

GW - 195

**GENERAL
CORRESPONDENCE**

YEAR(S):

1997-1996



NEW MEXICO ENERGY, MINERALS
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION
2040 South Pacheco Street
Santa Fe, New Mexico 87505
(505) 827-7131

June 3, 1997

CERTIFIED MAIL
RETURN RECEIPT NO. P-288-258-925

Mr. James R. Russell
Transwestern Pipeline Company
4001 Indian School Road, NE, Suite 250
Albuquerque, NM 87110

Re: Disposal Request
Texaco Bilbrey GW-195
Santa Fe Bilbrey GW-196
Lea County, New Mexico

Dear Mr. Russell:

The Oil Conservation Division (OCD) has received your request letter dated April 29, 1996, for approval to remove approximately 100 yards of concrete from the Texaco Bilbrey and Santa Fe Bilbrey Compressor Stations in Lea County, New Mexico and dispose of it at the Lea Land Fill, permit #131401, located in Lea County, New Mexico. **Based on the information provided, your disposal request is approved.**

Please be advised that this approval does not relieve Transwestern of liability should operations result in pollution of surface or groundwater or the environment. Also, OCD approval does not relieve Transwestern from compliance with other Federal, State, and Local rules/regulations that may apply.

Sincerely,

A handwritten signature in cursive script, appearing to read "Roger C. Anderson".

Roger C. Anderson
Environmental Bureau Chief

RCA/mwa

xc: OCD Hobbs

P 288 258 925

US Postal Service

Receipt for Certified Mail

No Insurance Coverage Provided.

Do not use for International Mail (*See reverse*)

Sent to	
Street & Number	
Post Office, State, & ZIP Code	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, & Addressee's Address	
TOTAL Postage & Fees	\$
Postmark or Date	

PS Form 3800, April 1995



**Enron
Transportation
& Storage**

*Services provided by Northern Natural Gas Company
and Transwestern Pipeline Company*

30

April 29, 1997

Mr. Roger Anderson
Oil Conservation Division
2040 South Pacheco Street
Santa Fe, New Mexico 87505

James R. Russell
Transwestern Pipeline Company
Summit Office Bld. Ste.250
4001 Indian School Rd. NE
Albuquerque, New Mexico 87110

Re: Disposal of Concrete at Texaco Bilbrey, and Santa Fe Bilbrey Compressor Station located near
Carlsbad, New Mexico.

Dear Mr. Anderson:

Transwestern Pipeline Company, owner and operator of the Texaco Bilbrey Compressor Station and the Santa Fe Bilbrey Compressor Stations request approval from your agency to dispose of waste generated from oil and gas activities at the above reference facilities. This request addresses disposal off of approximately one hundred (100) cubic yards of new concrete removed from these facilities. This waste will be disposed of at the Lea Land Fill, permit # 131401 located in Lea County, New Mexico. Approval of this request will allow Transwestern to expedite completion of this project and will not create any adverse impacts to the facility environment.

Sincerely,

James R. Russell
Environmental Specialist

xc: Rich Jolly
Dave Owen
Larry Campbell
Earl Chanley



NEW MEXICO ENERGY, MINERALS
& NATURAL RESOURCES DEPARTMENT

OIL CONSERVATION DIVISION
2040 South Pacheco Street
Santa Fe, New Mexico 87505
(505) 827-7131

November 22, 1996

CERTIFIED MAIL
RETURN RECEIPT NO. P-288-258-697

Mr. James R. Russell
Transwestern Pipeline Company
4001 Indian School Road, NE, Suite 250
Albuquerque, NM 87110


Re: Disposal Request
Texaco Bilbrey GW-195
Santa Fe Bilbrey GW-196
Lea County, New Mexico

Dear Mr. Russell:

The Oil Conservation Division (OCD) has received your request letter dated November 1, 1996, for approval to remove and dispose of approximately 100 yards of concrete from your Texaco Bilbrey and Santa Fe Bilbrey Compressor Stations located in Lea County, New Mexico at the City of Carlsbad land fill in Eddy County, New Mexico. **Based on the information provided, your disposal request is approved.**

Please be advised that this approval does not relieve you of liability should your operation result in pollution of surface or groundwater or the environment. Also, OCD approval does not relieve Transwestern Pipeline Company from compliance with other Federal, State, and Local rules/regulations that may apply.

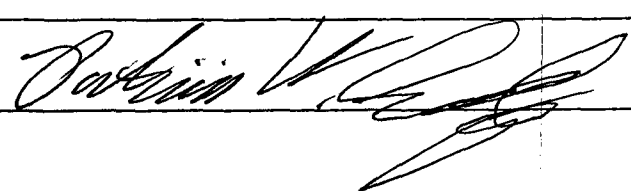
Sincerely,


Roger C. Anderson
Bureau Chief

RCA/mwa

xc: OCD Hobbs Office

MEMORANDUM OF MEETING OR CONVERSATION

<input checked="" type="checkbox"/> Telephone <input type="checkbox"/> Personal	Time 11:00 AM	Date 11-22-96
<u>Originating Party</u>		<u>Other Parties</u>
Pat Sanchez - OGD		Mr. Larry Campbell
<u>Subject</u> Nov. 1, 1996 letter from James Russell requesting disposal of concrete from "Carlsbad Bilberry"		
<u>Discussion</u> Asked Mr. Campbell what discharge plan this request is from (I was unable to speak w/ Mr. Russell in Albur., NM) Mr. Campbell indicated that the 2,000 yards of concrete is from the "Texaco" and "Santa Fe" Bilbrey TWPC discharge plan facilities.		
<u>Conclusions or Agreements</u>		
I let Mr. Campbell know that these facilities belong to Mark Ashley, I will relay the request to Mr. Ashley, Petroleum Geologist with the OGD		
<u>Distribution</u> Mark Ashley	Signed 	

**Transwestern
Pipeline Company**

4001 Indian School Road, Northeast, Suite 250 Albuquerque, New Mexico 87110 (505) 260-4000 Fax (505) 254-1437

November 1, 1996

Mr. Roger Anderson
Oil Conservation Division
2040 South Pacheco Street
Santa Fe, New Mexico 87505

NOV 07 1996

Re: Disposal of Concrete at Bilberry Compressor Station, Carlsbad, New Mexico

Dear Mr. Anderson:

Transwestern Pipeline Company, owner and operator of the Bilberry Compressor Station request approval from your agency to dispose of waste generated from oil and gas activities at the above reference facility. This request addresses disposal off of approximately one hundred (100) cubic yards of new concrete removed from this facility. This waste will be disposed of at the City of Carlsbad land fill. Approval of this request will allow Transwestern to expedite completion of this project and will not create any adverse impacts to the facility environment.

