# GTHT -\_\_\_002\_\_\_\_

# CORE HOLE VC-2B

ON CONSER. ON DIVISION RECEIVED

Thomas A. Turner 8764 S. Russell Park Road Salt Lake City, Utah 84121

195 DE 1 4 AM 8 52

November 28,1995

Roy Johnson Senior Petroleum Geologist Supervisor District IV 2040 S. Pacheco Santa Fe, New Mexico 87505

Dear Roy,

The History of Abandonment and your Sundry Notice Form G-103 is enclosed for your aproval and file for strat test VC-2B.

Los Alamos and I very much appreciate your help in arriving at a workable procedure for the abandonment of this rather unusually completed well.

We further appreciate your taking the time to meet with us regarding Fenton Hill the week before last. The application for permission to inject at Fenton Hill will be sent to you in the near future.

Yours Truly,

Thomas A. Turner Consultant at Los Alamos

### STATE OF NEW MEXICO

P. O. BOX 2088

SANTA FE, NEW MEXICO 87501

Form G-1	03
Adopted	10-1-74
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Casing Record:

(fish completely filling 3" open hole at 5600'

10-3/4", 40#/ft. K-55 casing cemented in 16" hole at 173" 6-5/8". 24#/ft. K-55 casing cemented in 9.87" hole at 707' CHD-134 rods cemented in 5.5" hole at 2092'. TOC @ 940' CHD-101 rods cemented in 4" hole at 5567'. TOC @ 5200'. Plugged with cement from 800' to the surface.
3" open hole to 5780' with top of fish at 5600'

Present Condition of Well:
Completion Date - October 1988
Total Depth - 5780' KB
Elevation - Approx. 8500'
Bottom hole Temperature - 295 C (565 F)

ALL ANNULII AND TUBING SQUEEZED AND PLUGGED W/CEMENT TO THE SURFACE AS Proposed on 9/25/95. WITNESSED BY ROY JOHNSON, NMOCD. See details

Wellhead: ANSI series 900 12" wellhead with two 2" plugged side outlets equipped with a 12" by 6" ANSI series 900 R45. Reduction spool with two 2" side outlets with nipples and valves. As further detailed on the attached procedure.

#### History and Proposal:

This well is presently suspended with the tubing plugged with cement and a fish in the open hole section. The wellhead reduction spool is held in place by tubing tension and is un-bolted and eccentric with one stud left in place. The well is leaking gas containing hydrogen sulfide at very low rates at the surface between the reduction spool and wellhead flanges. It is proposed to abandon the well by hot tapping into, pressure testing and sealing each annulus with cement as conditions dictate. It is anticipated that work will commence early in October, 1994.

WORK COMPLETED (1994)

		•
I hereby certary that the information above is true	and complete to the best of my knowledge and belief	
NEO Homoluruer	TITLE CONSULTANT AT LOS ACAMES NA	DATE 10/22/95

#### **History of Abandonment**

#### Core Hole VC-2B

**Baca Field - Valles Caldera** NE/4 of SE/4 of NW/4 of Sec. 3, T19N, R3E, NMPM

10/10/95

DATE

#### **OPERATION**

In preparation for squeeze operations the eccentric, leaking wellhead was jacked up, the flanges and gaskets were redressed and the wellhead was re-seated to stop the leak and secure the well. These operations were conducted with positive pressure supplied air breathing units and safety and Hazmat personnel on site for ambient air monitoring and emergency treatment and evacuation in case of a accidental gas release. After securing the wellhead the concrete pad was removed and a 4' x 4' x 40' trench was dug down slope from the wellhead to allow access for the hot tap equipment and release for any accumulated hydrogen sulfide gas. Safety meetings were conducted with all personnel prior to each days operations.

8/11/95

Rig up welder, blower, Hazmat and Safety personnel. Hook up exhaust hose and bled 6-5/8" x 5-1/2" annulus at 10:43 AM. Had a strong blow for 1.5 min. then well flowed gas containing approximately 4000 ppm H<sub>2</sub>S throughout the duration of operations. Gas makeup was primarily CO, CO<sub>2</sub> and H<sub>2</sub>S. Began welding hot tap guide bracket when water surfaced to blow barrel at 10:49 AM. Total flow was five gallons prior to shut in. Rigged up containment tank and re-bled well at 3:50 PM. Medium blow for 30 sec. then slight continuous gas flow for remainder of operation. Welded hot tap collar and installed and pressure tested drill bit pack off assembly.

9/6/95

Rigged up drill assembly in packoff and pressured with nitrogen. Drilled one inch hole into the 10-3/4" x 6-5/8" annulus. Retracted bit and closed pack off shut off valve. Rigged up positive displacement pump to annulus tap and pressured well annulus with water. With 3" x 3" triplex pump at 60 spm the annulus pressured to 280 psig after 30 seconds. Various leaks were evident in the piping. Aborted operation to tighten connections. Repressured the annulus to 300 psig in 40 seconds. Pressure fell off to 250 psig in 10 minutes. Pumped annulus back to 300 psig with two pump strokes. With a small leak evident at the wellhead connection the pressure

bled to 279 psig in 30 minutes. The pressure fall-off was less than 10% in 30 minutes and the test was good. Rigged up to drill into annulus #2 (6-5/8" x 5") at 1:30 PM. Drilled into the second annulus at 2:05 PM and lost all nitrogen pressure to annulus. pulled bit, shut off pack-off assembly and conducted injectivity test with water in order to finalize cement slurry design. Rigged up pre-calibrated triplex pump to hot tap assembly and began pumping water to annulus at 21 gpm with 30 psig pump manifold pressure. Well was on a vacuum throughout test. Total injection was approximately 800 gallons. Rigged down hot tap and pressure test equipment and secured location pending availability of personnel and cementing equipment.

9/25/95

Moved in and rigged up cement pump truck, blending skid, bulk truck, sodium silicate tank truck, Hazmat team and Safety Engineer. Mobilized water truck and filled tanks and equipment with Fenton Hill water in preparation for squeeze job. Roy Johnson, Senior Petroleum Geologist and Supervisor District IV of the State of New Mexico Oil Conservation Division was on site to witness the squeeze operations. Began squeezing annulus #2 (6-5/8" x 5") at 4:44 PM. Pumped five barrels of fresh water pre-flush followed by 5 barrels of calcium chloride water to gel sodium silicate followed by 15 barrels of fresh water followed by 10 barrels of sodium silicate to provide purchase for the cement in the lost circulation zones. The sodium silicate was followed by a four barrel fresh water spacer at 5:05 PM which was followed by the squeeze cement slurry. The squeeze cement was made up as follows: (all additive percentages are by weight of the poz/cement blend unless otherwise noted) 35% pozzolon (by weight of cement), 65% Class G cement with 0.2% TIC, 0.5% antisetting agent, 2.0% high temperature fluid loss agent, 6.0% bentonite, 35% silica flour for high temperature strength stabilization and 0.2% retarder. The cement density was 12.5 lb./gal with 12.38 gal/sack mix water yielding 2.36 cu.ft./sack. began pumping cement at 1.9 Bbl./min. as follows:

<b>Barrels Pumped</b>	<u>Pressure</u>	Comments
10 12	60/110 psig 240/320	at manifold
18	150/190	reduced rate to 1.1 Bbl/min.
20 23	200/230 290	
24.7	330	
27.4 29.7	390 470	
32.2	480	
33.1	490	

	505	33.4
	550	34.4
	580	34.9
reduced rate to 0.75 Bbl/mir	600	35.2
	480	35.5
	515	36.3
	540	36.9
	565	37.5
	590	38.0
reduced rate to 0.5 Bbl/min.	600	38.3
	520	38.5
	530	39.3
	540	39.5
	550	39.9

Followed cement with 0.5 Bbl of water resulting in a final pump pressure of 590 psig. Shut in pump and pressure leveled off at 350 psig. Shut in well and W.O.C. overnight.

#### 9/26/95 Rigged up pump truck and pressure tested 6-5/8" x 5" annulus as follows:

<u>Time</u>	Pressure (psig)
9:18 AM	590
9:29	580
9:30	560
9:43	550
9:46	540
9:48	540

Pressure blead off in 30 minutes was less than 10% and the test was good. Rigged up hot tap equipment to hot tap annulus #3 (5" x 31/2"), pressurized packoff and drilled into annulus #3. Rigged up pump truck and pressure tested annulus #3 to 550 psig after pumping 1-1/4 Bbl.. Leaks were evident in the well head flange taps and the well was bled to 0 psig in one minute. Tightened flange taps and re-pressure tested well as follows:

<b>Time</b>	Pressure (psig)	
12:04 PM	410	
12:05	405	
12:07	400	
12:09	395	

12:10 392	
12:12 390	)
12:17 380	l
12:23 370	)
12:40 350	)
12:47 340	)
12:53	

Slight leaks were evident in the wellhead throughout the test and since during the 30 minute period from 12:23 to 12:53 the pressure drop was less than 10% of the pressure at 12:23, the test was considered good. Cut off well head four feet below grade and discovered that the 5" casing had fallen down-hole commingling annuli #2 and #3. This resulted in both annuli being squeezed with one operation. Topped all casing and annuli with portland cement to displace the final displacement water and provide a solid surface plug. Welded a 1/2" steel plate across all casing stubs and installed marker post in accordance with NMOCD regulations prior to returning site to original grade. Rigged down and moved out equipment.

