BW - <u>/ 9</u>

GENERAL CORRESPONDENCE

YEAR(S):

1993 -> 1986



ELIMORE A DIVISION

13 M T 1 M 9 42

707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, Fax 505/393-6754

March 9, 1993

Mr. William J. LeMay NM Oil Conservation Division State Land Office Building P.O. Box 2088 Santa Fe, NM 87504

CERTIFIED MAIL P 661 764 512

Dear Mr. LeMay:

Please be advised that Unichem International is selling its Rowland Trucking Company subsidiary to Mr. Bob Calhoon, P.O. Box 340, Hobbs, NM 88241.

Attached is a certified letter and signed receipt notifying Mr. Calhoon of the transfer of the following discharge plans.

- Unichem International Inc., Trucker's #2 Brine Station Plan BW-18
- Unichem International Inc., Carlsbad Brine Station Plan BW-19
- · Unichem International Inc., Eunice Brine Station Plan BW-16
- Unichem International Inc., Truckers #1 Brine Station DP #370- Well plugged 12/90

If you have any questions please do not hesitate to call or write.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

LWP:jd

cc:

B. Clements

R. Brakev

M. Hughes

Environmental File



707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, Fax 505/393-6754

March 9, 1993

Mr. Bob Calhoon Rowland Trucking Company Inc. P.O. Box 340 Hobbs, NM 88241 **CERTIFIED MAIL P 661 764 513**

Dear Mr. Calhoon:

Pursuant to the State of New Mexico Water Quality Control Commission and to the Energy and Minerals Department Oil Conservation Division Rules and Regulations, Unichem International is required by law to notify you that we are transferring the following discharge permits to your company.

- Unichem International Inc., Trucker's #2 Brine Station Plan BW-18
- Unichem International Inc., Carlsbad Brine Station Plan BW-19
- Unichem International Inc., Eunice Brine Station Plan BW-16
- Unichem International Inc., Truckers #1 Brine Station DP #370- Well plugged 12/90

For your reference please find WQCC Part 3-111 (transfer of Discharge Plan) attached.

If you have any questions please do not hesitate to call or write.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

LWP:jd

cc:

B. Clements

Wayne Price

R. Brakey

M. Hughes

Environmental File

SENDER: Complete items 1 and 2 when additio 3 and 4. Put your address in the "RETURN TO" Space the reverse from being returned to you. The return receip will provide date of delivery. For additional fees the following send check box(es) for additional service(s) requested. 1. Show to whom delivered, date, and addressee's (Extra charge)	erse side. Failure to do this will prevent this card vide you the name of the person delivered to and vices are available. Consult postmaster for fees
3. Article Addressed to: Mr. Bob Calhoon Rowland Trucking Company P.O Box 340	4. Article Number p 661 764 513 Type of Service: Registered Insured Continued Return Receipt
Hobbs, NM 8824	Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature — Addressee X 6. Signature — Agent X / Journal August 7. Date of Delivery	8. Addressee's Address (ONLY if requested and fee paid)
PS Form 3811 Apr 1089 AUS C PO 1089 23	DOMESTIC PETURA PECEN

STATE OF NEW MEXICO



ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

CIL CONSERVATION DIVISION

BRUCE KING GOVERNOR

November 1, 1991

POST OFFICE BOX 2088 STATE LAND OFFICE BUILDING SANTA FE, NEW MEXICO 87504 (505) 827-5800

<u>CERTIFIED MAIL</u> RETURN RECEIPT NO. P-106-675-376

Mr. Richard Brakey Rowland Trucking Company 418 South Grimes Hobbs, New Mexico 88240

RE: Approval of Discharge Plan BW-19

Unichem International Inc., Carlsbad Brine Station

Dear Mr. Brakey:

The discharge plan renewal BW-19 for the Unichem International Inc., Carlsbad Brine Station located in the SE/4 NE/4, Section 36, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico, is hereby approved. The renewal application consists of the original discharge plan as approved December 18, 1982; the renewal and modification of the discharge plan approved December 19, 1986; the renewal application dated May 8, 1991; and the materials dated October 14, 1991, submitted as supplements to the application.

The discharge plan renewal was submitted pursuant to Section 5-101.B.3 of the New Mexico Water Quality Control Commission Regulations. It is approved pursuant to Sections 5-101.A and 3-109.C. Please note Sections 3-109.E and 3-109.F which provide for possible future amendments or modifications of the plan. Please be advised that the approval of this plan does not relieve you of liability should your operation result in actual pollution of surface water, ground water, or the environment which may be actionable under other laws and/or regulations.

The monitoring and reporting shall be as specified in the above referenced materials. Please note that Section 3-104 of the regulations requires that "When a plan has been approved, discharges must be consistent with the terms and conditions of the plan." Pursuant to Section 3-107.C you are required to notify the Director of any facility expansion, production increase, or process modification that would result in any change in the discharge of water quality or volume.

Mr. Richard Brakey November 1, 1991 Page 2

Pursuant to Section 3-109.G.4, this plan is for a period of five (5) years. This approval will expire December 19, 1996, and you should submit an application for renewal in ample time before this date. Note that under Section 5-101.G of the regulations, if a discharger submits a discharge plan renewal application at least 180 days before the discharge plan expires and is in compliance with the approved plan, then the existing discharge plan will not expire until the application for renewal has been approved or disapproved.

On behalf of the staff of the Oil Conservation Division, I wish to thank you and your staff for your cooperation during this discharge plan review.

Sincerely,

William J. LeMay

Director

WJL/KMB

cc: OCD Artesia Office

ROWLAND TRUCKING COMPANY

EUNICE RENTAL TOOL COMPANY

PHONE [505] 397-4994

418 SOUTH GRIMES 18 AM 9 07

PHONE (505) 393-9023

October 14,1991

Kathy M. Brown Envioriornmental Biologist P.O. Box 2088 Santa Fe, New Mexico 87504

Dear Ms. Brown:

Enclosed are documents requested for renewal of Discharge Plan # BW-19 (formally DP 372) operated in Carlsbad, New Mexico, by Rowland Trucking.

1. A. Mechanical Integrity Test:

The Brine Well was pressure tested on 8/20/91 The test met with approval from Mike Williams, O.C.D., Artesia. The results of the test have previously been forwarded to your Santa Fe, office.

- B. Rowland plans to test isolation of the casing from the formation in February of 1993.
- C. There are no longer any buried brine pipelines on the well site. All have been raised for visual and physical testing and monitoring.
- Reporting for Quarterly Listings, (By Month);
 - A. Volume of fluid injected
 - B. Volume of fluid produced
 - C. Brine analysis, all are currently being kept, also all major leaks and spills are being reported upon occurrence.
- 3. Collapse and Subsidence:

Simon Environmental Services out of Norman, Oklahoma was retained to figure: the results are enclosed. Enclosure #1 & 2.

- 4. A. 2 Brine Tanks 1 Overflow Tank
 - B. Brine tanks are valved together, (with ability to be isolated if needed.)

ROWLAND TRUCKING COMPANY

A DIVISION OF

PHONE [505] 397-4994

EUNICE RENTAL TOOL COMPANY

PHONE [505] 393-9023

418 SOUTH GRIMES

HOBBS, NEW MEXICO 88240

C. Yes

- D. The brine overflow tank is included within the main tank battery berm.
- E. The old brine storage tank has been disabled (one end completely removed) to prohibit storage. It is not being used for anything at this time.
- F. Loading area is now being done on a concrete pad.
- G. Yes, we can load freshwater from this station and occasionally do so.
- 5. The underground sumps are drained weekly.(minimum) and are visually inspected for any cracks or leaks by the supervisor of the Carlsbad yard. They are also checked monthly by Safety and Environmental personnel out of Hobbs.
- 6. The plugging bond on the brine well is still pending.
- 7. Closure of site consists of removing all surface equipment and structure, cementing, (plugging) well and grade facility to allow natural state to return.

If any additional information is requested, please feel free to contact me at 505-393-3669. The Bond will forwarded to you at earliest convenience.

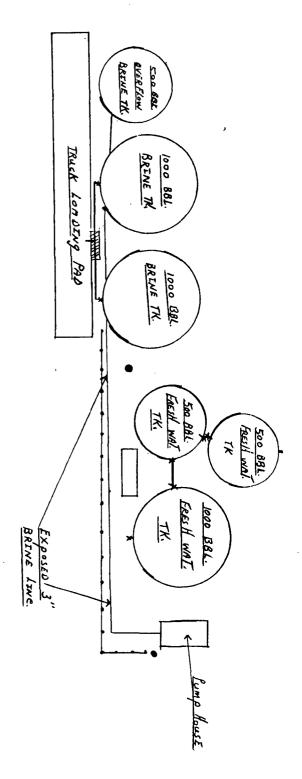
Sincerely,

Norman D. Denton

Norman D.Denton Safety/Environmental Rowland Trucking Co.

ND:sr

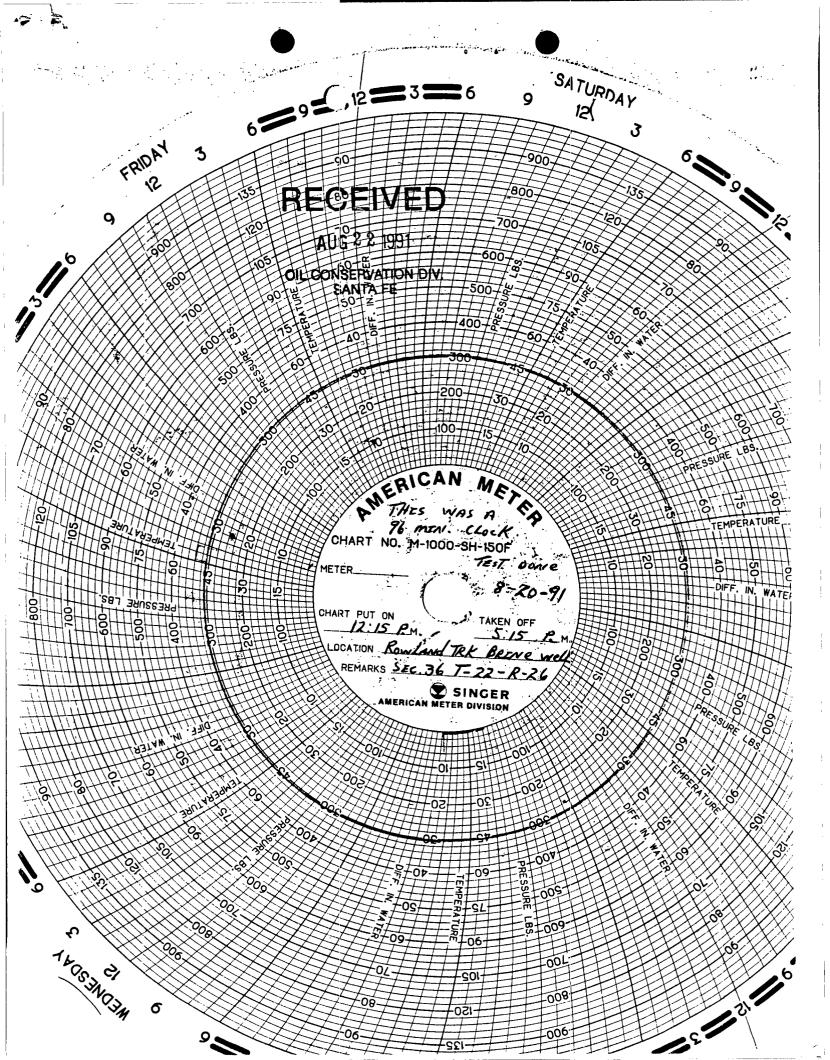
ROWLAND TRUCKING BRINE WELL.



Intrator 814

(A)

ENCLOSURE #



September 25, 1991



401 West Main, Suite 400 Norman, Oklahoma 73069

Telephone (405) 329-8300 Fax (405) 366-8722

Mr. Wayne Price Staff Engineer Unichem International Inc. P.O. Box 1499 Hobbs, New Mexico 88241

Re: Carlsbad Brine Well Fracture Pressure

Simon Environmental Services Project No. 502-939-01

Dear Mr. Price:

Per your request we have estimated the formation fracture pressure for the Carlsbad brine well. The following estimation equation was derived in our letter of June 3, 1991 regarding formation fracture pressure of the Eunice brine well.

$$P_f/z \cong (S_z/z + 2p/z)/3$$

This equation is also known as the Hubbert and Willis (1957) equation for minimum fracture pressure gradient estimation.

For the Carlsbad Brine Well:

 $S_z/z \cong 1.0 \text{ psi/ft (overburden gradient)}$ p/z = .46 psi/ft (original formation pressure gradient)z = 710 ft

Therefore,

 $P_f/710 \cong (1.0 + 2(.46))/3$

 $P_c/710 \cong .64$

 $P_f \cong 454 \text{ psi}$

Hydrostatic gradient of injected fluid = .433 psi/ft.

Surface fracture pressure = 454 psi - (710 ft x .433 psi/ft) = 147 psi

Friction pressure loss ~ 0 psi

Total surface fracture pressure = 147 psi

Maximum injection pressure = 110 psi

Mr. Wayne Price September 25, 1991 Page Two

The calculated formation fracture pressure for the Carlsbad brine well is 454 psi. The surface fracture pressure, including friction pressure losses, is 147 psi. The maximum injection pressure is 110 psi. This gives a 37 psi (25%) safety factor for the Carlsbad brine well.

In work conducted by F.D. Hansen on the quasi-static strength and deformational characteristics of salt, he determined that at increased confining pressures and moderate temperature increases salt tends to flow plastically rather than fracture. Therefore in the Carlsbad brine well, it is probable that if injection pressure happens to increase up to the fracture pressure, the salt is more likely to flow plastically rather than fracture. With a safety factor of 37 psi and the tendency of salt to flow plastically, the Carlsbad brine well poses insignificant to zero risk of fracturing.

Please contact me if you have any questions.

Sincerely,

J.L. Gray

Project Manager

/kh

cc: Talib Syed

Sheila Baber

References

1. Hubbert, M.K. and Willis, D.G., "Mechanics of Hydraulic Fracturing." <u>Transactions AIME</u>, Vol. 210, 1957, pp. 153-166.



401 West Main, Suite 400 Norman, Oklahoma 73069

Telephone (405) 329-8300 Fax (405) 366-8722

September 25, 1991

Mr. Wayne Price Staff Engineer Regulatory/Environmental Affairs Unichem International Inc. P.O. Box 1499 Hobbs, New Mexico 88241

Subject: Carlsbad Brine Well Collapse and Subsidence Investigation Simon Environmental Services Project No. 502-939-01

Dear Mr. Price:

Per your request, we have investigated the collapse/subsidence potential at the Carlsbad brine well. Based on that investigation, the likelihood that collapse and/or subsidence will occur due to future brine extraction at the Carlsbad well is low.

Our conclusion is based upon application of the model developed by Lee Wilson and Associates, Inc. in their report "UIC Evaluation of Salt Extraction Wells in New Mexico" which was prepared for the New Mexico Oil Conservation Division, Department of Energy and Minerals in 1982. The approach developed in this report is similar to that employed by us in reviews of solution mining permit applications for EPA Regions II and VIII.

In regard to potential collapse/subsidence, the Lee Wilson report concludes that "cavity stability is 'relatively high' if the cavity has at least 50 feet of overburden per million cubic feet of capacity." Based on actual and estimated brine production since 1976 (see attached), approximately 3,378,000 cubic feet of salt has been dissolved. Given the well depth of 710 feet, the depth/cavity volume ratio is 210 feet per million cubic feet, which is approximately 4 times greater than 50 feet per million cubic feet.

At the average cavity growth rate of 225,000 cubic feet per year the critical ratio of 50 feet per million cubic feet will not be reached for approximately 50 years. Presently, monitoring cavity growth while keeping the cavity full of fluid is recommended to minimize the chance of collapse/subsidence. Contingency and remedial plans, while not likely to be necessary, are always a good idea.

Mr. Wayne Price September 25, 1991 Page Two

Thank you for having us look into this for you. Please contact me if you have any questions or additional needs.

Sincerely,

J.L. Gray Project Manager

/ns

Talib Syed Sheila Baber cc:

CARLSBAD BRINE WELL

	Time	Time Brine Sales Sales R		Cavity Increase
1	1976-81 (yrs.)	1,946,441 bbls	390,000/year	1,783,000 ft ³
2	1982-86 (yrs.)	1,250,000 bbls ??	250,000/year??	1,145,000 ft ³ ??
3	1987-91 (yrs.)	490,982	110,000/year	450,000 ft ³
	TOTAL			3,378,000 ft ³

Depth = 710'

Depth/Volume Ratio = 210 ft. per million ft³

Based on net change in TDS of 350,000 mg/L from Lee Wilson report. 1 bbl of brine production = .9157 ft³ of salt. Average of time periods 1 and 3.





UNITED STATES DEPARTMENT OF THE INTERIOR

FISH AND WILDLIFE SERVICE

Ecological Services Suite D, 3530 Pan American Highway, NE Albuquerque, New Mexico 87107

June 14, 1991

Mr. William J. Lemay, Director New Mexico Energy, Minerals and Natural Resources Department Oil Conservation Division P.O. Box 2088 Santa Fe, New Mexico 87504-2088

Dear Mr. Lemay:

The U.S. Fish and Wildlife Service (Service) has reviewed the Public Notice dated May 13, 1991, regarding the effects of granting State of New Mexico groundwater discharge permits on fish, shellfish, and wildlife resources in New Mexico.

The Service has determined that there are no wetlands or other environmentally sensitive habitats that will be adversely affected by the following activities. However, the Service would appreciate information regarding the method of disposal for the extracted brine.

(BW-19) - Unichem International Incorporated, Hobbs, New Mexico Explaned base

If you have any questions, please call Richard Roy at (505) 883-7877.

extraction process to Richard Roy ie. no

disposal of produce of

bone, used for drilling

> fluids. Said ox. Em. Brown

Jennifer Fowler-Propst

Field Supervisor

Sincerely,

Director, New Mexico Department of Game and Fish, Santa Fe, New Mexico Director, New Mexico Energy, Minerals and Natural Resources Department, Forestry and Resources Conservation Division, Santa Fe, New Mexico Regional Administrator, U.S. Environmental Protection Agency, Dallas, Texas Regional Director, U.S. Fish and Wildlife Service, Fish and Wildlife Enhancement, Albuquerque, New Mexico





ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT



OIL CONSERVATION DIVISION

BRUCE KING GOVERNOR June 19, 1991

POST OFFICE BOX 2088 STATE LAND OFFICE BUILDING SANTA FE, NEW MEXICO 87504 (505) 827-5800

CERTIFIED MAIL RETURN RECEIPT NO. P-327-278-192

Mr. Richard Brakey, Vice President Rowland Trucking P. O. Box 1499 Hobbs, New Mexico 88240

RE:

Discharge Plan BW-19 (formerly DP-372)

Unichem Carlsbad Brine Station Eddy County, New Mexico

Dear Mr. Brakey:

The Oil Conservation Division (OCD) has received and is in the process of reviewing the above referenced discharge plan renewal application. The following comments and requests for additional information are based on review of the application, dated May 8, 1991.

1. Mechanical Integrity Testing

In your Discharge Plan Permit Submittal #2 dated December 3, 1986, Unichem committed to performing an annual mechanical integrity test on the brine well and running a cement bond log at least every five years. The OCD does not require that a cement bond be run. However, pursuant to revised OCD guidelines for discharge plans at brine facilities, all wells must be pressure tested (open-hole) to 500 psi for 4 hours on an annual basis. A pressure test isolating the casing from the formation using either a bridge plug or packer must be conducted at least once every 5 years or during well workovers.

The last mechanical integrity test that the OCD has on file was an open hole test performed on March 3, 1988. The results from a current pressure test will be required prior to the approval of any brine facility discharge plan application or renewal. If the immediate test is performed using the open-hole method then a pressure test isolating the casing from the formation will be required within the next 1 1/2 years. An OCD representative must be on site to witness all pressure tests. Submit a proposal for testing and ensuring the mechanical integrity of the well.

Mr. Richard Brakey June 19, 1991 Page -2-

Also, submit information on any buried brine pipelines including age and material of the lines. Propose a plan to ensure the mechanical integrity of all underground brine pipelines.

2. Transfer of Commitment

Notwithstanding the transfer of jurisdiction of brine wells to OCD, all prior commitments to EID concerning reporting and notification remain in effect. This includes your quarterly report listings, by month, of volume of fluids injected and produced, and your brine analyses. Note that all unauthorized discharges (ie. major leaks and spills), need to be reported to the OCD within 48 hours of the event (WQCC Rule 5-208).

3. Collapse and Subsidence

Because of the relatively thin amounts of overburden rock at your location, the OCD is concerned over the potential for collapse and/or subsidence of the strata overlying the salt cavity that Unichem has created. Submit evidence that future brine extraction operations will not significantly increase the potential for collapse and/or subsidence. Include details on collapse/subsidence prevention, monitoring, contingency plans, and remedial actions.

4. **Surface Facilities**

The records that the OCD has on file detailing the surface facilities at the Unichem Carlsbad Brine Station are unclear. Provide answers to the following questions and submit a diagram identifying all current surface facilities. How many brine tanks are currently in operation? Are your brine tanks valved together? Is the berm around your brine tanks large enough to hold 1 1/3 times the volume of your largest tank or all interconnected tanks? Is your new 500 barrel brine overflow tank bermed separately or is it located within the main brine tank battery berm? Is your old cement brine storage pit still on location and utilized? Is you brine truck loading area paved? Do you have the capacity to load fresh water from this facility, and if so, do you?

Mr. Richard Brakey June 19, 1991 Page -3-

5. Spill Collection System

Review of your spill collection system identified two sunken drain back collection sumps. The OCD requires all new underground tanks with standing fluids have positive leak detection. All present underground tanks (i.e. sumps) that do not have leak detection are required to be cleaned out and visually inspected on an annual basis. Submit to the OCD a schedule for annual inspection of your current underground tanks.

6. Plugging Bond

The OCD requires a plugging bond on all wells pursuant to OCD Rule 101. Your \$50,000 blanket plugging bond is on the old OCD bond form which does not include brine wells. Your must either have your blanket bond transferred onto the new form, or obtain an additional single well plugging bond. Enclosed are the correct forms for both blanket and single well plugging bonds.

7. Plugging and Closure Plan

The revised OCD guidelines for discharge plans at brine facilities require a general closure plan for actions to be taken when the facility is inactive. Submit a proposal for closure which commits to those actions in the guidelines, Section VI.F.5. The OCD also requires a plan for plugging and abandonment of the well that meets the requirements of WQCC Regulations Section 5-209. Submit a plugging plan for the Carlsbad Brine Well.

Submission of the above requested information will allow the review of your application to continue. Enclosed is a revised (May, 1991) copy of the guidelines for discharge plans at brine facilities. If you have any questions, please do not hesitate to call me at (505) 827-5824.

Sincerely,

Kathy M. Brown

Environmental Geologist

KMB/sl

Enclosures

cc: OCD Artesia Office

Affidavit of Publication

No.

13603

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STATE OF NEW MEXICO,	,	
County of Eddy:	Í	
Gary D. Scott	being	duly
sworn, says: That he is thePublisher	o	f The
Artesia Daily Press, a daily newspaper of ge		
published in English at Artesia, said county a		
the hereto attached <u>Legal Notice</u>		
inc nercto attached		i
was published in a regular and entire issue	of the said A	rtesla
Daily Press, a daily newspaper duly qualified		İ
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within the meaning of Chapter 167 of the 193		1
the state of New Mexico for 1cor	day nsecutive wee	ks on
the same day as follows:		1
First Publication July 12, 1991		1
Second Publication		<u>.</u>
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Subscribed and sworn to before me this		Τ,
	<u>July</u> 19	131
Notary Public, Eddy C	County, New 1	Mexico
My Commission expires September 23,)

LEGAL NOTICE

NOTICE OF PUBLICATION
STATE OF NEW MEXICO
ENERGY, MINERALS AND
NATURAL RESOURCES
DEPARTMENT
OIL CONSERVATION
DIVISION

Notice is hereby given that be pursuant to New Mexico Water Quality Control Commission Regulations, the fol-

lowing discharge plan renewal application has submitted to the Director et oil Conservation Division, State Land Office Building, P.O. Box 2088, Santa Fe, New Mexico. 87504-2088, Telephone (303) 827-5800:

(BW-15) B&E Incorporated, Phil Withrow, P.O. Box 756, Carlsbad, New Mexico. 88220, has submitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The B&E Loco Hills Brine Station is located in the NW/4, SE/4, Section 24, Township 18 South, Range 28 East, NMPM, Eddy County, New Mexico. Fresh Water is injected to an approximate depth of 456 feet and brine is extracted with an average total dissolved solids concentration of about 300,000 mg/1. Groundwater most likely to be affected by an accidental discharge is at a depth exceeding 225 feet with estimated total dissolved solids concentrations ranging from 600 mg/1 to 6000 mg/1 over a 5 mile radius. The discharge plan addresses how spills. leaks and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan application may be viewed at the above address between 8:00 a.m. and 5:00 p.m., Monday through Friday. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 1st day of July, 1991. To be published on or before July 17, 1991.

before July 17, 1991.
STATE OF NEW MEXICO
OHLOGONSER VATION
DIVISION

s-William J. LeMay WILLIAM J. LEMAY, Director

SEAL Published in the Amesia Dally Press, Artesia, M.M. July 32, 1991.

Legal 13603

NOTICE OF PUBLICATION STATE OF NEW MEXICO
ENERGY, MINERALS AND, NATURAL RESOURCES DEPARTMENT
OIL CONSERVATION DIVISION

Notice is harety given that pur-suant to New Mexico Water Quality Control Commission Regulations, the following discharge plan applications have been submitted to the Director have been submitted to the Director or the Oil Conservation Division, State Land Office Building, P.O. Box 2088, Sarta Fe, New Mexico 87504-2088, Telephone (505) 827-5800: (BW-19) Unichem International Incorporated, Richard Brakey, Vice President, PO Box 1499, Hobbs, New Mexico 88240, has submitted

a renewal application for the pre-viously approved, discharge plan for their insitu extraction brine well facility. The Carlsbad Brine Station is located in the SE/4, NE/4, Sec-tion 38, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico. Fresh water is injected to en approximate depth of 710 feet and brine is extracted with an average total dissolved solids content of 300,000 mg/l. Groundwater most likely to be affected by an accidental discharge is at a depth of 150 feet with a total dissolved solids concentration of about 1800 souts concernation of about 1900 mg/l. The discharge plan addresses how spills, leaks and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Con-

servation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan application may be viewed at the above address between .8:00 a.m. and 5:00 p.m.; Monday through Friday. Prior to ruling on any proposed discharge plan or its modification, the discrease plan or as moderation, the Director of the Oil Conservation Divi-sion shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for pub-lic hearing shall set forth the reasons why a hearing shall be held. A hearing will be held if the Director determines there is significant public

In no public hearing is held, the Director will approve or disapprove Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan on information in the plan and information submitted at the hearing.

GIVEN under the Sast of New Mexico Oil Conservation Commission

MEXICO ON CORRESPONDED CONTINUES AND ASSESSION OF THIS 13th day of May, 1991.

STATE OF NEW MEXICO OIL CONSERVATION DIVISION SWILLIAM J. LEMAY, Director loumài: May 21, 1991

STATE OF NEW MEXICO County of Bernalillo

SS

Thomas J. Smithson being duly sworn declares and says that he is National Advertising manager of the Albuquerque Journal, and that this newspaper is duly qualified to publish legal notices or advertisements within the meaning of Section 3, Chaper 167, Session Laws of 1937, and that payment therefore has been made or assessed as court costs; that the notice, a copy of which is hereto attached, was published in said paper in the regular daily edition,

for	times, the first publication being on theday
of May	
publications on	
nadette Ott	Sworn and subscribed to before me, a Notary Public in and for the County of Bernalillo and State of New Mexico, this
CONEW MEXICO ECRETARY OF STATES	Statement to come at end of month.
CLA-22-A (R-12/91)	ACCOUNT NUMBER C81184

NOTICE OF PUBLICATION

STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge plan renewal application has been submitted to the Director of the Oil Conservation Division, State Land Office Building, P. O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505) 827-5800:

(BW-19) - Unichem International Incorporated, Richard Brakey, Vice President, P. O. Box 1499, Hobbs, New Mexico, 88240, has submitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The Carlsbad Brine Station is located in the SE/4, NE/4, Section 36, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico. Fresh water is injected to an approximate depth of 710 feet and brine is extracted with an average total dissolved solids content of 300,000 mg/l. Groundwater most likely to be affected by an accidental discharge is at a depth of 150 feet with a total dissolved solids concentration of about 1800 mg/l. The discharge plan addresses how spills, leaks and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan application may be viewed at the above address between 8:00 a.m. and 5:00 p.m., Monday through Friday. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 13th day of May, 1991. To be published on or before May 22, 1991.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

WILLIAM J. LEMAY, Director

Affidavit of Publication

No. 13538 STATE OF NEW MEXICO. County of Eddy: Gary D. Scott ____being duly sworn, says: That he is the Publisher Artesia Daily Press, a daily newspaper of general circulation. published in English at Artesia, said county and state, and that the hereto attached Legal Notice was published in a regular and entire issue of the said Artesia Daily Press, a daily newspaper duly qualified for that purpose within the meaning of Chapter 167 of the 1937 Session Laws of the state of New Mexico for 1 consecutive weeks on the same day as follows: First Publication May 17, 1991 Second Publication_____ Third Publication___ Fourth Publication Subscribed and sworn to before me this___ 17th _day

My Commission expires September 23, 1991

Coy of Publication

LEGAL NOTICE

NOTICE OF PUBLICATION
STATE OF NEW MEXICO
ENERGY, MINERALS AND
NATURAL RESOURCES
DEPARTMENT
OIL CONSERVATION
DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge plan renewal application has been submitted to the Director of the Oil Conservation Division, State Land Office Building, P.O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505) 827-5800:

827-5800:
(BW-19) - Unichem International Incorporated, Richard Brakey, Vice President, P.O. Box 1499, Hobbs, New Mexico, 88240, has sub-

mitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The Carlsbad Brine Station is located in the SE/4, NE/4, Section 36, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico. Fresh water is injected to an approximate depth of 710 feet and brine is extracted with an average total dissolved solids content of 300,000 mg/1. Groundwater most likely to be af-fected by an accidental discharge is at a depth of 150 feet with a total dissolved solids concentration of about 1800 mg/1. The discharge plan addresses how spills, leaks and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division

and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan application may be viewed at the above address between 8:00 a.m. and 5:00 p.m., Monday through Friday. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

19 91

Darkan Unn Louns
Notary Public, Eddy County, New Mexico

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 13th day of May, 1991. To be published on or before May 22, 1991.

STATE OF NEW MEXICO
OIL CONSERVATION
DIVISION
s-William J. LeMay
WILLIAM J. LEMAY,
Director

SEAL Published in the Artesia Daily Press, Artesia, N.M. May 17, 1991

Legal 13538

INVENTORY OF SOLUTION MINING WELLS -- OIL CONSERVATION DIVISION, 1991

I.	OPERATOR/LOCATION INFORMATION
	Operator: Unichem International-Rouland Trucking (Richard Bra)
	Address: 707 N. Leech, P.O. Box 1499 Staff Engin
	Hobbs, NM 88240 Phone: 393-7751
	Facility Carlsbad Brine Station
	T. 225 R. 26 E Sec. 36 , SE 1/4 OF NE 1/4 H
	County: Eddy (x 4 midue South of Carls bad)
	Purpose of well (brine supply, LPG storage, potash dissolution)
	Bone supply
	0
п.	DRILLING/SITING INFORMATION
	Contractor: Musselwhite Water Well Drilling Company
	Date drilling started $7-13-76$ Date drilling completed $8-20-76$
	Drilling method Cable tool
	Ground Surface Elevation 3228-PI KB Elevation 3334 KB (50)
	Total depth of hole 930′
	Attach schematic of well, include open hole interval, perforations, etc.
	Type of drilling fluid N/A
	Describe all casing tests performed to date Bunped plug pressured up to
	1000 psi: Aug 4, 1986 - 180 psi for 8 hours.
	march 3,1988 - held 180 ps; for 2 hours

CASING, TUBING AND CEMENTING RECORD

From	То	Size of Hole	Size of Casing	Weight per Foot	Cement	Estimated Top of cmt.
0'-3	350′	13"	85%"	32#	225 Class C	Surface
0 - 7	10	778"	5%"	14#	150 Class (- Surfac
0'-9	26'	2 ?	23"		No packe	r, not lined

NA Is site within F	1 2 mile of anothe	er well? Is so	, explain. <u>N</u>)	
Type of well-he	ad equipment			·	
of hole from ve	elude problems e ertical, centralize	ers, used, tool	s lost or stuck,	fracturing tec	hniques used,
•	ally drilled				
	ed so comple		•		
					•
				· · · · · · · · · · · · · · · · · · ·	
					 -

III. FORMATION INFORMATION

Formation Record

From	То	Thickness	Formation (name, description)	Driller's Log.
0'-2 210'-21 240'-71 715'to7	10' 5'	30'	Red Bed & Shale Anhydrite & Shale Anhydrite - Perm Rustler Salt - Perm Salado	0-10' Caliche 10-350' Red Bed's Anh, 350-710' Anhyd Shab 710'-930' Saldd Anh,
(930		-		

Conflicting formation/11+hology tops in file.

Logs (specify type) No logs van
Identify where logs are on file Located on ald Tederal Government (WI)
ammunition storage depot. Storage depot reinforced &
lined with gunnite for boine storage.

IV. AQUIFER INFORMATION

Aquifers in Immediate Area

From	То	Aquifer Description	Amount of Water entering hole	Quality of Water
Mr.	Spencer	has 2 imgation	wells 112 mi NE of	sito, 200-220.

V. PRODUCTION/BRINE STORAGE INFORMATION

Method of production (describe fully) Early operations produced out annulus
Aug pressure 90 psi, Max pressure 180 psi- Pump nater
from Cty Supply to bone well down annulus, out tubing,
to brine storage tanks (4-500 Hal) to trucks
via 2 loading valves.
Was well used previously for some purpose other than brine supply
If so, explain
Use of brine <u>Drilling's production</u> Source of injection water (be specific) <u>City of Carlsbad injection line</u> .
Date of first production August 1976 Volume of brine produced to date
Weight of salt removed to date
Calculated size and shape of cavity to date

VI. ABANDONMENT/PLUGGING RECORDS

Date well abandoned/plugged _ N/A
Reason for well abandonment or plugging N/A
Method of plugging or proposed plugging (describe fully, include amounts of cement,
etc. top, plug type, depth, etc.) None
List all conduits in the area of review. Include completion and plugging records.
None

VII. CHRONOLOGY OF EVENTS

8-76: Well drilled & production begins
9-20-82: DP submitted by Unichen
12-18-82: OCD approves DP GWB-12 expires (12-18-87)
11-18-95: ED requires Dl modification to address facilità
12-11-85: EID grant Unidem 60 day extension if submit gw. kont. inv. plans
1-16-86: Unichem submitts plan for investigation at extent of gu contamination
1-23-86: EID'S unacceptance of Unishems 1-16-86 submotted
1-28-86: Unichem submits detailed giv cont invest.
3-18-86: Unichem submittal of DP Parts 355
6-2-86: EID's response to Unichem DP modification (3-18-86). Need more info
10-6-86: Unichem's DP submittal for Certsbad Station Remore old bone storage pt/install new fractanks (4-500 bbl) w/ berm. Spill collection system (30ml)
12-3-86: Unichem Submittal #2 of BP
12-9-86: EID aproves DP 372 renewal & modification (exp. 12-19-91) deep 30'
2-16-87 Unichem submits soil analyses & drainback system picture
11-30-87 EID inspection ID's significant brine spillage improper born
2-18-88 Unichem requests deletion of soil nonitoring from DP
5-8-91 Unichem submits DP renewal application

25°@910'@926'

5'3"0 710' Cmt. to surface

1000

Caliche

Red Beds & Shale

Anhydrite & Shale

Anhydrite

715

Salt

400

50¢

600

700

800

900



OIL CONSERV . ON DIVISION

REC: VED

'91 MAY 9 PM 3 05

Home Office 707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

May 8, 1991

Mr. David G. Boyer 310 Old Santa Fe Trail, Rm 205 Land Office Building Santa Fe, NM 87501

Dear Mr. Boyer:

Unichem Carlsbad Brine Station Discharge Plan #372_____

Please accept this letter as an application for discharge plan <u>renewal</u> for the Carlsbad Brine Station, which includes an In-Situ extraction well for producing brine water for use in oilfield activities in the Carlsbad, New Mexico area.

Please note, you have on file all previously submitted materials, which include detailed information that is required by the New Mexico Water Quality Control Commission (WQCC) regulations. Also you have all the latest monitoring and reporting forms submitted to date.

As allowed under New Mexico WQCC Regulations, more specific, Port S-101G, please accept this as our discharge plan. We are readily available to provide New Mexico Oil Conservation Division with information that is required to complete our application for renewal.

One 500 barrel steel welded tank has been added for overflow purpose for an indefinite time period, and is not used for anything else. It has no affect on any operations of the well, other than added safety.

There have been no other changes made within our operations and therefore no modifications are necessary in our current discharge plan.

