

THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- A. Conditions may be met with an annular type blowout preventer and a double ram blowout preventer, blind rams on top and pipe rams on bottom above a choke spool.
- B. Opening on choke spool to be flanged, studded or clamped.
- C. All connections from operating manifolds to preventers to be all steel hose or tube a minimum of one inch in diameter.
- D. The available closing pressure shall be at least 15% in excess of that required with sufficient volume to operate (close, open, and re-close) the preventers.
- E. All connections to and from preventer to have a pressure rating equivalent to that of the BOP's.
- F. Manual controls to be installed before drilling cement plug.
- G. Kelly cock to be installed on kelly.
- H. Inside blowout preventer to be available on rig floor.
- I. Dual operating controls: one located by drillers position and the other located a safe distance from the rig floor.