## STATE OF NEW MEXICO IERGY AND MINERALS DEPARTMENT

#### OIL CONSERVATION DIVISION

P. O. BOX 2088

SANTA FE, NEW MEXICO 87501

Form G-103 Adopted 10-1-74 Revised 10-1-78

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Address of Operator			9. Well No.
Los <b>Ala</b> mos	s, New Mexico, MS-H865, 87	7545	VC-2B
Location of Well			10. Field and Pool, or Wildcat
Unit Letter NE/4 of SE/4 o	f_NW/4		Baca Field
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Casing Record (fish completely	<u>l:</u> y filling 3" open hole at 5600'	Present Condition of Well: Completion Date - October 19	988
6-5/8", 24#/ft. F CHD-134 rods CHD-101 rods Plugged with c	K-55 casing cemented in 16" hole at K-55 casing cemented in 9.87" hole at cemented in 5.5" hole at 2092'. TOC @ cemented in 4" hole at 5567'. TOC @ cement from 800' to the surface. 5780' with top of fish at 5600'	t 707' Bottom hole Temperature - 29	95 C (565 F)
Wellhead: ANS series 900 R45 attached proce	<ol> <li>Reduction spool with two 2" side ou</li> </ol>	plugged side outlets equipped with a 12" tlets with nipples and valves. As further	by 6" ANSI detailed on the

This well is presently suspended with the tubing plugged with cement and a fish in the open hole section. The wellhead reduction spool is held in place by tubing tension and is un-bolted and eccentric with one stud left in place. The well is leaking gas containing hydrogen sulfide at very low rates at the surface between the reduction spool and wellhead flanges. It is proposed to abandon the well by hot tapping into, pressure testing and sealing each annulus with cement as conditions dictate. It is anticipated that work will

commence early in October, 1994.

History and Proposal:

I hereby certify that the information above is true and c	omplete to the best of my knowledge and belief.	
NED Somblurner	TITLE CONSULTANT TO LANL	DATE 9/28/94
91/	DISTRICT SUPERVISOR	10-4-94

#### LOS ALAMOS NATIONAL LABORATORY EES-4

#### <u>Procedure to Abandon</u> <u>Core Hole VC - 2B</u>

September 22, 1994

#### Present condition of well:

Completion Date - October 1988

Total Depth - 5780' KB

Elevation - Aprox. 8500' ASL

Bottom hole temperature - 295 C (565 F)

Location - NE/4 of SE/4 of NW/4 of Sec. 3, T.19N., R.3E.

#### **Casing Record:**

(fish completely filling 3" open hole at 5600')

10-3/4", 40#/ft. K-55 casing cemented in 16" hole at 173'

6-5/8", 24#/ft. K-55 casing cemented in 9.87" hole at 707'

CHD-134 rods cemented in 5.5" hole at 2092'. TOC @ 940'. Rod O.D. = 5", I.D. = 4.5"

CHD-101 rods cemented in 4" hole at 5567'. TOC @ 5200', plugged with cement from 800' to the surface.Rod O.D. = 3.7", I.D. = 3.26"

3" open hole to 5780' with top of fish at 5600'

Well head: ANSI series 900, 12" well head with two 2" plugged side outlets equipped with a 12" by 6" ANSI series 900 R45 reduction spool with one 2" side outlet and a 1/2" - gage outlet & valve. Spool fitted with a 6" x 4" ANSI 900 spool w/ two 2" side outlets with nipples and valves, capped with a 4 1/16" R 39 API 5000# valve.

#### **History and Proposal:**

This well is presently suspended with the tubing plugged with cement and a fish in the open hole section. The wellhead reduction spool is held in place by tubing tension and is un-bolted and eccentric with one stud left in place. The well is leaking gas containing hydrogen sulfide at the surface between the reduction spool and well head flanges. It is proposed to abandon the well by hot tapping into, pressure testing and sealing each annulus with cement as conditions dictate.

#### **Procedure:**

This procedure is organized into four independent operations as follows: (1) resetting and securing the well head; (2) removing the concrete pad; (3) hot tapping the casing below the well head and plugging the well; and (4) cutting off the casing 6' BGL.

#### 1. Resetting and Securing the Well Head

- 1.1 Equipment Requirements for Resetting the Well Head
  - Hazardous Gas Warning Signs to be posted at the entrance to the site, the water storage basin & near the well head.
  - Two clearly marked emergency muster areas.
  - Approved SCBA's to be located at each muster area.
  - Two large first aid kits, one to be located at each muster area.
  - Three canister H2S specific, escape face masks w/ extra canisters.
  - Two Oxygen resuscitation units, one to be located at each muster area.
  - One wind sock or other wind direction indication device, that is clearly visible from the work and muster areas.
  - H2S detection devices with audible and visible warning devices to be located at the well head and near the pond pump location.
  - Personnel electronic H2S monitors to be worn by all personnel.
  - Two portable air horns to be worn by the LANL & contractor site supervisors.

- Orange vests for all site personnel to be worn during hunting season.
- Safety goggles for all power tool operators.
- Portable remote air supply with 3 lines, masks, & emergency escape bottles.

**NOTE:** Above Items to be supplied by LANL H&S or HAZMAT.

- Rig bug blower
- Generator for bug blower & power tools.
- Chain come-along.
- Casing jacks, power packs.
- R-57 split rings (2)
- Flexataulic gaskets for 12" ANSI 900 RF service. (2)
- 100' of 2" hose to vent well head down wind.
- Stakes, collars & chains to secure all hose ends and connections.
- 1/2" x 1" bell nipple & 100' of 1" hose to vent well head while replacing 2" spool valves & installing 2" blead line.
- Chisels, hammer & wire brush to clear & clean 12" flange face prior to installation of split R-57 ring gasket.
- 20 1-3/8" x 10 3/4" B-7 studs & 40 1-3/8" B-7 nuts.
- Hard hats, safety shoes and work gloves for all site personnel.
- Pressure gages as follows: 0-100psi and 0 200psi w/ 1/2" gage stems & busings from 1/2" x to 3/4" and 1".
- Pump and 2" hose for pond water injection test with fittings to 2"
   NPT female (100' of 2" hose) and collars, chains & stakes to secure hose ends.
- Suction hose for pond pump.
- 3 2" full opening NPT ball valves to replace frozen valves on spools.
- Teflon tape & pipe wrenches.

- 1.2 Hold safety meeting to familiarize all site personnel with site dangers, emergency procedures, muster areas, the operation of H2S monitors, SCBA equipment, and the work procedure. Canister H2S specific face masks to be worn by personnel working on the well head during this operation.
- 1.3 **NOTE:** It is likely that a significant gas flow will occur during this operation. Bug blowers should be in place and operating.
- 1.4 Install blead line on 1/2" valve & blead well head while installing chaining & staking 2" ball valves and blead line. Post end of blead for H<sub>2</sub>S warning. Leave well on blead w/ no more than 30 psi well head pressure during all non-operational periods.
- 1.5 Set the casing jacks over the hole such that they can pull on the uppermost flange, which is currently shifted off the top of the well head. After the casing flange has been lifted up and off of mating flange it will be necessary to re-align the two flanges before lowering them back into contact. While it is possible that this re-alignment will occur by itself, as a backup, a come-along should be hooked from the flange to a fixed point (parked vehicle) so that it can be pulled into line if necessary. The well head flanges will then be cleaned, regasketed, re-bolted, and tightened to seal.
- 1.6 Install pressure gage on 1/2" valve and monitor and record pressure build-up when seal is obtained.
- 1.7 Measure & record H<sub>2</sub>S concentration at blead.

#### 2. Cutting and removing the concrete pad.

Eye protection and canister type escape face masks are to be worn during this operation. Extreme care should be taken to avoid damage to the well head or blead line during concrete removal operations.

#### 2.1 Equipment needed:

- Subcontractor to provide all concrete cutting tools
- Back hoe to remove cement slabs
- Hammer drill and carbide tipped bits
- Concrete type eye bolts
- Lifting chain, 3/8" x 20'
- Cutting torch
- · Pick and shovel
- Safety equipment as outlined in 1.1 above.
- Dump truck for removal of debris.