Sincerely,

James R. Russell

James R. Russell
Environmental Specialist

xc: Rich Jolly
Dave Owen
Larry Campbell
Earl Chanley
Joe Felts

11-22-96
Spencer [unclear]
Telaco, [unclear]
Per Larry
Campbell

Transwestern Pipeline Company

TECHNICAL OPERATIONS

6381 North Main • Roswell, New Mexico 88201

RECEIVED
OIL CONSERVATION DIVISION
OCT 10 1995

October 5, 1995

OCT 10 1995 8 52

Mr. Mark Ashley
Oil Conservation Division
2040 South Pacheco
Santa Fe, New Mexico 87505

Re: Discharge Plan Application, Texaco Bilbrey Compressor Station

Dear Mr. Ashley:

In response to the Oil conservation Division's (OCD) request for additional information for the above referenced facility, attached find analytical sampling results for the following waste stream:

Used Engine Oil

There was no oily waste water to be collected at the facility, and therefore, samples could not be collected. Additionally, the only other stream which is collected at this location is the pipeline liquids stream, and it is exempt. Each of the above streams are collected into dedicated tanks with secondary containment surpassing the OCD's requirement of 130%.

Should you require any additional information concerning approval of the submitted discharge application, contact our Roswell Technical Operations at (505) 625-8022.

Sincerely,



Larry Campbell
Division Environmental Specialist

xc: Dave Owen
Carlsbad Team
file

TERRA LABORATORIES, LTD.

2525 SOUTH SHORE BLVD, SUITE 100 LEAGUE CITY, TX 77573
713/334-5052 FAX 713/334-3116

LAB ANALYSIS REPORT

Report Date: SEPT 28 1995

Page # 1

TRANSWESTERN PIPELINE-CARLSBAD NEW MEXIC
621 S. Main
Carlsbad , NM 88220
Attn: Youngblood, Shane
Sample Number: 95005172
Project Name:

Reviewed by:DKP

Job Number:
Date Collected:09/10/95
Time Collected:0
Sample Type: GRAB

Sample ID: 053 TEXACO BILBERRY USED OIL

Date Received: 09/14/95

Test Code	Analyte	Result	Units	Method	Analyst
PCBOX'D	Waste Dilution (D/T)	09/21 1100	init.	6-3580A	SAK
PCBO'D	PCB Analysis (Date/Time)	09/23 0937	init.	1-D4059	SAK
PCB10160	Aroclor-1016	< 2	mg/kg	1-D4059	SAK
PCB12210	Aroclor-1221	< 2	mg/kg	1-D4059	SAK
PCB12320	Aroclor-1232	< 2	mg/kg	1-D4059	SAK
PCB12420	Aroclor-1242	< 2	mg/kg	1-D4059	SAK
PCB12480	Aroclor-1248	< 2	mg/kg	1-D4059	SAK
PCB12540	Aroclor-1254	< 2	mg/kg	1-D4059	SAK
PCB12600	Aroclor-1260	< 2	mg/kg	1-D4059	SAK
DCBPo	DCBP (surr)	75.	%	40-110	SAK
TCMXo	TCMX (surr)	87.	%	25-140	SAK
TOX'D	TOX Analysis (Date/Time)	09/25 1300	init.		TMG
TOX'S	Total Organic Halogen	< 200	mg/kg	6-9020A	TMG
FLSHPT'D	Flashpoint Analysis (Date/Time)	09/28 1400	init.		DPP
PMFLSHPT	Flashpoint, Pensky-Marten	185	deg. F	6-1010	DPP
ICPS'D	ICP Acid Digest. (D/T)	09/21 1430	init.	6-3050	RR
ICP'S1'D	ICP1 Analysis (Date/Time)	09/22 0939	init.	6-6010	EMJ
AsICPs	Arsenic	< 6.1	mg/kg	6-6010	EMJ
CdICPs	Cadmium	.72	mg/kg	6-6010	EMJ
CrICPs	Chromium	< 0.36	mg/kg	6-6010	EMJ

TERRA LABORATORIES, LTD.

2525 SOUTH SHORE BLVD, SUITE 100 LEAGUE CITY, TX 77573
713/334-5052 FAX 713/334-3116

LAB ANALYSIS REPORT

Report Date: SEPT 28 1995

Page # 2

TRANSWESTERN PIPELINE-CARLSBAD NEW MEXIC

621 S. Main

Carlsbad , NM

88220

Attn: Youngblood, Shane

Sample Number: 95005172

Project Name:

Reviewed by:DKP

Job Number:

Date Collected:09/10/95

Time Collected:0

Sample Type: GRAB

Sample ID: 053 TEXACO BILBERY USED OIL

Date Received: 09/14/95

Test Code	Analyte	Result	Units	Method	Analyst
PbICPs	Lead	1.8	mg/kg	6-6010	EMJ

COMMENTS:

FOOTNOTES: MI - Surrogate recovery is not reportable due to matrix interferences
Dil.Fx.- Minimum dilution required to allow acceptable quantitation
ppm = mg/L(Liquid), mg/kg(Solid) ppb = ug/L(Liquid), ug/kg(Solid)
init = date & time initiated B=found in blank J=>mdl< reporting limit

Preparation and Analysis Method References:

1. ASTM: American Society for Testing and Materials, 1984.
 2. EPA-600/4-79-020, Methods for Chemical Analysis of Water and Wastes, 1978 (revised 1983).
 3. EPA-600/4-82-057, Methods for Organic Chemical Analysis of Municipal & Industrial Wastewater, 1982.
 4. HACH: Test Methods, accepted by EPA in November, 1983.
 5. SM: Standard Methods for the Examination of Water and Wastewater, 18th edition.
 6. SW: SW-846, Test Methods for Evaluation of Solid Waste, Third edition. Update I, July 1992.
- L: EPA/SW references followed by L refer to accepted minor modifications made to the methods for use with Lachat QuikChem 8000 Autoanalyzer.

