In Figure 6 is rm 316. (Jung 4.2)			OPD STATES FOLOFINITED R LAND MANAGEME	.NT		HORM APPROVED Budge: Bureau No. 1004-0135 Expires: March 31, 1993
Do not us	REGEN e this form for propos	VET DRY NOTICE AN als to drill or to deepe	ID REPORTS ON WE	· II GADDIIGATION	5.	Lease Designation and Serial No. SF-078766
	99 MAR -8	TO DRILL for pe	n or reenty to a different rmit for such proposals	<u>69 (1372)</u> (1) 2: 1	56.	If Indian, Allottee or Tribe Name
	070 FATTA	MY, HOTAL	N TRIPLICATE		7.	If Unit or CA, Agreement Designation ROSA UNIT
1.	Type of Well ☐ Oil Well	<b>■</b> Gas Well	Other		8.	Well Name and No. ROSA UNIT #276
2.	Name of Operator WILLIAMS PRODU	JCTION COMPANY			9.	API Well No. 30-045-27964
3.	Address and Telephone No. PO BOX 3102 MS 37-4, TULSA, OK 74101 (918) 588-4592					Field and Pool, or Exploratory Area BASIN FRUITLAND COAL
4.	Location of Well (Footage, Sec., T., R., M., or Survey Description) 2245' FNL & 855' FEL, SE/4 NE/4, SEC 17 T31N R6W				11.	County or Parish, State SAN JUAN, NM
	CHECK APPROPRIATE BOX(s) TO INDICATE NATURE OF NOTICE. REPORT, OR OTHER DATA					
	TYPE OF SUBM	IISSION		ТҮРЕ	N	
	■ Notice of Intent	tice of Intent		lonment	☐ Change of Plans ☐ New Construction	
	☐ Subsequent Repor	rt	□Recom □ Pluggi	ng Back	☐ Non-Routine Fracturing	
	☐ Final Abandonme	☐ Casing Repair ☐ Altering Casing ☐ OtherSidetrack and Cavitate			<ul> <li>□ Water Shut-Off</li> <li>□ Conversion to Injection</li> <li>□ Dispose Water</li> <li>(Note: Report results of multiple completion on Well Completion or Recompletion Report and Log form.)</li> </ul>	
13.	Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work well is directionally drilled, give subsurface locations and measured and true vertical depths for all markers and zones pertinent to this work.)*					
		ms Production C ate is April 1, 19		idetrack and cavitate this	well as po	er the attached procedure. Estimated
14.	Lhereby certify that	the foregoing is true	and correct			
<del></del> -	SignedSUSAN			Title CLERK	Date <u>F</u>	February 11, 1999
(This space for Federal or State office use)  Team Lead, Petroleum Management						MAC
	Approved by /S/ Duane W. Spencer Title Date MAR - 4 1808					
	Conditions of approval, if any:					

(8)

Title 18 U.S.C. Section 1001, makes it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

## WILLIAMS PRODUCTION COMPANY SIDETRACK & CAVITATION PROGNOSIS

Purpose; To sidetrack and cavitate this Fruitland Coal zone.

Prepare location, reserve pit, bank, and test anchors prior to rig move. Line pit.
 Notify BLM 24 hours to moving in.
 Spot all tanks. Spot air package.

Notify BLM 24 hours to moving in.

- 2. MIRUSU. Nipple up pneumatic actuated BOP's, 2 blooie lines, pneumatic working valves and 2 7" blooie lines. Anchor blooie lines securely. Test BOP's. Fill rig tank with produced water. Do not filter water unless necessary.
- 3 Rig up air package, 1800 cfm minimum.
- 4. TOOH w/ tubing and LD.
- 5. Set cmt retainer above liner top or above perfs. Sting into retainer.
- 6. Establish rate and squeeze perfs below retainer and 10' above retainer with class "B" cement...

## SIDETRACK

Objective

KICK OFF ABOVE UPPER PERFS INSIDE CASING OR ABOVE LINER TOP INSIDE INTERMEDIATE. DRILL TO TD.
LAND NEW LINER FROM KICKOFF POINT TO TD

- 7. On wireline set CIBP at kickoff depth just above a casing collar at a point with good cement bond preferably.
- 8. Pick up Whipstock(anchorstock) slide assembly and starter mill.TIH with DP, Drill Collars and one joint high grade drill pipe below drill collars. Refer to manufacturer's specs for all recommended milling weights, number of drill collars and RPM.

Tool length=16 1/2", Anchorstock whip=8' length, 3° whip face angle

- 9. Set bottom of slide assembly at by applying pressure down drill string. Approximately 3500 psi. May need pump truck.
- 10. Shear off from slide assembly. Approximately 45,000 psi over drag weight. Begin milling with starter mill.

Mill as per manufacturer's recommended procedure. Circulate with water.

- a. Run starter mill with joint of high grade drill pipe, S-135, below drill collars. Drill approx. 16".
- b. Run window mill with joint of drill pipe below drill collars. Mill length of whip face plus 10' into formation.
- c. Run window mill and watermellon mill on drill collars. Make several passes through window to clean up burrs. Ream until smooth with no drag.

- Displace water with gas. Take deviation surveys until 6°-8° is reached. TOH. 11.
- Do not rotate a bit or stabalizer down the whip face. 12.
- TIH with "bit, near bit stabalizer and drill collars. Drill enough hole depth to pass the packed BHA 13. through window. TOH.
- TIH with bit and packed bottom hole assembly (stiff) on DP to maintain deviation. Displace water with gas. Continue normal drilling operations to TD taking frequent surveys. TOH.
- Blow wellbore clean and check for fill. TOH. 15. LDDP and collars.
- 16. Pickup drill pipe and bit and clean out to TD.

## CAVITATION

- 17. Run 5 to 10 bbl sweeps using 1 GPD soap if necessary.
- PU bit inside casing. Pressure up hole to 2500 psi (maximum pressure) then open to atmosphere. 18. Repeatedly pressure up and surge well. Do natural surges also.

Record any breaks. Record accurate buildup pressure and choke gauges after each cycle. Repeat until gas production no longer increases, 2 - 3 weeks.

- 19. TOH.
- PU liner on DP. Run in with JGS liner hanger with left hand threads and L A set shoe on bottom of liner. 20. Rotate down if necessary. Land liner with 100' overlap casing. TOOH w/ DP and LD.
- PU tbg and land near bottom perf. 21.
- ND BOP and NU wellhead. Shut well in for buildup. 22.
- 23. Clean up location and release rig.

Senior Engineer