Form 3160-5 (August 2007)

# UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

FORM APPRO	VED
OMB NO. 1004-	0135
Expires: July 31,	2010

SUNDRY NOTICES AND REPORTS ON WELLS  Do not use this form for proposals to drill or to re-enter an				NMNM94651			
abandoned well. Use form 3160-3 (APD) for such proposals.					6. If Indian, Allottee or Tribe Name		
SUBMIT IN TRIPLICATE - Other instructions on reverse side.					7. If Unit or CA/Agreement, Name and/or No.		and/or No.
Type of Well     ☐ Gas Well ☐ Oth	ner				8. Well Name and No. CEDAR CANYON	28 FEDER	 ₹AL 7H
2 Name of Operator OXY USA INCORPORATED		DAVID STEV	VART		9. API Well No. 30-015-43238-0	0-X1	
3a. Address 5 GREENWAY PLAZA STE 1 HOUSTON, TX 77046-0521	10	3b. Phone No Ph: 432.68	(include area code 5.5717	e)	10. Field and Pool, or Exploratory PIERCE CROSSING		
4. Location of Well (Footage, Sec., T	., R., M., or Survey Description	1)			11. County or Parish,	and State	
Sec 28 T24S R29E NESE 176	60FSĹ 240FEL				EDDY COUNTY	, NM	
12. CHECK APPI	ROPRIATE BOX(ES) TO	O INDICATE	NATURE OF	NOTICE, RI	EPORT, OR OTHE	R DATA	
TYPE OF SUBMISSION	1	1	TYPEC	OF ACTION			
Notice of Intent	☐ Acidize	☐ Dee	pen .	☐ Product	ion (Start/Resume)	☐ Water	r Shut-Off
	Alter Casing	☐ Frac	ture Treat	☐ Reclama	ation	□ Well	Integrity.
☐ Subsequent Report	☐ Casing Repair	□ Nev	Construction	☐ Recomp	olete	Other	
☐ Final Abandonment Notice	Change Plans	Plug	and Abandon	□ Tempor	arily Abandon	Change PD	to Original A
	☐ Convert to Injection	Plug	Back	□ Water D	Disposal		
13. Describe Proposed or Completed Ope If the proposal is to deepen directions Attach the Bond under which the wor following completion of the involved testing has been completed. Final Ab determined that the site is ready for f	ally or recomplete horizontally, rk will be performed or provide operations. If the operation re bandonment Notices shall be fil	, give subsurface e the Bond No. or esults in a multipl	locations and meas a file with BLM/BI e completion or re	sured and true ve (A. Required sub completion in a r	ertical depths of all pertin beequent reports shall be new interval, a Form 316 n, have been completed, a	ent markers filed within 0-4 shall be and the opera	and zones. 30 days filed once ator has
OXY USA Inc. respectfully rec	uests approval for the fo	llowing chang	es to the drilling		AC (	2) NM	for record DCD 9/3/13
Proposed TD - 13603'M 8626'	V			SEE A	TTACHED FO	R	, .
1. Request casing design mod			•	COND	ITIONS OF A	PPROV	AL
<ul> <li>a. Add DV tool and ACP +/- 30 surface during first stage cem- for the DV tool.</li> </ul>	000' for contingency seco ent job we will inflate the	ond stage cem ACP and ther	ent job. If ceme drop the canc	ent comes to	NM OIL CO		TION
<ul> <li>b. Set the casing string within affect our planned KOP. If dee</li> </ul>				rmation tops	SEP 0	<b>3</b> 2015	
		·		·	RECE	IVED	
14. I hereby certify that the foregoing is	Electronic Submission #	A INCORPORA	TEĎ, sent to th	e Carlsbad			
Name (Printed/Typed) DAVID ST				LATORY AD	•		
				AP	PROVED		
Signature (Electronic S	Submission)		Date 08/24/	2015			<del></del>
	THIS SPACE FO	OR FEDERA	L OR STATE	OFFICE	<sup>§E</sup> - 1 2015	·	
				Teungku	Muchis Muen		
Approved By			Title		E LAND MANAGERS	Date	3
Conditions of approval, if any, are attached certify that the applicant holds legal or equivalent would entitle the applicant to condu	itable title to those rights in the		Office	BUREAU C CARLS	OF LAND MANAGEME SBAD FIELD OFFICE	INI	
					<del></del>		

# Additional data for EC transaction #313573 that would not fit on the form

#### 32. Additional remarks, continued

Intermediate Casing 7-5/8" 29.7# L-80 BT&C new csq @ 0-8000', 9-7/8" hole w/ 9.0# mud

Coll Rating (psi)-4790 Burst Rating (psi)-6890 SF Coll-2.48 SF Burst-1.42 SF Ten-2.29

Collapse and burst loads calculated using Stress Check with anticipated loads, see attached for design assumptions

#### 2. Cement program modifications detailed below.

a. Intermediate - Circulate cement to surface w/ 1070sx Tuned Light (TM) system cmt w/ 3#/sx Kol-Seal + .125#/sx Poly-E-Flake + .8% HR-601, 10.2ppg.3.05 yield 500# in 15.07hr CS 125% Excess followed by 100sx Super H cmt w/ 3#/sx salt + .1% HR-800 + .3% CFR-3 + .5% Halad(R)-344 + 2#/sx Kol-Seal, 13.2ppg 1.65 yield 500# in 12.57hr CS 15% Excess.

