**DISTRICT I** 1625 N. French Dr., Hobbs, NM 88240

1000 Rio Brazos Rd., Aztec, NM 87410

State of New Mexico

Form C-102 Revised August 15, 2000

Energy, Minerals, and Natural Resources Department

**Submit to Appropriate District Office** 

State Lease - 4 copies

## 1301 W. Grand Avenue, Artesia, NM 88210 DISTRICT III

OIL CONSERVATION DIVISION 1220 South St. Francis Dr.

Fee Lease - 3 copies

DISTRICT IV

1220 S. St. Francis Dr., Santa Fe, NM 87505

Santa Fe, New Mexico 87505

AMENDED REPORT

#### WELL LOCATION AND ACREAGE DEDICATION PLAT <sup>1</sup> API Numbe Wolfcamp Well Number Property Name Property Code BENT NAIL 1H Elevation OGRID No. <sup>8</sup> Operator Name ARRINGTON OIL & GAS 3425 DAVID H. 5898

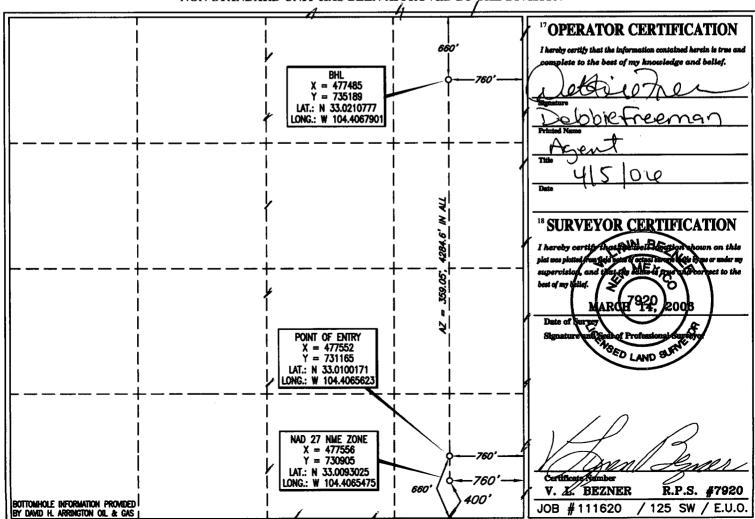
10 Surface Location

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
P	14	15 SOUTH	25 EAST, N.M.P.M.		400'	SOUTH	760'	EAST	CHAVES

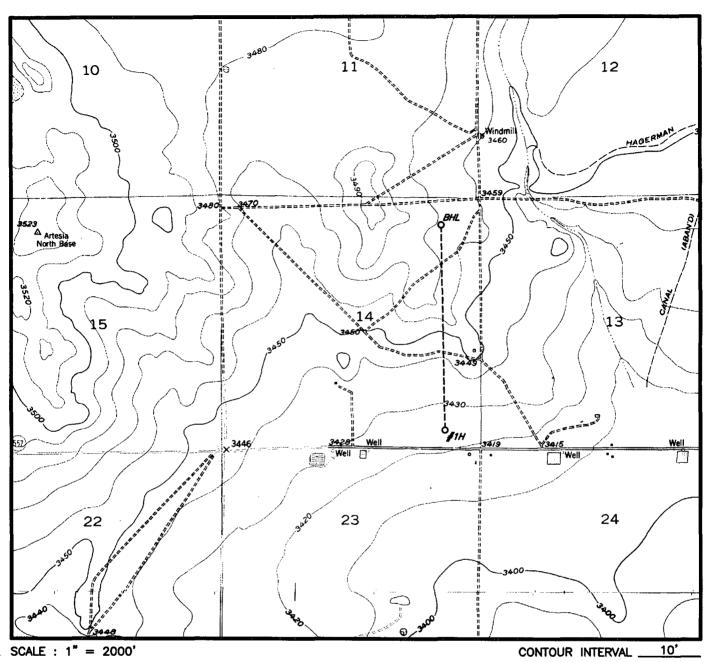
11 Bottom Hole Location If Different From Surface

UL or lot no.	Section	Township	.		Feet from the	North/South line	Feet from the	East/West line	County
A	14	15 SOUTH	25 EAST, N.M.P.M.		660'	NORTH	760'	EAST	CHAVES
Dedicated Acre	s <sup>13</sup> Jo	int or Infill	<sup>14</sup> Consolidation Code	<sup>15</sup> Order N	· · · · · · · · · · · · · · · · · · ·				

NO ALLOWABLE WELL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION



# LOCATION & ELEVATION VERIFICATION MAP



SECTION \_\_\_\_\_14 TWP \_\_\_15-S RGE \_\_\_25-E

SURVEY NEW MEXICO PRINCIPAL MERIDIAN

COUNTY CHAVES STATE NM

DESCRIPTION 400' FSL & 760' FEL

ELEVATION \_\_\_\_\_\_3404'

OPERATOR DAVID H. ARRINGTON OIL & GAS

LEASE \_\_\_\_\_BENT\_NAIL #1H

U.S.G.S. TOPOGRAPHIC MAP

HAGERMAN SW, NEW MEXICO

SCALED LAT. LAT.: N 33.0093025

LONG. LONG.: W 104.4065475

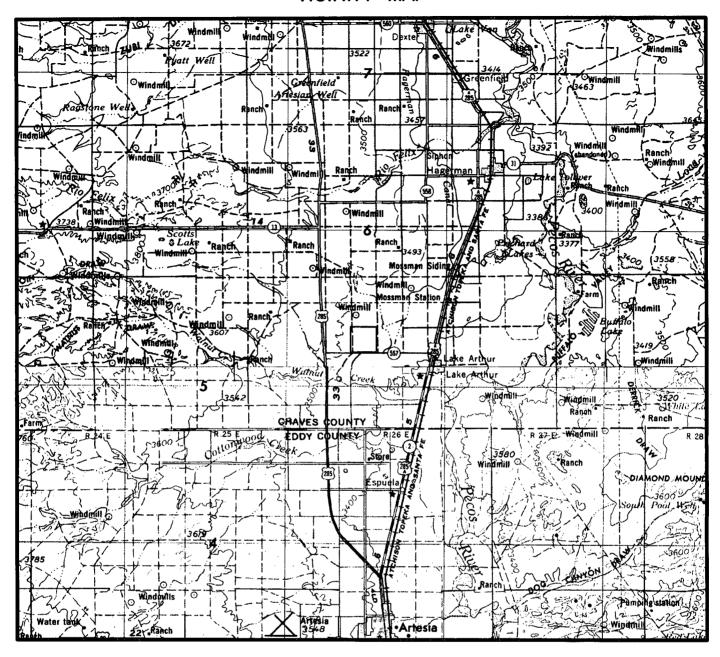


# **TOPOGRAPHIC LAND SURVEYORS**

Surveying & Mapping for the Oil & Gas Industry

2903 N. BIG SPRING MIDLAND, TX. 79705 (800) 767-1653

# VICINITY MAP



SECTION	14	_ TWP	<u>15−S</u>	_ RGE	25-E
SURVEY	NEW M	EXICO PI	RINCIPAL M	IERIDIAN	
COUNTY	СН	AVES	STAT	ENM	
DESCRIPTION .		400'	FSL & 7	60' FEL	

OPERATOR DAVID H. ARRINGTON OIL & GAS
LEASE BENT NAIL #1H
DISTANCE & DIRECTION FROM INTERSECTION OF HWY.
285 & HWY. 82, GO NORTH ±12.0 MILES ON HWY. 285,
THENCE EAST ±2.9 MILES ON PAVED ROAD, TO A POINT
±650' SOUTH OF LOCATION.



