o Form \$160-3 (December 1990)

# UNITED STATES DEPARTMENT OF THE INTERIOR

SUBMIT IN

(See other instructions on

Form approved.

	BUREAU OF LA	ND MANAGEMENT	reverse nde)	5.LEASE	DESIGNATION AND SERIAL	L NO.
Al	PPLICATION FOR PER	MIT TO DRILL OR DE	EPEN		/10405444	
la TYPE OF WORK:	DRILL 🖂		I. <del>On y</del> is		AN, ALLOTTEE OR TRIBE N	(AME
b. TYPE OF WELL:			S21 2	IV/A	GREEMENT NAME	
OIL WELL:	WELL Other		2012 D-283	N/A		
2 NAME OF OPERA			S SOUR! LASON 1 10 CO.	8.FARM (	OR LEASE NAME, WELL NO	).
	DEVON ENERGY CORPO	DRATION (NEVADA)		Todd "2 9.API WE	23L" Federal #21	
3. ADDRESS AND TH				30-014	27 00	)
4 LOCATION OF WE	LL (Report location clearly and in	E 1500, OKC, OK 73102 (40			AND POOL, OR WILDCAT	<u> </u>
	FSL & 660' FWL, Unit L, Sec				Wells (Delaware)	
		D 1	11 N NATE()		,R.,M.,OR BLOCK AND SUR	VEY OR AREA
At top proposed prod	. zone (SAME)	M = L	11-P-P07454	Unit I Section	L on 23-T23S-R31E	
14.DISTANCE IN MILES AN	D DIRECTION FROM NEAREST TOWN O				TY OR PARISH	13. STATE
35 miles WNW of Ja	l, New Mexico		21314151677787	Eddy		New Mexic
15.DISTANCE FROM PROPO		16.NO. OF ACRES IN LEASE	4 5	<u> </u>	17.NO. OF ACRES AS	SIGNED
LOCATION TO NEARES PROPERTY OR LEASE I		16.NO. OF ACRES IN LEASE	101 Tr 102		TO THIS WELL	
(Also to nearest drig, unit line 18.DISTANCE FROM PROPO	ne if any) DSED LOCATION*	19 PROPOSED DEPTH (M)	0 200	<u> </u>	40 20.ROTARY OR CABI	E TOOLS
TO NEAREST WELL, DR	ULLING, COMPLETED,	8800,	OCD ADVED	ļ	Rotary	TE IOOLS-
OR APPLIED FOR, ON T 21.ELEVATIONS (Show whet		/ 12.	ARTECIA	22. A	PPROX. DATE WORK WILL	.START*
GL 3428'		/&.		- 1	ird quarter, 1998	
		/	12030		<b>44</b>	
23.		PROPOSED CASING AND CE		***************************************		
SIZE OF HOLE	GRADE, SIZE OF CASING  13 3/8" H-40	WEIGHT PER FOOT	SETTING DEPTH	=/eve	QUANTITY OF	
11"	8 5/8" J-55	48#	850' W T N	200	500 sx 35/65 Poz + 20	
7 7/8"	5 1/2" J-55	15.5# & 17#	8800'	SS	1600 sx 35/65 Poz + 2 1st Stage 525 sx Silica	
and attachments. Drilling Program, Su Exhibits #1 = Blowor Exhibits #2 = Location Exhibits #3 = Road M Exhibits #4 = Wells W Exhibits #5 = Produc Exhibit #6 = Rotary M Exhibits #7 = Casing M H2S Operating Plan Archaeological Surve IN ABOVE SPACE DE	Map and Topo Map Vithin 1 Mile Radius tion Facilities Plat Rig Layout Design	The und and rest portions Lease #: Legal Do Bond Co BLM Bo A: If proposal is to deepen, give d data on subsurface locations and	dersigned accepts all applications concerning operations thereof, as described below NM-NM0405444 escription: Section 23-773 everage: Nationwide GE and #: CO-1104 SP lata on present productive zo I measured and true vertical R. Graham	ble terms ons conduct.  SRUVA NERAL ECIAL ne and prodepths. G	s, conditions, stipulations, s	ons od or  TS AND ATTACI
SIGNED (	radell Maham	TITLE Engineer	ring Technician DA	TE June	e 16, 1998	<del></del>
*(This space for Fede	ral or State office use)		V P V			
PERMIT NO			APPROVAL DATE _			
	not warrant or certify that the applican		# 10 Pr 14 959454			
mereon.					e the applicant to conduct o	perations
CONDITIONS OF APP	ROVAL, IF ANY:	Actine	• 6 6 6 6 6			
//	Tailing / Ca	Alaia	STATE DIRECTOR		7 9	A 5
APPROVED BY	JANICE L. GAM	<del>-</del> /		DA	re <u>7-9-</u>	<u> </u>
,		See Instructions On Re	verse Side		APPROVED FOR	11 YEAR
Title 18 U.S.C. Section 16 fraudulent statements or r	001, makes it a crime for any person epresentations as to any matter with	knowingly and willfully to make in its jurisdiction	to any department or agency of	f the Unite	d States any false, fictition	ous or

