connection broken to repair or replace the non-functioning component will be tested in the same manner as described for the initial BOPE installation.

Annular preventer will be function tested at least weekly. Ram preventers will be function tested on each trip. BOPE pit levels drills will be conducted weekly with



Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

each drilling crew. All pressure tests performed on BOPE and BOPE pit level drills will be recorded in the drilling log. Isolation of the 13.375" x 9.625" casing annulus will be confirmed by pressure testing of wellhead sealing component after said sealing component is installed.

Hole O. D.	Set MD	Set TVD	Casing OD	Weight (lb/ft)	Grade	Joint	Collapse	Burst	Tension
17.5"	0' - 310'	0' - 310'	13.375" surface	54.5	J-55	BTC	1.125	1.2	1.60
12.25"	0' - 2970'	0'- 2961'	9.625" intermed.	36	J-55	ВТС	1.125	1.2	1.60
8.75″	0′ – 18906′	0' – 8493'	5.5" product.	20	HCP- 110	CDC HTQ	1.125	1.2	1.60

4. CASING & CEMENT (all API, all new)

Name	Туре	Sacks	Yield	Cu. Ft.	Weight	Blend	
Surface	Tail	224	1.8	403	13.5	Class C + salt + accelerator + extender + LCM	
TOC = GL	100% Excess			Centralizers on bottom 3 joints starting with the shoe joint, then every other joint to GL			
Intermediate	Lead	642	2.19	1405	12.7	Class C + salt + extender + LCM	
interineulate	Tail	175	1.33	232	14.8	Class C + accelerator + LCM	
TOC = GL	-	100% Excess Lead & 25% Excess Tail			2 centralizers on 1 st joint + 1 centralizer on 2 nd joint + 1 centralizer every 4 th joint to GL		
Production	Tail	4089	1.24	5070	14.2	Class H + fluid loss + dispersant + retarder + LCM	
TOC = 2050'	20% Excess			2 centralizers on 1 st joint + 1 centralizer on 2 nd joint + 1 centralizer every 3rd joint to 2470'			

PROVIDING PERMITS for LAND USERS

WES

INC.

PERMITS

Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

Cement will be placed on all casing strings using the pump and plug method. A float will be installed in the casing shoe and float collar on all casing strings to hold cement in place once pumping is completed. A top plug will be used on all casing strings to prevent contamination of the cement by the displacement fluid. A pre-flush fluid will be pumped before cementing to aid in removal of the drilling mud from the wellbore, prevent drilling mud contamination of the cement, and prepare the surfaces of the wellbore and casing for cement.

After cement has set undisturbed for 8-hours and has reached a compressive strength of 500-psi across the zone of interest, then the 13.375" surface casing will be pressured to 1500 psi and held for 30-minutes. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period.

The casing pressure test will be completed against the blind rams of the 13.625" 10M BOPE before picking up tools to drill out. After cement has set undisturbed for 8-hours and has reached a compressive strength of 500-psi across the zone of interest, then the 9.625" intermediate casing will be pressured to 2500 psi and held for 30-minutes. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period.

The casing pressure test will be completed against the lower pipe rams of the 13.625" 10M BOPE immediately before drilling out the float equipment. Casing pressure test on the 5.5" production casing will occur >72 hours after the cement is placed and reached ultimate compressive strength. Lab reports with the 500-psi compressive strength time for the cement will be on-site for review. A casing test will be deemed successful if test pressure does not decline >10% over the 30-minute period. Casing will be tested by pressuring up to 10,000 psi and holding pressure for 30-minutes before starting perforation and stimulation operations.



Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

5. MUD PROGRAM

All necessary mud products for weight addition and fluid loss control will be on site at all times. Mud program is subject to change due to hole conditions. Mud monitoring system will be an electronic Pason PVT system satisfying Onshore Order 1. Both visual and electronic mud monitoring equipment will be used to detect volume changes indicating loss or gain of circulating system fluid volume.

Slow pump rates will be taken and recorded every tour in the drilling log. Mud engineer will perform tests and provide a written report at least every 12 hours while circulating.

A trip tank will be used. Trip sheet will be recorded to ensure wellbore is taking proper fill or displacing proper fluid volume during all tripping operations.

Gas detecting equipment will be used to monitor for hydrocarbon gas at the shakers while drilling and/or circulating. H2S monitors with visual and auditory alarms will be installed and operational at the shakers, rig floor, and cellar while drilling and/or circulating.

A flare system with an effective method for ignition will be used to gather and burn all gas. Flare will discharge ≥ 100 ' from the wellbore. Flare line will be straight unless targeted with running tees. A mud gas separator will be installed and operable ≥ 500 ' before the first anticipated hydrocarbon zone.

Туре	Interval (MD)	lb/gal	Viscosity	Fluid Loss
fresh water spud	0' - 310'	8.6 - 9.0	28 - 34	NC
brine water	310' - 2970'	10.0 - 10.2	30 - 32	NC
cut brine poly oil mud	2970' - 18906'	9.0 - 10.0	32 - 35	NC



Colgate Operating, LLC Shamrock 34 Fed Com 132H SHL 2610' FSL & 340' FEL 34-19S-28E BHL 2210' FNL & 10' FWL 35-19S-28E Eddy County, NM

6. CORES, TESTS, & LOGS

No core, drill stem test, open hole log, CBL, or temperature survey is planned.

Directional surveys will be collected via MWD tools at \leq 200' intervals.

GR log will be acquired by MWD tools from the intermediate casing to TD.

A formation integrity test (FIT) will be performed on all casing strings after BOPE is installed to at least 1 ppg over planned section mud after drilling 10' of new hole.

7. DOWN HOLE CONDITIONS

No abnormal pressure or temperature is expected. Maximum expected bottom hole pressure is \approx 3677 psi. Expected bottom hole temperature is \approx 120° F. An H2S plan is attached.

8. OTHER INFORMATION

Anticipated spud date is upon approval. It is expected it will take \approx 3 months to drill and complete the well.







Database: Company: Project: Site: Well: Wellbore: Design:	EDM 5000 Colgate Er Eddy Cour Shamrock Shamrock 132H Plan #1	0.14 Single User E nergy nty, NM (N83-NM 34 Fed State Cor 34 Fed State Cor	ob E) n n 132H	Local Co-o TVD Refer MD Refere North Refe Survey Ca	ordinate Reference: ence: ence: erence: Iculation Method:	Well Shamrock 34 3310+25 @ 3335.0 3310+25 @ 3335.0 Grid Minimum Curvature	Fed State Com 132H 00usft (Permit) 00usft (Permit) 9
Project	Eddy Count	ty, NM (N83-NME)				
Map System: Geo Datum: Map Zone:	US State Pla North Americ New Mexico	ne 1983 an Datum 1983 Eastern Zone		System Dat	um:	Mean Sea Level	
Site	Shamrock 3	34 Fed State Com					
Site Position: From: Position Uncertainty:	Мар	0.00 usft	Northing: Easting: Slot Radius:	590, 596,	282.94 usft Latitud 293.88 usft Longit 13-3/16 "Grid C	le: ude: onvergence:	32.62261125 -104.15483124 0.10 °
Well	Shamrock 3	4 Fed State Com	132H				
Well Position Position Uncertainty	+N/-S +E/-W	-1,973.90 usft -727.24 usft 0.00 usft	Northing: Easting: Wellhead Ele	evation:	588,309.04 usft 595,566.64 usft	Latitude: Longitude: Ground Level:	32.61718888 -104.15720398 3,310.00 usft
Wellbore	132H						
Magnetics	Model N	Name	Sample Date	Declinat (°)	ion	Dip Angle (°)	Field Strength (nT)
	10	GRF2020	3/9/2020		7.00	60.21	47,797.86287833
Design	Plan #1						
Audit Notes: Version:			Phase:	PLAN	Tie On Dej	oth: 0.0	0
Vertical Section:		Depth Fr (u	om (TVD) sft)	+N/-S (usft)	+E/-W (usft)	Directi (°)	on
		0.	00	0.00	0.00	269.5	9
Plan Survey Tool Pro Depth From (usft)	gram Depth To (usft)	Date 3/10/2 Survey (Wellbo	020 re)	Tool Name	Rem	arks	
1 0.00	18,905.77	₽ıan #1 (132H)		OWSG MWD R OWSG MWD -	ev 4 Standard		



Database:	EDM 5000.14 Single User Db	Local Co-ordinate Reference:	Well Shamrock 34 Fed State Com 132H
Company:	Colgate Energy	TVD Reference:	3310+25 @ 3335.00usft (Permit)
Project:	Eddy County, NM (N83-NME)	MD Reference:	3310+25 @ 3335.00usft (Permit)
Site:	Shamrock 34 Fed State Com	North Reference:	Grid
Well:	Shamrock 34 Fed State Com 132H	Survey Calculation Method:	Minimum Curvature
Wellbore:	132H		
Design:	Plan #1		

Plan Sections										
Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,300.00	0.00	0.00	1,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,752.50	6.79	33.28	1,751.44	22.38	14.69	1.50	1.50	0.00	33.28	
5,979.24	6.79	33.28	5,948.56	440.02	288.77	0.00	0.00	0.00	0.00	
6,431.74	0.00	0.00	6,400.00	462.40	303.46	1.50	-1.50	0.00	180.00	
8,115.64	0.00	0.00	8,083.90	462.40	303.46	0.00	0.00	0.00	0.00	
9,022.54	90.69	269.59	8,656.82	458.25	-276.38	10.00	10.00	0.00	269.59	
11,212.40	90.69	269.59	8,630.45	442.58	-2,466.03	0.00	0.00	0.00	0.00	
11,280.90	92.06	269.59	8,628.80	442.09	-2,534.51	2.00	2.00	0.00	0.00	
13,704.49	92.06	269.59	8,541.68	424.76	-4,956.47	0.00	0.00	0.00	0.00	
13,795.99	90.23	269.59	8,539.85	424.11	-5,047.94	2.00	-2.00	0.00	180.00	
16,241.23	90.23	269.59	8,530.04	406.61	-7,493.10	0.00	0.00	0.00	0.00	
16,269.88	90.80	269.59	8,529.78	406.40	-7,521.75	2.00	2.00	-0.01	-0.27	
18,905.77	90.80	269.59	8,492.84	387.42	-10,157.31	0.00	0.00	0.00	0.00	03-PBHL(SH34 132H



Local Co-ordinate Reference: TVD Reference: MD Reference: North Reference: Survey Calculation Method:	Well Shamrock 34 Fed State Com 132H 3310+25 @ 3335.00usft (Permit) 3310+25 @ 3335.00usft (Permit) Grid Minimum Curvature	
	Local Co-ordinate Reference: TVD Reference: MD Reference: North Reference: Survey Calculation Method:	Local Co-ordinate Reference:Well Shamrock 34 Fed State Com 132HTVD Reference:3310+25 @ 3335.00usft (Permit)MD Reference:3310+25 @ 3335.00usft (Permit)North Reference:GridSurvey Calculation Method:Minimum Curvature

