GW -

GENERAL CORRESPONDENCE

YEAR(S):



GARY E. JOHNSON GOVERNOR

State of New Mexico

ENVIRONMENT DEPARTMENT

Hazardous & Radioactive Materials Bureau

2044 Galisteo .. CONSERVE ION DIVISION P.O. Box 26110

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Santa Fe, New Mexico 87502 (505) 827-1557 jg [[

四 8 52 Fax (505) 827-1544

MARK E. WEIDLER SECRETARY

EDGAR T. THORNTON, III DEPUTY SECRETARY

February 27, 1996

Roger Anderson, Chief Environmental Bureau Oil Conservation Division 2040 S. Pacheco St. Santa Fe, New Mexico 87505

Dear Mr. Anderson:

The New Mexico Environment Department (NMED) encloses for your review and consideration an inspection report concerning and compliance order issued to Navajo Refining Company (Navajo). issue that the Oil Conservation Division may wish to pay particular attention to is the regulatory status of four (4) 21,000-gallon tanks used to store listed hazardous waste sludges. information provided by Navajo subsequent to issuance of the compliance order, NMED has determined that the four referenced tanks are not subject to the New Mexico Hazardous Waste Management Regulations (20 NMAC 4.1). Specifically, these tanks appear to meet the regulatory exemption found at 20 NMAC 4.1.600, which adopts 40 CFR \$265.1(c)(10), because Navajo began discharging refinery wastewater to the City of Artesia's wastewater treatment facility prior to putting the four tanks into service. The four tanks appear to be used in conjunction with Navajo's wastewater treatment system. However, NMED believes that these tanks may be subject to the Water Quality Control Commission Regulations.

Thank you for your attention to this matter. If you have any questions, please contact me at (505) 827-1558.

Sincerely,

Coby Muckelroy

RCRA Inspection/Enforcement Program Manager Hazardous and Radioactive Materials Bureau

Enclosures

Jim Seubert, RCRA Inspection Group Supervisor Susan McMichael, Office of General Counsel



GARY E. JOHNSON GOVERNOR

State of New Mexico

ENVIRONMENT DEPARTMENT

Hazardous & Radioactive Materials Bureau 2044 Galisteo P.O. Box 26110 Santa Fe, New Mexico 87502 (505) 827-1557 Fax (505) 827-1544



MARK E. WEIDLER SECRETARY

EDGAR T. THORNTON, III
DEPUTY SECRETARY

CERTIFIED MAIL -- RETURN RECEIPT REQUESTED

January 18, 1996

Jack Reid, President Navajo Refining Company P.O. Box 159 Artesia, NM. 88211-0159

Dear Mr. Reid:

The Hazardous and Radioactive Materials Bureau of the New Mexico Environment Department (NMED) issues the enclosed Compliance Order to Navajo Refining Company (Navajo), pursuant to the New Mexico Hazardous Waste Act, NMSA 1978 §74-4-10 (Repl. Pamp. 1993). The Compliance Order states that Navajo has failed to comply with New Mexico Hazardous Waste Management Regulations (20 NMAC 4.1). The violations are specifically set out in this Compliance Order.

The Compliance Order sets forth a schedule of compliance required of Navajo. Navajo may be subject to additional civil penalties of up to \$25,000 for each day of noncompliance with the Compliance Order, as set forth in \$74-4-10.

Any inquiries concerning this Compliance Order should be directed to Mr. Coby Muckelroy, RCRA Inspection/Enforcement Program Manager, Hazardous and Radioactive Materials Bureau, New Mexico Environment Department, at (505) 827-1558.

Sincerely,

Ed Kelley Director

Water and Waste Management Division

cc: Kathryn Griffith, U.S. EPA Region VI (6H-HS)
Benito Garcia, Bureau Chief, H&RMB
Coby Muckelroy, RCRA Program Manager, H&RMB
Susan McMichael, Office of General Counsel
Garrison McCaslin, NMED District IV Office

STATE OF NEW MEXICO ENVIRONMENT DEPARTMENT

IN THE MATTER OF

COMPLIANCE ORDER
NMHWA 96-01

NAVAJO REFINING COMPANY 501 EAST MAIN STREET ARTESIA, NEW MEXICO,

RESPONDENT.

ADMINISTRATIVE COMPLIANCE ORDER AND CIVIL PENALTY

This Administrative Order (Order) is issued to Navajo Refining Company (Respondent) pursuant to the New Mexico Hazardous Waste Act (HWA), NMSA 1978 §74-4-10 (Repl. Pamp. 1993). The authority to issue this Order has been delegated by the Secretary of the New Mexico Environment Department (NMED) to the Director of the Water and Waste Management Division (Complainant).

FINDINGS

- 1. Complainant is the agency within the executive branch of the New Mexico state government charged with administration and enforcement of the HWA, NMSA 1978, Sections 74-4-1 through 74-4-14 et seq. (Repl. Pamp. 1993), and the New Mexico Hazardous Waste Management Regulations (20 NMAC 4.1).
- 2. Respondent is Navajo Refining Company (Navajo), a company registered to do business in New Mexico as a foreign corporation out of Delaware in which incorporation has been renewed under the laws of the state of New Mexico since March 1, 1993.
- 3. Respondent is located in Artesia, New Mexico, and is in the business of refining and marketing crude oil extracted in the State at a rate of approximately 60,000 barrels/day.
- 4. Respondent is a large facility consisting of several areas comprising the facility. These areas include administrative offices, a fire station, maintenance/warehouse area, blender area, asphalt rack area, south crude/TCC plant, propane loading rack area, loading rack area, scales area, pipeline division, north

- 5. Respondent notified the U.S. Environmental Protection Agency (EPA) of its hazardous waste generation in New Mexico in August of 1980.
- 6. On October 12, 1989, NMED issued a Letter of Violation (LOV) for failure to comply with hazardous waste management regulations to Navajo based upon results of an inspection conducted at Navajo's Artesia facility on September 28, 1989. The violations alleged in this LOV were: failure to sample groundwater at the North Colony Landfarm and the TEL Area on a quaterly basis, and failure to implement groundwater maintenance and monitoring requirements for the TEL Area.
- 7. On November 8, 1990, NMED issued a LOV for failure to comply with hazardous waste management regulations to Navajo based upon the results of an inspection conducted on October 17,1990. The violations alleged in this LOV were: failure to mark the words "Hazardous Waste" on a tank, failure to provide the required integrity assessment certification statement for the same tank, failure to provide this tank with a secondary containment system, and failure to document daily inspections of this tank system.
- 8. On November 19, 1991, NMED issued a LOV for failure to comply with hazardous waste management regulations to Navajo based upon the results of an inspection conducted on October 9-10, 1991. The violations alleged in this LOV were: failure to conduct adequate hazardous waste determination, failure to keep records of hazardous waste determinations, failure to complete weekly inspection logs for inspections performed at the North Colony Landfarm, failure to mark the accumulation start date on a container, failure to mark this same container with the words "Hazardous Waste", and finally, failure to provide its employees hazardous waste management training by a person adequately trained in hazardous waste management procedures.
- 9. On August 29 through 30, 1995, NMED employees Frank Sanchez and Michael Le Scouarnec conducted a compliance evaluation inspection (inspection) at Respondent's facility.
- 10. At the time of the inspection, four (4) 21,000 gallon tanks located in the K-waste processing area, which is classified as a ninety day accumulation area, were not labeled with the words "Hazardous Waste".
- 11. At the time of inspection, a written assessment reviewed and certified by an independent, qualified, registered professional engineer attesting to the structural integrity of the four tanks located in the K-waste processing area was unavailable.
- 12. At the time of inspection, the four tanks located at the K-waste processing area had not been installed with a sufficient secondary containment system capable of detecting and collecting releases and accumulated liquids prior to the tanks being put into service.

- 13. At the time of the inspection, two (2) 55 gallon drums and one (1) approximately 400-500 gallon metal bin (approximately 25% full) containing dry, K-listed hazardous waste located in the ninety day accumulation area were not closed.
- 14. At the time of inspection, the containers noted in ¶13 were not labeled with the words "Hazardous Waste".
- 15. At the time of inspection, the containers noted in ¶13 were not marked with accumulation start dates.
- 16. At the time of the inspection, the accumulation start date on one wrangler bag containing K-listed hazardous waste located in the ninety day accumulation area was not legible.
- 17. At the time of the inspection, copies of Land Disposal Restriction (LDR) notices were not attached to manifest numbers 00264717 and 00264718, dated 11/3/92.

CONCLUSIONS

- 18. Respondent is a "person" as defined at §74-4-3.K. of HWA, and §101 of the New Mexico Hazardous Waste Management Regulations (20 NMAC 4.1), effective September 23, 1994, which incorporates, with a few exceptions, federal regulation 40 CFR §260.10.
- 19. Respondent is a "generator" as defined at §74-4-4.3.F. of HWA, and 20 NMAC 4.1.101, which incorporates, with a few exceptions, federal regulation 40 CFR §260.10.
- 20. Respondent generates "hazardous waste" as defined §74-4-3-I. of HWA, and 20 NMAC 4.1.101, which incorporates, with a few exceptions, federal regulation 40 CFR §260.10.
- 21. Respondent stores hazardous waste in "containers" as defined at 20 NMAC 4.1.101, which incorporates, with a few exceptions, federal regulation 40 CFR §260.10.
- 22. Respondent stores hazardous waste in "tanks" as defined at 20 NMAC 4.1.101, which incorporates, with few exceptions, federal regulation 40 CFR §260.10.
- 23. 20 NMAC 4.1.301, which incorporates, with a few exceptions, federal regulation 40 CFR §262.10(a), makes the regulations in Part 262 (Standards Applicable to Generators of Hazardous Waste), applicable to Respondent, and Respondent has violated regulations in Part 262 as specified below. 20 NMAC 4.1.801, which incorporates, with a few exceptions, federal regulation 40 CFR §268.1(a), makes the regulations in Part 268 (Land Disposal Restrictions), applicable to Respondent, and Respondent has violated regulations in Part 268 as specified below.

- 24. Respondent failed to label or mark four (4) 21,000 gallon tanks located at the K-waste processing area with the words "Hazardous Waste". This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR §262.34(a)(3).
- 25. Respondent failed to provide a written assessment reviewed and certified by an independent, qualified, registered professional engineer attesting to the structural integrity of four (4) 21,000 gallon tanks located at the K-waste processing area. This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR §262.34(a)(1)(ii), and which refers more specifically to 40 CFR §265.191(a) and §265.191(b).
- 26. Respondent failed to provide a secondary containment system for four (4) 21,000 gallon tanks located at the K-waste processing area capable of detecting and collecting releases and accumulated liquids prior to the tanks being put into service. This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR §262.34(a)(1)(ii), and which refers more specifically to 40 CFR §265.193(a)(1), and 40 CFR §265.193(b)(2).
- 27. Respondent failed to close two (2) 55 gallon drums and one (1) approximately 400-500 gallon metal bin (approximately 25% full) containing dry, K-listed hazardous waste and which are located in the ninety day accumulation area. This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR §262.34(a)(1)(i), and which refers more specifically to 40 CFR §265.173(a).
- 28. Respondent failed to mark the containers noted in $\P27$ with the words "Hazardous Waste". This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR \$262.34 (a) (3).
- 29. Respondent failed to mark the containers noted in $\P27$ with accumulation start dates. This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR $\S262.34(a)(2)$.
- 30. Respondent failed to maintain a legible label showing the accumulation start date on one wrangler bag containing K-listed hazardous waste located in the ninety day accumulation area. This is a violation of 20 NMAC 4.1.301, which incorporates federal regulation 40 CFR §262.34(a)(2).
- 31. Respondent failed to retain copies of the LDR notices accompanying manifest numbers 00264717 and 00264718, dated 11/3/92. This is a violation of 20 NMAC 4.1.801, which incorporates federal regulation 40 CFR §268.7(a)(7).

SCHEDULE OF COMPLIANCE

- 34. Based on the foregoing Findings and Conclusions, Respondent is hereby ordered to comply with the following schedule of compliance:
 - . Within one (1) calendar day after receipt of this Order, label or mark the four tanks located in the K-waste processing and ninety day accumulation area with the words "Hazardous Waste".
 - . Within ninety (90) calendar days after receipt of this Order, install a secondary containment system for the four tanks located in the K-waste processing area which complies with all the requirements set forth in 40 CFR 265 Subpart J which are applicable to generators of hazardous waste who store hazardous waste in tanks.
 - . Within ninety (90) calendar days after receipt of this Order, assure that an assessment and certification of the structural integrity has been made by an independent, qualified, registered professional engineer.
 - . Within one (1) calendar day after receipt of this Order, close containers referred to in ¶28.
 - Within one (1) calendar day after receipt of this Order, mark the words "Hazardous Waste" on the containers referred to in ¶29.
 - Within one (1) calendar day after receipt of this Order, label or mark the accumulation start dates on containers referred to in ¶30.
 - Within one (1) calendar day after receipt of this Order, ensure that the accumulation start date on the wrangler bag containing K-listed hazardous waste located in ninety day area is legible.
 - Within thirty (30) working days, send copies of Land Disposal Restriction (LDR) notices for manifest numbers 00264717 and 00264718 to NMED.

If Respondent fails to timely comply with the Schedule of Compliance or if Respondent elects not to comply with the Schedule of Compliance and to challenge it as set forth below, the Secretary may assess additional civil penalties of not more than twenty-five thousand dollars (\$25,000) for each day of continued noncompliance pursuant to §74-4-10.C. of HWA.

NOTICE OF OPPORTUNITY TO ANSWER AND REQUEST A HEARING

35. Respondent has a right to answer this Order and request a hearing pursuant to §74-4-10.H. of the HWA and 20 NMAC 1.5.200 of NMED's Adjudicatory Procedures. Respondent shall file a written Request for Hearing, Answer and a copy of the Order with the Hearing Clerk within thirty (30) calendar days after receipt of the Order. The Request for Hearing and Answer shall be signed under oath or affirmation that the information contained therein is to the best of the signer's knowledge believed to be true and correct. The answer shall clearly and directly admit or deny each factual allegation contained in the Order with regard to which Respondent has any knowledge. Where Respondent has no knowledge of a particular factual allegation and so states, the allegation may be denied on that basis. Any allegation, finding or conclusion not specifically denied shall be deemed admitted. The answer shall also state any affirmative defenses upon which Respondent intends to rely. A hearing upon the issues raised by the Order and answer shall be held upon the request of the Respondent. NMED's Adjudicatory Procedures shall govern all hearing and pre-hearing procedures. Respondent may contact the Hearing Clerk for a copy of these regulations.

The Hearing Clerk's address is:

Gloria Miller, Hearing Clerk P.O. Box 26110 1190 St Francis Drive Harold Runnels Building, N4084 Santa Fe, New Mexico, 87502 (505) 827-2842

FINALITY OF ORDER

36. This Order shall become final unless Respondent files a written Request for Hearing and Answer within thirty (30) calendar days of receipt of the Order. Failure by the Respondent to file an Answer constitutes an admission of all facts alleged in the Order and a waiver of Respondent's right to a hearing under §74-4-10 of the HWA. Unless Respondent requests a hearing, the penalty proposed in this Order shall become due and payable without further proceedings within sixty (60) days after receipt of this Order.

32. Paragraphs 24-26, and 28-30 entail violations which were cited as a result of the inspections referred to in $\P6$, 7 and 8 and/or pose a substantial likelihood of exposure to hazardous waste. Therefore, Respondent is a high priority violator of 20 NMAC 4.1. Paragraphs 27 and 31 were not cited as a result of recent inspections and do not pose a substantial likelihood of exposure to hazardous waste.

CIVIL PENALTY

33. Section 74-4-10 of HWA authorizes the assessment of a civil penalty of up to ten thousand dollars (\$10,000) per day for each violation of HWA or the regulations promulgated thereunder. Complainant hereby assesses a civil penalty of two hundred twenty six thousand eight hundred fifteen dollars (\$226,815) against Respondent. The penalty is based on the seriousness of the violations and any good faith efforts on the part of Respondent to comply with the applicable requirements, and any economic benefit resulting from non-compliance accruing to Respondent, as well as such other matters as justice may require, and is calculated pursuant to the NMED's Civil Penalty Policy. The penalty for each violation is:

VIOLATIO	<u>ON</u>	AMOUNT
Paragraph 24	Failure to label tanks.	\$47,320
Paragraph 25	Failure to provide certification on tanks.	\$47,320
Paragraph 26	Failure to provide a secondary containment system for tanks.	\$117,940
Paragraph 28	Failure to label or mark containers.	\$6,435
Paragraph 29	Failure to mark accumulation start dates.	\$6,435
Paragraph 30	Failure to maintain legible label showing accumulation start date.	\$1,365

Payment shall be made to the State of New Mexico Hazardous Waste Emergency Fund by certified check, bank draft, or other guaranteed negotiable instrument, and mailed or hand-delivered to Linda Romero, Office of General Counsel, New Mexico Environment Department, P.O. Box 26110, Santa Fe, New Mexico 87502.

SETTLEMENT CONFERENCE

- 37. Whether or not Respondent files an Answer and Request for Hearing, Respondent may confer with Complainant concerning settlement. A request for a settlement conference does not extend the thirty (30) day period during which the Answer and Request for Hearing must be submitted. The settlement conference may be pursued as an alternative to, or simultaneously with, the hearing proceedings. Respondent may appear at the settlement conference by itself or be represented by counsel.
- 38. Any settlement reached by the parties shall be approved by a stipulated final Order of the Secretary of NMED pursuant to the conditions set forth in 20 NMAC 1.5.601. The issuance of such an Order shall serve to resolve all issues raised in the Order, shall be final and binding on all parties to the Order, and shall not be appealable.
- 39. To explore the possibility of settlement in this matter, contact Mr. Coby Muckelroy of the Environment Department, P.O. Box 26110, 2044 Galisteo, Santa Fe, NM 87501, telephone number (505)827-1558.

TERMINATION

40. Compliance with the requirements of this Order does not relieve Respondent of its obligation to comply with all other applicable laws and regulations. This Order shall terminate when Respondent certifies that all requirements of the Order have been completed, and NMED has approved such certification, or when the Secretary approves a settlement agreement.

MARK E. WEIDLER, SECRETARY

110110

DATE

By:

ED KELLEY, Director

Water and Waste Management Division

CERTIFICATE OF SERVICE

Via Certified Mail, Return Receipt Requested:

Jack Reid President Navajo Refining Company P.O. Box 159 Artesia, New Mexico 88211-0159

SUSAN MCMICHAET



ATI I.D. 205778

May 22, 1992

New Mexico Environmental Division P.O. Box 26110 Santa Fe, NM 87502

Project Name/Number: Nava Pond

Attention: Bruce Swanton

On 05/14/92, Analytical Technologies, Inc. received a request to analyze aqueous sample(s). The sample(s) were analyzed with EPA methodology or equivalent methods. The results of these analyses and the quality control data, which follow each set of analyses, are enclosed.

Method 8240 analyses were performed by ATI, San Diego.

If you have any questions or comments, please do not hesitate to contact us at (602) 496-4400.

Mary D. Eyer Mary Tyer

Project Manager

RVW: ktd Enclosure Robert V. Woods Laboratory Manager



CLIENT : NEW MEXICO ENVIRONMENT DEPARTMENT

DATE RECEIVED: 05/14/92

PROJECT # : (NONE)

PROJECT NAME : NAVA POND

REPORT DATE : 05/20/92

ATI I.D.: 205778

ATI#	CLIENT DESCRIPTION	MATRIX	DATE COLLECTED
01	POND 1	AQUEOUS	05/12/92
02	POND 2	AQUEOUS	05/12/92
03	TRICKLE	AQUEOUS	05/12/92
04	TRIP BLANK	AQUEOUS	05/09/92

---- TOTALS ----

MATRIX # SAMPLES
AQUEOUS 4

ATI STANDARD DISPOSAL PRACTICE

The samples from this project will be disposed of in thirty (30) days from the date of this report. If an extended storage period is required, please contact our sample control department before the scheduled disposal date.



GCMS - RESULTS

ATI I.D. : 20577801

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT : NEW MEXICO ENVIRONMENT DEPARTMENT DATE SAMPLED : 05/12/92
PROJECT # : (NONE) DATE RECEIVED : 05/14/92
PROJECT NAME : NAVA POND DATE EXTRACTED : N/A
CLIENT I.D. : POND 1 DATE ANALYZED : 05/18/92
SAMPLE MATRIX : AQUEOUS UNITS : UG/L
DILUTION FACTOR : 50

COMPOUNDS	RESULTS
CHLOROMETHANE	<500
BROMOMETHANE	<500
VINYL CHLORIDE	<50
CHLOROETHANE	<50
METHYLENE CHLORIDE	<250
ACETONE	700
CARBON DISULFIDE	<50
1,1-DICHLOROETHENE	<50
1,1-DICHLOROETHANE	<50
1,2-DICHLOROETHENE (TOTAL)	<50
CHLOROFORM	<50
1,2-DICHLOROETHANE	100
2-BUTANONE (MEK)	<1000
1,1,1-TRICHLOROETHANE	< 50
CARBON TETRACHLORIDE	<50
VINYL ACETATE	<500
BROMODICHLOROMETHANE	<50
1,1,2,2-TETRACHLOROETHANE	<50
1,2-DICHLOROPROPANE	<50
TRANS-1,3-DICHLOROPROPENE	<50
TRICHLOROETHENE	<50
DIBROMOCHLOROMETHANE	<50
1,1,2-TRICHLOROETHANE	<50
BENZENE	3600
CIS-1,3-DICHLOROPROPENE	<50
2-CHLOROETHYLVINYLETHER	.VA
BROMOFORM	<250
2-HEXANONE (MBK)	<500 <500
4-METHYL-2-PENTANONE (MIBK)	<500 <50
TETRACHLOROETHENE TOLUENE	3800
CHLOROBENZENE	<50
ETHYLBENZENE	700
STYRENE	<50 <50
TOTAL XYLENES	1800
TOTAT WITHING	2000

SURROGATE PERCENT RECOVERIES

1,2-DICHLOROETHANE-D4 (%)	87
BROMOFLUOROBENZENE (%)	98
TOLUENE-D8 (%)	112



ADDITIONAL COMPOUNDS (SEMI-QUANTITATED)

TEST : VOLATILE ORGANICS (EPA 8240)

ATI I.D. : 20577801

COMPOUNDS	RESULTS
DIMETHYL BUTANE ISOMER	500
METHYL NITRO PROPANE ISOMER	500
CYCLOHEXANE	750
ALIPHATIC HYDROCARBON C2	500
ETHYLMETHYLBENZENE	500



GCMS - RESULTS

ATI I.D.: 20577802

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT : NEW MEXICO ENVIRONMENT DEPARTMENT DATE SAMPLED : 05/12/92
PROJECT # : (NONE) DATE RECEIVED : 05/14/92
PROJECT NAME : NAVA POND DATE EXTRACTED : N/A
CLIENT I.D. : POND 2 DATE ANALYZED : 05/18/92
SAMPLE MATRIX : AQUEOUS UNITS : UG/L
DILUTION FACTOR : 50

