Form 3160-5 (June 2019)

# UNITED STATES DEPARTMENT OF THE INTERIOR

FORM APPROVED OMB No. 1004-0137 Expires: October 31, 2021
5. Lease Serial No. MULTIPLE

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	SUNDRY	<b>NOTICE</b>	S AND F	REPOR	TS ON	<b>WELLS</b>	
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SUNDRY NOTICES AND REPORTS ON WELLS  Do not use this form for proposals to drill or to re-enter an			6. If Indian, Allottee	6. If Indian, Allottee or Tribe Name		
abandoned well. Use Form 3160-3 (APD) for such proposals.			MULTIPLE			
SUBMIT IN 1	TRIPLICATE - Other instructions on pag	e 2		eement, Name and/or No.		
1. Type of Well			MULTIPLE			
Oil Well Gas Well Other			8. Well Name and No	8. Well Name and No. MULTIPLE		
2. Name of Operator EOG RESOURCES INCORPORATED			9. API Well No. MUI	TIPLE		
	BY 2, HOUSTON, TX 770 3b. Phone No. (713) 651-700		10. Field and Pool or MULTIPLE	Exploratory Area		
4. Location of Well (Footage, Sec., T.,R MULTIPLE	,M., or Survey Description)		11. Country or Parish MULTIPLE	ı, State		
12. CHE	CK THE APPROPRIATE BOX(ES) TO INI	DICATE NATURE OF NO	TICE, REPORT OR OT	HER DATA		
TYPE OF SUBMISSION		TYPE OF A	ACTION			
✓ Notice of Intent		aulic Fracturing Ro	roduction (Start/Resume)	Well Integrity		
Subsequent Report			ecomplete emporarily Abandon	Other		
Final Abandonment Notice	Convert to Injection Plug	Back W	ater Disposal			
is ready for final inspection.)  Pad Name: Pistolero 15 Fed C SHL: Section 15, Township 25  EOG requests for the below we Design (EOG BLM Variance 5a TVDs for all intervals are within within the boundary conditions	S, Range 34-E, Lea County, NM ells to be approved for all four designs line. Alternate Shallow Casing Designs.pointhe boundary conditions. The max inclinated in the directional plans for the wells are a	sted in the "Blanket Cas df) document. The MDs a ination and DLS are also	ing and	the operator has determined that the site		
14. I hereby certify that the foregoing is STAR HARRELL / Ph: (432) 848-9		Regulatory Speci	alist			
Signature (Electronic Submissio	n)	Date	03/11/2	2024		
	THE SPACE FOR FED	ERAL OR STATE O	FICE USE			
Approved by						
KEITH P IMMATTY / Ph: (575) 988	-4722 / Approved	ENGINEER Title		03/19/2024 Date		
	ned. Approval of this notice does not warran quitable title to those rights in the subject leduct operations thereon.		ND.			
Title 18 U.S.C Section 1001 and Title 43	U.S.C Section 1212, make it a crime for ar	ny person knowingly and v	villfully to make to any d	lepartment or agency of the United States		

(Instructions on page 2)

any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

### **GENERAL INSTRUCTIONS**

This form is designed for submitting proposals to perform certain well operations and reports of such operations when completed as indicated on Federal and Indian lands pursuant to applicable Federal law and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local area or regional procedures and practices, are either shown below, will be issued by or may be obtained from the local Federal office.

### SPECIFIC INSTRUCTIONS

*Item 4* - Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult the local Federal office for specific instructions.

Item 13: Proposals to abandon a well and subsequent reports of abandonment should include such special information as is required by the local Federal office. In addition, such proposals and reports should include reasons for the abandonment; data on any former or present productive zones or other zones with present significant fluid contents not sealed off by cement or otherwise; depths (top and bottom) and method of placement of cement plugs; mud or other material placed below, between and above plugs; amount, size, method of parting of any casing, liner or tubing pulled and the depth to the top of any tubing left in the hole; method of closing top of well and date well site conditioned for final inspection looking for approval of the abandonment. If the proposal will involve **hydraulic fracturing operations**, you must comply with 43 CFR 3162.3-3, including providing information about the protection of usable water. Operators should provide the best available information about all formations containing water and their depths. This information could include data and interpretation of resistivity logs run on nearby wells. Information may also be obtained from state or tribal regulatory agencies and from local BLM offices.

### **NOTICES**

The privacy Act of 1974 and the regulation in 43 CFR 2.48(d) provide that you be furnished the following information in connection with information required by this application.

AUTHORITY: 30 U.S.C. 181 et seq., 351 et seq., 25 U.S.C. 396; 43 CFR 3160.

PRINCIPAL PURPOSE: The information is used to: (1) Evaluate, when appropriate, approve applications, and report completion of subsequent well operations, on a Federal or Indian lease; and (2) document for administrative use, information for the management, disposal and use of National Resource lands and resources, such as: (a) evaluating the equipment and procedures to be used during a proposed subsequent well operation and reviewing the completed well operations for compliance with the approved plan; (b) requesting and granting approval to perform those actions covered by 43 CFR 3162.3-2, 3162.3-3, and 3162.3-4; (c) reporting the beginning or resumption of production, as required by 43 CFR 3162.4-1(c)and (d) analyzing future applications to drill or modify operations in light of data obtained and methods used.

ROUTINE USES: Information from the record and/or the record will be transferred to appropriate Federal, State, local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecutions in connection with congressional inquiries or to consumer reporting agencies to facilitate collection of debts owed the Government.

EFFECT OF NOT PROVIDING THE INFORMATION: Filing of this notice and report and disclosure of the information is mandatory for those subsequent well operations specified in 43 CFR 3162.3-2, 3162.3-3, 3162.3-4.

The Paperwork Reduction Act of 1995 requires us to inform you that:

The BLM collects this information to evaluate proposed and/or completed subsequent well operations on Federal or Indian oil and gas leases.

Response to this request is mandatory.

The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

**BURDEN HOURS STATEMENT:** Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Collection Clearance Officer (WO-630), 1849 C St., N.W., Mail Stop 401 LS, Washington, D.C. 20240

(Form 3160-5, page 2)

# **Additional Information**

### **Batch Well Data**

PISTOLERO 15 FED 201H, US Well Number: 3002552548, Case Number: NMNM113420, Lease Number: NMNM113420, Operator:EOG RESOURCES INCORPORATED

PISTOLERO 15 FED 202H, US Well Number: 3002552549, Case Number: NMNM113420, Lease Number: NMNM113420, Operator:EOG RESOURCES INCORPORATED

PISTOLERO 15 FED 301H, US Well Number: 3002552550, Case Number: NMNM113420, Lease Number: NMNM113420, Operator:EOG RESOURCES INCORPORATED

PISTOLERO 15 FED 302H, US Well Number: 3002552551, Case Number: NMNM113420, Lease Number: NMNM113420, Operator: EOG RESOURCES INCORPORATED

PISTOLERO 15 FED COM 431H, US Well Number: 3002552635, Case Number: NMNM113420, Lease Number: NMNM113420, Operator: EOG RESOURCES INCORPORATED

PISTOLERO 15 FED COM 432H, US Well Number: 3002552636, Case Number: NMNM113420, Lease Number: NMNM113420, Operator:EOG RESOURCES INCORPORATED

PISTOLERO 15 FED COM 531H, US Well Number: 3002552637, Case Number: NMNM113420, Lease Number: NMNM113420, Operator: EOG RESOURCES INCORPORATED

PISTOLERO 15 FED COM 532H, US Well Number: 3002552638, Case Number: NMNM113420, Lease Number: NMNM113420, Operator:EOG RESOURCES INCORPORATED

# PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

**SUNDRY ID: 2779141** 

PISTOLERO 15 FED	201H	3002552548
PISTOLERO 15 FED	202H	3002552549
PISTOLERO 15 FED	301H	3002552550
PISTOLERO 15 FED	302H	3002552551
PISTOLERO 15 FED COM	431H	3002552635
PISTOLERO 15 FED COM	432H	3002552636
PISTOLERO 15 FED COM	531H	3002552637
PISTOLERO 15 FED COM	532H	3002552638

# ALL PREVIOUS COAs STILL APPLY

# **EOG Batch Casing Change**

Pad Name: Pistolero 15 Fed Com

SHL: Section 15, Township 25-S, Range 34-E, Lea County, NM

EOG requests for the below wells to be approved for all four designs listed in the "Blanket Casing Design (EOG BLM Variance 5a - Alternate Shallow Casing Designs.pdf) document. The MDs and TVDs for all intervals are within the boundary conditions. The max inclination and DLS are also within the boundary conditions. The directional plans for the wells are attached separately.

Well Name	API#	Surface		Intermediate		Production	
wen Name	AFI#	MD	TVD	MD	TVD	MD	TVD
Pistolero 15 Fed Com #202H	30-025-52549	1,000	1,000	5,187	5,160	25,738	10,228
Pistolero 15 Fed Com #203H (FKA 532H)	30-025-52638	1,000	1,000	5,183	5,160	24,735	10,228
Pistolero 15 Fed Com #301H	30-025-52550	1,000	1,000	5,239	5,160	25,912	10,352
Pistolero 15 Fed Com #307H (FKA 432H)	30-025-52636	1,000	1,000	5,232	5,160	25,905	10,352
Pistolero 15 Fed Com #308H (FKA 531H)	30-025-52637	1,000	1,000	5,165	5,160	25,840	10,352
Pistolero 15 Fed Com #505H (FKA 302H)	30-025-52551	1,000	1,000	5,260	5,160	26,469	10,889
Pistolero 15 Fed Com #506H (FKA 201H)	30-025-52548	1,000	1,000	5,168	5,160	26,384	10,889
Pistolero 15 Fed Com #507H (FKA 431H)	30-025-52635	1,000	1,000	5,167	5,160	26,380	10,889

COA

H2S	• Yes	O No	
Potash	None	Secretary	O R-111-P
Cave/Karst Potential	• Low	O Medium	O High
Cave/Karst Potential	O Critical		
Variance	O None	• Flex Hose	Other
Wellhead	Conventional	<ul><li>Multibowl</li></ul>	O Both
Wellhead Variance	O Diverter		
Other	□4 String	☐ Capitan Reef	□WIPP
Other	☐ Fluid Filled	☐ Pilot Hole	☐ Open Annulus
Cementing	☐ Contingency	☐ EchoMeter	☐ Primary Cement
	Cement Squeeze		Squeeze
Special Requirements	☐ Water Disposal	□ СОМ	□ Unit
Special Requirements	☑ Batch Sundry		
Special Requirements	☑ Break Testing	✓ Offline	✓ Casing
Variance		Cementing	Clearance

### A. CASING

Above listed wells are approved for 4 Designs listed in the "EOG BLM Variance 5a - Alternate Shallow Casing Designs" document. The casing set points and directional plans for the wells in the batch are within the boundary conditions reviewed in the blanket design. The COA is written for the deepest well on the pad. Operator is responsible to review the cement volumes based on the set points, design executed and to achieve the TOC requirements listed in the COA.

# **Shallow Design A:**

- 1. The **13-3/8** inch surface casing shall be set at approximately **1,000** feet (a minimum of 25 feet (Lea County) into the Rustler Anhydrite, above the salt, and below usable fresh water) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8** hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.

- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The 9-5/8 inch intermediate casing shall be set at approximately 5,160 feet TVD.
  - Mud weight could brine up to 10.2ppg. Reviewed and OK
  - Keep casing half full during run for collapse SF

The minimum required fill of cement behind the 9-5/8 inch intermediate casing is:

- Cement to surface. If cement does not circulate see B.1.a, c-d above.
- 3. The **5-1/2** inch production casing shall be set at approximately **26,469** feet. The minimum required fill of cement behind the **5-1/2** inch production casing is:
  - Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.

# **Shallow Design B:**

- 1. The **10-3/4** inch surface casing shall be set at approximately **1,000** feet (a minimum of 25 feet (Lea County) into the Rustler Anhydrite, above the salt, and below usable fresh water) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8** hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The 8-5/8 inch intermediate casing shall be set at approximately 5,160 feet TVD.
  - Mud weight could brine up to 10.2ppg. Reviewed and OK
  - Keep casing half full during run for collapse SF

The minimum required fill of cement behind the 8-5/8 inch intermediate casing is:

- Cement to surface. If cement does not circulate see B.1.a, c-d above.
- 3. The **5-1/2** inch production casing shall be set at approximately **26,469** feet. The minimum required fill of cement behind the **5-1/2** inch production casing is:
  - Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.

# **Shallow Design C:**

- 1. The **13-3/8** inch surface casing shall be set at approximately **1,000** feet (a minimum of 25 feet (Lea County) into the Rustler Anhydrite, above the salt, and below usable fresh water) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8 hours** or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The 9-5/8 inch intermediate casing shall be set at approximately 5,160 feet TVD.
  - Mud weight could brine up to 10.2ppg. Reviewed and OK
  - Keep casing half full during run for collapse SF

The minimum required fill of cement behind the 9-5/8 inch intermediate casing is:

- Cement to surface. If cement does not circulate see B.1.a, c-d above.
- 3. The 6 inch production casing shall be set at approximately 26,469 feet. The minimum required fill of cement behind the 6 inch production casing is:
  - Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.

# **Shallow Design D:**

- 1. The **13-3/8** inch surface casing shall be set at approximately **1,000** feet (a minimum of 25 feet (Lea County) into the Rustler Anhydrite, above the salt, and below usable fresh water) and cemented to the surface.
  - e. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - f. Wait on cement (WOC) time for a primary cement job will be a minimum of **8** hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - g. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
  - h. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The 9-5/8 inch intermediate casing shall be set at approximately 5,160 feet TVD.
  - Mud weight could brine up to 10.2ppg. Reviewed and OK
  - Keep casing half full during run for collapse SF

The minimum required fill of cement behind the 9-5/8 inch intermediate casing is:

- Cement to surface. If cement does not circulate see B.1.a, c-d above.
- 3. The 6 inch x 5.5 inch tapered production casing shall be set at approximately 26,469 feet. The minimum required fill of cement behind the 6 inch x 5.5 inch tapered production casing is:
  - Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.

# (Note: For a minimum 5M BOPE or less (Utilizing a 10M BOPE system) BOPE Break Testing Variance

- BOPE Break Testing is ONLY permitted for 5M BOPE or less. (Annular preventer
  must be tested to a minimum of 70% of BOPE working pressure and shall be
  higher than the MASP)
- BOPE Break Testing is NOT permitted to drilling the production hole section.
- Variance only pertains to the intermediate hole-sections and no deeper than the Bone Springs formation.
- While in transfer between wells, the BOPE shall be secured by the hydraulic carrier

or cradle.

