District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 S. First St., Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico Energy Minerals and Natural Resources Department

Oil Conservation Division 1220 South St. Francis Dr. Santa Fe, NM 87505 Form C-141
Revised August 24, 2018
Submit to appropriate OCD District office

Incident ID	nAPP2124239175
District RP	
Facility ID	
Application ID	

# **Release Notification**

# **Responsible Party**

Site Name Milagro Plant Site Type Plant  Date Release Discovered August 23, 2021 API# (if applicable)  Unit Letter Section Township Range County  O 12 29N 11W San Juan								
Contact email   jdeal@harvestmidstream.com   Incident # (assigned by OCD)   nAPP2124239175    Contact mailing address   1755 Arroyo Dr., Bloomfield, NM 87413    Location of Release Source   Latitude   36.734812   Longitude   -107.941419	Responsible Party Harvest Midstream Company		OGRID	373888				
Contact mailing address   1755 Arroyo Dr., Bloomfield, NM 87413	Contact Name Jennifer Deal		Contact Telephone (505) 324-5128					
Location of Release Source  Latitude 36.734812	Contact email ideal@harvestmidstream.com		Incident #	(assigned by OCD) nAPP2124239175				
Location of Release Source  Latitude 36.734812	Contact mail	ing address	1755 Arrovo D	r Bloomfield. I	NM 87	413		
Site Name Milagro Plant Site Type Plant  Date Release Discovered August 23, 2021 API# (if applicable)  Unit Letter Section Township Range County O 12 29N 11W San Juan  Surface Owner: State Federal Tribal Private (Name: Harvest Midstream Company)  Nature and Volume of Release  Material(s) Released (Select all that apply and attach calculations or specific justification for the volumes provided below)  Crude Oil Volume Released (bbls) Volume Recovered (bbls)  Produced Water Volume Released (bbls) Volume Recovered (bbls)  Is the concentration of total dissolved solids (TDS) Yes No in the produced water ≥10,000 mg/l?  Condensate Volume Released (Mcf) Volume Recovered (Mcf)  Xother (describe) Volume/Weight Released (provide units)  ~1,301 GAL  Cause of Release							ource	
Site Name Milagro Plant Site Type Plant  Date Release Discovered August 23, 2021 API# (if applicable)  Unit Letter Section Township Range County O 12 29N 11W San Juan  Surface Owner: State Federal Tribal Private (Name: Harvest Midstream Company)  Nature and Volume of Release  Material(s) Released (Select all that apply and attach calculations or specific justification for the volumes provided below)  Crude Oil Volume Released (bbls) Volume Recovered (bbls)  Produced Water Volume Released (bbls) Volume Recovered (bbls)  Is the concentration of total dissolved solids (TDS) in the produced water >10,000 mg/l?  Condensate Volume Released (Mcf) Volume Recovered (Mcf)  Xother (describe) Volume/Weight Released (provide units)  Amine "1,301 GAL  Cause of Release	Latitude 36	5.734812				Longitude	-107.941419	
Date Release Discovered August 23, 2021    Date Release Discovered August 23, 2021   API# (if applicable)   Date Release Discovered August 23, 2021   API# (if applicable)   Date Release Discovered August 23, 2021   API# (if applicable)   Date Release County				(NAD 83 in de	ecimal de	grees to 5 decim	nal places)	
Unit Letter   Section   Township   Range   County   O   12   29N   11W   San Juan   Surface Owner:   State   Federal   Tribal   Private (Name: Harvest Midstream Company	Site Name	Milagro I	Plant			Site Type	Plant	
Unit Letter   Section   Township   Range   County   O   12   29N   11W   San Juan   Surface Owner:   State   Federal   Tribal   Private (Name: Harvest Midstream Company	Date Release	Discovered	August 23, 20	21		API# (if app	licable)	
O 12 29N 11W San Juan  Surface Owner: ☐ State ☐ Federal ☐ Tribal ☒ Private (Name: Harvest Midstream Company)  Nature and Volume of Release  Material(s) Released (Select all that apply and attach calculations or specific justification for the volumes provided below)  ☐ Crude Oil Volume Released (bbls) Volume Recovered (bbls)  ☐ Produced Water Volume Released (bbls) Volume Recovered (bbls)  ☐ Is the concentration of total dissolved solids (TDS) ☐ Yes ☐ No  ☐ Condensate Volume Released (bbls) Volume Recovered (bbls)  ☐ Natural Gas Volume Released (Mcf) Volume Recovered (Mcf)  ☒ Other (describe) Volume/Weight Released (provide units) Volume/Weight Recovered (provide units)  Amine ~1,301 GAL  Cause of Release								
Surface Owner: State Federal Tribal X Private (Name: Harvest Midstream Company  Nature and Volume of Release  Material(s) Released (Select all that apply and attach calculations or specific justification for the volumes provided below)  Crude Oil Volume Released (bbls) Volume Recovered (bbls)  Produced Water Volume Released (bbls) Volume Recovered (bbls)  Is the concentration of total dissolved solids (TDS) Yes No in the produced water >10,000 mg/l?  Condensate Volume Released (bbls) Volume Recovered (bbls)  Natural Gas Volume Released (Mcf) Volume Recovered (Mcf)  Yolume Recovered (Mcf)  Volume Recovered (provide units)  Amine **1,301 GAL**  Cause of Release			-	_			.ty	
Nature and Volume of Release    Material(s) Released (Select all that apply and attach calculations or specific justification for the volumes provided below)    Crude Oil   Volume Released (bbls)   Volume Recovered (bbls)    Produced Water   Volume Released (bbls)   Volume Recovered (bbls)    Is the concentration of total dissolved solids (TDS)   Yes   No     In the produced water >10,000 mg/l?   Volume Recovered (bbls)    Natural Gas   Volume Released (bbls)   Volume Recovered (bbls)    Natural Gas   Volume Released (Mcf)   Volume Recovered (Mcf)    Other (describe)   Volume/Weight Released (provide units)   Volume/Weight Recovered (provide units)     Amine   ~1,301 GAL   Cause of Release	0	12	29N	11W	Sar	n Juan		
☐ Crude Oil       Volume Released (bbls)       Volume Recovered (bbls)         ☐ Produced Water       Volume Released (bbls)       Volume Recovered (bbls)         ☐ Is the concentration of total dissolved solids (TDS) in the produced water >10,000 mg/l?       ☐ Yes ☐ No         ☐ Condensate       Volume Released (bbls)       Volume Recovered (bbls)         ☐ Natural Gas       Volume Released (Mcf)       Volume Recovered (Mcf)         ☐ Other (describe)       Volume/Weight Released (provide units)       Volume/Weight Recovered (provide units)         Amine       ~1,301 GAL	Surface Owne			Nature and	d Vo	lume of I	Release	
Is the concentration of total dissolved solids (TDS)	Crude Oi				n calculat	tions or specific		
in the produced water >10,000 mg/l?  ☐ Condensate Volume Released (bbls) Volume Recovered (bbls)  ☐ Natural Gas Volume Released (Mcf) Volume Recovered (Mcf)  ☐ Other (describe) Volume/Weight Released (provide units) Volume/Weight Recovered (provide units)  Amine ~1,301 GAL  Cause of Release	Produced	Water	Volume Release	d (bbls)			Volume Recovered (bbls)	
☐ Condensate       Volume Released (bbls)       Volume Recovered (bbls)         ☐ Natural Gas       Volume Released (Mcf)       Volume Recovered (Mcf)         ☑ Other (describe)       Volume/Weight Released (provide units)       Volume/Weight Recovered (provide units)         Amine       ~1,301 GAL         Cause of Release			lids (TDS)	☐ Yes ☐ No				
☑ Other (describe)       Volume/Weight Released (provide units)       Volume/Weight Recovered (provide units)         Amine       ~1,301 GAL         Cause of Release       ————————————————————————————————————				Volume Recovered (bbls)				
Amine ~1,301 GAL  Cause of Release	☐ Natural Gas Volume Released (Mcf)			Volume Recovered (Mcf)				
Cause of Release	☑ Other (describe)         Volume/Weight Released (provide units)		)	Volume/Weight Recovered (provide units)				
	Amine		~1,301 GAL					
PSV release of Amine into cemented secondary containment. No fluids hit the ground.	Cause of Rel	ease						
	PSV relea	se of Amin	e into cemented	secondary cont	ainme	ent. No fluid	Is hit the ground.	