# **TOPOGRAPHIC LAND SURVEYORS**

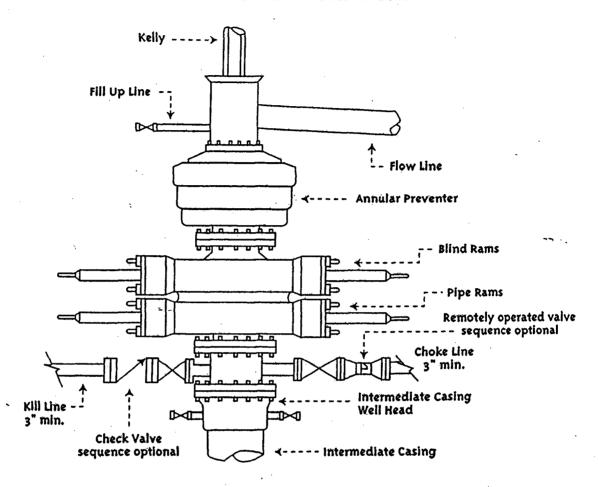
Surveying & Mapping for the Oil & Gas Industry

2903 N. BIG SPRING MIDLAND, TX. 79705 (800) 767-1653

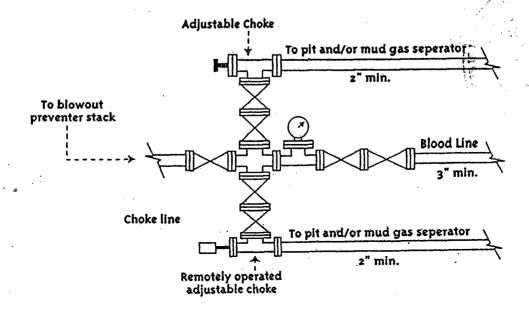


David H. Arrington Oil & Gas, Inc.

# Typical 5,000 psi Pressure System Schematic Annular Double Ram Preventer Stack



Typical 3,000 psi choke manifold assembly with at least these minimum features



# **Bent Nail 1H Cottonwood Creek Field Chaves County, New Mexico**

**Surface** 

**Lateral Terminus** 

400' FSL 760' FEL 660' FNL

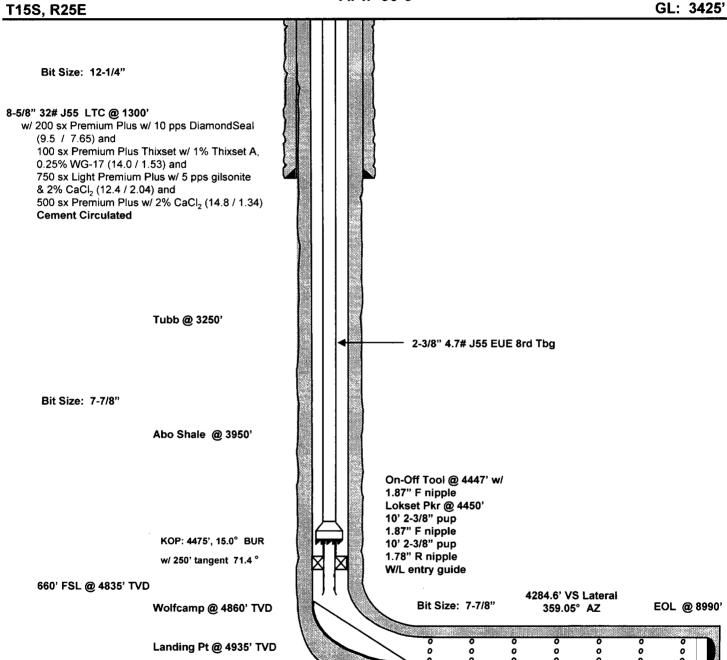
760' FEL

S-14

**Proposed Wellbore** 

API: 30-0-

KB: 3444'



#### 5-1/2" 17# P110 LTC @ 8990'

w/ 620 sx Interfill C w/ 1/4# pps flocele (11.9 / 2.45) and 470 sx Howco Acid Soluble Cement w/ 0.7% Halad 344, 0.2% FWCA & 0.2% HR-601 (15.0 / 2.48) Cement Circulated (Assumed 8.75" AHS)

BHL 8988.74 90.00 359.05 4935.0 4284.6	7000.00 90.00 359.05 4935.0	13 6500.00 90.00 359.05 4935.0 1795.9	12 6000.00 90.00 359.05 4935.0 1295.9	11 5500.00 90.00 359.05 4935.0 795.9	EOC 5323.55 90.00 359.05 4935.0 619.4	10 5300.00 86.47 359.05 4934.2 595.9	9 5200.00 71.47 359.05 4915.1 498.0	TNGT 5199.46 71.38 359.05 4915.0 497.5		6 4873.00 60.00 359.05 4803.8 191.0	4773.00	4 4673.00 30.00 359.05 4664.0 51.2	359.05 4571.9	KOP 4473.00 0.00 359.05 4473.0 0.0	1 0.00 0.00 359.05 0.0 0.0	NUM MD INC AZM TVD SECT			MINIMUM CURVATURE CALCULATIONS(SPE-3362)	DATE: 04/04/06 TIME:			Preliminary Directional Plan 4835' TVD @ 260' VS	COMMENTS:	Chaves County	LOCATION: 400' FSL & 760' FEL, S14, T25S,	WELL: Bent Nail	OPERATOR: David H. Arrington Oil & Gas
4284.0	2295.5	1795.6	1295.7	795.8	619.3	595.8	497.9	497.4	260.0	191.0	111.9	51.2	13.0	0.0	0.0	N-S			PROPOSED DIRECTION 359.05							, R25E		
-71.0	-38.1	-29.8	-21.5	-13.2	-10.3	-9.9	-8.3	-8.2	4.3	-3.2	-1.9	-0.8	-0.2	0.0	0.0	E-W			DIRECTION						15.0	BUR		
0.0	0.0	0.0	0.0	0.0	15.0	15.0	15.0	0.0	15.0	15.0	15.0	15.0	15.0	0.0	0.0	100	DLS/		359.05		TOTAL C	GRID CORR.(-/+)	MAG DEC.(-/+)					
0.0	0.0	0.0	0.0	0.0	0.0	0.8	19.9	20.0	100.0	131.2	191.9	271.0	363.1	462.0		BELOW(-)	ABOVE(+) RIG	TO CENTE	TARGET TRAC		TOTAL CORR.(-/+)	)RR.(-/+)	C.(-/+)					
0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		LEFT(-)	RIGHT(+)	NTER	RACKING	4								
359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	359.05	63.43		(DEG AZ)	밍큐	CLOSURE		TARGET INCLINATION	DIP DEG UP+/DN-	DIP AZ	TARGET TVD	TARGET CLOSURE	TARGET DISPLACEMENT	TARGET RADIUS	TARGET E-W	TARGET N-S
4284.60	2295.86	1795.86	1295.86	795.86	619.41	595.88	498.01	497.50	260.04	190.99	111.88	51.17	13.02	0.00		(FEET)	DISTANCE	CLOSURE CLOSURE		JNATION .	Ō.			SURE	LACEMENT	S		
0.00	0.00	0.00	0.00	0.00	15.00	15.00	15.00	0,00	15.00	15,00	15.00	15.00	15.00	0.00			RATE/	BUILD					Horizontal					Directional
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		°/100'	RATE/	WALK		90.00	0.00	359.05	4935.00					

# New Mexico Office of the State Engineer POD Reports and Downloads

Township: 15S Range: 25E	Sections: 12,13,23,24
NAD27 X: 477556 Y: 730905	Zone: C Search Radius: .5
County: CH Basin:	Number: Suffix:
Owner Name: (First) (Last	Non-Domestic Domestic  All
POD / Surface Data Report Water	Avg Depth to Water Report  Column Report
Clear Form	iWATERS Menu Help

#### AVERAGE DEPTH OF WATER REPORT 04/07/2006

							(Depth	Water in	Feet)
Bsn	Tws	Rng S	ec Zor	e X	Y	Wells	Min	Max	Avg
RA	15S	25E 1	2			10	50	80	65
RA	15S	25E 1	3			6	55	100	78
RA	15S	25E 2	3			13	15	55	. 34
RA	15S	25E 2	4			7	40	40	40