COMPOUNDS	RESULTS
CHLOROMETHANE	<500
BROMOMETHANE	< 500
VINYL CHLORIDE	< 50
CHLOROETHANE	<50
METHYLENE CHLORIDE	< 250
ACETONE	500
CARBON DISULFIDE	< 50
1,1-DICHLOROETHENE	<50
1,1-DICHLOROETHANE	<50
1,2-DICHLOROETHENE (TOTAL)	<50
CHLOROFORM	<50
1,2-DICHLOROETHANE	100
2-BUTANONE (MEK)	<1000
1,1,1-TRICHLOROETHANE	<50
CARBON TETRACHLORIDE	<50
VINYL ACETATE	<500
BROMODICHLOROMETHANE	<50
1,1,2,2-TETRACHLOROETHANE	<50
1,2-DICHLOROPROPANE	< 50
TRANS-1,3-DICHLOROPROPENE	< 50
TRICHLOROETHENE	< 50
DIBROMOCHLOROMETHANE	< 50
1,1,2-TRICHLOROETHANE	<50
BENZENE	3900
CIS-1,3-DICHLOROPROPENE	<50
2-CHLOROETHYLVINYLETHER	NA
BROMOFORM	<250
2-HEXANONE (MBK)	< 500
4-METHYL-2-PENTÁNONE (MIBK)	< 500
TETRACHLOROETHENE	<50
TOLUENE	4200
CHLOROBENZENE	<50
ETHYLBENZENE	2800
STYRENE TOTAL XYLENES	<50 2500
LOTAL ATHEO	2300

SURROGATE PERCENT RECOVERIES

1,2-DICHLOROETHANE-D4 (%)	85
BROMOFLUOROBENZENE (%)	104
TOLUENE-D8 (%)	112



ADDITIONAL COMPOUNDS (SEMI-QUANTITATED)

TEST: VOLATILE ORGANICS (EPA 8240)

ATI I.D. : 20577802

COMPOUNDS	RESULTS	
CYCLOHEXANE	1000	
HEPTANE	2000	
METHYLCYCLOHEXANE	1000	
ALIPHATIC HYDROCARBON C8	1000	
ETHYLMETHYLBENZENE ISOMER	1000	



GCMS - RESULTS

ATI I.D.: 20577803

TEST: VOLATILE ORGANICS (EPA 8240)

: NEW MEXICO ENVIRONMENT DEPARTMENT DATE SAMPLED : 05/12/92 CLIENT PROJECT # : (NONE)
PROJECT NAME : NAVA POND DATE RECEIVED : 05/14/92

DATE EXTRACTED : N/A

CLIENT I.D. : TRICKLE DATE ANALYZED : 05/18/92

: UG/L SAMPLE MATRIX : AQUEOUS UNITS

	DILUTION FACTOR: 50
COMPOUNDS	RESULTS
CHLOROMETHANE	<500
BROMOMETHANE	<500
VINYL CHLORIDE	<50
CHLOROETHANE	<50
METHYLENE CHLORIDE	<250
ACETONE	750
CARBON DISULFIDE	100
1,1-DICHLOROETHENE	<50
1,1-DICHLOROETHANE	<50
1,2-DICHLOROETHENE (TOTAL)	<50
CHLOROFORM	<50
1,2-DICHLOROETHANE	100
2-BUTANONE (MEK)	<1000
1,1,1-TRICHLOROETHANE	<50
CARBON TETRACHLORIDE	<50
VINYL ACETATE	<500
BROMODICHLOROMETHANE	<50
1,1,2,2-TETRACHLOROETHANE	5000
1,2-DICHLOROPROPANE	<50
TRANS-1,3-DICHLOROPROPENE	<50
TRICHLOROETHENE	<50
DIBROMOCHLOROMETHANE	<50
1,1,2-TRICHLOROETHANE	<50
BENZENE	4500
CIS-1,3-DICHLOROPROPENE	<50
2-CHLOROETHYLVINYLETHER	NA
BROMOFORM	<250
2-HEXANONE (MBK)	<500
4-METHYL-2-PENTANONE (MIBK)	<500
TETRACHLOROETHENE	<50
TOLUENE	5100
CHLOROBENZENE	<50
ETHYLBENZENE	<50
STYRENE	50
TOTAL XYLENES	3800
בושטענים שב מבאוש בבניים בא	3000

SURROGATE PERCENT RECOVERIES

1,2-DICHLOROETHANE-D4 (%)	84
BROMOFLUCROBENZENE (%)	102
TOLUENE-D8 (%)	110



ADDITIONAL COMPOUNDS (SEMI-QUANTITATED)

TEST : VOLATILE ORGANICS (EPA 8240)

ATI I.D. : 20577803

COMPOUNDS	RESULTS
ALIPHATIC HYDROCARBON C6	1500
HEPTANE	1500
METHYLHEXANE ISOMER	750
ALIPHATIC HYDROCARBON C2	2000
ETHYLMETHYLBENZENE	750



GCMS - RESULTS

ATI I.D.: 20577804

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT : NEW MEXICO ENVIRONMENT DEPARTMENT DATE SAMPLED : 05/09/92
PROJECT # : (NONE) DATE RECEIVED : 05/14/92
PROJECT NAME : NAVA POND DATE EXTRACTED : N/A

CLIENT I.D.: TRIP BLANK DATE ANALYZED: 05/18/92

SAMPLE MATRIX: AQUEOUS UNITS: UG/L
DILUTION FACTOR: 1

RESULTS COMPOUNDS CHLOROMETHANE <10 <10 BROMOMETHANE < 1 VINYL CHLORIDE CHLOROETHANE < 1 METHYLENE CHLORIDE <5 < 20 ACETONE CARBON DISULFIDE < 1 1,1-DICHLOROETHENE <1 1,1-DICHLOROETHANE <1 1,2-DICHLOROETHENE (TOTAL) <1 CHLOROFORM <1 <1 1,2-DICHLOROETHANE < 20 2-BUTANONE (MEK) 1,1,1-TRICHLOROETHANE <1 CARBON TETRACHLORIDE < 1 VINYL ACETATE < 10 BROMODICHLOROMETHANE <1 1,1,2,2-TETRACHLOROETHANE < 1 <1 1,2-DICHLOROPROFANE TRANS-1,3-DICHLOROPROPENE <1 TRICHLOROETHENE <1 DIBROMOCHLOROMETHANE <1 1,1,2-TRICHLOROETHANE <1 BENZENE <1 CIS-1,3-DICHLOROPROPENE < 1 2-CHLOROETHYLVINYLETHER NA BROMOFORM <5 2-HEXANONE (MBK) <10 4-METHYL-2-PENTANONE (MIBK) < 10 TETRACHLOROETHENE <1 TOLUENE < 2 CHLOROBENZENE <1 ETHYLBENZENE <1 STYRENE <1 TOTAL XYLENES <1 - SURROGATE PERCENT RECOVERIES

1,2-DICHLOROETHANE-D4 (%)	104
BROMOFLUCROBENZENE (%)	100
TOLUENE-D8 (%)	101



ADDITIONAL COMPOUNDS (SEMI-QUANTITATED)

TEST : VOLATILE ORGANICS (EPA 8240)

ATI I.D. : 20577804

COMPOUNDS RESULTS

NONE DETECTED NA



GCMS - RESULTS

REAGENT BLANK

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT : NEW MEXICC ENVIRONMENT DEPARTMENT DATE EXTRACTED : 05/18/92
PROJECT # : (NONE) DATE ANALYZED : 05/18/92

PROJECT NAME : NAVA POND UNITS : UG/L CLIENT I.D. : REAGENT BLANK DILUTION FACTOR : N/A

CLIENT I.D. : REAGENT BLANK	DILUTION FACTOR : N/A
COMPOUNDS	RESULTS
CHLOROMETHANE	<10
BROMOMETHANE	<10
VINYL CHLORIDE	<1
CHLOROETHANE	<1
METHYLENE CHLORIDE	<5
ACETONE	<20
CARBON DISULFIDE	<1
1,1-DICHLOROETHENE	< <u>1</u>
1,1-DICHLOROETHANE	<1
1,2-DICHLOROETHENE (TOTAL)	<1
CHIOROFORM	<1
1,2-DICHLOROETHANE	<1
2-BUTANONE (MEK)	<20
1,1,1-TRICHLOROETHANE	<1
CARBON TETRACHLORIDE	<1
VINYL ACETATE	<10
BROMODICHLOROMETHANE	<1
1,1,2,2-TETRACHLOROETHANE	<1
1,2-DICHLOROPROPANE	<1
TRANS-1,3-DICHLOROPROPENE	<1
TRICHLOROETHENE	<1
DIBROMOCHLOROMETHANE	<1
1,1,2-TRICHLOROETHANE	<1
BENZENE	<1
CIS-1,3-DICHLOROPROPENE	<1
2-CHLOROETHYLVINYLETHER	NĀ
BROMOFORM	<5
2-HEXANONE (MBK)	<10
4-METHYL-2-PENTANONE (MIBK)	<10
TETRACHLOROETHENE	<1
TOLUENE	<2
CHLOROBENZENE	<1
ETHYLBENZENE	<1
STYRENE	<1
TOTAL XYLENES	<1
SURROGATE PERCENT RECOVERIE	S
1. 2. D. C.	
1.2-DICHLOROETHANE-D4 (%)	101

1,2-DICHLCROETHANE-D4 (%)	101
BROMOFLUOROBENZENE (%)	98
TOLUENE-D8 (%)	101



GCMS - RESULTS

REAGENT BLANK

ADDITIONAL COMPOUNDS (SEMI-QUANTITATED)

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT: NEW MEXICO ENVIRONMENT DEPARTMENT ATI I.D: 205778

COMPOUNDS RESULTS

NONE DETECTED NA



QUALITY CONTROL DATA

ATI I.D. : 205778

TEST: VOLATILE ORGANICS (EPA 8240)

CLIENT

: NEW MEXICO ENVIRONMENT DEPARTMENT

PROJECT = : (NONE)

DATE ANALYZED : 05/13/92

PROJECT NAME : NAVA POND

SAMPLE MATRIX : AQUEOUS

REF I.D. : 20599904

UNITS

: UG/L

COMPOUNDS	SAMPLE RESULT		SPIKED SAMPLE	% REC	DUP. SPIKED SAMPLE	DUP. % REC.	RPD
1,1-DICHLOROETHENE TRICHLOROETHENE CHLOROBENZENE TOLUENE BENZENE	<50 <50 <50 NA <50	2500 2500 2500 NA 2500	2500 2400 2600 NA 2500	95 104 NA	2400 2500 2600 NA 2500	96 100 104 NA 104	4 4 0 NA 4

% Recovery = (Spike Sample Result - Sample Result) ----- X 100 Spike Concentration

---- X 100

Average of Spiked Sample

Analytical **Technologies,** Inc., Phoenix, Arizona San Diego • Phoenix • Seattle • Pensacola • Ft. Collins • Portland

OF CUSTODY CHAIN

05778 ATI LAB I.D.

P. PAGE DATE: **5/12**

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ATI Labs: San Diego (619) 458-9141 • Phoenix (602) 496-4400 • Seattle (206) 228-8335 • Pensacola (904) 474-1001 • Portland (503) 684-0447

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State of New Mexico VIRONMENT DEPARTMENT

Harold Runnels Building 1190 St. Francis Drive, P.O. Box 26110 Santa Fe, New Mexico 87502 (505) 827-2850

JUDITH M. ESPINOSA SECRETARY

RON CURRY
DEPUTY SECRETARY

CERTIFIED MAIL RETURN RECEIPT REQUESTED

March 10, 1992

Mr. Jack Reid, President Navajo Refining Company P.O. Drawer 159 Artesia, New Mexico 88210

RE: Response to Notice of Violation NMD048918817

Dear Mr. Reid:

The New Mexico Environment Department (NMED) has received your response to the November 19 1991 Notice of Violation (NOV) letter.

After reviewing your response, NMED staff's assessment is that insufficient information was submitted within your response. Specifically, Navajo's response did not submit any analytical sample results on waste water effluent in response to violation number 1 cited in NMED's NOV letter of November 11, 1991. In order to satisfy the response to this violation, Navajo should provide NMED copies of analytical sample analyses of waste water effluent.

NMED staff's assessment of Navajo's response is that the remainder of the violations cited in NMED's NOV letter of November 11, 1991, have been addressed. However, if this remaining violation is not addressed through the NOV process, NMED will address the issue through normal NMED enforcement processes.

The NMED is still evaluating the regulatory status of the waste water treatment system and has not yet made a final determination and will notify Navajo as soon as a decision is made.

Mr. Jack Reid March 10, 1992 Page 2

Should you need additional information or clarification on this letter or issues relevant to the November 11, 1991, NOV letter, please contact me, Mr. Coby Muckelroy or Mr. Edward Horst at 827-4300.

Sincerely,

Bendo A Harsin

Benito J. Garcia, Chief

Hazardous and Radioactive Materials Bureau

BJG:CGM:so

cc: Lynn Prince, U.S. EPA Region VI (6H-HS)
Garrison McCaslin, NMED District IV Office
Thomas Burt, NMED Carlsbad Field Office
Kathleen Sisneros, Director, W&WM Division
Roger Anderson, NM Oil Conservation Division

January 17, 1992

Navajo Refining Company 501 East Main Street P.O. Drawer 159 Artesia, New Mexico 88210

Attn: Zeke Sherman

Dear Sir:

Attached are the analytical results for your sample identified as as B1217510, which was sampled on December 16, 1991.

We at Betz appreciate the opportunity to serve you with quality analytical testing. If you have any questions about the results, please do not hesitate to contact me.

Idelis Z. Williams
Project Manager
Betz Laboratories
(713) 367-6201
FAX (713) 367-3189

IZW:jlh
cc: K. Tooker

Page 2

Sample Description: Outfall Box Sample Date: 12/16/91

Laboratory ID: B1217510 Date Analyzed: 12/27/91

VOLATILE ORGANICS (TCLP 8240)

Compound	Uncorrected Value-ug/L*	Spike % Recovery	Corrected Value-ug/L
Benzene	1,000	78.0	1280
Methyl ethyl keytone	450J [500]	100.0	(B)
Carbon Tetrachloride	< 25	104.0	(B)
Chlorobenzene	< 25	113.0	(B)
Chloroform	< 25	104.0	(B)
1,2-Dichloroethane	< 25	110.0	(B)
1,1-Dichloroethene	< 25	102.0	(B)
Tetrachloroethylene	< 25	118.0	(B)
Trichloroethylene	< 25	120.0	(B)
Vinyl chloride	< 50 [50]	104.0	(B)

*Limit of Practical Quantitation is 25 ug/L, unless otherwise noted in brackets.

Surrogate Recovery:			Recovery	Limits
1,2-Dichloroethane-d4	102	ş	76-114	€
Toluene-d8	100	\$	88-110	€
Bromofluorobenzene	104	ŧ	86-115	8

- (B) = no corrected value when recovery is between 80 and 120% this range is selected because it encompasses the precision range of most methods in SW-846
 - J = Result is less than quantitation limit but greater than zero.

Page 3

Sample Description: Outfall Box Sample Date: 12/16/91

Date Extracted:12/30/91

Laboratory ID: B1217510 Date Analyzed: 1/14/92

TCLP ACID EXTRACTABLE ORGANICS (EPA 8270)

Compound	Uncorrected	Spike %	Corrected
	Value-ug/L*	Recovery	Value-ug/L
o-Cresol	1,000	90.0	(B)
m,p-Cresol	1,770	83.0	(B)
Pentachlorophenol	< 200 [200]	120.0	(B)
2,4,5-Trichlorophenol 2,4,6-Trichlorophenol	< 40	101.0	(B)
	< 40	68.0	< 59

*Limit of Practical Quantitation is 40 ug/L, unless otherwise noted.

Surrogate Recovery:		Limits:	
2-Fluorophenol	- 60	%	10 - 94 %
Phenol-d5	- 45	%	25 - 121 %
2.4.6-Tribromophenol	-127	%	10 - 123 %

TCLP BASE/NEUTRAL EXTRACTABLE ORGANICS (EFA 8270)

Compound	Uncorrected	Spike %	Corrected
	Value-ug/L*	Recovery	Value-ug/L
1,4-Dichlorobenzene 2,4-Dinitrotoluene Hexachlorobenzene Hexachlorobutadiene Hexachloroethane Nitrobenzene Pyridine	< 40	55.0	< 72
	< 30	80.0	(B)
	< 30	70.0	< 42
	< 40	55.0	< 72
	< 40	55.0	< 72
	< 40	130.0	(A)
	< 40	20.0	< 200

*Limit of Practical Quantitation is 40 ug/L, unless otherwise noted.

Surrogate Recovery:		Recovery Limits
Nitrobenzene-d5	64 %	35 - 114 %
2-Fluorobiphenyl	82 %	43 - 116 %
Terphenyl-d14	88 %	33 - 141 %

 (A) = no corrected value when recovery is greater than 120%
 (B) = no corrected value when recovery is between 80 and 120% this range is selected because it encompasses the precision range of most methods in SW-846

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Chain of Custody

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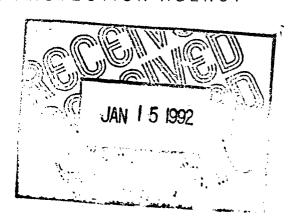
UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 6

1445 ROSS AVENUE. SUITE 1200 DALLAS, TEXAS 75202-2733

January 10, 1992

Mr. Benito J. Garcia, Chief Hazardous and Radioactive Waste Bureau New Mexico Environment Department 525 Camino de los Marquez Santa Fe, NM 87502



Dear Mr. Garcia:

This letter is in response to your May 13, 1991 letter regarding SWMU and product plume issues at Navajo Refining, in Artesia, New Mexico. In this letter, you indicated that some of the groundwater monitoring wells around the two RCRA units; the North Colony Landfarm (NCL) and the Tetra Ethyl Lead (TEL) facility, contained petroleum product. Furthermore, NMED was under the opinion that the conventionally unrecoverable portion of a product plume constituted a SWMU. In addition, you requested EPA's (Region 6) opinion on this subject.

EPA Region 6 considers the area receiving a routine and systematic release of a product as the actual SWMU. For example, if a product tank was leaking product from the bottom portion of the tank, then the area/soil directly underneath the tank would be considered the SWMU and the product plume in the groundwater would be the release from the SWMU. This approach would also apply to other units which store or hold/contain product material.

In addition, your letter proposed a cooperative corrective action program between EPA and NMED on remediation of Navajo's product plumes (using EPA's HSWA authority with NMED participation to remediate the plumes underneath the NCL and TEL units). EPA feels that since the NCL and TEL units had wastes with constituents similar/the same as those in the product plumes, NMED could require corrective action of those plumes under RCRA authority, since those units are likely contributing to the contamination. Furthermore, I would like to discuss potential regulatory options concerning Navajo with you and your staff(and OCD) on my visit to NMED on January 23, 1992.

If you have any further questions regarding the situation at Navajo, please contact Rich Mayer of my staff at (214) 655-6775.

Sincerely yours,

William K. Honker, P.E.

Chief

RCRA Permits Branch

cc: Roger Anderson, OCD

RECEIVED

JAN 0 9 1992

OIL CONSERVATION DIV. SANTA FE

December 17, 1991

Mr. Bill Honker U.S. EPA (6H-P) 1445 Ross Avenue Suite 1200 Dallas, Texas 75202-2733

RE: Navajo Refining Company North Colony Landfarm - NCL RCRA Plume and Tank Farm Product Plume

Dear Bill:

Since early last year we have been attempting to determine the jurisdictional relationship between the tank farm product plume and the North Colony Landfarm (NCL) plume. The RCRA Facility Investigation for the NCL was put on hold last year to await the resolution of this question. During your January visit I would like to meet with you and Roger Anderson of the New Mexico Oil Conservation Division (OCD), as well as several of my staff, in order to answer the following questions:

- After product recovery (tankfarm plume), will the zone of residual contamination in the vadose and/or saturated zones be considered a SWMU?
- 2. Assume that this residual contaminant zone is not considered to be a SWMU. The tank farm plume appears to be eclipsing the NCL plume and also occupies that zone into which the NCL plume will ultimately move. Should an RFI be performed on the NCL plume in this case?
- 3. Assuming a complete RFI is not advisable, should HRMB proceed to require Navajo to characterize the subsurface at the site, including a determination of whether contamination of any deeper aquifer has occurred, regardless of whether or not HRMB requires rate and extent determinations to be made in the uppermost aquifer?
- 4. Regarding investigation/remediation, what are OCD's objectives for the tank farm plume and the most likely timeframes for their achievement?

Mr. Bill Honker December 18, 1991 Page 2

If you have any questions regarding this matter, please contact me at (505) 827-4300.

Sincerely,

Edward Horst, RCRA Programs Manager Hazardous and Radioactive Materials Bureau

cc: Benito J. Garcia, HRWB Chief Susan Collins, Permit Group

Tul



State of New Mexico ENVIRONMENT DEPARTMENT RECORDS

Harold Runnels Bulding
1190 St. Francis Drive, P.O. Box 26 MD 121 FM 10 15
Santa Fe, New Mexico 87502

JUDI
(505) 827-2850

JUDITH M. ESPINOSA
SECRETARY

RON CURRY
DEPUTY SECRETARY

CERTIFIED MAIL RETURN RECEIPT REQUESTED

November 19, 1991

Mr. Jack Reid, President Navajo Refining Company P.O. Drawer 159 Artesia, New Mexico 88210

RE: Notice of Violation NMD048918817

Dear Mr. Reid:

On October 9-10, 1991, the New Mexico Environment Department (NMED) conducted a hazardous waste inspection of your facility, Navajo Refining Company (Navajo). This letter is NMED's notice that, based on our review of the information obtained, NMED has determined that Navajo has violated the New Mexico Hazardous Waste Management Regulations (HWMR-6) and its permit. The purpose of this letter is to delineate the violations in writing and to require Navajo to comply with HWMR-6 and its permit.

The violations are:

- 1. Navajo has failed to conduct an adequate hazardous waste determination for the wastewater being discharged to the evaporation ponds (see FR Nov. 2, 1990, p. 46384). This is a violation of HWMR-6, Part III, 40 CFR §262.11. At a minimum, a sample should be collected at least annually, and analyzed for all toxicity characteristic constituents except pesticides.
- 2. Navajo has not kept records of hazardous waste determinations made concerning all solid wastes disposed of at the truck by-pass landfarm. This is a violation of HWMR-6, Pt. III, §262.40(c).
- 3. Inspection logs for inspections performed at the North Colony Landfarm are not completed weekly. This is a violation of Permit Attachment C. Inspections are required at the landfarm until closure is completed.

Mr. Jack Reid November 19, 1991 Page Two

- 4. One container (Rollins bin #1039) was not marked with the beginning date of accumulation. This is a violation of HWMR-6, Pt. III, §262.34(a)(2).
- 5. The same container was not marked or labeled with the words "Hazardous Waste". This is a violation of HWMR-6, Pt. III, §262.34(a)(3).
- 6. Navajo has failed to provide its employees hazardous waste management training by a person adequately trained in hazardous waste management procedures. This is a violation of HWMR-6, Pt. VI, §265.16(a). The designated trainer has not received formal training such that he can be deemed qualified to be the official trainer for all facility employees needing such training.

In accordance with §74-4-10 NMSA 1978, you have thirty (30) calendar days from the receipt of this notice to correct the violations and provide documentation that the violations have been corrected. Within this thirty day period you may request a meeting to discuss the violations, the required corrective actions, and/or a settlement agreement. Such a meeting must be held within this thirty day period and will not suspend the thirty day deadline for compliance or settlement. Any settlement agreement made shall be signed by representatives of Navajo and NMED, and formalized by issuance of a Consent Order requiring compliance with the terms of the agreement.

If you fail to correct the violations cited in this Notice of Violation (NOV) within the specified time frame, you shall be subject to one or more of the following:

- 1. an order requiring compliance within a specified period, pursuant to \$74-4-10 NMSA, 1978, and/or an order assessing civil penalties of up to \$10,000 per violation for each day of noncompliance, pursuant to \$\$74-4-10 and 74-4-12 NMSA, 1978.
- 2. a civil action in district court for appropriate relief, including a temporary or permanent injunction, pursuant to \$74-4-10 NMSA, 1978, and/or the assessment of civil penalties of up to \$10,000 per violation for each day of noncompliance, pursuant to \$\$74-4-10 and 74-4-12 NMSA, 1978.

