

H2S- \_\_047\_\_

# H2S CONTINGENCY PLAN

2018

## Chavez, Carl J, EMNRD

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**From:** Chavez, Carl J, EMNRD  
**Sent:** Wednesday, October 17, 2018 9:57 AM  
**To:** Goetze, Phillip, EMNRD  
**Cc:** Griswold, Jim, EMNRD  
**Subject:** Targa H2S Contingency Plans Placed into Admin. Record

Phil:

Re: Recent Targa H2S CP Submittals Placed into Admin. Record

- **GW-005 (H2S-048) Targa Eunice GP:**
- Carl on 10/17 evaluated any recent H2S CP submittal(s) to enter into the admin. record and entered it on same day if submitted to comply with regulations. Carl notified Phil G that H2S CPs is in admin. record.
- **GW-025 (H2S- 046) Targa Monument GP w/ AGI Well:**
- Carl on 10/17 evaluated any recent H2S CP submittal(s) to enter into the admin. record, and entered it on same day if submitted to comply with regulations. Carl notified Phil G that H2S CPs is in admin. record.
- **GW-026 (H2S-047) Targa Saunders GP:**
- Carl on 10/17 evaluated any recent H2S CP submittal(s) to enter into the admin. record, and entered it on same day if submitted to comply with regulations. Carl notified Phil G that H2S CPs is in admin. record.

Phil:

In order to satisfy the 19.15.11 NMAC (Hydrogen Sulfide Gas) Regulations, you must submit the H2S CP prior to commencing operations (see 19.15.11.8(C) NMAC, 19.15.11.9(D)(E)(F) NMAC.....).

Upon receipt of the H2S CP, OCD will create an "H2S" Order No., insert the CP into the administrative record, and begin reviewing. You will have satisfied the regulations by submitting and following your CP, and OCD will follow-up with its review any amendments or additional information it needs to accept it for record.

Please contact me if you have questions. Thank you.

Mr. Carl J. Chavez, CHMM (#13099)  
New Mexico Oil Conservation Division  
Energy Minerals and Natural Resources Department  
1220 South St Francis Drive  
Santa Fe, New Mexico 87505  
Ph. (505) 476-3490  
E-mail: [CarlJ.Chavez@state.nm.us](mailto:CarlJ.Chavez@state.nm.us)

**"Why not prevent pollution, minimize waste to reduce operating costs, reuse or recycle, and move forward with the rest of the Nation?" (To see how, go to: <http://www.emnrd.state.nm.us/OCD> and see "Publications")**

## Chavez, Carl J, EMNRD

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**From:** Klein, Cindy S. <CynthiaKlein@targaresources.com>  
**Sent:** Friday, March 9, 2018 10:54 AM  
**To:** Chavez, Carl J, EMNRD  
**Cc:** Wrangham, Calvin W.; Goetze, Phillip, EMNRD  
**Subject:** Targa Midstream Services LLC, Saunders Plant, H2S Plan Revised 3-3-2018  
**Attachments:** Targa Saunders H2S Plan Revised 3-3-2018.pdf; Appendix A H2S Plan Distribution List.pdf; Appendix B Radius of Exposure Calculations doc.pdf; Appendix C ROE Map 2018.pdf; Appendix D Plot with evacuation routes.pdf; Appendix E Targa Notification List.pdf; Appendix F Emergency Responder List.pdf; Appendix G - C-141.pdf; Appendix H - Empl Train Doc Form.pdf

Mr. Chavez,

Please find attached the updated, Targa Midstream Services, Saunders Plant H2S Contingency Plan. Also find appendix items attached.

Please feel free to contact me if you have any questions or need further information.

Thank You,  
Cindy Klein



Cindy Klein · [Targa Midstream Services LLC](#) · ES&H Supervisor

Saunders Gas Plant, Lovington NM | Office: 575.396.3221 Ext. 238 | Cell: 575.631.7093 | Fax: 575.396.7702

email: [cklein@targaresources.com](mailto:cklein@targaresources.com)

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# **H<sub>2</sub>S CONTINGENCY PLAN**

## **Targa Saunders Gas Plant**

*owned by*

**Versado Gas Processors, L.L.C.**

*operated by*

**Targa Midstream Services LLC**

**Updated / Revised March 3, 2018**

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Appendix C	Radii of Exposure Map, Emergency Assembly Areas and Roadblocks
Appendix D	Plot Plan, Evacuation Routes, Safety Equipment and ESD Stations
Appendix E	Targa Personnel Notification List
Appendix F	Agency/Emergency Responders and Contractor Support Notification List
Appendix G	C-141
Appendix H	Employee Training Documentation Form

## 1. OPERATOR – QUICK REFERENCE

### TARGA SAUNDERS GAS PLANT

#### Level 1 Response

- H<sub>2</sub>S of 10 ppm or greater release is detected by fixed monitors and Plant Operator activates Plan.  
- Plant Operator sounds Plant Emergency Siren to initiate Plant Emergency and Evacuation.

- EVACUATE to Assembly Area 1 (break room) by moving upwind, crosswind (Appendix D).  
- Initiate Incident Command System  
- Notify Plant Management  
- Notify OCD of plan activation within 4 hours.

- Account for on-site personnel from sign-in sheet

- IC monitors gas levels with multimeter to determine if H<sub>2</sub>S is 10 ppm or greater and assess situation & instructs rescue/response team to don 30 min. SCBAs, if necessary for rescue.  
- IC directs road block at Targa entrance (cattle guard at Hwy 457 and County Rd. 117) so no one can enter area (See App C for roadblock locations)

- IC commander assess if ESD of Plant and equipment is required (App D for ESD station locations)  
- Continuously monitor H<sub>2</sub>S at Assembly Area 1 (break room) (Appendix C) to determine if H<sub>2</sub>S 10 ppm or greater.

If H<sub>2</sub>S < 10 ppm and leak is isolated and controlled

If 10 ppm or greater at Assembly Area 1 (break room) move to Assembly area 2.  
If H<sub>2</sub>S of 10 ppm or greater is continuously released then initiate Level 2 Response.

- Release resolved if H<sub>2</sub>S less than 10 ppm  
- Signals all clear  
- Remove roadblock

Begin Level 2 Plan Response

## 2. OPERATOR – QUICK REFERENCE

### TARGA SAUNDERS GAS PLANT

#### Level 2 Response

- Corrective actions at Level 1 unsuccessful
- H<sub>2</sub>S of 10 ppm or greater
- Emergency Plant Siren continue
- Assembly Area 1 is 10 ppm or greater and moving to Assembly area 2.

- Incident Commander determines if Plant should be shut-down. Shut all ESD and block valves as needed to isolate leak source.

- IC instructs notification and evacuation of any parties working within the 500 and 100 ppm ROE.
- Simultaneous notification is made per Appendix F (Emergency Responders Notification List) and Appendix E (Targa Notification List).
- The move to Assembly Area 2 is complete and set-up roadblocks as needed to prevent public from entering affected areas. See App C for suggested roadblock locations.

- IC monitors gas levels for 10 ppm or greater with multimeter at Assembly Area 2, implement roadblocks and assess situation & instructs further evacuation. Continue to monitor for 10 ppm or greater at implemented roadblocks.

If H<sub>2</sub>S < 10 ppm

- Release resolved
- IC Signals all clear
- Remove roadblocks
- Personnel return to work
- Notify parties on Appendix E & F of all clear status.

If H<sub>2</sub>S of 10 ppm or greater continues maintain evacuation levels until all gas is flared, system is de-pressurized, and alarms and sirens cease.

If H<sub>2</sub>S < 10 ppm

- Release resolved
- IC Signals all clear
- Remove roadblocks
- Personnel return to work
- Notify parties on Appendix E & F of all clear status.



