

GW - 7A

**GENERAL  
CORRESPONDENCE**

**YEAR(S):**  
1996 - 1991



NEW MEXICO ENERGY, MINERALS  
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
2040 South Pacheco Street  
Santa Fe, New Mexico 87505  
(505) 827-7131

July 26, 1996

**CERTIFIED MAIL**  
**RETURN RECEIPT NO. P-594-835-287**

Mr. Steve Luscombe  
Facility Coordinator  
Halliburton Energy Services  
5801 Lovington Hwy.  
Hobbs, NM 88240

**RE: Minor Modification**  
**"Double Wall Sump"**  
**GW-074**

Dear Mr. Luscombe:

The New Mexico Oil Conservation Division (OCD) has received the Halliburton letter dated July 24, 1996 (via Fax with hard copy to follow by mail) requesting the addition of a "Double wall below grade sump with leak detection" at the Halliburton facility located in Section 7, Township 18 South, Range 38 East, NMPM, Lea County, New Mexico. The Halliburton request is considered a minor modification to the above referenced discharge plan and public notice will not be issued. **The requested minor modification is hereby approved**, with the following conditions:

1. **Soil Assessment:** The submittal from Halliburton included a soil sample from the site which indicated a TPH of 326 mg/Kg, the OCD will require Halliburton to determine the vertical extent of the TPH contamination.

Note: The depth to groundwater in this area is approximately 30 to 40 feet according to OCD records - and a minimum soil clean up-value of 100 mg/Kg would be required, provided the TPH contamination did not impact or extend to the groundwater. There are options that will be available to address this TPH contamination once the vertical extent has been determined.

**Halliburton will submit a plan to assess the vertical extent of this TPH contamination for the site within 30 days of receipt of this letter to the OCD Santa Fe Office, with a copy sent to the Hobbs District office. OCD will then either approve or disapprove of the proposed investigation plan within 30 days of receipt of the plan from Halliburton.**

P 594 835 287

US Postal Service  
**Receipt for Certified Mail**  
No Insurance Coverage Provided.  
Do not use for International Mail (See reverse)

Sent to  
**HES - Mr. Steve Luscombe**  
Street & Number  
**GW-074 - Minor Mod.**  
Post Office, State, & ZIP Code

Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, & Addressee's Address	
<b>TOTAL Postage &amp; Fees</b>	<b>\$</b>
Postmark or Date	

PS Form 3800, April 1995

Mr. Steve Luscombe  
Halliburton  
July 26, 1996  
Page No. 2

2. **Sump Installation:** The double lined fiber glass sump with leak detection will be installed as shown in the letter dated July 24, 1996 from Halliburton, with the condition that Halliburton contact Mr. Wayne Price of the Hobbs OCD District office at (505) - 393-6161 one week in advance so that OCD may witness the installation of the sump.

**Note: Sump installation cannot begin until the TPH contamination has been addressed per point No. 1 on the previous page of this letter.**

The Application for modification was submitted pursuant to Water Quality Control Commission (WQCC) Regulation 3107.C and is approved pursuant to WQCC Regulation 3109.

Please note that "When a plan has been approved, discharges must be consistent with the terms and conditions of the plan". Pursuant to Section 3107.C Halliburton is required to notify the Director of any facility expansion, production increase or process modification that would result in a significant modification in the discharge of potential ground water contaminants.

Note, that OCD approval does not relieve Halliburton of liability should operation of the facility result in contamination of surface waters, ground waters or the environment.

If you have any questions please feel free to call me at (505)-827-7152 or Pat Sanchez at (505)-827-7156.

Sincerely,



Roger C. Anderson  
Environmental Bureau Chief

xc: Mr. Wayne Price - Environmental Engineer

NEW MEXICO  
STATE ENGINEER OFFICE

DISTRICT TWO  
1900 WEST SECOND ST.  
ROSWELL, NEW MEXICO 88201

FAX # (505-623-8559)

FAX TRANSMITTAL LEAD SHEET

DATE: 07-26-96 NUMBER OF PAGES ATTACHED 8  
ATTENTION: Pat Sanchez  
ORGANIZATION Oil Conservation Division  
SECTION: Santa Fe, New Mexico

FROM: John R. Hernandez  
SECTION: State Engineer Office  
PHONE: (505) 622-6521

COMMENTS: Copies of well Records

TIME SENT: 2:23 FAX # (505) 827-8177  
TELECOPIER OPERATOR: Lu Berg

Form WR-28

STATE ENGINEER OFFICE

FIELD ENGR. LOG

**WELL RECORD**

INSTRUCTIONS: This form should be executed in triplicate, preferably typewritten, and submitted to the nearest district office of the State Engineer. All sections, except Section 5, shall be answered as completely and accurately as possible when any well is drilled, repaired or deepened. When this form is used as a plugging record, only Section 1A and Section 5 need be completed.

Section 1

	EPA		

(A) Owner of well New Mexico Junior College  
 Street and Number P.O. Box 2279,  
 City Hobbs, State New Mexico, 88240.  
 Well was drilled under Permit No. L-6394 and is located in the  
1/4 N 1/2 SW 1/4 of Section 7 Twp 18-S Rge 38E  
Classpoole W.W. Serv. License No. 447  
 (B) Drilling Contractor P.O. Box 22, License No. 447  
 Street and Number Hobbs, State New Mexico, 88240  
 City Hobbs, State New Mexico, 88240  
 Drilling was commenced 7-6- 19 70  
 Drilling was completed 7-29- 19 70

(Plat of 840 acres)

Elevation at top of casing in feet above sea level 198 Total depth of well 198  
 State whether well is shallow or artesian Shallow Depth to water upon completion 35 ft.

Section 2

PRINCIPAL WATER-BEARING STRATA

No.	Depth in Feet		Thickness in Feet	Description of Water-Bearing Formation		
	From	To				
1	10	110	70	Water-Sand	Brown	Soft.
2	112	160	48	Water-Sand	Brown	Soft.
3	165	185	20	Water-Sand	Brown	Soft.
4						
5						

Section 3

RECORD OF CASING

Dia in.	Pounds ft.	Threads in	Depth		Feet	Type Shoe	Perforations	
			Top	Bottom			From	To
1 1/2 inch		Welded	0	198	198	None	60	198 190

Section 4

RECORD OF MUDDING AND CEMENTING

Depth in Feet		Diameter Hole in in.	Tons Clay	No. Sacks of Cement	Methods Used
From	To				
		16 inches			

Section 5

PLUGGING RECORD

Name of Plugging Contractor \_\_\_\_\_ License No. \_\_\_\_\_  
 Street and Number \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_  
 Tons of Clay used \_\_\_\_\_ Tons of Roughage used \_\_\_\_\_ Type of roughage \_\_\_\_\_  
 Plugging method used \_\_\_\_\_ Date Plugged \_\_\_\_\_ 19 \_\_\_\_\_  
 Plugging approved by: \_\_\_\_\_

Cement Plugs were placed as follows:

No.	Depth of Plug		No. of Sacks Used
	From	To	

Basin Supervisor

FOR USE OF STATE ENGINEER ONLY

Date Received \_\_\_\_\_

File No. L-6694 Use AIR COND Location No. 18-38-7-3122



STATE ENGINEER OFFICE  
WELL RECORD

2

Section 1. GENERAL INFORMATION

(A) Owner of well Ladshaw Explosives Owner's Well No. \_\_\_\_\_  
Street or Post Office Address P.O. Box 1754  
City and State Hobbs, N.M. 88240

Well was drilled under Permit No. Monitor Well and is located in the:  
a. NW 1/4 SW 1/4 NW 1/4 X 3 3/4 1/4 1/4 of Section 12 Township 18S Range 38E N.M.P.M.  
b. Tract No. \_\_\_\_\_ of Map No. \_\_\_\_\_ of the \_\_\_\_\_  
c. Lot No. \_\_\_\_\_ of Block No. \_\_\_\_\_ of the \_\_\_\_\_  
Subdivision, recorded in \_\_\_\_\_ County.  
d. X= \_\_\_\_\_ feet, Y= \_\_\_\_\_ feet, N.M. Coordinate System \_\_\_\_\_ Zone in  
the \_\_\_\_\_ Grant.

(B) Drilling Contractor Alan Fades License No. WD-1044  
Address 49 Katy Lane, Hobbs, N.M. 88240

Drilling Began 4-20-87 Completed 4-20-87 Type tools Rotary Size of hole 6 1/2 in.

Elevation of land surface or \_\_\_\_\_ at well is \_\_\_\_\_ ft. Total depth of well 65 ft.

Completed well is  shallow  artesian. Depth to water upon completion of well 36 ft.

Section 2. PRINCIPAL WATER-BEARING STRATA

Depth in Feet		Thickness in Feet	Description of Water-Bearing Formation	Estimated Yield (gallons per minute)
From	To			
36	65	29	Water Sand	35

Section 3. RECORD OF CASING

Diameter (inches)	Pounds per foot	Threads per in.	Depth in Feet		Length (feet)	Type of Shoe	Perforations	
			Top	Bottom			From	To
4 3/4	160psi				65		35	65

Section 4. RECORD OF MUDDING AND CEMENTING

Depth in Feet		Hole Diameter	Sacks of Mud	Cubic Feet of Cement	Method of Placement
From	To				

Section 5. PLUGGING RECORD

Plugging Contractor \_\_\_\_\_  
Address \_\_\_\_\_  
Plugging Method \_\_\_\_\_  
Date Well Plugged \_\_\_\_\_  
Plugging approved by: \_\_\_\_\_

No.	Depth in Feet		Cubic Feet of Cement
	Top	Bottom	
1			
2			
3			
4			

State Engineer Representative

FOR USE OF STATE ENGINEER ONLY

Date Received May 22, 1987

Quad \_\_\_\_\_ FWL \_\_\_\_\_ FSL \_\_\_\_\_

File No. NO FILE NUMBER Use OBS Location No. 18.38.7.13133



Form WR-33

**FIELD ENGR. LOG**

3

STATE ENGINEER OFFICE

**WELL RECORD**

INSTRUCTIONS: This form should be executed in triplicate, preferably typewritten, and submitted to the nearest district office of the State Engineer. All sections, except Section 5, shall be answered as completely and accurately as possible when any well is drilled, repaired or deepened. When this form is used as a plugging record, only Section 1A and Section 5 need be completed.

Section 1


(A) Owner of well New Mexico Junior College  
 Street and Number \_\_\_\_\_  
 City Albuquerque State New Mexico  
 Well was drilled under Permit No. L-5855 and is located in the  
NE 1/4 of Section 7 Twp. 19 Rge. 18  
 (B) Drilling Contractor W. H. Brady License No. 92-489  
 Street and Number St. 2 Box 153  
 City Marshall State New Mexico  
 Drilling was commenced Nov 23 1965  
 Drilling was completed Nov 24 1965

(Plat of 840 acres)

Elevation at top of casing in feet above sea level \_\_\_\_\_ Total depth of well 110  
 State whether well is shallow or artesian shallow Depth to water upon completion 33

Section 2

PRINCIPAL WATER-BEARING STRATA

No.	Depth in Feet		Thickness in Feet	Description of Water-Bearing Formation
	From	To		
1	10	19	9	sand with sandstone streaks
2	19	27	8	" " " "
3	27	33	6	" " " "
4				
5				production well

Section 3

RECORD OF CASING

Dia in.	Pounds ft.	Threads in	Depth		Feet	Type Shoe	Perforations	
			Top	Bottom			From	To
22	12		0	33				
17-3/4	14	welded	0	107	107	plate	0	107

Section 4

RECORD OF MUDDING AND CEMENTING

Depth in Feet		Diameter Hole in in.	Tons Clay	No. Sacks of Cement	Methods Used
From	To				
0	33	27		33	slurry mud

Section 5

PLUGGING RECORD

Name of Plugging Contractor \_\_\_\_\_ License No. \_\_\_\_\_  
 Street and Number \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_\_  
 Tons of Clay used \_\_\_\_\_ Tons of Roughage used \_\_\_\_\_ Type of roughage \_\_\_\_\_  
 Plugging method used \_\_\_\_\_ Date Plugged \_\_\_\_\_ 19 \_\_\_\_\_  
 Plugging approved by: \_\_\_\_\_

Cement Plugs were placed as follows:

No.	Depth of Plug		No. of Sacks Used
	From	To	

Basin Supervisor

**FOR USE OF STATE ENGINEER ONLY**

Date Received \_\_\_\_\_

20 38 10 01 NOV 96

File No. L-6855 Use (see Prod.) Prod. Location No. 18.38.7.4913



Form WR-23

STATE ENGINEER OFFICE

FIELD ENGR. LOG

WELL RECORD

COPY

INSTRUCTIONS: This form should be executed in triplicate, preferably typewritten, and submitted to the nearest district office of the State Engineer. All sections, except Section 5, shall be answered as completely and accurately as possible when any well is drilled, repaired or deepened. When this form is used as a plugging record, only Section 1A and Section 5 need be completed.

Section 1

Section 7			
		8	

(A) Owner of well City of Hobbs "Well No. "  
 Street and Number P.O. Box 1117  
 City Hobbs State New Mexico  
 Well was drilled under Permit No. L-3274 and is located in the  
 SE ¼ SW ¼ NE ¼ of Section 7 Twp. 18S Rge. 38E  
 (B) Drilling Contractor Walco Drilling Co. License No. 349  
 Street and Number 212 E. New York  
 City Hereford State Texas  
 Drilling was commenced June 13 19 66  
 Drilling was completed June 15 19 66

(Plat of 640 acres)

Elevation at top of casing in feet above sea level Total depth of well 180'  
 State whether well is shallow or artesian shallow Depth to water upon completion 34'

Section 2

PRINCIPAL WATER-BEARING STRATA

No.	Depth in Feet		Thickness in Feet	Description of Water-Bearing Formation
	From	To		
1	34	45	11	sandrock and sand layers
2	45	50	5	red sand
3	55	174	119	sand and rock stringers
4				
5				

Section 3

RECORD OF CASING

Dia in.	Pounds ft.	Threads in	Depth		Feet	Type Shoe	Perforations	
			Top	Bottom			From	To
16	42.05	none	+1'3"	180'	181'3"		61 ft.	171 ft.

Section 4

RECORD OF MUDDING AND CEMENTING

Depth in Feet		Diameter Hole in in.	Tons Clay	No. Sacks of Cement	Methods Used
From	To				
0	30	30"	--	3 1/2 yds	poured in from top

Section 5

PLUGGING RECORD

Name of Plugging Contractor License No.  
 Street and Number City State  
 Tons of Clay used Tons of Roughage used Type of roughage  
 Plugging method used Date Plugged 19  
 Plugging approved by: Cement Plugs were placed as follows:

Basin Supervisor  
**FOR USE OF STATE ENGINEER ONLY**  
 Date Received Sept. 11 1967 8:29AM

No.	Depth of Plug		No. of Sacks Used
	From	To	

File No. L-3274 Use Mini Location No. 18.38.7, 234494



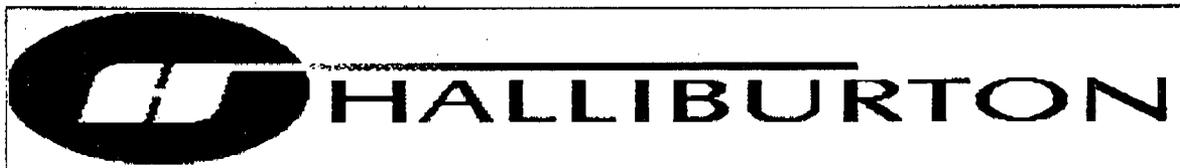
TO: MR. CHRIS EUSTICE

FAX NO: 505-827-8177

NUMBER OF PAGES INCLUDING COVER 6

COMMENTS: Information on Halliburton  
HOBBS, N.Mex ACID DOCK secondary  
CONTAINMENT

FROM: Steve LUSCOMBE



5801 Lovington Hwy.  
Hobbs, NM 88240  
Phone: 505-392-6531  
fax: 505-392-7062

RECEIVED

JUL 25 1996

Environmental Bureau  
Oil Conservation Division

Steve Luscombe  
Facility Coordinator  
Halliburton Energy Services  
Hobbs, N.M. 88240

July 24, 1996

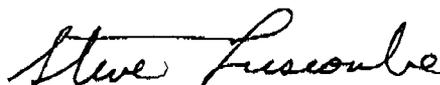
Mr. Chris Eustice  
New Mexico Oil Conservation Div.  
Santa Fe, New Mexico

Dear Chris:

Enclosed are copies of the contractor's drawings for the new sump in Halliburton's acid storage secondary containment. We will reinstall the same acid tanks in the same configuration as before. Also enclosed are the results of the soil samples from the sump area. If there is not enough information here, or if I can answer any questions that you may have, please call. My number is 505-392-6531. We anticipate delivery of the double walled fiberglass sump on approximately August 1. If approval is granted from your office, we would like to install the sump and pour the concrete about Aug. 3 or 4. We will need to wait 10-14 days for the concrete to cure before installing the vinyl ester coating. The coating will need 2-3 days to cure before setting the tanks back into the containment area.

Thank you for your help and consideration.

Sincerely,



Steve Luscombe

PAGES 3

TO: STEVE LUSCOMBE, HALIBURTON

FROM: CARL FORSYTHE, CONSY PLANT

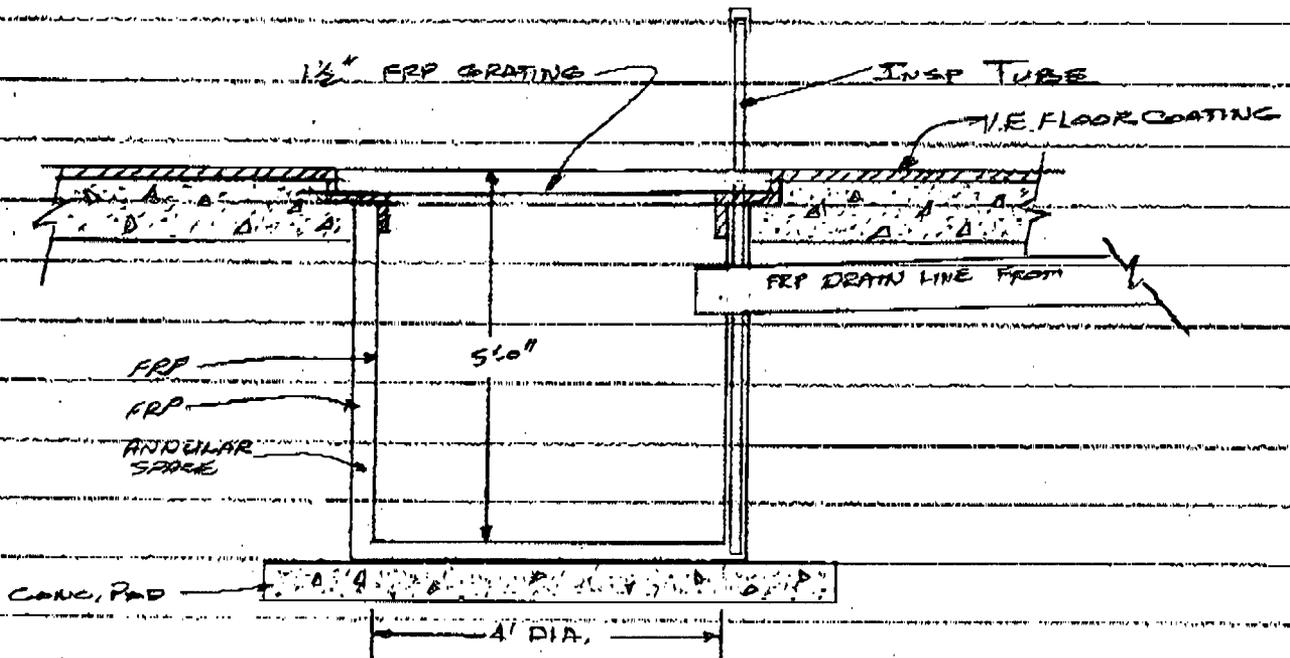
DATE 7/12/96

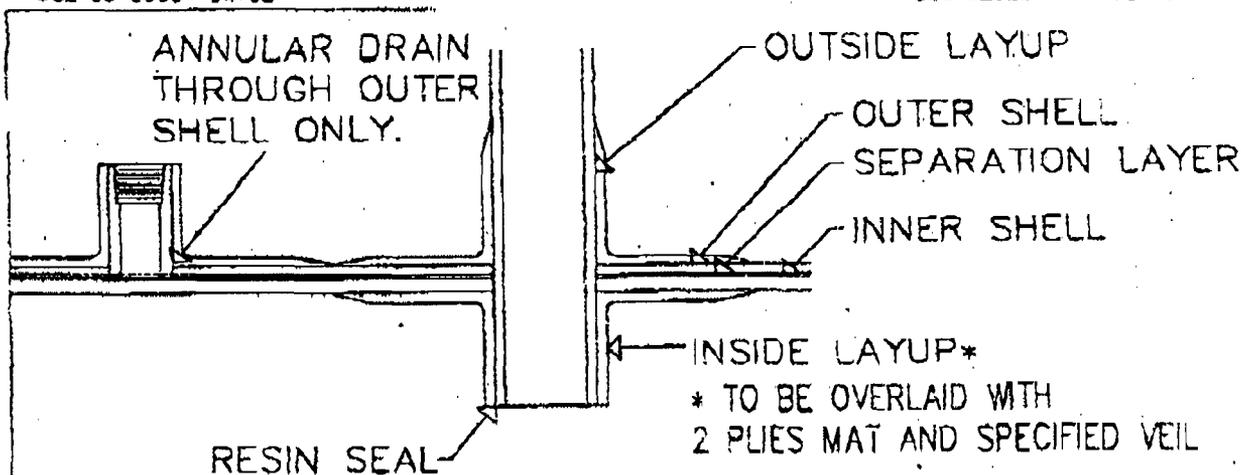
RE: DOUBLE CONTAIN SUMP IN CONTAINMENT AREA

THE CONTAINMENT SUMP WILL BE INSTALLED AS FOLLOWS:

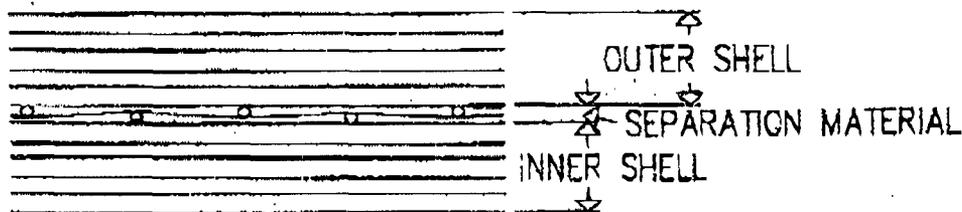
- (1) ESTABLISH GRADE OF SUMP.
- (2) POUR CONC. BASE AND SET SUMP.
- (3) POUR FLOOR AROUND SUMP.
- (4) PUT 1/4" CHEM. RESISTANT COATING ON FLOOR. EXTEND COATING INTO SUMP.

MONITORING SYSTEM WILL BE MANUAL THROUGH INSPECTION TUBE PER DRAWING.





# NOZZLE NECK INSTALLATION



# SECTION THROUGH DOUBLE SIDEWALL

END HEADS TO BE THE SAME



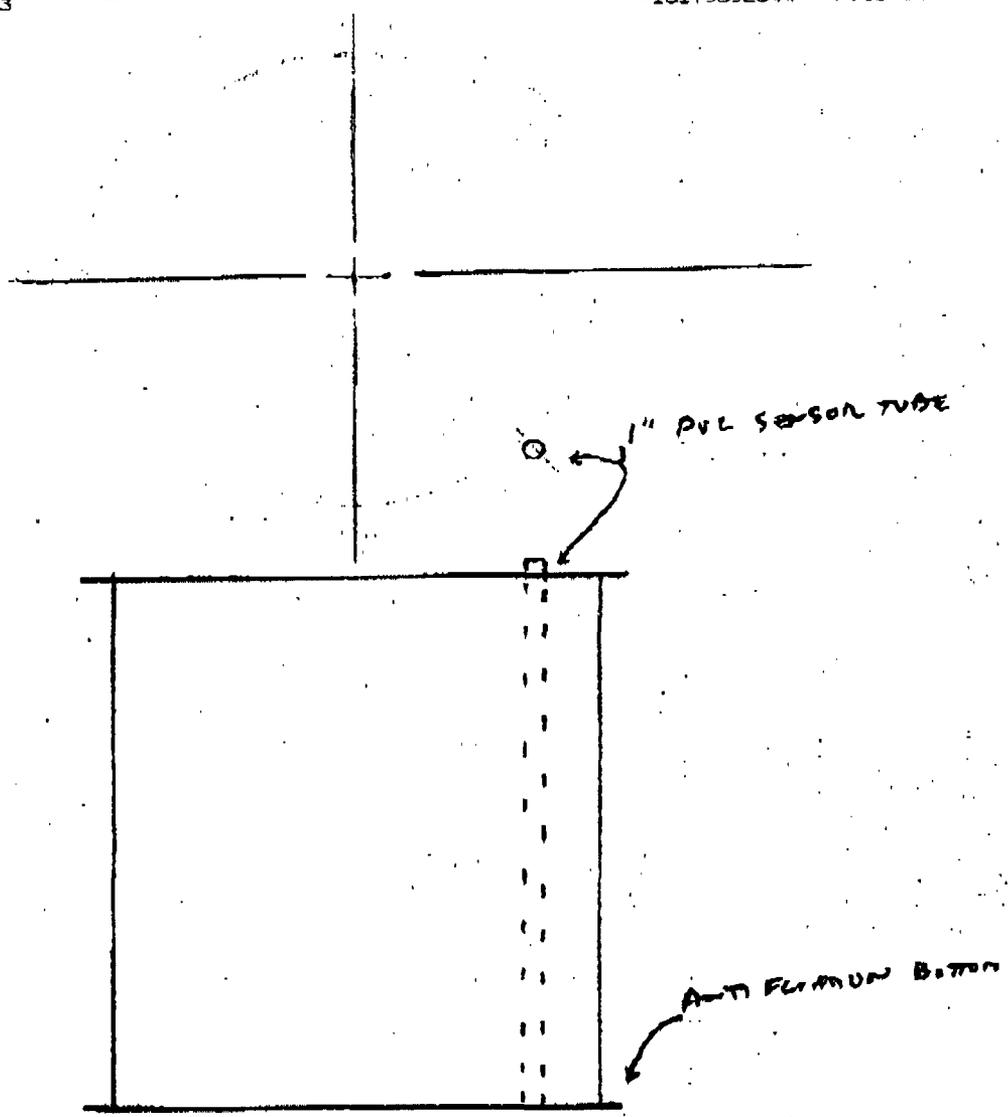
Manufacturing Company  
POST OFFICE BOX 997  
BELTON, TEXAS 76513-0997

SCALE NONE	REV.	DATE	BY
TAC	0	1/28/91	WC
NS	1	2/2/94	WC
REF:			

DOUBLE CONTAINMENT SHELL DETAIL

STANDARD CONSTRUCTION

DWG # 91-STDA01



Manufacturing Company  
 POST OFFICE BOX 997  
 BELTON, TEXAS 76513-0997

 Manufacturing Company POST OFFICE BOX 997 BELTON, TEXAS 76513-0997	DATE 7-15-96	PROJECT NO.	TITLE DOUBLE WALL SUMP BASIN	
	SCALE	REVISIONS		
	DRAWN BY:		MODIFIED FROM STANDARD DRAWING:	
	SERIAL NO.		DATE	DWG. #
	TAG NO.			



PHONE (915) 673-7001 • 2111 BEECHWOOD • ABILENE, TX 79603  
 PHONE (505) 393-2325 • 101 E. MARLAND • HOBBS, NM 88240  
 PHONE (505) 326-4669 • 118 S. COMMERCIAL AVE. • FARMINGTON, NM 87401  
 PHONE (806) 796-2800 • 5262 34th ST. • LUBBOCK, TX 79407

ANALYTICAL RESULTS FOR  
 HALLIBURTON ENERGY SERVICES  
 ATTN: BOB HATFIELD  
 5801 LOVINGTON HWY.  
 HOBBS, NM 88240  
 FAX TO:

Receiving Date: 07/18/96  
 Reporting Date: 07/20/96  
 Project Number: NOT GIVEN  
 Project Name: HOBBS HCI CONTAINMENT AREA  
 Project Location: HES FACILITY, HOBBS, NM

Sampling Date: 07/18/96  
 Sample Type: SLUDGE  
 Sample Condition: INTACT & COOL  
 Sample Received By: SR  
 Analyzed By: BC

LAB NUMBER	SAMPLE ID	TPH (ppm)	pH (s.u.)	BENZENE (ppb)	TOLUENE (ppb)	ETHYL BENZENE (ppb)	TOTAL XYLENES (ppb)
ANALYSIS DATE:		7/18/96	7/19/96	7/19/96	7/19/96	7/19/96	7/19/96
H2580-1	5-96, CONTAINMENT AREA	326	8.15	<2	<2	<2	<2
Quality Control		154	7.00	80.5	75.2	71.5	218
True Value QC		160	7.00	88.2	85.8	83.4	254
% Accuracy		96.0	100	91.3	87.6	85.7	85.8
Relative Percent Difference		3.7	0.1	0.5	6.8	7.7	14.2

METHODS: TRPHC - EPA 600/7-79-020, 418.1; BTEX/MTBE-EPA SW-846-8020  
 pH- Std. Methods 4500-H+

Burgess A. Cooke  
 Burgess A. Cooke, Ph. D.

7/20/96  
 Date

PLEASE NOTE: Liability and Damages. Cardinal's liability and client's exclusive remedy for any claim arising, whether based in contract or tort, shall be limited to the amount paid by client for analyses. All claims, including those for negligence and any other cause whatsoever shall be deemed waived unless made in writing and received by Cardinal within thirty (30) days after completion of the applicable service. In no event shall Cardinal be liable for incidental or consequential damages, including, without limitation, business interruptions, loss of use, or loss of profits incurred by client, its subsidiaries, affiliates or successors arising out of or related to the performance of services hereunder by Cardinal, regardless of whether such claim is based upon any of the above-stated reasons or otherwise.

cc: JERRY SEBTON  
CHRIS EUSTICE  
FILE

CONSERVATION DIVISION  
RECEIVED

NEW MEXICO OIL CONSERVATION COMMISSION  
FIELD TRIP REPORT

INSPECTION  
CLASSIFICATION  
FACILITY  
HOURS  
QUARTER  
HOURS

OS 100 3 019 8 52  
Name WAYNE PRICE Date 5/1/96 Miles \_\_\_\_\_ District I  
Time of Departure 7 AM Time of Return 4 PM Car No. G 0472

In the space below indicate the purpose of the trip and the duties performed, listing wells or leases visited and any action taken.

Signature [Signature]

HALLIBURTON CEMENT TRUCK ROLL OVER

202 RA + LOVINGTON HWY (HOBBS)

MEET STEVE LUSCOMBE (HALLIBURTON) ON SITE

≈ 1/2 DRUM ADSORB MATERIAL DIESEL/OIL  
WILL CARRY TO HOBBS YARD.

ALL CLEANED-UP!