- 2.2 Monitor site for soil H<sub>2</sub>S at several points surrounding the well pad to check for external subterranean leaks prior to pad removal.
- 2.3 Hold safety meeting instructing all hands as to site dangers, emergency procedures muster areas, and the use of safety and monitoring equipment.
- 2.4 Cut the slab into several pieces in order to completely remove it from the site. Individual slabs should be limited to 5000 pounds weight. Since a cubic foot of concrete weighs about 150 pounds, the surface area of each individual slab should be no larger than 17 square feet. The back hoe can then remove the individual concrete slabs from the area. It may be necessary to lift some of the slabs vertically, to avoid damage to the wellhead. If this is necessary, then the concrete slabs can be drilled and outfitted with eye bolts and the back hoe hooked to the slabs using a chain.
- 2.5 Remove corrugated conductor from around the well & excavate area down slope from well head 3' below the bottom of the well head to allow access to the casing for hot tapping equipment. This excavation should be at least 4' wide, level on bottom and open on the down slope side to avoid possible H<sub>2</sub>S accumulation in the work area. Side slopes over 3' tall should be stabilized to 45 degree or shored.
- 3. Hot tapping the 10 3/4" casing and cementing the anulii.
  - 3.1 Equipment needed.
    - Safety equipment as outlined in 1.1 above
    - Portable electric welder
    - Bug blower
    - Custom fabrications and valve assemblies for hot tap:

Weld on fitting

Weld test plug

Riser nipple

Tee

Pressure gages as outlined in 1.1

Full port valves (2)

Upper riser nipple

Compressed Nitrogen regulator and line

100' feet of 2" diameter discharge hose

Custom drilling bit

Custom Lubricator stuffing box

Electric drill, extra large slow speed

100 GPM minimum water pump, low pressure

Suction and discharge hoses for this pump Chains & collars for all hose fittings Cementing contractor

- Bulk -truck for pre-mixed dry cement
- Tank truck w/ sodium silicate solution
- Sacked Calcium Chloride to set sodium silicate
- Water truck (60 Bhl/100 Bbl)
- Pump & Mixing truck
- Chicksan & fittings for Tonto hot tap valve. (2" NPT)
- · Back-up centrifugal pump
- 3.2 Hold safety meeting informing all personnel as to the muster area locations, site hazards, and the use of safety and monitoring equipment and emergency action procedures.
- 3.3 Weld the weld on fitting onto the casing. Screw the weld test plug into the weld on flange. (The weld test plug is a plug with a fitting in it so that it can be attached to the nitrogen bottle) hook the compressed Nitrogen to the test plug, and apply nitrogen pressure in 100 psi increments until 500 psi pressure is applied. Once 500 psi has been applied, shut off the Nitrogen valve and monitor the pressure in the system. The pressure must remain steady with less than a 5% pressure drop in 5 minutes.
- 3.4 Once the integrity of the weld on fitting has been determined the remaining items of the hot tapping system can be assembled. Once the entire system is assembled the system should also be pressure checked, using the same procedure as for checking the weld.
- 3.5 Once the drilling system is set up, it must be pressure tested. Since this test will also check the integrity of the lubricator and packing. The test will only be to 250 psi and a maximum bleed off rate of 100 psi down to 150 psi in 5 minutes will be considered the maximum allowed.
- 3.6 Once the system has passed all pressure checks, the Nitrogen flow can be started and the first drilling can be done. When the casing has been drilled through the drilling bit is removed and the system "shut in" the pressure should be checked.
- 3.7 Tap through 10-3/4" casing into the 10 3/4" x 6 5/8" annulus. Blead Nitrogen blanket, monitor for H<sub>2</sub>S and check for flow. If gas is present blead off monitoring for H<sub>2</sub>S and record pressure vs. time to either zero psi or a stabilized minimum pressure. Shut in & record pressure build up until pressure stabilizes.

- 3.8 Attempt to pump into the annulus. If there was no gas flow and the annulus will not take fluids skip to step 3.12 (tap next annulus). If it is possible to pump into this annulus quantify injectivity by monitoring and recording the well head pressure at three separate injection rates. Shut in the 10 3/4" x 6 5/8" annulus and monitor and record pressure fall off after injecting three annulus volumes (112 Bbl.), if possible, to estimate volume requirements for cement job. Maximum pumping pressure 700psi.
- 3.9 If the above cold water pumping operations have resulted in killing the 10 3/4" x 6 5/8" annulus, carefully remove the plugs in the well head side outlets and install a nipple and valve in each outlet for pumping and monitoring purposes.
- 3.10 Pre-establish water source for cementing operations so that test plugs can be made up with the actual mix water for the determination of pumping times, setting times, strengths, and reological properties.

  Anticapated volume requirements & hole conditions are as follows:

<u>Annulus</u>	10 3/4" x 6 5/8"	6 5/8" x 134	134 x 101
3x calculated Vol. from surface To existing T.O.C.	0 to 112 Bbl.	23 Bbl.	61 Bbl.
Expected Temp at Bottom of Job	239/2840F	2840F	554 <b>°</b> F
Maximum Pump Pressure	700psi	700psi	1500psi

Move in and rig up cementers to 2" NPT Tonto hot tap valve. Establish rate and pressure by pumping 10 Bbl pre-flush of mix water. Follow pre flush with class H sulfate resistant cement pre-mixed 1 to 1 with Spherelite or Perlite depending on injection test and 35% Silica flour for prevention of cement strength retrogression, 2% gel, 0.5% friction reducer (D-65) and retarders as required for the anticapated annular temperature conditions listed above. Water requirements will depend on whether Spherlite or Perlite is used for density control. If cement "goes away" and there is little change in the injectivity to water after the attempted squeeze, precede sqeeze #2 with Sodium Silicate to provide purchase for cement as follows:

5 Bbl	Fresh water
5 Bbl	Calcium Chloride water mixed
	30# Calcium Chloride/Bbl water
10 Bbl	Fresh water
10 Bbl	Sodium Silicate
5 BBI	Fresh water

7-

Follow with cement mixture as described above and specified by Los Alamos National Laboratory (LANL). Then over flush with 5 cubic feet of water & W.O.C. overnight.

- 3.11 Wait on cement and pressure test when set to insure cement seal integrity. If OK continue with program. If the pressure test leaks off more than 10% in 20 min. re-cement and test until good. Maximum test pressures are as follows: 10 3/4" x 6 5/8" 700 psi, 6 5/8" x 134 Rod 700 psi, 134 Rod x 101 rod 1500 psi.
- 3.12 When the 10-3/4" x 6-5/8" annular seal is established hot tap into the 6-5/8" x 134 rod (5.00") and the 134 Rod x 101 rod (3.80") annulii. Repeating steps 3.7 through 3.11 for each annulus until seals are established. Pump testing volume and maximum pressure for 6-5/8" x 134 rod annulus is 23 Bbl. and 700 psi; for 134 rod x 101 rod annulus use 61 Bbl. and 1500 psi.

#### 4. Cutting off the casing.

4.1 Equipment required

Back hoe

Oxy-Acetylene cutting torch unit complete

Electric grinder

Portable electric welder

Cold chisels and 3# hammer

Covering lid (10 3/4" x 1/4" mild steel)

4" x 10' steel pipe marker post. (as specified in 4.5 below)

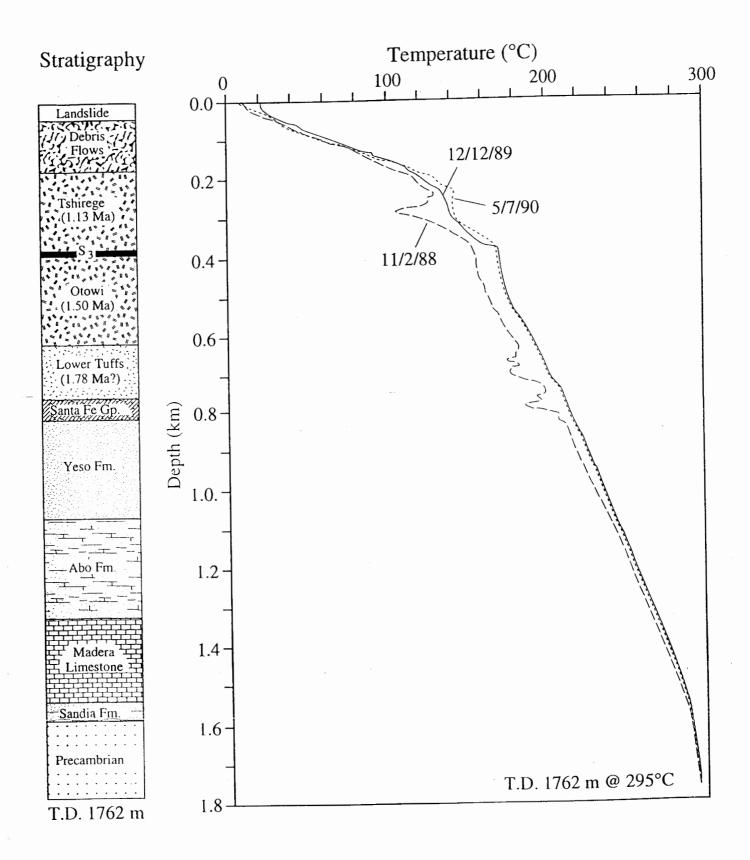
- 4.2 The back hoe must excavate around the casing to a depth of at least 6' 6" and slightly deeper if possible. It may be necessary to excavate 3' down, then step over in a 3' wide ledge, then excavate to 6' right around the casing. The upper 3' wall of the excavation should be shored with the 3/4" plywood and staked in place.
- 4.3 The casing strings must each in turn be cut at a depth of 6' below ground surface. They can be cut using the torch and the pieces broken loose using the chisels and hammer the chisels and hammer will also be needed to penetrate and remove the cement layers between the casing strings.
- 4.4 Prior to cutting through the CHD101 string, the back hoe must be chained to the 6' piece of casing so that it will not fall into the excavation.
- 4.5 Once the casings have all been cut and removed from the excavation, the tops of the casing strings should be ground to approximately the same plane. All annular voids should be topped with cement and the

covering lid welded over all 4 casing strings. Weld a 10' x 4" O.D. pipe stub to the plate to extend 4' AGL with the name VC-2B, NE/4 - SE/4 - NW/4 - Sec. 3, T19N, R3E beaded on the pipe as a marker.

