

BW – 28

**PERMIT
APPLICATIONS,
RENEWALS,
& MODS**

2018

Chavez, Carl J, EMNRD

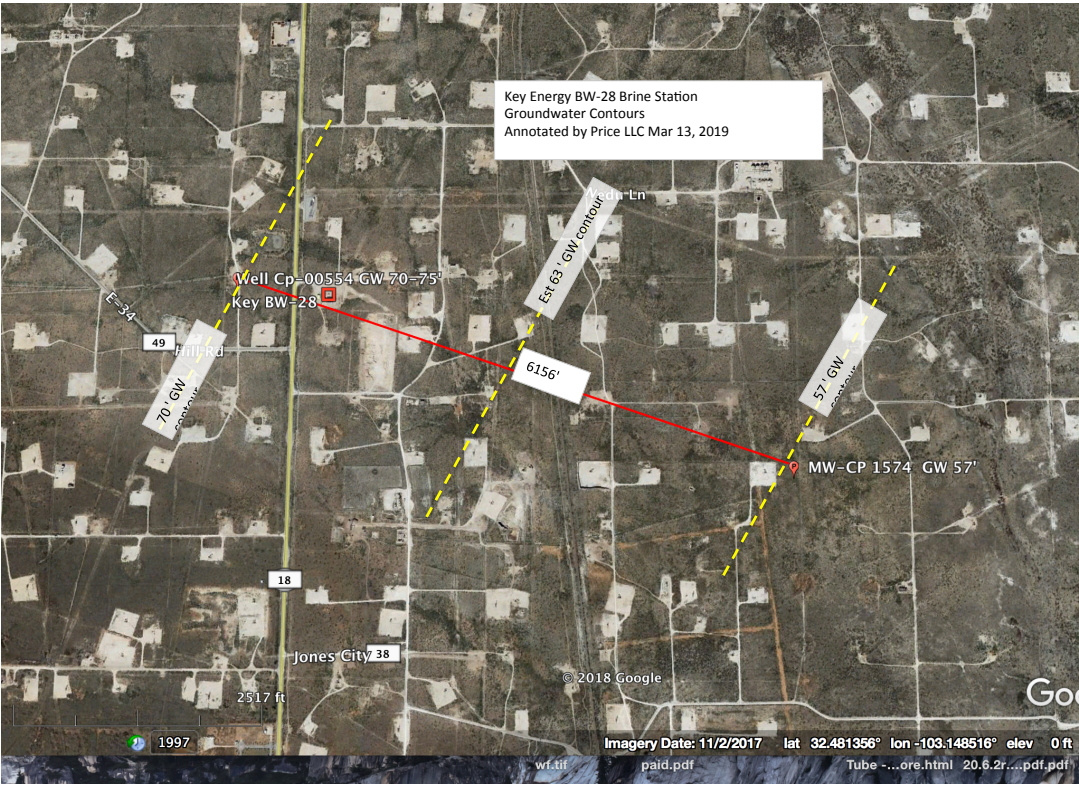
From: Wayne Price <wayneprice@q.com>
Sent: Wednesday, March 13, 2019 10:38 AM
To: Chavez, Carl J, EMNRD; Sticker, Maury; Jill Best
Cc: Wayne Price; Griswold, Jim, EMNRD
Subject: [EXT] GW contours
Attachments: Key GW Contours.xlsx.pdf; ATT00001.htm; Draft Key BW-28 2018 Public Notice Display Ad.pdf; ATT00002.htm

Dear Carl,

I found another well located 6156 ft SE of the Brine Station. Please find attached an annotated map showing the up-gradient well and down-gradient well in respect to the Key Brine Station.
This also demonstrates that our original 50-70 ft estimates reflects the GW depth in this area.

Key Energy BW-28 Brine Station
Groundwater Contours
Annotated by Price LLC Mar 13, 2019





Submit 1 Copy To Appropriate District Office
District I – (575) 393-6161
1625 N. French Dr., Hobbs, NM 88240
District II – (575) 748-1283
811 S. First St., Artesia, NM 88210
District III – (505) 334-6178
1000 Rio Brazos Rd., Aztec, NM 87410
District IV – (505) 476-3460
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources

Form C-103
Revised July 18, 2013

OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS004
7. Lease Name or Unit Agreement Name State #1
8. Well Number #1
9. OGRID Number 19797
10. Pool name or Wildcat BSW-Salado Salt 96173

SUNDRY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)	
1. Type of Well: Oil Well <input type="checkbox"/> Gas Well <input checked="" type="checkbox"/> Other Brine Well BW-028	
2. Name of Operator Key Energy Services LLC	
3. Address of Operator 1301 McKinney St. Suite 1800, Houston, TX, 77010	
4. Well Location Unit Letter_E: __1340 feet from the N line and 330 feet from the W line Section 15 Township 21s Range 37e NMPM County Lea	
11. Elevation (Show whether DR, RKB, RT, GR, etc.) on file	

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:		SUBSEQUENT REPORT OF:	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	P AND A <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	MULTIPLE COMPL <input type="checkbox"/>	CASING/CEMENT JOB <input type="checkbox"/>	
DOWNHOLE COMMINGLE <input type="checkbox"/>			
CLOSED-LOOP SYSTEM <input type="checkbox"/>			
OTHER: <input type="checkbox"/>		OTHER: Completion schematic <input checked="" type="checkbox"/>	

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 19.15.7.14 NMAC. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

Completion Well Bore Schematic- Attached for records

Spud Date: Rig Release Date:

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE W Price TITLE Consultant for Key Energy DATE Mar 14, 2019

Type or print name Wayne Price-Price LLC E-mail address: wayneprice@Q.com PHONE: 505-715-2809

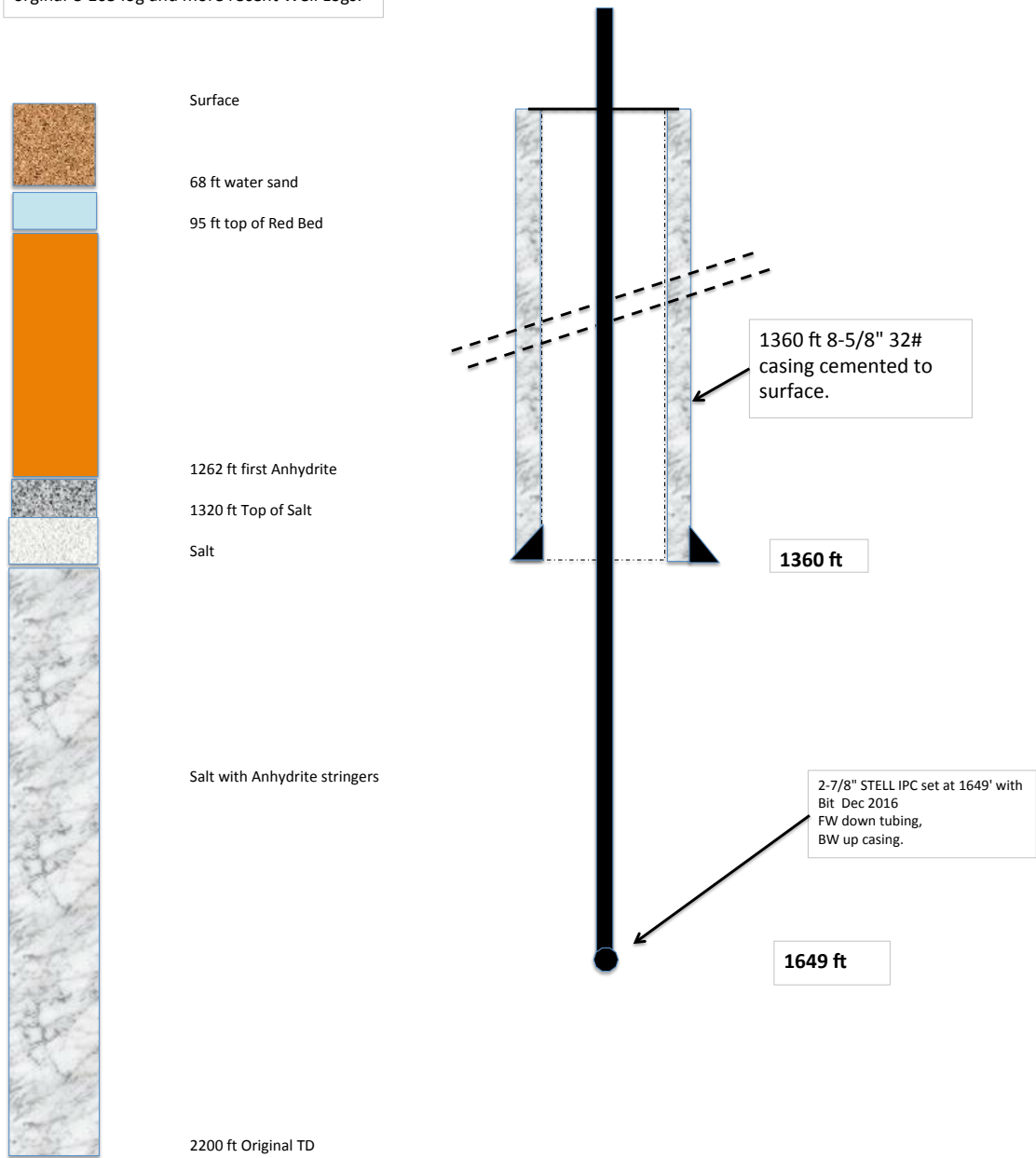
For State Use Only

APPROVED BY: _____ TITLE _____ DATE _____

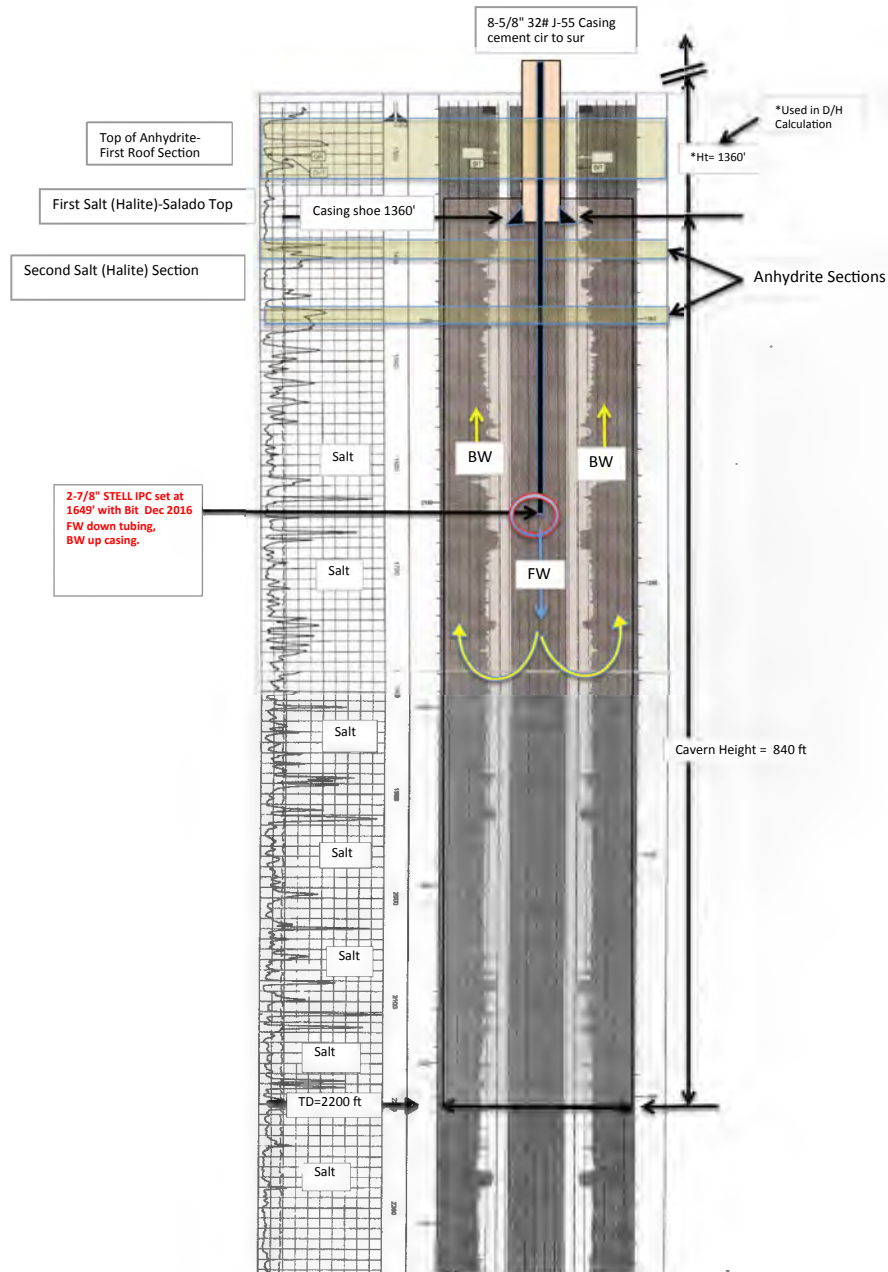
Conditions of Approval (if any):

Key Energy Class III State No. 001 State Brine well (API# 30-025-33547) configured as of 12-29-2016 with estimated formation Tops.

Estimated Formation Tops updated using original C-105 log and more recent Well Logs.



Key BW-28 Cavern Superimposed on the Apache
 NEDU 544D well Log Located 600 ft west of Brine Well.
 BW-28 orginally Completed w 2074' of 2-7/8" FG Tubing Aug 96.
 Last Completed w 2-7/8" STELL IPC set at 1649' with Bit Dec 2016.
 Last Radius Calculation = 159 ft. D/ht = .24
 Annotated by Price LLC March 12, 2019



Cash Remittance Report (CRR)

Appendix 8-14 revised 11/27/01

Energy, Minerals & Natural Resources Department CASH REMITTANCE REPORT (CRR)

Location Name ①

Location Code ②

OCD-Environment BW-28

0740



Today's Date: 06 04 ③ 20 18
MONTH DAY YEAR

Collection Period: MM / DD / YYYY through MM / DD / YYYY ④

Cost Center ⑤	Revenue Code ⑤	Receipt Amount ⑦	Collected Amount ⑧
0740		100.00	

Total =====> \$ 100.00 ⑨ \$ ⑩

Over/Short Amount \$ ⑪

CRR Deposit Amount \$ ⑫

Print Name: Lorraine DeVargas ⑬ Signature: Lorraine DeVargas ⑬

Print Name: _____ ⑬ Signature: _____ ⑬

Distribution: White and Yellow copy to Accounts Receivable-ASD.
Pink copy retained at CRR submitting location.

Official Use Only

Completed by the Accounts Receivable

Date Received: _____ ①

Notes: _____ ②

Amount Received: _____ ③

State Treasurer Deposit Number: _____ ④

Verified by: _____ ⑥

Deposit Date: _____ ⑤

EMNRDCRR Revised 4/01

[illegible]

**ACKNOWLEDGEMENT OF RECEIPT
OF CHECK/CASH**

I hereby acknowledge receipt of Check No. 1655 dated 05/31/2018
or cash received on 06/04/2018 in the amount of \$ 100⁰⁰
from Price LLC
for filing fee

Submitted by: Carl Chavez Date: 06/04/2018

Submitted to ASD by: Lorraine DeVargas Date: 06/04/2018

Received in ASD by: _____ Date: _____

Filing Fee ~~*~~ New Facility: _____ Renewal: _____

Modification _____ Other _____

Organization Code 521.07 Applicable FY 118

To be deposited in the Water Quality Management Fund.

Full Payment _____ or Annual Increment _____

Submit 1 Copy To Appropriate District Office
District I - (575) 393-6161
1625 N. French Dr., Hobbs, NM 88240
District II - (575) 748-1283
811 S. First St., Artesia, NM 88210
District III - (505) 334-6178
1000 Rio Brazos Rd., Aztec, NM 87410
District IV - (505) 476-3460
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources

OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-103
Revised July 18, 2013

WELL API NO. 30-025-33547	
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>	
6. State Oil & Gas Lease No. 28411	
7. Lease Name or Unit Agreement Name State S	
8. Well Number 001	
9. OGRID Number	
10. Pool name or Wildcat	
SUNDY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE 'APPLICATION FOR PERMIT' (FORM C-101) FOR SUCH PROPOSALS.)	
1. Type of Well: Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other <input type="checkbox"/>	
2. Name of Operator Key Energy Services, LLC.	
3. Address of Operator 1301 McKinney St., Ste. 1800, Houston, TX. 77010	
4. Well Location Unit Letter E : 1340 feet from the North line and 330 feet from the West line Section 15 Township 21S Range 37E NMPM County Lea	
11. Elevation (Show whether DR, RKB, RT, GR, etc.) GL Elevation 3458	

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:		SUBSEQUENT REPORT OF:	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input checked="" type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	P AND A <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	MULTIPLE COMPL. <input type="checkbox"/>	CASING/CEMENT JOB <input type="checkbox"/>	
DOWNHOLE COMMINGLE <input type="checkbox"/>			
CLOSED-LOOP SYSTEM <input type="checkbox"/>			
OTHER: <input type="checkbox"/>		OTHER: Casing MIT <input checked="" type="checkbox"/>	

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 19.15.7.14 NMAC. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

OCD requested formation test, Key began to pressure up cavern on or about November 28, of 2016. Pressure would not exceed 280 psi on casing. 12/2 OCD Fortner indicated cavern lost pressure overnight 280 psi to 240 psi. Failed Test. 12/15/16 OCD orders well to be shut-in and a Casing MIT test to be run. 12/19 Key rigs up to run Casing MIT. OCD requires packer to be set within 50' of shoe. Key encountered downhole issues, had to RUPW and drill out. Passed test on 12/27 520 psg on chart. Chart attached. Key has typical issues re-entering an older well and completed on 12/29/16 with tubing and bit set at approximately 1649'. Put well back on production.

Attachments: Workover log, pressure test chart and OCD communication.

Spud Date:

12/19/16

Rig Release Date:

12/29/16

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE

Ken Houston

TITLE VP QHSE

DATE

Type or print name

KEN HOUSTON

E-mail address:

khouston@keyenergy.com

PHONE:

APPROVED BY:

Emily Chong

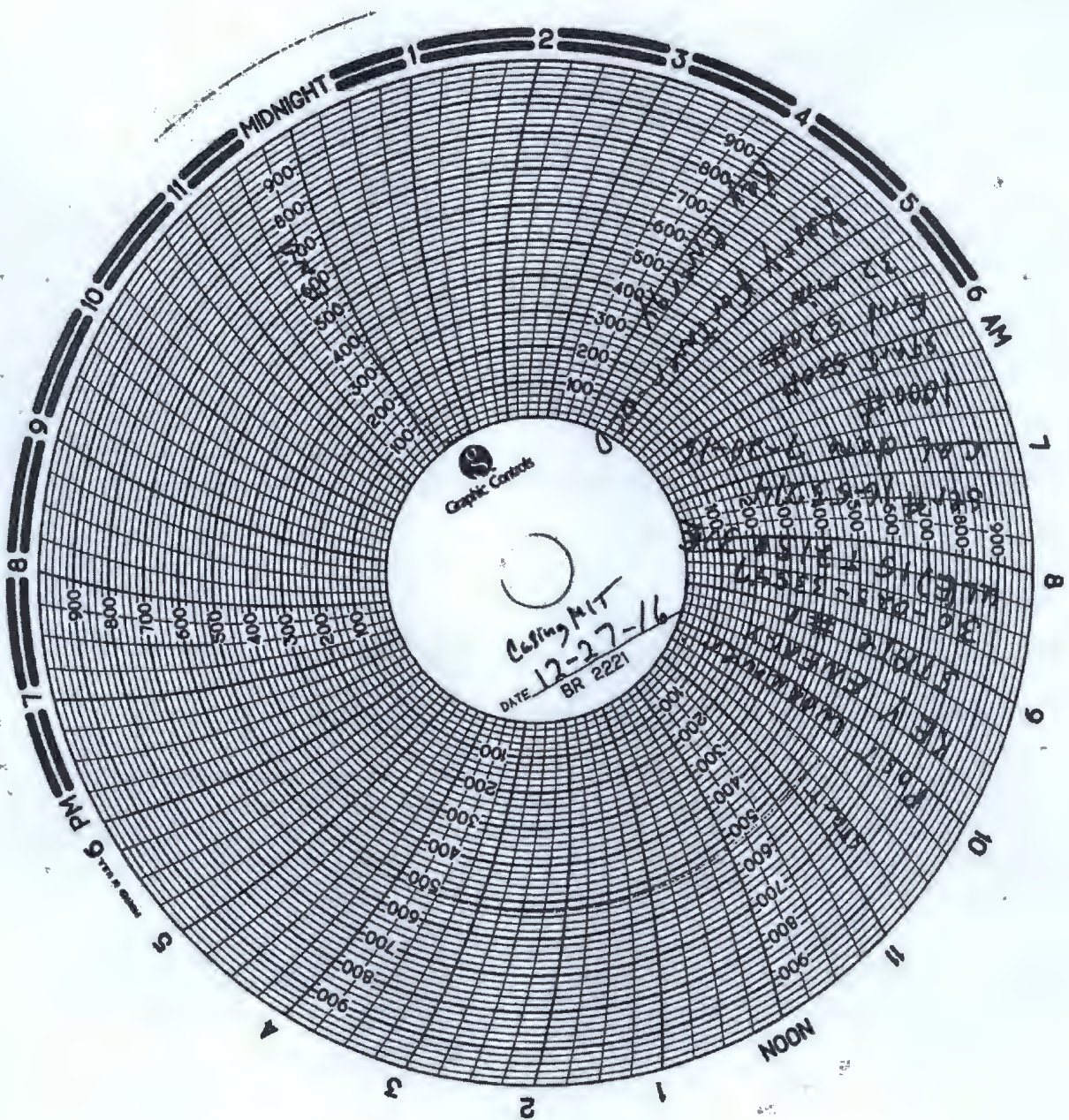
TITLE Environmental Engineer

DATE

4/4/2017

Conditions of Approval (if any):

State S MIT Dec 2016 and Re-entry.					
Attachment for C-103 API# 30-025-33547					
On behalf of Ken Energy, Price LLC reviewed the work tickets and the following is a description of work performed on the well and was also reviewed by the Key Hobbs Rig Yard Mr. Wayne Iseral.					
		JTs out and in	avg tub length	Est depth'	
"Dec 19, 2016	MIRU, install BOP, POH 53 Jts 2-7/8" Tubing	53 out	32.26'	1730'	
"Dec 20, 2016	Talley, PU Pkr, RIH with 41 Jts 2-7/8" Tubing set PKR @ 1258' RU pump truck- started MIT Test-BOP Leaked, correct leak, retest held; POH 40 Jts	41 in	30.68'		
		40 out		30.68'	
"Dec 21, 2016	PU BR-7.5" 10ft 2-7/8" mill string RIH with 43 Jts RU swivel clean to 1330'. RD swivel, POH 43 joints and lay down tubing, bit and mill string. PU pkr RIH 41 Jts; PKR would not go thru; POH.	43 in		1330'	
		43 out		0	
		41 in		1257'	
		41 out		0	
"Dec 22, 2016	PU string mill, RIH 43 Jts 2-7/8", Clean to 1320'; LD swivel, pull 4 Jts, SION.	43 in		1197'	
"Dec 23, 2016	RIH 4 Jts 2-7/8" RU Swivel, clean to 1330'; Lay dw swivel, POH 43 Jts-2-7/8", lay down string mill; PU packer RIH 41 Jts, set pkr at approx 3102'- PU Operator log probably transposed numbers, should have been 1302'. Pressure tested casing held. Special Note: Original C-103 OCT96 showed that 1344' of 8-5/8" casing was ran and cemented to surface. C 105 Oct 96 show 8-5/8" casing depth 1360'-	43 in		1330'	
		43 out		0	
		41 in		1257'-1312'	depending on pipe tally.
"Dec 27, 2016	Installed Chart, casing test pressure to 520# for 30 min, witness by KFortner OCD-Chart sent to OCD, Rel pkr POH 41 Jts, lay down pipe, PU Bit and RIH 45 Jts; Bit would not go thru; RU Swivel, bit still would not go thru; POH, wait on new bit, PU new bit RIH 45 Jts started cleaning, 30ft, pull 5 Jts out; SION	41 out		0	
		45 in		1380'	
		45 out		0	
		45 in		1430'	
		5 out		1298'	
"Dec 28, 2016	RIH with a total of 44 Jts and bit ;RU Swivel, clean hole down to 1710', total of 53 Jts back in Hole with bit. Cird hole, lay down Swivel; SION.	45		1380'	
		53		1710' with bit	
"Dec 29, 2016	Lay dw 2 Jts, ND BOP & Spool, N/WH, Tubing with bit at 1649'	51		1649 w Bit	



Chavez, Carl J, EMNRD

From: Chavez, Carl J, EMNRD
Sent: Wednesday, February 15, 2017 7:28 AM
To: 'Wayne Price'
Subject: RE: Key Brine Well

Wayne:

Yes, Key is in compliance. The charts should be behind recent C-103 Forms in the well file. Sometimes the records clerk is behind schedule in entering information. If you can't find the chart for BW-28, contact Lupe Sherman at (505) 476-3461.

-----Original Message-----

From: Wayne Price [mailto:wayneprice77@earthlink.net]
Sent: Tuesday, February 14, 2017 5:59 PM
To: Chavez, Carl J, EMNRD <CarlJ.Chavez@state.nm.us>
Cc: Wayne Price <wayneprice77@earthlink.net>
Subject: Re: Key Brine Well

Carl thanks for the precise documentation. I was looking in the well file and didn't see the chart, I will look again in both well file and permit file?

Thanks.

So, bottom line, they are Ok to produce brine, is that correct?

> On Feb 14, 2017, at 5:23 PM, Chavez, Carl J, EMNRD <CarlJ.Chavez@state.nm.us> wrote:

>

> Wayne:

>

> According to my notes:

>

> BW-28 (Key Energy Services, L.L.C. State Well #1 API# 30-025-33547):

>

> o Carl on 11/30 contacted Teresa Boone regarding the status of the MIT.

>

> o Carl on 12/1 responded to Maxey and Mark's call regarding lack of pressure buildup for cavern MIT. Since Monday, the Op. has been filling mature cavern with P on Weds. at 210 psi and on Thurs. 280 psi, but not building anymore today. Op. could have fractured cavern today? OCD Hobbs will see tomorrow if the pressure decreased overnight. If the MIT fails (+/- 1%), reschedule the MIT in 2 wks. to allow cavern to heal and reduce pressure to 250 psi. for test to see what happens. The MIT will likely be conducted on 12/2.

>

> o Carl on 12/2 received a call from Maxey B at ~8:45 am informing him that Mr. Kerry Fortner (OCD Hobbs) at (575) 399-3221 was on location for Cavern MIT and the well bled off pressure overnight from ~290 to 240 psi for start of MIT. Carl indicated to Kerry that the cavern fractured Thurs. at ~280 psi when pressure

stopped building. OCD needs to reschedule on a cavern MIT when the salt fracture heals. Waylon Jackson (Key) at (832) 846-2089 or e-mail: jjackson05@keyenergy.com called ~ 9 a.m., Key will run the MIT at 240 psi for their own knowledge, and reschedule the MIT. Since their std. operating pressure does not exceed 150 psi (well below OCD's MSIP or new recent calculation of 323 psi (w/o factor of safety)), OCD allowed Key to continue operating. Kerry agreed with the approach. It appears that the salt cavern fractures at ~ 280 psi.

>

> o Carl, Jim and Maxey communicated on 12/15 about the MIT schedule. Jim after discussion of the situation with Director Catanach, indicated the Director ordered the well to be shut-in immediately. Jim communicated to Key via telephone on same day that Key is to shut-in the brine well immediately and that he is to be e-mailed today that the well has been shut-in. Ken Houston (Key) at 713-757-5512 or E-mail: KHouston@keyenergy.com w/ copy to Jackson, Jerry <jjackson05@keyenergy.com>; Coligan, Maren <mcoligan@keyenergy.com>; Aqueron, Rene <raqueron@keyenergy.com> confirmed via e-mail on same date at 15:48 that the well was shut-in. Also, no water is being injected and no brine produced from the cavern. Key will resume contact with the area OCD office to provide notice prior to performing the casing MIT. Carl updated the admin. record.

>

> o Carl, Jim, Daniel and Phil responded to Mark Whitaker's (Hobbs DO) phone call at 15:35 regarding packer setting > than 100 ft. to casing shoe. Jim wants Key to get within 50 ft. of shoe because Rustler may contain fresh water or call back.

>

> o Carl received a phone msg. on 12/30 at 13:13 from Waylon Jackson (Key Energy Services) at 832-846-2089. He indicated in his phone msg. that the well had passed the casing MIT. Carl on 1/3 verified thru RBDMS that the Casing MIT was witnessed by Kerry Fortner and passed on 12/27/16. Director Catanach instructed Carl to allow the brine well to resume operations, but OCD was still assessing the pressure up problem from 12/2, and may require additional info./testing. Carl sent the communique to K Houston, J Jackson, and T Boone via e-mail with copy to OCD Hobbs. Carl updated the admin. record.

>

> o Carl on 1/10 received the C-103, original chart, and calibration sheet for the casing MIT completed on 12/27/16 from the operator. Carl checked with Jim on the final approval signature and any COAs based on circumstances associated with OCD's MIT requirements for the well. Jim called Mark Whitaker, Jim and Mark want a COA requiring an official Cavern MIT (pursuant to the Casing MIT pass on 12/27/16) for 4 hrs. with Chart (500 lb. Spring) to max test pressure of 200 psi, calibrated chart recorder (within past 90 days), calibrations sheet. Carl issued paperwork to Jerry Jackson of Key Energy Services, LLC on the same day. Carl updated the admin. record.

>

> o Carl on 2/7 received and reviewed the Cavern MIT performed on 2/2/17. The MIT passed at 223 psi start and end pressure. Carl signed C-103 Form approval and scanned chart with calibration sheet into the admin. record.

>

> Thank you.

>

> -----Original Message-----

> From: Wayne Price [mailto:wayneprice77@earthlink.net]

> Sent: Tuesday, February 14, 2017 9:01 AM

> To: Chavez, Carl J, EMNRD <CarlJ.Chavez@state.nm.us>

> Cc: Wayne Price <wayneprice77@earthlink.net>

> Subject: Key Brine Well

>

> Hi Carl,

>

> I am doing the Key annual report, can you ell me the status of the well MIT?

>
>
> Wayne Price-Price LLC
> wayneprice77@earthlink.net
> 505-715-2809
>

Wayne Price-Price LLC
wayneprice77@earthlink.net
505-715-2809

JUN 04 2018 AM 10:09

District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 S. First St., Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources Department
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Revised August 1, 2011
Submit Original
Plus 1 Copy
to Santa Fe
1 Copy to Appropriate
District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITIES

(Refer to the OCD Guidelines for assistance in completing the application)

New Renewal XX

I. Facility Name: Key State S Brine Station BW-28

II. Operator: Key Energy Services

Address: 1301 McKinney St. Suite 1800, Houston, TX 77010

Contact Person: Rick Graham-Environmental Director Phone: 713-651-4300

III. Location: SW/4 NW/4 Section 15 Township 21S Range 37E

Submit large scale topographic map showing exact location.

Per WQCC 20.6.2.3106.F and 20.6.2.5210.A IV-X ON File see 2013 application renewal

IV. Attach the name and address of the landowner of the facility site.-

V. Attach a description of the types and quantities of fluids at the facility.

VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities.

VII. Attach a description of underground facilities (i.e. brine extraction well).

VIII. Attach a contingency plan for reporting and clean-up of spills or releases.

IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.

X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.

XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: Rick Graham

Title: Environmental Director

Signature: 

Date: May 29, 2018

E-mail Address: rgraham01@keyenergy.com

Consultant: Wayne Price-Price LLC wayneprice@q.com

*\$100⁰⁰ SKINING fee
ATTACHED*

Public Notice Display Ad: (Hobbs, NM News Sun)

Legal notification for 3"x4" newspaper display add per Water Quality Control Commission Regulations 20.6.2.3.108.8.4 NMAC

Key Energy Services LLC, 1301 McKinney St. Suite 1800, Houston, TX 77010, Rick Graham Environmental Director, has filed a permit renewal application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. within one mile of the site.

The site is located on State Trust land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/L and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

Fresh water obtained from the City of Eunice, NM will be injected deep into the Salado salt formation at a depth ranging from 1300 to 1700 feet below the surface to produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's ¼ mile area of review, therefore no quality information is available at this time.

This facility will be designed and permitted to have no intentional water contaminants discharged to the surface or subsurface for the protection of possible groundwater. The system has concrete and synthetic liners to prevent any spills or leaks from reaching the ground surface.

If you have any questions or concerns please do not hesitate to contact Key Energy at the address above or you may contact Wayne Price 505-715-2809 or E-mail wayneprice@q.com. Key Energy welcomes your input.

The New Mexico Oil Conservation Division (OCD) will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to receive future notices. Interested persons may contact Jim Griswold, Oil Conservation Division (OCD) 505-476-3465 or by writing 1220 South Saint Francis, Santa Fe, New Mexico, 87505.

Para obtener mas informaci6n sobre esta solicitud en espanol, sirvase comunicarse par favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo Mexico), Oil Conservation Division (Depto. conservacton Del Petr6leo), 1220 South St. Francis Drive, Santa Fe, New Mexico {Contacto: Carl Chavez, 505-476-3490}

Public Notice Letter:

Legal notification to property owner(s) of the site per Water Quality Control Commission Regulations 20.6.2.3.108.8.3 NMAC

Certified Mail Return Receipt Requested:

Property Owner of Record: **New Mexico State Land Office**

Address: **310 Old Santa Fe Trail,**

City/County: **Santa Fe, NM 87501**

State: **NM 87501**

Public Notice:

Key Energy Services LLC, 1301 McKinney St. Suite 1800, Houston, TX, 77010, Rick Graham Environmental Director has filed a permit renewal application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. with-in one mile of the site.

The site is located on State Trust lands administered by the New Mexico State Land Office and operates under a state mineral lease #MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water.

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produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's ¼ mile area of review, therefore no quality information is available at this time.

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Para obtener mas informacion sobre esta solicitud en espanol, sirvase comunicarse par favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo Mexico), Oil Conservation Division (Depto. Conservacion Del Petrcleo), 1220 South St. Francis Drive, Santa Fe, New Mexico (Contacto: Mr. Carl Chavez, (505- 476-3490).

[illegible]

6/4/18	*	Price LHC	05/31/18	1655		100. ⁰⁰		
6/4/18	*	Llano Disposal	05/16/18	002093		1700. ⁰⁰		
TOTAL						1800. ⁰⁰		

REVENUE TRANSMITTAL SHEET					
Description	Fund	Dept.	Share Acct	Sub Acct	Amount
Liquid Waste	34000	Z3200	496402		
Water Recreation Facilities	40000	Z8501	496402		
Food Permit Fees	99100	Z2600	496402		
OTHER	34100	232900		2329029000	

Description	Fund	Dept.	Share Acct	Sub Acct	Amount
Liquid Waste	34000	Z3200	496402		
Water Recreation Facilities	40000	Z8501	496402		
Food Permit Fees	99100	Z2600	496402		
OTHER	34100	Z32900		2329029000	

BW-28

Key Energy/Eunice
State Brine Well #1

Permit Renewal
11/8/13

Section VII.A.6-11 Appendix:

Includes:

1. Fig.1-Map of the Permian Basins.
2. Stratigraphic Chart of the Permian System and the Central Basin Platform.
3. Well records of Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine.
4. Recent well bore completion schematic.
5. Verification of Bond Approval letter.

Section VII.A.6-11 Appendix:

Includes:

1. Fig.1-Map of the Permian Basins.
2. Stratigraphic Chart of the Permian System and the Central Basin Platform.
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4. Recent well bore completion schematic.
5. Verification of Bond Approval letter.

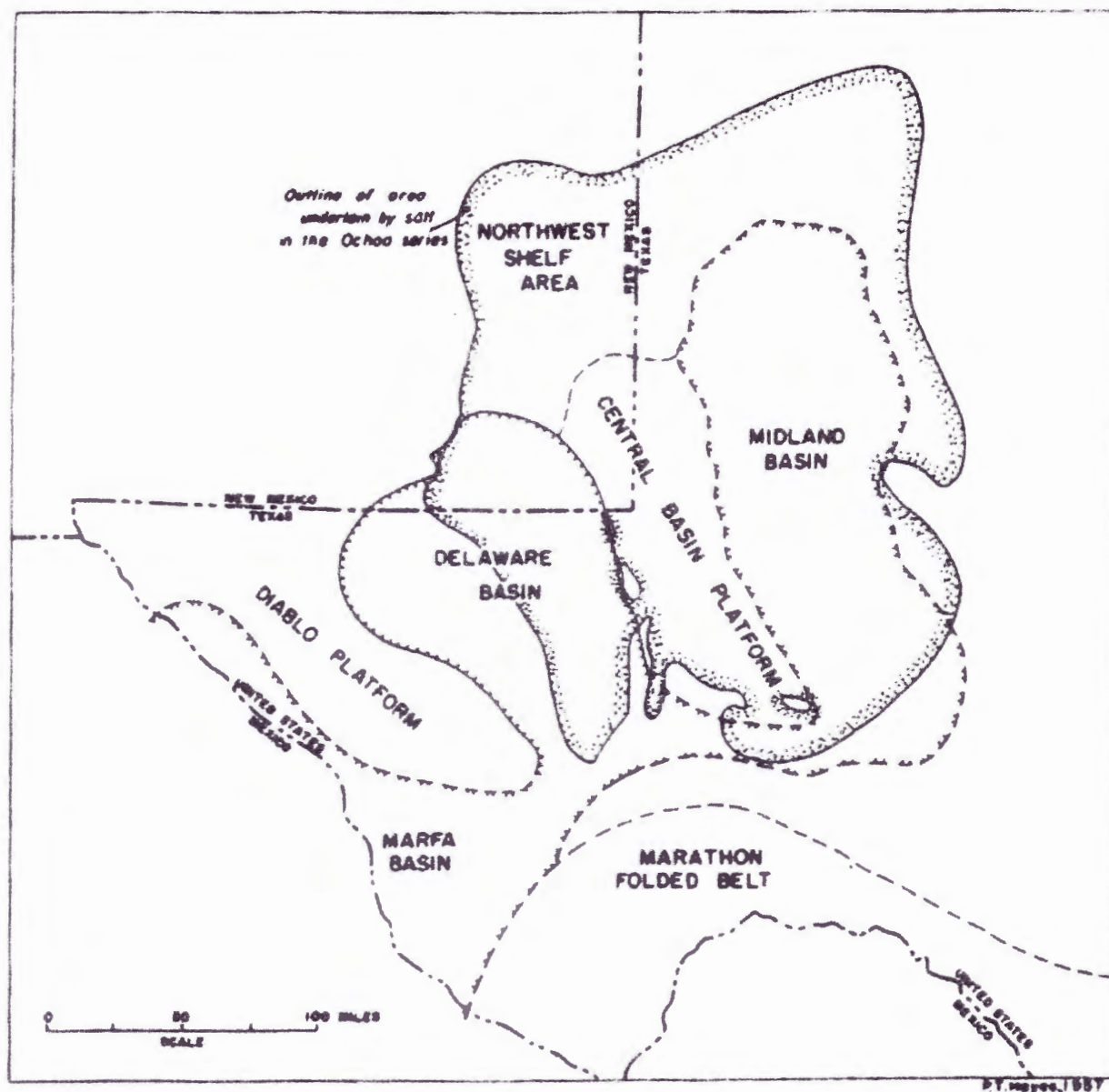


Fig. 1. Index map showing outline of area underlain by salt in the Ochoa series in relation to late Permian basins and shelf areas. (Adapted from King, 1948).

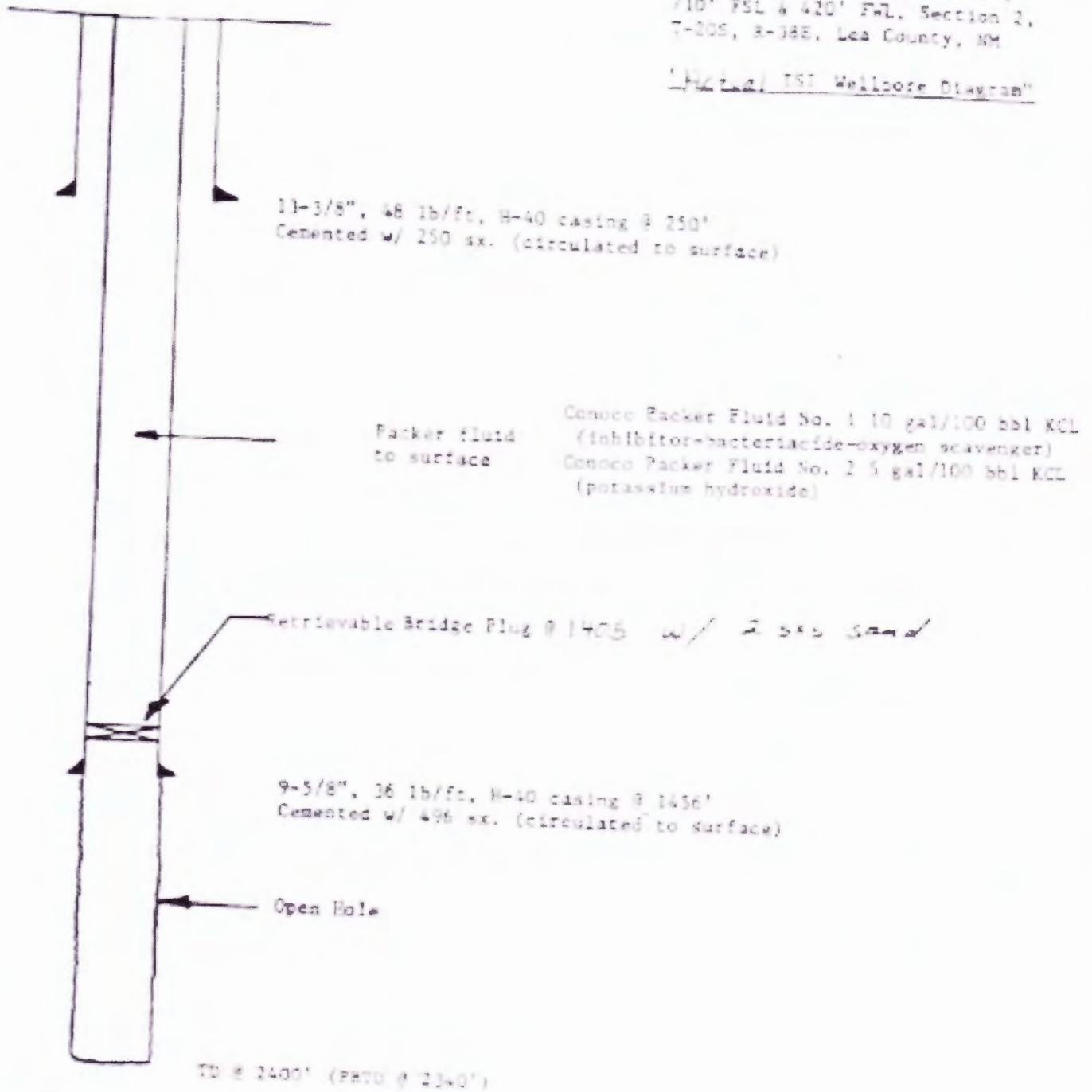
STRATIGRAPHIC CHART

SYSTEM	SERIES	DELAWARE BASIN		CENTRAL BASIN PLATFORM		NORTHWEST SHELF		MIDLAND BASIN		
PERMIAN	OCHOA	Dewey Lake		Dewey Lake		Dewey Lake		Dewey Lake		
		Rustler		Rustler		Rustler		Rustler		
		Salado		Salado		Salado		Salado		
		Castile								
	GUADALUPE	Delaware Mtn. Group	Lamar		Tansill		Tansill		Tansill	
			Bell Canyon		Yates		Yates		Yates	
			Cherry Canyon		Seven Rivers		Seven Rivers		Seven Rivers	
			Cherry Canyon		Queen		Queen		Queen	
			Grayburg		Grayburg		Grayburg		Grayburg	
			Brushy Canyon	Word	San Andres	Word	San Andres	CAPTAN	San Andres	Word
					Glorieta		Glorieta	GOAT SEEP		
									Whitehorse	San Angelo

Conoco, Inc.

Warren McKee Brine Well No. 1
710' FSL & 420' FWL, Section 2,
T-20S, R-18E, Lea County, NM

"Actual ISL Wellbore Diagram"



2/20/90 Long

Key Energy Services

September 25, 2008

Current Wellbore

License & Well No: G.P. Sims # 2

Well Category	Status
Area	New Mexico
Subarea	Elmora Field G.P. Sims
ADN Number	30-025-25524
Legal Description	T4N 42E P7A S 2 1/4 PP Sec 34 T 21N R 17E Lee County New Mexico
Spoolcode	05001077
Completed	05/05/07

Well History

507* Spud well on 5-2-07. 11 5/8 hole @ 1204
 Ran 7" 20# x 50 casing to 1204. Cemented 300 sks.
 Circulated 15 sks to pit.
 On 7-7/8 hole to 10/2-404
 1201 Pulled tubing out of well. Found big parted @ 1245
 Ran triand tubing to 1441 through sat section
 307 Pulled 1,279 of tubing from well. Ran 341 tubing in well

WKB
 DE
 100

3 1/4" hole

7" 20# x 50 Casing
 Set @ 1204. 300 sks cement
 Circ 1500 at surface

1 1/2" open hole
 1204-2434

2810
 TO 2434

OIL CONSERVATION DIVISION
P. O. BOX 1088
SANTA FE, NEW MEXICO 87501

Form O-101
Revised 10-1-78

NAME OF WELL	
LOCATION	
DATE	
FILE	
WELL	
LAND OFFICE	
OPERATOR	

SUNDY NOTICES AND REPORTS ON WELLS

USE ANY ONE OF THE FOLLOWING FORMS TO REPORT ON A WELL OR TO REPORT ON A WELL IN A DIFFERENT MANNER
SEE INSTRUCTIONS FOR FILING FORMS 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100

WELL ☐

WELL ☐

WELL ☐ **BRINE WELL**

NAME OF COMPANY

P+S Brine Sales

ADDRESS OF COMPANY

Box 1075 EUNICE, N.M. 88231

LOCATION OF WELL

WELL DEPTH **0** **630'** FEET FROM THE **South** LINE AND **2427'** FEET FROM

THE **EAST** LINE SECTION **34** TOWNSHIP **21** RANGE **37** COUNTY

13. Elevation (State whether B.M. or I.C.M. well)

3426.5

1. DATE OF NOTICE	2. DATE OF NOTICE
3. DATE OF NOTICE	4. DATE OF NOTICE
5. DATE OF NOTICE	6. DATE OF NOTICE
7. DATE OF NOTICE	8. DATE OF NOTICE
9. DATE OF NOTICE	10. DATE OF NOTICE
11. DATE OF NOTICE	12. DATE OF NOTICE
13. DATE OF NOTICE	14. DATE OF NOTICE
15. DATE OF NOTICE	16. DATE OF NOTICE
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31. DATE OF NOTICE	32. DATE OF NOTICE
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89. DATE OF NOTICE	90. DATE OF NOTICE
91. DATE OF NOTICE	92. DATE OF NOTICE
93. DATE OF NOTICE	94. DATE OF NOTICE
95. DATE OF NOTICE	96. DATE OF NOTICE
97. DATE OF NOTICE	98. DATE OF NOTICE
99. DATE OF NOTICE	100. DATE OF NOTICE

Check Appropriate Box To Indicate Nature of Notice, Report or Other Data
NOTICE OF INTENTION TO:

PERMANENTLY ABANDON ☐
TEMPORARILY ABANDON ☐
WELL OR ALTER Casing ☐

PLUG AND ABANDON ☐
CHANGE PLUG ☐
WELL ☐

REPAIRS, WORK ☐
TEMPORARY DRILLING STOP ☐
Casing TEST AND CEMENT JOBS ☐
OTHER ☐

ALTERED Casing ☐
PLUG AND ABANDONMENT ☐
WELL ☐

17. Describe in detail in Column 1 conditions of well at various depths, and give previous data including volume of water in proposed well. See Rules, 1973.

1. Rigged up Dwyer Rig.
2. Dwyer to 1200' w/ 8 3/4 Bit - Run 7" casing 1200'
3. Cemented casing Base to surface.
4. Stopped by 2 Hoses for cement to set.
5. Dwyer cut w/ 6 1/4 Bit to 1816'
6. Logged down Dwyer Pipe Run Tubing to 1700'
7. Waiting on pump parts to start inj water

18. Checkers verify that the information above is true and correct and is the best of the knowledge of the signers.

SIGNED **Tamara Packer**

TITLE **Packer**

DATE **7/17/80**

APPROVED BY _____

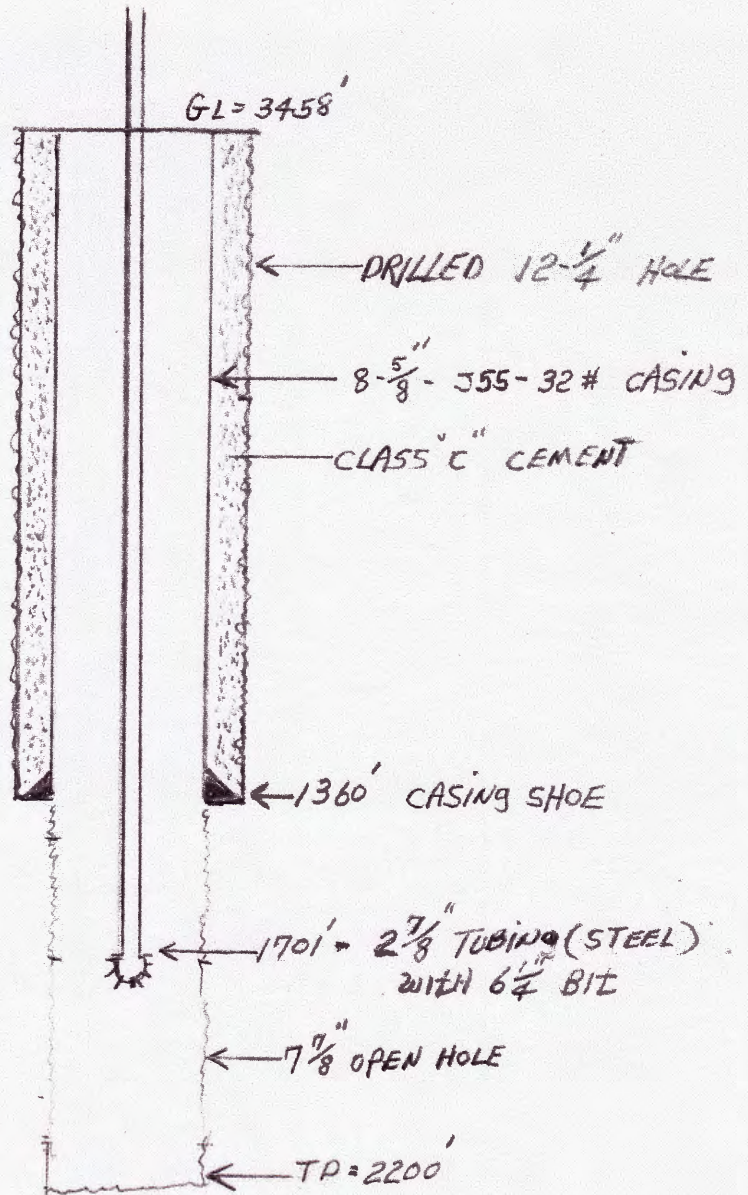
TITLE _____

DATE _____

EDITIONS OF APPROVAL, IF ANY:

Wellbore Schematic Eunice Brine Well BW-28

Key Energy Services, LLC.



Lease:	Eunice State S
API#:	30-025-33547
Ogrid #:	19797
State:	NM
County:	Lea
Location	UL E Section 15-Ts 21s-R37e
Spud Date:	09-28-96
Up-dated:	Feb 21, 2011
By:	Wayne Price



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON

Governor

Joanna Prukop

Cabinet Secretary

Mark E. Fesmire, P.E.

Director

Oil Conservation Division

August 14, 2007

Mr. Dan Gibson
Key Energy Services, LLC
6 Desta Drive, Suite 4400
Midland, Texas 79705

Re: Key Energy Services, LLC, Brine Well Discharge Plan (BW-028)
State Well #1 (API# 30-025-33547)
UL:E 15-21S-37E, Lea County

Dear Mr. Gibson:

The New Mexico Oil Conservation Division (OCD), Environmental Bureau (EB) has confirmed that your discharge plan is currently expired and without a permit. This is a violation of your discharge plan permit and is subject to penalties under 20.6.2 NMAC.

Therefore, the EB hereby requests that you submit a discharge plan renewal application with \$100.00 filing fee (check made payable to the "Water Quality Management Fund") by September 17, 2007. Along with your application, you will need to address the attached 20.6.2.3108 NMAC Public Notice provisions for administrative completeness.

In addition, the OCD is upgrading the minimum bond amount to \$50,000.00 for Class I and III Wells effective January 1, 2008. Our current bond record for your brine well indicates that you satisfy the \$50,000.00 amount. Our bond record for your well currently indicates the following:

Bond: RLB0003249; \$50,000.00; 6/01/01; RLI Insurance Company

Please contact me at (505-476-3491) or E-mail carlj.chavez@state.nm.us if you have questions. Thank you.

Sincerely,

Mr. Carl J. Chavez

UIC Quality Assurance/Quality Control Officer

xc: OCD District Office

Section VII.B-VII.C1-6 Appendix:

Includes:

1. Results of Injection Pressure Model Excel Spreadsheet.
2. Friction Charts.
3. Eaton Equation for Old Brine Well BW-19.

Maximum Injection Pressure Model

$$Pr (\text{ frac pressure gradient}) = (S-Po)*(Y/(1-Y))+Po$$

Overburden pressure gradient psi/ft	1	psi/ft	input
Pore pressure gradient	0.52	psi/ft	input
Brine water gradient	0.52	psi/ft	input
D = Depth to injection zone or casing shoe	1360	ft	input
Y = poissan's ratio	0.32		input

S (overburden pressure) = 1 psi/ft x depth to injection	1360	psi	formula
Po = pore pressure	707	psi	formula
Calculated Frac Gradient	0.745882353	psi/ft	formula

Frac Pressure at injection point	1014	psi	formula
----------------------------------	------	-----	---------

Maximum Static Surface Pessure	307	psi	formula
--------------------------------	-----	-----	---------

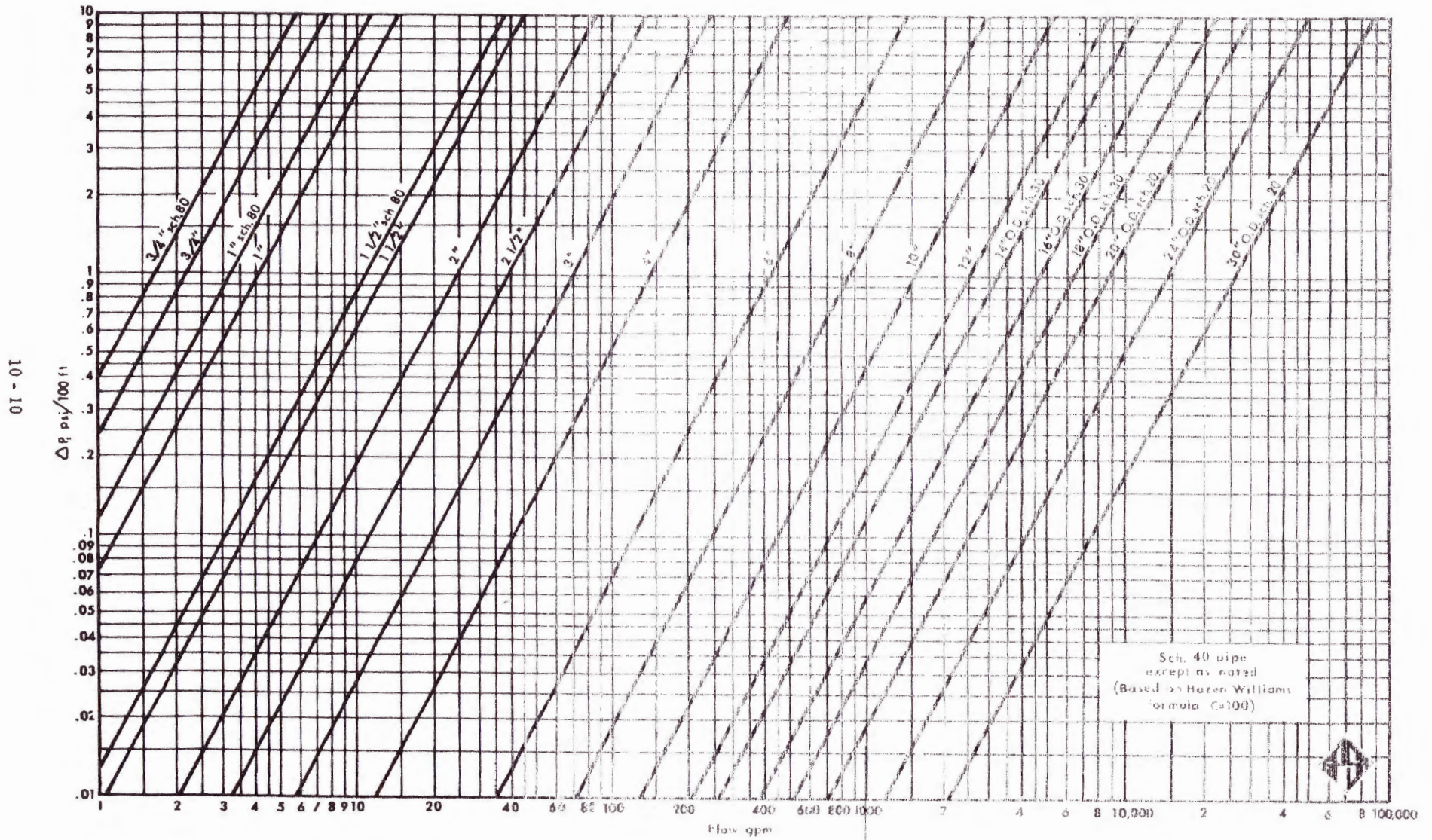
***Friction Loss	80	psi	input
------------------	----	-----	-------

Maximum Injection Pressure	387	psi	formula
----------------------------	-----	-----	---------

*** See friction charts attached
3-4 bbls/min - 3" pipe- 3000 ft pipe

FIG. 10-11

Pressure drop for flowing water



The laboratory Poisson's ratio for salt is 0.25. Using the equation below, the potential downhole fracture pressure at the top of the perforations for the two wells is calculated.

$$P_f = (S - P_o) (Y / 1 - Y) + P_o$$

P_f = fracture pressure (psi) at injection face

S = overburden pressure

P_o = pore pressure

Y = Poisson's ratio = 0.25

Brine gradient = 0.52 psi/ft.

City of Carlsbad #1

Top of perfs = 710

$S = 1.0 \times 710$

$P_o = 0.46 \times 710 = 327$ psi

$P_f = 455$

Top Hole fracture pressure

= 455 psi - (710 x 0.52 psi/ft)

= 86 psi

Total hole fracture pressure

Friction loss = 62 psi

Maximum Injection Pressure

= 148 psi

State #1

Top of perfs = 1350

$S = 1.0 \times 1350$

$P_o = 0.46 \times 1350$

$P_f = 864$

Top Hole fracture pressure

= 864 psi - (1350 x 0.52)

= 162 psi

Total hole fracture pressure

Friction loss = 118

Maximum Injection Pressure

= 280 psi

Injection pressure at the surface on the City of Carlsbad #1 is 100 psi. Injection pressure at the surface on the State #1 is 220 #. Both wells are operating under the calculated maximum pressures.

Section VIII. Appendix:

Includes:

“Emergency Contingency Plan”

Key Energy Eunice Brine & Fresh Water Station

Location of Facility:

Approximately 2.5 miles north of Eunice, New Mexico, on North Loop 18 (State Hwy 248) in Lea County, New Mexico, approximately 400 feet east of the roadway. Legal location is defined as the SW/4 NW/4 of Section 15-Township 21 South- Range 37 East.

Latitude/Longitude: Water Station - (N 32°-29.011' W 103°-09.507') Well Location- (N 32°-28.941' W 103°-09.512')

See attached map for reference.

Local Key Energy Response Personnel:

Eunice Yard Office and Dispatcher.....575-394-2581
Bob Fisher-Yard Manager.....575-631-7431
John Sanders- Brine Well Supervisor.....575-631-7416

Local Mailing Address:

Key Energy Services, LLC.
2105 Ave. O (P.O. Box 99)
Eunice, NM 88231

Remote Key Energy Response Personnel:

Dan K. Gibson-Environmental Dir.....432-571-7536 office
432-638-6134 cell
Louis Sanchez-Environmental Spec.....432-571-7382 office
432-230-7926 cell

Remote Mailing Address:

Key Energy Services, LLC.
6 Desta Drive. Suite 4300
Midland, Texas 79705

Emergency Response Agencies:

Local Fire and Medical.....	911
Lea County Sheriff Dept.....	575-396-3611
Eunice Fire Department.....	575-394-2112
Eunice Police department.....	575-394-2112
New Mexico State Police.....	575-392-5588

Reporting Agencies:

New Mexico Oil Conservation (Santa Fe).....	505-476-3440
New Mexico Oil Conservation (Hobbs).....	575-393-6161
National Response Center.....	800-424-8802
EPA Region 6 Emergency Response.....	214-665-6428
Chemtrec.....	800-424-9300

Materials Stored or Transferred On Site:[illegible]

General Location of anticipated Leaks/Spills:

- >Water station inside lined-bermed tank battery, concrete loading pad and lines between pump house and brine well.
- >Sealed bins or drums at water station.
- >Trash bins at water station.

Prevention:

- >Brine water storage tanks have impermeable containment and level controls.
- >Waste containers on pad & curb.
- >Spills outside of containment areas will be contained with dirt berms.

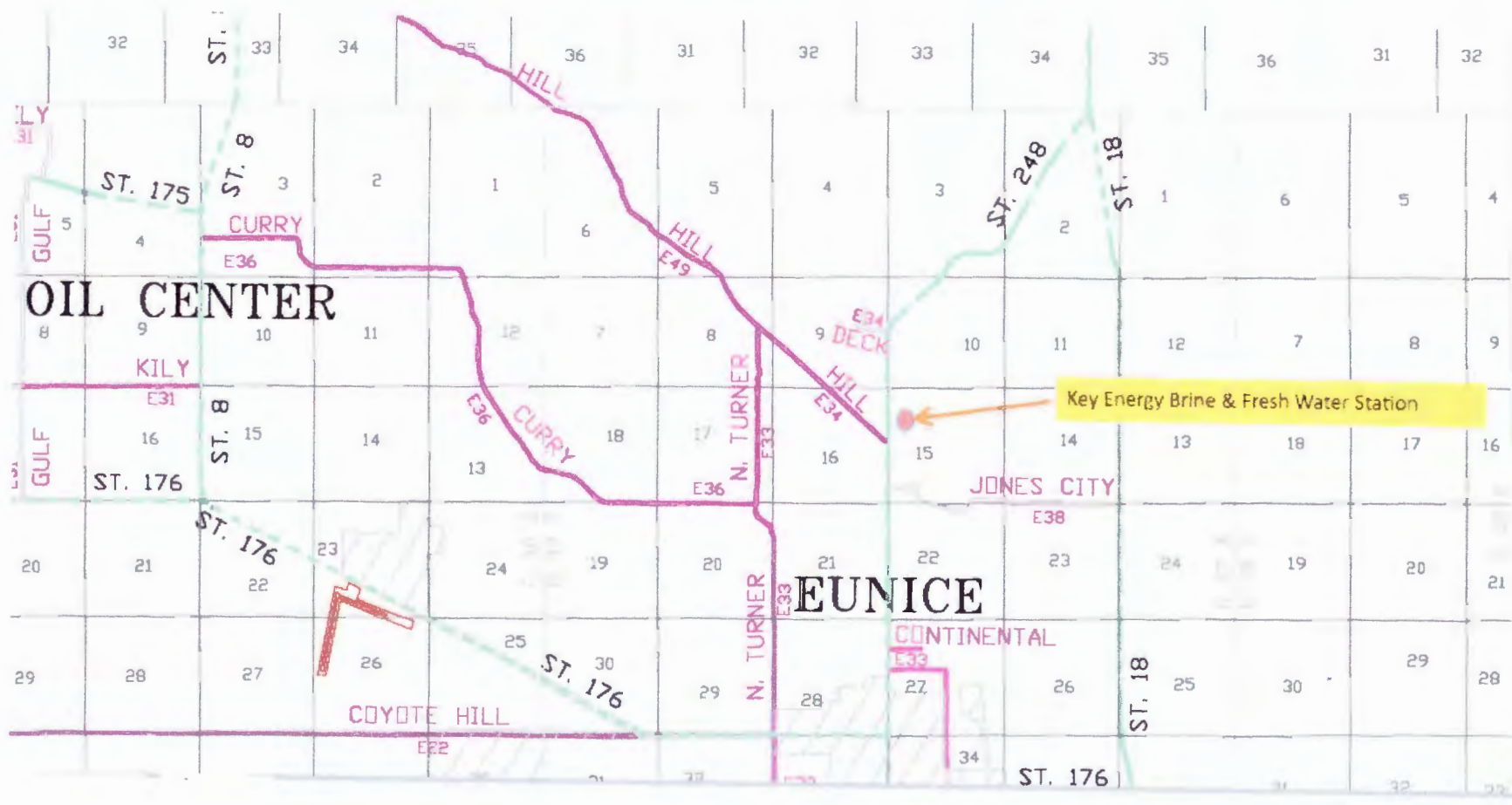
Containment and Clean-up Actions:

>Incidental drips, leaks, and spills will be picked up routinely by on-site personnel and placed back into the system or in waste containers.

>Any release of brine water over 5 bbls; or 1 bbl of chemical or 1 bbl of waste; that is discharged out of the secondary containment will be handled pursuant to the Emergency Procedures and Notification below.

Emergency Procedures and Notification:

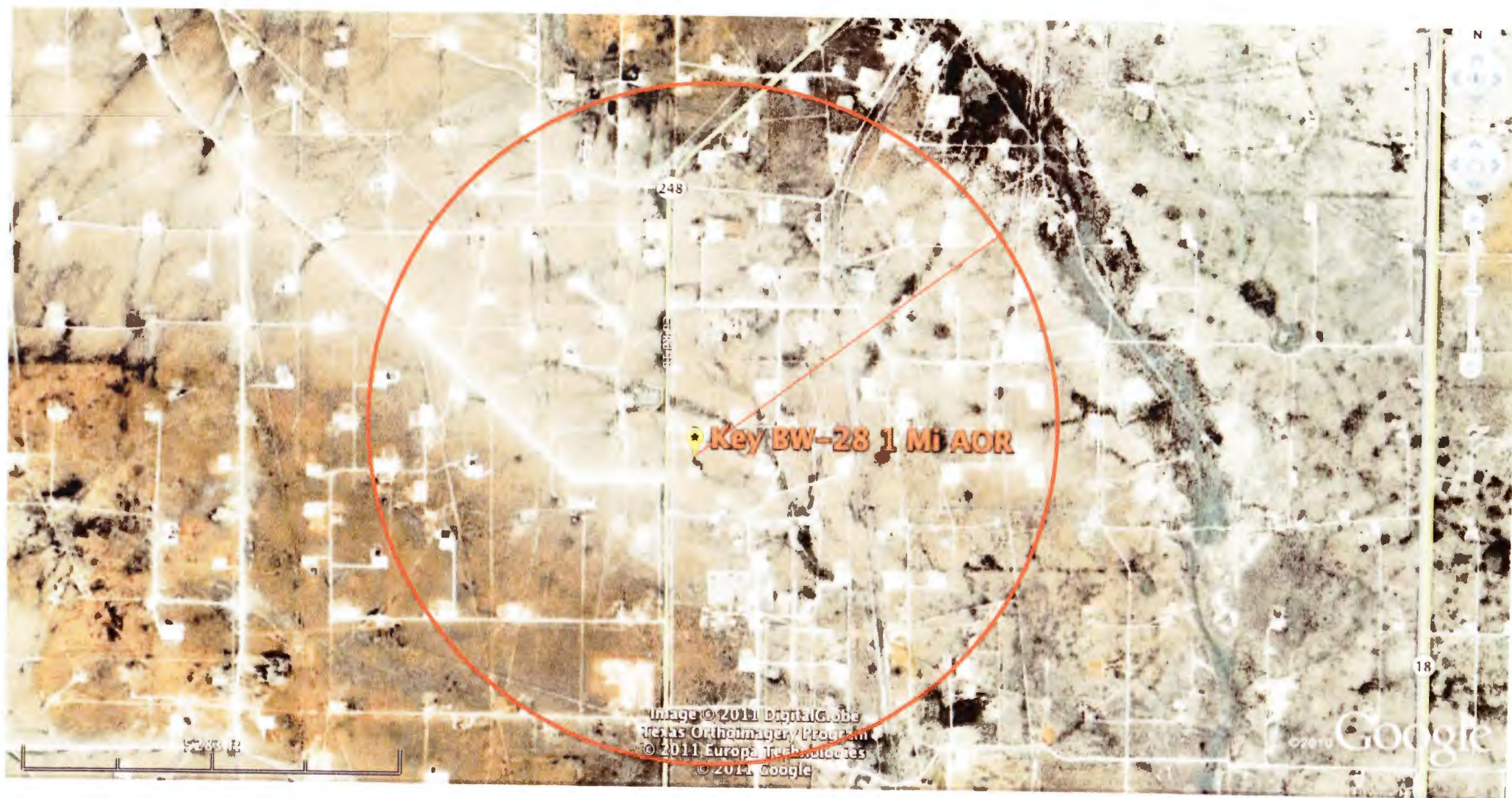
- Step 1. **"Call Immediately"** ---Key Energy **"Dispatch Telephone Number"** listed above for all uncontrolled releases outside of a containment area; or for any fire, break, leak or spill that has caused, or may cause, a life-threatening situation.
- Step 2. **"Call Immediately"** ---One of the **Emergency Response Agencies** listed above if there is a life-threatening situation.
- Step 3. Provide assistance to "First Responders" as directed and allowed by Key Energy Supervisor.
- Step 4. Stop the release, only if you have been trained or have experience in the operations of the site, and only if it can be done in a safe manner.
- Step 5. Key Energy will use all available resources in the area to stop, contain and mitigate the emergency situation.
- Step 6. During **"Emergency Response Conditions"**--- fluids, contaminated soils, or waste-like materials may be contained, temporarily stored, picked up, recycled or disposed of off-site at an approved facility.
- Step 7. Key Supervisor shall **"Notify the Reporting Agencies"** as appropriate, listed above.
- Step 8. **Incident Command System (ICS)** --If the emergency is serious enough to have the Local or State police initiate the incident command system (ICS), then Key Energy will take an active role as directed by the incident commander.



