

ATS-13-211

HIGH CAVEKARST

# Split Estate

Fom 3160-3  
(April 2004)

**RECEIVED**  
FEB 08 2013  
OCD Artesia

FORM APPROVED  
OMB No. 1004-0137  
Expires March 31, 2007

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

**NMOC D ARTESIA**

Lease Serial No.  
S-Fee BH-NMNM094651

## APPLICATION FOR PERMIT TO DRILL OR REENTER

6. If Indian, Allottee or Tribe Name  
*709*  
*2/13/2013*

1a. Type of work:  DRILL  REENTER

7. If Unit or CA Agreement, Name and No.  
8. Lease Name and Well No. *439717*  
Cedar Canyon 27 Federal Com. #1H

1b. Type of Well:  Oil Well  Gas Well  Other  Single Zone  Multiple Zone

2. Name of Operator  
OXY USA Inc. 16696

9. API Well No.  
30-015-41095

3a. Address P.O. Box 50250  
Midland, TX 79710

3b. Phone No. (include area code)  
432-685-5717

10. Field and Pool, or Exploratory  
Cedar Canyon Delaware *41540*

4. Location of Well (Report location clearly and in accordance with any State requirements.)  
At surface 595 FNL 845 FWL NWNW(D)  
At proposed prod. zone 380 FSL 660 FWL SWSW(M)

11. Sec., T. R. M. or Blk. and Survey or Area  
Sec 27 T24S R29E

14. Distance in miles and direction from nearest town or post office.  
6 miles northeast from Loving, TX

12. County or Parish  
Eddy

13. State  
NM

15. Distance from proposed\* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 380'

16. No. of acres in lease  
1000 ac

17. Spacing Unit dedicated to this well  
160 ac

18. Distance from proposed location\* to nearest well, drilling, completed, applied for, on this lease, ft. 492'

19. Proposed Depth  
10636'M 6545'V

20. BLM/BIA Bond No. on file  
NMB000862 - ESB00226 - 022032304

21. Elevations (Show whether DF, KDB, RT, GL, etc.)  
2920' GL

22. Approximate date work will start\*  
02/01/2013

23. Estimated duration  
45 days

### 24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, shall be attached to this form:

- 1. Well plat certified by a registered surveyor.
- 2. A Drilling Plan.
- 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO shall be filed with the appropriate Forest Service Office).
- 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above).
- 5. Operator certification
- 6. Such other site specific information and/or plans as may be required by the authorized officer.

25. Signature *[Signature]* Name (Printed/Typed) David Stewart Date 11/16/12

Title Regulatory Advisor david\_stewart@oxy.com

Approved by (Signature) /s/ Don Peterson Name (Printed/Typed) /s/ Don Peterson Date FEB - 5 2013

Title FIELD MANAGER Office CARLSBAD FIELD OFFICE

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.  
Conditions of approval, if any, are attached. **APPROVAL FOR TWO YEARS**

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

\*(Instructions on page 2)

Approval Subject to General Requirements & Special Stipulations Attached

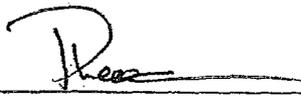
Carlsbad Controlled Water Basin

SEE ATTACHED FOR  
CONDITIONS OF APPROVAL



OPERATOR CERTIFICATION

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this 16<sup>th</sup> day of Nov, 2012.



Name: Peter Lawrence  
Position: Reservoir Management Team Leader  
Address: 5 Greenway Plaza, Suite 110, Houston, TX 77046  
Telephone: 713-215-7644  
E-mail (optional): peter\_lawrence@oxy.com  
Company: OXY USA Inc.  
Field Representative (if not above signatory): Dusty Weaver  
Address (if different from above): P.O. Box 50250 Midland, TX 79710  
Telephone (if different from above): 432-685-5723  
E-mail (if different from above): calvin\_weaver@oxy.com



Taylor Cann, RPL  
Land Negotiator

OXY USA Inc.

Box 4294, Houston, TX 77210-4294

Phone (713) 366-5119  
Cell (832) 291-9168  
Fax (713) 985-1859  
Taylor\_Cann@oxy.com

United States Department of the Interior  
Bureau of Land Management  
Carlsbad Field Office  
620 East Greene Street  
Carlsbad, New Mexico 88220

Attention: Linda Denniston

RE: Cedar Canyon 27 Federal Com 1H

Eddy County, New Mexico

**STATEMENT ACCEPTING RESPONSIBILITY FOR OPERATIONS**

**OPERATOR NAME:** OXY USA Inc.  
**ADDRESS:** P.O. Box 4294  
Houston, Texas 77210-4294

The undersigned accepts all applicable terms, conditions, stipulations, and restrictions concerning operations conducted on the leased land or portion thereof, as described below:

<b>LEASE NO.:</b>	NMNM 94651
<b>LEGAL DESCRIPTION:</b>	
Surface Location:	595' FNL & 845' FWL
Bottom Hole Location:	380' FSL & 660' FWL
	Section 27-T24S-R29E
	Eddy County, New Mexico
<b>FORMATIONS:</b>	None
<b>BOND COVERAGE:</b>	Nationwide
<b>BLM BOND FILE NO.:</b>	
	Individual: NMB000862
	Nationwide: 022032304
	BLM: ESB00226

**AUTHORIZED SIGNATURE:**

OXY USA Inc.

Taylor Cann

**TITLE:**

Land Negotiator

**DATE:**

November 15, 2012

cc: David Stewart

**DRILLING PROGRAM**

Operator Name/Number:	OXY USA Inc.	16696
Lease Name/Number:	Cedar Canyon 27 Federal Com. #1H	
Pool Name/Number:	Cedar Canyon Delaware	11540
Surface Location:	595 FNL 845 FWL NWNW(D) Sec 27 T24S R29E	Fee
Bottom Hole Location:	380 FSL 660 FWL SWSW(M) Sec 27 T24S R29E	Federal Lease No. NMNM094651

Proposed TD:	6545' TVD	10636' TMD	Elevation: 2920' GL
SL - Lat: 32.193916	Long: 103.977671	X= 610020.9	Y= 434448.7
BH - Lat: 32.182007	Long: 103.978335	X= 609829.8	Y= 430115.9
			NAD - 1927
			NAD - 1927

**1. Geologic Name of Surface Formation:**

a. Permian

**2. Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:**

Geological Marker	Depth	Type
a. Rustler	400'	Formation
b. Top Salt	634'	Formation
c. Base Salt	2784'	Formation
d. Delaware	3024'	Oil
e. Bell Canyon	3044'	Oil
f. Cherry Canyon	3914'	Oil
g. Brushy Canyon	5154'	Oil

Fresh water may be encountered above the Rustler formation. Surface casing will be set below the top of the Rustler to protect it. Per State Engineer website, fresh water has been found in the area as deep as 212'.

**3. Casing Program:**

Hole Size	Interval	OD Csg	Weight	Collar	Grade	Condition	Collapse Design Factor	Burst Design Factor	Tension Design Factor
17-1/2"	0-435'	13-3/8"	48	ST&C	H-40	New	4.31	9.34	12.33
				Hole filled with 8.9# Mud			770#	1730#	
12-1/4"	0-3000'	9-5/8"	36	LT&C	J-55	New	1.85	1.42	3.87
				Hole filled with 10# Mud			2570#	3950#	
8-3/4"	0-10636' M	5-1/2"	17	LT&C	L-80	New	2.51	2.96	1.9
				Hole filled with 9.2# Mud			6290#	7740#	

Collapse and burst loads calculated using Stress Check with anticipated loads

**4. Cement Program**

- a. 13-3/8" Surface Circulate cement to surface w/ 330sx PP cmt w/ 4% Bentonite + .125#/sx Poly-E-Flake + 2% CaCl<sub>2</sub>, 13.5ppg 1.75 yield 589# 24hr CS 165% Excess followed by 200sx PP cmt w/ 2% CaCl<sub>2</sub>, 14.8ppg 1.35 yield 1608# 24hr CS 165% Excess.
- b. 9-5/8" Intermediate Circulate cement to surface w/ 840sx HES light PP cmt w/ 5% Salt + .125#/sx Poly-E-Flake + 3#/sx Kol Seal, 12.9ppg 1.87 yield 840# 24hs CS 105% Excess followed by 200sx PP cmt w/ 1% CaCl<sub>2</sub>, 14.8ppg 1.34 yield 2125# 24hr CS 105% Excess.

c. 5-1/2" Production Cement w/ 700sx PP cmt w/ 14.8#/sx Silicalite 50/50 Blend + 16#/sx Scotchlite HGS-6000 w/ 2#/sx Kol Seal + .5#/sx CFR-3 + .15#/sx WG-17 + 1#/sx Cal-Seal 60 + 1.5#/sx salt, 10.8ppg 2.39 yield 520# 24hr CS 100% Excess followed by 1020sx Super H w/ 3#/sx salt .5% Halad-344 + .125#/sx Poly-E-Flake + 3#/sx Kol-Seal + .2% HR-601 + .4% CFR-3, 13.2ppg 1.66 yield 1750# 24hr CS 50% Excess, Calc TOC-2500

**Description of Cement Additives:** Calcium Chloride, Cal-Seal 60, Salt (Accelerator), Silicalite (Additive Material), CFR-3 (Dispersant), WG-17 (Gelling Agent), Bentonite, Schotchlite HGS-6000 (Light Weight Additive), Kol-Seal, Poly-E-Flake (Lost Circulation Additive), Halad-344 (Low Fluid Loss Control), HR-601 (Retarder).  
The above cement volumes could be revised pending the caliper measurement.

**5. Pressure Control Equipment:**

Surface: None

Intermediate/Production: 13-5/8" 10M three ram stack w/ 5M annular preventer, 5M Choke Manifold

All BOP's and associated equipment will be tested in accordance with Onshore Order #2 (250/5000 psi on rams for 10 minutes each and 250/3500 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the 13-3/8" casing shoe. Wellhead pressure rating will support this test and 13-3/8" casing will be protected from high pressure. Since the wellhead system is a multibowl design, this initial test will cover the requirements prior to drilling out the 9-5/8" casing shoe.

Pipe Rams will be operated and checked each 24-hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller's log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a Kelly cock, floor safety valve, choke lines and choke manifold having a 5000 psi WP rating. OXY requests that the entire system be tested as a 5000psi WP rating.

OXY also requests a variance to connect the BOP outlet to the choke manifold using a co-flex hose that is manufactured by Contitech Rubber Industrial KFT. It is a 3" ID X 35' flexible hose rated to 10000psi working pressure. It has been tested to 15000psi and is built to API Spec 16C. Once the flex line is installed, it will be tied down with safety clamps, see attached for certifications.

**6. Proposed Mud Circulation System**

<u>Depth</u>	<u>Mud Wt.</u> ppg	<u>Visc.</u> sec	<u>Fluid</u> <u>Loss</u>	<u>Type System</u>
0 - 435'	8.4-8.9	32-34	NC	Fresh Water/Spud Mud
435 - 3000'	9.8-10.0	28-29	NC	Brine Water
3000 - 6000'	8.6-8.8	28-29	NC	Fresh Water
6000 - TD'	9.0-9.2	40-50	8-15	Salt Gel/Dua Vis

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

**7. Auxiliary Well Control and Monitoring Equipment:**

- a. A Kelly cock will be in the drill string at all times.
- b. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.

- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM.

#### **8. Logging, Coring and Testing Program:**

- a. Drill stem tests are not anticipated but if done will be based on geological sample shows.  
b. The open hole electrical logging program will consist of a MWD-GR from kick-off point to TD.  
Cased hole GR-Neutron will be acquired from kick-off point to surface.  
c. No coring program is planned but if done will be sidewall rotary cores.  
d. Mud logging will be initiated from the base of intermediate casing to TD.

#### **9. Potential Hazards:**

No abnormal pressures, temperatures or H<sub>2</sub>S gas are expected. The highest anticipated pressure gradient would be 0.47psi/ft. The bottomhole pressure is anticipated to be between 3000-3100psi. If H<sub>2</sub>S is encountered the operator will comply with the provisions of Onshore Oil & Gas Order No.6.