te of New Mexico Incident ID nAP

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# Site Assessment/Characterization

This information must be provided to the appropriate district office no later than 90 days after the release discovery date.

What is the shallowest depth to groundwater beneath the area affected by the release?	> 100 (ft bgs)		
Did this release impact groundwater or surface water?	☐ Yes 🗓 No		
Are the lateral extents of the release within 300 feet of a continuously flowing watercourse or any other significant watercourse?	Yes X No		
Are the lateral extents of the release within 200 feet of any lakebed, sinkhole, or playa lake (measured from the ordinary high-water mark)?	☐ Yes X No		
Are the lateral extents of the release within 300 feet of an occupied permanent residence, school, hospital, institution, or church?	☐ Yes 🗓 No		
Are the lateral extents of the release within 500 horizontal feet of a spring or a private domestic fresh water well used by less than five households for domestic or stock watering purposes?	☐ Yes X No		
Are the lateral extents of the release within 1000 feet of any other fresh water well or spring?	☐ Yes X No		
Are the lateral extents of the release within incorporated municipal boundaries or within a defined municipal fresh water well field?	☐ Yes 🗵 No		
Are the lateral extents of the release within 300 feet of a wetland?	☐ Yes 🛛 No		
Are the lateral extents of the release overlying a subsurface mine?	☐ Yes X No		
Are the lateral extents of the release overlying an unstable area such as karst geology?	☐ Yes 🗓 No		
Are the lateral extents of the release within a 100-year floodplain?	☐ Yes 🗵 No		
Did the release impact areas <b>not</b> on an exploration, development, production, or storage site?	☐ Yes 🛛 No		
Attach a comprehensive report (electronic submittals in .pdf format are preferred) demonstrating the lateral and vertical extents of soil contamination associated with the release have been determined. Refer to 19.15.29.11 NMAC for specifics.			
Characterization Report Checklist: Each of the following items must be included in the report.			
<ul> <li>         \[</li></ul>			

If the site characterization report does not include completed efforts at remediation of the release, the report must include a proposed remediation plan. That plan must include the estimated volume of material to be remediated, the proposed remediation technique, proposed sampling plan and methods, anticipated timelines for beginning and completing the remediation. The closure criteria for a release are contained in Table 1 of 19.15.29.12 NMAC, however, use of the table is modified by site- and release-specific parameters.

