

HOBBS OCD

MAY 09 2019

RECEIVED

FORM APPROVED  
OMB No. 1004-0137  
Expires: January 31, 2018

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT

APPLICATION FOR PERMIT TO DRILL OR REENTER

1a. Type of work: <input checked="" type="checkbox"/> DRILL <input type="checkbox"/> REENTER		5. Lease Serial No. NMNM023199	
1b. Type of Well: <input checked="" type="checkbox"/> Oil Well <input type="checkbox"/> Gas Well <input type="checkbox"/> Other		6. If Indian, Allottee or Tribe Name	
1c. Type of Completion: <input type="checkbox"/> Hydraulic Fracturing <input checked="" type="checkbox"/> Single Zone <input type="checkbox"/> Multiple Zone		7. If Unit or CA Agreement, Name and No.	
2. Name of Operator AMEREDEV OPERATING LLC (372224)		8. Lease Name and Well No. CAMELLIA FED COM 26 36 21 101H (325400)	
3a. Address 5707 Southwest Parkway, Building 1, Suite 275 Austin TX		9. API Well No. 30-025-45918	
3b. Phone No. (include area code) (737)300-4700		10. Field and Pool, or Exploratory JAL/WOLFCAMP WEST 48234	
4. Location of Well (Report location clearly and in accordance with any State requirements. *) At surface LOT M / 283 FSL / 230 FWL / LAT 32.0222949 / LONG -103.2778497 At proposed prod. zone LOT D / 50 FNL / 200 FWL / LAT 32.05041 / LONG -103.27796		11. Sec., T. R. M. or Blk. and Survey or Area SEC 21 / T26S / R36E / NMP	
14. Distance in miles and direction from nearest town or post office* 5 miles		12. County or Parish LEA	
15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any) 230 feet		13. State NM	
16. No of acres in lease 320		17. Spacing Unit dedicated to this well 320	
18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft. 760 feet		20. BLM/BIA Bond No. in file FED: NMB001478	
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 2923 feet		22. Approximate date work will start* 03/15/2019	
		23. Estimated duration 90 days	
24. Attachments			

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable)

- |  |   |
|--|---|
| 1. Well plat certified by a registered surveyor.   | 4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above). |
| 2. A Drilling Plan.  | 5. Operator certification.  |
| 3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office). | 6. Such other site specific information and/or plans as may be requested by the BLM.            |

25. Signature (Electronic Submission)	Name (Printed/Typed) Christie Hanna / Ph: (737)300-4723	Date 04/27/2018
Title Senior Engineering Technician		
Approved by (Signature) (Electronic Submission)	Name (Printed/Typed) Cody Layton / Ph: (575)234-5959	Date 05/03/2019
Title Assistant Field Manager Lands & Minerals		
Office CARLSBAD		

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

Conditions of approval, if any, are attached.

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

GCP Rec 05/09/19

APPROVED WITH CONDITIONS

KE 05/09/19

## INSTRUCTIONS

**GENERAL:** This form is designed for submitting proposals to perform certain well operations, as indicated on Federal and Indian lands and leases for action by appropriate Federal agencies, pursuant to applicable Federal laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from local Federal offices.

**ITEM 1:** If the proposal is to redrill to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable Federal regulations concerning subsequent work proposals or reports on the well.

**ITEM 4:** Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult local Federal offices for specific instructions.

**ITEM 14:** Needed only when location of well cannot readily be found by road from the land or lease description. A plat, or plats, separate or on the reverse side, showing the roads to, and the surveyed location of, the well, and any other required information, should be furnished when required by Federal agency offices.

**ITEMS 15 AND 18:** If well is to be, or has been directionally drilled, give distances for subsurface location of hole in any present or objective productive zone.

**ITEM 22:** Consult applicable Federal regulations, or appropriate officials, concerning approval of the proposal before operations are started.

**ITEM 24:** If the proposal will involve hydraulic fracturing operations, you must comply with 43 CFR 3162.3-3, including providing information about the protection of usable water. Operators should provide the best available information about all formations containing water and their depths. This information could include data and interpretation of resistivity logs run on nearby wells. Information may also be obtained from state or tribal regulatory agencies and from local BLM offices.

## NOTICES

The Privacy Act of 1974 and regulation in 43 CFR 2.48(d) provide that you be furnished the following information in connection with information required by this application.

**AUTHORITY:** 30 U.S.C. 181 et seq., 25 U.S.C. 396; 43 CFR 3160

**PRINCIPAL PURPOSES:** The information will be used to: (1) process and evaluate your application for a permit to drill a new oil, gas, or service well or to reenter a plugged and abandoned well; and (2) document, for administrative use, information for the management, disposal and use of National Resource Lands and resources including (a) analyzing your proposal to discover and extract the Federal or Indian resources encountered; (b) reviewing procedures and equipment and the projected impact on the land involved; and (c) evaluating the effects of the proposed operation on the surface and subsurface water and other environmental impacts.

**ROUTINE USE:** Information from the record and/or the record will be transferred to appropriate Federal, State, and local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecution, in connection with congressional inquiries and for regulatory responsibilities.

**EFFECT OF NOT PROVIDING INFORMATION:** Filing of this application and disclosure of the information is mandatory only if you elect to initiate a drilling or reentry operation on an oil and gas lease.

The Paperwork Reduction Act of 1995 requires us to inform you that:

The BLM connects this information to an evaluation of the technical, safety, and environmental factors involved with drilling for oil and/or gas on Federal and Indian oil and gas leases. This information will be used to analyze and approve applications. Response to this request is mandatory only if the operator elects to initiate drilling or reentry operations on an oil and gas lease. The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

**BURDEN HOURS STATEMENT:** Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Connection Clearance Officer (WO-630), 1849 C Street, N.W., Mail Stop 401 LS, Washington, D.C. 20240.

## **Additional Operator Remarks**

### **Location of Well**

1. SHL: LOT M / 283 FSL / 230 FWL / TWSP: 26S / RANGE: 36E / SECTION: 21 / LAT: 32.0222949 / LONG: -103.2778497 ( TVD: 0 feet, MD: 0 feet )  
PPP: LOT D / 50 FNL / 200 FWL / TWSP: 26S / RANGE: 36E / SECTION: 16 / LAT: 32.05041 / LONG: -103.27796 ( TVD: 11969 feet, MD: 22775 feet )  
BHL: LOT D / 50 FNL / 200 FWL / TWSP: 26S / RANGE: 36E / SECTION: 16 / LAT: 32.05041 / LONG: -103.27796 ( TVD: 11845 feet, MD: 21826 feet )

## **BLM Point of Contact**

Name: Priscilla Perez

Title: Legal Instruments Examiner

Phone: 5752345934

Email: pperez@blm.gov

### **Review and Appeal Rights**

A person contesting a decision shall request a State Director review. This request must be filed within 20 working days of receipt of the Notice with the appropriate State Director (see 43 CFR 3165.3). The State Director review decision may be appealed to the Interior Board of Land Appeals, 801 North Quincy Street, Suite 300, Arlington, VA 22203 (see 43 CFR 3165.4). Contact the above listed Bureau of Land Management office for further information.

**PECOS DISTRICT  
SURFACE USE  
CONDITIONS OF APPROVAL**

**Camellia Federal Com 26 36 21 81H:**

**Surface Hole Location: 283' FSL & 290' FWL, Section 21, T. 26 S., R. 36 E.**  
**Bottom Hole Location: 200' FNL & 660' FWL, Section 16, T. 26 S., R. 36 E.**

**Camellia Federal Com 26 36 21 91H:**

**Surface Hole Location: 283' FSL & 310' FWL, Section 21, T. 26 S., R. 36 E.**  
**Bottom Hole Location: 200' FNL & 660' FWL, Section 16, T. 26 S., R. 36 E.**

**Camellia Federal Com 26 36 21 101H:**

**Surface Hole Location: 283' FSL & 230' FWL, Section 21, T. 26 S., R. 36 E.**  
**Bottom Hole Location: 200' FNL & 380' FWL, Section 16, T. 26 S., R. 36 E.**

**Camellia Federal Com 26 36 21 111H:**

**Surface Hole Location: 283' FSL & 250' FWL, Section 21, T. 26 S., R. 36 E.**  
**Bottom Hole Location: 200' FNL & 380' FWL, Section 16, T. 26 S., R. 36 E.**

**Camellia Federal Com 26 36 21 121H:**

**Surface Hole Location: 283' FSL & 270' FWL, Section 21, T. 26 S., R. 36 E.**  
**Bottom Hole Location: 200' FNL & 380' FWL, Section 16, T. 16 S., R. 36 E.**

## **TABLE OF CONTENTS**

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

- ☐ **General Provisions**
- ☐ **Permit Expiration**
- ☐ **Archaeology, Paleontology, and Historical Sites**
- ☐ **Noxious Weeds**
- ☒ **Special Requirements**
  - Lesser Prairie-Chicken Timing Stipulations
  - Timing Limitation Exception
  - Ground-level Abandoned Well Marker
  - Hydrology
- ☒ **Construction**
  - Notification
  - Topsoil
  - Closed Loop System
  - Federal Mineral Material Pits
  - Well Pads
  - Roads
- ☐ **Road Section Diagram**
- ☒ **Production (Post Drilling)**
  - Well Structures & Facilities
  - Pipelines
  - Electric Lines
- ☐ **Interim Reclamation**
- ☐ **Final Abandonment & Reclamation**

## **I. GENERAL PROVISIONS**

The approval of the Application For Permit To Drill (APD) is in compliance with all applicable laws and regulations: 43 Code of Federal Regulations 3160, the lease terms, Onshore Oil and Gas Orders, Notices To Lessees, New Mexico Oil Conservation Division (NMOCD) Rules, National Historical Preservation Act As Amended, and instructions and orders of the Authorized Officer. Any request for a variance shall be submitted to the Authorized Officer on Form 3160-5, Sundry Notices and Report on Wells.

## **II. PERMIT EXPIRATION**

If the permit terminates prior to drilling and drilling cannot be commenced within 60 days after expiration, an operator is required to submit Form 3160-5, Sundry Notices and Reports on Wells, requesting surface reclamation requirements for any surface disturbance. However, if the operator will be able to initiate drilling within 60 days after the expiration of the permit, the operator must have set the conductor pipe in order to allow for an extension of 60 days beyond the expiration date of the APD. (Filing of a Sundry Notice is required for this 60 day extension.)

## **III. ARCHAEOLOGICAL, PALEONTOLOGY & HISTORICAL SITES**

Any cultural and/or paleontological resource discovered by the operator or by any person working on the operator's behalf shall immediately report such findings to the Authorized Officer. The operator is fully accountable for the actions of their contractors and subcontractors. The operator shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery shall be made by the Authorized Officer to determine the appropriate actions that shall be required to prevent the loss of significant cultural or scientific values of the discovery. The operator shall be held responsible for the cost of the proper mitigation measures that the Authorized Officer assesses after consultation with the operator on the evaluation and decisions of the discovery. Any unauthorized collection or disturbance of cultural or paleontological resources may result in a shutdown order by the Authorized Officer.

## **IV. NOXIOUS WEEDS**

The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes the roads, pads, associated pipeline corridor, and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for acceptable weed control methods, which include following EPA and BLM requirements and policies.

## **V. SPECIAL REQUIREMENT(S)**

### **Timing Limitation Stipulation / Condition of Approval for lesser prairie-chicken:**

Oil and gas activities including 3-D geophysical exploration, and drilling will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities, pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal, around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period.

Additionally, no new drilling will be allowed within up to 200 meters of leks known at the time of permitting. Normal vehicle use on existing roads will not be restricted.

Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 feet from the source of the noise.

### **Timing Limitation Exceptions:**

The Carlsbad Field Office will publish an annual map of where the LPC timing and noise stipulations and conditions of approval (Limitations) will apply for the identified year (between March 1 and June 15) based on the latest survey information. The LPC Timing Area map will identify areas which are Habitat Areas (HA), Isolated Population Area (IPA), and Primary Population Area (PPA). The LPC Timing Area map will also have an area in red crosshatch. The red crosshatch area is the only area where an operator is required to submit a request for exception to the LPC Limitations. If an operator is operating outside the red crosshatch area, the LPC Limitations do not apply for that year and an exception to LPC Limitations is not required.

**Ground-level Abandoned Well Marker to avoid raptor perching:** Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well. For more installation details, contact the Carlsbad Field Office at 575-234-5972.

### **Hydrology**

- The entire well pad will be bermed to prevent oil, salt, and other chemical contaminants from leaving the well pad. Topsoil shall not be used to construct the berm. No water flow from the uphill side(s) of the pad shall be allowed to enter the well pad. The berm shall be maintained through the life of the well and after interim reclamation has been completed.
- Any water erosion that may occur due to the construction of the well pad during the life of the well will be quickly corrected and proper measures will be taken to prevent future erosion.
- Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 ft. from the source of the noise.



- Tank battery locations will be lined and bermed. A 20 mil permanent liner will be installed with a 4 oz. felt backing to prevent tears or punctures. Tank battery berms must be large enough to contain 1 ½ times the content of the largest tank.
- Automatic shut off, check valves, or similar systems will be installed for tanks to minimize the effects of catastrophic line failures used in production or drilling.
- A leak detection plan will be submitted to the BLM Carlsbad Field Office for approval prior to pipeline installation. The method could incorporate gauges to detect pressure drops, siting valves and lines so they can be visually inspected periodically or installing electronic sensors to alarm when a leak is present. The leak detection plan will incorporate an automatic shut off system that will be installed for proposed pipelines to minimize the effects of an undesirable event.

## **VI. CONSTRUCTION**

### **A. NOTIFICATION**

The BLM shall administer compliance and monitor construction of the access road and well pad. Notify the Carlsbad Field Office at (575) 234-5909 at least 3 working days prior to commencing construction of the access road and/or well pad.

When construction operations are being conducted on this well, the operator shall have the approved APD and Conditions of Approval (COA) on the well site and they shall be made available upon request by the Authorized Officer.

### **B. TOPSOIL**

The operator shall strip the top portion of the soil (root zone) from the entire well pad area and stockpile the topsoil along the edge of the well pad as depicted in the APD. The root zone is typically six (6) inches in depth. All the stockpiled topsoil will be redistributed over the interim reclamation areas. Topsoil shall not be used for berming the pad or facilities. For final reclamation, the topsoil shall be spread over the entire pad area for seeding preparation.

Other subsoil (below six inches) stockpiles must be completely segregated from the topsoil stockpile. Large rocks or subsoil clods (not evident in the surrounding terrain) must be buried within the approved area for interim and final reclamation.

### **C. CLOSED LOOP SYSTEM**

Tanks are required for drilling operations: No Pits.

The operator shall properly dispose of drilling contents at an authorized disposal site.

### **D. FEDERAL MINERAL MATERIALS PIT**

Payment shall be made to the BLM prior to removal of any federal mineral materials. Call the Carlsbad Field Office at (575) 234-5972.

### **E. WELL PAD SURFACING**

Surfacing of the well pad is not required.

If the operator elects to surface the well pad, the surfacing material may be required to be removed at the time of reclamation. The well pad shall be constructed in a manner which creates the smallest possible surface disturbance, consistent with safety and operational needs.

### **F. EXCLOSURE FENCING (CELLARS & PITS)**

**Exclosure Fencing**

The operator will install and maintain exclosure fencing for all open well cellars to prevent access to public, livestock, and large forms of wildlife before and after drilling operations until the pit is free of fluids and the operator initiates backfilling. (For examples of exclosure fencing design, refer to BLM's Oil and Gas Gold Book, Exclosure Fence Illustrations, Figure 1, Page 18.)

**G. ON LEASE ACCESS ROADS****Road Width**

The access road shall have a driving surface that creates the smallest possible surface disturbance and does not exceed fourteen (14) feet in width. The maximum width of surface disturbance, when constructing the access road, shall not exceed twenty-five (25) feet.

**Surfacing**

Surfacing material is not required on the new access road driving surface. If the operator elects to surface the new access road or pad, the surfacing material may be required to be removed at the time of reclamation.

Where possible, no improvements should be made on the unsurfaced access road other than to remove vegetation as necessary, road irregularities, safety issues, or to fill low areas that may sustain standing water.

The Authorized Officer reserves the right to require surfacing of any portion of the access road at any time deemed necessary. Surfacing may be required in the event the road deteriorates, erodes, road traffic increases, or it is determined to be beneficial for future field development. The surfacing depth and type of material will be determined at the time of notification.

**Crowning**

Crowning shall be done on the access road driving surface. The road crown shall have a grade of approximately 2% (i.e., a 1" crown on a 14' wide road). The road shall conform to Figure 1; cross section and plans for typical road construction.

**Ditching**

Ditching shall be required on both sides of the road.

**Turnouts**

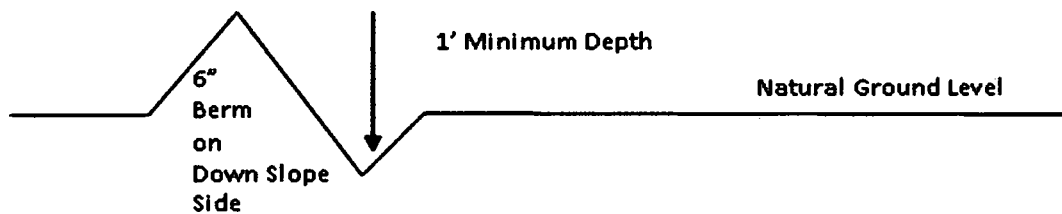
Vehicle turnouts shall be constructed on the road. Turnouts shall be intervisible with interval spacing distance less than 1000 feet. Turnouts shall conform to Figure 1; cross section and plans for typical road construction.

**Drainage**

Drainage control systems shall be constructed on the entire length of road (e.g. ditches, sidehill out sloping and insloping, lead-off ditches, culvert installation, and low water crossings).

A typical lead-off ditch has a minimum depth of 1 foot below and a berm of 6 inches above natural ground level. The berm shall be on the down-slope side of the lead-off ditch.

#### **Cross Section of a Typical Lead-off Ditch**



All lead-off ditches shall be graded to drain water with a 1 percent minimum to 3 percent maximum ditch slope. The spacing interval are variable for lead-off ditches and shall be determined according to the formula for spacing intervals of lead-off ditches, but may be amended depending upon existing soil types and centerline road slope (in %);

#### **Formula for Spacing Interval of Lead-off Ditches**

Example - On a 4% road slope that is 400 feet long, the water flow shall drain water into a lead-off ditch. Spacing interval shall be determined by the following formula:

$$400 \text{ foot road with } 4\% \text{ road slope: } \frac{400'}{4\%} + 100' = 200' \text{ lead-off ditch interval}$$

#### **Cattle guards**

An appropriately sized cattle guard sufficient to carry out the project shall be installed and maintained at fence/road crossings. Any existing cattle guards on the access road route shall be repaired or replaced if they are damaged or have deteriorated beyond practical use. The operator shall be responsible for the condition of the existing cattle guards that are in place and are utilized during lease operations.

#### **Fence Requirement**

Where entry is granted across a fence line, the fence shall be braced and tied off on both sides of the passageway prior to cutting. The operator shall notify the private surface landowner or the grazing allotment holder prior to crossing any fences.

#### **Public Access**

Public access on this road shall not be restricted by the operator without specific written approval granted by the Authorized Officer.

### Construction Steps

1. Salvage topsoil
2. Construct road

3. Redistribute topsoil
4. Revegetate slopes

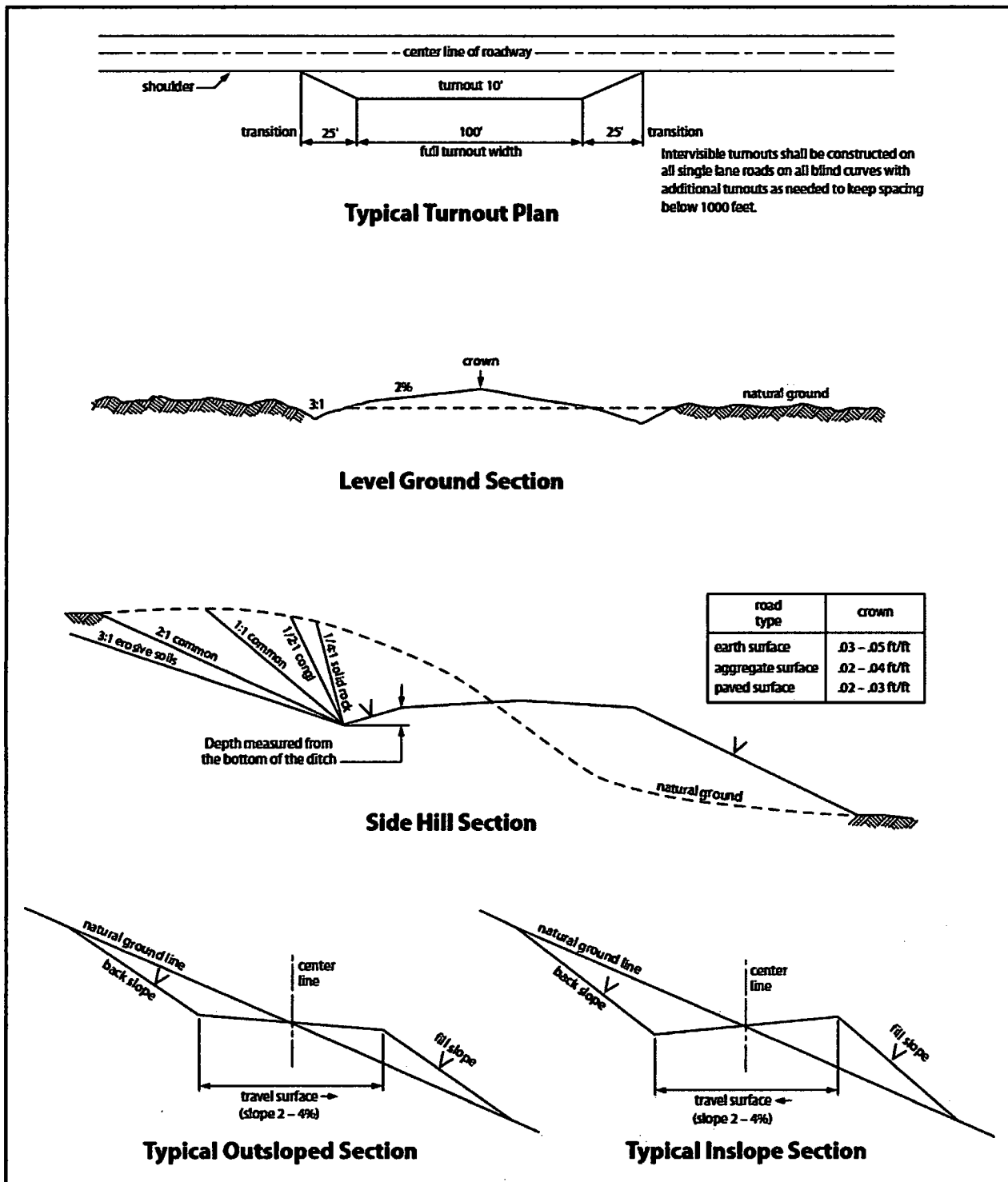


Figure 1. Cross-sections and plans for typical road sections representative of BLM resource or FS local and higher-class roads.

## **VII. PRODUCTION (POST DRILLING)**

### **A. WELL STRUCTURES & FACILITIES**

#### **Placement of Production Facilities**

Production facilities should be placed on the well pad to allow for maximum interim recontouring and revegetation of the well location.

#### **Exclosure Netting (Open-top Tanks)**

Immediately following active drilling or completion operations, the operator will take actions necessary to prevent wildlife and livestock access, including avian wildlife, to all open-topped tanks that contain or have the potential to contain salinity sufficient to cause harm to wildlife or livestock, hydrocarbons, or Resource Conservation and Recovery Act of 1976-exempt hazardous substances. At a minimum, the operator will net, screen, or cover open-topped tanks to exclude wildlife and livestock and prevent mortality. If the operator uses netting, the operator will cover and secure the open portion of the tank to prevent wildlife entry. The operator will net, screen, or cover the tanks until the operator removes the tanks from the location or the tanks no longer contain substances that could be harmful to wildlife or livestock. Use a maximum netting mesh size of 1 ½ inches. The netting must not be in contact with fluids and must not have holes or gaps.

#### **Chemical and Fuel Secondary Containment and Exclosure Screening**

The operator will prevent all hazardous, poisonous, flammable, and toxic substances from coming into contact with soil and water. At a minimum, the operator will install and maintain an impervious secondary containment system for any tank or barrel containing hazardous, poisonous, flammable, or toxic substances sufficient to contain the contents of the tank or barrel and any drips, leaks, and anticipated precipitation. The operator will dispose of fluids within the containment system that do not meet applicable state or U. S. Environmental Protection Agency livestock water standards in accordance with state law; the operator must not drain the fluids to the soil or ground. The operator will design, construct, and maintain all secondary containment systems to prevent wildlife and livestock exposure to harmful substances. At a minimum, the operator will install effective wildlife and livestock exclosure systems such as fencing, netting, expanded metal mesh, lids, and grate covers. Use a maximum netting mesh size of 1 ½ inches.

#### **Open-Vent Exhaust Stack Exclosures**

The operator will construct, modify, equip, and maintain all open-vent exhaust stacks on production equipment to prevent birds and bats from entering, and to discourage perching, roosting, and nesting. (*Recommended exclosure structures on open-vent exhaust stacks are in the shape of a cone.*) Production equipment includes, but may not be limited to, tanks, heater-treaters, separators, dehydrators, flare stacks, in-line units, and compressor mufflers.

#### **Containment Structures**

Proposed production facilities such as storage tanks and other vessels will have a secondary containment structure that is constructed to hold the capacity of 1.5 times the largest tank, plus freeboard to account for precipitation, unless more stringent protective requirements are deemed necessary.

**Painting Requirement**

All above-ground structures including meter housing that are not subject to safety requirements shall be painted a flat non-reflective paint color, **Shale Green** from the BLM Standard Environmental Color Chart (CC-001: June 2008).

**B. PIPELINES**

**STANDARD STIPULATIONS FOR SURFACE INSTALLED PIPELINES**

**A copy of the application (Grant, Sundry Notice, APD) and attachments, including stipulations, survey plat and/or map, will be on location during construction. BLM personnel may request to you a copy of your permit during construction to ensure compliance with all stipulations.**

Holder agrees to comply with the following stipulations to the satisfaction of the Authorized Officer:

1. The holder shall indemnify the United States against any liability for damage to life or property arising from the occupancy or use of public lands under this grant.
2. The holder shall comply with all applicable Federal laws and regulations existing or hereafter enacted or promulgated. In any event, the holder shall comply with the Toxic Substances Control Act of 1976 as amended, 15 USC 2601 et seq. (1982) with regards to any toxic substances that are used, generated by or stored on the right-of-way or on facilities authorized under this right-of-way grant. (See 40 CFR, Part 702-799 and especially, provisions on polychlorinated biphenyls, 40 CFR 761.1-761.193.) Additionally, any release of toxic substances (leaks, spills, etc.) in excess of the reportable quantity established by 40 CFR, Part 117 shall be reported as required by the Comprehensive Environmental Response, Compensation, and Liability Act, section 102b. A copy of any report required or requested by any Federal agency or State government as a result of a reportable release or spill of any toxic substances shall be furnished to the authorized officer concurrent with the filing of the reports to the involved Federal agency or State government.
3. The holder agrees to indemnify the United States against any liability arising from the release of any hazardous substance or hazardous waste (as these terms are defined in the Comprehensive Environmental Response, Compensation and Liability Act of 1980, 42 U.S.C. 9601, et seq. or the Resource Conservation and Recovery Act, 42 U.S.C. 6901, et seq.) on the Right-of-Way (unless the release or threatened release is wholly unrelated to activity of the Right-of-Way holder's activity on the Right-of-Way), or resulting from the activity of the Right-of-Way holder on the Right-of-Way. This agreement applies without regard to whether a release is caused by the holder, its agent, or unrelated third parties.

4. The holder shall be liable for damage or injury to the United States to the extent provided by 43 CFR Sec. 2883.1-4. The holder shall be held to a standard of strict liability for damage or injury to the United States resulting from pipe rupture, fire, or spills caused or substantially aggravated by any of the following within the right-of-way or permit area:

- a. Activities of the holder including, but not limited to construction, operation, maintenance, and termination of the facility.
- b. Activities of other parties including, but not limited to:
  - (1) Land clearing.
  - (2) Earth-disturbing and earth-moving work.
  - (3) Blasting.
  - (4) Vandalism and sabotage.
- c. Acts of God.

The maximum limitation for such strict liability damages shall not exceed one million dollars (\$1,000,000) for any one event, and any liability in excess of such amount shall be determined by the ordinary rules of negligence of the jurisdiction in which the damage or injury occurred.

This section shall not impose strict liability for damage or injury resulting primarily from an act of war or from the negligent acts or omissions of the United States.

5. If, during any phase of the construction, operation, maintenance, or termination of the pipeline, any oil, salt water, or other pollutant should be discharged from the pipeline system, impacting Federal lands, the control and total removal, disposal, and cleaning up of such oil, salt water, or other pollutant, wherever found, shall be the responsibility of the holder, regardless of fault. Upon failure of the holder to control, dispose of, or clean up such discharge on or affecting Federal lands, or to repair all damages resulting therefrom, on the Federal lands, the Authorized Officer may take such measures as he deems necessary to control and clean up the discharge and restore the area, including, where appropriate, the aquatic environment and fish and wildlife habitats, at the full expense of the holder. Such action by the Authorized Officer shall not relieve the holder of any responsibility as provided herein.

6. All construction and maintenance activity will be confined to the authorized right-of-way width of 20 feet. If the pipeline route follows an existing road or buried pipeline right-of-way, the surface pipeline must be installed no farther than 10 feet from the edge of the road or buried pipeline right-of-way. If existing surface pipelines prevent this distance, the proposed surface pipeline must be installed immediately adjacent to the outer surface pipeline. All construction and maintenance activity will be confined to existing roads or right-of-ways.

7. No blading or clearing of any vegetation will be allowed unless approved in writing by the Authorized Officer.



8. The holder shall install the pipeline on the surface in such a manner that will minimize suspension of the pipeline across low areas in the terrain. In hummocky or dune areas, the pipeline will be "snaked" around hummocks and dunes rather than suspended across these features.

9. The pipeline shall be buried with a minimum of 24 inches under all roads, "two-tracks," and trails. Burial of the pipe will continue for 20 feet on each side of each crossing. The condition of the road, upon completion of construction, shall be returned to at least its former state with no bumps or dips remaining in the road surface.

10. The holder shall minimize disturbance to existing fences and other improvements on public lands. The holder is required to promptly repair improvements to at least their former state. Functional use of these improvements will be maintained at all times. The holder will contact the owner of any improvements prior to disturbing them. When necessary to pass through a fence line, the fence shall be braced on both sides of the passageway prior to cutting of the fence. No permanent gates will be allowed unless approved by the Authorized Officer.

11. In those areas where erosion control structures are required to stabilize soil conditions, the holder will install such structures as are suitable for the specific soil conditions being encountered and which are in accordance with sound resource management practices.

12. Excluding the pipe, all above-ground structures not subject to safety requirement shall be painted by the holder to blend with the natural color of the landscape. The paint used shall be a color which simulates "Standard Environmental Colors" – **Shale Green**, Munsell Soil Color No. 5Y 4/2; designated by the Rocky Mountain Five State Interagency Committee.

13. The pipeline will be identified by signs at the point of origin and completion of the right-of-way and at all road crossings. At a minimum, signs will state the holder's name, BLM serial number, and the product being transported. Signs will be maintained in a legible condition for the life of the pipeline.

14. The holder shall not use the pipeline route as a road for purposes other than routine maintenance as determined necessary by the Authorized Officer in consultation with the holder. The holder will take whatever steps are necessary to ensure that the pipeline route is not used as a roadway.

15. Any cultural and/or paleontological resource (historic or prehistoric site or object) discovered by the holder, or any person working on his behalf, on public or Federal land shall be immediately reported to the authorized officer. Holder shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the authorized officer. An evaluation of the discovery will be made by the authorized officer to determine appropriate cultural or scientific values. The holder will

be responsible for the cost of evaluation and any decision as to proper mitigation measures will be made by the authorized officer after consulting with the holder.

16. The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes the roads, powerline corridor, and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for acceptable weed control methods, which include following EPA and BLM requirements and policies.

17. Surface pipelines must be less than or equal to 4 inches and a working pressure below 125 psi.

18. Special Stipulations:

- a. **Lesser Prairie-Chicken:** Oil and gas activities will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities and pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal, around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period. Normal vehicle use on existing roads will not be restricted.
- b. This authorization is subject to your Certificate of Participation and/or Certificate of Inclusion under the New Mexico Candidate Conservation Agreement. Because it involves surface disturbing activities covered under your Certificate, your Habitat Conservation Fund Account with the Center of Excellence for Hazardous Materials Management (CEHMM) will be debited according to Exhibit B Part 2 of the Certificate of Participation.

**BURIED PIPELINE STIPULATIONS**

A copy of the application (Grant, APD, or Sundry Notice) and attachments, including conditions of approval, survey plat and/or map, will be on location during construction. BLM personnel may request to you a copy of your permit during construction to ensure compliance with all stipulations.

Holder agrees to comply with the following stipulations to the satisfaction of the Authorized Officer:

1. The Holder shall indemnify the United States against any liability for damage to life or property arising from the occupancy or use of public lands under this grant.

2. The Holder shall comply with all applicable Federal laws and regulations existing or hereafter enacted or promulgated. In any event, the holder shall comply with the Toxic Substances Control Act of 1976 as amended, 15 USC 2601 et seq. (1982) with regards to any toxic substances that are used, generated by or stored on the right-of-way or on facilities authorized under this right-of-way grant. (See 40 CFR Part 702-799 and especially, provisions on polychlorinated biphenyls, 40 CFR 761.1-761.193.) Additionally, any release of toxic substances (leaks, spills, etc.) in excess of the reportable quantity established by 40 CFR Part 117 shall be reported as required by the Comprehensive Environmental Response, Compensation, and Liability Act, section 102b. A copy of any report required or requested by any Federal agency or State government as a result of a reportable release or spill of any toxic substances shall be furnished to the authorized officer concurrent with the filing of the reports to the involved Federal agency or State government.

3. The holder agrees to indemnify the United States against any liability arising from the release of any hazardous substance or hazardous waste (as these terms are defined in the Comprehensive Environmental Response, Compensation and Liability Act of 1980, 42 U.S.C. 9601, et seq. or the Resource Conservation and Recovery Act, 42 U.S.C. 6901, et seq.) on the Right-of-Way (unless the release or threatened release is wholly unrelated to the Right-of-Way holder's activity on the Right-of-Way), or resulting from the activity of the Right-of-Way holder on the Right-of-Way. This agreement applies without regard to whether a release is caused by the holder, its agent, or unrelated third parties.

4. If, during any phase of the construction, operation, maintenance, or termination of the pipeline, any oil or other pollutant should be discharged from the pipeline system, impacting Federal lands, the control and total removal, disposal, and cleaning up of such oil or other pollutant, wherever found, shall be the responsibility of holder, regardless of fault. Upon failure of holder to control, dispose of, or clean up such discharge on or affecting Federal lands, or to repair all damages resulting therefrom, on the Federal lands, the Authorized Officer may take such measures as he deems necessary to control and clean up the discharge and restore the area, including where appropriate, the aquatic environment and fish and wildlife habitats, at the full expense of the holder. Such action by the Authorized Officer shall not relieve holder of any responsibility as provided herein.

5. All construction and maintenance activity will be confined to the authorized right-of-way.
6. The pipeline will be buried with a minimum cover of 36 inches between the top of the pipe and ground level.
7. The maximum allowable disturbance for construction in this right-of-way will be 30 feet:
- Blading of vegetation within the right-of-way will be allowed: maximum width of blading operations will not exceed 20 feet. The trench is included in this area. (*Blading is defined as the complete removal of brush and ground vegetation.*)
  - Clearing of brush species within the right-of-way will be allowed: maximum width of clearing operations will not exceed 30 feet. The trench and bladed area are included in this area. (*Clearing is defined as the removal of brush while leaving ground vegetation (grasses, weeds, etc.) intact. Clearing is best accomplished by holding the blade 4 to 6 inches above the ground surface.*)
  - The remaining area of the right-of-way (if any) shall only be disturbed by compressing the vegetation. (*Compressing can be caused by vehicle tires, placement of equipment, etc.*)
8. The holder shall stockpile an adequate amount of topsoil where blading is allowed. The topsoil to be stripped is approximately 6 inches in depth. The topsoil will be segregated from other spoil piles from trench construction. The topsoil will be evenly distributed over the bladed area for the preparation of seeding.
9. The holder shall minimize disturbance to existing fences and other improvements on public lands. The holder is required to promptly repair improvements to at least their former state. Functional use of these improvements will be maintained at all times. The holder will contact the owner of any improvements prior to disturbing them. When necessary to pass through a fence line, the fence shall be braced on both sides of the passageway prior to cutting of the fence. No permanent gates will be allowed unless approved by the Authorized Officer.
10. Vegetation, soil, and rocks left as a result of construction or maintenance activity will be randomly scattered on this right-of-way and will not be left in rows, piles, or berms, unless otherwise approved by the Authorized Officer. The entire right-of-way shall be recontoured to match the surrounding landscape. The backfilled soil shall be compacted and a 6 inch berm will be left over the ditch line to allow for settling back to grade.
11. In those areas where erosion control structures are required to stabilize soil conditions, the holder will install such structures as are suitable for the specific soil conditions being encountered and which are in accordance with sound resource management practices.

12. The holder will reseed all disturbed areas. Seeding will be done according to the attached seeding requirements, using the following seed mix.

- |  |  |
|--|--|
| <input type="checkbox"/> seed mixture 1                | <input type="checkbox"/> seed mixture 3          |
| <input type="checkbox"/> seed mixture 2                | <input type="checkbox"/> seed mixture 4          |
| <input checked="" type="checkbox"/> seed mixture 2/LPC | <input type="checkbox"/> Aplomado Falcon Mixture |

13. All above-ground structures not subject to safety requirements shall be painted by the holder to blend with the natural color of the landscape. The paint used shall be color which simulates "Standard Environmental Colors" – **Shale Green**, Munsell Soil Color No. 5Y 4/2.

14. The pipeline will be identified by signs at the point of origin and completion of the right-of-way and at all road crossings. At a minimum, signs will state the holder's name, BLM serial number, and the product being transported. All signs and information thereon will be posted in a permanent, conspicuous manner, and will be maintained in a legible condition for the life of the pipeline.

15. The holder shall not use the pipeline route as a road for purposes other than routine maintenance as determined necessary by the Authorized Officer in consultation with the holder before maintenance begins. The holder will take whatever steps are necessary to ensure that the pipeline route is not used as a roadway. As determined necessary during the life of the pipeline, the Authorized Officer may ask the holder to construct temporary deterrence structures.

16. Any cultural and/or paleontological resources (historic or prehistoric site or object) discovered by the holder, or any person working on his behalf, on public or Federal land shall be immediately reported to the Authorized Officer. Holder shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery will be made by the Authorized Officer to determine appropriate actions to prevent the loss of significant cultural or scientific values. The holder will be responsible for the cost of evaluation and any decision as to proper mitigation measures will be made by the Authorized Officer after consulting with the holder.

17. The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes associated roads, pipeline corridor and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for acceptable weed control methods, which include following EPA and BLM requirements and policies.

18. Escape Ramps - The operator will construct and maintain pipeline/utility trenches [that are not otherwise fenced, screened, or netted] to prevent livestock, wildlife, and humans from becoming entrapped. At a minimum, the operator will construct and maintain escape ramps,

ladders, or other methods of avian and terrestrial wildlife escape in the trenches according to the following criteria:

- a. Any trench left open for eight (8) hours or less is not required to have escape ramps; however, before the trench is backfilled, the contractor/operator shall inspect the trench for wildlife, remove all trapped wildlife, and release them at least 100 yards from the trench.
- b. For trenches left open for eight (8) hours or more, earthen escape ramps (built at no more than a 30 degree slope and spaced no more than 500 feet apart) shall be placed in the trench.

19. Special Stipulations:

**Lesser Prairie-Chicken**

Oil and gas activities will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities, geophysical exploration other than 3-D operations, and pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal, around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period. Normal vehicle use on existing roads will not be restricted. Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 ft. from the source of the noise.

**C. ELECTRIC LINES**

**STANDARD STIPULATIONS FOR OVERHEAD ELECTRIC DISTRIBUTION LINES**

**A copy of the grant and attachments, including stipulations, survey plat and/or map, will be on location during construction. BLM personnel may request to you a copy of your permit during construction to ensure compliance with all stipulations.**

Holder agrees to comply with the following stipulations to the satisfaction of the Authorized Officer:

1. The holder shall indemnify the United States against any liability for damage to life or property arising from the occupancy or use of public lands under this grant.
2. The holder shall comply with all applicable Federal laws and regulations existing or hereafter enacted or promulgated. In any event, the holder shall comply with the Toxic Substances Control Act of 1976 as amended, 15 USC 2601 et seq. (1982) with regards to any toxic substances that are used, generated by or stored on the right-of-way or on facilities authorized under this right-of-way grant. (See 40 CFR, Part 702-799 and especially, provisions on polychlorinated biphenyls, 40 CFR 761.1-761.193.) Additionally, any release of toxic substances (leaks, spills, etc.) in excess of the reportable quantity established by 40 CFR, Part 117 shall be reported as required by the Comprehensive Environmental Response, Compensation, and Liability Act, section 102b.

A copy of any report required or requested by any Federal agency or State government as a result of a reportable release or spill of any toxic substances shall be furnished to the authorized officer concurrent with the filing of the reports to the involved Federal agency or State government.

3. The holder agrees to indemnify the United States against any liability arising from the release of any hazardous substance or hazardous waste (as these terms are defined in the Comprehensive Environmental Response, Compensation and Liability Act of 1980, 42 U.S.C. 9601, et seq. or the Resource Conservation and Recovery Act, 42 U.S.C. 6901, et seq.) on the Right-of-Way (unless the release or threatened release is wholly unrelated to the Right-of-Way holder's activity on the Right-of-Way), or resulting from the activity of the Right-of-Way holder on the Right-of-Way. This agreement applies without regard to whether a release is caused by the holder, its agent, or unrelated third parties.

4. There will be no clearing or blading of the right-of-way unless otherwise agreed to in writing by the Authorized Officer.

5. Power lines shall be constructed and designed in accordance to standards outlined in "Suggested Practices for Avian Protection on Power lines: The State of the Art in 2006" Edison Electric Institute, APLIC, and the California Energy Commission 2006 . The holder shall assume the burden and expense of proving that pole designs not shown in the above publication deter raptor perching, roosting, and nesting. Such proof shall be provided by a raptor expert approved by the Authorized Officer. The BLM reserves the right to require modification or additions to all powerline structures placed on this right-of-way, should they be necessary to ensure the safety of large perching birds. Such modifications and/or additions shall be made by the holder without liability or expense to the United States.

Raptor deterrence will consist of but not limited to the following: triangle perch discouragers shall be placed on each side of the cross arms and a nonconductive perching deterrence shall be placed on all vertical poles that extend past the cross arms.

6. The holder shall minimize disturbance to existing fences and other improvements on public lands. The holder is required to promptly repair improvements to at least their former state. Functional use of these improvements will be maintained at all times. The holder will contact the owner of any improvements prior to disturbing them. When necessary to pass through a fence line, the fence shall be braced on both sides of the passageway prior to cutting the fence. No permanent gates will be allowed unless approved by the Authorized Officer.

7. The BLM serial number assigned to this authorization shall be posted in a permanent, conspicuous manner where the power line crosses roads and at all serviced facilities. Numbers will be at least two inches high and will be affixed to the pole nearest the road crossing and at the facilities served.

8. Upon cancellation, relinquishment, or expiration of this grant, the holder shall comply

with those abandonment procedures as prescribed by the Authorized Officer.

9. All surface structures (poles, lines, transformers, etc.) shall be removed within 180 days of abandonment, relinquishment, or termination of use of the serviced facility or facilities or within 180 days of abandonment, relinquishment, cancellation, or expiration of this grant, whichever comes first. This will not apply where the power line extends service to an active, adjoining facility or facilities.

10. Any cultural and/or paleontological resource (historic or prehistoric site or object) discovered by the holder, or any person working on his behalf, on public or Federal land shall be immediately reported to the Authorized Officer. Holder shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery will be made by the Authorized Officer to determine appropriate actions to prevent the loss of significant cultural or scientific values. The holder will be responsible for the cost of evaluation and any decision as to proper mitigation measures will be made by the Authorized Officer after consulting with the holder.

11. Special Stipulations:

- For reclamation remove poles, lines, transformer, etc. and dispose of properly.
- Fill in any holes from the poles removed.

