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APP Has Bean Submitted.

District I 1625 N. French Dr., Hobbs, NM 88240 Phone: (575) 393-6161 Fax: (575) 393-0720 District II 811 S. First St., Artesia, NM 88210 Phone: (575) 748-1283 Fax: (575) 748-9720 District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone: (505) 334-6178 Fax: (505) 334-6170 District IV 1220 S. St Francis Dr., Santa Fe, NM 8750 Phone: (505) 476-3470 Fax: (505) 476-3460 APPLICATION FC	oil Conser 1220 S. S Santa F	erals a source vatior St Frai e, NM	and Na es n Divis ncis Di 87505	itural ion r.	NM	Form C-101 August 1, 2011 Permit 176800 RECEIVED NOV 1 4 2013 OCD ARTESIA			
1. Operator Name and Address							RID Number		
OXY USA WTP LIMITED PO Box 4294 Houston, TX 77210	PARINERSHIP					3. API	192463 Number D-015-41831		
4. Property Code 4/02/05	5. Property Name OXY I	Boo 9 State		•	5/5	6. Well	i No. 002H		
		7 Surfac	e Locatio		*/	I			
UL - Lot Section Township H 9	Range 23S		eet From 17(N/S Line	Feet N	From I	E/W Line County E EDDY		
[_] _		8. Proposed Bot							
UL - Lot Section Township	Range	Lot Idn I	Feet From	N/S Line			E/W Line County		
	23S 2			700	N	350	W Eddy		
WC-015 E-04 Undesignated/Bone Spring	SKSKLAR	<u>9. Pool I</u> و حر	nformation	۱	· · · · · · · · · · · · · · · · · · ·		78006		
[Additional W	loll Inform	ation					
11. Work Type 12. Well		13. Cable/Rotary		14. Lease Typ			Level Elevation		
New Well 16. Multiple 17. Prop	OIL losed Depth	18, Formation		St 19. Contracto	tate	20. Spud Da	3323		
N	11170	Wolfcar					2/20/2014		
Depth to Ground water		Distance from neare	ist fresh wate	r well		Distance to	nearest surface water		
We will be using a closed-loop	system in lieu o	f lined pits							
		Proposed Casing					Estimated TOC		
Type Hole Size Casir Surf 14.75 11	.75	Casing Weight/ft 47		ig Depth 500	Sac	ks of Cement 390			
	625	32		700		400	0		
Prod 7.875 5	.5	17	11	170		1300	1200		
Proposed Mud Program: 0-600' Fre Vis/Salt Gel/Starch/PAC. BOP Prog along with the H2S plan.	esh Water/Spud I gram: 13-5/8" 10	M three ram stack	resh Water/ w/ 5M anni	/NaCl Brine - ular, 5M chol	+ 1700-88 ke manifo	00' Cut Brin Id. Additiona	e/Sweeps - 8800-11170' Duo al information will be sent		
Туре		Proposed Blowo	ut Prevent		n Pressure		Manufacturer		
Double Ram		10000			0000				
Annular		5000		5	5000				
23. I hereby certify that the informat complete to the best of my knowled I further certify I have complied v and/or 19.15.14.9 (B) NMAC ⊠, if Signature:		0			DIVISION				
- · · · · · · · · · · · · · · · · · · ·	iled by KAREN N	I SINARD	Approved By:						
Title:			Title: GGDUGIST						
						Approved Date: 12/2/2013 Expiration Date: 12/2/2013			
Date: 11/12/2013	13-366-5485	Conditio	ns of Approv	al Attach	ed				

		1					
Operator Name/Number:	OXY USA WTP LP	,					192463
Lease Name/Number:	OXY Boo 9 State #2H	1					
Pool Name/Number:	Undesignated Bone	Spring					
Surface Location:	1700 FNL 150 FEL H	H Sec 9 T23S	R26E		State Lease	No. VO-45	55
Penetration Point:	1700 FNL 330 FEL H	H Sec 9 T23S	R26E				
Bottom Hole Location:	1700 FNL 350 FWL	1700 FNL 350 FWL E Sec 9 T23S R26E					
C-102 Plats: 9/13/13	9/24/13 11/8/13	_Elevation: 3	3323.1' GL		Objective: 2	2nd Bone S	pring
Proposed TD: Pilot Hole	8800' TVD	Horizontal	Lateral	6630'	TVD	11170'	TMD
•	: 104.2897096	X=513475.7	Y=480	728.1	•	NAD - 1927	7
PP - Lat: 32.3216273 Long	: 104.2902923	X=513295.7	Y=480	727.0		NAD - 1927	7.
BH - Lat: 32.3215509 Long	: 104.3053928	X=508631.1	Y=480	697.6		NAD - 1927	7
Casing Program:							
Hole Interval	OD Csg Weight	Collar	Grade	Condition	Collapse	Burst	Tension
Size					Design	Design	Design
					Factor	Factor	Factor
14-3/4" 0-600'	11-3/4" 47	BT&C	J55	New	6.43	1.42	5.96
		Hole filled wi	th 8.5# Mu	d	1514#	3072#	
10-5/8" 0-1700'	8-5/8" 32	LT&C	J-55	New	451	1.35	2.87
		Hole filled wi	th 10.2# M	ud	2533#	3928#	

BT&C

Collapse and burst loads calculated using Stress Check with anticipated loads

17

5-1/2'

Cement Program: a. 11-3/4"

7-7/8"

0-11170'

Circulate cement to surface w/ 170sx PPC cmt w/ 1% CaCl2 + 4% Bentonite + .125#/sx Surface Poly-E-Flake, 13.5ppg 1.73 yield 800# 24hr CS 125% Excess followed by 220sx PPC cmt w/ 1% CaCl2, 14.8ppg 1.34 yield 1200# 24hr CS 125% Excess

L-80

Hole filled with 9.2# Mud

New

1,99

6285#

1.23

7740#

2.02

b. 8-5/8"	Intermediate	Circulate cement to surface w/ 230sx HES Light PPC cmt w/ 5% salt + 2#/sx Kol-Seal + .125#/sx Poly-E-Flake, 12.9ppg 1.86 yield 550# 24hr CS 105% Excess followed by 170sx PPC cmt w/ 1% CaCl2, 14.8ppg 1.34 yield 1400# 24hr CS 105% Excess
c. Pilot Hole	Plug	Plug #1 cement w/ 300sx 50/50 Poz/PPC cmt w/ .3% HR-601 + .3% CFR-3, 14.4ppg 1.23 yield 1275# 24hr CS 35% Excess from 8800' to +/-8000' Plug #2 cement w/ 300sx 50/50 Poz/PPC cmt w/ .3% HR-601 + .3% CFR-3, 14.4ppg 1.23 yield 1275# 24hr CS 35% Excess from 8000' to +/-7200' Plug #3 cement w/ 300sx 50/50 Poz/PPC cmt w/ .3% HR-601 + .3% CFR-3, 14.4ppg 1.23 yield 1275# 24hr CS 35% Excess from 7200' to +/-6400' Plug #4 cement w/ 310sx CI H cmt w/ .25% HR-601 + .75% CFR-3, 18ppg, .89 yield 697# 24hr CS 35% Excess from 7200' to +/- 5800'
d. 5-1/2"	Production	Cement w/ 600sx PP cmt w/ 14.8#/sx Silicalite 50/50 Blend + 15#/sx Scotchlite HGS-6000 + 3#/sx Kol-Seal + .125#/sx Poly-E-Flake + .25#/sx HR-800, 10.2ppg 2.94 yield 947# 24hr CS 100% Excess followed by 700sx Super H cmt w/ 3#/sx salt + .4% CFR-3 + .5% Halad-344 + .3% HR-800 + .125#/sx Poly-E-Flake, 13.2ppg 1.66 yield 615# 24hr CS 40% Excess. Calc TOC-1200'

Description of Cement Additives: Calcium Chloride, Salt (Accelerator); Silicalite (Additive Material); CFR-3 (Dispersant); Bentonite, Schotchlite HGS-6000 (Light Weight Additive);

Kol-Seal, Poly-E-Flake (Lost Circulation Additive); Halad-344 (Low Fluid Loss Control); HR-601, HR-800 (Retarder) The above cement volumes could be revised pending the caliper measurement.