**NOTE:** All operations specified above are in accordance with NMOCD rules G-205C, G-206C, G-200B, G-203A, G-203C-(3) & (4), G-301, G-302, G-207, and G-303A. Notice to the division must be given and approved prior to commencing work and all plugging operations must be witnessed by a representative of the division.

#### Attachments:

- · Location drawing
- Gas chemistry of Sulfur Springs
- Stratigraphy & temperature vs. depth plot
- · Well head drawing
- · Completion drawing



7	Sulfide in	S04 in	Moles of	Moles of	Moles of		Moles of H2O		Total Moles
SAMPLE #	liquid ppm	liquid ppm	500	NH3	H2S	Total Sulfur	Collected	of (DRY) Bas	0.1134
VFC93-1	0.01	(1.5	0.0996	0.0000006	0.000000	0.000000	0.01	0.1048	
VFC93-2	42.8	396	0.1758	0.0000007	0.000173	0.000534	0.29	0.1788	0.4700
VFC93~3	97.3	549	0.1681	0.0000014	0.000389	0.000733	0.06	0.1710	0.2328
VFC93-4	14.3	252	0.0446	0.0000010	0.000058	0.000342	0.11	0.0451	0.1581
VFC93-5	253	738	0.1892	0.0000005	0.001057	0.001029	0.48	0.1914	0.6752
VFC93-6a	170	694	0.0234	0.0000005	0.000643	0.000877	0.02	0.0284	0.0506
VFC93-6b	(0.01	138	0.1038	0.0000005	0.000000	0.000184	-0.49	0.1043	-0.3866
VFC93-8	(0.01	4.5	0.0083	0.0000005	0.000000	0.000006	0.01	0.0132	0.0258

	Mole %	Mole %	Mole ≯	Mole ≯	Mole X	Mole ≯	Male %	Mole ≭	Mole ≯	wie x	Mole X	
SAMPLE #	DRY He	DRY H2	DRY Ar	DRY 02	DRY N2	DRY CH4	DRY C2H6	DRY CO	DRY CO2	Mi Mis	DRY H2S	, . m
VFE33-T	0.0000	0:0070	0-0488-	1.0641	3.6643	~~0.0063	0.0000	0.0000-	95-1181	ستالدال کردیک	0:000°	
VFC93-2	0.0046	0.1913	0.0146	0.0613	1.0486	0.0479	0.0000	0.0000		1,19994	0.0366	`
VFC93-3	0.0051	0.2599	0.0118	0.0303	0.9166	0.0225	0.0000	0.0000	98.2901	1,1118	0.2276	
VFC93-4	0.0024	0.0356	0.0019	0.0023	0.1099	0.0184	0.0000	0.0000	99.0702	1.1182	0.1290	
VEC93-5	0.1232	0.1479	0.0083	0.0005	0, 3656	0.0239	0.0000	0.0000	98.8532	1.1493	0.5523	
VFC93-6a	0.0363	0.1482	0.1439	2.2091	11.6574	0.0538	0.0000	0.0000	82.3727	6,5617	2,2691 0,0000	
VFC93-6b	0.0038	0.1150	0.0024	0.0039	0.1387	0.0174	0.0000	0.0000	99.5406	1,415	0.0000	
VFC93-8	0.0000	-0.0000	0.3476	7.3894	29, 1031	0.0561	0.0000	0 <b>.0000</b>	62-5723	4.4033	0.0000	

2= Tootbath Spg 3= Tony's Spg 4= Main Fumarole 5= Mens Bathhowse. 6= Woman's Rottalinuse.

VARIOUS SPRINGS Q JOHN CORBANS - Salpher Springs. - BEST AVAILABLE 1

	Mole ≭ DRY	Mole ≯	Total ≭
SAMPLE #	Total Sulfur	w/o H20	Head Gas
VFC93-1	0.0000	99.904	98.04
VFC93-2	0.2984	99.965	97.48
VFC93-3	0.4286	99.966	97.33
VFC93-4	0.7589	100.002	101.15
VFC93-5	0.5378	100.061	109.96
VFC93-6a	3 <b>. 09</b> 20	99.715	98.04
VFC93-6b	0.1768	99.999	99.70
VFC93-8	0.0470	99.525	98.73

Sulp Sulp

alt ⊳i

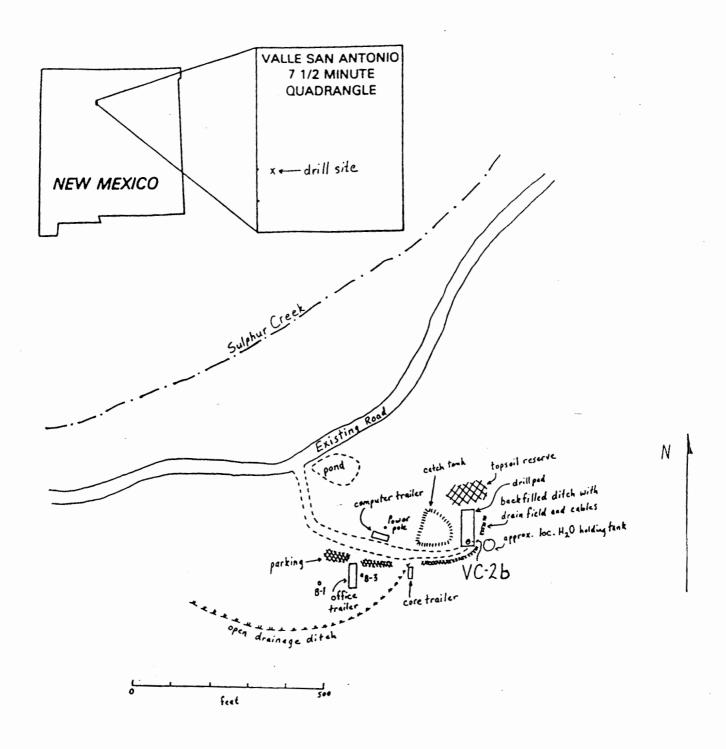
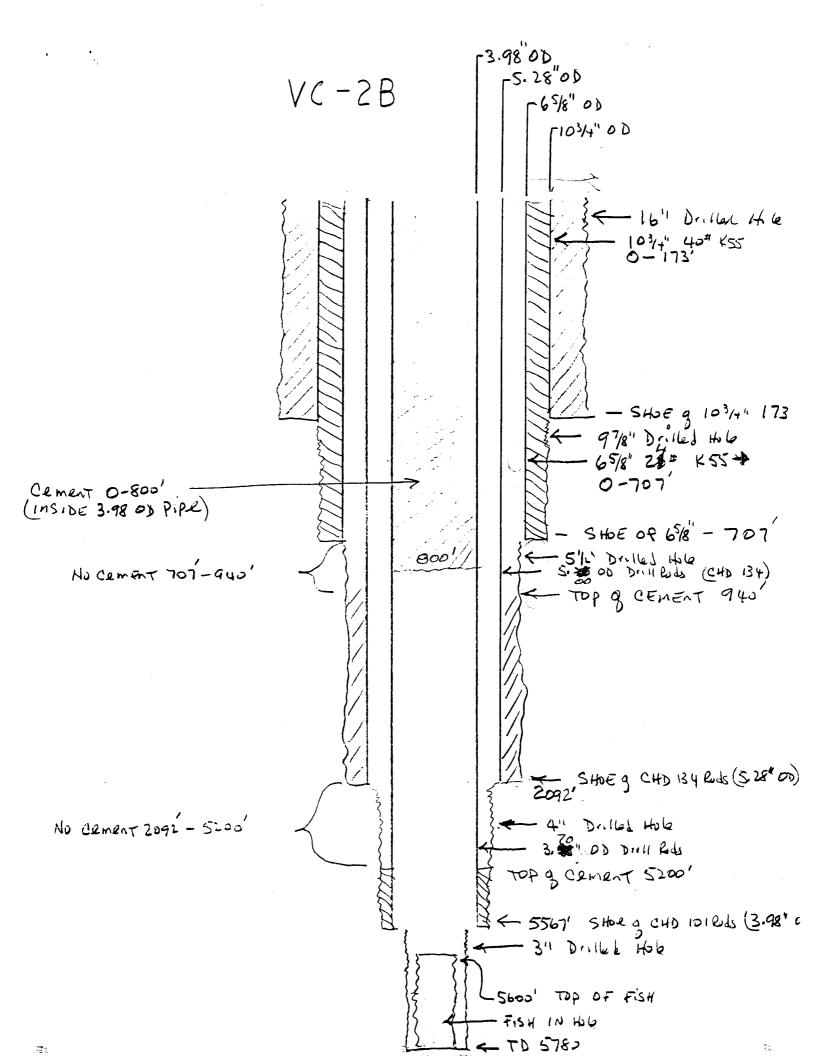


Figure 1: Location of VC-2b project site with detailed sketch map of drill site.