<u>Mileage</u>	<u>Per Diem</u>	<u>Hours</u>
UIC _____	UIC _____	UIC _____
RFA _____	RFA _____	RFA _____
Other _____	Other _____	Other _____

TYPE INSPECTION PERFORMED

INSPECTION CLASSIFICATION

NATURE OF SPECIFIC WELL OR FACILITY INSPECTED

- H = Housekeeping
- P = Plugging
- C = Plugging Cleanup
- T = Well Test
- R = Repair/Workover
- F = Waterflow
- M = Mishap or Spill
- W = Water Contamination
- O = Other

- U = Underground Injection Control - Any inspection of or related to injection project, facility, or well or resulting from injection into any well. (SWD, 2ndry injection and production wells, water flows or pressure tests, surface injection equipment, plugging, etc.)
- R = Inspections relating to Reclamation Fund Activity
- O = Other - Inspections not related to injection or The Reclamation Fund

- D = Drilling
- P = Production
- I = Injection
- C = Combined prod. inj. operations
- S = SWD
- U = Underground Storage
- G = General Operation
- F = Facility or location
- M = Meeting
- O = Other

E = Indicates some form of enforcement action taken in the field (show immediately below the letter U, R or O)



STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

2040 S. PACHECO  
SANTA FE, NEW MEXICO 87505  
(505) 827-7131

December 21, 1995

**CERTIFIED MAIL**  
**RETURN RECEIPT NO. Z-765-962-605**

Mr. Charles Turner  
Halliburton Energy Services  
1015 Bois D'Arc  
P.O. Drawer 1431  
Duncan, Oklahoma 73536-0108

**Re: Discharge Plan (GW-74)  
Halliburton Hobbs Facility  
Lea County, New Mexico**

Dear Mr. Turner:

The Oil Conservation Division (OCD) has received Haliburton Energy Service's (Haliburton) correspondence dated November 25, 1995 requesting approval to modify their existing discharge plan (GW-74). The modification proposed is the installation of a 25,000 gallon hydrochloric acid storage tank with secondary containment.

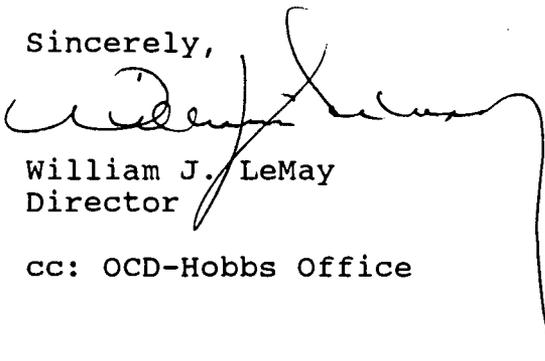
Based on the information provided, the OCD hereby approves the installation of the 25,000 gallon hydrochloric acid storage tank under the following conditions:

1. Secondary containment will be incorporated.
2. The existing conditions of the approved (January 27, 1993) discharge plan will remain in effect.

Please be advised that OCD approval does not relieve Haliburton of liability should their operation result in pollution of ground water, surface water or the environment. In addition, OCD approval does not relieve Haliburton of responsibility for compliance with other federal, state and/or local regulations.

If there are any questions on this matter, please contact Chris Eustice at (505) 827-7153.

Sincerely,

  
William J. LeMay  
Director

cc: OCD-Hobbs Office



HALLIBURTON

OIL CONSERVATION DIVISION  
RECEIVED  
OCT 25 1995 8 52 AM

HALLIBURTON ENERGY SERVICES

Post Office Drawer 1431 / Duncan, Oklahoma 73536-0108 / Tel: 405-251-4203 / Fax: 405-251-3969

October 25, 1995

State of New Mexico  
Energy, Minerals and Natural Resource Department  
Oil Conservation Division  
2040 S. Pacheco  
Santa Fe, New Mexico 87505

Attention: Chris Eustice

Reference: Halliburton Energy Services  
Hobbs, NM Modifications

Dear Mr. Eustice,

Halliburton wants to make some modifications at the above mentioned facility. We wish to install an additional hydrochloric acid storage tank with 25,000 gallon capacity. We will also build secondary containment around each tank. I am enclosing pictures of the type of containment we will use. As you will see they are very well constructed and provide more than adequate protection to the surrounding area.

The purpose of these installations is to increase our storage capacity and therefore cut back on the number of deliveries required.

I am enclosing the Part VI form of our groundwater permit GW-74 that has "materials stored or used at the facility" listed, I have made the change at line 3 "Acids/Caustics" to show the additional 25,000 gallon storage tank for hydrochloric acid.

If all this meets with your approval, could you provide that in the form of a letter addressed to me. If you need additional information please contact me at the letterhead address.

Sincerely,

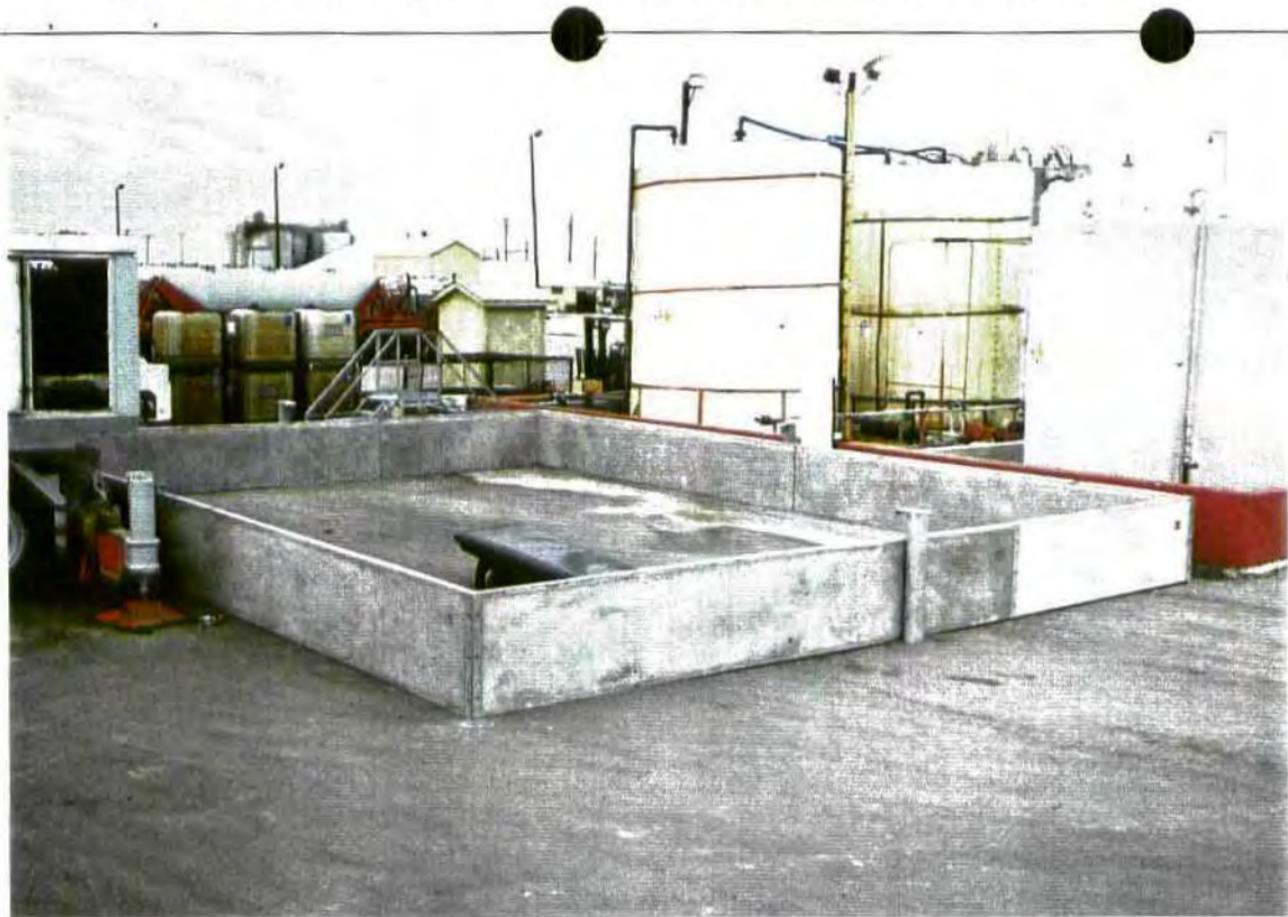
Charles Turner, REM, CHME  
Environmental Engineer

Enclosures: Pictures of Containment Construction  
Part VI Form  
Site Plan with Emission Sources

cc: Ron Bechtel  
Sherman Pierce  
Dave Daugherty

clt19.95/tcd

LINER SECURED AT TOP OF WALL FOR HCl ACID STORAGE



COMPACT PAD AND SET WALL



LINER SECURED AT TOP OF WALL FOR HCl ACID STORAGE



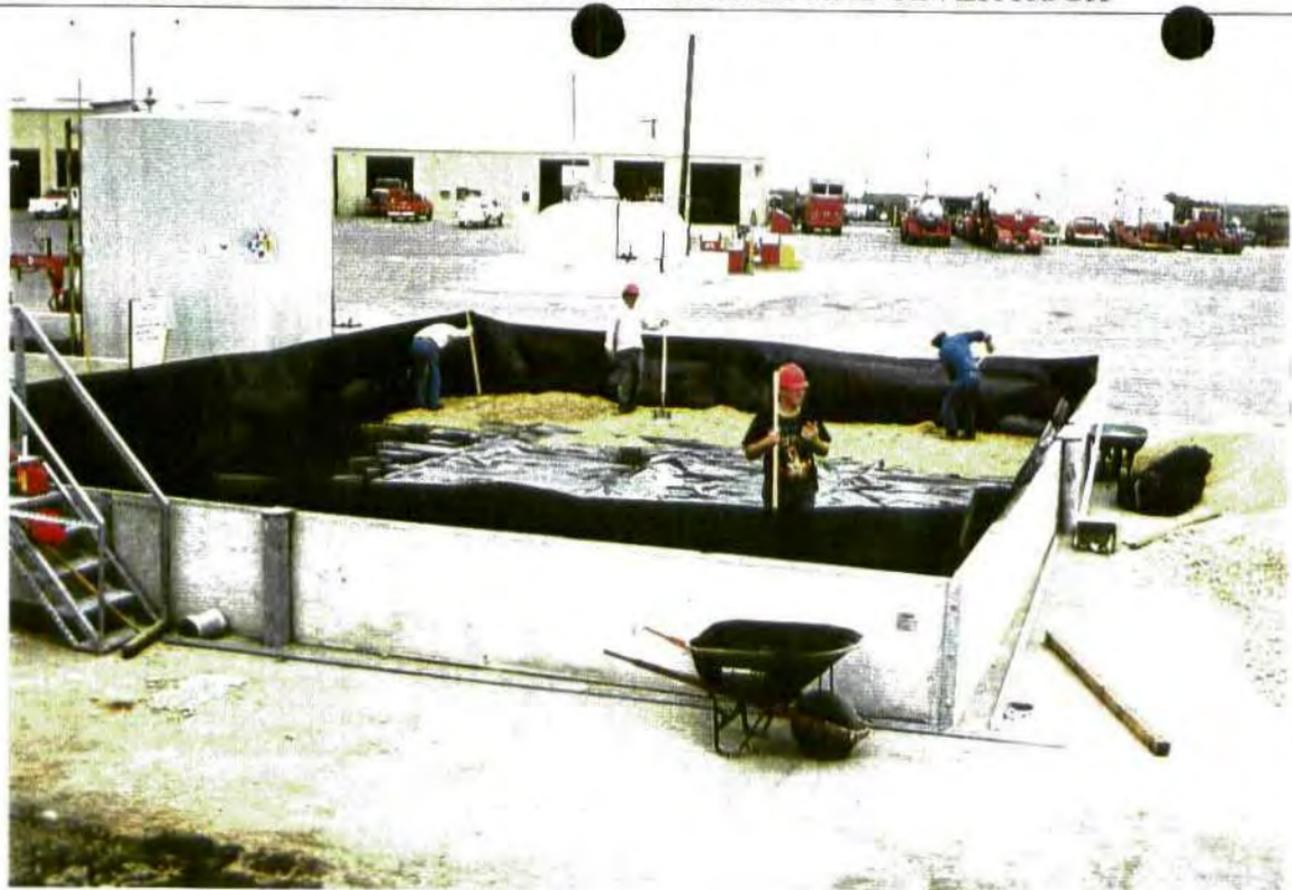
LINER SECURED AT TOP OF WALL FOR HCl ACID STORAGE

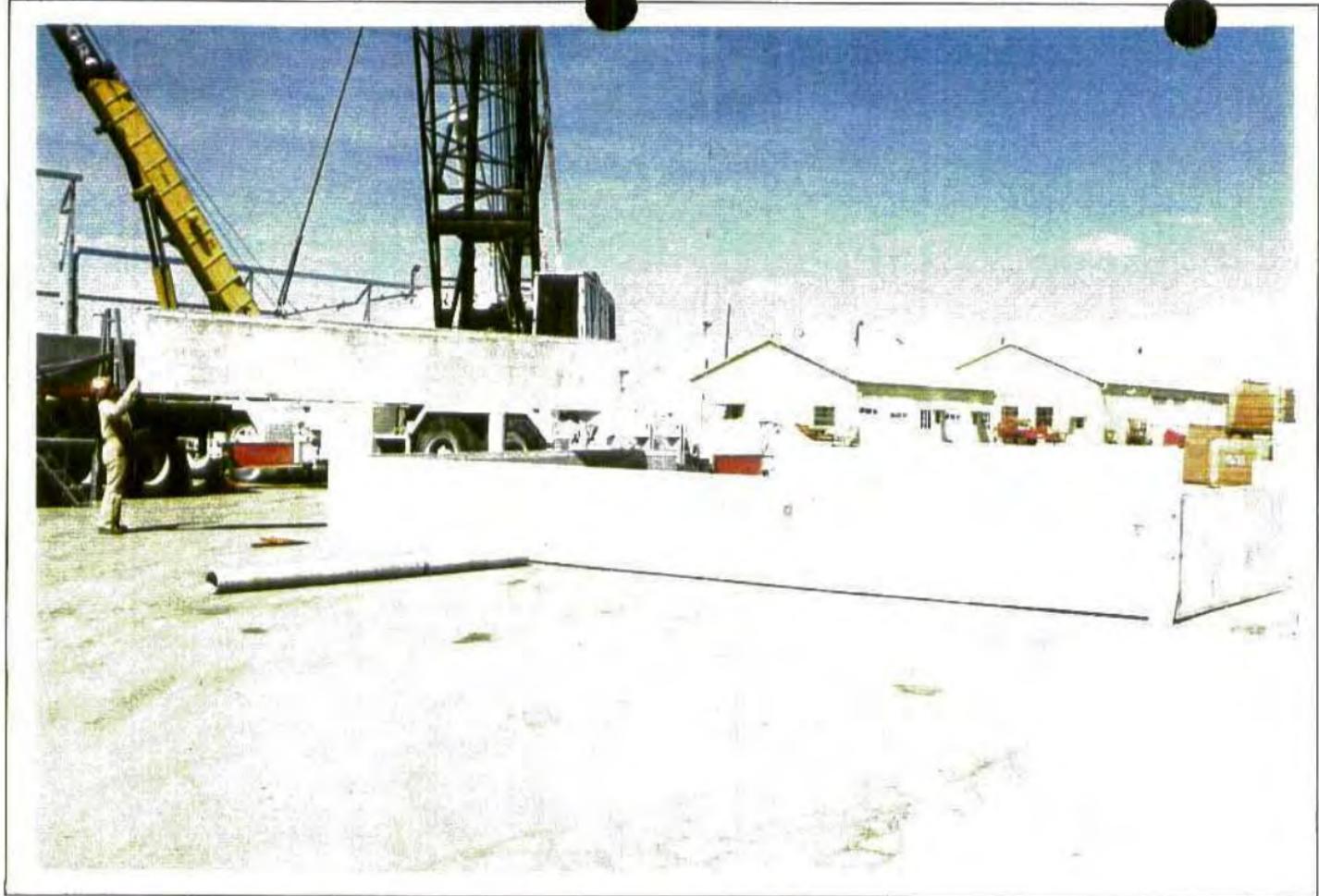


PLACE PEA GRAVEL THEN GEOTEXTILE AND RIVER ROCK



PLACE PEA GRAVEL THEN GEOTEXTILE AND RIVER ROCK





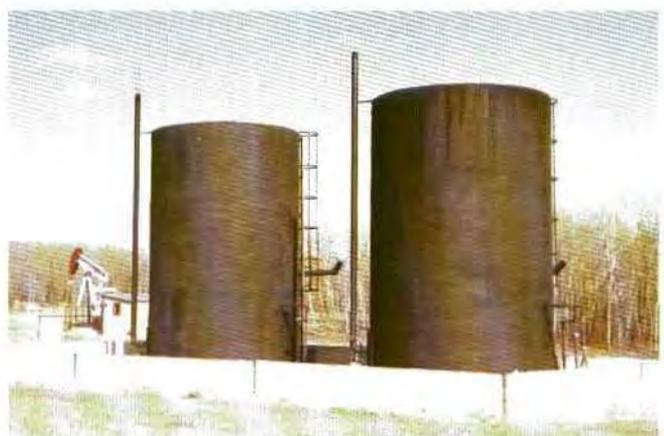
SET WALL AND DRIVE 7" X 12' PILES





# PORTABLE CONCRETE DIKE SYSTEMS

*PROVIDING SECONDARY CONTAINMENT SOLUTIONS  
FOR YOUR LIQUID STORAGE NEEDS ...<sup>SM</sup>*



*PROTECTS THE ENVIRONMENT AND  
MITIGATES YOUR LIABILITY*

The

**ENVIRODIKE**

TM

product is a patented

## **SECONDARY CONTAINMENT SYSTEM**

which is designed to protect the environment  
and minimize your liability and product losses in the event of a spill.

**WHEN EQUIPPED WITH A LINER,  
THE SYSTEM PROVIDES COMPLETE CONTAINMENT**

With the rising value of stored liquids, and the risk to the environment in the event of a spill,  
the prudent operator needs to employ a proven

## **SECONDARY CONTAINMENT SYSTEM**

**ENVIRODIKE**<sup>TM</sup>, with a cost of less than \$20,000<sup>(1)</sup>, could save you the expense of a spill cleanup,  
regulatory fines, legal damages and lost product, which could run into millions of dollars.

### **SOME POINTS TO CONSIDER:**

- Environmental regulations and their enforcement are getting tougher daily. Fines levied are rising exponentially. For example, in Texas in the spring of 1994, fines for well plugging and pollution violations were up substantially over the preceding year.
- The cost of a fuel spill clean-up is estimated at \$50-60/gal., not to mention the value of the lost product.
- Coastal zone requirements are especially stringent, given the sensitive nature of the wetlands.
- Managing your business in an environmentally sensitive manner, including the use of a proven **Secondary Containment System**, builds a good operating history that may become a factor with regulators in the event of a spill.



**ENVIRODIKE**

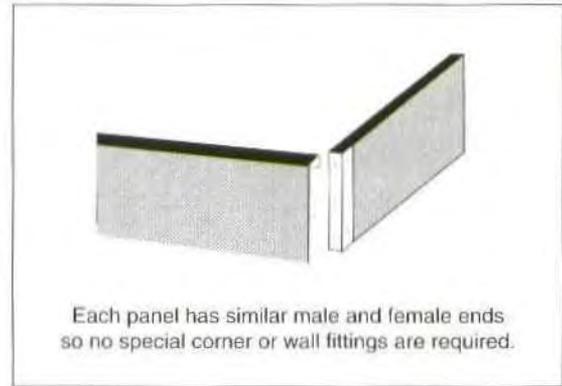
TM

**IN AN EXTREMELY SENSITIVE  
APPLICATION**

(1) Costs will vary with each application.

## SIMPLE CONSTRUCTION:

- Prefab construction under controlled conditions;
- Steel channel-iron frame;
- Reinforced with steel bar;
- Identical panels equipped with male and female ends;
- High-strength, fiber reinforced concrete;
- Typical dimensions of 3' high x 20' long x 3" thick;
- Can be fitted with a liner attachment.



### INSTALLATION MATERIALS LIST

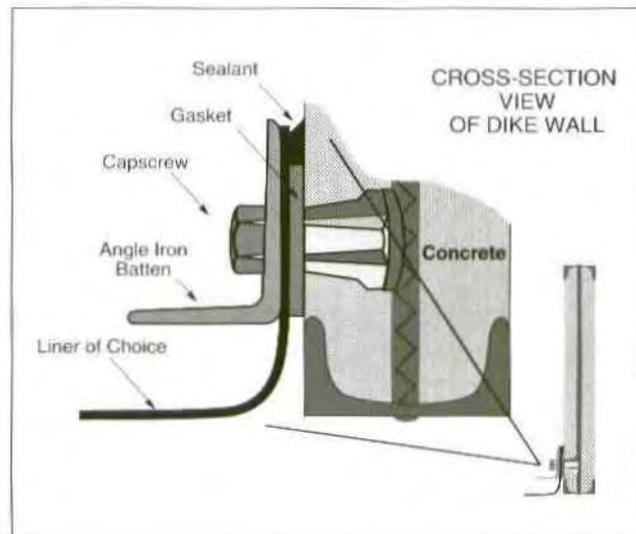
Standard Dike Sections  
2', 3' & 4' high by 3" thick  
and 20' long

Bolts 3/4" x 1" N.C. Gr. 5 Plated

Petroleum Resistant Sealant

Liner of Choice

Batten, Bolts & Gasket



*Frames ready for concrete*

# ENVIRODIKE™

## PATENTED SECONDARY CONTAINMENT SYSTEM\*

- Proven, flexible design suitable for any new or existing application;
- Installed in all climates;
- Introduced in 1987, with installations across Canada;
- Protects the environment;
- Mitigates environmental liability due to spills.



*Fire Testing*



*Hydro-Testing with Fresh Water  
20' x 40' x 3' x 3" Freestanding Dike*

For more information on product supply or manufacturing licenses, please contact:

# 1-800-346-DIKE

In the United States:

### EVERGREEN INDUSTRIAL CONTAINMENT SYSTEMS I, L.P.

13939 Northwest Freeway, Ste. 121, Houston, TX 77040  
Tel. (713) 460-4500 • Fax (713) 460-4516

In Canada:

### MILEPOST MANUFACTURING INC.

R.R. 2, St. Albert, Alberta T8N 1M9  
Tel. (403) 459-1030 • Fax (403) 458-6377



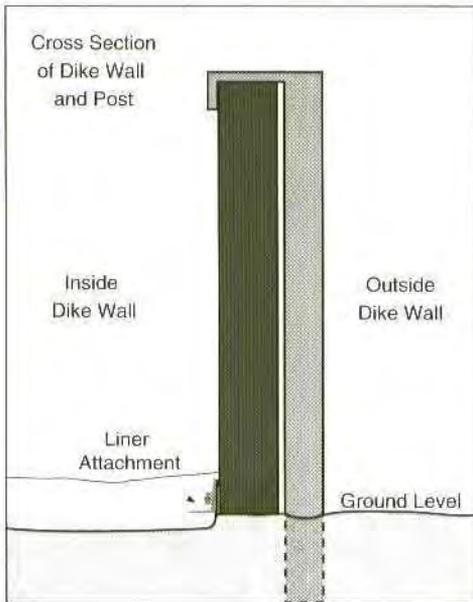
\* U.S. Patent #4,802,322  
CAN. Patent #1,247,426

## INSTALLATION:

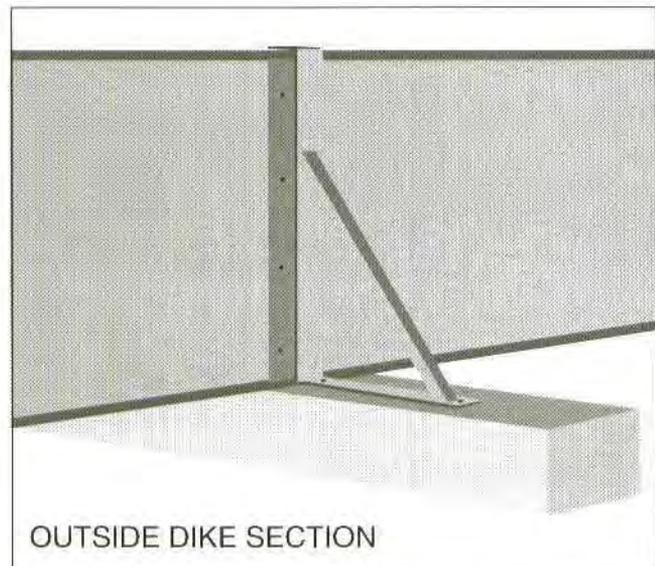
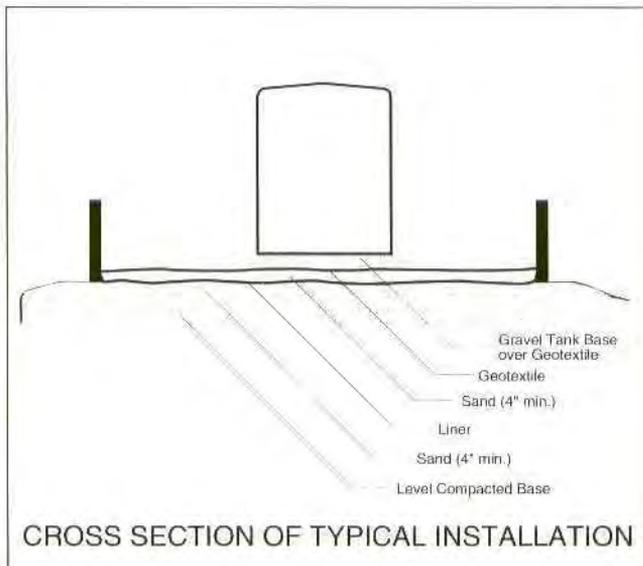
- Equipped with a lifting eye for easy handling and transportation;
- A truck/picker operator and two swampers can install a 40' x 80' system in two hours on a prepared pad;
- Liner installation adds six hours;
- Geo-textile and geo-net can be used to prevent liner damage and enhance drainage;
- Some operators routinely hydrotest the system;
- Exterior supports are installed using piles or sleepers depending on soil conditions.



*Trucking to site*



*Installing liner system*



## APPLICATIONS INCLUDE:

### • OIL & GAS FACILITIES

- Oil batteries
- Salt water storage
- Hazardous materials
- Drilling mud pits
- Wetlands drill-sites
- Islands

### • PONDS

- Sludge ponds
- Catfish farm ponds
- Fire protection ponds
- Sewage treatment

### • HAZARDOUS MATERIALS

- Chemicals
- Fertilizers
- Paints
- PCBs & transformers

### • SPILL CLEANUP

- Emergency response
- Contaminated soil retention

### • WATER CONTROL

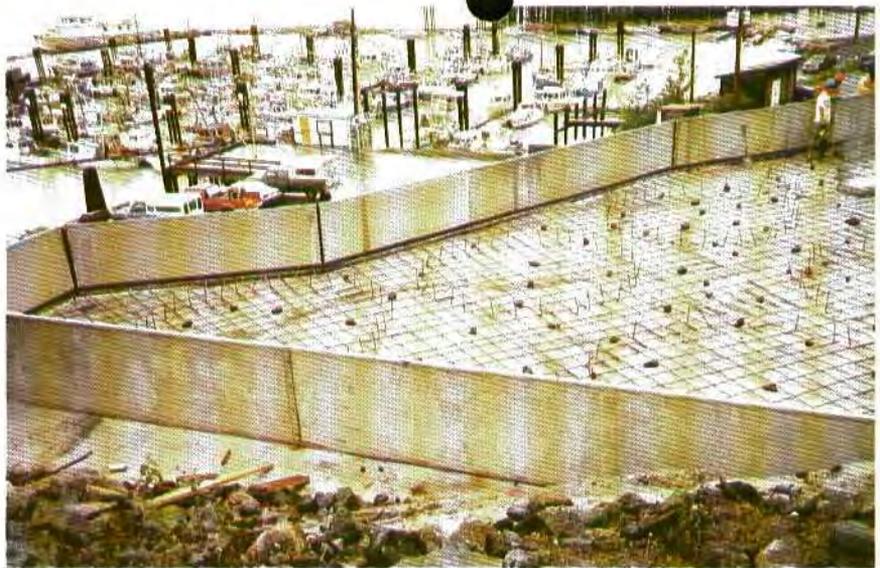
- Replaces sand bags
- Protects homes & other buildings

### • CONSTRUCTION

- Temporary bulk fuel sites
- Runoff & silt control

### • MISCELLANEOUS

- Conveyor belt cleaning
- Anywhere liners are used savings may accrue



***APPLICATIONS EXIST ANYWHERE LIQUIDS  
ARE STORED OR CONTROLLED***

**Oilfield Service Facilities**

**Part VI. Form (Optional)**

Materials Stored or Used at the Facility - For each category of material listed below provide information on the general composition of the material or specific information (including brand names if requested), whether a solid or liquid, type of container, estimated volume stored and location. Submit MSD information for chemicals as requested. Use of this form is optional, but the information requested must be provided.

Name	General Makeup or Specific Brand Name (if requested)	Solids(S) or Liquids(L)?	Type of Container (tank drum, etc.)	Estimated Volume Stored	Location (yard, shop, drum storage, etc.)
1. <i>Drilling Fluids (include general makeup &amp; types special additives [e.g. oil, chrome, etc.]</i>	NOT APPLICABLE		-	-	-
2. <i>Brines - (KCl, NaCl, etc.)</i>	NOT APPLICABLE		-	-	-
3. <i>Acids/Caustics (Provide names &amp; MSD sheets)</i>	Hydrochloric Acid	(L)	Tank	25,000 gal.	Yard
	Hydrochloric Acid	(L)	Tank	10,000 gal.	Yard
	Acetic Acid	(L)	Tank	15,000 gal.	Yard
	Fe-1a Acid	(L)	Drum	500 gal.	Drum
	Caustic Soda Flake	(S)	Sack	1,000 lbs.	Warehouse Storage
4. <i>Detergents/Soaps</i>	Cougar Soap	(L)	Drum	90 gal.	Shop
5. <i>Solvents &amp; Degreasers (Provide names &amp; MSD sheets)</i>	Safety Kleen Solvent	(L)	Drum	90 gal.	Shop
6. <i>Paraffin Treatment/ Emulsion Breakers (Provide names &amp; MSD sheets)</i>	Numerous Chemicals (SEE ATTACHED LIST)		Sack/Drum	Varies	Drum Storage
7. <i>Biocides (Provide names &amp; MSD sheets)</i>	BE-3 } BE-5 }	(L)	Drum 5 Gallon	55 gal.	Drum Storage
8. <i>Others - (Include other liquids &amp; solids, e.g. cement etc.)</i>	Cement Types	(S)	Tank	Varies	Yard
	Hydraulic &	(L)	Tank	Varies	Shop
	Engine Oils				

# ACID SCRUBBER MAINTENANCE PROCEDURE

**ALL HYDROCHLORIC ACID STORAGE TANKS MUST BE VENTED TO A FUME SCRUBBER**

<p>Recommended Acid Scrubber</p> <p style="text-align: center;">or</p> <p>Heated Acid Scrubber</p>	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>SCRUBBER - FUME FRP - 160 GAL. P/N 283.63801</p> </td> <td style="width: 50%; vertical-align: top;"> <p>R.O.M. COST (\$850)</p> </td> </tr> <tr> <td style="vertical-align: top;"> <p>P/N 293-63873</p> </td> <td style="vertical-align: top;"> <p>(\$1250)</p> </td> </tr> </table>	<p>SCRUBBER - FUME FRP - 160 GAL. P/N 283.63801</p>	<p>R.O.M. COST (\$850)</p>	<p>P/N 293-63873</p>	<p>(\$1250)</p>
<p>SCRUBBER - FUME FRP - 160 GAL. P/N 283.63801</p>	<p>R.O.M. COST (\$850)</p>				
<p>P/N 293-63873</p>	<p>(\$1250)</p>				
<p>Vent Line - Acid Tank to Scrubber</p>	<p>4 Inch Schedule 80 PVC with Vacuum Breaker</p> <p style="text-align: right;">a. 13000 R/L b. HDXLPE &amp; FRP</p>				
<p>Recommended Scrubber Solution</p>	<p>Sodium Carbonate (Soda Ash, K-35, P/N 70.15187)</p> <p>100 Pounds of Sodium Carbonate / 125 Gal. Water Total Quantity of 130 Gal. (9.6% Solution)</p> <p>NOTE: Will Require Heat Tracing in Cold Climate</p>				
<p>Low Freezing Point Solution</p>	<p>Potassium Carbonate (BA-40, P/N 516.00410 or BA-40L P/N 516.00430)</p> <p>300 Pounds Potassium Carbonate / 125 Gal. Water (22% Solution)</p> <p>Freezing Point approximately <b>-20° F</b></p>				
<p>Fluid Level in Scrubber</p>	<p>7 Inches Below Top of Scrubber</p> <p>20 Inches of Water creates 0.75 psi Back Pressure</p>				
<p>pH Range</p>	<p>Greater than pH 7</p> <p>9.6% Sodium Carbonate Solution - pH of 11.5</p> <p><b>If pH is below 7, Solution must be changed</b></p>				
<p>pH Frequency</p>	<p>pH should be checked and documented weekly</p> <p>pH should be checked and documented after every vendor receipt</p>				
<p>Scrubber Label</p>	<p>The scrubber should be labelled as follows:</p> <p><b>ACID FUME SCRUBBER</b> <b>CONTENTS: SODIUM CARBONATE</b></p>				



2978 SEABORG AVENUE, VENTURA, CA 93003 • 805/644-1095

February 21, 1983

JOB NUMBER: C3-1100-C01A  
LAB NUMBER: 835044

Halliburton Services  
Drawer 1431  
Duncan, Oklahoma 73533

ATTENTION: Steve Burford

REGARDING: Testing HCL and HF Storage Tanks

Dear Mr. Burford:

On Thursday, January 27, 1983, Mr. R.K. Sextro, Senior Chemist with BTC Laboratories, performed 2 EPA Method 5 samplings of your caustic scrubbers attached to a hydrofluoric acid storage tank and 2 hydrochloric acid tanks. These tanks are located at the chemical handling terminal, Pier #1 in Port Hueneme, CA.

