OCD-AETESIA

Form 3160 -3 (April 2004)

JAN 15 2008 OCD-ARTESIA UNITED STATES

S

5 Lease Serial No

DEPARTMENT OF THE BUREAU OF LAND MA	NMNM-118706 6 If Indian, Allotee or Tribe Name					
APPLICATION FOR PERMIT TO						
Ia. Typeofwork- DRILL REEN	7 If Unit or CA Agreem	nent, Name and No				
lb. Type of Well Oll Well Gas Well Other	Su	ngle ZoneMult	ple Zone	8, Lease Name and Wel Black Cat Federal		
2 Name of Operator Mack Energy Corporation				30 - 015	- 36039	
3a Address	3b PhoneNo	. (include area code)		10. Field and Pool, or Ex		
P.O. Box 960 Artesia, NM 88211-0960	(505)748-	1288		Empire; Yeso		
4. Location of Well (Report location clearly andinaccorounce with a	ny State requireme	ents*)		I I Sec, T R M. or Blk	and Survey or Area	
At surface 2310 FSL & 2310 FWL		ŕ			•	
At proposed prod zone	•			G 14 T170 D00	r)	
				Sec. 14 T17S R28		
14. Distance in miles and direction from nearest town or post office* 10 miles west of Loco Hills, NM		<u></u>		12 County or Parish Eddy	13 State NM	
15 Distance from proposed* location to nearest property or lease line. ft	16 No. of ac	cres in lease		ng Unit dedicated to this wel	[[
(Also to nearest drlg unit line, if any) 330	80		40			
18 Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft 660	19. Proposed	i Depth	20 BLM/	BIA Bond No on file		
2 1. Elevations (Show whether DF, KDB, RT, GL, etc.)		imate date work will start* 2 3 Estimated duration				
3615' GR	11/30/07	1			2 days	
3013 011	24. Attac	hmanta		12 44)5		
The following, completed in accordance with the requirements of Onsh	iore Oil and Gas (Order No. I, shall be a	ittached to t	his form.		
1 Well plat certified by a registered surveyor 2 A Drilling Plan.		4. Bond to cover t Item 20 above),		ns unless covered by an ex	isting bond on file (see	
3 A Surface Use Plan (if the location is on National Forest Systes SUPO shall be filed with the appropriate Forest Service Office)	m Lands, the	5 Operator certifi 6. Such other site authorized offi	specific infe	ormation and/or plans as m	ay be required by the	
25. Signature Consul Stero a		(Printed'/Typed) W. Sherrell		I	Date 1/7/07	
Title Title	Jeny	TV. Biletten			177707	
Production Clerk						
Approved by (Semature)	Name	(Printedl/Typed)		11	Date	
/s/ James Stovall		/s/ Jai	mac S		1 0 366	
FIFI D MANAGER	Office	ARLSBAI	FIE	LD OFFICE	<u> </u>	
Application approval does not warrantor certify that the applicant ho	lds lega orequita	ble title to those right	s in the sub	ject lease which would enti	tle the applicant to	
conduct operations thereon. Conditions of approval, if any, are attached.		APPRO	OVAL F	OR TWO YEAR	RS	
Title 18 U.S.C. Section 1001 and Tide 43 U.S.C. Section 1212, make a States any false, fictitious or fraudulent statements or representations a			i willfully t	o make to any department of	r agency ofthe United	

*(Instructions on page 2)

Roswell Controlled Water Basin

SEE ATTACHED FOR CONDITIONS OF APPROVAL

APPROVAL SUBJECT TO GENERAL REQUIREMENTS AND SPECIAL STIPULATIONS **ATTACHED**

DISTRICT I 1625 N. FRENCH DR., HOBBS, NM 88240

State of New Mexico

Energy, Minerals and Natural Resources Department

OIL CONSERVATION DIVISION

1220 SOUTH ST. FRANCIS DR.

Santa Fe, New Mexico 87505

WELL LOCATION AND ACREAGE DEDICATION PLAT

Form C-102

Revised October 12, 2005 Submit to Appropriate District Office State Lease - 4 Copies