Measured			Vertical							
Depth	Inclination	Azimuth	Donth			Vertical	Dogleg	Build	Turn	
(usft)	(°)	(°)	(usft)	+N/-S	+E/-W	Section	Rate	Rate	Rate	
		U,	(usit)	(usft)	(usft)	(usft)	(°/100usft)	(°/100usft)	(°/100usft)	
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00			
100.00	0.00	0.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00	
Rustler					0.00	0.00	0.00	0.00	0.00	
200.00	0.00	0.00	200.00	0.00	0.00	0.00				
300.00	0.00	0.00	300.00	0.00	0.00	0.00	0.00	0.00	0.00	
352.00	0.00	0.00	352.00	0.00	0.00	0.00	0.00	0.00	0.00	
Top of Salt					0.00	0.00	0.00	0.00	0.00	
400.00	0.00	0.00								
500.00	0.00	0.00	400.00	0.00	0.00	0.00	0.00	0.00	0.00	
600.00	0.00	0.00	500.00	0.00	0.00	0.00	0.00	0.00	0.00	
678.00	0.00	0.00	600.00	0.00	0.00	0.00	0.00	0.00	0.00	
Base of Salt	0.00	0.00	678.00	0.00	0.00	0.00	0.00	0.00	0.00	
700.00	0.00							0.00	0.00	
700.00	0.00	0.00	700.00	0.00	0.00	0.00	0.00	0.00	0.00	
800.00	0.00	0.00	800 00	0.00	0.00		0.00	0.00	0.00	
900.00	0.00	0.00	900.00	0.00	0.00	0.00	0.00	0.00	0.00	
955.00	0.00	0.00	955.00	0.00	0.00	0.00	0.00	0.00	0.00	
Yates				0.00	0.00	0.00	0.00	0.00	0.00	
1,000.00	0.00	0.00	1 000 00	0.00						
1,100.00	0.00	0.00	1,000.00	0.00	0.00	0.00	0.00	0.00	0.00	
1 200 00	0.00	0.00	1,100.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,200.00	0.00	0.00	1,200.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,300.00	0.00	0.00	1,300.00	0.00	0.00	0.00	0.00	0.00	0.00	
1,400.00	1.50	33.28	1,399.99	1.09	0.72	-0.73	1.50	0.00	0.00	
1,500.00	3.00	33.28	1,499.91	4.38	2.87	-2.90	1.50	1.50	0.00	
1,000.00	4.50	33.28	1,599.69	9.84	6.46	-6.53	1.50	1.50	0.00	
1,700.00	6.00	33.28	1 699 27	17.40		0.00	1.50	1.50	0.00	
1,752.50	6.79	33.28	1 751 44	17.49	11.48	-11.61	1.50	1.50	0.00	
1,800.00	6.79	33.28	1 798 61	22.30	14.69	-14.85	1.50	1.50	0.00	
1,900.00	6.79	33.28	1 897 91	27.00	17.77	-17.96	0.00	0.00	0.00	
2,000.00	6.79	33.28	1 997 21	30.90	24.25	-24.52	0.00	0.00	0.00	
2 100 00	6 70		1,007.21	40.04	30.74	-31.07	0.00	0.00	0.00	
2,100.00	0.79	33.28	2,096.51	56.72	37.22	-37.63	0.00	0.00		
2,200.00	6.79	33.28	2,195.81	66.60	43.71	-44.18	0.00	0.00	0.00	
2,000.00	6.79	33.28	2,295.11	76.48	50.19	-50.74	0.00	0.00	0.00	
2,400.00	6.79	33.28	2,394.40	86.36	56.68	-57.29	0.00	0.00	0.00	
2,000.00	0.79	33.28	2,493.70	96.24	63.16	-63.85	0.00	0.00	0.00	
2,521.45	6.79	33.28	2,515.00	98.36	64 55	05.05		0.00	0.00	
Capitan				00.00	04.55	-65.25	0.00	0.00	0.00	
2,600.00	6.79	33.28	2 593 00	106 10						
2,700.00	6.79	33.28	2 692 30	116.00	69.64	-70.40	0.00	0.00	0.00	
2,800.00	6.79	33.28	2 791 60	125.99	76.13	-76.96	0.00	0.00	0.00	
2,900.00	6.79	33.28	2,890,90	135.76	82.61	-83.51	0.00	0.00	0.00	
3 000 00	6 70	00.00	_,	133.76	89.10	-90.07	0.00	0.00	0.00	
3 058 21	6.79	33.28	2,990.20	145.65	95.58	-96.62	0.00	0.00	0.00	
DI WP Mpt Cree	0.79	33.28	3,048.00	151.40	99.36	-100.44	0.00	0.00	0.00	
2 100 00	ib di						0.00	0.00	0.00	
3,100.00	6.79	33.28	3,089.50	155.53	102.07	-103 18	0.00	0.00		
3,200.00	6.79	33.28	3,188.80	165.41	108.55	-109.73	0.00	0.00	0.00	
3,300.00	6.79	33.28	3,288.10	175.29	115.04	-116 29	0.00	0.00	0.00	
3,400.00	6.79	33.28	3 387 40	105 47		110.23	0.00	0.00	0.00	
3,500.00	6.79	33.28	3 486 70	105.17	121.52	-122.84	0.00	0.00	0.00	
3,600.00	6.79	33.28	3,400.70	195.05	128.01	-129.40	0.00	0.00	0.00	1
3,700.00	6.79	33.28	3 685 20	204.93	134.49	-135.95	0.00	0.00	0.00	
3,800.00	6.79	33.28	3 784 50	214.81	140.97	-142.51	0.00	0.00	0.00	1
3 840 60	0.70		0,104.08	224.69	147.46	-149.06	0.00	0.00	0.00	
3,040.69	6.79	33.28	3,825.00	228.71	150.10	-151.73	0.00	0.00	0.00	
Lower Brushy Ca	inyon				some and the		0.00	0.00	0.00	1
										1



Database:	EDM 5000.14 Single User Db	Local Co-ordinate Reference:	Well Shamrock 34 Fed State Com 132H
Company:	Colgate Energy	TVD Reference:	3310+25 @ 3335.00usft (Permit)
Project:	Eddy County, NM (N83-NME)	MD Reference:	3310+25 @ 3335.00usft (Permit)
Site:	Shamrock 34 Fed State Com	North Reference:	Grid
Well:	Shamrock 34 Fed State Com 132H	Survey Calculation Method:	Minimum Curvature
Wellbore:	132H		
Design:	Plan #1		

Measured			Vertical			Vertical	Dogleg	Build	Turn
Denth	Inclination	Animuth	Donth			Section	Bata	Data	Data
(usft)	Inclination (%)	Azimuth	(ueft)	+N/-5	+E/-W	Section (usff)	(%/d00uoff)	(%/doouset)	Rate
(usit)	()	(*)	(usit)	(usft)	(usft)	(usπ)	(7100usit)	(-/100usπ)	(*/100usft)
3,900.00	6.79	33.28	3,883.89	234.57	153.94	-155.62	0.00	0.00	0.00
4,000.00	6.79	33.28	3,983,19	244.45	160 43	-162 17	0.00	0.00	0.00
4,100.00	6.79	33,28	4 082 49	254 33	166.91	-168 73	0.00	0.00	0.00
4 200 00	6 79	33.28	4 181 79	264 21	173.40	-175 28	0.00	0.00	0.00
4,200.00	0.75	00.20	4,101.75	204.21	175.40	-175.20	0.00	0.00	0.00
4,203.23	6.79	33.28	4,185.00	264.53	173.61	-175.49	0.00	0.00	0.00
Bone Spring	Lime								
4,300.00	6.79	33.28	4,281.09	274.10	179.88	-181.84	0.00	0.00	0.00
4,400.00	6.79	33.28	4,380.39	283.98	186.37	-188.39	0.00	0.00	0.00
4,500.00	6.79	33.28	4,479.69	293.86	192.85	-194.95	0.00	0.00	0.00
4,600.00	6.79	33.28	4,578.99	303.74	199.33	-201.50	0.00	0.00	0.00
4,700.00	6.79	33.28	4,678.28	313.62	205.82	-208.06	0.00	0.00	0.00
4,800.00	6.79	33.28	4,777.58	323.50	212.30	-214.61	0.00	0.00	0.00
4,900.00	6.79	33.28	4,876.88	333.38	218,79	-221.17	0.00	0.00	0.00
5,000.00	6.79	33,28	4,976,18	343.26	225.27	-227.72	0.00	0.00	0.00
5,100.00	6.79	33.28	5.075.48	353.14	231 76	-234 28	0.00	0.00	0.00
5,000,00					201110	201.20	0.00	0.00	0.00
5,200.00	6.79	33.28	5,174.78	363.02	238.24	-240.83	0.00	0.00	0.00
5,300.00	6.79	33.28	5,274.08	372.90	244.73	-247.39	0.00	0.00	0.00
5,400.00	6.79	33.28	5,373.38	382.78	251.21	-253.94	0.00	0.00	0.00
5,500.00	6.79	33.28	5,472.68	392.67	257.70	-260.50	0.00	0.00	0.00
5,600.00	6.79	33.28	5,571.98	402.55	264.18	-267.05	0.00	0.00	0.00
5,700.00	6.79	33.28	5.671.28	412.43	270.66	-273.61	0.00	0.00	0.00
5,800.00	6,79	33.28	5,770,58	422.31	277.15	-280.16	0.00	0.00	0.00
5,900.00	6.79	33.28	5,869,87	432 19	283 63	-286 72	0.00	0.00	0.00
5,979,24	6.79	33 28	5 948 56	440.02	288 77	-291 91	0.00	0.00	0.00
6 000 00	6.48	33.28	5 969 18	442.02	290.09	-293.24	1.50	-1.50	0.00
0,000.00	0.10	00.20	0,000.10	442.02	200.00	-200.24	1.00	-1.50	0.00
6,100.00	4.98	33.28	6,068.68	450.36	295.56	-298.78	1.50	-1.50	0.00
6,200.00	3.48	33.28	6,168.40	456.52	299.60	-302.86	1.50	-1.50	0.00
6,300.00	1.98	33.28	6,268.29	460.50	302.21	-305.50	1.50	-1.50	0.00
6,400.00	0.48	33.28	6,368.26	462.29	303.39	-306.69	1.50	-1.50	0.00
6,431.74	0.00	0.00	6,400.00	462.40	303.46	-306.76	1.50	-1.50	0.00
6,466.74	0.00	0.00	6,435.00	462.40	303.46	-306.76	0.00	0.00	0.00
1st Bone Spr	ing SD								
6,500,00	0.00	0.00	6.468.26	462.40	303 46	-306 76	0.00	0.00	0.00
6,600,00	0.00	0.00	6 568 26	462 40	303.46	-306.76	0.00	0.00	0.00
6.688.74	0.00	0.00	6 657 00	462 40	303.46	-306.76	0.00	0.00	0.00
2nd Bone Sn	ring I M				000.10	000.10	0.00	0.00	0.00
6 700 00	0.00	0.00	6 668 26	462.40	303.46	306 76	0.00	0.00	0.00
0,700.00	0.00	0.00	0,000.20	402.40	303.40	-300.76	0.00	0.00	0.00
6,800.00	0.00	0.00	6,768.26	462.40	303.46	-306.76	0.00	0.00	0.00
6,900.00	0.00	0.00	6,868.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,000.00	0.00	0.00	6,968.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,100.00	0.00	0.00	7,068.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,200.00	0.00	0.00	7,168.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,206.74	0.00	0.00	7,175.00	462.40	303.46	-306.76	0.00	0.00	0.00
2nd Bone Sp	ring SD								
7,300.00	0.00	0.00	7,268.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,400.00	0.00	0.00	7.368.26	462.40	303 46	-306.76	0.00	0.00	0.00
7,500.00	0.00	0.00	7,468.26	462.40	303 46	-306 76	0.00	0.00	0.00
7,531.74	0.00	0.00	7,500.00	462 40	303 46	-306 76	0.00	0.00	0.00
00-EON(SH3/	1 132H)	0.00			000.40	000.10	0.00	0.00	0.00
00 2014(0110-									
7,600.00	0.00	0.00	7,568.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,700.00	0.00	0.00	7,668.26	462.40	303.46	-306.76	0.00	0.00	0.00
7,800.00	0.00	0.00	7,768.26	462.40	303.46	-306.76	0.00	0.00	0.00
 7,846.74	0.00	0.00	7,815.00	462.40	303.46	-306.76	0.00	0.00	0.00



