ور				,	41	15	-799
,			OCD Hobbs				
		77	HORESO	CO	1		
	n 3160-3 urch 2012) UNITED STATI	ES	JAN 1 1 20	16	OMB No	APPROVED 5. 1004-0137 ctober 31, 2014	
	DEPARTMENT OF THE BUREAU OF LAND MA	INTER			5. Lease Serial No. SHL:NMLC065914;	BHL:NMNM97	157
	APPLICATION FOR PERMIT TO				6. If Indian, Allotee	or Tribe Name	
la.	Type of work: 🗹 DRILL 🗌 REEN	TER	<u></u>		7. If Unit or CA Agree	ement, Name and M	No.
lb.	Type of Well: 🖌 Oil Well 🗍 Gas Well 🗍 Other	V	Single Zone Multip	le Zonc	8. Lease Name and W WHITE DOVE 17 F		(315:
2.	Name of Operator Devon Energy Production Company,		137)		9. API Well No. <b>30-025-</b>	-43010	2
3a.	Address 333 W. Sheridan		ne No. (include area code)		10. Field and Pool, or E	exploratory (220	, <b>.</b>
	Oklahoma City, OK 73102	405.55			Antelope Ridge, Bo 11. Sec., T. R. M. or Bl		
4.	Location of Well (Report location clearly and in accordance with At surface 260 FSL & 1300 FWL, Unit M)	any State requ	uirements.*) PP: 200 FSL & 130	1 FWI	Sec 17, T23S, R34		ica
	At proposed prod. zone 330 FNL & 350 FWL, Unit D		11.2001 SE & 130			-	
	Distance in miles and direction from nearest town or post office* pproximately 22 miles NW of Jal, NM				12. County or Parish LEA	13. Stat NM	e
15.	Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig, unit line, if any)	NMLC	of acres in lease 065914: 1,066.85 ac 197157: 320 ac	17. Spacin 160 ac	I unit dedicated to this w	vell	
18. I	Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft.	19. Prop TVD: 9 MD: 13			M/BIA Bond No. on file 104; NMB-000801		
	Elevations (Show whether DF, KDB, RT, GL, etc.) 479.1' GL	22 App 12/01/	proximate date work will star /2015	t*	23. Estimated duration 45 Days	]	
		24. A	Attachments To Be	Pad Dr	illed w/White D	Oove 17 Fed	l Com 2
The f	following, completed in accordance with the requirements of Ons	hore Oil and	Gas Order No.1, must be at	tached to th	is form:		
2. A	Well plat certified by a registered surveyor. A Drilling Plan.		Item 20 above).		ns unless covered by an	existing bond on f	ile (see
3. A Si	A Surface Use Plan (if the location is on National Forest Syste SUPO must be filed with the appropriate Forest Service Office).	m Lands, the	e 5. Operator certific 6. Such other site s BLM.		ormation and/or plans as	may be required b	y the
25.	Signature 1 J-ah		ame (Printed/Typed) avid H. Cook			Date 6/22/20	×5
Title	Regulatory Compliance Specialist					·	
Appr	roved by (S Steve Caffey	N	ame (Printed/Typed)			DatJAN - 6	5 2016
Title	<b>/</b>	0	ffice CAR	LSBAD	FIELD OFFICE		
cond	lication approval does not warrant or certify that the applicant he luct operations thereon. ditions of approval, if any, are attached.	olds legal or	equitable title to those right	s in the sub	oject lease which would en ROVAL FOR	ntitle the applicant	кs
Title State	18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a es any false, fictitious or fraudulent statements or representations	crime for a as to any mat	ny person knowingly and w tter within its jurisdiction.	villfully to r	nake to any department o	r agency of the U	nited
(Co	ontinued on page 2)	<u></u>	Par		*(Insti	ructions on pa	.ge 2)
api	tan Controlled Water Basin		KZ 11/16				
			. [11]/6			•	

v

Approval Subject to General Requirements & Special Stipulations Attached

.

# SEE ATTACHED FOR CONDITION'S OF APPROVAL

JAN 1 2 2018

HOF	2.5	(	las s
		2016	
PEC			
			Î

#### 1. Geologic Formations

Yates

Queen

Grayburg

Delaware

Brushy Canyon

1st Bone Spring

2nd Bone Spring sand

TVD of target	2,071 9069	Pilot hole depth	n/a
MD at TD:	13,693	Deepest expected fresh water:	275'
	13,587		· · · · · · · · · · · · · · · · · · ·
Basin	•		
Dashi			
Formation	Depth (TVD)	///Water/Mineral/Bearing//	Hazards
Eormation	Depth (TVD)	Water/Mineral/Bearing/ Target Zone?	Hazards
Eormation Rustler	Depth (TVD) ///from KB 980	Water/Mineral/Bearing/ Target Zone? Barren	Hazards
Formation	from KB-	Target Zone?	Elazards*////

Oil

Oil

Oil

Oil

Oil

Oil

Oil

\*H2S, water flows, loss of circulation, abnormal pressures, etc.