Record Count: 36

David H. Arrington Oil & Gas Inc. **Bent Nail 1H** SHL - 400' FSL & 760' FEL Point of Entry - 660' FSL & 760' FEL BHL - 660' FNL & 760' FEL S14, T15S, R25E Chaves County, NM

1. Ground elevation above sea level: 3425'

Proposed drilling depth:

8990' TMD

3. Estimated tops of geological markers:

RECEIVED

Tubb 3250' Abo Shale 3950' Wolfcamp 4860' MAY 0 5 2006

MUMAT ROM

4. Possible mineral bearing formations:

Abo/Wolfcamp

Gas/Oil

5. Casing Program

Hole size	Interval	OD of Casing	Weight	Thread	Grade	TOC
12-1/4"	40' - 1300'	8-5/8"	32#	LTC	J55	Surf
7-7/8"	1300' - 8990'	5-1/2"	17#	LTC	P110	Surf

Drill 7-7/8" vertical hole to ~4475' and begin 15° BUR. Build angle to 71.4° and hold angle for 250'. Build to 90° and land curve @ ~ 4935' TVD. Drill ahead to a total measured depth of ~ 8990'. Run 5-1/2" production string to TD and cement to surface.

#### 6. Cementing and Setting Depth

String	Depth	<u>Sks</u>		Slurry
8-5/8" Surface	1300'	200	Lead-1:	Premium Premium Plus w/ 10 pps DiamondSeal
		100	Lead-2:	Premium Plus Thixset w/ 1% Thixset A & 0.25% WG-17
		750	Lead-3:	Light Premium Plus w/ 5 pps gilsonite & 2% CaCl <sub>2</sub>
		500	Tail:	Premium Plus w/ 2% CaCl2
5-1/2" Production	8990'	620	Lead:	Interfill C w/ 1/4 pps Flocele
		470	Tail:	Howco Acid Soluble Cement w/ 0.7% Halad 344, 0.2%
				FWCA & 0.2% HR-601

Both casing strings will be cemented to surface.

7. Pressure Control Equipment:

After setting 8-5/8" casing and installing 5000 psi casing head, NU 11" 50002 psi double ram BOP and 5000 psi annular BOP, and test with clear fluid to 3000 psi using 3<sup>rd</sup> party testers.

#### 8. Proposed Mud Circulating System

<u>Interval</u>	<u>Mud Wt.</u>	Visc.	FL	Type Mud System  Fresh water gel/lime slurry. Add paper for seepage. If losses occur, utilize 15-25 lb/bbl LCM. If necessary, spot LCM pill for losses. If not regained, dry drill to depth.
40' - 1300'	8.5 - 8.6	32 – 38	NC	
1300' - 8990'	8.4 - 9.3	28 -38	NC-12	Fresh water-cut brine. Drill out w/ fresh water using paper and high viscosity sweeps for seepage and hole cleaning. At ~ 3,700' add brine to mud. Mud up at ~4,900' utilizing starch/PAC system. Add XCD polymer for viscosity and white starch for fluid loss control. Sweep as necessary for hole cleaning.

#### Proposed Drilling Plan:

Drill 12-1/4" surface hole to 1300'. Run 8-5/8" and cement to surface.

Drill 7-7/8" production hole to  $\sim$ 4475' and build curve w/ 15°/100' BUR to 71.4° inclination and hold angle for 250'. Build to 90° and land curve @  $\sim$  4935' TVD. Drill ahead to a total measured depth of  $\sim$  8990'. Run 5-1/2" production string to TD and cement to surface.

Kick-off @ ~4475' will cause point of entry into the Wolfcamp to be at least 660' FSL.



# SAFETY INTERNATIONAL, INC.

"ENVIRONMENTAL & SAFETY SERVICES"

SHIPPING ADDRESS: 2412 EAST I-20 ODESSA, TX 79766 MAILING ADDRESS P.O. BOX 12060 ODESSA, TX 79768-2060

FAX (432) 332-9223

TELEPHONE (432) 580-3770

May 3, 2006

Transmittal Letter

RE: CONTINGENCY PLAN FOR DAVID H. ARRINGTON OIL & GAS BENT NAIL #1H CHAVIS COUNTY, NEW MEXICO

#### Gentleman:

Attached please find the emergency procedures, personnel and equipment plan. In the event of an emergency, the identified individuals should be notified immediately.

Sincerely,

Reggie Phillips

Vice President

# **CONTINGENCY PLAN**

# **INDEX**

- 1. LOCATION INFORMATION
- 2. EMERGENCY NOTIFICATION
- 3. EMERGENCY PROCEDURES AND RESPONSIBILITIES
- 4. IGNITING THE WELL
- 5. LOCATION LAYOUT AND EQUIPMENT
- 6. TRAINING PROCEDURES AND MATERIALS
- 7. CHECK LIST
- 8. WELL CONTROL WORKSHEET

DISTRICT I 1625 N. French Dr., Hobbs, NM 88240

#### State of New Mexico

Form C-102

DISTRICT II

1301 W. Grand Avenue, Artesia, NM 88210

Energy, Minerals, and Natural Resources Department

Revised August 15, 2000 Submit to Appropriate District Office

OIL CONSERVATION DIVISION

State Lease - 4 copies

DISTRICT III 1000 Rio Brazos Rd., Aztec, NM 87410 1220 South St. Francis Dr.

Fee Lease - 3 copies

DISTRICT IV

1220 S. St. Francis Dr., Santa Fe, NM 87505

Santa Fe, New Mexico 87505

AMENDED REPORT

#### WELL LOCATION AND ACREAGE DEDICATION PLAT

30 - 1 API Number	Pool Code Wild Cat Ju	olfcamp flas
<sup>4</sup> Property Code	S Property Name BENT NAIL	Well Number
"ogrid №. 5498	DAVID H. ARRINGTON OIL & GAS	Elevation 3425