- Any well control event while drilling require notification to the BLM Petroleum Engineer (575-706-2779) prior to the commencement of any BOPE Break Testing operations.
- A full BOPE test is required prior to drilling the first deep intermediate hole section. If any subsequent hole interval is deeper than the first, a full BOPE test will be required. (200' TVD tolerance between intermediate shoes is allowable).
- The BLM is to be contacted (575-689-5981 Lea County) 4 hours prior to BOPE tests.
- As a minimum, a full BOPE test shall be performed at 21-day intervals.
- In the event any repairs or replacement of the BOPE is required, the BOPE shall test as per 43 CFR part 3170 Subpart 3172.
- If in the event break testing is not utilized, then a full BOPE test would be conducted.

# **Offline Cementing**

Offline cementing OK for surface and intermediate intervals. Notify the BLM prior to the commencement of any offline cementing procedure.

# **Casing Clearance:**

- Overlap clearance OK.
- Salt annular variance in place.

Operator shall clean up cycles until wellbore is clear of cuttings and any large debris, ensure cutting sizes are adequate "coffee ground or less" before cementing.

# **GENERAL REQUIREMENTS**

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)
  - Eddy County
     EMAIL or call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220,
     BLM\_NM\_CFO\_DrillingNotifications@BLM.GOV (575) 361-2822
  - ∠ Lea County

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575) 689-5981

- 1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per **43 CFR part 3170 Subpart 3172** as soon as 2nd Rig is rigged up on well.
- 2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.
- 3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

# A. CASING

- 1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
- 2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log. The casing intergrity test can be done (prior to the cement setting up) immediately after bumping the plug.

- 3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.
- 4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
- 5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
- 6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
- 7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
- 8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

### B. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in 43 CFR part 3170 Subpart 3172 and API STD 53 Sec. 5.3.
- 2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: The flex line must meet the requirements of API 16C. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.

- 3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Whenever any seal subject to test pressure is broken, all the tests in 43 CFR part 3170 Subpart 3172 must be followed.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead cement), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the cement plug. The BOPE test can be initiated after bumping the cement plug with the casing valve open. (only applies to single stage cement jobs, prior to the cement setting up.)
  - c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer and can be initiated immediately with the casing valve open. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to **43 CFR part 3170 Subpart 3172** with the pressure not to exceed 70% of the burst rating for the

casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).

- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per 43 CFR part 3170 Subpart 3172.

# C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

# D. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

**KPI** 3/19/2024



# **EOG Batch Casing Change**

Pad Name: Pistolero 15 Fed Com

SHL: Section 15, Township 25-S, Range 34-E, Lea County, NM

EOG requests for the below wells to be approved for all four designs listed in the "Blanket Casing Design (EOG BLM Variance 5a - Alternate Shallow Casing Designs.pdf) document. The MDs and TVDs for all intervals are within the boundary conditions. The max inclination and DLS are also within the boundary conditions. The directional plans for the wells are attached separately.

Well Name	API#	Surface		Intermediate		Production	
vven Name	All#	MD	TVD	MD	TVD	MD	TVD
Pistolero 15 Fed Com #202H	30-025-52549	1,000	1,000	5,187	5,160	25,738	10,228
Pistolero 15 Fed Com #203H (FKA 532H)	30-025-52638	1,000	1,000	5,183	5,160	24,735	10,228
Pistolero 15 Fed Com #301H	30-025-52550	1,000	1,000	5,239	5,160	25,912	10,352
Pistolero 15 Fed Com #307H (FKA 432H)	30-025-52636	1,000	1,000	5,232	5,160	25,905	10,352
Pistolero 15 Fed Com #308H (FKA 531H)	30-025-52637	1,000	1,000	5,165	5,160	25,840	10,352
Pistolero 15 Fed Com #505H (FKA 302H)	30-025-52551	1,000	1,000	5,260	5,160	26,469	10,889
Pistolero 15 Fed Com #506H (FKA 201H)	30-025-52548	1,000	1,000	5,168	5,160	26,384	10,889
Pistolero 15 Fed Com #507H (FKA 431H)	30-025-52635	1,000	1,000	5,167	5,160	26,380	10,889



# **EOG Batch Casing Change**

# Variances

EOG requests the additional variance(s) in the attached document(s):

- EOG BLM Variance 3a\_b BOP Break-test and Offline Intermediate Cement
- EOG BLM Variance 4a Salt Section Annular Clearance
- EOG BLM Variance 5a Alternate Shallow Casing Designs



# **EOG Batch Casing Change**

# GEOLOGIC NAME OF SURFACE FORMATION:

Permian

# ESTIMATED TOPS OF IMPORTANT GEOLOGICAL MARKERS:

Rustler	875'
Kusuci	0/3
Tamarisk Anhydrite	960'
Top of Salt	1,255'
Base of Salt	5,061'
Lamar	5,323'
Bell Canyon	5,346'
Cherry Canyon	6,301'
Brushy Canyon	7,887'
Bone Spring Lime	9,298'
Leonard (Avalon) Shale	9,335'
1st Bone Spring Sand	9,606'
2nd Bone Spring Shale	10,317'
2nd Bone Spring Sand	10,836'
3rd Bone Spring Carb	11,372'
3rd Bone Spring Sand	11,904'
Wolfcamp	12,358'

# ESTIMATED DEPTHS OF ANTICIPATED FRESH WATER, OIL OR GAS:

Upper Permian Sands	0-400'	Fresh Water
Bell Canyon	5,346'	Oil
Cherry Canyon	6,301'	Oil
Brushy Canyon	7,887'	Oil
Leonard (Avalon) Shale	9,335'	Oil
1st Bone Spring Sand	9,606'	Oil
2nd Bone Spring Shale	10,317'	Oil
2nd Bone Spring Sand	10,836'	Oil

No other Formations are expected to give up oil, gas or fresh water in measurable quantities. Surface fresh water sands will be protected by setting surface casing at 1,000' and circulating cement back to surface.



# **Break-test BOP & Offline Cementing:**

EOG Resources Inc. (EOG) respectfully requests a variance from the minimum standards for well control equipment testing of ECFR Title 43 Part 3172.6(b)(9)(iv) to allow a testing schedule of the blow out preventer (BOP) and blow out prevention equipment (BOPE) along with Batch Drilling & Offline cement operations to include the following:

- Full BOPE test at first installation on the pad.
- Full BOPE test every 21 days.
- This test will be conducted for 5M rated hole intervals only.
- Each rig requesting the break-test variance is capable of picking up the BOP without damaging components using winches, following API Standard 53, Well Control Equipment Systems for Drilling Wells (Fifth edition, December 2018, Annex C. Table C.4) which recognizes break testing as an acceptable practice.
- Function tests will be performed on the following BOP elements:
  - Annular **à** during each full BOPE test
  - Upper Pipe Rams **à** On trip ins where FIT required
  - Blind Rams **à** Every trip
  - Lower Pipe Rams à during each full BOPE test
- Break testing BOP and BOPE coupled with batch drilling operations and option to offline cement and/or remediate (if needed) any surface or intermediate sections, according to attached offline cementing support documentation.
- After the well section is secured, the BOP will be disconnected from the wellhead and walked with the rig to another well on the pad.
- TA cap will also be installed per Wellhead vendor procedure and pressure inside the
  casing will be monitored via the valve on the TA cap as per standard batch drilling
  ops.

Blind Rams

Roadside Kill

Test plug

# **Break Test Diagram (HCR valve)**

# 2. 3.

HCR

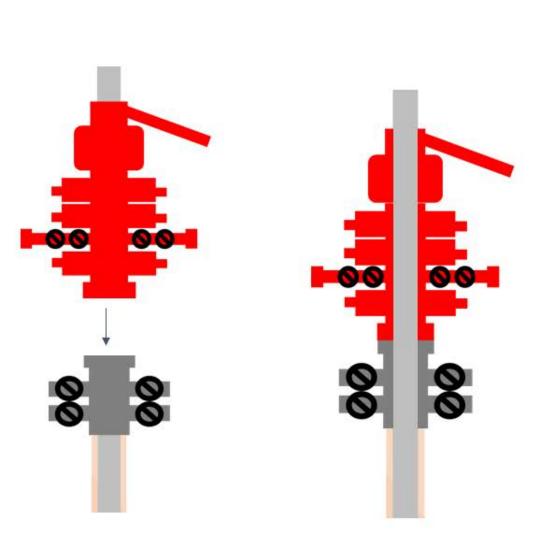
Testing this break

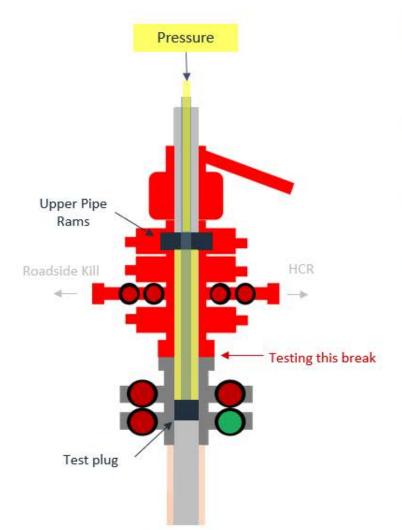
# Steps

Pressure

- 1. Set plug in wellhead (lower barrier)
- 2. Close Blind Rams (upper barrier)
- 3. Close roadside kill
- 4. Open HCR (pressure application)
- Open wellhead valves below test plug to ensure if leak past test plug, pressure won't be applied to wellbore
- Tie BOP testers high pressure line to main choke manifold crown valve
- 7. Pressure up to test break
- Bleed test pressure from BOP testing unit

# **Break Test Diagram (Test Joint)**





# Steps

- Set plug in with test joint wellhead (lower barrier)
- 2. Close Upper Pipe Rams (upper barrier)
- 3. Close roadside kill
- 4. Close HCR
- Open wellhead valves below test plug to ensure if leak past test plug, pressure won't be applied to wellbore
- Tie BOP testers high pressure line to top of test joint
- 7. Pressure up to test break
- Bleed test pressure from BOP testing unit



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# **Cement Program**

1. No changes to the cement program will take place for offline cementing.

# **Summarized Operational Procedure for Intermediate Casing**

- 1. Run casing as per normal operations. While running casing, conduct negative pressure test and confirm integrity of the float equipment back pressure valves.
  - a. Float equipment is equipped with two back pressure valves rated to a minimum of 5,000 psi.
- 2. Land production casing on mandrel hanger through BOP.
  - a. If casing is unable to be landed with a mandrel hanger, then the casing will be cemented online.
- 3. Break circulation and confirm no restrictions.
  - a. Ensure no blockage of float equipment and appropriate annular returns.
  - b. Perform flow check to confirm well is static.
- 4. Set pack-off
  - a. If utilizing a fluted/ported mandrel hanger, ensure well is static on the annulus and inside the casing by filling the pipe with kill weight fluid, remove landing joint, and set annular packoff through BOP. Pressure test to 5,000 psi for 10 min.
  - b. If utilizing a solid mandrel hanger, ensure well is static on the annulus and inside the casing by filling the pipe with kill weight fluid. Pressure test seals to 5,000 psi for 10 min. Remove landing joint through BOP.
- 5. After confirmation of both annular barriers and the two casing barriers, install TA plug and pressure test to 5,000 psi for 10 min. Notify the BLM with intent to proceed with nipple down and offline cementing.
  - a. Minimum 4 hrs notice.
- 6. With the well secured and BLM notified, nipple down BOP and secure on hydraulic carrier or cradle.
  - a. Note, if any of the barriers fail to test, the BOP stack will not be nippled down until after the cement job has concluded and both lead and tail slurry have reached 500 psi.
- 7. Skid/Walk rig off current well.
- 8. Confirm well is static before removing TA Plug.
  - a. Cementing operations will not proceed until well is under control. (If well is not static, notify BLM and proceed to kill)
  - b. Casing outlet valves will provide access to both the casing ID and annulus. Rig or third party pump truck will kill well prior to cementing.
  - c. Well control plan can be seen in Section B, Well Control Procedures.
  - d. If need be, rig can be moved back over well and BOP nippled back up for any further remediation.



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- e. Diagram for rig positioning relative to offline cementing can be seen in Figure 4.
- 9. Rig up return lines to take returns from wellhead to pits and rig choke.
  - a. Test all connections and lines from wellhead to choke manifold to 5,000 psi high for 10 min.
  - b. If either test fails, perform corrections and retest before proceeding.
  - c. Return line schematics can be seen in Figure 3.
- 10. Remove TA Plug from the casing.
- 11. Install offline cement tool.
  - a. Current offline cement tool schematics can be seen in Figure 1 (Cameron) and Figure 2 (Cactus).
- 12. Rig up cement head and cementing lines.
  - a. Pressure test cement lines against cement head to 80% of casing burst for 10 min.
- 13. Break circulation on well to confirm no restrictions.
  - a. If gas is present on circulation, well will be shut in and returns rerouted through gas buster.
  - b. Max anticipated time before circulating with cement truck is 6 hrs.
- 14. Pump cement job as per plan.
  - a. At plug bump, test casing to 0.22 psi/ft or 1500 psi, whichever is greater.
  - b. If plug does not bump on calculated, shut down and wait 8 hrs or 500 psi compressive strength, whichever is greater before testing casing.
- 15. Confirm well is static and floats are holding after cement job.
  - a. With floats holding and backside static:
    - i. Remove cement head.
  - b. If floats are leaking:
    - i. Shut-in well and WOC (Wait on Cement) until tail slurry reaches 500 psi compressive strength and the casing is static prior to removing cement head.
  - c. If there is flow on the backside:
    - i. Shut in well and WOC until tail slurry reaches 500 psi compressive strength. Ensure that the casing is static prior to removing cement head.
- 16. Remove offline cement tool.
- 17. Install night cap with pressure gauge for monitoring.
- 18. Test night cap to 5,000 psi for 10 min.



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# **Example Well Control Plan Content**

# A. Well Control Component Table

The table below, which covers the cementing of the <u>5M MASP (Maximum Allowable Surface Pressure) portion of the well</u>, outlines the well control component rating in use. This table, combined with the mud program, documents that two barriers to flow can be maintained at all times, independent of the BOP nippled up to the wellhead.

Intermediate hole section, 5M requirement

Component	RWP
Pack-off	10M
Casing Wellhead Valves	10M
Annular Wellhead Valves	5M
TA Plug	10M
Float Valves	5M
2" 1502 Lo-Torque Valves	15M

### **B.** Well Control Procedures

Well control procedures are specific to the rig equipment and the operation at the time the kick occurs. Below are the minimal high-level tasks prescribed to assure a proper shut-in while circulating and cementing through the Offline Cement Adapter.

# **General Procedure While Circulating**

- 1. Sound alarm (alert crew).
- 2. Shut down pumps.
- 3. Shut-in Well (close valves to rig pits and open valve to rig choke line. Rig choke will already be in the closed position).
- 4. Confirm shut-in.
- 5. Notify tool pusher/company representative.

