

UNITED STATES  
DEPARTMENT OF THE INTERIOR  
BUREAU OF LAND MANAGEMENT  
APPLICATION FOR PERMIT TO DRILL OR REENTER

FORM APPROVED  
OMB No. 1004-0137  
Expires: January 31, 2018

F/S  
17

1a. Type of work: ☒ DRILL ☐ REENTER  
1b. Type of Well: ☒ Oil Well ☐ Gas Well ☐ Other  
1c. Type of Completion: ☐ Hydraulic Fracturing ☒ Single Zone ☐ Multiple Zone

5. Lease Serial No.  
NMNM023199

6. If Indian, Allottee or Tribe Name

7. If Unit or CA Agreement, Name and No.

8. Lease Name and Well No.

CAMELLIA FED COM 26 36 21  
104H (325400)

2. Name of Operator  
AMEREDEV OPERATING LLC (372224)

9. API Well No.

30-025-45986

3a. Address  
5707 Southwest Parkway, Building 1, Suite 275 Austin TX

3b. Phone No. (include area code)  
(737)300-4700

10. Field and Pool, or Exploratory  
/ WOLFCAMP 98234

4. Location of Well (Report location clearly and in accordance with any State requirements. \*)

At surface LOT C / 670 FNL / 2000 FWL / LAT 32.01968 / LONG -103.27213

At proposed prod. zone LOT C / 50 FNL / 2318 FWL / LAT 32.05041 / LONG -103.27112

11. Sec., T. R. M. or Blk. and Survey or Area  
SEC 28 / T26S / R36E / NMP

14. Distance in miles and direction from nearest town or post office\*  
5 miles

12. County or Parish  
LEA

13. State  
NM

15. Distance from proposed\*  
location to nearest  
property or lease line, ft.  
(Also to nearest drig. unit line, if any)  
670 feet

16. No of acres in lease  
320

17. Spacing Unit dedicated to this well  
320

18. Distance from proposed location\*  
to nearest well, drilling, completed,  
applied for, on this lease, ft.  
1017 feet

19. Proposed Depth  
11890 feet / 23313 feet

20. BLM/BIA Bond No. in file  
FED: NMB001478

21. Elevations (Show whether DF, KDB, RT, GL, etc.)  
2912 feet

22. Approximate date work will start\*  
12/01/2019

23. Estimated duration  
90 days

24. Attachments

The following, completed in accordance with the requirements of Onshore Oil and Gas Order No. 1, and the Hydraulic Fracturing rule per 43 CFR 3162.3-3 (as applicable)

1. Well plat certified by a registered surveyor.

2. A Drilling Plan.

3. A Surface Use Plan (if the location is on National Forest System Lands, the SUPO must be filed with the appropriate Forest Service Office).

4. Bond to cover the operations unless covered by an existing bond on file (see Item 20 above).

5. Operator certification.

6. Such other site specific information and/or plans as may be requested by the BLM.

25. Signature  
(Electronic Submission)

Name (Printed/Typed)  
Christie Hanna / Ph: (737)300-4723

Date  
05/17/2018

Title  
Senior Engineering Technician

Approved by (Signature)  
(Electronic Submission)

Name (Printed/Typed)  
Christopher Walls / Ph: (575)234-2234

Date  
05/15/2019

Title  
Petroleum Engineer

Office  
CARLSBAD

Application approval does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.

Conditions of approval, if any, are attached.

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

GCP Rec 05/20/19

APPROVED WITH CONDITIONS  
Approval Date: 05/15/2019

05/20/19

REQUIRES NSL  
(Instructions on page 2)

(Continued on page 2)

## INSTRUCTIONS

**GENERAL:** This form is designed for submitting proposals to perform certain well operations, as indicated on Federal and Indian lands and leases for action by appropriate Federal agencies, pursuant to applicable Federal laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from local Federal offices.

**ITEM 1:** If the proposal is to redrill to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable Federal regulations concerning subsequent work proposals or reports on the well.

**ITEM 4:** Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult local Federal offices for specific instructions.

**ITEM 14:** Needed only when location of well cannot readily be found by road from the land or lease description. A plat, or plats, separate or on the reverse side, showing the roads to, and the surveyed location of, the well, and any other required information, should be furnished when required by Federal agency offices.

**ITEMS 15 AND 18:** If well is to be, or has been directionally drilled, give distances for subsurface location of hole in any present or objective productive zone.

**ITEM 22:** Consult applicable Federal regulations, or appropriate officials, concerning approval of the proposal before operations are started.

**ITEM 24:** If the proposal will involve hydraulic fracturing operations, you must comply with 43 CFR 3162.3-3, including providing information about the protection of usable water. Operators should provide the best available information about all formations containing water and their depths. This information could include data and interpretation of resistivity logs run on nearby wells. Information may also be obtained from state or tribal regulatory agencies and from local BLM offices.

## NOTICES

The Privacy Act of 1974 and regulation in 43 CFR 2.48(d) provide that you be furnished the following information in connection with information required by this application.

**AUTHORITY:** 30 U.S.C. 181 et seq., 25 U.S.C. 396; 43 CFR 3160

**PRINCIPAL PURPOSES:** The information will be used to: (1) process and evaluate your application for a permit to drill a new oil, gas, or service well or to reenter a plugged and abandoned well; and (2) document, for administrative use, information for the management, disposal and use of National Resource Lands and resources including (a) analyzing your proposal to discover and extract the Federal or Indian resources encountered; (b) reviewing procedures and equipment and the projected impact on the land involved; and (c) evaluating the effects of the proposed operation on the surface and subsurface water and other environmental impacts.

**ROUTINE USE:** Information from the record and/or the record will be transferred to appropriate Federal, State, and local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecution, in connection with congressional inquiries and for regulatory responsibilities.

**EFFECT OF NOT PROVIDING INFORMATION:** Filing of this application and disclosure of the information is mandatory only if you elect to initiate a drilling or reentry operation on an oil and gas lease.

The Paperwork Reduction Act of 1995 requires us to inform you that:

The BLM collects this information to allow evaluation of the technical, safety, and environmental factors involved with drilling for oil and/or gas on Federal and Indian oil and gas leases. This information will be used to analyze and approve applications. Response to this request is mandatory only if the operator elects to initiate drilling or reentry operations on an oil and gas lease. The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

**BURDEN HOURS STATEMENT:** Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Collection Clearance Officer (WO-630), 1849 C Street, N.W., Mail Stop 401 LS, Washington, D.C. 20240.

## Additional Operator Remarks

### Location of Well

1. SHL: LOT C / 670 FNL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.01968 / LONG: -103.27213 ( TVD: 0 feet, MD: 0 feet )

PPP: NENW / 670 FNL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.02151 / LONG: -103.27114 ( TVD: 11885 feet, MD: 12799 feet )

PPP: NENW / 670 FNL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.02151 / LONG: -103.27114 ( TVD: 11885 feet, MD: 12799 feet )

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PPP: NENW / 670 FSL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.02151 / LONG: -103.27114 ( TVD: 11885 feet, MD: 12799 feet )

PPP: NENW / 670 FNL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.02151 / LONG: -103.27114 ( TVD: 11885 feet, MD: 12799 feet )

PPP: NENW / 670 FNL / 2000 FWL / TWSP: 26S / RANGE: 36E / SECTION: 28 / LAT: 32.02151 / LONG: -103.27114 ( TVD: 11885 feet, MD: 12799 feet )

BHL: LOT C / 50 FNL / 2318 FWL / TWSP: 26S / RANGE: 36E / SECTION: 16 / LAT: 32.05041 / LONG: -103.27112 ( TVD: 11890 feet, MD: 23313 feet )

### BLM Point of Contact

Name: Priscilla Perez

Title: Legal Instruments Examiner

Phone: 5752345934

Email: pperez@blm.gov

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(Form 3160-3, page 3)

Approval Date: 05/15/2019

## **Review and Appeal Rights**

A person contesting a decision shall request a State Director review. This request must be filed within 20 working days of receipt of the Notice with the appropriate State Director (see 43 CFR 3165.3). The State Director review decision may be appealed to the Interior Board of Land Appeals, 801 North Quincy Street, Suite 300, Arlington, VA 22203 (see 43 CFR 3165.4). Contact the above listed Bureau of Land Management office for further information.

Cap

13 3/8	surface csg in a	17 1/2	inch hole.	Design Factors			SURFACE		
Segment	#/ft	Grade	Coupling	Body	Collapse	Burst	Length	Weight	
"A"	54.50	J 55	BUTT	7.73	1.25	1.12	2,025	110,363	
"B"							0	0	
w/8.4#/g mud, 30min Sfc Csg Test psig: 1,027				Tail Cmt	does not	circ to sfc.	Totals:	2,025 110,363	
Comparison of Proposed to Minimum Required Cement Volumes									
Hole Size	Annular Volume	1 Stage Cmt Sx	1 Stage CuFt Cmt	Min Cu Ft	1 Stage % Excess	Drilling Mud Wt	Calc MASP	Req'd BOPE	Min Dist Hole-Cplg
17 1/2	0.6946	1475	2512	1461	72	8.60	1345	2M	1.56
Site plan to be made for this per C.O.L.I.E.D.A.I. not found									

9 5/8 casing inside the 13 3/8				Design Factors			INTERMEDIATE		
Segment	#/ft	Grade	Coupling	Body	Collapse	Burst	Length	Weight	
"A"	40.00	HCL 80	BUTT	4.57	1.73	0.82	5,013	200,520	
"B"							0	0	
w/8.4#/g mud, 30min Sfc Csg Test psig:						Totals:	5,013	200,520	
The cement volume(s) are intended to achieve a top of				0	ft from surface or a		2025	overlap.	
Hole Size	Annular Volume	1 Stage Cmt Sx	1 Stage CuFt Cmt	Min Cu Ft	1 Stage % Excess	Drilling Mud Wt	Calc MASP	Req'd BOPE	Min Dist Hole-Cplg
12 1/4	0.3132	look ↘	0	1689		9.40	4161	5M	0.81
DV Tool(s):			3262	sum of sx			Σ CuFt	Σ%excess	
t by stage % :		315	36	1357			3882	130	
Burst Frac Gradient(s) for Segment(s): A, B, C, D = 1.15, b, c, d									
All > 0.70, OK.									
Alt Burst = 1.38 > 1									

7 5/8	casing inside the	9 5/8	A Buoyant		Design Factors		INTERMEDIATE		
Segment	#/ft	Grade	Coupling	Joint	Collapse	Burst	Length	Weight	
"A"	29.70	HCL 80	BUTT	2.13	1.1	1.36	11,147	331,066	
"B"							0	0	
w/8.4#/g mud, 30min Sfc Csg Test psig: 2,452							Totals:	11,147	331,066
The cement volume(s) are intended to achieve a top of					0	ft from surface or a		5013	overlap.
Hole Size	Annular Volume	1 Stage Cmt Sx	1 Stage CuFt Cmt	Min Cu Ft	1 Stage % Excess	Drilling Mud Wt	Calc MASP	Req'd BOPE	Min Dist Hole-Cplg
8 3/4	0.1005	683	1339	1172	14	10.50	3870	5M	0.56
Class 'H' tail cmt yld > 1.20									
Alt Collapse = 1.65 > 1.125									

Tail cmt									
5 1/2	casing inside the	7 5/8	Design Factors				PRODUCTION		
Segment	#/ft	Grade	Coupling	Joint	Collapse	Burst	Length	Weight	
"A"	20.00	P 110	BUTT	2.75	2.1	2.21	11,147	222,940	
"B"	20.00	P 110	BUTT	11.62	1.87	2.21	12,166	243,320	
w/8.4#/g mud, 30min Sfc Csg Test psig: 2,452						Totals:	23,313	466,260	
Biegment Design Factors would be:				44.08	1.97	if it were a vertical wellbore.			
No Pilot Hole Planned		MTD	Max VTD	Csg VD	Curve KOP	Dogleg°	Severity°	MEOC	
		23313	11890	11890	11400	90	6	12904	
The cement volume(s) are intended to achieve a top of				0	ft from surface or a		11147	overlap.	
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
6 3/4	0.0835	1751	2346	2056	14	10.50			0.49
Class 'H' tail cmt yld > 1.20									

# PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

<b>OPERATOR'S NAME:</b>	Ameredev Operating LLC
<b>LEASE NO.:</b>	NMNM023199
<b>WELL NAME &amp; NO.:</b>	Camellia Fed Com 26 36 21 104H
<b>SURFACE HOLE FOOTAGE:</b>	670'/S & 2000'/W
<b>BOTTOM HOLE FOOTAGE:</b>	50'/N & 2318'/W
<b>LOCATION:</b>	Section 28, T.26 S., R.36 E., NMPM
<b>COUNTY:</b>	Lea County, New Mexico

COA

H2S	<input type="radio"/> Yes	<input checked="" type="radio"/> No	
Potash	<input checked="" type="radio"/> None	<input type="radio"/> Secretary	<input type="radio"/> R-111-P
Cave/Karst Potential	<input checked="" type="radio"/> Low	<input type="radio"/> Medium	<input type="radio"/> High
Variance	<input type="radio"/> None	<input checked="" type="radio"/> Flex Hose	<input type="radio"/> Other
Wellhead	<input type="radio"/> Conventional	<input checked="" type="radio"/> Multibowl	<input type="radio"/> Both
Other	<input type="checkbox"/> 4 String Area	<input checked="" type="checkbox"/> Capitan Reef	<input type="checkbox"/> WIPP

## A. HYDROGEN SULFIDE

Hydrogen Sulfide (H2S) monitors shall be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the Hydrogen Sulfide area shall meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, provide measured values and formations to the BLM.

## B. CASING

### Primary Casing Design:

1. The 13-3/8 inch surface casing shall be set at approximately **2025** feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8 hours** or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
  - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours

after bringing cement to surface or 500 pounds compressive strength, whichever is greater.

- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

❖ **Special Capitan Reef requirements.** If lost circulation (50% or greater) occurs below the Base of the Salt, the operator shall do the following:

- Switch to fresh water mud to protect the Capitan Reef and use fresh water mud until setting the intermediate casing. The appropriate BLM office is to be notified for a PET to witness the switch to fresh water.
- Daily drilling reports from the Base of the Salt to the setting of the intermediate casing are to be submitted to the BLM CFO engineering staff via e-mail by 0800 hours each morning. Any lost circulation encountered is to be recorded on these drilling reports. The daily drilling report should show mud volume per shift/tour. Failure to submit these reports will result in an Incidence of Non-Compliance being issued for failure to comply with the Conditions of Approval. If not already planned, the operator shall run a caliper survey for the intermediate well bore and submit to the appropriate BLM office.

**Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.**

2. The minimum required fill of cement behind the 9-5/8 inch 1<sup>st</sup> intermediate casing is:

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
- b. Second stage above DV tool:
  - Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.  
**Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.**
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office.

**Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash. Excess calculates to 21% - additional cement might be required.**

3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement should tie-back at least 50 feet on top of Capitan Reef Top. Operator shall provide method of verification. Excess calculates to 15% - additional cement might be required.

**Alternate Casing Design:**

**2<sup>nd</sup> Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.**

3. The minimum required fill of cement behind the 7-5/8 inch 2<sup>nd</sup> intermediate casing is:
  - Cement to surface. If cement does not circulate see B.1.a, c-d above. Excess calculates to 14% - additional cement might be required.

**In the case of lost circulation, operator has proposed to pump down 9 5/8" X 7 5/8" annulus. Operator must run a CBL from TD of the 7 5/8" casing to surface. Submit results to the BLM.**

**Pilot hole is required to have a plug at the bottom of the hole. If two plugs are set, the BLM is to be contacted (575-361-2822) prior to tag of bottom plug, which must be a minimum of 200' in length. Operator can set one plug from bottom of pilot hole to kick-off point and save the WOC time for tagging the first plug. Note plug tops on subsequent drilling report.**

4. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement should tie-back at least 50 feet on top of Capitan Reef Top. Operator shall provide method of verification. Excess calculates to 14% - additional cement might be required.

**C. PRESSURE CONTROL**

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'
- 2.

**Option 1:**



Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be **10,000 (10M) psi.**

**Option 2:**

**Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 10,000 (10M) psi.**

- a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
- b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
- c. Manufacturer representative shall install the test plug for the initial BOP test.
- d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

**Variance approved to use a 5M annular. The annular must be tested to full working pressure (5000 psi.)**

**D. SPECIAL REQUIREMENT(S)**

**Communitization Agreement**

- The operator will submit a Communitization Agreement to the Carlsbad Field Office, 620 E Greene St. Carlsbad, New Mexico 88220, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. When the Communitization Agreement number is known, it shall also be on the sign.

## GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

☒ Chaves and Roosevelt Counties

Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.  
During office hours call (575) 627-0272.  
After office hours call (575)

☒ Eddy County

Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220,  
(575) 361-2822

☒ Lea County

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575)  
393-3612

1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.
3. The record of the drilling rate along with the GR/N well log (one log per well pad is acceptable) run from TD to surface (horizontal well – vertical portion of hole) shall

be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

#### A. CASING

1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.
3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.
4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.

7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.
8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

#### B. PRESSURE CONTROL

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: The flex line must meet the requirements of API 16C. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
  - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.

- a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time, except the casing pressure test can be initiated immediately after bumping the plug (only applies to single stage cement jobs).
- c. The tests shall be done by an independent service company utilizing a test plug. The results of the test shall be reported to the appropriate BLM office.
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- f. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes. This test shall be performed prior to the test at full stack pressure.
- g. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

### **C. DRILLING MUD**

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

### **D. WASTE MATERIAL AND FLUIDS**

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

#### **Waste Minimization Plan (WMP)**

In the interest of resource development, submission of additional well gas capture development plan information is deferred but may be required by the BLM Authorized Officer at a later date.

**NMK4292019**

Cap

13 3/8		surface csg in a		17 1/2	inch hole.	Design Factors		SURFACE	
Segment	#/ft	Grade		Coupling	Body	Collapse	Burst	Length	Weight
"A"	68.00	J 55		BUTT	7.77	2.21	0.71	2,025	137,700
"B"								0	0
w/8.4#/g mud, 30min Sfc Csg Test psig: 1,500				Tail Cmt	does not	circ to sfc.	Totals:	2,025	137,700
Comparison of Proposed to Minimum Required Cement Volumes									
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
17 1/2	0.6946	1475	2512	1460	72	8.40	2430	3M	1.56
Burst Frac Gradient(s) for Segment(s) A, B = , b						Alt Burst = 1.42 > 0.70			
All > 0.70, OK.									

9 5/8 casing inside the 13 3/8					Design Factors			INTERMEDIATE	
Segment	#/ft	Grade	Coupling	Body	Collapse	Burst	Length	Weight	
"A"	40.00	HCL 80	BUTT	2.09	0.87	0.89	10,966	438,640	
"B"							0	0	
w/8.4#/g mud, 30min Sfc Csg Test psig:							Totals:	10,966	438,640
The cement volume(s) are intended to achieve a top of					0	ft from surface or a		2025	overlap.
Hole Size	Annular Volume	1 Stage Cmt Sx	1 Stage CuFt Cmt	Min Cu Ft	1 Stage % Excess	Drilling Mud Wt	Calc MASP	Req'd BOPE	Min Dist Hole-Cplg
12 1/4	0.3132	look ↘	0	3498		8.50	3870	5M	0.81
DV Tool(s):					4993	sum of sx		Σ CuFt	Σ%excess
by stage % :		126	21			2761		6223	78
Class 'H' tail cmt yld > 1.20									
Burst Frac Gradient(s) for Segment(s): A, B, C, D = 0.52, b, c, d									
<0.70 a Problem!!									
Alt Burst = 1.49 > 1 & Alt Collapse = 1.31 > 1.125									
Tail cmt									

5 1/2 casing inside the 9 5/8					Design Factors		PRODUCTION		
Segment	#/ft	Grade	Coupling	Body	Collapse	Burst	Length	Weight	
"A"	20.00	HCP 110	BUTT	2.70	1.79	1.91	11,400	228,000	
"B"	20.00	HCP 110	BUTT	12.50	1.63	1.91	11,913	238,268	
w/8.4#/g mud, 30min Sfc Csg Test psig: 2,508							Totals:	23,313 466,268	
The cement volume(s) are intended to achleve a top of					0	ft from surface or a		10966 overlap.	
Hole	Annular	1 Stage	1 Stage	Min	1 Stage	Drilling	Calc	Req'd	Min Dist
Size	Volume	Cmt Sx	CuFt Cmt	Cu Ft	% Excess	Mud Wt	MASP	BOPE	Hole-Cplg
8 1/2	0.2291	4905	6573	5693	15	10.50			1.23
Class 'H' tail cmt yld > 1.20									

0		5 1/2		Design Factors					
Segment	#/ft	Grade	Coupling	Joint	Collapse	Burst	Length	Weight	
"A"							0	0	
"B"							0	0	
w/8.4#/g mud, 30min Sfc Csg Test psig:							Totals:	0	0
Cmt vol calc below includes this csg, TOC intended					0	ft from surface or a		23313	overlap.
Hole Size	Annular Volume	1 Stage Cmt Sx	1 Stage CuFt Cmt	Min Cu Ft	1 Stage % Excess	Drilling Mud Wt	Calc MASP	Req'd BOPE	Min Dist Hole-Cplg
0			0	0					



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Operator Certification Data Report

05/16/2019

### Operator Certification

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions which currently exist; that I have full knowledge of state and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements.

**NAME:** Christie Hanna

**Signed on:** 04/04/2019

**Title:** Senior Engineering Technician

**Street Address:** 5707 Southwest Parkway, Building 1, Suite 275

**City:** Austin

**State:** TX

**Zip:** 78735

**Phone:** (737)300-4723

**Email address:** channa@ameredev.com

### Field Representative

**Representative Name:** Zachary Boyd

**Street Address:** 5707 SOUTHWEST PARKWAY, BLDG 1, STE. 275

**City:** AUSTIN

**State:** TX

**Zip:** 78735

**Phone:** (737)300-4700

**Email address:** zboyd@ameredev.com





U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Application Data Report

05/16/2019

APD ID: 10400030326

Submission Date: 05/17/2018

Operator Name: AMEREDEV OPERATING LLC

Well Type: OIL WELL

Well Number: 104H

Well Work Type: Drill

[Show Final Text](#)

### Section 1 - General

APD ID: 10400030326

Tie to previous NOS? ☐ Submission Date: 05/17/2018

BLM Office: CARLSBAD

User: Christie Hanna

Title: Senior Engineering Technician

Federal/Indian APD: FED

Is the first lease penetrated for production Federal or Indian? FED

Lease number: NMNM023199

Lease Acres: 320

Surface access agreement in place?

Allotted?

Reservation:

Agreement in place? NO

Federal or Indian agreement:

Agreement number:

Agreement name:

Keep application confidential? NO

Permitting Agent? NO

APD Operator: AMEREDEV OPERATING LLC

Operator letter of designation:

### Operator Info

Operator Organization Name: AMEREDEV OPERATING LLC

Operator Address: 5707 Southwest Parkway, Building 1, Suite 275

Zip: 78735

Operator PO Box:

Operator City: Austin

State: TX

Operator Phone: (737)300-4700

Operator Internet Address:

### Section 2 - Well Information

Well in Master Development Plan? NO

Master Development Plan name:

Well in Master SUPO? NO

Master SUPO name:

Well in Master Drilling Plan? NO

Master Drilling Plan name:

Well Number: 104H

Well API Number:

Field/Pool or Exploratory? Field and Pool

Operator Name: AMEREDEV OPERATING LLC

Well Number: 104H

Describe other minerals:

Is the proposed well in a Helium production area? N Use Existing Well Pad? NO New surface disturbance?

Type of Well Pad: MULTIPLE WELL

Well Class: HORIZONTAL

Number of Legs: 1

Well Work Type: Drill

Well Type: OIL WELL

Describe Well Type:

Well sub-Type: INFILL

Describe sub-type:

Distance to town: 5 Miles

Distance to nearest well: 1017 FT

Reservoir well spacing assigned across Measurement: 320 Acres

Well plat: JEFF\_20190403143600.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_BLM\_LEASE\_MAP\_20190403143637.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_EXH\_2AB\_20190403143639.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_VICINITY\_MAP\_20190403143639.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_C\_102\_REV\_SIG\_20190403143640.pdf

GAS\_CAPTURE\_PLAN\_20190403143652.pdf

Duration: 90 DAYS

### Section 3 - Well Location Table

Survey Type: RECTANGULAR

Describe Survey Type:

Datum: NAD83

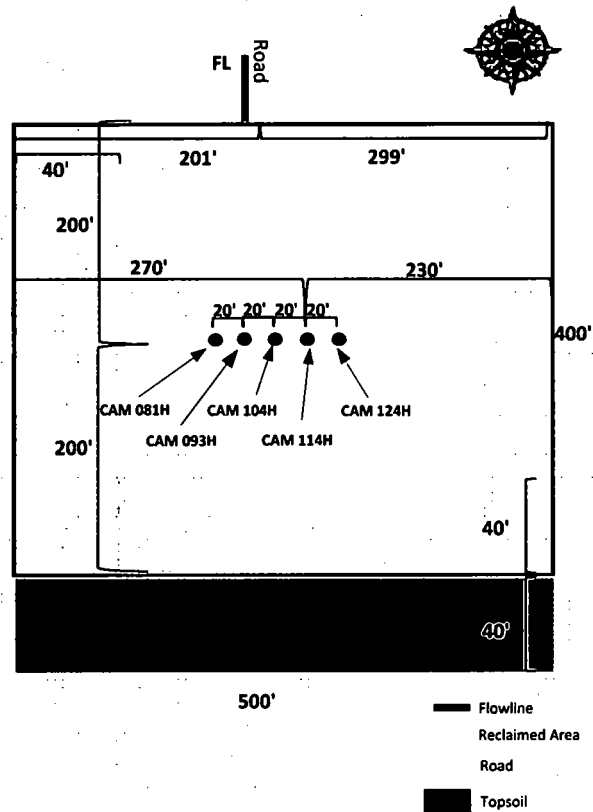
Vertical Datum: NAVD88

NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
SHL	FNL	FWL	26S	36E		Lot	C			LEA	NEW MEXI CO	NEW MEXI CO	STATE				
Leg																	
#1																	

Operator Name: AMEREDEV OPERATING LLC

Well Number: 104H

	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	MD	TVD
KOP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FSL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
PPP Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
EXIT Leg #1		FNL		FWL	26S	36E		Aliquot NENW			LEA	NEW MEXI CO	NEW MEXI CO		STATE			
BHL Leg #1		FNL		FWL	26S	36E		Lot C			LEA	NEW MEXI CO	NEW MEXI CO		STATE			



Camellia Fed Com 26 36 21 083H SHL: SEC 28-26S-36E, 670' FNL 1960' FWL

Camellia Fed Com 26 36 21 093H SHL: SEC 28-26S-36E, 670' FNL 1980' FWL

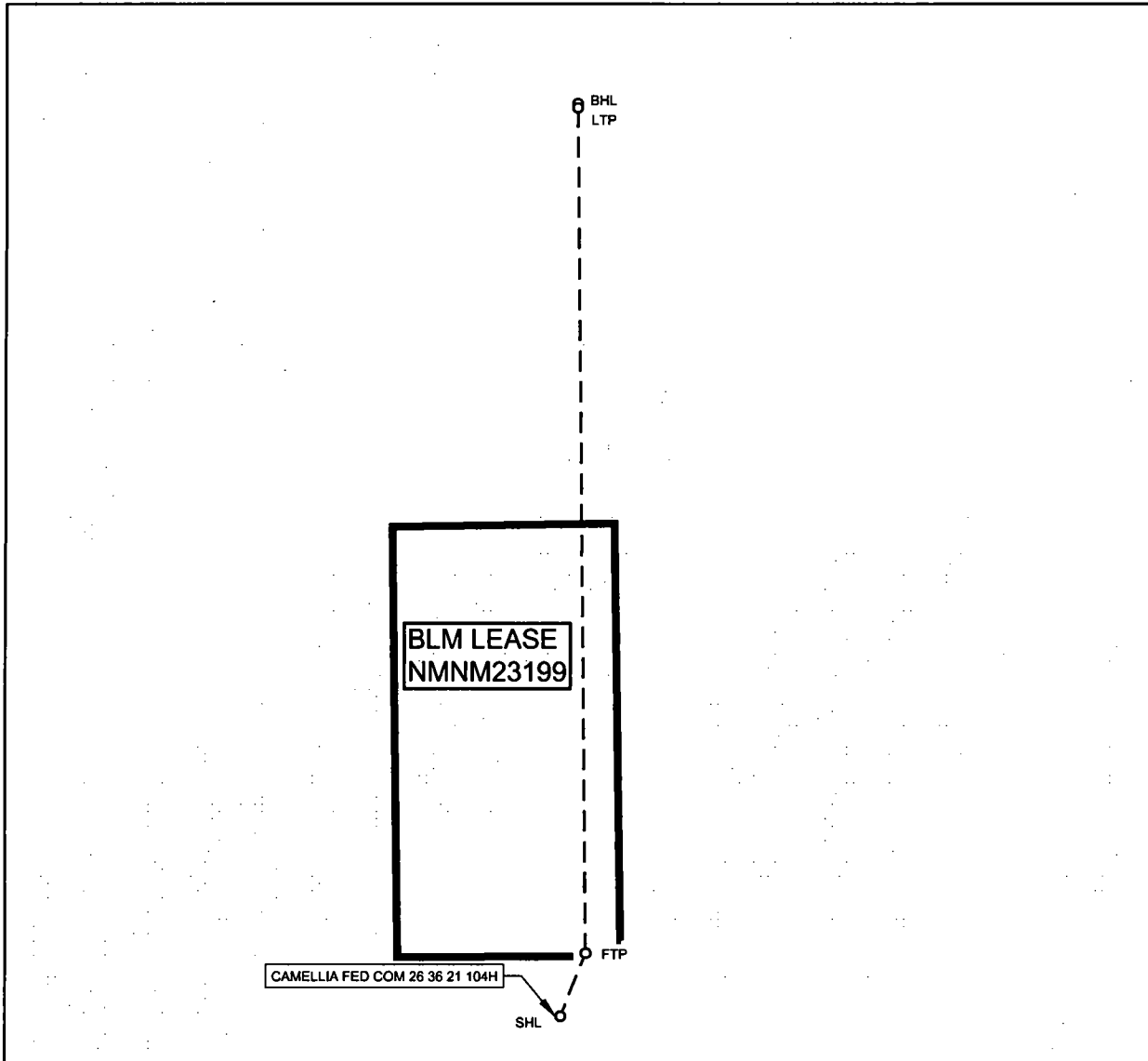
Camellia Fed Com 26 36 21 104H SHL: SEC 28-26S-36E, 670' FNL 2000' FWL

Camellia Fed Com 26 36 21 114H SHL: SEC 28-26S-36E, 670' FNL 2020' FWL

Camellia Fed Com 26 36 21 124H SHL: SEC 28-26S-36E, 670' FNL 2040' FWL

### WELLSITE DIAGRAM

# LOCATION & ELEVATION VERIFICATION MAP



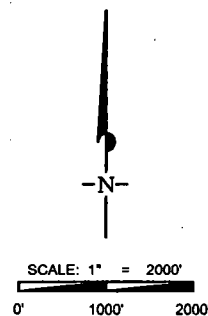
## AMEREDEV

AMEREDEV OPERATING, LLC

LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 104H

SECTION 28 TWP 26-S RGE 36-E SURVEY N.M.P.M.  
COUNTY LEA STATE NM ELEVATION 2912'  
DESCRIPTION 670' FNL & 2000' FWL

LATITUDE N 32.0196815 LONGITUDE W 103.2721388



THIS EASEMENT/SERVITUDE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY, AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.

ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY FEET.

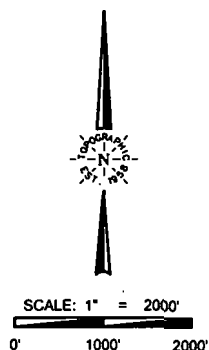
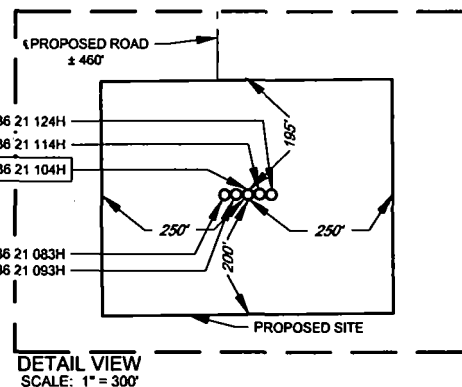
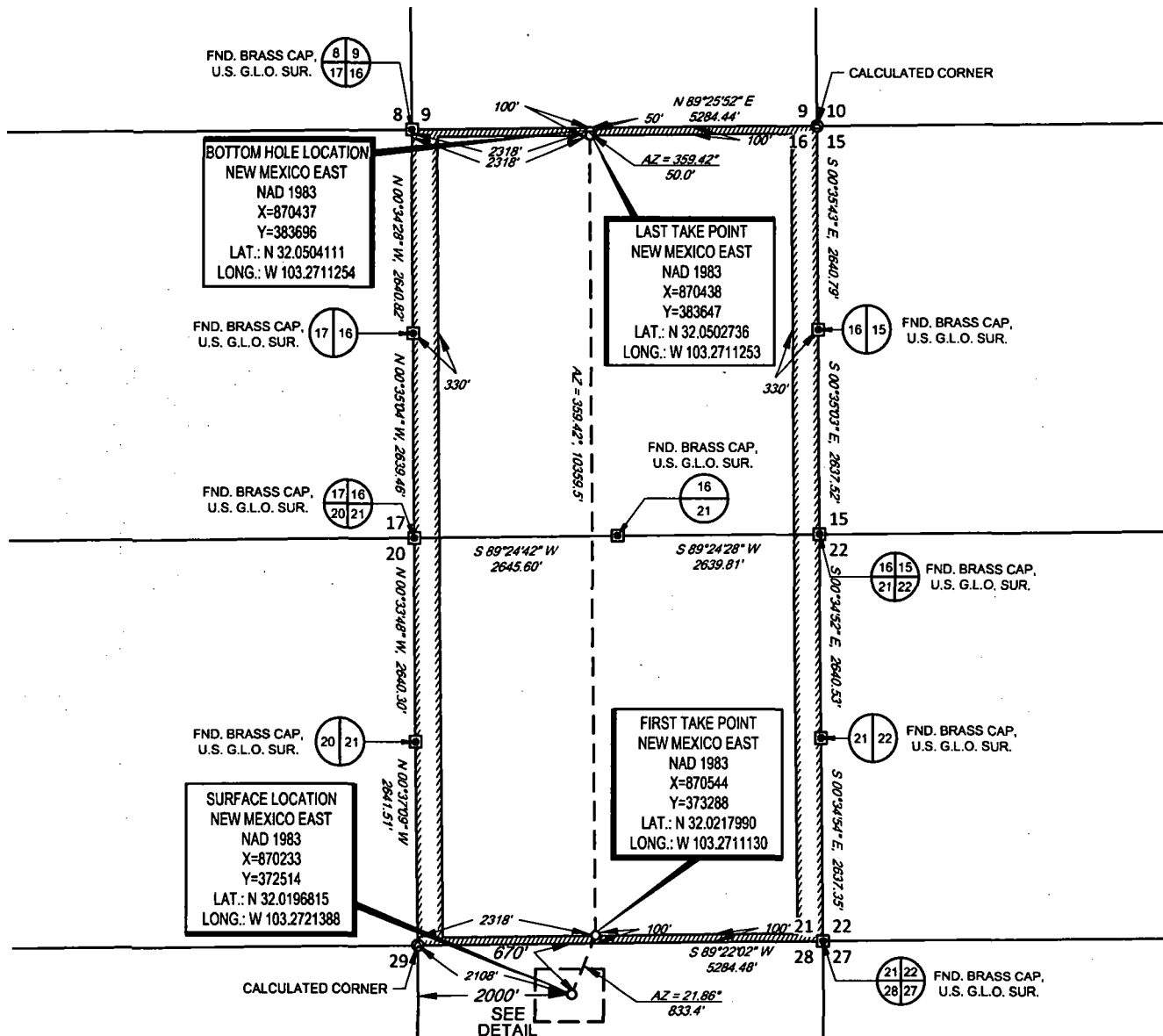
**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY  
1400 EVERMAN PARKWAY, Ste. 148 • FT. WORTH, TEXAS 76140  
TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
TELEPHONE: (432) 682-1653 OR (800) 787-1653 • FAX (432) 682-1743  
WWW.TOPOGRAPHIC.COM

# AMEREDEV

AMEREDEV OPERATING, LLC

## EXHIBIT 2A

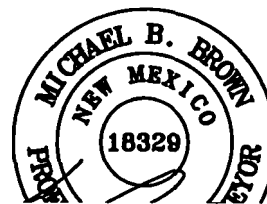
SECTION 28, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO



LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 104H

SECTION 28 TWP 26-S RGE 36-E SURVEY N.M.P.M.  
COUNTY LEA STATE NM  
DESCRIPTION 670' FNL & 2000' FWL

DISTANCE & DIRECTION  
FROM INT. OF NM-205 & NM-128 HEAD SOUTH ON NM-205 + 8.0 MILES



**AMEREDEV**

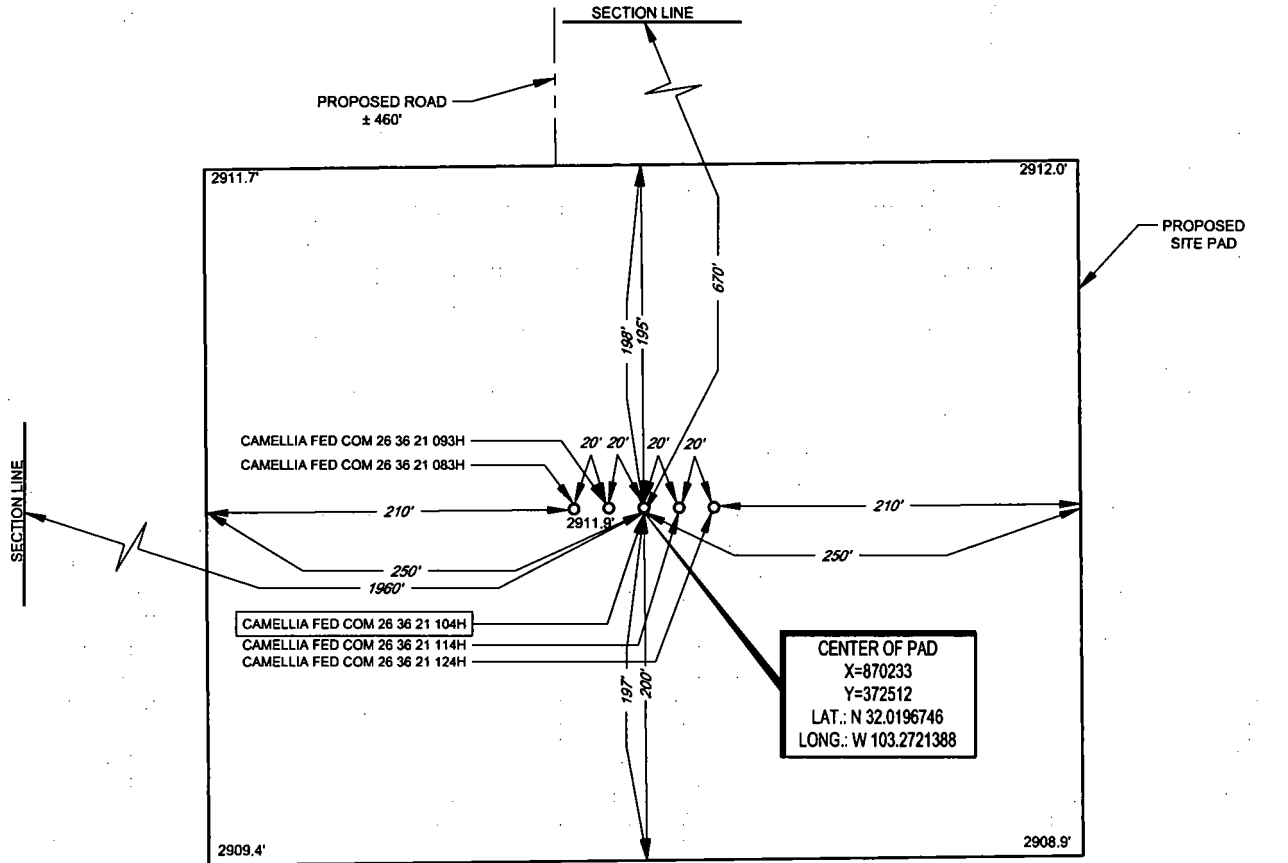
AMEREDEV OPERATING, LLC

SECTION 28, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO

DETAIL VIEW

SCALE: 1" = 100'

SECTION LINE



LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 104H  
 104H LATITUDE N 32.0196815 104H LONGITUDE W 103.2721388

CENTER OF PAD IS 672' FNL &amp; 2000' FWL

SCALE: 1" = 100'

0' 50' 100'

ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID  
 BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY  
 FEET

THIS PROPOSED PAD SITE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER  
 MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY,  
 AND DATA PROVIDED BY AMEREDEV OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO  
 THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS  
 SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.



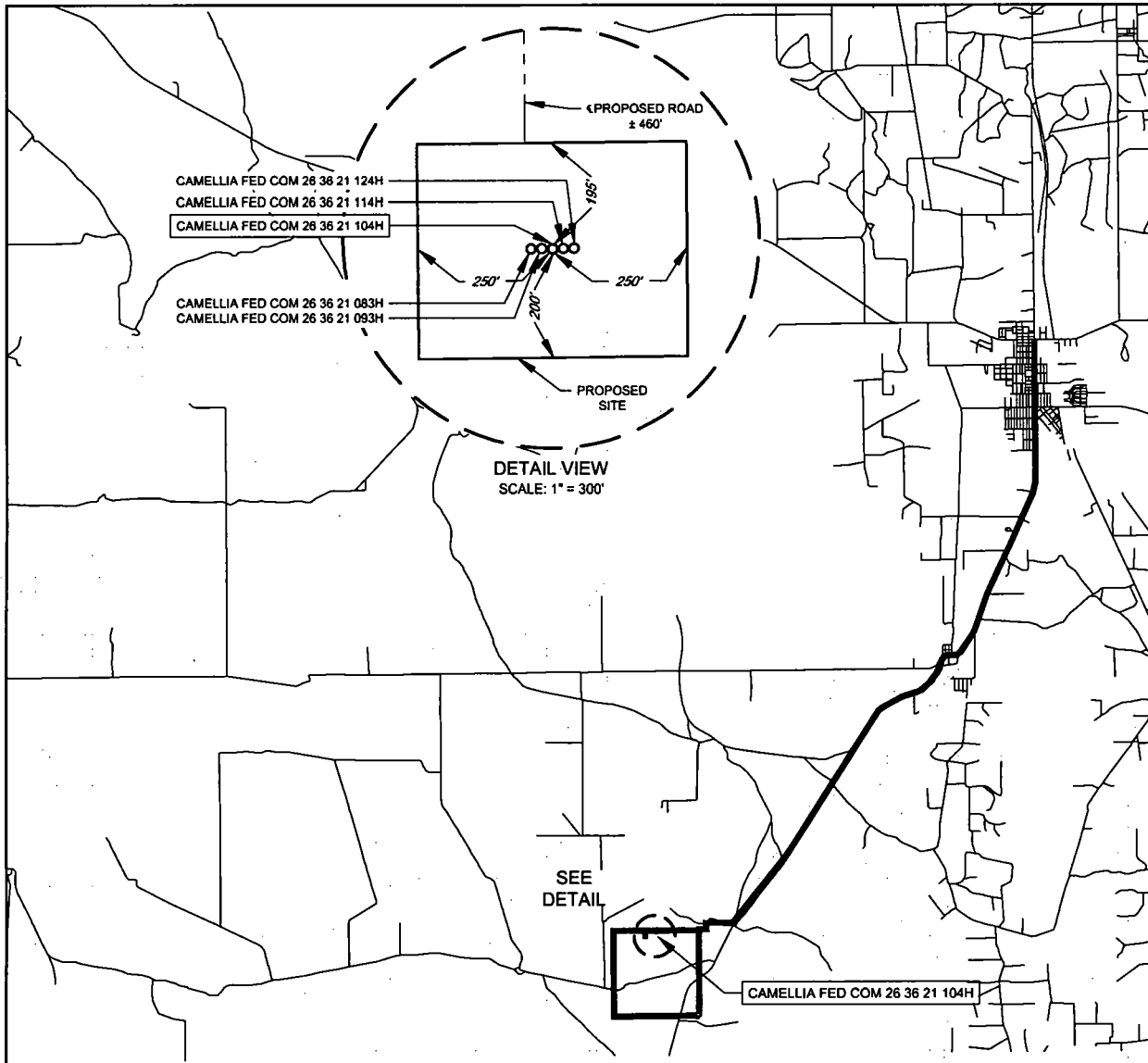
**TOPOGRAPHIC**  
 LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
 TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
 2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
 TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX (432) 682-1743  
 WWW.TOPOGRAPHIC.COM

ORIGINAL DOCUMENT SIZE: 8.5" X 11"

S:\SURVEY\AMEREDEV\_OPERATING\_LLC\CAMELLIA\_FED\_COM\FINAL\_PRODUCTS\LO\_CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_REV2.DWG 1/8/2019 5:19:24 PM ccaston

## EXHIBIT 2 VICINITY MAP



**AMEREDEV**

**AMEREDEV OPERATING, LLC**

LEASE NAME & WELL NO.: CAMELLIA FED COM 26 36 21 104H

SECTION 28 TWP 26-S RGE 36-E SURVEY N.M.P.M.

COUNTY \_\_\_\_\_ LEA \_\_\_\_\_ STATE \_\_\_\_\_ NM \_\_\_\_\_

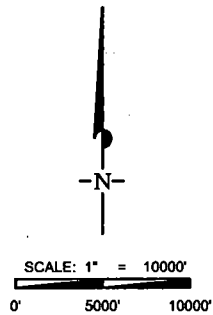
DESCRIPTION	670' FNL & 2000' FWL
-------------	----------------------

### DISTANCE & DIRECTION

FROM INT. OF NM-205 & NM-128, HEAD SOUTH ON NM-205  $\pm 8.0$  MILES,  
THENCE WEST (RIGHT) ON A PROPOSED RD.  $\pm 1.2$  MILES, THENCE SOUTH  
(LEFT) ON A PROPOSED RD.  $\pm 460$  FEET TO A POINT  $\pm 200$  FEET NORTHWEST  
OF THE LOCATION.

THIS EASEMENT/SERVITUDE LOCATION SHOWN HEREON HAS BEEN SURVEYED ON THE GROUND UNDER MY SUPERVISION AND PREPARED ACCORDING TO THE EVIDENCE FOUND AT THE TIME OF SURVEY, AND DATA PROVIDED BY AMEREDGE OPERATING LLC. THIS CERTIFICATION IS MADE AND LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE. THIS SURVEY IS CERTIFIED FOR THIS TRANSACTION ONLY.

ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREON ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM of 1983, EAST ZONE, U.S. SURVEY FEET.



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

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U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Drilling Plan Data Report

05/16/2019

APD ID: 10400030326

Submission Date: 05/17/2018

Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 104H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

### Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							

### Section 2 - Blowout Prevention

Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 104H

Requesting Variance? YES

Testing Procedure: See attachment

Choke Diagram Attachment:

10M\_Choke\_Manifold\_REV\_20190403151819.pdf

BOP Diagram Attachment:

5M\_Annular\_Preventer\_Variance\_and\_Well\_Control\_Plan\_20190403151836.pdf

5M\_BOP\_System\_20190403151836.pdf

Pressure\_Control\_Plan\_Single\_Well\_MB4\_3String\_Big\_Hole\_BLM\_20190403151837.pdf

4\_String\_MB\_Ameredev\_Wellhead\_Drawing\_net\_REV\_20190403151900.pdf

### Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE																					
2	INTERMEDIATE																					
3	PRODUCTION																					

Casing Attachments

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

### Casing Attachments

---

**Casing ID:** 1      **String Type:** SURFACE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

13.375\_68.00\_\_J55\_BTC\_20190403152133.pdf

Camellia\_Fed\_Com\_26\_36\_21\_104H\_\_Wellbore\_Diagram\_and\_CDA\_20190403152153.pdf

---

**Casing ID:** 2      **String Type:** INTERMEDIATE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

Camellia\_Fed\_Com\_26\_36\_21\_104H\_\_Wellbore\_Diagram\_and\_CDA\_20190403152332.pdf

9.625\_40\_SeAH80HC\_4100\_Collapse\_20190403152345.pdf

---

**Casing ID:** 3      **String Type:** PRODUCTION

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

5.5\_20\_P110HP\_Eagle\_SFH\_20190403152458.pdf

Camellia\_Fed\_Com\_26\_36\_21\_104H\_\_Wellbore\_Diagram\_and\_CDA\_20190403152528.pdf

---

Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 104H

#### Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
	Lead					1.76					
	Tail										
	Lead					2.47					
	Tail										
	Lead					2.47					
	Tail										
	Lead					1.34					

#### Section 5 - Circulating Medium

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: All necessary supplies (e.g. bentonite, cedar bark) for fluid control will be on site.

Describe the mud monitoring system utilized: An electronic pit volume totalizer (PVT) will be utilized on the circulating system to monitor pit volume, flow rate, pump pressure, and pump rate.

#### Circulating Medium Table

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
1096 6	1189 0	OIL-BASED MUD	10.5	12.5							
0	2412	WATER-BASED MUD	8.4	8.6							
2412	1096 6	OTHER : Diesel Brine Emulsion	8.5	9.4							

### Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

A directional survey, measurement while drilling and a mudlog/geologic lithology log will all be run from surface to TD.

**List of open and cased hole logs run in the well:**

DS,MWD,MUDLOG

**Coring operation description for the well:**

No coring will be done on this well.

### Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 5000

**Anticipated Surface Pressure:** 2384.19

**Anticipated Bottom Hole Temperature(F):** 160

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

H2S\_Plan\_20180517115309.pdf

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

### **Section 8 - Other Information**

**Proposed horizontal/directional/multi-lateral plan submission:**

Cam104\_DR\_20190403153608.pdf

Cam104\_LLR\_20190403153609.pdf

5M\_Annular\_Preventer\_Variance\_and\_Well\_Control\_Plan\_20190403153656.pdf

Pressure\_Control\_Plan\_Single\_Well\_MB4\_3String\_Big\_Hole\_BLM\_20190403153656.pdf

**Other proposed operations facets description:**



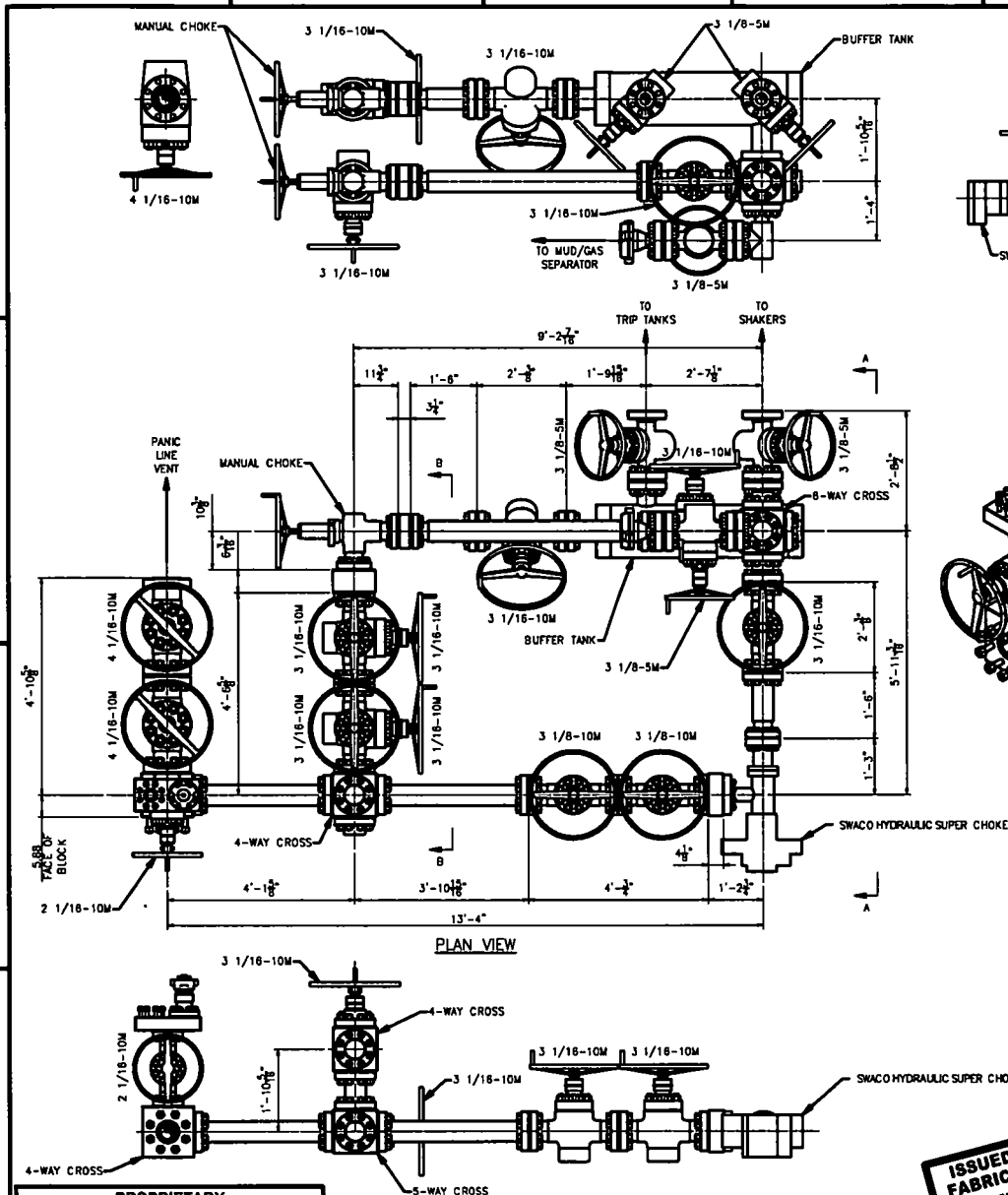
**Other proposed operations facets attachment:**

CAPITAN\_PROTECTION\_CONTINGENCY\_PLAN\_20190403153719.pdf

**Other Variance attachment:**

R616\_\_CoC\_for\_hoses\_12\_18\_17\_20190403153742.pdf

Requested\_Exceptions\_\_3\_String\_Revised\_03252019\_20190403153743.pdf



**ISSUED FOR FABRICATION**  
February-10-2014  
DRAFTSMAN \_\_\_\_\_  
ENGINEER \_\_\_\_\_

STANDARD TOLERANCES (UNLESS OTHERWISE SPECIFIED)			
1. FABRICATION DIMENSIONS	A/2" TO 3"	± 1/16"	
	3/4" TO 10"	± 1/8"	
	COVER 10"	± 1/4"	
2. MACHINED DIMENSIONS	1/16" TO 1"	± .005"	
	1" TO 2"	± .010"	
	2" TO 4"	± .015"	
	4" TO 6"	± .020"	
	6" TO 10"	± .030"	
	10" TO 15"	± .040"	
	15" TO 20"	± .050"	
	20" TO 30"	± .060"	
	30" TO 40"	± .070"	
	40" TO 50"	± .080"	
	50" TO 60"	± .090"	
	60" TO 70"	± .100"	
	70" TO 80"	± .110"	
	80" TO 90"	± .120"	
	90" TO 100"	± .130"	
	100" TO 110"	± .140"	
	110" TO 120"	± .150"	
	120" TO 130"	± .160"	
	130" TO 140"	± .170"	
	140" TO 150"	± .180"	
	150" TO 160"	± .190"	
	160" TO 170"	± .200"	
	170" TO 180"	± .210"	
	180" TO 190"	± .220"	
	190" TO 200"	± .230"	
	200" TO 210"	± .240"	
	210" TO 220"	± .250"	
	220" TO 230"	± .260"	
	230" TO 240"	± .270"	
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	840" TO 850"	± .880"	
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	1110" TO 1120"	± 1.150"	
	1120" TO 1130"	± 1.160"	
	1130" TO 1140"	± 1.170"	
	1140" TO 1150"	± 1.180"	
	1150" TO 1160"	± 1.190"	
	1160" TO 1170"	± 1.200"	
	1170" TO 1180"	± 1.210"	
	1180" TO 1190"	± 1.220"	
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	3080" TO 3090"	± 3.120"	
	3090" TO 3100"	± 3.130"	
	3100" TO 3110"		

# 5M Annular Preventer Variance Request and Well Control Procedures

Note: A copy of the Well Control Plan must be available at multiple locations on the rig for review by rig personnel, as well as review by the BLM PET/PE, and a copy must be maintained on the rig floor.

## Dual Isolation Design for 5M Annular Exception

Ameredev will utilize 13-5/8" 10M (5M Annular) BOPE System consisting of:

- 13-5/8" 5M Annular
- 13-5/8" 10M Upper Pipe Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram
- 13-5/8" 10M Blind Rams
- 13-5/8" 10M Drilling Spool /w 2 - 4" 10M Outlets Double 10M Isolation Valves
- 13-5/8" 10M Lower Blind Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram

All drilling components and casing associated to exposure > 5000 psi BHP requiring a 10M system will have a double isolation (secondary barrier) below the 5M Annular that would provide a barrier to flow. The mud system will always be primary barrier, it will be maintained by adjusting values based on tourly mud tests and monitoring a PVT System to maintain static wellbore conditions, displacement procedures will be followed and recorded on daily drilling reports during tripping operations. Surge and swab pressure values will be calculated and maintained and static flow check will be monitored at previous casing shoe and verified static well conditions prior to tripping out of hole and again prior to pulling last joint of drill pipe through BOPE. The below table, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

Drill Components	Size	Primary Barrier	Secondary Barrier	Third Barrier
Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
HWDP Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Drill Collars	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Production Casing	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Open Hole	13-5/8	Drilling Fluid	Blind Rams	
All Drilling Components in 10M Environment will have OD that will allow full Operational RATED WORKING PRESSURE for system design. Kill line with minimum 2" ID will be available outside substructure with 10M Check Valve for OOH Kill Operations				



# Well Control Procedures

Proper well control procedures are dependent on differentiating well conditions, to cover the basic well control operations there will be standard drilling ahead, tripping pipe, tripping BHA, running casing, and pipe out of the hole/open hole scenarios that will be defined by procedures below. Initial Shut In Pressure can be taken against the Uppermost BOPE component the 5M Annular, pressure control can be transferred from the lesser 5M Annular to the 10M Upper Pipe Rams if needed. Shut In Pressures may be equal to or less than the Rated Working Pressure but at no time will the pressure on the annular preventer exceed the Rated Working Pressure of the annular. The annular will be tested to 5,000 psi. This will be the Rated Working Pressure of the annular preventer. All scenarios will be written such as shut in will be performed by closing the 10,000 psi Upper Pipe Rams for faster Accumulator pressure recovery to allow safer reaction to controlling wellbore pressure.

## Shutting In While Drilling

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut down pumps
4. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
5. Install open, full open safety valve and close valve, Close Chokes
6. Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

## Shutting In While Tripping

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

### **Shutting In While Running Casing**

1. Sound alarm signaling well control event to Rig Crew
2. Space out casing to allow circulating swedge installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install circulating swedge, Close high pressure, low torque valves, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold Pre-job safety meeting and discuss kill procedure

### **Shutting in while out of hole**

1. Sound alarm signaling well control event to Rig Crew
2. Shut-in well: close blind rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
3. Close Chokes, Verify well is shut-in and monitor pressures
4. Notify supervisory personnel
5. Record data (SIDP, SICP, Pit Gain, and Time)
6. Hold Pre-job safety meeting and discuss kill procedure

### **Shutting in prior to pulling BHA through stack**

Prior to pulling last joint of drill pipe thru the stack space out and check flow  
If flowing see steps below.

