

## key issues :

- ① timelines for determination / calculation and planning
  - one year instead of 180 days (6 mo)  
for determination / calculation
  - one year instead of 180 days (6 mo)  
for plan submission
- ② "potentially significant release"  
vs.  
E. I.  
z.  
"that could produce a PHV"
- ③ grandfather provisions for signs and markers
- ④ multiple jurisdictions
- ⑤ electronic submission of contingency plans (PRRC Templates for plans)
- ⑥ corrective action

~~⑦~~ ~~Final rule~~

RL:

more stringent requirements -

(to protect ~~workers~~ <sup>the public</sup> from possible long term  
effect caused by H<sub>2</sub>S exposure, with low  
level of H<sub>2</sub>S)

good!

H<sub>2</sub>S II 9-20-02

- 14 Price primary draftman. Division came up with Rule as a starting point. Formed work group. Price-Chair.
16. Ex. 2 - compares EB's recommendation w/ Comm's draft
- 17 compares thresholds between drafts
- 19 PHV, radius of exposure, area of exposure either &
- 20 PHV explained in various permutations
- 22 100 ppm radius of exposure larger than 500 ppm radius
- 26 Comm's Draft requires secondary well controls in PHV/500 - but Division's recommendation that well controls be req'd only in PHV/100 public area only
- 27 Division's comments on Ex 1
- 28 Requests revision of sentence that restricts applicability of rule where concentrations > 100 pp exist
- 29 should be up front where everyone can see it
- 30 maybe testing stuff should be up front also
- 31 re: pipelines - stated to cover pipelines
- 32 transmission lines don't contain H<sub>2</sub>S  
high pressure or medium pressure lines that are pipeline  
if that doesn't make sense

32. recommends covering trace pipelines
33. F.2 should cover flow lines, gathering lines "and other pipelines" for purposes of signage when "cross public road"
34. H. (fencing) shouldn't apply to pipelines
35. ...impossible to fence every pipeline
35. same w/ wind detection indicators
35. API stds. should apply to pipelines, H.1 should be revised to apply specifically to pipelines
37. signs necessary to prevent county road crews from digging where pipelines <sup>w/H<sub>2</sub>S</sup> present
38. where pipelines run down right-of-way, should also be intermediate signs as well as at beginning and end
- 38- re: Rule 711 facilities
40. surface waste mgt. facilities have the inherent ability to generate H<sub>2</sub>S because of mixing of wastes at possibility of anaerobic/physical/chemical reactions can't be anticipated because of mixtures -
- 40-41. H<sub>2</sub>S can be generated if produced water in a tank or pond is mixed w/ a load of acid or H<sub>2</sub>S-laden mud
- 43-4 why they should be regulated under both

45 ... this rule should apply to 711 facilities and should not preclude the Division from exercising its existing authority under Rule 711 to make facility-specific requirements as well... (Brooker)

\* 48 tanks might not be addressed under 711 permit conditions - where they would be under the proposed rule

51 ... some items should be regulated/required if a 100 ppm concentration is in the gas stream, including, the API stds., egress routes, safety, detection & monitor equipment, wind indicators, flame systems, mud programs, well testing, fencing, gates

55-6 personnel protection and training should be req'd whenever 100 ppm or greater is present if not trained could lose control of a well, or endanger yourself or others (100 ppm concentration health effects) - industry personnel must be trained so that they can protect the public

56-7 work group consensus on this point

57-8 TEP RR comm - same

58 ... should apply to 100 ppm concentration facilities - lots of public roads that are not near public areas...

59 ... and even if facility not in PHV, could lose control of it if it impact a public area - later -

59-60 a contractor could come to site and if workers are not trained, could be informed

junctural  
notice.  
Certiifcate

60 could be ranchers tending cattle... , people hunting,  
fishing, camping

60-61 if lose control of situation, might not know how  
to alert people or protect public under these  
circumstances.

61 API stds.

62 industry practice, as reflected in API stds, to  
apply stds. whenever a 100 ppm concentration present

63 work group consensus on this

64 egress routes

64-5 need a site egress route to get away from a situation  
and not be capable of properly public warning  
and public protection

66 <sup>1:</sup>Detection and Monitoring equip.