TERRA LABORATORIES LTD.

2525 South Shore Blvd.

League City, Texas 77573

(713) 334-552

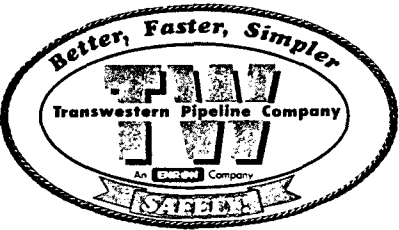
Fax: (713) 334-3116

CHAIN OF CUSTODY

REPORT TO:		REF: TO:	
COMPANY	TRANSWESTERN PIPELINE	COMPANY	TRANSWESTERN PIPELINE
ADDRESS	621 S. MAIN	ADDRESS	638 N. MAIN
CITY	ARISBAD	CITY	ROSWELL
STATE	N.M.	STATE	N.M.
ZIP	88220	ZIP	88201
ATTN	S. YOUNGBLOOD	ATTN	LARRY CAMPBELL
PHONE	505-885-8588	PHONE	505-885-8022
FAX	505-885-1702	FAX	505-885-8022
Client Comments:		Project Name:	
		P.O. #	
		Release #	
Turnaround Time		Turnaround Time	

COMPOSITE		GRAAB		CONTAMINANTS		ANALYSES REQUESTED	
DATE	24HR TIME	MATRIX	SAMPLE DESCRIPTION	COMPOSITE	GRAAB	CONTAMINANTS	ANALYSES REQUESTED
9-10-95		LIQUID	050 MON. TUR. PIPELINE LG. OIL	✓	✓	✓	Used oil to include PCB, Tox, FPT-Pm, Total As, Cd, Cr, Pb
		LIQUID	051 MON. TUR. PIPELINE LG. OIL	✓	✓	✓	
		Oil	052 SANTA FE BILBERY USED OIL	✓	✓	✓	
		Oil	053 TEXAS BILBERY USED OIL	✓	✓	✓	
		Oil	054 MON. TUR. USED OIL	✓	✓	✓	
		Oil	055 WT-1 OIL WASTE WATER	✓	✓	✓	
		LIQUID	056 WT-1 OIL WASTE WATER	✓	✓	✓	
		Solid	057 WT-1 OIL FILTERS	✓	✓	✓	
		Solid	058 WT-1 OIL FILTERS	✓	✓	✓	
		Oil	059 USED PARTS WASH. SOLVENT	✓	✓	✓	
Collected by: <i>S. Youngblood</i>		Date: 9-13-95		Time: 9:13-95		Remarks: 100 Temp Ac 9-14-95	
Relinquished by: <i>S. Youngblood</i>		Date: 9-13-95		Time: 1425		Remarks: * Samples were received with handspace	
Relinquished by: <i>S. Youngblood</i>		Date: 9-13-95		Time: 1425		Remarks: * Samples were received with handspace	

Samples will be aliquoted into vials 9-14-95



Phone (505) 623-2761
FAX (505) 625-8060

Transwestern Pipeline Company
TECHNICAL OPERATIONS
P. O. Box 1717 • Roswell, New Mexico 88202-1717

May 9, 1994

Mr. Roger Anderson
New Mexico Oil Conservation Division
2040 South Pacheco
Santa Fe, New Mexico 87504

RECEIVED
MAY 12 1995
Environmental Bureau
Oil Conservation Division

Re: Discharge Plan Application Transwestern Pipeline Company, Texaco Bilbrey Compressor

Dear Mr. Anderson:

Enclosed find three (3) copies of a discharge plan application for the above referenced facility. This document is being presented to your agency on behalf of Transwestern Pipeline Company, pursuant to Section 3-106 of the New Mexico Water Quality Control Commission Regulations.

If you require any additional information or clarification concerning this discharge plan application, please contact our Roswell Technical Operations at (505) 625-8022.

Sincerely,

Larry Campbell
Division Environmental Specialist

xc: Greg McIlwain w/o attachments
Rich Jolly "
Merlyn Coffman "
file

WORK
COPY
GLW-95

I. GENERAL INFORMATION

A. Discharger/Legally Responsible Party

Name: Transwestern Pipeline Company
Attn: Merlyn Coffman, Team Leader

Mailing Address: Transwestern Pipeline Company
6381 North Main Street
Roswell, New Mexico 88201
(505) 625-8022

B. Local Representative or Contact Person

Larry Campbell, Division Environmental Specialist

C. Location of Discharge

Legal Description: Township 22 South, Range 32 East, Section 4, Lea County
UTM Zone 13
UTMH 623.720
UTMV 3587.580

A state of New Mexico USGS map of the immediate site vicinity and a plot plan showing location of the compressor station layout and equipment are presented in APPENDIX A.

Note: All onsite routine operational discharges are directed to sumps or above-ground tanks with subsequent transfer offsite for appropriate disposal and/or recycling. This activity is conducted by an appropriate disposal company. No onsite discharges of any liquid or solid are intentionally performed at this location. All waste streams at this facility are segregated and directed into dedicated tanks.

D. Type of Natural Gas Operation

This field compressor station provides compression for the transmission of natural gas in the collected from producing wells in the area. Once compressed at the facility, the natural gas is transported and taken into the 24" mainline system and is delivered to Transwestern's Wt-1 compressor station located approximately 35 miles east of Carlsbad, New Mexico.

E. Copies

Three copies of the discharge plan application are enclosed.

F. Affirmation

I hereby certify that I am familiar with the information contained in and submitted with the application that such information is true, accurate and complete to the best of my knowledge and belief.

Sincerely,



Larry Campbell
Division Environmental Specialist

II. PLANT FACILITIES

A. Sources and quantities of effluent and plant fluids. For each source, primary quality type (e.g., high TDS water, hydrocarbons, washwater, sewage), estimated quantities, and major additives, if any are provided.