**Timing Limitation Stipulation/Condition of Approval for Lesser Prairie-Chicken:**

Oil and gas activities including 3-D geophysical exploration, and drilling will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities, geophysical exploration other than 3-D operations, and pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal, around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period. Additionally, no new drilling will be allowed within up to 200 meters of leks known at the time of permitting. Normal vehicle use on existing roads will not be restricted. Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 ft. from the source of the noise.

## **VIII. INTERIM RECLAMATION**



During the life of the development, all disturbed areas not needed for active support of production operations should undergo interim reclamation in order to minimize the environmental impacts of development on other resources and uses.

Within six (6) months of well completion, operators should work with BLM surface management specialists (Jim Amos: 575-234-5909) to devise the best strategies to reduce the size of the location. Interim reclamation should allow for remedial well operations, as well as safe and efficient removal of oil and gas.

During reclamation, the removal of caliche is important to increasing the success of revegetating the site. Removed caliche that is free of contaminants may be used for road repairs, fire walls or for building other roads and locations. In order to operate the well or complete workover operations, it may be necessary to drive, park and operate on restored interim vegetation within the previously disturbed area. Disturbing revegetated areas for production or workover operations will be allowed. If there is significant disturbance and loss of vegetation, the area will need to be revegetated. Communicate with the appropriate BLM office for any exceptions/exemptions if needed.

All disturbed areas after they have been satisfactorily prepared need to be reseeded with the seed mixture provided below.

Upon completion of interim reclamation, the operator shall submit a Sundry Notices and Reports on Wells, Subsequent Report of Reclamation (Form 3160-5).

## **IX. FINAL ABANDONMENT & RECLAMATION**

At final abandonment, well locations, production facilities, and access roads must undergo "final" reclamation so that the character and productivity of the land are restored.

Earthwork for final reclamation must be completed within six (6) months of well plugging. All pads, pits, facility locations and roads must be reclaimed to a satisfactory revegetated, safe, and stable condition, unless an agreement is made with the landowner or BLM to keep the road and/or pad intact.

After all disturbed areas have been satisfactorily prepared, these areas need to be revegetated with the seed mixture provided below. Seeding should be accomplished by drilling on the contour whenever practical or by other approved methods. Seeding may need to be repeated until revegetation is successful, as determined by the BLM.

Operators shall contact a BLM surface protection specialist prior to surface abandonment operations for site specific objectives (Jim Amos: 575-234-5909).

Ground-level Abandoned Well Marker to avoid raptor perching: Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well.



## Seed Mixture for LPC Sand/Shinnery Sites

Holder shall seed all disturbed areas with the seed mixture listed below. The seed mixture shall be planted in the amounts specified in pounds of pure live seed (PLS)\* per acre. There shall be no primary or secondary noxious weeds in the seed mixture. Seed will be tested and the viability testing of seed shall be done in accordance with State law(s) and within nine (9) months prior to purchase. Commercial seed shall be either certified or registered seed. The seed container shall be tagged in accordance with State law(s) and available for inspection by the Authorized Officer.

Seed will be planted using a drill equipped with a depth regulator to ensure proper depth of planting where drilling is possible. The seed mixture will be evenly and uniformly planted over the disturbed area (smaller/heavier seeds have a tendency to drop the bottom of the drill and are planted first). Holder shall take appropriate measures to ensure this does not occur. Where drilling is not possible, seed will be broadcast and the area shall be raked or chained to cover the seed. When broadcasting the seed, the pounds per acre are to be doubled. Seeding shall be repeated until a satisfactory stand is established as determined by the Authorized Officer. Evaluation of growth may not be made before completion of at least one full growing season after seeding.

Species to be planted in pounds of pure live seed\* per acre:

<u>Species</u>	<u>lb/acre</u>
Plains Bristlegrass	5lbs/A
Sand Bluestem	5lbs/A
Little Bluestem	3lbs/A
Big Bluestem	6lbs/A
Plains Coreopsis	2lbs/A
Sand Dropseed	1lbs/A

\*Pounds of pure live seed:

Pounds of seed x percent purity x percent germination = pounds pure live seed



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Operator Certification Data Report

05/06/2019

### Operator Certification

*I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions which currently exist; that I have full knowledge of state and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements.*

**NAME:** Christie Hanna

**Signed on:** 04/04/2019

**Title:** Senior Engineering Technician

**Street Address:** 5707 Southwest Parkway, Building 1, Suite 275

**City:** Austin

**State:** TX

**Zip:** 78735

**Phone:** (737)300-4723

**Email address:** channa@ameredev.com

### Field Representative

**Representative Name:** Zachary Boyd

**Street Address:** 5707 Southwest Parkway, Building 1, Suite 275

**City:** Austin

**State:** TX

**Zip:** 78735

**Phone:** (432)385-6996

**Email address:** zboyd@ameredev.com



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Application Data Report

05/06/2019

APD ID: 10400029847

Submission Date: 04/27/2018

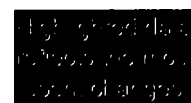
Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 101H

Well Type: OIL WELL

Well Work Type: Drill



[Show Final Text](#)

### Section 1 - General

APD ID: 10400029847

Tie to previous NOS?

Submission Date: 04/27/2018

BLM Office: CARLSBAD

User: Christie Hanna

Title: Senior Engineering Technician

Federal/Indian APD: FED

Is the first lease penetrated for production Federal or Indian? FED

Lease number: NMNM023199

Lease Acres: 320

Surface access agreement in place?

Allotted?

Reservation:

Agreement in place? NO

Federal or Indian agreement:

Agreement number:

Agreement name:

Keep application confidential? NO

Permitting Agent? NO

APD Operator: AMEREDEV OPERATING LLC

Operator letter of designation:

### Operator Info

Operator Organization Name: AMEREDEV OPERATING LLC

Operator Address: 5707 Southwest Parkway, Building 1, Suite 275

Zip: 78735

Operator PO Box:

Operator City: Austin

State: TX

Operator Phone: (737)300-4700

Operator Internet Address:

### Section 2 - Well Information

Well in Master Development Plan? NO

Master Development Plan name:

Well in Master SUPO? NO

Master SUPO name:

Well in Master Drilling Plan? NO

Master Drilling Plan name:

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 101H

Well API Number:

Field/Pool or Exploratory? Field and Pool

Field Name: JAL

Pool Name: WOLFCAMP  
WEST

Is the proposed well in an area containing other mineral resources? USEABLE WATER

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Describe other minerals:**

**Is the proposed well in a Helium production area?** N **Use Existing Well Pad?** NO **New surface disturbance?**

**Type of Well Pad:** MULTIPLE WELL

**Multiple Well Pad Name:**

**Number:** 1N

**Well Class:** HORIZONTAL

CAM/AZE

**Number of Legs:** 1

**Well Work Type:** Drill

**Well Type:** OIL WELL

**Describe Well Type:**

**Well sub-Type:** INFILL

**Describe sub-type:**

**Distance to town:** 5 Miles

**Distance to nearest well:** 760 FT

**Distance to lease line:** 230 FT

**Reservoir well spacing assigned acres Measurement:** 320 Acres

**Well plat:** CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_EXH\_2AB\_20190314085827.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_VICINITY\_MAP\_20190314085827.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_GAS\_CAPTURE\_PLAN\_20190314085838.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_C\_102\_SIG\_20190314090032.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_BLM\_LEASE\_MAP\_20190314090257.pdf

**Well work start Date:** 03/15/2019

**Duration:** 90 DAYS

### Section 3 - Well Location Table

**Survey Type:** RECTANGULAR

**Describe Survey Type:**

**Datum:** NAD83

**Vertical Datum:** NAVD88

**Survey number:** 18329

	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
SHL Leg #1	283	FSL	230	FWL	26S	36E	21	Lot M	32.02229 49	- 103.2778 497	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 023199	292 3	0	0

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

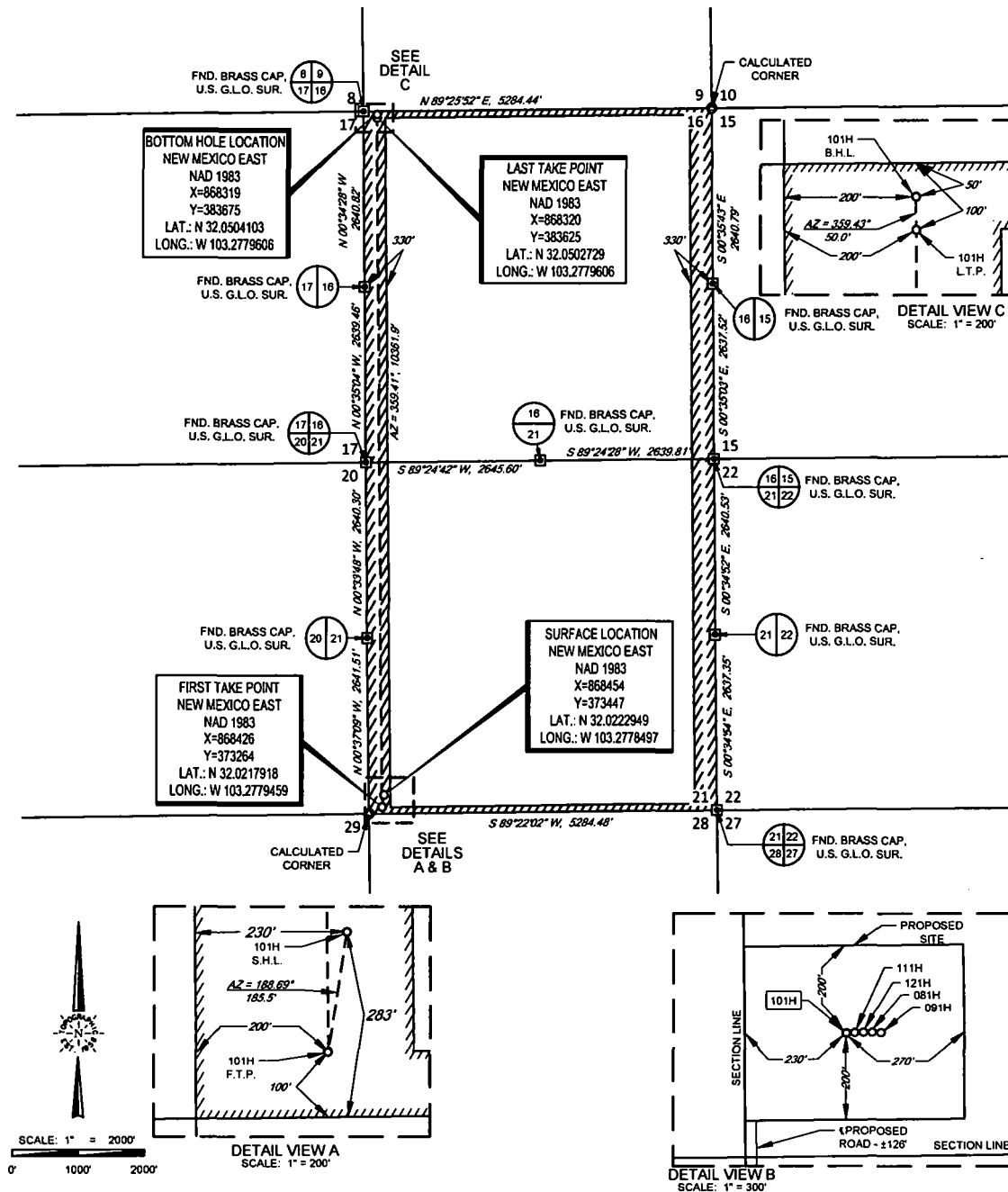
**Well Number:** 101H

	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
KOP Leg #1	409	FNL	78	FEL	26S	36E	29	Aliquot NENE	32.0204	- 103.2788 6	LEA	NEW MEXI CO	NEW MEXI CO	S	STATE	- 847 7	114 39	114 00
PPP Leg #1	50	FNL	200	FWL	26S	36E	16	Lot D	32.05041	- 103.2779 6	LEA	NEW MEXI CO	NEW MEXI CO	S	STATE	- 904 6	227 75	119 69
EXIT Leg #1	50	FNL	200	FWL	26S	36E	16	Lot D	32.05041	- 103.2779 6	LEA	NEW MEXI CO	NEW MEXI CO	S	STATE	- 904 6	227 75	119 69
BHL Leg #1	50	FNL	200	FWL	26S	36E	16	Lot D	32.05041	- 103.2779 6	LEA	NEW MEXI CO	NEW MEXI CO	S	STATE	- 892 2	218 26	118 45

# AMEREDEV

AMEREDEV OPERATING, LLC  
EXHIBIT 2A

SECTION 21, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO



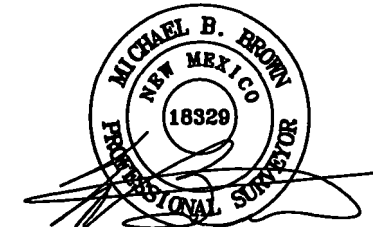
LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 101H

SECTION 21 TWP 26-S RGE 36-E SURVEY N.M.P.M.  
COUNTY LEA STATE NM  
DESCRIPTION 283' FSL & 230' FWL

DISTANCE & DIRECTION  
FROM INT. OF NM-205 & NM-128, HEAD SOUTH ON NM-205  
±8.0 MILES, THENCE WEST (RIGHT) ON PROPOSED RD. ±1.1  
MILES TO A POINT ±285 FEET SOUTHWEST OF THE  
LOCATION.

ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID  
BASED UPON THE NEW MEXICO COORDINATE SYSTEM, EAST ZONE OF THE NORTH  
AMERICAN DATUM 1983, U.S. SURVEY FEET

THIS EASEMENT/SERVITUDE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND  
UNDER MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF  
SURVEY, AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND  
LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS  
NON-TRANSFERABLE. THIS SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.



Michael Blake Brown, P.S. No. 18329  
DECEMBER 17, 2018

**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

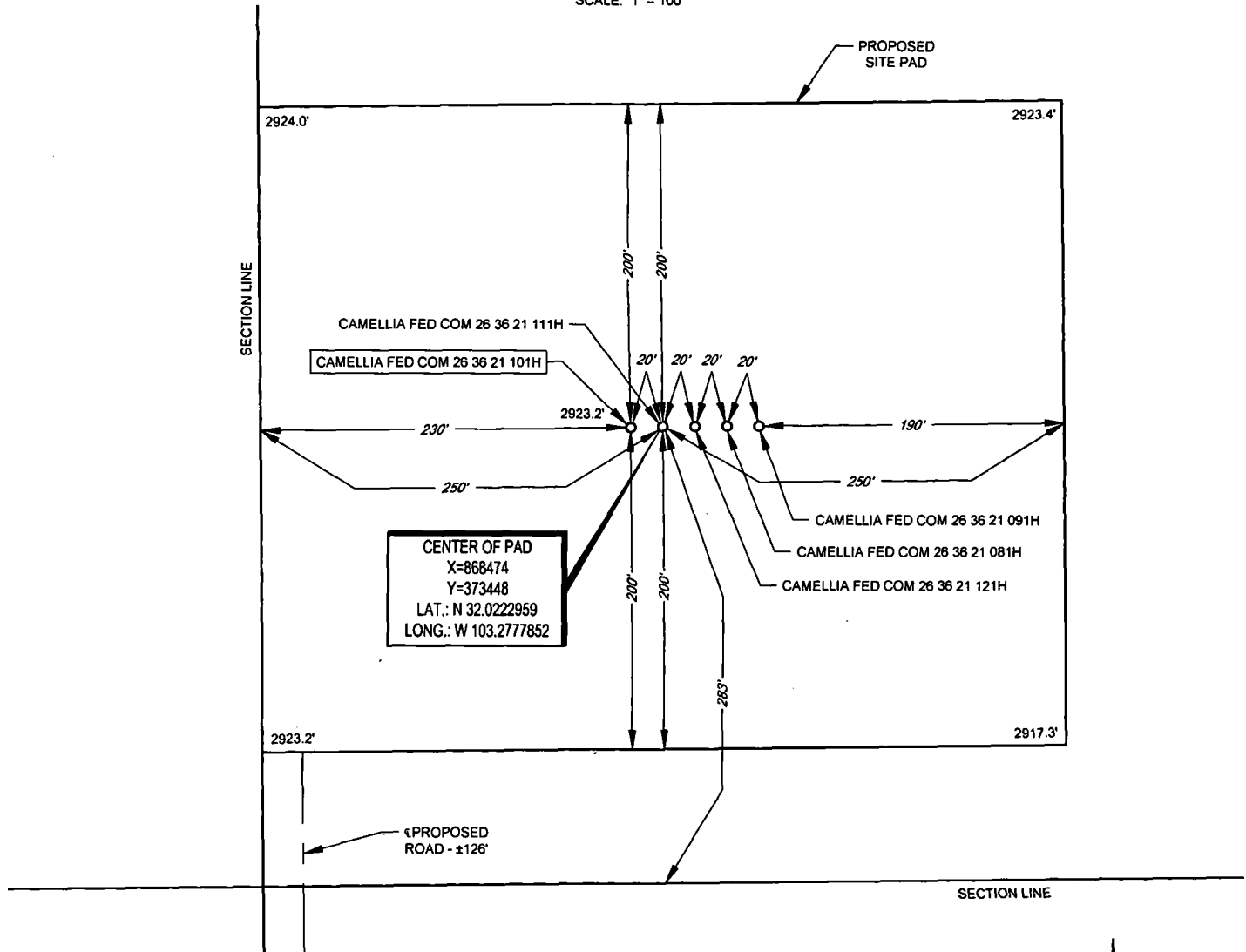
1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
TELEPHONE: (817) 744-7512 • FAX: (817) 744-7554  
2803 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
TELEPHONE: (432) 882-1653 OR (800) 767-1653 • FAX: (432) 882-1743  
WWW.TOPOGRAPHIC.COM



# EXHIBIT 2B

## AMEREDEV

AMEREDEV OPERATING, LLC  
SECTION 21, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO  
DETAIL VIEW  
SCALE: 1" = 100'



LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 101H  
101H LATITUDE N 32.0222949 101H LONGITUDE W 103.2778497

CENTER OF PAD IS 283' FSL & 250' FWL

SCALE: 1" = 100'  
0' 50' 100'

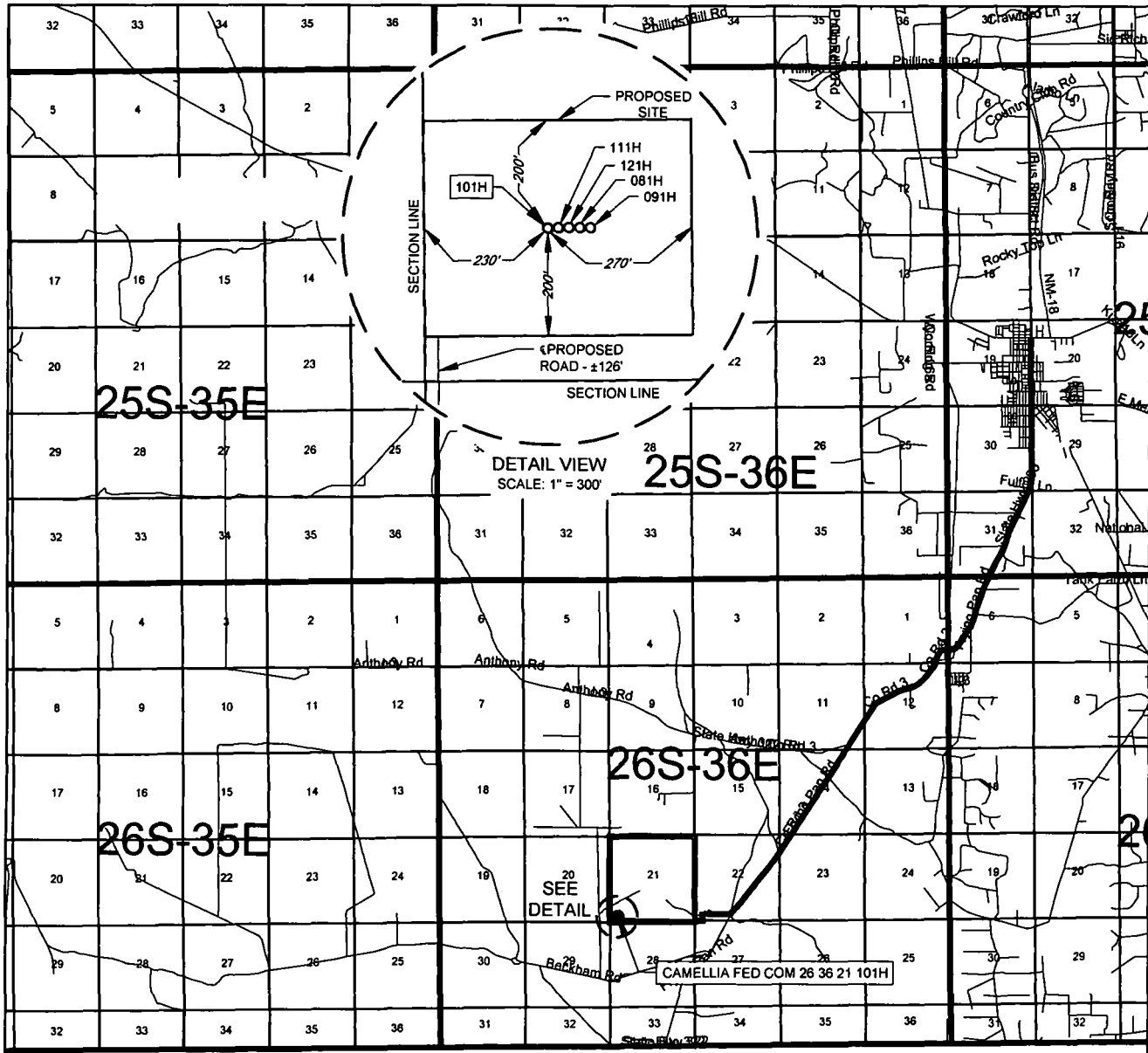
ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID  
BASED UPON THE NEW MEXICO COORDINATE SYSTEM, EAST ZONE OF THE NORTH  
AMERICAN DATUM 1983, U.S. SURVEY FEET

THIS PROPOSED PAD SITE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER  
MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY,  
AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO  
THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS  
SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.

ORIGINAL DOCUMENT SIZE: 8.5" X 11"

**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY  
1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
2803 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX (432) 682-1743  
WWW.TOPOGRAPHIC.COM

# EXHIBIT 2 VICINITY MAP



## AMEREDEV

AMEREDEV OPERATING, LLC

LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 101H

SECTION 21 TWP 26-S RGE 36-E SURVEY N.M.P.M.

COUNTY LEA STATE NM

DESCRIPTION 283' FSL & 230' FWL

### DISTANCE & DIRECTION

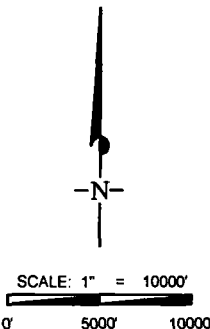
FROM INT. OF NM-205 & NM-128, HEAD SOUTH ON NM-205

±8.0 MILES, THENCE WEST (RIGHT) ON PROPOSED RD. ±1.1

MILES TO A POINT ±285 FEET SOUTHWEST OF THE  
LOCATION.

THIS EASEMENT/SERVITUDE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY, AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.

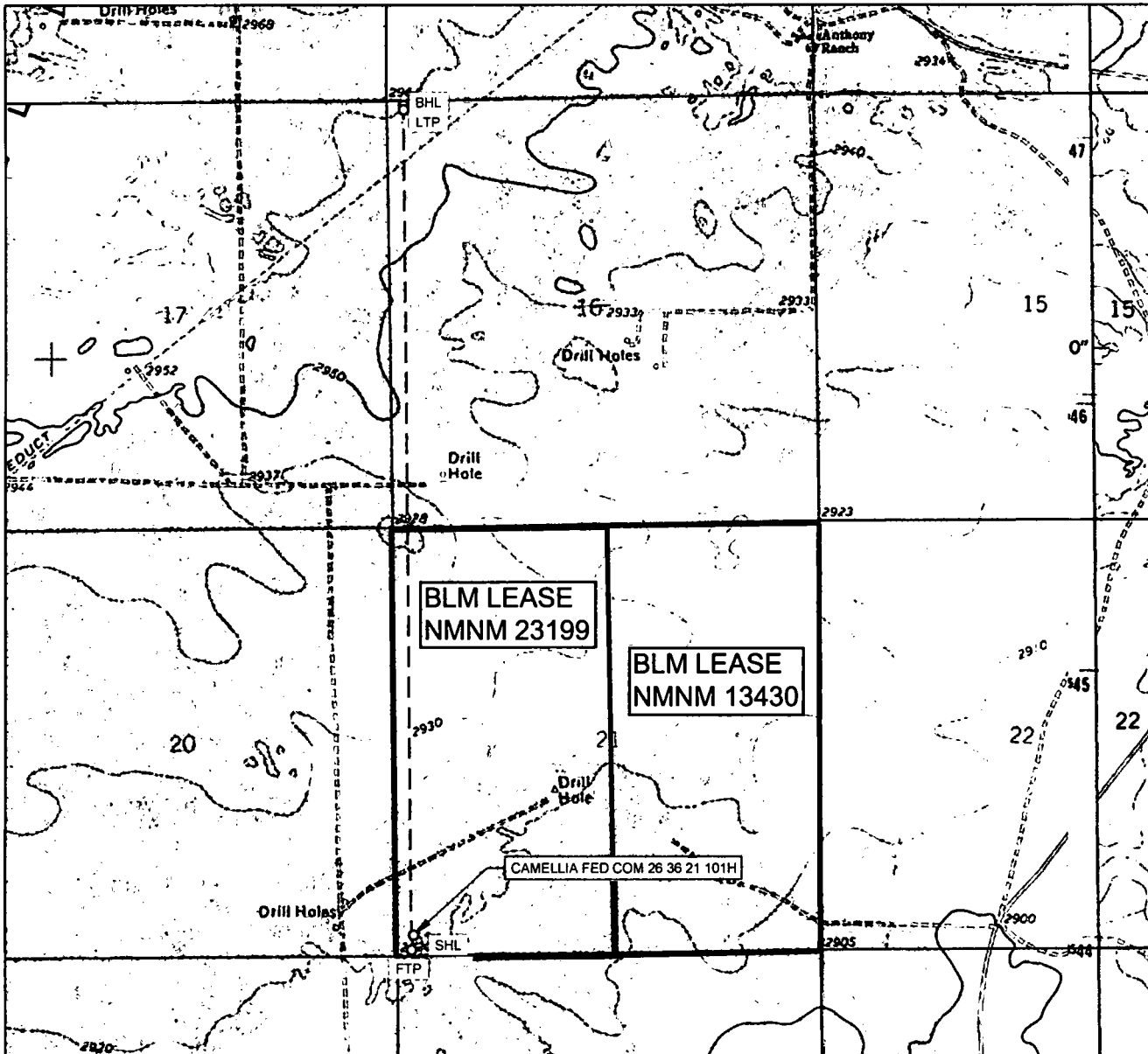
ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM, EAST ZONE OF THE NORTH AMERICAN DATUM 1983, U.S. SURVEY FEET.



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX (432) 682-1743  
WWW.TOPOGRAPHIC.COM

# LOCATION & ELEVATION VERIFICATION MAP



## AMEREDEV

AMEREDEV OPERATING, LLC

LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 101H

SECTION 21 TWP 26-S RGE 36-E SURVEY N.M.P.M.  
 COUNTY LEA STATE NM ELEVATION 2923'  
 DESCRIPTION 283' FSL & 230' FWL

LATITUDE N 32.0222949 LONGITUDE W 103.2778497



SCALE: 1" = 2000'  
 0' 1000' 2000'

THIS EASEMENT/SERVITUDE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY, AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.

ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM, EAST ZONE OF THE NORTH AMERICAN DATUM 1983, U.S. SURVEY FEET.



**TOPOGRAPHIC**  
 LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
 TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
 2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
 TELEPHONE: (432) 682-1653 OR (800) 787-1653 • FAX (432) 682-1743  
 WWW.TOPOGRAPHIC.COM



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Drilling Plan Data Report

05/06/2019

APD ID: 10400029847

Submission Date: 04/27/2018

Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 101H

Well Type: OIL WELL

Well Work Type: Drill

[Show Final Text](#)

### Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	RUSTLER ANHYDRITE	1054	1876	1876	ANHYDRITE	NONE	No
2	SALADO	-1170	2224	2224	SALT	NONE	No
3	TANSILL	-2152	3206	3206	LIMESTONE	NONE	No
4	CAPITAN REEF	-2567	3621	3621	LIMESTONE	USEABLE WATER	No
5	LAMAR	-3898	4952	4952	LIMESTONE	NONE	No
6	BELL CANYON	-4032	5086	5086	SANDSTONE	NATURAL GAS,OIL	No
7	BRUSHY CANYON	-6051	7105	7105	SANDSTONE	NATURAL GAS,OIL	No
8	BONE SPRING LIME	-7075	8129	8129	LIMESTONE	NONE	No
9	BONE SPRING 1ST	-8577	9631	9631	SANDSTONE	NATURAL GAS,OIL	No
10	BONE SPRING 2ND	-9221	10275	10275	SANDSTONE	NATURAL GAS,OIL	No
11	BONE SPRING 3RD	-9752	10806	10806	LIMESTONE	NATURAL GAS,OIL	No
12	BONE SPRING 3RD	-10468	11522	11522	SANDSTONE	NATURAL GAS,OIL	No
13	WOLFCAMP	-10701	11755	11755	SHALE	NATURAL GAS,OIL	Yes

### Section 2 - Blowout Prevention

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Pressure Rating (PSI):** 10M

**Rating Depth:** 15000

**Equipment:** 10M BOPE SYSTEM WILL BE USED AFTER THE SURFACE CASING IS SET. A KELLY COCK WILL BE KEPT IN THE DRILL STRING AT ALL TIMES. A FULL OPENING DRILL PIPE STABBING VALVE WITH PROPER DRILL PIPE CONNECTIONS WILL BE ON THE RIG FLOOR AT ALL TIMES.

**Requesting Variance?** YES

**Variance request:** Co-Flex Choke Line, 5M Annular Preventer

**Testing Procedure:** See attachment

**Choke Diagram Attachment:**

10M\_Choke\_Manifold\_REV\_20190314091827.pdf

**BOP Diagram Attachment:**

5M\_Annular\_Preventer\_Variance\_and\_Well\_Control\_Plan\_20190314091844.pdf

5M\_BOP\_System\_20190314091844.pdf

Pressure\_Control\_Plan\_Single\_Well\_MB4\_3String\_Big\_Hole\_BLM\_20190314091845.pdf

4\_String\_MB\_Ameredev\_Wellhead\_Drawing\_net\_REV\_20190314091922.pdf

### Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	2001	0	2001	2923		2001	J-55	68	OTHER - BTC	4.59	0.65	DRY	6.72	DRY	7.86
2	INTERMEDIATE	12.25	9.625	NEW	API	N	0	10931	0	10931	2923		10931	HCL-80	40	OTHER - BTC	1.26	1.22	DRY	2.14	DRY	2.15
3	PRODUCTION	8.5	5.5	NEW	API	N	0	22775	0	11969	2923		22775	HCP-110	20	OTHER - BTC	1.72	1.85	DRY	2.74	DRY	3.04

### Casing Attachments

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

### Casing Attachments

---

**Casing ID:** 1      **String Type:** SURFACE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

13.375\_54.50\_J55\_SEAH\_20190314092112.pdf

Camellia\_Fed\_Com\_26\_36\_21\_101H\_\_\_Wellbore\_Diagram\_and\_CDA\_20190404094442.pdf

---

**Casing ID:** 2      **String Type:** INTERMEDIATE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

9.625\_40\_SeAH80HC\_4100\_Collapse\_20190314092327.pdf

Camellia\_Fed\_Com\_26\_36\_21\_101H\_\_\_Wellbore\_Diagram\_and\_CDA\_20190404094458.pdf

---

**Casing ID:** 3      **String Type:** PRODUCTION

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

5.5\_20\_P110HP\_Eagle\_SFH\_20190314092446.pdf

Camellia\_Fed\_Com\_26\_36\_21\_101H\_\_\_Wellbore\_Diagram\_and\_CDA\_20190404094525.pdf

---

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

#### Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	1615	1031	1.76	13.5	1815.28	50	CLASS C	Bentonite, Accelerator, Kolseal, Defoamer, Celloflake
SURFACE	Tail		1615	2001	200	1.34	14.8	268	100	CLASS C	Salt
INTERMEDIATE	Lead	5002	0	4152	684	2.47	11.9	1690.63	25	Class C	Salt, Bentonite, Kolseal, Defoamer, Celloflake, Anti-Settling Expansion Additive
INTERMEDIATE	Tail		4152	5002	200	1.33	14.8	266	25	Class C	Retarder
INTERMEDIATE	Lead	5002	0	9675	1572	2.47	11.9	3882.88	25	Class H	Bentonite, Salt, Kolseal, Defoamer, Celloflake, Retarder, Anti-Settling Expansion Additive
INTERMEDIATE	Tail		9675	10931	300	1.24	14.5	371.1	25	Class H	Salt, Bentonite, Retarder, Dispersant, Fluid Loss
PRODUCTION	Lead		0	22775	4863	1.34	14.2	6516.23	25	CLASS H	Salt, Bentonite, Fluid Loss, Dispersant, Retarder, Defoamer

#### Section 5 - Circulating Medium

**Mud System Type:** Semi-Closed

**Will an air or gas system be Used?** NO

**Description of the equipment for the circulating system in accordance with Onshore Order #2:**

**Diagram of the equipment for the circulating system in accordance with Onshore Order #2:**

**Describe what will be on location to control well or mitigate other conditions:** All necessary supplies (e.g. bentonite, cedar bark) for fluid control will be on site.

**Describe the mud monitoring system utilized:** An electronic pit volume totalizer (PVT) will be utilized on the circulating system to monitor pit volume, flow rate, pump pressure, and pump rate.

#### Circulating Medium Table

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	2001	WATER-BASED MUD	8.4	8.6							
2001	1093 1	OTHER : Diesel Brine Emulsion	8.5	9.4							
1093 1	1196 9	OIL-BASED MUD	10.5	12.5							

### Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

A directional survey, measurement while drilling and a mudlog/geologic lithology log will all be run from surface to TD.

**List of open and cased hole logs run in the well:**

DS,MWD,MUDLOG

**Coring operation description for the well:**

No coring will be done on this well.

### Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 5000

**Anticipated Surface Pressure:** 2366.82

**Anticipated Bottom Hole Temperature(F):** 160

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

H2S\_Plan\_20180427144330.pdf



**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

### **Section 8 - Other Information**

**Proposed horizontal/directional/multi-lateral plan submission:**

Cam101\_DR\_20190314093424.pdf

Cam101\_LLR\_20190314093425.pdf

5M\_Annular\_Preventer\_Variance\_and\_Well\_Control\_Plan\_20190314093440.pdf

Pressure\_Control\_Plan\_Single\_Well\_MB4\_3String\_Big\_Hole\_BLM\_20190314093441.pdf

**Other proposed operations facets description:**

4\_String contingency plan attached

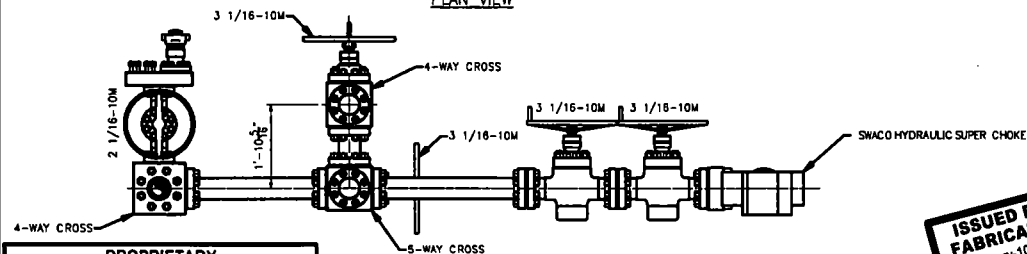
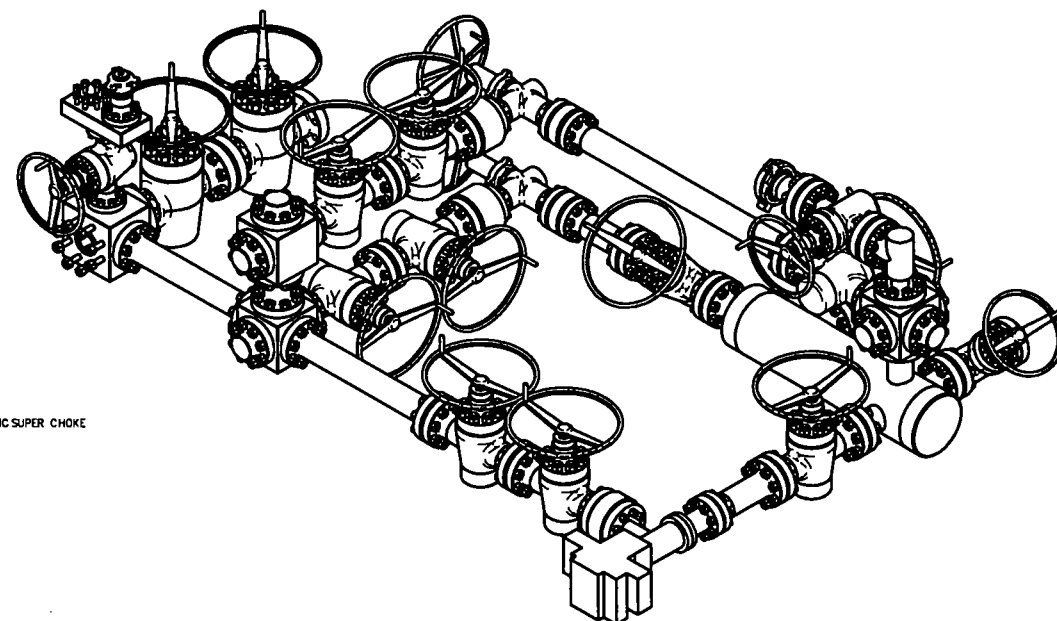
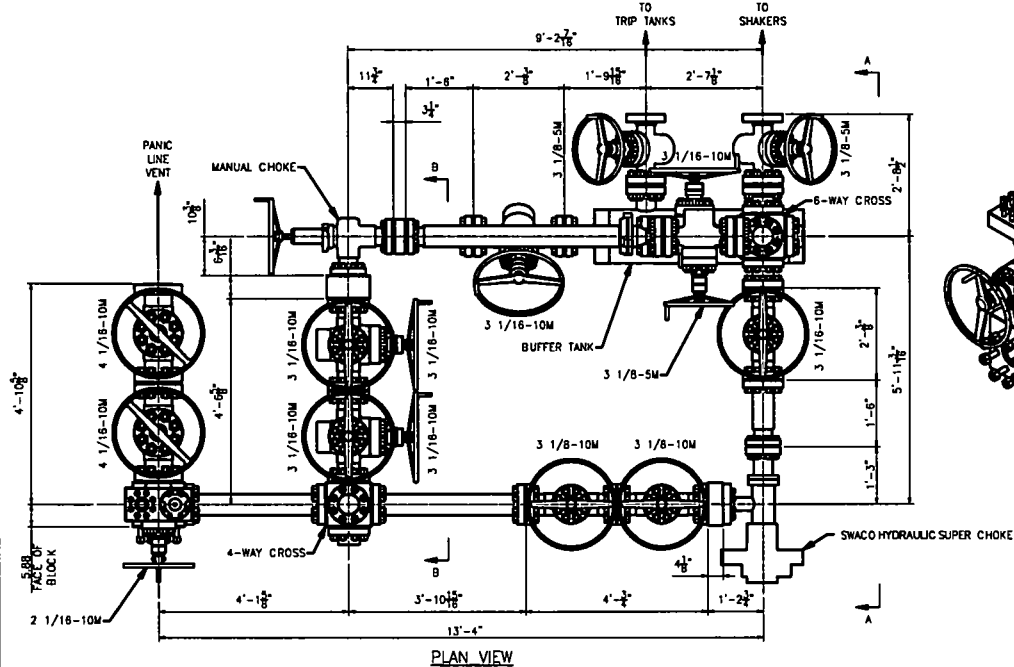
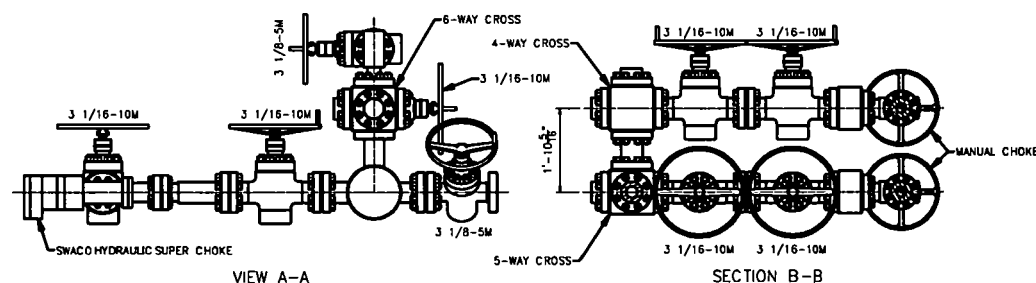
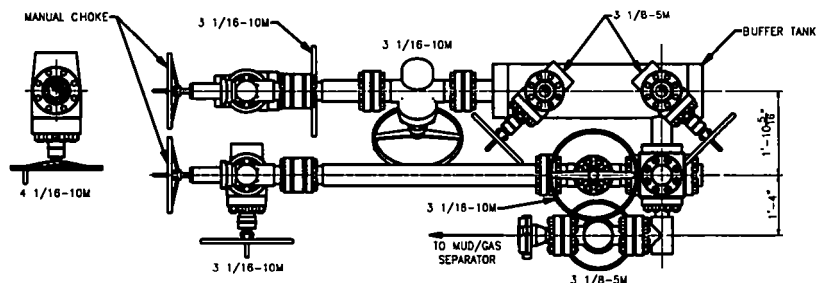
**Other proposed operations facets attachment:**

CAPITAN\_PROTECTION\_CONTINGENCY\_PLAN\_20190314093455.pdf

**Other Variance attachment:**

R616\_\_CoC\_for\_hoses\_12\_18\_17\_20190314093555.pdf

Requested\_Exceptions\_\_3\_String\_Revised\_01312019\_20190314093556.pdf



**PROPRIETARY**  
THIS DRAWING AND THE IDEAS AND INFORMATION INCLUDED IN THIS DRAWING ARE PROPRIETARY AND ARE NOT TO BE REPRODUCED, DISTRIBUTED OR DISCLOSED IN ANY MANNER WITHOUT THE PRIOR WRITTEN CONSENT OF A DULY AUTHORIZED OFFICER OF HELMERICH & PAYNE INTL. DRILLING CO.

**ISSUED FOR FABRICATION**  
February-10-2014  
DRAFTSMAN  
ENGINEER

STANDARD TOLERANCES			
DATE: 02/10/2014			
1. FABRICATION DIMENSIONS	A-6" TO 24"	± .010"	
	24" TO 36"	± .012"	
	36" TO 48"	± .015"	
	48" TO 60"	± .020"	
	60" TO 72"	± .025"	
	72" TO 84"	± .030"	
	84" TO 96"	± .035"	
	96" TO 108"	± .040"	
	108" TO 120"	± .045"	
2. MACHINED DIMENSIONS	LINEAR (EXPRESSED AS FRACTIONS)	± .010"	
	LINEAR (EXPRESSED TO ONE DECIMAL)	± .015"	
	LINEAR (EXPRESSED TO TWO DECIMALS)	± .010"	
	LINEAR (EXPRESSED TO THREE DECIMALS)	± .005"	
REV	DATE	DESCRIPTION	BY

HELMERICH & PAYNE INTERNATIONAL DRILLING CO.			
TITLE: 3 CHOKE, 3 LEVEL, 10M CHOKE MANIFOLD G.A.			
CUSTOMER: H&P			
PROJECT:			
DRAWN	MMW	DATE: 2/10/2014	DWG. NO.
SCALE: 3/4"=1'-0"	SHEET: 1 OF 1	HP-D1254	
REV	DATE	DESCRIPTION	BY

## 5M Annular Preventer Variance Request and Well Control Procedures

Note: A copy of the Well Control Plan must be available at multiple locations on the rig for review by rig personnel, as well as review by the BLM PET/PE, and a copy must be maintained on the rig floor.