Section IX.A.1-4 Appendix:

Includes:

1. Aerial photo of surface water features-One-mile "area of review" (AOR).
2. Water Well Search Office of the State Engineers verification record search.
3. Plate 1 "Geologic Map of Southern Lea County, New Mexico"
4. Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.
5. Aerial photo showing erosional features.





New Mexico Office of the State Engineer **Water Column/Average Depth to Water**

No records found.

Basin/County Search:

Basin: Lea County

PLSS Search:

Section(s): 9, 10, 11, 14,
15, 16, 21, 22,
23 **Township:** 21S **Range:** 37E

The data is furnished by the NMOSE/ISC and is accepted by the recipient with the expressed understanding that the OSE/ISC make no warranties, expressed or implied, concerning the accuracy, completeness, reliability, usability, or suitability for any particular purpose of the data.

2/19/11 5:21 PM

Page 1 of 1

WATER COLUMN/ AVERAGE
DEPTH TO WATER

Key Brine Well BW-28

Image © 2011 DigitalGlobe
248 US Census Bureau

© 2011 Google

Appendix for Public Notices:

Includes:

1. Copy of public notice letter to property owner of site. *
2. Copy of public notice of 3"x4" newspaper display ad. **

Notes:

- The property owner is the State of New Mexico-State Land Office.
- The display ad will be placed in the Hobbs News Sun Newspaper.

Public Notice Letter

Legal notification to property owner(s) of the site per Water Quality Control Commission Regulations 20.6.2.3.108.B.3 NMAC

Certified Mail Return Receipt Requested:

Property Owner of Record:

Name:

Address:

City/County:

State:

Public Notice

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. within one mile of the site.

The existing water station and brine well may be located within one-third mile (i.e. 1760 ft) from your property boundary or on your property. The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

Fresh water obtained from the City of Eunice, NM will be injected deep into the Salado salt formation at a depth ranging from 1300 to 1700 feet below the surface to produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

An engineering model that included safety factors was developed to verify the long-term stability of the site. Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's $\frac{1}{4}$ mile area of review, therefore no quality information is available at this time.

This facility will be designed and permitted to have no intentional water contaminants discharged to the surface or subsurface for the protection of possible groundwater. The system will have concrete and synthetic liners to prevent any spills or leaks from reaching the ground surface.

If you have any questions or concerns please do not hesitate to contact Key Energy at the address above or you may contact Wayne Price 505-715-2809 or E-mail wprice@keyenergy.net. Key welcomes your input.

The New Mexico Oil Conservation Division (OCD) will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to receive future notices. Interested persons may contact Jim Griswold, Oil Conservation Division (OCD) 505-476-3465 or by writing 1220 South Saint Francis, Santa Fe, New Mexico, 87505.

Para obtener más información sobre esta solicitud en español, sirvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energia, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservación Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

Public Notice Display Ad

Legal notification for 3"x4" newspaper display add per Water Quality Control Commission Regulations 20.6.2.3.108.B.4 NMAC

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Section I-IV. Appendix:

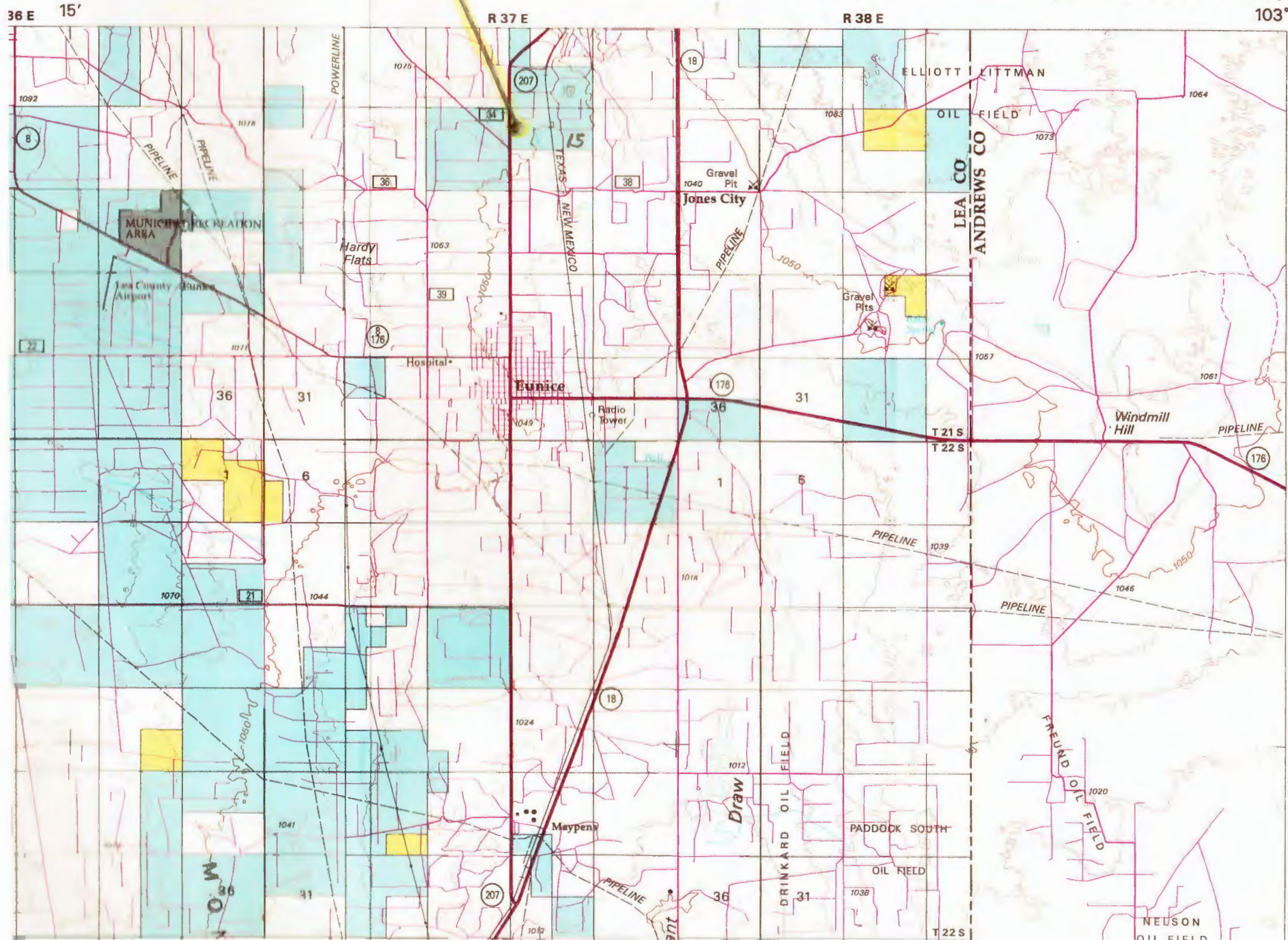
Includes:

1. BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.

Key Energy Eunice Brine and Fresh Water Station (BW-28)

30 X 60 MINUTE SERIES (TOPOGRAPHIC)

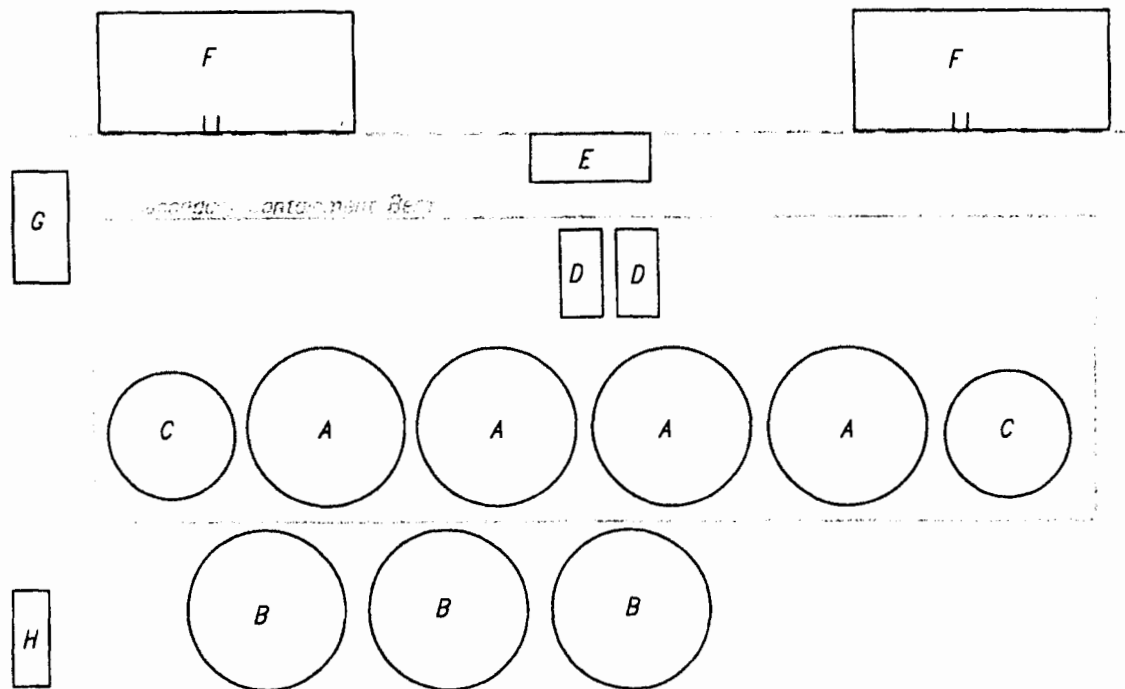
(SEMINOLE)



Section VI. Appendix:

Includes:

2. Facility Diagram
3. Fluid Flow Diagram
4. Recent photos of the water station.



Not to Scale

A Brine Water Storage Tank

B Freshwater Storage Tank

C Tank Pad Drain Storage Tank

D Brine Pump

E Card Reader

F Concrete Loading Dock with Loading Valves

G Freshwater Pump

H Electrical Panel

Facility Diagram
Key Energy Discharge Plan BW-028
Near Eunice, New Mexico

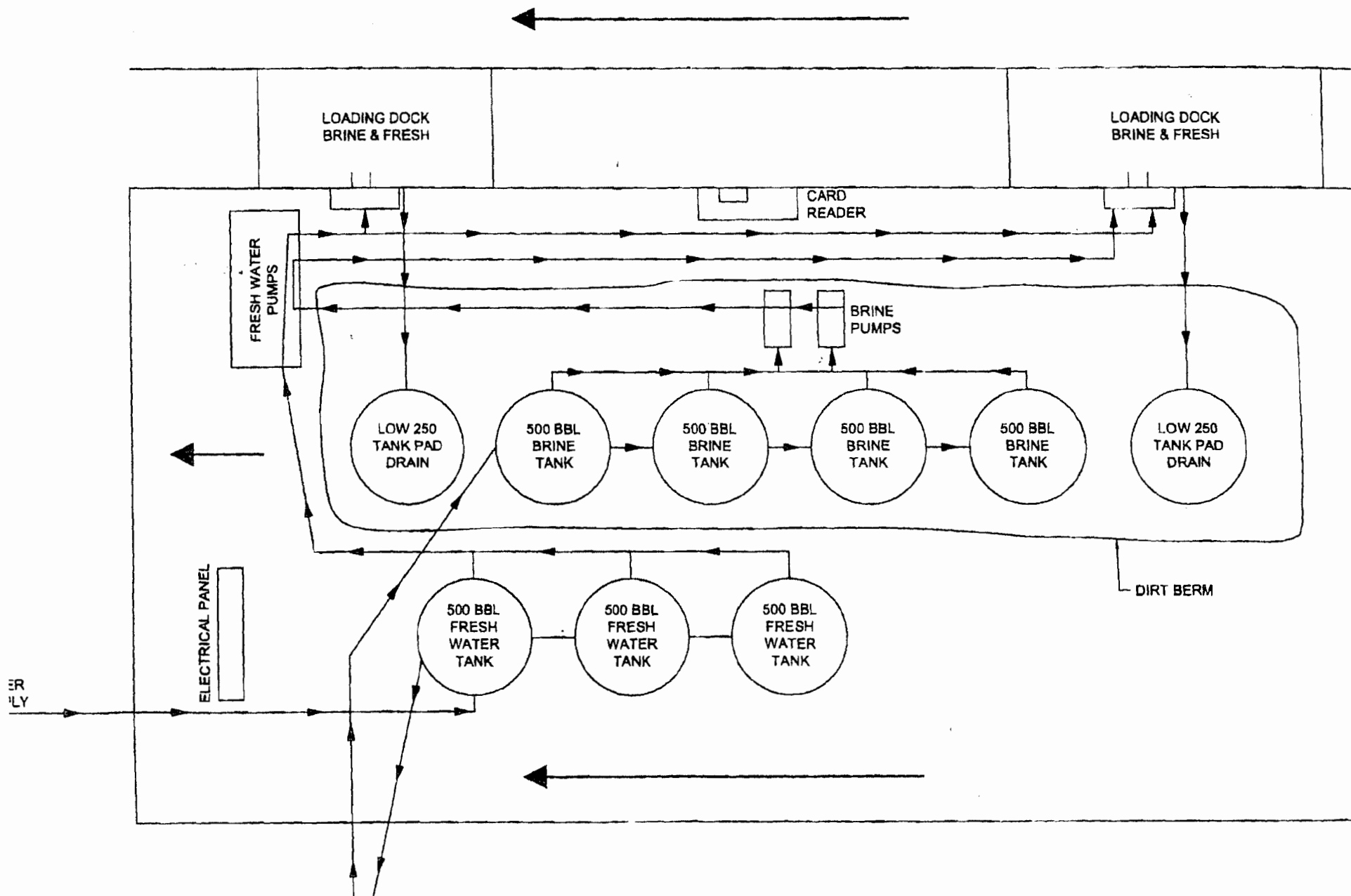
Figure 2

Revisions
By: _____ Date: _____ Descr.: _____
By: _____ Date: _____ Descr.: _____
Copyright 2007 Souder, Miller & Associates - All Rights Reserved

Drawn: JLV
Checked: JLV
Approved: JLV



401 North Seventeenth Street, Suite 4
Las Cruces, New Mexico 88005-8131
(505) 647-0798 / 647-0880 (Fax)
www.soudermiller.com
Serving the Southwest & Rocky Mountains



BW-28 Recent Photos



Sign At Entrance-Looking South



East Load Pad Driveway-Looking ESE



Brine Well Sign and Well House-Looking South



East Side Berm-Looking SE



Subsidence Monitor Stake-Looking SE



West Load Pad-Looking South

Loading Pad Sump-connected to line going to above ground tank.

Liner is under this area.



Section VII. Appendix:

Includes:

1. Steady-State Model: Brine Well Roof Stability Calculations Using Beam Theory (3 pgs).
2. Eunice Brine Well output results on Excel spreadsheet.

Brine Well Roof Stability Calculations Using Beam Theory. (Steady-State Model)

A steady state model was developed to calculate the stress(s) developed in a cantilever beam that is uniformly loaded. The maximum compressive, tensional and shear stress can be assessed using the general flexure bending formulas found in Civil Engineering Text Books.

Several similar studies have been conducted by various organizations such as SMRI, DOE (WIPP), and National labs. Most of these studies used complex finite-difference time dependant models with multiple variables. The roof designs varied from using a cohesive circular plate, strongest of the roof designs, a uniform loaded beam supported on two ends, to a uniformly loaded cantilever beam which would be the weakest of the roof configurations. This later approach provided the most conservative results.

The idea of using a cantilever beam may well be the most representative when manmade or natural stress fractures are considered. Referring to the figure "Fractured Anhydrite Circular Plate Over Brine Cavern", which can be found in this section VII appendix, represents a stiff anhydrite that has very cohesive connection points to the anhydrite layers outside of the cavern. This diagram shows how fractures may actually reduce the plate into several independent cantilever beams supported at the connection points.

The starting formulas were $\sigma = My/I$ for maximum flexure stress at the outer most (i.e. upper and lower) fibers of the beam, which are in compression and tension. The maximum shear stress formula is $\tau = VQ/It$, which gives the maximum shear stress, generally found in the center of the beam. Stress units are in pounds per square inch (psi), the first moment (M) is in inch-lbs, with second moment (I) is in inch^4 , and (y) is the distance measured from the center of the beam to the outer fibers. All units designated in feet measurements are converted to inches for unit consistency.

Pure bending, neglecting longitudinal shear, with no axial or torsion effects is simulated. The beam is considered a stiff anhydrite material of homogenous and isotropic properties. When more than one beam (anhydrite layer) is present above the salt zone, then the overall beam thickness is set to the combined thickness. Since compressive strength properties of concrete type materials i.e. anhydrite, are substantially larger than the tensile strength, the tensional properties is used to allow the most conservative results.

Slippage due to shearing between the anhydrite beds is neglected. It should be pointed out that some error could be introduced by using this assumption.

Physical properties of anhydrite were obtained from various references and handbooks. Average figures for these properties are used in the calculations. The geometry of the beam was selected to be a rectangle with the length of the beam being considerably longer than the width. For simplicity, the beam width will always be 1 foot (12 inches wide) to allow for uniform loading, and the length and height (i.e. thickness) are input variables.

The weight on the beam shall be the overburden of the earth material including the beam. The density of the rocks and soils were generally set at 100 lbs/ft^3 . For example, If the rocks and soil on top of the beam weights 100 lbs/ft^3 , and if the distance from the surface to the top of the salt is 1000 feet, then the total weight on 1 ft^2 would be 100,000 lbs.

The model equations include the counter hydrostatic forces generated by the well bore hydrostatic head on the cavern formation. These forces actually push upward and help support the roof beam. The model output actually provides stresses on the beam with and without these hydrostatic forces.

The density of the fluid can be varied in the model between using fresh water and brine-water. While artificial forces, such as pump pressures, would also aid in supporting the roof, it was not included, so that the true static conditions could be represented at closure.

Formula details are, M is the moment at where the beam is attached to the cavern wall, Y is the distance from the centroid of the beam to the outer edges, and I is the second moment of inertia for the beam looking at the end view. V is the maximum weight on the beam, Q the first moment of the beam, I the second moment, and t = thickness of which the shear force will be distributed across.

Mohr's circle, a very simple standard civil engineering technique, was used to verify the interaction between the maximum tensional stresses (σ) and resulting shear stresses (τ). A general rule of thumb allows the maximum shear stresses to be estimated as one half of the difference between the maximum and minimum normal stresses $\tau = (\sigma_{\max} - \sigma_{\min})/2$.

Since the maximum tensile strength of the anhydrite is used as the limiting property, the maximum shear force would be one-half of the normal stresses and generally neglected. As previously stated, this assumption could cause error in the analysis.

This approach presents a very simple and friendly method to the problem, albeit with some acceptable error. The outer fibers of the anhydrite are in pure bending under tension and the shear forces are zero. Where the fibers in the center of the beam have zero compressive and tensional stresses, but has the maximum shear force. The actual maximum stresses and resultant angles becomes a complex tri-axial study beyond the scope of this presentation.

An Excel spreadsheet was used to handle the equation and various input variables were manually inputted. **The input variables are:**

Input #1 - The length (ft) of the beam, (i.e. radius of the cavern).

Input #2 - Thickness (ft) of the roof beam (i.e. thickness of the anhydrite layers).

Input #3 - Depth of the overburden, measured in feet from the surface to top of the salt.

Input #4 - Thickness (ft) of the salt zone of interest.

The following output results are:

Output #1 gives the maximum tensional stress in the beam near its support. A value of 1200 psi was selected to be the maximum allowable stress in the beam. Any output numbers above this threshold were deemed unsafe and the beam would fail.

Output #2 gives the maximum tensional stress in the beam near its support without the hydrostatic counter forces of the well bore.

Output #3 gives the D/H ratio of the system. This ratio has been used as recent guidance for determining if a cavern is deemed unsafe. Ratios greater than .66 have been linked to collapsed wells. A threshold of .50 has been suggested to be the limit for brine wells. (Griswold OCD). D is defined as the Diameter of the cavern, where H is the depth between the surface and top of the salt.

Output #4 provides the maximum surface static or test pressure (psig) allowed.

Output #5 shows the maximum diameter of the cavern.

Output #6 is the estimated amount of brine that could be produced out of cavern with the inputted configuration. The equation used a right cylinder reduced by 25% to more closely simulate a flask looking cavern. This figure is included in section VII. appendix for review.

Output #7 provides a recommended safety factor of 2:1 derived from dividing the allowed tensile strength (1200 psi) by output #2.

Output #8 provides a simple “Yes” or “No” recommendation for the system. A truth table was set up to evaluate the seven parameters mentioned above. In order for the system to receive a “YES” recommendation it must pass all seven parameters. The output recommendation from a “Yes” to a “NO” for an existing well should be considered as a guide tool to raise the awareness that a determination of the well life should start being considered.

Eunice Brine Well Input Data:

The model was used to estimate the stresses in the Eunice State S BW-28 brine well with the following inputs:

Input #1- Estimated Cavern Radius = 66 ft or 132 ft diameter. (Current radius is calculated using a worst-case scenario of an inverted cone with total year to date brine production of approximately 4 million barrels.)

Input #2- Estimated 128 ft of anhydrite over the proposed salt zone. (obtained from drillers log)

Input #3- Estimated 1320 ft of overburden. (approximate depth of casing shoe).

Input #4- Estimated 400 ft of salt in Salado.

The Model Results for the Eunice Key Brine well are:

Output #1- Maximum stress = 184 psi (1200 psi allowed) with cavern filled with brine water and 1320 feet of hydrostatic head.

Output #2- Maximum stress = 731 psi (1200 psi allowed) with cavern filled with brine, but no hydrostatic head.

Output #3- $D/H = 0.10$

Output #4- 304 psig

Output #5- 132 foot diameter

Output #6- Brine production 4 million barrels

Output #7- 1.6 safety factor

Output #8- System Recommended “NO”

The results are included in the section VII. appendix for review.

Cantilever Beam design when Anhydrite separates from Casing.

τ = Transverse Shear Stress psi

Wob = uniform load on beam from overburden lbs/ft (Wob-Wc)

Estimated thickness of Salt production zone

>>>>>>>>>

Output #1

>>>>>>>>>

Output #2

>>>>>>>>

Output #3

>>>>>>>

Output #4

>>>>>>>

Output #5

>>>>>>>>>

Output #6

>>>>>>>

Output #7

>>>>>>>

←←←←←

Output #8

734

2254771.2

14155776

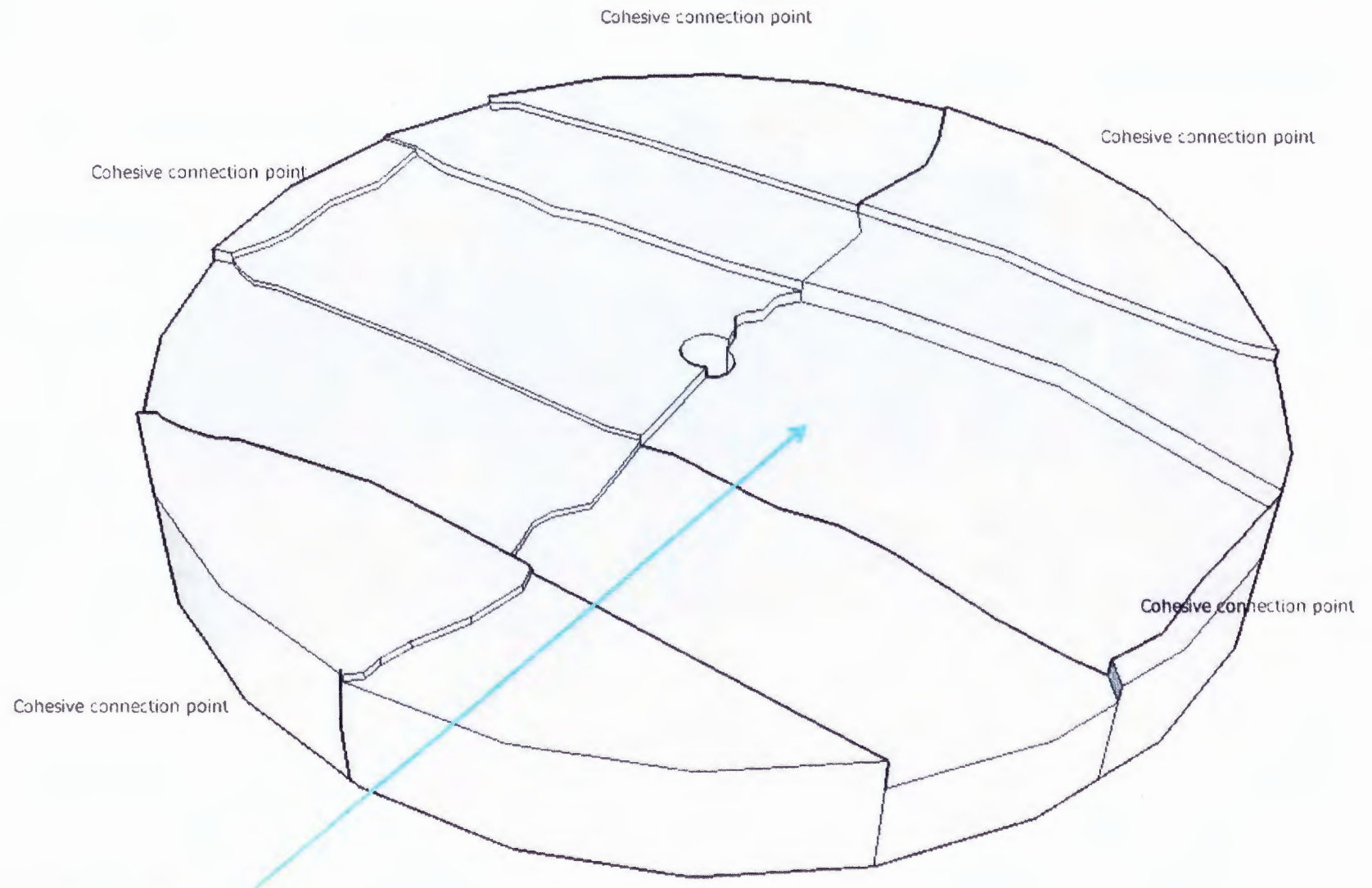
3623878656

12

6721228.8

Inputs in green cells only

Fractured Anhydrite Circular Plate Over Brine Cavern



Each plate becomes an independent cantilever beam

Section VII.A.1-4 Appendix:

Includes:

1. The complete copy of the brine well file. Includes original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

District I
PO Box 1980, Hobbs, NM 88241-1980
District II
811 South First, Artesia, NM 88210
District III
1000 Rio Brazos Rd., Aztec, NM 87410
District IV
2040 South Pacheco, Santa Fe, NM 87505

State of New Mexico
Energy, Minerals & Natural Resources Department

OIL CONSERVATION DIVISION
2040 South Pacheco
Santa Fe, NM 87505

Form C-101
Revised October 18, 1994
Instructions on back
Submit to Appropriate District Office
State Lease - 6 Copies
Fee Lease - 5 Copies

☐ AMENDED REPORT

APPLICATION FOR PERMIT TO DRILL, RE-ENTER, DEEPEN, PLUGBACK, OR ADD A ZONE

Operator Name and Address. Gold Star SWD Ltd. Co. P.O. Box 1480 Eunice, N.M. 88231		OGRID Number 148431
		API Number 30-02533547
Property Code 19386	Property Name State	Well No. 1

Surface Location

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
E	15	21S	37E		1340	N	330	W	Lea

Proposed Bottom Hole Location If Different From Surface

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County

Proposed Pool 1 Salt (Brine Well)	Proposed Pool 2
--------------------------------------	-----------------

Work Type Code N	Well Type Code Brine	Cable/Rotary R	Lease Type Code S	Ground Level Elevation 3458
Multiple No	Proposed Depth 2200'	Formation Salt	Contractor Capstar	Spud Date 9-5-96

Proposed Casing and Cement Program

Hole Size	Casing Size	Casing weight/foot	Setting Depth	Sacks of Cement	Estimated TOC
12 1/4	8 5/8	28#	1350'	830.	Circulate
7 7/8	Open Hole		2200'		

Describe the proposed program. If this application is to DEEPEN or PLUG BACK give the data on the present productive zone and proposed new productive zone. Describe the blowout prevention program, if any. Use additional sheets if necessary.

Drill 12 1/4" hole to 1350'. Run 8 5/8" casing, guide shoe, float collar, 5 centralizers. Cement with 150% excess 830 sx. WOC 18 hrs.
Drill 7 7/8" hole to 2200', Run 2200' 2 7/8" fiberglass tubing.

I hereby certify that the information given above is true and complete to the best of my knowledge and belief.

Signature:

Royce Crowell

Printed name: Royce Crowell

Title:

Mgr-Member

505-394-2504

OIL CONSERVATION DIVISION

Approved by:

ORIGINAL SIGNED BY JERRY SEXTON

Title:

DISTRICT ENGINEER

Approval Date:

AUG 21 1995

Expiration Date:

DISTRICT I
P.O. Box 1980, Hobbs, NM 88241-1980

State of New Mexico
Energy, Minerals and Natural Resources Department

Form C-102
Revised February 10, 1994
Submit to Appropriate District Office
State Lease - 4 Copies
Fee Lease - 3 Copies

DISTRICT II
P.O. Drawer DD, Artesia, NM 88211-0719

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

DISTRICT IV
P.O. BOX 2088, SANTA FE, N.M. 87504-2088

OIL CONSERVATION DIVISION

P.O. Box 2088
Santa Fe, New Mexico 87504-2088

☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number 3D-025-33547	Pool Code 96173 Salt (Brine Well)	Pool Name Salt BSW, Salado
Property Code A386	Property Name STATE	Well Number 1
OGRID No. 148431	Operator Name GOLD STAR SWD LTD. CO.	Elevation 3458

Surface Location

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
E	15	21 S	37 E		1340	NORTH	330	WEST	LEA

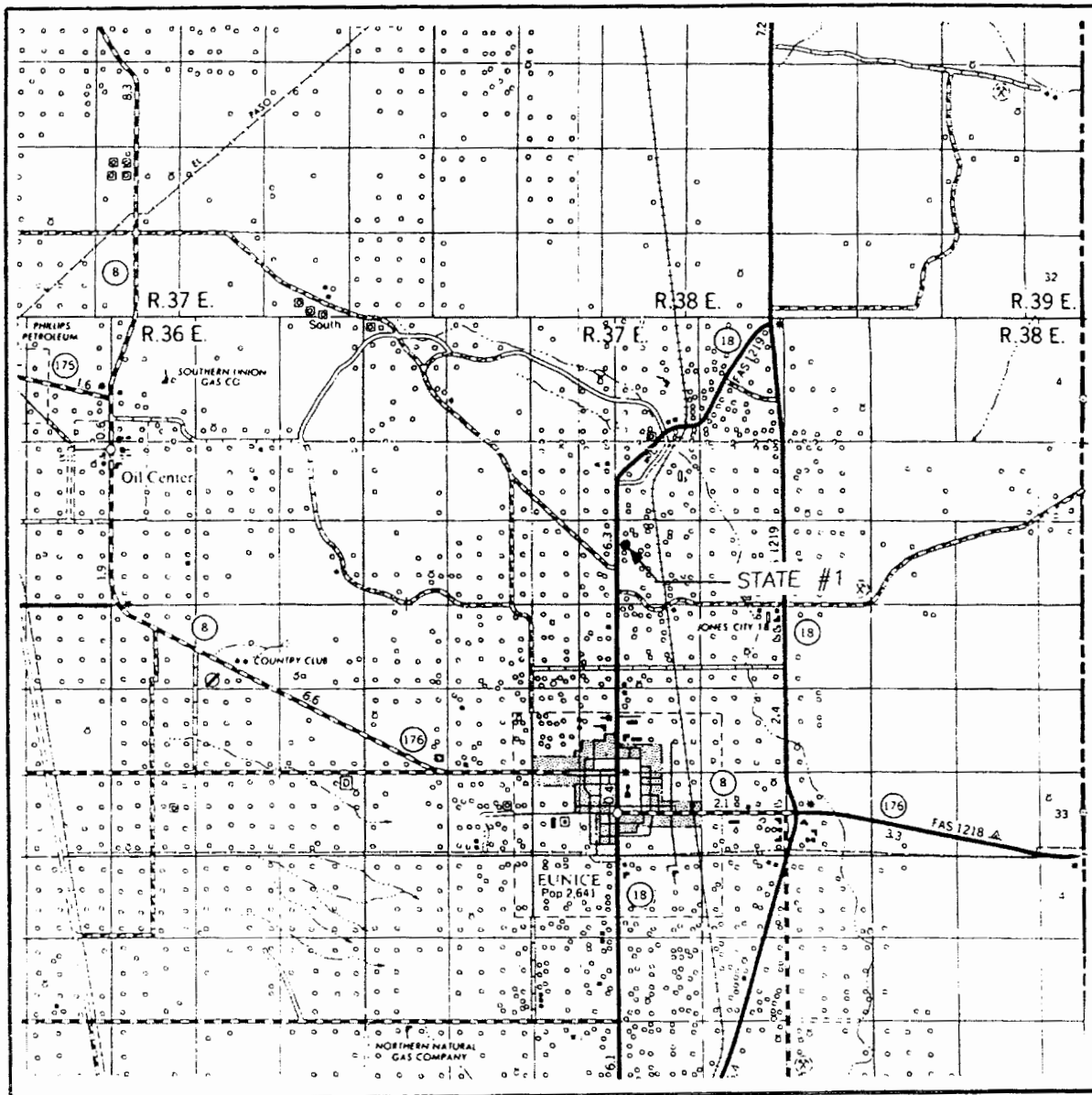
Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
Dedicated Acres	Joint or Infill	Consolidation Code	Order No.						

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED
OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

OPERATOR CERTIFICATION I hereby certify the the information contained herein is true and complete to the best of my knowledge and belief. Signature Royce Crowell Printed Name Mgr-Member Title Date 				
SURVEYOR CERTIFICATION I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief. Date Surveyed AUG 1 1996 Signature & Seal of Professional Surveyor Ronald J. Eidson 8-02-96 Certificate No. JOHN W. WEST 576 RONALD J. EIDSON 3239 GARY EIDSON 12641				

VICINITY MAP



SCALE: 1" = 2 MILES

SEC. 15 TWP. 21-S RGE. 37-E

SURVEY N.M.P.M.

COUNTY LEA

DESCRIPTION 1340' FNL & 330' FWL

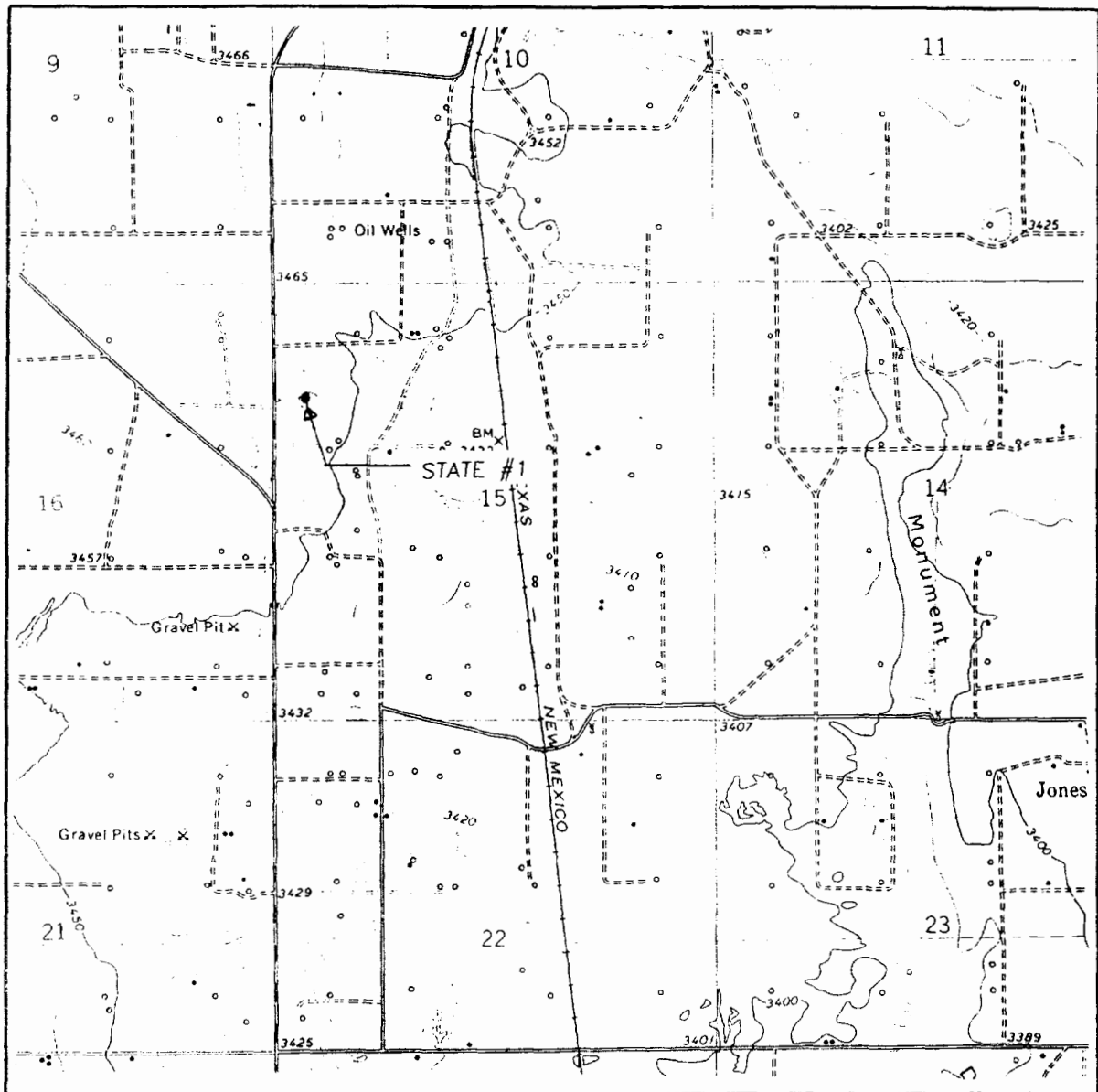
ELEVATION 3458

OPERATOR GOLD STAR SWD LTD. CO.

LEASE STATE

JOHN WEST ENGINEERING
HOBBS, NEW MEXICO
(505) 393-3117

LOCATION VERIFICATION MAP



SCALE: 1" = 2000'

CONTOUR INTERVAL:
EUNICE - 10'

SEC. 15 TWP. 21-S RGE. 37-E

SURVEY N.M.P.M.

COUNTY LEA

DESCRIPTION 1340' FNL & 330' FWL

ELEVATION 3458

OPERATOR GOLD STAR SWD LTD, CO.

LEASE STATE

U.S.G.S. TOPOGRAPHIC MAP

EUNICE, N.M.

JOHN WEST ENGINEERING
HOBBS, NEW MEXICO
(505) 393-3117

(E)-15-21s-37e 30-025-33547
State #1

LE

Smead.
UPC 15330
No. 159C
MARTINGO, MN



A
8/30/96
OPER. OGRID NO. 148431
PROPERTY NO. 19386
POOL CODE 96173
EFF. DATE 10-4-96
API NO. 25-33547

Submit 3 Copies
to Appropriate
District Office

State of New Mexico
Energy, Minerals and Natural Resources Department

Form C-103
Revised 1-1-89

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO.	30-025-33547
5. Indicate Type of Lease	STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No.	MS 0004
7. Lease Name or Unit Agreement Name	
State	
8. Well No.	1
9. Pool name or Wildcat	BSW-Salado
10. Elevation (Show whether DF, RKB, RT, GR, etc.)	
DF 3469	

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A
DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT"
(FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: OIL WELL <input type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER <input checked="" type="checkbox"/> Brine	2. Name of Operator Gold Star SWD Ltd Company
3. Address of Operator Box 1480 Eunice, N.M. 88231	4. Well Location Unit Letter <u>E</u> : <u>1340</u> Feet From The <u>N</u> Line and <u>330</u> Feet From The <u>W</u> Line Section <u>15</u> Township <u>21S</u> Range <u>37E</u> NMPM <u>Lea</u> County
10. Elevation (Show whether DF, RKB, RT, GR, etc.) DF 3469	

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data

NOTICE OF INTENTION TO:

PERFORM REMEDIAL WORK ☐ PLUG AND ABANDON ☐
TEMPORARILY ABANDON ☐ CHANGE PLANS ☐
PULL OR ALTER CASING ☐
OTHER: ☐

SUBSEQUENT REPORT OF:

REMEDIAL WORK ☐ ALTERING CASING ☐
COMMENCE DRILLING OPNS. ☒ PLUG AND ABANDONMENT ☐
CASING TEST AND CEMENT JOB ☒
OTHER: ☐

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

9-28-96 Spudded 4 Pm. Derrick Floor 11'. Drilled 12 1/4" hole.
9-29-96 TD 1360' at 4:30 Pm. Ran 1344' 8 5/8" new 32# J55 casing, Float collar and Float Shoe, 5 Centralizers. Cement with 500 sx class C Premium W/ 4% Gel Mix and 300 sx class C Premium W/2% Calcium Chloride.
9-29-96 Circulated 236 sx cement to pit.
9-30-96 Pump cement plug down 12:30 AM.
10-1-96 WOC 18 Hr. 7:30 PM. Start drilling 7 7/8" hole.
10-2-96 TD 2200' at 6:00 AM.
10-3-96 Move rig. Run 2074' 2 7/8" Fiberglass tubing.

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE Royce Crowell TITLE Mgr - Member DATE 10-4-96
TYPE OR PRINT NAME Royce Crowell TELEPHONE NO. 3942504

(This space for State Use)
RECEIVED BY: [Signature] DATE: [Signature]
APPROVED BY: [Signature] TITLE: [Signature]

APPROVED BY: [Signature] TITLE: [Signature] DATE: OCT 11 1996
CONDITIONS OF APPROVAL, IF ANY:

Submit to Appropriate
District Office
State Lease - 6 copies
Fee Lease - 5 copies
DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

State of New Mexico
Energy, Minerals and Natural Resources Department

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

Form C-105
Revised 1-1-89

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS0004
7. Lease Name or Unit Agreement Name State
8. Well No. 1
9. Pool name or Wildcat BSW-Salado <96173>

WELL COMPLETION OR RECOMPLETION REPORT AND LOG					
1a. Type of Well: OIL WELL <input type="checkbox"/> GAS WELL <input type="checkbox"/> DRY <input checked="" type="checkbox"/> OTHER <u>Brine</u>					
b. Type of Completion: NEW WELL <input checked="" type="checkbox"/> WORK OVER <input type="checkbox"/> DESPEN <input type="checkbox"/> PLUG BACK <input type="checkbox"/> DIFF. RESER. <input type="checkbox"/> OTHER <input type="checkbox"/>					
2. Name of Operator Gold Star SWD Ltd Co.					
3. Address of Operator Box 1480 Eunice, N.M. 88231					
4. Well Location Unit Letter <u>E</u> : <u>1340</u> Feet From The <u>North</u> Line and <u>330</u> Feet From The <u>West</u> Line Section <u>15</u> Township <u>21S</u> Range <u>37E</u> NMPM <u>Lea</u> County					
10. Date Spudded 9-28-96	11. Date T.D. Reached 10-2-96	12. Date Compl. (Ready to Prod.) 10-4-96	13. Elevations (DF & RKB, RT, GR, etc.) DF 3469	14. Elev. Casinghead 3458	
15. Total Depth 2200'	16. Plug Back T.D.	17. If Multiple Compl. How Many Zones?	18. Intervals Drilled By Rotary Tools <input checked="" type="checkbox"/> Cable Tools	20. Was Directional Survey Made Yes	
19. Producing Interval(s), of this completion - Top, Bottom, Name Top 1390 Bottom 2445 BSW Salado				22. Was Well Cored NO	
21. Type Electric and Other Logs Run N/A					

23. CASING RECORD (Report all strings set in well)					
CASING SIZE	WEIGHT LB/FT.	DEPTH SET	HOLE SIZE	CEMENTING RECORD	AMOUNT PULLED
8 5/8	32#	1360'	12 1/4	800 Sx.	
2 7/8	Fiberglass	2074	7 7/8		

24. LINER RECORD				25. TUBING RECORD			
SIZE	TOP	BOTTOM	SACKS CEMENT	SCREEN	SIZE	DEPTH SET	PACKER SET
					2 7/8	2074	

26. Perforation record (interval, size, and number) N/A	27. ACID, SHOT, FRACTURE, CEMENT, SQUEEZE, ETC.	
	DEPTH INTERVAL	AMOUNT AND KIND MATERIAL USED
	1360'	500 Sx Class C 4 1/2 Gal
		300 Sx Class C 2 1/2 Gal C1

28. PRODUCTION							
Date First Production		Production Method (Flowing, gas lift, pumping - Size and type pump)				Well Status (Prod. or Shut-in)	
Date of Test	Hours Tested	Choke Size	Prod'n For Test Period	Oil - Bbl.	Gas - MCF	Water - Bbl.	Gas - Oil Ratio
Flow Tubing Press.	Casing Pressure	Calculated 24-Hour Rate	Oil - Bbl.	Gas - MCF	Water - Bbl.	Oil Gravity - API - (Corr.)	

29. Disposition of Gas (Sold, used for fuel, vented, etc.)	Test Witnessed By
--	-------------------

30. List Attachments

31. I hereby certify that the information shown on both sides of this form is true and complete to the best of my knowledge and belief
--

Signature Royce Crowell Printed Name Royce Crowell Title Mgr. Mmber Date 10-4-96

INSTRUCTIONS

This form is to be filed with the appropriate District Office of the Division not later than 20 days after the completion of any newly-drilled or deepened well. It shall be accompanied by one copy of all electrical and radio-activity logs run on the well and a summary of all specific tests conducted, including drill stem tests. All depths reported shall be measured depths. In the case of directionally drilled wells, true vertical depths shall also be reported. For multiple completions, Items 25 through 29 shall be reported for each zone. The form is to be filed in triplicate except on state land, where six copies are required. See Rule 1105.

INDICATE FORMATION TOPS IN CONFORMANCE WITH GEOGRAPHICAL SECTION OF STATE

Southeastern New Mexico

Northwestern New Mexico

T. Anhy	T. Canyon	T. Ojo Alamo	T. Penn. "B"
T. Salt	T. Strawn	T. Kirtland-Fruitland	T. Penn. "C"
B. Salt	T. Atoka	T. Pictured Cliffs	T. Penn. "D"
T. Yates	T. Miss	T. Cliff House	T. Leadville
T. 7 Rivers	T. Devonian	T. Menefee	T. Madison
T. Queen	T. Silurian	T. Point Lookout	T. Elbert
T. Grayburg	T. Montoya	T. Mancos	T. McCracken
T. San Andres	T. Simpson	T. Gallup	T. Ignacio Otzte
T. Glorieta	T. McKee	Base Greenhorn	T. Granite
T. Paddock	T. Ellenburger	T. Dakota	T.
T. Blinebry	T. Gr. Wash	T. Morrison	T.
T. Tubb	T. Delaware Sand	T. Todilto	T.
T. Drinkard	T. Bone Springs	T. Entrada	T.
T. Abo	T.	T. Wingate	T.
T. Wolfcamp	T.	T. Chinle	T.
T. Penn	T.	T. Permian	T.
T. Cisco (Bough C)	T.	T. Penn "A"	T.

OIL OR GAS SANDS OR ZONES

No. 1, from to
No. 2, from to
No. 3, from to
No. 4, from to

IMPORTANT WATER SANDS

Include data on rate of water inflow and elevation to which water rose in hole.

No. 1, from to feet
No. 2, from to feet
No. 3, from to feet

LITHOLOGY RECORD (Attach additional sheet if necessary)

From	To	Thickness in Feet	Lithology	From	To	Thickness in Feet	Lithology
0	95	95	Caliche and Sand				
95	1262	1167	Red Bed				
1262	1390	128	Anhydrite				
1390	2200	810	Salt and Anhydrite				



GOLD STAR SWD LTD. CO

(505) 394-2504 FAX (505) 394-2560 801 MAIN P.O. BOX 1480
BUNICE, NEW MEXICO 88231

10-4-96

Well: State #1 E 15-21S-37E

*36-025-33547
1340'N + 330'W
Unit E*

Deviation Survey

	Degree
500'	3/4
1013'	1/4
1500'	1/2
1850'	1
2200'	1 3/4

Submit 3 Copies
to Appropriate
District Office

State of New Mexico
Energy Minerals and Natural Resources Department

Form C-103
Revised 1-1-89

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS 6004
7. Lease Name or Unit Agreement Name State
8. Well No. 1
9. Pool name or Wildcat BSW-Salado
10. Elevation (Show whether DF, RKB, RT, GR, etc.)

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A
DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT"
(FORM C-101) FOR SUCH PROPOSALS.)

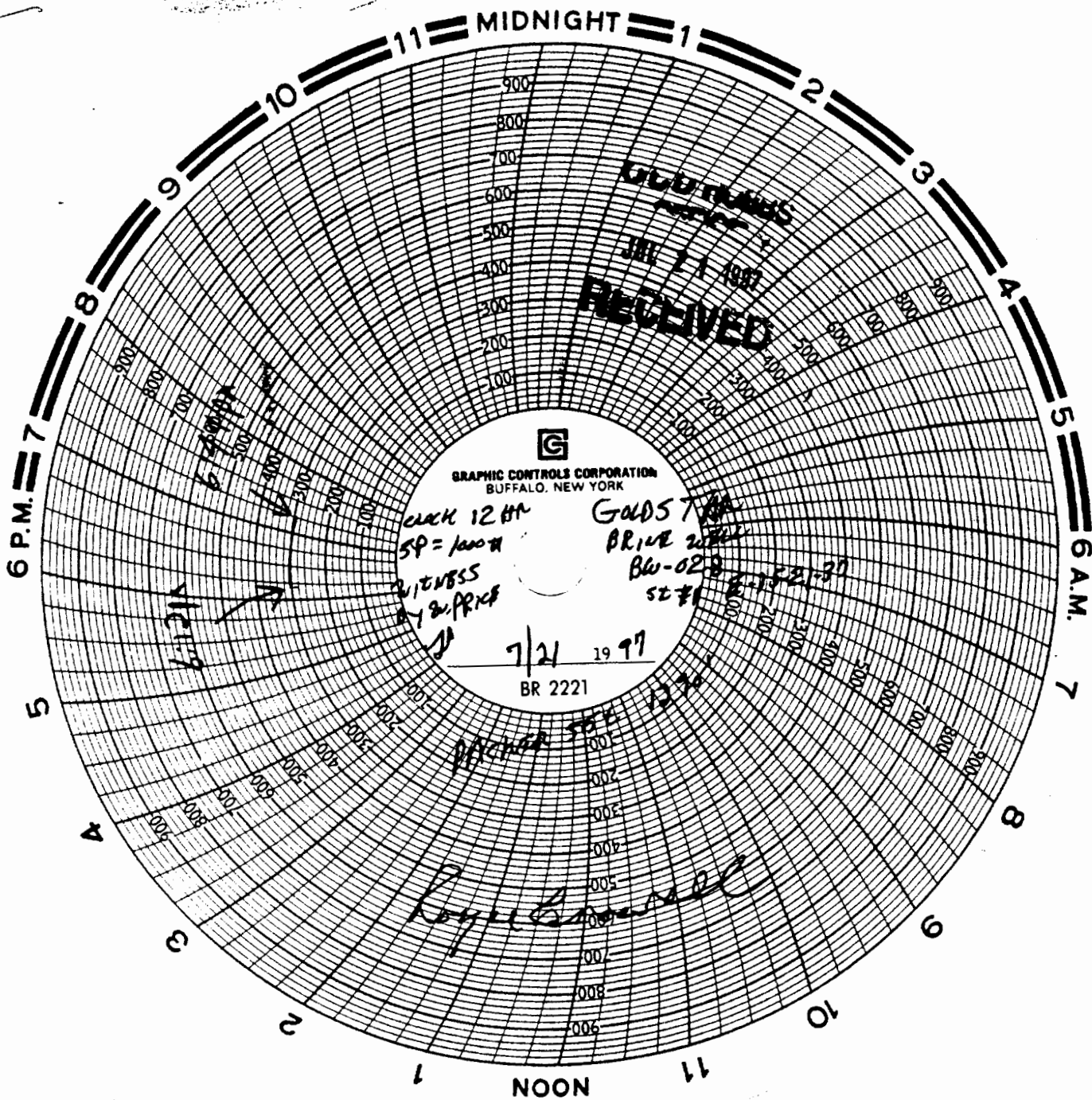
1. Type of Well: OIL WELL <input type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER Brine
2. Name of Operator Gold Star SWD Ltd. Co
3. Address of Operator Box 1480 Eunice NM 88231
4. Well Location Unit Letter E : 1340 Feet From The N Line and 330 Feet From The W Line Section 15 Township 21S Range 37E NMPM Lea County
10. Elevation (Show whether DF, RKB, RT, GR, etc.)

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data	
NOTICE OF INTENTION TO:	SUBSEQUENT REPORT OF:
PERFORM REMEDIAL WORK <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>
OTHER: <input type="checkbox"/>	PLUG AND ABANDONMENT <input type="checkbox"/>
	CASING TEST AND CEMENT JOB <input checked="" type="checkbox"/>
	OTHER: <input type="checkbox"/>

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

7-21-97
Pulled Tubing. Run Tub And Packer.
Set Packer 1290' Test CSG 300# for
30 min. Held OK. Chart Attached.

I hereby certify that the information above is true and complete to the best of my knowledge and belief.	
SIGNATURE Royce Crowell	TITLE 1491
DATE 7-30-97	TELEPHONE NO. 394-2504
TYPE OR PRINT NAME Royce Crowell	
(This space for State Use) ORIGINAL SIGNED BY CHRIS WILLIAMS DISTRICT I SUPERVISOR	
APPROVED BY	TITLE
DATE	DATE AUG 06 1997
CONDITIONS OF APPROVAL, IF ANY:	



OLD FIELDS
JUL 21 1997
RECEIVED



GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK

CLOCK 12 HR
SP = 1000
WITNESS
BY 2 PRK
GOLDST
PRIME 2000
BW-028
SZ# 1 6-15-21-37

7/21 19 97

BR 2221

PRIME 2000 1370

Robert S. ...

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO.
30-025-33547

5. Indicate Type of Lease
STATE ☒ FEE ☐

6. State Oil & Gas Lease No.
MS-0004

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A
DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT"
(FORM C-101) FOR SUCH PROPOSALS.)

7. Lease Name or Unit Agreement Name

1. Type of Well:
OIL WELL ☐ GAS WELL ☐ OTHER BRINE ☐

STATE

2. Name of Operator
GOLD STAR SWD LTD. CO.

8. Well No.

1

3. Address of Operator
BOX 1480 EUNICE NM. 88231

9. Pool name or Wildcat
BSW- SALADO

4. Well Location
Unit Letter E : 1340 Feet From The N. Line and 330 Feet From The W. Line

Section 15 Township 21 S. Range 37 E. NMPM LEA. County

10. Elevation (Show whether DF, RKB, RT, GR, etc.)

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data

NOTICE OF INTENTION TO:

PERFORM REMEDIAL WORK ☐ PLUG AND ABANDON ☐
TEMPORARILY ABANDON ☐ CHANGE PLANS ☐
PULL OR ALTER CASING ☐
OTHER: ☐

SUBSEQUENT REPORT OF:

REMEDIAL WORK ☒ ALTERING CASING ☐
COMMENCE DRILLING OPNS. ☐ PLUG AND ABANDONMENT ☐
CASING TEST AND CEMENT JOB ☐
OTHER: ☐

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

7-6-98 RIG UP PULLING UNIT, PULLED TUBING, 46 JTS. + 8 FT. 1351 FT.
RUN SINKER BAR TO 1366 FT. .
7-7-98 RIG UP REVERS UNIT, RUN USED 7 5/8. BIT TO 1362 FT. . RETURNED METAL CUTTINGS.
PULLED BIT, BIT NO GOOD.
7-8-98 RUN NEW 7 5/8 BIT. TIGHT PLACE AT 1329 FT. DRILLED FROM 1353 TO 1363 FT. .
7-9-98 RUN 6 1/8 SHOE AND DRILLED TO 1371 FT. .
7-10-98 RUN 6 1/8 BIT AND DRILLED TO 1475 FT. .
7-11-98 RUN 1461 FT. OF 2 7/8 FIBER GLASS TUBING . RIGGED DOWN.

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE R.E. Crowell TITLE MGR. DATE 7-25-98
TYPE OR PRINT NAME R.E. CROWELL TELEPHONE NO. 394-2504

(This space for State Use)

ORIGINAL FILED BY

APPROVED BY _____ TITLE _____ DATE _____

CONDITIONS OF APPROVAL, IF ANY:

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS-0004

SUNDRY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)	
1. Type of Well: OIL WELL <input type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER <input checked="" type="checkbox"/> BRINE	7. Lease Name or Unit Agreement Name STATE
2. Name of Operator GOLD STAR SWD LTD. CO.	8. Well No. 1
3. Address of Operator BOX 1480 EUNICE NM 88231	9. Pool name or Wildcat BSW-SALADO
4. Well Location Unit Letter <u>E</u> : <u>1340</u> Feet From The <u>N.</u> Line and <u>330</u> Feet From The <u>W.</u> Line Section <u>15</u> Township <u>21 S.</u> Range <u>37 E.</u> NMPM <u>LEA</u> County	
10. Elevation (Show whether DF, RKB, RT, GR, etc.)	

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data			
NOTICE OF INTENTION TO:		SUBSEQUENT REPORT OF:	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	PLUG AND ABANDONMENT <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>		CASING TEST AND CEMENT JOB <input type="checkbox"/>	
OTHER: <input type="checkbox"/>		OTHER: <input type="checkbox"/>	

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

03-17-00 PULL TUB. LOST 140' 2 7/8 FG. TUB.
03-18-00 RUN 7 1/2 OD CUT RITE SHOE TO 1357'
03-19-00 RUN SHOE TO 1361'
03-20-00 RUN 6 3/4 BIT TI 1375'
03-21-00 DRILL TO 1405'
03-22-00 SHUTDOWN
03-23-00 DRILL TO 1419'
03-24-00 DROP TUB AND FISHED
03-25-00 RUN 1402' 2 7/8 F.G. TUB. RIGDOWN.

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE Royce Lowell TITLE Mgr. DATE 4-28-00
TYPE OR PRINT NAME Royce Lowell TELEPHONE NO. 394-2305

(This space for State Use)

APPROVED BY _____ TITLE _____ DATE _____
CONDITIONS OF APPROVAL, IF ANY:

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS-0004

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A
DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT"
(FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well:
OIL WELL ☐ GAS WELL ☐ OTHER BRINE

2. Name of Operator
GOLD STAR SWD LTD. CO.

3. Address of Operator
BOX 1480 EUNICE NM 88231

4. Well Location
Unit Letter E : 1340 Feet From The N. Line and 330 Feet From The W. Line

Section 15 Township 21 S. Range 37 E. NMPM LEA County

10. Elevation (Show whether DF, RKB, RT, GR, etc.)

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data	
NOTICE OF INTENTION TO:	SUBSEQUENT REPORT OF:
PERFORM REMEDIAL WORK <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>
OTHER: <input type="checkbox"/>	PLUG AND ABANDONMENT <input type="checkbox"/>
	CASING TEST AND CEMENT JOB <input type="checkbox"/>
	OTHER: <input type="checkbox"/>

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

04-10-00 PULL TUB. LOST 82' TUB
04-11-00 TRIED TO FISH TUB. RUN 6 1/8 CWT RITE SHOE.
04-12-00 MILL TO 1349' RUN BIT & COLLARS
04-13-00 DRILL TO 1439'
04-14-00 RUN 1410' 2 7/8 FG TUB.
RIGDOWN

I hereby certify that the information above is true and complete to the best of my knowledge and belief.
SIGNATURE Roger C. [Signature] TITLE Manager DATE 4-20-90
TYPE OR PRINT NAME Roger C. [Signature] TELEPHONE NO. 394-2504

(This space for State Use)
APPROVED BY _____ TITLE _____ DATE _____
CONDITIONS OF APPROVAL, IF ANY:

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION
2040 Pacheco St.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS-0004
7. Lease Name or Unit Agreement Name STATE
8. Well No. 1
9. Pool name or Wildcat BSW-SALADO

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A
DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT"
(FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: OIL WELL <input type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER <input type="checkbox"/> BRINE
2. Name of Operator GOLD STAR SWD LTD. CO.
3. Address of Operator BOX 1480 EUNICE NM 88231
4. Well Location Unit Letter <u>E</u> : <u>1340</u> Feet From The <u>N.</u> Line and <u>330</u> Feet From The <u>W.</u> Line Section <u>15</u> Township <u>21 S.</u> Range <u>37 E.</u> NMPM <u>LEA</u> County

10. Elevation (Show whether DF, RKB, RT, GR, etc.)

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data	
NOTICE OF INTENTION TO:	SUBSEQUENT REPORT OF:
PERFORM REMEDIAL WORK <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>
OTHER: <input type="checkbox"/>	PLUG AND ABANDONMENT <input type="checkbox"/>
	CASING TEST AND CEMENT JOB <input type="checkbox"/>
	OTHER: <input type="checkbox"/>

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

04-18-00 PULL TUB PARTED 21 JTS FROM TOP.
04-19-00 FISHED TUB AND PULLED. CHANGE OUT FIBERGLASS TUB
AND REPLACED WITH 2 7/8 STEEL IPC. SET AT 1410' RIGDOWN

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE Royce Crowell TITLE Manager DATE 4-20-00
TYPE OR PRINT NAME Royce Crowell TELEPHONE NO. 394-2504
(This space for State Use)

APPROVED BY _____ TITLE _____ DATE _____
CONDITIONS OF APPROVAL, IF ANY:

District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 South First, Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mex
Energy Minerals and Natural Resources

Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-10
March 19, 2

Submit 1 copy of the final affected we
list along with 1 copy of this form,
number of wells on that list
appropriate District Off

Change of Operator

Previous Operator Information:

OGRID: 148431
Name: Gold Star SWD Ltd. Co.
Address: Box 1480
Address:
City, State, Zip: Eunice, NM, 88231

New Operator Information:

Effective Date: 04/20/01
New Ogrid: 19797
New Name: Yale E. Key, Inc.
Address: Box 2040
Address:
City, State, Zip: Hobbs, NM 88241

I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information on this form and the attached list of wells is true and complete to the best of my knowledge and belief.

New Operator

Signature:

Royce Crowell

Printed name: Royce Crowell

Title: Compliance Specialist

Date: 07/11/01 Phone: (505) 393-9171

Previous operator complete below:

Previous Operator: Gold Star SWD Ltd. Co.
Previous OGRID: 148431
Signature: *Royce Crowell*
Printed Name: Royce Crowell

NMOCD Approval

Signature:

Paul F. Kautz

Printed

Name:

Paul F Kautz

District:

Geologist

Date:

JUL 26 2001

8

P.02

PAGE 1

WELLS INVOLVED IN OPERATOR CHANGE
FINAL LIST WITH C-104A

APR 24, 2001

This is a final list of wells being transferred. If all bonding requirements are satisfied, submit this list to the OCD District with your C-104A.

PREVIOUS OPERATOR: 148431 GOLD STAR SWD LTD CO.