67-8 human sense of smell unreliable ~~to~~ beyond say, 11  
concentrations of H<sub>2</sub>S - plus dangerous

67 larger concentrations not detectable b, human sense  
of smell, > 50 ppm

68 need detection equip. (same rationale)

68-9 when concentration in system is > 100 ppm

69 warning at work areas

69. Section safety and monitoring, equip should be on side at working (?)
- 69-7 re: flame systems
70. When  $H_2S$  flared, it produces sulfur dioxide, but thermal agitation causes dispersion
- 70-1 flaring renders  $H_2S$  far less dangerous,  
std. equip is a flare sun, to provide  $H_2S$  to render it less dangerous
71. API recommends flame systems
71. should have flame system where concentration  
 $> 100$  ppm
72. consensus of work group on issue
72. re: mud program
72. mud program should be in place before drilling in an  $H_2S$  area - so that can respond to levels as they occur
73. if mud program inadequate - could lose control of situation
- work group consensus - should apply where 100 ppm or greater
- 73-4 current industry practice is consist. +

74 secondary well control (equip to permit re-entry under pressure to kill well if necessary)

75 greatest concern exists at production facilities and nearby workovers (addressed elsewhere)

76 ?

76 secondary well control: equipment to shut a well in (either automatically, or by manual means)

77 automatic shutdown controls do this (↑) automatically,

\* 79-80 secondary well controls, automatic shutdown controls, all special blowout controls should only apply  
~~in areas~~ PHV/Public Areas

84-5 don't need this equip at a public road because the contingency plan would be activated if a release at the road could be blocked off

87 recommends alternative description of well control equipment (Division rec. @ 7, EK. 1)

87-8 describes n<sup>j</sup> of substrate

88 extra van that was recommended is impossible to fit under n<sup>j</sup>s

90 no safety equip.

91 should require that appropriate safety equip be present

- \* 91-92 Should require that safety equipment required by industry standards and good operating standards be included
- 92-93 safety equip<sup>v</sup> to implement contingency plan  
API stds for "immediate action plan"  
SCBAs, flare guns, communication equip.  
necessary
- 94 Tex. R.R. Comm. ad BLM 6 → similar generic language
- 94 activation levels  
now set @ 20 ppm
- 95 balance between public safety and reliability
- 95 a maximum limit - co. could set lower -
- 96 threshold for fencing
- \* 96-7 any facility that contains > 100 ppm and any tank that contains > 300 ppm - by a PHV/PSL Acre should be fenced (and with 1/4 mi. of PSL, 1/2 acre) (97)
- 97 does not apply to drilling wells - because personnel on site all the time
- \* 98 tank batteries need to be addressed differently - they pose a danger even though they won't create a PHV because they don't flow - need special rules
- 99 risk that persons would intrude on site - significant # of tank batteries on site

101 hazard posed by release from a tank low - (well,  
greatest risk is someone opening the hatch)

\* 101-102 workgroup consensus  $\rightarrow$  > 100 ppm if tank located  
w/in 1/4 mile of a publ.2 area  
- should be forced -

\* 102-3 re: H.2.d. begins with "any well" - ~~existing~~  
~~should be shutdown~~ should "or facility" after  
"wells"

103 automatic shut down equipment used at production  
facilities, refineries, gas plants, compressor stations  
often w/in publ.2 areas

104 deactivation of contingency plan -

105 should have a specific trigger level  
providing that 50 ppm @ property line

105-6 now recommends language specifying 50 ppm for  
ten minutes @ facility - or if ~~gas~~ personnel  
required

108 50 ppm a more objective standard than the  
reference to a PHV, which represents a worst-case  
scenario

Defining exact instances when plan is to be  
activated is very important

110 50 ppm trigger should apply to PHV areas, not  
just publ.2 areas

123 produced water contains H<sub>2</sub>S  
rule of thumb that if the liquid has 1 ppm,  
vapor could have 50 ppm  
likely to be 5000 ppm

\* 132 50 ppm for ten minutes is the level at which  
OSHA requires respiratory equip - it's the "PEL"  
or permissible exposure limit

R Bayliss

144-5 @ 100 ppm ...

\* 145IDLH is 100 ppm for 30 mins. - suffer irreversible  
health effects or die... lose sense of smell ...  
dizziness... inability to function

146 OSHA reg.

\* 146 effects depend on body weight, previous exposure,  
whether taking medications, alcoholic, repeated exposure

147 the most lethal dose is 600 ppm / 10 mins.

147-8 between 50 ppm and 100 ppm - have to wear respirator

148 >100 ppm have to get out even if have a  
respirator

149 re: 50 ppm - must wear respirator  
@ 50, coughing, eye irritation, throat irritation

150 NIOSH recommends respiratory gear @ 10 ppm

151 site-specific safety plans may trigger @ 10 ppm  
or 20 ppm - this would activate plan under

... present language ...