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- 6. Read and record the following:
  - a. SICP (Shut in Casing Pressure) and AP (Annular Pressure)
  - b. Pit gain
  - c. Time
  - d. Regroup and identify forward plan to continue circulating out kick via rig choke and mud/gas separator. Circulate and adjust mud density as needed to control well.

# **General Procedure While Cementing**

- 1. Sound alarm (alert crew).
- 2. Shut down pumps.
- 3. Shut-in Well (close valves to rig pits and open valve to rig choke line. Rig choke will already be in the closed position).
- 4. Confirm shut-in.
- 5. Notify tool pusher/company representative.
- 6. Open rig choke and begin pumping again taking returns through choke manifold and mud/gas separator.
- 7. Continue to place cement until plug bumps.
- 8. At plug bump close rig choke and cement head.
- 9. Read and record the following
  - a. SICP and AP
  - b. Pit gain
  - c. Time
  - d. Shut-in annulus valves on wellhead

# **General Procedure After Cementing**

- 1. Sound alarm (alert crew).
- 2. Shut-in Well (close valves to rig pits and open valve to rig choke line. Rig choke will already be in the closed position).
- 3. Confirm shut-in.
- 4. Notify tool pusher/company representative.
- 5. Read and record the following:
  - a. SICP and AP
  - b. Pit gain
  - c. Time
  - d. Shut-in annulus valves on wellhead



Figure 1: Cameron TA Plug and Offline Adapter Schematic



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Figure 2: Cactus TA Plug and Offline Adapter Schematic

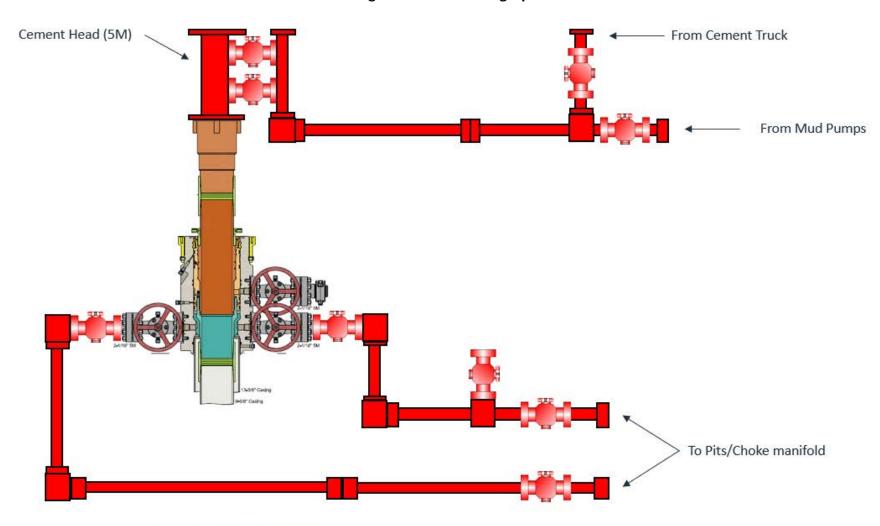


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Figure 3: Back Yard Rig Up



\*\*\* All Lines 10M rated working pressure

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Figure 4: Rig Placement Diagram



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# Salt Section Annular Clearance Variance Request

**Daniel Moose** 

# **Current Design (Salt Strings)**

# **0.422"** Annular clearance requirement

- Casing collars shall have a minimum clearance of 0.422 inches on all sides in the hole/casing annulus, with recognition that variances can be granted for justified exceptions.
- 12.25" Hole x 9.625"40# J55/HCK55 LTC Casing
  - 1.3125" Clearance to casing OD
  - 0.8125" Clearance to coupling OD
- 9.875" Hole x 8.75" 38.5# P110 Sprint-SF Casing
  - 0.5625" Clearance to casing OD
  - 0.433" Clearance to coupling OD

# **Annular Clearance Variance Request**

EOG request permission to allow deviation from the 0.422" annulus clearance requirement for the intermediate (salt) section from Onshore Order #2 under the following conditions:

- The variance is not applicable within the Potash Boundaries or Capitan Reef areas.
- Operator takes responsibility to get casing to set point in the event that the clearance causes stuck pipe issues

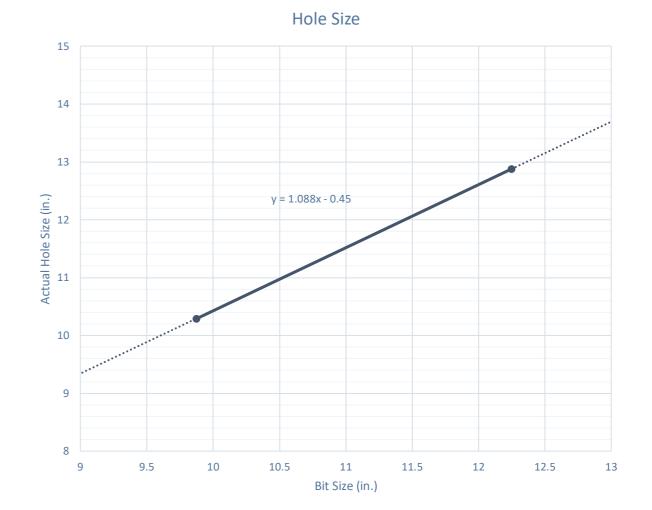
# **Volumetric Hole Size Calculation**

# **Hole Size Calculations Off Cement Volumes**

- Known volume of cement pumped
- Known volume of cement returned to surface
- Must not have had any losses
- Must have bumped plug

# **Average Hole Size**

- 12.25" Hole
  - 12.88" Hole
    - 5.13% diameter increase
    - 10.52% area increase
  - 0.63" Average enlargement
  - 0.58" Median enlargement
  - 179 Well Count
- 9.875" Hole
  - 10.30" Hole
    - 4.24% diameter increase
    - 9.64% area increase
  - 0.42" Average enlargement
  - 0.46" Median enlargement
  - 11 Well Count

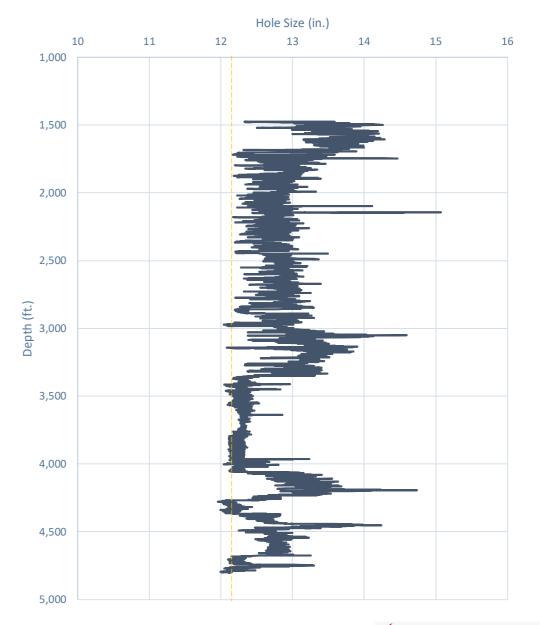


# Modelo 10 Fed Com #501H

# Caliper Hole Size (12.25")

# **Average Hole Size**

- 12.25" Bit
  - 12.76" Hole
    - 4.14% diameter increase
    - 8.44% area increase
  - 0.51" Average enlargement
  - 0.52" Median enlargement
  - Brine

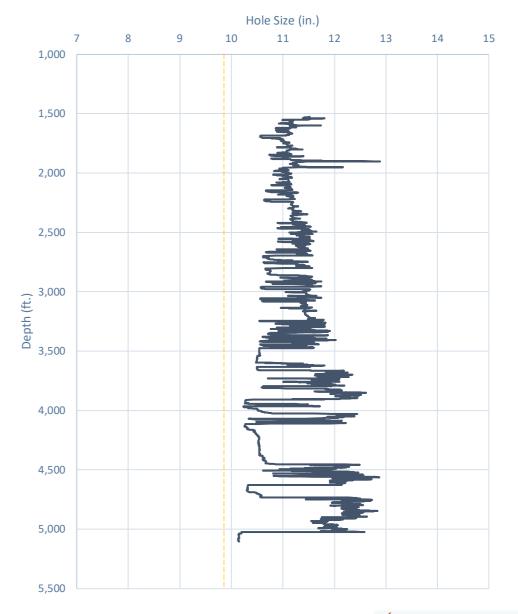


# Caliper Hole Size (9.875")

# **Average Hole Size**

- 9.875" Hole
  - 11.21" Hole
    - 13.54% diameter increase
    - 28.92% area increase
  - 1.33" Average enlargement
  - 1.30" Median enlargement
  - EnerLite

# Whirling Wind 11 Fed Com #744H



# **Design A**

# Proposed 11" Hole with 9.625" 40# J55/HCK55 LTC Casing

- 11" Bit + 0.52" Average hole enlargement = 11.52" Hole Size
  - 0.9475" Clearance to casing OD

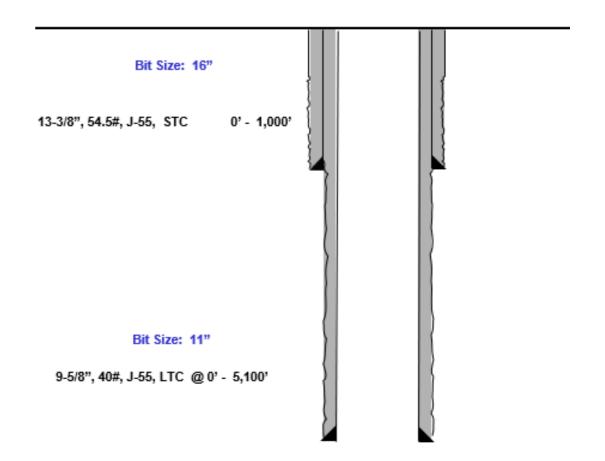
$$=\frac{11.52-9.625}{2}$$

• 0.4475" Clearance to coupling OD

$$=\frac{11.52-10.625}{2}$$

- Previous Shoe 13.375" 54.5# J55 STC
  - 0.995" Clearance to coupling OD (~1,200' overlap)

$$=\frac{12.615-10.625}{2}$$



# **Design B**

# Proposed 9.875" Hole with 8.625" 32# J55/P110 BTC-SC Casing

- 9.875" Bit + 0.42" Average hole enlargement = 10.295" Hole Size
  - 0.835" Clearance to casing OD

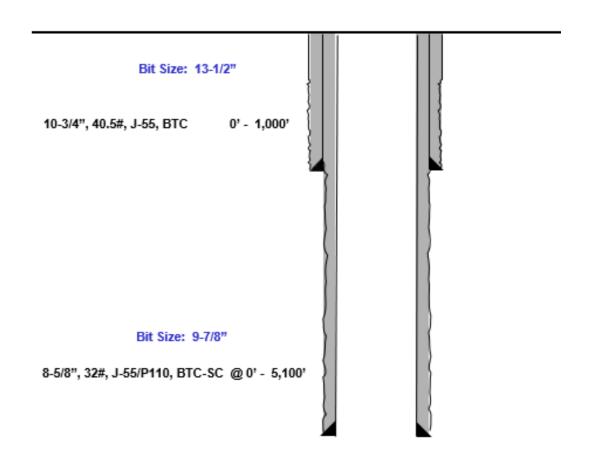
$$=\frac{10.295-8.625}{2}$$

• 0.585" Clearance to coupling OD

$$=\frac{10.295-9.125}{2}$$

- Previous Shoe 10.75" 40.5# J55 STC
  - 0.4625" Clearance to coupling OD (~1,200' overlap)

$$=\frac{10.05-9.125}{2}$$



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# Index

# **Casing Spec Sheets**

# PERFORMANCE DATA

API LTC 9.625 in 40.00 lbs/ft K55 HC Technical Data Sheet

<b>Tubular Parameters</b>					
Size	9.625	in	Minimum Yield	55	ksi
Nominal Weight	40.00	lbs/ft	Minimum Tensile	95	ksi
Grade	K55 HC		Yield Load	629	kips
PE Weight	38.94	lbs/ft	Tensile Load	1088	kips
Wall Thickness	0.395	in	Min. Internal Yield Pressure	3,950	psi
Nominal ID	8.835	in	Collapse Pressure	3600	psi
Drift Diameter	8.750	in		•	1

Connection Parameters								
Connection OD	10.625	in						
Coupling Length	10.500	in						
Threads Per Inch	8	tpi						
Standoff Thread Turns	3.50	turns						
Make-Up Loss	4.750	in						
Min. Internal Yield Pressure	3,950	psi						

11.454

## Pipe Body and API Connections Performance Data

13.375 54.50/0.380 J55 PDF

New Search »

USC		Metric
-----	--	--------

« Back to Previous List

6/8/2015 10:04:37 AM					
Mechanical Properties	Ptpe	втс	LTC	STC	
Minimum Yield Strength	55,000	-	-	-	psi
Maximum Yield Strength	80,000	-	-	-	psi
Minimum Tensile Strength	75,000	-	-	-	psi
Dimensions	Ptpe	втс	LTC	STC	
Outside Diameter	13.375	14.375	-	14.375	in.
Wall Thickness	0.380	-	-	-	in.
Inside Diameter	12.615	12.615	-	12.615	in.
Standard Drift	12.459	12.459	-	12.459	in.
Alternate Drift	-	-	-	-	in.
Nominal Linear Weight, T&C	54.50	-	-	-	lbs/ft
Plain End Weight	52.79	-	-	-	lbs/ft
Performance	Pipe	втс	LTC	STC	
Minimum Collapse Pressure	1,130	1,130	-	1,130	psi
Minimum Internal Yield Pressure	2,740	2,740	-	2,740	psi
Minimum Pipe Body Yield Strength	853.00	-	-	-	1000 lbs
Joint Strength	-	909		514	1000 lbs
Reference Length	-	11,125	-	6,290	ft
Make-Up Data	Ptpe	втс	LTC	STC	
Make-Up Loss	-	4.81	-	3.50	in.
Minimum Make-Up Torque	-	-	-	3,860	ft-lbs
Maximum Make-Up Torque	-	-	-	6,430	ft-lbs

Nom. Pipe Body Area

# **Casing Spec Sheets**

## Pipe Body and API Connections Performance Data

10.750 40.50/0.350 J55 PDF

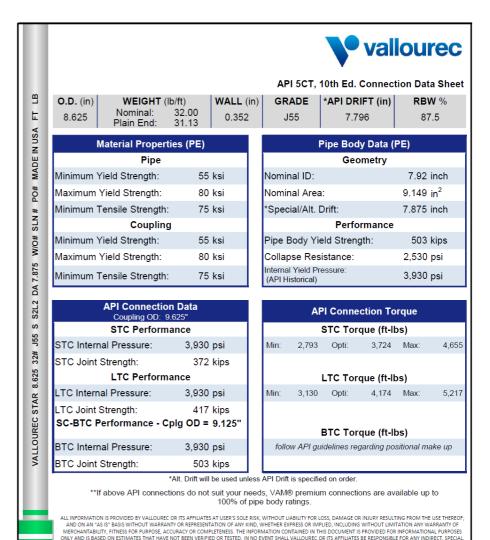
New Search »