Fee Lease - 3 Copies

DISTRICT II 1301 W GRAND AVENUE, ARTESIA, NM 88210

DISTRICT IV

DISTRICT III

1000 Rio Brazos Rd., Aztec, NM 87410

☐ AMENDED REPORT

1220 S. ST. FRANCIS DR., SANTA FE, NM 8750	WELL LOCATION AND ACREA	☐ AMENDED REPORT				
API Number	Pool Code	Pool Code Pool Name				
	96210	Empire; Yeso				
Property Code	Property Name	X	Well Number			
3,948	BLACK CAT FED:	BLACK CAT FEDERAL				
OGRID No.	Operator Name		Elevation			
013837	MACK ENERGY CORP	PORATION	. 3615'			

Surface Location

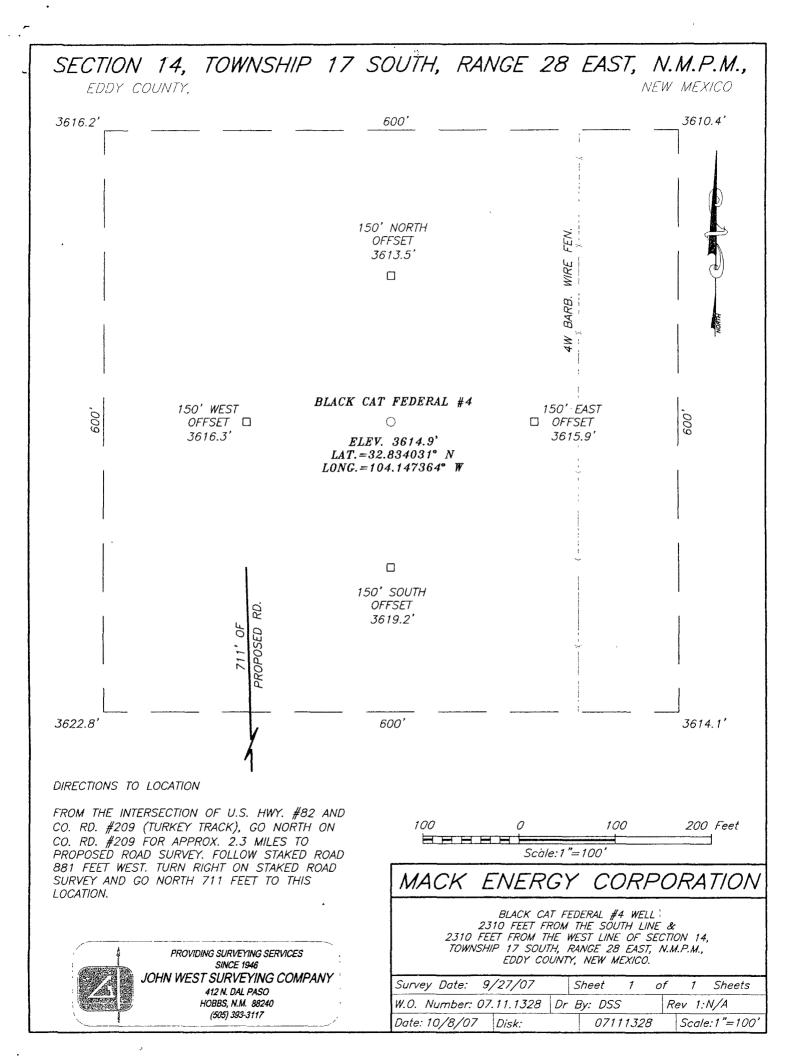
	UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
ŀ	K	14	17-S	28-E		2310	SOUTH	2310	WEST	EDDY