- 153 ... activating plan at a lower level than req'd  
... avoids confusion and procrastination
- 154 ... if you're sitting up, you've lost control of the  
situation ...
- 155 ... language permits activation at lower levels -  
but doesn't require -

bantner

157

10.25 12897 - H<sub>2</sub>S

< timelines ~~not~~ 180/360

< preparation of plan  
activation levels

contradictory standards  
→ add in 50 ppm/10 mins.

✓ < signs - give one year to comply w/ requirements  
compliance period

> multiple jurisdiction issue - internal - no  
without multi-agency jurisdictions  
plan - submitted for <sup>another agency</sup> may be  
submitted

✓ > electronic submission -  
- make language so that  
submittal by many electronic media  
→ threshold → above smaller operators →  
    ↳ 100 wells  
    (John: consistency)

✓ > corrective action - QA  
concerns draft consistency -

delete entirely →

- $\checkmark 505-622-8996$  (Grand)  
 $\checkmark 505-622-8004$  (Harvard)
- Fax  $\checkmark 505-623-9332$  (Albert) 984-0128 (Nance)
- $\checkmark 713-985-1240$  (Montgomery)
- $\checkmark 505-983-6043$  (Eldement) 281-552-1383
- $\checkmark 505-677-2128$  (Maloney)
- $\checkmark 505-986-1094$  (Deborah)
- $\checkmark 915-\cancel{688}2\cancel{6}\cancel{8}7$  (Marathon) 687-8287
- ~~915~~
- $\checkmark 505-746-2523$  (Markbys)
- ~~Tom Nance 22~~
- $\checkmark 915-368-1507$  (Koppi and)

# $\text{H}_2\text{S}$ Flow

Everyone must test

> 100 ppm  
no action

< 100 ppm

Calculate  
Radius of  
Exposure

provide  
results  
to  
Division

when?  
180 days  
what will  
we do w/  
info?  
2  
disapprove  
or file

Develop Contingency Plans

≠ PHV?

no contingency  
plan

Develop  
Contingency Plan

Submit to  
Division

either on APD  
or separately

Contents/Elements of Plan

$\text{H}_2\text{S}$  Release Plan required  
of all Plans

300 ppm  
at public road?

no

100 ppm  
at public area?  
yes

yes

Include  
 $\text{H}_2\text{S}$

Traffic Pl.

Include  
Public Contingency  
Plan

Retain Plan on Site  
Submit to Division for approval?

↓  
Annual review

↓  
Change in procedure/systems? → yes retest,  
no recalculate  
radius of exposure

7-19

H<sub>2</sub>S Rule, hearings  
Case No. 12897

David Brooks, OCD

3 witnesses

Rick Foppiano, OXY

Jim Ball, Phillips

Tom Nance, IPAN

Bill Carr, CRI, supports rule as drafted

Deborah Seligman, NMOGA  
(Larry Sanders, Phillips)

Roger Anderson

#### Qualifications

assigned to review 118  
gathered stds. and determined  
that Rule 118 not adequate

Bureau performed air dispersion  
models

set up workgroup  
open dialog

proposed rule is a public safety  
rule, not a public health rule  
by air quality bureau - so ED  
not included, Division does not  
have jurisdiction over air quality  
State has ambient air stds through  
ED; ED stds more stringent

$H_2S$  not a criteria air pollutant

Randy Bayliss

Hydrologist, P.E.

Chemical, Civil, Environmental

16 years State emp. > air/water pollution

14 years consultant

$H_2S$  review, reviewed  $H_2S$  Rule

$H_2S$  - leading cause of sudden death in workplace (NIOSH)  
very toxic - as toxic as hydrogen sulfide

ppm -  
toxicity depends on concentration  
easily detected at low concentrations  
produced by decomposition in

absence of  $O_2$

concentration at 100 ppm deadens sense of smell

50 ppm - depends on time of exposure - 50 ppm for a few minutes severe headache, fuzzy thinking - in industrial setting everyone goes home

100 ppm - difficulty breathing after  
a few minutes - in workplace,  
incapacitation occurs (OSHA)

Ex. 3

500 ppm - known level, 2 breaths, pass  
out

Ex. 3, looks at duration of  
exposure and concentrations

results from accidents and animal  
research

Wayne Price

Environmental Engineer  
discharge plants, ...