Proposed Mud Circulation System:

Depth	Mud Wt.	<u>Visc</u>	Fluid	Type System
	ppq	<u>sec</u>	Loss	
0 - 600'	8.5	28-38	NC	Fresh Water/Spud Mud
600 - 1700'	10.2	28-32	NC	Fresh water/NaCl Brine
1700 - 8800' (Pilot Hole)	9.2	28-34	NC	Cut Brine/Sweeps
8800 - 11170' (Curve-Lateral)	9.2	32-50	<18	Duo Vis/Salt Gel/Starch/PAC

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times.

BOP Program:

Surface

Intermediate/Production

13-5/8" 10M three ram stack w/ 5M annular preventer, 5M Choke Manifold

Estimated Tops of Geological Markers & Depths of Anticipated Fresh Water, Oil or Gas:

None

Geological Marker	Depth	<u>Type</u>
a. Rustler	300'	Formation
b. Top Salt	670'	Formation
c. Bottom Salt	1367'	Formation
d. Delaware	1665'	Formation
e. Delaware-Bell Canyon	1850'	Formation
f. Delaware-Brushy Canyon	3600'	Oil/Gas
g. 1st Bone Spring	5070'	Oil/Gas
h. 2nd Bone Spring	6215'	Oil/Gas
i. 3rd Bone Spring	6660'	Oil/Gas
j. Wolfcamp	8540'	Oil/Gas

Fresh water may be present above the Rustler formation. Surface casing will be set below the top of the Rustler, which will cover potential fresh water sources.

A closed loop system will be utilized consisting of above ground steel tanks and haul-off bins. Disposal of liquids, drilling fluids and cuttings will be disposed of at an approved facility.

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State of New Mexico Energy, Minerals & Natural Resources Department OIL CONSERVATION DIVISION 1220 South St. Francis Dr. Santa Fe, NM 87505

j.

Form C-102 Revised August 1, 2011 Submit one copy to appropriate District Office

□ AMENDED REPORT

			WELL LOC	A TIO	NANE	ACK	REAGE D.	EDICA TIO	NPLAT			
30-0		Number 4/821	981	PoolGo	ode	u	56-015	6-04	\$ 2326	ISD'	BS	•
	Property Code Well Number											
402	165		ベビビ BOO "9" STATE 2H							2H		
OGR	ID No.	•	Operator Name Elevation							Elevation		
1924	63		OXY USA WTP LP 3323.1'									
				•	Surfa	ace Lo	ocation					
UL or lot no.	Section	Township	R	inge		Lot Idn	Feet from the	North/South line	Feet from the	East/Wes	st line	County
H	9	23 SOUTH	26 EAST	; N.M.	. Р. М.		1700'	NORTH	150'	EAST	~	EDDY
· .	ابر خاند		Bottom	Hole	Locatio	on If I	Different H	From Surfac	e			
UL or lot no.	Section	Township	R	inge		Lot Idn	Feet from the	North/South line	Feet from the	East/Wes	st line	County
Ε	9	23 SOUTH	26 EAST	, N.M	. Р. М .		1700'	NORTH	350'	WEST	ŕ	EDDY
Dedicated	Acres	Joint or Infill	Consolidation C	ode	Order No.		L.,	1	I	L		
160	2	N										

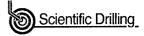
No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.

			OPERATOR CERTIFICATION
		. !!	I hereby certify that the information contained herein is true and
			complete to the best of my knowledge and belief, and that this
	1		organization either owns a working interest or unleased mineral
200		200	interest in the land including the proposed bottom hole location or
↓ − .	1		has a right to drill this well at this location pierswant to a contract
			with an owner of such a mineral or working interest, or to a
	· · · · · ·		voluntary pooling agreement or a computsiony pooling order
	330'		hereis for geniered by the division
$\frac{1}{350} = \frac{1}{100} = \frac{1}$	69°38'17" 4844.80' IN ALL		1 11/13
		330	Date Date
	1		David Stewant Sp. Ras Adu
PRODUCING	AREA		denie_Stewant Boxy.com
PROJECT	AREA		E-mail Address
BOTTOM HOLE LOCATION	Parties	ſ [SURVEYOR CERTIFICATION
NEW MEXICO EAST NAU 1927	PENETRATION POINT NEW MEXICO EAST	SURFACE LOCATION NEW MEXICO EAST	I hereby certify marthe yet togetom show on this
Y=480697.6 X=508631.1	NAD 1927 Y=480727.0 X=513295.7	NAD 1927 Y=480728.1 X=513475.7	plat was plotted from feld holes of actual curveys
LAT.: N 32:3215509 LONG.: W 104.3053928	LAT.: N 32.3216273 LONG.: W 104.2902923	LAT.: N 32.3216303" LONG.: W 104.2897096"	made by me of under my supervision, and that the same is true and correct of the best of my belief.
	1		
			SEPTEMBER 19, 2013
			Date of Survey Of
			Signature and Seal of NAL LAND S
	I	1	SEPTEMBER 19, 2013
	l	I	OF ARALI
			Jenn U/ Clack 4/24/2013
	I	I	Certificate Number / 15079
			WO# 130913WL-a (KA)



Scientific Drilling

Planning Report



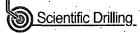
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Wellbore: Design:	Pilot Wellpat	h e e e e								
Project	Eddy County	New México, I	Vew Mexico, 🚲	4.0 X	1 4 4 78 78	149 A. C		te sala she an an		
Geo Datum:	US State Plane NAD 1927 (NAI New Mexico Ea	DCON CONUS	,	Sys	stem Datum:		Mean S	ea Level		
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	an and the state of the state o						-			
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Scientific Drilling





Company: Project: Site: Well:	CompassC OXY Eddy County, New Me Boo 9 State 2H B9S 2H Pilot Wellpath	EXICO 1	TVD R MD Re North	Co-ordinate Refer eference: ference: Reference: y Calculation Meth	KE KE Gr	ell,B9S 2H. 3 @ 3347 /0usft 3 @ 3347 /0usft id nimum Curvatu		
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COMPASS 5000.1 Build 70

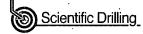
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Scientific Drilling