**AGENCY/EMERGENCY RESPONDERS NOTIFICATION LIST (also in Appendix F)**

## Call 911

**State Police** **575-392-5588**

**Lovington Fire Dept. 575-396-7318**

**Hobbs - Sheriff** **575-396-3611**

Hobbs – Police 575-397-9265

Hobbs – Fire Dept. 575-397-9265

Hobbs – Ambulance 575-397-9265

Eunice – Police 575-394-2112

Eunice – Fire Dept. 575-394-3258

Lovington – Sheriff 575-396-3611

Lovington – Police 575-396-2811

Lovington – Fire Dept 575-396-2359

Lovington - Ambulance 575-396-2811

## STATE AGENCIES

Oil Conservation Division, Santa Fe 505-476-3440

Oil Conservation Division – District Office, Hobbs 575-393-6161

Environmental Department – Air Quality Bureau, Santa Fe 505-827-1494

**FEDERAL AGENCY**

U. S. EPA – Region VI Office, Dallas, TX 800-887-6063

National Response Center 800-424-8202

New Mexico Public Regulation Commission Office  
of Public Safety (Pipeline Release) 505-476-0253/505-946-8314

**TARGA SAUNDERS NOTIFICATION LIST (also in Appendix E)**  
**COMPANY PERSONNEL**

Call the following persons in the order listed until one is notified of the emergency:

**1. Area Management**

Randy Duncan, Saunders Plant Manager

Office: (575) 396-3221, ext. 231

Home: (575) 396-3744

Mobile: (575) 631-7065

Alternate:

Frank Brainard, Saunders Plant Supervisor

Office: (575) 396-3221, ext. 227

Home: (575) 631-0420

Mobile: (575) 631-0420

Alternate:

Chuck Tolsma, Field Supervisor

Mobile: (575) 631--5424

Home: (575) 631-6026

Alternate:

Ralph England, Construction Supervisor

Office: (575) 396-3221, ext. 224

Home: (575) 760-3407

Mobile: (575) 441-4653

Alternate:

Chris Price, Eunice Plant Area Manger (Eunice, NM)

Office: (575) 394-2534, Ext. 226

Home: (575) 602-6005

Mobile: (575) 602-6005

Alternate:

Jimmy Oxford, Vice President, Operations

Office: (940) 220-2493

Home: (940) 627-6455

Mobile: (940) 577-1061

### **ES&H Group**

Cal Wrangham, ES&H Manager  
Office: (432) 688-0542  
Mobile: (432) 425-7072

Cindy Klein, ES&H Supervisor  
Office: (575) 396-3221, ext. 238  
Home: (575) 398-6670  
Mobile: (575) 631-7093

Rebecca Woodell, ES&H Specialist  
Office: (575) 394-2534, ext. 239  
Home: (575) 394-2280  
Mobile: (575) 631-7085

### **Region Manager**

Francis Foret, Sr. Vice President, Operations  
Office: (713) 584-1138 Houston, TX

### **Field Operator**

Alfredo Corral  
Mobile: (575) 631-1432  
Home: (575) 396-2960

### **Call company support personnel in Houston, TX, as needed:**

Jessica Keiser, Sr. Vice President  
Office: (713) 584-1084  
Cell Phone: (713) 818-8209

Corporate Security  
Weldon Green  
Office: (713) 584-1301  
Cell Phone: (281) 802-5351

## IMMEDIATE ACTION PLAN

**Targa Saunders Plant Incident Commander (IC) is authorized to elevate the level of response based on observed conditions if a lower level response may not be effective in protecting personnel, the public or the environment.**

There are no public areas, businesses or parties within the 100 and 500 ppm ROE's.

The following outlines the immediate action Plan as provided in the Flow Diagrams in Section 1. When the individual hears, sees, or feels an alert as is recognized by audible, visual, or personal monitor vibration the individual is to proceed to safety as soon as possible which entails evacuation and donning 30-minute SCBA if escape is warranted. Additional or long term response actions will be determined on a case-by-case basis, if needed, once the Incident Command Center and System is established following the immediate response.

Some steps may be taken simultaneously.

- A. Request assistance, if needed.
  - **EVACUATE** - move away from the source and get away from the affected area (upwind and out of low-lying areas).
  - Don personal protective breathing equipment (30-minute SCBA) for escape.
  - From any location in the facility proceed to the designated Emergency Assembly Area and notify supervisor or incident commander you are accounted for. See Appendix C for locations of Assembly Areas.
  - Assist personnel in distress as directed by the Incident Commander with proper PPE, i.e., 30-minute SCBA unit.
  - Accounting for on-site personnel will be directed by the Incident Commander using the sign-in log at Assembly Area 1, and 2, depending on the "Level Response" outline beginning on Section 1 Flow Diagrams. The sign-in log is brought to the initial Assembly Area by the office personnel as they proceed to that area.
- B. After an Incident Commander is designated, at the IC's direction, the emergency responder will don a 30-minute SCBA and take immediate measures to control the presence of or potential H<sub>2</sub>S discharge and to eliminate possible ignition sources. Emergency shutdown procedures should be initiated as deemed necessary to correct or control the specific situation.
- C. The Incident Commander is responsible for all notifications including government agencies and the effected parties that may be working in the area. There are no public areas, businesses or parties within the 100 and 500 ppm ROE's. The IC may designate

another Targa employee to make these notifications to initiate the evacuation of those within the exposure area.

- D. The IC will contact the Area Manager or first available person on the Appendix E Targa Saunders notification list. Notify them of the circumstances and whether or not immediate assistance is needed. The Area Manager should notify (or arrange for notification of) other supervisors and other appropriate personnel on the Appendix E call list, as necessary.
- E. Cordon off the exposure area to prevent entry, make recommendations to public officials regarding blocking unauthorized access to the unsafe area, and assist as appropriate (Appendix C).
- F. IC or designee will notify, as required, state and local officials and the National Response Center to comply with release reporting requirements. See Appendix F.
- G. First Aid Kits are located in the Assembly Area 1 (Break Room), Plant Office building, Control Room, and in Targa Field Operator vehicles (See Appendix D). Field Operator vehicles will be used for roadblocks. H<sub>2</sub>S monitors will be brought from the control room by the operators and from the field office by the field operators to any roadblocks or Assembly Areas being used. Monitoring will occur continuously at these sites to ensure H<sub>2</sub>S is less than 10 ppm.
- H. If alarms have ceased, monitor the ambient air in the area of exposure for 10 ppm or greater (after following abatement measures) to determine when it is safe for re-entry.
- I. Return the situation to normal. Normal conditions are those in which the ambient air quality is below 10 ppm of hydrogen sulfide and sustained without fluctuation to higher levels and the alarms and sirens have ceased. The IC will determine when safe entry conditions are reached for re-entry into the area.

### 3. EMERGENCY RESPONSE

This section explains the procedures and decision to be used in the event of an H<sub>2</sub>S release; much of which has been pre-determined to ensure a coordinated, efficient and immediate action Plan for alerting and protecting operating personnel and the public as well as to prevent or minimize environmental hazards and damage to property.

#### 3.1 Objective

All Area employees shall be prepared to respond to an H<sub>2</sub>S or SO<sub>2</sub> emergency at the facility. Emergency response actions may be taken for a variety of situations that may occur. The Plan is activated in based on the concentration of H<sub>2</sub>S that has been released. The hydrogen sulfide concentration of 10 ppm or greater alerts any Targa employee via their personal monitor as well as H<sub>2</sub>S fixed monitors/detectors. Ten ppm or greater activates the Plan Level 1 response and the situation is assessed immediately by the hydrogen sulfide concentration reported to the control room.

- Emergency alarm sounded and are activated for H<sub>2</sub>S at 10 ppm or greater,
- Plan activation in 100 ppm in any public area, or
- Plan activation in 500 ppm at any public road, or
- Plan activation when a 100 ppm concentration of H<sub>2</sub>S exceeds 3,000 feet from the site of the release.

Definitions:

19.15.11.7. I NMAC "Public area" means a building or structure that is not associated with the well, facility or operation for which the radius of exposure is being calculated and that is used as a dwelling, office, place of business, church, school, hospital or government building, or a portion of a park, city, town, village or designated school bus stop or other similar area where members of the public may reasonably be expected to be present. There are no Public areas, businesses or parties within the 100 and 500 ppm ROE's.

19.15.11.7.J NMAC "Public road" means a federal, state, municipal or county road or highway.

As soon as the Plan has been activated based on the criteria above, the Area Manager, or their designee, shall be notified. In the absence of the Area Manager or their relief the Targa employee (first responder) at the site shall assume the role of Incident Commander. It is the responsibility of the Incident Commander to ensure control of the emergency response management system and if necessary to coordinate these efforts with any state or local emergency plans. As Identified in Appendix C, State Road 457 falls into the 100 PPM ROE.