The hydrochloric acid tank was filled with 47,250 lbs. (31-32%) or approximately 4900 gallons from 8:05 am to 9:35 am. The sampling from the outlet of the scrubber was done using an EPA Method 5 sampling train with Greenberg-Smith impingers, an unheated stainless probe and a Luce Model 31 Dry Gas Meter. The first impinger contained 100 mls of 0.1M-NaOH, the second impinger was dry, the third contained 200 grams of silica gel. The sampling commenced at 8:10 am and was stopped at 9:00 am. The impinger catches and subsequent rinses were transferred to a sample bottle for the analysis of chloride. The chloride was analyzed in the laboratory using EPA Method 325.3.

The hydrofluoric acid tank was filled with 39,170 lbs. (70%) or approximately 3800 gallons from 10:10 am to 10:52 am. The sampling proceeded during this same time period. The sampling train used was identical to that used for the hydrochloric acid tank. The fluoride was determined from the impinger catches and rinses by EPA Method 13A.

The flow rates were determined using EPA Methods 2, 3, and 4. Method 2 is a velocity and temperature profile on the exhaust stack. This was done using a standard pitot tube connected to a magnehelic gauge and a thermocouple connected to an indicating pyrometer. The oxygen, carbon dioxide and nitrogen for Method 3 were assumed to be atmospheric.

The results are as follows:

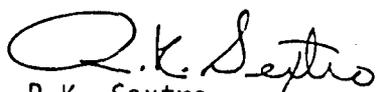
Hydrogen Chloride Emissions:	0.40 ppm 0.00002 lbs/hr
Hydrogen Fluoride Emissions:	9.2 ppm 0.00036 lbs/hr

All calculations, field data sheets, calibrations and assumptions are included in the remainder of the report.

If you have any questions concerning this report, don't hesitate to call me at (805) 656-6074.

Respectfully submitted,

BTC LABORATORIES, INC.



R.K. Sextro  
Chem Lab Supervisor

RKS:hra

Copies: 3 Halliburton  
1 File

# Report Calculations for Halibarton

1 of 2

HCl Tank:

$$\text{Volume } V_m = 17.64^\circ R / \text{inHg} \times 11.502 \text{ dcf} \times 0.982 \times \left( \frac{29.77 \text{ inHg} + \frac{0.1 \text{ inHg}_2\text{O}}{13.6 \text{ inHg}_2\text{O}/\text{in}}}{521.6^\circ R} \right)$$

$$= 11.3809 \text{ dscf}$$

$$\text{Water } B_w = \frac{(4.4 \text{ ml} \times 0.0472 \text{ ft}^3/\text{ml})}{11.3809 \text{ dcf} + (4.4 \text{ ml} \times 0.0472 \text{ cf}/\text{ml})}$$

$$= 0.018 \text{ or } 0.8\%$$

$$\text{Molecular Wt. (dry) } M_d = (0.44 \text{ lb}/\text{lb-mole})(0.03\%) + (0.32 \text{ lb}/\text{lb-mole})(20.9\%) + (0.28 \text{ lb}/\text{lb-mole})(79.0\%)$$

$$= 28.835 \text{ lb}/\text{lb-mole}$$

$$\text{(wet) } M_s = \dots (28.835 \text{ lb}/\text{lb-mole})(1 - 0.018) + (18 \text{ lb}/\text{lb-mole} \times 0.018)$$

$$= 28.64 \text{ lb}/\text{lb-mole}$$

$$\text{Velocity } V_s = 85.49 \text{ ft}/\text{sec} \left( \frac{\text{lb}/\text{lb-mole} \text{ inHg}}{\text{PR} \text{ inHg}} \right)^{1/2} (0.99) (0.01 \text{ inHg}_2\text{O})^{1/2} \left( \frac{515.5^\circ R}{29.77 \text{ inHg} \times 28.64 \text{ lb}/\text{lb-mole}} \right)$$

$$= 6.58 \text{ ft}/\text{sec}$$

$$\text{Flow Rate } Q = 60 \text{ sec}/\text{min} (1 - 0.018) (6.58 \text{ ft}/\text{sec}) (0.022 \text{ ft}^2) \left( \frac{528^\circ R}{515.5^\circ R} \right) \left( \frac{29.78 \text{ inHg}}{29.92 \text{ inHg}} \right)$$

$$= 8.67 \text{ scfm}$$

Chloride Analysis M.W of HCl is 36.45 lb/lb-mole

$$0.2 \text{ mg} / 11.3809 \text{ dcf} = 0.01757 \text{ mg}/\text{dcf}$$

$$(0.01757 \text{ mg}/\text{dcf}) \times (836/36.45) = 0.40 \text{ ppm by volume}$$

$$(0.4 \text{ ppm}) \times (1.846 \times 10^{-5}) \times 36.45 = 0.00027 \text{ gr}/\text{DSCF}$$

$$\left[ (0.00027 \text{ gr}/\text{DSCF}) \times (60 \text{ min}/\text{hr}) \times 8.67 \text{ cfm} \right] / 7000 \text{ gr}/\text{lb} =$$

$$= 0.000021 \text{ lbs}/\text{hr}$$

# Report Calculations (cont.)

2 of 2

HF Tank:

$$\text{Volume } V_m = 17.64^{\circ R} / \text{inHg} \times 12.60 \text{ dcf} \times 0.982 \times \left( \frac{29.78 \text{ inHg} + \frac{0.23 \text{ inHg}}{13.6 \text{ inHg}}}{530.3^{\circ R}} \right)$$

$$= 12.2709 \text{ dscf}$$

$$\text{Water } B_w = \frac{(5.0 \text{ ml} \times 0.0472 \text{ ft}^3/\text{ml})}{12.2709 \text{ dscf} + (5.0 \text{ ml} \times 0.0472 \text{ cf}/\text{in})}$$

$$= 0.019 \text{ or } 1.9\%$$

$$\text{Molecular Wt. } M_d = (0.44 \text{ lb}/\text{lb-mole})(0.03\%) + (0.32 \text{ lb}/\text{lb-mole})(20.9\%) + (0.28 \text{ lb}/\text{lb-mole})(78.1\%)$$

$$= 28.835 \text{ lb}/\text{lb-mole}$$

$$\text{(Wet) } M_s = (28.835 \text{ lb}/\text{lb-mole})(1 - 0.019) + (18 \text{ lb}/\text{lb-mole} \times 0.019)$$

$$= 28.63 \text{ lb}/\text{lb-mole}$$

$$\text{Velocity } V_s = 85.49 \text{ ft}/\text{sec} \left( \frac{\text{lb}/\text{lb-mole} \text{ inHg}}{^{\circ R} (\text{inH}_2\text{O})} \right)^{1/2} (0.99)(0.022 \text{ ft}^2)^{1/2} \left( \frac{517.0^{\circ R}}{29.78 \text{ inHg} + 2.3} \right)$$

$$= 9.32 \text{ fps}$$

$$\text{Flow Rate } Q = 60 \text{ sec}/\text{min} (1 - 0.019)(9.32 \text{ ft}/\text{sec})(0.022 \text{ ft}^2) \left( \frac{528^{\circ R}}{517^{\circ R}} \right) \left( \frac{2}{1} \right)$$

$$= 12.27 \text{ scfm}$$

Fluoride Analysis M.W of HF is 20 lb/lb-mole

$$2.7 \text{ mg}/12.2709 \text{ dcf} = 0.22 \text{ mg}/\text{cf} \times \frac{836}{20} = 9.2 \text{ ppm}$$

$$9.2 \text{ ppm} \times 1.846 \times 10^{-5} \times 20 = 0.0034 \text{ gr}/\text{scf}$$

$$\left[ (0.0034 \text{ gr}/\text{scf}) \times 60 \text{ min}/\text{hr} \times 12.27 \text{ scfm} \right] / 7000 \text{ gr}/\text{lb} = 0.00036 \text{ lb}/\text{hr}$$

\* MOLECULAR WEIGHT OF STACK GASSES:  
Equation 3-2 pg 23072

$$M_D = (0.44) CO_2 + (0.32) O_2 + (0.28) N_2$$

RUN #1  $(0.44)(44) + (0.32)(32) + (0.28)(79.05)$

RUN #2  $0.0132 + 4.688 + 22.134 = 28.835$

same for both

RUN #3

RUN #4

\* VELOCITY  $V_s = 85.48 C_p (\Delta P_{AVER})^{1/2} \left[ \frac{T_s (^\circ R)}{P_s * M_s} \right]^{1/2}$   
Equation 2-9 pg 23069

WHERE  $M_s = M_D (1 - B_{wo}) + 18 B_{wo}$   
Equation 2-5 pg 23069

$M_s$ :

RUN #1

$$28.835(1 - 0.018) + 18(0.018) = 28.64$$

RUN #2

$$28.835(1 - 0.019) + 18(0.019) = 28.63$$

RUN #3

RUN #4

$V_s$ :

RUN #1

$$= 85.48(0.99)(0.01)^{1/2} \left( \frac{515.5}{(29.77)(28.64)} \right)^{1/2}$$

$$= 16.58 \text{ FPS}$$

RUN #2

$$= 85.48(0.99)(0.01)^{1/2} \left( \frac{517.0}{(29.78)(28.63)} \right)^{1/2}$$

$$= 16.32 \text{ FPS}$$

RUN #3

RUN #4

\* PARTICLE FLOW RATE :

$$PFR = \frac{C'_s \times 60 \times \phi}{7000}$$

RUN #1  $\frac{0.0002 \times 60 \times 8.67}{7000} = 0.00002 \text{ lbs/hr}$

RUN #2

RUN #3  $\frac{0.0034 \times 60 \times 12.27}{7000} = 0.00036 \text{ lbs/hr}$

RUN #4

\* FLOW RATE :

Equation 2-10 pg 25069

$$\phi = 60 [1 - B_{wo}] V_s A \left[ \frac{5R8}{T_s (OR)} \right] \left( \frac{P_{20}}{29.9} \right)$$

RUN #1

Def of  $B_{wo} = 0.032$   $V_s = 3.14 \text{ in}^2 / 44 \text{ in}^2 / 42$   
 $60 [1 - 0.032] (3.14) (0.032) \left( \frac{528}{217} \right) \left( \frac{29.77}{29.9} \right) = 0.022 \text{ (ft)}$   
 $= 8.67 \text{ DSCFM}$

RUN #2

$60 [1 - 0.032] (3.14) (0.032) \left( \frac{528}{217} \right) \left( \frac{29.78}{29.9} \right)$   
 $= 12.27 \text{ DSCFM}$

RUN #3

Run #4





Client

L. H. H.

Date

2/18/83

	Run #1	Run #2	Run #3	Run #4	Run #5
Barometric Pressure ( $P_{bar}$ )	29.77	29.78			
Avg Static Pressure ( $P_s$ )	29.77	29.78			
Nozzle Diameter (d) inches					
Avg Stack Temp ( $T_s$ ) °F	50.0	51.0			
Avg Stack Temp ( $T_s$ ) °R	510.0	517.0			
Average $\sqrt{\Delta P}$	0.10	0.1414			
Average $\Delta H$	0.10	0.23			
Metered Gas Volume ( $V_m$ ) CF	12.502	12.600			
Avg Gas Temp at Meter ( $T_m$ ) °F	61.6	70.2			
Avg Gas Temp at Meter ( $T_m$ ) °R	520.2	530.3			
H <sub>2</sub> O Impinger #1 (ml)	0	0			
H <sub>2</sub> O Impinger #2 (ml)	0	0			
H <sub>2</sub> O Impinger #3 (ml)	0	0			
H <sub>2</sub> O Dri-Rite (gm)	4.4	5.0			
Total H <sub>2</sub> O (ml+gm)	4.4	5.0			
Stack Gas CO <sub>2</sub> - Dry %	0.02	0.03			
Stack Gas O <sub>2</sub> - Dry %	20.9	20.9			
Stack Gas N <sub>2</sub> - Dry %	79.0	79.0			
Weight in Probe (mg)	—	—			
Weight on Filter (mg)	—	—			
Weight in Impingers (mg)	0.2	0.7			
Total weight (mg)	0.2	0.7			
Area of Stack (A) ft <sup>2</sup>	0.002	0.002			
Sampling Time (t) min	50	42.62			
Cp Factor	0.001	0.001			

\* VOLUME:  
Equation 6.3 pg 23082

$$V_{M\text{ STD}} = 17.64 V_M$$

$$\left[ \frac{P_{BAR} + \frac{\Delta H}{13.6}}{T_M (\%)} \right] \times 11$$

RUN #1  $17.64 \times 11.502 \times \left( \frac{20.77 + (0.4\%)}{13.6} \right) \times 0.982$   
 $= 17.3807 \text{ DSCF}$

RUN #2  $17.64 \times 12.000 \times \left( \frac{21.78 + (0.3\%)}{13.6} \right) \times 0.982$   
 $= 17.2707 \text{ DSCF}$

RUN #3

RUN #4

\* WATER CONTENT:  
Equation 2.3.5 pg 23075

$$B_{WO} =$$

$$\frac{\sum H_2O \times 0.0472}{V_{M\text{ STD}} + (\sum H_2O \times 0.0472)}$$

RUN #1  $\frac{(4.4 \times 0.0472)}{11.3807 + (4.4 \times 0.0472)} = 0.013 (1.3\%)$

RUN #2  $\frac{(5 \times 0.0472)}{13.2707 + (5 \times 0.0472)} = 0.014 (1.4\%)$

RUN #3

RUN #4

MATERIAL SAFETY DATA SHEET  
NU-BRUTE

THIS PRODUCT'S SAFETY INFORMATION IS PROVIDED TO ASSIST OUR CUSTOMERS IN ASSESSING COMPLIANCE WITH HEALTH, SAFETY AND ENVIRONMENTAL REGULATIONS. THE INFORMATION CONTAINED HEREIN IS BASED ON DATA AVAILABLE TO US AND IS BELIEVED TO BE ACCURATE, ALTHOUGH NO GUARANTEE OR WARRANTY IS PROVIDED BY THE COMPANY IN THIS RESPECT. SINCE THE USE OF THIS PRODUCT IS WITHIN THE EXCLUSIVE CONTROL OF THE USER, IT IS THE USER'S OBLIGATION TO DETERMINE THE CONDITIONS OF SAFE USE OF THIS PRODUCT. SUCH CONDITIONS SHOULD COMPLY WITH ALL FEDERAL REGULATIONS CONCERNING THE PRODUCT.



**Bruce Hancock**

Human Resource/Health-Safety-Environment Coord.

HALLIBURTON ENERGY SERVICES

5801 Lovington Highway  
Hobbs, New Mexico 88240

Office: (505) 392-6531  
Office: (505) 746-2757  
Fax: (505) 392-7065  
Mobile: (505) 369-7324  
Home: (505) 396-5012

My MAIN concern on this product is:

- 1) IT IS AN EPA LISTED WASTE D002 (CORROSIVE) <sup>MS</sup>
- 2) Will OUR SEPARATORS CONTAIN 100% FROM ENTERING THE CITY SEWER SYSTEM?
- 3) IT WOULD REQUIRE:
  - A. SECONDARY CONTAINMENT
  - B. FULL PPE PROTECTION, I.E. TYVEK COVERALLS, RUBBER GLOVES, RESPIRATOR, HARD-HAT WITH FACE-SHIELD
- 4) IS IT WORTH THE HASSLE AND POTENTIAL REGULATORY WASTE STREAM PROBLEMS?

225 lbs in oil field waste  
Called Bruce on 2/9/95 @ 8:20 AM:

- It will be used as truck wash water.
- They will neutralize before going to separators.
- They will wash with it, for instance.



**MATERIAL SAFETY DATA SHEET**  
**NU-BRITE**

3    HMIS HEALTH  
0    HMIS FLAMMABILITY  
0    HMIS REACTIVITY  
G    HMIS PERSONAL PROTECTION

=====

**SECTION I - IDENTIFICATION**

=====

MANUFACTURER'S NAME..... ADAMS CHEMICAL & EQUIPMENT CO., INC.  
PHONE NUMBER..... 915 337 8942  
EMERGENCY PHONE NUMBER... 1-800-535-5053  
EFFECTIVE DATE..... SEPTEMBER, 1990  
REVISED DATE..... OCTOBER, 1993  
TRADE NAME..... NU-BRITE  
CHEMICAL FAMILY..... INDUSTRIAL ALUMINUM CLEANER  
CAS NUMBER..... NONE  
CHEMICAL FORMULA..... BLEND

=====

**SECTION II - HAZARDOUS INGREDIENTS**

=====

HAZARDOUS COMPONENTS	%	TLV (Units)	PROD. CAS #
PHOSPHORIC ACID	CONF.	OSHA: TWA = 1MG/M3, STEL = 3MG/M3 ACGIH: TWA = 1MG/M3, STEL 3MG/M3	7664-38-2
AMMONIUM BIFLUORIDE	CONF.	NOT LISTED	1341-49-7

TOXIC SUBSTANCES CONTROL ACT 40 CFR 710. Sources of the raw materials used in this product assure that all chemical ingredients included are in compliance with Section 8(b), or are otherwise in compliance with the Toxic Substances Control Act.

=====

**SECTION III - PHYSICAL DATA**

=====

BOILING POINT(F)..... APPROXIMATELY 212 DEGREES F  
FREEZING POINT (F)..... NOT DETERMINED  
VAPOR PRESSURE (mm Hg)... NOT DETERMINED  
VAPOR DENSITY (Air=1).... APPROXIMATELY 1  
SOLUBILITY IN WATER..... COMPLETE  
APPEARANCE/ODOR..... CLEAR LIQUID  
SPECIFIC GRAVITY (H2O=1). APPROXIMATELY 1.12

=====

**SECTION IV - FIRE AND EXPLOSION HAZARD DATA**

=====

FLASH POINT..... NOT FLAMMABLE  
LOWER FLAME LIMIT..... NOT APPLICABLE  
UPPER FLAME LIMIT..... NOT APPLICABLE  
EXTINGUISHING MEDIA..... NOT APPLICABLE

MATERIAL SAFETY DATA SHEET  
NU-BRITE

UNUSUAL FIRE HAZARD..... Containers may explode from internal pressure if confined to fire. Cool with water. Keep unnecessary people away.

SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE.... 1 MG/M3 PHOSPHORIC ACID

ROUTES OF ENTRY      INHALATION?      SKIN?      INGESTION?  
IRRITANT      **CORROSIVE**      **CORROSIVE**

HEALTH HAZARDS..... **ACUTE CORROSIVE** TO SKIN AND EYES, AND IRRITATING TO RESPIRATORY TRACT.

CARCINOGENICITY:      NTP?      IARC MONOGRAPHS?      OSHA REGULATED  
NO      NO      NO      NO

OVER EXPOSURE EFFECTS.... Immediate irritation and burning sensation followed by destruction of skin or eye tissue.

FIRST AID PROCEDURES..... In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Get medical attention. If swallowed, do not induce vomiting, get immediate medical attention.

SECTION VI - REACTIVITY DATA

CHEMICAL STABILITY..... STABLE  
CONDITIONS TO AVOID..... NONE  
INCOMPATIBLE MATERIALS... Alkaline Materials.  
DECOMPOSITION PRODUCTS... From Fire; Smoke, Carbon Dioxide, Carbon Monoxide, & Oxides of Phosphorous.  
HAZARDOUS POLYMERIZATION. WILL NOT OCCUR  
POLYMERIZATION AVOID..... NONE KNOWN

SECTION VII - SPILL OR LEAK PROCEDURE

FOR SPILL..... **In case of spillage, absorb with inert material and dispose of in accordance with applicable regulations.**

WASTE DISPOSAL METHOD... **Hazardous Waste. Follow Federal and State Regulations.**

SECTION VIII - SPECIAL PROTECTION

RESPIRATORY PROTECTION... NIOSH APPROVED ACID VAPOR MASK  
VENTILATION..... RECOMMENDED  
MECHANICAL EXHAUST..... NOT NORMALLY NEEDED

MATERIAL SAFETY DATA SHEET  
NU-BRITE

LOCAL EXHAUST..... NOT NORMALLY NEEDED  
PROTECTIVE GLOVES..... WEAR IMPERVIOUS GLOVES  
EYE PROTECTION..... GOGGLES OR FACE SHIELD  
OTHER PROTECTIVE  
EQUIPMENT..... APRONS, EYE WASH FOUNTAIN AND SAFETY SHOWER

SECTION IX - SPECIAL HANDLING

HANDLING AND STORAGE..... Wear impervious gloves Use goggles or face shield if  
splashing is likely  
PRECAUTIONARY MEASURES... Avoid contact with skin, eyes, and clothing. After  
handling this product, wash hands before eating,  
drinking, or smoking. If contact occurs, remove  
contaminated clothing. If needed, take firstaid  
action shown in Section V.  
DOT HAZARD CLASS..... CORROSIVE, 8  
DOT SHIPPING NAME..... CLEANING COMPOUND, CORROSIVE LIQUID, n.o.s., (CONTAINS  
PHOSPHORIC CID), 8, UN1760, PGII, NU-BRITE  
DOT REPORTABLE QUANTITY  
(RQ)..... 2550 POUNDS  
UN NUMBER..... UN 1760  
NA NUMBER..... NOT APPLICABLE  
PACKAGING SIZE..... VARIED  
DOT LABEL REQUIRED..... CORROSIVE, 8

SECTION X - REGULATORY

EPA ACUTE..... YES  
EPA CHRONIC..... NO  
EPA IGNITABILITY..... NO  
EPA REACTIVITY..... NO  
EPA SUDDEN RELEASE OF  
PRESSURE..... NO  
CERCLA RQ VALUE..... 2550 POUNDS BASED ON AMMONIUM BIFLOURIDE  
SARA TPQ..... NONE  
SARA RQ..... NONE  
SARA SECTION 313..... NOT LISTED

EPA HAZARDOUS WASTE #..... D002 CORROSIVE WASTE  
CLEAN AIR ACT..... NOT LISTED  
CLEAN WATER ACT..... LISTED IN SEC 311

FOOT NOTES NA - NOT APPLICABLE ND - NOT DETERMINED

PREPARED BY:..... S.U.S., FORT WORTH, TEXAS (817) 560-4631



STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

CONSERVATION DIVISION  
RECEIVED

OIL CONSERVATION DIVISION  
HOBBS DISTRICT OFFICE

MAR 28 1994 8 39

BRUCE KING  
GOVERNOR

POST OFFICE BOX 1980  
HOBBS, NEW MEXICO 88241-1980  
(505) 393-6161

**NMOCD Inter-Correspondence**

**To:** Roger Anderson-Environmental Bureau Chief

**From:** Wayne Price-Environmental Engineer District I *Wayne Price*

**Date:** March 25, 1994

**Reference:** Halliburton hobbs yard (GW-074)

**Subject:** **Possible Discharge Plan Permit Violation**

**Comments:** Please find enclosed a site inspection report that I have placed on file in the Hobbs NMOCD District I office. There are other parties involved which have not been contacted.

Please note and advise if any further action is warranted. Also for your information, Halliburton personnel have been extremely cooperative and helpful.

If you have any questions please don't hesitate to call or write.

cc: Jerry Sexton-District I Supervisor  
Attachments-1





STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION  
HOBBS DISTRICT OFFICE

BRUCE KING  
GOVERNOR

POST OFFICE BOX 1980  
HOBBS, NEW MEXICO 88241-1980  
(505) 393-6161

INTER-OFFICE MEMO

To file: Halliburton- Hobbs Yard GW-074

Date: March 24, 1994

Time: 11:00 am & 2:00 pm

Telephone call: \_\_\_\_\_ Meeting: X Other: X site inspection

Person called or attending: Bruce Hancock, Bill Brelih, Mike  
Lowrance-Halliburton  
Wayne Price-NMOCD

REFERENCE: Site Inspection on March 24, 1994

Subject: Reviewed sump solid waste stream  
for approval to go to CRI.

Comments: Reviewed the waste piles for disposal. Found two  
solid waste piles. Analytical was for one only.  
Halliburton had previously ran analytical work  
about a year ago and indicated that it would be  
representative of the material that came out of the  
sump.

The solid waste approval form has been sent to  
Kathy Brown on 3/24/94 with analytical results.

During the inspection halliburton disclosed that  
the water out of the sump was sent to the Cooper  
SWD located near Monument, NM. Some semi-solids  
was sent to CRI for disposal.



Halliburton has determined that this waste is non-exempt per RCRA. This material was transported by Rowland Trucking Co.

This office (NMOCD) was not notified of this material being sent off-site.

After the site inspection I indicated to Halliburton personnel that in the future they need to notify our office any time they want to ship any non-exempt waste off site. I informed them they could be in violation of their discharge permit.

Wayne Price



---

I.C.C. MC-232727  
S.C.C. 953-1



TRANSPORT  
KILL TRUCKS

# ROWLAND TRUCKING CO.

P.O. DRAWER 1659

EUNICE, NEW MEXICO 88231

PHONE  
(505) 394-2512

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1182  
HALLIBURTON SERVICES

CONTRACT  
NUMBER

A.F.E.  
NUMBER

REQ. OR  
PURCHASE ORDER  
NUMBER

FIELD  
ORDER  
NUMBER

143386

DATE

03/23/94

ORDERED BY

DELIVERED  
FROM:

HALLIBURTON'S YARD

TO:

CRI SWD

LOCATION

WELL  
OR  
RIG  
NO.

TRUCK OR  
UNIT NO.

774V

CAPACITY

150

AMOUNT  
HAULED

75

TIME  
OUT

1:00 PM

TIME  
IN

7:30 PM

HOURS  
CHGD.

6.5

DELIVERED BY:

VACUUM

DESCRIPTION

WT.

HRS.

DAYS

RATE

AMOUNT

SUCKOUT SUMPS

6.5 HRS.

61.00

396.50

JET OUT FEE-CRI

1

40.00

40.00

HIGHWAY MILES

LOADED

UNLOADED

0 MILES

0 MILES

TERMS:

TAX

26.19

NET TOTAL

462.69

AUTHORIZED BY:

X *Bill Ball*

TOMMY LEWIS

Thank You

I.C.C. MC-232727

S.C.C. 950-1



TRANSPORT  
KILL TRUCKS

# ROWLAND TRUCKING CO.

P.O. DRAWER 1659

EUNICE, NEW MEXICO 88231

PHONE

(505) 394-2512

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HALLIBURTON SERVICES

CONTRACT  
NUMBER

A.F.E.  
NUMBER

REQ. OR  
PURCHASE ORDER  
NUMBER

FIELD  
ORDER  
NUMBER

143387

DATE

03/23/94

ORDERED BY:

DELIVERED

FROM: HALLIBURTON'S YARD

TO:

COOPERS SWD

LOCATION

WELL  
OR  
RIG  
NO.

TRUCK OR  
UNIT NO.

778T

CAPACITY

130

AMOUNT  
HAULED

20

TIME  
OUT

7:30 AM

TIME  
IN

9:30 AM

HOURS  
PAID

2

CHGD.

DELIVERED BY:

TRANSPORT

DESCRIPTION

WT.

HRS.

DAYS

RATE

AMOUNT

PULL WATER FROM SUMP/HAUL TO DISPOSAL

2 HRS.

57.00

114.00

DISPOSAL COST

20 BBLs

0.20

4.00

HIGHWAY MILES

LOADED

UNLOADED

10 MILES

10 MILES

TERMS:

TAX

7.08

NET TOTAL

125.08

AUTHORIZED BY:

LARRY CASTLEMAN

x *Bill Rowland*

Thank You

I.C.C. MC-232727

S.C.C. 950-1



TRANSPORT  
KILL TRUCKS

# ROWLAND TRUCKING CO.

P.O. DRAWER 1659

EUNICE, NEW MEXICO 88231

PHONE

(505) 394-2512

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HALLIBURTON SERVICES

CONTRACT  
NUMBER

A.F.E.  
NUMBER

REQ. OR  
PURCHASE ORDER  
NUMBER

FIELD  
ORDER  
NUMBER

143358

DATE

03/22/94

ORDERED BY

DELIVERED

FROM: HALLIBURTON'S YARD

TO:

COOPERS SWD

LOCATION

WELL  
OR  
RIG  
NO.

TRUCK OR  
UNIT NO.

778T

CAPACITY

130

AMOUNT  
HAULED

130

TIME  
OUT 2:30 AM

TIME  
IN 5:00 AM

HOURS  
CHGD. 2.5

DELIVERED BY

TRANSPORT

DESCRIPTION

WT. HRS. DAYS

RATE

AMOUNT

PULL WATER FROM SUMP

2.5 HRS.

57.00

142.50

DISPOSAL COST

130 BBLs

0.20

26.00

HIGHWAY MILES

LOADED

UNLOADED

0 MILES

0 MILES

TERMS:

TAX

10.11

NET TOTAL

178.61

AUTHORIZED BY:

MATT WILKERSON

X *Bob Ball*

Thank You

I.C.C. MC-232727  
S.C.C. 950-1



TRANSPORT  
KILL TRUCKS

# ROWLAND TRUCKING CO.

P.O. DRAWER 1659

EUNICE, NEW MEXICO 88231

PHONE  
(505) 394-2512

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1150 HALLIBURTON SERVICES

CONTRACT NUMBER

A.F.E. NUMBER

REQ. OR PURCHASE ORDER NUMBER

FIELD ORDER NUMBER 143353

DATE 03/22/94

ORDERED BY:

DELIVERED FROM: HALLIBURTON'S YARD

TO: COOPERS SWD

LOCATION:

WELL OR RIG NO.

