				ATS-1	スー	1098
	CEIVE	=D	•			TCS ,
00	T 29201	3		• .		ISBOLDOS
Form 3160-3 (April 2004) SECRETARY'S POTASH	D ARTE	Solo Artesia		FORM OMB N Expires 1	APPROVED 5. 1004-0137 March 31, 200	17
DEPARTMENT OF THE BUREAU OF LAND MA	:5 INTERIOR NAGEMEN'	T		5. Lease Serial No. NM053373		
APPLICATION FOR PERMIT TO	DRILL O	R REENTER		6. If Indian, Allotee	or Tribe Na	ame
la. Type of work: I DRILL REEN	TER	· · ·		7. If Unit or CA Agro	eement, Nan	ne and No.
lb. Type of Well: Oil Well Gas Well 🗸 Other	√s	ingle Zone Multip	ole Zone	8. Lease Name and Cypress 3 Fee	Well No. Ier'al SWD	2407967 #1
2. Name of Operator OXY USA Inc.		<b>د</b> 16696	>	9. API Well No. 30-015-	4176	5
3a. Address P.O. Box 50250 Midland, TX 79710	3b. Phone N 432-6	0. (include area code) 85-5717		10. Field and Pool, or	Exploratory Delawar	- 46/002
4. Location of Well (Report location clearly and in accordance with	àny State require	ments.*)		1 Det., T. R.Y. or		Area
At surface 870 FSL 1681 FWL SESW(N) At proposed prod. zone				Sec 3 T24S F	29E	
<ol> <li>Distance in miles and direction from nearest town or post office*</li> <li>7 miles southeast from Loving, NM</li> </ol>				12. County or Parish Eddy	',	13. State NM
15. Distance from proposed* 870' location to nearest property or lease line, ft.	16. No. of	acres in lease	17. Spacing	g Unit dedicated to this	well	
(Also to nearest drig, unit line, if any)	10 Propos		20 BIM/E	MA Bond No. on file		
to nearest well, drilling, completed, applied for, on this lease, ft. <b>212'</b>	3600'	ed Depin	ESB0	DO226 + NMBOO	x 862	
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 3043.2'	22. Арргох	imate date work will star 09/01/2012	rt*	23. Estimated duration 15 days	on '	
	24. Atta	chments		· •		
The following, completed in accordance with the requirements of Onsl	hore Oil and Gas	S Order No.1, shall be a	ttached to thi	s form:		
<ol> <li>Well plat certified by a registered surveyor.</li> <li>A Drilling Plan.</li> <li>A Software Plane (1) the plane (1) the second surveyor.</li> </ol>		4. Bond to cover the Item 20 above).	he operation	is unless covered by a	n existing bo	ond on file (see
SUPO shall be filed with the appropriate Forest Service Office).	m Lands, the	<ol> <li>Such other site authorized offic</li> </ol>	specific info er.	ormation and/or plans a	s may be re	quired by the
25. Signature	Name	e (Printed/Typed) David Stewart	. <sup>2</sup> 2		Date <b>B</b>	1/12
Title Regulatory Advisor	· .	david_stewart@oxy.	com			
Approved by (Signature)	Nam	e (Printed/Typed)			Date	8/13
Title STATE DIRECTOR	Offic	e NM	STATE	OFFICE	1 -	
Application approval does not warrant or certify that the applicant he conduct operations thereon. Conditions of approval, if any, are attached.	olds legal or equ	itable title to those righ	ts in the sub	ject lease which would	entitle the ap	oplicant to ARS
Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a States any false, fictitious or fraudulent statements or representations a	crime for any as to any matter	person knowingly and v within its jurisdiction.	villfully to m	ake to any department	or agency o	f the United
*(Instructions on page 2)	-	· · · · · ·	<u></u>			· · · · ·
		SEE A	TTA	CHED FOD		
Carlsbad Controlled Water Basin		CONI	DITIO	NS OF APP	ROV	AL

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Approval Subject to General Requirements & Special Stipulations Attached

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OXY USA Inc. Box 4294, Houston, TX 77210-4294

> Phone (713) 366-5119 Cell (832) 291-9168 Fax (713) 985-1859 Taylor\_Cann@oxy.com

United States Department of the Interior Bureau of Land Management Carlsbad Field Office 620 East Greene Street Carlsbad, New Mexico 88220

Attention: Linda Denniston

RE: Cypress 3 Federal SWD # 1

Eddy County, New Mexico

#### STATEMENT ACCEPTING RESPONSIBILITY FOR OPERATIONS

OPERATOR NAME: ADDRESS: OXY USA Inc. P.O. Box 4294 Houston, Texas 77210-4294

The undersigned accepts all applicable terms, conditions, stipulations, and restrictions concerning operations conducted on the leased land or portion thereof, as described below:

LEASE NO.: LEGAL DESCRIPTION: Surface Location: Bottom Hole Location:

#### NMNM 053373

870' FSL & 1681' FWL 870' FSL & 1681' FWL Section 3-T24S-R29E Eddy County, New Mexico

**FORMATIONS:** 

None

**BOND COVERAGE:** 

**BLM BOND FILE NO.:** 

NMB000862

Nationwide

**AUTHORIZED SIGNATURE:** 

TITLE:

DATE:

cc: David Stewart

OXY USA Inc Taylor Cann

Land Negotiator

August 3, 2012

#### **OPERATOR CERTIFICATION**

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions that presently exist; that I have full knowledge of State and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements. Executed this <u>Human</u> day of <u>Human</u>, 2012.

(1)
Name:Peter Lawrence
Position:Reservoir Management Team Leader
Address:5 Greenway Plaza, Suite 110, Houston, TX 77046
Telephone:713-215-7644
E-mail: (optional):peter_lawrence@oxy.com
Company:OXY USA Inc
Field Representative (if not above signatory):Dusty Weaver
Address (If different from above): _P.O. Box 50250 Midland, TX 79710
Telephone (if different from above):432-685-5723
E-mail (if different from above):calvin_weaver@oxy.com

District 1 1625 N. French Dr., District II 1301 W. Grand Avenu District III 1000 Rio Brazos Rd., District N 1220 S. St. Francis (	Hobbs, NM 88240 ie, Artesia, NM 8821 Aztec, NM 87410 Dr., Santa Fe, NM 8	Energy, Mine ( 1 7505 WELL LOCA	State o erals & Na DIL CONSE 1220 South Santa F ATION AND	f New Iturol f RVATIOI n St. f ce, NM	Mexico Resource: N DIVISIO roncis D 87505 <u>GE DEDIK</u>	s Departme IN Dr. CATION PLAT	nt Submit	Revised to Approp Sto Fe	Foi J October priote Dis te Leose te Leose IENDED R	rm C-102 r 12, 2005 trict Office - 4 Copies - 3 Copies REPORT
30-015-	417/05				swij	DECHWI	TRG }	elan	se	
Property Code	10100	Gal	DD P	roperty Na	me	<u> </u>			We	ell Number
70/90	<b>,</b>	<u>/4</u> 2	TYPRESS	<u>"3" I</u>	FEDERA	k swd				I
16696			OXY	USA	INC.				30	043.2'
			Sur	face L	ocation			J		
UL or lot no. Section	Township	Rong	je	Lol Idn F	eet from the	North/South line	Feel from the	Cast/Wes	i line	County
N 3	24 SOUTH	29 EAST, N	V. M. P. M.		870'	SOUTH	<u>/</u> 1681'	WES	T.	EDDY
		Boltom	Hole Loco	tion If	Differen	t From Sur	foce			<u> </u>
UL or lot no. Section	Township	Rong	je	Lol Idn F	eet from the	North/South line	feet from the	Last/Wes	t line	County
Dedicated Acces	loint or Infill	Consolidation Code	Order No.					· · · · · · · · · · · · · · · · · · ·		· · · ·
a ) a		Construction Code	Croel NO.							
No allowable will division.	be assigned to	this completion	until oll inter	ests hov	re been co .   .   .   .   .   .   .   .	nsolidoted or	a non-stand I her control to II belie eithe unled inclu locod well contri mine volun comp enter Signe Signe Signe	OPERATO operato eby certify bined here here to and that r owns a r owns a r owns a r owns a r owns a r owns a this load at this l	R CERTIFIC	approved by the TCATION e information c and complete wiedge and ganization interest or st in the land bottom hale to drill this rsuant to a of such a rest, or to a ment or a er hereitofore ELTLA Date RATION
1681'	26999.00		SURFACE L NEW MEXIC NAD 1: Y=4518 X=6107 LAT.: N 32. LONG.: W 102	OCATION 10 EAST 927 77.9 2417292 3.9750371			I her show field me the best Dote Sign Profit	reby children in the source of	scol of usy phar scol of scol of scol of scol of usy phar her	well location partied from more by mode by son, and that sorrect to the 20113- 20113- 12/14/2011 15079

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LOCATION VERIFICATION MAP



SCALE: 1" = 2000'

SEC. <u>3</u> TWP. <u>24-S</u> RGE. <u>29-E</u> SURVEY\_\_\_\_\_N.M.P.M. COUNTY EDDY DESCRIPTION 870' FSL & 1681' FWL ELEVATION \_\_\_\_\_ 3043.2' OPERATOR OXY USA INC. LEASE CYPRESS "3" FED. SWD #1 U.S.G.S. TOPOGRAPHIC MAP REMUDA BASIN, N.M.



LVM

VICINITY MAP



TURN WEST ON LEASE ROAD FOR 3.5 MILES, TURN SOUTH FOR 2.2 MILES, TURN EAST FOR 1.0 MILES, TURN SOUTHWEST FOR 1.4 MILES, TURN WEST FOR 0.2 MILES, TURN NORTH ON PROPOSED ROAD FOR 166.3 FEET TO LOCATION.



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#### Cypress 3 Federal SWD #1 - 9 Section AOR - Well Information

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API .	Lease Name	Well	Operator Name	Location	Footage	Field Name	IP Prod Form Name	Form at TD Name	TD	Final Status
30015326060000	H B 11 FEDERAL	7	DEVON ENERGY PROD	24S 29E 11 NW NE SW	2550 FSL 1600 FWL	PIERCE CROSSING	BONE SPRING	BONE SPRING 1 /SD/	8401	OIL
30015382970000	H B 2 STATE	8	DEVON ENERGY PROD	24S 29E 2	1140 FNL 700 FEL	CEDAR CANYON	MORROW	MORROW	14250	GAS
30015390370000	H B '2' STATE	7H	DEVON ENERGY PROD	24S 29E 2	200 FSL 420 FWL	CEDAR CANYON				
30015329430000	H B 2 STATE	5	DEVON ENERGY PROD	24S 29E 2 C NE SW	1980 FSL 1980 FWL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING	8400	OIL
30015330990000	H B 2 STATE	7	DEVON ENERGY PROD	24S 29E 2 C NW NW	660 FNL 660 FWL	CEDAR CANYON				AB-LOC
30015329440000	H B 2 STATE	6	DEVON ENERGY PROD	24S 29E 2 C SE NW	1980 FNL 1980 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	8400	OIL
30015327150000	H B 2 STATE	3	DEVON ENERGY PROD	24S 29E 2 C SW SW	660 FSL 660 FWL	CEDAR CANYON	MORROW	MORROW	14085	GAS
30015327150001	H B 2 STATE	3	DEVON ENERGY PROD	24S 29E 2 C SW SW	660 FSL 660 FWL	CEDAR CANYON	BONE SPRING	MORROW	14085	GAS-WO
30015328210000	H B 2 STATE	4	DEVON ENERGY PROD	24S 29E 2 NW SE SW	860 FSL 1780 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	8410	OIL
30015332180000	H B 2 STATE	8	DEVON ENERGY PROD	24S 29E 2 SE NW SW	1830 FSL 710 FWL	CEDAR CANYON				AB-LOC
30015256530000	STATE 'HB'	1	SANTA FE ENERGY CORP	24S 29E 2 SW NW	1980 FNL 660 FWL	CEDAR CANYON	MORROW	MORROW	14030	GAS
30015325140000	H B 2 STATE	2	DEVON ENERGY PROD	24S 29E 2 SW SW NW	2030 FNL 585 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	8440	OIL
30015036920000	KERR	1	WEINER-MCDOWELL	24S 29E 3	1980 FNL 1980 FWL			UNKNOWN	3152	D&A
30015389930000	HB '3' FEDERAL	4H	UNIT PETROLEUM CO	24S 29E 3	330 FSL 330 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	11520	OIL
30015390760000	HB 3 FEDERAL	ЗH	UNIT PETROLEUM CO	24S 29E 3	2170 FSL 330 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	12400	OIL
30015393530000	KNOLL `AOK` FEDERAL	4H	YATES PETROLEUM CORP	24S 29E 3 NE NE	430 FNL 480 FEL	NASH DRAW SW				
30015351080000	KNOLL AOK FEDERAL	2H	YATES PETROLEUM CORP	24S 29E 3 NE NE NE	330 FNL 480 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	11861	OIL
30015279070000	HB '3' FEDERAL	3	VISION ENERGY INC	24S 29E 3 NE SW	1980 FSL 1650 FWL	CEDAR CANYON				AB-LOC
30015263190000	H B '3B' FEDERAL	1	SANTA FE ENR OP PRTN	24S 29E 3 NW NE	860 FNL 2080 FEL	CEDAR CANYON				AB-LOC
30015257660000	H B '3' FEDERAL	1	SANTA FE ENERGY CORP	24S 29E 3 NW SE	1980 FSL 1980 FEL	CEDAR CANYON	MORROW	MORROW	13935	GAS
30015257660001	H B '3' FEDERAL	.1	VISION ENERGY INC	24S 29E 3 NW SE	1980 FSL 1980 FEL	CEDAR CANYON	BONE SPRING 1 /SD/	MORROW	13935	OIL-WO
30015351090000	KNOLL AOK FEDERAL	3	YATES PETROLEUM CORP	24S 29E 3 SE SE NE	2310 FNL 480 FEL	CEDAR CANYON				AB-LOC
30015359070000	KNOLL AOK FEDERAL	ЗН	YATES PETROLEUM CORP	24S 29E 3 SE SE NE	2310 FNL 480 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	12230	OIL
30015269990000	HB '3' FEDERAL	2	VISION ENERGY INC	24S 29E 3 SE SW	660 FSL 1650 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	8010	OIL
30015281270000	KNOLL `AOK` FEDERAL	1	YATES PETROLEUM CORP	24S 29E 3 SW NE	1980 FNL 1980 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	8250	GAS
30015285770000	CF `4` FEDERAL	1	MARALO INCORPORATED	24S 29E 4	1780 FNL 1650 FWL	WILDCAT		BONE SPRING	6860	D&A
30015285770001	JUNIPER BIP FEDERAL	5	YATES PETROLEUM CORP	24S 29E 4	1780 FNL 1650 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	9170	OIL-WO
30015285770002	JUNIPER BIP FEDERAL	5	YATES PETROLEUM CORP	24S 29E 4	1780 FNL 1650 FWL	MALAGA	BRUSHY CANYON	BONE SPRING	9170	OIL-WO
30015370540000	JUNIPER BIP FEDERAL	6H	YATES PETROLEUM CORP	24S 29E 4 N2 NW NW	330 FNL 660 FWL	CEDAR CANYON		RUSTLER ANHY	645	J&A
30015370760000	JUNIPER BIP FEDERAL	6Y '	YATES PETROLEUM CORP	24S 29E 4 NW NW	330 FNL 680 FWL	CEDAR CANYON		BÓNE SPRING	8100	PILOT
30015370760100	JUNIPER BIP FEDERAL	6Y	YATES PETROLEUM CORP	24S 29E 4 NW NW	330 FNL 680 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	11829	OIL-WO
30015379680000	JUNIPER 'BIP' FEDERAL	10H	YATES PETROLEUM CORP	24S 29E 4 NW NW	296 FNL 718 FWL	MALAGA	BRUSHY CANYON	BRUSHY CANYON	.10673	OIL
30015372120000	JUNIPER BIP FEDERAL	7H	YATES PETROLEUM CORP	24S 29E 4 S2 SW NW	2310 FNL 660 FWL	WILDCAT				
	CEDAR CANYON '4' FEDERAL	1	SANTA FE ENR OP PRTN	24S 29E 4 SE SE	660 FSL 960 FEL	CEDAR CANYON		• •		AB-LOC
	JUNIPER BIP FEDERAL	1	YATES PETROLEUM CORP	24S 29E 4 SE SE SE	330 FSL 330 FEL	CEDAR CANYON				AB-LOC
30015372520000	JUNIPER BIP FEDERAL	8H_	YATES PETROLEUM CORP	24S 29E 4 SW NW SW	1375 FSL 130 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	12044	OIL
30015374070000	JUNIPER BIP FEDERAL	9H	YATES PETROLEUM CORP	24S 29E 4 SW SW	130 FSL 480 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	12043	OIL
30015206070000	CEDAR CANYON	1	SKELLY OIL COMPANY	24S 29E 9	770 FSL 770 FEL	CEDAR CANYON	MORROW	FUSSELMAN	15500	GAS
30015206070001	CEDAR CANYON	_1_	SKELLY OIL COMPANY	24S 29E 9	770 FSL 770 FEL	CEDAR CANYON	DELAWARE	FUSSELMAN	15500	OIL-WO
30015212530000	CEDAR CANYON 9-D	1	SKELLY OIL COMPANY	24S 29E 9	660 FSL 1980 FEL	WILDCAT		DELAWARE	4600	D&A
30015285120000	CEDAR CANYON '9'	2	POGO PRODUCING CO	24S 29E 9	660 FSL 1980 FWL	CEDAR CANYON				AB-LOC
30015381520000	JUNIPER BIP FEDERAL	11H	YATES PETROLEUM CORP	24S 29E 9	660 FNL 330 FWL	CEDAR CANYON				
30015350430000	HARROUN `9`	2	OXY US A INC	24S 29E 9 E2 NE SE	1980 FSL 330 FEL	PIERCE CROSSING E				AB-LOC
	JUNIPER BIP FEDERAL	4	YATES PETROLEUM CORP	24S 29E 9 N2 NW SE	2310 FSL 1980 FEL	WILDCAT				AB-LOC
	CEDAR CANYON '9' FEDERAL	_1_	SANTA FE ENR OP PRTN	24S 29E 9 NW NE	474 FNL 1444 FEL	CEDAR CANYON	<del></del>			AB-LOC
30015349970000	HARROUN 9	1	POGO PRODUCING CO	24S 29E 9 SE SE SE	530 FSL 330 FEL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	10680	OIL

