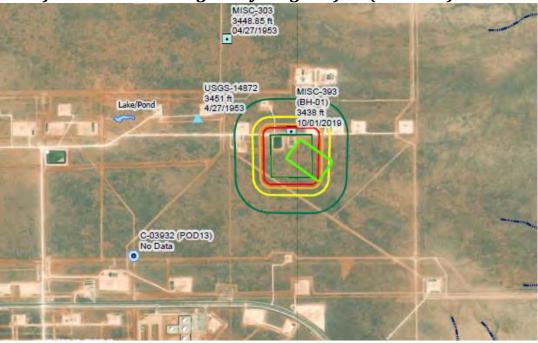
April 2022 Revised July 2022

# Registration/Permit Revelation In-Ground Containment and AST Containment Section 14 T24S, R34E, Lea County

# Volume 1

- Transmittal Letter
- C-147 Registration and Closure Cost Estimate
- Stamped Design Drawings for Revelation In-Ground Containment
- 2019 Approved Plans and Siting Criteria Demonstration for the adjacent Gamma Ridge Recycling Project (1RF-447)



Location of Revelation recycling project relative to Route 128 and the adjacent Gamma Ridge Containment #1 (1RF-447), which is approved and working as shown in the image. Proposed Revelation Containment (light green rectangle) and AST (between Revelation and Gamma Ridge Containment) lie within large green polygon.

# Prepared for: Solaris Midstream LLC 9811 Katy Freeway Suite 900 Houston, TX 77024

Prepared by: R.T. Hicks Consultants, Ltd. 901 Rio Grande NW F-142 Albuquerque, New Mexico

# R. T. HICKS CONSULTANTS, LTD.

901 Rio Grande Blvd. NW ▲ Suite F-142 ▲ Albuquerque, NM 87104 ▲ 505.266.5004 ▲ Since 1996

April 12, 2022 Revised July 6, 2022

Mr. Mike Bratcher NMOCD - District 2, Supervisor 811 S. First St. Artesia, NM 88210 Via E-Mail Ms. Victoria Venegas NMOCD - District 2 811 S. First St. Artesia, NM 88210 Via E-Mail

RE: Solaris Water Midstream – Revelation Containment and AST Containment Permit and Registration Package for Modification of Approved Facility

Dear Mr. Bratcher and Ms. Venegas:

On behalf of Solaris Water Midstream LLC, LLC, R.T. Hicks Consultants is pleased submit the revision to the April and May 2022 submission for the above referenced recycling storage facilities. <u>Produced water was introduced to the Revelation</u> <u>Containment in early May, after submission of the April Registration, which is</u> Volume 1 of this package. The AST is constructed and is the subject of Volume 2

In your email of July 5, 2022, OCD confirmed this new permit/registration applies only to the new construction of the AST and in-ground containment and receives a new RF #. The previously approved in-ground containment and recycling facility is the Gamma Ridge Containment (1RF-477) is adjacent to the new construction and houses the recycling facility for the new construction.

OCD review of the attached permit and registration should be simple. Volume 1 contains

- This revised cover letter and a revised C-147 registration for the Revelation Containment.
- Three new photos added to the original site photos transmitted with the October 2019 registration package
- The C-147 (dated July 1, 2022) and Closure Cost Estimate
- Plate 0 that shows that the Revelation Containment extends about 500 feet outside of the area discussed in the 2019 registration. Plate 0 shows mapped surface water, wetlands and wells/borings in the NM OSE database. The fact that nothing has changed since 2019 relative to the setback requirements allows us to include the previously-submitted and approved Siting Criteria Demonstration
- Stamped design drawings for the Revelation Containment
- The 2019 Siting Criteria Demonstration for the Gamma Ridge Containment. We cross-checked the information to confirm that watercourses, wetlands, etc. did not change location. We also confirmed with the design engineer

April 12, 2022, Revised July 6, 2022 Page 2

> (Magrym Consultants) that the bottom elevation of the Revelation containment (3491.1 asl) is more than 50 feet from the groundwater surface identified in the 2019 boring that measured groundwater elevation of 3438 (3491.1-3438= 53.1 feet).

- The 2019 Design/Construction, O&M and Closure Plans remain in Volume 1 because OCD approved these with the Containment #1 package. Recent updates to these plans have also been approved by OCD and we can submit the new plans if requested by OCD.
- Added to the Well Logs Appendix is the driller's log for C- 3932 POD 13, a dry boring to 80 feet located southwest of the Gamma Ridge facility (see Plate 0). This boring provides additional evidence that the groundwater surface elevation declines to the south.
- The boring log for the 2019 investigation north of the facility remains as originally transmitted

Volume 2 is the WWS AST design and documentation verbatim from a recently approved document – only the title page is changed to reflect Solaris as the applicant. Volume 2 also includes a C-147 Permit for the AST Containment.

In compliance with 19.15.34.10 of the Rule, Solaris previously transmitted the April C-147 to Quail Ranch, the surface owner where the containments will be constructed.

If you have any questions or concerns regarding this registration or the attached C-147, please contact me. The closure cost estimate is attached. As always, we appreciate your work ethic and attention to detail.

Sincerely, R.T. Hicks Consultants

Randall T. Hicks PG Principal

Copy: Solaris Water Midstream, LLC

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# 2022 Site Photographs

## Site Photographs 2022 Gamma Ridge Recycling Facility



SP-1A Northwest corner of Gamma Ridge Containment #1 showing leak detection system



SP-A2 View to southwest showing north and east sides of Containment #1 levees. Truck is parked on access road to pad that will house proposed 40,000 bbl. AST.

# Site Photographs 2022 Gamma Ridge Recycling Facility



SP-A3 View northeast from approximate location of CP-3932 POD 13, a boring to 80 feet that did not encounter groundwater. The Gamma Ridge site is on the horizon on the right side of this image.

## 2019 Gamma Ridge Site Photos



Figure A - Tank Pad west of the proposed pond.



Figure B - Zoomed out view of tank pad west of site.



Figure C - Caliche pad northeast of proposed containment.



*Figure D - View of west berm of existing freshwater containment.* 



Figure E - View of east berm of containment from caliche pad NE of site.



Figure F - From the northern boundary of the site facing south.



Figure G - Northwest fence corner of freshwater pond.



Figure H - Freshwater pond facing south.



Figure I - Freshwater pond facing northwest.



Figure J - Southern boundary of freshwater pond.



Figure K - From southeast corner of property facing northwest. Freshwater pond visible in background.



Figure L - Abandoned stock tank approximately 0.5 miles northwest of site (USGS 14872).



Figure M - Zoomed in picture of stock tank (USGS 14872).



Figure N - Former windmill (USGS 14872). Well was plugged with soil.



Figure O - Former windmill (USGS 14872).

*Figure P - Windmill (USGS 14881) approximately 1 mile north of site. The well is in use with an electric pump.* 



Figure Q – Produced water pipeline located approximately 1.7 miles west of the site. The location is 32.22618, -103.47599.

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C-147

<b>Recycling Facility and/or Recycling Containment</b>
<b>Type of Facility:</b> Recycling Facility Recycling Containment*
Type of action: Permit Registration
Modification Extension
Closure Other (explain)
* At the time C-147 is submitted to the division for a Recycling Containment, a copy shall be provided to the surface owner.
Be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances.
Operator: <u>Solaris Water Midstream</u> , LLC (For multiple operators attach page with information) OGRID #: <u>371643</u>
Address:9811 Katy Freeway, Suite 900, Houston, Texas 77024
Facility or well name (include API# if associated with a well): Containment
OCD Permit Number:(For new facilities the permit number will be assigned by the district office)
U/L or Qtr/QtrE, F, G_ Section14 Township24S Range34E County:Lea
Surface Owner: 🗌 Federal 🗌 State 🖾 Private 🗌 Tribal Trust or Indian Allotment
<ul> <li></li></ul>

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#### **Bonding:**

4.

Covered under bonding pursuant to 19.15.8 NMAC per 19.15.34.15(A)(2) NMAC (These containments are limited to only the wells owned or

#### operated by the owners of the containment.)

Bonding in accordance with 19.15.34.15(A)(1). Amount of bond \$\_\_\_\_\_ (work on these facilities cannot commence until bonding

#### amounts are approved)

Attach closure cost estimate and documentation on how the closure cost was calculated.

#### Fencing:

5.

Four foot height, four strands of barbed wire evenly spaced between one and four feet

Alternate. Please specify <u>Game Fence</u>.

#### 6. Signs:

7.

12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers

Signed in compliance with 19.15.16.8 NMAC

#### Variances:

Justifications and/or demonstrations that the proposed variance will afford reasonable protection against contamination of fresh water, human health, and the environment.

Check the below box only if a variance is requested:

Variance(s): Requests must be submitted to the appropriate division district for consideration of approval. If a Variance is requested, include the variance information on a separate page and attach it to the C-147 as part of the application.

If a Variance is requested, it must be approved prior to implementation.

#### Siting Criteria for Recycling Containment

Instructions: The applicant must provide attachments that demonstrate compliance for each siting criteria below as part of the application. Potential examples of the siting attachment source material are provided below under each criteria.

#### **General siting**

Ground water is less than 50 feet below the bottom of the Recycling Containment. NM Office of the State Engineer - iWATERS database search; USGS; Data obtained from nearby wells (PLATE 1)	□ Yes ⊠ No □ NA
Within incorporated municipal boundaries or within a defined municipal fresh water well field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended. (PLATE 3b)	☐ Yes ⊠ No ☐ NA
- Written confirmation or verification from the municipality; written approval obtained from the municipality	
<ul> <li>Within the area overlying a subsurface mine.</li> <li>Written confirmation or verification or map from the NM EMNRD-Mining and Minerals Division (PLATE 4)</li> <li>Within an unstable area.</li> </ul>	🗌 Yes 🛛 No
<ul> <li>Engineering measures incorporated into the design; NM Bureau of Geology &amp; Mineral Resources; USGS; NM Geological Society; topographic map</li> </ul>	🗌 Yes 🛛 No
(PLATE 5)Within a 100-year floodplain. FEMA map(PLATE 6)	🗌 Yes 🛛 No
Within 300 feet of a continuously flowing watercourse, or 200 feet of any other significant watercourse, or lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark).	🗌 Yes 🛛 No
- Topographic map; visual inspection (certification) of the proposed site (PLATE 7)	
<ul> <li>Within 1000 feet from a permanent residence, school, hospital, institution, or church in existence at the time of initial application.</li> <li>Visual inspection (certification) of the proposed site; aerial photo; satellite image</li> </ul>	🗌 Yes 🛛 No
(PLATE 8) Within 500 horizontal feet of a spring or a fresh water well used for domestic or stock watering purposes, in existence at the time of initial application. NM Office of the State Engineer, iWATERS database second prices from existing (actification) of the purposed site	🗌 Yes 🛛 No
- NM Office of the State Engineer - iWATERS database search; visual inspection (certification) of the proposed site	
Within 500 feet of a wetland. (PLATE 9) - US Fish and Wildlife Wetland Identification map; topographic map; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No

#### **Recycling Facility and/or Containment Checklist:**

Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

Design Plan - based upon the appropriate requirements.

Operating and Maintenance Plan - based upon the appropriate requirements.

Closure Plan - based upon the appropriate requirements.

Site Specific Groundwater Data -

Siting Criteria Compliance Demonstrations –

Certify that notice of the C-147 (only) has been sent to the surface owner(s)

#### **Operator Application Certification:**

10.

I hereby certify that the information and attachments submitted with this application are true, accurate and complete to the best of my knowledge and belief.

Name (Print):	Bradley Todd Carpenter	Title:	Operations Manager	<u> </u>
Signature:	Todd Carpenter	Date:	7/1/2022	
e-mail address	todd.carpenter@solarismidstream.com	Telephone:	432-413-0918	<u> </u>

11.         OCD Representative Signature:	Approval Date:
Title:	OCD Permit Number:

OCD Conditions

Additional OCD Conditions on Attachment

# R. T. HICKS CONSULTANTS, LTD.

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## GAMMA RIDGE Recycling Facility Modifcation REVELATION IN-GROUND CONTAINMENT and AST CONTAINMENT

# **Financial Assurance Cost Estimate**

Attached is the cost estimate for reclamation of the Gamma Ridge #2 recycling in-ground containment (AKA Revelation Containment). The cost of closure sampling and reporting is no more than \$5,000 to "test the soils beneath the containment for contamination with a five-point composite sample which includes stained or wet soils, if any, and that sample shall be analyzed for the constituents listed in Table I" of Rule 34. Thus, the total closure cost estimate is (\$278,300.00 +\$5,000=) \$283,300

Total estimated cost for closure, reclamation, and restoration of the facility (AST, fencing, etc.) pursuant to Rule 34 is \$33,500 based upon the work elements in the spreadsheet (below). We used the same estimate as the approved cost estimate for Rodney Robinson AST Containment with the exception of the cost for pad reclamation/restoration. The AST Containment will lie on the working pad associated with the in-ground containment. Solaris generated this estimate with input from Hicks Consultants and is equivalent to recent contractor bids for other AST containments.

ITEM NO.	ITEM DESCRIPTION	UNITS	QTY	UNIT PRICE	TOTAL Rule 34 Cost
	Gamma Ridge				
	AST Containment				
	Removal of AST and Liner				
2	Disposal	1	1	\$30,000.00	\$30,000.00
11	Assess soil for impacts	1	1	\$2,500.00	\$2,500.00
12	Regrade and Reclaim Site	1	1	\$16,000.00	\$0.00
13	Misc. disposal and removal of fencing and cattle guards	1	1	\$1,000.00	\$1,000.00
	Facility Decommission and Reclaim Site Subtotal				\$33,500.00

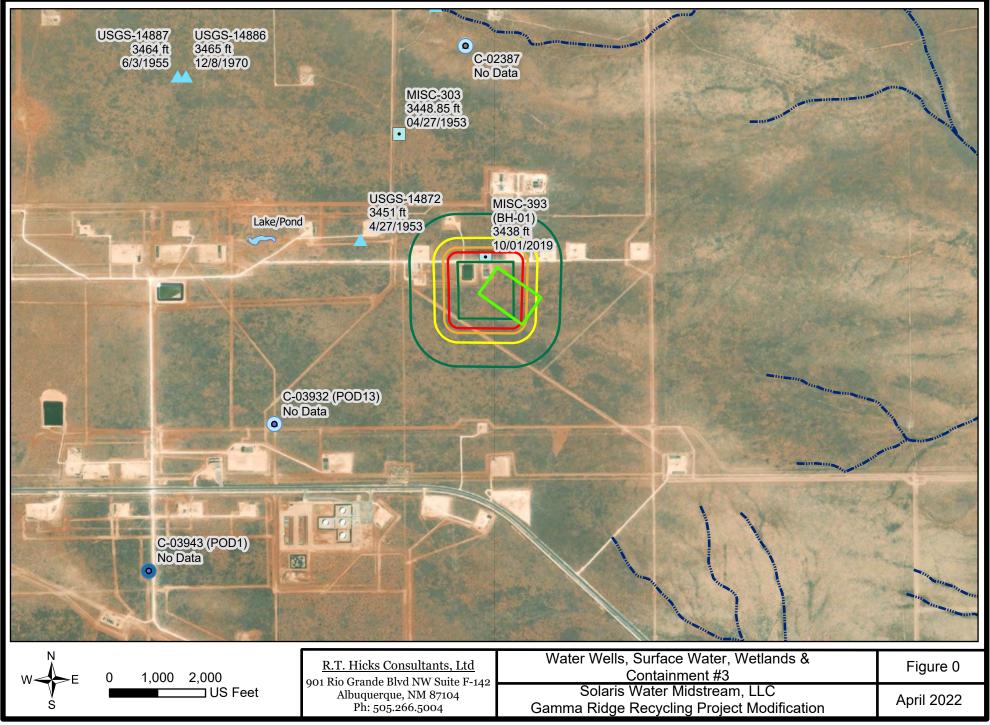
 $\frac{\text{Thus, the total bond for the two containments associated with this modification is}}{(33500 + 283,300=) \$316,800.00}$ 

The reclamation must meet terms set forth in the surface lease agreement with the landowner, who received a copy of the registration.

Please contact me or Todd Carpenter or me if you have any questions.

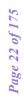
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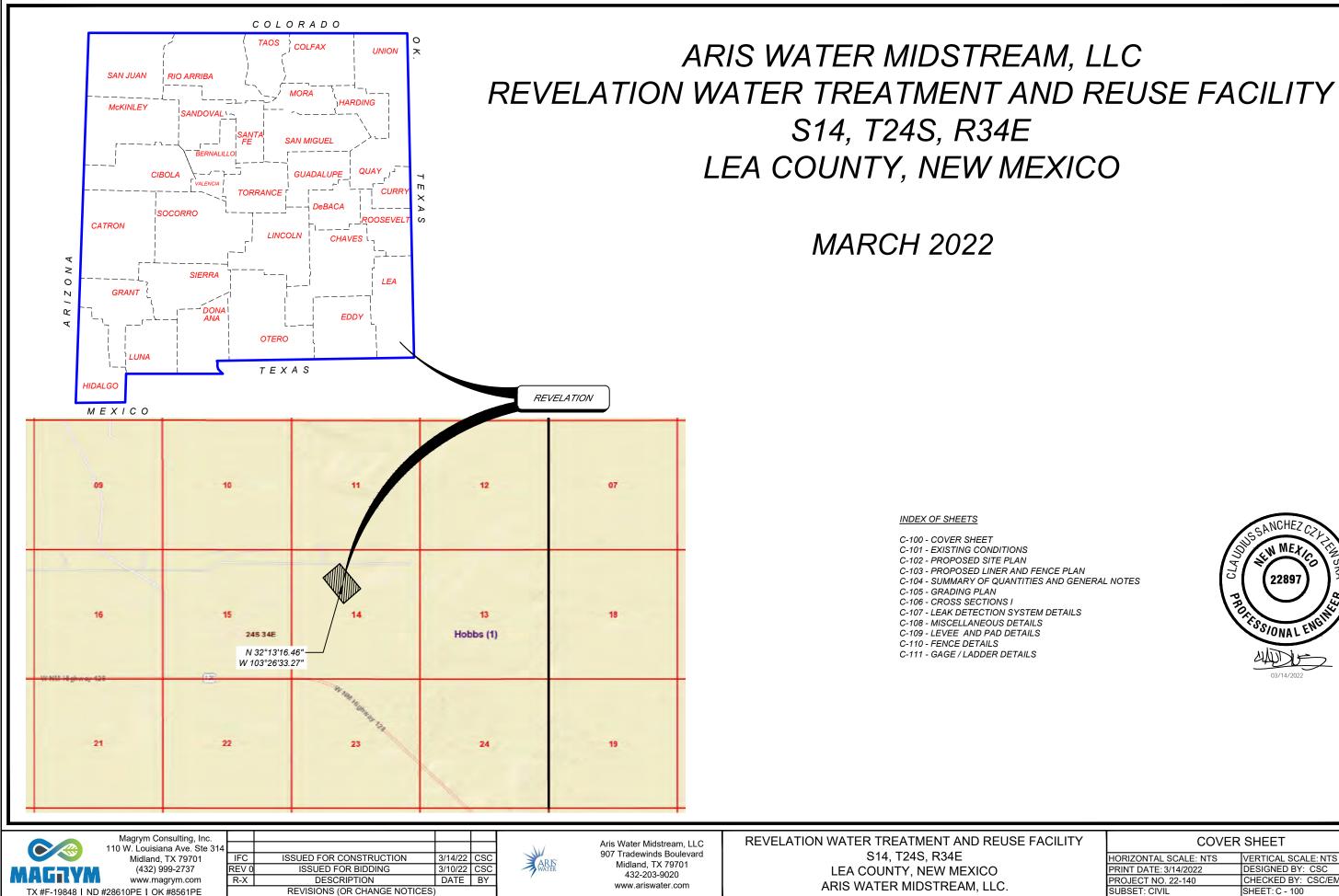
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Released to Imaging: 7/15/2022 10:25:36 AM

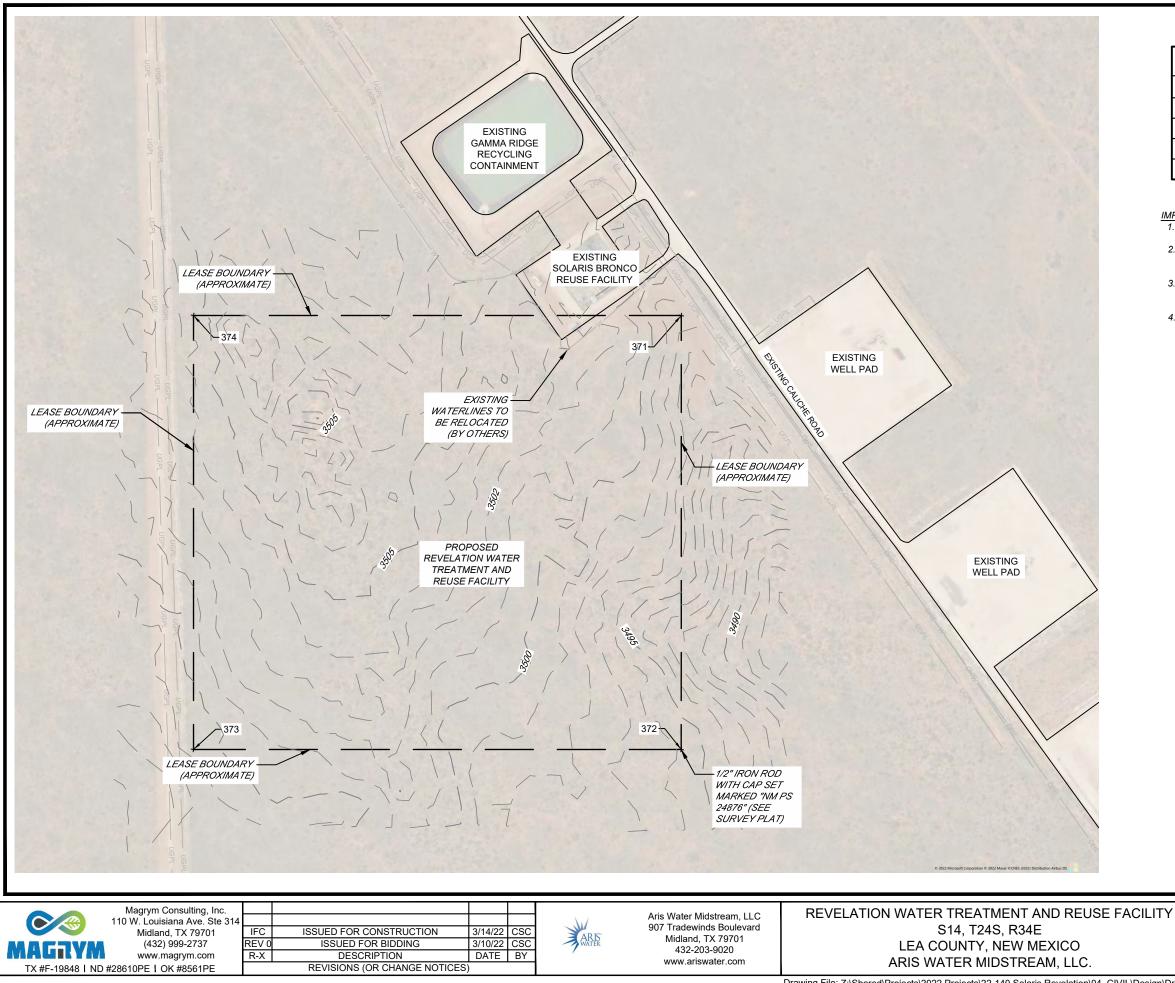
# RECYCLING CONTAINMENT DESIGN DRAWINGS







ACILITY	COVER SHEET		
	HORIZONTAL SCALE: NTS	VERTICAL SCALE: NTS	
	PRINT DATE: 3/14/2022 DESIGNED BY: CSC		
	PROJECT NO. 22-140	CHECKED BY: CSC/EMH	
	SUBSET: CIVIL	SHEET: C - 100	

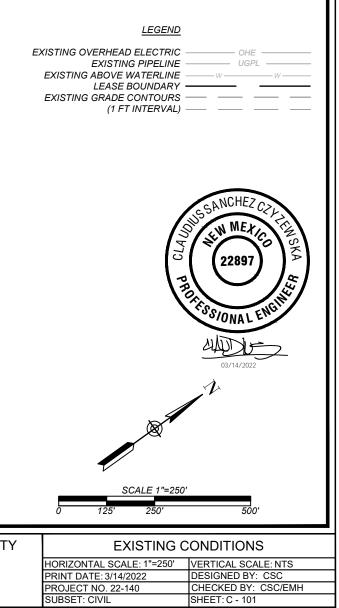


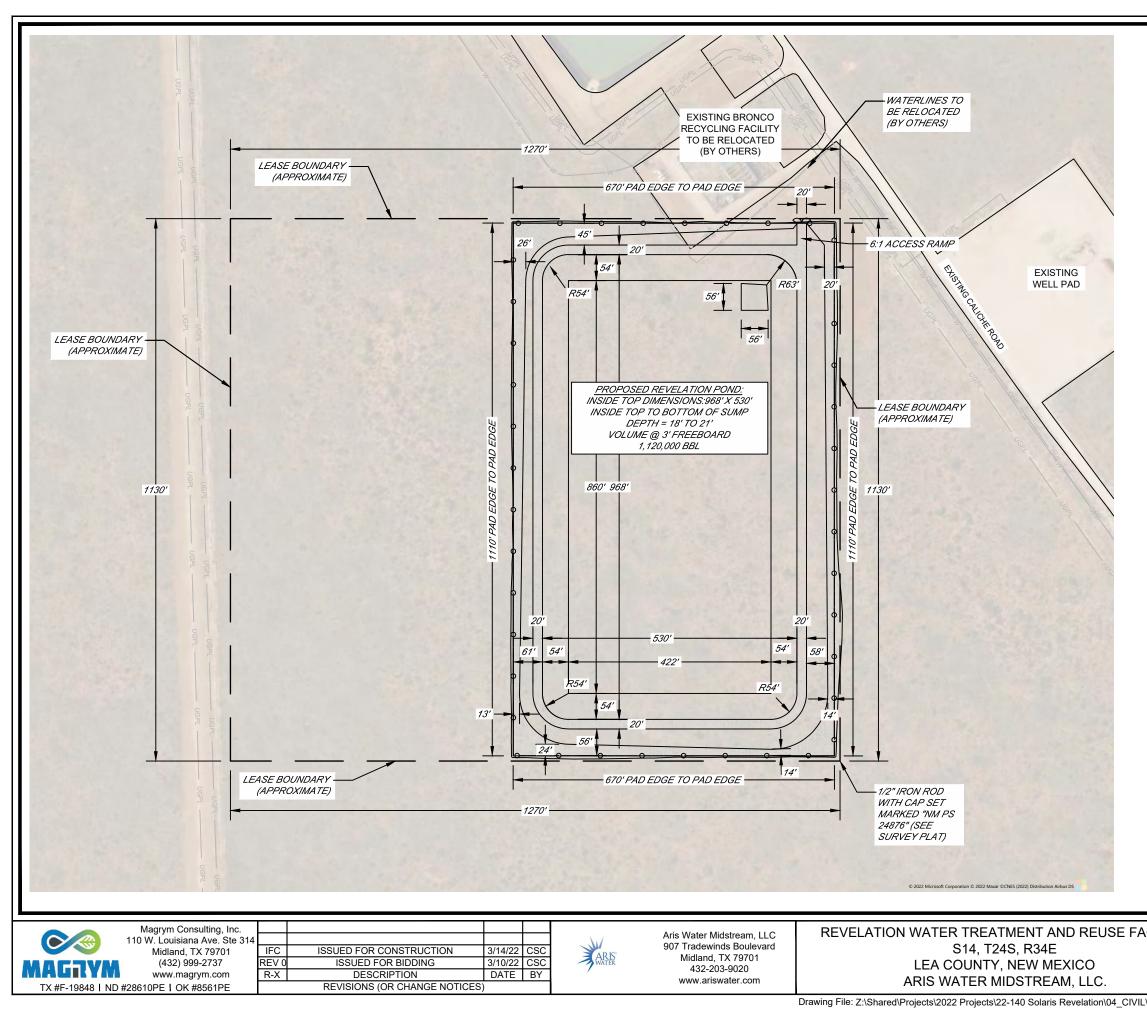
Drawing File: Z:\Shared\Projects\2022 Projects\22-140 Solaris Revelation\04\_CIVIL\Design\Drawings\MAG-22-140-CIV-Existing Conditions\_R2.dwg

	Control Point Table					
Point #	Northing	Easting	Elevation	Desc		
371	445984.61'	816680.93'	3498.6	CORN		
372	445334.04'	817604.87'	3495.8	CORN		
373	444295.64'	816873.69'	3499.2	CORN		
374	444946.21'	815949.76'	3504.6	CORN		

#### IMPORTANT SURVEY NOTES:

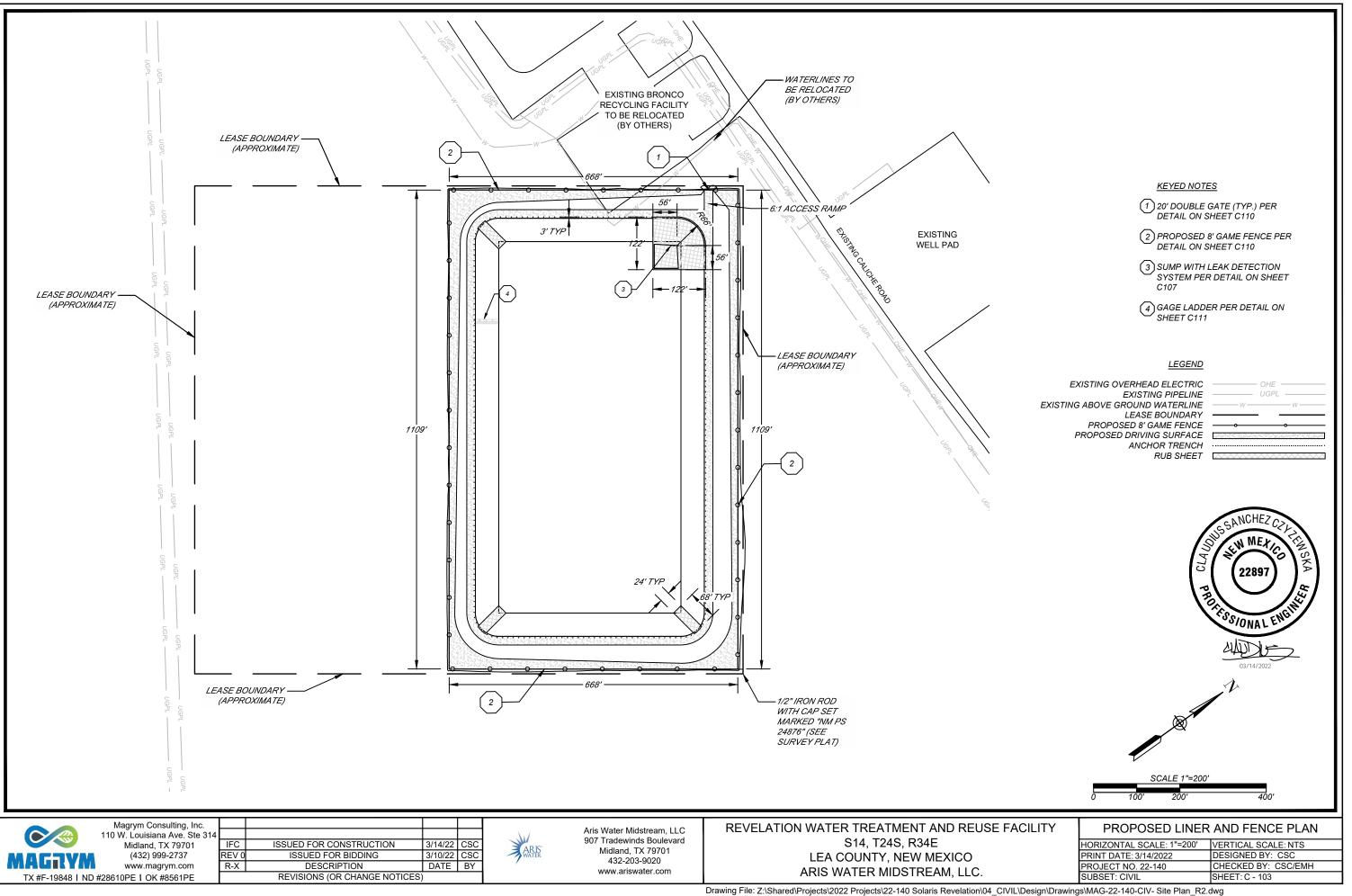
- 1. CONTRACTOR SHALL VERIFY ALL COORDINATES AND DIMENSIONS FROM THE LEASE BOUNDARY PLATS.
- 2. ALL BOUNDARY, TOPOGRAPHIC AND UTILITY INFORMATION SHOWN ARE BASED ON SURVEY INFORMATION FURNISHED BY DOWNTOWN DESIGN SERVICES, INC.
- THE CONTRACTOR SHALL IDENTIFY AND LOCATE UTILITY LINES, MONITORING WELLS, SURVEY MONUMENTS, AND OTHER NEARBY STRUCTURES PRIOR TO PERFORMING WORK.
- 4. COORDINATE INFORMATION IS BASED ON STATE PLANE NEW MEXICO EAST, NAD 83.





HORIZONTAL SCALE: 1"=200'VERTICAL SCALE: NTSPRINT DATE: 3/14/2022DESIGNED BY: CSCPROJECT NO. 22-140CHECKED BY: CSC/EMHSUBSET: CIVILSHEET: C - 102	EXISTING	LEGEND KISTING OVERHEAD ELECTRIC EXISTING PIPELINE ABOVE GROUND WATERLINE LEASE BOUNDARY PROPOSED 8' GAME FENCE PROPOSED DRIVING SURFACE	OHE UGPL 
CILITY PROPOSED SITE PLAN HORIZONTAL SCALE: 1"=200' VERTICAL SCALE: NTS PRINT DATE: 3/14/2022 DESIGNED BY: CSC PROJECT NO. 22-140 CHECKED BY: CSC/EMH			ALE STONAL ENGINE
HORIZONTAL SCALE: 1"=200'VERTICAL SCALE: NTSPRINT DATE: 3/14/2022DESIGNED BY: CSCPROJECT NO. 22-140CHECKED BY: CSC/EMHSUBSET: CIVILSHEET: C - 102			
		HORIZONTAL SCALE: 1"=200' PRINT DATE: 3/14/2022 PROJECT NO. 22-140 SUBSET: CIVIL	VERTICAL SCALE: NTS DESIGNED BY: CSC CHECKED BY: CSC/EMH SHEET: C - 102

Page 25 of 175



#### GENERAL NOTES

- NEW MEXICO ADMINISTRATIVE CODE TITLE 19, CHAPTER 15, PART 34, DESIGN CRITERIA FOR RECYCLING CONTAINMENTS SHALL APPLY TO THIS PROJECT.
- ALL BOUNDARY, TOPOGRAPHIC AND UTILITY INFORMATION SHOWN ARE BASED ON SURVEY INFORMATION FURNISHED BY DOWNTOWN DESIGN SERVICES, LLC.
- THE CONTRACTOR SHALL IDENTIFY AND LOCATE UTILITY LINES, MONITORING WELLS, SURVEY MONUMENTS, AND OTHER NEARBY STRUCTURES PRIOR TO PERFORMING WORK.
- COORDINATE INFORMATION IS BASED ON STATE PLANE COORDINATES, NEW MEXICO EAST, NAD 83.
- THE CONTRACTOR SHALL IDENTIFY ANY DISCREPANCIES PRIOR TO PROCEEDING WITH CONSTRUCTION AND CONTACT THE ENGINEER IN WRITING. THE CONTRACTOR SHALL IMPLEMENT AND MAINTAIN BEST MANAGEMENT PRACTICES (BMPS) TO MINIMIZE EROSION AND CONTROL SEDIMENT TO
- PROTECT SURFACE WATER QUALITY DURING STORM EVENTS.

#### EARTHWORK NOTES

- THE CONTRACTOR SHALL USE WATER FOR COMPACTION AT ALL TIMES. THE CONTRACTOR SHALL ENSURE THEIR BID INCLUDES CONSTRUCTION WATER. NO EARTHWORK OPERATIONS SHALL TAKE PLACE IF CONSTRUCTION WATER IS NOT AVAILABLE ONSITE.
- THE CONTRACTOR SHALL BUILD THE LEVEES USING COMPACTED LAYERS. UNCONTROLLED AND INCONSISTENT PUSHING AND PILING OF MATERIAL FOR LEVEE CONSTRUCTION IS NOT ACCEPTABLE. THE CONTRACTOR SHALL DEVELOP A SUCCESSFUL COMPACTION PATTERN EARLY IN THE PROCESS, VERIFIED THROUGH NUCLEAR DENSITY OR SAND CONE TESTING, AND SHALL MAINTAIN CONSISTENCY IN THE COMPACTIVE EFFORT AS LONG AS THE MATERIALS ENCOUNTERED REMAINS CONSISTENT. IF ONSITE SOILS ENCOUNTERED CHANGE, THE CONTRACTOR SHALL DEVELOP A NEW COMPACTION PATTERN
- З. FILL FOR LEVEES SHALL BE PLACED AND COMPACTED IN HORIZONTAL LIFTS WITH MAXIMUM LOOSE LIFT THICKNESS OF 10 INCHES, OR AS DIRECTED BY ENGINEER. CONSTRUCT EACH LAYER CONTINUOUSLY AND APPROXIMATELY HORIZONTAL FOR THE WIDTH AND LENGTH OF THE LEVEE. FILL SHALL BE COMPACTED TO AT LEAST 95 PERCENT OF MAXIMUM DRY DENSITY DETERMINED BY THE ASTM D698 AND AT MOISTURE CONTENT WITHIN +2% TO -2% OF OPTIMUM MOISTURE CONTENT AS DETERMINED BY A STANDARD PROCTOR SOILS TEST ON SAMPLES FROM THE SOURCE AREA
- FILL SHALL NOT BE PLACED AND COMPACTED WHEN THE MATERIALS ARE TOO WET TO PROPERLY COMPACT. MATERIAL WHICH IS TOO WET SHALL BE SPREAD ON THE FILL AREA AND PERMITTED TO DRY, ASSISTED BY HARROWING IF NECESSARY, UNTIL THE MOISTURE CONTENT IS REDUCED TO ALLOWABLE LIMITS. IF THE ENGINEER DETERMINED THAT ADDED MOISTURE IS REQUIRED, WATER SHALL BE APPLIED UNIFORMLY OVER THE AREA TO BE TREATED, AND GIVE COMPLETE AND ACCURATE CONTROL OF THE AMOUNT OF WATER TO BE USED. IF TOO MUCH WATER IS ADDED, THAT AREA SHALL BE PERMITTED TO DRY BEFORE COMPACTION IS CONTINUED.
- PERFORM ONE NUCLEAR DENSITY GAGE TEST PER 2500 CY MINIMUM OR AS DIRECTED BY THE ENGINEER.
- EARTHWORK CONTRACTOR SHALL PERFORM A VISUAL INSPECTION OF THE FINISHED COMPACTED POND BOTTOM AND SIDE SLOPES BEFORE HDPE LINER INSTALLATION, REMOVING ALL DEBRIS, SHARP OBJECTS AND GRAVEL LARGER THAN 3/4 INCH.
- EARTHWORK CONTRACTOR SHALL ROLL SURFACE WITH A SMOOTH ROLLER TO ELIMINATE RUTS.