### Dual Isolation Design for 5M Annular Exception

Ameredev will utilize 13-5/8" 10M (5M Annular) BOPE System consisting of:

- 13-5/8" 5M Annular
- 13-5/8" 10M Upper Pipe Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram
- 13-5/8" 10M Blind Rams
- 13-5/8" 10M Drilling Spool /w 2 - 4" 10M Outlets Double 10M Isolation Valves
- 13-5/8" 10M Lower Blind Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram

All drilling components and casing associated to exposure > 5000 psi BHP requiring a 10M system will have a double isolation (secondary barrier) below the 5M Annular that would provide a barrier to flow. The mud system will always be primary barrier, it will be maintained by adjusting values based on tourly mud tests and monitoring a PVT System to maintain static wellbore conditions, displacement procedures will be followed and recorded on daily drilling reports during tripping operations. Surge and swab pressure values will be calculated and maintained and static flow check will be monitored at previous casing shoe and verified static well conditions prior to tripping out of hole and again prior to pulling last joint of drill pipe through BOPE. The below table, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

Drill Components	Size	Primary Barrier	Secondary Barrier	Third Barrier
Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
HWDP Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Drill Collars	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Production Casing	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Open Hole	13-5/8	Drilling Fluid	Blind Rams	
All Drilling Components in 10M Environment will have OD that will allow full Operational RATED WORKING PRESSURE for system design. Kill line with minimum 2" ID will be available outside substructure with 10M Check Valve for OOH Kill Operations				

## Well Control Procedures

Proper well control procedures are dependent to differentiating well conditions, to cover the basic well control operations there are will be standard drilling ahead, tripping pipe, tripping BHA, running casing, and pipe out of the hole/open hole scenarios that will be defined by procedures below. Initial Shut In Pressure can be taken against the Uppermost BOPE component the 5M Annular, pressure control can be transferred from the lesser 5M Annular to the 10M Upper Pipe Rams if needed. Shut In Pressures may be equal to or less than the Rated Working Pressure but at no time will the pressure on the annular preventer exceed the Rated Working Pressure of the annular. The annular will be tested to 5,000 psi. This will be the Rated Working Pressure of the annular preventer. All scenarios will be written such as shut in will be performed by closing the 10,000 psi Upper Pipe Rams for faster Accumulator pressure recovery to allow safer reaction to controlling wellbore pressure.

### Shutting In While Drilling

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut down pumps
4. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
5. Install open, full open safety valve and close valve, Close Chokes
6. Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

### Shutting In While Tripping

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

#### **Shutting In While Running Casing**

1. Sound alarm signaling well control event to Rig Crew
2. Space out casing to allow circulating swedge installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install circulating swedge, Close high pressure, low torque valves, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold Pre-job safety meeting and discuss kill procedure

#### **Shutting in while out of hole**

1. Sound alarm signaling well control event to Rig Crew
2. Shut-in well: close blind rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
3. Close Chokes, Verify well is shut-in and monitor pressures
4. Notify supervisory personnel
5. Record data (SIDP, SICP, Pit Gain, and Time)
6. Hold Pre-job safety meeting and discuss kill procedure

#### **Shutting in prior to pulling BHA through stack**

Prior to pulling last joint of drill pipe thru the stack space out and check flow  
If flowing see steps below.

1. Sound alarm signaling well control event to Rig Crew
2. Shut in upper pipe ram and open HCR against Open Chokes and Valves Open  
to working pressure gauge
3. Install open, full open safety valve and close valve, Close Chokes
4. Verify well is shut-in and flow has stopped
5. Notify supervisory personnel
6. Record data (SIDP, SICP, Pit Gain, and Time)
7. Hold pre-job safety meeting and discuss kill procedure

**Shutting in while BHA is in the stack and ram preventer and combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. Space out BHA with upset just beneath the compatible pipe ram
3. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

\*FOSV will be on rig floor in open position with operating handle for each type of connection utilized and tested to 10,000 psi

**Shutting in while BHA is in the stack and no ram preventer or combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. If possible pick up high enough, to pull string clear and follow "Open Hole" scenario

If not possible to pick up high enough:

3. Stab Crossover, make up one joint/stand of drill pipe, and install open, full open safety valve (Leave Open)
4. Space out drill string with upset just beneath the compatible pipe ram.
5. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
6. Close FOSV, Close Chokes, Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

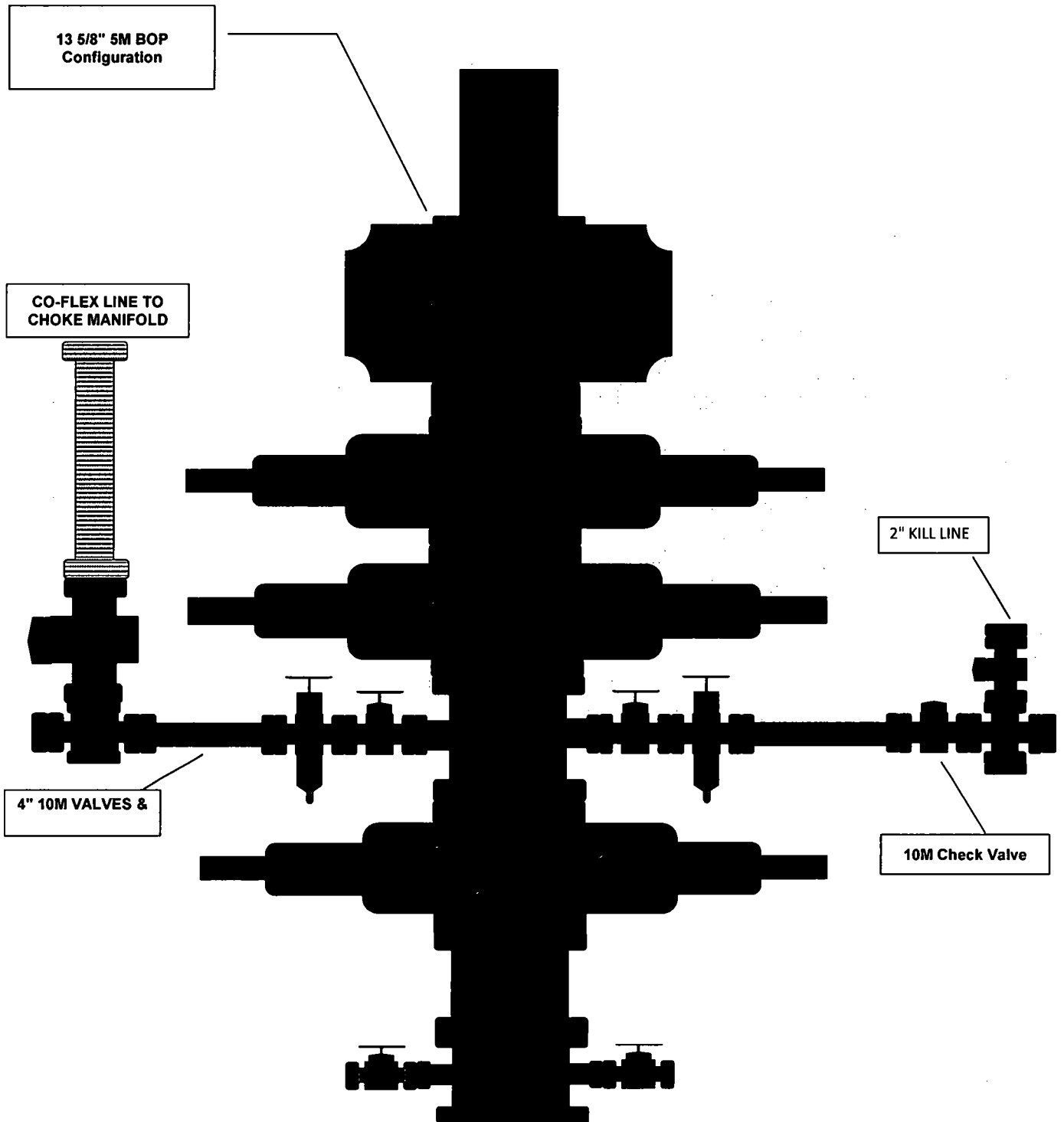
13 5/8" 5M BOP  
Configuration

CO-FLEX LINE TO  
CHOKE MANIFOLD

2" KILL LINE

4" 10M VALVES &

10M Check Valve



## Pressure Control Plan

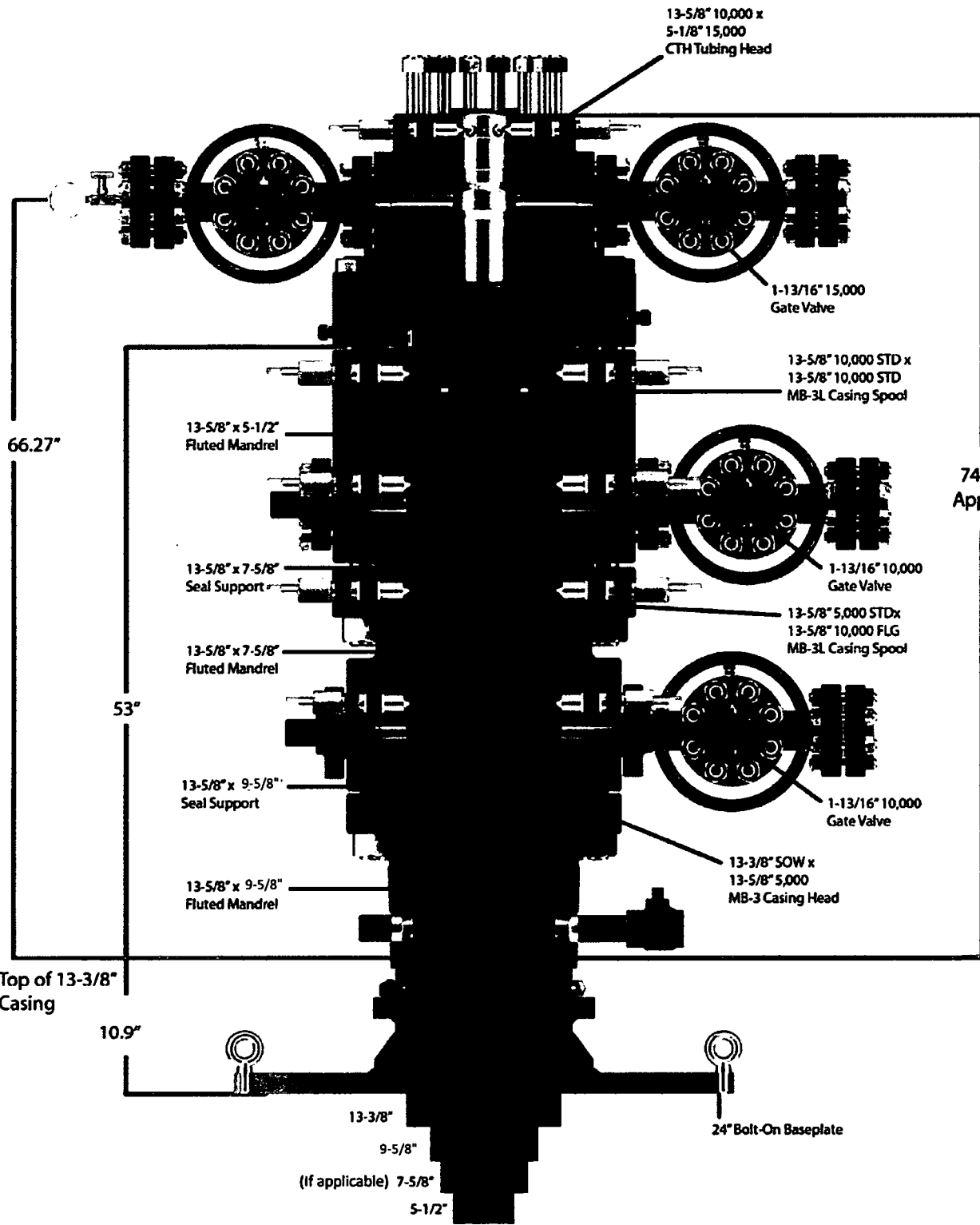
### Pressure Control Equipment

- Following setting of 13-3/8" Surface Casing Ameredev will install 13-5/8 MB4 Multi Bowl Casing Head by welding on a 13-5/8 SOW x 13-5/8" 5M in combination with 13-5/8 5M x 13-5/8 10M B-Sec to Land Intm #1 and a 13-5/8 10M x 13-5/8 10M shouldered to land C-Sec to Land Intm #2 (Installation procedure witnessed and verified by a manufacturer's representative).
- Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Ameredev will install a 5M System Blowout Preventer (BOPE) with a 5M Annular Preventer and related equipment (BOPE). Full testing will be performed utilizing a full isolation test plug and limited to 5,000 psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500 psi). Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Setting of 9-5/8" Intermediate will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative) Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Full testing will be performed utilizing a full isolation test plug to 10,000 psi MOP of MB4 Multi Bowl B-Section. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 100% of approved working pressure (5,000 psi).
- Before drilling >20ft of new formation under the 9-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.
- Following setting of 5-1/2" Production Casing and adequate WOC time Ameredev will break 10M System Blowout Preventer (BOP) from 10M DOL-2 Casing Head, install annulus casing slips and test same (Installation procedure witnessed and verified by a manufacturer's representative) and install 11" 10M x 5-1/8" 15M Tubing Head (Installation procedure witnessed and verified by a manufacturer's representative). Ameredev will test head to 70% casing design and install Dry Hole cap with needle valve and pressure gauge to monitor well awaiting completion.



## Pressure Control Plan

- Slow pump speeds will be taken daily by each crew and recorded on Daily Drilling Report after mudding up.
- A choke manifold and accumulator with floor and remote operating stations will be functional and in place after installation of BOPE, as well as full functioning mud gas separator.
- Weekly BOPE pit level drills will be conducted by each crew and recorded on Daily Drilling Report.
- BOP will be fully operated when out of hole and will be documented on the daily drilling log.
- All B.O.P.s and associated equipment will be tested in accordance with Onshore Order #2
- All B.O.P. testing will be done by an independent service company.
- The B.O.P. will be tested within 21 days of the original test if drilling takes more time than planned.
- Ameredev requests a variance to connect the B.O.P. choke outlet to the choke manifold using a co-flex hose with a 10,000 psi working pressure that has been tested to 15,000psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. (certifications will be sent to Carlsbad BLM Office prior to install)
- Ameredev requests a variance to install a 5M Annular Preventer on the 10M System to drill the Production Hole below the 9-5/8" Intermediate Section. 5M Annular will be tested to 100% working pressure (5,000 psi). A full well control procedure will be included to isolate well bore.



85.02"  
Approx.

74.12"  
Approx.

# Quotation

# Downing Wellhead Equipment

Oklahoma City,  
Oklahoma - USA

## Reference Data:

16925 AMEREDEV

## Proprietary and Confidential

The information contained in this drawing is the sole property of Downing Wellhead Equipment, any reproduction in part or in whole without the written permission of Downing Wellhead Equipment is prohibited.

## TITLE:

AMEREDEV

DRAWN		SIZE	DWG. NO.	REV.
CHECKED		A		
APPROVED		Scale:	Weight:	Sheet:

# SeAH

**13-3/8"   54.50#   .380   J-55**

## **Dimensions (Nominal)**

Outside Diameter	13.375	in.
Wall	0.380	in.
Inside Diameter	12.615	in.
Drift	12.459	in.

Weight, T&C	54.500	lbs/ft
Weight, PE	52.790	lbs/ft

## **Performance Ratings, Minimum**

Collapse, PE	1130	psi
Internal Yields Pressure		
PE	2730	psi
STC	2730	PSI
BTC	2730	psi
Yield Strength, Pipe Body	853	1000 lbs
Joint Strength, STC	514	1000 lbs
Joint Strength, BTC	909	1000 lbs

Note: SeAH Steel has produced this specification sheet for general information only. SeAH does not assume liability or responsibility for any loss or injury resulting from the use of information or data contained herein. All applications for the material described are at the customer's own risk and responsibility.

## Wellbore Schematic

**Well:** Camellia Fed Com 26-36-21 101H  
**SHL:** Sec. 21 26S-36E 283' FSL & 230' FWL  
**BHL:** Sec. 16 26S-36E 50' FNL & 200' FWL  
 Lea, NM  
**Wellhead:** A - 13-5/8" 10M x 13-5/8" SOW  
 B - 13-5/8" 10M x 13-5/8" 10M  
 C - 13-5/8" 10M x 13-5/8" 10M  
 Tubing Spool - 5-1/8" 15M x 13-3/8" 10M  
**Xmas Tree:** 2-9/16" 10M  
**Tubing:** 2-7/8" L-80 6.5# 8rd EUE

**Co. Well ID:** xxxxxx  
**AFE No.:** xxxx-xxx  
**API No.:** xxxxxxxxxxxx  
**GL:** 2,923'  
**Field:** Delaware  
**Objective:** Wolfcamp A  
**TVD:** 11,969'  
**MD:** 22,775'  
**Rig:** TBD **KB:** 27'  
**E-Mail:** [Wellsite2@ameredev.com](mailto:Wellsite2@ameredev.com)

Hole Size	Formation Tops	Logs Cement	Mud Weight
17.5"	Rustler 1,876' 13.375" 68# J-55 BTC 2,001'	1,231 Sacks TOC 0' 100% Excess	8.4-8.6 ppg WBM
12.25"	Salado 2,224' Tansill 3,206' Capitan Reef 3,621' Lamar 4,952' DV Tool 5,002' Bell Canyon 5,086' Brushy Canyon 7,105' Bone Spring Lime 8,129' First Bone Spring 9,631' Second Bone Spring 10,275' Third Bone Spring Upper 10,806' 9.625" 40# L-80HC BTC 10,931'	884 Sacks TOC 0' 50% Excess 1,723 Sacks TOC 0' 50% Excess	8.5 - 9.4 ppg Diesel Brine Emulsion
8.5"	Third Bone Spring 11,522' Wolfcamp A 11,755' 5.5" 20# P-110CYHP BTC 22,775' Target Wolfcamp A 11969 TVD // 22775 MD	4,863 Sacks TOC 0' 25% Excess	10.5 - 12.5 ppg OBM

12° Build  
 @  
 11,438' MD  
 thru  
 12,363' MD

## Casing Design and Safety Factor Check

<b>Casing Specifications</b>						
<b>Segment</b>	<b>Hole ID</b>	<b>Depth</b>	<b>OD</b>	<b>Weight</b>	<b>Grade</b>	<b>Coupling</b>
Surface	17.5	2,001'	13.375	68	J-55	BTC
Intermediate	12.25	10,931'	9.625	40	HCL-80	BTC
Prod Segment A	8.5	11,438'	5.5	20	CYHP-110	BTC
Prod Segment B	8.5	22,775'	5.5	20	CYHP-110	BTC

<b>Check Surface Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.375	1,069	915	4,100	3,450
<b>Safety Factors</b>				
1.56	7.86	6.72	4.59	0.65
<b>Check Intermediate Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b>Safety Factors</b>				
2.31	2.15	2.14	1.26	1.22
<b>Check Prod Casing, Segment A</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	3.04	2.74	1.72	1.85
<b>Check Prod Casing, Segment B</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	68.55	61.68	1.64	1.85

# SeAH

9.625"

40#

.395"

SEAH-80 HIGH COLLAPSE

(SEAH-80 IS A NON HEAT TREATED PRODUCT)

## Dimensions (Nominal)

Outside Diameter	9.625	in.
Wall	0.395	in.
Inside Diameter	8.835	in.
Drift	8.750	in.
Weight, T&C	40.000	lbs./ft.
Weight, PE	38.970	lbs./ft.

## Performance Properties

Collapse	4100	psi
Internal Yield Pressure at Minimum Yield		
PE	5750	psi
LTC	5750	psi
BTC	5750	psi
Yield Strength, Pipe Body	916	1000 lbs.
Joint Strength		
LTC	717	1000 lbs.
BTC	915	1000 lbs.

Note: SeAH Steel has produced this specification sheet for general information only. SeAH does not assume liability or responsibility for any loss or injury resulting from the use of information or data contained herein. All applications for the material described are at the customer's own risk and responsibility.

## Wellbore Schematic

**Well:** Camellia Fed Com 26-36-21 101H  
**SHL:** Sec. 21 26S-36E 283' FSL & 230' FWL  
**BHL:** Sec. 16 26S-36E 50' FNL & 200' FWL  
 Lea, NM  
**Wellhead:** A - 13-5/8" 10M x 13-5/8" SOW  
 B - 13-5/8" 10M x 13-5/8" 10M  
 C - 13-5/8" 10M x 13-5/8" 10M  
 Tubing Spool - 5-1/8" 15M x 13-3/8" 10M  
**Xmas Tree:** 2-9/16" 10M  
**Tubing:** 2-7/8" L-80 6.5# 8rd EUE

**Co. Well ID:** xxxxxx  
**AFE No.:** xxxx-xxx  
**API No.:** xxxxxxxxxxxx  
**GL:** 2,923'  
**Field:** Delaware  
**Objective:** Wolfcamp A  
**TVD:** 11,969'  
**MD:** 22,775'  
**Rig:** TBD **KB:** 27'  
**E-Mail:** Wellsite2@ameredev.com

Hole Size	Formation Tops	Logs Cement	Mud Weight
17.5"	Rustler 1,876' 13.375" 68# J-55 BTC 2,001'	1,231 Sacks TOC 0' 100% Excess	8.4-8.6 ppg WBM
12.25"	Salado 2,224' Tansill 3,206' Capitan Reef 3,621' Lamar 4,952' DV Tool 5,002' Bell Canyon 5,086' Brushy Canyon 7,105' Bone Spring Lime 8,129' First Bone Spring 9,631' Second Bone Spring 10,275' Third Bone Spring Upper 10,806' 9.625" 40# L-80HC BTC 10,931'	884 Sacks TOC 0' 50% Excess 1,723 Sacks TOC 0' 50% Excess	8.5 - 9.4 ppg Diesel Brine Emulsion
8.5"	Third Bone Spring 11,522' Wolfcamp A 11,755' 5.5" 20# P-110CYHP BTC 22,775' Target Wolfcamp A 11969 TVD // 22775 MD	4,863 Sacks TOC 0' 25% Excess	10.5 - 12.5 ppg OBM

## Casing Design and Safety Factor Check

<b>Casing Specifications</b>						
Segment	Hole ID	Depth	OD	Weight	Grade	Coupling
Surface	17.5	2,001'	13.375	68	J-55	BTC
Intermediate	12.25	10,931'	9.625	40	HCL-80	BTC
Prod Segment A	8.5	11,438'	5.5	20	CYHP-110	BTC
Prod Segment B	8.5	22,775'	5.5	20	CYHP-110	BTC

<b>Check Surface Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.375	1,069	915	4,100	3,450
<b>Safety Factors</b>				
1.56	7.86	6.72	4.59	0.65
<b>Check Intermediate Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b>Safety Factors</b>				
2.31	2.15	2.14	1.26	1.22
<b>Check Prod Casing, Segment A</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	3.04	2.74	1.72	1.85
<b>Check Prod Casing, Segment B</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	68.55	61.68	1.64	1.85





## U. S. Steel Tubular Products

5 1/2 20.00 lb (0.361) P110 HP

USS-EAGLE SFH™

	PIPE	CONNECTION	
<b>MECHANICAL PROPERTIES</b>			
Minimum Yield Strength	125,000	125,000	psi
Maximum Yield Strength	140,000	140,000	psi
Minimum Tensile Strength	130,000	130,000	psi
<b>DIMENSIONS</b>			
Outside Diameter	5.500	5.830	in.
Wall Thickness	0.361		in.
Inside Diameter	4.778	4.693	in.
Drift - API	4.653	4.653	in.
Nominal Linear Weight, T&C	19.83		lbs/ft
Plain End Weight	19.83	19.83	lbs/ft
<b>SECTION AREA</b>			
Cross Sectional Area   Critical Area	5.828	5.054	sq. in.
Joint Efficiency		86.25	%
<b>PERFORMANCE</b>			
Minimum Collapse Pressure	13,150	13,150	psi
External Pressure Leak Resistance		10,000	psi
Minimum Internal Yield Pressure	14,360	14,360	psi
Minimum Pipe Body Yield Strength	729,000		lbs
Joint Strength		631,750	lbs
Compression Rating		631,750	lbs
Reference Length		21,240	ft
Maximum Uniaxial Bend Rating		89.9	deg/100 ft
Minimum Make-Up Torque		14,000	ft-lbs
Maximum Make-Up Torque		16,900	ft-lbs
Maximum Operating Torque		25,000	ft-lbs
Make-Up Loss		5.92	in.

## Notes:

- 1) Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness, and Specified Minimum Yield Strength (SMYS).
- 2) Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
- 3) Uniaxial bending rating shown is structural only, and equal to compression efficiency.
- 4) Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
- 5) Reference length is calculated by joint strength divided by plain end weight with 1.5 safety factor.
- 6) Connection external pressure resistance has been verified to 10,000 psi (Application specific testing).

Legal Notice: All material contained in this publication is for general information only. This material should not therefore be used or relied upon for any specific application without independent competent professional examination and verification of accuracy, suitability, and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. U. S. Steel disclaims any and all expressed or implied warranties of fitness for any general or particular application.

Manuel USS Product Data Sheet 2017 rev25 (April)

## Wellbore Schematic

**Well:** Camellia Fed Com 26-36-21 101H  
**SHL:** Sec. 21 26S-36E 283' FSL & 230' FWL  
**BHL:** Sec. 16 26S-36E 50' FNL & 200' FWL  
 Lea, NM  
**Wellhead:** A - 13-5/8" 10M x 13-5/8" SOW  
 B - 13-5/8" 10M x 13-5/8" 10M  
 C - 13-5/8" 10M x 13-5/8" 10M  
 Tubing Spool - 5-1/8" 15M x 13-3/8" 10M  
**Xmas Tree:** 2-9/16" 10M  
**Tubing:** 2-7/8" L-80 6.5# 8rd EUE

**Co. Well ID:** xxxxxx  
**AFE No.:** xxxxx-xxx  
**API No.:** xxxxxxxxxxxxx  
**GL:** 2,923'  
**Field:** Delaware  
**Objective:** Wolfcamp A  
**TVD:** 11,969'  
**MD:** 22,775'  
**Rig:** TBD KB: 27'  
**E-Mail:** [Wellsite2@amerede.com](mailto:Wellsite2@amerede.com)

Hole Size	Formation Tops	Logs Cement	Mud Weight
17.5"	Rustler 1,876' <b>13.375" 68# J-55 BTC 2,001'</b>	1,231 Sacks TOC 0' 100% Excess	8.4-8.6 ppg WBM
12.25"	Salado 2,224' Tansill 3,206' Capitan Reef 3,621' Lamar 4,952' <b>DV Tool 5,002'</b> Bell Canyon 5,086' Brushy Canyon 7,105' Bone Spring Lime 8,129' First Bone Spring 9,631' Second Bone Spring 10,275' Third Bone Spring Upper 10,806' <b>9.625" 40# L-80HC BTC 10,931'</b>	884 Sacks TOC 0' 50% Excess  1,723 Sacks TOC 0' 50% Excess	8.5 - 9.4 ppg Diesel Brine Emulsion
8.5"	Third Bone Spring 11,522' Wolfcamp A 11,755' <b>5.5" 20# P-110CYHP BTC 22,775'</b> <b>Target Wolfcamp A 11969 TVD // 22775 MD</b>	4,863 Sacks TOC 0' 25% Excess	10.5 - 12.5 ppg OBM

12° Build  
 @  
 11,438' MD  
 thru  
 12,363' MD

## Casing Design and Safety Factor Check

<b>Casing Specifications</b>						
Segment	Hole ID	Depth	OD	Weight	Grade	Coupling
Surface	17.5	2,001'	13.375	68	J-55	BTC
Intermediate	12.25	10,931'	9.625	40	HCL-80	BTC
Prod Segment A	8.5	11,438'	5.5	20	CYHP-110	BTC
Prod Segment B	8.5	22,775'	5.5	20	CYHP-110	BTC

<b>Check Surface Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.375	1,069	915	4,100	3,450
<b>Safety Factors</b>				
1.56	7.86	6.72	4.59	0.65
<b>Check Intermediate Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b>Safety Factors</b>				
2.31	2.15	2.14	1.26	1.22
<b>Check Prod Casing, Segment A</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	3.04	2.74	1.72	1.85
<b>Check Prod Casing, Segment B</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	68.55	61.68	1.64	1.85

## H<sub>2</sub>S Drilling Operation Plan

**1. All Company and Contract personnel admitted on location must be trained by a qualified H<sub>2</sub>S safety instructor to the following:**

- a. Characteristics of H<sub>2</sub>S
- b. Physical effects and hazards
- c. Principal and operation of H<sub>2</sub>S detectors, warning system and briefing areas
- d. Evacuation procedure, routes and first aid
- e. Proper use of safety equipment and life support systems
- f. Essential personnel meeting Medical Evaluation criteria will receive additional training on the proper use of 30 minute pressure demand air packs.

**2. Briefing Area:**

- a. Two perpendicular areas will be designated by signs and readily accessible.
- b. Upon location entry there will be a designated area to establish all safety compliance criteria (1.) has been met.

**3. H<sub>2</sub>S Detection and Alarm Systems:**

- a. H<sub>2</sub>S sensors/detectors shall be located on the drilling rig floor, in the base of the sub structure/cellar area, and on the mud pits in the shale shaker area. Additional H<sub>2</sub>S detectors may be placed as deemed necessary. All detectors will be set to initiate visual alarm at 10 ppm and visual with audible at 14 ppm and all equipment will be calibrated every 30 days or as needed.
- b. An audio alarm will be installed on the derrick floor and in the top doghouse.

**4. Protective Equipment for Essential Personnel:**

- a. **Breathing Apparatus:**
  - i. Rescue Packs (SCBA) - 1 Unit shall be placed at each briefing area.
  - ii. Two (SCBA) Units will be stored in safety trailer on location.
  - iii. Work/Escapes packs - 1 Unit will be available on rig floor in doghouse for emergency evacuation for driller.
- b. **Auxiliary Rescue Equipment:**
  - i. Stretcher
  - ii. 2 - OSHA full body harnesses
  - iii. 100 ft. 5/8" OSHA approved rope
  - iv. 1 - 20# class ABC fire extinguisher

**5. Windsock and/or Wind Streamers:**

- a. Windsock at mud pit area should be high enough to be visible.
- b. Windsock on the rig floor should be high enough to be visible.

**6. Communication:**

- a. While working under mask scripting boards will be used for communication where applicable.
- b. Hand signals will be used when script boards are not applicable.

## H<sub>2</sub>S Drilling Operation Plan

- c. Two way radios will be used to communicate off location in case of emergency help is required. In most cases cellular telephones will be available at Drilling Foreman's Office.
- 7. **Drill Stem Testing:** - No Planned DST at this time.
- 8. **Mud program:**
  - a. If H<sub>2</sub>S is encountered, mud system will be altered if necessary to maintain control of formation. A mud gas separator will be brought into service along with H<sub>2</sub>S scavengers if necessary.
- 9. **Metallurgy:**
  - a. All drill strings, casing, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H<sub>2</sub>S service.
  - b. Drilling Contractor supervisor will be required to be familiar with the effect H<sub>2</sub>S has on tubular goods and other mechanical equipment provided through contractor.

## H<sub>2</sub>S Contingency Plan

### Emergency Procedures

In the event of a release of H<sub>2</sub>S, the first responder(s) must:

- Isolate the area and prevent entry by other persons into the 100 ppm ROE.
- Evacuate any public places encompassed by the 100 ppm ROE.
- Be equipped with H<sub>2</sub>S monitors and air packs in order to control the release.
- Use the "buddy system" to ensure no injuries occur during the response.
- Take precautions to avoid personal injury during this operation.
- Contact Operator and/or local officials the aid in operation. See list of phone numbers attached.
- Have received training in the:
  - Detection of H<sub>2</sub>S and
  - Measures for protection against the gas,
  - Equipment used for protection and emergency response.

### Ignition of Gas Source

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO<sub>2</sub>). Intentional ignition must be coordinated with the NMOCD and local officials. Additionally, the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever there is an ignition of the gas.

### Characteristics of H<sub>2</sub>S and SO<sub>2</sub>

Common Name	Chemical Formula	Specific Gravity	Threshold Limit	Hazardous Limit	Lethal Concentration
Hydrogen Sulfide	H <sub>2</sub> S	1.189 Air=1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO <sub>2</sub>	2.21 Air=1	2 ppm	N/A	1000 ppm

### Contacting Authorities

Amerdev Operating LLC personnel must liaise with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available including direction to site. The following call list of essential and potential responders has been prepared for use during a release. Amerdev Operating LLC's response must be in coordination with the State of New Mexico's "Hazardous Materials Emergency Response Plan" (HMER)



Amerdev Energy Development LLC

## H<sub>2</sub>S Contingency Plan

Amerdev Operating LLC – Emergency Phone 737-300-4799			
Key Personnel:			
Name	Title	Office	Mobile
Floyd Hammond	Chief Operating officer	737-300-4724	512-783-6810
Zachary Boyd	Operations Superintendent	737-300-4725	432-385-6996
Blake Estrada	Construction Foreman		432-385-5831

<b><u>Artesia</u></b>			
Ambulance			911
State Police			575-746-2703
City Police			575-746-2703
Sheriff's Office			575-746-9888
Fire Department			575-746-2701
Local Emergency Planning Committee			575-746-2122
New Mexico Oil Conservation Division			575-748-1283
<b><u>Carlsbad</u></b>			
Ambulance			911
State Police			575-885-3137
City Police			575-885-2111
Sheriff's Office			575-887-7551
Fire Department			575-887-3798
Local Emergency Planning Committee			575-887-6544
US Bureau of Land Management			575-887-6544
<b><u>Santa Fe</u></b>			
New Mexico Emergency Response Commission (Santa Fe)			505-476-9600
New Mexico Emergency Response Commission (Santa Fe) 24 Hrs			505-827-9126
New Mexico State Emergency Operations Center			505-476-9635
<b><u>National</u></b>			
National Emergency Response Center (Washington, D.C.)			800-424-8802
<b><u>Medical</u></b>			
Flight for Life - 4000 24th St.; Lubbock, TX			806-743-9911
Aerocare - R3, Box 49F; Lubbock, TX			806-747-8923
Med Flight Air Amb - 2301 Yale Blvd S.E., #D3; Albuquerque, NM			505-842-4433
'SB Air Med Service - 2505 Clark Carr Loop S.E.; Albuquerque, NM			505-842-4949



# ***AMEREDEV***

**Ameredev Operating, LLC.**

**CAM/AZ**

**CAM/AZ #1N**

**Camellia 101H**

**Wellbore #1**

**Plan: Design #1**

## **Standard Planning Report**

**16 January, 2019**



Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 101H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2951.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2951.0usft
Site:	CAM/AZ #1N	North Reference:	Grid
Well:	Camellia 101H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Project	CAM/AZ		
Map System:	US State Plane 1983	System Datum:	Mean Sea Level
Geo Datum:	North American Datum 1983		
Map Zone:	New Mexico Eastern Zone		

Site	CAM/AZ #1N				
Site Position:	Northing:	373,448.30 usft	Latitude:	32° 1' 20.266 N	
From:	Lat/Long	Easting:	868,493.74 usft	Longitude:	103° 16' 39.795 W
Position Uncertainty:	0.0 usft	Slot Radius:	13-3/16"	Grid Convergence:	0.56 °

Well	Camellia 101H					
Well Position	+N/-S	-0.8 usft	Northing:	373,447.48 usft	Latitude:	32° 1' 20.262 N
	+E/-W	-39.9 usft	Easting:	868,453.80 usft	Longitude:	103° 16' 40.259 W
Position Uncertainty	0.0 usft	Wellhead Elevation:		Ground Level:	2,924.0 usft	

Wellbore	Wellbore #1				
Magnetics	Model Name	Sample Date	Declination (°)	Dip Angle (°)	Field Strength (nT)
	IGRF2015	1/11/2019	6.63	59.90	47,691.05418696

Design	Design #1			
Audit Notes:				
Version:	Phase:	PROTOTYPE	Tie On Depth:	0.0
Vertical Section:	Depth From (TVD) (usft)	+N/-S (usft)	+E/-W (usft)	Direction (°)
	0.0	0.0	0.0	359.25

Plan Survey Tool Program	Date	1/16/2019		
Depth From (usft)	Depth To (usft)	Survey (Wellbore)	Tool Name	Remarks
1	0.0	22,774.7	Design #1 (Wellbore #1)	MWD
				OWSG MWD - Standard

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 101H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2951.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2951.0usft
Site:	CAM/AZ #1N	North Reference:	Grid
Well:	Camellia 101H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Plan Sections

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N-S (usft)	+E-W (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.0	0.00	0.00	0.0	0.0	0.0	0.00	0.00	0.00	0.00	
2,000.0	0.00	0.00	2,000.0	0.0	0.0	0.00	0.00	0.00	0.00	
2,300.0	6.00	204.00	2,299.5	-14.3	-6.4	2.00	2.00	0.00	204.00	
6,724.8	6.00	204.00	6,700.0	-436.9	-194.5	0.00	0.00	0.00	0.00	
7,024.8	0.00	0.00	6,999.5	-451.2	-200.9	2.00	-2.00	0.00	180.00	
8,525.3	0.00	0.00	8,500.0	-451.2	-200.9	0.00	0.00	0.00	0.00	
8,825.3	6.00	204.00	8,799.5	-465.5	-207.3	2.00	2.00	0.00	204.00	
11,038.0	6.00	204.00	11,000.0	-676.8	-301.3	0.00	0.00	0.00	0.00	
11,338.0	0.00	0.00	11,299.5	-691.2	-307.7	2.00	-2.00	0.00	180.00	
11,438.6	0.00	0.00	11,400.0	-691.2	-307.7	0.00	0.00	0.00	0.00	
11,764.5	39.24	60.25	11,701.0	-637.9	-214.5	12.04	12.04	0.00	60.25	
12,362.8	90.00	359.42	11,969.0	-183.3	-28.0	12.04	8.48	-10.17	-66.63	Cam101 FTP
22,774.7	90.00	359.42	11,969.0	10,228.0	-134.3	0.00	0.00	0.00	0.00	Cam101 BHL

Database: EDM5000  
Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
0.0	0.00	0.00	0.0	0.0	0.0	0.0	0.00	0.00	0.00
100.0	0.00	0.00	100.0	0.0	0.0	0.0	0.00	0.00	0.00
200.0	0.00	0.00	200.0	0.0	0.0	0.0	0.00	0.00	0.00
300.0	0.00	0.00	300.0	0.0	0.0	0.0	0.00	0.00	0.00
400.0	0.00	0.00	400.0	0.0	0.0	0.0	0.00	0.00	0.00
500.0	0.00	0.00	500.0	0.0	0.0	0.0	0.00	0.00	0.00
600.0	0.00	0.00	600.0	0.0	0.0	0.0	0.00	0.00	0.00
700.0	0.00	0.00	700.0	0.0	0.0	0.0	0.00	0.00	0.00
800.0	0.00	0.00	800.0	0.0	0.0	0.0	0.00	0.00	0.00
900.0	0.00	0.00	900.0	0.0	0.0	0.0	0.00	0.00	0.00
1,000.0	0.00	0.00	1,000.0	0.0	0.0	0.0	0.00	0.00	0.00
1,100.0	0.00	0.00	1,100.0	0.0	0.0	0.0	0.00	0.00	0.00
1,200.0	0.00	0.00	1,200.0	0.0	0.0	0.0	0.00	0.00	0.00
1,300.0	0.00	0.00	1,300.0	0.0	0.0	0.0	0.00	0.00	0.00
1,400.0	0.00	0.00	1,400.0	0.0	0.0	0.0	0.00	0.00	0.00
1,500.0	0.00	0.00	1,500.0	0.0	0.0	0.0	0.00	0.00	0.00
1,600.0	0.00	0.00	1,600.0	0.0	0.0	0.0	0.00	0.00	0.00
1,700.0	0.00	0.00	1,700.0	0.0	0.0	0.0	0.00	0.00	0.00
1,800.0	0.00	0.00	1,800.0	0.0	0.0	0.0	0.00	0.00	0.00
1,900.0	0.00	0.00	1,900.0	0.0	0.0	0.0	0.00	0.00	0.00
2,000.0	0.00	0.00	2,000.0	0.0	0.0	0.0	0.00	0.00	0.00
2,100.0	2.00	204.00	2,100.0	-1.6	-0.7	-1.6	2.00	2.00	0.00
2,200.0	4.00	204.00	2,199.8	-6.4	-2.8	-6.3	2.00	2.00	0.00
2,300.0	6.00	204.00	2,299.5	-14.3	-6.4	-14.3	2.00	2.00	0.00
2,400.0	6.00	204.00	2,398.9	-23.9	-10.6	-23.7	0.00	0.00	0.00
2,500.0	6.00	204.00	2,498.4	-33.4	-14.9	-33.2	0.00	0.00	0.00
2,600.0	6.00	204.00	2,597.8	-43.0	-19.1	-42.7	0.00	0.00	0.00
2,700.0	6.00	204.00	2,697.3	-52.5	-23.4	-52.2	0.00	0.00	0.00
2,800.0	6.00	204.00	2,796.7	-62.1	-27.6	-61.7	0.00	0.00	0.00
2,900.0	6.00	204.00	2,896.2	-71.6	-31.9	-71.2	0.00	0.00	0.00
3,000.0	6.00	204.00	2,995.6	-81.2	-36.1	-80.7	0.00	0.00	0.00
3,100.0	6.00	204.00	3,095.1	-90.7	-40.4	-90.2	0.00	0.00	0.00
3,200.0	6.00	204.00	3,194.5	-100.3	-44.6	-99.7	0.00	0.00	0.00
3,300.0	6.00	204.00	3,294.0	-109.8	-48.9	-109.2	0.00	0.00	0.00
3,400.0	6.00	204.00	3,393.4	-119.4	-53.2	-118.7	0.00	0.00	0.00
3,500.0	6.00	204.00	3,492.9	-128.9	-57.4	-128.2	0.00	0.00	0.00
3,600.0	6.00	204.00	3,592.3	-138.5	-61.7	-137.7	0.00	0.00	0.00
3,700.0	6.00	204.00	3,691.8	-148.0	-65.9	-147.1	0.00	0.00	0.00
3,800.0	6.00	204.00	3,791.2	-157.6	-70.2	-156.6	0.00	0.00	0.00
3,900.0	6.00	204.00	3,890.7	-167.1	-74.4	-166.1	0.00	0.00	0.00
4,000.0	6.00	204.00	3,990.1	-176.7	-78.7	-175.6	0.00	0.00	0.00
4,100.0	6.00	204.00	4,089.6	-186.2	-82.9	-185.1	0.00	0.00	0.00
4,200.0	6.00	204.00	4,189.0	-195.8	-87.2	-194.6	0.00	0.00	0.00
4,300.0	6.00	204.00	4,288.5	-205.3	-91.4	-204.1	0.00	0.00	0.00
4,400.0	6.00	204.00	4,387.9	-214.9	-95.7	-213.6	0.00	0.00	0.00
4,500.0	6.00	204.00	4,487.4	-224.4	-99.9	-223.1	0.00	0.00	0.00
4,600.0	6.00	204.00	4,586.9	-234.0	-104.2	-232.6	0.00	0.00	0.00
4,700.0	6.00	204.00	4,686.3	-243.5	-108.4	-242.1	0.00	0.00	0.00
4,800.0	6.00	204.00	4,785.8	-253.1	-112.7	-251.6	0.00	0.00	0.00
4,900.0	6.00	204.00	4,885.2	-262.6	-116.9	-261.1	0.00	0.00	0.00
5,000.0	6.00	204.00	4,984.7	-272.2	-121.2	-270.5	0.00	0.00	0.00
5,100.0	6.00	204.00	5,084.1	-281.7	-125.4	-280.0	0.00	0.00	0.00
5,200.0	6.00	204.00	5,183.6	-291.3	-129.7	-289.5	0.00	0.00	0.00
5,300.0	6.00	204.00	5,283.0	-300.8	-133.9	-299.0	0.00	0.00	0.00