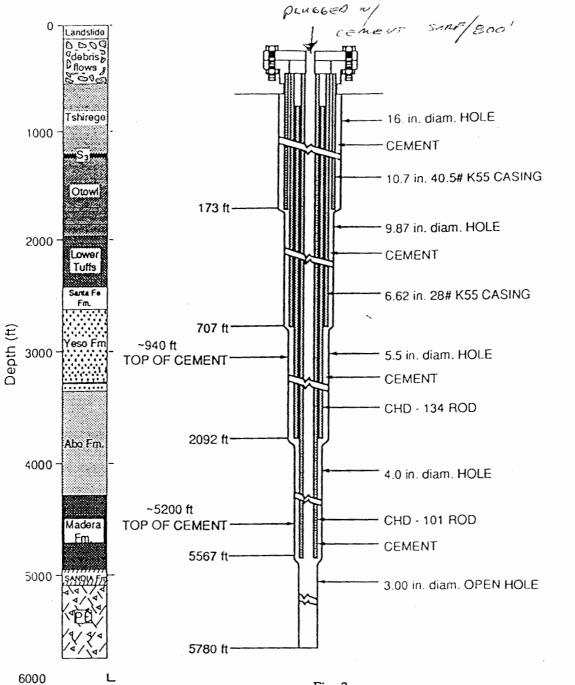


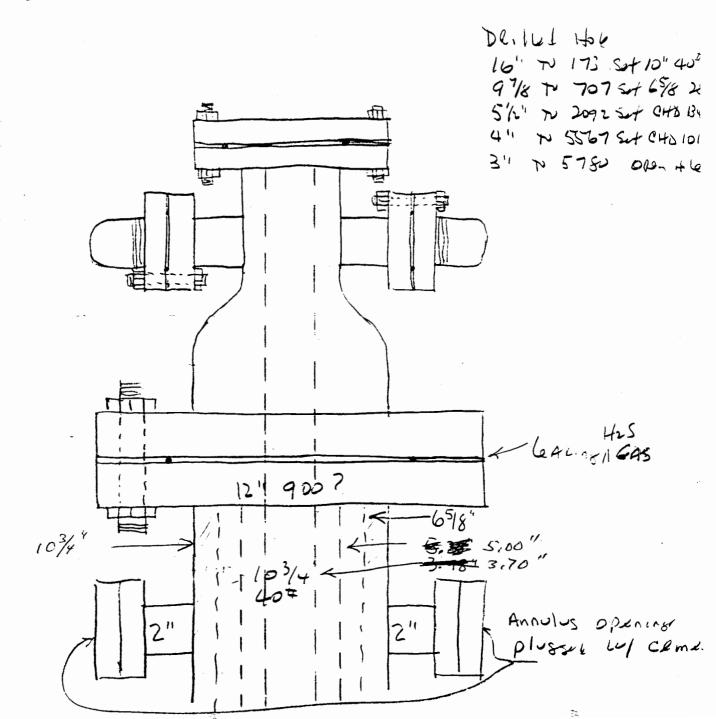
Fig. 3.

Diagram of VC-2B core hole configuration (from Lysne and Jacobson, in press).

3.3

# LOS ALAMOS - CORE HOLE VC - 2B

134 Rol 5.28" 00 101 Rol 3.98" 00



SEP=2	2-94 THU		CONSERVATION I	P.02
STATE OF	NEW MEXICO		ATION DIVISION	Form G-103
ERGY AND MIN	ERALS DEPARTMENT	•	OX 2088	Adopted 10-1-74
OF COPIES RE	CEIVED	SANTA FE, NE	W MEXICO 87501	Revised 10-1-78
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, , , , , , , , , , , , , , , , , , , ,	Low-Temp Thermal	Injection/Disposal	Test	
Name of Operate		THI CLION OF SPORE		8. Farm or Lease Name
		mos National Labora	atory	Baca Ranch Valles Calde
Address of Oper		mod Macronar Babore		9. Well No.
		exico, MS-H865, 875	545	VC-2B
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The	Line, Section3	Township19N_	Ranga <u>3E</u> NMPM.	
THIM		15. Elevation (Show whethe	er DF, RT. GR. etc.)	12. County
		8500' ASL	_	Sandoval
	Check Appro	priate Box To Indicate Na	ture of Notice, Report or Other Da	
		•	†	
	NOTICE OF INTENTION T	_	SUBSEQUE	NT REPORT OF:
FORM REMEDI		AND ABANDON (X)	REMEDIAL WORK	ALTERING CASING
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L OR ALTER C	ASING LA CHAN	IGE PLANS	CASING TEST AND CEMENT JOB	
		_	OTHER	
STUED				
STHER				
Describe Propose	d or completed Operations	(Clearly state all pertinent	details, and give perfinence dates, inclu	iding estimated date of starting any
	Casing Record:		Present Condition of Well:	
	(fish completely filling 3" of	pen hole at 5600'	Completion Date - October 1	988
	6-5/8", 24#/ft. K-55 casing CHD-134 rods cemented i CHD-101 rods cemented i Plugged with cement from		707' Bottom hole Temperature - 29	95 C (565 F)
	3" open hole to 5780' with	top of fish at 5600'		•
	Wellhead: ANSI series 90 series 900 R45. Reductio attached procedure.	0 12" wellhead with two 2" pl in spool with two 2" side outli	lugged side outlets equipped with a 12' ets with nipples and valves. As further	by 6" ANSI detailed on the
	History and Proposal:			
,	This well is presently so The wellhead reduction sp left in place. The well is le reduction spool and wellhe	pool is held in place by tubing eaking gas containing hydrog ead flanges. It is proposed to	gged with cement and a fish in the ope g tension and is un-bolted and eccentri gen sulfide at very low rates at the surf o abandon the well by hot tapping into	c with one stud ace between the . pressure
	commence early in Octobe	amulus with cement as cond er, 1994.	ditions dictate. It is anticipated that wo	rk will

#### LOS ALAMOS NATIONAL LABORATORY

ESS -1

Preliminary Procedure to Abandon

Core Hole VC - 2B

August 23, 1993

#### Present condition of well:

Completion Date - October 1988

Total Depth - 5780' KB

Elevation - Aprox. 8500'

Bottom hole Temperature - 295 C (565 F)

#### Casing Record;

(fish completly filling 3" open hole at 5600')

10-3/4", 40#/ft. K-55 casing cemented in 16" hole at 173' 6-5/8", 28#/ft. K-55 casing cemented in 9.87" hole at 707' CHD-134 rods cemented in 5.5" hole at 2092'. TOC @ 940' CHD-101 rods cemented in 4" hole at 5567'. TOC @ 5200'. plugged with cement from 800' to the surface.
3" open hole to 5780' with top of fish at 5600'

Wellhead: ANSI series 900 ? 12" wellhead with two 2" plugged side outlets equiped with a 12" by 6" ANSI series 900 R45 reduction spool with two 2" side outlets with nipples and valves.

#### History and proposal:

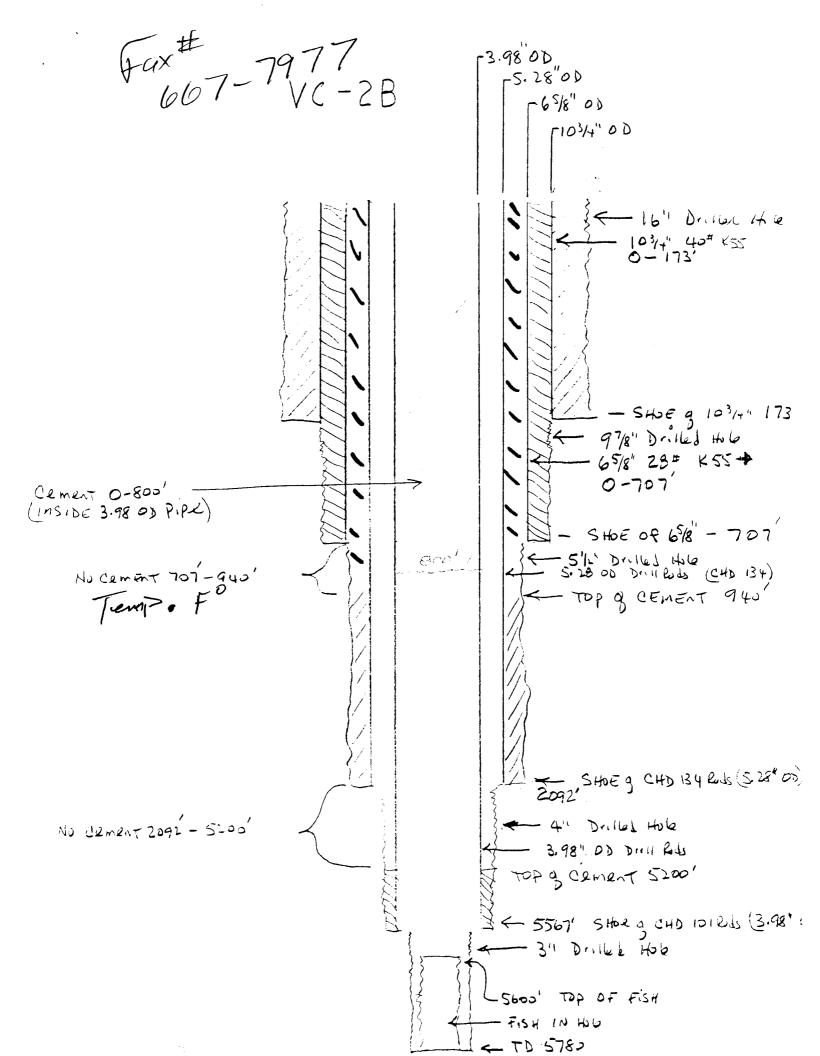
This well is presently suspended with the tubing plugged with cement and a fish in the open hole section. The wellhead reduction spool is held in place by tubing tension and is un-bolted and eccentric with one stud left in place. The well is leaking gas containing hydrogen sulfide at the surface between the reduction spool and wellhead flanges. It is proposed to abandon the well by hot tapping into, pressure testing and sealing each annulus with cement as conditions dictate.