#### LINER NOTES

- 1. LINER CONTRACTOR SHALL INSPECT GRADED SURFACE FOR DEBRIS, ROCKS OR OTHER MATERIAL THAT MAY DAMAGE THE LINER AND COORDINATE WITH OWNER IF ADDITIONAL SUBGRADE RESURFACING IS NEEDED PRIOR TO PERFORMING WORK.
- LINER CONTRACTOR TO PROVIDE SUBMITTAL OF LINER PANEL LAYOUT.
- LINER CONTRACTOR TO SIGN SUBGRADE ACCEPTANCE FORM (PROVIDED BY OWNER REPRESENTATIVE) DAILY PRIOR TO INSTALLATION.
- LINER TO BE INSTALLED PER GRI SPECIFICATIONS, GUIDES AND PRACTICES.
- CONTRACTOR SHALL PLACE SANDBAGS ON LINER DURING INSTALLATION AS REQUIRED TO PREVENT WIND UPLIFT UNTIL POND IS FILLED TO A DEPTH OF 3 FEFT
- CONTRACTOR SHALL USE BLACK 60 MIL HDPE SMOOTH GEOMEMBRANE AS THE PRIMARY LINER AND BLACK 40 MIL HDPE SMOOTH GEOMEMBRANE 6 AS THE SECONDARY LINER.
- A 3' DIAMETER MINIMUM PIECE OF 40MIL LINER SHALL BE EXTRUDED WELDED WHERE THE PIE SHAPED CORNER SECTIONS MEET FOR SEAM REINFORCEMENT
- INSTALL A FULL DOUBLE WIDTH SECTION OF BLACK OR WHITE 60 MIL TEXTURED HDPE GEOMEMBRANE RUB SHEET. EXTRUDE WELD TO LINER. WELDS SHALL BE 2" LONG AND SPACED EVERY 12" ALONG BOTH SIDES OF THE SHEET. DO NOT WELD END EDGES. SECTION SHALL EXTEND FROM SUMP AND INSTALLED INTO LINER ANCHOR TRENCH AS SHOWN.
- LINER SHALL BE PROTECTED WITH A 8 OZ. NONWOVEN GEOTEXTILE IF ROCK OR OTHER ANGULAR MATERIALS WITH A DIMENSION GREATER THAN 3/4 INCH ARE PRESENT.
- 10. SUMPS SHALL BE BACKFILLED WITH NON-ANGULAR MAXIMUM 3/8 INCH SIZED PEA GRAVEL.
- ALL SEAMS MUST BE WELDED WITH A 6" MINIMUM OVERLAP.
- 12. CONTRACTOR SHALL NON-DESTRUCTIVELY TEST ALL SEAMS THEIR FULL LENGTH USING AN AIR PRESSURE OR VACUUM TEST, THE PURPOSE OF THIS TEST IS TO CHECK THE CONTINUITY OF THE SEAM.
- 13. FOR AIR PRESSURE TESTING (ASTM 5820), THE FOLLOWING PROCEDURES ARE APPLICABLE TO THE SEAMS WELD WITH DOUBLE SEAM FUSION WELDER.
- a. THE EQUIPMENT USED SHALL CONSIST OF AN AIR TANK OR PUMP CAPABLE OF PRODUCING A MINIMUM 35 PSI AND A SHARP NEEDLE WITH A PRESSURE GAUGE ATTACHED TO INSERT INTO THE AIR CHAMBER.
- SEAL BOTH ENDS OF THE SEAM BY HEATING AND SQUEEZING THEM TOGETHER. INSERT THE NEEDLE WITH THE GAUGE INTO THE AIR CHANNEL. b. PRESSURIZE THE AIR CHANNEL TO A MINIMUM OF 35 PSI. NOTE TIME STARTS AND WAIT A MINIMUM OF 5 MINUTES TO CHECK. IF PRESSURE AFTER 5 MINUTES HAD DROPPED LESS THAN 2 PSI THE TEST IS SUCCESSFUL (THICKNESS OF MATERIAL MAY CAUSE VARIANCE).
- CUT OPPOSITE SEAM END AND LISTEN FOR PRESSURE RELEASE TO VERIFY FULL SEAM HAS BEEN TESTED.
- IF THE TEST FAILS, FOLLOW THESE PROCEDURES.
- I. WHILE CHANNEL IS UNDER PRESSURE WALK THE LENGTH OF THE SEAM LISTENING FOR A LEAK.
- II. WHILE CHANNEL IS UNDER PRESSURE APPLY A SOAPY SOLUTION TO THE SEAM EDGE AND LOOK FOR BUBBLES FORMED BY AIR ESCAPING. iii. RE-TEST THE SEAM IN SMALLER INCREMENTS UNTIL THE LEAK IS FOUND.
- ONCE LEAK IS FOUND USING ONE OF THE PROCEDURES ABOVE, CUT OUT THE AREA AND RETEST THE PORTIONS OF THE PORTIONS OF THE SEAMS BETWEEN THE LEAK AREAS PER 6A AND 6B ABOVE. CONTINUE THIS PROCEDURE UNTIL ALL SECTIONS OF THE SEAM PASS THE PRESSURE TEST
- REPAIR THE LEAK WITH A PATCH AND VACUUM TEST.
- 14. ALL NON-DESTRUCTIVE TESTS WILL BE NOTED IN THE NON-DESTRUCTIVE LOGS.
- 15. LINER GAS VENTS SHALL BE SPACED ALONG THE INSIDE SLOPE AT APPROXIMATELY 100 FEET ON CENTER OR MINIMUM 2 VENTS PER SIDE.
- 16. WHEN ANY PIPING EQUIPMENT, INLET, OR OUTLET IS IN DIRECT CONTACT WITH THE LINER. AN APRON CONSISTING OF 60 MIL HDPE MATERIAL
- SHALL BE INSTALLED BENEATH THE EQUIPMENT OR STRUCTURE TO PROTECT THE PRIMARY LINER.
- 17. LAY BOTH LINERS IN ANCHOR TRENCH. BACKFILL ANCHOR TRENCH IN 2 LIFTS AND COMPACT

	Magrym Consulting, Inc.			
	110 W. Louisiana Ave. Ste 314			
	Midland, TX 79701	IFC	ISSUED FOR CONSTRUCTION	3/14/22
MAGIYM	(432) 999-2737	REV 0	ISSUED FOR BIDDING	3/10/22
MAUKYM	www.magrym.com	R-X	DESCRIPTION	DATE
TX #F-19848   ND	#28610PE   OK #8561PE		REVISIONS (OR CHANGE NOTICES)	

Aris Water Midstream, LLC 907 Tradewinds Boulevard Midland, TX 79701 432-203-9020 www.ariswater.com

ARIS

STAGE STORAGE				
POND ELEVATION (FT)	REVELATION POND VOLUME (BBL)			
3491.10	0			
3492.10	186			
3493.10	8,028			
3494.10	47,909			
3495.10	113,229			
3496.10	179,927			
3497.10	248,012			
3498.10	317,494			
3499.10	388,383			
3500.10	460,689			
3501.10	534,422			
3502.10	609,592			
3503.10	686,207			
3504.10	764,279			
3505.10	843,817			
3506.10	924,830			
3507.10	1,007,329			
3508.10	1,091,323			
3509.10	1,176,823			
3510.10	1,263,842			
3511.10	1,352,390			
3512.10	1,442,472			

SUMMARY OF QUANTITIES				
ITEM NUMBER	ITEM	UNIT	QTY	
1	CLEARING AND GRUBBING	ACRES	18	
2	STRIP AND STOCKPILE TOPSOIL (6" AVERAGE)	CUBIC YARD	14,038	
3	ESTIMATED CUT (BELOW EXISTING GRADE)*	CUBIC YARD	107,547	
4	ESTIMATED FILL (ABOVE EXISTING GRADE)**	CUBIC YARD	92,484	
5	8' GAME FENCE	LINEAR FEET	3,590	
6	20' DOUBLE GATE	LINEAR FEET	1	
7	RUB SHEET 60 MIL HDPE GEOMEMBRANE (TEXTURED)***	SQUARE FEET	19,831	
8	PRIMARY 60 MIL HDPE GEOMEMBRANE (SMOOTH)***	SQUARE FEET	533,099	
9	200 MIL GEONET***	SQUARE FEET	533,099	
10	SECONDARY 40 MIL HDPE GEOMEMBRANE (SMOOTH)***	SQUARE FEET	533,099	
11	8 OZ. GEOTEXTILE***	SQUARE FEET	533,099	
12	6" HDPE DR11 PIPE WITH PERFORATIONS IN SUMP	LINEAR FEET	90	
13	GAGE LADDER	EACH	1	
14	DRAIN ROCK	CUBIC YARD	1	
15	ANCHOR TRENCH	LINEAR FEET	2,947	
17	CONSTRUCTION WATER	ALLOWANCE	ALLOWANCE	
18	MATERIALS TESTING	ALLOWANCE	ALLOWANCE	
19	EROSION CONTROL BMP'S	ALLOWANCE		

IMPORTANT QUANTITY NOTES:

- CUT QUANTITY (ITEM NUMBER 3) INCLUDES TOPSOIL QUANTITY (ITEM NUMBER 2). GEOTECHNICAL INFORMATION WAS NOT AVAILABLE AT THE TIME THESE PLANS WERE PREPARED. 20% FILL FACTOR WAS ASSUMED AND APPLIED TO THE FILL QUANTITY. THE CONTRACTOR SHALL FIELD VERIFY SHRINKAGE AND SWELLING OF EXISTING SOILS. CUT AND FILL QUANTITIES SHOWN ON THIS TABLE PERTAIN TO THE ENTIRE PROJECT AREA.
- LEVEE. PAD AND ADJACENT DRIVING SURFACE ARE INCLUDED IN THE FILL QUANTITY.
- THIS BID ITEM. THE CONTRACTOR SHALL ACCOUNT FOR THESE ADDITIONAL QUANTITIES IN THEIR BID.

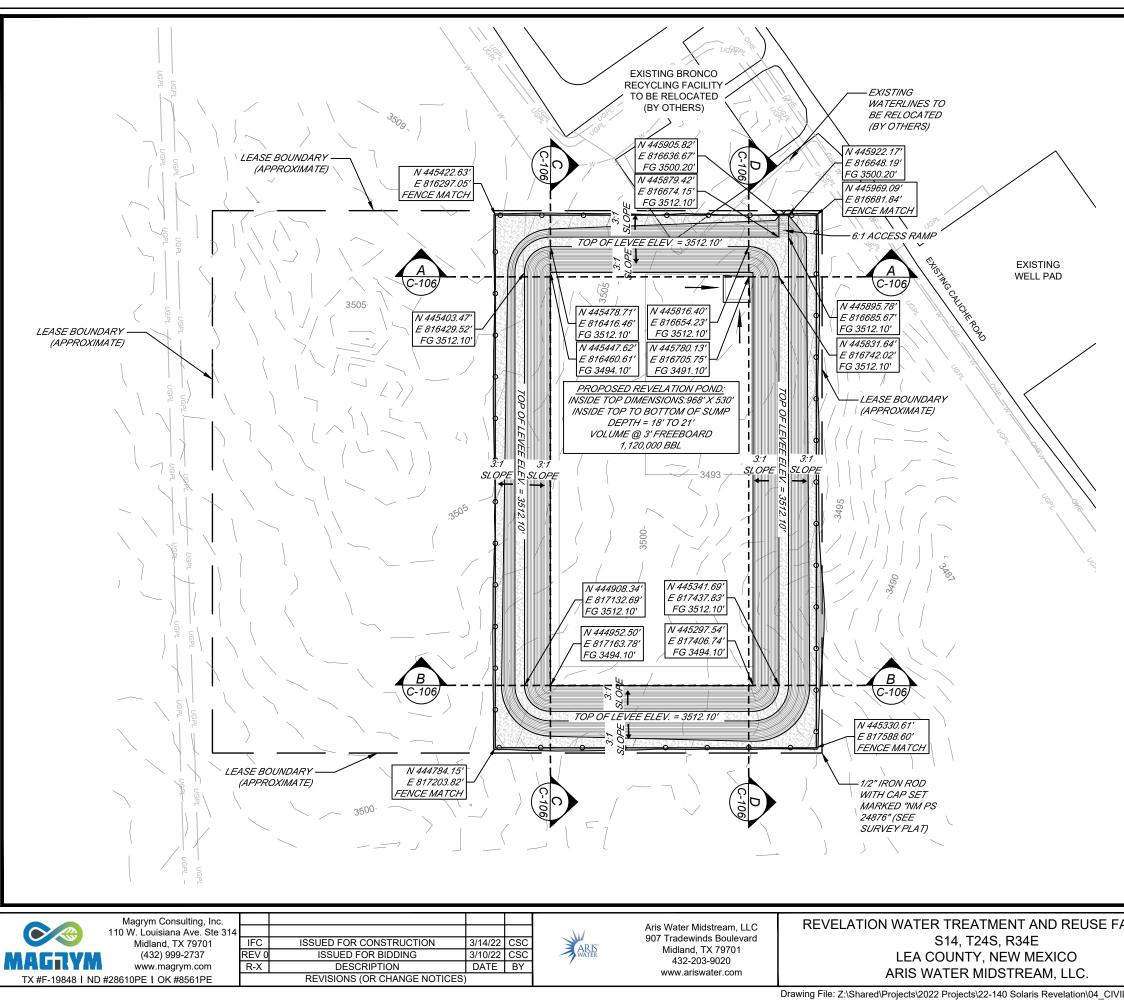
**REVELATION WATER TREATMENT AND REUSE FA** S14, T24S, R34E LEA COUNTY, NEW MEXICO ARIS WATER MIDSTREAM, LLC.



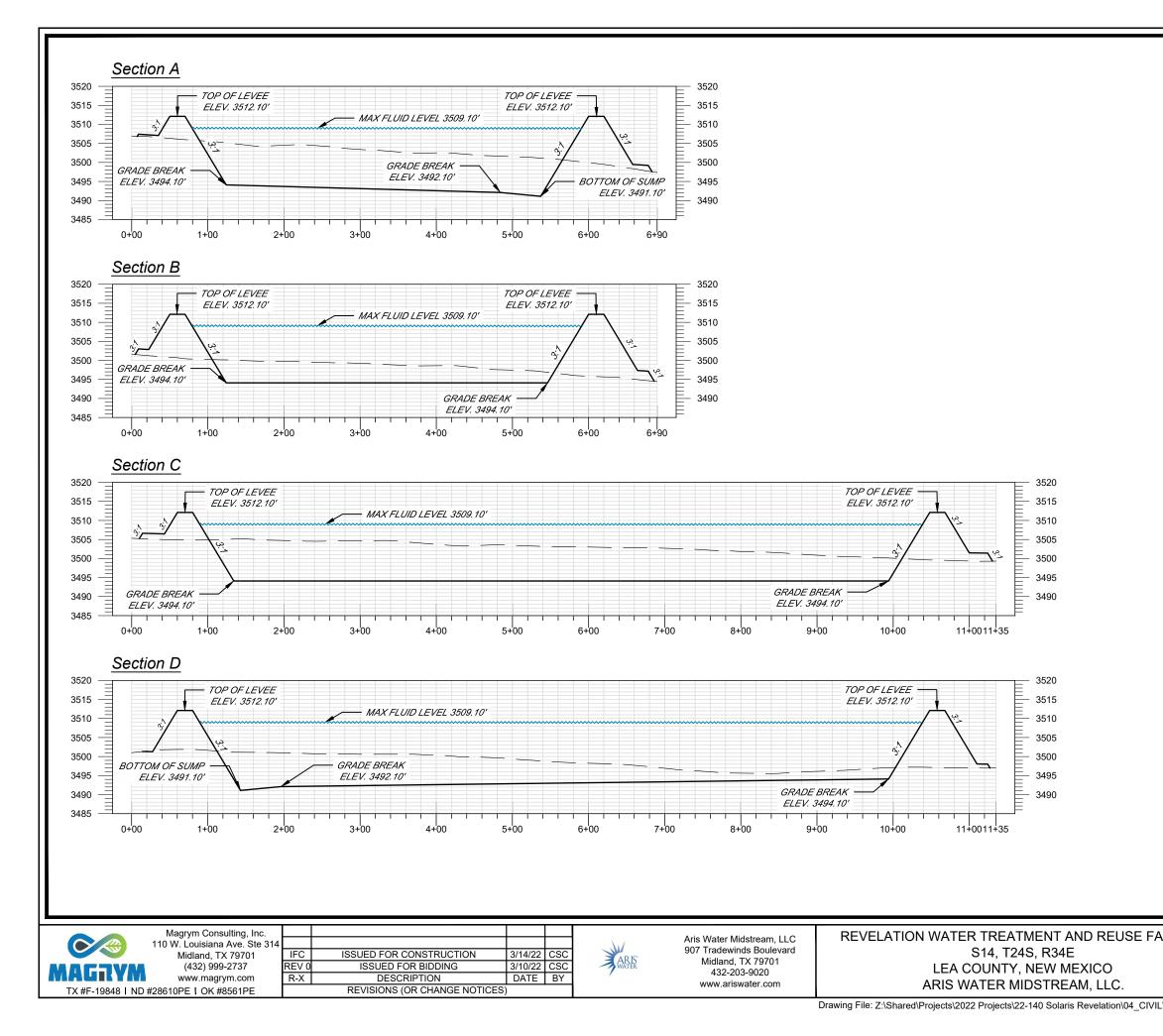
THESE ARE COMPLETE-IN-PLACE QUANTITIES. OVERLAP, ANCHOR, WRINKLE, SCRAP AND/OR SPOIL QUANTITIES ARE NOT INCLUDED IN

ACILITY	SUMMARY OF QUANTITIES AND GENERAL NOTES		
	HORIZONTAL SCALE: NTS	VERTICAL SCALE: NTS	
	PRINT DATE: 3/14/2022	DESIGNED BY: CSC	
	PROJECT NO. 22-140	CHECKED BY: CSC/EMH	
	SUBSET: CIVIL	SHEET: C - 104	

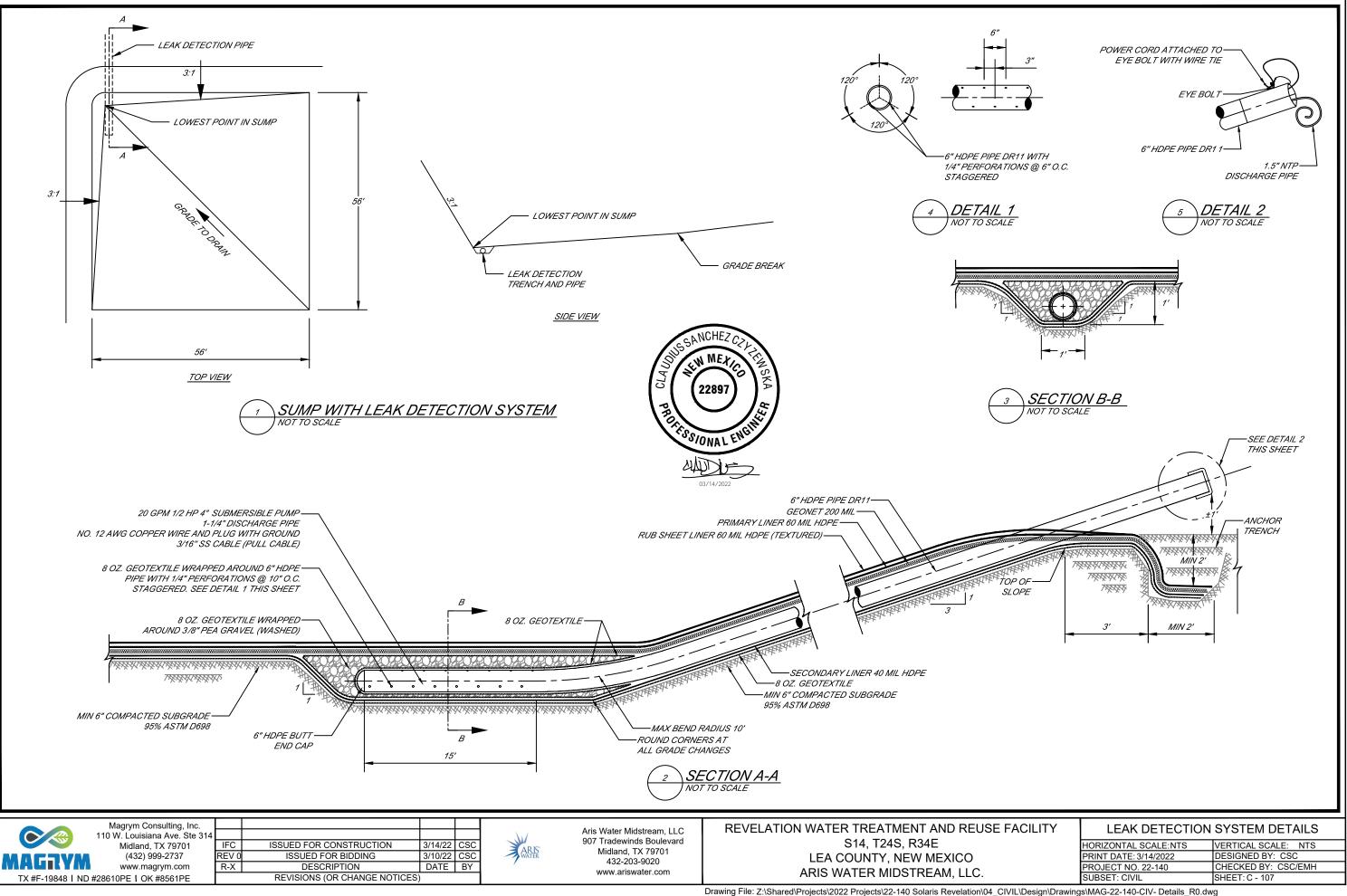


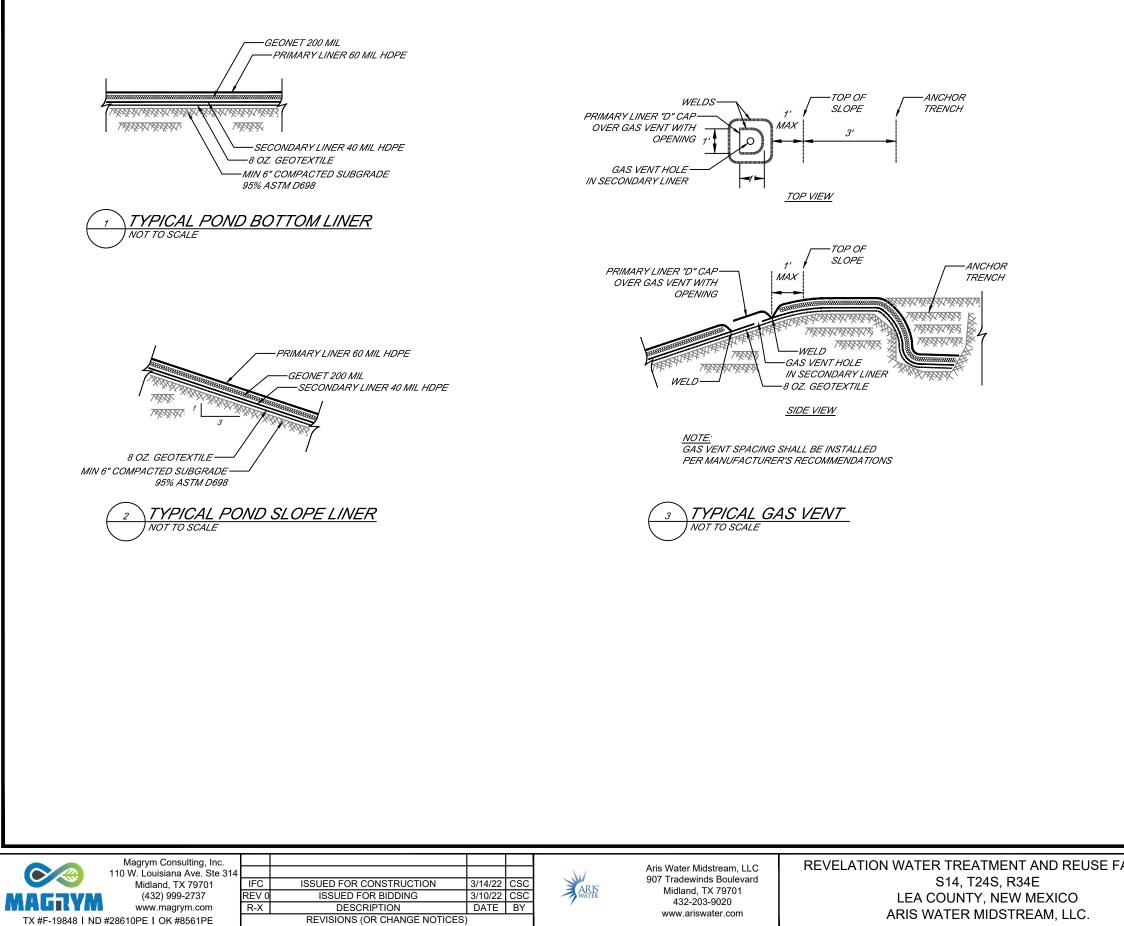


LEGEND EXISTING OVERHEAD ELECTRIC EXISTING ABOVE GROUND WATERLINE EXISTING ABOVE GROUND WATERLINE LEASE BOUNDARY PROPOSED 8' GAME FENCE PROPOSED DRIVING SURFACE EXISTING GRADE CONTOURS	OHE
	FINISHED GRADE
SCALE 1"=200 0 100' 200'	400'
ACILITY GRADIN HORIZONTAL SCALE:1"=200' PRINT DATE: 3/14/2022 PROJECT NO. 22-140 SUBSET: CIVIL L\Design\Drawings\MAG-22-140- CIV- Grading_R2.	VG PLAN VERTICAL SCALE: NTS DESIGNED BY: CSC CHECKED BY: CSC/EMH SHEET: C - 105 dwg



	LEGEN	<u>ID</u>
	EXISTING GRAD FINISHED GRAD	
	<u>NOTES</u>	
		SEE PLAN SHEET C - 109
		BANCHEZ CZA HENRICH 22897 BARTESSIONAL ENGINE 03/14/2022
	0 12.5'	TICAL SCALE 1"=25' 25' 50' DNTAL SCALE 1"=125'
	0 75'	125' 250'
ACILITY	HORIZONTAL SCALE:1"=125' PRINT DATE: 3/14/2022 PROJECT NO. 22-140	SECTIONS I VERTICAL SCALE:1"=25' DESIGNED BY: CSC CHECKED BY: CSC/EMH SUFET C: 10 C
L\Design\Drawin	SUBSET: CIVIL gs\MAG-22-140- CIV- Grading_R	SHEET: C - 106 2.dwg

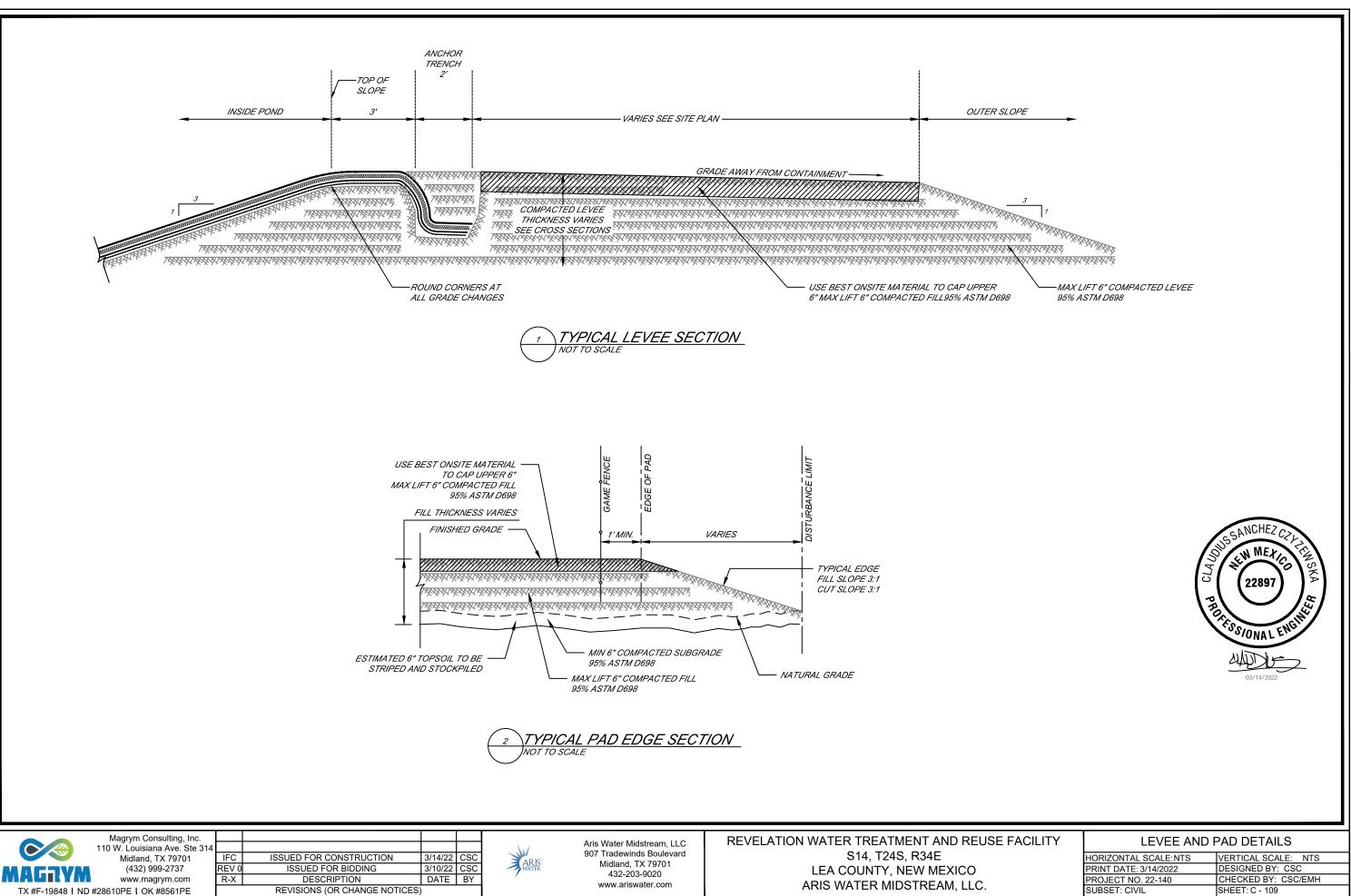




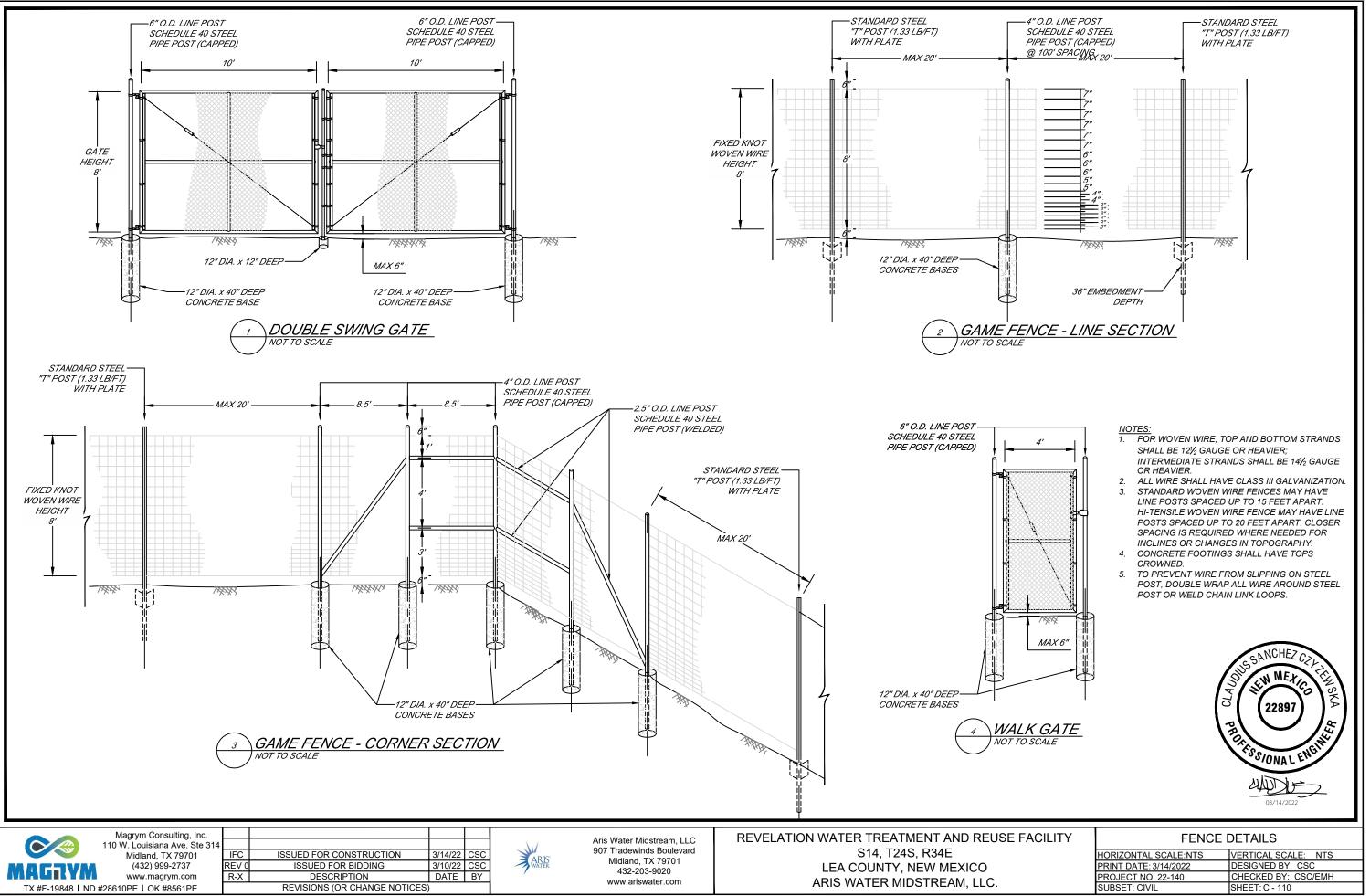


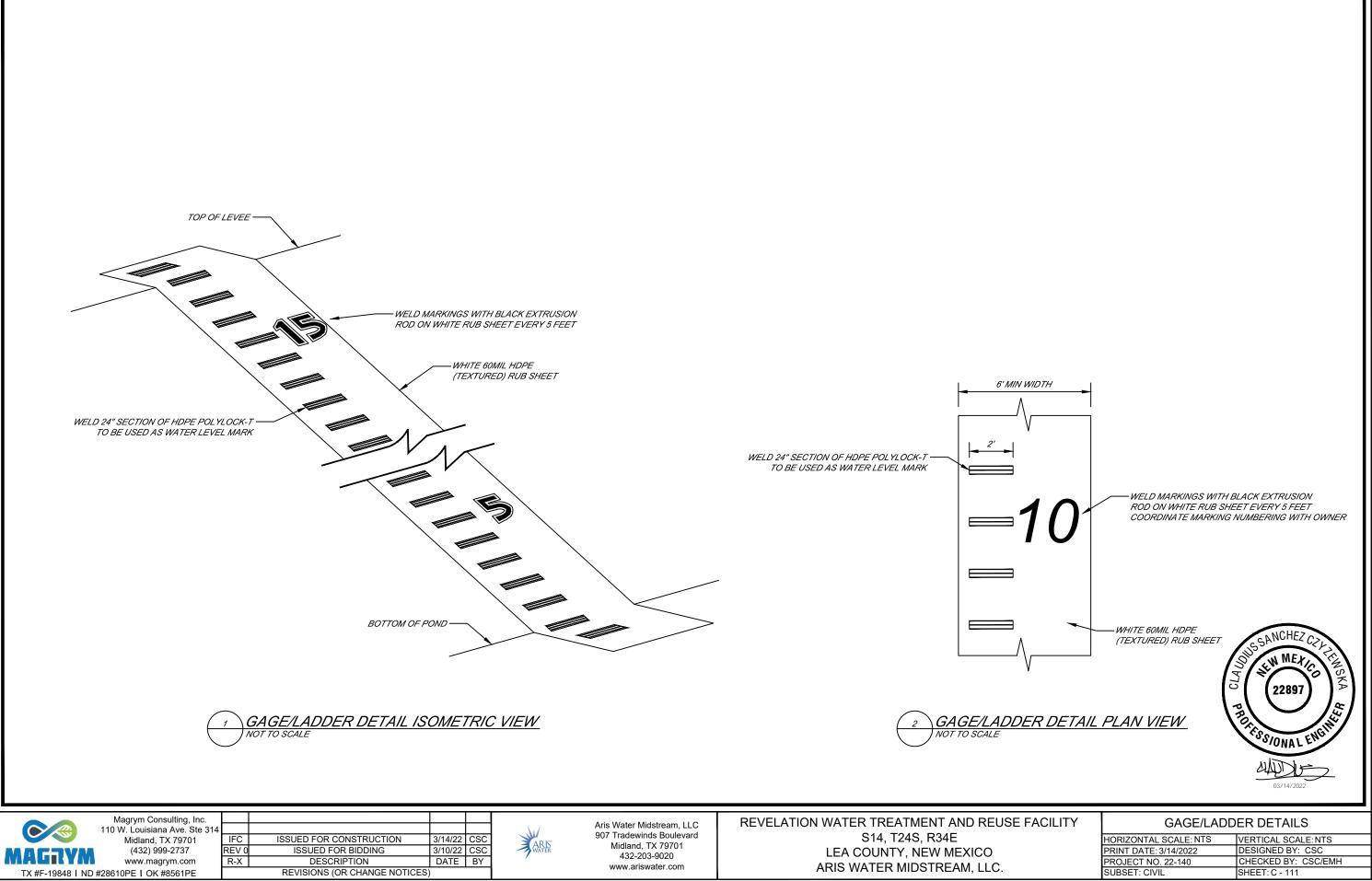
ACILITY	MISCELLANEOUS DETAILS		
	HORIZONTAL SCALE:NTS	VERTICAL SCALE: NTS	
	PRINT DATE: 3/14/2022	DESIGNED BY: CSC	
	PROJECT NO. 22-140	CHECKED BY: CSC/EMH	
	SUBSET: CIVIL	SHEET: C - 108	

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ARIS WATER MIDSTREAM, LLC.