Received by OCD: 10/13/2021 12:00:18 AM Form C-141 State of New Mexico Page 4 Oil Conservation Division

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I hereby certify that the information given above is true and complete to the regulations all operators are required to report and/or file certain release no public health or the environment. The acceptance of a C-141 report by the failed to adequately investigate and remediate contamination that pose a the addition, OCD acceptance of a C-141 report does not relieve the operator of and/or regulations.	or releases which may endanger OCD does not relieve the operator of liability should their operations have reat to groundwater, surface water, human health or the environment. In
Printed Name Jennifer Deal	Title: Environmental Specialist_
Signature: Gennifer Deal	Date:
Email: jdeal@harvestmidstream.com	Telephone: 505-324-5128
OCD Only	
Received by:	Date:

/13/2021 12:00:18 AM State of New Mexico Incident ID PARREL

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Incident ID	nAPP2124239175	
District RP		
Facility ID		
Application ID		

# Closure

The responsible party must attach information demonstrating they have complied with all applicable closure requirements and any conditions or directives of the OCD. This demonstration should be in the form of a comprehensive report (electronic submittals in .pdf format are preferred) including a scaled site map, sampling diagrams, relevant field notes, photographs of any excavation prior to backfilling, laboratory data including chain of custody documents of final sampling, and a narrative of the remedial activities. Refer to 19.15.29.12 NMAC.

Closure Report Attachment Checklist: Each of the following items must be included in the closure report.				
X A scaled site and sampling diagram as described in 19.15.29.11 NMAC				
Note That Photographs of the remediated site prior to backfill or photos of the must be notified 2 days prior to liner inspection)	e liner integrity if applicable (Note: appropriate OCD District office			
Laboratory analyses of final sampling (Note: appropriate ODC Dist	rict office must be notified 2 days prior to final sampling)			
X Description of remediation activities				
I hereby certify that the information given above is true and complete to tand regulations all operators are required to report and/or file certain release may endanger public health or the environment. The acceptance of a C-1 should their operations have failed to adequately investigate and remediate human health or the environment. In addition, OCD acceptance of a C-1 compliance with any other federal, state, or local laws and/or regulations. restore, reclaim, and re-vegetate the impacted surface area to the condition accordance with 19.15.29.13 NMAC including notification to the OCD we Printed Name:  Jennifer Deal  Title:	ase notifications and perform corrective actions for releases which 41 report by the OCD does not relieve the operator of liability the contamination that pose a threat to groundwater, surface water, 41 report does not relieve the operator of responsibility for The responsible party acknowledges they must substantially not that existed prior to the release or their final land use in when reclamation and re-vegetation are complete.			
Timed Name. Jenniner Deal Time.	10/8/2021			
Signature: Date  Email: jdeal@harvestmidstream.com Teleph	:			
Email: jdeal@harvestmidstream.com Teleph	one: 505-324-5128_			
OCD Only				
Received by:	Date:			
Closure approval by the OCD does not relieve the responsible party of lial remediate contamination that poses a threat to groundwater, surface water, party of compliance with any other federal, state, or local laws and/or reg	human health, or the environment nor does not relieve the responsible			
Closure Approved by: Nelson Velez	Date: 03/07/2022			
Printed Name: Nelson Velez	Title: Environmental Specialist – Adv			



October 7, 2021

Cory Smith New Mexico Oil Conservation Division 1000 Rio Brazos Aztec, New Mexico 87410

Via electronic mail: <a href="mailto:cory.smith@state.nm.us">cory.smith@state.nm.us</a>

**RE:** Site Closure Report

Milagro Gas Plant Amine Release (August 23, 2021)
Incident #nAPP2124239175
Unit O. Section 12, T30N, B11M

Unit O, Section 12, T29N, R11W San Juan County, New Mexico

Dear Mr. Smith:

Animas Environmental Services, LLC (AES) has prepared this Site Closure Report for a release which was discovered August 23, 2021, at the Harvest Four Corners (Harvest) Milagro Gas Plant, located in San Juan County, New Mexico. A topographic site location map is included as Figure 1, and an aerial site map is presented as Figure 2.

# 1.0 Release Description

The August 23, 2021, release consisted of approximately 1,301 gallons of amine. The source of the release was a pressure safety valve (PSV) on the amine train. Material was released into a cemented secondary containment and no soils were impacted. A technical data sheet for the material has been included as an attachment.

