Form 3160-5 (August 2007)

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# UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

OCD Artesia

FORM APPROVED OMB NO. 1004-0135 Expires: July 31, 2010

5. Lease Serial No. NMLC029426B

# SUNDRY NOTICES AND REPORTS ON WELLS

abandoned well. Use form 3160-3 (APD) for such proposals.				6. If Indian, Allottee or Tribe Name		
SUBMIT IN TRIPLICATE - Other instructions on reverse side.				7. If Unit or CA/Agreement, Name and/or No.		
1. Type of Well Gas Well Oth			8. Well Name and No. CROW FEDERAL 22H			
Name of Operator     APACHE CORPORATION	FLORES corp.com		9. API Well No. 30-015-41166			
3a. Address 303 VETERANS AIRPARK LN MIDLAND, TX 79705	No. (include area code) 818-1167 318-1193		10. Field and Pool, or Exploratory FREN; GLOREITA YESO			
4. Location of Well (Footage, Sec., T		11. C	11. County or Parish, and State			
Sec 9 T17S R31E 1680FNL 1		E	EDDY COUNTY, NM			
12. СНЕСК АРР	ROPRIATE BOX(ES) TO INDICA	ΓE NATURE OF N	OTICE, REPOR	Γ, OR OTHE	ER DATA	
TYPE OF SUBMISSION TYPE OF ACTION						
Notice of Intent	☐ Acidize ☐ D	eepen	☐ Production (Sta	art/Resume)	☐ Water Shut-Off	
	☐ Alter Casing ☐ F	☐ Alter Casing ☐ Fracture Treat ☐ Recla		nation		
☐ Subsequent Report	• •	lew Construction	■ Recomplete		☑ Other Change to Original A	
☐ Final Abandonment Notice	<u> </u>	lug and Abandon	☐ Temporarily Abandon		PD	
	☐ Convert to Injection ☐ P	lug Back	☐ Water Disposa	l 		
testing has been completed. Final Abdetermined that the site is ready for fit BOND#: BLM-CO-1463 / NMI Apache proposes to change the Surf - no chg to csg/cmt - Cha Hole Depth Csg Grade Interm - 11" 0-3500' 8-5/8" 3 Prod - 7-7/8" 0-9771' 5-1/2" 1 Surf (TOC) 100% excess cmt Comp strengths: 12hrs - 1565	ne following csg/cmt/BOP program: nge safety factor: Collapse 1.125 B  Collapse Burst 12# STC J-55 1.125 1.0 7# LTC J-55 1.125 1.0 to surf. Cmt w/single slurry 550sx C psi; 24hrs-2442psi  the and correct. Electronic Submission #218563 veri For APACHE CORPOR/ Committed to AFMSS for processing	ACCEPTE NI urst 1.0  I C w/1% CACL2(14	Information Syste	ATTACHI DITIONS	TECEIVED SEP 09 2013	
Signature (Electronic S	ubmission)	Date 08/29/20	13	APPI	ROVED	
THIS SPACE FOR FEDERAL OR STATE OFFICE USE						
Approved By  Conditions of approval, if any, are attached extify that the applicant holds legal or equivalent would entitle the applicant to conductive the second of the second conductive the second	Office person knowingly and v	willfully to make to an	BUREAU OF LAND MANAGEMENT CARLSBUD FIELD OFFICE			
States any false, fictitious or fraudulent s	tatements or representations as to any matter	within its jurisdiction.	, <del></del>			

#### Additional data for EC transaction #218563 that would not fit on the form

#### 32. Additional remarks, continued

Interm - TOC surf - 50% excess cmt to surf. Cmt w/Lead 620sx 35/65 Poz C w/6% gel + 5% Salt (12.4wt, 2.10yld) Comp strengths: 12hr-589psi; 24hr-947psi. Tail w/160sx Cl C (14.8wt, 1.34yld) Comp strengths: 12hr-813psi; 24hr-1205psi

Prod - TOC ~2500' from surf - 35% excess cmt. Cmt w/Lead 120sx 35/65 Poz C w/6% gel + 5% salt (12.4wt, 2.10yld) Comp strengths: 12hr-589psi; 24hr-947psi. Tail w/1010sx PVL w/1.3% salt +0.6 retarder (13.0wt, 1.47yld) Comp strengths 12hr-800psi; 24hr-1000psi.

13-5/8" 3M psi WP BOP consisting of annular bag type preventer. This BOP will be nippled up on the 13-3/8" surf csg head & tested to 2000psi. After the 8-5/8" Interm csg is set & cmtd, an 11" 3M BOP consisting of an annular bag type preventer, middle blind rams & bottom pipe rams will be installed & utilized continuously until TD is reached. BOP will be tested @ 2000psi. All BOP's & associated equip will be tested as per BLM Drilling Operations Order #2.

# CONDITIONS OF APPROVAL

OPERATOR'S NAME: | APACHE CORPORATION

LEASE NO.: | NMLC-029426b WELL NAME & NO.: | Crow Federal 22H

SURFACE HOLE FOOTAGE: 1680' FNL & 0010' FWL

JUNIACE HOLE FOOTAGE. 1000 FILL & 0010 FIVE

BOTTOM HOLE FOOTAGE | 1680' FNL & 0330' FEL Sec 9, T. 17 S., R 31 E.

LOCATION: | Section 9, T. 17 S., R 31 E., NMPM

**COUNTY:** | **Eddy County, New Mexico** 

API: | 30-015-41166

## The original COAs still stand with the following drilling modifications:

## I. DRILLING

## A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified a minimum of 4 hours in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

# **Eddy County**

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. A Hydrogen Sulfide (H2S) Drilling Plan should be activated 500 feet prior to drilling into the Grayburg formation. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.

4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. IF OPERATOR DOES NOT HAVE THE WELL SPECIFIC CEMENT DETAILS ONSITE PRIOR TO PUMPING THE CEMENT FOR EACH CASING STRING, THE WOC WILL BE 30 HOURS. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Possible water and brine flows in the Artesia and Salado Groups Possibility of lost circulation in the Grayburg and San Andres formations

- 1. The 13-3/8 inch surface casing shall be set at approximately 510 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, set casing at least 25 feet above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

- b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the 8-5/8 inch intermediate casing is:
  - ⊠ Cement to surface. If cement does not circulate see B.1.a, c-d above.

Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement as proposed by operator. Operator shall provide method of verification.
- 4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

## C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor. If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).

- 3. In the case where the only BOP installed is an annular preventer, it shall be tested to a minimum of 2000 psi (which may require upgrading to 3M or 5M annular).
- 4. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 2000 (2M) psi (Operator installing 3M BOP system and testing as a 2M).
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOPE. on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock
  - d. The results of the test shall be reported to the appropriate BLM office.
  - e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

#### D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

## E. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

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