

Operations Plan - Hughes A #5A, cont'd.

V. Cementing:

9 5/8" surface casing - use 190 sks. of Class "B" cement with 1/4# gel-flake per sack and 3% calcium chloride (224 cu.ft. of slurry, 100% excess to circulate to surface). WOC 12 hours. Test casing to 600#/30 minutes.

7" intermediate casing - use 115 sks. of 65/35 Class "B" Poz with 6% gel and 2% calcium chloride (8.3 gallons of water per sack) followed by 100 sks. of Class "B" with 2% calcium chloride (304 cu.ft. of slurry, 50% excess to cover Ojo Alamo). Run temperature survey at 8 hours. WOC 12 hours. Test casing to 1200#/30 minutes.

4 1/2" liner - precede cement with 20 barrels of gel water (2 sks. gel) Cement with 250sks. of Class "B" cement with 4% gel, 1/4 cu.ft. of fine gilsonite per sack and 0.6% Halad-9 (440 cu.ft. of slurry, 70% excess to circulate liner). WOC 18 hours.