# GENERAL SITING CRITERIA DEMONSTRATION, SITE SPECIFIC GROUNDWATER DATA AND PLATES

# Siting Criteria (19.15.34.11 NMAC) Solaris Midstream – Gamma Ridge Containment

# **Distance to Groundwater**

#### Plate 1, Plate 2, and the discussion below demonstrates that groundwater (fresh water as defined by NMOCD Rules) is greater than 50 feet beneath the 40-acre area of interest that is the location of the proposed recycling containment

Plate 1 is a geologic/ topographic map that shows:

- 1. The Gamma Ridge Containment and recycling facility area, which is owned by Quail Ranch, LLC, is identified by the blue square.
- 2. Plotted on the base map is a depth to water interpretation from Open File Report 95. This map is reasonably correct for this area.

Plate 2 is an area topographic map that shows:

- 1. The Gamma Ridge Containment and recycling facility is identified by the blue square with hatchings with the estimated surface elevations noted as 3505.
- 2. Water wells measured by the USGS, the year of the measurement and the calculated elevation of the groundwater surface.
- 3. Water wells measured by professionals and documented in published reports or by staff of Hicks Consultants (MISC wells).
- 4. Isocontour lines displaying the elevation of the groundwater surface.

#### Geology

The geologic map of New Mexico shows the project site is located on the Antelope Ridge. While the site is near the juncture of two physiographic regions, the drainage suggests the site is along the western edge of Eunice Plains physiographic region, east of the Antelope Ridge Area and south of the San Simon Swale (see inset next page). The surface of the site includes a thin veneer of wind-blown sand underlain by caliche. The sand was negligible and not shown on the attached log prepared by RT Hicks Consultants (Appendix GEOTECHNICAL). The caliche layer was approximately 20 feet thick and is presumed to be the top of the late Tertiary Ogallala Formation. Area wells appear to be placed in the Ogallala. Beneath the caliche was reddish tan sand and at 50 feet below ground surface, clay was encountered. This clay horizon was saturated at 63 feet below ground surface (approximate elevation of 3437 feet).

# Siting Criteria (19.15.34.11 NMAC) Solaris Midstream – Gamma Ridge Containment

Nicholson and Clebsh (1961<sup>1</sup>) state that the thickness of the Ogallala in the area of Antelope Ridge and Grama Ridge ranges from a few feet thick to more than 100 feet. The 1961 report indicates that a well in the northwest quarter of Section 10 T24S R34E (MISC 302/USGS 14887) derives "water from sediments filling isolated depressions or valleys in the Triassic erosion surface."

The report sites a well at 24.34.10.112 as form sediments filling isolated depression or valleys in Triassic erosion surface (page 61 of the report).

Topographically, the area around the proposed containment slopes gently to the east-northeast.

#### Groundwater Data

We relied upon the most recent data measured by the USGS and wells measured by Hicks

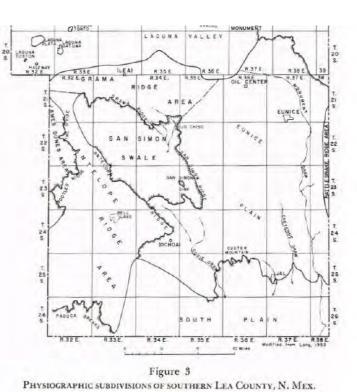
Consultants data (Misc. 185) to create the water table elevation map shown in Plate 2. Water level data from the OSE database rely upon observed water levels by drillers during the completion of the water well. The OSE dataset provides some useful data in certain areas. Based upon our field survey and examination of Google Earth images, we are confident that the wells shown in Plate 2 are accurate.

For the potentiometric surface map (Plate 2), we honored all data that we know are accurate to the best of our knowledge. From the data presented, we conclude:

- Water elevations were shown to be 3442 feet (USGS 14881 measured in 2015) to 3464 feet (USGS 14887 measured in 1955) near the site, as indicated on the potentiometric map. Both of these sites were observed during the site visit. These wells were in use but neither were accessible for current measurements.
- The elevation of the groundwater surface beneath the area in which the Gamma Ridge Containment will be constructed was measured in a auger boring (MISC-393) as 3437 feet above mean sea level (63 feet below ground surface).
- The plugged and abandoned well boring (USGS 14872), which is reported to be in the southeast corner of Section 10, describes encountering groundwater at 63 feet in 1953. At the time of the site visit, this well was found to be plugged with soil.
- The site-specific data demonstrate that the distance between the proposed bottom of the containment (elevation 3498) and the groundwater surface (elevation 3437) is approximately 61 feet.

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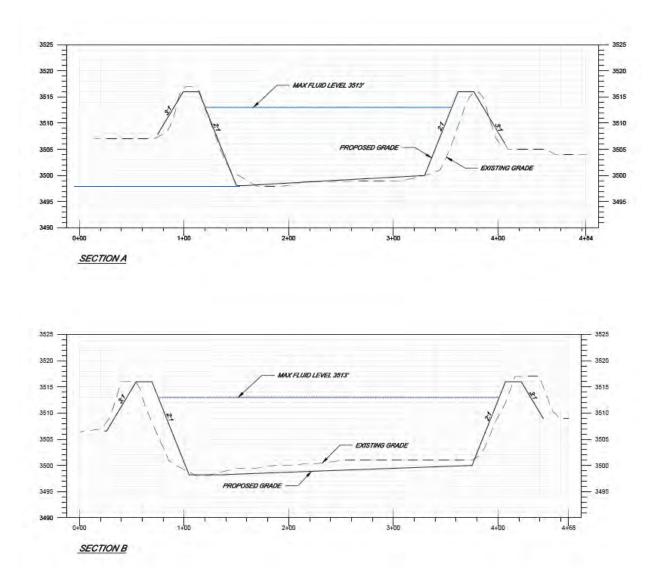




<sup>&</sup>lt;sup>1</sup> <u>https://geoinfo.nmt.edu/publications/water/gw/6/</u> <u>GW6.pdf</u>

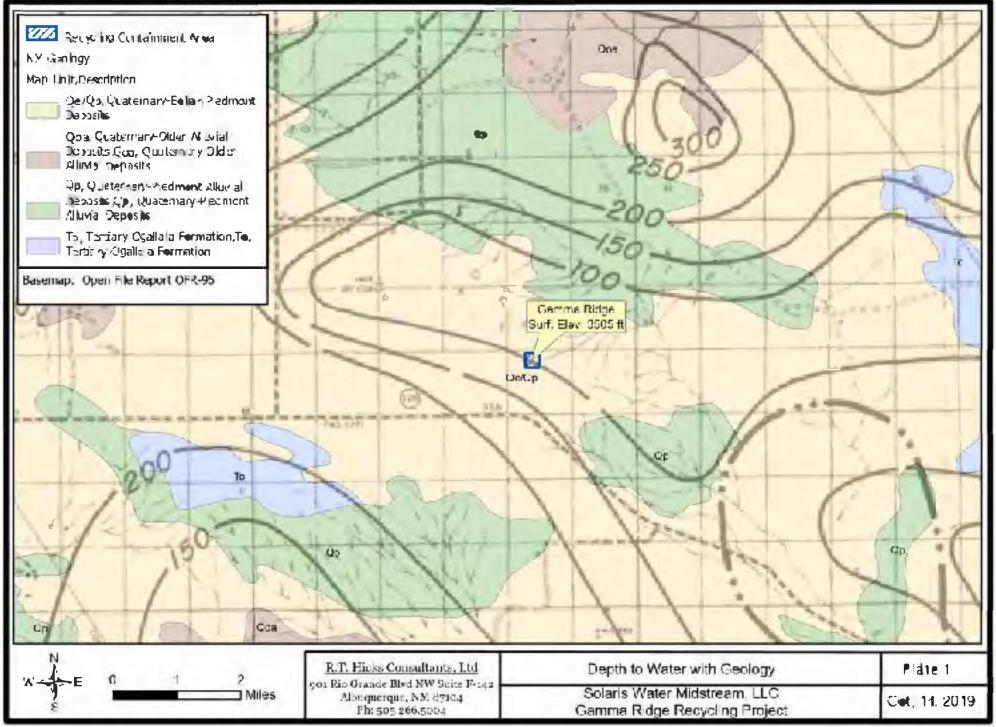
# Siting Criteria (19.15.34.11 NMAC) Solaris Midstream – Gamma Ridge Containment

We say groundwater elevation is 3437 and we know it falls lower to the south. The bottom of the containment is 3498 in Sections A and B. So 3498-3437= 61 feet, cool. So the boring was at a surface elevation of about 3507? I got a little confused, but re-reading I think it is clear enough. See if you need to do something.



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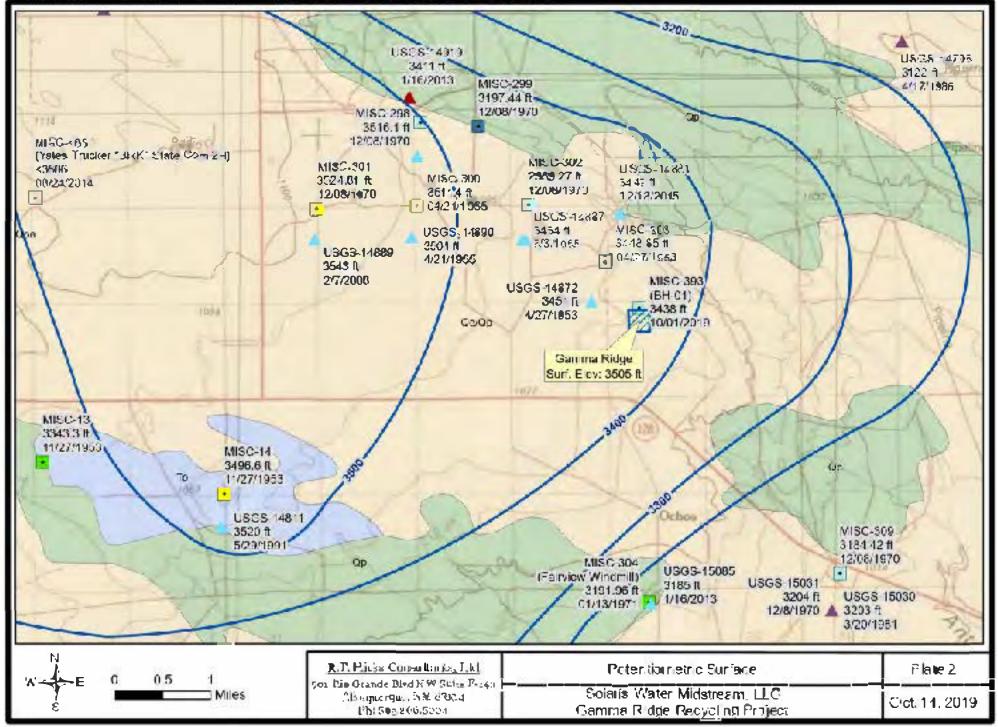
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# Distance to Municipal Boundaries and Fresh Water Fields

Plate 3b demonstrates that the area of interest is not within incorporated municipal boundaries or within defined municipal fresh water well fields covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended.

- The closest municipality is Jal, NM approximately 17.6 miles to the southeast.
- The closest mapped public well field belongs to the City of Jal about 18 miles to the southeast.

# **Distance to Subsurface Mines**

Plate 4 and our general reconnaissance of the area demonstrate that the nearest mines are rock quarries. The area of interest is not within an area overlying a subsurface mine.

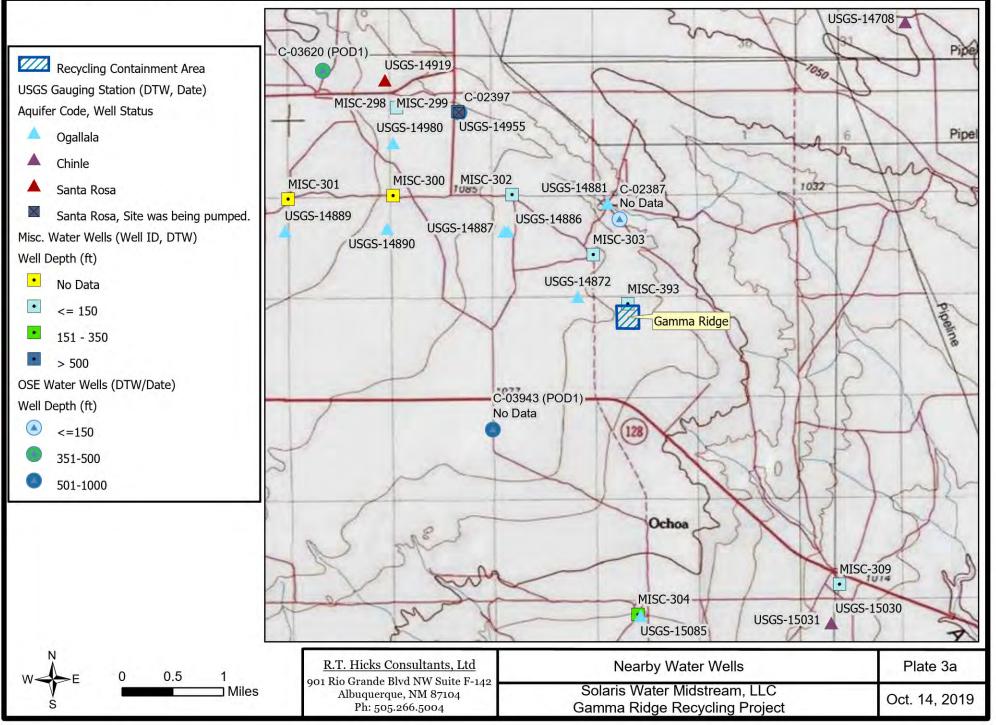
• The nearest quarry is located about 2 miles northwest of the area of interest.

# **Distance to High or Critical Karst Areas**

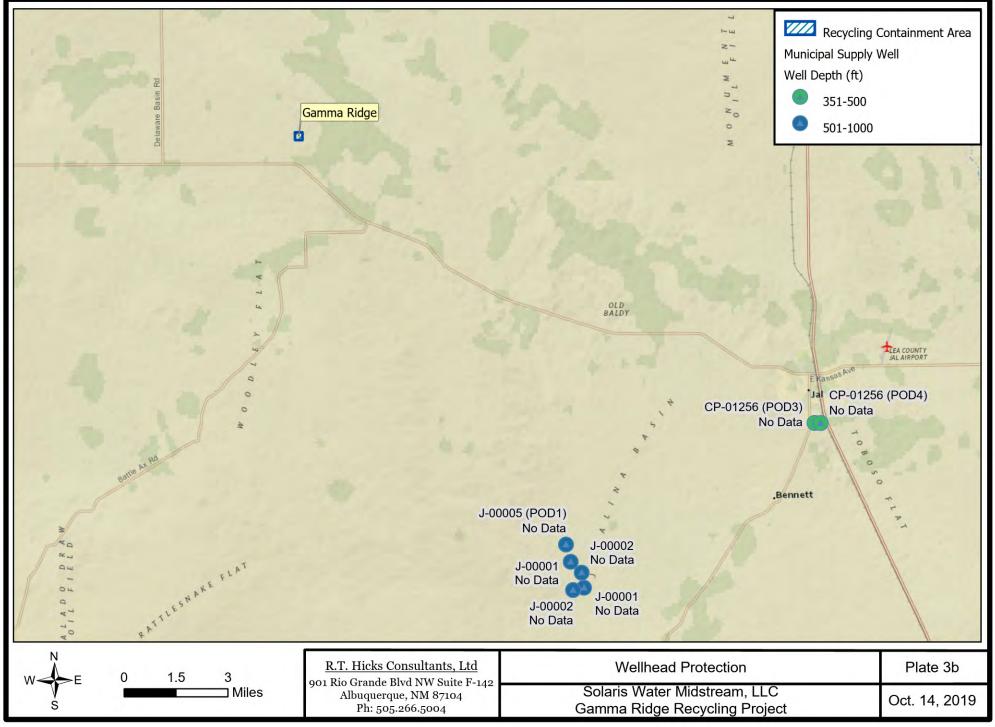
Plate 5 shows the area of interest of the containment with respect to BLM Karst

areas. The area of interest is located within a "low" potential karst area.

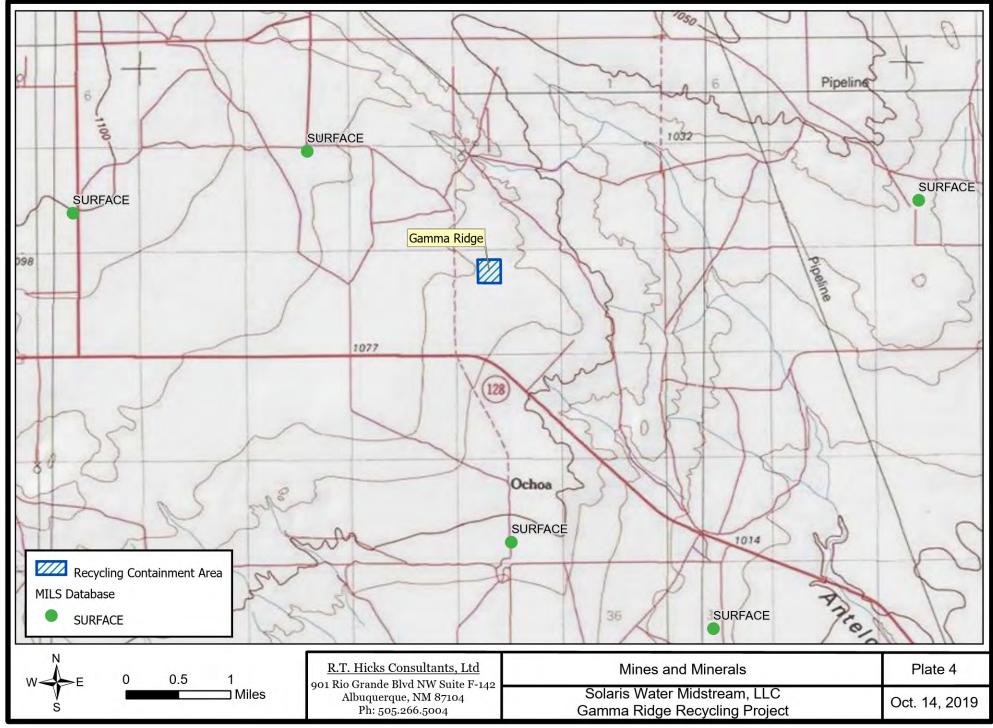
- The nearest "high" potential karst area is located approximately 17 miles southwest of the site.
- No evidence of solution voids were observed near the site during the field inspection.
- No evidence of unstable ground was observed in the area.
- The geotechnical boring report provides evidence of stable ground.

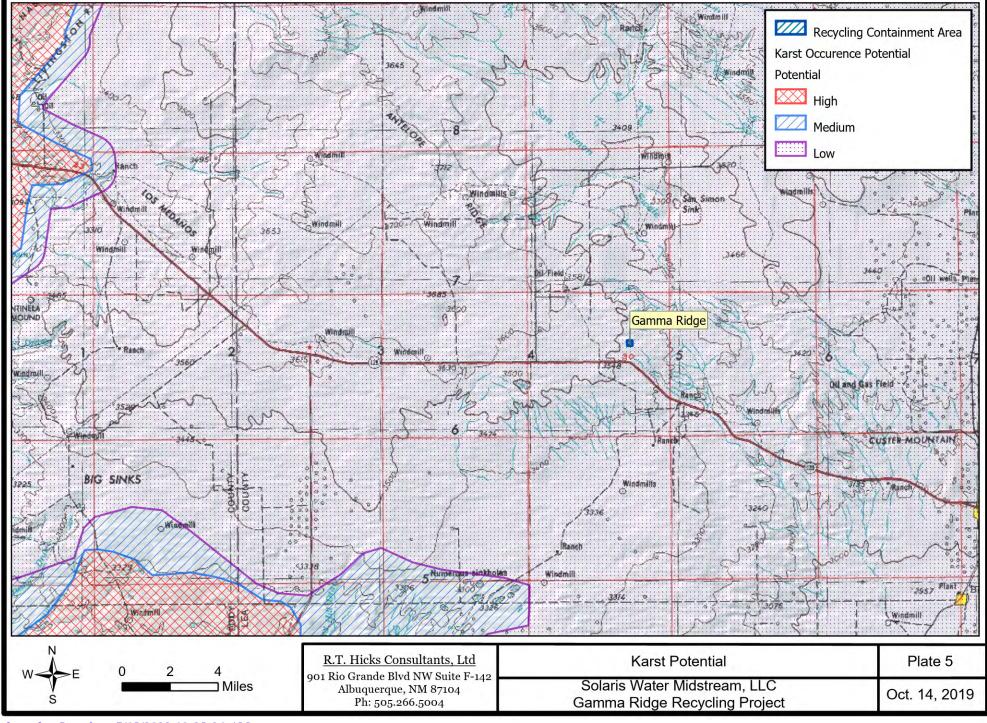


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# Siting Criteria (19.15.34.11 NMAC) Solaris Midstream – Gamma Ridge Containment

# **Distance to 100-Year Floodplain**

Plate 6 demonstrates that the area of interest is within Zone X as designated by the Federal Emergency Management Agency with respect to the Flood Insurance Rate

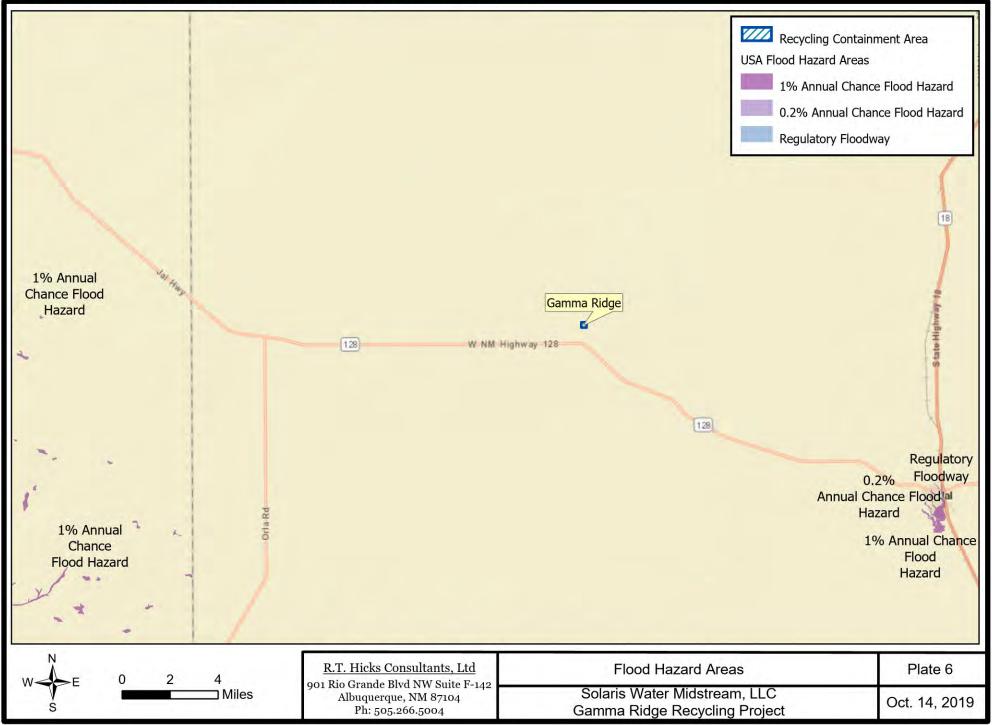
#### 100-Year Floodplain.

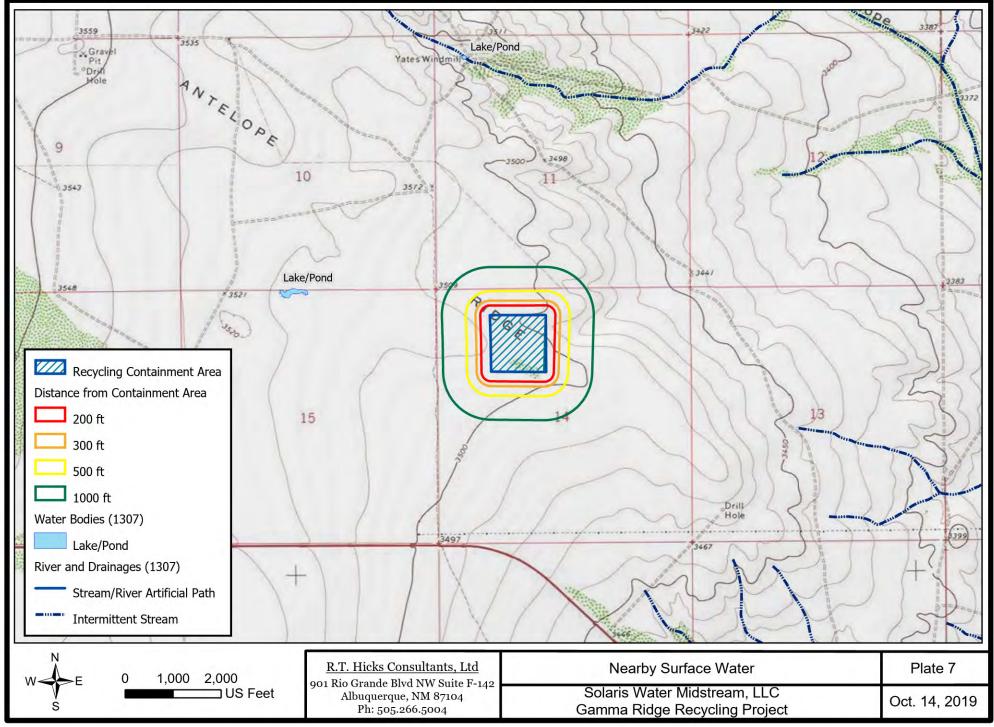
- Zone X is described as Areas Outside the 0.2% Annual Chance Floodplain.
- Our field inspection and examination of the topography permits a conclusion that the area of interest is not within any floodplain and has low risk for flooding.
- A regulatory floodway is present approximately 16miles east of the site boundary. The nearest 1% annual chance of flood hazard exists 18.8 miles southwest of the site and a 0.2% annual chance flood hazard exists approximately 16 miles southeast of the site.

# **Distance to Surface Water**

Plate 7 and the site visit demonstrates that the area of interest is not within 300 feet of a continuously flowing watercourse or 200-feet of any other significant watercourse, lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark) or spring.

- The map depicts an "intermittent stream" located about 0.9 miles north of the project boundary and a lake/pond approximately 0.7 miles west of the site.
- No continuously flowing watercourses, significant watercourse or other water bodies, as defined by NMOCD Rules, exist within the prescribed setback criteria for the siting of a recycling containment.
- No springs were identified in Plate 7 or in the site visit.
- No playa lakes or lakebeds were identified by the site visit or databases within the 200-foot criteria.





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# Siting Criteria (19.15.34.11 NMAC) Solaris Midstream – Gamma Ridge Containment

## **Distance to Permanent Residence or Structures**

Plate 8 and the site visit demonstrates that the area of interest is not within 1000 feet from an occupied permanent residence, school, hospital, institution, church, or other structure in existence at the time of initial application.

• The nearest structures are oil wells and tank batteries.

#### **Distance to Non-Public Water Supply**

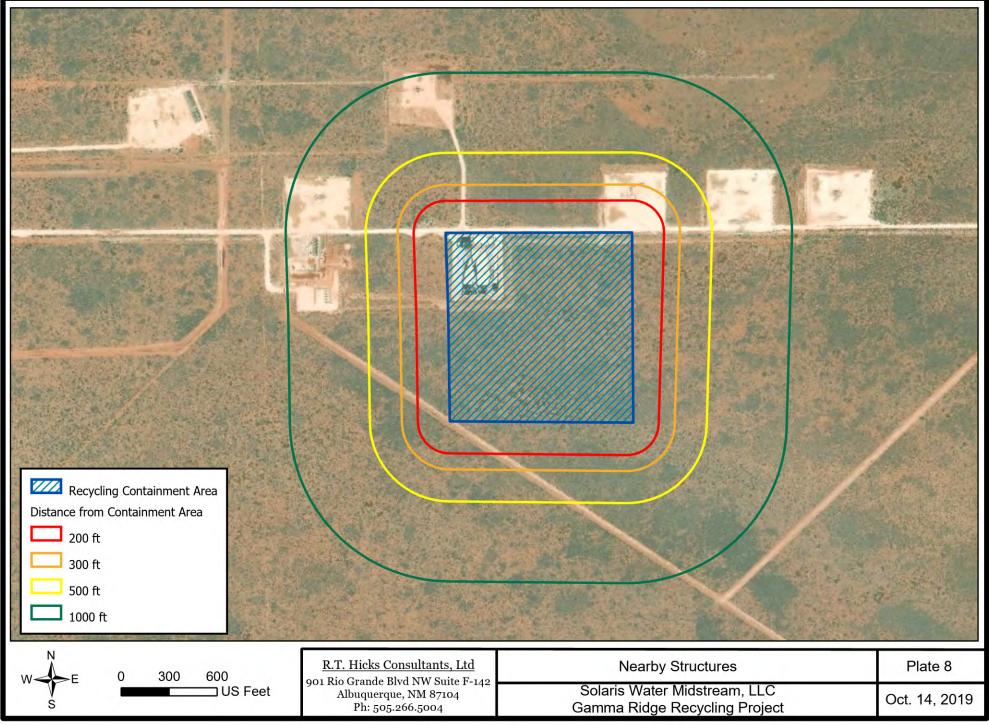
Figures 3a and 7 demonstrates that the area of interest is not within 500 horizontal feet of a spring or fresh water well used for domestic or stock watering purposes, in existence at the time of initial application.

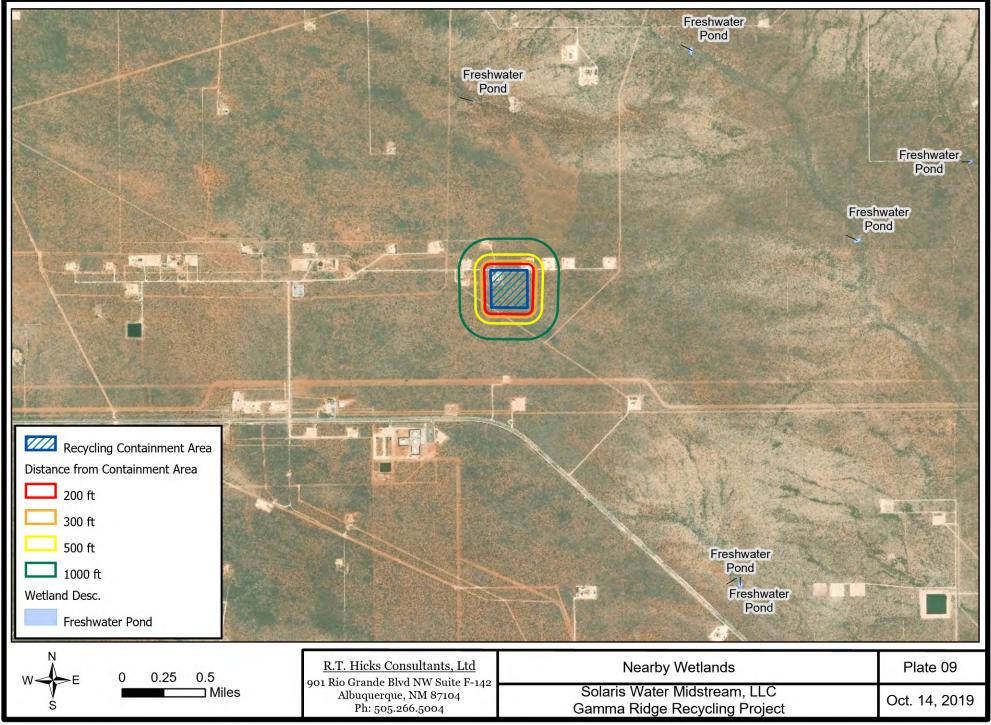
- Plate 3a shows the locations of all area water wells, active, plugged or planned (permit location in OSE database).
- The closest active water well is OSE water well C 02387 (USGS 14881) that is approximately 1 mile north of the containment area. This well was drilled in 1916. The well is still in use. (See Appendix WELL LOGS).
- No domestic water wells are located within 1,000 feet of the recycling area.
- No springs were identified within the mapping area (see Plate 7).

## **Distance to Wetlands**

#### Plate 9 demonstrates the area of interest is not within 500 feet of wetlands.

• The nearest designated wetland is a freshwater pond located approximately 0.9 miles to the north of the area of interest.





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# DESIGN PLAN

# **OPERATION AND MAINTENANCE PLAN**

# **CLOSURE PLAN**

Recycling Facility and/or Containment Checklist:

Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

- ☑ Design Plan based upon the appropriate requirements.
   ☑ Operating and Maintenance Plan based upon the appropriate requirements.
   ☑ Closure Plan based upon the appropriate requirements.
   ☑ Site Specific Groundwater Data ☑ Siting Criteria Compliance Demonstrations ☑ Certify that notice of the C-147 (only) has been sent to the surface owner(s)

Applicable mandates in Rule 34 are <u>underlined</u>. This plan addresses construction of the earthen containments.

Magrym Consulting, Inc. is providing the design of the containment and their preliminary plans are presented in this submission. Stamped "as built" drawings showing all design elements will be submitted to OCD prior to storage of produced water.

## **Dike Protection and Structural Integrity**

The design and operation provide for <u>the confinement of produced water</u>, to prevent releases and to prevent overtopping due to wave action or rainfall. Additionally, the design prevents run-on of surface water as the containment is surrounded by an above-grade levee (a berm) and/or diversion ditch (between the levee and the soil stockpile) to prevent run-on of surface water.

## Stockpile Topsoil

This containment is a conversion from a freshwater pond. At the time of closure, if requested by the owner, topsoil will be purchased <u>for use as the final cover or fill at the time of closure.</u>

## Signage

The operator will place an upright sign no less than 12 inches by 24 inches with lettering not less than two inches in height in a conspicuous place on the fence surrounding the containment. The sign is posted in a manner and location such that a person can easily read the legend. The sign will provide the following information.

- the operator's name,
- the location of the site by quarter-quarter or unit letter, section, township and range, and
- <u>emergency telephone num</u>bers

# Fencing

The operator will provide for a <u>fence to enclose the recycling containment in a manner that</u> <u>deters unauthorized wildlife and human access</u>. Solaris will employ a game fence rather than a <u>four foot fence that has at least four strands evenly spaced in the interval between</u> <u>one foot and four feet above ground level</u>. Because feral pigs, javelena and deer are present in the area, a chain link or game fence is required in order to comply with Section 19.15.34.12 D.1 of the Rule<sup>1</sup>. The specification for fencing provided in 19.15.34.12 D.2 contradicts D.1 because pigs will move beneath the lower strand of a 4-strand, 4-foot high barbed wire fence and deer will jump over. Thus, compliance with D.2 results in a violation of D.1. Compliance with D.1 is the critical component of the Rule and operators need not submit a variance request in order to follow Best Management Practices and comply with the Rule. As stated in the O&M plan, the operator will ensure that all gates associated with the fence are closed and locked when responsible personnel are not onsite.

<sup>&</sup>lt;sup>1</sup> The operator shall fence or enclose a recycling containment in a manner that deters unauthorized wildlife and human access and shall maintain the fences in good repair.

## Netting and Protection of Wildlife

The perimeter game fence will be effective in excluding stock and most terrestrial wildlife. If requested by the surface owner, the game fence can include a fine mesh from the base to 1 foot above the ground to exclude the small reptiles (e.g. dune sagebrush lizard).

The <u>recycling containment will be protective of wildlife, including migratory birds</u> through the implementation of an Avian Protection Plan, routine inspections and the perimeter fence.

The avian protection plan includes the use of a Bird-X Mega Blaster Pro<sup>2</sup> as a primary hazing program for avian species. The device will be equipped with sounds suitable for the Permian Basin environment. In addition to this sonic device, staff will routinely inspect the containment for the presence of avian species and, if detected, will use a blank cartridge or shell in a handgun, starter pistol or shotgun as additional hazing. Decoys of birds of prey may be placed on the game fence and other roosts around the open water to provide additional hazing.

The O&M plan calls for the operator to inspect for and, within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency and to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.

#### Earthwork

This containment is a conversion from a freshwater containment. The existing liner will be removed and the walls will be re-graded to ensure adherence to the rule as outlined below. The containment will have a properly constructed foundation and interior slopes consisting of a firm, unyielding base, smooth and free of rocks, debris, sharp edges or irregularities to prevent the liner's rupture or tear. Geotextile may be placed under the liner when needed to reduce localized stress-strain or protuberances that otherwise may compromise the liner's integrity. Appendix A provide the stamped drawings for the containment will have the following design/construction specifications:

- a) levee has inside grade no steeper than two horizontal feet to one vertical foot (2H: 1V).
- b) levee outside grade is <u>no steeper than three horizontal feet to one vertical foot</u> (3H: 1V)
- c) top of the levee is wide enough to install an anchor trench and provide adequate room for inspection and maintenance.
- d) The containment floor design calls for a slope toward the sump in the southeast corner.

#### Liner and Drainage Geotextile Installation

The containment has <u>a primary (upper) liner and a secondary (lower) liner with a leak</u> detection system appropriate to the site's conditions.

<sup>&</sup>lt;sup>2</sup> https://bird-x.com/bird-products/electronic/sonic/mega-blaster-pro/

The primary (upper) liner is a geomembrane liner composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. It is 60-mil HDPE. The secondary liner is 40-mil HDPE and is equivalent to 30-mil LLDPEr. Liner compatibility meets or exceeds a subsequent relevant publication to EPA SW -846 method 9090A.

The recycling containment design has a leak detection system between the upper and lower geomembrane liners of 200-mil geonet to facilitate drainage. The leak detection system consists of a properly designed drainage and collection and removal system placed above the lower geomembrane liner in depressions and sloped to facilitate the earliest possible leak detection. The containment floor design calls for a slope toward the sump in the southeast corner. This slope combined with the highly transmissive geonet drainage layer provide for rapid leak detection.

The liners and drainage material will be installed consistent with the Manufacture's specifications. In addition to any specifications of the Manufacturer, protocols for liner installation include measures to:

- i. <u>minimizing liner seams and orient them up and down, not across, a slope of the levee.</u>
- ii. use factory-welded seams where possible.
- iii. <u>use field seams in geosynthetic material that are thermally seamed and prior</u> to field seaming, overlap liners four to six inches.
- iv. minimize the number of field seams and comers and irregularly shaped areas.
- v. provide for no horizontal seams within five feet of the slope's toe.
- vi. <u>use qualified personnel to perform field welding and testing.</u>
- vii. avoid excessive stress-strain on the liner
- viii. <u>The edges of all liners are anchored in the bottom of a compacted earth-filled</u> <u>trench that is at least 18 inches deep</u>

At points of discharge into the lined earthen containment the pipe configuration effectively protects the liner from excessive hydrostatic force or mechanical damage during filling.

The design shows that at any point of discharge into or suction from the recycling containment, the liner is protected from excessive hydrostatic force or mechanical damage. External discharge or suction lines do not penetrate the liner.

Pumping from the containment to hydraulic fracturing operations is the responsibility of stimulation contractors. Typically, lines are permanently placed in the containment with floats attached to prevent damage to the liner system. The containment may be equipped with permanent HDPE stinger (supported by a sacrificial liner or geotextile) for withdrawal of fluid if the owner deems necessary during operations.