Mr. Jack Reid November 19, 1991 Page Three

Regarding the regulatory status of the wastewater treatment system, NMED has concluded that the trickling filter and the active evaporation ponds are hazardous waste units subject to the tank and surface impoundment requirements, respectively. Since the evaporation ponds do not have interim status, they are subject to permitting requirements. The trickling filter is a new unit, and therefore subject to permitting requirements. NRC must, within the deadline established in this NOV, bring these units into compliance with 40 CFR Parts 264 and 270 requirements.

In addition to the violations mentioned above, an apparent violation of the land disposal restriction (LDR) regulations was noted concerning two LDR notices that did not have the applicable manifest document numbers written on them. The authorized State program does not include the LDR regulations which became effective November 8, 1986. Therefore, the U.S. Environmental Protection Agency implements and enforces the LDR regulations. This notice is a courtesy, and does not preclude any future formal or informal enforcement action which the EPA may determine to be appropriate regarding the above mentioned apparent LDR violation.

Also, two areas of concern were noted. First, at the TEL site, vehicles have driven over the cap to the extent that the vegetation cover has been damaged, although it was not determined if the integrity of the cap had been effectively undermined. Second, inspection logs are not being completed weekly for the TEL site. Although the unit has been closed, inspections should be performed weekly to ensure that the unit is not damaged and that the security and stability of the area is maintained.

Compliance with the requirements of this NOV does not relieve Navajo of its obligation to comply with HWMR-6 or its permit in other activities which it carries on, nor does it relieve Navajo of its obligation to comply with any other applicable laws and regulations. Mr. Jack Reid November 19, 1991 Page Four

If you have any questions regarding this notice, please contact Mr. Coby Muckelroy at (505)827-4300 or at our address. Please also address to Mr. Muckelroy's attention the information you provide in response to this letter.

Sincerely,

Benito J. Garcia, Chief

Hazardous and Radioactive Materials Bureau

BJG:CGM:cm

cc: Lynn Prince, U.S. EPA Region VI (6H-HS)

NMED District IV Office NMED Carlsbad Field Office

Kathleen Sisneros, Director, W&WM Division Roger Anderson, NM Oil Conservation Division



State of New Mexico

ENVIRONMENT DEPARTMENT

Harold Runnels Building
1190 St. Francis Drive, P.O. Box 26110
Santa Fe, New Mexico 87502
(505) 827-2850

JUDITH M. ESPINOSA SECRETARY

RON CURRY
DEPUTY SECRETARY

NAVAJO REFINING COMPANY INSPECTION REPORT

Date of Report:

October 22, 1991

Date of Inspection:

October 9-10, 1991

Facility:

Navajo Refinery

EPA ID. Number:

NMD048918817

Location:

501 East Main, Artesia, NM

Facility Contact:

Zeke Sherman, Env. Compliance Engineer

phone: (505)748-3311

Enforcement to:

Jack Reid, President

Notification Status:

Generator/TSD (Land Disposal) Facility

Type of Inspection:

Compliance Evaluation Inspection (CEI)

Participants:

Coby Muckelroy and Ernest Preciado, NMED

Zeke Sherman and David Griffin, Navajo

Weather:

partly cloudy, 60's - 80's

Time In: Time Out:

2:55 p.m., 10/9/91 4:25 p.m., 10/10/91

INTRODUCTION

This inspection was conducted as a routine Compliance Evaluation Inspection (CEI), particularly to determine the regulatory status of the wastewater treatment tanks. CEI's are generally done annually at land disposal facilities. Navajo Refining Company (Navajo) has a permit to conduct hazardous waste management at one of its land treatment unit (North Colony Landfarm). However, because of contamination below the treatment zone, Navajo was ordered by NMED (then EID) to cease applying K-waste to the landfarm in September 1990. Nonetheless, the land disposal restriction hard hammer for refinery K-wastes would have necessitated a shutdown on November 8, 1990. The last CEI conducted at the facility was an EPA oversight/State lead inspection, which occurred on January 29-30, 1991.

HISTORY OF BUSINESS

The refinery, located in Artesia, NM, was built by MALCO in the early 1930's, and bought later by Continental Oil Co., which became CONOCO. In 1969 CONOCO sold the refinery to the Holly Corporation, the current parent company of Navajo Refining Company. The permitted and now out of service land treatment unit began operation in 1981, prior to which the TEL weathering area, a surface impoundment, was used for disposal of refinery K-wastes. The TEL area was formerly closed in April 1989, and is currently undergoing post-closure care.

HAZARDOUS WASTE MANAGEMENT AREAS AND WASTE STREAMS GENERATED

The main hazardous wastes generated at the facility are API separator sludge (K051) and dissolved air flotation (DAF) float (K048). Less frequently generated are slop oil emulsion solids (K049) and heat exchanger bundle cleaning sludge (K050). Leaded tank bottoms (K052) are infrequently generated. Naphtha degreasing solvent (D001) is generated in small quantities and is sent to the API separators. Ignitable spill contaminated materials and kerosene filter clay may also be generated, but none were reportedly generated since the last inspection.

Regarding the new F037 and F038 listings (effective May 2, 1991), Navajo is affected by these listings, and in fact has upgraded

its WWTP in response to the new F038 listing. Wastewater sumps are employed, and sludges generated at these sumps appear to meet At the WWTP, sludges generated at the the F037 listing. equalization, DAF, and flocculation tanks apparently meet the F038 listing. In April 1991 Navajo installed a trickling filter as the last treatment unit in its WWTP prior to discharging refinery wastewater to its evaporation ponds. Under the new ruling, any sludges generated from treatment units that follow aggressive biological (i.e. secondary) treatment are not included in the listings. Consequently, Navajo installed the trickling filter to avoid the sludges in downstream units, namely the evaporation ponds, from being considered F038 hazardous waste. However, the exemption from the listing does not negate the waste in the ponds from being hazardous waste if it exhibits a characteristic. Regarding the newly listed wastes, the State program has not yet been authorized by EPA to regulate them, nor the State incorporated them into the Hazardous Waste Management Regulations.

Non-hazardous waste generated include crude oil tank bottoms and catalyst fine slurry (disposed at the truck by-pass landfarm), wastewater treatment plant effluent (sent to evaporation ponds; however, no analysis has been performed in over a year to prove that it does not exhibit a characteristic), lab chemicals (sent to API separators), asbestos (shipped to an offsite landfill), domestic sewage (sent to city sewer), and general trash (sent to city landfill). Regarding the truck by-pass landfarm, which receives crude oil tank bottoms and oily spilled material, facility personnel were asked, as with the effluent discharged to the evaporation ponds, if the wastes have been sampled and analyzed recently for TC constituents. Facility personnel responded that waste going to the truck by-pass landfarm has been determined to be non-hazardous by knowledge of process. However, written record of such a determination was available. Nonetheless, the truck by-pass landfarm is covered under the facility's RCRA Facility Investigation (RFI), which was begun in the summer of 1990. The contact at EPA Region VI concerning the RFI is Rich Mayer. Concerning wastewater effluent discharged to the evaporation ponds, as stated above, a sample has not been analyzed in over a year.

As discussed above, the permitted land treatment unit is no longer used for disposal of K-wastes. Navajo, as expressed by facility personnel during the last CEI, hopes to operate under waste minimizing measures, such as onsite reprocessing and recycling, to the extent possible. But for the meantime, storage of K-wastes in containers with offsite shipment is the waste management procedure. Navajo has been using a filter press to reduce the volume of K-waste it must ship offsite. Navajo has

apparently been able to store under the ninety day accumulation limits since the last inspection, but it has been extremely difficult to do because of minimal off-site incinerator capacity. Navajo has apparently decided that its K-wastes cannot meet LDR treatment standards.

The closure plan for the land treatment unit was determined by NMED to be irrelevant due to new information concerning contamination from the unit. Therefore, Navajo will be required to submit a new plan. The decision between NMED and EPA concerning corrective action will affect the closure plan.

The refinery has three API separators, four slop oil tanks, and one wastewater treatment plant. The API separators discharge to equalization basin, from which effluent flows to flocculation tank, and then to a DAF tank. Two decanter tanks are used to decant water off of the DAF float. Wastewater is then piped to the newly installed trickling filter to provide biological, secondary treatment. The wastewater treatment plant effluent is then piped to offsite evaporation ponds located near the banks of the Pecos River a few miles away. These ponds are regulated under an Oil Conservation Division (OCD) discharge plan. No effluent is reportedly discharged from the ponds, which are regulated by OCD as non-hazardous units. As stated earlier, facility personnel allege that no characteristic waste is discharged to the ponds. A sample was last taken from the pond at the influent box (as opposed to the discharge point from the WWTP) and found to contain benzene at 0.29 mg/l using the TCLP method (0.50 is the regulatory level). However, benzene was the only new TC organic constituent that was analyzed.

Three heat exchanger bundle cleaning areas for cleaning bundles with either naphtha or a non-hazardous solvent exist at the refinery, although only one is currently in use. Each area consists of a concrete surface pad with a sump to collect cleaning sludge, which is then picked up as needed and taken to one of the ninety day accumulation areas for storage. In the past this waste was taken to the North Colony Landfarm.

RESULTS OF INSPECTION

The inspection consisted of an entrance conference, a tour of the facility, a review of records and required documentation, completion of checklists, and an exit conference. The following areas of the facility were observed: some of the process/refining units, the north and south plant API separators,

the wastewater treatment plant (which contains the third API separator), the heat exchanger bundle cleaning areas, the newly installed trickling filter (part of the WWTP but at a separate location from the rest of the WWTP), the evaporation ponds which receive WWTP effluent, the shutdown permitted land treatment unit (North Colony Landfarm), the truck by-pass landfarm, the TEL weathering area (which is closed and capped), and the two ninety day accumulation container storage areas.

Regarding the container storage areas, Navajo stores K-wastes and newly listed F037 waste and F038 waste (or will when it is generated) in metal bins provided by Rollins Environmental Services in two different locations. At one location, Navajo operates a portable, continuous belt sludge press to dewater sludges and floats, mostly API separator sludge. Cake from the press drops off into one of the bins until it is full. sludge press has been in use since November 1990. Wastewater from this process is discharged to a sump which flows to the WWTP. At this same location, pressed sludges are stored in "frac tanks" and Rollins bins. The "frac tanks" seem to weakly meet the definition of a container in that they are portable, but would seemingly be very difficult to move when full. vessels are temporarily used to store the waste until it can be processed at the sludge press. Some of the Rollins storage bins, which are themselves transported when full, have manufactured The other bins are closed prior to offsite fitting tops. transport by covering them with tightly fitted plastic tarps.

Regarding the regulatory status of the wastewater treatment system at Navajo, the Hazardous Waste Program, after considerable disussion and review of documentation, has reached a decision on how it wishes to regulate the system. The decision was based primarily on the interpretation of two issues addressed in the Federal Register (Nov. 17, 1981 and Nov. 2, 1990). The first issue concerns the regulatory status of the evaporation ponds; specifically, whether or not the ponds are exempt from Part 265 requirements as hazardous waste surface impoundments because they receive effluent from a wastewater treatment unit as defined in The November 17, 1981 FR explains that by the phrase "wastewater subject to regulation under either §402 or §307(b) of the Clean Water Act" the EPA means to include all facilities which generate wastewater which is discharged into surface water or into a POTW sewer system; and, that the EPA also means to include those facilities (so called "zero dischargers") that have eliminated the discharge of wastewater as a result of, or by exceeding, NPDES or pretreatment program requirements. However, the FR also stated that the exemption does not apply to facilities which discharge into privately owned treatment works. Consequently, the Hazardous Waste Program believes that the

evaporation ponds are subject to Part 265 regulation because the wastewater from the facility is not subject to regulation under §402 or §307(b) of the Clean Water Act. If the argument was made that the evaporation ponds themselves were part of the wastewater treatment plant, then the ponds still would be subject to Part 265 regulation because they do not meet the definition of a tank, and therefore would not be excluded under §265.1(c)(10).

The second issue concerns the effluent generated from the filter press operation which is recycled back to the wastewater treatment system. The "derived from" rule states that any waste derived from the treatment, storage, or disposal of a listed hazardous waste is itself a hazardous waste. Therefore, the pressed water from the filter press operation can be considered a derived from waste because it is derived from listed K-wastes. The November 2, 1990 FR (p.46372) explains that water from dewatering of wastewater treatment sludges are often recycled to process operation or returned to the treatment system; and, that the EPA' position is that such a wastewater is not a "derived from" hazardous waste. Once the wastewater leaves the DAF unit, however, it is no longer recycled within the wastewater treatment plant, and is discharged to the trickling filter, which then discharges to the evaporation ponds. Since the wastewater is not recycled within the treatment system at this point, units downstream are receiving a hazardous waste and are therefore hazardous waste units. Consequently, the trickling filter and evaporation ponds are hazardous waste units.

Under each of the two separate issues discussed above, the evaporation ponds are considered to be hazardous waste units. However, the ponds have never been regulated as hazardous waste units in the past, nor are they in compliance with interim status requirements. Therefore, they are subject to permit requirements, as is the trickling filter.

The following violations were noted:

- 1. Navajo has failed to conduct an adequate hazardous waste determination for the wastewater being discharged to the evaporation ponds. This is a violation of HWMR-6, Part III, 40 CFR §262.11. A sample of the wastewater has not been analyzed in over a year, and a sample of all applicable toxicity characteristic constituents has never been performed.
- 2. Navajo has not kept records of hazardous waste determinations made concerning the solid wastes disposed of at the truck by-pass landfarm. This is a violation of HWMR-6, Pt. III, §262.40(c).

Navajo Refining Company October 22, 1991 Page 7

- 3. Inspection logs for inspections performed at the North Colony Landfarm are not completed weekly. This is a violation of Permit Attachment C. Inspections are required at the landfarm until closure is completed.
- 4. One container (Rollins bin #1039) was not marked with the beginning date of accumulation. This is a violation of HWMR-6, Pt. III, §262.34(a)(2). This violation was also noted during the last CEI.
- 5. The same container was not marked or labeled with the words "Hazardous Waste". This is a violation of HWMR-6, Pt. III, §262.34(a)(3). This violation was also noted during the last CEI.
- 6. Navajo has failed to provide its employees hazardous waste management training by a person adequately trained in hazardous waste management procedures. This is a violation of HWMR-6, Pt. VI, \$265.16(a). The designated trainer has not received formal training such that he can be deemed qualified to be the official trainer for all facility employees needing such training.

In addition to the above violations, an apparent LDR violation was noted concerning the fact that two LDR notices did not have the applicable manifest document numbers written on them. Also, two areas of concern were noted. First, at the TEL site, vehicles have driven over the cap to the extent that the vegetation cover has been damaged, although it could not be determined if the integrity of the cap had been effectively undermined. Second, inspection logs are not being completed weekly for the TEL site. Although the unit has been closed, inspections should be performed weekly to ensure that the unit is not damaged and that the security and stability of the area is maintained.

RECOMMENDED ACTION

Navajo should be sent a Notice of Violation (NOV) letter informing it of the violations discovered and areas of concern noted during the inspection. A date of compliance required of Navajo will need to be included in the NOV. The apparent LDR violation will have to be referred to EPA for possible enforcement action, as the State program does not yet have EPA authorization for the LDR regulations. Regarding the trickling

filter and evaporation ponds, Navajo will need to be informed that these units are now considered to be hazardous waste management units, and that they must be brought into compliance within the deadline established in the NOV.

CM



Analytical Chemistry o Waste Treatment & Disposal o Equipment Sales

10/69/95

Environmental Bureau NM Oil D. PO Box 2088 Santa Fe, NM 87504

Samplo Identification: #9008011640 North Refine Collected By: Anderson/Olson Data & Time Taken: 08/01/90 1640 Othor:

"A scharge pipe of outfall into evap fond.

rado Samplo Nuobe	170087	Roceived	80 8	3/03/90	Color SNM		
PARAMETER	RESULTS	UNITS	TIME	DARE		18,98	
Acrolein	<200	ug/l	1546	00/75/90		••	
Acrytonitrite	<200	ug/l	1566	65/26/90	1 A 1 30		
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1 18 1 G	.4	99 71	1544	09/26/90	de la visita de la companya della companya de la companya della co		
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President or the control of the cont	4.; 0	ugét	1546	10/28/90	W. W. W.		
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170087 Continued

Page 2

Parameter	RESULTS	units	Time	Date	Method	BH
trans-1,2-Dichlorvethene	∢10	ug/l	1564	09/26/90	EPA Method 8240	附
1,2-Dichloropropane	<10	ug/l	1544	09/26/90	EPA Method 8240	P#
cis-1,3-01chloropropene	<10	ug/(1544	09/26/90	EPA Hethod 8240	PH
Ethyl benzene	194	นฏ/ไ	1544	09/26/90	EPA Wethod 8240	РМ
Methylene Chloride	<10	ug/(1544	09/26/90	EPA Mothod 8240	PA
1,1,2,2-Tetrachloroethane	<10	ug/l	1544	09/26/90	EPA Method 8240	PM
Tetrachturoethano	<10	ug/l	1544	09/26/90	EPA Hothod 8260	PH
Toluene	2232	ug/l	1544	09/26/90	EPA Method 8240	PN
1,1,1-Trichloroethane	<10	ug/i	1544	09/26/90	EPA Method 8240	PH
1,1,2-Trichloroethene	<10	ug/l	1544	09/26/90	EPA Method 8240	PH
Trichioroethene	<10	ug/l	1544	09/28/90	EPA Hethod 8240	P(4
Vinyl Chloride	<30	ug/l	1544	09/26/90	EPA Method 8240	PĦ
trans-1,3-Dichloropropene	<10	ug/l	1544	09/26/90	EPA Method 8240	РП
Xylenas	850	ug/l	1544	09/26/90	EPA Method 8240	PW

C. H. Whiteside, Ph.D., President



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

09/27/90

Environmental Bureau NM Oil D. PO Box 2088 Santa Fe, NM 87504

OCT -4 1990

OIL CONSERVATION DIV. SANTA FE

Sample Identification:

#9008011640 Navajo Refinery

Collected By: Anderson/Olson

Date & Time Taken: 08/01/90 1640

Other:

Discharge pipe at outfall into evap Pond.

Lab Sa	ample	Number:	170087
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Received:

08/03/90

Client: SNM1

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F	ARAMETER	RESULTS	UNITS	TIME	DATE	METHOD		BY
	Acrolein	<200	ug/l	1544	09/26/90	EPA Method 824	40	PM
	Acrylonitrile	<200	ug/l	1544	09/26/90	EPA Method 824	40	PM
	Benzene	1740	ug/l	1544	09/26/90	EPA Method 824	40	PM
	Bromoform	<10	ug/l	1544	09/26/90	EPA Method 824	40	PM
	Bromomethane	<20	ug/l	1544	09/26/90	EPA Method 824	40	PM
	Carbon Tetrachloride	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Chlorobenzene	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Chloroethane	<20	ug/l	1544	09/26/90	EPA Method 82	40	PM
	2-Chloroethylvinyl ether	<20	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Chloroform	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Chloromethane	<20	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Dibromochloromethane	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	Bromodichloromethane	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	1,1-Dichloroethane	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	1,2-Dichloroethane	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM
	1,1-Dichloroethene	<10	ug/l	1544	09/26/90	EPA Method 82	40	PM

Continued



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

170087 Continued

Page 2

PARAMETER	RESULTS	UNITS	TIME	DATE	METHOD	ВУ	
trans-1,2-Dichloroethene	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
1,2-Dichloropropane	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
cis-1,3-Dichloropropene	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
Ethyl benzene	194	ug/l	1544	09/26/90	EPA Method 8240	PM	
Methylene Chloride	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
1,1,2,2-Tetrachloroethane	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
Tetrachloroethene	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
Toluene	2232	ug/l	1544	09/26/90	EPA Method 8240	PM	
1,1,1-Trichloroethane	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
1,1,2-Trichloroethane	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
Trichloroethene	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	
Vinyl Chloride	<20	ug/l	1544	09/26/90	EPA Method 8240	PM	
trans-1,3-Dichloropropene	<10	ug/l	1544	09/26/90	EPA Method 8240	PM	

C. H. Whiteside, Ph.D., President



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

09/27/90

Environmental Bureau NM Oil D. PO Box 2088 Santa Fe, NM 87504

OCT - 4 1990
OCT - 4 1990
OIL CUNSERVATION DIV Sample Identification: #9008011720 Navajo Refinery

Collected By: Anderson/Olson Date & Time Taken: 08/01/90 1720

Other:

Windmill South of West end of evap. Pond. Clean stock water. Low detection limits.

