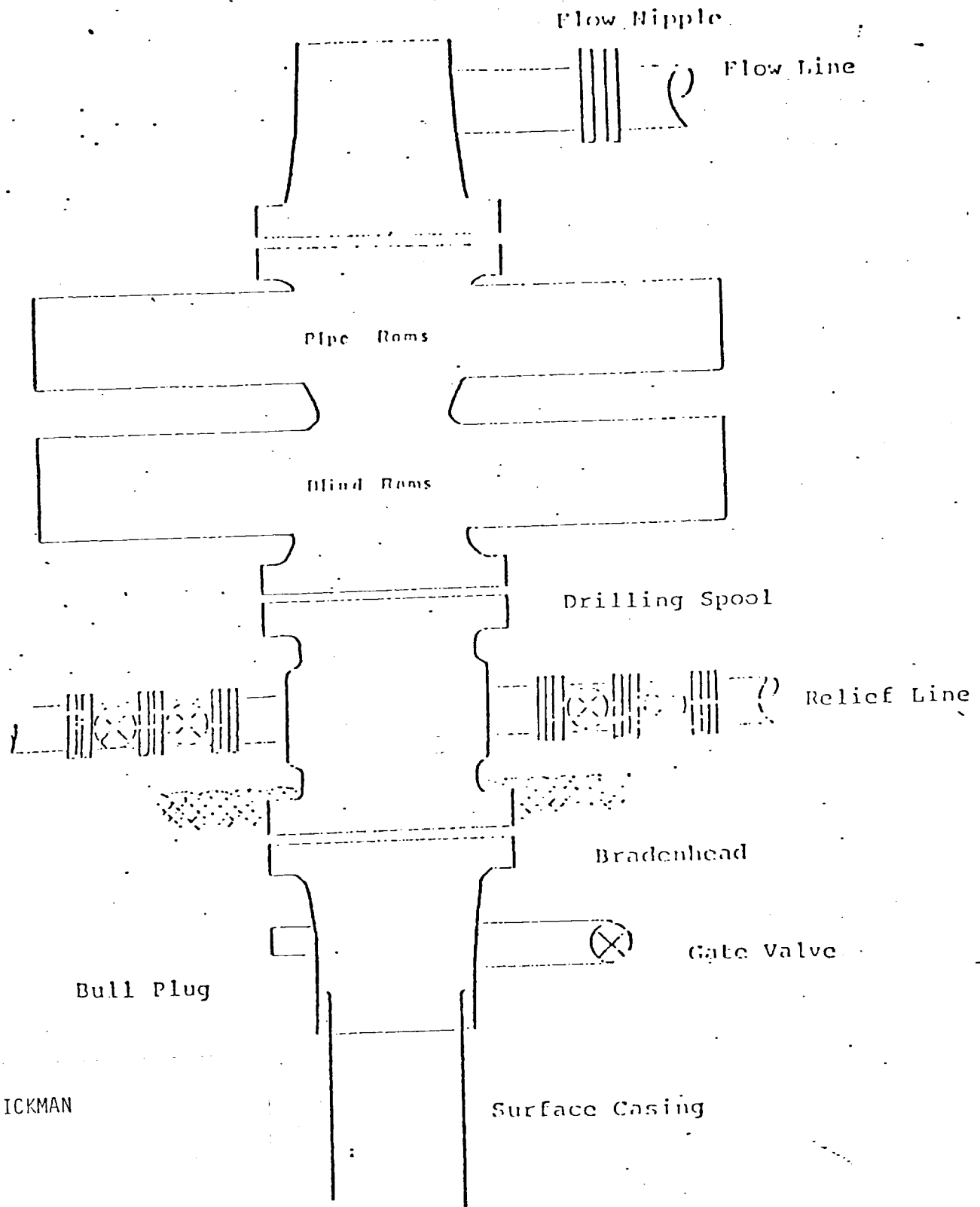


TYPICAL BOP INSTALLATION

FOR A GALLUP-DAKOTA WELL



J. FELIX HICKMAN
Clark #11
Exhibit D

Series 900 Double Gate BOP, rated
at 3000 psi Working Pressure

When gas drilling operations begin a Shaffer type
50 or equivalent rotating head is installed on top of
the flow nipple and the flow line is converted into
a blowie line.