4610

4780

4900

5020

7243

8590

-	<u></u>	n
<u> </u>	ι αςιήσ	Program
<b>_</b>	Cabing	1 IVgi am
	0	0

2. C ee COA	Casing Prog	gram							
HoléSize	Casing	Interval	Csg.	Weight	Grade	Conn/	SF	SE Burst	SF
17.5"	0	1.005/07	13.375"	48	H-40	STC	1.16	2.25	2.03
12.25"	0	4,300'	9.625"	40	J-55	BTC	1.15	1.60	2.27
12.25"	4,300'	5,000'	9.625"	40	HCK-55	BTC	1.41	3.78	4.82
8.75"	0	13,693'	5.5"	17	P-110	BTC	1.58	1.25	2.27
		13,587'		BLM Min	imum Safet	y Factor	1.125	1.00	1.6 Dry 1.8 Wet

See COA Alternate 7"x5.5" Tapered design

Hole Size	Casing	Interval	Csg.	Weight	Grade	Conn	SF	SE Burst	SF
Man Barris	From	CHAT OF	Size	(lbs),	Sector States	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	Collapse	Selles .	Vension
17.5"	0	1,005,070	<b>'</b> 13.375"	48	H-40	STC	1.16	2.25	2.03
12.25"	0	4,300'	9.625"	40	J-55	BTC	1.15	1.60	2.27
12.25"	4,300'	5,000'	9.625"	40	HCK-55	BTC	1.41	3.78	4.82
8.75"	0	8,466'	7"	29	P-110	BTC	1.91	1.32	2.79
8.75"	8,466'	13,693'	5.5"	17	P-110	BTC	1.58	1.30	3.14
		13,587		BLM Min	imum Safet	Factor	1.125	1.00	1.6 Dry
									1.8 Wet

All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.h

MANANANAN MANANANANANANANANANANANANANANA	Y or N
Is casing new? If used, attach certification as required in Onshore Order #1	Y
Does casing meet API specifications? If no, attach casing specification sheet.	Y
Is premium or uncommon casing planned? If yes attach casing specification sheet.	N
Does the above casing design meet or exceed BLM's minimum standards? If not provide justification (loading assumptions, casing design criteria).	Y
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching the collapse pressure rating of the casing?	Y
Is well located within Capitan Reef?	N
If yes, does production casing cement tie back a minimum of 50' above the Reef?	
Is well within the designated 4 string boundary.	
Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3 <sup>rd</sup> string cement tied back 500' into previous casing?	
Is well located in R-111-P and SOPA?	V
If yes, are the first three strings cemented to surface?	

Is 2 <sup>nd</sup> string set 100' to 600' below the base of salt?	
えいがくだんがくがくだいないがくだいがく しんだい ひんしんがく しょうちょう しんだい しょうしん しょうしん しょうしん しょうしん ひろう しんしん しょうしん しょうしん	222555828
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
ander and an and an	1. S. P. P. S.
Is well located in critical Cave/Karst?	Ν
If yes, are there three strings cemented to surface?	

## 3. Cementing Program

ň

Casing	/# Sks	N. W. W. W. M. W. S.	1 The Tay of the St. F. S.	1	<b>//</b> 500#	Slurry Description
		gigal /	A Contraction	sack	Comp. Strength	
<u>anna anna anna anna anna anna anna ann</u>	1999 M	<u>MADE</u>	C. C	CHAN.	/ (hours)	<u> Geologia ( Contraction ( Con</u>
						Lead: (65:35) Class C Cement: Poz (Fly Ash): 6% BWOC
13-3/8"	380	12.9	9.81	1.85	14	Bentonite + 5% BWOW Sodium Chloride + 0.125
Surface						lbs/sack Poly-E-Flake
	550	14.8	6.32	1.33	6	Tail: Class C Cement + 0.125 lbs/sack Poly-E-Flake
	Í					Lead: (65:35) Class C Cement: Poz (Fly Ash): 6% BWOC
9-5/8"	1070	12.9	9.81	1.85	14	Bentonite + 5% BWOW Sodium Chloride + 0.125
Inter.						lbs/sack Poly-E-Flake
	430	14.8	6.32	1.33	6	Tail: Class C Cement + 0.125 lbs/sack Poly-E-Flake
7 x 5-	230	10.4	16.9	3.17	16	Lead: Tuned Light <sup>®</sup> + 0.125 lb/sk Pol-E-Flake
1/2"						Tail: (50:50) Class H Cement: Poz (Fly Ash) + 0.5%
Combo	1370	14.5	5.31	1.2	25	bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2% BWOC
Prod.						HR-601 + 2% bwoc Bentonite
						1 <sup>st</sup> Stage Lead: (50:50) Class H Cement: Poz (Fly Ash) +
	480	11.9	12.89	2.31	n/a	10% BWOC Bentonite + 1 lb/sk of Kol-Seal + 0.3%
						BWOC HR-601 + 0.5lb/sk D-Air 5000
F 1 /2//						1 <sup>st</sup> Stage Tail: (50:50) Class H Cement: Poz (Fly Ash) +
5-1/2"	1370	14.5	5.31	1.2	25	0.5% bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2%
Prod Two						BWOC HR-601 + 2% bwoc Bentonite
Stage					D۱	/ Tool = 5050ft
Jiage	20	11	14.81	2.55	22	2 <sup>nd</sup> Stage Lead: Tuned Light <sup>®</sup> Cement + 0.125 lb/sk
·	20	11	14.01	2.55	22	Pol-E-Flake
	30	14.8	6.32	1.33	6	2 <sup>nd</sup> Stage Tail: Class C Cement + 0.125 lbs/sack Poly-E-
		14.0	0.52	1.55	0	Flake
						1 <sup>st</sup> Lead: (50:50) Class H Cement: Poz (Fly Ash) + 10%
5-1/2″	240	11.9	12.89	2.31	n/a	BWOC Bentonite + 1 lb/sk of Kol-Seal + 0.3% BWOC
Prod						HR-601 + 0.5lb/sk D-Air 5000
Single						2 <sup>nd</sup> Lead: (65:35) Class H Cement: Poz (Fly Ash) + 6%
Stage	330	12.5	10.86	1.96	30	BWOC Bentonite + 0.25% BWOC HR-601 + 0.125
,						lbs/sack Poly-E-Flake