#### Leak Detection and Fluid Removal System Installation

The leak detection system, contains the following design elements

- a. The 200-mil HyperNet Geonet drainage material between the primary and secondary liner that is sufficiently permeable to allow the transport of fluids to the observation ports (Appendix A).
- b. The containment floor is sloped towards the monitoring riser pipe to facilitate the earliest possible leak detection of the containment bottom. A pump may be placed in the observation port to provide for fluid removal.
- c. Piping will withstand chemical attack from any seepage; structural loading from stresses and disturbances from overlying water, cover materials, equipment operation or expansion or contraction (see Appendix A).

# Received by OCD: 7/6/2022 10:25:00 AM C-147 Supplemental Information: Operation and Maintenance Plan **Lined Earthen Containment**

# **Operating and Maintenance Procedures**

In this plan, underlined text represents the language of the Rule.

The operator will operate and maintain the lined earthen containment to contain liquids and solids (blow sand and minimal precipitates from the produced water) and maintain the integrity of the liner system in a manner that prevents contamination of fresh water and protects public health and the environment as described below. The purpose of the lined earthen containment is to facilitate recycling, reuse and reclamation of produced water derived from nearby oil and gas wells. During periods when water for E&P operations is not needed, produced water will discharge to one of the injection wells in the operator's SWD system. The containment will not be used for the disposal of produced water or other oilfield waste.

The operation of the containment is summarized below.

- A. Via pipeline, produced water generated from nearby oil and gas wells is delivered to a treatment system located as indicated in the C-147.
- B. After treatment, the produced water discharges into the containment.
- C. When required, produced water is removed from the containment for E&P operations. At this time, produced water will be used for drilling beneath the fresh water zones (beneath surface casing), for well stimulation (e.g. hydraulic fracturing) and other E&P uses as approved by OCD.
- D. Whenever the maximum fluid capacity of the containment is reached, treatment and discharge to the containment ceases (see Freeboard and Overtopping Plan, below).
- E. The operator will keep accurate records and shall report monthly to the division the total volume of water received for recycling, with the amount of fresh water received listed separately, and the total volume of water leaving the facility for disposition by use on form C-148.
- F. The operator will maintain accurate records that identify the sources and disposition of all recycled water that shall be made available for review by the division upon request.
- G. The containment shall be deemed to have ceased operations if less than 20% of the total fluid capacity is used every six months following the first withdrawal of produced water for use. The operator will report cessation of operations to the appropriate division district office. The appropriate division district office may grant an extension to this determination of cessation of operations not to exceed six months.

The operation of the lined earthen containment will follow the mandates listed below:

- 1. The operator will not discharge into or store any hazardous waste (as defined by 40 CFR 261 and NMAC 19.15.2.7.H.3) in the containments.
- 2. If the containment's primary liner is compromised above the fluid's surface, the operator will repair the damage or initiate replacement of the primary liner within 48 hours of discovery or seek an extension of time from the division district office.
- 3. If the primary liner is compromised below the fluid's surface, the operator will remove all fluid above the damage or leak within 48 hours of discovery, notify the division district office and repair the damage or replace the primary liner.
- 4. If any penetration of the containment liner is confirmed by sampling of fluid in the leak detection system (see Monitoring, Inspection, and Reporting Plan; below), the operator will:

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# Received by OCD: 7/6/2022 10:25:00 AM C-147 Supplemental Information: Operation and Maintenance Plan **Lined Earthen Containment**

- a. Begin and maintain fluid removal from the leak detection/pump-back system,
- b. Notify the district office within 48 hours (phone or email) of the discovery,
- c. Identify the location of the leak, and
- d. Repair the damage or, if necessary, replace the containment liner.
- 5. The operator will install, or maintain on site, an oil absorbent boom or other device to contain an unanticipated release and the operator will remove any visible layer of oil from the surface of the recycling containment.
- 6. The operator will report releases of fluid in a manner consistent with NMAC 19.15.29
- 7. The containment will be operated to prevent the collection of surface water run-on.
- 8. The operator will maintain the containment free of miscellaneous solid waste or debris.
- 9. The operator will maintain at least three feet of freeboard for the containment and will use a free-standing staff gauge to allow easy determination of the required 3-foot of freeboard.
- 10. As described in the design/construction plan, the injection or withdrawal of fluids from the containment is accomplished through hardware that prevents damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes.
- 11. The operator shall ensure that all gates associated with the fence are closed and locked when responsible personnel are not onsite.
- 12. The operator will maintain the fences in good repair.

# Monitoring, Inspection, and Reporting Plan

The operator will inspect the recycling containment and associated leak detection systems weekly while it contains fluids. The operator shall maintain a current log of such inspections and make the log available for review by the division upon request.

Weekly inspections consist of:

- reading and recording the fluid height of staff gauges,
- recording any evidence that the pond surface shows visible oil,
- visually inspecting the containment's exposed liners, and •
- checking the leak detection system for any evidence of a loss of integrity of the • primary liner.

As stated above, if a liner's integrity is compromised, or if any penetration of the liner occurs above the water surface, then the operator will notify the District office within 48 hours (phone or email).

Monthly, the operator will:

- A. Inspect diversion ditches and berms around the containment to check for erosion and collection of surface water run-on.
- B. Inspect the leak detection system for evidence of damage or malfunction and monitor for leakage.
- C. Inspect the containment for dead migratory birds and other wildlife. Within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency and to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.
- D. Report to the division the total volume of water received for recycling, with the amount of fresh water received listed separately, and the total volume of water leaving the facility for disposition by use on form C-148.
- E. Record sources and disposition of all recycled water.

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> The operator will maintain a log of all inspections and make the log available for the appropriate Division district office's review upon request. An example of the log is attached to this section of the permit application.

# **Freeboard and Overtopping Prevention Plan**

The method of operation of the containment allows for maintaining freeboard with very few potential problems. When the capacity of the containment is reached (3-feet of freeboard), the discharge of produced water ceases and the produced water generated by nearby oil and gas wells is managed by an injection well(s).

If rising water levels suggest that 3-feet of freeboard will not be maintained, the operator will implement one or more of the following options:

- I. Cease discharging produced water to the containment.
- II. Accelerate re-use of the produced water for purposes approved by the Division.
- III. Transfer produced water from the containment to injection wells.

The reading of the staff gauge typically occurs daily when treatment operations are ongoing and weekly when discharge to the containment is not occurring.

# Protocol for Leak Detection Monitoring, Fluid Removal and Reporting

As shown in Appendix A, the leak detection system includes a monitoring system. Any fluid released from the primary liner will flow to the collection sump where fluid level monitoring is possible at the monitoring riser pipe associated with the leak detection system.

Staff may employ a portable electronic water level meter to determine if fluid exists in the monitoring riser pipe. Obtaining accurate readings of water levels in a sloped pipe beneath a containment can be a challenge. An electrician's wire snake may be required to push the probe to the bottom of the port and the probe may be fixed in a 2-inch pipe "dry housing" to avoid false readings due to water condensation on the pipe. There are many techniques to determine the existence of water in the sumps – including low flow pumps and a simple small bailer affixed to an electrician's snake. The operator will use the method that works best for this containment.

If seepage from the containment into the leak detection system is suspected by a positive fluid level measurement, the operator will:

- 1. Re-measure fluid levels in the monitoring riser pipe on a daily basis for one week to determine the rate of seepage.
- 2. Collect a water sample from the monitoring riser pipe to confirm the seepage is produced water from the containment via electrical conductivity and chloride measurements.
- 3. Notify NMOCD of a confirmed positive detection in the system within 48 hours of sampling (initial notification).
- 4. Install a pump into the monitoring riser pipe sump to continually (manually on a daily basis or via automatic timers) remove fluids from the leak detection system into the containment until the liner is repaired or replaced.
- 5. Dispatch a liner professional to inspect the portion of the containment

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# Received by OCD: 7/6/2022 10:25:00 AM C-147 Supplemental Information: Operation and Maintenance Plan Lined Earthen Containment

suspected of leakage during a "low water" monitoring event.

6. Provide NMOCD a second report describing the inspection and/or repair within 20 days of the initial notification.

If the point of release is obvious from a low water inspection, the liner professional will repair the loss of integrity. If the point of release cannot be determined by the inspection, the liner professional will develop a more robust plan to identify the point(s) of release. The inspection plan and schedule will be submitted to OCD with the second report. The operator will implement the plan upon OCD approval.

Month October

wonth	00	lober			,	
					Staff	
Day	Weekly	Low Water	Activity	Monthly	Gauge	Comments
1 - Wed						
2	х				8.75	Gate unlocked upon arrival - notified Jerry Smith, no birds in pit
3					10	
4					12	
5			х			Water transfer to frac - pipes are good
6			х			Water transfer to frac - pipes are good
7		х			2.5	No visible liner problems
8					3	
9	х				4	All OK - no oil on surface, no birds in pit
10					5	
11					5	
12					6	
13					7	
14					7.5	
15				х	8	No fluid in leak detection, outer berm and stormater diversion OK, H2S - no alarm,
16					9	
17					9	
18					9.5	
19	х				10	All OK
20					11	
21					12	
22			х			Water transfer to frac - no problems
23			х			Water transfer to frac - no problems
24		х			1.75	No visible liner problems
25					2.25	
26	х				3.75	High wind -liner is good, no birds
27					4.75	
28					5.5	
29					6.75	
30					7.75	
31					8.5	

# **Closure Plan – Lined Earthen Containments**

In this plan, <u>underlined</u> text represents the language of the Rule.

After operations cease, the operator will remove all fluids within 60 days and close the containment within six months from the date the operator ceases operations from the containment for use.

The operator shall substantially restore the impacted surface area to

- the condition that existed prior to the construction of the recycling containment or
- to a condition imposed by federal, state trust land or tribal agencies on lands managed by those agencies as these provisions govern the obligations of any operator subject to those provisions,

The surface owner will impose a closure design that conforms to their needs for the site. The operator understands that a variance will be submitted to OCD to allow for any alternative closure protocol.

# **Excavation and Removal Closure Plan – Protocols and Procedures**

The containment is expected to hold a small volume of solids, the majority of which will be windblown sand and dust with some mineral precipitates from the water

- 1. The operator will remove all liquids from the containment and either:
  - a. Dispose of the liquids in a division-approved facility, or
  - b. Recycle, reuse or reclaim the water for reuse in drilling and stimulation.
- 2. <u>The operator will close the recycling containment by first removing all fluids, contents and synthetic liners and transferring these materials to a division approved facility.</u>
- After the removal of the containment contents and liners, soils beneath the containment will be tested by collection of a five-point (minimum) composite sample which includes stained or wet soils, if any, and that sample shall be analyzed for the constituents listed in Table I of 19.15.34.14.
- 4. After review of the laboratory results
  - a. <u>If any contaminant concentration is higher than the parameters listed in Table I,</u> <u>additional delineation may be required and the operator must receive approval before</u> <u>proceeding with closure</u>.
  - b. <u>If all contaminant concentrations are less than or equal to the parameters listed in Table</u> <u>I, then the operator will proceed to</u>
    - i. <u>backfill with non-waste containing, uncontaminated, earthen material</u>. Or
    - ii. undertake an alternative closure process pursuant to a variance request after approval by OCD.

# **Reclamation and Re-vegetation**

- a. <u>The operator will reclaim the containment's location to a safe and stable condition that blends with the surrounding undisturbed area.</u>
- b. If requested by the owner, one foot of topsoil will be purchased to replace the site to original relative positions and contoured so as to achieve erosion control, long-term stability and preservation of surface water flow patterns.
- c. The disturbed area shall then be reseeded in the first favorable growing season following closure of a recycling containment.

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## **Closure Plan – Lined Earthen Containments**

#### **Closure Documentation**

Within 60 days of closure completion, the operator shall submit a closure report on form C-147, including required attachments, to document all closure activities including sampling results and the details on any backfilling, capping or covering, where applicable. The closure report shall certify that all information in the report and attachments is correct and that the operator has complied with all applicable closure requirements and conditions specified in division rules or directives.

The operator shall notify the division when reclamation and re-vegetation are complete. Specifically the notice will document that all ground surface disturbing activities at the site have been completed, and a uniform vegetative cover has been established that reflects a life-form ratio of plus or minus fifty percent (50%) of pre-disturbance levels and a total percent plant cover of at least seventy percent (70%) of pre-disturbance levels, excluding noxious weeds.

•

# APPENDIX OSE WELL LOGS



# WELL RECORD & LOG

OFFICE OF THE STATE ENGINEER

www.ose.state.nm.us

_		-	ELL NUMBER)					OSE FILE NUN	MBER(S)			
NOI	S15-BH-03			<u> </u>				C 03932				
CAT	WELL OWNE							PHONE (OPTI	ONAL)			
Ĕ			khill, Smith & Coop	ber Attention:	R.H. Holder							
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WE	4222 85th	Street						Lubbock		Texas 7	9423	
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FILE NUMBER C-3933	POD NUMBER T3	TRN NUMBER 52	11433
LOCATION 245.34E. 5.4.2	• 3	EXPL	PAGE 1 OF 2

	DEPTH (i FROM	TO	THICKNESS (feet)	COLOR AND TYPE OF MATERIAL ENCOUNTERED - INCLUDE WATER-BEARING CAVITIES OR FRACTURE ZONE (attach supplemental sheets to fully describe all units)	s	WATER BEARING? (YES / NO)	ESTIMATED YIELD FOR WATER- BEARING
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	6		7	Light Reddish Brown Sand with Caliche			
	13	· 19	6	Light Reddish Brown Fine Sand		$\begin{array}{c c} Y & \checkmark N \\ \hline Y & \checkmark N \end{array}$	
	19	29	10	Tan-White Caliche with Light Reddish Brown Sand		Y ¥N Y √N	
	29	39	10	Light Reddish Brown Sand			
ELL	39	45	6	Gray to Dark Gray Sand	[	Y √ N	
4. HYDROGEOLOGIC LOG OF WELL	45	54	9	Gray-Dark Gray Sand with Sandstone Pebbles		Y √N	
G 0]	54	55	1	Dark Reddish Brown to Light Reddish Brown Silty Claystone	i	Y √N	
TO	55	- 58	3	Green to Gray Shale		Y √N	
GIC	58	62	4	Dark Reddish Brown Silty Claystone		Y √N	
OTO	62	74	12	Dark Reddish Brown Claystone		Y √N	
GE	74	75	1	Light Brown to Gray Silty Clay		Y ✓N	
DRC	75	77	2	Dark Reddish Brown Claystone		Y. ✔ N	
НΥ	77	79	2	Light Brown to Gray Silty Clay		Y √N	
ৰ	79	80	1	Dark Reddish Brown Claystone		Y √N	
	80	82	2	Light Brown to Gray Sandy Silt		Y 🖌 N	
	82	87	5	Dark Reddish Brown Clayey Silt		Y 🖌 N	
	87	90	3	Light Brown to Gray Silty Sand		Y N	
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					T	Y N	
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6. SIGNATURE	CORRECT	RECORD OF	F THE ABOVE I	THES THAT, TO THE BEST OF HIS OR HER KNOWLEDGE AND BELL DESCRIBED HOLE AND THAT HE OR SHE WILL FILE THIS WELL R 20 DAYS AFTER COMPLETION OF WELL DRILLING: 			
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Tom Blaine, P.E. State Engineer



Roswell Office 1900 WEST SECOND STREET ROSWELL, NM 88201

#### STATE OF NEW MEXICO OFFICE OF THE STATE ENGINEER

Trn Nbr: 581433 File Nbr: C 03932 Well File Nbr: C 03932 POD13

Mar. 28, 2016

ROBERT H HOLDER BRYCE KRAGER 4222 85TH ST LUBBOCK, TX 79423

Greetings:

The above numbered permit was issued in your name on 01/27/2016.

The Well Record was received in this office on 03/01/2016, stating that it had been completed on 02/11/2016, and was a dry well. The well is to be plugged or capped or otherwise maintained in a manner satisfactory to the State Engineer.

Please note that another well can be drilled under this permit if the well is completed and the well log filed on or before 01/14/2017.

If you have any questions, please feel free to contact us.

Sincerely,

Deborah Dunaway

(575)622-6521

drywell

# WELL RECORD & LOG

# OFFICE OF THE STATE ENGINEER

www.ose.state.nm.us

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FILE NUMBER C-3935	POD NUMBER 13	TRN NUMBER	581433
LOCATION 245.34E.15.	3.2.4	EXPL	PAGE 1 OF 2

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	DEPTH ( FROM	feet bgl)	THICKNESS (feet)	COLOR AND TYPE OF MATERIAL ENCOUNTERED - INCLUDE WATER-BEARING CAVITIES OR FRACTURE ZONES	WATER BEARING?	ESTIMATED YIELD FOR WATER-
	11000		, , ,	(attach supplemental sheets to fully describe all units)	(YES / NO)	BEARING ZONES (gpm)
	0	6	6	Light Reddish Brown Fine Sand	Y VN	
	6	13	7	Light Reddish Brown Sand with Caliche	Y √N	
	13	· 19	6	Light Reddish Brown Fine Sand	Y √N	
	19	29	10	Tan-White Caliche with Light Reddish Brown Sand	Y ✓ N	
	29	39	10	Light Reddish Brown Sand	Y √N	
T	39	45	6	Gray to Dark Gray Sand	Y VN	
HYDROGEOLOGIC LOG OF WELL	45	54	9	Gray-Dark Gray Sand with Sandstone Pebbles	Y √N	
OF	54	55	1	Dark Reddish Brown to Light Reddish Brown Silty Claystone	Y √N	
EOG	55	58	3	Green to Gray Shale	Y VN	
	58	62	4	Dark Reddish Brown Silty Claystone	Y √N	
TOC	62	74	12	Dark Reddish Brown Claystone	Y 🖌 N	
GEO	74	75	1	Light Brown to Gray Silty Clay	Y VN	· · · · · · · · · · · · · · · · · · ·
ORO	75	77	2	Dark Reddish Brown Claystone	Y √N	
IVH	77	79	2	Light Brown to Gray Silty Clay	Y √N	
4	79	80	1	Dark Reddish Brown Claystone	Y √N	
	80	82	2	Light Brown to Gray Sandy Silt	Y ✓ N	
	82	87	5	Dark Reddish Brown Clayey Silt	Y V N	
	87	90	3	Light Brown to Gray Silty Sand	Ý N	
					Y N	
					Y N	
					Y N	
	METHOD L	JSED TO ES	TIMATE YIELD		TOTAL ESTIMATED	
	PUM	P 🔲 Al	IR LIFT	BAILER OTHER - SPECIFY:	WELL YIELD (gpm):	0.00
		TEST	PESULTS ATT	ACH A COPY OF DATA COLLECTED DURING WELL TESTING, INCL		JETHOD
NOISL	WELL TES	T STAR	T TIME, END TH	ME, AND A TABLE SHOWING DISCHARGE AND DRAWDOWN OVER	R THE TESTING PERIC	DD.
VISI	MISCELLA	NEOUS INF	ORMATION: D			
PER			D	oring location drilled only as a soil boring and plugged after completi	ion per well plugging	plan.
TEST; RIG SUPERV						
; RIC						
EST	PRINT NAM	AE(S) OF D	RILL RIG SUPER	VISOR(S) THAT PROVIDED ONSITE SUPERVISION OF WELL CONS	TRUCTION OTHER TH	
5. T						
	THE UNDE	RSIGNED H	EREBY CERTIF	IES THAT, TO THE BEST OF HIS OR HER KNOWLEDGE AND BELIEI DESCRIBED HOLE AND THAT HE OR SHE WILL FILE THIS WELL REA	F, THE FOREGOING IS	A TRUE AND
SIGNATURE				20 DAYS AFTER COMPLETION OF WELL DRILLING:	CORD WITH THE STA	TE ENGINEEK
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. SIG	$\sim$	ιλ	With	- We Verenson	2126116	
6,		SIGNAT	URE OF DRILLE	R / PRINT SIGNEE NAME	DATE	··
	E OSE INTER E NUMBER	NAL USE	-2921	POD NUMBER 2 WR-20 WELI	$\frac{1 \operatorname{RECORD} \& \operatorname{LOG} (\operatorname{Ve} R)}{R} \xrightarrow{Q} \mathcal{Q} \mathcal{U}^{2}$	rsion 06/08/2012)
	CATION	$\overline{\overline{y\psi}}$	3UF I	J_3-2.4 FX	DT	PAGE 2 OF 2
	<u>c</u>		<u> </u>			111022012



Roswell Office 1900 WEST SECOND STREET ROSWELL, NM 88201

#### STATE OF NEW MEXICO OFFICE OF THE STATE ENGINEER

Trn Nbr: 581433 File Nbr: C 03932 Well File Nbr: C 03932 POD13

Apr. 12, 2016

ROBERT H. HOLDER BRYCE KARGER 4222 85TH ST. LUBBOCK, TX 79423

Greetings:

The above numbered permit was issued in your name on 01/27/2016.

The Well Record was received in this office on 03/01/2016, stating that it had been completed on 02/11/2016, and was a dry well. The well is to be plugged or capped or otherwise maintained in a manner satisfactory to the State Engineer.

Please note that another well can be drilled under this permit if the well is completed and the well log filed on or before 01/14/2017.

If you have any questions, please feel free to contact us.

Sincerely,

Deborah Dunaway (575)622-6521

drywell



Released to Imaging: 7/15/2022 10:25:36 AM

# New Mexico Office of the State Engineer Point of Diversion Summary

		(quarters are 1=NW 2=NI (quarters are smallest to		(NAD83 UTM in meters)	
Well Tag	POD Number	Q64 Q16 Q4 Sec	Tws Rng	X Y	
	C 02387	1 11	24S 34E	646513 3567613* 🌍	
× Driller Lic	ense:	Driller Company:			
Driller Na	me: UNKNOWN				
Drill Start	Date:	Drill Finish Date:	12/31/1916	6 Plug Date:	
Log File D	ate:	PCW Rcv Date:		Source:	
Pump Typ	e:	Pipe Discharge Size:		Estimated Yield: 3 C	θPM
<b>Casing Siz</b>	e: 6.00	Depth Well:	62 feet	<b>Depth Water:</b> 40	feet

\*UTM location was derived from PLSS - see Help

The data is furnished by the NMOSE/ISC and is accepted by the recipient with the expressed understanding that the OSE/ISC make no warranties, expressed or implied, concerning the accuracy, completeness, reliability, usability, or suitability for any particular purpose of the data.

10/14/19 2:17 PM

х

POINT OF DIVERSION SUMMARY

10/14/2019, 3:31 PM

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# APPENDIX GEOTECHNICAL BORINGS

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	Logger:		CSC		Client:	Solaris	Well ID:	
Deillin	Driller:		/ Drill, LLC		Duri set Norman	Orman Diday		
	g Method: Start Date:		<sup>-</sup> Rotary 5/2019		Project Name: Gamma Ridge		BH-1	
	End Date:		5/2019		Location: 32.22351°, -10			
· · · · · ·		37			Lat/Long			
Depth		Description		Lithology	Comments	PID Chloride		Depth
(feet)		2 cccliption				(ppm) Field Lab	Borehole Completion	(feet)
0.0		Tan Silty Sand (Ca	licho)		surface elevation ~3504'			0.0
1.0 2.0			alicite)		per topo map			1.0 2.0
3.0								3.0
4.0								4.0
5.0								5.0
6.0 7.0					approximate depth of bottom of containment			6.0 7.0
8.0								8.0
9.0								9.0
10.0								10.0
11.0								11.0
12.0 13.0								12.0 13.0
14.0								14.0
15.0	1							15.0
16.0								16.0
17.0 18.0								17.0 18.0
19.0								19.0
20.0								20.0
21.0		Reddish Tan Sand						21.0
22.0 23.0								22.0 23.0
23.0								23.0
25.0								25.0
26.0								26.0
27.0								27.0
28.0 29.0								28.0 29.0
30.0								30.0
31.0								31.0
32.0								32.0
33.0 34.0								33.0 34.0
35.0								35.0
36.0								36.0
37.0								37.0
38.0 39.0								38.0 39.0
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41.0	1							41.0
42.0								42.0
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46.0								46.0
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50.0		Tan Silty Sand						50.0
52.0		, _ 2						52.0
53.0								53.0
54.0 55.0								54.0 55.0
55.0	ļ				4	ļ		55.0
рт	Hicks Com	sultants, Ltd						
<u>K.1</u> 90	1 Rio Grand	e Blvd NW			Solaris Water Midstrea	Figure # BH-	1a	
	Suite F-	-142						
A	lbuquerque, 1 505-266				Boring Log	September 2019		
505-266-5004				-				

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	Logger:		CSC		Client:	Solaris	Well ID:	
	Driller:		Drill, LLC					
	g Method:	Air Rotary		Project Name: Gamma Ridge		BH-1		
	Start Date:		9/5/2019					
'	End Date:	9/	/5/2019		Location: 32.22351°, -10	3 <b>.443727°</b> g, TRS UL		
		Lai/Long	J, 1130 UL					
Depth						PID Chloride		Depth
(feet)		Description		Lithology	Comments	(ppm) Field Lab	Borehole Completion	(feet)
56.0						(pp)		56.0
57.0		Gray Sandy Clay						57.0
58.0								58.0
59.0								59.0
60.0 61.0		Reddish Tan Sand	ly Clay					60.0 61.0
62.0			ly oldy					62.0
63.0					water encountered @63'		$\Sigma$	63.0
64.0								64.0
65.0 66.0					TD ~3439'			65.0 66.0
67.0								67.0
68.0								68.0
69.0								69.0
70.0	1							70.0
71.0								71.0
72.0 73.0								72.0 73.0
73.0								73.0
75.0								75.0
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93.0								93.0
94.0								94.0
95.0 96.0								95.0 96.0
<u>96.0</u> 97.0								96.0 97.0
98.0								98.0
99.0								99.0
100.0								100.0
101.0 102.0								101.0 102.0
102.0								102.0
104.0	1							100.0
105.0	1							105.0
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107.0								107.0
108.0 109.0								108.0 109.0
110.0								110.0
111.0								111.0
			1					
	1 Rio Grand	sultants, Ltd le Blvd NW		5	Solaris Water Midstrea	Figure # BH-	1b	
Al	Suite F-142 Albuquerque, NM 87104 505-266-5004				September 2019			

April 2022 Revised July 2022

## Volume 2 Revelation AST Containment Section 14 T24S, R34E, Lea County

C-147 Permit O&M and Closure Plan Design/Construction Plan Engineering Drawings and Liner Specifications Well Water Services Manual Variances for AST Storage Containments Applicability of Engineering Variances to Variety of Site Conditions in Permian Basin



Location of Revelation AST is east of Gamma Ridge Containment (1RF-477) and west of Revelation in-ground containment (light green rectangle).

Prepared for: Solaris Midstream LLC 9811 Katy Freeway Suite 900 Houston, TX 77024

Prepared by: R.T. Hicks Consultants, Ltd. 901 Rio Grande NW F-142 Albuquerque, New Mexico

<b>Recycling Facility and/or Recycling Containment</b>
<b>Type of Facility:</b> Recycling Facility Recycling Containment*
Type of action: $\square$ Permit $\square$ Registration
Modification Extension
Closure Other (explain)
* At the time C-147 is submitted to the division for a Recycling Containment, a copy shall be provided to the surface owner.
Be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances.
I.       Operator:Solaris Water Midstream, LLC(For multiple operators attach page with information) OGRID #:371643
Address:9811 Katy Freeway, Suite 900, Houston, Texas 77024
Facility or well name (include API# if associated with a well):RevelationAST
OCD Permit Number:(For new facilities the permit number will be assigned by the district office)
U/L or Qtr/Qtr <u>C, F</u> Section <u>14</u> Township <u>24S</u> Range <u>34E</u> County: <u>Lea</u>
Surface Owner: 🗌 Federal 🗌 State 🖾 Private 🗋 Tribal Trust or Indian Allotment
2.         ⊠ Recycling Facility:         Location of recycling facility (if applicable): Latitude32.222431°Longitude103.443621°NAD83         Proposed Use:       Drilling*       Completion*       Production*       Plugging *         *The re-use of produced water may NOT be used until fresh water zones are cased and cemented
<ul> <li></li></ul>

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#### **Bonding:**

4.

Covered under bonding pursuant to 19.15.8 NMAC per 19.15.34.15(A)(2) NMAC (These containments are limited to only the wells owned or

#### operated by the owners of the containment.)

Bonding in accordance with 19.15.34.15(A)(1). Amount of bond \$\_\_\_\_\_ (work on these facilities cannot commence until bonding

#### amounts are approved)

Attach closure cost estimate and documentation on how the closure cost was calculated.

#### Fencing:

5.

Four foot height, four strands of barbed wire evenly spaced between one and four feet

Alternate. Please specify\_\_\_Per Variance.\_\_\_\_\_

#### 6. Signs:

7.

12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers

Signed in compliance with 19.15.16.8 NMAC

### Variances:

Justifications and/or demonstrations that the proposed variance will afford reasonable protection against contamination of fresh water, human health, and the environment.

Check the below box only if a variance is requested:

Variance(s): Requests must be submitted to the appropriate division district for consideration of approval. If a Variance is requested, include the variance information on a separate page and attach it to the C-147 as part of the application.

#### If a Variance is requested, it must be approved prior to implementation.

ALL CONSTRUCTION AND OPERATION VARIANCES HAVE BEEN PREVIOUSLY APPROVED BY OCD.

#### Siting Criteria for Recycling Containment

Instructions: The applicant must provide attachments that demonstrate compliance for each siting criteria below as part of the application. Potential examples of the siting attachment source material are provided below under each criteria.

### **General siting SEE VOLUME 1**

Ground water is less than 50 feet below the bottom of the Recycling Containment.	🗌 Yes 🛛 No
NM Office of the State Engineer - iWATERS database search; USGS; Data obtained from nearby wells (PLATE 1)	□ NA □
Within incorporated municipal boundaries or within a defined municipal fresh water well field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended.       (PLATE 3b)         -       Written confirmation or verification from the municipality; written approval obtained from the municipality	☐ Yes ⊠ No ☐ NA
<ul> <li>Within the area overlying a subsurface mine.</li> <li>Written confirmation or verification or map from the NM EMNRD-Mining and Minerals Division (PLATE 4)</li> <li>Within an unstable area.</li> </ul>	🗌 Yes 🛛 No
<ul> <li>Engineering measures incorporated into the design; NM Bureau of Geology &amp; Mineral Resources; USGS; NM Geological Society; topographic map</li> </ul>	🗌 Yes 🛛 No
Within a 100-year floodplain. FEMA map(PLATE 5) (PLATE 6)	🗌 Yes 🛛 No
Within 300 feet of a continuously flowing watercourse, or 200 feet of any other significant watercourse, or lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark).	🗌 Yes 🛛 No
- Topographic map; visual inspection (certification) of the proposed site (PLATE 7)	
<ul> <li>Within 1000 feet from a permanent residence, school, hospital, institution, or church in existence at the time of initial application.</li> <li>Visual inspection (certification) of the proposed site; aerial photo; satellite image</li> </ul>	🗌 Yes 🛛 No
(PLATE 8) Within 500 horizontal feet of a spring or a fresh water well used for domestic or stock watering purposes, in existence at the time of initial application. - NM Office of the State Engineer - iWATERS database search; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No
Within 500 feet of a wetland. (PLATE 9) US Fish and Wildlife Wetland Identification map; topographic map; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No

#### **Recycling Facility and/or Containment Checklist:**

Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

Design Plan - based upon the appropriate requirements.

Operating and Maintenance Plan - based upon the appropriate requirements.

Closure Plan - based upon the appropriate requirements.

Site Specific Groundwater Data -

Siting Criteria Compliance Demonstrations –

Certify that notice of the C-147 (only) has been sent to the surface owner(s)

#### **Operator Application Certification:**

10.

I hereby certify that the information and attachments submitted with this application are true, accurate and complete to the best of my knowledge and belief.

Name (Print):	Bradley Todd Carpenter	Title:	Operations Manager	<u> </u>
Signature:	Todd Carpenter	Date:	7/1/2022	
e-mail address	todd.carpenter@solarismidstream.com	Telephone:	432-413-0918	

OCD Representative Signature:	Approval Date:
Title:	OCD Permit Number:

OCD Conditions

Additional OCD Conditions on Attachment

## OPERATIONS AND MAINTENANCE PLAN

## CLOSURE PLAN

**Released to Imaging:** 7/15/2022 10:25:36 AM

### **General Specifications**

This plan provides additional protocols to cause the proposed recycling containments (AST Containments) to conform to NMOCD Rules.

The operator will maintain and operate the recycling containments and facility in accordance with the following plan to contain liquids and maintain the integrity of the liner to prevent contamination of fresh water and protect public health and the environment.

- The operator will use the treated produced water in the containments for drilling, completion (stimulation), producing or processing oil or gas or both. If other uses are planned, the operator will notify the OCD though the submission of a modified C-147.
- For all exploration and production operations that use produced water, the operator will conduct these activities in a manner consistent with hydrogen sulfide gas provisions in 19.15.11 NMAC or NORM provisions in 19.15.35 NMAC, as applicable.
- The operator will address all releases from the recycling and re-use of produced water in accordance with 19.15.29 NMAC.
- The operator will not discharge into or store any hazardous waste in the recycling containments, but they may hold fluids such was freshwater, brackish water, recycled and treated water, water generated by oil or gas processing facilities, or other waters that are gathered for well drilling or completion. The recycling facility will not be used for the disposal of produced water. The operator will maintain the containments free of miscellaneous solid waste or debris.
- The operator will verify that no oil is on the surface of the contained fluid. If oil is observed, the oil shall be removed using an absorbent boom or other device and properly disposed at an approved facility. An absorbent boom or other device will be maintained on site.
- The operator will install and use a header and diverter described in the design/construction plan in

#### 19.15.34.10 B

Recycling containments may hold produced water for use in connection with drilling, completion, producing or processing oil or gas or both.

#### 19.15.34.8 A

(5) All operations in which produced water is used shall be conducted in a manner consistent with hydrogen sulfide gas provisions in 19.15.11 NMAC or NORM provisions in 19.15.35 NMAC, as applicable.

#### 19.15.34.8 A

(6) All releases from the recycling and re-use of produced water shall be handled in accordance with 19.15.29 NMAC.

#### 19.15.34.10 B

Recycling containments may hold produced water for use in connection with drilling, completion, producing or processing oil or gas or both. Such fluids may include fresh water, brackish water, recycled and treated water, fluids added to water to facilitate well drilling or completion, water produced with oil and gas, flowback from operations, water generated by an oil or gas processing facility or other waters that are gathered for well drilling or completion but may not include any hazardous waste.

#### 19.15.34.9 G

Recycling facilities may not be used for the disposal of produced water.

#### 19.15.34.13 B

(1) The operator shall remove any visible layer of oil from the surface of the recycling
(7) The operator shall install, or maintain on site, an oil absorbent boom or other device to contain an unanticipated release.

#### 19.15.34.13 B

(3) The injection or withdrawal of fluids from the containment shall be accomplished through a header, diverter or other hardware that prevents damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes.

order to prevent damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes during injection or withdrawal of liquids.

- Pursuant to an approved variance, the operator will maintain at least 2-feet of freeboard in each AST containment. Under extenuating circumstances, which will be noted on the inspection log as described below, the operator may temporarily exceed the freeboard mandate.
- If the liner develops a leak or if any penetration of the liner occurs above the liquid's surface, then the operator will repair the damage or initiate replacement of the liner within 48 hours of discovery or will seek a variance from the division district office within this time period.
- If visible inspection suggests that the liner developed a leak or if any penetration of the liner occurs below the liquid's surface, then the operator will remove all liquid above the damage or leak line within 48 hours of discovery. The operator will also notify the district division office within this same 48 hours of the discovery and repair the damage or replace the liner.
- In the event of a leak due to a hole in the liner, the following steps will be followed:
  - 1. If the source of the fluid is uncertain, comparative field tests may need to be performed on both the water in the containment and that which may have been released (e.g. pH, conductance, and chloride).
  - 2. If the fluid is found to be coming from the containment, determine the location from which the leak is originating.
  - 3. Mark the point where the water is coming out of the tank.
  - 4. Locate the puncture or hole in the liner.
  - 5. Empty the containment to the point of damage in liner.
  - 6. Clean area of liner that needs to be repaired.

19.15.34.13 B (2) The operator shall maintain at least three feet of freeboard at each containment.

#### 19.5.34.13 B

(4) If the containment's primary liner is compromised above the fluid's surface, the operator shall repair the damage or initiate replacement of the primary liner within 48 hours of discovery or seek an extension of time from the division district office.

(5) If the primary liner is compromised below the fluid's surface, the operator shall remove all fluid above the damage or leak within 48 hours of discovery, notify the division district office and repair the damage or replace the primary liner.

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- 7. Cut out piece of material (patch or tape) to overlay liner.
- 8. Either weld the patch to the injured area in the liner or apply tape over the rupture.
- 9. Make sure rupture is completely covered.
- 10. Monitor as needed.

The operator will inspect and remove, as necessary, surface water run-on accumulated in the secondary containment

Monitoring, Inspections, and Reporting The containment will contain enough produced water to prevent any shifting of the liner. Weekly inspections shall occur when there is 1-foot depth or more of produced water in the containment. Monthly inspections shall occur when there is less than 1-foot depth of produced water in the containment, as well as when the ASTs are emptied and prior to refilling. An inspection log will be maintained by the operator and will be made available to the division upon request. Inspection may include: freeboard monitoring, leak detection, identifying potential hazards that may have developed, change in site conditions or if the contents of the containment change from the initial use. An "Inspection Form" to be filled out during these routine inspections.

The "AST Visual Inspection Checklist" form to be filled out by the operator during periodic inspections. The form provides a list of observations that will enable early detection of uneven tank panel settlement, soil settlement, liner damage, insufficient liner slack, or leaks. The form is reproduced at the end of this section.

The form "Tank Panel Visual Inspection Check Sheet" will be used by the operator to inspect individual containment panels and connections titled.

Monitoring and Inspection Checklist (routine weekly or monthly inspections):

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- Visually inspect the liner. If a liner's integrity is compromised, or if any penetration of the liner occurs below the water surface, then the operator will notify the appropriate Division district office within 48 hours (phone or email).
- Inspect the system for injection or withdrawal of liquids from the ASTs and document that the design prevents damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes is working appropriately.
- Inspect the water surface for visible oil.
- Measure the freeboard.
- Inspect the secondary containment berm around the ASTs to check for erosion and collection of surface water run-on.
- If H2S is a documented potential issue with the containment, measure H2S concentrations on the down-wind side of the facility when produced water is present.
- Inspect the secondary containment for evidence of damage and monitor for leakage.
- Inspect the netting for damage or failure. If netting is jeopardized, repair of the netting shall occur within 48 hours.
- At least monthly, inspect netting (may not be used if Mega Blaster Pro avian deterrent is used) for dead wildlife, including migratory birds. Operator shall report the discovery of a dead animal to the appropriate wildlife agency and to the district within 30 days of discovery. Further prevention measures may be required.
- If observed conditions indicate a potential tank failure is imminent, the vicinity will be immediately cleared and the AST will be drained.

## Cessation of Operations

If less than 20% of the total fluid capacity is utilized every six months, beginning from the first withdraw, operation of the facility has ceased and the division district office will be notified. The division district may grant an extension not to exceed six months to determine the cessation of operations.