TRUCK OR UNIT NO. 772V	CAPACITY 150	AMOUNT HAULED 110	TIME OUT 3:00 PM	TIME IN 5:30 PM	HOURS CHGD. 2.5	DELIVERED BY VACUUM
------------------------	--------------	-------------------	------------------	-----------------	-----------------	---------------------

DESCRIPTION	WT.	HRS.	DAYS	RATE	AMOUNT
EMPTY PIT		2.5 HRS.		61.00	152.50
DISPOSAL COST	110 EBLs			0.20	22.00

HIGHWAY MILES	
LOADED	UNLOADED
0 MILES	0 MILES

TERMS:

TAX 10.47

NET TOTAL 184.97

SCOTT SHADE

AUTHORIZED BY:

x *Bill Ball*

Thank You



OIL CONSERVATION DIV  
RECEIVED  
'92 DEC 21 AM 9

REGULATORY AFFAIRS DEPARTMENT

Writer's Direct Dial Number: (405) 251-4755

**Certified Mail--RRR**

December 16, 1992

State of New Mexico  
Energy, Minerals & Natural  
Resources Department  
Oil Conservation Division  
Attention: Ms. Karen Brown  
P.O. Box 2088  
State Land Office Building  
Santa Fe, New Mexico 87504

Re: Discharge Plan Application # GW-74

Dear Ms. Brown:

I am responding to your letter dated February 24, 1992 concerning the Discharge Plan Application # GW-74, which was filed for our Halliburton Services facility located in Hobbs, New Mexico. I have addressed the concerns, as stated in your letter, in the same order you listed them.

1. Acid Loading Area:

- (A) The concrete berm around the acid tanks is capable of containing one and one-third (1 1/3) the storage capacity of the tanks. This equates to approximately 33,333 gallons.
- (B) The below-grade sump has been inspected semi-annually. A bermed area is planned under future capital expenditures.
- (C) The only material that collects in the acid loading sump is acid. The material is neutralized with a sodium bicarbonate and used as make-up water for future mixtures. Since the material is reused, no TCLP testing is scheduled. If testing is still necessary, please advise.

2. Sump at Wash/Grease Rack Area:

The sump at the wash/grease rack area does not receive fluids from any other location. The washrack grit material accumulated in the sump is TCLP tested annually (or after any major change of process) prior to removal by TAD Trucking. The material is scheduled to be hauled to Control Recovery, Inc.

3. Hydraulic & Engine Oil Storage:

Hydraulic and engine oil storage has been moved to a recently constructed building within the main shop on a concrete pad. A berm is planned under future capital expenditures.

4. Waste Oil and Filters:

The waste lubrication and motor oils are stored in a tank that has been moved to a concrete pad. A berm is planned for the future. The used oil filters are returned to the Part B Permitted Storage Facility in Duncan, Oklahoma on a Halliburton truck where they are transported to a recycling and reclamation facility in Oklahoma City.

5. There was no number five listed in your letter.

6. Drum Storage:

A new concrete pad with a 6-inch containment curb has recently been completed for drum storage.

7. Halliburton Logging Service (HLS):

(A) No major hazardous waste streams are generated at the facility. Most general truck maintenance is handled by an outside company. No used oil is collected at the facility. No antifreeze is used. Washrack grit is generated approximately once every three months and handled by an outside contractor.

(B) The washrack grit is collected in a sump, which is inspected twice annually to insure its integrity. The wastes are analyzed annually (or after any major change of process) using a TCLP.

State of New Mexico  
December 16, 1992  
Page 3

- (C) Very few chemicals are stored at the facility. A 55-gallon drum of biodegradable oil is used for oiling the wireline. No waste stream is generated from this process. Also, a 55-gallon drum of Anhydrous Ammonia and a 55-gallon drum of Alcohol are stored. Both materials are used in very small quantities. No waste streams are generated from their use.

The drum of Anhydrous Ammonia and the drum of Alcohol are stored inside the building on a concrete slab. The drum of biodegradable oil is stored outside in a fenced area on an asphalt slab. The drums are checked daily during normal operations to prevent any adverse environmental impact in the event of an accidental release.

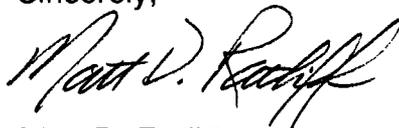
8. Waste Water Lines:

The Halliburton Services facility was constructed in 1978. No testing of the waste water lines has been conducted to date. The lines are steel.

The Halliburton Logging Services facility was constructed in 1979. No testing of the waste water lines has been conducted to date. The lines are steel.

Please review the additional information I have provided and continue with the processing of the Halliburton Services Discharge Plan Application. If you need additional information or have any questions, please don't hesitate to contact me at the letterhead number.

Sincerely,



Matt D. Ratliff  
Environmental Engineer

c: Kent Ostroot/HS Hobbs  
Bob Chambliss/HLS Hobbs  
Bruce Hancock/HS Hobbs  
Sherman Pierce  
Steve Burford



STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT  
OIL CONSERVATION DIVISION



BRUCE KING  
GOVERNOR

ANITA LOCKWOOD  
CABINET SECRETARY

November 30, 1992

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

CERTIFIED MAIL  
RETURN RECEIPT NO. P-667-241-921

Mr. Matt D. Ratliff  
Halliburton Company  
1015 Bois D'Arc  
P.O. Drawer 1431  
Duncan, Oklahoma 73536-0100

**RE: Discharge Plan GW-74 Extension  
Halliburton Company Hobbs Service Facility  
Lea County, New Mexico**

Dear Mr. Ratliff:

The Oil Conservation Division (OCD) has received your request dated November 3, 1992, for an extension to discharge without an approved discharge plan until February 1993. The discharge plan for the Halliburton Company Hobbs Service Facility was submitted to the OCD on October 3, 1991. After review of the application the OCD requested additional information in a letter dated February 24, 1992. The extension will allow Halliburton time to obtain and assemble the additional material requested.

Pursuant to Water Quality Control Commission Regulation 3-106.A., and for good cause shown, Halliburton is granted an extension to discharge without an approved discharge plan until February 1, 1993.

If you have any questions please call Kathy Brown at (505) 827-5884.

Sincerely,

William J. LeMay, Director

WJL/kmb

xc: Jerry Sexton, OCD Hobbs Office



OIL CONSERVATION DIVISION  
RECEIVED

**Halliburton Company** '92 NOV 9 AM 8 54  
ENERGY SERVICES GROUP

REGULATORY AFFAIRS DEPARTMENT

Writer's Direct Dial Number: (405) 251-4755

**Via Certified Mail--RRR**

November 3, 1992

State of New Mexico  
Energy, Minerals and Natural Resources Department  
Oil Conservation Division  
Attention: Kathy Brown  
P.O. Box 2088  
Santa Fe, NM 87504-2088

Dear Kathy:

It has recently come to my attention that the Discharge Plan Application For Oil Field Service Facilities forwarded to your office last year for our Halliburton Services Hobbs facility, has still not been approved by your office. The additional information you have requested in your letter dated February 24, 1992, will need to be forwarded before your office can approve the final version of the application.

In order to remain in compliance with the discharge regulations of the State of New Mexico, until such time as the additional information can be obtained, I am requesting an extension to the regulatory deadline, which will allow us to continue to discharge at the facility. At your request, I am asking for an extension until February, 1993. I will make every attempt to get the additional information to you as soon as possible so final approval of the plan can be obtained.

Thank you for your patience and understanding in this matter. If you have any questions or need additional information, please don't hesitate to contact me at the letterhead number.

Sincerely,

Matt D. Ratliff  
Environmental Engineer

c: Kent Ostroot  
Tom Bailey  
Sherman Pierce  
Steve Burford

4/22/92

Spike with Mark Ratliff of Hall  
Relayed what items need addressed

at HLS - Hall address these in response  
BJ Hughes P.L. Inspect. letter of 1/19/92 Hallburton Logging Service

at 10/15 with RCA February 24 1992  
CE - Hobbs request for additional information.

with Royce Eades Will get info by end of May.

for items:

& rock drilled  
look at tanks on NE shop corner  
need pad, curb

Drum storage on pad  
needs curb

Diesel spills from loading area pt.  
off at concrete containment  
needs concrete containment

last tank sump no leak detection

WIRELINE SERVICE - HOBBBS

met with Kent Ostrom - Hallburton  
Ken - HLS  
for P.L. Inspection

Drum storage  
Needs

- 1) Sump <sup>↑</sup> leak detected  
Need annual inspection
- 2) Kerosene tank has spills  
needs pad & curb
- 3) Tank for draining out filter  
has spillage  
needs to have containment  
& reventilation

7) Ammonium Hydroxide <sup>needs</sup> pH  
Chloroethane <sup>can neutralize</sup>

Shop <sup>need</sup>

Li 5w  
Hc 2 → 111 Trichloroethane <sup>need</sup> <sup>if separate</sup>



STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION



BRUCE KING  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

February 24, 1992

**CERTIFIED MAIL**  
**RETURN RECEIPT NO. P-756-903-807**

Mr. Matt D. Ratliff  
Environmental Engineer  
Halliburton Company  
P.O. Box Drawer 1421  
Duncan, Oklahoma 73536-0100

**RE: Discharge Plan GW-74  
Halliburton Hobbs Service Facility  
Lea County, New Mexico**

Dear Mr. Ratliff:

The Oil Conservation Division (OCD) has received and is in the process of reviewing the above referenced discharge plan application. The following comments and requests for additional information are based on the application dated October 2, 1991, and an inspection of the facility on April 19, 1992 by representatives of the OCD and Halliburton. Submission of the following information will allow review of the discharge plan application to continue.

1. Acid Loading Area:

During the facility inspection it was observed that a concrete berm surrounds your acid tanks. The OCD requires all tanks to be bermed with a holding capacity of one and one-third times the volume of the largest tank or all interconnecting tanks. What is the holding capacity of the berm around your acid tanks?

It was observed during the facility inspection that the sump at your acid loading area is not equipped with secondary containment and leak detection. The OCD requires all new below-grade tanks (ie.sumps) to have secondary containment and leak detection and to be approved by the OCD prior to construction. All existing below-grade tanks/sumps

Mr. Matt Ratliff  
February 24, 1992  
Page 2

which do not have secondary containment and leak detection are required to be visually inspected on an annual basis to determine the integrity of the structure. Submit a schedule to visually inspect, once a year, the sump at your acid loading area.

How often and to where are the wastes that collect in your acid loading sump currently disposed of? The OCD requires all service company wastes which contain any RCRA Subtitle C non-exempt, wastestreams to be tested for hazardous constituents (TCLP) prior to final disposal. Submit a plan and schedule for testing and disposal of your wastes collected in the acid loading sump.

2. Sump at Wash/Grease Rack Area:

Does your sump at the wash/grease rack area receive fluids from any other locations? How often and to where are the wastes that collect in this sump currently disposed of? The OCD requires all service company wastes which contain any RCRA Subtitle C, non-exempt wastestreams to be tested for hazardous constituents (TCLP) prior to final disposal. Submit a plan and schedule for testing and disposal of your wastes collected in the acid loading sump.

3. Hydraulic & Engine Oil Storage:

During the facility inspection it was observed that the hydraulic and engine oil was stored in a saddle tank in shop yard and there was no pad and curb type of containment beneath it. Halliburton stated at that time that they would be doing away with this tank and installing a new system for dispensing hydraulic and engine oil. What type of containment do you have beneath this saddle tank? If you have replaced this tank with a new system, how is it engineered so that no oil is discharged onto the ground surface?

4. Waste Oil and Filters:

No mention was made in your discharge plan application as to where your waste lubrication and motor oils are stored. Please describe storage and disposal procedures for handling your waste lubrication and motor oils. What method do you have to ensure that accidental discharges will be contained?

Mr. Matt Ratliff  
February 24, 1992  
Page 3

6. Drum Storage:

It was observed during the facility inspection that some of your drums were located directly on the ground surface. The OCD requires all drums to be stored on a pad with a curb-type of containment. Submit a plan to store all of your drums on a pad with a curb-type of containment?

7. Halliburton Logging Service (HLS):

The OCD recommends that Halliburton include their logging service facility, located immediately adjacent to the main facility, in the discharge plan GW-74. Please provide the OCD with the following information on HLS:

- a. List all major wastestreams and characterize their composition and volumes.
- b. Describe where and how all wastes are collected. How often and where are these wastes disposed of? What analyses are performed on these wastes before they are disposed of? What tests are performed on the waste collection system (drainlines, sumps, ect.) to ensure its integrity?
- c. What type and volume of chemicals are stored and/or used at the facility? Where are these chemicals stored and what method is used to ensure any accidental discharges will be contained?

Please be advised that the OCD requires all buried wastewater lines to be tested to ensure their integrity at 25 years of age and every 5 years thereafter. Submit information on the age and material of all buried wastewater lines. Include any past or proposed testing on these lines.

Addressing the above items will allow review of your discharge plan application to continue. If you have any questions, please do not hesitate to contact me at (505) 827-5884.

Sincerely,



Kathy M. Brown  
Geologist

xc: Chris Eustice, OCD Hobbs Office

## HALLIBURTON DP APPLICATION REVIEW

### 1. SUMPS:

Two sumps? One from acid loading area. Where disposed of? how often? need TCLP testing? any solids in bottom? if so, where disposed of, tested?

Sump from wash/grease rack area. Does this collect from any other buildings or areas? How often and where is the bottom sludge being taken to? In the past to a landfarm and/ or pit? Any testing on sludge available? How often and where are fluids taken? To a class 2 well? Any tests available on fluids?

Need commitment for annual inspection of sumps? Need age of any buried wastewater lines and testing if appropriate.

### 2. WASTE OIL & FILTERS:

Where are the used oil filters stored at the site? Where and what kind of tank is the waste oil stored in? Is it a saddle tank and did you do away with this and install a new system? If so, what kind of new system?

### 3. ACID LOADING AREA:

What capacity do the concrete berms around the acid tanks hold? Are the tanks saddle or upright? Is there a dirt floor or an impermeable floor beneath the tanks?

### 4. UST SURFACE AREA:

What type of containment is there around the loading valves for your UST's?

### 5. DRUM STORAGE:

Are all of drums on concrete pads with curbs? How many separate drum storage areas do you have?

### 6. GROUNDWATER:

You state groundwater is in the Ogallala at a depth of 30-60 feet and is of high quality but with high TDS. What water wells are within 1/2 mile? Do you have an analysis and drillers log from any in the area?

ACKNOWLEDGEMENT OF RECEIPT  
OF CHECK/CASH

I hereby acknowledge receipt of check No. [REDACTED] dated 2/4/92  
or cash received on 2/10/92 in the amount of \$ 1430.00  
from HALLIBURTON SERVICES

for HOBBS SERVICE FACILITY GW-74

Submitted by: [Signature] (Facility Name) Date: 2/10/92 (DP No.)

Submitted to ASD by: \_\_\_\_\_ Date: \_\_\_\_\_

Received in ASD by: [Signature] Date: 2/10/92

Filing Fee  New Facility  Renewal \_\_\_\_\_  
Modification \_\_\_\_\_ Other \_\_\_\_\_  
(specify)

Organization Code 521.07 Applicable FY 80

To be deposited in the Water Quality Management Fund.

Full Payment  or Annual Increment \_\_\_\_\_



HALLIBURTON SERVICES

Duncan, Oklahoma 73536

A Division of Halliburton Company

Citibank Delaware

ONE PENN'S WAY  
NEW CASTLE, DE  
19720

VOID AFTER 60 DAYS

82-20  
311

VENDOR NO.	DATE	AMOUNT
N1005801	02-04-92	\$1,430.00

PAY  
TO  
THE  
ORDER  
OF

NMED WATER QUALITY MANAGEMENT  
P O BOX 2088  
STATE LAND OFFIE BLDG  
SANTA FE NM

87504

[Signature]  
Jimmy C. Cooper

[REDACTED]

**HALLIBURTON SERVICES**  
DUNCAN, OKLAHOMA 73536

CHECK DATE: 02-04-92

N1005801

INVOICE DATE	REMARKS	GROSS AMOUNT	ADJUSTMENT	DISCOUNT	NET AMOUNT
01-24-92	INV-CKR012492 DISCHARGE PLAN FOR HOBBS NEW MEXICO 1380 FLAT FEE 50.00 FILING FEE TOTAL	1,430.00			1,430.00    1,430.00

THE ATTACHED CHECK IS IN FULL PAYMENT OF ACCOUNT AS SHOWN ABOVE. NO RECEIPT OTHER THAN ENDORSEMENT IS NECESSARY. IF NOT CORRECT RETURN BOTH STATEMENT AND CHECK.

To RCA  **URGENT**

Date 7-12 Time 1010 A.M.  
P.M.

# WHILE YOU WERE OUT

From Connie Chavez

of \_\_\_\_\_

Phone \_\_\_\_\_  
Area Code Number Ext.

Fax \_\_\_\_\_  
Area Code Number

Telephoned	<input checked="" type="checkbox"/>
Came to see you	<input type="checkbox"/>
Returned your call	<input type="checkbox"/>

Please call	<input checked="" type="checkbox"/>
Wants to see you	<input type="checkbox"/>
Will call again	<input type="checkbox"/>

Message \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Signed \_\_\_\_\_



STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

BRUCE KING  
GOVERNOR

November 18, 1991

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

**CERTIFIED MAIL**  
**RETURN RECEIPT NO. P-756-903-906**

Mr. Matt D. Ratliff  
Environmental Engineer  
Halliburton Company  
P.O. Box Drawer 1421  
Duncan, Oklahoma 73536-0100

**RE: Fee of Discharge Plan GW-74  
Halliburton Hobbs Service Facility  
Lea County, New Mexico**

Dear Mr. Ratliff:

Pursuant to the New Mexico Water Quality Control Commission (WQCC) Regulation 3-114 "every billable facility submitting a discharge plan for approval, modification or renewal shall pay the fees specified in this section to the Water Quality Management Fund." Enclosed is a copy of WQCC Rule 3-114 effective as of August 18, 1991.

The Oil Conservation Division (OCD) received your discharge plan application for the Halliburton Hobbs Service Facility on October 3, 1991, which is after the effective date of the WQCC Rule 3-114. The discharge application for the Halliburton Service Facility is therefore subject to the WQCC Regulation 3-114 discharge plan fee. Every billable facility submitting a new discharge plan will be assessed a fee equal to the filing fee plus either a flat fee or discharge fee.

The filing fee is fifty (50) dollars for each new discharge plan application. The \$50 filing fee is due immediately and is nonrefundable.

The remainder of the "total fee" for oil and gas service companies falls under the "flat fee" category and is equal to one-thousand, three-hundred and eighty dollars (\$1380). The flat fee for an approved discharge plan may be paid in a single payment due at the time of approval, or in equal annual installments over the duration of the discharge plan, with the first payment due at the time of approval.

Mr. Matt Ratliff  
November 18, 1991  
Page 2

Please make all checks out to the **NMED - Water Quality Management** and send to the OCD Santa Fe Office. If you have any questions, please do not hesitate to contact me at (505) 827-5812.

Sincerely,

A handwritten signature in cursive script, appearing to read "Roger C. Anderson".

Roger C. Anderson  
Environmental Engineer

Enclosure

xc: OCD Hobbs District Office

# Affidavit of Publication

STATE OF NEW MEXICO )  
 ) ss.  
COUNTY OF LEA )

Joyce Clemens being first duly sworn on oath deposes and says that he is Adv. Director of THE LOVINGTON DAILY LEADER, a daily newspaper of general paid circulation published in the English language at Lovington, Lea County, New Mexico; that said newspaper has been so published in such county continuously and uninterruptedly for a period in excess of Twenty-six (26) consecutive weeks next prior to the first publication of the notice hereto attached as hereinafter shown; and that said newspaper is in all things duly qualified to publish legal notices within the meaning of Chapter 167 of the 1937 Session Laws of the State of New Mexico.

That the notice which is hereto attached, entitled

..... Notice Of Publication .....

and numbered ..... in the

..... Court of Lea County, New Mexico, was published in a regular and entire issue of THE LOVINGTON DAILY LEADER and not in any supplement thereof, once each week on the same day of the week, for one (1)

~~consecutive~~ weeks beginning with the issue of

..... October 30, 19..91 .....

and ending with the issue of

..... October 30, 19..91 .....

And that the cost of publishing said notice is the sum of \$ 60.67

which sum has been (Paid) ~~as costs~~ as Court Costs

*Joyce Clemens*

Subscribed and sworn to before me this 12th

day of November, 19..91

*Ms Jean Jensen*

Notary Public, Lea County, New Mexico

Sept. 28 94

My Commission Expires ..... 19.....

NOTICE OF PUBLICATION  
STATE OF NEW MEXICO  
ENERGY, MINERALS AND  
NATURAL RESOURCES  
DEPARTMENT  
OIL CONSERVATION  
DIVISION

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge plan application and renewal application have been submitted to the Director of the Oil Conservation Division, State Land Office Building, P.O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505)827-5800:

(GW-68) - Williams Field Services Company, Sandy Fishler, Environmental Specialist, P.O. Box 58900, Salt Lake City, Utah 84158-0900, has submitted a discharge plan application for their Simms Mesa Compressor Station located in the NW/4 NE/4, Section 22, Township 30 North, Range 7 West, NMPM, Rio Arriba County, New Mexico. Approximately 75 gallons per day of wastewater will be stored in an above ground steel tank prior to transport to an OCD approved off-site disposal facility. Groundwater most likely to be affected by an accidental discharge is at a depth of approximately 160 feet with a total dissolved solids concentration estimated to range from 600 to 900 mg/1. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(GW-1) - Bloomfield Refining Company, David Roderick, Refinery Manager, P.O. Box 159, Bloomfield, New Mexico 87413, has submitted a renewal application for the previously approved discharge plan for its Bloomfield Refinery located in the NW/4 SE/4 and the S/2 NE/4 and the N/2 NE/4 SE/4 of section 27, and the S/2 NW/4 and the N/2 NW/4 SW/4 and the SE/4 NW/4 SW/4 and the NE/4 SW/4 of section 26, Township 29 North, Range 11 West, NMPM, San Juan County New Mexico. The renewal application consists of an evaluation proposal of the refinery waste water system with the objective of eliminating all unlined storage facilities. Groundwater most likely to be affected by any accidental spills is at a depth ranging from 10 to 30 feet and is a water zone directly caused by seepage from Hammond Ditch. The ditch water has a total dissolved solids concentration of approximately 200 mg/1. The previously approved discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(GW-74) - Halliburton Company, Matt D. Ratliff, Environmental Engineer, P.O. Drawer 1431, Duncan, Oklahoma 73536-0100, has submitted a discharge plan

Township 18 South, Range 39 East, NMPM, Lea County, New Mexico. Approximately 135 gallons per day of waste water is stored in below grade fiberglass tanks prior to disposal in an OCD approved offsite disposal facility. Groundwater most likely to be affected by any accidental spills is a depth of approximately 30 feet with a total dissolved solids concentration ranging from 300 to 600 mg/1. The application addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(BW-15) - Marathon Road Water Station, C.W. Trainer, 8090 E. Kaili Dr., Scottsdale, Arizona, 85260, has submitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The Marathon Road Water Station is located in the SW/4 SE/4, Section 25, Township 19 South, Range 34 East, NMPM, Lea County, New Mexico. Fresh water is injected into the Salado Formation at an approximate depth of 1930 to 2400 feet and brine is extracted with an average total dissolved solids concentrations of about 321,080 mg/1. Groundwater most likely to be affected by an accidental discharge is at a depth of 20 to 50 feet with a total dissolved solids concentration ranging from 500 to of 3500 mg/1. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(BW-22) - Quality Brine, Inc., Stan Watson, P.O. Box 75, Tatum, New Mexico, 88267, has submitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The Quality Brine Water Station is located in the SW/4 SW/4, Section 20, Township 12 South, Range 36 East, NMPM, Lea County, New Mexico. Fresh water is injected into the Salado Formation at an approximate depth of 2300 to 2900 feet and brine is extracted with an average total dissolved solids concentration of about 350,000 mg/1. Groundwater most likely to be affected by an accidental discharge is at a depth of 30 to 40 feet with a total dissolved solids concentration ranging from 700 to 800 mg/1. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

Any interested person may obtain further information from the Oil Conservation Division and may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan application may be viewed at the above address between 8:00 a.m. and 5:00 p.m., Monday through Friday. Prior to ruling on any proposed discharge plan or its modifica-

Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Requests for public hearing shall set forth the reasons why a hearing should be held. A hearing will be held if the Director determines that it is significant public interest.

If no public hearing is held the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.

GIVEN under the Seal of the New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 21st day of October, 1991.

STATE OF NEW MEXICO  
OIL CONSERVATION  
DIVISION  
WILLIAM J. LEMMON  
Director

SEAL  
Published in the Lovington Daily Leader October 30, 1991.

STATE OF NEW MEXICO  
County of Bernalillo ss

Thomas J. Smithson being duly sworn declares and says that he is National Advertising manager of the Albuquerque Journal, and that this newspaper is duly qualified to publish legal notices or advertisements within the meaning of Section 3, Chapter 167, Session Laws of 1937, and that payment therefore has been made or assessed as court costs; that the notice, a copy of which is hereto attached, was published in said paper in the regular daily edition,

for.....1.....times, the first publication being on the.....9.....day  
of.....Dec....., 1991, and the subsequent consecutive  
publications on....., 1991.

*Thomas J. Smithson*

Sworn and subscribed to before me, a Notary Public in  
and for the County of Bernalillo and State of New  
Mexico, this.....9.....day of.....Dec....., 1991.

PRICE.....\$ 50.82

Statement to come at end of month.

ACCOUNT NUMBER.....C 81184

ICIAL SEAL  
*Emadette Ortiz*  
ETTE ORTIZ  
UBLIC-NEW MEXICO  
SECRETARY OF STATE  
12-18-93

CLA-22-A (R-12/91)

OIL CONSERVATION DIVISION  
RECEIVED

'91 DE: 10 AM 9

NOTICE OF PUBLICATION  
STATE OF NEW MEXICO  
ENERGY, MINERALS AND  
NATURAL RESOURCES  
DEPARTMENT  
OIL CONSERVATION DIVISION  
Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge plan application and renewal application have been submitted to the Director of the Oil Conservation Division, State Land Office Building, P.O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505) 827-5900:  
(GW-68) - Williams Field Services Company, Sandy Fisher, Environmental Specialist, P.O. Box 58900, Salt Lake City, Utah 84158-0900, has submitted a discharge plan application for their Simms Mesa Compression Station located in the NW/4 NE/4, Section 22, Township 30, North Range 7 West, NMPM, Rio Arriba County, New Mexico. Approximately 75 gallons per day of waste water will be stored in an above ground steel tank prior to transport to an OCD approved off-site disposal facility. Groundwater most likely to be affected by any accidental discharge is at a depth of approximately 100 feet with a total dissolved solids concentration estimate ranging from 800 to 900 mg/l. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.  
(GW-1) - Bloomfield Refining Company, David Rodriguez, Refinery Manager, P.O. Box 159, Bloomfield, New Mexico 87413, has submitted a renewal application for the previously approved discharge plan for the Bloomfield Refinery located in the NW/4 SE/4 and the S/2 NE/4 and the N/2 NE/4 SE/4 of section 27, and the S/2 NW/4 and the N/2 NW/4 SW/4 and the SE/4 NW/4 SW/4 and the NE/4 SW/4 of section 25 Township 29 North, Range 71 West, NMPM, San Juan County, New Mexico. The renewal application consists of an evaluation proposal of the refinery waste water system with the objective of eliminating all unlined storage facilities. Groundwater most likely to be affected by any accidental spills is at a depth ranging from 10 to 30 feet and is a water table directly caused by seepage from Hammond Ditch. The ditch water has a total dissolved solids concentration of approximately 200 mg/l. The previously approved discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.  
(GW-74) - Halliburton Company, Matt D. Ruffell, Environmental Engineer, P.O. Drawer 1431, Duncan, Oklahoma 73536-0100, has submitted a discharge plan application for the Hobbs Service Facility located in Section 7, Township 18 South, Range 39 East, NMPM, Lea County, New Mexico. Approximately 135 gallons per day of waste water is stored in below grade fiberglass tanks prior to disposal in an OCD approved offsite disposal facility. Groundwater most likely to be affected by any accidental spills is at a depth of approximately 30 feet with a total dissolved solids concentration ranging from 300 to 600 mg/l. The application addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(GW-18) - [Illegible text]  
Dr. [Illegible] has submitted a renewal application for the previously approved discharge plan for their [Illegible] water facility. The [Illegible] water facility is located in the SW/4 SE/4, Section 25, Township 18 South, Range 34 East, NMPM, Lea County, New Mexico. Groundwater most likely to be affected by any accidental discharge is at a depth of 30 to 50 feet with a total dissolved solids concentration ranging from 300 to 600 mg/l. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.  
(GW-22) - [Illegible text]  
New Mexico 86207, has submitted a renewal application for the previously approved discharge plan for their [Illegible] water facility. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.  
Any interested person may obtain further information from the Oil Conservation Division, Attention: Public Affairs, at the address above. The discharge plan application may be reviewed at the above address between 8:00 a.m. and 5:00 p.m., Monday through Friday. Prior to filing on any proposed discharge plan or modification, the Director of the Oil Conservation Division shall allow interested parties 200 days after the date of publication of the notice during which comments may be submitted by mail and public hearing may be requested. If any interested person requests a public hearing shall be held. A hearing will be held if the Director determines there is a substantial public interest.  
If no public hearing is held, the Director will approve or disapprove the proposed plan based on information available. If a public hearing is held, the Director will approve or disapprove the proposed plan based on information in the plan and information submitted at the hearing.  
GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 21st day of October, 1991.  
STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION  
WILLIAM J. LEMAY, Director  
Journal, December 8, 1991

AFFIDAVIT OF PUBLICATION

COPY OF PUBLICATI

No. 28498

STATE OF NEW MEXICO,  
County of San Juan:

CHRISTINE HILL being duly sworn, says: "That she is the NATIONAL AD MANAGER of The Farmington Daily Times, a daily newspaper of general circulation published in English in Farmington, said county and state, and that the hereto attached LEGAL NOTICE

was published in a regular and entire issue of the said Farmington Daily Times, a daily newspaper duly qualified for the purpose within the meaning of Chapter 167 of the 1937 Session Laws of the State of New Mexico for ONE consecutive (days) (//////) on the same day as follows:

- First Publication WEDNESDAY, OCTOBER 30, 1991
- Second Publication \_\_\_\_\_
- Third Publication \_\_\_\_\_
- Fourth Publication \_\_\_\_\_

and that payment therefore in the amount of \$ 76.56 has been made.

*Christine Hill*

Subscribed and sworn to before me this 4th day of OCTOBER Nov, 1991.

