Form	3160-5
(June	2015)

	FORM APPROVED
,	OMB NO. 1004-0137
	Expires: January 31, 2018

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Serial No.	o.
IM114973	173
IM1	149

Ľ abandoned well. Use form 3160-3 (APD) for such proposals.

6. If Indian, Allottee or Tribe Name

SUBMIT IN 1		7. If Unit or CA/Agre	ement,	Name and/or No.				
1. Type of Well Oil Well Gas Well Oth			8. Well Name and No. SALT FORK 3 4 FEDERAL COM 1H					
2. Name of Operator APACHE CORPORATION	DRES b.com		9. API Well No. 30-015-43665-00-X1					
3a. Address 303 VETERANS AIRPARK LA MIDLAND, TX 79705	NE SUITE 3000	3b. Phone No Ph: 432.81	. (include area code) 8.1167		10. Field and Pool or Exploratory Area LEO			
4. Location of Well (Footage, Sec., T.	, R., M., or Survey Description)				11. County or Parish, State			
Sec 3 T19S R30E NESW 236	4FSL 2258FWL				EDDY COUNTY, NM			
12. CHECK THE AF	PPROPRIATE BOX(ES)	TO INDICA	TE NATURE OI	F NOTICE,	REPORT, OR OT	HER I	DATA	
TYPE OF SUBMISSION			TYPE OF	ACTION				
Notice of Intent	□ Acidize	Dee	pen	Product	ion (Start/Resume)		Water Shut-Off	
	Alter Casing	🗖 Hyd	raulic Fracturing	🗖 Reclama	ation	ים	Well Integrity	
Subsequent Report	Casing Repair	🗖 New	Construction	🗖 Recomp	olete		Other	
Final Abandonment Notice	Change Plans	🗖 Plug	and Abandon	Tempor	arily Abandon	Dri	lling Operations	
—	Convert to Injection	🗖 Plug	Back	🗖 Water D	Disposal			
will request to pmp scavenger to better cmt bond with csg/op scavenger slurry is planned to contingency option for prod cs DVT - ECP may be placed bel minimum of 200' above currer Please see following update to contingency 2-stage cmt job:	cmt slurry ahead of lead en hole. Lead slurry volur circ out. Apache also res g cmt procedure. This op low DVT. DVT shall be se t shoe. Cmt will be adjust o cmt details for modificati	slūrry to aid i ne will be cal pectfully requ tion will allow t minimum of ied proportior ion to single s	n removal of OBI ic to circ to surf. A jest approval to a for 2-stage cmt 50' below previc tately based on p stage prod cmt jo	M & contribu All ad an Add job utilizing bus constant blacement	ATTACHED MITIONS OI MM OI	F AI	R PROVAL DISTRICT	
						<u>AHR</u>	n 7 - 2017	
14. Thereby certify that the foregoing is Con Name (Printed/Typed) SORINA F	true and correct. Electronic Submission #3 For APACHE Imitted to AFMSS for proce	382651 verifie CORPORAT essing by PRI	d by the BLM Wel ION, sent to the C SCILLA PEREZ or Title SUBMIT	l Informatior Carlsbad n 07/29/2017 ITTING CON	n System (17PP0782SE) TACT	REC	CEIVED	
Signature (Electronic S	Submission)		Date 07/26/20	017				
	THIS SPACE FC	OR FEDERA	L OR STATE		SE			
Approved By_ZQTA STEVENS			TitlePETROLE	UM ENGINI	EER		Date 08/02/2017	
Conditions of approval, if any, are attache certify that the applicant holds legal or equivient would entitle the applicant to condu- which would entitle the applicant to condu-	Office Carlsbac	1						
Fitle 18 U.S.C. Section 1001 and Title 43 States any false, fictitious or fraudulent s	U.S.C. Section 1212, make it a statements or representations as	crime for any pe to any matter w	erson knowingly and ithin its jurisdiction.	willfully to ma	ake to any department o	r agency	of the United	
Instructions on page 2) ** BLM REV	ISED ** BLM REVISED	D ** BLM RE	EVISED ** BLN	I REVISED) ** BLM REVISE	D **		

Additional data for EC transaction #382651 that would not fit on the form

32. Additional remarks, continued

Prod Casing: Apache plans to cmt to surf regardless of whether a single stage or 2-stage procedure is implemented.