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#### Cypress 3 Federal SWD #1 - 9 Section AOR - Well Information

API	Lease Name	Well	Operator Name	Location	Footage	Field Name	IP Prod Form Name	Form at TD Name	TD	Final Status
30015247300000	BLAKEMORE EST FED	2	EXXON CORPORATION	23S 29E 33	2080 FSL 1980 FWL					AB-LOC
30015363210000	CYPRESS 33 FEDERAL	1H	OXY U S A INC	23S 29E 33 E2 SE SE	660 FSL 330 FEL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	11694	OIL
30015369870000	CYPRESS 33 FEDERAL	3	OXY U S A INC	23S 29E 33 NE SE	1650 FSL 400 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	11980	OIL
30015356920000	CYPRESS 34 FEDERAL	3Н	POGO PRODUCING CO	23S 29E 34 NW NE SW	2100 FSL 1650 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	11065	OIL
30015350530000	CYPRESS 34 FEDERAL	1	POGO PRODUCING CO	23S 29E 34 S2 SE SE	460 FSL 660 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	11759	OIL
30015305450000	COCHITI '34' FEDERAL	_1	CONCHO RESOURCES INC	23S 29E 34 SE SE	600 FSL 660 FEL	CEDAR CANYON				AB-LOC
30015394300000	CYPRESS '34' FEDERAL	8H	OXY U S A INC	23S 29E 34 SW SE	575 FSL 1980 FEL	NASH DRAW SW				
30015383660000	CYPRESS '34' FEDERAL	· 6H	OXY U S A INC	23S 29E 34 SW SW	400 FSL 400 FWL	NASH DRAW SW	DELAWARE	BRUSHY CANYON	10422	OIL
	GOODNIGHT '35' FEDERAL	2	KUKUI OPERATING CO	23S 29E 35 C NW SE	1980 FSL 1980 FEL	CEDAR CANYON				AB-LOC
30015310960000	GOODNIGHT '35' FEDERAL	1	KUKUI OPERATING CO	23S 29E 35 E2 SE SW	660 FSL 2180 FWL	LAGUNA GRANDE	WOLFCAMP	WOLFCAMP	11593	GAS
30015310960001	GOODNIGHT 35 FEDERAL	1	KUKUI OPERATING CO	23S 29E 35 E2 SE SW	660 FSL 2180 FWL	CEDAR CANYON	BONE SPRING	WOLFCAMP	11593	OIL-WO
30015310960002	GOODNIGHT 35 FEDERAL	1	KUKUI OPERATING CO	23S 29E 35 E2 SE SW	660 FSL 2180 FWL	NASH DRAW SW	BRUSHY CANYON	WOLFCAMP	11593	OIL-WO
30015310960100	GOODNIGHT 35 FEDERAL	1	LATIGO PETROLEUM INC	23S 29E 35 E2 SE SW	660 FSL 2180 FWL	LAGUNA GRANDE		MORROW	14114	D&AW
30015318650000	GOODNIGHT '35' FEDERAL	3	KUKUI OPERATING CO	23S 29E 35 S2 SW SW	440 FSL 660 FWL	CEDAR CANYON				AB-LOC
30015338440000	GOODNIGHT 35 FEDERAL	2	LATIGO PETROLEUM INC	23S 29E 35 S2 SW SW	440 FSL 660 FWL	CEDAR CANYON				AB-LOC
30015363730000	GOODNIGHT '35' FEDERAL	2H	OXYUSAINC	23S 29E 35 SW SW SW	180 FSL 490 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING 1 /SD/	12390	GAS
30015207560000	CEDAR CANYON 10	1	SKELLY OIL COMPANY	24S 29E 10	2180 FNL 1980 FWL	CEDAR CANYON	MORROW	MISSISSIPPIAN	13859	GAS
30015207560001	CEDAR CANYON 10	1	GETTY OIL COMPANY	24S 29E 10	2180 FNL 1980 FWL	EDDY UNDESIGNATED		MISSISSIPPIAN	13859	D&AW
30015207560002	RIVER BEND 10 FEDERAL	2	POGO PRODUCING CO	24S 29E 10	2180 FNL 1980 FWL	CEDAR CANYON	BONE SPRING	MISSISSIPPIAN	13859	OIL-WO
30015291570000	HB '10' FEDERAL	1	ŜANTA FE ENRG RES	24S 29E 10	1650 FNL 990 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	8290	OIL
30015299150000	HB `10A` FEDERAL	8	SANTA FE ENRG RES	24S 29E 10	660 FSL 400 FEL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8214	OIL
30015303750000	HARROUN `10`	1	POGO PRODUCING CO	24S 29E 10 E2 SE SW	660 FSL 2310 FWL	CEDAR CANYON	DELAWARE	DELAWARE	6934	OIL
30015332080000	RIVER BEND 10 FEDERAL	1	POGO PRODUCING CO	24S 29E 10 E2 SW NW	1980 FNL 990 FWL	CEDAR CANYON	BONE SPRING	BONE SPRING	8000	OIL
30015317090000	HARROUN 10	2	POGO PRODUCING CO	24S 29E 10 E2 SW SW	660 FSL 990 FWL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8000	OIL
30015317090001	HARROUN 10	2	POGO PRODUCING CO	24S 29E 10 E2 SW SW	660 FSL 990 FWL	CEDAR CANYON	BRUSHY CANYON	BONE SPRING	8000	OIL-WO
30015340630000	H B 10 FEDERAL	4	DEVON ENERGY PROD	24S 29E 10 NE NE NE	360 FNL 460 FEL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8250	OIL
30015326180000	HARROUN 10	4	POGO PRODUCING CO	24S 29E 10 NE NE SW	2250 FSL 2250 FWL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8000	OIL
30015273660000	CEDAR CANYON '10' FEDERAL	1	MARALO INCORPORATED	24S 29E 10 NE NW	880 FNL 1650 FWL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8025	OIL
30015326170000	HARROUN 10	3	POGO PRODUCING CO	24S 29E 10 NE NW SW	2310 FSL 990 FWL	PIERCE CROSSING	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8004	OIL
30015326170001	HARROUN 10	3	POGO PRODUCING CO	24S 29E 10 NE NW SW	2310 FSL 990 FWL	CEDAR CANYON	BRUSHY CANYON	BONE SPRING 1 /SD/	8004	OIL-WO
30015330980000	HB 10 FEDERAL	2	DEVON ENERGY PROD	24S 29E 10 NW NW SE	2240 FSL 2240 FEL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8197	OIL
30015338360000	H B 10 FEDERAL	5	DEVON ENERGY PROD	24S 29E 10 SE NW NE	810 FNL 1780 FEL	CEDAR CANYON	BONE SPRING	BONE SPRING	8100	OIL
30015317100000	HARROUN '10'	3	POGO PRODUCING CO	24S 29E 10 SE NW SW	1930 FSL 990 FWL	CEDAR CANYON				AB-LOC
30015341450000	H B 10 FEDERAL	3	DEVON ENERGY PROD	24S 29E 10 SW NE SE	1480 FSL 1110 FEL	PIERCE CROSSING	BONE SPRING	BONE SPRING	8150	OIL
30015244270000	POCHE FEDERAL	1	EXXON CORPORATION	24S 29E 11	1980 FNL 660 FEL	WILDCAT		BONE SPRING	7102	D&A-O
30015286930000	H B 11 FEDERAL		SANTA FE ENRG RES	24S 29E 11	1980 FNL 660 FWL	CEDAR CANYON	MORROW CLASTIC	MORROW	14010	GAS
30015292480000	H B 11 FEDERAL	2	SANTA FE ENRG RES	24S 29E 11	1650 FSL 400 FWL	PIERCE CROSSING E	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8200	OIL
30015292490000	H B 11 FEDERAL	3	SANTA FE ENRG RES	24S 29E 11	700 FSL 2100 FWL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8300	OIL
30015295840000	HB 11 FEDERAL	5	SANTA FE ENRG RES	24S 29E 11	330 FNL 1980 FWL	CEDAR CANYON	· · · · · · · · · · · · · · · · · · ·			AB-LOC
30015295850000	HB 11 FEDERAL	6	SANTA FE ENRG RES	24S 29E 11	1650 FNL 1980 FWL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8450	OIL
30015296120000	H B 11 FEDERAL	12	SANTA FE ENRG RES	24S 29E 11	660 FSL 1980 FEL	CEDAR CANYON				AB-LOC
30015296250000	HB 11' FEDERAL	_4	SANTA FE ENRG RES	24S 29E 11	610 FNL 560 FWL	PIERCE CROSSING E	BONE SPRING	BONE SPRING	8505	OIL
30015297380000	H B 11 FEDERAL	9	SANTA FE ENRG RES	24S 29E 11	750 FNL 2310 FEL	CEDAR CANYON				AB-LOC
30015297390000	H B 11' FEDERAL		SANTA FE ENRG RES	24S 29E 11	2080 FSL 1930 FEL	CEDAR CANYON	BONE SPRING 1 /SD/	BONE SPRING 1 /SD/	8460	OIL
30015297390001	H B 11 FEDERAL	11	DEVON ENERGY PROD	24S 29E 11	2080 FSL 1930 FEL	CEDAR CANYON	DELAWARE	BONE SPRING 1 /SD/	8462	OIL-WO
	HB 11 FEDERAL	7	SANTA FE ENRG RES	24S 29E 11	2460 FSL 1980 FWL	CEDAR CANYON		<u>_</u>		AB-LOC
30015379000000	HB 11 FEDERAL	8H	DEVON ENERGY PROD	24S 29E 11 NW NE	330 FNL 1650 FEL	PIERCE CROSSING E		BONE SPRING 1 /SD/	8500	PILOT
30015379000100	HB 11 FEDERAL	<u>8H</u>	DEVON ENERGY PROD	24S 29E 11 NW NE	330 FNL 1650 FEL	PIERCE CROSSING E	BONE SPRING	BONE SPRING 1 /SD/	12032	OIL-WO
30015327410000	H B 11 FEDERAL	5	DEVON ENERGY PROD	24S 29E 11 NW NE NW	330 FNL 1750 FWL	PIERCE CROSSING	BONE SPRING	BONE SPRING LM	8497	OIL





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Directions)-2 Map

## APD DATA – DRILLING PLAN – 7/25/13

OPERATOR NAME / NUMBER: <u>OXY USA Inc</u>	<u>16696</u>
LEASE NAME / NUMBER: <u>Cypress 3 Federal SWD</u>	Federal Lease No. <u>NM053373</u>
STATE: <u>NM</u> COUNTY: <u>Eddy</u>	
SURFACE LOCATION: <u>870 FSL 1</u>	681_FWL_SESW(N)_Sec 3_T24S_R29E
SL: LAT: 32.2417292 N LONG: 103.9750371 W	X: 610777.9' Y: 451844.4' NAD: 27
C-102 PLAT APPROX GR ELEV: 3043.2'	e <sup>4</sup>

#### EST KB ELEV: 3059.7 (16.5' KB)

- 1. GEOLOGIC NAME OF SURFACE FORMATION a. Permian
- 2. ESTIMATED TOPS OF GEOLOGICAL MARKERS & DEPTHS OF ANTICIPATED FRESH WATER, OIL OR GAS (FROM KB)

Formation	TV Depth Top	Expected Fluids
T. Rustler	500	-
T. Salado	570	
B. Anhydrite/Salt	2340	-
T. Lamar	3060	
T. Bell Canyon	3115	Formation Water
T. Cherry Canyon	3885	Formation Water
TD	3950	-

#### GREATEST PROJECTED TD 3950' MD/ 3950' TVD OBJECTIVE: Bell Canyon

#### 3. CASING PROGRAM (All Casing is in NEW CONDITION)

New Surface Casing: 11.75" casing set at  $\pm$  625' MD/ 625' TVD in a 14 3/4" hole filled with 8.40 ppg mud

Interval 375	Length	Wt	Gr	Cplg	Coll Rating (psi)	Burst Rating (psi)	Jt Str (M-lbs)	ID (in)	Drift (in)	SF Coll	SF Burst	SF Ten
0'- 625'	625'	42	H-40	ST&C	1070	1980	307	11.084	4.77	5.29	1.86	13.98

New Intermediate Casing: 8.625" casing set at ± 3050'MD / 3050'TVD in a 10 5/8" hole filled with 10 ppg mud

					Coll	Burst						
Interval	Length	Wt	Gr	Cplg	Rating	Rating	Jt Str	ID	Drift	SF	SF	SF
i					(psi)	(psi)	(M-lbs)	(in)	(in)	Coll	Burst	Ten
0'- 3050'	3050'	32	J-55	LT&C	2530	3930	417	7.92	7.80	2.21	2.74	4.77

#### NewProduction Casing: 5.5" casing set at ± 3950'MD / 3950'TVD in a 7 7/8" hole filled with 8.90 ppg mud

					Coll	Burst						
					Rating	Rating	Jt Str	ID	Drift	SF	SF	SF
Interval	Length	Wt	Gr	Cplg	(psi)	(psi)	(M-lbs)	(in)	(in)	Coll	Burst	Ten
0'- 3950'	3950'	17	J-55	LT&C	4910	5320	247	4.89	4.77	2.69	3.71	4.26

Collapse and burst loads calculated using Stress Check with actual anticipated loads.

