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(Other)				Completion or Reco rtails, and give pertinent da and measured and true ve	mpletion Report and Log	form.)
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18. I hereby certify that BIGNED	eral or State office	: my	TITLEST	. Regulatory Anal		1/06/84
CONDITIONS OF A	PPROVAL, IF A			5.		1
					APPLANTS	AREA

See Instructions on Reverse Side

Title 18 U.S.C. Section 1001, makes it a crime for any perhaps Degl) and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

TENNECO OIL COMPANY WESTERN ROCKY MOUNTAIN DIVISION 6162 SOUTH WILLOW DRIVE ENGLEWOOD, COLORADO 80155

DRILLING PROCEDURE

DATE:

November 5, 1984

LEASE:

Atlantic

WELL NO: #1E

FIELD: Basin Dakota

LOCATION:

1030' FNL, 840' FWL Section 34, T31N, R10W

San Juan County, NM

ELEVATION

62131

TOTAL DEPTH:

7620'

PROJECTED HORIZON: Dakota

CC: Administration

CRJ Well File field File

ESTIMATED FORMATION TOPS

Ojo	1535'	Water
Kirtland	1635'	
Fruitland	2525'	Coal Gas
Pictured Cliffs	2930'	
Lewis	3025'	
Cliff House	4650'	Potential Lost Circulation Zone
Menefee	4745'	
Point Lookout	5230'	Potential Lost Circulation Zone
Mancos	5455'	
Gallup	6485'	
Greenhorn	7250'	
Dakota	7365'	Gas
TO	7620'	

DRILLING, CASING AND CEMENT PROGRAM

- 1. MIRURT. Notify MMS of spud.
- 2. Drill a 12-1/4" hole to \pm 300 ft. with a gel water mud.
- 3. Rig up and run 9-5/8" 36# K-55 ST&C casing to bottom. Cement with Class B + 2% CaCl₂ in sufficient quantity (200-250sx) to circulate cement to surface. If conditions warrant the use of loss circulation agents, 1/4 #/sx celloflake may be added. Wait on cement a minimum of 12 hours prior to drilling out.
- 4. While waiting on cement, screw on a 9-5/8" -8rd X 11-3M casinghead. NU BOP's. Pressure test casing, blinds, manifold and lines to 1000 psi for 30 minutes. GIH with drill pipe and test the pipe rams in the same manner. Record all tests on the IADC report sheet.
- 5. Drill out with an 8-3/4" bit and clear water. Drill to <u>+ 3525'</u> or 500' into the Lewis Shale. Mud up prior to reaching intermediate T.D. Circulate at casing point a sufficient time to clean the hole to run casing. GE's may decide to log intermediate hole.
- 6. Install casing rams, run 7" 23# K-55 casing equipped with a guide shoe on bottom and a float collar one joint up. Bakerlock from the shoe to the top of the float collar and run casing to bottom. Centralize casing with one centralizer in the middle of shoe joint and then on every other collar for total of 6 centralizers. Cementing baskets may be used if lost circulation has been encountered.

INTERMEDIATE FOAM CEMENTING PROGRAM

Lead: 300 sacks of Class B + 2% CaCl₂ with a <u>foamed</u> slurry weight of 8.0 ppg (prefoamed of 15.7 ppg).

Tail: 120 sacks of Class B + 2% CaCl₂ with slurry weight of 15.7 ppg.

Cap: 75 sacks of 10-2 RFC with slurry weight of 14.5 ppg will be pumped down braden head at end of regular cement job to provide a "cap" of cement at the surface.

A 20 barrel preflush of Hydrolite will be pumped ahead of the cement to reduce the hydrostatic and condition the hole for improved bonding.

Density control is accomplished with nuclear densimeters. Foam quality is constantly checked with two liquid flow meters. Dispersion of nitrogen in the cement is done with a "foaming tee". To provide for a controlled rate of rise of the cement on the backside, a 2" choke and 2" flow meter is used.