All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well.

Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

#### **10. Anticipated Starting Date and Duration of Operations:**

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.



# New Mexico Office of the State Engineer

## Water Column/Average Depth to Water

No records found.

**PLSS Search:**

**Section(s):** 20, 21, 22, 23,  
26, 27, 28, 29,  
32, 33, 34, 35

**Township:** 24S

**Range:** 29E



DP-1

**Cedar Canyon 27 #1H  
Eddy Co, New Mexico**

KB ELEV: 2945  
GL ELEV: 2921

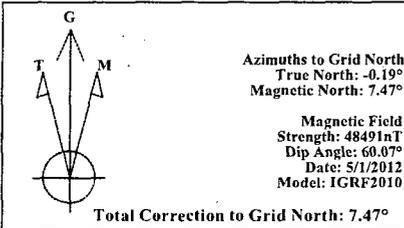
SECTION DETAILS										
Sec	MD	Inc	Azi	TVD	+N/-S	+E/-W	DLeg	TFace	VSec	Target
1	0.00	0.00	182.69	0.00	0.00	0.00	0.00	0.00	0.00	
2	5972.04	0.00	182.69	5972.04	0.00	0.00	0.00	0.00	0.00	
3	6872.04	90.00	182.69	6545.00	-572.32	-26.93	10.00	182.69	572.96	
4	10636.46	90.00	182.69	6545.00	-4332.59	-203.86	0.00	0.00	4337.38	Pbhl

WELL DETAILS							
Name	+N/-S	+E/-W	Northing	Easting	Latitude	Longitude	Slot
Cedar Canyon 27 #1H	0.00	0.00	434448.70	610020.90	32°11'38.099N	103°58'39.618W	N/A

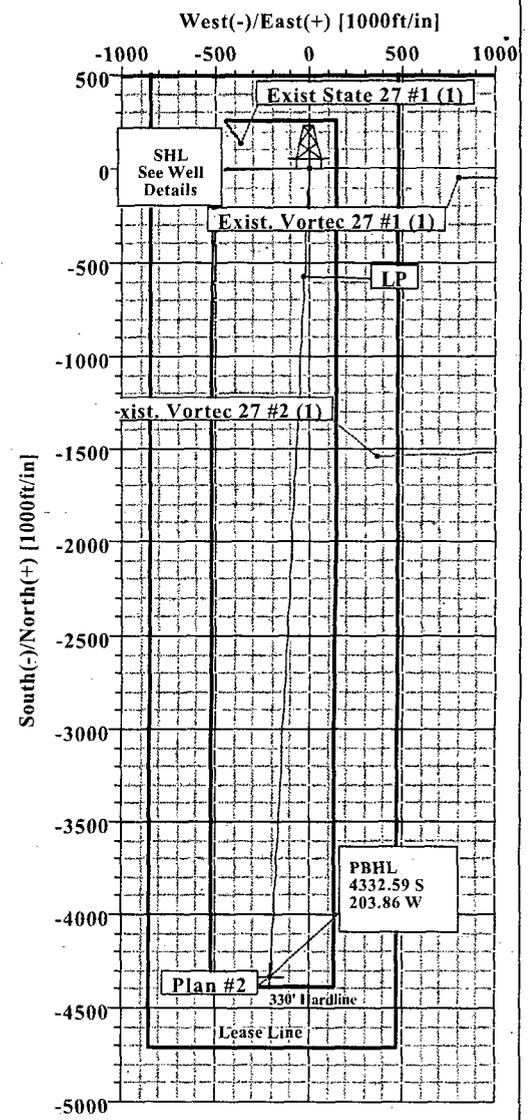
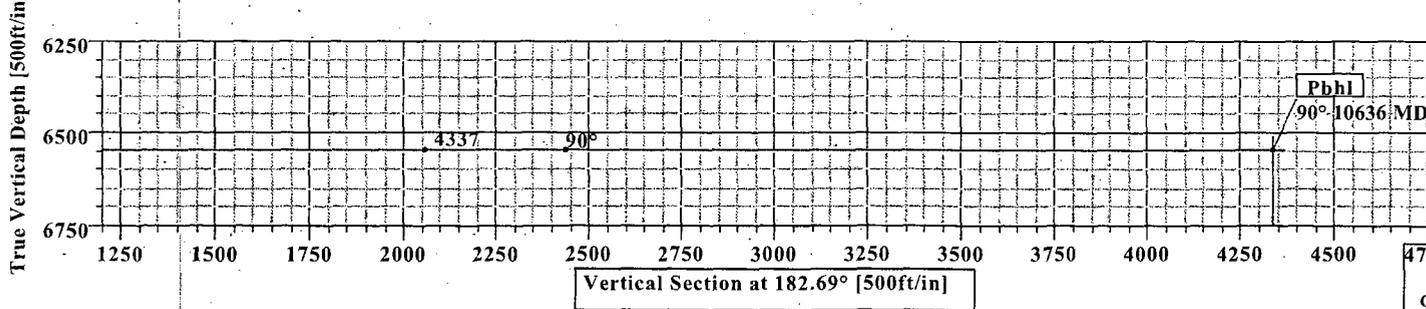
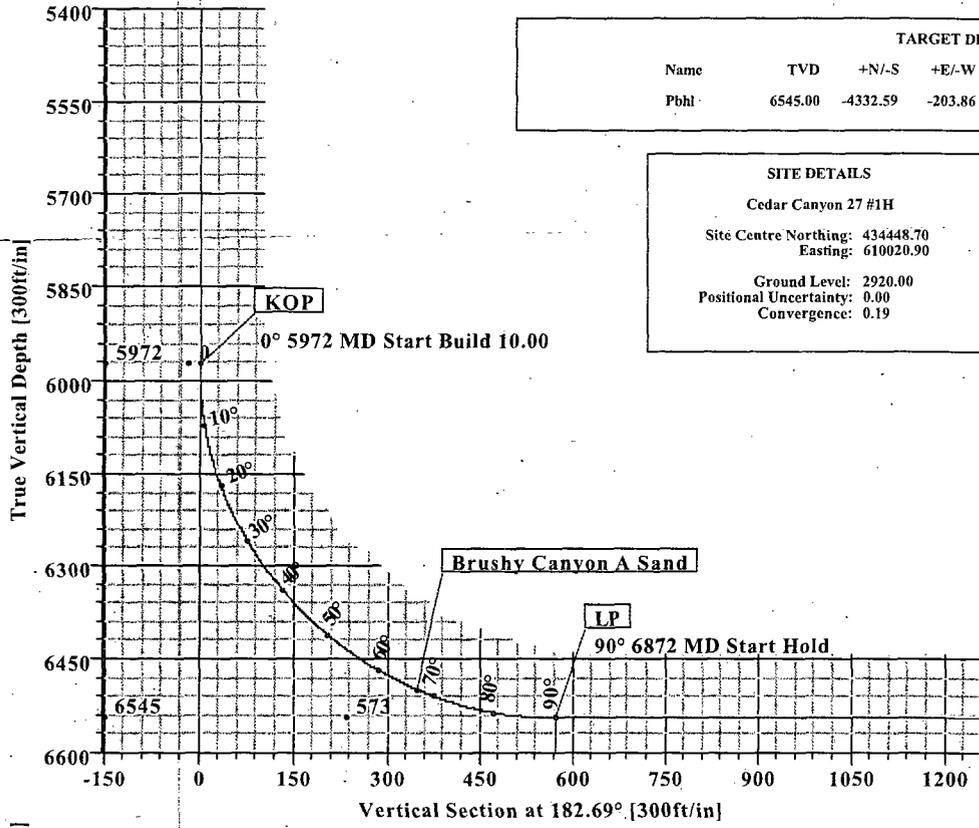
TARGET DETAILS						
Name	TVD	+N/-S	+E/-W	Northing	Easting	Shape
Pbhl	6545.00	-4332.59	-203.86	430116.11	609817.04	Point

SITE DETAILS	
Cedar Canyon 27 #1H	
Site Centre Northing:	434448.70
Easting:	610020.90
Ground Level:	2920.00
Positional Uncertainty:	0.00
Convergence:	0.19

FIELD DETAILS	
Eddy Co, NM (Nad 27)	
Geodetic System:	US State Plane Coordinate System 1927
Ellipsoid:	NAD27 (Clarke 1866)
Zone:	New Mexico, Eastern Zone
Magnetic Model:	IGRF2010
System Datum:	Mean Sea Level
Local North:	Grid North



LEGEND	
	Exist State 27 #1 (1)
	Exist. Vortec 27 #1 (1)
	Exist. Vortec 27 #2 (1)
	Plan #2





# Weatherford International Ltd.

## WFT Plan Report - X & Y's



DP-2

<b>Company:</b> Occidental Permian Ltd <b>Field:</b> Eddy Co. NM (Nad 27) <b>Site:</b> Cedar Canyon 27 #1H <b>Well:</b> Cedar Canyon 27 #1H <b>Wellpath:</b> 1	<b>Date:</b> 1/3/2012 <b>Co-ordinate(N/E) Reference:</b> Well: Cedar Canyon 27 #1H Grid: North <b>Vertical (TVD) Reference:</b> SITE 2944.0 <b>Section (N/S) Reference:</b> Well (0.00N, 0.00E, 182.69Azi) <b>Survey Calculation Method:</b> Minimum Curvature	<b>Time:</b> 09:35:30 <b>Page:</b> 1 <b>Db:</b> Sybase
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<b>Plan:</b> Plan #2 <b>Principal:</b> Yes	<b>Date Composed:</b> 1/3/2012 <b>Version:</b> 1 <b>Tied-to:</b> From Surface
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<b>Field:</b> Eddy Co, NM (Nad 27)  <b>Map System:</b> US State Plane Coordinate System 1927 <b>Geo Datum:</b> NAD27 (Clarke 1866) <b>Sys Datum:</b> Mean Sea Level	<b>Map Zone:</b> New Mexico, Eastern Zone <b>Coordinate System:</b> Well Centre <b>Geomagnetic Model:</b> IGRF2010
---	--

<b>Site:</b> Cedar Canyon 27 #1H			
<b>Site Position:</b>	<b>Northing:</b>	<b>Latitude:</b>	
<b>From:</b> Map	<b>Easting:</b> 434448.70 ft	32 11 38.099 N	
<b>Position Uncertainty:</b> 0.00 ft	610020.90 ft	<b>Longitude:</b> 103 58 39.618 W	
<b>Ground Level:</b> 2920.00 ft		<b>North Reference:</b> Grid	
		<b>Grid Convergence:</b> 0.19 deg	

<b>Well:</b> Cedar Canyon 27 #1H				<b>Slot Name:</b>			
<b>Well Position:</b>	<b>Northing:</b>	<b>Latitude:</b>		<b>Well Position:</b>	<b>Easting:</b>	<b>Longitude:</b>	
<b>+N/-S</b> 0.00 ft	434448.70 ft	32 11 38.099 N		<b>+E/-W</b> 0.00 ft	610020.90 ft	103 58 39.618 W	
<b>Position Uncertainty:</b> 0.00 ft							

<b>Wellpath:</b> 1				<b>Drilled From:</b> Surface			
<b>Current Datum:</b> SITE				<b>Tie-on Depth:</b> 0.00 ft			
<b>Magnetic Data:</b> 5/1/2012				<b>Above System Datum:</b> Mean Sea Level			
<b>Field Strength:</b> 48491 nT				<b>Declination:</b> 7.66 deg			
<b>Vertical Section:</b> Depth From (TVD)				<b>Mag Dip Angle:</b> 60.07 deg			
	<b>+N/-S</b>	<b>+E/-W</b>	<b>Direction</b>		<b>ft</b>	<b>deg</b>	
0.00	0.00	0.00	182.69				

**Plan Section Information**

MD	Incl	Azim	TVD	+N/S	+E/W	DES	Build	Turn	TFO	Target
ft	deg	deg	ft	ft	ft	deg/100ft	deg/100ft	deg/100ft	deg	
0.00	0.00	182.69	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
5972.04	0.00	182.69	5972.04	0.00	0.00	0.00	0.00	0.00	0.00	
6872.04	90.00	182.69	6545.00	-572.32	-26.93	10.00	10.00	0.00	182.69	
10636.46	90.00	182.69	6545.00	-4332.59	-203.86	0.00	0.00	0.00	0.00	Pbhl