1. Scrubbers. The incoming gas stream to this facility contains liquids in the form of natural gas pipeline liquids, or condensate. These entrained liquids are then removed by the operation of the onsite inlet scrubbers. These liquids are then transferred for collection in a 65 bbl. pipeline liquids tank and transferred to the pipeline liquids tank. The volume of pipeline liquids collected on a daily basis is determined by operation of the onsite engine and the flow through volumes of the gas into the facility. However, as a general rule, approximately [(??)] gallons/day of pipeline liquids are collected by this system.

2. Engine cooling water. The antifreeze/water solution used to cool the engine is stored onsite in a 55 gallon drum.

3. Domestic Sewage. Domestic sewage is collected into portable containers and transferred offsite.

4. Engine Wash Down Water and Floor Drains: Wastewater collected from cleaning and washdown operations are directed to a to a small recessed sump in the concrete containment area. This liquid is then removed from the facility in a commercial transport vehicle for recycling. Only non hazardous biodegradable solvents are used at the facility. The liquids stored in this tank are periodically tested for characterization (APPENDIX B) prior to being removed by a wastewater hauler for proper disposal or recycling. Rain water and or snow melt which collects in the containment areas, is also handled with the washdown water. There are no other waste streams which presently enter this system. Truck washing operations are not performed at this facility.

5. Waste Engines Oils: Lubrication oil changeouts from the one onsite engine occur during repair or maintenance periods. During periods when this activity occurs, the used oil is removed and transferred to a series of 55 gallon drums and transported to an offsite used oil tank for recycling. Prior to removal from this facility, oil samples are collected and analyzed from the tank for proper recycling or recovered as boiler fuel makeup.

Chemical materials used in support activities at this location in excess of 55 gallons may include: gear and engine oil, methanol, biodegradable soap and solvent, steam cleaner degreaser. These chemicals are stored in the concrete secondary containments onsite.

B: Quality Characteristics

Presented below are the characteristics of the individual waste streams which are generated on site. All waste streams have been separated and are segregated into dedicated sumps and tanks.

1. Pipeline Liquids: The natural gas pipeline liquids/condensate annual sampling results are presented in APPENDIX C. This material is marketed for burner fuel or recycled into a fuel product.
2. Used Engine Oil: Prior to removal from the facility for recycling, this material is sampled as per 40 CFR 266.
3. Oily Wastewater. The liquids comprising this stream are periodically sampled (APPENDIX D) and are removed from the facility by a local commercial transporter. and appropriately recycled as burner fuel.

C. Transfer and Storage of Fluids and Effluent

1. Water and wastewater plan schematics are not applicable as there is no individual water treatment units onsite. Liquid wastes are not discharged onsite. All liquids and liquid wastes are temporarily stored in sumps and tanks until they are transferred offsite for recycling and/or disposal.
2. Potential surface and groundwater contaminants, which may be discharged within the compressor station would be associated with sumps, above ground storage tanks and connecting ground pipes. Sumps and tanks are visually inspected periodically. All tanks have been engineered to be visually inspected for tank leakage and contained in concrete secondary containment of capacities which equal 150%. This surpasses the OCD requirement for 130 % containment storage.
 - a. Pipeline liquids tank - 65 bbl. capacity , steel walled; contains liquids received from the scrubber. Liquids are tested periodically and removed from the tank at scheduled intervals for offsite recycling.
 - c. Oil storage tank - 750 gallon capacity, containing Citgo Pacemaker 840 .
3. Underground wastewater pipes, their age and specification are: All underground piping materials are constructed of 0.25 inch schedule 80 grade B seamless steel.
 - a. All underground pipes are designed and constructed according to Transwestern's specifications. They are made of coated steel and connected to the facility rectifier system for corrosion control. The existing underground pipes were installed in 1994.

D. Spill/Leak Prevention and Housekeeping Procedures

1. SPCC Plan: Procedures addressing spill containment and cleanup, including proposed schedule for OCD notification of spills will be described in the facility's Spill Prevention Control and Countermeasures (SPCC) plan. This document is permanently filed onsite at the facility. The following contractors are presently used for disposal of the following liquid waste streams:

Pipeline liquids and rainwater collected in containment areas:

Enron Oil Trading and Transportation (EOTT)
P.O. Box 2297
Midland, Texas 79702
(915) 687-0783

Oily wastewater:

Mesa Oil Co.
4701 Broadway SE
Albuquerque, New Mexico 87105
(505) 877-8855

Used lubrication and gear oil:

Mesa Oil Co.
4701 Broadway SE
Albuquerque, New Mexico 87105
(505) 877-8855

Used Oil filters:

Waste Management of Southeast New Mexico
2608 Lovington Highway
Hobbs, New Mexico 88240
(505) 392-6571

Other solid waste:

Waste Management of Southeast New Mexico
2608 Lovington Highway
Hobbs, New Mexico
(505) 392-6571

2. Housekeeping: Precipitation and runoff is directed from the station facility. All chemicals and products are contained in concrete secondary containment. Containments have also been constructed around the engine.

3. Leak Detection: All aboveground tank systems are visually inspected monthly to detect leaks and ensure tank integrity. Visual sump inspections are performed annually.

4. Water Well System: There is no domestic well system onsite. Water used at the facility is brought in portable containers for use.

IV. SITE CHARACTERISTICS

a. Site Features

The approximate 0.10 acre site has approximately 0 feet of relief across the extent of the property. Permanent features which are present on the site include: the engine and tank and containments.

The closest existing residential development is the town of Carlsbad, New Mexico located 35 miles to the west of the facility.

1. Geology: The Texaco Bilbrey Compressor Station is located in southern Lea County, in section 4, T. 22 S., R. 32 E. This area lies within the High Plains subdivision of the Great Plains Physiographic Province. The facility is located on the north side of the Antelope Ridge area. West of the site is a west-facing scarp called The Divide. The Antelope Ridge area consists of a relatively flat, sand covered, surface underlain by consolidated caliche. West of The Divide sand dunes rest unconformably on Triassic rocks.