## 2.0 NMOCD Ranking

In accordance with NMAC 19.15.29.11 (August 2018), release closure criteria for this location are based on the minimum depth to groundwater within the horizontal extent of the release area and proximity to sensitive receptors:

• Depth to Groundwater: No New Mexico Office of the State Engineer (NMOSE) registered water wells are within one half mile of the release location. Water wells located approximately 1.1 miles west of the location and 75 ft lower in elevation reported depths to water of 23 to 69 ft below ground surface (bgs). The release site is approximately 260 ft higher than the San Juan River, which is

Released to Imaging

Cory Smith Milagro Gas Plant Release (Incident # nAPP2124239175) October 7, 2021; Page 2 of 3

located approximately 1.6 miles to the south. Depth to groundwater is determined to be greater than 100 ft bgs.

 Sensitive Receptor Determination: The site is not within a sensitive area where releases must be treated as if they occur less than 50 ft bgs to groundwater (NMAC 19.15.29.12C.4).

#### Closure Criteria:

Because this release occurred within a lined containment area, no closure sampling was required to be conducted. However, in accordance with NMAC 19.15.29.11A.5ai, Harvest has visually inspected the containment and confirmed that it remains intact and had the ability to contain the release.

Site ranking information is included as an attachment.

### 3.0 Conclusions and Recommendations

#### 3.1 Conclusions

A release was confirmed at the Milagro Gas Plant on August 23, 2021, in which approximately 1,301 gallons of amine was spilled into a cemented secondary containment. The release occurred on private property (Milagro Plant). On August 24 and 25, 2021, Harvest used an amine filtration trailer to recover the spilled amine from the containment and placed the recovered material (996 gallons) in the East Mixed Amine Tank for re-use. The remaining 305 gallons of spilled amine were discharged via underground piping to the North Evaporation Pond, which is double lined and has a leak detection port.

#### 3.2 Recommendations

No further work is recommended at the Milagro Gas Plant amine release location.

If you have any questions about site conditions or this report, please do not hesitate to contact Elizabeth McNally at (505) 564-2281.

Sincerely,

Lany Cupps

**Environmental Scientist** 

Lary lupps

Cory Smith Milagro Gas Plant Release (Incident # nAPP2124239175) October 7, 2021; Page 3 of 3

Angela Ledgerwood Senior Project Manager

Elizabeth McNally, P.E.

Elizabeth V McNolly

Principal

## Attachments:

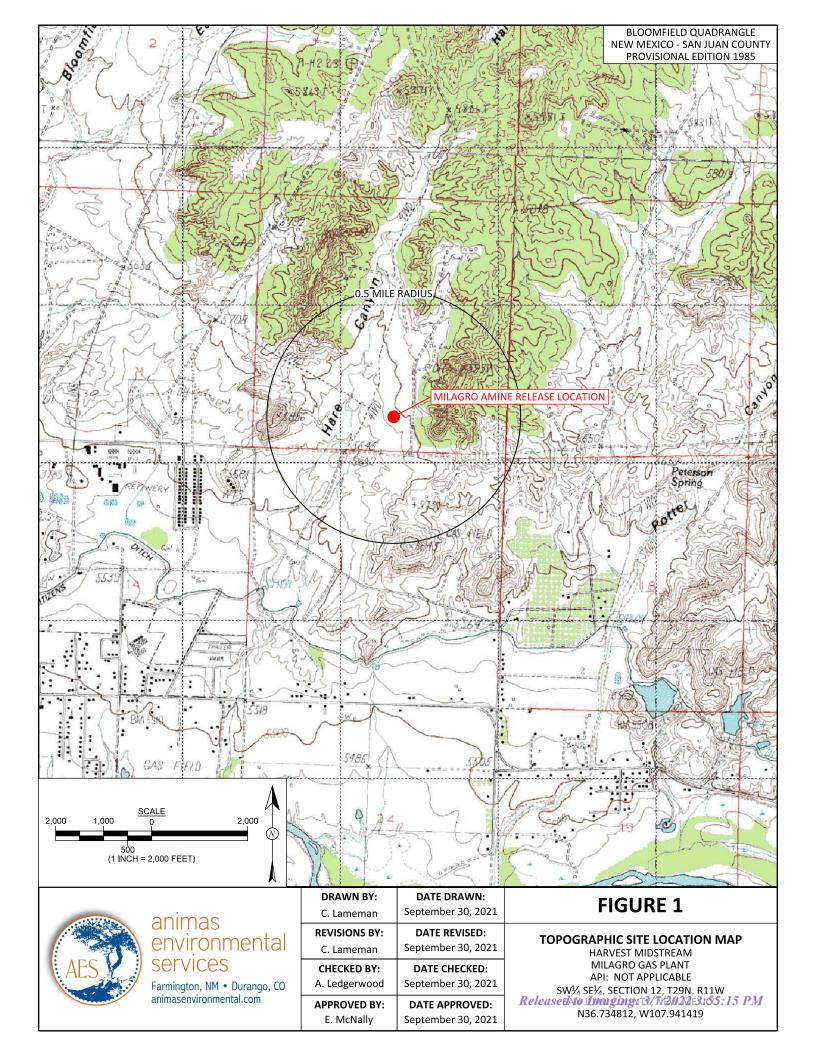
Figure 1. Topographic Site Location Map Figure 2. Aerial Site Location Map Technical Data Sheet Site Ranking Information Photographic Log