**Survey**

MD	Incl	Azim	TVD	N/S	E/W	VS	DES	MapN	MapE	Comment
ft	deg	deg	ft	ft	ft	ft	deg/100ft	ft	ft	
5900.00	0.00	182.69	5900.00	0.00	0.00	0.00	0.00	434448.70	610020.90	
5972.04	0.00	182.69	5972.04	0.00	0.00	0.00	0.00	434448.70	610020.90	KOP
6000.00	2.80	182.69	5999.99	-0.68	-0.03	0.68	10.00	434448.02	610020.87	
6100.00	12.80	182.69	6098.94	-14.21	-0.67	14.23	10.00	434434.49	610020.23	
6200.00	22.80	182.69	6194.03	-44.70	-2.10	44.75	10.00	434404.00	610018.80	
6300.00	32.80	182.69	6282.38	-91.22	-4.29	91.33	10.00	434357.48	610016.61	
6400.00	42.80	182.69	6361.30	-152.36	-7.17	152.53	10.00	434296.34	610013.73	
6500.00	52.80	182.69	6428.39	-226.26	-10.65	226.51	10.00	434222.44	610010.25	
6600.00	62.80	182.69	6481.62	-310.68	-14.62	311.02	10.00	434138.02	610006.28	
6640.89	66.88	182.69	6499.00	-347.64	-16.36	348.02	10.00	434101.06	610004.54	Brushy Canyon A Sa
6700.00	72.80	182.69	6519.36	-403.04	-18.96	403.49	10.00	434045.66	610001.94	
6800.00	82.80	182.69	6540.48	-500.55	-23.55	501.11	10.00	433948.15	609997.35	
6872.04	90.00	182.69	6545.00	-572.32	-26.93	572.96	10.00	433876.38	609993.97	LP
6900.00	90.00	182.69	6545.00	-600.25	-28.24	600.92	0.00	433848.45	609992.66	
7000.00	90.00	182.69	6545.00	-700.14	-32.94	700.92	0.00	433748.56	609987.96	
7100.00	90.00	182.69	6545.00	-800.03	-37.64	800.92	0.00	433648.67	609983.26	
7200.00	90.00	182.69	6545.00	-899.92	-42.34	900.92	0.00	433548.78	609978.56	



# Weatherford International Ltd.

## WFT Plan Report - X & Y's



**Weatherford**

DP-3

Company: Occidental Permian Ltd.	Date: 1/3/2012	Time: 09:35:30	Page: 2
Field: Eddy Co. NM (Nad:27)	Co-ordinate(NE) Reference: Well: Cedar Canyon 27 #1H	Grid: North	
Site: Cedar Canyon 27 #1H	Vertical (TVD) Reference: SITE 2944.0		
Well: Cedar Canyon 27 #1H	Section (VS) Reference: Well: (0.00N:0.00E:182.69Azi)		
Wellpath: 1	Survey Calculation Method: Minimum Curvature	Db: Sybase	

Survey											
MD	Incl	Azim	TVD	N/S	E/W	VS	DLS	MapN	MapE	Comment	
ft	deg	deg	ft	ft	ft	ft	deg/100ft	ft	ft		
7300.00	90.00	182.69	6545.00	-999.81	-47.04	1000.92	0.00	433448.89	609973.86		
7400.00	90.00	182.69	6545.00	-1099.70	-51.74	1100.92	0.00	433349.00	609969.16		
7500.00	90.00	182.69	6545.00	-1199.59	-56.44	1200.92	0.00	433249.11	609964.46		
7600.00	90.00	182.69	6545.00	-1299.48	-61.14	1300.92	0.00	433149.22	609959.76		
7700.00	90.00	182.69	6545.00	-1399.37	-65.84	1400.92	0.00	433049.33	609955.06		
7800.00	90.00	182.69	6545.00	-1499.26	-70.54	1500.92	0.00	432949.44	609950.36		
7900.00	90.00	182.69	6545.00	-1599.15	-75.24	1600.92	0.00	432849.55	609945.66		
8000.00	90.00	182.69	6545.00	-1699.04	-79.94	1700.92	0.00	432749.66	609940.96		
8100.00	90.00	182.69	6545.00	-1798.93	-84.64	1800.92	0.00	432649.77	609936.26		
8200.00	90.00	182.69	6545.00	-1898.81	-89.34	1900.92	0.00	432549.89	609931.56		
8300.00	90.00	182.69	6545.00	-1998.70	-94.04	2000.92	0.00	432450.00	609926.86		
8400.00	90.00	182.69	6545.00	-2098.59	-98.74	2100.92	0.00	432350.11	609922.16		
8500.00	90.00	182.69	6545.00	-2198.48	-103.44	2200.92	0.00	432250.22	609917.46		
8600.00	90.00	182.69	6545.00	-2298.37	-108.14	2300.92	0.00	432150.33	609912.76		
8700.00	90.00	182.69	6545.00	-2398.26	-112.84	2400.92	0.00	432050.44	609908.06		
8800.00	90.00	182.69	6545.00	-2498.15	-117.54	2500.92	0.00	431950.55	609903.36		
8900.00	90.00	182.69	6545.00	-2598.04	-122.24	2600.92	0.00	431850.66	609898.66		
9000.00	90.00	182.69	6545.00	-2697.93	-126.95	2700.92	0.00	431750.77	609893.95		
9100.00	90.00	182.69	6545.00	-2797.82	-131.65	2800.92	0.00	431650.88	609889.25		
9200.00	90.00	182.69	6545.00	-2897.71	-136.35	2900.92	0.00	431550.99	609884.55		
9300.00	90.00	182.69	6545.00	-2997.60	-141.05	3000.92	0.00	431451.10	609879.85		
9400.00	90.00	182.69	6545.00	-3097.49	-145.75	3100.92	0.00	431351.21	609875.15		
9500.00	90.00	182.69	6545.00	-3197.38	-150.45	3200.92	0.00	431251.32	609870.45		
9600.00	90.00	182.69	6545.00	-3297.27	-155.15	3300.92	0.00	431151.43	609865.75		
9700.00	90.00	182.69	6545.00	-3397.16	-159.85	3400.92	0.00	431051.54	609861.05		
9800.00	90.00	182.69	6545.00	-3497.05	-164.55	3500.92	0.00	430951.65	609856.35		
9900.00	90.00	182.69	6545.00	-3596.94	-169.25	3600.92	0.00	430851.76	609851.65		
10000.00	90.00	182.69	6545.00	-3696.83	-173.95	3700.92	0.00	430751.87	609846.95		
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10600.00	90.00	182.69	6545.00	-4296.16	-202.15	4300.92	0.00	430152.54	609818.75		
10636.46	90.00	182.69	6545.00	-4332.59	-203.86	4337.38	0.00	430116.11	609817.04	Pbhl	

Targets															
Name	Description	TVD	+N/S	+E/W	Map	Map	Latitude			Longitude					
	Dip	Dir	ft	ft	ft	ft	Deg	Min	Sec	Deg	Min	Sec			
Pbhl			6545.00	-4332.59	-203.86	430116.11	609817.04	32	10	55.229	N	103	58	42.156	W

Casing Points				
MD	TVD	Diameter	Hole Size	Name
ft	ft	in.	in.	
574.00	574.00	0.000	0.000	Srfc. Csg.
3000.00	3000.00	0.000	0.000	Int. Csg.



# Weatherford International Ltd.

## WFT Plan Report - X & Y's

DP-4  
  
Weatherford

Company: Occidental Permian Ltd.	Date: 1/3/2012	Time: 09:35:30	Page: 3
Field: Eddy Co. NM (Nad:27)	Co-ordinate(NE) Reference:	Well: Cedar Canyon 27 #1H	Grid North:
Site: Cedar Canyon 27 #1H	Vertical (TVD) Reference:	SITE 2944.0	
Well: Cedar Canyon 27 #1H	Section (VS) Reference:	Well (0.00N:0.00E:182.69Azi)	
Wellpath: 1	Survey Calculation Method:	Minimum Curvature	Db: Sybase

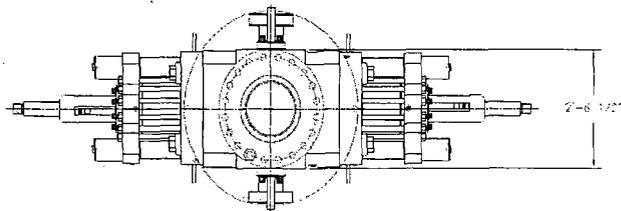
### Annotation

MD ft	TVD ft	
5972.04	5972.04	KOP
6872.04	6545.00	LP
10636.46	6545.00	Pbhl

### Formations

MD ft	TVD ft	Formations	Lithology	Dip Angle deg	Dip Direction deg
6640.89	6499.00	Brushy Canyon A Sand		0.00	0.00

BOP



**LEGEND**

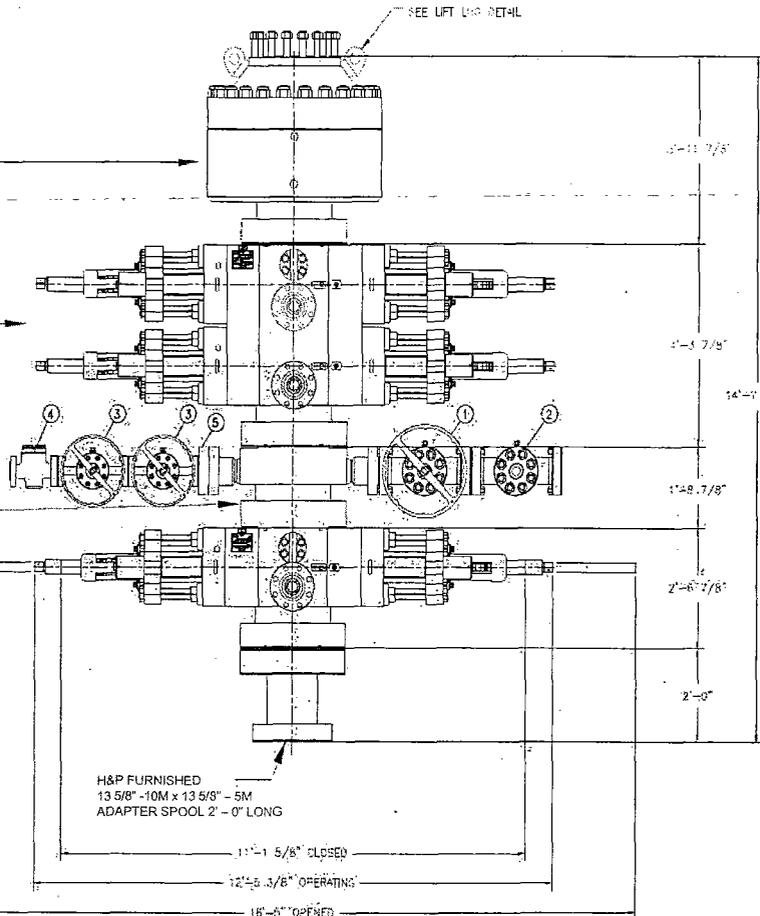
- ① - 1/16" - 10M FLANGED END GATE VALVE
- ② - 1/16" - 10M FLANGED END GATE VALVE WITH COARSE SPRING MECHANIC ACTUATOR
- ③ - 1/16" - 10M FLANGED END GATE VALVE
- ④ - 1/16" - 10M FLANGED END CHECK VALVE
- ⑤ - DOUBLE STUDDED RAMS

SHIFFER BALLET - COVER SPHERICAL  
ANNULAR PREVENTER (API 18A  
MONOGRAMMED, 13 5/8" - 10M WP,  
10" BOTTOM FLANGE, 5"  
ST-RODDED TOP HEIGHT = 14,500  
LBS WITH SHIFFER API 18A HOT  
OIL-RESISTANT ACRYLONITRILE  
ELEMENT)