1. Sound alarm signaling well control event to Rig Crew
2. Shut in upper pipe ram and open HCR against Open Chokes and Valves Open  
to working pressure gauge
3. Install open, full open safety valve and close valve, Close Chokes
4. Verify well is shut-in and flow has stopped
5. Notify supervisory personnel
6. Record data (SIDP, SICP, Pit Gain, and Time)
7. Hold pre-job safety meeting and discuss kill procedure

**Shutting in while BHA is in the stack and ram preventer and combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. Space out BHA with upset just beneath the compatible pipe ram
3. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

\*FOSV will be on rig floor in open position with operating handle for each type of connection utilized and tested to 10,000 psi

**Shutting in while BHA is in the stack and no ram preventer or combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. If possible pick up high enough, to pull string clear and follow "Open Hole" scenario

If not possible to pick up high enough:

3. Stab Crossover, make up one joint/stand of drill pipe, and install open, full open safety valve (Leave Open)
4. Space out drill string with upset just beneath the compatible pipe ram.
5. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
6. Close FOSV, Close Chokes, Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

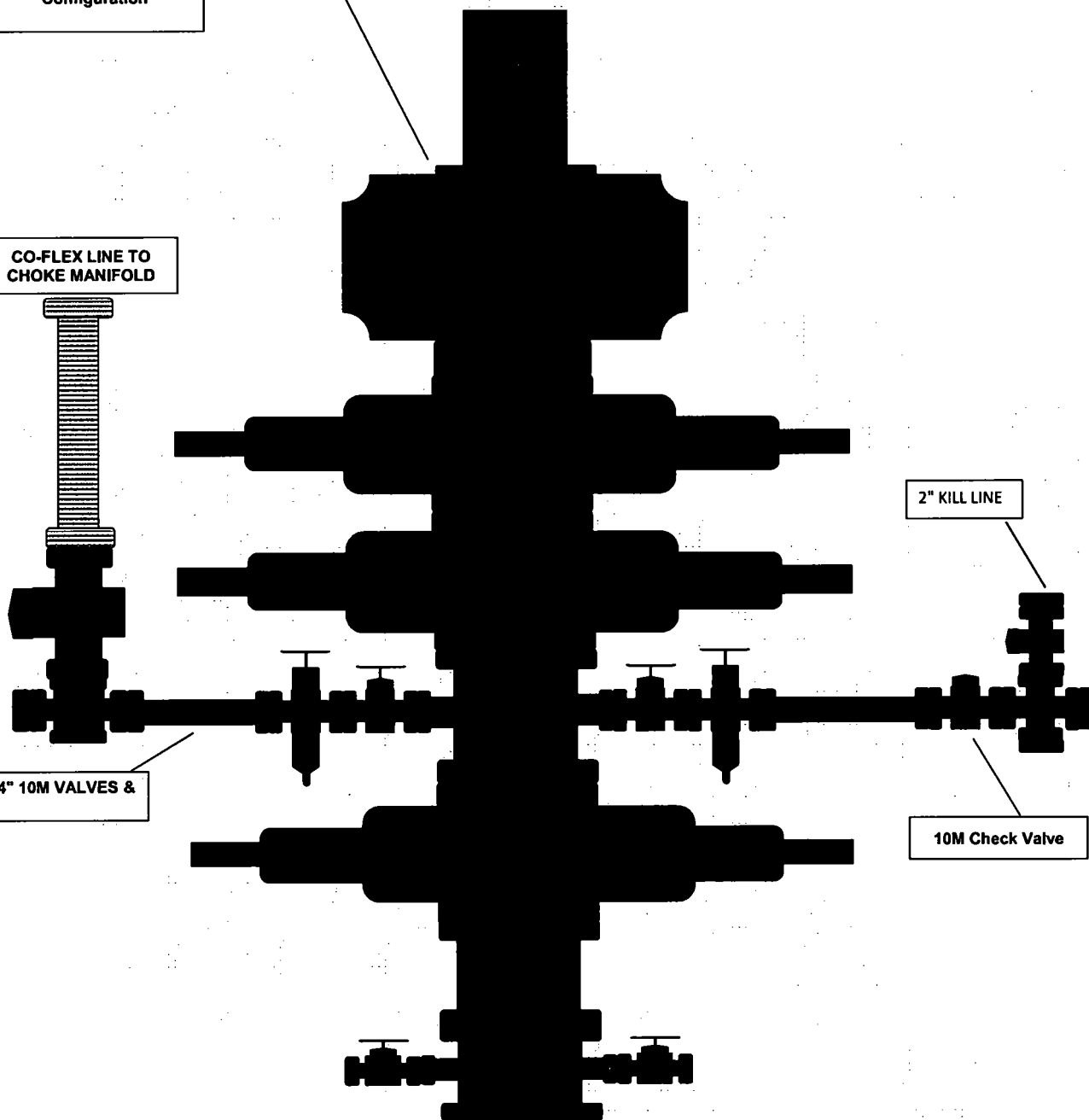
13 5/8" 5M BOP  
Configuration

CO-FLEX LINE TO  
CHOKE MANIFOLD

2" KILL LINE

4" 10M VALVES &

10M Check Valve



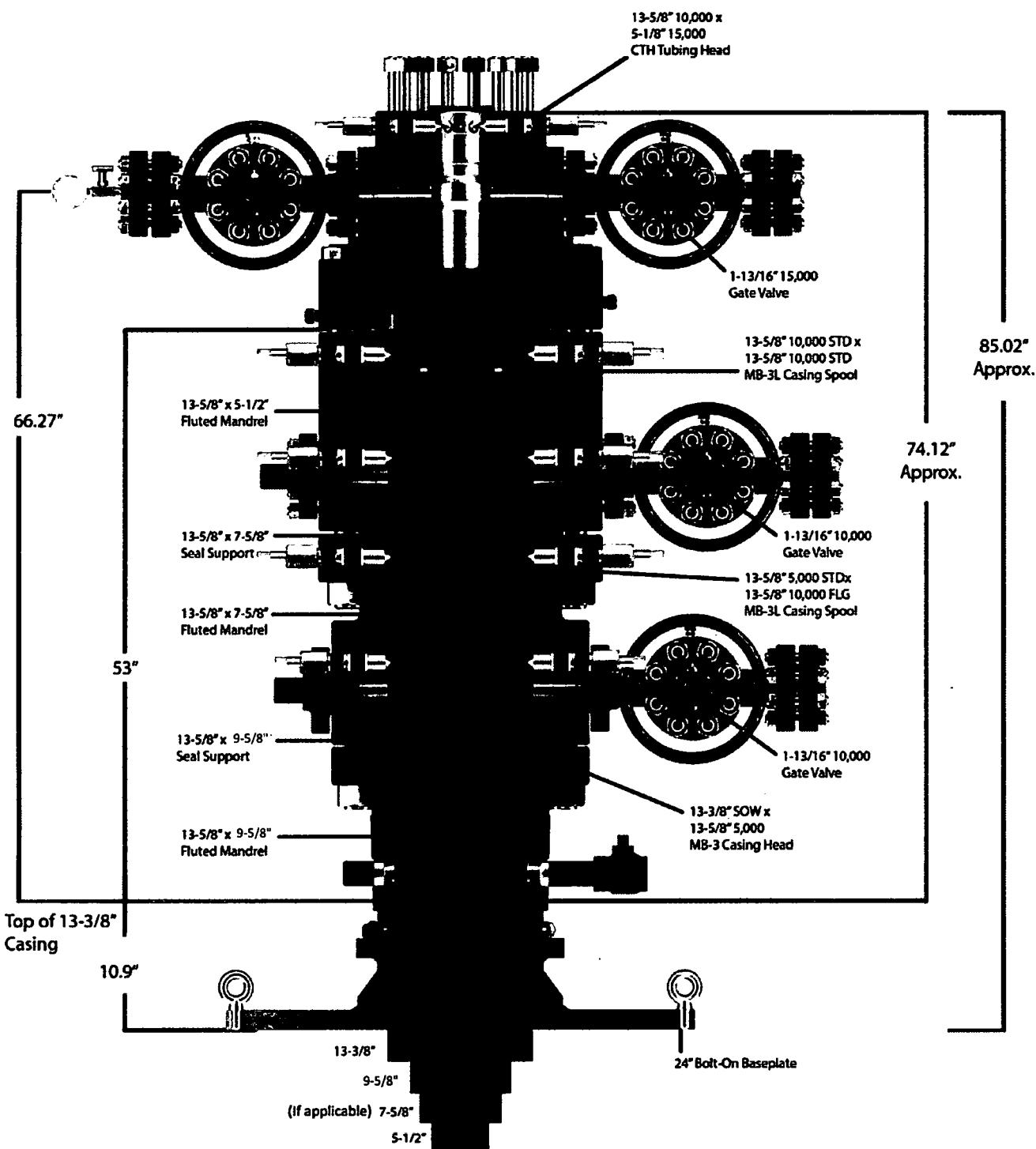
## Pressure Control Plan

### Pressure Control Equipment

- Following setting of 13-3/8" Surface Casing Ameredev will install 13-5/8 MB4 Multi Bowl Casing Head by welding on a 13-5/8 SOW x 13-5/8" 5M in combination with 13-5/8 5M x 13-5/8 10M B-Sec to Land Intm #1 and a 13-5/8 10M x 13-5/8 10M shouldered to land C-Sec to Land Intm #2 (Installation procedure witnessed and verified by a manufacturer's representative).
- Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Ameredev will install a 5M System Blowout Preventer (BOPE) with a 5M Annular Preventer and related equipment (BOPE). Full testing will be performed utilizing a full isolation test plug and limited to 5,000 psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500 psi). Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Setting of 9-5/8" Intermediate will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative) Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Full testing will be performed utilizing a full isolation test plug to 10,000 psi MOP of MB4 Multi Bowl B-Section. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 100% of approved working pressure (5,000 psi).
- Before drilling >20ft of new formation under the 9-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.
- Following setting of 5-1/2" Production Casing and adequate WOC time Ameredev will break 10M System Blowout Preventer (BOP) from 10M DOL-2 Casing Head, install annulus casing slips and test same (Installation procedure witnessed and verified by a manufacturer's representative) and install 11" 10M x 5-1/8" 15M Tubing Head (Installation procedure witnessed and verified by a manufacturer's representative). Ameredev will test head to 70% casing design and install Dry Hole cap with needle valve and pressure gauge to monitor well awaiting completion.

## Pressure Control Plan

- Slow pump speeds will be taken daily by each crew and recorded on Daily Drilling Report after mudding up.
- A choke manifold and accumulator with floor and remote operating stations will be functional and in place after installation of BOPE, as well as full functioning mud gas separator.
- Weekly BOPE pit level drills will be conducted by each crew and recorded on Daily Drilling Report.
- BOP will be fully operated when out of hole and will be documented on the daily drilling log.
- All B.O.P.s and associated equipment will be tested in accordance with Onshore Order #2
- All B.O.P. testing will be done by an independent service company.
- The B.O.P. will be tested within 21 days of the original test if drilling takes more time than planned.
- Ameredev requests a variance to connect the B.O.P. choke outlet to the choke manifold using a co-flex hose with a 10,000 psi working pressure that has been tested to 15,000psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. (certifications will be sent to Carlsbad BLM Office prior to install)
- Ameredev requests a variance to install a 5M Annular Preventer on the 10M System to drill the Production Hole below the 9-5/8" Intermediate Section. 5M Annular will be tested to 100% working pressure (5,000 psi). A full well control procedure will be included to isolate well bore.



## Quotation

## Downing Wellhead Equipment

Oklahoma City,  
Oklahoma - USA

### Reference Data:

16925 AMEREDEV

### Proprietary and Confidential

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### TITLE:

AMEREDEV

DRAWN

CHECKED

APPROVED

SIZE

A

DWG. NO.

REV

Scale:

Weight:

Sheet:

**Wellbore Schematic**

Well: Camellia Fed Com 26-36-21 104H  
 SHL: Sec. 28 26S-36E 670' FNL & 2000' FWL  
 BHL: Sec. 16 26S-36E 50' FNL & 2318' FWL  
 Lea, NM  
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 B - 13-5/8" 10M x 13-5/8" 10M  
 C - 13-5/8" 10M x 13-5/8" 10M  
 Tubing Spool - 5-1/8" 15M x 13-3/8" 10M  
 Xmas Tree: 2-9/16" 10M  
 Tubing: 2-7/8" L-80 6.5# 8rd EUE

Co. Well ID: xxxxxx  
 AFE No.: xxxx-xxx  
 API No.: xxxxxxxxxxxx  
 GL: 2,912'  
 Field: Delaware  
 Objective: Wolfcamp A  
 TVD: 11,890'  
 MD: 23,313'  
 Rig: TBD KB: 27'  
 E-Mail: Wellsite2@ameredev.com

Hole Size	Formation Tops	Logs Cement	Mud Weight
17.5"	Rustler 2,287'	1,475 Sacks TOC 0' 100% Excess	8.4-8.6 ppg WBM
	13.375" 68# J-55 BTC 2,412'		
12.25"	Salado 2,357'		
	Tansill 3,179'		
	Capitan Reef 3,640'		
	Lamar 4,943'	883 Sacks TOC 0' 50% Excess	
	DV Tool 4,993'		
	Bell Canyon 5,113'		
	Brushy Canyon 7,010'		
	Bone Spring Lime 8,051'		
	First Bone Spring 9,545'		
	Second Bone Spring 10,177'		
	Third Bone Spring Upper 10,841'		
	9.625" 40# L-80HC BTC 10,966'	1,723 Sacks TOC 0' 50% Excess	8.5 - 9.4 ppg Diesel Brine Emulsion
8.5"	Third Bone Spring 11,442'		
	Wolfcamp A 11,664'		
12° Build @ 11,375' MD thru 12,903' MD	5.5" 20# P-110CYHP BTC 23,313' Target Wolfcamp A 11890 TVD // 23313 MD	4,978 Sacks TOC 0' 25% Excess	10.5 - 12.5 ppg OBM



## Casing Design and Safety Factor Check

<b>Casing Specifications</b>						
<b>Segment</b>	<b>Hole ID</b>	<b>Depth</b>	<b>OD</b>	<b>Weight</b>	<b>Grade</b>	<b>Coupling</b>
Surface	17.5	2,412'	13.375	68	J-55	BTC
Intermediate	12.25	10,966'	9.625	40	HCL-80	BTC
Prod Segment A	8.5	11,375'	5.5	20	CYHP-110	BTC
Prod Segment B	8.5	23,313'	5.5	20	CYHP-110	BTC

<b>Check Surface Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.375	1,069	915	4,100	3,450
<b>Safety Factors</b>				
1.56	6.52	5.58	3.80	0.64
<b>Check Intermediate Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b>Safety Factors</b>				
2.31	2.14	2.13	1.25	1.23
<b>Check Prod Casing, Segment A</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	3.06	2.75	1.73	1.86
<b>Check Prod Casing, Segment B</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
1.36	70.68	63.59	1.66	1.86

# SeAH

9.625"

40#

.395"

## SEAH-80 HIGH COLLAPSE

(SEAH-80 IS A NON HEAT TREATED PRODUCT)

### Dimensions (Nominal)

Outside Diameter	9.625	in.
Wall	0.395	in.
Inside Diameter	8.835	in.
Drift	8.750	in.
Weight, T&C	40.000	lbs./ft.
Weight, PE	38.970	lbs./ft.

### Performance Properties

Collapse	4100	psi
Internal Yield Pressure at Minimum Yield		
PE	5750	psi
LTC	5750	psi
BTC	5750	psi
Yield Strength, Pipe Body	916	1000 lbs.
Joint Strength		
LTC	717	1000 lbs.
BTC	915	1000 lbs.

Note: SeAH Steel has produced this specification sheet for general information only. SeAH does not assume liability or responsibility for any loss or injury resulting from the use of information or data contained herein. All applications for the material described are at the customer's own risk and responsibility.



## U. S. Steel Tubular Products

5 1/2 20.00 lb (0.361) P110 HP

USS-EAGLE SFH™

	PIPE	CONNECTION	
<b>MECHANICAL PROPERTIES</b>			
Minimum Yield Strength	125,000	125,000	psi
Maximum Yield Strength	140,000	140,000	psi
Minimum Tensile Strength	130,000	130,000	psi
<b>DIMENSIONS</b>			
Outside Diameter	5.500	5.830	in.
Wall Thickness	0.361		in.
Inside Diameter	4.778	4.693	in.
Drift - API	4.653	4.653	in.
Nominal Linear Weight, T&C	19.83		lbs/ft
Plain End Weight	19.83	19.83	lbs/ft
<b>SECTION AREA</b>			
Cross Sectional Area   Critical Area	5.828	5.054	sq. in.
Joint Efficiency		86.25	%
<b>PERFORMANCE</b>			
Minimum Collapse Pressure	13,150	13,150	psi
External Pressure Leak Resistance		10,000	psi
Minimum Internal Yield Pressure	14,360	14,360	psi
Minimum Pipe Body Yield Strength	729,000		lbs
Joint Strength		631,750	lbs
Compression Rating		631,750	lbs
Reference Length		21,240	ft
Maximum Uniaxial Bend Rating		89.9	deg/100 ft
Minimum Make-Up Torque		14,000	ft-lbs
Maximum Make-Up Torque		16,900	ft-lbs
Maximum Operating Torque		25,000	ft-lbs
Make-Up Loss		5.92	in.

## Notes:

- 1) Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness, and Specified Minimum Yield Strength (SMYS).
- 2) Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
- 3) Uniaxial bending rating shown is structural only, and equal to compression efficiency.
- 4) Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
- 5) Reference length is calculated by joint strength divided by plain end weight with 1.5 safety factor.
- 6) Connection external pressure resistance has been verified to 10,000 psi (Application specific testing).

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Manual USS Product Data Sheet 2017 rev25 (April)

U. S. Steel Tubular Products  
10343 Sam Houston Park Dr., #120  
Houston, TX 77064

1-877-893-9461  
connections@uss.com  
www.usstubular.com

## Wellbore Schematic

**Well:** Camellia Fed Com 26-36-21 104H  
**SHL:** Sec. 28 26S-36E 670' FNL & 2000' FWL  
**BHL:** Sec. 16 26S-36E 50' FNL & 2318' FWL  
 Lea, NM  
**Wellhead:** A - 13-5/8" 10M x 13-5/8" SOW  
 B - 13-5/8" 10M x 13-5/8" 10M  
 C - 13-5/8" 10M x 13-5/8" 10M  
 Tubing Spool - 5-1/8" 15M x 13-3/8" 10M  
**Xmas Tree:** 2-9/16" 10M  
**Tubing:** 2-7/8" L-80 6.5# 8rd EUE

**Co. Well ID:** xxxxxx  
**AFE No.:** xxxx-xxx  
**API No.:** xxxxxxxxxxxx  
**GL:** 2,912'  
**Field:** Delaware  
**Objective:** Wolfcamp A  
**TVD:** 11,890'  
**MD:** 23,313'  
**Rig:** TBD **KB:** 27'  
**E-Mail:** Wellsite2@ameredev.com

Hole Size	Formation Tops	Logs Cement	Mud Weight
17.5"	Rustler 2,287' 13.375" 68# J-55 BTC 2,412'	1,475 Sacks TOC 0' 100% Excess	8.4-8.6 ppg WBM
12.25"	Salado 2,357' Tansill 3,179' Capitan Reef 3,640' Lamar 4,943' DV Tool 4,993' Bell Canyon 5,113' Brushy Canyon 7,010' Bone Spring Lime 8,051' First Bone Spring 9,545' Second Bone Spring 10,177' Third Bone Spring Upper 10,841' 9.625" 40# L-80HC BTC 10,966'	883 Sacks TOC 0' 50% Excess 1,723 Sacks TOC 0' 50% Excess	8.5 - 9.4 ppg Diesel Brine Emulsion
8.5"	Third Bone Spring 11,442' Wolfcamp A 11,664' 5.5" 20# P-110CYHP BTC 23,313' Target Wolfcamp A 11890 TVD // 23313 MD	4,978 Sacks TOC 0' 25% Excess	10.5 - 12.5 ppg OBM

## Casing Design and Safety Factor Check

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Segment	Hole ID	Depth	OD	Weight	Grade	Coupling
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# PERFORMANCE DATA

API BTC

13.375 in

68.00 lbs/ft

J-55

## Technical Data Sheet

### Tubular Parameters

Size	13.375	in	Minimum Yield	55,000	psi
Nominal Weight	68.00	lbs/ft	Minimum Tensile	75,000	psi
Grade	J-55		Yield Load	1,069,000	lbs
PE Weight	66.10	lbs/ft	Tensile Load	1,458,000	lbs
Wall Thickness	0.480	in	Min. Internal Yield Pressure	3,500	psi
Nominal ID	12.415	in	Collapse Pressure	1,950	psi
Drift Diameter	12.259	in			
Nom. Pipe Body Area	19.445	in <sup>2</sup>			

### Connection Parameters

Connection OD	14.375	in
Coupling Length	10.625	in
Threads Per Inch	5.000	in
Standoff Thread Turns	1.000	
Make-Up Loss	4.513	in
Yield Load In Tension	—	lbs
Min. Internal Yield Pressure	3,500	psi

Printed on: February-13-2015

#### NOTE:

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12° Build  
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 thru  
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<b>Safety Factors</b>				
1.36	70.68	63.59	1.66	1.86



## H<sub>2</sub>S Drilling Operation Plan

1. **All Company and Contract personnel admitted on location must be trained by a qualified H<sub>2</sub>S safety instructor to the following:**
  - a. Characteristics of H<sub>2</sub>S
  - b. Physical effects and hazards
  - c. Principal and operation of H<sub>2</sub>S detectors, warning system and briefing areas
  - d. Evacuation procedure, routes and first aid
  - e. Proper use of safety equipment and life support systems
  - f. Essential personnel meeting Medical Evaluation criteria will receive additional training on the proper use of 30 minute pressure demand air packs.
2. **Briefing Area:**
  - a. Two perpendicular areas will be designated by signs and readily accessible.
  - b. Upon location entry there will be a designated area to establish all safety compliance criteria (1.) has been met.
3. **H<sub>2</sub>S Detection and Alarm Systems:**
  - a. H<sub>2</sub>S sensors/detectors shall be located on the drilling rig floor, in the base of the sub structure/cellar area, and on the mud pits in the shale shaker area. Additional H<sub>2</sub>S detectors may be placed as deemed necessary. All detectors will be set to initiate visual alarm at 10 ppm and visual with audible at 14 ppm and all equipment will be calibrated every 30 days or as needed.
  - b. An audio alarm will be installed on the derrick floor and in the top doghouse.
4. **Protective Equipment for Essential Personnel:**
  - a. **Breathing Apparatus:**
    - i. Rescue Packs (SCBA) - 1 Unit shall be placed at each briefing area.
    - ii. Two (SCBA) Units will be stored in safety trailer on location.
    - iii. Work/Escapes packs - 1 Unit will be available on rig floor in doghouse for emergency evacuation for driller.
  - b. **Auxiliary Rescue Equipment:**
    - i. Stretcher
    - ii. 2 - OSHA full body harnesses
    - iii. 100 ft. 5/8" OSHA approved rope
    - iv. 1 - 20# class ABC fire extinguisher
5. **Windsock and/or Wind Streamers:**
  - a. Windsock at mud pit area should be high enough to be visible.
  - b. Windsock on the rig floor should be high enough to be visible.
6. **Communication:**
  - a. While working under mask scripting boards will be used for communication where applicable.
  - b. Hand signals will be used when script boards are not applicable.

## H<sub>2</sub>S Drilling Operation Plan

- c. Two way radios will be used to communicate off location in case of emergency help is required. In most cases cellular telephones will be available at Drilling Foreman's Office.
- 7. **Drill Stem Testing:** - No Planned DST at this time.
- 8. **Mud program:**
  - a. If H<sub>2</sub>S is encountered, mud system will be altered if necessary to maintain control of formation. A mud gas separator will be brought into service along with H<sub>2</sub>S scavengers if necessary.
- 9. **Metallurgy:**
  - a. All drill strings, casing, tubing, wellhead, blowout preventer, drilling spool, kill lines, choke manifold and lines, and valves shall be suitable for H<sub>2</sub>S service.
  - b. Drilling Contractor supervisor will be required to be familiar with the effect H<sub>2</sub>S has on tubular goods and other mechanical equipment provided through contractor.

## H<sub>2</sub>S Contingency Plan

### Emergency Procedures

In the event of a release of H<sub>2</sub>S, the first responder(s) must:

- Isolate the area and prevent entry by other persons into the 100 ppm ROE.
- Evacuate any public places encompassed by the 100 ppm ROE.
- Be equipped with H<sub>2</sub>S monitors and air packs in order to control the release.
- Use the "buddy system" to ensure no injuries occur during the response.
- Take precautions to avoid personal injury during this operation.
- Contact Operator and/or local officials the aid in operation. See list of phone numbers attached.
- Have received training in the:
  - Detection of H<sub>2</sub>S and
  - Measures for protection against the gas,
  - Equipment used for protection and emergency response.

### Ignition of Gas Source

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO<sub>2</sub>). Intentional ignition must be coordinated with the NMOCDD and local officials. Additionally, the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever there is an ignition of the gas.

### Characteristics of H<sub>2</sub>S and SO<sub>2</sub>

Common Name	Chemical Formula	Specific Gravity	Threshold Limit	Hazardous Limit	Lethal Concentration
Hydrogen Sulfide	H <sub>2</sub> S	1.189 Air=1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO <sub>2</sub>	2.21 Air=1	2 ppm	N/A	1000 ppm

### Contacting Authorities

Ameredev Operating LLC personnel must liaise with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available including direction to site. The following call list of essential and potential responders has been prepared for use during a release. Ameredev Operating LLC's response must be in coordination with the State of New Mexico's "Hazardous Materials Emergency Response Plan" (HMER)

**H<sub>2</sub>S Contingency Plan**

<b>Ameredev Operating LLC – Emergency Phone 737-300-4799</b>			
<b>Key Personnel:</b>			
<b>Name</b>	<b>Title</b>	<b>Office</b>	<b>Mobile</b>
Floyd Hammond	Chief Operating officer	737-300-4724	512-783-6810
Zachary Boyd	Operations Superintendent	737-300-4725	432-385-6996
Blake Estrada	Construction Foreman		432-385-5831

<b><u>Artesia</u></b>			
Ambulance			911
State Police			575-746-2703
City Police			575-746-2703
Sheriff's Office			575-746-9888
Fire Department			575-746-2701
Local Emergency Planning Committee			575-746-2122
New Mexico Oil Conservation Division			575-748-1283
<b><u>Carlsbad</u></b>			
Ambulance			911
State Police			575-885-3137
City Police			575-885-2111
Sheriff's Office			575-887-7551
Fire Department			575-887-3798
Local Emergency Planning Committee			575-887-6544
US Bureau of Land Management			575-887-6544
<b><u>Santa Fe</u></b>			
New Mexico Emergency Response Commission (Santa Fe)			505-476-9600
New Mexico Emergency Response Commission (Santa Fe) 24 Hrs			505-827-9126
New Mexico State Emergency Operations Center			505-476-9635
<b><u>National</u></b>			
National Emergency Response Center (Washington, D.C.)			800-424-8802
<b><u>Medical</u></b>			
Flight for Life - 4000 24th St.; Lubbock, TX			806-743-9911
Aerocare - R3, Box 49F; Lubbock, TX			806-747-8923
Med Flight Air Amb - 2301 Yale Blvd S.E., #D3; Albuquerque, NM			505-842-4433
.'SB Air Med Service - 2505 Clark Carr Loop S.E.; Albuquerque, NM			505-842-4949

# ***AMEREDEV***

**Ameredev Operating, LLC.**

**CAM/AZ**

**CAM/AZ #5SX**

**Camellia 104H**

**Wellbore #1**

**Plan: Design #1**

## **Standard Planning Report**

**05 March, 2019**

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 104H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2939.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	North Reference:	Grid
Well:	Camellia 104H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

Project	CAM/AZ		
Map System:	US State Plane 1983	System Datum:	Mean Sea Level
Geo Datum:	North American Datum 1983		
Map Zone:	New Mexico Eastern Zone		

Site	CAM/AZ #5SX				
Site Position:		Northing:	372,513.64 usft	Latitude:	32° 1' 10.853 N
From:	Lat/Long	Easting:	870,193.17 usft	Longitude:	103° 16' 20.164 W
Position Uncertainty:	0.0 usft	Slot Radius:	13-3/16 "	Grid Convergence:	0.56 "

Well	Camellia 104H					
Well Position	+N/-S	0.4 usft	Northing:	372,514.07 usft	Latitude:	32° 1' 10.853 N
	+E/-W	40.0 usft	Easting:	870,233.15 usft	Longitude:	103° 16' 19.700 W
Position Uncertainty	0.0 usft	Wellhead Elevation:		Ground Level:	2,912.0 usft	

Wellbore	Wellbore #1				
Magnetics	Model Name	Sample Date	Declination (°)	Dip Angle (°)	Field Strength (nT)
	IGRF2015	3/5/2019	6.61	59.90	47,675.25018163

Design	Design #1			
Audit Notes:				
Version:	Phase:	PROTOTYPE	Tie On Depth:	0.0
Vertical Section:	Depth From (TVD) (usft)	+N/-S (usft)	+E/-W (usft)	Direction (°)
	0.0	0.0	0.0	1.05

Plan Survey Tool Program	Date	3/5/2019		
Depth From (usft)	Depth To (usft)	Survey (Wellbore)	Tool Name	Remarks
1	0.0	23,313.4	Design #1 (Wellbore #1)	MWD
				OWSG MWD - Standard

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 104H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2939.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	North Reference:	Grid
Well:	Camellia 104H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Plan Sections

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Dogleg Rate (°/100usft)	Bulld Rate (°/100usft)	Turn Rate (°/100usft)	TFO (°)	Target
0.0	0.00	0.00	0.0	0.0	0.0	0.00	0.00	0.00	0.00	
2,000.0	0.00	0.00	2,000.0	0.0	0.0	0.00	0.00	0.00	0.00	
2,300.0	6.00	162.00	2,299.5	-14.9	4.8	2.00	2.00	0.00	162.00	
6,724.8	6.00	162.00	6,700.0	-454.8	147.8	0.00	0.00	0.00	0.00	
7,024.8	0.00	0.00	6,999.5	-469.7	152.6	2.00	-2.00	0.00	180.00	
11,375.3	0.00	0.00	11,350.0	-469.7	152.6	0.00	0.00	0.00	0.00	
12,086.0	85.28	7.48	11,825.8	-35.3	209.7	12.00	12.00	0.00	7.48	
12,826.0	85.28	7.48	11,886.8	695.9	305.7	0.00	0.00	0.00	0.00	
12,903.8	90.00	359.42	11,890.0	773.5	310.4	12.00	6.07	-10.36	-59.84	Cam104 FTP
23,313.4	90.00	359.42	11,890.0	11,182.4	204.2	0.00	0.00	0.00	0.00	Cam104 BHL