25 years experience, primarily  
as environmental engineer

Goodger & he (design controls) Environmental  
controls, supervisor at power plant,  
oilfield chemical industry

Slide 1 (Ex. 2) p. 4

14 degreasers of 118

3 degreasers identified

## I6GCC Model Rule

use of word "should" lessens or eliminates ability to enforce

50 to 1

if liquid contains a certain concentration, then head space concentration would be 50 times greater

>10 not not regulated ~~not~~  
irrespective of concentration

Slide 2, worst case scenario  
ROE, 200' 500 ppm, 450' 100 ppm

ROE - long discussion

set up to protect public,  
mathematical model predicts  
concentrations at certain  
distances

high volume pipelines carry sour  
gas to plants - intermediate  
gathering lines to gas plant

ROE - used to calculate  
~~PHV~~ circles for determination  
of PHV

uses Pasquill-Gifford; but  
operators may use another  
method

subsection D requires operators  
to determine H<sub>2</sub>S risk  
(slide 7) at recalculation  
in the event of a 25%  
change (increase)

plans (slides 9-10)  
11-12  
13

activation -

contingency plans clearly  
complete w/ onshore order 6  
- no requirement of two  
plans

etc

necessary for protection of  
public safety

Exs. 1 + 2

admitted

Rick Foppiano

Jim Ball

Tom Nance

Supports rule

- ① Question about activation levels
- ② electronic filing

opposed -

no problems have arisen -  
add'l unnecessary onerous  
burden on small producers  
conflict between OSHA and  
BLM on share orders

Voluminous testimony - want  
30 days for comments

D. Seligman

NMOA "commands" -

process - work group - 99%  
of suggestions incorporated  
and considered

W

Drafting issues - b) 7-26  
request for written comment  
staff work @ drafting  
make changes at earliest  
avail. by end of month  
add'l time for comments  
written comments -  
~~leave~~ record open - until 8-16

## 106 PPM

signage  
\* fencing or tanks in a public area

## PHV/Public Area

Drilling, completion workover

API RP-49

washing, completed/welding, system operational/  
detection and monitoring

egress routes

wind indicators/red flags

flare system

well control\*

mud program

well testing

Production facilities et al.

API RP-55

fencing

wind direction indicators

well control\*

automatic safety valve or shutdown

stairs/ladders chained

## PHV / Public Area

\*\* ?

# Dec. 4-5 Farmington - Produced

## Comments:

Division, Brooks, Price, Bayless

NMOGA — [ Gene Montgomery, OXY ]

Bruce Gantner, Burlington Resources

Dan Grand, Mack, IPANM

Deborah Selzman, NMOGA

<sup>Planner</sup> Bob ~~Martinez~~ — BP

Pete <sup>Manager</sup> ~~prather~~ Loco Hill Water Disposal

John Cole, Safety Consulting & Training — Patricia —

Roger Anderson, Division

Ed Martin

Michael Feldman, Holland & Hart

Ken Marsh, CRI

Jack Ford, Division

Mary Araya, OCD

## Division comments:

Wayne Price:

Work group formed:

NMOGA

IPANM

Municipalities

BLM

re: "consensus" of the work group -

threshold or trigger level -

100 ppm

300 ppm in tanks

PHV / Publ.z road

PHV / Publ.z area

1/4 mile of publ.z area

how thresholds interrelate

500 ppm always larger - commission staff compare:

chart shows how workgroup recommendation at commission staff compare:  
personal protection at worksites - no change in Com's  
draft

API stds. -

OCD comments, Ex-1

Pipeliner: intent was to cover pipelines,

covered under applicability

transmission of H<sub>2</sub>S

medium pressure H<sub>2</sub>S sour gas lines

Emergency plan

Pipeline crossings need signs - highway road crews need to know where pipelines are to prevent digging

Pipelines that run in ROW - not required for signage  
(shouldn't we require a periodic marking?)

### 711 facilities:

drafts treat 711 facilities differently from other facilities?