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USC Metric

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Mechanical Properties	Ptpe	втс	LTC	STC	
Minimum Yield Strength	55,000	-	-	-	psi
Maximum Yield Strength	80,000	-	-	-	psi
Minimum Tensile Strength	75,000	-	-		psi
Dimensions	Ptpe	втс	LTC	STC	
Outside Diameter	10.750	11.750	-	11.750	in.
Wall Thickness	0.350	-	-	-	in.
Inside Diameter	10.050	10.050	-	10.050	in.
Standard Drift	9.894	9.894	-	9.894	in.
Alternate Drift	-	-	-		in.
Nominal Linear Weight, T&C	40.50	-	-		lbs/ft
Plain End Weight	38.91	-	-		lbs/ft
Performance	Ptpe	втс	LTC	STC	
Minimum Collapse Pressure	1,580	1,580	-	1,580	psi
Minimum Internal Yield Pressure	3,130	3,130	-	3,130	psi
Minimum Pipe Body Yield Strength	629.00	-	-		1000 lbs
Joint Strength		700		420	1000 lbs
Reference Length	-	11,522	-	6,915	ft
Make-Up Data	Ptpe	втс	LTC	STC	
Make-Up Loss	-	4.81	-	3.50	in.
Minimum Make-Up Torque		-	-	3,150	ft-lbs
Maximum Make-Up Torque	-	-	-	5,250	ft-lbs



INCIDENTAL, PUNITIVE, EXEMPLARY OR CONSEQUENTIAL LOSS OR DAMAGE (INCLUDING WITHOUT UMITATION, LOSS OF USE, LOSS OF BARGAIN, LOSS OF REVENUE, PROPTIOR A ANTICIPATED PROPTI) HOWEVER CAUSED OR ARISING, AND WHETHER SUCH LOSSES OR DAMAGES WERE FORESEEABLE OR VALLOURED OR ITS AFFILIATES WERE ADVISED OF THE



### EOG BLANKET CASING DESIGN VARIANCE

EOG respectfully requests the drill plans in the attached document 'EOG Alternate Casing Designs – BLM APPROVED' be added to the COA's for this well. These designs have been approved by the BLM down to the TVDs listed below and will allow EOG to run alternate casing designs for this well if necessary.

The designs and associated details listed are the "worst case scenario" boundaries for design safety factors. Location and lithology have NOT been accounted for in these designs. The specific well details will be based on the APD/Sundry package and the information listed in the COA.

The mud program will not change from the original design for this well. Summary of the mud programs for both shallow and deep targets are listed at the end of this document. If the target is changing, a sundry will be filed to update the casing design and mud/cement programs.

Cement volumes listed in this document are for reference only. The cement volumes for the specific well will be adjusted to ensure cement tops meet BLM requirements as listed in the COA and to allow bradenhead cementing when applicable.

This blanket document only applies to wells with three string designs outside of Potash and Capitan Reef boundaries.

<b>Shallow Design Boundary Conditions</b>									
	Deepest	Deepest	Max Inc	Max DLS					
	MD (ft)	TVD (ft)	(deg)	(°/100usft)					
Surface	2030	2030	0	0					
Intermediate	7793	5650	40	8					
Production	28578	11225	90	25					



## Shallow Design A

## 1. CASING PROGRAM

Hole	Interval MD		Interva	Interval TVD				
Size	From (ft)	To (ft)	From (ft)	To (ft)	OD	Weight	Grade	Conn
16"	0	2,030	0	2,030	13-3/8"	54.5#	J-55	STC
11"	0	7,793	0	5,650	9-5/8"	40#	J-55	LTC
6-3/4"	0	28,578	0	11,225	5-1/2"	20#	P110-EC	DWC/C IS MS

Hole will be full during casing run for well control and tensile SF factor. Casing will be kept at least half full during run for this design to meet BLM collapse SF requirement. External pressure will be reviewed prior to conducting casing pressure tests to ensure that 70% of the yield is not exceeded.

Variance is requested to waive the centralizer requirements for the 9-5/8" casing in the 11" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 11" hole interval to maximize cement bond and zonal isolation.

Variance is also requested to waive any centralizer requirements for the 5-1/2" casing in the 6-3/4" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 6-3/4" hole interval to maximize cement bond and zonal isolation.

EOG requests permission to allow deviation from the 0.422" annulus clearance requirement for the intermediate (salt) section from Title 43 CFR Part 3170 under the following conditions:

- The variance is not applicable within the Potash Boundaries or Capitan Reef areas.
- Operator takes responsibility to get casing to set point in the event that the clearance causes stuck pipe issues.

#### 2. CEMENTING PROGRAM:

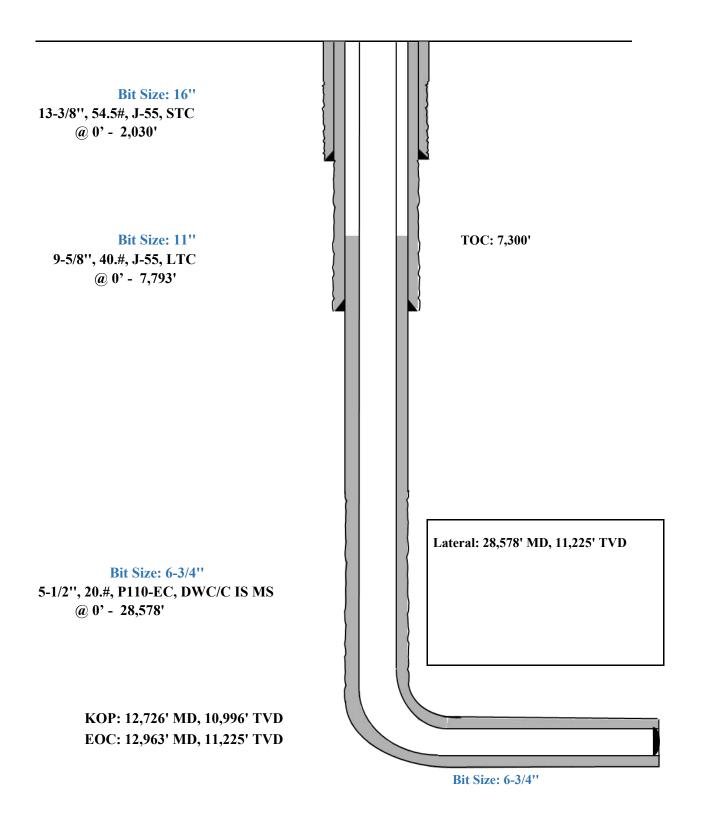
		1101110		
		Wt.	Yld	Slurry Description
Depth	No. Sacks	ppg	Ft3/sk	Sidily Description
2,030'	570	13.5	1.73	Lead: Class C + 4.0% Bentonite Gel + 0.5% CaCl2 + 0.25 lb/sk Cello-
13-3/8''				Flake (TOC @ Surface)
	160	14.8	1.34	Tail: Class C + 0.6% FL-62 + 0.25 lb/sk Cello-Flake + 0.2% Sodium
				Metasilicate (TOC @ 1830')
7,793'	770	12.7	2.22	Lead: Class C + 10% NaCl + 6% Bentonite Gel + 3% MagOx (TOC @
9-5/8''				Surface)
	250	14.8	1.32	Tail: Class C + 10% NaCL + 3% MagOx (TOC @ 6238')
28,578'	410	10.5	3.21	Lead: Class H + 0.4% Halad-344 + 0.35% HR-601 + 3% Microbond (TOC
5-1/2''				@ 7300')
	1110	13.2	1.52	Tail: Class H + 5% NEX-020 + 0.2% NAC-102 + 0.15% NAS-725 + 0.5%
				NFL-549 + 0.2% NFP-703 + 1% NBE-737 + 0.3% NRT-241 (TOC @
				12730')

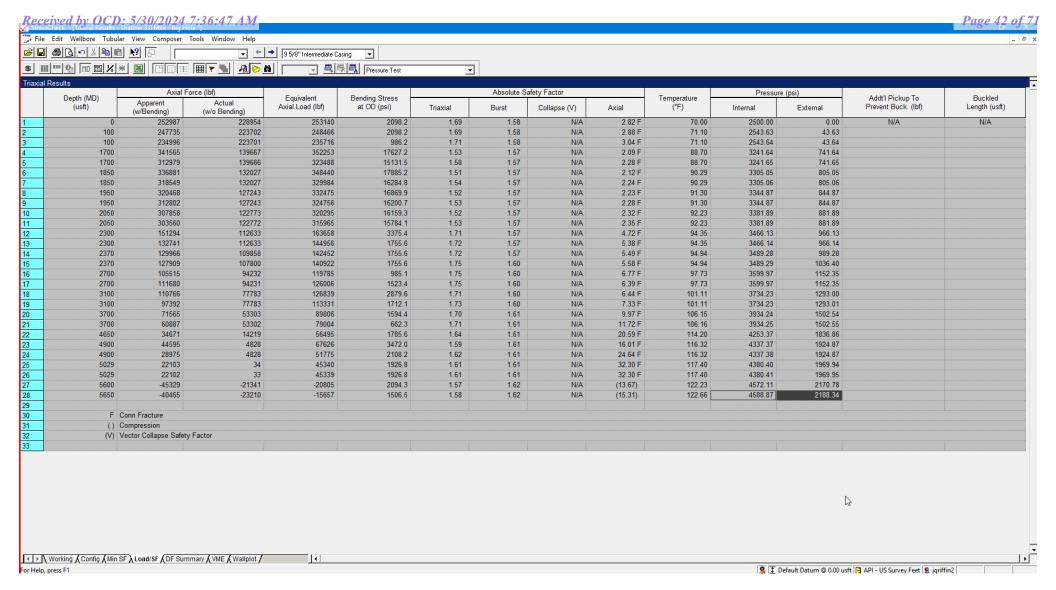


# Shallow Design A

**Proposed Wellbore** 

KB: 3558' GL: 3533'

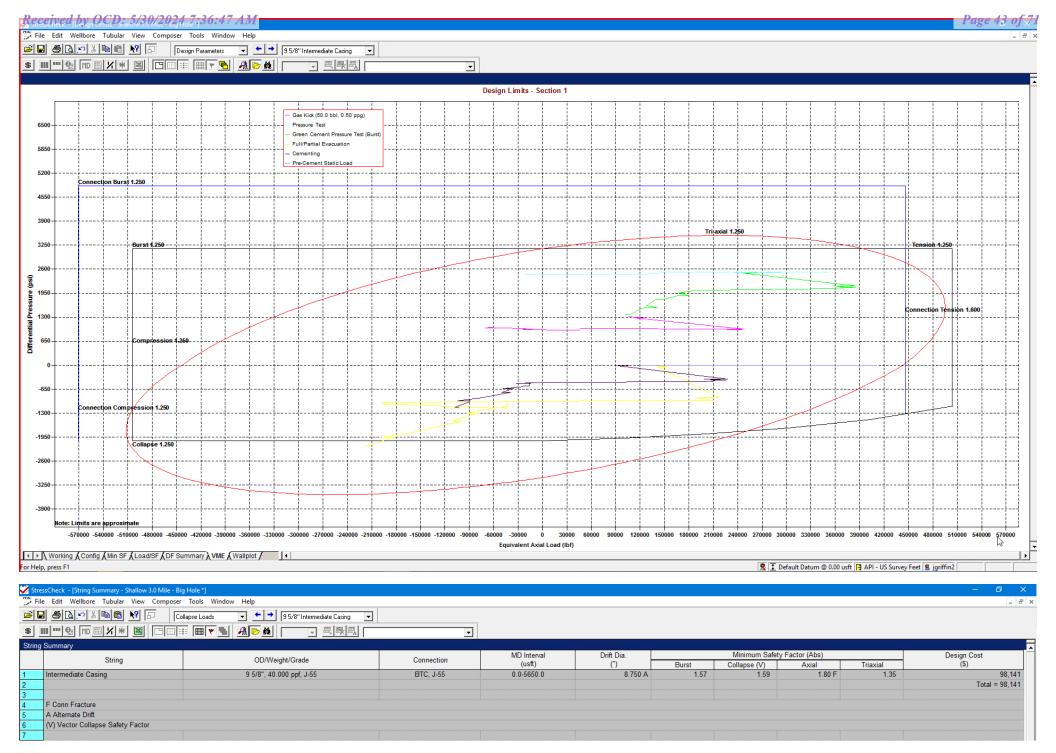




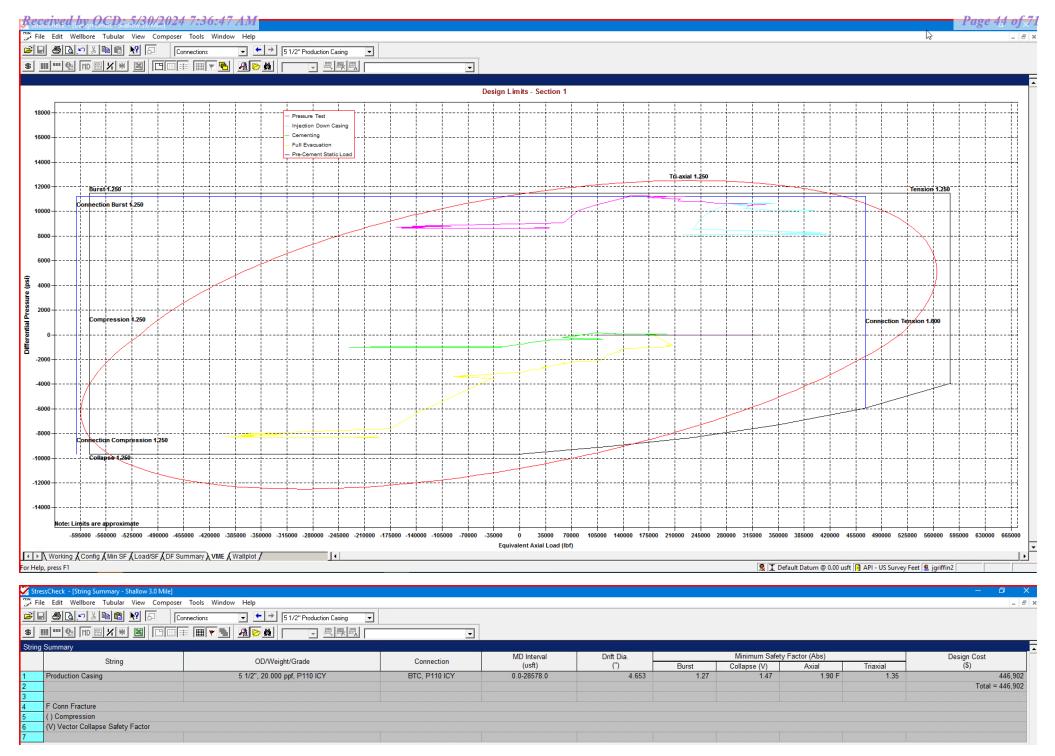
9-5/8" Intermediate Casing Pressure Test:

Internal Profile based off Surface Pressure + Hydrostatic: 4589 psi

External Profile based off Pore Pressure: 2188 psi



<sup>\*</sup>Modelling done with 9-5/8" 40# Intermediate Casing. Passes all Burst, Collapse and Tensile design criteria.



