UNITED STATES

DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

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FEB 2	00		Unit Agreement Name San Juan 32-9 Unit
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DIE DIE	1.3		Well Name & Number San Juan 32-9 U#86
328 3700	Lall Mer		API Well No. 30-045-21591
(-W, NMPM		11.	Field and Pool Blanco Pictured Cliff County and State San Juan Co, NM
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		Date	2/16/00 TLW FB 2 4 2000
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SAN JUAN 32-9 UNIT #86 Pictured Cliffs Slimhole Restimulation Procedure F 14 31N 10W

San Juan County, N.M. Latitude: 36 Deg, 54.03 Min Longitude: 107 Deg, 51.28 Min API # 300452159100

Summary:

The subject well is a 1975 Pictured Cliffs slimhole completion through 2 7/8" casing. The casing did not test during the initial attempt to restimulate. The casing leak will now be isolated & a free point will be run to determine if casing is free below the leak. If so, the casing will be backed off as deep as possible. New casing will be run & tied back in & a bond log will be run. If the BLM requires a squeeze job, the procedure will be written at that time. The new casing will then be pressure tested to 3700 psi & the cased hole interval will be cleaned out to PBTD at 3248' using air-mist and 1-1/4" drillstring. The Pictured Cliffs will be restimulated with 57,133 gal of 70Q N₂ foamed 30# linear guar gel and 175,000# 20/40 mesh sand. The well will then be cleaned-up and returned to production.

- Comply with all NMOCD, BLM, and BR regulations. Conduct daily safety meetings for all personnel on location. Notify BR regulatory (Peggy Cole 326-9727) & appropriate Regulatory Agency prior to pumping any cement job. If an unplanned cement job is required, approval is required before the job can be pumped. If verbal approval is obtained, document the approval in Dims. Allow adequate notice prior to the pump time for the Agency to witness the cementing operation.
- Inspect location and wellhead and install rig anchors prior to rig move.
- Construct blow pit.
- Contact area foreman 24-hrs. prior to beginning operations.

CASING REPAIR

- MOL, hold safety meeting, & RU completion rig. Insure all safety equipment is strategically located & functioning properly. NU relief lines to blow pit. ND wellhead and NU 7-1/16" #M BOP, stripping head, & blooie line. Test BOP.
- PU and TIH with a 2-7/8" RBP and 1-1/4" tubing. Set RBP above top perf (3116'). Release from BP. Spot 10' of 2. sand on BP. Close pipe rams. Pressure test casing to 2000 psi for 15 minutes. If casing tests, TOOH & call for pump truck to test to 3700 psi. If casing fails, TOOH & continue with step 3.
- PU 1 jt 2-7/8" tubing & screw into casing. MIRU wireline specialties. Freepoint 2-7/8" casing. 3.
- PU 2-7/8" packer. TIH with 2-7/8" packer on 1-1/4" tubing. Set packer above bridge plug & test to 3700 psi. 4. Release packer, TOOH, and set packer at lowest 100% freepoint in casing. Pressure test to 3700 psi below & above packer. If casing leak is below packer, RDMO. If leak is above packer, continue with step 5. Release packer & TOOH.
- RIH with stringshot. Back of casing at lowest joint 100% free. RDMO wireline specialties. 5.
- Circulate hole clean. TOOH & lay down old 2-7/8" casing. 6.
- PU & TIH with new 2-7/8" casing. Screw into existing casing. 7.
- Pressure test casing to 3700 psi for 15 minutes. (If casing can not be screwed into or pressure tested to 3700 psi 8. on first attempt, contact Drilling Superintendent and Production Engineer to discuss procedure to run a Bowen casing patch.)
- TIH with 1-1/4" tubing. Clean out to top of RBP. Latch on to 2-7/8" RBP & TOOH. Lay down RBP. TIH. CO to 9. PBTD (3248'). TOOH & lay down 1-1/4" tubing.
- RDMO. 10.

RIGLESS STIMULATION

Install 2-7/8", 6.5#, N-80 EUE 8rd sub and 5000 psi frac valve. Lay flowback line to pit. 11.