Database: Company: Project: Site: Well: Well:	EDM 5000.14 Single User Db Colgate Energy Eddy County, NM (N83-NME) Shamrock 34 Fed State Com Shamrock 34 Fed State Com 132H 132H	Local Co-ordinate Reference: TVD Reference: MD Reference: North Reference: Survey Calculation Method:	Well Shamrock 34 Fed State Com 132H 3310+25 @ 3335.00usft (Permit) 3310+25 @ 3335.00usft (Permit) Grid Minimum Curvature
Design:	Plan #1		

Measured	Inclination	Azimuth	Vertical	IN C		Vertical	Dogleg	Build	Turn
(usft)	(°)	Azimuth (°)	(usft)	+N/-S (usft)	+E/-W (usft)	(usft)	(°/100usft)	(°/100usft)	(°/100usft)
3rd Bone Sr	oring I M								
7,900.00	0.00	0.00	7,868.26	462.40	303.46	-306.76	0.00	0.00	0.00
8,000.00	0.00	0.00	7,968.26	462.40	303.46	-306.76	0.00	0.00	0.00
8,100.00	0.00	0.00	8,068.26	462.40	303.46	-306.76	0.00	0.00	0.00
8,115.64	0.00	0.00	8,083.90	462.40	303.46	-306.76	0.00	0.00	0.00
KOP: 8115.6	4' MD, -306.76 V	S, 8083.90' TVD							
8,150.00	3.44	269.59	8,118.24	462.39	302.43	-305.73	10.00	10.00	0.00
8,200.00	8.44	269.59	8,167.96	462.36	297.26	-300.56	10.00	10.00	0.00
8,250,00	13.44	269.59	8 217 03	462 29	287 78	-291 08	10.00	10.00	0.00
8,300.00	18.44	269.59	8,265,10	462 19	274 05	-277 35	10.00	10.00	0.00
8.350.00	23.44	269.59	8.311.78	462.06	256.19	-259.49	10.00	10.00	0.00
8,400.00	28.44	269.59	8.356.73	461.91	234.33	-237.63	10.00	10.00	0.00
8,450.00	33.44	269.59	8,399.60	461.72	208.64	-211.94	10.00	10.00	0.00
8,450.47	33.48	269.59	8,400.00	461.72	208.38	-211.68	10.00	10.00	0.00
3rd Bone Sp	oring SD								0.00
8,500.00	38.44	269.59	8,440.07	461.51	179.30	-182.60	10.00	10.00	0.00
8,550.00	43.44	269.59	8,477.83	461.28	146.55	-149.85	10.00	10.00	0.00
8,599.89	48.43	269.59	8,512.53	461.02	110.72	-114.02	10.00	10.00	0.00
01-FTP(SH3	4 132H)								
8,600.00	48.44	269.59	8,512.60	461.02	110.64	-113.93	10.00	10.00	0.00
8,650.00	53.44	269.59	8,544.10	460.74	71.83	-75.12	10.00	10.00	0.00
8,700.00	58.44	269.59	8,572.09	460.45	30.42	-33.72	10.00	10.00	0.00
8,750.00	63.44	269.59	8,596.37	460.13	-13.27	9.97	10.00	10.00	0.00
8,800.00	68.44	269.59	8,616.76	459.81	-58,90	55.61	10.00	10.00	0.00
8,850.00	73.44	269.59	8,633.08	459.47	-106.15	102.86	10.00	10.00	0.00
8,900.00	78.44	269.59	8,645.23	459.12	-154.63	151.34	10.00	10.00	0.00
8,950.00	83.44	269.59	8,653.10	458.77	-203.99	200.70	10.00	10.00	0.00
9,000.00	88.44	269.59	8,656.64	458.41	-253.85	250.56	10.00	10.00	0.00
9,022.54	90.69	269.59	8,656.82	458.25	-276.38	273.10	10.00	10.00	0.00
EOC: 9022.5	4' MD, 273.10 VS	6, 8656.82' TVD							
9,100.00	90.69	269.59	8,655.88	457.70	-353.84	350.55	0.00	0.00	0.00
9,200.00	90.69	269.59	8,654.68	456.98	-453.83	450.55	0.00	0.00	0.00
9,300.00	90.69	269.59	8,653.48	456.27	-553.82	550.54	0.00	0.00	0.00
9,400.00	90.69	269.59	8,652.27	455.55	-653.81	650.53	0.00	0.00	0.00
9,500.00	90.69	269.59	8,651.07	454.83	-753.80	750.52	0.00	0.00	0.00
9,600.00	90.69	269.59	8,649.86	454.12	-853.79	850.52	0.00	0.00	0.00
9,700.00	90.69	269.59	8,648.66	453.40	-953.78	950.51	0.00	0.00	0.00
9,800.00	90.69	269.59	8,647.45	452.69	-1,053.77	1,050.50	0.00	0.00	0.00
9,900.00	90.69	269.59	8,646.25	451.97	-1,153.76	1,150.49	0.00	0.00	0.00
10,000.00	90.69	269.59	8,645.05	451.26	-1,253.75	1,250.49	0.00	0.00	0.00
10,100.00	90.69	269.59	8,643.84	450.54	-1,353.74	1,350.48	0.00	0.00	0.00
10,200.00	90.69	269.59	8,642.64	449.83	-1,453.73	1,450.47	0.00	0.00	0.00
10,300.00	90.69	269.59	8,641.43	449.11	-1,553.72	1,550.47	0.00	0.00	0.00
10,400.00	90.69	269.59	8,640.23	448.39	-1,653.71	1,650.46	0.00	0.00	0.00
10,500.00	90.69	269.59	8,639.02	447.68	-1,753.70	1,750.45	0.00	0.00	0.00
10,600.00	90.69	269.59	8,637.82	446.96	-1,853.69	1,850.44	0.00	0.00	0.00
10,700.00	90.69	269.59	8,636.62	446.25	-1,953.68	1,950.44	0.00	0.00	0.00
10,800.00	90.69	269.59	8,635.41	445.53	-2,053.67	2,050.43	0.00	0.00	0.00
10,900.00	90.69	269.59	8,634.21	444.82	-2,153.66	2,150.42	0.00	0.00	0.00
11,000.00	90.69	269.59	8,633.00	444.10	-2,253.65	2,250.41	0.00	0.00	0.00
11,100.00	90.69	269.59	8,631.80	443.39	-2,353.64	2,350.41	0.00	0.00	0.00
11,200.00	90.69	269.59	8,630.59	442.67	-2,453.63	2,450.40	0.00	0.00	0.00
11,212.40	90.69	269.59	8,630.45	442.58	-2,466.03	2,462.80	0.00	0.00	0.00



Database: Company: Project: Site: Well: Wellbore:	EDM 5000.14 Single User Db Colgate Energy Eddy County, NM (N83-NME) Shamrock 34 Fed State Com Shamrock 34 Fed State Com 132H	Local Co-ordinate Reference: TVD Reference: MD Reference: North Reference: Survey Calculation Method:	Well Shamrock 34 Fed State Com 132H 3310+25 @ 3335.00usft (Permit) 3310+25 @ 3335.00usft (Permit) Grid Minimum Curvature
Design:	Plan #1		