Lab Sample Number: 170088

Received: 08/03/90 Client: SNM1

nap bampie num	Del. 170000	Received: 00/03/30			CITEME: DAMI		
PARAMETER	RESULTS	UNITS	TIME	DATE	METHOD	ВУ	
Alkalinity	170	mg/l	0930	08/14/90	EPA Method 310.1	DG	
Cation-Anion Balance	78.74/ 77.96	meq/meq	1600	08/21/90		NT	
Carbonate	1.4	mg/l	1200	08/20/90	APHA Method 263	DG	
Chloride	900	mg/l	1030	08/14/90	EPA Method 325.3	SW	
Specific Conductance	6,000	Micromhos	1600	08/07/90	EPA Method 120.1	GS	
Bicarbonate	160	mg/l	1200	08/20/90	APHA Method 263	DG	
Sulfate	2000	mg/l	1100	08/16/90	EPA Method 375.4	DG	
Total Dissolved Solids	11000	mg/l	1820	08/17/90	EPA Method 160.1	GS	
рН	7.8	SU	1407	08/10/90	EPA Method 150.1	LW	
Dissolved Calcium	390	mg/l	1815	08/13/90	EPA Method 215.1	GK	
Dissolved Iron	<.05	mg/l	2145	08/09/90	EPA Method 236.1	GK	
Dissolved Potassium	6.2	mg/l	1500	08/13/90	EPA Method 258.1	CD	
Dissolved Magnesium	190	mg/l	1700	08/13/90	EPA Method 242.1	GK	
Dissolved Sodium	1000	mg/l	2245	08/09/90	EPA Method 273.1	GK	
Acrolein	<100	ug/l	1434	09/25/90	EPA Method 8240	PM	

Continued



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

170088 Continued

Page 2

PARAMETER	RESULTS	UNITS	TIME	DATE	METHOD	ВЧ
Acrylonitrile	<100	ug/l	1434	09/25/90	EPA Method 8240	PM
Benzene	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Bromoform	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Bromomethane	<10	ug/l	1434	09/25/90	EPA Method 8240	PM
Carbon Tetrachloride	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Chlorobenzene	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Chloroethane	<10	ug/l	1434	09/25/90	EPA Method 8240	PM
2-Chloroethylvinyl ether	<10	ug/l	1434	09/25/90	EPA Method 8240	PM
Chloroform	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Chloromethane	<10	ug/l	1434	09/25/90	EPA Method 8240	PM
Dibromochloromethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Bromodichloromethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,1-Dichloroethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,2-Dichloroethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,1-Dichloroethene	< 5	ug/l	1434	09/25/90	EPA Method 8240	PM
trans-1,2-Dichloroethene	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,2-Dichloropropane	< 5	ug/l	1434	09/25/90	EPA Method 8240	PM
cis-1,3-Dichloropropene	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Ethyl benzene	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
Methylene Chloride	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,1,2,2-Tetrachloroethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM

Continued



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

170088 Continued

Page 3

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PM
P P P

Quality Assurance for the SET with Sample 170088

Sample #	Description	Result	Units	Dup/Std Value	Spk Conc.	Percent	Time	Date	Ву
				Alkali	nity				
	Standard	110	mg/l	2358	_		0930	08/14/90	DG
				Chlor	ide				
	Standard	72	mg/l	71		101	1030	08/14/90	SW
170373	Duplicate	27	mg/l	27		100	1030	08/14/90	SW
170373	Spike		mg/l		100	104	1030	08/14/90	SW
				Sulfa	te				
	Standard	95	mg/l	100		105	1100	08/16/90	DG
168771	Duplicate	240	mg/l	220		109	1100	08/16/90	DG
169932	Duplicate	12	mg/l	11		109	1100	08/16/90	DG
169932	Spike		mg/l		100	97	1100	08/16/90	DG
			To	tal Dissol	ved Soli	.ds			
	Standard	1120	mg/l	1000		111	1820	08/17/90	GS
169181	Duplicate	480	mg/l	490		102	1820	08/17/90	GS
				рН	•				
	Standard	Calibrate	SU	7.0			1407	08/10/90	LW
	Standard	Calibrate	SU	4.0			1407	08/10/90	LW
	Standard	6.0	SU	6.0		100	1407	08/10/90	LW
				Dissolved	Calcium				
	Blank	.14	mg/l				1815	08/13/90	GK
	Blank	.12	mg/l				1815	08/13/90	GK
	Blank	.09	mg/l				1815	08/13/90	GK
	Standard	-48	mg/l	.50		104	1815	08/13/90	GK
169183	Duplicate	15	mg/l	15		100	1815	08/13/90	GK



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

Quality Assurance for the SET with Sample 170088

Sample #	Description	Result	Units	Dup/Std Value	Spk Conc.	Percent	Time	Date	Ву
170077	Duplicate	1.4	mg/l	1.5		107	1815	08/13/90	GK
170088	Duplicate	400	mg/l	380		105	1815	08/13/90	GK
170077	Spike		mg/l		.80	94	1815	08/13/90	GK
				Dissolve	d Iron				
	Standard	1.8	mg/l	1.7		106	2145	08/09/90	GK
170088	Duplicate	<.05	mg/l	<.05		100	2145	08/09/90	GK
170088	Spike		mg/l		.98	104	2145	08/09/90	GK
			D	issolved P	otassium				
	Blank	.09	mg/l				1500	08/13/90	CD
	Blank	.10	mg/l				1500	08/13/90	CD
	Standard	.99	mg/l	1.00		101	1500	08/13/90	CD
170088	Duplicate	6.2	mg/l	6.1		102	1500	08/13/90	CD
	•		D	issolved M	agnesium				
	Blank	.043	mg/l				1700	08/13/90	GK
	Blank	.034	mg/l				1700	08/13/90	GK
	Blank	.038	mg/l				1700	08/13/90	GK
	Standard	. 194	mg/l	.200		103	1700	08/13/90	GK
169183	Duplicate	2.2	mg/l	2.3		104	1700	08/13/90	GK
170077	Duplicate	1.2	mg/l	1.2		100	1700	08/13/90	GK
170088	Duplicate	193	mg/l	188		103	1700	08/13/90	GK
170088	Spike		mg/l		.100	94	1700	08/13/90	GK
				Dissolved	Sodium				
	Blank	<4	mg/l				2245	08/09/90	GK
	Standard	10	mg/l	10		100	2245	08/09/90	GK
170088	Duplicate	1000	mg/l	1000		100	2245	08/09/90	GK
170088	Spike		mg/l		10	100	2245	08/09/90	GK

C. H. Whiteside. Ph.D., President



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

10/09/90

Environmental Bureau NM Oil D. PO Box 2088 Santa Fe, NM 87504

sample Identification: #9008011720 Navajo Refinery

Collected By: Anderson/Olson Date & Time Taken: 08/01/90 1720 Other:

Windmill South of West end of evap. Pond. Clean stock water. Low detection limits.

Client: SNM1 Lab Sample Number: 170088 Received: 08/03/90 PARAMETER BY CORTEM RESULTS BTIKU EMET DATE Alkalinity EPA Method 310.1 170 mg/l 0930 08/14/90 DG Cation-Anion Balance 78.74/ 77.96 meq/maq 1600 08/21/90 MT Carbonate 08/20/90 APMA Method 263 DG 1.4 mg/L 1200 Chloride EPA Method 325.3 08/14/90 900 1030 SV mg/l Specific Conductance EPA Method 120.1 6,000 Hicromhos 1600 08/07/90 GS Bicarbonata 160 1200 08/05/80 APHA Method 263 mg/l Sulfate 2000 08/16/90 EPA Method 375.4 DG 1100 mg/l 4600 *** Total Dissolved Solids EPA Method 160.1 10/09/90 mg/l 1100 610 7.8 08/10/90 EPA Hethod 150.1 1407 : H Dissolved Calcium 390 1815 08/13/90 EPA Method 215.1 mg/l Dissolved Iron <.05 08/09/90 EPA Method 236.1 2145 mg/l Dissolved Porassium EPA Method 258.1 6.2 mg/l 1500 08/13/90 Dissolved Magnesium 190 EPA Mothod 242.1 1700 08/13/90 mg/t Dissolved Sodium 1000 EPA Mothod 273.1 2245 08/09/90 GK mg/l Acrolein <100 EPA Method 8240 1434 09/25/90 ug/l Acrylonitrile <100 ug/l 1434 09/25/90 EPA Method 8240

Contitued



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

170088 Continued

Page 2

PARAMETER	RESULTS	units	TIME	date	Kethod	BY
Benzene	< 5	ug/l	1434	09/25/90	EPA Nethod B240	PM
Bromoform	< 5	ug/l	1434	09/25/90	EPA Method 8240	PP
Bromomethane	<10	ug/l	1434	09/25/90	EPA Method 8240	PH
Carbon Tetrachloride	<5	ug/l	1434	09/25/90	EPA Method 8240	PH
Chlorobenzene	< 5	ug/l	1436	09/25/90	EPA Method 8240	PH
Chioroethane	<10	ug/l	1434	09/25/90	EPA Method 8240	PH
2-Chloroethylvinyl ether	<10	ug/(1434	09/25/90	EPA Method 8240	PM
Chloroform	<5	ug/l	1434	09/25/90	EPA Mothod 8240	PF
Chloromethane	≺10	ug/t	1434	09/25/90	EPA Method 8240	PM
Dibromochloromethane	<5	ug/l	1434	09/25/90	EPA Hethod 8240	PW
Bromodichloromethane	< 5	ug/l	1434	09/25/90	EPA Mothod 8240	PN
1,1-Dichloroethame	≺ 5	ug/(1434	09/25/90	EPA Method 8240	PM
1,2-DichLoroethane	<5	ug/l	1434	09/25/90	EPA Method 8240	PM
1,1-Dichloroethene	< 5	ug/l	1434	09/25/90	EPA Wothod 8240	PH
trans-1,2-Dichloroathane	<5	սց/Լ	1434	09/25/90	EPA Nethod 8240	PM
1,2-Dichloropropane	< 5	ug/l	1434	09/25/90	EPA Method 8240	附
cis-1,3-Dichloropropene	∢5	ug/l	1434	09/25/90	EPA Hethod 8240	PCI
Ethyl benzene	<5	ug/t	1434	09/25/90	EPA Mathod 8240	PH
Methylene Chloride	< 5	ug/l	1434	09/25/90	EPA Method 8240	
1,1,2,2-Tetrachloroethane	< 5	ug/l	1434	09/25/90	EPA Method 8240	Pn
Tetrachloroethene	<5	ug/l	1434	09/25/90	EPA Method 8240	PH

Continued



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

170088 Continued

Page 3

PARAMETER	Results	UNITS	NITS TIME		Method	BY
Toluene	< 5	ug/l	1434	09/25/90	EPA Method 8240	Pat
1,1,1-Trichloroethane	< 5	ug/l	1434	09/25/90	EPA Wethod 8240	PM
1,1,2-Trichloroethane	∢ 5	ug/l	1434	09/25/90	EPA Method 8240	PH
Trichloroethene	< 5	ug/l	1434	09/25/90	EPA Method 8240	PH
Vinyl Chlorida	<10	ug/l	1434	09/25/90	EPA Method 8240	PH
trans-1,3-Dichloropropene	< 5	ug/l	1634	09/25/90	EPA Method 8240	PM
Xylenes	< 5	ug/l	1436	09/25/90	FPA Method 8240	PM

*** Calculated Value

C. H. Whiteside, Ph.D., President



Analytical Chemistry • Waste Treatment & Disposal • Equipment Sales

CELAB Ana-Lab Corporation Laboratory Balance for Sample 170088 #9008011720 Navajo Refinery

Test	Name	Result	(mg/1)	Cation (meg/1)	Anion (meg/l)
C1-	Chloride		900		25.38100
нсоз	Bicarbonat	e	160		2.62300
\$04	Sulfate		2000		49.96300
*CaD	Dissolved	Calcium	390	19.46100	
*FeD	Dissolved	Iron	<.05	.00000	
άKD	Dissolved	Potassium	6.2	.15900	
*MgD	Dissolved	Magnesium	190	15,62500	
≉NaD	Dissolved	Sodium	1000	43.49700	
Cati	on/Anion &	Diegonomo	1- 0.40	78.742	77.966

Cation/Anion % Difference is 0.4 Calculated TDS is 4646.20 Analyzed TDS is 11000.00 % Difference is 40.61



RENOVATIONOF

TRICKLING FILTER

COLORADO COLORA

NAVAJO REFINERY

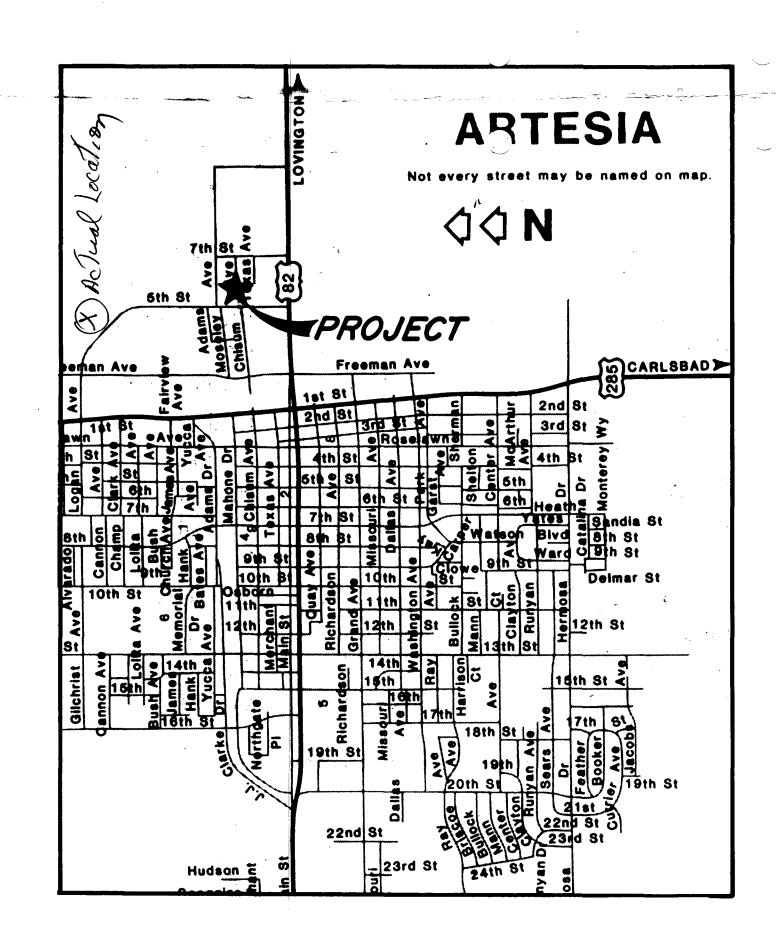
ARTESIA, NEW MEXICO

INDEX OF SHEETS

SHEET 4

SHEET	4	TITLE SHEET
SHEET	2	SITE PLANS
SHEET	3	TRICKLING FILTER IMPROVEMENTS

OUTLET BOX IMPROVEMENTS



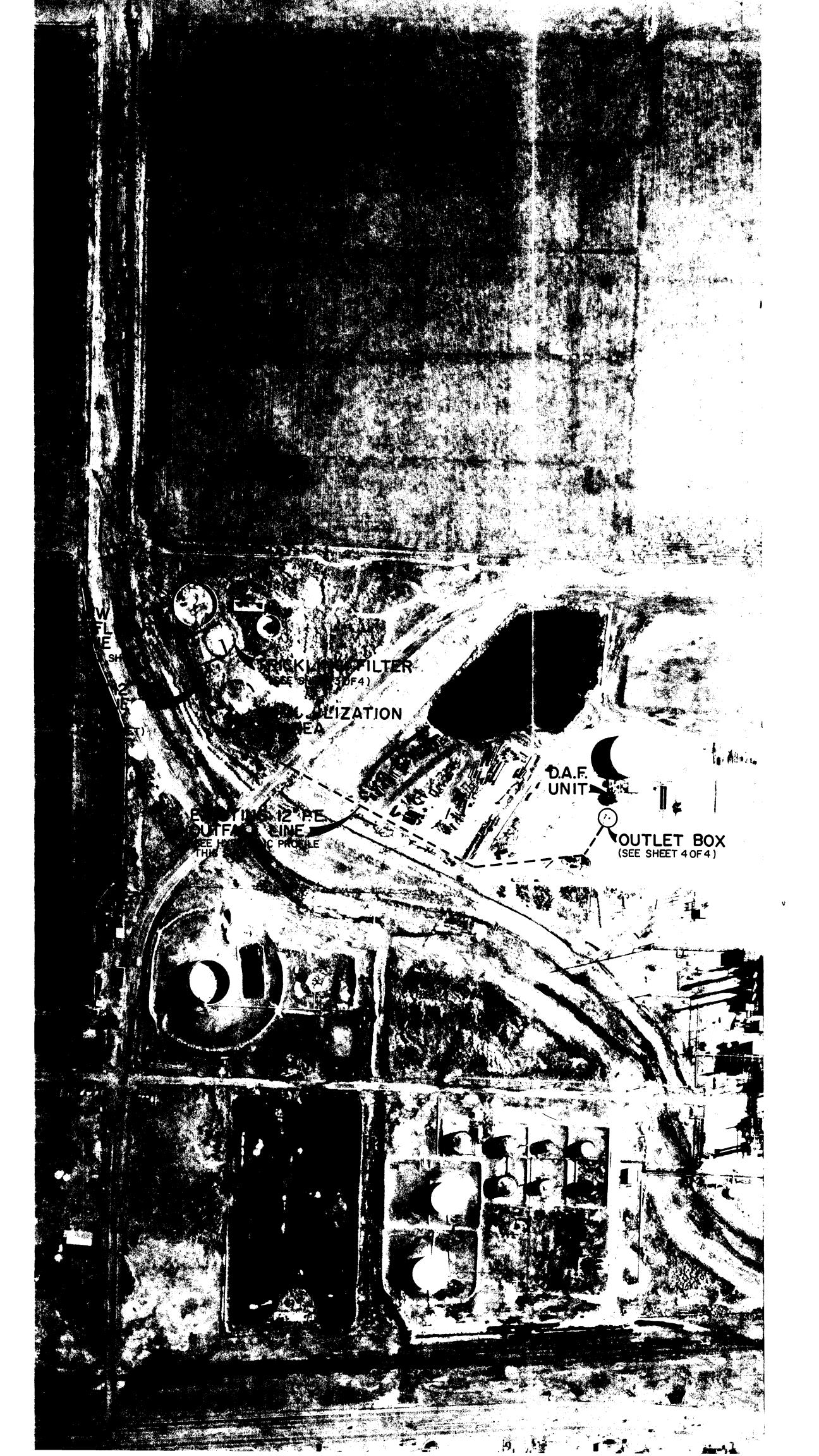
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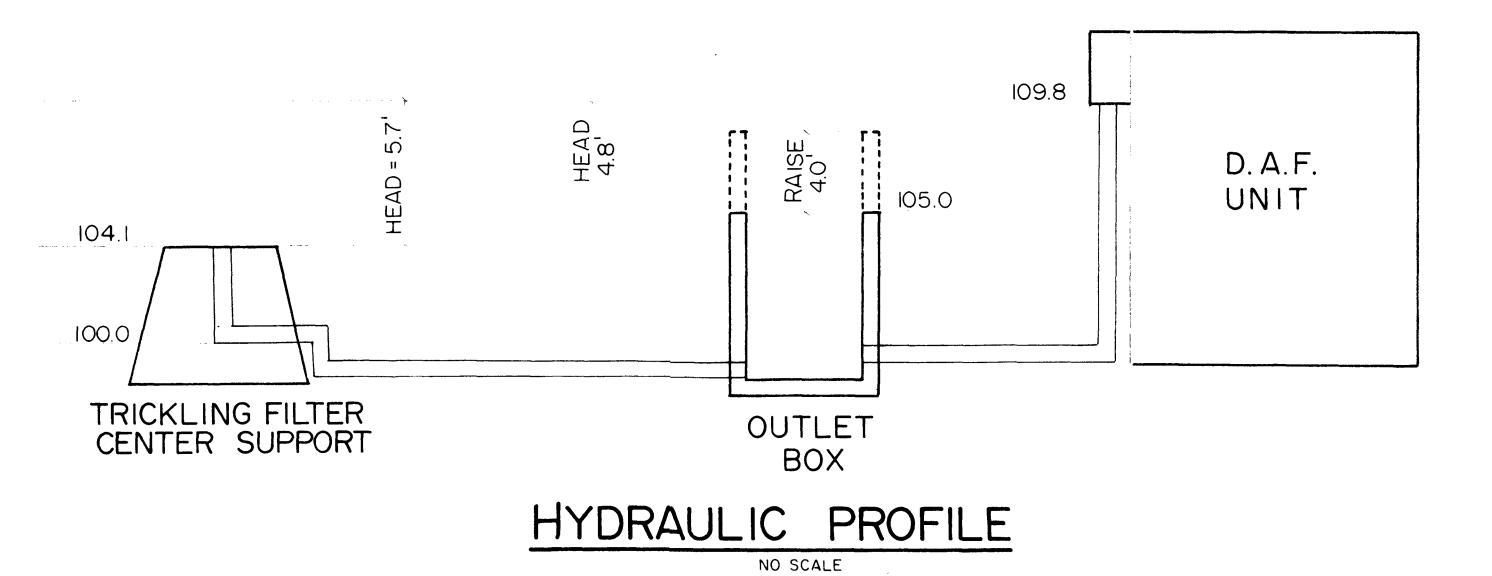
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DATE: 03-16
SHEET I OF 4

ADVANCED SCIENCES, IN

80-21-D-1





EXISTING OUTLET 145 LF NEW 12" P.E. PIPE NEW 12" P.E. 90° BEND EXISTING 12"
P.E. OUTFALL
PIPELINE EXISTING
TRICKLING
FILTER NEW 12" GATE VALVE NEW 12"x 12" P.E. TEE 40 LF NEW "PE PIPE NEW 12" P.E. 90° BEND NEW '2"
GATE VALVE NEW 12" GATE VALVE NEW 12"x12" P.E. TEE

NEW INLET & OUTLET PIPING

GENERAL WORK DESCRIPTION:

BID ITEM 1. REPAIR CONCRETE WALL & FLOOR

A RE-CONSTRUCT CONCRETE WALL

8. REPLACE CONCRETE IN FLOOR SLAB

C. CLEAN CRACKS & SEAL WITH APPROPRIATE GROUT D. REMOVE OLD PIPE INLET & SEAL HOLE IN WALL

BID ITEM 2. CONSTRUCT NEW INLET & OUTLET PIPING A. INSTALL NEW TEES, VALVES, BENDS & PIPE AS REQUIRED

B. PIPING & APPURTENANCES TO BE COMPATABLE WITH P.E.

C. PIPING & APPURTENANCES TO MATCH EXISTING P.E. SPECS. D. ALL PIPING CONNECTIONS TO BE WATERTIGHT

BID ITEM 3. PLACE NEW STONE MEDIA

A. ALL STONE TO BE MINIMUM 4" & MAXIMUM 8" DIAMETER

B. ALL STONE TO BE CLEAN, SOUND, DURABLE, HARD & INERT C. ALL STONE TO BE PLACED GENTLY & NOT DROPPED.

D. STONE TO BE PLACED LEVEL TO A DEPTH OF 5' AT WALL.

BID ITEM 4. RAISE OUTLET BOX

A. OUTLET BOX AT TREATMENT PLANT TO BE RAISED 4' 0"

B. INSTALL DOWELS INTO EXISTING CONCRETE & GROUT

C. INSTALL WATERSTOP IN SAWCUT IN EXISTING WALL & GROUT D. CONCRETE TO BE 3000 PSI & RE-BARS TO BE GRADE 40

BID ITEM 5. INSTALL NEW DISTRIBUTOR ASSEMBLY

A. DISTRIBUTOR MANUFACTURED & DELIVERED BY ENVIRO-QUIP B. CONTRACTOR TO OFF-LOAD, ASSEMBLE & INSTALL DISTRIBUTOR

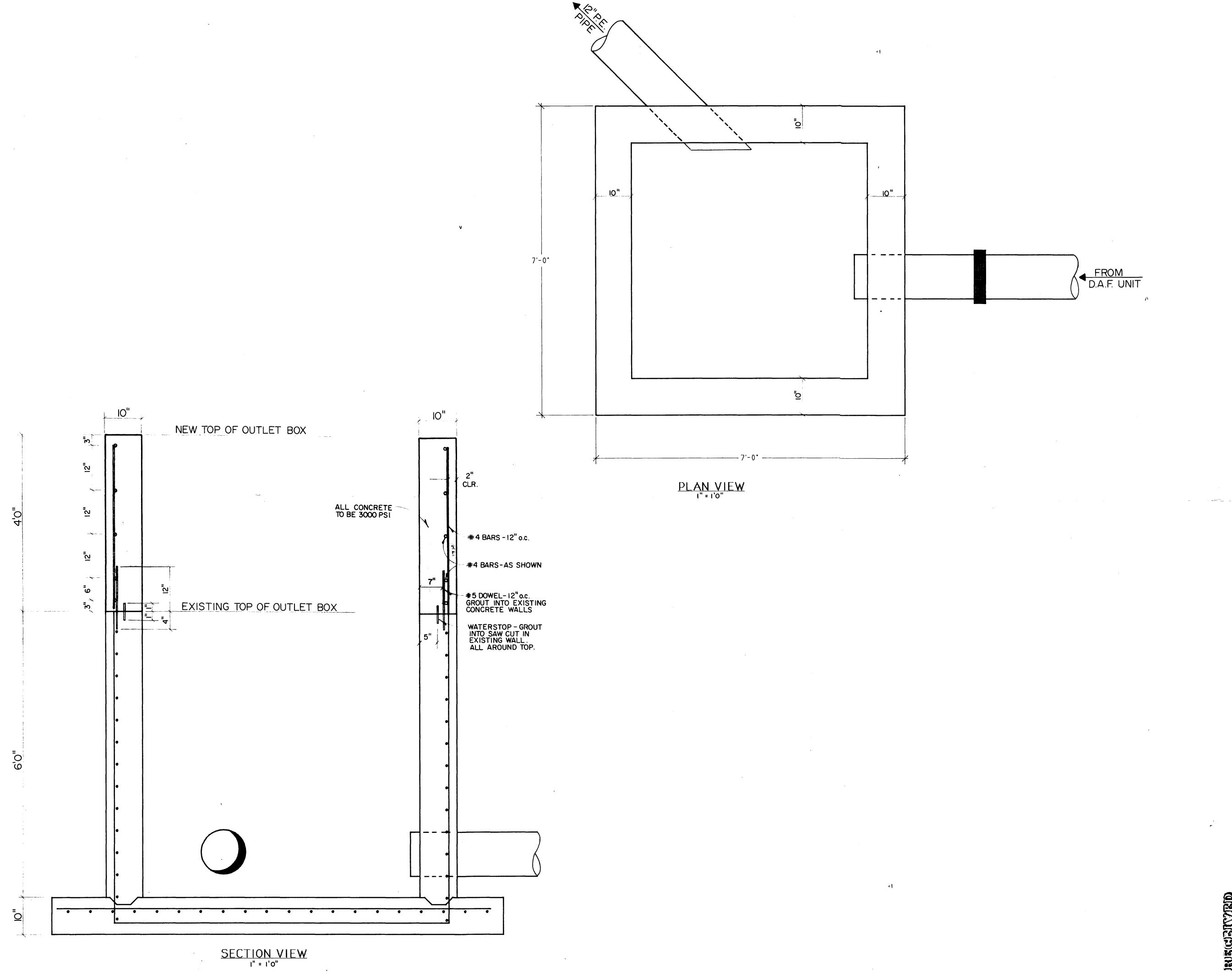
C. DISTRIBUTOR INCLUDES ROTARY ARMS, BRIDGE, LADDER & MOTOR

D. CONTRACTOR TO INSTALL & CONNECT ELECTRICAL SYSTEM

SNE

SECT.