Bottom Hole Location If Different From Surface

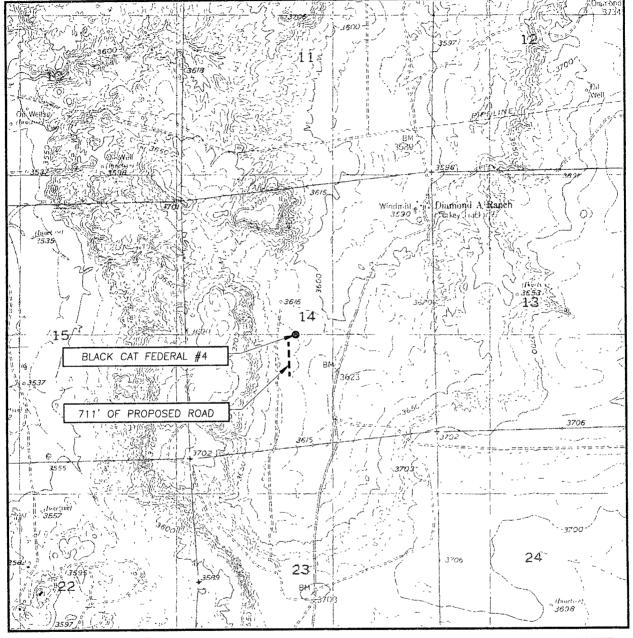
UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
Dedicated Acres	Joint of	Infill	Consolidation Cod	e Ord	er No.				
40									

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

	OPERATOR CERTIFICATION I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization cither owns a working interest or unleased unineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.
GEODETIC COORDINATES NAD 27 NME Y=667182.0 N X=557121.6 E LAT.=32.834031 N LONG.=104.147364 W	Signature Sherrell Jerry W. Sherrell Printed Name SURVEYOR CERTIFICATION
3616.2' - 600' - 33610.4' 3622.8' 3614.1'	I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my behef.
	SERFEMBER 27/02007 Date Surveyed ME On DSS Signature & Seal of Professional Surveyor
2310	Bonald Culson 10/09/07
	Certificate No. GARY EIDSON 12641 RONALD J. BIDSON 3239



LOCATION VERIFICATION MAP



SCALE: 1" = 2000'

CONTOUR INTERVAL: 10 FEET REDLAKE, N.M.

SEC. 14 TWP. 17-S RGE. 28-E

SURVEY N.M.P.M.

COUNTY EDDY STATE NEW MEXICO

DESCRIPTION 2310' FSL & 2310' FWL

ELEVATION 3615'

OPERATOR MACK ENERGY CORPORATION

LEASE BLACK CAT FEDERAL

U.S.G.S. TOPOGRAPHIC MAP

REDLAKE, N.M.



PROVIDING SURVEYING SERVICES SINCE 1946 JOHN WEST SURVEYING COMPAINY 412 N. DAL PASO HOBBS, N.M. 88240 (505) 393-3117

DRILLING PROGRAM

1. Geologic Name of Surface Formation

Quaternary

2. Estimated Tops of Important Geologic Markers:

Quaternary	Surface		
Yates	630'	Paddock	3655'
Seven Rivers	880'	Abo	5740'
Queen	1440'		
Grayburg	1850'		
San Andres	2180		
Glorieta	3575'		

3. Estimated Depths of Anticipated Fresh Water, Oil and Gas:

Water Sand	150'	Fresh Water
Yates	630'	Oil/Gas
Seven Rivers	880'	Oil/Gas
Queen	1440'	Oil/Gas
Grayburg	1850'	Oil/Gas
San Andres	2180'	Oil/Gas
Glorieta	3575'	Oil/Gas
Paddock	3655'	Oil/Gas
Abo	5740'	Oil/Gas

No other formations are expected to give up oil, gas or fresh water in measurable quantities. Setting 8 5/8" casing to 330' and circulating cement back to surface will protect the surface fresh water sand. Setting 5 1/2" casing to TD and circulating cement back to surface will protect any shallower zones above TD, which contain commercial quantities of oil and/or gas.

4. Casing Program:

Hole Siz	e Interval	OD Casing	Wt, Grade, Jt, cond, burst/collapse/tension
12 ¼"	0-330'	8 5/8"	24#, J-55, ST&C, New, 9.83/7.757/25.42
7 7/8"	0-5800'	·5 1/2"	17#, J-55, LT&C, New, 1.94/1.791/2.51

Drilling Program Page 1

5. Cement Program:

8 5/8" Surface Casing: Class C, 300sx, yield 1.32.

5 1/2" Production Casing: Class C, 1500sx, yield 1.32.