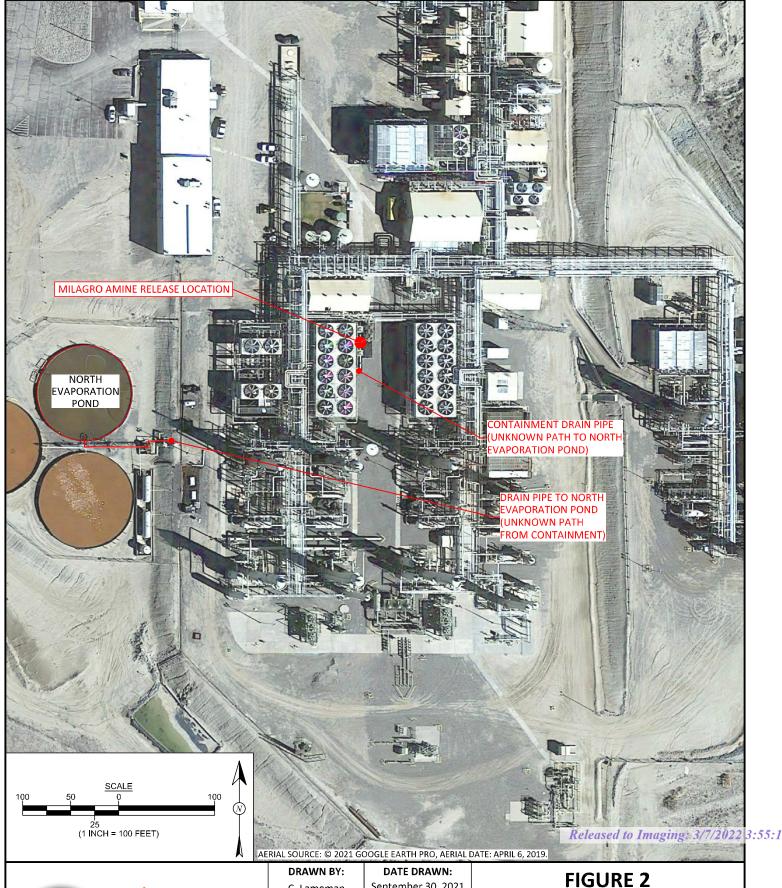
Cc:

Jennifer Deal

Harvest Midstream Company

Electronic Mail: <u>jdeal@harvestmidstream.com</u>







DRAWN BY:	DATE DRAWN:
C. Lameman	September 30, 2021
REVISIONS BY:	DATE REVISED:
C. Lameman	September 30, 2021
CHECKED BY:	DATE CHECKED:
CHECKED BY: A. Ledgerwood	<b>DATE CHECKED:</b> September 30, 2021

# AL SITE LOCATION MAI

## **AERIAL SITE LOCATION MAP**

HARVEST MIDSTREAM
MILAGRO GAS PLANT
API: NOT APPLICABLE
SW¼ SE¼, SECTION 12, T29N, R11W
SAN JUAN COUNTY, NEW MEXICO
N36.734812, W107.941419



# TECHNICAL INFORMATION UCARSOL<sup>TM</sup> AP 814 SOLVENT

FOR CO2 REMOVAL

#### INTRODUCTION

UCARSOL™ AP 814 Solvent is one in a series of advanced-performance gas treating solvents from The Dow Chemical Company. Specifically designed for carbon dioxide (CO₂) removal in natural and synthesis gas processing, UCARSOL AP 814 Solvent is effective in both sweet and sour gas streams.

Low heats of reaction, combined with the ability to remove both  $CO_2$  and hydrogen sulfide  $(H_2S)$ , allow the gas processor to conform to current environmental regulations concerning sulfur emissions, while meeting product gas Btu specifications. UCARSOL AP 814 Solvent is particularly useful for processing feed gas with high amounts of  $CO_2$ . It performs well in cryogenic applications with low  $CO_2$  product gas specifications.

#### SPECIAL FEATURES

- Significant energy savings through reduced reboiler duty, decreased pumping requirements because of lower solvent circulation, and elimination of the need for solvent reclaiming
- Reduced solvent losses because of low foaming tendency and lower solvent vapor pressure
- Increased acid gas processing ability with existing facilities
- Local technical support assures ongoing trouble-free operation
- Supported by Dow Oil & Gas, the global leader in providing gas treating processors with specialized technology and services

#### **CORROSION EFFECTS**

The results of actual field experience in numerous operating units indicate that solutions of UCARSOL™ AP 814 Solvent, maintained properly and used as specified, exhibit very low corrosion rates. See "Storage and Handling" for effects on other materials.