	, 1370 14.5	5.31	1.2	25	Tail: (50:50) Class H Cement: Poz (Fly Ash) + 0.5% bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2% BWOC HR-601 + 2% bwoc Bentonite	
--	----------------	------	-----	----	--	--

If a DV tool is run, DV tool depth(s) will be adjusted based on hole conditions and cement volumes will be adjusted proportionally. DV tool will be set a minimum of 50 feet below previous casing and a minimum of 200 feet above current shoe. Lab reports with the 500 psi compressive strength time for the cement will be onsite for review.

Casing String	A TOC MARKANIA MARKAN	% Excess
13-3/8" Surface	0'	100%
9-5/8" Intermediate	0'	75%
7 x 5-1/2" Production Casing	4800'	25%
5-1/2" Production Casing Two Stage Option	1 <sup>St</sup> Stage = 5050ft / 2 <sup>nd</sup> Stage = 4800'	25%
5-1/2" Production Casing Single Stage Option	4800'	25%

## 4. Pressure Control Equipment

Ν

A variance is requested for the use of a diverter on the surface casing. See attached for schematic.

BOP installed and tested before drilling which hole?	Site	Min Required WP		pe //		Tested to
			Ann		X	50% of working pressure
				Ram		
12-1/4"	13-5/8"	3M	Pipe			3M
			Doubl	e Ram	X	5141
			Other*			
			Annular		x	50% testing pressure
			Blind Ram			
8-3/4"	13-5/8"	3M	Pipe Ram Double Ram			
8-3/4	13-3/8	3111			X	3M
			Other *			
				······································		
				·		

\*Specify if additional ram is utilized.

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

	Y	Formation integrity test will be performed per Onshore Order #2. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.
See COA	Y	A variance is requested for the use of a flexible choke line from the BOP to ChokeManifold. See attached for specs and hydrostatic test chart.YAre anchors required by manufacturer?
	Y	A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. Devon proposes the option of using a multi-bowl wellhead assembly. This assembly will
		<ul> <li>only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi.</li> <li>Wellhead will be installed by vendor's representatives.</li> <li>If the welding is performed by a third party, the vendor's representative will</li> </ul>
Sel		<ul> <li>monitor the temperature to verify that it does not exceed the maximum temperature of the seal.</li> <li>Vendor representative will install the test plug for the initial BOP test.</li> <li>Vendor will install a solid steel body pack-off to completely isolate the lower head after cementing intermediate casing. After installation of the pack-off, the pack-</li> </ul>
		<ul> <li>off and the lower flange will be tested to 3M, as shown on the attached schematic. Everything above the pack-off will not have been altered whatsoever from the initial nipple up. Therefore the BOP components will not be retested at that time.</li> <li>If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head will be cut and top out operations will be conducted.</li> <li>Devon will pressure test all seals above and below the mandrel (but still above the</li> </ul>
		<ul> <li>casing) to full working pressure rating.</li> <li>Devon will test the casing to 0.22 psi/ft or 1500 psi, whichever is greater, as per Onshore Order #2.</li> </ul>
		After running the 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 3M will be installed on the wellhead system and will undergo a 250 psi low

pressure test followed by a 3,000 psi high pressure test. The 3,000 psi high and 250 psi low test will cover testing requirements a maximum of 30 days, as per Onshore Order #2. If the well is not complete within 30 days of this BOP test, another full BOP test will be conducted, as per Onshore Order #2.

After running the 9-5/8' intermediate casing with a mandrel hanger, the 13-5/8" BOP/BOPE system with a minimum rating of 3M will already be installed on the wellhead.

The pipe rams will be operated and checked each 24 hour period and each time the drill pipe is out of the hole. These tests will be logged in the daily driller's log. A 2" kill line and 3" choke line will be incorporated into the drilling spool below the ram BOP. In addition to the rams and annular preventer, additional BOP accessories include a kelly cock, floor safety valve, choke lines, and choke manifold rated at 3,000 psi WP.

Devon requests a variance to use a flexible line with flanged ends between the BOP and the choke manifold (choke line). The line will be kept as straight as possible with minimal turns.

See attached schematic.

#### 5. Mud Program

		pth //////	Type	Weight (ppg)	Viscosity,	Water Loss
ĺ	From	To		E. H. H. H.	ANG AND	HAMA.
ĺ	0	1,005-1070'	FW Gel	8.6-8.8	28-34	N/C
_	1,005	5,000'	Saturated Brine	10.0-10.2	28-34	N/C
[	5,000'	13,693'	Cut Brine	8.5-9.3	28-34	N/C



Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

What will be used to monitor the loss or gain	PVT/Pason/Visual Monitoring
of fluid?	