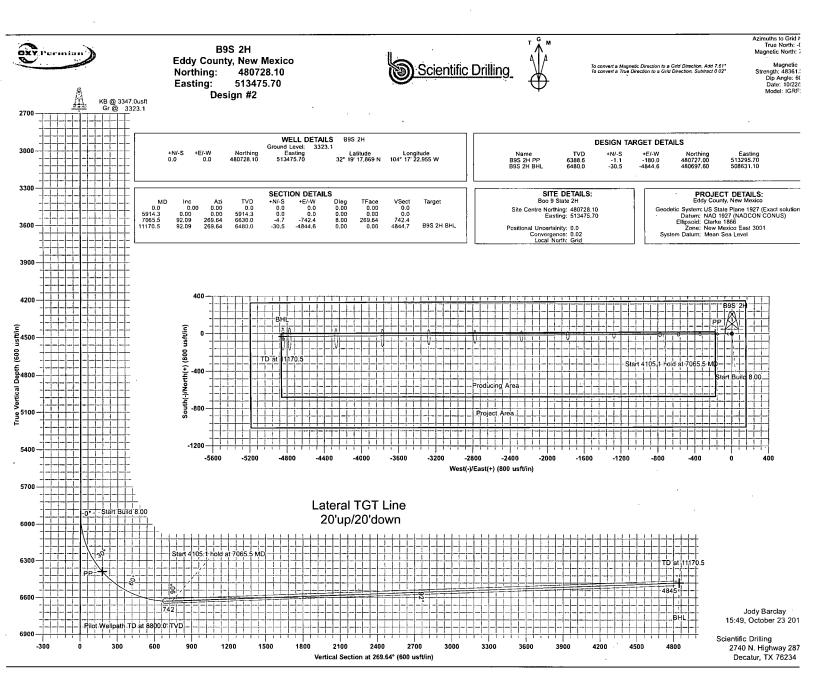
Planning Report



Database: CompassC. Local Co-ordinate Reference Well B9S 2H OXŶ. Company TVD Reference: KB @ 3347.0usft Eddy County, New Mexic Project: MD Reference KB @ 3347:0usft Boo 9 State 2H Site: Grid North Reference: B9S 2H Minimum Curvature Well Survey Calculation Method Pilot Wellpath Wellhore Pilot Design #1 Design: **Planned Survey** Measured Vertical Vertical Dogleg Build Turn Depth Depth Section Rate Rate Rate +E/-W Inclination Azimuth +N/-S (°/100usft) (°/100usft) (usft) (usft) (usft) (usft) (usft) (°/100usft) (2) (°) 🌮 5,400.0 0.00 0.00 5,400.0 0.0 0.0 0.0 0.00 0.00 0.00 5,500.0 0.00 0.00 5,500.0 0.0 0.0 0.0 0.00 0.00 0.00 5.600.0 0.00 0.00 5,600.0 0.0 0.0 0.00 0.00 0.0 0.00 5,700.0 0.00 0.00 5,700.0 0.0 0.0 0.0 0.00 0.00 0.00 5,800.0 0.00 0.00 5.800.0 .0.0 0.00 0.0 0.0 0.00 0.00 5,900.0 0.00 0.00 5,900.0 0.0 0.0 0.0 0.00 0.00 0.00 6,000.0 0.00 0.00 6,000.0 0.0 0.0 0.0 0.00 0.00 0.00 6.100.0 0.00 0.00 6.100.0 0.0 0.0 0.0 0.00 0.00 0.00 0.00 6,200.0 6,200.0 0.00 0.0 0.0 0.0 0.00 0.00 0.00 6,300.0 0.00 0.00 6,300.0 0.0 0.0 0.0 0.00 0.00 0.00 6,400.0 0.00 0.00 6.400.0 0.0 0.0 0.0 0.00 0.00 0.00 6,500.0 0.00 0.00 6,500.0 0.0 0.0 0.0 0.00 0:00 0.00 6,600.0 0.00 0.00 6,600.0 0.0 0.0 0.0 0.00 0.00 0.00 6,700.0 0.00 0.00 6,700.0 0.0 0.0 0.0 0.00 0.00 0.00 6,800.0 0.00 0.00 6,800.0 0.0 0.0 0.0 0.00 0.00 0.00 6,900.0 0.00 0.00 6.900.0 0.00 0.0 0.0 0.0 0.00 0.00 0.00 0.00 7,000.0 7,000.0 0.0 ·0.0 0.0 0.00 0.00 0.00 7,100.0 0.00 0.00 7,100.0 0.0 0.0 0.0 0.00 0.00 0.00 7,200.0 0.00 0.00 7 200 0 0.0 0.0 0.00 0.00 0.0 0.00 7,300.0 0.00 0.00 7,300.0 0.0 0.0 0.0 0.00 0.00 0.00 7,400.0 0.00 0.00 7.400.0 0.00 0.0 0.0 0.0 0.00 0.00 7,500.0 0.00 0.00 7.500.0 0.0 0.0 0.0 0.00 0.00 0.00 7,600.0 0.00 0.00 7,600.0 0.0 0.0 0.0 0.00 0.00 0:00 0.00 7,700.0 7,700.0 0.00 0:0 0.0 0.0 0.00 0.00 0.00 7,800.0 7,800.0 0.00 0.00 0.0 Ö.0 0.0 0.00 0.00 0.00 7,900.0 0.00 0.00 7,900.0 0.0 0.0 0.0 0.00 0.00 0.00 8,000.0 0.00 8,000.0 0.0 0.00 0.00 0.00 0.0 0.0 0.00 8.100.0 0.00 0.00 8.100.0 0.00 0.00 0.0 0.0 0.0 0.00 8,200.0 0.00 0.00 8,200.0 0.0 0.0 0.0 0.00 0.00 0.00 8 300 0 0.00 0.00 8,300.0 0.00 0.0 0.0 0.0 0.00 0.00 8,400.0 0.00 0.00 8,400.0 0.0 0.0 0.0 0:00 0.00 0.00 8,500.0 0:00 0.00 8,500.0 0.0 0.0 0.0 0.00 0.00 0.00 8,600.0 0.00 0.00 8.600.0 0.0 0.0 0.0 0.00 0.00 0.00 8,700.0 0.00 0.00 8,700.0 0.0 0.0 0.0 0.00 0.00 0.00 8,800.0 0.00 8,800.0 0.00 0.0 0.Ò 0.0 0.00 0.00 0.00

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Scientific Drilling

Planning Report

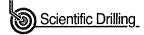


Database: Company: Project: Site: Well: Wellbore: Design:	Compass OXY Eddy,Col Boo 9 Sta B9S 2H Original V Design #2	inty: New Mexico te 2H * Velibore		TVD Re MD Ref North F	o-ordinate Ref ference: erence: teference : Calculation Me		Well B9S:2H4 KB'@ 3347.0 KB'@ 3347.0 Grid Minimum Cur	usft usft	
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Scientific Drilling

Planning Report



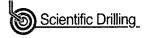
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Scientific Drilling

Planning Report



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5,600.0		0.00	5,600.0	0.0	0.0	0.0	0.00	0.00	0.00
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5,900.0		0.00	5,900.0					0.00	0.00
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6,100.0		269.64	6,097.9	-0.2	-12.8	23.9	8.00	8.00	0.00
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6,150.0 6,200.0		269.64 269.64	6,145.8 6,192.5	-0.2 -0.4	-38.4 -56.2	38.4 56.2	8.00 8.00	8.00 8.00	0.00
6,250.0		269.64	6,237.8	-0.4	-50.2	77.3	8.00	8.00 	0.00
6,300.0		269.64	6,281.6	-0.6	-101.4	101.4	8.00	8.00	0.00
6,350.0		269.64	6,323.6	-0.8	-128.5	128.5	8.00	8.00	0.00
6,400.0	38.86	269.64	6,363.6	-1.0	-158.5	158.5	8.00	8.00	· 0.00
6,450.0		269.64	6,401.4	-1.2	-191.2	191.2	8.00	8.00	0.00
6,500.0		269.64	6,436.9	-1.4	-226.4	226.5	8.00	8.00	0.00
6,550.0		269.64	6,469.7	· -1.7	-264.1	264.1	8.00	8.00	0.00
6,600.0	54.86	269.64	6,499.9	1.9	-303.9	303.9	8.00	8.00	0.00
6,650.0	58.86	269.64	6,527.3	-2.2	-345.8	345.8	. 8.00	8.00	0.00
6,700.0		269.64	6,551.6	-2.5	-389.5	389.5	8.00	8.00	0.00
6,750.0		269.64	6,572.8	-2.7	-434.7	434.7	8.00	8.00	0.00
6,800.0 6,850.0		269.64 269.64	6,590.9 6,605.6	-3.0 -3.3	-481.3 -529.1	481.3 529.1	8.00	8.00 8.00	0.00 . 0.00
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6,900.0		269.64	6,617.0	-3.6	-577.8	577.8	8.00	8.00	0.00
6,950.0 7,000.0		269.64 269.64	6,624.9 6,629.4	-3.9 -4.3	-627.1 -676.9	627.2 676.9	8.00 8.00	8.00 8.00	0.00 0.00
7,000.0		269.64 269.64	6,630 <i>.</i> 4	-4.3 -4.6	-676.9 -726.9	726.9	8.00	8.00	0.00
7,065.5		269.64	6,630.0	-4.7	-742.4	742.4	8.00	8.00	0.00
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7,300.0		269.64	6,621.4	· -6.1	-976.7	976.8	0.00	0.00	0.00
7,400.0	92.09	269.64	6,617.8	-6.8	-1,076.7	1,076.7	0.00	0.00	0.00
7,500.0	92.09	269.64	6,614.1	-7.4	-1,176.6	1,176.6	0.00	0.00	0.00
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7,700.0		269.64	6,606.8	-8.7	-1,376.5	1,376.5	0.00	0.00	0.00
7,800.0		269.64	6,603.2	-9.3	-1,476.4	1,476.4	0.00	0.00	0.00
7,900.0 8,000.0		269.64 269.64	6,599.5 6,595.8	-9.9 -10.6	-1,576.3 -1,676.3	1,576.4 1,676.3	0.00 0.00	0.00 0.00	0.00 . 0.00
8,100.0 8,200.0		269.64 269.64	6,592.2 6,588.5	-11.2 -11.8	-1,776.2 -1.876.1	1,776.2	0.00	0.00	0.00
8,200.0		269.64 269.64	6,588.5 6,584.9	-11.8 -12.4	· -1,876.1 -1,976.1	1,876.2 1,976.1	0.00 0.00	0.00 0.00	0.00
8,400.0		269.64	6,581.2	-13.1	-2,076.0	2,076.0	0.00	0.00	0.00
8,500.0		269.64	6,577.6	-13.7	-2,175.9	2,176.0	0.00	0.00	0.00
8,600.0		269.64	6,573.9	-14.3	-2,275.8	2,275.9	0.00	0.00	0.00
8,700.0		269.64	6,570.3	-14.3	-2,275.8	2,275.9	0.00	0.00	0.00
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9,000.0	92.09	269.64	6,559.3	-16.8	-2,675.6	2,675.6	0.00	0.00	0.00
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9,300.0	92.09	269.64	6,548.3	-18.7	-2,975.4	2,975.4	0.00	0.00	0.00

