Appendix F: Mud Program



## EAGLE DRILLING FLUIDS, LLC

## DRILLING FLUIDS PROGRAM

#### PREPARED FOR:

## DCP LINAM AGI # 1

Section 30, T-185 R-37E Lea, County, New Mexico

## SUBMITTED TO:

Mr. Russell Bentley

DCP Midstream, LP 11221 Richmind Ave. Suite 107 C Houston, Texas 77082

PREPARED BY:

Ron Bailey



## EAGLE DRILLING FLUIDS, LLC

#### August 16, 2007

Mr. Russell Bentley DCP Midstream, LP 11221 Richmond Ave. Suite 107c Houston, Texas 77082

Dear Mr. Bentley:

Enclosed are our drilling fluids recommendations for your DCP LINAM AGI # 1 well to be drilled in Section 30, T-18-S, R-37-E, Lea County, New Mexico. They are derived from information from your office, offset well data, and our knowledge of the area.

Estimated mud cost for this well is \$14,000-\$15,000 based on 18-20 days to total depth with no severe lost circulation or major hole problems included.

Materials	. \$11,974
Trucking	\$1,500
Taxes	\$1,400
Total	\$14,874

For questions or comments, call (432)682-9300 or (432)664-3690. Both are 24-hour numbers.

Sincerely,

Ron Bailey

Kon Bailey



# EAGLE DRILLING FLUIDS, LLC. (432)682-9300

#### **Price List**

West Texas/ New Mexico August 16, 2007

(DCP\_Midstream\_LP) FULL\_SERVICE

BASICS		LOST CIRCULATION MATERI	ALS
	PRICE		PRICE
BARITE 100# bag	\$10.45	CALCIUM CARBONATE 50#	\$9.05
BARITE bulk ton	\$158.85	CEDAR SEAL 40#	\$11.84
FW GEL 100#	\$7.33	CHEM SEAL 40#	\$24.01
FW GEL bulk ton	\$160.64	COTTONSEED HULLS 50#	\$9.21
SALT WATER GEL 50#	\$8.05	DP 2000 CS 25#	\$22.04
		DYNA FIBER 50#	\$19.29
FLUID LOSS CONTROL		FIBER PLUG 40#	\$15.74
		MAGMA FIBER 50#	\$26.89
DRISPAC SUPERLO 50#	\$179.93	MICA 50#	\$15.52
LO-LOSS 50#	\$161.56	NUT PLUG (Pecan Shell) 50#	\$17.88
DRISPAC 50#	\$188.97	PAPER 40#	\$10.80
STAFLO 50#	\$260.42	WALLNUT SHELL 50#	\$17.27
STARCH (yellow) 50#	\$19.89		
STARCH (white) 50#	\$37.75	SPECIALTY PRODUCTS	
STARLOSE 50#	\$69.12		
		BEN-EX, GELEX 2#	\$17.88
THINNERS		CITIRIC ACID 50#	\$191.88
		ALCOHOL DEFOAMER 5 gal	\$82.86
CLS 50#	\$34.13		
DESCO 25#	\$66.65	FEED SALT 50#	\$7.00
LIGNITE 50#	\$16.94	GRAPHITE 50#	\$47.40
		LUBRICANT 55 gal	\$592.55
CHEMICALS			
		MF-55 5 gal	\$166.45
ALUMINUM STEARATE 25#	\$84.67	100-N 55 gal	\$606.20
CAUSTIC SODA 50#	\$29.89	PHPA 5 gal	\$181.08
LIME 50#	\$6.20	XCD (LIQUID) 5 gal	\$231.48
POTASSIUM CHLORIDE 50	\$13.78	PIPE FREE 55 gal	\$1,140.68
SAPP 50#	\$68.30	DEFOAMER (SILICONE)	\$191.14
SODA ASH 50#	\$11.55	SOAP STICKS each	\$10.00
SODIUM BICARBONATE 50#	\$35.94	SOLTEX 50#	\$105.72
		SUPER SWEEP 15#	\$150.83
		X-CIDE 102 5gal	\$183.49
		DRILLING BEADS 50#	\$155.75
OIL MUD PRODUCTS		XCD POLYMER	\$258.23
VG-69 50#	\$80.45		
VERSA COAT 55gal	\$1,284.81		
VERSA WET 55gal	\$1,379.78		
VERSA THIN 5 gal	\$198.78		
VERSA-TROL 5 gal	\$58.73		
MISCELLANEOUS			
PALLETS	NC		
PLASTIC 20'x50'	\$50.75		
ENGINEERING -24 HR SERVICE	\$550.00		



# DCP Midstream, LP DCP LINAM AGI #1

Section 30, T-18-S, R-37-E Lea County, New Mexico

## **Mud Program Summary**

<u>Depth</u>	<u>Hole</u> Size	Casing Size	Mud Wt.	Viscosity	Fluid Loss
0 – 530'	17-1/2"	13-3/8"	8.8-9.4	32-35	NC
530'-4,200'	12-1/4"	9-5/8"	9.8-10.1	29-30	NC
4,200'-8,100'	8-3/4"		9.0-9.2	28-29	NC
8,100'-9,100'	8-3/4"	7"	9.0-9.5	34-38	8-10cc

## **Potential Problems**

#### Surface Interval 0-520'

- Moderate seepage
- Poorly consolidated formations, may require higher viscosity.

#### Intermediate Interval 520'-4,200'

- Red Bed sloughing and swelling.
- Wall cake build up on water sands.