#### 3.2 Response Levels

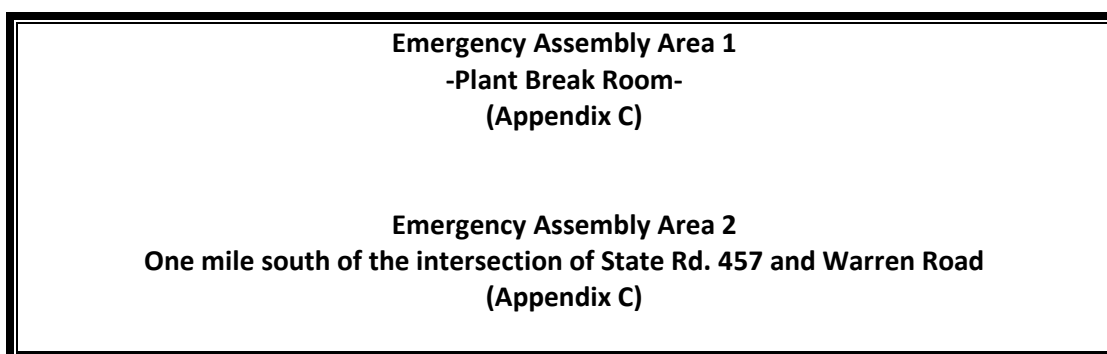
There are two response levels for the facility described in the Flow Diagrams provided at the beginning of the Plan (Section 1). Any individual encountering a situation where their personal

H<sub>2</sub>S monitors are alarming or hears the Plant Siren must evacuate the affected area immediately. The individual must move upwind and out of low lying areas to safety per evacuation route arrows shown on Appendix D to the appropriate Assembly Area as directed by the Incident Commander. See Appendix C. Once safety is ensured the Levels 1 and 2 discussed in the Flow Diagrams (Section 1) should be followed which entail alerting the supervisor of your current situation and whereabouts and pertinent information regarding the release area. This allows the supervisor to account for you and the other individuals whom are evacuating and assembling to Assembly Area 1 (Plant Break Room, Appendix C). If a release cannot be controlled and is more the 10 PPM, then level 2 will be initiated.

In summary, the Levels provide for immediate action to be taken in an organized fashion in the event of a release of H<sub>2</sub>S at a level of 10 ppm or greater and are conducted to mitigate negative impact to the welfare of individuals and the environment.

### **3.3 Evacuation and Emergency Assembly Areas**

When the emergency alarm or siren is activated all Targa personnel, contractors, and any visitors in the facility are to stop work, check the prevailing wind direction by looking at the nearest wind sock and immediately proceed along designated evacuation routes (Appendix D) and/or upwind to the pre-designated Emergency Assembly Area 1 (Plant Break Room) as shown in Appendix C. Monitoring at Assembly Area 1 will be conducted to determine if it is safe to remain (10 ppm or less) or if the concentration of H<sub>2</sub>S is increasing at the plant requiring movement to Assembly Area 2. All personnel will check in at the Assembly Area and be accounted for using the daily sign-in log. The sign-in log is brought to the Assembly Area by the office personnel as they proceed to that area. The Incident Commander then determines if any personnel are not accounted for and if immediate rescue is needed and directs any rescue personnel to don 30-minute SCBA's and respond. Emergency services (911) will be contacted if there are injuries or as otherwise deemed necessary. The IC will direct operations to don 30-minute SCBA's and investigate the cause of the release. The recommended sequence of actions is: move away from source, don PPE, alert others, assist the distressed, evacuate to designated Assembly Area, monitor for H<sub>2</sub>S (10ppm or greater), and account for personnel.



### **3.4 Emergency Shut-down**

The Plant has emergency shutdown stations (ESD's) designed to isolate gas, and systems to depressurize by routing gas to flares. Note: Burning the H<sub>2</sub>S in the flare will generate SO<sub>2</sub> so monitor for both H<sub>2</sub>S and SO<sub>2</sub> to determine if it is safe to return. These ESD's can be activated by plant operator in the control room or by remote ESD Stations located in the facility (See Appendix D). Inlet gas could be shut in from entering the plant at the inlet scrubbers by manually blocking the scrubber valves. This action would be implemented by the Incident Commander as warranted in an emergency. The inlet gas would then be automatically routed to a plant flare for safe disposal. These valves and the ESD Stations are depicted on Appendix D. All H<sub>2</sub>S alarms are activated at 10 ppm.

### **3.5 Post-Emergency Actions**

In the event this plan is activated, the following post-emergency actions shall be taken in an effort to reduce the possibility of a recurrence of the type of problem that required its activation and to assure that any future activation will be as effective as possible:

- Ensure all previously notified or evacuated persons have been advised that the emergency condition has ended.
- Ensure all agency notifications have been completed and follow-up with any written notification requirements.
- Clean up, recharge, restock, repair, and replace emergency equipment, as necessary, and return it to its original location.
- Review the cause of the emergency and modify operating maintenance and other surveillance procedures, if needed.
- Critique all actions and procedures, providing additional training to employees if need is indicated. Modify the contingency plan as provided in the NMAC rulings if there is any change in plant operations which require a new ROE to be established, changes to the plant facilities, training requirements, contact information, equipment lists, assembly area or roadblocks, and the public areas including roads, businesses, or residents. The plan will be redistributed to those persons/entities provided in the "Distribution List" of Appendix A.

### **3.6 Notification and Reports**

The Plant has various notification and reporting obligations. Some are related to its state air quality permit that is overseen by New Mexico Environmental Department (NMED) as well as state and federal spill reporting obligations. In addition to the regulatory obligations noted above, Plant personnel also have internal and external notification and reporting obligations associated with the activation of this Plan.



The New Mexico Oil Conservation Division (NMOCD) will be notified as soon as possible but no later than 4 hours following a release of H<sub>2</sub>S requiring activation of this Plan which is detection of 10 ppm or greater H<sub>2</sub>S. This shall be followed up with a full report of the incident using the NMOCD's C-141 form, no later than 15 days following the release (Appendix G).

The Incident Commander or their designee will conduct required notifications based on the situation (Appendix E and F). After the Area Manager or their designee is contacted, they will notify the appropriate Targa Corporate Management, EHS personnel, Plant emergency response personnel, and advise them of the existing emergency condition of 10 ppm or greater.

### **3.7 Response Details**

#### **Plan activation (10 ppm or greater).**

Any employee who finds her or himself in an emergency situation involving the escape of hydrogen sulfide gas of 10 ppm or greater shall notify the Control Room Operator by the fastest means. The Control Room Operator becomes the Incident Commander until relieved by someone else, which may be an Area Manager, Plant Supervisor, or Public Official.

The IC will refer to flow diagram for Level Responses (Section 1). The Incident Commander is responsible to direct the alerting of all persons who are within the exposure areas which are areas of 10 ppm or greater. See Appendix C for the 100 and 500 ppm ROE locations. The IC will also contact and advise the Area Manager, or alternate, of the location and nature of the emergency and if assistance is needed (Appendix E). The Area Manager or their designee will assist in requesting additional assistance if necessary (Appendix E).

The recommended sequence of actions is: move away from source, don PPE, alert others, assist the distressed, evacuate to designated Assembly Area and monitor for H<sub>2</sub>S (10ppm or greater), and account for personnel.

#### **Stop the Escape of Hydrogen Sulfide**

After the plan is activated so all personnel are evacuated and accounted for, the IC should take the necessary steps to stop the escape of hydrogen sulfide by activating the block valves and ESD shutdown stations that are accessible using SCBA's and other proper protective equipment as necessary.

#### **Cordon off the Exposure Area to Prevent Entry and/or Make Roadblocks and Evacuation Recommendations**

Place roadblocks outside the area of exposure on all routes to prevent entry into the area. The Targa Saunders Plant will be road blocked one mile south of the cattle guard to prevent entry as the condition warrants based on the Level 1 response (Section 1). Recommended roadblock locations for Targa and law enforcement personnel to prevent entry are provided in Appendix C. As the IC assigns personnel to set-up roadblocks he or she will give the assigned persons their phone or radio contact information so they can communicate with the IC. The persons manning the roadblocks must be equipped with hydrogen sulfide measuring devices and two-

way radios or cell phones to be able to communicate with the IC. Roadblocks should be placed a safe distance away from the potential exposure area and should be monitored for Hydrogen Sulfide to ensure levels are less than 10 ppm. Roadblocks can consist of a vehicle blocking the path with hazard signals, emergency responders motioning to stop, orange cones, emergency tape, or any other equipment device which blockades the area in a manner sufficient of notifying an individual to not pass. Monitor for H<sub>2</sub>S at roadblocks and if levels are 10 ppm or greater notify IC and relocate to next Roadblock (Appendix C) and update the Incident Commander.

Based on all information available and the calculated potential exposure information listed in Appendix B and C, public officials are notified of the suggested locations of roadblocks to keep the public from entering a potentially hazardous area. Proper caution should be used for shifting changes in wind direction. Refer to Appendix C.

### **Complete Notifications as Required**

Incident Commander will initiate notification of Affected Parties, Emergency Responders, Targa Management, and Government Agencies (Appendix E, and F).

The IC or their designee shall contact OCD no later than 4 hours after plan activation (the first detection of 10 ppm or greater) at the facility. The Area Manager or their designee shall submit a full report of the incident to the division on form C-141 (Appendix G) no later than 15 days following the release.