Database: EDM5000  
Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Bulld Rate (°/100usft)	Turn Rate (°/100usft)
5,400.0	6.00	204.00	5,382.5	-310.4	-138.2	-308.5	0.00	0.00	0.00
5,500.0	6.00	204.00	5,481.9	-319.9	-142.4	-318.0	0.00	0.00	0.00
5,600.0	6.00	204.00	5,581.4	-329.5	-146.7	-327.5	0.00	0.00	0.00
5,700.0	6.00	204.00	5,680.8	-339.0	-150.9	-337.0	0.00	0.00	0.00
5,800.0	6.00	204.00	5,780.3	-348.6	-155.2	-346.5	0.00	0.00	0.00
5,900.0	6.00	204.00	5,879.7	-358.1	-159.4	-356.0	0.00	0.00	0.00
6,000.0	6.00	204.00	5,979.2	-367.7	-163.7	-365.5	0.00	0.00	0.00
6,100.0	6.00	204.00	6,078.6	-377.2	-167.9	-375.0	0.00	0.00	0.00
6,200.0	6.00	204.00	6,178.1	-386.8	-172.2	-384.5	0.00	0.00	0.00
6,300.0	6.00	204.00	6,277.5	-396.3	-176.4	-394.0	0.00	0.00	0.00
6,400.0	6.00	204.00	6,377.0	-405.9	-180.7	-403.4	0.00	0.00	0.00
6,500.0	6.00	204.00	6,476.4	-415.4	-184.9	-412.9	0.00	0.00	0.00
6,600.0	6.00	204.00	6,575.9	-425.0	-189.2	-422.4	0.00	0.00	0.00
6,700.0	6.00	204.00	6,675.3	-434.5	-193.5	-431.9	0.00	0.00	0.00
6,724.8	6.00	204.00	6,700.0	-436.9	-194.5	-434.3	0.00	0.00	0.00
6,800.0	4.50	204.00	6,774.9	-443.2	-197.3	-440.5	2.00	-2.00	0.00
6,900.0	2.50	204.00	6,874.7	-448.7	-199.8	-446.1	2.00	-2.00	0.00
7,000.0	0.50	204.00	6,974.7	-451.1	-200.8	-448.4	2.00	-2.00	0.00
7,024.8	0.00	0.00	6,999.5	-451.2	-200.9	-448.5	2.00	-2.00	0.00
7,100.0	0.00	0.00	7,074.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,200.0	0.00	0.00	7,174.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,300.0	0.00	0.00	7,274.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,400.0	0.00	0.00	7,374.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,500.0	0.00	0.00	7,474.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,600.0	0.00	0.00	7,574.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,700.0	0.00	0.00	7,674.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,800.0	0.00	0.00	7,774.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
7,900.0	0.00	0.00	7,874.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,000.0	0.00	0.00	7,974.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,100.0	0.00	0.00	8,074.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,200.0	0.00	0.00	8,174.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,300.0	0.00	0.00	8,274.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,400.0	0.00	0.00	8,374.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,500.0	0.00	0.00	8,474.7	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,525.3	0.00	0.00	8,500.0	-451.2	-200.9	-448.5	0.00	0.00	0.00
8,600.0	1.49	204.00	8,574.7	-452.1	-201.3	-449.4	2.00	2.00	0.00
8,700.0	3.49	204.00	8,674.6	-456.1	-203.1	-453.4	2.00	2.00	0.00
8,800.0	5.49	204.00	8,774.2	-463.2	-206.2	-460.5	2.00	2.00	0.00
8,825.3	6.00	204.00	8,799.5	-465.5	-207.3	-462.8	2.00	2.00	0.00
8,900.0	6.00	204.00	8,873.7	-472.7	-210.4	-469.9	0.00	0.00	0.00
9,000.0	6.00	204.00	8,973.2	-482.2	-214.7	-479.4	0.00	0.00	0.00
9,100.0	6.00	204.00	9,072.6	-491.8	-218.9	-488.9	0.00	0.00	0.00
9,200.0	6.00	204.00	9,172.1	-501.3	-223.2	-498.3	0.00	0.00	0.00
9,300.0	6.00	204.00	9,271.5	-510.9	-227.5	-507.8	0.00	0.00	0.00
9,400.0	6.00	204.00	9,371.0	-520.4	-231.7	-517.3	0.00	0.00	0.00
9,500.0	6.00	204.00	9,470.4	-530.0	-236.0	-526.8	0.00	0.00	0.00
9,600.0	6.00	204.00	9,569.9	-539.5	-240.2	-536.3	0.00	0.00	0.00
9,700.0	6.00	204.00	9,669.3	-549.1	-244.5	-545.8	0.00	0.00	0.00
9,800.0	6.00	204.00	9,768.8	-558.6	-248.7	-555.3	0.00	0.00	0.00
9,900.0	6.00	204.00	9,868.2	-568.2	-253.0	-564.8	0.00	0.00	0.00
10,000.0	6.00	204.00	9,967.7	-577.7	-257.2	-574.3	0.00	0.00	0.00
10,100.0	6.00	204.00	10,067.1	-587.3	-261.5	-583.8	0.00	0.00	0.00
10,200.0	6.00	204.00	10,166.6	-596.8	-265.7	-593.3	0.00	0.00	0.00
10,300.0	6.00	204.00	10,266.0	-606.4	-270.0	-602.8	0.00	0.00	0.00

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 101H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2951.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2951.0usft
Site:	CAM/AZ #1N	North Reference:	Grid
Well:	Camellia 101H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
10,400.0	6.00	204.00	10,365.5	-615.9	-274.2	-612.3	0.00	0.00	0.00
10,500.0	6.00	204.00	10,464.9	-625.5	-278.5	-621.7	0.00	0.00	0.00
10,600.0	6.00	204.00	10,564.4	-635.0	-282.7	-631.2	0.00	0.00	0.00
10,700.0	6.00	204.00	10,663.8	-644.6	-287.0	-640.7	0.00	0.00	0.00
10,740.0	6.00	204.00	10,703.6	-648.4	-288.7	-644.5	0.00	0.00	0.00
<b>Sec 28</b>									
10,800.0	6.00	204.00	10,763.3	-654.1	-291.2	-650.2	0.00	0.00	0.00
10,900.0	6.00	204.00	10,862.8	-663.7	-295.5	-659.7	0.00	0.00	0.00
11,000.0	6.00	204.00	10,962.2	-673.2	-299.7	-669.2	0.00	0.00	0.00
11,038.0	6.00	204.00	11,000.0	-676.8	-301.3	-672.8	0.00	0.00	0.00
11,100.0	4.76	204.00	11,061.7	-682.1	-303.7	-678.1	2.00	-2.00	0.00
11,200.0	2.76	204.00	11,161.5	-688.1	-306.4	-684.0	2.00	-2.00	0.00
11,300.0	0.76	204.00	11,261.4	-690.9	-307.6	-686.8	2.00	-2.00	0.00
11,338.0	0.00	0.00	11,299.5	-691.2	-307.7	-687.1	2.00	-2.00	0.00
11,400.0	0.00	0.00	11,361.4	-691.2	-307.7	-687.1	0.00	0.00	0.00
11,438.6	0.00	0.00	11,400.0	-691.2	-307.7	-687.1	0.00	0.00	0.00
11,500.0	7.40	60.25	11,461.3	-689.2	-304.3	-685.1	12.04	12.04	0.00
11,600.0	19.44	60.25	11,558.4	-677.7	-284.2	-673.9	12.04	12.04	0.00
11,700.0	31.48	60.25	11,648.5	-656.4	-246.9	-653.1	12.04	12.04	0.00
11,764.5	39.24	60.25	11,701.0	-637.9	-214.5	-635.0	12.04	12.04	0.00
11,800.0	41.10	54.28	11,728.2	-625.5	-195.3	-622.9	12.04	5.22	-16.83
11,900.0	47.72	39.85	11,799.8	-577.8	-144.7	-575.8	12.04	6.62	-14.42
12,000.0	55.78	28.43	11,861.7	-512.8	-101.2	-511.4	12.04	8.06	-11.42
12,100.0	64.71	19.11	11,911.4	-433.4	-66.6	-432.5	12.04	8.93	-9.32
12,144.1	68.83	15.45	11,928.8	-394.7	-54.5	-393.9	12.04	9.33	-8.29
<b>Sec 21</b>									
12,200.0	74.15	11.10	11,946.5	-343.1	-42.4	-342.5	12.04	9.52	-7.78
12,300.0	83.85	3.82	11,965.6	-246.0	-29.8	-245.6	12.04	9.70	-7.28
12,362.8	90.00	359.42	11,969.0	-183.3	-28.0	-182.9	12.04	9.79	-7.02
<b>Cam101 FTP</b>									
12,400.0	90.00	359.42	11,969.0	-146.1	-28.4	-145.8	0.00	0.00	0.00
12,500.0	90.00	359.42	11,969.0	-46.1	-29.4	-45.8	0.00	0.00	0.00
12,600.0	90.00	359.42	11,969.0	53.9	-30.4	54.2	0.00	0.00	0.00
12,700.0	90.00	359.42	11,969.0	153.8	-31.5	154.2	0.00	0.00	0.00
12,800.0	90.00	359.42	11,969.0	253.8	-32.5	254.2	0.00	0.00	0.00
12,900.0	90.00	359.42	11,969.0	353.8	-33.5	354.2	0.00	0.00	0.00
13,000.0	90.00	359.42	11,969.0	453.8	-34.5	454.2	0.00	0.00	0.00
13,100.0	90.00	359.42	11,969.0	553.8	-35.6	554.2	0.00	0.00	0.00
13,200.0	90.00	359.42	11,969.0	653.8	-36.6	654.2	0.00	0.00	0.00
13,300.0	90.00	359.42	11,969.0	753.8	-37.6	754.2	0.00	0.00	0.00
13,400.0	90.00	359.42	11,969.0	853.8	-38.6	854.2	0.00	0.00	0.00
13,500.0	90.00	359.42	11,969.0	953.8	-39.6	954.2	0.00	0.00	0.00
13,600.0	90.00	359.42	11,969.0	1,053.8	-40.7	1,054.2	0.00	0.00	0.00
13,700.0	90.00	359.42	11,969.0	1,153.8	-41.7	1,154.2	0.00	0.00	0.00
13,800.0	90.00	359.42	11,969.0	1,253.8	-42.7	1,254.2	0.00	0.00	0.00
13,900.0	90.00	359.42	11,969.0	1,353.8	-43.7	1,354.2	0.00	0.00	0.00
14,000.0	90.00	359.42	11,969.0	1,453.8	-44.7	1,454.2	0.00	0.00	0.00
14,100.0	90.00	359.42	11,969.0	1,553.8	-45.8	1,554.2	0.00	0.00	0.00
14,200.0	90.00	359.42	11,969.0	1,653.8	-46.8	1,654.2	0.00	0.00	0.00
14,300.0	90.00	359.42	11,969.0	1,753.8	-47.8	1,754.2	0.00	0.00	0.00
14,400.0	90.00	359.42	11,969.0	1,853.8	-48.8	1,854.2	0.00	0.00	0.00
14,500.0	90.00	359.42	11,969.0	1,953.8	-49.8	1,954.2	0.00	0.00	0.00
14,600.0	90.00	359.42	11,969.0	2,053.7	-50.9	2,054.2	0.00	0.00	0.00

<b>Database:</b>	EDM5000	<b>Local Co-ordinate Reference:</b>	Well Camellia 101H
<b>Company:</b>	Ameredev Operating, LLC.	<b>TVD Reference:</b>	KB @ 2951.0usft
<b>Project:</b>	CAM/AZ	<b>MD Reference:</b>	KB @ 2951.0usft
<b>Site:</b>	CAM/AZ #1N	<b>North Reference:</b>	Grid
<b>Well:</b>	Camellia 101H	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Wellbore:</b>	Wellbore #1		
<b>Design:</b>	Design #1		

**Planned Survey**

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
14,700.0	90.00	359.42	11,969.0	2,153.7	-51.9	2,154.2	0.00	0.00	0.00
14,800.0	90.00	359.42	11,969.0	2,253.7	-52.9	2,254.2	0.00	0.00	0.00
14,900.0	90.00	359.42	11,969.0	2,353.7	-53.9	2,354.2	0.00	0.00	0.00
15,000.0	90.00	359.42	11,969.0	2,453.7	-55.0	2,454.2	0.00	0.00	0.00
15,100.0	90.00	359.42	11,969.0	2,553.7	-56.0	2,554.2	0.00	0.00	0.00
15,200.0	90.00	359.42	11,969.0	2,653.7	-57.0	2,654.2	0.00	0.00	0.00
15,300.0	90.00	359.42	11,969.0	2,753.7	-58.0	2,754.2	0.00	0.00	0.00
15,400.0	90.00	359.42	11,969.0	2,853.7	-59.0	2,854.2	0.00	0.00	0.00
15,500.0	90.00	359.42	11,969.0	2,953.7	-60.1	2,954.2	0.00	0.00	0.00
15,600.0	90.00	359.42	11,969.0	3,053.7	-61.1	3,054.2	0.00	0.00	0.00
15,700.0	90.00	359.42	11,969.0	3,153.7	-62.1	3,154.2	0.00	0.00	0.00
15,800.0	90.00	359.42	11,969.0	3,253.7	-63.1	3,254.2	0.00	0.00	0.00
15,900.0	90.00	359.42	11,969.0	3,353.7	-64.1	3,354.2	0.00	0.00	0.00
16,000.0	90.00	359.42	11,969.0	3,453.7	-65.2	3,454.2	0.00	0.00	0.00
16,100.0	90.00	359.42	11,969.0	3,553.7	-66.2	3,554.2	0.00	0.00	0.00
16,200.0	90.00	359.42	11,969.0	3,653.7	-67.2	3,654.2	0.00	0.00	0.00
16,300.0	90.00	359.42	11,969.0	3,753.7	-68.2	3,754.2	0.00	0.00	0.00
16,400.0	90.00	359.42	11,969.0	3,853.7	-69.2	3,854.2	0.00	0.00	0.00
16,500.0	90.00	359.42	11,969.0	3,953.6	-70.3	3,954.2	0.00	0.00	0.00
16,600.0	90.00	359.42	11,969.0	4,053.6	-71.3	4,054.2	0.00	0.00	0.00
16,700.0	90.00	359.42	11,969.0	4,153.6	-72.3	4,154.2	0.00	0.00	0.00
16,800.0	90.00	359.42	11,969.0	4,253.6	-73.3	4,254.2	0.00	0.00	0.00
16,900.0	90.00	359.42	11,969.0	4,353.6	-74.3	4,354.2	0.00	0.00	0.00
17,000.0	90.00	359.42	11,969.0	4,453.6	-75.4	4,454.2	0.00	0.00	0.00
17,100.0	90.00	359.42	11,969.0	4,553.6	-76.4	4,554.2	0.00	0.00	0.00
17,200.0	90.00	359.42	11,969.0	4,653.6	-77.4	4,654.2	0.00	0.00	0.00
17,300.0	90.00	359.42	11,969.0	4,753.6	-78.4	4,754.2	0.00	0.00	0.00
17,400.0	90.00	359.42	11,969.0	4,853.6	-79.5	4,854.2	0.00	0.00	0.00
17,500.0	90.00	359.42	11,969.0	4,953.6	-80.5	4,954.2	0.00	0.00	0.00
17,544.4	90.00	359.42	11,969.0	4,998.0	-80.9	4,998.7	0.00	0.00	0.00
<b>Sec 16</b>									
17,600.0	90.00	359.42	11,969.0	5,053.6	-81.5	5,054.2	0.00	0.00	0.00
17,700.0	90.00	359.42	11,969.0	5,153.6	-82.5	5,154.2	0.00	0.00	0.00
17,800.0	90.00	359.42	11,969.0	5,253.6	-83.5	5,254.2	0.00	0.00	0.00
17,900.0	90.00	359.42	11,969.0	5,353.6	-84.6	5,354.2	0.00	0.00	0.00
18,000.0	90.00	359.42	11,969.0	5,453.6	-85.6	5,454.2	0.00	0.00	0.00
18,100.0	90.00	359.42	11,969.0	5,553.6	-86.6	5,554.2	0.00	0.00	0.00
18,200.0	90.00	359.42	11,969.0	5,653.6	-87.6	5,654.2	0.00	0.00	0.00
18,300.0	90.00	359.42	11,969.0	5,753.6	-88.6	5,754.2	0.00	0.00	0.00
18,400.0	90.00	359.42	11,969.0	5,853.5	-89.7	5,854.2	0.00	0.00	0.00
18,500.0	90.00	359.42	11,969.0	5,953.5	-90.7	5,954.2	0.00	0.00	0.00
18,600.0	90.00	359.42	11,969.0	6,053.5	-91.7	6,054.2	0.00	0.00	0.00
18,700.0	90.00	359.42	11,969.0	6,153.5	-92.7	6,154.2	0.00	0.00	0.00
18,800.0	90.00	359.42	11,969.0	6,253.5	-93.7	6,254.2	0.00	0.00	0.00
18,900.0	90.00	359.42	11,969.0	6,353.5	-94.8	6,354.2	0.00	0.00	0.00
19,000.0	90.00	359.42	11,969.0	6,453.5	-95.8	6,454.2	0.00	0.00	0.00
19,100.0	90.00	359.42	11,969.0	6,553.5	-96.8	6,554.2	0.00	0.00	0.00
19,200.0	90.00	359.42	11,969.0	6,653.5	-97.8	6,654.2	0.00	0.00	0.00
19,300.0	90.00	359.42	11,969.0	6,753.5	-98.9	6,754.2	0.00	0.00	0.00
19,400.0	90.00	359.42	11,969.0	6,853.5	-99.9	6,854.2	0.00	0.00	0.00
19,500.0	90.00	359.42	11,969.0	6,953.5	-100.9	6,954.2	0.00	0.00	0.00
19,600.0	90.00	359.42	11,969.0	7,053.5	-101.9	7,054.2	0.00	0.00	0.00
19,700.0	90.00	359.42	11,969.0	7,153.5	-102.9	7,154.2	0.00	0.00	0.00

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 101H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2951.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2951.0usft
Site:	CAM/AZ #1N	North Reference:	Grid
Well:	Camellia 101H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
19,800.0	90.00	359.42	11,969.0	7,253.5	-104.0	7,254.2	0.00	0.00	0.00
19,900.0	90.00	359.42	11,969.0	7,353.5	-105.0	7,354.2	0.00	0.00	0.00
20,000.0	90.00	359.42	11,969.0	7,453.5	-106.0	7,454.2	0.00	0.00	0.00
20,100.0	90.00	359.42	11,969.0	7,553.5	-107.0	7,554.2	0.00	0.00	0.00
20,200.0	90.00	359.42	11,969.0	7,653.5	-108.0	7,654.2	0.00	0.00	0.00
20,300.0	90.00	359.42	11,969.0	7,753.5	-109.1	7,754.2	0.00	0.00	0.00
20,400.0	90.00	359.42	11,969.0	7,853.4	-110.1	7,854.2	0.00	0.00	0.00
20,500.0	90.00	359.42	11,969.0	7,953.4	-111.1	7,954.2	0.00	0.00	0.00
20,600.0	90.00	359.42	11,969.0	8,053.4	-112.1	8,054.2	0.00	0.00	0.00
20,700.0	90.00	359.42	11,969.0	8,153.4	-113.1	8,154.2	0.00	0.00	0.00
20,800.0	90.00	359.42	11,969.0	8,253.4	-114.2	8,254.2	0.00	0.00	0.00
20,900.0	90.00	359.42	11,969.0	8,353.4	-115.2	8,354.2	0.00	0.00	0.00
21,000.0	90.00	359.42	11,969.0	8,453.4	-116.2	8,454.2	0.00	0.00	0.00
21,100.0	90.00	359.42	11,969.0	8,553.4	-117.2	8,554.2	0.00	0.00	0.00
21,200.0	90.00	359.42	11,969.0	8,653.4	-118.2	8,654.2	0.00	0.00	0.00
21,300.0	90.00	359.42	11,969.0	8,753.4	-119.3	8,754.2	0.00	0.00	0.00
21,400.0	90.00	359.42	11,969.0	8,853.4	-120.3	8,854.2	0.00	0.00	0.00
21,500.0	90.00	359.42	11,969.0	8,953.4	-121.3	8,954.2	0.00	0.00	0.00
21,600.0	90.00	359.42	11,969.0	9,053.4	-122.3	9,054.2	0.00	0.00	0.00
21,700.0	90.00	359.42	11,969.0	9,153.4	-123.4	9,154.2	0.00	0.00	0.00
21,800.0	90.00	359.42	11,969.0	9,253.4	-124.4	9,254.2	0.00	0.00	0.00
21,900.0	90.00	359.42	11,969.0	9,353.4	-125.4	9,354.2	0.00	0.00	0.00
22,000.0	90.00	359.42	11,969.0	9,453.4	-126.4	9,454.2	0.00	0.00	0.00
22,100.0	90.00	359.42	11,969.0	9,553.4	-127.4	9,554.2	0.00	0.00	0.00
22,200.0	90.00	359.42	11,969.0	9,653.4	-128.5	9,654.2	0.00	0.00	0.00
22,300.0	90.00	359.42	11,969.0	9,753.3	-129.5	9,754.2	0.00	0.00	0.00
22,400.0	90.00	359.42	11,969.0	9,853.3	-130.5	9,854.2	0.00	0.00	0.00
22,500.0	90.00	359.42	11,969.0	9,953.3	-131.5	9,954.2	0.00	0.00	0.00
22,600.0	90.00	359.42	11,969.0	10,053.3	-132.5	10,054.2	0.00	0.00	0.00
22,700.0	90.00	359.42	11,969.0	10,153.3	-133.6	10,154.2	0.00	0.00	0.00
Cam101 LTP									
22,774.7	90.00	359.42	11,969.0	10,228.0	-134.3	10,228.9	0.00	0.00	0.00
Cam101 BHL									

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 101H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2951.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2951.0usft
Site:	CAM/AZ #1N	North Reference:	Grid
Well:	Camellia 101H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Design Targets

Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
Sec 28	0.00	0.00	10,236.0	-5,569.3	-174.8	367,878.13	868,279.00	32° 0' 25.171 N	103° 16' 42.920 W
- plan misses target center by 4944.5usft at 10740.0usft MD (10703.6 TVD, -648.4 N, -288.7 E)									
- Polygon									
Point 1			10,236.0	0.0	0.0	367,878.13	868,279.00		
Point 2			10,236.0	5,283.8	-52.1	373,161.93	868,226.90		
Point 3			10,236.0	5,342.2	5,232.0	373,220.33	873,511.00		
Point 4			10,236.0	60.2	5,286.0	367,938.33	873,565.00		
Sec 21	0.00	0.00	11,767.0	-285.5	-226.9	373,161.95	868,226.87	32° 1' 17.458 N	103° 16' 42.927 W
- plan misses target center by 260.4usft at 12129.1usft MD (11923.2 TVD, -408.1 N, -58.4 E)									
- Polygon									
Point 1			11,767.0	0.0	0.0	373,161.95	868,226.87		
Point 2			11,767.0	5,281.5	-54.5	378,443.45	868,172.37		
Point 3			11,767.0	5,336.0	5,230.6	378,497.95	873,457.47		
Point 4			11,767.0	58.4	5,284.2	373,220.35	873,511.07		
Sec 16	0.00	0.00	11,767.0	4,996.0	-281.4	378,443.47	868,172.36	32° 2' 9.723 N	103° 16' 42.961 W
- plan misses target center by 284.6usft at 17544.4usft MD (11969.0 TVD, 4998.0 N, -80.9 E)									
- Polygon									
Point 1			11,767.0	0.0	0.0	378,443.47	868,172.36		
Point 2			11,767.0	5,280.0	-53.4	383,723.47	868,118.96		
Point 3			11,767.0	5,332.5	5,230.8	383,775.97	873,403.16		
Point 4			11,767.0	54.4	5,285.1	378,497.87	873,457.46		
Cam101 LTP	0.00	0.00	11,969.0	10,178.0	-133.8	383,625.46	868,319.96	32° 3' 0.982 N	103° 16' 40.658 W
- plan misses target center by 24.7usft at 22700.0usft MD (11969.0 TVD, 10153.3 N, -133.6 E)									
- Point									
Cam101 FTP	0.00	0.00	11,969.0	-183.3	-28.0	373,264.16	868,425.77	32° 1' 18.450 N	103° 16' 40.605 W
- plan hits target center									
- Point									
Cam101 BHL	0.00	0.00	11,969.0	10,228.0	-134.3	383,675.45	868,319.47	32° 3' 1.477 N	103° 16' 40.658 W
- plan hits target center									
- Point									





***AMEREDEV***

**Ameredev Operating, LLC.**

**CAM/AZ**

**CAM/AZ #1N**

**Camellia 101H**

**Wellbore #1**

**Plan: Design #1**

**Lease Penetration Section Line Footages**

**16 January, 2019**

**Ameredev Operating, LLC**  
Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

Project CAM/AZ

Map System: US State Plane 1983  
Geo Datum: North American Datum 1983  
Map Zone: New Mexico Eastern Zone

System Datum: Mean Sea Level

Site CAM/AZ #1N

Site Position:	Northing:	373,448.30 usft	Latitude:	32° 1' 20.266 N
From: Lat/Long	Eastng:	868,493.74 usft	Longitude:	103° 16' 39.795 W
Position Uncertainty: 0.0 usft	Slot Radius:	13-3/16 "	Grid Convergence:	0.56 °

Well Camellia 101H

Well Position	+N/-S	0.0 usft	Northing:	373,447.48 usft	Latitude:	32° 1' 20.262 N
	+E/-W	0.0 usft	Eastng:	868,453.80 usft	Longitude:	103° 16' 40.259 W
Position Uncertainty	0.0 usft		Wellhead Elevation:	usft	Ground Level:	2,924.0 usft

Wellbore Wellbore #1

Magnetics	Model Name	Sample Date	Declination (°)	Dip Angle (°)	Field Strength (nT)
	IGRF2015	1/11/2019	6.63	59.90	47,691.05418696

Design Design #1

**Audit Notes:**

Version: Phase: PROTOTYPE Tie On Depth: 0.0

Vertical Section:	Depth From (TVD) (usft)	+N/-S (usft)	+E/-W (usft)	Direction (°)
	0.0	0.0	0.0	359.25

Survey Tool Program Date 1/16/2019

From (usft)	To (usft)	Survey (Wellbore)	Tool Name	Description
0.0	22,774.7	Design #1 (Wellbore #1)	MWD	OWSG MWD - Standard

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
0.0	0.00	0.00	0.0	282.2	230.1	0.0	0.00	0.00	0.00
100.0	0.00	0.00	100.0	282.2	230.1	0.0	0.00	0.00	0.00
200.0	0.00	0.00	200.0	282.2	230.1	0.0	0.00	0.00	0.00
300.0	0.00	0.00	300.0	282.2	230.1	0.0	0.00	0.00	0.00
400.0	0.00	0.00	400.0	282.2	230.1	0.0	0.00	0.00	0.00
500.0	0.00	0.00	500.0	282.2	230.1	0.0	0.00	0.00	0.00
600.0	0.00	0.00	600.0	282.2	230.1	0.0	0.00	0.00	0.00
700.0	0.00	0.00	700.0	282.2	230.1	0.0	0.00	0.00	0.00
800.0	0.00	0.00	800.0	282.2	230.1	0.0	0.00	0.00	0.00
900.0	0.00	0.00	900.0	282.2	230.1	0.0	0.00	0.00	0.00
1,000.0	0.00	0.00	1,000.0	282.2	230.1	0.0	0.00	0.00	0.00
1,100.0	0.00	0.00	1,100.0	282.2	230.1	0.0	0.00	0.00	0.00
1,200.0	0.00	0.00	1,200.0	282.2	230.1	0.0	0.00	0.00	0.00
1,300.0	0.00	0.00	1,300.0	282.2	230.1	0.0	0.00	0.00	0.00
1,400.0	0.00	0.00	1,400.0	282.2	230.1	0.0	0.00	0.00	0.00
1,500.0	0.00	0.00	1,500.0	282.2	230.1	0.0	0.00	0.00	0.00
1,600.0	0.00	0.00	1,600.0	282.2	230.1	0.0	0.00	0.00	0.00
1,700.0	0.00	0.00	1,700.0	282.2	230.1	0.0	0.00	0.00	0.00
1,800.0	0.00	0.00	1,800.0	282.2	230.1	0.0	0.00	0.00	0.00
1,900.0	0.00	0.00	1,900.0	282.2	230.1	0.0	0.00	0.00	0.00
2,000.0	0.00	0.00	2,000.0	282.2	230.1	0.0	0.00	0.00	0.00
2,100.0	2.00	204.00	2,100.0	280.6	229.3	-1.6	2.00	2.00	0.00
2,200.0	4.00	204.00	2,199.8	275.8	227.2	-6.3	2.00	2.00	0.00
2,300.0	6.00	204.00	2,299.5	267.8	223.7	-14.3	2.00	2.00	0.00
2,400.0	6.00	204.00	2,398.9	258.3	219.4	-23.7	0.00	0.00	0.00
2,500.0	6.00	204.00	2,498.4	248.7	215.2	-33.2	0.00	0.00	0.00
2,600.0	6.00	204.00	2,597.8	239.2	210.9	-42.7	0.00	0.00	0.00

**Ameredev Operating, LLC**  
Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

**Planned Survey**

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
2,700.0	6.00	204.00	2,697.3	229.6	206.7	-52.2	0.00	0.00	0.00
2,800.0	6.00	204.00	2,796.7	220.1	202.4	-61.7	0.00	0.00	0.00
2,900.0	6.00	204.00	2,896.2	210.5	198.2	-71.2	0.00	0.00	0.00
3,000.0	6.00	204.00	2,995.6	201.0	193.9	-80.7	0.00	0.00	0.00
3,100.0	6.00	204.00	3,095.1	191.4	189.7	-90.2	0.00	0.00	0.00
3,200.0	6.00	204.00	3,194.5	181.9	185.4	-99.7	0.00	0.00	0.00
3,300.0	6.00	204.00	3,294.0	172.3	181.2	-109.2	0.00	0.00	0.00
3,400.0	6.00	204.00	3,393.4	162.8	176.9	-118.7	0.00	0.00	0.00
3,500.0	6.00	204.00	3,492.9	153.2	172.7	-128.2	0.00	0.00	0.00
3,600.0	6.00	204.00	3,592.3	143.7	168.4	-137.7	0.00	0.00	0.00
3,700.0	6.00	204.00	3,691.8	134.1	164.1	-147.1	0.00	0.00	0.00
3,800.0	6.00	204.00	3,791.2	124.6	159.9	-156.6	0.00	0.00	0.00
3,900.0	6.00	204.00	3,890.7	115.0	155.6	-166.1	0.00	0.00	0.00
4,000.0	6.00	204.00	3,990.1	105.5	151.4	-175.6	0.00	0.00	0.00
4,100.0	6.00	204.00	4,089.6	96.0	147.1	-185.1	0.00	0.00	0.00
4,200.0	6.00	204.00	4,189.0	86.4	142.9	-194.6	0.00	0.00	0.00
4,300.0	6.00	204.00	4,288.5	76.9	138.6	-204.1	0.00	0.00	0.00
4,400.0	6.00	204.00	4,387.9	67.3	134.4	-213.6	0.00	0.00	0.00
4,500.0	6.00	204.00	4,487.4	57.8	130.1	-223.1	0.00	0.00	0.00
4,600.0	6.00	204.00	4,586.9	48.2	125.9	-232.6	0.00	0.00	0.00
4,700.0	6.00	204.00	4,686.3	38.7	121.6	-242.1	0.00	0.00	0.00
4,800.0	6.00	204.00	4,785.8	29.1	117.4	-251.6	0.00	0.00	0.00
4,900.0	6.00	204.00	4,885.2	19.6	113.1	-261.1	0.00	0.00	0.00
5,000.0	6.00	204.00	4,984.7	10.0	108.9	-270.5	0.00	0.00	0.00
5,100.0	6.00	204.00	5,084.1	0.5	104.6	-280.0	0.00	0.00	0.00
5,200.0	6.00	204.00	5,183.6	-9.1	100.4	-289.5	0.00	0.00	0.00
5,300.0	6.00	204.00	5,283.0	-18.6	96.1	-299.0	0.00	0.00	0.00

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
5,400.0	6.00	204.00	5,382.5	-28.2	91.9	-308.5	0.00	0.00	0.00
5,500.0	6.00	204.00	5,481.9	-37.7	87.6	-318.0	0.00	0.00	0.00
5,600.0	6.00	204.00	5,581.4	-47.3	83.4	-327.5	0.00	0.00	0.00
5,700.0	6.00	204.00	5,680.8	-56.8	79.1	-337.0	0.00	0.00	0.00
5,800.0	6.00	204.00	5,780.3	-66.4	74.9	-346.5	0.00	0.00	0.00
5,900.0	6.00	204.00	5,879.7	-75.9	70.6	-356.0	0.00	0.00	0.00
6,000.0	6.00	204.00	5,979.2	-85.5	66.4	-365.5	0.00	0.00	0.00
6,100.0	6.00	204.00	6,078.6	-95.0	62.1	-375.0	0.00	0.00	0.00
6,200.0	6.00	204.00	6,178.1	-104.6	57.9	-384.5	0.00	0.00	0.00
6,300.0	6.00	204.00	6,277.5	-114.1	53.6	-394.0	0.00	0.00	0.00
6,400.0	6.00	204.00	6,377.0	-123.7	49.4	-403.4	0.00	0.00	0.00
6,500.0	6.00	204.00	6,476.4	-133.2	45.1	-412.9	0.00	0.00	0.00
6,600.0	6.00	204.00	6,575.9	-142.8	40.9	-422.4	0.00	0.00	0.00
6,700.0	6.00	204.00	6,675.3	-152.3	36.6	-431.9	0.00	0.00	0.00
6,724.8	6.00	204.00	6,700.0	-154.7	35.5	-434.3	0.00	0.00	0.00
6,800.0	4.50	204.00	6,774.9	-161.0	32.8	-440.5	2.00	-2.00	0.00
6,900.0	2.50	204.00	6,874.7	-166.5	30.3	-446.1	2.00	-2.00	0.00
7,000.0	0.50	204.00	6,974.7	-168.9	29.2	-448.4	2.00	-2.00	0.00
7,024.8	0.00	0.00	6,999.5	-169.0	29.2	-448.5	2.00	-2.00	0.00
7,100.0	0.00	0.00	7,074.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,200.0	0.00	0.00	7,174.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,300.0	0.00	0.00	7,274.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,400.0	0.00	0.00	7,374.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,500.0	0.00	0.00	7,474.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,600.0	0.00	0.00	7,574.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,700.0	0.00	0.00	7,674.7	-169.0	29.2	-448.5	0.00	0.00	0.00
7,800.0	0.00	0.00	7,774.7	-169.0	29.2	-448.5	0.00	0.00	0.00

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL-FNL (usft)	+FWL-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
7,900.0	0.00	0.00	7,874.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,000.0	0.00	0.00	7,974.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,100.0	0.00	0.00	8,074.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,200.0	0.00	0.00	8,174.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,300.0	0.00	0.00	8,274.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,400.0	0.00	0.00	8,374.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,500.0	0.00	0.00	8,474.7	-169.0	29.2	-448.5	0.00	0.00	0.00
8,525.3	0.00	0.00	8,500.0	-169.0	29.2	-448.5	0.00	0.00	0.00
8,600.0	1.49	204.00	8,574.7	-169.9	28.8	-449.4	2.00	2.00	0.00
8,700.0	3.49	204.00	8,674.6	-173.9	27.0	-453.4	2.00	2.00	0.00
8,800.0	5.49	204.00	8,774.2	-181.0	23.8	-460.5	2.00	2.00	0.00
8,825.3	6.00	204.00	8,799.5	-183.4	22.8	-462.8	2.00	2.00	0.00
8,900.0	6.00	204.00	8,873.7	-190.5	19.6	-469.9	0.00	0.00	0.00
9,000.0	6.00	204.00	8,973.2	-200.0	15.4	-479.4	0.00	0.00	0.00
9,100.0	6.00	204.00	9,072.6	-209.6	11.1	-488.9	0.00	0.00	0.00
9,200.0	6.00	204.00	9,172.1	-219.1	6.9	-498.3	0.00	0.00	0.00
9,300.0	6.00	204.00	9,271.5	-228.7	2.6	-507.8	0.00	0.00	0.00
9,400.0	6.00	204.00	9,371.0	-238.2	-1.7	-517.3	0.00	0.00	0.00
9,500.0	6.00	204.00	9,470.4	-247.8	-5.9	-526.8	0.00	0.00	0.00
9,600.0	6.00	204.00	9,569.9	-257.3	-10.2	-536.3	0.00	0.00	0.00
9,700.0	6.00	204.00	9,669.3	-266.9	-14.4	-545.8	0.00	0.00	0.00
9,800.0	6.00	204.00	9,768.8	-276.4	-18.7	-555.3	0.00	0.00	0.00
9,900.0	6.00	204.00	9,868.2	-286.0	-22.9	-564.8	0.00	0.00	0.00
10,000.0	6.00	204.00	9,967.7	-295.5	-27.2	-574.3	0.00	0.00	0.00
10,100.0	6.00	204.00	10,067.1	-305.1	-31.4	-583.8	0.00	0.00	0.00
10,200.0	6.00	204.00	10,166.6	-314.6	-35.7	-593.3	0.00	0.00	0.00
10,300.0	6.00	204.00	10,266.0	-324.2	-39.9	-602.8	0.00	0.00	0.00

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
10,400.0	6.00	204.00	10,365.5	-333.7	-44.2	-612.3	0.00	0.00	0.00
10,500.0	6.00	204.00	10,464.9	-343.3	-48.4	-621.7	0.00	0.00	0.00
10,600.0	6.00	204.00	10,564.4	-352.8	-52.7	-631.2	0.00	0.00	0.00
10,700.0	6.00	204.00	10,663.8	-362.4	-56.9	-640.7	0.00	0.00	0.00
10,740.0	6.00	204.00	10,703.6	-366.2	-58.6	-644.5	0.00	0.00	0.00
Sec 28									
10,800.0	6.00	204.00	10,763.3	-371.9	-61.2	-650.2	0.00	0.00	0.00
10,900.0	6.00	204.00	10,862.8	-381.5	-65.4	-659.7	0.00	0.00	0.00
11,000.0	6.00	204.00	10,962.2	-391.0	-69.7	-669.2	0.00	0.00	0.00
11,038.0	6.00	204.00	11,000.0	-394.7	-71.3	-672.8	0.00	0.00	0.00
11,100.0	4.76	204.00	11,061.7	-400.0	-73.7	-678.1	2.00	-2.00	0.00
11,200.0	2.76	204.00	11,161.5	-406.0	-76.3	-684.0	2.00	-2.00	0.00
11,300.0	0.76	204.00	11,261.4	-408.8	-77.6	-686.8	2.00	-2.00	0.00
11,338.0	0.00	0.00	11,299.5	-409.0	-77.7	-687.1	2.00	-2.00	0.00
11,400.0	0.00	0.00	11,361.4	-409.0	-77.7	-687.1	0.00	0.00	0.00
11,438.6	0.00	0.00	11,400.0	-409.0	-77.7	-687.1	0.00	0.00	0.00
11,500.0	7.40	60.25	11,461.3	-407.0	-74.2	-685.1	12.04	12.04	0.00
11,600.0	19.44	60.25	11,558.4	-395.5	-54.1	-673.9	12.04	12.04	0.00
11,700.0	31.48	60.25	11,648.5	-374.2	-16.9	-653.1	12.04	12.04	0.00
11,764.5	39.24	60.25	11,701.0	-355.7	15.5	-635.0	12.04	12.04	0.00
11,800.0	41.10	54.28	11,728.2	-343.3	34.7	-622.9	12.04	5.22	-16.83
11,900.0	47.72	39.85	11,799.8	-295.6	85.3	-575.8	12.04	6.62	-14.42
12,000.0	55.78	28.43	11,861.7	-230.6	128.9	-511.4	12.04	8.06	-11.42
12,100.0	64.71	19.11	11,911.4	-151.2	163.5	-432.5	12.04	8.93	-9.32
12,144.1	68.83	15.45	11,928.8	-112.5	175.5	-393.9	12.04	9.33	-8.29
Sec 21									
12,200.0	74.15	11.10	11,946.5	-61.0	187.6	-342.5	12.04	9.52	-7.78

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
12,300.0	83.85	3.82	11,965.6	36.2	200.3	-245.6	12.04	9.70	-7.28
12,362.8	90.00	359.42	11,969.0	98.9	202.0	-182.9	12.04	9.79	-7.02
Cam101 FTP									
12,400.0	90.00	359.42	11,969.0	136.0	201.6	-145.8	0.00	0.00	0.00
12,500.0	90.00	359.42	11,969.0	236.0	200.6	-45.8	0.00	0.00	0.00
12,600.0	90.00	359.42	11,969.0	336.0	199.6	54.2	0.00	0.00	0.00
12,700.0	90.00	359.42	11,969.0	436.0	198.6	154.2	0.00	0.00	0.00
12,800.0	90.00	359.42	11,969.0	536.0	197.6	254.2	0.00	0.00	0.00
12,900.0	90.00	359.42	11,969.0	636.0	196.5	354.2	0.00	0.00	0.00
13,000.0	90.00	359.42	11,969.0	736.0	195.5	454.2	0.00	0.00	0.00
13,100.0	90.00	359.42	11,969.0	836.0	194.5	554.2	0.00	0.00	0.00
13,200.0	90.00	359.42	11,969.0	936.0	193.5	654.2	0.00	0.00	0.00
13,300.0	90.00	359.42	11,969.0	1,036.0	192.5	754.2	0.00	0.00	0.00
13,400.0	90.00	359.42	11,969.0	1,136.0	191.4	854.2	0.00	0.00	0.00
13,500.0	90.00	359.42	11,969.0	1,236.0	190.4	954.2	0.00	0.00	0.00
13,600.0	90.00	359.42	11,969.0	1,336.0	189.4	1,054.2	0.00	0.00	0.00
13,700.0	90.00	359.42	11,969.0	1,436.0	188.4	1,154.2	0.00	0.00	0.00
13,800.0	90.00	359.42	11,969.0	1,536.0	187.4	1,254.2	0.00	0.00	0.00
13,900.0	90.00	359.42	11,969.0	1,636.0	186.3	1,354.2	0.00	0.00	0.00
14,000.0	90.00	359.42	11,969.0	1,736.0	185.3	1,454.2	0.00	0.00	0.00
14,100.0	90.00	359.42	11,969.0	1,835.9	184.3	1,554.2	0.00	0.00	0.00
14,200.0	90.00	359.42	11,969.0	1,935.9	183.3	1,654.2	0.00	0.00	0.00
14,300.0	90.00	359.42	11,969.0	2,035.9	182.2	1,754.2	0.00	0.00	0.00
14,400.0	90.00	359.42	11,969.0	2,135.9	181.2	1,854.2	0.00	0.00	0.00
14,500.0	90.00	359.42	11,969.0	2,235.9	180.2	1,954.2	0.00	0.00	0.00
14,600.0	90.00	359.42	11,969.0	2,335.9	179.2	2,054.2	0.00	0.00	0.00
14,700.0	90.00	359.42	11,969.0	2,435.9	178.2	2,154.2	0.00	0.00	0.00



## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
14,800.0	90.00	359.42	11,969.0	2,535.9	177.1	2,254.2	0.00	0.00	0.00
14,900.0	90.00	359.42	11,969.0	2,635.9	176.1	2,354.2	0.00	0.00	0.00
15,000.0	90.00	359.42	11,969.0	2,735.9	175.1	2,454.2	0.00	0.00	0.00
15,100.0	90.00	359.42	11,969.0	2,835.9	174.1	2,554.2	0.00	0.00	0.00
15,200.0	90.00	359.42	11,969.0	2,935.9	173.1	2,654.2	0.00	0.00	0.00
15,300.0	90.00	359.42	11,969.0	3,035.9	172.0	2,754.2	0.00	0.00	0.00
15,400.0	90.00	359.42	11,969.0	3,135.9	171.0	2,854.2	0.00	0.00	0.00
15,500.0	90.00	359.42	11,969.0	3,235.9	170.0	2,954.2	0.00	0.00	0.00
15,600.0	90.00	359.42	11,969.0	3,335.9	169.0	3,054.2	0.00	0.00	0.00
15,700.0	90.00	359.42	11,969.0	3,435.9	168.0	3,154.2	0.00	0.00	0.00
15,800.0	90.00	359.42	11,969.0	3,535.9	166.9	3,254.2	0.00	0.00	0.00
15,900.0	90.00	359.42	11,969.0	3,635.9	165.9	3,354.2	0.00	0.00	0.00
16,000.0	90.00	359.42	11,969.0	3,735.8	164.9	3,454.2	0.00	0.00	0.00
16,100.0	90.00	359.42	11,969.0	3,835.8	163.9	3,554.2	0.00	0.00	0.00
16,200.0	90.00	359.42	11,969.0	3,935.8	162.9	3,654.2	0.00	0.00	0.00
16,300.0	90.00	359.42	11,969.0	4,035.8	161.8	3,754.2	0.00	0.00	0.00
16,400.0	90.00	359.42	11,969.0	4,135.8	160.8	3,854.2	0.00	0.00	0.00
16,500.0	90.00	359.42	11,969.0	4,235.8	159.8	3,954.2	0.00	0.00	0.00
16,600.0	90.00	359.42	11,969.0	4,335.8	158.8	4,054.2	0.00	0.00	0.00
16,700.0	90.00	359.42	11,969.0	4,435.8	157.7	4,154.2	0.00	0.00	0.00
16,800.0	90.00	359.42	11,969.0	4,535.8	156.7	4,254.2	0.00	0.00	0.00
16,900.0	90.00	359.42	11,969.0	4,635.8	155.7	4,354.2	0.00	0.00	0.00
17,000.0	90.00	359.42	11,969.0	4,735.8	154.7	4,454.2	0.00	0.00	0.00
17,100.0	90.00	359.42	11,969.0	4,835.8	153.7	4,554.2	0.00	0.00	0.00
17,200.0	90.00	359.42	11,969.0	4,935.8	152.6	4,654.2	0.00	0.00	0.00
17,300.0	90.00	359.42	11,969.0	5,035.8	151.6	4,754.2	0.00	0.00	0.00
17,400.0	90.00	359.42	11,969.0	5,135.8	150.6	4,854.2	0.00	0.00	0.00