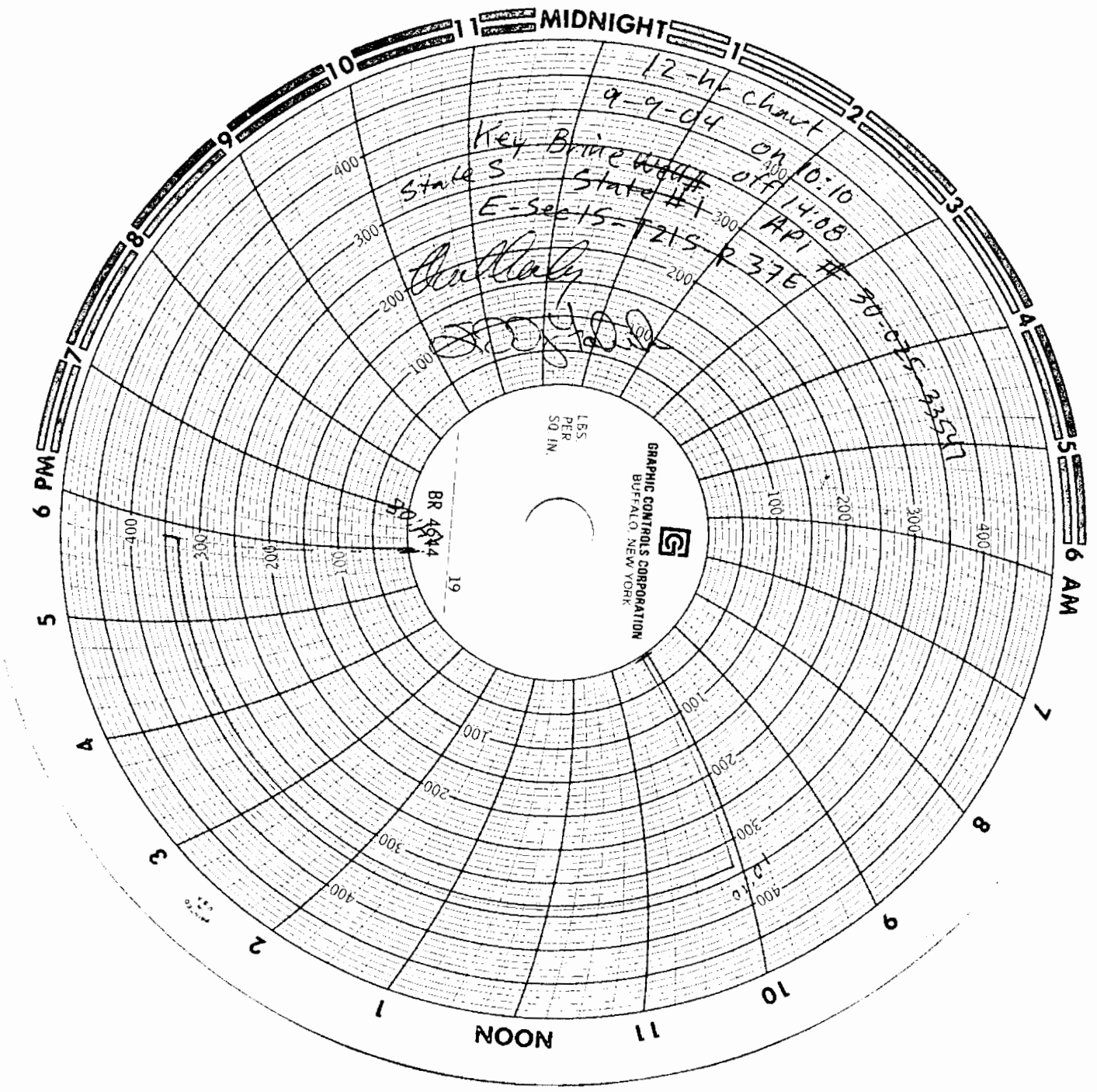
NEW OPERATOR: _____

OCD DISTRICT: HOBBS

PROP- RTY WELL NAME	ULSTR	OCD UNIT LTR API	WELL TYPE	POOL ID	POOL NAME	LAST PROD/INJ
19340 STATE #001 28411	E-15-21S-37E	E 30-025-33547	M	96173	BSW; SALADO	
19470 CHRISTMAS #003 28410	B-28-22S-37E	B 30-025-10500	S	96121	SWD; SAN ANDRES	03-2001

B. Pod
2816488

JUL-12-01 THU 12:53 PM



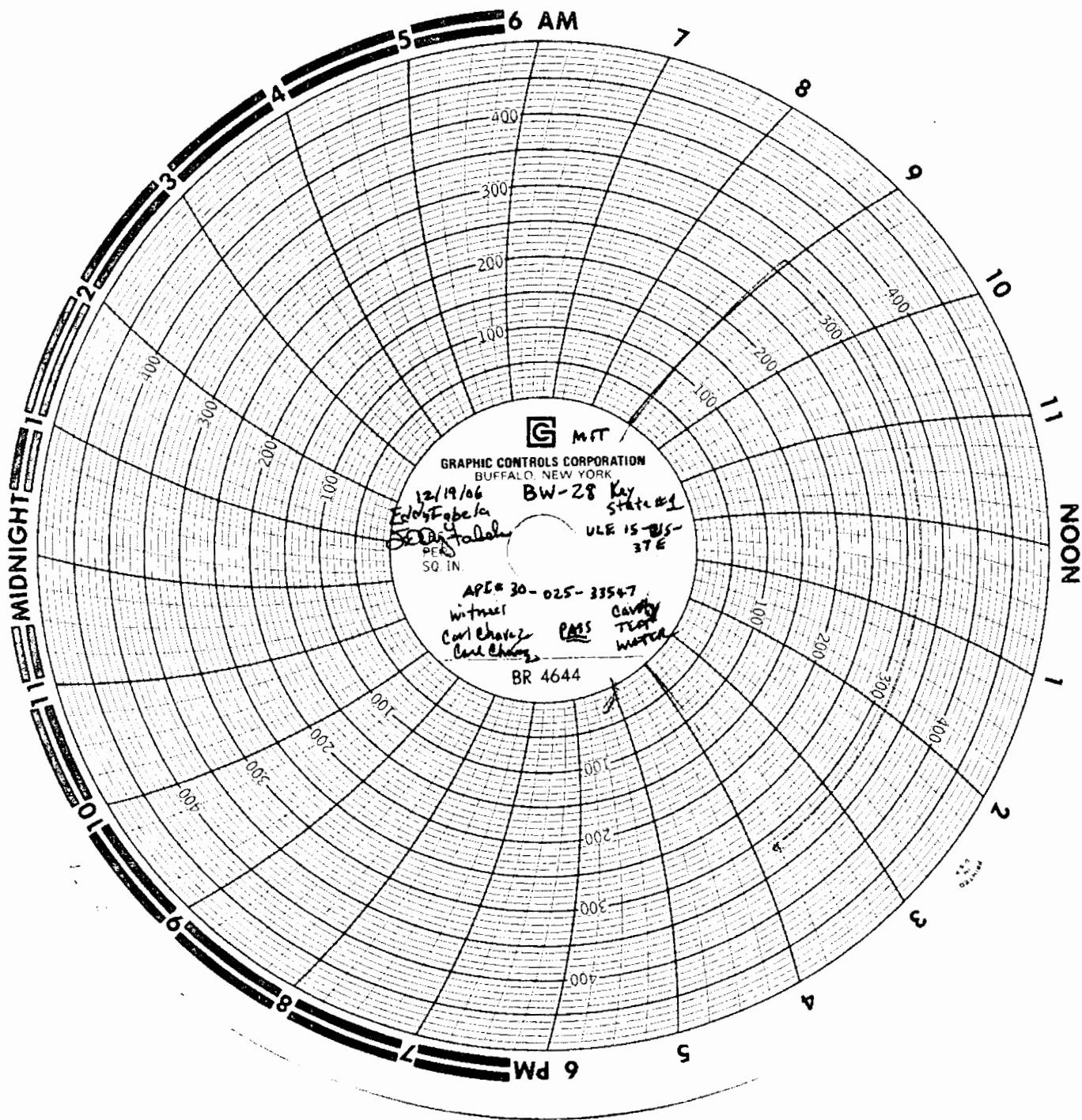
12-hr chart
9-9-04
Key Bridge
State S
State #1
E-sec 15-1215
API # 376
BR 4544
19

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK

RECEIVED

OCT 17 2004

DLCCS
10



BW-28

C104BReport

Page 1 of 1

State of New Mexico
Energy, Minerals and Natural Resources

Form C-
Permit 47021

Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

Change of Operator Name

OGRID: 19797
Effective Date: 2/20/2007

Previous Operator Name and Information

Name: YALB KEY, INC
Address: PO BOX 2000 changed on-line
Address: 2625 W. MARLAND "
City, State, Zip: HOBBS, NM 88241 "

New Operator Name and Information

Name: KEY ENERGY SERVICES, LLC
Address: P.O. Box 99
Address: 2105 Avenue O
City, State, Zip: Eunice, NM 88231

I hereby certify that the rules of the Oil Conservation Division have been complied with and the information given on this form and the certified list of wells is true to the best of my knowledge and belief.

Signature: Bob Patterson
Printed Name: Bob Patterson
Title: Area Manager
Date: 2-20-07 Phone: 505 394 3195

NMOCD Approval

Date: February 20, 2007

BW - 28

American Valve & Meter, Inc.

1113 W. BROADWAY

P.O. BOX 166

HOBBS, NM 88240

TO: Key

DATE: 8/21/07

This is to certify that:

I, Brad Collins, Technician for American Valve & Meter, Inc., has checked the calibration of the following instrument.

8" Pressure recorder Serial No: 1385

at these points.

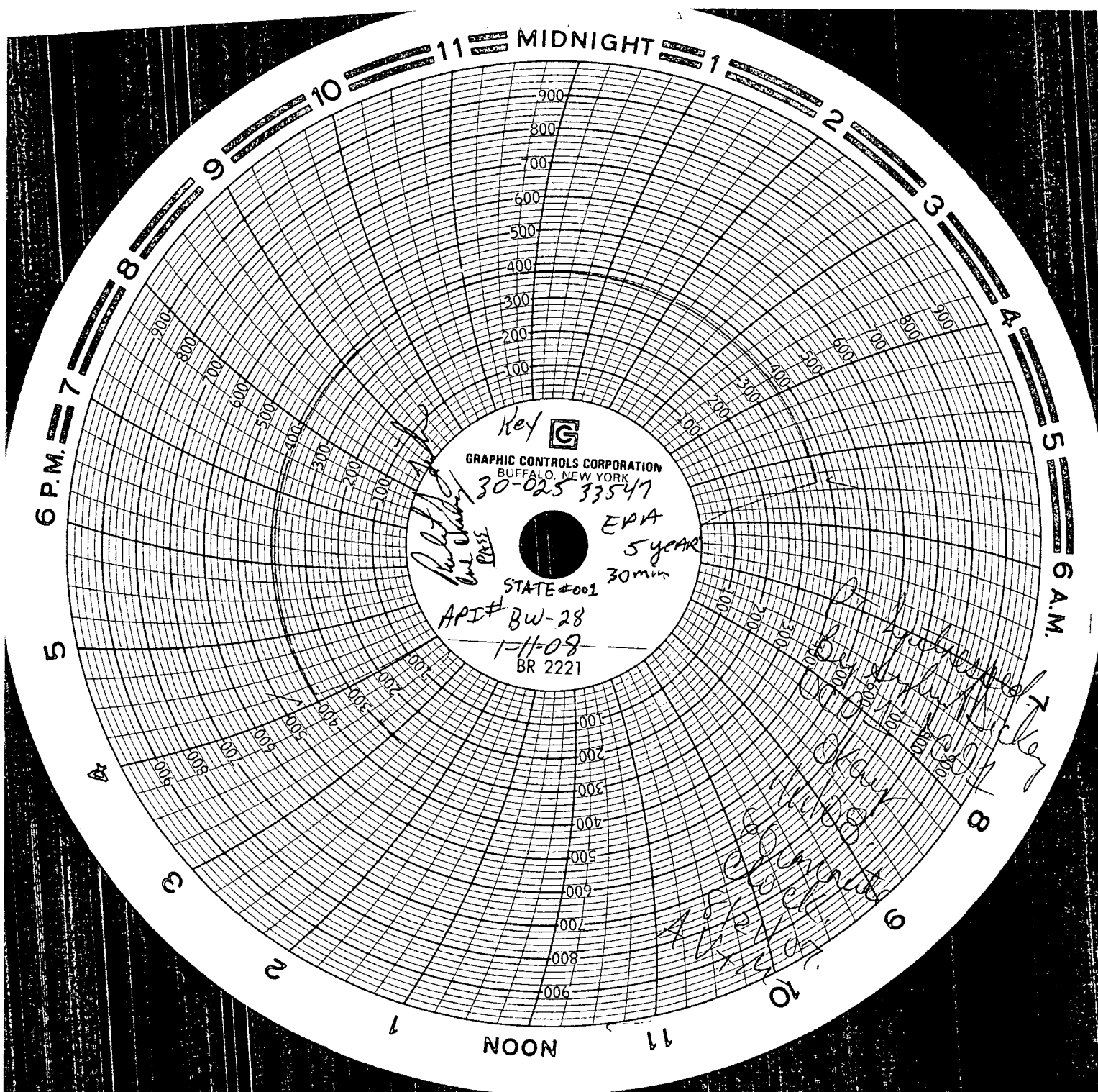
Pressure 0 - 1000 X

Temperature _____

<u>Test</u>	<u>Found</u>	<u>Left</u>	<u>Test</u>	<u>Found</u>	<u>Left</u>
<u>0</u>	<u>0</u>	<u>0</u>	—	—	—
<u>500</u>	<u>500</u>	<u>500</u>	—	—	—
<u>1000</u>	<u>1000</u>	<u>1000</u>	—	—	—
<u>700</u>	<u>700</u>	<u>700</u>	—	—	—
<u>200</u>	<u>200</u>	<u>200</u>	—	—	—
<u>0</u>	<u>0</u>	<u>0</u>	—	—	—

Remarks: _____

Signature Brad Collins



Submit 3 Copies To Appropriate District
Office
District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Ave., Artesia, NM 88210
District III
1000 Rio Brazos Rd., Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM
87505

State of New Mexico
Energy, Minerals and Natural Resources

Form C-103
May 27, 2004

OIL CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

WELL API NO. 30-025-33547
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State Oil & Gas Lease No. MS-0004
7. Lease Name or Unit Agreement Name State
8. Well Number # 1
9. OGRID Number 19797
10. Pool name or Wildcat BSW-SALADO
11. Elevation (Show whether DR, RKB, RT, GR, etc.)
Pit or Below-grade Tank Application <input type="checkbox"/> or Closure <input type="checkbox"/>
Pit type _____ Depth to Groundwater _____ Distance from nearest fresh water well _____ Distance from nearest surface water _____
Pit Liner Thickness: _____ mil Below-Grade Tank: Volume _____ bbls: Construction Material _____

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well ☐ Gas Well ☐ Other ☐ Brine

2. Name of Operator

Key Energy Services

3. Address of Operator

PO Box 99 Eunice NM

4. Well Location

Unit Letter E : 1340 feet from the N line and 330 feet from the W line

Section 15 Township 21S Range 37 E NMPM LEA County

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:

PERFORM REMEDIAL WORK ☐ PLUG AND ABANDON ☐

TEMPORARILY ABANDON ☐ CHANGE PLANS ☐

PULL OR ALTER CASING ☐ MULTIPLE COMPL ☐

OTHER: ☐

SUBSEQUENT REPORT OF:

REMEDIAL WORK ☐ ALTERING CASING ☐

COMMENCE DRILLING OPNS. ☐ P AND A ☐

CASING/CEMENT JOB ☐

OTHER: ☐

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

1-8-2008 Rig up Pulling Unit, SION
1-10-2008 Intall BOP 2 7/8 6" 900 , Pull tbq from well
1-11-2008 Run in hole with Bridge Plug , Test Casing, Casing Held, Carl Chavaz W/OCD took Chart
1/11/2008 Pull out of hole with Plug and lay work string down. Shut in over weekend.
1-14-2008 Run in Hole with production string, 2 7/8 PCP Set @ 1445'
1-15-2008 Rig Reverse unit and Pulling Unit Down.
1/16/2008 Return well back to production

RECEIVED

JAN 22 2008

HOBBS OCD

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOCD guidelines ☐, a general permit ☐ or an (attached) alternative OCD-approved plan ☐.

SIGNATURE Sam Bliss TITLE DISTRICT MANAGER DATE 1-17-2008

Type or print name

E-mail address:

Telephone No.

For State Use Only

APPROVED BY: Hayward Wink TITLE OCD FIELD REPRESENTATIVE II/STAFF MANAGER DATE FEB 12 2008

Conditions of Approval (if any):

Submit 3 Copies To Appropriate District Office
District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Ave., Artesia, NM 88210
District III
1000 Rio Brazos Rd., Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources

Form C-103

5/25/2009

RECEIVED
MAY 26 2009
HOBBS
CONSERVATION DIVISION
1220 South St. Francis Dr.
Santa Fe, NM 87505

SUNDRY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)		WELL API NO. 30-025-3354 <input checked="" type="checkbox"/>
1. Type of Well: Oil Well <input type="checkbox"/> / Gas Well <input type="checkbox"/> Other <input checked="" type="checkbox"/> Brine Well		5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
2. Name of Operator Key Energy Services		6. State Oil & Gas Lease No. MS-0004
3. Address of Operator P.O. Box 99 Eunice NM 88231		7. Lease Name or Unit Agreement Name State <input checked="" type="checkbox"/>
4. Well Location Unit Letter <u>E</u> : <u>1340</u> feet from the <u>North</u> line and <u>330</u> feet from the <u>West</u> line Section <u>15</u> Township <u>21S</u> Range <u>37E</u> NMPM County <u>Lea</u>		8. Well Number # <u>1</u>
11. Elevation (Show whether DR, RKB, RT, GR, etc.)		9. OGRID Number <u>19797</u> <input checked="" type="checkbox"/>
Pit or Below-grade Tank Application <input type="checkbox"/> or Closure <input type="checkbox"/>		10. Pool name or Wildcat BSW-SALADO <input checked="" type="checkbox"/>
Pit type _____ Depth to Groundwater _____ Distance from nearest fresh water well _____ Distance from nearest surface water _____		
Pit Liner Thickness: _____ mil Below-Grade Tank: Volume _____ bbls: Construction Material _____		

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:		SUBSEQUENT REPORT OF:	
PERFORM REMEDIAL WORK <input type="checkbox"/>	PLUG AND ABANDON <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	CHANGE PLANS <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>	P AND A <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	MULTIPLE COMPL <input type="checkbox"/>	CASING/CEMENT JOB <input type="checkbox"/>	
OTHER: Sonor Test & MIT <input type="checkbox"/>		OTHER: <input checked="" type="checkbox"/>	

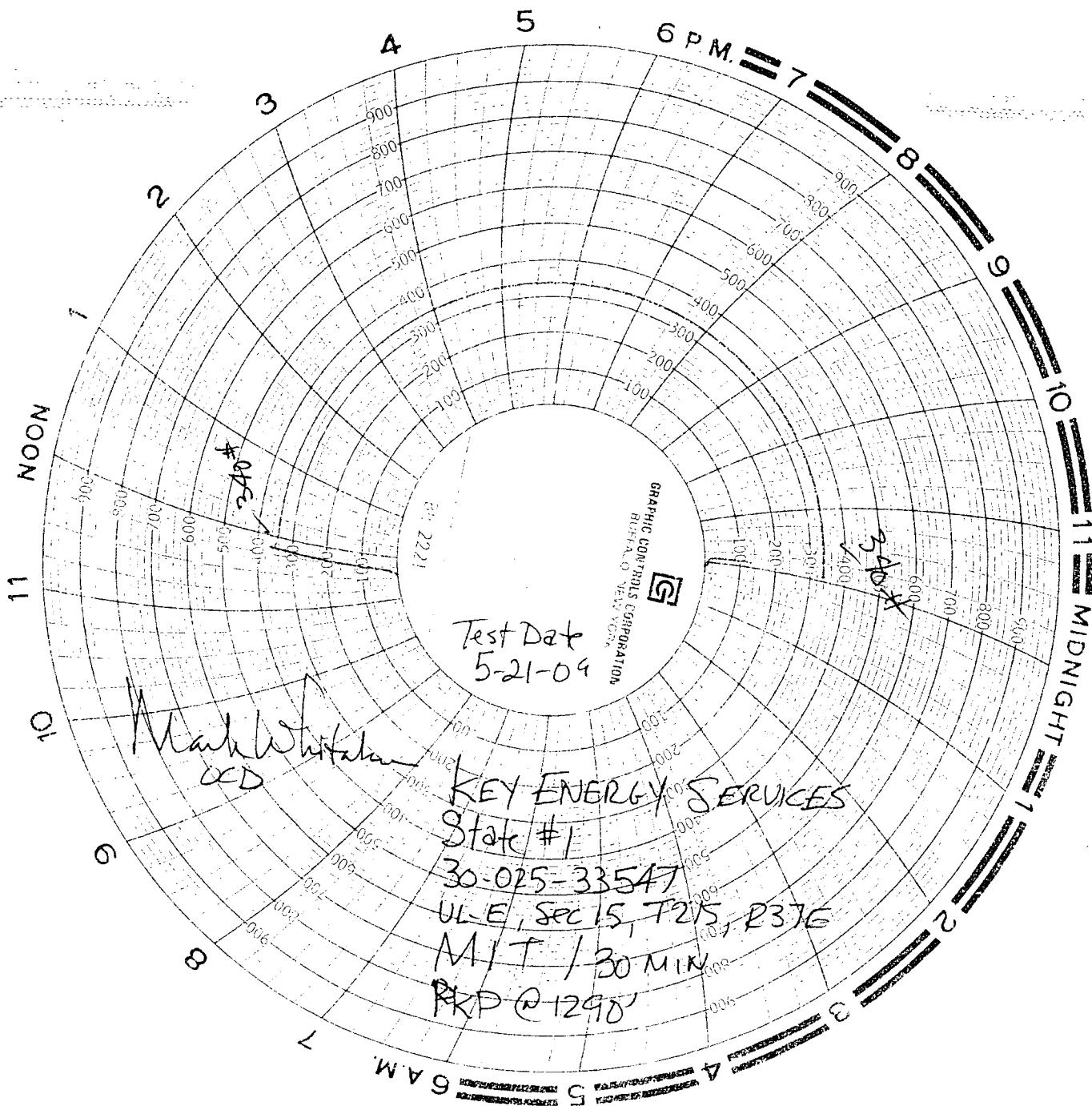
13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

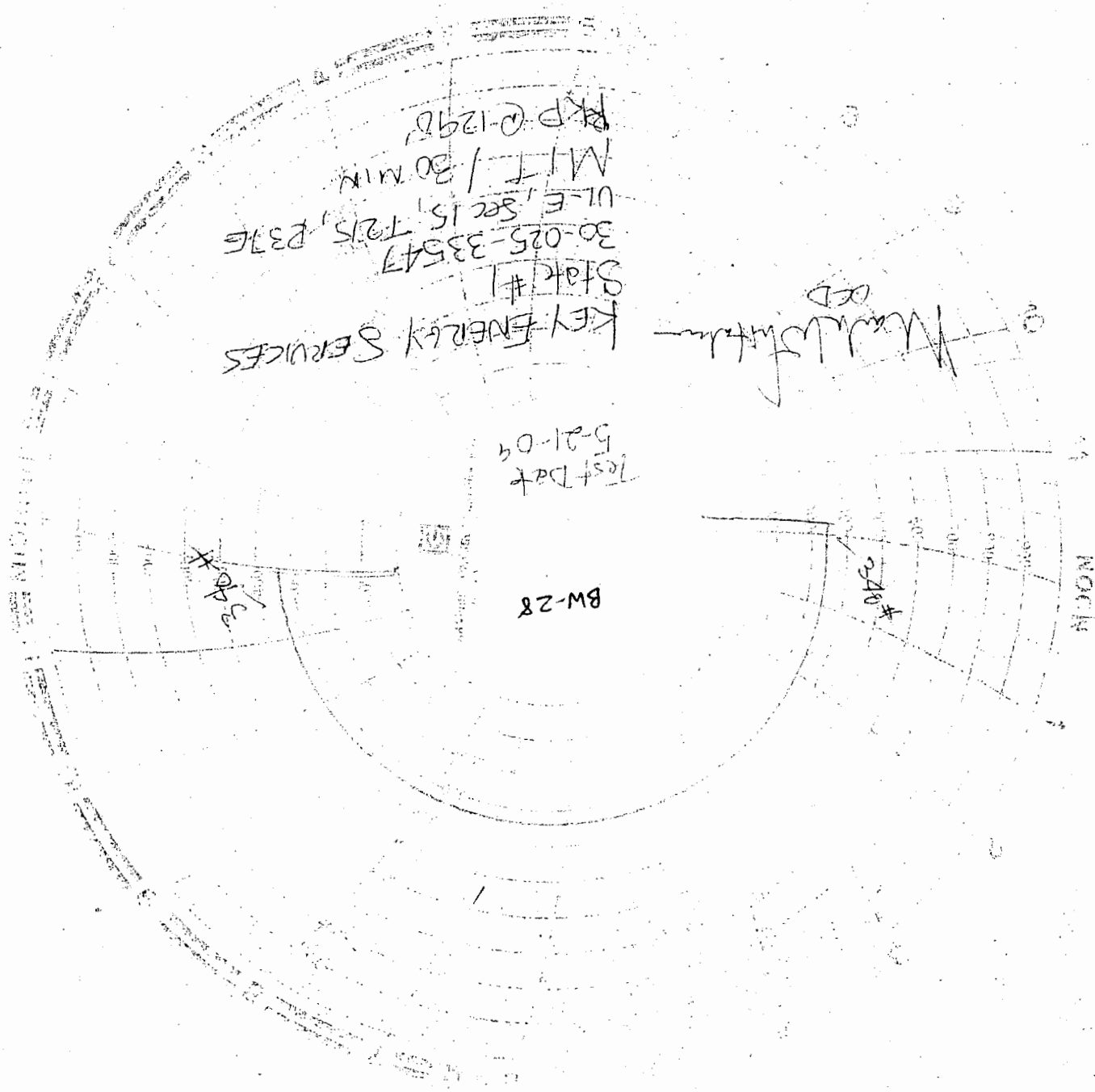
5-19-2009 MI- RUPU Install BOP, POH with 2 7/8 Tbg and 6 1/4 Bit
5-19-2010 SION
5-20-2009 RU Key Wire Line and Sonor Tool, Run Sonor test on Brine Well, POH with sonor tool.
5-20-2010 SION
5-21-2009 RIH with Packer and 2 7/8 Tbg and 6 1/4 bit to 1300', Pressure test to 300#, Pressure Test leaked 30# in 20 minutes. OCD Rep on location advised to Pull up to 1290' and Retest. Pull up to 1290' with Packer and Tbg. Retest to 340#, Test held good for 30 minutes. POH with packer and tbg. RIH with 6 1/4 Bit and tbg to 1300' And SION.
5/22/2009 RU Reverse and power swivel and drill to 1701', Circulate will for 30 minutes. SION
5/23/2009 Pull BOP and flange will head back up & return to production.

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOCD guidelines ☐, a general permit ☐ or an (attached) alternative OCD-approved plan ☐.

SIGNATURE Sam Blins TITLE MANAGER DATE 5-25-09

Type or print name _____ E-mail address: _____ Telephone _____
For state use only
APPROVED BY: Terry W. Hill TITLE DISTRICT 1 SUPERVISOR DATE MAY 27 2009
Conditions of Approval (if any): _____





KEY ENERGY SERVICES
Stat #1
30-025-33547
UL-E, Sec 15, T215, P336
M/T / 30 MIN
PKD C-1298

Test Date
5-21-04

BW-28

240

1/2

NOON

American Valve & Meter, Inc. RECEIVED

1113 W. BROADWAY

P.O. BOX 166

HOBBS, NM 88240

2009 JUL 7 AM 10 36

TO: KEY

DATE: 5-3-09

This is to certify that:

I, Bud Collins, Technician for American Valve & Meter, Inc., has checked the calibration of the following instrument.

"Pressure recorder Serial No: 8351

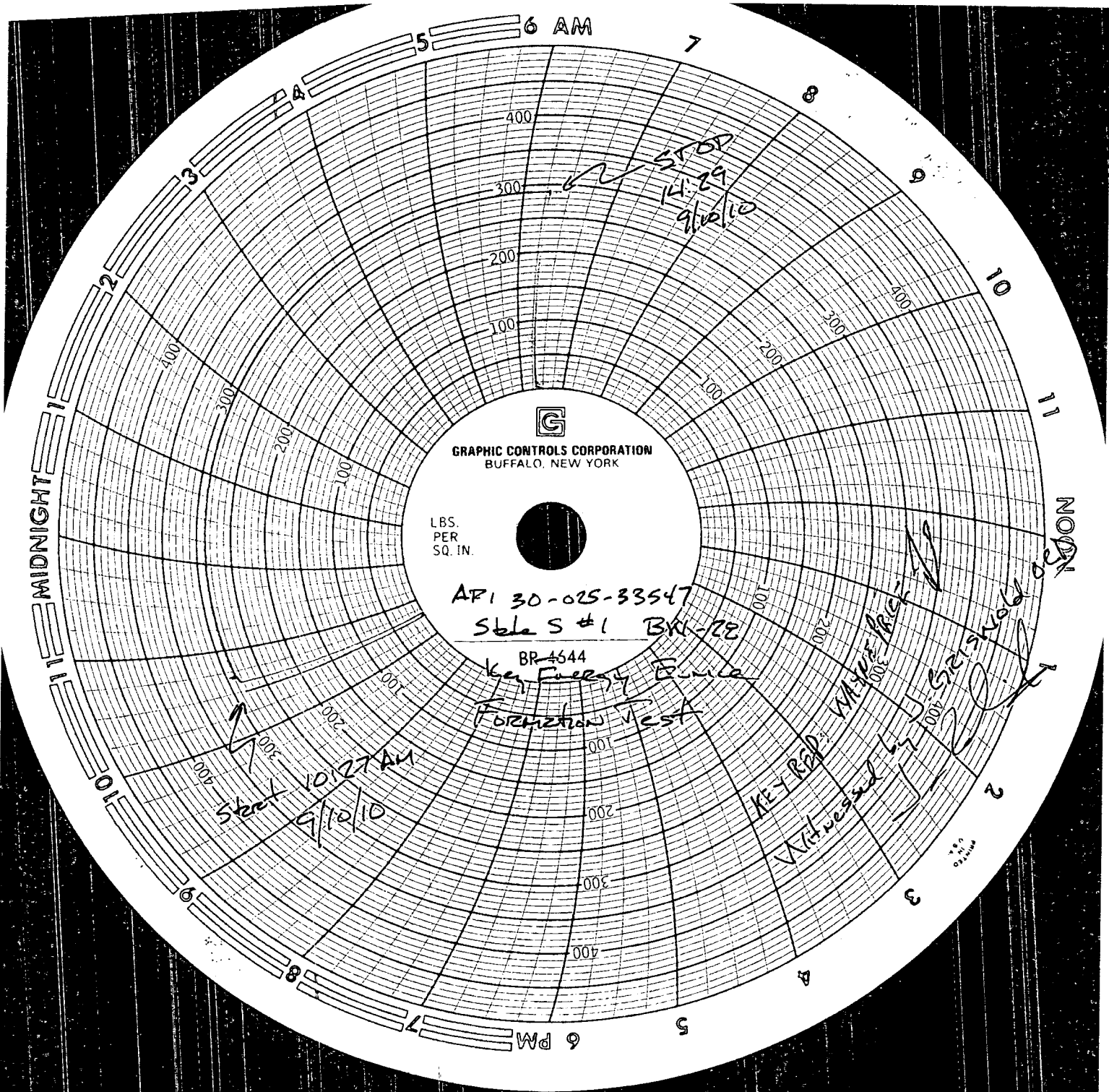
at these points.

Pressure 0 - 1000 ^{*} Temperature _____

<u>Test</u>	<u>Found</u>	<u>Left</u>	<u>Test</u>	<u>Found</u>	<u>Left</u>
<u>0</u>	—	<u>0</u>	—	—	—
<u>500</u>	—	<u>500</u>	—	—	—
<u>1000</u>	—	<u>1000</u>	—	—	—
<u>700</u>	—	<u>700</u>	—	—	—
<u>200</u>	—	<u>200</u>	—	—	—
<u>0</u>	—	<u>0</u>	—	—	—

Remarks: _____

Signature Bud Collins



GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK

LBS.
PER
SQ. IN.

API 30-025-33547
Sole S #1 BK-22

BR 4644
Key Energy Service
Formation Test

STOP
14:29
9/10/10

Start 10:27 AM
9/10/10

Key Rep: WA 4000 / 1000
Witnessed by J. Grisham
9/10/10

American Valve & Meter, Inc.

1113 W. BROADWAY

P.O. BOX 166

HOBBS, NM 88240

TO: Key Energy

DATE: 09-08-10

This is to certify that:

I, Bud Collins, Technician for American Valve & Meter,

Inc., has checked the calibration of the following instrument.

8" Pressure recorder Serial No: 8131

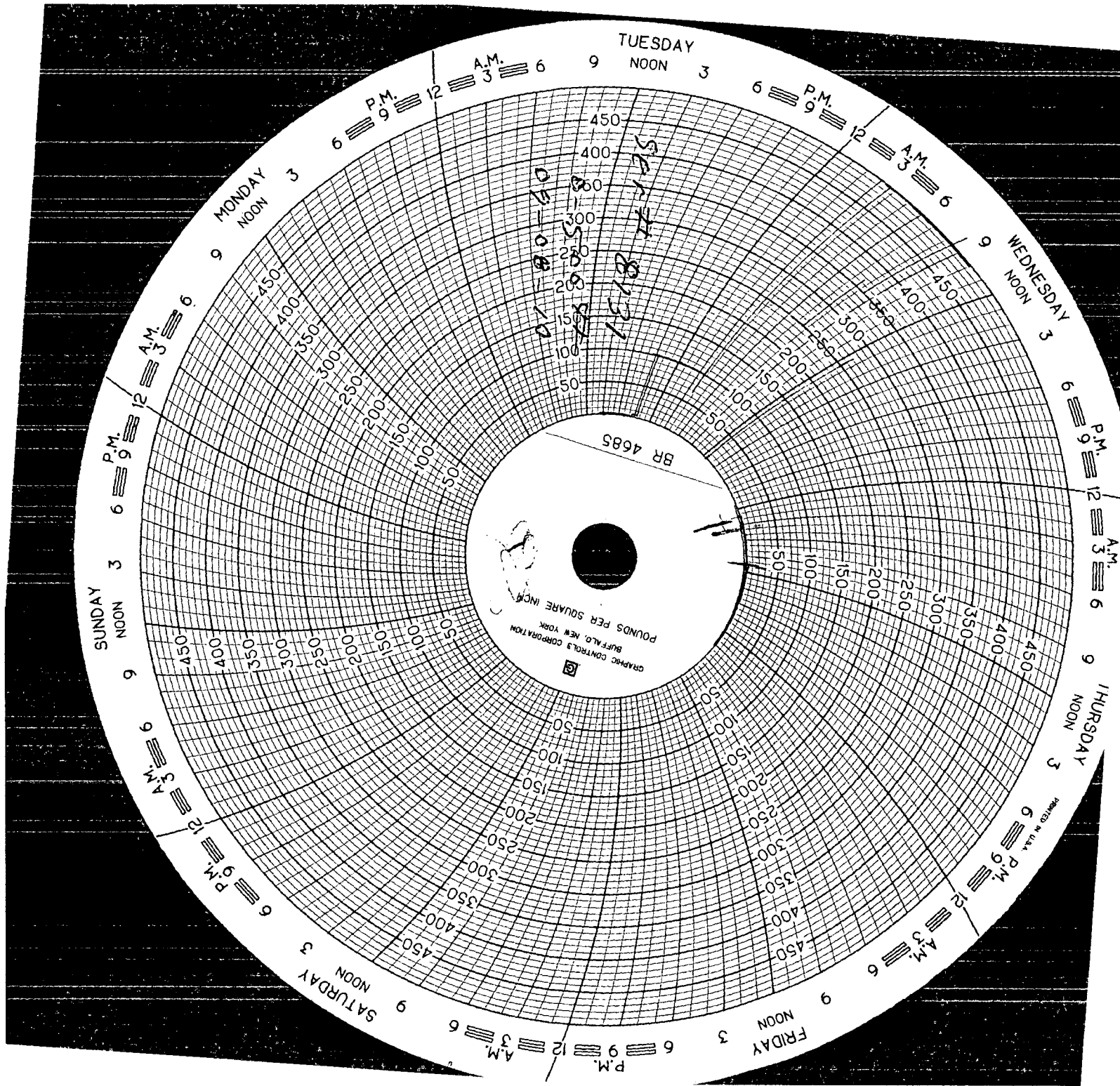
at these points.

Pressure 0 - 500 ~~75~~ Temperature _____

<u>Test</u>	<u>Found</u>	<u>Left</u>	<u>Test</u>	<u>Found</u>	<u>Left</u>
<u>0</u>	—	<u>0</u>	—	—	—
<u>250</u>	—	<u>250</u>	—	—	—
<u>500</u>	—	<u>500</u>	—	—	—
<u>350</u>	—	<u>350</u>	—	—	—
<u>100</u>	—	<u>100</u>	—	—	—
<u>0</u>	—	<u>0</u>	—	—	—

Remarks: _____

Signature Bud Collins



Section VII.5.A. Appendix:

Includes:

1. 2010 BW-28 AOR Review-Well Status List. "Update in Feb 2011"
2. 2009-2010 BW-28 Annual Review-Unit Plot Plan. "Updated in Feb 2011"
3. 2010 Well File Downloads-36 pages. "Updated in Feb 2011"

2010 BW-28 AOR Review-- Well Status List

up-dated Feb 2011

	API#	Well Name	UL	Section	Ts	Rg	Footage	Within 1/4 mi AOR within 660 ft	Casing Program Checked	Cased/Cemented across salt section	Corrective Action Required
1	30-025-3354Z	Key-State no.001	E	15	21s	37e	1340 FNL & 330 FWL	NA	NA		
1	30-025-06591	Apache NEDU 604	E	15	21s	37e	2310 FNL & 990 FWL	yes	1	no	check again 2011 report
1	30-025-09913	Shell NEDU 603	E	15	21s	37e	3390 FSL & 4520 FEL	yes*	1	yes	check again 2011 report
1	30-025-09914	Apache NEDU 602	E	15	21s	37e	1980 FNL & 660 FWL	yes*	1	yes	no
1	30-025-35271	Apache NEDU 602625	E	15	21s	37e	2580 FNL & 1300 FWL	no		na	no
0	30-025-37223*	Apache NEDU 628	E	15	21s	37e	1410 FNL & 380 FWL	Not Drilled	0	0	na
1	30-025-06609	Chevron St. 002	C	15	21s	37e	660 FNL & 1980 FWL	no		na	na
1	30-025-06611	Chevron St. 004	C	15	21s	37e	660 FNL & 2080 FWL	no		na	na
1	30-025-06613	Apache NEDU 605	C	15	21s	37e	760 FNL & 1980 FWL	no		na	na
1	30-025-34649	Apache NEDU 622	C	15	21s	37e	1229 FNL & 2498 FWL	no		na	na
1	30-025-34886	Apache NEDU 524	C	15	21s	37e	160 FNL & 1350 FWL	no		na	na
1	30-025-39831 (added 2010)	Chevron State S no. 2	C	15	21s	37e	990 FNL & 1330 FWL	yes	1	no	check again 2011 report
1	30-025-34887	Apache NEDU 624	C	15	21s	37e	1250 FNL & 1368 FWL	yes	1	no	check again 2011 report
1	30-025-06586	Chevron St. 001	D	15	21s	37e	660 FNL & 660 FWL	yes* (changed in 2010)	1	1	will be checked in 2010 annual report due 3-31-11
1	30-025-06612	Chevron St. 005	D	15	21s	37e	660 FNL & 990 FWL	yes	1	no	check again 2011 report
1	30-025-06614	Apache NEDU 601	D	15	21s	37e	600 FNL & 990 FWL	yes	1	no	check again 2011 report
1	30-025-36809	Apache NEDU 526	D	15	21s	37e	130 FNL & 330 FWL	yes	1	no	check again 2011 report
1	30-025-06585	Apache St. 002	F	15	21s	37e	1980 FNL & 1980 FWL	no		na	na
1	30-025-06587	Apache NEDU 606	F	15	21s	37e	3375 FSL & 3225 FEL	no		na	na
1	30-025-06590	Apache NEDU 608	F	15	21s	37e	1980 FNL & 1880 FWL	no		na	na
1	30-025-06603	Apache Argo 006	K	15	21s	37e	1650 FSL & 2310 FWL	no		na	na
1	30-025-06607 (added 2010)	Apache Argo 011	K	15	21s	37e	2080 FSL & 1650 FWL	no		na	na
1	30-025-09918	Apache NEDU 703	K	15	21s	37e	1980 FSL & 1980 FWL	no		na	na
1	30-025-39828	Apache Argo 14	K	15	21s	37e	2190 FSL & 2130 FWL	no		na	na
1	30-025-34657	Apache NEDU 623	K	15	21s	37e	2540 FSL & 2482 FWL	no		na	na
1	30-025-06606	Apache Argo 010	L	15	21s	37e	1880 FSL & 760 FWL	no		na	na
1	30-025-09915	Apache Argo 007	L	15	21s	37e	2310 FSL & 990 FWL	no		na	na
1	30-025-09916	Apache NEDU 701	L	15	21s	37e	1980 FSL & 660 FWL	no		na	na
1	30-025-34888	Apache NEDU 713	L	15	21s	37e	1330 FSL & 1142 FWL	no		na	na
1	30-025-37238	Apache NEDU 629	L	15	21s	37e	2630 FSL & 330 FWL	yes	1	no	check again 2011 report
1	30-025-06623	Apache WBDU 057	A	16	21s	37e	660 FNL & 660 FEL	yes	1	no	check again 2011 report
1	30-025-25198	Chevron HLNCT 006	A	16	21s	37e	330 FNL & 600 FEL	no		na	check again 2011 report
1	30-025-39277**	Apache WBDU 113	A	16	21s	37e	1290 FNL & 330 FEL	yes*	1	yes	will report in 2011
1	30-025-06621	Apache WBDU 056	H	16	21s	37e	1980 FNL & 660 FEL	yes	1	no	check again 2011 report
1	30-025-06624	Chevron HLNCT 005	H	16	21s	37e	2310 FNL & 330 FEL	yes	1	no	check again 2011 report
1	30-025-36741	Chevron HLNCT 007	H	16	21s	37e	1330 FNL & 1070 FEL	no		na	check again 2011 report
1	30-025-37834	Chevron HLNCT 008	H	16	21s	37e	2310 FNL & 030 FEL	yes	1	no	check again 2011 report
1	30-025-06617	Apache St. DA 005	I	16	21s	37e	1980 FSL & 330 FEL	no		na	na
1	30-025-06619	Apache WBDU078	I	16	21s	37e	1980 FSL & 660 FEL	no		na	na
1	30-025-37916	Apache St. DA 013	I	16	21s	37e	1650 FSL & 780 FEL	no		na	na

4 15

39 Total # of wells in adjacent quarter-sections

15 Total # of wells in 1/4 mile AOR

4 Total # of wells that are or have become within 660 ft of the outside radius of the brine well and casing program will be checked and reported in the next annual report.

Notes:

* Means the well is within 660 ft of the outside radius of the brine well and casing program will be checked and reported in the next annual report.

** API # 30-025-37223 not drilled

*** API# 30-025-39277 will investigate high cement usage during drilling and report in 2011.

To: "Corbell, Randy" <rcorbell@keyenergy.com>
Subject: RE: AOR
Date: June 11, 2010 4:19:59 PM MDT
To: <wayneprice77@earthlink.net>
From: "Patterson, Bob" <bpatterson@keyenergy.com>

The NEDU #628 was never drilled and location was taken back up and leveled and all other locations are correct.

-----Original Message-----

From: Patterson, Bob
Sent: Friday, June 11, 2010 4:05 PM
To: Corbell, Randy
Subject: Fw: AOR

B Patterson

Sent from my BlackBerry Wireless Handheld

----- Original Message -----

From: wayne price <wayneprice77@earthlink.net>
To: Fisher, Robert
Cc: Patterson, Bob
Sent: Fri Jun 11 16:35:36 2010
Subject: AOR

Bob & Bob,

Sorry to bother you, but I need the information on the closest wells to the brine well

Here is what I have, would you please field verify this info.

API 30-025-09913 Shell NEDU 603 3390 FSL & 4520 FWL. I am showing this well to be located about 500 ft to the SSE from our brine well.

API 30-025-09914 Apache NEDU 602 1990 FNL & 660 FWL. I am showing this well to be located about 600-700 ft to the SSE from our brine well.

API 30-025-39277 Apache WBDU 113 1290 FNL & 330 FEL. I am showing this well to be located about 500-600 ft to the NW from our brine well.

API 30-025-37223 Apache NEDU 626 1410 FNL & 380 FWL. I am showing this well to be located about 86 ft to the SE from our brine well. I am sure this is not correct from the pictures I took.

Bob, this may be the well you mentioned that was stated close to our brine well. I am showing it was drilled 2006-2007?

Please verify these findings and if there are any other wells that are within 660 ft (best guess) of our brine well please let me know. I need this ASAP! Sorry!

SEC
16 15- T3 215-R37E

SEC
15 14

NORTH LINE

ADDED TO CRITICAL ZONE
(2010)

NEW (2010)

KEY BW-28
NOT DRILLED

1/4 mi AOR 21

NEW (2010)

2010 BW-28 AOR Annual Review-Unit Plot Plan

Key Energy Services

Date: June 2010

Notes:

Wells are ID in units by using last 2 digits of the well's API #.
Example: The Apache NEDU 604 30-025-06591 show on the 2009
BW-25 AOR Review Well Status List can be found in Sec 15 UL E. marked 91.

Well ID #23 shown (?) in UL E was never drilled

2010

UPDATED 2011

FEB 21, 2011

BY: W. PRICE

JD

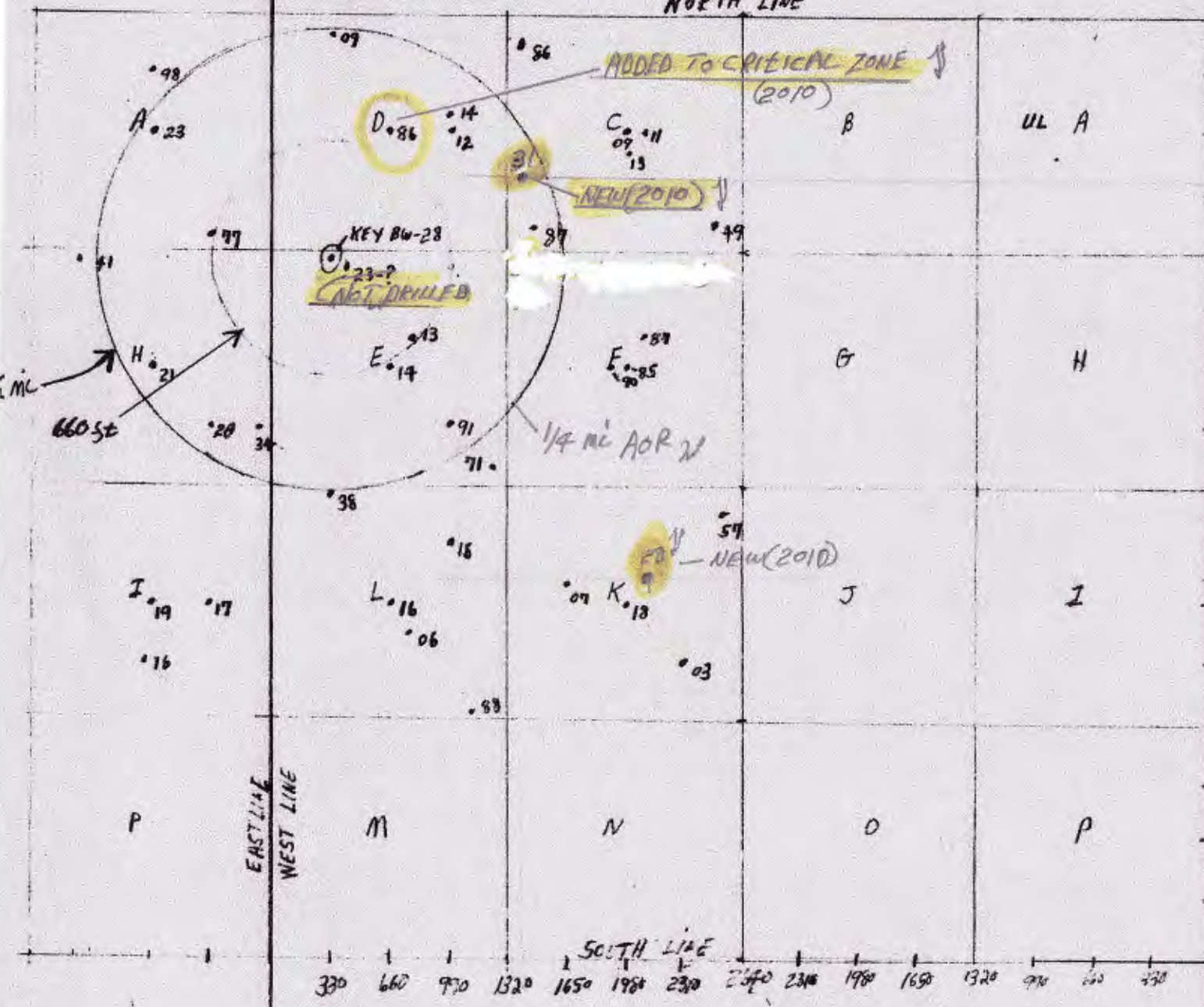
EAST LINE
WEST LINE

EAST LINE

SOUTH LINE

330 660 990 1320 1650 1980 2310 2640 2970 3300

165 - 32.5
330
660
990
1320
1650
1980
2310
2640
2970
3300



Well File Search - Select Documents to View

Please click on any thumbnail below in order to view the document. Access to the OGD Internet images does not grant permission to reproduce, disseminate, disclose, or otherwise utilize materials subject to protection of United States copyright or trademark laws. Contact the copyright owner for specific permission to utilize any such materials. **Image size and approximate download times are shown below each thumbnail. Download times are based upon a 28.8Kb modem speed.**

Clicking the "View All" button below will download a single file containing all documents. "View All" will select only those thumbnails shown in the currently selected API Number. If you wish to select a different API Number, please use the "Go Back" button.

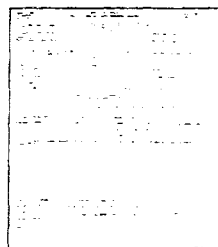
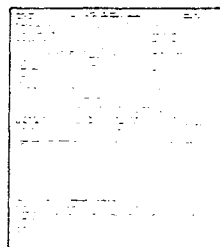
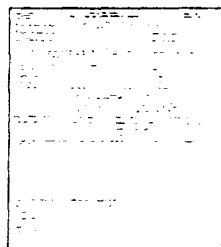
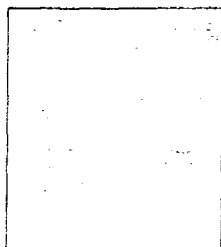
Sort Order: ☒ Ascending ☐ Descending

API Number	ULSTR	Footages
3002533547	E-15-21S-37E	1340 FNL & 330 FWL

Well Name & Number: STATE No. 001

Operator: KEY ENERGY SERVICES, LLC

Note: If you are using Microsoft Internet Explorer and your system does not allow you to open PDF images from the Internet without saving them first, please contact your administrator. You may be experiencing a problem with the Internet Explorer Cumulative Patch. Please refer to the Microsoft Knowledge Base Article Q819635 - Cannot Open a Tagged Information File Format (PDF) in Internet Explorer located here

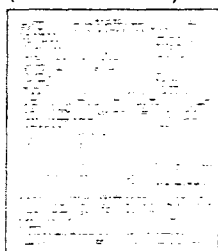
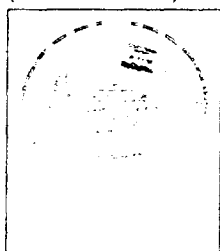
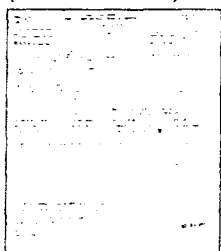
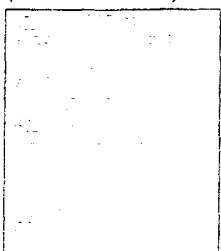


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(50 Kb ~1 min.)

(52 Kb ~1 min.)

(53 Kb ~1 min.)

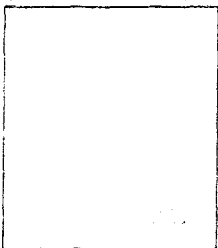
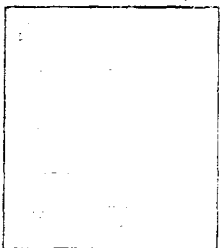
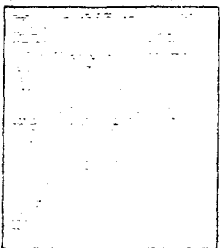
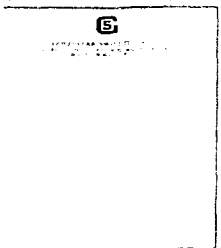


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(55 Kb ~1 min.)

(135 Kb ~1 min.)

(110 Kb ~1 min.)

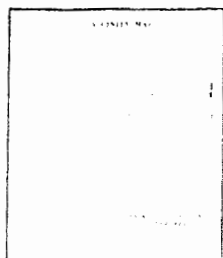


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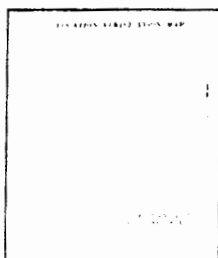
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(53 Kb ~1 min.)

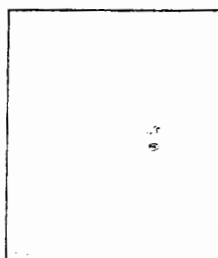
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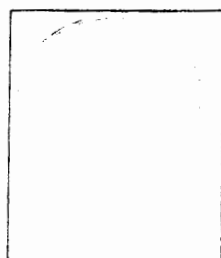
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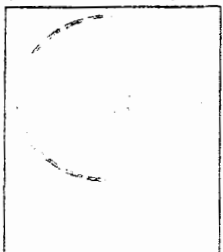
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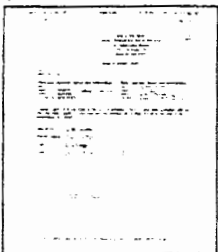
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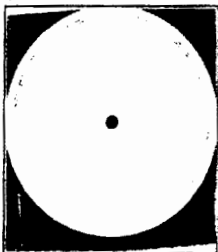
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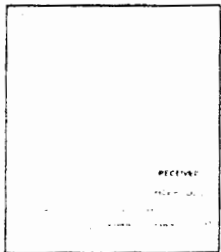
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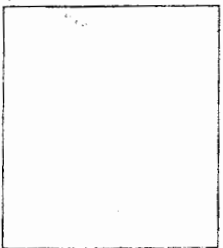
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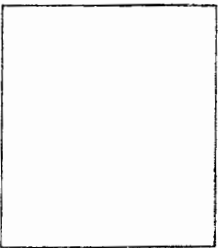
(230 Kb ~1 min.)



(99 Kb ~1 min.)



(178 Kb ~1 min.)



(73 Kb ~1 min.)

[View All](#)[Go Back](#)

DISTRICT I

P.O. Box 1980, Hobbs, NM 88241-1980

State of New Mexico

Energy, Minerals and Natural Resources Department

Form C-102

Revised February 10, 1994

Submit to Appropriate District Office

State Lease - 4 Copies

Fee Lease - 3 Copies

DISTRICT II

P.O. Drawer DD, Artesia, NM 86211-0719

DISTRICT III

1000 Rio Brazos Rd., Aztec, NM 87410

OIL CONSERVATION DIVISION

P.O. Box 2088

Santa Fe, New Mexico 87504-2088

DISTRICT IV

P.O. BOX 2088, SANTA FE, N.M. 87504-2088

☐ AMENDED REPORT

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number 3D-025-33547	Pool Code 96173 Salt (Brine Well)	Pool Name Salt BSW 'Salado'
Property Code A386	Property Name STATE	Well Number 1
GRID No. 148431	Operator Name GOLD STAR SWD LTD. CO.	Elevation 3458

Surface Location

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
E	15	21 S	37 E		1340	NORTH	330	WEST	LEA

Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
Dedicated Acres	Joint or Infill	Consolidation Code	Order No.						

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED
OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

	OPERATOR CERTIFICATION I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief. Signature Royce Crowell Printed Name Mgr-Member Title Date
	SURVEYOR CERTIFICATION I hereby certify that the well location shown on this plat was plotted from field notes of actual survey made by me or under my supervision, and that the same is true and correct to the best of my belief. Date Surveyed AUG 1 1996 Signature of Registered Professional Surveyor Certificate No. 2839 State of New Mexico RONALD J. EDSON 676 3239 12541

Submit 3 Copies To Appropriate District

Office

District I

1625 N. French Dr., Hobbs, NM 88240

District II

1301 W. Grand Ave., Artesia, NM 88210

District III

1000 Rio Brazos Rd., Aztec, NM 87401

District IV

1220 S. St. Francis Dr., Santa Fe, NM

87505

State of New Mexico

Energy, Minerals and Natural Resources

Form C-103

5/25/2009

WELL API NO.

30-025-3354 7

5. Indicate Type of Lease

STATE ☒ FEE ☐

6. State Oil & Gas Lease No.

MS-0004

7. Lease Name or Unit Agreement Name
State

8. Well Number # 1

9. OGRID Number

19797

10. Pool name or Wildcat

BSW-SALADO

SUNDRY NOTICES AND REPORTS ON WELLS

(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: Oil Well ☐ / Gas Well ☐ Other ☒ Brine Well

2. Name of Operator

Key Energy Services

3. Address of Operator

P.O. Box 99 Eunice NM 88231

4. Well Location

Unit Letter E : 1340 feet from the North line and 330 feet from the West lineSection 15 Township 21S Range 37E NMPM County Lea

11. Elevation (Show whether DR, RKB, RT, GR, etc.)

Pit or Below-grade Tank Application ☐ or Closure ☐Pit type Depth to Groundwater Distance from nearest fresh water well Distance from nearest surface water Pit Liner Thickness: mil Below-Grade Tank: Volume bbls: Construction Material

12. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:

PERFORM REMEDIAL WORK ☐ PLUG AND ABANDON ☐TEMPORARILY ABANDON ☐ CHANGE PLANS ☐PULL OR ALTER CASING ☐ MULTIPLE COMPL ☐

SUBSEQUENT REPORT OF:

REMEDIAL WORK ☐ ALTERING CASING ☐COMMENCE DRILLING OPNS ☐ P AND A ☐CASING/CEMENT JOB ☐OTHER Sonor Test & MIT ☐OTHER ☒

13. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

5-19-2009 MI- RUPU Install BOP, POH with 2 7/8 Tbg and 6 1/4 Bit

5-19-2010 SION

5-20-2009 RU Key Wire Line and Sonor Tool, Run Sonor test on Brine Well, POH with sonor tool.

5-20-2010 SION

5-21-2009 RJH with Packer and 2 7/8 Tbg and 6 1/4 bit to 1300', Pressure test to 300#, Pressure Test leaked 30# in 20 minutes. OCD Rep on location advised to Pull up to 1290' and Retest. Pull up to 1290' with Packer and Tbg. Retest to 340#, Test held good for 30 minutes. POH with packer and tbg. RIH with 6 1/4 Bit and tbg to 1300' And SION.

5/22/2009 RU Reverse and power swivel and drill to 1701', Circulate will for 30 minutes. SION

5/23/2009 Pull BOP and flange will head back up & return to production.

I hereby certify that the information above is true and complete to the best of my knowledge and belief. I further certify that any pit or below-grade tank has been/will be constructed or closed according to NMOCD guidelines ☐, a general permit ☐ or an (attached) alternative OCD-approved plan ☐.

SIGNATURE

Sam Blino

TITLE

MANAGER

DATE

5-25-09

Type or print name

E-mail address:

Telephone

For state use only

APPROVED BY:

Tony W. Hill

TITLE

DISTRICT 1 SUPERVISOR

DATE

MAY 27 2009

Conditions of Approval (if any):

District I
1625 N. French Dr., Hobbs, NM 88240
District II
811 South First, Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mex
Energy Minerals and Natural Resources

Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-10
March 19, 2

Submit 1 copy of the final affected we
list along with 1 copy of this form,
number of wells on that list
appropriate District Off

Change of Operator

Previous Operator Information:

OGRID: 148431
Name: Gold Star SWD Ltd. Co.
Address: Box 1480
Address:
City, State, Zip: Eunice, NM, 88231

New Operator Information:

Effective Date: 04/20/01
New Ogrid: 19797
New Name: Yale E. Key, Inc.
Address: Box 2040
Address:
City, State, Zip: Hobbs, NM 88241

I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information on this form and the attached list of wells is true and complete to the best of my knowledge and belief.

New Operator

Signature: Royce Crowell

Printed name: Royce Crowell

Title: Compliance Specialist

Date: 07/11/01 Phone: (505) 393-9171

Previous operator complete below:

Previous
Operator: Gold Star SWD Ltd. Co.

Previous
OGRID: 148431

Signature: Royce Crowell

Printed
Name: Royce Crowell

NMOCD Approval

Signature: Paul F Kautz

Printed
Name: Paul F Kautz

District: Geologist

Date: JUL 26 2001

Submit to Appropriate
District Office
State Lease - 6 copies
Fee Lease - 5 copies
DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Danvers DD, Artesia, NM 88210

DISTRICT III
1000 Rio Briones Rd., Aztec, NM 87410

State of New Mexico
Energy, Minerals and Natural Resources Department

OIL CONSERVATION DIVISION

2040 Pacheco St.
Santa Fe, NM 87505

Form C-185
Revised 1-1-89

WELL AM NO.

30-025-33547

5. Indicate Type of Lease

STATE ☒ FEE ☐

6. State Oil & Gas Lease No.

MS0004

7. Lease Name or Unit Agreement Name

State

8. Well No.

1

9. Pool name or Wildcat

BSW-Salado <96173>

WELL COMPLETION OR RECOMPLETION REPORT AND LOG

1a. Type of Well:

OIL WELL ☐ GAS WELL ☐ DRY ☒ OTHER Brine

1b. Type of Completion:

NEW WELL ☒ WORK OVER ☐ DISPERSED ☐ PLUG BACK ☐ DEEP REPAIR ☐ OTHER ☐

2. Name of Operator

Gold Star SWD Ltd Co.

3. Address of Operator

Box 1480 Eunice, N.M. 88231

4. Well Location

Unit Letter E : 1340 Feet From The North Line and 330 Feet From The West Line

Section 15 Township 21S Range 37E NMPM Lea County

10. Date Spudded

9-28-96

11. Date T.D. Reached

10-2-96

12. Date Compl. (Ready to Prod.)

10-4-96

13. Elevations (DFA, RKB, RT, GR, etc.)

DF 3469

14. Elev. Casinghead

3458

15. Total Depth

2200'

16. Plug Back T.D.

17. If Multiple Compl. How Many Zones?

18. Intervals Drilled By

Rotary Tools

Cable Tools

X

19. Producing Interval(s), of this completion - Top, Bottom, Name

Top 1390 Bottom 7445 BSW Salado

20. Was Directional Survey Made

Yes

21. Type Electric and Other Logs Run

N/A

22. Was Well Cased

NO

CASING RECORD (Report all strings set in well)

CASING SIZE	WEIGHT LB./FT.	DEPTH SET	HOLE SIZE	CEMENTING RECORD	AMOUNT PULLED
8 5/8	32#	1360'	12 1/4	800 Sx.	
2 7/8	Fiberglass	2074	7 7/8		

24. LINER RECORD

SIZE	TOP	BOTTOM	SACKS CEMENT	SCREEN

25. TUBING RECORD

SIZE	DEPTH SET	PACKER SET
2 7/8	2074	

26. Perforation record (interval, size, and number)

N/A

27. ACID, SHOT, FRACTURE, CEMENT, SQUEEZE, ETC.

DEPTH INTERVAL AMOUNT AND KIND MATERIAL USED

1360'

500 Sx Class C 44 Gal

300 Sx Class C 24 Gal

28. PRODUCTION

Date First Production

Production Method (Flowing, gas lift, pumping - Size and type pump)

Well Status (Prod. or Shut-in)

Date of Test

Hours Tested

Choke Size

Prod'n For Test Period

Oil - Bbl.

Gas - MCF

Water - Bbl.

Gas - Oil Ratio

Flow Tubing Press.

Casing Pressure

Calculated 24-Hour Rate

Oil - Bbl.

Gas - MCF

Water - Bbl.

Oil Gravity - API - (Corr.)

29. Disposition of Gas (Sold, used for fuel, vented, etc.)

Test Witnessed By

30. List Attachments

31. I hereby certify that the information shown on both sides of this form is true and complete to the best of my knowledge and belief

Signature

Loyce Crowder

Printed Name

Loyce Crowder

Title

Mgr. Member

Date *10-4-96*

Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

FEB 2011

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API Number	ULSTR	Footages
3002506609	C -15-21S-37E	660 FNL & 1980 FWL ✓
Well Name & Number: STATE S No. 002		
Operator: CHEVRON U S A INC		
3002506611	C -15-21S-37E	660 FNL & 2080 FWL ✓
Well Name & Number: STATE S No. 004		
Operator: CHEVRON U S A INC		
3002506613	C -15-21S-37E	760 FNL & 1980 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 605		
Operator: APACHE CORP		
3002534649	C -15-21S-37E	1229 FNL & 2498 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 622		
Operator: APACHE CORP		
3002534886	C -15-21S-37E	160 FNL & 1350 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 524		
Operator: APACHE CORP		
3002534887	C -15-21S-37E	1250 FNL & 1368 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 624		
Operator: APACHE CORP		
3002539831	C -15-21S-37E	990 FNL & 1330 FWL ✓
Well Name & Number: STATE S No. 012		
Operator: CHEVRON U S A INC		

NE 20

IN 1/4 mi APR

[Continue](#) [Go Back](#)

Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

FEB 2014

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API Number	ULSTR	Footages
3002506603	K -15-21S-37E	1650 FSL & 2310 FWL

Well Name & Number: ARGO No. 006

Operator: APACHE CORP

3002506607	K -15-21S-37E	2080 FSL & 1650 FWL
------------	---------------	---------------------

Well Name & Number: ARGO No. 011

Operator: APACHE CORP

3002509918	K -15-21S-37E	1980 FSL & 1980 FWL
------------	---------------	---------------------

Well Name & Number: NORTHEAST DRINKARD UNIT No. 703

Operator: APACHE CORP

3002534657	K -15-21S-37E	2540 FSL & 2482 FWL
------------	---------------	---------------------

Well Name & Number: NORTHEAST DRINKARD UNIT No. 623

Operator: APACHE CORP

3002539828	K -15-21S-37E	2190 FSL & 2130 FWL
------------	---------------	---------------------

Well Name & Number: ARGO No. 014

Operator: APACHE CORP

NEW NOT IN AOR

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Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

2 Results Found

Displaying items 1 of 2

API Number	ULSTR	Footages
3002506591	E -15-21S-37E	2310 FNL & 990 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 604		
Operator: APACHE CORP		
3002509913	E -15-21S-37E	3390 FSL & 4520 FEL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 603		
Operator: SHELL WESTERN E & P INC		
3002509914	E -15-21S-37E	1980 FNL & 660 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 602		
Operator: APACHE CORP		
3002533547	E -15-21S-37E	1340 FNL & 330 FWL
Well Name & Number: STATE No. 001		
Operator: KEY ENERGY SERVICES, LLC		
3002535271	E -15-21S-37E	2580 FNL & 1300 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 625		
Operator: APACHE CORP		
3002537223	E -15-21S-37E	1410 FNL & 380 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 628		
Operator: APACHE CORP		

2 Results Found

Displaying items 1 of 2

[Continue](#)

[Go Back](#)

Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages
3002506586	D -15-21S-37E	660 FNL & 660 FWL ✓
Well Name & Number: STATE S No. 001		
Operator: CHEVRON U S A INC		
3002506612	D -15-21S-37E	660 FNL & 990 FWL ✓
Well Name & Number: STATE S No. 005		
Operator: CHEVRON U S A INC		
3002506614	D -15-21S-37E	600 FNL & 990 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 601		
Operator: APACHE CORP		
3002536809	D -15-21S-37E	130 FNL & 330 FWL ✓
Well Name & Number: NORTHEAST DRINKARD UNIT No. 526		
Operator: APACHE CORP		

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Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

Well File Search

Displaying 1 of 1

API Number	ULSTR	Footages
3002506585	F -15-21S-37E	1980 FNL & 1980 FWL

Well Name & Number: CITIES S STATE No. 002

Operator: APACHE CORP

3002506587	F -15-21S-37E	3375 FSL & 3225 FEL
------------	---------------	---------------------

Well Name & Number: NORTHEAST DRINKARD UNIT No. 606

Operator: APACHE CORP

3002506590	F -15-21S-37E	1980 FNL & 1880 FWL
------------	---------------	---------------------

Well Name & Number: NORTHEAST DRINKARD UNIT No. 608

Operator: APACHE CORP

Well File Search

Displaying 1 of 1

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Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

API Number	ULSTR	Footages
3002506606	L -15-21S-37E	1880 FSL & 760 FWL
Well Name & Number: ARGO No. 010		
Operator: APACHE CORP		
3002509915	L -15-21S-37E	2310 FSL & 990 FWL
Well Name & Number: ARGO No. 007		
Operator: APACHE CORP		
3002509916	L -15-21S-37E	1980 FSL & 660 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 701		
Operator: APACHE CORP		
3002534888	L -15-21S-37E	1330 FSL & 1142 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 713		
Operator: APACHE CORP		
3002537238	L -15-21S-37E	2630 FSL & 330 FWL
Well Name & Number: NORTHEAST DRINKARD UNIT No. 629		
Operator: APACHE CORP		

[Continue](#) [Go Back](#)

Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

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API Number	ULSTR	Footages
3002506623	A -16-21S-37E	660 FNL & 660 FEL
Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 057		
Operator: APACHE CORP		
3002525198	A -16-21S-37E	330 FNL & 600 FEL
Well Name & Number: HARRY LEONARD NCT E No. 006		
Operator: CHEVRON U S A INC		
3002539277	A -16-21S-37E	1290 FNL & 330 FEL
Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 113		
Operator: APACHE CORP		

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Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

API Number	ULSTR	Footages
3002506621	H -16-21S-37E	1980 FNL & 660 FEL
Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 056		
Operator: APACHE CORP		
3002506624	H -16-21S-37E	2310 FNL & 330 FEL
Well Name & Number: HARRY LEONARD NCT E No. 005		
Operator: CHEVRON U S A INC		
3002536741	H -16-21S-37E	1330 FNL & 1070 FEL
Well Name & Number: HARRY LEONARD NCT E No. 007		
Operator: CHEVRON U S A INC		
3002537834	H -16-21S-37E	2310 FNL & 1030 FEL
Well Name & Number: HARRY LEONARD NCT E No. 008		
Operator: CHEVRON U S A INC		

[Continue](#) [Go Back](#)

Well File Search - Select API Number to View

Please select the API Number you wish to view from the list below by clicking the radio button next to the API Number. Then click the "Continue" button to see the thumbnails for the API you selected. The search results are broken out by groups of 25 on each page. Switching pages can be done by clicking the "Next 25" or "Previous 25" links.

FEB 2014
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API Number	ULSTR	Footages
3002506617	I-16-21S-37E	1980 FSL & 330 FEL

Well Name & Number: STATE DA No. 005

Operator: APACHE CORP

3002506619	I-16-21S-37E	1980 FSL & 660 FEL
------------	--------------	--------------------

Well Name & Number: WEST BLINEBRY DRINKARD UNIT No. 078

Operator: APACHE CORP

3002537916	I-16-21S-37E	1650 FSL & 780 FEL
------------	--------------	--------------------

Well Name & Number: STATE DA No. 013

Operator: APACHE CORP

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Submit 3 Copies
to Appropriate
District Office

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Denver DD, Artesia, NM 88210

DISTRICT III
1000 Rio Bosque Rd., Aztec, NM 87410

State of New Mexico
Energy, Minerals and Natural Resources Department

OIL CONSERVATION DIVISION

P.O. Box 2088
Santa Fe, New Mexico 87504-2088

Form C-163
Revised 1-1-89

WELL API NO. 30-025-09913	
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> PER <input type="checkbox"/>	
6. State Oil & Gas Lease No.	
7. Lease Name or Unit Agreement Name NORTHEAST DRINKARD UNIT	
8. Well No. 603	
9. Pool name or Wildcat N. EUNICE BLINEBRY-DRINKARD-TUBB	

SUNDRY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)	
1. Type of Well: OIL WELL <input checked="" type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER <input type="checkbox"/>	
2. Name of Operator Shell Western E&P Inc.	
3. Address of Operator P.O. Box 576 Houston, TX 77001-0576 (wxx 5237)	
4. Well Location Unit Letter E : 3380 Feet From The SOUTH Line and 4520 Feet From The EAST Line Section 15 Township 21S Range 37E NMPM LEA County	
10. Elevation (Show whether DP, RKB, RT, GR, etc.) 3445' GR	

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data	
NOTICE OF INTENTION TO: PERFORM REMEDIAL WORK <input type="checkbox"/> PLUG AND ABANDON <input checked="" type="checkbox"/> TEMPORARILY ABANDON <input type="checkbox"/> CHANGE PLANS <input type="checkbox"/> PULL OR ALTER CASING <input type="checkbox"/> OTHER: <input type="checkbox"/>	SUBSEQUENT REPORT OF: REMEDIAL WORK <input type="checkbox"/> ALTERING CASING <input type="checkbox"/> COMMENCE DRILLING OPNS. <input type="checkbox"/> PLUG AND ABANDONMENT <input checked="" type="checkbox"/> CASING TEST AND CEMENT JOB <input type="checkbox"/> OTHER: <input type="checkbox"/>

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1103.