Database: EDM5000  
Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #5SX  
Well: Camellia 104H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 104H  
TVD Reference: KB @ 2939.0usft  
MD Reference: KB @ 2939.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
0.0	0.00	0.00	0.0	0.0	0.0	0.0	0.00	0.00	0.00
100.0	0.00	0.00	100.0	0.0	0.0	0.0	0.00	0.00	0.00
200.0	0.00	0.00	200.0	0.0	0.0	0.0	0.00	0.00	0.00
300.0	0.00	0.00	300.0	0.0	0.0	0.0	0.00	0.00	0.00
400.0	0.00	0.00	400.0	0.0	0.0	0.0	0.00	0.00	0.00
500.0	0.00	0.00	500.0	0.0	0.0	0.0	0.00	0.00	0.00
600.0	0.00	0.00	600.0	0.0	0.0	0.0	0.00	0.00	0.00
700.0	0.00	0.00	700.0	0.0	0.0	0.0	0.00	0.00	0.00
800.0	0.00	0.00	800.0	0.0	0.0	0.0	0.00	0.00	0.00
900.0	0.00	0.00	900.0	0.0	0.0	0.0	0.00	0.00	0.00
1,000.0	0.00	0.00	1,000.0	0.0	0.0	0.0	0.00	0.00	0.00
1,100.0	0.00	0.00	1,100.0	0.0	0.0	0.0	0.00	0.00	0.00
1,200.0	0.00	0.00	1,200.0	0.0	0.0	0.0	0.00	0.00	0.00
1,300.0	0.00	0.00	1,300.0	0.0	0.0	0.0	0.00	0.00	0.00
1,400.0	0.00	0.00	1,400.0	0.0	0.0	0.0	0.00	0.00	0.00
1,500.0	0.00	0.00	1,500.0	0.0	0.0	0.0	0.00	0.00	0.00
1,600.0	0.00	0.00	1,600.0	0.0	0.0	0.0	0.00	0.00	0.00
1,700.0	0.00	0.00	1,700.0	0.0	0.0	0.0	0.00	0.00	0.00
1,800.0	0.00	0.00	1,800.0	0.0	0.0	0.0	0.00	0.00	0.00
1,900.0	0.00	0.00	1,900.0	0.0	0.0	0.0	0.00	0.00	0.00
2,000.0	0.00	0.00	2,000.0	0.0	0.0	0.0	0.00	0.00	0.00
2,100.0	2.00	162.00	2,100.0	-1.7	0.5	-1.6	2.00	2.00	0.00
2,200.0	4.00	162.00	2,199.8	-6.6	2.2	-6.6	2.00	2.00	0.00
2,300.0	6.00	162.00	2,299.5	-14.9	4.8	-14.8	2.00	2.00	0.00
2,400.0	6.00	162.00	2,398.9	-24.9	8.1	-24.7	0.00	0.00	0.00
2,500.0	6.00	162.00	2,498.4	-34.8	11.3	-34.6	0.00	0.00	0.00
2,600.0	6.00	162.00	2,597.8	-44.7	14.5	-44.5	0.00	0.00	0.00
2,700.0	6.00	162.00	2,697.3	-54.7	17.8	-54.4	0.00	0.00	0.00
2,800.0	6.00	162.00	2,796.7	-64.6	21.0	-64.2	0.00	0.00	0.00
2,900.0	6.00	162.00	2,896.2	-74.6	24.2	-74.1	0.00	0.00	0.00
3,000.0	6.00	162.00	2,995.6	-84.5	27.5	-84.0	0.00	0.00	0.00
3,100.0	6.00	162.00	3,095.1	-94.5	30.7	-93.9	0.00	0.00	0.00
3,200.0	6.00	162.00	3,194.5	-104.4	33.9	-103.8	0.00	0.00	0.00
3,300.0	6.00	162.00	3,294.0	-114.3	37.2	-113.6	0.00	0.00	0.00
3,400.0	6.00	162.00	3,393.4	-124.3	40.4	-123.5	0.00	0.00	0.00
3,500.0	6.00	162.00	3,492.9	-134.2	43.6	-133.4	0.00	0.00	0.00
3,600.0	6.00	162.00	3,592.3	-144.2	46.8	-143.3	0.00	0.00	0.00
3,700.0	6.00	162.00	3,691.8	-154.1	50.1	-153.2	0.00	0.00	0.00
3,800.0	6.00	162.00	3,791.2	-164.0	53.3	-163.0	0.00	0.00	0.00
3,900.0	6.00	162.00	3,890.7	-174.0	56.5	-172.9	0.00	0.00	0.00
4,000.0	6.00	162.00	3,990.1	-183.9	59.8	-182.8	0.00	0.00	0.00
4,100.0	6.00	162.00	4,089.6	-193.9	63.0	-192.7	0.00	0.00	0.00
4,200.0	6.00	162.00	4,189.0	-203.8	66.2	-202.6	0.00	0.00	0.00
4,300.0	6.00	162.00	4,288.5	-213.8	69.5	-212.4	0.00	0.00	0.00
4,400.0	6.00	162.00	4,387.9	-223.7	72.7	-222.3	0.00	0.00	0.00
4,500.0	6.00	162.00	4,487.4	-233.6	75.9	-232.2	0.00	0.00	0.00
4,600.0	6.00	162.00	4,586.9	-243.6	79.1	-242.1	0.00	0.00	0.00
4,700.0	6.00	162.00	4,686.3	-253.5	82.4	-252.0	0.00	0.00	0.00
4,800.0	6.00	162.00	4,785.8	-263.5	85.6	-261.9	0.00	0.00	0.00
4,900.0	6.00	162.00	4,885.2	-273.4	88.8	-271.7	0.00	0.00	0.00
5,000.0	6.00	162.00	4,984.7	-283.3	92.1	-281.6	0.00	0.00	0.00
5,100.0	6.00	162.00	5,084.1	-293.3	95.3	-291.5	0.00	0.00	0.00
5,200.0	6.00	162.00	5,183.6	-303.2	98.5	-301.4	0.00	0.00	0.00
5,300.0	6.00	162.00	5,283.0	-313.2	101.8	-311.3	0.00	0.00	0.00



Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 104H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2939.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	North Reference:	Grid
Well:	Camellia 104H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
5,400.0	6.00	162.00	5,382.5	-323.1	105.0	-321.1	0.00	0.00	0.00
5,500.0	6.00	162.00	5,481.9	-333.0	108.2	-331.0	0.00	0.00	0.00
5,600.0	6.00	162.00	5,581.4	-343.0	111.4	-340.9	0.00	0.00	0.00
5,700.0	6.00	162.00	5,680.8	-352.9	114.7	-350.8	0.00	0.00	0.00
5,800.0	6.00	162.00	5,780.3	-362.9	117.9	-360.7	0.00	0.00	0.00
5,900.0	6.00	162.00	5,879.7	-372.8	121.1	-370.5	0.00	0.00	0.00
6,000.0	6.00	162.00	5,979.2	-382.8	124.4	-380.4	0.00	0.00	0.00
6,100.0	6.00	162.00	6,078.6	-392.7	127.6	-390.3	0.00	0.00	0.00
6,200.0	6.00	162.00	6,178.1	-402.6	130.8	-400.2	0.00	0.00	0.00
6,300.0	6.00	162.00	6,277.5	-412.6	134.1	-410.1	0.00	0.00	0.00
6,400.0	6.00	162.00	6,377.0	-422.5	137.3	-419.9	0.00	0.00	0.00
6,500.0	6.00	162.00	6,476.4	-432.5	140.5	-429.8	0.00	0.00	0.00
6,600.0	6.00	162.00	6,575.9	-442.4	143.7	-439.7	0.00	0.00	0.00
6,700.0	6.00	162.00	6,675.3	-452.3	147.0	-449.6	0.00	0.00	0.00
6,724.8	6.00	162.00	6,700.0	-454.8	147.8	-452.0	0.00	0.00	0.00
6,800.0	4.50	162.00	6,774.9	-461.3	149.9	-458.5	2.00	-2.00	0.00
6,900.0	2.50	162.00	6,874.7	-467.1	151.8	-464.3	2.00	-2.00	0.00
7,000.0	0.50	162.00	6,974.7	-469.6	152.6	-466.8	2.00	-2.00	0.00
7,024.8	0.00	0.00	6,999.5	-469.7	152.6	-466.9	2.00	-2.00	0.00
7,100.0	0.00	0.00	7,074.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,200.0	0.00	0.00	7,174.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,300.0	0.00	0.00	7,274.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,400.0	0.00	0.00	7,374.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,500.0	0.00	0.00	7,474.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,600.0	0.00	0.00	7,574.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,700.0	0.00	0.00	7,674.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,800.0	0.00	0.00	7,774.7	-469.7	152.6	-466.9	0.00	0.00	0.00
7,900.0	0.00	0.00	7,874.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,000.0	0.00	0.00	7,974.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,100.0	0.00	0.00	8,074.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,200.0	0.00	0.00	8,174.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,300.0	0.00	0.00	8,274.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,400.0	0.00	0.00	8,374.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,500.0	0.00	0.00	8,474.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,600.0	0.00	0.00	8,574.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,700.0	0.00	0.00	8,674.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,800.0	0.00	0.00	8,774.7	-469.7	152.6	-466.9	0.00	0.00	0.00
8,900.0	0.00	0.00	8,874.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,000.0	0.00	0.00	8,974.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,100.0	0.00	0.00	9,074.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,200.0	0.00	0.00	9,174.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,300.0	0.00	0.00	9,274.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,400.0	0.00	0.00	9,374.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,500.0	0.00	0.00	9,474.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,600.0	0.00	0.00	9,574.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,700.0	0.00	0.00	9,674.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,800.0	0.00	0.00	9,774.7	-469.7	152.6	-466.9	0.00	0.00	0.00
9,900.0	0.00	0.00	9,874.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,000.0	0.00	0.00	9,974.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,100.0	0.00	0.00	10,074.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,200.0	0.00	0.00	10,174.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,300.0	0.00	0.00	10,274.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,400.0	0.00	0.00	10,374.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,500.0	0.00	0.00	10,474.7	-469.7	152.6	-466.9	0.00	0.00	0.00

Database: EDM5000  
Company: Ameredev Operating, LLC.  
Project: CAM/AZ  
Site: CAM/AZ #5SX  
Well: Camellia 104H  
Wellbore: Wellbore #1  
Design: Design #1

Local Co-ordinate Reference: Well Camellia 104H  
TVD Reference: KB @ 2939.0usft  
MD Reference: KB @ 2939.0usft  
North Reference: Grid  
Survey Calculation Method: Minimum Curvature

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
10,600.0	0.00	0.00	10,574.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,700.0	0.00	0.00	10,674.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,800.0	0.00	0.00	10,774.7	-469.7	152.6	-466.9	0.00	0.00	0.00
10,900.0	0.00	0.00	10,874.7	-469.7	152.6	-466.9	0.00	0.00	0.00
11,000.0	0.00	0.00	10,974.7	-469.7	152.6	-466.9	0.00	0.00	0.00
11,100.0	0.00	0.00	11,074.7	-469.7	152.6	-466.9	0.00	0.00	0.00
11,200.0	0.00	0.00	11,174.7	-469.7	152.6	-466.9	0.00	0.00	0.00
11,300.0	0.00	0.00	11,274.7	-469.7	152.6	-466.9	0.00	0.00	0.00
11,375.3	0.00	0.00	11,350.0	-469.7	152.6	-466.9	0.00	0.00	0.00
<b>Cam104 KOP</b>									
11,400.0	2.96	7.48	11,374.7	-469.1	152.7	-466.2	12.00	12.00	0.00
11,500.0	14.96	7.48	11,473.3	-453.7	154.7	-450.8	12.00	12.00	0.00
11,600.0	26.96	7.48	11,566.5	-418.3	159.4	-415.3	12.00	12.00	0.00
11,700.0	38.96	7.48	11,650.2	-364.4	166.5	-361.3	12.00	12.00	0.00
11,800.0	50.96	7.48	11,720.8	-294.5	175.6	-291.3	12.00	12.00	0.00
11,900.0	62.96	7.48	11,775.3	-211.5	186.5	-208.1	12.00	12.00	0.00
12,000.0	74.96	7.48	11,811.1	-119.2	198.7	-115.5	12.00	12.00	0.00
12,086.0	85.28	7.48	11,825.8	-35.3	209.7	-31.5	12.00	12.00	0.00
12,100.0	85.28	7.48	11,827.0	-21.5	211.5	-17.6	0.00	0.00	0.00
12,200.0	85.28	7.48	11,835.2	77.4	224.5	81.4	0.00	0.00	0.00
12,300.0	85.28	7.48	11,843.5	176.2	237.4	180.5	0.00	0.00	0.00
12,400.0	85.28	7.48	11,851.7	275.0	250.4	279.5	0.00	0.00	0.00
12,500.0	85.28	7.48	11,859.9	373.8	263.4	378.5	0.00	0.00	0.00
12,600.0	85.28	7.48	11,868.2	472.6	276.4	477.6	0.00	0.00	0.00
12,700.0	85.28	7.48	11,876.4	571.4	289.4	576.6	0.00	0.00	0.00
12,799.0	85.28	7.48	11,884.6	669.2	302.2	674.6	0.00	0.00	0.00
<b>Cam104 into NMNM23199</b>									
12,800.0	85.28	7.48	11,884.6	670.2	302.3	675.6	0.00	0.00	0.00
12,826.0	85.28	7.48	11,886.8	695.9	305.7	701.4	0.00	0.00	0.00
12,900.0	89.77	359.81	11,890.0	769.6	310.4	775.2	12.00	6.07	-10.36
12,903.8	90.00	359.42	11,890.0	773.5	310.4	779.0	12.00	6.09	-10.34
<b>Cam104 FTP</b>									
13,000.0	90.00	359.42	11,890.0	869.6	309.4	875.1	0.00	0.00	0.00
13,100.0	90.00	359.42	11,890.0	969.6	308.4	975.1	0.00	0.00	0.00
13,200.0	90.00	359.42	11,890.0	1,069.6	307.3	1,075.0	0.00	0.00	0.00
13,300.0	90.00	359.42	11,890.0	1,169.6	306.3	1,175.0	0.00	0.00	0.00
13,400.0	90.00	359.42	11,890.0	1,269.6	305.3	1,275.0	0.00	0.00	0.00
13,500.0	90.00	359.42	11,890.0	1,369.6	304.3	1,374.9	0.00	0.00	0.00
13,600.0	90.00	359.42	11,890.0	1,469.6	303.3	1,474.9	0.00	0.00	0.00
13,700.0	90.00	359.42	11,890.0	1,569.6	302.2	1,574.8	0.00	0.00	0.00
13,800.0	90.00	359.42	11,890.0	1,669.6	301.2	1,674.8	0.00	0.00	0.00
13,900.0	90.00	359.42	11,890.0	1,769.6	300.2	1,774.8	0.00	0.00	0.00
14,000.0	90.00	359.42	11,890.0	1,869.6	299.2	1,874.7	0.00	0.00	0.00
14,100.0	90.00	359.42	11,890.0	1,969.6	298.2	1,974.7	0.00	0.00	0.00
14,200.0	90.00	359.42	11,890.0	2,069.6	297.1	2,074.6	0.00	0.00	0.00
14,300.0	90.00	359.42	11,890.0	2,169.6	296.1	2,174.6	0.00	0.00	0.00
14,400.0	90.00	359.42	11,890.0	2,269.6	295.1	2,274.6	0.00	0.00	0.00
14,500.0	90.00	359.42	11,890.0	2,369.5	294.1	2,374.5	0.00	0.00	0.00
14,600.0	90.00	359.42	11,890.0	2,469.5	293.1	2,474.5	0.00	0.00	0.00
14,700.0	90.00	359.42	11,890.0	2,569.5	292.0	2,574.4	0.00	0.00	0.00
14,800.0	90.00	359.42	11,890.0	2,669.5	291.0	2,674.4	0.00	0.00	0.00
14,900.0	90.00	359.42	11,890.0	2,769.5	290.0	2,774.4	0.00	0.00	0.00
15,000.0	90.00	359.42	11,890.0	2,869.5	289.0	2,874.3	0.00	0.00	0.00

<b>Database:</b>	EDM5000	<b>Local Co-ordinate Reference:</b>	Well Camellia 104H
<b>Company:</b>	Ameredev Operating, LLC.	<b>TVD Reference:</b>	KB @ 2939.0usft
<b>Project:</b>	CAM/AZ	<b>MD Reference:</b>	KB @ 2939.0usft
<b>Site:</b>	CAM/AZ #5SX	<b>North Reference:</b>	Grid
<b>Well:</b>	Camellia 104H	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Wellbore:</b>	Wellbore #1		
<b>Design:</b>	Design #1		

### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
15,100.0	90.00	359.42	11,890.0	2,969.5	288.0	2,974.3	0.00	0.00	0.00
15,200.0	90.00	359.42	11,890.0	3,069.5	286.9	3,074.2	0.00	0.00	0.00
15,300.0	90.00	359.42	11,890.0	3,169.5	285.9	3,174.2	0.00	0.00	0.00
15,400.0	90.00	359.42	11,890.0	3,269.5	284.9	3,274.2	0.00	0.00	0.00
15,500.0	90.00	359.42	11,890.0	3,369.5	283.9	3,374.1	0.00	0.00	0.00
15,600.0	90.00	359.42	11,890.0	3,469.5	282.9	3,474.1	0.00	0.00	0.00
15,700.0	90.00	359.42	11,890.0	3,569.5	281.8	3,574.0	0.00	0.00	0.00
15,800.0	90.00	359.42	11,890.0	3,669.5	280.8	3,674.0	0.00	0.00	0.00
15,900.0	90.00	359.42	11,890.0	3,769.5	279.8	3,774.0	0.00	0.00	0.00
16,000.0	90.00	359.42	11,890.0	3,869.5	278.8	3,873.9	0.00	0.00	0.00
16,100.0	90.00	359.42	11,890.0	3,969.5	277.8	3,973.9	0.00	0.00	0.00
16,200.0	90.00	359.42	11,890.0	4,069.5	276.7	4,073.8	0.00	0.00	0.00
16,300.0	90.00	359.42	11,890.0	4,169.5	275.7	4,173.8	0.00	0.00	0.00
16,400.0	90.00	359.42	11,890.0	4,269.4	274.7	4,273.7	0.00	0.00	0.00
16,500.0	90.00	359.42	11,890.0	4,369.4	273.7	4,373.7	0.00	0.00	0.00
16,600.0	90.00	359.42	11,890.0	4,469.4	272.7	4,473.7	0.00	0.00	0.00
16,700.0	90.00	359.42	11,890.0	4,569.4	271.6	4,573.6	0.00	0.00	0.00
16,800.0	90.00	359.42	11,890.0	4,669.4	270.6	4,673.6	0.00	0.00	0.00
16,900.0	90.00	359.42	11,890.0	4,769.4	269.6	4,773.5	0.00	0.00	0.00
17,000.0	90.00	359.42	11,890.0	4,869.4	268.6	4,873.5	0.00	0.00	0.00
17,100.0	90.00	359.42	11,890.0	4,969.4	267.6	4,973.5	0.00	0.00	0.00
17,200.0	90.00	359.42	11,890.0	5,069.4	266.5	5,073.4	0.00	0.00	0.00
17,300.0	90.00	359.42	11,890.0	5,169.4	265.5	5,173.4	0.00	0.00	0.00
17,400.0	90.00	359.42	11,890.0	5,269.4	264.5	5,273.3	0.00	0.00	0.00
17,500.0	90.00	359.42	11,890.0	5,369.4	263.5	5,373.3	0.00	0.00	0.00
17,600.0	90.00	359.42	11,890.0	5,469.4	262.4	5,473.3	0.00	0.00	0.00
17,700.0	90.00	359.42	11,890.0	5,569.4	261.4	5,573.2	0.00	0.00	0.00
17,800.0	90.00	359.42	11,890.0	5,669.4	260.4	5,673.2	0.00	0.00	0.00
17,900.0	90.00	359.42	11,890.0	5,769.4	259.4	5,773.1	0.00	0.00	0.00
18,000.0	90.00	359.42	11,890.0	5,869.4	258.4	5,873.1	0.00	0.00	0.00
18,100.0	90.00	359.42	11,890.0	5,969.4	257.3	5,973.1	0.00	0.00	0.00
18,200.0	90.00	359.42	11,890.0	6,069.4	256.3	6,073.0	0.00	0.00	0.00
18,300.0	90.00	359.42	11,890.0	6,169.3	255.3	6,173.0	0.00	0.00	0.00
18,400.0	90.00	359.42	11,890.0	6,269.3	254.3	6,272.9	0.00	0.00	0.00
18,500.0	90.00	359.42	11,890.0	6,369.3	253.3	6,372.9	0.00	0.00	0.00
18,600.0	90.00	359.42	11,890.0	6,469.3	252.2	6,472.9	0.00	0.00	0.00
18,700.0	90.00	359.42	11,890.0	6,569.3	251.2	6,572.8	0.00	0.00	0.00
18,800.0	90.00	359.42	11,890.0	6,669.3	250.2	6,672.8	0.00	0.00	0.00
18,900.0	90.00	359.42	11,890.0	6,769.3	249.2	6,772.7	0.00	0.00	0.00
19,000.0	90.00	359.42	11,890.0	6,869.3	248.2	6,872.7	0.00	0.00	0.00
19,100.0	90.00	359.42	11,890.0	6,969.3	247.1	6,972.7	0.00	0.00	0.00
19,200.0	90.00	359.42	11,890.0	7,069.3	246.1	7,072.6	0.00	0.00	0.00
19,300.0	90.00	359.42	11,890.0	7,169.3	245.1	7,172.6	0.00	0.00	0.00
19,400.0	90.00	359.42	11,890.0	7,269.3	244.1	7,272.5	0.00	0.00	0.00
19,500.0	90.00	359.42	11,890.0	7,369.3	243.1	7,372.5	0.00	0.00	0.00
19,600.0	90.00	359.42	11,890.0	7,469.3	242.0	7,472.5	0.00	0.00	0.00
19,700.0	90.00	359.42	11,890.0	7,569.3	241.0	7,572.4	0.00	0.00	0.00
19,800.0	90.00	359.42	11,890.0	7,669.3	240.0	7,672.4	0.00	0.00	0.00
19,900.0	90.00	359.42	11,890.0	7,769.3	239.0	7,772.3	0.00	0.00	0.00
20,000.0	90.00	359.42	11,890.0	7,869.3	238.0	7,872.3	0.00	0.00	0.00
20,100.0	90.00	359.42	11,890.0	7,969.3	236.9	7,972.3	0.00	0.00	0.00
20,200.0	90.00	359.42	11,890.0	8,069.2	235.9	8,072.2	0.00	0.00	0.00
20,300.0	90.00	359.42	11,890.0	8,169.2	234.9	8,172.2	0.00	0.00	0.00
20,400.0	90.00	359.42	11,890.0	8,269.2	233.9	8,272.1	0.00	0.00	0.00

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 104H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2939.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	North Reference:	Grid
Well:	Camellia 104H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

#### Planned Survey

Measured Depth (usft)	Inclination (°)	Azimuth (°)	Vertical Depth (usft)	+N/-S (usft)	+E/-W (usft)	Vertical Section (usft)	Dogleg Rate (°/100usft)	Build Rate (°/100usft)	Turn Rate (°/100usft)
20,500.0	90.00	359.42	11,890.0	8,369.2	232.9	8,372.1	0.00	0.00	0.00
20,600.0	90.00	359.42	11,890.0	8,469.2	231.8	8,472.0	0.00	0.00	0.00
20,700.0	90.00	359.42	11,890.0	8,569.2	230.8	8,572.0	0.00	0.00	0.00
20,800.0	90.00	359.42	11,890.0	8,669.2	229.8	8,672.0	0.00	0.00	0.00
20,900.0	90.00	359.42	11,890.0	8,769.2	228.8	8,771.9	0.00	0.00	0.00
21,000.0	90.00	359.42	11,890.0	8,869.2	227.8	8,871.9	0.00	0.00	0.00
21,100.0	90.00	359.42	11,890.0	8,969.2	226.7	8,971.8	0.00	0.00	0.00
21,200.0	90.00	359.42	11,890.0	9,069.2	225.7	9,071.8	0.00	0.00	0.00
21,300.0	90.00	359.42	11,890.0	9,169.2	224.7	9,171.8	0.00	0.00	0.00
21,400.0	90.00	359.42	11,890.0	9,269.2	223.7	9,271.7	0.00	0.00	0.00
21,500.0	90.00	359.42	11,890.0	9,369.2	222.7	9,371.7	0.00	0.00	0.00
21,600.0	90.00	359.42	11,890.0	9,469.2	221.6	9,471.6	0.00	0.00	0.00
21,700.0	90.00	359.42	11,890.0	9,569.2	220.6	9,571.6	0.00	0.00	0.00
21,800.0	90.00	359.42	11,890.0	9,669.2	219.6	9,671.6	0.00	0.00	0.00
21,900.0	90.00	359.42	11,890.0	9,769.2	218.6	9,771.5	0.00	0.00	0.00
22,000.0	90.00	359.42	11,890.0	9,869.2	217.6	9,871.5	0.00	0.00	0.00
22,100.0	90.00	359.42	11,890.0	9,969.1	216.5	9,971.4	0.00	0.00	0.00
22,200.0	90.00	359.42	11,890.0	10,069.1	215.5	10,071.4	0.00	0.00	0.00
22,300.0	90.00	359.42	11,890.0	10,169.1	214.5	10,171.4	0.00	0.00	0.00
22,400.0	90.00	359.42	11,890.0	10,269.1	213.5	10,271.3	0.00	0.00	0.00
22,500.0	90.00	359.42	11,890.0	10,369.1	212.4	10,371.3	0.00	0.00	0.00
22,600.0	90.00	359.42	11,890.0	10,469.1	211.4	10,471.2	0.00	0.00	0.00
22,700.0	90.00	359.42	11,890.0	10,569.1	210.4	10,571.2	0.00	0.00	0.00
22,800.0	90.00	359.42	11,890.0	10,669.1	209.4	10,671.2	0.00	0.00	0.00
22,900.0	90.00	359.42	11,890.0	10,769.1	208.4	10,771.1	0.00	0.00	0.00
23,000.0	90.00	359.42	11,890.0	10,869.1	207.3	10,871.1	0.00	0.00	0.00
23,100.0	90.00	359.42	11,890.0	10,969.1	206.3	10,971.0	0.00	0.00	0.00
23,200.0	90.00	359.42	11,890.0	11,069.1	205.3	11,071.0	0.00	0.00	0.00
23,263.3	90.00	359.42	11,890.0	11,132.4	204.7	11,134.3	0.00	0.00	0.00
Cam104 LTP									
23,300.0	90.00	359.42	11,890.0	11,169.1	204.3	11,171.0	0.00	0.00	0.00
23,313.4	90.00	359.42	11,890.0	11,182.4	204.2	11,184.3	0.00	0.00	0.00
Cam104 BHL									

#### Design Targets

Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (usft)	+N/-S (usft)	+E/-W (usft)	Northing (usft)	Easting (usft)	Latitude	Longitude
Cam104 KOP - plan hits target center - Point	0.00	0.00	11,350.0	-469.7	152.6	372,044.34	870,385.77	32° 1' 6.191 N	103° 16' 17.981 W
Cam104 BHL - plan hits target center - Point	0.00	0.00	11,890.0	11,182.4	204.2	383,696.51	870,437.30	32° 3' 1.480 N	103° 16' 16.051 W
Cam104 FTP - plan hits target center - Point	0.00	0.00	11,890.0	773.5	310.4	373,287.53	870,543.52	32° 1' 18.476 N	103° 16' 16.007 W
Cam104 LTP - plan hits target center - Point	0.00	0.00	11,890.0	11,132.4	204.7	383,646.49	870,437.82	32° 3' 0.985 N	103° 16' 16.051 W

Database:	EDM5000	Local Co-ordinate Reference:	Well Camellia 104H
Company:	Ameredev Operating, LLC.	TVD Reference:	KB @ 2939.0usft
Project:	CAM/AZ	MD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	North Reference:	Grid
Well:	Camellia 104H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Design #1		

## Plan Annotations

Measured Depth (usft)	Vertical Depth (usft)	Local Coordinates		Comment
		+N/-S (usft)	+E/-W (usft)	
12,799.0	11,884.6	669.2	302.2	Cam104 into NMNM23199

# ***AMEREDEV***

## **Ameredev Operating, LLC.**

**CAM/AZ**

**CAM/AZ #5SX**

**Camellia 104H**

**Wellbore #1**

**Plan: Design #1**

## **Lease Penetration Section Line Foot**

**05 March, 2019**

Company:	Ameredev Operating, LLC.	Local Co-ordinate Reference:	Well Camellia 104H
Project:	CAM/AZ	TVD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	MD Reference:	KB @ 2939.0usft
Well:	Camellia 104H	North Reference:	Grid
Wellbore:	Wellbore #1	Survey Calculation Method:	Minimum Curvature
Design:	Design #1	Database:	EDM5000

Project	CAM/AZ		
Map System:	US State Plane 1983	System Datum:	Mean Sea Level
Geo Datum:	North American Datum 1983		
Map Zone:	New Mexico Eastern Zone		

Site	CAM/AZ #5SX		
Site Position:		Northing:	372,513.64 usft
From:	Lat/Long	Easting:	870,193.17 usft
Position Uncertainty:	0.0 usft	Slot Radius:	13-3/16"
		Latitude:	32° 1' 10.853 N
		Longitude:	103° 16' 19.700 W
		Grid Convergence:	0.56 °

Well	Camellia 104H		
Well Position	+N/-S	0.0 usft	Northing:
	+E/-W	0.0 usft	Easting:
Position Uncertainty	0.0 usft	Wellhead Elevation:	usft
		Latitude:	32° 1' 10.853 N
		Longitude:	103° 16' 19.700 W
		Ground Level:	2,912.0 usft

Wellbore	Wellbore #1		
Magnetics	Model Name	Sample Date	Declination
			(°)
	IGRF2015	3/5/2019	6.61
			Dip Angle
			(°)
			Field Strength
			(nT)
			59.90
			47,675.25018162

Design	Design #1		
Audit Notes:			
Version:	Phase:	PROTOTYPE	Tie On Depth:
			0.0
Vertical Section:	Depth From (TVD)	+N/-S	+E/-W
	(usft)	(usft)	(usft)
	0.0	0.0	0.0
			Direction
			(°)
			1.05

Survey Tool Program	Date 3/5/2019		
From	To	Survey (Wellbore)	Tool Name
(usft)	(usft)		
0.0	23,313.4	Design #1 (Wellbore #1)	MWD
			Description
			OWSG MWD - Standard

Planned Survey							
MD	Inc	Azi (azimuth)	TVD	+FSL/-FNL	+FWL/-FEL	Latitude	Longitude
(usft)	(°)	(°)	(usft)	(usft)	(usft)		
0.0	0.00	0.00	0.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
100.0	0.00	0.00	100.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
200.0	0.00	0.00	200.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
300.0	0.00	0.00	300.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
400.0	0.00	0.00	400.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
500.0	0.00	0.00	500.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
600.0	0.00	0.00	600.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
700.0	0.00	0.00	700.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
800.0	0.00	0.00	800.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
900.0	0.00	0.00	900.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,000.0	0.00	0.00	1,000.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,100.0	0.00	0.00	1,100.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W

<b>Company:</b>	Ameredev Operating, LLC.	<b>Local Co-ordinate Reference:</b>	Well Camellia 104H
<b>Project:</b>	CAM/AZ	<b>TVD Reference:</b>	KB @ 2939.0usft
<b>Site:</b>	CAM/AZ #5SX	<b>MD Reference:</b>	KB @ 2939.0usft
<b>Well:</b>	Camellia 104H	<b>North Reference:</b>	Grid
<b>Wellbore:</b>	Wellbore #1	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Design:</b>	Design #1	<b>Database:</b>	EDM5000

#### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
1,200.0	0.00	0.00	1,200.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,300.0	0.00	0.00	1,300.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,400.0	0.00	0.00	1,400.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,500.0	0.00	0.00	1,500.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,600.0	0.00	0.00	1,600.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,700.0	0.00	0.00	1,700.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,800.0	0.00	0.00	1,800.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
1,900.0	0.00	0.00	1,900.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
2,000.0	0.00	0.00	2,000.0	-669.6	2,000.0	32° 1' 10.853 N	103° 16' 19.700 W
2,100.0	2.00	162.00	2,100.0	-671.2	2,000.5	32° 1' 10.837 N	103° 16' 19.694 W
2,200.0	4.00	162.00	2,199.8	-676.2	2,002.1	32° 1' 10.788 N	103° 16' 19.675 W
2,300.0	6.00	162.00	2,299.5	-684.5	2,004.8	32° 1' 10.705 N	103° 16' 19.645 W
2,400.0	6.00	162.00	2,398.9	-694.4	2,008.1	32° 1' 10.607 N	103° 16' 19.609 W
2,500.0	6.00	162.00	2,498.4	-704.4	2,011.3	32° 1' 10.508 N	103° 16' 19.572 W
2,600.0	6.00	162.00	2,597.8	-714.3	2,014.5	32° 1' 10.409 N	103° 16' 19.536 W
2,700.0	6.00	162.00	2,697.3	-724.3	2,017.8	32° 1' 10.311 N	103° 16' 19.500 W
2,800.0	6.00	162.00	2,796.7	-734.2	2,021.0	32° 1' 10.212 N	103° 16' 19.463 W
2,900.0	6.00	162.00	2,896.2	-744.1	2,024.2	32° 1' 10.113 N	103° 16' 19.427 W
3,000.0	6.00	162.00	2,995.6	-754.1	2,027.4	32° 1' 10.014 N	103° 16' 19.390 W
3,100.0	6.00	162.00	3,095.1	-764.0	2,030.7	32° 1' 9.916 N	103° 16' 19.354 W
3,200.0	6.00	162.00	3,194.5	-774.0	2,033.9	32° 1' 9.817 N	103° 16' 19.318 W
3,300.0	6.00	162.00	3,294.0	-783.9	2,037.1	32° 1' 9.718 N	103° 16' 19.281 W
3,400.0	6.00	162.00	3,393.4	-793.9	2,040.4	32° 1' 9.620 N	103° 16' 19.245 W
3,500.0	6.00	162.00	3,492.9	-803.8	2,043.6	32° 1' 9.521 N	103° 16' 19.209 W
3,600.0	6.00	162.00	3,592.3	-813.7	2,046.8	32° 1' 9.422 N	103° 16' 19.172 W
3,700.0	6.00	162.00	3,691.8	-823.7	2,050.1	32° 1' 9.324 N	103° 16' 19.136 W
3,800.0	6.00	162.00	3,791.2	-833.6	2,053.3	32° 1' 9.225 N	103° 16' 19.099 W
3,900.0	6.00	162.00	3,890.7	-843.6	2,056.5	32° 1' 9.126 N	103° 16' 19.063 W
4,000.0	6.00	162.00	3,990.1	-853.5	2,059.7	32° 1' 9.028 N	103° 16' 19.027 W
4,100.0	6.00	162.00	4,089.6	-863.4	2,063.0	32° 1' 8.929 N	103° 16' 18.990 W
4,200.0	6.00	162.00	4,189.0	-873.4	2,066.2	32° 1' 8.830 N	103° 16' 18.954 W
4,300.0	6.00	162.00	4,288.5	-883.3	2,069.4	32° 1' 8.732 N	103° 16' 18.917 W
4,400.0	6.00	162.00	4,387.9	-893.3	2,072.7	32° 1' 8.633 N	103° 16' 18.881 W
4,500.0	6.00	162.00	4,487.4	-903.2	2,075.9	32° 1' 8.534 N	103° 16' 18.845 W
4,600.0	6.00	162.00	4,586.9	-913.1	2,079.1	32° 1' 8.436 N	103° 16' 18.808 W
4,700.0	6.00	162.00	4,686.3	-923.1	2,082.4	32° 1' 8.337 N	103° 16' 18.772 W
4,800.0	6.00	162.00	4,785.8	-933.0	2,085.6	32° 1' 8.238 N	103° 16' 18.736 W
4,900.0	6.00	162.00	4,885.2	-943.0	2,088.8	32° 1' 8.140 N	103° 16' 18.699 W
5,000.0	6.00	162.00	4,984.7	-952.9	2,092.0	32° 1' 8.041 N	103° 16' 18.663 W
5,100.0	6.00	162.00	5,084.1	-962.9	2,095.3	32° 1' 7.942 N	103° 16' 18.626 W
5,200.0	6.00	162.00	5,183.6	-972.8	2,098.5	32° 1' 7.844 N	103° 16' 18.590 W
5,300.0	6.00	162.00	5,283.0	-982.7	2,101.7	32° 1' 7.745 N	103° 16' 18.554 W
5,400.0	6.00	162.00	5,382.5	-992.7	2,105.0	32° 1' 7.646 N	103° 16' 18.517 W
5,500.0	6.00	162.00	5,481.9	-1,002.6	2,108.2	32° 1' 7.548 N	103° 16' 18.481 W



<b>Company:</b>	Ameredev Operating, LLC.	<b>Local Co-ordinate Reference:</b>	Well Camellia 104H
<b>Project:</b>	CAM/AZ	<b>TVD Reference:</b>	KB @ 2939.0usft
<b>Site:</b>	CAM/AZ #5SX	<b>MD Reference:</b>	KB @ 2939.0usft
<b>Well:</b>	Camellia 104H	<b>North Reference:</b>	Grid
<b>Wellbore:</b>	Wellbore #1	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Design:</b>	Design #1	<b>Database:</b>	EDM5000

#### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
5,600.0	6.00	162.00	5,581.4	-1,012.6	2,111.4	32° 1' 7.449 N	103° 16' 18.445 W
5,700.0	6.00	162.00	5,680.8	-1,022.5	2,114.7	32° 1' 7.350 N	103° 16' 18.408 W
5,800.0	6.00	162.00	5,780.3	-1,032.4	2,117.9	32° 1' 7.251 N	103° 16' 18.372 W
5,900.0	6.00	162.00	5,879.7	-1,042.4	2,121.1	32° 1' 7.153 N	103° 16' 18.335 W
6,000.0	6.00	162.00	5,979.2	-1,052.3	2,124.3	32° 1' 7.054 N	103° 16' 18.299 W
6,100.0	6.00	162.00	6,078.6	-1,062.3	2,127.6	32° 1' 6.955 N	103° 16' 18.263 W
6,200.0	6.00	162.00	6,178.1	-1,072.2	2,130.8	32° 1' 6.857 N	103° 16' 18.226 W
6,300.0	6.00	162.00	6,277.5	-1,082.1	2,134.0	32° 1' 6.758 N	103° 16' 18.190 W
6,400.0	6.00	162.00	6,377.0	-1,092.1	2,137.3	32° 1' 6.659 N	103° 16' 18.153 W
6,500.0	6.00	162.00	6,476.4	-1,102.0	2,140.5	32° 1' 6.561 N	103° 16' 18.117 W
6,600.0	6.00	162.00	6,575.9	-1,112.0	2,143.7	32° 1' 6.462 N	103° 16' 18.081 W
6,700.0	6.00	162.00	6,675.3	-1,121.9	2,147.0	32° 1' 6.363 N	103° 16' 18.044 W
6,724.8	6.00	162.00	6,700.0	-1,124.4	2,147.8	32° 1' 6.339 N	103° 16' 18.035 W
6,800.0	4.50	162.00	6,774.9	-1,130.9	2,149.9	32° 1' 6.274 N	103° 16' 18.011 W
6,900.0	2.50	162.00	6,874.7	-1,136.7	2,151.8	32° 1' 6.216 N	103° 16' 17.990 W
7,000.0	0.50	162.00	6,974.7	-1,139.2	2,152.6	32° 1' 6.192 N	103° 16' 17.981 W
7,024.8	0.00	0.00	6,999.5	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,100.0	0.00	0.00	7,074.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,200.0	0.00	0.00	7,174.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,300.0	0.00	0.00	7,274.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,400.0	0.00	0.00	7,374.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,500.0	0.00	0.00	7,474.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,600.0	0.00	0.00	7,574.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,700.0	0.00	0.00	7,674.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,800.0	0.00	0.00	7,774.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
7,900.0	0.00	0.00	7,874.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,000.0	0.00	0.00	7,974.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,100.0	0.00	0.00	8,074.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,200.0	0.00	0.00	8,174.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,300.0	0.00	0.00	8,274.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,400.0	0.00	0.00	8,374.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,500.0	0.00	0.00	8,474.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,600.0	0.00	0.00	8,574.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,700.0	0.00	0.00	8,674.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,800.0	0.00	0.00	8,774.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
8,900.0	0.00	0.00	8,874.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,000.0	0.00	0.00	8,974.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,100.0	0.00	0.00	9,074.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,200.0	0.00	0.00	9,174.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,300.0	0.00	0.00	9,274.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,400.0	0.00	0.00	9,374.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,500.0	0.00	0.00	9,474.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,600.0	0.00	0.00	9,574.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,700.0	0.00	0.00	9,674.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W

<b>Company:</b>	Ameredev Operating, LLC.	<b>Local Co-ordinate Reference:</b>	Well Camellia 104H
<b>Project:</b>	CAM/AZ	<b>TVD Reference:</b>	KB @ 2939.0usft
<b>Site:</b>	CAM/AZ #5SX	<b>MD Reference:</b>	KB @ 2939.0usft
<b>Well:</b>	Camellia 104H	<b>North Reference:</b>	Grid
<b>Wellbore:</b>	Wellbore #1	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Design:</b>	Design #1	<b>Database:</b>	EDM5000

**Planned Survey**

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
9,800.0	0.00	0.00	9,774.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
9,900.0	0.00	0.00	9,874.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,000.0	0.00	0.00	9,974.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,100.0	0.00	0.00	10,074.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,200.0	0.00	0.00	10,174.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,300.0	0.00	0.00	10,274.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,400.0	0.00	0.00	10,374.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,500.0	0.00	0.00	10,474.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,600.0	0.00	0.00	10,574.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,700.0	0.00	0.00	10,674.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,800.0	0.00	0.00	10,774.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
10,900.0	0.00	0.00	10,874.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
11,000.0	0.00	0.00	10,974.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
11,100.0	0.00	0.00	11,074.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
11,200.0	0.00	0.00	11,174.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
11,300.0	0.00	0.00	11,274.7	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
11,375.3	0.00	0.00	11,350.0	-1,139.3	2,152.6	32° 1' 6.191 N	103° 16' 17.981 W
<b>Cam104 KOP</b>							
11,400.0	2.96	7.48	11,374.7	-1,138.7	2,152.7	32° 1' 6.197 N	103° 16' 17.980 W
11,500.0	14.96	7.48	11,473.3	-1,123.3	2,154.7	32° 1' 6.349 N	103° 16' 17.954 W
11,600.0	26.96	7.48	11,566.5	-1,087.9	2,159.4	32° 1' 6.699 N	103° 16' 17.896 W
11,700.0	38.96	7.48	11,650.2	-1,034.0	2,166.4	32° 1' 7.231 N	103° 16' 17.808 W
11,800.0	50.96	7.48	11,720.8	-964.1	2,175.6	32° 1' 7.922 N	103° 16' 17.693 W
11,900.0	62.96	7.48	11,775.3	-881.1	2,186.5	32° 1' 8.742 N	103° 16' 17.557 W
12,000.0	74.96	7.48	11,811.1	-788.7	2,198.6	32° 1' 9.655 N	103° 16' 17.406 W
12,086.0	85.28	7.48	11,825.8	-704.9	2,209.7	32° 1' 10.484 N	103° 16' 17.269 W
12,100.0	85.28	7.48	11,827.0	-691.0	2,211.5	32° 1' 10.621 N	103° 16' 17.246 W
12,200.0	85.28	7.48	11,835.2	-592.2	2,224.5	32° 1' 11.597 N	103° 16' 17.084 W
12,300.0	85.28	7.48	11,843.5	-493.4	2,237.4	32° 1' 12.573 N	103° 16' 16.922 W
12,400.0	85.28	7.48	11,851.7	-394.6	2,250.4	32° 1' 13.550 N	103° 16' 16.760 W
12,500.0	85.28	7.48	11,859.9	-295.8	2,263.4	32° 1' 14.526 N	103° 16' 16.598 W
12,600.0	85.28	7.48	11,868.2	-197.0	2,276.4	32° 1' 15.503 N	103° 16' 16.436 W
12,700.0	85.28	7.48	11,876.4	-98.2	2,289.3	32° 1' 16.479 N	103° 16' 16.274 W
12,799.0	85.28	7.48	11,884.6	-0.3	2,302.2	32° 1' 17.446 N	103° 16' 16.114 W
<b>Cam104 into NMNM23199</b>							
12,800.0	85.28	7.48	11,884.6	0.7	2,302.3	32° 1' 17.456 N	103° 16' 16.112 W
12,826.0	85.28	7.48	11,886.8	26.4	2,305.7	32° 1' 17.710 N	103° 16' 16.070 W
12,900.0	89.77	359.81	11,890.0	100.1	2,310.4	32° 1' 18.438 N	103° 16' 16.007 W
12,903.8	90.00	359.42	11,890.0	103.9	2,310.4	32° 1' 18.476 N	103° 16' 16.007 W
<b>Cam104 FTP</b>							
13,000.0	90.00	359.42	11,890.0	200.1	2,309.4	32° 1' 19.428 N	103° 16' 16.007 W
13,100.0	90.00	359.42	11,890.0	300.0	2,308.3	32° 1' 20.417 N	103° 16' 16.008 W
13,200.0	90.00	359.42	11,890.0	400.0	2,307.3	32° 1' 21.407 N	103° 16' 16.008 W
13,300.0	90.00	359.42	11,890.0	500.0	2,306.3	32° 1' 22.397 N	103° 16' 16.009 W
13,400.0	90.00	359.42	11,890.0	600.0	2,305.3	32° 1' 23.386 N	103° 16' 16.009 W

**Company:** Ameredev Operating, LLC.  
**Project:** CAM/AZ  
**Site:** CAM/AZ #5SX  
**Well:** Camellia 104H  
**Wellbore:** Wellbore #1  
**Design:** Design #1

**Local Co-ordinate Reference:** Well Camellia 104H  
**TVD Reference:** KB @ 2939.0usft  
**MD Reference:** KB @ 2939.0usft  
**North Reference:** Grid  
**Survey Calculation Method:** Minimum Curvature  
**Database:** EDM5000

**Planned Survey**

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
13,500.0	90.00	359.42	11,890.0	700.0	2,304.3	32° 1' 24.376 N	103° 16' 16.009 W
13,600.0	90.00	359.42	11,890.0	800.0	2,303.2	32° 1' 25.365 N	103° 16' 16.010 W
13,700.0	90.00	359.42	11,890.0	900.0	2,302.2	32° 1' 26.355 N	103° 16' 16.010 W
13,800.0	90.00	359.42	11,890.0	1,000.0	2,301.2	32° 1' 27.344 N	103° 16' 16.011 W
13,900.0	90.00	359.42	11,890.0	1,100.0	2,300.2	32° 1' 28.334 N	103° 16' 16.011 W
14,000.0	90.00	359.42	11,890.0	1,200.0	2,299.2	32° 1' 29.323 N	103° 16' 16.012 W
14,100.0	90.00	359.42	11,890.0	1,300.0	2,298.1	32° 1' 30.313 N	103° 16' 16.012 W
14,200.0	90.00	359.42	11,890.0	1,400.0	2,297.1	32° 1' 31.302 N	103° 16' 16.012 W
14,300.0	90.00	359.42	11,890.0	1,500.0	2,296.1	32° 1' 32.292 N	103° 16' 16.013 W
14,400.0	90.00	359.42	11,890.0	1,600.0	2,295.1	32° 1' 33.281 N	103° 16' 16.013 W
14,500.0	90.00	359.42	11,890.0	1,700.0	2,294.1	32° 1' 34.271 N	103° 16' 16.014 W
14,600.0	90.00	359.42	11,890.0	1,800.0	2,293.0	32° 1' 35.260 N	103° 16' 16.014 W
14,700.0	90.00	359.42	11,890.0	1,900.0	2,292.0	32° 1' 36.250 N	103° 16' 16.015 W
14,800.0	90.00	359.42	11,890.0	2,000.0	2,291.0	32° 1' 37.239 N	103° 16' 16.015 W
14,900.0	90.00	359.42	11,890.0	2,100.0	2,290.0	32° 1' 38.229 N	103° 16' 16.015 W
15,000.0	90.00	359.42	11,890.0	2,199.9	2,289.0	32° 1' 39.218 N	103° 16' 16.016 W
15,100.0	90.00	359.42	11,890.0	2,299.9	2,287.9	32° 1' 40.208 N	103° 16' 16.016 W
15,200.0	90.00	359.42	11,890.0	2,399.9	2,286.9	32° 1' 41.197 N	103° 16' 16.017 W
15,300.0	90.00	359.42	11,890.0	2,499.9	2,285.9	32° 1' 42.187 N	103° 16' 16.017 W
15,400.0	90.00	359.42	11,890.0	2,599.9	2,284.9	32° 1' 43.176 N	103° 16' 16.018 W
15,500.0	90.00	359.42	11,890.0	2,699.9	2,283.9	32° 1' 44.166 N	103° 16' 16.018 W
15,600.0	90.00	359.42	11,890.0	2,799.9	2,282.8	32° 1' 45.155 N	103° 16' 16.018 W
15,700.0	90.00	359.42	11,890.0	2,899.9	2,281.8	32° 1' 46.145 N	103° 16' 16.019 W
15,800.0	90.00	359.42	11,890.0	2,999.9	2,280.8	32° 1' 47.134 N	103° 16' 16.019 W
15,900.0	90.00	359.42	11,890.0	3,099.9	2,279.8	32° 1' 48.124 N	103° 16' 16.020 W
16,000.0	90.00	359.42	11,890.0	3,199.9	2,278.8	32° 1' 49.113 N	103° 16' 16.020 W
16,100.0	90.00	359.42	11,890.0	3,299.9	2,277.7	32° 1' 50.103 N	103° 16' 16.021 W
16,200.0	90.00	359.42	11,890.0	3,399.9	2,276.7	32° 1' 51.092 N	103° 16' 16.021 W
16,300.0	90.00	359.42	11,890.0	3,499.9	2,275.7	32° 1' 52.082 N	103° 16' 16.021 W
16,400.0	90.00	359.42	11,890.0	3,599.9	2,274.7	32° 1' 53.071 N	103° 16' 16.022 W
16,500.0	90.00	359.42	11,890.0	3,699.9	2,273.7	32° 1' 54.061 N	103° 16' 16.022 W
16,600.0	90.00	359.42	11,890.0	3,799.9	2,272.6	32° 1' 55.050 N	103° 16' 16.023 W
16,700.0	90.00	359.42	11,890.0	3,899.9	2,271.6	32° 1' 56.040 N	103° 16' 16.023 W
16,800.0	90.00	359.42	11,890.0	3,999.9	2,270.6	32° 1' 57.030 N	103° 16' 16.024 W
16,900.0	90.00	359.42	11,890.0	4,099.8	2,269.6	32° 1' 58.019 N	103° 16' 16.024 W
17,000.0	90.00	359.42	11,890.0	4,199.8	2,268.6	32° 1' 59.009 N	103° 16' 16.024 W
17,100.0	90.00	359.42	11,890.0	4,299.8	2,267.5	32° 1' 59.998 N	103° 16' 16.025 W
17,200.0	90.00	359.42	11,890.0	4,399.8	2,266.5	32° 2' 0.988 N	103° 16' 16.025 W
17,300.0	90.00	359.42	11,890.0	4,499.8	2,265.5	32° 2' 1.977 N	103° 16' 16.026 W
17,400.0	90.00	359.42	11,890.0	4,599.8	2,264.5	32° 2' 2.967 N	103° 16' 16.026 W
17,500.0	90.00	359.42	11,890.0	4,699.8	2,263.5	32° 2' 3.956 N	103° 16' 16.027 W
17,600.0	90.00	359.42	11,890.0	4,799.8	2,262.4	32° 2' 4.946 N	103° 16' 16.027 W
17,700.0	90.00	359.42	11,890.0	4,899.8	2,261.4	32° 2' 5.935 N	103° 16' 16.027 W
17,800.0	90.00	359.42	11,890.0	4,999.8	2,260.4	32° 2' 6.925 N	103° 16' 16.028 W

<b>Company:</b>	Ameredev Operating, LLC.	<b>Local Co-ordinate Reference:</b>	Well Camellia 104H
<b>Project:</b>	CAM/AZ	<b>TVD Reference:</b>	KB @ 2939.0usft
<b>Site:</b>	CAM/AZ #5SX	<b>MD Reference:</b>	KB @ 2939.0usft
<b>Well:</b>	Camellia 104H	<b>North Reference:</b>	Grid
<b>Wellbore:</b>	Wellbore #1	<b>Survey Calculation Method:</b>	Minimum Curvature
<b>Design:</b>	Design #1	<b>Database:</b>	EDM5000

#### Planned Survey

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
17,900.0	90.00	359.42	11,890.0	5,099.8	2,259.4	32° 2' 7.914 N	103° 16' 16.028 W
18,000.0	90.00	359.42	11,890.0	5,199.8	2,258.4	32° 2' 8.904 N	103° 16' 16.029 W
18,100.0	90.00	359.42	11,890.0	5,299.8	2,257.3	32° 2' 9.893 N	103° 16' 16.029 W
18,200.0	90.00	359.42	11,890.0	5,399.8	2,256.3	32° 2' 10.883 N	103° 16' 16.030 W
18,300.0	90.00	359.42	11,890.0	5,499.8	2,255.3	32° 2' 11.872 N	103° 16' 16.030 W
18,400.0	90.00	359.42	11,890.0	5,599.8	2,254.3	32° 2' 12.862 N	103° 16' 16.030 W
18,500.0	90.00	359.42	11,890.0	5,699.8	2,253.2	32° 2' 13.851 N	103° 16' 16.031 W
18,600.0	90.00	359.42	11,890.0	5,799.8	2,252.2	32° 2' 14.841 N	103° 16' 16.031 W
18,700.0	90.00	359.42	11,890.0	5,899.8	2,251.2	32° 2' 15.830 N	103° 16' 16.032 W
18,800.0	90.00	359.42	11,890.0	5,999.8	2,250.2	32° 2' 16.820 N	103° 16' 16.032 W
18,900.0	90.00	359.42	11,890.0	6,099.7	2,249.2	32° 2' 17.809 N	103° 16' 16.033 W
19,000.0	90.00	359.42	11,890.0	6,199.7	2,248.1	32° 2' 18.799 N	103° 16' 16.033 W
19,100.0	90.00	359.42	11,890.0	6,299.7	2,247.1	32° 2' 19.788 N	103° 16' 16.033 W
19,200.0	90.00	359.42	11,890.0	6,399.7	2,246.1	32° 2' 20.778 N	103° 16' 16.034 W
19,300.0	90.00	359.42	11,890.0	6,499.7	2,245.1	32° 2' 21.767 N	103° 16' 16.034 W
19,400.0	90.00	359.42	11,890.0	6,599.7	2,244.1	32° 2' 22.757 N	103° 16' 16.035 W
19,500.0	90.00	359.42	11,890.0	6,699.7	2,243.0	32° 2' 23.746 N	103° 16' 16.035 W
19,600.0	90.00	359.42	11,890.0	6,799.7	2,242.0	32° 2' 24.736 N	103° 16' 16.036 W
19,700.0	90.00	359.42	11,890.0	6,899.7	2,241.0	32° 2' 25.725 N	103° 16' 16.036 W
19,800.0	90.00	359.42	11,890.0	6,999.7	2,240.0	32° 2' 26.715 N	103° 16' 16.036 W
19,900.0	90.00	359.42	11,890.0	7,099.7	2,239.0	32° 2' 27.704 N	103° 16' 16.037 W
20,000.0	90.00	359.42	11,890.0	7,199.7	2,237.9	32° 2' 28.694 N	103° 16' 16.037 W
20,100.0	90.00	359.42	11,890.0	7,299.7	2,236.9	32° 2' 29.683 N	103° 16' 16.038 W
20,200.0	90.00	359.42	11,890.0	7,399.7	2,235.9	32° 2' 30.673 N	103° 16' 16.038 W
20,300.0	90.00	359.42	11,890.0	7,499.7	2,234.9	32° 2' 31.662 N	103° 16' 16.039 W
20,400.0	90.00	359.42	11,890.0	7,599.7	2,233.9	32° 2' 32.652 N	103° 16' 16.039 W
20,500.0	90.00	359.42	11,890.0	7,699.7	2,232.8	32° 2' 33.641 N	103° 16' 16.039 W
20,600.0	90.00	359.42	11,890.0	7,799.7	2,231.8	32° 2' 34.631 N	103° 16' 16.040 W
20,700.0	90.00	359.42	11,890.0	7,899.7	2,230.8	32° 2' 35.621 N	103° 16' 16.040 W
20,800.0	90.00	359.42	11,890.0	7,999.6	2,229.8	32° 2' 36.610 N	103° 16' 16.041 W
20,900.0	90.00	359.42	11,890.0	8,099.6	2,228.8	32° 2' 37.600 N	103° 16' 16.041 W
21,000.0	90.00	359.42	11,890.0	8,199.6	2,227.7	32° 2' 38.589 N	103° 16' 16.042 W
21,100.0	90.00	359.42	11,890.0	8,299.6	2,226.7	32° 2' 39.579 N	103° 16' 16.042 W
21,200.0	90.00	359.42	11,890.0	8,399.6	2,225.7	32° 2' 40.568 N	103° 16' 16.042 W
21,300.0	90.00	359.42	11,890.0	8,499.6	2,224.7	32° 2' 41.558 N	103° 16' 16.043 W
21,400.0	90.00	359.42	11,890.0	8,599.6	2,223.7	32° 2' 42.547 N	103° 16' 16.043 W
21,500.0	90.00	359.42	11,890.0	8,699.6	2,222.6	32° 2' 43.537 N	103° 16' 16.044 W
21,600.0	90.00	359.42	11,890.0	8,799.6	2,221.6	32° 2' 44.526 N	103° 16' 16.044 W
21,700.0	90.00	359.42	11,890.0	8,899.6	2,220.6	32° 2' 45.516 N	103° 16' 16.045 W
21,800.0	90.00	359.42	11,890.0	8,999.6	2,219.6	32° 2' 46.505 N	103° 16' 16.045 W
21,900.0	90.00	359.42	11,890.0	9,099.6	2,218.6	32° 2' 47.495 N	103° 16' 16.045 W
22,000.0	90.00	359.42	11,890.0	9,199.6	2,217.5	32° 2' 48.484 N	103° 16' 16.046 W
22,100.0	90.00	359.42	11,890.0	9,299.6	2,216.5	32° 2' 49.474 N	103° 16' 16.046 W
22,200.0	90.00	359.42	11,890.0	9,399.6	2,215.5	32° 2' 50.463 N	103° 16' 16.047 W

Company:	Ameredev Operating, LLC.	Local Co-ordinate Reference:	Well Camellia 104H
Project:	CAM/AZ	TVD Reference:	KB @ 2939.0usft
Site:	CAM/AZ #5SX	MD Reference:	KB @ 2939.0usft
Well:	Camellia 104H	North Reference:	Grid
Wellbore:	Wellbore #1	Survey Calculation Method:	Minimum Curvature
Design:	Design #1	Database:	EDM5000

**Planned Survey**

MD (usft)	Inc (°)	Azi (azimuth) (°)	TVD (usft)	+FSL/-FNL (usft)	+FWL/-FEL (usft)	Latitude	Longitude
22,300.0	90.00	359.42	11,890.0	9,499.6	2,214.5	32° 2' 51.453 N	103° 16' 16.047 W
22,400.0	90.00	359.42	11,890.0	9,599.6	2,213.5	32° 2' 52.442 N	103° 16' 16.048 W
22,500.0	90.00	359.42	11,890.0	9,699.6	2,212.4	32° 2' 53.432 N	103° 16' 16.048 W
22,600.0	90.00	359.42	11,890.0	9,799.6	2,211.4	32° 2' 54.421 N	103° 16' 16.048 W
22,700.0	90.00	359.42	11,890.0	9,899.5	2,210.4	32° 2' 55.411 N	103° 16' 16.049 W
22,800.0	90.00	359.42	11,890.0	9,999.5	2,209.4	32° 2' 56.400 N	103° 16' 16.049 W
22,900.0	90.00	359.42	11,890.0	10,099.5	2,208.4	32° 2' 57.390 N	103° 16' 16.050 W
23,000.0	90.00	359.42	11,890.0	10,199.5	2,207.3	32° 2' 58.379 N	103° 16' 16.050 W
23,100.0	90.00	359.42	11,890.0	10,299.5	2,206.3	32° 2' 59.369 N	103° 16' 16.051 W
23,200.0	90.00	359.42	11,890.0	10,399.5	2,205.3	32° 3' 0.358 N	103° 16' 16.051 W
23,263.3	90.00	359.42	11,890.0	10,462.8	2,204.6	32° 3' 0.985 N	103° 16' 16.051 W
Cam104 LTP							
23,300.0	90.00	359.42	11,890.0	10,499.5	2,204.3	32° 3' 1.348 N	103° 16' 16.051 W
23,313.4	90.00	359.42	11,890.0	10,512.9	2,204.1	32° 3' 1.480 N	103° 16' 16.051 W
Cam104 BHL							

**Plan Annotations**

Measured Depth (usft)	Vertical Depth (usft)	Local Coordinates		Comment
		+N/-S (usft)	+E/-W (usft)	
12,799.0	11,884.6	669.2	302.2	Cam104 into NMNM23199

Checked By: _____	Approved By: _____	Date: _____
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# 5M Annular Preventer Variance Request and Well Control Procedures

Note: A copy of the Well Control Plan must be available at multiple locations on the rig for review by rig personnel, as well as review by the BLM PET/PE, and a copy must be maintained on the rig floor.

## Dual Isolation Design for 5M Annular Exception

Ameredev will utilize 13-5/8" 10M (5M Annular) BOPE System consisting of:

- 13-5/8" 5M Annular
- 13-5/8" 10M Upper Pipe Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram
- 13-5/8" 10M Blind Rams
- 13-5/8" 10M Drilling Spool /w 2 - 4" 10M Outlets Double 10M Isolation Valves
- 13-5/8" 10M Lower Blind Rams
  - 3-1/2" – 5-1/2" Variable Bore Ram

All drilling components and casing associated to exposure > 5000 psi BHP requiring a 10M system will have a double isolation (secondary barrier) below the 5M Annular that would provide a barrier to flow. The mud system will always be primary barrier, it will be maintained by adjusting values based on tourly mud tests and monitoring a PVT System to maintain static wellbore conditions, displacement procedures will be followed and recorded on daily drilling reports during tripping operations. Surge and swab pressure values will be calculated and maintained and static flow check will be monitored at previous casing shoe and verified static well conditions prior to tripping out of hole and again prior to pulling last joint of drill pipe through BOPE. The below table, documents that two barriers to flow can be maintained at all times, independent of the rating of the annular preventer.