#### 6. Logging and Testing Procedures

Log	ing Coring and Testing
x	Will run GR/CNL fromTD to surface (horizontal well - vertical portion of hole). Stated
	logs run will be in the Completion Report and submitted to the BLM.
	No Logs are planned based on well control or offset log information.
	Drill stem test? If yes, explain
	Coring? If yes, explain

Add	litional logs planned	1//// Interval
	Resistivity	Int. shoe to KOP
	Density	Int. shoe to KOP
Χ	CBL	Production casing
X	Mud log	Intermediate shoe to TD
	PEX	

#### 7. Drilling Conditions

Condition	Specify what type and where?
BH Pressure at deepest TVD	4386 psi
Abnormal Temperature	No
Mitigation magazing for almost	al and it and I get simpletion motorial/grassing/mud goarsong

Mitigation measure for abnormal conditions: Lost circulation material/sweeps/mud scavengers.

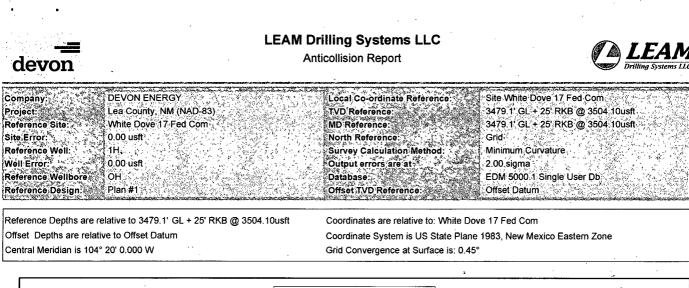


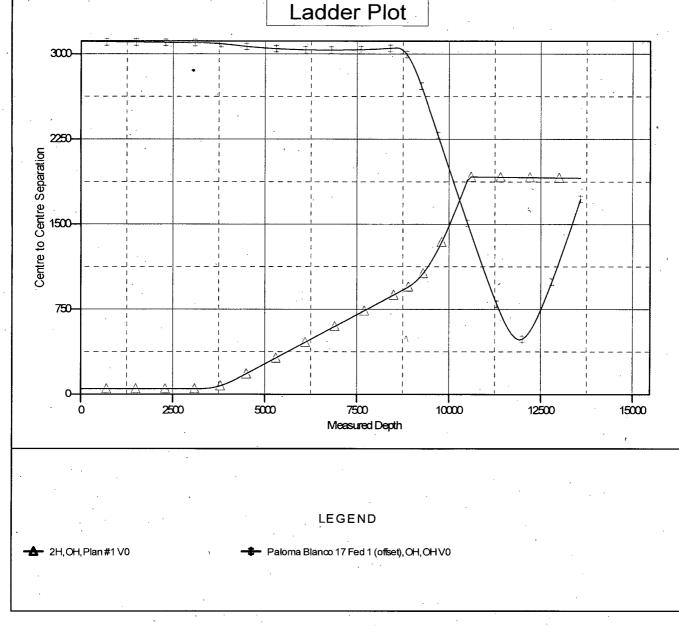
Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. IfH2S is detected in concentrations greater than 100 ppm, the operator will comply with theprovisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measuredvalues and formations will be provided to the BLM.NH2S is presentYH2S Plan attached

#### 8. Other facets of operation

Is this a walking operation? No. Will be pre-setting casing? No.

Attachments <u>x</u> Directional Plan Other, describe





### **LEAM Drilling Systems LLC**





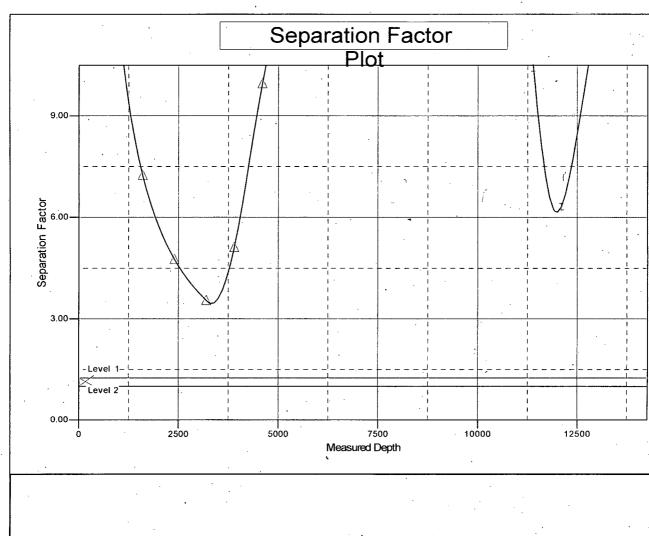
Central Meridian is 104° 20' 0.000 W



Company: DEVON ENERGY	Local Co-ordinate Reference
Project: Lea County, NM (NAD-83)	TVD Reference: 3479 1',GL + 25' RKB @ 3504 10usft
Reference Site: White Dove 17 Fed Com	MD Reference: 3479.1'GL + 25 RKB @ 3504.10usft
Site Error: 0.00 usft Reference Well: 1H	North Reference: Grid
Well Error: 200 usft	Output errors are at
Reference Wellbore	Database: EDM 5000.1 Single User Db
Reference Design: , Plan #1	Offset TVD Reference:

Reference Depths are relative to 3479.1' GL + 25' RKB @ 3504.10usft Offset Depths are relative to Offset Datum

Coordinates are relative to: White Dove 17 Fed Com Coordinate System is US State Plane 1983, New Mexico Eastern Zone Grid Convergence at Surface is: 0.45°