11-13 TO 11-22-93:

DMPD 35' CLS C CMT ON TOP OF CIBP @ 6696'. SET CICR @ 5651'. SQZD BLINEBRY PERFS 5715' - 6682' W/250 SX CLS C NEAT CMT. STUNG OUT OF CICR. LEFT 185' OF CMT ON TOP OF CICR (TOC @ 5466'). CIRC INHB FL. ISOLATED CSG LK BTW 4934' - 4965'. SET CICR @ 4841'. SQZD CSG LK W/ 200 SX CLS C NEAT. STUNG OUT OF CICR. LEFT 126' CMT ON TOP OF CICR. (TOC @ 4715'.) CIRC INHB FL. PERF 4-WAY SHOT @ 2875'. SET CICR @ 2802'. ESTAB CIRC DWN TBG & OUT 5-1/2 X 8-5/8 ANN. PMPD 400 SX CLS C CMT, UNABLE TO CIRC TO SURF. STUNG OUT OF CICR. LEFT 63' CMT ON TOP OF CICR. CIRC CLN. WOC 8 HRS. RUN TEMP SURVEY & FOUND TOC @ 850'. PERF @ 800'. SET CICR @ 750'. CIRC CLS C CMT TO SURF BTW 5-1/2 X 8-5/8 ANN. STUNG OUT OF CICR. CMT TO SURF IN 5-1/2 PROD CSG. CUT OFF 5-1/2 IN. WELLHEAD. WLD 4 IN. MARKER 3' BELOW GL W/ 3' ABV GL. BACKFILL PIT & CELLAR. CUT OFF DEADMAN BELOW GL. WELL IS P&A'D.

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE *A. J. Durran* TITLE TECH. MGR. - ASSET ADMIN. DATE 1/07/94
 TYPE OR PRINT NAME A. J. DURRAN TELEPHONE NO. 713/544-3787

(This space for State Use)

APPROVED BY *Charles L. ...* DATE FEB 15 1995

CONDITIONS OF APPROVAL, IF ANY:

Attach 3 Copies
to Approver
District Office

DISTRICT I
P.O. Box 1980, Hobbs, NM 88240

DISTRICT II
P.O. Drawer DD, Artesia, NM 88210

DISTRICT III
1000 E. 1st Avenue S.E., Alamogordo, NM 87410

State of New Mexico
Energy, Minerals and Natural Resources Department

Form C-403
Revised 1-1-89

OIL CONSERVATION DIVISION
P.O. Box 2088
Santa Fe, New Mexico 87504-2088

WELL API NO. <u>30-025-09913</u>
5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input type="checkbox"/>
6. State OR & Gas Lease No.

SUNDRY NOTICES AND REPORTS ON WELLS
(DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)

1. Type of Well: OIL WELL <input checked="" type="checkbox"/> GAS WELL <input type="checkbox"/> OTHER <input type="checkbox"/>	7. Lease Name or Unit Agreement Name NORTHEAST DRINKARD UNIT
2. Name of Operator Shell Western E&P Inc.	8. Well No. 503
3. Address of Operator P.O. Box 576 Houston, TX 77001-0576 (WCK 4465)	9. Pool name or Wildcat N. EUNICE BLUEBERRY-DRINKARD-TUBB (1) + (A)
4. Well Location Unit Letter <u>E</u> : 3890 Feet From The <u>SOUTH</u> Line and 4520 Feet From The <u>EAST</u> Line Section <u>15</u> Township <u>21S</u> Range <u>37E</u> NMPM LEA County 10. Elevation (Show whether DP, RKB, RT, CR, etc.) 3445' GR	

11. Check Appropriate Box to Indicate Nature of Notice, Report, or Other Data	
NOTICE OF INTENTION TO:	SUBSEQUENT REPORT OF:
PERFORM REMEDIAL WORK <input type="checkbox"/>	REMEDIAL WORK <input type="checkbox"/>
PLUG AND ABANDON <input checked="" type="checkbox"/>	ALTERING CASING <input type="checkbox"/>
TEMPORARILY ABANDON <input type="checkbox"/>	COMMENCE DRILLING OPNS. <input type="checkbox"/>
CHANGE PLANS <input type="checkbox"/>	PLUG AND ABANDONMENT <input type="checkbox"/>
PULL OR ALTER CASING <input type="checkbox"/>	CASING TEST AND CEMENT JOB <input type="checkbox"/>
OTHER: <input type="checkbox"/>	OTHER: <input type="checkbox"/>

12. Describe Proposed or Completed Operations (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work) SEE RULE 1105.

1. NOTIFY NMOCED AT LEAST 24 HRS PRIOR TO COMMENCING P&A OPERATIONS.
2. DMP 35' CMT ON TOP OF CCR @ 5896'.
3. SET CCR @ 5850'. SQZ BLUEBERRY/TUBB 5715' - 5882' W/150 SX CLS C CMT. DMP 100' CMT ON TOP OF CCR. CIRC HOLE W/10# BRINE.
4. TH W/PKR TO ISOLATE CSG LK. POH W/PKR. IF CSG LK IS IN SAN ANDRES AS ANTICIPATED, PROCEED TO STEP 6. IF CSG LK IS NOT SAN ANDRES, CONTACT ENGR PRIOR TO PROCEEDING.
5. SET CCR +/-75' ABV CSG LK. SQZ CSG LK W/100 SX CLS C NEAT CMT BELOW CCR. DMP 35' CMT ON TOP OF CCR.
6. PT CSG TO 500#. CIRC HOLE W/10# BRINE.
7. PERF 4-WAY SHOT @ 2875'.
8. SET CCR @ 2800'. ESTAB INJ RT. PMP CLS C CMT + 4% GEL + 2% CACL2 UNTIL CMT CIRC TO SURF. (APPROX. 300-350 SX CMT WILL BE REQUIRED FOR CIRC.) DMP 35' CMT ON TOP OF CCR. CIRC HOLE W/10# BRINE.
9. IF SUCCESSFUL IN CIRC CMT TO SURF. PROCEED TO STEP 10. IF UNSUCCESSFUL, RUN TEMP SURVEY TO (CONT'D ON REVERSE SIDE)

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE J. L. Morris TITLE TECH. MGR. - ASSET ADMIN. DATE 9/30/93
TYPE OR PRINT NAME J. L. MORRIS TELEPHONE NO. 713/544-3797

(This space for State Use)

ORIGINAL SHOWN BY JERRY SEXTON
DISTRICT I SUPERVISOR

APPROVED BY _____ DATE OCT 07 1993
COMMITTEE OF APPROVAL, IF ANY: _____

NEW MEXICO OIL CONSERVATION COMMISSION
WELL LOCATION AND ACREAGE DEDICATION PLAT

Form C-102
Supersedes C-128
Effective 1-4-85

All distances must be from the outer boundaries of the Section.

Operator SHELL WESTERN E&P INC.		Lease NORTHEAST DRINKARD UNIT		Well No. 603
Unit Letter E	Section 15	Township 21S	Range 37E	County LEA
Actual Footage Location of Well: 3390 feet from the SOUTH line and 4520 feet from the EAST line				
Ground Level Elev. 3445'	Producing Formation BLINEBRY/TUBB/DRINKARD	Pool NORTH EUNICE BLINEBRY-TUBB-DRINKARD OIL & GAS	Dedicated Acreage: 40 Acres	

1. Outline the acreage dedicated to the subject well by colored pencil or hatchure marks on the plat below.

2. If more than one lease is dedicated to the well, outline each and identify the ownership thereof (both as to working interest and royalty).

3. If more than one lease of different ownership is dedicated to the well, have the interests of all owners been consolidated by communitization, unitization, force-pooling, etc?

☒ Yes ☐ No If answer is "yes," type of consolidation UNITIZATION

If answer is "no," list the owners and tract descriptions which have actually been consolidated. (Use reverse side of this form if necessary.) _____

No allowable will be assigned to the well until all interests have been consolidated (by communitization, unitization, force-pooling, or otherwise) or until a non-standard unit, eliminating such interests, has been approved by the Commission.

CERTIFICATION

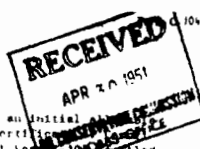
I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief.

Signature: [Signature] **A. J. FORE**
Position: **SUPERVISOR REG. & PERMITTING**
Company: **SHELL WESTERN E&P INC.**
Date: **8-05-88**

I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my knowledge and belief.

Date Surveyed: _____
Registered Professional Engineer and/or Land Surveyor: _____
Certificate No.: _____

DUPLICATE

CONSERVATION COMMISSION
Santa Fe, New Mexico

REQUEST FOR (OIL)-(GAS) ALLOWABLE

It is necessary that this form be submitted by the operator before an Initial Allowable and Authorization to Transport Oil will not be approved until form C-101 is filed with the Commission. Form C-101 is to be submitted in triplicate to the Production Office, Hobbs, New Mexico. The allowable will be assigned effective 7:00 a.m. on date of completion, provided completion report is filed during month of completion. The completion date shall be that date in the case of an oil well when oil is delivered into the stock tanks. Gas must be reported on 15.025 P.S.F. at 60° Fahrenheit.

Hobbs, N.M., Mexico _____ Date April 30, 1951

WE ARE HEREBY REQUESTING AN ALLOWABLE FOR A WELL KNOWN AS:

Oil Service Oil Company _____ State NM well No. 4 in Sec. 1, T. 1, R. 1, E. 1
Company or Operator _____ Lease

Section 15, B. 378, N.W. 1/4, Section 1, T. 1, R. 1, E. 1

Please indicate location: Elevation 3463 (top), Spout 4-12-51 completed 4-15-51

Total Depth 8782' T.B.
Top Oil/Gas Pay 8300' Top Water Pay _____
Initial Production Test: Flow 244.27 (15.025 P.S.F.)
Based on 244.27 Bbls. Oil in 27 hrs. _____
Method of Test (Pilot, Gauge, Pressure, etc.) _____
Size of choke in inches: 5/64" _____
Tubing (size) 2" O.D. 8175.02' _____
Pressures: Tubing 450' (Gauge) 1010 (jacket)
Gas/Oil Ratio 975 Density 41.4
Casing Information: _____
Production Pro. Oils _____

Initial Test: _____
Acid Record: _____
Shooting Record: _____
Natural Production Test: _____
Test after acid or shoot: _____

Please indicate below formation tops (in accordance with geological section of State)

Southeastern New Mexico		Northwestern New Mexico	
T. Archa	T. Devonian	T. Permian	T. Permian
T. Salt	T. Silurian	T. Permian	T. Permian
T. Salt	T. Montovis	T. Permian	T. Permian
T. Yates	T. Simpson	T. Permian	T. Permian
T. Z. Rivers	T. Vokee	T. Permian	T. Permian
T. Wash	T. Fillenburger	T. Permian	T. Permian
T. Gr. Wash	T. Granite	T. Permian	T. Permian
T. San Andres	T. Granite	T. Permian	T. Permian
T. Gloria	T. Granite	T. Permian	T. Permian
T. Drinkard	T. Granite	T. Permian	T. Permian
T. Tubbs	T. Granite	T. Permian	T. Permian
T. Albo	T. Granite	T. Permian	T. Permian
T. Perm	T. Granite	T. Permian	T. Permian
T. Miss	T. Granite	T. Permian	T. Permian

(Please supply required information on reverse side of form)

emulsion: . . . % water and . . . % sediment. Gravity, sp. gr. . . .
If gas well, cu. ft. per 24 hours . . . Gallons gasoline per 1,000 cu. ft. of gas . . .
Rock pressure, lbs. per sq. in. . . .

EMPLOYEES

Driller Driller
Driller Driller

FORMATION RECORD ON OTHER SIDE

I hereby swear or affirm that the information given herewith is a complete and correct record of the well and all work done on it so far as can be determined from available records.

Subscribed and sworn to before me this 30th day of April, 1951 at Hobbs, New Mexico
Name H. C. Mason Date April 30, 1951
Position District Engineer
Representing Oil & Gas Service Oil Company
Notary Public Company or Operator
My Commission expires February 8, 1954 Address Lawyer C., Hobbs, New Mexico

Form C-104

District I
P.O. Box 1980, Hobbs, NM 88241-1980

State of New Mexico
Energy, Minerals and Natural Resources Department

Revised February 10, 1994

District II
P.O. Drawer 00, Artesia, NM 88211-0719

Instructions on back

OIL CONSERVATION DIVISION

Submit to Appropriate District Office

District III
1000 Rio Brazos Rd., Aztec, NM 87410

P.O. Box 2088

5 Copies

District IV

P.O. Box 2088, Santa Fe, NM 87504-2088

AMENDED REPORT

I. REQUEST FOR ALLOWABLE AND AUTHORIZATION TO TRANSPORT

1 Operator name and Address Apache Corporation 2000 Post Oak Blvd, Suite 100 Houston, TX 77056-4400		2 OGRID Number 000873
		3 Reason for Filing Code CG effective 8/1/1998
4 API Number 30-025-09914	5 Pool Name Eunice Blinbry-Tubb-Drinkard-North	6 Pool Code 22900
7 Property Code 22503	8 Property Name Northeast Drinkard Unit	9 602

II. Surface Location

UI or lot no	Section	Township	Range	Lot, Idn	Feet from the	North/South line	Feet from the	East/West line	County
E	15	21S	37E		1980	N	660	W	Lea

" Bottom Hole Location

UI or lot no	Section	Township	Range	Lot, Idn	Feet from the	North/South line	Feet from the	East/West line	County

12 Use Code S	13 Producing Method Code P	14 Gas Connection Date 1/19/90	15 C-129 Permit Number	16 29 Effective Date	17 C-129 Expiration Date
------------------	-------------------------------	-----------------------------------	------------------------	----------------------	--------------------------

III.

18 Transporter OGRID	19 Transporter Name and Address	20 POD	21 O/G	22 POD ULSTR Location and Description
037480	EOTT Energy Pipeline LP P O Box 4666 Houston, TX 77210-4666	2264710	O	A, Sec 2, T21S-R37E NEDU Central Battery
024650	Warren Petroleum P O Box 1589 Tulsa, OK 74102	2264730	G	
022628	Texas-New Mexico Pipeline Co P O Box 5568 TA Denver, CO 80217-5578	2264710	O	
020809	Sid Richardson Gasoline Co. 201 Main St., Suite 3000 Ft Worth, TX 76102	2264730	G	

IV Produced Water

23 POD	24 POD ULSTR Location and Description
2264750	A, Sec 2, T21S-R37E

V. Well Completion Data

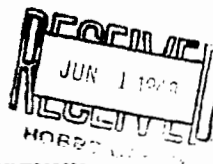
25 Spud Date	26 Ready Date	27 TD	28 PBTD	29 Perforations
30 Hole Size	31 Casing & Tubing Size	32 Depth Set	33 Sacks Cement	

VI Well Test Data

34 Date New Oil	35 Gas Delivery Date	36 Test Date	37 Test Length	38 Tbg Pressure	39 Csg. Pressure
40 Choke Size	41 Oil	42 Water	43 Gas	44 AOF	45 Test Method
					P

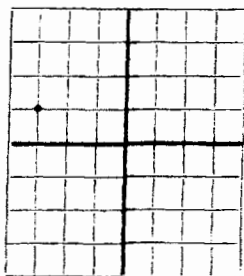
<small>I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information given above is true and complete to the best of my knowledge and belief.</small>		OIL CONSERVATION DIVISION	
Signature: <i>Pamela M. Leighton</i>		Approved by: <i>ORIGINAL SIGNED BY</i>	
Printed Name: Pamela M. Leighton		Title: <i>REGULATORY ANALYST</i>	
Title: Regulatory Analyst		Approval Date:	
Date:	Phone: 713-296-7120	SEP 24 1998	
<small>* If this is a change of operator fill in the OGRID number and name of the previous operator</small>			
Previous Operator Signature:		Printed Name	Title
			Date

DUPLICATE
FORM 6-106



NEW MEXICO OIL CONSERVATION COMMISSION
Santa Fe, New Mexico

WELL RECORD



Mail to Oil Conservation Commission, Santa Fe, New Mexico, or its proper agent not more than twenty days after completion of well. Follow instructions in the Rules and Regulations of the Commission. Indicate questionable data by following it with (?). SURVEY IN TRIPLICATE FORM 6-110 WILL NOT BE APPROVED UNTIL FORM 6-106 IS PROPERLY FILLED OUT.

AREA 640 ACRES
LOCATE WELL CORRECTLY

Cities Service Oil Company Drawer G., Hobbs, New Mexico

Company or Operator
State Well No. 1 in C. S. T. W. of Sec. 15, T. 21S
Lease Drinkard Lea
R. 37E, N. M. P. M. 6220 Field, Lea County.
Well is 1980' feet south of the North line and 4620' feet west of the East line of SEC-15-21S-37E
If State land the oil and gas lease is No. Assignment No.
If patented land the owner is Address
If Government land the permittee is Address
The Lessee is Cities Service Oil Company Address Bartlesville, Oklahoma
Drilling commenced April 11, 1948 Drilling was completed May 16, 1948
Name of drilling contractor Two States Drilling Company Address Dallas 1, Texas
Elevation above sea level at top of casing 5452' feet.
The information given is to be kept confidential until 19--

OIL SANDS OR BONES

No. 1, from 5410' to 567' No. 4, from 5624' to 5659'
No. 2, from 5372' to 5597' No. 5, from to
No. 3, from 5506' to 5541' No. 6, from to

IMPORTANT WATER SANDS

Include data on rate of water inflow and elevation to which water rose in hole.

No. 1, from to feet.
No. 2, from to feet.
No. 3, from to feet.
No. 4, from to feet.

CASING RECORD

SIZE	WEIGHT PER FOOT	THREADS PER INCH	MAKE	AMOUNT	KIND OF SHOE	CUT & FILLED FROM	PERFORATED		PURPOSE
							FROM	TO	
13 3/8"	36	8 RT	J-55	280'	-	-	-	-	-
5 5/8"	25	8 RT	J-55	2788'	-	-	-	-	-
5 1/2"	19.5	8 RT	J-55	6612'	Flout collar and	guide shoe	-	-	-
2 7/8"	4.7	8 RT	J-55	6653.78'	-	-	-	-	-

MUDDING AND CEMENTING RECORD

SIZE OF HOLE	SIZE OF CASING	WHERE SET	NO. BAGS OF CEMENT	METHODS USED	MUD GRAVITY	AMOUNT OF MUD USED
12"	13 3/8"	237'	300	Plug	---	---
11 1/2"	5 5/8"	2729'	800	Plug	---	---
2 7/8"	5 1/2"	6625'	350	Plug	---	---

PLUGS AND ADAPTERS

Heaving plug—Material Length Depth Set
Adapters—Material Size

RECORD OF SHOOTING OR CHEMICAL TREATMENT

SIZE	SHELL USED	EXPLOSIVE OR CHEMICAL USED	QUANTITY	DATE	DEPTH SHOT OR TREATED	DEPTH CLEANED OUT
		15% Acid 1000 Gallons		5-21-48	6625 to 6669'	--

Results of shooting or chemical treatment: Well flowed 742 barrels of oil in 24 hours after recovering 200 barrel loss used in acidizing. Tubing choke 23/32". GCR 792

RECORD OF DRILL-STEM AND SPECIAL TESTS

If drill-stem or other special tests or deviation surveys were made, submit report on separate sheet and attach hereto.

TOOLS USED

Rotary tools were used from 0 feet to 6669 feet, and from -- feet to -- feet

Cable tools were used from -- feet to -- feet, and from -- feet to -- feet

PRODUCTION

Put to producing May 21, 1948

The production of the first 24 hours was 742 barrels of fluid of which 100 % was oil; -- % emulsion; -- % water; and -- % sediment. Gravity, Be. 40°

If gas well, cu. ft. per 24 hours. -- Gallons gasoline per 1,000 cu. ft. of gas. --

Rock pressure, lbs. per sq. in. --

EMPLOYEES

-- Driller --

-- Driller --

FORMATION RECORD ON OTHER SIDE

I hereby swear or affirm that the information given herewith is a complete and correct record of the well and all work done on it so far as can be determined from available records.

Subscribed and sworn to before me this

day of 27th of May, 1948

[Signature]
Notary Public

My Commission expires March 12, 1951

Hobbs, New Mexico May 27, 1948
Place Date

Name *[Signature]*

Position District Superintendent

Representing Cities Service Oil Company
Company or Operator

Address Frank O. Hobbs, New Mexico

Form C-101

NEW MEXICO OIL CONSERVATION COMMISSION

Santa Fe, New Mexico

NOTICE OF INTENTION TO DRILL

Notice must be given to the Oil Conservation Commission or its proper agent and approval obtained before drilling begins. If changes in the proposed plan are considered advisable, a copy of this notice showing such changes will be returned to the sender. Submit this notice in triplicate. One copy will be returned following approval. See additional instructions in Rules and Regulations of the Commission.

Hobbs, New Mexico

April 2, 1948

OIL CONSERVATION COMMISSION,
Santa Fe, New Mexico,

Gentlemen:

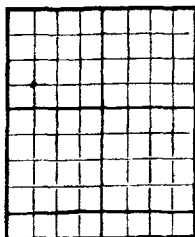
You are hereby notified that it is our intention to commence the drilling of a well to be known as

Cities Service Oil Company State "S" Well No. 1 in C SW NW

Company or Operator

Lease

of Sec. 15, T. 21S, R. 37E, N. M. P. M., Drinkard Field, Lea County.



AREA 640 ACRES

LOCATE WELL CORRECTLY

The well is 1980 feet (N) (S) of the N line and 660 feet (E) (W) of the W line of Sec. 15-21S-37E

(Give location from section or other legal subdivision lines. Cross out wrong directions.)

If state land the oil and gas lease is No. Not known Assignment No. Not Known

If patented land the owner is --

Address --

If government land the permittee is --

Address --

The lessee is Cities Service Oil Company

Address Empire - Masonic Building, Bartlesville, Oklahoma

We propose to drill well with drilling equipment as follows: Rotary all the way.

The status of a bond for this well in conformance with Rule 39 of the General Rules and Regulations of the Commission is as follows: Approved

We propose to use the following strings of casing and to land or cement them as indicated:

Size of Hole	Size of Casing	Weight Per Foot	New or Second Hand	Depth	Landed or Cemented	Depth Cement
17 1/4"	13 3/8"	48#	New	500'	Cemented	To Surface
11 1/4"	8 5/8"	28#	New	2800'	Cemented	500
7 7/8"	5 1/2"	15 1/2#	New	6640'	Cemented	360

If changes in the above plan become advisable we will notify you before cementing or landing casing. We estimate that the first productive oil or gas sand should occur at a depth of about 6640 feet.

Additional information:

Approved _____, 19____
except as follows:

Sincerely yours,

Cities Service Oil Company

Company or Operator

By _____

Position District Superintendent

Send communications regarding well to

Name R. W. Rly

Address Drawer C., Hobbs, New Mexico

OIL CONSERVATION COMMISSION,

By _____

Title _____

Address to Appropriate
Survey Office
See Lease - 4 copies
See Lease - 3 copies

State of New Mexico
Energy, Minerals and Natural Resources Department

Form C-102
Revised 1-1-89

OIL CONSERVATION DIVISION

P.O. Box 2088
Santa Fe, New Mexico 87504-2088

INSTRUMENT
O. Box 1980, Hobbs, NM 88240

INSTRUMENT
O. Drawer DD, Artesia, NM 88210

INSTRUMENT
000 Rio Brisco Rd., Aztec, NM 87410

WELL LOCATION AND ACREAGE DEDICATION PLAT

All Distances must be from the outer boundaries of the section

Operator SHELL WESTERN E&P INC.		Lease NORTHEAST DRINKARD UNIT		Well No. 602
John Letter E	Section 15	Township 21S	Range 37E	County NM/PM L EA
Actual Footage Location of Well: 1980 feet from the NORTH line and 660 feet from the WEST line				
Ground level Elev. 3462	Producing Formation TUBB	Pool NORTH EUNICE BLINEBRY-TUBB-DRINKARD	Dedicated Acreage: 40 Acres	
<p>1. Outline the acreage dedicated to the subject well by colored pencil or ink on the plat below.</p> <p>2. If more than one lease is dedicated to the well, outline each and identify the ownership thereof (both as to working interest and royalty).</p> <p>3. If more than one lease of different ownership is dedicated to the well, have the interest of all owners being consolidated by communitization, unitization, force-pooling, etc.?</p> <p><input checked="" type="checkbox"/> Yes <input type="checkbox"/> No If answer is "yes" type of consolidation: UNITIZATION</p> <p>If answer is "no" list the owners and tract descriptions which have actually been consolidated. (Use reverse side of this form if necessary.)</p> <p>No allowable will be assigned to the well until all interests have been consolidated (by communitization, unitization, force-pooling, or otherwise) or until a non-standard unit, substantiating such interest, has been approved by the Division.</p>				
			<p>OPERATOR CERTIFICATION</p> <p>I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief.</p> <p>Signature: <i>J. H. Smitherman</i> Printed Name: J. H. SMITHERMAN Position: REGULATORY SUPV. Company: SHELL WESTERN E&P INC. Date: 10-22-90</p> <p>SURVEYOR CERTIFICATION</p> <p>I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my knowledge and belief.</p> <p>Date Surveyed: _____ Signature & Seal of Professional Surveyor: _____ Certificate No.: _____</p>	
<p>0 330 660 990 1320 1650 1980 2310 2640 2000 1500 1000 500 0</p>				

ACT 103
2006

Submit 3 Copies To Appropriate District Office
 District I
 1625 N. French Dr., Hobbs, NM 88240
 District II
 1301 W. Grand Ave., Artesia, NM 88210
 District III
 1000 Rio Brazos Rd., Aztec, NM 87410
 District IV
 1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
 Energy, Minerals and Natural Resources

OIL CONSERVATION DIVISION
 1625 N. French Drive
 Hobbs, NM 88240

Form C-103
 Revised March 25, 1999

SUNDRY NOTICES AND REPORTS ON WELLS (DO NOT USE THIS FORM FOR PROPOSALS TO DRILL OR TO DEEPEN OR PLUG BACK TO A DIFFERENT RESERVOIR. USE "APPLICATION FOR PERMIT" (FORM C-101) FOR SUCH PROPOSALS.)		WELL API NO. 30-025-37223
1. Type of Well: Oil Well <input checked="" type="checkbox"/> Gas Well <input type="checkbox"/> Other <input type="checkbox"/>		5. Indicate Type of Lease STATE <input checked="" type="checkbox"/> FEE <input checked="" type="checkbox"/>
2. Name of Operator APACHE CORPORATION		6. State Oil & Gas Lease No.
3. Address of Operator 6120 South Yale, Suite 1500 Tulsa, OK 74136		7. Lease Name or Unit Agreement Name: NORTHEAST DRINKARD UNIT
4. Well Location Unit Letter <u>E</u> : <u>1410</u> feet from the <u>NORTH</u> line and <u>380</u> feet from the <u>WEST</u> line Bottom Hole <u>D</u> : <u>1310</u> FNL <u>330</u> FWL Section: <u>15</u> Township: <u>21S</u> Range: <u>37E</u> NMPM County: <u>LEA</u>		8. Well No. 628
10. Elevation (Show whether DR, RKB, RT, GR, etc.) 3458 GR		9. Pool name or Wildcat EUNICE; BLI-TU-DR,NORTH (22900)

11. Check Appropriate Box to Indicate Nature of Notice, Report or Other Data

NOTICE OF INTENTION TO:

PERFORM REMEDIAL WORK ☐ PLUG AND ABANDON ☐

TEMPORARILY ABANDON ☐ CHANGE PLANS ☐

PULL OR ALTER CASING ☐ MULTIPLE COMPLETION ☐

OTHER: ☐

SUBSEQUENT REPORT OF:

REMEDIAL WORK ☐ ALTERING CASING ☐

COMMENCE DRILLING OPNS. ☐ PLUG AND ABANDONMENT ☐

CASING TEST AND CEMENT JOB ☐

OTHER: SPUD, SURF. CSG., TD, LOG, PROD. CSG. ☒

12. Describe proposed or completed operations. (Clearly state all pertinent details, and give pertinent dates, including estimated date of starting any proposed work). SEE RULE 1103. For Multiple Completions: Attach wellbore diagram of proposed completion or recompletion.

12/30/05 SPUD

12/31/05 SET SURFACE CASING STRING @ 1.198', HOLE SIZE 12.25, STRING SIZE 8.625, TYPE J-55, WEIGHT 24.0, 575 SACKS OF CEMENT, CLASS C, CIRCULATE TO SURFACE.

* THIS WELL WAS NOT LOGGED

1/14/06 SET PROD. CASING @ 7.80', HOLE SIZE 7.825, STRING SIZE 5.5, TYPE J-55/L-80, WEIGHT 17.0, 1,450 SACKS OF CEMENT, CLASS C, CIRCULATE TO SURFACE. 7018 MD

I hereby certify that the information above is true and complete to the best of my knowledge and belief.

SIGNATURE Lana Williams TITLE Sr. Dept. Clerk DATE 1/25/06

Type or print name Lana Williams Telephone No. 918-491-4980
 (This space for State use)

APPROVED BY [Signature] TITLE PETROLEUM ENGINEER DATE MAR 09 2006

Conditions of approval, if any:

District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Ave., Artesia, NM 88210
District III
1000 Rio Brazos Rd., Aztec, NM 87410
District IV
1220 S. St Francis Dr., Santa Fe, NM
87505

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

Form C-102
Permit 10883

WELL LOCATION AND ACREAGE DEDICATION PLAT

API Number	Pool Name	Pool Code
30-025-37223	EUNICE,BLI-TU-DR, NORTH	22900
Property Code	Property Name	Well No.
22503	NORTHEAST DRINKARD UNIT	628
OGRID No.	Operator Name	Elevation
873	APACHE CORP	3458

Surface And Bottom Hole Location

UL or Lot	Section	Township	Range	Lot Idn	Feet From	N/S Line	Feet From	E/W Line	County
E	15	21S	37E	E	1410	N	380	W	Lea
Dedicated Acres	Joint or Infill	Consolidation Code	Order No.						
40									

OPERATOR CERTIFICATION

I hereby certify that the information contained herein is true and complete to the best of my knowledge and belief.

Electronically Signed By: Lana Williams

Title: Drilling Clerk

Date: 05/09/2005

SURVEYOR CERTIFICATION

I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.

Surveyed By: GARY EIDSON

Date of Survey: 03/31/2005

Certificate Number: 12641

STOP

14:29

9/10/10

Start 10:27 AM
9/10/10

API 30-025-33547
Sbte S #1 BW-28
Key Energy Emission
Formation Test

RECEIVED WASH DC
Witnessed by J. Griswold oed
J. [Signature]

STOP
14:29
9/10/10

Start 10:27 AM
9/10/10
API 30-025-33547
State S #1 BX-28
Key Energy Emission
Formation Test

REMOVED W/OUT PERMIT
Witnessed by J. GRISWOLD OED
J. [Signature]

STOP
14:29
9/10/10

API 30-025-33547
State S #1 BW-28
Key Energy Service
Formation Test

Start 10:27 AM
9/10/10

Key Energy Service
Witnessed by J. Griswold oed
J. [Signature]

District I
1625 N. French Dr., Hobbs, NM 87401
District II
1301 W. Grand Avenue, Artesia, NM 88210
District III
1000 Rio Brazos Rd., Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

RECEIVED
Oil 26 11/11/10
HOBBS
State of New Mexico
Minerals & Natural Resources
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Form C-104
Revised Feb. 26, 2007

Submit to Appropriate District Office
5 Copies

☐ AMENDED REPORT

I. REQUEST FOR ALLOWABLE AND AUTHORIZATION TO TRANSPORT

¹ Operator name and Address Apache Corporation 6120 S Yale Ave, Suite 1500 Tulsa, OK 74136		² OGRID Number 873
		³ Reason for Filing Code/ Effective Date NC / 10/07/2009
⁴ API Number 30 - 0 25-39277	⁵ Pool Name Eunice; Blinebry-Tubb-Drinkard, North	⁶ Pool Code 22900
⁷ Property Code 37346	⁸ Property Name West Blinebry Drinkard Unit	⁹ Well Number 113

II. ¹⁰ Surface Location

UI or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
A	16	21S	37E		1290	North	330	East	Lea

¹¹ Bottom Hole Location

UL or lot no.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County

¹² Lse Code S	¹³ Producing Method Code 10/7/2009	¹⁴ Gas Connection Date 10/07/2009	¹⁵ C-129 Permit Number	¹⁶ C-129 Effective Date	¹⁷ C-129 Expiration Date
-----------------------------	--	---	-----------------------------------	------------------------------------	-------------------------------------

III. Oil and Gas Transporters

¹⁸ Transporter OGRID	¹⁹ Transporter Name and Address	²⁰ O/G/W
24650	Targa Midstream Services LP 1000 Louisianam Suite 4700 Houston, TX 77262	G
214984	Plains Marketing, LP PO Box 4648 Houston, TX 77210	O

IV. Well Completion Data

²¹ Spud Date 09/15/2009	²² Ready Date 10/07/2009	²³ TD 6912'	²⁴ PBDT 6853'	²⁵ Perforations 5635'-6712'	²⁶ DHC, MC
²⁷ Hole Size 12-1/4"	²⁸ Casing & Tubing Size 8-5/8"	²⁹ Depth Set 1342'	³⁰ Sacks Cement 650 sx, circ		
7-7/8"	5-1/2"	6912'	1000 sx, circ		

V. Well Test Data

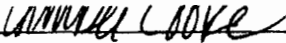

³¹ Date New Oil 10/07/2009	³² Gas Delivery Date 10/07/2009	³³ Test Date 10/19/2009	³⁴ Test Length 24 hours	³⁵ Tbg. Pressure	³⁶ Csg. Pressure
³⁷ Choke Size	³⁸ Oil 61	³⁹ Water 81	⁴⁰ Gas 268		⁴¹ Test Method Pumping

⁴² I hereby certify that the rules of the Oil Conservation Division have been complied with and that the information given above is true and complete to the best of my knowledge and belief.

Signature: *[Signature]*

Approved by: *[Signature]*

OIL CONSERVATION DIVISION

			
Printed name: Amber Cooke		Title: PETROLEUM ENGINEER	
Title: Production Engineering Tech		Approval Date: NOV 06 2009	
E-mail Address: amber.cooke@apachecorp.com			
Date: 10/22/2009	Phone: 918.491.4968		

DISTRICT I

1625 N. FRENCH DR., HOBBBS, NM 87400

DISTRICT II

1301 W. GRAND AVENUE, ARTESIA, NM 87003

DISTRICT III

1000 Rio Brazos Rd., Aztec, NM 87410

DISTRICT IV

1220 S. ST. FRANCIS DR., SANTA FE, NM 87505

RECEIVED

OCT 26 2009

HOBBBS

State of New Mexico

Energy, Minerals and Natural Resources Department

OIL CONSERVATION DIVISION

1220 SOUTH ST. FRANCIS DR.
Santa Fe, New Mexico 87505

Form C-102

Revised October 12, 2005

Submit to Appropriate District Office

State Lease - 4 Copies

Fee Lease - 3 Copies

WELL LOCATION AND ACREAGE DEDICATION PLAT

☐ AMENDED REPORT

API Number 30-025-39277	Pool Code 22900	Pool Name Eunice; Blinebry-Tubb-Drinkard, North
Property Code 37346	Property Name WEST BLINEBRY DRINKARD UNIT	Well Number 113
OGRID No. 873	Operator Name APACHE CORPORATION	Elevation 3467'

Surface Location

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County
A	16	21-S	37-E		1290	NORTH	330	EAST	LEA

Bottom Hole Location If Different From Surface

UL or lot No.	Section	Township	Range	Lot Idn	Feet from the	North/South line	Feet from the	East/West line	County

Dedicated Acres	Joint or Infill	Consolidation Code	Order No.
40			

NO ALLOWABLE WILL BE ASSIGNED TO THIS COMPLETION UNTIL ALL INTERESTS HAVE BEEN CONSOLIDATED
OR A NON-STANDARD UNIT HAS BEEN APPROVED BY THE DIVISION

<p>GEODETTIC COORDINATES NAD 27 NME</p> <p>Y=541235.4 N X=861807.9 E</p> <p>LAT.=32.482498° N LONG.=103.160040° W</p> <p>LAT.=32°28'56.99" N LONG.=103°09'36.14" W</p>	<p>OPERATOR CERTIFICATION</p> <p>I hereby certify that the information herein is true and complete to the best of my knowledge and belief, and that this organization either owns a working interest or unleased mineral interest in the land including the proposed bottom hole location or has a right to drill this well at this location pursuant to a contract with an owner of such mineral or working interest, or to a voluntary pooling agreement or a compulsory pooling order heretofore entered by the division.</p> <p><i>Amber Cooke 10/22/09</i></p> <p>Signature _____ Date _____</p> <p>Amber Cooke</p> <p>Printed Name _____</p>
	<p>SURVEYOR CERTIFICATION</p> <p>I hereby certify that the well location shown on this plat was plotted from field notes of actual surveys made by me or under my supervision, and that the same is true and correct to the best of my belief.</p> <p>NOVEMBER 05 2008</p> <p>DATE SURVEYED _____</p> <p>SIGNATURE & SEAL OF PROFESSIONAL SURVEYOR</p> <p><i>Ronald J. Eidson</i></p> <p>10/22/08</p> <p>Certificate No. GARY EIDSON 12841 RONALD J. EIDSON 3239</p>

Public Notice Display Ad

Legal notification for 3"x4" newspaper display add per Water Quality Control Commission Regulations 20.6.2.3.108.B.4 NMAC

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. within one mile of the site.

The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

Fresh water obtained from the City of Eunice, NM will be injected deep into the Salado salt formation at a depth ranging from 1300 to 1700 feet below the surface to produce brine water. The site will produce approximately 20,000-30,000 barrels of brine water per month.

An engineering model that included safety factors was developed to verify the long-term stability of the site. Ground water in this area is somewhat limited, with some dry holes being encountered while in other wells groundwater may be present, in shallow lenses 30-60 feet deep. The shallow groundwater in this area is typically not used for drinking water and when found is in very limited quantity. There are no wells located within the well's ¼ mile area of review, therefore no quality information is available at this time.

This facility will be designed and permitted to have no intentional water contaminants discharged to the surface or subsurface for the protection of possible groundwater. The system will have concrete and synthetic liners to prevent any spills or leaks from reaching the ground surface.

If you have any questions or concerns please do not hesitate to contact Key Energy at the address above or you may contact Wayne Price 505-715-2809 or E-mail wayneprice77@earthlink.net. Key welcomes your input.

The New Mexico Oil Conservation Division (OCD) will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to receive future notices. Interested persons may contact Jim Griswold, Oil Conservation Division (OCD) 505-476-3465 or by writing 1220 South Saint Francis, Santa Fe, New Mexico, 87505.

Para obtener más información sobre esta solicitud en español, sírvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energía, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservación Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

Public Notice Letter

Legal notification to property owner(s) of the site per Water Quality Control Commission Regulations 20.6.2.3.108.B.3 NMAC

Certified Mail Return Receipt Requested:

Property Owner of Record:

Name:

Address:

City/County:

State:

Public Notice

Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Dan Gibson Corporate Environmental Director, has filed an application with the New Mexico Oil Conservation Division (OCD) to renew the operating permit for a class III brine well for its existing brine and fresh water station previously permitted by the OCD as BW-28.

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The existing water station and brine well may be located within one-third mile (i.e. 1760 ft) from your property boundary or on your property. The site is located on State Trust Land administered by the New Mexico State Land Office and operates under a state mineral lease # MS 0004 0001.

Brine water is used in the Oil and Gas industry to supply a "heavy pure sodium chloride" concentrated salt water (i.e. brine water) with a total dissolved solids concentration of approximately 320,000 mg/l and a density that is 20% higher than fresh water. Heavy brine water is essential in preventing blow-outs in high pressure gas wells and prevents loss of circulation when drilling through salt zones typically found in the Permian Basin area.

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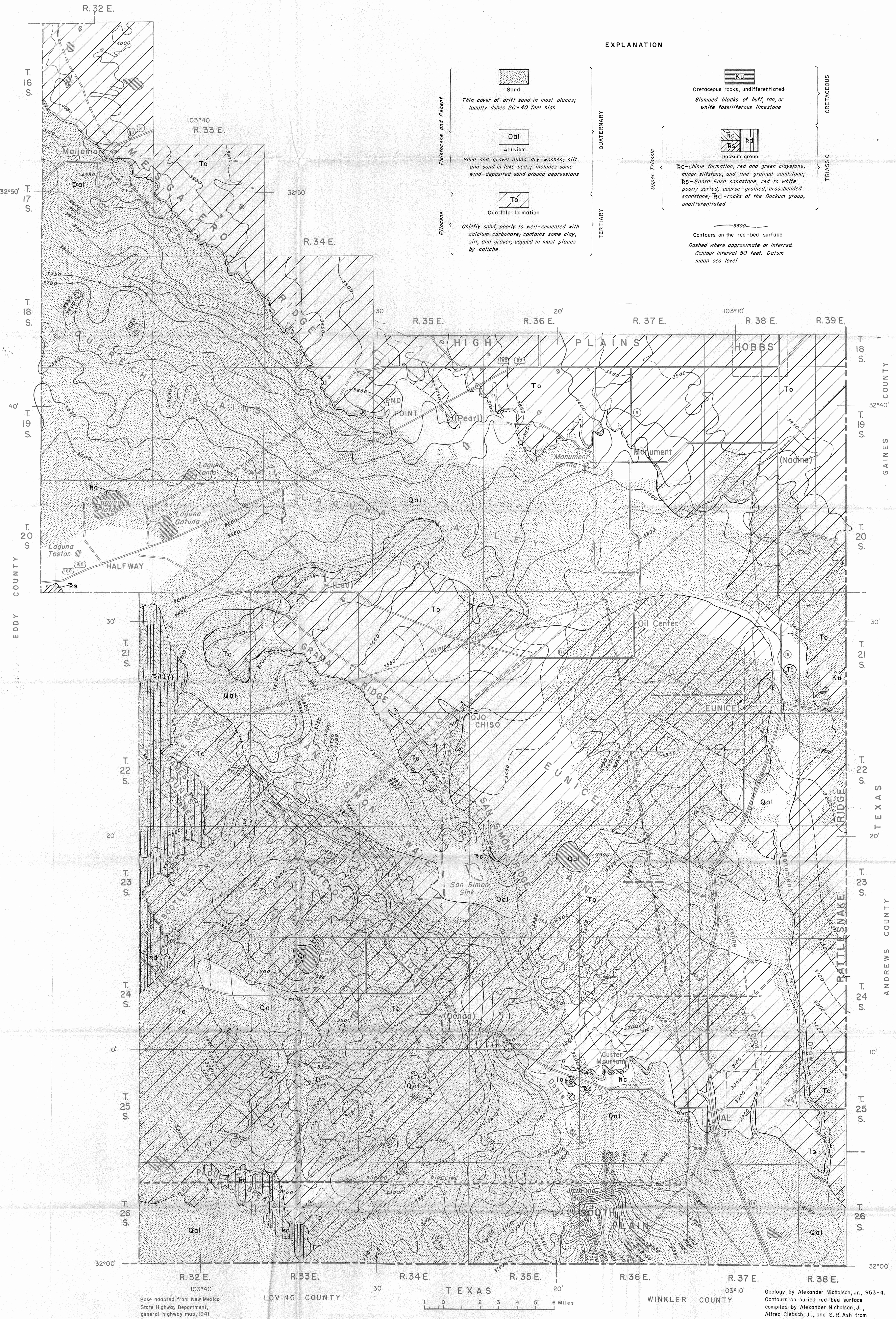
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EXPLANATION

Quaternary

Quaternary

Quaternary

Quaternary

Quaternary

Quaternary

Tertiary

Tertiary

Tertiary

Tertiary

Tertiary

Tertiary

Cretaceous

Cretaceous

Cretaceous

Cretaceous

Cretaceous

Cretaceous

Upper Triassic

Upper Triassic

Upper Triassic

Upper Triassic

Upper Triassic

Upper Triassic

Geological Formations

Geological Formations

Geological Formations

Geological Formations

Geological Formations

Geological Formations

Topographic Features

Topographic Features

Topographic Features

Topographic Features

Topographic Features

Topographic Features

PLATE 1. GEOLOGIC MAP OF SOUTHERN LEA COUNTY, NEW MEXICO

District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Avenue, Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources Department
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Revised June 10, 2003

Submit Original
Plus 1 Copy
to Santa Fe
1 Copy to Appropriate
District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITIES

(Refer to the OCD Guidelines for assistance in completing the application)

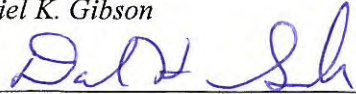
New **XX** Renewal

- I. Facility Name: **Key Energy Services LLC – Eunice Fresh and Brine Water Station**
- II. Operator: **Key Energy Services LLC.**
- Address: 6 Desta Drive Suite 4300 Midland, TX 79705 Local: 2105 Ave. O (P.O. Box 99) Eunice, NM 88231**
- Contact Person: **Dan Gibsan Corporate Environmental Manager (Midland TX permit issues) 432-571-7536**
Bob Fisher- Eunice Yard Manager- 575-394-2581 cell# 575-631-7431
- III. Location: Submit large scale topographic map showing exact location.- **Maps Located in attached report.**
- Existing Water Station Locotion: SW/4 NW/4 UL E of Section 15 - Township 21 South - Range 37 East.**
- IV. Attach the name and address of the landowner of the facility site.
- New Mexico State Land Office 310 Old Santa Fe Trail Santa Fe, NM 87504**
- V. Attach a description of the types and quantities of fluids at the facility.
see attachments.
- VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities.
see attachments.
- VII. Attach a description of underground facilities (i.e. brine extraction well).
There are no underground facilities, tanks or piping.
- VIII. Attach a contingency plan for reporting and clean-up of spills or releases.
see attachments.
- IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.
see attachments.
- X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.
see attachments.
- XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: **Daniel K. Gibson**

Title: **Corporate Environmental Director**

Signature: 

Date: **March 11, 2011**

E-mail Address: **dgibson@keyenergy.com**

DISCHARGE PLAN GUIDELINES – “Questions” and Answers:

I. Name of Facility- Provide complete name, Indicate whether this is a new or renewal application.

Answer: Key Energy Services LLC, Eunice Fresh and Brine Water Station, is an existing facility that was permitted previously under brine well permit BW-28 issued by the Oil Conservation Division. This is a permit renewal application.

II. Name of Operator or Legally Responsible Party and Local Representative Include address and telephone number.

Answer:

Key Energy Services, LLC.

Address: 6 Desta Drive Suite 4300 Midland, TX 79705

Local: 2105 Avenue O Eunice, NM 88231 Mail (P.O. Box 99)

Contact Persons:

Daniel K. Gibson Corporate Environmental Director (Midland TX permit issues) phone # 432-571-7536

Eunice Yard Dispatcher- Phone # 575-394-2581

Bob Fisher-Yard Manager Cell # 575-631-7431

John Sanders - Brine Well Supervisor Cell # 575-631-7416

III. Location of Facility- Give a legal description of the location (i.e. 1/4. 1/4, Section, Township, Range) and county. Use state coordinates or latitude/longitude on unsurveyed land. Submit a large scale topographic map, facility site plan, or detailed aerial photograph for use in conjunction with the written material. It should depict the location of the injection well, storage tanks and/or ponds, process equipment, relevant objects, facility property boundaries, and other site information required in Sections V through IX below. If within an incorporated city, town or village provide a street location and map.

Answer: Key Energy Services LLC, 6 Desta Drive Suite 4300 Midland, TX 79705, Daniel K. Gibson, Corporate Environmental Director, has filed a permit renewal application with the New Mexico Oil Conservation Division (OCD) to continue the operation of the existing brine and fresh water station previously permitted by the OCD as BW-28.

This site is located approximately 2.5 miles north of Eunice, New Mexico, and 350 feet east, just off of the North Loop 18 (State Hwy 248) in Lea County, New Mexico, in SW/4 NW/4 UL E of Section 15-Township 21 South-Range 37 East. The site is located in a dense oilfield with many lease roads, pipelines and overhead electric utilities lines. Presently, there are no houses, schools, occupied buildings, or public parks, etc. within one mile of the site.

The following referenced material is enclosed in Section I-IV Appendix, found immediately behind this section IV: 1. BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.

IV. Landowners-Attach the name and address of the landowner(s) of record of the facility site.

Answer:

Land Owner is the State of New Mexico State Land office. The Mineral Owner is the State of New Mexico Lease # MS 0004 0001.

Section I-IV. Appendix:

Includes:

1. BLM Surface Management Status Topographic Map 1:100,000 scale with elevation contours, roads, water features and section, township and range lines (NGVD-1929) USGS and location of proposed site.



Key Energy Services

1301 McKinney
Suite 1800
Houston, Texas 77010

Telephone: 713.651.4300

Facsimile: 713.652.4005

www.keyenergy.com

March 11, 2011

Glenn vonGonten- Acting Environmental Bureau Chief
Jim Griswold- Senior Hydrologist
1220 South St. Francis
Santa Fe, New Mexico 87505

Subject: **Permit Renewal Application for the Eunice Brine Well BW-28 and Water Station**

Dear Mr. vonGonten and Griswold:

Key Energy Services LLC, is submitting to the Oil Conservation Division (OCD) an application to renew the Eunice Brine and Fresh water station previously permitted as BW-28, located near Eunice, New Mexico.

Please find enclosed for your review and approval the following:

1. Signed brine well permit application form with one complete hard copy of the guidance document "Questions and Answers" and a flash drive with complete PDF version.
2. Copy of the "Public Notice" requirements pursuant to Water Quality Control Commission regulations (WQCC) 20.6.2.3108 NMAC that includes all of the basic elements of 3108.A, 3108.C for renewals, and 3108.F.1-5, including the newspapers to be used for the display add.
3. A \$100.00 check made out to the "New Mexico Water Quality Management Fund" for the required filing fee.

If OCD requires additional information concerning this application please do not hesitate to call me at 432-571-7536 or Wayne Price at 505-715-2809, or E-mail wayneprice77@earthlink.net.

Sincerely,

A handwritten signature in blue ink, appearing to read "DK Gibson".

Daniel K. Gibson, P.G.
Corporate Environmental Director

Attachments-2



Discharge Plan Permit Renewal Application
for
Key Energy Services, LLC.
Eunice Brine Well
API No. 30-025-33547
State S Brine Station Permit # BW-28
Eunice, New Mexico

Submitted to:
New Mexico Oil Conservation Division
March 11, 2011

by:

Daniel K. Gibson, P.G.
Corporate Environmental Director
Key Energy Services, LLC.
6 Desta Drive Suite 4300
Midland, Texas 79705
(432)-571-7536 ph
(432)-571-7173 fax

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V. Type and Quantities of Fluids Stored or Used at the Facility -List all fluids stored or used at the facility (e.g. High TDS salt water, hydrocarbons, etc.). Include source, average daily volume produced, estimated volume stored, location, and type of containers.

Answer: The existing water station can store approximately 2,000 barrels of concentrated salt water (i.e. 10 lb/gal brine water) in four (4) above ground fiberglass tanks; and store 1,500 barrels of fresh water in three (3) 500 barrel bolted galvanized steel above ground tanks; and store 500 barrels of rainwater-brine water mix, generated from rainfall events and deminimis drips from the concrete loading pad area, in two (2) above ground fiberglass catch-tanks.

Fresh water is obtained from the City of Eunice and brine water is generated from the brine well, which is located approximately 350 feet south of the storage tanks. The anticipated brine water production will have an estimated Instantaneous flow rate of 3-5 barrels per minute. Estimated monthly totals could vary from 0-50,000 barrels per month or 0-1,666 barrels per day depending upon on usage demand. The usage over the past 15 years has averaged approximately 21,000 bbl's per month.



Key Eunice Water Station

VI. Transfer, Storage and Disposal of Fluids and Solids

VI.A.- Provide sufficient information to determine what water contaminants may be discharged to the surface and subsurface within the facility. Information desired includes whether tanks, piping, and pipelines are pressurized, above ground or buried. If fluids are drained to surface impoundments, skimmer pits, emergency pits, sumps, etc. for further transfer and processing, provide size and show if these units are lined or unlined. Provide fluid flow schematics with sufficient detail to show individual units.

Answer: The City of Eunice has a buried fresh water line that supplies the water station with fresh water. The fresh water line has an installed air-break, and automatic level control valve to prevent back flow into the city line.

There are three 500-barrel fresh water tanks that are manifolded together with an automatic level control. Each tank has isolation valves for maintenance. The output of the tanks feed a fresh water load pump, which is control by the sales management system. A submersible brine well charge pump is mounted inside of the west fresh water tank and supplies fresh water to the brine well located approximately 350 feet south of the water station via an underground 4" black PE fast. The exposed portions of this line are insulated for freeze protection.

The brine well will is located in a well house and has a well head piping manifold with isolation valves, pressure gauges, and braden-head outlets. There is a 4" above ground pressured rated PE fast line from the well head to the brine well tanks inlet manifold. There are isolation valves on both ends.

There are four 500-barrel brine water storage tanks (2000 bbl's total) connected to a common header that is connected to the suction side of an electric driven load pump. The load pump is controlled by an automatic sales management system. Trucks are loaded on two concrete loading pads. All tanks, headers, and pumps have manual isolation valves. The brine well charge pump will be cycled off and on, depending upon the level in the brine tanks. There is a fail-safe, hi-level shut-off with alarm.

As mentioned, there are two concrete loading pads with gravity drains located near the load lines that collect deminimis leaks and drips from the pad. This water drains to two 250 barrel above ground fiberglass catch-tanks. Key is planning on coating the loading pads with either a fiberglass or salt resistant epoxy coating for added protection.

A brine well piping schematic, facility diagram and facility-fluid flow diagrams are included in Section VI Appendix for reference. The water station will have the same basic configuration as the previously permitted site.

VI.A.1. Tankage and Chemical Storage Areas - Storage tanks for fluids other than fresh water must be bermed to contain a volume one-third more than the largest tank. If tanks are interconnected, the berm must be designed to contain a volume one-third more than the total volume of the interconnected tanks. Chemical and drum storage areas must be paved, curbed and drained such than spills or leaks from drums are contained on the pads or in lined sumps.

Answer: The brine water tanks, load pumps, and catch-tanks are located on an existing sand-gravel pad underlain by an impervious 60 mil HDPE black liner and bermed to sufficiently maintain one and one-third volume of the total interconnected tanks. The size of the bermed area is approximately 170 feet by 60 feet and 3.5 feet high. Based on these figures, the secondary containment can contain approximately 6,363 barrels of fluid. This facility has been previously approved by OCD under discharge permit BW-28. Enclosed in Section VI Appendix, are recent photos of the water station.

VI.A.2. Surface impoundments-Date built, use, type and volume of materials stored, area, volume, depth, slope of pond sides, sub-grade description, liner type and thickness, compatibility of liner and stored materials, installation methods, leak detection methods, freeboard, runoff/runon protection.

Answer: There are no surface impoundments at this facility.

VI.A.3. Leach fields-Type and volume of effluents, leach field area and design layout. If non-sewage or mixed flow from any process units or internal drains is, or has been, sent to the leach fields, include dates of use and disposition of septic tank sludges.

Answer: There are no leach fields at this facility.

VI.A.4. Solids disposal-Describe types, volumes, frequency and location of on-site solids dried disposal. Typical solids include sands, sludges, filters, containers, cans and drums.

Answer: Routine domestic household type trash, or other similar non-domestic waste pursuant to 19.15.35.8 NMAC, generated from on-site activities, will be stored in common trash cans and/or bins that are supplied and picked up routinely by the local waste management trucking company and disposed of at a New Mexico Environment Department permitted solid waste transfer or disposal facility.

Liquid and solid waste generated from the clean-up of de minimis leaks, drips, spills of oilfield non-domestic waste, resulting from routine operations, will be stored in tanks, sealed drums, bins or other containers in a bermed secondary containment area for liquids, or for solids, on an impermeable pad and curd. This waste material may be stored up to 180 days before being, recycled, or disposed of off-site pursuant to section VI.C below.

The 180-day time period will not start until the on-site liquid volume exceeds 500 barrels, which is the volume of the two catch-tanks, or when the solid waste container(s) are filled to capacity. Each container will be properly labeled with type of contents, RCRA classification, and dated.

De minimis volumes of liquids contained in secondary containment devices or sumps, that do not interfere with normal operations, or has a minimal chance of being released to the environment, will be allowed to evaporate.

Non-contaminated liquids, i.e. rainwater, may be recycled, disposed of off-site (per section VI.C below), or discharged on site as irrigation water for native vegetation or wildlife. If discharged on site, Key will verify that the water is clean, clear, and contains chlorides no greater than 250 mg/l, TDS < 1000 mg/l and that no oil sheen is present. Samples will be retained for one year. The events and results will be included in the annual report.

All other oilfield non-domestic liquid and solid waste generated as a result of unintentional releases of water contaminants to the ground will be reported and corrective actions taken pursuant to OCD Rule 19.15.29 NMAC. The events and results will be included in the annual report.

VI.B. For each of the transfer/storage/disposal methods listed above:

VI.B.1. Describe the existing and proposed measures to prevent or retard seepage such that ground water at any place of present or future use will meet the WQCC Standards of Section 3-103, and not contain any toxic pollutant as defined in Section 1-101.UU.

Answer: All tanks, drums, bins, etc., containing anything other than fresh water, will have impervious secondary containment or pad and curb, as described above. All unloading valves will have encapsulating

containers to prevent miscellaneous drips, leaks or spills. All loading areas will have concrete loading ramps that are sloped to prevent brine water run-off.

The concrete loading pads will have integral sumps to allow deminimis leaks, spills and rainwater to be collected and placed in the above ground catch tanks with secondary containment. Key Plans to coat these sumps with an epoxy.

All process piping, other than fresh water, will be above ground, unless install in an appropriate secondary containing device with leak detection.

VI.B.2. Provide the location and design of site(s) and method(s) to be available for sampling, and for measurement or calculation of flow.

Answer: Both brine and fresh water samples will be collected from the load lines. Fresh and brine water will be monitored, both in the pump house, located south of the fresh water tanks, and with the sales delivery system. Electronic accumulating flow meters, with an accuracy of $\pm 1\%$ are be utilized.

A continuous pressure chart recorder will be installed and maintained. A minimum of two pressure gauges will be installed to verify recording pressures. The system will include a high-pressure cut-off relay and alarm for formation protection, except if the selected pump cannot exert sufficient pressure to cause harm.

VI.B.3. Describe the monitoring system existing or proposed in the plan to detect leakage or failure of any discharge system. If ground water monitoring exists or is proposed, provide information on the number, location, design, and installation of monitoring wells.

Answer: The water station has an automatic electronic sales management system with overflow shut-down systems incorporated in the design. The system tanks have low, normal and high-level control devices.

Groundwater monitoring is not being proposed at this time. However, if Key Energy experiences problems that warrant monitoring, then a minimum of three groundwater monitoring wells will initially be installed with details on the depths, locations, design and construction submitted for OCD approval.

Subsidence monitoring are being installed at this time. Key plans on installing a minimum of three subsidence monitors similar in installation and construction as the existing monitors currently installed on the former brine well BW-19. Key Energy will submit the installation plans and monitoring results in the first annual report.

VI.C. Off-Site Disposal

If wastewaters, sludges, solids etc. are pumped or shipped off-site, indicate general composition (e.g. waste oils), method of shipment (e.g. pipeline, trucked), and final disposition (e.g. recycling plant, OCD-permitted or domestic landfill, Class II disposal well). Include name, address, and location of receiving facility. If receiving facility is a sanitary or modified domestic landfill show operator approval for disposal of the shipped wastes.

Answer: Routine domestic household type trash, or other similar non-domestic waste pursuant to 19.15.35.8, generated from on-site activities, will be stored in common trash cans and/or bins that are supplied and picked up routinely by the local waste management trucking company and disposed of at a New Mexico Environment Department Permitted Solid Waste Transfer or Disposal facility.

Waste generated on site will either be recycled or shipped off site by trucks owned or operated by Key Energy, or by other commercial trucking companies. Liquid waste from the sump catch-tank will either be recycled or shipped off-site to a Class II SWD well permitted by OCD, or to an OCD permitted surface waste management facility.

Key is requesting that any commercial OCD solid waste management facility, permitted pursuant to 19.15.36 NMAC, be incorporated as an approved disposal site. In addition, Key is requesting that any New Mexico Environment Department commercial permitted facility be incorporated as an approved disposal site pursuant to 19.15.35.8 type waste. Key will have the responsible to ensure that all waste is properly stored, transported, classified, tested, manifested and the receiving facility is approved to take the waste type.

Key is also requesting that any Class II SWD type well permitted by the OCD for commercial disposal or any Class II well owned and operated by Key Energy, or another company by written agreement, be incorporated as an approved disposal site. Key will have the responsible to ensure that all waste is properly stored, transported, classified, tested, manifested and the receiving facility is approved to take the waste type.

All waste shipped off-site, will be summarized and reported in an annual report due March 31 of each year. The report will indicate general composition (e.g. brine water, soil contaminated with brine water, etc.), method of shipment (e.g. trucked), and final disposition (e.g. recycling plant, OCD-permitted or domestic landfill, Class II disposal well). The report will include the name, address, and location of receiving facility. All manifest, test results, etc. and any other pertinent information will be included in the report.

VI.D. Proposed Modifications

VI.D.1. If protection of ground water cannot be demonstrated pursuant to Section B.1. above, describe what modification (including closure) is proposed to meet the requirements of the Regulations. Describe in detail the proposed changes. Provide the information requested in A. and B. above for the proposed modified facility and a proposed time schedule for construction and completion. (Note: OCD has developed specific guidelines for lined surface impoundments that are available on request.)

Answer: There are no major modifications anticipated at this time. If permit conditions require modifications then they will be properly addressed after permit is issued within appropriate time lines

VI.D.2. For ponds, pits, leach fields, etc. where protection of ground water cannot be demonstrated, describe the proposed closure of such units so that existing fluids are removed, and emplacement of additional fluids and runoff/runon of precipitation are prevented. Provide a proposed time schedule for closure.

Answer: There are no ponds, pits, or leach fields at this site. There are no designed discharges to the surface or sub-surface that would impact ground or surface water.

VI.E. If the facility contains underground piping, the age and specification (i.e., wall thickness, fabrication material, etc.) of said piping should be submitted. Upon evaluation of such information, mechanical integrity testing of piping may be necessary as a condition for discharge plan approval. If such testing (e.g. hydrostatic tests) has already been conducted, details of the program should be submitted.

Answer: This facility will not contain any underground piping other than fresh water lines. There are two loading pad sump short drain lines that are covered, but are still above grade and underlain by a liner.

VI.F. Inspection, Maintenance and Reporting

VI.F.1. Describe proposed routine inspection procedures for surface impoundments and other transfer, storage, or disposal units including leak detection systems. Include frequency of inspection, how records are to be maintained and OCD notification in the event of leaks.

Answer: The facility will be inspected on a daily basis by drivers and supervisors. A safety supervisor will perform weekly inspections, with the results recorded on a log sheet. Deficiencies will be addressed and maintained on file for a minimum of five years. Inspection report forms will be developed and supplied in the annual report with a summary of corrective actions.

Releases will be reported and corrective actions taken pursuant to OCD Rule 19.15.29 NMAC and noted in the weekly and annual reports.

VI.F.2. If ground water monitoring is used to detect leakage or failure of the surface impoundments, leach fields, or other approved transfer/storage/disposal systems provide:

Answer: All groundwater, subsidence, level controls, flow controls, pressure charts, gauges, valves, electric monitors, housekeeping issues, leaks/spills, inoperative equipment, and any special observations will be incorporated in the inspection reports and reported in the annual reports.

VI.F.2.a. The frequency of sampling, and constituents to be analyzed.

Answer: As indicated in VI.B.3 above, Key Energy does not plan on installing groundwater monitoring wells at this time. However, subsidence devices are being installed.

VI.F.2.b. The proposed periodic reporting of the results of the monitoring and sampling.

Answer: Once Key and the agency agree on sampling points, analysis, and frequency, then the results will be included in an annual report submitted to the agency by March 31, of each year after operations began.

VI.F.2.c. The proposed actions and procedures (including OCD notification) to be undertaken by the discharger in the event of detecting leaks or failure of the discharge system.

Answer: Key understands special permit conditions may be imposed when monitoring indicates a problem.

VI.F.3. Discuss general procedures for containment of precipitation and runoff such that water in contact with process areas does not leave the facility, or is released only after testing for hazardous constituents. Include information on curbing, drainage, disposition, notification, etc.

Answer: The current water station system is currently designed to hold a large amount of rainfall. All brine water tanks are surrounded by an impermeable 3.5-foot high berm. The concrete loading pads rainwater drains directly into the two 250-barrel catch tanks that are located inside of the lined bermed area. Key Energy will remove all fluids during or after significant rainfall events within one week. These fluids will be recycled or properly disposed of as indicated in sections VI.A.4 and VI.C above.

Special attention will be given to make sure no standing water from either leaks or spills, or rainfall events remain over the anticipated brine well cavern located approximately 350 feet to the south. The system is

being designed to allow normal sheet flow off of the site. A berm has been installed completely around the water station to ensure that run-off will not leave the site.

Any leaks or spills of brine or fresh water around the wellhead will be immediately picked up and disposed of properly.

VI.F.4. Describe methods used to detect leaks and ensure integrity of above and below ground tanks, and piping. Discuss frequency of inspection and procedures to be undertaken if significant leaks are detected.

Answer: As mentioned in VI.F.1 above, the system will be observed daily with routine inspections documented. Emergencies will be handled pursuant to a site-specific contingency plan included in section VIII below.

VI.F.5. Submit a general closure plan describing what actions are to be taken when the facility discontinues operations. These actions must include:

VI.F.5.a. Removal of all fluids, contaminants and equipment.

Answer: All products, equipment, and materials may be sold, recycled or disposed of in a legal manner; or left on site, if Key Energy adequately demonstrates it has a future beneficial use by remaining on-site, and will not be a threat to public health, fresh water or the environment.

Water contaminants remaining on site, which will cause surface or groundwater exceedance, or is a significant threat to public health or the environment, will be remediated to safe acceptable levels.

VI.F.5.b. Grading of facility to as close to the original contour as is practical.

Answer: The facility will be restored to its original contour that was found when permitted, unless it has a future beneficial use as is, and will not adversely impact the environment.

VI.F.5.c. Proper disposal of fluids, sludges and solids pursuant to rules and regulations in effect at the time of closure.

Answer: Inherently waste-like materials, such as fluids, sludges, and solids, may be sold, recycled or disposed of in a legal manner; or left on site, if Key Energy adequately demonstrates it has a future beneficial use by remaining on-site, and will not be a threat to public health, fresh water or the environment.

Section VI. Appendix:

Includes:

1. Brine well piping schematic
2. Facility Diagram
3. Fluid Flow Diagram
4. Recent photos of the water station.

VII. Brine Extraction Well(s)- In-situ brine extraction wells must meet the requirements of Part 5 of the Water Quality Control Commission Regulations in addition to other applicable requirements of WQCC and Oil Conservation Division Rules and Regulations.

Answer and Description for Existing Brine Well(s):

Brine Well Construction, Operating Practices, Cavern Size and Design Limits:

Goldstar, a small oilfield service company located in Eunice, NM, originally drilled the brine well in 1996. The OCD District office approved the original well design and the OCD Santa Fe office issued the BW-28 permit. In April 2001, Yale A. Key (now Key Energy Services), a medium to large size integrated oilfield service company, purchased Goldstar and the brine well operations. As of to date, the well has produced approximately 3.81 million barrels of brine over an approximate 15-year time frame. This well has operated mostly trouble free during this time.

The well bore originally consisted of 12-1/4 drilled hole, 8-5/8" 32 lb/ft steel casing set at approximately 1,360 feet below grade level (bgl) and cemented to surface with 800 sacks. A 7-7/8 hole was drilled to a total depth (TD) of 2,200' feet and 2-7/8" fiberglass tubing was installed open hole down to approximately 2,074 ft. The casing appeared to have been set in the first anhydrite-salt interface layer overlying the Salado salt formation, but no open hole electric well logs were provided to confirm this. The tubing was set well into the bedded salt section.

The fiberglass tubing was initially chosen for cost effectiveness and to within stand the down-hole corrosion effects. However, the tubing did not hold up to formation and testing conditions and was replaced in April 2002 with steel 2-7/8 conventional tubing. At that time, only 1,410' feet of tubing was re-installed. Since then, the tubing has been re-set at a depth of 1,701' feet bgl. An updated well bore schematic is included in the Section VII.A.6-11 Appendix:

In May of 2009, a sonar test was conducted and results submitted to OCD in the 2009 annual report. As of to date, the system has passed all formation and casing tests conducted.