### **Monitor for Safe Re-entry**

Ensure complete and permanent stoppage of the release is supported by verification that the fixed monitors and alarms have ceased alerting/sounding at the release site. Allow time for residual H<sub>2</sub>S to leave the area and at the direction of the IC begin monitoring evacuated areas for hydrogen sulfide and combustible gas concentrations of less than 10 ppm (with multimeter). Monitor wind direction by using the nearest wind sock. Monitor safely using a 30-minute SCBA if situation dictates) the ambient air in the area of exposure only after following abatement measures, to determine when it is safe for re-entry. Re-entry is established when hydrogen sulfide concentrations are below 10 ppm and are confirmed to remain at this level without fluctuation to a level above 10 ppm. Note: Burning the H<sub>2</sub>S in the flare will generate SO<sub>2</sub> so if flaring monitor for both H<sub>2</sub>S and SO<sub>2</sub> to determine if it is safe to return.

### **Return of the Situation to Normal**

No re-entry will be allowed until ambient conditions have been assessed and verified that levels are less than 10 ppm. Communications for re-entry will be coordinated through the Incident Commander (IC). When total absence of hydrogen sulfide and combustible gas is confirmed throughout the evacuated area, notify any public official or emergency responders participating so that they may be informed of the situation. Advise all parties previously notified that the emergency has ended. Remove any roadblocks that were set up.

## 4. SCOPE

The Saunders Gas Plant is a natural gas processing plant which processes gas that contains hydrogen sulfide and/or sulfur dioxide. This Hydrogen Sulfide Contingency Plan (Plan) has been developed to serve as a guidance document to protect the welfare of individuals and the environment in the event of a hazardous hydrogen sulfide release. The Plan satisfies and conforms to promulgated New Mexico Administrative Code rules and industry standards of facility handling of hydrogen sulfide:

- New Mexico Oil Conservation Division Rule 11 (NMAC, 2008);
- American Petroleum Institute's "Recommended Practices for Oil and Gas Producing and Gas Processing Plant Operations Involving Hydrogen Sulfide," Recommended Practice 55 (API, 2007).

Specifically, the Plan details, site-specific hydrogen sulfide release emergency response procedures that will be implemented to ensure a coordinated, efficient and immediate action Plan for alerting and protecting operating personnel and the public as well as to prevent or minimize environmental hazards and damage to property.

The terms used in this Plan are to be used in the same manner as defined in Title 19 Chapter 15 Part 11 of the New Mexico Administrative Code (19.15.11.7- Definitions) unless otherwise defined herein.

### 4.1 PLANT LOCATION

The Saunders Gas Plant is located 11 miles west on Highway 82 and 11 miles north on Highway 457 from Lovington, Lea County, New Mexico. It is owned by Versado Gas Processors, LLC and operated by Targa Midstream Services, Limited Partnership.

More specifically, the Plant is located in Section 34, Township 14S, Range 33E in NMPM, Lea County, New Mexico.

1. Plant approximate coordinates are:

**Latitude: N33.057324 Longitude: W103.607739**

2. Plant physical address is:

11 miles W on Hwy 82 and 11 miles N on Hwy 457  
Lovington, New Mexico

3. Plant mailing address is:

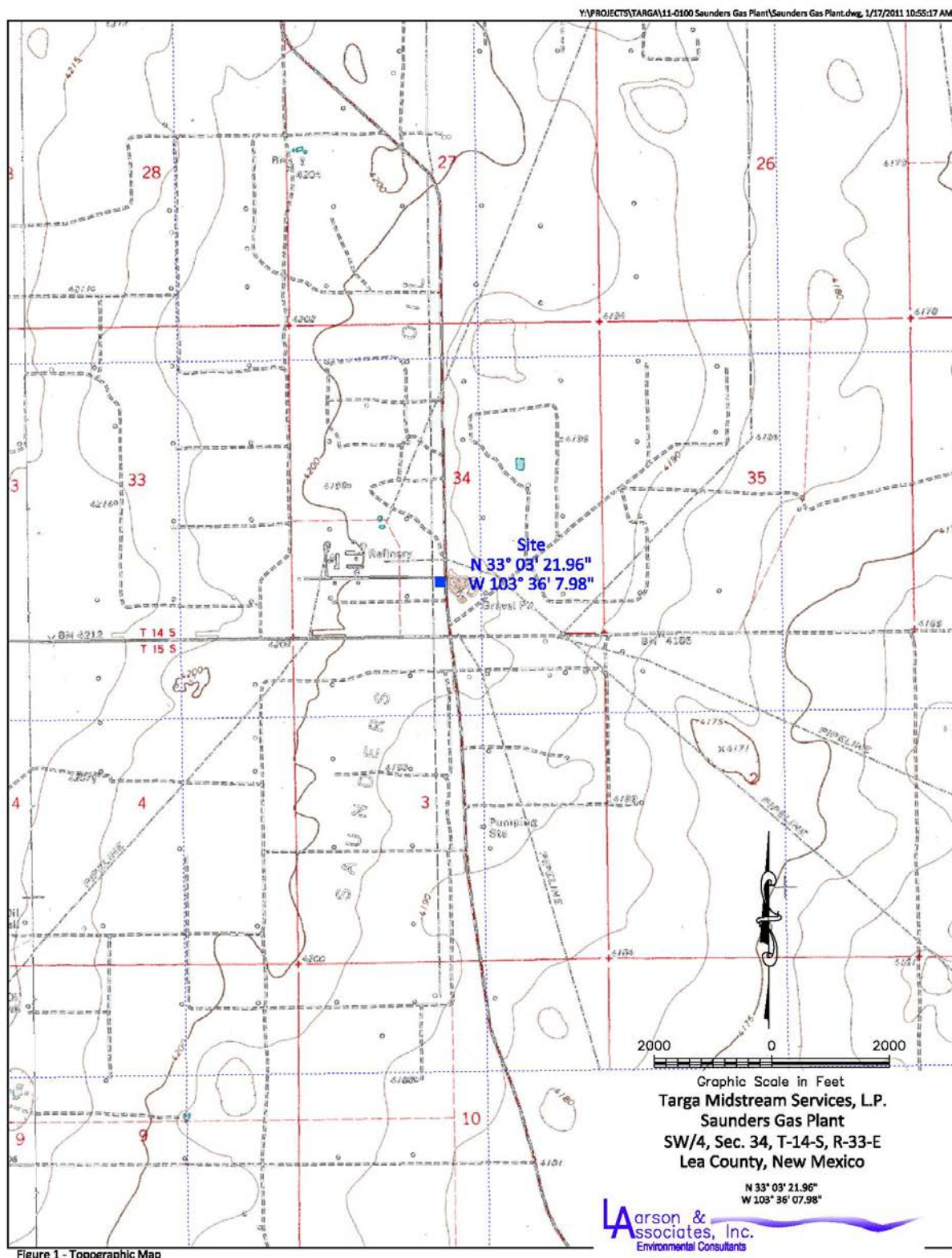
P. O. Box 1689  
Lovington, New Mexico 88260

4. Driving Directions from Lovington, New Mexico to the Plant:

From the intersection of Main Street and Avenue D (Highway US 82), travel west on Highway 82 (approximately 11 miles) to the intersection of US 82 and State Road 457. Travel north on State Road 457 (approximately 11 miles). Turn left onto County Road 117 (Warren Road) and travel west approximately 0.5 mile to the entrance to the Saunders Gas Plant.

**The location of the Plant is illustrated herein on Figure 1.**

**Figure 1: Saunders Gas Plant, Lea County, New Mexico**



### 4.3 DESCRIPTION OF PLANT OPERATIONS AND PROCESSES

The Plant operations include gas processing, and compression, as well as gathering lines and storage tanks. The Plant gathers and processes produced natural gas from the surrounding area. Once gathered at the Plant, the produced natural gas is compressed; treated in an amine process for the removal of carbon dioxide and hydrogen sulfide; and dehydrated to remove the water content. The processed natural gas and recovered gas liquids are shipped to various customers.

Because the natural gas that is gathered at the Plant contains hydrogen sulfide, it must be treated or processed to remove these and other impurities. The carbon dioxide and hydrogen sulfide (H<sub>2</sub>S) stream that is removed from the natural gas in the amine treating process is routed (directed) to the sulfur recovery unit. The raw field inlet gas enters the Saunders Plant at a flow rate up to 47 mmcf/d.

Signs are present at the Saunders Plant which warn of hydrogen sulfide gas stating “poison gas” and complies with current ANSI standard Z535.1-2002 for safety color coding.

Wind direction indicators known as wind socks are located at the Plant site so that one or more are visible from all principal working areas at all times (Appendix D).