#### Open Hole Interval 4,200'-8,100'

- Moderate loses.
- Deviation.

#### Lower Hole Interval 8,100'- 9,100'

- Water sensitive sands.
- Hydration and swelling through Abo section.
- Swelling and sloughing through Wolfcamp section.



### DCP Midstream, LP DCP LINAM AGI # 1

Section 30, T-18-S, R-37-E Lea County, New Mexico

## Surface Interval

Interval:

0-520'

Hole Size:

12-1/4"

**Casing Size:** 

13-3/8"

**Total Days:** 

1

Mud Type:

Fresh Water GelNative

Properties:

Weight:

8.8 - 9.4 ppg

Viscosity:

 $32 - 35 \sec/1000cc$ 

Filtrate:

N/C

pH:

N/C

#### Interval Discussion:

Spud with a conventional Fresh Water Gel/Lime "spud mud". Circulate working pits, jetting to inside reserve pit as needed to maintain mud weight and solids in desired range. Use fresh water additions at flowline for volume and viscosity as needed. Paper as needed to control seepage loss.

At total depth sweep hole with Super Sweep using fresh water in sweep bbl.with ½ box of Super Sweep. Circulate sweep out flowline prior to tripping out of hole to run surface casing.

#### **Materials Consumption & Cost:**

50	SX	Fresh Water Gel	\$366.50
20	sx	Paper	\$195.60
10	sx	Lime	\$61.50
1	bx	Super Sweep	<u>\$140.83</u>
			\$764.43



# DCP Midstream, LP DCP LINAM AGI#1

Section 30, T-18-S, R-37-E Lea County, New Mexico

## Intermediate Interval

Interval:

520'-4.200'

**Hole Size:** 

12-1/4"

Casing Size:

9-5/8"

Total Days:

7

Mud Type:

Brine-Native Oil

**Properties:** 

Weight:

9.0-10.2 ppg

Viscosity:

32-34 sec/1000cc

Filtrate:

N/C

Oil:

2-3%

#### Interval Discussion:

Drill below surface casing with existing fluid. Circulate through a controlled portion of the reserve pit for gravitational solids removal. Use fresh water additions at flowline for volume, at 2,000' begin Brine additions to avoid excessive Salt leaching. Around 2,400', or prior to the first bit trip below Surface Casing, add 2-3 % oil to mud system and maintain this concentration throughout this interval to sofen filter cake and lubricate the hole. Use native solids to maintain a constant viscosity of 32-34 sec/1000cc to help stabilize hole conditions through and below Red Beds. Mix 2 sacks of Paper every 100' of hole drilled.

Suggest to sweep hole at td with 1 box of Super Sweep circulating sweep out flowline prior to tripping out to run casing.

### Materials Consumption & Cost:

90	Sx.	Paper	- \$972.00
5	Cn.	Defoamer ®	\$414.30
2	Bx.	Super Sweep	\$301.66
			\$1,687.96



#### DCP Midstream, LP DCP LINAM AGI #1

Section 30, T-18-S, R-37-E Lea County, New Mexico

## Open Hole Interval

Interval:

4,200'-8,100'

Hole Size:

8-3/4"

Casing Size:

Total Days:

7

Mud Type:

**Cut Brine** 

Properties:

Weight:

9.0 - 9.2

Viscosity:

28-29 sec/1000cc

Filtrate:

NC

pH:

9.5 - 10.0

#### Interval Discussion:

Drill below casing with cut Brine circulating through reserve pit to help minimize drilled solids. Use Paper sweeps to control seepage loss. Mix Caustic Soda for pH control. Add one gallon New-55 at flowline for every 250 feet drilled to promote solids settling. Use Super Sweep for additional hole cleaning as needed.

#### **Materials Consumption & Cost:**

40	SX	Paper	\$432.00
30	SX	Caustic Soda	\$1,195.60
2	SX	Super Sweep	\$281.66
3	cn	New-55	<u>\$499.35</u>
			\$2,408.61



# DCP Midstream, LP DCP LINAM AGI # 1

Section 30, T-18-S, R-37-E Lea County, New Mexico

#### Lower Hole Interval

Interval:

8,100'-9,100'

Hole Size:

8-3/4"

**Casing Size:** 

7"

**Total Days:** 

A

Mud Type:

Salt Water Gel/Starch

Weight:

9.0-9.5 ppq

Viscosity:

34-38 sec/1000cc

Filtrate:

8-10cc

pH:

9.0-10

#### Interval Discussion:

Continue drilling with cut Brine water adjusting mud weight 9.2-9.5 ppg with 10 ppg Brine as needed. Maintain sufficient 10# brine water on location in case abnormal pressure is encountered. Use Yellow Starch to lower water loss below 8-10cc. Adjust pH 9.0-9.5 with additions of Caustic Soda. Treat mud system with Newcide to prevent bacterial degradation of organic materials. Small additions of Defoamer may be needed for foaming. Mix Mica and Dynafiber for seepage control. Suggest to raise viscosity at 8,800' to 36-38 sec/1000cc with Salt Water Gel for logging and casing operations. Maintain Water Loss below 10cc.



## DCP Midstream, LP DCP LINAM AGI #1

Section 30, T-18-S, R-37-E Lea County, New Mexico

## **Materials Consumption & Cost:**

250 sx	Salt Water Gel	\$2012.50
100 sx	Yellow Starch	\$1,989.00
15 sx	Caustic Soda	\$448.35
10 cn	Defoamer (R)	\$828.60
10 cn	Newcide	<u>\$1,834.90</u>

\$7,113.35