Measured			Vertical			Vertical	Dogleg	Build	Turn	
Depth	Inclination	Azimuth	Depth	+N/-S	+E/-W	Section	Rate	Rate	Rate	
(usft)	(°)	(°)	(usft)	(usft)	(usft)	(usft)	(°/100usft)	(°/100usft)	(°/100usft)	
01. 1 B 11.										
Start Build 2	2.00									
11,280.90	92.06	269.59	8,628.80	442.09	-2,534.51	2,531.28	2.00	2.00	0.00	
11,300.00	92.06	269.59	8,628.11	441.96	-2,553.59	2,550.37	0.00	0.00	0.00	
11,400.00	92.06	269.59	8,624.52	441.24	-2,653.53	2,650.30	0.00	0.00	0.00	
11 500 00	92.06	269 59	8 620 93	440 52	2 753 46	2 750 24	0.00	0.00	0.00	
11,000.00	92.00	269.59	8 617 33	440.02	-2,753.40	2,750.24	0.00	0.00	0.00	
11,000.00	92.00	209.59	0,017.33	439.01	-2,053.39	2,050.17	0.00	0.00	0.00	
11,700.00	92.00	209.59	0,013.74	439.09	-2,953.32	2,950.11	0.00	0.00	0.00	
11,800.00	92.06	269.59	8,610.14	438.38	-3,053.26	3,050.04	0.00	0.00	0.00	
11,900.00	92.06	269.59	8,606.55	437.66	-3,153.19	3,149.98	0.00	0.00	0.00	
12,000.00	92.06	269.59	8,602.95	436.95	-3,253.12	3,249.91	0.00	0.00	0.00	
12,100.00	92.06	269.59	8,599.36	436.23	-3,353.06	3,349,85	0.00	0.00	0.00	
12,200.00	92.06	269.59	8,595.76	435.52	-3,452,99	3,449,78	0.00	0.00	0.00	
12,300.00	92.06	269,59	8,592,17	434.80	-3.552.92	3 549 72	0.00	0.00	0.00	
12,400.00	92.06	269.59	8,588.57	434.09	-3,652.85	3,649,65	0.00	0.00	0.00	
12 500 00	00.00	200 50	0.504.00	400.07	0 750 70	0 740 50				
12,500.00	92.06	269.59	8,584.98	433.37	-3,752.79	3,749.59	0.00	0.00	0.00	
12,600.00	92.06	269.59	8,581.38	432.66	-3,852.72	3,849.53	0.00	0.00	0.00	
12,700.00	92.06	269.59	8,577.79	431.94	-3,952.65	3,949.46	0.00	0.00	0.00	
12,800.00	92.06	269.59	8,574.20	431.23	-4,052.59	4,049.40	0.00	0.00	0.00	
12,900.00	92.06	269.59	8,570.60	430.51	-4,152.52	4,149.33	0.00	0.00	0.00	
13,000,00	92.06	269 59	8 567 01	429 80	-4 252 45	4 249 27	0.00	0.00	0.00	
13 100 00	92.06	269.59	8 563 41	429.08	-4 352 38	4 349 20	0.00	0.00	0.00	
13 200 00	92.06	269.59	8 559 82	428.37	-4 452 32	4,040.20	0.00	0.00	0.00	
13 300 00	92.00	269.59	8 556 22	420.07	4,452.52	4,449.14	0.00	0.00	0.00	
13,400,00	92.00	260.50	8 552 62	427.00	4,552.25	4,549.07	0.00	0.00	0.00	
13,400.00	92.00	209.09	0,002.00	420.94	-4,052.10	4,649.01	0.00	0.00	0.00	
13,500.00	92.06	269.59	8,549.03	426.22	-4,752.12	4,748.94	0.00	0.00	0.00	
13,600.00	92.06	269.59	8,545.44	425.51	-4,852.05	4,848.88	0.00	0.00	0.00	
13,704.49	92.06	269.59	8,541.68	424.76	-4,956.47	4,953.30	0.00	0.00	0.00	
Start Drop -2	2.00									
13 795 99	90.23	269 59	8 539 85	424 11	-5 047 94	5 044 78	2.00	-2.00	0.00	
13 800 00	90.23	269.59	8 539 84	424.08	-5 051 95	5 048 79	0.00	-2.00	0.00	
10,000.00	00.20	200.00	0,000.04	424.00	-0,001.00	5,040.75	0.00	0.00	0.00	
13,900.00	90.23	269.59	8,539.44	423.36	-5,151.95	5,148.79	0.00	0.00	0.00	
14,000.00	90.23	269.59	8,539.04	422.65	-5,251.95	5,248.79	0.00	0.00	0.00	
14,100.00	90.23	269.59	8,538.63	421.93	-5,351.94	5,348.79	0.00	0.00	0.00	
14,200.00	90.23	269.59	8,538.23	421.21	-5,451.94	5,448.79	0.00	0.00	0.00	
14,300.00	90.23	269.59	8,537.83	420.50	-5,551.94	5,548.79	0.00	0.00	0.00	
14 400 00	00.23	260 50	9 527 42	410 79	E 651 02	E C 40 70	0.00	0.00		
14,400.00	90.23	209.59	0,007.40	419.70	-5,651.93	5,648.78	0.00	0.00	0.00	
14,500.00	90.23	209.59	0,007.00	419.07	-5,751.93	5,748.78	0.00	0.00	0.00	
14,000.00	90.23	269.59	0,530.03	418.35	-5,851.93	5,848.78	0.00	0.00	0.00	
14,700.00	90.23	269.59	8,536.23	417.64	-5,951.92	5,948.78	0.00	0.00	0.00	
14,800.00	90.23	269.59	8,535.82	416.92	-6,051.92	6,048.78	0.00	0.00	0.00	
14,900.00	90.23	269.59	8,535.42	416.21	-6,151,92	6.148.78	0.00	0.00	0.00	
15,000,00	90.23	269.59	8.535.02	415.49	-6 251 91	6 248 78	0.00	0.00	0.00	
15,100,00	90.23	269.59	8 534 62	414 77	-6 351 91	6 348 78	0.00	0.00	0.00	
15 200 00	90.23	269 59	8 534 22	414.06	-6 451 91	6 448 78	0.00	0.00	0.00	
15 300 00	90.23	269.59	8 533 82	413.34	-6 551 90	6 548 78	0.00	0.00	0.00	
10,000.00	00.20	200.00	0,000.02	410.04	-0,001.00	0,040.70	0.00	0.00	0.00	
15,400.00	90.23	269.59	8,533.42	412.63	-6,651.90	6,648.78	0.00	0.00	0.00	
15,500.00	90.23	269.59	8,533.01	411.91	-6,751.90	6,748.78	0.00	0.00	0.00	
15,600.00	90.23	269.59	8,532.61	411.20	-6,851.89	6,848.78	0.00	0.00	0.00	
15,700.00	90.23	269.59	8,532.21	410.48	-6,951.89	6,948.77	0.00	0.00	0.00	
15,800.00	90.23	269.59	8,531.81	409.77	-7,051.89	7,048.77	0.00	0.00	0.00	
15 000 00	00.00	260 50	9 524 44	400.05	7 154 00	7 4 40 77	0.00			
16,000,00	90.23	209.09	0,001.41	409.05	-7,151.88	7,148.77	0.00	0.00	0.00	
16,000.00	90.23	209.59	0,001.01	408.33	-7,251.88	7,248.77	0.00	0.00	0.00	
16,100.00	90.23	209.59	8,530.61	407.62	-7,351.88	7,348.77	0.00	0.00	0.00	
 16,200.00	90.23	209.59	8,530.20	406.90	-7,451.87	7,448.77	0.00	0.00	0.00	



Database: Company: Project: Site: Well: Wellbore: Design:	EDM 5000.14 Single User Db Colgate Energy Eddy County, NM (N83-NME) Shamrock 34 Fed State Com Shamrock 34 Fed State Com 132H 132H Plan #1	Local Co-ordinate Reference: TVD Reference: MD Reference: North Reference: Survey Calculation Method:	Well Shamrock 34 Fed State Com 132H 3310+25 @ 3335.00usft (Permit) 3310+25 @ 3335.00usft (Permit) Grid Minimum Curvature	
---	---	---	--	--

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate	Turn Rate	
16,241.23	90.23	269.59	8,530.04	406.61	-7 493 10	7 490 00	0.00	(nousit)	(7100usit)	
Start DLS 2.0	00 TFO -0.27				1,400.10	7,450.00	0.00	0.00	0.00	
16,269.88	90.80	269.59	8.529.78	406.40	7 504 75	7 5 4 5 5 5				
16,300.00	90.80	269.59	8 529 36	406.10	-7,521.75	7,518.65	2.00	2.00	-0.01	
16,400.00	90.80	269 59	8 527 96	400.19	-7,551.87	7,548.77	0.00	0.00	0.00	
16,500.00	90.80	269.59	8 526 56	405.47	-7,651.85	7,648.76	0.00	0.00	0.00	
16,600.00	90.80	269.59	8 525 15	404.75	-7,751.84	7,748.75	0.00	0.00	0.00	
10 700 00	1010 1010	200.00	0,525.15	404.03	-7,851.83	7,848.74	0.00	0.00	0.00	
16,700.00	90.80	269.59	8,523.75	403.30	-7.951 82	7 9/8 73	0.00			
16,800.00	90.80	269.59	8,522.35	402.58	-8 051 80	8 048 72	0.00	0.00	0.00	
16,900.00	90.80	269.59	8,520.95	401.86	-8 151 79	8 149 71	0.00	0.00	0.00	
17,000.00	90.80	269.59	8,519.55	401 14	-8 251 78	0,140.71	0.00	0.00	0.00	
17,100.00	90.80	269.59	8,518,15	400 42	-8 351 77	0,240.70	0.00	0.00	0.00	
17 200 00	90.80	200 50		100.42	-0,001.77	0,348.69	0.00	0.00	0.00	
17,300,00	90.80	269.59	8,516.75	399.70	-8,451.75	8,448.68	0.00	0.00	0.00	
17,400.00	90.00	269.59	8,515.34	398.98	-8,551.74	8,548.67	0.00	0.00	0.00	
17,500.00	90.00	269.59	8,513.94	398.26	-8,651.73	8,648.66	0.00	0.00	0.00	
17,000.00	90.80	269.59	8,512.54	397.54	-8,751.72	8,748,65	0.00	0.00	0.00	
17,000.00	90.80	269.59	8,511.14	396.82	-8,851.70	8,848.64	0.00	0.00	0.00	
17,700.00	90.80	269.59	8,509 74	396 10	9 051 00	0.010.00	0.00	0.00	0.00	
17,800.00	90.80	269.59	8 508 34	305.39	-0,951.69	8,948.63	0.00	0.00	0.00	
17,900.00	90.80	269.59	8 506 94	304.66	-9,051.68	9,048.62	0.00	0.00	0.00	
18,000.00	90.80	269 59	8 505 53	394.00	-9,151.67	9,148.61	0.00	0.00	0.00	
18,100.00	90.80	269 59	8 504 12	393.94	-9,251.65	9,248.60	0.00	0.00	0.00	
18 000 00		200.00	0,004.13	393.22	-9,351.64	9,348.59	0.00	0.00	0.00	
18,200.00	90.80	269.59	8,502.73	392.50	-9,451,63	9 448 58	0.00	0.00		
18,300.00	90.80	269.59	8,501.33	391.78	-9.551.62	9 548 57	0.00	0.00	0.00	
18,400.00	90.80	269.59	8,499.93	391.06	-9.651.60	9 648 56	0.00	0.00	0.00	
18,500.00	90.80	269.59	8,498.53	390.34	-9 751 59	9,040.56	0.00	0.00	0.00	
18,600.00	90.80	269.59	8,497.13	389.62	-9 851 58	9,740.55	0.00	0.00	0.00	
18,700.00	90.80	260 50	0 405 70		0,001.00	9,040.04	0.00	0.00	0.00	
18 800 00	00.80	269.59	8,495.72	388.90	-9,951.57	9,948.53	0.00	0.00	0.00	
02-I TD/SH24 4	30.00	269.59	8,494.32	388.18	-10,051.56	10,048.52	0.00	0.00	0.00	
19 005 77	32H)	200101-0						0.00	0.00	
10,905.77	90.80	269.59	8,492.84	387.42	-10,157,31	10 154 28	0.00	0.00	2.00	
TD: 18905.77' N	MD, 10154.28 VS	, 8492.84' TVD	- 03-PBHL(SH34	4 132H)			0.00	0.00	0.00	