This region in southern Lea County is within the Delaware basin of the Permian Basin and is underlain by a thick (more than 17,000 feet) stratigraphic sequence containing units ranging in age from Paleozoic through Quaternary. Table 1 shows the units of significance and their general character:

Table 1. Stratigraphic Units in Southern Lea County, New Mexico (1)

Geologic Age	Geologic Unit	General Character
(Quaternary) Recent	Sand	Dune sand, unconsolidated stabilized to drifting, semiconsolidated at depth; fine to medium-grained.
(Quaternary) Pleistocene	Alluvium	Channel and lake deposits; alternating thickbedded calcareous silt, fine sand, and clay; thickest in San Simon Swale; less than 100 feet thick in most places.
(Tertiary) Pliocene	Ogallala Formation	Semiconsolidated fine-grained calcareous sand capped with thick layer of caliche; contains some clay, silt, and gravel.
(Triassic) Dockum group	Chinle Formation	Claystone, red and green; minor fine-grained sandstones and siltstones; underlies all of eastern part of southern Lea County area; thins westward; absent in extreme west.
(Triassic) Dockum group	Santa Rosa Sandstone	Sandstone, chiefly red but locally white, gray, or greenish-gray; fine- to coarse-grained; exposed in extreme west; underlies Cenozoic rocks in western part of area, and is present at depth in eastern part.

The Antelope Ridge area is covered by a stable dune sand cover a few feet thick. The underlying surface is comprised of the hard caliche of the Ogallala or Quaternary Alluvium sediments. The thickness of the flat lying formations (mainly the Ogallala) are dependent on the irregular erosional surface cut into the Triassic rocks. Thickness of the Ogallala ranges from a few feet to more than 100 feet.

Beneath the terrestrial sediments of the Ogallala and Quaternary Alluvium is the Dockum Group of Triassic age. The Dockum Group is mainly a sequence of red beds that is divided into the Chinle Formation and the Santa Rosa Sandstone. The uppermost Chinle Group ranges in thickness from zero to 1,270 feet. It is missing in the western portion of the county where erosion has removed it. The Santa Rosa Sandstone ranges in thickness from 140 to more than 300 feet. In the western portion of the county these Triassic rocks generally dip toward the southeast or east.

Potable ground water is found in the Dockum Group, the Ogallala Formation, and the Quaternary Alluvium. The Santa Rosa Sandstone is the principal aquifer in the western third of the county. This unit is recharged by precipitation on the sand dunes directly overlying the sandstone, precipitation and runoff on to out crops, and ground water flow down through the overlying Ogallala and alluvium. Wells completed in the Dockum Group generally have low yields because of the low permeability of the formations.

The Ogallala Formation generally produces higher yields and better quality water. In the Grama Ridge area the Ogallala Formation is present but is unsaturated in most areas. If present, ground water is limited to the basal few feet of the formation. Ground water is also produced from Quaternary fill in Triassic surface depressions.

Ground water flow in the Triassic rocks appears to be away from recharge areas, which in this area is to the south and southeast. Ground water flow in the Ogallala Formation follows the surface contour of the Triassic rocks. The only water well in the same township and range as the Compressor Station is located in the southwest quadrant of Section 14. The well, producing from the Santa Rosa Sandstone, measured ground water level at 378 feet below ground surface.

2. Soils: Refer to Geology Section.

3. Vegetation: The vegetation of the area is typical for the climate and site aspect present at the facility. The potential plant community on this unit is short and mid grasses and shrubs.

A. Hydrologic features

1. Bodies of Water: There are no none permanent bodies of water located within one mile of the facility.

2. Depth to Groundwater: Refer to Geology Section.

3. Water Chemistry: Potable water for the facility is brought in with portable containers.

B. Flood Protection

1. Flood Potential: There is no known record or indication of flooding onsite.

2. Flood Protection: Secondary containments have been constructed to retain all rainwater collected in tank areas. There have been no onsite hydrocarbon releases to the adjacent undisturbed soils.

V ADDITIONAL INFORMATION

To be supplied upon request from the Oil Conservation Division.

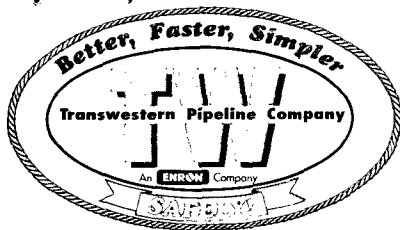
References

1. Geology and Ground Water Conditions in Southern Lea County, New Mexico, by A. Nicholson, Jr. and A. Clebsch Jr., 1961, 123p.

Texaco Bilbrey Compressor Discharge Plan

Page 8

2. Mineral and Water Resources of New Mexico, compiled in cooperation with U. S. Geological Survey, State Engineer of New Mexico, New Mexico Oil Conservation Commission, and U.S. Bureau of Mines, 1965, reprinted 1982, 437 p.
3. Roadside Geology of New Mexico, by Halka Chronic, 5th printing 1992, 255 p.
4. New Mexico State Engineers Office, Roswell, New Mexico.

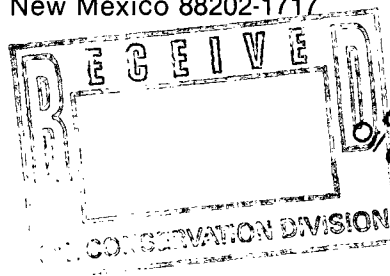


Phone (505) 623-2761
FAX (505) 625-8060

Transwestern Pipeline Company
TECHNICAL OPERATIONS
P. O. Box 1717 • Roswell, New Mexico 88202-1717

May 9, 1994

Mr. Roger Anderson
New Mexico Oil Conservation Division
2040 South Pacheco
Santa Fe, New Mexico 87504



RECEIVED
MAY 12 1995
Environmental Bureau
Oil Conservation Division

Re: Discharge Plan Application Transwestern Pipeline Company, Texaco Bilbrey Compressor

620 175

Dear Mr. Anderson:

Enclosed find three (3) copies of a discharge plan application for the above referenced facility. This document is being presented to your agency on behalf of Transwestern Pipeline Company, pursuant to Section 3-106 of the New Mexico Water Quality Control Commission Regulations.

If you require any additional information or clarification concerning this discharge plan application, please contact our Roswell Technical Operations at (505) 625-8022.