#### 19.15.34.12 E

Netting. The operator shall ensure that a recycling containment is screened, netted or otherwise protective of wildlife, including migratory birds. The operator shall on a monthly basis inspect for and, within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency and to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.

#### 19.15.34.13 C

A recycling containment shall be deemed to have ceased operations if less than 20% of the total fluid capacity is used every six months following the first withdrawal of produced water for use. The operator must report cessation of operations to the appropriate division district office. The appropriate division district office may grant an extension to this determination of cessation of operations not to exceed six months.

#### 19.15.34.14 A

The operator will remove all fluids from the recycling facility within 60 days of cessation of operations. An extension, not to exceed 2 months, may be granted by the district division for the removal of fluids from the facility.

The breakdown of the containments follows the reverse order of the setup steps presented in the set-up manual

Once the operator has ceased operations, the operator shall remove all fluids within 60 days and close the containment within six months from the date the operator ceases operations from the containment for use. The division district office may grant an extension for the removal of all fluids not to exceed two months.

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## **Inspection Form**

Date:

Solaris Water Midstream - Gamma Ridge AST Containment

Weekly inspection/Fluid level must be maintained > 1 foot

Tank ID:	

Fluid Level:			Tank contents:
Inspection Task	Res	sults	Remarks, Observations, and/or Remedial Actions
Visible Oil on Surface	None Observed	Yes, Describe Action	
		An absorbent boo surface.	om or similar device is located on site to remove visible oil from
At least 2 ft of freeboard	Yes	No, Measure Freeboard	
Evidence of surface water run-on	None Observed	Yes, Describe	
		Check for excess	sive erosion of perimeter berms.
Birds or wildlife in net or screen	None Observed	Yes, Describe	
			overy (immediately if federally protected species) report dead birds or iate agency (USFWS, NMDGF) and to NMOCD district division office.
Damage to netting or screen	None Observed	Yes, Describe	
Rupture of Liner	None Observed	Yes, Describe	
			l, repair within 48 hours. If below fluid level, remove fluid above within trict division office, and repair. Immediately notify BLM of any leak
Clips or clamps properly securing liner	Yes	No, Describe	
If low level, enough liner slack on panel wall	Yes	□ No, Describe	
Uneven gaps between panels	None Observed	Yes, Describe	
Signs of tank settlement	None Observed	Yes, Describe	

•

Erosion of soil surrounding tank (10 ft radius)	one bserved		Yes, Describe	
Running water on the ground	one bserved		Yes, Describe	
Unusual ponding of fluid inside berm	 one bserved		Yes, Describe	
	deteri	mined	d as the sourc	ctance, etc.) ponded fluid and compare to fluid in tank. If tank is e, locate and repair rupture within 48 hours. Notify NMOCD district r. Immediately notify BLM.
Rust or corrosion on panels, stairs, or hardware	one bserved		Yes, Describe	
Damage to any hardware	one bserved		Yes, Describe	
Additional Observations or Actions:				
Inspected by:				

### Closure Plan Above Ground Tank Containment (AST)

### **Closure Plan**

The containments are expected to contain a small volume of solids, the majority of which will be windblown sand and dust with some mineral precipitates from the water.

The operator will notify the division district (phone or email) before initiating closure of the containments and/or facility.

## Excavation and Removal Closure Plan – Protocols and

### Procedures

- 1. Residual fluids in the containments will be sent to disposal at a division-approved facility.
- The operator will remove all solid contents and transfer those materials to the following division-approved facility: Disposal Facility Name: R360 Permit Number NM 01-0006
- 3. If possible, geomembrane textiles and liners that exhibit good integrity may be recycled for use as an under liner of tank batteries or other use as approved by OCD.
- 4. Disassemble the recycling containment infrastructure according to manufacturer's recommendations
- 5. After the disassemble of the containments and removal of the contents and liners, soils beneath the tanks will be tested as follows
  - a. Collect a five-point (minimum) composite from beneath the liner to include any obviously stained or wet soils, or any other evidence of impact from the containments for laboratory analyses for the constituents listed in Table I of 19.15.34.14 NMAC.
  - b. If any concentration is higher than the parameters listed in Table I, additional delineation may be required, and closure activities will not proceed without Division approval.
  - c. If all constituents' concentrations are less than or equal to the parameters listed in Table I, then the operator will backfill the facility as necessary using non-waste containing, uncontaminated, earthen material and proceed to reclaim the surface to pre-existing conditions.

#### 19.15.34.14 B

The operator shall close a recycling containment by first removing all fluids, contents and synthetic liners and transferring these materials to a division approved facility.

#### 19.15.34.14 C

The operator shall test the soils beneath the containment for contamination with a five-point composite sample which includes stained or wet soils, if any, and that sample shall be analyzed for the constituents listed in Table I below. (1) If any contaminant concentration is higher than the parameters listed in Table I, the division may require additional delineation upon review of the results and the operator must receive approval before proceeding with closure.

(2) If all contaminant concentrations are less than or equal to the parameters listed in Table I, then the operator can proceed to backfill with non-waste containing, uncontaminated, earthen material.

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### Closure Plan Above Ground Tank Containment (AST)

### **Closure Documentation**

Within 60 days of closure completion, the operator will submit a closure report (Form C-147) to the District Division, with necessary attachments to document all closure activities are complete, including sampling results and details regarding backfilling and capping as necessary.

In the closure report, the operator will certify that all information in the report and attachments is correct and that the operator has complied with all applicable closure requirements and conditions specified in the closure plan.

### Reclamation and Revegetation

The operator will reclaim the surface to safe and stable pre-existing conditions that blends with the surrounding undisturbed area. "Pre-existing conditions" may include a caliche well pad that existed prior to the construction of the recycling containment and that supports active oil and gas operations.

Areas not reclaimed as described herein due to their use in production or drilling operations will be stabilized and maintained to minimize dust and erosion.

For all areas disturbed by the closure process that will not be used for production operations or future drilling, the operator will

- 1. Replace topsoils and subsoils to their original relative positions
- 2. Grade so as to achieve erosion control, long-term stability and preservation of surface water flow patterns
- 3. Reseed in the first favorable growing season following closure

Federal, state trust land, or tribal lands may impose alternate reclamation and revegetation obligations that provide equal or better protection of fresh water, human health, and the environment. Revegetation and reclamation plans imposed by the surface owner will be outlined in communications with the OCD.

The operator will notify the division when the site meets the surface owner's requirements or exhibits a uniform vegetative cover that reflects a life-form ratio of plus or minus fifty percent (50%) of predisturbance levels and a total percent plant cover of at least seventy percent (70%) of predisturbance levels, excluding noxious weeds. The operator will notify the Division when reclamation and re-vegetation is complete.

#### 19.15.34.14 D

Within 60 days of closure completion, the operator shall submit a closure report on form C-147, including required attachments, to document all closure activities including sampling results and the details on any backfilling, capping or covering, where applicable. The closure report shall certify that all information in the report and attachments is correct and that the operator has complied with all applicable closure requirements and conditions specified in division rules or directives.

#### 19.15.34.14 E

Once the operator has closed the recycling containment, the operator shall reclaim the containment's location to a safe and stable condition that blends with the surrounding undisturbed area. Topsoils and subsoils shall be replaced to their original relative positions and contoured so as to achieve erosion control, long-term stability and preservation of surface water flow patterns. The disturbed area shall then be reseeded in the first favorable growing season following closure of a recycling containment. The operator shall substantially restore the impacted surface area to the condition that existed prior to the construction of the recycling containment.

#### 19.15.34.14 G

The re-vegetation and reclamation obligations imposed by federal, state trust land or tribal agencies on lands managed by those agencies shall supersede these provisions and govern the obligations of any operator subject to those provisions, provided that the other requirements provide equal or better protection of fresh water, human health and the environment.

#### 19.15.34.14 F

Reclamation of all disturbed areas no longer in use shall be considered complete when all ground surface disturbing activities at the site have been completed, and a uniform vegetative cover has been established that reflects a life-form ratio of plus or minus fifty percent (50%) of predisturbance levels and a total percent plant cover of at least seventy percent (70%) of pre-disturbance levels, excluding noxious weeds.

## **DESIGN AND CONSTRUCTION PLAN**

Recycling Facility and/or Containment Checklist:

Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

- ☑ Design Plan based upon the appropriate requirements.
   ☑ Operating and Maintenance Plan based upon the appropriate requirements.
   ☑ Closure Plan based upon the appropriate requirements.
   ☑ Site Specific Groundwater Data ☑ Siting Criteria Compliance Demonstrations ☑ Certify that notice of the C-147 (only) has been sent to the surface owner(s)

### General

Examination of the engineering drawings and the SOP for set-up (Appendix Engineering Drawings, Liner Specifications, Set Up) plus the history of solid performance of these AST Containments demonstrates that the AST Containment is designed and will be assembled to ensure the confinement of produced water, to prevent releases and to prevent overtopping due to wave action or rainfall. As the AST Containments are generally less than 190 feet in diameter, wave action is not a meaningful consideration.

These AST Containments are constructed of 12-foot high steel panels and are netted or employ the Mega Blaster Pro avian deterrent system to prevent ingress of migratory birds. AST Containments will be enclosed by a 4-strand barbed wire fence. Thus, complies with the Rule to fence or enclose a recycling containment in a manner that deters unauthorized wildlife and human access and shall maintain the fences in good repair.

The operator shall post an upright sign no less than 12 inches by 24 inches with lettering not less than two inches in height in conspicuous places surrounding the containment. The operator shall post the sign in a manner and location such that a person can easily read the legend. The sign shall provide the following information: the operator's name, the location of the site by quarter-quarter or unit letter, section, township and range, and emergency telephone numbers.

### **Site Preparation**

### Foundation for AST Containment

Preparation of the soils on site is required to form a dependable base for the AST Containment in accordance with the SOP. If the location of the AST Containment is on an existing pad, the operator has stripped and stockpiled the topsoil for use as the final cover or fill at the time of closure. If the pad is new construction, the operator will strip and stockpile the soil for reclamation upon cessation of site activities.

#### 19.15.34.12 A

(1) The operator shall design and construct a recycling containment to ensure the confinement of produced water, to prevent releases and to prevent overtopping due to wave action or rainfall.

#### 19.15.34.12 D

(1) The operator shall fence or enclose a recycling containment in a manner that deters unauthorized wildlife and human access and shall maintain the fences in good repair. The operator shall ensure that all gates associated with the fence are closed and locked when responsible personnel are not onsite.

#### 19.15.34.12 C

Signs. The operator shall post an upright sign no less than 12 inches by 24 inches with lettering not less than two inches in height in a conspicuous place on the fence surrounding the containment. The operator shall post the sign in a manner and location such that a person can easily read the legend. The sign shall provide the following information: the operator's name, the location of the site by quarter-quarter or unit letter, section, township and range, and emergency telephone numbers.

#### 19.15.34.12 B Stockpiling of top

Stockpiling of topsoil. Prior to constructing containment, the operator shall strip and stockpile the topsoil for use as the final cover or fill at the time of closure.

The foundation soils must be roller compacted smooth and free of loose aggregate over ½ inch. Compaction characteristics must meet or exceed 95% of Standard Proctor Density in accordance with ASTM D 698.

Examination of the SOP shows that the AST Containment contractor will conform to the following mandates of the Rule:

- the AST Containment will have a properly constructed compacted earth foundation and interior slopes (vertical steel) consisting of a firm, unyielding base, smooth and free of rocks, debris, sharp edges or irregularities to prevent the liner's rupture or tear.
- Geotextile will be placed under the liner where needed to reduce localized stress-strain or protuberances that otherwise may compromise the liner's integrity.
- If the AST Containment is within a levee, the inside grade is no steeper than two horizontal feet to one vertical foot (2H: 1V) and the outside grade no steeper than three horizontal feet to one vertical foot (3H: IV). The vertical steel walls of the AST Containment are the *subject of a requested variance*.

The Operator will ensure that at a point of discharge into or suction from the recycling containment, the liner is protected from excessive hydrostatic force or mechanical damage and external discharge or suction lines shall not penetrate the liner.

### Liner and Leak Detection Materials

The liner and geotextile specifications show that all primary (upper) liners in a recycling containment shall be geomembrane liners composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. All primary liners shall be *an equivalent liner [to that stated in Rule 34] approved by OCD pursuant to a variance.* The liner system is presented in an earlier section of this submission.

All secondary liners shall be an equivalent liner [to that stated in Rule 34] or approved by OCD pursuant to a

#### 19.15.34.12 A

(2) A recycling containment shall have a properly constructed foundation and interior slopes consisting of a firm, unyielding base, smooth and free of rocks, debris, sharp edges or irregularities to prevent the liner's rupture or tear. Geotextile is required under the liner when needed to reduce localized stress-strain or protuberances that otherwise may compromise the liner's integrity. The operator shall construct the containment in a levee with an inside grade no steeper than two horizontal feet to one vertical foot (2H:1V). The levee shall have an outside grade no steeper than three horizontal feet to one vertical foot (3H:1V). The top of the levee shall be wide enough to install an anchor trench and provide adequate room for inspection and maintenance.

#### 19.15.34.12 A

(6) At a point of discharge into or suction from the recycling containment, the operator shall insure that the liner is protected from excessive hydrostatic force or mechanical damage. External discharge or suction lines shall not penetrate the liner.

#### 19.15.34.12 A

(4) All primary (upper) liners in a recycling containment shall be geomembrane liners composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. All primary liners shall be 30-mil flexible PVC, 45-mil LLDPE string reinforced or 60-mil HDPE liners. Secondary liners shall be 30-mil LLDPE string reinforced or equivalent with a hydraulic conductivity no greater than 1 x 10-9 cm/sec. Liner compatibility shall meet or exceed the EPA SW-846 method 9090A or subsequent relevant publications.

*variance.* The liner system is presented in an earlier section of this submission.

Liner compatibility shall meet or exceed the EPA SW-846 method 9090A or subsequent relevant publications.

The AST Containment will have a leak detection system between the upper and lower geomembrane liners that shall consist of 200-mil geonet to facilitate drainage.

# Install Secondary Liner, Leak Detection System and Secondary Containment

All AST containments holding produced water will have a primary (upper) liner and a secondary (lower) liner with a leak detection system appropriate to the site's conditions. The rule states that the edges of all secondary liners shall be anchored in the bottom of a compacted earth-filled trench. The anchor trench shall be at least 18 inches deep. *The lack of an anchor trench with an AST Containment is also the subject of requested variance.* 

The AST Containment Contractor will cause the recycling containment will have a leak detection system between the upper and lower geomembrane liners that shall consist of 200-mil geonet to facilitate drainage. The leak detection system shall consist of a properly designed drainage and collection and removal system placed above the lower geomembrane liner in depressions and sloped to facilitate the earliest possible leak detection (see attached design sketch).

The presence of the secondary containment levee or pre-fabricated secondary containment meets the OCD Rule mandate that a recycling containment shall design the containment to prevent run-on of surface water. The containment shall be surrounded by a berm, ditch or other diversion to prevent run-on of surface water.

### AST Containment Setup

As with the secondary liner, AST Containment contractor will minimize liner seams and orient them up and down, as much as possible, not across, a slope. Factory welded seams shall be used where possible. AST Containment contractor will employ field seams in

#### 19.15.34.12 A

(3) Each recycling containment shall incorporate, at a minimum, a primary (upper) liner and a secondary (lower) liner with a leak detection system appropriate to the site's conditions. The edges of all liners shall be anchored in the bottom of a compacted earth-filled trench. The anchor trench shall be at least 18 inches deep.

#### 19.15.34.12 A

(7) The operator of a recycling containment shall place a leak detection system between the upper and lower geomembrane liners that shall consist of 200-mil geonet or two feet of compacted soil with a saturated hydraulic conductivity of 1 x 10-5 cm/sec or greater to facilitate drainage. The leak detection system shall consist of a properly designed drainage and collection and removal system placed above the lower geomembrane liner in depressions and sloped to facilitate the earliest possible leak detection.

#### 19.15.34.12 A

(8) The operator of a recycling containment shall design the containment to prevent run-on of surface water. The containment shall be surrounded by a berm, ditch or other diversion to prevent run-on of surface water.

#### 19.15.34.12 A

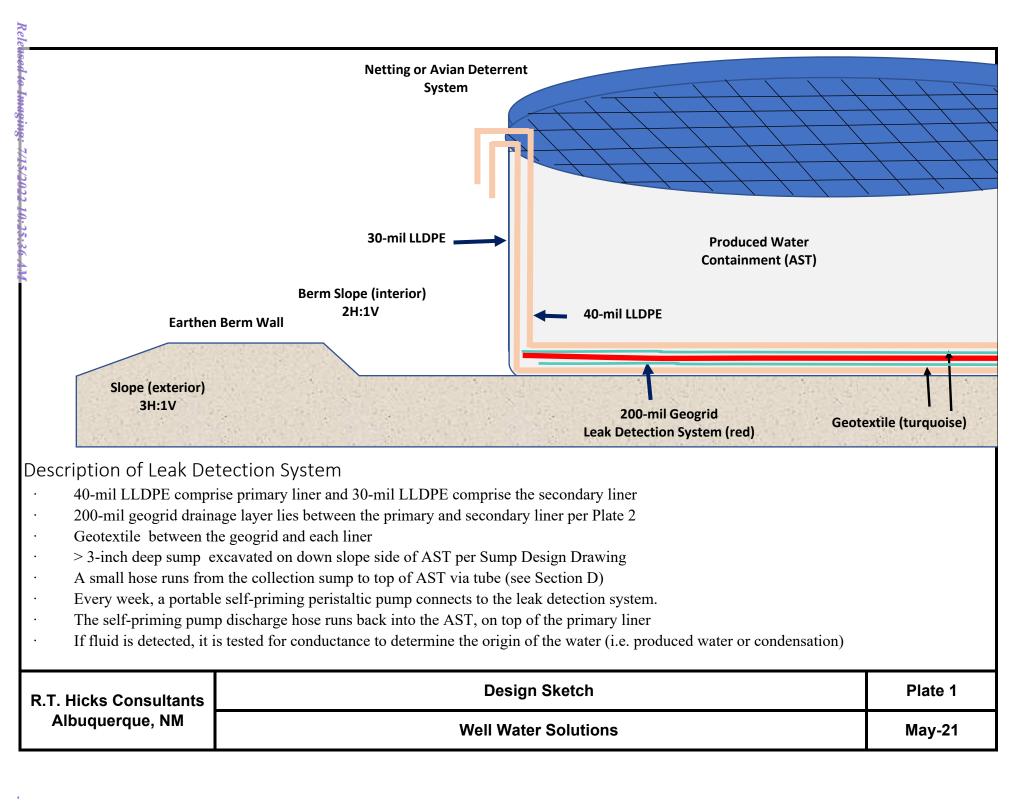
(5) The operator of a recycling containment shall minimize liner seams and orient them up and down, not across, a slope of the levee. Factory welded seams shall be used where possible. The

geosynthetic material that are thermally seamed. Prior to field seaming, AST Containment contractor shall overlap liners four to six inches and minimize the number of field seams and corners and irregularly shaped areas. There shall be no horizontal seams within five feet of the AST Containment bottom. Qualified personnel shall perform field welding and testing.

*Fluid Injection/Withdrawal Flow Diverter* The injection or withdrawal of fluids from the containment shall be accomplished through a header, diverter or other hardware that prevents damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes. operator shall ensure field seams in geosynthetic material are thermally seamed. Prior to field seaming, the operator shall overlap liners four to six inches. The operator shall minimize the number of field seams and corners and irregularly shaped areas. There shall be no horizontal seams within five feet of the slope's toe. Qualified personnel shall perform field welding and testing.

#### 19.15.34.13 B

(3) The injection or withdrawal of fluids from the containment shall be accomplished through a header, diverter or other hardware that prevents damage to the liner by erosion, fluid jets or impact from installation and removal of hoses or pipes.



Use laser level to determine slope of pad and low point of AST

200 mil geogrid placed

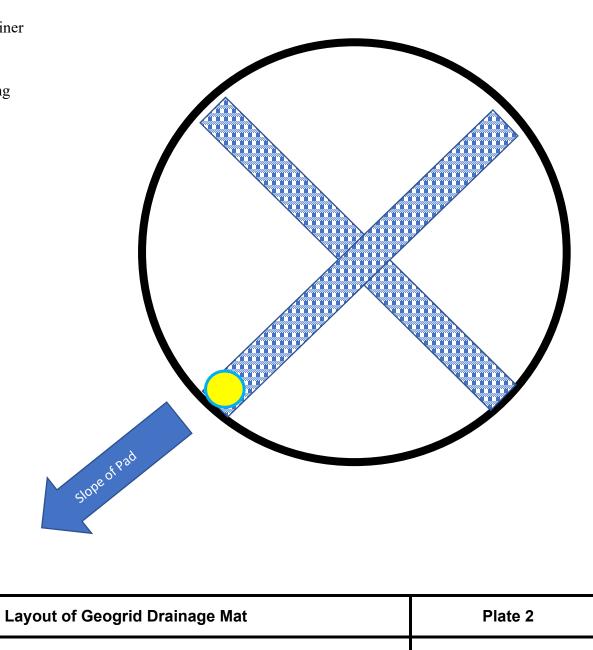
above 8-oz geotextile and 30-mil secondary liner inside of AST after set up, before install of primary liner below 40-mil primary liner

8-oz geotextile is placed

over the 30-mil LLDPE liner inside the steel AST ring under the 40-mil primary liner inside the AST

Sump at lowest point of the AST set up





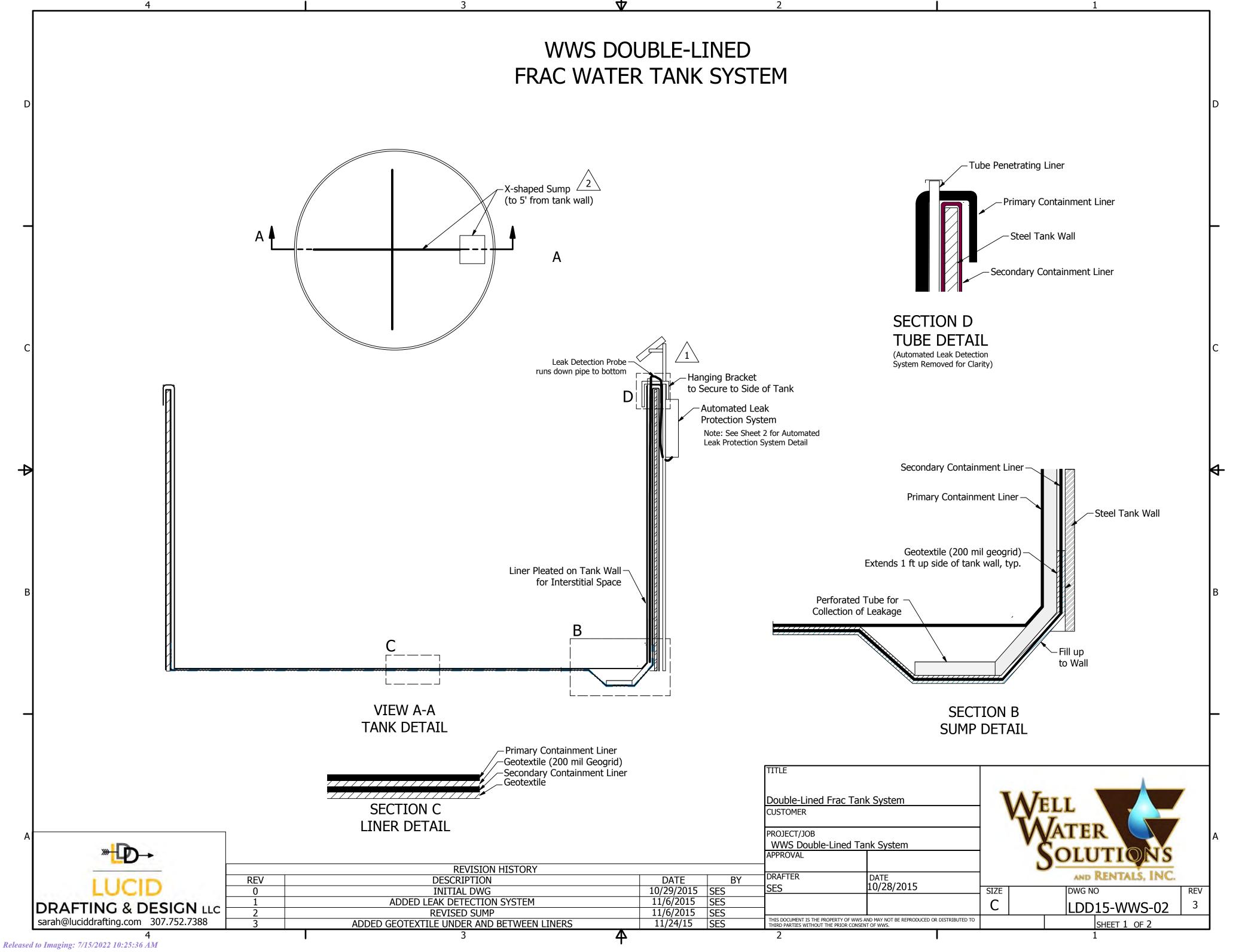


R.T. Hicks Consultants Albuquerque, NM

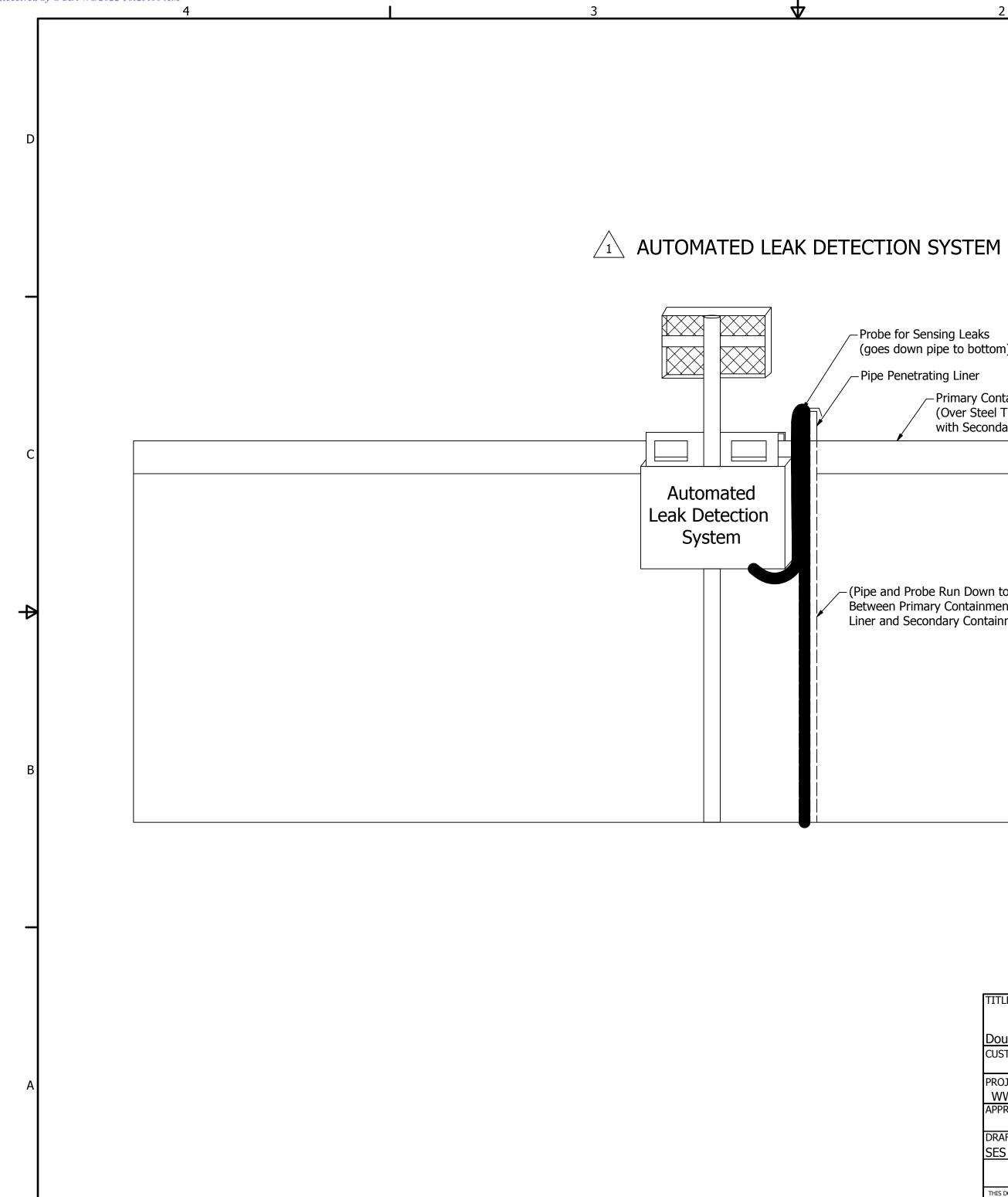
June 2021

## C 147 – Box 3 Recycling Containment Design Drawings Set Up SOP Liner Specifications





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2

Probe for Sensing Leaks (goes down pipe to bottom)

Primary Containment Liner
 (Over Steel Tank Wall
 with Secondary Containment Liner)

(Pipe and Probe Run Down to Bottom of Tank Between Primary Containment Liner and Secondary Containment Liner)

2

TITLE Double-Lined Frac Ta CUSTOMER PROJECT/JOB WWS Double-Lined T APPROVAL DRAFTER		WI		R JTIONS RENTALS, INC.		
SES	10/28/2015	SIZE		DWG N	0	REV
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# Well Water Solutions and Rentals Inc.

## **STANDARD OPERATING PROCEDURE (SOP)**

WELL WATER SOLUTIONS AND RENTALS INC | 1150 Coyote Bar Nunn, WY 82601

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### Section 1.01 Introduction

### 1) About

Well Water Solutions and Rentals Inc. aka (WWS), is the original pioneer of the portable Above Ground Storage Tank industry. The above ground storage tanks or AST's have become an integral part in saving cost in the oil and gas and industrial industries. WWS has been supplying and servicing these portable tanks for longer than any other company in the USA. We have focused our time and experience on providing the best tank products at the highest safety standards. We continue to learn and adapt every-day in our industry to make sure our employees are safe and our customers are happy.

**Standard Operating Procedures** or (SOPs) are a staple for safety and quality here at WWS. Our SOP for our above ground storage tank (AST) systems including planning, rig up, operations, and rig down. This SOP will discuss steps to be taken to promote the safest process, as well as list the potential hazards that should be identified and reviewed during our JSA prior to beginning the work process.

### 2) Background

WWS has over 170 AST's that are used for a variety of oil field and industrial applications within the fluid management operations. AST's can be used in place of traditional 500 BBL trailer tank farms and in-ground water impoundments, and are suitable for fresh water as well as production water. WWS tanks have standard sizes, ranging from 6,000 barrel (bbl) capacity to 60,000 bbl capacities. Through intensive design criteria WWS secured a patented design on the strongest possible design for as AST tank. We analyzed many methods to secure the panels together and all other methods failed our criteria. We have also set a standard in the industry for safe movement of the panels with our patented adaptor plate for a quick attach telehandler. We were able to successful submit engineering documentation to the Oshkosh Corporation, which owns JLG and they have stamped and approved our adaptor plate.

### 3) SOP Purpose

WWS will extensively review this SOP with all new hire employees to assure proper understanding of all procedures. This SOP will also be reviewed with an employee if his/her responsibilities change under the plan. An electronic copy of this plan will be available at all WWS regional offices.

Training our employees to follow our SOP is the first step to a safe and successful work environment. We also need all our employees to treat everyone with respect and follow the lead of their supervisor to make sure every day is safe.

**STOP WORK** authority and who has the power to use it is another tool we use to help everyone stay involved in the safety process. We highly encourage all employees to feel comfortable in rising awareness of any unsafe situation happening or providing suggestions to help make any task safer as well. This helps everyone grow to be a stronger team.

This SOP may also be used to inform customers about WWS's typical equipment and procedures for setting up an AST system. This SOP will be reviewed and revised on an ongoing basis to keep pace with best oilfield and industrial practices and applicable OSHA regulations.

### 4) EH&S Programs

This SOP recognizes that oil and gas operating companies have developed their own health, safety, and environmental (HSE) programs that contractors who work at customer's sites like WWS, must comply with. In addition to this SOP, WWS personnel will strictly observe the policies and procedures of each operating company they are to do work with.

### 5) Summary

This SOP recognizes that oil and gas operating companies have developed their own health, safety, and environmental (HSE) programs that contractors who work at customer's sites like WWS, must comply with. In addition to this SOP, WWS personnel will strictly observe the policies and procedures of each operating company they are to do work with

### Section 1.02 AST Planning and Preparations

### 1) Planning

Proper planning and documentation will help assure a successful AST rig up and rig down. The following steps can be utilized to fully, safely, and accurately perform the tank rig up or rig down:

- AST Order Information
- Customer Meeting
- Soil Conditions and Pad Preparation (Completed by Customer)
- Pre-Mobilization and On-site Meeting
- Notifications
- Job Safety Analysis (JSA)
- > AST material requirements for delivery

### 2) Required AST Order Information

WWS Manager or Field Supervisor will record general AST order information including the following:

- Site location directions and coordinates
- Customer Contact Name, Phone, and Email
- Emergency Medical Contacts
- Special Safety Requirements
- Tank Utilization Dates
- Tank size and Accessories
- Special piping requests

#### 3) Site Meeting or Scheduling Call

Prior to finalizing the delivery schedule, a meeting or conference call is held with WWS and our customers required personnel to make sure all parties are coordinating well and have the same and accurate information.

This meeting is best done in person, but must at least be covered in a phone call, followed up by a brief email confirming the AST order details, delivery schedule, and noting special conditions, safety requirements, verification of pad preparation, etc.

#### KEY MEETING TOPICS:

- > Introduce all WWS key personnel to our customer's key personnel
- > Review what tanks are needed and what use they will be needing them for
- > Review AST scope of work, what is normally included, what is not
- Confirm AST size(s) to be used
- Assure a 20' working space around each tank for safe working area
- Permitting for AST (as needed)
- > Current site conditions and soil preparation requirements
- > Site access and truck route requirements, and any weather-related issues that could affect them
- Time line for rig up and rig down of the AST
- > Detailed drawings of the location layout for tank and piping placement
- > Details on "Fresh Water" source to fill the tank on the day of the set up
- > Assure a minimum of 24" of water the day of the setup to quickly and safely complete the job
- Identify what other charges could be incurred by the customer and result in standby time or additional charges
- Confirm customer is responsible for the used liner, residual solids left in the tank, removal of all radioactive NORM materials, and site reclamation
- Review any and all additional safety requirements the customer may have
- WWS to follow up with an email to review all changes made

#### 4) Site Soil Preparation

Preparation of the soils on site is required to form a dependable base for the AST. <u>Preparation of the tank pad is solely the responsibility of the customer/operating company.</u> WWS Soil Requirements are:

- Minimum soil compaction of 95% compaction
- > Soil testing results shall be shared with WWS if requested
- Site must be cleared and free of debris such as sticks, sharp rocks, and trash etc.
- WWS recommends soil compaction testing to be conducted via Standard Proctor Test (American Society for Testing and Materials {ASTM} Standard D698) or Modified
   Proctor Test (ASTM Standard D1557)
- Compaction test results must be provided to WWS prior to the commencement of AST construction upon request
- > Proof roll testing maybe be used if there is doubt of site compaction standards
- Grade of the inner AST area to be a maximum of .25% or 3" drop per 100' towards sump location
- Site shall be graveled and rolled prior to tank installation, utilizing gravel size 2B or smaller. (3/4" road grade preferred, or coarse sand with minimum thickness of 4 inches)
- > \*<u>Do Not Use</u>\* crushed rock as sharp edges could puncture the tank liner

Completions of all these steps will assure a smooth, safe, and seamless tank set up.

### 5) Pre-Mobilization Onsite Meeting

WWS's AST team will conduct a pre-mobilization onsite meeting with the customer that documents the customer requirements for the specific pad location and AST system.

### 6) CALL BEFORE YOU DIG "811"

Even though the customer or their subcontractor may have already called for utility locates for the sump hole, the WWS field supervisor should call the local or state underground utility location service again at least 3 days in advance before construction/digging begins. The ticket or reference number provided by the one-call service will then be documented. The following web site has contacts for all the states and provinces. <u>http://www.call811.com/state-specific.aspx</u>. **Call 811** in United States

### 7) AST Material Deliveries

Once the delivery route and schedule are established and the pre-project onsite inspection is completed, the AST materials can be delivered. Updates and notifications will be made as agreed to during the customer meeting. WWS delivery personnel will use a spotter for the equipment driver and should unload all materials safely taking extra care to avoid damage to liners, plates, and all other AST components. Should any problem arise during the scope of operations the WWS field supervisor will notify to correct customer contact to remedy the issue.

### Section 1.03 WWS AST Pre Rig Up Requirements

### 1) Loading Requirements

WWS will have the field supervisor complete a "**Dispatch Load In Load Out Sheet**" before and after the set-up and rig down of the AST system. This sheet will identify all the needed parts and accessories to complete the AST Rig Up. During Rig Down the "Dispatch load in load out sheet" is also filled out to ensure all parts and accessories are accounted for and in good working condition. In the event parts or accessories are missing and/or damaged the customer will assume full responsibility and be billed back for the parts and accessories.

### 2) Job Safety Analysis (JSA)

A job safety analysis (JSA) must be completed on-site prior to the beginning of any work. The JSA will be completed according to WWS protocol and safety programs. Customer's safety requirements will also be communicated during the JSA. All personnel, third party contractors, and customer representatives are expected to participate and sign the JSA when the JSA is completed.

### 3) Check Soil Conditions

### Preparation of the tank pad is solely the responsibility of the customer.

However, bad weather such as wind, rain, and snow events can change the soil conditions quickly. If soil conditions change the WWS field supervisor will notify the proper customer contact.

### 4) Proper Tank Positioning

Check proposed AST site to confirm that a 20' clear work area around the perimeter of the tank is possible to provide access for equipment and laydown area for AST materials and erection equipment

- > Check that the minimum setback distances to existing wells, power lines, etc. are met
- > Mark out the tank location using WWS marking equipment
- > Establish and mark out final location for the fill and suction tube(s) and stairs

### 5) Equipment (WWS provided)

All equipment is subject to daily inspection. (Check condition, rigging, oil, water, fuel and cleanliness.) Here is a list of the recommended equipment needed to set a tank. Actual equipment used will vary among region and specific projects.

- > One 40' and/or 60' extending straight or z boom man-lift
- > 10,000 lb. or greater capacity, rough terrain forklift (JGL 10-43A is preferred telehandler)
- Backhoe or small excavator with bucket
- Skid steer

### 6) Hand Tools Recommended

All hand tools are subject to daily inspection.