#### Procedure:

1. Move in water tank and pump and rig up to the 2" side outlets on the wellhead reduction spool. Center and bolt (or weld if necessary) spool to wellhead. Hold hydrogen sulfide safety meeting and familiarize all personnel with the use of Scott air packs and hydrogen sulfide monitors.

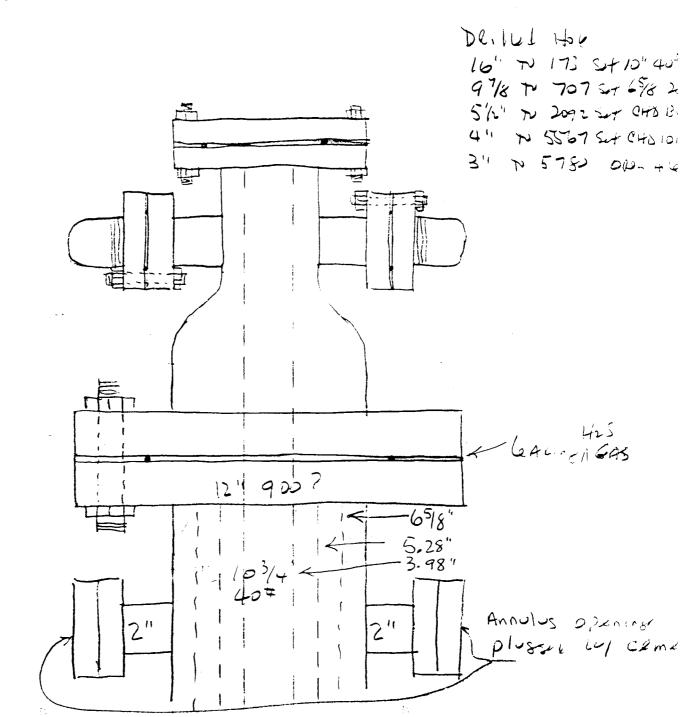
- 2. Move in and install hot tap equipment below wellhead on 10-3/4" casing. Excavate around wellhead if necessary.
- 3. Tap through 10-3/4" casing into 10-3/4" X 6-5/8" annulus and measure pressure. If gas is present, bleed off if possible and monitor pressure build up.
- 4. Attempt to pump into the annulus. If annulus will not take fluids skip to step #8 (tap next annulus). If it is possible to pump into this annulus quantify injectivity by monitoring and recording the wellhead pressure at three separate injection rates. Shut in annulus and monitor and record pressure fall off after injecting three wellbore volumes (if possible) to estimate volume requirements for cement and sodium silicate.
- 5. If the above cold water pumping operations have resulted in killing the well carefully remove the 2" plugs in the reduction spool side outlets and install a nipple and valve for pumping and monitoring purposes.
- 6. Move in and rig up cementers and cement annulus using sodium silicate for purchase if necessary as determined by injection testing operations. Use light weight 45% silica flour cement. Exact cement composition, spacers and proceedure to be determined from wellbore conditions. Overflush cement with 5 cubic feet of water.
- 7. Wait on cement and pressure test when set to insure cement seal integrity. If OK continue with program. If the pressure test leaks off more than 10% in 20 min. re-cement and test until good.
- 8. When the 10-3/4" X 6-5/8" annular seal is established hot tap into the 6-5/8" X 134 rod (5.28") and 101 rod (3.98") annuli. Repeat steps #4 through #7 until seal is established.
- 9. Cut off wellhead six feet below ground level and weld a steel plate across all casing stubs. Install a steel pipe extending above grade marked as stipulated by NMOCD requirements.

NOTE: All operations to be in accordance with NMOCD rules G-205C, G-206C, G-200B, G-203A, G-203C-(3) & (4), G-301, G-302, G-207, and G-303A. Notice to the division must given and approved prior to commencing work and all plugging operations must be witnessed by a representative of the division. This procedure is a outline and must be technically expanded prior to commencing work.



# LOSALAMOS - CORE HOLE VC - 2B

101 Rol 3.78" 00



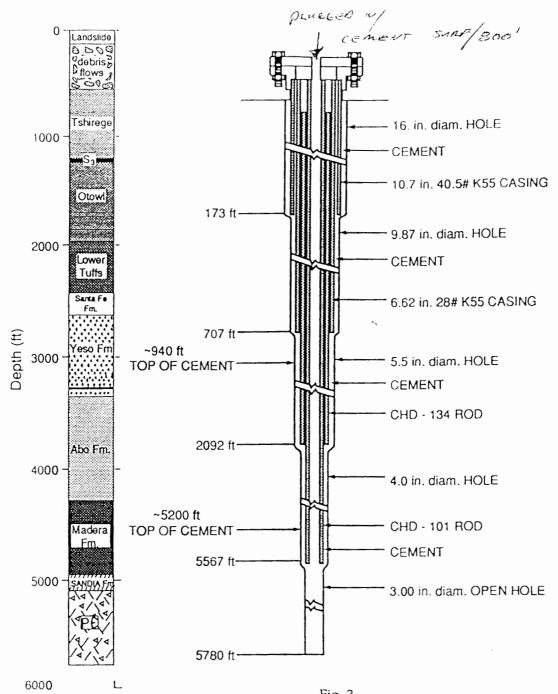


Fig. 3.

Diagram of VC-2B core hole configuration (from Lysne and Jacobson, in press).

#### IV. RESULTS

The results of the environmental sampling program are presented in Tables A-I - A-V in the Appendix. A regional survey of springs in the Jemez Mountains is included with the suite of samples collected from sites in the Sulphur Springs area. Figure 4, a boron vs chloride plot of regional waters, displays the trend that is repeated for most conservative elements in the survey.

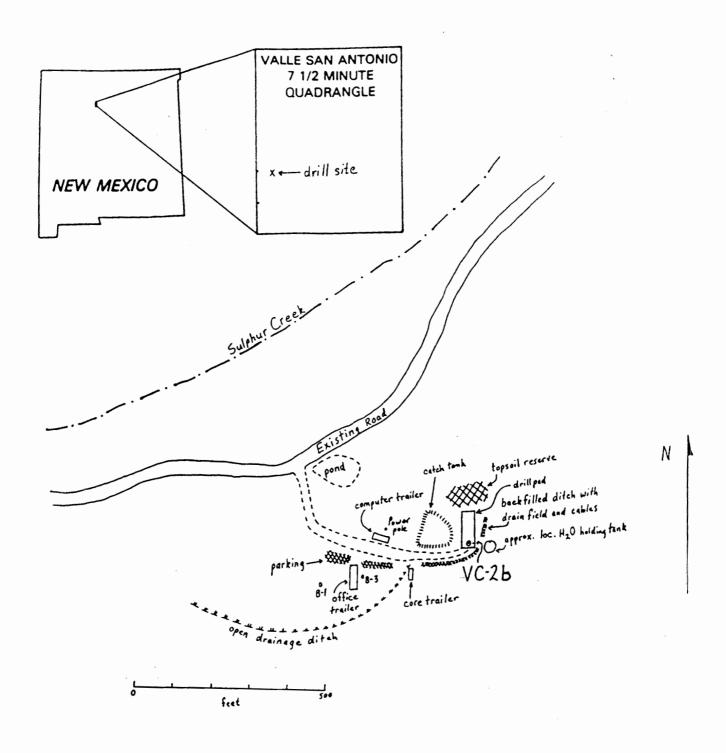


Figure 1: Location of VC-2b project site with detailed sketch map of drill site.

