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Form 3160-5 (June 2015)	Form 3160-5 UNITED STATES (June 2015) DEPARTMENT OF THE INTERIOR					FORM APPROVED OMB No. 1004-0137 Expires: January 31, 2018		
	BUREAU OF LAND MANAGEMENT				5. Lease Serial No. NMSF078506			
Do n aban	SUNDRY NOTICES AND REPORTS ON WELLS Do not use this form for proposals to drill or to re-enter an abandoned well. Use Form 3160-3 (APD) for such proposals					6. If Indian, Allottee	or Tribe N	ame
	SUBMIT IN 1	RIPLICATE - Other instr	ructions on page	2		7. If Unit of CA/Agr	eement, Na	ame and/or No.
1. Type of Well	1. Type of Well					0 W. II Marca and M		
Oil W	Oil Well 🖌 Gas Well Other					0. ADI Well No.		
2. Name of Operator	2. Name of Operator BP America Production Company					9. API well No. 30-045-10273		
3a. Address 737 No Housto	rth Eldridge Park n, TX 77079	way	3b. Phone No. (i (281) 892-5369	nclude area code }	<ul> <li>10. Field and Pool or Exploratory Area</li> <li>Blanco-Mesaverde</li> </ul>			ry Area
4. Location of Well (1 L-30-31N-08W	Footage, Sec., T.,R Lot: 3 1750 FS	., <i>M.</i> , or Survey Description, L 1175 FWL	)			11. Country or Paris San Juan, NM	h, State	
	12. CHE	CK THE APPROPRIATE B	BOX(ES) TO IND	CATE NATURI	E OF NOTI	CE, REPORT OR OT	THER DAT	A
TYPE OF SUE	BMISSION			TY	PE OF ACT	ΓΙΟΝ		
✓ Notice of Inter	nt	Acidize	Deepe Hydrau	n ulic Fracturing	Produ	uction (Start/Resume amation		Vater Shut-Off Vell Integrity
Subsequent Re	eport	Casing Repair	New C	onstruction nd Abandon	Reco	omplete porarily Abandon	√0	ther
Final Abandor	ment Notice	Convert to Injection	n Plug B	ack	Wate	r Disposal		
For all question	ns/concerns rega	a gas eliminator in the wasse wells to not be able to arding this matter please of	deliver water int	N in order to re the system. Nora at (505) 4	27-9953 o	r Roland.mora@bp	.com	causes nigher pressures in
							F	RECEIVED
				OILCON	IS. DIV	DIST. 3	S	EP 1 1 2017
				SEF	2 5 20	017		
							Farm Bureau (	ington Field Office of Land Management
14. I hereby certify the Roland Mora	at the foregoing is	true and correct. Name (Pr	rinted/Typed)	Surface L	and Negot	liator		
Signature	2 Ac			Date		08/29/	2017	
7		THE SPACE	E FOR FEDE	RAL OR ST	TATE OF	ICE USE		
Approved by	conte	for Re	. Cns	Title St	αρ I	VRS	Date 9	(20/17
Conditions of approva certify that the applica which would entitle th	al, if any, are attack ant holds legal or e he applicant to con	ed. Approval of this notice equitable title to those rights duct operations thereon.	does not warrant s in the subject lea	or se Office	FFU		Dute	
Title 18 U.S.C Section any false, fictitious or	n 1001 and Title 4. fraudulent stateme	3 U.S.C Section 1212, make ents or representations as to	e it a crime for any any matter withir	person knowing its jurisdiction.	gly and will	fully to make to any	department	or agency of the United States
(Instructions on page 2)								

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# Gas Eliminator Scope of Work Date Initiated September 1, 2017 MOC No Gavin Tweedie

#### Project Description

This Scope of work is to install a gas eliminator in the water piping system in order to relieve built up gas within the system that causes higher pressures in the water system and may cause wells to not be able to deliver water into the system.

### **Design Parameters**

*Piping* Maximum Allowable Operating Pressure: 250 psig Typical Operating Pressure: less than 5 - 150 psig Corrosion Allowance: 1/16" Design Factor: 0.6 Code: B31.8