JOB #58478 / 48 SE / V.H.B.

Form C-102 Revised 02-10-94

State of New Mexico Energy, Minerals, and Natural Resources Department

Instructions on back

Submit to the Appropriate District Office State Lease — 4 copies Fee Lease — 3 copies

DISTRICT II
P. O. Drower DD
Artesia, NM 88211-0719

DISTRICT I P. O. Box 1980 Hobbs, NM 88241-1980

DISTRICT III 1000 Rio Brazos Rd. Aztec, NM 87410

# OIL CONSERVATION DIVISION P. 0. Box 2088 Santa Fe, New Mexico 87504-2088

AMENDED REPORT

API Number			<sup>2</sup> Pool Code		3 Pos	ol Name					
Deservate O		Ta		745		Ing1e	Wells (De	elav	vare)		
Property Cod	2e	5 Property N	ame		TON	D 23 L	TETETETE A T			* Well Number	_
OGRID No.		<sup>8</sup> Operator N	ame			<i>D</i>	FEDERAL			9 Elevation	
6	137			DEVON	ENER	GY CORPO	RATION	(1)	NEVADA)	3428	3'
				" SUI	RFACE	LOCATION					
L or lot no.	Section	Township	Range	B	Lot Ida	Feet from the	North/South	line	Feet from the	East/West line	County
L	23	23 SOUTH	31 EAST, I	N.M.P.M.		1980'	SOUTH		660'	WEST	EDDY
		"BOTTO	OM HOLE	LOCAT	ON IF	DIFFERE	NT FROM	SU	JRFACE		
or lot no.	Section	Township	Range	;	Lot Ida	Feet from the	North/South	line	Feet from the	East/West line	County
Dedicated Ac	res   13 Jo	int or Infill	14 Consolidatio	n Code	15 Order	<u> </u>	<u></u>			L	L
40		01 111111	Consolidado	n code	order .	110.					
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			!							R. Graham	
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#### **DRILLING PROGRAM**

Attached to Form 3160-3 Devon Energy Corporation (Nevada) TODD "23L" FEDERAL #21 1980' FSL & 660' FWL Section 23-T23S-R31E, Unit L Eddy County, New Mexico

#### 1. Geologic Name of Surface Formation

Permian

## 2. Estimated Tops of Important Geologic Markers

800'
1100'
3900'
4400'
5600'
7000'
8300'
8800'

# 3. Estimated Depths of Possible Fresh Water-, Oil-, or Gas-Bearing Formations

Upper Permian Sands	above 800'	fresh water
Delaware (Bell Canyon)	4400'	oil
Delaware (Cherry Canyon)	6000'	oil
Delaware (Brushy Canyon)	8000'	oil

No other formations are expected to yield oil, gas or fresh water in measurable volumes. The surface fresh water sands will be protected by setting 13 3/8" casing at 850' and circulating cement back to surface. The Potash and Salt intervals will be protected by setting 8 5/8" casing at 4350' and circulating cement to surface. The Delaware intervals will be isolated by setting 5 1/2" casing to total depth and circulating cement above the base of the 8 5/8" casing.