6. Minimum Specifications for Pressure Control:

The blowout preventer equipment (BOP) shown in Exhibit #9 will consist of a double ram-type (2000 psi WP) minimum preventer. This unit will be hydraulically operated and the ram type preventer will be equipped with blind rams on top of 4 1/2" drill pipe rams on bottom. The BOP will be nippled up on the 8 5/8" surface casing and tested to 2000 psi by a 3rd party and used continuously until TD is reached. All BOP's and accessory equipment will be tested to 2000 psi before drilling out of surface casing. Pipe rams will be operationally checked each 24-hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment (Exhibit #10) will include a Kelly cock and floor safety valve and choke lines and choke manifold (Exhibit #11) with a minimum 2000 psi WP rating.

7. Types and Characteristics of the Proposed Mud System:

The well will be drilled to TD with a combination of brine, cut brine and polymer mud system. The applicable depths and properties of this system are as follows:

DEPTH	TYPE	WEIGHT	VISCOSITY	WATERLOSS
0-330'	Fresh Water	8.5	28	N.C.
330'-TD	Cut Brine	9.1	29	N.C.

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept at the well site at all times.

8. Auxiliary Well Control and Monitoring Equipment:

- A. Kelly cock will be kept in the drill string at all times.
- B. A full opening drill pipe-stabbing valve with proper drill pipe connections will be on the rig floor at all times.

9. Logging, Testing and Coring Program:

A. The electric logging program will consist of GR-Dual Laterolog, Spectral Density, Dual Spaced Neutron, CSNG Log and will be ran from T.D. to 8 5/8 casing shoe.

Drilling Program Page 2

- B. Drill Stem test is not anticipated.
- C. No conventional coring is anticipated.
- D. Further testing procedures will be determined after the 5 1/2" production casing has been cemented at TD based on drill shows and log evaluation.

10. Abnormal Conditions, Pressures, Temperatures and Potential Hazards:

No abnormal pressures or temperatures are anticipated. The estimated bottom hole at TD is 110 degrees and estimated maximum bottom hole pressure is 2500 psig. Low levels of Hydrogen sulfide have been monitors in producing wells in the area, so H2S may be present while drilling of the well a plan is attached to the Drilling program. No major loss of circulation zones has been reported in offsetting wells.

11. Anticipated Starting Date and Duration of Operations:

Road and location work will not begin until approval has been received from the BLM. The anticipated spud date is November 30, 2007. Once commenced, the drilling operation should be finished in approximately 12 days. If the well is productive, an additional 30 days will be required for completion and testing before a decision is made to install permanent facilities.

Surface Use Plan Page 3

Attachment to Exhibit #9 NOTES REGARDING THE BLOWOUT PREVENTERS Black Cat Federal #4 Eddy County, New Mexico

- 1. Drilling nipple to be so constructed that it can be removed without use of a welder through rotary table opening, with minimum I.D. equal to preventer bore.
- 2. Wear ring to be properly installed in head.
- 3. Blow out preventer and all fittings must be in good condition, 2000 psi WP minimum.
- 4. All fittings to be flanged.
- 5. Safety valve must be available on rig floor at all times with proper connections, valve to be full 2000 psi WP minimum.
- 6. All choke and fill lines to be securely anchored especially ends of choke lines.
- 7. Equipment through which bit must pass shall be at least as large as the diameter of the casing being drilled through.
- 8. Kelly cock on Kelly.
- 9. Extension wrenches and hands wheels to be properly installed.
- 10. Blow out preventer control to be located as close to driller's position as feasible.
- 11. Blow out preventer closing equipment to include minimum 40-gallon accumulator, two independent sources of pump power on each closing unit installation all API specifications.