COMPASS 5000.1 Build 70



Scientific Drilling

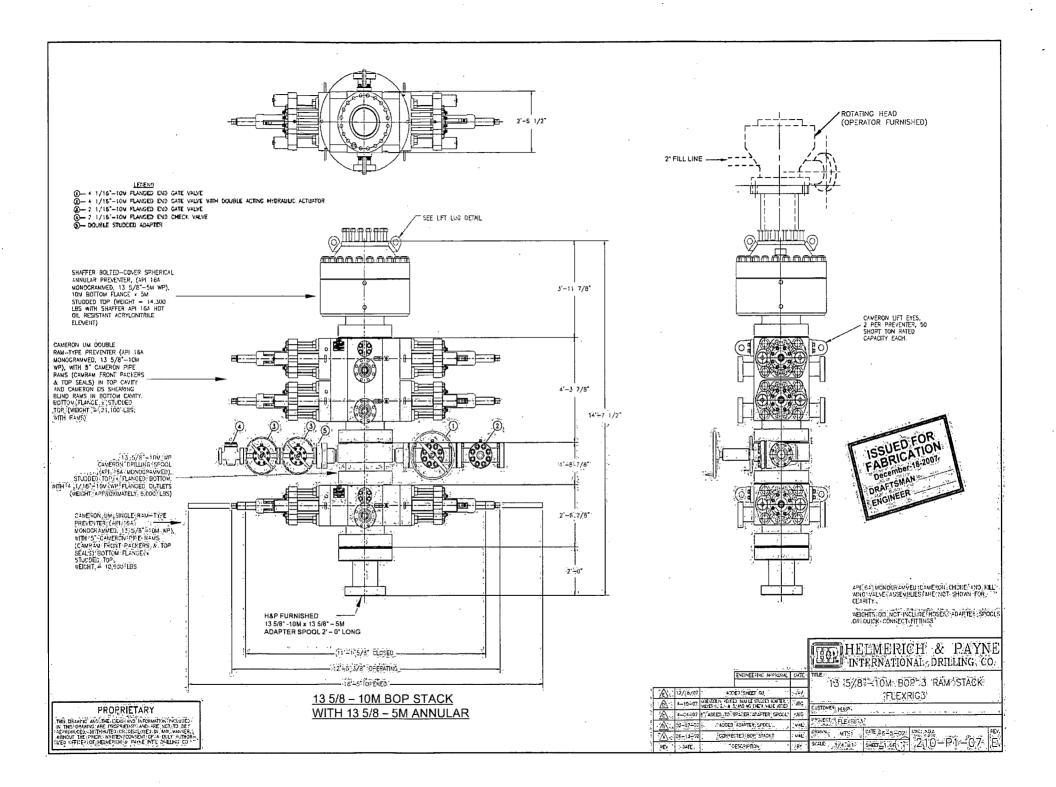
Planning Report

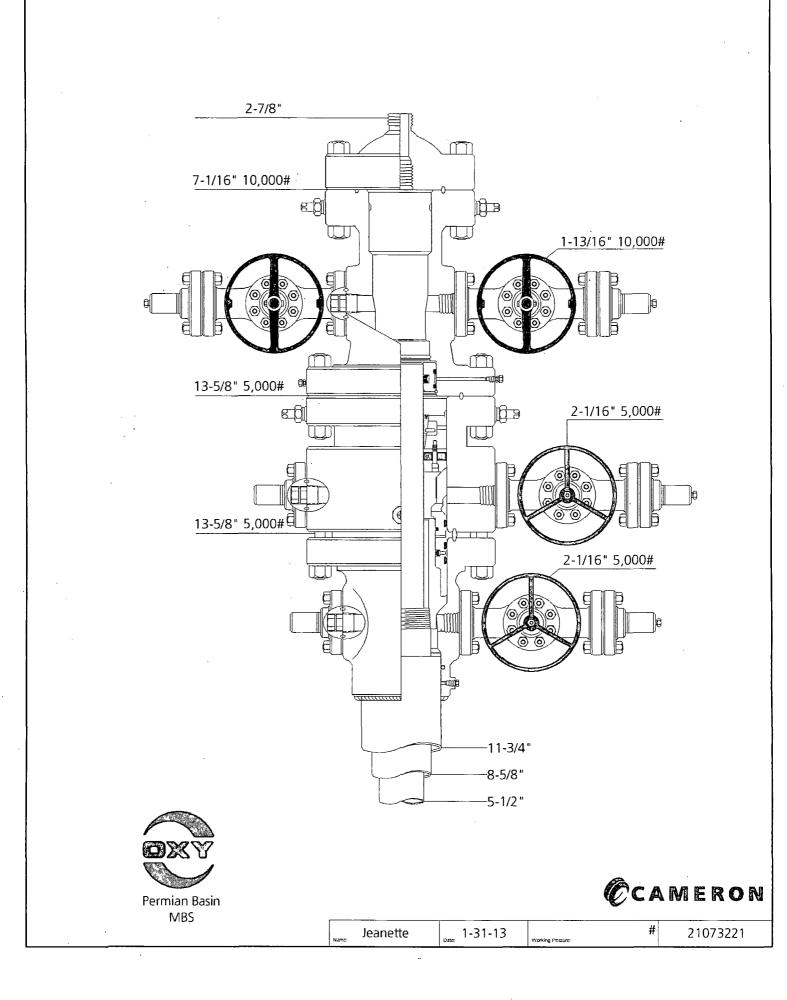


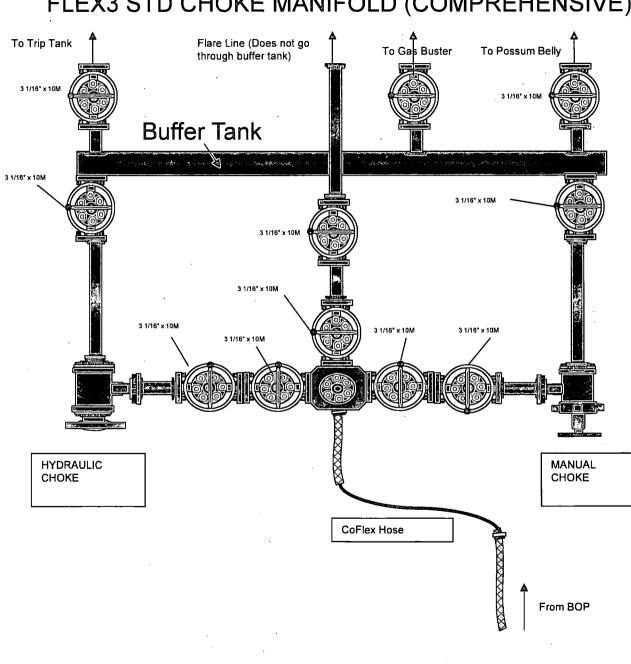
Database: Company: Project: Site: Well:	CompassC OXY Eddy,County, I Boo 9 State 2F B9S 2H	アンパチアウチャル構成で		TVD Ref MD Refe North Re	rence:		Well B9S 2H KB @ 3347.0us KB @ 3347.0us Grid 'Minimum Curva	ft.		
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9,600.0	92.09	. 269.64	6,537.4	-20.6	-3,275.2	3,275.2	0.00	0.00	0.00	
9,700.0	92.09 ,	269.64	6,533.7	-21.2	-3,375.1	3,375.2	0.00	0.00	0.00	
9,800.0	92.09	269.64	6,530.1	-21.9	-3,475.0	3,475.1	0.00	0.00	0.00	
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			6,522.8		-3,674.9	3,675.0	0.00	0.00	0.00	