#### PHYSICAL PROPERTIES

UCARSOL™ AP 814 Solvent can be used as an aqueous solution in various concentrations; however, a 40-50% aqueous solution has been found to offer optimal performance. Physical property data for pure and 50% aqueous solutions of UCARSOL AP 814 Solvent have been developed and are presented on the following pages.

Additional information on UCARSOL AP 814 Solvent, its properties and its advantages, is available on request. To explore more specifically what UCARSOL AP 814 Solvent can do for your existing or proposed gas treating unit, contact Dow at the numbers listed at the end of this publication.

TABLE 1 • PHYSICAL PROPERTIES OF UCARSOL™ AP 814 SOLVENT

	Pure	50 Wt% Aqueous
Average Weight per Gallon at 20°C, lb	8.73	
Average Weight per Liter at 20°C, kg	1.05	
D lb per Gallon/D at 20°C	0.00644	
D kg per Liter/D at 20°C	0.00077	
Coefficient of Thermal Expansion per °C (est) at 20°C at 55°C	0.00073 0.00078	
Boiling Point, °C (°F) at 760 mm Hg at 50 mm Hg at 10 mm Hg	125.9 (258.6) 60.1 (141.1) 32.0 (89.7)	103.6 (218.6) 41.3 (106.3) 14.6 (58.3)
Pour Point, °C (°F)	-48 (-54.4)	
Freezing Point, °C (°F)(1)		4.2 (39.5)
pH at ambienty conditions	11.2	11.2
Specific Gravity, 20°/20°C	1.0448	1.04352
Solubility in Water at 20°C, weight percent of Water in at 20°C, weight percent	100 100	100 100
Flash Point, °C (°F) Pensky-Martens Closed Cup, ASTM D93 Cleveland Open Cup, ASTM D92	102 (215) 132 (270)	

<sup>(</sup>¹)Slurry formation (two-phase freeze separation) may begin at 4°C (40°F). This slurry is pumpable down to -11°C (12°F) in most cases.