The last cavern survey did not provide adequate information pertaining to the size of the cavern. This has been an issue with several brine wells and until the validity of using sonar test is resolved, an alternate method will be employed.

This alternate method has been discussed with Jim Griswold-OCD, and it was mutually decided that an estimated worst-case diameter was to be determined in order to provide maximum protection and ensure the permit conditions are being met.

The Solution Mining Research Institute (SMRI), other state agencies, OCD work-group, along with various studies conducted during the permitting of the WIPP site, has concluded that failures, such as "catastrophic collapses", have a higher probability when the roof diameter of the cavern exceeds a certain value compared to the actual depth of the cavern. This number is typically called D/H where "D" is the diameter of the cavity and "H" is the depth from surface to the casing shoe. Various reports seem to conclude that when a ratio of D/H reaches or exceeds .66 then the probably of collapse increases to a point that the well may be considered un-safe, thus closing procedures, such as proper plugging and abandonment, and possible long term subsidence monitoring should be instituted.

The alternate method mentioned above, involves calculating the maximum diameter of the cavern by using a worst-case scenario of an "upright cone". The volume of the cavern is calculated using the

lifetime brine production volumes and using a “*rule of thumb*” conversion factor to determine the volumetric size of the cavern. The rule of thumb conversion factor was taken from the 1982 Wilson Report and equates that every barrel of brine produced will create approximately one cubic foot of cavity.

The past operating practices required by the permit conditions of reverse flow (i.e. pumping fresh water down the annulus) has most likely caused dissolution of the salt near the top of the cavern which most likely has caused the top of the cavern to be larger than the bottom. In June of 2009, flow was put back to the normal flow configuration of a conventional brine well.

The Eunice Brine Well cavern size has been calculated to be approximately 3.8 million cubic feet with a maximum radius of 66 feet using a worst-case scenario, configuration of an upright cone with the top having the largest span. In order to provide a guide tool to determine the safety of the cavern roof system rocks, Key Energy has developed a roof stability model to make logical decisions concerning the safety and life of a brine well. Enclosed in Section VII appendix, is the rationale and results of the model for the Eunice Brine Well BW-28.

The model is most conservative and employed an arbitrary safety factor of 2:1. The results of the model show that the roof cavern is very stable and is presently not approaching a level of concern. While the system received a recommendation of a “NO”, it merely points out that the cavern safety factor has dropped below the 2:1 figure used in the model, and is now currently at 1.6, still considered a safe number.

Now that conventional flow has been re-employed, the cavern roof span should not increase in the same proportion as in the past. This will extend the life of the system considerably.

Key Energy will continue to monitor the results and notify the OCD in each annual report. A working copy of the model and training on its usage is available upon request from Key Energy.

Section VII. Appendix:

Includes:

1. Steady-State Model: Brine Well Roof Stability Calculations Using Beam Theory (3 pgs).
2. Eunice Brine Well output results on Excel spreadsheet.

VII.A.1-4. Drilling, Deepening, or Plug Back Operations

Before drilling, deepening, or plug back operations, the operator of the well must file the following plans, specifications, and pertinent documents with the Oil Conservation Division 90 days prior to start-up of the planned operation.

VII.A.1.- Form C-101 "Application for Permit to Drill, Deepen, or Plug Back" (OCD Rule 1101).

Answer: The complete well file history and all associated submitted forms, charts, etc., is included in Section VII.A.1-4 Appendix.

VII.A.2.- A "Notice of Intent to Discharge" in accordance with WQCC regulation 1-201 (New facilities only).

Answer: This is a permit renewal and notice of intent will be this application.

VII.A.3.- A map showing the number, name, and location of all producing oil and gas wells, injection wells, abandoned holes, surface bodies of water, watercourses, springs, mines, quarries, water wells, and other pertinent surface features within 1/4 mile from the wellbore(s).

Answer: This Information is provided below in detail, in section VII.A.5-Oil & Gas Wells Area of Review (AOR).

VII.A.4.- Maps and cross-sections indicating the general vertical and lateral limits of all ground water having 10,000 mg/l or less TDS within one mile of the site. Show the position of such ground water within this area relative to the injection formation. Indicate the direction of water movement, where known, for each zone of ground water.

Answer: This information is provided below in detail, in Section IX.A. *Site Characteristics.*

Section VII.A.1-4 Appendix:

Includes:

1. The complete copy of the brine well file. Includes original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

VII.A.5-11- List all abandoned wells/shafts or other conduits in the area of review which penetrate the injection zone. Identify those which may provide a pathway for migration of contaminant through being improperly sealed, completed or abandoned. Detail what corrective action will be taken prior to start up of operations to prevent any movement of contaminants into ground water of less than/equal to 10,000 mg/l TDS through such conduits due to the proposed injection activity (e.g. plugging open holes). Include completion and plugging records. If information becomes available after operations have begun, which indicates the presence of a conduit that will require plugging then the injection pressure will be limited to avoid movement of contaminants through such a conduit into protected groundwater.

VII.A.5- Answer: Oil & Gas Wells Area of Review (AOR)

An extensive AOR review was conducted for the Key Eunice "Old GoldStar" brine well, OCD permit # BW-28, located in UL E (1340 FNL & 330 FWL) of Section 15-Ts21S-R37E in June 2010 and reported in the 2009 annual report. Key used OCD records and field verification to confirm wells in the AOR.

Using OCD on-line downloads, a well status list was constructed listing all wells within adjacent quarter sections of the BW-28 location. The list shows API#, Operator well name, UL, Section, Township and Range, footages, wells within 660 ft and ¼ mile, casing program checked status, casing/cementing status, and corrective action required status. In addition an Area of Review map (labeled 2009 BW-28 AOR Annual Review-Unit Plot Plan) was constructed.

These downloads, well status list and plot plan have been updated for the anticipated 2010 annual report due March 31, 2011. and included in the Section VII.A.5 Appendix.

As of Feb of 2011, there were 39 wells located within these adjacent units. Within a ¼ miles radius of the brine well there were 15 wells found. Within 660 feet of the brine well there were 4 wells found. The AOR has been checked for 2010 and one new well has been installed in the ¼ mile AOR, and one new well was installed in an adjacent quarter section out of the AOR.

This comprehensive list was formulated to provide a baseline for future AOR studies. Since any future brine well will certainly be limited in size, a critical AOR of 660 feet was established and all wells within that radius will be researched in greater detail.

The rationale of this approach is the fact that brine wells are non-static in terms of size and configuration and the fact that Key has no direct control on wells drilled in close proximity. By just initially focusing on the current wells in the ¼ mile AOR and assuming the status of these wells will remain the same, may be a mistake. Therefore, Key is taking a more dynamic approach and will study wells as the brine well grows, especially wells in the critical zone. We used the current estimated diameter of the brine well i.e. 132 ft (radius = 66 ft) generated from the 2010 annual report, and added a 10:1 safety factor, which equates to about 660 ft. As the brine well grows, the critical AOR will be expanded.

The Findings are as follows:

API # 30-025-09913: Shell NEDU 603, according to OCD records, is located 3,390 FSL & 4,520 FEL of Section 15-Ts21S-R37E. It is shown to be located approximately 500 ft to the SE of the BW-28 well. This well was drilled in 1951 with surface casing set at 211.68 ft and cemented with 325 sacks. Intermediate casing was set at 2818 feet and cemented with 500 sacks. A long string was ran and set at 8,030 feet and cemented with 400 sacks.

It was plugged and abandoned in 1994 with substantial remedial work required. The plugging was approved by OCD at the time. The well reports and plugging procedure is attached for review.

Conclusions: The OCD reports indicate that the salt section was properly plugged off inside and outside of all casing strings. The salt section (Salado formation) appears to start at about 1,360 ft bgl and ends above 2,800 ft bgl. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

Corrective actions: No actions recommended at this time.

API # 30-025-9914: Apache NEDU 602, according to OCD records, is located 1,980 FNL & 660 FWL of Section 15-Ts21s-R37e. It is shown to be located approximately 600 ft to the SSE of the BW-28 well. This well was drilled in 1990 with surface casing set at 237 feet bgl and cemented with 300 sacks. Intermediate casing was set at 2,799 feet and cemented with 800 sacks. A long string was ran and set at 6,625 feet and cemented with 350 sacks. The well is an active producer. The well reports are attached for review.

Conclusions: The OCD reports indicate that the casing strings were properly sealed above and below the salt section. The salt section appears to start at about 1,360 ft bgl and ends slightly above 2,800 ft bgl. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

Corrective actions: No actions recommended at this time.

API # 30-025-37223: Apache NEDU 628, according to OCD records, is shown to be located 1,410 FNL & 380 FWL of Section 15-Ts21s-R37e which would be approximately 86 ft to the SE of the BW-28 well. This well was suppose to have been drilled in 2006 with surface casing set at 1,198 feet bgl and cemented circulated to the surface. Production casing set at 7,018 feet bgl and cemented to the surface. The well records are attached for review.

Conclusions: Field verification (E-mail attached) revealed this well was never drilled. Key notified both OCD and Apache that due to the close proximity to the brine well it would be a detriment to the brine well operations and Apache would experience lost circulation.

Corrective actions: Key herby notifies OCD it should correct this record.

API # 30-025-39277: Apache WBDU 113, according to OCD records, is located 1,290 FNL & 330 FEL of Section 16-Ts21s-R37e. It is located approximately 660 ft to the NE of the BW-28 well. This well was drilled in 2009 with surface casing set at 1,342 feet bgl and cemented with 650 sacks circulated to the surface. Production casing was set at 6,912 feet bgl and cemented with 1,000 sacks circulated to the surface. The well is an active producer. The well reports are attached for review.

Conclusions: The OCD reports indicate that the casing strings are properly sealed above and below the salt section. The salt section appears to start at about 1,360 ft bgl and ends slightly above 2,800 ft bgl. The amount of cement used during completion seems unusually high and may indicate lost circulation during the drilling operations. There have been no reported or noted issues concerning this well in reference to the BW-28 brine well.

Corrective actions: Investigate unusually high cement usage and how it may relate to the BW-28 operations. Key Energy is planning on keeping this well on a priority watch list. In 2011 Key will contact the operator for additional information and report in the 2011 annual report.

NEW-API # 30-025-06586: Chevron St. 01, located in UL D (660 FNL & 660 FWL) of Section 15-Ts 21s-R37e has become within 660 feet of the brine well, so it has been added to the critical zone. This well will be investigated and reported in the 2010 annual report due March 31, 2011.

Copies of the 2010 well status list, AOR Unit Plot Plan, and well file downloads are attached in this Section VII.5.A appendix.

Section VII.5.A. Appendix:

Includes:

1. 2010 BW-28 AOR Review-Well Status List. "Update in Feb 2011"
2. 2009-2010 BW-28 Annual Review-Unit Plot Plan. "Updated in Feb 2011"
3. 2010 Well File Downloads-36 pages. "Updated in Feb 2011"

VII.A.6.- Maps and cross-sections detailing the geology and geologic structure of the local area.

Answer: The Eunice Brine Well is located on the Central Basin Platform of the Permian Basin where the Salado salt in the Ochoa series is generally found throughout. Fig.1 in the Section VII.A.6-11 Appendix, shows the map of the Permian basins. A Stratigraphic chart is also included for general reference. The Salado salt is overlain by the Rustler formation, which contains anhydrite layers that act as a roof support over the salt caverns generated from brine well solution mining. Overlying the Rustler formation are the Dewey lake red beds that generally act as a confining barrier for groundwater found above in the Tertiary Ogallala and Quaternary Alluvium formations.

The depth of the top of the salt is generally found from approximately 1200 feet (bgl) and the thickness ranges from 1,000 to 1,500 feet. The Salado is inter-bedded with anhydrite layers, thus receiving the name bedded salt. Included in Section VII.6-11 Appendix, are well records from four different brine wells in the area. They are, the Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine Well BW-2. These records verify the general depth and thickness of the Salado Salt underlying the area.

VII.A.7.- A proposed formation testing program to obtain an analysis or description of fluids in the receiving formation.

Answer: Included in Section VII.C.4 below.

VII.A.8.- Schematic drawings of the surface and subsurface construction details.

Answer: Included in this Section VII.A.6-11 is a recent copy of the schematic of the well bore.

VII.A.9.- The proposed drilling, evaluation, and testing, programs. Include logging procedures, coring program, and deviation checks.

Answer: The complete copy of the existing brine well file is included in Section VII.A.1-4 Appendix. It includes the original C-101, 102, 103's, formation records, C-105's, deviation report, casing and cementing records, and test results.

VII.A.10.- The proposed stimulation, injection, and operation procedures (Note WQCC 5-206 limitations).

Answer: There is no proposed stimulation at this time other than circulating fresh water down the tubing and producing up the annulus. Reverse flow will occur occasionally for maintenance reasons.

VII.A.11.- A plan for plugging and abandonment of the well that meets the requirements of WQCC regulations section 5-209. A plugging bond pursuant to OCD Rule 101 is required prior to commencement of any new well drilling operations.

Answer: Key Energy proposes the following plugging procedure of the brine well. Remove the water from the well bore and a minimum of one foot from the formation, then set a cast iron bridge plug at 10 feet above the casing shoe and fill the well bore with a Class C high strength salt resistant cement.

Over time the salt will creep and fill in the void without fracturing the formation. Subsidence will be monitored for a minimum of five years after closure, unless issues occur.

An option that Key would like OCD to consider is the filling in of the cavern with oilfield non-hazardous solid waste. Key understands OCD does not have current guidance on this issue and therefore would like to work with OCD in developing this procedure and possibly even a new rule.

Answer: (Bonding and Financial Assurances per 20.6.2.3107.11 NMAC)

Key Energy currently has an approved existing \$50,000 bond, No. RLB0003249. Verification of bond approval is included in the Section VII.A.6-11 Appendix.

Section VII.A.6-11 Appendix:

Includes:

1. Fig.1-Map of the Permian Basins.
2. Stratigraphic Chart of the Permian System and the Central Basin Platform.
3. Well records of Key Brine Well BW-28, Conoco Brine Well BW-1, the Key GP Sims BW-09, and the P&S Brine.
4. Recent well bore completion schematic.
5. Verification of Bond Approval letter.

VII.B.- Workover Operations_-Before performing remedial work, altering or pulling casing, plugging or abandonment, or any other workover, approval of OCD must be obtained. Approval should be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103-A).

Answer: Key Energy acknowledges the requirement that any subsequent workovers after permit approval will be approved by OCD using the C-103 process. Key Energy will use the local districts guidance on when a C-103 requires submittal. In absent of OCD's guidance, Key will submit a C-103 for approval anytime the packer or tubing strings are unseated. Routine well-head piping maintenance or pressure testing will not be reported on a C-103 but a summary will be included in the annual report.

VII.C. Additional Information Required with Discharge Plan- In addition to all of the information required above in Part VII.A. (Drilling, Deepening, or Plug Back Operations), include the following with your discharge plan application.

VII.C.1. Provide evaluation, completion and well workover information. Include all logs, test results, completion reports and workover descriptions.

Answer: This information will be provided with the normal requirements of a C-103 and C-105 Sundry Notice and Well Completion reports respectfully, after well operations have been completed and will also be included in the annual reports.

VII.C.2. Provide the proposed maximum and average injection pressures and injection volume. If one well is to be used for injection and extraction, fresh water must be injected down the annulus and brine must be recovered up the tubing. Reverse flow will be allowed for up to once a month for 24 hours for clean out. If an alternative operating method is desired then a written request must be submitted to the OCD which describes the proposed operating procedures and how the mechanical integrity of the casing will be guaranteed.

Answer-Maximum Static, Dynamic and Average Injection Pressures and Estimated Flow Rates:

The maximum pressure exerted on the formation will be limited to prevent formation fracturing. The emphasis will be to make sure the salt formation at or near the casing shoe will not be fractured under static or dynamic operating conditions.

Currently, the Oil Conservation Division does not have guidance concerning this issue. Therefore, Key Energy will use the Kansas guidance for maximum fracture gradient of 0.75 psi/ft. (per Mike Cochran-Kansas UIC Department).

In addition, Key used one of the noted fracture pressure calculation determinations by Willis, Kelly and Eaton. The Eaton equation provides the most conservative number for Fracture Gradients.

Key utilized the Eaton equation in an excel spreadsheet model to determine if these results are comparable to Kansas' 0.75 psi/ft rule of thumb fracture gradient.

The Eaton equation provides a conservative fracture gradient of 0.68 psi/ft when the Poisson ratio was set at the lower limit of 0.25 for Salt (WIPP site ref.) Other salt zones can have Poisson ratios of 0.37 on the high side, which gives a fracture gradient of 0.80 psi/ft. The average of 0.68 psi/ft and 0.80 psi/ft calculates to be 0.74 psi/ft. Therefore, Key Energy will use a 0.75 psi/ft fracture gradient for determining maximum pressures.

A depth of 1,360 feet was used in the fracture calculation to determine the fracture pressure at the casing shoe. In addition, the model also calculated the allowable static surface pressure (i.e. pump not running)

and the maximum allowable injection pressure, taking into account friction pressure losses in the tubing with a maximum flow of 5 bbl/min.

The maximum surface injection pressure was calculated to be 387 psig (pump running) and the maximum static pressure (pump not running) was 307 psig. The existing permit conditions allowed a maximum of 405 psig injected or static.

The 307 pounds cannot be exceeded because of pump limitations. The pump is a submersible centrifugal pump, with a pump curve shut in pressure of 300 psig, plus or minus the water tank head pressure of 4 psig. The average measured or observed injection pressure is noted by Key's personal ranges from 50 psig to 150 psig. This reading is taken from a pressure gauge mounted on the well inlet.

For this reason, permit condition 21.D. *Well Pressure Limits: "The operator shall have a working pressure limiting device or controls to prevent overpressure."* is conditionally met.

The results of the model are located in Section VII.B.-VII.C1-6 Appendix.

Answer: Key Energy understands OCD's position has changed on the issue of injecting fresh water down the annulus (i.e. reverse flow) since it causes a cavern to be formed at the top of the salt formation thus over time causes an inheritably unstable roof condition. On June 1, 2009 Key followed OCD instructions and change the flow pattern. It should be noted that it took over a month in order to obtain 10# brine.

VII.C.3. Submit a proposed mechanical integrity testing program. OCD requires a casing pressure test isolating the casing from the formation using either a bridge plug or packer prior to start of operation, and repeated at least once every five years or during well work over. In addition, OCD requires an open hole pressure test to 500 PSI for 4 hours on an annual basis.

Answer: An annual casing pressure test shall be ran for 30 minutes at a minimum of 350 psig using a pressure chart recorder with a maximum of 500 lb range and 4 hour (complete revolution) chart. OCD will be notified in ample time so they may witness the test. The tubing will be pulled and a packer set so the casing may be isolated from the cavern during the test.

Key Energy **does not agree** with the current guidance of pressuring testing the formation to 500 psi for 4 hours. This pressure exceeds the formation fracture pressure and recommends OCD changes this guidance. Key Energy will strive to maintain surface pressure at all times on the formation. Several SMRI and other reports have shown that sudden releases and inadvertent pressure surges during testing may be causing extensive damage in the formation. Therefore, Key is proposing that no annual formation test be performed per se.

Key intends to maintain a continuous pressure chart recorder on the formation. The pressure recorder will have a 30-day clock and all charts will be maintained for a minimum of 5 years. All charts will be submitted in an annual report due on March 31 of each year.

VII.C.4. Provide an analysis of the injection fluid and brine. Include location and design of site(s) and method(s) of sampling. Analysis will be for concentrations of Total Dissolved Solids, Sodium, Calcium, Potassium, Magnesium, Bromide, Carbonate/Bicarbonate, Chloride and Sulfate.

Answer: Fresh water and brine water samples will be collected at the load line area of the facility or taken directly from sample ports at the well-head. Key believes OCD's guidance does not adequately sample for all of the important parameters and hereby proposes to sample for the following constituents:

Key Energy will sample annually for the following chemical constituents: All WQCC metals, general chemistry (major cations and anions with a calculated balance), total dissolved solids (TDS), total

suspended solids (TSS), density, and Ph. All sample and analysis will be pursuant to EPA methods and reported in the annual report due on March 31 of each year.

VII.C.5. Compare volumes of fresh water injected to volume of brine to detect underground losses and specify method by which volumes are determined. After approval, submittal of a quarterly report listing, by month, the volume of fluids injected and produced will be required.

Answer: Key Energy presently monitors both fresh water and brine water by individual flow meters on the inlet and outlet brine well lines. The meters will have totalizers and will be read and recorded monthly. These readings will be evaluated monthly to determine if they remain within a 15% tolerance, with the fresh water generally being greater than the brine water produced. Any monthly reading out of limits will be investigated. The results will be reported in the annual report.

VII.C.6. For renewal application for facilities in operation in excess of 15 years, provide information on the size and extent of the solution cavern and geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence of catastrophic collapse.

Answer: Key Energy believes this guidance is out dated and should require this information every year in the annual report. Key Energy proposes to provide an annual cavity size, D/H ratio, estimated radius, and configuration. Key also has developed a model to determine the roof stability and will provide the results of the model annually.

Key is currently in the process of installing subsidence monitors and will include the information in each annual report.

Section VII.B-VII.C1-6 Appendix:

Includes:

1. Results of Injection Pressure Model Excel Spreadsheet.
2. Friction Charts.
3. Eaton Equation for Old Brine Well BW-19.

VIII. Spill/Leak Prevention and Reporting Procedures (Contingency Plans)- It is necessary to include in the discharge plan submittal a contingency plan that anticipates where any leaks or spills might occur. It must describe how the discharger proposes to guard against such accidents and detect them when they have occurred. The contingency plan also must describe the steps proposed to contain and remove the spilled substance or mitigate the damage caused by the discharge such that ground water is protected, or movement into surface waters is prevented. The discharger will be required to notify the OCD Director in the event of significant leaks and spills. This commitment and proposed notification threshold levels must be included in the contingency plan.

VIII.A. Prevention- Describe how spills and leaks will be prevented at the facility. Include specifically how spillage/leakage will be prevented during truck loading and at major transfer points within the facility. Discuss general "housekeeping" procedures for areas not directly associated with the above major processes.

VIII.B. Containment and Cleanup-Describe procedures for containment and cleanup of major and minor spills at the facility. Include information as to whether areas are curbed, paved, and drained to sumps; final disposition of spill materials; etc.

VIII.C. Notification-Propose a schedule for OCD notification of spills. The OCD requires the discharger to notify the director within 48 hours of the detection or suspected detection of a spill, and provide subsequent reports as required.

VIII. (A-C) Answer: Please find enclosed in the appendix for this section VIII a site "Emergency Contingency Plan" that addresses this section.

Section VIII. Appendix:

Includes:

“Emergency Contingency Plan”

IX. Site Characteristics

IX.A. The following hydrologic/geologic information is required to be submitted with all discharge plan applications. Some information already may be included in this application or may be on file with OCD and can be provided to the applicant on request.

A.1.A. Provide the name, description, and location of any bodies of water, streams (indicate perennial or intermittent), or other watercourses (arroyos, canals, drains, etc.); and ground water discharges sites (seeps, springs, marshes, swamps) within one mile of the outside perimeter of the facility; A.1.B. For water wells, locate wells within one-quarter mile and specify use of water (e.g. public supply, domestic, stock, etc.).

Answer Part A.- Surface water one-mile “area of review” (AOR): There are no bodies of water, such as lakes, streams, or seeps, springs, marshes, swamps within the area of review. The closest major drainage feature is Monument draw located about 1.5 miles to the northeast and east. Monument draw east and south of the site has generally been filled in with alluvium, dune and vegetation. It is very subdued in this area and is not considered a major stormwater drainage feature. There is one ephemeral drainage feature located to the north and skirts the site on the east side. Located just east of the site there are two small drainage channels that connect to this feature. Section IX.A.1-4 Appendix contains an aerial photo showing these features.

Answer Part B.- Water well ¼ mile “area of review” (AOR): There are no water wells located within the area of review. Records from the Office of the State Engineers office were reviewed and no new wells were found in any of the adjacent sections around the brine well site. The verification of the record search is included in the Section IX.A.1-4 Appendix.

A.2. Provide the depth to and total dissolved solids (TDS) concentration (in mg/l) of the ground water most likely to be affected by any discharge (planned or unplanned). Include the source of the information and how it was determined. Provide a recent water quality analysis of the ground water, if available, including name of analyzing laboratory and sample date.

Answer- Ground water depth and quality information: There are no groundwater wells to sample in the area of review, therefore no data is available.

A.3. Provide the following information and attach or reference source information as available (e.g. driller's logs): a. Soil type(s) (sand, clay, loam, caliche); b. Name of aquifer(s); c. Composition of aquifer material (e.g. alluvium, sandstone, basalt, etc.); and d. Depth to rock at base of alluvium (if available).

Answer A.3.(a-d)- Soils types, aquifer(s) name, composition, and depth. The local geography of the brine well area (Section 15-Ts 21s-R 37e) is located in the Eunice Plain in the far southeastern part of the Pecos Valley section of the Great Plains physiographic province. In the area of the brine well, the Eunice Plain is underlain by hard caliche and is almost entirely covered by reddish-brown dune sand. It has a general southeast slope to Monument draw, one of the few major drainage features in the area.

The major aquifers in the area are found in the Ogallala formation and in the Quaternary alluvium. Plate 1 “Geologic Map of Southern Lea County, New Mexico” is included in the Section IX.A.1-4 Appendix for reference. The site is located near the boundary of the Ogallala formation and the Alluvium found in Monument draw. For the most part the two aquifers are considered one under most of the Eunice Plain.

The Ogallala formation, in this area consists of white sandy caliche, calcareous tan sandstone, unconsolidated sand with silt, clay and gravel. The alluvium is for the most part is sand, gravel and

reworked caliche. The thickness of the Ogallala formation at the brine well site is approximately 100 feet and underlain by Triassic red beds consisting of red clay, siltstone, and calcareous sandstones. In the vicinity of the brine well, the formation is mostly unsaturated. Included in the Section IX.A.1-4 Appendix is a copy of Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.

It should be pointed out that historic windmill water used for stock watering is found in Monument Draw. The depth to this water is usually shallow, 25-40 feet and produces small quantities. These wells go dry during drought years. (This information is verified by this writer who has spent many years in the area working, and bird hunting at these locations-WPrice). Reference the Ground-Water Report 6-Geology and Groundwater conditions in Southern Lea County, New Mexico (Nicholson and Clebsch).

A.4. Provide information on: a. The flooding potential at the discharge site with respect to major precipitation and/or run-off events; and b. Flood protection measures (berms, channels, etc.), if applicable.

Answers IX.4.a-b.- Flooding potential and protection measures: The site does not have a history of flooding, even though the surface gradient in the area is quite flat, the site drains as sheet flow generally to the southeast. There are two small erosional channels that dip to the east, one located east of the water station, and the other located southeast of the brine well. Both of these connect to another drainage feature that fans out southeast of the site and is cutoff from Monument draw by a set of railroad tracks. The water station is completely surrounded with by a stormwater run-on and run-off dirt berm. Included in the Section IX.A.1-4 Appendix is an aerial photo showing erosional features.

Section IX.A.1-4 Appendix:

Includes:

1. Aerial photo of surface water features-One-mile "area of review" (AOR).
2. Water Well Search Office of the State Engineers verification record search.
3. Plate 1 "Geologic Map of Southern Lea County, New Mexico"
4. Plate 2 "Ground-Water Map of Southern Lea County, New Mexico" shows the water table contours in the general area.
5. Aerial photo showing erosional features.

IX.B. Additional Information

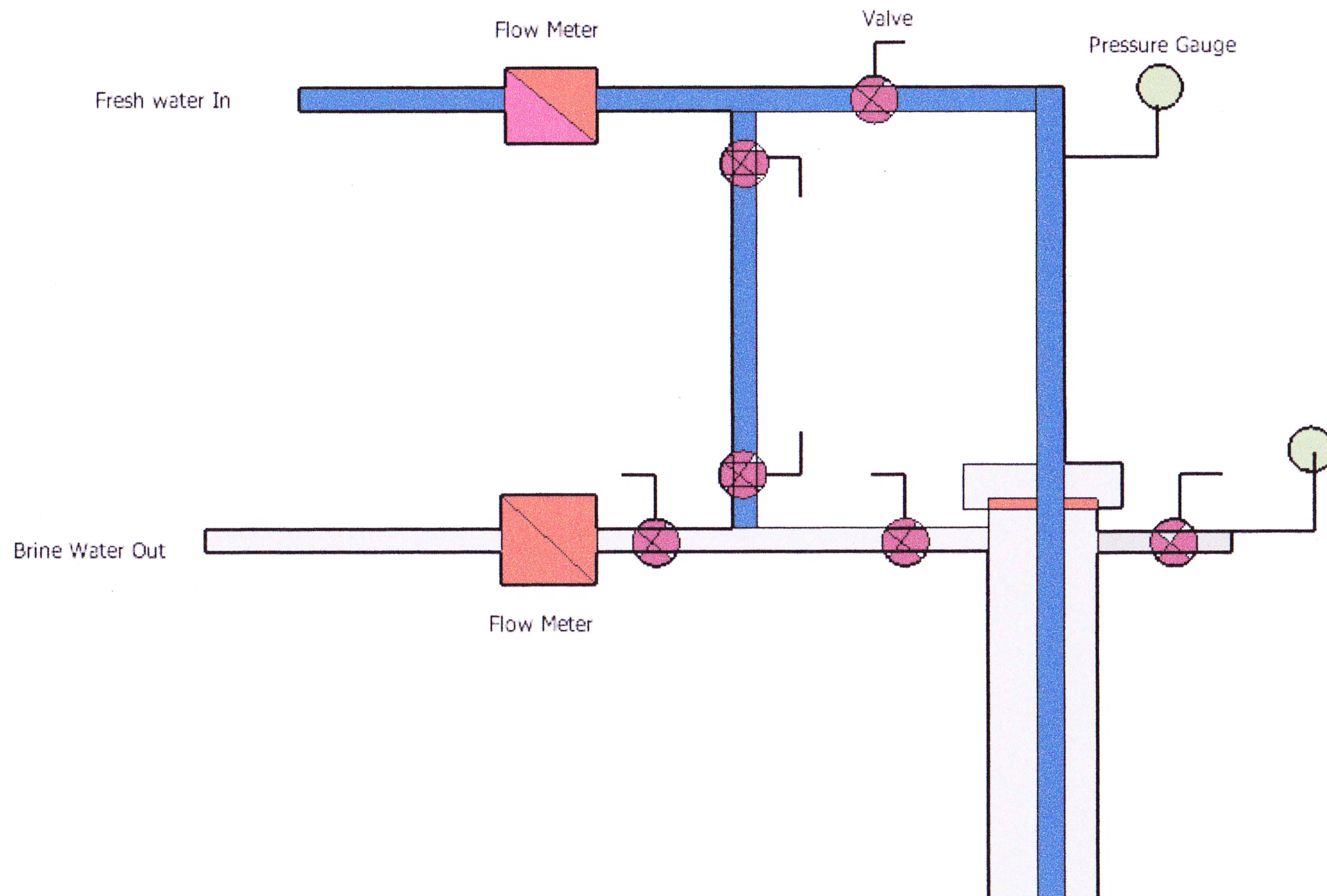
Provide any additional information necessary to demonstrate that approval of the discharge plan will not result in concentrations in excess of the standards of WQCC Section 3-103 or the presence of any toxic pollutant (Section 1-101.UU.) at any place of withdrawal of water for present or reasonably foreseeable future use. Depending on the method and location of discharge, detailed technical information on site hydrologic and geologic conditions may be required to be submitted for discharge plan evaluation. This material is most likely to be required for unlined surface impoundments and pits, and leach fields. Check with OCD before providing this information. However, if required it could include but not be limited to:

B.1. Stratigraphic information including formation and member names, thickness, lithologies, lateral extent, etc. B.2. Generalized maps and cross-sections; B.3. Potentiometric maps for aquifers potentially affected; B.4. Porosity, hydraulic conductivity, storativity and other hydrologic parameters of the aquifer; B.5. Specific information on the water quality of the receiving aquifer; B.6. Information on expected alteration of contaminants due to sorption, precipitation or chemical reaction in the unsaturated zone, and expected reactions and/or dilution in the aquifer.

Answer to B.1-B.5: *Since this information is most likely to be required for unlined surface impoundments and pits, and leach fields, Key Energy is requesting that this section be waived. In addition, most of the information requested as been addressed above.*

Answer to B.6: Key Energy does not anticipate an alteration of contaminants since salts generally have an extended bioavailability in the environment. For this reason every attempt will be made to prevent the release of contaminants, and in the case of releases, an appropriate response shall be conducted to minimize or eliminate this effect.

Brine Well-Head Piping Diagram



State of New Mexico
Energy, Minerals and Natural Resources Department

Susana Martinez
Governor

David Martin
Cabinet Secretary

Brett F. Woods, Ph.D.
Deputy Cabinet Secretary

Jami Bailey
Division Director
Oil Conservation Division



November 8, 2013

Dan Gibson
Key Energy Services, LLC.
6 Desta Drive, Suite 4300
Midland, Texas 79705

RE: Renewal of Discharge Permit BW-28 for the State Brine Well #1 in Unit E of Section 15, Township 21 South, Range 37 East NMPM; Lea County, New Mexico

Dear Mr. Gibson,

Pursuant to all applicable parts of the Water Quality Control Commission regulations 20.6.2 NMAC and more specifically 20.6.2.3104 thru.3999 discharge permit, and 20.6.2.5000 thru .5299 Underground Injection Control, the Oil Conservation Division hereby renews the discharge permit and authorizes operation and injection for the Key Energy Services, LLC (owner/operator) brine well associated with BW-28 (API# 30-025-33547) at the location described above and under the conditions specified in the attached Discharge Permit Approval Conditions.

Be advised that approval of this permit does not relieve the owner/operator of responsibility should operations result in pollution of surface water, groundwater, or the environment. Nor does this permit relieve the owner/operator of any responsibility or consequences associated with subsidence or cavern failure. This permit does not relieve the owner/operator of its responsibility to comply with any other applicable governmental rules or regulations.

If you have any questions, please contact Jim Griswold of my staff at (505) 476-3465 or by email at jim.griswold@state.nm.us. On behalf of the Oil Conservation Division, I wish to thank you and your staff for your cooperation and patience during this renewal application review.

Respectfully,

Jami Bailey
Director

JB/JG/jg
Attachment – Discharge Permit Approval Conditions

cc: Michael Mariano, State Land Office

DISCHARGE PERMIT BW-28

1. GENERAL PROVISIONS:

1.A. PERMITTEE AND PERMITTED FACILITY: The Director of the Oil Conservation Division (OCD) of the Energy, Minerals and Natural Resources Department renews Discharge Permit BW-28 (Discharge Permit) to Key Energy Services, LLC. (Permittee) to operate its Underground Injection Control (UIC) Class III wells for the in situ extraction of salt (State Brine Well #1 – API No. 30-025-33547) located 1340 FNL and 330 FWL (SW/4 NW/4, Unit Letter E) in Section 15, Township 21 South, Range 37 East, NMPM, Lea County, New Mexico at its Brine Production Facility (Facility). The Facility is located approximately two miles north of Eunice, New Mexico along the east side of NM 207/CR 18.

The Permittee is permitted to inject water into the subsurface salt layers and produce brine for use in the oil and gas industry. Ground water that may be affected by a spill, leak, or accidental discharge occurs at a depth of approximately 60 feet below ground surface and has a total dissolved solids concentration of approximately 1,200 mg/L.

1.B. SCOPE OF PERMIT: OCD has been granted the authority by statute and by delegation from the Water Quality Control Commission (WQCC) to administer the Water Quality Act (Chapter 74, Article 6 NMSA 1978) as it applies to Class III wells associated with the oil and gas industry (See Section 74-6-4, 74-6-5 NMSA 1978).

The Water Quality Act and the rules promulgated pursuant to the Act protect ground water and surface water of the State of New Mexico by providing that, unless otherwise allowed by 20.6.2 NMAC, no person shall cause or allow effluent or leachate to discharge so that it may move directly or indirectly into ground water unless such discharge is pursuant to an approved discharge plan (See 20.6.2.3104 NMAC, 20.6.2.3106 NMAC, and 20.6.2.5000 through 20.6.2.5299 NMAC).

This Discharge Permit for a Class III well is issued pursuant to the Water Quality Act and WQCC rules, 20.6.2 NMAC. This Discharge Permit does not authorize any treatment of, or on-site disposal of, any materials, product, by-product, or oil-field waste.

Pursuant to 20.6.2.5004A NMAC, the following underground injection activities are prohibited:

1. The injection of fluids into a motor vehicle waste disposal well is prohibited.
2. The injection of fluids into a large capacity cesspool is prohibited.
3. The injection of any hazardous or radioactive waste into a well is prohibited except as provided by 20.6.2.5004A(3) NMAC.
4. Class IV wells are prohibited, except for wells re-injecting treated ground water into the same formation from which it was drawn as part of a removal or remedial action.

5. Barrier wells, drainage wells, recharge wells, return flow wells, and motor vehicle waste disposal wells are prohibited.

This Discharge Permit does not convey any property rights of any sort nor any exclusive privilege, and does not authorize any injury to persons or property, any invasion of other private rights, or any infringement of state, federal, or local laws, rules or regulations.

The Permittee shall operate in accordance with the terms and conditions specified in this Discharge Permit to comply with the Water Quality Act and the rules issued pursuant to that Act, so that neither a hazard to public health nor undue risk to property will result (see 20.6.2.3109C NMAC); so that no discharge will cause or may cause any stream standard to be violated (see 20.6.2.3109H(2) NMAC); so that no discharge of any water contaminant will result in a hazard to public health, (see 20.6.2.3109H(3) NMAC); so that the numerical standards specified of 20.6.2.3103 NMAC are not exceeded; and, so that the technical criteria and performance standards (see 20.6.2.5000 through 20.6.2.5299 NMAC) for Class III wells are met. Pursuant to 20.6.2.5003B NMAC, the Permittee shall comply with 20.6.2.1 through 20.6.2.5299 NMAC.

The Permittee shall not allow or cause water pollution, discharge, or release of any water contaminant that exceeds the Water Quality Control Commission (WQCC) standards specified at 20.6.2.3101 NMAC and 20.6.2.3103 NMAC or 20.6.4 NMAC (Water Quality Standards for Interstate and Intrastate Streams). Pursuant to 20.6.2.5101A NMAC, the Permittee shall not inject non-hazardous fluids into ground water having 10,000 mg/l or less total dissolved solids (TDS).

The issuance of this permit does not relieve the Permittee from the responsibility of complying with the provisions of the Water Quality Act, any applicable regulations or water quality standards of the WQCC, or any applicable federal laws, regulations or standards (See Section 74-6-5 NMSA 1978).

1.C. DISCHARGE PERMIT RENEWAL: This Discharge Permit is a permit renewal that replaces the permit being renewed. Replacement of a prior permit does not relieve the Permittee of its responsibility to comply with the terms of that prior permit while that permit was in effect.

1.D. DEFINITIONS: Terms not specifically defined in this Discharge Permit shall have the same meanings as those in the Water Quality Act or the rules adopted pursuant to the Act, as the context requires.

1.E. FILING FEES AND PERMIT FEES: Pursuant to 20.6.2.3114 NMAC, every facility that submits a Discharge Permit application for initial approval or renewal shall pay the permit fees specified in Table 1 and the filing fee specified in Table 2 of 20.6.2.3114 NMAC. OCD has already received the required \$100.00 filing fee. The Permittee is now required to submit the \$1,700.00 permit fee for a Class III well. Please remit payment made payable to the Water Quality Management Fund in care of OCD at 1220 South St. Francis Drive in Santa Fe, New Mexico 87505.

1.F. EFFECTIVE DATE, EXPIRATION, RENEWAL CONDITIONS, AND

PENALTIES FOR OPERATING WITHOUT A DISCHARGE PERMIT: This Discharge Permit becomes effective 30 days from the date that the Permittee receives this discharge permit or until the permit is terminated or expires. This Discharge Permit will expire on **November 8, 2018**. The Permittee shall submit an application for renewal no later than 120 days before that expiration date, pursuant to 20.6.2.5101F NMAC. If a Permittee submits a renewal application at least 120 days before the Discharge Permit expires and is in compliance with the approved Discharge Permit, then the existing Discharge Permit will not expire until OCD has approved or disapproved the renewal application. A discharge permit continued under this provision remains fully effective and enforceable. Operating with an expired Discharge Permit may subject the Permittee to civil and/or criminal penalties (See Section 74-6-10.1 NMSA 1978 and Section 74-6-10.2 NMSA 1978).

1.G. MODIFICATIONS AND TERMINATIONS: The Permittee shall notify the OCD Director and OCD's Environmental Bureau of any Facility expansion or process modification (See 20.6.2.3107C NMAC). The OCD Director may require the Permittee to submit a Discharge Permit modification application pursuant to 20.6.2.3109E NMAC and may modify or terminate a Discharge Permit pursuant to Sections 74-6-5(M) through (N) NMSA 1978.

1. If data submitted pursuant to any monitoring requirements specified in this Discharge Permit or other information available to the OCD Director indicate that 20.6.2 NMAC is being or may be violated, then the OCD Director may require modification or, if it is determined by the OCD Director that the modification may not be adequate, may terminate this Discharge Permit for a Class III well that was approved pursuant to the requirements of 20.6.2.5000 through 20.6.2.5299 NMAC for the following causes:

a. Noncompliance by Permittee with any condition of this Discharge Permit;
or,

b. The Permittee's failure in the discharge permit application or during the discharge permit review process to disclose fully all relevant facts, or Permittee's misrepresentation of any relevant facts at any time; or,

c. A determination that the permitted activity may cause a hazard to public health or undue risk to property and can only be regulated to acceptable levels by discharge permit modification or termination (See Section 75-6-6 NMSA 1978; 20.6.2.5101I NMAC; and, 20.6.2.3109E NMAC).

2. This Discharge Permit may also be modified or terminated for any of the following causes:

a. Violation of any provisions of the Water Quality Act or any applicable regulations, standard of performance or water quality standards;

b. Violation of any applicable state or federal effluent regulations or limitations; or

c. Change in any condition that requires either a temporary or permanent reduction or elimination of the permitted discharge (See Section 75-6-5M NMSA 1978).

1.H. TRANSFER OF CLASS III WELL DISCHARGE PERMIT:

1. The transfer provisions of 20.6.2.3111 NMAC do not apply to a discharge permit for a Class III well.

2. Pursuant to 20.6.2.5101H NMAC, the Permittee may request to transfer its Class III well discharge permit if:

a. The OCD Director receives written notice 30 days prior to the transfer date; and,

b. The OCD Director does not object prior to the proposed transfer date. OCD may require modifications to the discharge permit as a condition of transfer, and may require demonstration of adequate financial responsibility.

3. The written notice required in accordance with Permit Condition 1.H.2.a shall:

a. Have been signed by the Permittee and the succeeding Permittee, and shall include an acknowledgement that the succeeding Permittee shall be responsible for compliance with the Class III well discharge permit upon taking possession of the facility; and

b. Set a specific date for transfer of the discharge permit responsibility, coverage and liability; and

c. Include information relating to the succeeding Permittee's financial responsibility required by 20.6.2.5210B(17) NMAC.

1.I. COMPLIANCE AND ENFORCEMENT: If the Permittee violates or is violating a condition of this Discharge Permit, OCD may issue a compliance order that requires compliance immediately or within a specified time period, or assess a civil penalty, or both (See Section 74-6-10 NMSA 1978). The compliance order may also include a suspension or termination of this Discharge Permit. OCD may also commence a civil action in district court for appropriate relief, including injunctive relief (See Section 74-6-10(A)(2) NMSA 1978). The Permittee may be subject to criminal penalties for discharging a water contaminant without a discharge permit or in violation of a condition of a discharge permit; making any false material statement, representation, certification or omission of material fact in a renewal application, record, report, plan or other document filed, submitted or required to be maintained under the Water Quality Act; falsifying, tampering with or rendering inaccurate any monitoring device, method or record required to be maintained under the Water Quality Act; or failing to monitor, sample or report as required by a Discharge Permit issued pursuant to a state or federal law or regulation (See Section 74-6-10.2 NMSA 1978).

2. GENERAL FACILITY OPERATIONS:

2.A. QUARTERLY MONITORING REQUIREMENTS FOR CLASS III WELLS: The Permittee may use either or both fresh water or water from otherwise non-potable sources. Pursuant to 20.6.2.5207C, the Permittee shall provide analysis of the injected fluids at least quarterly to yield data representative of their characteristics. The Permittee shall analyze the injected fluids for the following characteristics:

- pH;
- density;
- concentration of total dissolved solids; and,
- chloride concentration.

The Permittee shall also provide analysis of the produced brine on a quarterly basis. The Permittee shall analyze the produced brine for the following characteristics:

- pH;
- density;
- concentration of total dissolved solids;
- chloride concentration; and,
- sodium concentration.

2.B. SOLUTION CAVERN MONITORING PROGRAM:

1. Surface Subsidence Monitoring Plan: The Permittee shall submit a Surface Subsidence Monitoring Plan to OCD within 180 days of the effective date of this permit. The Surface Subsidence Monitoring Plan shall specify that the Permittee will install at least three survey monuments and shall include a proposal to monitor the elevation of the monuments at least semiannually.

The Permittee shall survey each benchmark at least semiannually to monitor for possible surface subsidence and shall tie each survey to the nearest USGS benchmark. The Permittee shall employ a licensed professional surveyor to conduct the subsidence monitoring program. The Permittee shall submit the results of all subsidence surveys to OCD within 15 days of the survey. If the monitored surface subsidence at any measuring point reaches 0.10 feet compared to its baseline elevation, then the Permittee shall suspend operation of the Class III well. If the Permittee cannot demonstrate the integrity of the cavern and well to the satisfaction of OCD, then it shall cease all brine production and submit a corrective action plan to mitigate the subsidence.

2. Solution Cavern Characterization Program: The Permittee shall submit a Solution Cavern Characterization Plan to characterize the size and shape of the solution cavern using geophysical methods within 180 days of the effective date of this permit. The Permittee shall characterize the size and shape of the solution cavern using a geophysical method approved by OCD at least once before November 8, 2018. The Permittee shall demonstrate that at least 90% of the calculated volume of salt removed based upon injection and production volumes has been accounted for by the approved geophysical method(s) for such testing to be considered truly representative.

a. The Permittee shall provide an estimate of the size and shape of the solution cavern at least annually, based on fluid injection and brine production data.

b. The Permit shall compare the ratio of the volume of injected fluids to the volume of produced brine monthly. If the average ratio of injected fluid to produced brine varies is less than 90% or greater than 110%, the Permittee shall report this to OCD and cease injection and production operations of its Class III well within 24 hours. The Permittee shall begin an investigation to determine the cause of this abnormal ratio within 72 hours. The Permittee shall submit to OCD a report of its investigation within 15 days of cessation of injection and production operations of its Class III well.

3. Annual Certification: The Permittee shall certify annually that continued salt solution mining will not cause cavern collapse, surface subsidence, property damage, or otherwise threaten public health and the environment, based on geologic and engineering data.

If the solution cavern is determined by either OCD or the Permittee to be potentially unstable by either direct or indirect means, then the Permittee shall cease all fluid injection and brine production within 24 hours. If the Permittee ceases operations because it or OCD has determined that the solution cavern is unstable, then it shall submit a plan to stabilize the solution cavern within 30 days. OCD may require the Permittee to implement additional subsidence monitoring and to conduct additional corrective action.

2.C. CONTINGENCY PLANS: The Permittee shall implement its proposed contingency plan(s) included in its Permit Renewal Application to cope with failure of a system(s) in the Discharge Permit.

2.D. CLOSURE: Prior to closure of the facility, the Permittee shall submit for OCD's approval, a closure plan including a completed form C-103 for plugging and abandonment of the Class III well. The Permittee shall plug and abandon its well pursuant to 20.6.2.5209 NMAC and as specified in Permit Condition 2.D.

1. Pre-Closure Notification: Pursuant to 20.6.2.5005A NMAC, the Permittee shall submit a pre-closure notification to OCD's Environmental Bureau at least 30 days prior to the date that it proposes to close or to discontinue operation of its Class III well. Pursuant to 20.6.2.5005B NMAC, OCD's Environmental Bureau must approve all proposed well closure activities before Permittee may implement its proposed closure plan.

2. Required Information: The Permittee shall provide OCD's Environmental Bureau with the following information:

- Name of facility;
- Address of facility;
- Name of Permittee (and owner or operator, if appropriate);
- Address of Permittee (and owner or operator, if appropriate);
- Contact person;
- Phone number;
- Number and type of well(s);

- Year of well construction;
- Well construction details;
- Type of discharge;
- Average flow (gallons per day);
- Proposed well closure activities (*e.g.*, sample fluids/sediment, appropriate disposal of remaining fluids/sediments, remove well and any contaminated soil, clean out well, install permanent plug, conversion to other type of well, ground water and vadose zone investigation, other);
- Proposed date of well closure;
- Name of Preparer; and,
- Date.

2.E. PLUGGING AND ABANDONMENT PLAN: Pursuant to 20.6.2.5209A NMAC, when the Permittee proposes to plug and abandon its Class III well, it shall submit to OCD a plugging and abandonment plan that meets the requirements of 20.6.2.3109C NMAC, 20.6.2.5101C NMAC, and 20.6.2.5005 NMAC for protection of ground water. If requested by OCD, Permittee shall submit for approval prior to closure, a revised or updated plugging and abandonment plan. The obligation to implement the plugging and abandonment plan as well as the requirements of the plan survives the termination or expiration of this Discharge Permit. The Permittee shall comply with 20.6.2.5209 NMAC.

2.F RECORD KEEPING: The Permittee shall maintain records of all inspections, surveys, investigations, *etc.*, required by this Discharge Permit at its Facility office for a minimum of five years and shall make those records available for inspection by OCD.

2.G. RELEASE REPORTING: The Permittee shall comply with the following permit conditions, pursuant to 20.6.2.1203 NMAC, if it determines that a release of oil or other water contaminant, in such quantity as may with reasonable probability injure or be detrimental to human health, animal or plant life, or property, or unreasonably interfere with the public welfare or the use of property, has occurred. The Permittee shall report unauthorized releases of water contaminants in accordance with any additional commitments made in its approved Contingency Plan. If the Permittee determines that any constituent exceeds the standards specified at 20.6.2.3103 NMAC, then it shall report a release to OCD's Environmental Bureau.

1. Oral Notification: As soon as possible after learning of such a discharge, but in no event more than twenty-four (24) hours thereafter, the Permittee shall notify OCD's Environmental Bureau. The Permittee shall provide the following:

- The name, address, and telephone number of the person or persons in charge of the facility, as well as of the owner and/or operator of the facility;
- The name and location of the facility;
- The date, time, location, and duration of the discharge;
- The source and cause of discharge;
- A description of the discharge, including its chemical composition;
- The estimated volume of the discharge; and,

- Any corrective or abatement actions taken to mitigate immediate damage from the discharge.

2. Written Notification: Within one week after the Permittee has discovered a discharge, the Permittee shall send written notification (may use form C-141 with attachments) to OCD's Environmental Bureau verifying the prior oral notification as to each of the foregoing items and providing any appropriate additions or corrections to the information contained in the prior oral notification.

The Permittee shall provide subsequent written reports as required by OCD's Environmental Bureau.

2.H. OTHER REQUIREMENTS:

1. Inspection and Entry: Pursuant to Section 74-6-9 NMSA 1978 and 20.6.2.3107A NMAC, the Permittee shall allow any authorized representative of the OCD Director, to:

- Upon the presentation of proper credentials, enter the premises at reasonable times;
- Inspect and copy records required by this Discharge Permit;
- Inspect any treatment works, monitoring, and analytical equipment;
- Sample any injection fluid or produced brine; and,
- Use the Permittee's monitoring systems and wells in order to collect samples.

2. Advance Notice: The Permittee shall provide OCD's Environmental Bureau and Hobbs District Office with at least five (5) working days advance notice of any environmental sampling to be performed pursuant to this Discharge Permit, or any well plugging, abandonment or decommissioning of any equipment associated with its Class III well.

3. Environmental Monitoring: The Permittee shall ensure that any environmental sampling and analytical laboratory data collected meets the standards specified in 20.6.2.3107B NMAC. The Permittee shall ensure that all environmental samples are analyzed by an accredited "National Environmental Laboratory Accreditation Conference" (NELAC) Laboratory. The Permittee shall submit data summary tables, all raw analytical data, and laboratory QA/QC.

2.I. BONDING OR FINANCIAL ASSURANCE: Pursuant to 20.6.2.5210B(17) NMAC, the Permittee shall maintain at a minimum, a single well plugging bond in the amount that it shall determine, in accordance with Permit Condition 5.B, to cover potential costs associated with plugging and abandonment of the Class III well, surface restoration, and post-operational monitoring, as may be needed. OCD may require additional financial assurance to ensure adequate funding is available to plug and abandon the well and/or for any required corrective actions.

Methods by which the Permittee shall demonstrate the ability to undertake these measures shall include submission of a surety bond or other adequate assurances, such as financial statements or other materials acceptable to the OCD Director, such as: (1) a surety bond; (2) a trust fund with a New Mexico bank in the name of the State of New Mexico, with the State as Beneficiary; (3) a

non-renewable letter of credit made out to the State of New Mexico; (4) liability insurance specifically covering the contingencies listed in this paragraph; or (5) a performance bond, generally in conjunction with another type of financial assurance. If an adequate bond is posted by the Permittee to a federal or another state agency, and this bond covers all of the measures specified above, the OCD Director shall consider this bond as satisfying the bonding requirements of Sections 20.6.2.5000 through 20.6.2.5299 NMAC wholly or in part, depending upon the extent to which such bond is adequate to ensure that the Permittee will fully perform the measures required hereinabove.

2.J. ANNUAL REPORT: The Permittee shall submit its annual report pursuant to 20.6.2.3107 NMAC to OCD's Environmental Bureau by **June 1st** of the following year. The annual report shall include the following:

- Cover sheet marked as "Annual Class III Well Report, Name of Permittee, Discharge Permit Number, API number of well(s), date of report, and person submitting report;
- Summary of Class III well operations for the year including a description and reason for any remedial or major work on the well with a copy of form C-103;
- Monthly fluid injection and brine production volume, including the cumulative total carried over each year;
- Injection pressure data;
- A copy of the quarterly chemical analyses shall be included with data summary and all QA/QC information;
- Copy of any mechanical integrity test chart, including the type of test, *i.e.*, duration, gauge pressure, etc.;
- Brief explanation describing deviations from the normal operations;
- Results of any leaks and spill reports;
- An Area of Review (AOR) update summary;
- A summary with interpretation of MITs, surface subsidence surveys, cavern volume and geometry measurements with conclusion(s) and recommendation(s);
- A summary of the ratio of the volume of injected fluids to the volume of produced brine;
- A summary of all major Facility activities or events, which occurred during the year with any conclusions and recommendations;
- Annual Certification in accordance with Permit Condition 2.B.3.
- A summary of any new discoveries of ground water contamination with all leaks, spills and releases and corrective actions taken; and,
- The Permittee shall file its Annual Report in an electronic format with a hard copy submittal to OCD's Environmental Bureau.

3. CLASS III WELL OPERATIONS:

3.A. OPERATING REQUIREMENTS: The Permittee shall comply with the operating requirements specified in 20.6.2.5206A NMAC and 20.6.2.5206A NMAC to ensure that:

1. Injection will occur through the innermost tubing string and brine production through the annulus between the casing and tubing string to promote cavern development at depth. Injection and production flow can be reversed as required to achieve optimal cavern shaping, mine salt most efficiently, and to periodically clean the tubing and annulus. Injection must only occur in the intended solution mining interval.

2. Injection between the outermost casing and the well bore is prohibited in a zone other than the authorized injection zone. If the Permittee determines that its Class III well is discharging or suspects that it is discharging fluids into a zone or zones other than the permitted injection zone specified in Permit Condition 3.B.1., then the Permittee shall within 24 hours notify OCD's Environmental Bureau and Hobbs District Office of the circumstances and action(s) taken. The Permittee shall cease operations until proper repairs are made and it has received approval from OCD to re-start injection operations.

3.B. INJECTION OPERATIONS:

1. **Well Injection Pressure Limit:** The Permittee shall ensure that the maximum wellhead or surface injection pressure on its Class III well shall not exceed the fracture pressure of the injection salt formation and will not cause new fractures or propagate any existing fractures or cause damage to the system.

2. **Pressure Limiting Device:** The Permittee shall equip and operate its Class III well or system with a pressure limiting device which shall, at all times, limit surface injection pressure to the maximum allowable pressure for its Class III well. The Permittee shall monitor the pressure-limiting device daily and shall report all pressure exceedances within 24 hours of detecting an exceedance to OCD's Environmental Bureau.

The Permittee shall take all steps necessary to ensure that the injected fluids enter only the proposed injection interval and is not permitted to escape to other formations or onto the ground surface. The Permittee shall report to OCD's Environmental Bureau within 24 hours of discovery any indication that new fractures or existing fractures have been propagated, or that damage to the well, the injection zone, or formation has occurred.

3.C. CONTINUOUS MONITORING DEVICES: The Permittee shall use continuous monitoring devices to provide a record of injection pressure, flow rate, flow volume, and pressure on the annulus between the tubing and the long string of casing.

3.D. MECHANICAL INTEGRITY FOR CLASS III WELLS:

1. Pursuant to 20.6.2.5204 NMAC, the Permittee shall demonstrate mechanical integrity for its Class III well at least once every five years or more frequently as the OCD

Director may require for good cause during the life of the well. The Permittee shall demonstrate mechanical integrity for its Class III well every time it performs a well workover, including when it pulls the tubing. A Class III well has mechanical integrity if there is no detectable leak in the casing or tubing which OCD considers to be significant at maximum operating temperature and pressure; and no detectable conduit for fluid movement out of the injection zone through the well bore or vertical channels adjacent to the well bore which the OCD Director considers to be significant. The Permittee shall conduct a casing Mechanical Integrity Test (MIT) from the surface to the approved injection depth to assess casing integrity. The MIT shall consist of a 30-minute test at a minimum pressure of 300 psig measured at the surface.

The Permittee shall notify OCD's Environmental Bureau 5 days prior to conducting any MIT to allow OCD the opportunity to witness the MIT.

2. The following criteria will determine if the Class III well has passed the MIT:
 - a. Passes MIT if zero bleed-off during the test;
 - b. Passes MIT if final test pressure is within $\pm 10\%$ of starting pressure, if approved by OCD;
 - c. When the MIT is not witnessed by OCD and fails, the Permittee shall notify OCD within 24 hours of the failure of the MIT.

3. Pursuant to 20.6.2.5204C NMAC, the OCD Director may consider the use by the Permittee of equivalent alternative test methods to determine mechanical integrity. The Permittee shall submit information on the proposed test and all technical data supporting its use. The OCD Director may approve the Permittee's request if it will reliably demonstrate the mechanical integrity of the well for which its use is proposed.

4. Pursuant to 20.6.2.5204D NMAC, when conducting and evaluating the MIT(s), the Permittee shall apply methods and standards generally accepted in the oil and gas industry. When the Permittee reports the results of all MIT(s) to the OCD Director, it shall include a description of the test(s), the method(s) used, and the test results.

3.E. WELL WORKOVER OPERATIONS: Pursuant to 20.6.2.5205A(5) NMAC, the Permittee shall provide notice to and shall obtain approval from OCD's District Office in Hobbs and the Environmental Bureau in Santa Fe prior to commencement of any remedial work or any other workover operations to allow OCD the opportunity to witness the operation. The Permittee shall request approval using form C-103 (Sundry Notices and Reports on Wells) with copies sent to OCD's Environmental Bureau and Hobbs District Office. Properly completed Forms C-103 and/or C-105 must be filed with OCD upon completion of workover activities and copies included in that year's Annual Report.

3.K. FLUIDS INJECTION AND BRINE PRODUCTION VOLUMES AND PRESSURES: The Permittee shall continuously monitor the volumes of water injected and brine production. The Permittee shall submit monthly reports of its injection and production volumes on or before the 10th day of the following month. The Permittee shall suspend injection if the monthly injection volume is less than 110% or greater than 120% of associated brine production. If such an event occurs, the Permittee shall notify OCD within 24 hours.

3.L. AREA OF REVIEW (AOR): The Permittee shall report within 72 hours of discovery any new wells, conduits, or any other device that penetrates or may penetrate the injection zone within a 1-mile radius from its Class III well.

4. CLASS V WELLS: Pursuant to 20.6.2.5002B NMAC, leach fields and other waste fluids disposal systems that inject non-hazardous fluid into or above an underground source of drinking water are UIC Class V injection wells. This Discharge Permit does not authorize the use of a Class V injection well for the disposal of industrial waste. Pursuant to 20.6.2.5005 NMAC, the Permittee shall close any Class V industrial waste injection well that injects non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes (*e.g.*, septic systems, leach fields, dry wells, *etc.*) within 90 calendar days of the issuance of this Discharge Permit. The Permittee shall document the closure of any Class V wells used for the disposal of non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes other than contaminated ground water in its Annual Report. Other Class V wells, including wells used only for the injection of domestic wastes, shall be permitted by the New Mexico Environment Department.

5. SCHEDULE OF COMPLIANCE:

5.A. ANNUAL REPORT: The Permittee shall submit its annual report to OCD by June 1st of each year.

5.B. BONDING OR FINANCIAL ASSURANCE: The Permittee shall submit an estimate of the minimum cost to properly close, plug and abandon its Class III well, conduct ground water restoration if applicable, and any post-operational monitoring as may be needed (see 20.6.2.5210B(17) NMAC) within 90 days of permit issuance (See 20.6.2.5210B(17) NMAC). The Permittee's cost estimate shall be based on third person estimates. After review, OCD will require the Permittee to submit a single well plugging bond based on the third person cost estimate.

5.C. SURFACE SUBSIDENCE MONITORING PLAN: The Permittee shall submit the Surface Subsidence Monitoring Plan required in accordance with Permit Condition 2.B.1 within 180 days of permit issuance.

5.D. SOLUTION CAVERN CHARACTERIZATION PLAN: The Permittee shall submit the Solution Cavern Characterization Plan required in accordance with Permit Condition 2.B.2 within 180 days of permit issuance.

BW - 28

**PERMITS,
RENEWALS,
& MODS**

ACKNOWLEDGMENT OF RECEIPT
OF FEE RECEIPT

County of San Diego State of California Date 3/11/11

on cash received on _____ in the amount of \$ 100.00

from _____

for BW-28

Submitted by: Lawrence Romero Date 6/13/11

Submitted to ASD by: Lawrence Romero Date 6/13/11

Received in ASD by _____ Date _____

Filing Fee ☒ New Facility _____ Renewal _____

Modification _____ Other _____

Organization Code 52167 Applicable FY 2010

To be deposited in the Water Quality Management Fund

Full Payment _____ or Annual Increment _____

Chavez, Carl J, EMNRD

From: Chavez, Carl J, EMNRD
Sent: Wednesday, December 15, 2010 9:48 AM
To: 'Gibson, Dan'
Cc: VonGonten, Glenn, EMNRD
Subject: FW: Minor Permit Modification Request for BW-028 (State S Brine Station in Eunice) API# 30-025-33547
Attachments: DP BW-028 12-15-10.doc

Dan, per Glenn's request, please see the attachment. Thank you.

Carl J. Chavez, CHMM
New Mexico Energy, Minerals & Natural Resources Dept.
Oil Conservation Division, Environmental Bureau
1220 South St. Francis Dr., Santa Fe, New Mexico 87505
Office: (505) 476-3490
Fax: (505) 476-3462
E-mail: CarlJ.Chavez@state.nm.us
Website: <http://www.emnrd.state.nm.us/ocd/index.htm>
(Pollution Prevention Guidance is under "Publications")

From: VonGonten, Glenn, EMNRD
Sent: Wednesday, December 15, 2010 8:56 AM
To: Chavez, Carl J, EMNRD
Subject: RE: Minor Permit Modification Request for BW-028 (State S Brine Station in Eunice) API# 30-025-33547

Carl,

Please mod the one page of the permit and send to Dan.

Thanks.

Glenn

From: Chavez, Carl J, EMNRD
Sent: Tuesday, December 14, 2010 2:24 PM
To: Gibson, Dan
Cc: VonGonten, Glenn, EMNRD; Griswold, Jim, EMNRD
Subject: RE: Minor Permit Modification Request for BW-028 (State S Brine Station in Eunice) API# 30-025-33547

Mr. Gibson:

The Oil Conservation Division (OCD) is in receipt of Key Energy Services, L.L.C.'s "Minor Modification" request to amend the Section 21(L) "Annual Report" section of your permit from "January 31st" to March 31st of each year.

The OCD hereby approves the above "Minor Modification" to the above subject OCD Discharge Permit.

Please contact me if you have questions. Thank you.

Carl J. Chavez, CHMM
New Mexico Energy, Minerals & Natural Resources Dept.
Oil Conservation Division, Environmental Bureau
1220 South St. Francis Dr., Santa Fe, New Mexico 87505

Office: (505) 476-3490
Fax: (505) 476-3462
E-mail: CarlJ.Chavez@state.nm.us
Website: <http://www.emnrd.state.nm.us/ocd/index.htm>
(Pollution Prevention Guidance is under "Publications")

From: Gibson, Dan [<mailto:dgibson@keyenergy.com>]
Sent: Thursday, December 09, 2010 12:49 PM
To: Sanchez, Daniel J., EMNRD; VonGonten, Glenn, EMNRD
Cc: Chavez, Carl J, EMNRD; Wayne Price (wayneprice77@earthlink.net); Molleur, Loren; Miller, Robyn
Subject: Minor Permit Modification Requests for UIC-5 (Farmington/Sunco Class 1 Well) and BW-028 (State S Brine Station in Eunice)
Importance: High

Dear Sirs:

Key Energy Services, Inc. requests minor permit modifications to Section 22 L of the permits for the subject wells in regard to the due dates for the annual reports. The permits for both these wells currently require submittal of the reports by January 31 of each year. Key requests the due date for the annual reports for both permits be modified to March 31 of each year.

The report for UIC-5 is complex and requires considerable time to prepare. In addition, the local laboratory in Farmington cannot perform some of the analyses required by the comprehensive sampling and these samples are shipped to another location for analyses. The January 31 deadline will be difficult to meet. The additional time will also allow Key to prepare better quality reports that are complete, accurate, and easier for OCD staff to review. Modifying the report date for BW-028 allows all Key reports to be due at the same time and allows Key to better manage internal resources.

Please contact me if you have any questions regarding these requests.

Thank you.

Daniel K. Gibson, P.G. | Key Energy Services, Inc. | Corporate Environmental Director
6 Desta Drive, Suite 4300, Midland, TX 79705 | o: 432.571.7536 | c: 432.638-6134 | e: dgibson@keyenergy.com



New Mexico Energy, Minerals and Natural Resources Department

Bill Richardson
Governor

Jim Noel
Cabinet Secretary

Karen W. Garcia
Deputy Cabinet Secretary

Mark Fesmire
Division Director
Oil Conservation Division



December 15, 2010

UIC-Class III Brine Well 28 (BW-028) "Minor Modification"

21. Brine Well(s) Identification, Operation, Monitoring, Bonding and Reporting.

L. Annual Report: All operators shall submit an annual report due on March 31st of each year. The report shall include the following information:

1. Cover sheet marked as "Annual Brine Well Report, name of operator, BW permit #, API# of well(s), date of report, and person submitting report.
2. Brief summary of brine wells operations including description and reason for any remedial or major work on the well. Copy of C-103.
3. Production volumes as required above in 21.G. including a running total should be carried over to each year. The maximum and average injection pressure.
4. A copy of the chemical analysis as required above in 21.H.
5. A copy of any mechanical integrity test chart, including the type of test, i.e. open to formation or casing test.
6. Brief explanation describing deviations from normal production methods.
7. A copy of any leaks and spills reports.
8. If applicable, results of any groundwater monitoring.
9. Information required from cavity/subsidence 21.F. above.
10. An Area of Review (AOR) summary.
11. Sign-off requirements pursuant to WQCC Subsection G 20.6.2.5101.



Chavez, Carl J, EMNRD

From: Chavez, Carl J, EMNRD
Sent: Tuesday, December 14, 2010 2:24 PM
To: 'Gibson, Dan'
Cc: VonGonten, Glenn, EMNRD; Griswold, Jim, EMNRD
Subject: RE: Minor Permit Modification Request for BW-028 (State S Brine Station in Eunice) API# 30-025-33547

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The OCD hereby approves the above "Minor Modification" to the above subject OCD Discharge Permit.

Please contact me if you have questions. Thank you.

Carl J. Chavez, CHMM
New Mexico Energy, Minerals & Natural Resources Dept.
Oil Conservation Division, Environmental Bureau
1220 South St. Francis Dr., Santa Fe, New Mexico 87505
Office: (505) 476-3490
Fax: (505) 476-3462
E-mail: CarlJ.Chavez@state.nm.us
Website: <http://www.emnrd.state.nm.us/oed/index.htm>
(Pollution Prevention Guidance is under "Publications")

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Sent: Thursday, December 09, 2010 12:49 PM
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Cc: Chavez, Carl J, EMNRD; Wayne Price (wayneprice77@earthlink.net); Molleur, Loren; Miller, Robyn
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Please contact me if you have any questions regarding these requests.