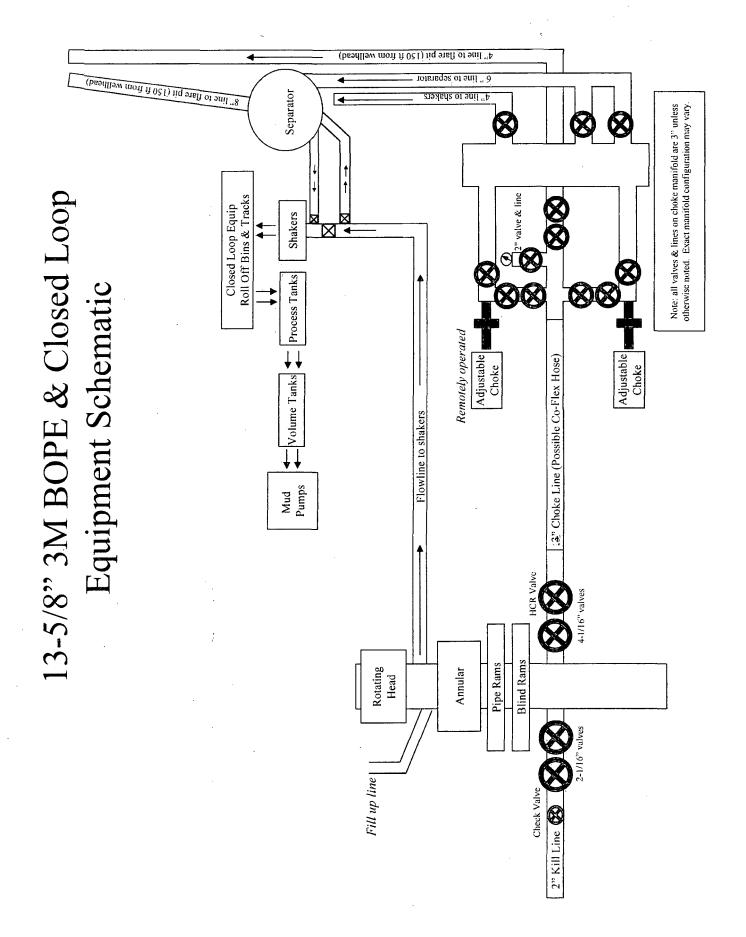
### LEGEND

📥 2H, OH, Plan #1 V0

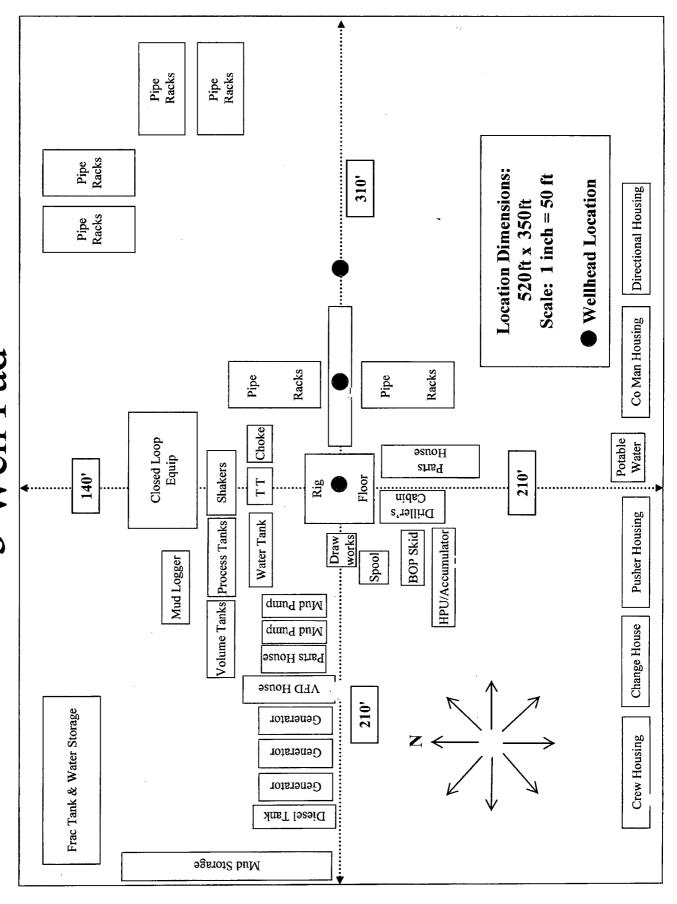
Paloma Blanco 17 Fed 1 (offset), OH, OH V0

CC - Min centre to center distance or covergent point, SF - min separation factor, ES - min ellipse separation

COMPASS 5000.1 Build 74



H&P Flex Rig Location Layout 3 Well Pad



**Ontinental** CONTITECH

#### Fluid Technology

ContiTech Beattie Corp. Website: <u>www.contitechbeattie.com</u>

Monday, June 14, 2010

RE: Drilling & Production Hoses Lifting & Safety Equipment

To Helmerich & Payne,

A Continental ContiTech hose assembly can perform as intended and suitable for the application regardless of whether the hose is secured or unsecured in its configuration. As a manufacturer of High Pressure Hose Assemblies for use in Drilling & Production, we do offer the corresponding lifting and safety equipment, this has the added benefit of easing the lifting and handling of each hose assembly whilst affording hose longevity by ensuring correct handling methods and procedures as well as securing the hose in the unlikely event of a failure; but in no way does the lifting and safety equipment affect the performance of the hoses providing life hoses have been handled and installed correctly. It is good practice to use lifting & safety equipment but not mandatory.