Sincerely,

UNICHEM INTERNATIONAL INC.

n. D. Oenton

N. D. Denton

Safety/Environmental Coordinator Rowland Trucking Company

jd

Mr. David G. Boyer Page 2 May 8, 1991

I certify under penalty of law that I have personally examined and am familiar with the information submitted in those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Richard Brakey Vice President -

Rowland Trucking Operations



1190 St. Francis Drive

Santa Fe, New Mexico 87503

ENVIRONMENTAL IMPROVEMENT DIVISION Carlsbad Field Office 406 N. Guadalupe St. Carlsbad, N.M. 88220 (505) 885-9023

GARREY CARRUTHERS Governor

> CARLA L. MUTH Secretary

MICHAEL J. BURKHART Deputy Secretary



MEMORANDUM

JAN 0 5 1939

DATE:

December 28, 1988

GROUND WATER BUREAU

TO:

John Parker, Ground Water Section, Santa Fe

FROM:

Roy L. Dawdy, Environmentalist, Carlsbad

SUBJECT: Rowland Trucking Spill

About 8:15 a.m. on December 27, 1988, a report was received in the Carlsbad E.I.D. office concerning a tanker truck that overturned early Saturday morning, December 24, 1988. The accident occurred at the intersection of Hwy. 62-180 and the north entrance road to W.I.P.P. and was reported by Mr. Jere Galle of the Department of Energy. I talked to Mr. Louie Medina, local state policeman and was informed that the liquid spilled from the accident was some mixture of crude oil, diesel oil and drilling mud.

I called Mr. Mike Williams of the Oil Conservation Division in Artesia. As a result of this call Mr. Darrell Moore, District Geologist for OCD, and I drove to the site to meet representatives of Rowland Trucking. When we reached the site we saw quite a large area of pavement, ditch and other ground area that had been covered with the material from the spill. The state highway department had spent several hours on Saturday covering the spill with sand and subsequently sweeping the sand and absorbed liquid into the bar ditch. At the time of our survey there was some liquid in small puddles over an area of approximately 1000 square feet.

Soon after our arrival at the site several workers from the state highway department arrived to continue clean-up of the paved area. The foreman of the crew was very concerned about the rapid deterioration of the pavement which had been contacted by the spilled material.

Approximately 30 minutes after Mr. Moore and I arrived at the site three representatives of Rowland Trucking arrived from their Hobbs office. Representing Rowland were: Mr. Wayne Price, Staff Engineer for Unichem International, parent company of Rowland; Mr. Pete Turner and Charles Root, both of the Hobbs office of Rowland. We were informed that the material spilled from the tanker was a

Re: Rowland Trucking Spill

Dec. 28, 1988

Page 2

diesel emulsion drilling mud with chemical additives. Mr. Moore and Mr. Price felt that the spill was under the jurisdiction of OCD and agreed to file the necessary reports and do the necessary clean-up as recommended by OCD. I expressed a concern that the clean-up be such that the environment be protected.

Later on December 27, Mr. Gary McCaslin spoke with Mr. David G. Boyer, hydrologist for OCD and was informed that agreement had been made with Unichem that all contaminated soil be removed and hauled to an approved disposal site in Eunice. I revisited the incident site on December 28, 1988 and witnessed the soil removal underway. At that time I met and spoke with Mr. Wes Johnston of Unichem. New fill was being used to replace the contaminated soil which had been removed.

RLD/are

xc: G. McCaslin, EID, Roswell

File

ENVIRONMENTAL IMPROVEMENT DIVISION

MEMORANDUM OF COMPLAINT Cor/s b > d FIELD OFFICE

COMPLAINANT NAME: Mr. Jore Galle-	TELEPHONE: 837-8100
ADDRESS: W. J. P. D. Site	CITY:
SOURCE (RESPONSIBLE PARTY): NAME: Kow Sond Trucking	TELEPHONE:
ADDRESS: Hobbs + Carlobod	CITY:
PROGRAM * AIR QUALITY ; FOOD/MILK ; VECTOR	,*HAZARDOUS WASTE;
LIQUID WASTE; *NOISE; *OHS; *RADIATION	
*WATER POLLUTION WATER SUPPLY;	
NATURE OF COMPLAINT: Rowland tonker over	turned at intersection
of hwy 62-180 + North intrance y	o W. L. P.t.
LOCATION:	
COMPLAINT TAKEN BY: MY, BAT	DATE: 12/27/58
INVESTIGATION REPORT:	
Investigated by Roy Dandy of	F. J. D. 9 MV.
Darrel Move of OCD. Large 50.	11 of 114mb (diesel
Darrel Move of GCD. Large 50. emilsion drilling 171 d) at interse	ition
BY: Din Landy DATE:	
ACTION TAKEN: Unichem (Day out Company of	Rowland) agrace to
clean-up to OCD's requirement	
BY: Day Landy DATE:	12/27/88
FOLLOW UP: Contaninated 521/ Yamou	ed of transported to
eparoved dispess/ Site in Engice	. New till brought
In to replace continuental soll	
SATISFACTORY CORRECTION OF PROBLEM VERIFIED BY: Lon La	DATE 12/78/88
* CONTACT APPROPRIATE CENTRAL OFFICE PERSONNEL FOR SPECIF	·
OPTIONAL USE FORM EID-SP/LW 001 Memo After	that,

Time Date .
\square Telephone \square Personel $2:30$ $12/27/88$
Originating Party Other Parties
Wayne Price - Unichem Int. John Parker - EID WRS
1 wiss
Rowland Trucking spill of w/00 BBL of drilling
mud.
Discussion Wayne called to tell me that there had been
a spill of 100 BBL (4,500 gal) of drilling fluid
on Dec. 24 at the intersection of Hay 62-180 and
main entrance to WIFF facility. The accident occurred
when the truck rolled over. Usagne stated that the
spill had been localized in a 30×5 yd trench. The drilling
unud contained oil emulsion (deisel-oil-argla) and is
considered non-hazardous under RCRA. He further stated
that the spill would be removed and taken to an OCD
approved disposal facility.
Conclusions or Agreements I thanked Utupe for reporting the Spill to us
and informed him that it was my belief that due to
the location the incident was exempt from the WQCC regulations.
(No water < 10,000 mg/l FDS) - but to send us a report
any way.
Distribution Signed / / /
Kevin hambent & Tile

...



May 17, 1988

Mr. Kevin A. Lambert, Hydrologist Ground Water & Hazardous Waste Bureau State of New Mexico Environmental Improvement Division P.O. Box 968, Runnels Building Santa Fe, NM 87504-0968 VIA CERTIFIED MAIL: P 713 502 747

MAY 1 9 1988

ERGUND VATER/HAZARDOUS WAS

SUBJECT:

CARLSBAD BRINE STATION

Dear Kevin,

The following documents on the above-referenced brine station are submitted for your information:

- (1) Year-end results (1987) for fresh water to brine production comparison;
- (2) Year-end (1987) water analysis, dated 23 February 1983;
- (3) First quarter results for fresh water to brine production comparison;
- (4) First quarter water analysis, dated 20 April 1988.

Please do not hesitate to contact me if you have any questions about the enclosed information.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

LWP:mms

Enclosures

cc: Richard Brakey, Vice President - Rowland Trucking
Ed Hesselschwerdt, Carlsbad Yard Manager - Rowland Trucking

	INITIALS	DATE	REFERENCE
PREPARED BY			
CHECKED BY			
APPROVED]

Carlstad Brine Well

Year-End Results (1987)

Fresh Water to Brine
Production Comparison

-		<u> </u>	resh Water to Brine Proc	duction los	mparessor	<u>) 1987</u>	(4)	(5)
Ļ				Muter #	mila #	Theter #	Ldel	Brine Sales ;
-NE			•		01-20475-01	01-20400-1	Luck	-N E
No.				gallons	gellors	gellind	BBls	BBL No.
1					180000	13000	4595.24	9800,00 1
2				33000	402000	96000	12642.86	4800.00 2
3				6 0000	149000	360a)	\$ 833 35	6610.00 3
4				47000	165000	39000	445238	5 550.00 4
5				40000	101000	23000	3904.76	3125.00 5
6				39000	97000	23000	3785.71	12875.00 6
7				101000	255000	61000	9938.57	8395.00 ⁷
8				91000	228000	530a)	8857,14	
9				173000		104000	6595.24	9910.00 9
10				98000	252000	60000	976190	1
11				148000	380000	90000	1471424	
12				111000	275000	68000	10809.52	6770.00 12
13					, , , ,			13
14								14
15		_						15
16				961,000 gel	248 4000 gel	666,000 gel	97880.95	10834500 16
17								17
18	-							18
19 20				, , ,			-	19
21							1	20
21						,		21
23								23
23			,					23
25	-							25
26								26
27								27
28	 							28
29								29
30	-							30
31								31
32								32
33	:							33

Unichem International

707 North Leech

P.O.Box 1499

Hobbs, New Mexico 88240

Company: Rowland Trucking

Date : 02-23-1988

Location: Carlsbad Brine Well - Wellhead (on O2-22-1988)

	<u>Sample 1</u>
Specific Gravity:	1.218
Total Dissolved Solids:	305489
pH:	6.46
IONIC STRENGTH:	5.310

CATIONS: Calcium Magnesium Sodium Iron (total)	(Ca ⁺²) (Mg ⁺²) (Na ⁺¹) (Fe ⁺²)	<u>me/liter</u> 84.0 16.0 5120 0.086	mg/liter 1680 194 118000 2.40
ANIONS: Bicarbonate Carbonate Hydroxide Sulfate Chloride	(HCO ₃ -1)	3.00	183
	(CO ₃ -2)	0	0
	(OH-1)	0	0
	(SO ₄ -2)	56.2	2700
	(C1-1)	5160	183000

SCALING	INDEX	(positive	value	indicates	s scale)
			Ca	alcium	Calcium
			^		C. 1

<u>Temperature</u> 86°F 30°C Carbonate Sulfate
1.1 -25

Potassium - 69.5 ppm

Nitrates -10.56 mg/1 (2.4 mg/1 as nitrogen)

	INITIALS	DATE	REFERENCE
PREPARED BY			
CHECKED BY			
APPROVED			

First Quarter Results (1988) Fresh Water to Brine Production Comparison

City of Carlshad Brine Wells

П		(1)	(2)	(3)	(4)	(5)
		Jan	Jeh	March	Jetal	Jotal BBL
	012035001	64000	94000	24000	232,000	5523.81
3						
5	0120400-01	39000	58000	45000	142,000	3380.90
5 7	01204750/	160,000	237,000	18 8,000	585 000	13 92 858
2	Brine Sales -	6940 BBLS	5925882	6090BBL		18 955.00
						. ;
1						
3						
			1	<u>i</u>	- ;	



WATER ANALYSIS

ALL RESULTS EXPRESSED IN PPM UNLESS OTHERWISE NOTED

CLIENT NAME:

WAYNE PRICE

FACILITY:

CARLSBAD BRINE WELL

LOCATION:

CARLSBAD, NM.

DATE:

05/05/88

SAMPLE DATE: 04/20/88

DATE ANALYZED: 05/02/88

SAMPLE IDENTIFICATION :

CARLSBAD

BRINE

WELL

рН		6.25
PHEND ALKALINITY	(CaCO3)	NIL
TOTAL ALKALINITY	(CaCO3)	72
BICARBONATE	(HCO3)	87.8
CARBONATE	(CO3)	NIL
HYDROXIDE	(DH)	NIL
TOTAL HARDNESS	(CaCO3)	3840
CALCIUM	(Ca)	1480.0
CALCIUM	(CaCO3)	3700
MAGNESIUM	(Mg)	33.6
MAGNESIUM	(CaCO3)	140
CHLORIDE	(C1)	185000
CHROMATE	(CrO4)	* * *
SULFATE	(SO4)	5250
TOTAL PHOSPHATE	(PO4)	* * *
ORTHO PHOSPHATE	(PO4)	***
POLY PHOSPHATE	(PO4)	* * *
SILICA	(SiO2)	***
SILICA	(CaCO3)	***
SPECIFIC CONDUCTANCE	(mmhos)	176800
IRON	(Fe)	1.02
COPPER	(Cu)	* * *
CALCULATED :		
		mm a arm as rest arm:

TOTAL DISSOLVED SOLIDS

SODIUM

(Na)

312493 120642

*** INDICATES THAT THIS TEST WAS NOT RUN



WATER ANALYSIS

ALL RESULTS EXPRESSED IN FPM UNLESS OTHERWISE NOTED

CLIENT NAME: WAYNE PRICE

CARLSBAD BRINE WELL

DATE: SAMPLE DATE: 04/20/88

05/05/88

FACILITY:

LOCATION:

CARLSBAD, NM.

DATE ANALYZED: 05/02/88

SAMPLE IDENTIFICATION :

CARLSBAD BRINE

WELL

TOTAL DISSOLVED SOLIDS POTASSIUM (as K) NITRATES (as NO3) NITRATES (as N)

300.2 mg/l

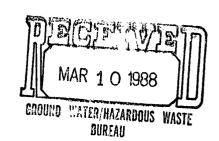
190 mg/l 37.4 mg/l

8.5 mg/1



March 9, 1988

Mr. John Parker Groundwater Bureau Environmental Improvement Division Health & Environment Department P. O. Box 968 Santa Fe, New Mexico 87504-0968



Dear John:

Enclosed please find a copy of the latest Mechanical Integrity Test for the Carlsbad Brine Well.

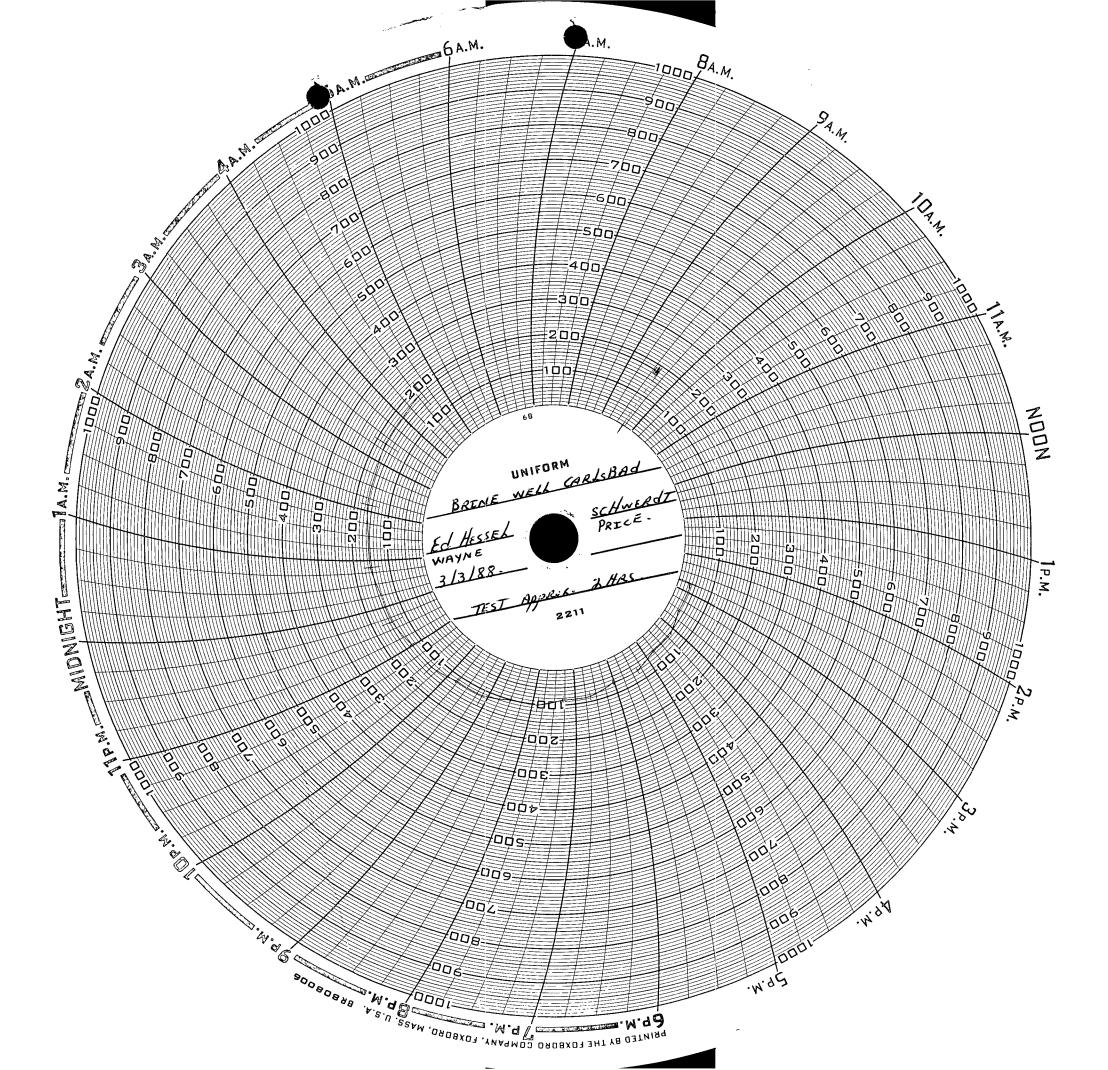
Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

LWP:jmb

Enclosure



No. of	
Samples	, Ion
	Na
	K
	Ca
	Mg
	C1
	HCO3
	C03
	S04
	TDS
111111	111111111
	NO3+ NO2
	NH3
	kjeld N
111111	11111111
	As
	Ba
	Cd
	CN
	Cz
	F
	Pb
	Ra 226
}	
11/1///	11111111
	Cu
	Fe
	Mn Phenols
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
1111111	Zn ///////
	Al
	B .
i	Co_
i	Mo
1	Ni
1111111	11111111
	pH
	Conduct.
	•
	·

FIELD TRIP REPORT GROUND WATER SECTION

SLD USER CODES
Ground Water: 59300
NO₃, HC. & Toxics: 59600
UIC: 59500

County Eddy

Name of Facility: Unichem Carlstand Location: Carlstand

Discharge Plan Number: DP-372
Type of Operation: Bride Station

Type of Operation: Brine Staticu

ENVIRONMENTAL IMPROVEMENT DIVISION FIELD VISIT

EID Inspector(s): Parker / Lamber †

Date of Inspection or Visit: 03/03/88

Discharger's Representative Present During EID Visit:

Name: Wayne Price, Ed. Hicker Man. Thomason

Title or Position: Env. Man. Wirchem, Sta May, Roland Trucking

Purpose of Visit:

a. Evaluation of Proposed Discharge Plan

b. Compliance Inspection of Discharge with Approved Plan

Other (specify) MTT Pressure test Inspection Activities During Field Visit:

a. Inspection of Facilities or Construction (specify)

Facility regnaded and bermed

b. Sampling of Effluents (give sampling locations)

c! Sampling of Ground Water (give names or locations of wells)

 d. Evaluation of geology, soils, water levels or other physical characteristics of the location (specify)

@ Other (specify) withnessed 6 hr pressure

Observations and Information Obtained during the Visit:

Well held pressure

ACTION REQUIRED



February 18, 1988

Mr. Kevin A. Lambert, Hydrologist Ground Water Section State of New Mexico Environmental Improvement Division P. O. Box 968, Runnels Building Santa Fe, New Mexico 87504-0968

SUBJECT: Carlsbad Brine Station DP-372

Monitoring and Reporting Form

Dear Kevin:

Per our telephone conversation on Thursday, February 18, 1988, we would like to request the deletion of the soil contamination investigation from the Monitoring and Reporting Form.

When we send this report we will simply mark it as being completed and non-applicable. You will receive this completed Form after you have witnessed the MIT sometime in March.

Please find attached the "Amended Monitoring and Reporting Form".

Thank you for your cooperation in this matter.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

LWP:jmb

Enclosure

cc: Richard Brakey

Ed Hesselschwerdt

MONITORING AND REPORTING FORM

ALL BLANKS MUST BE COMPLETED.		PLICABLE BOXES
DISCHARGE PLAN NUMBER: 372	ORIG. DP PENI	GINAL DP: X D. APPROV: X RENEWAL: X
SIC NUMBER:	, RENI	
EID DISTRICT: IV	RENI MODI MODIFICATION	Y PENDING:
NAME OF FACILITY: Unichem International	- Carlsbad Brine St	ation
LOCATION OF FACILITY: Carlsbad		
ALTERNATE OR PAST NAME OF FACILITY:	same as above	
CITY OR CLOSEST TOWN:Carlsbad	USGS QUAI	Carlsbad
COUNTY: Fddy Price TWP: 225	RGE: 26E	SEC: 36
CONTACT PERSON: Brakey LAST NAME	wayne	Starr Enginee
TAST WAVE	ETDEM NAME	E: Vice Presiden
TELEPHONE: 393-7751	ility and calor	
TYPE OF FACILITY: Brine production faci	ility and sales	
MEANS OF DISCHARGE (LAGOON, LEACH FI		<u>IFY</u>):
<u>Injection well and four new above grade sto</u>	orage tanks	
REVIEWER: (CURRENT) Lambert LAST NAME	, <u>Kevin</u>	
LAST NAME	FI	RST NAME
DATE APPROVED: 12/19/86 DATE	OF EXPIRATION: 1	2/19/91 ·
MONITORING REQ: (COMMENT, IF NECESSA	ARY, ON BACK)	
SAMPLING SITE STORET CODE OR ID (SAMP. SITE)	PARAMETER(S)	DATE <u>DUE</u>
Fresh water Brine water	Volume	April, Oct., July, January
Brine water	TDS, chlorides, nitrate-nitrogen, sulfates	April, Oct., July, January
Brine water	Sodium, potassium calcium, magnesiu carbonate, bicarb	

SAMPLING SITE OR ID

STORET CODE (SAMP. SITE)

PARAMETER(S) DATE <u>DUE</u>

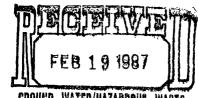
Mechanical Integrity Test	once a year	January	;
Bond log	once every 5 years	October 1991	;
Soil contamination COMPLETED - investigation	soil analysis, TDS Cl-	April, Oct., July, January	
			,
COMMENTS: Unichem has committed to not or suspected detection of a leachate exrequired by EID. PRE-1977 DISCHARGE FOR WHICH DISC SECTION 3-106.A.? YES X NO	Cursion, and shall provi	ide subsequent repor	rts as
OTHER APPLICABLE PERMITS:	RCRA DIOACTIVE MAT NPDES UST	X X X X X X X X X X	
STATUS OF DP: ACTIVE: X WITHDRAWN: EXPIRED, NOT RENEWED: INACTIVE-TERMINATED OPERATIONS: INACTIVE- OPERATION PENDING:		•	
EID: GROUP P.O. BOX S	TER SECTION ND WATER/HAZARDOUS WA 968 NM 87504-0968	STE BUREAU	

REVISED: 12/12/86

BRINE STATION INSPECTION FORM

FACILITY REP ON SIT	CARTS bad LOCATION COUN'I	CARISHAD YEddy
WELL OPERATION	I well system	
WELL IS INJECTING: SOURCE OF FRESH WAT TRACE INJECTION/PRO	ER City of Carlsb	ROUGH TUBING
WELL HEAD PRESSURE LEAKS AROUND WELL O		1 12/1/20
STORAGE AREA	to low spots on	property
FOR PONDS: GENERAL LINER APPEA		,
AMOUNT OF FREEBOARI		
ANY SIGN OF OVERFLO	W OR LEAKS	
LEAK DETECTION SYST	EM FLUIDS DRY	
BERMED TO PREVENT	TANKS good but need // YES NO UNOFF YES NO	outside
	SSURE PROPER FLUID/LABLE MATO BRINE FRESH WATER 4 2 worker	
NUMBER OF TANKS FOR LOADING AREA PROPERLY GRADED AND ANY EVIDENCE OF REC	BRINE FRESH WATER H 2 working BERMED TO CONTAIN SPILLAGE ENT SPILLAGE A SPILL COLLECTION SYSTEM	YES NO YES NO YES NO YES NO
NUMBER OF TANKS FOR LOADING AREA PROPERLY GRADED ANY EVIDENCE OF READOES FACILITY HAVE	BRINE FRESH WATER H 2 working BERMED TO CONTAIN SPILLAGE ENT SPILLAGE A SPILL COLLECTION SYSTEM	YES NO YES NO YES NO
NUMBER OF TANKS FOR LOADING AREA PROPERLY GRADED AND ANY EVIDENCE OF READOES FACILITY HAVE ANY EVIDENCE OF OIL	BRINE FRESH WATER H 2 working BERMED TO CONTAIN SPILLAGE ENT SPILLAGE A SPILL COLLECTION SYSTEM SPILLING/DUMPING	YES NO YES NO YES NO YES NO YES NO
NUMBER OF TANKS FOR LOADING AREA PROPERLY GRADED AND ANY EVIDENCE OF READOES FACILITY HAVE ANY EVIDENCE OF OIT MONITORING WELLS DEPTHF	BRINE FRESH WATER A 2 working BERMED TO CONTAIN SPILLAGE ENT SPILLAGE A SPILL COLLECTION SYSTEM SPILLING/DUMPING STATIC WATER LEVEL	YES NO YE
NUMBER OF TANKS FOR LOADING AREA PROPERLY GRADED AND ANY EVIDENCE OF REDUCE OF OUT MONITORING WELLS DEPTH F SAMPLED THIS VISIT COMMENTS Facility	BRINE FRESH WATER	YES NO YE





Home Office 707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010 CROUND WATER/HAZARDOUS WASTE

BUREAU

February 16, 1987

VIA CERTIFIED MAIL: P169568903

Mr. Kevin A. Lambert, Hydrologist Ground Water & Hazardous Waste Bureau State of New Mexico Environmental Improvement Division P.O. Box 968, Runnels Building Santa Fe, NM 87504-0968

Dear Kevin,

SUBJECT:

CARLSBAD BRINE STATION

The enclosed drilling report for removal of soil samples and the soil analysis from A & L Plains Agricultural Laboratories, Inc., are submitted in compliance with your request. Please note that signatures for the individuals present during the sample removal process are on file--this includes the signature of Doug LaCosse with Abbott Brothers Drilling, as well as the signatures of Ed Hesselschwerdt and Wayne Price of Unichem International Inc.

In addition, I have enclosed photographs depicting the drilling operation of February 3 and the drainback system that has been installed in compliance with the EID's request. These submittals should fulfill all the requirements requested by your office for the permitting of Carlsbad Brine Station.

Thank you for your assistance with this project over the past few months. If you have any questions, please do not hesitate to call me.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wavne Price

Staff Engineer

WP:mms

Enclosure



CARLSBAD BRINE STATION

DRILLING REPORT - FEBRUARY 3, 1987

10:00 a.m.	Began drilling procedure - Abbott Brothers Drilling Wayne Price and Ed Hesselschwerdt of Unichem were present for observation purposes.
	 0 - 15' Top soil - wet. 15 - 22' Loose clay and small river rock first 5'; at 15-20', began to dry up. 22 - 25' Small amount of fresh water required to ease up out of hole.
11:38 a.m.	25' - Hit fine sand - light brown in color.
	28' - Stopped water.
11:51 a.m.	30' - Wet fine sand and gravel. Sample #1 taken.
	31' - Changed auger bits; found large river rock.
12:06 p.m.	Cave in at 31'; filled hole to 25' and began clean out. Cave in again; hole filled back to 23'.
12:16 p.m.	Break for lunch. Auger changed from 12-1/4" to 18".
1:54 p.m.	25' - Clay, sand and rock - clean out.
2:47 p.m.	30' - Finished cleaning hole; hole kept caving in.
	Changed to 6" core barrel from 18" auger.
3:17 p.m.	Samples taken: 2 at 33' from inside core; 1 at 31" from inside core.
3:30 p.m.	Hole covered with barrel until results obtained from samples.



A & L PLAINS AGRICULTURAL LABORATORIES, INC.

302 34TH STREET • POST OFFICE BOX 1590 • TELEPHONE 806 763-4278

ST OFFICE BOX 1590 • LUBBOCK, TEXAS 79408

FEB. 10, 1987

UNICHEM INTERNATIONAL INC. ATTN: WAYNE PRICE P.O. BOX 1499 HOBBS, NM 88240

LAB NO:	SAMPLE MARKED:	CHLORIDE ppm
90901	30' open hole sample	546
90902	33' core sample	651
90903	33' core sample	615
90904	31' core sample	613

RESPECTFULLY SUBMITTED,

E.A.COLEMAN





DRILLING OPERATION TO OBTAIN SOIL SAMPLES - CARLSBAD BRINE STATION



DRAINBACK SYSTEM CARLSBAD BRINE STATION

TONEY ANAYA GOVERNOR

DENISE D. FORT DIRECTOR

NVIRONMENTAL MPROVEMENT IVISION

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

December 19, 1986

Richard Brakey Vice President Unichem International, Inc. P.O. Box 1499 Hobbs, NM 88240

Dear Mr. Brakey:

The renewal and modification of the discharge plan (DP-372) for the brine production facility and in situ extraction well located in Section 36, T22S, R26E Eddy County, New Mexico is hereby approved. The approved discharge plan renewal and modification consists of the materials dated January 28, March 18, April 4, August 28, October 6 and December 3, 1986, plus the information and materials submitted as part of the original discharge plan approved December 18, 1982.

The discharge plan renewal and modification application was submitted pursuant to Section 3-106 of the New Mexico Water Quality Control Commission Regulations. It is approved pursuant to Section 3-109. Please note Subsections 3-109.E. and 3-109.F., which provide for possible future amendment of the plan. Please be advised that the approval of this plan does not relieve you of liability should your operation result in actual pollution of surface or ground waters which may be actionable under other laws and/or regulations.

Monitoring and reporting shall be as specified in the discharge plan and supplements thereto. These requirements are summarized on the attached sheet. Any inadvertent omissions from this summary of a discharge plan monitoring or reporting requirement shall not relieve you of responsibility for compliance with that requirement.

Pursuant to Subsection 3-109.G.4., this plan renewal and modification is for a period of five years. This approval will expire December 19, 1991, and you should submit an application for a new approval in ample time before that date.

EQUAL OPPORTUNITY EMPLOYER

Richard Brakey December 19, 1986 Page 2

On behalf of the staff of the Ground Water Section, I wish to thank you for your cooperation during this discharge plan review.

Sincerely,

Bureau Chief

Ground Water/Hazardous Waste Bureau

RM:KL::egr

cc: Wayne Price, Unichem International, Inc., Hobbs Garrison McCaslin, EID District IV Manager, Roswell

									•			
	PS Form 3830	, June 19	85			*	J.S.G.	P.O. 1	995-G	30-794		i
Sound affiling, over light of environments. Of the leafure soundings.	Postmark or Date	Date, and Address of Delivery TOTAL Postage and Fees	Return Receipt showing to whom and Date Delivered	Restricted Delivery Fee	Special Delivery Fee	Certified Fee	Postage	P.O., State and ZIP Code	Street on No. 19	sent Richard Bro	RECEIPT FOR CERTIFIED NO INSURANCE COVERAGE PROVIDED NOT FOR INTERNATIONAL MAIL '3 (See Reverse)	h E96 20E d
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MONITORING AND REPORTING FORM

ALL BLANKS MUST BE COMPLETED.		PLICABLE BOXES
DISCHARGE PLAN NUMBER: 372	OR ORIG. DP PEN	IGINAL DP: X D. APPROV: X RENEWAL: X
SIC NUMBER:		EWAL PEND:
EID DISTRICT: IV	MOD MODIFICATIO	IFICATION: X N PENDING:
NAME OF FACILITY: Unichem Internationa	1 - Carlsbad Brine S	tation
LOCATION OF FACILITY: Carlsbad		
ALTERNATE OR PAST NAME OF FACILITY:	same as above	
CITY OR CLOSEST TOWN: Carlsbad	usgs qua	D: Carlsbad
COUNTY: Fddy Price TWP: 22S	RGE: 26E	SEC: 36
CONTACT PERSON: Brakey	Wayne R.J. TIT	LE: Vice Presiden
LAST NAME	FIRST NAME	
ADDRESS OF CONTACT PERSON: P.O. Box	1499, Hobbs, NM 882	40
TELEPHONE: 393-7751 TYPE OF FACILITY: Brine production fac	cility and sales	
MEANS OF DISCHARGE (LAGOON, LEACH F	FIELD, OTHER -SPEC	:IFY):
REVIEWER: (CURRENT) Lambert	, Kevin	
LAST NAME		RST NAME
DATE APPROVED: 12/19/86 DATE	E OF EXPIRATION:	2/19/91
MONITORING REQ: (COMMENT, IF NECESS	SARY, ON BACK)	
SAMPLING SITE STORET CODE OR ID (SAMP. SITE)	PARAMETER(S)	DATE <u>DUE</u>
Fresh water Brine water	Volume	April, Oct., July, January
Brine water	TDS, chlorides, nitrate-nitrogen sulfates	, .
Brine water	Sodium, potassium calcium, magnesi carbonate, bicar	

SAMPLING SITE OR ID

STORET CODE (SAMP. SITE)

PARAMETER(S)

DATE DUE

Mechanical Integrity Test	once a year	January
Bond log	once every 5 years	October 1991
Soil contamination investigation	soil analysis, TDS. Cl ⁻	April, Oct., July, January
COMMENTS • Unichom has committed		

COMMENTS: Unichem has committed to notify EID within 48 hours of the detection or suspected detection of a leachate excursion, and shall provide subsequent reports as required by EID.

PRE-1977 DISCHARGE FOR WHICH DISCHARGE PLAN HAS BEEN REQUIRED UNDER SECTION 3-106.A.?

SECTION 3-106.A. ? YES X NO ____

				XES	NO
OTHER	APPLICABLE	PERMITS:	RCRA		х
			RADIOACTIVE MAT.		X
			NPDES		X
			UST		X

STATUS	Or	יים ט	
	_		ACTIVE:

ACTIVE: X

WITHDRAWN: _ EXPIRED, NOT RENEWED:

INACTIVE-TERMINATED OPERATIONS:

INACTIVE- OPERATION PENDING:

SEND REPORTS TO:

GROUND WATER SECTION

EID: GROUND WATER/HAZARDOUS WASTE BUREAU

P.O. BOX 968

SANTA FE, NM 87504-0968

REVISED: 12/12/86

40 - 2000

EID BUCKSLIP

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		/ / OTHER			· :		•
	,	UBJECT: Disc	lance Plan	Lepinon	Q for Rene	wal + Mad) Lucka
		DRAFTED BY:	V	P / A		1,0191	- Francis
		•	- Fee X	anvers	(Da	<u>/////////////////////////////////////</u>	
		CONCURRENCES:			DATE DAT		
		NAME:	g Sect. Mgr.			ROVED 12/22	٠
		1. Mitzel	<i>felt</i> Bur. Chief	40	·- <u>-</u>	2/23	
		Richard Holland	d Dep. Dir.		·	·	
		Denise Fort	· Director			· ·	
					•		
	FINAL DECI	SION NEEDED BY	(date)	BECAUSE	Have	been	
: (,	worke	of for the p	ast year	to obtain	a com	plete	
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	needed) to modifi	y to surf	ue fac	elities	to be	
	in comp	jance w/ W	OCC. Al	so at t	his som	e time	
he	- disek	larger of	os chose	to	enew p	lan "	
(•	Since	- It expire	o Dec 187.	The p	lan and	2 the	
	Loca	letizo are	both in	Satisf	actory	condition	
	and	tespirer lities are staff toes	not expec	I any p	roblems.		