### 4.5 FUNCTION OF SIGN-IN LOG SHEET

- In order to have an accurate listing of all Targa personnel, contractors, and vendors on-site a daily sign-in log sheet located in the Plant Office is used. The sign-in log sheet includes at a minimum the person's name, the company name, the time of arrival, and the time of departure.
- Signs are located at the Plant gate entrances indicating that all visitors are to sign in on the daily sign-in log sheet located in at the Plant office.
- Anytime the Plan is activated (10 ppm or greater) this sign-in log sheet will be used by the IC to account for all people that maybe in the facility. This accounting for on-site personnel will be directed by the Incident Commander using the daily sign-in log at Assembly Area 1, and 2, on the “Level Response” outline beginning on Section 1 Flow Diagrams. The sign-in log is brought to the initial Assembly Area by the office personnel as they proceed to that area.

### 1.6 SIGNS & MARKERS

The facility entrances and storage tanks that contain H<sub>2</sub>S within the facility have warning signs indicating the presence of H<sub>2</sub>S/Poisonous Gas and high pressure gas (which comply with ANSI standard Z525.1-2002) Emergency phone numbers are posted at the entrance to the Plant.

## 5. RADII OF EXPOSURE (ROE)

For the existing operations, the Radius of Exposure for both 500-ppm and 100-ppm of H<sub>2</sub>S gas was determined using the Pasquill-Gifford derived equation, as defined by NMAC, which uses the maximum daily rate of the gaseous mixture that is handled by the Saunders Gas Plant.

The rates and other variables used to calculate the ROE is discussed in greater detail in **Appendix B - ROE calculations. Also refer to Appendix C - map showing 500-ppm ROE and the 100-ppm ROE.**

500 ppm ROE – public road	1175 feet
100 ppm ROE – public area	2,572 feet

## 6. TRAINING/DRILLS/EDUCATION

### 6.1 TRAINING

A critical portion of this plan is the emergency procedures and preparedness. To ensure the most effective implementation of these procedures, pre-emergency measures are taken to maintain a state of preparedness. These actions are as follows:

- As part of training an annual mock emergency drill is held annually. Saunders emergency responders and public officials listed in Appendix E and F will be invited to participate in the drill. These drills will include a briefing on issues such as evacuation measures to be taken in the event of a release.
- Every employee is to be completely familiar with the contents and location of the contingency plan.
- Surveillance and preventative maintenance to minimize the possibility of an accidental release of gas.
- Training and drills will be conducted as further described below.
- All SCBA's are maintained and ready for use.
- This Plan is made available to appropriate public response officials for discussion with the Saunders area emergency response officials.

- Targa will use brochures, public notices, or other means, as deemed appropriate and practical, to alert, educate and train the public officials (Appendix F).

All training records for the Plant are maintained at the Plant. Training is documented on training forms as in Appendix H. The following is a limited list and summary of the training programs that relate to the H<sub>2</sub>S Plan and Emergency Response:

**Plant Orientation Training** - All Plant personnel, visitors, and contractors must attend a Plant overview orientation prior to obtaining permission to enter the Plant. A refresher course on this training is required annually for all persons. This training also complies with the requirements of the Targa Safety Standards Manual.

**Respirator Training and Mask Fit Testing** - All Plant personnel will receive annual training for proper selection and operation of respirators, per OSHA regulations and standards.

**Hydrogen Sulfide and Sulfur Dioxide Training** – All Plant personnel receive annual refresher training on hydrogen sulfide and sulfur dioxide, which is conducted by the Targa Training Group. If an individual is unable to attend, they may be required to attend a third party training session.

**Fire Extinguishers** - All Plant personnel are trained annually on fire extinguisher selection and use.

**Hazard Communication** - All Plant personnel are trained annually on Hazard Communication and SARA Title III Right-to-Know information. The annual training includes, at a minimum, a review of material safety data sheets (SDS) for those materials that are present at the Plant and labeling.

**Personal Protective Equipment (PPE)** - All Plant personnel are trained annually on the Targa requirements for personal protective equipment (PPE). The training includes, at a minimum, a review of all the types and levels of personal protective equipment and how to select the correct equipment for the task.

## **6.2 EMERGENCY RESPONSE DRILLS**

A critical portion of this plan is the emergency procedures and preparedness. To ensure the most effective implementation of these procedures, pre-emergency measures are taken to maintain a state of preparedness. The Plant conducts emergency drills. Multiple drills during the year may be scheduled at the discretion of the Area Manager or Public Emergency Response Agencies.



These emergency drills are designed to exercise this Plan. Area Public Emergency Response Agencies (Appendix F) are notified and invited to participate in the drills. The drills will also include briefing of public officials on Saunders facility operations.

Drill training will be documented per a documentation form as in Appendix H and those records will be maintained at the Plant. The documentation shall include at a minimum the following:

- Description or scope of the drill, including date and time;
- Attendees and Participant to the drill;
- Summary of activities and responses; and
- Post drill de-briefs and reviews to determine effectiveness and follow up to correct any deficiencies and/or ways to improve the response procedures.
- Surveillance and preventative maintenance to minimize the possibility of an accidental release of gas.

### **6.3 RESPONSIBILITY FOR CONFORMANCE WITH THE H<sub>2</sub>S PLAN**

It is the responsibility of all personnel on-site to follow the safety and emergency procedures outlined in the Hydrogen Sulfide Contingency Plan (the H<sub>2</sub>S Plan) as well as the following documents:

- Targa Midstream Safety & Health Manual;
- Targa Midstream, Saunders Plant Emergency Response and Oil Spill Contingency Plan; and
- Targa Midstream Environmental Policies and Programs.

### **6.4 REVISIONS TO THE PLAN**

The H<sub>2</sub>S Plan will be reviewed annually and revised as necessary to address changes to the plant facilities, operations, or training requirements, contact information and the public areas including roads, businesses, or residents potentially affected by the operations of the Plant, specifically those areas within the radii-of-exposure. If any revisions are made to the plan, redistribute the revised plan per Appendix A.

### **6.5 AVAILABILITY OF THE H<sub>2</sub>S PLAN**

The H<sub>2</sub>S Plan shall be available to all personnel responsible for implementation, regardless of their normal location assignment. A copy of the Plan will be maintained at the Plant in Plant Manager's office, Assembly Area 1 (Break Room), Control Room, all Plant Supervisors, and Field

Operator vehicles. See Appendix A for the H<sub>2</sub>S Distribution List, which lists all the additional entities that have been provided a copy of the H<sub>2</sub>S Plan.

## 6.6 EMERGENCY RESPONSE ORGANIZATION

The Plant uses the Incident Command System (ICS) for emergency response. The ICS structure used is based on the National Incident Management System (NIMS), and is consistent with the National Contingency Plan (NCP).

In the event of an accidental release that results in the activation of the H<sub>2</sub>S Plan (10 ppm or greater) The Plant Operator will be the On-Scene Incident Commander (IC). Under certain conditions, the Area Manager or New Mexico State Police responding to the emergency may elect to assume the position of IC or they may establish a Unified Command of which the Targa employees may be key members. The responsibility of the IC is to ensure control of the emergency incident.

## 6.7 CHARACTERISTICS OF H<sub>2</sub>S, SO<sub>2</sub> AND CARBON DIOXIDE

### 6.7.1 Hydrogen Sulfide (H<sub>2</sub>S)

#### Saunders Plant

The proposed inlet gas streams into the Plant will contain approximately 2,567 ppm (or 0.26 mole percent) of hydrogen sulfide based on data generated from the sampling of the inlet gas on August 16, 2017. The gas flow rate for the inlet to the plant is up to 47 mmcf/d.

Hydrogen sulfide is a colorless, toxic and flammable gas, and has the odor of rotten eggs. Hydrogen sulfide gas is heavier than air. Hydrogen sulfide presents a significant health hazard by paralyzing the respiratory system resulting in serious injury or death.

Hydrogen Sulfide Properties & Characteristics	
CAS No.	7783-06-4
Molecular Formula	H <sub>2</sub> S
Molecular Weight	34.082
TWA	10 ppm
STEL	15 ppm
IDLH	100 ppm
Specific Gravity (air = 1.0)	1.189
Boiling Point	-76.5°F
Freezing Point	-121.8°F
Vapor Pressure	396 psia
Auto Ignition Temperature	518°F

Lower Flammability Limit	4.3%
Upper Flammability Limit	46.0%
Stability	Stable
pH in Water	3
Corrosivity	Reacts with metal, plastics, tissues & nerves

Physical Effects of Hydrogen Sulfide		
Concentration		Physical Effect
ppm	%	
1	.00010	Can be smelled (rotten egg odor)
10	0.0010	Obvious & unpleasant odor; Permissible Exposure Limit; Safe for 8-hour exposure
15	0.0015	Short Term Exposure Limit (STEL); Safe for 15 minutes of exposure without respirator
50	0.0050	Loss of sense of smell in 15 minutes
100	0.0100	Immediately Dangerous to Life & Health (IDLH); Loss of sense of smell in 3-15 minutes; Stinging in eyes & throat; Altered breathing
200	0.0200	Kills smell rapidly; Stinging in eyes & throat
500	0.0500	Dizziness; Unconscious after short exposure; Need artificial respiration
700	0.0700	Unconscious quickly; death will result if not rescued promptly
1,000	0.1000	Instant unconsciousness; followed by death within minutes

### 6.7.2 Sulfur Dioxide (SO<sub>2</sub>)

Sulfur dioxide is produced as a by-product of H<sub>2</sub>S combustion. The waste gas stream consisting of hydrogen sulfide and carbon dioxide is routed to the plant acid gas flare during abnormal conditions when the acid gas injection equipment is out of service. Waste gas is routed to the acid gas flare during maintenance operations.