#### 4. <u>Casing Program</u>

<b>Hole Size</b>	Interval	<b>Casing OD</b>	Weight	Grade	Type
30"	0-40'	20"	•	Conductor	0.30" wall
17 1/2"	0-850'	13 3/8"	48#	H-40	ST&C, new R-3
11"	0-4350'	8 5/8"	32#	J-55	ST&C, new R-3
7 7/8"	0'-TD (8800'±)	5 1/2"	15.5# & 17#	J-55	LT&C, new R-3

#### Cementing Program

20" Conductor Casing	Cement with Ready-mix to surface.
13 3/8" Surface Casing	Cement to surface using 500 sx Poz (35% Poz, 65% Class C, 6% gel) with 2% CaCl <sub>2</sub> and 1/4 lb/sx Cellophane flakes + 200 sx Class C with 2% CaCl <sub>2</sub> and 1/4 lb/sx Cellophane flakes.
8 5/8" Intermediate Casing	Cement to surface using 1600 sx Poz (35% Poz, 65% Class C, 6% gel, 15% salt) with 1/4 lb/sx Cellophane flakes + 200 sx Class C with 2% CaCl <sub>2</sub> , 1/4 lb/sx Cellophane flakes
5 1/2" Production Casing	Cement 1st stage with 525 sx Silica Lite (Class H) with 3% salt, 0.6% FL additive, 1/4 lb/sx Cellophane flakes
with DV tool at ±5500'	Cement 2nd stage with 225 sx Poz (35% Poz, 65% Class H, 6% gel) with 1/4 lb/sx Cellophane flakes + 400 sx Class H with 4% gel, 5% salt, 1/4 lb/sx Cellophane flakes.

The above cement volumes could be revised pending the caliper measurement from the open hole logs. The top of cement is designed to reach  $450^{\circ}\pm$  above the  $85/8^{\circ}$  casing seat at  $4350^{\circ}$ .

## 5. <u>Minimum Specifications for Pressure Control</u>

The blowout preventer equipment (BOP) shown in Exhibit #1 will consist of a (3M system) double ram type (2000 psi WP) preventer and a bag-type (Hydril) preventer (2000 psi WP). Both units will be hydraulically operated and the ram type preventer will be equipped with blind rams on top and 4 1/2" drill pipe rams on bottom. Both BOP's will be installed on the 13 3/8" surface casing and utilized continuously until total depth is reached. All BOP's and associated equipment will be tested to 1200 psi

before drilling out the 13 3/8" casing shoe (70% of 48# H-40 casing). Prior to drilling out the 8 5/8" casing shoe, the BOP's and Hydril will be function tested as per BLM drilling Operations Order #2.

Pipe rams will be operated and checked each 24 hour period and each time the drill pipe is out of the hole. These functional tests will be documented on the daily drillers log. A 2" kill line and 3" choke line will be incorporated in the drilling spool below the ram-type BOP. Other accessory BOP equipment will include a kelly cock, floor safety valve, choke lines and choke manifold having 3000 psi WP rating.

#### 6. Types and Characteristics of the Proposed Mud System

The well will be drilled to total depth using brine, cut brine and polymer mud systems. Depths of systems are as follows.

		Weight	Viscosity	Water Loss
Depth	Туре	(ppg)	(1/sec)	(cc/30 mins)
0-850'	Fresh water	8.8	34-36	No control
850-4350'	Brine water	10.0	28	No control
4350'-TD	Fresh water polymer	8.8	32-36	10-20

The necessary mud products for weight addition and fluid loss control will be on location at all times.

# 7. Auxiliary Well Control and Monitoring Equipment

- A. A kelly cock will be in the drill string at all times.
- B. A full opening drill pipe stabbing valve having the appropriate connections will be on the rig floor at all times.
- C. Hydrogen Sulfide detection equipment (Compliance Package) will be in operation when drilling out the 13 3/8" casing shoe until the 5 1/2" casing is cemented.

#### 8. <u>Logging, Testing and Coring Program</u>

- A. Drill stem tests will be based on geological sample shows.
- B. The open hole wireline logging program will be as follows.

TD to intermediate casing: Induction / Gamma Ray / Neutron / Density Log.

TD to surface: Neutron with Gamma Ray.

- C. Rotary sidewall cores are planned.
- D. Additional testing will be initiated subsequent to setting the 5 1/2" production casing. Specific intervals will be targeted based on log evaluation, geological sample shows and drill stem tests.

#### 9. Abnormal Pressures, Temperatures and Potential Hazards

No abnormal pressures or temperatures are foreseen. The anticipated bottom hole temperature at total depth is approximately 130 degrees and maximum bottom hole pressure is approximately 2900 psig. No hydrogen sulfide gas has been reported or is known to exist at these depths in this area. No major lost circulation intervals have been encountered in adjacent wells.