Old Prod Csg Single Stage Cmt Job: (20% excess on lead & 20% excess on tail to design for cmt top @ 3450')

Lead: 265sx 50/50 Poz:H, 10% gel, 5% salt(11.9# 2.32yld, 13.08gal/sk) (12 hr-47 psi; 24 hr-284 psi 500# comp strength hrs: 72) Tail: 1600sx TXI light w/0.3% fluid loss, 0.2% retarder (12.8# 1.44yld 7.56gal/sk) (12 hr-28 psi; 24 hr-1193 psi 500# comp strength hrs: 18)

New Prod Csg Single Stage Cmt Job Modification: (20% excess on lead & 20% excess on tail to design for lead cmt top at surf)

Scavenger: 100sx 50/50 Poz:H, 10% gel, 0.25% CR-150(11.0# 2.98yld 18.3gal/sk) (12 hr-1 psi; 24 hr-16 ps 41 hr comp strength: 50 psi)

Lead: 500sx 50/50 Poz:H, 10% gel, 5% salt(11.9# 2.32yld 13.08gal/sx (12 hr-47 psi; 24 hr-284 psi 500# comp strength hrs: 72)

Tail: 1600sx TXI light w/0.3% fluid loss, 0.2% retarder(12.8# 1.44yld 7.56gal/sx) (12 hr-28 psi; 24hr-1193 psi 500# comp strength hrs: 18)

New Contingency Prod Csg 2- Stage Cmt Job: (20% excess on lead & 20% excess on tail for both stages to design for cmt top at surf)

DVT set @ 7200'; If the setting depth changes, cmt volumes will be adjusted proportionately.

Stage 1:

Tail: 1565sx TXI light w/0.3% fluid loss, 0.2% retarder (12.8# 1.44yld 7.56gal/sx) (12 hr-28 psi; 1193 psi 500# comp strength hrs: 18)

Stage 2

Lead: 471sx 50/50 Poz:H, 10% gel, 5% salt (11.9# 2.32yld 13.08gal/sx (12 hr-47 psi; 24 hr-284 psi 500# comp strength hrs: 72)

Tail: 100sx Class H w/1.00% FL62, 0.30% FL52, 0.40% CD32, 0.75% EC1, 0.25% SMS, 0.005 #/sk Static Free, 0.005 gps FP6L (15.6# 1.2yld 5.207 gal/sk) (12 hr-1533 psi; 24 hr-2041 psi 500# comp strength hrs: 5.3)

PECOS DISTRICT CONDITIONS OF APPROVAL

OPERATOR'S NAME:	Apache Corporation
LEASE NO.:	NMNM114973
WELL NAME & NO.:	Salt Fork 3 4 Federal Com 1H
SURFACE HOLE FOOTAGE:	2364'/S & 2258'/W
BOTTOM HOLE FOOTAGE	1980'/S & 330'/W
LOCATION:	Section 3, T.19 S., R.30 E., NMPM
COUNTY:	Eddy County, New Mexico

All previous COAs still apply except the following:

DRILLING

A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Eddy County Call the Carls

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. A Hydrogen Sulfide (H2S) Drilling Plan shall be activated 500 feet prior to drilling into the Queen formation. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.
- Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.

4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).

The initial wellhead installed on the well will remain on the well with spools used as needed.

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) for Potash Areas:

After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least <u>24 hours</u>. WOC time will be recorded in the driller's log. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE.

Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

HIGH CAVE/ KARST AREA: A MINIMUM OF TWO CASING STRINGS CEMENTED TO SURFACE IS REQUIRED IN HIGH CAVE/KARST AREAS. THE CEMENT MUST BE IN A SOLID SHEATH. THEREFORE, ONE INCH OPERATIONS ARE NOT SUFFICIENT TO PROTECT CAVE KARST RESOURCES. A CASING DESIGN THAT HAS A ONE INCH JOB PERFORMED DOES NOT COUNT AS A SOLID SHEATH.

<u>ON A THREE STRING DESIGN:</u> IF THE PRIMARY CEMENT JOB ON THE SURFACE CASING DOES NOT CIRCULATE, THEN THE NEXT TWO CASING STRINGS MUST BE CEMENTED TO SURFACE.

Risks:

Possibility of water flows in the Salado and in the Artesia Group. Possibility of lost circulation in the Artesia Group. Secretary Potash.

- 1. The **13-3/8** inch surface casing shall be set at approximately 415 feet (in a competent bed of an anhydrite zone, and if salt is encountered, set casing at least 25 feet above the salt) and cemented to the surface.
 - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.

- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The minimum required fill of cement behind the 9/5/8 inch intermediate casing is:

Option 1:

Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/ karst and potash.

Option 2:

Operator has proposed DV tool at depth of 1200 feet, but will adjust cement proportionately if moved. DV tool shall be set a minimum of 50 feet below previous shoe and a minimum of 200 feet above current shoe. Operator shall submit sundry if DV tool depth cannot be set in this range.

- a. First stage to DV tool:
- Cement to circulate. If cement does not circulate, contact the appropriate BLM office before proceeding with second stage cement job. Operator should have plans as to how they will achieve circulation on the next stage.
- b. Second stage above DV tool:
- Cement to surface. If cement does not circulate, contact the appropriate BLM office. Excess calculates to 19% Additional cement may be required.