*Connie Andrae*

Notary Public, San Juan County, New Mexico

My Comm expires: JULY 3, 1993

**NOTICE OF PUBLICATION**  
**STATE OF NEW MEXICO**  
**ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT**  
**OIL CONSERVATION DIVISION**

Notice is hereby given that pursuant to New Mexico Water Quality Control Commission Regulations, the following discharge plan application and renewal application have been submitted to the Director of the Oil Conservation Division, State Land Office Building, P. O. Box 2088, Santa Fe, New Mexico 87504-2088, Telephone (505) 827-5800:

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(GW-19) Bloomfield Refining Company, David Roderick, Refinery Manager, P. O. Box 159, Bloomfield, New Mexico 87413, has submitted a renewal application for the previously approved discharge plan for its Bloomfield Refinery located in the NW/4 SE/4 and the S/2 NE/4 and the N/2 NE/4, SE/4 of section 27, and the S/2 NW/4 and the N/2 NW/4, SW/4 and the SE/4, NW/4 SW/4 and the NE/4, SW/4 of section 26, Township 29 North, Range 11 West, NMPM, San Juan County, New Mexico. The renewal application consists of an evaluation proposal of the refinery waste water system with the objective of eliminating all unlined storage facilities. Groundwater most likely to be affected by any accidental spills is at a depth ranging from 10 to 30 feet and is a water zone directly caused by seepage from Hammond Ditch. The ditch water has a total dissolved solids concentration of approximately 200 mg/l. The previously approved discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(GW-74) Halliburton Company, Matt D. Ratliff, Environmental Engineer, P. O. Drawer 1431, Duncan, Oklahoma 73536-0100, has submitted a discharge plan application for its Hobbs Service Facility located in Section 7, Township 18 South, Range 39 East, NMPM, Lea County, New Mexico. Approximately 135 gallons per day of waste water is stored in below grade fiberglass tanks prior to disposal in an OCD approved offsite disposal facility. Groundwater most likely to be affected by any accidental spills is at a depth of approximately 30 feet with a total dissolved solids concentration ranging from 300 to 600 mg/l. The application addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(BW-15) Marathon Road Water Station, C. W. Trainer, 8090 E. Kalil Dr., Scottsdale, Arizona, 85260, has submitted a renewal application for the previously approved discharge plan for their insitu extraction brine well facility. The Marathon Road Water Station is located in the SW/4, SE/4, Section 25, Township 19 South, Range 34 East, NMPM, Lea County, New Mexico. Fresh water is injected into the Salado Formation at an approximate depth of 1930 to 2400 feet and brine is extracted with an average total dissolved solids concentrations of about 321,080 mg/l. Groundwater most likely to be affected by an accidental discharge is at a depth of 20 to 50 feet with a total dissolved solids concentration ranging from 500 to of 3500 mg/l. The discharge plan addresses how spills, leaks, and other accidental discharges to the surface will be managed.

(BW-22) Quality Brine, Inc., Stan Watson, P. O. Box 75, Tatum, New Mexico, 88267, has submitted

NOTICE OF PUBLICATION

STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT  
OIL CONSERVATION DIVISION

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(GW-74) - Halliburton Company, Matt D. Ratliff, Environmental Engineer, P.O. Drawer 1431, Duncan, Oklahoma 73536-0100, has submitted a discharge plan application for its Hobbs Service Facility located in Section 7, Township 18 South, Range 39 East, NMPM, Lea

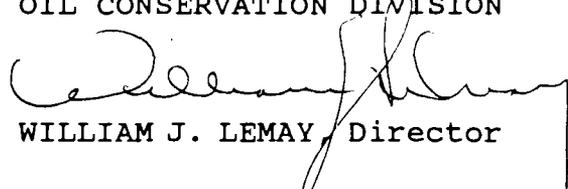
hearing shall set forth the reasons why a hearing should be held.,  
A hearing will be held if the Director determines there is  
significant public interest.

If no public hearing is held, the Director will approve or  
disapprove the proposed plan based on information available. If a  
public hearing is held, the director will approve or disapprove the  
proposed plan based on information in the plan and information  
submitted at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at  
Santa Fe, New Mexico, on this 21st day of October, 1991.

S E A L

STATE OF NEW MEXICO  
OIL CONSERVATION DIVISION

  
WILLIAM J. LEMAY, Director



# Halliburton Company

SERVING THE ENERGY INDUSTRIES WORLDWIDE

REGULATORY AFFAIRS DEPARTMENT  
ENERGY SERVICES GROUP

Writer's Direct Dial Number:

(405) 251-4755

October 2, 1991

RECEIVED

OCT 3 1991

Federal Express

OIL CONSERVATION DIV.  
SANTA FE

State of New Mexico  
Energy, Minerals and Natural  
Resources Department  
Oil Conservation Division  
310 Old Santa Fe Trail, Room 206  
Santa Fe, New Mexico 87501

Mr. Rodger Anderson,

Enclosed please find the discharge plan application #GW-74. The information requested has been forwarded for your review.

If you need additional information or have questions concerning the application, please feel free to contact me at the letterhead number.

Sincerely,

Matt D. Ratliff  
Environmental Engineer

MDR/mcp

Enclosure: Discharge Plan Application #GW-74

cc + enc.: Kent Ostroot/DM-Hobbs

cc: Sherman Pierce  
Steve Burford

dsk2/discharg.pcm

State of New Mexico  
Energy, Minerals and Natural Resources Department  
**OIL CONSERVATION DIVISION**  
P.O. Box 2088  
Santa Fe, NM 87501

**DISCHARGE PLAN APPLICATION FOR OILFIELD SERVICE FACILITIES**

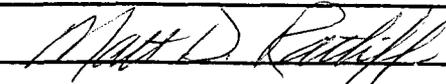
*(Refer to OCD Guidelines for assistance in completing the application.)*

- I. TYPE: Oil Field Service Facility
- II. OPERATOR: Halliburton Services  
ADDRESS: 5801 Lovington Highway, Hobbs, New Mexico  
CONTACT PERSON: Kent Ostroy PHONE: 505-392-6531
- III. LOCATION: - /4 - /4 Section 7 Township 18 South Range 38 East NMPM  
Submit large scale topographic map showing exact location.
- IV. Attach the name and address of the landowner of the facility site.
- V. Attach a description of the facility with a diagram indicating location of fences, pits, dikes, and tanks on the facility.
- VI. Attach a description of all materials stored or used at the facility.
- VII. Attach a description of present sources and quantities of effluent and waste solids.
- VIII. Attach a description of current liquid and solid waste collection/treatment/disposal procedures.
- IX. Attach a description of proposed modifications to existing collection/treatment/disposal systems.
- X. Attach a routine inspection, maintenance plan and reporting to ensure permit compliance.
- XI. Attach a contingency plan for reporting and clean-up of spills or releases.
- XII. Attach geological/hydrological evidence demonstrating that disposal of oil field wastes will not adversely impact fresh water.
- XIII. Attach such other information as is necessary to demonstrate compliance with any other OCD rules, regulations and/or orders.
- XIV. CERTIFICATION

I hereby certify that the information submitted with this application is true and correct to the best of my knowledge and belief.

Name: Matt D. Ratliff

Title: Environmental Engineer

Signature: 

Date: 10/2/91

DISTRIBUTION: Original and one copy to Santa Fe with one copy to appropriate Division District Office.

## DISCHARGE PLAN APPLICATION

- I. See Attached Sheet
- II. See Attached Sheet
- III. See Attached Sheet
- IV. Halliburton Services owns the property.
- V. The applicant, Halliburton Services, provides oil well cementing services and all stages of well completion, hydraulic formation fracturing to increase production, down-hole formation testing and well formation stimulation, all at the customer's well site. The applicant currently operates a field camp facility at the Hobbs, New Mexico site, the main purpose of which is for the storage of materials and maintenance of mobile equipment.  
  
Diagram Attached
- VI. See Attached Sheet
- VII. See Attached Sheet
- VIII. See Attached Sheet
- IX. Section IX is Not Applicable
- X. Section X is Not Applicable
- XI. Contingency Plan is Attached
- XII. No disposal of oilfield waste takes place at this facility. Ground water depth to the Ogallala Aquifer is approximately 30 - 60 ft. Water quality is high although there is a high total dissolved solids (TDS) content.  
  
Caliche formations vary in depth from 3 - 40 feet.
- XIII. Please advise if more information is needed.

## DISPOSAL COMPANIES UTILIZED

### USED OIL FACILITIES:

Mesa Oil Inc.  
4701 Roadway S.E.  
Albuquerque, NM 87105

E & E Enterprises  
Lubbock Highway  
P.O. Box 683  
Brownfield, TX 79316

### CEMENT DISPOSAL FACILITY:

Controlled Recovery Inc. (CRI)  
P.O. Box 369  
Hobbs, NM 88240  
Telephone (505) 393-1709

### SOLVENT DISPOSAL FACILITY:

Safety Kleen  
10607 West County Road 127  
Midland, TX 79711  
Telephone (915) 563-2305

DISCHARGE PLAN APPLICATION

## Oilfield Service Facilities

## Part VI. Form (Optional)

Materials Stored or Used at the Facility - For each category of material listed below provide information on the general composition of the material or specific information (including brand names if requested), whether a solid or liquid, type of container, estimated volume stored and location. Submit MSD information for chemicals as requested. Use of this form is optional, but the information requested must be provided.

Name	General Makeup or Specific Brand Name (if requested)	Solids(S) or Liquids(L)?	Type of Container (tank drum, etc.)	Estimated Volume Stored	Location (yard, shop, drum storage, etc.)
1. Drilling Fluids (include general makeup & types special additives [e.g. oil, chrome, etc.])	NOT APPLICABLE		-	-	-
2. Brines - (KCl, NaCl, etc.)	NOT APPLICABLE		-	-	-
3. Acids/Caustics (Provide names & MSD sheets)	Hydrochloric Acid	(L)	Tank	10,000 gal.	Yard
	Acetic Acid	(L)	Tank	15,000 gal.	Yard
	Fe-1a Acid	(L)	Drum	500 gal.	Drum
	Caustic Soda Flake	(S)	Sack	1,000 lbs.	Warehouse Storage
4. Detergents/Soaps	Cougar Soap	(L)	Drum	90 gal.	Shop
5. Solvents & Degreasers (Provide names & MSD sheets)	Safety Kleen Solvent	(L)	Drum	90 gal.	Shop
6. Paraffin Treatment/ Emulsion Breakers (Provide names & MSD sheets)	Numerous Chemicals (SEE ATTACHED LIST)		Sack/Drum	Varies	Drum Storage
7. Biocides (Provide names & MSD sheets)	BE-3 } BE-5 }	(L)	Drum 5 Gallon	55 gal.	Drum Storage
8. Others - (Include other liquids & solids, e.g. cement etc.)	Cement Types	(S)	Tank	Varies	Yard
	Hydraulic & Engine Oils	(L)	Tank	Varies	Shop

# DISCHARGE PLAN APPLICATION

## Oilfield Service Facilities

### Part VII. Form (Optional)

Sources and Quantities of Effluent and Waste Solids Generated at the Facility - For each source include types of effluents (e.g. salt water, hydrocarbons, sewage, etc.), estimated quantities in barrels or gallons per month, and types and volumes of major additives (e.g. acids, biocides, detergents, degreasers, etc.). Use of this form is optional, but the information requested must be provided.

Waste Type	General Composition and Source (solvents from small parts cleaning, oil filters from trucks, etc.)	Volume Per Month (bbl or gal)	Major Additives (e.g. degreaser fluids from truck washing, soap in steam cleaners)
1. Truck Wastes (Describe types of original contents trucked [e.g. brine, produced water, drilling fluids, oil wastes, etc])	NOT APPLICABLE	-	-
2. Truck, Tank & Drum Washing	Washrack Water With Oils From Dumps, Engines and Hoses.	4000 gal./month Total Water Effluent	Soap in Washrack Rinsate
3. Steam Cleaning of Parts, Equipment, Tanks	NOT APPLICABLE	-	-
4. Solvent/Degreaser Use	Solvents from small parts cleaning	60 gal./month	N/A
5. Spent Acids, Caustics, or Completion Fluids (Describe)	NOT APPLICABLE	-	-

Waste Type	General Composition and Source (solvents from small parts cleaning, oil filters from trucks, etc.)	Volume Per Month (bbl or gal)	Major Additives (e.g. degreaser fluids from truck washing, soap in steam cleaners)
6. Waste Slop Oil	NOT APPLICABLE	-	-
7. Waste Lubrication and Motor Oils	Oil From Trucks	200 gal./month	N/A
8. Oil Filters	Oil Filters From Trucks & Engines	1-55 gal. drum/month	N/A
9. Solids and Sludges from Tanks (Describe types of materials [e.g. crude oil tank bottoms, sand, etc.] )	NOT APPLICABLE	-	-
10. Painting Wastes	Solvents & Pigments From Painting	30 gal./month	Hardners & Catalysts
11. Sewage (Indicate if other wastes mixed with sewage; if no commingling, domestic sewage under jurisdiction of the NMEID)	NOT APPLICABLE, NO COMMINGLING TAKES PLACE		
12. Other Waste Liquids (Describe in detail)	NOT APPLICABLE	-	-
13. Other Waste Solids (Cement, construction materials, used drums)	Waste Cement Empty Drums	50 sacks/month 20 drums/month	N/A

# DISCHARGE PLAN APPLICATION

## Oilfield Service Facilities

### Part VIII. Form (Optional)

Summary Description of Existing Liquid and Solids Waste Collection and Disposal - For each waste type listed in Part VII, provide summary information about onsite collection and disposal systems. Information on basic construction features, specific descriptions, and wastewater schematics should be provided as required in the Guidelines. The use of this form is optional, but the summary information requested must be provided.

Waste Type	Tank(T)/ Drum(S)	Floor Drain/(F) Sump(S)	Pits- Lined(L) or Unlined(U)	Onsite Injection Well	Leach Field	Offsite Disposal
1. <i>Truck Wastes</i>	NOT APPLICABLE	-	-	-	-	-
2. <i>Truck, Tank and Drum Washing</i>	(T)	(S)	N/A	N/A	N/A	N/A
3. <i>Stream Cleaning of Parts, Equipment, Tanks</i>	NOT APPLICABLE	-	-	-	-	-
4. <i>Solvent/Degreaser Use</i>	(S)	-	-	-	-	Safety Kleen
5. <i>Spent Acids, Caustics, or Completion Fluids</i>	NOT APPLICABLE	-	-	-	-	-
6. <i>Waste Slop Oil</i>	NOT APPLICABLE	-	-	-	-	-

<i>Waste Type</i>	<i>Tank(T)/ Drum(S)</i>	<i>Floor Drain/(F) Sump(S)</i>	<i>Pits- Lined(L) or Unlined(U)</i>	<i>Onsite Injection Well</i>	<i>Leach Field</i>	<i>Offsite Disposal</i>
7. <i>Waste Lubrication and Motor Oils</i>	(T)	-	-	-	-	See Attached Sheet
8. <i>Oil Filters</i>	(S)	-	-	-	-	See Attached Sheet
9. <i>Solids and Sludges from Tanks</i>	NOT APPLICABLE		-	-	-	-
10. <i>Painting Wastes</i>	(S)	-	-	-	-	Safety Kleen
11. <i>Sewage</i>	CITY SEWER SYSTEM - NO COMMINGLING OF WASTE					
12. <i>Other Waste Liquids</i>						
13. <i>Other Waste Solids</i>	WASTE CEMENT	-	-	-	-	OCD Approved Local Landfill Returned to Duncan for Reclamation
	USED DRUMS	-	-	-	-	

SPILL PREVENTION CONTROL & COUNTERMEASURE PLAN

STEVE BULLFORD

PART I  
GENERAL INFORMATION

- 1. Name of facility HALLIBURTON SERVICES
- 2. Type of facility ONSHORE PETROLEUM INDUSTRY SERVICE LOCATION
- 3. Location of facility 5801 LOVINGTON HIGHWAY, HOBBS, NEW MEXICO

4. Name and address of owner or operator:

Name HALLIBURTON SERVICES

Address P.O. BOX 2568  
HOBBS, NEW MEXICO (88240)

5. Designated person accountable for oil spill prevention at facility:

Name and title KENT OSTROOT-DISTRICT MANAGER

6. Facility experienced a reportable oil spill event during the twelve months prior to Jan. 10, 1974 (effective date of 40 CFR, Part 112). (If YES, complete Attachment #1.) NO

MANAGEMENT APPROVAL

This SPCC Plan will be implemented as herein described.

Signature *Kent Ostroot*

Name KENT OSTROOT

Title DISTRICT MANAGER

CERTIFICATION

I hereby certify that I have examined the facility, and being familiar with the provisions of 40 CFR, Part 112, attest that this SPCC Plan has been prepared in accordance with good engineering practices.

(Seal)

J. N. Cuibertson  
Printed Name of Registered Professional Engineer

*J. N. Cuibertson*  
Signature of Registered Professional Engineer

Date DECEMBER 18, 1990

Registration No. 58468 State TX

7. Potential Spills — Prediction & Control:

Source	Major Type of Failure	Total Quantity (bbls)	Rate (bbls/hr)	Direction of Flow*	Secondary Containment
1. DIESEL FUEL	Ruptured Tank	238.09	Depends on type of leak.	N/A (Underground)	Leak Detection in place.
2. GASOLINE (Tetraethyl-Lead)	"	119.04	"	"	"
3. GASOLINE (Unleaded)	"	119.04	"	"	"
4. FE-1A (Acetic Anhydride)	Leaks while loading/unloading.	238.09	"	N/A Flat Diked Area	Concrete Dike
5. HYDROCHLORIC ACID	"	261.90	"	"	"
6. HYDROCHLORIC ACID	"	309.52	"	"	"
7. INJECTROL A SODIUM SILICATE	"	476.19	"	"	Earthen Dike
8. DRUM CHEMICALS (55 gallons) Discussion:	Rupture/Turn-over	1.30 each	"	"	Fenced in earthen dike.

Past experience indicates that large spills from the above mentioned types of tanks are not to be expected. Loading and unloading operations are constantly monitored by supervisory personnel on a 24 hour basis.

Attach map if appropriate.

Name of facility Halliburton Services Petroleum Service Location

Operator Halliburton Services, Hobbs, N.M.

8. Containment or diversionary structures or equipment to prevent oil from reaching navigable waters are practicable. (If NO, complete Attachment #2.) YES

9. Inspections and Records

A. The required inspections follow written procedures. YES

B. The written procedures and a record of inspections, signed by the appropriate supervisor or inspector, are attached. YES

Discussion: We use the API Environmental Guidance Document as a guideline to follow on inspection and prevention of a potential spill. All tanks, dikes, dike fluids, and hoses are inspected on a weekly basis and logs are kept on file by District Training and Safety. In the event of a spill or leak, immediate action is taken for containment and isolation and Halliburton Services, Midland Division is notified.

10. Personnel Training and Spill Prevention Procedures

A. Personnel are properly instructed in the following:

(1) operation and maintenance of equipment to prevent oil discharges, and YES

(2) applicable pollution control laws, rules, and regulations. YES

Describe procedures employed for instruction: Halliburton OESG Safety and Health Training Program/ API Environmental Guidance Document.

B. Scheduled prevention briefings for the operating personnel are conducted frequently enough to assure adequate understanding of the SPCC Plan. YES

Describe briefing program: All Site personnel are trained on the plan prior to job and the plan is periodically reviewed at Safety meetings.

Name of facility Halliburton Services Petroleum Industry location.

Operator Halliburton Services, Hobbs, N.M.

DESIGN AND OPERATING INFORMATION  
ONSHORE FACILITY (EXCLUDING PRODUCTION)

A. Facility Drainage

1. Drainage from diked storage areas is controlled as follows (include operating description of valves, pumps, ejectors, etc. (Note: Flapper-type valves should not be used):

Accumulative Rain water is to be drained manually from dike by a small portable pump.

2. Drainage from undiked areas is controlled as follows (include description of ponds, lagoons, or catchment basins and methods of retaining and returning oil to facility):

NOT APPLICABLE AS ALL TANKS HAVE DIKES

3. The procedure for supervising the drainage of rain water from secondary containment into a storm drain or an open watercourse is as follows (include description of (a) inspection for pollutants, and (b) method of valving security). (A record of inspection and drainage events is to be maintained on a form similar to Attachment #3):
- Diked areas are inspected weekly to log (rain) fluid levels are below the safe freeboard level. Because of limited rainfall in our District, should dike water level need to be lowered, Halliburton Services personnel will pump (rain) water out of dike on to adjacent asphalt surface after inspecting fluids for possible contaminants and pollutants and will record the inspection and drainage report on checklist to be filed by District Safety and Training.

Name of facility Halliburton Services Petroleum Services Location.

Operator Halliburton Services, Hobbs, N.M.

ONSHORE FACILITY (EXCLUDING PRODUCTION)

(Response to statements should be: YES, NO, or N/A (Not Applicable).)

II. Bulk Storage Tanks

1. Describe tank design, materials of construction, fail-safe engineering features, and if needed, corrosion protection: \_\_\_\_\_

With exception of one 11,000 gallon plastic tank which meets all requirements for acid storage, all tanks are steel cylindrical which are painted for corrosion protection and leak detectors are in place for the underground tanks.

2. Describe secondary containment design, construction materials, and volume: \_\_\_\_\_

Earthen dikes with capacity for one and a half times the volume of the liquid to be contained.

3. Describe tank inspection methods, procedures, and record keeping: \_\_\_\_\_

Plumbing, valves, hoses, tanks, and dikes are inspected weekly and inspection are recorded and kept on file with District Training and Safety.

1. Internal heating coil leakage is controlled by one or more of the following control factors:

(a) Monitoring the steam return or exhaust lines for oil. \_\_\_\_\_

Describe monitoring procedure: \_\_\_\_\_ N/A \_\_\_\_\_

(b) Passing the steam return or exhaust lines through a settling tank, skimmer, or other separation system. \_\_\_\_\_

N/A \_\_\_\_\_

(c) Installing external heating systems. \_\_\_\_\_

5. Disposal facilities for plant effluents discharged into navigable waters are observed frequently for indication of possible upsets which may cause an oil spill event. \_\_\_\_\_

N/A \_\_\_\_\_

Describe method and frequency of observations: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Name of facility Halliburton Services Petroleum Industry Service Location

Operator Halliburton Services, Hobbs, N.M.

ONSHORE FACILITY (EXCLUDING PRODUCTION)

[Response to statements should be: YES, NO, or NA (Not Applicable).]

C. Facility Transfer Operations, Pumping, and In-plant Process

1. Corrosion protection for buried pipelines:

- (a) Pipelines are wrapped and coated to reduce corrosion. N/A
- (b) Cathodic protection is provided for pipelines if determined necessary by electrolytic testing. N/A
- (c) When a pipeline section is exposed, it is examined and corrective action taken as necessary. YES

2. Pipeline terminal connections are capped or blank-flanged and marked if the pipeline is not in service or on standby service for extended periods.

Describe criteria for determining when to cap or blank-flange: This is unlikely to happen unless placed out of service for repair; however, this would be determined during on site inspection.

3. Pipe supports are designed to minimize abrasion and corrosion and allow for expansion and contraction. YES

Describe pipe support design: Standard PVC pipe is used and braced at all elbows and critical junctions. Underground tanks are provided with flex connections to reduce stress at 90's.

1. Describe procedures for regularly examining all above-ground valves and pipelines (including flange joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces):

Each valve receives a hands on inspection by Halliburton Services personnel during weekly inspection and all defects are listed on Safety inspection sheet for immediate repair.

5. Describe procedures for warning vehicles entering the facility to avoid damaging above-ground piping:

All vehicles must stop and receive instructions for loading and unloading from dispatch before entering facility.

Name of facility Halliburton Services Petroleum Service Location

Operator Halliburton Services, Hobbs, N.M.

ONSHORE FACILITY (EXCLUDING PRODUCTION)

[Response to statements should be: YES, NO, or N/A (Not Applicable).]

D. Facility Tank Car & Tank Truck Loading/Unloading Rack

Tank car and tank truck loading/unloading occurs at the facility. (If YES, complete 1 through 5 below.)

YES

1. Loading/unloading procedures meet the minimum requirements and regulations of the Department of Transportation.

YES

2. The unloading area has a quick drainage system.

YES

3. The containment system will hold the maximum capacity of any single compartment of a tank truck loaded/unloaded in the plant.

YES

Describe containment system design, construction materials, and volume:

Concrete dike with secondary earthen dike.

1. An interlocked warning light, a physical barrier system, or warning signs are provided in loading/unloading areas to prevent vehicular departure before disconnect of transfer lines.

YES

Describe methods, procedures, and/or equipment used to prevent premature vehicular departure:

Warning signs plus on-site supervisory personnel during loading or unloading of chemical.

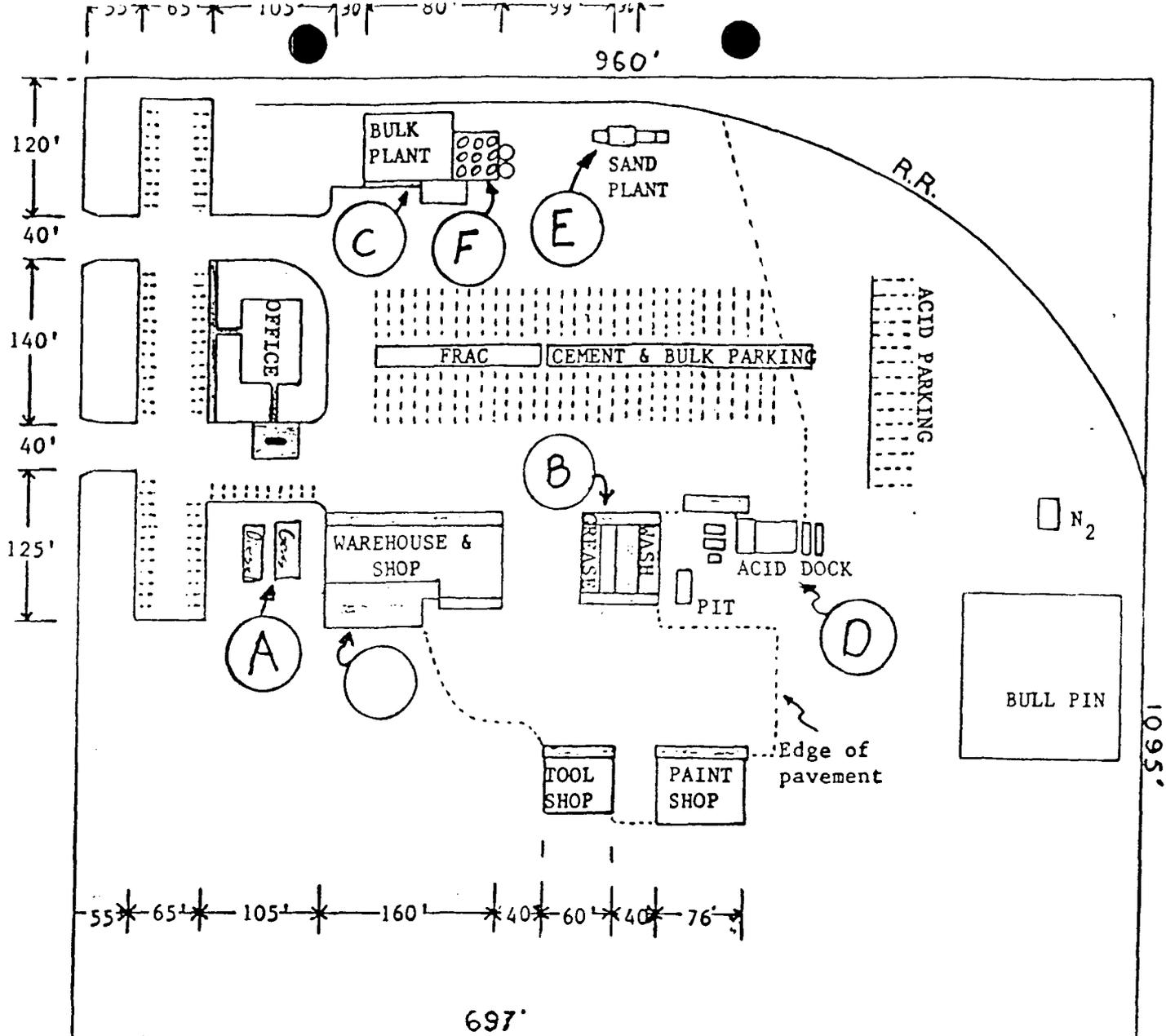
5. Drains and outlets on tank trucks and tank cars are checked for leakage before loading/unloading or departure.

YES

Name of facility Halliburton Services Petroleum Industry Service Location

Operator Halliburton Services, Hobbs, N.M.





PLOT PLAN  
 HALLIBURTON  
 SERVICES  
 HOBBS NEW MEXICO  
 SCALE: 1" = 140'



250'

263'

MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 10-02-91
REVISED DATE 09-04-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: HYDROCHLORIC ACID (NEAT), BULK PART NUMBER: 070155300
PKG QTY: BULK APPLICATION: SOLVENT
SERVICE USED: CHEMICAL SERVICES, I. C.

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Row 1: HYDROCHLORIC ACID, 31-60 %, C 5 PPM, C 5 PPM

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE (CLEAR, COLORLESS LIQUID), ODOR (PUNGENT, ACRID), SPECIFIC GRAVITY (1.160), BULK DENSITY (9.66 LB/GAL), PH (0.8 FOR 1% SOL), SOLUBILITY IN WATER AT 20 DEG C (MISCIBLE), BIODEGRADABILITY (N/D), PERCENT VOLATILES (35), EVAPORATION RATE (1), VAPOR DENSITY (1.27), VAPOR PRESSURE (26.00), BOILING POINT (230 F / 110 C), POUR POINT (N/D), FREEZE POINT (- 50 F / - 45 C), SOLUBILITY IN SEAWATER (TOTALLY MISCIBLE), PARTITION COEF (NOT EVALUATED)

SECTION IV - FIRE AND EXPLOSION DATA

Table with 4 columns: HEALTH, FLAMMABILITY, REACTIVITY, SPECIAL. Values: HEALTH 3, FLAMMABILITY 0, REACTIVITY 1, SPECIAL NONE. Also includes FLASH POINT (NONE), AUTOIGNITION TEMPERATURE (N/A F / N/A C), FLAMMABLE LIMITS (% BY VOLUME) (LOWER N/A, UPPER N/A)

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES: FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS: MAY FORM EXPLOSIVE MIXTURE WITH STRONG ALKALIS. REACTION WITH STEEL, AND CERTAIN OTHER METALS GENERATES FLAMMABLE AND POTENTIALY EXPLOSIVE HYDROGEN GAS. CONSIDERABLE HEAT IS EVOLVED WHEN CONTACTED WITH MANY SUBSTANCES. DO NOT ALLOW RUNOFF TO ENTER WATERWAYS.

CONTACT CAUSES BURNS TO EYES AND SKIN.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN  
ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: TOX IHL-HMN LCLO:1300 MG/30M  
TOX ORL-RBT LD50:900 MG/KG  
TOX IHL-RAT LC50:3124 PPM/1H  
AQU TLM96: 282 PPM

PRODUCT TLV: 5 PPM HCL

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

SKIN:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

INHALATION:

VAPOR, MIST OR SPRAY CAUSE SEVERE IRRITATION OF UPPER RESPIRATORY SYSTEM.

INGESTION:

CORROSIVE TO MOUTH, ESOPHAGUS, AND STOMACH UPON INGESTION.

CHRONIC EFFECTS:

CONTINUED EXPOSURE CAN ERODE THE TEETH.

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN  
EXISTING DERMATITIS.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK  
PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE  
REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH  
CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION,  
PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN.  
SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE.  
NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL  
ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

NOT APPLICABLE.

INCOMPATIBILITY (MATERIALS TO AVOID):

ALKALIES ( EG. AMMONIA AND ITS SOLUTIONS, CARBONATES, SODIUM HYDROXIDE  
(CAUSTIC), POTASSIUM HYDROXIDE, CALCIUM HYDROXIDE, CYANIDES, SULFIDES,  
HYPOCHLORITES, CHLORITES) WHICH CAN GENERATE HEAT WITH SPLATTERING OR  
BOILING AND THE RELEASE OF TOXIC FUMES.