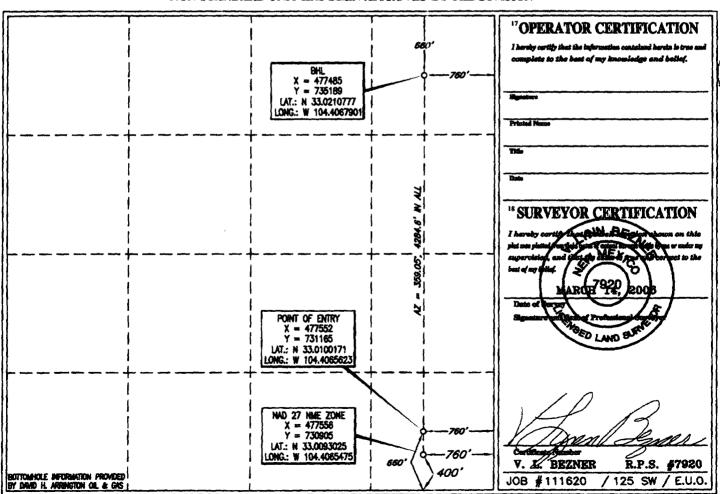
"Surface Location

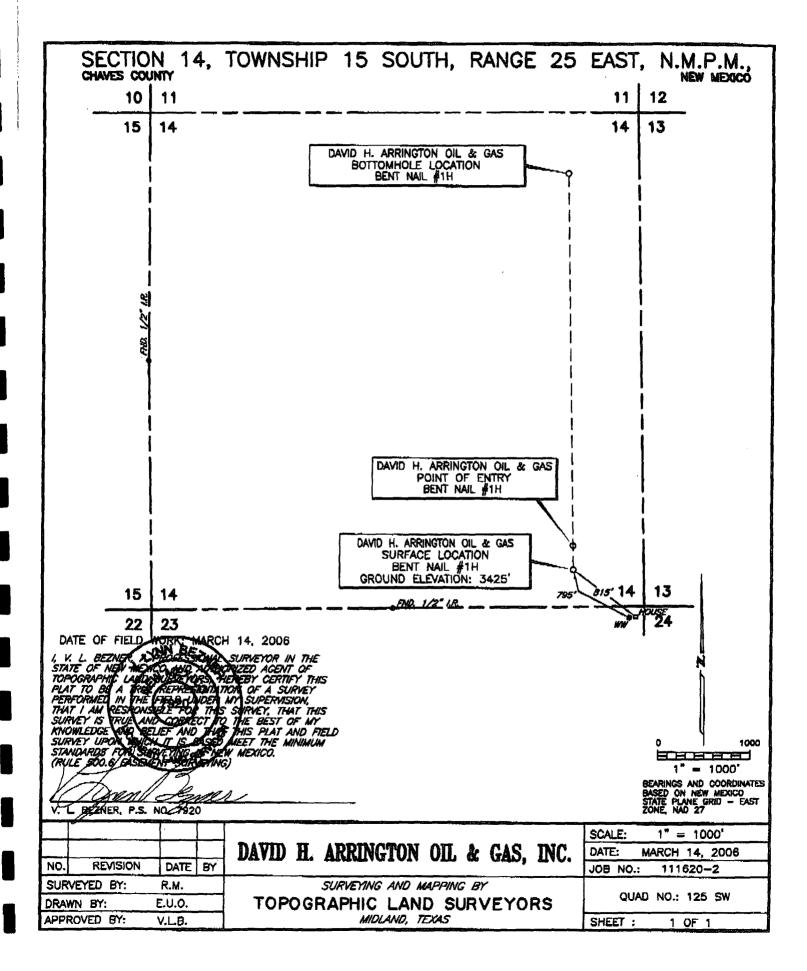
ĺ	UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
- 1	P	14	15 SOUTH	25 East, N.M.P.M.		400'	SOUTH	760′	EAST	CHAVES

" Bottom Hole Location If Different From Surface

UL or lot no.	Section	Township	Range	Lot Jdn	Feet from the	North/South line	Feet from the	East/West line	County
<b>A</b>	14	15 SOUTH	25 EAST, N.M.P.M.		660'	NORTH	760'	east	CHAVES
Dedicated Acre	s <sup>13</sup> Jo	int or Lufill	14 Consolidation Code	<sup>15</sup> Order N	io.				

# NO ALLOWABLE WELL BE ASSIGNED TO THIS COMPLETION UNTIL AL). INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION





# **SAFETY**

It is the DAVID H. ARRINGTON OIL & GAS policy in all operations to do everything possible to insure the safety of its employees and the contractor's employees on the job site; additionally, to provide for the safety and comfort of persons near the operation by protecting the environment to the fullest degree possible.

The primary purpose of the procedures outlined herein is to guide the personnel on location in the event that Hydrogen Sulfide  $(H_2S)$  reaches the surface

# TO PROTECT THEIR OWN SAFETY AND THE SAFETY OF OTHERS, ALL PERSONNEL ON THE JOB SITE WILL RIGIDLY ADHERE TO THIS PLAN

Initial Suspected Problem Zone:

Unknown (Wildcat)

Potential Open Flow Capacity:

Unknown (Wildcat)

**Expected Concentration:** 

Unknown (Wildcat)

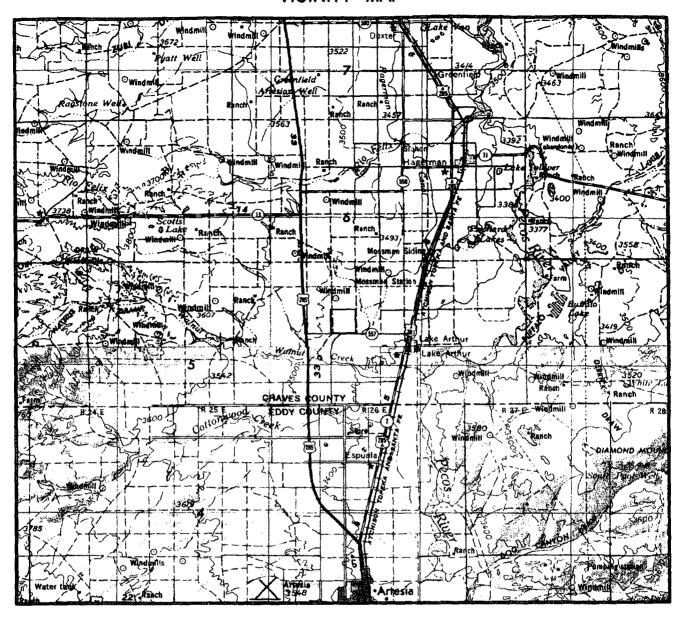
H2S Equipment will be rigged up at Surface.

The plan should be implemented before drilling out from the surface.

# **DIRECTIONS TO LOCATION**

FROM INTERSECTION OF HWY. 285 & HWY. 82, GO NORTH  $\pm$  12.0 MILES ON HWY. 285, THENCE EAST  $\pm$  2.9 MILES ON PAVED ROAD, TO A POINT  $\pm$  650' SOUTH OF LOCATION

# VICINITY MAP



SECTION 14 TWP 15-S RGE 25-E
SURVEY NEW MEXICO PRINCIPAL MERIDIAN
COUNTY CHAVES STATE NM
DESCRIPTION 400' FSL & 760' FEL
DESCRIPTION
OPERATOR DAVID H. ARRINGTON OIL & GAS
LEASE BENT NAIL #1H
DISTANCE & DIRECTION FROM INTERSECTION OF HWY.
285 & HWY. 82, GO NORTH ±12.0 MILES ON HWY. 285,
THENCE EAST ±2.9 MILES ON PAVED ROAD, TO A POINT
±650' SOUTH OF LOCATION.



#### TOPOGRAPHIC LAND SURVEYORS

Surveying & Mapping for the Oil & Gas Industry

2903 N. BIG SPRING MIDLAND, TX. 79705 (800) 767-1653

# **EMERGENCY NOTIFICATION**

# **EVACUATION PLAN**

The following general plan has been developed in the event that any public evacuation becomes necessary.

- 1. DAVID H. ARRINGTON OIL & GAS has requested and has been assured the support of the various public safety entities in the area.
- 2. Any evacuation will be conducted by the CHAVES County Sheriff's Department and supported by the New Mexico Department of Public Safety, Highway Patrol Division.
- 3. Assistance from other public safety entities may be requested if required.
- 4. The included maps detail the area of the well site including the inventory of the public within the radius of exposure of the well.
- 5. In the event that there is any suspected problem on the well, the well site supervisor will notify the CHAVIS County Sheriff's Office at 911 or (505-746-9888) for ALERT STATUS.
- 6. ALERT STATUS will require that available public support personnel will proceed to the CHAVIS County Sheriff's Office in ARTESIA, NEW MEXCIO and standby for instructions.
- 7. If isolation and evacuation are necessary, then units will be dispatched to points marked on the map with instructions to maintain roadblocks.
- 8. Evacuation teams will then proceed to sectors to be evacuated. Evacuation procedure will follow appropriate consideration for wind conditions.
- 9. Personnel from Safety International, Inc. will establish safe perimeters using H<sub>2</sub>S Detectors.
- 10. The NMOCD and other authorities will be notified as soon as possible.
- 11. Other supplemental contractors will be contacted and called in as needed.