BRINE STATION INSPECTION FORM LAMBERT, Kaschal EID INSPECTOR BAKER, Johnson LOCATION CACISTAGO FACILITY REP ON SITE WAYNE PRICE COUNTY Ed Hesselschwerdt DP-372 WELL OPERATION WELL IS INJECTING: X THROUGH ANNULUS. underground lines SOURCE OF FRESH WATER C, ty at CARISTANT TRACE INJECTION/PRODUCTION LINES WELL HEAD PRESSURE PSIG PUMP PRESSURE 40-92 PSIG LEAKS AROUND WELL OR PUMP STORAGE AREA FOR PONDS: Old pit we longer in use will be removed and GENERAL LINER APPEARANCE properly graded early 187 AMOUNT OF FREEBOARD ANY SIGN OF OVERFLOW OR LEAKS LEAK DETECTION SYSTEM FLUIDS FOR TANKS: FRAC TANKS

X YES

FF X YES GENERAL APPEARANCE LABLED PLAINLY BERMED TO PREVENT RUNOFF NO CHECK CONTENTS TO ASSURE PROPER FLUID/LABLE MATCH NUMBER OF TANKS FOR BRINE 4 FRESH WATER 2000 bbs LOADING AREA PROPERLY GRADED AND BERMED TO CONTAIN SPILLAGE YES
YES ANY EVIDENCE OF RECENT SPILLAGE DOES FACILITY HAVE A SPILL COLLECTION SYSTEM ANY EVIDENCE OF OIL SPILLING/DUMPING Area as been recently graded, extremely mudding du MONITORING WELLS STATIC WATER LEVEL FT BELOW CASING DEPTH YES NO TEMP Ec Use Vacuum truck to clean up apell

Send Dusitu Extractioni Well Outline

- Also will be firsting week of Doc 8th 1. Frac tanks Permenant or Temporory? modification itemporary

OK no problem putting berns will be completed before DP approval

- need berns around tanks to contain spells or leak N'sed Plans & Speces on lines material for drawback system will send speces on lines material before D Papproval 2. Chemical Analysis of Brine Solution

- Monitor & Report quarterly for CT, SO, NO3-N, THS - Once a year asonton + report NA, K+ Ca# Mgt, HCO, CO; Seenoproblem except w/ report quarterly will address in letter 3. Presone Test Once a year / and a Bond Logs every 5 years No problem w/ pressure test or bond logs Moneton + Report Quantily Dijected of produced fluid volumes Wo problem reporting quarterly is monitored continous Josephan notification on spills of leak spill Noproblem notification on spills of leak and the Moproblem notification on spills of leak No problems Quarterly Update on soil contamination
No problems when the Update on soil contamination
No problems were stigation / Requirement will be deleted once completely

Discharge Plan Submittal 10/6/86 11/3/86 Unichen-Carlobal Discharge Plan leview Part III 3-106 Discharge Plan Application - Part A to Location - Of Mapo included 2. Type of operation - Brine extraction well for oil & gus industry
3. Mean of Dischage - IN-situ Extraction Well inject Fresh water remove
4. 92,000 gpd

- TN - 300 10 5. 1D5 = 300,000 mg/l 6. Several submittals in files showing location of bodies of water surface or ground

**No wells within the Area of Review*

Fround Water

7. DTW = 150 feet TDS = 2,500 mg/l

8. Flooding Potential No Known flood gones, Drainage to East 9 Sampling & Measurement of flow - See Flow Schematic deputing Sampling + measurement point, Att & Inspect on Visit 10. Location of existing and proposed monitor wells - No monetor wells proposed, no wells exist within area of review 11 Geologie Description - See Fyhibit C containing drilling log, no water encountered - drilling; 0-210" Red bed and shale, 210-240' Anhydrite and shale, 240-715' Salt, 715-930' Open Hole 12 Plans & Specs - Have submitted 1/ow Schematic which is adequate along with earlier submettals 3 Spill Collection System - proposed for the loading once I P+ Spec on 30 mil lines Part V I Site Extraction Well I do General Description & see DP file

I Description of Facility A. Surface Facilities 2. No specifics, will check on field trip to don't expect any problem 3. OK See Part III. 4. for discharge; have history of withdrawd which is variable depending on market. K 4. NA using frac tanks are perment or temporary B. Underground Facilities 2. OK 3. NA welle in use since '76 Ho Average injection pressure = 90 psig; Maximum injection pressure = 180 psig; Injection Volume = 92,000 gpd 5. NA 6. NA III Sete Characteristics A. Soils = NA B. Geology 2. No X- Section Maps detailing the geology and geologic Structures but available information looks good to meet required

C. Hydrology 4. No groundwater encountered in ones of review 5. City of Carlsbad water system - Submit Quarterly Volume - Submit quarterly analysis if not city water system & 6. Chemical Analysis of brine solution - Submit quarterly

- Analyze for NAT, RT, CAT, MgH, HCO3, CO3, CI, 50, NO3, and TDS IV Procedures to Protect Ground Water Quality A. During Operation I NA Nothing is well shaft or other conducts within area of review 3. NA 4. OK See Schematic deagram 7. NA Enclosed above grade Frac Tank 9. Designed new drain back system at truckloshing It 100 Need to Develop any contingency plan fractants to cotten spiles

II. Must Commit to notify EID white hours of leak, spill
or unanticipated discharge

B. Post-operational commitments priop to plan approval 1. Plugging and Abandoment

A a. Must get commitment

b. OK have P+A Bond on file ay/ EID I & 2. Must state whether fractionshe permanent of temporary of temporary what is long temporary plane * I Sign off Requirement

- Must get prior to DP Approval Developt implient a remedial soil contamination investigation ----...... ______ -- · · · · · · · ·

N. 7

NVIRONMENTAL MPROVEMENT IVISION

TONEY ANAYA GOVERNOR

DENISE D. FORT DIRECTOR

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

October 20, 1986

Unichem International Incorporated Richard Brakey, Vice President P.O. Box 1499 Hobbs, New Mexico 88240

Dear Mr. Brakey:

Enclosed is a copy of the public notice pertaining to your proposed discharge which was issued by this division pursuant to New Mexico Water Quality Control Commission Regulations, Section 3-108.

If you have any questions, please do not hesitate to contact me at the address listed below or at phone number (505) 827-2899.

Del Caken

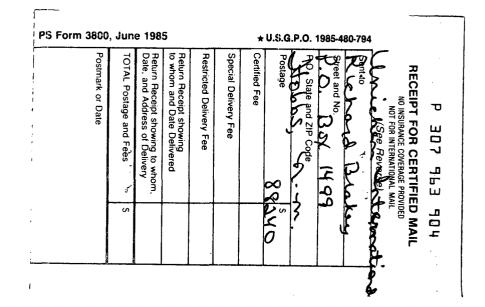
Sincerely,

Bruce Gallaher

Acting Program Manager Ground Water Section

BG/mp

Enclosure



EQUAL OPPORTUNITY EMPLOYER

TONEY ANAYA GOVERNOR

DENISE D. FORT DIRECTOR



CERTIFIED MAIL - RETURN RECEIPT REQUESTED

October 20, 1986

The Honorable JoAnn Martin, Mayor City of Hobbs P.O. Box 1117 Hobbs, New Mexico 88240

un Jallahr

Dear Mayor Martin:

Enclosed is a public notice which includes notice of a proposed discharge plan(s) for one or more operations in or near your city.

If you have any questions, please do not hesitate to contact me at the address given below or at 827-2899.

Sincerely,

Bruce Gallaher Acting Program Manager

Ground Water Section

BG/mp

Enclosure

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

(See Revertible 5

Sent to (See Revertible 5)

Formal Postage and No.

Sent to (See Revertible 5)

Formal Postage and Pee

Special Delivery Fee

Return Receipt showing to whom.
Date, and Address of Delivery a.

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NVIRONMENTAL MPROVEMENT IVISION TONEY ANAYA
GOVERNOR

DENISE D. FORT DIRECTOR

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

October 20, 1986

Board of County Commissioners Eddy County Eddy County Courthouse Hobbs, New Mexico 88240

Board of County Commissioners:

Enclosed is a public notice for one or more operations located in your county.

If you have any questions, please do not hesitate to contact me at the address listed below or at phone number (505) 827-2899.

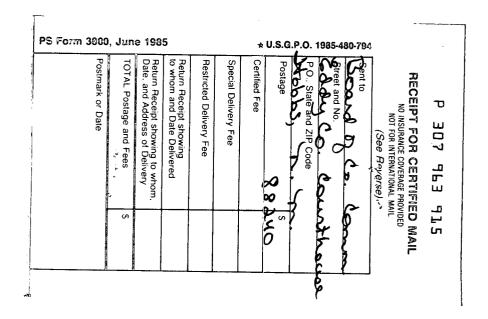
Sincerely,

Bruce Gallaher

Acting Program Manager Ground Water Section

BG/mp

Enclosure



EQUAL OPPORTUNITY EMPLOYER

OCTOBER 20, 1986

TO DE PUBLISHED ON OR BEFORE OCTOBER 29, 1986

PUBLIC NOTICE NEW MEXICO ENVIRONMENTAL IMPROVEMENT DIVISION

Notice is hereby given that, pursuant to New Mexico Water Quality Control Commission Regulations, the following proposed discharge plans have been submitted for approval to the Director of the New Mexico Environmental Improvement Division, P.O. Box 968, Santa Fe, New Mexico 87504-0968; telephone (505) 827-2916.

(DP-447) MORIARITY MUNICIPAL SCHOOLS, Tommy T. Brown, Superintendent, Drawer 20, Moriarity, New Mexico 87035, proposes to discharge 10,000 gallons per day of domestic sewage effluent into a septic-tank-leachfield. The proposed discharge will be located in T9N, R8E, Section 5, Torrance County, New Mexico. The ground water below the site is at a depth of 132.5' and has a total dissolved solids content of approximately 372 mg/l.

(DP-190) OTHART DAIRY, Leon Othart, Owner, 24 Los Chavez Loop, Belen, New Mexico 87002, proposes to renew his previously approved discharge plan for the disposal of milking center wastes. The dairy is located 1.7 miles east of Veguita in Section 33, T4N, R2E, NMPM, Valencia County. The plan is for the discharge of up to 11,000 gallons per day of milking center wastewater to a holding pond. The ground water most likely to be affected is at a depth of 75 feet with a total dissolved solids content of approximately 700 mg/l.

(DP-184) ROMIG DAIRY, B.J. Romig, Owner, P.O. Box 940, Las Cruces, New Mexico 88004, proposes to renew his previously approved discharge plan for the disposal of milking center wastewater. The dairy is located about 2½ miles north of Las Cruces in Sections 2, 3, 10 and 11, T23S, RIE NMPM, Dona Ana County. Approximately 14,000 gallons per day of wastewater is land applied to 91 acres of cropland. The ground water most likely to be affected is at a depth of approximately 15 feet with a total dissolved solids content of approximately 2000 mg/l.

(DP-35) TOWN OF SILVER CITY, John Lopez, City Manager, P.O. Box 1188, Silver City, New Mexico 88061, proposes to renew its approved discharge plan (DP-35) for the discharge of treated sewage effluent from the Town's wastewater treatment plant. The total discharge from the plant is currently approximately 1.1 million gallons per day (MGD). On an average annual basis, approximately 0.2 MGD is used to irrigate 65.8 acres of golf course and playing fields at Scott Park. The balance of the discharge is wasted to San Vicente Arroyo. Both Scott Park and San Vicente Arroyo are located at T18S, R14W, Section 11, Grant County, New Mexico. The ground water most likely to be affected is at a depth of approximately 80 feet and has a total dissolved solids concentration of 725 mg/1.

(DP-408) TRUOG DAIRY, Immie Truog, Owner, Rt. 1 Box 8 Hagerman, New Mexico 88232, proposes to renew his previously approved discharge plan for the disposal of milking center wastewater. The dairy is located 4 miles west of Hagerman in Sections 15 and 16, T14S, R25E, NMPM, Chaves County. Approximately 21,000 gallons per day of milking center wastewater and manure contaminated runoff is land applied to 640 acres of cropland. The ground water most likely to be affected is at a depth of approximately 170 feet with a total dissolved solids content of approximately 1000 to 2000 mg/1.

(DP-372) UNICHEM INTERNATIONAL INCORPORATED, Richard Brakey, Vice President, P.O. Box 1499, Hobbs, New Mexico 88240, proposes a renewal and modification of the existing discharge plan for its Carlsbad brine station located in Section 36, T22S, R26E in Eddy County. The station will produce 92,000 gallons per ay of brine with a total dissolved solids content of approximately 300,000 mg/l by injecting fresh water through an injection well into a dry salt formation. Brine will be stored in four new 21,000 gallon above grade storage tanks and sold as a brine wat—solution to various companies for use in oil and gas production. The ground water most likely to be affected is at a depth of about 150 feet with a total dissolved solids content of approximately 2,500 mg/l.

Any interested person may obtain further information from the Ground Water Section, Ground Water/Hazardous Waste Bureau, EID, and may submit written comments to the Director of the EID at the address given above. Prior to ruling on any proposed discharge plan or its modification, the Director of EID will allow thirty (30) days after the date of publication of this Notice during which comments may be submitted to her and a public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why the hearing should be held. A hearing will be held if the Director determines that there is significant public interest.

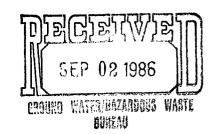
10/7/86 Too Wagne Price - Staff Engineer, Unichem - Carlobad 393-7751 From Kevin Zambert - UIC 2:28pm RE: Submitted of Plano + Specs, Suplementation schedule, Vadose Zone Investigation, etc... by Oct. 8, 1986, to comply w/ Part 3/Part 5 Dennis Mc Q Talk in Hobbs -City Hall Rm 1+B - Water Quality & Quantity Problem Lea County > Put submitted in mail 10/6/86 (certified mail) Should get late today - saily tomorrow If any problems getting information let Wayne know and He'll send another copy EID will review and evaluate, and respond with our position regarding the discharge plan status



Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

August 28, 1986

Mr. Kevin A. Lambert, Hydrologist Ground Water & Hazardous Waste Bureau State of New Mexico Environmental Improvement Division P.O. Box 968, Runnels Building Santa Fe, NM 87504-0968



Dear Kevin,

This letter is in reference to my recent visit with you on August 8, 1986, at which time we discussed the Carlsbad Brine Station. During our discussion, we agreed upon a 60-day extension from August 8 through October 8, 1986, for the submittal of plans, implementation schedules, etc., in order to comply with Parts 3 and 5 of the New Mexico Water Quality Control regulations.

We do plan to follow up on your recommendation to remove the existing brine head and install movable frac tanks in place of the brine pit. These tanks will be a temporary measure so that we may remove the head from the existing pit. You indicated that removal of this head would stop further migration into the soil, if the pit is leaking. At this time, we do not know if the pit is actually leaking. The soil samples that were taken and indicated a high chloride content could possibly be the result of spillage over the top of the tank, caused by a malfunction in the level control valve.

Part of our new plan will include installation of a new device very similar to that installed on the Eunice Brine Station. This device is doing an excellent job in eliminating overflow and spillage. The well pressure integrity test chart that I delivered to you at the time of my visit will also comprise a portion of our discharge plan.

Kevin, this letter is not intended as a submittal for Part 3 or Part 5, but is merely to inform you of our interim plans, and

Mr. Kevin A. Lambert August 28, 1986 Page Two

also to make you aware of the fact that we will be providing a submittal by October $8. \,$

If you have any questions, please feel free to contact me.

Sincerely,

4.

UNICHEM INTERNATIONAL INC.

Wayne Price

Staff Engineer

WP:mms

cc: Jim Britton

Richard Brakey

ED HESSELSCHWERDT

WAYNE

THE NORMAL WORKEND PRESSURE

THE NORMAL WORKEND PRESSURE

THE NORMAL WORKEND PRESSURE

THE TEST WAS COMPLETED AT

9:40 P.M. DUREND WEELD AT

THE WELL HELD OVER 180 LBS.

THE WELL HELD OVER 180 LBS.

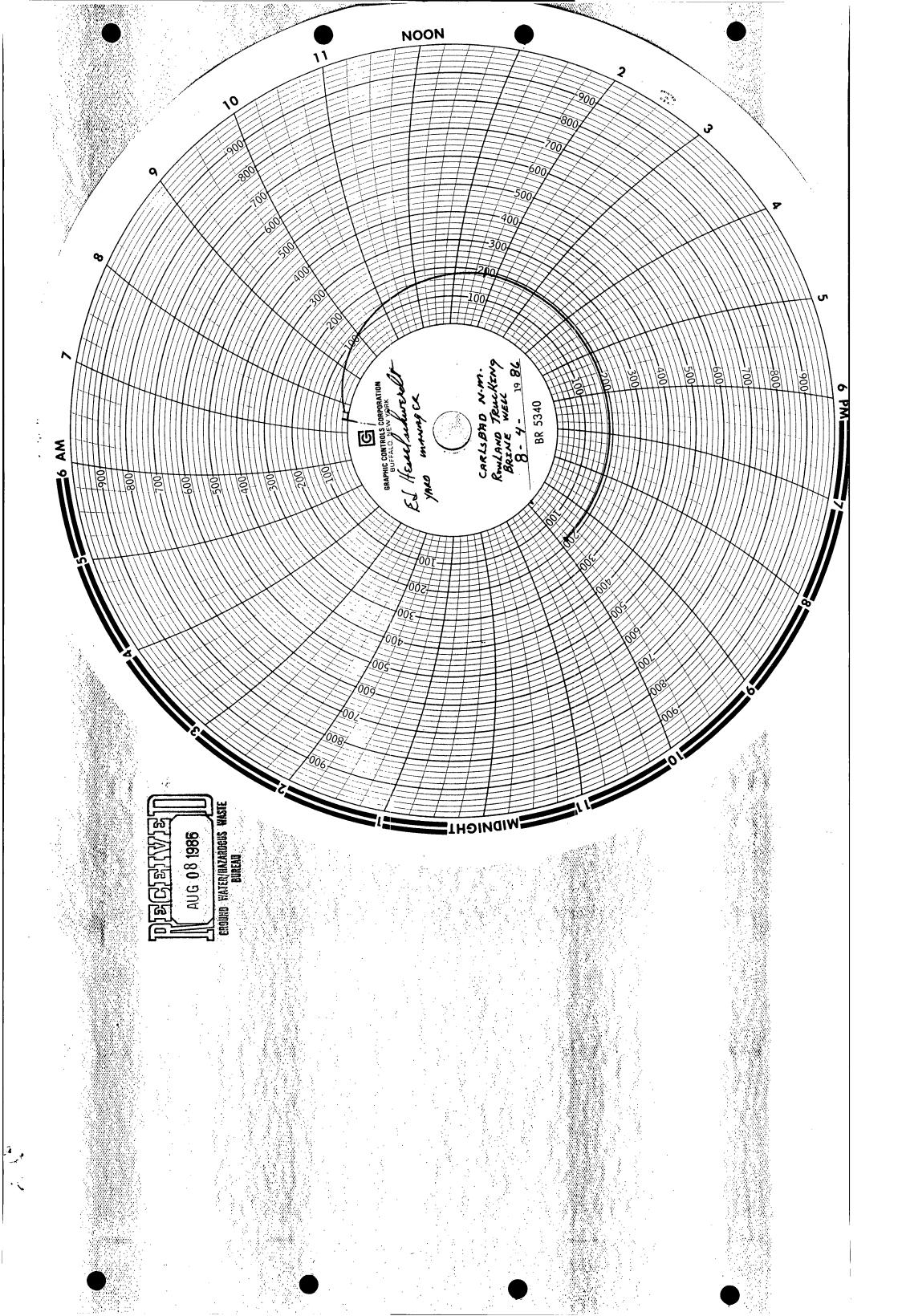
VERY EVENLY, GIVE OR TAKE & LBS.

PRESSURE AT LEAST & TEMES, ET

PRESSURE AT LEAST & TEMES, ET

FROM the OESK O...

YOU HAVE ANY QUESTEONS
CONCERNON THES TEST please
FEEL FREE TO CONTACT ME.
I WOULD ALSO LEKE TO
ADVESC YOU THAT LARRY
PUSHERS ALSO WORKED ON
THES TEST AND CHECKED
THE PRESSURE SEVERAL TEMES.
THAN YOU
EST HE



operating @ 20% Unichem Carlabad - Wayne Price 1. Must adhere to your committeents of 3/18/86, for surface a.) Need all Plan & Speco for storage pit, liner, leak detection system, emergency catchnest, etc. be) Plans & Speco should be sent to Souto Fe office & Roswell office

C.) Need implementation schedule outlining in detail when facility modification commences, construction timely completion time, etc ... Must have prior to any OF approval from FID. for id.) Must submit detailed proposal to f investigate lenedial soil contamination beneath storage pit - extent contamination Background - Eunice facility of has been upgraded and been EID spproval 160 days Today 10/8/86 need all above information unto FID regarding Part 3 for Unichen-Carlabad I need a little spill retertion work Trucking# 1 WestHung 529 is shutdown but may startup at augtine, What do we do, Tell us - Truckes #2 in Hobbs at Broadway Place operating @ 50%

5-210 B. 6 MARS AND X-SECTIONS DETAILING GEOLOGY AND STRUCTURE IN LOCAL AREA

- PETE -

FILE AND ANALYSIS LOOKS GOOD. THE ONLY THING I CAN
SEE NOT ADDRESSED IS 5-210, B.B. DO YOU WANT TO
WRITE UP A LETTER TO WAYNE PRICE? GET ME KNOW.

1.30 Uni Chem 6.30.86 Wayne Price

392-4046

Thanks

1/30/86 Unichem 6/30/86 Wayne Price 392-4046 Left Message 2:05,5m 2:07 pm engineer

RE: Uniclem International Inc.

Carlabad have eftension until Sept. '86

This - however economics has caused us to revaluate neverping similar to Funice

Told him he could submit what information he has and the rest which depends on economics of industry could be submitted has a condition to t DP Approval.

Please keep in mend we will have to evaluate conditions and make final determination: I economics may be thrown aside if regulations don't allow flepibility. But overall FID see no ploblem granting approval

for the situation where the wello

goes into complete full scale operation

DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

June 2, 1986

Mr. Wayne Price Unichem International Inc. 707 N. Leach P.O. Box 1499 Hobbs, NM 88240

Dear Mr. Price:

I apologize for taking so long to respond to your letter dated April 8, 1986. I have completed a preliminary review of your discharge plan modification, and I have noted several items below which will need further attention.

Although Unichem has stated that water was not encountered when the Unichem Carlsbad well was drilled, the proximity of producing water wells in the vicinity of the Carlsbad Brine Station make a Part V application necessary. In view of this, Unichem will be required to submit the following additional information (appropriate corresponding regulations appear in parentheses).

- 1) A tabulation pursuant to Section 5-210.B.2 of all well within a 0.25 mile radius which penetrate the injection zone.
- 2) A corrective action program for any wells with a 0.25 mile radius of Unichem's well which penetrate the injection zone and are not properly completed or plugged (5-210.B.4).
- 3) A map or information showing ground water quality is required (5-210.B.5).
- 4) Average and maximum injection pressures need to be supplied (5-210.B.9., 5-210.C.3)
- 5) You will need to have a mechanical integrity (MI) test performed on the well, and submit the results of this test to the EID (5-207.C).
- 6) Monitoring parameters and frequency of monitoring need to be specified. The EID would suggest analyzing water quality quarterly, with the pressure, flow rate, flow volume, and annulus pressure being monitored quarterly and reported annually (5-207.C).

Mr. Wayne Price June 2, 1986 page two

7) In addition, all the information listed in 3-106.C of the New Mexico Water Quality Control Commission Regulations will be required.

I hope that this letter clarifies the EID's position on the modification to the Unichem discharge plan. If you have any additional questions, or require additional information, please contact either myself or Mr. Kevin Lambert at 827-2906.

Sincerely,

Peter Maggiore

Water Resource Specialist

Ground Water Section

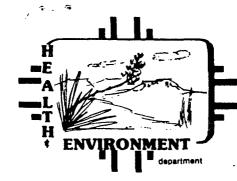
cc: Garrison McCaslin, EID District IV Manager, Roswell

PM/pm

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DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

May 29, 1986

Unichem Carlsbad Brine Station Attention: R.J. Brakey, Vice President P.O. Box 1499 Hobbs, New Mexico 88240

Dear Mr. Brakey:

Enclosed is a copy of the public notice pertaining to your proposed discharge which was issued by this division pursuant to New Mexico Water Quality Control Commission Regulations, Section 3-108.

If you have any questions, please do not hesitate to contact me at the above address or at phone number (505) 827-2894.

Sincerely, '

Karl Souder

Acting Program Manager Ground Water Section

KS/mp

Enclosure

PS Form 3800, Feb. 1982

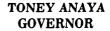
Postmark or Date

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR MERCHATOWAL MADE

NOT FOR MERCHATOWAL



DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

May 29, 1986

The Honorable Joann Martin, Mayor City of Hobbs P.O. Box 1117 Hobbs, New Mexico 88240

Dear Mayor Martin:

Enclosed is a public notice which includes notice of a proposed discharge plan(s) for one or more operations in or near your city.

If you have any questions, please do not hesitate to contact me at the above address and telephone number 827-2894.

Sincerely, '

Korl Sover

Karl Souder

Acting Program Manager Ground Water Section

KS/mp

Enclosure

S Form 3800, Fe	b. 198	32					4		 _	ر -ن -				_
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STATE OF NEW MEXICO

TONEY ANAYA GOVERNOR

DENISE D. FORT DIRECTOR

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL - RETURN RECEIFT REQUESTED

May 29, 1986

Board of County Commissioners County of Eddy Eddy County Courthouse Hobbs, New Mexico 88240

Board of County Commissioners:

Enclosed is a public notice which includes notice of proposed discharge plan(s) for one or more operations located in your county.

If you have any questions, please do not hestitate to contact me at the above address or at phone number (505) 827-2894.

Sincerely,

Karl Souder	PS Form 3800, Fe	b. 19	82									
Acting Program Manager	Po	Ö	: letu to w Retu Date	គ	မ္	3	g (Ve Tab	0	ę	T a
Ground Water Section	stmark	OTAL P	turn Rewhom a	Restricted	Special De	entitled F	ostaga	Step	Seat and	þ _s	NO INSU	45
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TO BE PUBLISHED ON OR BEFORE JUNE 15, 1986

PUBLIC NOTICE

NEW MEXICO ENVIRONMENTAL IMPROVEMENT DIVISION

Notice is hereby given that, pursuant to New Mexico Water Quality Control Commission Regulations, the following proposed discharge plans have been submitted for approval to the Director of the New Mexico Environmental Improvement Division, P.O. Box 968, Santa Fe, New Mexico 87504-0968; telephone (505) 827-2894.

(DP-240) BOLIDEN MINERALS INCORPORATED, John Cesar, Project Manager, 2596 North Silver Street, Silver City, New Mexico 88061, proposes to renew and modify a previously approved discharge plan (DP-170) to discharge up to 2.1 million gallons per day of effluent from surface runoff and underground seepage control and up to 110,000 gallons per day of effluent from processed tailings during operation of a copper-zinc mine and mill/process plant. The surface runoff and underground seepage will be discharged to an existing and a proposed sedimentation pond with an outlet to an unnamed arroyo, tributary to Bear Creek. The processed tailings will be discharged to a proposed tailings impoundment with a seepage control system. All ponds are located in Section 30, T16S, R13W, Grant County, New Mexico. The ground water most likely to be affected is 180 feet deep and has a total dissolved solids concentration of 300 mg/1.

(DP-166) PHELPS DODGE CORPORATION, Richard E. Rhoades, Manager, Tyrone, New Mexico 88065, proposes to modify their existing ground water discharge plan (DP-166). DP-166 covers the No. 2 copper leach system where leaching is conducted within a mined out section of the Tyrone open pit copper mine located in T19S, R15W, Grant County, New Mexico. The modification consists of adding approximately 167 acres of waste rock to the existing 640 acres of waste rock which are currently leached. The ground water most likely to be affected is at a depth of 150 to 250 feet with a TDS of 170 to 4000 mg/l.

(DP-435) PHELPS DODGE CORPORATION, Tyrone Branch, Tyrone, New Mexico 88065, proposes to operate a closed-cycle copper leach system (the number 2A) at its Tyrone mine. The operation will cycle 3000 gal/min of leach fluids. The pregnant solution will be directed to a solvent extraction/electrowinning plant, and the barren solution subsequently back out to the leach dump. The number 2A leach dump will cover 509 acres of which 10 acres will be leached at any one time. The location of the dump is in Grant County at T19S, R15W, parts of Sections 15, 16, 21, and 22. The ground water most likely to be affected lies approximately 250 to 700 feet below the surface of the dumps with a total dissolved solids range of 400 to 500 mg/1.

(DP-372) UNICHEM CARLSBAD BRINE STATION, R.J. Brakey, Vice President, P.O. Box 1499, 707 North Leach, Hobbs, New Mexico 88240, proposes to modify its discharge plan to discharge approximately 92,000 gallons per day of brine which is produced by injecting fresh water through an injection well into a dry salt formation. Discharge will be to a newly constructed synthetically lined storage pond. The brine storage pond and brine well are both located in Section 36, T22S, R26E, in Eddy County. The brine water has a total dissolved solids concentration of approximately 300,000 mg/liter. The ground water most likely to be affected is at a depth of approximately 150 feet, and has a total dissolved solids concentration of approximately 2500 mg/liter.

(DP-146) UNITED NUCLEAR CORPORATION, UNC Mining and Milling Division, P.O. Drawer QQ, Gallup, New Mexico 87301, proposes to renew discharge plan (DP-146) for three lined evaporation ponds located on UNC property southeast and adjacent to the present uranium tailings located in Section 2, T16N, R16W, McKinley County, New Mexico. These lined evaporation ponds were first approved in 1981 but were never built. Although these lined ponds were originally approved to store acidic tailings discharges, they could also potentially be utilized to store fluids produced from dewatering the tailings or from cleaning up of ground water contamination at the Church Rock site. These three ponds will total approximately 21 acres and are designed to store 12.2 million cubic feet of fluid. The entire 21 acres of the ponds will be lined with a synthetic liner and underlain by a secondary one-foot-thick compacted clay liner. The primary design consideration is to minimize any potential subsurface seepage. A water quality monitoring system is proposed to be located adjacent to the ponds. All structures designed in connection with the southeast evaporation ponds have taken the probable maximum flood (PMF) hydrograph into consideration. The ground water most likely to be affected is found within the Gallup sandstone, approximately 100 feet below the bottoms of the proposed evaporation ponds and the total dissolved solids of this water is estimated to be approximately 2,900 mg/1.

Any interested person may obtain further information from the Ground Water Section, Ground Water/Hazardous Waste Bureau, EID, and may submit written comments to the Director of the EID at the address given above. Prior to ruling on any proposed discharge plan or its modification, the Director of EID will allow thirty (30) days after the date of publication of this Notice during which comments may be submitted to her and a public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why the hearing should be held. A hearing will be held if the Director determines that there is significant public interest.

TO: FILE

FROM: P. MAGGIORE

RE : DP REVIEW FOR UNICHEM CARLSBAD BRINE WELL

Initially need to clecide if facility needs a part I permit. This will be determined by whether or not there are any drilled wells within 1/4 mile. Data submitted by Unichem show numerous wells in the area. Even though Unichem claims that no water was encountered while drilling (TD=930) we will require part I.

Section 5-104 says that we can permit with a part III only if in situ extraction well does not penetrate groundwater having 10,000 mg/c or less. Due to the proximity of neighboring wells, however, we will require a part I. 300 well.

Area of review will be 0.25 mile radius pursuant to 5-202B.2. The following information is lacking from Unichems DP application (pursuant to 5-210.B)

- 5-210.B.3 EID needs to know if any deeperwells (le hydrocarbon exploration or production wells) exist in the area of review
 - .4 If wells are found (see 5-210.B.3) corrective action, if appropriate, must be proposed.
 - .5 Groundwater maps and information on quality is required.

- .8b Average and maximum injection pressures need to be supplied
- 9. We will require a mechanical integrity (MI) test. A pressure drop of $\leq 2\%$ (after an initial drop) will be viewed as acceptable. If a drop of > 2% is noted, a packer test will be required to determine where the integrity loss is located (well casing us. formation).

踒.

- 16. Need to specify monitoring requirements
 - -analyze water quarterly
 - injection pressure, flow rate, flow volume & annulus pressure.

In addition, all information required in 3-106.0 will be required.

UNITH SECTION 36 T 225, R 26E

DRILLED 7-13 TO 8-20-76 WITH CABLE TOOK.

SURF, CASING 85/8 32# TO 350 in 13" HOLE - 225 SX CLASS C 4/6CCU/2, 4380 FT/FT C=1.32 FT3/SK (287 FT350) 153 no eded = 100% EX-OK

INTER CASING 5/2 14# TO 710 IN 77/8 HOLE 150 SX CLASS C 4/6CCU/2

1733FB/FT

198 F3 5.V.) 123 needed - OR

ANE PRODUCTION 160 BBL/HS = 112 GPM

PRESSURE = 225 /5i

FRESH WATER FROM CITY OF CAROLSBAD.

PEA BOND-OK

11/18/85 - PAIGE REQUIRED MODIFICATION - MUST ADDRESS SPICLAGE FLEAK DETECTION & CHECK TO SEE IF GW CONTAMINATED.

12/2/85 UNICHEM REDUCTO EXTENSION OF PAIGE MODIFICATION BENDLINE
13/11/85 PAIGE SAY OKTO EXTENSION IF SUBMIT Plans for investigation by 1/18
AND DP D. 3/18

18/16/86 UCHEM sends in invest. Prand. 2/23 PMGE SAYS PRAN NOT SUFFICIENT.

1/28 Ochem sends more detailed mestis et in from

CHECK

- Surrounding water Wells Unichem Claims no water at site
- PLAN APPROLED 12/18/82 Provided Non-turing/lack Detection

5/19/86 TECEPHONE CONVERSATION - WAYNE PRICE. UNICHEM INTÉ

- TRUCKERS II PART 5 IN SEPT. NO MODIFICATION TO PART 3.
- CARLSBAD -
- -NO CITY WATER AT SITE, AGRIRED WATER RIGHTS.
 TRADED CITY WATER RIGHTS FOR CHY WATER SUPPLY.
- PAIGE VERBALLY AGREED PART 3 PLAN
- I'll Put out Part 3 PN AS soon AS NEXT PN GOES OUT.
- I'll RE CHECK ON PART 305 NEEDED AND REVIEW PLAN ACCORDINGLY & GET BACK TO PRICE.

Ho-Dord

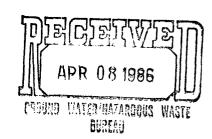


VIA CERTIFIED MAIL

Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

April 4, 1986

Paige Grant Morgan, Acting Program Manager State of New Mexico Environmental Improvement Division Ground Water Section P.O. Box 968 Santa Fe, New Mexico 87504-0968



RE: Unichem Carlsbad Brine Station

Dear Paige:

In my letter to you of March 18, concerning the first submittal of Parts 3 & 5 Discharge Plan for the Carlsbad Brine Station, I referred to the history of this well (Item III, Exhibit 4). The attached affidavit dated April 2, 1986, is a part of this Exhibit 4 and should be taken into consideration in your evaluation of the Carlsbad Brine Station. Bob Brakey, who signed this affidavit, was the Manager of Rowland Trucking at the time the well was initially drilled.

Paige, I will continue to submit information and data to you on this Carlsbad Brine Station. If you have any questions on the submittals to date, please let me know.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

WP/sar Enclosure

cc: Richard Brakey

April 2, 1986

Bob Brakey Alamo Country Club Box 61 Alamo, TX 7851.6

To Whom It May Concern:

The Rowland Trucking Company, Carlsbad Brine Station, drilled as Truckers Water Company Brine Well #2, was drilled because a need existed for good uncontaminated brine in the Carlsbad Area. A knowledge of salt deposits in the area was obtained from the drilling rigs. Fresh water was available only through the City of Carlsbad, but they were not receptive to adding large volume commercial demand because of over use of their water rights allocations. Water rights were purchased by Rowland for the purpose of supplying the brine station.

A site for drilling a brine well was selected to satisfy a number of critical criteria as follows:

- (1) Sufficient salt deposits
 - (2) Possible sub-surface fresh water
- (3) Access for trucks
- (4) Possible fresh water purchase from the City of Carlsbad.

The well was drilled by the Musselwhite Water Well Drilling Company, with cable tools in hopes of finding some fresh water. None was found, the well was so dry, that is was necessary to add water to the hole to facilitate drilling. The water rights purchased by Rowland were given to the City of Carlsbad in return for a Commercial Connection at the airport. The trade-out was negotiated by Bob Forrest of Forrest Tire Company.

The above has been written as a true statement.

Bob Brakey

Before me this day personally appeared Bob Brakey whose signature(s) appear above who by me being duly sworn upon oath says that the statements set forth above are true and correct.

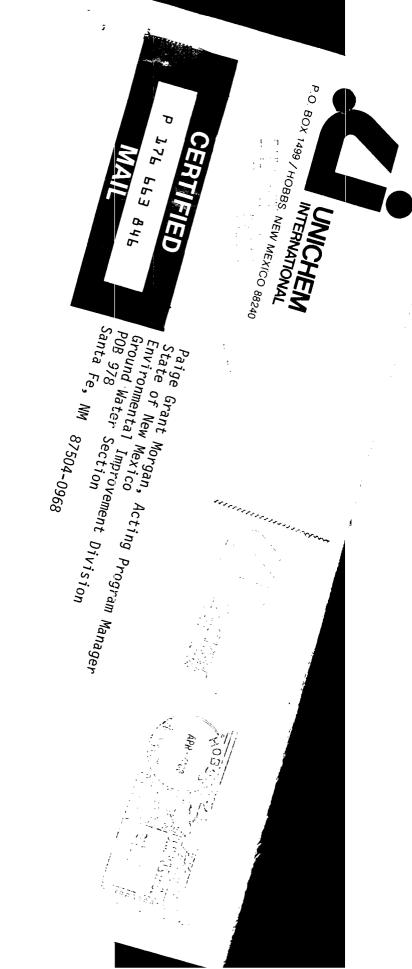
Subscribed and sworn before me this 4th day of April, 1986.

Notary Public in and for

the State of Texas

My Commission Expires: 3/24/87

Belinda Martinez





Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

March 18, 1986

Paige Grant Morgan, Acting Program Manager State of New Mexico Environmental Improvement Division Ground Water Section P.O. Box 968 Santa Fe, New Mexico 87504-0968

Re: Unichem Carlsbad Brine Station

First Submittal

Parts 3 & 5 Discharge Plan Permit

Dear Paige:

Please accept the following attachments pertaining to the Carlsbad Brine Station:

- I. Newly designed system to comply with your requirements as a plan for amendment with Part 3 of the New Mexico WQCC regulations;
- II. Results of soil samples and test procedures;
- III. Preliminary Part 5 discharge plan.

It is our intention to rebuild the Carlsbad brine station per the attachments described in item #1. We have determined that it would be not only impractical and uneconomical to try to install a monitor under the existing brine pit, but dangerous as well.

Paige, we are proceeding with this brine station in the same manner that we did with the Eunice brine station. Once we have your approval on Part 3, we will begin the actual physical work. It is our hope to be fully permitted within six months of your letter dated March 3, or September 3, 1986.

Please let me know if you require additional information.

MAR 2 0 1986

CASUND LIATER/HAZARDOUS WASTE

BUREAU

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price Staff Engineer

WP/sar Enclosures - noted

UNICHEM INTERNATIONAL INC.