Sincerely,

Larry Campbell
Division Environmental Specialist

xc: Greg McIlwain w/o attachments
Rich Jolly "
Merlyn Coffman "
file

I. GENERAL INFORMATION

A. Discharger/Legally Responsible Party

Name: Transwestern Pipeline Company
Attn: Merlyn Coffman, Team Leader

Mailing Address: Transwestern Pipeline Company
6381 North Main Street
Roswell, New Mexico 88201
(505) 625-8022

B. Local Representative or Contact Person

Larry Campbell, Division Environmental Specialist

C. Location of Discharge

Legal Description: Township 22 South, Range 32 East, Section 4, Lea County
UTM Zone 13
UTMH 623.720
UTMV 3587.580

A state of New Mexico USGS map of the immediate site vicinity and a plot plan showing location of the compressor station layout and equipment are presented in APPENDIX A.

Note: All onsite routine operational discharges are directed to sumps or above-ground tanks with subsequent transfer offsite for appropriate disposal and/or recycling. This activity is conducted by an appropriate disposal company. No onsite discharges of any liquid or solid are intentionally performed at this location. All waste streams at this facility are segregated and directed into dedicated tanks.

D. Type of Natural Gas Operation

This field compressor station provides compression for the transmission of natural gas in the collected from producing wells in the area. Once compressed at the facility, the natural gas is transported and taken into the 24" mainline system and is delivered to Transwestern's Wt-1 compressor station located approximately 35 miles east of Carlsbad, New Mexico.

E. Copies

Three copies of the discharge plan application are enclosed.

F. Affirmation

I hereby certify that I am familiar with the information contained in and submitted with the application that such information is true, accurate and complete to the best of my knowledge and belief.

Sincerely,



Larry Campbell
Division Environmental Specialist

II. PLANT FACILITIES

A. Sources and quantities of effluent and plant fluids. For each source, primary quality type (e.g., high TDS water, hydrocarbons, washwater, sewage), estimated quantities, and major additives, if any are provided.

1. Scrubbers. The incoming gas stream to this facility contains liquids in the form of natural gas pipeline liquids, or condensate. These entrained liquids are then removed by the operation of the onsite inlet scrubbers. These liquids are then transferred for collection in a 65 bbl. pipeline liquids tank and transferred to the pipeline liquids tank. The volume of pipeline liquids collected on a daily basis is determined by operation of the onsite engine and the flow through volumes of the gas into the facility. However, as a general rule, approximately [(??)] gallons/day of pipeline liquids are collected by this system.

2. Engine cooling water. The antifreeze/water solution used to cool the engine is stored onsite in a 55 gallon drum.

3. Domestic Sewage. Domestic sewage is collected into portable containers and transferred offsite.

4. Engine Wash Down Water and Floor Drains: Wastewater collected from cleaning and washdown operations are directed to a to a small recessed sump in the concrete containment area. This liquid is then removed from the facility in a commercial transport vehicle for recycling. Only non hazardous biodegradable solvents are used at the facility. The liquids stored in this tank are periodically tested for characterization (APPENDIX B) prior to being removed by a wastewater hauler for proper disposal or recycling. Rain water and or snow melt which collects in the containment areas, is also handled with the washdown water. There are no other waste streams which presently enter this system. Truck washing operations are not performed at this facility.

5. Waste Engines Oils: Lubrication oil changeouts from the one onsite engine occur during repair or maintenance periods. During periods when this activity occurs, the used oil is removed and transferred to a series of 55 gallon drums and transported to an offsite used oil tank for recycling. Prior to removal from this facility, oil samples are collected and analyzed from the tank for proper recycling or recovered as boiler fuel makeup.

Chemical materials used in support activities at this location in excess of 55 gallons may include: gear and engine oil, methanol, biodegradable soap and solvent, steam cleaner degreaser. These chemicals are stored in the concrete secondary containments onsite.

B: Quality Characteristics

Presented below are the characteristics of the individual waste streams which are generated on site. All waste streams have been separated and are segregated into dedicated sumps and tanks.

1. Pipeline Liquids: The natural gas pipeline liquids/condensate annual sampling results are presented in APPENDIX C. This material is marketed for burner fuel or recycled into a fuel product.
2. Used Engine Oil: Prior to removal from the facility for recycling, this material is sampled as per 40 CFR 266.
3. Oily Wastewater. The liquids comprising this stream are periodically sampled (APPENDIX D) and are removed from the facility by a local commercial transporter. and appropriately recycled as burner fuel.

C. Transfer and Storage of Fluids and Effluent

1. Water and wastewater plan schematics are not applicable as there is no individual water treatment units onsite. Liquid wastes are not discharged onsite. All liquids and liquid wastes are temporarily stored in sumps and tanks until they are transferred offsite for recycling and/or disposal.
2. Potential surface and groundwater contaminants, which may be discharged within the compressor station would be associated with sumps, above ground storage tanks and connecting ground pipes. Sumps and tanks are visually inspected periodically. All tanks have been engineered to be visually inspected for tank leakage and contained in concrete secondary containment of capacities which equal 150%. This surpasses the OCD requirement for 130 % containment storage.
 - a. Pipeline liquids tank - 65 bbl. capacity , steel walled; contains liquids received from the scrubber. Liquids are tested periodically and removed from the tank at scheduled intervals for offsite recycling.
 - c. Oil storage tank - 750 gallon capacity, containing Citgo Pacemaker 840 .
3. Underground wastewater pipes, their age and specification are: All underground piping materials are constructed of 0.25 inch schedule 80 grade B seamless steel.
 - a. All underground pipes are designed and constructed according to Transwestern's specifications. They are made of coated steel and connected to the facility rectifier system for corrosion control. The existing underground pipes were installed in 1994.

D. Spill/Leak Prevention and Housekeeping Procedures

1. SPCC Plan: Procedures addressing spill containment and cleanup, including proposed schedule for OCD notification of spills will be described in the facility's Spill Prevention Control and Countermeasures (SPCC) plan. This document is permanently filed onsite at the facility. The following contractors are presently used for disposal of the following liquid waste streams:

Pipeline liquids and rainwater collected in containment areas:

Enron Oil Trading and Transportation (EOTT)
P.O. Box 2297
Midland, Texas 79702
(915) 687-0783

Oily wastewater:

Mesa Oil Co.
4701 Broadway SE
Albuquerque, New Mexico 87105
(505) 877-8855

Used lubrication and gear oil:

Mesa Oil Co.
4701 Broadway SE
Albuquerque, New Mexico 87105
(505) 877-8855

Used Oil filters:

Waste Management of Southeast New Mexico
2608 Lovington Highway
Hobbs, New Mexico 88240
(505) 392-6571

Other solid waste:

Waste Management of Southeast New Mexico
2608 Lovington Highway
Hobbs, New Mexico
(505) 392-6571

2. Housekeeping: Precipitation and runoff is directed from the station facility. All chemicals and products are contained in concrete secondary containment. Containments have also been constructed around the engine.