- Two 16' ladders
- ➢ Four 4 lb. sledgehammers
- > 100' or 200' tape measure
- 1 case of marking paint minimum
- ➢ Set of wrenches ¼" − 1 ½"
- ➢ Set of sockets ¼" − 1 ½"
- One small pry bar
- 8' rock bar (digging bar)
- > Five safety harnesses with retractable tethers
- Five retractable lanyards
- Duct tape
- Covered hook bladed knife
- > Three 40' lifting straps (minimum of 5,000 lb capacity)
- Three 20' 3/8" chains (must have visible certification tags)
- Two rolling head pry bars
- ➤ Two ½" impact guns
- Two sets of rigging chains
- Patch tape
- Rubbing alcohol
- Patch roller
- Leather gloves
- Wire brush or wheel with 4" angle grinder
- Generator
- Steel toed rubber boots
- All personnel must have Fire retardant clothing (FRs) Safety Hard Hats, Safety Glasses, crush resistant gloves and any safety requirements from customer

### Section 1.04 AST Tank Rig Up Procedure

WWS Field Supervisor will double check all paper work and location prior to setup to assure everything is correct and ready to set the AST.

#### 1) Tank Layout

- Determine center of tank and mark with paint. Place a non-abrasive item on the center point; preferably a sandbag. This will be used to find the center of tank after liners have been placed
- Measure and double check minimum distance from tank center to existing wells or other set backs
- Measure and paint a line to mark the circumference of tank for panel placement using WWS special design marking tool
- Also mark 15' outside the tank circumference as this will show where the liner should reach once fully stretched flat. This will assure enough liner is present to go over tank walls once placed

#### 2) Initial Tank Erection Process

- > Determine where suction pipe is to be located in the tank
- Dig at least 4' wide x 6' long x 16" deep sump hole for over the wall suction pipe to set into and taper the edges so there are no sharp corners of the excavation. Or dig 3' wide x 12' long x 10" deep sump hole for undermount suction pipe
- Remove any sharp stones and debris for the digging process
- If multiple suction manifolds are required, the sumps should have a minimum of 15' of separation

#### Attention:

Barricade any sump pit with appropriate cones, tape, equipment, and/or have a hole watch if left open.

- All tank set-ups will utilize a standard 10oz geotextile that will be laid on the grounds surface to act as a padded protector for the liner
- A Standard LLDPE 30 mil or 40 mil liner will then be used as the primary containment, but may also be used as a secondary containment within the tank upon request.
- Check customer specifications and regulatory permitting to assure proper liner and containment requirements are meet for ASTs
- Organized crew inspection walks for the entire tank base area will be performed to pick up any sharp stones or other sharp debris that could damage the liner
- The geotextile pad can now be deployed out fully at this point. It should reach beyond the tank circumference paint lines by 1'-4'
- Once geotextile is completed the liner can be fully deployed. Crews will double check that the liner will reach to the 15' marks beyond the tank circumference
- > Crews will then perform a visual inspection of the liner and repair any defects as necessary
- Fold the liner towards the middle of the tank until tank circumference paint line is fully exposed

#### 3) Secondary Containment Liners and Installation

- If tank system requires a secondary liner and leak detection system this will be installed on top of the first liner
- WWS Field Supervisor will direct the installation of the various parts and layers of the secondary containment system

- For example, a 220-mil geo grid mesh (Reference Section 1.16 for Spec) or other suitable approved spacer material can be installed between the top and bottom liner layers to provide a separation for to water flow. Installation of inspection pipes into to the designed low points of the tank will later be used for leak inspections
- > Install any other customer required components for the leak inspections if needed
- > Unroll top liner over geo grid to completed the secondary containment system
- Follow the same setup guidelines for a one liner system for the two-liner system, and make sure to complete the components installation fully once the first liner is clamped.

### 4) Tank Wall Erection

- > Field Supervisor will complete a visual inspection of each panel as it is prepared to be placed
- The first tank panel will be placed and secured using the backhoe bucket
- Once backhoe fully secures the panel the telehandler can then get the next panel. Crews will continuously provide operators with spotters during all operations
- > If higher winds exist crews are cautioned to pay special close attention to all operations
- > Crews will repeat the panel placement process until entire tank is erected
- Personnel secured on man lift or using a ladder (depending on customer policies) then secure the panels in place with 14 retainer pins per panel.

#### ATTENTION:

Proper hand and foot placement is crucial when connecting AST panels. Keep hands and feet a safe distance from pinch points. Discuss where these pinch points are located when reviewing the JSA. Keep the joints in mid-range; i.e. palms are located between waist and shoulders. Create an awareness that never goes away and designate one individual to enforce the awareness when setting panels.

- Roll up excess geo pad into minimum 6" diameter cylinders around the inside of the tank ring to help support the liner at the base of the tank wall as the tank is being filled.
- Prior to lifting liner into place against inside panel, add geo strips over all panel connections points and use spray glue to secure in place
- Prior to covering sump with the geo pad or liner, confirm sump excavation has smooth sides and corners, and that no sharp stones are present.

### 5) Proper Liner Placement and Clamping

- After 3 or more panels are set, and all liner protections are complete, crews inside the tank can begin to hand liner up to crews outside the tank that are in the manlift
- Crew of 2 inside the tank wall unfolds and pulls the liner toward each panel (final connection of last panel will not be made until all liner to that point is pulled and secured to avoid confined space, all personnel must be out of tank before walls are closed)
- The inside crew of 2 works with the manlift crew of 2 located outside to pull the liner up and over the top of each panel. The man lift crew lifts the liner using ropes/straps gently lowered and attached (by the inside crew). The man lift crew lifts a small liner section to

the top of the panel and folds it over the top of the panel, being sure there is enough slack in the liner inside the panel wall

- Proper slack or excess liner on the vertical wall can be tested by the inside crew. The crew will pin the liner to the bottom of the wall with their boot and pull liner at chest level outwards away from the wall. There should be about 3' from wall to liner when being pulled. This is the appropriate amount of slack. If crew ever has doubt that the liner slack may not be enough WWS's experience has proven more slack the better, so just give it a little more slack if needed
- NOTE: The crew must allow sufficient slack in the liner at the wall to allow for liner movement during filling and draining.

## ATTENTION: Never place hands on the railing of the man basket that faces the AST panel. Proper hand placement would be the side or back rail.

- Once a section of liner is positioned properly (with liner slack inside the tank) and over the top of each panel wall, the man lift crew secures the top of the liner with clamps. (Tools in basket secured with tool lanyards) NOTE: Each clamp is notched where D-rings on the top of each panel are located. This notch acts as an added safety retainer once clamps are fully tightened. Each panel will receive 2 liner clamps
- Crews will continue to clamp until they have reached the final panel. Crews will leave this small area of liner down until all internal piping is completed

#### 6) Installing Tank Accessories

- Install safety stair system, fill piping, and suction piping. Ensure that stair system and piping are appropriately secured to the tank walls with ratchet straps of chains
- Assemble all interior piping and assure any connections or sharp points are fully wrapped in geo material for protection

### 7) AST Completion Steps

- Close final panel and secure with pins
- Lift liner and secure at the closure point to finish clamping process
- > Trim liner and allow approximately 2' of liner to hang over edge of tank.
- Begin to fill the tank with water and monitor filling process
- Inspect all connections and equipment, confirming at least 2 liner clamps are in place on top of each panel
- > Have a minimum of 24 inches of water put in the tank to hold liner in place
- ➢ Fill tank and monitor
- > Perform periodic inspections of the tank to ensure everything is in proper working order
- > Every time a tank is fully emptied and refilled, an inspection must be performed
- Water should NEVER go below 12 inches at the LOWEST level in the tank. (Mark liner as a caution).

NOTE: Filling process may begin as early as  $\frac{3}{4}$  of the tank wall panels are set. Only fresh water can be used if filling while personnel is in the tank. Reasons for early filling is to assist with windy days as the water weight help to hold liner in place. It is recommended no personnel be in the take with more than 6" of water.

### Section 1.05 AST In Use Operations

### 1) Inspections and Monitoring

AST Operation Phase includes weekly AST monitoring, leak detection, and identifying potential hazards that may have developed, change on-site conditions or tank use. If the tank is drained, it should be secured from wind impacts and the liner inspected and re-positioned (to provide sufficient slack during filling) prior to refilling. Specifically, it may be necessary to rearrange the liner folds at the walls prior to refilling if the wind has shifted the liner folds when the tank was empty.

If changes are noted, they should be communicated to the WWS Manager/Field Supervisor.

CAUTION – If conditions are observed that could indicate an imminent tank failure, clear the

area immediately. Advise others in the vicinity to do so also and contact the customer to drain the tank.

### 2) Initial Leak Detection and Liner Repair Notify BLM and NMOCD if leak reaches the ground

In the event of a leak in the tank due to a hole in the liner, the following steps should be followed.

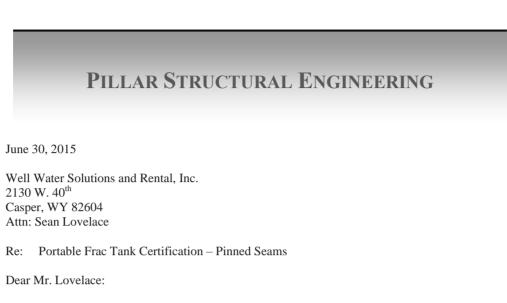
- If there is a question that it is in fact a leak from the AST, a dye test or a pH balance test may need to be performed on both the water in the tank and on the ground using approved dye or a properly calibrated pH meter. Third party test results are recommended.
- If the leak is found to be coming from the tank, narrow down from which panel the leak is originating.
- > Use a strap or rope to mark the point where the water is coming out of the tank.
- Determine if the water is coming out high or low on the tank.
- Locate the puncture or hole in the liner.
- > Empty the tank to the point of damage in liner if necessary.
- > Clean area of liner that needs to be repaired.
- Cut out piece of material (patch or tape) to overlay liner.
- Either weld the patch to the injured area in the liner or stick the tape (2 types dry or underwater) over the leak.
- Make sure puncture is completely covered.
- Monitor as needed.

### Section 1.06 WWS AST Rig Down Procedure

The AST breakdown follows the reverse order of the setup steps presented in the AST Rig Up Procedure above. The sump will be filled in with the same material taken out during excavation.

The customer is responsible for draining and disposing of all liquids and residual solids that have accumulated in the tank. Additionally, the customer is responsible for proper off-site management or recycling of the liner and geo pad materials, and final grading and/or reclamation of AST site. Customer is responsible for any removal of radioactive NORM materials before WWS crews can rig down any tank.

### Section 1.07 WWS AST Engineering Stamps



Per your request our office has performed a structural analysis of the portable frac tanks as well as the associated accessories. This analysis was performed to determine that the tanks meet the required strength criteria under operating conditions according to the AISC Manual of Steel Construction.

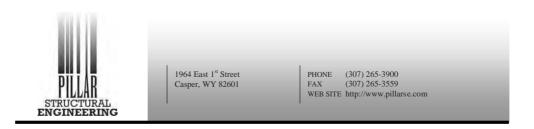
The tanks range in diameter from approximately 81 to 190 feet and are 11 feet, 8 inches in height and are designed to store water. They are constructed of individual steel reinforced panels that are connected together with a patent pending steel pin system.

The following tanks sizes were included in the analysis:

- ② 10,000 BBL Approximately 81'Ø
- ② 20,000 BBL Approximately 108'Ø
- ② 30,000 BBL Approximately 135'Ø
- 40,000 BBL Approximately 156'Ø
- Inspirately 120 2
   50,000 BBL Approximately 176'Ø
- So,000 BBL Approximately 170 S
   55,000 BBL Approximately 183'Ø
- ③ 60,000 BBL Approximately 190'Ø

The tanks are constructed of the following materials:

- ② Tank Panels ASTM A36, 36 ksi Steel Plate
- Derizontal & Vertical Framing ASTM A500, Grade B, 46 ksi Structural Steel Tubing
- ② Connecting Pins ASTM A36, 36 ksi Steel Round Bar



June 30, 2015 Page 2 of 2

Our office has determined that the portable frac tanks, as described herein, are capable of supporting the operating load conditions in conformance with the AISC Manual of Steel Construction.

Calculations of this analysis can be provided upon request.

If you have any questions or require additional information please contact our office.

Sincerely,

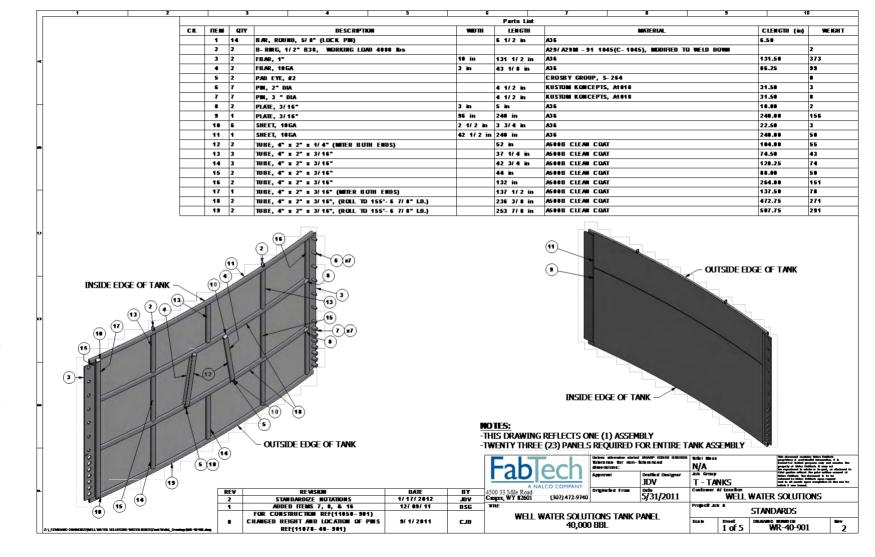
Bryan Prosinski, P.E., S.E. Pillar Structural Engineering



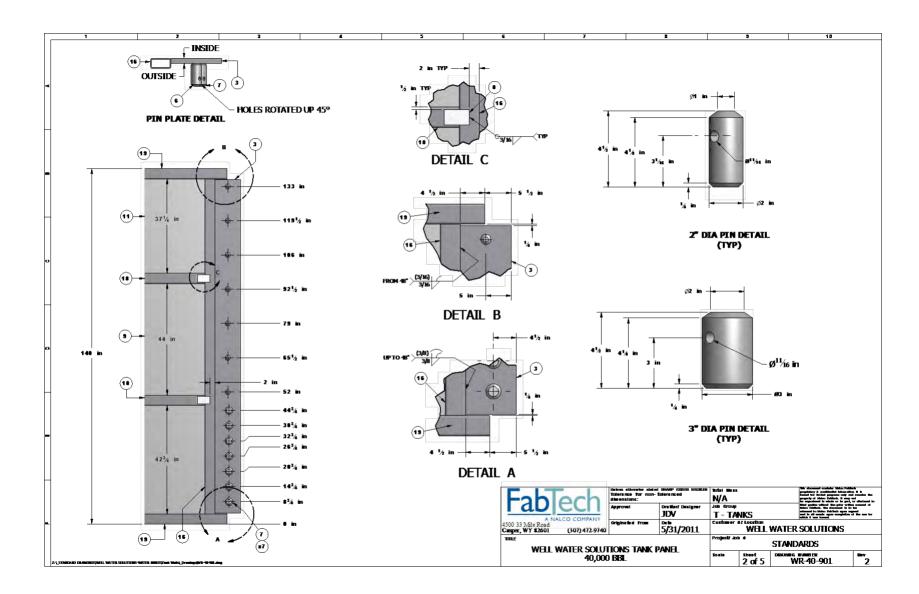


# Section 1.08

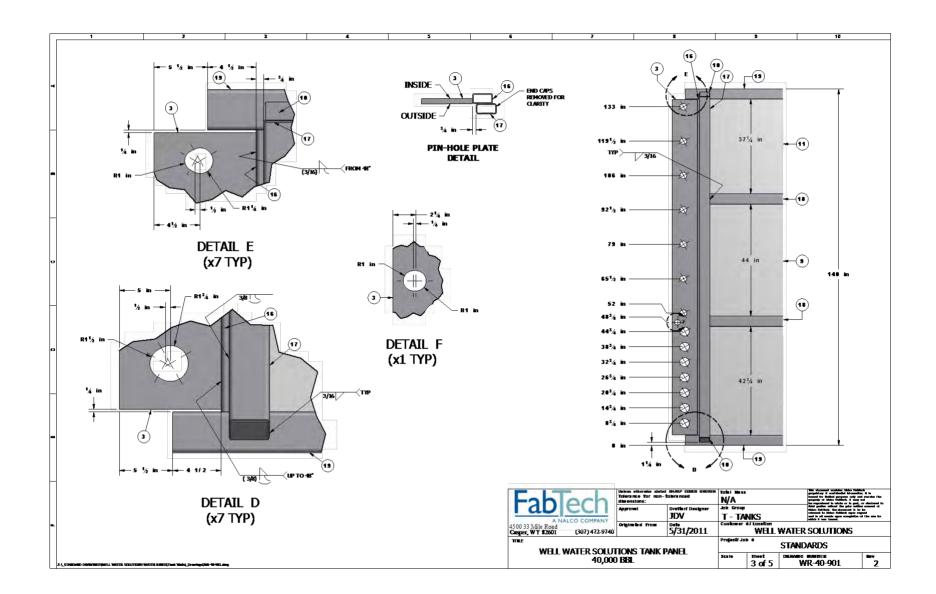
# WWS AST Engineering Specs



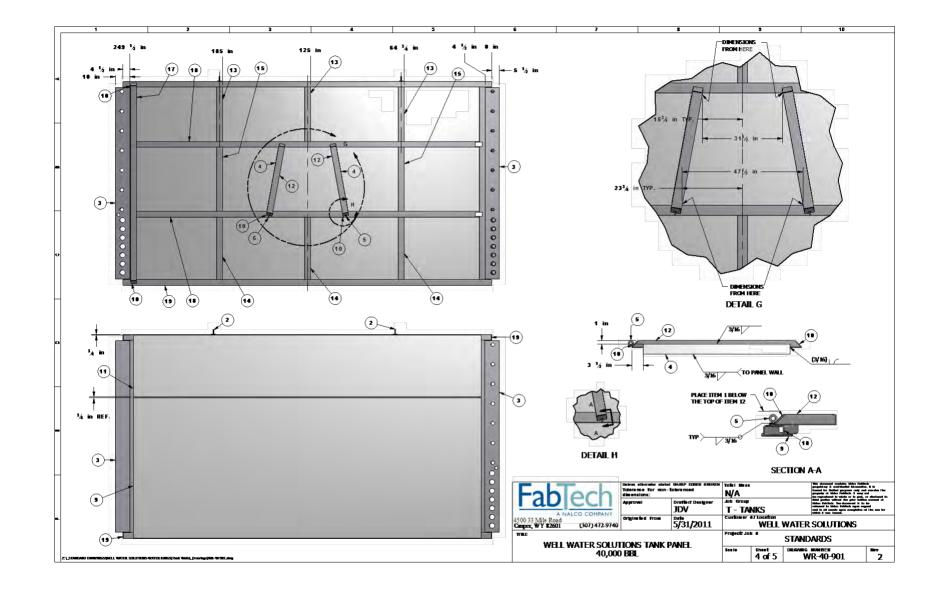
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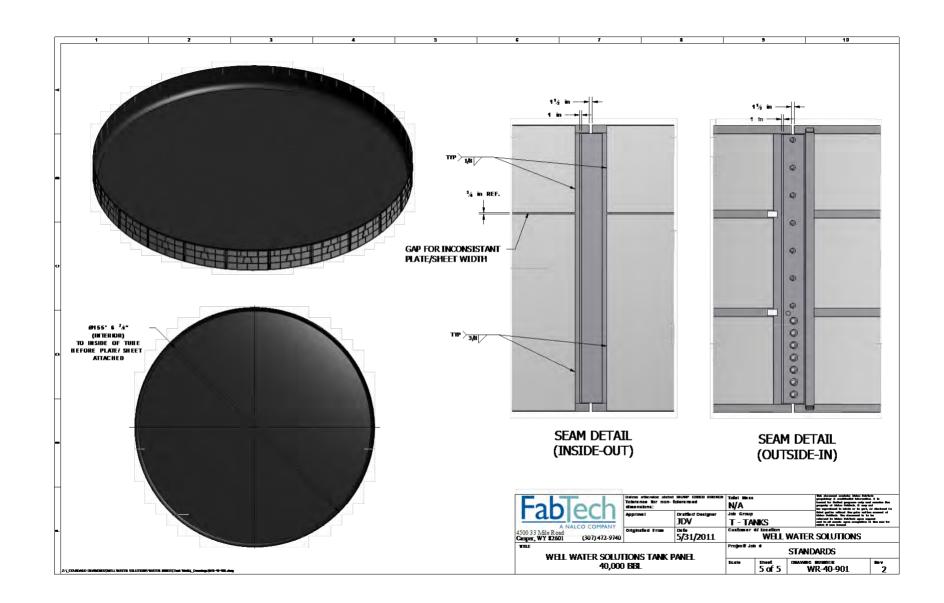


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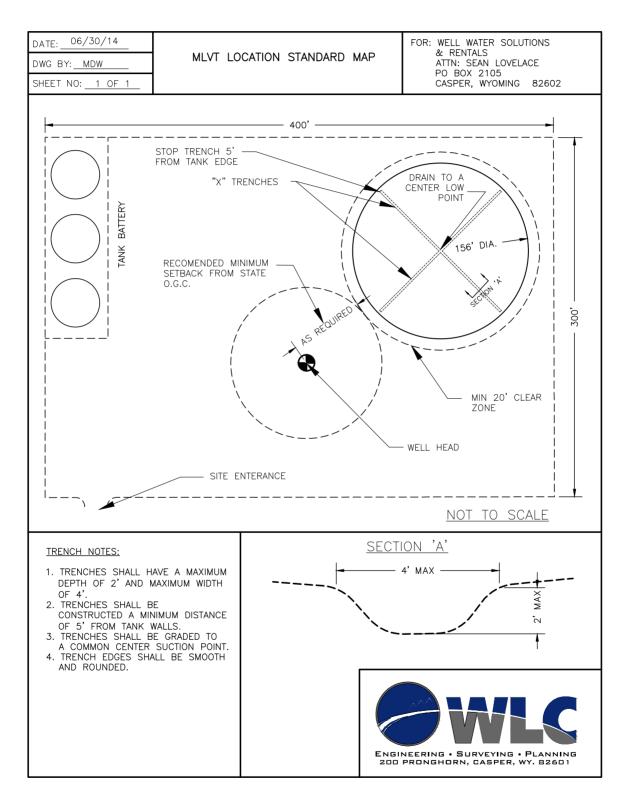


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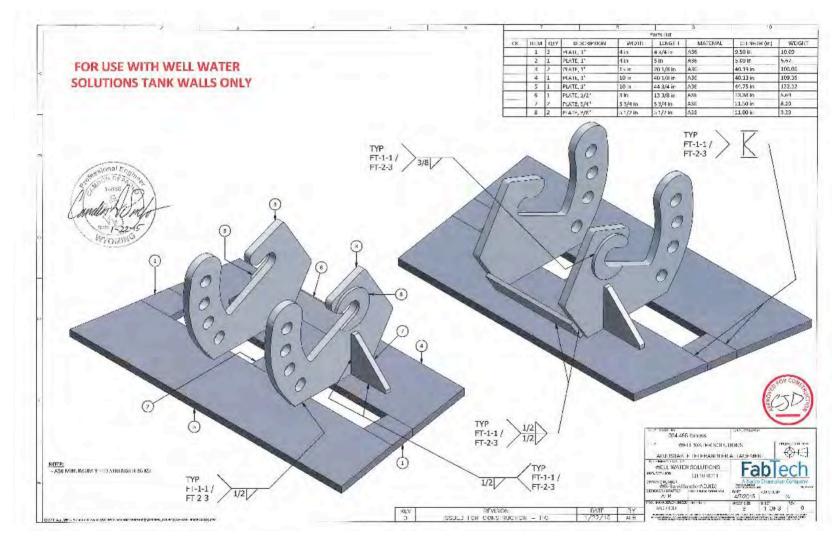


### Section 1.09 Proper AST Setback and Location Sample

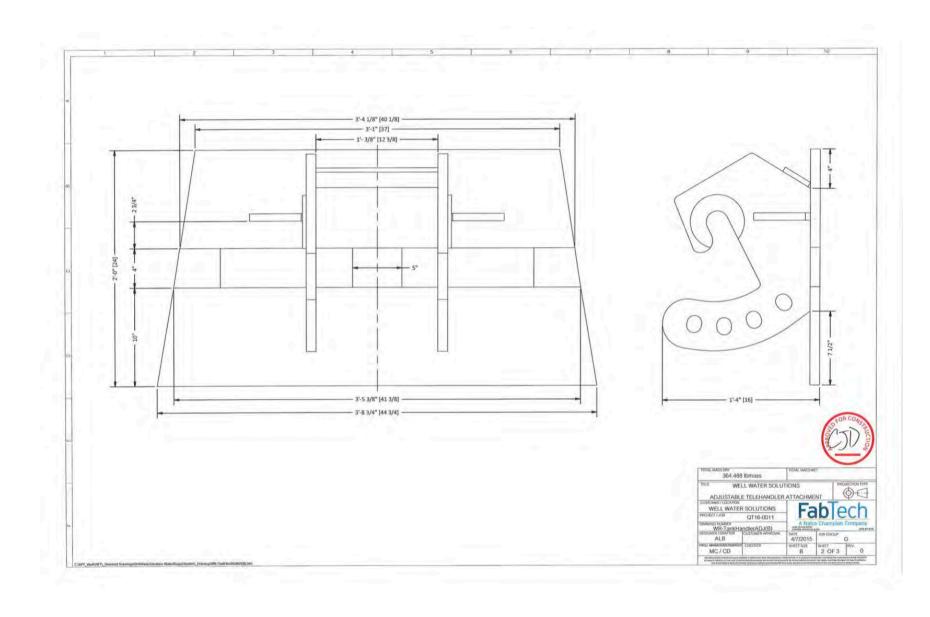


# Section 1.10

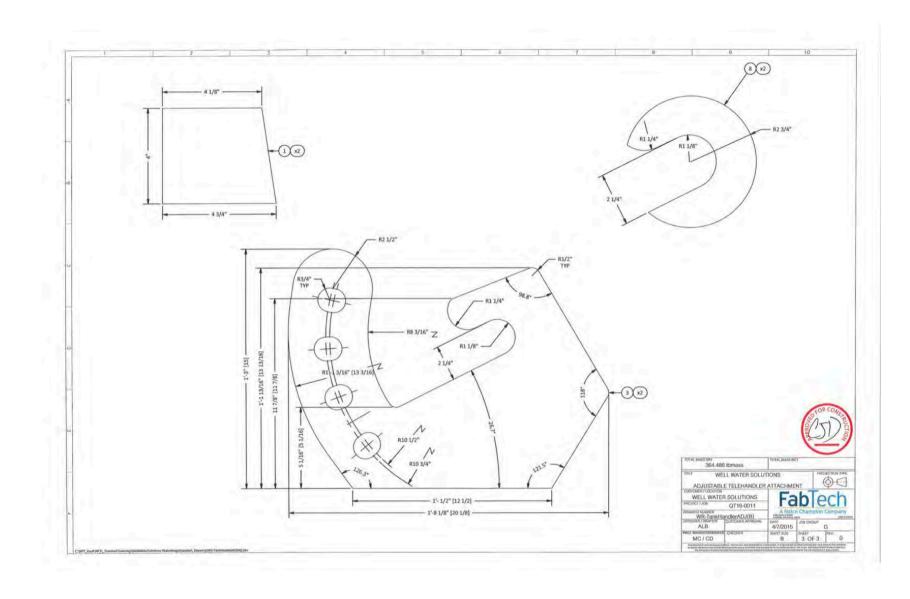


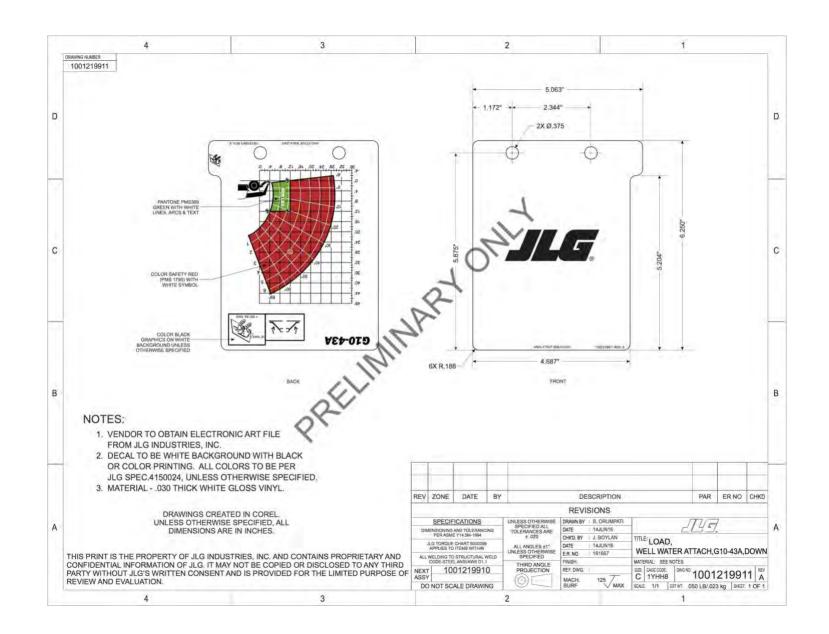


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Section 1.13 Geomembrane Fabrication Manual and Testing Chart

# MLVT GEOMEMBRANE PANEL FABRICATION MANUAL

## Well Water Solutions, Inc.



Panalt Prove

Colorado Lining International Parker CO 80138 800-524-8672/303-841-2022 Fax: 303-841-5780 www.coloradolining.com

### TERMINOLOGY

The following definitions will be used throughout this document.

**Geomembrane Manufacturer**- The party responsible for compounding resin into geomembrane roll goods.

**Geomembrane Fabricator**- The party who is responsible for welding the geomembrane roll goods, through factory fabrication using controlled welding methods, into geomembrane panels. **Colorado Lining International – 800-524-8672** 

**Geomembrane Installer** -The party responsible for placing and/or joining geomembrane panels in the field or on the job site.

**Geomembrane Sheet** -The product of the Geomembrane manufacturer, provided on rolls to the fabricator.

**Geomembrane or Panels or Geomembrane Panels** -The term applied to multiple geomembrane sheets that have been welded together, through factory fabrication, under controlled conditions. The actual size of the panels will depend upon weight, mil thickness, and design configurations.

**Sample** -The piece of liner or seam section taken for testing. It is usually large enough to contain specimens for a series of tests.

Seam -The completed process of welding two geomembrane sheets together.

**Specimen** -The term applied to an individual part of a sample. Specimens are used to test peel and shear values of a welded seam.

**Welding** -The process whereby two sheets or panels of geomembrane are joined together.

**MLVT** – Modular Large Volume Tank

**MLVT Geomembrane Liner** – One or more factory fabricated Geomembrane Panel(s) for placement inside an engineered containment ring.

*Provided by Colorado Lining International 1-800-536-8672*  1

### 1.0 GENERAL

### 1.1 Products

A. The geomembrane material shall be 30 to 60 mils thick, as specified. The geomembrane shall be manufactured consisting of first quality ingredients. The finished compound shall be uniform in color, thickness, size and surface texture.

### 1.2 Markings

A. In the case of round tanks, panels shall include a highly visible "cross hair" style marking denoting the center point of the panel to coincide with the center point of the tank. Radial spoke-like markings will be painted on the panel surface to assist with field measures to assure vertical alignment up the tank walls.

### 2.0 Subgrade Preparation

- A. The Earthwork Contractor shall be responsible for preparing and maintaining the subgrade in a condition suitable for installation of MLVT Geomembrane Panel. Any damage to the surface caused by weather conditions or other conditions must be repaired prior to MLVT Geomembrane Panel deployment. The installer will submit, prior to installing the MLVT Geomembrane Panel, written approval of the subgrade surface on which the MLVT Geomembrane Panel will be installed.
- B. All surfaces in contact with the MLVT Geomembrane Panel must be free of sharp stones, stones over 3/8" in diameter, sticks and other debris that can puncture or tear the MLVT Geomembrane Panel. No standing water, mud, snow or excessive moisture should be on the subgrade when the MLVT Geomembrane Panel is deployed. Subgrade should be constructed of a firm stable material compacted to a 95% proctor.

### 3.0 Deployment of MLVT Geomembrane Panels

- A. The MLVT Geomembrane Panel shall be placed at the edge of the tank layout and be lined up with the centerline of the tank layout. Unroll the MLVT Geomembrane Panel down the centerline of the tank layout. Verify the markings on the MLVT Geomembrane Panel line up with the tank layout. If needed adjust the placement of the MLVT Geomembrane Panel prior to proceeding with installation.
- B. The MLVT Geomembrane Panel is then unfolded in the perpendicular direction to which it was unrolled in one direction. The next step is to unfold the MLVT Geomembrane Panel in the opposite direction of the first unfold direction.
- C. See sketch at end of document for clarification of these steps.

### 4.0 MLVT Geomembrane Representative Welds

A. At the start of each day's work and once every 4 hours thereafter, before any welding machine shall be deployed on a liner panel, a sample of a representative seam shall be produced and evaluated for each welding machine to be utilized.

2

Provided by Colorado Lining International 1-800-536-8672 Representative welds shall also be required if there is a change in environmental conditions. Representative samples shall be prepared non-destructively using strips of geomembrane cut from excess sheets of liner being seamed. Peel and sheer samples are to be tested with a calibrated tensiometer. Field seam welding shall commence only after successful representative seam test results are achieved by each machine.

B. Test results shall be representative of subsequently made seams on an actual liner fabricated after the test. There shall be one representative seam evaluation made every four hours and on each machine utilized. Representative welds shall be recorded on the CLI Seam Quality Control Form which shall be available to customers upon request.

### 5.0 Seam Testing Criterion

Samples shall be non-destructive, not requiring patching of fabricated panels. Four test specimens (2 shear and 2 peel) shall be cut from each seam sample and tensiometer tested for bonded seam strength and peel adhesion. All test results shall be recorded in the Seam Quality Control Form.

A. Tensiometer Peel Strength Test:

Peel adhesion shall be in accordance with ASTM D 7747. In seam samples when tested in peel, failure shall occur resulting in a Film Tearing Bond (or "FTB"). The tensiometer peel test provides a numerical value for the peel strength achieved in addition to visually inspection for film tearing bonds. Samples should be 1" wide centered over the seam.

B. Tensiometer Tensile Strength Test:

Samples shall be tested with a tensiometer and evaluated for bonded seam strength (shear) using method ASTM D 7749.

- C. Shear and peel test results shall conform to either GRI GM 19 requirements or to the manufacturer's requirements.
- D. All Field Seams shall be 100% tested by high pressure air lance in accordance with ASTM D 4437.

### 6.0 Field Thermal Wedge Weld Seaming Procedures

4 to 6 inches per NMOCD Rule

- A. Adjacent MLVT Geomembrane Panels shall be overlapped by approximately 4" for fusion welding. Panel edges to be seamed shall be clean of all foreign matter or debris before seaming commences. Welding can occur once the sheets to be joined have been cleaned and brought into their exact position.
- B. When starting a new weld, the machine shall be manually placed into the overlapped sheet of material.

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- C. Welder alignment and temperature shall be monitored during the seaming process and adjustments will be made as necessary. The welded seams must be 100% visually inspected as welding machinery advances.
- D. All cross seams or "T" intersections caused by material roll splices where 3 layers of membrane material occur shall be patched where they intersect with 3" or larger diameter patches of the MLVT Geomembrane material. Patches shall be applied by use of a hand held heat gun and seam roller. All patches and repairs shall be 100% tested by high pressure air lance or vacuum box in accordance with ASTM D 4437 and ASTM D 5641.
- E. Should a defective seam be found, welding shall be ceased until the cause of the defect is determined and rectified and the seam is repaired. Documentation of the defect and repair shall be recorded on the Seam Quality Control Form.

### 7.0 Fold back of MLVT Geomembrane Panels

A. Once all field seaming is completed the outer limits of the MLVT Geomembrane Panels need to be folded back on top of themselves far enough to provide enough room for assembly of the steel tank sections without damage to the system.

### 8.0 MLVT Geomembrane Panel final deployment

- A. Once the steel walls are assembled they need to be inspected for any sharp surfaces that could damage the MLVT Geomembrane Panels and there needs to be a support material placed as a chamfer at the transition from the wall to the subgrade to eliminate the possibility of stressing the MLVT Geomembrane panel at the 90 degree transition. This support material can be sand tubes, precut foam, etc.
- B. Next the MLVT Geomembrane Panels need to be placed up and over the walls. This step is completed with the assistance of equipment used to lift the edge of the MLVT Geomembrane Panel up the height of the steel wall. Enough material should be lifted up and over the wall to create the proper overhang so the liner does not fall back off the wall while the clamping system is installed.
- C. The MLVT Geomembrane Panels shall be protected at all times from damage and all equipment and methods used to lift, place and clamp shall not damage the MVLT GEomembrane Panel and shall not impart excess stress in the MVLT Geomembrane Panels and thermally welded seam areas.
- D. ALL tank panel erection, assembly, placement and lifting of MVLT GEomembrane Panel is by others. CLI shall not be responsible for damages to the MVLT Geomembrane Panel after delivery / customer pickup or once installation is completed, if performed by CLI.