#### 4. CEMENT PROGRAM:

Surface Interv	val //	3/4					
Interval	Amount sx	Ft of Fill	Туре	Gal/Sk	PPG	Ft <sup>3</sup> /sk	24 Hr Comp
Surface TOC: S	Surface (0' ·	-625')					
<b>Lead:</b> 0' – <u>625'</u> (150% Excess)	530	625'	Premium Plus Cement, with 2% Calcium Chloride.	6.39	14.8	1.35	2500 psi

# Intermediate Interval & 5/2 !!

intermediate	inter var	6 4 6					
Interval	Amount sx	Ft of Fill	Туре	Gal/Sk	PPG	Ft <sup>3</sup> /sk	24 Hr Comp
Intermediate T	OC: Surfac	e ( 0' –30	050')				
Lead: 0' -2677' (150% Excess)	640	2677'	Light Premium Plus Cement, with 5% Salt, 3 lb/sk Kol-Seal, & 0.125 lb/sk Poly- E-Flake	9.68	12.9	1.87	650 <u>p</u> si
<b>Tail:</b> 2677' – <u><b>3050'</b></u> (150% Excess)	200	483'	Premium Plus cement with 1% Calcium Chloride	6.36	14.8	1.34	1343 psi

### Production Interval 5 ½"

Interval	Amount sx	Ft of Fill	Туре	Gal/Sk	PPG	Ft <sup>3</sup> /sk	24 Hr Comp
<b>Production</b> TO	C: Surface	(0' - 395	0')				
Lead: 0' - 3350' (200% Excess)	480	3350'	Light Premium Plus Cement	9.99	12.7	1.85	560 psi
<b>Tail</b> : 3350' – <u>3950'</u> (35% Excess)	250	600'	Premium Plus, 0.5 Halad 344, 0.4% CFR 3, 3lbm/sk Kol Seal, 1 lbm/sk Salt	5.59	14.2	1.29	1817 psi

**Description of Cement Additives:** Poly-E-Flake (Lost Circulation Additive), Calcium Chloride – Flake (Accelerator), Kol-Seal (Lost Cirulation Additive), Halad®-344 (Low Fluid Loss Control), CFR-3 (Dispersant).

### 5. PRESSURE CONTROL EQUIPMENT

## Surface: <u>0 – 625</u><sup>2</sup> None.

**Intermediate:** <u>0 - 3050'</u> the minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required to drill below the surface casing shoe shall be 3000 (3M) psi: Operator will be using an 11" 5M two ram stack with 3M annular preventer and 3M Choke Manifold.

- a. The 11" 3000 psi blowout prevention equipment will be installed and operational after setting the 11 3/4" surface casing and the 11 3/4" SOW x 13 5/8" 3K conventional wellhead; the rotating head body will be installed but the rubber will be installed when it becomes operationally necessary.
- **b.** The BOP and ancillary BOPE will be tested by a third party. All equipment will be tested to 250/1386 against the surface casing (70% of casing burst) psi for 30 minutes by a third party and charted.

- **c.** The pipe rams will be function tested every 24 hours; the blind rams will be function tested on every trip out of the hole. These tests will be documented on the Daily Driller's Log.
- **d.** Other accessory equipment (BOPE) will include a safety valve and subs as needed to fit all drill strings, and a 2" kill line and 3" choke line having a 5000 psi WP rating, tested to 3000 psi.

**Production:** 0 - 3950' will be drilled with an 11" 5M two ram stack with a 3M annular preventer and 3M Choke Manifold.

- a. The BOP and ancillary BOPE will be tested by a third party upon installation to the 8 5/8" intermediate casing. All equipment will be tested to 3000 psi (high) and 250 psi (low) except the annular, which will be tested to 70% of its rated working pressure (high) and also to 250 psi (low). All test will performed against a test plug with the Section B Wellhead valve open to assure that the test is not being performed against the casing.
- b. The pipe rams will be function tested every 24 hours; the blind rams will be function tested on every trip out of the hole. These tests will be documented on the Daily Driller's Log.
- c. Same "c" ands "d" as above
- d. Oxy requests a variance to use a co-flex line between the BOP and choke manifold. (schematic attached)
   Manufacturer: <u>ContiTech Beattie Co.</u>

Serial Number: 60220

-			
Length: 25'	Size <u>: 3"</u>		Ends: <u>flanges</u>
WP rating: 5000	<u>) psi</u>	•	Anchors required by manufacturer: No

e. See attached BOP & Choke manifold diagrams.

## Su COA6. MUD PROGRAM:

Depth	Mud Wt ppg	Vis Sec	Fluid Loss	Type System
0-625, 07	8.4 - 8.8	32 – 38	NC	Fresh Water /Spud Mud
625' - 3050'	9.8 - 10.0	28 - 29	· NC	Brine Water
3050' – 3950'	8.4-8.9	26-28	NC	Fresh Water

<u>Remarks:</u> Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times.

A. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

### 7. AUXILIARY WELL CONTROL AND MONITORING EQUIPMENT

- a. A Kelly cock will be in the drill string at all times.
- **b.** A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor unobstructed and readily accessible at all times.
- c. Hydrogen Sulfide detection equipment will be in operation after drilling out the surface casing shoe until the production casing is cemented. Breathing equipment will be on location upon drilling the surface casing shoe until total depth is reached. If Hydrogen Sulfide is encountered, measured amounts and formations will be reported to the BLM

#### 8. POTENTIAL HAZARDS:



A. H2S detection equipment will be in operation after drilling out the surface casing shoe until the production casing has been cemented. Breathing equipment will be on location from drilling out the surface shoe until production casing is cemented. If H2S is encountered the operator will comply with Onshore Order #6.

- B. The bottomhole pressure is anticipated to be between 1828 psi.
- C. No abnormal temperatures or pressures are anticipated. **The highest anticipated pressure gradient is 0.46 psi/ft**. All personnel will be familiar with all aspects of safe operation of equipment being used to drill this well. Adequate flare lines will be installed off the mud/gas separator where gas may be flared safely.

#### 9. ANTICIPATED STARTING DATE AND DURATION OF OPERATIONS

Road and location construction will begin after the BLM has approved the APD. Anticipated spud date will be as soon as possible after BLM approval and as soon as a rig will be available. Move in operations and drilling is expected to take 35 days. If production casing is run, then an additional 30 days will be needed to complete the well and construct surface facilities and/or lay flow lines in order to place well on production.

#### **10. WIRELINE LOGGING**

Run Spectral Gamma/Neutron/Density/Resistivity from TD to Intermediate casing, with Gamma/Neutron to surface.

#### **COMPANY PERSONNEL:**

Name	<u>Title</u>	<b>Office Phone</b>	Mobile Phone
Carlos Mercado	Drilling Engineer	(713)366-5418	(281) 455-3481
Sebastian Millan	Drilling Engineer Supervisor	(713)350-4950	(832) 528-3268
Roger Allen	Drilling Superintendent	(713)215-7617	(281) 682-3919
Douglas Chester	Drilling Manager	(713)366-5194	(713) 918-9124

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# New Mexico Office of the State Engineer Water Column/Average Depth to Water

No records found.

PLSS Search:

Section(s): 2, 3, 4, 9, 10, 11 Township: 24S

Range: 29E



# New Mexico Office of the State Engineer Water Column/Average Depth to Water

No records found.

PLSS Search:

Section(s): 33, 34, 35

Township: 23S

Range: 29E







BILL OF MATERIAL

HARDWARE

PART NUMBER WEIGHT

NK. F4M-H--318.01A

NK. F4M-H-319.01A

PART NUMBER WEIGHT

APPROX. TOTAL WEIGHT = 18,228 LBS.



# **5M CHOKE MANIFOLD CONFIGURATION**



Cht. Muff



FlexHose-1



Fluid Technology

QUALITY CONTROL	NO.: QC-DB- 35/2011
	Page: 1 / 68
Hose No.:	Revision : 0
60220, 60221, 60222, 60223	Date: 16. February 2011.
· · · · ·	Prepared by: selessing the
	Appr. by: 2 back yes
	ч 
CHOKE AN	ID KILL
HOSE	
10.: 3 34,3 MIPA X 25 T	(7,62 m) 1 pc
X 30 T	(9,14 m) 3 pcs
ANTRA DESCRIPTION ANTRA DESCRIPTION AND A DESCRIPTION	
	MAK I
Purchase	
Purchaser Ord	er No ·
Contilech Rubber Ord	er No.: 490278
ContiTech Beattie Co. O	rder No.: 004721
ASSET # 66-0606 66-0607	66-0608 66-0609

Flex Hose-2



OC-DB- 35/2011 Page: 5/68

Fluid Technology

QUALIT	Y CONT	ROL CERTIFIC	ATE	CERT. N	<b>4</b> °:	128	
PURCHASER:	ContiTech B	eattie Co.		P.O. N°:		004721	
CONTITECH ORDER Nº: 4	90278	HOSE TYPE:	3" ID		Choke and	d Kill Hose	
HOSE SERIAL Nº:	60220	NOMINAL / ACT	UAL LENGTH	• •	7,62 m	/ 7,64 m	
W.P. 34,48 MPa 50	00 psi	T.P. 68,9	MPa 1000	)O psi	Duration:	60	min.
Pressure test with water at amblent temperature	nen an	n an	inantinanan karapatén (Professiona)			<del>е, <u>, ,</u> , , , , , , , , , , , , , , , , </del>	yan san din ting yang b
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			na ( i page	• )			
•						• • •	
10 mm = 10 Min.							
→ 10 mm = 20 MPa	<u>,</u>	Ł				, k	
COUPLINGS Type		Serial Nº		Quality		Heat N°	
3" coupling with	160	) 159	A	ISI 4130		Y0515A	
4 1/16" Flange end		х	A	ISI 4130		31694	
ASSE	T NO. : 66	-0606	L			API Spec	16 C
					Tem	perature rat	e:"B"
N metal parts are flawless							
VE CERTIFY THAT THE ABOVE NSPECTED AND PRESSURE TE	HOSE HAS BE STED AS ABO	EN MANUFACTUR VE WITH SATISFA	ED IN ACCORD	ANCE WIT	'H THE TERM	S OF THE ORDER	2
STATEMENT OF CONFORMITY conditions and specifications of accordance with the referenced st	7: We hereby of the above Purchanderds, codes	certify that the above chaser Order and the and specifications	e items/equipme at these items/ec and meet the rel	nt supplied quipment w evant acce	by us are in co ere fabricated ptance criteriá	onformity with the inspected and test and design require	lerms, ed in ements.
	C		SIN HUNGARY/	EU	•	÷	
Date: 07. February 2011.	Inspector	an a dhanna a shekar na shekar sh	Quality Contr	ol Cc Qui	ontiTech Rub Industrial Ki ality Control I	ber ft. Dept.	

Flex Hose-3



QC-DB- 35/2011 Page: 6/68

Fluid Technology

QUAL INSPECTION	ITY CONT		ATE		CERT. N	<b>I</b> ¤:	129	
PURCHASER:	ContiTech B	eattie Co.			P.O. Nº:		004721	
CONTITECH ORDER Nº:	490278	HOSE TYPE:	3"	ID	•	Choke an	d Kill Hose	
HOSE SERIAL Nº:	60221	NOMINAL / AC	TUAL LE	NGTH:		9,14 m	n / 9,17 m	
W.P. 34,48 MPa	5000 psi	T.P. 68,9	MPa	1000	) psi	Duration:	60	min.
Pressure test with water at ambient temperature	and a second						2. junit: Junit: Junit: Angelen (1999)	
	S	ee attachme	ent. ( 1	page	).	•		
		-						
$\rightarrow$ 10 mm = 20 M COUPLINGS Type	Pa	Serial Nº			Quality		Heat N <sup>o</sup>	CALL CALLS
3" coupling with	155	5 157		Al	SI 4130		Y0515A	
4 1/16" Flange end				Al	SI 4130		31694	
AS	SET NO. : 66	-0607	<u>_</u>			<u> </u>	API Spec 1	6 C
All metal parts are flawless						Tem	perature rat	e:"B"
WE CERTIFY THAT THE ABOV	VE HOSE HAS BEI TESTED AS ABOY	EN MANUFACTUR	RED IN AC	CORDA	NCE WIT	H THE TERM	IS OF THE ORDER	
STATEMENT OF CONFORM conditions and specifications accordance with the reference	ITY: We hereby of sof the above Purce distandards, codes	ertify that the above haser Order and the and specifications	e items/e lat these i and meet GIN HUN	quipmen lems/equ the rele	t supplied upment wo vant accep	by us are in c ere fabricated stance criteria	conformity with the t inspected and test and design require	erms, ed in ments.
Jate.	Inspector		Ouslin		-	and and the second s	analaitta manata ta ana ana ana ana ana ana ana ana	
07. February 2011.	-				Ci Qui	Industrial H ality Control	bber (ft. Dept.	