Letter to Paige Grant Morgan March 18, 1986 Page Two - Attachments to Letter



Item I:

Exhibit 1 - Proposed Plot Plan

- 1. Dismantle and remove existing brine "open" storage reservoir.
- 2. Construct new brine storage pit; 10,000 Bbls. with OCD or equivalent-approval monitor.
- 3. Pit to be lined with 30-mil hyplon liner.
- 4. Construct new spill catch basin trap. This trap will be constructed of concrete with two segments for trapping sediment and oil and returning the miscellaneous spilled brine to the storage pit. Any hydrocarbons will be removed from spill catch basin on routine basis.
- 5. Driveway subgrade will be "beefed up" incorporating concrete tailings. Driveway to be sloped so all miscellaneous spills will be collected in new spill catch basin.
- 6. System will be designed so elevations of proposed spill catch basin and new storage pit will not be affected during worst case rains.
- 7. Install new loading pump and pipe rack.

Exhibit 2 - Piping Schematic

- 1. System will be comprised of one 1,000 Bbl. fresh water tank, two 750 Bbl. tanks, one 10,000 Bbl. storage open lined pit with automatic level device. Fresh water tanks will have electronic level control.
- 2. New loading lines will have drain-back lines to reduce incidental spillage when trucks disconnect. These drain-back lines will drain back to the new spill catch basin trap.
- 3. New level controller in brine storage pit will prevent any accidental overflow and will be interlocked with a shutoff valve located on the wellhead.

Item II:

Exhibits 3a, 3b and 3c - Soil Samples and Sample Procedures per your request.

Item III:

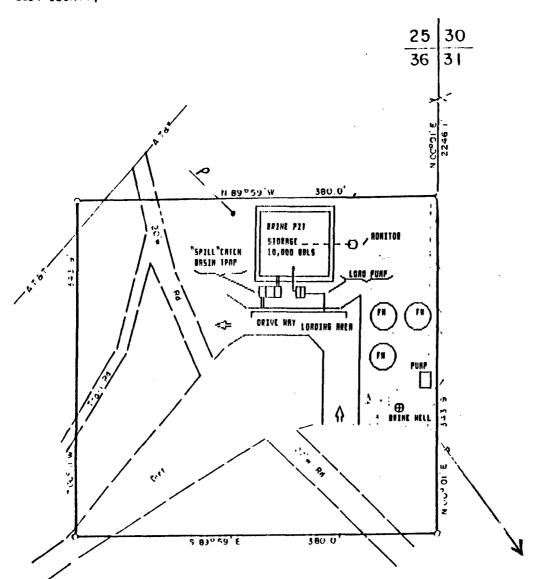
Exhibit 4 - Complete brine well history, data, information, transmittals, miscellaneous letters, etc. for your EID files.

Please note the history of drilling this well initially was the intention of obtaining fresh water using a cable tool rig upon completion of water well, then brine well was to be drilled. Fresh water was not encountered and well was given approval by OCD to complete as a brine mineral well. Affidavits are being obtained from parties involved and will be forwarded as soon as received by this office.

SECTION 36, EUDY COUNTY,

TOWNSHIP 22 SOUTH.

RANGE 26 EAST, N.M.P.M. **NEW MEXICO**



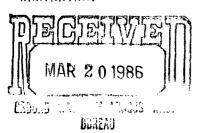
O - Sat 1/2 "RB w/Yellow Cops

EXHIBIT 1 - PROPOSED PLOT PLAN

TEGAL DESCRIPTION

A TRACE OF LAND CONTAINING 3.00 ACRES, MORE OR LESS, LOCATED IN SECTION 36, MORE PARTICULARLY DESCRIBED AS FOLLOWS:

BUGINNING AT A POINT TROY WHICH THE NORTHEAST CORNER OF SAID SECUTON 36 BEARS NOO"01'E, A DISTANCE OF 2236.1 TILL; THESCE \$89"59'W, A DISTANCE OF 380.0 THIT; HUNCE SOO"OFW, A DISTANCE OF 333.9 FEET; THENCE \$89°59'E, A DISTANCE OF 380.0 TULE; THENCE NOO"OFTE, A DISTANCE OF 343.9 TELE TO THE POIN BEGINNING. AND SUA



I HEREBY CERTIFY THAT THIS PLAT WAS MADE FROM NOTES TAKEN IN THE FIELD IN A BONA FIDE SURVEY MADE UNDER MY SUPERVISION, AND THAT THE SAME IS TRUE AND CORRECT TO THE BEST OF MY KNOWL-EDGE AND BELIEF

No 676 No 1138 RONALD J. EIDSON, No 3239 NM. TEXAS

No

ROBLAND TRUCKING A Division of Unichem International

NO. 676

BOUNDRY AND TOPOGRAPHY SURVEY OF 3.00 ACRE TRACE RETHEN SECTION 36, TORNSHIP COSOUTH, RANGE 26 LAST, N.M.P.M., LDDY COUNTY, NEW MEXICON

JOHN W. WEST ENGINEERING COMPANY HOBBS, NEW MEXICO CONSULTING ENGINEERS

1" 100" Drawn By Brown Scale 1 Sheet Date: 1/8/86 of

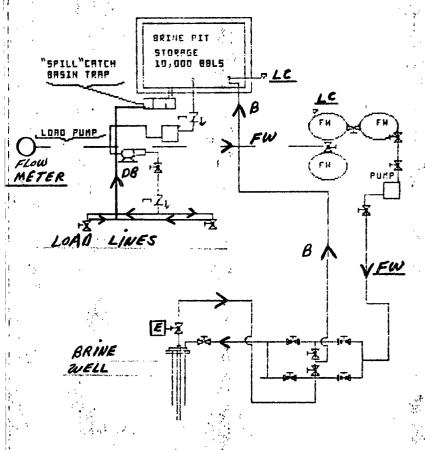


EXHIBIT 2 - PIPING SCHEMATIC

B-BRINE FW-FRESH WATER LC-LEVEL CONTROL OB-ORAIN BACK

CAPLSBAD BRINE ST
PROPOSED FLOW SCHEMAZIC

ORW BY - LWP- SP 3-13-86





A & L PLAINS AGRICULTURAL LABORATORIES, INC. P.O. BOX 1590, 302 34TH STREET, LUBBOCK, TX. 79408 806-763-4278

FEB. 28, 1986

EXHIBIT 3a - SOIL SAMPLE RESULTS

UNICHEM INTERNATIONAL

ATIN: WAYNE PRICE P.O. BOX 1499 HOBBS, NM 88240

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LAB #:	SAMPLE MARKED:	CHLORIDES PPM
23	#1-5'	260
24	#2a-2'	25400
25	#2b-5'	28000
26	#3-51	23600
27	#4A-2*	39000
28	#4B-5'	27800
29	BRINE PIT; NORTH OF CEMENT PIT	33800

RESPECTFULLY SUBMITTED

E.A. COLEMAN

Checked - where sample Haken?

FRESH
WATER LINE × LOADING AREA X M BRINE BRIME XX ▶ #5 owno **©** BRINE TANK 75'x 26'x 11' * 25 + 25 -PROPOSED SOIL SAMPLE 1 × 50

CARLSBAD BRINE STATION

DATE 1/28/86

EXHIBIT 3c - PROCEDURES

AGRONOMY

Series of Monographs Published by the AMERICAN SOCIETY OF AGRONOMY

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 Managing Editor, H. L. Hamilton
- C. A. BLACK, Editor-in-Chief, and D. D. Evans, J. L. White, L. E. Ens-MINGER, and F. E. CLARK, Associate Editors: Methods of Soil Analysis, 1965

Part 1-Physical and Mineralogical Properties, Part 2—Chemical and Microbiological Properties of Measurement and Sampling Including Statistics

Managing Editor, R. C. DINACIR

Managraphs 1 through 6, published by Academic Press, Inc., should be ordered from:

New York, New York 10003 Academic Press, Inc. 111 Fifth Avenue

Monographs 7, 8, and 9, published by the American Society of Agronomy, should be ordered from:

Madison, Wisconsin, USA 53711 American Society of Agronomy 677 South Segoe Road

METHODS OF SOIL ANALYSIS

Part 2

Chemical and Microbiological Properties

A. BLACK, Editor-in-Chief

L. E. ENSMINGER

J. L. WHITE

D. D. EVANS

Associate Editors

C. DINAUER, Managing Editor

AMERICAN SOCIETY FOR TESTING AND MATERIALS AMERICAN SOCIETY OF AGRONOMY Sponsored jointly by the

Number 9 in the series **AGRONOMY**

American Society of Agronomy, Inc., Publisher Madison, Wisconsin, USA

with a standard solution of a strong acid provides a measure of CO₃²⁻, and further titration to the methyl orange end point provides a measure of HCO₃⁻.

62-3.4.2 METHOD 3

62-3.4.2.1 Special Apparatus.

- Magnetic stirrer.
- Titration assembly including a 10-ml. buret.

62-3.4.2.2 Reagents.

- Phenolphthalein indicator: Dissolve 0.25 g. of phenolphthalein in 100 ml. of 50% alcohol.
- 2. Methyl orange indicator: Dissolve 0.1 g. of methyl orange in 100 ml. of water.
- 3. Sulfuric acid (H₂SO₄), standard, 0.01N.

water extract, containing not more than 0.05 me. of HCO₃-, into a beaker. Place the beaker in the titration assembly, and start the stirrer. Add 2 drops of phenolphthalein (reagent 1) and, if a pink color is produced, titrate the solution with standard H₂SO₄ (reagent 3), adding a drop every 2 or 3 seconds, until the pink color disappears. Note the buret reading. To the colorless solution from this titration, or to the original solution if no color is produced with phenolphthalein, add 1 or 2 drops of methyl orange (reagent 2), and continue the titration to the methyl orange end point without refilling the buret. Note the total reading of the buret. Reserve the solution for the determination of chloride. Make blank determinations after adding the appropriate reagents to CO₂-free water, and make corrections if necessary.

Calculations:

me. of CO32- per liter

= $\frac{1,000}{\text{ml. of sample}} \times (2P \times \text{Normality of standard H}_2\text{SO}_4)$

where P = ml. of standard H_2SO_4 required to reach the phenolphthalein end point.

me. of HCO3- per liter

=
$$\frac{1,000}{\text{ml. of sample}}$$
 $(T - \text{blank} - 2P) \times (\text{Normality of standard H}_2\text{SO}_4)$

where T = total ml. of standard H_2SO_4 required to reach the methyl orange end point, and P = ml. of standard H_2SO_4 required to reach the phenolphthalein end point.

62-3 CONSTITUENTS IN AQUEOUS EXTRACTS

Table 62-2. The titration of hydroxide, carbonate, and bicarbonate ions in the presence of phenolphthalein and methyl orange indicators.

Result of	Titra	Titration value related to each ion	ach ion
dtration*	Hydroxide	Carbonate	Bicarbonate
P = 0	0	0	н
P < 1/2 T	0	2P	T - 2P
P = 1/2 T	0	2P	0
P > 1/2 T	2P - T	2(T - P)	0
P = T	н	0	0

P = ml. of standard strong acid used in titration to the phenolphthalein end point.

To facilitate calculations, a table similar to that shown in Am. Public Health Assoc. standard methods (1960) is included (Table 62-2). Report the results to 3 significant figures, but do not report more than 1 place to the right of the decimal.

62-3.4.2.4 Comments. The results of the titrations are satisfactorily reproducible and are generally accurate to about 0.1 me. per liter.

Water extracts from sodic soils are often so dark in color that it is difficult or impossible to titrate CO₃²⁻ and HCO₃⁻ with color indicators. Under such circumstances, the titrations can be made by using a glass electrode pH meter instead of the indicators. Carbonate is titrated to pH 8.2, and HCO₃⁻ to pH 4.5.

62-3.5 Chloride

62-3.5.1 INTRODUCTION

The chlorides of Ca. Mg. K, and Na are all very soluble. Chloride is usually the principal anion in extracts of saline soils, and the concentration may reach several hundred me. per liter.

Chloride is specifically toxic to some tree and vine crops. Chloride is more toxic to many plants where present as CaCl₂ than as NaCl (U. S. Salinity Laboratory Staff, 1954).

The well-known Mohr volumetric method is satisfactory for the determination of chloride in aqueous soil extracts. The chloride is titrated with a standard silver nitrate solution, using potassium chromate as the indicator. As the equivalence point is passed, the excess of silver combines with the chromate to form a red or reddish-brown precipitate of silver chromate. This color change is easily recognized and serves as the end point of the titration. Other methods for chloride are found in sections 81-3 and 81-4.

⁶ U. S. Salinity Laboratory Staff (1954).

T = total ml. of standard strong acid used in titration to the methyl orange end point.

62-3.5.2 METHOD

62-3.5.2.1 Special Apparatus

Magnetic stirrer.

*itration assembly including a 10-ml. buret

62-3.5.2.2 Reagents.

Potassium chromate (K2CrO4) indicator: Dissolve 5 g. of K2CrO4 in a small quantity of red Ag2CrO4 precipitates. Set the solution in the dark to 100 ml. for 24 hours. Then filter it to remove the Ag₂CrO₄, and make the volume approximately 75 ml. of water. Add a saturated solution of AgNO, until

Standard silver nitrate (AgNO3) solution, 0.025N: Dissolve 4.2472 g. the normality by titrating an aliquot of the 0.01N KCl conductivity refof AgNO₃ in water, and dilute the solution to a volume of 1 liter. Check

ace solution reagent (section 62-2.2.2).

alkaline. Dispense the solution from a dropping bottle. every few weeks because it has a tendency to lose CO2 and become too fum bicarbonate (NaHCO3), saturated solution: Renew the solution

solution is sufficient. Add K2CrO4 indicator (reagent 1), 1 drop per 5-ml orange but acid to phenolphthalcin. Usually a single drop of the NaHCO: tion is not available, take a new aliquot of the sample. Adjust the pH with until the appearance of a red or reddish-brown precipitate. aliquot, and titrate the solution with the standard silver nitrate (reagent 2) NaHCO3 solution (reagent 3) so that the solution is alkaline to methyl bonate titration in the titration assembly, and start the stirrer. If this solu-62-3.5.2.3 Procedure. Place the solution from the carbonate-bicar-

water. The normal blank correction is 0.02 to 0.05 ml., depending on the Determine a blank correction by titrating a like volume of Cl-free distilled

final volume.

me, of Cl per liter

ml. of sample × (ml. of AgNO₃ - blank) × Normality of AgNO₃.

ınder a yellow light. 62-3.5.2.4 Comments. The end point is sharper if the titration is done

per liter in the aliquot titrated. In general, the reproducibility and accuracy are of the order of 0.05 me

ng an Ag-AgCl half-cell, as described in section 81-3. vith extracts from sodic soils. These can be titrated potentiometrically, us-Difficulty is encountered if the solutions are highly colored, as may happen

62-3 CONSTITUENTS IN AQUEOUS EXTRACTS

62-3.6.1 INTRODUCTION

necessary to reclaim an ordinary saline soil (Reeve et al., 1955). leached from the soil, but several times as much water is required as is have been found in many of the irrigated areas of the world. Boron can be values of several hundred ppm. have been observed. High-boron conditions trations of B in the range of 5 to 25 ppm. are of frequent occurrence, and Boron tends to accumulate along with other salts in saline soils. Concen-

as overnight drying, evaporation on a water bath, incubation, or centrifugain from 1 to 2 hours, and a series of samples can be run in 2 to 3 hours. tion, are seldom required. The analysis of a single sample can be completed hours and obeys the Beer-Lambert law. Time-consuming operations, such oped in the sample shows little or no change between 45 minutes and 4 toxicity investigations. The reagent is stable for months. The color develpurpose. The concentration range, without dilution, is better suited for veloped for toxicity studies and has several distinct advantages for this without dilution, is much too low. The method described below was destudies are not well adapted to toxicity problems. The concentration range, Methods for the determination of B that are used for boron-deficiency

red to a bluish red or blue, depending on the concentration of B present. Carmine or carminic acid in concentrated H2SO4 changes from a bright

Nitrate and nitrite are the only constituents commonly found in soil

of concentrated HCl. extracts that interfere, and these are destroyed by the addition of a few drops

62-3.6.2 METHOD

62-3.6.2.1 Special Apparatus.

- 1. A spectrophotometer with matched square cuvettes. (A Coleman Model satisfactory.) 14 Universal spectrophotometer with 13 by 13 by 105 mm. cuvettes is
- Flasks, alkali-resistant (boron-free). (Extraction flasks, flat bottom, 100 ml., of Corning alkali-resistant glass No. 7280 are satisfactory.)
- free containers. 62-3.6.2.2 Reagents. Store all reagents in polyethylene or other boron-
- 1. Sodium hydroxide (NaOH), approximately 1N: Dissolve 4 g. of NaOH in water, and dilute the solution to a volume of 100 ml.
- 2. Hydrochloric acid (HCl), concentrated (12N).
- 3. Hydrochloric acid (HCl), approximately 1N: Dilute 10 ml. of concentrated HCl to 100 ml. with distilled water.
- Sulfuric acid (H₂SO₄), concentrated (36N).

⁶ Hatcher and Wilcox (1950) and U. S. Salinity Laboratory Staff (1954).



EXHIBIT 4

Complete brine well history, data, information, transmittals, miscellaneous letters, etc. for EID files.



Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, IVM 88240 / Ph. 505/393-7751, TWX 910/986-0010

December 2, 1982

Mr. Oscar Simpson
Energy and Minerals Department
Oil Conservation Division

RE: Discharge Plans for Brine Wells in southeast New Mexico

Dear Sir:

In response to your letter of October 6, 1982, the following information is respectfully submitted:

- 1. The topographic maps as requested were not available locally and were obtained from the Denver Mapping Service of the USGS. The 7.5 minute series were not available in all instances. The next largest series were selected.
- 2. The detailed schematic diagrams of each well that was previously submitted has been transposed to the prescribed "injection well data sheet" of the OCD.
- 3. Two of the wells used as brine wells have been converted to brine wells from old abandoned oil wells; complete history's are not available. The information used in preparing schematics and filling out the data sheets has been accumulated from the files of the office of the OCD.

The other two wells included in the application were drilled by the Company for the sole purpose of creating a brine well. None of the four wells have been worked over; i.e., they are all producing from the same interval in the salt section as they were originally completed. The only service and/or maintenance that has been necessary has been to pull log occasionally to remove salt buildup and/or replace the bottom jts of tbg that have been mechanically damaged by that salt buildup and/or caving in the salt section. Fresh water is metered in all cases and compared to brine water produced, and there has never been an occasion to suspicion a loss of fluid sub-surface. In three of the brine stations, the water is purchased from the City and is taken, metered, and paid for from the City fresh water distribution lines. Obviously a discrepancy would quickly be noted if fresh water were being lost.

UNICHEM INTERNATIONAL INC.

Mr. Oscar Simpson December 2, 1982 Page 2

During periods of high level activity, the wells are checked on a daily basis to insure that sufficient quantities of water are available for sale. The sales meter is checked against signed tickets to insure that sales are being recorded. Pressures on the well are checked to insure that there are no malfunctions downhole, and the pump is working properly. Three of the brine stations have storage facilities above ground, and any failures in the storage facilities becomes very evident. The other storage facility is in a pit, fabricated in accordance to OCD specifications and has been inspected and approved by the OCD, and is monitored regularly by that agency. The observations of water quantities, qualities, and pressures involved in production of the wells has been the only method of so-called "mechanical integrity testing" that has been done.

- 4. Three of the brine stations: Trucker's Brine Well #2 in Hobbs, Eunice Brine Well, and City of Carlsbad Brine Well, use potable water from each City's fresh water lines as a supply. We have not in the past had that water analyzed. Trucker's Brine Well #1 has a water well as a supply system. An analysis of the water well supply as well as one of each of the municipal systems is attached to the individual brine well discharge plans.
- 5. Yearly totals of brine produced for each well are attached to the individual discharge plans.
- 6. Trucker's Brine Station in Hobbs is the only facility that uses a pit for storage; the permit number is LP-H-107 (copy attached).
- 7. Detailed information on the type of liner used in the Hobbs pit is attached. A schematic of the pit construction and the monitoring system is attached.
- 8. All four of the brine stations are operated in the same manner as discussed in Item #3. The frequency of inspection is, generally speaking, daily, but again depends on sales volumes. In any case, the frequency of inspection is never greater than weekly.
- 9. With the exception of the Carlsbad brine station, all of the stations have ground water in existence. The formation producing the ground water is the Ogalalla aquifer. The top of which is ± 60 feet in all cases. There is no ground water above the salt section at the Carlsbad brine well.

As mentioned in the original discharge plan, the well was drilled with cable tools in hopes that a fresh water aquifer would be found and evaluated. None was encountered, and it was necessary to negotiate with the City of Carlsbad for the fresh water supply.

10. (a) In the instance of the Carlsbad facility, and referring to the USGS topographic map as attached, the major drainage system for the area is the Pecos River. The brine station is one mile east of the Carlsbad City Airport on land used at one time by the Federal Government as an ammunition storage depot. There has never been a history of flooding in the area.

Mr. Oscar Simpson December 2, 1982 Page 3

- 10. (b). Trucker's Brine Well #2 is in the Hobbs city limits. Major flood drainage exists to the south and southeast. The drainage system is well maintained, and major flooding in the area has not been a problem.
 - (c). Trucker's Brine Well #1 is located approximately 20 miles west of Hobbs on the edge of the Caprock. Drainage exists to the southwest into Iron Horse Draw. The brine station sits on a local high area and has never had a problem with flooding.
 - (d). The Eunice Brine Well is located within the city limits of Eunice in the southwest corner of town. Drainage exists to the southeast, as in evidence in the attached USGS topographic map. The drainage is extreme and flooding has never existed at this station.
- 11. Since all of the brine stations are in the city limits or farming and ranching areas, there are numerous water wells that have been drilled in the proximity of the stations. We requested information from the State Engineer's Office on wells in the areas, and have attached re-productions from their card system in their files to each discharge plan. Many of the wells that have been permitted no longer exist, but were probably just abandoned and capped but not plugged.
- 12. Since you will be given a personal tour and explanation of the functions of each station, we have not taken photographs of the stations, but will provide those pending your requests during the field trip.
- 13. The metering devices used at the brine stations are of the same type used by the cities in metering water for commercial use. We do have a rather complex system for accounting for water purchased and comparing it to water that is sold.
- 14. A blanket plugging bond is used by the Company because of the number of wells that we own and operate. A copy of the plugging bond is attached.

We hope we have answered all of your questions as required in your letter. Should there be further questions, please advise.

Very truly yours,

UNICHEM INTERNATIONAL INC.

Robert J. Brakey Vice President

RJB/ds

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Annual Brine production From Sales Reports



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Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

September 20, 1982

Mr. Joe Ramey Energy and Minerals Department Oil Conservation Division

RE: Brine Well Discharge Plan

City of Carlsbad S 36-T22S-R26E Unit H Eddy County, New Mexico

Dear Sir:

Attached herewith are schematic diagrams of the brine wells and surface facility in Carlsbad, New Mexico.

The brine well was drilled specifically by us, for use in producing brine. It was drilled using cable tools to also determine the possibility of a fresh water supply. We did not penetrate any fresh water bearing zones, and had to add water to drill the entire hole.

The surface storage facility is an old World War II ammunition storage building that we reinforced and lined with gunnite. The storage and well are monitored daily by one of our supervisors who lives on location.

During 1980-81, 800,000 barrels of brine was produced at this facility. The quality of the brine is checked frequently in our laboratory in Hobbs.

We trust this meets your requirement for a suitable discharge plan and meets with your approval.

Very truly yours,

UNICHEM INTERNATIONAL INC.

R. J. Brakey

Vice President

RJB/is

UNITED STATES
EPARTMENT OF THE INTERIOR
GEOLOGICAL SURVEY ARLSBAD 10 WILDLIFE REFUGE , " La Huerta 35 CARLSBAD at Bond Ranch Wildcat Bluff = Telltafe PECOS (3103) 1 23 Dickso 25 Uni Chem Intl to of Englished Brine Well #1 Otis

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EUNICE RENTAL TOOL COMPANY DIVISION UNICHEM INTERNATIONAL, INC.

P. O. Box 1196

EUNICE, NEW MEXICO 88231

October 23, 1981

New Mexico Oil Conservation Commission P. O. Drawer "DD" Artesia, New Mexico 88210

ATTN: Mr. Larry Brooks

Gentltmen:

In answer to your request, the following is a general production history of our brine well, City of Carlsbad # 1, located in Unit letter H, 2420' from the north line and 330' from the east line of Section 36, Township 22 South, Range 26 East, Eddy County, New Mexico.

Application to drill was filed in May, 1976, drilling completed and the well put into production in August, 1976. Brine water is produced by pumping fresh water from the City of Carlsbad with an auxiliary pump at the rate of 225 psi into the salt section at approximately 742 feet. Brine water can be produced at a rate of 160 barrels per hour. Storage capacity at the well site is 3000 barrels. A brine sales meter was installed in December, 1978, which is used to meter production of brine. Fresh water meters belong to the City of Carlsbad.

The following is a breakdown by month of brine production based on actual sales by the barrel.

8/76	150	5/77	29380	2/78	61340	11/78	17277
9/76	5788	6/77	18680	3/78	62244	12/78	42445
10/76	5180	7/77	31745	4/78	17713	1/79	46220
11/76	14660	8/77	30455	5/78	23565	.2/79	26843
12/76	18250	9/77	44920	6/78	34326	3/79	22060
1/77	13272	10/77	16189	7/78	70789	4/79	26140
2/77	21795	11/77	29295	٤/78	46808	5/79	14940
3/77	15225	12/77	31608	9/78	49740	6/79	26235
4/77	24265	1/78	57986	10/78	38456	7/79	32180



THE REPRODUCTION OF

THE

FOLLOWING

DOCUMENT (S)

CANNOT BE IMPROVED

DUE TO

THE CONDITION OF

THE ORIGINAL

EUNICE RENTAL TOOL COMPANY DIVISION UNICHEM INTERNATIONAL, INC.

P. O. Box 1196

EUNICE, NEW MEXICO 88231

New Mexi	co Oil	Conservation	Commission	0c1	tober 23,	1981	Page 2
8/79	57339	3/80	20573	10/80	39155	5/81	26795
9/79	25662	4/80	34415	11/80	35865	6/81	33447
10/79	40065	5/80	41195	12/80	51988	7/81	51910
11/79	31274	6/80	25525	1/81	32247	8/81	30195
12/79	21587	7/80	32953	2/81	31955	9/81	39649
1/80	35918	8/80	19440	3/81	34670		
2/80	18435	9/80	21755	4/81	44265		

We are enclosing a copy of the water analysis of the brine water produced from this well.

If there is any additional information you need, please contact us.

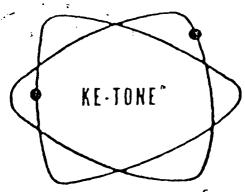
Yours truly,

Eunice Rental Tool Co. Division UNICHEM INTERNATIONAL, INC.

Office Manager

MH/s

Encl:



n (Co++)

UNITED CHEMICAL CORPORATION

O I NEW MEXICO

601 NORTH LEECH

P. O. BOX 1499

HOBBS, NEW MEXICO 88240

90.00

Company

Rowland Trucking

Field

Leose

Carlsbad Brine Well

Sompling Date 9-14-77

mg/l·

1,800

Type of Sample

IONIC FORM

Trucker's Brine

WATER ANALYSIS

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^{*} mg/l = milligroms per Liter

^{*} me/l = milliequivalents per Liter

City of Carlsbad Brine Storage facility

ZOOD Bbl. Concrete Block Lineal Surface Tank. Totally Above ground, Centrifugal Pump Fresh Water Storage over head Rack.

TROSL WARR LINE
WASKIN, H OF LINE

STATE OF NEW MEXICO

\$50,000.00 BLANKET PLUGGING BOND

BOND NO.	4446488	1 4 1
	(For Use of Sur	cly Company)

(Note: File with Oil Conservation Commission, P. O. Box 2088, Santa Fe 87501)

KNOW ALL MEN BY THESE PRESENTS:

That <u>Unichem</u>	<u>International, Inc.</u>	, et al.		(<i>t</i> xr	xidixidikk) (a partnership)
	in the State of New				ncipal office in the city of
Hobbs	, State of	<u>New Mexico</u>)	, and a	uthorized to do business in
the State of New Mexic	co), as PRINCIPAL, and _	HARTFORD		P TAIDEMILITY	, a
					, and authorized
to do business in the Stat	e of New Mexico. as SUI	RETY, are held	firmly bound	Lunto the State	of New Mexico, for the use
and benefit of the Oil	Conservation Commission	ı of New Mexi	co pursuant	to Section 65-3	41. New Mexico Statutes
Annotated, 1953 Compil	ation, as amended, in the	sum of Fifty TI	iousand Dolla	rs(\$5,0,000,00)1	awful money of the United
States, for the payment of	of which, well and truly to	o be made, said	PRINCIPAL	and SURETY he	ercby bind themselves, their
successors and assigns, joi	ntly and severally, firmly b	y these present:	3.		

The conditions of this obligation are such that:

WHEREAS. The above principal has heretofore or may hereafter enter into oil and gas leases, or carbon dioxide (CO₂) gas leases, or helium gas leases with the State of New Mexico; and

WHEREAS. The above principal has heretofore or may hereafter enter into oil and gas leases, or carbon dioxide (CO₂) gas leases, or helium gas leases on lands patented by the United States of America to private individuals, and on lands otherwise owned by private individuals; and

WHEREAS. The above principal, individually, or in association with one or more other parties, has commenced or may commence the drilling of wells to prospect for and produce oil or gas, or carbon dioxide (CO₂) gas or belium gas, or does own or may acquire, own or operate such wells, or such wells started by others on land embraced in said State oil and gas leases, or carbon dioxide (CO₂) gas leases, or belium gas leases, and on lands patented by the United States of America to private individuals, and on lands otherwise owned by private individuals, the identification and location of said wells being expressly waived by both principal and surety hereto.

NOW, THEREFORE, If the above bounden principal and surety or either of them or their successors or assigns, or any of them, shall plug all of said wells when dry or when abandoned in accordance with the rules, regulations; and orders of the Oil Conscivation Commission of New Mexico in such way as to confine the oil, gas, and water in the strata in which they are found, and to prevent them from escaping into other strata;

THEN, THEREFORE, This obligation shall be null and void; otherwise and in default of complete compliance with any and all of said obligations, the same shall remain in full force and effect.

PROVIDED, HOWI VER, That thirty (30) days after receipt by the Oil Conservation Commission of New Mexico of written notice of cancellation from the surety, the obligation of the surety hereunder shall terminate as to property or wells acquired, dulled, or started after said thirty (30) day period but shall continue in effect, notwithstanding said notice, as to property or wells theretofore acquired, dulled, or started.

EDDY Car 225 27E 225 26E 27 + 213 + 214 Zb BUNE BEIVIE WEI - 34 + 34 ' 3/+32 3+2+4

C-1513

6 East

Rge 26 E Twp. 22 S. C-402 NE 1 Dom Dom C-405 SW4SE4 neaneanea Dom C-671 C-672 NE 1 NE 1 Dom C-742 NW4NW4NE4 Dom NEASWANWA Dom C-558 C-848 SEASEASWA Dom Dom C-867 NW 1 NW 1 NE 1 C-762 N2E2SWANEA Dom C-924 N2SW2NE Dom. NISWINEI Dom. C-941 NE 1 NW 1 NE 1 Dom C-997 G-1309 NW4SW4SE4 Dom. NEZNWZNEZ Dom. C-1335

SWANEANEA Dom. C-1347 Shallow SEANEASWANEA C - 1410N2NE4 23-22-26 domestic-stock C-1467 Pt. NSWANEA dom C - 1514SWANEANE Domestic & stock C - 1574NISWINE' Domestic C-1600 SE4SW4 Dom. & Stock c-1630 Domestic N SWANE 4 C-1666 SEANWASEA Domestic C-1698 NW 4S E 4 Domestic & Stock C-1752 Domestic C-1764 Domestic & Stock NEXNWZSEK C-1769 Domestic & Stock C-1778 S\nw\ne\

Township 22 South local Range 26 East Sec. 23 C-1780 SWISWINEINEI Domestic & Stock NW4SE4 Domestic & Stock C-1796 NW\ne\ C-1804 Domestic & Stock C-1846 NE1 Dom. & Stk. $SW_{4}^{1}NW_{4}^{1}SE_{4}^{1}$, 23-22S-26E - Dom. & Stock C-1876 C-1894 - NW4NE4, 23-22S-26E - Domestic C-1918 - NW4SE4, Domestic NW!4NE!4 - Domestic C-1933 Domestic C-1981 SEISWINEI C-2023 NWaNEa - Domestic C-2029 NW_4SE_4 23-22S-26E - Domestic

SELNEL 23-22S-26E - Domestic & Stock

C-2035

Sec. 24	Twp. 22 S. Rge E.
C-59	
C-199	NE 4SW4SW4 Dom cancelled
C-331	SW ¹ Dom
C-490	SW ¹ / ₄ CANCELLED
C-651	Lot 22, Walling Heights cancelled
C-845	N. Pt. Lot I Walling H. Dom
C-972	NW4SE4SW4 Dom.
C-1144	SW Lot 19 Walling Hts. Dom.
C-1269	SW Dom.
C-1282	NW 1 NW 2 Dom.
C-1425	SW4SW4SW4 Shal. Stock Domestic
C-1471	$SW_{4}^{1}SW_{4}^{1}SW_{4}^{1}$ 24-22-26 dom.
C-1911	SW ¹ / ₄ Domestic
¢-1939	Ş₩4
	The state of the s

\$.

c-1911 ¢-1939	SW1 Domestic	omeștic & Ștoc	sk
Sec. 25	Twp. 22 S.	Rge 26	E
C-90		Dom	:
C-167	nwaseasea	Dom	
C-198	SE 4	Dom	
C-223	nw₫		
C-224	nw]		!
C-225	NW <mark>4</mark>		
C-226	nw 1	Dom	,
C-244	NW 4	Dom	:
C-245	nw 1	Dom	CANCELLED
C-296	NW 3		
C-277	SW4SE4SE4	Dom	
C-325	NW 1	Dom	
C-324	NW 1	Dom	•

C-167	NW3SE3SE3	DOM		i
C-198	SE ½	Dom		!
C-223	N₩ 4			
C-224	nwẫ			
C-225	nw₫			
C-226	nw 🛊	Dom		
C-244	nw 	Dom		
C-245	n₩ 1	Dom	CANCELLED	
C-296	NW 4			
C-277	swaseasea	Dom		
C-325	NW 4	Dom		
C-324	NW 🕯	Dom		
	Card II			
	Could II			
Sec. 25	Card II Twp. 22 S.	Rge	26 E.	
Sec. 25	Card II Twp. 22 S.	Rge	26 E.	
Sec. 25		Rge		
	Twp. 22 S.	_		
C-334	Twp. 22 S.	Dom Dom Dom		
C-334 C-338	Twp. 22 S. NW1/4 NW1/4	Dom Dom Dom		
C-334 C-338 C-358	Twp. 22 S. NW1 NW1 NW1 NW1 NE1 CANCELLED	Dom Dom Dom		
C-334 C-338 C-358 C-366	Twp. 22 S. NW1 NW1 NW1 NW1 NE1 CANCELLED NW1	Dom Dom Dom Oi 1		
C-334 C-338 C-358 C-366 C-401 C-435 C-225	Twp. 22 S. NW1 NW1 NW1 NE1 CANCELLED NW1 NW1 NW1	Dom Dom Dom Oil Dom Dom		
C-334 C-338 C-358 C-366 C-401 C-435	Twp. 22 S. NW1 NW1 NW1 NE1 CANCELLED NW1 NW1 NW1 NW1 NW1 NW1	Dom Dom Oil Bom Dom		
C-334 C-338 C-358 C-366 C-401 C-435 C-225	Twp. 22 S. NW1 NW1 NW1 NE1 CANCELLED NW1 NW1 NW1	Dom Dom Dom Oil Dom Dom		
C-334 C-338 C-358 C-366 C-401 C-435 C-225	Twp. 22 S. NW1 NW1 NW1 NE1 CANCELLED NW1 NW1 NW1 NW1 NW1 NW1	Dom Dom Oil Bom Dom	O-2-E-34	

	Card III	
ec. 25	Twp. 22 S.	Rge 26 E.
C-193-A	SEANWANEA	6 ac. CANCELLED
C-227	SEANWASEA	Dom
C-609	N ₂ NE ₄ Cancelled	Expl.
C-639	naswaneanwa	Dom
C-666	neaneanwa	Dom
C-223-C & C-533		
Comb.	nłnłnełswinwi	$2\frac{1}{2}$ ac
C-682 REPLACED	neąnwąnwą	Dom
C-723 By c-1772	E3SW4NW4NW4	Dom
C-735	EZEZNWZ	Dom
C-737	Lot 19, Blk D. of Joel	Can. 2-29-60
	Sub. being a part of S	E 1
C-739	NE1SE1NW1	Dom

Sec. 25	Twp. 22 S.	Rge 26 E.
C-225-A	nwanwanwa E38wanwanwa	Irr. Irr.
C-225-B C-761	Lot 5, Blk 5, Spencer Sub.	Dom
C-789 C-763	EZEZNWA NZSWASEANWA	Dom Dom
C-788 C-568	Lot 24, B. D. Joel Sub $SE_{4}^{1}SE_{7}^{2}$ $NW_{2}^{1}NE_{4}^{1}$	Sガるm Dom ,
C-609 C-579	nanea Swaseanwa	Expl Dom
C-223-A & C-338	EZNWZNWZNWZ	Irr denied

-	•	
Sec. 25	Card W	
C-223-B	nwaswanwa	Irr.
C-223-D	SININEISWINWI	IRr.
C-225-A &		•
C-338 Comb	. NW1NW1NW1	· Irr:
C-269	NE 1 NW 1 NW 1	Irr.
C-482	swiswi r wi	Dom
C-553	nananeaswanwa	Dom
C-826	Wa Lot 7 Spencer Sub	Dom
C-224 & C-2	55	
Comb.	SE4SE4NW4	
C-553	nananeaswanwa	. Dom
C-873	SEĮSEĮNWĮ SĮSEĮSEĮNWĮ	Dom
C-874	SZSEĄSEĄNWĄ	Dom

OF	Card	· •
Section 25	Township 22 S.	Range 26 E.
C-878	seąneąnwą	Domestic
C-902	nwąseąseą	Dom
C-913	neąnwąnwą	Domestic
C-933	nwaneaseanwa	Domestic
C-937	E½E½NW¼	Domestic
C-956	SE ANE ANW A	Domestic
C-967	SE4SE4SE4	Domestic
C-968	nwanwa	Domestic
C-1013	Lot 19, B1k. D	Domestic
C-1024	Lot 4, Blk 6, Spencer	Sub Dom
C-1075	se1se1nw1	Domestic
C-1076	swanwanwa	Domestic

Section 25	Township 22 South	Range 26 East
C-1121 C-1125 C-1127	seąswąnwą sąswąneąnwą swąneąnwą	Dom. Dom. dom.
C-1135	$E_{\frac{1}{2}}E_{\frac{1}{2}}^{\frac{1}{2}}NW_{\frac{1}{4}}^{\frac{1}{4}}$	Dom.
C-1507	NW4SE4NW4	dom-stk

Section 25	Card VII	Township 22 S.	Range 26 E.
C-1141		E. 660' of NW_{4}^{1}	Dom.
C-1149		SE 4	Dom.
C-1153		SW4SE4SE4	Dom.
C-1193		NW 4SE 4NW 4	Dom.
C-1196		SW 4SE 4NW 4	Dom.
C-1211		nwaseanwa	Dom.
C-1235		NW 1 NE 1	Expl.
C-1289		SE4SE4NW4	Dom.
C-1369		SW4NE4	Dom
C-1370	•	swaswanea	Dom
C-1372		SE\SW\ne\	Dom.
C-1437		E½E½NW¾	dom.
C-1439		EZEZNW4	Dom.&Stk.