10,100.0	92.09	269.64	6,519.1	-23.8	-3,774.8	3,774.9	0.00	0.00	0.00	
10,200.0	92.09	269.64	6,515.5	-24.4	-3,874.7	3,874.8	0.00	0.00	0.00	
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10,400.0	92.09	269.64	6,508.2	-25.7	-4,074.6	4,074.7	0.00	0.00	0.00	
10,500.0	92.09	269.64	6,504.5	-26.3	-4,174.5	4,174.6	0.00	0.00	0.00	
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10,700.0	92.09	269.64	6,497.2	-27.5	-4,374.4	4,374.5	0.00	0.00	0.00	
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11,100.0	92.09	269.64	6,482.6	-30.1	-4,774.1	4,774.2	0.00	0.00	0.00	
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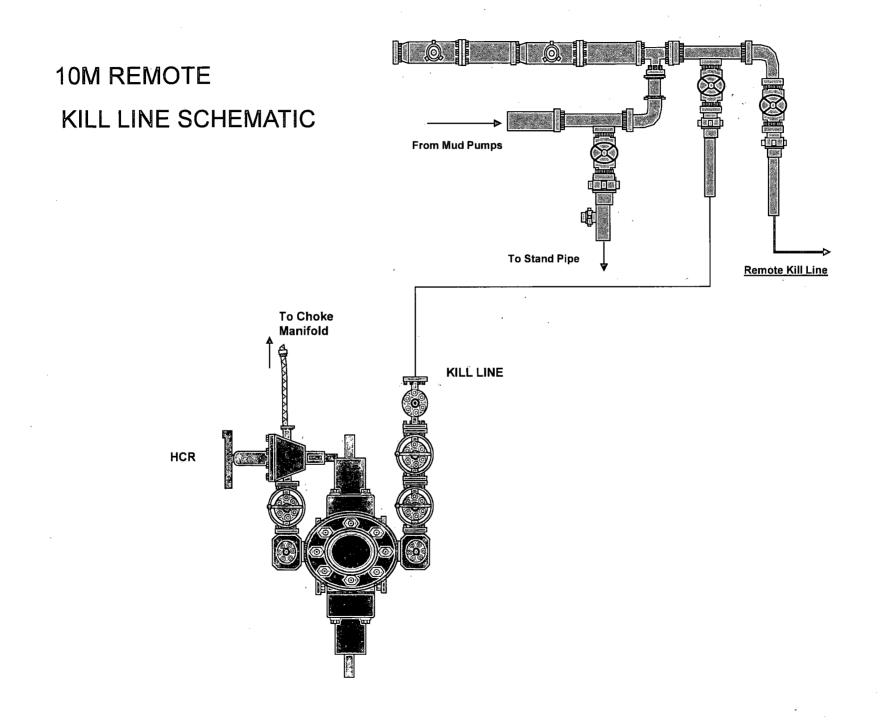
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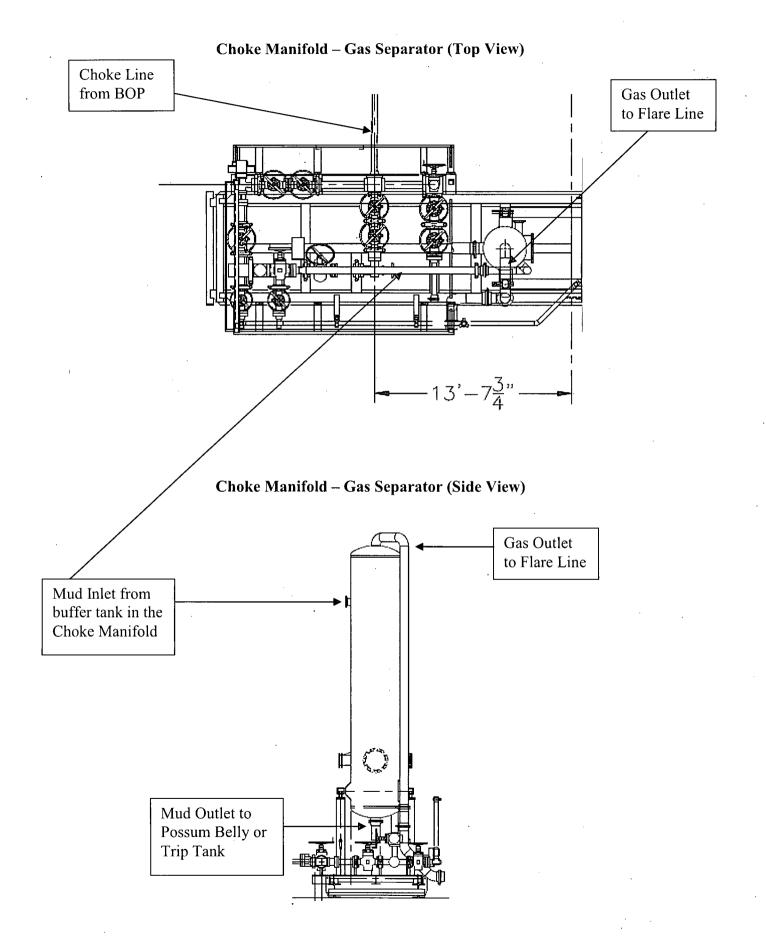