# **EMERGENCY CALL LIST**

# **PUBLIC SAFETY**

AGENCY	LOCATION	TELEPHONE #
Sheriff's Department	ARTESIA, NM CARLSBAD, NM	911 OR 505/746-9888 911 OR 505/887-7551
Police	ARTESIA, NM	911 OR 505/746-5000
State Police	ARTESIA, NM CARLSBAD, NM	911 OR 505/748-9718 911 OR 505/885-3137
Fire Department	ARTESIA, NM CARLSBAD, NM	911 OR 505/746-2701 911 OR 505/885-2111
NMOCD	ARTESIA, NM	505/748-1283

# EMERGENCY CALL LIST DAVID H. ARRINGTON OIL & GAS 214 WEST TEXAS AVE, STE. 400 P.O. BOX 2071 MIDLAND, TX 79701

NAME	TITLE	PHONE NUMBERS
MARK ELLERBE	DRILLING & COMPLETIONS ENGINEER (PRIMARY)	WORK: 432/682-6685 X-351 HOME: 432/687-6275 CELL: 432/559-1216
PETE ORTEZ	DRILLING & COMPLETIONS ENGINEER (BACK-UP)	WORK: 432/682-6685 X-360 HOME: 432/685-3851 CELL: 432/413-9933
BILL BAKER	EXPLORATION MANAGER	WORK: 432/682-6685 X-339 HOME: 432/694-7066 CELL: 432/638-0182
JIM WOOD	GEOLOGY FIELD OPERATIONS MANAGER	WORK: 432/682-6685 X-345 HOME: 432/218-7940 CELL: 432/288-3328
JAMEY LUCAS	LAND MAN	WORK: 432/682-6685 X-320 HOME: 432/694-7020 CELL: 432/528-4293
DAVID BURGEN	PRODUCTION SUPERINTENDENT	HOME: 432/524-4603 CELL: 432/208-3170
DEBBIE FREEMAN	REGULATORY	WORK: 432/682-6685 X-357
NANCY GETZ	REPORTING	WORK: 432/682-6685 X-355 HOME: 432/218-7122 CELL: 432/528-5795

# **EMERGENCY CALL LIST**

# **MEDICAL SUPPORT**

AGENCY LOCATION TELEPHONE #

Hospitals ARTESIA GENERAL HOSPITAL 505/748-3333

ARTESIA, NM

CARLSBAD MEDICAL CENTER 505/887-6633

CARLSBAD, NM

Ambulance ARTESIA, NM 911 OR 505/746-2701

CARLSBAD, NM 911 OR 505/885-2111

Helicopter Ambulance 432/640-2642

Care Star ODESSA, TX OR 888/624-3571

# **EMERGENCY CALL LIST**

# SUPPLEMENTAL EQUIPMENT

#### **CEMENTING SERVICES**

HALLIBURTON OFFICE: 800/844-8451

OFFICE: 432/682-4305 MIDLAND

ART CARRASCO CELL: 432/557-3151

MUD

HORIZON OFFICE: 432/687-1171 MIDLAND

RONNIE FARISH CELL: 432/557-1079

OFFICE: 505/393-8641 HOBBS

JASON BURT CELL: 505/631-3140

SAFETY COMPANY

SAFETY, INTERNATIONAL, INC. OFFICE: 432/580-3770

# EMERGENCY CALL LIST PATTERSON UTI DRILLING 410 N. LORRAINE MIDLAND, TX 79701 OFFICE (432) 682-9401

NAME	TITLE	PHONE NUMBERS
CHARLES GRAHAM	RIG SUPERVISION	ON SITE: 432/556-1628 CELL: 505/270-0269 HOME: 505/392-2761
STEVE McCOY	VP MARKETING	OFFICE: 432/682-9401
LEE ROWELL	SUPERINTENDENT	CELL: 432/634-0217
RIG 624	WELL SITE	RIG: 432/556-3674

# **EMERGENCY CALL LIST**

# RESIDENTS WITHIN 3000 FEET RADIUS OF EXPOSURE FOR (WILDCAT) WELL

Eileen Van and Irene Gillis 8334 Cherokee Rd. 505/365-2258

Tom & Cathy Johnson 8395 Cherokee Rd. 505/365-2386

Jack & Evon Zumwalt Pueblo 505/365-2763

Locretta Havener 393 Pueblo 505/365-2230 Lewis & Susan Needham 8333 Cherokee Rd. 505/365-2332

Marie Nelson 325 Pueblo 505/365-2333

John Phillip Nelson 324 Pueblo 505/308-9245

# **EMERGENCY PROCEDURES**

## **RESPONSIBILITY**

In the event of a release of potentially hazardous amounts of H<sub>2</sub>S, all personnel will immediately proceed upwind to the nearest designated safe area and don their protective breathing equipment. The DAVID H. ARRINGTON OIL & GAS representative will immediately, upon assessing the situation, set this plan into action by taking the proper procedures to contain the gas and notify the appropriate people and agencies.

If the DAVID H. ARRINGTON OIL & GAS representative is incapacitated or not on Location, this responsibility will fall to the PATTERSON UTI DRILLING Toolpusher.

#### DAVID H. ARRINGTON OIL & GAS

- 1. In an emergency situation, the Drilling Foreman on duty will have complete responsibility and will take whatever action is deemed necessary in an emergency situation to insure the personnel's safety, to protect the well and to prevent property damage.
- 2. Advise the Superintendent when procedures as specified herein have been met, will inform of emergencies and deviation from the plan, and see that procedures are observed at all times.
- 3. Advise each contractor, service company, and all others entering the site that Hydrogen Sulfide may be encountered and the potential hazards that may exist.
- 4. Authorize the evacuation of local residents if Hydrogen Sulfide threatens their safety.
- 5. Keep the number of persons on location to a minimum during hazardous operations.
- 6. Assess the situation when alarm sounds, and issue work orders. When conditions warrant, order all personnel to "Safe Briefing Areas".
- 7. Direct corrective actions to control flow of gas.
- 8. Has full responsibility for the decision to ignite the well. The decision will be made only as a last resort.

# PATTERSON UTI DRILLING

- 1. The Toolpusher will assume all responsibilities of the Drilling Foreman in an emergency situation in the event that the Drilling Foreman becomes incapacitated.
- 2. The Toolpusher will order the Driller to secure the rig, if time permits.

# **EMERGENCY PROCEDURES**

#### **DRILLING CREW ACTIONS**

- 1. All personnel will don their protective breathing apparatus. The drilling crew will take necessary precaution as indicated in OPERATING PROCEDURES.
- 2. The "Buddy System" will be implemented. All personnel will act upon directions from the Operator's Representative.
- 3. If there are nonessential personnel on location, they will move off location.
- 4. Entrance to the location will be patrolled, and the proper well condition flag will be displayed at the entrance to the location.

# IN THE EVENT OF AN ACCIDENTAL RELEASE OF POTENTIALLY HAZARDOUS VOLUME OF H₂S, THE FOLLOWING PROCEDURES WILL BE TAKEN:

- 1. All personnel on location will be accounted for and emergency search should begin for any missing.
- 2. All search missions will be conducted under fresh air masks in teams of two. Should the search team need to approach the well, safety harness and rope should be used.
- 3. All individual companies and agencies should be contacted according to the EMERGENCY CALL LIST.
- 4. An assigned crewmember will blockade the entrance to the location. No unauthorized personnel will be allowed entry into the location.
- 5. The Operator's Representative will remain on location and attempt to regain control of the well.
- 6. The Company's designated representatives will begin evacuation of those persons in immediate danger.

# **TEMPORARY SERVICE PERSONNEL**

All service personnel, such as cementing crews, logging crews, specialists, mechanics and welders will furnish their own safety equipment as required to comply with OSHA and DAVID H. ARRINGTON OIL & GAS.

# **VISITORS**

Visitors and nonessential personnel will be prohibited from remaining in, or entering a contaminated area where Hydrogen Sulfide concentration in the atmosphere exceeds 15ppm.

# INSTRUCTIONS FOR IGNITING THE WELL

THE DECISION TO IGNITE THE WELL IS THE RESPONSIBILITY OF THE DAVID H. ARRINGTON OIL & GAS REPRESENTATIVE. In the event he is incapacitated or unavailable, it becomes the responsibility of the PATTERSON UTI DRILLING RIG SUPERINTENDENT.

The decision to ignite the well should be made only as a last resort and in the situation where it is clear that:

- 1. Human life is in danger
- 2. There is no hope of controlling the well under current conditions.