End of Specification

Provided by Colorado Lining International 1-800-536-8672 4

S Pass/Fail Welding T Technician		ling ician Welder No.	
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COLORADO LINING INTERNATIONAL 1062 Singing Hills Road Parker, Colorado 80138 / 1-800-524-8672 / 303-841-2022 / Fax 303-841-5780 / www.coloradolining.com

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# **Quality Control Air Testing**

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Section 1.14 Geomembrane Installation Manual

# MLVT GEOMEMBRANE PANEL INSTALLATION MANUAL

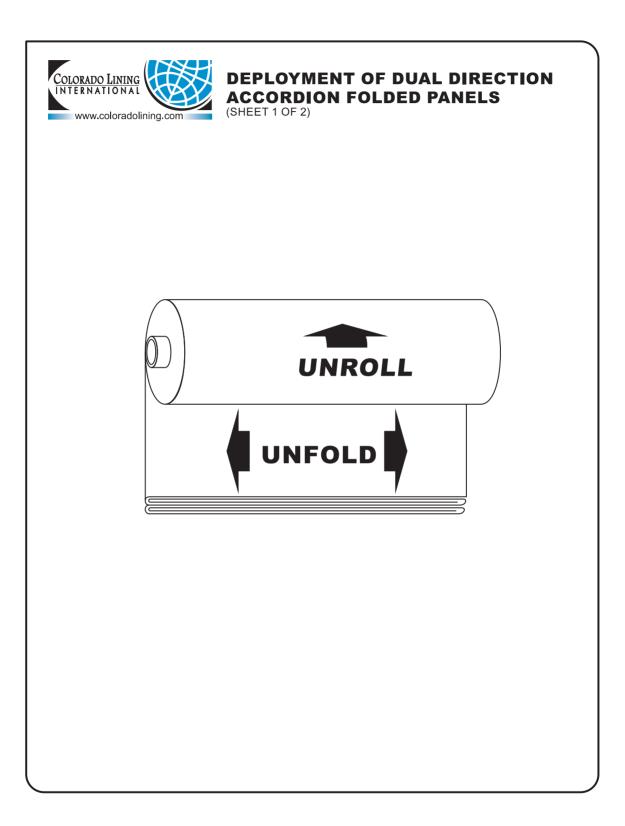
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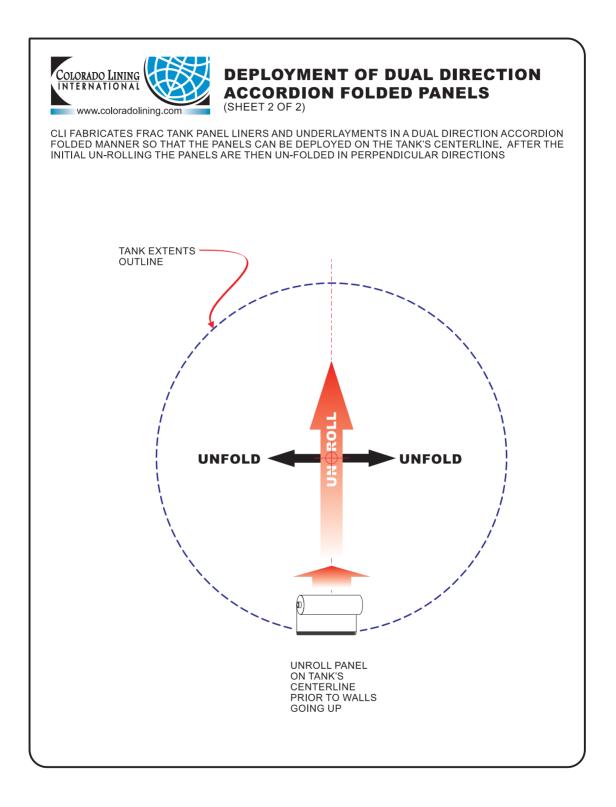


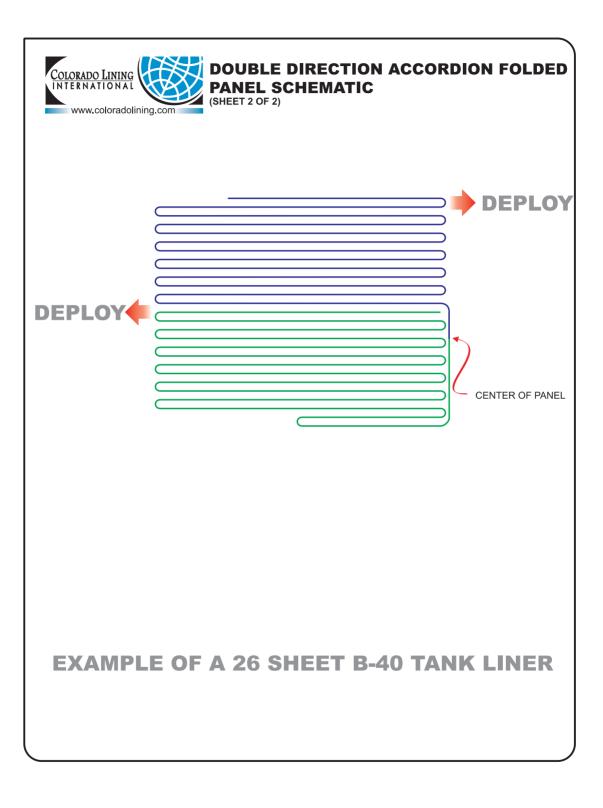
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### Section 1.15 WWS Preferred Liner Spec or Comparable Substitute



19103 Gundle Road Houston, TX 77073 가가에 바가가에 바가 가지 77073 281 230 8650 Fax www.gseworld.com

January 22, 2018

Western ProLine 184 Hwy 59 North Miles City, MT 59301

RE: GSE LLDPE Geomembrane APermeability

### **Certification of Compliance**

The undersigned, being qualified and authorized to do so, hereby certifies that GSE High Performance 30 mil Nominal and GSE High Performance 40 mil Nominal UltraFlex LLDPE Geomembranes will meet a permeability of  $\Box$  1 x 10<sup>-12</sup> cm/s when tested per ASTM E96.

Sincerely,

lai

Miguel Garcia GSE Technical Support

MG18-0005

### **TECHNICAL NOTE**

### **Chemical Resistance Chart**

GSE is the world's leading supplier of high quality, polyethylene geomembranes. GSE polyethylene geomembranes are resistant to a great number and combinations of chemicals. Note that the effect of chemicals on any material is influenced by a number of variable factors such as temperature, concentration, exposed area and duration. Many tests have been performed that use geomembranes and certain specific chemical mixtures. Naturally, however, every mixture of chemicals cannot be tested for, and various criteria may be used to judge performance. Reported performance ratings may not apply to all applications of a given material in the same chemical. Therefore, these ratings are offered as a guide only.

		Resis	tance at:			Resis	tance at:
Medium	Concentration	20° C (68° F)	20° C (140° F)	Medium	Concentration	20° C (68° F)	20° C (140° F)
A				Copper chloride	sat. sol.	s	s
Acetic acid	100%		L	Copper nitrate	sat. sol.	S	S
Acetic acid	10%		s	Copper sulfate	sat. sol.	S	S
Acetic acid anhydride	100%	S	L	Cresylic acid	sat. sol.	L	_
Acetone	100%	L	L	Cyclohexanol	100%	S	S
Adipic acid	sat. sol.	S	S	Cyclohexanone	100%	S	L
Allvi alcohol	96%	s	s	D			
Aluminum chloride	sat. sol.		s	Decahydronaphthalene	100%	s	L
Aluminum fluoride	sat. sol.	s	s	Dextrine	sol.	s	s
Aluminum sulfate	sat. sol.		s	Diethyl ether	100%	Ĺ.	_
Alum	sol.		ŝ	Dioctylphthalate	100%	s	L
Ammonia, aqueous	dil. sol.		s	Dioxane	100%	s	s
Ammonia, gaseous dry	100%		s	F	100%	9	0
Ammonia, liquid	100%		s	Ethanediol	100%	s	s
Ammonium chloride	sat, sol.		S	Ethanol	40%	S	i i
Ammonium fluoride	sol.		S	Ethyl acetate	100%	S	U
Ammonium nitratesat, sol.	soi.	S	-	Ethylene trichloride	100%	а U	Ŭ
Ammonium sulfate	sat. sol.		s	E E E E E E E E E E E E E E E E E E E	100%	5	0
Ammonium sulfide	sol.		s	F Ferric chloride	sat. sol.	S	s
Amyl acetate	100%		L	Ferric nitrate	sol.	s	S
Amyl alcohol	100%		L	Ferric sulfate		S	S
B	100%	5	L	Ferrous chloride	sat sol. sat sol.	S	S
Barium carbonate		s	s			S	S
	sat. sol.		s s	Ferrous sulfate	sat. sol.	U	U
Barium chloride	sat sol			Fluorine, gaseous	100%		
Barium hydroxide	sat sol		S	Fluorosilicic acid	40%	S S	S S
Barium sulfate	sat sol		S	Formaldehyde	40%		
Barium sulfide	sol.		S	Formic acid	50%	S	S
Benzaldehyde	100%		L	Formic acid	98-100%	S	S
Benzene			L	Furfuryl alcohol	100%	S	L
Benzoic acid	sat. sol.		S	G			
Beer	-		S	Gasoline	-	S	L
Borax (sodium tetraborate)	sat. sol.		S	Glacial acetic acid	96%	S	L
Boric acid	sat. sol.		S	Glucose	sat. sol.	S	S
Bromine, gaseous dry	100%		U	Glycerine	100%	S	S
Bromine, liquid	100%		U	Glycol	sol	S	S
Butane, gaseous	100%		S	H			
1-Butanol	100%		S	Heptane	100%	S	U
Butyric acid	100%	S	L	Hydrobromic acid	50%	S	S
C				Hydrobromic acid	100%	S	S
Calcium carbonate	sat. sol.		S	Hydrochloric acid	10%	S	S
Calcium chlorate	sat. sol.		S	Hydrochloric acid	35%	S	S
Calcium chloride	sat. sol.		S	Hydrocyanic acid	10%	S	S
Calcium nitrate	sat. sol.		S	Hydrofluoric acid	4%	S	S
Calcium sulfate	sat. sol.		S	Hydrofluoric acid	60%	S	L
Calcium sulfide	dil. sol.		L	Hydrogen	100%	S	S
Carbon dioxide, gaseous dry	100%	S	s	Hydrogen peroxide	30%	S	L
Carbon disulfide	100%	Ĺ	Ū	Hydrogen peroxide	90%	S	Ū
Carbon monoxide	100%	S	s	Hydrogen sulfide, gaseous	100%	S	s
Chloracetic acid	sol.	S	s	Lactic acid	100%	S	s
Carbon tetrachloride	100%		Ū	Lead acetate	sat. sol.	s	_
Chlorine, aqueous solution	sat. sol.		Ū	Magnesium carbonate	sat sol	s	s
	100%		U	Magnesium chloride	sat. sol.	ŝ	s
Chlorine, gaseous dry				Magnesium hydroxide	sat. sol.	s	s
Chloroform	100%		U	Magnesium nitrate	sat. sol.	S	S
Chromic acid	20%		L	Maleic acid	sat. sol.	s	S
Chromic acid	50%		L	Mercuric chloride	sat sol.	s	s
Citric acid	sat. sol.	S	S	Mercuric cyanide	sat. sol.	s	s
				Mercuric cyanide Mercuric nitrate	sol.	5	5
				mercuric nitrate	501.	3	3

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### Section 1.16 Geo Grid Mesh Spec



SKAPS Industries 571 Industrial Parkway Commerce, GA 30529 (U.S.A.) Phone (706) 336-7000 Fax (706) 336-7007 e-mail: <u>info@skaps.com</u>

### SKAPS TRANSNET™ (TN) HDPE GEONET 220

### SKAPS TRANSNET<sup>™</sup> Geonet consists of SKAPS GeoNet made from HDPE resin.

Property	Test Method	Unit	<b>Required Value</b>	Qualifier
Geonet				
Thickness	ASTM D 5199	mil.	220±20	Range
Carbon Black	ASTM D 4218	%	2 to 3	Range
Tensile Strength	ASTM D 7179	lb/in	45	Minimum
Melt Flow	ASTM D 1238 <sup>3</sup>	g/10 min.	1	Maximum
Density	ASTM D 1505	g/cm <sup>3</sup>	0.94	Minimum
Transmissivity <sup>1</sup>	ASTM D 4716	m²/sec.	2x10 <sup>-3</sup>	MARV <sup>2</sup>

Notes:

- Transmissivity measured using water at 21 ± 2°C (70 ± 4°F) with a gradient of 0.1 and a confining pressure of 10000 psf between stainless steel plates after 15 minutes. Values may vary between individual labs.
- MARV is statistically defined as mean minus two standard deviations and it is the value which is exceeded by 97.5% of all the test data.
- 3. Condition 190/2.16

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Visit our Web site at www.skaps.com

Section 1.17 Patents and Patent Protections



US008376167B2

### (12) United States Patent Lovelace et al.

### (54) PORTABLE RESERVOIR FRAME

- (75) Inventors: Sean Michael Lovelace, Casper, WY (US); Christopher Jason Songe, Casper, WY (US)
- (73) Assignee: Energy Innovations, LLC, Casper, WY (US)
- (\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.
- (21) Appl. No.: 13/469,883
- (22) Filed: May 11, 2012

### **Prior Publication Data**

US 2012/0223073 A1 Sep. 6, 2012

### **Related U.S. Application Data**

- (63) Continuation of application No. 13/245,492, filed on Oct. 21, 2011.
- (51) Int. Cl.

(65)

- **B65D 6/00** (2006.01)
- (52) U.S. Cl. ..... 220/4.17; 220/4.16; 220/693; 220/567; 220/4.12

# (10) Patent No.: US 8,376,167 B2 (45) Date of Patent: Feb. 19, 2013

See application file for complete search history.

### (56) References Cited

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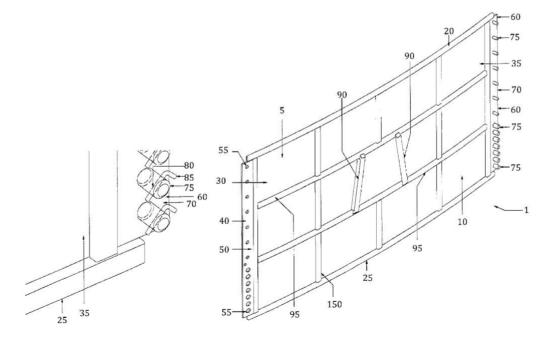
Primary Examiner — Anthony Stashick

Assistant Examiner — Christopher McKinley (74) Attorney, Agent, or Firm — Gordon Silver, Ltd.; Ronald C. Gorsché

### (57) ABSTRACT

A portable reservoir frame composed of interlocking panels secured by a series of flanges having holes and pegs. An inner liner to hold liquid inside the reservoir frame is presented.

### 16 Claims, 11 Drawing Sheets



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US008365937B2

### (12) United States Patent Lovelace et al.

### (54) PORTABLE RESERVOIR FRAME

- (75) Inventors: Sean Michael Lovelace, Casper, WY (US); Christopher Jason Songe, Casper, WY (US)
- (73) Assignee: Energy Innovations, LLC, Casper, WY (US)
- (\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.
- (21) Appl. No.: 13/469,845
- (22) Filed: May 11, 2012

### (65) Prior Publication Data

US 2012/0234829 A1 Sep. 20, 2012

### **Related U.S. Application Data**

- (63) Continuation of application No. 13/426,286, filed on Mar. 21, 2012, which is a continuation-in-part of application No. 13/245,492, filed on Oct. 21, 2011.
- (51) Int. Cl. B65D 6/00 (2006.01)

(52) U.S. Cl. ..... 220/4.17; 220/4.16; 220/693; 220/567;

 220/4.12

 (58)
 Field of Classification Search
 220/565,

 220/567, 1.6, 4.16, 4.12, 9.4, 495.06, 495.08,
 220/23.9, 4.17, 693, 681

See application file for complete search history.

### (56) References Cited

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### (10) Patent No.: US 8,365,937 B2 (45) Date of Patent: Feb. 5, 2013

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7/2010

CA 2692016

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Primary Examiner — Anthony Stashick

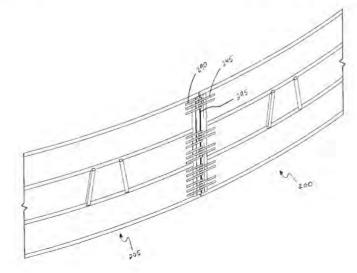
Assistant Examiner - Christopher McKinley

(74) Attorney, Agent, or Firm — Gordon Silver Ltd.; Ronald C. Gorsché

### (57) ABSTRACT

A portable reservoir frame having a number of interlocking panels secured by a plurality of interleaved knuckle members is provided.

### 20 Claims, 20 Drawing Sheets





### 4172 North Frontage Rd E Moses Lake, WA 98837 (800) 346-7744 (509) 766-7024 Fax (509) 766-0414 www.inlandtarp.com

### TECHNICAL DATA SHEET Geomembrane 40mil LLDPE

Property	Test Method	Frequency (A)	Unit Metric	Solmax 140-7000
		1		
Thickness (Nominal +/- 10%) (E)	ASTM D 5199	Every roll	mm	1.00
Resin Density	ASTM D 1505	1/Batch	g/cc	<0.926
Melt Index-190/2.16(max)	ASTM D 1238	1/Batch	g/10min	1.0
Sheet Density (C)	ASTM D 1505	Every 2 rolls	g/cc	<0.939
Carbon Black Content (D)	ASTM D 4218	Every 2 rolls	%	2.0 - 3.0
Carbon Black Dispersion	ASTM D 5596	Every 6 rolls	Category	Cat. 1 / Cat. 2
Oxidative Induction Time (min. avg)	ASTM D3895	1/Batch	min	100
Tensile Properties (min. avg)(B)	ASTM D 6693	Every 2 rolls		
Strength as Break			kN/m	23
Elongation at Break			%	800
2% Modulus (max.)	ASTM D 5323	PerFormulation	kN/m	420
Tear Resistance (min. avg.)	ASTM D 1004	Every 6 rolls	Ν	85
Puncture Resistance (min. avg.)	ASTM D 4833	Every 6 rolls	Ν	215
Dimensional Stability	ASTM D 1204	Every 6 rolls	%	+/- 2
Multi-Axial Tensile (min.)	ASTM D 5617	PerFormulation	%	90
Oven Aging-% retained after 90 days	ASTM D 5721	PerFormulation		
STD OIT (min. avg.)	ASTM D 3895		%	35
HP OIT (min. avg.)	ASTM D 5885		%	60
UV Resistance-% retained after 1600				
hr	GRI-GM-11	PerFormulation		
HP-OIT (min. avg.)	ASTM D 5885		%	35

Note;

(A) Testing frequency based on standard roll dimensions and one batch is approximately 180,000 lbs (or one railcar).

(B) Machine Direction (MD) and Cross Machine Direction (XMD or TD) average values should be on the basis of 5 specimens each direction.

(C) Correlation table is available for ASTM D792 vs. ASTM D1505. Both methods give the same results.

(D) Correlation table is available for ASTM D1603 vs. ASTM D4218. Both methods give the same results.

(E) The minimum average thickness is +/- 10% of the nominal value.

\*All values are nominal test results, except when specified as minimum of maximum.

\* The information contained herein is provided for reference purposes only and is not intended as warranty of guarantee. Final determination of suitability

for use contemplated is the sole responsibility of the user. Solmax along with Inland Tarp & Liner assumes no liability in connection with the use of this information.

### Manufacture & Distribution of Hay Tarps, Truck Tarps, Industrial Liners, Building & Athletic Field Covers. 1-800-346-7744

March 2020

### Variances and/or Equivalency Demonstrations for Above Ground Steel Tank Modular Recycling Storage Containments (AST) Primary and Secondary Liners

40-mil Non-reinforced LLDPE Liner as Alternate Primary and 30-mil Non-reinforced LLDPE as Secondary Liner for Above Ground Steel Tank Modular Recycling Storage Containments

### STATEMENT EXPLAINING WHY THE APPLICANT SEEKS A VARIANCE FOR 40 MIL NON-REINFORCED LLDPE GEOMEMBRANE AS AN ALTERNATIVE PRIMARY AND 30 MIL NON-REINFORCED AS ALTERNATIVE SECONDARY LINER FOR MODULAR STEEL AST CONTAINMENT

# The prescriptive mandates of the Rule that are the subject of this variance request are the following subsections of 19.15.34.12

NMAC 19.15.34.12 A DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT
 (4) All primary (upper) liners in a recycling containment shall be geomembrane liners composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. All primary liners shall be 30-mil flexible PVC, 45-mil LLDPE string reinforced or 60-mil HDPE liners. Secondary liners shall be 30-mil LLDPE string reinforced or equivalent with a hydraulic conductivity no greater than 1 x 10-9 cm/sec. Liner compatibility shall meet or exceed the EPA SW-846 method 9090A or subsequent relevant publications.

### The applicant proposes one layer of 40-mil LLDPE non-reinforced as a primary liner and a secondary liner comprised of one layer of 30-mil LLDPE non-reinforced material

Rule 34 did not consider Above Ground Steel Storage Tanks that employ liners as a primary and secondary containment method.

This material is more readily available than the prescribed liners in the Rule and provides superior flexibility and conformity characteristics. Due to the vertical steel walls, 60-mil HDPE, 45 or 30-mil LLDPE string reinforced liners and 30-mil PCV liners are not sufficiently flexible for use in these modular containments.

All liners will have a hydraulic conductivity no greater than 1 x 10 -9 cm/sec and meet or exceed EPA SW-846 method 9090A.

### Demonstration That the Variance Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

The following technical documents provide supportive data to demonstrate that this liner system *(with integrated leak detection system)* provides equal or better protection of fresh water, public health and the environment by providing the requisite containment and protection. Attached is a technical comparison of the proposed material is compared to what is advised through Rule 34. A second memorandum provides clarification that the engineering requirements for site preparation, which ensures functionality of the liner system, is crosscutting to varied locations/sites within the Permian Basin. Liner specifications are also included in submission.

### R.K. FROBEL & ASSOCIATES Consulting Engineers

### Technical Memorandum: 40-mil LLDPE as Alternative Primary with 30mil LLDPE as Alternative Secondary Liner System for Modular Steel AST Recycling Containment NMAC 19.15.34.12 A (4)

In consideration of the liner application for modular AST impoundments, size and depth of the AST, design details for modular tanks as well as estimated length of at least five years of service time, it is my professional opinion that a 40 mil LLDPE (non-reinforced) and a 30 mil LLDPE (non-reinforced) geomembrane system will provide the requisite barrier against produced water loss as an alternative primary and secondary liner system. *The two proposed liners, 40 mil LLDPE as Primary liner and 30 mil LLDPE Secondary liner, will function equal to or better than 45 mil String Reinforced LLDPE, 30 mil PVC, or 60 mil HDPE liners as a primary liner and 30 mil LLDPE string reinforced as a secondary liner system. Additionally, this two-layer system with integrated leak detection system, will provide requisite protection for the environment that is equal to or better than the above primary and secondary liner systems referenced in OCD rule 34. The following are discussion points that will exhibit the attributes of a 40 mil/30 mil LLDPE lining system:* 

<u>The nature and formulation of LLDPE resin is very similar to HDPE</u>. The major difference is that LLDPE is lower density, lower crystallinity (more flexible and less chemical resistant). However, LLDPE will resist aging and degradation and remain intact for many years in exposed conditions. The LLDPE resin is virtually the same for non-reinforced 30 or 40 mil LLDPE and string reinforced 30 or 45 mil LLDPE geomembranes and both will provide requisite containment and be equally protective for this application, enduring UV and chemical degradation in the produced water environment.

<u>Flexibility Requirements.</u> Non-reinforced LLDPE geomembranes are less stiff and far more flexible than string reinforced geomembranes as well as 60 mil HDPE and in this regard are preferred for installations in vertical wall tanks such as this proposed installation. LLDPE provides a very flexible sheet that enables it to be fabricated into large panels, folded for shipping and installed on vertical walls transitioned to flat bottom. Non-reinforced LLDPE sheet will conform better than a string reinforced LLDPE to the tank dimensions under hydrostatic loading and will exhibit less wrinkling and creasing during and after installation.

<u>Thermal Fusion Seaming Requirements</u>. Thermal seaming and QC seam test requirements for geomembranes are product specific and usually prescribed by the sheet manufacturer. Both dual wedge and single wedge thermal fusion welding is commonly used on LLDPE and QC testing by air channel (ASTM D 5820) or High Pressure Air Lance (ASTM D 4437) is fully acceptable and recognized as industry standards. In this regard, either non-reinforced LLDPE or string-reinforced LLDPE will be acceptable as far as QC and thermal fusion seaming methods are concerned.

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### R.K. FROBEL & ASSOCIATES Consulting Engineers

<u>Potential for Leakage through the Primary and Secondary Liners.</u> Leakage through geomembrane liners is directly a function of the height of liquid head above any hole or imperfection. The geonet drainage media between the primary and secondary LLDPE geomembranes at the base of the AST in this application provides immediate drainage to a low point or outside the Modular AST Impoundment and thus no hydrostatic head or driving gradient is available to push leakage water through a hole in the Secondary LLDPE liner.

Leakage through any Primary geomembrane is driven by size of hole and depth and will be detected by the increase of water in the drainage system and the volume being pumped out of the secondary containment. In this regard and for this variance, the Primary consists of 40 mil LLDPE geomembrane which will perform equal to or better than a single layer of string reinforced LLDPE for potential leakage. Thus, if a leak occurs through the top layer, it will be effectively contained by the second layer of 30 mil LLDPE geomembrane. If required, location of holes in the Primary can be found by Electrical Leak Location Survey (ELLS) using a towed electrode (ASTM D 7007). Holes found can then be repaired and thus water seepage into the leakage collection and drainage system will be kept to a minimum. Dependent on OCR requirements for Action Leakage Rate (ALR), the leakage volumes may only be monitored. For example, a typical ALR is < 20 gpad whereas a rapid and large leak (RLL) may be > 100 gpad. Most states specify maximum ALR values for waste and process water impoundments usually in the range of 100 to 500 gpad. However, New Mexico does not specify an ALR for waste or process water impoundments (GRI Paper No. 15).

# LLDPE (and string reinforced LLDPE) can be prefabricated into large panels and thus both types offer the following for Containment:

- Prefabrication in factory-controlled conditions into very large panels (up to 30,000 sf) results in ease of installation, less thermal fusion field seams and less on site QC and CQA. (It should be noted that HDPE cannot be prefabricated into panels and requires considerably more on-site welding and QC).
- Large prefabricated panels will provide better control of thermal fusion welding in a factory environment that will improve the liner system integrity for the long term. Ease of installation of large prefabricated custom size panels results in a greater reduction of installation time and associated installation and QC costs
- <u>The Non-reinforced LLDPE geomembrane provides superior lay flat</u> <u>characteristics and conformability</u> which allows for more intimate contact with the underlying soil, geonet, or geotextile and tank walls as well as overlying materials thus providing better flow characteristics for drainage of water. String reinforced LLDPE exhibits more wrinkling and when overlaid or in contact with a geonet drain, wrinkles tend to form pockets and dams affecting drainage of any leakage water to the exterior of the Modular AST Impoundment.

### R.K. FROBEL & ASSOCIATES Consulting Engineers

 Both types of LLDPE geomembrane are easily repaired using the same thermal fusion bonding method without the need for special surface grinding preparation for extrusion welding as is typically used in repair of HDPE geomembranes. <u>However, string reinforced LLDPE requires that all cut edges with exposed scrim</u> <u>must be encapsulated with extrusion bead</u>. No encapsulation is required on nonreinforced LLDPE.

In summary, it is no professional opinion that the liner system of 40 mil non-reinforced LLDPE geomembrane as Primary liner and 30 mil non-reinforced LLDPE Secondary liner, with integrated leak detection system, will provide protection that is equal to or better than 45 mil strong reinforced LLDPE. 30 mil PVC, 60 mil HDPE (primary liner) and 35 mil LLDPEr (secondary liner) and meets requirements as defined by the rule as an alternative liner system (resistance to UV and chemical exposure and required hydraulic conductivity). Additionally, this liner system will provide a superior installation in the AST environment and function better than liners referenced in the OCD rule and will provide the requisite protection of fresh water, public health and the environment for at least 5 years in the produced water recycling environment.

If you have any questions on the above technical memorandum or require further information, give me a call at 720-289-0300 or email geosynthetics@jusn.com

Sincerely Yours.

RRFHAN

Ronald K. Frobel, MSCE, PE

References:



NMAC 19.15.34.12 DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT

Geosynthetic Research Institute (GRI) Published Standards and Papers 2018

ASTM Standards 2018

Attachments:

R. K. Frobel C.V.

### STATEMENT EXPLAINING WHY THE APPLICANT SEEKS A VARIANCE FOR 40 MIL NON-REINFORCED LLDPE GEOMEMBRANE AS AN ALTERNATIVE PRIMARY AND SECONDARY LINER FOR MODULAR STEEL AST CONTAINMENT

# The prescriptive mandates of the Rule that are the subject of this variance request are the following subsections of 19.15.34.12

NMAC 19.15.34.12 A DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT
 (4) All primary (upper) liners in a recycling containment shall be geomembrane liners composed of an impervious, synthetic material that is resistant to ultraviolet light, petroleum hydrocarbons, salts and acidic and alkaline solutions. All primary liners shall be 30-mil flexible PVC, 45-mil LLDPE string reinforced or 60-mil HDPE liners. Secondary liners shall be 30-mil LLDPE string reinforced or equivalent with a hydraulic conductivity no greater than 1 x 10-9 cm/sec. Liner compatibility shall meet or exceed the EPA SW-846 method 9090A or subsequent relevant publications.

# The applicant proposes one layer of 40-mil LLDPE as a primary liner and a secondary liner comprised of one layer of 40-mil LLDPE material.

Rule 34 did not consider Above Ground Steel Storage Tanks that employ liners as a primary and secondary containment method.

This material is more readily available than the prescribed liners in the Rule and provides superior flexibility and conformity characteristics. Due to the vertical steel walls, 60-mil HDPE, 45 or 30-mil LLDPE string reinforced liners and 30-mil PCV liners are not sufficiently flexible for use in these modular containments.

### Demonstration That the Variance Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

The following technical documents provide supportive data to demonstrate equal or better protection of fresh water, public health and the environment by providing the requisite containment and protection. Technical comparison of the proposed material is compared to what is advised through Rule 34 is discussed. A second memorandum provides clarification that the engineering requirements for site preparation, which ensures functionality of the liner system, is crosscutting to varied locations within the Permian Basin. Stamped plans from design engineer confirm applicability of this liner system to this specific site.

# Technical Memorandum: 40-mil LLDPE as Alternative Primary/Secondary Liner System for Modular Steel AST Recycling Containment NMAC 19.15.34.12 A (4)

In consideration of the Primary lining application (modular AST impoundment), size of the AST and depth, design details for modular tanks as well as estimated length of up to five years of service time, it is my professional opinion that a 40 mil LLDPE geomembrane will provide the requisite barrier against processed water loss. It should be noted that the 40 mil LLDPE exceeds the OCD mandate for a Secondary lining system. *The two proposed 40 mil LLDPE liners will function equal to or better than 45 mil String Reinforced LLDPE, 30 mil PVC, or 60 mil HDPE liners as a primary liner and 30 mil LLDPE string reinforced as a secondary liner system. Additionally, the 40 mil LLDPE in a two-layer system will provide requisite protection for the environment that is equal to or better than the above primary and secondary liner systems referenced in OCD rule 34. The following are discussion points that will exhibit the attributes of a 40 mil LLDPE lining system:* 

<u>The nature and formulation of LLDPE resin is very similar to HDPE</u>. The major difference is that LLDPE is lower density, lower crystallinity (more flexible and less chemical resistant). However, LLDPE will resist aging and degradation and remain intact for many years in exposed conditions. The LLDPE resin is virtually the same for non-reinforced 40 mil LLDPE and string reinforced 45 mil LLDPE geomembranes and both will provide requisite containment and be equally protective for this application.

<u>Flexibility Requirements.</u> Non-reinforced LLDPE geomembranes are less stiff and far more flexible than string reinforced geomembranes as well as 60 mil HDPE and in this regard are preferred for installations in vertical wall tanks such as this proposed installation. LLDPE provides a very flexible sheet that enables it to be fabricated into large panels, folded for shipping and installed on vertical walls transitioned to flat bottom. Non-reinforced LLDPE sheet will conform better than a string reinforced LLDPE to the tank dimensions under hydrostatic loading and will exhibit less wrinkling and creasing during and after installation.

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<u>Potential for Leakage through the Primary and Secondary Liners.</u> Leakage through geomembrane liners is directly a function of the height of liquid head above any hole or imperfection. The geonet drainage media between the primary and secondary LLDPE

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geomembranes at the base of the AST in this application provides immediate drainage to a low point or outside the Modular AST Impoundment and thus no hydrostatic head or driving gradient is available to push leakage water through a hole in the Secondary LLDPE liner.

Leakage through any Primary geomembrane is driven by size of hole and depth and will be detected by the increase of water in the drainage system and the volume being pumped out of the secondary containment. In this regard and for this variance, the Primary consists of 40 mil LLDPE geomembrane which will perform equal to or better than a single layer of string reinforced LLDPE for potential leakage. Thus, if a leak occurs through the top layer, it will be effectively contained by the second layer of 40 mil LLDPE geomembrane. If required, location of holes in the Primary can be found by Electrical Leak Location Survey (ELLS) using a towed electrode (ASTM D 7007). Holes found can then be repaired and thus water seepage into the leakage collection and drainage system will be kept to a minimum. Dependent on OCR requirements for Action Leakage Rate (ALR), the leakage volumes may only be monitored. For example, a typical ALR is < 20 gpad whereas a rapid and large leak (RLL) may be > 100 gpad. Most states specify maximum ALR values for waste and process water impoundments usually in the range of 100 to 500 gpad. However, New Mexico does not specify an ALR for waste or process water impoundments (GRI Paper No. 15).

Both non-reinforced LLDPE and string reinforced LLDPE can be prefabricated into large panels and thus both types offer the following for Containment:

- Prefabrication in factory-controlled conditions into very large panels (up to 30,000 sf) results in ease of installation, less thermal fusion field seams and less on site QC and CQA. (It should be noted that HDPE cannot be prefabricated into panels and requires considerably more on-site welding and QC).
- Large prefabricated panels will provide better control of thermal fusion welding in a factory environment that will improve the liner system integrity for the long term. Ease of installation of large prefabricated custom size panels results in a greater reduction of installation time and associated installation and QC costs
- <u>The Non-reinforced LLDPE geomembrane provides superior lay flat</u> <u>characteristics and conformability</u> which allows for more intimate contact with the underlying soil, geonet, or geotextile and tank walls as well as overlying materials thus providing better flow characteristics for drainage of water. String reinforced LLDPE exhibits more wrinkling and when overlaid or in contact with a geonet drain, wrinkles tend to form pockets and dams affecting drainage of any leakage water to the exterior of the Modular AST Impoundment.
- Both types of LLDPE geomembrane are easily repaired using the same thermal fusion bonding method without the need for special surface grinding/preparation for extrusion welding as is typically used in repair of HDPE geomembranes.

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However, string reinforced LLDPE requires that all cut edges with exposed scrim must be encapsulated with extrusion bead. No encapsulation is required on nonreinforced LLDPE.

In summary, it is my professional opinion that the two layers of 40 mil non-reinforced LLDPE geomembranes will provide a Primary/Secondary liner system that is equal to or better than 45 mil string reinforced LLDPE, 30 mil PVC, 60 mil HDPE (primary liner) and 35 mil LLDPEr (secondary liner). Additionally, the two layers of 40 mil LLDPE will provide a superior installation and function better than liners referenced in the OCD rule. The two layers of 40 mil non- reinforced LLDPE will provide the requisite protection of fresh water, public health and the environment for at least 5 years in the frack water environment.

If you have any questions on the above technical memorandum or require further information, give me a call at 720-289-0300 or email geosynthetics@msn.com

Sincerely Yours.

RK Frobel

Rouald K. Frobel, MSCE, PE

References:

NMAC 19.15.34.12 DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT

Geosynthetic Research Institute (GRI) Published Standards and Papers 2018

ASTM Standards 2018

Attachments

R. K. Frobel C.V.

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# Slope and Anchor Variance Request for Above Ground Steel Tank Modular Recycling Storage Containments

# STATEMENT EXPLAINING WHY THE APPLICANT SEEKS A VARIANCE FOR SLOPE AND ANCHOR FOR MODULAR STEEL AST CONTAINMENT

# Statement Explaining Why the Applicant Seeks a Variance

The prescriptive mandates of the Rule that are the subject of this variance request are the following subsections of NMAC 19.15.34.12.

**NMAC 19.15.34.12** DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT:

A. An operator shall design and construct a recycling containment in accordance with the following specifications.

(2) A recycling containment shall have a properly constructed foundation and interior slopes consisting of a firm, unyielding base, smooth and free of rocks, debris, sharp edges or irregularities to prevent the liner's rupture or tear. Geotextile is required under the liner when needed to reduce localized stress-strain or protuberances that otherwise may compromise the liner's integrity. *The operator shall construct the containment in a levee with an inside grade no steeper than two horizontal feet to one vertical foot* (2H:1V). *The levee shall have an outside grade no steeper than three horizontal feet to one vertical feet to one vertical foot* (3H:1V). The top of the levee shall be wide enough to install an anchor trench and provide adequate room for inspection and maintenance.
(3) Each recycling containment shall incorporate, at a minimum, a primary (upper) liner

and a secondary (lower) liner with a leak detection system appropriate to the site's conditions. The edges of all liners shall be anchored in the bottom of a compacted earth-filled trench. The anchor trench shall be at least 18 inches deep.

# The applicant requests a variance to prescribed slope and anchor in the setting of above ground modular steel containments.

With respect to storage of produced water for use in lieu of fresh water, Rule 34 is written for earthen, lined pits, not free-standing modular impoundments that employ liners as their primary fluid containment system. A modular impoundment consists of a professionally designed steel tank ring with vertical walls. There is no slope to consider as the segmental steel sections are set vertical.

There is no anchor trench as envisioned by the Rule, liners are anchored to the top of the steel walls with clips, no anchor trench is required.

# Demonstration That the Variance Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

The following technical memorandum provides supportive data to demonstrate equal or better protection of fresh water, public health and the environment by providing the requisite containment and protection.

# Technical Memorandum: Slope and Anchor Trench Variance for Above Ground Steel Modular Containments NMAC 19.15.34.12 A (2), (3)

## Side Slope

The design of soil side slope (inclination) is a geotechnical engineering design consideration. Liquid impoundments such as fresh water or process water containments are usually built within an excavation or with raised earthen embankments. For a liquid impoundment with an exposed liner system, the slope soils and construction dictate slope inclination and very detailed slope stability analysis may be required to determine if slope failure within the embankment will occur once loaded with impounded water. Slope failure may also occur during construction or when the impoundment is empty. A maximum slope is usually specified and is dependent on soil type and cohesive strength, saturated or unsaturated conditions, etc. Detailed analysis for slope stability can be found in "Designing with Geosynthetics" by R.M Koerner as well as many geotechnical books.

A modular impoundment, on the other hand, consists of a professionally designed steel tank ring with vertical walls. *There is no slope to consider as the segmental steel sections are set vertical*. Design of steel tanks, in regard to hydrostatic loading, wind loading, seismic loads, etc. are thoroughly referenced with detailed procedures in the design code - American Petroleum Institute (API) 650-98 "Welded Steel Tanks for Oil Storage". *There are no requirements for maximum slope inclination other than perhaps 90 degrees or vertical wall*.

### **Anchor Trench**

All earthen impoundments with a geomembrane lining system require some form of top of slope anchor, the most common of which is an excavated and backfilled anchor trench usually set back at least 3 ft from the top of slope. Again, there are detailed procedures for anchor trench design in "Designing with Geosynthetics" by R.M Koerner.

A Modular Impoundment requires mechanical anchoring of the geomembrane at the top of the vertical steel wall using standard liner clips that prevent the geomembrane or geomembrane layers from slipping down the side wall. These are detailed in the Tank Installation Manual. There are no requirements for an "anchor trench" as this is not an in-ground impoundment.

In summary, based on the design and specifications of a modular steel impoundment, there is no requirement for a maximum interior slope angle of 2H:1V due to the fact that this impoundment is a steel tank with vertical walls. Additionally, there is no requirement for an anchor trench as the geomembrane is attached to the top of the Modular Impoundment vertical walls with large steel clips. This provides the requisite protection of fresh water, public health and the environment for many years.

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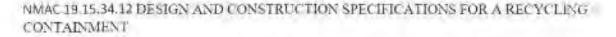
If you have any questions on the above technical memorandum or require further information, give me a call at 303-679-0285 or email geosynthetics@msn.com

Sincerely Yours.