Drill Components	Size	Primary Barrier	Secondary Barrier	Third Barrier
Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
HWDP Drillpipe	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Drill Collars	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Production Casing	3-1/2"-5-1/2"	Drilling Fluid	Upper Pipe Rams	Lower Pipe Rams
Open Hole	13-5/8	Drilling Fluid	Blind Rams	
All Drilling Components in 10M Environment will have OD that will allow full Operational RATED WORKING PRESSURE for system design. Kill line with minimum 2" ID will be available outside substructure with 10M Check Valve for OOH Kill Operations				

# Well Control Procedures

Proper well control procedures are dependent to differentiating well conditions, to cover the basic well control operations there are will be standard drilling ahead, tripping pipe, tripping BHA, running casing, and pipe out of the hole/open hole scenarios that will be defined by procedures below. Initial Shut In Pressure can be taken against the Uppermost BOPE component the 5M Annular, pressure control can be transferred from the lesser 5M Annular to the 10M Upper Pipe Rams if needed. Shut In Pressures may be equal to or less than the Rated Working Pressure but at no time will the pressure on the annular preventer exceed the Rated Working Pressure of the annular. The annular will be tested to 5,000 psi. This will be the Rated Working Pressure of the annular preventer. All scenarios will be written such as shut in will be performed by closing the 10,000 psi Upper Pipe Rams for faster Accumulator pressure recovery to allow safer reaction to controlling wellbore pressure.

## Shutting In While Drilling

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut down pumps
4. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
5. Install open, full open safety valve and close valve, Close Chokes
6. Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

## Shutting In While Tripping

1. Sound alarm signaling well control event to Rig Crew
2. Space out drill string to allow FOSV installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

### **Shutting In While Running Casing**

1. Sound alarm signaling well control event to Rig Crew
2. Space out casing to allow circulating swedge installation
3. Shut in Upper Pipe Rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
4. Install circulating swedge, Close high pressure, low torque valves, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold Pre-job safety meeting and discuss kill procedure

### **Shutting in while out of hole**

1. Sound alarm signaling well control event to Rig Crew
2. Shut-in well: close blind rams and open HCR against Open Chokes and Valves  
Open to working pressure gauge
3. Close Chokes, Verify well is shut-in and monitor pressures
4. Notify supervisory personnel
5. Record data (SIDP, SICP, Pit Gain, and Time)
6. Hold Pre-job safety meeting and discuss kill procedure

### **Shutting in prior to pulling BHA through stack**

Prior to pulling last joint of drill pipe thru the stack space out and check flow  
If flowing see steps below.

1. Sound alarm signaling well control event to Rig Crew
2. Shut in upper pipe ram and open HCR against Open Chokes and Valves Open  
to working pressure gauge
3. Install open, full open safety valve and close valve, Close Chokes
4. Verify well is shut-in and flow has stopped
5. Notify supervisory personnel
6. Record data (SIDP, SICP, Pit Gain, and Time)
7. Hold pre-job safety meeting and discuss kill procedure



**Shutting in while BHA is in the stack and ram preventer and combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. Space out BHA with upset just beneath the compatible pipe ram
3. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
4. Install open, full open safety valve and close valve, Close Chokes
5. Verify well is shut-in and flow has stopped
6. Notify supervisory personnel
7. Record data (SIDP, SICP, Pit Gain, and Time)
8. Hold pre-job safety meeting and discuss kill procedure

\*FOSV will be on rig floor in open position with operating handle for each type of connection utilized and tested to 10,000 psi

**Shutting in while BHA is in the stack and no ram preventer or combo immediately available**

1. Sound alarm signaling well control event to Rig Crew
2. If possible pick up high enough, to pull string clear and follow "Open Hole" scenario

If not possible to pick up high enough:

3. Stab Crossover, make up one joint/stand of drill pipe, and install open, full open safety valve (Leave Open)
4. Space out drill string with upset just beneath the compatible pipe ram.
5. Shut in upper compatible pipe ram and open HCR against Open Chokes and Valves Open to working pressure gauge
6. Close FOSV, Close Chokes, Verify well is shut-in and flow has stopped
7. Notify supervisory personnel
8. Record data (SIDP, SICP, Pit Gain, and Time)
9. Hold pre-job safety meeting and discuss kill procedure

## Pressure Control Plan

### Pressure Control Equipment

- Following setting of 13-3/8" Surface Casing Ameredev will install 13-5/8 MB4 Multi Bowl Casing Head by welding on a 13-5/8 SOW x 13-5/8" 5M in combination with 13-5/8 5M x 13-5/8 10M B-Sec to Land Intm #1 and a 13-5/8 10M x 13-5/8 10M shouldered to land C-Sec to Land Intm #2 (Installation procedure witnessed and verified by a manufacturer's representative).
- Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Ameredev will install a 5M System Blowout Preventer (BOPE) with a 5M Annular Preventer and related equipment (BOPE). Full testing will be performed utilizing a full isolation test plug and limited to 5,000 psi MOP of MB4 Multi Bowl Casing Head. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 50% of approved working pressure (2,500 psi). Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Setting of 9-5/8" Intermediate will be done by landing a wellhead hanger in the 13-5/8" 5M Bowl, Cementing and setting Well Head Packing seals and testing same. (Installation procedure witnessed and verified by a manufacturer's representative) Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- Full testing will be performed utilizing a full isolation test plug to 10,000 psi MOP of MB4 Multi Bowl B-Section. Pressure will be held for 10 min or until provisions of test are met on all valves and rams. The 5M Annular Preventer will be tested to 100% of approved working pressure (5,000 psi).
- Before drilling >20ft of new formation under the 9-5/8" Casing Shoe a pressure integrity test of the Casing Shoe will be performed to minimum of the MWE anticipated to control formation pressure to the next casing depth.
- Following setting of 5-1/2" Production Casing and adequate WOC time Ameredev will break 10M System Blowout Preventer (BOP) from 10M DOL-2 Casing Head, install annulus casing slips and test same (Installation procedure witnessed and verified by a manufacturer's representative) and install 11" 10M x 5-1/8" 15M Tubing Head (Installation procedure witnessed and verified by a manufacturer's representative). Ameredev will test head to 70% casing design and install Dry Hole cap with needle valve and pressure gauge to monitor well awaiting completion.

## Pressure Control Plan

- Slow pump speeds will be taken daily by each crew and recorded on Daily Drilling Report after mudding up.
- A choke manifold and accumulator with floor and remote operating stations will be functional and in place after installation of BOPE, as well as full functioning mud gas separator.
- Weekly BOPE pit level drills will be conducted by each crew and recorded on Daily Drilling Report.
- BOP will be fully operated when out of hole and will be documented on the daily drilling log.
- All B.O.P.s and associated equipment will be tested in accordance with Onshore Order #2
- All B.O.P. testing will be done by an independent service company.
- The B.O.P. will be tested within 21 days of the original test if drilling takes more time than planned.
- Ameredev requests a variance to connect the B.O.P. choke outlet to the choke manifold using a co-flex hose with a 10,000 psi working pressure that has been tested to 15,000psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps. (certifications will be sent to Carlsbad BLM Office prior to install)
- Ameredev requests a variance to install a 5M Annular Preventer on the 10M System to drill the Production Hole below the 9-5/8" Intermediate Section. 5M Annular will be tested to 100% working pressure (5,000 psi). A full well control procedure will be included to isolate well bore.

## **Ameredev Drilling Plan: 3 String with 4 String Contingency**

- Contingency Plan If Losses Exceed 50% in Intermediate Interval
  - We will utilize a MB4 wellhead that will enable us to convert a 3 string design to a 4 string design. (Schematic Attached)
  - We will displace well with FW and drill or condition to run 9-5/8" Casing at the Lamar Limestone, we will utilize DV Tool w/ ACP @ the Tansill to Isolate Capitan Reef and cement to surface.
  - Casing will be tested to 1500 psi or .22 psi/ft whichever is greater for 30 minutes with <10% leak off, but will not exceed 70% of the burst rating per Onshore Order No. 2.
- 7.625 Casing will be Additional 4<sup>th</sup> String
  - Drill remaining hole section to 10,670'
  - Run 7.625 29.7# HCL80 FJM Casing

## 4-String Contingency Wellbore Schematic

<b>Well:</b>	(Well Name)	<b>Co. Well ID:</b>	xxxxxx
<b>SHL:</b>	(SHL)	<b>AFE No.:</b>	xxxx-xxx
<b>BHL:</b>	(BHL)	<b>API No.:</b>	xxxxxxxxxxxx
	Lea, NM	<b>GL:</b>	(Elevation)'
<b>Wellhead:</b>	A - 13-5/8" 10M x 13-5/8" SOW	<b>Field:</b>	Delaware
	B - 13-5/8" 10M x 13-5/8" 10M	<b>Objective:</b>	Wolfcamp B
	C - 13-5/8" 10M x 13-5/8" 10M	<b>TVD:</b>	(TVD)'
	Tubing Spool - 5-1/8" 15M x 13-3/8" 10M	<b>MD:</b>	(MD)'
<b>Xmas Tree:</b>	2-9/16" 10M	<b>Rig:</b>	TBD KB 27'
<b>Tubing:</b>	2-7/8" L-80 6.5# 8rd EUE	<b>E-Mail:</b>	Wellsite2@ameredev.com

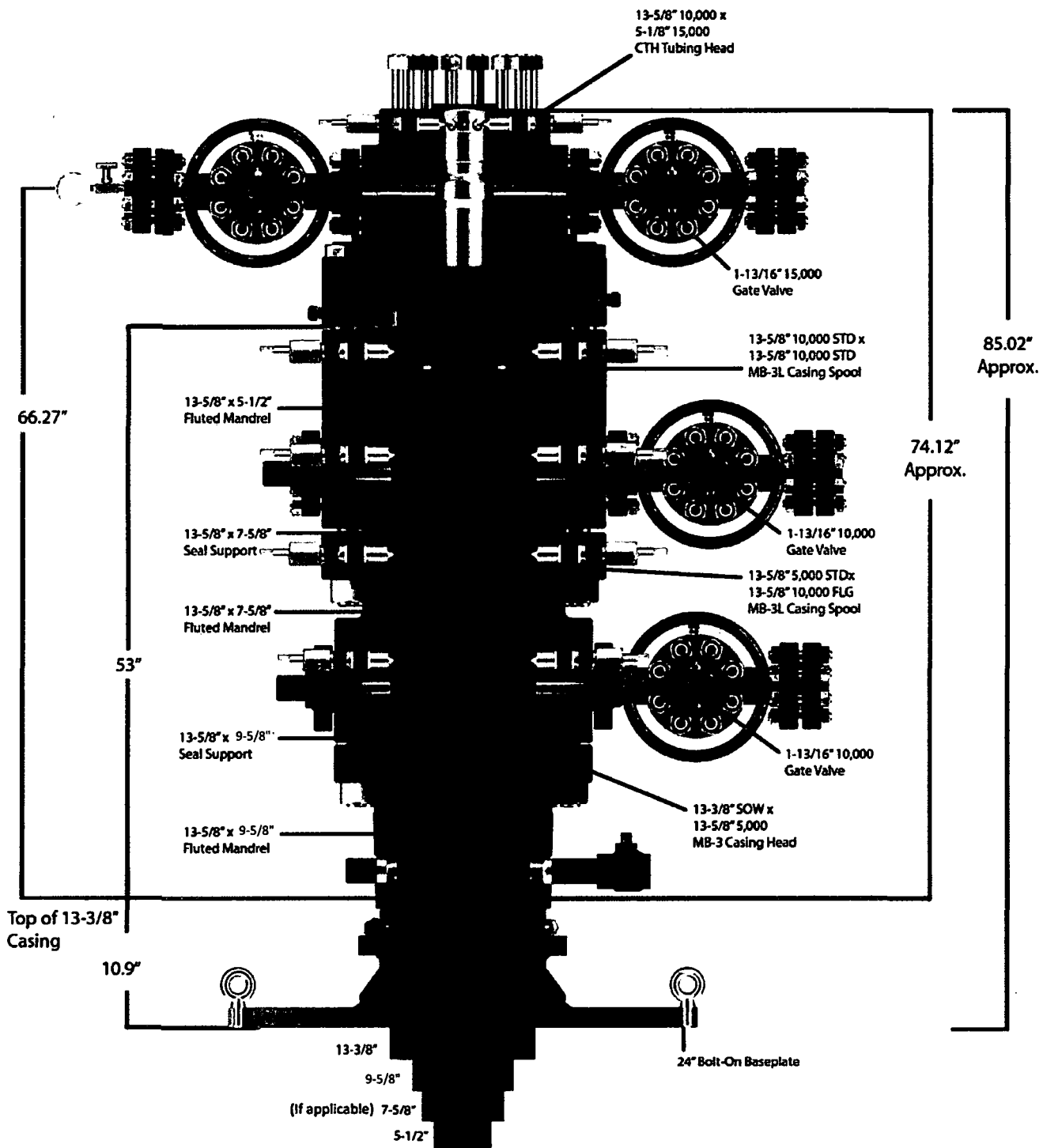
Hole Size	Formation Tops	Logs	Cement	Mud Weight
17.5"	Rustler 125' below Rustler 13.375" 54.5# J-55 BTC	TOC 0'	100% Excess	8.4-8.6 ppg WBM
12.25"	Salado DV Tool with ACP At Tansill Tansill Capitan Reef Lamar 50' below Lamar 9.625" 40# L-80HC BTC	TOC 0'	50% Excess	8.3-10.2 Fresh Water
8.75"	Bell Canyon Brushy Canyon Bone Spring Lime First Bone Spring Second Bone Spring Third Bone Spring Upper 125' below 7.625" 29.7# L-80HC FJM TBSG Upper	TOC 0'	25% Excess	8.5-9.4 Diesel Brine Emulsion
6.75" 12" Build @ KOP	Third Bone Spring Wolfcamp Wolfcamp B (If Applicable) 5.5" 20# P-110CYHP TMK UP SF TORQ (MD) Target Wolfcamp B TVD // MD	TOC 0'	25% Excess	10.5-14 ppg OBM

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

### **Contingency Casing Design and Safety Factor Check**

<b>Casing Specifications</b>						
<b>Segment</b>	<b>Hole ID</b>	<b>Depth</b>	<b>OD</b>	<b>Weight</b>	<b>Grade</b>	<b>Coupling</b>
Surface	17.5	1,888'	13.375	54.5	J-55	BTC
Int #1	12.25	5,013'	9.625	40	HCL-80	BTC
Int #2	8.75	11,147'	7.625	29.7	HCL-80	FJM
Prod Segment A	6.75	11,147'	5.5	20	CYHP-110	TMK UPSF
Prod Segment B	6.75	22,496'	5.5	20	CYHP-110	TMK UPSF

<b>Check Surface Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
14.38	853	909	1,130	2,730
<b>Safety Factors</b>				
1.56	8.29	8.83	1.15	0.91
<b>Check Int #1 Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
10.625	916	1042	4230	5750
<b>Safety Factors</b>				
0.81	4.57	5.20	1.41	0.95
<b>Check Int #2 Casing</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
7.625	940	558	6700	9460
<b>Safety Factors</b>				
0.56	2.84	1.96	1.10	1.24
<b>Check Prod Casing, Segment A</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
0.49	3.11	2.79	1.77	1.89
<b>Check Prod Casing, Segment B</b>				
OD Cplg	Body	Joint	Collapse	Burst
<i>inches</i>	<i>1000 lbs</i>	<i>1000 lbs</i>	<i>psi</i>	<i>psi</i>
5.777	728	655	12780	14360
<b>Safety Factors</b>				
0.49	63.53	57.16	1.68	1.89



## Quotation

## Downing Wellhead Equipment

Oklahoma City,  
Oklahoma - USA

### Reference Data:

16925 AMEREDEV

### Proprietary and Confidential

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### TITLE:

AMEREDEV

DRAWN

CHECKED

APPROVED

SIZE

A

DWG. NO.

REV.

Scale:

Weight:

Sheet:

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

Stage 1 Lead	<table border="1"> <tr> <th>Hole Size</th> <th>Casing Size</th> <th>Depth</th> <th>Sacks</th> <th>Yield</th> <th>Density</th> </tr> <tr> <td>17.5</td> <td>13.375</td> <td>1888</td> <td></td> <td>1.76</td> <td>13.5</td> </tr> </table>	Hole Size	Casing Size	Depth	Sacks	Yield	Density	17.5	13.375	1888		1.76	13.5	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density								
	17.5	13.375	1888		1.76	13.5								
	Bbl/Sk	0.31372549												
	bbls	419.402246												
	Stage Tool Depth	N/A												
	Top MD of Segment	0												
	Bottom MD of Segment	1502												
	Cement Type	C												
	Additives	Bentonite, Accelerator, Kolseal, Defoamer, Celloflake												
	Quantity (sks)	1,337												
	Yield (cu ft/sk)	1.76												
	Density (lbs/gal)	13.5												
	Volume (cu ft)	2,352.85												
	Percent Excess	100%	Target %											
	Column Height	3,389.88	100%											
	Target TOC	0												
	Calc TOC	-1888												
	calc vol	0.12372195												
		bbl	25% Excess											
	233.587041	100%												
	291.9838012	467.174082												
Stage 1 Tail	<table border="1"> <tr> <th>Hole Size</th> <th>Casing Size</th> <th>Depth</th> <th>Sacks</th> <th>Yield</th> <th>Density</th> </tr> <tr> <td>17.5</td> <td>13.375</td> <td>1888</td> <td></td> <td>1.34</td> <td>14.8</td> </tr> </table>	Hole Size	Casing Size	Depth	Sacks	Yield	Density	17.5	13.375	1888		1.34	14.8	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density								
	17.5	13.375	1888		1.34	14.8								
	Bbl/Sk	0.23885918												
	bbls	47.77183601												
	Top MD of Segment	1502												
	Bottom MD of Segment	1888												
	Cement Type	C												
	Additives													
	Quantity (sks)	200												
	Yield (cu ft/sk)	1.34												
	Density (lbs/gal)	14.8												
	Volume (cu ft)	268												
	Percent Excess	100%												
	Column Height	386.1225606												

**SURFACE CEMENT**



**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

Stage 1 Lead	<table border="1"> <tr> <th>Hole Size</th> <th>Casing Size</th> <th>Depth</th> <th>Sacks</th> <th>Yield</th> <th>Density</th> </tr> <tr> <td>12.25</td> <td>9.625</td> <td>5013</td> <td></td> <td>3.5</td> <td>9</td> </tr> </table>	Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	5013		3.5	9	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density								
	12.25	9.625	5013		3.5	9								
	Bbl/Sk		0.623885918											
	bbls		372.0365733											
	Stage Tool Depth		N/A											
	Top MD of Segment		0											
	Bottom MD of Segment		4163											
	Cement Type		C											
	Additives		Bentonite, Salt, Kolseal, Defoamer, Cellocake											
	Quantity (sks)		596											
	Yield (cu ft/sk)		3.5											
	Density (lbs/gal)		9											
	Volume (cu ft)		2,087.13											
	Percent Excess		50%											
	Column Height		6,669.49											
	<p align="center"><b>Target TOC</b></p> <table> <tr> <td>Calc TOC</td> <td>-2506.5</td> <td>bbl</td> <td>25% Excess</td> <td>50%</td> </tr> <tr> <td>calc vol</td> <td>0.055781888</td> <td>279.6346021</td> <td>349.5432526</td> <td>419.4519031</td> </tr> </table>		Calc TOC	-2506.5	bbl	25% Excess	50%	calc vol	0.055781888	279.6346021	349.5432526	419.4519031	<p align="center">0</p>	
	Calc TOC	-2506.5	bbl	25% Excess	50%									
	calc vol	0.055781888	279.6346021	349.5432526	419.4519031									
Stage 1 Tail	<table border="1"> <tr> <th>Hole Size</th> <th>Casing Size</th> <th>Depth</th> <th>Sacks</th> <th>Yield</th> <th>Density</th> </tr> <tr> <td>12.25</td> <td>9.625</td> <td>5013</td> <td></td> <td>1.33</td> <td>14.8</td> </tr> </table>	Hole Size	Casing Size	Depth	Sacks	Yield	Density	12.25	9.625	5013		1.33	14.8	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density								
	12.25	9.625	5013		1.33	14.8								
	Bbl/Sk		0.237076649											
	bbls		47.41532977											
	Top MD of Segment		4163											
	Bottom MD of Segment		5013											
	Cement Type		C											
	Additives													
	Quantity (sks)		200											
	Yield (cu ft/sk)		1.33											
	Density (lbs/gal)		14.8											
	Volume (cu ft)		266											
	Percent Excess		25%											
Column Height		850.013004												

INTERMEDIATE 1 CEMENT - STAGE 1

Hole Size	Casing Size	Depth	Sacks	Yield	Density
12.25	9.625	3262		3.5	9

Bbl/Sk	0.623885918
bbls	225.5254458
Stage Tool Depth	N/A
Top MD of Segment	0
Bottom MD of Segment	2412
Cement Type	C
Additives	Bentonite,Salt,Kolseal,Defoamer,Celloclake

Quantity (sks)	361
Yield (cu ft/sk)	3.5
Density (lbs/gal)	9
Volume (cu ft)	1,265.20
Percent Excess	50%
Column Height	4,042.99

Target TOC	0
Calc TOC	-1631
calc vol	0.055781888

bbl	25% Excess	50%
181.960517	227.4506463	272.9407756

Hole Size	Casing Size	Depth	Sacks	Yield	Density
12.25	9.625	3262		1.33	14.8

Bbl/Sk	0.237076649
bbls	47.41532977
Top MD of Segment	2412
Bottom MD of Segment	3262
Cement Type	C
Additives	

Quantity (sks)	200
Yield (cu ft/sk)	1.33
Density (lbs/gal)	14.8
Volume (cu ft)	266
Percent Excess	25%
Column Height	850.013004

1

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

<b>Stage 1</b> <div style="text-align: center;">Lead</div>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">8.75</td> <td align="center">7.625</td> <td align="center">10670</td> <td></td> <td align="center">2.47</td> <td align="center">9</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	8.75	7.625	10670		2.47	9	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density													
	8.75	7.625	10670		2.47	9													
	Bbl/Sk <span style="float:right">0.440285205</span> bbls <span style="float:right">168.6309595</span> Stage Tool Depth <span style="float:right">N/A</span> Top MD of Segment <span style="float:right">0</span> Bottom MD of Segment <span style="float:right">6755</span> Cement Type <span style="float:right">H</span> Additives <span style="float:right">Bentonite, Retarder, Kolseal, Defoamer, Celloflake, Anti-Settling</span> Expansion Additive <span style="float:right"></span>																		
	Quantity (sks) <span style="float:right">383</span> Yield (cu ft/sk) <span style="float:right">2.47</span> Density (lbs/gal) <span style="float:right">9</span> Volume (cu ft) <span style="float:right">946.02</span> Percent Excess <span style="float:right">25%</span> Column Height <span style="float:right">9,422.97</span>						Target % <span style="float:right">25%</span>												
	<b>Target TOC</b> <span style="float:right">0</span> Calc TOC <span style="float:right">-2667.5</span> <span style="float:right">bbl</span> <span style="float:right">25% Excess</span> <span style="float:right">25%</span> calc vol <span style="float:right">0.01789574</span> <span style="float:right">190.9475483</span> <span style="float:right">238.6844354</span> <span style="float:right">238.6844354</span>																		
	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">8.75</td> <td align="center">7.625</td> <td align="center">10670</td> <td></td> <td align="center">1.31</td> <td align="center">14.2</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	8.75	7.625	10670		1.31	14.2	
	Hole Size	Casing Size	Depth	Sacks	Yield	Density													
	8.75	7.625	10670		1.31	14.2													
	Bbl/Sk <span style="float:right">0.233511586</span> bbls <span style="float:right">70.05347594</span> Top MD of Segment <span style="float:right">6755</span> Bottom MD of Segment <span style="float:right">10670</span> Cement Type <span style="float:right">H</span> Additives <span style="float:right">Salt, Bentonite, Retarder, Dispersant, Fluid Loss</span>																		
	Quantity (sks) <span style="float:right">300</span> Yield (cu ft/sk) <span style="float:right">1.31</span> Density (lbs/gal) <span style="float:right">14.2</span> Volume (cu ft) <span style="float:right">393</span> Percent Excess <span style="float:right">25%</span> Column Height <span style="float:right">3914.533571</span>																		

**INTERMEDIATE 2 CEMENT**

**\*\*EXAMPLE ONLY - NOT FOR CONSTRUCTION\*\***

<b>Stage 1</b>	<b>Lead</b>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">6.75</td> <td align="center">5.5</td> <td align="center">22496</td> <td></td> <td align="center">1.34</td> <td align="center">14.2</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	6.75	5.5	22496		1.34	14.2														
		Hole Size	Casing Size	Depth	Sacks	Yield	Density																										
6.75	5.5	22496		1.34	14.2																												
<table style="width:100%;"> <tr> <td style="width:60%;">Bbl/Sk</td> <td align="right">0.23885918</td> </tr> <tr> <td>bbls</td> <td align="right">418.2897805</td> </tr> <tr> <td>Stage Tool Depth</td> <td align="right">N/A</td> </tr> <tr> <td>Top MD of Segment</td> <td align="right">0</td> </tr> <tr> <td>Bottom MD of Segment</td> <td align="right">22496</td> </tr> <tr> <td>Cement Type</td> <td align="right">H</td> </tr> <tr> <td>Additives</td> <td align="right">Salt, Bentonite, Fluid Loss, Dispersant, Retarder, Defoamer</td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td>Quantity (sks)</td> <td align="right">1,751</td> </tr> <tr> <td>Yield (cu ft/sk)</td> <td align="right">1.34</td> </tr> <tr> <td>Density (lbs/gal)</td> <td align="right">14.2</td> </tr> <tr> <td>Volume (cu ft)</td> <td align="right">2,346.61</td> </tr> <tr> <td>Percent Excess</td> <td align="right">25%</td> </tr> <tr> <td>Column Height</td> <td align="right">28,120.00</td> </tr> </table>						Bbl/Sk	0.23885918	bbls	418.2897805	Stage Tool Depth	N/A	Top MD of Segment	0	Bottom MD of Segment	22496	Cement Type	H	Additives	Salt, Bentonite, Fluid Loss, Dispersant, Retarder, Defoamer			Quantity (sks)	1,751	Yield (cu ft/sk)	1.34	Density (lbs/gal)	14.2	Volume (cu ft)	2,346.61	Percent Excess	25%	Column Height	28,120.00
Bbl/Sk	0.23885918																																
bbls	418.2897805																																
Stage Tool Depth	N/A																																
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Volume (cu ft)	2,346.61																																
Percent Excess	25%																																
Column Height	28,120.00																																
		Target %		25%																													
		<b>Target TOC</b> 0																															
		Calc TOC	-5624	bbl	25% Excess	25%																											
		calc vol	0.01487517	334.6318244	418.2897805	418.2897805																											

<b>Stage 1</b>	<b>Tail</b>	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th style="width:15%;">Hole Size</th> <th style="width:15%;">Casing Size</th> <th style="width:15%;">Depth</th> <th style="width:15%;">Sacks</th> <th style="width:15%;">Yield</th> <th style="width:15%;">Density</th> </tr> <tr> <td align="center">6.75</td> <td align="center">5.5</td> <td align="center">22496</td> <td align="center">0</td> <td align="center">0</td> <td align="center">0</td> </tr> </table>						Hole Size	Casing Size	Depth	Sacks	Yield	Density	6.75	5.5	22496	0	0	0												
		Hole Size	Casing Size	Depth	Sacks	Yield	Density																								
6.75	5.5	22496	0	0	0																										
<table style="width:100%;"> <tr> <td style="width:60%;">Bbl/Sk</td> <td align="right">0</td> </tr> <tr> <td>bbls</td> <td align="right">0</td> </tr> <tr> <td>Top MD of Segment</td> <td align="right">22496</td> </tr> <tr> <td>Bottom MD of Segment</td> <td align="right">22496</td> </tr> <tr> <td>Cement Type</td> <td align="right">H</td> </tr> <tr> <td>Additives</td> <td></td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td>Quantity (sks)</td> <td align="right">0</td> </tr> <tr> <td>Yield (cu ft/sk)</td> <td align="right">0</td> </tr> <tr> <td>Density (lbs/gal)</td> <td align="right">0</td> </tr> <tr> <td>Volume (cu ft)</td> <td align="right">0</td> </tr> <tr> <td>Percent Excess</td> <td></td> </tr> <tr> <td>Column Height</td> <td align="right">0</td> </tr> </table>						Bbl/Sk	0	bbls	0	Top MD of Segment	22496	Bottom MD of Segment	22496	Cement Type	H	Additives				Quantity (sks)	0	Yield (cu ft/sk)	0	Density (lbs/gal)	0	Volume (cu ft)	0	Percent Excess		Column Height	0
Bbl/Sk	0																														
bbls	0																														
Top MD of Segment	22496																														
Bottom MD of Segment	22496																														
Cement Type	H																														
Additives																															
Quantity (sks)	0																														
Yield (cu ft/sk)	0																														
Density (lbs/gal)	0																														
Volume (cu ft)	0																														
Percent Excess																															
Column Height	0																														

**PRODUCTION CEMENT**

# HALLIBURTON

Permian Basin, Ft Stockton

Lab Results- Lead

## Job Information

Request/Slurry	2488456/2	Rig Name		Date	18/DEC/2018
Submitted By	Dillon Briers	Job Type	Intermediate Casing	Bulk Plant	
Customer	Ameredev	Location	Lea	Well	

## Well Information

Casing/Liner Size	7.625 in	Depth MD	5013 ft	BHST	165°F
Hole Size	8.75 in	Depth TVD	5013 ft	BHCT	130°F

## Cement Information - Lead Design

Conc	UOM	Cement/Additive	Cement Properties		
100	% BWOC	NeoCem	Slurry Density	9	lbm/gal
14.68	gal/sack	Heated Fresh Water	Slurry Yield	3.5	ft <sup>3</sup> /sack
			Water Requirement	14.68	gal/sack

## Pilot Test Results Request ID 2488456/1

### API Rheology, Request Test ID:35665340

Temp (degF)	300	200	100	60	30	6	3	Cond Time (min)
80 (up)	82	67	49	42	39	36	28	0
80 (down)	82	59	35	26	18	10	9	0
80 (avg.)	82	63	42	34	29	23	19	0

PV (cP) & YP (lbs/100ft<sup>2</sup>): 61.73 22.32 (Least-squares method)

PV (cP) & YP (lbs/100ft<sup>2</sup>): 60 22 (Traditional method (300 & 100 rpm based))

Generalized Herschel-Bulkley 4: YP(lbf/100ft<sup>2</sup>)=20.33 MuInf(cP)=52.39 m=0.81 n=0.81

### API Rheology, Request Test ID:35665341

Temp (degF)	300	200	100	60	30	6	3	Cond Time (min)	Cond Temp (degF)
134 (up)	63	47	29	21	15	7	6	30	134
134 (down)	63	46	29	21	14	7	4	30	134
134 (avg.)	63	47	29	21	15	7	5	30	134

PV (cP) & YP (lbs/100ft<sup>2</sup>): 57.12 7.98 (Least-squares method)

PV (cP) & YP (lbs/100ft<sup>2</sup>): 51 12 (Traditional method (300 & 100 rpm based))

Generalized Herschel-Bulkley 4: YP(lbf/100ft<sup>2</sup>)=2.26 MuInf(cP)=30.64 m=0.41 n=0.41

### API Fluid Loss, Request Test ID:35665342

Test Temp (degF)	Test Pressure (psi)	Test Time (min)	Meas. Vol.	Calculated FL (<30 min)	Conditioning time (min)	Conditioning Temp (degF)
134	1000	9.12	52	189	30	134

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**Free Fluid API 10B-2, Request Test ID:35665343**

Con. Temp (degF)	Cond. Time (min)	Static T. (F)	Static time (min)	Incl. (deg)	% Fluid
134	30	80	120	0	0

**Pilot Test Results Request ID 2504116/5****Thickening Time - ON-OFF-ON, Request Test ID:35852392**

Test Temp (degF)	Pressure (psi)	Reached in (min)	70 Bc (hh:mm)	Start Bc
126	5800	40	6:18	16

**UCA Comp. Strength, Request Test ID:35852394**

End Temp (degF)	Pressure (psi)	50 psi (hh:mm)	500 psi (hh:mm)	12 hr CS (psi)	24 hr CS (psi)	48 hr CS (psi)
159	4000	8:55	12:23	456	749	681

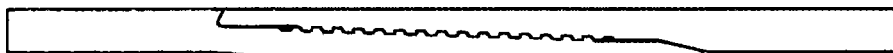
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# U. S. Steel Tubular Products

6/8/2017 6:18:53 PM

7.625" 29.70lbs/ft (0.375" Wall) HCL80 USS-LIBERTY FJM®



MECHANICAL PROPERTIES	Pipe	USS-LIBERTY FJM®	
Minimum Yield Strength	110,000	--	psi
Maximum Yield Strength	140,000	--	psi
Minimum Tensile Strength	125,000	--	psi

DIMENSIONS	Pipe	USS-LIBERTY FJM®	
Outside Diameter	7.625	7.625	in.
Wall Thickness	0.375	--	in.
Inside Diameter	6.875	6.789	in.
Standard Drift	6.750	6.750	in.
Alternate Drift	--	--	in.
Nominal Linear Weight, T&C	29.70	--	lbs/ft
Plain End Weight	29.06	--	lbs/ft

SECTION AREA	Pipe	USS-LIBERTY FJM®	
Critical Area	8.541	5.074	sq. in.
Joint Efficiency	--	59.4	%

PERFORMANCE	Pipe	USS-LIBERTY FJM®	
Minimum Collapse Pressure	6,700	6,700	psi
Minimum Internal Yield Pressure	9,460	9,460	psi
Minimum Pipe Body Yield Strength	940,000	--	lbs
Joint Strength	--	558,000	lbs
Compression Rating	--	558,000	lbs
Reference Length	--	12,810	ft
Maximum Uniaxial Bend Rating	--	39.3	deg/100 ft

Make-Up Loss	--	3.92	in.
Minimum Make-Up Torque	--	10,800	ft-lbs
Maximum Make-Up Torque	--	15,250	ft-lbs

1. Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness and Specified Minimum Yield Strength (SMYS).
2. Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
3. Uniaxial bending rating shown is structural only, and equal to compression efficiency.
4. USS-LIBERTY FJM™ connections are optimized for each combination of OD and wall thickness and cannot be interchanged.
5. Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
6. Reference length is calculated by joint strength divided by nominal plain end weight with 1.5 safety factor.
7. Connection external pressure leak resistance has been verified to 100% API pipe body collapse pressure following the guidelines of API 5C5 Cat III.