Design Targets		and the second second second second			Internet and the second		and the second of the second second		
Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	leitud	
00-EON(SH34 132H)	0.00	0.00	7 500 00	100.10				Lautude	Longitude
- plan hits target ce - Point	nter	0.00	7,500.00	462.40	303.46	588,771.44	595,870.10	32.61845850	-104.15621588
03-PBHL(SH34 132H) - plan hits target cer - Point	0.00 hter	0.00	8,492.84	387.42	-10,157.31	588,696.46	585,409.33	32.61829572	-104.19019184
02-LTP(SH34 132H) - plan misses target - Point	0.00 center by 15.56	0.00 Susft at 1880	8,494.32 00.00usft MD	388.08) (8494.32 T∖	-10,067.12 /D, 388.18 N, -	588,697.12 -10051.56 E)	585,499.52	32.61829720	-104.18989890
01-FTP(SH34 132H) - plan misses target - Point	0.00 center by 205.2	0.00 4usft at 859	8,660.00 99.89usft MD	461.26 0 (8512.52 TV	253.45 D, 461.02 N, 1	588,770.30 110.72 E)	595,820.10	32.61845560	-104.15637830



Database: Company:	EDM 5000.14 Single User Db Colgate Energy	Local Co-ordinate Reference:	Well Shamrock 34 Fed State Com 132H
Project:	Eddy County, NM (N83-NME)	MD Reference:	3310+25 @ 3335.00usft (Permit)
Site:	Shamrock 34 Fed State Com	North Reference:	Grid
Well:	Shamrock 34 Fed State Com 132H	Survey Calculation Method:	Minimum Curvature
Wellbore:	132H		
Design:	Plan #1		

Formations

Measured Depth (usft)	Vertical Depth (usft)	Name	Dip Dip Direction Lithology (°) (°)
100.00	100.00	Rustler	0.00
352.00	352.00	Top of Salt	0.00
678.00	678.00	Base of Salt	0.00
955.00	955.00	Yates	0.00
2,521.45	2,515.00	Capitan	0.00
3,058.21	3,048.00	DLWR Mnt. Group	0.00
3,840.69	3,825.00	Lower Brushy Canyon	0.00
4,203.23	4,185.00	Bone Spring Lime	0.00
6,466.74	6,435.00	1st Bone Spring SD	0.00
6,688.74	6,657.00	2nd Bone Spring LM	0.00
7,206.74	7,175.00	2nd Bone Spring SD	0.00
7,846.74	7,815.00	3rd Bone Spring LM	0.00
8,450.47	8,400.00	3rd Bone Spring SD	0.00

Plan Annotatio	ons				
	Measured	Vertical	Local Coord	dinates	
	Depth	Depth	+N/-S	+E/-W	
	(USIT)	(usπ)	(usft)	(usft)	Comment
	8,115.64	8,083.90	0.00	0.00	KOP: 8115.64' MD, -306.76 VS, 8083.90' TVD
	9,022.54	8,656.82	22.38	14.69	EOC: 9022.54' MD, 273.10 VS, 8656.82' TVD
	11,212.40	8,630.44	440.02	288.77	Start Build 2.00
	13,704.49	8,541.68	462.40	303.46	Start Drop -2.00
	16,241.23	8,530.04	462.40	303.46	Start DLS 2.00 TFO -0.27
	18,905.77	8,492.84	458.25	-276.38	TD: 18905.77' MD, 10154.28 VS, 8492.84' TVD



H₂S Contingency Plan



Table of Contents

I.	EMERGENCY ASSISTANCE TELEPHONE LIST	3
II.	H ₂ S CONTINGENCY PLAN SECTION	5
III.	OPERATING PROCEDURES	7
IV.	OPERATING CONDITIONS	10
V.	EMERGENCY PROCEDURES	11
VI.	POST EMERGENCY ACTIONS	14
VII.	IGNITION PROCEDURES	15
VIII.	TRAINING PROGRAM	16
IX.	EMERGENCY EQUIPMENT	16
Х.	CHECKLISTS	20
XI.	BRIEFING PROCEDURES	22
XII.	EVACUATION PLAN	23
XIII.	APPENDICES AND GENERAL INFORMATION	24

I. EMERGENCY ASSISTANCE TELEPHONE LIST

PUBLIC SAFETY	<u>911 or</u>
Sheriff's Department:	
Eddy County Sherriff's Office	(575) 887-7551
Fire Department:	
Carlsbad Fire Department	(575) 885-3125
Artesia Fire Department	(575) 746-5051
Ambulance:	
Elite Medical Transport (Carlsbad)	(915) 542-1144
Trans Aero MedEvac (Artesia)	(970) 657-7449
Hospitals:	
Carlsbad Medical Center	(575) 887-4100
Artesia General Hospital	(575) 748-3333
New Mexico Dept. of Transportation:	
Highway & Transportation Department	(505) 795- 1401
New Mexico Railroad Commission:	
Main Line	(505) 476-3441
OSHA 24 Hr. Reporting	(800) 321-6742
(8 hrs. after death or 24 hrs. after in-patient, amputation, loss of an eye)	

Office Contacts	911 or
Colgate Energy LLC.	(432) 695-4222
Vice President of Operations:	
Casey McCain	(432) 664-6140
Drilling Engineering Supervisor	
Rafael Madrid	(432) 556-6387
Drilling Engineering Technical Adviser	
Steven Segrest	(405) 550-0277
Operations Superintendent	
Rick Lawson	(432) 530- 3188
Drilling Superintendent	
Daniel Cameron	(405) 933-0435
Onsite Supervision (H&P 481 Rig Managers)	
Juan Gutierrez	(970)394-4768
Jonathan Jackson	(970)394-4768
Onsite Supervision (H&P 481 Company Men)	
Pierre Dupuis	(432)438-0114
Eric Rutherford	(432)438-0114
Rolando Torres	(432)438-0114
Trevor Hein	(432)438-0114
Emergency Accommodations	
Safety Solutions Office	(432) 563-0400
Safety Solutions Dispatch	(432) 556-2002
Craig Strasner	(432) 894-0341 (Cell

II. H₂S CONTINGENCY PLAN SECTION

Scope:

This contingency plan provides an organized plan of action for alerting and protecting the public within an area of exposure prior to an intentional release or following the accidental release of a potentially hazardous volume of hydrogen sulfide. The plan establishes guidelines for all personnel whose work activity may involve exposure to Hydrogen Sulfide Gas (H_2S).

Objective:

Prevent any and all accidents and prevent the uncontrolled release of H₂S into the atmosphere. Provide proper evacuation procedures to cope with emergencies. Provide immediate and adequate medical attention should an injury occur.

Purpose, Distribution and Updating of Contingency Plan:

The Purpose of this contingency plan is to protect the general public from the harmful effects of H₂S accidentally escaping from the subject producing well. This plan is designed to accomplish its purpose by assuring the preparedness necessary to:

- 1. Minimize the possibility of releasing H₂S into the atmosphere during related operations.
- 2. Provide for the logical, efficient, and safe emergency actions required to protect the general public in the event of an accidental release of a potentially hazardous quantity of H₂S.

Supplemental information is included with this plan and is intended as reference material for anyone needing a more detailed understanding of the many factors pertinent to H₂S drilling operations safety. The release of a potentially hazardous quantity of H₂S is highly unlikely. If such a release should occur however, obviously the exact time, rate, duration, and other pertinent facts will be known in advance thus, this contingency plan must necessarily be somewhat general. The plan does review in detail, as is reasonably possible, the type of accidental release that could possibly endanger the general public, the probable extent of such danger, and the emergency actions generally appropriate. In the event of such an accidental release, the specific actions to be taken will have to be determined at the time of release by the responsible personnel at the drilling location. Complete familiarity with this plan will help such personnel make the proper decisions rapidly. Familiarity with this plan is so required all operators, operator representatives, and drilling contractor supervisory personnel who could possibly be on duty at the drilling location at the time of an H₂S emergency.

IT IS THE RESPONSIBILITY OF THE OPERATOR TO ASSURE SUCH FAMILIARITY BEFORE DRILLING WITHIN 1000' OR THREE DAYS PRIOR TO PENETRATION OF THE SHALLOWEST FORMATION KNOWN OR SUSPECTED TO CONTAIN H₂S IN POTENTIALLY HAZARDOUS QUANTITIES, AND ALSO TO ASSURE THE TIMELY ACCOMPLISHMENT OF ALL THE OTHER ACTION SPECIFIED HERE IN.

As this contingency plan was prepared considerably in advance of the anticipated H₂S operation, the plan must be kept current if it is to effectively serve its purpose. The operators will be responsible for seeing that all copies are updated. Updating the plan is required when any changes to the personnel Call List (Section) including telephone numbers occur or when any pertinent data or plans for the well are altered. The plan must also be updated when any changes in the general public likely to be within the exposure area in the event of an accidental release from the well bore of a potentially hazardous quantity of H₂S. Two copies of this plan shall be retained at the office of Colgate Energy. Two copies shall be retained at the drilling location.

Discussion of Plan:

Suspected Problem Zones:

Implementation: This plan, with all details, is to be fully implemented 1000' before drilling into the first sour zone.

Emergency Response Procedure: This section outlines the conditions and denotes steps to be taken in the event of an emergency.

Emergency Equipment and Procedure: This section outlines the safety and emergency equipment that will be required for the drilling of this well.

Training Provisions: This section outlines the training provisions that must be adhered to 1000' before drilling into the first sour zone.

Emergency call list: Included are the telephone numbers of all persons that would need to be contacted, should an H₂S emergency occur.

Briefing: This section deals with the briefing of all persons involved with the drilling of this well.

Public Safety: Public Safety Personnel will be made aware of the drilling of this well.

Check Lists: Status check lists and procedural check lists have been included to ensure adherence to the plan.

General Information: A general information section has been included to supply support information.

III. OPERATING PROCEDURES

A. Blowout Preventer Drills

Due to the special piping and Mani folding necessary to handle poisonous gas, particular care will be taken to ensure that all rig personnel are completely familiar with their jobs during the drills. The Drilling Consultant and Tool Pusher (Rig Superintendent) are thoroughly familiar with the additional controls and piping necessary.