HYDROCHLORIC ACID MAY GENERATE AND RELEASE FLAMMABLE HYDROGEN AND TOXIC CHLORINE GAS IN THE PRESENCE OF IRON. IN THE PRESENCE OF IRON SULFIDE, HYDROCHLORIC ACID MAY PRODUCE HIGHLY TOXIC HYDROGEN SULFIDE.

HAZARDOUS DECOMPOSITION PRODUCTS:

MAY RELEASE HYDROGEN AND CHLORINE GAS IN THE PRESENCE OF IRON, AND HYDROGEN SULFIDE IN THE PRESENCE OF IRON SULFIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AND STOP LEAK WHERE SAFE. CONTAIN AND NEUTRALIZE TO A PH OF 6-8. SCOOP UP AND REMOVE.

PREVENT RUNOFF FROM ENTERING SEWERS, LAKES, RIVERS, STREAMS OR PUBLIC WATER SUPPLIES,

WASTE DISPOSAL METHOD:

IF MATERIAL HAS BEEN COMPLETELY NEUTRALIZED, GET APPROVAL FROM A SANITARY LANDFILL OPERATOR AND TRANSPORT TO A SANITARY LANDFILL. IF NOT GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL FACILITY, AUTHORIZED UNDER EPA/RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP ABSORBED MATERIAL TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ACID GAS CHEMICAL CARTRIDGE RESPIRATOR.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION.

PROTECTIVE GLOVES:

BUTYL GLOVES.

EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

OTHER PROTECTIVE EQUIPMENT:

RUBBER BOOTS.

WEAR FULL PROTECTIVE SUIT WHEN SKIN CONTACT IS POSSIBLE.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING HYDROCHLORIC ACID (NEAT), BULK

070.155300

DANGER!

MAY CAUSE SEVERE IRRITATION TO EYES AND UPPER RESPIRATORY SYSTEM.

MAY CAUSE SEVERE EYE AND SKIN BURNS.

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM ALKALIES.

STORE IN A COOL WELL VENTILATED LOCATION.

KEEP CONTAINER CLOSED WHEN NOT IN USE.

AVOID CONTACT WITH SKIN, EYES AND CLOTHING.

AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

CONTAINER SHOULD BE TRANSPORTED WITH ALL CLOSURES IN PLACE AND RETURNED FOR REUSE.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:

RQ-HYDROCHLORIC ACID-CORROSIVE MATERIAL-UN1789 (RQ USED ONLY FOR PACKAGES CONTAINING 5000 # OR MORE HCL). PACKAGED:DOT MC-312 OR DOT-E 5403 (DELETE NON APPLICABLE TANK NUMBER)

IATA SHIPPING DESCRIPTION:  
 HYDROCHLORIC ACID SOLUTION-8-UN1789-II-CORROSIVE MATERIAL

IMO SHIPPING DESCRIPTION:  
 RQ-HYDROCHLORIC ACID, SOLUTION-8-CORROSIVE MATERIAL-UN1789-IMO PAGE 8183 (RQ  
 USED ONLY FOR PACKAGES CONTAINING 5000 POUNDS OR MORE)

CAN SHIPPING DESCRIPTION:  
 HYDROCHLORIC ACID SOLUTIONS-8 (9.2)-PIN1789-II

ADR SHIPPING DESCRIPTION:  
 HYDROCHLORIC ACID SOLUTIONS-8, 5, (B)-ADR

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
 CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
 1,640 GALS. - HYDROCHLORIC ACID,

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
 PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

COMPONENT NAME	CAS-REG-NO	PCT
HYDROCHLORIC ACID	7647-01-0	31-60 %

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES

TSCA YES	CEPA NE	EEC YES	ACQIN YES	NPR NE	DRSM NE

F. EXTRACTION METAL AND TRACE CONTENTS

ARSENIC:	IN LIQUID > 5 MG/L,	SOLID > 500 MG/KG	NO
BARIUM :	IN LIQUID > 100 MG/L,	SOLID > 10000 MG/KG	NO
CADIUM:	IN LIQUID > 1 MG/L,	SOLID > 100 MG/KG	NO
CHROMIUM(VI):	IN LIQUID > 5 MG/L,	SOLID > 500 MG/KG	NO
CHROMIUM(III):	IN LIQUID > 560 MG/L,	SOLID > 2500 MG/KG	NO
LEAD:	IN LIQUID > 5 MG/L,	SOLID > 1000 MG/KG	NO
MERCURY:	IN LIQUID > 0.2 MG/L,	SOLID > 2000 MG/KG	NO
SELENIUM:	IN LIQUID > 1 MG/L,	SOLID > 100 MG/KG	NO
SILVER:	IN LIQUID > 5 MG/L,	SOLID > 500 MG/KG	NO
ANTIMONY:	IN LIQUID > 15 MG/L,	SOLID > 500 MG/KG	NO
BERYLLIUM:	IN LIQUID > 0.75 MG/L,	SOLID > 75 MG/KG	NO
COBALT:	IN LIQUID > 80 MG/L,	SOLID > 8000 MG/KG	NO
COPPER:	IN LIQUID > 25 MG/L,	SOLID > 2500 MG/KG	NO
FLUORIDE:	IN LIQUID > 180 MG/L,	SOLID > 18000 MG/KG	NO
MOLYBDENUM:	IN LIQUID > 350 MG/L,	SOLID > 3500 MG/KG	NO
NICKEL:	IN LIQUID > 20 MG/L,	SOLID > 2000 MG/KG	NO
THALLIUM:	IN LIQUID > 7 MG/L,	SOLID > 700 MG/KG	NO
VANADIUM:	IN LIQUID > 24 MG/L,	SOLID > 2400 MG/KG	NO
ZINC:	IN LIQUID > 250 MG/L,	SOLID > 5000 MG/KG	NO
CYANIDE:	IN LIQUID > 250 MG/L,	SOLID > 250 MG/KG	NO
H2S:	IN LIQUID > 500 MG/L,	SOLID > 500 MG/KG	NO
ORGANO-TIN:	IN LIQUID OR	SOLID > 100 MG/L	NO
ORGANO-PHOS:	IN LIQUID OR	SOLID > 100 MG/L	NO
TIN:	IN LIQUID OR	SOLID > 100 MG/L	NO
PERSISTENT ORGANO-			
HALOGENS:	IN LIQUID OR	SOLID > 100 MG/L	NO

G. OTHER COMPONENTS

CONTAINS BENZENE	NO
CONTAINS TOLUENE	NO

CONTAINS XYLENE  
REPORTABLE SPILL QUANTITY FOR BENZENE, TOLUENE, XYLENE NO NOT APPLICABLE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS WASTE BECAUSE OF:

CORROSIVITY

I. UNITED KINGDOM - DOE (CHEMICAL NOTIFICATION SCHEME)  
TOXICITY CATEGORY

1

\* \* \* \* \*

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY PROHIBITED. REGULATORY AFFAIRS DEPARTMENT, HALLIBURTON ENERGY SERVICES GROUP

MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 06-08-90

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: ACETIC ACID, BULK PART NUMBER: NIS102 0
PKG QTY: BULK APPLICATION: SOLVENT
SERVICE USED: HISD

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Row 1: GLACIAL ACETIC ACID, 31-60 %, 10 PPM, 10 PPM

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE (CLEAR LIQUID), ODOR (ACRID), SPECIFIC GRAVITY (1.051), BULK DENSITY (8.75 LB/GAL), PH (2.9 FOR 6% SOL), SOLUBILITY IN WATER AT 20 DEG C (COMPLETE), BIODEGRADABILITY (READILY), PERCENT VOLATILES (100), EVAPORATION RATE (0.97), VAPOR DENSITY (2.1), VAPOR PRESSURE (11.70), BOILING POINT (244 F / 117 C), POUR POINT (- 1 F / - 18 C), FREEZE POINT (62 F / 16 C), SOLUBILITY IN SEAWATER (NOT EVALUATED), PARTITION COEF (NOT EVALUATED)

SECTION IV - FIRE AND EXPLOSION DATA

Table with 4 columns: HEALTH, FLAMMABILITY, REACTIVITY, SPECIAL. Rows include NFPA(704) RATING, FLASH POINT (104 F / 40 C), AUTOIGNITION TEMPERATURE (800 F / 426 C), FLAMMABLE LIMITS (% BY VOLUME) (LOWER 5.4, UPPER 16.0)

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.

SPECIAL FIRE FIGHTING PROCEDURES:

USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

RUNOFF TO SEWER MAY CAUSE FIRE OR EXPLOSION HAZARD.
DO NOT ALLOW RUNOFF TO ENTER WATERWAYS.
VAPOR EXTREMELY IRRITATING.
CONTACT CAUSES BURNS TO EYES AND SKIN.

\*\*\*\*\* SECTION V - HEALTH HAZARD DATA \*\*\*\*\*

CALIFORNIA PROPOSITION 65:  
PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:  
PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN  
ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: IRR SKN-HMN 50 MG/24H MLD  
IRR EYE-RBT .050 MG SEV  
TOX ORL-HMN TDLO: 1.47 MG/KG  
TOX IHL-HMN TCLO: 816 PPM/3M  
TOX ORL-RAT LD50: 3310 MG/KG  
TOX ORL-MUS LD50: 4960 MG/KG  
TOX ORL-RBT LDL0: 1200 MG/KG

PRODUCT TLV: 10 PPM

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:  
EYE OR SKIN CONTACT, INHALATION.  
EYE:  
MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.  
SKIN:  
MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.  
INHALATION:  
VAPOR, MIST OR SPRAY CAUSE SEVERE IRRITATION OF UPPER RESPIRATORY SYSTEM.  
INGESTION:  
CORROSIVE TO MOUTH, ESOPHAGUS, AND STOMACH UPON INGESTION.  
CHRONIC EFFECTS:  
CONTINUED EXPOSURE CAN ERODE THE TEETH.  
OTHER SYMPTOMS AFFECTED:  
BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN  
EXISTING DERMATITIS.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:  
IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK  
PROMPT MEDICAL ATTENTION.  
SKIN:  
IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE  
REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH  
CLOTHING BEFORE REUSE.  
INHALATION:  
REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION,  
PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN.  
SEEK PROMPT MEDICAL ATTENTION.  
INGESTION:  
DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE.  
NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL  
ATTENTION.

\*\*\*\*\* SECTION VI - REACTIVITY DATA \*\*\*\*\*

STABILITY: STABLE  
CONDITIONS TO AVOID:  
CONTACT WITH SKIN OR CLOTHING, SMOKING, EATING, OR DRINKING.  
HEAT, SPARKS AND OPEN FLAME.  
INCOMPATIBILITY (MATERIALS TO AVOID):  
ALKALIES ( EG. AMMONIA AND ITS SOLUTIONS, CARBONATES, SODIUM HYDROXIDE

(CAUSTIC), POTASSIUM HYDROXIDE, CALCIUM HYDROXIDE, CARBONIDES, SULFIDES, HYPOCHLORITES, CHLORITES) WHICH CAN GENERATE HEAT WITH SPLATTERING OR BOILING AND THE RELEASE OF TOXIC FUMES.

HAZARDOUS DECOMPOSITION PRODUCTS:  
CARBON MONOXIDE AND/OR CARBON DIOXIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:  
NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:  
USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AND STOP LEAK WHERE SAFE. CONTAIN AND NEUTRALIZE TO A PH OF 6-8. SCOOP UP AND REMOVE.

WASTE DISPOSAL METHOD:  
IF MATERIAL HAS BEEN COMPLETELY NEUTRALIZED, GET APPROVAL FROM A SANITARY LANDFILL OPERATOR AND TRANSPORT TO A SANITARY LANDFILL. IF NOT GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL FACILITY, AUTHORIZED UNDER EPA/RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP ABSORBED MATERIAL TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):  
ACID GAS CHEMICAL CARTRIDGE RESPIRATOR.  
PROTECTIVE GLOVES:  
IMPERVIOUS RUBBER GLOVES.  
EYE PROTECTION:  
WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.  
OTHER PROTECTIVE EQUIPMENT:  
WEAR FULL PROTECTIVE SUIT WHEN SKIN CONTACT IS POSSIBLE.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING ACETIC ACID, BULK NIS.102 0

MAY CAUSE SEVERE EYE AND SKIN BURNS.  
COMBUSTIBLE!  
FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:  
STORE IN A COOL WELL VENTILATED LOCATION.  
KEEP CONTAINER CLOSED WHEN NOT IN USE.  
AVOID CONTACT WITH SKIN, EYES AND CLOTHING.  
AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:  
CONTAINER SHOULD BE TRANSPORTED WITH ALL CLOSURES IN PLACE AND RETURNED FOR REUSE.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:  
ACETIC ACID-CORROSIVE MATERIAL-UN2790-RQ

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION  
FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
1,580 GAL. - ACETIC ACID

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES      CEPA NE      EEC YES      ACOIN YES      NPR NE      DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A HAZARDOUS WASTE

\* \* \* \* \*

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MATERIAL SAFETY DATA SHEET  
 HALLIBURTON SERVICES  
 DUNCAN, OKLAHOMA 73536

DATE: 09-30-91  
 REVISED DATE 07-03-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569  
 AFTER HOURS: 405/251-3760

\*\*\*\*\* SECTION I - PRODUCT DESCRIPTION \*\*\*\*\*

CHEMICAL CODE: FE-1A ACIDIZING COMPOSITION, 55 GAL STEEL PART NUMBER: 070154600  
 PKG QTY: 54 GAL.DRUM APPLICATION: ACIDIZE FORMATION CONTAINING FE  
 SERVICE USED: CHEMICAL SERVICES

\*\*\*\*\* SECTION II - COMPONENT INFORMATION \*\*\*\*\*

COMPONENT+ + + + + + + + + +	PERCENT	TLV	PEL
ACETIC ANHYDRIDE	31-60 %	C 5 PP,	5 PPM
GLACIAL ACETIC ACID	31-60 %	10 PPM	10 PPM

\*\*\*\*\* SECTION III - PHYSICAL DATA \*\*\*\*\*

PROPERTY	MEASUREMENT
APPEARANCE	CLEAR, COLORLESS LIQUID
ODOR	PUNGENT ACRID
SPECIFIC GRAVITY (H2O=1)	1.065
BULK DENSITY	8.87 LB/GAL
PH	1
SOLUBILITY IN WATER AT 20 DEG C. GMS/100ML H2O	COMPLETE
BIODEGRADABILITY	READILY
PERCENT VOLATILES	100
EVAPORATION RATE(BUTYL ACETATE=1)	N/D
VAPOR DENSITY	3.5
VAPOR PRESSURE (MMHG)	11.40
BOILING POINT(760 MMHG)	245 F / 118 C
POUR POINT	15 F / - 9 C
FREEZE POINT	N/D
SOLUBILITY IN SEAWATER	NOT EVALUATED
PARTITION COEF (OCTANOL IN WATER)	NOT EVALUATED

\*\*\*\*\* SECTION IV - FIRE AND EXPLOSION DATA \*\*\*\*\*

NFPA(704) RATING:  
 HEALTH 3 FLAMMABILITY 2 REACTIVITY 1 SPECIAL WATER REACTIVE  
 FLASH POINT 103 F / 39 C FLASH MTHD TCC  
 AUTOIGNITION TEMPERATURE 630 F / 332 C  
 FLAMMABLE LIMITS (% BY VOLUME) LOWER 3.0 UPPER 19.0

\*\*\*\*\* EXTINGUISHING MEDIA: \*\*\*\*\*

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.  
 SPECIAL FIRE FIGHTING PROCEDURES:  
 USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.  
 FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.  
 UNUSUAL FIRE AND EXPLOSION HAZARDS:  
 AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS SINCE THE REACTION MAY RESULT IN VIOLENT RUPTURE OF THE CONTAINER.  
 MAY BE IGNITED BY HEAT, SPARKS, OR FLAMES. FIGHT FIRE FROM A SAFE DISTANCE

AND FROM A PROTECTED LOCATION. HEAT MAY BUILD PRESSURE AND RUPTURE CLOSED CONTAINERS, SPREADING THE FIRE AND INCREASING THE RISK OF BURNS AND INJURIES.

CONTACT CAUSES BURNS TO EYES AND SKIN.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: AQU TLM96: 100-10 PPM

PRODUCT TLV: 5 PPM

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

SKIN:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

INHALATION:

VAPOR, MIST OR SPRAY CAUSE SEVERE IRRITATION OF UPPER RESPIRATORY SYSTEM.

INGESTION:

ABSORPTION OF LARGE AMOUNTS CAN CAUSE VOMITING, ABDOMINAL PAIN AND INCREASED RESPIRATION.

CHRONIC EFFECTS:

CONTINUED EXPOSURE CAN ERODE THE TEETH.

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN EXISTING DERMATITIS.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE. DISCARD CONTAMINATED SHOES.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

HEAT, SPARKS AND OPEN FLAME.

INCOMPATIBILITY (MATERIALS TO AVOID):

REACTS VIOLENTLY WITH WATER LIBERATING LARGE VOLUMES OF GAS, WHICH IF CONFINED CAN RUPTURE CONTAINER.

STRONG OXIDIZERS AND STRONG ALKALIES.

HAZARDOUS DECOMPOSITION PRODUCTS:  
CARBON MONOXIDE AND/OR CARBON DIOXIDE.  
HAZARD POLYMERIZATION: WON'T OCCUR  
CONDITIONS TO AVOID:  
NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:  
USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AND STOP LEAK WHERE SAFE. CONTAIN AND NEUTRALIZE TO A PH OF 6-8. SCOOP UP AND REMOVE.

WASTE DISPOSAL METHOD:  
IF MATERIAL HAS BEEN COMPLETELY NEUTRALIZED, GET APPROVAL FROM A SANITARY LANDFILL OPERATOR AND TRANSPORT TO A SANITARY LANDFILL. IF NOT GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL FACILITY, AUTHORIZED UNDER EPA/RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP ABSORBED MATERIAL TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):  
ORGANIC VAPOR/ACID GAS CARTRIDGE RESPIRATOR WITH A FULL FACEPIECE AND A DUST-MIST FILTER.  
VENTILATION:  
USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION.  
PROTECTIVE GLOVES:  
BUTYL GLOVES.  
EYE PROTECTION:  
WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.  
OTHER PROTECTIVE EQUIPMENT:  
RUBBER BOOTS.  
WEAR FULL PROTECTIVE SUIT WHEN SKIN CONTACT IS POSSIBLE.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING FE-1A ACIDIZING COMPOSITION, 55 GAL STEEL070.154600

DANGER!  
MAY CAUSE SEVERE IRRITATION TO EYES AND UPPER RESPIRATORY SYSTEM.  
MAY CAUSE SEVERE EYE AND SKIN BURNS.  
COMBUSTIBLE!  
FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:  
STORE AWAY FROM ALKALIES.  
STORE AWAY FROM OXIDIZERS.  
KEEP FROM HEAT, SPARKS, AND OPEN FLAME.  
KEEP CONTAINER CLOSED WHEN NOT IN USE.  
AVOID CONTACT WITH SKIN, EYES AND CLOTHING.  
AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:  
IF CONTAINER RETAINS PRODUCT RESIDUES, LABEL PRECAUTIONS MUST BE OBSERVED. STORE CONTAINER WITH CLOSURES IN PLACE. OFFER EMPTY CONTAINER TO RECONDITIONOR OR RECYCLER FOR RECONDITIONING OR DISPOSAL. ENSURE RECONDITIONER OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:  
CORROSIVE LIQUID, N.O.S.(CONTAINS ACETIC ANHYDRIDE)-CORROSIVE MATERIAL-UN1760

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: Y PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
930 GALS. - ACETIC ANHYDRIDE,

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS  
WASTE BECAUSE OF:

CORROSIVITY  
IGNITABILITY

\* \* \* \* \*

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE  
DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM  
VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS  
GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN  
BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE  
DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO  
SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY  
SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR  
CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS  
SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY  
OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE  
REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR  
DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND  
SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY  
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MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 02-22-90

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: SAFETY KLEEN PART NUMBER: NIS798 0
PKG QTY: 55 GAL APPLICATION: CLEANING PARTS
SERVICE USED: SHOPS

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Row 1: MINERAL SPIRITS, > 60 %, 200 PPM, NOT EST

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE (CLEAR GREEN LIQUID), ODOR (PETROLEUM HYDROCARBON), SPECIFIC GRAVITY (.775), BULK DENSITY (6.45 LB/GAL), PH (NOT DETERMINED), SOLUBILITY (NEGLIGIBLE), BIODEGRADABILITY (N/D), PERCENT VOLATILES (100), EVAPORATION RATE (0.02), VAPOR DENSITY (4.9), VAPOR PRESSURE (2.00), BOILING POINT (310 F / 154 C), POUR POINT (N/D), FREEZE POINT (N/D), SOLUBILITY IN SEAWATER (NOT EVALUATED), PARTITION COEF (NOT EVALUATED)

SECTION IV - FIRE AND EXPLOSION DATA

Table with 4 columns: HEALTH, FLAMMABILITY, REACTIVITY, SPECIAL. Values include NFPA(704) RATING, FLASH POINT (105 F / 40 C), AUTOIGNITION TEMPERATURE (ND F / ND C), FLAMMABLE LIMITS (0.7 - 6.0)

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES:
USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS:
MAY BE IGNITED BY HEAT, SPARKS, OR FLAMES. FIGHT FIRE FROM A SAFE DISTANCE AND FROM A PROTECTED LOCATION. HEAT MAY BUILD PRESSURE AND RUPTURE CLOSED CONTAINERS, SPREADING THE FIRE AND INCREASING THE RISK OF BURNS AND INJURIES.

INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE CARBON DIOXIDE AND CARBON MONOXIDE.

\*\*\*\*\* SECTION V - HEALTH HAZARD DATA \*\*\*\*\*

CALIFORNIA PROPOSITION 65:  
PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:  
PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: NOT DETERMINED

PRODUCT TLV: NOT ESTABLISHED

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:  
EYE OR SKIN CONTACT, INHALATION.

EYE:  
MAY CAUSE SEVERE IRRITATION WHICH MAY INJURY TISSUE IF NOT REMOVED PROMPTLY.

SKIN:  
CONTACT MAY CAUSE SKIN IRRITATION.

INHALATION:  
HIGH CONCENTRATIONS MAY CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. THIS MAY BE EVIDENCED BY GIDDINESS, HEADACHES, DIZZINESS, NAUSEA, VOMITING OR POSSIBLY UNCONSCIOUSNESS.

INGESTION:  
MAY BE FATAL IF SWALLOWED.  
ASPIRATION INTO LUNGS BY INGESTION OR VOMITING, MAY CAUSE CHEMICAL PNEUMONITIS RESULTING IN EDEMA AND HEMORRAGE AND MAY BE FATAL. SYMPTOMS INCLUDE INCREASED RESPIRATORY RATE AND BLUISH DISCOLORATION OF SKIN. COUGHING AND GAGGING ARE OFTEN NOTED AT THE TIME OF ASPIRATION.

OTHER SYMPTOMS AFFECTED:  
A REVIEW OF AVAILABLE DATA DOES NOT IDENTIFY ANY CONDITIONS WORSENERD BY EXPOSURE TO THIS PRODUCT.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:  
IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.

SKIN:  
PROMPTLY WASH SKIN WITH SOAP AND WATER.

INHALATION:  
REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.

INGESTION:  
DO NOT INDUCE VOMITING! ASPIRATION INTO LUNGS DUE TO VOMITING CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL. IF VOMITING OCCURS SPONTANEOUSLY, KEEP HEAD BELOW HIPS TO PREVENT ASPIRATION OF LIQUID INTO LUNGS.

\*\*\*\*\* SECTION VI - REACTIVITY DATA \*\*\*\*\*

STABILITY: STABLE  
CONDITIONS TO AVOID:  
HEAT, SPARKS AND OPEN FLAME.  
INCOMPATIBILITY (MATERIALS TO AVOID):  
STRONG OXIDIZERS.  
HAZARDOUS DECOMPOSITION PRODUCTS:  
CARBON MONOXIDE AND/OR CARBON DIOXIDE.  
HAZARD POLYMERIZATION: WON'T OCCUR  
CONDITIONS TO AVOID:  
NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AREA AND STOP LEAK WHERE SAFE. REMOVE IGNITION SOURCES. CONTAIN AND ABSORB SPILL WITH SAND OR OTHER INERT MATERIAL. SCOOP OR SWEEP UP USING NON-SPARKING TOOLS. IN ENCLOSED AREAS, WEAR SELF-CONTAINED BREATHING APPARATUS.

WASTE DISPOSAL METHOD:

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR CARTRIDGE RESPIRATOR.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION. LOCAL EXHAUST VENTILATION MUST BE DESIGNED FOR COMBUSTIBLE ATMOSPHERES (NEC CLASS II EQUIPMENT).

PROTECTIVE GLOVES:

IMPERVIOUS RUBBER GLOVES.

EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

OTHER PROTECTIVE EQUIPMENT:

RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING SAFETY KLEEN

NIS.798 0

WARNING!

MAY CAUSE HEADACHE, DIZZINESS AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS. MAY CAUSE EYE AND SKIN IRRITATION.

COMBUSTIBLE!

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS. KEEP FROM HEAT, SPARKS, AND OPEN FLAME. KEEP CONTAINER CLOSED WHEN NOT IN USE. AVOID CONTACT WITH SKIN, EYES AND CLOTHING. AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

IF EMPTY CONTAINER RETAINS PRODUCT RESIDUES, ALL LABEL PRECAUTIONS MUST BE OBSERVED. STORE AWAY FROM IGNITION SOURCES WITH ALL DRUM CLOSURES IN PLACE. OFFER CONTAINER TO RECONDITIONER OR RECYCLER. ENSURE RECONDITIONER OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:  
NOT RESTRICTED

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: Y PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: PURE

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
NOT EVALUATED

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES      CEPA NE      EEC YES      ACOIN YES      NPR NE      DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS WASTE BECAUSE OF:

IGNITABILITY

\* \* \* \* \*

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MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 09-04-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: CAUSTIC FLAKE PART NUMBER: 070154810
PKG QTY: 50 OR 100 LB.BAG APPLICATION: BASE, SOLVENT
SERVICE USED: FRACTURING, IND. CLEAN

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Row 1: SODIUM HYDROXIDE, > 60 %, C 2 MG/M3, C 2 MG/M3

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE (WHITE OR GRAY SOLID, FLAKES), ODOR (ODORLESS), SPECIFIC GRAVITY (2.130), BULK DENSITY (71.50 LB/CU.FT.), PH (14 FOR 5% SOL), SOLUBILITY IN WATER AT 20 DEG C (50), BIODEGRADABILITY (N/A), PERCENT VOLATILES (NONE), EVAPORATION RATE (N/A), VAPOR DENSITY (N/A), VAPOR PRESSURE (1.00), BOILING POINT (2534 F / 1390 C), POUR POINT (N/A), FREEZE POINT (N/A), SOLUBILITY IN SEAWATER (SOLUBLE), PARTITION COEF (NOT EVALUATED)

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 3 FLAMMABILITY 0 REACTIVITY 0 SPECIAL NONE
FLASH POINT N/A
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (OZ. PER CU. FT.) LOWER N/D UPPER N/D

EXTINGUISHING MEDIA: USE MEDIA APPROPRIATE FOR SURROUNDING MATERIALS.
SPECIAL FIRE FIGHTING PROCEDURES: FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS: CONTACT WITH REACTIVE METALS (E.G. ALUMINUM AND BRASS) MAY RESULT IN THE GENERATION OF FLAMMABLE HYDROGEN GAS. DO NOT ALLOW RUNOFF TO ENTER WATERWAYS. CONTACT CAUSES BURNS TO EYES AND SKIN.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN  
ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: IRR SKN-RBT 50 MG/24H SEV  
IRR EYE-RBT 1% SEV  
AQU TLM96: 9.9 PPM

PRODUCT TLV: 2 MG/M3

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

SKIN:

MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON  
THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

INHALATION:

CORROSIVE TO THE NASAL AND RESPIRATORY PASSAGES AND CAN DESTROY THE MUCOUS  
MEMBRANES AND MAY CAUSE SEVERE PNEUMONITIS.

INGESTION:

CORROSIVE TO MOUTH, ESOPHAGUS, AND STOMACH UPON INGESTION.

CHRONIC EFFECTS:

CONTINUED EXPOSURE CAN ERODE THE TEETH.

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN  
EXISTING DERMATITIS.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK  
PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE  
REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH  
CLOTHING BEFORE REUSE. DISCARD CONTAMINATED SHOES.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION,  
PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN.  
SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE.  
NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL  
ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

NOT APPLICABLE.

INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG ACIDS.

HEAVY METALS.

PEROXIDES TOGETHER WITH TRICHLOROETHYLENE.

HAZARDOUS DECOMPOSITION PRODUCTS:

NONE KNOWN.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:  
NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. SWEEP UP AND REMOVE. AVOID CREATING OR INHALING DUST.

WASTE DISPOSAL METHOD:

IF NOT CONTAMINATED, REUSE PRODUCT.

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

HIGH-EFFICIENCY PARTICULATE RESPIRATOR WITH A FULL FACEPIECE.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN DUSTY ENVIRONMENTS.

PROTECTIVE GLOVES:

BUTYL GAUNTLET GLOVES.

EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

OTHER PROTECTIVE EQUIPMENT:

WEAR FULL PROTECTIVE SUIT WHEN SKIN CONTACT IS POSSIBLE.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING CAUSTIC FLAKE

070.154810

DANGER!

MAY CAUSE SEVERE EYE AND SKIN BURNS.

MAY CAUSE SEVERE IRRITATION TO THE UPPER RESPIRATORY SYSTEM.

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM STRONG ACIDS.

STORE IN DRY LOCATION TO PROTECT PRODUCT QUALITY.

AVOID CREATING OR INHALING DUST.

AVOID CONTACT WITH SKIN, EYES AND CLOTHING.