\_DATE\_

# STATE OF NEW MEXICO

SNED\_

12

P. O. BOX 2088

Form G-103 Adopted 10-1-74

ENGT AND MINERALS DEPARTMENT	SANTA FE, NEW MEXICO 87501	Revised 10-1-78
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DISTRIBUTION		
	SUNDRY NOTICES AND REPORTS	
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Not Use This Form for Proposals to Drill or to D Permit –" (Form G-101) for Such Proposals.)	eepen or Plug Back to a Different Reservoir. Use "Application	
rpe of well Geothermal Producer	Temp. Observation XX Stratigraphic	7. Unit Agreement Name
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Name of Operator		8. Farm or Lease Name
Los Alamos	National Laboratory	Baca Ranch Valles Calde
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Los Alamos, New Mexi	co MS_H865 87545	VC-2B
	co, ns-noos, 67545	10. Field and Pool, or Wildcat
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Casing Record:	Present Condition of Well:	
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	Total Depth - 5780' KB	
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6-5/8", 24#/ft. K-55 casing cer		95 C (565 F)
CHD-134 rods cemented in 5.5		
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series 900 R45. Reduction sp	ool with two 2" side outlets with nipples and valves. As further	detailed on the
attached procedure.	The same tarrees and tarrees a	22.3.00 01, 010
•		
History and Proposal:		
This well is presently suspe	nded with the tubing plugged with cement and a fish in the ope	en hole section.
The wellhead reduction spool i	is held in place by tubing tension and is un-bolted and eccentric	c with one stud
left in place. The well is leaking	g gas containing hydrogen sulfide at very low rates at the surfa	ace between the
reduction spool and wellhead f	flanges. It is proposed to abandon the well by hot tapping into	, pressure
testing and sealing each annu	lus with cement as conditions dictate. It is anticipated that wo	rk will
commence early in October, 1	<del>994</del> .	
hereby certify that the information above is true	and complete to the best of my knowledge and belief.	

#### LOS ALAMOS NATIONAL LABORATORY

ESS -1

Preliminary Procedure to Abandon

#### Core Hole VC - 2B

August 23, 1993

#### Present condition of well:

Completion Date - October 1988

Total Depth - 5780' KB

Elevation - Aprox. 8500'

Bottom hole Temperature - 295 C (565 F)

#### Casing Record;

(fish completly filling 3" open hole at 5600')

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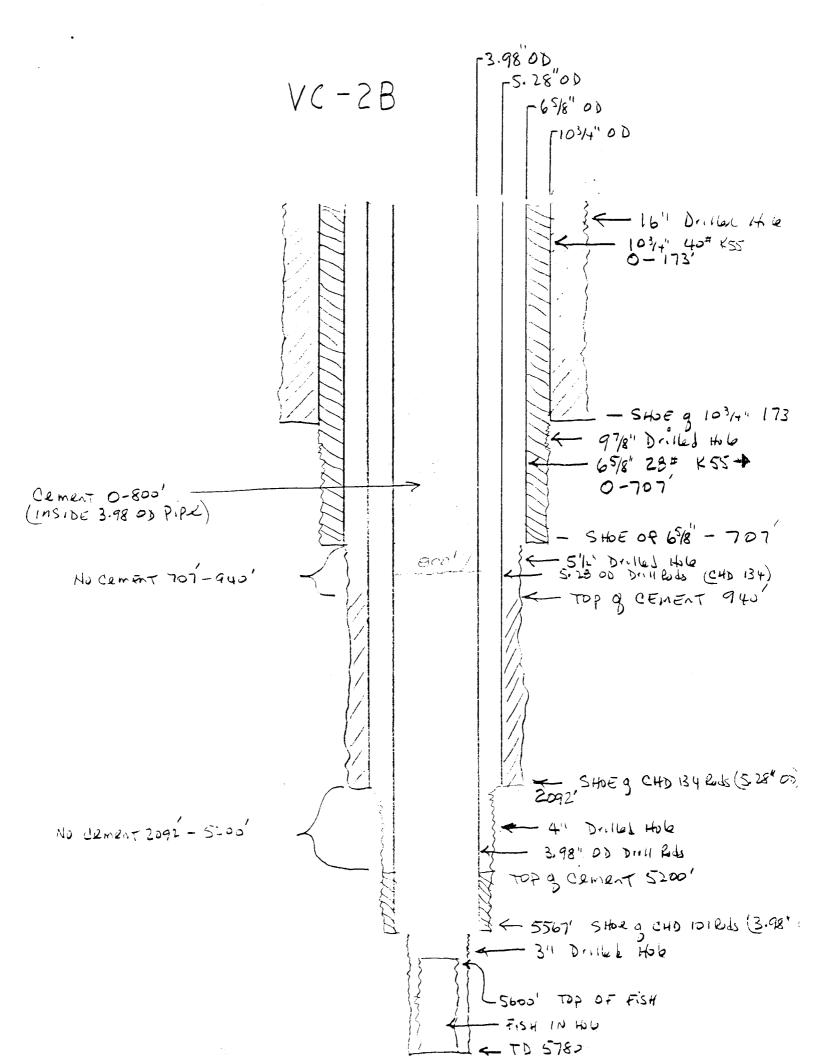
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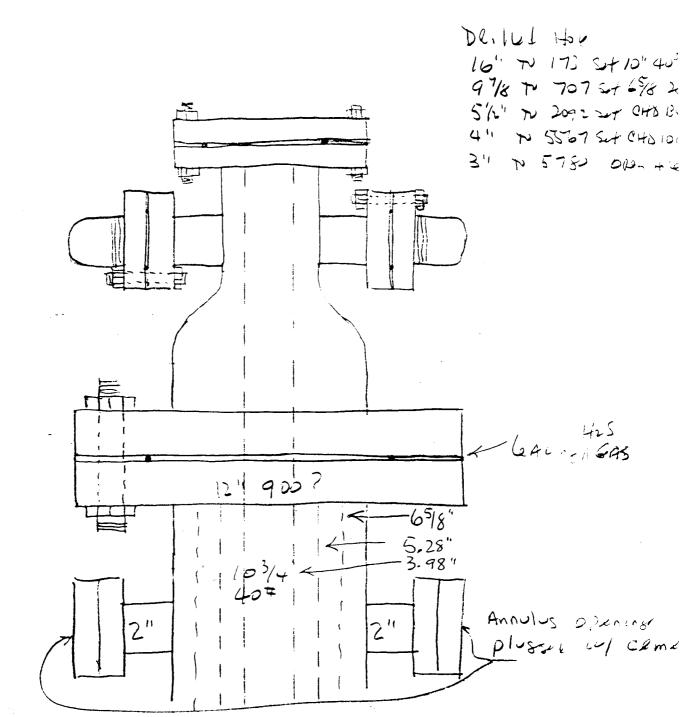
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# LOSALAMOS - CORE HOLE VC - 2B

101 Rol 3.78" 00



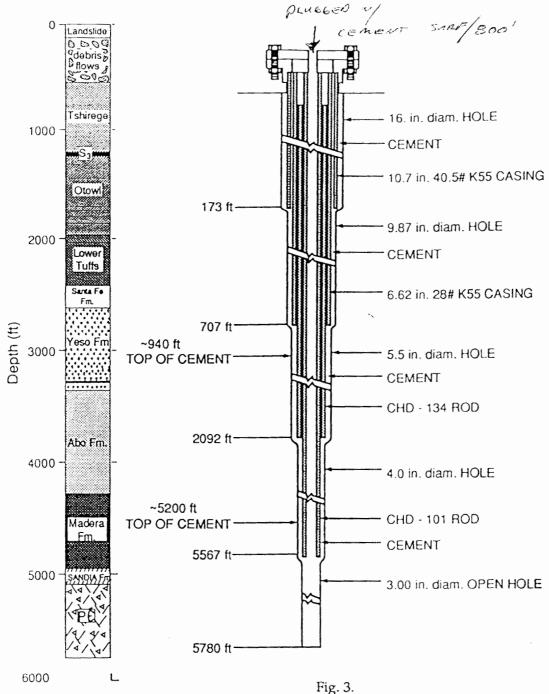


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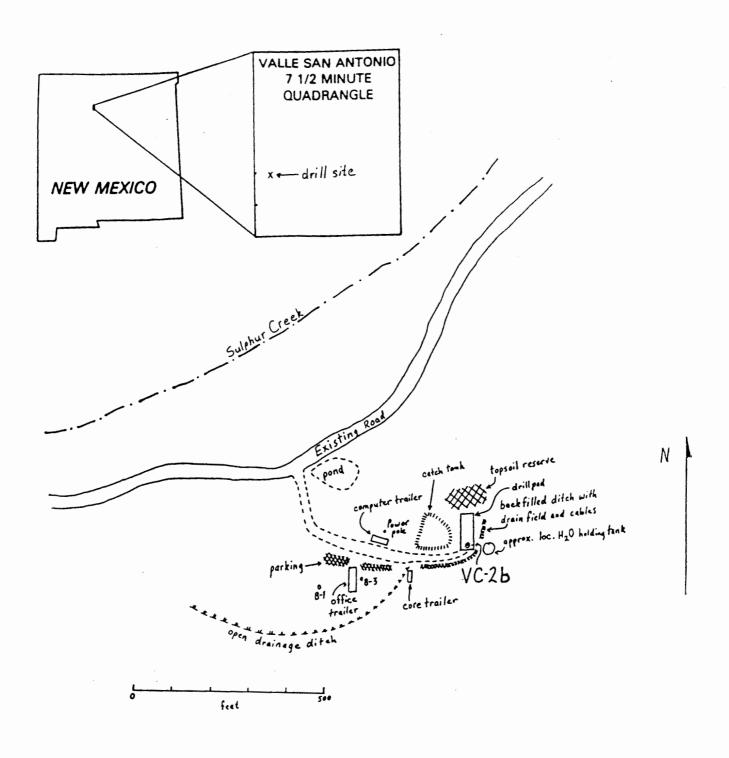


Figure 1: Location of VC-2b project site with detailed sketch map of drill site.