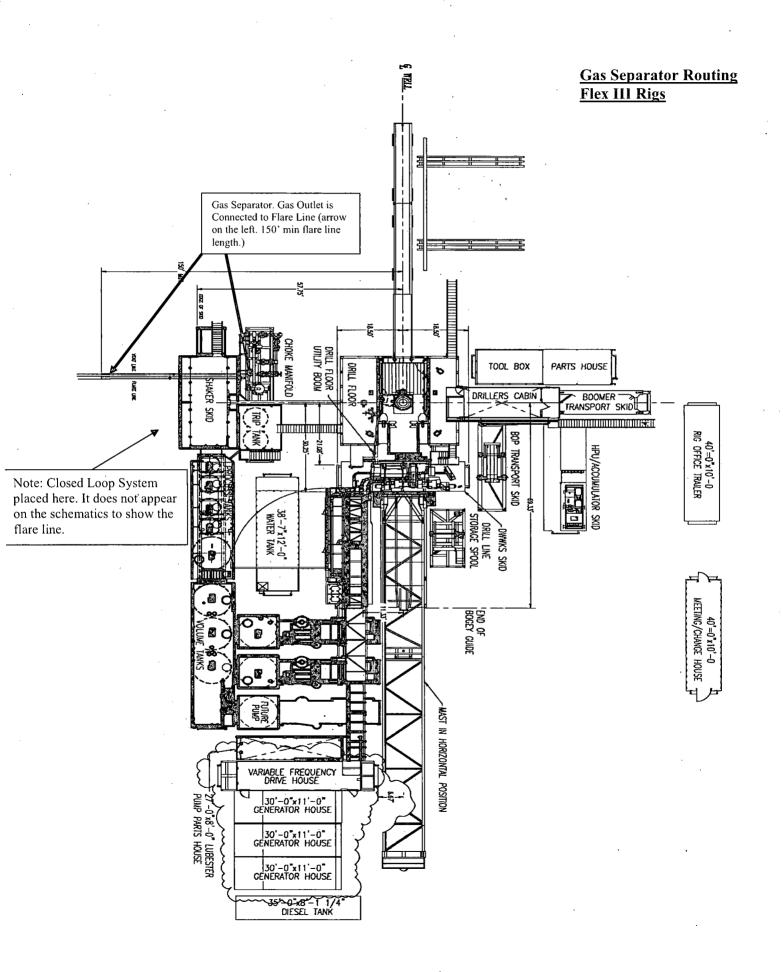


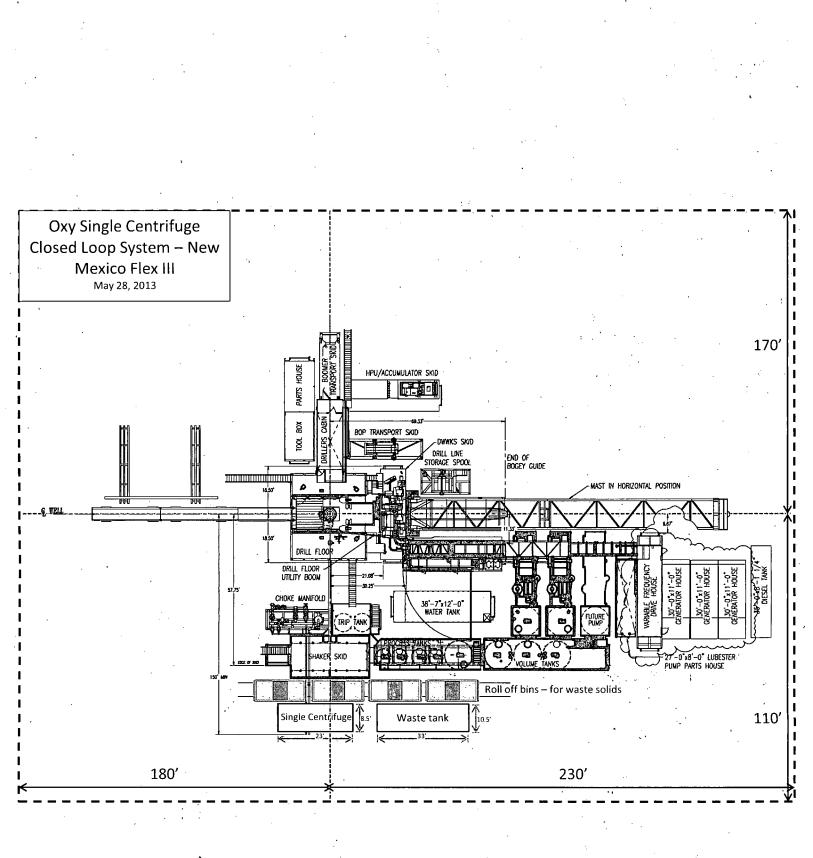


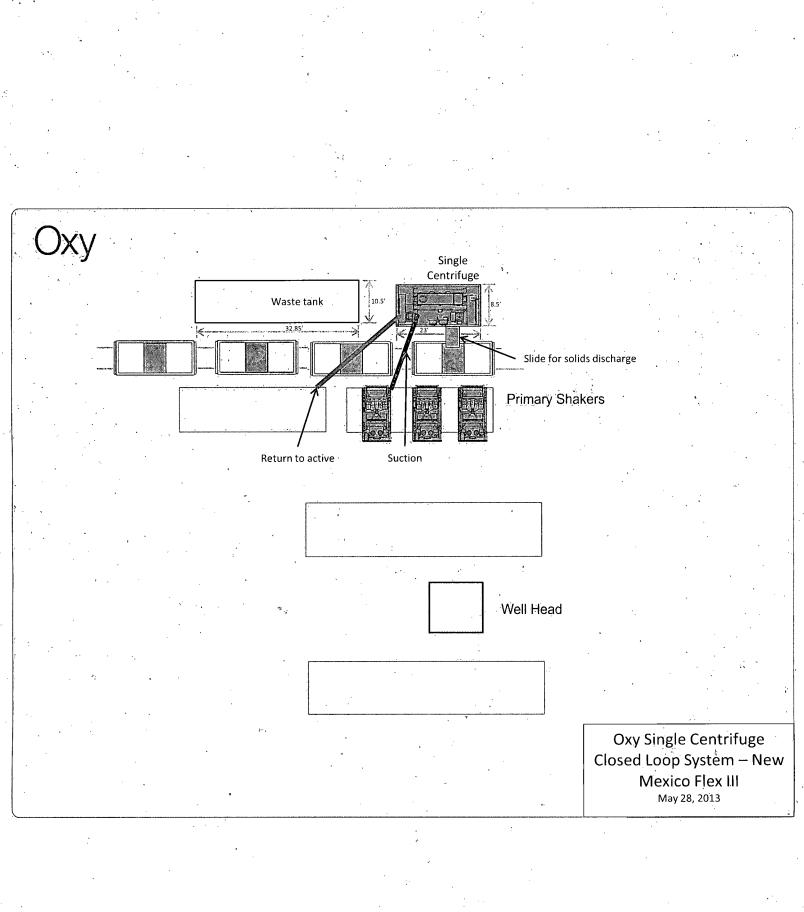
FLEX3 STD CHOKE MANIFOLD (COMPREHENSIVE)