FIGURE 1 • DENSITY OF UCARSOL™ AP 814 SOLVENT

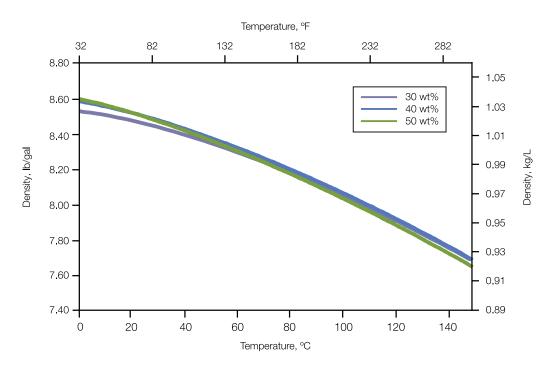


FIGURE 2 • VISCOSITY OF UCARSOLTM AP 814 SOLVENT

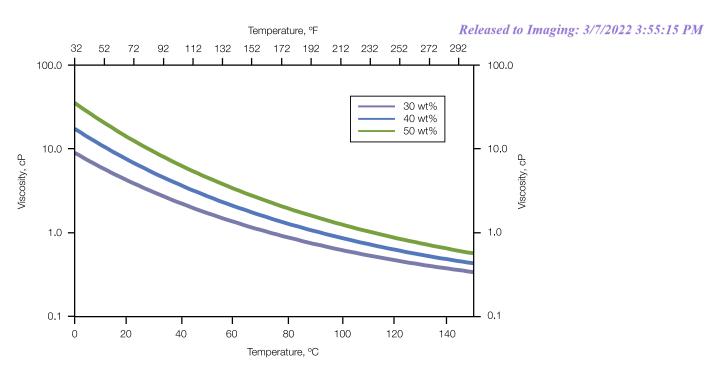


FIGURE 3 • HEAT CAPACITY OF UCARSOLTM AP 814 SOLVENT

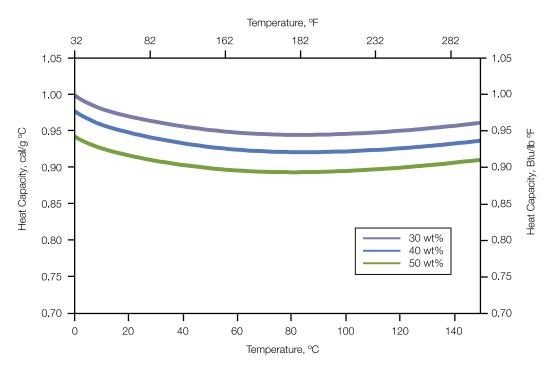


FIGURE 4 • THERMAL CONDUCTIVITY OF UCARSOLTM AP 814 SOLVENT

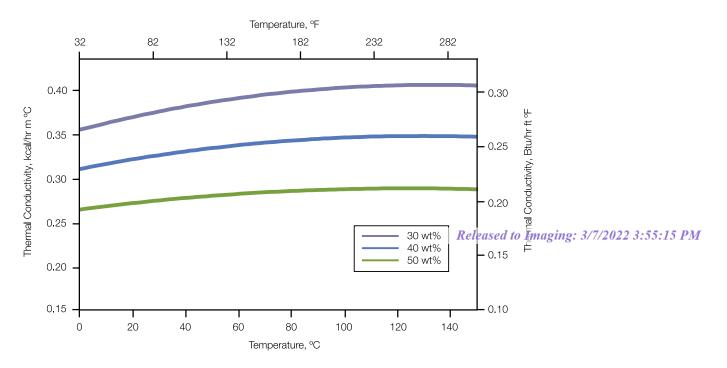
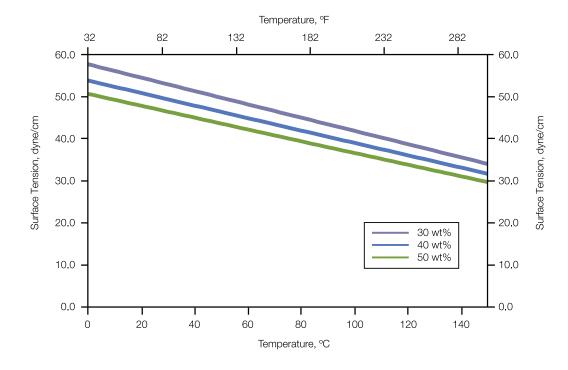


FIGURE 5 • SURFACE TENSION OF UCARSOL™ AP 814 SOLVENT



#### **GAS TREATING SERVICES**

Dow is a worldwide leader in providing gas treating processors with specialized technology and services. To aid in both plant design and operation, UCARSOL™ solvents are supported by advanced computer capabilities, a state-of-the-art laboratory, field test equipment, analytical procedures and an optimization program. The services Dow provides encompass preliminary assessments, start-up services, continual monitoring and follow-up services. Included in this total support program is the training for people in the field, regular sample testing and performance evaluation. To help ensure complete customer protection and satisfaction, Dow is there every step of the way – before, during and after installation.

Technical Information • UCARSOL™ AP 814 Solvent

#### SIMULATION CAPABILITIES

With information drawn from actual operating conditions at more than 1,000 plants, Dow has an extensive formulated solvent database used to optimize the simulation programs used in design. This sophisticated program provides a powerful tool for process analysis and design, including trayby-tray calculations. Basic hydraulic evaluations can be made of existing trayed or packed towers to help ensure that conversion to UCARSOL<sup>TM</sup> solvents will be trouble-free.

Field representatives have the latest equipment and programs that make it possible to predict the performance of UCARSOL solvents under actual plant conditions. In addition, their use as an in-field preliminary design tool is extremely valuable after conversion to make any adjustments necessary to optimize the process.

#### LABORATORY AND FIELD TESTING

The Dow Oil & Gas Characterization Lab performs regular service analyses of customer solvents to ensure good performance of the amine unit, as well as specialized analyses to assist in trouble-free operation. Routine analysis performed includes ion chromatography, inductively coupled plasma and solution alkalinity. Analysis is normally completed and reported to the customer within a few days upon receiving the sample. Dow's customer report includes a technical service review of the analytical results and their impact on the customer's operation.

#### SAMPLE KITS

Dow offers a unique sample kit. Completely self-contained, the kit provides everything necessary – from containers to labels – to obtain lean amine samples, seal them and safely ship them for routine analysis.

#### OTHER SERVICES

Dow's engineering expertise is available to provide information on process and equipment requirements. Dow also trains customer personnel prior to and during conversion and works with them to ensure optimal performance.

Technical Information • UCARSOL™ AP 814 Solvent

#### STORAGE AND HANDLING

UCARSOL™ AP 814 Solvent is usually stored and handled in carbon steel equipment. It is also compatible with stainless steel. Zinc or galvanized steel and copper and its alloys should not be used. Materials of construction guidelines for specific plants are available upon request.

This product becomes viscous at outside winter temperatures and has a pour point of -48°C (-54.4°F). Therefore, storage inside a warm building or in a heated, insulated tank may be desirable. A centrifugal pump is suitable for transfer service, assuming the temperature of the product is sufficiently above its pour point. A rotary or gear pump is suggested for lower temperature transfers.

Piping should be of adequate size to handle the maximum viscosity expected to be encountered. Valves, piping, etc. are usually of steel construction. Type 304 stainless steel, spiral-wound GRAFOIL gaskets for flanges and GRAFOIL packing for valves are recommended.

Aqueous solutions of UCARSOL AP 814 Solvent can be handled in steel equipment. They should **not** be handled or stored in contact with aluminum, zinc or galvanized iron, or with copper and its alloys.

#### PRODUCT STEWARDSHIP

When considering the use of any Dow products in a particular application, you should review the latest Material Safety Data Sheets from Dow and ensure that they are intended for safe use. For Material Safety Data Sheets and other product safety information, contact Dow. Before handling any other products mentioned in the text, you should obtain available product safety information and take necessary steps to ensure safety of use.