Thank you.

Daniel K. Gibson, P.G. | Key Energy Services, Inc. | Corporate Environmental Director

6 Desta Drive, Suite 4300, Midland, TX 79705 | o: 432.571.7536 | c: 432.638-6134 | e: dkgibson@keyenergy.com



Key Energy Services
6 Desta Drive
Suite 4400
Midland, Texas 79705

Telephone: 432.620.0300

Facsimile: 432.571.7173

www.keyenergy.com

RECEIVED

2008 APR 14 PM 1 31

April 10, 2008

Mr. Wayne Price
Environmental Bureau Chief
Oil Conservation Division
1220 S. St. Francis Drive
Santa Fe, New Mexico 87505

Re: Discharge Permit City of Carlsbad Well No. 1 Brine Well (BW-019) Renewal
Discharge Permit State Well No. 1 Brine Well (BW-028) Renewal

Dear Mr. Price:

Enclosed you will find the original renewals referenced above along with Key's check in the amount of \$3,400.00 for the renewal fees.

If you need anything else, please do not hesitate to contact me at 432 571-7116 or Louis Sanchez at 432 571-7382.

Sincerely,

A handwritten signature in cursive script that reads "Robyn Miller". The signature is written in dark ink and is positioned above the printed name.

Robyn Miller, CLA

Enclosures

NM-13032
NM-13035

ACKNOWLEDGEMENT OF RECEIPT
OF CHECK/CASH

I hereby acknowledge receipt of check No. dated 4/2/08

or cash received on in the amount of \$ 1700⁰⁰

from Key Energy Services

for BW-28

Submitted by: LAWRENCE PONERO Date: 8/18/08

Submitted to ASD by: Lawrence Ponerro Date: 8/18/08

Received in ASD by: Date:

Filing Fee New Facility Renewal

Modification Other

Organization Code 521.07 Applicable FY 2004

To be deposited in the Water Quality Management Fund.

Full Payment ☒ or Annual Increment



19 M 13035

NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON
Governor
Joanna Prukop
Cabinet Secretary

Mark E. Fesmire, P.E.
Director
Oil Conservation Division

March 7, 2008

Mr. Louis Sanchez
Key Energy Services, Inc.
6 Desta Drive, Suite 4400
Midland, Texas 79705

Re: Discharge Permit State Well No. 1 Brine Well (BW-028) Renewal

Dear Mr. Sanchez:


Pursuant to all applicable parts of the Water Quality Control Commission (WQCC) Regulations 20.6.2 NMAC and more specifically 20.6.2.3104 - 20.6.2.3999 discharge permit, and 20.6.2.5000-.5299 Underground Injection Control, the Oil Conservation Division (OCD) hereby approves the discharge permit and authorizes the operation and injection for the Key Energy Services, Inc. (**Owner/Operator**) brine well BW-028 (API# 30-025-33547) located in the SW/4, NW/4 of Section 15, Township 21 South, and Range 37 East, NMPM, Lea County, New Mexico, under the conditions specified in the enclosed **Attachment To The Discharge Permit**.

Enclosed are two copies of the conditions of approval. **Please sign and return one copy to the New Mexico Oil Conservation Division (OCD) Santa Fe Office within 30 working days of receipt of this Letter including permit fees.**

Please be advised that approval of this permit does not relieve the owner/operator of responsibility should operations result in pollution of surface water, ground water or the environment. Nor does approval of the permit relieve the owner/operator of its responsibility to comply with any other applicable governmental authority's rules and regulations.

If you have any questions, please contact Carl Chavez of my staff at (505-476-3491) or E-mail carlj.chavez@state.nm.us. On behalf of the staff of the OCD, I wish to thank you and your staff for your cooperation during this discharge permit review.

Sincerely,



Wayne Price
Environmental Bureau Chief

LWP/cc
Attachments-1
xc: OCD District Office

**ATTACHMENT TO THE DISCHARGE PERMIT
Key Energy Services, Inc. Brine Well (BW-028)
DISCHARGE PERMIT APPROVAL CONDITIONS**

March 7, 2008

Please remit a check for \$1700.00 made payable to Water Quality Management Fund:

**Water Quality Management Fund
C/o: Oil Conservation Division
1220 S. Saint Francis Drive
Santa Fe, New Mexico 87505**

- 1. Payment of Discharge Plan Fees:** All discharge permits are subject to WQCC Regulations. Every billable facility that submits a discharge permit application will be assessed a filing fee of \$100.00, plus a renewal flat fee (*see* WQCC Regulation 20.6.2.3114 NMAC). The Oil Conservation Division ("OCD") has received the required \$100.00 filing fee. However, the owner/operator still owes the required \$1,700.00 permit fee for a Class III Brine Well.
- 2. Permit Expiration and Renewal:** Pursuant to WQCC Regulation 20.6.2.3109.H.4 NMAC, this permit is valid for a period of five years. **The permit will expire on July 18, 2011** and an application for renewal should be submitted no later than 120 days before that expiration date. Pursuant to WQCC Regulation 20.6.2.3106.F NMAC, if a discharger submits a discharge permit renewal application at least 120 days before the discharge permit expires and is in compliance with the approved permit, then the existing discharge permit will not expire until the application for renewal has been approved or disapproved. *Expired permits are a violation of the Water Quality Act {Chapter 74, Article 6, NMSA1978} and civil penalties may be assessed accordingly.*
- 3. Permit Terms and Conditions:** Pursuant to WQCC Regulation 20.6.2.3104 NMAC, when a permit has been issued, the owner/operator must ensure that all discharges shall be consistent with the terms and conditions of the permit. In addition, all facilities shall abide by the applicable rules and regulations administered by the OCD pursuant to the Oil and Gas Act, NMSA 1978, Sections 70-2-1 through 70-2-38.
- 4. Owner/Operator Commitments:** The owner/operator shall abide by all commitments submitted in its September 17, 2007 discharge permit application, including attachments and subsequent amendments and these conditions for approval. Permit applications that reference previously approved plans on file with the division shall be incorporated in this permit and the owner/operator shall abide by all previous commitments of such plans and these conditions for approval.
- 5. Modifications:** WQCC Regulation 20.6.2.3107.C, 20.6.2.3109 and 20.6.2.5101.I NMAC addresses possible future modifications of a permit. The owner/operator (discharger) shall notify

the OCD of any facility expansion, production increase or process modification that would result in any significant modification in the discharge of water contaminants. The Division Director may require a permit modification if any water quality standard specified at 20.6.2.3103 NMAC is being or will be exceeded, or if a toxic pollutant as defined in WQCC Regulation 20.6.2.7 NMAC is present in ground water at any place of withdrawal for present or reasonably foreseeable future use, or that the Water Quality Standards for Interstate and Intrastate streams as specified in 20.6.4 NMAC are being or may be violated in surface water in New Mexico.

6. Waste Disposal and Storage: The owner/operator shall dispose of all wastes at an OCD-approved facility. Only oil field RCRA-exempt wastes may be disposed of by injection in a Class II well. RCRA non-hazardous, non-exempt oil field wastes may be disposed of at an OCD-approved facility upon proper waste determination pursuant to 40 CFR Part 261. Any waste stream that is not listed in the discharge permit application must be approved by the OCD on a case-by-case basis.

A. OCD Rule 712 Waste: Pursuant to OCD Rule 712 (19.15.9.712 NMAC) disposal of certain non-domestic waste without notification to the OCD is allowed at NMED permitted solid waste facilities if the waste stream has been identified in the discharge permit and existing process knowledge of the waste stream does not change.

B. Waste Storage: The owner/operator shall store all waste in an impermeable bermed area, except waste generated during emergency response operations for up to 72 hours. All waste storage areas shall be identified in the discharge permit application. Any waste storage area not identified in the permit shall be approved on a case-by-case basis only. The owner/operator shall not store oil field waste on-site for more than 180 days unless approved by the OCD.

7. Drum Storage: The owner/operator must store all drums, including empty drums, containing materials other than fresh water on an impermeable pad with curbing. The owner/operator must store empty drums on their sides with the bungs in place and lined up on a horizontal plane. The owner/operator must store chemicals in other containers, such as tote tanks, sacks, or buckets on an impermeable pad with curbing.

8. Process, Maintenance and Yard Areas: The owner/operator shall either pave and curb or have some type of spill collection device incorporated into the design at all process, maintenance, and yard areas which show evidence that water contaminants from releases, leaks and spills have reached the ground surface.

9. Above Ground Tanks: The owner/operator shall ensure that all aboveground tanks have impermeable secondary containment (e.g., liners and berms), which will contain a volume of at least one-third greater than the total volume of the largest tank or all interconnected tanks. The owner/operator shall retrofit all existing tanks before discharge permit renewal. Tanks that contain fresh water or fluids that are gases at atmospheric temperature and pressure are exempt from this condition.

10. Labeling: The owner/operator shall clearly label all tanks, drums, and containers to identify their contents and other emergency notification information. The owner/operator may use a tank code numbering system, which is incorporated into their emergency response plans.

11. Below-Grade Tanks/Sumps and Pits/Ponds.

A. All below-grade tanks and sumps must be approved by the OCD prior to installation and must incorporate secondary containment with leak detection into the design. The owner/operator shall retrofit all existing systems without secondary containment and leak detection before discharge permit renewal. All existing below-grade tanks and sumps without secondary containment and leak detection must be tested annually or as specified herein. Systems that have secondary containment with leak detection shall have a monthly inspection of the leak detection system to determine if the primary containment is leaking. Small sumps or depressions in secondary containment systems used to facilitate fluid removal are exempt from these requirements if fluids are removed within 72 hours.

B. All pits and ponds, including modifications and retrofits, shall be designed by a certified registered professional engineer and approved by the OCD prior to installation. In general, all pits or ponds shall have approved hydrologic and geologic reports, location, foundation, liners, and secondary containment with leak detection, monitoring and closure plans. All pits or ponds shall be designed, constructed and operated so as to contain liquids and solids in a manner that will protect fresh water, public health, safety and the environment for the foreseeable future. The owner/operator shall retrofit all existing systems without secondary containment and leak detection before discharge permit renewal.

C. The owner/operator shall ensure that all exposed pits, including lined pits and open top tanks (8 feet in diameter or larger) shall be fenced, screened, netted, or otherwise rendered non-hazardous to wildlife, including migratory birds.

D. The owner/operator shall maintain the results of tests and inspections at the facility covered by this discharge permit and available for OCD inspection. The owner/operator shall report the discovery of any system which is found to be leaking or has lost integrity to the OCD within 15 days. The owner/operator may propose various methods for testing such as pressure testing to 3 pounds per square inch greater than normal operating pressure and/or visual inspection of cleaned tanks and/or sumps, or other OCD-approved methods. The owner/operator shall notify the OCD at least 72 hours prior to all testing.

12. Underground Process/Wastewater Lines:

A. The owner/operator shall test all underground process/wastewater pipelines at least once every five (5) years to demonstrate their mechanical integrity, except lines containing fresh water or fluids that are gases at atmospheric temperature and pressure. Pressure rated pipe shall be tested by pressuring up to one and one-half times the normal operating pressure, if possible, or for

atmospheric drain systems, to 3 pounds per square inch greater than normal operating pressure, and pressure held for a minimum of 30 minutes with no more than a 1% loss/gain in pressure. The owner/operator may use other methods for testing if approved by the OCD.

B. The owner/operator shall maintain underground process and wastewater pipeline schematic diagrams or plans showing all drains, vents, risers, valves, underground piping, pipe type, rating, size, and approximate location. All new underground piping must be approved by the OCD prior to installation. The owner/operator shall report any leaks or loss of integrity to the OCD within 15 days of discovery. The owner/operator shall maintain the results of all tests at the facility covered by this discharge permit and they shall be available for OCD inspection. The owner/operator shall notify the OCD at least 72 hours prior to all testing.

13. Class V Wells: The owner/operator shall close all Class V wells (e.g., septic systems, leach fields, dry wells, etc.) that inject non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes unless it can be demonstrated that ground water will not be impacted in the reasonably foreseeable future. Leach fields and other wastewater disposal systems at OCD-regulated facilities that inject non-hazardous fluid into or above an underground source of drinking water are considered Class V injection wells under the EPA UIC program. Class V wells that inject domestic waste only, must be permitted by the New Mexico Environment Department (NMED).

14. Housekeeping: The owner/operator shall inspect all systems designed for spill collection/prevention and leak detection at least monthly to ensure proper operation and to prevent over topping or system failure. All spill collection and/or secondary containment devices shall be emptied of fluids within 72 hours of discovery. The owner/operator shall maintain all records at the facility and available for OCD inspection.

15. Spill Reporting: The owner/operator shall report all unauthorized discharges, spills, leaks and releases and conduct corrective action pursuant to WQCC Regulation 20.5.12.1203 NMAC and OCD Rule 116 (19.15.3.116 NMAC). The owner/operator shall notify both the OCD District Office and the Santa Fe Office within 24 hours and file a written report within 15 days.

16. OCD Inspections: The OCD may place additional requirements on the facility and modify the permit conditions based on OCD inspections.

17. Storm Water: The owner/operator shall implement and maintain run-on and runoff plans and controls. The owner/operator shall not discharge any water contaminant that exceeds the WQCC standards specified in 20.6.2.3101 NMAC or 20.6.4 NMAC (Water Quality Standards for Interstate and Intrastate Streams) including any oil sheen in any storm water run-off. The owner/operator shall notify the OCD within 24 hours of discovery of any releases and shall take immediate corrective action(s) to stop the discharge.

18. Unauthorized Discharges: The owner/operator shall not allow or cause water pollution, discharge or release of any water contaminant that exceeds the WQCC standards listed in

20.6.2.3101 NMAC or 20.6.4 NMAC (Water Quality Standards for Interstate and Intrastate Streams) unless specifically listed in the permit application and approved herein. **An unauthorized discharge is a violation of this permit.**

19. Vadose Zone and Water Pollution: The owner/operator shall address any contamination through the discharge permit process or pursuant to WQCC 20.6.2.4000-.4116 NMAC (Prevention and Abatement of Water Pollution). The OCD may require the owner/operator to modify its permit for investigation, remediation, abatement, and monitoring requirements for any vadose zone or water pollution. Failure to perform any required investigation, remediation, abatement and submit subsequent reports will be a violation of the permit.

20. Additional Site Specific Conditions: N/A

21. Brine Well(s) Identification, Operation, Monitoring, Bonding and Reporting.

A. Well Identification: API # 30-025-33547

B. Well Work Over Operations: OCD approval will be obtained prior to performing remedial work, pressure test or any other work. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Environmental Bureau and District Office.

C. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out. Operators may request long term reverse operation if they can demonstrate that additional casing and monitoring systems are installed and approved by OCD. Operating in the reverse mode for more than 24 hours unless approved otherwise is a violation of this permit.

D. Well Pressure Limits: **The maximum operating surface injection and/or test pressure measured at the wellhead shall not exceed 405 psig unless otherwise approved by the OCD.** The operator shall have a working pressure limiting device or controls to prevent overpressure. Any pressure that causes new fractures or propagate existing fractures or causes damage to the system shall be reported to OCD within 24 hours of discovery.

E. Mechanical Integrity Testing: Conduct an annual open to formation pressure test by pressuring up the formation with approved fluids or gas to a minimum of 300 psig measured on the surface casing for four hours. However, no operator may exceed test pressures that may cause formation fracturing (see item 21.D above) or system failures. Systems requiring test pressures less than 300 psig must be approved by OCD prior to testing. At least once every five years and during well work-overs the salt cavern formation will be isolated from the casing/tubing annulus and the casing

pressure tested at 300 psig for 30 minutes. All pressure tests must be performed per the scheduled shown below and witnessed by OCD unless otherwise approved.

Testing Schedule:

2007- 4 hour @ 300 psig casing open to formation test
2008- 30 minute @ 300 psig casing test only (set packer to isolate formation)
2009- 4 hour @ 300 psig casing open to formation test
2010- 4 hour @ 300 psig casing open to formation test
2011- 4 hour @ 300 psig casing open to formation test

- F. Capacity/ Cavity Configuration and Subsidence Survey:** The operator shall provide information on the size and extent of the solution cavern and geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence, collapse or damage to property, or become a threat to public health and the environment. This information shall be supplied in each annual report. OCD may require the operator to perform additional well surveys, test, and install subsidence monitoring in order to demonstrate the integrity of the system. If the operator cannot demonstrate the integrity of the system to the satisfaction of the Division then the operator may be required to shut-down, close the site and properly plug and abandoned the well.

Any subsidence must be reported within 24 hours of discovery.

- G. Production/Injection Volumes:** The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office in the annual report.
- H. Analysis of Injection Fluid and Brine:** Provide an analysis of the injection fluid and brine with each annual report. Analysis will be for General Chemistry (method 40 CFR 136.3) using EPA methods.
- I. Area of Review (AOR):** The operator shall report within 24 hours of discovery of any new wells, conduits, or any other device that penetrates or may penetrate the injection zone within ¼ mile from the brine well.
- J. Loss of Mechanical Integrity:** The operator shall report within 24 hours of discovery of any failure of the casing, tubing or packer, or movement of fluids outside of the injection zone. The operator shall cease operations until proper repairs are made and the operator receives OCD approval to re-start injection operations.
- K. Bonding or Financial Assurance:** The operator shall maintain at a minimum, a one well plugging bond in the amount of \$50,000.00 to restore the site, plug and abandon

the well by January 1, 2008, pursuant to OCD rules and regulations. If warranted, OCD may require additional financial assurance.

L. Annual Report: All operators shall submit an annual report due on January 31 of each year. The report shall include the following information:

1. Cover sheet marked as "Annual Brine Well Report, name of operator, BW permit #, API# of well(s), date of report, and person submitting report.
2. Brief summary of brine wells operations including description and reason for any remedial or major work on the well. Copy of C-103.
3. Production volumes as required above in 21.G. including a running total should be carried over to each year. The maximum and average injection pressure.
4. A copy of the chemical analysis as required above in 21.H.
5. A copy of any mechanical integrity test chart, including the type of test, i.e. open to formation or casing test.
6. Brief explanation describing deviations from normal production methods.
7. A copy of any leaks and spills reports.
8. If applicable, results of any groundwater monitoring.
9. Information required from cavity/subsidence 21.F. above.
10. An Area of Review (AOR) summary.
11. Sign-off requirements pursuant to WQCC Subsection G 20.6.2.5101.

22. Transfer of Discharge Permit: Pursuant to WQCC 20.6.2.5101.H the owner/operator and new owner/operator shall provide written notice of any transfer of the permit. Both parties shall sign the notice 30 days prior to any transfer of ownership, control or possession of a facility with an approved discharge permit. In addition, the purchaser shall include a written commitment to comply with the terms and conditions of the previously approved discharge permit. OCD will not transfer brine well operations until proper bonding or financial assurance is in place and approved by the division. OCD reserves the right to require a modification of the permit during transfer.

23. Closure: The owner/operator shall notify the OCD when operations of the facility are to be discontinued for a period in excess of six months. Prior to closure of the facility, the operator shall submit for OCD approval, a closure plan including a completed C-103 form for plugging and abandonment of the well(s). Closure and waste disposal shall be in accordance with the statutes, rules and regulations in effect at the time of closure.

~~XXXXXXXXXXXXXXXXXXXX~~ KEY ENERGY SERVICES, LLC

24. Certification: ~~Sanchez Corporation~~ **(Owner/Operator)**, by the officer whose signature appears below, accepts this permit and agrees to comply with all submitted commitments, including these terms and conditions contained here. **Owner/Operator** further acknowledges that the OCD may, for good cause shown, as necessary to protect fresh water, public health, safety, and the environment, change the conditions and requirements of this permit administratively.

Mr. Louis Sanchez
State Well No. 1 (BW-028)
March 7, 2008
Page 9 of 9

Conditions accepted by: "I certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment."

KEY ENERGY SERVICES, LLC
Company Name-print name above

Jim Flynt

Company Representative- print name


Company Representative- signature

Title Senior VP Western Region

Date: 4/8/08



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON

Governor

Joanna Prukop

Cabinet Secretary

Mark E. Fesmire, P.E.

Director

Oil Conservation Division

March 7, 2008

Mr. Louis Sanchez
Key Energy Services, Inc.
6 Desta Drive, Suite 4400
Midland, Texas 79705

Re: Discharge Permit State Well No. 1 Brine Well (BW-028) Renewal

Dear Mr. Sanchez:

Pursuant to all applicable parts of the Water Quality Control Commission (WQCC) Regulations 20.6.2 NMAC and more specifically 20.6.2.3104 - 20.6.2.3999 discharge permit, and 20.6.2.5000-.5299 Underground Injection Control, the Oil Conservation Division (OCD) hereby approves the discharge permit and authorizes the operation and injection for the Key Energy Services, Inc. (**Owner/Operator**) brine well BW-028 (API# 30-025-33547) located in the SW/4, NW/4 of Section 15, Township 21 South, and Range 37 East, NMPM, Lea County, New Mexico, under the conditions specified in the enclosed **Attachment To The Discharge Permit**.

Enclosed are two copies of the conditions of approval. **Please sign and return one copy to the New Mexico Oil Conservation Division (OCD) Santa Fe Office within 30 working days of receipt of this Letter including permit fees.**

Please be advised that approval of this permit does not relieve the owner/operator of responsibility should operations result in pollution of surface water, ground water or the environment. Nor does approval of the permit relieve the owner/operator of its responsibility to comply with any other applicable governmental authority's rules and regulations.

If you have any questions, please contact Carl Chavez of my staff at (505-476-3491) or E-mail carlj.chavez@state.nm.us. On behalf of the staff of the OCD, I wish to thank you and your staff for your cooperation during this discharge permit review.

Sincerely,

Wayne Price
Environmental Bureau Chief

LWP/cc
Attachments-1
xc: OCD District Office

**ATTACHMENT TO THE DISCHARGE PERMIT
Key Energy Services, Inc. Brine Well (BW-028)
DISCHARGE PERMIT APPROVAL CONDITIONS**

March 7, 2008

Please remit a check for \$1700.00 made payable to Water Quality Management Fund:

**Water Quality Management Fund
C/o: Oil Conservation Division
1220 S. Saint Francis Drive
Santa Fe, New Mexico 87505**

- 1. Payment of Discharge Plan Fees:** All discharge permits are subject to WQCC Regulations. Every billable facility that submits a discharge permit application will be assessed a filing fee of \$100.00, plus a renewal flat fee (*see* WQCC Regulation 20.6.2.3114 NMAC). The Oil Conservation Division ("OCD") has received the required \$100.00 filing fee. However, the owner/operator still owes the required \$1,700.00 permit fee for a Class III Brine Well.
- 2. Permit Expiration and Renewal:** Pursuant to WQCC Regulation 20.6.2.3109.H.4 NMAC, this permit is valid for a period of five years. **The permit will expire on July 18, 2011** and an application for renewal should be submitted no later than 120 days before that expiration date. Pursuant to WQCC Regulation 20.6.2.3106.F NMAC, if a discharger submits a discharge permit renewal application at least 120 days before the discharge permit expires and is in compliance with the approved permit, then the existing discharge permit will not expire until the application for renewal has been approved or disapproved. *Expired permits are a violation of the Water Quality Act (Chapter 74, Article 6, NMSA1978) and civil penalties may be assessed accordingly.*
- 3. Permit Terms and Conditions:** Pursuant to WQCC Regulation 20.6.2.3104 NMAC, when a permit has been issued, the owner/operator must ensure that all discharges shall be consistent with the terms and conditions of the permit. In addition, all facilities shall abide by the applicable rules and regulations administered by the OCD pursuant to the Oil and Gas Act, NMSA 1978, Sections 70-2-1 through 70-2-38.
- 4. Owner/Operator Commitments:** The owner/operator shall abide by all commitments submitted in its September 17, 2007 discharge permit application, including attachments and subsequent amendments and these conditions for approval. Permit applications that reference previously approved plans on file with the division shall be incorporated in this permit and the owner/operator shall abide by all previous commitments of such plans and these conditions for approval.
- 5. Modifications:** WQCC Regulation 20.6.2.3107.C, 20.6.2.3109 and 20.6.2.5101.I NMAC addresses possible future modifications of a permit. The owner/operator (discharger) shall notify

the OCD of any facility expansion, production increase or process modification that would result in any significant modification in the discharge of water contaminants. The Division Director may require a permit modification if any water quality standard specified at 20.6.2.3103 NMAC is being or will be exceeded, or if a toxic pollutant as defined in WQCC Regulation 20.6.2.7 NMAC is present in ground water at any place of withdrawal for present or reasonably foreseeable future use, or that the Water Quality Standards for Interstate and Intrastate streams as specified in 20.6.4 NMAC are being or may be violated in surface water in New Mexico.

6. Waste Disposal and Storage: The owner/operator shall dispose of all wastes at an OCD-approved facility. Only oil field RCRA-exempt wastes may be disposed of by injection in a Class II well. RCRA non-hazardous, non-exempt oil field wastes may be disposed of at an OCD-approved facility upon proper waste determination pursuant to 40 CFR Part 261. Any waste stream that is not listed in the discharge permit application must be approved by the OCD on a case-by-case basis.

A. OCD Rule 712 Waste: Pursuant to OCD Rule 712 (19.15.9.712 NMAC) disposal of certain non-domestic waste without notification to the OCD is allowed at NMED permitted solid waste facilities if the waste stream has been identified in the discharge permit and existing process knowledge of the waste stream does not change.

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18. Unauthorized Discharges: The owner/operator shall not allow or cause water pollution, discharge or release of any water contaminant that exceeds the WQCC standards listed in

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A. Well Identification: API # 30-025-33547

B. Well Work Over Operations: OCD approval will be obtained prior to performing remedial work, pressure test or any other work. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Environmental Bureau and District Office.

C. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out. Operators may request long term reverse operation if they can demonstrate that additional casing and monitoring systems are installed and approved by OCD. Operating in the reverse mode for more than 24 hours unless approved otherwise is a violation of this permit.

D. Well Pressure Limits: **The maximum operating surface injection and/or test pressure measured at the wellhead shall not exceed 405 psig unless otherwise approved by the OCD.** The operator shall have a working pressure limiting device or controls to prevent overpressure. Any pressure that causes new fractures or propagate existing fractures or causes damage to the system shall be reported to OCD within 24 hours of discovery.

E. Mechanical Integrity Testing: Conduct an annual open to formation pressure test by pressuring up the formation with approved fluids or gas to a minimum of 300 psig measured on the surface casing for four hours. However, no operator may exceed test pressures that may cause formation fracturing (see item 21.D above) or system failures. Systems requiring test pressures less than 300 psig must be approved by OCD prior to testing. At least once every five years and during well work-overs the salt cavern formation will be isolated from the casing/tubing annulus and the casing

pressure tested at 300 psig for 30 minutes. All pressure tests must be performed per the scheduled shown below and witnessed by OCD unless otherwise approved.

Testing Schedule:

2007- 4 hour @ 300 psig casing open to formation test
2008- 30 minute @ 300 psig casing test only (set packer to isolate formation)
2009- 4 hour @ 300 psig casing open to formation test
2010- 4 hour @ 300 psig casing open to formation test
2011- 4 hour @ 300 psig casing open to formation test

- F. Capacity/ Cavity Configuration and Subsidence Survey: The operator shall provide information on the size and extent of the solution cavern and geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence, collapse or damage to property, or become a threat to public health and the environment. This information shall be supplied in each annual report. OCD may require the operator to perform additional well surveys, test, and install subsidence monitoring in order to demonstrate the integrity of the system. If the operator cannot demonstrate the integrity of the system to the satisfaction of the Division then the operator may be required to shut-down, close the site and properly plug and abandoned the well.

Any subsidence must be reported within 24 hours of discovery.

- G. Production/Injection Volumes: The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office in the annual report.
- H. Analysis of Injection Fluid and Brine: Provide an analysis of the injection fluid and brine with each annual report. Analysis will be for General Chemistry (method 40 CFR 136.3) using EPA methods.
- I. Area of Review (AOR): The operator shall report within 24 hours of discovery of any new wells, conduits, or any other device that penetrates or may penetrate the injection zone within ¼ mile from the brine well.
- J. Loss of Mechanical Integrity: The operator shall report within 24 hours of discovery of any failure of the casing, tubing or packer, or movement of fluids outside of the injection zone. The operator shall cease operations until proper repairs are made and the operator receives OCD approval to re-start injection operations.
- K. Bonding or Financial Assurance: The operator shall maintain at a minimum, a one well plugging bond in the amount of \$50,000.00 to restore the site, plug and abandon

the well by January 1, 2008, pursuant to OCD rules and regulations. If warranted, OCD may require additional financial assurance.

L. Annual Report: All operators shall submit an annual report due on January 31 of each year. The report shall include the following information:

1. Cover sheet marked as "Annual Brine Well Report, name of operator, BW permit #, API# of well(s), date of report, and person submitting report.
2. Brief summary of brine wells operations including description and reason for any remedial or major work on the well. Copy of C-103.
3. Production volumes as required above in 21.G. including a running total should be carried over to each year. The maximum and average injection pressure.
4. A copy of the chemical analysis as required above in 21.H.
5. A copy of any mechanical integrity test chart, including the type of test, i.e. open to formation or casing test.
6. Brief explanation describing deviations from normal production methods.
7. A copy of any leaks and spills reports.
8. If applicable, results of any groundwater monitoring.
9. Information required from cavity/subsidence 21.F. above.
10. An Area of Review (AOR) summary.
11. Sign-off requirements pursuant to WQCC Subsection G 20.6.2.5101.

22. Transfer of Discharge Permit: Pursuant to WQCC 20.6.2.5101.H the owner/operator and new owner/operator shall provide written notice of any transfer of the permit. Both parties shall sign the notice 30 days prior to any transfer of ownership, control or possession of a facility with an approved discharge permit. In addition, the purchaser shall include a written commitment to comply with the terms and conditions of the previously approved discharge permit. OCD will not transfer brine well operations until proper bonding or financial assurance is in place and approved by the division. OCD reserves the right to require a modification of the permit during transfer.

23. Closure: The owner/operator shall notify the OCD when operations of the facility are to be discontinued for a period in excess of six months. Prior to closure of the facility, the operator shall submit for OCD approval, a closure plan including a completed C-103 form for plugging and abandonment of the well(s). Closure and waste disposal shall be in accordance with the statutes, rules and regulations in effect at the time of closure.

24. Certification: Sanchez Corporation (Owner/Operator), by the officer whose signature appears below, accepts this permit and agrees to comply with all submitted commitments, including these terms and conditions contained here. **Owner/Operator** further acknowledges that the OCD may, for good cause shown, as necessary to protect fresh water, public health, safety, and the environment, change the conditions and requirements of this permit administratively.

Mr. Louis Sanchez
State Well No. 1 (BW-028)
March 7, 2008
Page 9 of 9

Conditions accepted by: "I certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment."

Company Name-print name above

Company Representative- print name

Company Representative- signature

Title _____


Date: _____

Chavez, Carl J, EMNRD

From: Sanchez, Jr., Louis [lsanchez@keyenergy.com]
Sent: Tuesday, March 11, 2008 8:03 AM
To: Chavez, Carl J, EMNRD
Subject: BW-28 - State S Brine Facility Discharge Permit Proof of Public Notice
Attachments: Ad and Affidavit.pdf

Carl-

Attached is the ad and affidavit for the proof of public notice for the BW-28 Discharge Plan Renewal. Please let me know if you need anything further to complete the renewal process. Thanks Carl.

 **Louis Sanchez | Key Energy Services, Inc.**
| Corporate Environmental Specialist II
| 6 Desta Drive, ste. 4400, Midland, TX 79705
| o: 432.571.7382 | c: 432.230.7926 | e:lsanchez@keyenergy.com

This inbound email has been scanned by the MessageLabs Email Security System.

3/12/2008

AFFIDAVIT OF PUBLICATION

State of New Mexico,
County of Lea.

I, KATHI BEARDEN

PUBLISHER

of the Hobbs News-Sun, a newspaper published at Hobbs, New Mexico, do solemnly swear that the clipping attached hereto was published in the regular and entire issue of said paper, and not a supplement thereof for a period

of 1 issue(s).

Beginning with the issue dated
FEBRUARY 15, 2008

and ending with the issue dated
FEBRUARY 16, 2008

Kathi Bearden
PUBLISHER

Sworn and subscribed to before

me this 5TH day of
MARCH, 2008

[Signature]
Notary Public.

My Commission expires
February 07, 2009
(Seal)



OFFICIAL SEAL
DORA MONTZ
NOTARY PUBLIC
STATE OF NEW MEXICO

My Commission Expires: _____

This newspaper is duly qualified to publish legal notices or advertisements within the meaning of Section 3, Chapter 167, Laws of 1937, and payment of fees for said publication has been made.

49100784-000 49685526
SOUDEK, MILLER, & ASSOCIATES
1201 PARKWAY DRIVE
SANTA FE, NM 87507

PUBLIC NOTICE

Key Energy Services, Inc., 6 Dexta Drive, Suite 4400, Midland, Texas, 79705, has submitted a renewal application to the New Mexico Energy, Minerals and Natural Resources Department, Oil Conservation Division (OCD) for the previously approved discharge plan (BW-028) for their Brine & Water Station located in the NW 1/4, NW 1/4 of Section 15, Township 21 South, Range 37 East in Lea County, New Mexico. The facility is located approximately 2.5 miles of Eunice on North Loop 18 (County Road 207), Eunice, New Mexico.

The facility currently stores approximately 2,000 barrels of 10 pound brine water in four fiberglass storage tanks, 1,500 barrels of freshwater in three bolted steel storage tanks, and 500 barrels of brine wastewater and rainwater from the loading pad drains in two fiberglass storage tanks. The freshwater is obtained from the City of Eunice, and the brine water is obtained from the brine water extraction well located at the facility site. Approximately 500 to 750 barrels of brine water are produced on a daily basis. Groundwater is protected from brine water seepage by an impervious liner within the brine water storage tank area. The site is equipped with an alarm system that detects overflow of the brine water storage tanks. The transfer point is contained over a curbed, concrete area, which has a drain and a pump to catch all runoff. The site is equipped with an alarm system that detects overflow of the sump catch tank.

Approximately two times per year, the brine wastewater and rain water from the catch tanks are hauled off-site by Key Energy and shipped to an OCD approved facility for ultimate disposal. The volume of discharges is zero and therefore, the quality of the discharges is not applicable. The aquifer most likely to be affected is 50 to 70 feet below ground surface, and the total dissolved solids concentration of this aquifer is approximately 1,200 mg/l.

Any interested person or persons may obtain information, submit comments or request to be placed on a facility-specific mailing list for future notices by contacting Leonard Lowe at the New Mexico OCD at 1220 South St. Francis Drive, Santa Fe, New Mexico 87505. Telephone (505) 476-3492. The OCD will accept comments and statements of interest regarding the renewal and will create a facility-specific mailing list for persons who wish to receive future notices.

AFFIDAVIT OF PUBLICATION

State of New Mexico,
County of Lea.

I, KATHI BEARDEN

PUBLISHER

of the Hobbs News-Sun, a news-
paper published at Hobbs, New
Mexico, do solemnly swear that
the clipping attached hereto was
published in the regular and
entire issue of said paper, and not
a supplement thereof for a period

of 1 issue(s).

Beginning with the issue dated

FEBRUARY 15, 2008

and ending with the issue dated

FEBRUARY 15, 2008

Kathi Bearden

PUBLISHER

Sworn and subscribed to before
me this 5TH day of

MARCH, 2008

[Signature]
Notary Public.

My Commission expires

February 07, 2009

(Seal)



OFFICIAL SEAL
DORA MONTZ
NOTARY PUBLIC
STATE OF NEW MEXICO

My Commission Expires: _____

NOTIFICACION PUBLICA

Key Energy Services, Inc., 6 Dosa Drive, Suite 4400, Midland, Texas, 79705, ha presentado una petición de renovación al New Mexico Energy, Minerals and Natural Resources Department, Oil Conservation Division (OCD) (Departamento de Energía, Minerales y Recursos Naturales del Estado de Nuevo México, Departamento de Conservación de Petróleo (OCD)) para el previsiblemente aprobado plan de descarga (BW-028) para su Brine and Water Station (Estación de Salmuera y Agua) ubicado en el NW 2, NW 7 de Sección 15, Township 31 Sur, Rango 37 Este en el Condado Lea, Nuevo México. La planta está ubicada aproximadamente 2.5 millas de Eunice en North Loop 18 (County Road 207), Eunice, Nuevo México.

Actualmente se almacenan dentro de la planta aproximadamente 2,000 barriles de salmuera de 10 libras en cuatro tanques de fibra de vidrio, 1,500 barriles de agua dulce en tres tanques de acero construidos con pernos, y 500 barriles de salmuera de deságüe y agua de lluvia juntado del sistema de drenaje de la zona de trabajo en una tanque de fibra de vidrio. El agua dulce se obtiene de la Ciudad de Eunice, y la salmuera se obtiene del pozo de extracción asociada con la planta. Aproximadamente 500 a 750 barriles de salmuera se producen diariamente. Agua del subsuelo está protegida de la salmuera por medio de un fondo impermeable dentro del área de los tanques de salmuera. El sitio está equipado con un sistema de alarmas que detecta desbordamiento de los tanques de salmuera. El lugar de transferencia se contiene sobre concreto que tiene sistema de drenaje y sumidero para atrapar los líquidos. El sitio está equipado con sistema de alarma para detectar desbordamiento del tanque que recibe los líquidos del sumidero.

Aproximadamente dos veces al año, el deságüe de salmuera y agua de lluvia del tanque se lleva fuera del sitio por Key Energy y enviado a una planta aprobado por el OCD para eliminación permanente. El volumen de descargas es cero, entonces la calidad de las descargas no se aplica. El acuífero más vulnerable se encuentra entre 50 y 70 pies debajo de la superficie, y la concentración total de sólidos disueltos de este acuífero es aproximadamente 1,200 mg/l.

Cualquiera persona o personas interesadas en obtener más información puede presentar comentarios o pedidos de ser incluidos en una lista de correos para notificaciones futuras al Señor Leonard Lewis del OCD del estado de Nuevo México a 1770 South St. Francis Drive, Santa Fe, New Mexico 87505, Teléfono (505) 476-3492. El OCD aceptará comentarios y declaraciones de interés sobre la renovación del permiso y creará una lista de correos para las personas quienes desean recibir notificaciones futuras que tienen que ver con el presente asunto.

This newspaper is duly qualified to
publish legal notices or advertise-
ments within the meaning of
Section 3, Chapter 167, Laws of
1937, and payment of fees for said
publication has been made.

49100784-000 49685528
SOUDER, MILLER, & ASSOCIATES
1201 PARKWAY DRIVE
SANTA FE, NM 87507

Advertising Receipt

Hobbs Daily News-Sun

201 N Thorp
P O Box 936
Hobbs, NM 88241-0850
Phone: (575) 393-2123
Fax: (575) 397-0610

LEONARD LOWE
NM OIL CONSERVATION DIVISION, EMNRD
1220 S. SAINT FRANCIS DR.
SANTA FE, NM 87505

Cust#: 01101546-000
Ad#: 02598175
Phone: (505)476-3492
Date: 01/31/08

Ad taker: C2 **Salesperson:** 08 **Classification:** 673

Description	Start	Stop	Ins.	Cost/Day	Surcharges	Total
07 07 Daily News-Sun	02/05/08	02/05/08	1	223.44		223.44
Bold						1.00
Affidavit for legals						3.00

Payment Reference:

LEGAL NOTICE
February 5, 2008

NOTICE OF PUBLICATION

STATE OF NEW MEXICO
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT
OIL CONSERVATION DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations (20.6.2.3106 NMAC), the following discharge permit application(s) has been submitted to the Director of the New Mexico Oil Conservation Division ("NMOCD"), 1220 S. Saint Francis Drive, Santa Fe, New Mexico 87505, Telephone (505) 476-3440:

(BW-028) Key Energy Services, Inc., Mr. Louis Sanchez, 6 Desta Drive, Suite 4400, Midland, Texas 79705 has submitted an application for the renewal of a discharge permit for the brine well

Total: □ 227.44
Tax: 0.00
Net: 227.44
Prepaid: 0.00

Total Due 227.44

2008 FEB 8 PM 1 08

RECEIVED

of _____ 1 _____

Beginning with the issue dated

and ending with the issue dated

Kathi Beard

Sworn and subscribed to before

me this 5th day of

February 2008

NOTICE OF PUBLICATION

STATE OF NEW MEXICO
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT
OIL CONSERVATION DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations (20.6.2.3106 NMAC), the following discharge permit application(s) has been submitted to the Director of the New Mexico Oil Conservation Division ("NMOCD"), 1220 S. Saint Francis Drive, Santa Fe, New Mexico 87505, Telephone (505) 476-3440:

(BW-028) Key Energy Services, Inc., Mr. Louis Sanchez, 6 Desta Drive, Suite 4400, Midland, Texas 79705 has submitted an application for the renewal of a discharge permit for the brine well "State Well No. 001" (API# 30-025-33547) located in the SW/4, NW/4 of Section 15, Township 21 South, Range 37 East, NMPM, Lea County, New Mexico. The brine extraction well is located approximately 2.5 miles north of Eunice, New Mexico on Hwy. 18, east on CR-207 0.1 miles into the facility. Fresh water is injected into the Salado Formation at a depth of 1,350 feet and 450 barrels per day of brine water is extracted through a 2,200 foot fiberglass tubing with total dissolved solids (TDS) concentration of approximately 300,000 mg/L for use in the oil industry. Groundwater most likely to be affected by a spill, leak, or accidental discharge to the surface is at a depth of approximately 70 feet with a TDS of approximately 1,100 mg/L. The discharge permit addresses well construction, operation, monitoring of the well, associated surface facilities, and provides a contingency plan in the event of accidental spills, leaks and other accidental discharges in order to protect fresh water.

(BW-030) Liquid Resource Services, LLC., Mr. David Pyeatt, 1819 N. Turner, Suite B, Hobbs, New Mexico 88240, has submitted an application for the renewal of a discharge permit for the brine well "Hobbs State No. 010" (API# 30-025-35915) located in the SE/4, NW/4 of Section 29, Township 18 South, Range 38 East, NMPM, Lea County, New Mexico. The brine extraction well is located approximately 1.4 miles west of the North Lovington Hwy. on West Bender Boulevard, turn south and head straight and onto dirt road for 0.5 mile on Northwest County Road, and turn right into the facility in Hobbs, New Mexico. Fresh water is injected into the Salado Formation at a depth of 1,700 feet and 580 barrels per day of brine water is extracted with a total dissolved solids (TDS) concentration of approximately 300,000 mg/L for use in the oil industry. Groundwater most likely to be affected by a spill, leak, or accidental discharge to the surface is at a depth of approximately 50 feet with a TDS of approximately 800 mg/L. The discharge permit addresses well construction, operation, monitoring of the well, associated surface facilities, and provides a contingency plan in the event of accidental spills, leaks and other accidental discharges in order to protect fresh water.

(GW-010) Southern Union Gas Services, Ltd., Bruce Williams, Vice President, Operations, Southern Union Gas Services, Ltd., 301 Commerce Street, Suite 700, Fort Worth, Texas 76102, has submitted a renewal application for the previously approved discharge permit, Jal #3 Natural Gas Processing Plant, located in the SW/4 NW/4 of Section 33, Township 24 South, Range 37 East, NMPM, Lea County, New Mexico, approximately 3.5 miles north of Jal, New Mexico and one mile east of Hwy. #18. Current operations at the facility are: compression, sweetening and sulfur recovery, dehydration, cryogenic extraction of ethane and heavier hydrocarbons, steam generation, and Class II well disposal. The plant is designed to have no intentional liquid discharges and disposes of wastewater and acid gas in a permitted Class II Woolworth Estate disposal well (API# 30-025-27081), which will be replaced by a similar well about 200 ft. east of the existing well. The new disposal well will inject in addition to past waste disposal, acid gas (H₂S) into the San Andres Formation (4,350 - 5,200 ft.). A hydrogen sulfide contingency plan has been incorporated into the discharge permit. Groundwater most likely to be affected by a spill, leak or accidental discharge is at a depth of approximately 90 feet, with a total dissolved solids concentration of approximately 2,200 mg/L. The discharge permit addresses remediation of soil and ground water, and how oilfield products and waste will be properly handled, stored, and disposed of, including how spills, leaks, and other accidental discharges to the surface will be managed in order to protect fresh water.

(GW-319) Robert Strasner of R&R Service Company Inc., P.O. Box 1409, Hobbs, N.M. 88241-1409, has submitted a renewal application for the previously approved discharge plan for their Oil and Gas Service company, located in the NE/4 SW/4 of Section 33, Township 18 South, Range 38 East, NMPM, Lea County, New Mexico, 1500 Broadway Place, Hobbs N.M. The facility provides sandblasting and painting of oilfield equipment. Approximately fifty 100 lb sacks of sandblasting sand and small quantities of paint are stored onsite. Groundwater most likely to be affected by a spill, leak or accidental discharge is at a depth of approximately 60 feet, with a total dissolved solids concentration of approximately 500 mg/L. The discharge plan addresses how oilfield products and waste will be properly handled, stored, and disposed of, including how spills, leaks, and other accidental discharges to the surface will be managed in order to protect fresh water.

(GW-362) Mr. Clifford Stewart of Riverside Transportation Inc., P.O. Box 1898, Carlsbad N.M. 88221-1898 has submitted an application for a new discharge plan for their Oil and Gas Service Company located in Section 20, Township 25 South, Range 37 East, NMPM, Lea County, New Mexico, approximately one mile East of Jal, New Mexico. Typical materials generated or used at the facility include bagged potassium chloride, new and used lube oil and other chemicals provided to the oil and gas industry. Approximately 600 gallons of used lube oil, which is sold to a recycling facility, 400 bags of 50lb KCL, 100 gallons of liquid KCL and 500 barrels of truck wash are generated at the facility and will be stored onsite in a closed top steel tank within a bermed area prior to disposal at an NMOCD approved facility. Groundwater most likely to be affected by a spill, leak or accidental discharge is at a depth of approximately 68 feet, with a total dissolved solids concentration of approximately 855 mg/L. The discharge plan addresses how oilfield products and waste will be properly handled, stored, and disposed of, including how spills, leaks, and other accidental discharges to the surface will be managed in order to protect fresh water.

The NMOCD has determined that the application is administratively complete and has prepared a draft permit. The NMOCD will accept comments and statements of interest regarding this application and will create a facility-specific mailing list for persons who wish to

receive future notices. Persons interested in obtaining further information, submitting comments or requesting to be on a facility-specific mailing list for future notices may contact the Environmental Bureau Chief of the Oil Conservation Division at the address given above. The administrative completeness determination and draft permit may be viewed at the above address between 8:00 a.m. and 4:00 p.m., Monday through Friday, or may also be viewed at the NMOCD web site <http://www.emnrd.state.nm.us/ocd/>. Persons interested in obtaining a copy of the application and draft permit may contact the NMOCD at the address given above. Prior to ruling on any proposed discharge permit or major modification, the Director shall allow a period of at least thirty (30) days after the date of publication of this notice, during which interested persons may submit comments or request that NMOCD hold a public hearing. Requests for a public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines that there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed permit based on information available, including all comments received. If a public hearing is held, the director will approve or disapprove the proposed permit based on information in the permit application and information submitted at the hearing.

Para obtener más información sobre esta solicitud en español, sírvase comunicarse por favor: New Mexico Energy, Minerals and Natural Resources Department (Depto. Del Energía, Minerals y Recursos Naturales de Nuevo México), Oil Conservation Division (Depto. Conservación Del Petróleo), 1220 South St. Francis Drive, Santa Fe, New México (Contacto: Dorothy Phillips, 505-476-3461)

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 30th day of January, 2008.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

SEAL

#23817

Mark Fesmire, Director



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON

Governor

Joanna Prukop

Cabinet Secretary

Mark E. Fesmire, P.E.

Director

Oil Conservation Division

January 31, 2008

Mr. Louis Sanchez
Key Energy Services, Inc.
6 Desta Drive, Suite 4400
Midland, Texas 79705

Re: Discharge Plan Renewal of Permit (BW-028)
Key Energy Services, Inc.
Class III Brine Well
State Well No. 001, API No. 30-025-33547
1,340 FNL and 330 FWL UL: E Section 15, T 21 S, R 37 E
Lea County, New Mexico

Dear Mr. Sanchez:

The New Mexico Oil Conservation Division (NMOCD) has received Key Energy Services, Inc.'s renewal application for the "State Well No. 001" brine well to inject fresh water and extract 10 pound brine water from the Salado Formation at a daily rate of 450 barrels per day and at a maximum injection pressure of 405 psig. The Class III brine well is located approximately 2.5 miles north of Eunice, New Mexico on Hwy. 18, east on CR-207 0.1 miles into the facility. The initial and subsequent submittals provided the required information in order to deem the renewal application "administratively" complete.

Therefore, the New Mexico Water Quality Control Commission regulations (WQCC) notice requirements of 20.6.2.3108 NMAC must be satisfied and demonstrated to the NMOCD. NMOCD will provide public notice pursuant to the WQCC notice requirements of 20.6.2.3108 NMAC to determine if there is any public interest.

Please contact me at (505) 476-3491 or carlj.chavez@state.nm.us if you have questions. Thank you for your cooperation during this discharge permit review.

Sincerely,

Carl J. Chavez
Environmental Engineer

CJC/cjc

xc: OCD District Office

District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Avenue, Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources Department
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Revised June 10, 2003

Submit Original
Plus 1 Copy
to Santa Fe
1 Copy to Appropriate
District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITIES

(Refer to the OCD Guidelines for assistance in completing the application)

☐ New ☒ Renewal

- I. Facility Name: Key Energy Services, Inc. Brine & Water Station (BW-028)
- II. Operator: Yale E. Key Inc. dba Key Energy Services Inc.
Address: 6 Desta Drive, Suite 4400, Midland, TX 79705
Contact Person: Mr. Louis Sanchez Phone: 432-571-7382
- III. Location: NW /4 NW /4 Section 15 Township 21S Range 37E
Submit large scale topographic map showing exact location.
- IV. Attach the name and address of the landowner of the facility site.
- V. Attach a description of the types and quantities of fluids at the facility.
- VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities.
- VII. Attach a description of underground facilities (i.e. brine extraction well).
- VIII. Attach a contingency plan for reporting and clean-up of spills or releases.
- IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.
- X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.
- XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: Louis Sanchez

Title: Corporate Env. Specialist

Signature: 

Date: 9/13/07

E-mail Address: lsanchez@keyenergy.com

Attachments for Discharge Plan Application

Key Energy Services, Inc., Brine & Water Station (BW-028)
2.5 Miles North of Eunice on North Loop 18 (County Road 207)
Near Eunice, NM

I. Name of Facility

Key Energy Services, Inc. Brine & Water Station (BW-028)

II. Name of Operator or Legally Responsible Party and Local Representative

Yale E. Key Inc. dba Key Energy Services Inc.
6 Desta Drive, Suite 4400
Midland, TX 79705

Local Manager:
Mr. Sam Blevins
(505) 394-2581

III. Location of Facility

The site is located approximately 2.5 miles of Eunice on North Loop 18 (County Road 207) within the northwest quarter of the northwest quarter of Section 15 in Township 21 South, Range 37 East in Lea County, New Mexico. Figure 1 shows the approximate location of the facility on the U.S.G.S. topographic map of Eunice New Mexico (1969; photorevised 1979).

IV. Landowner of the Facility Site

The facility is leased from:

Millard Deck Trust
Attn: Mr. Tim Wolters
P.O. Box 270
Midland, TX, 79702

V. Description of Types and Quantities of Fluids Stored or Used at the Facility

The facility currently stores approximately 2,000 barrels of 10 pound brine water, 1,500 barrels of freshwater, and 500 barrels of brine wastewater and rainwater from the loading pad drains. The brine water is stored in fiberglass storage tanks of 500 barrel capacity each, and the freshwater is stored in bolted steel storage tanks of 500 barrel capacity each, resulting in a brine water storage capacity of 2,000 barrels and a freshwater storage capacity of 1,500 barrels. The brine wastewater and rainwater is stored in fiberglass storage tanks of 250 barrel capacity each, resulting in a wastewater storage capacity of



500 barrels. The freshwater is obtained from the City of Eunice, and the brine water is obtained from the brine water extraction well located at the facility site. Approximately 500 to 750 barrels of brine water are produced on a daily basis. The storage locations of these fluids are depicted in Figure 2.

VI. Description of Fluid Transfer and Storage

A. There are four (4) brine water storage tanks of 500 barrel capacity each, three (3) freshwater storage tanks of 500 barrel capacity each, and two (2) tank pad drain storage tanks of 250 barrel capacity each located aboveground at the site. The brine water storage tanks are manifolded together, and the freshwater storage tanks are manifolded together. The freshwater is provided by the City of Eunice and runs through an underground, 4-inch diameter steel pipe. The freshwater line that connects to the storage tanks is aboveground, 3-inch diameter poly-pipe. The manifold pipes are aboveground, 4-inch diameter steel pipes, while the pipes that lead to and from the pump house are aboveground, 4-inch diameter poly-pipe. The pipes that lead to and from the brine extraction well are aboveground, 2 ½-inch diameter plastic coated pipes. The pipes from the pumps to the load rack are aboveground, 4-inch diameter poly-pipes. The pipeline was installed approximately four (4) years ago. The water circulates through the pipelines with low level pressure (less than 100 pounds per square inch). Appendix A contains the fluid flow schematic for the facility.

1. Tank and Chemical Storage Area (constructed before 2002): The five (5) 500 barrel capacity brine water storage tanks are interconnected creating a combined volume of 2,500 barrels of brine storage capacity. The brine water storage tanks and the pad drain storage tanks are surrounded by a secondary containment berm, lined with an impervious engineered layer, that is approximately 100 feet by 50 feet and approximately three (3) feet in height. Based on these approximations, the bermed area can contain approximately 3,500 barrels of fluid.
2. Surface Impoundments (constructed in 2003): There are two (2) curbed, concrete loading areas that contain a drain and a small sump to catch runoff from brine loading and unloading activities. The loading areas slope toward the metal drains, which flow to the sump.
3. Leach Fields: No leach fields are present at this facility.
4. Solids Disposal: There are no solids/sludges that accumulate at the facility.

B. For each of the transfer/storage/disposal methods listed above:

1. Tank and Chemical Storage Area:
 - i. Groundwater is protected from brine water seepage by an impervious liner within the brine water storage tank area.



- ii. The location and design of the site and the methods available for sampling and for measurement/calculation of flow are on file with the NMOCD in Santa Fe.
- iii. The site is equipped with an alarm system that detects overflow of the brine water storage tanks.

2. Surface Impoundments:

- i. The transfer points are contained over curbed, concrete areas, which have a drain and a sump to catch all runoff.
- ii. The location and design of the site and the methods available for sampling and for measurement/calculation of flow are on file with the NMOCD in Santa Fe.
- iii. The site is equipped with an alarm system that detects overflow of the sump catch tank.

3. Leach Fields: No leach fields are present at this facility.

4. Solids Disposal: There are no solids/sludges that accumulate at the facility.

C. Off-Site Disposal

Brine wastewater and rainwater collected in the drains of the loading pads are stored in two (2) sump catch tanks of 250 barrel capacity each. Approximately two (2) times per year, the brine wastewater and rain water from the tank are hauled by Key Energy Services to their Christmas Disposal facility approximately 3.5 miles south of Eunice for ultimate disposal. Key Energy is a licensed waste hauler.

D. Proposed Modifications

No modifications to the facility are proposed at this time.

E. Underground Piping

The only underground piping present at the facility are the 4-inch diameter, steel pipes that connect to the City of Eunice water line. The water circulates through the pipelines with low level pressure (less than 100 pounds per square inch).

F. Inspection, Maintenance and Reporting

- 1. The facility is inspected on a daily basis by drivers and supervisors. Quarterly inspections are performed by a supervisor and documented deficiencies/violations are kept on file. A copy of the most recent quarterly inspection is provided as Appendix B. Spills and releases at the facility will be reported to the OCD, as required.



2. Groundwater monitoring wells are not present at the facility, therefore, no inspection or maintenance of monitoring wells is required.
3. Please refer to Key Energy Services' SPCC and SWPP plans, which discuss general procedures for containment of precipitation and runoff, and includes information on curbing, drainage, disposition, notification, etc.
4. The tanks and piping located at the facility are inspected by Key Energy employees on a routine basis. Underground lines are pressure tested annually. The site is also equipped with an alarm system that detects overflow of the tanks. For details on procedures to be undertaken if significant leaks are detected, please refer to Key Energy's Emergency Contingency Plan, provided as Appendix C.
5. General Closure Plan:
 - i. All fluids will be removed and transported to an appropriate OCD-approved facility. Equipment will be dismantled and removed from the site. Confirmation samples will be collected beneath the former brine water storage tanks and beneath any subsurface features (drains and sumps).
 - ii. The facility will be graded to as close to the original contour as is practical, including removing secondary containment berms.
 - iii. Fluids, sludges and solids will be properly disposed pursuant to rules and regulations in effect at the time of closure.

VII. Brine Extraction Well

There is one brine water extraction well (State S #1) associated with the facility. The total depth of the well is 2,200 feet below ground surface. The well consists of 1,360 feet of 8 ⁵/₈ inch diameter casing and has open hole completion. There is 2,074 feet of 2 ⁷/₈ inch diameter metal pipe that goes through the casing. Freshwater from the City of Eunice is pumped through the casing and circulates through an underground salt cavern. The water then circulates back up the well piping for collection.

A. Drilling, Deepening, or Plug Back Operations

No modifications to the brine extraction well are anticipated at this time. However, should modifications to the brine extraction well become necessary in the future, Key Energy Services will file the following plans, specifications, and pertinent documents with the OCD 90 days prior to start-up of the planned operation:



1. Form C-101 "Application for Permit to Drill, Deepen, or Plug Back" (OCD Rule 1101).
2. A map showing the number, name, and location of all producing oil and gas wells, injection wells, abandoned holes, surface bodies of water, watercourses, springs, mines, quarries, water wells, and other pertinent surface features within ¼ mile from the wellbore(s).
3. Maps and cross-sections indicating the general vertical and lateral limits of all groundwater having 10,000 mg/L or less total dissolved solids (TDS) within one mile of the site. The maps will show the position of such groundwater within this area relative to the injection formation, and will indicate the direction of water movement, where known, for each zone of groundwater.
4. A list all abandoned wells/shafts or other conduits in the area of review that penetrate the injection zone, identifying those which may provide a pathway for migration of contaminant through being improperly sealed, completed or abandoned. Details regarding what correction action will be taken prior to start up of operations to prevent any movement of contaminants into groundwater of less than/equal to 10,000 mg/L TDS through such conduits due to the proposed injection activity (e.g. plugging open holes) will be provided. Completion and plugging records will also be included.

If information becomes available after operations have begun, which indicates the presence of a conduit that will require plugging, then the injection pressure will be limited to avoid movement of contaminants through such a conduit into protected groundwater.

5. Maps and cross-sections detailing the geology and geologic structure of the local area.
6. A proposed formation testing program to obtain an analysis or description of fluids in the receiving formation.
7. Schematic drawings of the surface and subsurface construction details.
8. Proposed drilling, evaluation, and testing programs, including logging procedures, coring program, and deviation checks.
9. Proposed stimulation, injection, and operation procedures with respect to WQCC 5-206 limitations.
10. Submittal of a plan for plugging and abandonment of the well that meets the requirements of WQCC regulations section 5-209. **A plugging bond pursuant to OCD Rule 101, as required, will be submitted prior to commencement of any new well drilling operations.**



B. Workover Operations

Before performing remedial work, altering or pulling casing, plugging or abandonment, or any other workover, approval of OCD will be obtained by Key Energy. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103-A).

C. Additional Information Required with Discharge Plan

The following information is on file with the NMOCD in Santa Fe, New Mexico and is available online at the OCD website:

- Evaluation, completion and well workover information
- The proposed maximum and average injection pressures and injection volume
- A proposed mechanical integrity testing program
- An analysis of the injection fluid and brine
- A comparison of volumes of freshwater injected to the volume of brine to detect underground losses
- Submittal of a quarterly report listing, by month, the volume of fluids injected and produced
- Information on the size and extent of the solution cavern
- Geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence or catastrophic collapse

VIII. Spill/Leak Prevention and Reporting Procedures (Contingency Plans)

Key Energy's Emergency Contingency Plan is provided as Appendix C.

IX. Site Characteristics

A. As required by OCD Guidelines, the following hydrologic/geologic information is provided:

1. According to the U.S.G.S. topographic map of Eunice, New Mexico (1969; photorevised in 1979), there is an arroyo approximately 500 feet to the north of the facility and an aqueduct approximately 3,700 feet to the north of the facility; no groundwater discharge sites (seeps, springs, marches, swamps) were located within one mile of the outside perimeter of the facility.

According to the New Mexico Office of the State Engineer's WATERS Database, there is one (1) water well (livestock watering well) within one-quarter mile of the facility.

2. According to the New Mexico Office of the State Engineer's WATERS Database, groundwater is encountered at a depth of between 50 to 70 feet below ground surface (bgs). According to the previous discharge plan, the



total dissolved solids content of the groundwater is approximately 1,200 mg/L.

3. Available information and reference sources for geology and geohydrology of the facility site is provided below:

- a. According to the Natural Resources Conservation Service Web Soil Survey, the facility is located on the Simona-Upton association. A summary of this soil type is provided as Appendix D.
- b. According to United States Geological Survey (USGS) publications, groundwater in the area occurs in the Ogallala Formation (a.k.a. the High Plain Aquifer) and can be up to approximately 350 feet thick.
- c. According to USGS publications, the Ogallala Formation is generally comprised of unconsolidated sand, silt, clay, and gravel. Sediments near the top of the formation are commonly cemented by calcium carbonate to form a caliche cap. Cementation is reported to generally decrease with depth and commonly becomes negligible at depths greater than 35-50 feet below ground surface.
- d. According to USGS publications, alluvial deposits above the Ogallala Formation are typically thin and are commonly hydraulically connected to the Ogallala Formation.

4. Information on flooding potential and flood protection measures:

- a. Based on the topographic positioning of the facility, the flooding potential at the discharge site, with respect to major precipitation and/or runoff events, appears minimal.
- b. Flood protection measures at the facility include berms to keep potential floodwaters out.

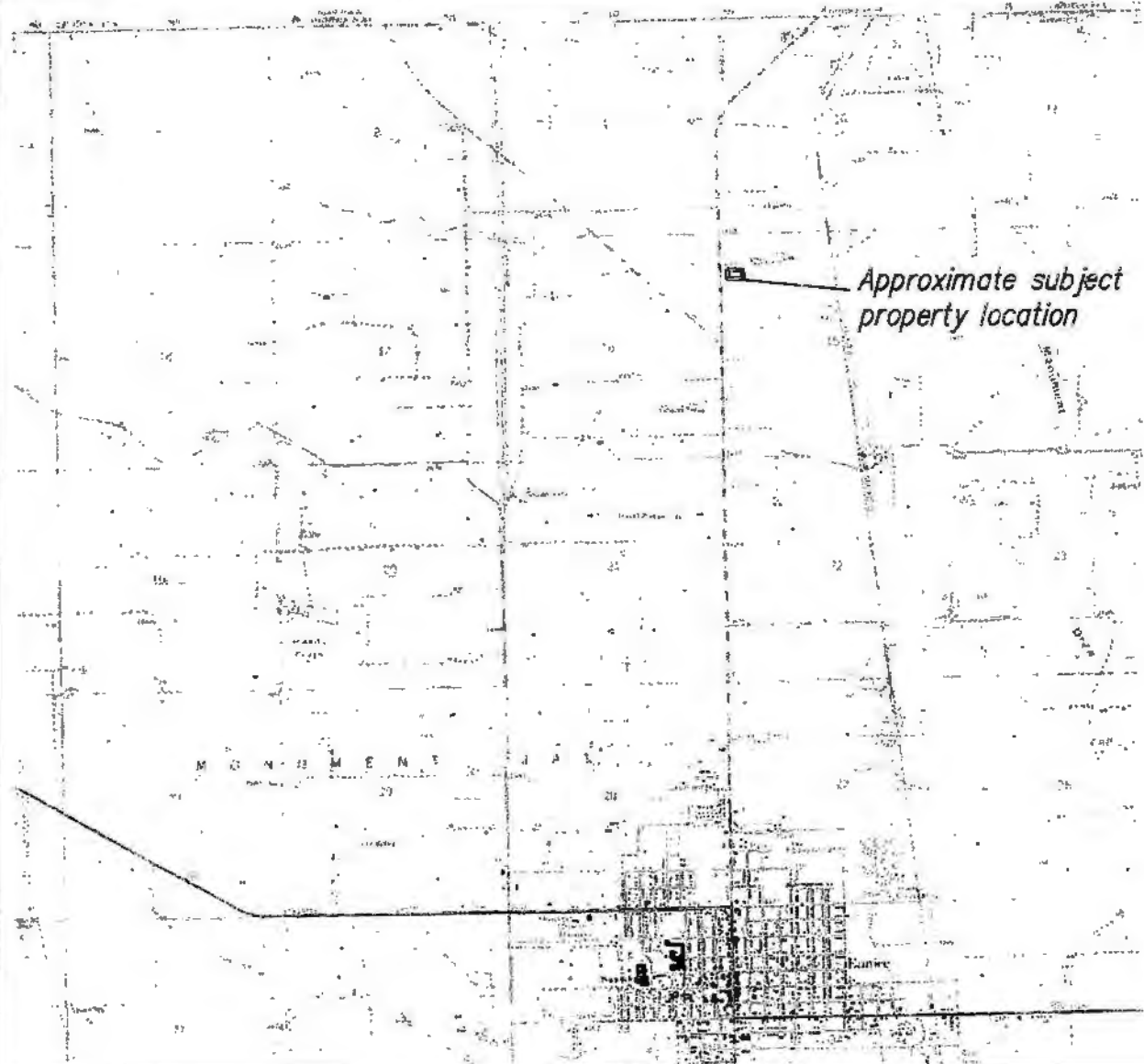
B. Additional Information

There is no additional information.

X. Other Compliance Information

See attached Appendices.





0 2,000 4,000

Scale: 1"=4,000'

Note:
Base map is the Eunice, New Mexico
USGS 7.5 minute series topographic
maps (1969; photorevised 1979)

Site Location Map
Key Energy Discharge Plan BW-028
Near Eunice, New Mexico

Figure 1

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08-07

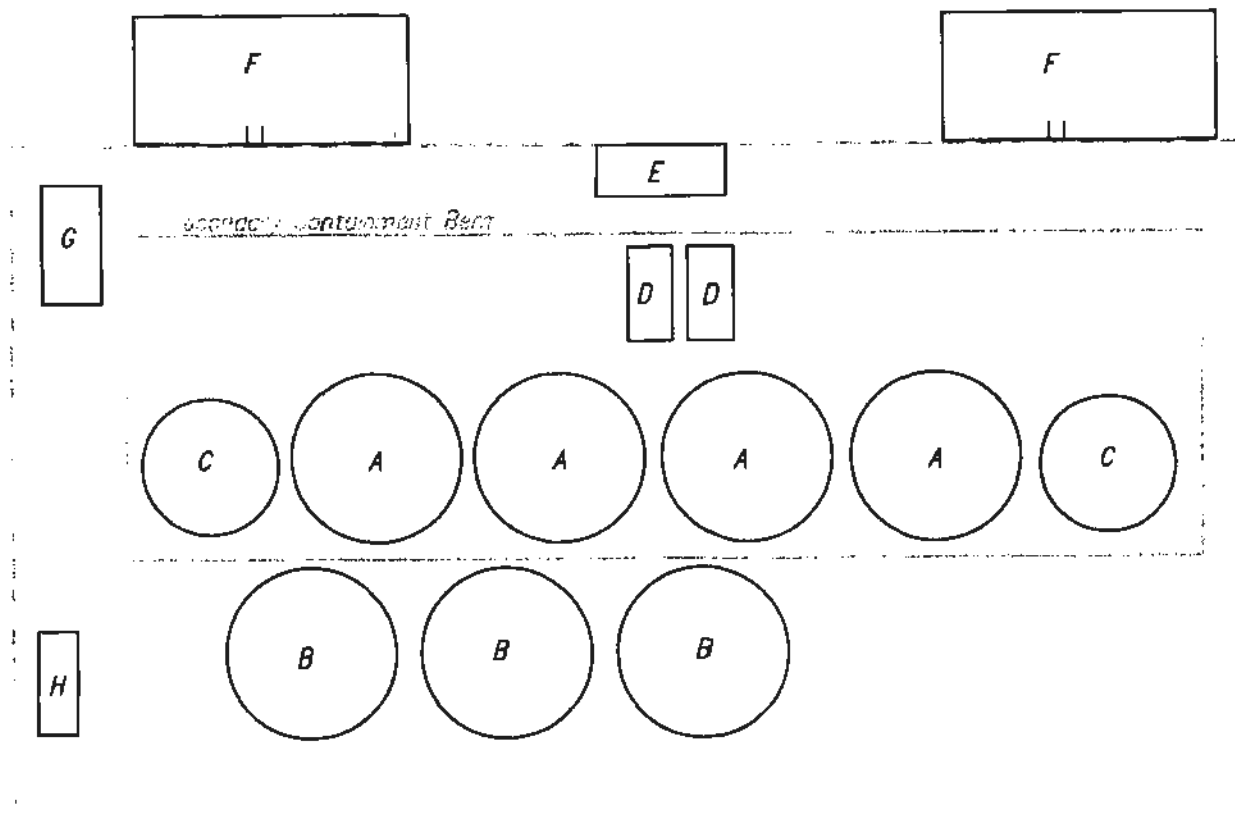
Revisions		
By: _____	Date: _____	Descr.: _____
By: _____	Date: _____	Descr.: _____

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Drawn	MLV
Checked	D.E.
Approved	D.E.