INSTALL NEW ACCESS BRIDGE PER MFG. SPECIFICATIONS INSTALL NEW DISTRIBUTOR ASSEMBLY PER MFG. SPECIFICATIONS. EXISTING OUTLET WORKS SEE DETAIL BELOW INSTALL NEW STONE MEDIA STONE TO BE 4"-8" DIA NEW 12" P.E. EFFLUENT LINE <u>SECTION</u>
1" = 5'0" REMOVE EXISTING PIPE & SEAL HOLE IN WALL CLEAN & SEAL FLOOR CRACKS NOT ALL CRACKS ARE SHOWN. 0'-6" REPLACE REMOVED CONCRETE FLOOR SLAB 2'-6 " 3'-0" TRICKLING FILTER FILL WITH 2500 PSI CONCRETE -PLYWOOD FORM INSTALL NEW 12" P.E. EFFLUENT LINE REMOVE & SAVE EXISTING GATE WITH 2500 PSI -CONC.\ NEW 12" P.E. INFLUENT LINE DEPTH = 5' 6" REMOVE EXISTING PIPE & SEAL HOLE TRICKLING OUTLET WORKS
1" = 1' 0" BECEIVED NEW 12"P.E. INFLUENT LINE PLAN VIEW 80-21-0-3



INIECIZIOTED
APR 2 6 1991
OIL CONSERVATION DIV.
SANTA FE

80-21-0-4



REFINING COMPANY

EASYLINK 62905278

FAX (505) **746-64**10

501 EAST MAIN STREET ● P. O. DRAWER 159

ARTESIA, NEW MEXICO 88210

April 23, 1990

Corgenal m Correspondence Sile

Mr. David Boyer Hydrogeologist Oil Conservation Division P. O. Box 2088 Santa Fe, New Mexico 87501

Re: North Colony Landfarm - Alternate Source

Demonstration

Dear Mr. Boyer:

Enclosed is a copy of the Alternative Source Demonstration Navajo submitted to the EID concerning the NCL. It contains the most recent information on the hydrocarbon plume discovered in the area of the landfarm. I will update you as activities concerning further plume characterization and recovery efforts progress.

Should you have any questions, please contact me at (505) 748-3311.

 \sim \sim \sim

Zeke Sherman

Very truly

Environmental Engineer

ZRS:tjc Encls.

NAVAJO REFINING COMPANY North Colony Landfarm--Alternative Source Demonstration

Introduction

A non-aqueous phase liquid (NAPL) was found floating on the water in monitor well 34; monitor well 34 is a downgradient compliance monitoring well at the North Colony Landfarm (NCL), a permitted hazardous waste facility at Navajo Refining Company's (NRC) facility in Artesia (Drawing #55-Z-1-D, attached). This discovery prompted NRC to conduct an investigation to determine the approximate extent and possible source of this NAPL.

In an effort to define the nature and extent of the NAPL, 35 boreholes were drilled in and around the NCL. Core samples were collected and logged. Samples of these cores were also screened with an organic-vapor analyzer (OVA; with a photoionization detector). Details of observations made while drilling, lithologies encountered and results of the organic-vapor analyses were documented (see attached logs). Presence of NAPL was noted during drilling and core/auger extraction from the borehole. NAPL was not always visible on cuttings but could be seen on the auger flight and/or core barrel, as it was withdrawn from the hole. This information was used to define the approximate extent of migration of the NAPL at the site (Drawing #55-Z-1-D).

Navajo Refining Company (NRC) has previously submitted a comprehensive summary of facility background information in the form of a Part B Permit Application (NMDO48918817), dated August 15, 1983 and a Corrective Action Plan (NMDO48918817-1) as required by the Environmental Improvement Division Director dated December 21, 1989.

Methods of Analysis

Drilling was conducted between January 10 and February 10, 1990 using a CME-type auger rig, mounted on a six-wheel drive, jeep truck. An eight-inch diameter, hollow-stem auger was used. A four-inch diameter, stainless steel, continuous-core sampler was advanced, inside the auger, with the bit. The core sampler was five feet in length. Holes were advanced from the surface to depths between 14 and 29 feet (see attached borehole logs). The majority of the holes were advanced to a point beneath the water table.

page 2
Navajo Refining Co.
Alternate Source Demonstration

Selected portions of core samples were collected and sealed with aluminum foil in glass jars. Headspace in individual jars were screened with an organic-vapor analyzer (photoionization detector with a 10.0 eV lamp). This data was included in the attached borehole logs.

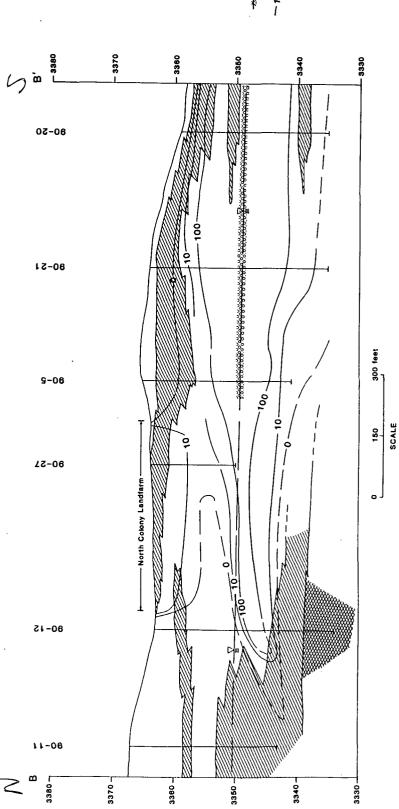
Cross sections A-A' and B-B' were constructed across the NCL and area of floating NAPL using lithologic data (see attached Figures 1 and 2; section locations are shown on Drawing #55-Z-1-D). Surface elevations of the boreholes were measured relative to local control. These elevations were used in construction of cross sections. Contours of organic-vapor concentrations were included in the cross sections.

Interpretations

Floating NAPL, as defined by field work in January and February, extended under the southeast corner of the landfarm (drawing #55-Z-1-D). Thickness of the floating NAPL was not defined. NAPL was characterized by NRC as a diesel-like product.

Relationship between floating NAPL the concentrations of organic vapors in subsurface soils were illustrated in cross sections A-A' and B-B'(Figures 1 and 2, Organic-vapor concentrations in core samples in attached). the range of 300 to 500 ppm correlated closely with the NAPL. presence of Organic-vapor concentrations generally higher in soil samples from above the water table and decreased in soil samples from below. Organic-vapor concentrations in samples from the vadose zone, immediately beneath the landfarm, were generally lower than for samples at comparable depths in holes which NAPL was detected.





set noitavele

Figure 2.

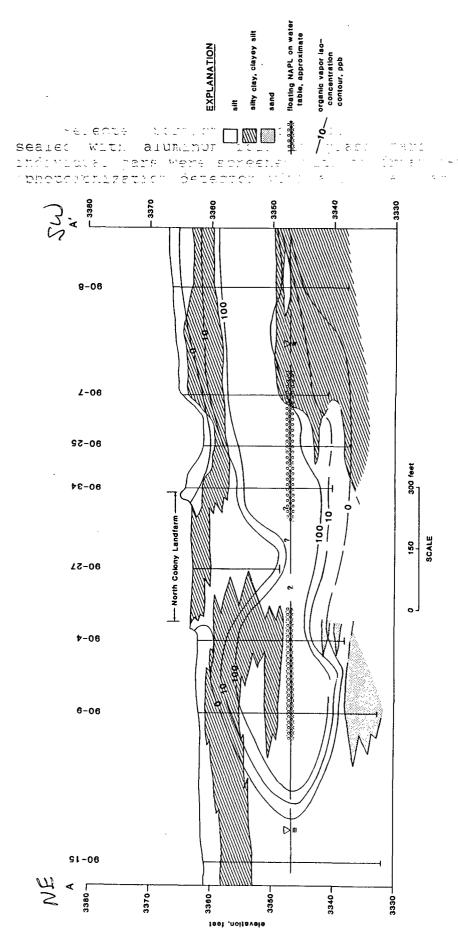


Figure 1.

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BEG. TWP. HOE. (KB)

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PAGE 1 OF

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DATE 1-10-90

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PAGE - OF-SEC. TWP. RGE. Borehall NCL-90-4

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PAGE 1 OF Boreholte NOLL-90-5

SEC. TWP. HOE. EX. ELEV.(OL)

North Colony Landform Acea

DATE 1-10-90

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REMARKS As above, mile increasing, ang ban and certinasis statio in vugs of certinasis x41s, sample (30 ppm oxin) (10-11.84) to 350 ppm 90% trecensy oxin at 12.5-14.84 (20-10-30) 90% ceccueiy 90% secontin Auger Only S.14, 14 gry-ben, Carbonate-rich ment S.14, red-ben, Carbonate-rich V. mil near seturation some sout, Fragu, 250-400 ppn OVA (not heatspace), graduct gated as care bacrel cement saturated with considerable carbonate coment, some Endonates Site sity clay? It gry, calcarens dry Sit, it gry, carboach sithy moust, mosts "occi sith at 3.5" Sond V. Fr gr., strang by directo. increexed make at 78t, mere As above with 3:1ty clay, dry to علميطاعور كأبط بالم وعلى المرازاة 5.1t. dk bander Cemin As Above 17 5,5 THICK-0.5 14.5 15.97 7.5 σ 24 FROM TO 7.5 8.5 74 14.5 16.5 ۲.8 U 6 Ð

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DATE 1-11-90 ELEVICAL (KB)

head spece at 9 Ft 150-350 ppm OVA 90% recovery REMARKS 5.14 with scare clay, coliche zenes, 75% (come sy 70-80 pgm OVA 163 pin CVA Arger Only Oppm OVA Sit 14. blue -gry to 12. gry, strong hydrocorp, abor, mat, corbonate clay, dk blue-gry, mat. hydecake colocrecy, some V. Forgr. Sand, cky, milde 3.14, dk certish bro to As aboré, more wester, sonz product 19-218t. 21-248t 10-15 pm OVB, Asobox, slt. to mad moisture 5.1+ 14. Den to dk Den, moist peron appears to be in LITHOLOGY THICK 4 5.5 3 14.5 10 76 9/ 541 77 6 2 DEPTH FROM

HOLIN W. SHIMALAKER, INC.
GEOLOGICAL TUDIOCHEOLOGICAL
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(NO THE TELLOGICAL CONT.)

DATE 1-11-90

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Ī					o Carlonate Consolt	40% CECCUENT
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	6ء	14	17	Э		40% Second
		11	87	-	clay, red-bea, with coliche	2
					decresones	100-300 20m OVA
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	·i				hydregation odes, some clay	64
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Boreholds NCL-90-9

ELEV.(QL) (KS) RQE.

DATE 1-11-90

K stren Heerh ader 350-400 jan CVA, PE-15 AVO MOSO 400-550 20m OVA 100 ppm CVA, 30' Stengar 230 your OVA, 9 8+ 119 ppm OVA, 8FC REMARKS por head -spaces X seconecy And signed 11-13 54 Same V. Fine gr. sand the gry to

1t. gry-bro, saturated with under

sand, V. For - fr. gr, 1 minar silt,

1t. gry-bro, saturated with under 5.5 sity clay, dk bird, marst, colon earst, 2.5 sity it. gry -blus to 12. gry, marst, Sitt it gy, colcocress, itesig hydretern, ober, dk gy areas, expanse - e.ch/hyrodo continuation gy-Bearing 2, sit, 1 it. gy-while An about, callche ary, gry bro, probact, callche, callche, callche, callche, As above with cosponate X415. Silt, migar clay, It. to mad. gry, clayed silt, it. gry to blue gry, Lydrolp, oder colored Alorth Colony Landferm LITHOLOGY consosos colastas 5:14, 14, ben, dey Sond 1.5 15/4.5 17.5 5 19 38 2 29 I 0 DEPTH 16.5 1 FROM Y 17.5 24 19

ATTERNA STREAMMER INC.
(GOTOTELEVENING.)

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PAGE | OF |
WELL HO. DCC-90-10

BEC. TWP. RGE.

DATE 2-5-90 ELEVIOUS (KB)

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	ī	士	9	1,	1	Sit mines claye, ben, Celicité neches	100% Secontry
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HOHN W. SHENDARER, INC.
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PAGE 1 OF WELL NO. ACL-90-11

BEC. TWP. RGE. ELEY.(QL) (KB)

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Alavajo Refining

DATE 2-5-90

HOHN W. SHOMIAKER, INC.
GEOLOGY-HYDROXIEN (KIY
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PAGE L OF L

WELL NO. NCL-90-13 (KB) ELEV.(QL) (DATE 2-6-90

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40% recovery
100% Seconery
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HOHN W. SHOMAKER, INC.
GEOLGGY-HYDROGHEDIOGY
DAIMMING HIPARAZY M. SHIPI
ALMANIKAN, M. VARALIDAN
(1991-19) 1902

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PAGE 1 OF 1

WELL NO. MCL-90-13

DATE 2-6-90 ReSining Co.

25'ova hage Ogen 100% recovery 0-panova nase 15. 90% ८ ६८८०४ १५ १८/ 0-ppn OVA nds 20' REMARKS 75% secovery Silty bro, as chars, maist class silty bro, coliche nodules, maist closs silty, bro, coliche Sith wil Fine gr. Soul & grant Ley to

(3, dia, wet brower for an

gravels (coliche?)

Sith chay ben to red ben wet

coliche is it zheingustiveet chayes sitty it here, sight mainles, colichs, nodales 15:14, pra, caliche nodules, dry, loam site, it bea to toa, K small coliche chappy silt, silty clay, it, but to red Sitry clay, ben to 1t. ben, the canales as calishe force stax 5 gyp 2 X+12 LITHOLOGY 2.5 THICK-2.5 3 ત 8.5 ٤ 2000 36 7 σ ह DEPTH FROM 21.5 و 8.5 34 61 σ

PAGE 1 OF 1

DATE 2-6-90 ELEVIGI) (KB) AGE.

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\neg	σ	1.5.	15.64		80%
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J.	7	7	-	1775	
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1	7	÷	6	As above	100% CE COLE : 4
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	_			coliche	
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	_			40 3" dia, 27.5-39	
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GISTON W. STRUMAKER, INC.
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PAGE 1 OF

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Nevejo Resining Co.

DEPTH

DATE 2-6-90

WELL NO. NCL-90-15

90% recovery 200 ova nage 0 ppm 26' OVA best Opn ZSB Cecourcy 11
KG OVA hasye Ogen
18 OVA halye Ogen 90% recovery REMARKS sity clay, ben, wet sitty to liche wet sitt, ben, ben to tan, coliche wet sitt, ben, wet aliche, thin intervals sily will. Free gr. sand, bra, orbist, calishe radule; silt, tan, maist, calishe ralule; silt, 11. bra, clayey at 18,5, colishe As above, the sitt geg ben, deg clay, all ben, maist clay, geg to geg ben, maist sitt tan to 11-geg ben, coliche, cach ggg & xills moist Sit, dk bin, wet same on which as a show, 90% to colick, and to tan At knowe. Silt, clay, all bro to bearder LITHOLOGY THICK. NESS 35 4 19 19.5 20.5 20.5 20.5 30.5 24 9/ 2 41 FROM 34 14

GITH ONE SHENGAKER, INC.
GITH OUTS LIVEN OF THE CONTROL OF THE CON

SEC. TWP. ROE. WELL NO. ACL-90 - 16

PAGE / OF /

ELEV.(GL) DATE 3-6-90

		REMARKS		GVA hasse 326 mm		20% 0000 0000	6. OVA LAS.		75% secored	11. OVA hosse 405 m.	14 11 138 1932	100000000000000000000000000000000000000	/(c' OVA 1-15"	19. 01.0 1.0	With a structure of	(100%		DI' CWA BASS	(T) 2 - 1 (A) (1) (A)
Navaja Kerining Co.	> 0 0 1 4 1 7	רון אסבספו	cky ben to gen ben, ment	As above, blue and in strang	budscarb. odel moust	S.17. holye- ary, mo. st. Strong	hudreark a dor		As above 4,3h Fine-or, Sand 13-14 Fe, 75% second	Calicha not les to "C" da		175 3.5 Sand & gravel, blue - and wheth interlighted 16,5% con	5:17 0004	1.5 S.H / day ben wet in 18 20	Sond Park	The solution of the state of the state of	Fe - 0x stain 21- 21. 4500+ wet	mac calche	
ļ	THICK-	NESS	2.5	1.5		5			5			3.5		1.5		4			,
i	E	10	2.5	7		ь			/4/			17.5		61		23			40
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ļ	ONS	ကျ		- 1	- 1	_	ı	. [54	- 1	l	M	- 1	- 1		7	- 1	- 1	

335 Sand, Fine gr., miner 5.17, 17. gry-bin

GEOLOGY-JYDICKGEOLOGY GEOLOGY-JYDICKGEOLOGY DOLOGY-JYDICKGEOLOGY DOLOGY-JYDICKGEOLOGY AND MAKANANA OF WARED BOT

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PAGE - OF-

WELL NO. NCC-90-17

ELEV.(QL) (KB)

DATE 2-7-90

FROM 42 ه 0 7 8 σ 61 10' CVA haye 392 ym 75.00 recovery 15.00 house 457 for 8'dVA hazir 209 mm 25' CVA hasse 142pm 28' ''' 35 gem 283 gm 21'OVA bosy 2019pm Con Continuous Sermilac +11 36 8 9: 28 100% cecarin product noted an REMARKS 100% record Hydresto, odor 23, 1, 12 copy 5:14, ben, condecede moisting copy, obsticity copy, obsticity copy, obsticity copy, obsticity copy, obsticity copy, obsticity copy, or and copy, obsticity copy, or and c Sond & gravel; gravel to 1,2" dio 5:14, gry : carborate radio 1 5:14, gry : carborate radio 1 5:14, gry bro, carbonate nother 5:14, and 16:15 Siltition, Carbonate noules & thin chouses of or the sond chouses sit restain him, carbonate makes & stingers Sert gry, Carbonate, Serbarate, Seral, med gr. carb nade) 5.14, gray - dk gray, corbonis Sit, Dia, miner Sine sond S LITHOLOGY Abvaic Resining 5:0 20.0 4.7 7 占 19.5 8.5 2 78.75 19 23.5 र्घ ग्र 24 38 8 ಭ 0 DEPTH 18.75 18 0/ 19.5 FROM 8.5 38 0 7 J 9

KOHN W. SHIMIAKER, INC.
GEOLOVICH PROMOBED (KIV.
PO MAMBOR PROMOVE SHIP)
AMADIRINAN, NA URBAR LIDOR
(NO 15150

DATE 3-7-90

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REEV.104)

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A)OUG, O. 25. M. M. C. C.

PAGE / OF !

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7000 23,290 21, OVA bdyc 18 ppm 16: OVA ndrge 24 ggm 100% ccox cx +.d a.b. 8 . g : 3 3 gc OVA hospe 386 ppm REMARKS 100% cem xx 30% seconesy-8. CVA hasse 4' OVA hasze 2025 809 11. 18 Cleary Sit, grey hin, makerede meishax Cariative , clays, s. It grey SIT, while it grey; corporate rables (\$11) bast; carboake naches (\$14) bast; - ton, while nearly of the eyers; colide reduct of more clay 5:14, gray, ben, castrate rades 5:14, ben, mine gy, cartrage nather 514, gray-dk gray, bia interbedded; (14, 914 w/ dk gry - bilk lens) LITHOLOGY cacharry shows THICK. 9/ 5 ĭ 7 24 이 श्र DEPTH

HOUN W. SHUMIAKER, INC. GEOLOGY-HYDRONEON KOY IND MAINING MENDAN MENDAN HOUNTAIN, NEW ASSISTED

PAGE ___ OF

. SEC. TWP. HOE. (§ 8) ELEV.(GL)

DATE 3-7-90

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DEPTH FROM

WELL NO. ACL-90-19

Acreio

Sitt, grey, Fine send, & graver to I"do. clayer sit, bro, carbanase nachers clayer sit, bro, gray, carbonase Chapey 5.17, bray reeddishberg, miroc dr grey mattling; carbarate nodylas Clayers: H, grey- dx grey
5:13, grey, carbonate hodilar
5:13, grey, blk matting; S. 14, grey sin, minor bik mottling; 5:11, grey, carbonate nodles 5:14, grey- dr gray, carbonate nowles 5,14, grey - 17, gray, carbonale SILT, LOCA, V Fine SOAL, bin sit minor clay, it gred LITHOLOGY cloyed 5:17, loca - dk ben cárbára acadas Soci 2.0 TILICK. 4 2 18.5 _ 67 1 DEPTH 30 FIROM 18.5 61 mpg CE1 yester 61 gpm 18 60% seconcy ... 17:01 haspe 149 yam Agersig. 8" dia b. t REMARKS 80% seconery 40% Secousing neteceth adec clays s. 14, deep - dk grey changes 14, reakish ban, angue grey, mething; corborate reades s. 14; readish ben w/ red hen stoingers; Carramate; river c byey s. 14 lenders 411+ gradational grayish tan to chayey silt, gry Day, andea de maishure ocks:11; sitt, bro, concrete fraginants trian 1 , bab 16 - King sitt, elk bro, minor chay, vage case 5.14 grey, grey, at grey, 5.14 grey, 5.14 grey, acade \$5.23 acade states sit, grey """. sit, grey; sond, grey; corbande nodese LITHOLOGY mo: style rackon THICK 7

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HUIN W. SHOMAKER, INC.
CHOLOGY PERMERMINE CKIT
TO BRANISH OF PAREAN 19, 1311 10
ALBURAN, PAREAN 19, 1311 10
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ELEV.(QL) (KB) DATE 3-7-90

13.0vA bd 25c 1440p

OVA haye

Augus 19, 8 dia 12.4

REMARKS

10 water 80% recovery 16 CVA basis 16, pp.