#### 10. Anticipated Starting Date and Duration of Operations

A Cultural Resources Examination will be completed by Don Clifton Archaeological Consultant, and submitted to the BLM. Road and location preparation will not be undertaken until approval has been received from the BLM. If approved, the anticipated spud date for the well will be in the third quarter, 1998. The drilling operation should require approximately 21 days. If the well is deemed productive, completion operations will require, at minimum, an additional 30 days of testing to ascertain whether permanent production facilities will be constructed.

#### 3,000 psi Working Pressure

#### 3 MWP

#### STACK REQUIREMENTS

No.	liem		Min. I.D.	Min. Nominal
1	Flowline			
2	Fill up line			2*
3	Drilling nipple			
4	Annular preventer			
5	Two single or one dual hy operated rams	draulically		
6a	Drilling spool with 2" min. 3" min choke line outlets	kill line and		
6b	2° min. kill line and 3° mi outlets in ram. (Alternate (			
7	Valve	Gale [] Plug []	3-1/8"	
8	Gate valve—power opera	led	3-1/8"	
9	Line to choke manifold			3-
10	Valves	Gate C Plug C	2-1/16"	
11	Check valve		2-1/16"	
12	Casing head			
13	Valve	Gate [] Plug []	1-13/16*	
14	Pressure gauge with need	de valve		
15	Kill line to rig mud pump			2*

<b>3</b>		P	
<b>@——</b>		3	
	RAJUHMA RETHIVI	-0	
81	INDRAMS	<b>)</b>	
-	IPE RAMS		
	DRILLING		
	CASING	(T) (B)	•
(6)	CASING	(B)	Œ
		AMNULAR PREVENTER  BLIND RAMS  PIPE RAMS  CASING HEAD	ANNULAR PREVENTER  BLIND RAMS  PIPE RAMS  OPIPE RAMS  CASING HEAD  PREVENTER  OPIPE RAMS  OPIPE RAMS  OPIPE RAMS  OPIPE RAMS  OPIPE RAMS  OPIPE RAMS  OPIPE RAMS

CONFIGURATION

		,	OPTIONAL		
16	Flanged valve			1-13/16"	

#### CONTRACTOR'S OPTION TO FURNISH:

- All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 3,000 psi, minimum.
- Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3.BOP controls, to be located near drillers position.
- 4. Kelly equipped with Kelly cock.
- 5.Inside blowout prevventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6.Kelly saver-sub equipped with rubber casing protector at all times.
- 7.Plug type blowout preventer tester.
- 8.Extra set pipe rams to fit drill pipe in use on location at all times.
- 9. Type RX ring gaskets in place of Type R.

#### MEC TO FURNISH:

- 1.Bradenhead or casinghead and side valves.
- 2. Wear bushing, if required.

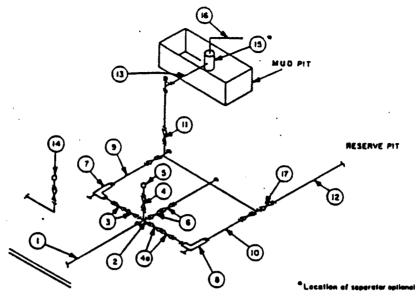
#### **GENERAL NOTES:**

- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2.All connections, valves, fittings, piping, etc., subject to well or pump pressure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through chore. Valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position.
- 4. Chokes will be positioned so as not to hamper or delay changing of choke beans. Replaceable parts for edjustable choke, other bean sizes, retainers, and choke wrenches to be conveniently located for immediate use.
- 5.All valves to be equipped with handwheels or handles ready for immediate use.
- 6. Choke lines must be suitably anchored.

- Handwheels and extensions to be connected and ready for use.
- Valves adjacent to driffing spool to be kept open. Use outside valves except for emergency.
- All seamless steel control piping (3000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted.
- 10. Casinghead connections shall not be used except in case of emergency.
- 11.Do not use kill line for routine lill-up operations.