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A Brine Water Storage Tank

B Freshwater Storage Tank

C Tank Pad Drain Storage Tank

D Brine Pump

E Card Reader

F Concrete Loading Dock with Loading Valves

G Freshwater Pump

H Electrical Panel

Facility Diagram
Key Energy Discharge Plan BW-028
Near Eunice, New Mexico

Figure 2

Revisions
By: _____ Date: _____ Descr.: _____
By: _____ Date: _____ Descr.: _____
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Drawn: M.Y.
Checked: D.E.
Approved: D.E.

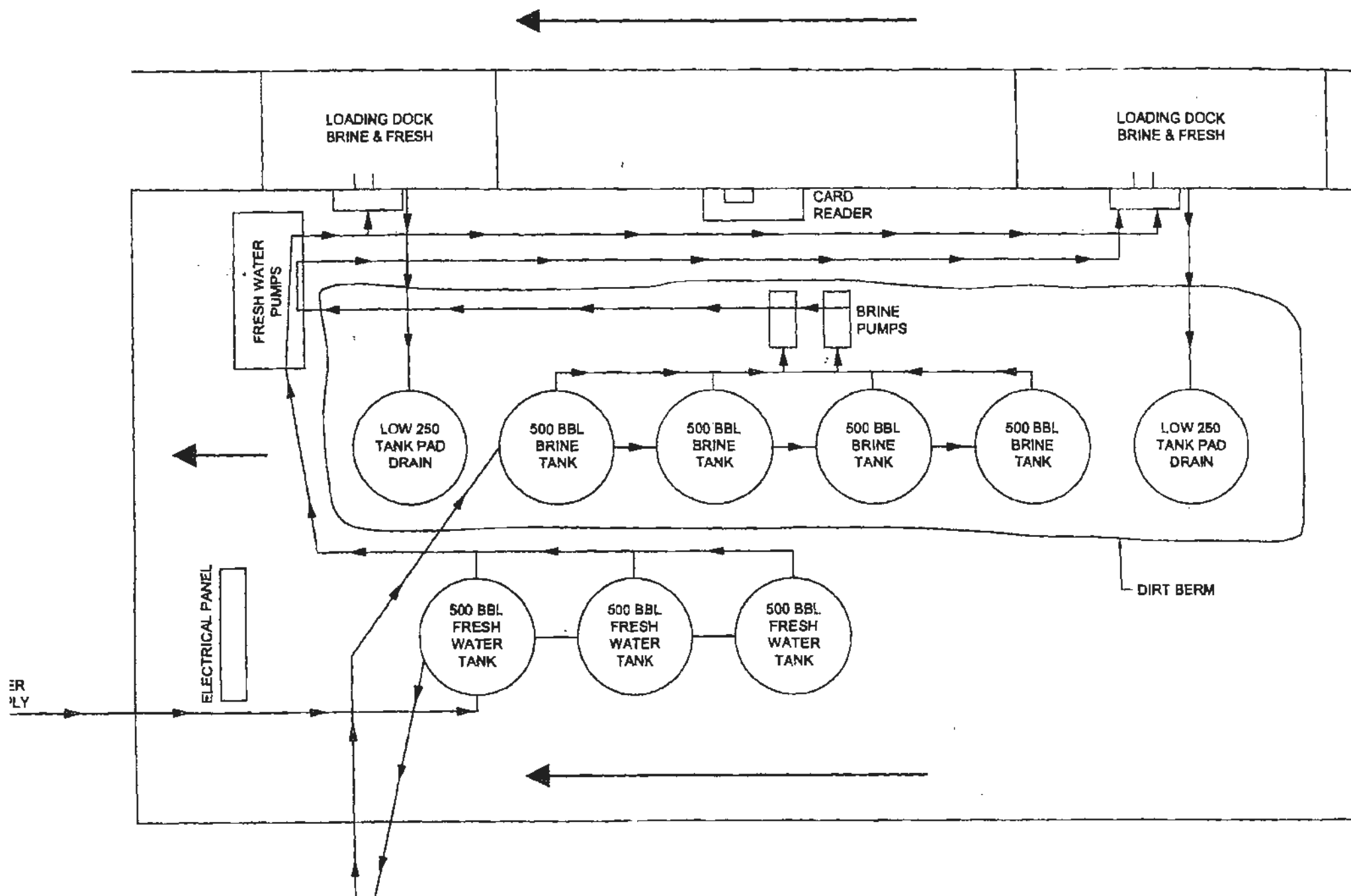


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Appendix A: Fluid Flow Diagram



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Appendix B: Quarterly Inspection Checklist



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Civil Environmental Scientists & Engineers

STORM WATER POLLUTION PREVENTION PLAN
QUARTERLY INSPECTION CHECKLIST
4th QUARTER, 2007

Inspector	Inspection Frequency	Date	Area Inspected	Items to Inspect	Observation	Corrective Action Recommended
John	Quarterly	5-1-07	Chemical Dock	Integrity of Tanks, Foundations, Piping and Supports	ok	
				Tank Valves Closed	✓	
				Tank Labeled with Contents	none	
				Releases from Tank	none	
				Housekeeping	ok	
				Accumulated Liquids Observed for Sheen, Solids	none	
	Quarterly		KCI Water and Freshwater Tanks	Integrity of Tanks, Foundations, Piping and Supports	ok	
				Tank Valves Closed	✓	
				Tank Labeled with Contents	none	
				Releases from Tank	none	
				Housekeeping	ok	
				Accumulated Liquids Observed for	NA	

Inspector	Inspection Frequency	Date	Area Inspected	Items to Inspect	Observation	Corrective Action Recommended
Sam S		5-1-07		Sheen, Solids	none	
	Quarterly		Spill Response Equipment	Spill Response Drums in Correct Locations On Site	ok	
				Drums Labeled as Spill Response Equipment	ok	
				Fire Extinguishers in Correct Locations On Site	ok	
	Quarterly		Pioneer Freshwater Station and Chemical Dock Property	Housekeeping	ok	
				Lighting	ok	
	Quarterly		Visual Observation of Any Standing Storm Water	Evidence of a Release	✓	
	Quarterly		Previous Week Inspection Checklist	Status of Corrective Actions Recommended	✓	

* If any actions recommended for deficiencies that could impact releases to storm water, a work order must be completed and a copy attached to this checklist.

Appendix C: Key Energy's Emergency Contingency Plan



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BUSINESS EMERGENCY CONTINGENCY PLAN

for

STATE S BRINE STATION

Prepared by:

Key Energy Services, Inc.
6 Desta Drive, Suite 4400
Midland, Texas 79705
432 571-7536
432 571-7173

Daniel K. Gibson, P.G.
Corporate Environmental Manager
Louis Sanchez
Corporate Environmental Specialist II

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Exhibit 2 Site Map	

Name of Facility

State S Brine Station

Type of Facility

Brine and Water Station

Location of Facility

2.5 miles north of Eunice, New Mexico on County Road 207 on the east side of the road.

Latitude and Longitude

32° 29' 02.5" - 103° 09' 30.8"

SIC Code

1389

Name and Address of Owner/Operator

Key Energy Services, LLC
6 Desta Drive, Suite 400
Midland, Texas 79705
(432) 571-7536

Designated Person Accountable for Oil Spill Prevention at Facility

Sam Blevins
(505) 394-2581 - office
(505) 631-7420 - cell

Alternates

Eddy Pabola
(505) 394-2583 - office
(505) 631-7430 - cell

James Woodring
(505) 394-2581 - office
(505) 394-3218 - cell

Reportable Oil Spill Event

There have been no known spill events at this yard in the last three years.

Spill Control Equipment On Site

Absorbent

Fire Extinguishers and Blankets

Shovels, Rakes, and Squeegee

Two-Way Radios

Cellular Telephones

Pagers

Spill Control Equipment If Needed

Vacuum Trucks - 70-130 Barrel Capacity

Loaders - 3-5 Cubic Yard Capacity

Excavators

Dump Trucks - 12-16 Cubic Yard Capacity

Bins - 12-40 Cubic Yard Capacity

Motor Grader

Bull Dozer

Emergency Procedures

This contingency plan was developed to address the general procedures to be followed in the event of a spill. The procedures to be followed will be determined by the size of the spill and the requirements of the applicable regulatory agencies.

A. Procedures to be followed in case of a spill:

1. The first employee that notices a spill will evaluate the situation and undertake the following steps in the order deemed most important:
 - a. Shut off the source, if possible without endangering themselves.
 - b. Contain the spill if possible.
 - c. Notify the supervisor and describe the situation accurately. A list of Key's personnel and their telephone numbers are included in this report.
 - d. Continue operations as directed.
2. The supervisor will initiate action according to the report received from the operating employee. The supervisor will make a personal assessment of the problem and take whatever additional steps deemed to be necessary.
3. When the supervisor is assured that all necessary steps have been taken to reduce the danger to the public and/or damage to the property and that sufficient people have been directed toward stopping the source and containing the spill, all appropriate company personnel and governmental agencies will be notified.
4. Continue containment/clean up operations.

B. Containment:

1. Additional containment basins, dikes, or diversionary structure will be constructed.
2. If insufficient equipment and personnel are available at the site, assistance will be required from qualified contractors. A list of local spill containment contractors and equipment are included in this report.
3. Control of the spill can also be provided by the expeditious use of vacuum trucks and other removal methods.
4. Other clean up techniques will be used based on the requirements of the applicable federal, state, and local agencies.

Emergency Response Agencies

Eunice

Emergency Fire and Medical.....	911
Lea County Oil Conservation Division (OCD).....	(505) 393-6161
Lea County Environmental Department	(505) 397-9224
Eunice Fire Department	(505) 394-2112
Eunice Police Department	(505) 394-2112

State of New Mexico

New Mexico State Police	(505) 392-5588
New Mexico Environmental Department	(505) 827-2855
NMOCD	(505) 476-3440

Federal

National Response Center	(800) 424-8802
National Poison Control Center	(800) 942-5969
EPA Region 6 Emergency Response Center.....	(214) 665-6428
Chemtrec	(800) 424-9300

Local Spill Containment Contractors

SMA
612 F. Murray Dr
Farmington, NM 87401
(505) 325-5667

CRA
2135 S. Loop 250 West
Midland, Texas 79703
(432) 686-0086
Emergency Response: (866) 812-9565
CRA contact: Luke D. Markham

Appendix D: Web Soil Survey Map and Description



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Soil Map—Lea County, New Mexico




Natural Resources
Conservation Service

Web Soil Survey 2.0
National Cooperative Soil Survey

8/28/2007
Page 1 of 3

MAP LEGEND






















Area of Interest (AOI)




 Area of Interest (AOI)

Soils




Soil Map Units

Special Point Features

-  Blowout
-  Borrow Pit
-  Clay Spot
-  Closed Depression
-  Gravel Pit
-  Gravelly Spot
-  Landfill
-  Lava Flow
-  Marsh
-  Mine or Quarry
-  Miscellaneous Water
-  Perennial Water
-  Rock Outcrop
-  Saline Spot
-  Sandy Spot
-  Severely Eroded Spot
-  Sinkhole
-  Slide or Slip
-  Sodic Spot
-  Spot Area
-  Stony Spot

-  Very Stony Spot
-  Wet Spot
-  Other

Special Line Features

-  Gully
-  Short Steep Slope
-  Other

Political Features

Municipalities

-  Cities

-  Urban Areas






Water Features

-  Oceans
-  Streams and Canals

Transportation

-  Rails

Roads

-  Interstate Highways
-  US Routes
-  State Highways
-  Local Roads
-  Other Roads

MAP INFORMATION

Original soil survey map sheets were prepared at publication scale. Viewing scale and printing scale, however, may vary from the original. Please rely on the bar scale on each map sheet for proper map measurements.

Source of Map: Natural Resources Conservation Service
Web Soil Survey URL: <http://websoilsurvey.nrcs.usda.gov>
Coordinate System: UTM Zone 13N

This product is generated from the USDA-NRCS certified data as of the version date(s) listed below.

Soil Survey Area: Lea County, New Mexico
Survey Area Data: Version 7, Jan 13, 2007

Date(s) aerial images were photographed: 11/1/1997

The orthophoto or other base map on which the soil lines were compiled and digitized probably differs from the background imagery displayed on these maps. As a result, some minor shifting of map unit boundaries may be evident.

Map Unit Legend

Lea County, New Mexico (NM025)			
Map Unit Symbol	Map Unit Name	Acres in AOI	Percent of AOI
SR	Simona-Upton association	7.4	100.0%
Totals for Area of Interest (AOI)		7.4	100.0%

Map Unit Description (Brief, Generated)

The map units delineated on the detailed soil maps in a soil survey represent the soils or miscellaneous areas in the survey area. The map unit descriptions in this report, along with the maps, can be used to determine the composition and properties of a unit.

A map unit delineation on a soil map represents an area dominated by one or more major kinds of soil or miscellaneous areas. A map unit is identified and named according to the taxonomic classification of the dominant soils. Within a taxonomic class there are precisely defined limits for the properties of the soils. On the landscape, however, the soils are natural phenomena, and they have the characteristic variability of all natural phenomena. Thus, the range of some observed properties may extend beyond the limits defined for a taxonomic class. Areas of soils of a single taxonomic class rarely, if ever, can be mapped without including areas of other taxonomic classes. Consequently, every map unit is made up of the soils or miscellaneous areas for which it is named and some minor components that belong to taxonomic classes other than those of the major soils.

The Map Unit Description (Brief, Generated) report displays a generated description of the major soils that occur in a map unit. Descriptions of non-soil (miscellaneous areas) and minor map unit components are not included. This description is generated from the underlying soil attribute data.

Additional information about the map units described in this report is available in other Soil Data Mart reports, which give properties of the soils and the limitations, capabilities, and potentials for many uses. Also, the narratives that accompany the Soil Data Mart reports define some of the properties included in the map unit descriptions.

Report—Map Unit Description (Brief, Generated)

Lea County, New Mexico

Map Unit: SR—Simona-Upton association

Component: Simona (50%)

The Simona component makes up 50 percent of the map unit. Slopes are 0 to 3 percent. This component is on ridges, tablelands. The parent material consists of calcareous eolian deposits derived from sedimentary rock. Depth to a root restrictive layer, petrocalcic, is 7 to 20 inches. The natural drainage class is well drained. Water movement in the most restrictive layer is high. Available water to a depth of 60 inches is very low. Shrink-swell potential is low. This soil is not flooded. It is not ponded. There is no zone of water saturation within a depth of 72 inches. Organic matter content in the surface horizon is about 1 percent. This component is in the R042XC002NM Shallow Sandy ecological site. Nonirrigated land capability classification is 7s. This soil does not meet hydric criteria. The calcium carbonate equivalent within 40 inches, typically, does not exceed 30 percent.

Component: Upton (35%)

The Upton component makes up 35 percent of the map unit. Slopes are 0 to 3 percent. This component is on ridges, tablelands. The parent material consists of calcareous eolian deposits derived from sedimentary rock. Depth to a root restrictive layer, petrocalcic, is 7 to 20 inches. The natural drainage class is well drained. Water movement in the most restrictive layer is moderately high. Available water to a depth of 60 inches is very low. Shrink-swell potential is low. This soil is not flooded. It is not ponded. There is no zone of water saturation within a depth of 72 inches. Organic matter content in the surface horizon is about 1 percent. This component is in the R042XC025NM Shallow ecological site. Nonirrigated land capability classification is 7s. Irrigated land capability classification is 6e. This soil does not meet hydric criteria. The calcium carbonate equivalent within 40 inches, typically, does not exceed 58 percent.

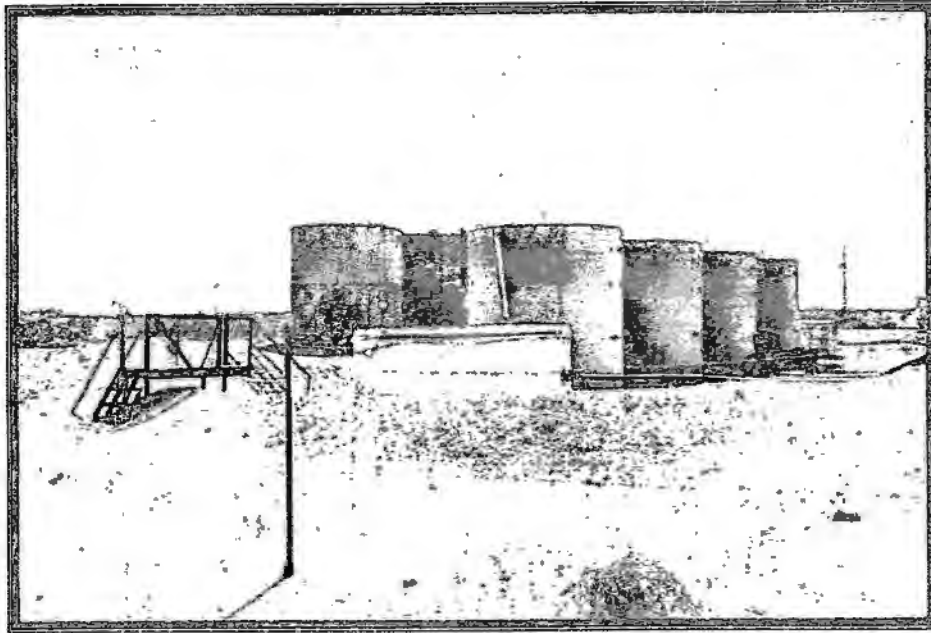
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Survey Area Data: Version 7, Jan 13, 2007

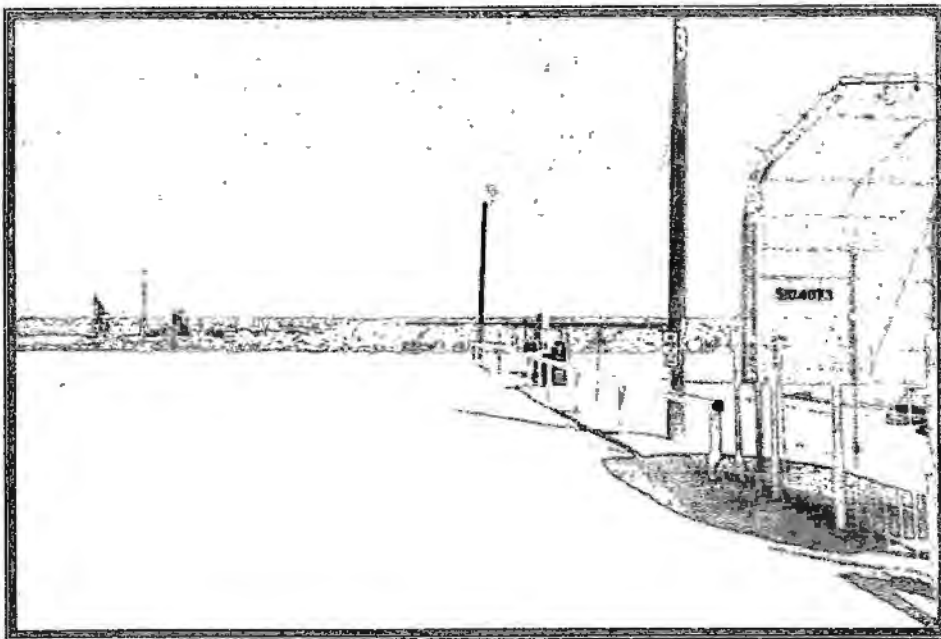
Appendix E: Photographs

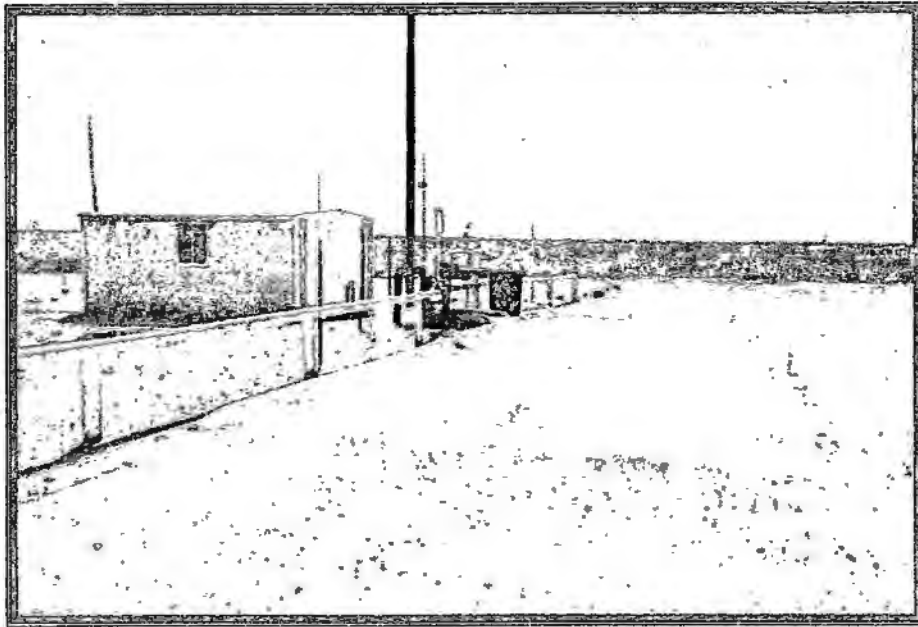


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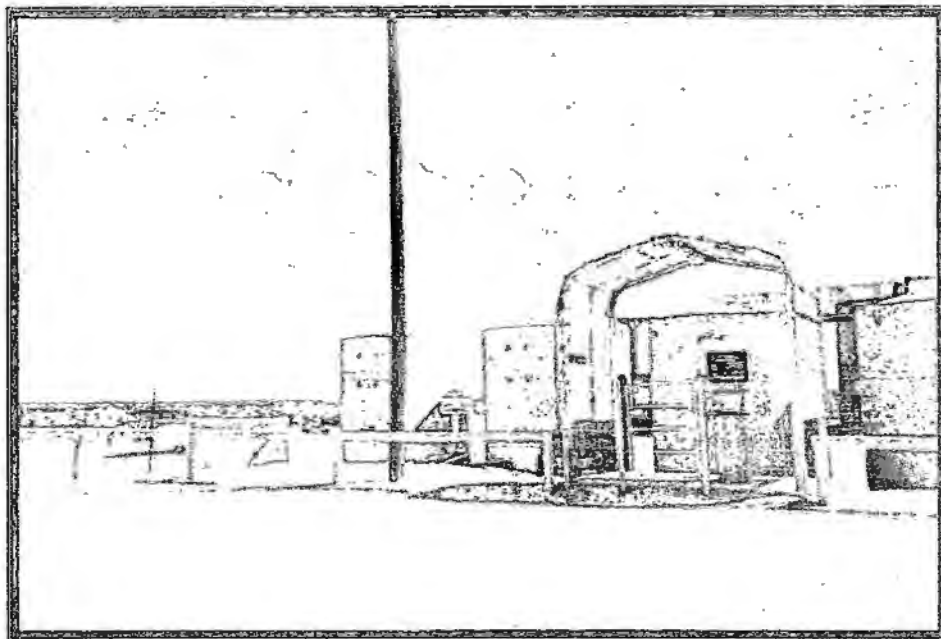


Above: Brine water, tank pad drain, and freshwater tanks on the property
Below: Concrete loading docks on the property





Above: Concrete loading pad and freshwater pump house on the property
Below: Card reader on the property





NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

BILL RICHARDSON

Governor

Joanna Prukop

Cabinet Secretary

Mark E. Fesmire, P.E.

Director

Oil Conservation Division

August 14, 2007

Mr. Dan Gibson
Key Energy Services, LLC
6 Desta Drive, Suite 4400
Midland, Texas 79705

Re: Key Energy Services, LLC, Brine Well Discharge Plan (BW-028)
State Well #1 (API# 30-025-33547)
UL:E 15-21S-37E, Lea County

Dear Mr. Gibson:

The New Mexico Oil Conservation Division (OCD), Environmental Bureau (EB) has confirmed that your discharge plan is currently expired and without a permit. This is a violation of your discharge plan permit and is subject to penalties under 20.6.2 NMAC.

Therefore, the EB hereby requests that you submit a discharge plan renewal application with \$100.00 filing fee (check made payable to the "Water Quality Management Fund") by September 17, 2007. Along with your application, you will need to address the attached 20.6.2.3108 NMAC Public Notice provisions for administrative completeness.

In addition, the OCD is upgrading the minimum bond amount to \$50,000.00 for Class I and III Wells effective January 1, 2008. Our current bond record for your brine well indicates that you satisfy the \$50,000.00 amount. Our bond record for your well currently indicates the following:

Bond: RLB0003249; \$50,000.00; 6/01/01; RLI Insurance Company

Please contact me at (505-476-3491) or E-mail carlj.chavez@state.nm.us if you have questions.
Thank you.

Sincerely,

Mr. Carl J. Chavez
UIC Quality Assurance/Quality Control Officer

cc: OCD District Office



Key Energy Services
6 Desta Drive
Suite 4400
Midland, Texas 79705

Telephone: 432.571.7382
Facsimile: 432.571.7173
www.keyenergy.com

September 13, 2007

State of New Mexico
Oil Conservation Division
1220 South St. Francis Drive
Santa Fe, NM 87505

Re: Discharge Plan Renewal (BW-028)

To Whom It May Concern:

Enclosed you will find the Discharge Plan Renewal for Key's brine station near Eunice. I have also enclosed Key's check for \$100.00 for the renewal fee.

If you need anything else, please let me know.

Sincerely,

A handwritten signature in black ink, appearing to read "Louis Sanchez", is written over a horizontal line.

Louis Sanchez

Enclosure

cc: Mr. Sam Blevins
Key Energy Services, Inc.
1801 Ave I
Box 123
Eunice, New Mexico 88231

ACKNOWLEDGEMENT OF RECEIPT
OF CHECK/CASH

I hereby acknowledge receipt of check No. dated 9/14/07

or cash received on in the amount of \$ 100⁰⁰

from Key Energy Services

for BW-028

Submitted by: Lawrence Romero Date: 9/17/07

Submitted to ASD by: Lawrence Romero Date: 9/19/07

Received in ASD by: Date:

Filing Fee ☒ New Facility ☐ Renewal ☐

Modification ☐ Other ☐

Organization Code 521.07 Applicable FY 2004

To be deposited in the Water Quality Management Fund.

Full Payment ☐ or Annual Increment ☐

District I
1625 N. French Dr., Hobbs, NM 88240
District II
1301 W. Grand Avenue, Artesia, NM 88210
District III
1000 Rio Brazos Road, Aztec, NM 87410
District IV
1220 S. St. Francis Dr., Santa Fe, NM 87505

State of New Mexico
Energy, Minerals and Natural Resources Department
Oil Conservation Division
1220 South St. Francis Dr.
Santa Fe, NM 87505

Revised June 10, 2003

Submit Original
Plus 1 Copy
to Santa Fe
1 Copy to Appropriate
District Office

DISCHARGE PLAN APPLICATION FOR BRINE EXTRACTION FACILITIES

(Refer to the OCD Guidelines for assistance in completing the application)

☐ New ☒ Renewal

- I. Facility Name: Key Energy Services, Inc. Brine & Water Station (BW-028)
- II. Operator: Yale E. Key Inc. dba Key Energy Services Inc.
Address: 6 Desta Drive, Suite 4400, Midland, TX 79705
Contact Person: Mr. Louis Sanchez Phone: 432-571-7382
- III. Location: NW /4 NW /4 Section 15 Township 21S Range 37E
Submit large scale topographic map showing exact location.
- IV. Attach the name and address of the landowner of the facility site.
- V. Attach a description of the types and quantities of fluids at the facility.
- VI. Attach a description of all fluid transfer and storage and fluid and solid disposal facilities.
- VII. Attach a description of underground facilities (i.e. brine extraction well).
- VIII. Attach a contingency plan for reporting and clean-up of spills or releases.
- IX. Attach geological/hydrological evidence demonstrating that brine extraction operations will not adversely impact fresh water.
- X. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.
- XI. CERTIFICATION:

I hereby certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Name: Louis Sanchez

Title:

Corporate Env. Specialist

Signature: 

Date:

9/13/07

E-mail Address: lsanchez@keyenergy.com

Attachments for Discharge Plan Application

Key Energy Services, Inc., Brine & Water Station (BW-028)
2.5 Miles North of Eunice on North Loop 18 (County Road 207)
Near Eunice, NM

I. Name of Facility

Key Energy Services, Inc. Brine & Water Station (BW-028)

II. Name of Operator or Legally Responsible Party and Local Representative

Yale E. Key Inc. dba Key Energy Services Inc.
6 Desta Drive, Suite 4400
Midland, TX 79705

Local Manager:
Mr. Sam Blevins
(505) 394-2581

III. Location of Facility

The site is located approximately 2.5 miles of Eunice on North Loop 18 (County Road 207) within the northwest quarter of the northwest quarter of Section 15 in Township 21 South, Range 37 East in Lea County, New Mexico. Figure 1 shows the approximate location of the facility on the U.S.G.S. topographic map of Eunice New Mexico (1969; photorevised 1979).

IV. Landowner of the Facility Site

The facility is leased from:

Millard Deck Trust
Attn: Mr. Tim Wolters
P.O. Box 270
Midland, TX, 79702

V. Description of Types and Quantities of Fluids Stored or Used at the Facility

The facility currently stores approximately 2,000 barrels of 10 pound brine water, 1,500 barrels of freshwater, and 500 barrels of brine wastewater and rainwater from the loading pad drains. The brine water is stored in fiberglass storage tanks of 500 barrel capacity each, and the freshwater is stored in bolted steel storage tanks of 500 barrel capacity each, resulting in a brine water storage capacity of 2,000 barrels and a freshwater storage capacity of 1,500 barrels. The brine wastewater and rainwater is stored in fiberglass storage tanks of 250 barrel capacity each, resulting in a wastewater storage capacity of

500 barrels. The freshwater is obtained from the City of Eunice, and the brine water is obtained from the brine water extraction well located at the facility site. Approximately 500 to 750 barrels of brine water are produced on a daily basis. The storage locations of these fluids are depicted in Figure 2.

VI. Description of Fluid Transfer and Storage

A. There are four (4) brine water storage tanks of 500 barrel capacity each, three (3) freshwater storage tanks of 500 barrel capacity each, and two (2) tank pad drain storage tanks of 250 barrel capacity each located aboveground at the site. The brine water storage tanks are manifolded together, and the freshwater storage tanks are manifolded together. The freshwater is provided by the City of Eunice and runs through an underground, 4-inch diameter steel pipe. The freshwater line that connects to the storage tanks is aboveground, 3-inch diameter poly-pipe. The manifold pipes are aboveground, 4-inch diameter steel pipes, while the pipes that lead to and from the pump house are aboveground, 4-inch diameter poly-pipe. The pipes that lead to and from the brine extraction well are aboveground, 2 ½-inch diameter plastic coated pipes. The pipes from the pumps to the load rack are aboveground, 4-inch diameter poly-pipes. The pipeline was installed approximately four (4) years ago. The water circulates through the pipelines with low level pressure (less than 100 pounds per square inch). Appendix A contains the fluid flow schematic for the facility.

1. Tank and Chemical Storage Area (constructed before 2002): The five (5) 500 barrel capacity brine water storage tanks are interconnected creating a combined volume of 2,500 barrels of brine storage capacity. The brine water storage tanks and the pad drain storage tanks are surrounded by a secondary containment berm, lined with an impervious engineered layer, that is approximately 100 feet by 50 feet and approximately three (3) feet in height. Based on these approximations, the bermed area can contain approximately 3,500 barrels of fluid.
2. Surface Impoundments (constructed in 2003): There are two (2) curbed, concrete loading areas that contain a drain and a small sump to catch runoff from brine loading and unloading activities. The loading areas slope toward the metal drains, which flow to the sump.
3. Leach Fields: No leach fields are present at this facility.
4. Solids Disposal: There are no solids/sludges that accumulate at the facility.

B. For each of the transfer/storage/disposal methods listed above:

1. Tank and Chemical Storage Area:
 - i. Groundwater is protected from brine water seepage by an impervious liner within the brine water storage tank area.



- ii. The location and design of the site and the methods available for sampling and for measurement/calculation of flow are on file with the NMOCD in Santa Fe.
- iii. The site is equipped with an alarm system that detects overflow of the brine water storage tanks.

2. Surface Impoundments:

- i. The transfer points are contained over curbed, concrete areas, which have a drain and a sump to catch all runoff.
- ii. The location and design of the site and the methods available for sampling and for measurement/calculation of flow are on file with the NMOCD in Santa Fe.
- iii. The site is equipped with an alarm system that detects overflow of the sump catch tank.

3. Leach Fields: No leach fields are present at this facility.

4. Solids Disposal: There are no solids/sludges that accumulate at the facility.

C. Off-Site Disposal

Brine wastewater and rainwater collected in the drains of the loading pads are stored in two (2) sump catch tanks of 250 barrel capacity each. Approximately two (2) times per year, the brine wastewater and rain water from the tank are hauled by Key Energy Services to their Christmas Disposal facility approximately 3.5 miles south of Eunice for ultimate disposal. Key Energy is a licensed waste hauler.

D. Proposed Modifications

No modifications to the facility are proposed at this time.

E. Underground Piping

The only underground piping present at the facility are the 4-inch diameter, steel pipes that connect to the City of Eunice water line. The water circulates through the pipelines with low level pressure (less than 100 pounds per square inch).

F. Inspection, Maintenance and Reporting

- 1. The facility is inspected on a daily basis by drivers and supervisors. Quarterly inspections are performed by a supervisor and documented deficiencies/violations are kept on file. A copy of the most recent quarterly inspection is provided as Appendix B. Spills and releases at the facility will be reported to the OCD, as required.



2. Groundwater monitoring wells are not present at the facility, therefore, no inspection or maintenance of monitoring wells is required.
3. Please refer to Key Energy Services' SPCC and SWPP plans, which discuss general procedures for containment of precipitation and runoff, and includes information on curbing, drainage, disposition, notification, etc.
4. The tanks and piping located at the facility are inspected by Key Energy employees on a routine basis. Underground lines are pressure tested annually. The site is also equipped with an alarm system that detects overflow of the tanks. For details on procedures to be undertaken if significant leaks are detected, please refer to Key Energy's Emergency Contingency Plan, provided as Appendix C.
5. General Closure Plan:
 - i. All fluids will be removed and transported to an appropriate OCD-approved facility. Equipment will be dismantled and removed from the site. Confirmation samples will be collected beneath the former brine water storage tanks and beneath any subsurface features (drains and sumps).
 - ii. The facility will be graded to as close to the original contour as is practical, including removing secondary containment berms.
 - iii. Fluids, sludges and solids will be properly disposed pursuant to rules and regulations in effect at the time of closure.

VII. Brine Extraction Well

There is one brine water extraction well (State S #1) associated with the facility. The total depth of the well is 2,200 feet below ground surface. The well consists of 1,360 feet of 8 ⁵/₈ inch diameter casing and has open hole completion. There is 2,074 feet of 2 ⁷/₈ inch diameter metal pipe that goes through the casing. Freshwater from the City of Eunice is pumped through the casing and circulates through an underground salt cavern. The water then circulates back up the well piping for collection.

A. Drilling, Deepening, or Plug Back Operations

No modifications to the brine extraction well are anticipated at this time. However, should modifications to the brine extraction well become necessary in the future, Key Energy Services will file the following plans, specifications, and pertinent documents with the OCD 90 days prior to start-up of the planned operation:



1. Form C-101 "Application for Permit to Drill, Deepen, or Plug Back" (OCD Rule 1101).
2. A map showing the number, name, and location of all producing oil and gas wells, injection wells, abandoned holes, surface bodies of water, watercourses, springs, mines, quarries, water wells, and other pertinent surface features within ¼ mile from the wellbore(s).
3. Maps and cross-sections indicating the general vertical and lateral limits of all groundwater having 10,000 mg/L or less total dissolved solids (TDS) within one mile of the site. The maps will show the position of such groundwater within this area relative to the injection formation, and will indicate the direction of water movement, where known, for each zone of groundwater.
4. A list all abandoned wells/shafts or other conduits in the area of review that penetrate the injection zone, identifying those which may provide a pathway for migration of contaminant through being improperly sealed, completed or abandoned. Details regarding what correction action will be taken prior to start up of operations to prevent any movement of contaminants into groundwater of less than/equal to 10,000 mg/L TDS through such conduits due to the proposed injection activity (e.g. plugging open holes) will be provided. Completion and plugging records will also be included.

If information becomes available after operations have begun, which indicates the presence of a conduit that will require plugging, then the injection pressure will be limited to avoid movement of contaminants through such a conduit into protected groundwater.

5. Maps and cross-sections detailing the geology and geologic structure of the local area.
6. A proposed formation testing program to obtain an analysis or description of fluids in the receiving formation.
7. Schematic drawings of the surface and subsurface construction details.
8. Proposed drilling, evaluation, and testing programs, including logging procedures, coring program, and deviation checks.
9. Proposed stimulation, injection, and operation procedures with respect to WQCC 5-206 limitations.
10. Submittal of a plan for plugging and abandonment of the well that meets the requirements of WQCC regulations section 5-209. **A plugging bond pursuant to OCD Rule 101, as required, will be submitted prior to commencement of any new well drilling operations.**



B. Workover Operations

Before performing remedial work, altering or pulling casing, plugging or abandonment, or any other workover, approval of OCD will be obtained by Key Energy. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103-A).

C. Additional Information Required with Discharge Plan

The following information is on file with the NMOCD in Santa Fe, New Mexico and is available online at the OCD website:

- Evaluation, completion and well workover information
- The proposed maximum and average injection pressures and injection volume
- A proposed mechanical integrity testing program
- An analysis of the injection fluid and brine
- A comparison of volumes of freshwater injected to the volume of brine to detect underground losses
- Submittal of a quarterly report listing, by month, the volume of fluids injected and produced
- Information on the size and extent of the solution cavern
- Geologic/engineering data demonstrating that continued brine extraction will not cause surface subsidence or catastrophic collapse

VIII. Spill/Leak Prevention and Reporting Procedures (Contingency Plans)

Key Energy's Emergency Contingency Plan is provided as Appendix C.

IX. Site Characteristics

A. As required by OCD Guidelines, the following hydrologic/geologic information is provided:

1. According to the U.S.G.S. topographic map of Eunice, New Mexico (1969; photorevised in 1979), there is an arroyo approximately 500 feet to the north of the facility and an aqueduct approximately 3,700 feet to the north of the facility; no groundwater discharge sites (seeps, springs, marches, swamps) were located within one mile of the outside perimeter of the facility.

According to the New Mexico Office of the State Engineer's WATERS Database, there is one (1) water well (livestock watering well) within one-quarter mile of the facility.

2. According to the New Mexico Office of the State Engineer's WATERS Database, groundwater is encountered at a depth of between 50 to 70 feet below ground surface (bgs). According to the previous discharge plan, the



total dissolved solids content of the groundwater is approximately 1,200 mg/L.

3. Available information and reference sources for geology and geohydrology of the facility site is provided below:

- a. According to the Natural Resources Conservation Service Web Soil Survey, the facility is located on the Simona-Upton association. A summary of this soil type is provided as Appendix D.
- b. According to United States Geological Survey (USGS) publications, groundwater in the area occurs in the Ogallala Formation (a.k.a. the High Plain Aquifer) and can be up to approximately 350 feet thick.
- c. According to USGS publications, the Ogallala Formation is generally comprised of unconsolidated sand, silt, clay, and gravel. Sediments near the top of the formation are commonly cemented by calcium carbonate to form a caliche cap. Cementation is reported to generally decrease with depth and commonly becomes negligible at depths greater than 35-50 feet below ground surface.
- d. According to USGS publications, alluvial deposits above the Ogallala Formation are typically thin and are commonly hydraulically connected to the Ogallala Formation.

4. Information on flooding potential and flood protection measures:

- a. Based on the topographic positioning of the facility, the flooding potential at the discharge site, with respect to major precipitation and/or runoff events, appears minimal.
- b. Flood protection measures at the facility include berms to keep potential floodwaters out.

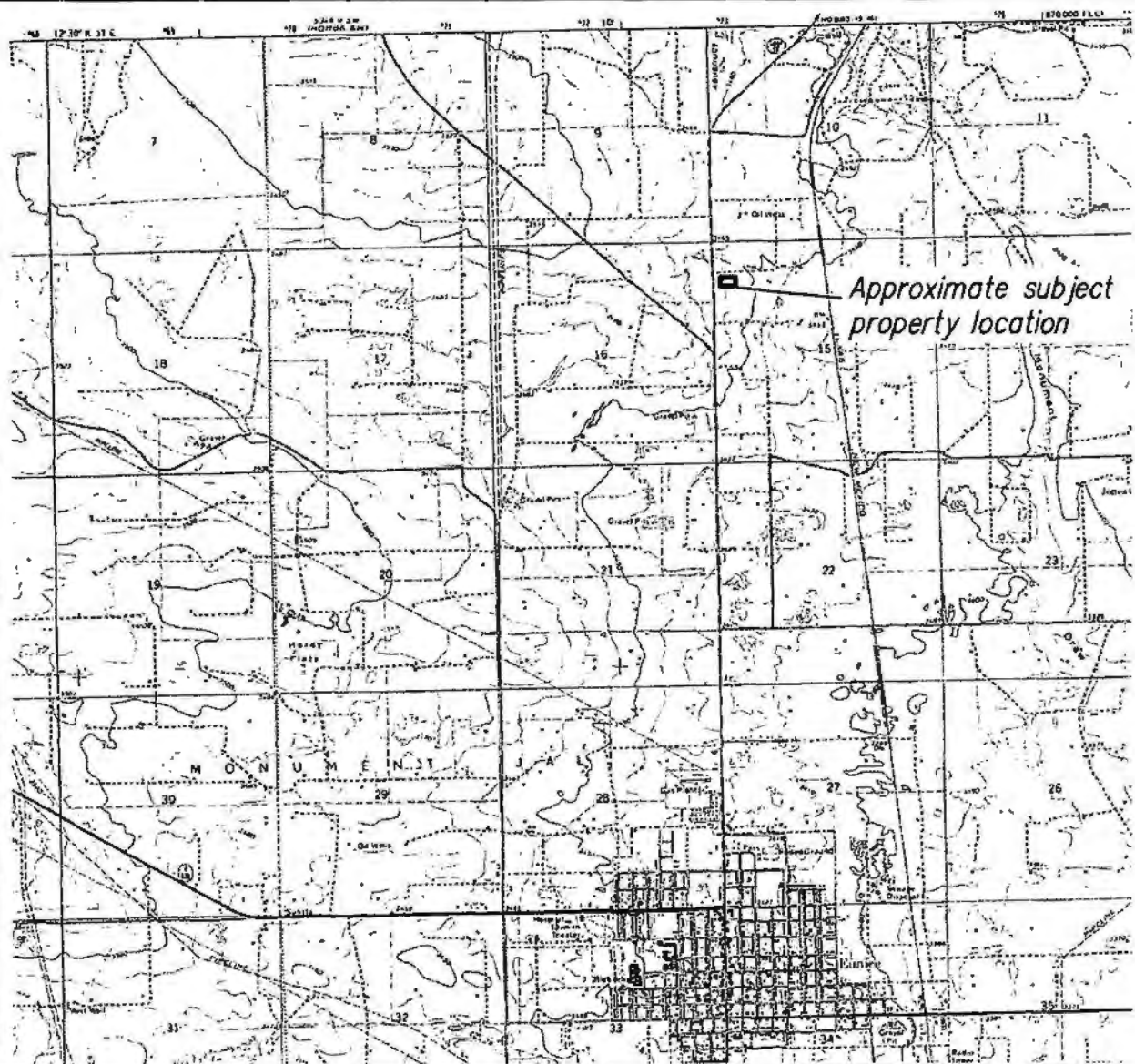
B. Additional Information

There is no additional information.

X. Other Compliance Information

See attached Appendices.





0 2,000 4,000

Scale: 1"=4,000'

Note:
Base map is the Eunice, New Mexico
USGS 7.5 minute series topographic
maps (1969; photorevised 1979)

Site Location Map
Key Energy Discharge Plan BW-028
Near Eunice, New Mexico

Figure 1

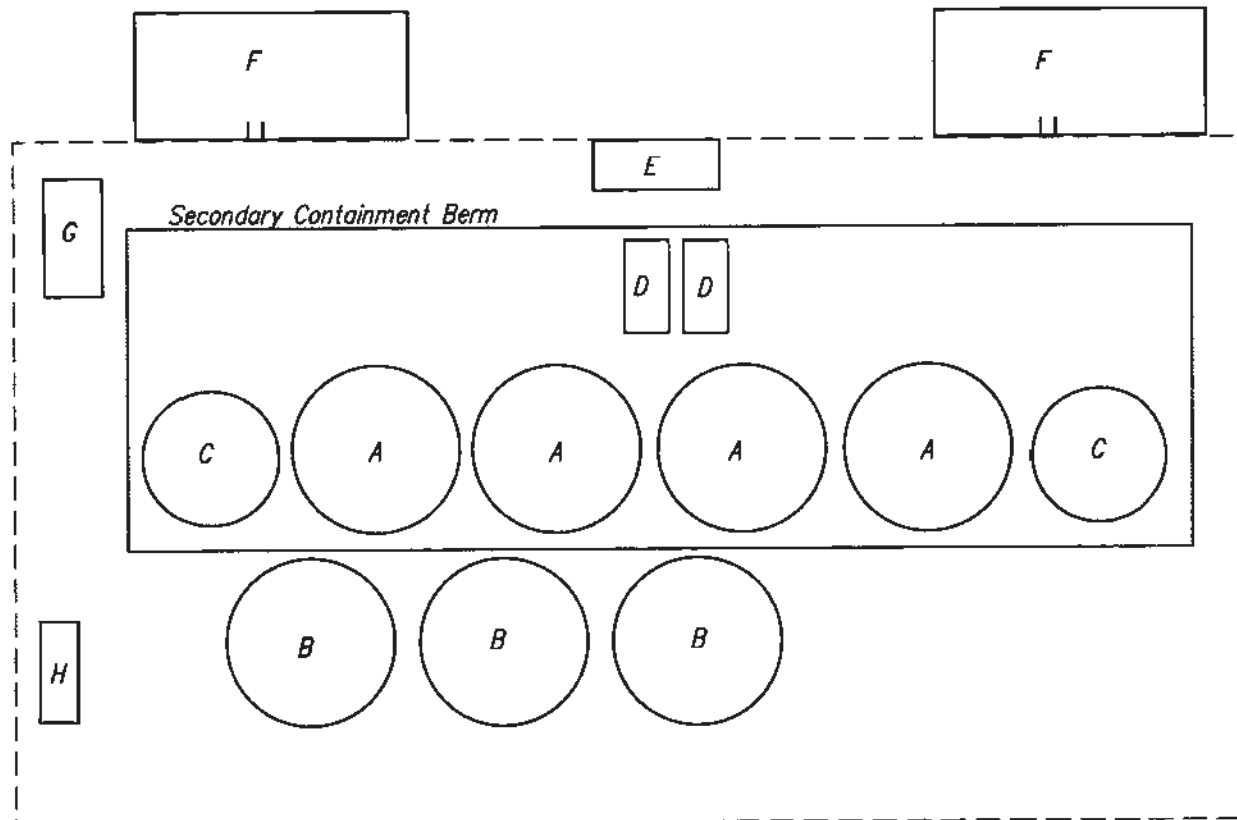
5317308
08-07

Revisions
By: _____ Date: _____ Descr.: _____
By: _____ Date: _____ Descr.: _____
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Drawn MLV
Checked D.E.
Approved D.E.



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Las Cruces, New Mexico 88005-8131
(505) 647-0799 / 647-0880 (Fax)
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N
Not to Scale

- | | |
|-------------------------------|---|
| A Brine Water Storage Tank | E Card Reader |
| B Freshwater Storage Tank | F Concrete Loading Dock with Loading Valves |
| C Tank Pad Drain Storage Tank | G Freshwater Pump |
| D Brine Pump | H Electrical Panel |

Facility Diagram
Key Energy Discharge Plan BW-028
Near Eunice, New Mexico

Figure 2

537208
08-07

Revisions
 By: _____ Date: _____ Descr.: _____
 By: _____ Date: _____ Descr.: _____
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Drawn MLV
 Checked DJE
 Approved DJE

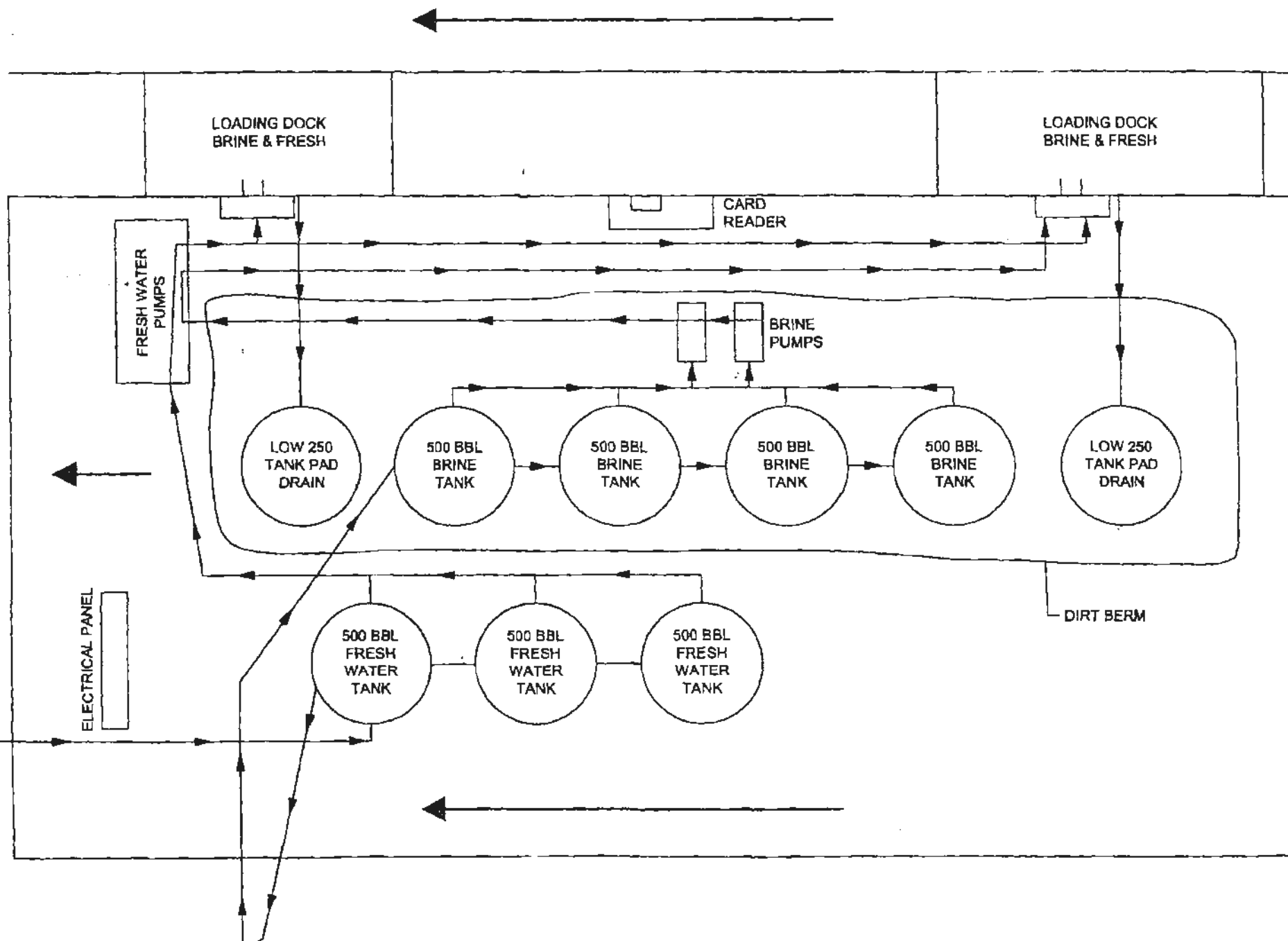


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Appendix A: Fluid Flow Diagram



Souder, Miller & Associates
Civil/Environmental Scientists & Engineers



Appendix B: Quarterly Inspection Checklist



Souder, Miller & Associates
Civil/Environmental Scientists & Engineers

STORM WATER POLLUTION PREVENTION PLAN
QUARTERLY INSPECTION CHECKLIST
May QUARTER, 2007

Inspector	Inspection Frequency	Date	Area Inspected	Items to Inspect	Observation	Corrective Action Recommended
Sehn	Quarterly	5-1-07	Chemical Dock	Integrity of Tanks, Foundations, Piping and Supports	ok	
				Tank Valves Closed	✓	
				Tank Labeled with Contents	none	
				Releases from Tank	none	
				Housekeeping	ok	
				Accumulated Liquids Observed for Sheen, Solids	none	
	Quarterly		KCl Water and Freshwater Tanks	Integrity of Tanks, Foundations, Piping and Supports	ok	
				Tank Valves Closed	✓	
				Tank Labeled with Contents	none	
				Releases from Tank	none	
				Housekeeping	ok	
				Accumulated Liquids Observed for	NA	

Inspector	Inspection Frequency	Date	Area Inspected	Items to Inspect	Observation	Corrective Action Recommended
John S		5-1-07		Sheen, Solids	none	
	Quarterly		Spill Response Equipment	Spill Response Drums in Correct Locations On Site	ok	
				Drums Labeled as Spill Response Equipment	ok	
				Fire Extinguishers in Correct Locations On Site	ok	
	Quarterly		Pioneer Freshwater Station and Chemical Dock Property	Housekeeping	ok	
				Lighting	ok	
	Quarterly		Visual Observation of Any Standing Storm Water	Evidence of a Release	✓	
	Quarterly		Previous Week Inspection Checklist	Status of Corrective Actions Recommended	✓	

* If any actions recommended for deficiencies that could impact releases to storm water, a work order must be completed and a copy attached to this checklist.

Appendix C: Key Energy's Emergency Contingency Plan



Souder, Miller & Associates
Civil/Environmental Scientists & Engineers



BUSINESS EMERGENCY CONTINGENCY PLAN

for

STATE S BRINE STATION

Prepared by:

Key Energy Services, Inc.
6 Desta Drive, Suite 4400
Midland, Texas 79705
432 571-7536
432 571-7173

Daniel K. Gibson, P.G.
Corporate Environmental Manager
Louis Sanchez
Corporate Environmental Specialist II

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Type of Facility.....	3
Location of Facility	3
Latitude and Longitude	3
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Designated Person Accountable for Oil Spill Prevention at Facility.....	3
Alternates.....	3
Reportable Oil Spill Event	3
Spill Control Equipment On Site.....	4
Spill Control Equipment If Needed	4
Emergency Procedures.....	5
Emergency Response Agencies	6
Eunice.....	6
State of New Mexico.....	6
Federal	6
Local Spill Containment Contractors.....	7

Exhibit 1 Location Map

Exhibit 2 Site Map

Name of Facility

State S Brine Station

Type of Facility

Brine and Water Station

Location of Facility

2.5 miles north of Eunice, New Mexico on County Road 207 on the east side of the road.

Latitude and Longitude

32° 29' 02.5" ~ 103° 09' 30.8"

SIC Code

1389

Name and Address of Owner/Operator

Key Energy Services, LLC
6 Desta Drive, Suite 4400
Midland, Texas 79705
(432) 571-7536

Designated Person Accountable for Oil Spill Prevention at Facility

Sam Blevins
(505) 394-2581 ~ office
(505) 631-7420 ~ cell

Alternates

Eddy Fabela
(505) 394-2583 ~ office
(505) 631-7430 ~ cell

James Woodring
(505) 394-2581 ~ office
(505) 394-3218 ~ cell

Reportable Oil Spill Event

There have been no known spill events at this yard in the last three years.

Spill Control Equipment On Site

Absorbent

Fire Extinguishers and Blankets

Shovels, Rakes, and Squeegee

Two-Way Radios

Cellular Telephones

Pagers

Spill Control Equipment If Needed

Vacuum Trucks ~ 70-130 Barrel Capacity

Loaders ~ 3-5 Cubic Yard Capacity

Excavators

Dump Trucks ~ 12-16 Cubic Yard Capacity

Bins ~ 12-40 Cubic Yard Capacity

Motor Grader

Bull Dozer

Emergency Procedures

This contingency plan was developed to address the general procedures to be followed in the event of a spill. The procedures to be followed will be determined by the size of the spill and the requirements of the applicable regulatory agencies.

A. Procedures to be followed in case of a spill:

1. The first employee that notices a spill will evaluate the situation and undertake the following steps in the order deemed most important:
 - a. Shut off the source, if possible without endangering themselves.
 - b. Contain the spill if possible.
 - c. Notify the supervisor and describe the situation accurately. A list of Key's personnel and their telephone numbers are included in this report.
 - d. Continue operations as directed.
2. The supervisor will initiate action according to the report received from the operating employee. The supervisor will make a personal assessment of the problem and take whatever additional steps deemed to be necessary.
3. When the supervisor is assured that all necessary steps have been taken to reduce the danger to the public and/or damage to the property and that sufficient people have been directed toward stopping the source and containing the spill, all appropriate company personnel and governmental agencies will be notified.
4. Continue containment/clean up operations.

B. Containment:

1. Additional containment basins, dikes, or diversionary structure will be constructed.
2. If insufficient equipment and personnel are available at the site, assistance will be required from qualified contractors. A list of local spill containment contractors and equipment are included in this report.
3. Control of the spill can also be provided by the expeditious use of vacuum trucks and other removal methods.
4. Other clean up techniques will be used based on the requirements of the applicable federal, state, and local agencies.

Emergency Response Agencies

Eunice

Emergency Fire and Medical.....	911
Lea County Oil Conservation Division (OCD).....	(505) 393-6161
Lea County Environmental Department	(505) 397-9224
Eunice Fire Department	(505) 394-2112
Eunice Police Department	(505) 394-2112

State of New Mexico

New Mexico State Police	(505) 392-5588
New Mexico Environmental Department	(505) 827-2855
NMOCD	(505) 476-3440

Federal

National Response Center	(800) 424-8802
National Poison Control Center	(800) 942-5969
EPA Region 6 Emergency Response Center.....	(214) 665-6428
Chemtrec	(800) 424-9300

Local Spill Containment Contractors

SMA
612 E Murray Dr
Farmington, NM 87401
(505) 325-5667

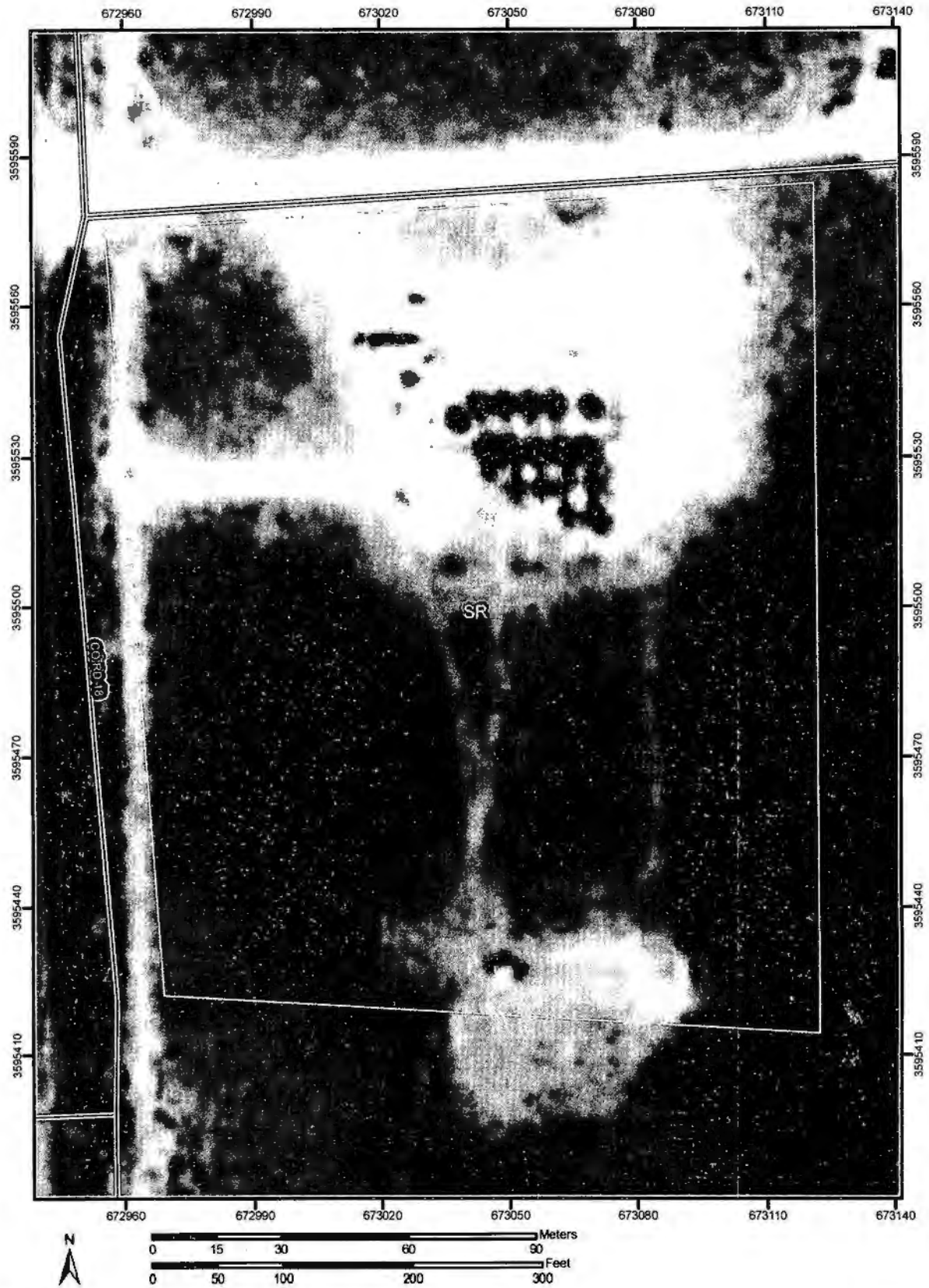
CRA
2135 S. Loop 250 West
Midland, Texas 79703
(432) 686-0086
Emergency Response: (866) 812-9565
CRA contact: Luke D. Markham

Appendix D: Web Soil Survey Map and Description



Souder, Miller & Associates
Civil/Environmental Scientists & Engineers

Soil Map—Lea County, New Mexico




Natural Resources
Conservation Service

Web Soil Survey 2.0
National Cooperative Soil Survey

8/28/2007
Page 1 of 3

MAP LEGEND






















Area of Interest (AOI)




 Area of Interest (AOI)

Soils




 Soil Map Units

Special Point Features

-  Blowout
-  Borrow Pit
-  Clay Spot
-  Closed Depression
-  Gravel Pit
-  Gravelly Spot
-  Landfill
-  Lava Flow
-  Marsh
-  Mine or Quarry
-  Miscellaneous Water
-  Perennial Water
-  Rock Outcrop
-  Saline Spot
-  Sandy Spot
-  Severely Eroded Spot
-  Sinkhole
-  Slide or Slip
-  Sodic Spot
-  Spoil Area
-  Stony Spot



-  Very Stony Spot
-  Wet Spot
-  Other

Special Line Features



-  Gully
-  Short Steep Slope
-  Other

Political Features

Municipalities

-  Cities
-  Urban Areas






Water Features

-  Oceans
-  Streams and Canals

Transportation

-  Rails

Roads

-  Interstate Highways
-  US Routes
-  State Highways
-  Local Roads
-  Other Roads

MAP INFORMATION

Original soil survey map sheets were prepared at publication scale. Viewing scale and printing scale, however, may vary from the original. Please rely on the bar scale on each map sheet for proper map measurements.

Source of Map: Natural Resources Conservation Service
Web Soil Survey URL: <http://websoilsurvey.nrcs.usda.gov>
Coordinate System: UTM Zone 13N

This product is generated from the USDA-NRCS certified data as of the version date(s) listed below.

Soil Survey Area: Lea County, New Mexico
Survey Area Data: Version 7, Jan 13, 2007

Date(s) aerial images were photographed: 11/1/1997

The orthophoto or other base map on which the soil lines were compiled and digitized probably differs from the background imagery displayed on these maps. As a result, some minor shifting of map unit boundaries may be evident.

Map Unit Legend

Lea County, New Mexico (NM025)			
Map Unit Symbol	Map Unit Name	Acres in AOI	Percent of AOI
SR	Simona-Upton association	7.4	100.0%
Totals for Area of Interest (AOI)		7.4	100.0%

Map Unit Description (Brief, Generated)

The map units delineated on the detailed soil maps in a soil survey represent the soils or miscellaneous areas in the survey area. The map unit descriptions in this report, along with the maps, can be used to determine the composition and properties of a unit.

A map unit delineation on a soil map represents an area dominated by one or more major kinds of soil or miscellaneous areas. A map unit is identified and named according to the taxonomic classification of the dominant soils. Within a taxonomic class there are precisely defined limits for the properties of the soils. On the landscape, however, the soils are natural phenomena, and they have the characteristic variability of all natural phenomena. Thus, the range of some observed properties may extend beyond the limits defined for a taxonomic class. Areas of soils of a single taxonomic class rarely, if ever, can be mapped without including areas of other taxonomic classes. Consequently, every map unit is made up of the soils or miscellaneous areas for which it is named and some minor components that belong to taxonomic classes other than those of the major soils.

The Map Unit Description (Brief, Generated) report displays a generated description of the major soils that occur in a map unit. Descriptions of non-soil (miscellaneous areas) and minor map unit components are not included. This description is generated from the underlying soil attribute data.

Additional information about the map units described in this report is available in other Soil Data Mart reports, which give properties of the soils and the limitations, capabilities, and potentials for many uses. Also, the narratives that accompany the Soil Data Mart reports define some of the properties included in the map unit descriptions.

Report—Map Unit Description (Brief, Generated)

Lea County, New Mexico

Map Unit: SR—Simona-Upton association

Component: Simona (50%)

The Simona component makes up 50 percent of the map unit. Slopes are 0 to 3 percent. This component is on ridges, tablelands. The parent material consists of calcareous eolian deposits derived from sedimentary rock. Depth to a root restrictive layer, petrocalcic, is 7 to 20 inches. The natural drainage class is well drained. Water movement in the most restrictive layer is high. Available water to a depth of 60 inches is very low. Shrink-swell potential is low. This soil is not flooded. It is not ponded. There is no zone of water saturation within a depth of 72 inches. Organic matter content in the surface horizon is about 1 percent. This component is in the R042XC002NM Shallow Sandy ecological site. Nonirrigated land capability classification is 7s. This soil does not meet hydric criteria. The calcium carbonate equivalent within 40 inches, typically, does not exceed 30 percent.

Component: Upton (35%)

The Upton component makes up 35 percent of the map unit. Slopes are 0 to 3 percent. This component is on ridges, tablelands. The parent material consists of calcareous eolian deposits derived from sedimentary rock. Depth to a root restrictive layer, petrocalcic, is 7 to 20 inches. The natural drainage class is well drained. Water movement in the most restrictive layer is moderately high. Available water to a depth of 60 inches is very low. Shrink-swell potential is low. This soil is not flooded. It is not ponded. There is no zone of water saturation within a depth of 72 inches. Organic matter content in the surface horizon is about 1 percent. This component is in the R042XC025NM Shallow ecological site. Nonirrigated land capability classification is 7s. Irrigated land capability classification is 6e. This soil does not meet hydric criteria. The calcium carbonate equivalent within 40 inches, typically, does not exceed 58 percent.