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PAGE 1 OF _ BEC. ____TWP. ____ RGE. ____ WELL NO. UCL-90-30

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PAGE OF 1

BEC. TWP. HOE. ELEV. (AB)

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PAGE / OF ELEV.(QL) (KB) WELL NO. NCL-90-32

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DATE 3-8-40

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ELEV.(QL) (KB)

DATE 3-3-90

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ELEV.(QL) (KB)

DATE 3-8-90

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PAGE 1 OF WELL NO. NCL-90-37

ELEV.(GL) (KB)

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DATE 3-9-90

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WELL NO. AUCL-90-30

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SEC. TWP. HOE. WELL NO. NCL-90-31 , X ELEV.(QL)

DATE 3-10-90

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ELEV. (GL)

WELL NO. NCL-90-32

DATE 3-10-90

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PAGE 1 OF 1

SEC. TWP. AGE. WELL NO. NCL-90-33 (X) ELEV.fat)

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PAGE / OF WELL NO. 10-1-90-34

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DATE 3-10-90

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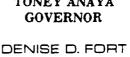
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DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 966, Santa Fe, New Mexico 87504-0968 (505) 984-0020

March 26, 1986

Mr. Allyn Davis **Division Director** Hazardous Waste Management Division U. S. Environmental Protection Agency 1201 Elm Street Dallas, Texas 75270

Dear Mr. Davis:

It has come to EID's attention that clarification of Navajo Refining Company, Inc.'s status, with regard to the LOIS requirements, may be necessary to aid EPA in its enforcement efforts. Although there are many complexities surrounding the areas in question, i.e. the API Separator effluent ditch and Evaporation Pond #1, two issues have surfaced as being particularly salient: the date which Navajo notified EID of their intent to close these units and the effect of placing non-hazardous waste in them after the November 8, 1985 deadline. A discussion of these issues follows.

On June 27,1985, Navajo notified EID's Hazardous Waste Section of its intent to close and to cease any activities subject to a permit at their API Separator effluent ditch and Evaporation Pond #1. The ditch and pond have, to the best of EID's knowledge, received only non-hazardous waste after November 8, 1985.

Pursuant to the memo of December 20,1985 concerning the continued addition of non-hazardous waste to a unit which has lost interim status, two provisions must be met. The first of these requires that the placement of this waste must not delay or interfere with the closure process. Navajo has been evaluating alternatives for the re-direction of several hundred thousand gallons of API Separator effluent per day. This has required coordination between New Mexico's Oil Conservation Division (OCD), EID's Surface Water Section, and EID's Hazardous Waste Section. Delay of the actual closure activities has been necessary to ensure compliance with all applicable State requirements. The second provision requires that the placement of non-hazardous waste in LOIS units must not cause the furtherance of environmental damage. Navajo currently has ground-water monitoring wells throughout the ditch and pond area which may be capable of providing some ground-water quality data. In addition to re-sampling these wells, a consent agreement between EID's Hazardous Waste Section and Navajo is currently being negotiated for additional ground-water assessment in these areas. If significant ground-water contamination is detected, EID's Hazardous Waste Section will require the submittal of a postclosure permit application and pursue any corrective action necessary through that process. A compliance schedule has already been agreed upon with the facility to re-direct the API Separator effluent and to close the ditch and pond pursuant to New Mexico's HWMR-2 and HSWA requirements.

* Allyn Davis March 26,1986 Page -2 -

EID believes Navajo is addressing both environmental and regulatory issues concerning these areas in a cooperative and timely manner. Issuance of an EPA enforcement action pursuant to LOIS would seem unnecessary and possibly jeopardize the State's enforcement strategy. Should these arrangements not meet your approval, please let me know.

If you have any questions concerning these matters, please feel free to call me at (505) 827-2850 or Peter H. Pache of my staff at (505) 827-2924.

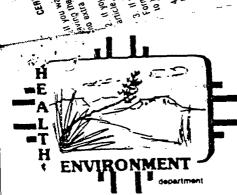
Sincerely,

Denise Fort Director

cc: Richard Holland, Deputy Director

Ernest Rebuck, Chief, Ground Water/ Hazardous Waste Bureau

DENISE D. FORT DIRECTOR



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.D. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

August 15, 1985

Jack Reid, President Navajo Refining Company P.O. Drawer 159 Artesia, NM 88210

RE:

Notice of Violation

EPA ID No. NMD048918817

Dear Mr. Reid:

On June 25, 26, and 27, 1985 the New Mexico Environmental Improvement Division (EID) conducted a comprehensive ground water monitoring evaluation at Navajo Refining Company. This letter is EID's notice that, based on our recently completed review of the information obtained during that evaluation, EID has determined that Navajo Refining Company has violated the provisions of the New Mexico Hazardous Waste Management Regulations (HWMR-2). The purpose of this letter is to delineate in writing the violations and to require Navajo Refining Company to comply with the New Mexico Hazardous Waste Act and HWMR-2.

The inspection indicated that the Navajo Refining Company is in violation of HWMR-2 as follows:

(1) 206.C.1.a. — requires that a ground water monitoring program capable of determining the facility's impact on the quality of ground water in the uppermost aquifer underlying the facility be implemented.

It is not known whether such a program has been implemented. The wells appear to have been screened at depths too deep to promptly detect statistically significant increases of contaminants less dense than water. Additionally, gravel has been used rather than sand as a filter pack around the screens. This method is apparently insufficient to provide a turbid-free sample and, therefore, does not accurately represent the actual concentrations of contaminants (i.e. metals) present or absent in the ground water. Statistical analyses performed for an assessment phase determination were based on only two sets of samples for which background levels were not established. This would drastically reduce the sensitivity of the t-test and

Jeck Reid, President Page 2 August 15, 1985

make it difficult to detect a problem. These factors, combined with poor sampling procedures, indicate that this monitoring system is not fully capable of the detection required.

(Analytical results from samples taken June 25, 26, and 27, 1985 may reflect the adequacy of the ground water monitoring system. With respect to the highly turbid ground water present in many of the wells, we recommend that Navajo "blow-out" the wells to remove as much silt as possible and resample for total metals.)

(2) 206.C.1.b.(1)(a) — requires that ground water samples from the uppermost aquifer represent background ground water quality and are not affected by the facility.

Upgradient well #35 (TEL Weathering Area) is located downgradient of other refinery activities and has been found to contain organic constituents. The presence of these compounds could indicate that the well is being affected by the facility.

A sample taken from upgradient well #31 (North Colony Landfarm) indicates low levels of organic constituents in the ground water. The same constituents were found in downgradient well #34. Only one of the four compounds detected was higher in the downgradient well, suggesting that either past management activities, off-site contribution, and/or mounding effects could be responsible for the contaminants.

(3) 206.C.1.c.(1) -- requires that a facility develop a ground-water sampling and analysis plan which includes techniques for analytical procedures.

Sampling parameters are listed, but analytical procedures to be used were not found.

(4) 206.C.1.c.(6) -- requires that ground-water surface elevations be determined at each monitoring well each time a sample is taken.

Second quarter measurements were not found in the file.

(5) 206.C.1.d.(2) -- requires the owner/operator to compare the indicator parameters for downgradient wells to determine any significant increase (or pH decrease) over initial background.

Navajo has submitted the statistical results of this comparison using sample results from 2/5/85 (3/6/85). Although the t* value was greater than the to value for specific conductance in well #37 (indicating an increase), Navajo reported that no increase was observed. This well and parameter have previously triggered the TEL Weathering Area into an assessment phase.

year.

Clarification and/or confirmation of these reported results is required under 206.C.l.d.(4).

(6) 206.C.l.e.(1)(b)(ii) -- requires that annual reports identify any significant difference from initial background values in the upgradient wells.

This information did not appear to be separately identified.

Several problems were noted regarding Navajo sampling procedures and are described below:

- The bailer used to collect samples was dirty and constructed of PVC pipe with a cork on the bottom. PVC is an inappropriate material to sample for volatiles due to its' adsorptive and desorptive properties. Cork will easily retain water and could cross-contaminate samples. A Teflon or stainless steel bailer is considered acceptable sampling equipment by EID.
- Navajo's procedure of introducing several gallons of ground water into a large container, transporting and filtering prior to containerizing tends to aerate the samples. This procedure was corrected during the June 25, 26, 27, 1985 sampling event.
- The sampling and analysis plan states that field parameters will be collected and stainless steel bailers used, neither of which has been done. If Navajo intends to change their sampling procedures, their sampling and analysis plan should reflect such adjustments.
- The facility representative sounded the depths of all nine wells. Six of these wells appeared deeper than the installation logs described them. Clarification of the actual depths of the wells is necessary.

An additional issue has come to EID's attention concerning Navajo's monitoring status. In accordance with Section 206.C.l.d.(9) an owner/operator is required to reinstate the original indicator evaluation program required by 206.C.l.c. and 206.C.l.d.(2) upon determination that no hazardous waste or hazardous waste constituents from the facility have entered the ground water.

Navajo was triggered into an assessment phase of ground water monitoring as a result of a statistically significant increase in specific conductance in well #37.

Navajo then returned to a detection phase following a limited assessment program. Statistical analysis using the Student's t-test was performed on two sets of samples collected from existing RCRA wells. Upon concluding that there had been no statistically significant increase in hazardous waste constituents, Navajo returned to detection monitoring. As discussed before, statistical analysis using only two data sets is not acceptable.

Jack Reid, President Page 4 August 15, 1985

Additionally, the silt present in the wells may have interfered with the metals' analysis. Navajo had been filtering their metal samples to remove the silt. EPA recommended procedure for analysis of metals requires the reporting of total metals as a combination of metal concentration in the filtered residue and in the filtered liquid. Navajo did not combine these concentrations. Also, Navajo's aeration of the sample (introduction into a large container, transporting and filtering) would tend to "pull" metals out of solution as hydroxides. EPA samples from the June 1984 split sampling event were not filtered, were acidified at the well head and subsequently detected levels exceeding Primary Drinking Water Standards in downgradient wells. Considering that an increase in specific conductance could be reflective of an increase in metals, and that the waste disposed at the TEL Weathering Area would be expected to contain high levels of metals, accurately quantifying metal concentrations is a salient issue.

The opportunity to demonstrate a "false positive" statistical result is acceptable only if the monitoring system is fully capable of detection. As previously mentioned, the screen depth, filter pack, sampling and statistical procedures indicate that this monitoring system is not fully capable of the detection required and, therefore, would not verify a "false positive". It follows that Navajo's return to a detection phase may not have been appropriate.

In accordance with Section 74-4-10 NMSA 1978, you have thirty (30) calendar days from receipt of this notice to provide documentation that the aforementioned violations have been addressed and/or request a hearing to negotiate a compliance schedule. This documentation should show that the following has been accomplished for items 1 through 8:

- (1) Transmit analytical results to EID for review. Any further actions to be required in response to this matter will be contingent upon results of sampling during this evaluation. Navajo should be aware that the installation and sampling of additional ground water monitoring wells may be necessary.
- (2) Determine the source of the organic constituents found in upgradient wells #31 and #35 and downgradient well #34. Further action by EID is pending the receipt of this determination.
- (3) Submit analytical procedures to be included in the ground-water sampling and analysis plan.
- (4) Submit 2nd quarter measurements of ground-water surface elevations.
- (5) Submit clarification and/or confirmation of statistical results reported on 3/6/85.

Jack Reid, President Page 5 August 15, 1985

- (6) Identify any significant difference from initial background values in the upgradient wells.
- (7) In addition to the issues discussed above, the following problems need to be addressed:
 - A Teflon or stainless steel bailer must be substituted for the previously used PVC and appropriate decontamination procedures must be performed between the sampling of each well.
 - Continue the sampling procedures performed during the June 25, 26, and 27, 1985 inspection (i.e. pouring samples in containers at well head, no filtering).
 - Submit a sampling and analysis plan that reflects the actual procedures performed or follow the sampling and analysis plan in existence.
 - Submit clarification of the installed and actual depths of the RCRA wells.
- (8) Submit analytical results from sampling during this evaluation. Navajo agreed to analyze samples for parameters proposed in their assessment plan instead of for TOC.

If you fail to submit the documentation requested herein within the specified time frame or do not arrange for a legally binding compliance schedule within the required time frame, you shall be subject to one or more of the following:

- (1) An order requiring compliance within a specified period, pursuant to Section 74-4-10 NMSA 1978;
- (2) A civil action in district court for appropriate relief, including a temporary or permanent injunction, pursuant to 74-4-10 NMSA 1978; or
- (3) The assessment of civil penalties up to \$10,000 per violation for each day of continued non-compliance, pursuant to 74-4-10 NMSA 1978.

Compliance with the requirements of this notice does not relieve Navajo Refining Company of its obligation to comply with HWMR-2 in other activities which it carries on nor does it relieve Navajo Refining Company of its obligation to comply with any other applicable laws and regulations.

Jack Reid, President Page 6 August 15, 1985

If you have any questions regarding this notice, please contact Alice Barr, Hazardous Waste Section, New Mexico Environmental Improvement Division, P.O. Box 968, Santa Fe, New Mexico 87504-0968, or call (505) 984-0020, ext. 340. Please also address to Alice Barr's attention any information you provide in response to this letter.

Sincerely,

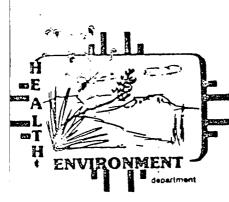
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DF/AB/mt

cc:

Pat Hull, EPA Region VI Duff Westbrook, EID Legal John E. Guinn, EID District IV



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL
RETURN RECEIPT REQUESTED

August 2, 1985

Jack Reid, President Navajo Refining Company P. O. Drawer 159 Artesia, NM 88210

RE: No

Notice of Violation

EPA ID No. NMD048918817

Dear Mr. Reid:

On June 27, 1985 the New Mexico Environmental Improvement Division (EID) conducted a hazardous waste compliance inspection of Navajo Refining Company. This letter is EID's notice that, based on our recently completed review of the information obtained during the inspection, EID has determined that Navajo Refining Company has violated the provisions of the New Mexico Hazardous Waste Management Regulations (HWMR-2). The purpose of this letter is to delineate in writing the violations and to require Navajo Refining Company to comply with the New Mexico Hazardous Waste Act and HWMR-2.

The inspection indicated that the Navajo Refining Company is in violation of HWMR-2 as follows:

- (1) 206.B.10.f. -- the contingency plan must include arrangements agreed to with local hospitals;
- (2) 206.C.3.h.(1)(c) -- the post-closure plan must include the address of the post-closure facility contact;
- (3) 206.C.3.e.(2) -- the closure cost estimate must be updated on an annual basis; and.
- (4) 206.C.6.e.(1)(a) -- the freeboard level at the TEL surface impoundment must be checked daily.

In addition to the above-mentioned violations, analytical results of samples taken in January, 1985, indicate the presence of hazardous waste in the API separator effluent ditch and evaporation pond #1. These areas have, therefore, become subject to the regulatory requirements of HWMR-2.

Jack Reid, President Page 2 August 2, 1985

It is EID's understanding that Navajo Refining Company has begun exploring alternative methods for the treatment of their API separator effluent in lieu of including the ponds and ditch in their Part B application. An appropriate compliance schedule shall be established incorporating realistic time constraints for these research needs.

In accordance with Section 74-4-10 NMSA 1978, you have thirty (30) calendar days from receipt of this notice to provide documentation that the aforementioned violations have been addressed and/or request a hearing to negotiate a compliance schedule. This documentation should show that the following has been accomplished for items I through 4:

- (1) An agreement has been entered into with the local hospital;
- (2) A copy of the updated section of the post-closure plan which includes the address of the post-closure plant contact;
- (3) A copy of the updated closure cost estimate; and
- (4) Certification, signed by the authorized facility representative, that the freeboard level at the TEL surface impoundment is being checked daily.

If you fail to submit the documentation requested herein within the specified time frame or do not arrange for a legally binding compliance schedule within the required time frame, you shall be subject to one or more of the following:

- (1) An order requiring compliance within a specified period, pursuant to Section 74-4-10 NMSA 1978;
- (2) A civil action in district court for appropriate relief, including a temporary or permanent injunction, pursuant to 74-4-10 NMSA 1978; or
- (3) The assessment of civil penalties up to \$10,000 per violation for each day of continued non-compliance, pursuant to 74-4-10 NMSA 1978.

Compliance with the requirements of this notice does not relieve Navajo Refining Company of its obligation to comply with HWMR-2 in other activities which it carries on nor does it relieve Navajo Refining Company of its obligation to comply with any other applicable laws and regulations.

An evaluation of the ground-water monitoring program will follow separately.

Jack Reid, President Page 3 August 2, 1985

If you have any questions regarding this notice, please contact James Henderson, Hazardous Waste Section, New Mexico Environmental Improvement Division, P.O. Box 968, Santa Fe, New Mexico 87504-0968, or call (505) 984-0020, ext. 340. Please also address to James Henderson's attention the information you provide in response to this letter.

Sincerely,

Richard Perkins

Acting Bureau Chief

Groundwater / Hazardous Waste Bureau

RP/JH/jh

cc:

Pat Hull, EPA Region VI Duff Westbrook, EID Legal John E. Guinn, EID District.IV Mr. Anthony Arypotaler

3-6-84 Ovon

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Jul Carron

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MEMORANDUM

TO: Richard Perkins, Program Manager, Surveillance Section

FROM: Devon Jercinovic, Surveillance Section

DATE: March 5, 1985

SUBJ: NAVAJO REFINERY ABSTRACT FROM APPENDIX B, PETROLEUM-PRODUCT CONTAMINATION OF

SOIL AND WATER IN NEW MEXICO, NMEID/GWH - 84/4

The abstract which appeared in the report is as follows:

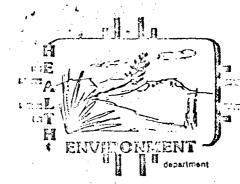
Petroleum Refinery (T17S, R26E, 8 and 9)

A ground-water investigation being conducted by the company has documented petroleum-product contamination at the site as a result of spills, leaks, and ongoing disposal practices. The company is defining the nature and extent of the soil and ground-water contamination and has initiated recovery of petroleum products such as diesel fuel. The company has estimated, based on monitoring-well data, that at least 15,897,000 liters (4,200,000 gallons) of diesel fuel (51 gravity) lie beneath the site. A minimum of three pipeline leaks have been documented in which approximately 4,769,100 liters (1,260,000 gallons) of gasoline (71 gravity) were lost during each incident. The site is underlain by fluvial gravels, sands, silts, and clays. The depth to ground water is approximately three meters. (9,11)

The information for the abstract was obtained from the following sources:

- 1. NMEID Ground Water/Hazardous Waste Bureau, Hydrocarbon Files, Navajo Refinery, specifically, 8/3/83 memorandum to file detailing interview with Tom Kranjcevich, Chief Environmentalist for Navajo Refinery until approximately 4/83. Duties included assessment of petroleum product quantity beneath the facility, supervision of petroleum-product recovery operations, and implementation of all ground-water investigations at the facility.
- 2. NMEID Ground Water/Hazardous Waste Bureau, RCRA Files, Navajo Refinery, specifically, results of water quality analyses performed on waters from facility monitoring wells, joint field investigations by the NMEID and the USEPA.
- 3. Oil Conservation Division, Environmental Bureau, Navajo Refinery Discharge Plan File, specifically, field notes (and photographs) of Oscar Simpson, Water Resource Specialist

Should Navajo Refinery wish to provide the NMEID with data more current than that available in 1983, I will be happy to revise the abstract for the next publication.



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020

Russell F. Rhoades, MPH, Director

TONEY ANAYA GOVERNOR

ROBERT McNEILL SECRETARY

ROBERT L. LOVATO, M.A.P.A. DEPUTY SECRETARY

> JOSEPH F. JOHNSON DEPUTY SECRETARY

INSPECTION REPORT:

BY: ()

JACK ELLVINGER, ENVIRONMENTAL SCIENTIST, HAZARDOUS WASTE UNIT

RE:

NAVAJO REFINERY

DATE:

MARCH 14, 1983

On March 1-3,1983 thru March 3, 1983 Mike Michaud and Lynn Dee Lewis of EPA together with Oscar Simpson of OCD and Pat Longmire and I from EID participated in a sampling inspection of the Navajo Refinery in Artesia. Navajo Refinery was represented primarily by Thomas Kranjcevich, their Chief Environmentalist and David Griffin who heads up Navajo's Laboratory.

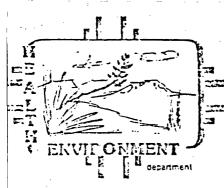
During the paper work and walk-through tour portions of the inspection several points were raised that are of interest:

- 1. Until now the cooling tower blow down and their sludges were not considered hazardous waste. The blow down at the point of discharge should have a similar concentration of chemicals and metals as the water in the towers, i.e. 15 ppm chromates.
- 2. The sludge in the ditch as well as the evaporation ponds are considered non-hazardous waste and disposal sites, even though they receive the blow down water.
- 3. Samples taken for metals in the past were not properly preserved with acid to keep the chromates in solution.
- 4. Navajo has no idea (that they want to discuss) concerning the amount of product and crude that is lost through spills, overfills and leaks.
- 5. This facility currently has three recovery wells in operation. Recovery operations began August 22, 1982. Well A currently does not have any product in it. It is dry. Initially it had 2.5 feet of product. Draw down from the other two recovery wells, B and G, are the probable cause for A drying up. Well B has 3.89 feet of product in it and well G has 2.51 feet of product in it. Tom Kranjcevich made the statement that all the groundwater under Navajo is probably contaminated to some extent.
- 6. Material being recovered closely resembles diesel fuel. In excess of 100,000 gallons of product has been recovered to date.

INSPECTION REPORT Navajo Refinery

- 7. Navajo is considering the use of a <u>waste pile</u> to weather their TEL wastes and close their present TEL pit.
- 8. The inspection showed that Navajo's <u>up gradient</u> ground water monitoring wells to be very close to the disposal operations. It was my opinion that these <u>up gradient</u> wells had to be influenced by the facilities due to their proximity and possible reverse flow of the ground water due to the influence of the recovery wells further up gradient. Pat Longmire agreed with this citing that the ground water flow would be slow due to flatness of the area and that a certain amount of mounding would result from the placement of liquids in this facility.
- 9. An elevated cyanide level has been detected. Navajo does not use cyanide in their process but contend that it is produced by reactions taking place in their fluid catalytic cracker (FCC) unit.
- 10. In one area, where a large asphalt leak had developed in a storage tank, the facility had dug pits to contain the leak. In digging down they ran into hydrocarbon seeping up. This occurred at approximately 10 feet, three to four feet from the ground water level.

JE/ps



STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 827-5271 Thomas E. Baca, M.P.H., Director Bruce King GOVERNOR

George S. Goldstein, Ph.D. SECRETARY

Larry J. Gordon, M.S., M.P.H.
DEPUTY SECRETARY

MEMORANDUM

T0:

RAYMOND R. SISNEROS, HEALTH PROGRAM MANAGER, PEM SECTION

FROM: 03

JACK ELLVINGER, ENVIRONMENTAL SCIENTIST, HAZARDOUS WASTE UNIT

RE:

CALL FROM OSCAR SIMPSON OCD

DATE:

DECEMBER 10 1982

I received a call from Oscar Simpson of OCD today. We discussed both the Plateau and Navajo Refineries. In discussing Plateau he informed me that ground water in the Refinery area exceeds the WQCC ground water standards for lead. One area sampled near a disposal pit, where recently approximately eight dump truck loads of sludge from their two oily ponds was disposed of, was in excess of eighteen parts per million of lead. He expressed his concern over the actual concentration in the sludge itself. Mak Simpson said that he had been in contact with Scott Nicholson, EPA, on this and would transmit his findings to him. I suggested that as a next step the Hazardous Waste staff take some samples of the sludge that was recently disposed of and covered in the dry pit.

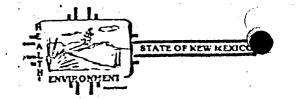
Mr. Simpson also mentioned that he was in possession of an aerial photo of the Navajo Refinery that clearly shows a sludge disposal pit. To my knowledge Navajo has never mentioned a sludge disposal pit in its notification or inspections. There is a possibility that this pit may be in violation of Hazardous Waste Regulations. I asked Mr. Simpson if this (the sludge pit) was the land farm or effluent pond areas to which he emphatically replied "No!"