Should you have any questions or require any additional information/clarifications then please do not hesitate to contact us.

ContiTech Beattie is part of the Continental AG Corporation and can offer the full support resources associated with a global organization.

Best regards,

Robin Hodgson Sales Manager ContiTech Beattie Corp

ContiTech Beattie Corp, 11535 Brittmoore Park Drive, Houston, TX 77041 Phone: +1 (832) 327-0141 Fax: +1 (832) 327-0148 www.contitechbeattle.com



ATTACHMENT OF QUALITY CONTROL INSPECTION AND TEST CERTIFICATE

No 1711,1713 Page: 1/1

1111		****	n i <b>1111 i</b> 11 i 11 i 11 i 11 i 11 i 11	111111111	La Ch battlech Rubb
2					Industrial Kft.
	+20.53				
		40 40 50	A CONTRACTOR	OB	100
24					
	+20.42 +20.42 +1068	90 90 90			
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	+4154	on on bor			
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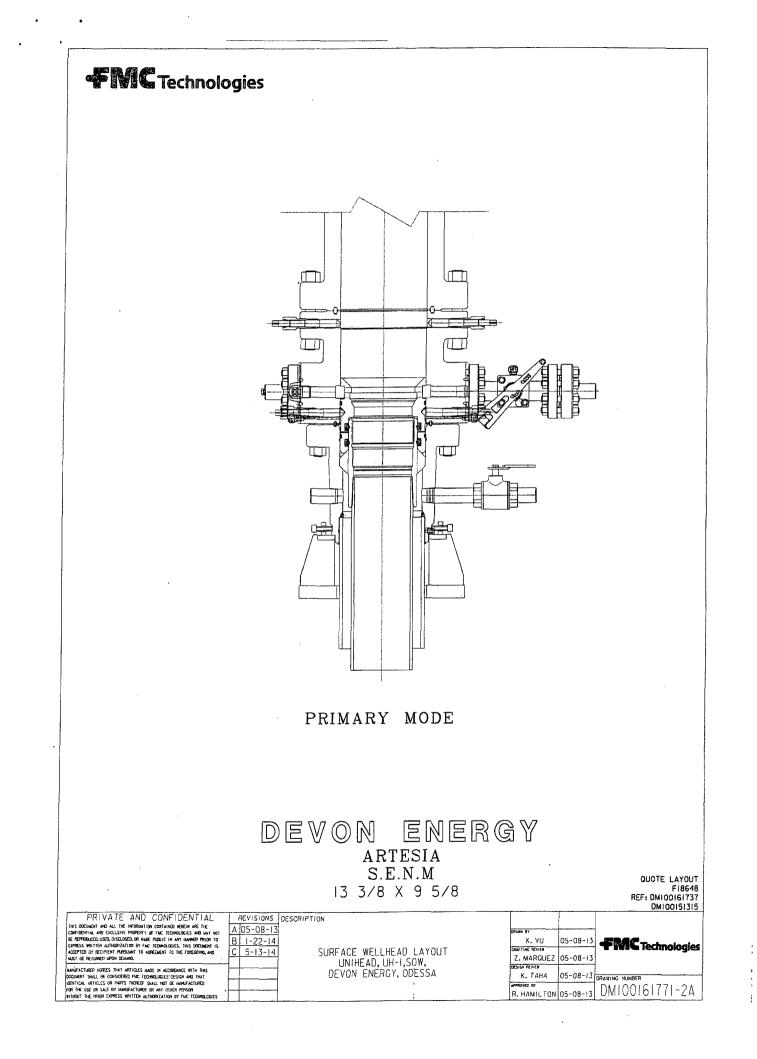


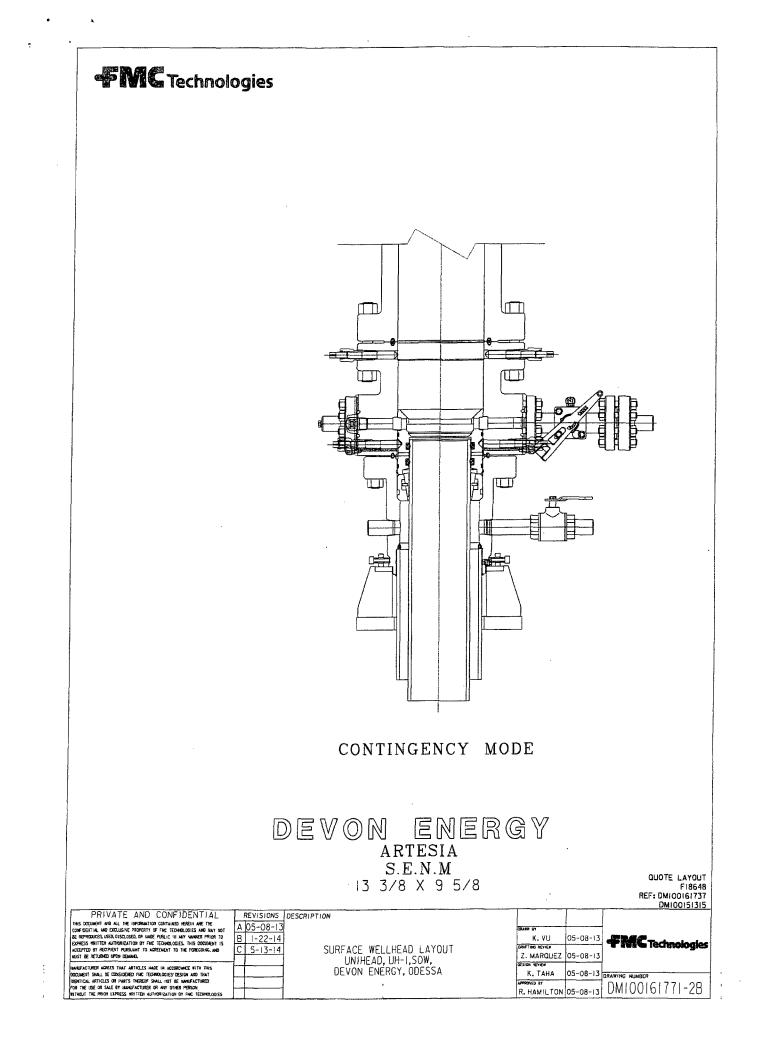
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Fluid Technology