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
17,500.0	90.00	359.42	11,969.0	5,235.8	149.6	4,954.2	0.00	0.00	0.00
17,544.4	90.00	359.42	11,969.0	5,280.2	149.1	4,998.7	0.00	0.00	0.00
<b>Sec 16</b>									
17,600.0	90.00	359.42	11,969.0	5,335.8	148.6	5,054.2	0.00	0.00	0.00
17,700.0	90.00	359.42	11,969.0	5,435.8	147.5	5,154.2	0.00	0.00	0.00
17,800.0	90.00	359.42	11,969.0	5,535.8	146.5	5,254.2	0.00	0.00	0.00
17,900.0	90.00	359.42	11,969.0	5,635.7	145.5	5,354.2	0.00	0.00	0.00
18,000.0	90.00	359.42	11,969.0	5,735.7	144.5	5,454.2	0.00	0.00	0.00
18,100.0	90.00	359.42	11,969.0	5,835.7	143.5	5,554.2	0.00	0.00	0.00
18,200.0	90.00	359.42	11,969.0	5,935.7	142.4	5,654.2	0.00	0.00	0.00
18,300.0	90.00	359.42	11,969.0	6,035.7	141.4	5,754.2	0.00	0.00	0.00
18,400.0	90.00	359.42	11,969.0	6,135.7	140.4	5,854.2	0.00	0.00	0.00
18,500.0	90.00	359.42	11,969.0	6,235.7	139.4	5,954.2	0.00	0.00	0.00
18,600.0	90.00	359.42	11,969.0	6,335.7	138.3	6,054.2	0.00	0.00	0.00
18,700.0	90.00	359.42	11,969.0	6,435.7	137.3	6,154.2	0.00	0.00	0.00
18,800.0	90.00	359.42	11,969.0	6,535.7	136.3	6,254.2	0.00	0.00	0.00
18,900.0	90.00	359.42	11,969.0	6,635.7	135.3	6,354.2	0.00	0.00	0.00
19,000.0	90.00	359.42	11,969.0	6,735.7	134.3	6,454.2	0.00	0.00	0.00
19,100.0	90.00	359.42	11,969.0	6,835.7	133.2	6,554.2	0.00	0.00	0.00
19,200.0	90.00	359.42	11,969.0	6,935.7	132.2	6,654.2	0.00	0.00	0.00
19,300.0	90.00	359.42	11,969.0	7,035.7	131.2	6,754.2	0.00	0.00	0.00
19,400.0	90.00	359.42	11,969.0	7,135.7	130.2	6,854.2	0.00	0.00	0.00
19,500.0	90.00	359.42	11,969.0	7,235.7	129.2	6,954.2	0.00	0.00	0.00
19,600.0	90.00	359.42	11,969.0	7,335.7	128.1	7,054.2	0.00	0.00	0.00
19,700.0	90.00	359.42	11,969.0	7,435.7	127.1	7,154.2	0.00	0.00	0.00
19,800.0	90.00	359.42	11,969.0	7,535.6	126.1	7,254.2	0.00	0.00	0.00
19,900.0	90.00	359.42	11,969.0	7,635.6	125.1	7,354.2	0.00	0.00	0.00

## Ameredev Operating, LLC Lease Penetration Section Line Footages

Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #1N  
Well: Camellia 101H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 101H  
TVD Reference: KB @ 2951.0usft  
MD Reference: KB @ 2951.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature  
Database: EDM5000

### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
20,000.0	90.00	359.42	11,969.0	7,735.6	124.1	7,454.2	0.00	0.00	0.00
20,100.0	90.00	359.42	11,969.0	7,835.6	123.0	7,554.2	0.00	0.00	0.00
20,200.0	90.00	359.42	11,969.0	7,935.6	122.0	7,654.2	0.00	0.00	0.00
20,300.0	90.00	359.42	11,969.0	8,035.6	121.0	7,754.2	0.00	0.00	0.00
20,400.0	90.00	359.42	11,969.0	8,135.6	120.0	7,854.2	0.00	0.00	0.00
20,500.0	90.00	359.42	11,969.0	8,235.6	119.0	7,954.2	0.00	0.00	0.00
20,600.0	90.00	359.42	11,969.0	8,335.6	117.9	8,054.2	0.00	0.00	0.00
20,700.0	90.00	359.42	11,969.0	8,435.6	116.9	8,154.2	0.00	0.00	0.00
20,800.0	90.00	359.42	11,969.0	8,535.6	115.9	8,254.2	0.00	0.00	0.00
20,900.0	90.00	359.42	11,969.0	8,635.6	114.9	8,354.2	0.00	0.00	0.00
21,000.0	90.00	359.42	11,969.0	8,735.6	113.8	8,454.2	0.00	0.00	0.00
21,100.0	90.00	359.42	11,969.0	8,835.6	112.8	8,554.2	0.00	0.00	0.00
21,200.0	90.00	359.42	11,969.0	8,935.6	111.8	8,654.2	0.00	0.00	0.00
21,300.0	90.00	359.42	11,969.0	9,035.6	110.8	8,754.2	0.00	0.00	0.00
21,400.0	90.00	359.42	11,969.0	9,135.6	109.8	8,854.2	0.00	0.00	0.00
21,500.0	90.00	359.42	11,969.0	9,235.6	108.7	8,954.2	0.00	0.00	0.00
21,600.0	90.00	359.42	11,969.0	9,335.6	107.7	9,054.2	0.00	0.00	0.00
21,700.0	90.00	359.42	11,969.0	9,435.6	106.7	9,154.2	0.00	0.00	0.00
21,800.0	90.00	359.42	11,969.0	9,535.5	105.7	9,254.2	0.00	0.00	0.00
21,900.0	90.00	359.42	11,969.0	9,635.5	104.7	9,354.2	0.00	0.00	0.00
22,000.0	90.00	359.42	11,969.0	9,735.5	103.6	9,454.2	0.00	0.00	0.00
22,100.0	90.00	359.42	11,969.0	9,835.5	102.6	9,554.2	0.00	0.00	0.00
22,200.0	90.00	359.42	11,969.0	9,935.5	101.6	9,654.2	0.00	0.00	0.00
22,300.0	90.00	359.42	11,969.0	10,035.5	100.6	9,754.2	0.00	0.00	0.00
22,400.0	90.00	359.42	11,969.0	10,135.5	99.6	9,854.2	0.00	0.00	0.00
22,500.0	90.00	359.42	11,969.0	10,235.5	98.5	9,954.2	0.00	0.00	0.00
22,600.0	90.00	359.42	11,969.0	10,335.5	97.5	10,054.2	0.00	0.00	0.00

**Ameredev Operating, LLC**  
**Lease Penetration Section Line Footages**

**Company:** Ameredev Operating, LLC.  
**Project:** CAM/AZ  
**Site:** CAM/AZ #1N  
**Well:** Camellia 101H  
**Wellbore:** Wellbore #1  
**Design:** Design #1

**Local Co-ordinate Reference:** Well Camellia 101H  
**TVD Reference:** KB @ 2951.0usft  
**MD Reference:** KB @ 2951.0usft  
**North Reference:** Grid  
**Survey Calculation Method:** Minimum Curvature  
**Database:** EDM5000

**Planned Survey**

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	V. Sec (usft)	DLeg (°/100usft)	Build (°/100usft)	Turn (°/100usft)
22,700.0	90.00	359.42	11,969.0	10,435.5	96.5	10,154.2	0.00	0.00	0.00
<b>Cam101 LTP</b>									
22,774.7	90.00	359.42	11,969.0	10,510.1	95.7	10,228.9	0.00	0.00	0.00
<b>Cam101 BHL</b>									

# 5M Annular Preventer Variance Request and Well Control Procedures

Note: A copy of the Well Control Plan must be available at multiple locations on the rig for review by rig personnel, as well as review by the BLM PET/PE, and a copy must be maintained on the rig floor.

## Dual Isolation Design for 5M Annular Exception

Ameredev will utilize 13-5/8" 10M (5M Annular) BOPE System consisting of:

- 13-5/8" 5M Annular
- 13-5/8" 10M Upper Pipe Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram
- 13-5/8" 10M Blind Rams
- 13-5/8" 10M Drilling Spool /w 2 - 4" 10M Outlets Double 10M Isolation Valves
- 13-5/8" 10M Lower Blind Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram

All drilling components and casing associated to exposure > 5000 psi BHP requiring a 10M system will have a double isolation (secondary barrier) below the 5M Annular that would provide a barrier to flow. The mud system will always be primary barrier, it will be maintained by adjusting values based on tourly mud tests and monitoring a PVT System to maintain static wellbore conditions, displacement procedures will be followed and recorded on daily drilling reports during tripping operations. Surge and swab pressure values will be calculated and maintained and static flow check will be monitored at previous casing shoe and verified static well conditions prior to tripping out of hole and again prior to pulling last joint of drill pipe through BOPE. The below table, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

Drill Components	Size	Primary Barrier	Secondary Barrier	Thlrd Barrier
Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
HWDP Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Drill Collars	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Production Casing	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Open Hole	13-5/8	Drilling Fluid	Blind Rams	
All Drilling Components in 10M Environment will have OD that will allow full Operational RATED WORKING PRESSURE for system design. Kill line with minimum 2" ID will be available outside substructure with 10M Check Valve for OOH Kill Operations				

## Well Control Procedures

Proper well control procedures are dependent to differentiating well conditions, to cover the basic well control operations there are will be standard drilling ahead, tripping pipe, tripping BHA, running casing, and pipe out of the hole/open hole scenarios that will be defined by procedures below. Initial Shut In Pressure can be taken against the Uppermost BOPE component the 5M Annular, pressure control can be transferred from the lesser 5M Annular to the 10M Upper Pipe Rams if needed. Shut In Pressures may be equal to or less than the Rated Working Pressure but at no time will the pressure on the annular preventer exceed the Rated Working Pressure of the annular. The annular will be tested to 5,000 psi. This will be the Rated Working Pressure of the annular preventer. All scenarios will be written such as shut in will be performed by closing the 10,000 psi Upper Pipe Rams for faster Accumulator pressure recovery to allow safer reaction to controlling wellbore pressure.

### Shutting In While Drilling

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut down pumps
4. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
5. Install open, full open safety valve and close valve, Close Chokes
6. Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

### Shutting In While Tripping

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

#### **Shutting In While Running Casing**

1. Sound alarm signaling well control event to Rig Crew
2. Space out casing to allow circulating swedge installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install circulating swedge, Close high pressure, low torque valves, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold Pre-job safety meeting and discuss kill procedure

#### **Shutting in while out of hole**

1. Sound alarm signaling well control event to Rig Crew
2. Shut-in well: close blind rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
3. Close Chokes, Verify well is shut-in and monitor pressures
4. Notify supervisory personnel
5. Record data (SIDP, SICP, Pit Gain, and Time)
6. Hold Pre-job safety meeting and discuss kill procedure

#### **Shutting in prior to pulling BHA through stack**

Prior to pulling last joint of drill pipe thru the stack space out and check flow  
If flowing see steps below.

1. Sound alarm signaling well control event to Rig Crew
2. Shut in upper pipe ram and open HCR against Open Chokes and Valves Open  
to working pressure gauge
3. Install open, full open safety valve and close valve, Close Chokes
4. Verify well is shut-in and flow has stopped
5. Notify supervisory personnel
6. Record data (SIDP, SICP, Pit Gain, and Time)
7. Hold pre-job safety meeting and discuss kill procedure

**Shutting in while BHA is in the stack and ram preventer and combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. Space out BHA with upset just beneath the compatible pipe ram
3. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

\*FOSV will be on rig floor in open position with operating handle for each type of connection utilized and tested to 10,000 psi

**Shutting in while BHA is in the stack and no ram preventer or combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. If possible pick up high enough, to pull string clear and follow "Open Hole" scenario

If not possible to pick up high enough:

3. Stab Crossover, make up one joint/stand of drill pipe, and install open, full open safety valve (Leave Open)
4. Space out drill string with upset just beneath the compatible pipe ram.
5. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
6. Close FOSV, Close Chokes, Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure



## Pressure Control Plan

### Pressure Control Equipment

- Following setting of 13-3/8" Surface Casing Ameredev will install 13-5/8 MB4 Multi Bowl Casing Head by welding on a 13-5/8 SOW x 13-5/8" 5M in combination with 13-5/8 5M x 13-5/8 10M B-Sec to Land Intm #1 and a 13-5/8 10M x 13-5/8 10M shouldered to land C-Sec to Land Intm #2 (Installation procedure witnessed and verified by a manufacturer's representative).
- Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Ameredev will install a 5M System Blowout Preventer (BOPE) with a 5M Annular Preventer and related equipment (BOPE). Full testing will be performed utilizing a full isolation test plug and limited to 5,000 psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500 psi). Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Setting of 9-5/8" Intermediate will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative) Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Full testing will be performed utilizing a full isolation test plug to 10,000 psi MOP of MB4 Multi Bowl B-Section. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 100% of approved working pressure (5,000 psi).
- Before drilling >20ft of new formation under the 9-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.
- Following setting of 5-1/2" Production Casing and adequate WOC time Ameredev will break 10M System Blowout Preventer (BOP) from 10M DOL-2 Casing Head, install annulus casing slips and test same (Installation procedure witnessed and verified by a manufacturer's representative) and install 11" 10M x 5-1/8" 15M Tubing Head (Installation procedure witnessed and verified by a manufacturer's representative). Ameredev will test head to 70% casing design and install Dry Hole cap with needle valve and pressure gauge to monitor well awaiting completion.

## **Pressure Control Plan**

- Slow pump speeds will be taken daily by each crew and recorded on Daily Drilling Report after mudding up.
- A choke manifold and accumulator with floor and remote operating stations will be functional and in place after installation of BOPE, as well as full functioning mud gas separator.
- Weekly BOPE pit level drills will be conducted by each crew and recorded on Daily Drilling Report.
- BOP will be fully operated when out of hole and will be documented on the daily drilling log.
- All B.O.P.s and associated equipment will be tested in accordance with Onshore Order #2
- All B.O.P. testing will be done by an independent service company.
- The B.O.P. will be tested within 21 days of the original test if drilling takes more time than planned.
- Ameredev requests a variance to connect the B.O.P. choke outlet to the choke manifold using a co-flex hose with a 10,000 psi working pressure that has been tested to 15,000psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. (certifications will be sent to Carlsbad BLM Office prior to install)
- Ameredev requests a variance to install a 5M Annular Preventer on the 10M System to drill the Production Hole below the 9-5/8" Intermediate Section. 5M Annular will be tested to 100% working pressure (5,000 psi). A full well control procedure will be included to isolate well bore.

## **Ameredev Drilling Plan: 3 String with 4 String Contingency**

- Contingency Plan If Losses Exceed 50% in Intermediate Interval
  - We will utilize a MB4 wellhead that will enable us to convert a 3 string design to a 4 string design. (Schematic Attached)
  - We will displace well with FW and drill or condition to run 9-5/8" Casing at the Lamar Limestone, we will utilize DV Tool w/ ACP @ the Tansill to Isolate Capitan Reef and cement to surface.
  - Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
  
- 7.625 Casing will be Additional 4<sup>th</sup> String
  - Drill remaining hole section to 10,670'
  - Run 7.625 29.7# HCL80 FJM Casing

**4-String Contingency Wellbore Schematic****Well:** (Well Name)**SHL:** (SHL)**BHL:** (BHL)

Lea, NM

**Wellhead:** A - 13-5/8" 10M x 13-5/8" SOW

B - 13-5/8" 10M x 13-5/8" 10M

C - 13-5/8" 10M x 13-5/8" 10M

Tubing Spool - 5-1/8" 15M x 13-3/8" 10M

**Xmas Tree:** 2-9/16" 10M**Tubing:** 2-7/8" L-80 6.5# 8rd EUE**Co. Well ID:****AFE No.:****API No.:****GL:****Field:****Objective:****TVD:****MD:****Rig:****E-Mail:**

XXXXXX

XXXX-XXX

XXXXXXXXXXXX

(Elevation)'

Delaware

Wolfcamp B

(TVD)'

(MD)'

TBD KB 27'

Wellsite2@amerede.com

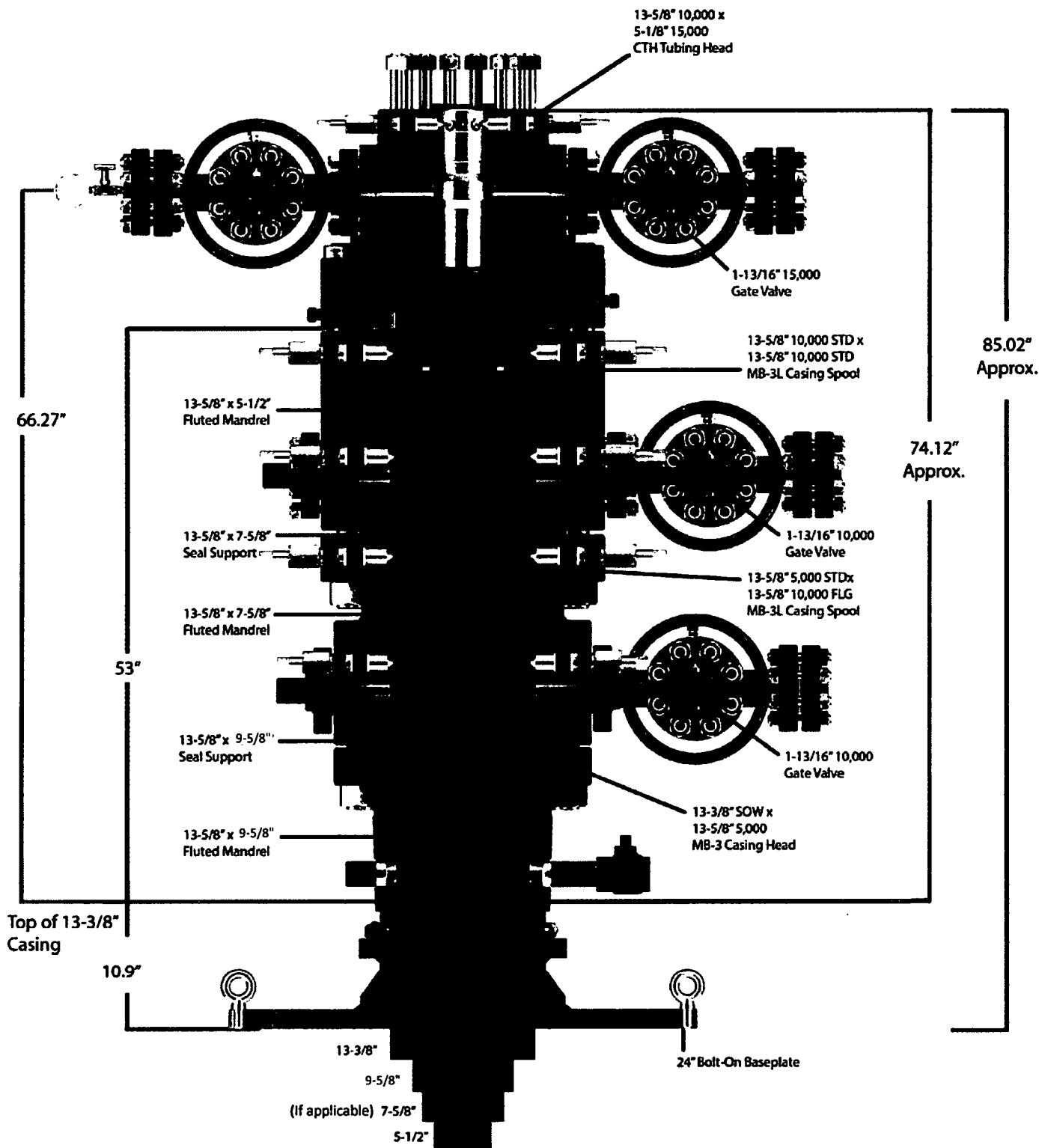
Hole Size	Formation Tops	Logs	Cement	Mud Weight
17.5"	Rustler 125' below Rustler 13.375" 54.5# J-55 BTC	TOC 0'	100% Excess	8.4-8.6 ppg WBM
12.25"	Salado DV Tool with ACP At Tansill Tansill Capitan Reef Lamar 50' below Lamar 9.625" 40# L-80HC BTC	TOC 0'	50% Excess	8.3-10.2 Fresh Water
8.75"	Bell Canyon Brushy Canyon Bone Spring Lime First Bone Spring Second Bone Spring Third Bone Spring Upper 125' below TBSG Upper 7.625" 29.7# L-80HC FJM	TOC 0'	25% Excess	8.5-9.4 Diesel Brine Emulsion
6.75" 12° Build @ KOP	Third Bone Spring Wolfcamp Wolfcamp B (If Applicable) 5.5" 20# P-110CYHP TMK UP SF TORQ (MD) Target Wolfcamp B TVD // MD	TOC 0'	25% Excess	10.5-14 ppg OBM

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

***Contingency Casing Design and Safety Factor Check***

<b><i>Casing Specifications</i></b>						
<b>Segment</b>	<b>Hole ID</b>	<b>Depth</b>	<b>OD</b>	<b>Weight</b>	<b>Grade</b>	<b>Coupling</b>
Surface	17.5	1,888'	13.375	54.5	J-55	BTC
Int #1	12.25	5,013'	9.625	40	HCL-80	BTC
Int #2	8.75	11,147'	7.625	29.7	HCL-80	FJM
Prod Segment A	6.75	11,147'	5.5	20	CYHP-110	TMK UPSF
Prod Segment B	6.75	22,496'	5.5	20	CYHP-110	TMK UPSF

<b><i>Check Surface Casing</i></b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.38	853	909	1,130	2,730
<b><i>Safety Factors</i></b>				
1.56	8.29	8.83	1.15	0.91
<b><i>Check Int #1 Casing</i></b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
10.625	916	1042	4230	5750
<b><i>Safety Factors</i></b>				
0.81	4.57	5.20	1.41	0.95
<b><i>Check Int #2 Casing</i></b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b><i>Safety Factors</i></b>				
0.56	2.84	1.96	1.10	1.24
<b><i>Check Prod Casing, Segment A</i></b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b><i>Safety Factors</i></b>				
0.49	3.11	2.79	1.77	1.89
<b><i>Check Prod Casing, Segment B</i></b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b><i>Safety Factors</i></b>				
0.49	63.53	57.16	1.68	1.89



## Quotation

## Downing Wellhead Equipment

Oklahoma City,  
Oklahoma - USA

### Reference Data:

16925 AMEREDEV

### Proprietary and Confidential

The information contained in this drawing is the sole property of Downing Wellhead Equipment, any reproduction in part or in whole without the written permission of Downing Wellhead Equipment is prohibited.

### TITLE:

AMEREDEV

DRAWN

CHECKED

APPROVED

SIZE

A

DWG. NO.

Scale:

Weight:

REV.

Sheet:

Stage 1 Lead	Stage 1 Lead					
	Hole Size	Casing Size	Depth	Sacks	Yield	Density
	17.5	13.375	1888		1.76	13.5
	Bbl/Sk				0.31372549	
	bbls				419.402246	
	Stage Tool Depth				N/A	
	Top MD of Segment				0	
	Bottom MD of Segment				1502	
	Cement Type				C	
	Additives				Bentonite, Accelerator, Kolseal, Defoamer, Celloflake	
	Quantity (sks)				1,337	
	Yield (cu ft/sk)				1.76	
	Density (lbs/gal)				13.5	
	Volume (cu ft)				2,352.85	
	Percent Excess				100%	
	Column Height				3,389.88	
	Target TOC					
				0		
	Calc TOC			-1888	bbl	25% Excess
	calc vol			0.12372195	233.587041	291.9838012
					100%	467.174082
	Target %					
	100%					
Stage 1 Tail	Stage 1 Tail					
	Hole Size	Casing Size	Depth	Sacks	Yield	Density
	17.5	13.375	1888		1.34	14.8
	Bbl/Sk				0.23885918	
	bbls				47.77183601	
	Top MD of Segment				1502	
	Bottom MD of Segment				1888	
	Cement Type				C	
	Additives					
	Quantity (sks)				200	
	Yield (cu ft/sk)				1.34	
	Density (lbs/gal)				14.8	
	Volume (cu ft)				268	
	Percent Excess				100%	
	Column Height				386.1225606	

## SURFACE CEMENT

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

Stage 1 Lead	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">12.25</td> <td align="center">9.625</td> <td align="center">5013</td> <td align="center">177</td> <td align="center">3.5</td> <td align="center">9</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	5013	177	3.5	9
	Hole Size	Casing Size	Depth	Sacks	Yield	Density												
	12.25	9.625	5013	177	3.5	9												
	Bbl/Sk 0.623885918																	
	bbls 372.0365733																	
	Stage Tool Depth N/A																	
	Top MD of Segment 0																	
	Bottom MD of Segment 4163																	
	Cement Type C																	
	Additives Bentonite,Salt,Kolseal,Defoamer,Celloclake																	
	Quantity (sks) 596																	
	Yield (cu ft/sk) 3.5																	
	Density (lbs/gal) 9																	
	Volume (cu ft) 2,087.13																	
	Percent Excess 50%																	
	Column Height 6,669.49																	
	<div style="text-align: right;">Target % 50%</div>																	
	<div style="text-align: right;">Target TOC 0</div>																	
	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;">Calc TOC</td> <td style="width:10%;">-2506.5</td> <td style="width:10%;">bbl</td> <td style="width:10%;">25% Excess</td> <td style="width:10%;">50%</td> <td style="width:30%;"></td> </tr> <tr> <td>calc vol</td> <td>0.055781888</td> <td>279.6346021</td> <td>349.5432526</td> <td>419.4519031</td> <td></td> </tr> </table>						Calc TOC	-2506.5	bbl	25% Excess	50%		calc vol	0.055781888	279.6346021	349.5432526	419.4519031	
	Calc TOC	-2506.5	bbl	25% Excess	50%													
	calc vol	0.055781888	279.6346021	349.5432526	419.4519031													
Stage 1 Tail	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">12.25</td> <td align="center">9.625</td> <td align="center">5013</td> <td align="center">1</td> <td align="center">1.33</td> <td align="center">14.8</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	5013	1	1.33	14.8
	Hole Size	Casing Size	Depth	Sacks	Yield	Density												
	12.25	9.625	5013	1	1.33	14.8												
	Bbl/Sk 0.237076649																	
	bbls 47.41532977																	
	Top MD of Segment 4163																	
	Bottom MD of Segment 5013																	
	Cement Type C																	
	Additives																	
	Quantity (sks) 200																	
	Yield (cu ft/sk) 1.33																	
	Density (lbs/gal) 14.8																	
	Volume (cu ft) 266																	
	Percent Excess 25%																	
	Column Height 850.013004																	

INTERMEDIATE 1 CEMENT - STAGE 1



**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

<b>Stage 2</b>	<b>Lead</b>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">12.25</td> <td align="center">9.625</td> <td align="center">3262</td> <td></td> <td align="center">3.5</td> <td align="center">9</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	3262		3.5	9
		Hole Size	Casing Size	Depth	Sacks	Yield	Density												
		12.25	9.625	3262		3.5	9												
		Bbl/Sk <span style="float:right">0.623885918</span>																	
		bbls <span style="float:right">225.5254458</span>																	
		Stage Tool Depth <span style="float:right">N/A</span>																	
		Top MD of Segment <span style="float:right">0</span>																	
		Bottom MD of Segment <span style="float:right">2412</span>																	
		Cement Type <span style="float:right">C</span>																	
		Additives <span style="float:right">Bentonite, Salt, Kolseal, Defoamer, Cellocake</span>																	
		Quantity (sks) <span style="float:right">361</span>																	
		Yield (cu ft/sk) <span style="float:right">3.5</span>																	
		Density (lbs/gal) <span style="float:right">9</span>																	
		Volume (cu ft) <span style="float:right">1,265.20</span>																	
Percent Excess <span style="float:right">50%</span>																			
Column Height <span style="float:right">4,042.99</span>																			
<div style="text-align: right;">Target % <span style="margin-left: 20px;">50%</span></div>																			
<div style="text-align: right;">Target TOC <span style="margin-left: 20px;">0</span></div>																			
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;">Calc TOC</td> <td style="width:10%;">-1631</td> <td style="width:10%;">bbl</td> <td style="width:10%;">25% Excess</td> <td style="width:10%;">50%</td> </tr> <tr> <td>calc vol</td> <td>0.055781888</td> <td>181.960517</td> <td>227.4506463</td> <td>272.9407756</td> </tr> </table>						Calc TOC	-1631	bbl	25% Excess	50%	calc vol	0.055781888	181.960517	227.4506463	272.9407756				
Calc TOC	-1631	bbl	25% Excess	50%															
calc vol	0.055781888	181.960517	227.4506463	272.9407756															
<b>Stage 2</b>	<b>Tail</b>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">12.25</td> <td align="center">9.625</td> <td align="center">3262</td> <td></td> <td align="center">1.33</td> <td align="center">14.8</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	3262		1.33	14.8
		Hole Size	Casing Size	Depth	Sacks	Yield	Density												
		12.25	9.625	3262		1.33	14.8												
		Bbl/Sk <span style="float:right">0.237076649</span>																	
		bbls <span style="float:right">47.41532977</span>																	
		Top MD of Segment <span style="float:right">2412</span>																	
		Bottom MD of Segment <span style="float:right">3262</span>																	
		Cement Type <span style="float:right">C</span>																	
		Additives																	
		Quantity (sks) <span style="float:right">200</span>																	
		Yield (cu ft/sk) <span style="float:right">1.33</span>																	
		Density (lbs/gal) <span style="float:right">14.8</span>																	
		Volume (cu ft) <span style="float:right">266</span>																	
		Percent Excess <span style="float:right">25%</span>																	
Column Height <span style="float:right">850.013004</span>																			

**INTERMEDIATE 1 CEMENT - STAGE 2**

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

Stage 1	Lead	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">8.75</td> <td align="center">7.625</td> <td align="center">10670</td> <td></td> <td align="center">2.47</td> <td align="center">9</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	8.75	7.625	10670		2.47	9		
		Hole Size	Casing Size	Depth	Sacks	Yield	Density														
		8.75	7.625	10670		2.47	9														
		Bbl/Sk 0.440285205																			
		bbls 168.6309595																			
		Stage Tool Depth N/A																			
		Top MD of Segment 0																			
		Bottom MD of Segment 6755																			
		Cement Type H																			
		Additives Bentonite, Retarder, Kolseal, Defoamer, Celloflake, Anti-Settling																			
		Expansion Additive																			
		Quantity (sks) 383																			
		Yield (cu ft/sk) 2.47																			
		Density (lbs/gal) 9																			
		Volume (cu ft) 946.02																			
		Percent Excess 25%																			
		Column Height 9,422.97																			
				<b>Target TOC</b>																	
				0																	
				Calc TOC	-2667.5	bbl	25% Excess	25%													
				calc vol	0.01789574	190.9475483	238.6844354	238.6844354													
		Stage 1	Tail	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">8.75</td> <td align="center">7.625</td> <td align="center">10670</td> <td></td> <td align="center">1.31</td> <td align="center">14.2</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	8.75	7.625	10670		1.31	14.2
				Hole Size	Casing Size	Depth	Sacks	Yield	Density												
8.75	7.625			10670		1.31	14.2														
Bbl/Sk 0.233511586																					
bbls 70.05347594																					
Top MD of Segment 6755																					
Bottom MD of Segment 10670																					
Cement Type H																					
Additives Salt, Bentonite, Retarder, Dispersant, Fluid Loss																					
Quantity (sks) 300																					
Yield (cu ft/sk) 1.31																					
Density (lbs/gal) 14.2																					
Volume (cu ft) 393																					
Percent Excess 25%																					
Column Height 3914.533571																					

INTERMEDIATE 2 CEMENT

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

Hole Size	Casing Size	Depth	Sacks	Yield	Density
6.75	5.5	22496		1.34	14.2
Bbl/Sk					
bbls					
Stage Tool Depth					
Top MD of Segment					
Bottom MD of Segment					
Cement Type					
Additives					
Quantity (sk)					
Yield (cu ft/sk)					
Density (lbs/gal)					
Volume (cu ft)					
Percent Excess					
Column Height					
Target TOC					
Calc TOC	-5624	bbl	25% Excess		
calc vol	0.01487517	334.6318244	418.2897805	418.2897805	
Hole Size	Casing Size	Depth	Sacks	Yield	Density
6.75	5.5	22496	0	0	0
Bbl/Sk					
bbls					
Top MD of Segment					
Bottom MD of Segment					
Cement Type					
Additives					
Quantity (sk)					
Yield (cu ft/sk)					
Density (lbs/gal)					
Volume (cu ft)					
Percent Excess					
Column Height					

## PRODUCTION CEMENT

# HALLIBURTON

Permian Basin, Ft Stockton

Lab Results- Lead

## Job Information

Request/Slurry	2488456/2	Rig Name		Date	18/DEC/2018
Submitted By	Dillon Briers	Job Type	Intermediate Casing	Bulk Plant	
Customer	Ameredev	Location	Lea	Well	

## Well Information

Casing/Liner Size	7.625 in	Depth MD	5013 ft	BHST	165°F
Hole Size	8.75 in	Depth TVD	5013 ft	BHCT	130°F

## Cement Information - Lead Design

Conc	UOM	Cement/Additive	Cement Properties		
100	% BWOC	NeoCem	Slurry Density	9	lbm/gal
14.68	gal/sack	Heated Fresh Water	Slurry Yield	3.5	ft3/sack
			Water Requirement	14.68	gal/sack

## Pilot Test Results Request ID 2488456/1

### API Rheology, Request Test ID:35665340

Temp (degF)	300	200	100	60	30	6	3	Cond Time (min)
80 (up)	82	67	49	42	39	36	28	0
80 (down)	82	59	35	26	18	10	9	0
80 (avg.)	82	63	42	34	29	23	19	0

PV (cP) & YP (lbs/100ft2): 61.73 22.32 (Least-squares method)

PV (cP) & YP (lbs/100ft2): 60 22 (Traditional method (300 & 100 rpm based))

Generalized Herschel-Bulkley 4:  $YP(lbf/100ft^2)=20.33$   $Mu ln(f(cP))=52.39$   $m=0.81$   $n=0.81$

### API Rheology, Request Test ID:35665341

Temp (degF)	300	200	100	60	30	6	3	Cond Time (min)	Cond Temp (degF)
134 (up)	63	47	29	21	15	7	6	30	134
134 (down)	63	46	29	21	14	7	4	30	134
134 (avg.)	63	47	29	21	15	7	5	30	134

PV (cP) & YP (lbs/100ft2): 57.12 7.98 (Least-squares method)

PV (cP) & YP (lbs/100ft2): 51 12 (Traditional method (300 & 100 rpm based))

Generalized Herschel-Bulkley 4:  $YP(lbf/100ft^2)=2.26$   $Mu ln(f(cP))=30.64$   $m=0.41$   $n=0.41$

### API Fluid Loss, Request Test ID:35665342

Test Temp (degF)	Test Pressure (psi)	Test Time (min)	Meas. Vol.	Calculated FL (<30 min)	Conditioning time (min)	Conditioning Temp (degF)
134	1000	9.12	52	189	30	134

This report is the property of Halliburton Energy Services and neither it nor any part thereof, nor a copy thereof, is to be published or disclosed without first securing the expressed written approval of Halliburton. It may however be used in the course of regular business operations by any person or concern receiving such report from Halliburton. This report is for information purposes only and the content is limited to the sample described. Halliburton makes no warranties, expressed or implied, as to the accuracy of the contents or results. Any user of this report agrees Halliburton shall not be liable for any loss or damage regardless of cause, including any act or omission of Halliburton, resulting from the use hereof.

**Free Fluid API 10B-2, Request Test ID:35665343**

Con. Temp (degF)	Cond. Time (min)	Static T. (F)	Static time (min)	Incl. (deg)	% Fluid
134	30	80	120	0	0

**Pilot Test Results Request ID 2504116/5****Thickening Time - ON-OFF-ON, Request Test ID:35852392**

Test Temp (degF)	Pressure (psi)	Reached in (min)	70 Bc (hh:mm)	Start Bc
126	5800	40	6:18	16

**UCA Comp. Strength, Request Test ID:35852394**

End Temp (degF)	Pressure (psi)	50 psi (hh:mm)	500 psi (hh:mm)	12 hr CS (psi)	24 hr CS (psi)	48 hr CS (psi)
159	4000	8:55	12:23	456	749	681

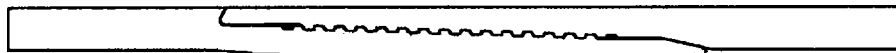
This report is the property of Halliburton Energy Services and neither it nor any part thereof, nor a copy thereof, is to be published or disclosed without first securing the expressed written approval of Halliburton. It may however be used in the course of regular business operations by any person or concern receiving such report from Halliburton. This report is for information purposes only and the content is limited to the sample described. Halliburton makes no warranties, expressed or implied, as to the accuracy of the contents or results. Any user of this report agrees Halliburton shall not be liable for any loss or damage regardless of cause, including any act or omission of Halliburton, resulting from the use hereof.



# U. S. Steel Tubular Products

6/6/2017 6:18:53 PM

7.625" 29.70lbs/ft (0.375" Wall) HCL80 USS-LIBERTY FJM®



MECHANICAL PROPERTIES	Pipe	USS-LIBERTY FJM®	
Minimum Yield Strength	110,000	—	psi
Maximum Yield Strength	140,000	—	psi
Minimum Tensile Strength	125,000	—	psi

DIMENSIONS	Pipe	USS-LIBERTY FJM®	
Outside Diameter	7.625	7.625	in.
Wall Thickness	0.375	—	in.
Inside Diameter	6.875	6.789	in.
Standard Drift	6.750	6.750	in.
Alternate Drift	—	—	in.
Nominal Linear Weight, T&C	29.70	—	lbs/ft
Plain End Weight	29.06	—	lbs/ft

SECTION AREA	Pipe	USS-LIBERTY FJM®	
Critical Area	8.541	5.074	sq. in.
Joint Efficiency	—	59.4	%

PERFORMANCE	Pipe	USS-LIBERTY FJM®	
Minimum Collapse Pressure	6,700	6,700	psi
Minimum Internal Yield Pressure	9,460	9,460	psi
Minimum Pipe Body Yield Strength	940,000	—	lbs
Joint Strength	—	558,000	lbs
Compression Rating	—	558,000	lbs
Reference Length	—	12,810	ft
Maximum Uniaxial Bend Rating	—	39.3	deg/100 ft

Make-Up Loss	—	3.92	in.
Minimum Make-Up Torque	—	10,800	ft-lbs
Maximum Make-Up Torque	—	15,250	ft-lbs

1. Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness and Specified Minimum Yield Strength (SMYS).
2. Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
3. Uniaxial bending rating shown is structural only, and equal to compression efficiency.
4. USS-LIBERTY FJM™ connections are optimized for each combination of OD and wall thickness and cannot be interchanged.
5. Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
6. Reference length is calculated by joint strength divided by nominal plain end weight with 1.5 safety factor.
7. Connection external pressure leak resistance has been verified to 100% API pipe body collapse pressure following the guidelines of API 5C5 Cal III.

## Legal Notice

USS-LIBERTY FJM® is a trademark of U. S. Steel Corporation. All material contained in this publication is for general information only. This material should not therefore be used or relied upon for any specific application without independent competent professional examination and verification of accuracy, suitability and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. U.S. Steel disclaims any and all expressed or implied warranties of fitness for any general or particular application.

U. S. Steel Tubular Products  
10343 Sam Houston Park Dr., #120  
Houston, TX 77064

1-877-893-9461  
connections@uss.com  
www.usstubular.com

**U. S. Steel Tubular Products****5 1/2 20.00 lb (0.361) P110 HP****USS-EAGLE SFH™**

	PIPE	CONNECTION	
<b>MECHANICAL PROPERTIES</b>			
Minimum Yield Strength	125,000	125,000	psi
Maximum Yield Strength	140,000	140,000	psi
Minimum Tensile Strength	130,000	130,000	psi
<b>DIMENSIONS</b>			
Outside Diameter	5.500	5.830	in.
Wall Thickness	0.361		in.
Inside Diameter	4.778	4.693	in.
Drift - API	4.653	4.653	in.
Nominal Linear Weight, T&C	19.83		lbs/ft
Plain End Weight	19.83	19.83	lbs/ft
<b>SECTION AREA</b>			
Cross Sectional Area   Critical Area	5.828	5.054	sq. in.
Joint Efficiency		86.25	%
<b>PERFORMANCE</b>			
Minimum Collapse Pressure	13,150	13,150	psi
External Pressure Leak Resistance		10,000	psi
Minimum Internal Yield Pressure	14,360	14,360	psi
Minimum Pipe Body Yield Strength	729,000		lbs
Joint Strength		631,750	lbs
Compression Rating		631,750	lbs
Reference Length		21,240	ft
Maximum Uniaxial Bend Rating		89.9	deg/100 ft
Minimum Make-Up Torque		14,000	ft-lbs
Maximum Make-Up Torque		16,900	ft-lbs
Maximum Operating Torque		25,000	ft-lbs
Make-Up Loss		5.92	in.

**Notes:**

- 1) Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness, and Specified Minimum Yield Strength (SMYS).
- 2) Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
- 3) Uniaxial bending rating shown is structural only, and equal to compression efficiency.
- 4) Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
- 5) Reference length is calculated by joint strength divided by plain end weight with 1.5 safety factor.
- 6) Connection external pressure resistance has been verified to 10,000 psi (Application specific testing).

Legal Notice: All material contained in this publication is for general information only. This material should not therefore be used or relied upon for any specific application without independent competent professional examination and verification of accuracy, suitability, and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. U. S. Steel disclaims any and all expressed or implied warranties of fitness for any general or particular application.  
 Manual USS Product Data Sheet 2017 rev25 (April)

QUALITY CONTROL	No.: QC-DB- 651 / 2013
	Page : 1 / 44
Hose No.: 66551, 66552, 66553, 66554	Revision : 0
	Date: 14. November 2013.
	Prepared by : <i>Sebastian Linder</i>
	Appr. by: <i>Sebastian Linder</i>

# CHOKER AND KILL HOSES

id.: 3" 69 MPa x 35 ft (10,67 m)

## DATA BOOK

Purchaser: H&P STOCK

Purchaser Order No.:

ContiTech Rubber Order No.: 537587

ContiTech Oil & Marine Corp. Order No.:  
4500370505

**NOT DESIGNED FOR WELL TESTING**



## CONTENT

	<u>Page</u>
1. API QMS Certificate (No.: 0760 )	3.
2. American Petroleum Institute Certificate of Authority To Use the Official API Monogram (No.: 16C-0004 )	4.
3. Quality Control Inspection and Test Certificates (No.: 1905, 1906, 1907, 1908 )	5-8.
4. Hose Data Sheet	9.
5. Metal Parts	
5.1. Raw Material Quality Certificates (No.: TR070687, EUR-265844, 86989/13-0)	10-13.
5.2. Hardness Test Reports (No.: 561/13, 562/13 )	14-15.
5.3. Ultrasonic Test Reports (No.: 513/13, 514/13, 515/13 )	16-18.
5.4. NDT Examiner Certificate (Name: Tóth Ákos József )	19-20.
5.5. Welding Procedure Specification (No.: 140-71 )	21-24.
5.6. Welding Procedure Qualification Record (No.: BUD 0700002/1 )	25-26.
5.7. Welder's Approval Test Certificate (No.: RK1825997.R1 )	27-28.
5.8. Welding Log Sheet (No.: 2013/2898 )	29.
5.9. Visual Examination Record (No.: 813/13 )	30.
5.10. NDT Examiner Certificate (Name: Kis Gábor Balázs )	31-32.
5.11. Radiographic Test Certificates (No.: 2431/13, 2430/13 )	33-34.
5.12. NDT Examiner Certificate (Name: Ménesi István )	35-36.
5.13. MP Examination Record (No.: 1222/13 )	37.
5.14. NDT Examiner Certificate (Name: Oravecz Gábor )	38-39.
6. Steel Cord	
6.1. Inspection Certificate (No.: 4046181212 )	40.
7. Outside Stripwound Tube	
7.1. Inspection Certificate (No.: 63892/2012 )	41.
8. Certificate of Calibration (Manometer Serial No.: 1518086 )	42-44.

ContiTech Rubber  
Industrial Kft.  
Quality Control Dept.  
(1)

CONTITECH RUBBER  
Industrial Kft.

No:QC-DB- 651 /2013

Page: 3 / 44



# Certificate of Registration

APIQR® REGISTRATION NUMBER

**0760**

*This certifies that the quality management system of*

**CONTITECH RUBBER INDUSTRIAL LTD.**  
**Budapesti ut 10**  
**Szeged**  
**Hungary**

*has been assessed by the American Petroleum Institute Quality Registrar (APIQR®) and  
found it to be in conformance with the following standard:*

**ISO 9001:2008**

*The scope of this registration and the approved quality management system applies to the*  
**Design and Manufacture of High Pressure Hoses**

*APIQR® approves the organization's justification for excluding:*  
**No Exclusions Identified as Applicable**

**Effective Date: October 15, 2013**  
**Expiration Date: October 15, 2016**  
**Registered Since: October 15, 2007**

*W. Dan Whitaker*  
**Manager of Operations, APIQR**

Accredited by Member of  
the International  
Accreditation Forum  
Multilateral Recognition  
Arrangement for Quality  
Management Systems



This certificate is valid for the period specified herein. The registered organization must continually meet all requirements of APIQR's Registration Program and the requirements of the Registration Agreement. Registration is maintained and renewed, monitored through annual full system audits. Further clarifications regarding the scope of this certificate and the applicability of ISO 9001 standard requirements may be obtained by consulting the registered organization. This certificate has been issued from APIQR offices located at 1120 I Street, N.W., Washington, D.C. 20004-6170, U.S.A., it is the property of APIQR, and must be returned upon request. To verify the authenticity of this certificate, go to [www.api.org/compocertlist](http://www.api.org/compocertlist).





