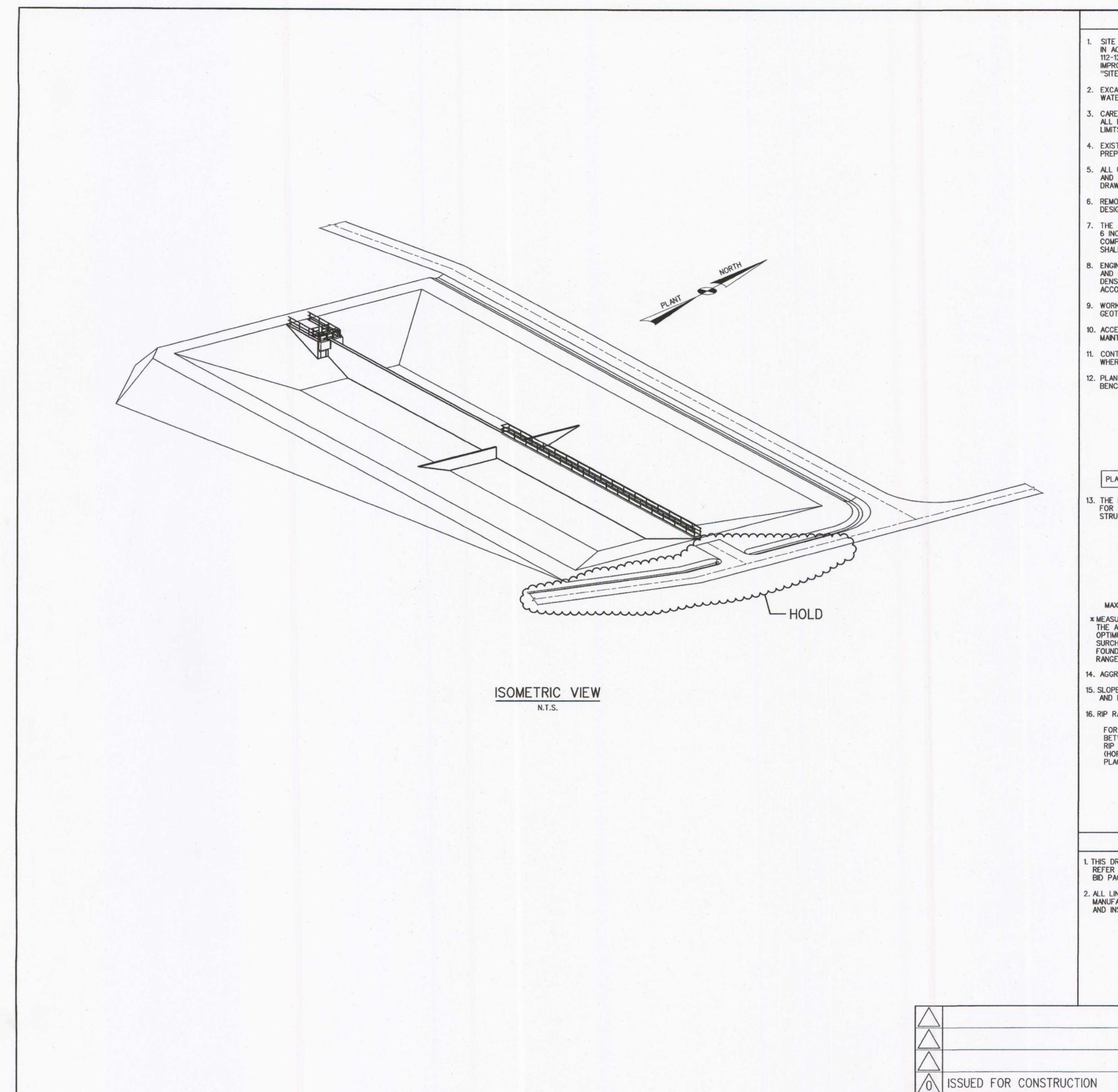
GW - 032

ENGINEERING DRAWINGS

Sanitary Treatment Pond



 SITE PREPARATION, GRUBBING, EXCAVATION, BACKFILL AND COMPACTION SHALL BE IN ACCORDANCE WITH GEOTECHNICAL REPORT BY GEOMAT INC., PROJECT NUMBER 112-1286, LABELED: "GEOTECHNICAL ENGINEERING REPORT, WASTE WATER SYSTEM IMPROVEMENTS" AND IN ACCORDANCE WITH WESTERN SPECIFICATION CVS02100, "SITE PREPARATION, EXCAVATION AND BACKFILL SPECIFICATION".