CAMERON 10M DOUBLE  
RAM-TYPE PREVENTER (API 18A  
MONOGRAMMED, 13 5/8" - 10M  
WP), WITH 3" CAMERON PIPE-  
RAMS (CAMRAM FRONT PACKERS  
& TOP SEALS) IN TOP CHAMBER  
AND CAMERON 05 SHEARING  
BLIND RAMS IN BOTTOM CHAMBER.  
BOTTOM FLANGES STUDDED  
TOP HEIGHT = 21,100 LBS;  
WITH RAMS

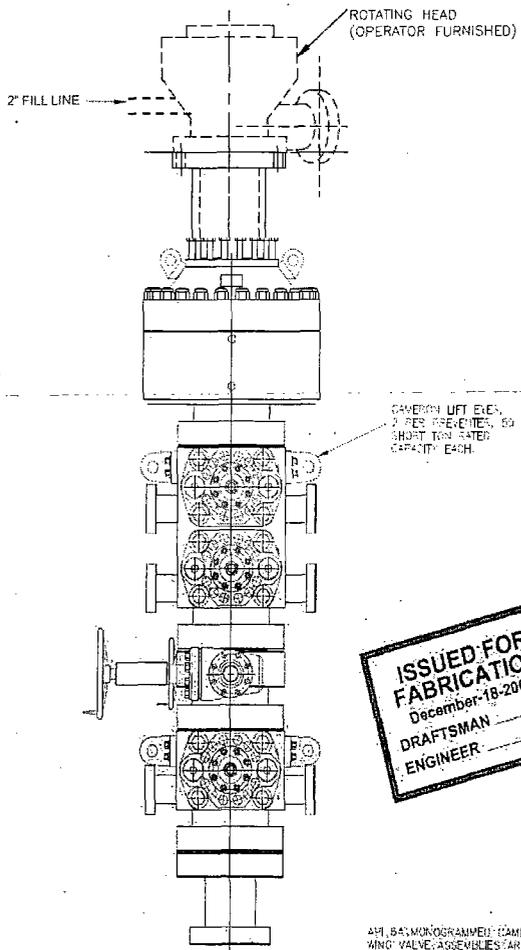
13 5/8" - 10M WP  
CAMERON DRILLING SPOOL  
(API 18A MONOGRAMMED),  
STUDDER TOP & FLANGED BOTTOM,  
WITH 4 - 1/16" - 10M WP FLANGED OUTLETS  
(WEIGHT APPROXIMATELY 8,000 LBS)

CAMERON 10M SINGLE-RAM-TYPE  
PREVENTER (API 18A  
MONOGRAMMED, 13 5/8" - 10M WP),  
WITH 3" CAMERON PIPE-RAMS  
(CAMRAM FRONT PACKERS & TOP  
SEALS), BOTTOM FLANGE &  
STUDDER TOP  
HEIGHT = 10,900 LBS



H&P FURNISHED  
13 5/8" - 10M x 13 5/8" - 5M  
ADAPTER SPOOL 2' - 0" LONG

**13 5/8" - 10M BOP STACK  
WITH 13 5/8" - 5M ANNULAR**



ROTATING HEAD  
(OPERATOR FURNISHED)

2" FILL LINE

CAMERON LIFT EYES,  
2 PER PREVENTER, 80  
SHORT TON RATED  
CAPACITY EACH.

**ISSUED FOR  
FABRICATION**  
December-18-2007  
DRAFTSMAN \_\_\_\_\_  
ENGINEER \_\_\_\_\_

API 18A MONOGRAMMED CAMERON, CHOKES AND KILL  
WING VALVE ASSEMBLIES ARE NOT SHOWN FOR  
CLARITY  
WEIGHTS DO NOT INCLUDE HOSES, ADAPTER SPOOLS  
OR QUICK CONNECT FITTINGS

**PROPRIETARY**  
THIS DRAWING AND THE IDEAS AND INFORMATION INCLUDED  
HEREIN ARE THE PROPERTY OF HELMERICH & PAYNE  
INTERNATIONAL DRILLING CO. AND ARE NOT TO BE  
REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER  
WITHOUT THE WRITTEN CONSENT OF A DULY AUTHORIZED  
OFFICER OF HELMERICH & PAYNE INTERNATIONAL DRILLING CO.

REV	DATE	DESCRIPTION	BY
1	12/18/07	ADDED SHEET 03	JAV
2	4-10-07	PROPERLY NEEDED DOUBLE STUDDER ADAPTER SPOOLS 12 1/2" x 2" AND 16 O.D. VALVE ADDED	JBC
3	4-08-07	8" ADDED TO SPACER-ADAPTER SPOOL	JHG
4	05-07-07	ADDED ADAPTER SPOOL	VAL
5	08-13-07	CORRECTED BOP STACK	VAL