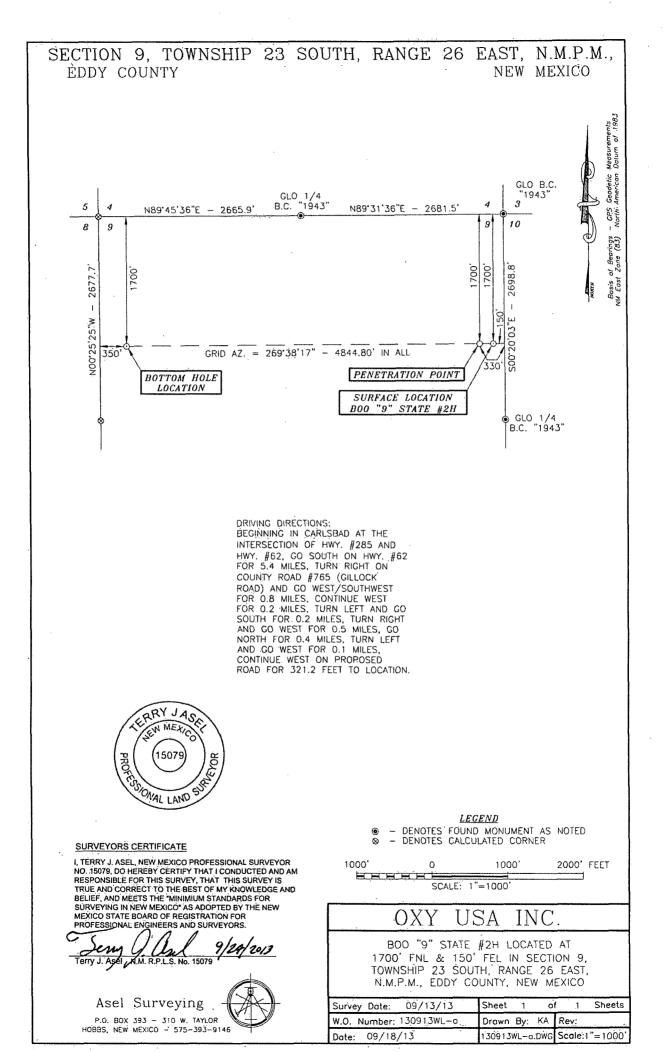


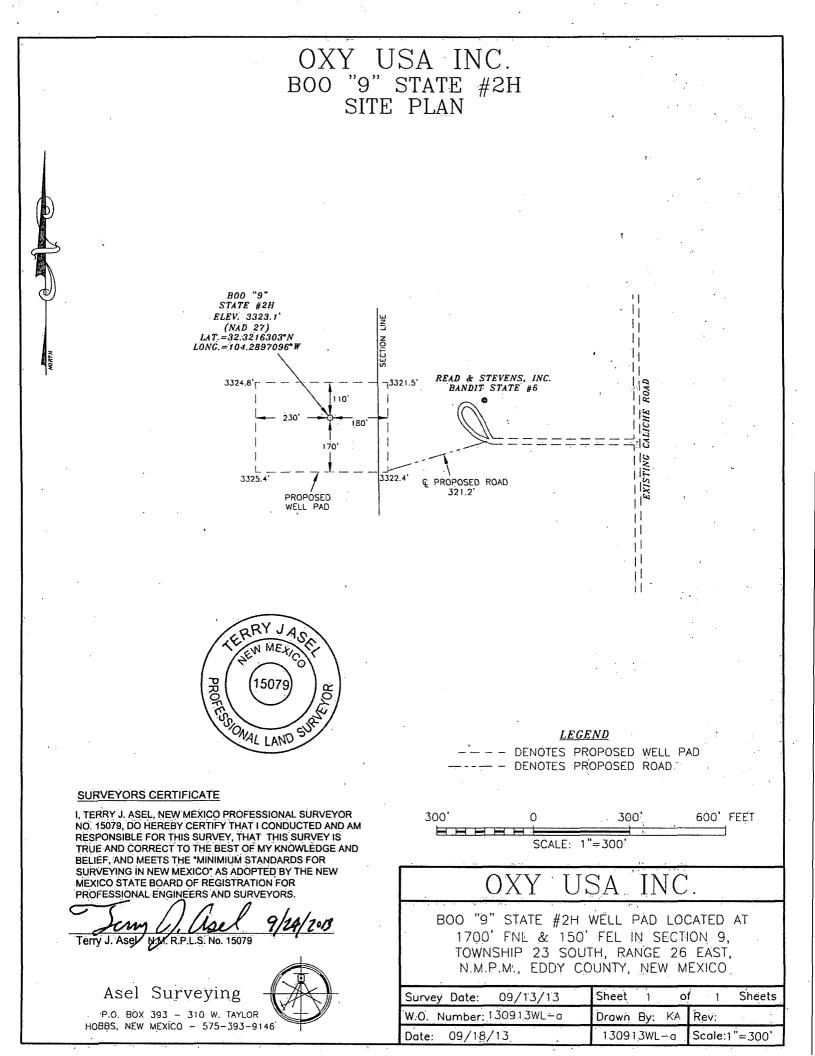




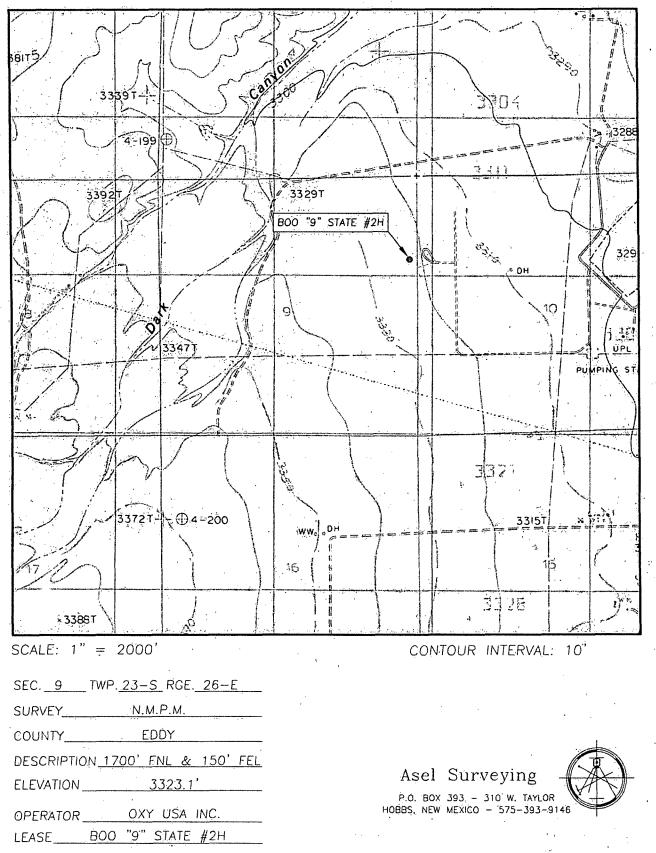


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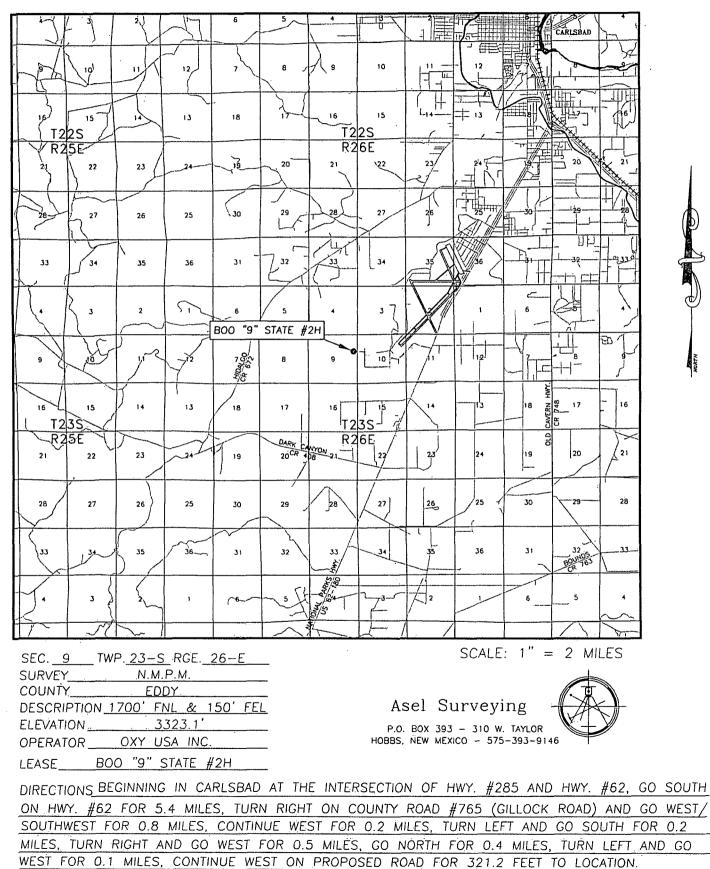
LOCATION VERIFICATION MAP



U.S.G.S. TOPOGRAPHIC MAP KITCHEN COVE, N.M.

VICINITY MAP

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Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

Scope

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H2S) gas.

While drilling this well, it is possible to encounter H2S bearing formations. At all times, the first barrier to control H2S emissions will be the drilling fluid, which will have a density high enough to control influx.

Objective

- 1. Provide an immediate and predetermined response plan to any condition when H2S is detected. All H2S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
- 2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
- 3. Provide proper evacuation procedures to cope with emergencies.
- 4. Provide immediate and adequate medical attention should an injury occur.

Discussion

Implementation: "

Emergency response Procedure:

Emergency equipment Procedure:

Training provisions:

Drilling emergency call lists:

Briefing:

Public safety:

Check lists:

General information:

This plan with all details is to be fully implemented before drilling to <u>commence</u>.

This section outlines the conditions and denotes steps to be taken in the event of an emergency.

This section outlines the safety and emergency equipment that will be required for the drilling of this well.

This section outlines the training provisions that must be adhered to prior to drilling.

Included are the telephone numbers of all persons to be contacted should an emergency exist.

This section deals with the briefing of all people involved in the drilling operation.

Public safety personnel will be made aware of any potential evacuation and any additional support needed.