3. Leak Detection: All aboveground tank systems are visually inspected monthly to detect leaks and ensure tank integrity. Visual sump inspections are performed annually.

4. Water Well System: There is no domestic well system onsite. Water used at the facility is brought in portable containers for use.

IV. SITE CHARACTERISTICS

a. Site Features

The approximate 0.10 acre site has approximately 0 feet of relief across the extent of the property. Permanent features which are present on the site include: the engine and tank and containments.

The closest existing residential development is the town of Carlsbad, New Mexico located 35 miles to the west of the facility.

1. Geology: The Texaco Bilbrey Compressor Station is located in southern Lea County, in section 4, T. 22 S., R. 32 E. This area lies within the High Plains subdivision of the Great Plains Physiographic Province. The facility is located on the north side of the Antelope Ridge area. West of the site is a west-facing scarp called The Divide. The Antelope Ridge area consists of a relatively flat, sand covered, surface underlain by consolidated caliche. West of The Divide sand dunes rest unconformably on Triassic rocks.

This region in southern Lea County is within the Delaware basin of the Permian Basin and is underlain by a thick (more than 17,000 feet) stratigraphic sequence containing units ranging in age from Paleozoic through Quaternary. Table 1 shows the units of significance and their general character:

Table 1. Stratigraphic Units in Southern Lea County, New Mexico (1)

Geologic Age	Geologic Unit	General Character
(Quaternary) Recent	Sand	Dune sand, unconsolidated stabilized to drifting, semiconsolidated at depth; fine to medium-grained.
(Quaternary) Pleistocene	Alluvium	Channel and lake deposits; alternating thickbedded calcareous silt, fine sand, and clay; thickest in San Simon Swale; less than 100 feet thick in most places.
(Tertiary) Pliocene	Ogallala Formation	Semiconsolidated fine-grained calcareous sand capped with thick layer of caliche; contains some clay, silt, and gravel.
(Triassic) Dockum group	Chinle Formation	Claystone, red and green; minor fine-grained sandstones and siltstones; underlies all of eastern part of southern Lea County area; thins westward; absent in extreme west.
(Triassic) Dockum group	Santa Rosa Sandstone	Sandstone, chiefly red but locally white, gray, or greenish-gray; fine- to coarse-grained; exposed in extreme west; underlies Cenozoic rocks in western part of area, and is present at depth in eastern part.

The Antelope Ridge area is covered by a stable dune sand cover a few feet thick. The underlying surface is comprised of the hard caliche of the Ogallala or Quaternary Alluvium sediments. The thickness of the flat lying formations (mainly the Ogallala) are dependent on the irregular erosional surface cut into the Triassic rocks. Thickness of the Ogallala ranges from a few feet to more than 100 feet.

Beneath the terrestrial sediments of the Ogallala and Quaternary Alluvium is the Dockum Group of Triassic age. The Dockum Group is mainly a sequence of red beds that is divided into the Chinle Formation and the Santa Rosa Sandstone. The uppermost Chinle Group ranges in thickness from zero to 1,270 feet. It is missing in the western portion of the county where erosion has removed it. The Santa Rosa Sandstone ranges in thickness from 140 to more than 300 feet. In the western portion of the county these Triassic rocks generally dip toward the southeast or east.

Potable ground water is found in the Dockum Group, the Ogallala Formation, and the Quaternary Alluvium. The Santa Rosa Sandstone is the principal aquifer in the western third of the county. This unit is recharged by precipitation on the sand dunes directly overlying the sandstone, precipitation and runoff on to out crops, and ground water flow down through the overlying Ogallala and alluvium. Wells completed in the Dockum Group generally have low because of the low permeability of the formations.

The Ogallala Formation generally produces higher yields and better quality water. In the Grama Ridge area the Ogallala Formation is present but is unsaturated in most areas. If present, ground water is limited to the basal few feet of the formation. Ground water is also produced from Quaternary fill in Triassic surface depressions.

Ground water flow in the Triassic rocks appears to be away from recharge areas, which in this area is to the south and southeast. Ground water flow in the Ogallala Formation follows the surface contour of the Triassic rocks. The only water well in the same township and range as the Compressor Station is located in the southwest quadrant of Section 14. The well, producing from the Santa Rosa Sandstone, measured ground water level at 378 feet below ground surface.

2. Soils: Refer to Geology Section.

3. Vegetation: The vegetation of the area is typical for the climate and site aspect present at the facility. The potential plant community on this unit is short and mid grasses and shrubs.

A. Hydrologic features

1. Bodies of Water: There are no none permanent bodies of water located within one mile of the facility.

2. Depth to Groundwater: Refer to Geology Section.

3. Water Chemistry: Potable water for the facility is brought in with portable containers.

B. Flood Protection

1. Flood Potential: There is no known record or indication of flooding onsite.

2. Flood Protection: Secondary containments have been constructed to retain all rainwater collected in tank areas. There have been no onsite hydrocarbon releases to the adjacent undisturbed soils.

V ADDITIONAL INFORMATION

To be supplied upon request from the Oil Conservation Division.

References

1. Geology and Ground Water Conditions in Southern Lea County, New Mexico, by A. Nicholson, Jr. and A. Clebsch Jr., 1961, 123p.

Texaco Bilbrey Compressor Discharge Plan
Page 8

2. Mineral and Water Resources of New Mexico, compiled in cooperation with U. S. Geological Survey, State Engineer of New Mexico, New Mexico Oil Conservation Commission, and U.S. Bureau of Mines, 1965, reprinted 1982, 437 p.
3. Roadside Geology of New Mexico, by Halka Chronic, 5th printing 1992, 255 p.
4. New Mexico State Engineers Office, Roswell, New Mexico.