**American  
Petroleum  
Institute**



2011 121

## **Certificate of Authority to use the Official API Monogram**

**License Number: 16C-0004**

**ORIGINAL**

The American Petroleum Institute hereby grants to

**CONTITECH RUBBER INDUSTRIAL LTD.**

**Budapesti ut 10**

**Szeged**

**Hungary**

the right to use the Official API Monogram® on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1® and **API Spec 16C** and in accordance with the provisions of the License Agreement.

In all cases where the Official API Monogram is applied, the API Monogram should be used in conjunction with this certificate number: **16C-0004**

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following product: **Flexible Choke and Kill Lines**

QMS Exclusions: **No Exclusions Identified as Applicable**

**Effective Date: OCTOBER 15, 2013**

**Expiration Date: OCTOBER 15, 2016**


To verify the authenticity of this license, go to [www.api.org/compositefst](http://www.api.org/compositefst).

American Petroleum Institute

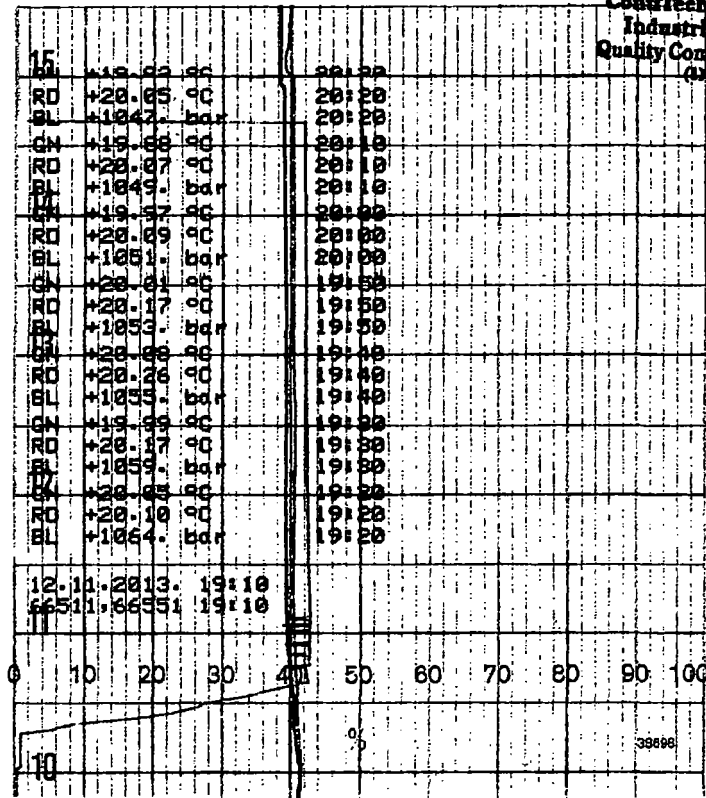
Director of Global Industry Services



**CONTITECH RUBBER**  
Industrial Kft.

No: QC-DB- 651 /2013  
Page: 4 / 44

<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>				CERT. N°: 1905	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66551		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,75 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8084 8083		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				ContiTech Rubber Industrial Kft. Quality Control Dept. 	

*Yachin*  
 ContTech Rubber  
 Industrial Kft.  
 Quality Control Dept.  
 (A)



<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>				CERT. N°: 1906	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID		Choke and Kill Hose	
HOSE SERIAL N°: 66552		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,73 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8088 8085		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				ContiTech Rubber Industrial Kft. Quality Control Dept.  	

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 1907	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66553		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,745 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8089 8087		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				23171 24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				<p>ContiTech Rubber Industrial Kft. Quality Control Dept.</p> <p><i>[Signature]</i> <i>[Signature]</i> <i>[Signature]</i></p>	

<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>				CERT. N°: 1908	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66554		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,71 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8090 8086		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				23171 24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				<p>ContiTech Rubber Industrial Kft. Quality Control Dept.</p> <p><i>[Signature]</i></p>	







### Hose Data Sheet

CRI Order No.	537587
Customer	ContiTech Oil & Marine Corp.
Customer Order No	4500370505
Item No.	1
Hose Type	Flexible Hose
<b>Standard</b>	<b>API SPEC 16 C</b>
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4.1/16" 10KPSI API SPEC 6A TYPE 6BX FLANGE C/W BX155STANDARD RING GROOVE
Type of coupling other end	FLANGE 4.1/16" 10KPSI API SPEC 6A TYPE 6BX FLANGE C/W BX155 STANDARD RING GROOVE
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St. steel outer wrap
Internal stripwound tube	No
Lining	OIL RESISTANT
Safety clamp	No
Lifting collar	No
Element C	No
Safety chain	No
Safety wire rope	No
Max.design temperature [°C]	100
Min.design temperature [°C]	-20
Min. Bend Radius operating [m]	0,90
Min. Bend Radius storage [m]	0,90
Electrical continuity	The Hose is electrically continuous
Type of packing	WOODEN CRATE ISPM-15

CONTITECH RUBBER  
Industrial Kft.

No:QC-DB- 651 /2013

Page: 10 / 44

Customer: ContiTech Rubber Industrial Kft  
Order Number: 32258500  
Part Number: 4205160045  
Our Ref: SO64201  
Date: 11th February 2013  
Certificate Number: TR070687 (Rev. 18/06/2013)  
Approved Signatories:  
R M Greaves A Cocking J Jarvis A Pears S Selman

Body

8093-8088

**TM**  
steels

3451-3466

42 0516 0045

Description	CERTIFICATE OF CONFORMITY	Heat Treatment
AISI4130/BLACK ROLLED BAR, HEAT TREATED & TESTED TO 197-238 BHN, 655MPA MIN TENSILE, 517MPA MIN YIELD, 18% MIN ELONGATION, CHARPY IMPACT TESTING 27J MIN @ -30C (OR COLDER) LATERAL EXPANSION 0.38 MIN. ROLLING REDUCTION 3:1 MIN, NI 1% MAX & CE 0.82 MAX, TESTS MAY BE TAKEN FROM A 4" SQR QTC AS PER API 8APSL 3 QTC SIZE. MECHANICAL TEST SPECIMEN TO ASTM A370 NACE MR0175/ISO15156 APPLIES  APPROX 20 TONNES 210 MM DIA  CERTS TO EN10204 3.1	HARDENED FROM 860°C FOR 5:30 HOURS (WATER QUENCH) TEMPERED AT 670°C FOR 10 HOURS (AIR COOL) WATER TEMPERATURE BEFORE QUENCH, 28°C. AFTER, 35°C. TEMP. MEASUREMENT, FURNACE ATMOSPHERE THERMOCOUPLE COMPONENT HARDNESS E10 - 211 HBW10/3000 TEST COUPON - 4" SQ X 8" LONG, TESTED AT 1/4 T LOCATION REDUCTION RATIO - 6,2 REDUCTION RATIO & HT APPLY TO BOTH JOB & TEST PIECE FURNACE CALIBRATION: API8A 20th ed, annex M C/E = 0.683	

CAST 24613

C	Si	Mn	S	P	Ni	Cr	Mo	Al	Cu	Sn	Nb
0.3200	0.2590	0.5680	0.0090	0.0100	0.1660	1.0580	0.2350	0.0200	0.1420	0.0070	0.0010
V	Ta	Ti	Nb+Ta	Co	N	B	W	Ce	Fe	As	Sb
0.0010		0.0010			0.0079	0.0001					
Pb	Ca	H (ppm)	CEV								
		1.20	0.69								

TEST SPECIFICATION 517 N/mm2 MIN YIELD

Temperature	Re	Rp 0.2	Rm	A %	Z %	Impact	Temp.	Hardness
RT		517.000						
	N/mm2	N/mm2	N/mm2	%				

TEST RESULTS

Test Number	Dir./Temp.	Re	Rp	Rm	A %	Z %	Joules	Charpy Direction
ST22561N	20.0°C		524.000	698.000	27.80	87.70	KCV 48°C 60 50 78	LONG
Specimen Ø 12.500mm							KCV -80°C 50 50 46	LONG
							% Shear Surface	
							62.0% 52.0% 80.0%	
							Lateral Expansion (mm)	
							0.840 0.740 1.020	LONG

For and on Behalf of TM Steels Ltd.

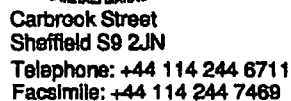
*A Cocking*

ContiTech Rubber  
Industrial Kft.  
CERTIFICATE  
ACCEPTABLE  
QC INSPECTOR  
DATE: 14.06.21.

TM Steels Ltd  
Foxwood Way  
Foxwood Road  
Chestorfield  
S41 9RA

Steel for the Oil and Engineering Industries  
Machining and Boring Facilities

Tel +44 (0)1246 268312  
Sales Fax +44 (0)1246 268313  
Production Fax +44 (0)1248 268841  
email sales@tmsteels.co.uk  
Co Reg No: 3523526 Vat No: GB 706 2814 57



**Results quoted only refer to the items tested.**

Material Specification	AISI4130									
Heat Treatment Spec	197-237BHN				Test Spec 517N/MM2MIN.YLD			Test Spec		
Melt Practice	E/FND		Production Method		FORGED					
Heat Treatment	Temp(°C)	Soak	Coolant	Charge Ref.	Init	Max(°C)	Batch	Temp recorded using	CONTACT THERMOCOUPLE	
HARDEN	860	3 HRS	WATER QUENCH	SHF-158284	20	30	0912091308	Nature of T/P	Separate	
TEMPER	650	4 HRS	TABLE COOL	SHF-158284			1012091319	Qtc size	4inch SQ X 6inch LONG	
									Req. Min/Max	Achieved
								Hardness on T/P	197 237 HBW	229 229 HBW
								Hardness on Material	197 237 HBW	218 235 HBW

**Tensile -**

Tensile						Impact				
Location	Direction	Rp 0.20%	Rm	A%	Z%	Location	Direction	CVN	Lat. Exp. (mm)	% Shear
1/4T	LONGITUDINAL	517 Min	655 to 800	18 Min (4d)	0 Min	1/4T	LONGITUDINAL	27 Min Ave	0.380 Min	0
Results (N/mm2)		580	785	25 (60.0mm)	84.0 (12.56mm)	Results (Joules)	-30 Centigrade	105 104 102	1.44 1.42 1.4	40 40 40
Results						Results				

[illegible]

Certs to BSEN10204:2004 3.1  
NACE MR-01-75  
FE = BAL  
REDUCTION RATIO 6.5:1

CondTech Rubber  
Industrial Kt.  
CERTIFICATE  
ACCEPTABLE  
*David*  
QC INSPECTOR  
DATE: 12.12.04

All furnace Calibration conforms to API6A 20th Edition ANNEX M.  
Hardness load/penetration depth - HBW 10 diameter (mm)/3000 kgf test  
force per ASTM E10.

**Third party inspection :**

Names of Approved Signatories : S.Maxted G.Smith S.Suter P.Rogers M.Brown  
This report is not to be reproduced without written approval.

**Signature**

Page 1 of 1

**CONTITECH RUBBER**  
Industrial Kft.

No:QC-DB-651/2013  
Page: 11 / 44

11/11

**HAMOR zRt.**

FORGING, MACHINING, HEAT-TREATING

Flange

8083-8090

3386

6205140284

EMI-TÜV  
ISO9001

H-3531 Miskolc, Kiss Ernő u. 17. Phone: 36/46/401-033 Fax: 36/46/379-199

## INSPECTION CERTIFICATE

ACCEPTANCE ACCORDING EN 10204-05/3.1

Certificate No.: 86989/13-0

Date of issue: 2013.03.27 | Hámor No.: 98-39B5263 | Order No.: 32259784/13/2

Customer: Contitech Rubber Industrial Kft.  
6728 Szeged Budapesti út 10

Quality: AISI 4130/CONTI Spec.No.: API 6A PSL3 325/133 x 182

Dimension: MSO-100597-002/A/H mm

Final dim: MSO-100597-002/A(4 1/16") Heat-treatment: Quenched & tempered

Quantity: 30 pcs | Weight: 73.0 kg/pc | Total weight: 2190.00 kg

nomination of product: Forged, machined disc

Chemical analysis %

Heat No.: 034939

Steelmaker: CELSA Hutaostrowiec POLA

Test No.	Spec. value	C	MN	SI	P	S	CR	MO	V	Ce
	Min.									
	Max.	0.45	1.80	1.00	0.025	0.025	2.75	1.500	0.300	0.82
	Result	0.28	0.56	0.20	0.006	0.003	0.99	0.170	0.003	0.62

Mechanical properties:

Test No.	Spec. value	HB	Rp0.2 MPa	Rm MPa	A5 %	KV-J -30°C
	Min.	197	517	655	18	27
	Max.	238				
	Result	235				
L13314	Result	238	525	662	19.50	35
						52
						82



Test bar from product.

Dimensional and visual control: passed

Ultrasonic test acc. to SEP 1921-84 spec. is satisfactory C/c

Steel making (melting) process: UHP-ASEA vacuum-treated.

NACE MR 0175/ISO 15156+API 17K + API 6A PSL3.

HB-E10, Mechanika: ASTM A370 acc.

Grade Of forging: 9.81

30 pc/series.

Executive

Hámor ZRt.  
Ellenőrzés  
Osztály

Expert

MU-4-10/1/96  
HÁMOR zRt.  
FIALKA ECE



MISKOLC Kiss Ernő u. 17. sz. H-3531

tel:36/46/401-033

fax:36/46/379-199

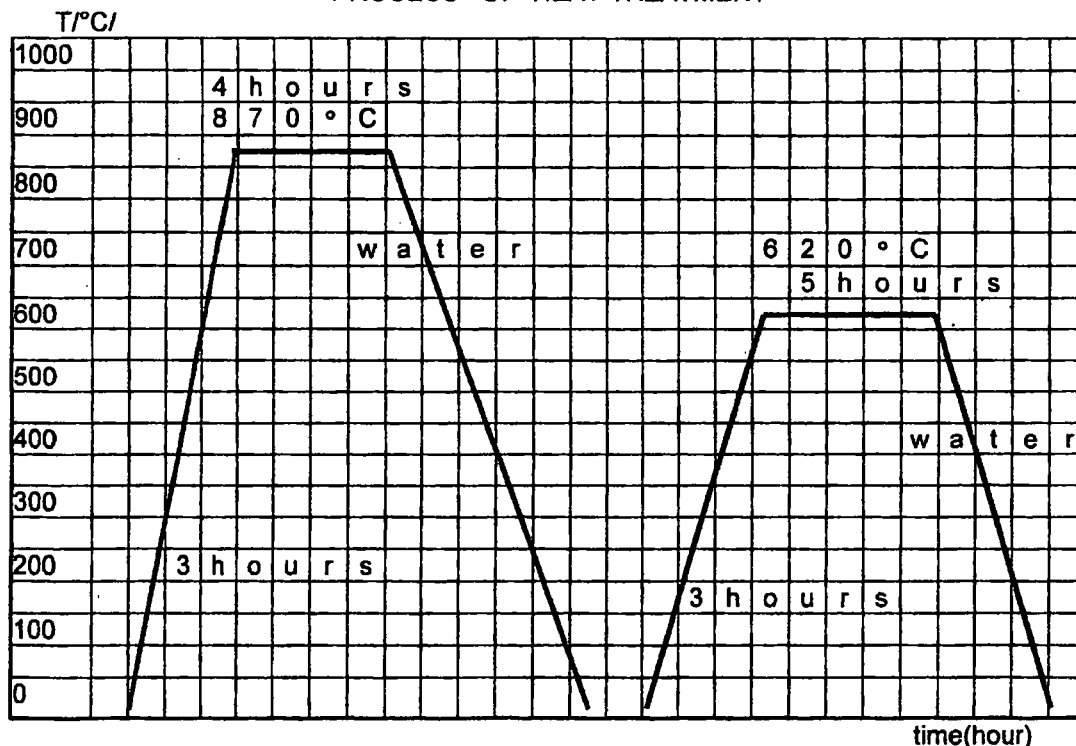
e-mail: hamor@t-online.hu

PROTOCOL NUMMER: 98-39B5263

# HEAT-TREATMENT PROTOCOL

<b>BUYER:</b> CONTITECH RUBBER INDUSTRIAL Kft. Szeged Budapesti út 10. sz.		<b>Order No. of Buyer:</b> 32259784/13/2	
		<b>Work No. of Buyer:</b>	
<b>PRODUCT:</b> forged	<b>QUANTITY: PIECE</b> 30	<b>No. of drawing:</b> MSO-100597-002/A/H	
<b>MATERIAL QUALITY:</b> AISI 4130 CONTI API 6A PSL3	<b>Charge No.:</b> 34939	<b>Test No.:</b>	
<b>HEAT-TREATMENT:</b> quenching and tempering Typ of furnace: electric furnace      Hardening medium: water			

## PROCESS OF HEAT-TREATMENT






Miskolc, Hámor ZRt. 2013-03-26.

*Kandó*  
head of heat-treatment

Hámor ZRt.  
minőség ellenőrzés  
osztály

Felado : 61344 gamma controll kft 19/10/13 12:54 Lap: 2

		<b>HARDNESS TEST REPORT</b>		Report No: 561/13.
<b>CLIENT:</b> JE-ZO KFT. SZEGED, KÜLTÉRÜLET, 01408/22.				
<b>TEST EQUIPMENT:</b> TH 160-D Hardness tester				
<b>PROCEDURE:</b> QCP-45-R1				
<b>DESCRIPTION OF COUPLING:</b> coupling(s) after PWHT				
<b>DRAWING NUMBER:</b> MT-3121-3000				
<b>SERIAL NUMBER:</b> 8083; 8084; 8085; 8086				
<b>BRINELL HARDNESS REQUIREMENT</b>	<b>SERIAL NO OF COUPLING</b>	<b>PART OF THE COUPLING</b>	<b>ACTUAL HARDNESS RESULT (HB)</b>	
Min HB 197 Max HB 238	✓ 8083	body	224	
		weld	222	
		flange	236	
		connection face	238	
	✓ 8084	body	213	
		weld	208	
		flange	220	
		connection face	238	
	✓ 8085	body	214	
		weld	214	
		flange	219	
		connection face	222	
	✓ 8086	body	232	
		weld	237	
		flange	238	
		connection face	197	
The coupling(s) conform to API Spec 6A requirements.				
<b>DATE:</b> 2013. október 30.	<b>PREPARED:</b>  Ménése István		<b>APPROVED:</b> GAMMA-CONTROLL KFT. 6750 Algyó, Kültérület 0188/14. hrsz Adatszám: 110945/4-2-6 	

QCP-03 HB/11

CONTITECH RUBBER  
Industrial Kft.

No:QC-DB- 651 /2013  
Page: 15 / 44

Felado : 61344

gamma controll kft

19/10/13 12:54 Lap: 3



## HARDNESS TEST REPORT

Report No: 562/13.

CLIENT: JE-ZO KFT. SZEGED, KÜLTERÜLET, 01408/22.

TEST EQUIPMENT: TH 160-D Hardness tester

PROCEDURE: QCP-45-R1

DESCRIPTION OF COUPLING: coupling(s) after PWHT

DRAWING NUMBER: MT-3121-3000

SERIAL NUMBER: 8087; 8088; 8089; 8090

BRINELL HARDNESS REQUIREMENT	SERIAL NO OF COUPLING	PART OF THE COUPLING	ACTUAL HARDNESS RESULT (HB)
Min HB 197 Max HB 238	✓ 8087	body	213
		weld	216
		flange	220
		connection face	225
	✓ 8088	body	229
		weld	212
		flange	223
		connection face	213
	✓ 8089	body	219
		weld	229
		flange	231
		connection face	238
	✓ 8090	body	207
		weld	210
		flange	226
		connection face	234

The coupling(s) conform to API Spec 6A requirements.

DATE:

2013. október 30.

PREPARED:

Ménesi István

APPROVED: GAMMA-CONTRULL KFT.

6700 Algyő, Külsőút 01408/14. hrsz.


Adószám: 11094074-0-06


www.gamma-controll.hu

Varga István


QCP-03 HB/11

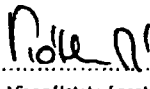


 <b>GAMMA-CONTROLL</b> H-110 JESSY L. E. S. V. Kft. www.gamma-controll.hu 6750 Algyő, Kőterület 01884/14. hrsz. Tel./Fax.: +36 62/617-400 / 61344 A NAT által NAT-1-114/2010 sz. rendelettel vizsgálati laboratóriumnak	<b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>ULTRASONIC EXAMINATION REPORT</b>	Vizsgálati szám: Report No.:  <b>513/13</b>
---	---	--


<b>Vizsgálat tárgya / Object of test</b>		<b>Coupling (Body)</b>	
Gyártó Manufacturer		Megrendelő Customer	JE-ZO Kft. Szeged
Gyártási szám Serial-No.		Rendelési szám Order-No.	---
Azonosító jel Identification	<b>8083-8088</b>	Követelmény Requirement	<b>ASTM A388</b>
Geometria kialakítás / Rajkszám Geometric configuration / Drawing-No.	<b>MT-3121-3000</b> ø200xø70x491	Vizsgálati hőkezelés Test heat treatment	előtt prior
Anyagminőség Material	<b>AISI 4130</b> /	Letapogatási irányok Direction of scanning	<b>axiális és radiális</b>
Adagszám Heat-No.	<b>24613</b> /		
Vizsgálati felület állapota Surface condition	forgácsolt machined	Vizsgálati terjedelem Extent of Test	<b>100%</b>
Vizsgált darabszám Testing pieces	<b>6 db</b>		
<b>Vizsgálati adatok / Examination data</b>			
Készülék típusa Type of US-equipment	<b>USM25</b>	Készülék gyári száma Serial-No. Of US-equipment	<b>7875f</b>
Vizsgálófej(ek) Searc unit(s)	<b>SEB-2, SEB4H</b>	Frekvencia(k) Frequency(ies)	2 MHz 4 MHz MHz MHz
Kalibrációs blokk Calibration standard identification	<b>ET1,ET2</b>	Erősítés(ek) Gain	axiálisan <b>18 dB</b> dB dB radiálisan <b>6 dB</b>
Csatoló közeg Couplant	olaj oil	Hanggyengülés Attenuation	dB/m
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>			
Értékelés Evaluation	<b>X</b>	megfelelő satisfactory	nem megfelelő / not acceptable
Megjegyzés(ek) Remark(s)			
Hely / kelt Place / date	 Vizsgálatot végezte Tested by <b>Tóth Ákos UT20103090307</b>		<b>GAMMA-CONTROLL KFT.</b> 6750 Algyő, Kőterület 01884/14. hrsz. Adószám: 11094614-2-06 www.gamma-controll.hu Tel.: 06-30-218-2640 Approved by <b>Benkő Péter - Felelős vezetőh.</b>

Ez a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!

 <b>GAMMA-CONTROLL</b> <small>www.gamma-control.hu 6750 Algyő, Kölcsey út 01884/14. hrsz. Tel./Fax.: +36 62/517-400 / 61344 A NAT által NAT-1-1140/2010 sz. rendelettel vizsgálati engedéllyel rendelkező vállalkozás</small>	<b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>ULTRASONIC EXAMINATION REPORT</b>	Vizsgálati szám: Report No.:  <b>514/13</b>

<b>Vizsgálat tárgya / Object of test</b>				<b>Coupling (Body)</b>	
Gyártó Manufacturer		Megrendelő Customer <b>JE-ZO Kft. Szeged</b>			
Gyáriszám Serial-No.		Rendelési szám Order-No. ---			
Azonosító jel Identification <b>8089-8090</b>		Követelmény Requirement <b>ASTM A388</b>			
Geometria kialakítás / Rajzsám Geometric configuration / Drawing-No. <b>MT-3121-3000</b> <b>ø200xø70x491</b>		Vizsgálati hőkezelés Test heat treatment <b>előtt</b> <b>prior</b>			
Anyagminőség Material <b>AISI 4130 /</b>		Letapogatási irányok Direction of scanning <b>axiális és radiális</b>			
Adagszám Heat-No. <b>23171 /</b>					
Vizsgálati felület állapota Surface condition <b>forgácsolt</b> <b>machined</b>		Vizsgálati terjedelem Exted of Test <b>100%</b>			
Vizsgált darabszám Testing pieces <b>2 db</b>					
<b>Vizsgálati adatok / Examination data</b>					
Készülék típusa Type of US-equipment <b>USM25</b>		Készülék gyári száma Serial-No. Of US-equipment <b>7875f</b>			
Vizsgálófeje(ek) Searc unit(s) <b>SEB-2,</b> <b>SEB4H</b>		Frekvencia(k) Frequency(ies) <b>2 MHz</b> <b>4 MHz</b> <b>MHz</b> <b>MHz</b>			
Kalibrációs blokk Calibration standard identification <b>ET1,ET2</b>		Erősítés(ek) Gain <b>axiálisan</b> <b>18 dB</b> <b>dB</b> <b>dB</b> <b>radiálisan</b> <b>6 dB</b>			
Csatoló közeg Couplant <b>olaj</b> <b>oil</b>		Hanggyengülés Attenuation <b>dB/m</b>			
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>					
Értékelés Evaluation		<b>X</b>		<b>megfelelő</b> <b>satisfactory</b>	
				<b>nem megfelelő / not acceptable</b>	
Megjegyzés(ek) Remark(s)					
Hely / kelt Place / date <b>Gamma-Controll Kft.</b> <b>Algyő, 2013.10.17</b>		 Vizsgálatot végezte Tested by <b>Tóth Ákos UT20103090307</b>		<b>GAMMA - CONTROLL KFT.</b> 6750 Algyő, Kölcsey út 01884/14. hrsz. Adatszám: QC-DB-651-2-06 www.gamma-control.hu Tel.: +36 62/517-400 Approved by <b>Benkő Péter - Felelős vezetőh.</b>	

Ez a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!

 <b>GAMMA-CONTROL</b> <small>www.gamma-control.hu 6750 Algyő, Kőrösi Csoma Sándor út 14. sz. sz. Tel./Fax.: +36 82/517-400 / 6 1944 A NYIT 624 833-1-1432/13 számú akkreditációját elismerjük</small>	<b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>ULTRASONIC EXAMINATION REPORT</b>	Vizsgálati szám: Report No.:  <b>516/13</b>

<b>Vizsgálat tárgya / Object of test</b>		<b>Flange</b>	
Gyártó Manufacturer		Megrendelő Customer	JE-ZO Kft. Szeged
Gyártási szám Serial-No.		Rendelési szám Order-No.	—
Azonosító jel Identification	<b>8083-8080</b>	Követelmény Requirement	<b>ASTM A388</b>
Geometria kialakítás / Rajzsám Geometric configuration / Drawing-No.		Vizsgálati hőkezelés Test heat treatment	előtt prior
Anyagminőség Material	<b>AISI 4130</b> /	Letapogatói irányok Direction of scanning	<b>axiális és radiális</b>
Adagszám Heat-No.	<b>034939</b> /		
Vizsgálati felület állapota Surface condition	forgácsolt machined	Vizsgálati terjedelem Extent of Test	<b>100%</b>
Vizsgált darabszám Testing pieces	<b>8 db</b>		
<b>Vizsgálati adatok / Examination data</b>			
Készülék típusa Type of US-equipment	<b>USM25</b>	Készülék gyári száma Serial-No. Of US-equipment	<b>7875f</b>
Vizsgálófej(ek) Search unit(s)	<b>SEB-2, SEB4H</b>	Frekvencia(k) Frequency(ies)	<b>2 MHz 4 MHz MHz MHz</b>
Kalibrációs blokk Calibration standard Identification	<b>ET1,ET2</b>	Erősítés(ek) Gain	axiálisan <b>6 dB dB dB 6 dB</b> radiálisan
Csatoló közeg Couplant	olaj oil	Hanggyengülés Attenuation	<b>dB/m</b>
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>			
Értékelés Evaluation	<b>X</b>	megfelelő satisfactory	nem megfelelő / not acceptable
Megjegyzés(ek) Remark(s)			
Hely / kelt Place / date	Gamma-Control Kft. Algyő, 2013.10.17	Vizsgálatot végezte Tested by <b>Tóth Ákos UT20103090307</b>	GAMMA-CONTROL KFT. 6750 Algyő, Kőrösi Csoma Sándor út 14. sz. sz. Adagszám: 034939 www.gamma-control.hu J. Árkai vez. 2013. Benkő Péter - Felelős vezető

Ex a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

Azonosító szám: **UT20103090307**  
(Identification No.):

A tanúsított neve:  
(The name and forename of  
the certificated individual):  
Születési hely/ideje:  
(Place and date of birth):

**Tóth Ákos József**

**Hódmezővásárhely, 1987. 09.  
19.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s)):

**Ultraszagos anyagvizsgálat**  
(**Ultrasonic testing**)

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata EM**  
(**Pre and in-service testing of equipment, plant and structure**)

Termék terület(ek):  
(Product sector(s)):

**(c)+Fv, (w)+Fv, (wp)+Fv, (f)+Fv**

A minősítés fokozata:  
(The level of certification):

**UT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2009. 12. 07.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2014. 12. 06.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

**9/2001 GM, 97/23 EC**

Dátum (Date):

**2009. 12. 07.**

A tanúsítás érvényessége  
(Renewed the validity of the certification until (MSZ EN 473 9.):)

**-ig megújítva (MSZ EN 473 9.):**

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)



A Magyar Hegesztéstechnikai és Anyagvizsgálati Egyesülés, mint a Nemzeti Akkreditáló Testület által a NAT-5-0013/2006 számon akkreditált tanúsító testület az MSZ EN 473 számú szabvány szerint eredményes vizsgálata alapján a nevezett személyt tanúsítja a fentiek szerint:  
(The Hungarian Association of Welding Technology and Material Testing as an accredited by the National Accreditation Board (under No. NAT-5-0013/2006) certification body, on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above.)

\* c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).

UT20103090307



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatározzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))

**GAMMA - CONTROLL KFT**

6722 Szeged, Gyertyános u. 14-16/A

Adószám: 11094514-2-06

OTP Bank: 1173009320405154

www.gamma-controll.hu

Tel: 06 30 218-2640


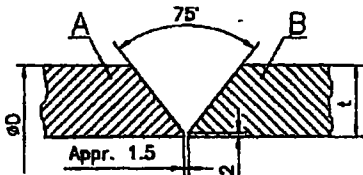
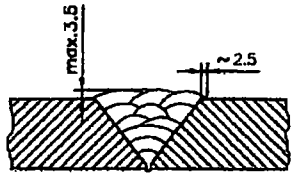
Munkáltató aláírása:  
(Signature of the employer)

Dátum: 2009.12.07  
(Date)

**Folyamatos munkavégzés igazolása (MSZ EN 473 9.)**  
(Evidence of continued work activity (MSZ EN 473 9.))










Sorsz.	Munkáltató aláírása (Signature of the employer)	GAMMA-CONTROLL Anyagvizsgáló Kft. Minőségellenőrző Kft.	Dátum (Date)
1.		GAMMA-CONTROLL	2010.01.04.
2.		GAMMA-CONTROLL	2011.01.06.
3.		GAMMA-CONTROLL	2012.01.09.
4.		GAMMA-CONTROLL	2013.01.09.
5.		GAMMA-CONTROLL	
6.			
7.			
8.			
9.			
10.			

Kiegészítések:  
(Additional remarks:)

		TECHNICAL DATA SHEET		TDS	Page
		WELDING PROCEDURE SPECIFICATION		WPS	N° 1 of 2
CLIENT		THIS SPECIFICATION IS BASED		WPS N° 140-71 REV 4	
IDENTITY CODE		ON ASME CODE SECTION IX		SUPPORTING PQR N°	
				BUD 0700002/1	
ITEM	Qty	WELDING PROCESS: GTAW-SMAW		PERFORMED BY:	
DATA FOR ACCEPTANCE		TYPES: MANUAL		WELDER'S STAMP	
JOINTS (QW-402)			  <p>Sequences of weld see on addendum</p>		
JOINT DESIGN		BACKING: YES/NO		WELD SEQUENCE	
BASE METALS (QW-403)		PART „A”		PART „B”	
DRW N°					
GRADE:		WNo.:1.7220		ASTM A 322-91: AISI 4130 / 34CrMo4 (MSZ EN 10083-1) *	
CARBON EQUIVALENT		max. C <sub>e</sub> =		0.82	
MECHANICAL PROPERTIES:					
TENSILE STRENGTH		N/mm <sup>2</sup>	min.	655	655
DUCTILITY		%	min.	18	18
HARDNESS		HB	max.	238	238
IMPACT TEST -30°C		J	Average	27	27
THICKNESS:		t = 5-38 mm		OUTSIDE DIAMETER : ØD = 60-280 mm	
FILLER METALS (QW-404)					
WELD MATERIAL	DIAMETER	BRAND	STANDARD	SUPPLIER	
Rod	2.4 mm	EML 5	AWS A5.18-01: ER70S-3	Böhler	
Electrode	3.2; 4.0	T-PUT NiMo 100**	AWS A 5.5-96: E 10018-D2 (mod.)	Böhler	
LAPSE BETWEEN OF PASSES		MIN./min			
POSITIONS (QW-405)			PREHEAT (QW-406)		
POSITIONS: 1G Rotated (horizontal)			PREHEAT TEMP.: 300-330 °C		
WELDING PROGRESSION: Weld flat at or near to the top			INTERPASS TEMP.: max. 350 °C		
POSITION OF FILLET			PREHEAT MAINTENANCE: Till the beginning of postweld heat treating		
OTHER			METHOD OF PREHEATING: Furnace		

CONTINUATION OF WPS N° 140-71 Rev.4							Page N° 2 of 2
POSTWELD HEAT TREATMENT (QW-407)				GAS (QW-408)			
HOLDING TEMP. RANG 620 +20 / -0 C°				SHIELDING GAS Argon for root			
HOLDING TEMP. TIME 4 HR				PERCENTAGE COMPOSITION (MIXTURE)			
HEATING RATE MAX.:				99.995 %			
COOLING RATE MAX.: 80 °C/HR				FLOW RATE 10-12 LITRES/min.			
LOCATION OF THERMOCOUPLE				GAS BACKING: Argon (for 1st and 2nd passes)			
FURNACE ATMOSPHERE Air				FLOW RATE 7-9 Litres/min			
TYPE:				TRAILING SHIELDING GAS COMP.			
ELECTRICAL CHARACTERISTICS (QW-409)				1st pass: -			
CURRENT DC				ELECTRODE POLARITY : 2nd-28th passes: +			
TUNGSTEN ELEKTRODE SIZE/TYPE: Ø3.2 mm thoriated tungsten							
MODE OF TRANSFER FOR GMAW							
ELECTRODE / WIRE FEED SPEED RANGE							
WELD LAYERS	PROCESS	FILLER METAL CLASS	DIAMETER	CURRENT TYPE POLAR.	AMP. RANGE	VOLT RANGE	HEAT INPUT (KJ/cm)
1	GTAW	EML 5	2.4 mm	-	110-130	11-12	5-8.4
2-3	SMAW	T-PUT	3.2 mm	+	120-140	24-26	12-19.6
4-28	SMAW	NiMo 100 T-PUT NiMo 100	4.0 mm	+	150-170	26-30	16.2-27.5
TRAVEL SPEED RANGE 100-130 mm/min							
TECHNIQUE (QW-410)							
STRING OR WEAWE BEAD				ORIFACE OR GAS CUP SIZE Ø9mm			
INITAL/INTERPASS CLEANING: Brushing, Grinding							
EQUIPMENTS FOR WELDING:							
OTHER:							
EXAMINATION - Acc. to the acceptance instruction N° MIO-FB 2 Based on ASME IX.				REMARKS - * Formerly CMo3 (MSZ 61) - ** Ni content less than 1 % - Before welding bake electrodes for 2 hours at 350 °C			
BY	DATE	TECHNICAL DATA SHEET				HOSE TECHNICAL DEPARTMENT WPS N° 140-71 Rev.4	
Desig.	14.06.2007	WELDING PROCEDURE SPECIFICATION					
Appr.	14.06.2007	SUBJECT: Butt weld of hose coupling for H2S service;					
Chek'd		Strenght 75K					

PHOENIX RUBBER Industrial Ltd. Hose Division	Nº:	WPS 140-71 Addendum
	Revision:	4
<b>ADDENDUM</b> for the approved wall thickness range 5-38 mm Based on WPS 140-71 Rev.4, PQR No.: BUD 0700002/1	Page Nº:	1/2
	Date:	2007-06-12
	Designed:	Bacsi László
	Checked:	
	Approval:	

No.	Wall thickness [mm]	Weld layers	Electrode Ø [mm]
1.	5-7		1 2 3,2 3,2
2.	7-9		1 2-3 3,2 3,2
3.	9-11		1 2-3 4-5 3,2 3,2 4,0
4.	11-13		1 2-3 4-6 3,2 3,2 4,0
5.	13-15		1 2-3 4-8 3,2 3,2 4,0
6.	15-18		1 2-3 4-10 3,2 3,2 4,0
7.	18-20		1 2-3 4-11 3,2 3,2 4,0
8.	20-22,22		1 2-3 4-15 3,2 3,2 4,0
9.	22,2-26		1 2-3 4-19 3,2 3,2 4,0

Remarks: - Process for layer No1 GTAW with Ø3,2 mm thoriated tungsten electrode and Ø2,4 mm Rod EML 5;  
for the others: SMAW with electrode T-PUT NiMo 100

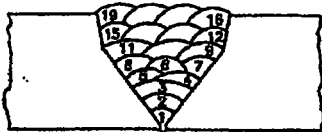
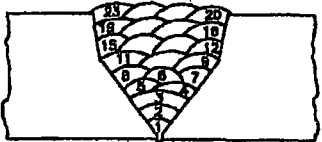
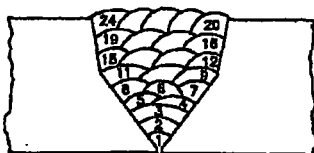
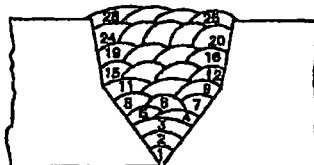


PHOENIX RUBBER Industrial Ltd.

# ADDENDUM

for the approved wall thickness range 5-38 mm  
Based on WPS 140-71Rev.4, PQR No.: BUD 0700002/1

Nº:	WPS 140-71 Addendum
Revision:	4
Page Nº:	2/2

No.	Wall thickness [mm]	Weld layers	Electrode Ø [mm]
10.	26-29		1 2-3 4-19 3,2 3,2 4,0
11.	29-32		1 2-3 4-23 3,2 3,2 4,0
12.	32-35		1 2-3 4-24 3,2 3,2 4,0
13.	35-38		1 2-3 4-28 3,2 3,2 4,0

Remarks: - Process for layer No1 GTAW with Ø3,2 mm thoriated tungsten electrode and Ø2,4 mm wire EML 5;  
for the others: SMAW with electrode T-PUT NiMo 100

Certificate no: BUD 0700002/1  
Page 1 of 2



# Welding Procedure Qualification Record (PQR) ASME IX Energy and Transportation

Company Name: Phoenix Rubber Gumilpani Kft, SZEGED

Procedure Qualification Record No. BUD 0700002/1

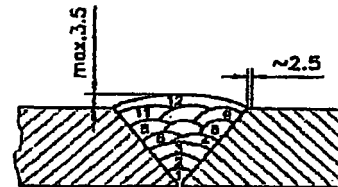
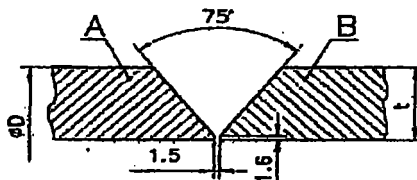
Date 28 February 2007

WPS No. 140-71

Welding Process(es) GTAW/SMAW

Types (Manual, Automatic, Semi-Auto.) Manual

Joint (QW-402)



Groove Design for Test Coupon  
(For combination qualifications, the deposited weld metal thickness shall be recorded for each filler metal or process used.)

Base Metals (QW-403)

Material Spec. ASTM A 322-91, AISI 4130

Type or Grade AISI 4130

P.No. AISI 4130 to P.No. AISI 4130

Thickness of Test Coupon 19 mm

Diameter of Test Coupon 72 mm

Other

Postweld Heat Treatment (QW-407)

Temperature 620 +20-0 °C

Time 4 hours

Other

Gas (QW-406)

Percent Composition

Shielding	Gas	Ar 99.95%	Flow Rate
Torching			10-12 l/min
Backing	Ar 99.95%		7-9 l/min

Electrical Characteristics (QW-409)

Current DC

Polarity GTAW DCEN, SMAW DCEP

Amps.	Layer 1 120, Layer 2-3 127, Layer 4-12 136	Volts	Layer 1 11-12, Layer 2-3 24-26, Layer 4-12 26-30
-------	--	-------	--

Tungsten Electrode Size 3.2 mm

Other

Technique (QW-410)

Travel Speed Layer 1-11 100-130 Layer 12 not used

String or Weave Bead Layer 1-11 String Layer 12 Weave

GTAW SMAW

Multipass or Single Pass (per side) 5 M

Single or Multiple Electrodes 5 M

Heat Input Layer 1 6.0-8.5 KJ/cm

Layer 2-3 14.1-19.8 KJ/cm

Layer 4-12 18.7-28.1 KJ/cm

Filler Metals (QW-404)

GTAW

SMAW

SFA Specification ER 70S-3

E 10018-G

AWS Classification AS.18

AS.5

Filler Metal F-No. 6

4

Weld Metal Analysis A-No. 1

2

Size of Filler Metal 2.4 mm

3.2, 4.0 mm

Other

Weld Metal Thickness 3 mm

16 mm

Position (QW-405)

Position of Groove 1G rotated

Weld Progression (Uphill, Downhill)

Other

Preheat (QW-406)

Preheat Temp. 300-330 °C

Interpass Temp. max 350 °C

Other

Lloyd's Register, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as the 'Lloyd's Register Group'. The Lloyd's Register Group assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register Group entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

**CONTITECH RUBBER**  
Industrial Kft.

No:QC-DB- 651 /2013

Page: 26 / 44

Certificate no: BUD 0700002/1  
Page 2 of 2

Tensile Test (QW150)							PQR No.	BUD 0700002/1
Specimen No.	Width mm	Thickness mm	Area mm <sup>2</sup>	Ultimate Total Load kN	Ultimate Unit Stress MPa	Type of Failure & Location		
39/1	18.9	15.8			657	Base material		
39/2	18.9	15.7			664	Base material		

**Guided Bend Test (QW160)**

Type and Figure No.

180° Bend roller dia. 36 mm 2+2 pts.

Results

Satisfactory

**Toughness Tests (QW170)**

Specimen No.	Notch Location	Specimen Size mm	Test Temp. °C	Impact Value J	% Shear	Mils	Drop Weight Break (Y/N)
39	S	10x10x55	-30	33			
39	S	10x10x55	-30	49			
39	S	10x10x55	-30	41			
39	HAZ	10x10x55	-30	38			
39	HAZ	10x10x55	-30	97			
39	HAZ	10x10x55	-30	62			

Comments:

**Welding Tests (QW180)**

Result- Satisfactory: Yes ☐ No ☐ Penetration into Parent Metal: Yes ☐ No ☐

Macro - Results

Other Tests:

Type of Test Hardness test

Deposit Analysis

Other:

Macro - Satisfactory

X-ray - Satisfactory

Welder's Name

Tivadar Szabo DC-IL 378258

Clock No. (BC 15)

Stamp No.

Test Conducted By:

DKG EAST Anyagvizsgalati Labor.

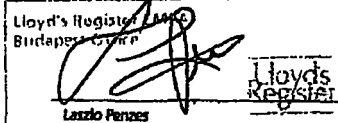
Laboratory Test No:

TMO 007-7/07 VJK 1207/2007

We certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME Code.