<sup>\*</sup>Modelling done with 5-1/2" 20# Production Casing with a 125ksi Control Yield. Passes all Burst, Collapse and Tensile design criteria.

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## Shallow Design B

## 1. CASING PROGRAM

Hole	Interval MD		Interva	Interval TVD				
Size	From (ft)	To (ft)	From (ft)	To (ft)	OD	Weight	Grade	Conn
13-1/2"	0	2,030	0	2,030	10-3/4"	40.5#	J-55	STC
9-7/8"	0	7,793	0	5,650	8-5/8"	32#	J-55	BTC-SC
6-3/4"	0	28,578	0	11,225	5-1/2"	20#	P110-EC	DWC/C IS MS

Hole will be full during casing run for well control and tensile SF factor. Casing will be kept at least half full during run for this design to meet BLM collapse SF requirement. External pressure will be reviewed prior to conducting casing pressure tests to ensure that 70% of the yield is not exceeded.

Variance is requested to waive the centralizer requirements for the 8-5/8" casing in the 9-7/8" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 9-7/8" hole interval to maximize cement bond and zonal isolation.

Variance is also requested to waive any centralizer requirements for the 5-1/2" casing in the 6-3/4" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 6-3/4" hole interval to maximize cement bond and zonal isolation.

EOG requests permission to allow deviation from the 0.422" annulus clearance requirement for the intermediate (salt) section from Title 43 CFR Part 3170 under the following conditions:

- The variance is not applicable within the Potash Boundaries or Capitan Reef areas.
- Operator takes responsibility to get casing to set point in the event that the clearance causes stuck pipe issues.

#### 2. CEMENTING PROGRAM:

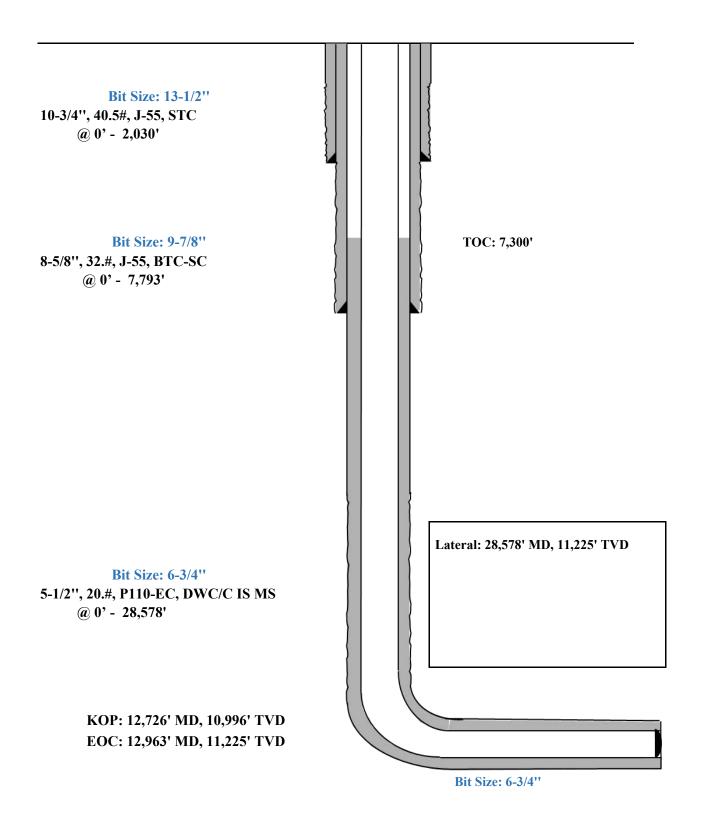
		Wt.	Yld	Slurry Description
Depth	No. Sacks	ppg	Ft3/sk	Sidily Description
2,030'	530	13.5	1.73	Lead: Class C + 4.0% Bentonite Gel + 0.5% CaCl2 + 0.25 lb/sk Cello-
10-3/4''				Flake (TOC @ Surface)
	140	14.8	1.34	Tail: Class C + 0.6% FL-62 + 0.25 lb/sk Cello-Flake + 0.2% Sodium
				Metasilicate (TOC @ 1830')
7,793'	460	12.7	2.22	Lead: Class C + 10% NaCl + 6% Bentonite Gel + 3% MagOx (TOC @
8-5/8''				Surface)
	210	14.8	1.32	Tail: Class C + 10% NaCL + 3% MagOx (TOC @ 6238')
28,578'	400	10.5	3.21	Lead: Class H + 0.4% Halad-344 + 0.35% HR-601 + 3% Microbond (TOC
5-1/2"				@ 7300')
	1110	13.2	1.52	Tail: Class H + 5% NEX-020 + 0.2% NAC-102 + 0.15% NAS-725 + 0.5%
				NFL-549 + 0.2% NFP-703 + 1% NBE-737 + 0.3% NRT-241 (TOC @
				12730')

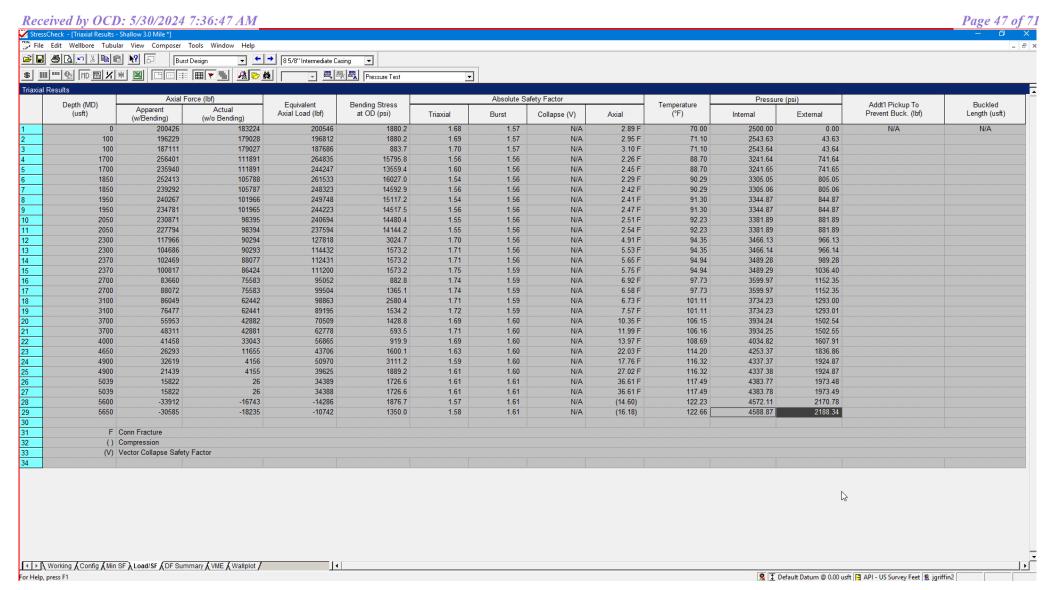


Shallow Design B

**Proposed Wellbore** 

KB: 3558' GL: 3533'

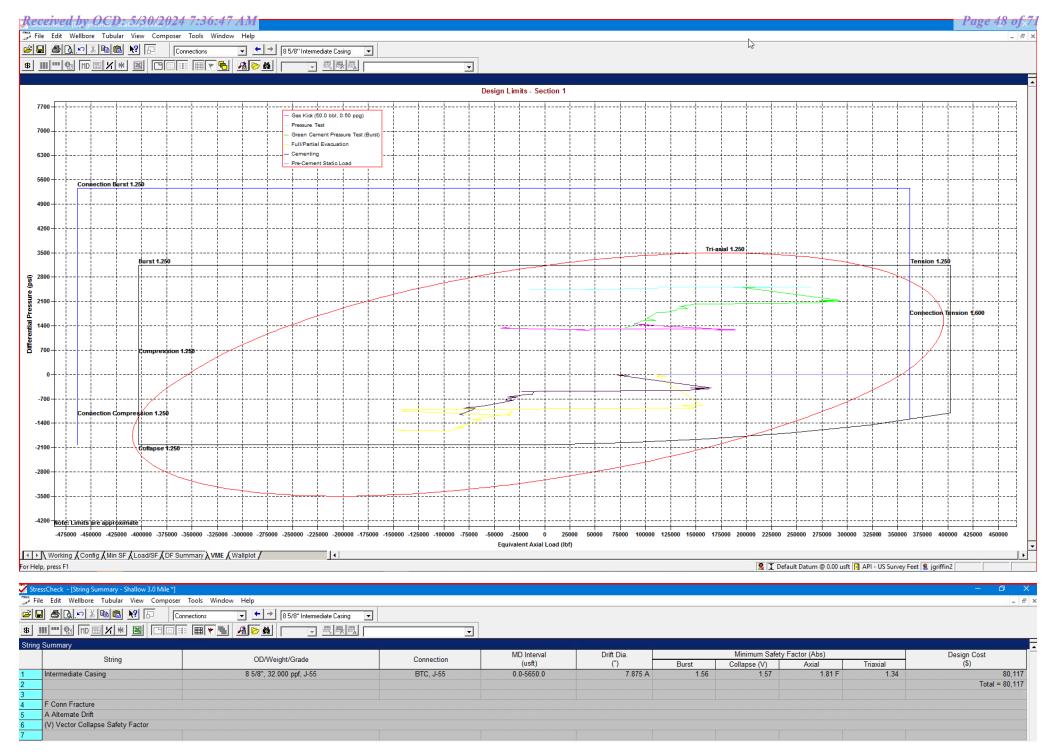




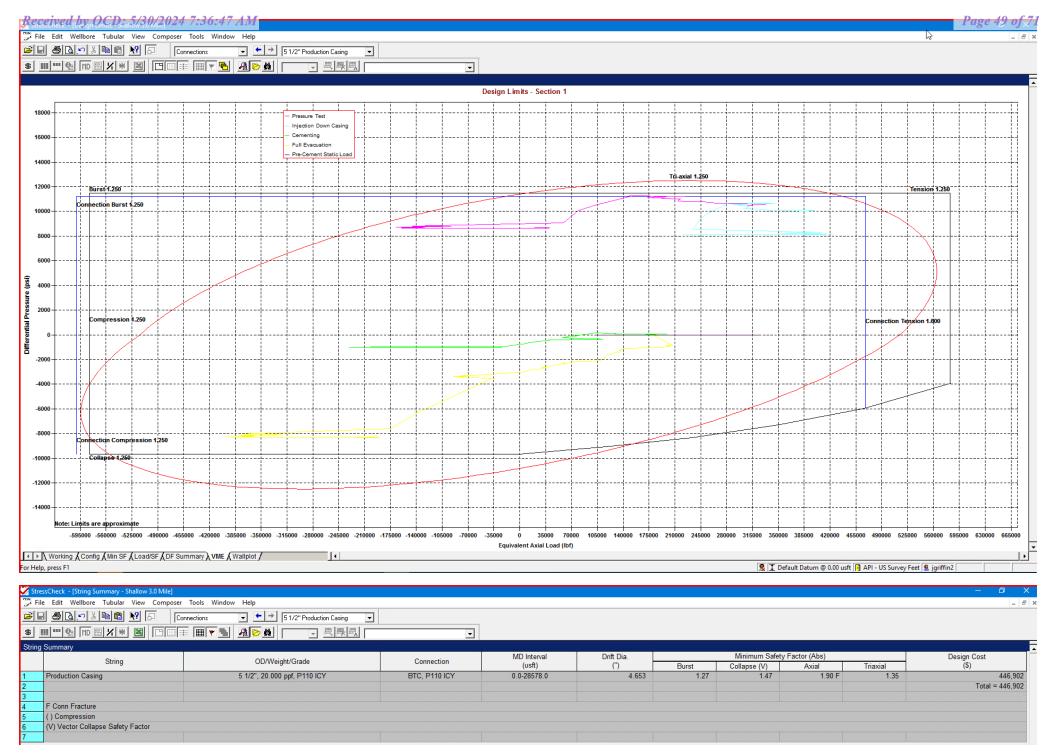
8-5/8" Intermediate Casing Pressure Test:

Internal Profile based off Surface Pressure + Hydrostatic: 4589 psi

External Profile based off Pore Pressure: 2188 psi



<sup>\*</sup>Modelling done with 8-5/8" 32# Intermediate Casing. Passes all Burst, Collapse and Tensile design criteria.



<sup>\*</sup>Modelling done with 5-1/2" 20# Production Casing with a 125ksi Control Yield. Passes all Burst, Collapse and Tensile design criteria.

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## **Shallow Design C**

## 1. CASING PROGRAM

Hole	Interval MD		Interva	Interval TVD				
Size	From (ft)	To (ft)	From (ft)	To (ft)	OD	Weight	Grade	Conn
16"	0	2,030	0	2,030	13-3/8"	54.5#	J-55	STC
11"	0	7,793	0	5,650	9-5/8"	40#	J-55	LTC
7-7/8"	0	28,578	0	11,225	6"	24.5#	P110-EC	VAM Sprint-SF

Hole will be full during casing run for well control and tensile SF factor. Casing will be kept at least half full during run for this design to meet BLM collapse SF requirement. External pressure will be reviewed prior to conducting casing pressure tests to ensure that 70% of the yield is not exceeded.

Variance is requested to waive the centralizer requirements for the 9-5/8" casing in the 11" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 11" hole interval to maximize cement bond and zonal isolation.

Variance is also requested to waive any centralizer requirements for the 6" casing in the 7-7/8" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 7-7/8" hole interval to maximize cement bond and zonal isolation.

EOG requests permission to allow deviation from the 0.422" annulus clearance requirement for the intermediate (salt) section from Title 43 CFR Part 3170 under the following conditions:

- The variance is not applicable within the Potash Boundaries or Capitan Reef areas.
- Operator takes responsibility to get casing to set point in the event that the clearance causes stuck pipe issues.