Further discussion with Mr. Simpson brought out the following. According to Mr. Simpson a review of their regulations by their attorney indicated that they (OCD) only had regulatory control over produced brine water at the well head. He said EID had a lot of mistaken impressions concerning OCD's regulatory powers.

I invited Mr. Simpson to attend our sampling inspection of Navajo Refinery early next year, which he eagerly accepted and suggested we all get together and discuss these and other problems we may have in common.

JE/ps

cc: Plateau Refinery File
Kavajo Refinery File



MEMORANDUM

DATE: 5/17/84

TO:

Bill Walker, General Counsel

Steven Asher, EID Director

RECEIVED

FROM:

MAY 18 1984

SUBJECT:

JOEL CARSON'S PHONE CALL

Office of General Counset Health and Environment Departmen

Whether EID/HED has any jurisdiction over spills at refineries does not turn on either what was said or done at the May 8, 1984 Water Quality Control Commission Meeting (nor whether "produced waters" exist). Although on May 8, the Commission changed some language pertaining to the scope of delegation to OCD under the Water Quality Act, it basically left unchanged the language in effect since, at least, May 1981, which stated, in pertinent part, "The OCD will administer through delegation all Commission regulations pertaining to surface and ground water at refineries . . . This language and the language adopted on May 8, 1984 are attached for your information.

Thus, unless the Water Quality Control Commission changes its delegation (e.g., after our report at the June 5, 1984 meeting), I doubt EID has any jurisdiction - even over spills, (even if there is no "produced water") - under the Water Quality Control Commission regulations.

However, you folks are the Department's lawyers. Let me know, if you disagree. Furthermore, the Water Quality Control Commission's delegation to OCD, obviously, does not restrict any jurisdiction we may have under the Hazardous Waste Act, public nuisance, superfund, or other source of law.

Please let me know what you decide.

SA:cl

Enclosures

Richard Holland Tony Drypolcher

Ann Young

Forces' for a couse or defore the NM Water Quality Control Commission at their

The Dil Conservation Division will administer through delegation all Commission regulations fertaining to surface and ground water at refineries, geothermal installations, and carbon dioxide facilities and natural gas transmission lines.

The EID will similater regulations pertaining to the disposal of human excrement and both water into surface or ground water at the above mentioned facilities when the treatment facilities for the sewage are a separate discharge stream, i.e., such as a small sewage treatment plant, package plant or septic tank and drainfield. If the sewage is in a combined waste stream, the OCD will have jurisdiction.

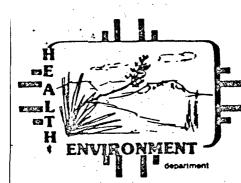
The E1D will administer Commission regulations regarding discharges to ground or surface water from gas stations and oil or oil by-products transmission lines after refinement.

Mr. Reynolds rowed that the Commission delegate the enforcement of these regulations to the Oil Conservation Division and the Environmental Improvement Division in accordance with the proposal placed before the Commission at this meeting. Mr. Johnson seconded the motion. The motion was unanimously adopted.

SEPTEMBER 13, 1983 WQCC Meeting

Mr. Reynolds came back to the Commission with new language as follows: An amendment to the May 1981 action whereby it would be rescinded and readopted if the Commission approved. "The Oil Conservation Division will administer through delegation all Commission regulations pertaining to surface and ground water at natural gas processing plants, geothermal installations, carbon dioxide facilities and natural gas transmission lines. The EID will administer regulations pertaining to the disposal of human excrement and bath water into surface or cound water at the above mentioned facilities when the treatment facilities for the sewage are a separate discharge stream, i.e., such as a small sewage treatment plant, package plant or septic tank and drainfield. the sewage is in a combined waste stream with produced water, the OCD will have jurisdiction. The EID will administer Commission regulations regarding discharges to ground or surface water from brine manufacturing wells and oil refineries, cil or cil by-products transmission lines after refinement. Kr. Ramey moved that the Commission rescind the previous delegation and adopt the delegation as read by Mr. Reynolds. Mr. Reynolds seconded the motion. Mr. Ramey withdrew his other motion and Mr. McNall withdrew his second of the

DENISE D. FORT DIRECTOR



P.O. Box 968, Santa Fe, New Mexico 87504-0968

(505) 984-0020 🜊

RECEIVED

CERTIFIED MAIL RETURN RECEIPT REQUESTED No. 612 424 527

December 5, 1984

DEC 06 1984

GROUND WATER/HAZARDOUS WASTE BUREAU

Joel Carson 300 American Home Building Post Office Drawer 239 Artesia, New Mexico 88211.

Re: Gasoline Contamination, Navajo Refinery

Dear Mr. Carson:

This letter is in response to your letter of May 17, 1984. At the outset, I would like to express the EID's appreciation for the steps your client has taken and is presently taking to recover free-floating petroleum products from the ground water underlying the Navajo Refinery site. In addition, I will address the concerns raised by your letter.

First, although the Oil Conservation Division has retained jurisdiction over refineries insofar as the Water Quality Act and regulations promulgated thereunder are concerned, the EID has jurisdiction over the Navajo Refinery pursuant to New Mexico's public nuisance statutes and the New Mexico Hazardous Waste Act. Second, the quoted statement by Secretary Goldberg did not and was not intended to refer to Navajo Refinery. Third, if your client wishes to see the technical data upon which our letter of May 9, 1984 was based, that data is available for inspection and copying upon request. It is located in the EID's files in Santa Fe.

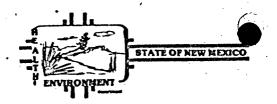
In addition to the above concerns, your letter inquired into what would be expected of your client if it entered into a compliance agreement. Basically, a compliance agreement would require Navajo Refining Company to take remedial steps in addition to the steps presently being taken to recover free-floating petroleum products. Such an agreement would require your client to institute steps to remove hydrocarbon contaminants which are in a dissolved phase. Given the cooperative attitude expressed in your letter, I trust Navajo's recovery efforts will go beyond its present free-floating product recovery.

Sincerely,

DUFF WESTBROOK Division Attorney

DW/sb

cc: VAnthony Drypolcher, Chief, Ground Water/Hazardous Waste Bureau



MEMCRANDUM

DATE: 5/17/84

TO:

Bill Walker, General Counsel

FROM:

Steven Asher, EID Director

RECEIVED

MAY 18 1984

SUBJECT:

JOEL CARSON'S PHONE CALL

Office of General Counset
Health and Environment Departmen

Whether EID/HED has any jurisdiction over spills at refineries does not turn on either what was said or done at the May 8, 1984 Water Quality Control Commission Meeting (nor whether "produced waters" exist). Although on May 8, the Commission changed some language pertaining to the scope of delegation to OCD under the Water Quality Act, it basically left unchanged the language in effect since, at least, May 1981, which stated, in pertinent part, "The OCD will administer through delegation all Commission regulations pertaining to surface and ground water at refineries . . . This language and the language adopted on May 8, 1984 are attached for your information.

Thus, unless the Water Quality Control Commission changes its delegation (e.g., after our report at the June 5, 1984 meeting), I doubt EID has any jurisdiction - even over spills, (even if there is no "produced water") - under the Water Quality Control Commission regulations.

However, you folks are the Department's lawyers. Let me know, if you disagree. Furthermore, the Water Quality Control Commission's delegation to OCD, obviously, does not restrict any jurisdiction we may have under the Hazardous Waste Act, public nuisance, superfund, or other source of law.

Please let me know what you decide.

SA:cl

Enclosures

cc: Richard Holland

Tony Drypolcher

Ann Young

Processifor coossion defore the NM Water Quality Control Commission at their $\gamma_{\rm ev}$ (2, 193) reading

The Dil Conservation Division will administer inrough delegation all Commission regulations pertaining to surface and ground water at refineries, geothermal installations, and carbon dioxide facilities and natural gas transmission lines.

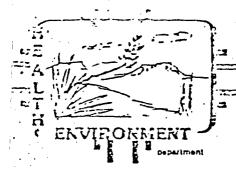
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The EID will edminister Commission regulations regarding discharges to ground or surface water from gas stations and oil or oil by-products transmission lines after refinement.

Mr. Reynolds moved that the Commission delegate the enforcement of these regulations to the Oil Conservation Division and the Environmental Improvement Division in accordance with the proposal placed before the Commission at this meeting. Mr. Johnson seconded the motion. The motion was unanimously adopted.

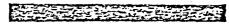
SEPTEMBER 1.3, 1983 WQCC Meeting

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STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION P.O. Box 968, Santa Fe, New Mexico 87504-0968 (505) 984-0020



Steven Asher, Director
M E M O R A N D U M

ONEY ANAYA GOVERNOR

JOSEPH GOLDBERG SECRETARY

TED GUAMBANA DEPUTY SECRETARY

JOSEPH F. JOHNSON DEPUTY SECRETARY

TO: Tony Drypolcher, Acting Bureau Chief, Ground Water/Hazardous Waste Bureau

FROM: Charles Nylander, Chief, Surface Water Quality Bureau

RE: OCD-EID WQCC Delegations

DATE: May 5,1984

Tony, the following delegation language in historical order, has been excerpted from the WQCC minutes. This information provides some historical background to the proposed motion which was tabled at the September, 1983 WQCC meeting.

I have prepared the attached motion for Asher, which could be used, depending on OCD's action at the May, 1984 meeting. I believe that some all-inclusive delegation resolution would be helpful in any case to clarify the Commission's position. Additionally, it may be worthwhile to clarify the NPDES delegation solely to EID.

Good Luck.

Mr. Gordon moved that the New Mexico Oil Conservation Commission be assigned the responsibility for administering regulations of the N.M. Water Quality Control Commission concerning the pollution of water resulting from activities associated with the exploration for or development, production, transportation, refining, storage, or treating of oil or gas or oil or gas products. This includes the production, handling, transportation, storage, or disposition of water containing salt or other mineralized or chemical substances produced or used in the exploration, development, production, transportation, refining, storage, or treating of oil or gas, or oil or gas products. Mr. Rierson seconded the motion, and it carried.

Memorandum to Tony Drypo Pener Page 3 May 5, 1984

PROPOSED MOTION

The Oil Conservation Division will administer through delegation all Commission regulations pertaining to surface and ground water at natural gas processing plants, oil refineries geothermal installations, carbon dioxide facilities and natural gas transmission lines. The EID will administer regulations pertaining to the disposal of human excrement and bath water into surface or ground water at the above-mentioned facilities when the treatment facilities for the sewage are a separate discharge stream, i.e. such as a small sewage treatment plant, package plant or septic tank and drainfield. If the sewage is in a combined waste stream with produced water, the OCD will have jurisdiction. The EID will administer Commission regulations regarding discharges to ground or surface water from brine manufacturing wells, gas stations, and oil or oil by-products transmission lines after refinement.

Tony, please note that at the September 13, 1983 Commission meeting, Mr. Ramey said he was polling gas transmission line companies and oil refineries concerning quantities of discharges and amount of produced water and that he would share this information with the Commission.

CLN: fmq

The III will administer through delegation all Commission regulations certaining to surface and ground water at oil refineries, natural gas processing plants, gettlermal installations, carbon dioxide facilities and natural gas transmission lines, except that the EID will administer Commission regulations pertaining to the disposal of human excrement and bath water into surface or ground water at the above-mentioned facilities when the treatment facilities for the sawage are a separate discharge stream, i.e. such as a small sawage treatment plant, package plant or septic tank and drainfield. If the sawage is in a combined waste stream with produced water, the OCD will have jurisdiction. The EID will administer Commission regulations regarding discharges to ground or surface water from brine manufacturing wells and transmission and storage facilities (including, but not limited to gasoline stations) used for refined oil products, except those within the refinery premises.

Excerpt of Minutes of 5/8/84 WQCC meeting fmg

LAW OFFICES

A.J. LOSEE
JOEL M. CARSON
CHAD DICKERSON
DAVID R. VANDIVER
ELIZABETH LOSEE
REBECCA DICKERSON

LOSEE, CARSON & DICKERSON, P. A.

30.0 AMERICAN HOME BUILDING
P. O. DRAWER 239
ARTESIA, NEW MEXICO 88211-0239

AREA CODE 505 746-3508

17 May 1984

RECEIVED

Mr. William G. Walker
General Counsel
Department of Health
and Environment
P. O. Box 968
Santa Fe, New Mexico 87504-0968

GROUND WATER/HAZARDOUS WASTE BUREAU

MAY 21 1984

Dear Mr. Walker:

As I said on the telephone yesterday, this office represents Navajo Refining Company which received your letter dated May 9, 1984.

Navajo reports to the New Mexico Oil Conservation Division of the Energy and Minerals Department insofar as the Water Quality Control Act is concerned. We understand that at a meeting of the Water Quality Control Board on May 8 it was decided that OCD would retain jurisdiction over refineries and that EID would have jurisdiction only over product storage and product lines after they left the plant.

Navajo is subject to the control of the EPA at the present time insofar as hazardous wastes are concerned. Navajo has been reporting to EPA in Dallas and as a matter of comity has been furnishing the EID with copies of its reports. Navajo is not to its knowledge polluting any of the public waters of this state.

In a press release to the Albuquerque Journal Secretary Goldberg is alleged to have stated:

"We've had negotiations for as long as a year and there is no movement (to settle)."

Mr. William G. Walker 17 May 1984 -2-

There have been no negotiations with Navajo concerning the matters mentioned in the letter and, as I mentioned on the telephone, we have not been made privy to the investigative report described in your letter and at this time Navajo is at a loss to determine the authority for Secretary Goldberg's action or the reasons why his department is concerned about Navajo.

Before responding more formally to your letter or to Anthony Drypolcher as required by your letter, Navajo would appreciate it if you would supply us with:

- (a) an explanation as to what laws Navajo has violated and the authority under which you are proposing to act in accomplishing the matters outlined in your letter of May 9, 1984.
- (b) a copy of the investigation report which indicates that "Navajo has discharged contaminants to subsurface soil or ground water" and some sort of explanation as to how those discharges, if there are any, are subject to the jurisdiction of your agency.
- (c) a statement as to what you would expect Navajo to do if it were to be required to enter into a compliance agreement.

As I stated on the telephone, Navajo has no intention of harming anyone. It has, for many years, been testing and making reports to the OCD and EPA and their predecessor agencies. We are now faced with a new assertion of jurisdiction by an agency which has not heretofore sought to exercise jurisdiction over Navajo since the OCD assumed control over the refinery. We are now faced with proposed legal action within 15 days if we do not properly respond to an investigation and investigation report about which we have no knowledge.

Mr. William G. Walker 17 May 1984

If we can work together for a common goal once Navajo understands the nature of the charge and the reasons why it is being charged, we will try to cooperate; but first Navajo needs to know the answers to the questions posed above so that it can make a reasonable answer to the letter of May 9, 1984.

Yours truly,

LOSEE, CARSON & DICKERSON, P.A. Toel M. Carson

JMC:bjk

cc: Mr. Anthony Drypolcher



TONEY ANAYA GOVERNOR

STATE OF NEW MEXICO **GOVERNOR'S CABINET**

SANTA FE 87503 984-0020

> JOSEPH GOLDBERG SECRETARY FOR HEALTH & ENVIRONMENT

May 9, 1984

CERTIFIED MAIL

Mr. J.P. Reid Navajo Refining Co. P.O. Drawer 159 Artesia, New Mexico 88210

RE: Navajo Refinery, Artesia, NM

Dear Mr. Reid:

indicates your facility has discharged hydrocarbon investigation contaminants to subsurface soil or ground water. These discharges constitute violations of state law, including the New Mexico Water Quality and Hazardous Waste Acts and the regulations adopted under those acts. Additionally, such conduct amounts to a public nuisance for which civil and criminal sanctions may be applicable to you...

These state laws and regulations, when violated, require the party responsible for the discharge to undertake remedial steps to restore and reclaim the contaminated soil and ground water in order to preserve and protect the public health, safety, welfare and property. To evoid litigation and pursuant to statute we are seeking your voluntary cooperation in the analysis of the discharge and the appropriate remedial steps necessary to eliminate the present contamination.

Within 15 days from the date of this letter please contact, in writing, Arthony Drypolcher, Acting Chief, Ground Water Hazardous Waste Pureau, at P.O. Box 968, Santa Fe, New Mexico 87504-0968, to make arrangements to supply us with the required data and information to structure a compliance agreement. agreement will detail the phased schedule and remedial measures necessary to eliminate the existing and potential contamination at your facility. If we do not obtain your voluntary compliance to eliminate the environmental hazards caused by your discharge, we will proceed with legal action.

Sincerely,

William G. Walker

General Counsel

William L. McClain Attorney

Conoco Inc. P.O. Box 2197 Houston, TX 77252

RECEIVED

May 23, 1984

MAY 29 1984

GROUND WATER/HAZARDOUS WASTE BUREAU

Mr. Anthony Drypolcher Acting Chief Ground Water Hazardous Waste Bureau P. O. Box 968 Santa Fe, New Mexico 87504-0968

Re: Navajo Refinery, Artesia, NM

Paul's Place Service Station, Tome, NM

Dear Mr. Drypolcher:

The purpose of this letter is to respond to the attached request from Mr. William G. Walker concerning the above referenced facilities. Unfortunately, Mr. Walker's letter was sent to a Stamford, Connecticut address of a former Conoco office, and thus our receipt of the letter was substantially delayed. As such, we have had a very limited time to review our records and provide you with a response within the requested time.

Our records do indicate that Conoco at one time owned and operated a petroleum refining facility in Artesia, New Mexico. We have no present records which would indicate the environmental conditions at the Artesia facility. We would appreciate receiving any information you have which indicates that an environmental problem presently exists at the site. Notwithstanding our lack of any evidence that Conoco's activities caused any environmental problem at the Artesia facility, I would like to assure you that to the extent that Conoco-generated hazardous substances at the Artesia facility are shown to be presenting an endangerment to human health or the environment, we will cooperate with reasonable evaluative and/or corrective efforts.

Our records do not indicate that Conoco owns or operates Paul's Place Service Station in Tome, New Mexico. We would appreciate receiving the information upon which you have based the assertion that Conoco is responsible for the Tome facility. Until we receive such information, we are unable to adequately respond to Mr. Walker's letter.

Mr. Anthony Dryp cher May 23, 1984 Page 2

Please forward all correspondence and any further questions concerning this matter to me. My phone number is 713/965-1023.

Sincerely,

Wm. L. McClain

/bjc

cc: Wm. G. Walker



GOVERNOR

STATE OF NEW MEXICO GOVERNOR'S CABINET

SANTA FE 87503 605- 984-0020

JOSEPH GOLDBERG
SECRETARY
FOR HEALTH & ENVIRONMENT

May 9, 1984

CERTIFIED MAIL

Conoco Inc. High Ridge Park Box 1050 Stanford, CT 06904

RE: Navajo Refinery, Artesia, NM

Paul's Place Service Station, Tome, NM

Dear Sir:

Our investigation indicates your facility has discharged hydrocarbon contaminants to subsurface soil or ground water. These discharges constitute violations of state law, including the New Mexico Water Quality and Hazardous Waste Acts and the regulations adopted under those acts. Additionally, such conduct amounts to a public nuisance for which civil and criminal sanctions may be applicable to you.

These state laws and regulations, when violated, require the party responsible for the discharge to undertake remedial steps to restore and reclaim the contaminated soil and ground water in order to preserve and protect the public health, safety, welfare and property. To avoid litigation and pursuant to statute we are seeking your voluntary cooperation in the analysis of the discharge and the appropriate remedial steps necessary to eliminate the present contamination.

Within 15 days from the date of this letter please contact, in writing, Anthony Drypolcher, Acting Chief, Ground Water Hazardous Waste Bureau, at P.O. Box 968, Santa Fe, New Mexico 87504-0968, to make arrangements to supply us with the required data and information to structure a compliance agreement. This agreement will detail the phased schedule and remedial measures necessary to eliminate the existing and potential contamination at your facility. If we do not obtain your voluntary compliance to eliminate the environmental hazards caused by your discharge, we will proceed with legal action.

Sincerely,

William G. Walker General Counsel



STATE OF NEW MEXICO GOVERNOR'S CABINET

SANTA FE 87503 984-0020

TONEY ANAYA

JOSEPH GOLDBERG
SECRETARY
FOR HEALTH & ENVIRONMENT

May 9, 1984

CERTIFIED MAIL

Holly Corp. 2600 Diamond Shamrock Tower 717 N. Harwood Dallas, TX 75201

RE: Navajo Refinery, Artesia, NM

Dear Sir:

Our investigation indicates your facility has discharged hydrocarbon contaminants to subsurface soil or ground water. These discharges constitute violations of state law, including the New Mexico Water Quality and Hazardous Waste Acts and the regulations adopted under those acts. Additionally, such conduct amounts to a public nuisance for which civil and criminal sanctions may be applicable to you.

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Sincerely,

William G. Walker

General Counsel

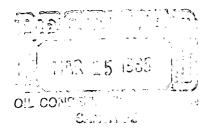
TELETYPE (910) 986-0990

REFINING COMPANY

501 EAST MAIN STREET ● P. O. DRAWER 159

ARTESIA, NEW MEXICO 88210

March 12, 1985



Mrs. Devon E. Jercinovic Surveillance Section Environmental Improvement Division P. O. Box 968 Santa Fe, New Mexico 87501-0968

Regarding: Hydrocarbon Recovery Information

Dear Mrs. Jercinovic:

This letter is to confirm our telephone conversations of Friday, March 8, 1985, and Tuesday, March 12, 1985, regarding facts on Navajo Refining Company's hydrocarbon recovery efforts. As we discussed, the only documentation of any amount of estimated fuel in the ground underneath the refinery is given on an AFE, a copy of which you should have received attached to a letter from me of March 8, 1985. This AFE was prepared to cover the installation of the first recovery wells to recover a plume of diesel fuel under Navajo's North Division and lists the estimated amount of fuel as around 16,000 barrels. Navajo has recovered 5,084 barrels of this estimated 16,000 barrels of diesel or 32%. Recovery operations at this site have now dwindled to about one barrel per month.

In my opinion, this operation has accomplished the following things:

- 1. Stopped the potential spread of the underground fuel.
- 2. Recovered most of the available fuel in the ground with recovery operations continuing.
- Halted the threat of hydrocarbons seeping into Eagle Draw.

Mrs. Devon E. Jercinovic March 12, 1985 Page Two

The figures we discussed concerning the other recovery operation at Navajo which is recovering a product more like gasoline were 3,250 barrels of product recovered to date from an area where a documented leak of approximately 10,000 barrels of product occurred about 20 years ago.

As I pointed out in our conversations, Navajo has determined that one of the major sources of these losses was underground transfer pipelines. Navajo does have an ongoing policy of replacing any underground lines in the refinery with lines in racks above the ground and we are about 90% complete in this effort. There are no known sources at this time contributing to the underground hydrocarbons.

I will be in touch with you as soon as a date is confirmed with Mr. David Boyer of the Oil Conservation Division for Navajo's demonstration of the subsurface geology in the refinery. In particular, we would like to demonstrate to you and Mr. Boyer that the hydrocarbons under the refinery are separated from the groundwater and to show you how and why the recovery wells are constructed.

Sincerely,

David G. Griffin

Superintendent of Environmental Affairs and Quality Control

DGGr/cjo

cc: David Boyer

N.M. Oil Conservation Division

Joel Carson, Attorney





REFINING COMPANY

501 EAST MAIN STREET • P. O. DRAWER 159

ARTESIA, NEW MEXICO 88210

October 26, 1984

Mr. David G. Boyer, Hydrogeologist Oil Conservation Division P. O. Box 2088 Santa Fe, New Mexico 87501

Dear Mr. Boyer:

Concerning our conversation of October 26, 1984, enclosed are copies of my file on the letter of accusations from William G. Walker, General Counsel of the Health and Environment Department.