If cement does not circulate to surface on the intermediate casing, the cement on the production casing must come to surface.

Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.

3. The minimum required fill of cement behind the 5-1/2 inch production casing is:

Option 1:

Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/ karst and potash.

Option 2:

Operator has proposed DV tool at depth of 7200 feet, but will adjust cement proportionately if moved. DV tool shall be set a minimum of 50 feet below previous shoe and a minimum of 200 feet above current shoe. Operator shall submit sundry if DV tool depth cannot be set in this range.

- c. First stage to DV tool:
- Cement to circulate. If cement does not circulate, contact the appropriate BLM office before proceeding with second stage cement job. Operator should have plans as to how they will achieve circulation on the next stage.

d. Second stage above DV tool:

Cement to surface. If cement does not circulate, contact the appropriate BLM office. Excess calculates to -18% - Additional cement may be required.

- 4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
- 5. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API 53.
- 2. In the case where the only BOP installed is an annular preventer, it shall be tested to a minimum of 2000 psi (which may require upgrading to 3M or 5M annular).
- 3. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **2000 (2M)** psi.
- Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 9-5/8 inch intermediate casing shoe shall be 3000 (3M) psi.

- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
 - a. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
 - b. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
 - c. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
 - d. The results of the test shall be reported to the appropriate BLM office.
 - e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
 - f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

D. DRILL STEM TEST

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If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

E. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

ZS 08022017

R-111-P Se	ction: 3 strir	ngs circ, a c drop i	asing seal t n 30min.	est of 600psid In a Le	(hydrl) for (sser Prairi	the surface ar e-Chicken sec	nd 1000 for i etion.	intermediat	te, <100psi
13 3/8	/8 surface csg in a		17 1/2	inch hole.		Design Factors		SURFACE	
Segment	#/ft	Grade		Coupling	Joint	Collapse	Burst	Length	Weight
"A"	48.00	H	1 40	ST&C	16.16	4.15	1.42	415	19,920
"B"								0	0
w/8.4#/g	; mud, 30min Sf	c Csg Test psig	: 1,030	Tail Cmt	does	circ to sfc.	Totals:	415	19,920
Comparison of	of Proposed t	to Minimum	Required Co	ement Volume	s				
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
17 1/2	0.6946	370	496	343	45	8.60	704	2M	1.56
Se	etting Depth f	or D V TooL	:	1st Stg	2nd Stg	sum of sx	<u>Σ CuFt</u>		
	%	Excess Cmt	:			0	0		

casing inside the 95/8 13 3/8 **Design Factors** INTERMEDIATE Segment Grade Collapse #/ft Coupling Joint **Burst** Weight Length "A" 4.66 1.65 0.84 84,600 36.00 J 55 ST&C 2,350 "B" 0 0 Totals: 2,350 84,600 w/8.4#/g mud, 30min Sfc Csg Test psig: overlap. The cement volume(s) are intended to achieve a top of 0 ft from surface or a 415 Hole Annular 1 Stage 1 Stage Min 1 Stage Drilling Calc Req'd Min Dist Mud Wt MASP BOPE Size Volume Cmt Sx CuFt Cmt Cu Ft % Excess Hole-Cpig 12 1/4 0.3132 570 988 781 26 10.00 2314 3M 0.81 Σ%excess Setting Depths for D V Tool(s): 1200 sum of sx Σ CuFt 720 958 23 excess cmt by stage % : 26 19

Burst Frac Gradient(s) for Segment(s): A, B, C, D = 1.5, b, c, d All > 0.70, OK.

- TE 11	
1 21	cmi
- I au	

5 1/2 casing inside the		9 5/8	_		Design Factors			PRODUCTION	
Segment	#/ft	Grade		Coupling	Joint	Collapse	Burst	Length	Weight
"A"	20.00	L	80	LT&C	2.46	2.25	2.2	7,965	159,292
"B"	20.00	L	80	LT&C	4.57	1.82	2.2	7,571	151,415
w/8.4#/	g mud, 30min Sfc	Csg Test psig:	1,752				Totals:	15,535	310,707
В	would be:				41.82	2.11	if it were a	vertical we	ellbore.
No Pilot Hole Planned		MTD	Max VTD	Csg VD	Curve KOP	Dogleg ^o	Severity®	MEOC	
		15535	8462	8462	7965	91	12	8741.67	
The cement volume(s) are inte			nded to ach	ieve a top of	0	ft from s	urface or a	2350	overlap.
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
7 7/8	0.1733	2200	3762	2922	29	9.50			0.91
Setti	ing Depths for I	OV Tool(s):	7200				<u>sum of sx</u>	<u>Σ CuFt</u>	<u>Σ%excess</u>
% exces	s cmt by stage:	55	-18				2136	3466	19
de characteria.									

Class 'H' tail cmt yld > 1.20