It is colorless, transparent, and is non-flammable, with a pungent odor associated with burning sulfur.

Sulfur dioxide is heavier than air, but will be picked up by a breeze and carried downwind at elevated temperatures. Sulfur dioxide can be extremely irritating to the eyes and mucous membranes of the upper respiratory tract.

Sulfur Dioxide Properties & Characteristics	
CAS No.	7446-09-5
Molecular Formula	SO <sub>2</sub>
Molecular Weight	64.07
TWA	2 ppm
STEL	5 ppm
IDLH	100 ppm
Specific Gravity (air = 1.0)	2.26
Boiling Point	14°F
Freezing Point	-103.9°F
Vapor Pressure	49.1 psia
Auto Ignition Temperature	N/A
Lower Flammability Limit	N/A
Upper Flammability Limit	N/A
Stability	Stable
Corrosivity	Could form an acid rain in aqueous solutions

Physical Effects of Sulfur Dioxide	
Concentration	Effect
1 ppm	Pungent odor, may cause respiratory changes
2 ppm	Permissible exposure limit; Safe for an 8 hour exposure
3-5 ppm	Pungent odor; normally a person can detect sulfur dioxide in this range
5 ppm	Short Term Exposure Limit (STEL); Safe for 15 minutes of exposure
12 ppm	Throat irritation, coughing, chest constriction, eyes tear and burn
100 ppm	Immediately Dangerous To Life & Health (IDLH)
150 ppm	So irritating that it can only be endured for a few minutes
500 ppm	Causes a sense of suffocation, even with first breath
1,000 ppm	Death may result unless rescued promptly.

### 6.7.3 Carbon Dioxide

The current inlet gas streams to the Plant contain approximately 2.63% carbon dioxide based on an inlet sample collected on August 17, 2017.

Carbon dioxide gas is colorless, odorless, and non-flammable. Carbon dioxide is heavier than air.

Carbon Dioxide Properties & Characteristics	
CAS No.	124-38-9
Molecular Formula	CO <sub>2</sub>
Molecular Weight	44.010
TWA	5,000 ppm
STEL	30,000 ppm
IDLH	40,000 ppm
Specific Gravity (air = 1.0)	1.5197
Boiling Point	-109.12°F
Freezing Point	-69.81°F
Vapor Pressure	830 psia
Auto Ignition Temperature	N/A
Lower Flammability Limit	N/A
Upper Flammability Limit	N/A
Stability	Stable
pH in saturated solution	3.7
Corrosivity	dry gas is relatively inert & not corrosive; can be corrosive to mild steels in aqueous solutions

	Physical Effects of Carbon Dioxide	
Concentration	Concentration	Effect
1.0 %	10,000 ppm	Breathing rate increases slightly
2.0 %	20,000 ppm	Breathing rate increases to 50% above normal level. Prolonged exposure can cause headache, tiredness
3.0 %	30,000 ppm	Breathing rate increases to twice normal rate and becomes labored. Weak narcotic effect. Impaired hearing, headache, increased blood pressure and pulse rate
4 – 5 %	40,000 – 50,000 ppm	Breathing increases to approximately four times normal rate, symptoms of intoxication become evident, and slight choking may be felt
5 – 10 %	50,000 – 100,000	Characteristic sharp odor noticeable. Very labored breathing, headache, visual impairment, and ringing in the ears. Judgment may be impaired, followed within minutes by loss of consciousness
10 – 100 %	100,000 – 1,000,000 ppm	Unconsciousness occurs more rapidly above 10% level. Prolonged exposure to high concentrations may eventually result in death from asphyxiation

## **7. PUBLIC AWARENESS AND COMMUNICATION**

Public awareness and communication is a primary function of the H<sub>2</sub>S Plan. The Company has compiled a list of contacts that are to be notified at various phases during the activation of the Plan. Refer to the lists in Appendix F.

### **7.1 MEDIA**

At no time shall any representative from the media be allowed any closer to the facility than the designated safe (by monitoring) Assembly Areas 2.

If possible assemble all Media in a group in a safe area away from the emergency so Corporate Communications (Houston) can issue a statement.

All media inquiries should be directed to Corporate Communications in Houston. The IC or their designee will provide Corporate Communications with periodic updates and will take their direction with regard to any onsite communication with the media.

### **7.2 PUBLIC AREAS, BUSINESSES, AND RESIDENTS**

There are no Public areas, businesses or parties within the 100 and 500 ppm ROE's. The contact information for local and state agencies is contained in Appendix F. The IC is responsible for all required notifications.

19.15.11.7.I NMAC "Public area" means a building or structure that is not associated with the well, facility or operation for which the radius of exposure is being calculated and that is used as a dwelling, office, place of business, church, school, hospital or government building, or a portion of a park, city, town, village or designated school bus stop or other similar area where members of the public may reasonably be expected to be present.

Contact notification will include:

- The nature and extent of the release/emergency at the facility and recommendations for protective actions, such as evacuation or shelter-in-place;
- Any other event specific information that is necessary to protect the public; and
- Updates as to the status of the release and continued safety measures to be taken, including but not limited to when to evacuate and/or when it is safe to return to the area. A safe return would be directed by the Incident Commander after alarms have ceased and on ambient air condition sampling of less than 10 ppm.

### **7.3 PUBLIC ROADS**

Depending on the level of response, roadblocks will be established pursuant to Section 1 Flow Charts and Appendix D locations.

19.15.11.7.I NMAC "Public road" means a federal, state, municipal or county road or highway. As Identified in Appendix C, State Road 457 falls into the 100 PPM ROE.



## **Appendix A**

## **H2S Plan Distribution List**

New Mexico Oil & Gas Conservation Division – Santa Fe, New Mexico

New Mexico Oil & Gas Conservation Division – Hobbs, New Mexico

New Mexico State Police

Lovington Fire Department

Lea County Local Emergency Planning Committee

Lea County Sheriff Department

Saunders Gas Plant Manager and Supervisors

Targa Saunders Plant Control Room, Assembly Area 1, Field Operator Vehicles

Targa Midstream Office (Midland, TX)

The formulas for calculating the ROEs for the Saunders Plant were calculated in accordance with the rulings as specified by the New Mexico Administrative Code Pasquill-Gifford Equation:

**500-ppm RADIUS OF EXPOSURE CALCULATION**

$$X = [(0.4546)(\text{hydrogen sulfide conc.})^{(0.6258)}(Q)]$$

**100-ppm RADIUS OF EXPOSURE CALCULATION**

$$X = [(1.589)(\text{hydrogen sulfide conc.})^{(0.6258)}(Q)]$$

Where:

X = Radius of exposure in feet

Hydrogen Sulfide Concentration = Decimal equivalent of mole or volume fraction of hydrogen sulfide in the gaseous mixture

Q = Escape rate expressed in cubic feet per day (corrected for standard conditions of 14.73 psi absolute and 60 degrees Fahrenheit)