FlexHose-4



QC-DB- 35/2011 Page: 7/68

Fluid Technology

QUALI INSPECTION A	TY CONT	ROL CERTIFIC	ATE	CERT. N	<b>1</b> °:	130	
PURCHASER:	ContiTech B	eattie Co.		P.O. Nº:		004721	n daa soo gaara dhaaradda soo ah aa
CONTITECH ORDER N°: 4	190278	HOSE TYPE;	3" ID	1	Choke and	I Kill Hose	
HOSE SERIAL Nº:	60222	NOMINAL / ACT	UAL LENGTH:		9,14 m	/ 9,17 m	
W.P. 34,48 MPa 50	)00 psi	T.P. 68,9	MPa 1000	O psi	Duration:	60	min
Pressure test with water at ambient temperature					daren oren zalika kiloni, supersidipersia		- -
		a.					
	S	ee attachme	nt. ( 1 page	)		·	
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↑ 10 mm = 10 Min.							
COUPLINGS Type		Serial Nº		Quality		Heat Nº	
3° coupling with	161	163	A	ISI 4130		Y0515A	
4 1/16" Flange end			- <b>A</b>	ISI 4130		31694	
ASSI	ET NO. : 66	-0608	L			API Spec 1	6 C
					Temp	perature rate	e:"B"
All metal parts are flawless	# 1						
NE CERTIFY THAT THE ABOVE NSPECTED AND PRESSURE T	HOSE HAS BE	EN MANUFACTUR	ED IN ACCORD	ANCE WIT	H THE TERMS	OF THE ORDER	
STATEMENT OF CONFORMIT conditions and specifications c accordance with the referenced s	Y: We hereby of the above Purc	ertify that the above haser Order and the and specifications a	e items/equipmer at these items/eq and meet the rele	nt supplied ulpment w evant accej	by us are in co ere fabricated i ptance criteria	informity with the t nspected and test and design require	erms, ed in ments.
	· c	OUNTRY OF ORIG	IN HUNGARY/E	U	•		
Date:	Inspector		Quality Contro	)i	ContiTech Ru Industrial F	bber	
07. February 2011.	;		and .	Q - 24 - 5	uality Control	Rept.	) esto



QC-DB- 35/2011 Page: 8/68

Ontinental® CONTITECH

Fluid Technology

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	AND TEST	ROL CERTIFIC	ATE	CERT. N	1º:	131	
PURCHASER:	ContiTech B	eattie Co.	•	P.O. Nº:		004721	
CONTITECH ORDER Nº:	490278	HOSE TYPE:	3" ID		Choke and	d Kill Hose	
HOSE SERIAL Nº:	60223	NOMINAL / AC	TUAL LENGTH	:	9,14 m	/ 9,18 m	
W.P. 34,48 MPa 5	000 psi	т.р. 68,9	MPa 1000	)O psi	Duration:	60	min.
Pressure test with water at ambient temperature	S	see attachme	ent. ( 1 page	e )			· · · · · · · · · · · · · · · · · · ·
$\rightarrow 10 \text{ mm} = 10 \text{ Mm}$ $\rightarrow 10 \text{ mm} = 20 \text{ MF}$	1. 2a		C				
COUPLINGS Type		Serial Nº		Quality		Heat N°	
3" coupling with	158	156	A	ISI 4130		Y0515A	
4 1/16" Flange end			A	ISI 4130		31694	
ASS	ET NO. : 66	-0609	J			API Spec	16 C
All metal parts are flawless			1		Tem	perature rat	e:"B"
NE CERTIFY THAT THE ABOV	E HOSE HAS BE TESTED AS ABO	EN MANUFACTUR /E WITH SATISFA	RED IN ACCORD	ANCE WIT	H THE TERM	S OF THE ORDER	<b>}</b>
STATEMENT OF CONFORMI conditions and specifications accordance with the referenced	TY: We hereby of of the above Purc standards, codes	ertify that the above haser Order and the and specifications	re items/equipme at these items/e and meet the rel GIN HUNGARY/	ent supplied quipment w evant accep EU	by us are in ca ere fabricated ptance criteria	onformity with the inspected and test and design require	terms, ted in ements.
Date: 07. February 2011.	Inspector		Quality Contr	ol Con In Quali	tiTech Rubb dustrial Kft. ity Control De (1)	er pt	) N

CONTITECH RUBBER	No: QC-DE	3- 35 / 2011
Industrial Kft.	Page:	52 / 68

Flex165e-6

		and the second	
ContiTech Rubber Industrial Kft. Szeged/Hungary	Examinat Vizsgálati Liquid penetra Festékdiffúzi X Magnetic par Mágneses re	tion record jegyzőkönyv ant examination lós vizsgálat ticle examination pedésvizsgálat	Record No. Jegyzőkönyv száma : 76/11
Manufacturer Gyártó	JE-ZO Kft.	Serial No. Gyári szám	155-162
Customer C Megrendelõ	ContiTech Rubber Industrial Kft.	Drawing No. Rajzszám	MT 2104-5000
Object Tárgy	coupling(s)	Material Anyagminőség	AISI 4130
Quantity Mennyiség	8 pc(s)	Extent of examinat Vizsgálat terjedelm	tion 100 % outside ne
Requirements Követelmények	ASTM E 709	Heat treatment Hőkezelés	yes
Written Procedure No. Vizsgálati eljárás szám	QCP-11-1 a	Welder Hegesztő	Szabó T.

## Liquid penetrant examination /Folyadékbehatolásos vizsgálat

-	Penetrant	Remover	Developer			
	Behatoló anyag	Tisztító	Elōhívó			
Contraction of the local distribution of the	Dwell time	Drying	Developing time			
North Charles	Behatolási idő	Szárítás	Előhívási idő			
	Surface temperature	Surface condition	Lighting intensity			
Change of the local division of the local di	A felület hömérséklete	Felület állapota	Megvilágltás			

### Magnetic particle examination/Mágnesezhető poros vizsgálat

			and a server to be a server to be a server to be a server to be a server of the server		
Equipment type Készülék típusa TSW 1000	Testing mate Vizsgáló anya	rial MR 76F	Magnetizing current Mágnesező áram	990 A	
Black light type Superlight C UV-A lámpa tipusa 10A-HE	Field strength Térerömérő	checking Berthold disc	Field strength Térerō	4,2 kA/m	
Surface temperature 23 °C A felület hömérséklete	Surface cond Felület állapo	ition machined	Lighting intensity Megvilágítás	1000 µW/cm <sup>2</sup>	
Test results Eredmények :	satisfactor megfelelō. not accepte nem megfe	y 8 ed elelõ	pc(s)/db pc(s)/db		
Performed by NDE Level II. Vizsgálatot végezte	Contifice	Revised by Q. C. Ellenörizte – ME	manager O vezetö <sup>Cont</sup> In	tiTech Rubber dustrial Kit.	
Signature Dávid Ferenc Aláirás Place/Date みしこんて	Act Hite	Signature M Aláírás Place/Date	Aarkó László	1/1	
Kelt Szeged, 17. 01. 2	011	Kelt Sz	eged, 17.01.2011	1	
DCP-12-1-MADT/07	000-12-4-840T/07				

CONTITECH RUBBER	No: QC-DB- 35 / 2011		
Industrial Kft.	Page:	53 / 68	

Flex1405e-7

ContiTech Rubber Industrial Ltd. Szeged/Hungary	Examina Vizsgálati Liquid pene Festékdiffúzi Magnetic par Mágneses re	tion record jegyzőkönyv trant examination iós vizsgálat rticle examination pedésvizsgálat	Record No. Jegyzõkönyv száma : 76 /a/11
Manufacturer	JE-ZO Kft.	Serial No.	155-162
Guataman Ca	WTook Dukkey	Gyari szam	MT 0404 5000
Magrandală		Drawing No.	WIT 2104-5000
	nousinai Lio.	Rajzszam	
Object	coupling(s)	Material	AISI 4130; Fox Sas 4
largy (	ring grooves)	Anyagminőség	: 7
Quantity	8 pc(s)	Extent of examinat	ion 100 % outside
Mennyiség		Vizsgálat terjedelm	16
Requirements	ASTM E 165	Welding procedure	WPS No.140-72
Követelmények		Hegesztési eljárás	rev.3
Written Procedure No.	QCP-12-1	Welder	Szabó T.
Vizsgálati eljárás száma		Hegesztő	

## Liquid penetrant examination /Folyadékbehatolásos vizsgálat

Penetrant MR 68 Behatoló anyag	Remover Tisztító	MR 79	Developer Elöhívó	MR70
Dwell time Behatolási Idő 10 min	Drying Szárítás	8 min	Developing time Elōhívásí idō	10 min
Surface temperature 23 °C A felület hõmérséklete	Surface condition Felület állapota	machined	Lighting intensity Megvilágitás	1000 Ix

## Magnetic particle examination/Mágnesezhető poros vizsgálat

Equipment type	Testing mate	rial	Magnetizing current
Készűlék típusa	Vizsgáló any	ag	Mágnesező áram
Black light type	Field strength	n checking	Field strength
UV-A lámpa típusa	Térerômérô	U	Térerõ
Surface temperature	Surface cond	lition	Lighting intensity
A felület hõmérseklete	Felület állapo	ota	Megvilágítás
Test results			
Fredmények ·	satisfactor	V · ·	
an our norry or .	marfalalä	y 0	
	megieleio.		pc(s)/ap
			· .
	not accept	ed	
	nem megfe	əlelő	pc(s)/db
명 	U	· · · · · · · · · · · · · · · · · · ·	
and a second			
Performed by NDE Level II.	Co	Revised by Q. C.	manager
Vizsgálatot végezte	15 AL	Ellenőrizte – MEO	vezető ContiTech Rubber
	In Sec.		Industrial Alt.
Signature Dávid Ferenc	0.4.3	Signatura	Varká Lászlá
			VIAINU LASZIU
Alalias	- 5,3	Alairas	
Place/Date ALSA 4	come "	rPlace/Date	1 5-67 -60
Kelt Szeged, 17. 01. 2	011	Kelt Sze	ged, 17. 01. 2011

OCD-12-1-BADT/07

CONTITECH RUBBER	No: QC-DE	3- 35 / 2011
Industrial Kft.	Page:	54 / 68

Flex Hose-9

ContiTech Rubber Industrial Kft. Szeged/Hungary	Examin Vizsgála Liquid pene Festékdiffi ⊠ Magnetic p	ation record ti jegyzőkönyv trant examination úziós vizsgálat varticle examination	Record No. Jegyzőkönyv száma : 87/11
Manufacturer	JE-ZO Kft.	Serial No.	163-164
Gyártó		Gyári szám	
Customer Megrendelõ	ContiTech Rubber Industrial Kft.	Drawing No. Rajzszám	.MT 2104-5000
Object Tárgy	coupling(s)	Material Anyagminőség	AISI 4130
Quantity Mennyiség	2 pc(s)	Extent of examina Vizsgalat terjedeln	tion 100 % outside ne
Requirements Követelmények	ASTM E 709	Heat treatment Hökezelés	yes
Written Procedure No. QCP-11-1 Vizsgálati eljárás száma		Welder Hegesztō	Szabó T.

## Liquid penetrant examination /Folyadékbehatolásos vizsgálat

1					
	Penetrant	Remover	Developer		
	Behatoló anyag	Tisztító	Előhívó		
	Dwell time	Drying	Developing time		
	Behatolási idő	Szárítás	Előhívási idő		
	Surface temperature	Surface condition	Lighting intensity		
	A felület hömérséklete	Felület állapota	Megvilágítás		

## Magnetic particle examination/Mágnesezhető poros vizsgálat

	the second se				
Eguipment type Készülék tipusa TSW 1000	Testing mater Vizsgáló anya	rial MR	76F	Magnetizing current Mágnesező áram	990 A
Black light type Superlight C UV-A lámpa típusa 10A-HE	Field strength Térerőmérő	checking E	Berthold disc	Fleid strength Térerõ	4,2 kA/m
Surface temperature A felület hömérséklete 23 °C	Surface cond Felület állapo	ition ta ma	chined	Lighting intensity Megvilágítás	1000 µW/cm <sup>2</sup>
Test results Eredmények : satisfactory megfelelő 2 pc(s)/db not accepted nem megfelelő pc(s)/db					
Performed by NDE Level II. Revised by Q. C. manager Vizsgálatot vegezte Ellenőrizte – MEO vezető ContiTech Rubbe Industrial Kit					atiTech Rubber adustrial Kit.
Signature Oravecz Gábo Aláirás Place/Date		Signature Aláírás Place/Dat	M e	arkó László Mu	QC1
Kelt Szeged, 19. 01. 20	)11	Kelt	Sze	eged, 19. 01. 201	1
OCD 42.4 MIDT/07					

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CONTITECH RUBBERNo: QC-DB- 35 / 2011Industrial Kft.Page: 55 / 68

Flex 1405e-9

ContiTech Rubber Industrial Ltd. Szeged/Hungary	Examina Vizsgálati ⊠ Liquid pene Festékdiffúz Magnetic pa Mágneses re	tion record jegyzőkönyv etrant examination tiós vizsgálat article examination epedésvizsgálat	Record No. Jegyzōkönyv száma : 87 /a/11
Manufacturer Gyártó	JE-ZO Kft.	Serial No. Gyári szám	163-164
Customer	ContiTech Rubber	Drawing No.	MT 2104-5000
Megrendelõ	Industrial Ltd.	Rajzszám	
Object	coupling(s)	Material	AISI 4130; Fox Sas 4
Tárgy	(ring grooves)	Anyagminõség	
Quantity	2 pc(s)	Extent of examinat	ion 100 % outside
Mennyiség		Vizsgálat terjedelm	ne
Requirements	ASTM E 165	Welding procedure	WPS No.140-72
Követelmények		Hegesztési eljárás	rev.3
Written Procedure N	o. QCP-12-1	Welder	Szabó T.
Vizsgálati eljárás szá	Ima	Hegesztő	

Liquid penetrant examination /Folyadékbehatolásos vizsgálat

and the second se	Penetrant Behatolo anyag	MR 68	Remover Tisztító	MR 79	Developer Előhívó	MR70
	Dwell time Behatolási idő	10 min	Drying Szárítás	8 min	Developing time Elõhivási idõ	10 min
	Surface temperature A felület hömérséklete	<sub>∋</sub> 23 °C	Surface condition Felület állapota	machined	Lighting intensity Megvilágítás	1000 lx

### Magnetic particle examination/Mágnesezhető poros vizsgálat

Equipment type Testing mater		erial	Magnetizing curre	ent
Készűlék típusa Vizsgáló anya		ag	Mágnesező áram	1
Black light type Field strength		n checking	Field strength	
UV-A lámpa típusa	Térerőmérő		Térerő	
Surface temperature	Surface conc	lition	Lighting Intensity	
A felület hömérséklete	Felület állapo	ota	Megvilágítás	and the second
Test results	·			
Eredmények :	satisfactor	v		
	meafelelö.	2	nc(s)/db	
· · · · ·				
	not accent	od		
	nem negie	31610	pc(s)/ab	
Performed by NDE Level II.	Č,	Revised by C	) C. manager	
Vizsaálatotvenezte ALL UR		Fllenőrizte -	MEO vezető	ContiTech Days
( ) I puor ( ) 2	Le to		14120 402010	Industrial Kabber
Simply in City	P.F.	Olemetrum.	Stanta Landa	QC1
Signature Oravecz Gab	010,392	Signature	Marko Laszio	- 11/1/
Alairas	1. S.	Aláirás		
Place/Date		Place/Date	21	
Kelt Szeged, 19. 01. 2	011	Kelt	Szeged, 19. 01. 20	11
OCP-12.1-880T/07			la l	and and the second s

Flex Hose-19

In the second					
ContiTech Rubber	Examination record			Record No	<b>).</b>
Industrial Kft.	Vizsgálati	jegyzőkönv	/	Jegyzőkör	זעע
Szeged/Hungary	Liquid paper			száma :	56/11
		ant examinatio	211		
	restekainu	zios vizsgalat			
	Magnetic pa	irticle examinat	tion		
	Mágneses r	epedésvizsgála	at		
Manufacturer (	GLB Kft.	Serial No.		101	022/1-8
Gyártó		Gyári szám			
Customer Conti	Tech Rubber	Drawing No.		MT 284	10-0040
Megrendelõ Ind	ustrial Kft. Rajzszám			d=246	
Object reinforce	d lifting collar(s)	d lifting collar(s) Material		P2	265GH
Tárgy		Anyagminõs	ség		
Quantity	8 pc(s)	Extent of ex	aminati	on 10	0 % outside
Mennyiség		Vizsgálat ter	rjedelm	e.	
Requirements AS	STM E 709	Heat treatmo	ent		not
Követelmények		Hõkezelés		•	
Written Procedure No.	QCP-11-1	Welder			
Vizsgálati eljárás száma	Heaesztő				
		a na na na na seo anna an anna an anna an anna an anna a	an generation for a substant substant		
Liquid penetra	Int examination	/Folyadékbeh	atoláso	os vizsgál	at
	an a				an a
Penetrant	Remover		Develop	er	
Benatolo anyag	Daving		Elonivo	ing time	
Behatolási idő	Szárítás	Elõhívási idõ			
Surface temperature	Surface condition		Lighting intensity		
A felület hömérséklete	Felület állapota Meg		Megvilág	gítás	
Magnetic part	icle examination	/Mágnesezhe	tö poro	os vizsgála	at
		Contractor Productionant Story & Section 2010 Mining on Free Ambridge			
Equipment type TSW 1000	l esting material Vizegáló apuag	MR 76F	Magneti	zing current	980 A
Black light type Superlight C	Field strength chec	kina Berthold	Field str	ength	
UV-A lámpa típusa 10A-HE	Téreroméro	disc	Térerō		4,2 kA/m
Surface temperature 23 °C	Surface condition	machined	Lighting	intensity	1000 uN/cm <sup>2</sup>
A felület hömérséklete	Felület állapota	maoninoa	Megvilág	gítás	
Test results					
Eredmények : satisfactory					
megfelelö8pc(s)/db					
nem megreieio pc(s)/db					
Performed by NDE Level II.	Co Rev	ised by Q.C. n	nanage	r <sub>Con</sub>	Tach Dut
Vizsgálatot végezte	Fig. Elle	nőrizte – MEO	vezető	Inc	lustrial Kft
<u>.</u>	Lat. CD				QC1