#### 2. CEMENTING PROGRAM:

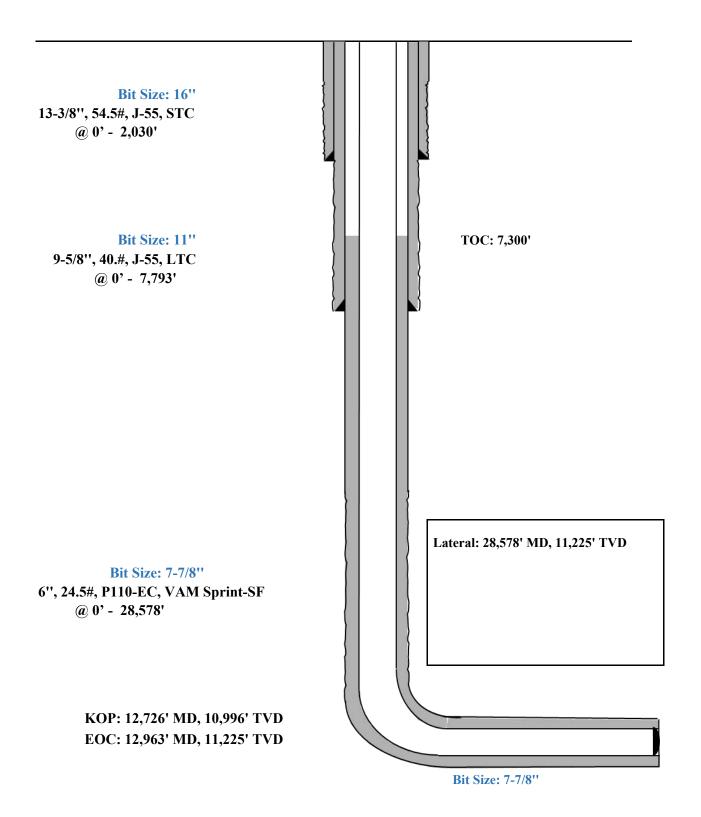
		Wt.	Yld	Slurry Description
Depth	No. Sacks	ppg	Ft3/sk	Sidily Description
2,030'	570	13.5	1.73	Lead: Class C + 4.0% Bentonite Gel + 0.5% CaCl2 + 0.25 lb/sk Cello-
13-3/8''				Flake (TOC @ Surface)
	160	14.8	1.34	Tail: Class C + 0.6% FL-62 + 0.25 lb/sk Cello-Flake + 0.2% Sodium
				Metasilicate (TOC @ 1830')
7,793'	770	12.7	2.22	Lead: Class C + 10% NaCl + 6% Bentonite Gel + 3% MagOx (TOC @
9-5/8''				Surface)
	250	14.8	1.32	Tail: Class C + 10% NaCL + 3% MagOx (TOC @ 6238')
28,578'	650	10.5	3.21	Lead: Class H + 0.4% Halad-344 + 0.35% HR-601 + 3% Microbond (TOC
6''				@ 7300')
	1870	13.2	1.52	Tail: Class H + 5% NEX-020 + 0.2% NAC-102 + 0.15% NAS-725 + 0.5%
				NFL-549 + 0.2% NFP-703 + 1% NBE-737 + 0.3% NRT-241 (TOC @
				12730')

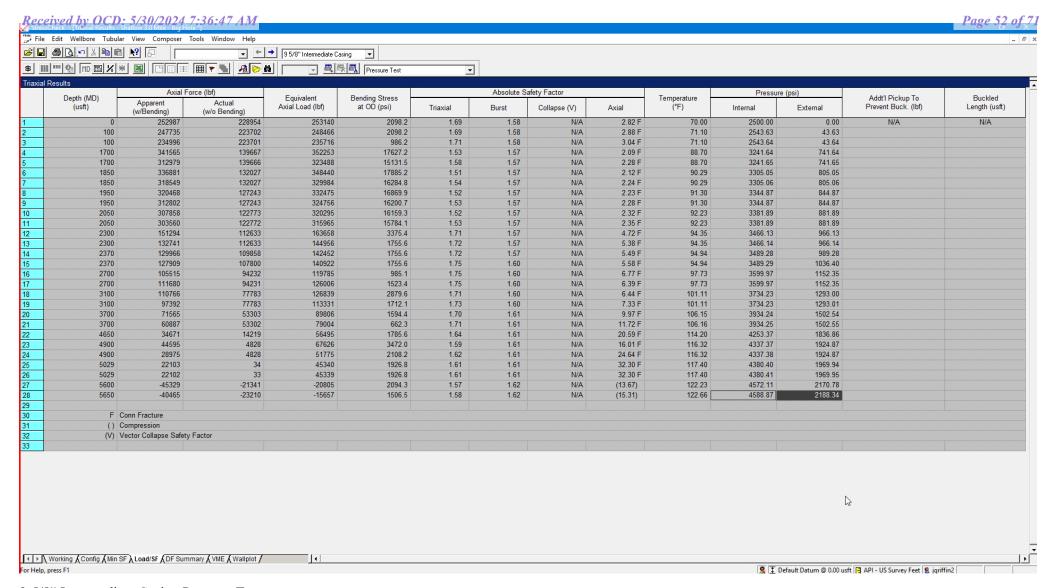


**Shallow Design C** 

**Proposed Wellbore** 

KB: 3558' GL: 3533'

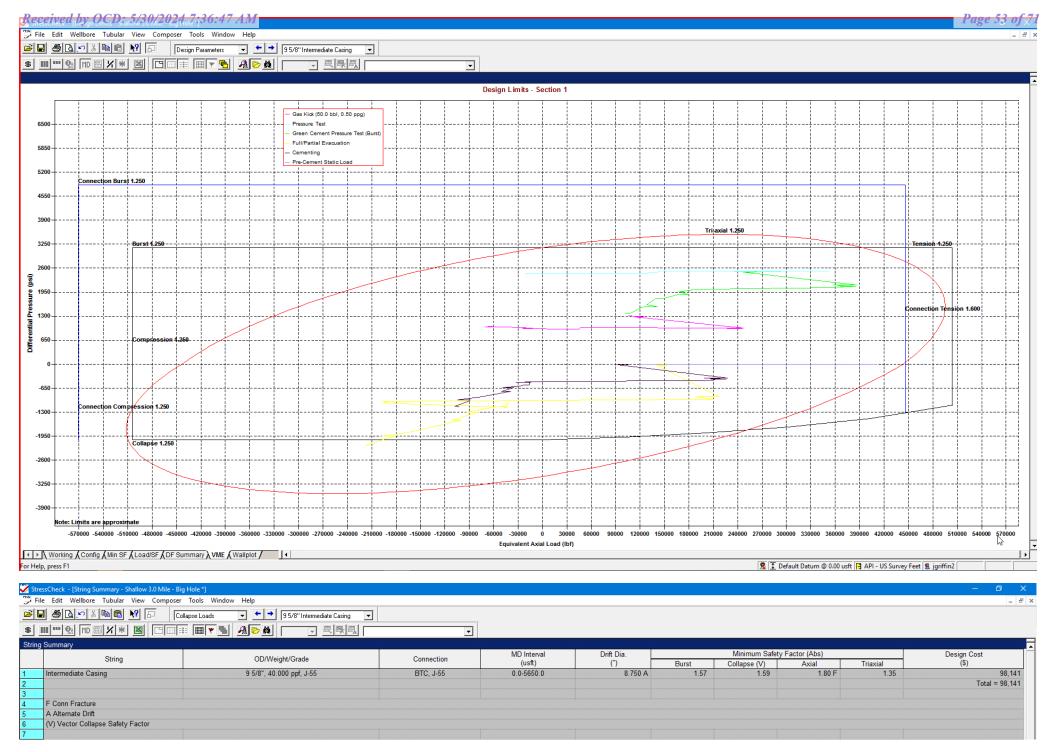




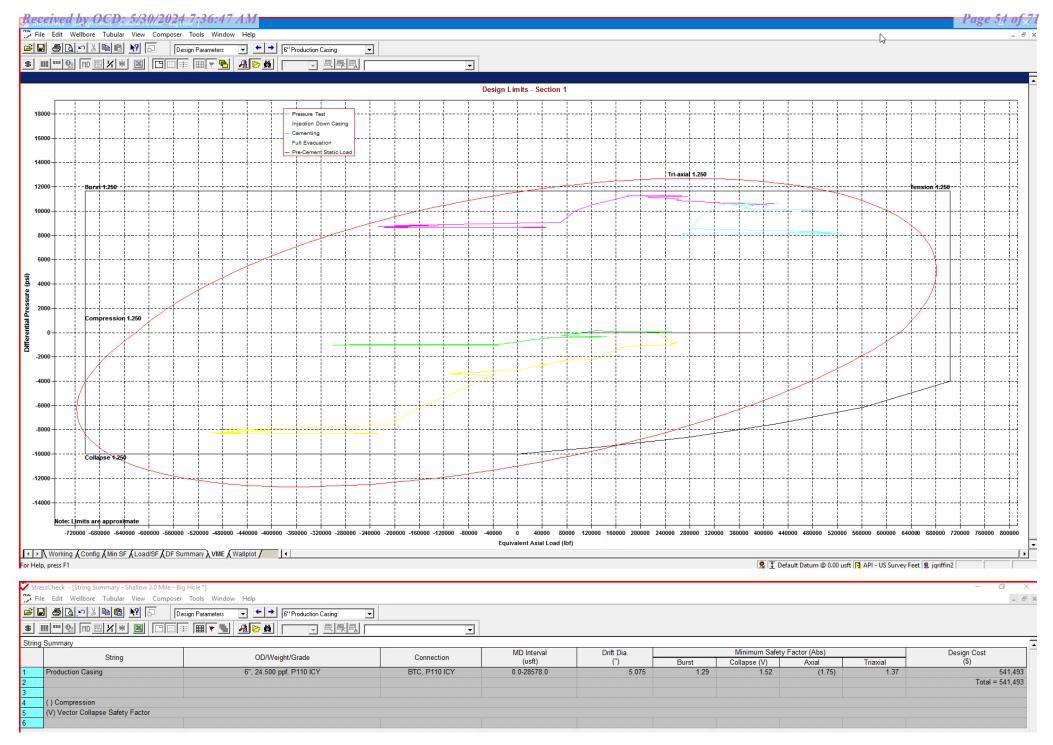
9-5/8" Intermediate Casing Pressure Test:

Internal Profile based off Surface Pressure + Hydrostatic: 4589 psi

External Profile based off Pore Pressure: 2188 psi



<sup>\*</sup>Modelling done with 9-5/8" 40# Intermediate Casing. Passes all Burst, Collapse and Tensile design criteria.



<sup>\*</sup>Modelling done with 6" Production Casing with a 125ksi Control Yield. Passes all Burst, Collapse and Tensile design criteria.



## Shallow Design D

## 4. CASING PROGRAM

Hole	Interv	al MD	Interva	Interval TVD				
Size	From (ft)	To (ft)	From (ft)	To (ft)	OD	Weight	Grade	Conn
16"	0	2,030	0	2,030	13-3/8"	54.5#	J-55	STC
11"	0	7,793	0	5,650	9-5/8"	40#	J-55	LTC
7-7/8"	0	12,626	0	10,896	6"	22.3#	P110-EC	DWC/C IS
6-3/4"	12,626	28,578	10,896	11,225	5-1/2"	20#	P110-EC	DWC/C IS MS

Hole will be full during casing run for well control and tensile SF factor. Casing will be kept at least half full during run for this design to meet BLM collapse SF requirement. External pressure will be reviewed prior to conducting casing pressure tests to ensure that 70% of the yield is not exceeded.

Variance is requested to waive the centralizer requirements for the 9-5/8" casing in the 11" hole size. An expansion additive will be utilized, in the cement slurry, for the entire length of the 11" hole interval to maximize cement bond and zonal isolation.

Variance is also requested to waive any centralizer requirements for the 6" and 5-1/2" casings in the 7-7/8" and 6-3/4" hole sizes. An expansion additive will be utilized in the cement slurry for the entire length of the 7-7/8" and 6-3/4" hole intervals to maximize cement bond and zonal isolation.

EOG requests permission to allow deviation from the 0.422" annulus clearance requirement for the intermediate (salt) section from Title 43 CFR Part 3170 under the following conditions:

- The variance is not applicable within the Potash Boundaries or Capitan Reef areas.
- Operator takes responsibility to get casing to set point in the event that the clearance causes stuck pipe issues.

#### 5. CEMENTING PROGRAM:

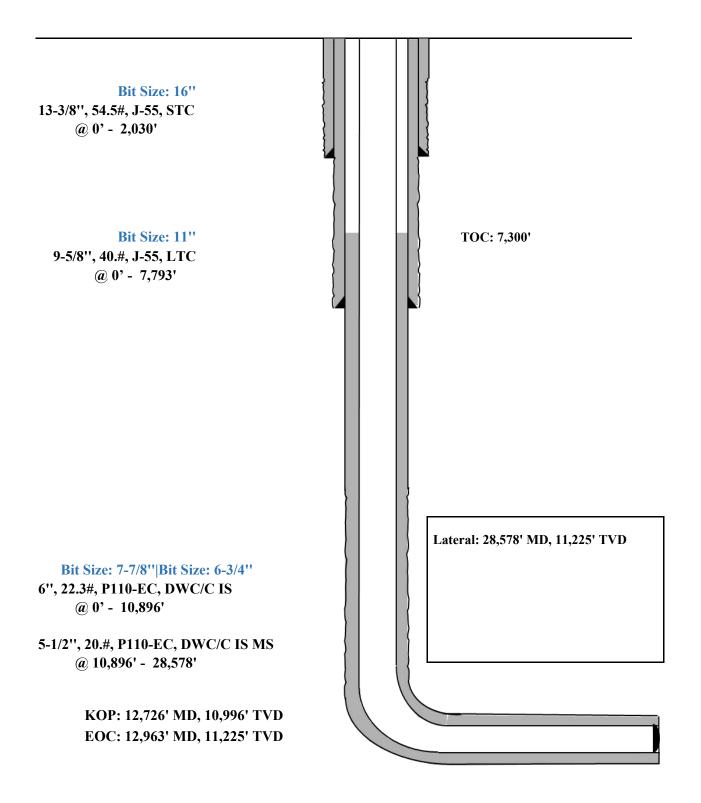
		Wt.	Yld	Slurry Description	
Depth	No. Sacks	ppg	Ft3/sk		
2,030'	570	13.5	1.73	Lead: Class C + 4.0% Bentonite Gel + 0.5% CaCl2 + 0.25 lb/sk Cello-	
13-3/8''				Flake (TOC @ Surface)	
	160	14.8	1.34	Tail: Class C + 0.6% FL-62 + 0.25 lb/sk Cello-Flake + 0.2% Sodium	
				Metasilicate (TOC @ 1830')	
7,793'	770	12.7	2.22	Lead: Class C + 10% NaCl + 6% Bentonite Gel + 3% MagOx (TOC @	
9-5/8''				Surface)	
	250	14.8	1.32	Tail: Class C + 10% NaCL + 3% MagOx (TOC @ 6238')	
28,578'	650	10.5	3.21	Lead: Class H + 0.4% Halad-344 + 0.35% HR-601 + 3% Microbond (TOC	
6''				@ 7300')	
	1870	13.2	1.52	Tail: Class H + 5% NEX-020 + 0.2% NAC-102 + 0.15% NAS-725 + 0.5%	
				NFL-549 + 0.2% NFP-703 + 1% NBE-737 + 0.3% NRT-241 (TOC @	
				12730')	