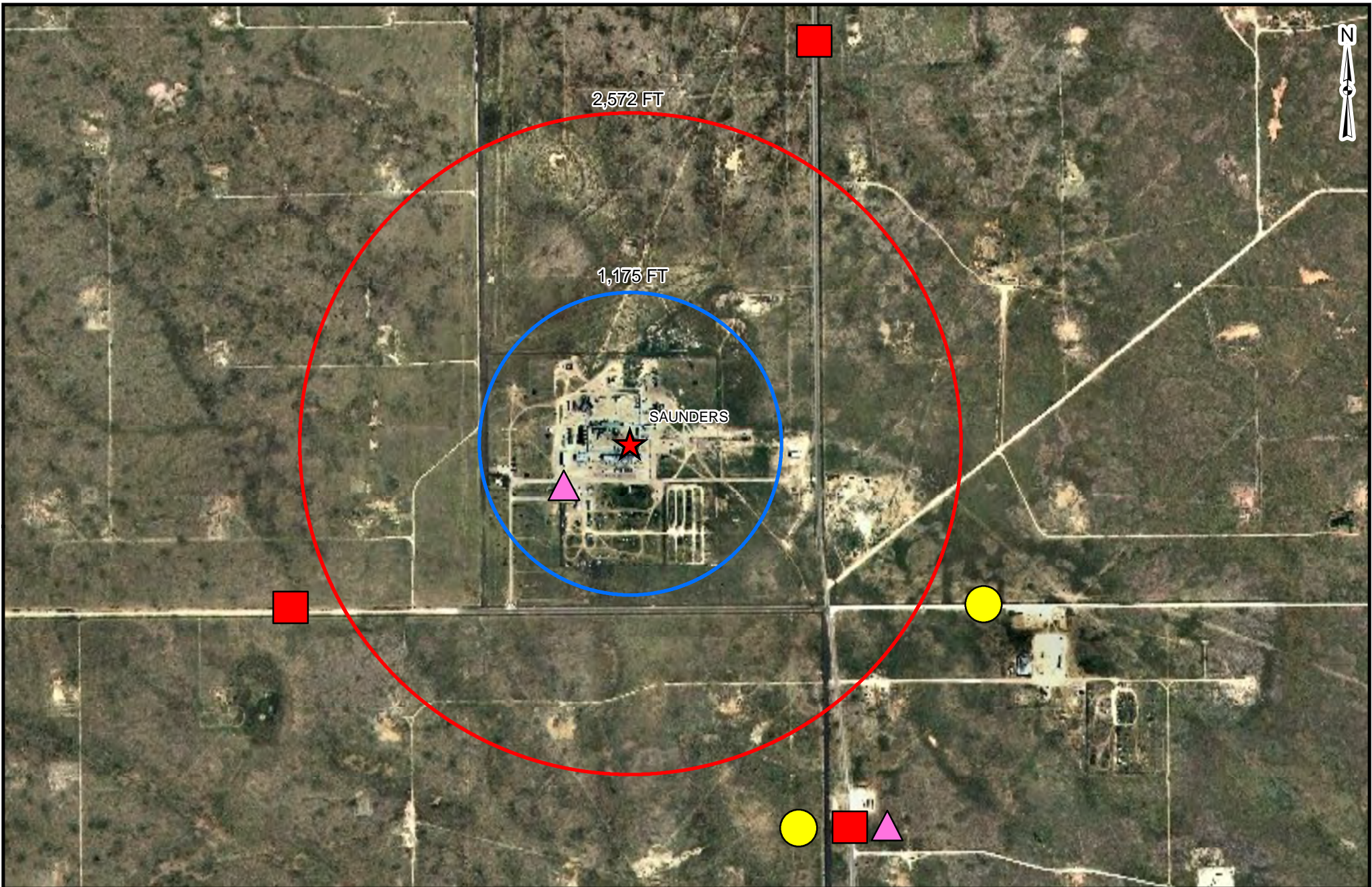
- For existing facilities or operations, the escape rate (Q) is the maximum daily rate of the gaseous mixture produced or handled or the best estimate thereof.








o o h -

The volume used for the ROE calculation is 47 mmcf/d as the inlet to the Plant with a hydrogen sulfide concentration of 3770 ppm:

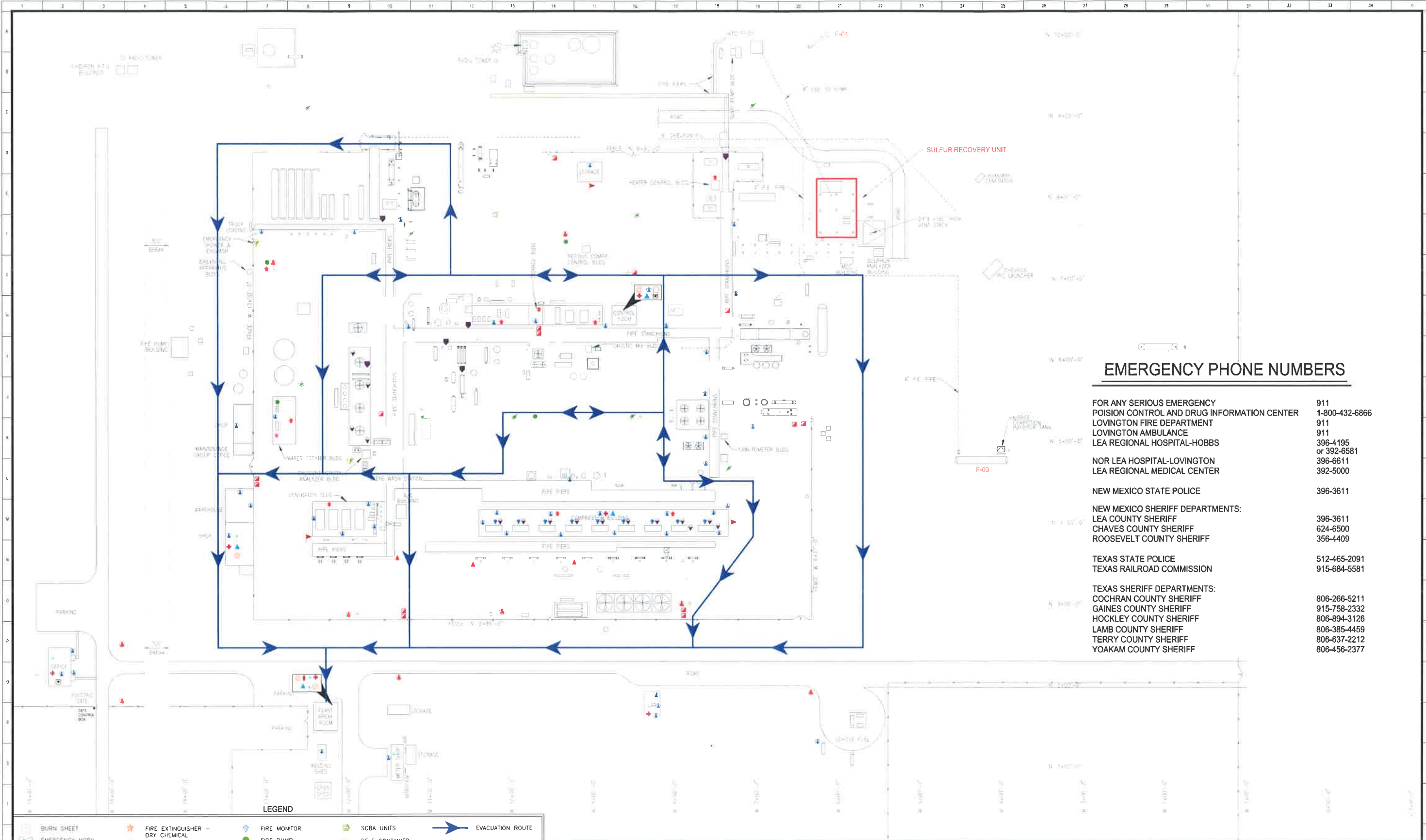
Using flow rate Q = 47 mmcf/d and  
H<sub>2</sub>S concentration = 2,567 ppm

<b>500 ppm ROE – public road</b>	<b>1,175 feet</b>
<b>100 ppm ROE – public area</b>	<b>2,572 feet</b>



LEGEND		GRAPHIC SCALE		SCALE: 1"=1000'	DATE	 <b>TARGA</b>		PROJECT NAME
	RECOMMENDED EMERGENCY RESPONDER ROAD BLOCK		-500 PPM ROE = 1175 FT	DWN BY: JGU	9/23/14			SUH00A1
	TARGA EMERGENCY RESPONDER ROAD BLOCK		-100 PPM ROE = 2,572 FT	CHKD BY:				DRAWING NUMBER
	ASSEMBLY AREA		PLANT	FINAL CK:				146-3200-A1
				ENG:				REVISION
				APPRV:		SAUNDERS PLANT		1
				APPRV:				
				PLANT NAME		SAUNDERS PLANT H2S RADIUS OF EXPOSURE		





EMERGENCY PHONE NUMBERS

- FOR ANY SERIOUS EMERGENCY  
POISON CONTROL AND DRUG INFORMATION CENTER  
LOVINGTON FIRE DEPARTMENT  
LOVINGTON AMBULANCE  
LEA REGIONAL HOSPITAL-HOBBS  
NOR LEA HOSPITAL-LOVINGTON  
LEA REGIONAL MEDICAL CENTER  
  
NEW MEXICO STATE POLICE  
  
NEW MEXICO SHERIFF DEPARTMENTS:  
LEA COUNTY SHERIFF  
CHAVES COUNTY SHERIFF  
ROOSEVELT COUNTY SHERIFF  
  
TEXAS STATE POLICE  
TEXAS RAILROAD COMMISSION  
  
TEXAS SHERIFF DEPARTMENTS:  
COCHRAN COUNTY SHERIFF  
GAINES COUNTY SHERIFF  
HOCKLEY COUNTY SHERIFF  
LAMB COUNTY SHERIFF  
TERRY COUNTY SHERIFF  
YOAKAM COUNTY SHERIFF
- 911  
1-800-432-6866  
911  
911  
396-4195  
or 392-6581  
396-6611  
392-5000  
  