**HELMERICH & PAYNE  
INTERNATIONAL DRILLING CO.**

ENGINEERING APPROVAL: \_\_\_\_\_ DATE: \_\_\_\_\_ TITLE: \_\_\_\_\_

**13 5/8" - 10M BOP 3 RAM STACK  
FLEXRIC3**

CUSTOMER: H&P

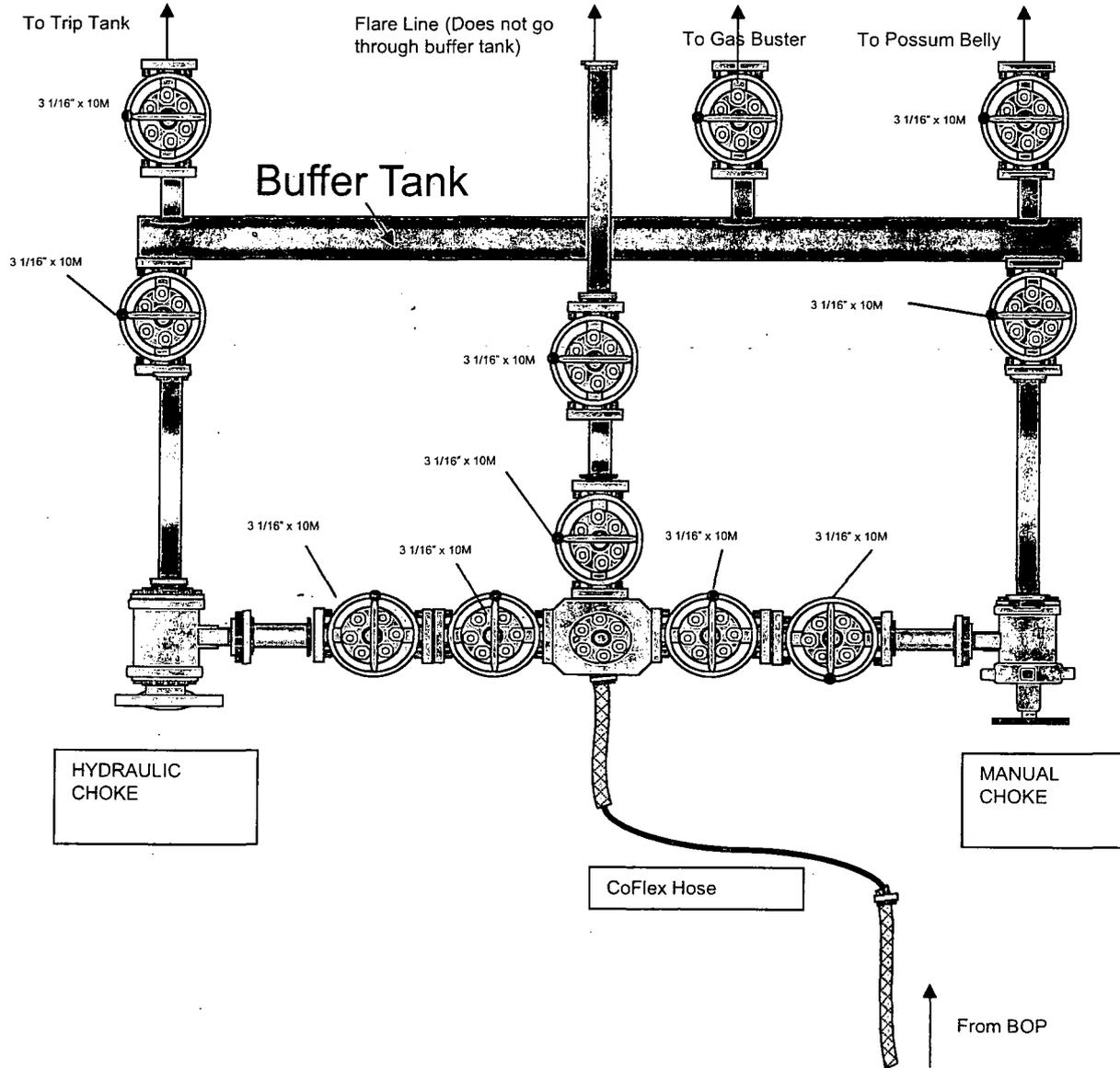
PROJECT: FLEXRIC3

NAME: MTS DATE: 01-25-07 DWG NO: \_\_\_\_\_  
SCALE: 3/4" = 1' SHEET: 1 OF 1

210-P1-07

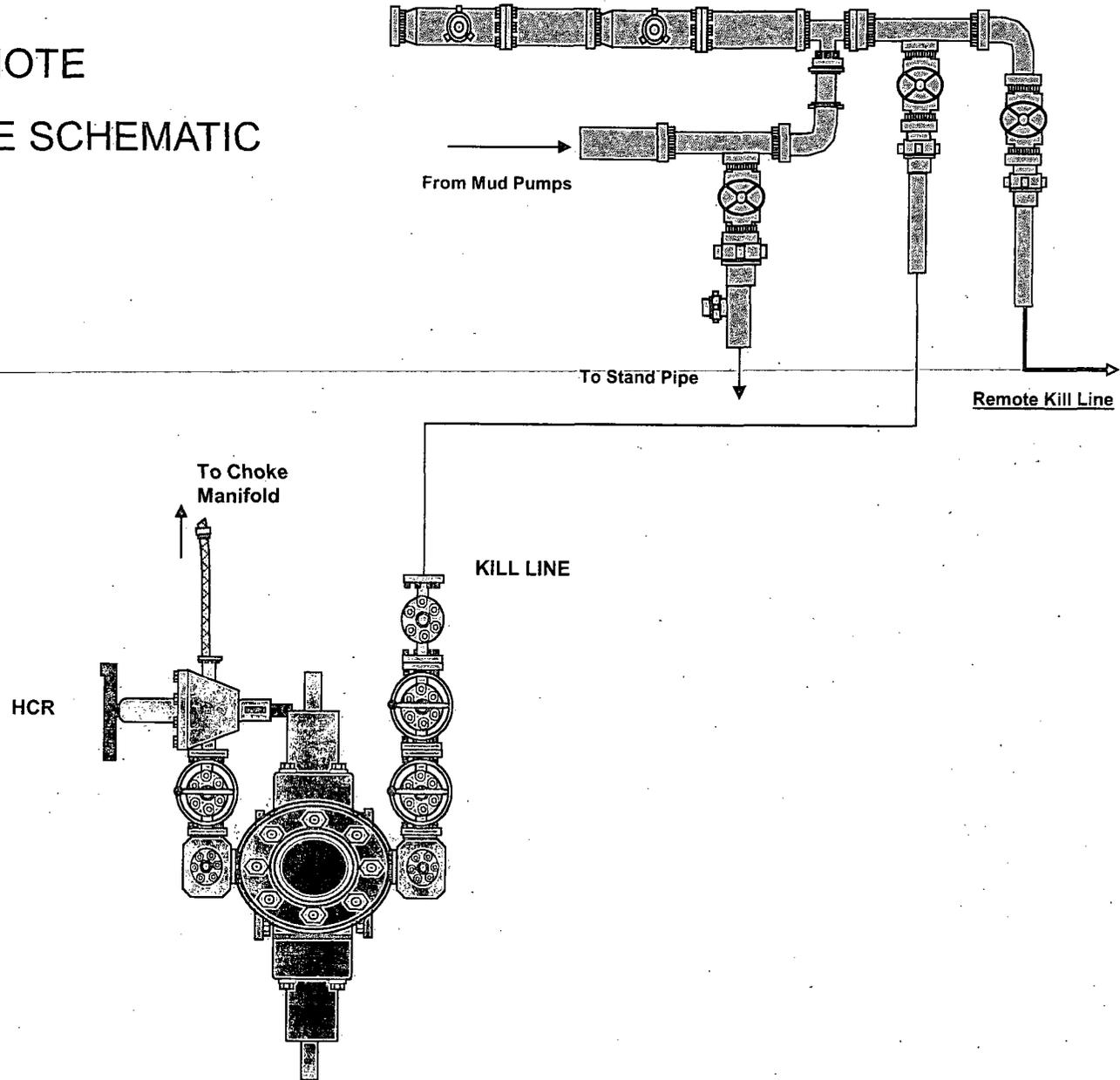
Chk. Manfld - 1

# FLEX3 STD CHOKE MANIFOLD (COMPREHENSIVE)

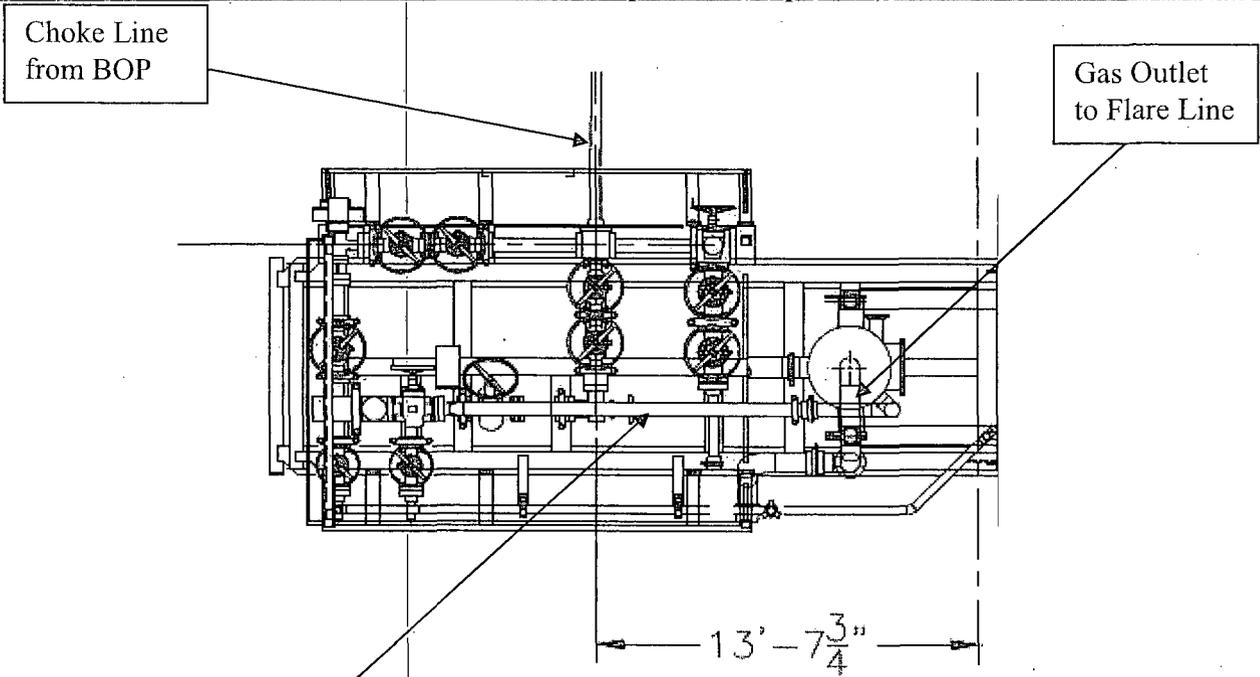


CM-2

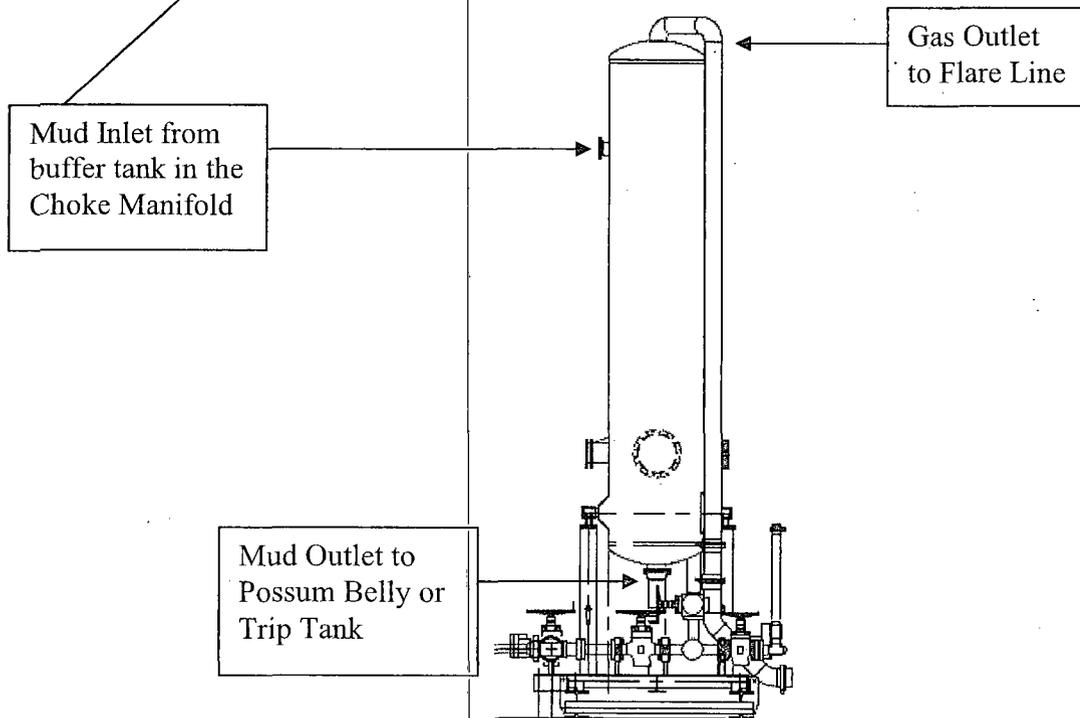
# 10M REMOTE KILL LINE SCHEMATIC



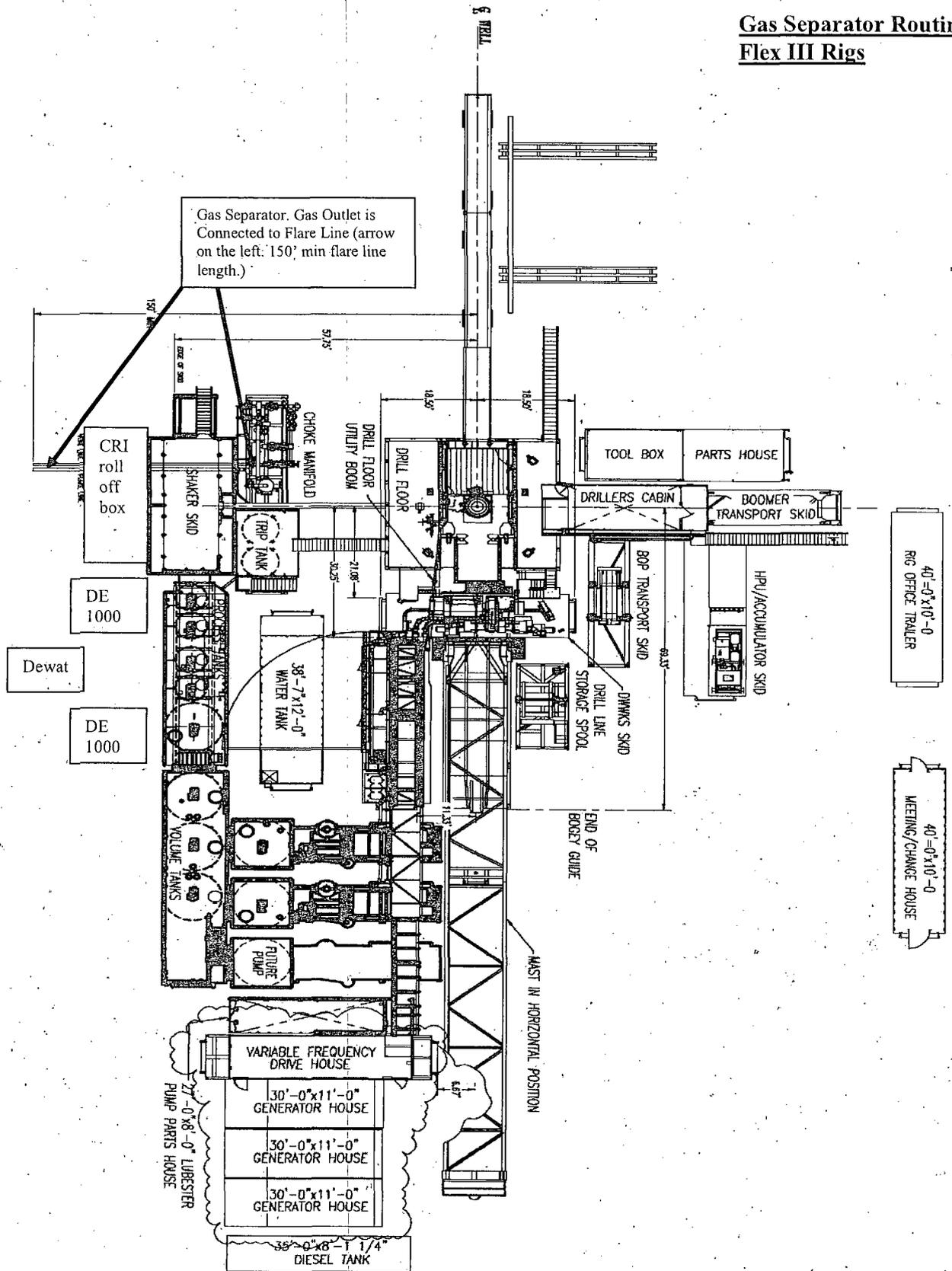
**Choke Manifold – Gas Separator (Top View)**



**Choke Manifold – Gas Separator (Side View)**



# Gas Separator Routing Flex III Rigs





Fluid Technology

Quality Document

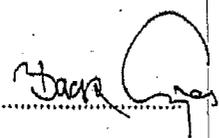
CERTIFICATE OF CONFORMITY

**Supplier** : CONTITECH RUBBER INDUSTRIAL KFT.  
**Equipment** : 6 pcs. Choke and Kill Hose with installed couplings  
**Type** : 3" x 10,67 m WP: 10000 psi  
**Supplier File Number** : 412638  
**Date of Shipment** : April. 2008  
**Customer** : Phoenix Beattie Co.  
**Customer P.o.** : 002491  
**Referenced Standards**  
**/ Codes / Specifications** : API Spec 16 C  
**Serial No.:** 52754,52755,52776,52777,52778,52782

STATEMENT OF CONFORMITY

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

COUNTRY OF ORIGIN HUNGARY/EU

Signed : 

ContiTech Rubber  
 Industrial Kft.  
 Quality Control Dept.  
 (1)

Date: 04. April. 2008

Position: Q.C. Manager





FK-4

Coflex Hose Certification

Form No 100/12



**Phoenix Beattie Corp**

11535 Brittoncove Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: [mail@phoenixbeattie.com](mailto:mail@phoenixbeattie.com)  
[www.phoenixbeattie.com](http://www.phoenixbeattie.com)

**Delivery Note**

<b>Customer Order Number</b>	370-369-001	<b>Delivery Note Number</b>	003078	<b>Page</b>	1
<b>Customer / Invoice Address</b> HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		<b>Delivery / Address</b> HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

<b>Customer Acc No</b>	<b>Phoenix Beattie Contract Manager</b>	<b>Phoenix Beattie Reference</b>	<b>Date</b>
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
1	HP10CK3A-35-4F1 3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/ End 1: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange End 2: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange c/w BX155 Standard ring groove at each end Suitable for H2S Service Working pressure: 10,000psi Test pressure: 15,000psi Standard: API 16C Full specification Armor Guarding: Included Fire Rating: Not Included Temperature rating: -20 Deg C to +100 Deg C	1	1	0
2	SECK3-HPF3 LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1 2 x 160mm ID Safety Clamps 2 x 244mm ID Lifting Collars & element C's 2 x 7ft Stainless Steel wire rope 3/4" OD 4 x 7.75t Shackles	1	1	0
3	SC725-200CS SAFETY CLAMP 200MM 7.25T C/S GALVANISED	1	1	0

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.