Contingency 2nd Stage - Circulate cement to surface w/ 470sx HES light PP cmt w/ 5% Salt + .1% HR-800, 12.9ppg 1.85 yield 500# in 12.44hr CS 75% Excess followed by 180sx PP cmt, 14.8ppg 1.33 yield 500# in 6.31hr CS 125% Excess.

b. Production - Cement w/ 500sx Super H cmt w/ 3#/sx salt + .1% HR-800 + .3% CFR-3 + .5% Halad(R)-344 + 2#/sx Kol-Seal, 13.2ppg 1.65 yield 500# in 12.57hr CS 50% Excess. Estimated TOC @ 7000'.

Description of Cement Additives: Salt (Accelerator); CFR-3 (Dispersant); Kol-Seal, Poly-E-Flake (Lost Circulation Additive); Halad-344 (Low Fluid Loss Control); HR-601, HR-800 (Retarder) The above cement volumes could be revised pending the caliper measurement.

# 3. Mud Program

Depth Mud WT Vis Sec Fluid Loss Type 40-55 50-75cc/30min EnerSeal Spud Mud (MMH) 0-500' 8.5-9.0 28-32 38-50 500-3000' 9.8-10 NC NaCl Brine 3000-8000' 9.0-9.4 50-75cc/30min EnerSeal (MMH) Cut Brine 28-32 8000'-TD 8.8-9.6 NC

Remarks: The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

Oxy proposes to drill out the 10-3/4" surface casing shoe with a saturated brine system from 500-3000', which is the base of the salt system. At this point we will swap fluid systems to a high viscosity mixed metal hydroxide system. We will drill with this system to the intermediate TD @ 8000'.

We are also proposing to change the production mud system back to a cut brine system.

# OXY USA Inc. Cedar Canyon 27/28 Federal

# **Casing Design Assumptions:**

#### **Burst Loads**

#### CSG Test (Intermediate)

- Internal: Displacement fluid + 70% CSG Burst rating
- External: Pore Pressure from the Intermediate hole TD to Surface CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

#### CSG Test (Production)

- Internal: Fresh water displacement fluid + 80% CSG Burst rating
- External: Pore Pressure from the well TD the Intermediate CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

# Gas Kick (Intermediate)

- Internal: Gas Kick based on Pore Pressure or Fracture Gradient @ CSG shoe with a gas 0.115psi/ft Gas gradient to surface while drilling the next hole section (e.g. Gas Kick while drilling the production hole section is a burst load used to design the intermediate CSG)
- External: Pore Pressure from section TD to previous CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

#### Stimulation (Production)

- Internal: Displacement fluid + Max Frac treating pressure (not to exceed 80% CSG Burst rating)
- External: Pore Pressure from the well TD to the Intermediate CSG shoe and 8.5 ppg MWE to surface

# Collapse Loads

#### Lost Circulation (Intermediate)

- Internal: Losses experienced while drilling the next hole section (e.g. losses while drilling the production hole section are used as a collapse load to design the intermediate CSG). After losses there will be a column of mud inside the CSG with an equivalent weight to the Pore Pressure of the lost circulation zone
- External: MW of the drilling mud that was in the hole when the CSG was run

# Cementing (Intermediate/Production)

- Internal: Displacement Fluid
- External: Cement Slurries to TOC, MW to surface

# Full Evacuation (Production)

- Internal: Atmospheric Pressure
  - External: MW of the drilling mud that was in the hole when the CSG was run

# **Tension Loads**

#### Running CSG (Intermediate/Production)

• Axial load of the buoyant weight of the string plus either 100 klb over-pull or string weight in air, whichever is less

#### Green Cement (Intermediate/Production)

• Axial load of the buoyant weight of the string plus the cement plug bump pressure (Final displacement pressure + 500 psi )

Burst, Collapse and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software.

# **Conditions of Approval**

Oxy USA WTP LP Cedar Canyon 28 Fed 7H 30-015-43238

1.	The minimum	required fill	of cement behind	the <b>7-5/8</b> in	nch intermediate	casing is:

a.	First	stage	to DV	tool:

$\boxtimes$	Cement to circulate. If cement does not circulate, contact the appropriate BL	M office
	before proceeding with second stage cement job. Operator should have plan	s as to
	how they will achieve circulation on the next stage.	

Operator has proposed a contingency DV tool at 3000'. If operator circulates cement on the first stage, operator is approved to inflate the ACP and run the DV tool cancellation plug and cancel the second stage of the proposed cement plan. If cement does not circulate, operator will inflate ACP and proceed with the second stage.

b.	Second	stage	above	DV	tool:
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$\boxtimes$	Cement to surface.	If cement does n	ot circulate, cor	ntact the appropri	iate BLM office
	Wait on cement (V	<b>VOC</b> ) time for a	primary ceme	ent job is to inclu	ıde the lead
	cement slurry due	to Cave/Karst.			