396-3611  
  
396-3611  
624-6500  
356-4409  
  
512-465-2091  
915-684-5581  
  
806-266-5211  
915-758-2332  
806-894-3126  
806-385-4459  
806-637-2212  
806-456-2377

LEGEND

- BURN SHEET

EMERGENCY HORN

EMERGENCY OXYGEN

ESD STATION

EYEWASH

FIRE CONTROL PANEL

FIRE EQUIPMENT

FIRE EXTINGUISHER - CO2

FIRE EXTINGUISHER - H2O
- FIRE EXTINGUISHER - DRY CHEMICAL

FIRE EXTINGUISHER - HALON 1211

FIRE EYE

FIRE HOSE CART

FIRE HOUSE/FIRE HYDRANT

FIRE HYDRANT CONNECTION

FIRE HYDRANT WITH MONITOR
- FIRE MONITOR

FIRE PUMP

FIRE SUIT

FIREWATER BLOCK VALVE

FIRST AID KITS

FIXED HOSE REEL

GAS DETECTOR

WHEEL UNIT

FIRE EXTINGUISHERS DRY CHEMICAL
- SCBA UNITS

SELF CONTAINED BREATHING APPARATUS

SHOWER & EYEWASH

SHOWER

WARNING SIGN

WATER JEL FIRE BLANKET

WATER BREAK ROOM

STORAGE

TRUCKS

WATER TOWER

WATER TANK

WATER TOWER
- EVACUATION ROUTE

OR ENTRANCE & EXITS

EVACUATION AREA

WIND SOCK

REFERENCE DWGS	REV	DESCRIPTION	DWN	CHKD	DATE	REV	DESCRIPTION	DWN	CHKD	DATE	SCALE: 1"=50'-0"	DATE
											DWN BY: FRD	9/25/13
											CHKD BY:	
											FINAL CK:	
						1	REVISED - PER C. KLEIN	FRD	TRA	2/26/14	ENGR:	
						0	H2S ROUTES UPDATED	FRD	CDK	9/25/13	APPRV:	
This drawing is owned by a TARGA Resources, Inc. operating subsidiary and is loaned solely for confidential use. Recipient promises and agrees to return this drawing upon request and agrees that it shall not be reproduced, copied, loaned or otherwise disposed of, nor used for any purpose other than that for which it is furnished without express written consent. NO REPRESENTATION OR WARRANTY IS MADE REGARDING THE ACCURACY OF THIS DRAWING IN ANY PARTICULAR.												PLANT NAME: SAUNDERS GAS PLANT LEA CO., NM
PREPARED BY: PROJECT NUMBER:												



DRAWING NUMBER	146-100-E12A
CAD FILE NAME	SU100E12A
REVISION	

PLOT PLAN  
H2S CONTINGENCY PLAN  
WITH EVACUATION ROUTES

## **Appendix E**

## **Targa Notification List**

### **TARGA SAUNDERS NOTIFICATION LIST**

#### **COMPANY PERSONNEL**

Call the following persons in the order listed until one is notified of the emergency:

#### **Area Management**

##### *Saunders Plant*

Randy Duncan, Saunders Plant Manager

Office: (575) 396-3221, ext. 31

Home: (575) 396-3744

Mobile: (575) 631-7065

Alternate:

Frank Brainard, Saunders Plant Supervisor

Office: (575) 396-3221, ext. 27

Home: (575) 631-0420

Mobile: (575) 631-0420

Alternate:

Chuck Tolsma, Field Supervisor

Mobile: (575) 631--5424

Home: (575) 631-6026

Alternate:

Ralph England, Construction Supervisor

Office: (575) 396-3221, ext. 224

Home: (575) 760-3407

Mobile: (575) 441-4653

Alternate:

Chris Price, Eunice Plant Area Manger (Eunice, NM)

Office: (575) 394-2534, Ext. 226

Home: (575) 602-6005

Mobile: (575) 602-6005

Alternate:

Jimmy Oxford, Vice President, Operations

Office: (940) 220-2493

Home: (940) 627-6455

Mobile: (940) 577-1061

### **ES&H Group**

Cal Wrangham, ES&H Manager  
Office: (432) 688-0542 Midland, TX  
Mobile: (432) 425-7072

Cindy Klein, ES&H Supervisor  
Office: (575) 396-3221, ext. 238  
Home: (575) 398-6670  
Mobile: (575) 631-7093

Rebecca Woodell, ES&H Specialist  
Office: (575) 394-2534, ext. 239  
Home: (575) 394-2280  
Mobile: (575) 631-7085

### **Region Manager**

Francis Foret, Sr. Vice President, Operations  
Office: (713) 584-1138 Houston, TX

### **Field Operator**

Alfredo Corral  
Mobile: (575) 631-1432  
Home: (575) 396-2960

### **Call company support personnel in Houston, TX, as needed:**

Jessica Keiser, Sr. Vice President  
Office: (713) 584-1084  
Cell Phone: (713) 818-8209

Corporate Security  
Weldon Green  
Office: (713) 584-1301  
Cell Phone: (281) 802-5351

## *Emergency Responder List*

**Call 911**

**Lovington Fire Dept.                      575-396-7318**

Hobbs – Ambulance 575-397-9265

Eunice – Fire Dept. 575-394-3258

Lovington - Ambulance 575-396-2811

Environmental Department – Air Quality Bureau, Santa Fe 505-827-1494

New Mexico Public Regulation Commission Office  
of Public Safety (Pipeline Release) 505-476-0253/505-946-8314

District I  
1625 N. French Dr., Hobbs, NM 88240  
District II  
811 S. First St., Artesia, NM 88210  
District III  
1000 Rio Brazos Road, Aztec, NM 87410  
District IV  
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico  
Energy Minerals and Natural Resources

Oil Conservation Division  
1220 South St. Francis Dr.  
Santa Fe, NM 87505

Form C-141  
Revised August 8, 2011

Submit 1 Copy to appropriate District Office in  
accordance with 19.15.29 NMAC.

## Release Notification and Corrective Action

### OPERATOR

☐ Initial Report ☐ Final Report

Name of Company	Contact	
Address	Telephone No.	
Facility Name	Facility Type	
Surface Owner	Mineral Owner	API No.

### LOCATION OF RELEASE

Unit Letter	Section	Township	Range	Feet from the	North/South Line	Feet from the	East/West Line	County
-------------	---------	----------	-------	---------------	------------------	---------------	----------------	--------

Latitude \_\_\_\_\_ Longitude \_\_\_\_\_

### NATURE OF RELEASE

Type of Release	Volume of Release	Volume Recovered
Source of Release	Date and Hour of Occurrence	Date and Hour of Discovery
Was Immediate Notice Given? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Not Required	If YES, To Whom?	
By Whom?	Date and Hour	
Was a Watercourse Reached? <input type="checkbox"/> Yes <input type="checkbox"/> No	If YES, Volume Impacting the Watercourse.	

If a Watercourse was Impacted, Describe Fully.\*

Describe Cause of Problem and Remedial Action Taken.\*

Describe Area Affected and Cleanup Action Taken.\*

I hereby certify that the information given above is true and complete to the best of my knowledge and understand that pursuant to NMOCD rules and regulations all operators are required to report and/or file certain release notifications and perform corrective actions for releases which may endanger public health or the environment. The acceptance of a C-141 report by the NMOCD marked as "Final Report" does not relieve the operator of liability should their operations have failed to adequately investigate and remediate contamination that pose a threat to ground water, surface water, human health or the environment. In addition, NMOCD acceptance of a C-141 report does not relieve the operator of responsibility for compliance with any other federal, state, or local laws and/or regulations.

Signature:		<u>OIL CONSERVATION DIVISION</u>			
		Approved by Environmental Specialist:			
Printed Name:		Approval Date:		Expiration Date:	
Title:		Conditions of Approval:		Attached <input type="checkbox"/>	
E-mail Address:					
Date:		Phone:			

\* Attach Additional Sheets If Necessary



TRAINING DOCUMENTATION FORM

COURSE TITLE \_\_\_\_\_ VIDEO \_\_\_\_\_ DATE \_\_\_\_\_

CLASS LENGTH (HRS) \_\_\_\_\_ CLASS LOCATION \_\_\_\_\_ TRAINERS \_\_\_\_\_

VENDOR TRAINING: COMPANY \_\_\_\_\_ ADDRESS \_\_\_\_\_ PHONE NO. \_\_\_\_\_

Grade Pass/Fail	Signature	Print Name	Social Security No. (Last 4 Numbers)	Job Title	Location
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