Fluid Technology

Quality Document

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE		CERT. N°: 746	
PURCHASER: Phoenix Beattle Co.		P.O. N°: 002491	
CONTITECH ORDER N°: 412638	HOSE TYPE: 3" ID Choke and Kill Hose		
HOSE SERIAL N°: 52777	NOMINAL / ACTUAL LENGTH: 10,67 m		
W.P. 68,96 MPa 10000 psi	T.P. 103,4 MPa 15000 psi	Duration: 60 ~ min.	
Pressure test with water at ambient temperature  See attachment. (1 page)			
↑ 10 mm = 10 Min. → 10 mm = 25 MPa			
COUPLINGS			
Type	Serial N°	Quality	Heat N°
3" coupling with 4 1/16" Flange end	917 913	AISI 4130	T7998A
		AISI 4130	26984
INFOCHIP INSTALLED		API Spec 16 C Temperature rate: "B"	
All metal parts are flawless			
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.			
Date: 04. April. 2008	Inspector:	Quality Control  ContiTech Rubber Industrial Kft. Quality Control Dept. (1)	

FH-6

**Coflex Hose Certification**

Form No 100/12



**Phoenix Beattie Corp**

11535 Brittanore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail mail@phoenixbeattie.com  
www.phoenixbeattie.com

**Delivery Note**

<b>Customer Order Number</b>	370-369-001	<b>Delivery Note Number</b>	003078	<b>Page</b>	2
<b>Customer / Invoice Address</b> HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		<b>Delivery / Address</b> HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

<b>Customer Acc No</b>	<b>Phoenix Beattie Contract Manager</b>	<b>Phoenix Beattie Reference</b>	<b>Date</b>
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
4	SC725-132CS SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS	1	1	0
5	00CERT-HYDRO HYDROSTATIC PRESSURE TEST CERTIFICATE	1	1	0
6	00CERT-LOAD LOAD TEST CERTIFICATES	1	1	0
7	00FREIGHT INBOUND / OUTBOUND FREIGHT PRE-PAY & ADD TO FINAL INVOICE NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT	1	1	0

Phoenix Beattie Inspection Signature :

Received in Good Condition : Signature

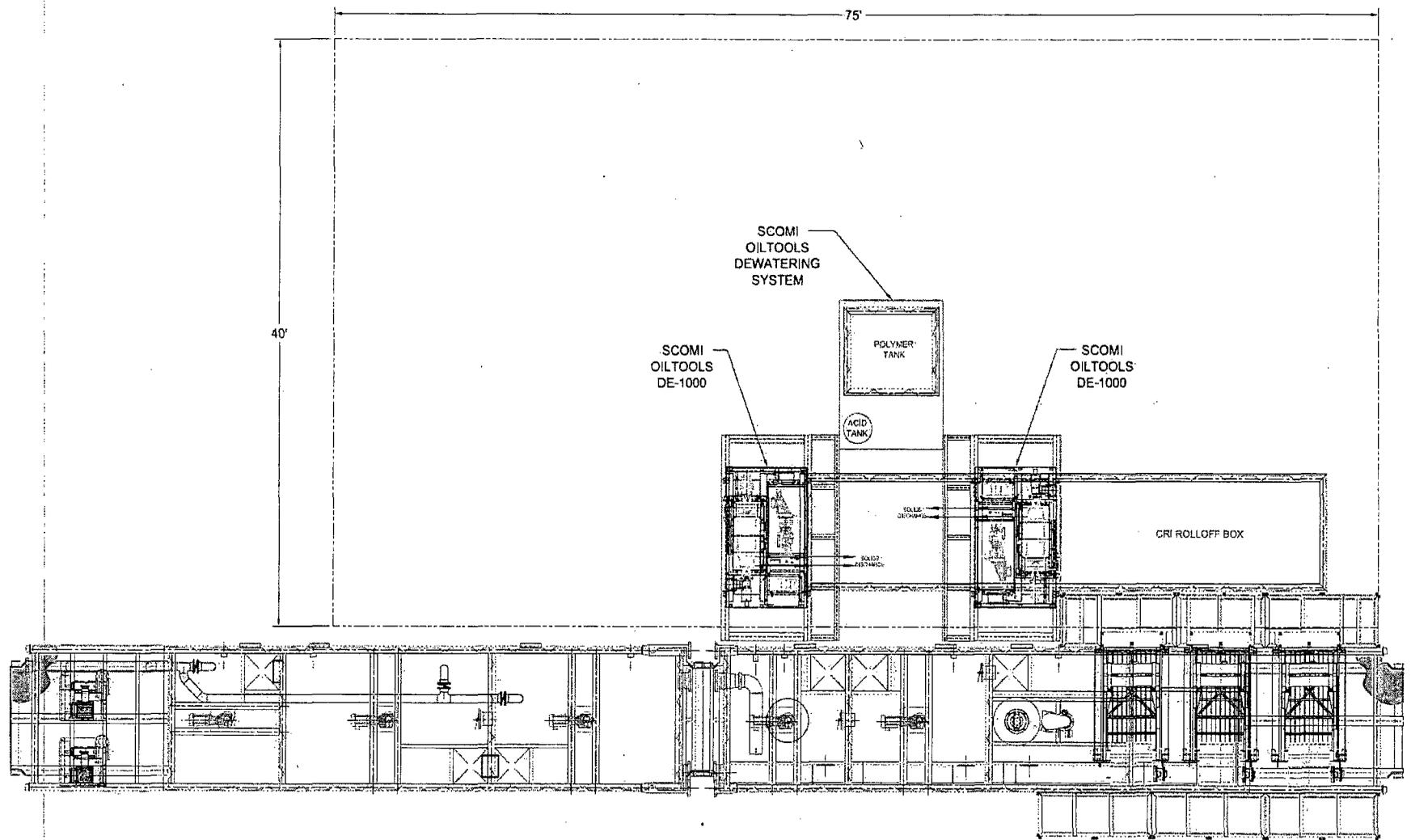
Print Name

Date

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days. Returns may be subject to a handling charge.

CU-1

BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	LENGTH	WEIGHT



NO.	DESCRIPTION	UNIT	QTY	WEIGHT
A	ADDED PAGE 2 TO SHOW PARD			

1. ALL STRUCTURAL MATERIAL SHALL BE ASTM - A36.
  2. ALL PIPE SHALL BE 40 MATERIAL SA 105-GR. B
  3. ALL FLANGES SHALL BE SCRF. 150# & MATERIAL SA 105.
  4. ALL FITTINGS SHALL BE SA 254-GR. WPB.
  5. TANK FABRICATION SHALL BE IN ACCORDANCE WITH API-650.
- The design, information and disclosures on this drawing or copies are the exclusive confidential property of Scomi International Limited and are not to be reproduced or disclosed to others in any manner, in any form, or transmitted, or translated into a machine language or used for manufacture of any purpose without the written permission of Scomi International Limited. In receipt of such permission, seal and stamp for the purposes consented. This drawing and any copies shall be returned to Scomi International Limited upon request.

**TITLE:**  
 CLOSED LOOP SYSTEM  
 BASIC LAYOUT AND TIE IN  
 OXY - H&P - FLEX RIGS / PG 1 OF 2

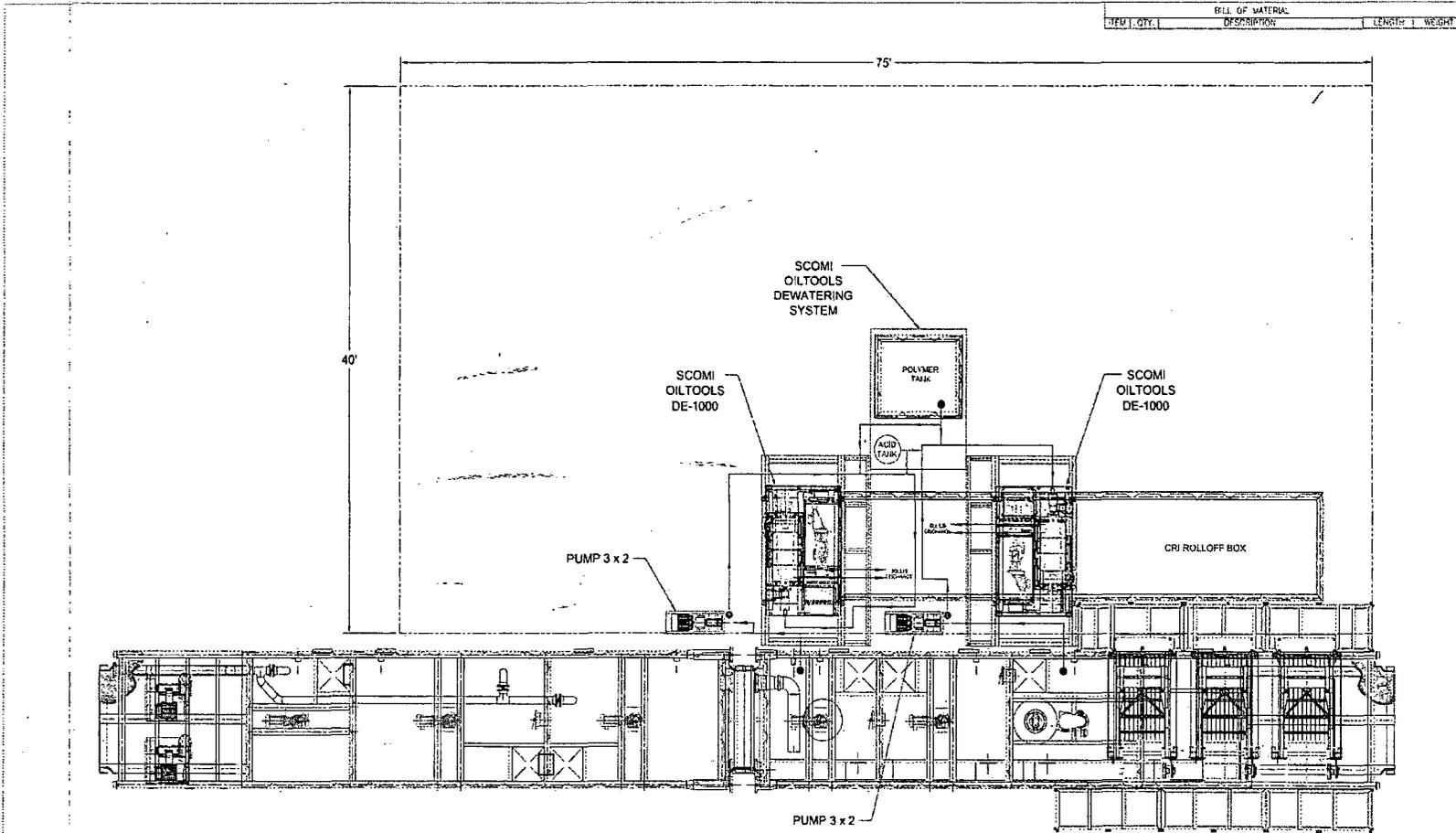
DESIGN BY	DATE	CHECKED BY	DATE
FDL	10/30/08		
APPROVED	DATE	SCALE	ADD'D BY
		NTS	D

# Scomi

621 N. Sam Houston Parkway East, Suite 300,  
 Houston, Texas 77060  
 PHONE: (281) 261-5216 FAX: (281) 261-5569

JOB NO.	DRAWING NO.	REV.
	521S-014	A

CL-2



BILL OF MATERIAL				
ITEM	QTY.	DESCRIPTION	LENGTH	WEIGHT

NO.	DESCRIPTION	QTY.	UNIT	SCALE
1	ADD TO PART 2 TO SHOW PUMP			

1. ALL STRUCTURAL MATERIAL SHALL BE ASTM - A36  
 2. ALL PIPING SHALL BE 40 MILDSTEEL SA 105 OR B  
 3. ALL FLANGES SHALL BE 150# IN MATERIAL SA 105  
 4. ALL FITTINGS SHALL BE 150# IN MATERIAL SA 105 OR B  
 5. TANK FABRICATION SHALL BE IN ACCORDANCE WITH API-650

The design, fabrication and installation of this drawing is based on the information provided by the client. The client is responsible for the accuracy of the information provided. The design is based on the information provided and is not intended to be used for any other purpose. The design is based on the information provided and is not intended to be used for any other purpose. The design is based on the information provided and is not intended to be used for any other purpose.