Los Alamos National Laboratory Los Alamos, New Mexico 87545

# memorandum

10: A. Velarde, MAT-11/P274

DATE July 24, 1990

THRU: W. A. Morris, EES-1 Group Leader

MAIL STOP/TELEPHONE: D462/7-7590 D462/7-8060

FROM: F. GOFF

SYMBOL: EES-1

SUBJECT: SCOPE OF WORK FOR PR#M9640

The scope of work for the perforation job on core hole VC-2B is as follows:

#### I. Condition of Well

- VC-2B is located about 1/4 mile northwest of Sulphur Springs, Valles caldera, New Mexico (map attached) and was completed in November, 1988. Access is by Forest Service Road and private road.
- The well is 5780 ft deep and cased with HQ drill rods having an I.D. of 3.00 in. to depth of 5560 ft from surface.
- The well has a 1500 psi 4 in. gate valve at the surface with flow and kill lines.
- The temperature log (attached) shows VC-2B is 565°F (295°C) at the bottom of the well.

#### II. Perforation Job

- a. We want five (5) horizons perforated as follows:
  - 1. 4770 ft (540°F) 2. 3245 ft (450°F)

Fish stock below perforation:

3. 2550 ft (405°F)

4. 2250 ft (390°F)

5, 2175 ft (385°F)

b. We will need five (5) perforating guns each 10 ft long having twenty (20) shots (jets) per gun with 180° phasing. These guns must be capable of operation at temperatures as hot as 560°F to ensure success of the project.

#### ABSTRACT

VC-2B, the third Continental Scientific Drilling Program (CSDP) corehole in the Valles caldera, was completed in October 1988 at a depth of 5780 ft (1761.7 m) and a bottom-hole temperature of nearly 300°C. Drilled in the Sulphur Springs area, in the west-central portion of the VC-2B penetrated most of the thick, Valles caldera, intracaldera ignimbrite sequence as well as precaldera basement rocks ranging in age from Miocene to Precambrian. Major units intersected are as follows: 0-113.5 ft (0-34.6 m) -- landslide debris; 113.5-551.6 ft (34.6-168.2 m) -interstratified debris-flow deposits and epiclastic sedimentary rocks (<1.12 Ma); 551.6-1196.8 ft (168.2-364.8 m) -- Tshirege Member of the Bandelier Tuff (1.12 Ma); 1196.8 -1221 ft (364.8-372.1 m) -- S3 clastic deposits 1221-1965.2 ft (372.1-599 m) -- Otowi (1.45-1.12 Ma); Member of the Bandelier Tuff (1.45 Ma); 1965.2-2434 ft (599-741.8 m) -- Lower Tuffs (2.8 Ma, possibly as old as 3.6 2434-2619 ft (741.8-798.2 m) -- Santa Fe Group sandstone (Miocene); 2619-3435.5 ft (798.2-1046.9 m)-Permian Yeso Formation; 3435.5-4252 ft (1046.9-1295.9 m)- Permian Abo Formation; 4252-4962.8 ft (1295.9-1512.6 m)-- Pennsylvanian Madera Limestone; 4962.8-5113 ft (1512.6-1558.4 m) -- Pennsylvanian Sandia Formation; 5113-5780 ft (1558.4-1761.7 m) -- Precambrian quartz monzonite.

Whereas much of the intracaldera volcanic sequence and the deep Precambrian quartz monzonite have been extensively fractured and brecciated (both tectonically and hydrothermally), intervening Paleozoic strata have undergone little structural disruption. This disparity is mirrored by the distribution and intensity of hydrothermal alteration and vein mineralization.

Rocks in the upper 800 m and lower 250 m of VC-2B are extensively altered, breceiated and veined. The Paleozoic rocks between these zones are essentially unaltered and only Alteration in near-surface landslide sparsely veined. debris is in part pre-slide in age. Below the slide, sericitic alteration -- illitic, mixed-layer illite/smectite changing with depth to illite -- prevails to a depth of about 300 m; this alteration is overprinted by kaolinization depth of 55.8 Chlorite-sericite (illite) m. Deep alteration alteration prevails between 300 and 800 m. is primarily propylitic, but the upper 12.5 m of the Precambrian quartz monzonite is intensely chloritesericitized. Near the contact with the quartz monzonite, siliciclastic rocks of the Pennsylvanian Sandia Formation have the appearance of calc-silicate hornfels, complete with tabular, translucent gray, sieve-textured porphyroblasts rimmed with chlorite. Preliminary petrographic examination of these rocks, however, has so far revealed no secondary phases indicative of high-temperature

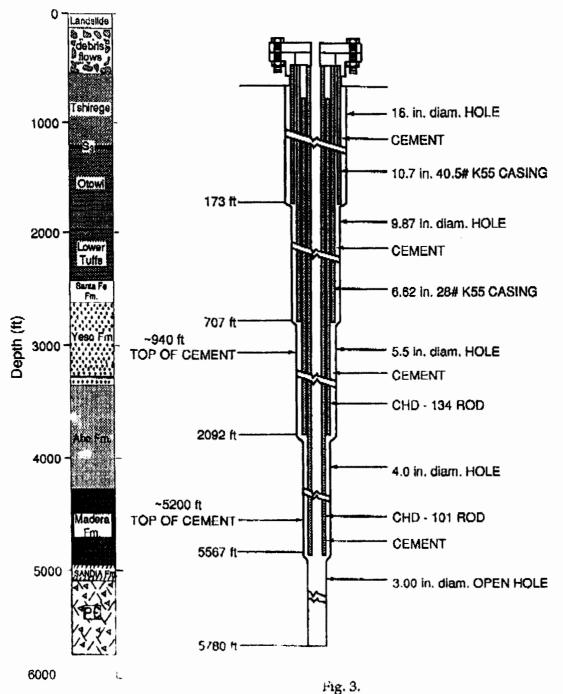


Diagram of VC-2B core hole configuration (from Lysne and Jacobson, in press).

#### IV. RESULTS

The results of the environmental sampling program are presented in Tables A-I - A-V in the Appendix. A regional survey of springs in the Jemez Mountains is included with the suite of samples collected from sites in the Sulphur Springs area. Figure 4, a boron vs chloride plot of regional waters, displays the trend that is repeated for most conservative elements in the survey.

LOS Alamos Los Alamos National Laboratory Los Alamos, New Mexico 87545

# memorandum

10: A. Velarde, MAT-11/P274

DATE July 24, 1990

THRU: W. A. Morris, EES-1 Group Leader N

MAIL STOP/TELEPHONE: D462/7-7590 D462/7-8060

FROM F. GOFF

SYMBOL EES-1

SUBJECT SCOPE OF WORK FOR PR#M9640

The scope of work for the perforation job on core hole VC-2B is as follows:

#### Condition of Well

- a. VC-2B is located about 1/4 mile northwest of Sulphur Springs, Valles caldera, New Mexico (map attached) and was completed in November, 1988. Access is by Forest Service Road and private road.
- The well is 5/80 ft deep and cased with HQ drill rods having an L.D. of 3.00 in. to depth of 5560 ft from surface.
- The well has a 1500 psi 4 in, gate valve at the surface with flow and kill lines.
- J. The temperature log (attached) shows VC 2B is 565°F (295°C) at the bottom of the well.

- Ertoration del-

as we want tive (in thirizons perforated as follows

to the following the following

twee is (201 shots (jets) perforating guns each 10 ft long having twee is (201 shots (jets) per gun with 180° phasing. These guns must be capable at operation at temperatures as hot as 360°F to the project.

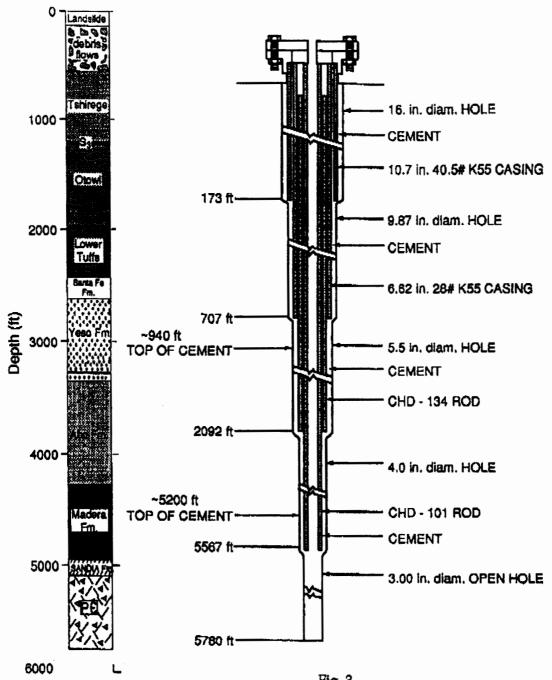


Fig. 3.

Diagram of VC-2B core hole configuration (from Lysne and Jacobson, in press).

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