B. <u>H₂S Alarm Drills</u>

The Company Man and/ or designee will conduct frequent H_2S alarm drills for each crew by injecting a trace of H_2S where the detector will give an alarm. Under these conditions all personnel on location will put on air equipment and remain masked until all clear is announced.

C. Surface Annular Preventer/ Diverter System Testing

After installation of the surface annular preventer, Hydraulic Control Valve and diverter system, both are to be function tested. They also should be function tested frequently while drilling surface hole.

D. <u>Blowout Preventer</u>

After installation of the Blowout Preventer Stack, the stack will be pressure tested. The Choke manifold is also to be pressure tested at this time. This procedure will be repeated as required by the NMOCD, the BLM, or if any of the stack is nipped down. Also, at this time, the Blind and Pipe Rams are checked for correct operation.

E. <u>Well Control Practice Drills and Safety Meeting for Crew Members</u>

Pit drills are for the purpose of acquainting each member of the drilling crew with his duties in the event of an emergency. Drills will be held with each crew as frequently as required to thoroughly familiarize each man with his duties. Drills are to be held at least weekly from that time forward.

1. BOP Drill while on Bottom Drilling:

A. Signal will be three or more long blast given by driller on the horn.

- B. Procedure will be as follows:
 - 1. Tool Pusher: Supervises entire operation.
 - 2. Driller
 - a. Gives signal.
 - b. Picks up Kelly.
 - c. Stops pumps.
 - d. Observes flow.
 - e. Signal to close (pipe rams if necessary).
 - f. Check that Choke Manifold is closed.
 - g. Record drill pipe pressure, casing pressure and determine mud
 - volume gain.
 - 3. Motorman
 - a. Go to closing unit and standby for signal to close BOP.
 - b. Close BOP in signal.
 - c. Check on BOP closing.
 - d. Go to floor to assist driller. (NOTE: During test drills the BOP

need not be completely closed at the discretion of the supervisor. Supervisor should make it very clear that it is a test drill only!)

- 4. Derrickman
 - a. Check pumps.
 - b. Go to floor for directions from the driller.
- 5. Floorman
 - a. Go to manifold.
 - b. Observe and record pressure.
 - c. Check manifold and BOP for leaks.
 - d. Check with driller for additional instructions.
- 2. BOP Drill While Making Trip:
 - A. During trip driller will fill hole every five (5) stands and check the pits to be sure hole is taking mud.
 - B. Drill Procedure is as follows:
 - 1. Driller
 - a. Order Safety valve installed.
 - b. Alert those not on the floor.
 - c. Go to stations as described in above drill.
- 3. Safety Meetings
 - A. Every person involved in the operating will be informed of the characteristics of H₂S, its danger and safety procedures to be used when it is encountered, and recommended first-aid procedure for regular rig personnel. This will be done through a series of talks made before spud.
 - B. The Safety Advisor or Drilling Supervisor will conduct these training sessions and will repeat them as deemed necessary by him or as instructed by Colgate Energy. Talks may include the following subjects:
 - 1. Dangers of Hydrogen Sulfide (H₂S).
 - 2. Use and limitations of air equipment.
 - 3. Use of resuscitator.
 - 4. Organize Buddy System.
 - 5. First Aid procedures.
 - 6. Use of H_2S detection devices.
 - 7. Designate responsible people.
 - 8. Explain rig layout and policy to visitors.
 - a. Designate smoking and safety or Muster area.
 - b. Emphasize the importance of wind directions.
 - 9. Describe and explain operation of BOP stack, manifold, separator, and pit piping. Include maximum allowable pressure for casing procedure.
 - 10. Explain functions of Safety Supervisor.
 - 11. Explain organize H₂S Drills.
 - 12. Explain the overall emergency plan with emphasis given to the evacuation phase of the plans.

Note: The above talks will be attended by every person involved in the operation. When drilling has
reached a depth where H₂S is anticipated, temporary service personnel and visitors will be directed to
the Drilling Consultant, who will designate the air equipment to be used by them in case of emergency,
acquaint them with the dangers involved and be sure of their safety while they are in the area. He will
point out the Briefing Areas, Windsocks, and Smoking Areas. He may refuse entrance to anyone, who in
his opinion should not be admitted because of lack of safety equipment, special operations in progress
or for other reasons involving personnel safety.

F. Outside Service Personnel

All service people such as cementing crews, logging crews, specialist, mechanics, and welders will furnish their own safety equipment. The Company Man/ or designee will be sure that the number of people on location does not exceed the number of masks on location, and they have been briefed regarding safety procedures. He will also be sure each of these people know about smoking and "Briefing Areas" and know what to do in case of an emergency alert or drill. Visitors will be restricted, except with special permission from the Drilling Consultant, when H₂S might be encountered. They will be briefed as to what to do in case of an alert or drill.

G. Onsite/ off shift workers

All workers that are staying on site must be identified as to where they are staying while off tour. If a drill/ or emergency takes place related to an H₂S release, each crew must have a designated person(s) that will wake them up and ensure that they are cleared to the appropriate muster area immediately.

H. Simultaneous Operations (SIMOPS)

If work is going on adjacent to the location is the responsibility of the Drilling Consultant or designee to communicate any applicable risks that may affect personnel working on that adjacent location. In the case of an H2S drill or event, there should be a designated crew member that is responsible for contacting personnel on adjacent locations. This could include just communication on potential events or in case of an event, notification to evacuate location. Drilling Consultant or designee are the Point of Contact and oversee all activities at such point of an H₂S event occurrence.

I. Area Residences/ Occupied Locations/ Public Roads

Any occupied residences/ businesses that are within a reasonable perimeter of the location (attached map will identify a 3000' radius around location) should be identified as part of this contingency and a reasonable effort will be made to gain contact information for them. As part of the briefing of the contingency plan, the team reviewing should identify where these potential receptors are and plan on who will contact them in case of a release that may impact that area.

J. Drilling Fluids

<u>Drilling Fluid Monitoring</u> – On Any Hazardous H_2S gas well, the earlier the warning of danger the better chance to control operations. Mud Company will be in daily contact with Colgate Energy Consultant. The Mud Engineer will take samples of the mud, analyze these samples, and make necessary recommendations to prevent H_2S gas from the formation, the pH will be increased as necessary for corrosion control.

<u>pH Control</u> – For normal drilling, pH of 10.5 - 11.5. Would be enough for corrosion protection. If there is an influx of H₂S gas from the formation, the pH will be increased as necessary for corrosion control.

<u> H_2S Scavengers</u> – If necessary H_2S scavengers will be added to the drilling mud.

IV. OPERATING CONDITIONS

A. Posting Well Condition Flags

Post the green, yellow or red well condition flag, as appropriate, on the well condition sign at the location entrance, and take necessary precautions as indicated below:

- 1. **Green Flag**: Potential Danger- When Drilling in known H₂S zones or when H₂S has been detected in the drilling fluid atmosphere. Protective breathing equipment shall be inspected, and all personnel on duty shall be alerted to be ready to use this equipment.
- Yellow Flag: Potential Danger- When the threshold limit value of H₂S (10 PPM) or of SO₂ (5 PPM) is reached. If the concentration of H₂S or SO₂ reaches 10 PPM, protective breathing equipment shall be worn by all working personnel, and non-working personnel shall go to the upwind Safe Briefing Area.
- 3. **Red Flag**: Extreme danger*- When the ambient concentration of H₂S or SO₂ is reasonably believed or determined to have exceeded the potentially hazardous level. All non-essential personnel shall leave the drilling location taking the route most likely to exposure to escaping gas.

B. Requiring Air Masks Conditions

- 1. Whenever air masks are used, the person must be clean shaven as shown in the APC Guidelines
- 2. When breaking out any line where H_2S can reasonably be expected.
- 3. When sampling air in areas to determine if toxic concentrations of H_2S exist.
- 4. When working in areas where 10 PPM or more of H_2S has been detected.
- 5. At any time, there is doubt as to the H_2S level in the area to be entered.

C. Kick Procedure

- 1. It is very important that the driller be continuously alert, especially when approaching a gas formation.
- 2. Should gas come into the well bore, it is very important to be aware of a kick at the earliest time.
- 3. If a kick is identified, follow appropriate diverter or shut in procedures according to the situation that is presented utilizing appropriate kick procedures.

V. EMERGENCY PROCEDURES

- I. In the event of any evidence of H₂S level above 10ppm, take the following steps immediately:
 - a. Secure breathing apparatus.
 - b. Order non-essential personnel out of the danger zone.
 - c. Take steps to determine if the H₂S level can be corrected or suppressed, and if so, proceed with normal operations.
- II. If uncontrollable conditions occur, proceed with the following:
 - a. Take steps to protect and/or remove any public downwind of the rig, including partial evacuation or isolation. Notify necessary public safety personnel.
 - b. Remove all personnel to the Safe Briefing Area.
 - c. Notify public safety personnel for help with maintaining roadblocks, thus limiting traffic and implementing evacuation.
 - d. Determine and proceed with the best possible plan to regain control of the well. Maintain tight security and safety measures.
- III. Responsibility
 - a. The Company Approved Supervisor shall be responsible for the total implementation of the plan.
 - b. The Company Approved Supervisor shall be in complete command during any emergency.
 - c. The Company Approved Supervisor shall designate a backup Supervisor if he/she is not available.
- IV. Actions to be taken
 - a. Assign specific tasks to drilling location personnel
 - b. Evacuate the general public from the exposure area
 - c. Cordon off the exposure area to prevent entry by unauthorized persons
 - d. Request assistance if and as needed and initiate emergency notifications
 - e. Stop the dispersion of H₂S
 - f. Complete emergency notifications as required
 - g. Return the situation to normal

EMERGENCY PROCEDURE IMPLEMENTATION

I. Drilling or Tripping

- a. <u>All Personnel</u>
 - i. When alarm sounds, don escape unit and report to upwind Safe Briefing Area.
 - ii. Check status of other personnel (buddy system).
 - iii. Secure breathing apparatus.
 - iv. Wait for orders from supervisor.

b. Drilling Consultant

- i. Report to the upwind Safe Briefing Area.
- ii. Don Breathing Apparatus and return to the point of release with the Tool Pusher or Driller (buddy system).
- iii. Determine the concentration of H_2S .
- iv. Assess the situation and take appropriate control measures.
- c. <u>Tool Pusher</u>
 - i. Report to the upwind Safe Briefing Area.
 - ii. Don Breathing Apparatus and return to the point of release with the Drilling Consultant or the Driller (buddy system).
 - iii. Determine the concentration of H_2S .
 - iv. Assess the situation and take appropriate control measures.
- d. <u>Driller</u>
 - i. Check the status of other personnel (in a rescue attempt, always use the buddy system).
 - ii. Assign the least essential person to notify the Drilling Consultant and Tool Pusher, in the event of their absence.
 - iii. Assume the responsibility of the Drilling Consultant and the Tool Pusher until they arrive, in the event of their absence.
- e. Derrick Man and Floor Hands
 - i. Remain in the upwind Safe Briefing Area until otherwise instructed by a supervisor.
- f. Mud Engineer
 - i. Report to the upwind Safe Briefing Area.
 - ii. When instructed, begin check of mud for pH level and H_2S level.
- g. <u>Safety Personnel</u>
 - i. Don Breathing Apparatus.
 - ii. Check status of personnel.
 - iii. Wait for instructions from Drilling Consultant or Tool Pusher.