## Legal Notice

USS-LIBERTY FJM® is a trademark of U. S. Steel Corporation. All material contained in this publication is for general information only. This material should not therefore be used or relied upon for any specific application without independent competent professional examination and verification of accuracy, suitability and applicability. Anyone making use of this material does so at their own risk and assumes any and all liability resulting from such use. U.S. Steel disclaims any and all expressed or implied warranties of fitness for any general or particular application.

U. S. Steel Tubular Products  
10343 Sam Houston Park Dr., #120  
Houston, TX 77064

1-877-893-9461  
connections@uss.com  
www.usstubular.com

**U. S. Steel Tubular Products****5 1/2 20.00 lb (0.361) P110 HP****USS-EAGLE SFH™**

	PIPE	CONNECTION	
<b>MECHANICAL PROPERTIES</b>			
Minimum Yield Strength	125,000	125,000	psi
Maximum Yield Strength	140,000	140,000	psi
Minimum Tensile Strength	130,000	130,000	psi
<b>DIMENSIONS</b>			
Outside Diameter	5.500	5.830	in.
Wall Thickness	0.361		in.
Inside Diameter	4.778	4.693	in.
Drift - API	4.653	4.653	in.
Nominal Linear Weight, T&C	19.83		lbs/ft
Plain End Weight	19.83	19.83	lbs/ft
<b>SECTION AREA</b>			
Cross Sectional Area   Critical Area	5.828	5.054	sq. in.
Joint Efficiency		86.25	%
<b>PERFORMANCE</b>			
Minimum Collapse Pressure	13,150	13,150	psi
External Pressure Leak Resistance		10,000	psi
Minimum Internal Yield Pressure	14,360	14,360	psi
Minimum Pipe Body Yield Strength	729,000		lbs
Joint Strength		631,750	lbs
Compression Rating		631,750	lbs
Reference Length		21,240	ft
Maximum Uniaxial Bend Rating		89.9	deg/100 ft
Minimum Make-Up Torque		14,000	ft-lbs
Maximum Make-Up Torque		16,900	ft-lbs
Maximum Operating Torque		25,000	ft-lbs
Make-Up Loss		5.92	in.

**Notes:**

- 1) Other than proprietary collapse and connection values, performance properties have been calculated using standard equations defined by API 5C3 and do not incorporate any additional design or safety factors. Calculations assume nominal pipe OD, nominal wall thickness, and Specified Minimum Yield Strength (SMYS).
- 2) Compressive & Tensile Connection Efficiencies are calculated by dividing the connection critical area by the pipe body area.
- 3) Uniaxial bending rating shown is structural only, and equal to compression efficiency.
- 4) Torques have been calculated assuming a thread compound friction factor of 1.0 and are recommended only. Field make-up torques may require adjustment based on actual field conditions (e.g. make-up speed, temperature, thread compound, etc.).
- 5) Reference length is calculated by joint strength divided by plain end weight with 1.5 safety factor.
- 6) Connection external pressure resistance has been verified to 10,000 psi (Application specific testing).

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Manual USS Product Data Sheet 2017 rev25 (April)

U. S. Steel Tubular Products  
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Houston, TX 77064

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connections@uss.com  
www.usstubular.com



QUALITY CONTROL	No.: QC-DB- 651 / 2013
	Page : 1 / 44
Hose No.: 66551, 66552, 66553, 66554	Revision : 0
	Date: 14. November 2013.
	Prepared by : <i>Szalai Sándor</i>
	Appr. by: <i>Szalai Sándor</i>

# CHOKE AND KILL HOSES

id.: 3" 69 MPa x 35 ft (10,67 m)

## DATA BOOK

Purchaser: H&P STOCK

Purchaser Order No.:

ContiTech Rubber Order No.: 537587

ContiTech Oil & Marine Corp. Order No.:  
4500370505

**NOT DESIGNED FOR WELL TESTING**

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ContiTech Rubber  
Industrial Kft.  
Quality Control Dept.  
(1)



# Certificate of Registration

APIQR® REGISTRATION NUMBER

**0760**

*This certifies that the quality management system of*

**CONTITECH RUBBER INDUSTRIAL LTD.**

**Budapesti ut 10**

**Szeged**

**Hungary**

*has been assessed by the American Petroleum Institute Quality Registrar (APIQR®) and  
found it to be in conformance with the following standard:*

**ISO 9001:2008**

*The scope of this registration and the approved quality management system applies to the*  
**Design and Manufacture of High Pressure Hoses**

*APIQR® approves the organization's justification for excluding:*

**No Exclusions Identified as Applicable**

**Effective Date: October 15, 2013**

**Expiration Date: October 15, 2016**

**Registered Since: October 15, 2007**

*W. Dan Whittaker*  
**Manager of Operations, APIQR**

Accredited by Member of  
the International  
Accreditation Forum  
Established Recognition  
Arrangement for Quality  
Management Systems



This certificate is valid for the period specified herein. The registered organization must continuously meet all requirements of APIQR's Registration Program and the requirements of the Registration Agreement. Registration is maintained and regularly monitored through annual full system audits. Further clarifications regarding the scope of this certificate and the applicability of ISO 9001 standard requirements may be obtained by consulting the registered organization. This certificate has been issued from APIQR offices located at 1120 I Street, N.W., Washington, D.C. 20005-4070, U.S.A. It is the property of APIQR and must be returned upon request. To verify the authenticity of this certificate, go to [www.apiqr.org/compasite.htm](http://www.apiqr.org/compasite.htm).





**American  
Petroleum  
Institute**



2011 111

## **Certificate of Authority to use the Official API Monogram**

**License Number: 16C-0004**

**ORIGINAL**

The American Petroleum Institute hereby grants to

**CONTITECH RUBBER INDUSTRIAL LTD.**

**Budapesti ut 10**

**Szeged**

**Hungary**

the right to use the Official API Monogram® on manufactured products under the conditions in the official publications of the American Petroleum Institute entitled API Spec Q1® and **API Spec 16C** and in accordance with the provisions of the License Agreement.

In all cases where the Official API Monogram is applied, the API Monogram should be used in conjunction with this certificate number: **16C-0004**

The American Petroleum Institute reserves the right to revoke this authorization to use the Official API Monogram for any reason satisfactory to the Board of Directors of the American Petroleum Institute.

The scope of this license includes the following product: **Flexible Choke and Kill Lines**

QMS Exclusions: No Exclusions Identified as Applicable

**Effective Date: OCTOBER 15, 2013**

**Expiration Date: OCTOBER 15, 2016**


To verify the authenticity of this license, go to [www.api.org/compositelist](http://www.api.org/compositelist)

American Petroleum Institute

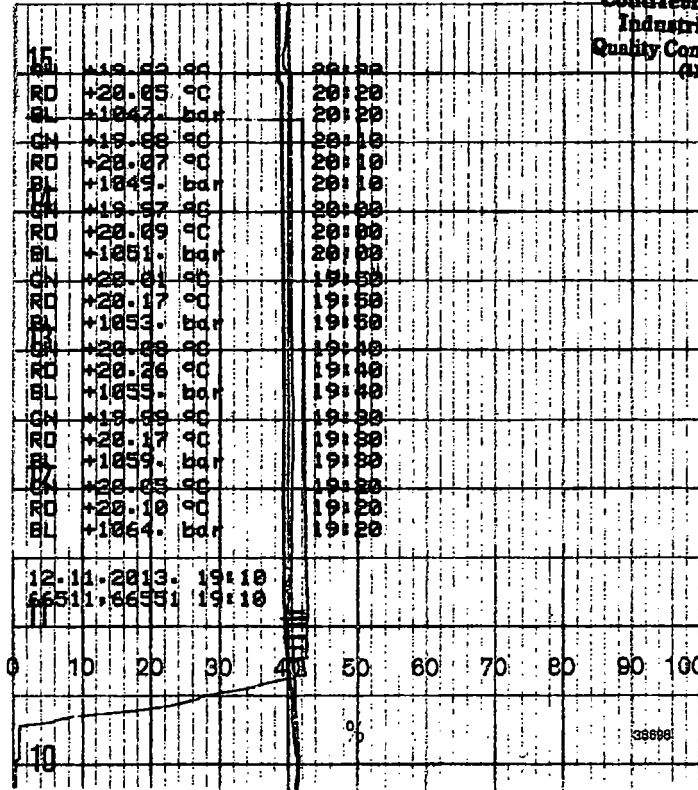
Director of Global Industry Services

**CONTITECH RUBBER  
Industrial Kft.**

**No: QC-DB- 651 /2013  
Page: 4 / 44**

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 1905	
PURCHASER: ContiTech Oil & Marine Corp.			P.O. N°: 4500370505		
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID		Choke and Kill Hose	
HOSE SERIAL N°: 66551		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,75 m			
W.P. 68,9 MPa	10000 psi	T.P. 103,4 MPa	15000 psi	Duration: 60	min.
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8084 8083		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				24613	
				034939	
NOT DESIGNED FOR WELL TESTING				API Spec 16 C	
				Temperature rate:"B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:	Inspector	Quality Control			
13. November 2013.		ContiTech Rubber Industrial Kft. Quality Control Dept. 			

*Yam C. J.*  
 Contitech Rubber  
 Industrial Kft.  
 Quality Control Dept.



QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 1906	
PURCHASER: ContiTech Oil & Marine Corp.			P.O. N°: 4500370505		
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66552		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,73 m			
W.P. 68,9 MPa	10000 psi	T.P. 103,4 MPa	15000 psi	Duration: 60	min.
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8088 8085		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				24613	
				034939	
NOT DESIGNED FOR WELL TESTING				API Spec 16 C	
				Temperature rate:"B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:	Inspector	Quality Control			
13. November 2013.		<p>ContiTech Rubber Industrial Kft. Quality Control Dept.</p> <p><i>[Signature]</i></p>			

<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>				CERT. N°: 1907	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66553		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,745 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8089 8087		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				23171 24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				<p>ContiTech Rubber Industrial Kft. Quality Control Dept.</p> <p><i>[Signature]</i> <i>[Signature]</i></p>	



<b>QUALITY CONTROL INSPECTION AND TEST CERTIFICATE</b>				CERT. N°: 1908	
PURCHASER: ContiTech Oil & Marine Corp.				P.O. N°: 4500370505	
CONTITECH RUBBER order N°: 537587		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 66554		NOMINAL / ACTUAL LENGTH: 10,67 m / 10,71 m			
W.P. 68,9 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 min.	
<p>Pressure test with water at ambient temperature</p> <p style="text-align: center;">See attachment. ( 1 page )</p> <p>↑ 10 mm = 10 Min. → 10 mm = 25 MPa</p>					
COUPLINGS Type		Serial N°		Quality	
3" coupling with		8090 8086		AISI 4130	
4 1/16" 10K API Flange end				AISI 4130	
				Heat N°	
				23171 24613	
				034939	
<b>NOT DESIGNED FOR WELL TESTING</b>				<b>API Spec 16 C</b>	
				<b>Temperature rate:"B"</b>	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.					
COUNTRY OF ORIGIN HUNGARY/EU					
Date:		Inspector		Quality Control	
13. November 2013.				<p>ContiTech Rubber Industrial Kft. Quality Control Dept.</p> <p><i>[Signature]</i> <i>[Signature]</i></p>	





## Hose Data Sheet

CRI Order No.	537587
Customer	ContiTech Oil & Marine Corp.
Customer Order No	4500370505
Item No.	1
Hose Type	Flexible Hose
<b>Standard</b>	<b>API SPEC 16 C</b>
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4.1/16" 10KPSI API SPEC 6A TYPE 6BX FLANGE C/W BX155STANDARD RING GROOVE
Type of coupling other end	FLANGE 4.1/16" 10KPSI API SPEC 6A TYPE 6BX FLANGE C/W BX155 STANDARD RING GROOVE
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St. steel outer wrap
Internal stripwound tube	No
Lining	OIL RESISTANT
Safety clamp	No
Lifting collar	No
Element C	No
Safety chain	No
Safety wire rope	No
Max. design temperature [°C]	100
Min. design temperature [°C]	-20
Min. Bend Radius operating [m]	0,90
Min. Bend Radius storage [m]	0,90
Electrical continuity	The Hose is electrically continuous
Type of packing	WOODEN CRATE ISPM-15

Body

8093-8098

**TM**  
steels

3451-3466

42 0516 0045

Customer: Contitech Rubber Industrial Kft  
Order Number: 32258500  
Part Number: 4205160045  
Our Ref: S064201  
Date: 11th February 2013  
Certificate Number: TR070687 (Rev. 18/06/2013)  
Approved Signatories:  
R M Greaves A Cocking J Jarvis A Pears S Selman

Description	CERTIFICATE OF CONFORMITY	Heat Treatment
<p>AISI4130/BLACK ROLLED BAR, HEAT TREATED &amp; TESTED TO 197-238 BHN, 855MPA MIN TENSILE, 517MPA MIN YIELD, 18% MIN ELONGATION, CHARPY IMPACT TESTING 27J MIN @ -30C (OR COLDER) LATERAL EXPANSION 0.38 MIN, ROLLING REDUCTION 3:1 MIN, NI 1% MAX &amp; CE 0.62 MAX, TESTS MAY BE TAKEN FROM A 4" SQR QTC AS PER API 8APSL 3 QTC SIZE. MECHANICAL TEST SPECIMEN TO ASTM A370 NACE MR0175/ISO15158 APPLIES</p> <p>APPROX 20 TONNES 210 MM DIA</p> <p>CERTS TO EN10204 3.1</p>	<p>HARDENED FROM 880°C FOR 5.30 HOURS (WATER QUENCH) TEMPERED AT 670°C FOR 10 HOURS (AIR COOL)</p> <p>WATER TEMPERATURE BEFORE QUENCH, 28°C, AFTER, 35°C. TEMP. MEASUREMENT, FURNACE ATMOSPHERE THERMOCOUPLE COMPONENT HARDNESS E10 - 211 HBW10/3000</p> <p>TEST COUPON - 4" SQ X 8" LONG, TESTED AT 1/4 T LOCATION</p> <p>REDUCTION RATIO - 6.2</p> <p>REDUCTION RATIO &amp; HT APPLY TO BOTH JOB &amp; TEST PIECE</p> <p>FURNACE CALIBRATION: API6A 20th ed, annex M</p> <p>C/E = 0.693</p>	

CAST 24813

C	Si	Mn	S	P	Ni	Cr	Mo	Al	Cu	Sn	Nb
0.3200	0.2590	0.5680	0.0090	0.0100	0.1660	1.0580	0.2350	0.0200	0.1420	0.0070	0.0010
V	Ta	Ti	Nb+Ta	Co	N	B	W	Ce	Fe	As	Sb
0.0010		0.0010			0.0079	0.0001					
Pb	Ca	H (ppm)	CEV								
		1.20	0.69								

TEST SPECIFICATION 517 N/mm2 MIN YIELD

Temperature	Re	Rp 0.2	Rm	A %	Z %	Impact	Temp.	Hardness
RT		517.000						
	N/mm2	N/mm2	N/mm2	%	%			

TEST RESULTS

Test Number	Dtr./Temp.	Re	Rp	Rm	A %	Z %	Joules	Charpy Direction	Hardness
ST22561N	20.0°C		524.000	698.000	27.60	87.70	KCV -48°C 80 50 78 KCV -80°C 50 50 46	LONG	HBW10/3000 211
Specimen Ø 12.500mm							% Shear Surface 62.0% 52.0% 80.0%		
							Lateral Expansion (mm) 0.840 0.740 1.020	LONG	

For and on Behalf of TM Steels Ltd.

*A. Cocking*

Contitech Rubber  
Industrial Kft.  
CERTIFICATE  
ACCEPTABLE  
QC INSPECTOR  
DATE: 14.06.21.

TM Steels Ltd  
Foxwood Way  
Forewood Road  
Chesterfield  
S41 9RA

Steel for the Oil and Engineering Industries  
Machining and Boring Facilities

Tel +44 (0)1246 268312  
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Production Fax +44 (0)1246 268841  
email sales@tmsteels.co.uk  
Co Reg No: 3523528 Vat No: GB 706 2814 57



Carbrook Street  
Sheffield S9 2JN  
Telephone: +44 114 244 6711  
Facsimile: +44 114 244 7469



Cert No. 60294

Results quoted only refer to the items tested.

Material Specification	AISI4130		Test Spec	517N/MM2MIN.YLD		Test Spec	
Heat Treatment Spec	197-237BHN		Production Method	FORGED			
Melt Practice	EF/VD						
Heat Treatment	Temp(°C)	Soak	Coolant	Charge Ref.	Int. Max(°C)	Batch	Temp recorded using
HARDEN	860	3 HRS	WATER QUENCH	SHF-158284	20 30	0912091308	CONTACT THERMOCOUPLE
TEMPER	850	4 HRS	TABLE COOL	SHF-158284		1012091319	Nature of T/P
							Separate
							Qty size 4inch SQ X 6inch LONG
							Req. Min/Max
							Achieved
							Hardness on T/P
							197 237 HBW 229 229 HBW
							Hardness on Material
							197 237 HBW 218 235 HBW

Tensile -

Location	Direction	Rp 0.20%	Rm	A%	Z%	Location	Direction	CVN	Lat. Exp. (mm)	% Shear
1/4T	LONGITUDINAL	517 Min	655 to 800	18 Min (4d)	0 Min	1/4T	LONGITUDINAL	27 Min Ave	0.380 Min	0
Results (N/mm2)		580	785	25 (50.0mm)	64.0 (12.56mm)	Results (Joules)	-30 Centigrade	106 104 102	1.44 1.42 1.4	40 40 40
Results						Results				

Impacts -

Corrosion										
Pitting Resistance	Fertile									
Carbon Equivalent	.671									
C	Si	Mn	P	S	Cr	Mo	Ni	Cu		
0.2940	0.2920	0.5370	0.0110	0.0050	1.0620	0.2290	0.1860	0.2430		

Certs to BSEN10204.2004 3.1  
NACE MR-01.75  
FE = BAL  
REDUCTION RATIO 6.5:1

Contitech Rubber  
Industrial Kft.  
CERTIFICATE  
ACCEPTABLE  
DATE: 12.10.04

All furnace Calibration conforms to API6A 20th Edition ANNEX M.  
Hardness load/penetration depth - HBW 10 diameter (mm)/3000 kgf test  
force per ASTM E10.

Third party inspection :

Names of Approved Signatories : S.Maxted G.Smith S.Sutar P.Rogers M.Brown  
This report is not to be reproduced without written approval.

Signature *Mags*

Page 1 of 1

# Test Certificate

Body  
8089-8090

To:  
CONTITECH RUBBER INDUSTRIAL KFT  
H-6728,  
SZEGED,  
BUDAPESTI UT 10, K.1562-K.1575  
HUNGARY,  
HUNGARY  
420516 0045

Customer Order Number	32252183 - 01	Test Number	402483
Customer Order Date	27Feb12	Part Number	4205160045
Sales Order Number	EUR-352087-1	Cast Number	23171
Report Date	25Sep12	Cert Number	EUR-285844
Quantity	14 Pcs 17402 Kgs 210 mm Dia		
Description	AISI 4130 75KSI .2% PS API QTC		Steel Type
			ALLOY 4130

CONTITECH RUBBER  
Industrial Kft.

No:QC-DB- 651 /2013  
Page: 11 / 44

**HÁMOR zRt.**

FORGING, MACHINING, HEAT-TREATING

Flange

8083-8090

3386

4205140284

ÉMI-TÜV  
ISO9001

H-3531 Miskolc, Kiss Ernő u. 17. Phone: 36/46/401-033 Fax: 36/46/379-199

## INSPECTION CERTIFICATE

ACCEPTANCE ACCORDING EN 10204-05/3.1

Certificate No.: 86989/13-0

Date of issue: 2013.03.27 | Hámor No.: 98-39B5263 | Order No.: 32259784/13/2

Customer: Contitech Rubber Industrial Kft.  
6728 Szeged Budapesti út 10

Quality: AISI 4130/CONTI Spec.No.: API 6A PSL3 315/131 x 182  
Dimension: MSO-100597-002/A/H mm  
Final dim.:MSO-100597-002/A(4 1/16") Heat-treatment:Quenched & tempered

Quantity: 30 pcs | Weight: 73.0 kg/pc | Total weight: 2190.00 kg

nomination of product: Forged,machined disc

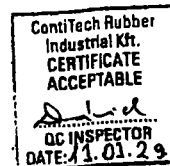
### Chemical analysis %

Heat No.: 034939  
Steelmaker: CELSA Hutaostrowiec POLA

Test No.	Spec. value	C	MN	SI	P	S	CR	MO	V	Ce
	Min.									
	Max.	0.45	1.80	1.00	0.025	0.025	2.75	1.500	0.300	0.82
	Result	0.28	0.56	0.20	0.006	0.003	0.99	0.170	0.003	0.62

### Mechanical properties:

Test No.	Spec. value	HB	Rp0.2 MPa	Rm MPa	A5 %	KV-J -30°C
	Min.	197	517	655	18	27
	Max.	238				
	Result	235				
L13314	Result	238	525	662	19.50	35 52 82



Test bar from product.

Dimensional and visual control: passed

Ultrasonic test acc. to SEP 1921-84 spec. is satisfactory C/c

Steel making (melting) process: UHP-ASEA vacuum-treated.

NACE MR 0175/ISO 15156+API 17K + API 6A PSL3.

HB-E10, Mechanika: ASTM A370 acc.

Grade Of forging: 9.81

30 pc/series.

Executive

Hámor Zoltán  
biztonság ellenőrző  
osztály

Expert

MU-4-10/1/96  
HÁMOR zRt.  
FIALKA ECE



MISKOLC Kiss Ernő u. 17. sz. H-3531

tel:36/46/401-033

fax:36/46/379-199

e-mail: hamor@t-online.hu

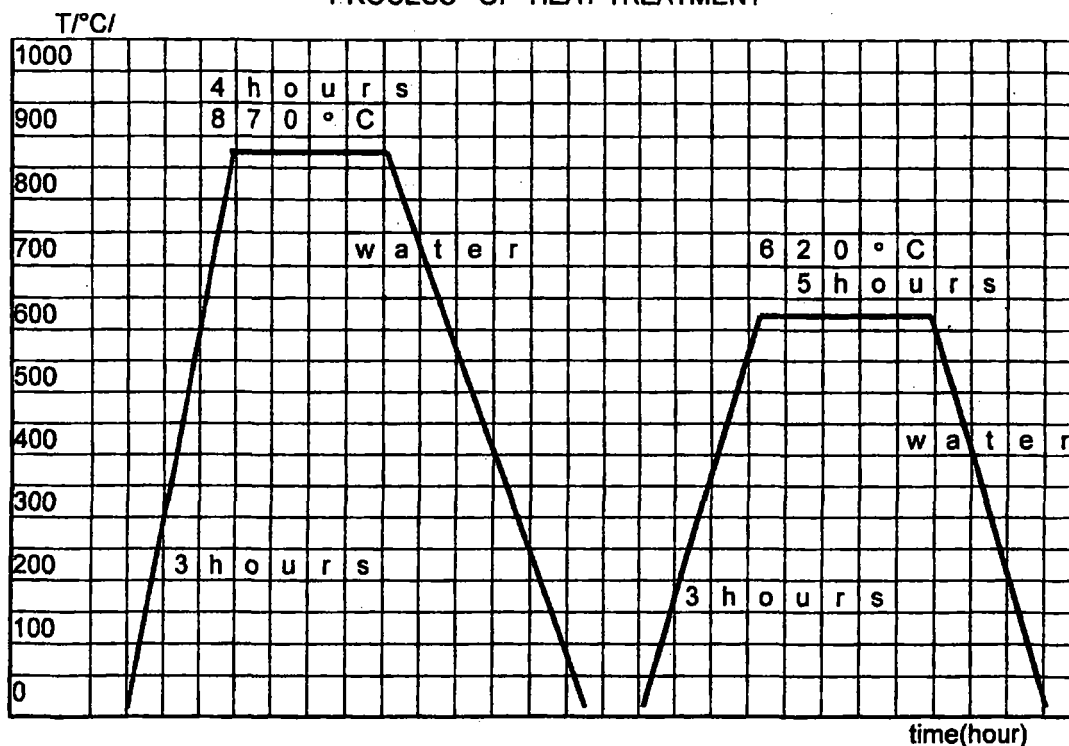
PROTOCOL NUMMER: 98-39B5263

### HEAT-TREATMENT PROTOCOL

<b>BUYER:</b> CONTITECH RUBBER INDUSTRIAL Kft. Szeged Budapesti út 10. sz.		<b>Order No. of Buyer:</b> 32259784/13/2	
		<b>Work No. of Buyer:</b>	
<b>PRODUCT:</b> forged	<b>QUANTITY: PIECE</b> 30	<b>No. of drawing:</b> MSO-100597-002/A/H	
<b>MATERIAL QUALITY:</b> AISI 4130 CONTI API 6A PSL3	<b>Charge No.:</b> 34939	<b>Test No.:</b>	

**HEAT-TREATMENT:** quenching and tempering  
 Typ of furnace: electric furnace      Hardening medium: water

### PROCESS OF HEAT-TREATMENT



Miskolc, Hámor ZRt. 2013-03-26.