Notice is hereby given that pursuant to the New Mexico Water Quality Control Commission Regulations, the following discharge permit applications have been submitted to the Director of the Oil Conservation Division: 2040 South Pacheco, Santa Fe, New Mexico 87505, Telephone (505) 827-7131.

If no hearing is held, the Director will approve or disapprove the plan based on the information available. If a public hearing is held, the Director will approve the plan based on the information in the plan and information presented at the hearing.

GIVEN under the Seal of New Mexico
Oil Conservation Commission at
Santa Fe, New Mexico, on this 19th
day of May, 1995.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION
WILLIAM J. LEMAY, Director
June 2, 1995

SS

CLA-22-A (R-1/93) ACCOUNT NUMBER

C80932

oil

**STATE OF NEW MEXICO
OIL CONSERVATION DIVISION**

RECEIVED

RECEIVED

NOTICE OF PUBLICATION

MAY 26 1995

5484
USFWS - NMESO

**STATE OF NEW MEXICO
OIL CONSERVATION DIVISION
ENERGY, MINERALS AND NATURAL RESOURCES DEPARTMENT**

Notice is hereby given that pursuant to the New Mexico Water Quality Control Commission Regulations, the following discharge plan applications have been submitted to the Director of the Oil Conservation Division, 2040 South Pacheco, Santa Fe, New Mexico 87505, Telephone (505) 827-7131:

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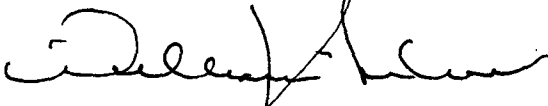
Any interested person may obtain further information from the Oil Conservation Division and

may submit written comments to the Director of the Oil Conservation Division at the address given above. The discharge plan applications may be viewed at the above address between 8:00 a.m. and 4:00 p.m., Monday thru Friday. Prior to ruling on any proposed discharge plan or its modification, the Director of the Oil Conservation Division shall allow at least thirty (30) days after the date of publication of this notice during which comments may be submitted to him and public hearing may be requested by any interested person. Request for public hearing shall set forth the reasons why a hearing shall be held. A hearing will be held if the director determines that there is significant public interest.

If no hearing is held, the Director will approve or disapprove the plan based on the information available. If a public hearing is held, the Director will approve the plan based on the information in the plan and information presented at the hearing.

GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 19th day of May, 1995.

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION


WILLIAM J. LEMAY, Director


SEAL

NO EFFECT FINDING

The described action will have no effect on listed species,
~~and does not otherwise impact on listed species.~~

Date May 30, 1995

Consultation # GW95OCD1

Approved by 

U.S. FISH and WILDLIFE SERVICE
NEW MEXICO ECOLOGICAL SERVICES FIELD OFFICE
ALBUQUERQUE, NEW MEXICO

State of New Mexico
ENERGY, MINERALS and NATURAL RESOURCES DEPARTMENT
Santa Fe, New Mexico 87505



May 26, 1995

LOVINGTON DAILY LEADER
P. O. Box 1717
Lovington, New Mexico 88260

RE: NOTICE OF PUBLICATION

ATTN: ADVERTISING MANAGER

Dear Sir/Madam:

Please publish the attached notice one time immediately on receipt of this request. Please proofread carefully, as any error in a land description or in a key word or phrase can invalidate the entire notice.

Immediately upon completion of publication, please send the following to this office:

- 1. Publisher's affidavit in duplicate.**
- 2. Statement of cost (also in duplicate.)**
- 3. CERTIFIED invoices for prompt payment.**

We should have these immediately after publication in order that the legal notice will be available for the hearing which it advertises, and also so that there will be no delay in your receiving payment.

Please publish the notice no later than June 2, 1995.

Sincerely,

Sally E. Martinez
Administrative Secretary

Attachment

VILLAGRA BUILDING - 408 Galisteo
Forestry and Resources Conservation Division
P.O. Box 1948 87504-1948
827-5830
Park and Recreation Division
P.O. Box 1147 87504-1147
827-7465

2040 South Pacheco
Office of the Secretary
827-5950
Administrative Services
827-5925
Energy Conservation & Management
827-5900
Mining and Minerals
827-5970
Oil Conservation
827-7131

Z 765 962 346



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PS Form 3800, March 1993

State of New Mexico
ENERGY MINERALS and NATURAL RESOURCES DEPARTMENT
Santa Fe, New Mexico 87505



May 26, 1995

ALBUQUERQUE JOURNAL
P. O. Drawer J-T
Albuquerque, New Mexico 87103

RE: NOTICE OF PUBLICATION

ATTN: ADVERTISING MANAGER

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Sally E. Martinez
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827-7131

Z 765 962 350



**Receipt for
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Do not use for International Mail
(See Reverse)

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Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, and Addressee's Address	
TOTAL Postage & Fees	\$
Postmark or Date	

PS Form 3800, March 1993

NOTICE OF PUBLICATION

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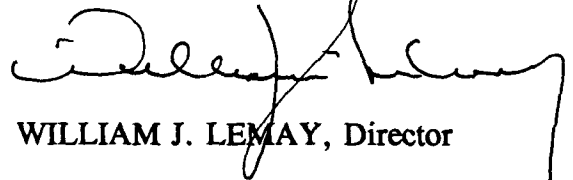
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GIVEN under the Seal of New Mexico Oil Conservation Commission at Santa Fe, New Mexico, on this 19th day of May, 1995.

SEAL

STATE OF NEW MEXICO
OIL CONSERVATION DIVISION



WILLIAM J. LEMAY, Director

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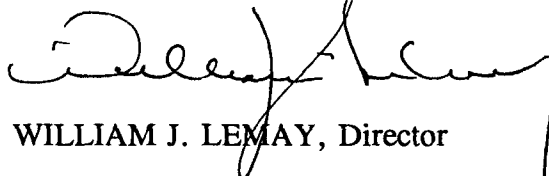
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STATE OF NEW MEXICO
OIL CONSERVATION DIVISION

A handwritten signature in dark ink, appearing to read 'William J. Lemay', is written over the printed name. The signature is fluid and cursive, with a long, sweeping line extending from the end of the name.

WILLIAM J. LEMAY, Director

SEAL