CONTAINER DISPOSITION:

THIS BAG MAY CONTAIN RESIDUE OF A HAZARDOUS MATERIAL. SOME STATES REGULATE SUCH CONTAINERS AS HAZARDOUS WASTE. WHERE SUCH CONTAINERS ARE REGULATED, PRIOR AUTHORIZATION SHOULD BE OBTAINED FROM A HAZARDOUS WASTE DISPOSAL SITE OPERATED UNDER RCRA SUBTITLE C REGULATIONS OR STATE EQUIVALENT.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:

SODIUM HYDROXIDE, DRY SOLID, FLAKE, BEAD-CORROSIVE MATERIAL-UN1823

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y

CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: PURE

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
1,000 LBS - SODIUM HYDROXIDE

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)		
COMPONENT NAME	CAS-REG-NO	PCT
SODIUM HYDROXIDE	1310-73-2	> 60 %

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES

TSCA YES	CEPA NE	EEC YES	ACQIN YES	NPR NE	DRSM NE
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H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS WASTE BECAUSE OF:

CORROSIVITY

\*\*\*\*\*

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY PROHIBITED. REGULATORY AFFAIRS DEPARTMENT, HALLIBURTON ENERGY SERVICES GROUP

MATERIAL SAFETY DATA SHEET  
HALLIBURTON SERVICES  
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91  
REVISED DATE 08-13-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569  
AFTER HOURS: 405/251-3760

\*\*\*\*\* SECTION I - PRODUCT DESCRIPTION \*\*\*\*\*

CHEMICAL CODE: GBW-3 BREAKER PART NUMBER: 070152090  
PKG QTY: 10-1# BAGS/CARTON APPLICATION: BREAKER  
SERVICE USED: FRACTURING

\*\*\*\*\* SECTION II - COMPONENT INFORMATION \*\*\*\*\*

COMPONENT	PERCENT	TLV	PEL
CARBOHYDRATE	> 60 %	10 MG/M3	15 MG/M3

\*\*\*\*\* SECTION III - PHYSICAL DATA \*\*\*\*\*

PROPERTY	MEASUREMENT
APPEARANCE	WHITE SOLID POWDER
ODOR	ODORLESS
SPECIFIC GRAVITY (H2O=1)	1.580
BULK DENSITY	27.20 LB/CU.FT.
PH	NOT DETERMINED
SOLUBILITY IN WATER AT 20 DEG C. GMS/100ML H2O	200
BIODEGRADABILITY	READILY
PERCENT VOLATILES	N/A
EVAPORATION RATE(BUTYL ACETATE=1)	N/A
VAPOR DENSITY	N/A
VAPOR PRESSURE (MMHG)	N/D
BOILING POINT(760 MMHG)	320 F / 160 C
POUR POINT	N/A
FREEZE POINT	N/A
SOLUBILITY IN SEAWATER	26 GM/100 ML
PARTITION COEF (OCTANOL IN WATER)	NOT EVALUATED

\*\*\*\*\* SECTION IV - FIRE AND EXPLOSION DATA \*\*\*\*\*

NFPA(704) RATING:  
 HEALTH 1 FLAMMABILITY 1 REACTIVITY 0 SPECIAL NONE  
 FLASH POINT N/A  
 AUTOIGNITION TEMPERATURE ND F / ND C  
 FLAMMABLE LIMITS (OZ. PER CU. FT.) LOWER N/D UPPER N/D

\*\*\*\*\* EXTINGUISHING MEDIA: \*\*\*\*\*

USE MEDIA APPROPRIATE FOR SURROUNDING MATERIALS.  
 SPECIAL FIRE FIGHTING PROCEDURES:  
 AVOID CREATING DUST CLOUDS WITH EXTINGUISHERS.  
 FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.  
 UNUSUAL FIRE AND EXPLOSION HAZARDS:  
 ORGANIC DUST IN THE PRESENCE OF A SOURCE OF IGNITION CARRIES A POTENTIAL EXPLOSION HAZARD IF THE CONCENTRATION IN THE AIR IS TOO HIGH. GOOD HOUSEKEEPING PROCEDURES ARE REQUIRED TO MINIMIZE THIS POTENTIAL HAZARD.

\*\*\*\*\* SECTION V - HEALTH HAZARD DATA \*\*\*\*\*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: TOX ORL-RAT LD50:29700 MG/KG
AQU TLM96: >3300 PPM (BROWN SHRIMP)

PRODUCT TLV: 10 MG/KG(N)

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

MAY BE IRRITATING.

SKIN:

FREQUENT OR PROLONGED CONTACT WILL DRY AND DEFAT THE SKIN, POSSIBLY LEADING TO IRRITATION AND DERMATITIS. REPEATED CONTACT MAY SENSITIZE THE SKIN.

INHALATION:

MAY CAUSE ALLERGIC RESPIRATORY REACTION IN SUSCEPTIBLE INDIVIDUALS. MAY BE IRRITATING. TREAT AS NUISANCE DUST.

INGESTION:

NO DATA AVAILABLE

CHRONIC EFFECTS:

NO DATA AVAILABLE

OTHER SYMPTOMS AFFECTED:

A REVIEW OF AVAILABLE DATA DOES NOT IDENTIFY ANY CONDITIONS WORSENERD BY EXPOSURE TO THIS PRODUCT.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. IF IRRITATION PERSISTS, SEEK PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. IF IRRITATION PERSISTS, SEEK PROMPT MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF IRRITATION PERSISTS, SEEK MEDICAL ATTENTION,

INGESTION:

DO NOT INDUCE VOMITING! IN GENERAL, NO TREATMENT IS NECESSARY UNLESS LARGE QUANTITIES ARE INGESTED. HOWEVER, MEDICAL ADVICE SHOULD BE OBTAINED.

\*\*\*\*\* SECTION VI - REACTIVITY DATA \*\*\*\*\*

STABILITY: STABLE

CONDITIONS TO AVOID:

NOT APPLICABLE.

HAZARDOUS DECOMPOSITION PRODUCTS:

CARBON MONOXIDE AND/OR CARBON DIOXIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\*\*\*\*\* SECTION VII - SPILL OR LEAK PROCEDURES \*\*\*\*\*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. SWEEP UP AND REMOVE. AVOID CREATING OR INHALING DUST.

WASTE DISPOSAL METHOD:

IF NOT CONTAMINATED, REUSE PRODUCT.

GET APPROVAL FROM LANDFILL OPERATOR AND TRANSPORT TO SANITARY LANDFILL.

\*\*\*\*\* SECTION VIII - SPECIAL PROTECTION INFORMATION \*\*\*\*\*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

NOT NORMALLY NECESSARY.

TOXIC DUST/MIST RESPIRATOR.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION.

PROTECTIVE GLOVES:

NORMAL WORK GLOVES.

EYE PROTECTION:

SAFETY GLASSES.

OTHER PROTECTIVE EQUIPMENT:

NORMAL WORK COVERALLS.

\*\*\*\*\* SECTION IX - SPECIAL PRECAUTIONS \*\*\*\*\*

PRECAUTIONARY LABELING GBW-3 BREAKER

070.152090

CAUTION!

TREAT AS NUISANCE DUST.

AIRBORNE DUST MAY BE EXPLOSIVE!

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE IN DRY LOCATION TO PROTECT PRODUCT QUALITY.

AVOID CREATING OR INHALING DUST.

CONTAINER DISPOSITION:

EMPTY CONTAINER COMPLETELY. DISPOSE OF EMPTY CONTAINER IN SANITARY LANDFILL BY FIRST OBTAINING LANDFILL OPERATOR'S AUTHORIZATION.

\*\*\*\*\* SECTION X - TRANSPORTATION INFORMATION \*\*\*\*\*

DOT SHIPPING DESCRIPTION:

NOT RESTRICTED

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): N

CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY) N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES) PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A HAZARDOUS WASTE

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY PROHIBITED. REGULATORY AFFAIRS DEPARTMENT, HALLIBURTON ENERGY SERVICES GROUP

MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 08-12-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: GBW-30 BREAKER PART NUMBER: 516001460
PKG QTY: 10 # FIBERBOARD DR APPLICATION: BREAKER
SERVICE USED: FRACTURING

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Rows include CELLULASE ENZYME and CARBOHYDRATE.

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE, ODOR, SPECIFIC GRAVITY, BULK DENSITY, PH, SOLUBILITY, BIODEGRADABILITY, etc.

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 1 FLAMMABILITY 1 REACTIVITY 0 SPECIAL NONE
FLASH POINT N/A
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (OZ. PER CU. FT.) LOWER N/D UPPER N/D

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.

SPECIAL FIRE FIGHTING PROCEDURES:

AVOID CREATING DUST CLOUDS WITH EXTINGUISHERS.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE CARBON DIOXIDE AND CARBON MONOXIDE.
ORGANIC DUST IN THE PRESENCE OF A SOURCE OF IGNITION CARRIES A POTENTIAL

EXPLOSION HAZARD IF THE CONCENTRATION IN THE AIR IS TOO HIGH. GOOD HOUSEKEEPING PROCEDURES ARE REQUIRED TO MINIMIZE THIS POTENTIAL HAZARD. DO NOT SPREAD WITH WATER. MATERIAL IS VERY SLIPPERY.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: AQU TLM96: >3300 PPM (BROWN SHRIMP)

PRODUCT TLV: 10 MG/M3 (T); 5 MG/M3 (R)

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

MAY CAUSE MILD IRRITATION.

SKIN:

ESSENTIALLY NON-IRRITATING.

INHALATION:

MAY CAUSE ALLERGIC RESPIRATORY REACTION IN SUSCEPTIBLE INDIVIDUALS. MAY BE IRRITATING.

INGESTION:

NO DATA AVAILABLE

CHRONIC EFFECTS:

NO CHRONIC EFFECTS EXPECTED.

OTHER SYMPTOMS AFFECTED:

A REVIEW OF AVAILABLE DATA DOES NOT IDENTIFY ANY CONDITIONS WORSENERD BY EXPOSURE TO THIS PRODUCT.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. IF IRRITATION PERSISTS, SEEK PROMPT MEDICAL ATTENTION.

SKIN:

PROMPTLY WASH SKIN WITH SOAP AND WATER. WASH CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF IRRITATION PERSISTS, SEEK MEDICAL ATTENTION,

INGESTION:

DO NOT INDUCE VOMITING! IN GENERAL, NO TREATMENT IS NECESSARY UNLESS LARGE QUANTITIES ARE INGESTED. HOWEVER, MEDICAL ADVICE SHOULD BE OBTAINED.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

NOT APPLICABLE.

INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG OXIDIZERS.

HAZARDOUS DECOMPOSITION PRODUCTS:

CARBON MONOXIDE AND/OR CARBON DIOXIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. SWEEP UP AND REMOVE. AVOID CREATING OR INHALING

DUST.

WASTE DISPOSAL METHOD:

IF NOT CONTAMINATED, REUSE PRODUCT.

GET APPROVAL FROM LANDFILL OPERATOR AND TRANSPORT TO SANITARY LANDFILL.

\*\*\*\*\* SECTION VIII - SPECIAL PROTECTION INFORMATION \*\*\*\*\*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

TOXIC DUST/MIST RESPIRATOR.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION.

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN DUSTY ENVIRONMENTS.

PROTECTIVE GLOVES:

NORMAL WORK GLOVES.

EYE PROTECTION:

GOGGLES OR SAFETY GLASSES.

OTHER PROTECTIVE EQUIPMENT:

NORMAL WORK COVERALLS.

\*\*\*\*\* SECTION IX - SPECIAL PRECAUTIONS \*\*\*\*\*

PRECAUTIONARY LABELING GBW-30 BREAKER

516.001460

WARNING!

MAY CAUSE ALLERGIC RESPIRATORY REACTION IN SUSCEPTIBLE INDIVIDUALS.

IRRITATING TO THE EYES, SKIN AND RESPIRATORY SYSTEM.

AIRBORNE DUST MAY BE EXPLOSIVE!

PRODUCT IS VERY SLIPPERY WHEN WET! DO NOT SPREAD WITH WATER.

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS.

STORE IN DRY LOCATION TO PROTECT PRODUCT QUALITY.

KEEP FROM HEAT, SPARKS, AND OPEN FLAME.

AVOID CREATING OR INHALING DUST.

CONTAINER DISPOSITION:

EMPTY CONTAINER COMPLETELY. DISPOSE OF EMPTY CONTAINER IN SANITARY LANDFILL BY FIRST OBTAINING LANDFILL OPERATOR'S AUTHORIZATION.

\*\*\*\*\* SECTION X - TRANSPORTATION INFORMATION \*\*\*\*\*

DOT SHIPPING DESCRIPTION:

NOT RESTRICTED

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y

CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)

N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)

PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES

TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A HAZARDOUS WASTE

\* \* \* \* \*

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MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 09-09-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: SP BREAKER, SAMPLE PART NUMBER: 516811050
PKG QTY: 1 POUND APPLICATION: BREAKER
SERVICE USED: FRACTURING

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Row 1: SODIUM PERSULFATE, > 60 %, 2 MG/M3, NOT EST

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE (WHITE SOLID, CRYSTALS), ODOR (ODORLESS), SPECIFIC GRAVITY (2.470), BULK DENSITY (81.90 LB/CU.FT.), PH (6.0 FOR 1% SOL), SOLUBILITY IN WATER AT 20 DEG C (35), BIODEGRADABILITY (READILY), PERCENT VOLATILES (N/A), EVAPORATION RATE (N/A), VAPOR DENSITY (N/A), VAPOR PRESSURE (N/D), BOILING POINT (N/A), POUR POINT (N/A), FREEZE POINT (N/A), SOLUBILITY IN SEAWATER (NOT EVALUATED), PARTITION COEF (NOT EVALUATED)

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 1 FLAMMABILITY 0 REACTIVITY 1 SPECIAL OXIDIZER
FLASH POINT N/A FLASH MTHD N/A
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (OZ. PER CU. FT.) LOWER ND UPPER ND

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES:
AVOID CREATING DUST CLOUDS WITH EXTINGUISHERS.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS:
MAY IGNITE COMBUSTIBLES. REACTION WITH FUELS MAY BE VIOLENT. A POWERFUL OXIDIZER. REACTS VIGOROUSLY WITH REDUCING MATERIALS.
DECOMPOSES WHEN HEATED LIBERATING OXYGEN WHICH MAY INTENSIFY A FIRE.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

## CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE REGULATED UNDER CALIF. PROPOSITION 65.

## CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN  
ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: TOX IPR-MUS LD50:226 MG/KG  
TOX IVN-RBT LDLO:178 MG/KG  
TOX ORL-RAT LD50: 895 MG/KG  
TOX SKN-RBT LD50: >10000 MG/KG  
TOX IHL-RAT LD50: >21 MG/L

PRODUCT TLV: NOT EST.

----- EFFECTS OF EXPOSURE -----

## ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

## EYE:

ESSENTIALLY NON-IRRITATING.

## SKIN:

ESSENTIALLY NON-IRRITATING.

MAY CAUSE SKIN SENSITIZATION, AN ALLERGIC REACTION WHICH BECOMES EVIDENT ON  
REPEATED EXPOSURES TO THIS PRODUCT.

## INHALATION:

MAY CAUSE ALLERGIC RESPIRATORY REACTION IN SUSCEPTIBLE INDIVIDUALS.

DUST AT HIGH LEVELS MAY PRODUCE SHORTNESS OF BREATH IN ALLERGIC PERSONS.

## INGESTION:

NO DATA AVAILABLE

## CHRONIC EFFECTS:

MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION IN SUSCEPTIBLE INDIVIDUALS.  
CONTAINS TRACE AMOUNTS OF ARSENIC, CHROMIUM AND LEAD WHICH ARE KNOWN TO THE  
STATE OF CALIFORNIA TO CAUSE CANCER OR REPRODUCTIVE EFFECTS. EXPOSURES TO  
THESE TRACE ELEMENTS SHOULD NOT EXCEED THE FEDERAL OSHA PELS UNLESS USED IN  
A MANNER THAT PRODUCES EXTREMELY HEAVY AIRBORNE CONCENTRATIONS.

## OTHER SYMPTOMS AFFECTED:

MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE.

----- EMERGENCY AND FIRST AID PROCEDURES -----

## EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. IF  
IRRITATION PERSISTS, SEEK PROMPT MEDICAL ATTENTION.

## SKIN:

PROMPTLY WASH SKIN WITH SOAP AND WATER.

## INHALATION:

REMOVE TO FRESH AIR. IF IRRITATION PERSISTS, SEEK MEDICAL ATTENTION,

## INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE.  
NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL  
ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

## CONDITIONS TO AVOID:

AVOID CONTACT WITH COMBUSTIBLE MATERIALS SUCH AS SOLVENTS, OR WITH MONOMERS  
SUCH AS ACRYLAMIDE.

## INCOMPATIBILITY (MATERIALS TO AVOID):

ACIDS, ALKALIS, HALIDES (FLUORIDES, CHLORIDES, BROMIDES), COMBUSTIBLE  
MATERIALS, HEAVY METALS, OXIDIZABLE MATERIALS.

## HAZARDOUS DECOMPOSITION PRODUCTS:

FUMES OF SULFURIC ACID MIST, OXYGEN WHICH SUPPORTS COMBUSTION AND OXIDES OF

SULFUR AND NITROGEN.

HAZARD POLYMERIZATION: WON'T OCCUR  
CONDITIONS TO AVOID:

CONTAMINATION WITH READILY OXIDIZABLE MATERIALS AND POLYMERIZATION  
ACCELERATORS.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:  
USE PROTECTIVE EQUIPMENT. SWEEP UP AND REMOVE. AVOID CREATING OR INHALING  
DUST.

WASTE DISPOSAL METHOD:  
IF NOT CONTAMINATED, REUSE PRODUCT.  
GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA  
SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):  
TOXIC DUST/MIST RESPIRATOR.  
VENTILATION:  
USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE  
USED IN DUSTY ENVIRONMENTS.  
PROTECTIVE GLOVES:  
BUTYL GLOVES.  
EYE PROTECTION:  
GOGGLES AND/OR FACE SHIELD.  
OTHER PROTECTIVE EQUIPMENT:  
RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING SP BREAKER, SAMPLE 516.811050

DANGER!  
CAUSES ALLERGIC RESPIRATORY AND SKIN REACTION IN SENSITIVE INDIVIDUALS.  
IRRITATING TO THE EYES, SKIN AND RESPIRATORY SYSTEM.  
STRONG OXIDIZER! CONTACT WITH OTHER MATERIAL MAY CAUSE FIRE.  
FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:  
STORE IN DRY LOCATION TO PROTECT PRODUCT QUALITY.  
AVOID CREATING OR INHALING DUST.  
AVOID CONTACT WITH SKIN, EYES AND CLOTHING.

CONTAINER DISPOSITION:  
THIS BAG MAY CONTAIN RESIDUE OF A HAZARDOUS MATERIAL. SOME STATES REGULATE  
SUCH CONTAINERS AS HAZARDOUS WASTE. WHERE SUCH CONTAINERS ARE REGULATED,  
PRIOR AUTHORIZATION SHOULD BE OBTAINED FROM A HAZARDOUS WASTE DISPOSAL SITE  
OPERATED UNDER RCRA SUBTITLE C REGULATIONS OR STATE EQUIVALENT.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:  
SODIUM PERSULFATE-OXIDIZER-UN1505

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION  
FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): N  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
N/A

C. EPA - SARA TITLE III, CM 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES      CEPA NE      EEC YES      ACOIN YES      NPR NE      DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A  
HAZARDOUS WASTE

\* \* \* \* \*

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MATERIAL SAFETY DATA SHEET  
HALLIBURTON SERVICES  
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91  
REVISED DATE 06-14-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569  
AFTER HOURS: 405/251-3760

\*\*\*\*\* SECTION I - PRODUCT DESCRIPTION \*\*\*\*\*

CHEMICAL CODE: 14N PART NUMBER: 070152830  
PKG QTY: 55 GALLON DRUM APPLICATION: NON-EMULSIFIER  
SERVICE USED: CHEMICAL SERVICES

\*\*\*\*\* SECTION II - COMPONENT INFORMATION \*\*\*\*\*

COMPONENT	PERCENT	TLV	PEL
ISOPROPANOL	11-30 %	400 PPM	400 PPM

\*\*\*\*\* SECTION III - PHYSICAL DATA \*\*\*\*\*

PROPERTY	MEASUREMENT
APPEARANCE	PALE YELLOW LIQUID
ODOR	ALCOHOLIC
SPECIFIC GRAVITY (H2O=1)	.953
BULK DENSITY	7.94 LB/GAL
PH	NOT DETERMINED
SOLUBILITY IN WATER AT 20 DEG C. GMS/100ML H2O	SOLUBLE
BIODEGRADABILITY	SLOWLY
PERCENT VOLATILES	N/D
EVAPORATION RATE(BUTYL ACETATE=1)	N/D
VAPOR DENSITY	N/D
VAPOR PRESSURE (MMHG)	N/D
BOILING POINT(760 MMHG)	N/D
POUR POINT	19 F / - 7 C
FREEZE POINT	N/D
SOLUBILITY IN SEAWATER	NOT EVALUATED
PARTITION COEF (OCTANOL IN WATER)	NOT EVALUATED

\*\*\*\*\* SECTION IV - FIRE AND EXPLOSION DATA \*\*\*\*\*

NFPA(704) RATING:

HEALTH 2	FLAMMABILITY 3	REACTIVITY 0	SPECIAL NONE
FLASH POINT	90 F / 32 C	FLASH MTHD PMCC	
AUTOIGNITION TEMPERATURE	ND F / ND C		
FLAMMABLE LIMITS (% BY VOLUME)	LOWER ND	UPPER ND	

\*\*\*\*\* EXTINGUISHING MEDIA: \*\*\*\*\*

USE WATER, DRY CHEMICAL, CARBON DIOXIDE, OR ALCOHOL FOAM.

SPECIAL FIRE FIGHTING PROCEDURES:  
USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.  
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.

UNUSUAL FIRE AND EXPLOSION HAZARDS:  
MAY BE IGNITED BY HEAT, SPARKS, OR FLAMES. FIGHT FIRE FROM A SAFE DISTANCE AND FROM A PROTECTED LOCATION. HEAT MAY BUILD PRESSURE AND RUPTURE CLOSED CONTAINERS, SPREADING THE FIRE AND INCREASING THE RISK OF BURNS AND INJURIES.

INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE CARBON MONOXIDE, CARBON MONOXIDE AND OXIDES OF NITROGEN AND SULFUR.

\*\*\*\*\* SECTION V - HEALTH HAZARD DATA \*\*\*\*\*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: NOT DETERMINED

PRODUCT TLV: NOT ESTABLISHED

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

CONCENTRATED SOLUTIONS MAY CAUSE SEVERE BURNS.

SKIN:

PROLONGED OR REPEATED CONTACT MAY CAUSE DERMATITIS. CONTACT MAY CAUSE SKIN IRRITATION.

INHALATION:

VAPORS, MIST OR SPRAY MAY CAUSE IRRITATION.

INGESTION:

IRRITATION OF THE MOUTH AND THROAT, ABDOMINAL PAIN, NAUSEA AND VOMITING, DIARRHEA, AND COLLAPSE MAY RESULT FROM INGESTION.

CHRONIC EFFECTS:

NO DATA AVAILABLE

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN EXISTING DERMATITIS. BREATHING OF VAPOR AND/OR MISTS MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL ATTENTION.

\*\*\*\*\* SECTION VI - REACTIVITY DATA \*\*\*\*\*

STABILITY: STABLE

CONDITIONS TO AVOID:

HEAT, SPARKS AND OPEN FLAME.

INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG OXIDIZERS (EG. CHLORINE, PEROXIDES, CHROMATES, NITRIC ACID, PERCHLORATES, CONCENTRATED OXYGEN, PERMANGANATES) WHICH CAN GENERATE HEAT, FIRES, EXPLOSIONS AND THE RELEASE OF TOXIC FUMES.

HAZARDOUS DECOMPOSITION PRODUCTS:

HYDROGEN CHLORIDE.

CARBON DIOXIDE, CARBON MONOXIDE AND OXIDES OF NITROGEN AND SULFUR.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AREA AND STOP LEAK WHERE SAFE. REMOVE IGNITION SOURCES. CONTAIN AND ABSORB SPILL WITH SAND OR OTHER INERT MATERIAL. SCOOP OR SWEEP UP USING NON-SPARKING TOOLS. IN ENCLOSED AREAS, WEAR SELF-CONTAINED BREATHING APPARATUS.

WASTE DISPOSAL METHOD:

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR CARTRIDGE RESPIRATOR.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION. LOCAL EXHAUST VENTILATION MUST BE DESIGNED FOR EXPLOSIVE ATMOSPHERES (NEC CLASS I EQUIPMENT).

PROTECTIVE GLOVES:

NITRILE GLOVES.

EYE PROTECTION:

GOGGLES AND/OR FACE SHIELD.

OTHER PROTECTIVE EQUIPMENT:

NITRILE COATED CLOTHING FOR REPEATED OR PROLONGED SKIN CONTACT. RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING 14N

070.152830

WARNING!

MAY CAUSE HEADACHE, DIZZINESS AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS. CHRONIC OVEREXPOSURE MAY LEAD TO LIVER DISORDER. IRRITATING TO EYES AND UPPER RESPIRATORY PASSAGES. MAY BE ABSORBED THROUGH THE SKIN. MAY CAUSE SEVERE EYE IRRITATION. LARGE INGESTED DOSES MAY CAUSE KIDNEY DAMAGE LEADING TO HIGH POTASSIUM CONCENTRATIONS IN THE BLOOD. THIS MAY LEAD TO WEAKNESS, HEADACHES, NAUSEA, VOMITING, ABDOMINAL PAIN AND ACUTE KIDNEY SHUTDOWN.

FLAMMABLE!

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS. KEEP FROM HEAT, SPARKS, AND OPEN FLAME. KEEP CONTAINER CLOSED WHEN NOT IN USE. AVOID CONTACT WITH SKIN, EYES AND CLOTHING. AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

IF EMPTY CONTAINER RETAINS PRODUCT RESIDUES, ALL LABEL PRECAUTIONS MUST BE OBSERVED. STORE AWAY FROM IGNITION SOURCES WITH ALL DRUM CLOSURES IN PLACE. OFFER CONTAINER TO RECONDITIONER OR RECYCLER. ENSURE RECONDITIONER OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:

FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL)-FLAMMABLE LIQUID-UN1993

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: Y PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)  
ISOPROPANOL 67-63-0 11-30 %

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS  
WASTE BECAUSE OF:

IGNITABILITY

\*\*\*\*\*

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE  
DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM  
VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS  
GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN  
BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE  
DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO  
SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY  
SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR  
CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS  
SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY  
OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE  
REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR  
DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND  
SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY  
PROHIBITED. REGULATORY AFFAIRS DEPARTMENT, HALLIBURTON ENERGY SERVICES GROUP

MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 06-14-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: 15N PART NUMBER: 070152890
PKG QTY: 55 GALLON DRUM APPLICATION: NON-EMULSIFIER
SERVICE USED: CHEMICAL SERVICES

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Rows include ISOPROPANOL and QUATERNARY AMMONIUM COMPOUNDS.

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE, ODOR, SPECIFIC GRAVITY, BULK DENSITY, PH, SOLUBILITY, BIODEGRADABILITY, etc.

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 3 FLAMMABILITY 3 REACTIVITY 0 SPECIAL NONE
FLASH POINT 81 F / 27 C FLASH MTHD TCC
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (% BY VOLUME) LOWER ND UPPER ND

EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES:
USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS:
MAY BE IGNITED BY HEAT, SPARKS, OR FLAMES. FIGHT FIRE FROM A SAFE DISTANCE AND FROM A PROTECTED LOCATION.

INJURIES.  
INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE CARBON DIOXIDE, CARBON MONOXIDE AND NITROGEN OXIDES.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:  
PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:  
PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: IRR SKN-RBT DRAIZE IRRITATION SCORE:  
6.6/8.0

PRODUCT TLV: NOT ESTABLISHED

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:  
EYE OR SKIN CONTACT, INHALATION.  
EYE:  
MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.  
SKIN:  
MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.  
INHALATION:  
HIGH CONCENTRATIONS MAY CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. THIS MAY BE EVIDENCED BY GIDDINESS, HEADACHES, DIZZINESS, NAUSEA, VOMITING OR POSSIBLY UNCONSCIOUSNESS.  
VAPORS, MIST OR SPRAY MAY CAUSE IRRITATION.  
INGESTION:  
CORROSIVE TO MOUTH, ESOPHAGUS, AND STOMACH UPON INGESTION.  
CHRONIC EFFECTS:  
CHRONIC OVEREXPOSURE MAY CAUSE LIVER AND KIDNEY DISORDERS.  
OTHER SYMPTOMS AFFECTED:  
BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN EXISTING DERMATITIS. BREATHING OF VAPOR AND/OR MISTS MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:  
IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.  
SKIN:  
IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE.  
INHALATION:  
REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.  
INGESTION:  
DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE  
CONDITIONS TO AVOID:  
HEAT, SPARKS AND OPEN FLAME.  
INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG OXIDIZERS.

HAZARDOUS DECOMPOSITION PRODUCTS:

NITROGEN OXIDES, CARBON DIOXIDE AND/OR CARBON MONOXIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AREA AND STOP LEAK WHERE SAFE. REMOVE IGNITION SOURCES. CONTAIN AND ABSORB SPILL WITH SAND OR OTHER INERT MATERIAL. SCOOP OR SWEEP UP USING NON-SPARKING TOOLS. IN ENCLOSED AREAS, WEAR SELF-CONTAINED BREATHING APPARATUS.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR/ACID GAS CARTRIDGE RESPIRATOR WITH A FULL FACEPIECE AND A DUST-MIST FILTER.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION.

PROTECTIVE GLOVES:

BUTYL GLOVES.

EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

OTHER PROTECTIVE EQUIPMENT:

RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING 15N

070.152890

WARNING!

MAY CAUSE HEADACHE, DIZZINESS AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS. CHRONIC OVEREXPOSURE MAY LEAD TO LIVER AND KIDNEY DISORDER. MAY CAUSE SEVERE EYE AND SKIN BURNS.

FLAMMABLE!

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS. KEEP FROM HEAT, SPARKS, AND OPEN FLAME. KEEP CONTAINER CLOSED WHEN NOT IN USE. AVOID CONTACT WITH SKIN, EYES AND CLOTHING. AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

IF EMPTY CONTAINER RETAINS PRODUCT RESIDUES, ALL LABEL PRECAUTIONS MUST BE OBSERVED. STORE AWAY FROM IGNITION SOURCES WITH ALL DRUM CLOSURES IN PLACE. OFFER CONTAINER TO RECONDITIONER OR RECYCLER. ENSURE RECONDITIONER OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:

FLAMMABLE LIQUID, N.O.S.(CONTAINS ISOPROPANOL)-FLAMMABLE LIQUID-UN1993

\* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: Y PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)  
ISOPROPANOL                      67-63-0                      11-30 %

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES      CEPA NE      EEC YES      ACOIN YES      NPR NE      DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS WASTE BECAUSE OF:

IGNITABILITY

\* \* \* \* \*

THE INFORMATION WHICH IS CONTAINED IN THIS DOCUMENT IS BASED UPON AVAILABLE DATA AND BELIEVED TO BE CORRECT. HOWEVER, AS SUCH AS IT HAS BEEN OBTAINED FROM VARIOUS SOURCES, INCLUDING THE MANUFACTURER AND INDEPENDENT LABORATORIES, IT IS GIVEN WITHOUT WARRANTY OR REPRESENTATION THAT IT IS COMPLETE, ACCURATE AND CAN BE RELIED UPON. HALLIBURTON HAS NOT ATTEMPTED TO CONCEAL IN ANY WAY THE DELETERIOUS ASPECTS OF THE PRODUCT LISTED HEREIN, BUT MAKES NO WARRANTY AS TO SUCH. FURTHER, AS HALLIBURTON CANNOT ANTICIPATE NOR CONTROL THE MANY SITUATIONS IN WHICH THE LISTED PRODUCT OR THIS INFORMATION MAY BE USED BY OUR CUSTOMER, THERE IS NO GUARANTEE THAT THE HEALTH AND SAFETY PRECAUTIONS SUGGESTED WILL BE PROPER UNDER ALL CONDITIONS. IT IS THE SOLE RESPONSIBILITY OF EACH USER OF THE LISTED PRODUCT TO DETERMINE AND COMPLY WITH THE REQUIREMENTS OF ALL APPLICABLE LAWS AND REGULATIONS REGARDING ITS USE OR DISPOSAL. THIS INFORMATION IS GIVEN SOLELY FOR THE PURPOSES OF HEALTH AND SAFETY TO PERSONS AND PROPERTY. ANY OTHER USE OF THIS INFORMATION IS EXPRESSLY PROHIBITED. REGULATORY AFFAIRS DEPARTMENT, HALLIBURTON ENERGY SERVICES GROUP

MATERIAL SAFETY DATA SHEET  
 HALLIBURTON SERVICES  
 DUNCAN, OKLAHOMA 73536

DATE: 09-30-91  
 REVISED DATE 07-15-91

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569  
 AFTER HOURS: 405/251-3760

\*\*\*\*\* SECTION I - PRODUCT DESCRIPTION \*\*\*\*\*

CHEMICAL CODE: LOSURF-300 NONIONIC SURFACTANT PART NUMBER: 516001570  
 PKG QTY: 53 GALLON APPLICATION: NONEMULSIFIER  
 SERVICE USED: STIMULATION

\*\*\*\*\* SECTION II - COMPONENT INFORMATION \*\*\*\*\*

COMPONENT+++++	PERCENT	TLV	PEL
HEAVY AROMATIC NAPHTHA	11-30 %	300 PPM	400 PPM
ISOPROPANOL	31-60 %	400 PPM	400 PPM

\*\*\*\*\* SECTION III - PHYSICAL DATA \*\*\*\*\*

PROPERTY	MEASUREMENT
APPEARANCE	CLEAR AMBER LIQUID
ODOR	SOLVENT
SPECIFIC GRAVITY (H2O=1)	.910
BULK DENSITY	7.58 LB/GAL
PH	NOT DETERMINED
SOLUBILITY IN WATER AT 20 DEG C. GMS/100ML H2O	DISPERSES
BIODEGRADABILITY	N/D
PERCENT VOLATILES	46-50
EVAPORATION RATE(BUTYL ACETATE=1)	N/D
VAPOR DENSITY	N/D
VAPOR PRESSURE (MMHG)	33.00
BOILING POINT(760 MMHG)	N/D
POUR POINT	< - 40 F / < - 40 C
FREEZE POINT	N/D
SOLUBILITY IN SEAWATER	NOT EVALUATED
PARTITION COEF (OCTANOL IN WATER)	NOT EVALUATED

\*\*\*\*\* SECTION IV - FIRE AND EXPLOSION DATA \*\*\*\*\*

NFPA(704) RATING:  
 HEALTH 1 FLAMMABILITY 3 REACTIVITY 0 SPECIAL NONE  
 FLASH POINT 63 F / 17 C FLASH MTHD PMCC  
 AUTOIGNITION TEMPERATURE ND F / ND C  
 FLAMMABLE LIMITS (% BY VOLUME) LOWER N/D UPPER N/D

\*\*\*\*\*  
 EXTINGUISHING MEDIA:

USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.  
 SPECIAL FIRE FIGHTING PROCEDURES:  
 USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.  
 FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.