Date Issued: 28 February 2007

Manufacturer's Representative László Bajusz  
Manufacturer Phoenix Rubber Gumipari Kft, SZEGED



A member of the Lloyd's Register Group

**CONTITECH**

Fluid Technology

# WELDER'S APPROVAL TEST CERTIFICATE - ASME CODE IX

Examiner or test body: ABS


Registration No.: RK1825997.R1

Designation ASME IX: GTAW / SMAW Pipe BW s19 1G

Welder's name: Tivadar Szabó (BC15)

Identification card No: 517278EA

Date and place of birth: 19. August 1949; SZEGED

		Weld test details	Range of approval	Photo (if required)
Welding process		GTAW/SMAW		
Filler metal	Type	Rod / Electrode		
	Designation	AWS 5.18: ER70S-3 AWS 5.5: E9018		
Parent metal group(s)		ASTM A 322-91; AISI 4130	ASTM A 322-91; AISI 4130	
Plate or pipe		Pipe	Pipe/Plate	
Welding position		1G	1G/Flat	
Outside diameter (mm)		72 mm	> 25 mm	Identification of test pieces:
Test piece thickness (mm)		19	Max to be welded	WPS No.: <b>140-60 Rev.4</b>
Single/ both side welding		Single		
Gouging/ backing				Testing standard: <b>ASME IX</b>
Joint type		Groove	Groove / Fillet	
Shielding/ backing gas(es)		Argon (99,95%)		
Welding carried out, place: Szeged			Date: 29 April 2010 Welding Engineer: László Bajusz <i>Bajusz</i>	
Type of test	Performed and accepted	Not required		Place and date: <b>Szeged, 18-Jun-2010</b>  Surveyor: <b>Péter Szabó</b>  Stamp and signature: 
Visual	Accepted (Vjk-1739/10)			
Radiography	Accepted (Vjk-1739/10)			
Ultrasonic		+		
Magnetic particle		+		
Penetrant		+		
Macro		+		
Fracture		+		
Bend		+		
Additional tests		+		
See attached page(s) for prolongation by employer every 6 months				



Registration No.: RK1825997.R1

**Date and place of birth:** 19. August 1949; SZEGED


[illegible]

<b>JE-ZO KFT.</b> 6728 Szeged, Külterület 01408/22 hrsz. Adószám: 13341039-2-06 Bankszámlaszám: 12067008-00127077-00160001		<b>WELDING LOG SHEET</b> <b>HEGESZTÉSI MUNKALAP</b>		WLS N° Száma: 2013. / 2898.	
CLIENT Megrendelő: CONTITECH RUBBER Industrial Kft.		PURCH. ORDER N° Rendelésszám: 32261598			
CONTRACT N° Kötésszám:		SPOOL/JOB N° Üzeml. m. szám: 2898 - 2905		WPS N° Heg. ut. száma: 140-71. Rev. 4. / 7	
NAME OF WEDED PARTS Heg. alkatrész megnevezése: Body + Flange		DRWG N° Rajzszám: HT 3121-3000			
NAME/ N° OF WELDER Hegesztő neve és száma: Szabó Tivador László. B.C. 15.		LOCATION/SHOP Munkavégzés helye: Szeged. Tópe Szele 6.			
DATE Dátum: 2013. 10. 25		QUANTITY Darabszám: 8		SERIAL NUMBERS Sorszámok: 8083 - 8090	
1. MATERIAL CONTROL Anyag megfelelés azonosítása	SUBJECT 1 Tárgy 1	body	MATERIAL Anyag	ASTI. 4130.	CAST N° Adagszám: 24615, 8093-8094
	SUBJECT 2 Tárgy 2	Flange	MATERIAL Anyag	ASTI. 4130.	CAST N° Adagszám: 034939
2. FILLER METAL Elektroda minőség és méret	WELD LAYERS Varratszám		1.	2-3.	4-11.
	TYPE Típus		Fl. 5.	NIMD. 100.	NIMD. 100.
	DIAMETER Átmérő		2.4.	3.2.	4.
	FILLER CAST N° Elekt. adagszám		800303.	1124075	1127750.
3. ELECTRICAL CHARACTERISTICS Elektromos adatok	TYPE POLAR Polaritás		-	+	+
	VOLT (V)		12.	24.	26.
	AMPERE (A)		180.	140.	180.
4. PRE HEAT TREATMENT OF ELECTRODES Elektroda felhasználást megelőző hőkezelése			300.	C°	8. Hours
5. APPLIED SHIELDING GAS Alkalmazott védőgáz		TYPE Típus: Argon.	Percentage Composition Tisztaság: 99.95. %		Flow Rate Áramlási seb. 8. l/min
6. HEAT TREATMENT (pre-weld) Előmelegítés: 300. C°		7. POSITION Helyzet: Forgatott.			
8. SPEED OF TRAVELS Hegesztési sebesség: 100 ÷ 130. mm/min		9. LAPSE BETWEEN OF PASSES Varratfelrakási szünetek: 8. min			
10. POSTWELD HEAT TREATMENT Utóhőkezelési adatok		Time Idő: 240. min	Temperature Hőmérséklet: 620. C°	Furnace atmosph. Hőközeg: Levegő.	Cooling rate Hűlési sebesség: 80. C°/H
11. RADIOGRAPHIC TEST CERT. N° Radiográfiai vizsg. biz. száma: 2450/15, 2451/15					
REPAIR Javítás	YES/ Igen		X NO/ Nem		
	PLACE OF DEFECT Hiba helye		TYPE OF DEFECT Hiba típusa		
	METHOD OF REPAIR Javítási módszer				
VISUAL INSPECTION Szemrevételezés: Megfelelő / Satisfactory.					
REMARKS Megjegyzés: Fronius. Magic. Wave. 2600.					
Date, end of cooling down time Dátum, kihűlés vége: 2013. 10. 26. - 13. óra		WELDER Hegesztő: SZABÓ TIVADOR LÁSZLÓ 6728 Szeged, Tópe Szele 6. Adószám: 13341039-2-06 Bankszámlaszám: 12067008-00127077-00160001		INSPECTOR Ellenőrző: JE-ZO KFT. 6728 Szeged, Külterület 01408/22 hrsz. Adószám: 13341039-2-06 Bankszámlaszám: 12067008-00127077-00160001 DATE Dátum: 2013 NOV 06	

**Felado : 61344**

gamma controll kft

19/10/13 12:50 Lap: 1

 <p><b>GAMMA-CONTROL</b></p> <p>www.gamma-controll.hu</p> <p>8750 Ágárd, Kiskörösi út 114/A. I. sz. Tel./Fax.: +36 82/517-400 / 815444</p> <p>A HAT 4247 HAT-1-11452291 sz. alatt van bejegyezve a céginformációs kiskönyvtárban.</p>	<p><b>SZEMREVÉTELEZÉSES VIZSGÁLATI JEGYZŐKÖNYV</b></p> <p><b>VISUAL EXAMINATION REPORT</b></p>	<p>Record No. Jegyzőkönyv száma:</p> <p><b>813/13</b></p>
--	--	---

Object Tárgy	Coupling welding Csatlakozó hegesztés	Serial No. Gyári szám	8083-8090
Customer Megrendelő	JE-ZO Kft. Szeged	Drawing No. Rajzszám	MT-3121-3000
Job Nr. Munkaszám	002/13	Material/Dimension Anyagminőség/méret	AISI 4130 115/77
Quantity Mennyiség	8 db	Extent of examination Vizsgálat terjedelme	100%
Requirements Követelmények	ASME code VIII/1	Heat treatment Hőkezelés	after PWHT
Written Procedure No. Vizsgálati eljárás száma	QCP-09-1	Welder Hegesztő	BC15

**Visual examination / Szemrevételezős vizsgálat**

Technique Módszer	Direct visual	-
Instrument Készülék	-	-
Visual aids Szélességmérők	3x magnifying lens	-

**Measurement / Mérés**

Equipment Készülék		
Instrument Készülék		
Surface temperature A felület hőmérséklete	20 °C Felület állapota	Lighting intensity Megvilágítás
	machined	1000lx

### Test results

### Eredmények :

**SATISFACTORY**

megfelelő.....8 pc(a)/db

not accepted

nem megfelelő.....0 pc(s)/db

<p>Vizsgálat helye és ideje: Place and date of test:</p> <p>Gamma-Controll Kft. Algó, 2013.10.30. (10h)</p>	<p>Vizsgálatot végezte: Tested by:</p> <p>Kis Gábor VT20103130102</p>	<p>Áttekintette és jóváhagyta: Reviewed and approved by:</p> <p>GAMMA - CONTROLL Kft. 6750 Algó, Kálvária út 2-4 Adaszám: 110946102-06 www.gamma-controll.hu Tel: +36 20 924 245</p>
---	---	--



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

A tanúsított neve:  
(The name and forename of  
the certificated individual):  
Születési hely/ideje:  
(Place and date of birth):

**Kis Gábor Balázs**

**Szeged, 1980. 02. 29.**

Azonosító szám:  
(Identification No.): **VT20103130102**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálási eljárás(ok):  
(The NDT method(s)):

**Szemrevételezéses anyagvizsgáló**  
(Visual testing)

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata EM**  
(Pre and in-service testing of equipment, plant and structure)

Termék terület(ek):  
(Product sector(s)):

**(c), (w), (wp), (f)**

A minősítés fokozata:  
(The level of certification):

**VT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2013. 02. 19.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2018. 02. 18.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Vizsgáló  
(Examiner)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certifying body)

A tanúsítás érvényessége

(Renewed the validity of the certification until (MSZ EN ISO 9712 10.))

4g megújítva (MSZ EN ISO 9712 10.):

Dátum  
(Date):

Tanúsító Testület nevében  
(On behalf of certification body)

c - öntvények (castings); f - forgácsolt termékek (forgings); w - hegesztett és forrasztott termékek (welded products); t - csövek és csővezeték (tubes); wp - alakított termékek (wrought products); k - kompozit anyagok (composites products).



VT20103130102



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatározzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN ISO 9712 3.21)

(The holder of this certificate has been authorized to perform tests and take responsibility for the test results. (MSZ EN ISO 9712 3.21))

6726 Szekes, Tuzok n. 8/A  
Munkáltató aláírása: Adószám: 11094614-2-062  
(Signature of the employer) Bank: 11335002-20000134  
www.gamma-control.hu  
Tel.: 06-30-9115800

Dátum: 2013.02.06.  
(Date)

Folyamatos munkatevékenység igazolása (MSZ EN ISO 9712 10.) (Evidence of continued work activity (MSZ EN ISO 9712 10.))			
Sorsz.	Munkáltató aláírása (Signature of the employer)	Ph. "GAMMA-CONTROL" Anyagvizsgáló és Minőségellenőrző Kft.	Dátum (Date)
1.			2013.02.06.
2.			
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			


Kiegészítések:  
(Additional remarks)

A tanúsítvány a munkáltató aláírásával érvényes  
(This certificate is valid with the signature of the employer.)

Feladó : 61344

gamma controll kft

19/10/13 12:54 Lap: 1

 <b>GAMMA-CONTROLL</b> 6750 Algyő, Kálvária út 11. sz. 1. em. Tel/Fax: +36 (0)17-420 / 01344 A HAT 001 NAT-1-11420010 számú utasítás vizsgálati szabvány	<b>RADIOGRÁFIAI VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>RADIOGRAPHIC EXAMINATION REPORT</b>	Jegyzőkönyv szám: Report No.:  <b>2431/13</b>  Készítés dátuma: Date of report:  <b>2013.10.30</b>

Vizsgált tárgy: Objekt:		Coupling		Megrendelő: Client:		JE-ZO Kft. Szeged	
Munkaszám:		—		Rendelési szám:		—	
Jobb No.:		—		Order No.:		—	
Rajzsám:		MT-3121-3000		Anyagminőség:		AISI 4130	
Drawing No.:		—		Material:		—	
Vizsgálati szabvány:		QCP-13-1		Vizsgálati terjedelmé:		100%	
Testing standard:		—		Extent of testing:		—	
Átvételi követelmény:		ASTM E94		Hőkezelés:		After PWHT	
Acceptance criteria:		—		Heat treatment condition:		—	
Kód:		MSZ EN ISO 6520-1		Hegesztési jel:		BC15	
Code:		—		Welder stamp:		—	
Berendezés típusa:		GAMMAT		Képmínőségjelző típusa:		ASTM set B type	
Type of equipment:		—		Type of IQI:		—	
Sugárforrás:		Ir192		Képmínőségjelző helye:		F	
Source:		—		Placement of IQI:		—	
Sugárforrás mérete:		3x1,5mm		Előírt képmínőség:		2% (2-2T)	
Source size:		—		Required IQI:		—	
Aktivitás:		0,4 TBq		Film típusa:		FOMA R5	
Activity:		—		Film Type:		—	
Filmfeldolgozás módja:		Kézi: Automatizált: X		Fóliafajta és vastagság:		Pb 0,027	
Film processing:		Manual: Automatic: X		Screen type and thick:		—	

Megnevezés Designation	Méret Size	Féldarabok száma: Number of radiograph	Ausztráliai sugárforrás: Exposure thickness	Sugárforrás film vastagság: Source-to-film distance	Fólia vastagság: Film thickness	Fólia típusa: Film type	Fólia vastagság: Film thickness	Fólia típusa: Film type	Fólia vastagság: Film thickness	Fólia típusa: Film type	Hibák/Defects					
											Gáz Porosity	Salak Slag	Köcskék Lack of fusion	Gyök Lack of penetration	Repedés Crack	Felület Surface
8083	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	
8084	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	
8085	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	
8086	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	
8087	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	
8088	115/77	4	19	96	19	2,4	0,5	A	10,30	10,30	10,30	10,30	10,30	10,30	10,30	

A filmszámok és varratszámok azonosak, beazonosításuk a megrendelőt terheli.  
The numbers of the films and welds are identical, their identification is the task of the customer.

Vizsgálatot végezte:  
Performed by: Ménesi L. - Szabó T.

Vizsgálat helye: Place of test:  6750 Algyő, Gamma-Controll Kft. Telephely	Értékelte: Evaluated by:  Ménesi István RT20101120107	Jóváhagyta: Approved by: 6750 Algyő, Kálvária út 11. sz. 1. em. Tel/Fax: +36 (0)17-420 / 01344 www.gammacontroll.hu Tel: +36 30 218 2640 E-mail: info@gammacontroll.hu
--	---	--

Ez a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!

8. változat.2013.07.16

CONTITECH RUBBER  
Industrial Kft.


No:QC-DB- 651 /2013

Page: 34 / 44

Feladó : 61344

gamma controll kft

19/10/13 12:49 Lap: 1

 <b>GAMMA-CONTROLL</b> <small>www.gamma-controll.hu 6750 Algyő, Kálvária út 11. sz. 1. em. Tel./Fax: +36 62/817-400 / 61344 ANKT 651/1001 / 19022013 sz. 1001-0101 vizsgálati vizsgálati vizsgálati</small>	<b>RADIOGRÁFIAI VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>RADIOGRAPHIC EXAMINATION REPORT</b>	Jegyzőkönyv szám: Report No.:  <b>2430/13</b>  Kiállítás dátuma: Date of report:  <b>2013.10.30</b>
---	--	---

Vizsgálat tárgya: Object:		Coupling		Megrendelő: Client:		JE-ZO Kft. Szeged	
Munkaszám: Job No.:		---		Rendelési szám: Order No.:		---	
Rajzszerinti: Drawing No.:		MT-3121-3000		Anyagminőség: Material:		AISI 4130	
Vizsgálati szabvány: Testing standard:		QCP-13-1		Vizsgálati terjedelmé: Extent of testing:		100%	
Átvételi követelmény: Acceptance criteria:		ASTM E94		Hőkezelés: Heat treatment condition:		After PWHT	
Kód: Code:		MSZ EN ISO 6520-1		Hegesztési jele: Welder stamp:		BC15	
Berendezés típusa: Type of equipment:		GAMMAT		Képmínőségjelölés típusa: Type of IQI:		ASTM set B type	
Sugárforrás: Source:		Ir192		Képmínőség jelölés helye: Placement of IQI:		F	
Sugárforrás mérete: Source size:		3x1,5mm		Képmínőség jelölés: Required IQI:		2% (2-2T)	
Aktivitás: Activity:		0,4 TBq		Film típus: Film Type:		FOMA R5	
Filmfeldolgozás módja: Film processing:		Kézi: Manual:		Automatizált: Automatic:		X	
Fóliafajta és vastagság: Screen type and thick:		Pb 0,027		Fóliafajta és vastagság: Screen type and thick:		Pb 0,027	

Megnevezés Designation	Méret Size	Férfélek száma Number of radiographs	Átlagított anyagsűrűség Prescribed thickness	Sugárforrás film vastagság Source-to-film distance	Fóliafajta és vastagság Screen type and thick	Fóliafajta és vastagság Screen type and thick	Fóliafajta és vastagság Screen type and thick	Fóliafajta és vastagság Screen type and thick	Fóliafajta és vastagság Screen type and thick	Hibák/Defects					
										Gáz Porosity A	Salak Slag B	Kötés Lack of fusion C	Gyök Lack of penetration D	Repedés Crack E	Felület Surface F
8089	115/77	4	19	96	19	2,4	0,5	A	10,30 10h						
8090	115/77	4	19	96	19	2,4	0,5	A	10,30 10h						
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

A filmszámok és varratszámok azonosak, beazonosításuk a megrendelőt terheli.

The numbers of the films and welds are identical, their identification is the task of the customer.

Vizsgálatot végezte:

Ménesi I. - Szabó T.

Elvégezte:

Place of test:

6750 Algyő,  
Gamma-Controll Kft. Telephely

Értékelte:

Evaluated by:

Ménesi István  
RT20101120107

Jóváhagyta:

GAMMA-CONTROLL KFT  
6750 Algyő, Kálvária út 11. sz. 1. em.  
Adószám: 1194614-2-66  
www.gamma-controll.hu  
Tel: 66 50 254 2640

Az a jegyzőkönyv részleteiben nem másolható / Copying details is prohibited

8. változat.2013.07.16



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

Azonosító szám: **RT20101120107**  
(Identification No.):

A tanúsított neve:  
(The name and forename of  
the certificated individual):  
Születési hely/ideje:  
(Place and date of birth):

**Ménesi István**

**Szentes, 1988. 09. 06.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s)):

**Radiográfiai anyagvizsgálat**  
(Radiographic testing)

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata: EM**  
(Pre and in-service testing of equipment, plant and structure)

Termék terület(ek):  
(Product sector(s)):

**(c), (w)**

A minősítés fokozata:  
(The level of certification):

**RT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2012. 03. 28.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2017. 03. 27.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Vizsgáztató  
(Examiner)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

A tanúsítás érvényessége  
(Renewed the validity of the certification until (MSZ EN 473 9.):)

-ig megújítva (MSZ EN 473 9.):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)

A Magyar Hegesztéstechnikai és Anyagvizsgáló Egyesülés, mint „a Nemzeti Akkreditáló Testület által a NAT-5-0013/2010 számon akkreditált személytanúsító szervezet” a fentiek szerint:  
(The Hungarian Association of Welding Technology and Material Testing as an “accredited certification body for person in by National Accreditation Board (under No. NAT-5-013/2010”, on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above.)

\* c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).

RT20101120107



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatalmazzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))

Munkáltató aláírása:  
(Signature of the employer.)

**GAMMA-CONTROL Kft.**  
6126 Szeged, Árpád utca 8-10.  
Adószám: 11094614-2-06  
OTP Bank: 11735005-20406154  
www.gamma-control.hu  
Tel: 06-30-218-2640

Dátum: 2012. 04. 19.  
(Date:)

Folyamatos munkavégzés igazolása (MSZ EN 473 9.) (Evidence of continued work activity (MSZ EN 473 9.))			
Sorsz.: (Number)	Munkáltató aláírása (Signature of the employer)	Ph. (Signature) "GAMMA-CONTROL" Anyagvizsgáló és Minőségirányító Kft. "GAMMA-CONTROL" Anyagvizsgáló és Minőségirányító Kft.	Dátum (Date)
1.			2012. 04. 19.
2.			2013. 06. 09.
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			

Kiegészítések:  
(Additional remarks:)

ContiTech Rubber Industrial Kft. Szeged/Hungary		<b>Examination record</b> <b>Vizsgálati jegyzőkönyv</b> Liquid penetrant examination Festékdifúziós vizsgálat <input checked="" type="checkbox"/> Magnetic particle examination Mágneses repedésvizsgálat		Record No. Jegyzőkönyv száma : 1222/13	
Manufacturer Gyártó		JE-ZO Kft.		Serial No. Gyári szám	
Customer Megrendelő		ContiTech Rubber Industrial Kft.		Drawing No. Rajzszám	
Object Tárgy		coupling(s)		Material Anyagminőség	
Quantity Mennyiség		8 pc(s)		Extent of examination Vizsgálat terjedelme	
Requirements Követelmények		ASTM E 709		Heat treatment Hőkezelés	
Written Procedure No. Vizsgálati eljárás száma		QCP-11-1		Welder: Hegesztő:	
Szabó T.					
Liquid penetrant examination /Folyadékbehatolós vizsgálat					
Penetrant Behatóló anyag		Remover Tisztító		Developer Előhívó	
Dwell time Behatólási idő		Drying Szárítás		Developing time Előhívási idő	
Surface temperature A felület hőmérséklete		Surface condition Felület állapota		Lighting intensity Megvilágítás	
Magnetic particle examination/Mágnesezhető poros vizsgálat					
Equipment type Készülék típusa		TSW 1000		Magnetizing current Mágnesező áram	
Black light type UV-A lámpa típusa		Superlight C 10A-HE		Field strength Térerő	
Surface temperature A felület hőmérséklete		23 °C		Lighting intensity Megvilágítás	
Testing material Vizsgáló anyag		MR 76F		Field strength checking Térerőmérő	
Surface condition Felület állapota		machined		Field strength Térerő	
Field strength checking Térerőmérő		Berthold disc		Field strength Térerő	
Field strength Térerő		4,2 kA/m		Field strength Térerő	
Field strength Térerő		1000 µW/cm <sup>2</sup>		Field strength Térerő	
Test results Eredmények :					
satisfactory megfelelő.....8..... pc(s)/db					
not accepted nem megfelelő.....-..... pc(s)/db					
Performed by NDE Level II. Vizsgálatot végezte		Revised by Q.C. manager Ellenőrizte – MEO vezető		ContiTech Rubber Industrial Kft. QC 1	
Signature Aláírás		Signature Aláírás		Markó László	
Place/Date Kelt		Place/Date Kelt		Szeged, 04.11.2013.	
Szeged, 04.11.2013.		Szeged, 04.11.2013.		Szeged, 04.11.2013.	



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

Azonosító szám: **MT20103010506Ú**  
(Identification No.):

A tanúsított neve:  
(The name and forename of  
the certificated individual):

**Oravecz Gábor**

Születési hely/ideje:  
(Place and date of birth):

**Szeged, 1958. 07. 07.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s)):

**Mágnesezhető poros anyagvizsgáló**  
(Magnetic particle testing)

Ipari terület:  
(Industrial sector):

**Fémfeldolgozás MM**  
(Metal manufacturing)

Termék terület(ek):  
Product sector(s):

**(c), (f), (w), (wp)**

A minősítés szintje:  
(The level of certification):

**MT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2012. 02. 21.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2017. 02. 20.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Vizsgáztató  
(Examiner)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certifying body)

A tanúsítás érvényessége  
(Renewed the validity of the certification until (MSZ EN 473 9.):)

-ig megújítva (MSZ EN 473 9.):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)

A Magyar Hegesztéstechnikai és Anyagvizsgálati Egyesülés, mint „a Nemzeti Akkreditáló Testület által a NAT-5-0013/2010 számon akkreditált személytanúsító szervezet” a nevezett személyt tanúsítja az MSZ EN 473 szerint eredményes vizsgája alapján a fentiek szerint:  
(The Hungarian Association of Welding Technology and Material Testing as an “accredited certification body for person an by National Accreditation Board (under No. NAT-5-013/2010”, on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above:)

\* c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).

MT20103010506Ú



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

\* Meghatalmazzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))

Munkáltató aláírása:  
(Signature of the employer:)

*[Handwritten signature]*

Dátum: 2012. 02. 21.  
(Date:)

Folyamatos munkavégzés igazolása (MSZ EN 473 9.) (Evidence of continued work activity (MSZ EN 473 9.))			
Sorsz.: (No.)	Munkáltató aláírása (Signature of the employer)	Ph. (Company Name) Contitech Rubber Industrial Kft. Quality Control Dept. (U)	Dátum (Date)
1.	<i>[Handwritten signature]</i>		2013. 01. 24.
2.			
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			

Kiegészítések:  
(Additional remarks:)



**Bekaert Hlohovec a.s.**  
Mierová 2317  
92028 Hlohovec / Slovakia  
Tel.: 00421337363111  
Fax: 00421337422742

505760

**STEELCORD**  
**MANUFACTURER : BKHL**

Page : 1 / 1

Certificate of Analysis

Delivery No. : 4046181212

Contitech Rubber Industrial Kft.  
**CONTITECH RUBBER IND SZEGED**  
Budapesti út 10  
H-6728 SZEGED

Sales Order 3046059220/10  
Purchase Order 32260330  
Inspection lot 090000200665/000001  
Batch 3500245379  
Date produced 01.07.2013  
Date COA 09.08.2013  
Spools 32 delivered from a batch of 32 produced  
Units 18 delivered from a batch of 18 produced  
Delivery net Qty. 10517 KG  
Material Description Zinc coated steelcord 1X24DW/3.6 NT 20/36 ZZ B650 5000 M  
Lay direction ZZ  
Lay length 20/36

Spec customer Contitech Rubber Industrial Kft.  
Your code 14-18-07/1  
Your spec REV.3 / 15.01.2002  
Our Spec H207297 / 26.10.2012

Tests			Specs		Results		
Test	Procedure	Unit	Alm	Min. Max	Avg. N	Min ind Max ind	
Cord diameter	RA12-100	mm	3,6000	3,4200 3,7800	3,6845 6	3,6840 3,8930	
Linear density	RA30-110	g/m	65,000	61,700 68,300	65,632 6	65,300 65,870	
Cord breaking strength	RA30-203	N		17900,0	19337,0 6	19087,0 18584,0	
Cord elongation at break	RA30-203	%		2,50	2,98 6	2,80 3,15	
Zinc D1	RA40-741	g/m2		32,000	40,057 6	37,870 44,630	
Zinc D2	RA40-741	g/m2		44,000	48,788 6	45,350 55,100	
Residual torsions	RA30-150	Nt	0,000	-3,000 3,000	-0,250 6	-0,500 0,000	

**Comments :**

D1: 0,54

D2: 0,73

**Nominal Chemical composition of High Grade Oxysteel:**

%Carbon : 0.70-0.90

%Manganese: 0.40-0.60

%Silicon: <0.230

%S: <0.011

%P: <0.012

Microstructure/Texture: Metallurgically the texture is known as a high drawn, fine ferritic structure.

Conforme a EN.10204/ 3.1

n° : **63892/2012**

Specifica/Specification:  
 EN 10088-2

Destinatario/Receiver:  
 ACCIAI VENDER S.P.A.  
 VIA A. NOBEL, 3/A  
 43100 PARMA

Cliente/Customer: ACCIAI VENDER S.P.A.  
 VIA A. NOBEL, 4/A Q.RE IND.LE S.P.I.P  
 43100 PARMA  
 Acciaio/Steel: 304PS

DDT/DEL. NOTE: 16753 DEL/OF: 24/05/2012 Ordine/order Terninox: P04249 Ord. Cliente/Customer:

Matricola Serial Number	Pos Item	Tipo Prodotto Product Type	Fin	Descrizione Description	Dimensioni(mm) Dimensions(mm)	Pezzi Pieces	Weight (Kg)	Rif. Cli. Cust. Ref.	Colata Heat	NIM
C47997 <b>7-23882</b>	22	COIL	2B		0.60 x 460.0	1	6040		0431359	310727
C54489 <b>7-23887</b>	27	NASTRI STRETTI	BA		0.78 x 284.7	1	1290		0431741	324612

IL MATERIALE SOPRA ELENCATO E' STATO DIMENSIONALMENTE E/O SUPERFICIALMENTE TRASFORMATO DA TERNINOX SENZA ALTERARNE LE CARATTERISTICHE MECCANICHE E CHIMICHE  
 THE MATERIAL DESCRIBED ABOVE HAS BEEN DIMENSIONALLY AND/OR SUPERFICIALLY TRANSFORMED BY TERNINOX WITHOUT CHANGING THE MECHANICAL AND CHEMICAL FEATURES

**Analisi di colata/Chemical Composition**

Colata/Heat	C %	Si %	Mn %	P %	S %	Cr %	Ni %	Mo %	N %	Ti %	Cu %	Nb %	B %	Al %	Co %
0431359	0.045	0.300	1.290	0.027	0.001	18.000	9.040	0.260	0.024		0.310				
0431741	0.048	0.310	1.420	0.029	0.001	18.090	9.050	0.320	0.019		0.370				

**Risultati delle prove/Test Result (1N/mm²=1 M Pa)**

NIM	P T C	T T T	Caric. unit. snervamento Yield strenght		Caric. unit. Rottura Tensile strength	Allungamento a rottura Ultimate elongation (%)			Durezza Hardness	Piega a Bend To 180°	Test termico Ricott. di solub. / heat treatment of annealing for solubiliz.	Resistenza alla corrosione intergranulare secondo / Resistance to corrosion intergranulare	Grano Grain
			Rp0.2% N/mm²	Rp1% N/mm²	Rm N/mm²	Lo =2"	Lo =80	Lo =A5	HRB				
310727	T	T	245	271	607		60.7		70.5		1050	EN ISO 3651-2	
	C	T	230	261	604		62.8		66.0				
324612	T	T	235	262	688		62.4		70.5		1050	EN ISO 3651-2	
	C	T	237	267	605		62.1		72.0				

I dati chimici e fisici sopra riportati sono tratti dal certificato di qualità del nostro fornitore qualificato il cui originale è in nostra possesso e disponibile su richiesta.  
 Chemical and physical data reported above are extracted from quality certificate issued from our qualified supplier the original document is in our possession and is available upon your request.

Certifichiamo che i prodotti sopra elencati sono conformi alle prescrizioni e standard. We certify that products listed above are compliant to order prescriptions.

(1) Sampling  
 T = Testa - Top  
 C = Code - Bottom

(2) Sens  
 T = Trasversale - Transverse  
 L = Longitudinale - Longitudinal

**ITAL INOX**  
 HUNGARIA KFT.  
 1104 Budapest, Lakatos út 42/A.  
 Tel: 097-1050, 291-6239 Fax: 290-5067  
 Add: 12141537-2-43  
 BAK SA. 10000050-00000005-00000005

COMPLIES WITH ED 2000/53/EC

Certificato emesso automaticamente

Data/Date 24/05/2012

R. GOVONI

25 kg 6 mm

OUTSIDE STRIP WOUND TUBE

CONTITECH RUBBER  
 Industrial Kft.

No: QC-DB- 651 /2013  
 Page: 41 / 44

500/124  
 506320



**MKEH**  
Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements  
BUDAPEST XII., NÉMETVÖLGYI ÚT 37-39.  
1535 Budapest, Pf. 919  
Telefon: 458-5800  
Telefax: 458-5927

Ügyiratszám / File No.: MKEH-MH/00287-003/2013/NY  
Bizonyítványszám / Certificate No.: NYO - 0008/2013  
Hivatkozási szám / Reference No.: 32259470  
Page 1/3 oldal  
Kiadva / Issued  
Budapest, 2013. 01. 28. / 28 01 2013

**KALIBRÁLÁSI BIZONYÍTVÁNY**  
**CALIBRATION CERTIFICATE**

A kalibrálás tárgya: villamos kimenőjelű nyomásmérő  
Object of calibration: electrical-output manometer  
Gyártó / Manufacturer: AFRISO-EURO-INDEX GmbH  
Típus / Type: DMU03 HD

Azonosító szám / Serial No.: 1518086  
Műszaki adatok / Technical data: (0...2500) bar méréstartomány / measuring range (0...2500) bar  
(4...20) mA kimenőjel tartomány / output signal range (4...20) mA

Kalibrálásra bemutatta: ContiTech Rubber Industrial Kft.  
Customer: 6728 Szeged, Budapesti út 10.

A kalibrálás helye és ideje: Magyar Kereskedelmi Engedélyezési Hivatal  
Place and date of calibration: Hungarian Trade Licensing Office  
Metrológiai Hatóság, Mechanikai Mérések Osztály  
Metrology Authority, Section of Mechanical Measurements  
Budapest, 2013.01.24.

A kalibrálást végezte:   
Calibrated by: Szaulich Dénes  
metrológus / metrologist

A kalibrálásnál alkalmazott etalonok:  
Standards used for the calibration:

Megnevezés: Designation:	Gyártó: Manufacturer:	Típus: Type:	Gyártási szám: Serial No.:	Bizonyítvány szám: Certificate No.:
túlnyomás etalon / pressure standard	Budenberg	283	20603	NYO-0001/2013
digitális multiméter / digital multimeter	Keithley	2000	0597910	ELD-0014/2012
normál ellenállás / resistance standard	ZIP	P 331	117530	ELD-0021/2012
hőmérő / temperature measuring instr.	GANZ MM	DTH1	33656	Hőm-0296/2012

A mérési eredmények a nemzeti (nemzetközi) etalonra visszavezetettek.  
The measuring results are traceable to national standards.

A kalibrálás módja:  
Calibration method:

A kalibrálást a KE NYO-3-2002 számú kalibrálás eljárás alapján végeztük.  
The calibration was done according to the calibration procedure No.: KE NYO-3-2002.



This certificate is consistent with Calibration and Measurement Capabilities (CMCs) that are included in Appendix C of the Mutual Recognition Arrangement (MRA) drawn up by the International Committee for Weights and Measures (CIPM). Under the MRA, all participating institutes recognize the validity of each other's calibration and measurement certificates for the quantities, ranges and measurement uncertainties specified in Appendix C (for details see <http://www.bipm.org>).

A bizonyítvány az MKEH írásbeli engedélye nélkül csak teljes formájában és terjedelmében másolható!  
The calibration certificate shall not be reproduced except in full, without written approval of MKEH!



**MKEH**  
Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements

Ügyiratszám / File No.:  
MKEH-MH/00287-003/2013/NY  
Bizonyítványszám / Certificate No.:  
NYO - 0008/2013  
Page 2/3 oldal

**A kalibrálás körülményei:**

**Calibration conditions:**

környezeti hőmérséklet / Ambient temperature	21,1 °C
a kalibrált eszköz helyzete / Position of the calibrated manometer	függőleges / vertical
a kalibrált eszköz tápfeszültsége / Supply voltage of the calibrated manometer	24V DC
nyomóközeg / Pressure transfer medium	olaj / oil

**Mérési eredmények a (0...2500) bar nyomástartományban:**

**Results of the measurements in the pressure range of (0...2500) bar:**

Nyomás, névleges érték  <i>Pressure, nominal value</i>  bar	Áram-kimenőjel, névleges érték  <i>Current-Output, nominal value</i>  mA	Áram-kimenőjel, mért eltérés a helyes értéktől  <i>Current-Output, measured deviation from the reference value</i>  mA	Nyomás, mért eltérés a helyes értéktől  <i>Pressure, measured deviation from the reference value</i>  bar	Eredő mérési bizonytalanság  <i>Expanded uncertainty of the measurement</i>  bar
0	4,0	-0,0042	-0,7	2,6
250	5,6	-0,0002	0,0	
500	7,2	0,0029	0,5	
750	8,8	0,0050	0,8	
1000	10,4	0,0063	1,0	
1250	12,0	0,0053	0,8	
1500	13,6	0,0033	0,5	
1750	15,2	-0,0003	-0,1	
2000	16,8	-0,0052	-0,8	
2250	18,4	-0,0117	-1,8	
2500	20,0	-0,0192	-3,0	

**Mérési bizonytalanság:** A mérési eredmény(ek) mellett közölve.

*Uncertainty of measurement: See next to the results of the measurements.*

A közölt kiterjesztett mérési bizonytalanság a standard bizonytalanságnak  $k$  kiterjesztési tényezővel szorzott értéke ( $k = 2$ ), amely normális (Gauss) eloszlás feltételezésével közelítőleg 95%-os fedési valószínűségnek felel meg.

*The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor  $k=2$ , which for a normal distribution corresponds to coverage probability of approximately 95 %.*

A mérési bizonytalanság tartalmazza az etalonból, a kalibrálás módszeréből, a környezeti feltételekből, a kalibrált mérőeszközből stb. eredő részbizonytalanságokat.

*It contains the uncertainties of the standards, calibration method, environmental conditions, calibrated device etc.*

A standard bizonytalanság meghatározása az EA-4/02 (Expression of the Uncertainty of Measurement in Calibration) kiadványnak megfelelően történt.

*The standard uncertainty of measurement has been determined in accordance with the EA Publication EA 4/02 (Expression of the Uncertainty of Measurement in Calibration).*



**MKEH**  
Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements

Ügyiratszám / File No.:

MKEH-MH/00287-003/2013/NY

Bizonyítványszám / Certificate No.:

NYO - 0008/2013

Page 3/3 oldal

**Bélyegzés:**

*Calibration mark:*

A kalibrált mérőeszközön **K067662** azonosító számú kalibrálási bélyeget helyeztünk el.

*We have placed a calibration stamp No.: K067662 on the calibrated instrument.*

**Megjegyzések:**

*Additional remarks:*

Jelen bizonyítvány összhangban van a Nemzetközi Súly és Mértékügyi Bizottság (CIPM) Kölsönös Elismerési Megegyezése (MRA) C függeléke által tartalmazott kalibrálási és mérési képességekkel (CMCs). Az MRA minden aláíró intézete elismeri egymás kalibrálási és mérési bizonyítványait a C függelék szerinti mennyiségfajtákra, azok értéktartományaival és mérési bizonytalanságaival (közelebbit lásd: <http://www.bipm.org>)

*This certificate is consistent with Calibration and Measurement Capabilities (CMCs) that are included in Appendix C of the Mutual Recognition Arrangement (MRA) drawn up by the International Committee for Weights and Measures (CIPM). Under the MRA, all participating institutes recognize the validity of each other's calibration and measurement certificates for the quantities, ranges and measurement uncertainties specified in Appendix C (for details see <http://www.bipm.org>)*

A kalibrálási bizonyítványban megadott értékek a mérőeszköznek a kalibrálás idejére és körülményeire jellemző adatai.

*The measurement results show the metrological properties of the device during the time of the calibration under the environmental conditions listed above.*

Az újrakalibrálás időpontját a felhasználó dönti el a mérőeszköz használatának és állapotának függvényében.

*The date of the next calibration is decided by the user. It depends on the usage and the condition of the device.*

**A bizonyítvány kiadható / Approved by:**



*Kálóczi László*  
osztályvezető / Head of Section

## **Requested Exceptions**

- Variance is requested to connect the BOP choke outlet to the choke manifold using a co-flex line (instead of using a 4" OD steel line) with a 10,000 psi working pressure that has been tested to 15,000 psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps.
- Variance is requested to allow Option of rig not capable of reaching TD presetting Surface, Drilling Plan will be same using Fresh Water fluid system.
- Variance is requested to wave any centralizer requirements on the 5-1/2" casing. Ameredev will utilize cement expansion additives in the cement slurry to maximize cement bond and zonal isolation.
- Variance is requested to wave any centralizer requirements on the 9-5/8" casing. Ameredev will utilize cement expansion additives in the cement slurry to maximize cement bond and zonal isolation.
- Variance is requested to allow Temporary Postponement of Operations on well to skid to adjacent well if multiple wells on drilling pad are drilled.
- Variance is requested to allow use of Multi-Bowl Well Head System.
- Variance is requested to allow adjustment of Casing Design Safety Factor on conditions that Ameredev keeps minimum of 1/3 casing capacity filled with OMW drilling fluids.
- Variance is requested to allow 5M Annular Preventer on 10M BOPE System to drill Production Interval. (Supporting Documentation Attached)



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## SUPO Data Report

05/06/2019

APD ID: 10400029847

Submission Date: 04/27/2018

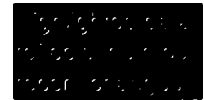
Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 101H

Well Type: OIL WELL

Well Work Type: Drill



[Show Final Text](#)

### Section 1 - Existing Roads

Will existing roads be used? YES

Existing Road Map:

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WELL\_PAD\_ACCESS\_20190314093823.pdf

Existing Road Purpose: ACCESS

Row(s) Exist? NO

**ROW ID(s)**

ID:

Do the existing roads need to be improved? NO

Existing Road Improvement Description:

Existing Road Improvement Attachment:

### Section 2 - New or Reconstructed Access Roads

Will new roads be needed? YES

New Road Map:

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WELL\_PAD\_ACCESS\_20190314093850.pdf

EP\_CAMELLIA\_PAD\_ROAD\_EASEMENT\_SEC\_21\_REV1\_20190314093904.pdf

EP\_CAMELLIA\_PAD\_ROAD\_EASEMENT\_SEC\_28\_S\_20190314093904.pdf

New road type: RESOURCE

Length: 748

Feet

Width (ft.): 30

Max slope (%): 2

Max grade (%): 2

Army Corp of Engineers (ACOE) permit required? NO

ACOE Permit Number(s):

New road travel width: 20

New road access erosion control: Crowned and ditched

New road access plan or profile prepared? NO

New road access plan attachment:

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Access road engineering design?** NO

**Access road engineering design attachment:**

**Access surfacing type:** OTHER

**Access topsoil source:** ONSITE

**Access surfacing type description:** Caliche

**Access onsite topsoil source depth:** 6

**Offsite topsoil source description:**

**Onsite topsoil removal process:** Grader

**Access other construction information:** NM One Call (811) will be notified before construction start.

**Access miscellaneous information:**

**Number of access turnouts:**

**Access turnout map:**

### **Drainage Control**

**New road drainage crossing:** OTHER

**Drainage Control comments:** Crowned and ditched

**Road Drainage Control Structures (DCS) description:** None

**Road Drainage Control Structures (DCS) attachment:**

### **Access Additional Attachments**

**Additional Attachment(s):**

### **Section 3 - Location of Existing Wells**

**Existing Wells Map?** YES

**Attach Well map:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_1\_MILE\_RADIUS\_WELLS\_20190314094006.pdf

**Existing Wells description:**

### **Section 4 - Location of Existing and/or Proposed Production Facilities**

**Submit or defer a Proposed Production Facilities plan?** SUBMIT

**Production Facilities description:** A multiple well pad will be located on section 21, and will measure 400'x500'. The top 6" of soil and brush will be stockpiled north of the well pad. Should any type of production facilities be located on the well pad, they will be strategically placed to allow for maximum interim reclamation, re-contouring, and revegetation of the well location. Production from the proposed well will be transported to a new production facility named Camellia CTB, north of the well pad. The Camellia CTB will be 500'x525' and will include a separator, Heat Exchanger, VRU, VRT, meter run and a tank battery. A buried 4" poly flowline will be run approximately 34' from the Camellia Fed Com 26 36 21 101H to the Camellia CTB. A buried



**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

8" poly water line will be run from the Camellia CTB to a line that will be installed taking our produced water in the area to an SWD that is operated by OWL. The new line will be approximately 662'. A power line will be run parallel to the water line and will connect into a power line that we will be installing for a well in the area. The new power line will be approximately 700'.

**Production Facilities map:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_FACILITIES\_MAP\_20190314094917.pdf

BO\_CAMELLIA\_FED\_COM\_BATTERY\_SITE\_S\_20190314095414.PDF

EP\_CAMELLIA\_PAD\_FLOWLINE\_SEC\_21\_20190314095415.pdf

EP\_SOUTH\_ELECTRIC\_SEC\_21\_REV2\_20190314095416.pdf

EP\_SOUTH\_WATER\_SEC\_21\_REV2\_20190314095417.pdf

## Section 5 - Location and Types of Water Supply

### Water Source Table

**Water source use type:** DUST CONTROL,  
INTERMEDIATE/PRODUCTION CASING, STIMULATION, SURFACE  
CASING

**Water source type:** GW WELL

**Describe type:**

**Source longitude:**

**Source latitude:**

**Source datum:**

**Water source permit type:** PRIVATE CONTRACT

**Source land ownership:** PRIVATE

**Water source transport method:** PIPELINE,TRUCKING

**Source transportation land ownership:** FEDERAL

**Water source volume (barrels):** 20000

**Source volume (acre-feet):** 2.577862

**Source volume (gal):** 840000

**Water source and transportation map:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WATER\_MAP\_20190314095517.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WATER\_WELL\_LIST\_20190314095518.pdf

**Water source comments:** Water will be trucked or surface piped from existing water wells on private land. See attached list of available wells.

**New water well?** NO

### New Water Well Info

**Well latitude:**

**Well Longitude:**

**Well datum:**

**Well target aquifer:**

**Est. depth to top of aquifer(ft):**

**Est thickness of aquifer:**

**Aquifer comments:**

**Aquifer documentation:**

**Well depth (ft):**

**Well casing type:**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Well casing outside diameter (in.):**

**Well casing inside diameter (in.):**

**New water well casing?**

**Used casing source:**

**Drilling method:**

**Drill material:**

**Grout material:**

**Grout depth:**

**Casing length (ft.):**

**Casing top depth (ft.):**

**Well Production type:**

**Completion Method:**

**Water well additional information:**

**State appropriation permit:**

**Additional information attachment:**

### Section 6 - Construction Materials

**Construction Materials description:** NM One Call (811) will be notified before construction start. Top 6" of soil and brush will be stockpiled south of the pad. V-door will face east. Closed loop drilling system will be used. Caliche will be hauled from existing caliche pits on private and state land.