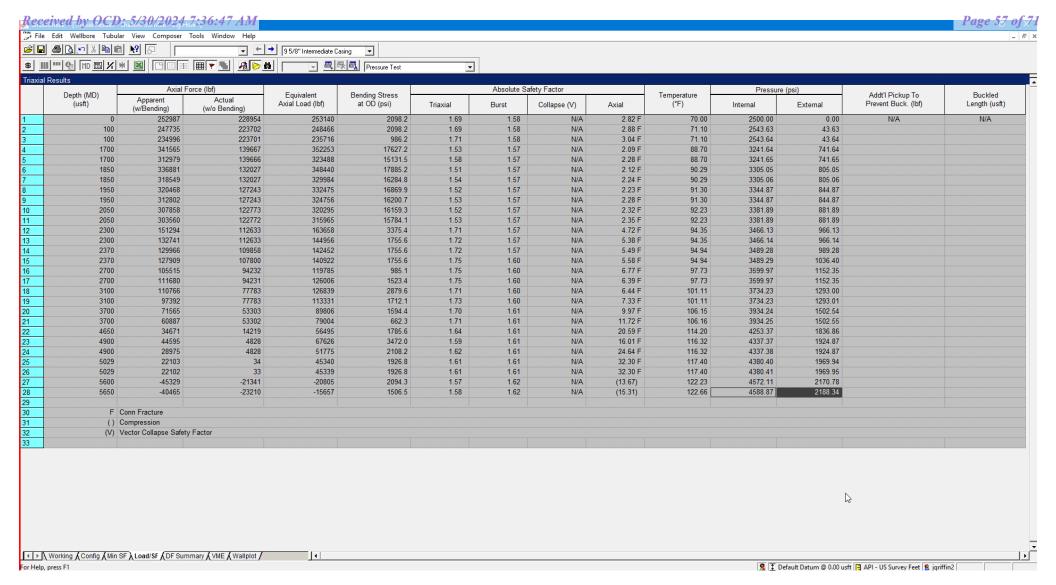


## Shallow Design D

**Proposed Wellbore** 

KB: 3558' GL: 3533'

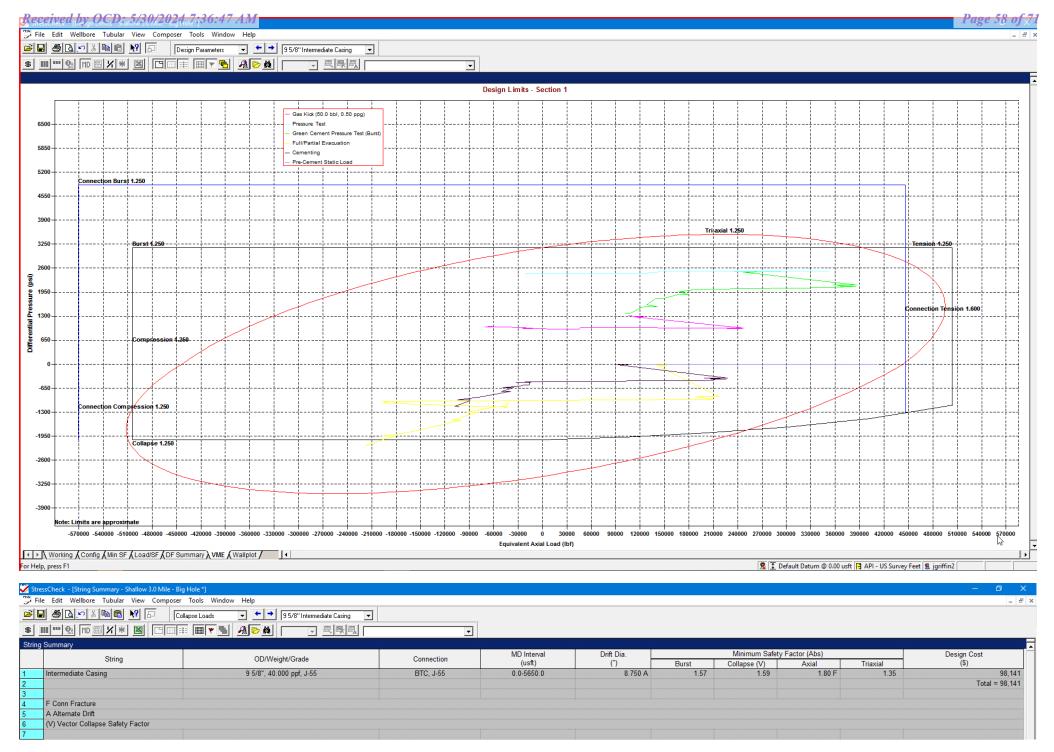




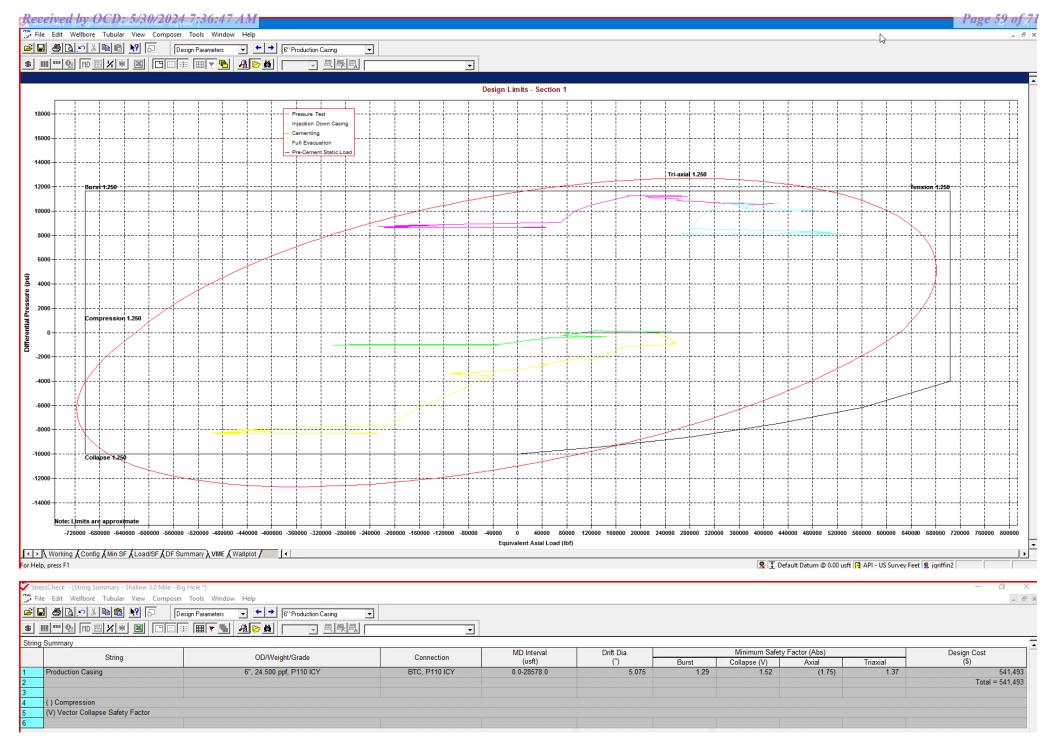
9-5/8" Intermediate Casing Pressure Test:

Internal Profile based off Surface Pressure + Hydrostatic: 4589 psi

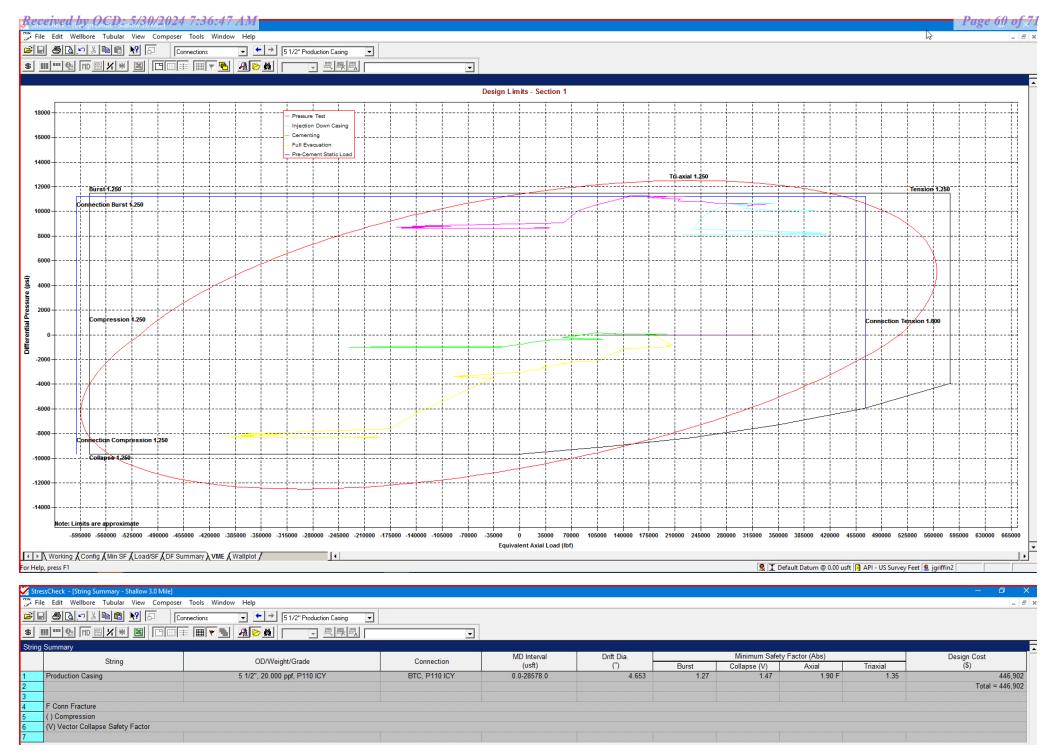
External Profile based off Pore Pressure: 2188 psi



<sup>\*</sup>Modelling done with 9-5/8" 40# Intermediate Casing. Passes all Burst, Collapse and Tensile design criteria.



<sup>\*</sup>Modelling done with 6" Production Casing with a 125ksi Control Yield. Passes all Burst, Collapse and Tensile design criteria.



<sup>\*</sup>Modelling done with 5-1/2" 20# Production Casing with a 125ksi Control Yield. Passes all Burst, Collapse and Tensile design criteria.

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#### **MUD PROGRAM:**

During this procedure we plan to use a Closed-Loop System and haul contents to the required disposal. The applicable depths and properties of the drilling fluid systems are as follows:

Measured Depth	Туре	Weight (ppg)	Viscosity	Water Loss
0 – 2,030'	Fresh - Gel	8.6-8.8	28-34	N/c
2,030' – 7,793'	Brine	9-10.5	28-34	N/c
5,450' – 28,578' Lateral	Oil Base	8.8-9.5	58-68	N/c - 6

An electronic pit volume totalizer (PVT) will be utilized on the circulating system, to monitor pit volume, flow rate, pump pressure and stroke rate.

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept at the wellsite at all times.

## **CEMENTING ADDITIVES:**

Additive	Purpose	
Bentonite Gel	Lightweight/Lost circulation prevention	
Calcium Chloride	Accelerator	
Cello-flake	Lost circulation prevention	
Sodium Metasilicate	Accelerator	
MagOx	Expansive agent	
Pre-Mag-M	Expansive agent	
Sodium Chloride	Accelerator	
FL-62	Fluid loss control	
Halad-344	Fluid loss control	
Halad-9	Fluid loss control	
HR-601	Retarder	
Microbond	Expansive Agent	

Cement integrity tests will be performed immediately following plug bump.

Note: Cement volumes based on bit size plus at least 25% excess in the open hole plus 10% excess in the cased-hole overlap section.

New Search »

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Maximum Make-Up Torque

ft-lbs

ft-lbs

3,860

6,430

u Back to Previous List USC AMetric 6/8/2015 10:04:37 AM **Mechanical Properties** Pipe BTC LTC STC Minimum Yield Strength 55,000 psi 80,000 Maximum Yield Strength psi 75,000 Minimum Tensile Strength psi Dimensions Pipe BTC LTC STC **Outside Diameter** 13.375 14.375 14.375 in. Wall Thickness 0.380 in. 12.615 12.615 12.615 Inside Diameter in. 12.459 12.459 12.459 Standard Drift in. Alternate Drift in. Nominal Linear Weight, T&C 54.50 lbs/ft --Plain End Weight 52.79 lbs/ft Performance Pipe BTC LTC STC Minimum Collapse Pressure 1,130 1,130 1,130 psi Minimum Internal Yield Pressure 2,740 2,740 2,740 psi Minimum Pipe Body Yield Strength 853.00 1000 lbs Joint Strength 909 1000 lbs 514 11,125 6,290 Reference Length ft Make-Up Data BTC Pipe LTC STC Make-Up Loss 4.81 3.50 in. Minimum Make-Up Torque

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New Search »

« Back to Previous List USC Metric 6/8/2015 10:23:27 AM **Mechanical Properties** BTC LTC STC Pipe 55,000 Minimum Yield Strength psi Maximum Yield Strength 80.000 psi 75,000 Minimum Tensile Strength psi **Dimensions** Pipe BTC LTC STC **Outside Diameter** 9.625 10.625 10.625 10.625 in. Wall Thickness 0.395 in. Inside Diameter 8.835 8.835 8.835 8.835 in. Standard Drift 8.679 8.679 8.679 8.679 in. Alternate Drift 8.750 8.750 8.750 8.750 in. Nominal Linear Weight, T&C 40.00 lbs/ft Plain End Weight 38.97 lbs/ft Performance Pipe BTC LTC STC Minimum Collapse Pressure 2,570 2,570 2,570 2,570 psi Minimum Internal Yield Pressure 3,950 3,950 3,950 3.950 psi Minimum Pipe Body Yield Strength 630.00 1000 lbs Joint Strength 714 520 452 1000 lbs Reference Length 11,898 8,665 7,529 ft Make-Up Data Pipe BTC LTC STC Make-Up Loss 4.81 4.75 3.38 in. Minimum Make-Up Torque 3,900 3,390 ft-lbs Page 25 of 32 Released to Imaging: 6/1/2024 2:07:35 PM Maximum Make-Up Torque 6,500 5,650 ft-lbs