The DAVID H. ARRINGTON OIL & GAS Corporate Office should be notified as soon as possible. The first phase of evacuation should be initiated immediately.

Once the decision has been made the following procedures should be followed:

- 1. Four (4) people, wearing self-contained breathing apparatus will be needed for the actual lighting of the well. They must first establish the flammable perimeter by using an explosimeter. This should be established at 30% to 40% of the lower flammable limits.
- 2. After the flammable perimeter has been established and everyone removed from the area, the ignition team should select a site upwind of the well, from which to ignite. This site should offer the maximum protection and have a clear path for retreat from the area.
- 3. The ignition team should have safety belts and lanyards attached and manned before attempting ignition. If the leak is not ignited on the first attempt, move in 20 to 30 feet and fire again. Continue to monitor with the explosimeter and never fire from an area with over 75% of the Lower explosive Limit (LL). If having trouble igniting the well, try firing 40 degrees to 90 degrees on either side of the well.
- 4. After ignition or attempted ignition, the toxic perimeter must be established and evacuation continued until the well is contained.
- 5. All personnel will act only as directed by the person in charge of the operations.

#### REMEMBER:

After the well is ignited, burning Hydrogen Sulfide (H<sub>2</sub>S) will convert to Sulfur Dioxide (SO<sub>2</sub>), which is also a highly toxic gas.

DO NOT ASSUME THE AREA IS SAFE AFTER THE WELL IS IGNITED

# **EMERGENCY PROCEDURES**

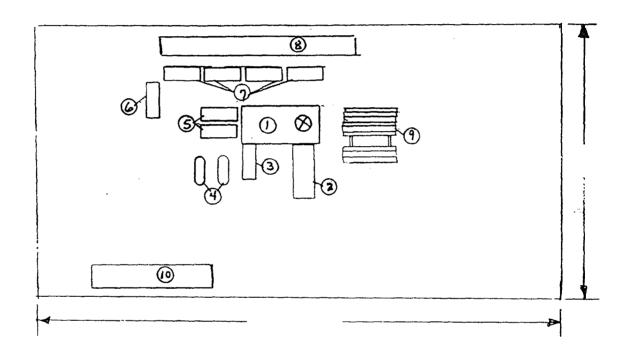
NOTE:

WHEN HYDROGEN SULFIDE MIGHT BE ENCOUNTERED, NO PERSONNEL ON LOCATION WILL BE PERMITTED TO SLEEP IN VEHICLES.

### **DRILLSITE LOCATION**

- 1. The drilling rig should be situated on location such that the prevailing winds blow across the rig toward the reserve pit or at right angles to a line from the rig to the reserve pit.
- 2. The entrance to the location should be designed so that it can be barricaded if Hydrogen Sulfide emergency conditions arise. An auxiliary exit (or entrance) should be available in case of a catastrophe; a shift in wind direction would not preclude escape from the location. Appropriate warning signs and flags should be placed at all location entrances.
- 3. Once H<sub>2</sub>S safety procedures are established on location, no beards or facial hair which will interfere with face seal or mask will be allowed on location.
- 4. A minimum of two BRIEFING AREAS will be established, not less than 250 feet from the wellhead and in such location that at least one area will be up-wind from the well at all times. Upon recognition of an emergency situation, all personnel should assemble at the designated briefing areas for instructions.
- 5. A safety equipment trailer will be stationed at one of the briefing areas.
- 6. Windsocks will be installed and wind streamers (6 to 8 feet above ground level) placed at the location entrance. Windsocks shall be illuminated for nighttime operations. Personnel should develop wind direction consciousness.
- 7. The mud-logging trailer will be located so as to minimize the danger from gas that breaks out of the drilling fluid.
- 8. Shale shaker mud tanks will be located so as to minimize the danger from gas that breaks out of the drilling fluid.
- 9. Electric power plant(s) will be located as far from the well bore as practical so that it may be used under conditions where it otherwise would have to be shut down.
- 10. When approaching depth where Hydrogen Sulfide may be encountered, appropriate warning signs will be posted on all access roads to the location and at the foot of all stairways to the derrick floor.
- 11. Appropriate smoking areas will be designated and smoking will be prohibited elsewhere.

Company	 	 <del></del>
RIG -	···	 
LEASE		



1	FLOOR
	DOG HOUSE
3	BOTTOM DOGHOUSE
1	WATER TANKS
· ·	Pumps
E	MUD HOUSE
7	MUO PITS
8	Reserve Pit
9	PIPE RACK
<b>(D)</b>	Pushers TRAILER

# EQUIPMENT TO BE PROVIDED BY SAFETY INTERNATIONAL

#### **SAFETY TRAILER PACKAGE #2**

- 1.) One (1) Safety Trailer Containing a 6-Bottle Breathing Air Cascade System.
- 2.) 750 Feet of Air Line Hose
- 3.) Four (4) Breathing Air Manifolds
- 4.) Four (4) 30-Minute Rescue Units
- 5.) Five (5) Work/Escape Units
- 6.) Five (5) Escape Capsules
- 7.) One (1) Filler Hose for the Work/Escape and Rescue Units
- 8.) One (1) Location Sign with Flags
- 9.) Two (2) Briefing Area Signs
- 10.) Two (2) Windsocks
- 11.) One (1) Electronic Monitor with Three (3) Sensor Heads, Warning Light and Siren

# **BLOWOUT PREVENTION EQUIPMENT**

- . A kill line of ample strength and length will be laid to a safe point to allow pumping into the well in an emergency situation.
- 2. The closing unit should be located a safe distance from the well bore and positioned for maximum utilization based on the prevailing wind direction.
- 3. BOP equipment will be tested in accordance with standard company practice.

# **SPECIAL EQUIPMENT**

- 1. Flare lines should be as long as practical, securely staked.
- 2. An electronic Hydrogen Sulfide monitor will be installed with a combination visual and audible alarm system located where it can be seen and/or heard throughout the drilling location.
- 3. The electronic Hydrogen Sulfide monitoring system will be calibrated to actuate the low alarm (visual alarm) at a concentration of 10 ppm Hydrogen Sulfide in the atmosphere and the high alarm at a concentration of 15 ppm Hydrogen Sulfide in the atmosphere.
- 4. Extra equipment will be available if required to provide adequate respiratory protection for all personnel on location.

# **DRILL STEM TEST**

- 1. All drill stem tests of Hydrogen Sulfide zones will be approved by the Texas Railroad Commission.
- 2. Drill stem testing of Hydrogen Sulfide zones will be permitted only during daylight hours.
- 3. All nonessential personnel will be moved to "Safe Briefing Area".
- 4. Put on air mask before formation fluids are expected at the surface and continue "MASKS ON" until flares are lighted and work areas test no more than 10 ppm Hydrogen Sulfide and the area has been declared safe.

## SAFETY INTERNATIONAL FIELD SUPERVISOR QUALIFICATIONS

Safety International, Inc. is proud of the training and qualifications of our staff of field personnel. We know that our customers are provided with the best service available in the  $H_2S$  safety business. We also know that we have by far, the most rigid requirements for basic qualifications, and the most extensive training program of any  $H_2S$  company.

Safety International, Inc. personnel will be qualified in Basic H<sub>2</sub>S Safety Training, which includes the maintenance of equipment, training of personnel, and general oil field safety. Specifically, all are trained in Basic First Aid and Cardiopulmonary Resuscitation (CPR).

Safety International, Inc. will provide all needed materials for training of personnel on location as required.

#### CORPORATE OFFICE

2348 East I-20 South Service Road Odessa, TX 79766 (432) 580-3770 FAX: (432) 332-9223

FIELD OFFICE

2412 East I-20 South Service Road Odessa, TX 79766

#### **TRAINING**

Every person working in any capacity on the lease will be required to review the emergency procedures and will participate in the training program.