HILL DO

Signature Aláírás Place/Date

Kelt

Markó László

Szeged, 06. 01. 2011.

and a normal

Dávid Ferenc

Szeged, 06. 01. 2011

Place/Date Dut d Fere

Signature Aláírás

Kelt

ContiTech Rubber Industrial Kft.       Examination record Vizsgålati jegyzökönyv Liquid penetrant examination Festekdiffúziós vizsgålat       Jegyzőkönyv száma : 8/11         Manufacturer Gyártó       Cl.B Kft.       Serial No.       050635/1-8         Gyártó       Gyártó       Gyártá       Serial No.       050635/1-8         Gyártó       Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d-176         Object       Safety clamp(s)       Material       S355J2+AR         Tárgy       Anyagminőség       100 % outside         Wargediat terjedelme       not       Hökvzetelés         Written Procedure No.       QCP-11-1       Welder         Vizsgálati ejárás száma       Hegesztő         Liquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Barnover       Developer         Eishivá       Szártás condition       Lighting intensity         Vizsgálati ejárás száma       Hegesztő       Magnetizos vizsgálat         Vizsgálati ejárás száma       Burli es condition       Lighting intensity         Penetrant       Szártás condition       Lighting intensity         Vizsgálato aveg       Szártás condition       Lighting intensity	gun the second				and the second secon		
Industrial Kft.       Vizsgålati jegyzökönyv       Jegyzökönyv         Szeged/Hungary       Liquid penetrant examination       Festäkdiffüziós vizsgålat       Jegyzőkönyv         Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyártó       Gyártó       Magnetic particle examination         Magnerendelő       Industrial Kft.       Szezan       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Anyagminőség       Ouantity       8 pc(s)       Extent of examination       100 % outside         Mennyiség       Vizsgálat terjedelme       Rajzszán       100 % outside         Requirements       ASTIM E 709       Heat treatment       not         Követelmények       Ouentity       8 pc(s)       Extent of examination       100 % outside         Vizsgálati eljárás száma       Hegesztő       Itraet ment       not         Követelmények       Szártás       Beveloper       Eðhivás lióo         Surface temperature       Szártás       Beveloper       Eðhivás lióo         Surface condition       Feiület állapota       Magnetizing current       980 A         Magnetic particle examination/Mágnesezhető poros vizsgálat       100 µkv/em²         Surface condition	ContiTech Rubber	Examinat	mination record Record No.				
Szeged/Hungary       Liquid penetrant examination Festékdiffúziós vizsgálat       száma : §/11         Magnetic particle examination Mágneses repedésvizsgálat       száma : §/11         Manufacturer       GLB Kft.       Serial No.       0506335/1-8         Gyártó       Gyártá       Száma :       d. 176         Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d. 176         Object       Safety clamp(s)       Material       S355J2+AR         Anyagminőség       Vizsgálat terjedelme       100 % outside         Mennyiség       Strikeszelés       Vizsgálat terjedelme         Requirements       ASTM E 709       Heat treatment       not         Követelmények       Hökszelés       Vizsgálat terjedelme       Bewielper         Vizsgálati eljárás száma       Hegesztő       Eiðhvó       Bewielper         Utiquid penetrant examination /Folyadékbehatolásos vizsgálat       Száritás       Száritás         Behatoló aveg       Tizztió       Bewielper       Bivós         Divíde Lóð       Száritás       Bivós       Száritás         Surface temperature       Surface condition       Ljíting intensily         Afellet hömérséklete       2	Industrial Kft.	Vizsgálati jegyzőkönyv		, Jeg	gyzőkönyv		
Liquid penetrant examination Festékéliffüziós vizsgálat         Manufacturer Gyártó       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyártó       Gyártó       Gyártás         Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Tárgy       Anyagminőség       Quantity       8 pc(s)       Extent of examination       100 % outside         Weiteiménysk       Heat treatment       not       Hökszelés       Not         Writeim Procedure No.       QCP-11-1       Weider       Higgesztő         Vizsgálatt eljárás száma       Bernover       Beveloper       Előhivó         Behatolő ange       Tisztító       Előhivási Idő       Szártás         Surface temperature       Storface condition       Lighting Intensity       Megvilágitás         Magnetic particle examination/Mágnesezhető poros vizsgálat       Felület állapota       Megvilágitás         Bakatolási Idő       Szártás       Megrendizing nurrent       980 A <sup>+</sup> Magnetic particle examination/Mágnesezhető poros vizsgálat       Felület állapota       Megvilágitás         Biack light types	Szeged/Hungary		száma : 8/11				
Festikufifuziós vizsgálat         Magnetic particle examination Mágneses repedésvizsgálat         Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyártá       Gyártá       Gyártá         Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rejzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Anyagminőség       Vizsgálat rejdelme       100 % outside         Wargatizeg       Vizsgálat rejdelme       not         Követelmények       ASTM E 709       Heat treatment       not         Vizsgálati eljárás száma       Hegesztő       Weider         Vizsgálati eljárás száma       Hegesztő       Beveloping time         Behatiób anyag       Tisztitú       Előhívó       Developing time         Behatiób anyag       Tisztitú       Előhívá       Magnetiz particle examination/Mágnesezhető poros vizsgálat         Penetrant       Bereirant       Bereirant       Uphing intensity       Megnetizing current       960 A         Magnetiz particle examination/Mágnesezhető poros vizsgálat       Előhívá       Surface condition       Liphing intensity       1000 µW/em <sup>2</sup> Surface temperature <td></td> <td>Liquid penetra</td> <td>nt examination</td> <td>n j</td> <td></td>		Liquid penetra	nt examination	n j			
Imagnetic particle examination Magneses repedésvizsgålat         Manufacturer Gyári do Customer ContiTech Rubber Industrial Kft.       Serial No. Gyári szám Customer ContiTech Rubber Industrial Kft.       O50835/1-8 Gyári szám d=176         Object Tárgy       ContiTech Rubber Industrial Kft.       Rajzszám d=176       MT 2820-0030 Megrendelő         Object Tárgy       Safety clamp(s)       Material Anyagminőség       S35512+AR d=176         Quantity       8 pc(s)       Extent of examination Vizsgálat terjedelme       100 % outside Vizsgálat terjedelme         Requirements       ASTM E 709       Heat treatment Hokezelés       not Hökezelés         Written Procedure No.       QCP-11-1       Welder         Vizsgálati eljárás száma       Hegesztő         Liquid penetrant examination //Folyadékbehatolásos vizsgálat         Penetrant Behatoló aryag       Remover Tisztió       Developer Előnivó         Dweil ime Behatolá idő       Száritas       Developer Előnivó         Surface temperature       Surface condition Vizsgálat       Lighting intensity Megvilágitás         Magnetic particle examination/Mágnesezhető poros vizsgálat       Magneticing current Megvilágitás       980 A         Surface temperature Surface temperature Surface temperature Surface temperature Surface temperature Surface temperature Surface temperature Surface temperature Surface temperature Pack light type       Surface condition Megvilágitás <t< td=""><td></td><td>Festékdiffúzi</td><td>ós vizsgálat</td><td></td><td>-</td></t<>		Festékdiffúzi	ós vizsgálat		-		
Magnesses repedésvizsgálat         Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyártó       Gyártá       Szárn         Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Anyagminőség       Anyagminőség       3355J2+AR         Quantity       8 pc(s)       Extent of examination       100 % outside         Witten Procedure No.       QCP-11-1       Welder       Hokszelés         Written Procedure No.       QCP-11-1       Welder       Hogesztő         Líquid penetrant examination /Folyadékbehatolásos vizsgálat       Developing time         Behatiól anyag       Tisztitó       Elöhkvál lido         Surface temperature       Szárítás       Előhkvál lido         Surface temperature       Szárítás       Előhkvál lido         Surface temperature       23 °C       Vizsgálá anyag         Vizsgálá anyag       Tisztitó       Előhkvál lido         Surface temperature       23 °C       Vizsgálá anyag         Vizsgálá anyag       Tisztitó       Előhkvál lido         Surface temper		X Magnetic nar	ticlo overnine	lion			
Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyári Sazám       Gyári Sazám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Tárgy       Anyagminőség       Quantity       8 pc(s)       Extent of examination       100 % outside         Megrendelő       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Material       S355J2+AR       Anyagminőség         Quantity       8 pc(s)       Extent of examination       100 % outside         Miserial       Active clamment       not       Hőkszelés         Written Procedure No.       QCP-11-1       Welder       Hökszelés         Written Procedure No.       QCP-11-1       Welder       Högesztő         Liquid penetrant examination /Folyadékbehatolásos vizsgálat       Behatoló arvag       Tisztító         Behatoló arvag       Tisztító       Előhivási idő       Starátiás         Surface temperature       Areiliet Aliapota       Magnetizing current       980 A         Magnetiz partite       Feidi strength       4.2 kA/m       Magnetzing current       980 A         Magnetiz paright C       Feidi strength       4.2 kA/m							
Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyárt szám       Gyárt szám       Gyárt szám         Customer       ContilTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Anyagminőség       Cuantity       8 pc(s)       Extent of examination       100 % outside         Wizsgálat terjedelme       Requirements       ASTM E 709       Heat treatment       not         Kövstelmények       Hökszelőés       Hökszelőés       Hökszelőés       Hökszelőés         Written Procedure No.       QCP-11-1       Welder       Hegesztő       Előhívó         Vizsgálati eljárás szárna       Hegesztő       Előhívó       Developer       Előhívó         Behatoló arveg       Tisztíló       Előhívó       Előhívó       Developer       Előhívó         Vizsgálóa nyag       Marce temperature       Szártás       Előhívó       Előhívó       Suñace condition       Lightig intensity         Surface temperature       Surface temperature       Surface temperature       4.2 kA/m         Surface temperature       10A-HE       Surface condition       Hegyt		mayneses re	peuesvizsyai	a l			
Manufacturer       GLB Kft.       Serial No.       050835/1-8         Gyártó       Gyártó szám       Gyártó szám         Customer       ContiTech Rubber       Drawing No.       MT 2820-0030         Megrendelő       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S365J2+AR         Anyagminőség       Anyagminőség       100 % outside         Quantity       8 pc(s)       Extent of examination       100 % outside         Mennyiség       AsTM E 709       Heat treatment       not         Követelmények       Hökezelés       Vizsgálat terjedelme         Written Procedure No.       QCP-11-1       Welder         Vizsgálati eljárás száma       Developer         Előhivő lavag       Előhivő lato         Behatolá arvag       Dirving       Developer         Előhivő lato       Surface condition       Lípíting intensity         A felület hömérséklete       Felület állapota       Megvilágitás         Magnetiz particle examination/Mágnesezhető poros vizsgálat       Yzsgálat         Vizsgálati típusa       Tseting material       Magnetizing utrent         Vizsgálati típusa       100-HE       Felület állapota         Magnetiz parate temperature <td></td> <td></td> <td></td> <td><u> </u></td> <td>and the second secon</td>				<u> </u>	and the second secon		
Gyártó     Gyártó     Gyári szám       Customer     ContiTech Rubber     Drawing No.     MT 2820-0030       Megrendeiő     Industrial Kft.     Rajzszám     d=176       Object     Safety clamp(s)     Material     S355J2+AR       Tárgy     Anyagminőség     Quantity     8 pc(s)       Requirements     ASTM E 709     Heat treatment     not       Révetelmények     Hökszelés     Hökszelés     Hökszelés       Written Procedure No.     QCP-11-1     Welder       Vizsgálati eljárás száma     Hegesztő       Liquid penetrant examination /Folyadékbehatolásos vizsgálat       Penetrant     Remover     Developer       Behatób anyag     Tiszítió     Előhivá       Surface temperature     Surface condition     Lighting intensity       A feület hömérséklete     23 °C     Fiellet állapota       Magnetizing current     Vizsgála anyag     Magnetizing current       Wagsilato témperature     23 °C     Field strength checking     Barthold       Vizsgála onyag     Surface temperature     4.2 kA/m       Surface temperature     23 °C     Field strength checking     Barthold       Vizsgála onyag     Surface condition     Lighting intensity     4.2 kA/m       Yadimga Busau     1000 µW/cm²     Magnetizing curre	Manufacturer C	GLB Kft.	Serial No.		050835/1-8		
Customer       ContiTech Rubber       Draving No.       MT 2820-0030         Megrendelö       Industrial Kft.       Raizszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Tárgy       Anyagminőség       100 % outside         Quantity       8 pc(s)       Extent of examination       100 % outside         Wennyiség       Vizsgálat terjedelme       100 % outside       Vizsgálat terjedelme         Requirements       ASTM E 709       Heat treatment       not         Követelmények       Hökezelés       Not       Vizsgálat eljárás száma         Vizsgálat eljárás száma       Hegesztő       Előhvó         Behatoló arveg       Diving       Developer       Előhvó         Surface temperature       Szártás       Előhvó       Developer         Behatoló arveg       Tisztió       Előhvó       Szártás         Surface temperature       Surface condition       Líghting intensity       Megvilágítás         Magnetiz particle examination/Mágnesezhető poros vizsgálat       Yzegála treight nesíty       980 A'         Biack light type       Superlight C       Field strength checking Berthold       Megvilágítás       1000 µW/om²         V-A iampa tipuso       10A-HE       Tererômerô	Gyártó	•	Gyári szám				
Megrendelö       Industrial Kft.       Rajzszám       d=176         Object       Safety clamp(s)       Material       S355J2+AR         Aryagminőség       Quantity       8 pc(s)       Extent of examination       100 % outside         Quantity       8 pc(s)       Extent of examination       100 % outside         Mennyiség       Vizsgálat terjedetme       not         Requirements       ASTM E 709       Heat treatment       not         Követelmények       Hökezelés       Nitten Procedure No.       QCP-11-1       Weider         Vizsgálati eljárás száma       Hegesztő       Hegesztő       Előhivá       Előhivá         Developer         Behatoló anyag       Tisztíté       Előhivási idő       Szárítás       Előhivási idő         Surface condition       Lighting intensity       Magnetiz particle examination/Mágnesezhető poros vizsgálat         Magnetiz particle examination/Mágnesezhető poros vizsgálat         Equipment type       Tswing material       Magnetiz g current       Magneszá áram       980 A'         Készülét tipusa       TSW 1000       Vizsgála anyag       MR 76F       Magnetiz g current       Magneszá áram       980 A'         Készülét tipusa       TSW 1000       Vizsgála anyag       MR 76F	Customer Conti	Fech Rubber	Drawing No		MT 2820-0030		
Object       Safety clamp(s)       Material       S355J2+AR         Tárgy       Anyagminöség       Anyagminöség         Quantity       8 pc(s)       Extent of examination       100 % outside         Mennyiség       ASTM E 709       Heat treatment       not         Requirements       ASTM E 709       Heat treatment       not         Követelmények       Written Procedure No.       QCP-11-1       Welder         Vizsgálati eljárás száma       QCP-11-1       Welder         Vizsgálati eljárás száma       Itejuid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover       Developer         Behatoló anyag       Tisztitó       Developing time         Behatolási lað       Szártás       Előhvési idő         Surface temperature       Surface condition       Lighting intensity         A felület hömérséklete       Felület állapota       Magnesző áram         Back light type       Superlight C Field strength checking Berthold       Térerő aram         UV-A lámpa lípusa       100-HE       Surface condition       Lighting intensity         A felület hömérséklete       Surface condition       machined       Lighting intensity         Vizsgálatot végezte       Surface condition       machined	Megrendelõ Ind	ustrial Kft.	Rajzszám		d=176		
Tárgy       Anyagminōség         Quantity       8 pc(s)       Extent of examination       100 % outside         Mennyiség       Vizsgálat terjedelme       not         Requirements       ASTM E 709       Heat trejedelme         Követelmények       Hökezelés       not         Written Procedure No.       QCP-11-1       Welder         Vizsgálati eljárás száma       Hegesztő         Líquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant         Behatoló anyag       Tisztító         Behatoló anyag       Tisztító         Behatoló anyag       Tisztító         Surface temperature       Surface condition         A felület hömérséklete       Felület állapota         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type         Készülék típus       TSW 1000         Vizsgálati type       Superlight C         Jurface temperature       23 °C         Surface condition       Lighting intensity         Térerő mérő       disc         Surface condition       Magnetizing current         Magnetizing current       Magnetizing current         Magnetizing curreñón disc       Serérénérő	Object Safe	ty clamp(s)	Material		S355J2+AR		