Biowout Preventers Page 14

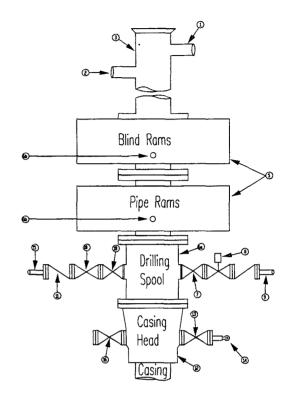
Mack Energy Corporation

Minimum Blowout Preventer Requirements

2000 psi Working Pressure 2 MWP EXHIBIT #10

Stack Requirements

NO.	Items	Min	Mın
		1 D	Nominal
1	Flowline		2"
2	Fill up line		2"
3	Drilling nipple		
4	Annular preventer		
5	Two single or one dual hydraulically operated rams		
6a	Drilling spool with 2" min kill line and 3" min choke line outlets		2" Choke
6b	2" min kill line and 3" min choke line outlets in ram. (Alternate to 6a above)		
7	Valve Gate Plug	3 1/8	
8	Gate valve-power operated	3 1/8	
9	Line to choke manifold		3"
10	Valve Gate Plug	2 1/16	
11	Check valve	2 1/16	
12	Casing head		
13	Valve Gate Plug	1 13/16	
14	Pressure gauge with needle valve		
15	Kill line to rig mud pump manifold		2"



OPTIONAL

16	Flanged Valve	1 13/16
1 10	I langed valve	1 13/10

CONTRACTOR'S OPTION TO FURNISH

- All equipment and connections above bradenhead or casinghead. Working pressure of preventers to be 2000 psi minimum.
- 2 Automatic accumulator (80 gallon, minimum) capable of closing BOP in 30 seconds or less and, holding them closed against full rated working pressure.
- 3 BOP controls, to be located near drillers' position
- 4. Kelly equipped with Kelly cock.
- Inside blowout preventer or its equivalent on derrick floor at all times with proper threads to fit pipe being used.
- 6 Kelly saver-sub equipped with rubber casing protector at all times
- 7 Plug type blowout preventer tester
- 8 Extra set pipe rams to fit drill pipe in use on location at all times.
- 9 Type RX ring gaskets in place of Type R.

MEC TO FURNISH.

- 1 Bradenhead or casing head and side valves
- Wear bushing If required.

GENERAL NOTES.

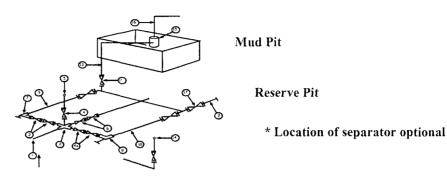
- Deviations from this drawing may be made only with the express permission of MEC's Drilling Manager.
- 2 All connections, valves, fittings, piping, etc., subject to well or pump piessure must be flanged (suitable clamp connections acceptable) and have minimum working pressure equal to rated working pressure of preventers up through choke valves must be full opening and suitable for high pressure mud service.
- Controls to be of standard design and each marked, showing opening and closing position
- 4 Chokes will be positioned so as not to hamper or delay changing of choke beans.

 Replaceable parts for adjustable choke, or bean

- sizes, retainers, and choke wrenches to be conveniently located for immediate use
- All valves to be equipped with hand-wheels or handles ready for immediate use.
- 6 Choke lines must be suitably anchored.
- Handwheels and extensions to be connected and ready for use.
- 8 Valves adjacent to drilling spool to be kept open. Use outside valves except for emergency
- 9 All seamless steel control piping (2000 psi working pressure) to have flexible joints to avoid stress. Hoses will be permitted
- Casinghead connections shall not be used except in case of emergency
- 11. Do not use kill line for routine fill up operations

Mack Energy Corporation Exhibit #11

Exhibit #11
MIMIMUM CHOKE MANIFOLD
3,000, 5,000, and 10,000 PSI Working Pressure
3M will be used
3 MWP - 5 MWP - 10 MWP



