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# TENNECO OIL COMPANY WESTERN ROCKY MOUNTAIN DIVISION 6162 SOUTH WILLOW DRIVE ENGLEWOOD, COLORADO 80155

## DRILLING PROCEDURE

DATE:

July 24, 1984

LEASE:

Atlantic

WELL NO: # 1E

FIELD: Basin Dakota

LOCATION:

1030' FNL, 840' FWL Section 34, T31N, R10W

San Juan County, NM

ELEVATION

6,213'

TOTAL DEPTH:

7,620'

PROJECTED HORIZON: Dakota

SUBMITTED BY: Mark Kangas

APPROVED BY:

CC: Administration

CRJ Well File

Field File

DATE: July 24, 1984

NATE: 7-24-

# ESTIMATED FORMATION TOPS

Ojo	1535'	Water
Kirtland	1635'	•
Fruitland	25251	Coal, Gas
Pictured Cliffs	2930'	
Lewis	3025'	
Cliff House	46501	Potential Lost Ciculation Zone
Menefee	4745'	
Point Lookout	5230'	Potential Lost Circulation Zone
Mancos	54551	
Gallup	64851	
Greenhorn	7250'	
Dakota	7365'	Gas
TO	7620'	

## DRILLING, CASING AND CEMENT PROGRAM

- 1. MIRURT. Notify MMS of spud.
- 2. Drill a 12-1/4 hole to  $\pm 300$  ft. with a gel water mud.
- 3. Rig up and run 9-5/8" 36# K-55 ST&C casing to bottom. Cement with Class B + 2% CaCl<sub>2</sub> in sufficient quantity (200-250sx) to circulate cement to surface. If conditions warrant the use of loss circulation agents, 1/4 #/sx celloflake may be added. Wait on cement a minimum of 12 hours prior to drilling out.
- 4. While waiting on cement, screw on a 9-5/8" -8rd X 11-3M casinghead. NU BOP's. Pressure test casing, blinds, manifold and lines to 1000 psi for 30 minutes. GIH with drill pipe and test the pipe rams in the same manner. Record all tests on the IADC report sheet.
- 5. Drill out with an 8-3/4" bit and clear water. Drill to  $\pm$  3525' or 500' into the Lewis Shale. Mud up prior to reaching intermediate T.D. Circulate at casing point a sufficient time to clean the hole to run casing. GE's may decide to log intermediate hole.
- 6. Install casing rams, run 7" 23# K-55 casing equipped with a guide shoe on bottom, float collar one joint up and a stage collar at 3100'. Bakerlock from the shoe to the top of the float collar and run casing to bottom. Centralize casing with one centralizer in the middle of shoe joint and then on every other collar for total of 6 centralizers. Place one centralizer above and below the stage tool. Cementing baskets below the DV tool may be used if lost circulation has been encountered.

# INTERMEDIATE CEMENTING PROGRAM

FIRST STAGE	LEAD	TAIL
Туре	Lite + 1/4 #/sx flocele + 2% CaCl <sub>2</sub>	Cl B + 1/4 #/sx flocele + 2% CaCl <sub>2</sub> .
Sacks Slurry yield Mix weight Water req's.	1.84 cu ft/sx 12.7 ppg 9.9 gal/sx	150-200 sx 1.18 cuft/sx 15.6 ppg 5.20 gal/sx

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LEAD

C1 B + 2% CaCl2 Lite + 1/4 #/sx flocele Type + 2% CaCl2 Calculated annular volume 50-75 Sacks 1.18 cuft/sx 1.84 cuft/sx Slurry yield 15.6 ppg 12.7 ppg Mix weight 5.2 gal/sx 9.9 gal/sx Water reg's.

Precede the first stage with 20 bbls chemical wash and circulate four hours after opening the stage tool. Precede the second stage with 10 bbls "flow-check" or equivalent. If cement is not circulated to surface run a temperature survey after 8 hours to determine actual TOC as MMS requires. Wait on cement a total of 18 hours (from first plug down) before drilling is resumed.