Quantity       8 pc(s)       Extent of examination       100 % outside         Mennylség       Vizsgálat terjedelme       not         Réquirements       ASTM E 709       Heat treatment       not         Követelmények       Hökezelés       not       Követelment       not         Written Procedure No.       QCP-11-1       Welder       Hegesztő         Vizsgálati eljárás száma       Hegesztő       Előhivó       Előhivá         Developar       Előhivási Idő       Szártás       Előhivási Idő         Surface temperáture       Surface condition       Lighting intensity       Megvilágitás         Behatoló anyag       Testing material       Magnesző áram       980 A'         Késztiék típusa       100-HE       Testing material       Megvilágitás         Biack light type       Superlight C       Field strength checking Berthold       Field strength checking Berthold         Surface emperature       A felület hőmérséklete       23 °C       Surface condition       Lighting intensity         A felület hőmérséklet       23 °C       Surface condition       Lighting intensity       Megvilágitás         Surface temperature       Satisfactory       megfelelő	Tárov		Anvagminos	éa			
Mennyiség       Vizsgálat terjedilmi       No not not not not not not not not not no	Quantity	8  pc(s)	Extent of ex	amination	100 % outside		
Requirements       ASTM E 709       Heat treatment       not         Követelmények       Hökezelés       not         Written Procedure No.       QCP-11-1       Welder         Vizsgálati eljárás szárna       Hegesztő         Liquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover       Developer         Behatoló anyag       Tisztitó       Developing tíme         Behatoló anyag       Drying       Developing tíme         Behatoló anyag       Szárítás       Előhívási Idő         Surface temperature       Surface condition       Lighting intensity         A felület hömérséklete       Felület állapota       Megvitágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material       Magnetizing current       980 A'         Készülék típusa       IDA-HE       Térerőmérő       dis trength       4.2 kA/m         Surface temperature       Surface condition       Lighting intensity       4.2 kA/m         Test results       Satisfactory       machined       Lighting intensity       1000 µW/om²         Eredmények :       satisfactory       gc1       Signature       Markó László       Aláírás	Mennviséa	0 00(0)	Vizenálat te	iedelme			
Incention interview       Norm E rog       Hot weider         Hot Követelmények       Hot vizsgálati eljárás száma       Hot vizsgálati eljárás száma         Vizsgálati eljárás száma       Remover       Developer         Behatoló anyag       Tisztitó       Developer         Behatoló anyag       Tisztitó       Developer         Behatoló anyag       Tisztitó       Developer         Behatoló anyag       Tisztitó       Előhívázi idő         Surface temperature       Surface condition       Lighting intensity         A feiület hömérséklete       Felület állapota       Magnetizing current         Magnetic particle examination/Mágnesezhető poros vizsgálat       Beveloper         Equipment type       TSW 1000       Testing material       MR 76F       Magnetizing current       980 A         Készülék típusa       TSW 1000       Testing material       MR 76F       Mágnesező áram       980 A         Surface temperature       23 °C       Field strength       4.2 kA/m         Surface temperature       23 °C       Surface condition       Field strength       4.2 kA/m         Vzsagálatot végezte       Satisfactory       machined       Lighting intensity       1000 µW/cm²         Feredmények :       satisfactory       pc(s)/db       No		TM F 700	Heat traatm	ant	not		
Investering year       Investering year         Written Procedure No.       QCP-11-1       Weider         Vizsgálati eljárás száma       Líquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover       Developer         Behatoló anyag       Developing time         Behatolási idő       Szárítás       Előhivó         Surface temperature       Surface condition       Líghting intensity         A felület hömérséklete       Felület állapota       Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material         Vizsgálá anyag       Testing material       Magnetizing current       980 A'         Black light type       Superlight C       Field strength checking       Berhold       Tereső áram       980 A'         Surface temperature       23 °C       Surface condition       Magnetizing current       980 A'         Test results       Eredomériné       Surface condition       machined       Lighting intensity       1000 µW/cm²         Test results       Satisfactory       megfelelő       megfelelő       cont accepted       nem megfelelő       ContiTech Rubber         Signature       Dávid Ferenco       Ket       Szeged,	Követelmények			917L			
Witzsgálati eljárás száma       Hegesztő         Liquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover         Behatoló anyag       Tisztító         Dwellopar       Előhívási idő         Surface temperature       Surface condition         A felület hömérséklete       Felület állapota         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000         Készülék tígusa       Testing material         Vizsgálá anyag       MR 76F         Magnetizing current       980 A'         Készülék tígusa       Testing material         Vizsgálá anyag       MR 76F         Magnetizing current       980 A'         Vizsgálá anyag       MR 76F         Magnetizing current       980 A'         Vizsgálá anyag       100-4 Megvilágítás         Surface temperature       23 °C         Surface condition       Field strength         Felület állapota       machined         Liphting intensity       1000 µW/cm²         Test results       satisfactory         Eredmények :       satisfactory         Megfelelő       pc(s)/db         Not accepted       nem megfelelő	Mutten Dressdure No	000 11 1	Maldar				
Vizsgalati eijaras szama         Fregesztő         Líquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover       Developer         Behatoló aryag       Tisztító       Előhívó         Dwell time       Dzying       Developing time         Behatoló aryag       Tisztító       Előhívó         Surface temperature       Szárítás       Előhívó         Surface temperature       Surface condition       Líghting intensity         A felület hőmérséklete       Fetület állapota       Magnetizing current         Black light type       Superlight C       Field strength checking       Berthold         Black light type       Superlight C       Field strength checking       Berthold       Térerő         Surface temperature       Asurface condition       Líghting intensity       4.2 kA/m         Surface temperature       23 °C       Surface condition       Lighting intensity       1000 µW/cm²         Test results       satisfactory       megfelelő	Vinten Procedure No.	QUP-11-1	weider		-		
Liquid penetrant examination /Folyadékbehatolásos vizsgálat         Penetrant       Remover Tisztító       Developer Elöhivás         Behatolá anyag       Divíng       Developer         Behatolási idő       Szárítás       Előhivási idő         Surface temperature       Surface condition       Lighting intensity         A felület hömérséklete       Felület állapota       Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material       Magnetizing current       980 A'         Készülék tipusa       TSW 1000       Testing material       Magnetizing current       980 A'         Black light type       Superlight C       Field strength checking       Berthold       Field strength       4.2 kA/m         VA-A lámpa tipusa       100A-HE       Surface condition       machined       Lighting intensity       1000 µW/cm²         Surface temperature       23 °C       Surface condition       machined       Lighting intensity       1000 µW/cm²         Test results       satisfactory       megfelelő	vizsgalati eljaras szama		riegeszto		anto de managemente de la companya d		
Liquid penetrant examination /Folyadékbehatolasos vizsgalat         Penetrant       Remover         Behatoló anyag       Tisztító         Dwell time       Drying         Behatolási idő       Szárítás         Surface temperature       Surface condition         A felület hőmérséklete       Felület állapota         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000         Készülék típusa       TSW 1000         Testing material       MR 76F         Magnetizing current       980 A         Készülék típusa       10A-HE         Surface condition       Lighting intensity         Magnetizing current       980 A         Készülék típusa       10A-HE         Surface condition       Surface condition         Felület hőmérséklete       23 °C         Surface condition       Lighting intensity         A felület hőmérséklete       23 °C         Felület állapota       machined         Lighting intensity       1000 µW/cm²         Test results       satisfactory         Eredmények :       satisfactory         megfelelő							
Penetrant Behatoló anyag       Remover Tisztitó       Developer Előhívó         Dwell time Behatolós i dő       Drying Szárítás       Developing time Előhívós         Surface temperature A felület hőmérséklete       Drying Surface condition Felület állapota       Lighting intensity Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type Készülék típusa       Testing material Vizsgáló anyag       MR 76F       Magnetizing current Mágnesező áram Surface temperature 104-HE       980 A'         Black light type       Superlight C       Field strength rérerőmérő       MR 76F       Magnetizing current Mágnesező áram Surface temperature 23 °C       980 A'         Test results       Surface condition Felület állapota       machined       Lighting intensity Megvilágítás       1000 µW/cm²         Test results       Satisfactory megfelelő	Liquid penetra	nt examination /	Folyadekber	atolasos \	/izsgalat		
Performed by NDE Level II.       Remover Tisztito       Developer Előhivó         Performed by NDE Level II.       Satisfactory megfelelő							
Behatolo anyag       115210       Elonivo         Dwell time       Drying       Elonivo         Behatolási idő       Szárítás       Elonivási idő         Surface temperature       Surface condition       Lighting intensity         A felület hőmérséklete       Felület állapota       Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material       MR 76F       Magnetizing current       980 A         Készülék típusa       TSW 1000       Testing material       MR 76F       Magnetizing current       980 A         Surface condition       Lighting intensity       980 A       Mégvilágítás       980 A         Black light type       Superlight C       Field strength checking Berthold       Field strength       4.2 kA/m         UV-A lámpa típusa       10A-HE       Surface condition       Tererőn disc       Tererő       4.2 kA/m         Surface condition       machined       Lighting intensity       1000 µW/cm²         Test results       Eredmények :       satisfactory       pc(s)/db         Inot accepted       nem megfelelő	Penetrant	Remover		Developer			
Diversion unite       Diving       Developing unite         Behatolási idő       Szárítás       Előhvási idő         Surface temperature       Surface condition       Lighting intensity         A felület hőmérséklete       Felület állapota       Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material       MR 76F       Magnetizing current       980 A         Készülék típusa       100-A-HE       Field strength checking       Berthold       Térerő       4,2 kA/m         UV-A lámpa típusa       10A-HE       Térerőmérő       disc       Lighting intensity       1000 µW/cm²         Surface temperature       23 °C       Surface condition       machined       Lighting intensity       1000 µW/cm²         Test results       Eredmények :       satisfactory       megfelelő	Benatolo anyag	Daviag		Elonivo Developine Nete			
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A felület hörnérséklete       Felület állapota       Megvilágítás         Magnetic particle examination/Mágnesezhető poros vizsgálat         Equipment type       TSW 1000       Testing material       MR 76F       Magnetizing current       980 A'         Black light type       Superlight C       Field strength checking       Berthold       Field strength       4,2 kA/m         UV-A lámpa típusa       10A-HE       Surface temperature       23 °C       Surface condition       machined       Lighting intensity       4,2 kA/m         Surface temperature       23 °C       Surface condition       machined       Lighting intensity       1000 µW/cm²         Test results       Eredmények :       satisfactory       pc(s)/db       not accepted       pc(s)/db         Performed by NDE Level II.       Revised by Q.C. manager       ContiTech Rubber       Industrial Kft.       QC1         Signature       Dávid Ferenc       Revised by Q.C. manager       ContiTech Rubber       Industrial Kft.       QC1         Aláírás       Place/Date       Revised by Q.C. manager       ContiTech Rubber       Industrial Kft.       QC1         Signature       Dávid Ferenc       Revised by C.D.       Mack László       Matírás       Matírás         Place/Date        Markó Lász	Surface temperature	Surface condition		Lighting intensity			
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ContiTech Rubber	Examina	ation record	Recor	d No.		
Industrial Kft.	Vizsgálati	álati jegyzőkönyv		ökönyv		
Szeged/Hungary	Liquid penet	ant overnineti	száma	a: 111/11		
	Festékdiffú	nine vizenálat	211			
		cius vizsgalat				
		irticle examina	tion			
	Mágneses r	epedésvizsgál	at			
	and a subscription of the		and the second	an a		
Manufacturer	GLB Kft.	Serial No.		101053/1-2		
Gyártó		Gyári szám				
Customer Conti	Fech Rubber	Drawing No	. MT	2820-0030		
Megrendelő Ind	ustrial Kft.	Rajzszám		d=176		
Object Safe	ty clamp(s)	Material		S355J2+AR		
Targy		Anyagminö	ség	<u> </u>		
Quantity	2 pc(s)	Extent of ex	amination	100 % outside		
Mennyiseg		Vizsgalat te	rjedelme			
Requirements AS	STM E 709	Heat treatm	ent	not		
Kovetelmenyek		Hökezeles				
Written Procedure No.	QCP-11-1	Welder				
Vizsgalati eljaras szama		Hegeszto				
		2000 x 1.71 x 2		· · ·		
Liquid penetra	int examination	/Folyadekbet	natolasos vizs	sgalat		
Papatroat	Domovor		Developer			
Behatolo anvag	Tisztító	,	Flőhívó			
Dwell time	Drying		Developing time			
Behatolási idő	Szárítás	Előhívási idő				
Surface temperature	Surface condition	tion Lighting intensity				
A leidiet nomersekiete	reiulet allapota		IVIEGVIIagitas			
Magnetic parti	cle examination	Mágnesezhe	tã noras vizs	nálat		
Magnetto para		magnesezite		guide		
Equipment type Tow tooo	Testing material	ND 700	Magnetizing cur	rent on a		
Készülék típusa	Vizsgáló anyag	MR /6F	Mágnesező árai	n 980 A		
Black light type Superlight C	Field strength chec	king Berthold	Field strength	4,2 kA/m		
Surface temperature	Surface condition	uisc	Lighting intensity	/		
A felület hőmérséklete 23 °C	Felület állapota	machined	Megvilágítás	′ 1000 μW/cm²		
Test results						
Eredmények :	satisfactory					
	megfelelö	2	pc(s)/db			
	not accepted					
	nem megfelelő.	•••••	pc(s)/db			
Performed by NDE Level II. 3 Revised by Q.C. manager						
Vizsgálatot végezte ContiTech Rubber ContiTech Rubber						
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Signature Oravecz Gábor Core Signature Markó László						
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Place/Date	Pla	lace/Date				
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Flex Hose 12

Kelt Szeged, 24. 01. 2011. Kelt

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ContiTech Rubber Record No. Examination record Jegyzőkönyv Industrial Kft. Vizsgálati jegyzőkönyv száma: 146/11 Szeged/Hungary Liquid penetrant examination Festékdiffúziós vizsgálat X Magnetic particle examination Mágneses repedésvizsgálat Manufacturer GLB Kft. Serial No. 101068/1-22 Gyártó Gyári szám Customer ContiTech Rubber MT 2820-0030 Drawing No. Megrendelõ Industrial Kft. Rajzszám d=176 \$355J2+AR Object Safety clamp(s) Material Tárgy Anyagminőség 100 % outside Quantity 22pc(s) Extent of examination Mennyiség Vizsgálat terjedelme Requirements **ASTM E 709** Heat treatment not Követelmények Hőkezelés QCP-11-1 Written Procedure No. Welder Vizsgálati eljárás száma Hegesztő Liquid penetrant examination /Folyadékbehatolásos vizsgálat Penetrant Remover Developer Tisztító Behatoló anyag Előhívó Dwell time Drying Developing time Szárítás Behatolási idő Előhívási Idő Surface temperature Surface condition Lighting intensity A felület hömérséklete Felület állapota Megvilágítás Magnetic particle examination/Mágnesezhető poros vizsgálat Equipment type Testing material Magnetizing current TSW 1000 MR 76F 980 A Készülék tipusa Vizsgáló anyag Mágnesező áram Black light type Superlight C Field strength checking Berthold Field strength

Flex Hose-13

4.2 kA/m UV-A lámpa típusa 10A-HE Térerõmérõ disc Térerõ Surface condition Surface temperature Lighting intensity 23 °C machined 1000 µW/cm<sup>2</sup> A felület hömérséklete Felület állapota Megvilágítás Test results Eredmények : satisfactory megfelelō......22...... pc(s)/db not accepted nem megfelelõ.....pc(s)/db Contifect Revised by Q.C. manager Performed by NDE Level II. Industrial ContiTech Rubber Ellenőrizte – MEO vezető Vizsgálatot végezte Industrial Kft. laver La bon QC's QC2 Signature Oravecz Gábor Signature Markó László Aláírás Aláírás Macra Place/Date Place/Date Szeged, 24. 01. 2011.\* Kelt Szeged, 24. 01. 2011 Kelt. OCD 40 4 MOTIO


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Parkway Rast, Suite

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Houston, Texas 77060 PHONE: (251)-280-6016, FAX: (281)-280-6969



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H2S-1

# Permian Drilling Hydrogen Sulfide Drilling Operations Plan Cypress 3 Federal SWD 1

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the Southwest side of the location. Personnel need to move to a safe distance and block the entrance to location.