NOTES

2. EXCAVATION WORK SHALL BE COORDINATED WITH THE SITE STORM WATER POLLUTION PREVENTION PLAN PRIOR TO START OF WORK.

- CARE SHALL BE TAKEN NOT TO DAMAGE ANY UNDERGROUND OBSTRUCTIONS. ALL EXISTING UNDERGROUND OBSTRUCTIONS WITHIN THE EXCAVATION LIMITS SHALL BE REVIEWED BY WESTERN REFINERY BEFORE REMOVAL.
- 4. EXISTING SOIL SHALL BE REMOVED TO SPECIFIED DEPTH, AND BE PROPERLY PREPARED FOR INSTALLATION OF LINER.
- 5. ALL UNSUITABLE MATERIAL UNDER CONCRETE RETAINING WALL SHALL BE REMOVED AND REPLACED WITH STRUCTURAL FILL TO ELEVATIONS AS INDICATED ON THE
- REMOVED SOIL SHALL BE DISPOSED AT A WESTERN REFINERY DESIGNATED SITE.
- 7. THE AREA TO BE FILLED SHALL BE SCARIFIED TO A MINIMUM DEPTH OF 6 INCHES, CONDITIONED TO NEAR OPTIMUM MOISTURE CONTENT AND COMPACTED. SOFT OR WEAK AREAS DISCLOSED BY PROOF-ROLLING SHALL BE REMOVED AND REPLACED WITH COMPACTED FILL.
- 8. ENGINEERING FILL SHALL BE PLACED IN 8 INCHES LOOSE LIFTS AND COMPACTED TO A MINIMUM OF 95% OF THE MAXIMUM DRY DENSITY DETERMINED BY THE STANDARD PROCTOR TEST IN ACCORDANCE WITH ASTM D698.
- WORK SHALL BE DONE UNDER THE SUPERVISION OF THE GEOTECHNICAL REPRESENTATIVE.
- ACCESS, DRAINAGE AND DEWATERING OPERATIONS REQUIRED TO MAINTAIN THE SITE SHALL BE PROVIDED BY THE CONTRACTOR.
- CONTRACTOR WILL FURNISH AND INSTALL SAFETY FENCE WHERE REQUIRED.
- 12. PLANT COORDINATES & ELEVATIONS ARE BASED ON THE FOLLOWING PLANT BENCHMARKS LISTED BELOW:

CP-9 CP-11
N. 4102.88' N. 3608.67'
W. 2049.82' W. 1924.45'
EL. 205.11' EL. 214.12'

CP-10
N. 4099.87'
W. 1899.83'

PLANT DATUM ELEVATION 200'-0" - TRUE DATUM ELEVATION 6904.48' (MSL)

13. THE NATIVE CLAY SOILS ARE EXPANSIVE AND ARE NOT CONSIDERED SUITABLE FOR USE IN COMPACTED STRUCTURAL FILLS. IMPORTED SOILS TO BE USED IN STRUCTURAL FILLS SHOULD CONFORM TO THE FOLLOWING:

EL. 206.87'

* MEASURED ON A SAMPLE COMPACTED TO APPROXIMATELY 95 PERCENT OF THE ASTM D698 MAXIMUM DRY DENSITY AT ABOUT 3 PERCENT BELOW OPTIMUM WATER CONTENT. THE SAMPLE IS CONFINED UNDER A 144-PSF SURCHARGE AND SUBMERGED. FILL MATERIALS FOR USE UNDER SLABS AND FOUNDATIONS SHOULD HAVE A LIQUID LIMIT < 40 AND PLASTIC INDEX IN THE RANGE OF 6 TO 18.

14. AGGREGATE BASE SHOULD CONFORM TO NMDOT SPECIFICATIONS.

15. SLOPES OF SOIL SHALL BE IN ACCORDANCE WITH OSHA 29 CFR 1926 AND LOCAL REQUIREMENTS.

16. RIP RAP REQUIREMENTS:

REVISION DESCRIPTION

FOR SOIL SLOPE INCLINATIONS AROUND PERIMETER OF POND AREA BETWEEN 3:1 TO 2.5:1 (HOIZONTAL: VERTICAL) PROVIDE PROTECTION RIP RAP D50≥4 INCHES (AT A MINIMUM) AND BETWEEN 2.5:1 TO 1.5:1 (HORIZONTAL: VERTICAL) PROVIDE PROTECTION (GROUTED RIP RAP PLACED OVER FILTER FABRIC) RIP RAP D50≥12 INCHES (AT A MINIMUM).

POND LINER NOTES

- 1. THIS DRAWING SET ILLUSTRATES POND LINER DESIGN REQUIREMENTS.
 REFER TO DOCUMENT "FLEXIBLE MEMBRANE LINER SUPPLY AND INSTALLATION
 BID PACKAGE" DOCUMENT NUMBER: WR-MU1-SP-HSE-0001 FOR LINER REQUIREMENTS.
- 2. ALL LINER ATTACHMENT & INSTALLATION SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDED PROCEDURES. POND LINER SHALL BE PURCHASED AND INSTALLED BY A LICENSED CONTRACTOR.

RFC No.