**Construction Materials source location attachment:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_CALICHE\_MAP\_20190314095556.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WELLSITE\_DIAGRAM\_20190314095556.pdf

### Section 7 - Methods for Handling Waste

**Waste type:** DRILLING

**Waste content description:** Drill cuttings, mud, salts, and other chemicals

**Amount of waste:** 2000 barrels

**Waste disposal frequency :** Daily

**Safe containment description:** Steel tanks on pad

**Safe containmant attachment:**

**Waste disposal type:** HAUL TO COMMERCIAL FACILITY **Disposal location ownership:** COMMERCIAL

**Disposal type description:**

**Disposal location description:** R360's State approved (NM-01-0006) disposal site at Halfway, NM

### Reserve Pit

**Reserve Pit being used?** NO

**Temporary disposal of produced water into reserve pit?**

**Reserve pit length (ft.)**

**Reserve pit width (ft.)**

**Reserve pit depth (ft.)**

**Reserve pit volume (cu. yd.)**

**Is at least 50% of the reserve pit in cut?**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Reserve pit liner**

**Reserve pit liner specifications and installation description**

### Cuttings Area

**Cuttings Area being used?** NO

**Are you storing cuttings on location?** YES

**Description of cuttings location** Steel tanks on pad

**Cuttings area length (ft.)**

**Cuttings area width (ft.)**

**Cuttings area depth (ft.)**

**Cuttings area volume (cu. yd.)**

**Is at least 50% of the cuttings area in cut?**

**WCuttings area liner**

**Cuttings area liner specifications and installation description**

### Section 8 - Ancillary Facilities

**Are you requesting any Ancillary Facilities?:** NO

**Ancillary Facilities attachment:**

**Comments:**

### Section 9 - Well Site Layout

**Well Site Layout Diagram:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WELLSITE\_DIAGRAM\_20190314095740.pdf

**Comments:**

### Section 10 - Plans for Surface Reclamation

**Type of disturbance:** New Surface Disturbance

**Multiple Well Pad Name:** CAM/AZE

**Multiple Well Pad Number:** 1N

**Recontouring attachment:**

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_WELLSITE\_DIAGRAM\_20190314095755.pdf

**Drainage/Erosion control construction:** Crowned and ditched

**Drainage/Erosion control reclamation:** Harrowed on the contour

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Well pad proposed disturbance**  
(acres): 4.59

**Road proposed disturbance (acres):**  
0.52

**Powerline proposed disturbance**  
(acres): 0.42

**Pipeline proposed disturbance**  
(acres): 0.02

**Other proposed disturbance (acres):**  
6.03

**Total proposed disturbance:** 11.58

**Well pad interim reclamation (acres):**  
0.79

**Road interim reclamation (acres):** 0

**Powerline interim reclamation (acres):**  
0

**Pipeline interim reclamation (acres):** 0

**Other interim reclamation (acres):** 0

**Total interim reclamation:** 0.79

**Well pad long term disturbance**  
(acres): 3.8

**Road long term disturbance (acres):**  
0.52

**Powerline long term disturbance**  
(acres): 0.42

**Pipeline long term disturbance**  
(acres): 0.02

**Other long term disturbance (acres):**  
6.03

**Total long term disturbance:** 10.79

**Disturbance Comments:**

**Reconstruction method:** Interim reclamation will be completed within 6 months of completing the well. Interim reclamation will consist of shrinking the pad 17% (.79 acre) by removing caliche and reclaiming 40' wide swaths on the north and east sides of the pad. This will leave 3.8 acres for producing five wells, with tractor-trailer turn around. Disturbed areas will be contoured to match pre-construction grades. Soil and brush will be evenly spread over disturbed areas and harrowed on the contour. Disturbed areas will be seeded in accordance with the surface owner's requirements.

**Topsoil redistribution:** Enough stockpiled topsoil will be retained to cover the remainder of the pad when the well is plugged. New road will be similarly reclaimed within 6 months of plugging. Noxious weeds will be controlled.

**Soil treatment:** None

**Existing Vegetation at the well pad:**

**Existing Vegetation at the well pad attachment:**

**Existing Vegetation Community at the road:**

**Existing Vegetation Community at the road attachment:**

**Existing Vegetation Community at the pipeline:**

**Existing Vegetation Community at the pipeline attachment:**

**Existing Vegetation Community at other disturbances:**

**Existing Vegetation Community at other disturbances attachment:**

**Non native seed used?** NO

**Non native seed description:**

**Seedling transplant description:**

**Will seedlings be transplanted for this project?** NO

**Seedling transplant description attachment:**

**Will seed be harvested for use in site reclamation?** NO

**Seed harvest description:**

**Seed harvest description attachment:**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**Seed Management**

**Seed Table**

**Seed type:**

**Seed source:**

**Seed name:**

**Source name:**

**Source address:**

**Source phone:**

**Seed cultivar:**

**Seed use location:**

**PLS pounds per acre:**

**Proposed seeding season:**

Seed Summary	
Seed Type	Pounds/Acre

**Total pounds/Acre:**

**Seed reclamation attachment:**

**Operator Contact/Responsible Official Contact Info**

**First Name:**

**Last Name:**

**Phone:**

**Email:**

**Seedbed prep:**

**Seed BMP:**

**Seed method:**

**Existing invasive species? NO**

**Existing invasive species treatment description:**

**Existing invasive species treatment attachment:**

**Weed treatment plan description:** To BLM standards

**Weed treatment plan attachment:**

**Monitoring plan description:** To BLM standards

**Monitoring plan attachment:**

**Success standards:** To BLM satisfaction

**Pit closure description:** No pit

**Pit closure attachment:**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

### **Section 11 - Surface Ownership**

**Disturbance type:** WELL PAD

**Describe:**

**Surface Owner:** BUREAU OF LAND MANAGEMENT

**Other surface owner description:**

**BIA Local Office:**

**BOR Local Office:**

**COE Local Office:**

**DOD Local Office:**

**NPS Local Office:**

**State Local Office:**

**Military Local Office:**

**USFWS Local Office:**

**Other Local Office:**

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

**Disturbance type:** NEW ACCESS ROAD

**Describe:**

**Surface Owner:** BUREAU OF LAND MANAGEMENT

**Other surface owner description:**

**BIA Local Office:**

**BOR Local Office:**

**COE Local Office:**

**DOD Local Office:**

**NPS Local Office:**

**State Local Office:**

**Military Local Office:**

**USFWS Local Office:**

**Other Local Office:**

**USFS Region:**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**USFS Forest/Grassland:**

**USFS Ranger District:**

**Disturbance type:** PIPELINE

**Describe:**

**Surface Owner:** BUREAU OF LAND MANAGEMENT

**Other surface owner description:**

**BIA Local Office:**

**BOR Local Office:**

**COE Local Office:**

**DOD Local Office:**

**NPS Local Office:**

**State Local Office:**

**Military Local Office:**

**USFWS Local Office:**

**Other Local Office:**

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

**Disturbance type:** OTHER

**Describe:** Power line

**Surface Owner:** BUREAU OF LAND MANAGEMENT

**Other surface owner description:**

**BIA Local Office:**

**BOR Local Office:**

**COE Local Office:**

**DOD Local Office:**

**NPS Local Office:**

**State Local Office:**

**Military Local Office:**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 101H

**USFWS Local Office:**

**Other Local Office:**

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

## Section 12 - Other Information

**Right of Way needed?** YES

**Use APD as ROW?** YES

**ROW Type(s):** 281001 ROW - ROADS, 285003 ROW - POWER TRANS, 288100 ROW - O&G Pipeline, 288103 ROW - Salt Water Disposal Pipeline/Facility, 289001 ROW- O&G Well Pad

### ROW Applications

**SUPO Additional Information:**

**Use a previously conducted onsite?** YES

**Previous Onsite information:** On-site inspection was held with Jeff Robertson (BLM) on 1/30/18. Ameredev made a donation with the MOU fund in lieu of an archaeology report.

### Other SUPO Attachment

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_\_SUPO\_REV\_20190313\_20190314100155.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_101H\_LETTER\_\_OWNER\_AGREEMENT\_20190314100206.pdf





## Surface Use Plan of Operations

### Introduction

The following Surface Use Plan of Operations will be implemented by Ameredev Operating, LLC (Ameredev), after APD approval. No disturbance will be created other than those described in this surface use plan. If any additional surface disturbance becomes necessary after APD approval, the appropriate BLM approved sundry notice or right of way application will be acquired prior to such disturbance. This Surface Use Plan includes Ameredev's well pad, battery site, electrical, water and flow lines, and access roads.

Before any surface disturbance is created, stakes or flagging will be installed to mark boundaries of permitted areas of disturbance, including soil storage areas. As necessary, slope, grade, and other construction control stakes will be placed to ensure construction is in accordance with the surface use plan. All boundary markers will be maintained in place until final construction cleanup is completed. If disturbance boundary markers are displaced, they will be replaced before construction proceeds. Adjacent operators will be contacted before construction starts to mark adjacent pipelines.

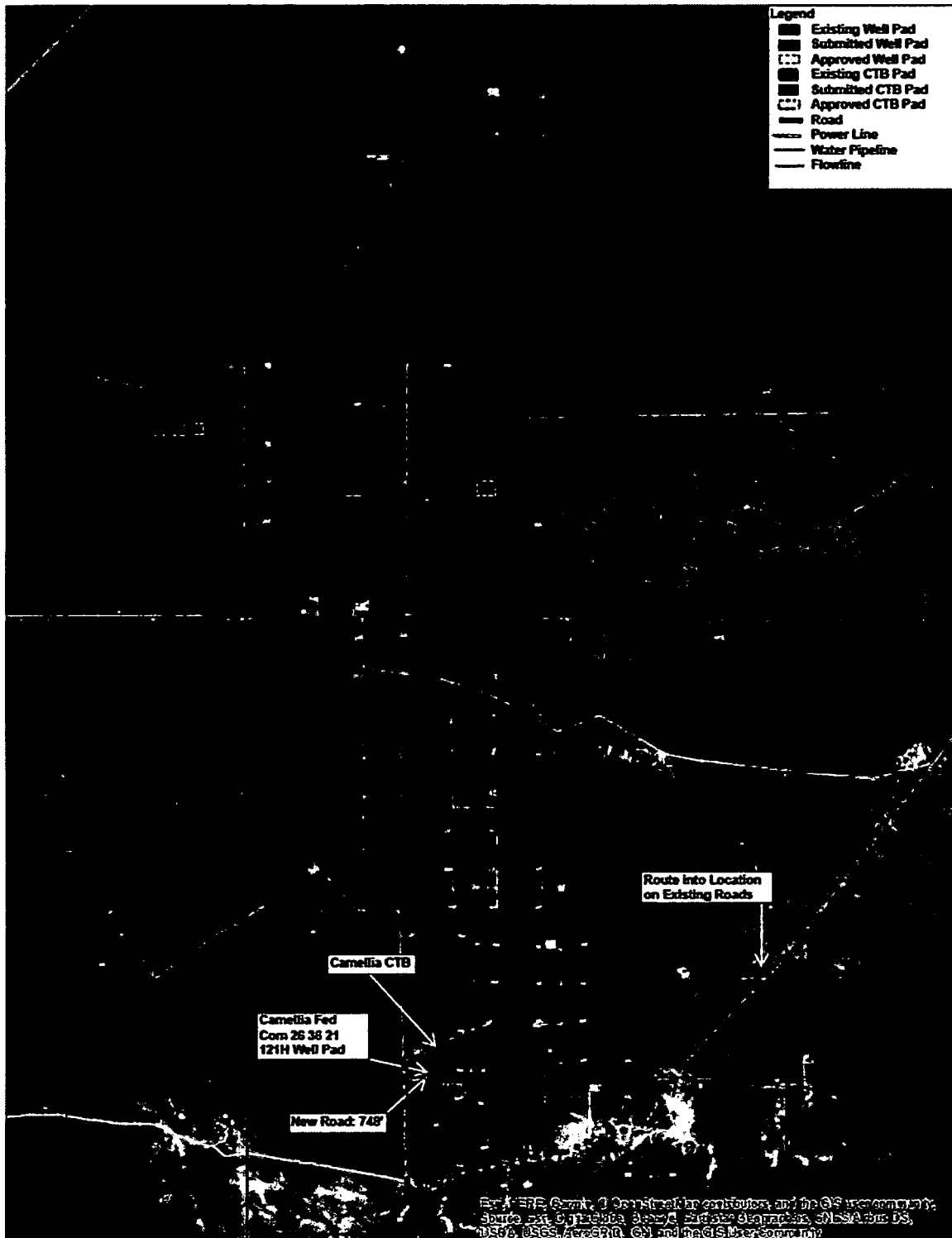
### Directions to proposed pad:

At the intersection of NM-18 and NM-128, head south on NM-18 approximately 1.3 miles. Turn west (right) on Whitworth Drive, and proceed approximately .4 mile. Turn south (left) on NM-205 and proceed about 2.9 miles. Continue on Jal-3/Frying Pan Road approximately 4.4 miles, head west (right) on Beckham Road about 1.4 miles, then north (right) on unnamed road, for approximately .7 mile, then east (right) on proposed road for approximately 113', to the well pad. See *Exhibit 1 – Well Pad Access* for a map of the route.

Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 101H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**

Ameredev, LLC



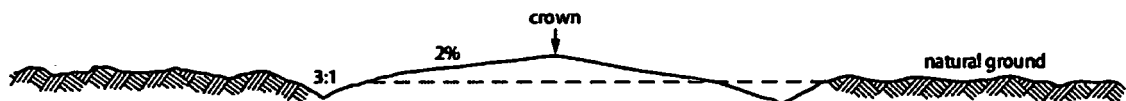
**Exhibit 1 – Well Pad Access**

### Section 1 – Existing Roads

- A. The existing access road route to the proposed project is depicted on *Exhibit 1 – Well Pad Access*. Improvements to the driving surface will be done where necessary. No new surface disturbance will be done, unless otherwise noted in the New or Reconstructed Access Roads section of this surface use plan.
- B. The existing access road route to the proposed project does not cross lease or unit boundaries, so a BLM right-of-way grant will not be necessary for this proposed road route.
- C. The operator will improve or maintain existing roads in a condition the same as or better than before operations begin. The operator will repair pot holes, clear ditches, repair the crown, etc. All existing structures on the entire access route such as cattle guards, other range improvement projects, culverts, etc. will be properly repaired or replaced if they are damaged or have deteriorated beyond practical use.
- D. Operator will prevent and abate fugitive dust as needed, whether created by vehicular traffic, equipment operations, or wind events. BLM written approval will be acquired before application of surfactants, binding agents, or other dust suppression chemicals on roadways.

### Section 2 – New or Reconstructed Access Roads

- A. A section of new access road will be needed for this proposed project. See *Exhibit 1 – Well Pad Access*, for locations.
- B. The length of new access road needed to be constructed for this proposed project is approximately 748 feet.
- C. New access road will be constructed with 6 inches of compacted caliche.
- D. The maximum driving width of the access road will be 20 feet. The maximum width of surface disturbance when constructing the access road will not exceed 30 feet. All areas outside of the driving surface will be revegetated.
- E. When the road travels on fairly level ground, the road will be crowned and ditched with a maximum 2% slope from the tip of the road crown to the edge of the driving surface. Ditches will be constructed on each side of the road. The ditches will be 3 feet wide with 3:1 slopes. See road cross section diagram below:

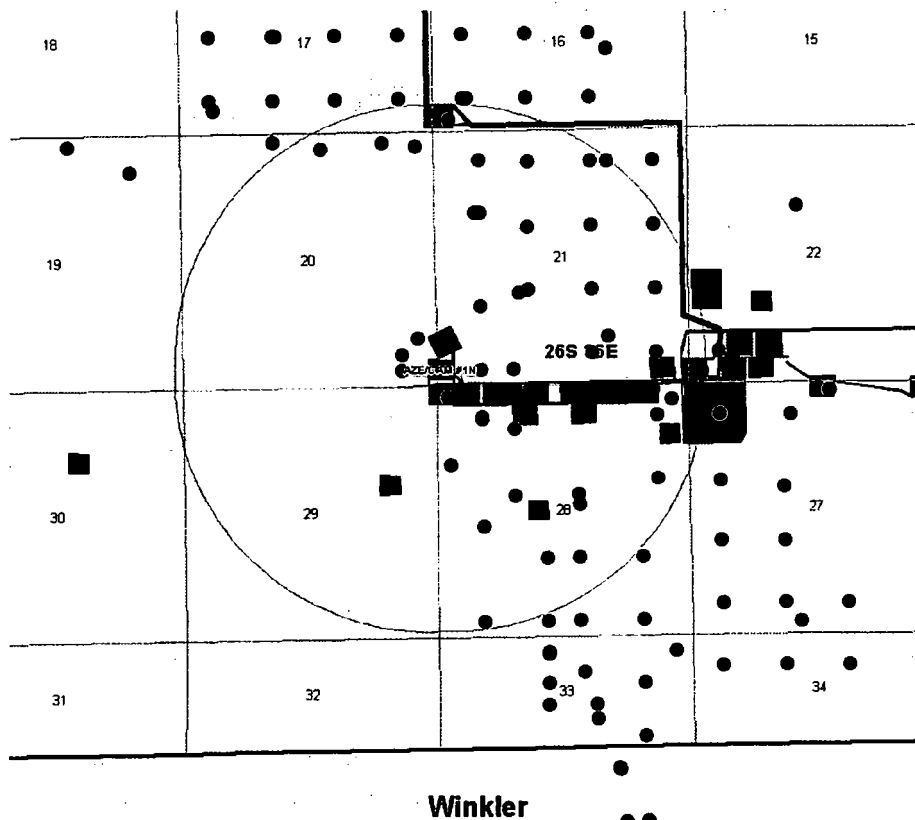


- F. No turnouts will be constructed on the new portions of access road.
- G. No cattle guards will be installed on the new portions of access road.
- H. Since the proposed portion of new access road does not cross lease boundaries, a right-of-way will not be required for this access road.
- I. No culverts or low water crossings will be constructed for the new portions of access road.

- J. Since the access road is on level ground, no lead-off ditches will be constructed for the new portions of access road.
- K. Any sharp turns in the in the new road will be rounded to facilitate turning by trucks.
- L. Newly constructed or reconstructed roads, on surface under the jurisdiction of the Bureau of Land Management, will be constructed as outlined in the BLM "Gold Book" and to meet the standards of the anticipated traffic flow and all anticipated weather requirements as needed. Construction will include ditching, draining, crowning and capping or sloping and dipping the roadbed as necessary to provide a well-constructed and safe road.
- M. All topsoil and fragmented rock removed in excavation will be used as directed in approved plan.

### **Section 3 - Location of Existing Wells**

*Exhibit 2 – One Mile Radius Existing Wells* depicts all known wells within a one mile radius of the Camellia Fed Com 26 36 21 101H. See *Exhibit 2a - One Mile Radius Existing Wells List* for a list of wells depicted.



***Exhibit 2 – One Mile Radius Existing Wells***

Ameredeve Operating, LLC  
 Camellia Fed Corn 26 36 21 101H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**

Ameredeve O, LLC

API	WELL NAME	STATUS	TD
30025257840000	LEA 7406 JV-S 3	DRY	887
30025258290000	LEA 7406 JV-S 4	PLUGOIL	3268
30025259530000	NEW MEXICO 'CV' STAT 1	PLUGOIL	3239
30025098560000	SAND HILLS UNIT 6	JNK	1257
30025098570000	SAND HILLS UNIT A 1	DHSO	3349
30025098580000	FEDERAL 1	DHSO	3940
30025258410000	PARKER QUANAH 2	JNK	284
30025258900000	LEA 7406 JV-S 5	OIL	3266
30025259090000	LEA 7406 JV-S 6	PLUGOIL	3250
30025259110000	PARKER QUANAH 2-Y	PLUGOIL	3258
30025259200000	LEA 7406 JV-S 7	PLUGOIL	3270
30025259300000	LEA 7406 JV-S 8	PLUGOIL	3270
30025259570000	LEA WD-1	DHSO	3420
30025260560000	LEA 7406-JV-S 9	DRY	3268
30025260680000	LEA 7406-JV-S 9-Y	PLUGOIL	3270
30025261310000	WILSON /21/-FEDERAL 1	OIL	3340
30025261320000	WILSON /21/ FED 2	OIL	3500
30025261330000	WILSON '21'-FEDERAL 3	OIL	3797
30025261340000	WILSON 21-FEDERAL 4	OIL	3575
30025261350000	WILSON 21-FEDERAL 5	OIL	3800
30025261360000	WILSON '21' FEDERAL 6	JNK	1682
30025261370000	WILSON /21-FED/ 7	OIL	3700
30025261380000	WILSON /21/ FED 8	OIL	3700
30025267180000	WILSON /21/ FED 6-Y	OIL	3750
30025270000000	LEA /21/ 7406 JV-S 1	OIL	3668
30025270280000	LEA /21/7406 JV-S 2	OIL	3658
30025270290000	LEA /21/7406 JV-S 3	OIL	3598
30025270300000	LEA /21/7406 JV-S 4	JNK	1060
30025270410000	LEA '21' 7406 JV-S 6	OIL	3495
30025270420000	LEA '21' 7406 JV-S 7	OIL	3525
30025270430000	LEA /21/7406 JV-S 8	OIL	3570
30025271970000	LEA '20' 7426 JV-S 2	PLUGOIL	3670
30025272070000	LEA /21/ 7406 JV-S 4-Y	OIL	3550
30025388850000	EAGLE FEATHER FEDERA 2	GAS	13179
30025401700000	GOOD CHIEF STATE 1	OIL	3873
30025269880000	QUANAH PARKER 3	ABDNLOC	
30025269890000	QUANAH PARKER 4	ABDNLOC	
30025441120000	WILDHOG BWX STATE CO 002H	TREATD	16659
30025442020000	AMEN CORNER 26 36 27 111H	PERMIT	

Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 101H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

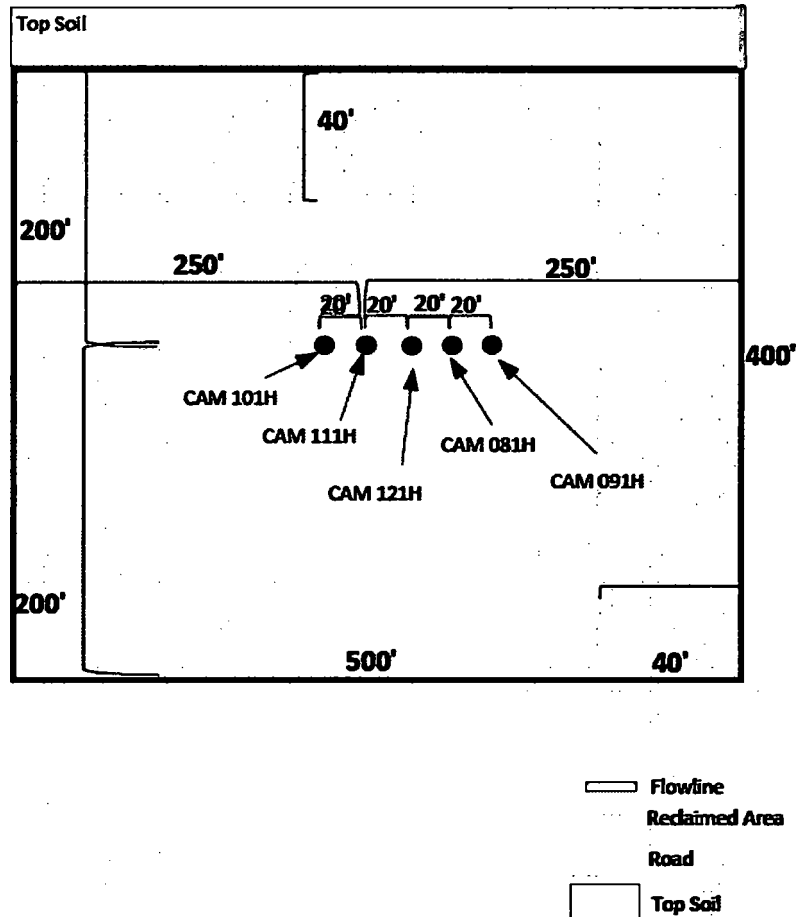
**AMEREDEV**

30025441050100	AZALEA 26-36-28 STAT 121H	JNK	3561
30025444390000	MAGNOLIA 26-36-22 ST 111H	PERMIT	
30025444720000	MAGNOLIA 26-36-22 ST 101H	PERMIT	
30025445220000	WILDHOG BWX STATE CO 003H	PERMIT	
30025445270000	CAMELLIA 26 36 16 FE 101H	PERMIT	
30025441050000	AZALEA 26-36-28 STAT 121H	AT-TD	13600

***Exhibit 2a – One Mile Radius Existing Wells List***

**Section 4 - Location of Existing and/or Proposed Production Facilities**

- A. The multiple well pad will be located on section 21, and will measure 400'x500'. Should any type of production facilities be located on the well pad, they will be strategically placed to allow for maximum interim reclamation, re-contouring, and revegetation of the well location.
- B. Production from the proposed well will be transported to a new production facility named Camellia CTB, north of the well pad.
- C. A buried 4" poly flowline will be run approximately 34' from the Camellia Fed Com 26 36 21 101H to the Camellia CTB that will be directly north of the well pad. The Camellia CTB will be 500'x525' and will include a separator, Heat Exchanger, VRU, VRT, meter run and a tank battery. A buried 8" poly water line will be run from the Camellia CTB to a line that will be installed taking our produced water in the area to an SWD that is operated by OWL. This new line will be approximately 662'. A power line will be run parallel to the water line and will connect into a power line that we will be installing for a well in the area. The new power line will be approximately 913'.
- D. The new production facility will have a secondary containment structure that is constructed to hold the capacity of 1-1/2 times the largest tank, plus freeboard to account for precipitation, unless more stringent protective requirements are deemed necessary.
- E. All permanent (lasting more than six months) above ground structures including but not limited to pump jacks, storage tanks, barrels, pipeline risers, meter housing, etc., that are not subject to safety requirements will be painted a non-reflective paint color, Shale Green, from the BLM Standard Environmental Colors chart, unless another color is required in the APD Conditions of Approval.
- F. If any plans change regarding the production facility or other infrastructure (pipeline, electrical lines, etc.), Ameredev will submit a sundry notice or right-of-way (if applicable) prior to installation or construction.



**Exhibit 3 – Well Site Diagram**

**Section 5 - Location and Types of Water Supply**

- A. This location will be drilled using a combination of water and mud systems (outlined in the Drilling Program). The water will be obtained from preexisting water wells, by running a pump directly to the drilling rig. See *Exhibit 4 - Water Wells*, for a list of available water wells. In cases where a polyline is used to transport water for drilling or completion purposes, the existing and proposed roads into location will be utilized.



Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 101H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**

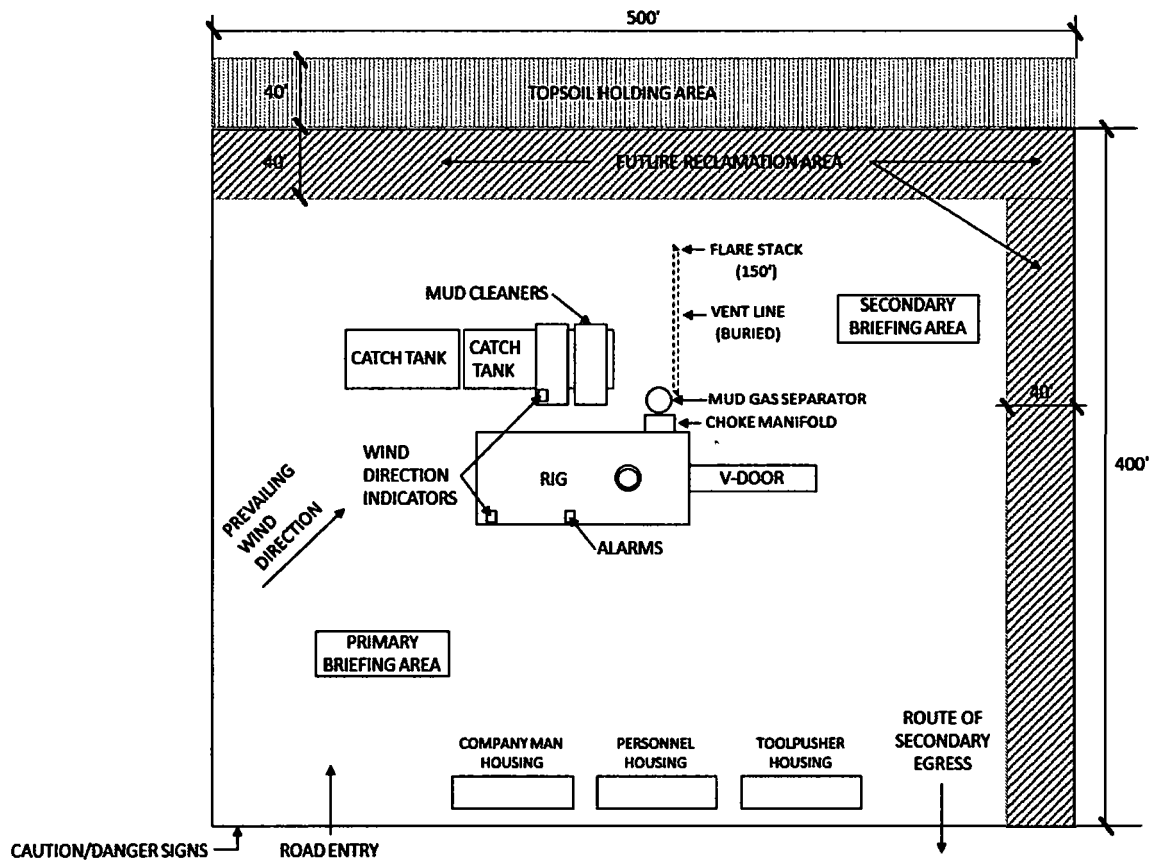
Ameredev, LLC

<u>Permit #</u>	<u>Well Name</u>	<u>Location (Lat/Lon)</u>
CP 1049 POD 2	Bennett	32°04'14.32" N, 103°12'32.30" W
CP 1378	S. Eppenour	32°05'40.62" N, 103°13' 35.26" W
CP 1285	Sec. 5	32°03'56.50" N, 103°17'37.04" W
CP 857	Capped	32°04'39.70" N, 103°16'51.13" W
C 2287	#1	32°03'59.0" N, 103°33'16.8" W
C 2286	#2	32°03'59.2" N, 103°33'15.2" W
C 2290	#3	32°04'1.0" N, 103°33' 12.6" W
C 2285	#4	32°04'3.7" N, 103°33'9.7" W
C 2288	#5	32°04'0.5" N, 103°33'8.4" W
C 2294	Garden	32°03'3.2" N, 103°32'38.1" W
C 2293	House	32°03'2.3" N, 103°32'36.8" W
J-11-S-3	Farm Well #2	32°03'08.4" N, 103°16'35.2" W
J-11-S-2	Farm Well #3	32°03'11.5" N, 103°17'02.0" W
J-11-S	Farm Well #4	32°03'24.6" N, 103°17'02.1" W
CP 1170 POD 1	CB 1	32°03'57.2" N, 103°18'45.3" W
CP 1170 POD 5		32°07'17.1" N, 103°17'48.0" W
CP 1263 POD 5	CB 2	32°03'56.27" N, 103°18'27.4" W
CP 1263 POD 3	CB 3	32°03'54.90" N, 103°18'16.74" W
CP 1351 POD 1	CB 4	32°03'57.16" N, 103°17'45.13" W
CP 1351 POD 2	CB 5	32°03'30.70" N, 103°17'45.70" W
J 26	Ryan	32°01'20.41" N, 103°15'49.46" W
J 3		32°02'41.5" N, 103°18'55.8" W

**Exhibit 4 – Water Wells**

**Section 6 – Construction/Construction Materials**

- A. Caliche will be obtained from the caliche pit located at Lat: 32° 6'28.78"N, Long: 103°16'58.77"W or the caliche pit at Lat: 32° 6'33.14"N, Long: 103°18'44.16"W or the caliche pit at Lat: 32° 3'8.30"N, Long: 103°13'57.00"W.
- B. Caliche utilized for the drilling pad will be obtained either from the locations listed above, an existing approved mineral pit, or by benching into a hill, which will allow the pad to be level with existing caliche from the cut, or extracted by "flipping" the well location. A mineral material permit will be obtained from the BLM prior to excavating any caliche on Federal Lands. Amount will vary for each pad. The procedure for "flipping" a well location is as follows:
1. An adequate amount of topsoil/root zone (usually top 6 inches of soil) will be stripped from the proposed well location and stockpiled along the side of the well location as depicted on the *Exhibit 3 - Well Site Diagram*.
  2. An area will be used within the proposed well site dimensions to excavate caliche.
  3. Subsoil will be removed and stockpiled within the surveyed well pad dimensions.
  4. Once caliche/surfacing mineral is found, the mineral material will be excavated and stock piled within the approved drilling pad dimensions.
  5. Subsoil will then be pushed back in the excavated hole and caliche will be spread accordingly across the entire well pad and road (if available).
  6. Neither caliche, nor subsoil will be stockpiled outside of the well pad dimensions. Topsoil will be stockpiled along the edge of the pad as depicted in *Exhibit 5 – Enlarged Well Site Diagram*.
  7. In the event that no caliche is found onsite, caliche will be hauled in from a BLM approved caliche pit or other established mineral pit. A BLM mineral material permit will be acquired prior to obtaining any mineral material from BLM pits or federal land.



**Exhibit 5 – Enlarged Well Site Diagram**

### **Section 7 - Methods of Handling Waste**

- A. Drill cuttings, mud, salts and other chemicals will be properly disposed of into steel tanks on site and hauled to a State approved commercial disposal facility.
- B. Garbage and trash produced during drilling and completion operations will be collected in a portable metal trash container and disposed of properly at a State approved disposal facility. All trash on and around the well site will be collected for disposal.
- C. Human waste and grey water will be properly contained and disposed of properly at a State approved disposal facility.
- D. After drilling and completion operations, trash, chemicals, salts, frac sand and other waste material will be removed and disposed of properly at a State approved disposal facility.

### **Section 8 - Ancillary Facilities**

- A. No ancillary facilities will be needed for the proposed project.

### **Section 9 - Well Site Layout**

- A. See *Exhibit 3 - Well Site Diagram* and *Exhibit 5 – Enlarged Well Site Diagram*. The following information is presented:
1. Reasonable scale
  2. Well pad dimensions/orientation
  3. Drilling rig components/layout
  4. Proposed access road
  5. Topsoil stockpile
- B. The proposed drilling pad was staked and surveyed by a professional surveyor. The attached survey plat of the well site depicts the drilling pad layout as staked.
- C. Topsoil salvaging
1. Grass, forbs, and small woody vegetation such as mesquite will be excavated as the topsoil is removed. Large woody vegetation will be stripped and stored separately and re-spread evenly on the site following topsoil re-spreading. Topsoil depth is defined as the top layer of soil that contains 80% of the roots. In areas to be heavily disturbed, the top 6 inches of soil material will be stripped and stockpiled on the perimeter of the well location and along the perimeter of the access road to control run-on and run-off, to keep topsoil viable, and to make redistribution of topsoil more efficient during interim reclamation. Stockpiled topsoil should include vegetative material. Topsoil will be clearly segregated and stored separately from subsoils. Contaminated soil will not be stockpiled, but properly treated and handled prior to topsoil salvaging.

### **Section 10 - Plans for Final Surface Reclamation**

#### **Reclamation Objectives**

- A. The objective of interim reclamation is to restore vegetative cover and a portion of the landform sufficient to maintain healthy, biologically active topsoil, to control erosion, and to minimize habitat and forage loss, visual impact, and weed infestation during the life of the well or facilities.
- B. The long-term objective of final reclamation is to return the land to a condition similar to what existed prior to disturbance. This includes restoration of the landform and natural vegetative community, hydrologic systems, visual resources, and wildlife habitats. To ensure that the long-term objective will be reached through human and natural processes, actions will be taken to ensure standards are met for site stability, visual quality, hydrological functioning, and vegetative productivity.
- C. The BLM will be notified at least 3 days prior to the commencement of any reclamation procedures.

- D. If circumstances allow, interim reclamation and/or final reclamation actions will be completed no later than 6 months from when the final well on location has been completed or plugged. Ameredev will gain written permission from the BLM if more time is needed.
- E. Interim reclamation will be performed on the well site after the well is drilled and completed. *Exhibit 3 – Well Site Diagram* depicts the location and dimension of the planned interim reclamation for the well site.

**Interim Reclamation Procedures (if performed)**

- A. Within 30 days of well completion, the well location and surrounding areas will be cleared of, and maintained free of, all materials, trash, and equipment not required for production.
- B. In areas planned for interim reclamation, all the surfacing material will be removed and returned to the original mineral pit or recycled to repair or build roads and well pads.
- C. The areas planned for interim reclamation will then be contoured to the original contour if feasible, or if not feasible, to an interim contour that blends with the surrounding topography as much as possible. Where applicable, the fill material of the well pad will be backfilled into the cut to bring the area back to the original contour. The interim cut and fill slopes prior to re-seeding will not be steeper than a 3:1 Ratio, unless the adjacent native topography is steeper. Note: Constructed slopes may be much steeper during drilling, but will be re-contoured to the above ratios during interim reclamation.
- D. Topsoil will be evenly re-spread and aggressively revegetated over the entire disturbed area not needed for all-weather operations, including cuts and fills. To seed the area, the proper BLM mixture, free of noxious weeds, will be used. Final seedbed preparation will consist of contour cultivating to a depth of 4 to 6 inches within 24 hours prior to seeding, dozer tracking, or other imprinting, in order to break the soil crust and create seed germination micro-sites.
- E. Proper erosion control methods will be used on the area to control erosion, runoff, and siltation of the surrounding area.
- F. The interim reclamation will be monitored periodically to ensure that vegetation has reestablished and that erosion is controlled.

**Final Reclamation Procedures (well pad, buried pipelines, etc.)**

- A. Prior to final reclamation procedures, the well pad, road, and surrounding area will be cleared of material, trash, and equipment.
- B. All surfacing material will be removed and returned to the original mineral pit or recycled to repair or build roads and well pads.
- C. All disturbed areas, including roads, pipelines, pads, production facilities, and interim reclaimed areas will be re-contoured to the contour existing prior to initial construction or a contour that blends indistinguishably with the surrounding landscape. Topsoil that was spread over the interim reclamation areas will be stockpiled prior to re-contouring. The topsoil will be redistributed evenly over the entire disturbed site to ensure successful revegetation.
- D. After all the disturbed areas have been properly prepared, the areas will be seeded with the proper BLM seed mixture, free of noxious weeds. Final seedbed preparation will consist of

Ameredev Operating, LLC  
Camellia Fed Com 26 36 21 101H  
Section 21, Township 26S, Range 36E  
Lea County, New Mexico

**AMEREDEV**

contour cultivating to a depth of 4 to 6 inches within 24 hours prior to seeding, dozer tracking, or other imprinting, in order to break the soil crust and create seed germination micro-sites.

- E. Proper erosion control methods will be used on the area to control erosion, runoff, and siltation of the surrounding area.
- F. All unused equipment and structures including pipelines, electric line poles, tanks, etc. that serviced the well will be removed.
- G. All reclaimed areas will be monitored periodically to ensure that revegetation occurs, that the area is not re-disturbed, and that erosion is controlled.

**Section 11 - Surface Ownership**

- A. BLM has surface ownership for proposed project area.

**Section 12 - Other Information**

- A. There are no dwellings within 1 mile of this location.
- B. An on-site meeting for Ameredev's Camellia Fed Com 26 36 21 101H well was held on January 30, 2018 (NOS ID#: 10400029847).
- C. The well pad described in this document – Camellia (CAM/AZE #1N) - will contain 5 wells that produce into an existing central tank battery (CTB) located southwest of the well pad. The wells share a common pad access road, pipeline easement, and electrical corridor. The 6 flowlines from the individual wells will share a common corridor that will terminate into the CTB. The wells that share the pad are:
  - Camellia Fed Com 26 36 21 081H
  - Camellia Fed Com 26 36 21 091H
  - Camellia Fed Com 26 36 21 101H
  - Camellia Fed Com 26 36 21 111H
  - Camellia Fed Com 26 36 21 121H

**Ameredev field representative:**

Zac Boyd, Operations Supervisor

Cell: (432) 385-6996

Email: [zboyd@ameredev.com](mailto:zboyd@ameredev.com)

**Ameredev office contact:**

Christie Hanna, Regulatory Coordinator

Direct: (737) 300-4723

Email: [channa@ameredev.com](mailto:channa@ameredev.com)

**Ameredev Operating, LLC Address:** 5707 Southwest Parkway Building 1, Suite 275 Austin, Texas 78735

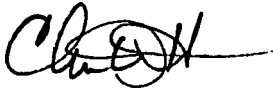
**AMEREDEV**

April 18, 2018

To whom it may concern:

Ameredev Operating, LLC is negotiating a private surface owner agreement with Brad Beckham of Beckham Ranch, Inc. (PO Box 1203, Jal, NM 88252; 575-712-4231) for a power line, flowline, saltwater disposal line, roads, central production facility, and pad for the Camellia Fed Com 26 36 21 101H well in sections 21 and 16 of T26S, R36E.

Thank you,

A handwritten signature in black ink, appearing to read 'Christie Hanna', with a stylized flourish at the end.

Christie Hanna  
Senior Engineering Technician/Regulatory Coordinator



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## PWD Data Report

05/06/2019

### Section 1 - General

Would you like to address long-term produced water disposal? NO

### Section 2 - Lined Pits

Would you like to utilize Lined Pit PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Lined pit PWD on or off channel:

Lined pit PWD discharge volume (bbl/day):

Lined pit specifications:

Pit liner description:

Pit liner manufacturers information:

Precipitated solids disposal:

Describe precipitated solids disposal:

Precipitated solids disposal permit:

Lined pit precipitated solids disposal schedule:

Lined pit precipitated solids disposal schedule attachment:

Lined pit reclamation description:

Lined pit reclamation attachment:

Leak detection system description:

Leak detection system attachment:

Lined pit Monitor description:

Lined pit Monitor attachment:

Lined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Lined pit bond number:

Lined pit bond amount:

Additional bond information attachment:



### **Section 3 - Unlined Pits**

Would you like to utilize Unlined Pit PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Unlined pit PWD on or off channel:

Unlined pit PWD discharge volume (bbl/day):

Unlined pit specifications:

Precipitated solids disposal:

Describe precipitated solids disposal:

Precipitated solids disposal permit:

Unlined pit precipitated solids disposal schedule:

Unlined pit precipitated solids disposal schedule attachment:

Unlined pit reclamation description:

Unlined pit reclamation attachment:

Unlined pit Monitor description:

Unlined pit Monitor attachment:

Do you propose to put the produced water to beneficial use?

Beneficial use user confirmation:

Estimated depth of the shallowest aquifer (feet):

Does the produced water have an annual average Total Dissolved Solids (TDS) concentration equal to or less than that of the existing water to be protected?

TDS lab results:

Geologic and hydrologic evidence:

State authorization:

Unlined Produced Water Pit Estimated percolation:

Unlined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Unlined pit bond number:

Unlined pit bond amount:

Additional bond information attachment:

### **Section 4 - Injection**

Would you like to utilize Injection PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Injection PWD discharge volume (bbl/day):

Injection well mineral owner:

**Injection well type:**

**Injection well number:**

**Assigned injection well API number?**

**Injection well new surface disturbance (acres):**

**Minerals protection information:**

**Mineral protection attachment:**

**Underground Injection Control (UIC) Permit?**

**UIC Permit attachment:**

**Injection well name:**

**Injection well API number:**

### **Section 5 - Surface Discharge**

**Would you like to utilize Surface Discharge PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Surface discharge PWD discharge volume (bbl/day):**

**Surface Discharge NPDES Permit?**

**Surface Discharge NPDES Permit attachment:**

**Surface Discharge site facilities information:**

**Surface discharge site facilities map:**

### **Section 6 - Other**

**Would you like to utilize Other PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Other PWD discharge volume (bbl/day):**

**Other PWD type description:**

**Other PWD type attachment:**

**Have other regulatory requirements been met?**

**Other regulatory requirements attachment:**



**U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT**

## *Bond Info Data Report*

05/06/2019

### **Bond Information**

**Federal/Indian APD: FED**

**BLM Bond number: NMB001478**

**BIA Bond number:**

**Do you have a reclamation bond? NO**

**Is the reclamation bond a rider under the BLM bond?**

**Is the reclamation bond BLM or Forest Service?**

**BLM reclamation bond number:**

**Forest Service reclamation bond number:**

**Forest Service reclamation bond attachment:**

**Reclamation bond number:**

**Reclamation bond amount:**

**Reclamation bond rider amount:**

**Additional reclamation bond information attachment:**