C-1533 NW4 Domestic & Stock

C-1681 NE4SW4NW4 Domestic

C-1739 Domestic

C-1756 SW4NW4NW4 Domestic

C-1772 NE4NW4NW4 Domestic and Stock Replaces

Sec. 26	Twn.	225	Rge. 26E
C-1053 C-1243	neanwar swanwa	√w.4	dom. Dom.
C-1506	SE4NE4	dom-stock	
C-1502	. NW 1/4		dom
C-1515	Pt. NW4	dom	
C-1516 C-1535 C-1655	NW 4 NW 4NW 4 SE 4SW 4	dom Domestic & Domestic	k Stock
C-1863	NW¼ Domestic NE¼NW¼ Domestic NW¼NW¼ Domestic -1873 - NW¼, Domesti	and Stock	

(Not Drilled) C-1893 - NE¼NW¼ - Domestic / (Replaces well C-1630) C-1998 - NE¼NW¼, 26-22S-26E - Domestic

Township 22 South Section 27 Range 26 East N 2 SE 2 C-1445 XX 8 27-22S-26E. Stock C-1465 NW4NW4NE4NW4

Section 35 C-852

Twp. 22 South NE 1 NE 1 NE 1

Rge. 26 East Decl.

Sec. 36

Twp. 22 South

Rge. 26 East

C-853

C-854 C-1018

nwanwanwa nwanwanwa swaseanwa

Decl. Decl.

Twp. 22 S	Rge 27 E
	Dom
	Dom
	Dom
	Dom
SE ½	
SE ÎNE Î	Decl.
SE 1 NE 1	Irr
	Se

Sec. 19	Twp. 22 S.	Rge 27 E
C-621	Seļneļ	Decl.
C-912	Seļneļ	Dom & Sanitary

Sec. 20	Twp. 22 S	Rge 27 E
C-66		
C-67		
C-74 Enlgd.		
C-114	swanwasea	Irr.
C-147	nwaswanwa	Dom
C-163	W ₂ NE ₄ SE ₄ SW ₄	Dom
C-233	SW4	
C-278	NW A CANCELLED	Dom
C-292	neąneąnwą	IRr.
C-292-S	N_3 & SE $\frac{1}{4}$	
C-540	swanwaswa	80 ac.
C-541	SWÁSEÁNWÁ	40 ac.
C-542	swanwanwa	42 ac
•	-	

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Card II
                                           Rge 27
 Sec. 20
                  b. 22
              SWANWANWA
                                           18.7 ac
C-542-A
              NE 1 SW 1 SW 1
                                           Dom
C-628
C-667
              SE & SW & SW &
                                           Dom
                                           Dom
C-733
              SE4SW4SW4
              Pt. NE 1, Pt. NW1, Pt. SE LEXPI. WIENERAWN
C-748
C-130
              NE 1 NW 1 NW 1
                                           Decl.
                                           IRR.
              NE 1 NE 1 NW 1
C-292-A
C-542-A, C-540
 C-541 Comb. SWASEANWA, SWANWASWA
                                           Irr.
              NE 4 SW 4 SW 4
                                           Irr.
C-74
                                            Dom.
              NE4SW4SE4
C-806
             N2S2SW2
C-1035
                                           Dom.
              SW4SE4SW4
                                           Dom.
C-1048
```

(OVER)

 Section 20
 Township 22 South
 Range 27 East

 C-1246
 SW¼SW¼SW¼
 Irr.

 C-1383
 SE¼SW¼SW¼
 dom.

 C-1768
 NE¼NW¼
 Domestic & Stock

 C-542-A,C-540,C-541-Comb.A - NW¼SE¼NW¼
 - Irrig./Shallow

			**
Sec. 29	Twp. 22 S.	CARD I	Rge 27 E.
C-62	sw l		
C-172	nwaneasea		160 ac.
C-173	SE 4 SE 4 SE 4		160 ac.
C-174	Swanwasea		160 ac.
C-175	SWANWASEA		160 ac.
C-328	SE 1		Dom cancelled
C-597	nwaneaswa		Dom
C-175-S	NW1NW1SE1		Irr.
C-559	SWASEASEA		Dom
C-745	S 1/2		Expl.
C-1246-X	SWANWANWA		Irr.
C-1246-X-2	swaswanwa		Irr.
C-1246-X-3	SW4SE4NW4		Irr.
	_	(OVER)	

Sec. 30 · Twp. 22 S. Rge 27 E. -C-451 SE 1NE 1 Irr. · C-31-C & C-228-S-Comb. NW1SE1SE1 Irr. C-183 SW1NW1SE1SE1 Stock NW4SE4SE4 C-31-C Irr. C-1086 W₂NW₃ Dom. **QXXXXQX** KXXX E2SE4SE4SE4 C-1184 Dom. · Dom. SEANEASEA. C-1356 C-1526 NW INW INW I com. SW4NW4NW4 Dom. & Com.

C-1789 SENESE DOM.

```
Twp. 22
Sec. 31
                                               Rge. 27
                                               (DENIED)
C-32--C-32-S
                        SE 4
C-217
                        SE 4
                        SE }
NE }
C-217-S
C-228
C-244
                                               Dom.
                        NE 4
                        SWANEANEA
                                               113.8 ac.
C-288-S
C-249
                        NE ANE ANE A
                                     Dom. (CANCELLED)
C=1037
                        NE ANE ANE A
C-228 into C-228-A
                           nwanwaswa
                                               irr.
```

Sec. 32	Twp. 22 S.	Rge 27 E
C-31		
C-62	NW 4	
C-270	SW¼.	Dom CANCELLED
C-343	NE 1	75 ac.
C-430	NWANWANEA	
C-619	SWASWANEA	Expl.
C-625	SWASWANEA	IRR.
C-625 & C-430-		
Comb.	swaswanea	Irr.
C-625 & C-430-		
CombS	NWANWANEA	61 ac.
C-31-D & C-563	7 7 °	
Comb.	swanwaswa	Pt. 30 ac

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Card II
            Twp. 22 S.
                                       Rge 27 E.
Sec. 32
C-193 & C-193
 Enlg. & C-343
              E 3/4 SW1NE1
                                       Irr.
 Comb.-S
                                       shallow
C-204
               SW4SW4NE4
                                        dom.
C-343-A
C-1749 S≒SW¼ 32-22S-27E. Domestic
C-1833 SW1/4
            Domestic & Stock
```

Sec 1 Twp 23 Rge 26 C-355 SE¹ Oil Test O-2-E-30 . Domestic C-1647 SE4SW4SW4 SE4SE4SW4 C-1665 Domestic C-1754 NW4SW4SW4 Domestic & Stock C-1960 SW4SW4SW4 Domestic & Stock Domestic & Stock C-1985 SE4SW4

 Sec. 2
 Twp. 23
 Rge. 26

 C-418
 SE¼NE¼
 CNACELLED

Section 3

Township 22 S.

Range 26 E.

C-1183

E½NW¼NW¼

Dom.

Range 26 East Township 23 South Section 11 NW1SW1NE1 Dom. C-1310 NW\SW\NE\ Dom. C-1324 Pt.NZSWZNEZ Domestic C-1548 NZSWANEA Domestic & Stock C-1635 ' Domestic & Stock C-1708 NZSWZNEZ NEASEANEA Stock & Domestic C-1810 N½SW¼NE% Domestic & stock C-1843 C-1866 WINE SEINE Domestic

Sec. 12

Twp. 23-S

Rge. 26-E.

NW4NW4SW4 Dommercial C-934 SW4NW4NW4 Domestic C-1674 SWASWASE'S Domestic - DRY HOLE C-1678 Domestic & Stock neanwanwa C-1702 Domestic & Stock SW4SW4NE4 C-1750 C-1806 N\SE\NE\SW\ Domestic & Stock SE%NW%NW% Domestic & Stock C-1812 Stock/Domestic EINEZNWZ C-1903 C-1904 SWIZNEIZNWIZ Stock C-1919 NINEINWISWI Domestic C-1920 - SW4SW4NE4, Domestic & Stock

(Over)

C-1922 C-2000 C-2041 NEI3SWIANWIA SWI3SWIANWIA EIZNEIANWIA Domestic Dom/Stk Sec. 5 Twp 23 S

C-1671 SW4SW4NE4 Domestic & Stock
C-1976 SW4NW4NE4 Domestic

Sec 6 Twp 23 Rge 27 C-28 N2SW4NW4 IrrC-28-S SINWINWI C-29 C-624 NE_{4} Cancelled Expl C-1757 N⅓SE⅓SW¾ Domestic & livestock Domestic & Stock C-1900 NE4SW4

Section 7 Township 23 South Range 27 East

 Sec 8
 Twp 23 S.
 Rge 27 E

 C-50
 NW¼NW¼NW¼
 Irr

 C-711
 W½NW¼NW¼
 Dom

 C-1071
 NW¼
 Dom

3/12/86: Wayne Lite, Thirthen called (393-7751) (1) they plan to sulemit a Part 5

De you Sucker's # 1 len September 3

at the latest and

(2) they will have the materials required on the Carlobad station in your leng March 18 m or at least Note: wait for later Part 5 submitfal an Trucker'd #1 before publishing Jaka Morgan



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

February 5, 1986

Dick Pettigrew 1110 North Grimes Street Hobbs, NW 38240

Re: Unichem Carlsbad Brine Station - contamination investigation.

Dear Mr. Pettigrew:

As you requested during our phone conversation of February 3rd, I am sending you a copy of Wayne Price's January 28th letter to me, plus some earlier letters on the same subject to catch you up on how we got to this point. My responses to the numbered paragraphs in Mr. Price's 1/28/86 letter are as follows:

I: map generally adequate.

II: location for background soil sample acceptable. Two samples for background would be preferable.

III: The point of the diagonal drilling is to sample as much of the soil beneath the tank as possible to determine whether any brine leakage has occurred from the tank bottom. For this reason, I believe the diagonal drilling would be most effective if directed in from the middle of the east and west sides of the tank, rather than at the points #2 and #4 indicated in Mr. Price's map. It is not necessary to drill to any great depth: the depth of drilling should be determined by what angle is convenient for drilling to beneath the middle of the tank. However, if the deepest soil sampled shows chloride contamina-

des miax la skip = finite non-ref salestima some language skip line is facilità
de la complete della complete de la complete della complete de la complete de la complete della compl

Soil samples should be collected at about every foot of depth in each hole drilled, rather than composited.

IV: As I recall from my Movember 1935 visit to the station, the area immediately west of the tank showed substantial salt accumulation. A sample should be collected there as well as at point #3 on Mr. Price's map. Five feet appears to be an adequate depth for these samples - again, if excessive chloride is encountered at five feet, it will be necessary to go deeper to ascertain the depth of contamination. Note that the background samples should be collected to the maximum depth to which any other sample is

Y-VIII: Fine.

Please let me know if you have any further questions. I can be reached by phone at 327-2901.

Sincerely,

Paige Grant Morgan Water Resource Specialist Ground Water Section

Jase Morgan

PGM:pgm

cc: EID District IV Engineer, Bill Weber Wayne Price, Unichem International ENVIRONMENTAL IMPROVEMENT DIV.

STATE OF NEW MEXICO

P.O. BOX 968

SANTA FE NEW MEXICO 87504-0968

505-827-0020

Att: Paige GRANT MORGAN

WATER RESOURCE SPECIALIST

GROUND ZIATEN SETTION

RES! UNICHEM CARLSBAD BRINE ST.

DEAN PAIGE,

PLEASE FIND ATTACHED A SCALED PLOT PLAN

PER YOUR REQUEST LETTEN PATED 1/23/86.

LISTED BELOW ARE THE ITEMS OF CONCERN:

- I. SCALED MAP OF VNICHEM CARLSBAD

 5t SEE ALTACHED MAP
- II. BAEK GROUND SOIL SAMPLE LOCATED MARKED AS # 1 ON MAP
 DEPTH S FEET.
- III. SOIL SAMPLE LOCATIONS MARKED

 2 + 4 ON MAP FOR DIAGONAL

 REQUIREMENTS PROCEDURE ZILL BE

 TO USE HEAVY EQUIPMENT AND REMOVE

 DIRT MOUND UP TO BRINE TANK WALLS

 AND DIG 5 FEET DOWN AND TAKE

 A COMPOSITE SAMPLE.
- IV. SOIL SAMPLE LOCATION MARKED #3

 5 FEET OBSP.

 FEB 3 1986

ERGUND WATER/HAZARGOUS WASTE

- I SOIL SAMPLES WILL BE CILLECTED WITH

 A SHELBY TUBE, SPLIT SPOON OR ANY

 DEVICE THAT IS EQUAL.
- II. SAMPLE STORAGE AND PRESERVATION!

 SAMPLE WILL BE STORED IN NEW CLEAN MASON JARS WITH AN ALUMINUM FOIL LINER / LID.
- III DEPTH OF SOIL SAMPLE DETERMINATION
 OF SPEET RICL BE CONSIDERED A

 STARTING POINT FOR EVALUATION
 OF CONTAININATION.
- THE CHEMICAL PARAMETERS FOR ANALYZATION DILL BE CHLORIDES GIVEN IN

 PAM FROM A SOIL-WATER EXTRACTION

 METHOD MSED BY THE U.S.D.A.

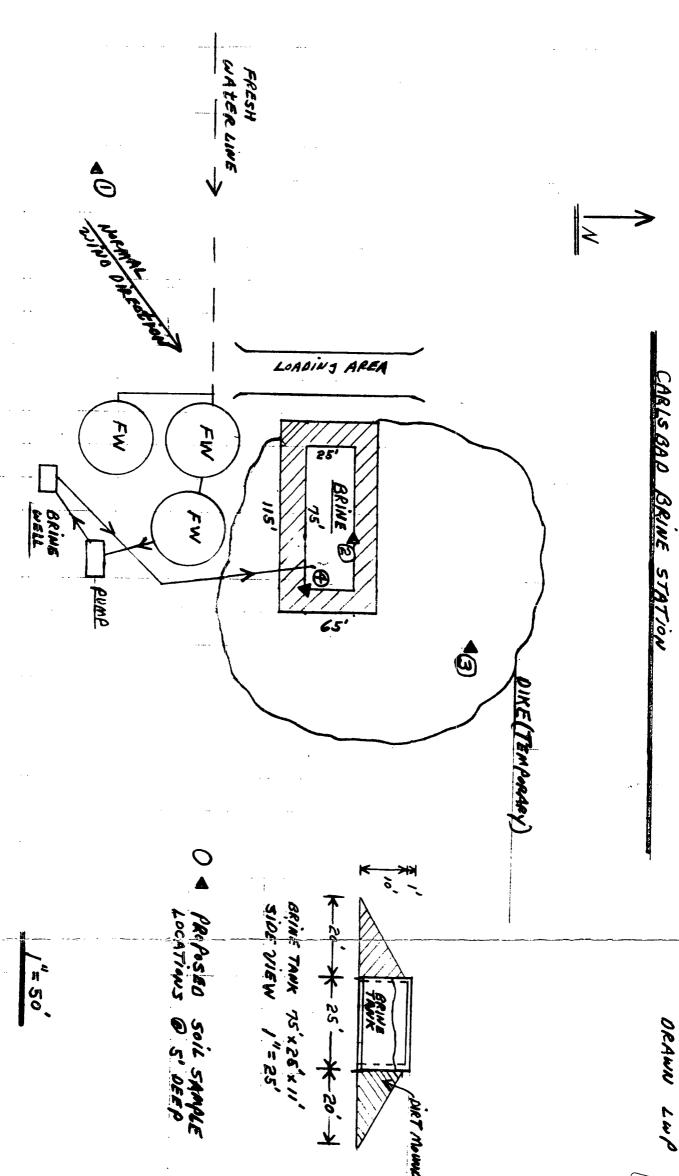
 AG HANDBOOK GO METHOD 3A (SOIL

 WATER EXTRACTION FOR CHURIDES)

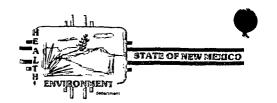
THE ABOVE RESULTS ZILL PROBABLY
BE RATED "AS Na CL"

PLEASE NOTE WE WILL STAY IN CONSTANT CONTACT MUTIL YOUR REGAILEMENTS ARE FULFILLED

> SINCEPELY, Major Lair WAYNE PRICE STASS ENGR.



DATE 1/28/86





DATE: January 30, 1986

TO: Jim Smith

Carlsbad Field Office

FROM:

Paige Morgan

Ground Water Section

SUBJECT: Background on Unichem Carlsbad cleanup requirements.

I'm sorry you haven't been fully informed on the above topic - I tend to send just one copy of my correspondence to the District Office and hope they'll distribute it to the appropriate people from there, because I have a horror of paper wastage! However, if you're not being kept current on things going on in your beat, I'll reform and send relevant stuff directly to the Field Office.

Let me know if I can clarify anything in the attached materials.

cc: Garrison McCaslin, EID District IV Acting Manager.

Um Smith called from ED Carlobad-1/30/86 he had some Rowland Trucking speople in his office with questions about what rde wanted them I to do with the Carlobad livine statton, and he hadn't heard a thing about it. I filled him in on my correspondence rol Inteliem on the Carlobad station and gramised Ho send him coptes. I then spoke with a Mr. McKinnen of Rowland Frucking. McKinney said Draken had told them To remove the bein around the "emergency got roght away and scrape up the brine oust. Mckonney had "bladed up" a certain amount of Dine spillage around factliff but doubted the wisdom of remoding any emergency catchment. IX said the was right, an emergency catchment was needed, and before then Jook any action they should send us a proposal of what they yslam to do Gust, so we can eliminate any Emisunder Standing. I pard I had been in Houch with Wayne from of Unichem and Mr. Frice was planning on sending in the plans X was regularing, and nothing should be

I paid I thought Mr. Three and I conderstood each other about what was being required and that if Mr. Braken had any another broad he would call me. I Mckinney paid he would fell thim so and in the meantime would move no more than six inches of Japsoil. I paid that sounded okan although I didn't which amount in the plans were approved. Land Morgan.

& and

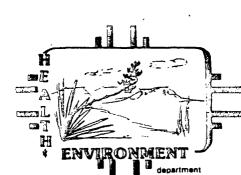
1/27/86

That the company president and he were very worried about the Carlobad and Sucker's #1 you'll the Carlobad and Trucker's #1 you'll the and wanted to do everything mecessary to straighten things out.

On Carlobad: Waigne wanted to know what more was expected. I spointed out that I had listed some specific elements of the investigation that would be required: Cocafdons and depths of soil dores, what would be analyzed for, etc. We discussed further. be agreed to send me from Utah a sketch map of the facility, as accurate as he could make it, indicating locations of three soil cores around & The Sank and Iwo for background Soil samples to be analyzed for chloride, by A&L Svillabs, a Texas firm. Anthal death of cores to be deeper than and evident brine contamination. if the bottom of any core still should relevated chloride, cores would be Haken to greafer depth. Wayne will

have the poil lab send me a description of the fechnique reseal Ho collect the sample and to analyze if. He will submit all this within two weeks. He indicated that the groblems at The Carlobad facility are only pix months old - not clong-standing -Trucker's No1: Warne said he had simply let if stide to get a De amendment in an this facility in time. He asked to be reminded carbetter News regulating a Gull Part 5 amendment ord just an amendment of the surface Gaciloftes - & said the later. He I paid the would definitely get that in before the Feb. 17 deadline. Large Morgan

DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

NVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

January 23, 1986

Wayne Price, Staff Engineer Unichem International PO Box 1499 Hobbs, NM 88240

Re: Unichem Carlsbad Brine Station

Dear Mr. Price:

You should be aware by now, after the process of preparing a discharge plan amendment and renewal for the Unichem Eunice brine facility, that this office will require considerably more detail in a plan for investigation of contamination at the above-referenced brine station, than what you have provided in your letter to me of January 16, 1986. You indicate that testing procedures (and results) will be forwarded to me "as soon as they are available". Those procedures should have been made available to me by January 18th, according to my letter to you of December 11, 1985. In that letter, I indicated that you should "submit plans for an investigation of the extent of soil and ground water contamination at the site by January 18, 1986", as an intermediate step toward preparing a discharge plan modification. Without providing me with specifics on testing procedures, including depths and locations at which soil cores will be taken and methods for sample preservation and analysis, I consider that you have not fulfilled the terms under which I recommended that the deadline for submittal of a discharge plan modification for the Unichem Carlsbad brine facility be delayed.

Please respond to this letter immediately with a scaled map of the Unichem Carlsbad brine facility showing locations where soil cores will be made, including samples for "background" values and diagonal cores to be drilled beneath the brine storage reservoir. Indicate the depth to which soil samples will be taken, and how that depth is determined. Discuss sample storage and preservation techniques and the chemical parameters that will be analyzed for these soil samples.

This request constitutes a further attempt by the SID to obtain Unichem's voluntary cooperation with the New Mexico Water Quality Control Commission regulations.

Sincerely,

Paige Grant Morgan

Water Resource Specialist

Dary Wongan

Ground Water Section

PGM:pgm

cc: EID Legal Bureau

Garrison McCaslin, Acting Manager, EID

District IV

R.J. Brakey, Unichem Int'l Vice-President



VIA CERTIFIED MAIL

Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

January 16, 1986

Ms. Paige Grant Morgan Water Resource Specialist State of New Mexico Environmental Improvement Division P.O. Box 968 Santa Fe, New Mexico 87504-0968

RE: Carlsbad Brine Station

Your Letter Dated December 11, 1985

Dear Paige:

Per your request, I am submitting a plan for investigation of the extent of soil and ground water contamination at our Carlsbad brine station.

This plan has already been put into action. I look forward to hearing from you as soon as possible as to whether or not the plan is acceptable.

Sincerely,

UNICHEM INTERNATIONAL INC.

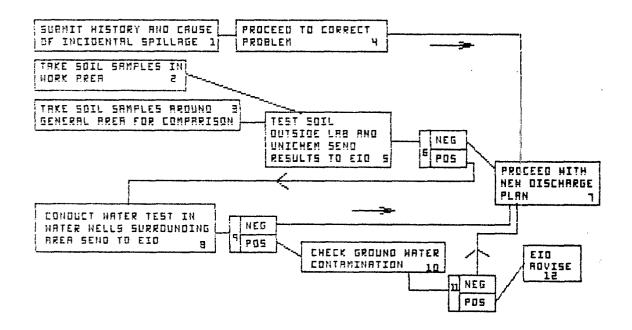
Wayne Price

Staff Engineer

WP/sar Enclosure

cc: Jim Britton Richard Brakey

CROWN WATER WATERDOWS WAS I BUREAU



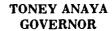
NOTES:

Items 1 and 4 presently being corrected. Will submit by March 18, 1986.

Items 2 and 3 - Soil samples will be taken as soon as you have approved the plan.

Items 5 through 12 - Remain.

Please note all test results will be forwarded to you as soon as they are available. This will include testing procedures.



DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

Wayne Price, Staff Engineer Unichem International PO Box 1499 Hobbs, NM 88240 December 11, 1985

Dear Mr. Price:

With reference to your letters of December 2nd:

Your response to my August 9th comments on the discharge plan amendment for Unichem's Eunice brine facility, is generally adequate. I called Richard Ward of B.F. Goodrich (614-373-6611) to ask about the applicability of the Flexseal liner to your purpose. He said that the liner is well suited to storage of brine but that floating hydrocarbons (which are often spilled along with brine when a truck is overloaded) will cause the liner to soften and become susceptible to mechanical damage when, for instance, you drop a hose in the pond to pump out the fluids it contains. Thus Unichem is required to inspect the pond daily and remove any petroleum that may be present. If petroleum or petroleum products are visible in the pond during two EID inspections, Unichem may be subject to fines for violating one of the terms of its discharge plan.

I am prepared to recommend approval of the Unichem Eunice discharge plan amendment as soon as I receive documentation that the pond liner was properly installed.

With regard to your request for an extension of the deadline by which you are required to submit a discharge plan amendment for Unichem's Carlsbad facility: I have recommended that your request be honored if you will submit plans for an investigation of the extent of soil and ground water contamination at the site by January 18, 1986, 60 days from the date of my first letter requiring a modification. The balance of the discharge plan must be submitted by March 18, 1986, 120 days from the date of that first letter. Any delay past-that-date will be cause to seek penalties against Unichem for violation of the Water Quality Act.

Sincerely.

Paige Grant Morgan

Water Resource Specialist

Ground Water Section

PGM:pgm

cc: John Guinn, EID District IV Manager



VIA CERTIFIED MAIL

Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

December 2, 1985

Paige Grant Morgan Water Resource Specialist State of New Mexico Environmental Improvement Division P.O. Box 968 Santa Fe, New Mexico 87504-0968

RE: Unichem (Rowland) Carlsbad Brine Station

Dear Paige:

In reference to your letter of November 18, 1985 concerning your inspection of November 11, we would like to take the option of preparing an amended discharge plan, pursuant to Parts 3 and 5 of the WQCC regulations. We understand that we have 60 days in which to submit this amended plan. We respectfully request an extension to this 60-day period. I feel sure we can have the engineering design overview ready within 60 days. However, the full modification discharge plan for 1987 will require much more time. Please let me know your thoughts on this.

Sincerely,

UNICHEM INTERNATIONAL INC.

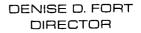
Wayne Price Staff Engineer

WP/sar

cc: Jim Britton Richard Brakey Charlie Root

DEC 05 1985

EROUND WATER/HAZARDOUS WASTE
BUREAU





STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

November 18, 1985

Richard Brakey, Vice-President Unichem International PO Box 1499 Hobbs, New Mexico 88240

Dear Mr. Brakey:

On November 11, 1985, EID staff members Paige Morgan and Steven Sares inspected Unichem's Carlsbad Brine Station and found the following conditions which indicate that the New Mexico Water Quality Control Commission regulations are being or may be violated:

- 1) The converted ammunitions storage shed which serves as a brine storage reservoir leaks near its top so regularly that channels have been eroded in the berm surrounding the structure. There is a salt crust several inches thick in places in the bermed area at the foot of the reservoir which is apparently intended as an emergency catchment. This crust obscures any leakage that may exist near the base of the reservoir.
 - 2) There appears to be no leak detection system beneath the reservoir.
- 3) The "emergency catchment" is unlined and there are no arrangements by which to minimize potential ground water quality impacts from leaks or spills at the loading bays.

Ground water in the area would probably be encountered at a depth of approximately 100 feet. There are numerous domestic wells within a mile of the facility, indicating that ground water in this zone contains much less than 10,000 mg/l of total dissolved solids, and is thus protected from contamination under the WQCC regulations.

Therefore, pursuant to Section 3-109.E of the WQCC regulations, you are required to modify your discharge plan for this facility in such a way as to address the above-listed problems. In particular, you are required to investigate the zone beneath the brine reservoir to assess whether there has been sufficient leakage to contaminate ground water. If the vadose zone is found to be saturated with brine, a hydrologic study must be conducted to determine whether ground water has been contaminated and, if contaminated, to propose a program to restore its quality.

You are also required to describe how you will construct your surface facilities so as to remove the threat of ground water contamination. Additional information may be required following your submittal of the above materials, to ensure that all aspects of Part 3 of the regulations are addressed.

This discharge plan modification must be submitted within 60 days of receipt of this letter.

Be advised that you may choose at this time to prepare an amended discharge plan pursuant to Part 5 of the WQCC regulations, instead of Part 3 alone. This would be required in any case when you apply for a renewed permit to operate in 1987, when your present discharge plan expires.

Whether you choose to submit an amendment covering only those violations noted above, or choose to prepare a complete Part 5 discharge plan amendment/renewal at this time, if we do not receive an adequate response to this letter within 60 days, the director of EID may terminate the discharge plan approval under which you are operating (see Section 3-109.E.2). You are reminded that, pursuant to Section 5-101.B.3, it is unlawful to operate an injection well in the state of New Mexico without an approved discharge plan.

Please contact Paige Grant Morgan at 827-2901 or at the address given in the letterhead, if you have any questions on the contents of this letter.

Sincerely,

Richard Perkins

Acting Bureau Chief

Ground Water/Hazardous Waste Bureau

RP:PGM:pgm

cc: John Guinn, EID District IV Manager

P 612 426 609

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED NOT FOR INTERNATIONAL MAIL

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Ba	EID Inspector(s): Morgan, Sares		
Cd	Date of Inspection or Visit: 11	/12/85	
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F	Title or Position: many truc	ks used the facility.	
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Ag	c. Other (specify)	· · · · · · · · · · · · · · · · · · ·	
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Cu	Unichem's brine storage facility b. Sampling of Effluents (give	sampling locations)	
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ping, considerable ound root or berm. Spillage during truck loading is diverted by

an unlined channel into an area surrounded by a low berm (six inches), also Judging by adjacent ammo shed structure, storage pond is constructed of concrete block covered by roofing paper. DP reports it is lined with "gunnite".

ACTION REQUIRED

Require DP modification to check for contamination of ground water, redesign surface facilities.

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Unichem Internationa	al, Inc. V.	OIL CONSERVATION	DN DIVISION
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This form is to be filed with the appropriate District Office of the Commission not later than 20 days after the completion of any newly-drilled or Jew, ened well. It shall be accompanied by one copy of all electrical and radio-activity logs run on the well and a summary of all special tests conducted, including drill stem tests. All depths reported shall be measured depths. In the case of directionally drilled wells, true vertical depths shall also be reported. For multiple completions, Items 30 through 34 shall be reported for each zone. The form is to be filed in quintuplicate except on state land, where six copies are required. See Rule 1105.

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	Γ	Cisco (Bough C)	_ T.		T.	Penn "A"	T.		_

FORMATION RECORD (Attach additional sheets if necessary)

From	То	Thickness in Feet	Formation	From	То	Thickness in Feet	Formation
0	210	210	Red bed and shale				
10	240	30	Anhydrite and shale				
40	715	475	Anhydrite				
15	TD	211	Salt				·
			ng pengaman				
							•
1						1.	