II. Taking a Kick

- a. All Personnel report to the upwind Safe Briefing Area.
- *b.* Follow standard BOP/ diverter procedures.

III. Open Hole Logging

- *a.* All unnecessary personnel should leave the rig floor.
- *b.* Drilling Consultant and Safety Personnel should monitor the conditions and make necessary safety equipment recommendations.

IV. Running Casing or Plugging

- *a.* Follow "Drilling or Tripping" procedures.
- *b.* Assure that all personnel have access to protective equipment.

VI. POST EMERGENCY ACTIONS

In the event this plan is activated, the following post emergency actions shall be taken in an effort to reduce the possibility of a reoccurrence of the type of problem that required its activation, and/or assure that any future activation of a similar plan will be as effective as possible.

- A. Review the factors that caused or permitted the emergency occur, and if the need is indicated, modify operating, maintance and/or surveillance procedures.
- B. If the need is indicated, retrain employees in blowout prevention, H₂S emergency procedures and etc.
- C. Clean up, recharge, restock, reapair, and/ or repalce H₂S emergency equipment as necessary , and return it to its proper place. (For whatever rental equipment is used, this will be the resposibility of Rental Company).
- D. See that future H₂S drilling contingency plans are modified accordingly, if the need is indicated.

VII. IGNITION PROCEDURES

Responsibilities:

The decision to ignite the well is the responsibility of the DRILLING CONSULTANT in concurrence with the STATE POLICE. In the event the Drilling Consultant is incapacitated, it becomes the responsibility of the RIG TOOL PUSHER. This decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope of controlling the blowout under the prevailing conditions.

If time permits, notify the main office, but do not delay if human life is in danger. Initiate the first phase of the evacuation plan.

Instructions for Igniting the Well:

- Two people are required for the actual igniting operation. Both men must wear self-contained breathing apparatus and must use a full body harness and attach a retrievable safety line to the D-Ring in the back. One man must monitor the atmosphere for explosive gases with the LEL monitor, while the Drilling Consultant is responsible for igniting the well.
- 2. The primary method to ignite is a 25mm flare gun with a range of approximately 500 feet.
- 3. Ignite from upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best suited for protection and which offers an easy escape route.
- 5. Before igniting, check for the presence of combustible gases.
- 6. After igniting, continue emergency actions and procedures as before.
- 7. All unassigned personnel will limit their actions to those directed by the Drilling Consultant.

Note: After the well is ignited, burning Hydrogen Sulfide will convert to Sulfur Dioxide, which is also highly toxic. Also, both are heavier than air. Do not assume the area is safe even after the well is ignited.

VIII. TRAINING PROGRAM

When working in an area where Hydrogen Sulfide (H_2S) might be encountered, definite training requirements must be carried out. The Company Supervisor will ensure that all personnel, at the well site, have had adequate training in the following:

- **1.** Hazards and characteristics of Hydrogen Sulfide (H₂S).
- 2. Physicals effects of Hydrogen Sulfide on the human body.
- **3.** Toxicity of Hydrogen Sulfide and Sulfur Dioxide.
- 4. H₂S detection, Emergency alarm and sensor location.
- 5. Don and Doff of SCBA and be clean shaven.
- **6.** Emergency rescue.
- 7. Resuscitators.
- **8.** First aid and artificial resuscitation.
- 9. The effects of Hydrogen Sulfide on metals.
- **10.** Location safety.

Service company personnel and visiting personnel must be notified if the zone contains H₂S, and each service company must provide adequate training and equipment for their employees before they arrive at the well site.

IX. EMERGENCY EQUIPMENT

Lease Entrance Sign:

Should be located at the lease entrance with the following information:

CAUTION – POTENTIAL POISON GAS HYDROGEN SULFIDE NO ADMITTANCE WITHOUT AUTHORIZATION

Respiratory Equipment:

- Fresh air breathing equipment should be placed at the safe briefing areas and should include the following:
- Two SCBA's at each briefing area.
- Enough airline units to operate safely, anytime the H₂S concentration reaches the IDLH level (100 ppm).

• Cascade system with enough breathing air hose and manifolds to reach the rig floor, the derrickman and the other operation areas.

Windsocks or Wind Streamers:

- A minimum of two 10" windsocks located at strategic locations so that they may be seen from any point on location.
- Wind streamers (if preferred) should always be placed at various locations on the well site to ensure wind consciousness. (Corners of location).

Hydrogen Sulfide Detector and Alarms:

- 1 Four channel H₂S monitor with alarms.
- Three (3) sensors located as follows: #1 Rig Floor, #2 Shale Shaker, #3 Cellar.
- Gastec or Draeger pump with tubes.
- Sensor test gas.

Well Condition Sign and Flags:

The Well Condition Sign w/flags should be placed a minimum of 150' before you enter the location. It should have three (3) color coded flags (green, yellow and red) that will be used to denote the following location conditions:

GREEN – Normal Operating Conditions YELLOW – Potential Danger RED – Danger, H₂S Gas Present

Auxiliary Rescue Equipment:

- Stretcher
- 2 100' Rescue lines.
- First Aid kit properly stocked.

Mud Inspection Equipment:

Garret Gas Train or Hach Tester for inspection of Hydrogen Sulfide in the drilling mud system.

Fire Extinguishers:

Adequate fire extinguishers shall be located at strategic locations.

Blowout Preventer:

- The well shall have hydraulic BOP equipment for the anticipated bottom hole pressure (BHP).
- The BOP should be tested upon installation.
- BOP, Choke Line and Kill Line will be tested as specified by Operator.

Confined Space Monitor:

There should be a portable multi-gas monitor with at least 3 sensors (O_2 , LEL H_2S), preferably 4 (O_2 , LEL, H_2S , CO). This instrument should be used to test the atmosphere of any confined space before entering. It should also be used for atmospheric testing for LEL gas before beginning any type of Hot Work. Proper calibration documentation will need to be provided.

Communication Equipment:

- Proper communication equipment such as cell phones or 2-way radios should be available at the rig.
- Radio communication shall be available for communication between the company man's trailer, rig floor and the tool pusher's trailer.
- Communication equipment shall be available on the vehicles.

Special Control Equipment:

- Hydraulic BOP equipment with remote control on the ground.
- Rotating head at the surface casing point.

Evacuation Plan:

- Evacuation routes should be established prior to spudding the well.
- Should be discussed with all rig personnel.

Designated Areas:

Parking and Visitor area:

- All vehicles are to be parked at a pre-determined safe distance from the wellhead.
- Designated smoking area.

Safe Briefing Areas:

- Two Safe Briefing Areas shall be designated on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds, or they are at a 180-degree angle if wind directions tend to shift in the area.
- Personal protective equipment should be stored at both briefing areas and if a moveable cascade trailer is used, it should be kept upwind of existing winds. When wind is from the prevailing direction, both briefing areas should be accessible.

Note:

- Additional equipment will be available at the H₂S Provider Safety office.
- Additional personal H₂S monitors are available for all employees on location.
- Automatic Flare Igniters are recommended for installation on the rig.

X. CHECKLISTS

Rig-up & Equipment Status Check List

Note: Initial & Date each item as they are implemented. Multiple wells require additional Columns to be Dated/ Initialed

	Date & Initial 1 st Well	Date & Initial 2 nd Well	Date & Initial 3 rd Well	Date & Initial 4 th Well
Sign at location entrance.				
Two (2) windsocks (in required locations).				
Wind Streamers (if required).				
SCBA's on location (Minimum of 2 @ each Muster Area)				
Air packs (working packs and escape packs), inspected and ready for use.				
Spare bottles for each air pack (if required).				
Cascade system and hose line hook up.				
Choke manifold hooked-up and tested. (before drilling out surface casing.)				
Remote Hydraulic BOP control tested (before drilling out surface casing).				
BOP tested (before drilling out surface casing).				
Safe Briefing Areas set-up				
Well Condition sign and flags on location and ready.				
Hydrogen Sulfide detection/ alarm system hooked-up & tested.				
Stretcher on location				
2 – 100' Lifelines on location.				
1 – 20# Fire Extinguisher in safety trailer.				
Confined Space monitor on location and tested.				
All rig crews and supervisor trained (as required).				
All rig crews and supervision medically qualified and fit tested on proper respirators				
Access restricted for unauthorized personnel.				
Pre-spud meeting held reviewing Contingencies				
Drills on H ₂ S and well control procedures.				
All outside service contractors advised of potential H ₂ S on the well.				
25mm Flare Gun on location w/flares.				

Procedural Check List

Perform the following on each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to ensure that they have not been tampered with.
- 3. Check pressure on the supply air bottles to make sure they are capable of recharging.
- 4. Make sure all the Hydrogen Sulfide detection systems are operative.
- 5. Ensure that all BOP/ Surface Annular/ Diverter systems are functioning and operational.

Perform the following each week:

- Check each piece of breathing equipment to make sure that they are fully charged and operational. This
 requires that the air cylinder be opened, and the mask assembly be put on and tested to make sure that
 the regulators and masks are properly working. Negative and Positive pressure should be conducted on
 all masks.
- 2. BOP skills.
- 3. Check supply pressure on BOP accumulator stand-by source.
- 4. Check all breathing air mask assemblies to see that straps are loosened and turned back, ready for use.
- 5. Check pressure on cascade air cylinders to make sure they are fully charged and ready to use for refill purposes if necessary.
- 6. Check all cascade system regulators to make sure they work properly.
- 7. Perform breathing drills with on-site personnel.
- 8. Check the following supplies for availability (may be with H₂S Techs On-call):
 - Stretcher
 - Safety Belts and Ropes
 - Spare air Bottles
 - Spare Oxygen Bottles (if resuscitator required)
 - Gas Detector Pump and Tubes
 - Emergency telephone lists
 - Test the Confined Space Monitor to verify the batteries are good.

XI. BRIEFING PROCEDURES

The following scheduled briefings will be held to ensure the effective drilling and operation of this project:

Pre-Spud Meeting

Date: Prior to spudding the well.