- permitted under Rule 711
- requirements <sup>in some cases</sup> more stringent than proposed rule
- surface waste mgt. facilities can generate H<sub>2</sub>S themselves
  - mixing, anaerobic reactions
  - unanticipated, can't be calculated
  - produced water - acid or mud mixed (chemical reaction)
- emergency vs. public health  
shouldn't exclude 711 facilities
  - both public safety (rule 52)
  - at long term health (Rule 711) should apply

Lee: H<sub>2</sub>S comes from  
bacteria - very  
slow -

Lee: revisit 7/11

### Signage -

thresholds for other safeguards should be 100  
API

egress routes

safety -

wind indicators

flare system

mud program

well testing

personnel protection at

\* personnel protection at entry should be  
rigid

have to protect industry workers so as to  
protect public - even in outlying areas

Workgroup: 100 ppm threshold on this

difficult to  
train outside  
of public areas

## \* API standards

Industry std - to apply API stds. above 100 ppm  
available over website  
available in SF software

## \* Egress routes

In 100 ppm areas to give warning of problems

## \* Detection and monitoring equipment -

Sense of smell not well suited to determine concentrations of H<sub>2</sub>S - sense of smell works at low concentrations - but not so well at higher concentrations  
needed in 100 ppm areas to assist with warnings - workgroup consensus

## \* Signs

## \* Flare systems

flame (burning) of H<sub>2</sub>S - makes it less dangerous - generates SO<sub>2</sub>, SO<sub>3</sub>, NO<sub>x</sub>, CO<sub>2</sub>

SO<sub>2</sub> readily disperses because of convection of burning - also combines w/ H<sub>2</sub>O to form an acid (less immediately dangerous)

API recommends use of flare system  
workgroup consensus on this point

\* Mud program

$H_2S$  comes out of mud - when > 100 ppm  
inadequate mud program - loss control of well  
harm workers

workgroup consensus

\* Drill stem

not concerned

PHV/public area

\* secondary well control - equipment that can shut  
down a well  
should apply only in PHV/public  
area

automatic shut down equip - equipment shuts  
itself down

g(2)(f)

blowout = control a blowout

Winn's draft - PHV - should be ~~no~~ upper  
PHV/public area

Safety equip p. 8

safety equipment includes...

staff to implement contingency plan

SCBAs

API manual

flare gun

ignition devices

communication equip.

flarings:

now under a section with PHV -  
should be under 100 ppm

workgroup - 100 ppm if w/in 1/4  
mile of public area

activation

workgroup consensus - 50 ppm

\* need to set a real trigger not a  
theoretical trigger -

difficult to assess whether theoretical  
trigger is reached - a real trigger will  
help

## Federal questions:

order → 100 ppm threshold developed as a result of industry standards (federal or state), and provide uniformity, and address public health

this is  
protective  
of public  
safety -  
in a gross  
sense,  
Rule

unknown wastes mixed together - could  
create unknown problems -

liquid  
vapor <sup>above</sup> <sub>> 50</sub> ppm ] engineering rule of  
thumb

## Bayliss

711 covers  
public  
health

100 ppm - → for 30 mins. - IDLH - Immediately dangerous to life and health  

- ① time of exposure - IDLH
- ② protection

respirator - between 100 ppm and 200 ppm } irreversible health effects

600 ppm / 10 mins.  
lethal

adverse health effects increase  
as time passes

OSHA 50 ppm - 10 minutes

requires personal protective equip.  
o.e. & the best ventilation

= NIOSH 10 ppm - respiratory aids

NMGA/IPANM

Bruce Gantner -

Environmental Health + Safety  
25 years - experience  
Registered -

complete re-write -

= activation levels -  
- have global limits - address in plan

= put last sentence of 5  
to ROE?  
(p. 5)

John Prather

100/300 ppm levels inadequate  
current NIOSH is no 100 ppm  
(3½ years)

prior NIOSH was 300 ppm  
9 fatalities from H<sub>2</sub>S (in New Mexico?)

beliefs should not base triggers  
on IDLH

recommends 50 ppm or less

stds based on 150 lb. adult  
child can not withstand as much

Risk assess

line failures, etc.

signage: Danger - Warning - Caution  
2 "possibilities"  
moderate  
"mild"

doesn't meet  
~~ANSI/OSHA~~ stds.

New Mexico has direct OSHA enforcement power - concerned about diluting State requirements

Texas going to revisit rule next year -  
test equipment to detect 500 ppm  
takes 15 minutes to use

electronic detectors don't work!

\* recommends automatic release detectors -  
require auto detectors and phone system

no OSHA regulations on H<sub>2</sub>S?????

~~Wyoming rules~~

~~Information~~

\* publish notice  
Oct. 25 hearing - October 15  
Report by 15th - Record open until 15th - to receive report  
Report from work group -  
→ identifies areas of agreement  
Record now closed