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3 MWP - 5 MWP - 10 MWP



BEYOND SUB	571	RUC	TU	A (
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			MINII	MUM REQL	JIREMENT!	5				
	3,000 MWP 5,000 MWP 10,000 MWP								•	
No.		I.D.	NOMINAL	RATING	I.O.	NOMINAL	RATING	I.D.	NOMINAL	RATING
1	Line from drilling spool		3-	3,000		3-	5,000		3-	10,000
2	Cross 3"x3"x3"x2"			3,000			5,000			
	Cross 3"x3"x3"x3"									10,000
3	Valves <sup>(1)</sup> Gate □ Plug □(2)	3-1/8"		3,000	3-1/8*		5.000	3-1/8"		10,000
4	Valve Gate □ Plug □(2)	1-13/16*		3,000	1-13/16"		5,000	1-13/16"		10,000
4a	Valves(1)	2-1/16"		3,000	2-1/16"		5,000	3-1/8"		10,000
5	Pressure Gauge			3,000			5.000			10,000
6	Valves Gate □ Plug □(2)	3-1/8*		3.000	3-1/8"		5,000	3-1/8*		10,000
7	Adjustable Choke(3)	2°		3,000	5.		5.000	2-		10,000
8	Adjustable Choke	1.		3,000	1*		5,000	2*		10,000
9	Line		3.	3,000		3-	5,000		3-	10,000
10	Line		2-	3,000		2°	5,000	<del>-</del> "	3"	10,000
11	Valves Gate □ Plug □(2)	3-1/8*		3,000	3-1/8"		5,000	3-1/8"		10,000
12	Lines		3.	1,000		3-	1,000		3-	2,000
13	Lines		3-	1,000		3-	1,000	•	3"	2.000
14	Remote reading compound standpipe pressure gauge			3.000			5,000	•		10,000
15	Gas Separator		2'x5'			2'x5'			2'15'	
16	Line		4*	1,000		4"	1,000		4.	2,000
17	Valves Gate □ (2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8"		10,000

- (1) Only one required in Class 3M.
- (2) Gate valves only shall be used for Class 10M.
- (3) Remote operated hydraulic choke required on 5,000 pai and 10,000 pai for drilling.

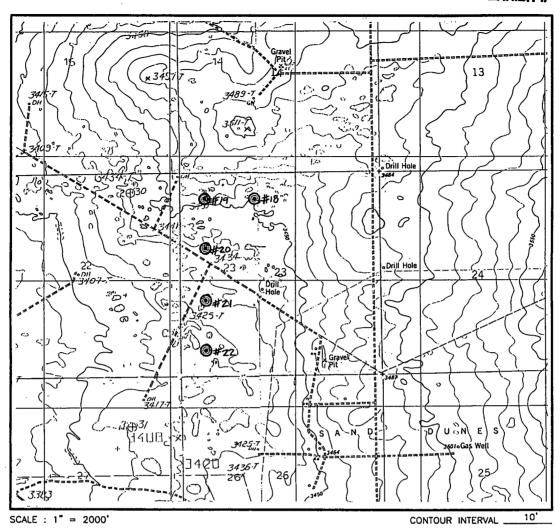
#### **EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS**

- 1. All connections in choke manifold shall be weided, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely enchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.
- 7. Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as practical from the well.

# Exhibit #1A NOTES REGARDING BLOWOUT PREVENTERS

Devon Energy Corporation (Nevada)
TODD "23L" FEDERAL #21
1980' FSL & 660' FWL
Section 23-T23S-R31E, Unit L
Eddy County, New Mexico

- 1. Drilling nipple will be constructed so it can be removed mechanically without the aid of a welder. The minimum internal diameter will equal BOP bore.
- 2. Wear ring will be properly installed in head.
- 3. Blowout preventer and all associated fittings will be in operable condition to withstand a minimum 3000 psi working pressure.
- 4. All fittings will be flanged.
- 5. A full bore safety valve tested to a minimum 3000 psi WP with proper thread connections will be available on the rotary rig floor at all times.
- 6. All choke lines will be anchored to prevent movement.
- 7. All BOP equipment will be equal to or larger in bore than the internal diameter of the last casing string.
- 8. Will maintain a kelly cock attached to the kelly.
- 9. Hand wheels and wrenches will be properly installed and tested for safe operation.
- 10. Hydraulic floor control for blowout preventer will be located as near in proximity to driller's controls as possible.
- 11. All BOP equipment will meet API standards and include a minimum 40 gallon accumulator having two independent means of power to initiate closing operation.