- Set two (2) 400 bbl frac tanks on location and fill with 640 bbls 2% KCl water. Treat tank with biocide prior to 12. filling. Heat gel tank to 60-70 °F in winter.
- RU stimulation company to frac down 2 7/8" casing. Hold pre-job safety meeting with all personnel on location. 13. Pressure test surface lines to 4,700 psi for 15 minutes. Breakdown perforations by bullheading 250 gals 60Q foamed 15% inhibited acid ahead of fracture stimulation. Acid will contain the following additives:
 - 1 gal/M A261 (corrosion inhibitor)
 - 2 gals/M F-75 (surfactant)
- Stimulate in 1 to 4 ppg stages at 35 BPM constant downhole rate with 57,133 gal of 70Q № foamed 30# linear 14. guar gel and 175,000# 20/40 mesh Arizona sand. Maintain a bottom hole frac gradient of 0.65 psi/ft throughout job. When sand is in the hopper and the concentration begins to drop, call flush. Maintain previous stage's slurry and N2 rates. Flush to 100 ft. above top perforation with +/- 299 fluid gals. Maximum treating pressure is 3,700 psi. Monitor bottomhole treating pressure, surface treating pressure, downhole rate, foam quality, and sand concentration with computer van. Treat in accordance to the enclosed schedule. Frac fluid will contain the following additives per 1000 gallons:

30# J8-77

(Gelling agent pre-mixed in full tank)

1.0# J-134

(Enzyme breaker mixed on fly) (Oxidizer breaker mixed on fly)

1.0# J-218 5.0# gal F-52.1

(Foamer mixed on fly)

0.3# M-275

(Bacteriacide pre-mixed in full tank)

- Shut well in after frac and record ISIP. Record volume & empty remaining fluid in frac tanks to pit and RD stimulation company. Install flowback line above frac valve. Wait for 30 minutes to 1 hour before commencing 15. flowback. Open well to pit in accordance to flowback schedule enclosed in procedure. If choke plugs off, shut well in and remove obstruction from choke and return to flowback schedule. Do not replace with next larger choke size until schedule dictates. Continue cleaning well up until fluid returns are negligible. Take pitot gauges when possible.
- ND flowback line, frac valve, and isolation tool. NU production valve with flow tee. NU flowback line. 16.

SWAB RIG CLEAN-UP

- MIRU Silver Star. PU and RIH with 2 1/4" sand bailer. CO to PBTD at 3248'. Monitor gas and water returns. 17. Take pitot gauges when possible.
- Continue cleaning up after frac until sand returns are a trace and fluid recovery is less than 2 BPH. TOOH. Take 18. final pitot gauge.
- RD and release swabbing unit. 19.

VENDORS:

Stimulation:

Dowell-Schlumberger

325-5096

Swabbing:

Silverstar

327-7259

Frac Valve, &

Flowback Line:

Dean Lingo

330-0144

Scott Dobson

Office - 326-9813 Home - 564-3244 Pager - 326-8036

Nitrogen Foam Stimulation Procedure Burlington Resources

	General Information		Well Cor	nfiguratio n	Formation and Stimulation Data		
Vell Name:		Csg: 27	7/8", 6.5# J-55		Frac Gradient:	0.65 psi/ft	
_ocation:	F 14 T31N R10W	Tbg:	Packe	г @	ft	BH Tem p :	100 deg. F
Formation:	Pictured Cliffs	Capacity:	0	.00579 bbl/ft	Cs g	Antic. BH Treating Pres:	2,033 psi
Offication.	1 icidied clinic	7		bbl/ft	Tbg	Antic. Surf. PSI:	3,000 p s i
Vendors		PBTD:	3248 ft	Vol. t	o: (gais)	Foam Quality:	70%
Stimulation:	Dowell	T Perf:	3116 ft	- 100'	733	Nitrogen GLR:	705 scf/bbl
	Dowell	B Perf:	3140 ft	T Perf:	758	BH Foam Rate:	35 bp m
Taggin g :		Midpnt:	3128 ft	B Perf:	764	Percent Pad:	6%
luid:	70Q N2 Foamed 30# Linear Gel	Perforations				Net Pay:	60 ft
	Water is city water @ pH of 7.3	6 spz 0.31 " holes				lb prop/net ft pay:	2,917 lb/ft
	with 2% KCI (supplied by BR)	·	6 holes 18.00 * penetration			Job Duration:	44.5 min