	LIST OF MATERIAL			
QTY	DESCRIPTION			
553.7	CU YDS - 4500 psi CONCRETE			
ONE LOT	LBS - REINFORCING STEEL			
ONE LOT	HILTI HIT RE 500 EPOXY			
ONE LOT	SILICONE RUBBER CAULKING			
ONE LOT	7/32" DIA STAINLESS STEEL WIRE ROPE (TYPE 304, 7 X 19) PLAIN			
ONE	EA - NEENAH R-2556-A FRAME & GRATE TYPE G			
ONE	EA - 10" DIA. CS SHORT RADIUS 90° ELBOW (COATED & WRAPPED)			
ONE	EA - 10" DIA. CS LONG RADIUS 45° ELBOW (COATED & WRAPPED)			
ONE	EA - 10" DIA CS 150° SLIP ON FLANGE			
2	EA - MK-Z84-03-192-1 (3/8") STAINLESS STEEL UNDERFLOW BAFFLE			
2	EA - MK-Z84-03-192-2 EMBEDDED PLATE (GALV.)			
2	EA - FONTAINE MODEL 403 STAINLESS STEEL SERIES 40 WEIR GATE			
4	EA - HDPE PIPE BOOT			
14	EA - MK-Z84-03-191-1 ANCHOR POSTS W/ EMBED EYE BOLT (GALV)			
40	EA - 3/8"-16 FORGED TYPE 316 STAINLESS STEEL EYE & EYE TURNBUG			
480	EA - STAINLESS STEEL WIRE ROPE "U" SHAPED CLAMPS			
8	LF - 13/4×13/4×1/4 ANGLE (GALV)			
10	LF - 36" DIA RCP (4" THICK WALL) W/CONCENTRIC FLAT TOP SECTION			
170	LF - 10" DIA CS PIPE (SCHED 40) (COATED & WRAPPED)			
204	LF - TPE-R BASE SEAL STYLE *555 BY WESTEC BARRIER INC.			
205	LF - 2" DIA PVC PIPE (SCHED 40)			
410	LF - 10" DIA HDPE DR-17 RISER PIPE W/ 8 THREADED END CAPS			
1300	SF - HDPE TEXTURED LINER			
39000	SF - HDPE GEOMEMBRANE LINER (PRIMARY)			
39000	SF - HDPE GEONET			
39000	SF - HDPE GEOMEMBRANE LINER (SECONDARY)			
39000	SF - GEOSYNTHETIC CLAY LINER (GCL)			

ALL MATERIALS TO BE FIELD PURCHASED UNLESS NOTED

LINER MATERIALS TO BE PURCHASED & INSTALLED BY LINER CONTRACTOR

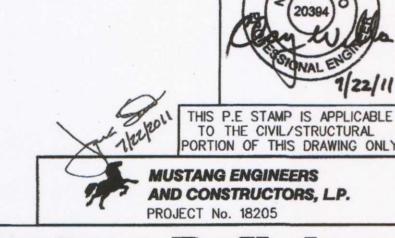
NOTES

1. FOR CIVIL/STRUCTURAL GENERAL NOTES REF DWG Z84-03-140.

2. FOR LOCATION REF DWG Z84-03-184.

3. WORK THIS DRAWING WITH DRAWING Z84-03-184 THRU Z84-03-192, Z84-04-135, Z84-04-136 & WR-MU1-SP-HSE-0001.

REFERENCE DRAWINGS					
DRAWING NO.	DESCRIPTION				
Z84-03-140	CIVIL/STRUCTURAL GENERAL NOTES				
Z84-03-184	STP-1 WASTE WATER POND - GENERAL ARRANGEMENT PLAN				
Z84-03-185	STP-1 WASTE WATER POND - RETAINING WALL PLAN & SECTIONS				
Z84-03-186	STP-1 WASTE WATER POND - ENLARGED PLAN @ OUTLET				
Z84-03-187	STP-1 WASTE WATER POND - PLAN				
Z84-03-188	STP-1 WASTE WATER POND - SECTIONS SHT 1				
Z84-03-189	STP-1 WASTE WATER POND - SECTIONS SHT 2				
Z84-03-190	STP-1 WASTE WATER POND - SECTIONS & DETAILS SHT 1				
Z84-03-191	STP-1 WASTE WATER POND - SECTIONS & DETAILS SHT 2				
Z84-03-192	STP-1 WASTE WATER POND - SECTIONS & DETAILS SHT 3				
Z84-04-135	STP-1 WASTE WATER POND - RETAINING WALL PLATFORM				
Z84-04-136	STP-1 WASTE WATER POND - OUTLET END PLATFORM				
WR-MU1-SP-HSE-0001	FLEXIBLE MEMBRANE LINER SUPPLY AND INSTALLATION BID PACKAGE				





STP-1 WASTE WATER POND
LIST OF MATERIAL & GENERAL NOTES
WASTE WATER TREATMENT PLANT

RN. BY: HR	DATE: 6/6/11	RFE No:	
HK'D. BY: JAM	DATE: 7/21/11	CAD REF:	
PP'D. BY: RW	DATE: 7/25/1/		
RAWING NO.	784-03-183		RE

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