Data Source Information

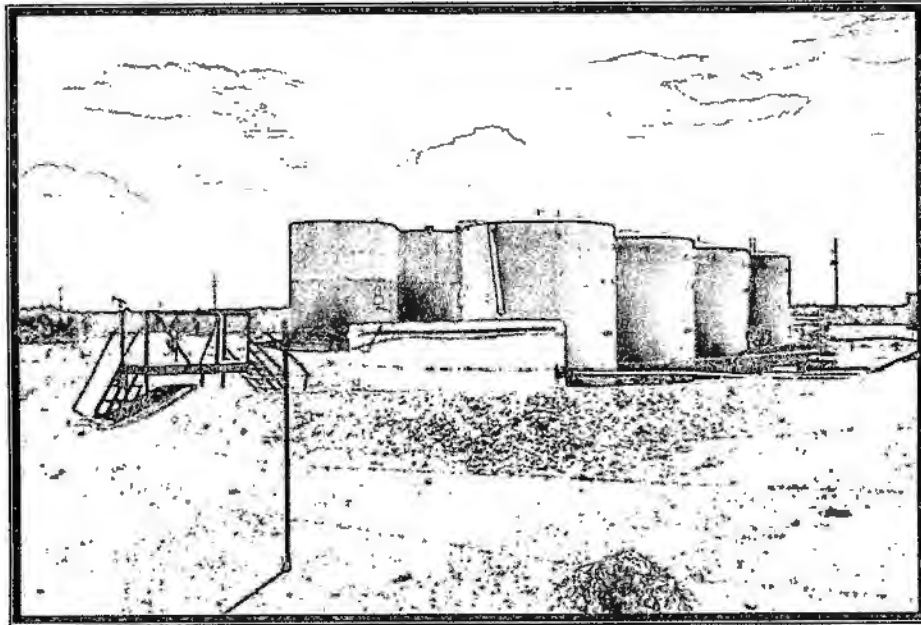
Soil Survey Area: Lea County, New Mexico

Survey Area Data: Version 7, Jan 13, 2007

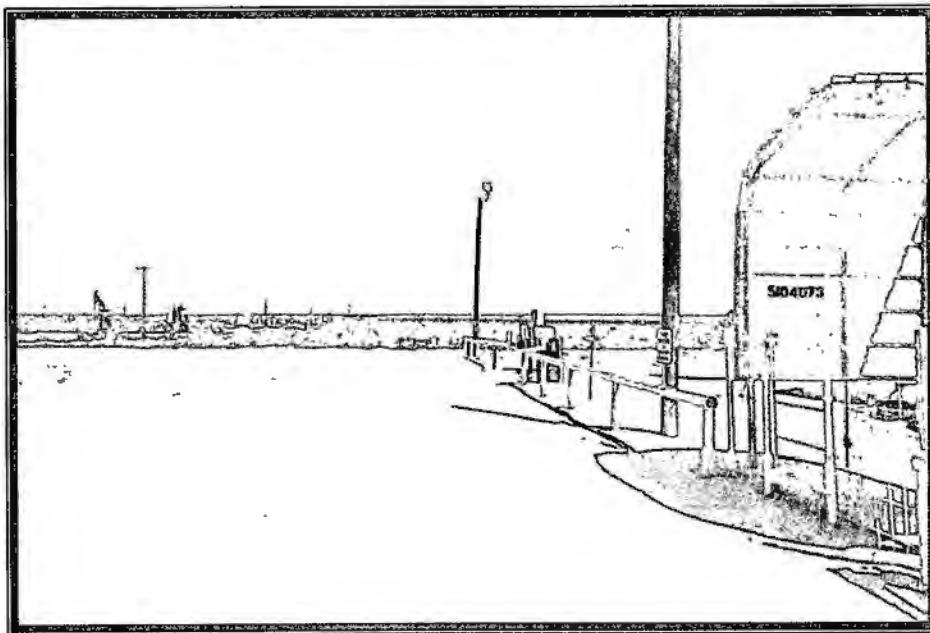
Appendix E: Photographs

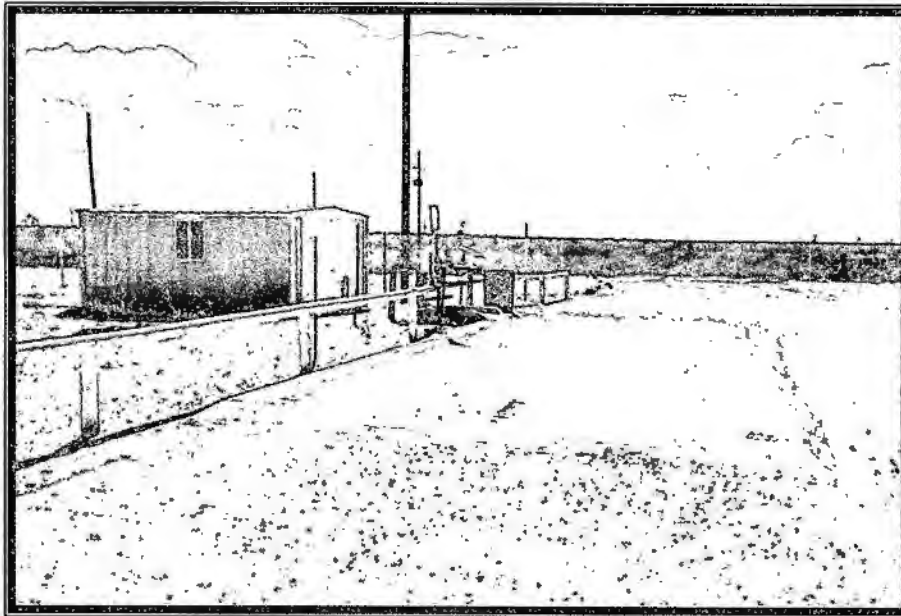


Souder, Miller & Associates
Civil/Environmental Scientists & Engineers

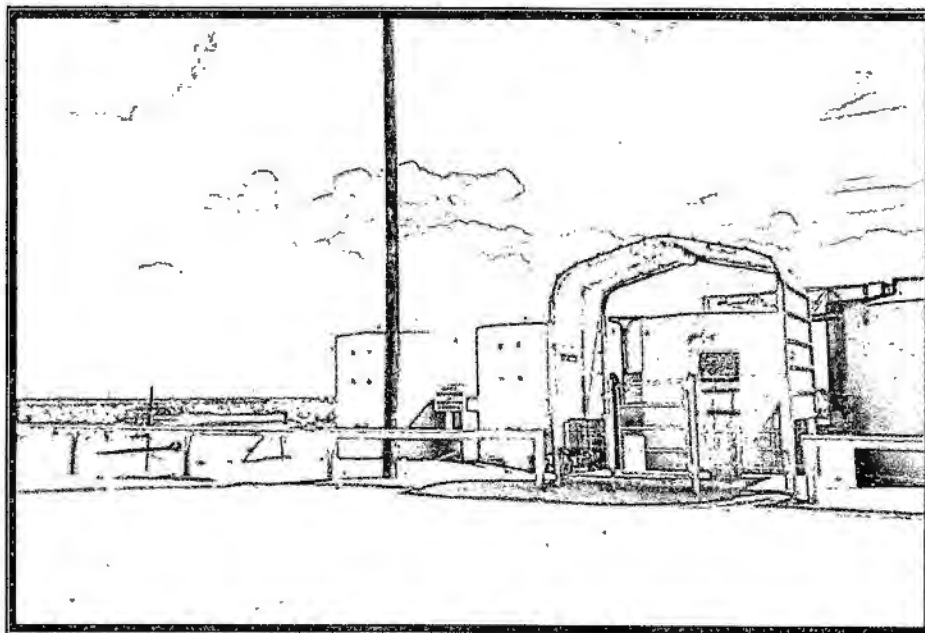


Above: Brine water, tank pad drain, and freshwater tanks on the property
Below: Concrete loading docks on the property





Above: Concrete loading pad and freshwater pump house on the property
Below: Card reader on the property



ATTACHMENT TO THE DISCHARGE PLAN BW-028 APPROVAL
Gold Star SWD Ltd. Co. Eunice Brine Station (BW-028)
DISCHARGE PLAN APPROVAL CONDITIONS
July 17, 2001

1. Payment of Discharge Plan Fees: The \$100.00 filing fee has been received by OCD. The \$1700.00 flat fee shall be submitted upon receipt of this approval. The required flat fee may be paid in a single payment due at the time of approval, or in equal annual installments over the duration of the plan, with the first payment due upon receipt of this approval.
2. Commitments: Gold Star SWD Ltd. Co. will abide by all commitments submitted in the discharge plan renewal application dated April 05, 2001 and these conditions for approval.
3. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out.
4. Maximum Injection Pressure: The maximum operating injection and/or test pressure at the well head will be such that the fracture pressure of the injection formation will not be exceeded. Please provide to OCD by January 31, 2002 (first annual report) the system fracture pressure calculated at the bottom casing shoe, fracture pressure gradient (psi/ft) for the system, and the maximum surface injection pressure that will not cause new fractures or propagate existing fractures.
5. Mechanical Integrity Testing: Gold Star SWD Ltd. Co. will conduct an annual open to formation pressure test by pressuring up the formation with fluids to one and one-half times the normal operating pressure or 300 psig whichever is greater for four hours. However, no operator may exceed surface injection or test pressures that may cause formation fracturing (see item 4 above) or system failures. Systems requiring test pressures less than 300 psig or methods that use testing media other than fluids, i.e. gas, must be approved by OCD prior to testing. Brine supply wells operating with isolation packers will have to pressure test both the cavern formation and casing/tubing annually.

At least once every five years and during well work-overs the cavern formation will be isolated from the casing/tubing annually and the casing pressure tested at 300 psig for 30 minutes. All pressure test must be witnessed by OCD.

6. Production/Injection Volumes/Annual Report: The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office in an annual report due on the thirty-first (31) day of January of each year.

7. Analysis of Injection Fluid and Brine: Provide an analysis of the injection fluid and brine with each annual report. Analysis will be for General Chemistry (Method 40 CFR 136.3) using EPA methods.
8. Drum Storage: All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums should be stored on their sides with the bungs in place and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets must also be stored on an impermeable pad with curbing.
9. Process Areas: All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.
10. Above Ground Tanks: All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new facilities or modifications to existing facilities must place the tank on an impermeable type pad within the berm.
11. Above Ground Saddle Tanks: Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.
12. Labeling: All tanks, drums, and other containers should be clearly labeled to identify their contents and other emergency information necessary if the tank were to rupture, spill, or ignite.
13. Below Grade Tanks/Sumps: All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must be tested to demonstrate their mechanical integrity no later than December 31, 2001 and every year from tested date, thereafter. Permittees may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks and/or sumps, or other OCD approved methods. The OCD will be notified at least 72 hours prior to all testing. The test results will be submitted to OCD in the annual report.
14. Underground Process/Wastewater Lines: All underground process/wastewater pipelines must be tested to demonstrate their mechanical integrity no later than December 31, 2001 and every 5 years from tested date, thereafter. Permittees may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD. The OCD will be notified at least 72 hours prior to

all testing. The test results will be submitted to OCD in the first annual report.

15. Class V Wells: No Class V wells that inject non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes will be approved for construction and/or operation unless it can be demonstrated that groundwater will not be impacted in the reasonably foreseeable future. Leach fields and other wastewater disposal systems at OCD regulated facilities which inject non-hazardous fluid into or above an underground source of drinking water are considered Class V injection wells under the EPA UIC program. Class V wells that inject domestic waste only must be permitted by the New Mexico Environment Department.
16. Well Work Over Operations: OCD approval will be obtained from the Director prior to performing remedial work, pressure test or any other Work over. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Hobbs District Office.
17. Housekeeping: All systems designed for spill collection/prevention, and leak detection will be inspected daily to ensure proper operation and to prevent overtopping or system failure. All spill collection and/or secondary containment devices will be emptied of fluids within 48 hours of discovery. A record of inspections will be retained on site for a period of five years.
18. Spill Reporting: All spills/releases shall be reported pursuant to OCD Rule 116. and WQCC 1203. to the OCD Hobbs District Office.
19. Waste Disposal: All wastes will be disposed of at an OCD approved facility. Only oilfield exempt wastes shall be disposed of down Class II injection wells. Non-exempt oilfield wastes that are non-hazardous may be disposed of at an OCD approved facility upon proper waste determination per 40 CFR Part 261. Any waste stream that is not listed in the discharge plan will be approved by OCD on a case-by-case basis.
20. Transfer of Discharge Plan: The OCD will be notified prior to any transfer of ownership, control, or possession of a facility with an approved discharge plan. A written commitment to comply with the terms and conditions of the previously approved discharge plan must be submitted by the purchaser and approved by the OCD prior to transfer.
21. Closure: The OCD will be notified when operations of the facility are discontinued for a period in excess of six months. Prior to closure of the facility a closure plan will be submitted for approval by the Director. Closure and waste disposal will be in accordance with the statutes, rules and regulations in effect at the time of closure.
22. OCD Inspections: Additional requirements may be placed on the facility based upon results from OCD inspections.

23. Storm Water Plan: Gold Star SWD Ltd. Co. will submit a storm water run-off plan for OCD approval by December 31, 2001.
24. Capacity and Cavity Configuration: A test or method will be conducted to determine the size and configuration of the mined cavity prior to discharge plan renewal (July 18, 2006). The method or testing will be approved by OCD.
25. Certification: **Gold Star SWD Ltd. Co.** by the officer whose signature appears below, accepts this permit and agrees to comply with all terms and conditions contained herein. **Gold Star SWD Ltd. Co.** further acknowledges that these conditions and requirements of this permit may be changed administratively by the Division for good cause shown as necessary to protect fresh water, human health and the environment.

Conditions accepted by: **Gold Star SWD Ltd. Co.**

Royce Crowell
Company Representative- print name

Royce Crowell Date 8-16-01
Company Representative- Sign

Title Mgr.



NEW MEXICO ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT

GARY E. JOHNSON
Governor
Jennifer A. Sallsbury
Cabinet Secretary

July 17, 2001

Lori Wrotenbery
Director
Oil Conservation Division

CERTIFIED MAIL
RETURN RECEIPT NO. 5357 7683

Royce Crowell
Gold Star SWD Ltd. Co.
P.O. Box 1480
Eunice, New Mexico, 88231

Re: Discharge Plan Renewal
Eunice Brine Station BW-028
Lea County, New Mexico

Dear Mr. Crowell:

The groundwater discharge plan renewal for the Eunice Brine Station Well BW-028 operated by Gold Star SWD Ltd. Co. located in NW/4 NW/4 of Section 15, Township 21 South, Range 37 East, NMPM, Lea County, New Mexico is **hereby approved** under the conditions contained in the enclosed attachment. Enclosed are two copies of the conditions of approval. **Please sign and return one copy to the New Mexico Oil Conservation Division (OCD) Santa Fe Office within 30 working days of receipt of this letter.**

The original discharge plan was approved on July 19, 1996 by the OCD with an expiration date of July 18, 2001. The discharge plan renewal application dated April 05, 2001 including attachments, submitted pursuant to Section 5101.B.3. of the New Mexico Water Quality Control Commission (WQCC) Regulations also includes all earlier applications and all conditions later placed on those approvals. The discharge plan renewal application was submitted pursuant to Section 5101.B.3. of the New Mexico Water Quality Control Commission (WQCC) Regulations.

The discharge plan is renewed pursuant to Section 5101.A. and 3109.C. Please note Section 3109.G., which provides for possible future amendment of the plan. Please be advised that approval of this plan does not relieve Gold Star SWD Ltd. Co. of liability should operations result in pollution of surface or ground waters, or the environment.

Please be advised that all exposed pits, including lined pits and open top tanks (exceeding 16 feet in diameter) shall be screened, netted, or otherwise rendered nonhazardous to wildlife including migratory birds.

Please note that Section 3104. of the regulations requires that "when a plan has been approved, discharges must be consistent with the terms and conditions of the plan." Pursuant to Section 3107.C., Gold Star SWD Ltd. Co. is required to notify the Director of any facility expansion,

Royce Crowell

July 17, 2001

Page 2

production increase, or process modification that would result in any change in the discharge of water quality or volume.

Pursuant to Section 3109.H.4., this approval is for a period of five years. **This approval will expire July 18, 2006** and an application for renewal should be submitted in ample time before that date. Pursuant to Section 5101.F. of the regulations, if a discharger submits a discharge plan renewal application at least 120 days before the discharge plan expires and is in compliance with the approved plan, then the existing discharge plan will not expire until the application for renewal has been approved or disapproved.

The discharge plan application for the Gold Star SWD Ltd. Co. Eunice Brine Station is subject to the WQCC Regulation 3114. Every billable facility submitting a discharge plan will be assessed a fee equal to the filing fee of \$100.00 plus a flat fee of \$1700.00 for brine stations. The OCD has not received the \$1700.00 flat fee. The flat fee may be paid in a single payment due on the date of the discharge plan approval or in five equal installments over the expected duration of the discharge plan. Installment payments shall be remitted yearly, with the first installment due on the date of the discharge plan approval and subsequent installments due on this date of each calendar year.

**Please make all checks payable to: Water Quality Management Fund
C/o: Oil Conservation Division
1220 South Saint Francis Drive
Santa Fe, New Mexico 87505.**

If you have any questions, please contact Wayne Price of my staff at (505-476-3487). On behalf of the staff of the OCD, I wish to thank you and your staff for your cooperation during this discharge plan review.

Sincerely,



Roger C. Anderson
Environmental Bureau Chief
RCA/lwp

Attachment-1

xc: OCD Hobbs Office

ATTACHMENT TO THE DISCHARGE PLAN BW-028 APPROVAL
Gold Star SWD Ltd. Co. Eunice Brine Station (BW-028)
DISCHARGE PLAN APPROVAL CONDITIONS
July 17, 2001

1. Payment of Discharge Plan Fees: The \$100.00 filing fee has been received by OCD. The \$1700.00 flat fee shall be submitted upon receipt of this approval. The required flat fee may be paid in a single payment due at the time of approval, or in equal annual installments over the duration of the plan, with the first payment due upon receipt of this approval.
2. Commitments: Gold Star SWD Ltd. Co. will abide by all commitments submitted in the discharge plan renewal application dated April 05, 2001 and these conditions for approval.
3. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out.
4. Maximum Injection Pressure: The maximum operating injection and/or test pressure at the well head will be such that the fracture pressure of the injection formation will not be exceeded. Please provide to OCD by January 31, 2002 (first annual report) the system fracture pressure calculated at the bottom casing shoe, fracture pressure gradient (psi/ft) for the system, and the maximum surface injection pressure that will not cause new fractures or propagate existing fractures.
5. Mechanical Integrity Testing: Gold Star SWD Ltd. Co. will conduct an annual open to formation pressure test by pressuring up the formation with fluids to one and one-half times the normal operating pressure or 300 psig whichever is greater for four hours. However, no operator may exceed surface injection or test pressures that may cause formation fracturing (see item 4 above) or system failures. Systems requiring test pressures less than 300 psig or methods that use testing media other than fluids, i.e. gas, must be approved by OCD prior to testing. Brine supply wells operating with isolation packers will have to pressure test both the cavern formation and casing/tubing annually.

At least once every five years and during well work-overs the cavern formation will be isolated from the casing/tubing annulus and the casing pressure tested at 300 psig for 30 minutes. All pressure test must be witnessed by OCD.

6. Production/Injection Volumes/Annual Report: The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office in an annual report due on the thirty-first (31) day of January of each year.

7. Analysis of Injection Fluid and Brine: Provide an analysis of the injection fluid and brine with each annual report. Analysis will be for General Chemistry (Method 40 CFR 136.3) using EPA methods.
8. Drum Storage: All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums should be stored on their sides with the bungs in place and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets must also be stored on an impermeable pad with curbing.
9. Process Areas: All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.
10. Above Ground Tanks: All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new facilities or modifications to existing facilities must place the tank on an impermeable type pad within the berm.
11. Above Ground Saddle Tanks: Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.
12. Labeling: All tanks, drums, and other containers should be clearly labeled to identify their contents and other emergency information necessary if the tank were to rupture, spill, or ignite.
13. Below Grade Tanks/Sumps: All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must be tested to demonstrate their mechanical integrity no later than December 31, 2001 and every year from tested date, thereafter. Permittees may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks and/or sumps, or other OCD approved methods. The OCD will be notified at least 72 hours prior to all testing. The test results will be submitted to OCD in the annual report.
14. Underground Process/Wastewater Lines: All underground process/wastewater pipelines must be tested to demonstrate their mechanical integrity no later than December 31, 2001 and every 5 years, from tested date, thereafter. Permittees may propose various methods for testing such as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD. The OCD will be notified at least 72 hours prior to

all testing. The test results will be submitted to OCD in the first annual report.

15. Class V Wells: No Class V wells that inject non-hazardous industrial wastes or a mixture of industrial wastes and domestic wastes will be approved for construction and/or operation unless it can be demonstrated that groundwater will not be impacted in the reasonably foreseeable future. Leach fields and other wastewater disposal systems at OCD regulated facilities which inject non-hazardous fluid into or above an underground source of drinking water are considered Class V injection wells under the EPA UIC program. Class V wells that inject domestic waste only must be permitted by the New Mexico Environment Department.
16. Well Work Over Operations: OCD approval will be obtained from the Director prior to performing remedial work, pressure test or any other Work over. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Hobbs District Office.
17. Housekeeping: All systems designed for spill collection/prevention, and leak detection will be inspected daily to ensure proper operation and to prevent overtopping or system failure. All spill collection and/or secondary containment devices will be emptied of fluids within 48 hours of discovery. A record of inspections will be retained on site for a period of five years.
18. Spill Reporting: All spills/releases shall be reported pursuant to OCD Rule 116. and WQCC 1203. to the OCD Hobbs District Office.
19. Waste Disposal: All wastes will be disposed of at an OCD approved facility. Only oilfield exempt wastes shall be disposed of down Class II injection wells. Non-exempt oilfield wastes that are non-hazardous may be disposed of at an OCD approved facility upon proper waste determination per 40 CFR Part 261. Any waste stream that is not listed in the discharge plan will be approved by OCD on a case-by-case basis.
20. Transfer of Discharge Plan: The OCD will be notified prior to any transfer of ownership, control, or possession of a facility with an approved discharge plan. A written commitment to comply with the terms and conditions of the previously approved discharge plan must be submitted by the purchaser and approved by the OCD prior to transfer.
21. Closure: The OCD will be notified when operations of the facility are discontinued for a period in excess of six months. Prior to closure of the facility a closure plan will be submitted for approval by the Director. Closure and waste disposal will be in accordance with the statutes, rules and regulations in effect at the time of closure.
22. OCD Inspections: Additional requirements may be placed on the facility based upon results from OCD inspections.

23. Storm Water Plan: Gold Star SWD Ltd. Co. will submit a storm water run-off plan for OCD approval by December 31, 2001.
24. Capacity and Cavity Configuration: A test or method will be conducted to determine the size and configuration of the mined cavity prior to discharge plan renewal (July 18, 2006). The method or testing will be approved by OCD.
25. Certification: **Gold Star SWD Ltd. Co.** by the officer whose signature appears below, accepts this permit and agrees to comply with all terms and conditions contained herein. **Gold Star SWD Ltd. Co.** further acknowledges that these conditions and requirements of this permit may be changed administratively by the Division for good cause shown as necessary to protect fresh water, human health and the environment.

Conditions accepted by: **Gold Star SWD Ltd. Co.**

Company Representative- print name

Date _____
Company Representative- Sign

Title _____

Mr. Royce Crowell
July 19, 1996
Page 3

ATTACHMENT TO THE DISCHARGE PLAN BW-028 APPROVAL
GOLD STAR SWD LTD. CO.
EUNICE BRINE STATION
DISCHARGE PLAN REQUIREMENTS

1. Payment of Discharge Plan Fees: The \$50 filing fee is due upon receipt of this approval. The \$1,380 flat fee shall be submitted upon receipt of this approval. The required flat fee may be paid in a single payment due at the time of approval, or in equal annual installments over the duration of the plan, with the first payment due upon receipt of this approval.
2. Gold Star Commitments: Gold Star will abide by all commitments submitted in the discharge plan application dated May 7, 1996.
3. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out.
4. Maximum Injection Pressure: The maximum operating injection pressure at the well head will be such that the fracture pressure of the injection formation will not be exceeded. Gold Star shall supply and obtain approval for any changes to the approval for the maximum and average injection pressures and injection volumes.
5. Mechanical Integrity Testing: The OCD requires an annual open hole pressure test equal to one and one-half of the normal operating pressure for four hours with ten percent bleed-off allowed. At least once every five years the OCD requires the above mentioned open hole test with zero bleed-off allowed. If zero bleed-off cannot be achieved, the casing will be isolated from the formation and tested to 300 psi for 30 minutes. Prior to commencement of operations and during well workovers, the OCD requires the casing to be isolated from the formation and tested to 300 psi for 30 minutes. The OCD will be notified at least 72 hours prior to all testing so that an OCD representative may witness the test.
6. Capacity and Cavity Configuration: A test will be conducted to determine the size and configuration of the mined cavity prior to discharge plan renewal (July 18, 2001). The method and time of testing will be approved by the OCD prior to performing the test.

Mr. Royce Crowell
July 19, 1996
Page 4

7. Production/Injection Volumes: The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office quarterly.
8. Analysis of Injection Fluid and Brine: Provide an analysis of the injection fluid and brine with the first quarterly report. Analysis will be for concentrations of Total Dissolved Solids, Sodium, Calcium, Potassium, Magnesium, Bromide, Carbonate/Bicarbonate, Chloride and Sulfate. Include location and method of sampling.
9. Drum Storage: All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums should be stored on their sides with the bungs in place and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets must also be stored on an impermeable pad with curbing.
10. Process Areas: All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.
11. Above Ground Tanks: All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new facilities or modifications to existing facilities must place the tank on an impermeable type pad within the berm.
12. Above Ground Saddle Tanks: Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.
13. Labeling: All tanks, drums, and other containers should be clearly labeled to identify their contents and other emergency information necessary if the tank were to rupture, spill, or ignite.
14. Below Grade Tanks/Sumps: All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must demonstrate integrity on an annual basis. Integrity tests include pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks /or sumps.
15. Underground Process/Wastewater Lines: All underground process/wastewater, and brine transfer pipelines must be tested to demonstrate their mechanical integrity at present and then every 5 years there after. Permittees may propose various methods for testing such

Mr. Royce Crowell
July 19, 1996
Page 5

as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD.

16. Well Workover Operations: OCD approval will be obtained from the Director prior to performing remedial work or any other workover. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Hobbs District Office.
17. Housekeeping: All systems designed for spill collection/prevention, and leak detection will be inspected daily to ensure proper operation and to prevent overtopping or system failure.
18. Spill Reporting: All spills/releases shall be reported pursuant to OCD Rule 116. and WQCC 1203. to the OCD Hobbs District Office.
19. Transfer of Discharge Plan: The OCD will be notified prior to any transfer of ownership, control, or possession of a facility with an approved discharge plan. A written commitment to comply with the terms and conditions of the previously approved discharge plan must be submitted by the purchaser and approved by the OCD prior to transfer.
20. Closure: The OCD will be notified when operations of the facility are discontinued for a period in excess of six months. Prior to closure of the facility a closure plan will be submitted for approval by the Director. Closure and waste disposal will be in accordance with the statutes, rules and regulations in effect at the time of closure.
21. OCD Inspections: Additional requirements may be placed on the facility based upon results from OCD inspections.

22. Conditions accepted by:

Royce Crowell
Company Representative

7-25-96
Date

Managing - member
Title



STATE OF NEW MEXICO
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION
2040 S. PACHECO
SANTA FE, NEW MEXICO 87505
(505) 827-7131

July 19, 1996

CERTIFIED MAIL
RETURN RECEIPT NO. Z-765-962-969

Mr. Royce Crowell
Gold Star SWD Ltd. Co.
801 Main
P.O. Box 1480
Eunice, New Mexico 88231

RE: Discharge Plan BW-028
Gold Star SWD Ltd. Co.
Eunice Brine Station
Lea County, New Mexico

Dear Mr. Crowell:

The groundwater discharge plan application, BW-028, for the Gold Star SWD Ltd. Co. (Gold Star) Eunice Brine Station located in NW/4 NW/4 of Section 15, Township 21 South, Range 37 East, NMPM, Lea County, New Mexico, is hereby approved under the conditions contained in the enclosed attachment. The application consists of the original discharge plan application dated May 7, 1996. Enclosed are two copies of the conditions of approval. Please sign and return one copy to the New Mexico Oil Conservation Division (OCD) Santa Fe Office within five working days of receipt of this letter.

The discharge plan application was submitted pursuant to Section 5101.B.3. of the New Mexico Water Quality Control Commission (WQCC) Regulations. It is approved pursuant to Section 5101.A. and 3109.C. Please note Section 3109.F., which provides for possible future amendment of the plan. Please be advised that approval of this plan does not relieve Gold Star of liability should operations result in pollution of surface or ground waters, or the environment.

Please be advised that all exposed pits, including lined pits and open top tanks (exceeding 16 feet in diameter) shall be screened, netted, or otherwise rendered nonhazardous to wildlife including migratory birds.

Please note that Section 3104. of the regulations requires that "when a plan has been approved,

Mr. Royce Crowell
July 19, 1996
Page 2

discharges must be consistent with the terms and conditions of the plan." Pursuant to Section 3107.C., Gold Star is required to notify the Director of any facility expansion, production increase, or process modification that would result in any change in the discharge of water quality or volume.

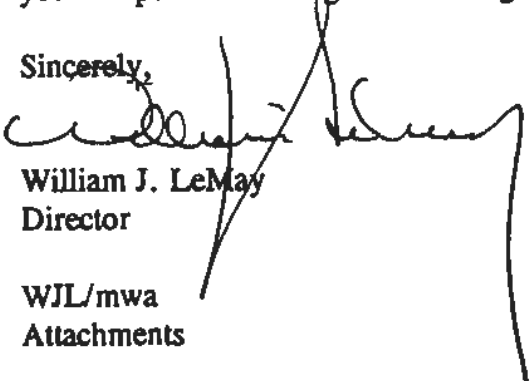
Pursuant to Section 3109.G.4., this approval is for a period of five years. This approval will expire July 18, 2001, and an application for renewal should be submitted in ample time before that date. Note that under Section 5101.G. of the regulations, if a discharger submits a discharge plan renewal application at least 180 days before the discharge plan expires and is in compliance with the approved plan, then the existing discharge plan will not expire until the application for renewal has been approved or disapproved. It should be noted that all discharge plan facilities will be required to submit plans for, or the results of, an underground drainage testing program as a requirement for discharge plan renewal.

The discharge plan application for the Gold Star Eunice Brine Station is subject to the WQCC Regulation 3114. Every billable facility submitting a discharge plan will be assessed a fee equal to the filing fee of \$50 plus a flat fee of \$1,380 for brine stations. The OCD has not received the \$50 filing fee or the \$1,380 flat fee. The \$50 dollar filing fee is due upon receipt of this approval. The flat fee of \$1,380 may be paid in a single payment due on the date of the discharge plan approval or in five equal installments over the expected duration of the discharge plan. Installment payments shall be remitted yearly, with the first installment due on the date of the discharge plan approval and subsequent installments due on this date of each calendar year.

Please make all checks payable to: NMED-Water Quality Management and addressed to the OCD Santa Fe Office.

On behalf of the staff of the Oil Conservation Division, I wish to thank you and your staff for your cooperation during this discharge plan review.

Sincerely,



William J. LeMay
Director

WJL/mwa
Attachments

xc: OCD Hobbs Office

ATTACHMENT TO THE DISCHARGE PLAN BW-028 APPROVAL
GOLD STAR SWD LTD. CO.
EUNICE BRINE STATION
DISCHARGE PLAN REQUIREMENTS

1. Payment of Discharge Plan Fees: The \$50 filing fee is due upon receipt of this approval. The \$1,380 flat fee shall be submitted upon receipt of this approval. The required flat fee may be paid in a single payment due at the time of approval, or in equal annual installments over the duration of the plan, with the first payment due upon receipt of this approval.
2. Gold Star Commitments: Gold Star will abide by all commitments submitted in the discharge plan application dated May 7, 1996.
3. Production Method: Fresh water will be injected down the casing and brine shall be recovered up the tubing. Reverse flow will be allowed only once a month for up to 24 hours for clean out.
4. Maximum Injection Pressure: The maximum operating injection pressure at the well head will be such that the fracture pressure of the injection formation will not be exceeded. Gold Star shall supply and obtain approval for any changes to the approval for the maximum and average injection pressures and injection volumes.
5. Mechanical Integrity Testing: The OCD requires an annual open hole pressure test equal to one and one-half of the normal operating pressure for four hours with ten percent bleed-off allowed. At least once every five years the OCD requires the above mentioned open hole test with zero bleed-off allowed. If zero bleed-off cannot be achieved, the casing will be isolated from the formation and tested to 300 psi for 30 minutes. Prior to commencement of operations and during well workovers, the OCD requires the casing to be isolated from the formation and tested to 300 psi for 30 minutes. The OCD will be notified at least 72 hours prior to all testing so that an OCD representative may witness the test.
6. Capacity and Cavity Configuration: A test will be conducted to determine the size and configuration of the mined cavity prior to discharge plan renewal (July 18, 2001). The method and time of testing will be approved by the OCD prior to performing the test.

Mr. Royce Crowell

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7. Production/Injection Volumes: The volumes of fluids injected (fresh water) and produced (brine) will be recorded monthly and submitted to the OCD Santa Fe Office quarterly.
8. Analysis of Injection Fluid and Brine: Provide an analysis of the injection fluid and brine with the first quarterly report. Analysis will be for concentrations of Total Dissolved Solids, Sodium, Calcium, Potassium, Magnesium, Bromide, Carbonate/Bicarbonate, Chloride and Sulfate. Include location and method of sampling.
9. Drum Storage: All drums containing materials other than fresh water must be stored on an impermeable pad with curbing. All empty drums should be stored on their sides with the bungs in place and lined up on a horizontal plane. Chemicals in other containers such as sacks or buckets must also be stored on an impermeable pad with curbing.
10. Process Areas: All process and maintenance areas which show evidence that leaks and spills are reaching the ground surface must be either paved and curbed or have some type of spill collection device incorporated into the design.
11. Above Ground Tanks: All above ground tanks which contain fluids other than fresh water must be bermed to contain a volume of one-third more than the total volume of the largest tank or of all interconnected tanks. All new facilities or modifications to existing facilities must place the tank on an impermeable type pad within the berm.
12. Above Ground Saddle Tanks: Above ground saddle tanks must have impermeable pad and curb type containment unless they contain fresh water or fluids that are gases at atmospheric temperature and pressure.
13. Labeling: All tanks, drums, and other containers should be clearly labeled to identify their contents and other emergency information necessary if the tank were to rupture, spill, or ignite.
14. Below Grade Tanks/Sumps: All below grade tanks, sumps, and pits must be approved by the OCD prior to installation or upon modification and must incorporate secondary containment and leak-detection into the design. All pre-existing sumps and below-grade tanks must demonstrate integrity on an annual basis. Integrity tests include pressure testing to 3 pounds per square inch above normal operating pressure and/or visual inspection of cleaned out tanks /or sumps.
15. Underground Process/Wastewater Lines: All underground process/wastewater, and brine transfer pipelines must be tested to demonstrate their mechanical integrity at present and then every 5 years there after. Permittees may propose various methods for testing such

Mr. Royce Crowell
July 19, 1996
Page 5

as pressure testing to 3 pounds per square inch above normal operating pressure or other means acceptable to the OCD.


16. Well Workover Operations: OCD approval will be obtained from the Director prior to performing remedial work or any other workover. Approval will be requested on OCD Form C-103 "Sundry Notices and Reports on Wells" (OCD Rule 1103.A.) with appropriate copies sent to the OCD Hobbs District Office.
17. Housekeeping: All systems designed for spill collection/prevention, and leak detection will be inspected daily to ensure proper operation and to prevent overtopping or system failure.
18. Spill Reporting: All spills/releases shall be reported pursuant to OCD Rule 116. and WQCC 1203. to the OCD Hobbs District Office.
19. Transfer of Discharge Plan: The OCD will be notified prior to any transfer of ownership, control, or possession of a facility with an approved discharge plan. A written commitment to comply with the terms and conditions of the previously approved discharge plan must be submitted by the purchaser and approved by the OCD prior to transfer.
20. Closure: The OCD will be notified when operations of the facility are discontinued for a period in excess of six months. Prior to closure of the facility a closure plan will be submitted for approval by the Director. Closure and waste disposal will be in accordance with the statutes, rules and regulations in effect at the time of closure.
21. OCD Inspections: Additional requirements may be placed on the facility based upon results from OCD inspections.
22. Conditions accepted by:

Company Representative

Date

PS Form 3800, March 1993

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P.O., State and Zip Code	
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BW - 28

**GENERAL
CORRESPONDENCE**

YEAR(S):

2006 → 1996

Price, Wayne, EMNRD

From: Price, Wayne, EMNRD
Sent: Tuesday, May 23, 2006 8:46 AM
To: Dan Gibson (dgibson@keyenergy.com.)
Cc: Sheeley, Paul, EMNRD; Johnson, Larry, EMNRD
Subject: Key State S Brine station BW-28

Dear Mr. Gibson:

OCD is in receipt of the Closure Compliance Report dated May 10, 2006. OCD hereby approves of the report and does not require any further action at this time.

Please be advised that NMOCD approval of this plan does not relieve the owner/operator of Responsibility should their operations fail to adequately investigate and remediate contamination that pose a threat to ground water, surface water, human health or the environment. In addition, NMOCD approval does not relieve the owner/operator of responsibility for compliance with any other federal, state, or local laws and/or regulations.

Wayne Price
Oil Conservation Div.
1220 S. Saint Francis
Santa Fe New Mexico 87505

phone: 505-476-3490
fax: 505-476-3462

5/23/2006



Key Energy Services, Inc.
6 Desta Drive
Suite 4400
Midland, TX 79705

Tel: 432.620.0300
Fax: 432.571.7532
www.keyenergy.com

2006 MAY 15 PM 1 17

May 11, 2006

Mr. Wayne Price
New Mexico Oil Conservation District
1220 South St. Francis Drive
Santa Fe, New Mexico 87505

Re: State S Brine Station

Dear Wayne:

Enclosed for your review you will find the Closure Compliance Report for the State S Brine Station.

Please let me know if you have any questions or comments.

Sincerely,

Daniel K. Gibson, P.G.
Corporate Environmental Manager

Enclosure

cc: Mr. Paul Sheeley
New Mexico Oil Conservation District
1625 N. French Drive
Hobbs, New Mexico 88240

Storm Water Pollution Prevention Plan

Key Energy Services, Inc.
Brine & Water Station
2.5 Miles North of Eunice on Loop 18
Lea County, New Mexico

December 20, 2001

PREPARED FOR

Key Energy Services, Inc.



VISION

Storm Water Pollution Prevention Plan

Key Energy Services, Inc.
Brine & Water Station
2.5 miles North of Eunice on Loop 18
Lea County, New Mexico



VISION
December 20, 2001

PREPARED FOR

Key Energy Services, Inc.

VISION TECHNOLOGY, INC.

**Storm Water Pollution
Prevention Plan**

Key Energy Services, Inc.
Brine & Water Station
2.5 miles North of Eunice on
Loop 18
Eunice, New Mexico

Kevin Parish
VP Operation

Prepared for:
Key Energy Services, Inc.

Prepared by:
VISION Technology, Inc.
P.O. Box 5897
Hobbs, New Mexico 88240
Tel 505 391 0229
Fax 505 391 0445

Our Ref.:
KEYEB&WSWPPP001

Date:
December 20, 2001

This document is intended only for the use of the individual or entity for which it was prepared and may contain information that is privileged, confidential, and exempt from disclosure under applicable law. Any dissemination, distribution, or copying of this document is strictly prohibited.

PLAN CERTIFICATION

Key Energy Services, Inc.

December 21, 2001

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Sam Blevins

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- 2 Material Inventory
- 3 List of Significant Spills and Leaks
- 4 Pollutant Source Identification, BMP Identification and Implementation

Figures

- 1 Topographic Map
- 2 Site Map

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- A SWPPP Checklists
- B Annual Compliance Inspection Report and Certification
- C Monitoring Requirements
- D SWPPP Records

**Storm Water Pollution
Prevention Plan**

VISION TECHNOLOGY, INC.

Facility Information

Name of Facility and Location

Key Energy Services, Inc.
Brine & Water Station
2.5 miles north of Eunice on north loop 18 (county road 207)
Lea County, New Mexico
Telephone: (505) 394-2581

HS&E Manager

Bill Sonnomaker

VISION TECHNOLOGY, INC.

1.0 Introduction

1.1 Goals of the Storm Water Pollution Prevention Plan

On November 16, 1990, the U.S. Environmental Protection Agency (USEPA) published regulations to control storm water discharges under the National Pollution Discharge Elimination System (NPDES). Under these regulations, industrial facilities are to be issued a storm water discharge permit with requirements specifically tailored towards control of storm water contamination. The storm water regulations presented three permit application options for storm water discharges associated with industrial activity. The first was to submit an individual application; the second option was to participate in a group application; and the third option was to file a Notice of Intent (NOI) to be covered in accordance with the requirements of a multi-sector general permit (MSGP). Key Energy Services, Inc. (Key Energy) located in Eunice, New Mexico, elected to submit a NOI to be covered under the MSGP.

Industrial facilities that discharge under authority of a MSGP are required to develop and implement a Storm Water Pollution Prevention Plan (SWPPP). The pollution prevention plan approach, developed by the USEPA, gives facilities flexibility to establish a site-specific storm water management program to meet Best Available Technology/Best Control Technology (BAT/BCT) standards required by the Clean Water Act (CWA) instead of strictly relying on the imposition of numerical discharge limitations.

The pollution prevention approach adopted by USEPA focuses on two major objectives:

- To identify sources of pollution potentially affecting the quality of storm water discharges associated with industrial activity from the facility.
- To describe and ensure implementation of practices to minimize and control pollutants in storm water discharges associated with industrial activity from the facility.

The process of developing a SWPPP involves the following steps:

- Formation of a team of qualified personnel who will be responsible for preparing the plan and assisting the facility manager in its implementation.
- Assessment of appropriate management practices and controls.

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- Implementation of selected management practices and controls.
- Periodic evaluation of the ability of the plan to prevent storm water pollution and to comply with the terms of the NPDES MSGP.

In developing a SWPPP, the USEPA requires implementation of Best Management Practices (BMPs) to eliminate, minimize, and control potential sources of storm water pollution. BMPs may take the form of a process, activity, or physical structure. They are defined as structural devices or nonstructural practices that are designed to prevent pollutants from entering into storm water flows, to direct the flow of storm water, or to treat polluted storm water flows. Some BMPs are simple and can be put in place immediately, while others are more complicated and require extensive planning or space. The USEPA classifies BMPs into two categories:

- Baseline BMPs
- Advanced BMPs

The baseline BMPs are inexpensive, easily implemented controls to prevent storm water pollution. They include general housekeeping, preventive maintenance, spill prevention and control, inspections, employee training, sediment and erosion control, and management of runoff. An advanced BMP would require structural controls.

The advanced BMP category is further subdivided into activity-specific and site specific BMPs. Activity-Specific BMPs relate to practices associated with minimizing pollutants generated from certain activities such as fueling, vehicle washing and painting. An example of activity-specific BMPs would be overhead cover, spill kits and overfill prevention equipment for fueling operations. An example of a site-specific BMP is grading an area to direct storm water away from industrial activities. At a minimum, facilities are expected to implement the entire baseline BMPs. Additionally, in developing the SWPPP, each facility must consider advanced BMPs, evaluate them for their potential effectiveness, and implement the appropriate ones.

This SWPPP was prepared in accordance with the USEPA's guidance document entitled *Storm Water Management For Industrial Activities Developing Pollution Prevention Plans and Best Management Practices*, Office of Water, EPA 832-R-92-006, September 1992.

Storm Water Pollution Prevention Plan

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1.2 Compatibility With Other Plans

As part of the SWPPP, inspections and routine maintenance procedures will be carried out in an effort to prevent spills/releases of materials at this facility. This plan should be compatible with other plans written for the site so as to prevent any conflicting statements, procedures, and/or practices during implementation of this and other plans. The Key Energy Brine & Water Station has a SPCC Plan, HAZCOM Program, and a Material Safety Data Sheet (MSDS) training program.

2.0 Storm Water Pollution Prevention Team

The Storm Water Pollution Prevention Team is responsible for development and implementation of the SWPPP. The team members are listed with titles, phone numbers, and responsibilities as shown on Worksheet #1 (below).

STORM WATER POLLUTION PREVENTION TEAM		WORKSHEET #1
MEMBER ROSTER		Facility Name: Brine & Water Station
		Corporation: Key Energy Services, Inc.
		Completed By: Kevin Parish
		Title: VP Operations VISION TECHNOLOGY, INC.
		Date of Last Revision: December 20, 2001
Leader: Sam Blevins		Title: Yard Manager Office Phone: (505) 394-2581
Responsibilities: <ul style="list-style-type: none"> • <u>Implement Plan;</u> • <u>Keep Plan updated and review at least annually.</u> 		
Members:		
(1) Royce Crowell		Title: Compliance Specialist Phone: (505) 393-9171
Responsibilities: <ul style="list-style-type: none"> • <u>Responsible for training of facility personnel</u> • <u>Maintain a complete inventory of hazardous materials</u> • <u>Ensure proper disposal of hazardous wastes</u> • <u>Ensure required monitoring and reporting to comply with general permit</u> • <u>Ensure process activities and yard activities comply with the SWPPP</u> • <u>Assist with required monitoring and reporting to comply with the NPDES Permit</u> • <u>Responsible for day to day implementation of the BMPs</u> • <u>Ensure that the members perform the required activities, including weekly inspections</u> 		

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3.0 Facility Assessment

3.1 Description

The Key Energy Brine & Water Station is located on the east side of North Loop 18 2.5 miles North of Eunice, New Mexico (Figure 1). Entrance into the facility is obtained from loop 18 (see Figure 2). The facility is approximately 3 acres in size and is utilized for (1) Loading company equipment with brine & fresh water, (2) Storage of fresh water and brine water, (3) Brine well and tank batteries.

The Key Energy Brine & Water Station provides brine & fresh water for oil and gas field services. The SIC Code for the facility is 1389.

Brine water is produced at the site by pumping fresh water down the casing of the brine well and circulating brine water up the tubing. The brine is stored in 5-500 bbl tanks. Brine water is hauled offsite to oil and gas well drilling locations.

Several empty tanks are located on the south side of the location.

The facility is outside the city limits of the City of Eunice, New Mexico. The facilities has no wastewater discharges.

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3.2 Facility Drainage

Site drainage routes are shown in Figure 2. The storm water at the facility is a gravity system that drains to the southeast, and discharges onto ranch land located east and south of the site.

3.3 Inventory and Description of Exposed Materials

An inventory and description of exposed materials is presented in Worksheet #2. This worksheet should be updated periodically so that it can be properly used to assess sources and control measures of storm water contamination.

3.4 Significant Spills and Leaks

There have been no known significant spills of hazardous substances or toxic pollutants in the past 3 years from the date of this plan. A significant spill is defined by the USEPA as releases, which occur within a 24-hour period of hazardous substances in excess of reportable quantities under Section 311 of the CWA and Section 302 of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA). Reportable quantities can be found listed in 40 CFR Parts 117 and 302. In the event of a significant spill or leak, notify the National Response Center at (800) 424-8802 and the OCD (505) 393 - 6161 as soon as possible. Also Worksheet #3 should be updated at that time.

**STORM WATER
POLLUTION PREVENTION PLAN**

**MATERIAL INVENTORY
(Potential Pollutant Sources)**

WORKSHEET #2

Facility Name: Key Energy Brine & Water Station

Completed By: Kevin Parish

Title: VP Vision Technology, Inc.

Date of Last Revision: December 20, 2001

MATERIAL/ ACTIVITY	LOCATION	AST/UST	QUANTITY (GAL) USED	QUANTITY (GAL) STORED	QUANTITY (GAL) PRODUCES	QUANTITY EXPOSED IN LAST 3 YEARS	LIKELIHOOD OF CONTACT WITH STORM WATER. IF YES DESCRIBE REASON	PAST SIGNIFICANT SPILL/LEAK Yes/No
1) Brine Water	5 – 500 bbl tanks	AST	Varies	Approx. 2500 bbls	750 to 1200 daily	None Known	Yes: if tanks over flow in a heavy rain	No (none known)
2) Loading Pads	North side of location	-----	-----	-----	-----	None Known	Yes; if leak is off the loading pad	Yes, some staining around pad
3) Brine Well	South side of location	-----	-----	-----	-----	None Known	Yes, if flow line failed	No (none known)
4) 6 – 500 bbl AST (water tanks)	South of good tanks	AST	-----	500 bbl (max)	-----	None Known	No: AST's were used for fresh water only	No (none known)

AST = Aboveground Storage Tank
UST = Underground Storage Tank

STORM WATER POLLUTION PREVENTION PLAN				WORKSHEET #2				
MATERIAL INVENTORY (Potential Pollutant Sources)				Facility Name: Key Energy Brine & Water Station				
				Completed By: Kevin Parish				
				Title: VP Vision Technology, Inc.				
				Date of Last Revision: December 20, 2001				
MATERIAL/ ACTIVITY	LOCATION	AST/UST	QUANTITY (GAL) USED	QUANTITY (GAL) STORED	QUANTITY (GAL) PRODUCES	QUANTITY EXPOSED IN LAST 3 YEARS	LIKELIHOOD OF CONTACT WITH STORM WATER. IF YES DESCRIBE REASON	PAST SIGNIFICANT SPILL/LEAK Yes/No

AST = Aboveground Storage Tank
UST = Underground Storage Tank

Storm Water Pollution
Prevention Plan

VISION TECHNOLOGY, INC.

STORM WATER POLLUTION PREVENTION PLAN					WORKSHEET #3					
LIST OF SIGNIFICANT SPILLS AND LEAKS					Facility Name: Key Energy Eunice Brine and Water Station					
					Completed By: Kevin Parish					
					Title: VP Operations, Vision Technology, Inc.					
					Date of Last Revision: December 20, 2001					
<p>Direction: Record below all significant spills and significant leaks of toxic or hazardous pollutants which have occurred at the facility in the last three years prior to the effective date of the permit (this includes, but not limited to, releases of oil or hazardous substances in excess of reportable quantities).</p>										
1 st Year Prior				Description	Response Procedures	Exposed to Storm Water				Preventative Measures
Date	Spill	Leak	Location	Type of Material	Quantity	Source, if Known	Reason	Amt. Matl. Recovered	Yes/ No/NA	
N/A										
2 nd Year Prior				Description	Response Procedures	Exposed to Storm Water				Preventative Measures
Date	Spill	Leak	Location	Type of Material	Quantity	Source, if Known	Reason	Amt. Matl. Recovered	Yes/ No/NA	
N/A										
3 rd Year Prior				Description	Response Procedures	Exposed to Storm Water				Preventative Measures
Date	Spill	Leak	Location	Type of Material	Quantity	Source, if Known	Reason	Amt. Matl. Recovered	Yes/ No/NA	
N/A										

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3.5 Summary of Potential Pollutant Sources and Risks

Potential pollutant sources and risks of contaminating storm water runoff can be summarized as follows:

- **Brine Water** – 5-500 bbl fiberglass tanks of brine are present inside a containment wall. In a heavy rain if the containment fills with storm water and lightning hits a tank the overflow could potential risk for polluting storm water.
- **Brine Well** – the flow lines from the well could crack and release brine water on the ground. This could poses a potential risk for polluting storm water.
- **ASTs** – Most of the ASTs at the site are currently empty or hold only fresh water according to Sam Blevins. The empty and water ASTs do not have secondary containment. These ASTs currently do not pose a potential risk for polluting storm water because they are empty or only hold fresh water. If in the future, petroleum/brine products are placed into one or more of these ASTs, overflows, spills, or potential leaks from the ASTs without secondary containment would pose a potential risk for polluting storm water.

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4.0 Storm Water Management

4.1 Baseline BMPs

Baseline BMPs are practices that are inexpensive, relatively simple, and applicable to a wide-variety of industries and activities. The BMPs identified in the NPDES MSGP Sector I for Oil and Gas Extraction facilities were considered for their appropriateness and effectiveness in preventing storm water pollution at the Key Energy Brine & Water Station. The following sections highlight those BMPs selected from the NPDES NISGP that are already in place or expected to be implemented at the facility. Key Energy employees should be actively involved in the implementation of these measures.

4.1.1 Good Housekeeping

Good housekeeping practices are designed to maintain a clean and orderly work environment. Often the most effective first step towards preventing pollution in storm water from sites simply involves using good common sense to improve the facility's basic housekeeping methods. Poor housekeeping can result in more waste being generated than necessary and greater potential for storm water contamination. A clean orderly work area reduces the possibility of accidental spills caused by the mishandling of chemicals and equipment and should reduce safety hazards to personnel. Well maintained material and brine storage areas will reduce the possibility of storm water contact with pollutants. The good housekeeping BMPs in existence at the Key Energy Brine & Water Station include the following elements:

- Loading on cement pads with overflow drains.
- Keeping trash dumpsters closed.
- Identifying all substances present in the facility and obtaining the Material Safety Data Sheet (MSDS) for each.
- Property labeling storage tanks.

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4.1.2 Preventive Maintenance

The effective preventive maintenance program for Key Energy Brine & Water Station includes the following elements:

- Identifying equipment and facility areas that should be inspected and inspect those identified.
- Adjusting, repairing, or replacing equipment in an appropriate and timely manner.
- Maintaining complete records of inspections and equipment.
- Keeping sump tanks empty at all times.
- Keeping all berms in good condition and free of water and trash.

Equipment which requires inspections and preventive maintenance at the Key Energy Brine & Water Station includes the loading pads, brine well, above and belowground lines, berms, and all tanks. These areas will be examined for leaks, overflows, corrosion, or other deterioration or noncontainment.

4.1.3 Comprehensive Visual Inspections of Facility

Visual inspections should be performed for evidence of, or the potential for, conditions, which may result in contamination of storm water runoff with pollutants from the facility. It is the practice of Key Energy employees to routinely look for evidence of spills/leaks throughout the facility. Spills/leaks identified are promptly addressed. A checklist and schedule for routine inspections are provided in Appendix A and should be completed each time an inspection is conducted. Inspections performed at the Key Energy facility include the following:

- Weekly inspections of the Loading pad area to ensure the pads are in good condition and drains are free of obstructions.
- Weekly inspections to ensure all empty tanks are free of liquids.
- Weekly inspections to ensure the containments are in good condition, and free of water, trash or contaminants.
- Weekly inspections of any ASTs that contain fluids, and associated containment areas for leaks or structural damage on operational days.

Storm Water Pollution Prevention Plan

VISION TECHNOLOGY, INC.

- Weekly inspection of all berms to insure they are in good condition and free of erosion.

Facility personnel are also required to conduct, at a minimum, quarterly visual inspections of BMPs including:

- Assessment of the integrity of any storm water control structures such as culverts and berms.
- Visual inspections of storage areas, maintenance areas, and aboveground storage containers. These inspections must be during daylight hours at least once in each of the following periods.
- January through March
- April through June
- July through September
- October through December

Records of inspections will be maintained in Appendix D as part of this plan.

Inspection records should note when the inspections were performed, who conducted the inspection, what areas were inspected, what problems were identified, and steps taken to correct any problems. All routine inspection forms will be retained for at least 1 year after coverage under the NPDES MSGP terminates.

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4.1.4 Spill Prevention and Response

The Key Energy Brine & Water Station does have a SPCC plan in existence. To prevent or minimize storm water contamination at material management and storage areas, and from equipment or container failures, the following ESOPs will be implemented. Spill prevention and response procedures, which address potential sources of leaks or spills, are as follows:

- Containing and cleaning up leaks and spills as soon as possible. If malfunctioning equipment is responsible for the spill or leak, repairs are conducted as soon as possible.
- Clean-up procedures include use of dry absorbents. An adequate supply of dry absorbent materials shall be maintained on-site in various areas where petroleum products are used. Used absorbents are properly disposed.
- Drums and ASTs containing liquid chemicals, including oil and lubricants, are stored in closed, segregated, labeled containers.
- Drums and ASTs located outside of buildings and that contain fluids are placed within sufficiently impervious secondary containment areas. The secondary containment areas shall be constructed of steel or reinforced concrete with a secondary containment capacity equal to or greater than the maximum capacity of the largest container in that containment area. The base of the secondary containment structures may contain drain valves to allow drainage of clean rainwater from the secondary containment area. The drain valves shall be closed at all times except when draining clean rainwater from the secondary containment area.

4.1.5 Sediment and Erosion Control

Sediment and erosion were not a problem during the facility assessment. However, if routine inspections reveal any sign of soil erosion, appropriate measures, such as planting vegetation or laying of caliche gravel, will be taken. The SWPPP would then be revised accordingly to incorporate these actions into the planned BMPs.

4.1.6 Management of Runoff

Runoff did not appear to be a problem during the facility assessment.

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If routine inspections reveal the need for further action to manage runoff, appropriate measures, such as installing curbing, berms, or other engineering controls, will be taken. The SWPPP would then be revised accordingly to incorporate these measures into the planned BMPs.

4.2 Activity-Specific BMPs

The BMPs that are specifically appropriate for this facility. The following main areas have been identified as potentially significant sources of storm water pollutants that require activity-specific BMPs at the Key Energy Brine & Water Station.

4.2.1 Liquid Storage in Aboveground Tanks and Containers

Materials spilled, leaked, or lost from ASTs, 55-gallon drums, and other containers may accumulate in soils or on other surfaces and be carried by rainfall runoff. The facility has adopted appropriate BMPs to minimize such impacts for non-empty tanks and containers, including:

- Comply with applicable State and Federal laws.
- Train employees properly.
- Install storage tank overfill protection systems, if deemed necessary.
- Install secondary containment capable of containing entire contents.
- Inspect tanks and equipment routinely.

5.0 Plan Implementation

Implementation of the SWPPP for the Key Energy Brine & Water Station involves three steps:

- Developing a schedule for implementation.
- Assigning specific individuals with the responsibility for implementing aspects of the plan and/or monitoring implementation.

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- Ensuring that management approves of the implementation schedule and strategy and schedule regular times for reporting progress to management.

Worksheet #4 provides an example of how BMPs can be outlined with a description of the actions required for implementation dates for each action, persons responsible for each action, and other special requirements. The scheduled completion dates and other information should be completed by facility personnel.

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STORM WATER POLLUTION PREVENTION PLAN			WORKSHEET #4	
POLLUTANT SOURCE IDENTIFICATION			Facility Name: Key Energy Eunice Brine and Water Station	
HMP Identification and Implementation			Completed By: Kevin Parish	
			Title: VP Vision Technology, Inc.	
			Date of Last Revision: December 20, 2001	
DMPs	Description of Action(s) Required for Implementation	Scheduled Completion Date(s) for Required Action	Person Responsible for Implementation	Additional Requirements/Notes
Good Housekeeping	<ul style="list-style-type: none"> Keep spills and leaks picked up. Keep trash dumpsters lids closed. Identifying all chemical substances present in the facility and obtaining the MSDS for each. Properly labeling storage drums and tanks. Sweeping paved areas routinely. 	In-Place In-Place In-Place In-Place In-Place	Eddy Fabela Eddy Fabela Jessy Newsmith Sam Blevins James Woodring James Woodring	
Preventive Maintenance	<ul style="list-style-type: none"> Identifying equipment, systems, and facility areas that should be inspected and inspect those identified. Adjusting, repairing, or replacing equipment in an appropriate and timely manner. Maintaining complete record of inspection and equipment. Keep pads free of spills and drains open. Keeping swamps free of liquid. 	In-Place In-Place In-Place In-Place In-Place	Sam Blevins & James Woodring Sam Blevins & James Woodring Sam Blevins & James Woodring Eddy Fabela Eddy Fabela	

STORM WATER POLLUTION PREVENTION PLAN		WORKSHEET #4	
FACILITY NAME: Key Energy Eunice Brine and Water Station		COMPLETED BY: Kevin Parikh	
TITLES: VP Vision Technology, Inc.		DATE OF LAST REVISION: December 20, 2001	
BMPs	Description of Action(s) Required for Implementation	Scheduled Completion Date(s) for Required Action	Person Responsible for Implementation
Visual Inspection	<ul style="list-style-type: none"> Weekly inspections of the ramp area to ensure they are in good condition. Weekly inspections to ensure all empty ASTs are free of liquids. Weekly inspections of any ASTs and 55-gallon drums that contain fluids, and associated containment areas for leaks or structural damage. 	In-Place In-Place In-Place	Sam Blevins Sam Blevins Sam Blevins
Spill Prevention and Response	<ul style="list-style-type: none"> Containing and cleanup of leaks and spills. Weekly inspections of AST and drum storage secondary containment areas. 	In-Place In-Place	James Woodring Sam Blevins

**STORM WATER
POLLUTION PREVENTION PLAN**
POLLUTANT SOURCE IDENTIFICATION
BMP Identification and Implementation

WORKSHEET #4

Facility Name: Key Energy Eunice Brine and Water Station

Completed By: Kevin Parish

Title: VP Vision Technology, Inc.

Date of Last Revision: December 20, 2001

BMPs	Description of Action(s) Required for Implementation	Scheduled Completion Date(s) for Required Action	Person Responsible for Implementation	Additional Requirements/Notes
Containment area around the used motor oil and filters	<ul style="list-style-type: none"> Keep all trash, spills and water cleaned out of the containment areas. 		James Woodring	The containment area should be kept free of trash, spills and water at all times. This will prevent contamination over flowing if storm water is collected in the containment area.
Liquid Storage in AST's and Containers	<ul style="list-style-type: none"> Comply with applicable State and Federal laws Treat employees properly Inspect non-empty AST's and containers regularly 	In-Place In-Place	Sam Blevins Ernest Salcido Sam Blevins	

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6.0 Employee Training

The employee training program must inform personnel at all levels of responsibility of the components and goals of the SWPPP. Training will address each component of the plan including how and why tasks are to be implemented. Topics will include, at a minimum, the following:

- Storm Water Pollution Prevention.
- Spill Prevention and Response.
- Good Housekeeping Practices.
- Preventative Maintenance Practices.

Employees will receive initial training and refreshers on at least an annual basis.

7.0 SWPPP Evaluation and Monitoring Requirements

7.1 Annual Site Inspection/BMP Evaluation

Qualified personnel must conduct site compliance evaluations at least once a year. Qualified personnel include those employees familiar with all facility industrial operations and SWPPP goals and requirements. These inspectors should be able to make necessary management decisions or have direct access to management. As part of the compliance evaluations, the inspectors are required to:

- Confirm the accuracy of the description of potential pollution sources contained in the plan. Identify any changes in potential pollution sources.
- Evaluate the effectiveness of measures identified in this plan to reduce pollutant loading and whether additional measures are needed.
- Assess compliance with the terms and conditions of this plan.
- Revise the plan (as needed) within 4 weeks of inspection.
- Complete Report Form for Annual Compliance Inspection (Appendix B) summarizing inspection results and follow up actions, the date of inspection and personnel who conducted the inspection.

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- Document all incidents of noncompliance. Where there are no incidents of noncompliance, the inspection report must contain a certification that the facility is in compliance with the plan.
- Sign the report and keep it with all other completed site inspection forms related to this SWPPP.
- Evaluation reports must be retained for at least 3 years after evaluation.

7.2 Storm Water Discharge Monitoring Requirements

Permittees are not required to conduct monitoring under Sector I - Oil and Gas Extraction Facilities. Unless a spill occurred or storm water has come in contact with pollutants.

7.3 Recordkeeping and Reporting

Incidents, such as spills or other discharges, along with other information describing the quality and quantity of storm water discharges must be recorded. Inspections and maintenance activities shall be documented and kept with the plan. Records must be maintained for 1 year after the permit expires.

7.3.1 Spills and Leaks

For each spill or leak, the permittee should record the following:

- a. Facility name and location, date, time, and cause and type of incident.
- b. Name and telephone number of reporter.
- c. Name and quantity of materials involved.
- d. Response procedures.
- e. Name of person cleaning up the spill.
- f. Extent of any injuries.
- g. Hazards to human health and the environment off-site.
- h. Steps taken to prevent recurrence of similar spills or leaks.

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The permittee should retain the records of any spills or leaks for a period of 3 years. The HS&E Manager who is responsible for reporting the spill to the appropriate agencies and shall keep these records on-site.

The HS&E Manager is also responsible for investigating each harmful petroleum spill and implementing steps to prevent a reoccurrence.

7.3.2 Inspections and Maintenance

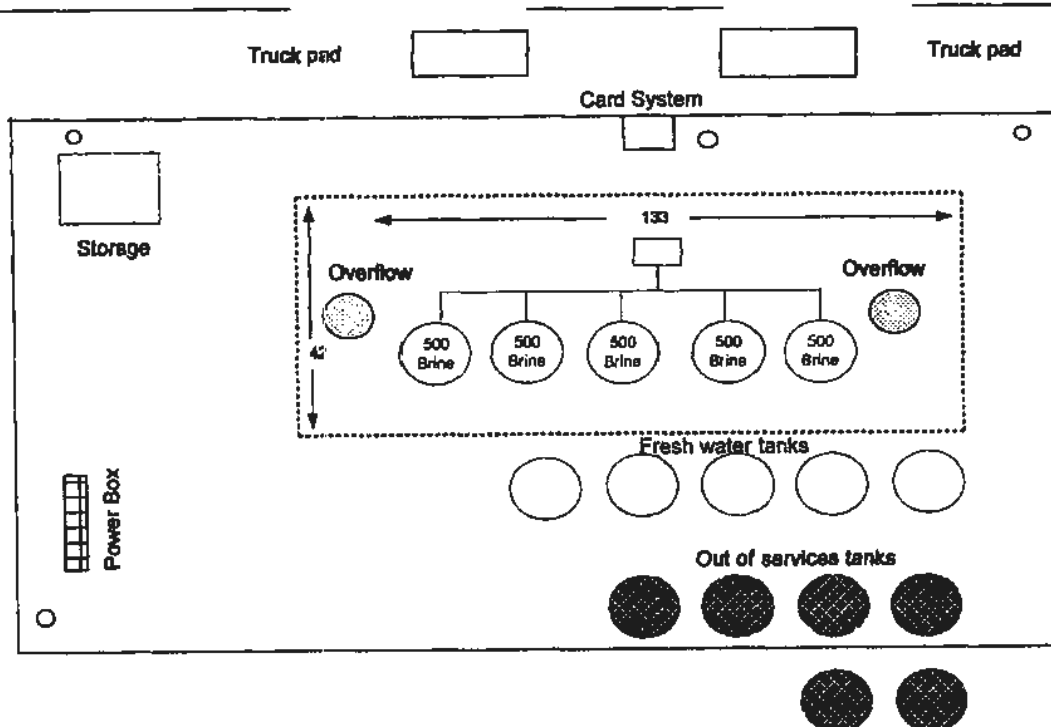
Inspections records should note the following:

- a. Facility name and location, time, and date of inspection.
- b. Name(s) of the person(s) who conducted the inspection.
- c. Area inspected.
- d. Problems identified.
- e. Steps taken to correct any problems.

All routine inspection forms will be retained for at least 1 year after coverage under the permit terminates. Records of inspections will be maintained in Appendix D as part of this plan.

7.4 Plan Review and Revisions

The SWPPP must be amended whenever there is a change in design, construction, operation, or maintenance, which may impact the potential for pollutant to be discharged or if the SWPPP proves to be ineffective in controlling the discharge of pollutants.



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Not To Scale

CLIENT

**KEY ENERGY
SERVICES, INC**

VT Project No.: SPCC02500

LOCATION

**BRINE & WATER STATION
STATE 1 UNIT E
EUNICE, NEW MEXICO**

DATE: 12/04/01 By: RP

S15 T215 R37E

Appendix A
SWPPP Checklist

APPENDIX A

SWPPP Checklist

Quarterly Visual Inspection Checklist
Key Energy Eunice Brine and Water Station
Lea County, New Mexico

Inspector's Name and Phone Number: _____
Inspection Date: _____ Inspection Site: _____
Weather Conditions: _____

Housekeeping Items	Yes	N/A	No	Corrective Action
1. Are loading pads free of liquids and drains open?				
2. Are the covers for trash dumpsters closed?				
3. Are there any damaged, corroded, or leaking 55- gallon drums or AST?				
4. Are all 55-gallon drums and ASTs with fluids properly labeled?				
5. Are there any unneeded oils in drums or ASTs that can be taken offsite for recycling?				
6. Are empty ASTs free of liquids?				
7. Are all active ASTs that contain hydrocarbons/brines, if any, located inside impervious secondary containment areas, and are the secondary containment areas water tight?				
8. Are the sump tanks free of liquid?				
9. Is garbage removed regularly, and are garbage bins kept closed?				
10. Is there evidence of drips or leaks from equipment or machinery on-site that can lead to contact with storm water?				

Inspectors Name

Inspection Date

Appendix B

Annual Compliance Inspection
Report and Certification

APPENDIX B

Annual Compliance Inspection Report and Certification
Key Energy Eunice Brine and Water Station
Lea County, New Mexico

Inspector: _____

Date of Inspection: _____

Scope and Content of Inspection:

Observation relating to the implementation of the SWPPP:

Actions required to update and improve the effectiveness of the SWPPP:

Incidents of noncompliance:

I hereby certify that this facility is in compliance with the terms and conditions of this Storm Water Pollution Prevention Plan. I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signed: _____

Date: _____

Appendix C

Monitoring Requirements

APPENDIX C

Monitoring Requirements Key Energy Brine and Water Station Lea County, New Mexico

Permittees are not required to conduct monitoring under Section I – Oil and Gas Extraction Facilities. The Following requirements will be observed for any monitoring that is conducted.

Sample Type

Any discharge data collected shall be grab samples. All such samples shall be collected from the discharge resulting from a storm event that is greater than 0.1 inches in magnitude and that occurs at least 72 hours from the previously measurable (grater than 0.1 inch rainfall) storm event.

The grab sample shall be taken during the first 30 minutes of the discharge. Samples shall be collected at the nearest accessible location just prior to discharge and after final treatment. If the collection of a grab sample during the first 30 minutes is impracticable, a grab sample can be taken during the first hour of discharge, and the discharger shall submit with the monitoring report a description of why a grab sample during the first 30 minutes was impracticable.

Appendix D

SWPPP Records