UNUSUAL FIRE AND EXPLOSION HAZARDS:  
 MAY BE IGNITED BY HEAT, SPARKS, OR FLAMES. FIGHT FIRE FROM A SAFE DISTANCE AND FROM A PROTECTED LOCATION. HEAT MAY BUILD PRESSURE AND RUPTURE CLOSED CONTAINERS, SPREADING THE FIRE AND INCREASING THE RISK OF BURNS AND

## INJURIES.

INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE CARBON DIOXIDE AND CARBON MONOXIDE.

## \* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

## CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

## CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: AQU TLM96: 3.3-10 PPM(BROWN SHRIMP)

PRODUCT TLV: NOT ESTABLISHED

## ----- EFFECTS OF EXPOSURE -----

## ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

## EYE:

MAY CAUSE EYE IRRITATION.

## SKIN:

FREQUENT OR PROLONGED CONTACT WILL DRY AND DEFAT THE SKIN, POSSIBLY LEADING TO IRRITATION AND DERMATITIS. REPEATED CONTACT MAY SENSITIZE THE SKIN.

## INHALATION:

HIGH CONCENTRATIONS MAY CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. THIS MAY BE EVIDENCED BY GIDDINESS, HEADACHES, DIZZINESS, NAUSEA, VOMITING OR POSSIBLY UNCONSCIOUSNESS.

VAPORS, MIST OR SPRAY MAY CAUSE IRRITATION.

## INGESTION:

ASPIRATION INTO LUNGS BY INGESTION OR VOMITING, MAY CAUSE CHEMICAL PNEUMONITIS RESULTING IN EDEMA AND HEMORRAGE AND MAY BE FATAL. SYMPTOMS INCLUDE INCREASED RESPIRATORY RATE AND BLUISH DISCOLORATION OF SKIN. COUGHING AND GAGGING ARE OFTEN NOTED AT THE TIME OF ASPIRATION.

## CHRONIC EFFECTS:

CHRONIC OVEREXPOSURE MAY CAUSE LIVER AND KIDNEY DISORDERS.

## OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN EXISTING DERMATITIS. BREATHING OF VAPOR AND/OR MISTS MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE.

## ----- EMERGENCY AND FIRST AID PROCEDURES -----

## EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.

## SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE.

## INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.

## INGESTION:

DO NOT INDUCE VOMITING! ASPIRATION INTO LUNGS DUE TO VOMITING CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL. IF VOMITING OCCURS SPONTANEOUSLY, KEEP HEAD BELOW HIPS TO PREVENT ASPIRATION OF LIQUID INTO LUNGS.

## \* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

HEAT, SPARKS AND OPEN FLAME.

INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG OXIDIZERS.

HAZARDOUS DECOMPOSITION PRODUCTS:

CARBON MONOXIDE AND/OR CARBON DIOXIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\*\*\*\*\* SECTION VII - SPILL OR LEAK PROCEDURES \*\*\*\*\*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AREA AND STOP LEAK WHERE SAFE. REMOVE IGNITION SOURCES. CONTAIN AND ABSORB SPILL WITH SAND OR OTHER INERT MATERIAL. SCOOP OR SWEEP UP USING NON-SPARKING TOOLS. IN ENCLOSED AREAS, WEAR SELF-CONTAINED BREATHING APPARATUS.

WASTE DISPOSAL METHOD:

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\*\*\*\*\* SECTION VIII - SPECIAL PROTECTION INFORMATION \*\*\*\*\*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR CARTRIDGE RESPIRATOR WITH A FULL FACEPIECE. IN OXYGEN DEFICIENT AREAS OR CONFINED SPACES, POSITIVE PRESSURE SUPPLIED-AIR RESPIRATOR WITH 5-MINUTE AUXILIARY BOTTLE, OR PRESSURE-DEMAND OR POSITIVE PRESSURE SELF-CONTAINED BREATHING APPARATUS.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE USED IN AREAS WITHOUT GOOD CROSS VENTILATION. LOCAL EXHAUST VENTILATION MUST BE DESIGNED FOR EXPLOSIVE ATMOSPHERES (NEC CLASS I EQUIPMENT).

PROTECTIVE GLOVES:

IMPERVIOUS RUBBER GLOVES.

EYE PROTECTION:

GOGGLES AND/OR FACE SHIELD.

OTHER PROTECTIVE EQUIPMENT:

RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\*\*\*\*\* SECTION IX - SPECIAL PRECAUTIONS \*\*\*\*\*

PRECAUTIONARY LABELING LOSURF-300 NONIONIC SURFACTANT 516.001570

WARNING!

MAY CAUSE HEADACHE, DIZZINESS AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS. MAY CAUSE IRRITATION TO THE EYES, SKIN OR RESPIRATORY SYSTEM.

FLAMMABLE!

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS. KEEP FROM HEAT, SPARKS, AND OPEN FLAME. KEEP CONTAINER CLOSED WHEN NOT IN USE. AVOID CONTACT WITH SKIN, EYES AND CLOTHING. AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

IF EMPTY CONTAINER RETAINS PRODUCT RESIDUES, ALL LABEL PRECAUTIONS MUST BE OBSERVED. STORE AWAY FROM IGNITION SOURCES WITH ALL DRUM CLOSURES IN PLACE. OFFER CONTAINER TO RECONDITIONER OR RECYCLER. ENSURE RECONDITIONER OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\*\*\*\*\* SECTION X - TRANSPORTATION INFORMATION \*\*\*\*\*

DOT SHIPPING DESCRIPTION:

FLAMMABLE LIQUID, N.O.S. (CONTAINS ISOPROPANOL)-FLAMMABLE LIQUID-UN1993

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION  
FIRE: Y PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)  
ISOPROPANOL 67-63-0 31-60 %

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES MEET THE CRITERIA OF A HAZARDOUS WASTE BECAUSE OF:

IGNITABILITY

\*\*\*\*\*

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MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 12-03-90

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: BE-3 BACTERICIDE, 5 GAL PART NUMBER: 516000060
PKG QTY: 5 GALLON PAIL APPLICATION: MICROORGANISM CONTROL
SERVICE USED: FRACTURING

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Rows include 2,2 DIBROMO-3-NITRILOPROPIONAMIDE and POLYPROPYLENE GLYCOL.

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE, ODOR, SPECIFIC GRAVITY, BULK DENSITY, PH, SOLUBILITY, BIODEGRADABILITY, etc.

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 3 FLAMMABILITY 1 REACTIVITY 0 SPECIAL NONE
FLASH POINT > 360 F / > 182 C FLASH MTHD COC
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (% BY VOLUME) LOWER N/D UPPER N/D

EXTINGUISHING MEDIA: USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES: USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.
UNUSUAL FIRE AND EXPLOSION HAZARDS: FORMS METHYL BROMIDE, ETHYL BROMIDE, HYDROGEN CYANIDE, AND OXIDES OF NITROGEN AT TEMPERATURES ABOVE 218 DEGREES F.

\*\*\*\*\* SECTION V - HEALTH HAZARD DATA \*\*\*\*\*

CALIFORNIA PROPOSITION 65:

PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:

PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: TOX ORL-RAT LD50: 126 MG/KG
AQU TLM96:BLUEGILL SUNFISH: 1.3 MG/L
AQU TLM96:RAINBOW TROUT: 1.0 MG/L
AQU TLM96:FATHEAD MINNOWS: 1.86 MG/L
AQU TLM96:LARGEMOUTH BASS FINGERLINGS: 1.63 MG/L
AQU TLM48:DAPHNIDS: 1.24 MG/L

PRODUCT TLV: NOT ESTABLISHED

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

VAPORS, MIST OR SPRAY MAY CAUSE SEVERE IRRITATION. MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

SKIN:

MAY CAUSE SKIN SENSITIZATION, AN ALLERGIC REACTION WHICH BECOMES EVIDENT ON REPEATED EXPOSURES TO THIS PRODUCT. MAY CAUSE SEVERE BURNS WITH POSSIBLE PERMANENT TISSUE DAMAGE DEPENDING ON THE LENGTH OF EXPOSURE AND THE FIRST AID ACTION GIVEN.

INHALATION:

VAPOR, MIST OR SPRAY CAUSE SEVERE IRRITATION OF UPPER RESPIRATORY SYSTEM. VAPORS OF CYANOGEN BROMIDE AND DIBROMO-ACETYLNITRILE MAY FORM IN DRUM HEADSPACE.

INGESTION:

CORROSIVE TO MOUTH, ESOPHAGUS, AND STOMACH UPON INGESTION.

CHRONIC EFFECTS:

NO DATA AVAILABLE

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN EXISTING DERMATITIS.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN. SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL ATTENTION.

\*\*\*\*\* SECTION VI - REACTIVITY DATA \*\*\*\*\*

STABILITY: STABLE
CONDITIONS TO AVOID:

TEMPERATURES ABOVE 122' FOR DECOMPOSITION, 167' FOR SEVERE REACTIVITY.  
 INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG ALKALIES.

HAZARDOUS DECOMPOSITION PRODUCTS:

NITROGEN OXIDES, CARBON DIOXIDE AND/OR CARBON MONOXIDE.

AT TEMPERATURES ABOVE 120' C METHYL AND ETHYL BROMIDE, HYDROGEN CYANIDE,  
 NITRIC OXIDES AND CYANOGEN BROMIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

\* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

USE PROTECTIVE EQUIPMENT. ISOLATE SPILL AND STOP LEAK WHERE SAFE. CONTAIN  
 AND ABSORB SPILL WITH AN INERT MATERIAL. SCOOP UP AND REMOVE.

WASTE DISPOSAL METHOD:

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA  
 SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

\* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR CARTRIDGE RESPIRATOR WITH FULL FACEPIECE AND DUST-MIST FILTER.

VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION. LOCAL EXHAUST VENTILATION SHOULD BE  
 USED IN AREAS WITHOUT GOOD CROSS VENTILATION.

PROTECTIVE GLOVES:

IMPERVIOUS RUBBER GLOVES.

EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

OTHER PROTECTIVE EQUIPMENT:

RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

\* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING BE-3 BACTERICIDE, 5 GAL

516.000060

DANGER!

MAY CAUSE SEVERE IRRITATION TO EYES AND UPPER RESPIRATORY SYSTEM.

MAY CAUSE SEVERE EYE AND SKIN BURNS.

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

LABEL IN ACCORDANCE WITH FEDERAL INSECTICIDE, FUNGICIDE, AND RODENTICIDE ACT  
 REQUIREMENTS.

EPA REGISTRATION NUMBER: 10349-16-40153

EPA EST. NUMBER: 1706-TX-1

OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM ALKALIES.

STORE IN A COOL WELL VENTILATED LOCATION.

KEEP CONTAINER CLOSED WHEN NOT IN USE.

AVOID CONTACT WITH SKIN, EYES AND CLOTHING.

AVOID BREATHING VAPORS.

CONTAINER DISPOSITION:

IF CONTAINER RETAINS PRODUCT RESIDUES, LABEL PRECAUTIONS MUST BE OBSERVED.

STORE CONTAINER WITH CLOSURES IN PLACE. OFFER EMPTY CONTAINER TO RECONDI-  
 TIONOR OR RECYCLER FOR RECONDITIONING OR DISPOSAL. ENSURE RECONDITIONER  
 OR RECYCLER IS AWARE OF THE PROPERTIES OF THE CONTENTS.

\* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

DOT SHIPPING DESCRIPTION:

NOT RESTRICTED

\*\*\*\*\* SECTION XI - ENVIRONMENTAL EVALUATION \*\*\*\*\*

EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION & ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y  
CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)  
N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)  
PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)  
CHEMICAL CONTAINS NO TOXIC INGREDIENTS

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES CEPA NE EEC YES ACOIN YES NPR NE DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A  
HAZARDOUS WASTE

\*\*\*\*\*

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MATERIAL SAFETY DATA SHEET
HALLIBURTON SERVICES
DUNCAN, OKLAHOMA 73536

DATE: 09-30-91
REVISED DATE 04-24-90

EMERGENCY TELEPHONE: 405/251-3565 OR 405/251-3569
AFTER HOURS: 405/251-3760

SECTION I - PRODUCT DESCRIPTION

CHEMICAL CODE: BE-5 MICROBIOCIDE PART NUMBER: 516004930
PKG QTY: 6-6# POLY JARS/BOX APPLICATION: MICROBIOCIDE
SERVICE USED: FRACTURING

SECTION II - COMPONENT INFORMATION

Table with 4 columns: COMPONENT, PERCENT, TLV, PEL. Rows include 5-CHLORO-2-METHYL-4-ISOTHIOAZILIN-3-ONE and 2-METHYL-4-ISOTHIAZOLIN-3-ONE.

SECTION III - PHYSICAL DATA

Table with 2 columns: PROPERTY, MEASUREMENT. Rows include APPEARANCE, ODOR, SPECIFIC GRAVITY, BULK DENSITY, PH, SOLUBILITY IN WATER AT 20 DEG C, BIODEGRADABILITY, PERCENT VOLATILES, EVAPORATION RATE, VAPOR DENSITY, VAPOR PRESSURE, BOILING POINT, POUR POINT, FREEZE POINT, SOLUBILITY IN SEAWATER, PARTITION COEF.

SECTION IV - FIRE AND EXPLOSION DATA

NFPA(704) RATING: HEALTH 3 FLAMMABILITY 1 REACTIVITY 0 SPECIAL NONE
FLASH POINT NONE
AUTOIGNITION TEMPERATURE ND F / ND C
FLAMMABLE LIMITS (OZ. PER CU. FT.) LOWER N/A UPPER N/A
EXTINGUISHING MEDIA: USE WATER SPRAY, FOAM, DRY CHEMICAL, OR CARBON DIOXIDE.
SPECIAL FIRE FIGHTING PROCEDURES: USE WATER SPRAY TO COOL FIRE-EXPOSED SURFACES.
FULL PROTECTIVE CLOTHING AND NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS REQUIRED FOR FIRE FIGHTING PERSONNEL.
UNUSUAL FIRE AND EXPLOSION HAZARDS: INCOMPLETE THERMAL DECOMPOSITION MAY PRODUCE TOXIC GASES.

\* \* \* \* \* SECTION V - HEALTH HAZARD DATA \* \* \* \* \*

CALIFORNIA PROPOSITION 65:  
PRODUCT OR PRODUCT COMPONENTS ARE NOT REGULATED UNDER CALIF. PROPOSITION 65.

CARCINOGENIC DETERMINATION:  
PRODUCT OR COMPONENTS ARE NOT LISTED AS A POTENTIAL CARCINOGEN  
ACCORDING TO : "NTP, IARC, OSHA, OR, ACIGH".

PRODUCT TOXICITY DATA: NOT DETERMINED

PRODUCT TLV: NOT ESTABLISHED

----- EFFECTS OF EXPOSURE -----

ROUTES OF EXPOSURE:

EYE OR SKIN CONTACT, INHALATION.

EYE:

CONTACT WILL PRODUCE SEVERE IRRITATION OR BURNS AND, IF NOT IMMEDIATELY  
REMOVED, MAY LEAD TO PERMANENT EYE DAMAGE.

SKIN:

CONTACT CAUSES SEVERE IRRITATION OR BURNS WITH POSSIBLE IN-DEPTH INJURY.

INHALATION:

MISTS, AEROSOLS OR VERY HIGH VAPOR CONCENTRATIONS WILL PRODUCE INTENSE EYE  
NOSE AND RESPIRATORY IRRITATION AND MAY RESULT IN LUNG DAMAGE. PROLONGED  
EXPOSURE MAY RESULT IN CHEMICAL PNEUMONITIS AND, IN EXTREME CASES, PULMONARY  
EDEMA (FILLING OF THE LUNGS WITH FLUIDS).

INGESTION:

CAUSES SEVERE IRRITATION OR BURNS TO THE MOUTH AND GASTROINTESTINAL TRACT.  
IN EXTREME CASES MAY CAUSE KIDNEY AND LIVER DAMAGE.

CHRONIC EFFECTS:

NO SPECIFIC INFORMATION IS AVAILABLE ON THE CHRONIC EFFECTS OF EXPOSURE.

OTHER SYMPTOMS AFFECTED:

BECAUSE OF ITS IRRITATING PROPERTIES, THIS MATERIAL MAY AGGRAVATE AN  
EXISTING DERMATITIS. BREATHING OF VAPOR AND/OR MISTS MAY AGGRAVATE ASTHMA  
AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE.

----- EMERGENCY AND FIRST AID PROCEDURES -----

EYE:

IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK  
PROMPT MEDICAL ATTENTION.

SKIN:

IMMEDIATELY FLUSH SKIN WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES WHILE  
REMOVING CONTAMINATED CLOTHING AND SHOES. SEEK MEDICAL ATTENTION. WASH  
CLOTHING BEFORE REUSE.

INHALATION:

REMOVE TO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION,  
PREFERABLY MOUTH-TO-MOUTH. IF BREATHING IS DIFFICULT, GIVE OXYGEN.  
SEEK PROMPT MEDICAL ATTENTION.

INGESTION:

DO NOT INDUCE VOMITING! GIVE UP TO TWO (2) QUARTS OF WATER TO DILUTE.  
NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL  
ATTENTION.

\* \* \* \* \* SECTION VI - REACTIVITY DATA \* \* \* \* \*

STABILITY: STABLE

CONDITIONS TO AVOID:

NOT APPLICABLE.

INCOMPATIBILITY (MATERIALS TO AVOID):

STRONG OXIDIZERS.

HAZARDOUS DECOMPOSITION PRODUCTS:

OXIDES OF SULFUR AND NITROGEN AND HYDROGEN CHLORIDE.

HAZARD POLYMERIZATION: WON'T OCCUR

CONDITIONS TO AVOID:

NOT APPLICABLE.

## \* \* \* \* \* SECTION VII - SPILL OR LEAK PROCEDURES \* \* \* \* \*

## STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

DIKE AND ABSORB SPILL USING HYPOCHLORITE SOLUTION\* IN AN INERT MATERIAL AND TRANSFER TO A SUITABLE CONTAINER. \*FORMULATION: 8 LBS. CALCIUM HYPOCHLORITE 5 LBS. SODIUM HYDROXIDE AND 77 LBS. WATER. SODIUM HYDROXIDE MUST BE ADDED TO MAINTAIN ALKALINITY AND PREVENT THE EVOLUTION OF CHLORINE GAS.

## WASTE DISPOSAL METHOD:

GET APPROVAL FROM HAZARDOUS WASTE DISPOSAL SITE AUTHORIZED UNDER EPA-RCRA SUBTITLE C OR STATE EQUIVALENT. SHIP TO SITE.

## \* \* \* \* \* SECTION VIII - SPECIAL PROTECTION INFORMATION \* \* \* \* \*

## RESPIRATORY PROTECTION (USE NIOSH/MSHA APPROVED EQUIPMENT):

ORGANIC VAPOR CHEMICAL CARTRIDGE RESPIRATOR WITH A DUST-MIST FILTER.

## VENTILATION:

USE ONLY WITH ADEQUATE VENTILATION.

## PROTECTIVE GLOVES:

IMPERVIOUS RUBBER GLOVES.

## EYE PROTECTION:

WEAR GOGGLES AND/OR FACE SHIELD. PROVIDE EYEWASH AND QUICK DRENCH SYSTEM.

## OTHER PROTECTIVE EQUIPMENT:

RUBBER APRON TO PREVENT DIRECT SKIN CONTACT.

## \* \* \* \* \* SECTION IX - SPECIAL PRECAUTIONS \* \* \* \* \*

PRECAUTIONARY LABELING BE-5 MICROBIOCIDE

516.004930

## DANGER!

MAY CAUSE SEVERE EYE AND SKIN BURNS.

FOR PRECAUTIONARY STATEMENTS, REFER TO SECTIONS IV-VIII.

LABEL IN ACCORDANCE WITH FEDERAL INSECTICIDE, FUNGICIDE, AND RODENTICIDE ACT REQUIREMENTS.

EPA REGISTRATION NUMBER: 5009-39-40153

EPA EST. NUMBER: 35982-TX-1

## OTHER HANDLING AND STORAGE CONDITIONS:

STORE AWAY FROM OXIDIZERS.

STORE IN A COOL WELL VENTILATED LOCATION.

KEEP CONTAINER CLOSED WHEN NOT IN USE.

AVOID CONTACT WITH SKIN, EYES AND CLOTHING.

AVOID BREATHING VAPORS.

## CONTAINER DISPOSITION:

TRIPLE RINSE, REUSING RINSATE AS PRODUCT. OFFER CONTAINER FOR RECYCLING OR RECONDITIONING, OR PUNCTURE AND DISPOSE OF IN A SANITARY LANDFILL.

## \* \* \* \* \* SECTION X - TRANSPORTATION INFORMATION \* \* \* \* \*

## DOT SHIPPING DESCRIPTION:

CORROSIVE SOLID, N.O.S. (5-CHLORO-2-METHYL-4-ISOTHIAZOLIN-3-ONE)-CORROSIVE MATERIAL-UN1759

## \* \* \* \* \* SECTION XI - ENVIRONMENTAL EVALUATION \* \* \* \* \*

## EPA SUPERFUND(SARA) TITLE III - HAZARD CLASSIFICATION &amp; ASSOCIATED INFORMATION

FIRE: N PRESSURE: N REACTIVE: N ACUTE (IMMEDIATE): Y

CHRONIC (DELAYED): N MIXTURE OR PURE MATERIAL: MIX

B. EPA - CERCLA/SUPERFUND, 40 CFR 302 (REPORTABLE SPILL QUANTITY)

N/A

C. EPA - SARA TITLE III, CFR 355 (EXTREMELY HAZARDOUS SUBSTANCES)

PRODUCT CONTAINS NO EXTREMELY HAZARDOUS COMPONENTS

D. EPA - SARA TITLE III, 40 CFR 372 (LIST OF TOXIC CHEMICALS)  
CHEMICAL CONTAINS NO TOXIC INGREDIENTS

E. COMPONENTS LISTED ON FOLLOWING CHEMICAL INVENTORIES  
TSCA YES      CEPA NE      EEC YES      ACOIN YES      NPR NE      DRSM NE

H. EPA - RCRA (HAZARDOUS WASTE), 40 CFR 261

IF PRODUCT BECOMES A WASTE, IT DOES NOT MEET THE CRITERIA OF A  
HAZARDOUS WASTE

\* \* \* \* \*

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STATE OF NEW MEXICO  
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT  
OIL CONSERVATION DIVISION

BRUCE KING  
GOVERNOR

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

August 5, 1991

CERTIFIED MAIL  
RETURN RECEIPT NO. P-756-666-891

Mr. Matt D. Ratliff  
Environmental Engineer  
Halliburton Company  
P. O. Drawer 1421  
Duncan, Oklahoma 73536-0100

Dear Mr. Ratliff:

The Oil Conservation Division (OCD) has received your request for an extension to October 1, 1991 to submit the required discharge plan application for the above referenced facility. The extension will allow your Environmental Affairs section to complete their reorganization and submit a comprehensive discharge plan application.

Pursuant to Water Quality Control Commission (WQCC) Regulations 3-106.A and for good cause shown, an extension to October 1, 1991 for the submission of a discharge plan application for the Hobbs Service Facility is hereby approved.

If you have any questions, please call Roger Anderson at (505) 827-5884.

Sincerely,

A handwritten signature in black ink, appearing to read "William J. LeMay".

William J. LeMay  
Director

WJL/RCA/sl

cc: OCD Hobbs Office



**Halliburton Company**

SERVING THE ENERGY INDUSTRIES WORLDWIDE

OIL CONSERVATION DIVISION  
RECEIVED  
91 AUG 26 AM 9 26

REGULATORY AFFAIRS DEPARTMENT  
ENERGY SERVICES GROUP

Writer's Direct Dial Number:

(405) 251-4755

State of New Mexico  
Energy, Minerals and Natural Resources Department  
Oil Conservation Division  
Attention: Director  
P.O. Box 2088  
Santa Fe, New Mexico 87504-2088

Dear Sir,

It has recently come to my attention that the Discharge Plan Application For Oilfield Service Facilities sent to our Hobbs, New Mexico site is past due. Presently, Halliburton Company, including the Halliburton Services Division, is undergoing some restructuring. The Environmental Affairs Section of the Regulatory Affairs Department within Halliburton Company is being reorganized and expanding to meet the current demand for qualified environmental personnel to support our many field facilities. Due to the restructuring, the application was not processed by the deadline.

Due to the large quantity of material requested in the application and the restructuring taking place within our organization, I am requesting an extension of the deadline until October 1st. This extension would give us time to reorganize our department and add the necessary personnel to help eliminate these kinds of delays.

Thank you for your patience in this matter. The original letter will be mailed to your office. If you have any questions or need additional information, please contact me at the letterhead number.

Sincerely,

Matt D. Ratliff  
Environmental Engineer  
Regulatory Affairs Department

MDR/mcp

cc: W.K. Ostroot  
Sherman Pierce

# HALLIBURTON ENERGY SERVICES GROUP

## REGULATORY AFFAIRS DEPARTMENT ENVIRONMENTAL AFFAIRS SECTION

### TELECOPIER TRANSMITTAL SHEET

DATE: 8/2/91 PAGES: 2 (Including cover)

TO: NAME: Rodger Anderson

ORGANIZATION: NM Oil Conservation Div.

TELEPHONE: (505) 827-5884

TELECOPY: (505) 827-5741

FROM: Matt D. Ratliff  
Environmental Engineer  
P.O. Box 1431  
Duncan, Oklahoma 73536-0100  
Telephone: 405/251-4755  
Fax Number: 405/251-3917

SUBJECT: Extension letter for the Discharge  
Plan Application.



**Halliburton Company**

SERVING THE ENERGY INDUSTRIES WORLDWIDE

REGULATORY AFFAIRS DEPARTMENT  
ENERGY SERVICES GROUP

Writer's Direct Dial Number:

(405) 251-4755

State of New Mexico  
Energy, Minerals and Natural Resources Department  
Oil Conservation Division  
Attention: Director  
P.O. Box 2088  
Santa Fe, New Mexico 87504-2088

Dear Sir,

It has recently come to my attention that the Discharge Plan Application For Oilfield Service Facilities sent to our Hobbs, New Mexico site is past due. Presently, Halliburton Company, including the Halliburton Services Division, is undergoing some restructuring. The Environmental Affairs Section of the Regulatory Affairs Department within Halliburton Company is being reorganized and expanding to meet the current demand for qualified environmental personnel to support our many field facilities. Due to the restructuring, the application was not processed by the deadline.

Due to the large quantity of material requested in the application and the restructuring taking place within our organization, I am requesting an extension of the deadline until October 1st. This extension would give us time to reorganize our department and add the necessary personnel to help eliminate these kinds of delays.

Thank you for your patience in this matter. The original letter will be mailed to your office. If you have any questions or need additional information, please contact me at the letterhead number.

Sincerely,

Matt D. Ratliff  
Environmental Engineer  
Regulatory Affairs Department

MDR/mcp

cc: W.K. Ostrout



STATE OF NEW MEXICO

ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION

BRUCE KING  
GOVERNOR

February 26, 1991

POST OFFICE BOX 2088  
STATE LAND OFFICE BUILDING  
SANTA FE, NEW MEXICO 87504  
(505) 827-5800

CERTIFIED MAIL  
RETURN RECEIPT NO. P-327-278-086

Mr. Kent Ostroot, Manager  
Halliburton Services  
P. O. Box 2568  
Hobbs, New Mexico 88240

**RE: Discharge Plan GW-74  
Hobbs Service Facility  
Lea County, New Mexico**

Dear Mr. Ostroot:

Under the provisions of the Water Quality Control Commission (WQCC) Regulations, you are hereby notified that the filing of a discharge plan is required for your existing Hobbs Service Facility located in Section 21, Township 18 South, Range 38 East (NMPM), Lea County, New Mexico.

This notification of discharge plan requirement is pursuant to Sections 3-104 and 3-106 of the WQCC Regulations. The discharge plan, defined in Section 1.101.P. of the WQCC Regulations, should cover all discharges of effluent or leachate at the plant site or adjacent to the plant site. Included in the application should be plans for controlling spills and accidental discharges at the facility (including detection of leaks in buried underground tanks and/or piping), and closure plans for any ponds whose use will be discontinued.

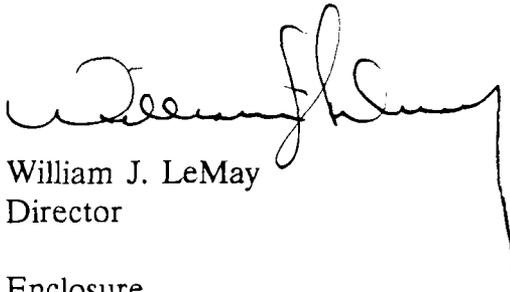
A copy of the regulations and application form is enclosed for your convenience. Also enclosed is a copy of an OCD guide to the preparation of discharge plans for oilfield service facilities.

Section 3-106.A of the regulations requires a submittal of the discharge plan within 120 days of receipt of this notice unless an extension of this time period is sought and approved for good cause. Section 3-106.A also allows the discharge to continue without an approved discharge plan until 240 days after written notification by the Director of the OCD that a discharge plan is required. An extension of this time may be sought and approved for good cause.

Mr. Kent Ostroot  
February 26, 1991  
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If there are any questions on this matter, please feel free to call David Boyer at 827-5812, or Roger Anderson at 827-5884 as they have the assigned responsibility for review of all discharge plans.

Sincerely,

A handwritten signature in cursive script, appearing to read "William J. LeMay". The signature is written in black ink and is positioned above the printed name and title.

William J. LeMay  
Director

Enclosure

WJL/RCA/sl

cc: Hobbs OCD Office

