



**3000 PSI WORKING PRESSURE
 BLOWOUT PREVENTER HOOK-UP**

The blowout preventer assembly shall consist of one blind ram preventer and one pipe ram preventer, both hydraulically operated, a hydraulic-actuated pressure relief valve, check valves and connections as illustrated. If a blowout drill string is used, a ram preventer must be provided for each size of casing pipe. Casing and tubing may be fitted to the preventer as is available or needed. If correct in size, the flanged outlets of the ram preventer may be used for connecting to the 4-inch I.D. choke flow line and kill line, except when air gas drilling. The substructure height shall be sufficient to install a rotating blowout preventer.

Minimum operating equipment for the preventer and hydraulically operated valves shall be as follows: (1) Multiple pumps, driven by a continuous source of power, capable of fluid charging the total accumulator volume from the nitrogen precharge pressure to its rated pressure within 10 minutes. Also, the pumps are to be connected to the hydraulic operating system which is to be a closed system. (2) Accumulators, with accumulators must be sufficient to close the pressure-operated devices simultaneously within 10 seconds after closure, the pressurized fluid and gas stored in the remaining accumulator fluid volume of least 10 percent of the original. (3) When operated, an additional source of power, remote and equivalent, is to be available to operate the same pumps; or there shall be additional pumps operated by separate power and equal in performance to those listed.

The closing manifold and remote closing manifold shall have a separate control for each pressure-operated device. Control are to be located, with control handles not set open and closed positions. A pressure reducer and regulator must be provided for controlling the hydraulic preventer. When required, a second pressure indicator shall be available to the operating fluid pressure in ram preventer. Cuff Tagline No. 39 hydraulic oil, an equivalent or better, is to be used as the fluid to operate the hydraulic equipment.

The choke manifold, choke flow line, and choke flow line are to be supported by metal struts and adequately anchored. The choke flow line and choke line shall be constructed as straight as possible and without sharp bends. Tag and safe access is to be maintained to the choke manifold. All valves are to be selected for operation in the presence of oil, gas, and drilling fluids. The choke flow line valves connected to the drilling tool and all ram type preventers must be equipped with stem sealers, universal joints if needed, and hand wheel valves are to extend beyond the edge of the derrick substructure. All other valves are to be equipped with handles.

* To include derrick floor mounted controls.

ADDITIONS - SELECTIONS - CHANGES
 SPECIFY

Atkins