H25-2

Exit to road. Caution sign



## Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

#### <u>Scope</u>

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H2S) gas.

While drilling this well, it is possible to encounter H2S bearing formations. At all times, the first barrier to control H2S emissions will be the drilling fluid, which will have a density high enough to control influx.

#### **Objective**

- 1. Provide an immediate and predetermined response plan to any condition when H2S is detected. All H2S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
- 2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
- 3. Provide proper evacuation procedures to cope with emergencies.
- 4. Provide immediate and adequate medical attention should an injury occur.

#### **Discussion**

Implementation:

Emergency response Procedure:

Emergency equipment Procedure:

Training provisions:

Drilling emergency call lists:

Briefing:

Public safety:

Check lists:

ζ

General information:

This plan with all details is to be fully implemented before drilling to <u>commence</u>.

This section outlines the conditions and denotes steps to be taken in the event of an emergency.

This section outlines the safety and emergency equipment that will be required for the drilling of this well.

This section outlines the training provisions that must be adhered to prior to drilling.

Included are the telephone numbers of all persons to be contacted should an emergency exist.

This section deals with the briefing of all people involved in the drilling operation.

Public safety personnel will be made aware of any potential evacuation and any additional support needed.

Status check lists and procedural check lists have been included to insure adherence to the plan.

A general information section has been included to supply support information.

- 2 -

H25-5

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

- 1. The hazards and characteristics of H2S.
- 2. Proper use and maintenance of personal protective equipment and life support systems.
- 3. H2S detection.
- 4. Proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
- 5. Proper techniques for first aid and rescue procedures.
- 6. Physical effects of hydrogen sulfide on the human body.
- 7. Toxicity of hydrogen sulfide and sulfur dioxide.
- 8. Use of SCBA and supplied air equipment.
- 9. First aid and artificial respiration.
- 10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan.

H2S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H2S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H2S training has been taken.

#### Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H2S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

#### **Emergency Equipment Requirements**

#### 1. <u>Well control equipment</u>

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.
- 2. <u>Protective equipment for personnel</u>
  - A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
  - B. Adequate fire extinguishers shall be located at strategic locations.
  - C. Radio / cell telephone communication will be available at the rig.
    - Rig floor and trailers.
    - Vehicle.

#### 3. <u>Hydrogen sulfide sensors and alarms</u>

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

#### 4. <u>Visual Warning Systems</u>

A. One sign located at each location entrance with the following language:

Caution – potential poison gas Hydrogen sulfide No admittance without authorization

#### *Wind sock – wind streamers:*

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Has-7

#### Condition flags

A. One each condition flag to be displayed to denote conditions.

## green – normal conditions yellow – potential danger red – danger, H2S present

B. Condition flag shall be posted at each location sign entrance.

## 5. <u>Mud Program</u>

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

#### 6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

#### 7. Well Testing

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

- 9. Designated area
  - A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
  - B. There will be a designated smoking area.
  - C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

#### **Emergency procedures**

- A. In the event of any evidence of H2S level above 10 ppm, take the following steps:
  - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
  - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
  - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
  - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
  - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
  - 6. Take steps to determine if the H2S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
  - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

- 2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
- 3. Notify public safety personnel of safe briefing / muster area.
- 4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
- 5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.
- C. Responsibility:
  - 1. Designated personnel.
    - a. Shall be responsible for the total implementation of this plan.
    - b. Shall be in complete command during any emergency.
    - c. Shall designate a back-up.

All personnel:

- 1. On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw
- 2. Check status of personnel (buddy system).
- 3. Secure breathing equipment.
- 4. Await orders from supervisor.

Drill site manager:

- 1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
- 2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
- 3. Determine H2S concentrations.
- 4. Assess situation and take control measures.
- 1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
- 2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
- 3. Determine H2S concentration.
- 4. Assess situation and take control measures.

1. Don escape unit, shut down pumps, continue rotating DP.

Driller:

Tool pusher:

- 2. Check monitor for point of release.
- 3. Report to nearest upwind designated safe briefing / muster area.
- 4. Check status of personnel (in an attempt to rescue, use the buddy system).
- 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
- 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.

Will remain in briefing / muster area until instructed

Derrick man Floor man #1 Floor man #2

Mud engineer:

- 1. Report to nearest upwind designated safe briefing / muster area.
- 2. When instructed, begin check of mud for ph and H2S level. (Garett gas train.)

Safety personnel:

1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

#### Taking a kick

When taking a kick during an H2S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

by supervisor.

1.

#### **Open-hole logging**

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

#### **Running casing or plugging**

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

#### **Ignition procedures**

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope controlling the blowout under the prevailing conditions at the well.

#### Instructions for igniting the well

- 1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
- 2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
- 3. Ignite upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best for protection, and which offers an easy escape route.
- 5. Before firing, check for presence of combustible gas.
- 6. After lighting, continue emergency action and procedure as before.
- 7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

**<u>Remember</u>**: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **<u>Do not assume the area is safe after the well is ignited.</u>** 

## Status check list

H25-12

Note:	All items on this list must be completed before drilling to production casing point.
1.	H2S sign at location entrance.
2.	Two (2) wind socks located as required.
3.	Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
4.	Air packs inspected and ready for use.
5.	Cascade system and hose line hook-up as needed.
6.	Cascade system for refilling air bottles as needed.
7.	Condition flag on location and ready for use.
8.	H2S detection system hooked up and tested.
9.	H2S alarm system hooked up and tested.
10.	Hand operated H2S detector with tubes on location.
11.	1 - 100' length of nylon rope on location.
12.	All rig crew and supervisors trained as required.
13.	All outside service contractors advised of potential H2S hazard on well.
14.	No smoking sign posted and a designated smoking area identified.
15. ·	Calibration of all H2S equipment shall be noted on the IADC report.
Check	ed by: Date:

## Procedural check list during H2S events

#### Perform each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to ensure that it in proper working order.
- 3. Make sure all the H2S detection system is operative.

#### Perform each week:

- 1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
- 2. BOP skills (well control drills).

3. Check supply pressure on BOP accumulator stand by source.

- 4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
- 5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. ( Air quality checked for proper air grade "D" before bringing to location)
- 6. Confirm pressure on all supply air bottles.
- 7. Perform breathing equipment drills with on-site personnel.
- 8. Check the following supplies for availability.
  - A. Emergency telephone list.
  - B. Hand operated H2S detectors and tubes.

## **General evacuation plan**

1725-14

- 1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
- 2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
- 3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
- 4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
  - After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

<u>Important:</u> Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

5.

## **Emergency actions**

H25-15

## Well blowout – if emergency

- 1. Evacuate all personnel to "Safe Briefing / Muster Areas" or off location if needed.
- 2. If sour gas evacuate rig personnel.
- 3. If sour gas evacuate public within 3000 ft radius of exposure.
- 4. Don SCBA and shut well in if possible using the buddy system.
- 5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
- 6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
- 6. Give first aid as needed.

#### Person down location/facility

- 1. If immediately possible, contact 911. Give location and wait for confirmation.
- 2. Don SCBA and perform rescue operation using buddy system.

## Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity -1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

## Table i

Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous limit (2)	Lethal concentration (3)
Hydrogen	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur	So2	2.21	5 ppm	-	1000 ppm
Dioxide Chlorine	C12	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Monoxide Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustibl	e above 5% in air

#### Toxicity of various gases

1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.

2) hazardous limit – concentration that will cause death with short-term exposure.

3) lethal concentration – concentration that will cause death with short-term exposure.

#### Toxic effects of hydrogen sulfide

#### Table ii

Physical effects of hydrogen sulfide

		<b>Concentration</b>	Physical effects	
Percent (%)	<u>Ppm</u>	Grains		
		100 std. Ft3*	•	
0.001	<10	00.65	Obvious and unpleasant odor.	·

H25-17

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in $3 - 15$ minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

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\*at 15.00 psia and 60'f.

- 15 -

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#### Use of self-contained breathing equipment (SCBA)

- 1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
- 2 SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
- 3. Anyone who may use the SCBA's shall be trained in how to insure proper facepiece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
- 4. Maintenance and care of SCBA's:
  - a. A program for maintenance and care of SCBA's shall include the following:
    - 1. Inspection for defects, including leak checks.
    - 2. Cleaning and disinfecting.
    - 3. Repair.
    - 4. Storage.
  - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
    - 1. Fully charged cylinders.
    - 2. Regulator and warning device operation.
    - 3. Condition of face piece and connections.
    - 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
  - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
- 5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
- 6. SCBA's should be worn when:
  - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H2S.

- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H2S exists.
- D. When working in areas where over 10 ppm H2S has been detected.
- E. At any time there is a doubt as to the H2S level in the area to be entered.

#### Rescue First aid for H2S poisoning

#### Do not panic!

Remain calm – think!

- 1. Don SCBA breathing equipment.
- 2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
- 3. Briefly apply chest pressure arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
- 4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
- 5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H2S gas poisoning no matter how remote the possibility is.
- 6. Notify emergency room personnel that the victim(s) has been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012



#### SURFACE USE PLAN OF OPERATIONS

Operator Name/Number:	OXY USA Inc.	16696
Lease Name/Number:	Cypress 3 Federal SWD #1	Federal Lse No. NM053373
Pool Name/Number:	Cedar Canyon Delaware	11540
Surface Location:	870 FSL 1681 FWL SESW(N) Sec 3 T24S R29E	

#### 1. Existing Roads

- a. A copy of a USGS "Remuda Basin, NM" quadrangle map is attached showing the proposed location. The well location is spotted on this map, which shows the existing road system.
- b. The well was staked by Terry Asel, Certificate No. 15079 on 11/17/11, certified 12/14/11.
- c. Directions to Location: At the intersection of Hwy 31 and Hwy 128, go east on Hwy 128 for 4.5 miles. Turn south on ECR 793 for 4.1 miles. Turn west on lease road for 3.5 miles. Turn south for 2.2 miles, turn east for 1.0 miles, turn southwest for 1.4 miles, turn west for 0.2 miles. Turn north on proposed road for 166.3' to location.

#### 2. New or Reconstructed Access Roads:

- a. A new access road will be built. The access road will run approximately 166.3' north from an existing road to the location.
- b. The maximum width of the road will be 15'. It will be crowned and made up of 6" of rolled and compacted caliche. Water will be deflected, as necessary, to avoid accumulation and prevent surface erosion.
- c. Surface material will be native caliche. This material will be obtained from a BLM approved pit nearest in proximity to the location. The average grade will be approximately 1%.
- d. No cattle guards, grates or fence cuts will be required. No turnouts are planned.
- e. Blade, water & repair existing caliche road as required/needed.

#### 3. Location of Existing Wells:

Existing wells within a one mile radius of the proposed well are shown on attached plat.

#### 4. Location of Existing and/or Proposed Production Facilities.

- a. The Cypress 3 Federal SWD tank battery would be utilized and the necessary injection equipment will be installed at the well site. See proposed Production Facilities Layout diagram.
- b. If necessary, electric power poles will be set along side of the access road.
- c. All flowlines will adhere to API Standards.

#### 5. Location and types of Water Supply.

This well will be drilled using a combination of water mud systems. It will be obtained from commercial water stations in the area and will be hauled to location by transport truck using existing and proposed roads.

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#### 6. Construction Materials:

All caliche utilized for the drilling pad and proposed access road will be obtained from an existing BLM approved pit or from prevailing deposits found under the location. Will use BLM recommended use of extra caliche from other locations close by for roads, if available.

#### 7. Methods of Handling Waste Material:

- a. A closed loop system will be utilized consisting of above ground steel tanks and haul-off bins. Disposal of liquids, drilling fluids and cuttings will be disposed of at an approved facility, see C-144 CLEZ.
  - 1. Solids CRI
  - 2. Liquids Laguna
- b. All trash, junk, and other waste material will be contained in trash cages or bins to prevent scattering. When the job is completed, all contents will be removed and disposed of in an approved sanitary landfill.
- c. The supplier, including broken sacks, will pick up slats remaining after completion of well.
- d. A Porto-john will be provided for the rig crews. This equipment will be properly maintained during the drilling and completion operations and will be removed when all operations are complete.
- e. Disposal of fluids to be transported will be by the following companies: TFH Ltd. - Laguna SWD Facility

#### 8. Ancillary Facilities: None needed

#### 9. Well Site Layout

See attached for the proposed well site layout with dimensions of the pad layout and equipment location.

V-Door	East	CL Tanks	North	Pad	270' X 340'

#### 10. Plans for Surface Reclamation:

- a. After concluding the drilling and/or completion operations, if the well is found non-commercial, the caliche will be removed from the pad and transported to the original caliche pit or used for other drilling locations. The road will be reclaimed as directed by the BLM. The original top soil will again be returned to the pad and contoured, as close as possible, to the original topography.
- b. If the well is deemed commercially productive, caliche from areas of the pad site not required for operations will be reclaimed. The original top soil will be returned to the area of the drill pad not necessary to operate the well. These unused areas of the drill pad will be contoured, as close as possible, to match the original topography, and the area will be seeded with an approved BLM mixture to re-establish vegetation.

#### 11. Surface Ownership

The surface is owned by the U.S. Government and is administered by the BLM. The surface is multiple use with the primary uses of the region for the grazing of livestock and the production of oil and gas. The surface is leased to:Tyson & Leslie Mahaffey, P.O. Box 161, Loving, NM 58256 They will be notified of our intention to drill prior to any activity.