HO. OF COMICS PECCEIVED	RECEIVED	Form C+103
0157 R(B) 01 (O)		Supersedes Old C-102 and C-103
SAUTA FL.	NEW MEXICO OIL CONSERVATION COMMISSION	Effective 1-1-65
FILE / i	SEP 13 376	
U.5.G.S.		50. Indicate Type of Leane
LAND OFFICE	O. C. C.	Stote X Fee
CPERATOR	ARTESIA, OFFICE	S. Stole Off & Gas Leane No.
		Salt Mining #M19264
SUNDA TOO NOT USE THIS FORM FOR FOR	LY NOTICES AND REPORTS ON WELLS	
1. 0't	othice. Frine Well	7. Unit Agreement Pane
Z. Name of C. eroter Truckers Water Compar	ay, Inc.	City of Carlsbad
2. Address of Contator P. C. Box 1499, Hobbs	You Having 85260	9. Well Ro.
s. Lecution of Well	, New Nextco Sez40	1 10. Field and Fool, or Wildert
UNIT LETTER H	420 FEET FROM THE LICTED LINE AND 330 FEET FRO	
THE East LINE SECTION	IN 36 TOWNSHIP 275 RANGE 26T HUPP	
	15. Elevation (Show whether DF, RT, GR, cie.)	Eddy
16. Check	Appropriate Box To Indicate Nature of Notice, Report or O	,
		T REPORT OF:
PERFORM REMEDIAL WORK	PLUG AND ABANDON REMEDIAL WORK	ALTERING CASING
TEMPORARILY ABANDON	COMMENCE DRILLING OPKS.	PLUG AND ABANDONMENT
PULL OR ALTER CASING	CHANGE PLANS CASING TEST AND CEMENT JOB X	
	OTHER	
отнея		i i
17. Describe Proposed of Completed Opwork) SEE RULE 1703.	esations (Clearly state all pertinent details, and give pertinent detes, including	g estimated date of starting any proposed !
·		
Drilled well to 930 f	est total danth	
Ran 5 1/2" 14# casing		
	t-hole from 710' to 930'	!
cemented casing with	150 sx class "C" cement with 4% Calcium Chloride	. 1
Circulated an extimat	e of 15 sx.	added
	C OL ID DAY	
I I		
:		
1		
•		
18. Thereby certify that the information is	hove is true and complete to the best of my knowledge and belief.	
1	The state of the conference of the state of	
	Vice-President	9-9-76
FIG. CITY /	YITCE	DAYE
X Balon	W. 9 Susset SUPERVISOR, DISTRICT 11	\$EP 3 0 1976
CORDITIONS OF APPROVAL, IF ANY	11114	DATE

55. OF COURTS PECTIVES DISTRIBUTION		-	Z C C I V E D	Form C-103 Superscries Old C-102 and C-103
SAHFAFE	1/	HEN MEXICO OIL COIL	SERVATION COMMISSION	Effective 1-1-65
FILE	1/12		4070	
U.5.G.S.	-	- \	SEP 1 3 1376	5a. Indicate Type of Leave
LAND OFFICE				State X Fee
CPIRATOR		_	o. c. c	5. Stote OH & Gua Leane No.
		•	ARTESIA, OFFICE	Salt Mining #M19264
IND HOT USE THIS FO		RY MOTICES AND DEPORTS OF		
1,	********	1.00 1.00 Bi Bi (1. 7. 1. 7. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	70 10 20 10 20 10 10 10 10 10 10 10 10 10 10 10 10 10	7. Unit Agreement Plane
O'L GAS	' 🗀	other- brine Well		
2. Nime of Operator		The state of the s		6. Furnici Lease Name
Truckers Water	Compa	ny, Inc. /		City of Carlsbad
1. Address of Cherater				9. Wen Ro.
P. O. Box 1499	, Hobb	os, New Mexico 85240		10. Field and Pool, or Wilders
	Ì	2/20 howth	220	· ·
UNIT LETTER		2420 FORT FROM THE PORTH	LINE AND 330 FEET F	*on Wildcat
East	WE EFFT	10N 36 TOWNSHIP 225	267	
****	5001	1 OWRSKIP	RANGE 1013 NA	
		15. Elevation (Show whether	DF, RT, GR, etc.)	12. County
		11/1/1/		
16.	Check	Appropriate Box To Indicate ?	Nature of Notice, Report or	Other Data
NOTIC	CEOFI	ИТЕНТІОН ТО:	SUBSEQUE	ENT REPORT OF:
_	1			
PERFORM REMEDIAL WORK	ן ר	PLUG AND ABANDON	REMEDIAL WORK	ALTERING CASING
PULL OR ALTER CASING	┪	CHANGE PLANS	COMMERCE DRILLING OPRS.	PLUG AND ABANDONMENT
POCE ON METER CASING	J	CHARGE PLANS	CASING TEST AND CEMENT JOB	[-]
OTHER	······································			
12.5			<u> </u>	
work) SEE RULE 1103.	mpieros O	serations (Clearly state are pertment det	atts, and give pertinent doles, includ	ling estimated date of starting any proposed
Ran 350 8 5/8	" 32# c	casing		
Cemented with	225 sx	Class "C" plus 2% Calcium	n Cnloride	
Cement circula	ted			
W. O. C. 24 hor	urs and	d bailed dry		
Drilled out cer	nent a	nd bailed dry		
Drilled to 930	TD h	ole remained dry		
			<u>.</u>	
			•	
		•		
6, I hereby certify that the in	formation	above is true and complete to the best of	of my knowledge and belief.	
- ,				
CAPP XXXXX		YITLE V1	ce-President	DATE 9-9-76
and the second s		erviction remainder betreet the several remainder areas and	Additional to the property of	
110	a Ca	. 4	Entroop Dice	مده م د ۱۵۶۴
PHOVED DY _ [N, G		resser Title SUF	PERVISOR, DISTRICT, I	SEP 3 0 1976
ORDITIONS OF APPROVAL	IP ANYI			

Donall - 746 4115

NEW MEXICO OIL CONSERVATION CO-MISSION DRAWER DD ARTESIA, NEW MEXICO

FIELD REPORT FOR CENENTING OF WELLS

Operator Lucker W	cti la v	Love.	Lease	1.1.8	Esiru Sunalu	We11 #	/		
Location 23	Unit H	Section	C40W11511	City 1 Carloted Supply City 1 Carloted Supply Chownship Range 22 26		County Eddy			
Drilling Type of Equipment Contractor Cable tools									
		APPROVE	ED CASING PRO	GRAM	<u>l</u>		·		
Size of Hole	Size o	f Casing	Weight Per Foot	New	or Used	Depth	Sacks Cement		
12/4"	85/8	.5	24			350	150 cine.		
77/8"	5/2		15.5			650	150 line.		
Casing Data:		j							
1		- 5/-	3. #		1 -				
Surface /3	•				le				
Inspected by	Min.	Approve	ed) (Rejected ~)					
		· (mje	<u> </u>		date				
Cementing Pro Size of hole_		Size of Ca	asing 85/es	a c k s	camant	required	775		
Type of Shoe									
TD of hole 34	Set	350' Feet	t of DF-Inch	ンラン	# Grade.	1-51			
New-mad csg.							e		
+sax			additives 2	1/3	Jel_				
Plug down @ /:30 (PM) Date 7-/7-96									
Cement circul	ated y	1	No. o	f Sa	icks 0		/		
Cemented by Dowell Witnessed by Mick Tinker									
Temp. Survey ran @ (AM) (PM) Date top cement @									
Casing test @ (AM) (PM) .Date									
Method Used Witnessed by									
Checked for shut off @ (AM) (PM) Date									
Method used Witnessed by									
Remarks: Coment circulated but settled back about 12' es used ready - Mue to sufface									
used 1	early-	mu to	sufface	······································					
	•/		· · · · · · · · · · · · · · · · · · ·						
			and the second s						



THE REPRODUCTION OF

THE

FOLLOWING

DOCUMENT (S)

CANNOT BE IMPROVED

DUE TO

THE CONDITION OF

THE ORIGINAL

			·	Sauret 1	_	7
DISTRIBITION						15-21842
SANTA FE	1	NEW MEXICO OIL CONS	SERVATION COMMISSI	OWED	Form C-101 Revised 1-1-6	.5
FILE						Type of Lease
U.S.G.S.			MAY 2 (1976	STATE	FEE .
LAND OFFICE			шы		.5, State Oil	& Gas Lease No.
OPERATOR			o. c	. C .	1-1-	
				OFFICE		
APPLICAT	ION FOR PERMIT	TO DRILL, DEEPEN	, OR PLUG BACK			
Ta. Type of work.					7. Unit Agre	emeni Name
b. Type of Well DRILL		DEEPEN	PLU	BACK []	8. Farm or 1.	ease Name
OIL GAS WELL		Brine well	SINGLE	ULTIPLE	į.	
2. Name of Openitor	O/HER	Crine all	ZONE LL		9. Well No.	,071/2 6/
		ilia e la cama	teer a	Ine,	1	
3. Address of Charater					10, Field an	d Pool, or Wildon
1011						
4. Location of Visili	TTER H	LOCATED	FEET FROM THE		111111	
222	·			• •		
VILLIAND SSS SSS SSS SSS SSS SSS SSS SSS SSS S	rrirrritin	mminist in	ritin reritin	THIPP.	12, County	<i>TITITITI</i>
					12, County	
<i>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</i>	++++++++++	44444		444	mm,	HEET SEA
Hill Hill	<i> </i>		1) to be and (solit)	EnA., i ormiyio	11) 7777777	20. hotery or C.7.
			3200 66.	Salt		·
21. Elevational Show whether	DE, RT. etc.) TELA.	Ellist & Otoller Plug, cond	.liv. brilling Contractor		22. Approx	. Date Work will start
		705-01				7-7
23.						
		PROPOSED CASING A	ND CEMENT PROGRAM			
SIZE OF HOLE	CIZE OF CASI			11545456	C CCUEVE	507 700
SIZE OF HOLE		NG WEIGHT PER FOO	OT SETTING DEPT	H SACKS O	F CEMENT	EST. TOP
SIZE OF HOLE	SIZE OF CASI	NG WEIGHT PER FOO			-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		F CEMENT	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		-	
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10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		APPRO FOR 90 I	OVAL VALID DAYS UNLESS
10.0	1.7.	NG WEIGHT PER FOO	SETTING DEPT		APPRO FOR 90 I DRILLING	OVAL VALID DAYS UNLESS COMMENCED,
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10_0		NG WEIGHT PER FOO	SETTING DEPT	EX	APPRO FOR 90 I DRILLING	DVAL VALID DAYS UNLESS COMMENCED,
IN ABOVE SPACK DESCRIBE	PROPOSED PROGRAM	NG WEIGHT PER FOO	OR PLUS BACK, GIVE BATA	EX	APPRO FOR 90 I DRILLING	DVAL VALID DAYS UNLESS COMMENCED,
IN A BOVE SPACE DESCRIBE	PROPOSED PROGRAM	NG WEIGHT PER FOO	OR PLUS BACK, GIVE BATA	EX	APPRO FOR 90 I DRILLING PIRES 2-1	OVAL VALID DAYS UNLESS COMMENCED, Y-76 AND PHOPOSED NEW PRODUC-
IN ABOVE SPACK DESCRIBE TIVE ZONE, SIVE BI INVOIT PAEVE I hereby certify that the information Signad	PROPOSED PROGRAM ENTER PROGRAM, IF ANY, ation above is true and	NG WEIGHT PER FOO	OR PLUS BACK, GIVE BATA	EX	APPRO FOR 90 I DRILLING	OVAL VALID DAYS UNLESS COMMENCED, Y-76 AND PHOPOSED NEW PRODUC-
IN A BOVE SPACE DESCRIBE	PROPOSED PROGRAM ENTER PROGRAM, IF ANY, ation above is true and	NG WEIGHT PER FOO	OR PLUS BACK, GIVE BATA	EX	APPRO FOR 90 I DRILLING PIRES 2-1	AND PHOPOSED NEW PRODUCT
IN ABOVE SPACK DESCRIBE TIVE ZONE, SIVE BI INVOIT PAEVE I hereby certify that the information Signad	PROPOSED PROGRAM ENTER PROGRAM, IF ANY, ation above is true and	AT IF PROPOSAL IS TO DEFPEN	OR PLUS BACK, GIVE BATA	EX ON PHESENT PR	APPRO FOR 90 I DRILLING PIRES 2-1	OVAL VALID DAYS UNLESS COMMENCED, Y-76 AND PHOPOSED NEW PRODUC-

Cement must be circulated to surface behind 8 % "4 5 1/2" casing

Notify N.M.O.C.C. in sufficient time to witness comenting the 8 % > 5/2 "casing

Truckers Water Company 26 East 22 South North I Dutine the acreage dedicated to the subject well by I have per a compare makes 2. If more than one lease is dedicated to the well, outline each and identify the reverse in the interest and rovalty) 3. If more than one lease of different connership is ded, and to the well grave to come and dated by communitization, unitization, force-positing etc? If answer is "ves," type of constitution If answer is "no," list the owners and tract descriptions which have actually been consolidated if some errors and this form if necessary.)_ No allowable will be assigned to the well until all interests have been constituted. In community at any unity at a forced-pooling, or otherwise) or until a non-standard unit, eliminating such interests, has been approved by the Contra-December 18; 1975

The second secon	The American Strategy of the Comment
DEPARTMEN & RANSPORTATION -	4.257 6. 2277.227 7.44
FEDERAL AVIATION ADMINISTRATION	និងទទ្ធប្រជាជាធិប្បធាន ។ ១១៩ ខ្លាំ ១០៩ ខ្លាំ
1. NATURE OF STRUCTURE (Complete both A and B below)	TAA BOOK TO SELECT TO SELE
A. (! beck one)	regree . The paragraph of the rollings of the
Mew Construction ALTERATION	TE APPLICACE, DIVING LA DEFERRATION OF MONUMENTONICE OF LITERATURE ETC.
E. (Fork one) (State length	CLOREST WAT THE HOSPITALD STRUCTURES
PERMANENT FITTEMPORARY of time) 30 GBYS Mas. 12. HAME AND ADDRESS OF INDIVIDUAL, COMPANY, CORPORATION, ETC. PROPOSING	Disease were to the sign position at 3 eet.
THE CONSTRUCTION OR ALTERATION (Number, Sine), City, Sizit and Zip Code)	The second secon
United Chemical Corporation	TO SET OF CHAIN SHOTKING TO A SE
To aba Truckers Water Company	The state of the s
Box 1499	
Hobbs, New Mexico 88240	The second secon
MAY 45 1973 Jay	
	The same of the sa
cc: ASW-900 James W. Parker	Commence of the second second second second
3. TYPE AND COMPLETE DESCRIPTION OF STRUCTURE	
Cable Tool Drilling Rig	
LOCATION OF STONETHOE	
4. LOCATION OF STRUCTURE	
A. COORDINATES IT meanest second! B. NEAREST CITY OR TOWN, AND STATE LATITUDE LONGITUDE Carl shad, Heyr Liex	
O ' ' ' O ' - '' IN DISTANCE EDONAR	(2) DIRECTION FROM 48
SEE DIAGRAM HEN Approximately A "MILES"	
C. NAME OF NEAREST AIRPORT, HELIPORT, OR SEAPLANE BASE (1) DISTANCE FROM NE	1 Alf willing
	ly 1 mile east/northeast
D.PESCRIPTION OF LOCATION OF SITE WITH RESPECT TO HIGHWAYS, STREETS, AIRPORTSTING STRUCTURES, ETG. (Aluch a highway, street, or any other appropriate map or scaled	disting showing the relationship of construction
* site to nearest airport(s). If more space is required, communion a separate shirt appropriate as A 3.00 screen tractions.	
A 3.00 acre tract of land located in Section Range 26 east and Section 31, Township 22 so	a st, Lounshay 22 south,
MMPM, Eddy County, New Mexico.	outh, hange 21 east.
SEE ATTACHED SHEET FOR SCAL	CR TIP AUT IC
	an pittit tita
5. HEIGHT AND ELEVATION (Complete A, B and C to the nearest foot)	6. WORK SCHEDULE DATES
A. FLEVATION OF SITE ABOVE MEAN SEA LEVEL 3, 28	A WILL START approximately
B HEIGHT OF STRUCTURE INCLUDING APPURTENANCES AND LIGHTING	June 1, 1976
50 Man A COVE GROUND, OR WATER IF SO SITUATED 50	B. Will complete Bipproximately
C. OVERALL HEISHT ABOVE MEAN SEA LEVEL (A+D) 3,334	1 3 4 564
7. OBSTRUCTION MARKINGS - The completed ser	
A. MARKED AS SPECIFIED IN THE FAA ADVISORY CIRCULAR 70/7460-1, CLOTRICTIO . (ARITHO AND MONTHS
B. LIGHTED AS SPECIFIED IN THE FAA ADVISORY CIPCULAR 70.71460-1, DESTRUCTION	M SMITHOLLI DNA SMINRALL
THEREBY CLETTEY that all of the above statements made by me are true, complete,	
B. NAME AND TITLE OF PERSON FILING THIS NOTICE (Type of Print) 9. SIGNATURE (In ma)	
NO. DATE DE VIGNATUS.	11. TELEPHONE NO. (Privade List greated)
Scribble, New Herry 15-24-76	・・ トしょうどう レディスレバスと はりょうかんじゅから ようり はくひくのぶっし
	505-005-2053
Persons who 1 1 and willfully fail to comply with the provisions of the Federal Avia	tion Regulations Part 77 pre liable to a fine of
Persons who 1 and all millimity fail to comply with the provisions of the Federal Avia 8500 for the fire onse, with increased Penalties thereafter as provided by Section 902(a) of FAA Form 7463-1 (1) 1. TUFERSE 1	tion Regulations Part 77 are liable to a fine of

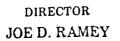
THIS DETERMINATION EXPIRES 12/1/77 IN CONSTRUCTION MAS NOT EGAIN ON THE PROPOSED STRUCTURE. IN WHICH CAJE ANY UNTRESTED PERSON, INCLUDING THE FAA, MAY AT LEAST 15 DAYS PRIOR TO THE EXPIRATION DATE PRESENT FYDERICE BASED ON NEW FACTS THAT WOULD CHANGE THE BASIS ON VINION THE EXPERIMENTATION WAS MADE: BASED ON THE LEW FACTS. PRESENTED, THE FAA MAY REVISE, EXTEND OR ALFIRM THE DETERMINATION. REQUEST FOR FATENSION OF THE EFFECTIVE DATE SHOWED BE SUBMITTED BY THE PROPONENT IS DAYS PRIOR TO EXERCITION DATE.

DECEIVED

I'N 14 197

O. G. C.





OIL CONSERVATION COMMISSION

STATE OF NEW MEXICO P. O. DRAWER DD - ARTESIA 88210

LAND COMMISSIONER
PHIL R. LUCERO



STATE GEOLOGIST EMERY C. ARNOLD

June 8, 1976

Truckers Water Co. Inc. Box 1499 Hobbs, NM 88240

Re: City of Carlsbad Brinewell

#1-H, 36-22-26 Eddy County, NM

Gentlemen:

Notice of Intention to Drill the subject well was received in this office on May 20, 1976.

However, to date, we have not received a letter from the Carlsbad airport stating that a rig at this location would not interfere with their operations.

Upon receipt of said letter, this application will be processed.

If you have any questions concerning this matter, please feel free to call upon me.

Sincerely yours,

W. A. Gressett

Supervisor-District II

WAG/th

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following proposed discharge plan has been submitted for approval to the Director of the Oil Conservation Division, P. O. Box 2088, State Land Office Building, Santa Fe, New Mexico 87501, telephone (505) 827-3260.

UNICHEM INTERNATIONAL, P. O. Box 1499, Hobbs, New Mexico 88240, telephone (505) 393-7751, requests approval of their discharge plan for their four brine in situ extraction wells and facilities located in Section 3, Township 22 South, Range 37 East, NMPM, Lea County, New Mexico; Section 33, Township 18 South, Range 38 East, NMPM, Lea County; Section 3, Township 22 South, Range 37 East, NMPM, Lea County; Section 36, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico. Unichem injects water down each injection well to an underlying salt formation thereby dissolving the salt to form a brine water solution with a total dissolved solids content of approximately 300,000 mg/L. Unichem extracts and sells the brine water solution to various companies for use in oil and gas production.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and a public hearing may be requested by any interested person. Requests for a public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines there is significant public interest.

If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN Under the Seal of the New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 12th day of November, 1982.

STATE OF NEW MEXICO

OIL CONSERVATION DIVISION

JOE D. RAMEY

Director



BRUCE KING

GOVERNOR

STATE OF NEW MEXICO ENERGY AND MINERALS DEPARTMENT

OIL CONSERVATION DIVISION

December 18, 1982

POST OFFICE BOX 2088 STATE LAND OFFICE BUILDING SANTA FE, NEW MEXICO 87501 (505) 827-2434

Unichem International P.O. Box 1499 Hobbs, New Mexico 88240

GWB-12

Discharge Plan

Gentlemen:

The discharge plan submitted for the brine production facility and in situ extraction well located in Section 36, Township 22 South, Range 26 East, NMPM, Eddy County, New Mexico, is hereby approved, provided that a suitable monitoring or leak detection system is installed for the brine-holding tank within 6 months from this date.

The discharge plan was submitted pursuant to Section 3-106 of the Water Quality Control Commission regulations. It is approved pursuant to Section 109. Please note subsections 3-109.E and 3-109.F which provide for possible future amendment of the plan. Please also be advised that the approval of this plan does not relieve you of liability should your operation result in actual pollution of surface or ground waters which may be actionable under other laws and/or regulations.

JOE D. RAMEY

Director

JDR/OS/dp

cc: Artesia District Office

DP-UNICHEM City of Couldbad Well Sec 36 T225 R26E

BSW#9



Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

September 20, 1982

IL CONSERVATION DIVISION

Mr. Joe Ramey Energy and Minerals Department Oil Conservation Division DEC 9 1982

ECEIVED

RE: Brine Well Discharge Plan City of Carlsbad S 36-T22S-R26E Unit H Eddy County, New Mexico

Dear Sir:

Attached herewith are schematic diagrams of the brine wells and surface facility in Carlsbad, New Mexico.

The brine well was drilled specifically by us, for use in producing brine. It was drilled using cable tools to also determine the possibility of a fresh water supply. We did not penetrate any fresh water bearing zones, and had to add water to drill the entire hole.

The surface storage facility is an old World War II ammunition storage building that we reinforced and lined with gunnite. The storage and well are monitored daily by one of our supervisors who lives on location.

During 1980-81, 800,000 barrels of brine was produced at this facility. The quality of the brine is checked frequently in our laboratory in Hobbs.

We trust this meets your requirement for a suitable discharge plan and meets with your approval.

Very truly yours,

UNICHEM INTERNATIONAL INC.

R. J. Brakey

Vice President

RJB/js

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# EUNICE RENTAL TOOL COMPANY DIVISION UNICHEM INTERNATIONAL, INC.

P. O. Box 1196

EUNICE, NEW MEXICO 88231

October 23, 1981

New Mexico Oil Conservation Commission P. O. Drawer "DD" Artesia, New Mexico 88210

ATTN: Mr. Larry Brooks

DEC 9 1982

#### Gentltmen:

In answer to your request, the following is a general production history of our brine well, City of Carlsbad # 1, located in Unit letter H, 2420' from the north line and 330' from the east line of Section 36, Township 22 South, Range 26 East, Eddy County, New Mexico.

Application to drill was filed in May, 1976, drilling completed and the well put into production in August, 1976. Brine water is produced by pumping fresh water from the City of Carlsbad with an auxiliary pump at the rate of 225 psi into the salt section at approximately 742 feet. Brine water can be produced at a rate of 160 barrels per hour. Storage capacity at the well site is 3000 barrels. A brine sales meter was installed in December, 1978, which is used to meter production of brine. Fresh water meters belong to the City of Carlsbad.

The following is a breakdown by month of brine production based on actual sales by the barrel.

8/76	150	5/77	29380	2/78	61340	11/78	17277
9/76	5788	6/77	18680	3/78	62244	12/78	42445
10/76	5180	7/77	31745	4/78	17713	1/79	46220
11/76	14660	8/77	30455	5/78	23565	.2/79	26843
12/76	18250	9/77	44920	6/78	34326	3/79	22060
1/77	13272	10/77	16189	7/78	70789	4/79	26140
2/77	21795	11/77	29295	8/78	46808	5/79	14940
3/77	15225	12/77	31608	9/78	49740	6/79	26235
4/77	24265	1/78	57986	10/78	38456	7/79	32180

# EUNICE RENTAL TOOL COMPANY DIVISION UNICHEM INTERNATIONAL, INC.

P. O. Box 1196

EUNICE, NEW MEXICO 88231

New Mex	ico Oil	Conservation	Commission	0c	tober 23,	1981	Page 2
8/79	57339	3/80	2057 <b>3</b>	10/80	39155	5/81	26795
9/79	25662	3/80 4/80	34415	11/80	35865	6/81	33447
10/79	40065	5/80	41195	12/80	51988	7/81	51910
11/79	31274	6/80	25525	1/81	32247	8/81	30195
12/79	21587	7/80	32953	2/81	31955	9/81	39649
1/80	35918	8/80	19440	3/81	34670	·	
2/80	18435	9/80	21755	4/81	44265		

We are enclosing a copy of the water analysis of the brine water produced from this well.

If there is any additional information you need, please contact us.

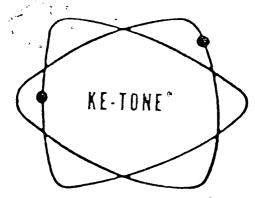
Yours truly,

Eunice Rental Tool Co. Division UNICHEM INTERNATIONAL, INC.

Office Manager

MH/s

Encl:



## UNITED CHEMICAL CORPORATION

OI NEW MEXICO

601 NORTH LEECH

P. O. BOX 1499

HOBBS, NEW MEXICO 88240

Company

Rowland Trucking

Field

lease

Carlsbad Brine Well

Sampling Date 9-14-77

Type of Sample

Trucker's Brine

WATER ANALYSIS

IONIC FORM  m (Ca++)  sium (Mg++)  n (No+)  (CALCULATED)  color   90.00 42.00 5,265.89	mg/l· 1,800 504 121,063 2	
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th c 68 °F  d Solids on Evap. at 103°-105° C  s as Ca CO,  the Hardness as CaCO, (temporary)  rbonate Hardness as CaCO, (permanent)  y as CaCO,  Gravity c 68° F 1.195	132.00 2.60 129.40 2.60	6,600 130 6,470 130

[·] mg/l= milligrams per Liter

unanamunum. Makes Water Work ununmunumunum.

[·] me/l = milliequivalents per Liter

## City of CAREBAD BRIDE Storage facility

3000 Bbl. Concrete Block Lined Surface Tank. Totally Above ground, Centrifyal Pump Fresh Water Storage

Fresh Wake Line
System, Hop Cine

### \$50,000.00 BLANKET PLUGGING BOND

BOND NO.	4446488
	(For Use of Surety Company)

(Note: File with Oil Conservation Commission, P. O. Box 2088, Santa Fe 87501)

#### KNOW ALL MEN BY THESE PRESENTS:

That Unichem In	ternational, Inc., et al	·	. (Axxiv)	(qiderəntner a) (المجالية المجالية المجالية المجالية المجالية المجالية المجالية المجالية المجالية المجالية الم
	the State of New Mexico			al office in the city of
	, State of New Me			orized to do business in
	), as PRINCIPAL, and HARTF			
	existing under the laws of the Stat-			
	of New Mexico. as SURETY, are			
and benefit of the Oil Co	inservation Commission of New	Mexico pursuant t	o Section 65-3-11.	New Mexico Statutes
Annotated, 1953 Compilati	on, as amended, in the sum of Fil	ty Thousand Dollar	dwf(00.000.00)	il money of the United
	which, well and truly to be made,			
successors and assigns, joint	y and severally, firmly by these pro	esents.		

The conditions of this obligation are such that:

WHEREAS. The above principal has heretofore or may hereafter enter into oil and gas leases, or carbon dioxide (CO₂) gas leases, or helium gas leases with the State of New Mexico; and

WHEREAS. The above principal has heretofore or may hereafter enter into oil and gas leases, or carbon dioxide (CO₂) gas leases, or helium gas leases on lands patented by the United States of America to private individuals, and on lands otherwise owned by private individuals; and

WHEREAS, The above principal, individually, or in association with one or more other parties, has commenced or may commence the drilling of wells to prospect for and produce oil or gas, or carbon dioxide (CO₂) gas or helium gas, or does own or may acquire, own or operate such wells, or such wells started by others on land embraced in said State oil and gas leases, or carbon dioxide (CO₂) gas leases, or helium gas leases, and on lands patented by the United States of America to private individuals, and on lands otherwise owned by private individuals, the identification and location of said wells being expressly waived by both principal and surety hereto.

NOW, THEREFORE, If the above bounden principal and surety or either of them or their successors or assigns, or any of them, shall plug all of said wells when dry or when abandoned in accordance with the rules, regulations; and orders of the Oil Conservation Commission of New Mexico in such way as to confine the oil, gas, and water in the strata in which they are found, and to prevent them from escaping into other strata;

THEN, THEREFORE, This obligation shall be null and void; otherwise and in default of complete compliance with any and all of said obligations, the same shall remain in full force and effect.

PROVIDED, HOWLVER, That thirty (30) days after receipt by the Oil Conservation Commission of New Mexico of written notice of cancellation from the surety, the obligation of the surety hereunder shall terminate as to property or wells acquired, drilled, or started after said thirty (30) day period but shall continue in effect, notwithstanding said notice, as to property or wells theretofore acquired, drilled, or started.

- UNICHEM INTERNATIONAL ING., et al	HARTFORD ACCIDENT & INDEMNITY CO.
P.O. Box 1499, Hobbs, N.M. 88240	6061 S. WITTOW Dr., Englewood, Colo. 801:
Address	Address
sy William de Walton	By Tot Mygle.
Vice President	Pat Cargile Pat Cargile
Title	·
Note: Principal, if corporation, affix corporate seal here.)	(Note: Corporate surety affix corporate seal here.)
	•
	· · · · · · · · · · · · · · · · · · ·
ACKNOWLEDGMENT FORM	I FOR NATURAL PERSONS
STATE OF	•
STATE OF) ss.	
On thisday of	, 19, before me personally appeared, to me known to be the person (persons)
described in and who executed the foregoing instrument and free act and deed.	acknowledged that he (they) executed the same as his (their)
	nd and seal on the day and year in this certificate first above
vritten.	Notary Public
My Commission expires	, stotaly fuolic
ACKNOWLEDGMENT FO	RM FOR CORPORATION
STATE OF	
COUNTY OF Lea ) ss.	•
On this <u>26th</u> day of <u>October</u> William D. Walton	, 19_81, before me personally appeared, to me personally known who, being by me
duly sworn, did say that he is Vice Presiden Unichem International, Inc., et al	of and that the foregoing instrument was signed and scaled on
	tors, and acknowledged said instrument to be the free act and
•	nd and scal on the day and year in this certificate first above
4-21-82	Juli halrew
My Commission expires	Notary Public
ACKNOWLEDGMENT FORM	I FOR CORPORATE SURETY'
STATE OF New Mexico	
COUNTY OF Lea 26th day of	October . 19_81_, before
me appeared. Pat Cargile	to me personally known, who
being by me duly sworn, did say that he isattorn HARTFORD ACCIDENT & INDEMNITY CO.	ney in fact of and that the foregoing instrument was signed and scaled on
	tors, and acknowledged said instrument to be the free act and
•	nd and seal (on the day and year in this certificate first above
witten.	- Sill thilker)
4-21-82 My Commission expues	Notary Public
(Note: Corporate surety attach power of attorney.)	
•	APPROVED BY:
	OR, CONSERVATION COMMISSION OF NEW MEXICO
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C-405	SWASEA	Dom
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C-331	Sw ¹ Dom	
C-490	SW ¹ CANCELLED	
C-651	Lot 22, Walling Heights cancelled	
C-845	N. Pt. Lot I Walling H. Dom	
C-972	NW4SE4SW4 Dom.	
C-1144	SW ¹ / ₄ Lot 19 Walling Hts. Dom.	
C-1269	SW ¹ / ₄ Dom.	,
C-1282	NW 1 NW 2 Dom.	
C-1425	SW4SW4SW4 Shal. Stock Domestic	
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	Card III	
Sec. 25	Twp. 22 S.	Rge 26 E.
C-193-A	SE1NW1NE1	6 ac. CANCELLED
C-227	SEÂNWÂSEÂ	Dom
C-609	N2NE2 Cancelled	Expl.
C-639	n2sw1ne1nw1	Dom
C-666	NEANEANWA	Dom
C-223-C & C-533		
Comb.	n½n½ne½sw¼nw¼	$2\frac{1}{2}$ ac
C-682 - REPLACED C-723 By c-1772	neąnwąnwą	Dom
C-723 By 6-1772	E½SW¼NW¼NW¼	Dom
C-735	EZEZNWZ	Dom
C-737	Lot 19, Blk D. of Joel	Can. 2-29-60
G 700	Sub. being a part of S	E 1/4
C-739	NE4SE4NW4	Dom

Sec. 25	Twp. 22 S.	Rge 26 E.
C-225-A	NW1 NW1 NW1	Irr.
C-225-B	$E_{2}^{1}SW_{4}^{1}NW_{4}^{1}NW_{4}^{1}$ Lot 5, Blk 5, Spencer Sub.	Irr. Dom
C-761 C-789	E3E3NW4	Dom '
C- 763	nłswaseanwa	Dom
C-788	Lot 14, B. D. Joel Sub SE 1554	
C-568 C-609	NW4NE4 N4NE4	Dom , Expl
C-579	Swaseanwa	Dom
C-223-A & C-338		,
Comb.	EZNWANWANWA	Irr denied

	• •	
Sec. 25	Card V	
C-223-B	NW4SW4NW4	Irr.
C-223-D C-225-A &	S½n½ne4sw4nw4	IRr.
C-338 Comb	. nwanwanwa	Irr:
C-269	NE ¼NW ¼NW ¼	Irr.
C-482	SW4SW4W4	Dom
C-553	n <b>i</b> nineiswinwi	Dom
C-826 C-224 & C-2	$W_{\frac{1}{2}}^{\frac{1}{2}}$ Lot 7 Spencer Sub	Dom
Comb.	SE4SE4NW4	
C-553	Nananeaswanwa	Dom
C-873 C-874	SEASEANWA SASEASEANWA	Dom Dom

	Card	VT
Section 25	Township 22 S.	Range 26 E.
C-878	SEINEINWI	Domestic
C-902	NW 4SE 4SE 4	Dom
C-913	neąnwąnwą	Domestic
C-933	nwaneaseanwa	Domestic
C-937	$E_{\frac{1}{2}}E_{\frac{1}{2}}NW_{\frac{1}{4}}$	Domestic
C-956	SE ANE ANW A	Domestic
C-967	SE¼SE¼SE¼	Domestic
C-968	nwanwa	Domestic
C-1013	Lot 19, Blk. D	Domestic
C-1024	Lot 4, Blk 6, Spencer	Sub Dom
C-10 <b>7</b> 5	SE4SE4NW4	Domestic
C-1076	swanwanwa	Domestic

Section 25	Township 22 South	Range 26 East
C-1121 C-1125 C-1127	SE 1 SW 1 NW 1 S 2 SW 1 NE 1 NW 1 SW 1 NE 1 NW 1	Dom. Dom. dom.
C-1135	$E_{\frac{1}{2}}E_{\frac{1}{2}}NW_{\frac{1}{4}}$	Dom.
. C-1507	NW4SE4NW4	dom-stk

Section 25	Card VII	Township 22 S.	Range 26 E.
C-1141		E. 660' of $NW_{4}^{1}$	Dom.
C-1149		SE 4	Dom.
C-1153		$SW_{4}^{1}SE_{4}^{1}SE_{4}^{1}$	Dom.
C-1193		$NW_{4}^{\frac{1}{4}}SE_{4}^{\frac{1}{4}}NW_{4}^{\frac{1}{4}}$	Dom.
C-1196		$SW\frac{1}{4}SE\frac{1}{4}NW\frac{1}{4}$	Dom.
C-1211	•	$NW_{\frac{1}{4}}SE_{\frac{1}{4}}NW_{\frac{1}{4}}$	Dom.
C-1235	-	NW 4 NE 4	Expl.
C-1289		$SE_{\frac{1}{4}}SE_{\frac{1}{4}}NW_{\frac{1}{4}}$	Dom.
C-1369		SW4NE4	Dom
C-1370		SW4SW4NE4 .	Dom
C-1372		SE是SW是NE是	Dom.
C-1437		EZEZNWZ	dom.
C-1439		EZEZNWZ	Dom.&Stk.

C-1533	NW¼ Domes	stic & Stock		•
C-1681	NE4SW4NW4	Domestic		
C-1739		Domestic	•	
C-1756	SW4NW4NW4	Domestic		•
C-1772	NE ¹ ZNW ¹ ZNW ¹ Z	Domestic and	Stock	REPLACES
,		•	•	0-682

Sec. 26	Twn.	225	Rge. 26E
C-1053 C-1243	ne inwin swinwi	₩₩ <mark>1</mark>	dom. Dom.
C-1506	SE4NE4	dom-stock	
C-1502	· NW 4		dom
C-1515	Pt. NW4	dom	
C-1516 C-1535 C-1655	nw ¹ 4 nw ¹ 4nw ¹ 4 se ¹ 4sw ¹ 4	dom Domestic & Domestic	Stock
C-1863	NW¼ Domestic  NE¼NW¼ Domestic & S  NW¼NW¼ Domestic & S  -1873 - NW¼, Domesti	and Stock	

(Not Drilled) C-1893 - NE¼NW¼ - Domestic /(Replaces well C-1630) C-1998 - NE¼NW¼, 26-22S-26E - Domestic Section 27

Township 22 South

Range 26 East

N¹2SE¹4 C-1445 XN2SE¹2x 27-22S-26E. Stock

dom.

Section 35 C-852

Twp. 22 South NE 1NE 1NE 1

Rge. 26 East Decl.

Sec. 36

Twp. 22 South

Rge. 26 East

C-853 C-854 C-1018 nwanwanwa nwanwanwa swaseanwa

Decl. Decl. Dom.

Sec. 19	Twp. 22 S	Rge 27 E
C-17		Dom
C-33		Dom
C-40		Dom
C42		Dom
C-457	SE4	
- C-621	SE ÎNE Î	Decl.
C-451	SE 1 NE 1	Irr

Sec. 19	Twp. 22 S.	Rge 27 E
C-621	seanea	Decl.
C-912	seanea	Dom & Sanitary

Rge 27 E Twp. 22 S Sec. 20 C-66 C-67 C-74 Enlgd. SWANWASEA NWASWANWA WANEASEASWA SWA Irr. C-114 Dom C-147 Dom C-163 C-233  $NW_{\frac{1}{4}}$ CANCELLED Dom C-278 C-292 IRr. NE 4NE 4NW 4 N½ & SE¼
SW¼NW¼SW¼
SW¼SE¼NW¼
SW¼NW¼NW¼ C-292-S 80 ac. 40 ac. C-540 C-541 42 ac C - 542

(OVER)

Section 20 Township 22 South Range 27 East

C-1246 SW4SW4SW4 Irr.

C-1383 SE4SW4SW4 dom.

C-1768 NE4NW4 Domestic & Stock

C-542-A,C-540,C-541-Comb.A - NW4SE4NW4 - Irrig./Shallow

Sec. 29	Twp. 22 S.	CARD I	Rge 27 E.
C-62	SW1		
C-172	$NW_{\frac{1}{4}}NE_{\frac{1}{4}}SE_{\frac{1}{4}}$		160 ac.
C-173	SE 1 SE 1 SE 1		160 ac.
C-174	SW4NW4SE4		160 ac.
C-175	$SW_{\frac{1}{4}}NW_{\frac{1}{4}}SE_{\frac{1}{4}}$		160 ac.
C-328	SE 1/4	•	. Dom cancelled
C-597	NW4NE4SW4		Dom
C-175-S	NW4NW4SE4		Irr.
C-559	SW4SE4SE4		Dom
C-745	$S^{\frac{1}{2}}$		Expl.
C-1246-X	SW1NW1NW1		Irr.
C-1246-X-2	SW4SW4NW4		Irr.
C-1246-X-3	SW4SE4NW4		Irr.
		(OVER)	

Sec. 30 · Twp. 22 S. Rge 27 E. -C-451 SEANEA Irr. · C-31-C & C-228-S-Comb. NW1SE1SE1 Irr. C-183 SW4NW4SE4SE4 Stock C-31-C NW4SE4SE4 Irr. C-1086 W₂NW₃ Dom. **WXXXXX** KXXX C-1184  $E_{2}^{1}SE_{4}^{1}SE_{4}^{1}SE_{4}^{1}$ Dom. · Dom. SEANEASEA. C-1356 NW INW INW I com. C-1526 C-1691 SW4NW4NW4 Dom. & Com. C-1789 SENESE DOM.