SECTION	23	TWP	23-S	RGE	:	31-E			
SURVEY	NEW ME	XICO PE	RINCIPAL	MERIDI.	AN	· ·			
COUNTY	ED(	DY	STA	TE	NM				
OPERATOR DEVON ENERGY CORPORATION									
U.S.G.S. TOPOGRAPHIC MAP									

LOS MEDANOS & BOOTLEG RIDGE

NAME LOCATION		ELEVATION LAT.	LONG.	
TODD 23 C #18	660' FNL & 1980' FWL	3455' N 32'17'42.9"	W 103°45'00.8"	
TODD 23 D #19	660' FNL & 660' FWL	3461' N 32'17'43.0"	W 103'45'16.2"	
TODD 23 E #20	1980' FNL & 660' FWL	3438' N 32'17'29.9"	W 103°45'16.2"	
TODO 23 L #21	1980' FSL & 660' FWL	3428' N 32'17'16.8"	W 103'45'16.2"	
TODD 23 M #22	660' FSL & 660' FWL	3421' N 32'17'03.7"	W 103°45'16.2"	

These locations have been very carefully staked on the ground according to the best official survey records, maps, and other data available to us. Review this plot and notify us immediately of any possible discrepancy.

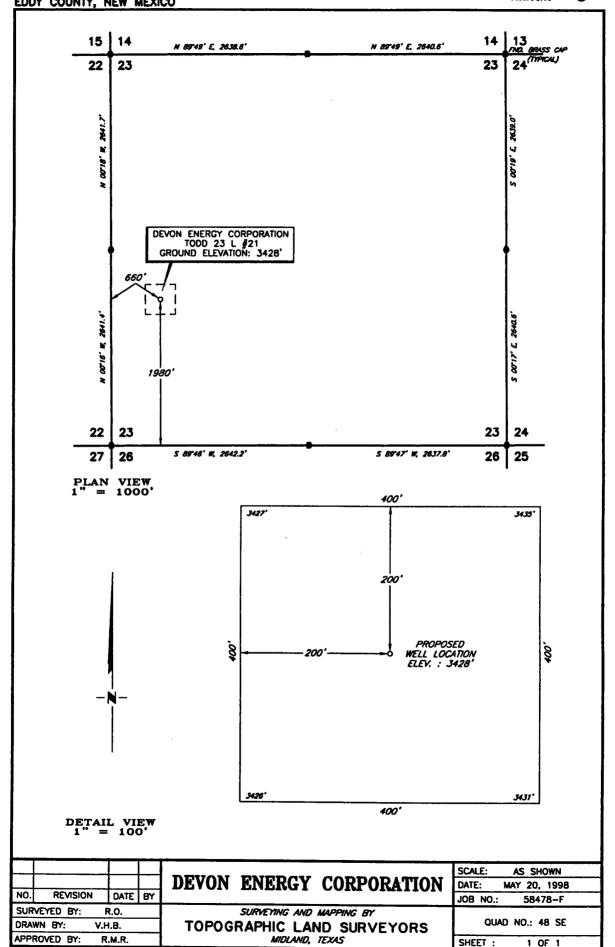
### TOPOGRAPHIC LAND SURVEYORS

Surveying & Mapping for the Oil & Gas Industry

1307 N. HOBART PAMPA, TX. 79065

6709 N. CLASSEN BLVD. OKLAHOMA CITY, OK. 73116

2903 N. BIG SPRING MIDLAND. TX. 79705



#### DEVON ENERGY

Operator: DEVON EMERGY CORP | Well Name: TODD FEDERAL AREA
Project ID: | Location: T235-R31E

Design Parameters:	Design Factors:	_	
Must weight ( 9.00 ppg) : 0.468 psi/ft	Collapse	: 1.12	25
Shut in surface pressure : 765 psi	Burst	: 1.00	1
Internal gradient (burst) : 0.100 psi/ft	8 Round	: 1.80	(4)
Annular gradient (burst) : 0.000 psi/ft	. Buttress		(4)
Tensile load is determined using air weight	Body Yield	: 1.50	(3)
Service rating is "Sweat"	Overpuil .	:	O Lines.