The file consists of Walker's letter to both Navajo and our parent corporation, Holly, a copy of the May 9, 1984 Albuquerque Journal article, where we first learned of the situation (we received Walker's letter a couple of days after the newspaper article), and a copy of our reply by Joel Carson. To date, we have received no response to our reply.

I would appreciate being informed of any pending action on this matter you may know of.

Sincerely,

David G. Griffin

Superintendent of Environmental Affairs and Quality Control

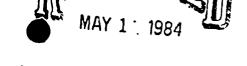
DGG/cjo Enclosures

OIL CONSERVATION DIVISION SANTA FE



STATE OF NEW MEXICO GOVERNOR'S CABINET

SANTA FE 87503 984-0020



NAVAJO REFINING CO.

JOSEPH GOLDBERG SECRETARY FOR HEALTH & ENVIRONMENT

May 9, 1984

CERTIFIED MAIL

Mr. J.P. Reid Navajo Refining Co. P.O. Drawer 159 Artesia, New Mexico 88210

RE: Navajo Refinery, Artesia, NM

Dear Mr. Reid:

Our investigation indicates your facility has discharged hydrocarbon contaminants to subsurface soil or ground water. These discharges constitute violations of state law, including the New Mexico Water Quality and Hazardous Waste Acts and the regulations adopted under those acts. Additionally, such conduct amounts to a public nuisance for which civil and criminal sanctions may be applicable to you.

These state laws and regulations, when violated, require the party responsible for the discharge to undertake remedial steps to restore and reclaim the contaminated soil and ground water in order to preserve and protect the public health, safety, welfare and property. To avoid litigation and pursuant to statute we are seeking your voluntary cooperation in the analysis of the discharge and the appropriate remedial steps necessary to eliminate the present contamination.

Within 15 days from the date of this letter please contact, in writing, Anthony Drypolcher, Acting Chief, Ground Water Hazardous Waste Bureau, at P.O. Box 968, Santa Fe, New Mexico 87504-0968, to make arrangements to supply us with the required data and information to structure a compliance agreement. This agreement will detail the phased schedule and remedial measures necessary to eliminate the existing and potential contamination at your facility. If we do not obtain your voluntary compliance to eliminate the environmental hazards caused by your discharge, we will proceed with legal action.

Sincerely,

William G. Walker

General Counsel

EIF



05/11/84

TONEY ANAYA

STATE OF NEW MEXICO GOVERNOR'S CABINET SANTA FE 87503 84-8020

JOSEPH GOLDBERG SECRETARY FOR HEALTH & ENVIRONMENT

May 9, 1984

CERTIFIED MAIL

Holly Corp. 2600 Diamond Shamrock Tower 717 N. Harwood Dallas, TX 75201

RE: Navajo Refinery, Artesia, NM

Dear Sir:

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Sincerely,

William G. Walker General Counsel



UPI Telephoto

National Assembly Building During Standoff endered After Killing 3, Injuring 14

winning 89 delegate votes in Ohio and 24 in Maryland.

Hart's spokeswoman, Kathy Bushkin, said she thought he'd won Indiana, adding, "We needed to show we could win in a Northern industrial state." Still, Ohio, with 154 delegates at stake, was the central battleground.

The Rev. Jesse Jackson was attracting more than three-quarters of the black vote, according to TV network interviews, but failed to garner significant white support.

The contests carried a prize of 368 delegates to the Democratic National Convention, the third richest single-day harvest of the campaign season.

In Ohio, with 40 percent of the votes counted. Hart had 41 percent; Mondale had 39 percent. Jackson had 18 percent.

Ohio was the key for Hart, who needed a big-state victory following a string of defeats that culminated in Saturday's Texas defeat. All three networks said the election would be very close.

In Ohio, with 154 delegates at stake, Hart led for 70, Mondale for 67 and Jackson for 11. Hart had 43 percent of the popular vote, to 41

anniversary of D-Day draws near, the English have been recalling the Casion's "darkest secret" the Int German to pedo braits slippe into a fee, shrouded bay on the English Drannel coast and to ped d the clanding rat practicing or the Armany assult.

At east to merican Grawe Wed, more than the number who died five weeks later in the real invasion when their units stormed ashore on Utah Beach.

So disastrous was the attack that Gen. Dwight D. Eisenhower, the Allied commander, ordered it kept secret. The victims were buried in mass graves, and their families didn't learn the truth until years after the war.

It was just past midnight on April 28, 1944, when the convoy of landing craft chugged slowly into Lyme Bay on the Devon coast.

On board were soldiers of the U.S. 4th Division, mostly engineers, shifting heavy backpacks and peering into the pre-dawn mist. The target, Slapton Sands, had been chosen for its resemblance to Utah Beach.

At about 1:30 a.m., two flotillas of

Continued on A-3

- 112

State May Sue 3 Gas Stations Over Tank Leaks

oyalist forces, urces and Italaid. Page A-2.

'lan Rejected

ON — The led Senate ree, a \$200 billion plan drafted by D-10.

A-11 C-7-10 D-4-10 D-12 A-11 D-11 B-5 D-11 A-4, 5 :NT A-11 B-8, 9 D-1, 2 C-1-6 MENTS A-11 B-1-3 B-4

By DAVID STEINBERG Of the Journal's Capitol Bureau

SANTA FE — The state on Tuesday was preparing to file lawsuits against the owners of three service stations in Albuquerque, Socorro and Alamogordo, charging them with failure to prevent gasoline-storage tanks from leaking cancer-causing pollutants into the ground water.

At the same time, the state was notifying owners of a coal mine, an oil refinery, an equipmentcleaning business and other service stations to clean up similar tank-initiated pollutants or face the threat of a lawsuit.

"This is a very serious public health hazard. This may be one of the largest and most serious public haalth hazard of the 1980s," said Joseph Goldberg, secretary of tha state Health and Environment Department.

Lengthy negotiations with the three service-station owners are at an impasse and the lawsuits are a last resort to get the firms to clean up the pollution, Goldberg said.

State estimates of the cleanup cost at each of the three locations run from \$10,000 to \$1 million. It was uncertain if any costs would qualify under the requirements for federal Superfund pollution-cleanup money.

Bill Walker, HED chief counsel, identified the three stations as Gas N Save, 4257 Isleta SW, Albuquerque, owned by Charles Bass and

Continued on A-3

Did CIA Train Salvadoran Death Squads?

By DENNIS VOLMAN Christian Science Monitor Service

SAN SALVADOR, El Salvador — The U.S. Central Intelligence Agency and military advisers have helped organize and have financed, trained and advised special Salvadoran army and intelligence units which, although presumably set up for counterintelligence purposes, subsequently engaged in death-squad activities.

These units frequently torture

Democratic Leader Warns Against Salvador Cuts: A-10

and sometimes kill Salvadoran citizens — apparently with the knowledge of their U.S. mentors.

These charges are made by two well-informed sources, one civilian and one military, closely connected with the upper reaches of the Salvadoran political and military power structure. Circumstantial, evidence backing up their

charges comes from sworn testimony given to the leading humanrights group in El Salvador, the legal protection division (Tutela Legal) of the Roman Catholic archbishop's office.

"How absurd you Americans are," the civilian source remarked bitterly. "With the one hand you send your vice president here to control the death squads, and with the other you participate in them."

His reference was to vice presi-

Continued on A-3

5/A/A

By coincidence, Los Angeles Olympic President Peter V. Ueberroth and the president of the International Olympic Committee, Spain's Juan Antonio Samaranch. were enroute to Washington, D.C. for a scheduled afternoon meeting with President Reagan at the time the Soviet announcement came. They promised a public statement

In Lausanne, Switzerland, International Olympic Committee officials said Tuesday that they had yet to receive official notification from the Soviets that they would not participate in this summer's games.

Another IOC official, who asked not to be named, questioned whether the Soviet statement definitely ruled out Soviet participa-

"I don't see it as a statement saying they will definitely not participate," the official said, requesting anonymity. "The statement really says that under prevailing conditions, the Soviets find it impossible, which doesn't



Bill Thorpe Jr., Gina Hemphill Run With Torch in New York City Grandchildren of Olympic Greats Jim Thorpe and Jesse Owens

radically alter what happened here a few weeks ago."

At the Los Angeles Olympic Organizing Committee offices, all reporters and unscheduled visitors were barred and a committee spokeswoman said no staff members would be permitted to make comment. Even messages were not being relayed from the front door inside.

Expressing pleasure at the Soviet decision were the leaders of the Southern California-based Ban the Soviet Coalition, which had worked since last fall to discourage the Soviets from coming to the

"We're overjoyed," said David

Balsiger, the group's executive drector. "I'm sure they decided to pull out because the U.S. would not muzzle our coalition and agree to turn defectors back over to the KGB, which probably was the major reason they withdrew."

Some athletes reacted to the news with bitter disappointment. Al Oerter, a four-time gold-medal winner in the discus, said, "If other countries follow the Soviet lead. the games will be reduced to nothing more than a regional contest, similar to the way our pullout in 1980 reduced the Moscow games to nothing more than regionals.... The games are in real jeopardy now."

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Jackson's coatt tested in North Ca civil rights lead hard for black cha Spaulding, trying term Democrat T

In Indiana, D Katie Hall, a blac ary challenge fr county prosecuto: and former con Peter Visclosky.

Mondale and H early morning Cleveland before Washington to aw Jackson campa eastern North Car

Hart won a han day night in cauci state of Colorado, 41 of the 43 de: outcome was wide did nothing to dim whelming victory Texas, where 169 at stake.

In contrast to primaries in Illi: and Pennsylvania reported widespr ϵ days leading up Conditions were voting; there was Ohio and Marylan

State May Sue 3 Gas Stations Over Tank Leaks

Continued From A-1

operated by Roberts Oil Co.; the Standard Transpipe station, owned and operated by Standard Transpipe Corp. and providing jet fuel for Holloman Air Force Base in Alamogordo; and the Chevron station, at 1101 California St., Socorro, owned and operated by Chevron USA.

The leaks occurred in rusting underground storage tanks during or since 1980, Walker said.

The pollutants that reportedly have seeped into the soil and ground water are toxic, carcinogenic, teratogenic and mutagenic, he said." Teratogens cause birth defects and mutagens cause enduring changes in gene structure, Walker said.

The Albuquerque South Valley station also poses a potential for explosion because gasoline vapors may be in nearby sewage pipelines, utility lines, and in crawlspaces and basements of homes, Walker said.

"Explosions could occur if somebody lights a match. We've got to get that vapor vented and out of there," he said.

The jet fuel believed emanating from the Alamogordo terminal has shown up in domestic wells of a community water system, Walker said

At the Chevron station in Socorro, 14,000 gallons of gasoline have leaked from the storage tank into the soil and ground water, he said. Officials could not provide amount of leakage at the other two sta-

Efforts to reach representatives of Gas N Save and Chevron were not successful.

Jim Wilson, manager of the Standard Transpipe jet-fuel terminal, said he couldn't comment on the proposed lawsuit. "I'm not informed and offically I don't know it is happening, though I've heard it may happen," Wilson said.

The complaint, which is to be filed on behalf of the Water Quality Control Commission and the Environmental Improvement Division, will ask that the companies be ordered to clean up the pollutants and pay fines.

Walker said the suits will ask for court orders for enforcement of the New Mexico Water Quality Act, the New Mexico Hazardous Act and the state Public Nuisance Act. The suits are to be filed in state District Courts in Bernalillo County, Socorro County and Otero County.

State law permits court action only after attempts to reach voluntary compliance with cleanup requests have failed.

We've had negotiations for as long as a year and there's no movement (to settle). I don't think that we're carrying out the public responsibility by continuing to negotiate. We're not seeing any headway," Goldberg said.

The following firms are being asked to voluntarily clean up pollution from leaking gasoline storage tanks:

Navajo Refining Co., Artesia; Paul's Place, a gas station in Tome; Chama Rainbow Gas Station; Chama Texaco station; Big Chief Fina, Albuquerque; ; the Texaco gas station eight miles west of Gallup owned by Indian Capital Distributing Co.; the owner of an abandoned Texaco station south on the Santa Fe Highway in Taos; The Country Kitchen restaurant which had operated a gas station at Arroyo Hondo, near Santa Fe; the Chevron service station at Pierce and Spring streets in Carlsbad; the Union 76 truck stop, Albuquerque; the Diamond Shamrock gas station, on California Street, Socorro; the Cal-Gas bulk gasoline terminal. 4120 Broadway SE, Albuquerque: the York Canyon coal mine near Raton; and the Hydrostatic Testing Co. which cleans oil-field equipment, Hobbs.

DGGR

LAW OFFICES

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300 AMERICAN HOME BUILDING
P. O. DRAWER 239
ARTESIA, NEW MEXICO 88211-0239

AREA CODE 505 746-3508

17 May 1984



NAVAJO REFINING CO.

Mr. William G. Walker
General Counsel
Department of Health
and Environment
P. O. Box 968
Santa Fe, New Mexico. 87504-0968

Dear Mr. Walker:

As I said on the telephone yesterday, this office represents Navajo Refining Company which received your letter dated May 9, 1984.

Navajo reports to the New Mexico Oil Conservation Division of the Energy and Minerals Department insofar as the Water Quality Control Act is concerned. We understand that at a meeting of the Water Quality Control Board on May 8 it was decided that OCD would retain jurisdiction over refineries and that EID would have jurisdiction only over product storage and product lines after they left the plant.

Navajo is subject to the control of the EPA at the present time insofar as hazardous wastes are concerned. Navajo has been reporting to EPA in Dallas and as a matter of comity has been furnishing the EID with copies of its reports. Navajo is not to its knowledge polluting any of the public waters of this state.

In a press release to the Albuquerque Journal Secretary Goldberg is alleged to have stated:

"We've had negotiations for as long as a year and there is no movement (to settle)." Mr. William G. Walker 17 May 1984 -2-

There have been no negotiations with Navajo concerning the matters mentioned in the letter and, as I mentioned on the telephone, we have not been made privy to the investigative report described in your letter and at this time Navajo is at a loss to determine the authority for Secretary Goldberg's action or the reasons why his department is concerned about Navajo.

Before responding more formally to your letter or to Anthony Drypolcher as required by your letter, Navajo would appreciate it if you would supply us with:

- (a) an explanation as to what laws Navajo has violated and the authority under which you are proposing to act in accomplishing the matters outlined in your letter of May 9, 1984.
- (b) a copy of the investigation report which indicates that "Navajo has discharged contaminants to subsurface soil or ground water" and some sort of explanation as to how those discharges, if there are any, are subject to the jurisdiction of your agency.
- (c) a statement as to what you would expect Navajo to do if it were to be required to enter into a compliance agreement.

As I stated on the telephone, Navajo has no intention of harming anyone. It has, for many years, been testing and making reports to the OCD and EPA and their predecessor agencies. We are now faced with a new assertion of jurisdiction by an agency which has not heretofore sought to exercise jurisdiction over Navajo since the OCD assumed control over the refinery. We are now faced with proposed legal action within 15 days if we do not properly respond to an investigation and investigation report about which we have no knowledge.

Mr. William G. Walker 17 May 1984 -3-

If we can work together for a common goal once Navajo understands the nature of the charge and the reasons why it is being charged, we will try to cooperate; but first Navajo needs to know the answers to the questions posed above so that it can make a reasonable answer to the letter of May 9, 1984.

Yours truly,

LOSEE, CARSON & DICKERSON, P.A.

Joél M. Carson

JMC:bjk

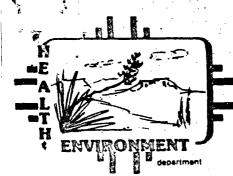
cc: Mr. Anthony Drypolcher

bcc: Mr. Henry Stern

Mr. Wink Chamberlain

Mr. Jack P. Reid





STATE OF NEW MEXICO

ENVIRONMENTAL IMPROVEMENT DIVISION

P.O. Box 968, Sents Fe, New Mexico 87504-0968 (505) 984-0020

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

March 5, 1985

Navajo Refining Company

Attention: David Griffin, Environmental

Coordinator

P.O. Box 159 501 East Main

Artesia, New Mexico 88210

Re: Navajo Refining Company

NMD048918817

COMPLIANCE ORDER/SCHEDULE

Dear Mr. Griffin:

Enclosed herein is a COMPLIANCE ORDER/SCHEDULE filed against Navajo Refining (Navajo) pursuant to the New Mexico Hazardous Waste Act, Laws of 1977, ch. 313, presently compiled as 74-4-1 to 74-4-3, 74-4-4, 74-4-5, 74-4-8, 74-4-11 and 74-4-12 NMSA 1978. The Compliance Order/Schedule states that Navajo has failed to comply with the Hazardous Waste Regulations promulgated under the authority of the New Mexico Hazardous Waste Act. These violations are specifically set out.

You are required to respond to this Compliance Order/Schedule within the provided time frames. You may be subject to penalties of up to ten thousand (\$10,000) dollars per day per violation for failure to comply with this Compliance Order/Schedule after expiration of those time frames. Note that each day the cited violations continue constitutes a new violation for which additional penalties may be imposed.

Navajo Refining Company March 5, 1985 Page 2

We await your response and are available for consultation on this matter. The Hazardous Waste staff can be reached at (505) 984-0020, Ext. 340. All inquiries should be addressed to Peter H. Pache.

Sincerely,

Denise Fort Director

Wenin hors

D11 CC 001

DF/JE/mp

cc: Guanita Reiter, EPA, Region VI Duff Westbrook, EID Legal John Guinn, District IV

Dave Boyer, OCD

ENVIRONMENTAL IMPROVEMENT DIVISION

IN THE MATTER OF:)	Docket Number
Navajo Refining)	NMHWA 001005
Artesia, N.M.	
EPA ID # NMD048918817)	COMPLIANCE ORDER / SCHEDULE

This Compliance Order / Schedule is issued pursuant to Section 74-4-10 of the New Mexico Hazardous Waste Act, Laws of 1977, ch. 313, NMSA 1978 by the authority delegated by the New Mexico Legislature to the Director of the Environmental Improvement Division (EID).

Complainant, the Director of the EID, has determined that Navajo Refining, EPA ID # NMD048918817, hereinafter referred to as Respondent, has violated the New Mexico Hazardous Waste Act and the regulations promulgated thereunder.

FINDINGS

- 1. Respondent is an owner or operator of a facility which generates and treats, stores and/or disposes of hazardous waste at its facility located at Artesia, New Mexico.
- 2. Pursuant to Section 202.B. & 202.D. of the New Mexico Hazardous Waste Regulations, Respondent timely notified EPA that it was a generator and treatment, storage and/or disposal facility for hazardous waste. That notification included a surface impoundment for the disposal of tetraethyl lead (TEL).
- 3. On or about June 6, 1984, Respondent was conducting business at its facility in Artesia, New Mexico.
- 4. On or about June 6, 1984, Respondent was inspected by New Mexico EID personnel to determine compliance with the Hazardous Waste Management . Regulations (HWMR-2). The following items were found by the EID inspector to be in non-compliance:
 - a. Section 206.C.6.b. requires treatment, storage, and/or disposal facilities that operate a surface impoundment to maintain a minimum of two feet of freeboard to prevent overtopping.
 - At the time of the inspection, it was observed at the TEL surface impoundment that parts of the dike's freeboard were deteriorated to less than two feet. In addition, approximately five to six feet of the dike's freeboard was deteriorated to less than one foot. There was also evidence of overtopping of the dikes.
 - b. Section 206.C.6.c. requires that earthen dikes and berms of surface impoundments have a protective cover to minimize wind and water erosion and to preserve their structural integrity.

At the time of the inspection, it was observed that the TEL surface impoundment dike did not have an adequate cover as was evidenced by the deteriorated dike.

- 5. On December 11, 1984, a Notice of Violation (NOV) was issued to the Respondent for violations found at the time of the inspection, particularly the violations noted at the TEL surface impoundment. In that NOV the opportunity for a meeting was extended to the Respondent.
- 6. A meeting was requested by the Respondent and subsequently held on January 9, 1985 in Santa Fe at the Complainant's office.
- 7. The main point of the December 11, 1984 NOV, the January 9, 1985 meeting, and this compliance order/schedule was/is to bring the TEL surface impoundment into compliance with HWMR-2.
- 8. The January 9, 1985 meeting covered two possible options for bringing the TEL surface impoundment into compliance with HWMR-2: (A) correction of the freeboard dike covering violations and cleanup of material outside the impoundment; or (B) submit a closure plan and officially close the TEL surface impoundment. The Respondent expressed interest in the latter option.
- 9. The January 9, 1985 meeting discussed the disposal of hazardous waste from the TEL surface impoundment at the truck by-pass land farm. That land farm has not been used for hazardous waste disposal to date. It does have interim status because of the Respondent's initial notification.

COMPLIANCE ORDER / SCHEDULE

- 10. Based on the above findings the Complainant hereby issues this compliance order / schedule (New Mexico Hazardous Waste Act Section 74-4-10) to the Respondent. The following must be submitted by March 31, 1985:
 - A. The Respondent will submit to the EID a closure plan that meets the requirements of HWMR-2 (Section 206.D.2.&6.) for a closure plan, including post-closure ground-water monitoring.
 - B. The Complainant will review the closure plan in accordance with Section 206.C.2.c. (4) of HWMR-2.
 - C. The closure plan must include a schedule for the closure activities. This is required under Section 206.C.2.d. The Respondent has expressed that it will take approximately one year to dispose of the TEL surface impoundment contents on the land farm to prevent overloading. This time frame is in excess of the 180 days provided under the regulations and, therefore, requires a schedule to be submitted to, and approved by, the Director of the EID.
 - D. The closure plan's final date for completion of the TEL surface impoundment, including the submittal of the certification of closure by a registered professional engineer, must not exceed 2/1/86.

- E. The Respondent must meet the requirements of HWMR-2 Section 206.D.9. for the truck by-pass land farm prior to closure of the TEL surface impoundment. Documentation demonstrating that these requirements have been met must be provided with the closure plan for the TEL surface impoundment. This documentation must include, but is not limited to:
 - a. Description of unsaturated zone monitoring;
 - b. A geological profile;
 - c. Cation exchange capacity; and,
 - d. A treatment demonstration.
- 11. Compliance with these requirements does not relieve the Respondent of its responsibilities under any other statutes or regulations. Compliance with this order will not necessarily fulfill the requirements for completion of the Respondent's Part B application for the truck by-pass land farm. It is recommended that the Respondent address this operation as if it were a permit operation. This will eliminate the necessity of doing additional work in the near future to comply with the Part B standards. Attached are comments on the Respondent's land farm Part B submittal. They will be of help in completing the tasks under this compliance order/schedule.

PENALTY

- 12. The EID, in accordance with its enforcement policy for the Hazardous Waste Section, has pursued this matter to the end of its administrative options. If for any reason the Respondent should default on any provision of the enclosed compliance order / schedule, the Complainant will file an action in District Court to enforce this order / schedule and seek court penalties pursuant to Section 74-4-12 (Civil Penalties) of the New Mexico Hazardous Waste Act which provides for a civil penalty of up to ten thousand (\$10,000) dollars per day for each violation.
- 13. All correspondence relating to this compliance order / schedule shall be sent by Registered Mail or Certified Mail, return receipt requested, to the following address:

Peter H. Pache, Program Manager Hazardous Waste Section P.O. Box 968 - Crown Building Santa Fe, New Mexico 87504-0968

Denis For

Denise Fort, Director

Environmental Improvement Division