Quality Document

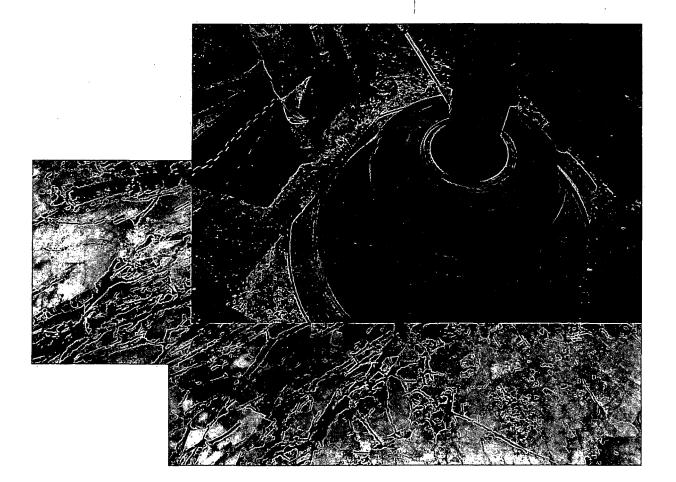
	ITY CONT AND TEST		CATE		CERT. N	1º:	1713		
PURCHASER: ContiTech Beattie Co.						P.O. N°: 002808			
CONTITECH ORDER N°:	426127	HOSE TYPE:	3"	ID	Cho	ke and Ki	ll Hose		
HOSE SERIAL Nº:	53622	NOMINAL / AC	TUAL LE	NGTH:		10,67 r	n		
W.P. 68,96 MPa 1	0000 psi	T.P. 103,4	MPa	1500	) psi	Duration:	60	min.	
Pressure test with water at ambient temperature	s	see attachme	ent (1	nage)					
↑ 10 mm = 10 Min → 10 mm = 25 MF	n.		,	,					
COUPLINGS Type		Serial N°		Quality			Heat N°		
3" coupling with	5503	2029		AISI 4130			N1590P		
4 1/16" Flange end				AISI 4130			27566		
INFOCHIP INSTALL	ED		<b>-</b>				PI Spec 16 perature ra		
All metal parts are flawless	an a			Ho	ose cor	nform to	NACE MR	01-75	
WE CERTIFY THAT THE ABOV	E HOSE HAS BE	EN MANUFACTUR	RED IN AC	CORDA	NCE WITH	THE TERMS	S OF THE ORDE	R	
STATEMENT OF CONFORMIT conditions and specifications of accordance with the referenced s	f the above Purch standards, codes a	aser Order and ti	hat these and meet	items/ed the relev	auioment v	vere fabricate	d inspected and	tested in	
	Inspector								
Date: 25. August. 2008		Quality Control ContiTech Rubber Industrial Kit. Quality Control Dept.							
ContiTech Rubber Industrial Kit. Budapesti út 10., Szeged H 6728 RO.Box 152 Szeged H-6701	Phone: +35 62 566 7 Fax: +36 62 566 7 e-mail: info@fluid.con	38 Regist	eurt of Csong ry Court ry Court No: I		Cam	i data merzbank Zrt. ied			







# Commitment Runs Deep



Design Plan Operation and Maintenance Plan Closure Plan

SENM - Closed Loop Systems February 2015

#### I. Design Plan

Devon uses MI SWACO closed loop system (CLS). The MI SWACO CLS is designed to maintain drill solids at or below 5%. The equipment is arranged to progressively remove solids from the largest to the smallest size. Drilling fluids can thus be reused and savings is realized on mud and disposal costs. Dewatering may be required with the centrifuges to insure removal of ultra fine solids.

The drilling location is constructed to allow storm water to flow to a central sump normally the cellar. This insures no contamination leaves the drilling pad in the event of a spill. Storm water is reused in the mud system or stored in a reserve fluid tank farm until it can be reused. All lubricants, oils, or chemicals are removed immediately from the ground to prevent the contamination of storm water. An oil trap is normally installed on the sump if an oil spill occurs during a storm.

A tank farm is utilized to store drilling fluids including fresh water and brine fluids. The tank farm is constructed on a 20 ml plastic lined, bermed pad to prevent the contamination of the drilling site during a spill. Fluids from other sites may be stored in these tanks for processing by the solids control equipment and reused in the mud system. At the end of the well the fluids are transported from the tank farm to an adjoining well or to the next well for the rig.