Below Substructure

Mimimum requirements

		3,000 MWP			5	5,000 MWP			10,000 MWP		
No.		I.D.	NOMINAL	Rating	I.D.	Nominal	Rating	I.D.	Nominal	Rating	
1	Line from drilling Spool		3"	3.000		3"	5,000		3"	10,000	
2	Cross 3" x 3" x 3" x 2"			3,000			5,000				
2	Cross 3" x 3" x 3" x 2"									10,000	
3	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000	
4	Valve Gate Plug	1 13/16		3,000	1 13/16		5,000	1 13/16		10,000	
4a	Valves (1)	2 1/16		3,000	2 1/16		5,000	2 1/16		10,000	
5	Pressure Gauge			3,000			5,000			10,000	
6	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000	
7	Adjustable Choke (3)	2"		3,000	2"		5,000	2"		10,000	
8	Adjustable Choke	1"		3.000	1"		5.000	2"		10,000	
9	Line		3"	3,000		3"	5,000		3"	10,000	
10	Line		2"	3,000		2"	5,000		2"	10,000	
11	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		10,000	
12	Line		3"	1,000		3"	1,000		3"	2,000	
13	Line		3"	1,000		3"	1,000		3"	2,000	
14	Remote reading compound Standpipe pressure quage			3,000			5,000			10,000	
15	Gas Separator		2' x5'			2' x5'			2' x5'		
16	Line		4"	1,000		4"	1,000		4"	2,000	
17	Valve Gate Plug	3 1/8		3,000	3 1/8		5,000	3 1/8		000,01	

- (1) Only one required in Class 3M
- (2) Gate valves only shall be used for Class 10 M
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTION

- 1 All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating
- 2 All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP
- 3 All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available
- 5 Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should bee as straight as possible. Lines downstream from chokes shall make turns by large bends or 90 degree bends using bull plugged tees

Mack Energy Corporation

Hydrogen Sulfide Drilling Operation Plan

I. HYDROGEN SULFIDE TRAINING

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on this well:

- 1. The hazards an characteristics of hydrogen sulfide (H2S)
- 2. The proper use and maintenance of personal protective equipment and life support systems.
- 3. The proper use of H2S detectors alarms warning systems, briefing areas, evacuation procedures, and prevailing winds.
- 4. The proper techniques for first aid and rescue procedures.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile tubular are to be used, personnel well be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling or reworking a well and blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan and Public Protection Plan.

There will be an initial training session just prior to encountering a known or probable H2S zone (within 3 days or 500 feet) and weekly H2S and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific H2S Drilling Operations Plan and the Public Protection Plan. The concentrations of H2S of wells in this area from surface to TD are low enough that a contingency plan is not required.

H2S Plan Page 10

II. H2S SAFETY EQUIPMENT AND SYSTEMS

Note: All H2S safety equipment and systems will be installed, tested, and operational when drilling reaches a depth of 500 feet above, or three days prior to penetrating the first zone containing or reasonable expected to contain H2S.

1. Well Control Equipment:

- A. Flare line
- B. Choke manifold.
- C. Blind rams and pipe rams to accommodate all pipe sizes with properly sized closing unit.
- D. Auxiliary equipment may include if applicable: annular preventer & rotating head.

2. Protective equipment for essential personnel:

A. Mark II Survive air 30-minute units located in the doghouse and at briefing areas, as indicated on well site diagram.

3. H2S detection and monitoring equipment:

A. 1 portable H2S monitors positioned on location for best coverage and response. These units have warning lights and audible sirens when H2S levels of 20 PPM are reached.

4. Visual warning systems:

- A. Wind direction indicators as shown on well site diagram (Exhibit #8).
- B. Caution/Danger signs (Exhibit #7) shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used, when appropriate. See example attached.

5. Mud program:

A. The mud program has been designed to minimize the volume of H2S circulated to surface. Proper mud weight, safe drilling practices, and the use of H2S scavengers will minimize hazards when penetrating H2S bearing zones.

H2S Plan Page 11

6. Metallurgy:

- A. All drill strings, casings, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H2S service.
- B. All elastomers used for packing and seals shall be H2S trim.

7. Communication:

- A. Radio communications in company vehicles including cellular telephone and 2-way radio.
- B. Land line (telephone) communication at Office.

8. Well testing:

- A. Drill stem testing will be performed with a minimum number of personnel in the immediate vicinity, which are necessary to safely and adequately conduct the test. The drill stem testing will be conducted during daylight hours and formation fluids will not be flowed to the surface. All drill-stem-testing operations conducted in an H2S environment will use the closed chamber method of testing.
- B. There will be no drill stem testing.