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Sec. 31
                            Twp. 22
                                                      Rge. 27
C-32--C-32-S
                            SE4
                                                      (DENIED)
C-217
                            SE 1
C-217-S
                            SE }
C-228
                            NE 1
C-244
                                                      Dom.
                            NE 1
C-288-S
                            SWANEANEA
                                                      113.8 ac.
C-249
                            NE 1 NE 1 NE 1
                                           Dom. (CANCELLED)
C=1037
                           NEANEANEA
                                                        DOM.
C-228 into C-228-A
                               NW_{\frac{1}{4}}NW_{\frac{1}{4}}SW_{\frac{1}{4}}
                                                      irr.
```

Sec. 32	Twp. 22 S.	Rge 27 E
C-31		
C-62	$NW_{\frac{1}{4}}$	•
C-270	SW4.	Dom CANCELLED
C-343	$NE^{\frac{1}{4}}$	75 ac.
C-430	$NW_{\frac{1}{2}}NW_{\frac{1}{2}}NE_{\frac{1}{2}}$	
C-619	SW4SW4NE4	Expl.
C-625	SW4SW4NE4	IRR.
C-625 & C-430-		
Comb.	SW4SW4NE4	Irr.
C-625 & C-430-		
CombS	nwanwanea	61 ac.
C-31-D & C-563		· · · ,
Comb	Swlnwlswl	Pt. 30 ac

Card II Rge 27 E. Sec. 32 Twp. 22 S. C-193 & C-193 Enlg. & C-343 Comb.-S  $E 3/4 SW_{4}^{1}NE_{4}^{1}$ Irr. shallow C-204 SW4SW4NE4 C-343-A dom. C-1749 S½SW¼ 32-22S-27E. Domestic C-1833  $SW_4^1$  Domestic & Stock

 Sec 1
 Twp 23
 Rge 26

 C-355
 SE¼ Oil Test O-2-E-30

 C-1647
 SE¼SW¼SW¼
 Domestic

 C-1665
 SE¼SE¼SW¼
 Domestic

 C-1754
 NW¼SW¼SW¼
 Domestic & Stock

 C-1960
 SW¼SW¼SW¼
 Domestic & Stock

 C-1985
 SE¼SW¼
 Domestic & Stock

 Sec. 2
 Twp. 23
 Rge. 26

 C-418
 SE¼NE¼
 CNACELLED

Section 3

Township 22 S.

Range 26 E.

C-1183

 $E_{2}^{1}NW_{4}^{1}NW_{4}^{1}$ 

Dom.

C-1310 C-1324 C-1548 C-1635 C-1708 C-1810 C-1843 C-1866	N½SW¼NE¼ NE¼SE½NE¼	NW4SW4NE4 NW2SW2NE2 Pt.N2SW4NE2 Pt.N2SW4NE2 Domestic & Sto Domestic & S Stock & Domesti mestic & stock Domestic	tock
<del></del>	· · · · · · · · · · · · · · · · · · ·		· · · · · · · · · · · · · · · · · · ·
Sec. 12		Twp. 23-S	Rge. 26-E.
C-934 C-1674 C-1678 C-1702 C-1750 C-1806 N ³ C-1812 C-1903 C-1904 C-1919	SEANWANWA DO	Dommercial Domestic - Def Domestic & S Domestic & St Domestic & Stock Domestic & Stock Stock/Domestic Stock	tock

C-1920 - SW4SW4NE4, Domestic & Stock

NE4SW4NW4

SW4SW4NW4 E4NE4NW4

C-1922

C-2000 C-2041 Township 23 South

Range 26 East

(Over)

Domestic

Domestic Dom/Stk

Section 11

ge 27 Twp 23 S Sec. 5  $NW_{4}^{1}NW_{4}^{1}SW_{4}^{1}$   $NW_{4}^{1}NW_{4}^{1}SE_{4}^{1}$ IrrC-25 Irr C-176 NW4SE4 Dom C-296 C-323 SEISEI SEISEINEI Dom C-1670 Domestic C-1671 SW4SW4NE4 Domestic & Stock C-1976 SWINWINE Domestic

Sec 6	Twp 23		Rge 27
C-28 C-28-S C-29	n½sw½nw¼ s½nw¼nw¼		Irr
C-624	NE ¼	Cancelled	Exp1
C-1757	$N_{2}^{1}SE_{4}^{1}SW_{4}^{1}$	Domestic &	livestock
C-1900	NE½SW½	Domestic & St	tock

Section 7 Township 23 South Range 27 East

 C-1618
 SE $\frac{1}{4}$ SE $\frac{1}{4}$ SE $\frac{1}{4}$  7-23S-27 E. Commercial
 Commercial

 C-1632
 W $\frac{1}{2}$ SE $\frac{1}{4}$  7-23S-27 Commercial

 C-1847
 NW $\frac{1}{4}$ SW $\frac{1}{4}$  7-23S-27E Dom. & Stk.

 Sec 8
 Twp 23 S.
 Rge 27 E

 C-50
 NW¼NW¼NW¼
 Irr

 C-711
 W½NW¼NW¼
 Dom

 C-1071
 NW¼
 Dom



Home Office 707 N. Leech, P. O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

September 20, 1982

Mr. Joe Ramey Energy and Minerals Department Oil Conservation Division SEP 21 1982

OIL CONSERVATION UNIQUE

SANTA FE

RE: Brine Well Discharge Plan City of Carlsbad S 36-T22S-R26E Unit H Eddy County, New Mexico

Dear Sir:

Attached herewith are schematic diagrams of the brine wells and surface facility in Carlsbad, New Mexico.

The brine well was drilled specifically by us, for use in producing brine. It was drilled using cable tools to also determine the possibility of a fresh water supply. We did not penetrate any fresh water bearing zones, and had to add water to drill the entire hole.

The surface storage facility is an old World War II ammunition storage building that we reinforced and lined with gunnite. The storage and well are monitored daily by one of our supervisors who lives on location.

During 1980-81, 800,000 barrels of brine was produced at this facility. The quality of the brine is checked frequently in our laboratory in Hobbs.

We trust this meets your requirement for a suitable discharge plan and meets with your approval.

Very truly yours,

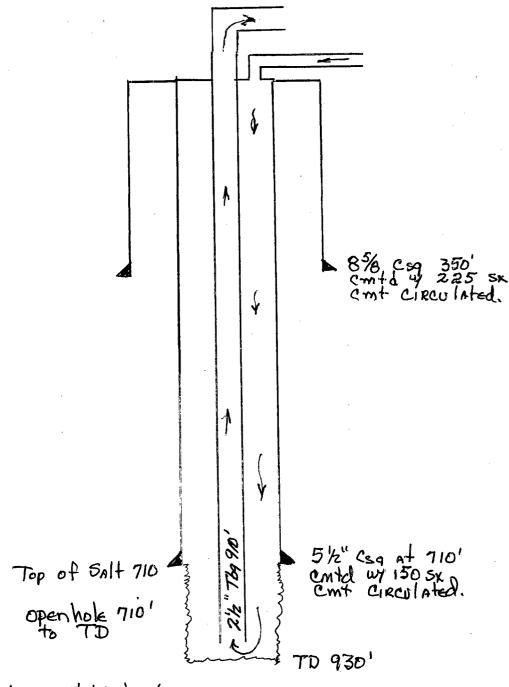
UNICHEM INTERNATIONAL INC.

R. J. Brakey

Vice President

RJB/js

Unichem Dernational
City of Carlsbad #1
Brine Well
Lettert 536-TZZS-RZGE Eddy Co., M.M.



Drilled w/ Cabletools no fresh water en countered.

City of Carlsbad Brine Storage facility

> 3000 Bbl. Concrete Block Lined Surface Tank. Totally Above ground,

> > Fresh Water Storage

Centrifugal Pump

over head Load Rack. Unichem Intotional P.O. Box 1499 HOBB5, NM88240

attention R. J. Brokey

Re Bescharge blom for 4 brins Wellk ein 5.E. New Maxio

Dear Sir.

The Oil Conservation Devision (O. C.D) received your Rescharge Pilons for 4 brein supply fewelities on 12 9-82.

The information you submitted is not complete.

Please send the following enjoration on soon or possible.

I the OCD cletter of 10-6.82 shall be addressed to each individed brine foretely. Oblives sook friend foretely and independently increport formate. Insurer all questions in datoil

2 Cordsford Brine Focility Sec 31, T225, RZGE, Unit H

A The will schematic is not complete.

show length of 5/2" cosing

Total depth of well

How much is open hole

Show rement.

Show Destroy tops of Geologic Formations penalisted

B The storage touch to hold brind evoter. 1 Submit diagrous showing dementions (seoled) 2 show low reonverted ammunition storage & building to holding tout for brind evoles 4 Submit Pectures 5 Stow What is the holding coposity. Inotal to 6 you is water level maintained and come prevent overflow. of the tonk. C your letter 10-23-81 second poragraph. The stelement

That fresh motor in ugeth into the solt section
of 742 feet contredicts your well schematic desprom Endoir. O Submit on other plots copy of your chemical onalysis of brink. The one in the report is ellegable.

Oko submit a chemical analysis of the Carls bads of by water. The city can provide copies of analysis for you. Describe & show demonitions of fresh water storage louk E Blow when the location of the Dase metisters. forclity is monitored doily by one of your supervision.

Especially to detect leskage or spellage of yor facility. beginning strongering water to looding of the print and any sile presention white

H solot legast Describe in detail how may stimes over the past operation of the prine well in tubering pulled, cleaned, and replaced. I Sobnit good records of comporcion of water , und versus water produced. I Saturt leshoge from brow storage touts. K Submit contingency plans to cope with folive of the deservey plan or noten. I your contension that there is no ground water to protect is not substancested from the well files from the state engeneers office you of section 3-106 () in detail. If you need outside expertie to assist you in the hydrologic ground water conditions in the area.

CARLSBAD #/ 04

### INVENTORY OF SOLUTION MINING WELLS OIL CONSERVATION DIVISION, 1981

ŧ	= please attach pertinent documents
•	OPERATOR / LOCATION INFORMATION
	Operator TRUCKERS WATER. CO. (ROWLAND TRUCKING CO.)
	Address P.O. BOX 1499 HOBBS NM CONTACT: BOB BRAKEY - 1-393
	b 88240 Phone James PARKER 1-8
<b>,</b>	Well unit # 1 Lse. City of Gorby Location 2420 FNL/330 FEL
	T. 225 R. 268 Sec. 36 SE 1/4 SE 1/4 NE 1/4
•	County Eddy
	Purpose of well (brine supply, LPG storage, potash dissolution)
	BRINE SUPPLY
	•
. ]	. DRILLING / SITING INFORMATION
	Contractor N/A
	Date drilling started 7-13-76 Date drilling completed 8-20-76
	Drilling method CABLE TOOL
	Elevation of ground surface How measured
	Date measured 12-18-75 Order of survey
	Name of surveyor
	Total depth of hole 930'
	Attach schematic of well ,include open hole interval, perforations, etc. *
	Type of drilling fluid N/A GAGLE 1004
	Type of drilling mud if used (brand if known)
	10 # MUD @ 710 - 930 (SALTGEL.)
	List any additives to the drilling mud, or any other chemicals put down well
	<i>N/</i> A
	Describe casing tests performed Bumped plug pressured up to 1000#.

No. OF COMES PECCEIVED	13	7		Form C-103
DISTRIBUTION				Supersedes Old
SAHTA FE	7-		NEW MEXICO OIL EDISERVATION COMMISSION	C-102 and C-103
FILE	1		THE MENTED OF CONSERTATION COMMISSION	Effective 1-1-65
U.5.G.\$.	1-/-		SEP 1 3 1976	50, Indicate Type of Lease
LAND OFFICE	1	{	2EP 13 1370	Stote X Fee
CPERATOR	1-,-			5. State Oil 6 Gas Leage No.
	لسلال		O. C. C.	
	<u> </u>		ARTERIA, DEFICE	Selt Mining #M19264
IDO NOT USE THIS FO	SU:	ינטגי	NOTICES AND REPORTS ON WELLS  PAINTED TO THE CONTROL OF THE MARKET PARTICLES A DIFFERENT RESERVOIR.	
1.		. 16.5 7	C. LOB MERNIEL TO, ILOUIN COTOL LOCAL ENCHANCE!	7. Unit Agreement Hong
0.1 (				7, Can represent the pange
2, Name of Operator			Brine Well	6, Furn or Lease Hanse
•				o, rum er gease name
Truckers Water 3. Aldress of Operator	Con	ipan'	, Inc.	City of Carlabad
·				3. Well 1.0.
f. U. DOX 1499	, HC	DDS	New Mexico 85240	10. Field and Fool, or Wildert
•		^		10. Field that Foot, or under
UNIT LETTERH	<u> </u>	24	20 FERT FROM THE NOTTH LINE AND 330 FEET FROM	har Wildest and a
Foot			24	
THE East	THE, S	CC TION	36 TOWNSHIP 225 RANCE 26E NAMPAGE	
mmmmm	ولاراء	rr	15. Elevation (Show whether DF, RT, CR, etc.)	
			15. Elevenon Ishow whether DP, KI, OK, etc.)	12. County
77777777777777777777777777777777777777	7777	777	7/7/7	
•••	Che	ck A	propriate Box To Indicate Nature of Notice, Report or Oth	ier Data
NOTIC	CEO	F IN	ENTION TO: SUBSEQUENT	REPORT OF:
<b>-</b> ~	٠,			
PERFORM REMEDIAL WORK	]		PLUG AKO ABAHDON REMEDIAL WORK	ALTERING CASING
TEMPORARILY ABANDON	j		COMMENCE DRILLING OPHS.	PLUG AND ABANDONMENT
PULL OR ALTER CASING	]		CHANGE PLANS CASING TEST AND CEMENT JOB N	·
			OTHER	
OTHER				
work) SEE RULE 1103.	mplete	d Obe	ations (Clearly state all pertinent details, and give pertinent dates, including	estimated dute of starting any proposed
Ran 350' 8 5/8	11 27	11 -	rin-	
Cemented with	225	11 Ce	lone MCH where 2th Order Children	•
		SX (	lass "C" plus 2% Calcium Chloride	
Cement circula				
W. O. C. 24 ho				
Drilled out ce				
Drilled to 930	' TD	ho]	e remained dry	
		_		
•		•		
			·	•
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8, I hereby certify that the is	Morma	tion #	ove is true and complete to the best of my knowledge and belief,	
$\alpha \alpha \beta$				•
Land Halland	Lur		Vice-President	DATE 9-9-76
vn.P / _ / _ / _ / _ / _ / _ / _ / _ / _	<i>I</i>			The second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of th
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CONDITIONS OF APPROVAL, IF ANYI

Stoto X  CPERATOR  SUNDRY NOTICES AND REPORTS ON WELLS  TOO NOT USE THIS FORM YOU WELLS AND REPORTS ON WELLS  TOO NOT USE THIS FORM YOU WELLS AND REPORTS ON WELLS  TOO NOT USE THIS FORM YOU WELLS AND REPORTS ON WELLS  OTHER. Brine Well  Name of Operator  Truckers Water Company, Inc.  Address of Operator  P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecation of Well  UNIT LETTER H 2420 FEET FROM THE NORTH LINE AND 330 FEET FROM WILL and Letter House And Letter Brine Well  THE East LINE, SECTION 36 TOWNSHIP 22S RANCE 26E NMPM.  15. Elevetion (Show whether DF, RT, GR, cic.)  12. County	Fee Gas Leave No.  In the Manager Name
NEW MEXICO OIL CONSERVATION COMMISSION  FILE U.S.G.S. LAND OFFICE CPERATOR  SUNDRY NOTICES AND REPORTS ON WELLS SALT Mini  TOO NOT USE THIS FOUND FOR PRECIDENT SOLUTION OF PRECIDENT ACSERVOIR.  OTHER OFFICE Truckers Water Company, Inc.  Address of Operator P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecution of Well UNIT LETTER H . 2420 FEET FROM THE NORTH LINE AND 330 FEET FROM  THE East LINE, SECTION 36 TOWNSHIP 22S RANCE 26E NAMPM.  15. Elevetion (Show whether DF, RT, GR, cie.)  12. County	Fypn of Leano Fee Gas Leane No.  ng #M19264  ment Name  Carlsbad
SEP 1 3 1976  U.S.G.S.  LAND OFFICE  CPERATOR  SUNDRY NOTICES AND REPORTS ON WELLS  Solve Oil & Salt Mini  LOO NOT USE THIS FOUND FOR MERCHAND TO ADDRESS OF WELLS  WILL  OTHER. Brine Well  Notice of Company. Inc.  Address of Contains  P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecution of Well  UNIT LETTER H. 2420 FEET FROM THE NORTH LINE AND 330 FEET FROM Wildcat  THE East Line, Section 36 TOWNSHIP 22S RANCE 26E NAMPH.  15. Elevetion (Show whether DF, RT, GR, cie.)  12. County	Fryph of Leane Fee Gas Leane No.  ng #M19264  ment Name  case Home  Carlsbad
LAND OFFICE  CPERATOR  Stoto X  S. Store Off S  Salt Mini  LOO NOT USE THIS FOWN FOR CHARLES TO ALLE CR. TO THE CHARLES TO A DIFFERENT RESERVOIR.  OF CHARLES TO A CHARLES TO A CHARLES TO A DIFFERENT RESERVOIR.  OF CHARLES TO A CHARLES TO A CHARLES TO A DIFFERENT RESERVOIR.  OF CHARLES TO A CHARLES TO A CHARLES TO A DIFFERENT RESERVOIR.  OF CHARLES TO A CHARLES TO A CHARLES TO A DIFFERENT RESERVOIR.  OF CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CHARLES TO A CH	Gos Lease No.  ng #M19264  ment Name  case Nome  Carlsbad
SINDRY NOTICES AND REPORTS ON WELLS  SOUNDRY NOTICES AND REPORTS ON WELLS  SOUNDRY NOTICES AND REPORTS ON WELLS  OTHER. Frine Well  Name of Operator  Truckers Water Company, Inc.  Address of Operator  P. O. Box 1499, Hobbs, New Mexico 88240  10. Field and  UNIT LETTER H. 2420 FEET FROM THE NOTTH LINE AND 330 FEET FROM  The East Line, Section 36 Township 22S RANCE 26E, NMPM.  15. Elevation (Show whether DF, KT, GR, etc.)  12. County	Gos Lease No.  ng #M19264  ment Name  case Nome  Carlsbad
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OTHER. Frine Well  Notice of Operator  Truckers Water Company, Inc.  Address of Operator  P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecotion of Well  Unit Letter H . 2420 Feat from the North Line and 330 Feet from Wildcat.  The East Line, section 36 Township 225 Rance 26E MMPM.  15. Elevetion (Show whether DF, KT, CR, etc.)  12. County	carlsbad
Truckers Water Company, Inc.  Address of Cherater P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecation of Well  UNIT LETTER H . 2420 FEET FROM THE North Line and 330 FEET FROM Wildcat  THE East Line, Section 36 Township 22S Range 26E NMPM.  15. Elevation (Show whether DF, RT, GR, cie.)  12. County	carlsbad
Truckers Water Company, Inc.  Address of Cherater P. O. Box 1499, Hobbs, New Mexico 88240  1  Lesotion of Well  UNIT LETTER H . 2420 FEET FROM THE NOrth Line and 330 FEET FROM Wildest  THE East Line, Section 36 Township 22S Rance 26E NMPM.  15. Elevation (Show whether DF, RT, GR, cie.)  12. County	Carlsbad
Address of Contains  P. O. Box 1499, Hobbs, New Mexico 88240  1. Contion of Well  Unit letter H . 2420 Feet from the North Line and 330 Feet from Wildest  The East Line, section 36 Township 22S Range 26E MMPM.  15. Elevation (Show whether DF, RT, GR, cie.)  12. County	
P. O. Box 1499, Hobbs, New Mexico 88240  1. Lecotion of Well  UNIT LETTER H . 2420 FEET FROM THE North Line and 330 FEET FROM Wildcat  THE East LINE, SECTION 36 TOWNSHIP 22S RANGE 26E NMPM.  15. Elevetion (Show whether DF, RT, GR, cic.)  12. County	Fool, or Wildest
UNIT LETTER H . 2420 FEET FROM THE NORTH LINE AND 330 FEET FROM WILDERST THE East LINE, SECTION 36 TOWNSHIP 225 RANGE 26E MMPM.  15. Elevation (Show whether DF, RT, GR, etc.)  12. County	Pool, or Wildest
THE East LINE, SECTION 36 TOWNSHIP 22S RANGE 26E NMPM.  15. Elevetion (Show whether DF, RT, GR, cic.)  12. County	
THE East LINE, SECTION 36 TOWNSHIP 22S RANGE 26E NMPM.  15. Elevation (Show whether DF, RT, GR, etc.)  12. County	
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15. Elevation (Show whether DF, RT, GR, etc.)  12. County	
Eddy	(1111111
· · · · · · · · · · · · · · · · · · ·	
Check Appropriate Box To Indicate Nature of Notice, Report or Other Data	
NOTICE OF INTENTION TO: SUBSEQUENT REPORT O	·F:
	,
REFORM REMEDIAL WORK PLUG AND ABANDON REMEDIAL WORK	TERING CASING
COMMENCE DRILLING OPNS. PLU	THE AND ABANDONMENT
JEL OR ALTER CASING ( ) CHANGE PLANS ( ) CASING TEST AND CEMENT JOB (X	
OTHER	•
OTHER	
Drilled well to 930 feet total depth. Ran 5 1/2" 14# casing to 710' Spotted 10# mud in rat-hole from 710' to 930' cemented casing with 150 sx class "C" cement with 4% Calcium Chloride added Circulated an extimate of 15 sx.	
Thereby certify that the information above is true and complete to the best of my knowledge and belief.  Vice-President	-9-76
TITLE	
DOLLO BY D. B. D. W. G. SUSSELT SUPERVISOR, DISTRICT. II DATE	SEP 3 0 1976

NO. OF COPIES RECEIV	10 (									Form C-10	05
DISTRIBUTION	·				RE	CEIV	/ E I			Revised	1-1-65
SANTA FE			NEW	MEXICO	DIL-CO	NSERVATIO	N COM	MISSION			ype of Lease
FILE	/ V	WELL	. COMPL	ETION O	RREG	PAPLETIC	M RE	PORT AND	LOG	State X	Fee
U.S.G.S.		_			31	CP 13 15	<b>0/</b> 0				Cas Lease No.
LAND OFFICE									Sal	t Min:	ing #M19264
OPERATOR			,			O. C. C.			. (1)		
Ta. TYPE OF WELL	7111	nes/			AR	TESIA, DFF	ICE			11111	ment Name
Id. Tipe of Rect	C	on []	GAS		_				1	m ngree.	ment Name
b. TYPE OF COMPLE	ETION	well	WEL		DRY [	OTHER_	Brir	ne_Well_	E. F	a:m or Le	ase ivame
H:W 【☐ WC	PRK [		PLUG	: [ ] :	FF. 🗀				į.	_	
2. Nameral Cremini		CEPEHL	BACK	CL_I RE	SVR.	OTHER				cii No.	Carlsbad
Truckers Wat	ter Compa	nv /					•		١,		
3. Address of operator		··· /							10.	Teld one	Pool, or Wildcat
P. O. Box 14	99. Hobb	s. New	Mexico	88.240	)				W	ldcat	
4. Location of Well	· · · · · · · · · · · · · · · · · · ·								111	TITT.	
CHIT LETTER R	LOCATED	2420	FEET !	THOW THENO	rth	LINE 450	330		**************************************		
							7777	777777	W. Berry		THITTE IN
THE East LINE OF	, c, 36	TWP. 22	2S ,	26E	NMPL	VIIIII	7////	7]]]]]	////// E	ddy	
15. Date Spudded	16. Date T.	.D. Reache	1 17. Date			Prod.) 18. E	Elevatio	ms (DF, KKE	RT, GR, en	:.) 19. EI	ev. Cashinghead
7-13-76				<del>-</del> 31-76			- 1 -				
930	21.	. Plug Baci	. т.р.		li Multip Many	le Compl., Ho	w   2	<ol> <li>Intervals         Drilled By     </li> </ol>	Rotary Too	is !	Cable Tools
24. Producing Interval	(a) of this cou	mulation	Top Botto	m Name				<del>`</del>	<u> </u>	1 25	X Was Directional Survey
24. Froducing interval	(5), 0; 1115 00	inpretion =	Top, Botto	m, Name						23.	Made Made
Salt - 710'		Salt	930							No	•
26. Type Electric and	Other Logs Ri					·					Well Cored
None										No	)
28.			CA	SING RECO	ORD (Res	ort all strings	s set in	well)	<del></del>		
CASING SIZE	WEIGHT	LB./FT.		HSET	I	LESIZE			IG RECORD		AMOUNT PULLED
8 5/8	32#		350'		1	3"	225	sx Clas	s C c		* <del></del>
5 1/2	14#		710'		7 7/	8"		sx Clas			
							. [			ĵ.	<u> </u>
29.		LINER	RECORD				3	0j	:-: -: TUBIN	G RECOF	7:5 0
SIZE	ТОР	В	оттом	SACKS	EMENT	SCREEN		SIZE	DEPTH	5ET	PACKER SET
				<u> </u>		·		2 3/8	-926'		No . 7
				<u> </u>							
31. Perforation Record	(Interval, siz	e and numb	er)			32.	ACID,	SHOT, FRAC	TURE, CEME	NT SQUE	EZE, STC.
						DEFTH	INTER	VAL	AMOUNT /	'ND KIND	MATERIAL USED
Open hole 71	. 030									.60	- CAN
open note /1	.0 = 950								000	150	+ 00-16
					•				TO:	17	<del></del>
33.					7099	UCTION			. <del></del>	<u> </u>	9
Date First Production	Tr	Production I	Method (Flo	nuing, gas i		ing - Size an	d type	nump)	We	II Status /	Prod. or Shur-in)
8-31	ł			resh wa		, , , , , , , , , , , , , , , , , , ,	,	,	"-	Circul	
Date of Test	Hours Test		hoke Size	Prod'n.		Oil - Bbl.	G	as - MCF	Water - P		Gas-Oil Railo
				Test Pe			1				
Flow Tubing Press,	Casing Pre	ssure C	alculated 2	4- Oil - E	bl.	Gas — N	MCF	Water	Bbl.	Oil G	ravity - API (Corr.)
• • • •	1		our Rate	»			-	1			•
34. Disposition of Gas	(Sold, used fo	or fuel, ven	ted, etc.)	· L				l	Test Witn	essed By	
	•		-								
35. List of Attachments	s										
											<u></u>
36. I hereby certify tha	t the informati	ion shown i	on both sid	es of this fo	orm is tr	ue and comple	te to th	e best of my	knowledge an	d belief.	
$\mathcal{D}$	. 2										
SIGNED K/L	Sole	. 7		*1*	-LE 17	ice-Presi	i dent	•	D AT	E9.	9-76
SIGNED	<u> </u>			113	X	~~~~	LUELL	·	DAI		

Dowo 11 - 146 - 4115

# NEW MEXICO OIL CONSERVATION COMMISSION DRAWER DD ARTESIA, NEW MEXICO

#### FIELD REPORT FOR CEMENTING OF WELLS

	<u>L †</u>	ELD RETORT	ron cen	ILIVI IIVG	<u>Ul</u>	HEELS			
Operator Suckey (	vater Co	Joac.	Lease	2 Carl	stad	Supply	Well #	1	ì
Location	UnitH	Section 236		Townsh	ip	Range	County	,	
of Well	242 N 130 E	_36		22	-	26	Ed D.	7	
				_			/	•	•
Drilling						quipment			
Contractor				Cal	ale (	tools			
		APPROV	ED CAS	ING PRO	<u>GRAM</u>	L			
Size of Hole	e Size	of Casing	Weigl	1	New	or Used	Depth	Sacks	Cement
12/4"	8	5/8'	24				3.50	1500	inc.
77/8"	5%	/2	15.5		. :		650	1500	ire,
	•	•					i.		
Casing Data	•								
Surface /2	joints	of 8 % i	nch 32	# #	Grad	e <u>J-5</u>			
	3 · <u>-</u> 4 ·	(Approv	red) <del>(Ra</del>	o je o be d	)				
Inspected b	y Ni	ck Tenk	·	•		date			
Cementing P		;		<i></i>					
Size of hole	e // "	Size of C	asing	8	acks	coment	required	1225	
Type of Shoo	e used	Float c	ollar ı	ısed		Btm 3 jt	s welded		
TD of hole	3.55° S	et 350' Fee	t of S	Inch	72	# Grade .	1-55		
New-mad cs	g. @ 35	o with Z	25 s	cks ne	at c	ement ar		e	
+s	ЭХ	(DAI)	additi	ves_oL	7-5	The state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the s			
ł .	Plug down @ 1:30 (PM) Date 7-/7-96								
Cement circulated Yes No. of Sacks O  Cemented by Dowell Witnessed by Mick Tinker									
Temp. Survey								;	
Casing test									
Method Used				Witne	ssed	by			
Checked for	shut of	f @ (AN	(PM)	<del></del>				-	
Method used				Witne	ssed	by			
Remarks: C	"ament	circulated	but	settle	el	back a	bout	12' 0	0
used		_							• •
			The state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the state of the s				•	<del></del>	

#### INSTRUCTIONS

This form is to be filled with the appropriate District Office of the Commission not later than 20 days after the completion of any newly-drilled or deepened well. It shall be accompanied by one copy of all electrical and radio-activity logs run on the well and a summary of all special tests conducted, including drill stem tests. All depths reported shall be measured depths. In the case of directionally drilled wells, true vertical depths shall also be reported. For multiple completions, Items 30 through 34 shall be reported for each zone. The form is to be filled in quintuplicate except on state land, where six copies are required. See Rule 1105.

#### INDICATE FORMATION TOPS IN CONFORMANCE WITH GEOGRAPHICAL SECTION OF STATE

	Southeast	New Mexico	Northwestern New Mexico				
T.	Anhy 3 240	T.	Canyon	T.	Ojo Alamo	T.	Penn. "B"
T.	Balt 920 715	T.	Strawn	T.	Kirtland-Fruitland	T.	Penn. "C"
B.	Salt	T.	Atoka	T.	Pictured Cliffs	T.	Penn. "D"
T.	Yates	T.	Miss	T.	Cliff House	T.	Leadville
T.	7 Rivers	T.	Devonian	T.	Menefee	T.	Madison
T.	Queen	T.	Silurian	T.	Point Lookout	T.	Elbert
T.	Grayburg	T.	Montoya	T.	Mancos	T.	McCracken
T.	San Andres	T.	Simpson	T.	Gallup	T.	Ignacio Qtzte
T.	Glorieta	T.	McKee	Bas	se Greenhorn	T.	Granite
T.	Paddock	T.	Ellenburger	T.	Dakota	Т.	
<b>T.</b> ,	Blinebry	T.	Gr. Wash	T.	Morrison	T.	
T.	Tubb	T.	Granite	T.	Todilto	T.	
T.	Drinkard	T.	Delaware Sand	T.	Entrada	T.	
T.	Abo	T.	Bone Springs	T.	Wing ate	T.	
T.	Wolfcamp	T.		T.	Chinle	T.	
T.	Penn.	T.		T.	Permian	T.	
T	Cisco (Bough C)	T.		T.	Penn "A"	T.	

#### FORMATION RECORD (Attach additional sheets if necessary)

From	. To	Thickness in Feet	Formation	From	То	Thickness in Feet	Formation
0	210	210	Red bed and shale				
210	240	30	Anhydrite and shale				
240	715	475	Anhydrite				
715	TD	211	Salt				
			and the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second o				·
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### INVENTORY OF SOLUTION MINING WELLS

#### OIL CONSERVATION DIVISION, 1981

- * = please attach pertinent documents
- II. DRILLING / SITING (continued)

Casing, tubing, and cementing record (please attach copy)*

Note: if a copy is not available detail casing record on back of this sheet using the following format. Include brand or type of cement if known.

From	То	Size of Hole	Size of Casing	Weight per Foot	Sacks of Cement	Estimated Top of cmt.
Was mu	dcake	on bore wa	all removed	before cement	ing production	n casing? <u>N/A</u>
Was sa	lt sat	curated cer	menting mat	erial used opp	oosite salt for	mation? <u>No</u>
Is site	e with	nin 1/2 mi	le of anoth	er well? If s	so, use note to	explain. yes
	repara		crete pad,	graded dirt, p	oit, etc) <u>G</u> o	aded caliche
***************************************			· · · · · · · · · · · · · · · · · · ·			
Type o	f surf		or well-hea	•	curity cap, wel	ded, etc.)
deviat fractu	ion of ring t	f hole from	n vertical, used, etc.	centralizers	used, tools lo	of circulation, ost or stuck, ok, No PROBLEM
			053 9/2 (1)	re so per	300 Stakisy	
				(use back of s	sheet if more s	space is required

### INVENTORY OF SOLUTION MINING WELLS OIL CONSERVATION DIVISION, 1981

* = please attach pertinent documents

#### III. FORMATION INFORMATION

			Formation Record
From	To	Thickness	Formation (name, description)

SEE FM. REC.

Logs (specify type) NO LOGS RAN		······
		·
	,	
Identify where logs are on file		

#### INVENTORY OF SOLUTION MINING WELLS

OIL CONSERVATION DIVISION, 1981

- * = please attach pertinent documents
- IV. AQUIFER INFORMATION

Aquifers encountered during drilling

From	To	Aquifer	Amount of	Quality
		Description	Water	of Water
			entering hole	

(water zones) NO A QUITERS ENCOUNTERED AS PER BILLBRAKEY TD 930 HOLE STILL DRY.

Mr. spencer (Farmer) 1/2 NE of site has two irrigation wells pumping between 200-220'. Water can grow barley, cotton, afalfa, not suitable to drink.

#### * 48 PER NR. SPENCER

Source of aquifer description	Ls. Whard clay below
Depth at which water was first encountered	W/A per opr per former 2001
Depth to which water rose	N/A / W/A
Source of water level data	A/A FARMER.

Comments (include information regarding determination of piezometric level and method of sealing off water zone)

Csg. Circ.

Note: if water quality analyses are available please attach.*

#### INVENTORY OF SOLUTION MINING WELLS OIL CONSERVATION DIVISION, 1981

* = please attach pertinent documents		
v. PRODUCTION / BRINE STORAGE (conti	nued)	
Brine storage facilities (describe)	Cinder block & cement bit	78' × 39' × 10

Brine storage facilities (describe) Cinder block & cement pit 78'x 39'x 10'	
3 500 bbl tanks for fw.	
Current condition/status of brine storage pit	
	: 1 -
SHELTER W 20" OF CMT & STEEL ON BOTTOM 1616. CINDER blocks on Si	des
filled w/cmf.	
Is brine storage pit currently being monitored for leakage? no	
Specify company or agency which is monitoring leakage	
If pit leakage has been monitored in past use note to explain.	
Comments on production history (note if production rates or brine	
concentrations have changed through time) stable as precessor.	
· ·	
prod. based on sales.	
·	

#### INVENTORY OF SOLUTION MINING WELLS

- * = please attach pertinent documents
- V. PRODUCTION / BRINE STORAGE INFORMATION

Method of production (describe fully) PUMP FW DOWN TSG. E PRODUCE
BRINE THRU CASING/TUBING ANNULUS. THEN TO AVOID SALTING
OFF REVERSE DIRECTION I.E. PUMP DOWN ANNULUS & PRODUCE.
THRU TBG.
Was well used previously for some purpose other than brine supply, potash