No chemical should be used as or in a food, drug, medical device or cosmetic, or in a product or process in which it may contact a food, drug, medical device or cosmetic until the user has determined the suitability and legality of the use. Since government regulations and use conditions are subject to change, it is the user's responsibility to determine that this information is appropriate and suitable under current, applicable laws and regulations.

Dow requests that the customer read, understand and comply with the information contained in this publication and the current Material Safety Data Sheet(s). The customer should furnish the information in this publication to its employees, contractors and customers, or any other users of the product(s), and request that they do the same.

#### TO LEARN MORE...

**U.S., Canada, Mexico:** Phone: 1-800-447-4369 Fax: 989-832-1465

**Latin America:** Phone: +55 11-5188-9222 Fax: +55-11-5188-9749

Europe, Middle East: Phone Toll Free: +800-3-694-6367\*

Phone: +32 3-450-2240 Fax: +32 3-450-2815

Asia Pacific: Phone Toll Free: +800 7776-7776\*

Phone: +60 3-7958-3392 Fax: +60 3 7958 5598

Middle East (Dubai): Phone: Tel: +971 4 453 7000 Fax: +971 4 453 7117

North Africa (Cairo): Phone: +202 2 480 1462 Fax: +202 2 480 1478

\*Toll-free service not available in all countries.



## For more information, visit www.dowoilandgas.com.

Note: This guide is designed as a general product overview. Please contact your local Dow Oil & Gas representative for up-to-date, detailed technical information including registrations and use limitations and to discuss individual applications or requirements.

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Form No: 812-00179X-0213BBI



## NMOCD Site Assessment/Characterization, Remediation & Closure

Site Name: Milagro Gas Plant

API #:	Not Applicable			İ	
Lat/Long:	36.734812, -107.94	ĺ			
TRS:	SW/SE-12-29N-11W	İ			
Land Jurisdiction:	· ·				
County:	San Juan				
Determination made by:	LC			İ	
Date:	9/29/2021			İ	
				1	ı
	ead Protection Area				
Determine the horizontal distance from all known we	· · · · · · · · · · · · · · · · · · ·		~ .		
sources. Water sources are wells, springs or other so	***			es are those	
water sources used by less than five households for a Water Source Type (well/spring/stock pond)	ID (if available)	Latitude	Longitude	Distance	İ
Domestic Water Well	SJ 03502	36.7284	-107.9331	0.47 mi	i
Domestic Water Well	33 03302	30.7204	107.5551	0.47 1111	İ
					İ
					İ
					İ
Distance to Nearest	Significant Waterco	urse (NMAC 19.15.2	9.11A.4)		
Tributary to Hare Canyon wash is approx. 740 ft		,	•		İ
Depth to Grounds	water Determination	n (NMAC 19.15.29.1	1A.2)		İ
Cathodic Report/Site Specific Hydrogeology	None Available				
_, _,_,					
Elevation Differential				uth	
Water Weils Cathodic Report Nearby Wells	depth to water not			ovetion	
Cathodic Report Nearby Wells	23-09 DTW at seve	rai wells 1.1 illi to	west & 75 lower en	evation	
*If a release occurs within the following areas, t	he RP must treat the	release as if it occu	rred less than 50 ft		l
o groundwater (NMAC 19.15.29.12C.4):  Yes					No
<300' of any continuously flowing watercourse or any other significant watercourse					✓
<200' of any lakebed, sinkhole or playa lake (measured from the Ordinary High Water Mark)					✓
<300' of an occupied permanent residence, school, hospital, institution or church					<b>V</b>
					<b>✓</b>
purposes <1000' of any water well or spring					
					✓ ✓
within incorporated municipal boundaries or within a defined municipal fresh water well field					
within the area overlying a subsurface mine				1	
within an unstable area				1 🗀	
within a 100-year floodplain					~
Explain any 'Yes' Marks:					
Actual Depth to Groundwater is:	≤50 □	50-100	>100 🗸	1	
*Treat Depth to Groundwa	ter as if it's ≤ 50 ft?	Yes No 🗸			

# Milagro Gas Plant NMOCD Incident No. nAPP2124239175 Amine Release



Photo 1: Amine in cement secondary containment August 23, 2021



Photo 2: Amine in cement secondary containment August 23, 2021

# Milagro Gas Plant NMOCD Incident No. nAPP2124239175 Amine Release



Photo 3: Cement secondary containment following removal of amine on August 24, 2021



Photo 4: Cement secondary containment during integrity inspection September 28, 2021

District I
1625 N. French Dr., Hobbs, NM 88240
Phone: (575) 393-6161 Fax: (575) 393-0720

District II 811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III 1000 Rio Brazos Rd., Aztec, NM 87410 Phone:(505) 334-6178 Fax:(505) 334-6170

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

**State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. **Santa Fe, NM 87505** 

CONDITIONS

Action 55323

#### **CONDITIONS**

Operator:	OGRID:
Harvest Four Corners, LLC	373888
1111 Travis Street	Action Number:
Houston, TX 77002	55323
	Action Type:
	[C-141] Release Corrective Action (C-141)

#### CONDITIONS

Created By	Condition	Condition Date
nvelez	None	3/7/2022