FILE: **CLOSED LOOP SYSTEM  
 BASIC LAYOUT AND TIE IN  
 OXY - H&P - FLEX RIGS / PG 2 OF 2**

DESIGNED BY: DATE: 10/20/08  
 CHECKED BY: DATE: 10/20/08  
 DRAWN BY: DATE: 10/20/08  
 SCALE: 1/8" = 1'-0"

**Scomi**

251 N. East Benton Parkway East, Suite 300  
 Houston, Texas 77060  
 PHONE: (281) 408-0010 FAX: (281) 408-0000

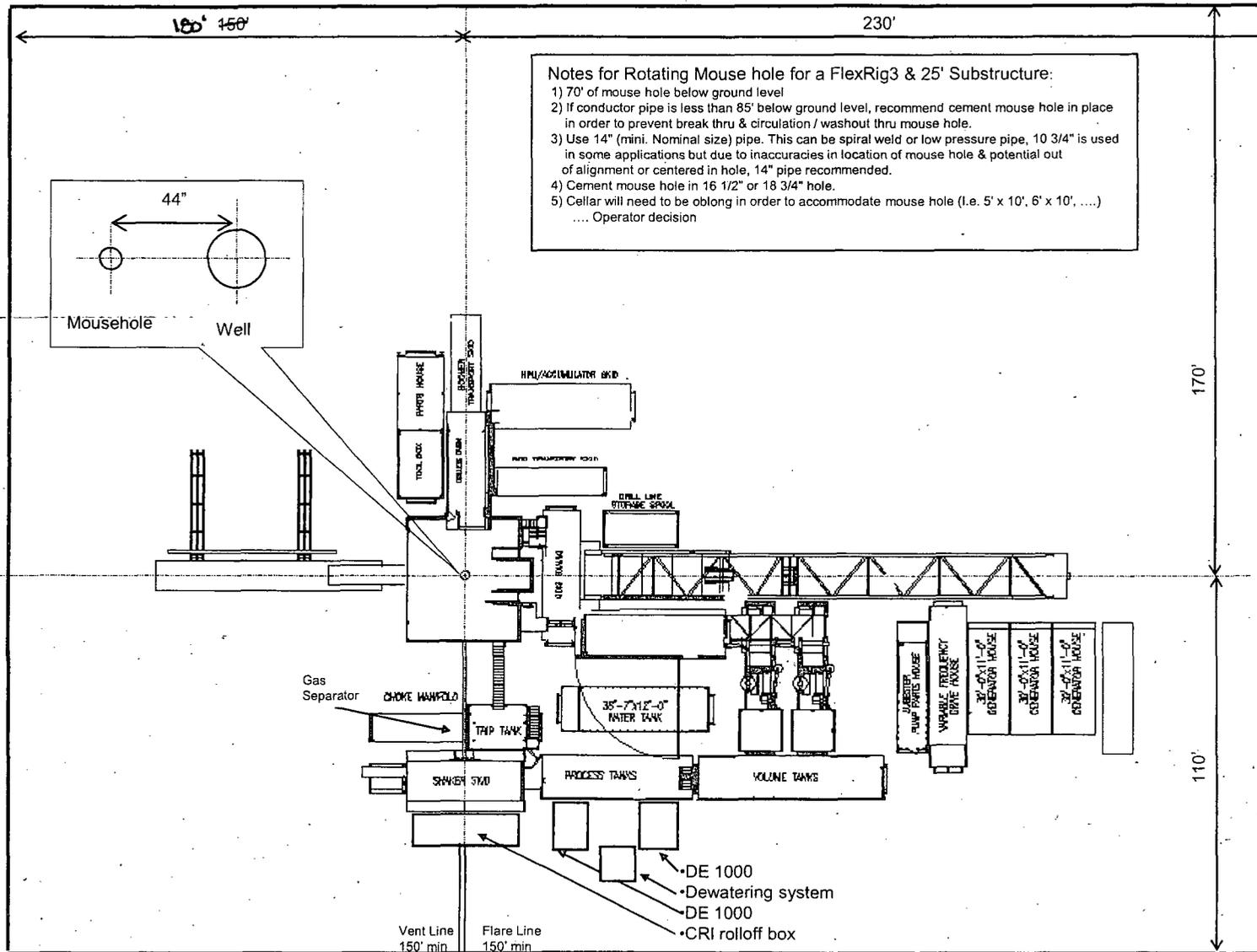
DRAWING NO: **521S-014** REV: **A**



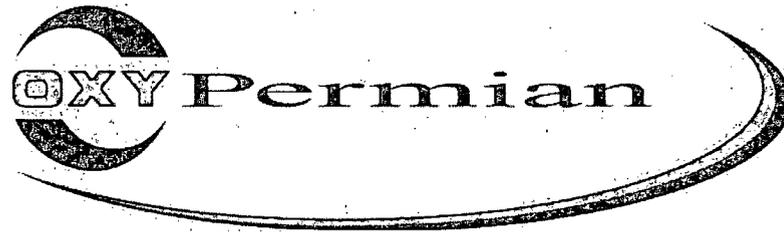
# OXY FLEX III PAD ( SCOMI Closed Loop System)

Level Area-No Caliche-For Offices and Living Quarters

CL-4



← 2 -



**Permian Drilling  
Hydrogen Sulfide Drilling Operations Plan  
Cedar Canyon 27 Federal #1H**

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the Southwest side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.

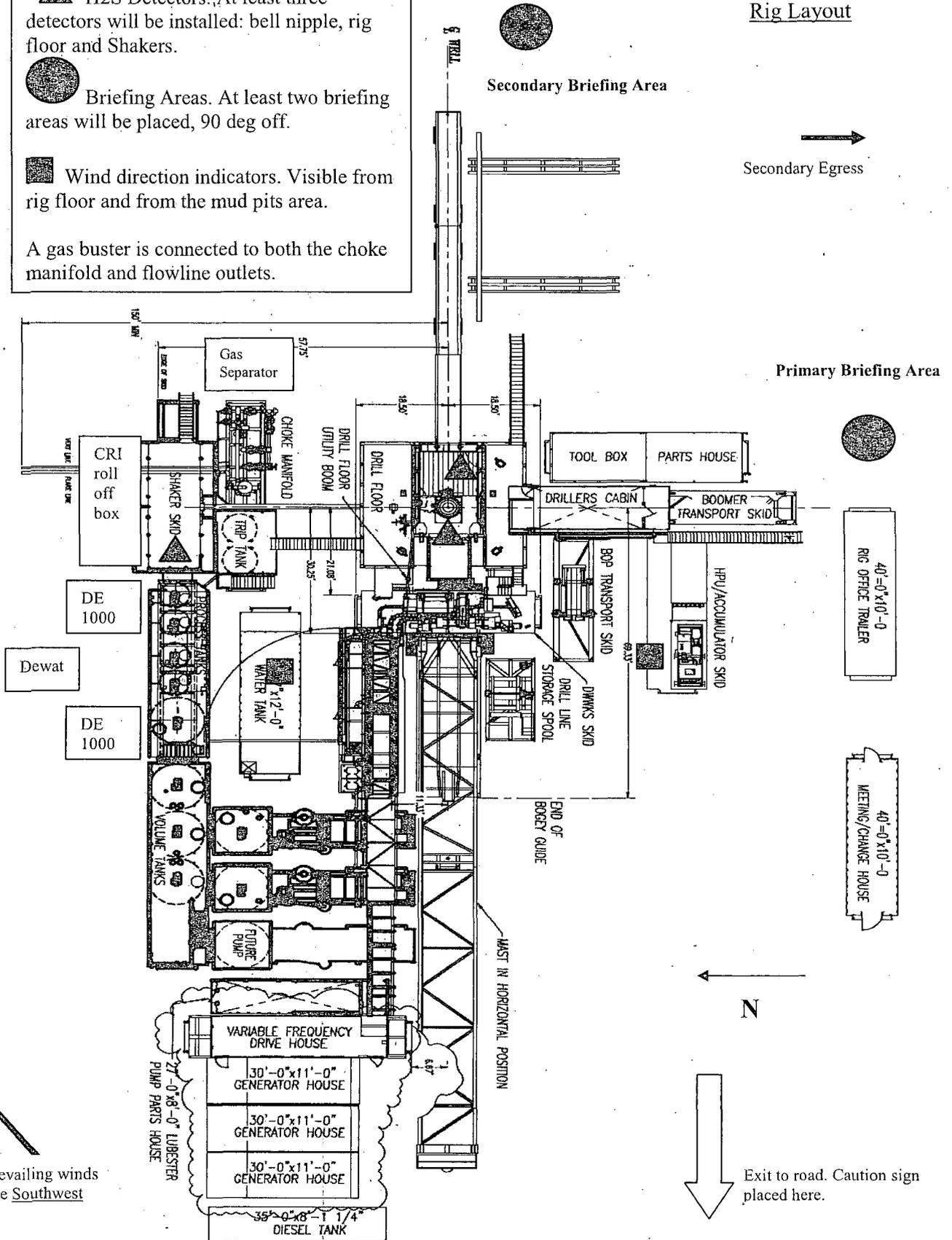
▲ H2S Detectors. At least three detectors will be installed: bell nipple, rig floor and Shakers.

● Briefing Areas. At least two briefing areas will be placed, 90 deg off.

■ Wind direction indicators. Visible from rig floor and from the mud pits area.

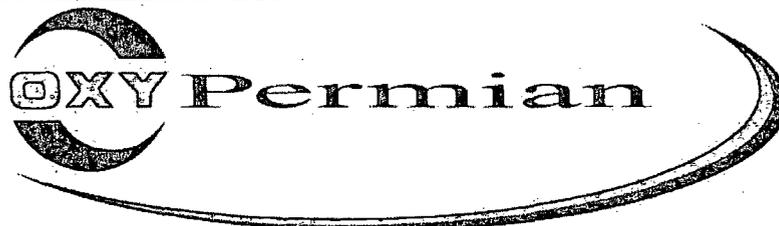
A gas buster is connected to both the choke manifold and flowline outlets.

Rig Layout



WIND: Prevailing winds are from the Southwest

Exit to road. Caution sign placed here.



## **Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico**

### **Scope**

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H<sub>2</sub>S) gas.

While drilling this well, it is possible to encounter H<sub>2</sub>S bearing formations. At all times, the first barrier to control H<sub>2</sub>S emissions will be the drilling fluid, which will have a density high enough to control influx.

### **Objective**

1. Provide an immediate and predetermined response plan to any condition when H<sub>2</sub>S is detected. All H<sub>2</sub>S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
3. Provide proper evacuation procedures to cope with emergencies.
4. Provide immediate and adequate medical attention should an injury occur.

---

### Discussion

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

### Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

1. The hazards and characteristics of H<sub>2</sub>S.
2. Proper use and maintenance of personal protective equipment and life support systems.
3. H<sub>2</sub>S detection.
4. Proper use of H<sub>2</sub>S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
5. Proper techniques for first aid and rescue procedures.
6. Physical effects of hydrogen sulfide on the human body.
7. Toxicity of hydrogen sulfide and sulfur dioxide.
8. Use of SCBA and supplied air equipment.
9. First aid and artificial respiration.
10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

1. The effects of H<sub>2</sub>S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
3. The contents and requirements of the H<sub>2</sub>S Drilling Operations Plan.

H<sub>2</sub>S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H<sub>2</sub>S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H<sub>2</sub>S training has been taken.

#### Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H<sub>2</sub>S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

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## Emergency Equipment Requirements

### 1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

*Special control equipment:*

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

### 2. Protective equipment for personnel

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
  - Rig floor and trailers.
  - Vehicle.

### 3. Hydrogen sulfide sensors and alarms

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

### 4. Visual Warning Systems

- A. One sign located at each location entrance with the following language:

**Caution – potential poison gas  
Hydrogen sulfide  
No admittance without authorization**

*Wind sock – wind streamers:*

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- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

*Condition flags*

- A. One each condition flag to be displayed to denote conditions.

**green – normal conditions**

**yellow – potential danger**

**red – danger, H<sub>2</sub>S present**

- B. Condition flag shall be posted at each location sign entrance.

5. Mud Program

The mud program is designed to minimize the risk of having H<sub>2</sub>S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H<sub>2</sub>S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

*Mud inspection devices:*

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H<sub>2</sub>S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H<sub>2</sub>S service.

7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H<sub>2</sub>S level above 10 ppm, take the following steps:
  - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
  - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
  - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
  - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
  - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
  - 6. Take steps to determine if the H<sub>2</sub>S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
  - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
3. Notify public safety personnel of safe briefing / muster area.
4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel:
  - a. Shall be responsible for the total implementation of this plan.
  - b. Shall be in complete command during any emergency.
  - c. Shall designate a back-up.

- |                     |  |
|---------------------|--|
| All personnel:      | <ol style="list-style-type: none"> <li>1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw</li> <li>2. Check status of personnel (buddy system).</li> <li>3. Secure breathing equipment.</li> <li>4. Await orders from supervisor.</li> </ol>   |
| Drill site manager: | <ol style="list-style-type: none"> <li>1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.</li> <li>2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).</li> <li>3. Determine H2S concentrations.</li> <li>4. Assess situation and take control measures.</li> </ol> |
| Tool pusher:        | <ol style="list-style-type: none"> <li>1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.</li> <li>2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).</li> <li>3. Determine H2S concentration.</li> <li>4. Assess situation and take control measures.</li> </ol>          |
| Driller:            | <ol style="list-style-type: none"> <li>1. Don escape unit, shut down pumps, continue rotating DP.</li> </ol>   |

2. Check monitor for point of release.
  3. Report to nearest upwind designated safe briefing / muster area.
  4. Check status of personnel (in an attempt to rescue, use the buddy system).
  5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
  6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.
- Derrick man  
Floor man #1  
Floor man #2
1. Will remain in briefing / muster area until instructed by supervisor.
- Mud engineer:
1. Report to nearest upwind designated safe briefing / muster area.
  2. When instructed, begin check of mud for pH and H<sub>2</sub>S level. (Garett gas train.)
- Safety personnel:
1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

### **Taking a kick**

When taking a kick during an H<sub>2</sub>S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

### **Open-hole logging**

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

### **Running casing or plugging**

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

### Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

1. Human life and property are endangered.
2. There is no hope controlling the blowout under the prevailing conditions at the well.

#### Instructions for igniting the well

1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
3. Ignite upwind and do not approach any closer than is warranted.
4. Select the ignition site best for protection, and which offers an easy escape route.
5. Before firing, check for presence of combustible gas.
6. After lighting, continue emergency action and procedure as before.
7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

**Remember:** After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **Do not assume the area is safe after the well is ignited.**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

1. H<sub>2</sub>S sign at location entrance.
2. Two (2) wind socks located as required.
3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4. Air packs inspected and ready for use.
5. Cascade system and hose line hook-up as needed.
6. Cascade system for refilling air bottles as needed.
7. Condition flag on location and ready for use.
8. H<sub>2</sub>S detection system hooked up and tested.
9. H<sub>2</sub>S alarm system hooked up and tested.
10. Hand operated H<sub>2</sub>S detector with tubes on location.
11. 1 – 100' length of nylon rope on location.
12. All rig crew and supervisors trained as required.
13. All outside service contractors advised of potential H<sub>2</sub>S hazard on well.
14. No smoking sign posted and a designated smoking area identified.
15. Calibration of all H<sub>2</sub>S equipment shall be noted on the IADC report.

Checked by: \_\_\_\_\_ Date: \_\_\_\_\_

**Procedural check list during H<sub>2</sub>S events****Perform each tour:**

1. Check fire extinguishers to see that they have the proper charge.
2. Check breathing equipment to ensure that it is in proper working order.
3. Make sure all the H<sub>2</sub>S detection system is operative.

**Perform each week:**

1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
2. BOP skills (well control drills).
3. Check supply pressure on BOP accumulator stand by source.
4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. ( Air quality checked for proper air grade "D" before bringing to location)
6. Confirm pressure on all supply air bottles.
7. Perform breathing equipment drills with on-site personnel.
8. Check the following supplies for availability.
  - A. Emergency telephone list.
  - B. Hand operated H<sub>2</sub>S detectors and tubes.

General evacuation plan

1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

**Important: Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.**

Emergency actionsWell blowout – if emergency

1. Evacuate all personnel to “Safe Briefing / Muster Areas” or off location if needed.
2. If sour gas – evacuate rig personnel.
3. If sour gas – evacuate public within 3000 ft radius of exposure.
4. Don SCBA and shut well in if possible using the buddy system.
5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
6. Give first aid as needed.

Person down location/facility

1. If immediately possible, contact 911. Give location and wait for confirmation.
2. Don SCBA and perform rescue operation using buddy system.

**Toxic effects of hydrogen sulfide**

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity – 1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i  
Toxicity of various gases

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H <sub>2</sub> S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So <sub>2</sub>	2.21	5 ppm	-	1000 ppm
Chlorine	Cl <sub>2</sub>	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co <sub>2</sub>	1.52	5000 ppm	5%	10%
Methane	Ch <sub>4</sub>	0.55	90,000 ppm	Combustible above 5% in air	

- 1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.
- 2) hazardous limit – concentration that will cause death with short-term exposure.
- 3) lethal concentration – concentration that will cause death with short-term exposure.

**Toxic effects of hydrogen sulfide**

Table ii  
Physical effects of hydrogen sulfide

Percent (%)	Ppm	Concentration	Physical effects
		Grains 100 std. Ft <sup>3</sup> *	
0.001	<10	00.65	Obvious and unpleasant odor.

H<sub>2</sub>S-17

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0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in 3 - 15 minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

\*at 15.00 psia and 60°f.

### Use of self-contained breathing equipment (SCBA)

1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
2. SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
3. Anyone who may use the SCBA's shall be trained in how to insure proper face-piece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
4. Maintenance and care of SCBA's:
  - a. A program for maintenance and care of SCBA's shall include the following:
    1. Inspection for defects, including leak checks.
    2. Cleaning and disinfecting.
    3. Repair.
    4. Storage.
  - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
    1. Fully charged cylinders.
    2. Regulator and warning device operation.
    3. Condition of face piece and connections.
    4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
  - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
6. SCBA's should be worn when:
  - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H2S.

- B. When breaking out any line where H<sub>2</sub>S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H<sub>2</sub>S exists.
- D. When working in areas where over 10 ppm H<sub>2</sub>S has been detected.
- E. At any time there is a doubt as to the H<sub>2</sub>S level in the area to be entered.

**Rescue**  
**First aid for H<sub>2</sub>S poisoning**

Do not panic!

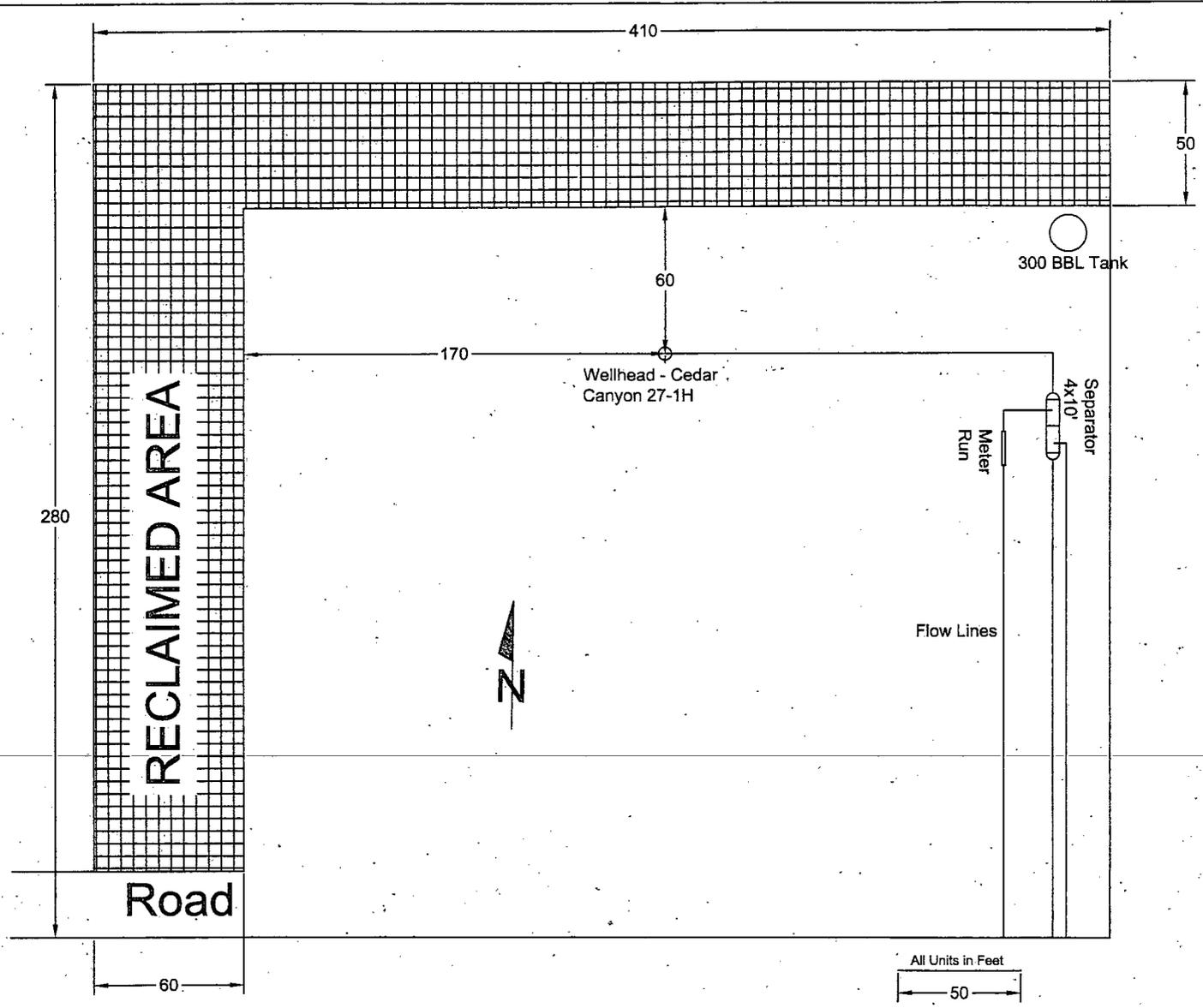
Remain calm – think!

1. Don SCBA breathing equipment.
2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
3. Briefly apply chest pressure – arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H<sub>2</sub>S gas poisoning – no matter how remote the possibility is.
6. Notify emergency room personnel that the victim(s) has been exposed to H<sub>2</sub>S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012

Facility layout



REVISION BLOCK						ENGINEERING RECORD	
NO.	DATE	DESCRIPTION	BY	CHK	APP	BY	DATE
A	11/11/12	Plot Plan for Permitting	RJG			RJG	7/18/2012

PRODUCTION FACILITY LAYOUT

Cedar Canyon 27-1H

Federal Com.

# PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	OXY USA Inc
LEASE NO.:	NM94651
WELL NAME & NO.:	1H Cedar Canyon 27 Federal Com
SURFACE HOLE FOOTAGE:	595' / FNL & 845' / FWL
BOTTOM HOLE FOOTAGE:	380' / FSL & 660' / FL
LOCATION:	Section 27, T.24 S., R.29 E., NMPM
COUNTY:	Eddy County, New Mexico

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