CASING PROGRAM

<u>INTERVAL</u>	<u>LENGTH</u>	SIZE	<u>WEIGHT</u>	OPTIMUM MAKE-UP GRADE TORQUE		
0-300	300	9-5/8	36. #	K-55	STC 4230	
0-3525	3525	7	23. #	K-55	STC 3090 LTC 3410	
3375-7000	3625	4-1/2	10.5#	K-55	STC 1460	
7000-7620	620	4-1/2	11.6#	K-55	STC 1700 LTC 1800	

MUD PROGRAM

0-300'	Spud mud.
300-3525'	Low solid, fresh water mud. (Water and Rapid Mud.) Mud up prior to running casing.
3525'-T D	Air and/or Stable Foam. Initial stable foam criteria at 6200' ± includes injection rate of 500 scfm at 400 psig with 10.5 gal/minute of fluid. Projected criteria at TD includes 1250 scfm at 600 psig with 11.2 gal/minute of fluid.

EVALUATION

Cores and DST's:

NONE.

Deviation Surveys

- 1. Survey surface hole at 100' intervals. Maximum allowable deviation at 500' is $1-1/2^{\circ}$
- 2. From surface to the Mancos formation, deviation surveys must be taken every 500° . In the Mancos/Gallup zones, surveys to be each 250° . Record all surveys in IADC Report book. Maximum allowable change in deviation is 1° per 100° . Maximum deviation allowable is 5° .

Samples:

As requested by Wellsite Geological Engineer

Logs:

- 1. GR/INDUCTION
- T D to Intermediate
- 2. CDL/GR/CALIPER
- T.D. 2000' Minimum

BLOWOUT EQUIPMENT

11" - 3000 BOP with rotating head to comply with TOC requirements as shown in BOE arrangement, Figure C. Preventers must be checked for operation every 24 hours with each check recorded on the IADC Drilling Report Sheet.

REPORTS

Drilling Reports for the past 24 hours will include depth, footage, time distribution, activity breakdown, mud properties, bit record, bottom hole assembly, types of logs and depths ran, daily and cumulative mud cost, deviation surveys, and other pertinent information to be called into Division Office by 7:30 AM Monday thru Friday.

TENNECO OIL COMPANY
P.O. Box 3249
ENGLEWOOD, COLORADO 80155
PHONE: 303-740-4800

OFFICE DIRECTORY

Charles R. Jenkins	740-2575
Ted McAdam	740-2576
Tom Dunning	740-4813
Mark Kangas	740-4810

In case of emergency or after hours call the following in the preferred order.

(1)	Mark Kangas	740-4810	Office
	Project Drilling Engineer	973-8846	Home
(2)	Ted McAdam	740-2576	Office
	Drilling Engineering Supervisor	978-0724	Home
(3)	Charles R. Jenkins	740-2575	Office
	Division Drilling Engineer	987-2290	Home
(4)	Harry Hufft Division Production Manager	771-5257	Home

If cement is not circulated to surface run a temperature survey after 8 hours to determine actual TOC as MMS requires. Wait on cement a total of 24 hours before drilling is resumed.

- 7. Set slips with casing in full tension and cut-off. NU BOE and test as in procedure 4 above. Record tests on IADC report.
- 8. Drill out, dry up hole and drill a 6-1/4" hole, with air, to T.D. surveying as required. Lay down square drill collar before cutting the Dakota. Should dusting operations cease due to Gallup oil flow, be prepared to start injection of stable foam as the circulating medium. If this technique fails, prepare for an aerated mud system.
- 9. Log open hole as directed by GE department.
- 10. If productive, run 4-1/2" 11.6# and 10.5# K-55 casing as a liner. Equip the casing with a float shoe and both float collar and latch down collar on the top of the first joint. No threadlock or centralizers are to be used on this arrangement. Hang liner with a 150' lap in the intermediate casing.
- 11. Cement with a 65/35/6 Poz mix lead slurry. Start with a 20 barrel mud flush, followed by the lead slurry with a fluid loss control additive and tail with 100 sx Cl B plus. Use sufficient quantity (70-75% excess) to circulate cement to the liner top.
- 12. Circulate out the excess cement, LDDP and MORT.
- 13. In non-productive, P & A as required by USGS.
- 14. Install tree and fence remainder of reserve pit.