Stimulation Schedule Mitchell Quality

	BH					Clean	Clean	Stage	Blender	Stage				
	Sand		Stag e	вн	вн	Foam	Liqui d	Clean	San d	Slurry	Slurry	Nitrogen	Stage	Stag e
	Conc.	Sand	Sand	Ra te	Foam	Volume	Volume	Rate	Conc.	Volume	Rate	Rat e	N2	Time
Stage.	pp g	Mesh	ibs	bp m	Qual.	gal s	gal s	<u>bpm</u>	ppg	ga is	<u>bpm</u>	scf/min	<u>mscf</u>	<u>min</u>
Aci d	PPM	WEDIT		12.5	60%	250	100	5.0	0. 0	10 0	5.0	5,2 85	2.5	0. 5
Pad			0	35.0	70 %	3,100	93 0	10.5	0.0	9 30	10.5	17,263	36.4	2.1
3	1	20/40	2.00 0	35.0	70 %	2,000	60 0	10. 0	3.3	69 0	11.6	16,5 10	23. 5	1.4
4	2	20/40	6,000	35.0	70 %	3,000	90 0	9. 6	6.7	1,171	12.5	15,8 20	3 5.2	2.2
5	3	20/40	75.60 0	3 5.0	70 %	25,200	7,56 0	9.2	10. 0	10,978	13.4	15,18 6	29 5.2	19.4
6	4	20/40	91,400	3 5.0	7 0%	22,850	6,8 55	8. 9	13. 3	10,98 8	14.3	14,60 0	26 7.5	18. 3
Flush	7	20/10	0	35.0	59 %	73 3	29 9	14.3	0. 0	29 9	14.3	14,600	7.3	0. 5
			Total	Avg.	Avg.	Tot ai	Total	Avg.	Avg.	Total	Avg.	Avg.	Total	Total
			ibs.	Rate	Qual.	gallons	Gallon s	Rate	sc	Gallons	Rate	N2 Rate	ms cf	Time
			175,000	31.8	67%	57,133	17,244	9.7	8.3	25,15 7	11.7	14,181	6 67	44.5

Schedule maintains constant bottom-hole rate.

Volumes and Additives

Equipment

Water Volume:	17,144	treat +	8,400	excess	25,544	gal s . (BR)	Tank s :	2 x 400 bbl frac tank(s) (supplied by BR)		
Water Volume:	408	treat +	20 0	excess_	608	bbls. (BR)	Water:	640 bbls 2% KCl water (supplied by BR)		
Fluid Volume:		608	bbls neede	ed for stimu	lation		Computer \			
20/40 Arizona San	id:	175,000	lbs		Sand Master					
Nitrogen Volume:				cooldown)	Blender					
Base Fluid:	30# linear	guar gel in	2% KCI (B	R), pre-mix	ed in tank		Fluid Pumps as required			
Foamer:	5 gal/M (m						Nitrogen Pumps as required			
Breaker:		me (mix or				Quality Control Equipment				
Bacteriacide:	0.38#/M a									
Acid:	100	gal. 15% H	CL with ad	ditives (see	procedur	e)	4			
Radioactive Tagg	ing						1			
None	None		None							

Comments and Special Instructions

MAXIMUM ALLOWABLE TREATING PRESSURE IS:

3,700 PSI

Hold safety meeting with everyone on location before pressure testing surface lines.

Pressure test surface lines to 1000 psi over maximum allowable pressure but less than working pressure.

Mileage - 45 miles one way RTS at 7 am on day #1

Scott Dobson

2/7/00

ALA

Dn 2/9/2000

Pictured Cliffs

Flow Back Table

Well Head Pressure, psi	Choke Size, x/64 in.				
Over 700	8				
700	10				
450	12				
30 0	14				
200	18				
100	32				

Well should be flowed back according to the above schedule.

Once the lower pressure is obtained, or if the well is blowing dry, the next larger choke size should be used.

Once the well head pressure drops below 100 psi, choke sizes should be gradually increased from 32 to 48.

Maximum choke size to be used during flow back and sand bailer operation is 48/64". No larger choke should be used.

SAN JUAN 32-9 UNIT #86

Section 14 F, T-31 -N R-10 -W San Juan, New Mexico

Blanco Pictured Cliffs Field Wellbore Schematic