#### Scope of Work

- Check sites, check roads to insure access prior to commencing construction work. Check to verify compressor is downstream of the main separator, if the compressor is upstream of the separator then engineering needs to be consulted prior to work commencing.
- 2. Pick up Job Boxes and parts that are needed for job.
- Perform on site JSA with operations, Compressor Rental Company, New Compression Maintenance crews, Constructions crews and others present onsite. Discuss and review any changes to the scope of work or project as the project progresses. New crews or personnel arriving onsite needed to review the scope of work and safety items as needed.
- 4. Completely lock out, tag out and blow down the water lines as needed to isolate.
- 5. At the water line near the tank (see photo below):
  - a. Install a 2" ball valve, 1/8" Choke Nipple, gas eliminator and ½" tubing on the discharge side of the piping, as shown in the photo and sketch below.
  - b. 1/8" choke nipple must be installed between the block valve and the gas eliminator. The choke nipple, typically either 4" or 6" long, must have the following stamped on it if possible: Choke Nipple 2"x6"x1/8" orifice [diameter x length x 1/8"] A105.
  - c. Install ½" ball valve on the drain from the Gas Eliminator and a ½" ball valve below the choke nipple to enable checking for plug off in the choke nipple.
  - a. Using 1/2" stainless tubing, pipe the exhaust of the gas eliminator to the Separator.
  - b. Heat trace and wrap all 2" piping with Engine Jacket water heat trace from the compressor.
  - c. Install a box over the piping, but out box where needed to neatly fit box over the existing piping. Replace insulation around pipes that protrude out of the box. The insulated box should come pre build from Pesco with Catalytic heater installed in the box.
  - d. Function test the catalytic heater.
  - e. All 2" piping should be Schedule 80.



 Install gas eliminator at the <u>DAWSON LS 001-MV</u>. Connect gas eliminator to buried 3" poly water line. Mount box with catalytic heater over water line and gas eliminator. Route the gas eliminator vent line to the Tank Down comer.



- 7. Remove tags and locks on equipment.
- 8. Purge and pressure piping.
- 9. Check for leaks on newly connected piping, repair as needed.
- 10. Perform PSSR with MOC Owner.

### **Equipment & Materials**

Equipment

See attached spreadsheet for compressor information.

Piping

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All pipe to be 2" schedule 80 CS - (API 5L, A53 or A106) Gr B or X-42

Above ground piping - threaded

Below ground piping – it is not expected that any below grade piping will be needed, but if it is FBE coated & welded, minimum 36" cover & 2 part epoxy weld joint coating

### **Warehouse Stock Materials**

MAT. TYPE	DESCRIPTION	QTY.		
Pipe	1/2" Threaded; S80; API 5L or X-42			
Pipe	2" Threaded; S80; API 5L or X-42	TBD		
Valve	1/2" Check Valve, ANSI 300 or 3000psi, SW, TH, or WN, ASTM A216 WCB or ASTM A-105, T or Y-Pattern swing-type check valve, Threaded or Bolted cover, 316 SS trim, Buna Seals, conforming to ASME B16.34.	1		
Valve	1/2" Ball Valve, ANSI 300 or 3000psi, TE, Full Port [FORGED A105 CS BODY, CS STEM, ELECTROLESS NICKEL PLATED A105 BALL, FREEZE RESISTANT, NYLON/ACETAL OR PTFE OR PEEK SEATS, PTFE OR VITON GF SEALS, LEVER OPERATED, LOCKING DEVICE, FIRE SAFE CERTIFICATION]	1		

Valve	2" Ball Valve, ANSI 300 or 3000psi, TE, Full Port [FORGED A105 CS BODY,	1
	CS STEM, ELECTROLESS NICKEL PLATED A105 BALL, FREEZE	
	RESISTANT, NYLON/ACETAL OR PTFE OR PEEK SEATS, PTFE OR VITON	
	GF SEALS, LEVER OPERATED, LOCKING DEVICE, FIRE SAFE	
	CERTIFICATION]	
Fitting	1/2"x 2" SWAGE, CONC, Seamless, SCH. 80, PBE or TBE, MSS SP-95,	1
	A234-WPB	
Fitting	2" Tee, Full-Size, Seamless SCH 80, TH, ASME B16.9, A234-WPB	2
		1

# **Other Materials**

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MAT.	DESCRIPTION	QTY.
TYPE		
Other	Insulation, Coffin Box Std.	TBD
Other	Choke Nipple, 2 NPS, 1/8" Orifice, A105	1
Valve	Air Release Valve (Gas Eliminator), GA Industries Model X920HT	1

## Inspection & Testing

Welded Piping Inspection

Inspector to be qualified

Welder to be qualified per API 1104 - current qualifications to be verified on-site

NDE – per ASME B31.8, 826.2 and because the piping to be installed will operate below 20% SMYS: The quality of welds shall be checked visually on a sampling basis, and defective welds shall be repaired or removed from the line.

Installation Inspection Requirements:

1. Surface of pipe for defects prior to coating

2. Surface of coating as pipe is lowered into ditch

3. Joint fit up prior to welding

4. Stringer beads

5. Completed welds

6. Condition of ditch bottom

7. Fit of pipe to the ditch

8. All repairs, replacements or changes ordered

9. NDE testing as specified

10. Jeep of coating

11. Verify that all weld joints are properly coated (either taped or wrapped or sleeved, depending on engineering specification)

12. Backfill material free of rocks

### Threaded Piping Inspection

All threaded connections to be visually inspected by on-site Inspector. Threaded connections require a soap bubble test prior to testing.

#### Strength & Leak Testing

Per ASME B31.8, 841.3, since this piping will be operated at less than 30% SMYS, a leak test will be conducted to ensure that the piping is demonstrated not to leak.