DAVID H. ARRINGTON OIL & GAS will provide personnel to direct the training program and in doctrinate all authorized persons on the lease in the proper use of the safety equipment.

The training personnel will work individually with each member until they are satisfied that the crew member is familiar with the emergency procedures and the training program. This should be accomplished prior to an individual's work operation.

Training will include hands-on use of all equipment in order to familiarize the trainees with the safety equipment.

#### **SAFETY TRAINING**

- 1. Hydrogen Sulfide Safety Training will be provided to all personnel at 1,000 feet above the expected H<sub>2</sub>S formation. The training sessions will cover, but will not be limited to the following
  - a. General information on H<sub>2</sub>S and SO<sub>2</sub> gas
  - b. Hazards of H<sub>2</sub>S and SO<sub>2</sub> gas
  - c. Safety equipment on location
  - d. Proper use and care of personal protective equipment
  - e. Operational procedures in dealing with H<sub>2</sub>S gas
  - f. Evacuation procedures
  - g. Chemicals to be used in mud to control H<sub>2</sub>S
  - h. First aid, reviving an H<sub>2</sub>S victim, toxicity, etc.
  - I. Designated safe briefing areas (S.B.A.)
  - j. Metallurgical considerations

**NOTE**: Once H<sub>2</sub>S Safety Procedures are established on location, no beards or facial hair which will interfere with face seal or mask will be allowed on location.

- 2. When  $H_2S$  alarm is activated:
  - a. Mask up
  - b. Raise tool joints above the rotary table and shut down pump
  - c. Close in hydril
  - d. Go to Safe Briefing Area

#### **EMERGENCY CONDITIONS**

#### **Operating Conditions**

- A. Emergency Procedures and Definition of Warning Flags
  - 1. Condition: YELLOW -- NORMAL OPERATION
  - 2. Condition: ORANGE -- POTENTIAL DANGER, CAUTION

#### a. Cause for condition:

- \* Circulating up drilling breaks
- \* Trip gas after trip
- \* Circulating out gas on choke
- \* Poisonous gas present, but below threshold concentrations

#### b. Safety actions:

- \* Check safety equipment and keep it with you
- \* Be alert for a change in conditions
- \* Follow instructions
- 3. **Condition**: RED -- EXTREME DANGER

#### a. Cause for condition:

\* Uncontrolled flow from the well with lethal concentrations of H<sub>2</sub>S

#### b. Safety actions:

- \* Masks On. All personnel will have protective breathing equipment with them. All personnel will stay in safe briefing area unless instructed to do otherwise.
- \* The decision to ignite the well is the responsibility of the company representative and should be made only as a last resort, when it is clear that:
  - I. Human life is endangered
  - ii There is no hope of controlling the well under prevailing conditions
- \* Order evacuation of local people within the danger zone.

#### THE USE OF SELF CONTAINED BREATHING EQUIPMENT

- 1. Respirators shall be inspected frequently at random, to insure that they are properly used, cleaned and maintained
- 2. Anyone who may use the respirators shall be trained in how to insure proper face piece to face seal. They shall wear respirators in normal air and then wear it in a test atmosphere. (Note: such items, as facial hair beard or sideburns and eyeglass temple pieces will not allow a proper seal). Anyone who may be reasonably expected to wear respirators should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses. Contact lenses should not be allowed.
- 3. Maintenance and care of respirators:
  - A. A program for maintenance and care of respirators shall include the following:
    - \* Inspection for defects, including leak checks
    - \* Cleaning and disinfecting
    - \* Repair
    - \* Storage
  - B. Inspection: Self contained breathing apparatus for emergency use shall be inspected monthly for the following and a permanent record kept of these inspections.
    - \* Fully charged cylinders
    - \* Regulator and warning devise operation
    - \* Condition of face piece and connections
    - \* Elastic or rubber parts shall be stretched or massaged to keep them pliable and prevent deterioration.
  - C. Routinely used respirators shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
- 4. A person assigned a task that requires use of self contained breathing equipment, should be certified, physically fit for breathing equipment usage by the local physician at least annually.
- 5. Respirators should be worn:
  - A. When breaking out any line where  $H_2S$  can reasonably be expected.
  - B. When sampling air in areas to determine if toxic concentrations of H<sub>2</sub>S exist.
  - C. When working in areas where over 15 ppm H<sub>2</sub>S has been detected.
  - D. At any time there is a doubt as to the  $H_2S$  concentration in the zone to be entered.

COMMON NAME	CHEMICAL FORMULA	SPECIFIC GRAVITY (SG) SG AIR #1	THRESHOLD <sup>1</sup> LIMIT	HAZARDOUS <sup>2</sup> LIMIT	LETHAL <sup>3</sup> CONCENTRATION
Hydrogen Cyanide	HCN	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	HZS	1.18	.10 ppm4 15 ppm5	250 ppm/hr	wdd 009
Sulfur Dioxide	S02	2.21	2 ppm		1000 ppm
Chlorine	C12	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	. 8	0.97	20 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	2002	1.52	5000 ppm	5%	10%
Methane CH4	CH4	0,55	mdd 000'06	Combustible above 5% in Air	

Threshold Limit - Concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.

<sup>2</sup> Hazardous Limit - Concentration that may cause death.

 $<sup>^3</sup>$  Lethal Concentration - Concentration that will cause death with short-term exposure.

<sup>4</sup> Threshold Limit = 10 PPM - 1972 ACGIH (American Conference of Governmental Industrial Hygienist).

Sthreshold Limit = 15 PPM - 1989 ANSI acceptable ceiling concentration for eight-hour exposure (based on 40-hour work week) is 15 PPM. OSHA Rules and Regulations (Federal Register, Volume 54, No. 12, dated January 19, 1989)

#### PHYSICAL EFFECTS OF HYDROGEN SULFIDE POISONING

#### THE PRINCIPAL HAZARD IS DEATH BY INHALATION

When the amount of gas absorbed into the bloodstream exceeds that which is readily oxidized, systemic poisoning results, with a general action on the nervous system. Labored respiration occurs shortly and respiratory paralysis may follow immediately at concentrations of 700 ppm and above. This condition may be reached almost without warning as the originally detected odor of H<sub>2</sub>S may have disappeared due to olfactory paralysis. Death then occurs from asphyxiation unless the exposed person is removed immediately to fresh air and breathing is stimulated by artificial respiration. Other levels of exposure may cause the following symptoms individually or in combination:

- 1. Headache
- 2. Dizziness
- 3. Excitement
- 4. Nausea or gastro-intestinal disturbances
- 5. Dryness and sensation of pain in nose, throat, and chest
- 6. Coughing
- 7. Drowsiness

All personnel should be alerted to the fact that detection of  $H_2S$  solely by sense of smell is highly dangerous, as the sense of smell is rapidly paralyzed by the gas. 10 ppm of  $H_2S$  detected should be treated as if it were 700 ppm.

#### TREATMENT OF HYDROGEN SULFIDE POISONING

#### **INHALATION**

As Hydrogen Sulfide in the blood oxidizes rapidly, symptoms of acute poisoning pass off when inhalation of the gas ceases. It is important, therefore, to get the victim of poisoning to fresh air as quickly as possible. He should be kept at rest and chilling should be prevented. If respiration is slow, labored or impaired, artificial respiration may be necessary.

Most persons overcome by Hydrogen Sulfide may be revived if artificial respiration is applied before heart action ceases. Victims of poisoning should be under the care of a physician as soon as possible. Irritation due to subacute poisoning may lead to serious complications such as pneumonia. Under those conditions, treatment by the physician necessarily would be symptomatic. The patient should be kept in fresh air.

#### **CONTACT WITH EYES**

Eye contact with liquid and/or gas containing Hydrogen Sulfide will cause painful irritation (conjunctivitis). Keep patient in a darkened room, apply ice compresses to eyes, put ice on forehead, and send for a physician. The irritation caused by exposure to Hydrogen Sulfide requires treatment by a physician, preferably an eye specialist. The prognosis for recovery in these cases is usually good.