Status check lists and procedural check lists have been included to insure adherence to the plan.

A general information section has been included to supply support information.

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

- 1. The hazards and characteristics of H2S.
- 2. Proper use and maintenance of personal protective equipment and life support systems.
- 3. H2S detection.
- 4. Proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
- 5. Proper techniques for first aid and rescue procedures.
- 6. Physical effects of hydrogen sulfide on the human body.
- 7. Toxicity of hydrogen sulfide and sulfur dioxide.
- 8. Use of SCBA and supplied air equipment.
- 9. First aid and artificial respiration.
- 10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan.

H2S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H2S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H2S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H2S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site briefing

Emergency Equipment Requirements

1. Well control equipment

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as BLM Onshore Order #2.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground. Remotely operated choke.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

2. <u>Protective equipment for personnel</u>

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
 - Rig floor and trailers.
 - Vehicle.

3. <u>Hydrogen sulfide sensors and alarms</u>

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

4. Visual Warning Systems

A. One sign located at each location entrance with the following language:

Caution – potential poison gas Hydrogen sulfide No admittance without authorization

- 4 -

Wind sock – wind streamers:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

Condition flags

A. One each condition flag to be displayed to denote conditions.

green – normal conditions yellow – potential danger red – danger, H2S present

B. Condition flag shall be posted at each location sign entrance.

5. <u>Mud Program</u>

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

Mud inspection devices:

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

6. Metallurgy

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

7. <u>Well Testing</u>

No drill stem test will be performed on this well.

8. Evacuation plan

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

9. Designated area

- A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
- B. There will be a designated smoking area.
- C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

Emergency procedures

- A. In the event of any evidence of H2S level above 10 ppm, take the following steps:
 - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
 - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
 - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
 - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
 - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
 - 6. Take steps to determine if the H2S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
 - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

- 2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
- 3. Notify public safety personnel of safe briefing / muster area.
- 4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
- 5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.

C. Responsibility:

1. Designated personnel.

- a. Shall be responsible for the total implementation of this plan.
- b. Shall be in complete command during any emergency.
- c. Shall designate a back-up.

1.

1.

All personnel:

Check status of personnel (buddy system).
 Secure breathing equipment.

4. Await orders from supervisor.

Drill site manager:

1. Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.

On alarm, don escape unit and report to the nearest

upwind designated safe briefing / muster area upw

2. Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).

3. Determine H2S concentrations.

4. Assess situation and take control measures.

Tool pusher:

- 1. Don escape unit Report to up nearest upwind designated safe briefing / muster area.
- 2. Coordinate preparation of individuals to return to point of release with tool pusher drill site manager (using the buddy system).
- 3. Determine H2S concentration.

4. Assess situation and take control measures.

Driller:

Don escape unit, shut down pumps, continue

rotating DP.

1.

- 2. Check monitor for point of release.
- 3. Report to nearest upwind designated safe briefing / muster area.
- 4. Check status of personnel (in an attempt to rescue, use the buddy system).
- 5. Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
- 6. Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.

Will remain in briefing / muster area until instructed

Derrick man Floor man #1 Floor man #2

Mud engineer:

 Report to nearest upwind designated safe briefing / muster area.
 When instructed, begin check of mud for ph and H2S level. (Garett gas train.)

1. Mask up and check status of all personnel and secure operations as instructed by drill site manager.

<u>Taking a kick</u>

Safety personnel:

When taking a kick during an H2S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

by supervisor.

Open-hole logging

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

Running casing or plugging

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

Ignition procedures

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope controlling the blowout under the prevailing conditions at the well.

Instructions for igniting the well

- 1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
- 2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
- 3. Ignite upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best for protection, and which offers an easy escape route.
- 5. Before firing, check for presence of combustible gas.
- 6. After lighting, continue emergency action and procedure as before.
- 7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

<u>Remember</u>: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **<u>Do not assume the area is safe after the well is ignited.</u>**

Status check list

Note: All items on this list must be completed before drilling to production casing point.

- 1. H2S sign at location entrance.
- 2. Two (2) wind socks located as required.
- 3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
- 4. Air packs inspected and ready for use.
- 5. Cascade system and hose line hook-up as needed.
- 6. Cascade system for refilling air bottles as needed.
- 7. Condition flag on location and ready for use.
- 8. H2S detection system hooked up and tested.
- 9. H2S alarm system hooked up and tested.
- 10. Hand operated H2S detector with tubes on location.
- 11. 1 100' length of nylon rope on location.
- 12. All rig crew and supervisors trained as required.
- 13. All outside service contractors advised of potential H2S hazard on well.
- 14. No smoking sign posted and a designated smoking area identified.
- 15. Calibration of all H2S equipment shall be noted on the IADC report.

Unecked by: Date:	Checked by:	Date:	
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Perform each tour:

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- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to ensure that it in proper working order.
- 3. Make sure all the H2S detection system is operative.

Perform each week:

- 1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
- 2. BOP skills (well control drills).
- 3. Check supply pressure on BOP accumulator stand by source.
- 4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
- 5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. (Air quality checked for proper air grade "D" before bringing to location)
- 6. Confirm pressure on all supply air bottles.
- 7. Perform breathing equipment drills with on-site personnel.
- 8. Check the following supplies for availability.
 - A. Emergency telephone list.
 - B. Hand operated H2S detectors and tubes.

General evacuation plan

- 1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
- 2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
- 3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
- 4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
- 5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

<u>Important:</u> Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

Emergency actions

Well blowout – if emergency

- 1. Evacuate all personnel to "Safe Briefing / Muster Areas" or off location if needed.
- 2. If sour gas evacuate rig personnel.
- 3. If sour gas evacuate public within 3000 ft radius of exposure.
- 4. Don SCBA and shut well in if possible using the buddy system.
- 5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
- 6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
- 6. Give first aid as needed.

Person down location/facility

- 1. If immediately possible, contact 911. Give location and wait for confirmation.
- 2. Don SCBA and perform rescue operation using buddy system.

Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity -1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Table i

					С. с. с.
Common name	Chemical formula	Specific gravity (sc=1)	Threshold limit (1)	Hazardous Leth limit (2)	al concentration (3)
Hydrogen	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Cyanide Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hř	600 ppm
Sulfur Dioxide	So2	2.21	5 ppm	- ,	1000 ppm
Chlorine	Cl2	2.45	l ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Со	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustible abov	e 5% in air

Toxicity of various gases

1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.

2) hazardous limit – concentration that will cause death with short-term exposure.

3) lethal concentration – concentration that will cause death with short-term exposure.

Toxic effects of hydrogen sulfide

Table ii

Physical effects of hydrogen sulfide

		,Concentration
Percent (%)	<u>Ppm</u>	Grains
	-	<u>100 std. Ft3*</u>
0.001	<10	00.65

Physical effects

Obvious and unpleasant odor.

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in $3 - 15$ minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

*at 15.00 psia and 60'f.

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Use of self-contained breathing equipment (SCBA)

- 1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
- 2 SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
- 3. Anyone who may use the SCBA's shall be trained in how to insure proper facepiece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
- 4. Maintenance and care of SCBA's:
 - a. A program for maintenance and care of SCBA's shall include the following:
 - 1. Inspection for defects, including leak checks.
 - 2. Cleaning and disinfecting.
 - 3. Repair.
 - 4. Storage.
 - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
 - 1. Fully charged cylinders.
 - 2. Regulator and warning device operation.
 - 3. Condition of face piece and connections.
 - 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
 - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
- 5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
- 6. SCBA's should be worn when:
 - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H2S.

- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H2S exists.
- D. When working in areas where over 10 ppm H2S has been detected.
- E. At any time there is a doubt as to the H2S level in the area to be entered.

Rescue First aid for H2S poisoning

Do not panic!

Remain calm – think!

- 1. Don SCBA breathing equipment.
- 2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
- 3. Briefly apply chest pressure arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
- 4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
- 5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H2S gas poisoning no matter how remote the possibility is.
- 6. Notify emergency room personnel that the victim(s) has been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

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