#### 12. Other Information

- a. The vegetation cover is generally sparse consisting of mesquite, yucca, shinnery oak, sandsage and perennial. native range grass. The topsoil is sandy in nature. Wildlife in the area is also sparse consisting of deer, coyotes, rabbits, rodents, reptiles, dove and quail.
- b. There is no permanent or live water in the general proximity of the location.
- c. There are no dwellings within 2 miles of the proposed well site.
- d. Cultural Resources Examination this well is located in the Permian Basin MOA.

Pad + 1/4 mile road	\$1,463.00	\$0.18/ft over 1/4 mile	\$0.00	\$1,463.00
Pipeline - up to 1mile	\$1,350.00	\$282 per 1/4 mile	\$0.00	\$1,350.00
Electric Line - up to 1 mile	\$676.00	\$0.20/ft over 1 mile	\$0.00	\$676.00
Total	\$3,489.00	_	\$0.00	\$3,489.00

#### 13. Bond Coverage:

Bond Coverage is Nationwide Bond No. ESB000226.

#### **Operators Representatives:**

The OXY Permian representatives responsible for ensuring compliance of the surface use plan are listed below.

Kim Moore Production Coordinator 1017 W. Stanolind Rd. Hobbs, NM 88240 Office Phone: 575-397-8236 Cellular: 575-706-1219

Roger Allen Drilling Superintendent P.O. Box 4294 Houston, TX 77210 Office Phone: 713-215-7617 Cellular: 281-682-3919

Sebastian Millan Drilling Engineering Supervisor P.O. Box 4294 Houston, TX 77210 Office Phone: 713-985-8750 Cellular: 713-528-3268 Charles Wagner Manager Field Operations 1502 West Commerce Dr. Carlsbad, NM 88220 Office Phone: 575-628-4151 Cellular: 575-725-8306

Calvin (Dusty) Weaver Operation Specialist P.O. Box 50250 Midland, TX 79710 Office Phone: 432-685-5723 Cellular: 806-893-3067

Anthony Tschacher Drilling Engineer P.O. Box 4294 Houston, TX 77210 Office Phone: 713-985-6949 Cellular: 832-270-6883

## PECOS DISTRICT CONDITIONS OF APPROVAL

<b>OPERATOR'S NAME:</b>	OXY USA Inc.
LEASE NO.:	NMNM-53373
WELL NAME & NO.:	Cypress 3 Federal SWD 1
SURFACE HOLE FOOTAGE:	0870' FSL & 1681' FWL
LOCATION:	Section 03, T. 24 S., R 29 E., NMPM
COUNTY:	Eddy County, New Mexico

## **TABLE OF CONTENTS**

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

**General Provisions Permit Expiration** Archaeology, Paleontology, and Historical Sites **Noxious Weeds** Special Requirements Cave/Karst **Construction** Notification Topsoil **Closed Loop System** Federal Mineral Material Pits Well Pads Roads **Road Section Diagram Drilling Cement Requirements** H2S Requirements Secretary's Potash Medium Cave/Karst Logging Requirements Waste Material and Fluids **Production (Post Drilling)** Well Structures & Facilities Pipelines **Electric Lines Interim Reclamation Final Abandonment & Reclamation** 

## **I. GENERAL PROVISIONS**

The approval of the Application For Permit To Drill (APD) is in compliance with all applicable laws and regulations: 43 Code of Federal Regulations 3160, the lease terms, Onshore Oil and Gas Orders, Notices To Lessees, New Mexico Oil Conservation Division (NMOCD) Rules, National Historical Preservation Act As Amended, and instructions and orders of the Authorized Officer. Any request for a variance shall be submitted to the Authorized Officer on Form 3160-5, Sundry Notices and Report on Wells.

## **II. PERMIT EXPIRATION**

If the permit terminates prior to drilling and drilling cannot be commenced within 60 days after expiration, an operator is required to submit Form 3160-5, Sundry Notices and Reports on Wells, requesting surface reclamation requirements for any surface disturbance. However, if the operator will be able to initiate drilling within 60 days after the expiration of the permit, the operator must have set the conductor pipe in order to allow for an extension of 60 days beyond the expiration date of the APD. (Filing of a Sundry Notice is required for this 60 day extension.)

## **III. ARCHAEOLOGICAL, PALEONTOLOGY & HISTORICAL SITES**

Any cultural and/or paleontological resource discovered by the operator or by any person working on the operator's behalf shall immediately report such findings to the Authorized Officer. The operator is fully accountable for the actions of their contractors and subcontractors. The operator shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery shall be made by the Authorized Officer to determine the appropriate actions that shall be required to prevent the loss of significant cultural or scientific values of the discovery. The operator shall be held responsible for the cost of the proper mitigation measures that the Authorized Officer assesses after consultation with the operator on the evaluation and decisions of the discovery. Any unauthorized collection or disturbance of cultural or paleontological resources may result in a shutdown order by the Authorized Officer.

## **IV. NOXIOUS WEEDS**

The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes the roads, pads, associated pipeline corridor, and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for acceptable weed control methods, which include following EPA and BLM requirements and policies.

## V. SPECIAL REQUIREMENT(S)

## VI. CONSTRUCTION

## A. NOTIFICATION

The BLM shall administer compliance and monitor construction of the access road and well pad. Notify the Carlsbad Field Office at (575) 234-6235 at least 3 working days prior to commencing construction of the access road and/or well pad.

When construction operations are being conducted on this well, the operator shall have the approved APD and Conditions of Approval (COA) on the well site and they shall be made available upon request by the Authorized Officer.

## B. TOPSOIL

The operator shall stockpile the topsoil in a low profile manner in order to prevent wind/water erosion of the topsoil. The topsoil to be stripped is approximately 3 inches in depth. The topsoil will be used for interim and final reclamation.

## C. CLOSED LOOP SYSTEM

Tanks are required for drilling operations: No Pits.

The operator shall properly dispose of drilling contents at an authorized disposal site.

## D. FEDERAL MINERAL MATERIALS PIT

Payment shall be made to the BLM prior to removal of any federal mineral materials. Call the Carlsbad Field Office at (575) 234-5972.

## E. WELL PAD SURFACING

Surfacing of the well pad is not required.

If the operator elects to surface the well pad, the surfacing material may be required to be removed at the time of reclamation.

The well pad shall be constructed in a manner which creates the smallest possible surface disturbance, consistent with safety and operational needs.

## F. ON LEASE ACCESS ROADS

## Road Width

The access road shall have a driving surface that creates the smallest possible surface disturbance and does not exceed fourteen (14) feet in width. The maximum width of surface disturbance, when constructing the access road, shall not exceed twenty (20) feet.

#### Surfacing

Surfacing material is not required on the new access road driving surface. If the operator elects to surface the new access road or pad, the surfacing material may be required to be removed at the time of reclamation.

Where possible, no improvements should be made on the unsurfaced access road other than to remove vegetation as necessary, road irregularities, safety issues, or to fill low areas that may sustain standing water.

The Authorized Officer reserves the right to require surfacing of any portion of the access road at any time deemed necessary. Surfacing may be required in the event the road deteriorates, erodes, road traffic increases, or it is determined to be beneficial for future field development. The surfacing depth and type of material will be determined at the time of notification.

#### Crowning

Crowning shall be done on the access road driving surface. The road crown shall have a grade of approximately 2% (i.e., a 1" crown on a 14' wide road). The road shall conform to Figure 1; cross section and plans for typical road construction.

#### Ditching

Ditching shall be required on both sides of the road.

#### **Turnouts**

Vehicle turnouts shall be constructed on the road. Turnouts shall be intervisible with interval spacing distance less than 1000 feet. Turnouts shall be constructed on all blind curves. Turnouts shall conform to the following diagram:



#### Drainage

Drainage control systems shall be constructed on the entire length of road (e.g. ditches, sidehill outsloping and insloping, lead-off ditches, culvert installation, and low water crossings).

A typical lead-off ditch has a minimum depth of 1 foot below and a berm of 6 inches above natural ground level. The berm shall be on the down-slope side of the lead-off ditch.

## **Cross Section of a Typical Lead-off Ditch**



All lead-off ditches shall be graded to drain water with a 1 percent minimum to 3 percent maximum ditch slope. The spacing interval are variable for lead-off ditches and shall be determined according to the formula for spacing intervals of lead-off ditches, but may be amended depending upon existing soil types and centerline road slope (in %);

## Formula for Spacing Interval of Lead-off Ditches

Example - On a 4% road slope that is 400 feet long, the water flow shall drain water into a lead-off ditch. Spacing interval shall be determined by the following formula:

400 foot road with 4% road slope:  $\underline{400'}_{4\%}$  + 100' = 200' lead-off ditch interval

## **Culvert Installations**

Appropriately sized culvert(s) shall be installed at the deep waterway channel flow crossing.

## Cattleguards

An appropriately sized cattleguard(s) sufficient to carry out the project shall be installed and maintained at fence crossing(s).

Any existing cattleguard(s) on the access road shall be repaired or replaced if they are damaged or have deteriorated beyond practical use. The operator shall be responsible for the condition of the existing cattleguard(s) that are in place and are utilized during lease operations.

A gate shall be constructed and fastened securely to H-braces.

## **Fence Requirement**

Where entry is required across a fence line, the fence shall be braced and tied off on both sides of the passageway prior to cutting.

The operator shall notify the private surface landowner or the grazing allotment holder prior to crossing any fence(s).

## **Public Access**

Public access on this road shall not be restricted by the operator without specific written approval granted by the Authorized Officer.



Figure T - Cross Sections and Plans For Typical Road Sections

## VII. DRILLING

## A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

## **Eddy County**

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. Hydrogen Sulfide (H2S) monitors shall be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the Hydrogen Sulfide area shall meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, provide measured values and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.
- 4. The record of the drilling rate along with the GR/N well log run from TD to surface shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

## B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. IF OPERATOR DOES NOT HAVE THE WELL SPECIFIC CEMENT DETAILS ONSITE PRIOR TO PUMPING THE CEMENT FOR EACH CASING STRING, THE WOC WILL BE 30 HOURS. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

## Secretary's Potash Medium Cave/Karst Possibility of lost circulation in the Rustler and Delaware.

- 1. The 11-3/4 inch surface casing shall be set at approximately 375 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, set casing at least 25 feet above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the 8-5/8 inch intermediate casing is:

Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst and potash.

3. The minimum required fill of cement behind the 5-1/2 inch production casing is:

Cement to surface. If cement does not circulate, contact the appropriate BLM office.

4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

## C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor. If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).
- 3. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi (Installing 5M two ram stack with 3M annular preventer and 3M choke Manifold, testing to 3,000 psi).
  - a. **Operator is approved to test against casing to 1386 psi.** The wait on cement (WOC) time for that casing is to be met (see WOC statement at start of casing section). Independent service company required.
- 4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
  - b. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (18 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
  - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock.
  - d. The results of the test shall be reported to the appropriate BLM office.
  - e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
  - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

## D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

#### E. WELL COMPLETION

A NOI sundry with the completion procedure for this well shall be submitted and approved prior to commencing completion work. The procedure will be reviewed to verify that the completion proposal will allow the operator to:

- 1. Properly evaluate the injection zone utilizing open hole logs, swab testing and/or any other method to confirm that hydrocarbons cannot be produced in paying quantities. This evaluation shall be reviewed by the BLM prior to injection commencing.
- 2. Restrict the injection fluid to the approved formation.

If off-lease water will be disposed in this well, the operator shall provide proof of right-of-way approval.

<u>NOTE:</u> The 1937 Kerr 1 well is more than likely poorly plugged. Well bore shall be investigated and results provided to BLM.

#### F. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

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# VIII. PRODUCTION (POST DRILLING)

## A. WELL STRUCTURES & FACILITIES

#### **Placement of Production Facilities**

Production facilities should be placed on the well pad to allow for maximum interim recontouring and revegetation of the well location.

#### **Containment Structures**

The containment structure shall be constructed to hold the capacity of the entire contents of the largest tank, plus 24 hour production, unless more stringent protective requirements are deemed necessary by the Authorized Officer.

#### **Painting Requirement**

All above-ground structures including meter housing that are not subject to safety requirements shall be painted a flat non-reflective paint color Shale Green, Munsell Soil Color Chart # 5Y 4/2

### **B. PIPELINES (not applied for in APD)**

## C. ELECTRIC LINES (not applied for in APD)

## IX. INTERIM RECLAMATION

During the life of the development, all disturbed areas not needed for active support of production operations should undergo interim reclamation in order to minimize the environmental impacts of development on other resources and uses.

Within six (6) months of well completion, operators should work with BLM surface management specialists (Jim Amos: 575-234-5909) to devise the best strategies to reduce the size of the location. Interim reclamation should allow for remedial well operations, as well as safe and efficient removal of oil and gas.

During reclamation, the removal of caliche is important to increasing the success of revegetating the site. Removed caliche that is free of contaminants may be used for road repairs, fire walls or for building other roads and locations. In order to operate the well or complete workover operations, it may be necessary to drive, park and operate on restored interim vegetation within the previously disturbed area. Disturbing revegetated areas for production or workover operations will be allowed. If there is significant disturbance and loss of vegetation, the area will need to be revegetated. Communicate with the appropriate BLM office for any exceptions/exemptions if needed.

All disturbed areas after they have been satisfactorily prepared need to be reseeded with the seed mixture provided below.

Upon completion of interim reclamation, the operator shall submit a Sundry Notices and Reports on Wells, Subsequent Report of Reclamation (Form 3160-5).

## **X. FINAL ABANDONMENT & RECLAMATION**

At final abandonment, well locations, production facilities, and access roads must undergo "final" reclamation so that the character and productivity of the land are restored.

Earthwork for final reclamation must be completed within six (6) months of well plugging. All pads, pits, facility locations and roads must be reclaimed to a satisfactory revegetated, safe, and stable condition, unless an agreement is made with the landowner or BLM to keep the road and/or pad intact.

After all disturbed areas have been satisfactorily prepared, these areas need to be revegetated with the seed mixture provided below. Seeding should be accomplished by drilling on the contour whenever practical or by other approved methods. Seeding may need to be repeated until revegetation is successful, as determined by the BLM.

Operators shall contact a BLM surface protection specialist prior to surface abandonment operations for site specific objectives (Jim Amos: 575-234-5909).

Seed Mixture 2, for Sandy Sites

The holder shall seed all disturbed areas with the seed mixture listed below. The seed mixture shall be planted in the amounts specified in pounds of pure live seed (PLS)\* per acre. There shall be <u>no</u> primary or secondary noxious weeds in the seed mixture. Seed will be tested and the viability testing of seed will be done in accordance with State law (s) and within nine (9) months prior to purchase. Commercial seed will be either certified or registered seed. The seed container will be tagged in accordance with State law(s) and available for inspection by the authorized officer.

Seed will be planted using a drill equipped with a depth regulator to ensure proper depth of planting where drilling is possible. The seed mixture will be evenly and uniformly planted over the disturbed area (smaller/heavier seeds have a tendency to drop the bottom of the drill and are planted first). The holder shall take appropriate measures to ensure this does not occur. Where drilling is not possible, seed will be broadcast and the area shall be raked or chained to cover the seed. When broadcasting the seed, the pounds per acre are to be doubled. The seeding will be repeated until a satisfactory stand is established as determined by the authorized officer. Evaluation of growth will not be made before completion of at least one full growing season after seeding.

Species to be planted in pounds of pure live seed\* per acre:

Species	l <u>b/acre</u>
Sand dropseed (Sporobolus cryptandrus)	1.0
Sand love grass (Eragrostis trichodes)	1.0
Plains bristlegrass (Setaria macrostachya)	2.0

\*Pounds of pure live seed:

Pounds of seed  $\mathbf{x}$  percent purity  $\mathbf{x}$  percent germination = pounds pure live seed