- Set slips with casing in full tension and cut-off. NU BOE and test as in procedure 4 above. Record tests on IADC report.
- 8. Drill out, dry up hole and drill a 6-1/4" hole , with air, to T.D. surveying as required. Lay down square drill collar before cutting the Dakota. Should dusting operations cease due to Gallup oil flow, be prepared to start injection of stable foam as the circulating medium. If this technique fails, prepare for an aerated mud system.
- Log open hole as directed by GE department.
- 10. If productive, run 4-1/2" 11.6# and 10.5# K-55 casing as a liner. Equip the casing with a float shoe and both a float collar and latch down collar on the top of the first joint. No threadlock or centralizers are to be used on this arrangement. Hang liner with a 150' lap in the intermediate casing.
- 11. Cement with a filler slurry as used for the intermediate string. Start with a 20 barrel mud flush, followed by the lead slurry with a fluid loss control additive and tail with 100 sx Cl B. Use sufficient quantity (70-75% excess) to circulate cement to the liner top.
- 12. Circulate out the excess cement, LDDP and MORT.
- In non-productive, P & A as required by USGS.
- 14. Install tree and fence remainder of reserve pit.

### CASING PROGRAM

INTERVAL	<u>LENGTH</u>	SIZE	WEIGHT	GRADE	OPTIMUM MAKE-UP TORQUE
0-300	300	9-5/8	36. #	K-55	STC 4230
0-3525	3525	7	23. #	K-55	STC 3090 LTC 3410
3375-7000	3625	4-1/2	10.5#	K-55	STC 1460
7000-7620	620	4-1/2	11.6#	K-55	STC 1700 LTC 1800

#### MUD PROGRAM

0-300'	Spud mud.
300-35251	Low solid, fresh water mud. (Water and Rapid Mud.) Mud up prior to running casing.
3525'-T D	Air and/or Stable Foam. Initial stable foam criteria at 6200' <u>+</u> includes injection rate of 500 scfm at 400 psig with 10.5 gal/minute of fluid. Projected criteria at TD includes 1250 scfm at 600 psig with 11.2 gal/minute of fluid.

## **EVALUATION**

## Cores and DST's:

NONE.

## **Deviation Surveys**

- 1. Survey surface hole at  $100^{\circ}$  intervals. Maximum allowable deviation at  $500^{\circ}$  is  $1-1/20^{\circ}$
- 2. From surface to the Mancos formation, deviation surveys must be taken every 500'. In the Mancos/Gallup zones, surveys to be each 250'. Record all surveys in IADC Report book. Maximum allowable change in deviation is 1° per 100'. Maximum deviation allowable is 5°.

## Samples:

As requested by Wellsite Geological Engineer

Logs:

1. GR/INDUCTION

T D to Intermediate

2. CDL/GR/CALIPER

T.D. 2000' Minimum

#### BLOWOUT EQUIPMENT

11"-3000 BOP with rotating head to comply with TOC requirements as shown in BOE arrangement, Figure C. Preventers must be checked for operation every 24 hours with each check recorded on the IADC Drilling Report Sheet.

## REPORTS

Drilling Reports for the past 24 hours will include depth, footage, time distribution, activity breakdown, mud properties, bit record, bottom hole assembly, types of logs and depths ran, daily and cumulative mud cost, deviation surveys, and other pertinent information to be called into Division Office by 7:30 AM Monday thru Friday.

TENNECO OIL COMPANY
P.O. Box 3249
ENGLEWOOD, COLORADO 80155
PHONE: 303-740-4800

## OFFICE DIRECTORY

Charles R. Jenkins	740-2575
Ted McAdam	740-2576
Tom Dunning	740-4813
Mark Kangas	740-481C

In case of emergency or after hours call the following in the preferred order.

(1)	Mark Kangas	740-4810	Office
	Senior Drilling Engineer	973-8846	H <b>om</b> e
(2)	Ted McAdam	740-2576	Office
	Drilling Engineering Supervisor	978-0724	Home
(3)	Charles R. Jenkins	740-2575	Office
	Division Drilling Engineer	987-2290	Home
(4)	Harry Hufft Division Production Manager	171-5257	Home