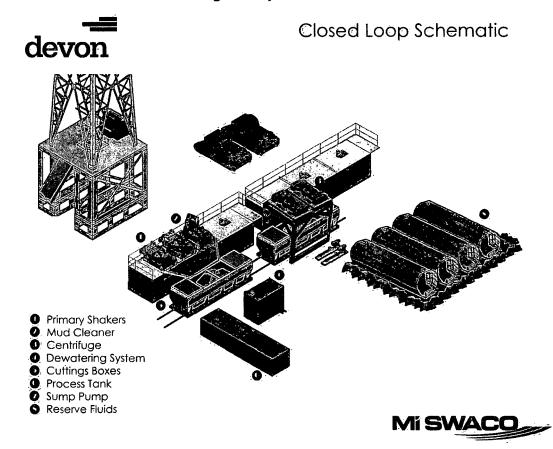
Prior to installing a closed-loop system on site, the topsoil, if present, will be stripped and stockpiled for use as the final cover or fill at the time of closure.

Signs will be posted on the fence surrounding the closed-loop system unless the closed-loop system is located on a site where there is an existing well, that is operated by Devon.

#### II. Operations and Maintenance Plan

*Primary Shakers*: The primary shakers make the first removal of drill solids from the drilling mud as it leaves the well bore. The shakers are sized to handle maximum drilling rate at optimal screen size. The shakers normally remove solids down to 74 microns.

*Mud Cleaner*: The Mud Cleaner cleans the fluid after it leaves the shakers. A set of hydrocyclones are sized to handle 1.25 to 1.5 times the maximum circulating rate. This ensures all the fluid is being processed to an average cut point of 25 microns. The wet discharged is dewatered on a shaker equipped with ultra fine mesh screens and generally cut at 40 microns.



*Centrifuges*: The centrifuges can be one or two in number depending on the well geometry or depth of well. The centrifuges are sized to maintain low gravity solids at 5% or below. They may or may not need a dewatering system to enhance the removal rates. The centrifuges can make a cut point of 8-10 microns depending on bowl speed, feed rate, solids loading and other factors.

The centrifuge system is designed to work on the active system and be flexible to process incoming fluids from other locations. This set-up is also dependant on well factors.

*Dewatering System*: The dewatering system is a chemical mixing and dosing system designed to enhance the solids removal of the centrifuge. Not commonly used in shallow wells. It may contain pH adjustment, coagulant mixing and dosing, and polymer mixing and dosing. Chemical flocculation binds ultra fine solids into a mass that is within the centrifuge operating design. The

dewatering system improves the centrifuge cut point to infinity or allows for the return of clear water or brine fluid. This ability allows for the ultimate control of low gravity solids.

*Cuttings Boxes:* Cuttings boxes are utilized to capture drill solids that are discarded from the solids control equipment. These boxes are set upon a rail system that allows for the removal and replacement of a full box of cuttings with an empty one. They are equipped with a cover that insures no product is spilled into the environment during the transportation phase.

*Process Tank:* (Optional) The process tank allows for the holding and process of fluids that are being transferred into the mud system. Additionally, during times of lost circulation the process tank may hold active fluids that are removed for additional treatment. It can further be used as a mixing tank during well control conditions.

Sump and Sump Pump: The sump is used to collect storm water and the pump is used to transfer this fluid to the active system or to the tank for to hold in reserve. It can also be used to collect fluids that may escape during spills. The location contains drainage ditches that allow the location fluids to drain to the sump.

*Reserve Fluids (Tank Farm):* A series of frac tanks are used to replace the reserve pit. These are steel tanks that are equipped with a manifold system and a transfer pump. These tanks can contain any number of fluids used during the drilling process. These can include fresh water, cut brine, and saturated salt fluid. The fluid can be from the active well or reclaimed fluid from other locations. A 20 ml liner and berm system is employed to ensure the fluids do not migrate to the environment during a spill.

If a leak develops, the appropriate division district office will be notified within 48 hours of the discovery and the leak will be addressed. Spill prevention is accomplished by maintaining pump packing, hoses, and pipe fittings to insure no leaks are occurring. During an upset condition the source of the spill is isolated and repaired as soon as it is discovered. Free liquid is removed by a diaphragm pump and returned to the mud system. Loose topsoil may be used to stabilize the spill and the contaminated soil is excavated and placed in the cuttings boxes. After the well is finished and the rig has moved, the entire location is scrapped and testing will be performed to determine if a release has occurred.

All trash is kept in a wire mesh enclosure and removed to an approved landfill when full. All spent motor oils are kept in separate containers and they are removed and sent to an approved recycling center. Any spilled lubricants, pipe dope, or regulated chemicals are removed from soil and sent to landfills approved for these products.

These operations are monitored by Mi Swaco service technicians. Daily logs are maintained to ensure optimal equipment operation and maintenance. Screen and chemical use is logged to maintain inventory control. Fluid properties are monitored and recorded and drilling mud volumes are accounted for in the mud storage farm. This data is kept for end of well review to insure performance goals are met. Lessons learned are logged and used to help with continuous improvement.

A MI SWACO field supervisor manages from 3-5 wells. They are responsible for training personnel, supervising installations, and inspecting sites for compliance of MI SWACO safety and operational policy.

#### III. Closure Plan

A maximum 340' X 340' caliche pad is built per well. All of the trucks and steel tanks fit on this pad. All fluid cuttings go to the steel tanks to be hauled by various trucking companies to an agency approved disposal.