	Length (feet)	Size (in.)	Weight (lb/ft	Grade	e Joi	nt 	Depth (feet)	Drift (in.)	Cost
1	850	13-3/8	48.00	H-40	) STE	3	850	12.559	
	Load (psi)	Collapse Stryth (psi)	S.F.	Burst Load (psi)	Min Int Stryth (psi)	Yield S.F.			S.F
1	397	740	1.864	850	1730	2.04	40.8	0 322	7.89

Prepared by : CHUCK HORSMAN, Oklahoma City, OK

Date : 06-04-1993

Remarks

Minimum segment length for the 850 foot well is 800 feet.

Surface string:

Next string will set at 4,400 ft. with 10.00 ppg mud (pore pressure of 2,286 psi.) The frac gradient of 1.000 at the casing sest results in an injection pressure of 850 psi. Effective BMP (for burst) is 850 psi.

#### DEVON ENERGY

STEC

Min Int Yield

S.F.

1.11

Strath

(psi)

3930

4,400

Load

140.80

(kips) (kips)

7.875

Tension

Strgth

372

S.F

2.64

Operator: DEVON EMERGY CORP	Well Name: TODD FEDERAL AREA				
Project D:	Location: T23S-E31E				
Design Parameters:  **Multiweight ( 9.80 ppg) : 0.509 psi/ft  **Shot in surface pressure : 3487 psi  Internal gradient (burst) : 0.100 psi/ft  **Annular gradient (burst) : 0.000 psi/ft  Tensile load is determined using air weight  **Service rating is "Sweet"	Design Factors:         Collapse       : 1.125         Burst       : 1.00         8 Round       : 1.80 (J)         Buttress       : 9.89 (J)         Body Yield       : 1.50 (B)         Overputt       : 0 ths.				
Length Size Weight Grade (feet) (in.) (lb/ft)	Joint Depth Drift Cost (feet) (in.)				

J-55

Burst

Load

(pgi)

3527

CHUCK HORSMAN, Oklahoma City, OK Prepared by :

32.00

Date 06-04-1993

4.400 8-5/8"

Load

(psi)

2240

Collapse

(psi)

2530

Strgth S.F.

Remarks

1

1

Minimum segment length for the 4,400 foot well is 800 feet.

1.129

Surface/Intermediate string:

Next string will set at 8,400 ft. with 9.00 ppg sud (pore pressure of 3,927 psi.) The frac gradient of 1.000 at the casing seat results in an injection pressure of 4,400 psi. Effective BMP (for burst) is 3,527 psi.

The design factors used in this casing string design are as shown above. As a general guide-NOTE: Line, Lone Star Steel recommends using minimum design factors of 1.125 - Collapse (with evacuated casing), 1.8 - Burst, 1.8 - 8 Round Tension, 1.6 - Buttress Tension, and 1.5 - Body Yield. Collapse strength under axial tension was calculated based on the Westcott, Dunlop and Kemier curve. Engineering responsibility for use of this design will be that of the purchaser. Costs for this design are based on a 1990 pricing model. (Version 1.06)

#### DEVON ENERGY

Operator: DEVON ENERGY CORP | Well Name: TODD FEDERAL AREA
Project ID: | Location: T235-R31E

Design Factors: Design Parameters: Med weight ( 9.00 ppg) : 0.460 pai/ft Callepse : 1.125 Shut in guriace pressure : 3216 psi Bress : 1.00 Internal gradient (hurst) : 0.100 psi/ft 8 Round : 1.80 (LT) hummler gradient (hurst) : 0.000 pmi/ft Dectross . . 3.43 (J) Totalle load is determined using air weight Body Yield : 1.50 (2) Service rating is "Sweet" Overpull 0 lbs. ees marries ees Design factor for joint strength enceeded in design!

	Length (feet)	Size (in.)	Weight (lb/ft		e Joi	nt	Depth (feet)	Drift (in.)	Cost
1 2 3	1,200 6,200 1,350	5-1/2" 5-1/2" 5-1/2"	17.00 15.50 17.00	J-5: J-5: J-5:	LTE	2	1,200 7,400 8,750	4.767 4.825 4.767	
	load (psi)	Collapse Stryth (psi)	S.F.	Burst Load (psi)	Min Int Strgth (psi)	Yield S.F.	Load (kips)	Tension Strgth (kips)	S.F.
1 2 3	561 3460 4091	3897 3927 4910	6.947 1.135 1.200	3336 3956 4091	5320 4810 5320	1.59 1.22 1.30	139.45 119.05 22.95	217	1.77 J 1.82 J 10.76 J

Prepared by : TOM PEPPER, Oklahoma City, OK

Date : 07-10-1995

Remarks

Minimum segment length for the 8,750 foot well is 500 feet.