dissolution, or LPG storage. If so use note to explain. No other Purpose
Jse of brine DRLNG. PROD.
Source of injection water (be specific) City of Carls bad water line

Attach detailed production history (include dates of production, amount of water injected, injection rates, amount of brine produced, production rates, method of gaging injection/production rates)*

Note: If the cavity was used for LPG storage include volumes of product injected and withdrawn as well as a summary of the maximum and minimum pressures during injection, storage and withdrawal.

Chemical analyses of injection water (attach)* CITY OF CARLSBAD PRINKING H2O.

Note: Chemical analyses should include sampling point and method,

pH,temperature, method of analysis, name and location of laboratory, etc.

Chemical analyses of water produced (attach)*

### INVENTORY OF SOLUTION MINING WELLS OIL CONSERVATION DIVISION, 1981

T ARANDONIME				
I. ADANDUNME	NT / PLUGGING	RECORD		
			NO INTEAST	IONS TO BEA.
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•	· · · · · · · · · · · · · · · · · · ·			
-	al subsidence	features r	oted nearby, L	.PG storage data, etc.)
NO SI	1BSIDENCE	NOTICE 1).	NO LEAKAGE.	NO NION. SUBS FEATURES
				NO MAY, SMBG FEATURES
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P. O. Box 1196

**EUNICE, NEW MEXICO 88231** 

November 4, 1981

New Mexico Oil Conservation Commission P. O. Drawer "DD" Artesia, New Mexico 88210

ATTN: Mr. Larry Brooks

#### Gentlemen:

The following is a breadkwon by month of brine production based on actual sales and fresh water purchased at the brine well site from the City of Carlsbad:

DATE	BRI					
<del></del>	DIVI	NE	FRE	<u>SH</u>		
8/76	150	bbls.				
9/76	5788	bbls.	833	bbls.	225	psi
10/76	5180	bbls.	ૂર્લુ 8667	bbls.	225	psi
11/76	14660	bbls.	19167	bbls.	225	psi
12/76	18250	bbls. 4"	21405	bbls.	225	psi
1/77	13272	bbls.	14238	bbls.	225	psi
2/77	21795	bbls.	19500	bbls.	225	psi
3/77	15225	bbls.	19524	bbls.	225	psi
4/77	24265	bbls.	23048	bbls.	225	psi
5/77	29380	bbls.	29429	bbls.	225	psi
6/77	18680	bbls.	18048	bbls.	225	psi
7/77	31745	bbls.	26333	bbls.	225	psi
8/77	30455	bbls.	38071	bbls.	225	psi
9/77	44920	bbls.	62405	bbls.	225	psi
10/77	16189	bbls.	19762	bbls.	225	psi
11/77	29295	bbls.	. <u>ე</u> 34619	bbls.	225	psi
12/77	31608	bbls. n. Chi	34976	bbls.	225	psi

P. O. Box 1196

**EUNICE, NEW MEXICO 88231** 

	Mexico Oil Cons Larry Brooks	ervation Commission		Page 3
•	DATE	BRINE	FRESH	
	3/80	20573 bbls.	20667 bbls.	225 psi
	4/80	34415 bbls.	31857 bbls.	225 psi
	5/80	41195 bbls.	43881 bbls.	225 psi
	6/80	25525 bbls.	21024 bbls.	225 psi
	7/80	32953 bbls.	31167 bbls.	225 psi
	8/80	19440 bbls.	23310 bbls.	225 psi
	9/80	21755 bbls.	22976 bbls.	225 psi
	10/80	39155 bbls. 4	39880 bbls.	225 psi
	11/80	35865 bb1s.	38952 bbls.	225 psi
	12/80	51988 bbls.	56524 bbls.	225 psi
	1/81	32247 bbls.	28952 bbls.	225 psi
	2/81	31955 bbls.	39762 bbls.	225 psi
	3/81	34670 bbls.	40214 bbls.	225 psi
	4/81	44265 bbls.	39119 bbls.	225 psi
	5/81	26795 bbls.	26310 bbls.	225 psi
	6/81	33447 bbls.	33738 bbls.	225 psi
	7/81	51910 bbls.	53905 bbls.	225 psi
	8/81	30195 bbls. ერ ა	32214 bbls.	225 psi
	9/81	39649 bbls. 🔧 🦢	45929 bbls.	225 psi
		and the second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second s		

The injection rate on fresh water stays constant as we have an auxilliary pump on the fresh water lines to inject fluid down the well. This rate is approximately 225 psi. The well is timed to produce thirty minutes (30) on and thirty minutes (30) off each hour and produces between One Hundred Fifty (150) and One Hundred Sixty (160) barrels per hour.

Some fresh water is sold as fresh water for which we have no breakdown. Also, in accounting for the fresh water used, we would have to take into consideration that there is a trailer house at the well site which is hooked up to the fresh water supply. On several occasions the fresh

Had = 1946/14/ 62 Mo 02.

P. O. Box 1196

**EUNICE, NEW MEXICO 88231** 

New Mexico Oil Conservation Commission Mr. Larry Brooks

Page 4

water lines have broken or been broken by equipment working in the area allowing large quantities of water to run out on the ground.

We hope this information helps you compile the data necessary to your report. If we may be of further service, please contact us.

Yours truly,

EUNICE RENTAL TOOL CO.

Mary Hughes

Office Manager

MH/s

P. O. Box 1196 EUNICE, NEW MEXICO 88231

October 23, 1981



### Bond under Truckers 4,0 Co.

New Mexico Oil Conservation Commission P. O. Drawer "DD" Artesia, New Mexico 88210

ATTN: Mr. Larry Brooks

#### Gentltmen:

In answer to your request, the following is a general production history of our brine well, City of Carlsbad # 1, located in Unit letter H, 2420' from the north line and 330' from the east line of Section 36, Township 22 South, Range 26 East, Eddy County, New Mexico.

Application to drill was filed in May, 1976, drilling completed and the well put into production in August, 1976. Brine water is produced by pumping fresh water from the City of Carlsbad with an auxiliary pump at the rate of 225 psi into the salt section at approximately 742 feet. Brine water can be produced at a rate of 160 barrels per hour. Storage capacity at the well site is 3000 barrels. A brine sales meter was installed in December, 1978, which is used to meter production of brine. Fresh water meters belong to the City of Carlsbad.

The following is a breakdown by month of brine production based on actual sales by the barrel.

8/76	150	5/77	29380	2/78	61340	11/78	17277
9/76	5788	6/77	18680	3/78	62244	12/78	42445
10/76	5180	7/77	31745	4/78	17713	1/79	46220
11/76	14660	8/77	30455	5/78	23565	2/79	26843
12/76	18250	9/77	44920	6/78	34326	3/79	22060
1/77	13272	10/77	16189	7/78	70789	4/79	26140
2/77	21795	11/77	29295	8/78	<b>4680</b> 8	5/79	14940
3/77	15225	12/77	31608	9/78	49740	6/79	26235
4/77	24265	1/78	57986	10/78	38456	7/79	32180

P. O. Box 1196

**EUNICE, NEW MEXICO 88231** 

New Mexi	co Oil	Conservation	Commission	0ct	ober 23,	1981	Page 2
8/79	57339	3/80	20573	10/80	39155	5/81	26795
9/79	25662	4/80	34415	11/80	35865	6/81	33447
10/79	40065	5/80	41195	12/80	51988	7/81	51910
11/79	31274	6/80	25525	1/81	32247	8/81	30195
12/79	21587	7/80	32953	2/81	31955	9/81	39649
1/80	35918	8/80	19440	3/81	34670		
2/80	18435	9/80	21755	4/81	44265		

We are enclosing a copy of the water analysis of the brine water produced from this well.

If there is any additional information you need, please contact us.

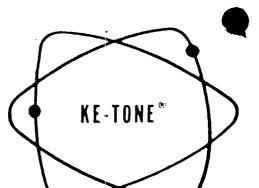
Yours truly,

Eunice Rental Tool Co. Division UNICHEM INTERNATIONAL, INC.

Office Manager

MH/s

Encl:





TELEPHONE: HOBBS 393-7751 AREA CODE - 505

#### UNITED CORPORATION CHEMICAL

601 NORTH LEECH

P. O. BOX 1499 CEIVED

HOBBS, NEW MEXICO 88240

OCT 2 7 1981

Company

Rowland Trucking

O. C. D. ARTESIA, OFFICE

Field

Lease

Carlsbad Brine Well

Sampling Date 9-14-77

Type of Sample

Trucker's Brine

WATER ANALYSIS

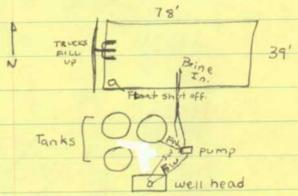
	IONIC FORM		me/l •	mg/l *
Calcium (Ca++) Magnesium (Mg++) Modium (Na+) ron (Total)	. "	CALCULATED)	90.00 42.00 5,265.89	1,800 504 121,063 2
Bicarbonate (HCO, ) Carbonate (CO, -) Hydroxide (OH-) Sulphate (SO, -) Chloride (C1-)			2.60 Not Not 93.69 5,301.60	159 Found Found 4,500 188,000
Total Dissolved Solids			·	316,026
6.9 ph c 68 °F Dissolved Solids on Evap. at tardness as Ca CO, Carbonate Hardness as CaC Non-Carbonate Hordness as Alkalinity as CaCO, Specific Gravity c 68° F	O, (temporary)		132.00 2.60 129.40 2.60	6,600 130 6,470 130

^{*} mg/l = milligrams per Liter

^{*} me/l = milliequivalents per Liter

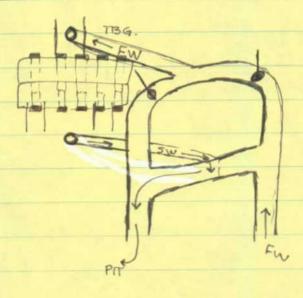
C1. 3228 _ TRUCKERS 420 CO. CITY OF CARLSBAD #1 H-36-22-26. Red beds 210 Red beds \$ sh. 240 240 8 5/8 @ 350' CMT. CIRC. Anhydrite 51/2 @ TID CMT CIRC. TX715

CITY OF CARLSBAD #1. H-36-22-26
SUR, EQUIP.



78 x 39 x 10

Well head.



4/24/92

Memo

From

KATHY BROWN

Geologist

Jo K. Brown; From Norman Denton Rowland Trucking

Eunice injection pressure 190-200 psi. Shut-down pressure 230 psi.

Carlsbad Station - injection

pressure 200 psi. Shut-down

pressure 235 psi.



Unichem Cailsbad DR 372 DEC. 1988
Well head / Pumphouse



Vuichem Cinlsbad DP377 Dec 1988
Well head



Unichem Carlsbad DP-372 Dec 1888
Loading Area; Fresh 190 and
Brine in Frac tanks in Boxekground.



Unichem Cabbad DP-372 Dec. 1888 Loading Area



Vaichem Calstad DP-372 Dec 1988

Field vehicle;

Frac tanks



8/27/91 Unichem Carlsbad Brine Facility Salt encrysted area behind -facility.

KINE



Unichem Carlsbad Brine Facility
3-older tanks

kmb



8/27/91 Unichem Carlsbad Boine Facility

MIS



8/27/91 Unichem Carls Dad Brine Facility Loading value ! sump

LMB



8/27/91 Unichem Carls bad Brine Facility Digging up underground brine lines

emas



8/27/91 Unichem Carlsbad Binne Facility Brine tanks + loading area

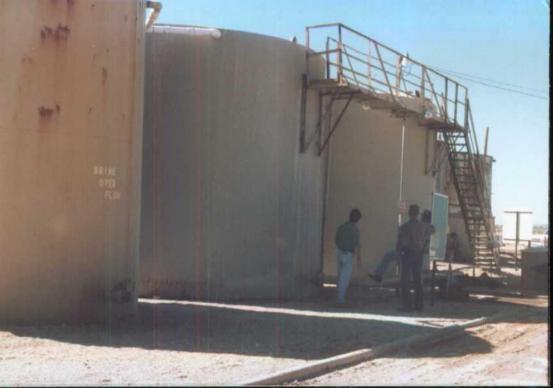
ems



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BARMO - CIRRAD (BA) 9-16-96



Prepris Ciril





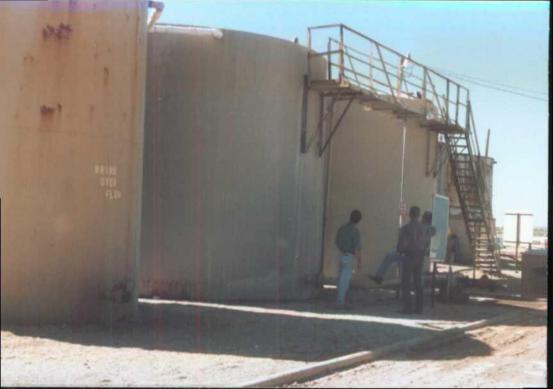
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Rowers - Creen (34)	Y

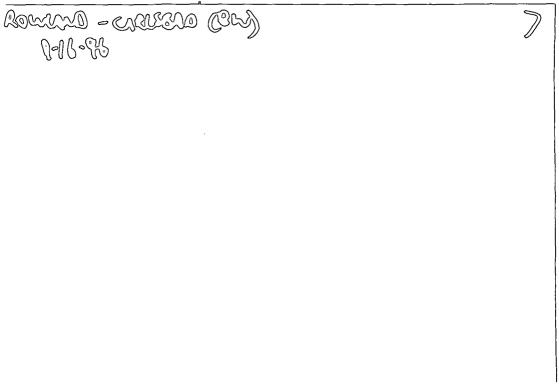


J-17-17 Seminal - anisono (Bra)



9-19-5/ Com (m) - Chilippi	(3%)	£





## CARLSBAD BRINE STATION

Discharge Plan Permit Submittal #2 December 3, 1986





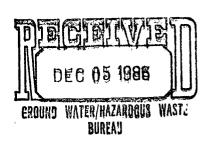
## CARLSBAD BRINE STATION DISCHARGE PLAN PERMIT SUBMITTAL #2

Presented to:

STATE OF NEW MEXICO

Environmental Improvement Division

UNICHEM INTERNATIONAL INC. P.O. BOX 1499 HOBBS, NEW MEXICO 88240



Prepared by: Wayne Price, Staff Engineer



Home Office 707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

December 3, 1986

VIA CERTIFIED MAIL

Mr. Kevin Lambert, Hydrologist Ground Water & Hazardous Waste Bureau State of New Mexico Environmental Improvement Division P.O. Box 968, Runnels Building Santa Fe, NM 87504-0968

Dear Kevin,

SUBJECT:

Carlsbad Brine Station

Discharge Plan Permit Submittal #2

In response to the questions and comments generated during our telephone conversation of November 13, 1986, enclosed is a detailed list of questions, answers, and attachments for the above-referenced facility.

Please accept this submittal as the second requirement for obtaining a complete Part 3 and 5 EID Discharge Plan permit. If you have any questions about the enclosed information, please do not hesitate to contact me.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price

Staff Engineer

WP:mms

Enclosure

### TABLE OF CONTENTS

- I. Questions and Answers--RE: Carlsbad Brine Station
- II. Exhibits
  - A. Emergency Berm Installation Plan
  - B. Pond Liner Specifications Drainback System



N

### QUESTIONS AND ANSWERS

### Carlsbad Brine Station Submittal #2 - December 3, 1986

- Q: Are the proposed frac tanks considered temporary or permanent?  $\mathcal{OK}$
- A: These tanks are considered a permanent installation.
- Q: It has been recommended by the EID that a berm be installed around the frac tanks to act as an emergency spill collection system.  $O^{(4)}$
- A: Unichem will incorporate this recommendation into the Discharge Plan, per Exhibit A.
- Q: Please provide plans and specifications for the drainback system.
- A: Please refer to the Discharge Plan Permit Submittal provided for the Carlsbad Brine Station on October 6, 1986. The information requested above is provided in Exhibit B of that submittal which is entitled "Proposed Plot Plan", and details the spill collection schematic. For the specifications on the proposed 30 mil liner, please refer to Exhibit B of this submittal.
- Q: Commit to the general requirements set forth in the Water Quality Control Commission regulations on monitoring (5-207) and reporting (5-208) requirements for in situ extraction wells.
- A: Unichem will monitor and report as necessary to fulfill the requirements set forth in Sections 5-207 and 5-208 of the WQCC regulations.
- Q: Please report on a quarterly basis the following chemical parameters for the produced brine:
  - (1) Chlorides;
  - (2) Sulfates;
  - (3) Nitrates;
  - (4) Total Dissolved Solids (TDS)
- A: In accordance with this request, Unichem will test and analyze the produced brine on a quarterly basis, submitting to the EID the parameters listed above.

# QUESTIONS AND ANSWERS (Continuation)

### Carlsbad Brine Station

- Q: Please report on an annual basis the following chemical parameters for the produced brine: (1)Sodium; (2) Potassium: (3) Calcium: (4) Magnesium; (5)Carbonate; (6) Bicarbonate A: In accordance with this request, Unichem will test and analyze the produced brine on an annual basis, submitting to the EID the parameters requested above. Q: At least once a year, provide a mechanical integrity test on the brine well. Α: In compliance with this request, Unichem will perform integrity testing and report the results to the EID on an annual basis. Q: Item 5-207-A, Monitoring Requirements: The discharger shall demonstrate mechanical integrity for each Α. effluent disposal well or in situ extraction well at least once every five years during the life of the well pursuant to Section 5-204. In order to substantiate the mechanical integrity of the well, Unichem Α: will perform a bond log at least every five years, to commence the fifth year following issuance of the initial submittal. Q: Please report on a quarterly basis the injection volumes and produced brine volumes. **A**: Unichem will comply with this request, submitting to the EID the infor
  - mation listed above on a quarterly basis.
- Q: Please report on the possible soil contamination investigation on a quarterly basis until resolved.
- A: Unichem will continue its investigation of the soil in the form of analysis within the immediate area of the Carlsbad Brine Station. This investigation will follow the previously submitted Implementation Plan and will be reported to the EID on a quarterly basis.

# QUESTIONS AND ANSWERS (Continuation)

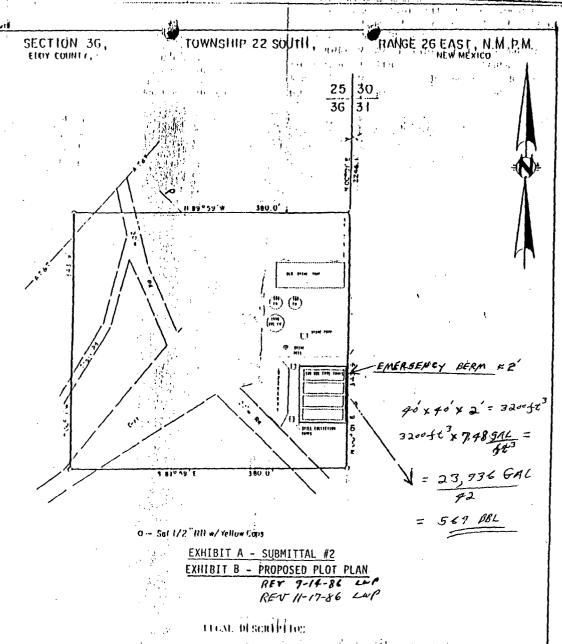
### Carlsbad Brine Station

- Q: Item 5-208-B-1, Reporting Requirements for In Situ Extraction Wells: C
  - A. The discharger shall notify the director within 48 hours of the detection or suspected detection of a leachate excursion, and shall provide subsequent reports as required by the director.
- A: Unichem International commits to compliance with the above requirement to notify the director within a 48-hour period in the event of detection or suspected detection of a leachate excursion.
- Q: Item 5-101-H-1a, Discharge Plan Signatory Requirements:
  - 1a. For a Corporation: By a principal excecutive officer of at least the level of vice president, or a representative who performs similar policy-making functions for the corporation who has the authority to sign for the corporation...
- A: Richard Brakey functions as a Vice President of Unichem International and is authorized to sign for the company in reference to the Discharge Plan Signatory Requirements. Mr. Brakey's signature is contained herein:

Richard Brakey, Vice President Unichem International Inc.

or





A TRACT OF LAND CONTAINING LOD ACIDES, Mode on LESS, LOCATED IN SECTION 16, HOWNSHIP 22 SOCIAL BANCE 26 LAND, N.M.P.M., LODY COUNTY, NEW MEXICO, AND MORE PARTICULARLY DESCRIBED AS COLLOWS:

BUGINAING AT A POINT PROFESSION THE NORTHEAST CORNER OF SATICEPACION TO BEARS SHOWN A DISTANCE OF 2236 I THAT THERE EAST OFF, A DISTANCE OF 180.0 LILLY THESE SHOWN A DISTANCE OF 181.9 THEY THERE SHOWN A DISTANCE OF 181.9 THEY TO THE POINT A DISTANCE BUGINAING.

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FROM NOTES TAKEN IN THE FIELD IN A BONA FIDE SURVEY MADE UNDER MY SUPERVISION, AND THAT THE SAME IS TRUE AND CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF

2,

JOHN W WEST, HIM PE D LS NO 675

11 XAS N PS NO 1138

NONALD J. EIDSON, NM. LS. NO 3239

ROWLAND TRUCKING
A biologou of Endology International

BOUNDS, NIGHT STORY OF A CONTROL OF A CONTROL OF ACRES OF A CONTROL OF ACRES OF ACRES OF ACRES OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL OF A CONTROL O

JOHN W. WEST ENGINEERING COMPANY CONSULTING ENGINEERS HOURS, HEW MEXICO

Scale 1" I III" Drawn By C. Brown

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## PALCO LININGS, INC.



### EXHIBIT B

### PALCO 30-MIL PVC POND LINER SPECIFICATIONS

PVC liner shall be compounded from first quality virgin materials with no regrind or reprocessed materials added. The liner compound shall be specifically designed for pond liner application.

### MINIMUM MATERIAL PROPERTIES

PROPERTY	TEST METHOD	TEST VALUE
Gauge (nominal)		30 mils
Thickness, minimum	ASTM D1593 Par. 9.1.3	28.5 mils
Specific Gravity (minimum)	ASTM D792 MTD A-1	1.24 to 1.30
Minimum Tensile Properties (each direction)	ASTM D882	
<ol> <li>Breaking Factor (lbs/inch width)</li> </ol>	MTD A or B (one inch wide)	69 lbs/in width (2300 psi)
<ol><li>Elongation at Break (percent)</li></ol>	MTD A or B	300%
3. Modulus (Force) @ 100% Elongation (lbs/inch width)	MTD A or B	27 lbs/in width (900 psi)
Tear Resistance (minimum average pounds)	ASTM D1004 Die C	8 1bs
Low Temperature Impact (50% pass)	ASTM D1790	-20°F
Dimensional Stability (each direction, percent change maximum)	ASTM D1204 212°F 15 Min.	±5%
Water Extraction (max % wt loss)	ASTM D3083 (as modified by NSF)	0.35%
Volatile Loss (max % wt loss)	ASTM D1203 MTD A	0.7%

(continued on reverse)

### MINIMUM MATERIAL PROPERTIES

Resistance	to	Soil	Burial
(percent ch	anç	ge max	cimum
in original	٧٤	alue)	

ASTM D3083 (as modified by NSF)

1. Breaking	Factor
-------------	--------

5%

2. Elongation at Break

20%

3. Modulus @ 100% Elongation

20%

Hydrostatic Resistance (pounds/sq. in. minimum)

ASTM D751 MTD A 82 psi

### FACTORY SEAM REQUIREMENTS

i accord ocuments	Fa	actory	Seaming	Method
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Dielectric Fusion Weld

Bonded Seam Strength (factory seam breaking factor, ppi width)

ASTM D3083 (as modified by NSF)

55.2 lbs/in width

Peel Adhesion (pounds/inch minimum)

ASTM D413

(as modified by NSF)

10 lbs/in or F.T.B.*

Resistance to Soil Burial (percent change maximum in original value)

ASTM D3083

(as modified by NSF)

Bonded Seam Strength-

-20%

Peel Adhesion

-20%

*F.T.B. - Film Tearing Bond

PALCO 30-MIL PVC POND LINER
(Actual Material Sample)



### CARLSBAD BRINE STATION

Discharge Plan Permit Submittal October 6, 1986



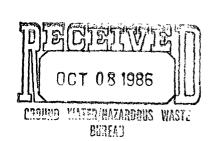


# CARLSBAD BRINE STATION DISCHARGE PLAN PERMIT SUBMITTAL

Presented to:
STATE OF NEW MEXICO
Environmental Improvement Division

UNICHEM INTERNATIONAL INC. P.O. BOX 1499 HOBBS, NEW MEXICO 88240

Prepared by: Wayne Price, Staff Engineer





Home Office 707 N. Leech, P.O. Box 1499 / Hobbs, NM 88240 / Ph. 505/393-7751, TWX 910/986-0010

October 6, 1986

VIA CERTIFIED MAIL

Mr. Kevin Lambert, Hydrologist Ground Water & Hazardous Waste Bureau State of New Mexico Environmental Improvement Division P.O. Box 968, Runnels Building Santa Fe, NM 87504-0968

Dear Kevin,

SUBJECT:

Carlsbad Brine Station

Discharge Plan Permit Submittal

In response to the questions and comments generated in your letter of June 2, 1986, signed by Peter Maggiore, enclosed is a detailed list of answers and attachments for the above-referenced facility. Per your recommendation at the time of my visit to your office on August 8, I am also enclosing an Implementation Plan.

Please accept this submittal as the first requirement in obtaining a complete Part 3 and 5 EID Discharge Plan permit. If you have any questions about the enclosed information, please do not hesitate to contact me.

Sincerely,

UNICHEM INTERNATIONAL INC.

Wayne Price

Wayne Price Staff Engineer

WP:mms

Enclosure

### TABLE OF CONTENTS

- I. Implementation Plan
- II. Part 3: Application for Discharge Plan Approval--Questions and Answers
- Part 5: Water Quality Control/Underground Injection Control-Questions and Answers III.
- IV. Exhibits
  - A. Photographs
    - Existing Brine Tank
       New Frac Tanks
  - Proposed Plot Plan
  - C. Site Formation Record
  - D. Area Well Maps/Information

### I. IMPLEMENTATION PLAN

### Carlsbad Brine Station

I. ACTION: Remove static head from existing brine tank.

STATUS: Task completed 9/15/86. Please refer to photograph in Exhibit A-1.

II. ACTION: Remove salt from pit and re-cycle.

STATUS: In progress at present time.

III. <u>ACTION</u>: Drill test hole within 15' of existing brine tank wall and take core soil sample at 50'.

STATUS: To be completed by 01/01/87. Note: Arrangements have been made with Abbott Brothers Drilling to complete this work at half-price if we can coordinate this effort with other drilling activity in the Carlsbad area this fall.

IV. <u>ACTION</u>: Complete soil core analysis 30 days following removal of soil sample.

STATUS: To be submitted to EID by 02/01/87.

V. ACTION: Install new frac tanks in place of existing brine tank.

STATUS: Complete. Please refer to photograph in Exhibit A-2.

VI. ACTION: Install two new spill collection systems by December 1, 1986.

STATUS: In progress at present time.

### II. PART 3 REQUIREMENTS

The following information is submitted for review: Part 3-106.C, Questions and Answers.

### PART 3-106.C.: APPLICATION FOR DISCHARGE PLAN APPROVAL

1. Quantity, quality, and flow characteristics of the discharge:

Quantity: 92,000 gallons per day

Quality: Approximately 300,000 mg/liter

Flow Characteristics: Brine will be produced by injecting fresh water through an injection well into a dry salt formation. Discharge will flow into four 500-bbl frac tanks (refer to Exhibit B). The brine storage tanks and well are located in Section 36, Township 22S, Range 26E (information presently on file with the Environmental Improvement Division).

 Location of the discharge and of any bodies of water, watercourses, and ground water discharge sites within one mile of the outside perimeter of the discharge site, and existing or proposed wells to be used for monitoring:

The information requested is currently on file with the Environmental Improvement Division.

3. Depth to and TDS concentration of the ground water most likely to be affected by the discharge:

In a radius area of 0.25 mile, there is no known or recorded ground water. The ground water most likely to be affected per the EID is at a depth of approximately 150' with a total dissolved solids of 2,500 mg/liter.

4. Flooding potential of the site:

The site is an existing site with no known flood zones. Drainage of the area generally flows to the east.

5. Location and design of site(s) and method(s) to be available for sampling, and for measurement or calculation of flow:

Please review the accompanying drawings which depict the plan layout, the piping schematic, and the proposed spill collection systems, as shown in Exhibit B.

6. Depth to and lithological description of rock at base of alluvium below the discharge site if such information is available:

Please refer to Exhibit C which provides the formation record.

7. Any additional information that may be necessary to demonstrate that approval of the discharge plan will not result in concentrations in excess of the standards of Section 3-103 or the presence of any toxic pollutant at any place of withdrawal of water for present or reasonably foreseeable future use. Detailed information on site geologic and hydrologic conditions may be required for a technical evaluation of the applicant's proposed discharge plan:

There are no toxic pollutants in our operation and this does not present any hazard at the present, not will it present a future hazard. The proposed discharge plan will not result in concentrations in excess of the standards of Section 3-103. Continual monitoring of the brine operation will be performed by on-site personnel.

8. Additional detailed information required for a technical evaluation of effluent disposal wells or in situ extraction wells as provided in Part 5 of these regulations:

Please refer to the responses provided for Part 5 of this submittal.

### III. PART 5 REQUIREMENTS

The following information is submitted for review: Part 5--Questions and Answers.

### PART 5: WATER QUALITY CONTROL/UNDERGROUND INJECTION CONTROL

1. A tabulation pursuant to Section 5-210.B.2 of all wells within a 0.25 mile radius which penetrate the injection zone:

An extensive study has been made of records from the OCD (Oil Conservation Division), and records from the State Engineer's office have also been reviewed. There are no known oil, gas, or water wells in the area of review. Therefore, the above would not appear to apply to Unichem's present submittal. Please refer to the accompanying maps shown in Exhibit D.

2. A corrective action program for any wells within a 0.25 mile radius of Unichem's well which penetrate the injection zone and are not properly completed or plugged (5-210.B.4):

Again, following thorough review of available records from the Oil Conservation Division and the State Engineer's office, there are no known oil, gas, or water wells in the area of review. Please refer to the accompanying maps shown in Exhibit D.

3. A map or information showing ground water quality is required (5-210.B.5):

There is no known ground water of record in the area of review. Again, please refer to Exhibit D.

4. Average and maximum injection pressures need to be supplied (5-210.B.9, 5-210.C.3):

The average operating injection pressure is 90 psig at the well head. The maximum operating injection pressure is 180 psig at the well head.

5. You will need to have a mechanical integrity (MI) test performed on the well, and submit the results of this test to the EID (5-207.C):

The required mechanical integrity test has been completed and was submitted to the EID on August 8, 1986.

6. Monitoring parameters and frequence of monitoring need to be specified. The EID would suggest analyzing water quality quarterly, with the pressure, flow rate, flow volume, and annulus pressure being monitored quarterly and reported annually (5-207.C):

The water quality of injection water (fresh water from the City

### PART 5 (Continued...)

6. of Carlsbad) is monitored on a continual basis by the City of Carlsbad and records are available. Unichem will submit these records on an annual basis as required by the EID. Manufactured brine water will be monitored in accordance with the recommendations of the EID and reported on an annual basis.

IV. EXHIBITS



- Exhibit A-1: Existing Brine Tank

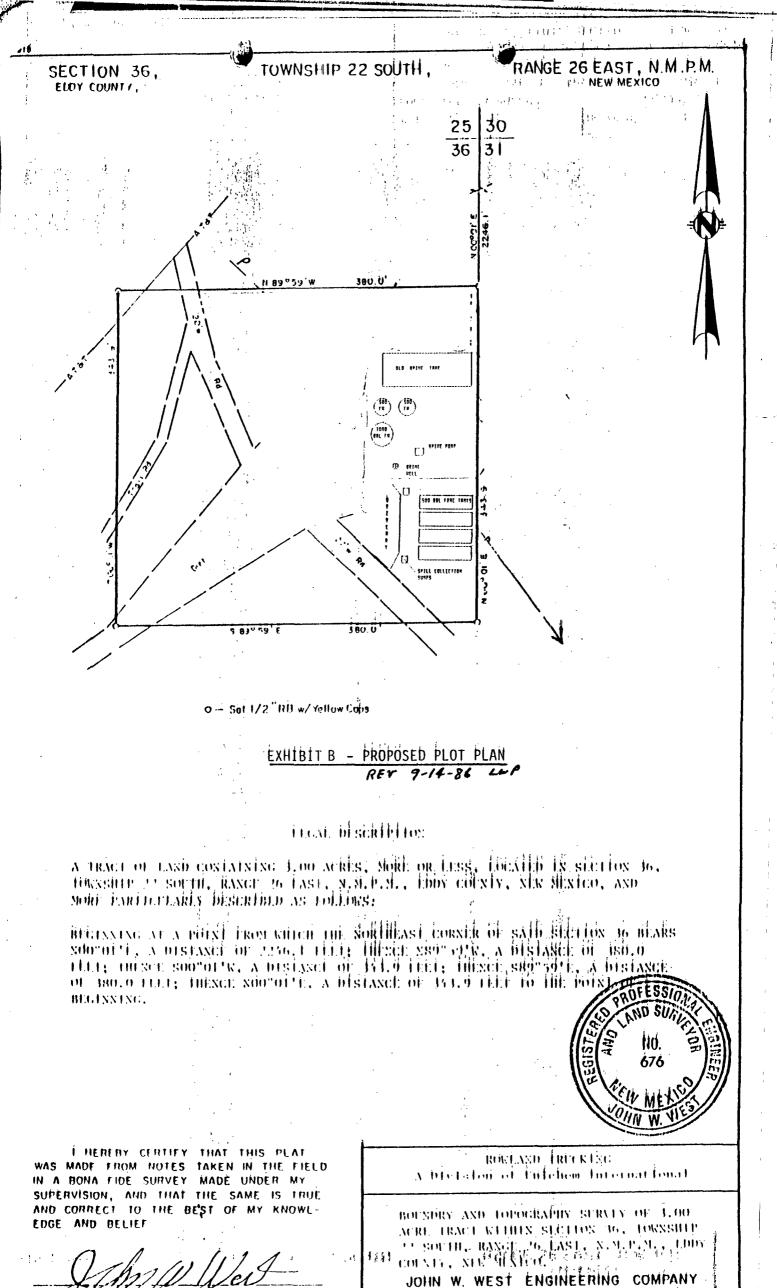


Exhibit A-2: New Frac Tanks



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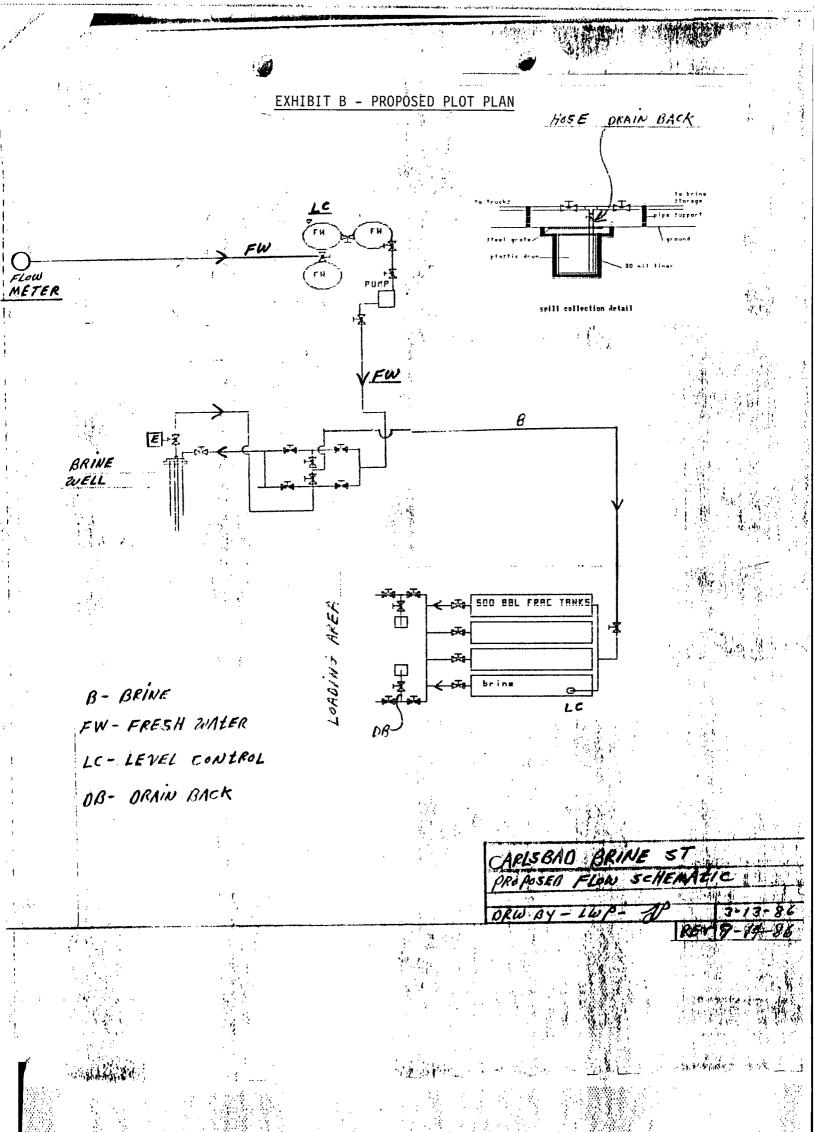
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### INSTRUCTIONS

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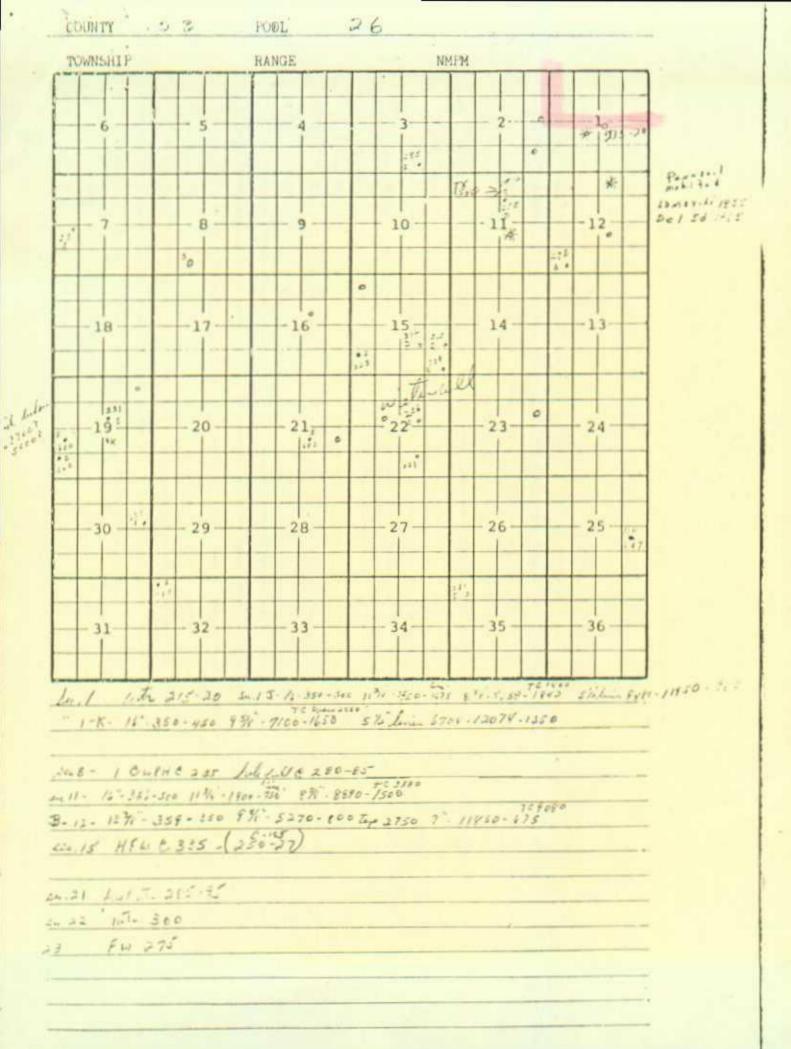
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6-6-13%-273-310 831-2592-750 473-11665-110					
cuis ut 290 los full					

TOWNSHIP	22 -	RANGE 27	NMEM	
-6	5	4 - 3	3 2	1
7-7-	8	9 10	0 - 11	12
18	17	16	5 14	13
18	1-1-1-	4		
19	-20	21 22	2 23	24
		0		
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30	29	28 2	7 26	25
		+		
31	32	33 34	4 35	36
		21 Th 2		

Aug at 65 shopp sile ags

1. 16 wh 37.45.

L. 11: et 40 HF4 129

La 11 - who 32110 + (404-506 intelle)

La 29 with 20-250 and 360 Trato prince

In 38 pt 335 (31/4)