EXHIBIT #7

WARNING

YOU ARE ENTERING AN H2S

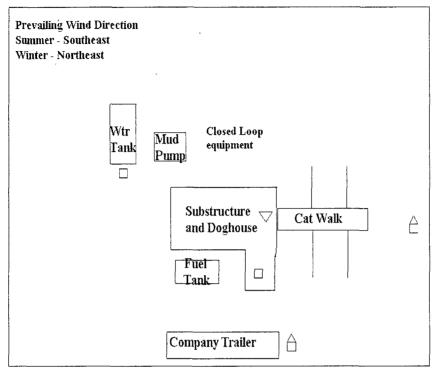
AUTHORIZED PERSONNEL ONLY

- 1. BEARDS OR CONTACT LENSES NOT ALLOWED
- 2. HARD HATS REQUIRED
- 3. SMOKING IN DESIGNATED AREAS ONLY
- 4. BE WIND CONSCIOUS AT ALL TIMES
- 5. CHECK WITH MACK ENERGY FOREMAN AT OFFICE

MACK ENERGY CORPORATION 1-505-748-1288

H2S Plan Page 12

DRILLING LOCATION H2S SAFTY EQUIPMENT Exhibit # 8



- √ H2S Monitors with alarms at the hell nipple
- ☐ Wind Direction Indicators
- $\begin{tabular}{lll} \triangle & Safe Briefing areas with caution signs and breathing equipment min 150 feet from \\ \end{tabular}$

10. Plans for Restoration of the Surface:

- A. Upon completion of the proposed operations, if the well is completed, any additional caliche required for facilities will be obtained from a BLM approved caliche pit.
- B. In the event of a dry hole. Topsoil removed from the drill site will be used to recontour the area to its original natural level and reseeded as per BLM specifications.

11. Surface Ownership:

The well site and lease is located entirely on Federal surface. We have notified the surface lessee of the impending operations. According to BLM the lease is Bogel Limited Company, Lewis Derrick, P.O. Box 460 Dexter, NM 88230.

12. Other Information:

- A. The area around the well site is grassland and the topsoil is sandy. The vegetation is native scrub grass with sagebrush.
- B. There is no permanent or live water in the immediate area.
- C. A Cultural Resources Examination has been requested and will be forwarded to your office in the near future.

13. Lessee's and Operator's Representative:

The Mack Energy Corporation representative responsible for assuring compliance with the surface use plan is as follows:

Jerry W. Sherrell Mack Energy Corporation P.O. Box 960 Artesia, NM 88211-0960 Phone (505) 748-1288 (office)

Surface Use Plan Page 9

CERTIFICATION

I hereby certify that I, or person under my direct supervision, have inspected the proposed drill site and access route; that I am familiar with the conditions which currently exist; that the statements made in this APD are to the best of my knowledge, true and correct; and the work associated with the operations proposed herein will be performed by Mack Energy Corporation and its contractors and subcontractors in conformity with this plan and the terms and conditions which it is approved. This statement is subject to the provisions of 18 U.S.C. 1001 for the filing of a false statement.

Date: //- 7-07

Signed: Jerry W. Sherrell

VII. DRILLING

A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified a minimum of 2 hours in advance for a representative to witness:

- a. Spudding well
- b. Setting and/or Cementing of all casing strings
- c. BOPE tests

Eddy County

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822

- 1. Although Hydrogen Sulfide has not been reported in this section, it is always a potential hazard. If Hydrogen Sulfide is encountered, please report measured amounts to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.

B. CASING

- 1. The 8-5/8 inch surface casing shall be set in the Tansill formation above the Yates at approximately 330 feet and cemented to the surface.
 - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with a surface log readout will be used or a cement bond log shall be run to verify the top of the cement.
 - b. Wait on cement (WOC) time for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement). Please provide WOC times to inspector for cement slurries.
 - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
 - d. If cement falls back, remedial action will be done prior to drilling out that string.

- 2. The minimum required fill of cement behind the 5-1/2 inch production casing is:
 - Cement to surface. If cement does not circulate, contact the appropriate BLM office. Please provide WOC times to inspector for cement slurries.
- 3. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. The appropriate BLM office shall be notified a minimum of 2 hours in advance for a representative to witness the tests.
 - a. The tests shall be done by an independent service company.
 - b. The results of the test shall be reported to the appropriate BLM office.
 - c. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
 - d. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug.

Engineer on call phone (after hours): Carlsbad: (575) 706-2779

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