#### **CONTACT WITH SKIN**

Skin absorption is very low. Skin discoloration is possible after contact with liquids containing Hydrogen Sulfide. If such skin contact is suspected, the area should be thoroughly washed.

#### **CHARACTERISTICS OF HYDROGEN SULFIDE**

- 1. Extremely toxic (Poisonous)
- 2. Heavier than air and colorless
- 3. Has the odor of rotten eggs, in small amounts
- 4. Burns with a blue flame and produces Sulphur Dioxide (SO<sub>2</sub>) Gas, which is very irritating to eyes and lungs. The SO<sub>2</sub> is as toxic as H<sub>2</sub>S, but the severe discomfort at low concentrations acts as a barrier to human exposure to toxic levels of this gas.
- 5. H<sub>2</sub>S forms explosive mixture with air between 4.3% and 46% by volume
- 6. H<sub>2</sub>S is soluble in water but becomes less soluble as the water temperature increases.
- 7. The toxicity of Hydrogen Sulfide is second only to Hydrogen Cyanide and is between 5 and 6 times more toxic than Carbon Monoxide.
- 8. Produces irritation to eyes, throat and respiratory tract.

#### EFFECTS OF HYDROGEN SULFIDE ON METAL

Hydrogen Sulfide dissolves in water to form a weak acid that can cause some pitting, particularly in the presence of Oxygen and/or Carbon Dioxide. However, the most significant action of  $H_2S$  is its contribution to a form of Hydrogen embrittlement known as Sulfide Stress Cracking. Sulfide Stress Cracking is a result of metals being subjected to high stress levels in a corrosive environment where  $H_2S$  is present. The metal will often fail in a brittle manner. Sulfide stress cracking of steel is dependent upon and determined by:

- 1. Strength (hardness) of the steel-the higher the strength, the greater the susceptibility to sulfide stress cracking. Steels having yield strengths up to 95,000 psi and hardness up to Rc22 are generally resistant to sulfide stress cracking. These limitations can be extended slightly higher for properly quenched and tempered materials.
- 2. Total member stress (load) higher the stress level (load) the greater the susceptibility to sulfide stress cracking.
- 3. Corrosive environment corrosive reactions, acids, bacterial action, thermal degradation of low Ph fluid environment.

# Toxicity of Hydrogen Sulfide to Humans

PPM**	0.2	2.15	15 - 30	30 Ministes	1 – 4	4 - 8	8 - 48
<u>.</u>	Minutes	디	Minutes	One Hour	Hours	Hours	Hours
20 – 100				Mild,	Symptoms	Symptoms	
	-			conjunctivitis,	worsen,	worsen	
				respiratory	fatigue,		
100		Coughing	Diefurbod	Throat	Salivation and	Increased	Daket A
001 - 001		Irritation of eves	respiration	Irritation	micols	symptoms	
		loss of sense of	pain in eves.		discharge.	6)	and the second s
		smell	sleepiness		sharp pain in		
					eyes,		
					coughing		
150 - 200		Loss of sense of	Throat & eye	Throat & eye	Difficult,	Death	
		smell	Irritation	Irritation	blurred vision,		
					light shy		15 m
200 -350	Irritation of eyes,	Irritation of eyes	Painful	Light shy,	Suffocate,	, ,	***
	loss of smell		secretion of	nasal catarrh,	polson in	,	
			tears,	pain in eyes,	pool		
			weariness	difficult	Dooth		
				breathing	, Vealul	, , , , , , , , , , , , , , , , , , ,	
350 - 450	Loss of sense of	Irritation of eyes,	Difficult	Death		-	6 ° '
	smell	dizziness	Respiration,				9 er 2
			coughing,				The state of the s
			irritation of			*.	
			eyes, fatigue,		•	2 6	
	į		nausea	April 1	والمناسخة فالمسوف ويحمرهم فأجيرت والمعطون تستنيت المساف	مدعون وروده وقاموا والمتاديد ويوده وقاموا	C. B. S.
450 - 700		Condition	Palpitation of			*.	
		collapse	heart. Death		•		
	of eyes,	unconsciousness,		,	٠		
				,			
	nucouscionsuess	Service of the servic					
				•			,
	Collapse,			*	,		
Over 700	unconsciousness,				,	0 0	8
OVELONO	CLOSE A COLOR	The state of the s		4	And the second s	, , , , , , , , , , , , , , , , , , ,	The state of the state of

FIGURE 1 Susceptibility varies greatly between Individuals

\* Data secured from experiments of dogs which have a susceptibility similar to humans. \*\*PPM – parts per million

#### PROCEDURAL CHECK LIST

## PERFORM EACH TOUR BY THE DRILLING CONTRACTOR PERSONNEL

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check pressure on breathing air cascade system to make sure they are charged to full volume.
- 3. Check pump pressure on stand pipe gauge and choke manifold gauge to assure proper communication between gauges and also comparison of pressure reading on each gauge.
- 4. Make a visual check of  $H_2S$  monitoring system.

#### PERFORM EACH WEEK BY DRILLING CONTRACTOR PERSONNEL:

- 1. Blowout preventer drills
- 2. Check nitrogen supply pressure on BOP accumulator standby

### PERFORM EACH WEEK BY SAFETY INTERNATIONAL PERSONNEL OR DAILY ON SUPERVISION

- 1. Check each piece of breathing equipment to make sure that demand regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you get air.
- 2. Check butane supply for burn pit for volume and to make sure 1" line is not plugged. Check automatic ignition system.
- 3. Check all SKA pac units for operation; demand regulator, escape bottle air volume, supply bottle air volume.
- 4. Check breathing equipment mask assembly to see that straps are loosened and turned back ready to put on.
- 5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume.
- 6. Confirm pressure on all supply air bottles
- 7. Perform breathing equipment drills with onsite personnel.

#### FOR CONTRACTORS USE ONLY

## SURFACE KILL SHEET PRERECORDED INFORMATION

DATE	TIME	MUD WEIG	ЭНТ
CASING: SIZE	O.D	I.D. WEIGHT	PPF GRADE
SHOE TV		80% BURST	
DRILL PIPE: SIZE	G.D	I.D. WEIGHT	PPR GRADE
	CAPACITY		BBL/FT
HOLE: SIZE			
PUMPS: #1	PSI @	STKS/MIN	BBL/SKT
#2	PSI @	STKS/MIN	BBLS/STK
DEPTH; TD		TVD	
		MEASURED @ SHUT IN	V
SHUT IN DRILL PI	PE PRESSURE (SI	[DPP)	_
KILL MUD WEIGHT	(KMW)		
20 X SIDPP (	_) TVD () +	ORIGINAL MUD WEIG	HT (OMW) ()
	P		
INITIAL CIRCULAT	ING PRESSURE (	ICP)	
KILL RATE PRESSU	RE () + 5	SIDPP () =_	PSI
FINAL CIRCULATIN	G PRESSURE (FC	<sup>2</sup> )	·
KRP ( ) X KM	W ( ) DMW	( ) =	PSI

#### FOR CONTRACTORS USE ONLY

SURFACE TO BIT STROKES (SBS)		
DRILL PIPE CAPACITY (BBL/FT)	() X TD () BBL/STK (	)
=STKS STKS ()	SPM () =	MIN.
PRESSURE	AND DROP CHART (WAIT & WEIGHT)	
ICP () - FCP () =	PSI PRESSURE DROP (I	PD)
PD () 5 =	_UNITS PRESSURE DROP	
SBS () 5 =	UNITS STKS/PRESSURE DROP	
SUBTRACT UNITS PRESSURE DROP FOR EACH LINE	ADD STKS/PRESSURE I FOR EACH LINE	OROP
CIRCULATING PUMP PRESSURE	@ ACCUMULATED STROKE	∃S
(ICP)	@	_STKS
	@	_STKS
(FCP)	_ @ (SBS)	_STKS