Min. Internal Yield

Collapse





## **Connection Data Sheet**

OD (in.) WEIGHT (lbs./ft.) 5.500 Nominal: 20.00

WALL (in.) 0.361

**GRADE** VST P110EC

14,360

12,090

API DRIFT (in.) 4.653

RBW% 87.5

CONNECTION DWC/C-IS MS

Plain End: 19.83

	PIPE PROPERTIES		
Outside Diameter		5.500	in.
Inside Diameter		4.778	in.
Nominal Area		5.828	sq.in.
Grade Type		API 5CT	
Min. Yield Strength		125	ksi
Max. Yield Strength		140	ksi
Min. Tensile Strength		135	ksi
Yield Strength		729	klb
Ultimate Strength		787	klb

	CONNECTION PROPERTIES					
in.	Connection Type	Semi-Prem	ium T&C			
in.	Connection O.D. (nom)	6.115	in.			
q.in.	Connection I.D. (nom)	4.778	in.			
	Make-Up Loss	4.125	in.			
ksi	Coupling Length	9.250	in.			
ksi	Critical Cross Section	5.828	sq.in.			
ksi	Tension Efficiency	100.0%	of pipe			
klb	Compression Efficiency	100.0%	of pipe			
klb	Internal Pressure Efficiency	100.0%	of pipe			
psi	External Pressure Efficiency	100.0%	of pipe			
psi						

CONNECTION PERFORMANCES					
Yield Strength	729	klb			
Parting Load	787	klb			
Compression Rating	729	klb			
Min. Internal Yield	14,360	psi			
External Pressure	12,090	psi			
Maximum Uniaxial Bend Rating	104.2	°/100 ft			
Reference String Length w 1.4 Design Factor	26,040	ft			

	FIELD END TORQUE VA	LUES	
ו	Min. Make-up torque	16,100	ft.lb
)	Opti. Make-up torque	17,350	ft.lb
)	Max. Make-up torque	18,600	ft.lb
i	Min. Shoulder Torque	1,610	ft.lb
i	Max. Shoulder Torque	12,880	ft.lb
t	Min. Delta Turn	-	Turns
t	Max. Delta Turn	0.200	Turns
	Maximum Operational Torque	21,100	ft.lb
	Maximum Torsional Value (MTV)	23,210	ft.lb

Need Help? Contact: tech.support@vam-usa.com Reference Drawing: 8136PP Rev.01 & 8136BP Rev.01

Date: 12/03/2019 Time: 06:19:27 PM

For detailed information on performance properties, refer to DWC Connection Data Notes on following page(s).

Connection specifications within the control of VAM USA were correct as of the date printed. Specifications are subject to change without notice. Certain connection specifications are dependent on the mechanical properties of the pipe. Mechanical properties of mill proprietary pipe grades were obtained from mill publications and are subject to change. Properties of mill proprietary grades should be confirmed with the mill. Users are advised to obtain current connection specifications and verify pipe mechanical properties for each application.

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Tech Support Email: <a href="mailto:tech.support@vam-usa.com">tech.support@vam-usa.com</a>

#### **DWC Connection Data Sheet Notes:**

- 1. DWC connections are available with a seal ring (SR) option.
- 2. All standard DWC/C connections are interchangeable for a given pipe OD. DWC connections are interchangeable with DWC/C-SR connections of the same OD and wall.
- 3. Connection performance properties are based on nominal pipe body and connection dimensions.
- 4. DWC connection internal and external pressure resistance is calculated using the API rating for buttress connections. API Internal pressure resistance is calculated from formulas 31, 32, and 35 in the API Bulletin 5C3.
- 5. DWC joint strength is the minimum pipe body yield strength multiplied by the connection critical area.
- 6. API joint strength is for reference only. It is calculated from formulas 42 and 43 in the API Bulletin 5C3.
- 7. Bending efficiency is equal to the compression efficiency.
- 8. The torque values listed are recommended. The actual torque required may be affected by field conditions such as temperature, thread compound, speed of make-up, weather conditions, etc.
- 9. Connection yield torque is not to be exceeded.
- 10. Reference string length is calculated by dividing the joint strength by both the nominal weight in air and a design factor (DF) of 1.4. These values are offered for reference only and do not include load factors such as bending, buoyancy, temperature, load dynamics, etc.
- 11. DWC connections will accommodate API standard drift diameters.
- 12. DWC/C family of connections are compatible with API Buttress BTC connections. Please contact tech.support@vam-usa.com for details on connection ratings and make-up.



Connection specifications within the control of VAM USA were correct as of the date printed. Specifications are subject to change without notice. Certain connection specifications are dependent on the mechanical properties of the pipe. Mechanical properties of mill proprietary pipe grades were obtained from mill publications and are subject to change. Properties of mill proprietary grades should be confirmed with the mill. Users are advised to obtain current connection specifications and verify pipe mechanical properties for each application.

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PDF

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USC Metric

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Mechanical Properties	Ptpe	втс	LTC	STC	
Minimum Yield Strength	55,000	-	-	-	psi
Maximum Yield Strength	80,000	-			psi
Minimum Tensile Strength	75,000	-	-	-	psi
Dimensions	P1pe	втс	LTC	STC	
Outside Diameter	10.750	11.750	-	11.750	in.
Wall Thickness	0.350	-	-	-	in.
Inside Diameter	10.050	10.050	-	10.050	in.
Standard Drift	9.894	9.894	-	9.894	in.
Alternate Drift	-	-	-	-	in.
Nominal Linear Weight, T&C	40.50	-	-	-	lbs/ft
Plain End Weight	38.91	-	-	-	lbs/ft
Performance	Ptpe	втс	LTC	STC	
Minimum Collapse Pressure	1,580	1,580	-	1,580	psi
Minimum Internal Yield Pressure	3,130	3,130	-	3,130	psi
Minimum Pipe Body Yield Strength	629.00	-	-	-	1000 lbs
Joint Strength		700	-	420	1000 lbs
Reference Length	-	11,522	-	6,915	ft
Make-Up Data	Ріре	втс	LTC	STC	
Make-Up Loss	-	4.81	-	3.50	in.
Minimum Make-Up Torque		-		3,150	ft-lbs
Released to Imaging: 6/1/2024 2:07:35 PM Maximum Make-Up Torque	Page 28 of 32	-	-	5,250	ft-lbs



# API 5CT, 10th Ed. Connection Data Sheet

<b>O.D.</b> (in)	WEIGHT	(lb/ft)	WALL (in)	GRADE	*API DRIFT (in)	RBW %
8.625	Nominal: Plain End:	32.00 31.13	0.352	J55	7.796	87.5

Material Properties (PE)					
Pipe					
Minimum Yield Strength:	55 ksi				
Maximum Yield Strength:	80 ksi				
Minimum Tensile Strength:	75 ksi				
Coupling					
Minimum Yield Strength:	55 ksi				
Maximum Yield Strength:	80 ksi				
Minimum Tensile Strength:	75 ksi				

Pipe Body Data (PE)					
Geometry					
Nominal ID:	7.92 inch				
Nominal Area:	9.149 in <sup>2</sup>				
*Special/Alt. Drift:	7.875 inch				
Performance					
Pipe Body Yield Strength:	503 kips				
Collapse Resistance:	2,530 psi				
Internal Yield Pressure: (API Historical)	3,930 psi				

Coupling OD: 9.625"		
STC Performar	тсе	
STC Internal Pressure:	3,930	psi
STC Joint Strength:	372	kips
LTC Performar	nce	
LTC Internal Pressure:	3,930	psi
LTC Joint Strength:	417	kips
SC-BTC Performance - Cpl	g OD =	9.125"
BTC Internal Pressure:	3,930	psi
BTC Joint Strength:	503	kips

	AP	l Conne	ction To	rque	
	5	STC Tor	que (ft-lb	s)	
Min:	2,793	Opti:	3,724	Max:	4,655
	L	_TC Tor	que (ft-lb	s)	
Min:	3,130	Opti:	4,174	Max:	5,217
	_	NTO T	<b>(£</b> 4 11a	- 1	
BTC Torque (ft-lbs)					
follo	w API guid	delines re	garding pos	sitional m	ake up

\*Alt. Drift will be used unless API Drift is specified on order.

\*\*If above API connections do not suit your needs, VAM® premium connections are available up to 100% of pipe body ratings.

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Rev 3, 7/30/2021 POSSIBILITY OF SUCH DAMAGES. 10/21/2022 15:24

Issued on: 10 Feb. 2021 by Wesley Ott



**Connection Data Sheet** 

OD Weight (lb/ft) Wall Th. Grade API Drift: Connection

6 in. Nominal: 24.50 Plain End: 23.95

O.400 in. P110EC 5.075 in. VAM® SPRINT-SF

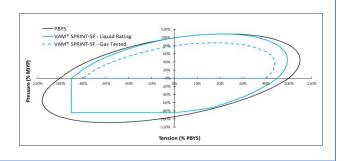
PI PE PROPERTI ES		
Nominal OD	6.000	in.
Nominal ID	5.200	in.
Nominal Cross Section Area	7.037	sqin.
Grade Type	Hig	ıh Yield
Min. Yield Strength	125	ksi
Max. Yield Strength	140	ksi
Min. Ultimate Tensile Strength	135	ksi

CONNECTION PROPERTIES		
Connection Type	Integral	Semi-Flush
Connection OD (nom):	6.277	in.
Connection ID (nom):	5.146	in.
Make-Up Loss	5.386	in.
Critical Cross Section	6.417	sqin.
Tension Efficiency	91.0	% of pipe
Compression Efficiency	91.0	% of pipe
Internal Pressure Efficiency	100	% of pipe
External Pressure Efficiency	100	% of pipe

CONNECTION PERFORMAN	NCES	
Tensile Yield Strength	801	klb
Compression Resistance	801	klb
Internal Yield Pressure	14,580	psi
Collapse Resistance	12,500	psi
Max. Structural Bending	83	°/100ft
Max. Bending with ISO/API Sealability	30	°/100ft

TORQUE VALUES		
Min. Make-up torque	21,750	ft.lb
Opt. Make-up torque	24,250	ft.lb
Max. Make-up torque	26,750	ft.lb
Max. Torque with Sealability (MTS)	53,000	ft.lb

VAM® SPRINT-SF is a semi-flush connection innovatively designed for extreme shale applications. Its high tension rating and ultra high torque capacity make it ideal to run a fill string length as production casing in shale wells with extended horizontal sections and tight clearance requirements.



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#### Do you need help on this product? - Remember no one knows VAM® like VAM®

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<sup>\* 87.5%</sup> RBW





## **Connection Data Sheet**

 OD (in.)
 WEIGHT (lbs./ft.)
 WALL (in.)
 GRADE
 API DRIFT (in.)
 RBW%
 CONNECTION

 6.000
 Nominal: 22.30
 0.360
 VST P110EC
 5.155
 92.5
 DWC/C-IS

 Plain End: 21.70

PIPE PROPERTIES		
Nominal OD	6.000	in.
Nominal ID	5.280	in.
Nominal Area	6.379	sq.in.
Grade Type	API 5CT	
Min. Yield Strength	125	ksi
Max. Yield Strength	140	ksi
Min. Tensile Strength	135	ksi
Yield Strength	797	klb
Ultimate Strength	861	klb
Min. Internal Yield Pressure	13,880	psi
Collapse Pressure	9,800	psi

CONNECTION PERFORMA	NCES	
Yield Strength	797	klb
Parting Load	861	klb
Compression Rating	797	klb
Min. Internal Yield	13,880	psi
External Pressure	9,800	psi
Maximum Uniaxial Bend Rating	47.7	°/100 ft
Reference String Length w 1.4 Design Factor	25,530	ft.

Need Help? Contact: <u>tech.support@vam-usa.com</u>
Reference Drawing: 8135PP Rev.02 & 8135BP Rev.02

Date: 07/30/2020 Time: 07:50:47 PM

CONNECTION PRO	PERTIES	
Connection Type	Semi-Prem	nium T&C
Connection OD (nom)	6.650	in.
Connection ID (nom)	5.280	in.
Make-Up Loss	4.313	in.
Coupling Length	9.625	in.
Critical Cross Section	6.379	sq.in.
Tension Efficiency	100.0%	of pipe
Compression Efficiency	100.0%	of pipe
Internal Pressure Efficiency	100.0%	of pipe
External Pressure Efficiency	100.0%	of pipe

FIELD END TORQUE VA	LUES	
Min. Make-up torque	17,000	ft.lb
Opti. Make-up torque	18,250	ft.lb
Max. Make-up torque	19,500	ft.lb
Min. Shoulder Torque	1,700	ft.lb
Max. Shoulder Torque	13,600	ft.lb
Min. Delta Turn	-	Turns
Max. Delta Turn	0.200	Turns
Maximum Operational Torque	24,200	ft.lb
Maximum Torsional Value (MTV)	26,620	ft.lb

For detailed information on performance properties, refer to DWC Connection Data Notes on following page(s).

Connection specifications within the control of VAM USA were correct as of the date printed. Specifications are subject to change without notice. Certain connection specifications are dependent on the mechanical properties of the pipe. Mechanical properties of mill proprietary pipe grades were obtained from mill publications and are subject to change. Properties of mill proprietary grades should be confirmed with the mill. Users are advised to obtain current connection specifications and verify pipe mechanical properties for each application.

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## **DWC Connection Data Sheet Notes:**

- 1. DWC connections are available with a seal ring (SR) option.
- 2. All standard DWC/C connections are interchangeable for a given pipe OD. DWC connections are interchangeable with DWC/C-SR connections of the same OD and wall.
- 3. Connection performance properties are based on nominal pipe body and connection dimensions.
- 4. DWC connection internal and external pressure resistance is calculated using the API rating for buttress connections. API Internal pressure resistance is calculated from formulas 31, 32, and 35 in the API Bulletin 5C3.
- 5. DWC joint strength is the minimum pipe body yield strength multiplied by the connection critical area.
- 6. API joint strength is for reference only. It is calculated from formulas 42 and 43 in the API Bulletin 5C3.
- 7. Bending efficiency is equal to the compression efficiency.
- 8. The torque values listed are recommended. The actual torque required may be affected by field conditions such as temperature, thread compound, speed of make-up, weather conditions, etc.
- 9. Connection yield torque is not to be exceeded.
- 10. Reference string length is calculated by dividing the joint strength by both the nominal weight in air and a design factor (DF) of 1.4. These values are offered for reference only and do not include load factors such as bending, buoyancy, temperature, load dynamics, etc.
- 11. DWC connections will accommodate API standard drift diameters.
- 12. DWC/C family of connections are compatible with API Buttress BTC connections. Please contact tech.support@vam-usa.com for details on connection ratings and make-up.

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CONDITIONS

Action 349198

## **CONDITIONS**

Operator:	OGRID:
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	Action Type:
	[C-103] NOI Change of Plans (C-103A)

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Created By	Condition	Condition Date
pkautz	ALL PREVIOUS COA'S APPLY	6/1/2024