

OCCIDENTAL PERMIAN LTD.

NOT ACCEPTED

Event ID:109408

Reporting Employee:RICHARD ALVARADO

Lease Name:NORTH HOBBS UNIT RCF/WIB

Account Number:2415

Equipment:RCF FLARE

NSR Permit Number:2656-M5

EPN:RCF - FLR - SSM

Title V Permit Number:

EPN NameRCF FLARE SSM EVENTS

Reg Lease Number:

Flare Point:RCF-FLR-SSM

Explanation of the Cause:

ON OCTOBER 29, 2020 AT APPROXIMATELY 8:24 AM THE NORTH HOBBS PLANT EXPERIENCED INTERMITTENT FLARING DUE TO "E" TRAIN SHUTTING DOWN FOR REPAIRS TO CYLINDER LUBE AND CYLIINDER PACKING LEAK. ON OCTOBER 29, 2020 FLARING CEASED AT APPROXIMATELY 10:39 AM.

Corrective Actions Taken to Minimize Emissions:

OPERATIONS WORKED WITH FIELD PERSONNEL ON REDUCING INLET GAS TO REDUCE EMISSIONS.

Actions taken to prevent recurrence:

OPERATIONS WORKED WITH FIELD PERSONNEL ON REDUCING INLET GAS TO REDUCE EMISSIONS.

Event Type

- Malfunction
- Title V Deviation
- Malfunction
- Title V Deviation
- Malfunction
- Title V Deviation

Emission Start Date	Emission End Date	Duration
10/29/2020 8:24:00 AM	10/29/2020 10:39:00 AM	2:15 hh:mm

NMED

Pollutant	Duration (hh:mm)	Avging Period	Excess Emission	Number of Exceedances	Permit Limit	Average Emission Rate	Total Pounds	Tons Per Year		
								Total	Next Drop off Date	Date Permit Exceeded
CO	2:15	1	0 LBS	0	152.10	13.22 LBS/HR	29.74	0.014873	10/31/2020	
H2S	2:15	1	0 LBS	0	14.60	0.81 LBS/HR	1.83	0.000917	10/31/2020	
NOX	2:15	1	0 LBS	0	27.10	1.54 LBS/HR	3.46	0.001735	10/31/2020	
SO2	2:15	1	0 LBS	0	1372.10	75.15 LBS/HR	169.09	0.084548	10/31/2020	
VOC	2:15	1	0 LBS	0	216.70	6.49 LBS/HR	14.61	0.007306	10/31/2020	

Reporting Status: Non-Reportable

NMOCD

Flare Stream Total	Total MCF	EPN	Latitude	Longitude	Reporting Status
130 MCF	155 MCF	RCF FLARE SSM EVENTS	32°43'14.96"	103°11'59.65"	Minor release

LEPC

Total MCF	H2S %	Unit Letter	Section	Township	Range
155	0.786	H	25	18 S	37 E

Pollutant	Emission rate	Reportable Qty
SO2	169.09 LBS/DAY	500 LBS/DAY
SO2	169.09 LBS/DAY	500 LBS/DAY
SO2	169.09 LBS/DAY	500 LBS/DAY

Reporting Status: Non-reportable

Emissions Calculations:

NOx = MCF flared x NOx factor from RG-109 x BTU/scf x 1000 scf/MCF x MMBTU/1000000 BTU

CO = MCF flared x CO factor from RG-109 x BTU/scf x 1000 scf/MCF x MMBTU/1000000 BTU

Gas was flared to reduce the hydrocarbon and/or H2S emissions to the atmosphere.

NMNE NG = MCF flared x 50 lb/mole x mole/.379 MCF x mol % NMNE NG x 0.02

NMNE NG % = 100% - Methane % - Ethane % - Carbon Dioxide % - Nitrogen %

H2S = MCF flared x 34 lb/mole x mole/.379 MCF x mol % H2S/100 x 0.02

SO2 = MCF flared x 64 lb/mole x mole/.379 MCF x mol % H2S/100 x 0.98