The end gradient and bottom hole pressures (for burst) are 0.448 pmi/ft and

4.091 psi, respectively.

NOTE: The design factors used in this casing string design are as shown above. As a general guideline, Lone Star Steel recommends using minimum design factors of 1.125 - Collapse (with evecuated casing), 1.0 - Burst, 1.8 - 8 Round Tanation, 1.6 - Buttress Tanation, and 1.5 - Body Tiald. Collapse strength under exial tension was calculated based on the Mestcott. Dunlop and Emaler curve. Engineering responsibility for use of this design will be that of the purchaser. Costs for this design are based on a 1990 pricing model. (Version 1.05)

# **DEVON ENERGY CORPORATION**

#### HYDROGEN SULFIDE DRILLING OPERATIONS PLAN

#### A. Hydrogen Sulfide Training

All rig crews and company personnel will receive training from a qualified instructor in the following areas prior to penetrating any hydrogen sulfide bearing formations during drilling operations:

- 1. The hazards and characteristics of hydrogen sulfide (H2S).
- 2. The proper use and maintenance of the H2S safety equipment and of personal protective equipment to be utilized at the location such as H2S detection monitors, alarms and warning systems, and breathing equipment. Briefing areas and evacuation procedures will also be discussed and established.
- 3. Proper rescue techniques and procedures will be discussed and established.

In addition to the above, supervisory personnel will be trained in the prevention of oil and gas well blowouts in accordance with Minerals Management Service Standards Subpart - 0 - 250 - 212.

Prior to penetrating any known H2S bearing formation, H2S training will be required at the rig sight for all rig crews and company personnel that have not previously received such training. This instruction will be provided by a qualified instructor with each individual being required to pass a 20 question test regarding H2S safety procedures. All contract personnel employed on an unscheduled basis will be required to have received appropriate H2S training.

This Hydrogen Sulfide Drilling And Operations Plan shall be available at the wellsite during drilling operations.

#### **B. H2S Safety Equipment And Systems**

All H2S safety equipment and systems will be installed, tested, and operational when drilling operations reach a depth approximately 500' above any known or probable H2S bearing formation. The safety systems to be utilized during drilling operations are as follows:

#### 1. Well Control Equipment

- (a) Double ram BOP with a properly sized closing unit and pipe rams to accommodate all pipe sizes in use.
- (b) A choke manifold with a minimum of one remote choke.

#### 2. H2S Detection And Monitoring Equipment

- (a) Three (3) H2S detection monitors will be placed in service at the location. One monitor will be placed near the bell nipple on the rig floor; one will be placed at the rig substructure; and, one will be at the working mud pits or shale shaker. This monitoring system will have warning lights and audible alarms that will alert personnel when H2S levels reach 10 ppm.
- (b) One (1) Sensidyne Pump with the appropriate detection tubes will also be available to perform spot checks for H2S concentrations in any remote or isolated areas.

#### 3. Protective Equipment For Essential Personnel

Protective equipment will consist of the following:

- (a) Four (4) five minute escape packs located at strategic points around the rig.
- (b) Two (2) thirty minute rescue packs to be located at the designated briefing areas.

# 4. Visual Warning System

Visual warning system will consist of the following:

- (a) Two wind direction indicators.
- (b) One condition / warning sign which will be posted on the road providing direct access to the location. The sign will contain lettering of sufficient size to be readable at a reasonable distance from the immediate location. The sign will inform the public that a hydrogen sulfide gas environment could be encountered at the location.

#### 5. Mud Program

Operations Plan

The mud program has been designed to minimize the volume of H2S circulated to surface. Proper mud weight and safe drilling practices (for example, keeping the hole filled during trips) will minimize hazards when drilling in H2S bearing formations.

#### 6. Metallurgy

All drill strings, casings, tubing, wellhead, blowout preventers, drilling spools, kill lines, choke manifold and lines and valves shall be suitable for H2S service.

#### 7. Communication

Cellular telephone communication will be available in company vehicles.

#### C. Diagram of Drilling Location

Attached is a diagram representing a typical location layout as well as the location of H2S monitors, briefing areas and wind direction indicators.