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Ronald K. Frobel, MSCE, PE





American Petroleum Institute (API) 650-98 "Welded Steel Tanks for Oil Storage"

Koemer, R.M., 2005 "Designing With Geosynthetics" Prentice Hall Publishers

Attachments:

R. K. Frobel C.V.

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# Freeboard Variance Request for Above Ground Steel Tank Modular Recycling Storage Containments

# STATEMENT EXPLAINING WHY THE APPLICANT SEEKS A VARIANCE FOR FREEBOARD FOR MODULAR STEEL AST CONTAINMENT

### Statement Explaining Why the Applicant Seeks a Variance

The prescriptive mandates of the Rule that are the subject of this variance request are the following subsections of NMAC 19.15.34.13

### 19.15.34.13 OPERATIONAL REQUIREMENTS FOR RECYCLING CONTAINMENTS:

**B.** The operator shall maintain and operate a recycling containment in accordance with the following requirements.

(2) The operator shall maintain at least three feet of freeboard at each containment.

# The applicant requests variance to allow for a freeboard of 2 feet as opposed to the prescribed 3 feet in the setting of an above ground steel tank modular system.

Rule 34 did not take into consideration above ground steel tank modular containment systems. With respect to lined earthen impoundments that may hold 25-acre feet of produced water, a 3-foot freeboard stipulation makes sense. For example, wave action and other factors could focus stress on the upper portion of the levee or the liner system in these large impoundments. The smaller diameter steel tank (modular impoundment) does not share the same characteristics as these large earthen pits.

We believe 3-feet of freeboard is not necessary – especially during active hydraulic stimulation of wells when maximum storage volume provides the highest value. Moreover, meeting the 3-foot freeboard requirement at all times significantly reduces the storage capacity of a single modular impoundment – negatively impacting the economics of using produced water in lieu of fresh water for E&P activities.

# Demonstration That the Variance Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

The attached technical memorandum by Ron Frobel, PE, describes how the proposed 2-foot freeboard limit in the permit application for the modular impoundment provides the same protection afforded by the 3-foot freeboard mandate for a large earthen pit. The attached equations and supporting email from Mr. Jason Henderson, PE, shows that a 2-foot freeboard limit on the steel impoundment meets the manufacturer's design criteria.

# Freeboard Requirements for Above Ground Steel Tank Modular Recycling Storage Containments NMAC 19.15.34.13 B (2)

Liquid importudinents such as fresh water or process water containments are usually built within an excavation or with raised earthen embankments. For a liquid importudinent with an exposed liner system, the slope soils and construction dietate slope inclination and very detailed slope stability analysis may be required to determine if slope failure within the embankment will occur once loaded with impounded water. Freeboard or the vertical height between the maximum water surface elevation and the top of slope is important for earthen impoundments. Specified freeboard requirements take into consideration high precipitation events and provent wave run-up on slopes that result in over-topping and potential saturation of embankments. This is particularly important on large earthen impoundments. Detailed design considerations including freeboard requirements for lined earthen impoundments can be found in "Designing with Geosynthetics" by R.M Koerner as well as other publications on reservoir design.

A modular impoundment, on the other hand, consists of a professionally designed steel tank ring with vertical walls. There is no slope to consider as the segmental steel sections are set vertical. Design of steel tanks as regards hydrostatic loading, wind loading, seismic loads, etc. are thoroughly referenced with detailed procedures in the design code - American Petroleum Institute (API) 650-98. "Welded Steel Tanks for Oil Storage". There are requirements for operational freeboard to prevent over-topping but due to the relatively small surface area and fetch of cylindrical tanks, wave heights are much less than large earthen impoundments. Thus, freeboard is usually within the range of 0.5 to 2.11. These reviewed the Tank Design Calculation Summary and regarding the structure) stability of the tank walls, a freeboard of 0.5 ft was assumed. Thus, the variance request of 2.0 ft for a Modular Impoundment is well within the Tank Design requirements.

In summary, it is my professional opinion that the design freehoard of 2.0 ft will provide requisite storage volume and prevent overtopping due to wind and wave action, potential setsmic events and high previption.

If you have any questions on the above technical memorandum or require further information, give me a call at 303-679-0285 or email geosynthetics/acmsn.com

Sincerely Yours,

RRFrobel

Ronald K. Frobel, MSCE, PE

References:



NMAC 19.15.34.13 OPERATIONAL REQUIREMENTS FOR RECYCLING CONTAINMENTS

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American Petroleum Institute (API) 650-98 "Welded Steel Tanks for Oil Storage"

Koerner, R.M., 2005 "Designing With Geosynthetics" Prentice Hall Publishers

Attachments:

R. K. Frobel C.V.

The modular impoundment is designed for use with fluids that are 8.34 pounds/gallon (62.4 pounds per cubic foot) or lighter. Exceeding this specification for fluid weight at full tank capacity (12') could lead to failure at the connection plate(s).

Assuming a freeboard of 0.5 ft (minimum modular impoundment freeboard requirement) the Hyrdo Pressure (p) of water is 718 pounds per square foot (psf), where

*p* = *Design Density X Height* 

$$= 62.4 PCF * 11.5 ft$$

$$(design \ density = 8.34 \stackrel{lb}{\_\_\_} X \ 7.48 \stackrel{ft_3}{\_\_\_})$$

$$gal \qquad gal$$

The density of the conditioned produced water is 9.3 pounds/gallon. Assuming a freeboard of 3-ft (19.15.17.12.F(3) NMAC), the Hyrdo Pressure (p) of conditioned produced water is 626 psf, where

*p* = *Design Density X Height* 

$$= 69.64 PCF *9 ft$$
  
(design density =  $9.3 \frac{lb}{d} X 7.48 \frac{ft_3}{d}$ )

Using conditioned produced water with the Pit Rule freeboard requirements of 3-feet results in a Hydro Pressure 92 psf less than the engineered design.

The operator asks the District Division to allow for a 2-foot freeboard, which yields a Hydro Pressure (p) of 696.4 psf, where

p = Design Density X Height

$$= 69.64 PCF * 10 ft$$
  
(design density = 9.3  $\frac{lb}{2} X 7.48 \frac{ft_3}{2}$ )

gal gal

January 2020

# Applicability of Variances for Modular AST Containments in the Permian Basin of New Mexico

# Technical Memorandum: Applicability of Variances for Modular AST Containments in the Permian Basin of New Mexico NMAC 19.15.34.12 A (2)

I have reviewed the most recent historical variances for AST Containments in the document titled "Variances for C-147 Registration Packages Permian Basin of New Mexico" (January 2020) and examined the applicable design drawings and permits for the following modular AST containments located in the Permian Basin of New Mexico.

- C-147 Registration Package for Myox Above Ground Storage Tank Section 32, T25S, R28E, Eddy County (January 20, 2020)
- C-147 Registration Package for Fez Recycling Containment and Recycling Facility Area (100+ acres) Section 8, T25-S, R35-E, Lea County, Volume 2 – Above-Ground Storage Tank Containments
- Hackberry 16 Recycling Containments and Recycling Facility Section 16, T19S, R31E, Eddy County

Locations of the modular containments range from west of the Pecos River to slightly west of Jal, NM. All locations exhibit different surface and subsurface geology, different topography and are of various sizes and volumes. *However, in regard to structural integrity of the base soils that support the AST and in particular the geomembrane containment system, the specification requirements are the same*. The foundation soils must be roller compacted smooth and free of loose aggregate over ½ inch. Compaction characteristics must meet or exceed 95% of Standard Proctor Density in accordance with ASTM D 698. This specification requirement is specific and causes the general or earthworks contractor to meet this standard regardless of the site- specifications call out the minimum requirements for subsoils compaction (i.e., 95% Standard Proctor Density – ASTM D 698), the design engineer or owners representative will carry out soils testing on the foundation materials to provide certainty to the AST containment owner that the earthworks contractor has met these obligations.

Thus, provided that the contractor meets the minimum specified requirements for foundation soils preparation and density, the location, geology or depth to groundwater will make no difference in regard to geomembrane liner equivalency as demonstrated by the AST variances presented in this volume and are considered valid for meeting NMOCD Rule 34 requirements for all locations within the Permian Basin of New Mexico.

If you have any questions on the above technical memorandum or require further information, give me a call at 720-289-0300 or email <u>geosynthetics@msn.com</u>

Sincerely Yours,

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Ronald K. Frobel, MSCE, PE

References:

NMAC 19.15.34.12 DESIGN AND CONSTRUCTION SPECIFICATIONS FOR A RECYCLING CONTAINMENT

ASTM Standards 2019



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# RONALD K. FROBEL, MSCE, P.E.

## CIVIL ENGINEERING GEOSYNTHETICS EXPERT WITNESS FORENSICS

# FIRM: R. K. FROBEL & ASSOCIATES Consulting Civil / Geosynthetics Engineers

TITLE: Principal and Owner

### **PROFESSIONAL AFFILIATIONS:**

American Society for Testing and Materials (ASTM) -Founding member of Committee D 35 on Geosynthetics Chairman ASTM D35 Subcommittee on Geomembranes 1985-2000 ASTM Award of Merit Recipient/ASTM Fellow - 1992 ASTM D18 Soil and Rock - Special Service Award - 2000 Transportation Research Board (TRB) of The National Academies Appointed Member A2K07 Geosynthetics 2000 - 2003 National Society of Professional Engineers (NSPE) - Member American Society of Civil Engineers (ASCE) - Member Colorado Section - ASCE - Member International Society of Soil Mechanics and Foundation Engineers (ISSMFE) - Member International Geosynthetics Society (IGS) - Member North American Geosynthetics Society (NAGS) - Member International Standards Organization (ISO) - Member TC 221 Team Leader - USA Delegation Geosynthetics 1985 - 2001 European Committee for Standardization (CEN) - USA Observer EPA Advisory Committee on Geosynthetics (Past Member) Association of State Dam Safety Officials (ASDSO) - Member U. S. Committee on Irrigation and Drainage (USCID) - Member Technical Advisory Committee - Geosynthetics Magazine Editorial Board - Geotextiles and Geomembranes Journal Fabricated Geomembrane Institute (FGI) – Board of Directors Co-Chairman International Conference on Geomembranes Co-Chairman ASTM Symposium on Impermeable Barriers U.S. Naval Reserve Officer (Inactive) Registered Professional Engineer – Civil (Colorado) Mine Safety Health Administration (MSHA) Certified

# ACADEMIC

### **BACKGROUND:**

University of Arizona: M.S. - Civil Engineering - 1975 University of Arizona: B. S. - Civil Engineering – 1969 Wentworth Institute of Technology: A.S. Architecture – 1966

# RONALD K. FROBEL, MSCE, P.E.

PROFESSIONAL EXPERIENCE:	R. K. Frobel & Associates - Consulting Engineers Evergreen, Colorado, Principal and Owner, 1988 - Present
	Chemie Linz AG and Polyfelt Ges.m.b.H., Linz, Austria U. S. Technical Manager Geosynthetics, 1985 - 1988
	U.S. Bureau of Reclamation, Engineering and Research Center Denver, Colorado, Technical Specialist in Construction Materials Research and Application, 1978 - 1985
	Water Resources Research Center (WRRC), University of Arizona Tucson, AZ, Associate Research Engineer, 1975 - 1978
	Engineering Experiment Station, University of Arizona Tucson, AZ, Research Assistant, 1974 - 1975
	United States Navy, Commissioned Naval Officer, 1970 - 1973

### **REPRESENTATIVE EXPERIENCE:**

<u>R.K. Frobel & Associates</u>: Civil engineering firm specializing in the fields of geotechnical, geo-environmental and geosynthetics. Expertise is provided to full service civil/geotechnical engineering firms, federal agencies, municipalities or owners on a direct contract, joint venture or sub-consultant basis. Responsibilities are primarily devoted to specialized technical assistance in design and application for foreign and domestic projects such as the following:

Forensics investigations into geotechnical and geosynthetics failures; providing expert report and testimony on failure analysis; providing design and peer review on landfill lining and cover system design, mine waste reclamation, water treatment facilities, hydro-technical canal, dam, reservoir and mining projects, floating reservoir covers; oil and gas waste containment; design of manufacturers technical literature and manuals; development and presentation of technical seminars; new product development and testing; MQA/CQA program design and implementation.

<u>Polyfelt Ges.m.b.H., Linz, Austria and Denver Colorado</u>: As U.S. technical manager, primary responsibilities included technical development for the Polyfelt line of geosynthetics for the U.S. civil engineering market as well as worldwide applications.

## Page 2

### **RONALD K. FROBEL, MSCE, P.E.**

<u>U.S. Bureau of Reclamation, Denver, Colorado</u>: As technical specialist, responsibilities included directing laboratory research, design and development investigations into geosynthetics and construction materials for use on large western water projects such as dams, canals, power plants and other civil structures. Included were material research, selection and testing, specification writing, large scale pilot test programs, MQA/CQA program design and supervision of site installations. Prime author or contributor to several USBR technical publications incorporating geosynthetics.

<u>University of Arizona, Tucson, Arizona</u>: As research engineer at the Water Resources Research Center, responsibilities included research, design and development of engineering materials and methods for use in construction of major water projects including potable water reservoirs, canals and distribution systems. Prime author or contributor to several WRRC technical publications.

<u>Northeast Utilities, Hartford, Connecticut</u>: As field engineer for construction at Northeast Utilities, responsibilities included liason for many construction projects including additions to power plants, construction of substations, erection of fuel oil pipelines and fuel oil storage tanks. Responsibilities also included detailed review, inspection and reporting on numerous construction projects.

U.S. Navy: Commissioned Naval Officer - Nuclear Program

**PUBLICATIONS:** Over 85 published articles, papers and books.

### **CONTACT DETAILS:**

Ronald K. Frobel, MSCE, P.E. R. K. Frobel & Associates Consulting Civil/Geosynthetics Engineers PO Box 2633 Evergreen, Colorado 80439 USA Phone 720-289-0300 Email: geosynthetics@msn.com Page 162 of 175

# **Additional VARIANCE FOR RECYCLING STORAGE CONTAINMENTS (AST)**

• Alternative Testing Methods

# Request for OCD Approval of Alternative Test Methods to Analyze Concentrations of TPH and Chloride

The prescriptive mandates of the Rule that are the subject of this request are the following subsections of NMAC 19.15.17.13 [emphasis added], 19.15.34.14 and 19.15.29. 12 D

# 19.15.17.13 CLOSURE AND SITE RECLAMATION REQUIREMENTS:

**D.(5)** The operator shall collect, at a minimum, a five point composite of the contents of the temporary pit or drying pad/tank associated with a closed-loop system to demonstrate that, after the waste is solidified or stabilized with soil or other non-waste material at a ratio of no more than 3:1 soil or other non-waste material to waste, the concentration of any contaminant in the stabilized waste is not higher than the parameters listed in Table II of 19.15.17.13 NMAC.

The referenced Table II, which is reproduced in part below, notes the Method with asterisk signifying: "\*Or other test methods approved by the division".

	Closure Criteria fo	able II or Burial Trenches and ice in Temporary Pits		
Depth below bottom of pit to groundwater less than 10,000 mg/l TDS		Method*	Limit**	
	Chloride	EPA Method 300.0	20,000 mg/kg	
25-50 feet	TPH	EPA SW-846 Method 418.1	100 mg/kg	

# 19.15.34.14 CLOSURE AND SITE RECLAMATION REQUIREMENTS FOR RECYCLING CONTAINMENTS:

**C.** The operator shall test the soils beneath the containment for contamination with a five-point composite sample which includes stained or wet soils, if any, and that sample shall be analyzed for the constituents listed in Table I below.

(1) If any contaminant concentration is higher than the parameters listed in Table I, the division may require additional delineation upon review of the results and the operator must receive approval before proceeding with closure.

The referenced Table I, which is reproduced in part below, notes the Method with asterisk signifying: "\*Or other test methods approved by the division".

Table I Closure Criteria for Recycling Containments			
Depth below bottom of containment to groundwater less than 10,000 mg/l TDS	Constituent	Method*	Limit**
51 feet - 100 feet	Chloride	EPA 300.0	10,000 mg/kg
	TPH (GRO+DRO+MRO)	EPA SW-846 Method 8015M	2,500 mg/kg

After sampling solids of more than 50 drilling pits in the Permian Basin, we have observed and reported to OCD on numerous occasions significant problems with non-petroleum drilling additives (e.g. starch) interfering with the laboratory method 418.1. It is not surprising that in many instances we found no correlation between the laboratory results using 418.1 and the results using Method 8015.

We request approval of Method 8015 (GRO + DRO + MRO) for Method 418.1.

**19.15.29.12 D. CLOSURE REQUIREMENTS.** The responsible party must take the following action for any major or minor release containing liquids.

(1) The responsible party must test the remediated areas for contamination with representative five-point composite samples from the walls and base, and individual grab samples from any wet or discolored areas. The samples must be analyzed for the constituents listed in Table I of 19.15.29.12 NMAC or constituents from other applicable remediation standards.

	and the second se	Fable I foils Impacted by a Release	
Minimum depth below any point within the horizontal boundary of the release to ground water less than 10,000 mg/l TDS	Constituent	Method*	Limit**
≤ 50 feet	Chloride***	EPA 300.0 or SM4500 C1 B	600 mg/kg
	TPH (GRO+DRO+MRO)	EPA SW-846 Method 8015M	100 mg/kg
	BTEX	EPA SW-846 Method 8021B or 8260B	50 mg/kg
	Benzene	EPA SW-846 Method 8021B or 8260B	10 mg/kg

The referenced Table I, is reproduced in part below.

We request approval of EPA 300.0 or SM4500 for the analysis of chloride.

# Demonstration that OCD Approval Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

The purpose of TPH analyses in the Pit Rule is to measure total petroleum hydrocarbons not all non-polar compounds, such as starch or cellulose that can interfere with Method 418.1. While Method 418.1 may provide some useful data for transportation of crude oil or condensate spills to disposal, the addition of non-polar organic materials in drilling fluids, especially for horizontal wells, renders Method 418.1 highly problematic to determine compliance with the Rule. Using Method 8015 for TPH (GRO+DRO+MRO) provides a better measurement of what we believe the Commission intended operators to measure.

In hearings before the Oil Conservation Commission technical arguments were presented regarding the use of SM4500 in lieu of EPA 300.00 for chloride analysis for Rule 29. The Division and the Commission agreed that these two methods provide equal or better protection of fresh water, public health and the environment.

# Statement Explaining Why the Applicant Seeks a Variance

The prescriptive mandates of the Rule that are the subject of this variance request are presented below with <u>emphasis **added**</u>:

### D. Fencing.

(1) The operator shall <u>fence or enclose</u> a recycling containment <u>in a manner that deters unauthorized</u> <u>wildlife and human access</u> and shall maintain the fences in good repair. The operator shall ensure that all <u>gates associated with the fence are closed and locked</u> when responsible personnel are not onsite.
(2) Recycling containments <u>shall be fenced with a four foot fence that has at least four strands of barbed</u> <u>wire evenly spaced</u> in the interval between one foot and four feet above ground level.
E. Netting. The operator shall ensure that <u>a recycling containment is screened</u>, <u>netted or otherwise</u> <u>protective of wildlife</u>, <u>including migratory birds</u>. The operator shall on a monthly basis inspect for and, within 30 days of discovery, report the discovery of dead migratory birds or other wildlife to the appropriate wildlife agency and to the division district office in order to facilitate assessment and implementation of measures to prevent incidents from reoccurring.

The subject AST employs netting or sonic bird hazing (Mega Bird X with bird calls specific to the Permian Basin). These methods effectively protect avian species such as waterfowl and bats. OCD and BLM have approved both methods per Rule 34 and by BLM Rules respectively.

The steel structure of the AST is 11-feet high, which obviously encloses the containment "in a manner that deters...[terrestrial] wildlife." Thus, the steel structure meets the mandate of the Rule for enclosure. Thus, netting and the steel structure meet the mandate of Rule 34 for deterring/protecting avian and terrestrial wildlife.

Because AST Containments have a steel stairway between ground surface and the open top, the operator proposes the following deterrent to unauthorized human access:

- 1. Install gate (e.g. <u>https://www.saferack.com/produ oct/industrial-safety-gates/safety-swing-gates/</u>) or chain across the stairway
- 2. Place an appropriate sign on the gate or chain to help deter unauthorized human access to the open top of the containment
- 3. Provide for a mechanism to lock the gate when responsible personnel are not onsite.

# Demonstration That the Variance Will Provide Equal or Better Protection of Fresh Water, Public Health and the Environment

We believe the proposed protocol provides equal protection of Public Health as a 4-strand barbed wire fence.

### Venegas, Victoria, EMNRD

From:	Venegas, Victoria, EMNRD
Sent:	Friday, July 15, 2022 10:18 AM
То:	'Todd Carpenter'; Michael Incerto; Cc: 'Teena Robbins'
Cc:	'Helen Gebhard'; r@rthicksconsult.com; Drew Dixon
Subject:	1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492].
Attachments:	C-147. 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492].pdf

### 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492]

Good morning Mr. Incerto,

NMOCD has reviewed the recycling containment permit application and related documents, submitted by [371643] SOLARIS WATER MIDSTREAM, LLC on July 6, 2022, for 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492] in Unit Letter F, Section 14, Township 24S, Range 34E, Lea County, New Mexico. [371643] SOLARIS WATER MIDSTREAM, LLC requested variances from 19.15.34 NMAC for 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492].

The following variances have been approved:

- The variance to 19.15.34.14 NMAC Table I for the use of alternate analytical method 8015/8015M for total petroleum hydrocarbons (TPH) is approved.
- The variance to 19.15.34.14 NMAC Table I for the use of alternate analytical method EPA 300.0 or SM4500 for the analysis of chloride is approved.

The following variances, specific to the above-ground storage tank (AST) containment, have been approved:

- The variance to 19.15.34.12.A.(2) NMAC for the no side-slope requirement for the AST containment with vertical walls is approved.
- The variance to 19.15.34.12.A.(3) NMAC for the liners to be anchored to the top of the AST steel walls and no anchor trenches is approved.
- The variance to 19.15.34.12.A.(4) NMAC for the installation on the AST containment of a 40-mil non-reinforced LLDPE primary liner and a 30-mil non-reinforced LLDPE secondary liner with a 200-mil geogrid drainage layer is approved.
- The variance to 19.15.34.12 A (4) NMAC for the installation on the AST containment of a 40-mil non-reinforced LLDPE primary liner and a 40-mil non-reinforced LLDPE secondary liner with a 200-mil geogrid drainage layer is approved.

The following variance has been denied.

• The variance to 19.15.34.13.B.(2) NMAC for a 2-feet freeboard has been denied. All containments must operate with the 3-feet freeboard as specified by rule.

The form C-147 and related documents for 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492] is approved with the following conditions of approval:

- The purpose of this permit is for oil and gas activities regulated under the NMAC 19.15.34.3 STATUTORY AUTHORITY: 19.15.34 NMAC is adopted pursuant to the Oil and Gas Act, Paragraph (15) of Section 70-2-12(B) NMSA 1978, which authorizes the division to regulate the disposition of water produced or used in connection with the drilling for or producing of oil and gas or both and Paragraph (21) of Section 70-2-12(B) NMSA 1978 which authorizes the regulation of the disposition of nondomestic wastes from the exploration, development, production or storage of crude oil or natural gas.
- [371643] SOLARIS WATER MIDSTREAM, LLC shall construct, operate, maintain, close, and reclaim 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] in compliance with NMAC 19.15.34 NMAC.

- 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] is approved for five years of operation from the date of permit application.
- 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] permit expires on July 6, 2027. If [371643] SOLARIS WATER MIDSTREAM, LLC wishes to extend operations past five years, an annual permit extension request must be submitted using an OCD form C-147 through <u>OCD Online</u> by June 6, 2027.
- Per Rule 19.15.34.15.A.(1) operators without existing financial assurance pursuant to 19.15.8 NMAC shall furnish financial assurance acceptable to the division in the amount of the recycling containment's estimated closure cost. The total closure cost estimate 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] consisting of one (1) earthen impoundment of 1,120,000.00 BBL of capacity (volume at 3 feet of freeboard) and one (1) above ground storage tank (AST) of 60,000 bbl of capacity in the amount of \$316,800.00, satisfies the requirements of NMAC 19.15.34.15.A.(1).
- The financial assurance bond should be mailed to the Oil Conservation Division; Bonding and Compliance; 1220 South St Frances Drive; Santa Fe, NM 87505.
- [371643] SOLARIS WATER MIDSTREAM, LLC shall notify OCD when construction of 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] commences.
- [371643] SOLARIS WATER MIDSTREAM, LLC shall notify NMOCD when recycling operations commence and cease at 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492].
- A minimum of 3-feet freeboard must be maintained at 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492] at all times during operations.
- If less than 20% of the total fluid capacity is utilized every six months, beginning from the first withdrawal, operation of the facility is considered ceased and notification of cessation of operations should be sent electronically to <u>OCD Online</u>. An extension to extend the cessation of operation, not to exceed six months, may be submitted using a C-147 form through <u>OCD Online</u>.
- [371643] SOLARIS WATER MIDSTREAM, LLC shall submit monthly reports of recycling and reuse of produced water drilling fluids, and liquid oil field waste on OCD form C-148 through <u>OCD Online</u> even if there is zero activity.
- [371643] SOLARIS WATER MIDSTREAM, LLC shall comply with 19.15.29 NMAC Releases in the event of any release of produced water or other oil field wastes at 1RF-488 REVELATION CONTAINMENT FACILITY ID [fVV2219539492]

Please reference number 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492] in all future communications.

Regards,

Victoria Venegas • Environmental Specialist Environmental Bureau EMNRD - Oil Conservation Division (575) 909-0269 | <u>Victoria.Venegas@state.nm.us</u> http://www.emnrd.state.nm.us/OCD/



Received by OCD: 7/6/2022 10:25:00 AM Page 169 of 175 State of New Mexico Form C-147 District I Revised April 3, 2017 1625 N. French Dr., Hobbs, NM 88240 Energy Minerals and Natural Resources District II Department 811 S. First St., Artesia, NM 88210 District III **Oil Conservation Division** 1000 Rio Brazos Road, Aztec, NM 87410 1220 South St. Francis Dr. District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505 Santa Fe, NM 87505 Recycling Facility and/or Recycling Containment **Type of Facility:** Recycling Facility Recycling Containment\* **Type of action:** Permit Registration Modification Extension Closure Other (explain) \* At the time C-147 is submitted to the division for a Recycling Containment, a copy shall be provided to the surface owner. Be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances. Operator: Solaris Water Midstream, LLC (For multiple operators attach page with information) OGRID #: 371643\_ Address: 9811 Katy Freeway, Suite 900, Houston, Texas 77024 Facility or well name (include API# if associated with a well): Revelation Containment \_\_\_\_\_ 1RF-488 OCD Permit Number: (For new facilities the permit number will be assigned by the district office) U/L or Qtr/Qtr E,F,G Section 14 Township 24S Range 34E County: Lea\_ Surface Owner: 🗌 Federal 🗌 State 🛛 Private 🗌 Tribal Trust or Indian Allotment **Recycling Facility:** Location of recycling facility (if applicable): Latitude 32.222431° -103.443621° Longitude NAD83 Proposed Use: 🛛 Drilling\* 🖾 Completion\* 🖾 Production\* 🖾 Plugging \* \*The re-use of produced water may NOT be used until fresh water zones are cased and cemented Other, requires permit for other uses. Describe use, process, testing, volume of produced water and ensure there will be no adverse impact on groundwater or surface water. Fluid Storage 🛛 Above ground tanks 🖾 Recycling containment 🗌 Activity permitted under 19.15.17 NMAC explain type Activity permitted under 19.15.36 NMAC explain type: Other explain For multiple or additional recycling containments, attach design and location information of each containment Closure Report (required within 60 days of closure completion): Recycling Facility Closure Completion Date: 3. **Recycling Containment:** Annual Extension after initial 5 years (attach summary of monthly leak detection inspections for previous year) Center of Recycling Containment (if applicable): Latitude <u>32.220786</u> Longitude -103.443714 NAD83 For multiple or additional recycling containments, attach design and location information of each containment ☐ Lined ☐ Liner type: Thickness 60 mil ☐ LLDPE ☐ HDPE ☐ PVC ☐ Other secondary 40 mil HDPE liner (in ground String-Reinforced (primary) Liner Seams: Welded Factory Other See Drawings Volume: bbl Dimensions: L See Drawings x W x D Recycling Containment Closure Completion Date:

### **Bonding:**

4.

Covered under bonding pursuant to 19.15.8 NMAC per 19.15.34.15(A)(2) NMAC (These containments are limited to only the wells owned or

### operated by the owners of the containment.)

Bonding in accordance with 19.15.34.15(A)(1). Amount of bond \$\_\_\_\_\_ (work on these facilities cannot commence until bonding

### amounts are approved)

Attach closure cost estimate and documentation on how the closure cost was calculated.

### Fencing:

5.

Four foot height, four strands of barbed wire evenly spaced between one and four feet

Alternate. Please specify <u>Game Fence</u>.

#### 6. Signs:

7.

🛛 12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers

Signed in compliance with 19.15.16.8 NMAC

### Variances:

Justifications and/or demonstrations that the proposed variance will afford reasonable protection against contamination of fresh water, human health, and the environment.

Check the below box only if a variance is requested:

Variance(s): Requests must be submitted to the appropriate division district for consideration of approval. If a Variance is requested, include the variance information on a separate page and attach it to the C-147 as part of the application.

If a Variance is requested, it must be approved prior to implementation.

### Siting Criteria for Recycling Containment

Instructions: The applicant must provide attachments that demonstrate compliance for each siting criteria below as part of the application. Potential examples of the siting attachment source material are provided below under each criteria.

## **General siting**

Ground water is less than 50 feet below the bottom of the Recycling Containment.NM Office of the State Engineer - iWATERS database search; USGS; Data obtained from nearby wells(PLATE 1)	□ Yes ⊠ No □ NA
Within incorporated municipal boundaries or within a defined municipal fresh water well field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended. (PLATE 3b) - Written confirmation or verification from the municipality; written approval obtained from the municipality	□ Yes ⊠ No □ NA
<ul> <li>Within the area overlying a subsurface mine.</li> <li>Written confirmation or verification or map from the NM EMNRD-Mining and Minerals Division (PLATE 4)</li> <li>Within an unstable area.</li> </ul>	🗌 Yes 🛛 No
<ul> <li>Engineering measures incorporated into the design; NM Bureau of Geology &amp; Mineral Resources; USGS; NM Geological Society; topographic map</li> </ul>	🗌 Yes 🛛 No
Within a 100-year floodplain. FEMA map(PLATE 5) (PLATE 6)	🗌 Yes 🛛 No
Within 300 feet of a continuously flowing watercourse, or 200 feet of any other significant watercourse, or lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark).	🗌 Yes 🛛 No
- Topographic map; visual inspection (certification) of the proposed site (PLATE 7)	
<ul> <li>Within 1000 feet from a permanent residence, school, hospital, institution, or church in existence at the time of initial application.</li> <li>Visual inspection (certification) of the proposed site; aerial photo; satellite image</li> </ul>	🗌 Yes 🛛 No
(PLATE 8) Within 500 horizontal feet of a spring or a fresh water well used for domestic or stock watering purposes, in existence at the time of initial application. (PLATES 3A & 7) - NM Office of the State Engineer - iWATERS database search; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No
Within 500 feet of a wetland. (PLATE 9) US Fish and Wildlife Wetland Identification map; topographic map; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No

### **Recycling Facility and/or Containment Checklist:**

Instructions: Each of the following items must be attached to the application. Indicate, by a check mark in the box, that the documents are attached.

Design Plan - based upon the appropriate requirements.

Operating and Maintenance Plan - based upon the appropriate requirements.

- Closure Plan based upon the appropriate requirements.
- Site Specific Groundwater Data -
- Siting Criteria Compliance Demonstrations –

Certify that notice of the C-147 (only) has been sent to the surface owner(s)

### **Operator Application Certification:**

10.

I hereby certify that the information and attachments submitted with this application are true, accurate and complete to the best of my knowledge and belief.

Name (Print):	Bradley Todd Carpenter	Title:	Operations Manager	<u> </u>
Signature:	Todd Carpenter	Date:	7/1/2022	
e-mail address	todd.carpenter@solarismidstream.com	Telephone:	432-413-0918	

11. OCD Representative Signature: <u>Victoria Venegas</u>	Approval Date: 07/15/2022
Title:Environmental Specialist	OCD Permit Number: <u>1RF-488</u> - FACILITY ID [fVV2219539492]
X         OCD Conditions           X         Additional OCD Conditions on Attachment	

Received by OCD: 7/6/2022 10:25:00 AM Page 172 of 175 State of New Mexico Form C-147 District I Revised April 3, 2017 1625 N. French Dr., Hobbs, NM 88240 Energy Minerals and Natural Resources District II Department 811 S. First St., Artesia, NM 88210 District III **Oil Conservation Division** 1000 Rio Brazos Road, Aztec, NM 87410 1220 South St. Francis Dr. District IV 1220 S. St. Francis Dr., Santa Fe, NM 87505 Santa Fe, NM 87505 Recycling Facility and/or Recycling Containment **Type of Facility:** Recycling Facility Recycling Containment\* **Type of action:** Permit Registration Modification Extension Closure Other (explain) \* At the time C-147 is submitted to the division for a Recycling Containment, a copy shall be provided to the surface owner. Be advised that approval of this request does not relieve the operator of liability should operations result in pollution of surface water, ground water or the environment. Nor does approval relieve the operator of its responsibility to comply with any other applicable governmental authority's rules, regulations or ordinances. Operator: Solaris Water Midstream, LLC (For multiple operators attach page with information) OGRID #: 371643\_ Address: 9811 Katy Freeway, Suite 900, Houston, Texas 77024 Facility or well name (include API# if associated with a well): Revelation \_AST\_\_\_\_ OCD Permit Number: 1RF-488 (For new facilities the permit number will be assigned by the district office) U/L or Qtr/Qtr C, F Section 14 Township 24S Range 34E County: Lea Surface Owner: 🗌 Federal 🗌 State 🛛 Private 🗌 Tribal Trust or Indian Allotment **Recycling Facility:** Location of recycling facility (if applicable): Latitude 32.222431° -103.443621° Longitude NAD83 Proposed Use: 🛛 Drilling\* 🖾 Completion\* 🖾 Production\* 🖾 Plugging \* \*The re-use of produced water may NOT be used until fresh water zones are cased and cemented Other, requires permit for other uses. Describe use, process, testing, volume of produced water and ensure there will be no adverse impact on groundwater or surface water. Fluid Storage 🛛 Above ground tanks 🖾 Recycling containment 🗌 Activity permitted under 19.15.17 NMAC explain type Activity permitted under 19.15.36 NMAC explain type: Other explain For multiple or additional recycling containments, attach design and location information of each containment Closure Report (required within 60 days of closure completion): Recycling Facility Closure Completion Date: 3. Recycling Containment: AST Annual Extension after initial 5 years (attach summary of monthly leak detection inspections for previous year) Center of Recycling Containment (if applicable): Latitude <u>32.222431°</u> Longitude <u>-103.443621°</u> NAD83 For multiple or additional recycling containments, attach design and location information of each containment

□ Lined □ Liner type: Thickness <u>40</u> mil □ LLDPE □ HDPE □ PVC □ Other <u>secondary 40 mil HDPE liner (in ground</u>
 □ String-Reinforced (primary)
 Liner Seams: □ Welded □ Factory □ Other \_\_\_\_\_ Volume: \_60,000 \_\_\_\_\_ bbl Dimensions: L <u>See Drawings x W x D</u>
 □ Recycling Containment Closure Completion Date: \_\_\_\_\_\_

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Alternate. Please specify Per Variance.

#### 6. Signs:

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🛛 12"x 24", 2" lettering, providing Operator's name, site location, and emergency telephone numbers

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ALL CONSTRUCTION AND OPERATION VARIANCES HAVE BEEN PREVIOUSLY APPROVED BY OCD.

### Siting Criteria for Recycling Containment

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## **General siting SEE VOLUME 1**

Ground water is less than 50 feet below the bottom of the Recycling Containment.	🗌 Yes 🛛 No
NM Office of the State Engineer - iWATERS database search; USGS; Data obtained from nearby wells (PLATE 1)	🗍 NA
Within incorporated municipal boundaries or within a defined municipal fresh water well field covered under a municipal ordinance adopted pursuant to NMSA 1978, Section 3-27-3, as amended. (PLATE 3b) - Written confirmation or verification from the municipality; written approval obtained from the municipality	☐ Yes ⊠ No ☐ NA
Within the area overlying a subsurface mine.       -       Written confirmation or verification or map from the NM EMNRD-Mining and Minerals Division       (PLATE 4)         Within an unstable area.       -       -       -	🗌 Yes 🛛 No
<ul> <li>Engineering measures incorporated into the design; NM Bureau of Geology &amp; Mineral Resources; USGS; NM Geological Society; topographic map</li> </ul>	🗌 Yes 🛛 No
Within a 100-year floodplain. FEMA map(PLATE 5) (PLATE 6)	🗌 Yes 🛛 No
Within 300 feet of a continuously flowing watercourse, or 200 feet of any other significant watercourse, or lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark).	🗌 Yes 🛛 No
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<ul> <li>Within 1000 feet from a permanent residence, school, hospital, institution, or church in existence at the time of initial application.</li> <li>Visual inspection (certification) of the proposed site; aerial photo; satellite image</li> </ul>	🗌 Yes 🛛 No
(PLATE 8) Within 500 horizontal feet of a spring or a fresh water well used for domestic or stock watering purposes, in existence at the time of initial application. (PLATES 3A & 7) - NM Office of the State Engineer - iWATERS database search; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No
Within 500 feet of a wetland. (PLATE 9) - US Fish and Wildlife Wetland Identification map; topographic map; visual inspection (certification) of the proposed site	🗌 Yes 🛛 No

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Site Specific Groundwater Data -

Siting Criteria Compliance Demonstrations –

Certify that notice of the C-147 (only) has been sent to the surface owner(s)

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I hereby certify that the information and attachments submitted with this application are true, accurate and complete to the best of my knowledge and belief.

Name (Print):	Bradley Todd Carpenter	Title:	Operations Manager	<u> </u>
Signature:	Todd Carpenter	Date:	7/1/2022	
e-mail address	todd.carpenter@solarismidstream.com	Telephone:	432-413-0918	

11. OCD Representative Signature: Victoria Venegas	Approval Date:07/15/2022
Title:Environmental Specialist	OCD Permit Number: 1RF-488 - FACILITY ID
X OCD Conditions	[fVV2219539492]
Additional OCD Conditions on Attachment	

District I 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III

CONDITIONS

1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

District IV 1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

# **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. Santa Fe, NM 87505

CONDITIONS

Operator:	OGRID:
SOLARIS WATER MIDSTREAM, LLC	371643
907 Tradewinds Blvd, Suite B	Action Number:
Midland, TX 79706	123066
	Action Type:
	[C-147] Water Recycle Long (C-147L)

Created By	Condition	Condition Date
vvenegas	NMOCD has reviewed and approved the recycling containment permit application and related documents, submitted by [371643] SOLARIS WATER MIDSTREAM, LLC on July 6, 2022, for 1RF-488 - REVELATION CONTAINMENT FACILITY ID [fVV2219539492] in Unit Letter F, Section 14, Township 24S, Range 34E, Lea County, New Mexico.	7/15/2022

CONDITIONS

Action 123066