- Attendance: Drilling Supervisor Drilling Engineer Drilling Consultant Rig Tool Pushers Rig Drillers Mud Engineer All Safety Personnel Key Service Company Personnel
- Purpose: Review and discuss the well program, step-by-step, to insure complete understanding of assignments and responsibilities.

XII. EVACUATION PLAN

General Plan

The direct lines of action prepared by Colgate Energy to protect the public from hazardous gas situations are as follows:

- 1. When the company approved supervisor (Drilling Consultant, Tool Pusher or Driller) determine that Hydrogen Sulfide gas cannot be limited to the well location, and the public will be involved, he will activate the evacuation plan. Escape routes are noted on the area map.
- 2. Company safety personnel or designee will notify the appropriate local government agency that a hazardous condition exists, and evacuation needs to be implemented.
- 3. Company approved safety personnel that have been trained in the use of the proper emergency equipment will be utilized.
- 4. Law enforcement personnel (State Police, Local Police Department, Fire Department, and the Sheriff's Department) will be called to aid in setting up and maintaining roadblocks. Also, they will aid in evacuation of the public if necessary.
- NOTE: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.
 - 5. After the discharge of gas has been controlled, "Company" personnel will determine when the area is safe for re-entry.
 - 6. If a major release is secured, all exposed housing, vehicles, rig buildings, and low-lying areas and other structures downwind must be tested and clear with SCBAs donned to ensure that all residual H₂S is cleared. Fans, or opening of doors is recommended to ensure that areas are cleared out as part of this process.

XIII. APPENDICES AND GENERAL INFORMATION

Radius of Exposure Affected Notification List

(within a 65' radius of exposure @100ppm)

The geologic zones that will be encountered during drilling are known to contain hazardous quantities of H₂S. The accompanying map illustrates the affected areas of the community. The residents within this radius will be notified via a hand delivered written notice describing the activities, potential hazards, conditions of evacuation, evacuation drill siren alarms and other precautionary measures.

Evacuee Description: Residents:

Notification Process:

A continuous siren audible to all residence will be activated, signaling evacuation of previously notified and informed residents.

Evacuation Plan:

All evacuees will migrate lateral to the wind direction.

The Operating Company will identify all home bound or highly susceptible individuals and make special evacuation preparations, interfacing with the local and emergency medical service as necessary.

Toxic Effects of H₂S Poisoning

Hydrogen Sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 PPM, which is .001% by volume. Hydrogen Sulfide is heavier than air (specific gravity - 1.192) and is colorless and transparent. Hydrogen Sulfide is almost as toxic as Hydrogen Cyanide and is 5-6 times more toxic than Carbon Monoxide. Occupational exposure limits for Hydrogen Sulfide and other gases are compared below in Table 1. Toxicity table for H₂S and physical effects are shown in Table 2.

	Table 1 Permissible Exposure Limits of Various Gases					
<u>Common Name</u>	<u>Symbol</u>	<u>Sp. Gravity</u>	<u>TLV</u>	<u>STEL</u>	<u>IDLH</u>	
Hydrogen Cyanide	HCN	.94	4.7 ppm	4.7 ppm	50 ppm	
Hydrogen Sulfide	H₂S	1.192	10 ppm	15 ppm	100 ppm	
Sulfide Dioxide	SO ₂	2.21	2 ppm	5 ppm	100 ppm	
Chlorine	CL	2.45	.5 ppm	1 ppm	10 ppm	
Carbon Monoxide	СО	.97	25 ppm	200 ppm	1200 ppm	
Carbon Dioxide	CO ₂	1.52	5000 ppm	30,000 ppm	40,000 ppm	
Methane	CH ₄	.55	5% LEL	15% UEL		

25

Definitions

- A. TLV Threshold Limit Value is the concentration employees may be exposed based on a TWA (time weighted average) for eight (8) hours in one day for 40 hours in one (1) week. This is set by ACGIH (American Conference of Governmental Hygienists) and regulated by OSHA.
- B. STEL Short Term Exposure Limit is the 15-minute average concentration an employee may be exposed to providing that the highest exposure never exceeds the OEL (Occupational Exposure Limit). The OEL for H₂S is 20 PPM.
- C. IDLH Immediately Dangerous to Life and Health is the concentration that has been determined by the ACGIH to cause serious health problems or death if exposed to this level. The IDLH for H₂S is 100 PPM.
- D. TWA Time Weighted Average is the average concentration of any chemical or gas for an eight (8) hour period. This is the concentration that any employee may be exposed based on a TWA.

Toxicity Table of H₂S

<u>Percent %</u> .0001	<u>PPM</u> 1	<u>Physical Effects</u> Can smell less than 1 ppm.
.001 .0015	10 15	TLV for 8 hours of exposure. STEL for 15 minutes of exposure.
.01	100	Immediately Dangerous to Life & Health. Kills sense of smell in 3 to 5 minutes.
.02	200	Kills sense of smell quickly, may burn eyes and throat.
.05	500	Dizziness, cessation of breathing begins in a few minutes.
.07	700	Unconscious quickly, death will result if not rescued promptly.
.10	1000	Death will result unless rescued promptly. Artificial resuscitation may be necessary.

PHYSICAL PROPERTIES OF H₂S

The properties of all gases are usually described in the context of seven major categories:

COLOR ODOR VAPOR DENSITY EXPLOSIVE LIMITS FLAMMABILITY SOLUBILITY (IN WATER) BOILING POINT

Hydrogen Sulfide is no exception. Information from these categories should be considered in order to provide a complete picture of the properties of the gas.

COLOR – TRANSPARENT

Hydrogen Sulfide is colorless, so it is invisible. This fact simply means that you can't rely on your eyes to detect its presence. In fact, that makes this gas extremely dangerous to be around.

ODOR - ROTTEN EGGS

Hydrogen Sulfide has a distinctive offensive smell, like "rotten eggs". For this reason, it earned its common name "sour gas". However, H₂S, even in low concentrations, is so toxic that it attacks and quickly impairs a victim's sense of smell, so it could be fatal to rely on your nose as a detection device.

VAPOR DENSITY - SPECIFIC GRAVITY OF 1.192

Hydrogen Sulfide is heavier than air, so it tends to settle in low-lying areas like pits, cellars or tanks. If you find yourself in a location where H₂S is known to exist, protect yourself. Whenever possible, work in an area upwind and keep to higher ground.

EXPLOSIVE LIMITS – 4.0% TO 44%

Mixed with the right proportion of air or oxygen, H₂S will ignite and burn or explode, producing another alarming element of danger besides poisoning.

FLAMMABILITY

Hydrogen Sulfide will burn readily with a distinctive clear blue flame, producing Sulfur Dioxide (SO₂), another hazardous gas that irritates the eyes and lungs.

SOLUBILITY – 4 TO 1 RATIO WITH WATER

Hydrogen Sulfide can be dissolved in liquids, which means that it can be present in any container or vessel used to carry or hold well fluids including oil, water, emulsion and sludge. The solubility of H₂S is dependent on temperature and pressure, but if conditions are right, simply agitating a fluid containing H₂S may release the gas into the air.

BOILING POINT – (-77° Fahrenheit)

Liquefied Hydrogen Sulfide boils at a very low temperature, so it is usually found as a gas.

RESPIRATOR USE

The Occupational Safety and Health Administration (OSHA) regulate the use of respiratory protection to protect the health of employees. OSHA's requirements are written in the Code of Federal Regulations, Title 29, Part 1910, Section 134, Respiratory Protection. This regulation requires that all employees who might be required to wear respirators, shall complete an OSHA mandated medical evaluation questionnaire. The employee then should be fit tested prior to wearing any respirator while being exposed to hazardous gases.

Written procedures shall be prepared covering safe use of respirators in dangerous atmospheric situations, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available respirators.

Respirators shall be inspected prior to and after each use to make sure that the respirator has been properly cleaned, disinfected and that the respirator works properly. The unit should be fully charged prior to being used.

Anyone who may use respirators shall be properly trained in how to properly seal the face piece. They shall wear respirators in normal air and then in a test atmosphere. (Note: Such items as facial hair (beard or sideburns) and eyeglass temple pieces will not allow a proper seal.) Anyone who may be expected to wear respirators should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses. Contact lenses should not be allowed.

Respirators shall be worn during the following conditions:

- A. Any employee who works near the top or on the top of any tank unless tests reveal less than 20 ppm of H_2S .
- B. When breaking out any line where H_2S can reasonably be expected.
- C. When sampling air in areas where H_2S may be present.
- D. When working in areas where the concentration of H₂S exceeds the Threshold Limit Value for H₂S (10 ppm).
- E. At any time where there is a doubt as to the H_2S level in the area to be entered.

EMERGENCY RESCUE PROCEDURES

DO NOT PANIC!!!

Remain Calm – Think

- 1. Before attempting any rescue, you must first get out of the hazardous area yourself. Go to a safe briefing area.
- 2. Sound alarm and activate the 911 system.
- 3. Put on breathing apparatus. At least two persons should do this, when available use the buddy system.
- 4. Rescue the victim and return them to a safe briefing area.
- 5. Perform an initial assessment and begin proper First Aid/CPR procedures.
- 6. Keep victim lying down with a blanket or coat, etc.., under the shoulders to keep airway open. Conserve body heat and do not leave unattended.
- 7. If the eyes are affected by H₂S, wash them thoroughly with potable water. For slight irritation, cold compresses are helpful.
- 8. In case a person has only minor exposure and does not lose consciousness totally, it's best if he doesn't return to work until the following day.
- 9. Any personnel overcome by H₂S should always be examined by medical personnel. They should always be transported to a hospital or doctor.

Facial Hair – Clean Shaven Examples

Purpose: To define clean shaven expectations in the field for: 1) Respirator Use, if applicable and 2) First Aid Administration, if situation occurs related to H_2S exposure, having no facial hair can greatly benefit response time and treatment ability.









Schematic Closed Loop Drilling Rig*

- 1. Pipe Rack
- 2. Drill Rig
- 3. House Trailers/ Offices
- 4. Generator/Fuel/Storage
- 5. Overflow-Frac Tank
- 6. Skids
- 7. Roll Offs
- 8. Hopper or Centrifuge
- 9. Mud Tanks
- 10. Loop Drive
- 11. Generator (only for use with centrifuge)

*Not drawn to scale: Closed loop system requires at least 30 feet beyond mud tanks. Ideally 60 feet would be available





Above: Centrifugal Closed Loop System



Closed Loop Drilling System: Mud tanks to right (1) Hopper in air to settle out solids (2) Water return pipe (3) Shaker between hopper and mud tanks (4) Roll offs on skids (5)