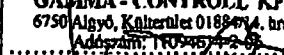
*Kandó*  
head of heat-treatment

Hámor ZRt.  
minőség ellenőrzés  
osztály

Feladó : 61344

gamma controll kft

19/10/13 12:54 Lap: 2

		<b>HARDNESS TEST REPORT</b>		Report No: 561/13.
<b>CLIENT:</b> JE-ZO KFT. SZEGED, KÜLTÉRÜLET, 01408/22.				
<b>TEST EQUIPMENT:</b> TH 160-D Hardness tester				
<b>PROCEDURE:</b> QCP-45-R1				
<b>DESCRIPTION OF COUPLING:</b> coupling(s) after PWHT				
<b>DRAWING NUMBER:</b> MT-3121-3000				
<b>SERIAL NUMBER:</b> 8083; 8084; 8085; 8086				
BRINELL HARDNESS REQUIREMENT	SERIAL NO OF COUPLING	PART OF THE COUPLING	ACTUAL HARDNESS RESULT (HB)	
Min HB 197 Max HB 238	✓ 8083	body	224	
		weld	222	
		flange	236	
		connection face	238	
	✓ 8084	body	213	
		weld	208	
		flange	220	
		connection face	238	
	✓ 8085	body	214	
		weld	214	
		flange	219	
		connection face	222	
	✓ 8086	body	232	
		weld	237	
		flange	238	
		connection face	197	
The coupling(s) conform to API Spec 6A requirements.				
<b>DATE:</b> 2013. október 30.	<b>PREPARED:</b>  Ménése István		<b>APPROVED:</b>  GAMMA-CONTROLL KFT. 6750 Algyó, Külsőtelek 01880/4. hrsz. Add.: 110-000-000-000 www.gamma-controll.hu Tel.: 06-30-888-888	


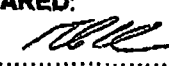
QCP-03 HB/11




Felado : 61344

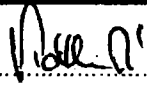
gamma controll kft

19/10/13 12:54 Lap: 3


		<b>HARDNESS TEST REPORT</b>		Report No: 562/13.
<b>CLIENT:</b> JE-ZO KFT. SZEGED, KÜLTERÜLET, 01408/22.				
<b>TEST EQUIPMENT:</b> TH 160-D Hardness tester				
<b>PROCEDURE:</b> QCP-45-R1				
<b>DESCRIPTION OF COUPLING:</b> coupling(s) after PWHT				
<b>DRAWING NUMBER:</b> MT-3121-3000				
<b>SERIAL NUMBER:</b> 8087; 8088; 8089; 8090				
BRINELL HARDNESS REQUIREMENT	SERIAL NO OF COUPLING	PART OF THE COUPLING	ACTUAL HARDNESS RESULT (HB)	
Min HB 197 Max HB 238	✓ 8087	body	213	
		weld	216	
		flange	220	
		connection face	225	
	✓ 8088	body	229	
		weld	212	
		flange	223	
		connection face	213	
	✓ 8089	body	219	
		weld	229	
		flange	231	
		connection face	238	
	✓ 8090	body	207	
		weld	210	
		flange	226	
		connection face	234	
The coupling(s) conform to API Spec 6A requirements.				
<b>DATE:</b> 2013. október 30.	<b>PREPARED:</b>  Ménési István		<b>APPROVED: GAMA-CONTROLL KFT.</b> 6750 Algyó, Külterület 0483/14. hrsz. Adószám: 11094314-0-06 www.gammacontroll.hu Varga Miklós	

QCP-03 HB/11

 <p><b>GAMMA-CONTROLL</b> www.gamma-controll.hu 6750 Algyő, Költő utca 01884/14. hrsz. Tel./Fax.: +36 62/617-400 / 61344 A NAT által NAT-1-1143/2010 sz.úttal akkreditált vizsgálóhelyzetben</p>	<p><b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b></p> <p><b>ULTRASONIC EXAMINATION REPORT</b></p>	<p>Vizsgáló száma: Report No.:  <b>513/13</b></p>


<b>Vizsgálat tárgya / Object of test</b>				<b>Coupling (Body)</b>	
Gyártó Manufacturer		Megrendelő Customer <b>JE-ZO Kft. Szeged</b>			
Gyárlszám Serial-No.		Rendelési szám Order-No. —			
Azonosító jel Identification <b>8083-8088</b>		Követelmény Requirement <b>ASTM A388</b>			
Geometria kialakítás / Rajzszám Geometric configuration / Drawing-No. <b>MT-3121-3000</b> <b>ø200xø70x491</b>		Vizsgálati hőkezelés Test heat treatment <b>előtt</b> <b>prior</b>			
Anyagminőség Material <b>AISI 4130 /</b>		Letapogatási irányok Direction of scanning <b>axiális és radiális</b>			
Adagszám Heat-No. <b>24613 /</b>					
Vizsgálati felület állapota Surface condition <b>forgácsolt</b> <b>machined</b>		Vizsgálati terjedelem Extd of Test <b>100%</b>			
Vizsgált darabszám Testing pieces <b>6 db</b>					
<b>Vizsgáló adatok / Examination data</b>					
Készülék típusa Type of US-equipment <b>USM25</b>		Készülék gyári száma Serial-No. Of US-equipment <b>7875f</b>			
Vizsgálófeje(ek) Searc unit(s) <b>SEB-2,</b> <b>SEB4H</b>		Frekvencia(k) Frequency(ies) <b>2 MHz</b> <b>4 MHz</b> <b>MHz</b> <b>MHz</b>			
Kalibrációs blokk Calibration standard identification <b>ET1,ET2</b>		Erősítés(ek) Gain <b>axiálisan</b> <b>18 dB</b> <b>dB</b> <b>radiálisan</b> <b>6 dB</b>			
Csatoló közeg Couplant <b>olaj</b> <b>oil</b>		Hanggyengülés Attenuation <b>dB/m</b>			
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>					
Értékelés Evaluation	<b>X</b>	<b>megfelelő</b> <b>satisfactory</b>		<b>nem megfelelő / not acceptable</b>	
Megjegyzés(ek) Remark(s)					
Hely / kelt Place / date <b>Gamma-Controll Kft.</b> <b>Algyő, 2013.10.17</b>		 Vizsgálatot végezte Tested by <b>Tóth Ákos UT20103090307</b>		<b>GAMMA-CONTROLL KFT.</b> 6750 Algyő, Költő utca 01884/14. hrsz. Adószám: 11094614-2-06 www.gamma-controll.hu Tel.: 06-30-218-2640 Approved by <b>Benkő Péter - Felelős vezetőh.</b>	


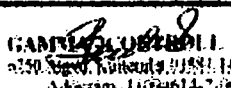
Ez a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!

 <p><b>GAMMA-CONTROL KFT.</b> www.gamma-control.hu 6750 Algyő, Költő utca 01894/14. hrsz. Tel/Fax.: +36 62/517-400 / 51344 A NEMZETI MÉRŐ-ÉRTÉKELŐ KÖZPONT ALGYSZÁG VIZSGÁLÓKÖZPONTJÁNAK TAGJA</p>	<p><b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b></p> <p><b>ULTRASONIC EXAMINATION REPORT</b></p>	<p>Vizsgálati szám: Report No.: <b>514/13</b></p>

<b>Vizsgálat tárgya / Object of test</b>		<b>Coupling (Body)</b>	
Gyártó Manufacturer		Megrendelő Customer	<b>JE-ZO Kft. Szeged</b>
Gyártási szám Serial-No.		Rendelési szám Order-No.	---
Azonosító jel Identification	<b>8089-8090</b>	Követelmény Requirement	<b>ASTM A388</b>
Geometria kialakítás / Rajzsám Geometric configuration / Drawing-No.	<b>MT-3121-3000</b> <b>ø200xø70x491</b>	Vizsgálati hőkezelés Test heat treatment	<b>előtt prior</b>
Anyagminőség Material	<b>AISI 4130 /</b>	Letapogatási irányok Direction of scanning	<b>axiális és radiális</b>
Adagszám Heat-No.	<b>23171 /</b>		
Vizsgálati felület állapota Surface condition	<b>forgácsolt machined</b>	Vizsgálati terjedeleme Exted of Test	<b>100%</b>
Vizsgált darabszám Testing pieces	<b>2 db</b>		
<b>Vizsgálati adatok / Examination data</b>			
Készülék típusa Type of US-equipment	<b>USM25</b>	Készülék gyári száma Serial-No. Of US-equipment	<b>7875f</b>
Vizsgálófejek(ek) Searc unit(s)	<b>SEB-2, SEB4H</b>	Frekvencia(k) Frequency(ies)	<b>2 MHz 4 MHz MHz MHz</b>
Kalibrációs blokk Calibration standard identification	<b>ET1,ET2</b>	Erősítés(ek) Gain	<b>axiálisan 18 dB dB dB radiálisan 6 dB</b>
Csatoló közeg Couplant	<b>olaj oil</b>	Hanggyengülés Attenuation	<b>dB/m</b>
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>			
Értékelés Evaluation	<b>X</b>	megfelelő satisfactory	nem megfelelő / not acceptable
Megjegyzés(ek) Remark(s)			
Hely / kelt Place / date	<p><b>Gamma-Controll Kft.</b> <b>Algyő, 2013.10.17</b></p>		<p><b>GAMMA-CONTROL KFT.</b> 6750 Algyő, Költő utca 01894/14. hrsz. Adatszám: 01094614-2-06 www.gamma-control.hu Tel.: 06/517400-2640</p>
	<p>Vizsgálatot végezte Tested by <b>Tóth Ákos UT20103090307</b></p>		<p>Approved by <b>Bankó Péter - Felelős vezető.</b></p>

Ez a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!

 <b>GAMMA-CONTROLL</b> <small>www.gamma-controll.hu 6750 Algyő, Kőrösi Csoma Sándor út 14. sz. Tel./Fax.: +36 62 517 400 / 0 13 94 A NYÍLT KÖZSÉG 11420/13 sz. alatt akkreditált vizsgálóintézet</small>	<b>ULTRAHANG VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>ULTRASONIC EXAMINATION REPORT</b>	Vizsgálati szám: Report No.:  <b>516/13</b>

<b>Vizsgálat tárgya / Object of test</b>		<b>Flange</b>	
Gyártó Manufacturer	Megrendelő Customer	JE-ZO Kft. Szeged	
Gyártási szám Serial-No.	Rendelési szám Order-No.	---	
Azonosító jel Identification	Követelmény Requirement	ASTM A388	
Geometria kialakítás / Rajzsám Geometric configuration / Drawing-No.	Vizsgálati hőkezelés Test heat treatment	előz prior	
MT-3121-3000		6315x85x8190x94x870	
Anyagminőség Material	Letapogatási irányok Direction of scanning	axiális és radiális	
Adegszám Heat-No.		034939 /	
Vizsgálati felület állapota Surface condition	Vizsgálati terjedelem Exted of Test	100%	
Vizsgált darabszám Testing pieces		8 db	
<b>Vizsgálati adatok / Examination data</b>			
Készülék típusa Type of US-equipment	Készülék gyári száma Serial-No. Of US-equipment	78751	
Vizsgálófej(ek) Searc unit(s)	Frekvencia(k) Frequency(ies)	2 MHz 4 MHz MHz MHz	
Kalibrációs blokk Calibration standard Identification	Erősítés(ek) Gain	axiálisan 6 dB dB dB radiálisan 6 dB	
ET1,ET2			
Csatoló közeg Couplant	Hanggyengülés Attenuation	dB/m	
oaj oil			
<b>Értékelés / észlelt kijelzések / Evaluation / recordable indications</b>			
Értékelés Evaluation	X	megfelelő satisfactory	nem megfelelő / not acceptable
Megjegyzés(ek) Remark(s)			
Hely / kelt Place / date	 Vizsgálatot végezte Tested by Tóth Ákos UT20103090307		
Gamma-Controll Kft. Algyő, 2013.10.17	 GAMMA-CONTROLL KFT. 6750 Algyő, Kőrösi Csoma Sándor út 14. sz. Adószám: 1102414206 www.gamma-controll.hu Jelenlegi igazgató Benkő Péter - Felelős vezető		

Ex a jegyzőkönyv részleteiben nem másolható! / Copying details is prohibited!



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

Azonosító szám: **UT20103090307**  
(Identification No.)

A tanúsított neve:  
(The name and forename of  
the certificated individual):

**Tóth Ákos József**

Születési hely/ideje:  
(Place and date of birth):

**Hódmezővásárhely, 1987. 09.  
19.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s))

**Ultraszónikus anyagvizsgálat**  
(**Ultrasonic testing**)

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata EM**  
(**Pre and in-service testing of equipment, plant and structure**)

Termék terület(ek):  
(Product sector(s))

**(c)+Fv, (w)+Fv, (wp)+Fv, (f)+Fv**

A minősítés fokozata:  
(The level of certification)

**UT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2009. 12. 07.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2014. 12. 06.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

**9/2001 GM, 97/23 EC**

Dátum (Date):

**2009. 12. 07.**

A tanúsítás érvényessége

(Renewed the validity of the certification until (MSZ EN 473 9.):)

-ig megújítva (MSZ EN 473 9.):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)



századik tanúsított  
100th certified person

A Magyar Hegesztéstechnikai és Anyagvizsgálati Egyesülés, mint a Nemzeti Akkreditáló Testület által a NAT-5-0013/2006 számon akkreditált tanúsító testület az MSZ EN 473 számú szabvány szerint eredményes vizsgája alapján a nevezett személyt tanúsítja a fentiek szerint:

(The Hungarian Association of Welding Technology and Material Testing as an accredited by the National Accreditation Board (under No. NAT-5-0013/2006) certification body, on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above.)

\* c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).

UT20103090307



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatálmazzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))


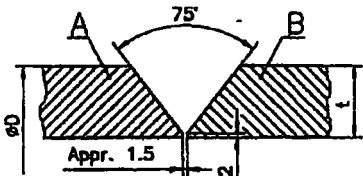
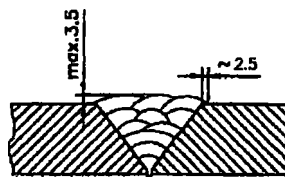
**GAMMA - CONTROLL KFT**  
6722 Szeged, Gyertyános u. 12-16/A

Munkáltató aláírása: *[Signature]*  
(Signature of the employer: *[Signature]*)  
Tel: 06 30 218-2640

Dátum: 2009.12.07  
(Date)

Folyamatos munkavégzés igazolása (MSZ EN 473 9.) (Evidence of continued work activity (MSZ EN 473 9.))			
Sorsz.:	Munkáltató aláírása (Signature of the employer)	GAMMA-CONTROLL Anyagvizsgáló és Minőségellenőrző Kft.	Dátum (Date)
1.	<i>[Signature]</i>	<i>[Signature]</i>	2010.01.04.
2.	<i>[Signature]</i>	<i>[Signature]</i>	2011.01.06.
3.	<i>[Signature]</i>	<i>[Signature]</i>	2012.01.09.
4.	<i>[Signature]</i>	<i>[Signature]</i>	2013.01.09.
5.			
6.			
7.			
8.			
9.			
10.			










Kiegészítések:  
(Additional remarks:)

		<b>TECHNICAL DATA SHEET</b>		<b>TDS</b>	<b>Page</b>
<b>PHOENIX RUBBER INDUSTRIAL LTD.</b>		<b>WELDING PROCEDURE SPECIFICATION</b>		<b>WPS</b>	<b>N° 1 of 2</b>
<b>CLIENT</b> IDENTITY CODE		<b>THIS SPECIFICATION IS BASED ON ASME CODE SECTION IX</b>		<b>WPS N° 140-71 REV 4</b> <b>SUPPORTING PQR N°</b> BUD 0700002/1	
<b>ITEM</b> DATA FOR ACCEPTANCE		<b>WELDING PROCESS: GTAW-SMAW</b> <b>TYPES: MANUAL</b>		<b>PERFORMED BY:</b> WELDER'S STAMP	
<b>JOINTS (QW-402)</b>					
			 <p>Sequences of weld see on addendum</p>		
<b>JOINT DESIGN</b>		<b>BACKING: YES/NO</b>		<b>WELD SEQUENCE</b>	
<b>BASE METALS (QW-403)</b>		<b>PART „A”</b>		<b>PART „B”</b>	
<b>DRW N°</b>					
<b>GRADE:</b>		<b>WNo.:1.7220</b>		<b>ASTM A 322-91: AISI 4130 / 34CrMo4 (MSZ EN 10083-1) *</b>	
<b>CARBON EQUIVALENT</b>		<b>max.C<sub>e</sub> =</b>		<b>0.82</b>	
<b>MECHANICAL PROPERTIES:</b>					
<b>TENSILE STRENGTH</b>		<b>N/mm<sup>2</sup> min.</b>		<b>655</b>	
<b>DUCTILITY</b>		<b>% min.</b>		<b>18</b>	
<b>HARDNESS</b>		<b>HB max.</b>		<b>238</b>	
<b>IMPACT TEST -30°C</b>		<b>J Average</b>		<b>27</b>	
<b>THICKNESS:</b>		<b>t = 5-38 mm</b>		<b>OUTSIDE DIAMETER : ØD = 60-280 mm</b>	
<b>FILLER METALS (QW-404)</b>					
<b>WELD MATERIAL</b>	<b>DIAMETER</b>	<b>BRAND</b>	<b>STANDARD</b>	<b>SUPPLIER</b>	
<b>Rod</b>	<b>2.4 mm</b>	<b>EML 5</b>	<b>AWS A5.18-01: ER70S-3</b>	<b>Böhler</b>	
<b>Electrode</b>	<b>3.2; 4.0</b>	<b>T-PUT NiMo 100**</b>	<b>AWS A 5.5-96: E 10018-D2 (mod.)</b>	<b>Böhler</b>	
<b>LAPSE BETWEEN OF PASSES</b>		<b>MIN./min</b>			
<b>POSITIONS (QW-405)</b>			<b>PREHEAT (QW-406)</b>		
<b>POSITIONS: 1G Rotated (horizontal)</b>			<b>PREHEAT TEMP.: 300-330 °C</b>		
<b>WELDING PROGRESSION: Weld flat at or near to the top</b>			<b>INTERPASS TEMP.: max. 350 °C</b>		
<b>POSITION OF FILLET</b>			<b>PREHEAT MAINTENANCE: Till the beginning of postweld heat treating</b>		
<b>OTHER</b>			<b>METHOD OF PREHEATING: Furnace</b>		

CONTINUATION OF WPS N° 140-71 Rev.4						Page N° 2 of 2	
POSTWELD HEAT TREATMENT (QW-407)				GAS (QW-408)			
HOLDING TEMP. RANG 620 +20 / -0 C°				SHIELDING GAS Argon for root			
HOLDING TEMP. TIME 4 HR				PERCENTAGE COMPOSITION (MIXTURE)			
HEATING RATE MAX.:				99.995 %			
COOLING RATE MAX.: 80 °C/HR				FLOW RATE 10-12 LITRES/min.			
LOCATION OF THERMOCOUPLE				GAS BACKING: Argon (for 1st and 2nd passes)			
FURNACE ATMOSPHERE Air				FLOW RATE 7-9 Litres/min			
TYPE:				TRAILING SHIELDING GAS COMP.			
ELECTRICAL CHARACTERISTICS (QW-409)						1st pass: -	
CURRENT DC						ELECTRODE POLARITY : 2nd-28th passes: +	
TUNGSTEN ELEKTRODE SIZE/TYPE: Ø3.2 mm thoriated tungsten							
MODE OF TRANSFER FOR OMAW							
ELECTRODE / WIRE FEED SPEED RANGE							
WELD LAYERS	PROCESS	FILLER METAL CLASS	DIAMETER	CURRENT TYPE POLAR.	AMP. RANGE	VOLT RANGE	HEAT INPUT (KJ/cm)
1	GTAW	EML 5	2.4 mm	-	110-130	11-12	5-8.4
2-3	SMAW	T-PUT NiMo 100	3.2 mm	+	120-140	24-26	12-19.6
4-28	SMAW	T-PUT NiMo 100	4.0 mm	+	150-170	26-30	16.2-27.5
TRAVEL SPEED RANGE 100-130 mm/min							
TECHNIQUE (QW-410)							
STRING OR WEAWE BEAD				ORIFACE OR GAS CUP SIZE Ø9mm			
INITAL/INTERPASS CLEANING: Brushing, Grinding							
EQUIPMENTS FOR WELDING:							
OTHER:							
EXAMINATION - Acc. to the acceptance instruction N° MIO-FB 2 Based on ASME IX.				REMARKS - * Formerly CMo3 (MSZ 61) - ** Ni content less than 1 % - Before welding bake electrodes for 2 hours at 350 °C			
BY		DATE		TECHNICAL DATA SHEET			
Desig.		14.06.2007		WELDING PROCEDURE SPECIFICATION			
Appr.		14.06.2007		SUBJECT: Butt weld of hose coupling for H2S service;			
Chek'd				Strenght 75K			
				HOSE TECHNICAL DEPARTMENT			
				WPS N° 140-71 Rev.4			



<p>PHOENIX RUBBER Industrial Ltd. Hose Division</p> <p><b>ADDENDUM</b> for the approved wall thickness range 5-38 mm Based on WPS 140-71 Rev.4, PQR No.: BUD 0700002/1</p>	Nº:	WPS 140-71 Addendum
	Revision:	4
	Page Nº:	1/2
	Date:	2007-06-12
	Designed:	Bauer 41
	Checked:	
Approval:		<i>[Signature]</i>

No.	Wall thickness [mm]	Weld layers	Electrode Ø [mm]
1.	5-7	 1 2	3,2 3,2
2.	7-9	 1 2-3	3,2 3,2
3.	9-11	 1 2-3 4-5	3,2 3,2 4,0
4.	11-13	 1 2-3 4-6	3,2 3,2 4,0
5.	13-15	 1 2-3 4-8	3,2 3,2 4,0
6.	15-18	 1 2-3 4-10	3,2 3,2 4,0
7.	18-20	 1 2-3 4-11	3,2 3,2 4,0
8.	20-22,22	 1 2-3 4-15	3,2 3,2 4,0
9.	22,2-26	 1 2-3 4-19	3,2 3,2 4,0

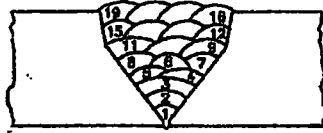

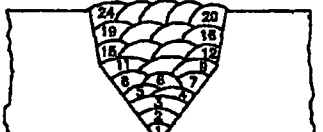

Remarks: - Process for layer No1 GTAW with Ø3,2 mm thoriated tungsten electrode and Ø2,4 mm Rod EML 5;  
for the others: SMAW with electrode T-PUT NiMo 100

PHOENIX RUBBER Industrial Ltd.

# ADDENDUM

for the approved wall thickness range 5-38 mm  
Based on WPS 140-71 Rev.4, PQR No.: BUD 0700002/1

Nº:	WPS 140-71 Addendum
Revision:	4
Page Nº:	2/2

No.	Wall thickness [mm]	Weld layers	Electrode Ø [mm]
10.	26-29		1 2-3 4-19 3,2 3,2 4,0
11.	29-32		1 2-3 4-23 3,2 3,2 4,0
12.	32-35		1 2-3 4-24 3,2 3,2 4,0
13.	35-38		1 2-3 4-28 3,2 3,2 4,0

Remarks: - Process for layer No1 GTAW with Ø3,2 mm thoriated tungsten electrode and Ø2,4 mm wire EML 5;  
for the others: SMAW with electrode T-PUT NiMo 100

Certificate no: BUD 0700002/1  
Page 1 of 2



# Welding Procedure Qualification Record (PQR) ASME IX Energy and Transportation

Company Name: Phoenix Rubber Gumilap Kft. SZEGED

Procedure Qualification Record No. BUD 0700002/1

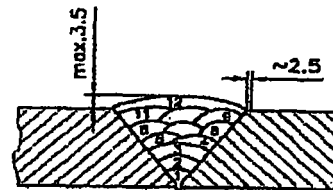
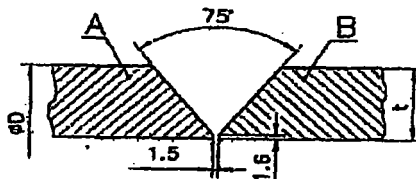
WPS No. 140-71

Date 28 February 2007

Welding Process(es) GTAW/SAW

Types (Manual, Automatic, Semi-Auto.) Manual

Joint (QW-300)



## Groove Design for Test Coupon

(For combination qualifications, the deposited weld metal thickness shall be recorded for each filler metal or process used.)

## Base Metal (QW-403)

Material Spec: ASTM A 322-91, AISI 4130

Type or Grade: AISI 4130

P.No. AISI 4130 to P.No. AISI 4130

Thickness of Test Coupon 19 mm

Diameter of Test Coupon 72 mm

Other:

## Postweld Heat Treatment (QW-407)

Temperature 620  $\pm$ 20-0 °C

Time 4 hours

Other:

## Gas (QW-408)

### Percent Composition

	Gas	(Mixture)	Flow Rate
Shielding	Ar 99.95%		10-12 l/min
Trailing			
Backing	Ar 99.95%		7-9 l/min

## Electrical Characteristics (QW-409)

Current	DC		
Polarity	GTAW DCEN, SMAW DCEP		
Amps.	Layer 1 120, Layer 2-3 127, Layer 4-12 136	Volts	Layer 1 11-12, Layer 2-3 14-26, Layer 4-12 25-30

Tungsten Electrode Size 3.2 mm

Other:

## Technique (QW-410)

Travel Speed Layer 1-11 100-130 Layer 12 non/min

String or Weave Bead Layer 1-11 String Layer 12 Weave

	GTAW	SAW
Multipass or Single Pass (per side)	S	M
Single or Multiple Electrodes	S	M

Heat Input  
Layer 1 6.0-8.6 kJ/cm  
Layer 2-3 14.1-19.8 kJ/cm  
Layer 4-12 18.7-28.1 kJ/cm

## Filler Metals (QW-404)

	GTAW	SAW
SFA Specification	ER 70S-3	E 10018-G
AWS Classification	A5.18	A5.5
Filler Metal F-No.	6	4
Weld Metal Analysis A-No.	1	2
Size of Filler Metal	2.4 mm	3.2, 4.0 mm
Other:		

Weld Metal Thickness 9 mm 16 mm

## Position (QW-405)

Position of Groove 1G rotated

Weld Progression (Uphill, Downhill)

Other:

## Preheat (QW-406)

Preheat Temp. 300-330 °C

Interpass Temp. max 350 °C

Other:

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Certificate no: BUD 0700002/1  
Page 2 of 2

Tensile Test (QW150)						
Specimen No.	Width mm	Thickness mm	Area mm <sup>2</sup>	Ultimate Total Load kN	Ultimate Unit Stress MPa	Type of Failure & Location
39/1	18.9	15.8			657	Base material
39/2	18.9	15.7			664	Base material

Guided Bend Test (QW180)		Results
Type and Figure No.		
180° Bend roller dia: 36 mm 2+2 pcs.		Satisfactory

Toughness Test (QW170)						
Specimen No.	Notch Location	Specimen Size mm	Test Temp. °C	Impact Value J	% Shear	Mils
39	S	10x10x55	-30	33		
39	S	10x10x55	-30	49		
39	S	10x10x55	-30	41		
39	HAZ	10x10x55	-30	38		
39	HAZ	10x10x55	-30	97		
39	HAZ	10x10x55	-30	62		

Comments:

Flare Value: (QW180)

Result- Satisfactory: Yes ☐ No ☐ Penetration into Parent Metal: Yes ☐ No ☐

Macro - Results

Other Tests

Type of Test Hardness test

Deposit Analysis

Other

Macro - Satisfactory  
X-ray - Satisfactory

Welder's Name

Tivadar Szabo DC-IL 378258

Clock No. (BC 15)

Stamp No.

Test Conducted By:

DKG EAST Anyagvizsgalati Labor.

Laboratory Test No:

TMO 007-7/07 VJK 1207/2007

We certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME Code.

Date issued: 28 February 2007

Manufacturer's Representative: *Bozsa* Laszlo Bajusz  
Manufacturer: Phoenix Rubber Gumipari Kft, SZEGED

Lloyd's Register  
Bridges  
*[Signature]*  
Laszlo Penzes  
Surveyor to Lloyd's Register EMEA

A member of the Lloyd's Register Group

**CONTITECH**

Fluid Technology

# WELDER'S APPROVAL TEST CERTIFICATE - ASME CODE IX

Examiner or test body: ABS


Registration No.: RK1825997.R1

Designation ASME IX: GTAW / SMAW Pipe BW s19 1G

Welder's name: Tivadar Szabó (BC15)

Identification card No: 517278EA

Date and place of birth: 19. August 1949; SZEGED

		Weld test details	Range of approval	Photo (if required)
Welding process		GTAW/SMAW		
Filler metal	Type	Rod / Electrode		
	Designation	AWS 5.18: ER70S-3 AWS 5.5: E9018		
Parent metal group(s)		ASTM A 322-91; AISI 4130	ASTM A 322-91; AISI 4130	
Plate or pipe		Pipe	Pipe/Plate	
Welding position		1G	1G/Flat	
Outside diameter (mm)		72 mm	> 25 mm	Identification of test pieces:
Test piece thickness (mm)		19	Max to be welded	
Single/ both side welding		Single		WPS No.: <b>140-60 Rev.4</b>
Gouging/ backing				
Joint type		Groove	Groove / Fillet	Testing standard: <b>ASME IX</b>
Shielding/ backing gas(es)		Argon (99,95%)		
Welding carried out, place: Szeged			Date: 29 April 2010	
			Welding Engineer: László Bajusz <i>Bajusz</i>	
Type of test	Performed and accepted	Not required	Place and date:  <b>Szeged, 18-Jun-2010</b>  Surveyor:  <b>Péter Szabó</b>  Stamp and signature: 	
Visual	Accepted (Vjk-1739/10)			
Radiography	Accepted (Vjk-1739/10)			
Ultrasonic		+		
Magnetic particle		+		
Penetrant		+		
Macro		+		
Fracture		+		
Bend		+		
Additional tests		+		
See attached page(s) for prolongation by employer every 6 months				



Registration No.: RK1825997.R1

**Date and place of birth: 19. August 1949; SZEGED**


[illegible]

<b>JE-ZO KFT.</b> 6728 Szeged, Kültérület 01408/22 hrsz. Adószám: 13341039-2-06 Bankszámlaszám: 12067008-00127077-00100001		<b>WELDING LOG SHEET</b> <b>HEGESZTÉSI MUNKALAP</b>		WLS N <sup>o</sup> . Száma: 2013. / 2898.	
CLIENT Megrendelő: CONTITECH RUBBER Industrial Kft.		PURCH.ORDER N <sup>o</sup> . Rendelészám: 32261558			
CONTRACT N <sup>o</sup> . Kötészet:		SPOOL/JOB N <sup>o</sup> . Üzeml.m.szám: 2898 - 2905.		WPS N <sup>o</sup> . Heg.útazás: 140-71. Rev.4. / 7	
NAME OF WEDED PARTS Heg. alkatrész megnevezése: Body + Flange		DRWG N <sup>o</sup> . Rajzszám: HT 3121-3000.			
NAME/ N <sup>o</sup> . OF WELDER Hegesztő neve és száma: Szabó László. D.C. 15.		LOCATION/SHOP Munkavégzés helye: Szeged. Tópe Szele 6.			
DATE Dátum: 2013. 10. 25		QUANTITY Darabszám: 8.		SERIAL NUMBERS Sorozatok: 8083 - 8090	
1. MATERIAL CONTROL Anyag megfeleltetés azonosítása	SUBJECT 1 Tárgy 1	body	MATERIAL Anyag	DISC. 4130.	CAST N <sup>o</sup> . Adagszám: 24615, 8083-8089
	SUBJECT 2 Tárgy 2	Flange	MATERIAL Anyag	DISC. 4130.	CAST N <sup>o</sup> . Adagszám: 034939.
2. FILLER METAL Elektroda minőség és méret	WELD LAYERS Varratszám		1.	2-3.	4-11.
	TYPE Típus		FW. 5.	NIMO. 100.	NIMO. 100.
	DIAMETER Átmérő		2.4.	3.2.	4.
	FILLER CAST N <sup>o</sup> . Elektr.adagszám		800303.	1124075	1127750.
3. ELECTRICAL CHARACTERISTICS Elektromos adatok	TYPE POLAR Polaritás		-	+	+
	VOLT (V)		12.	24.	26.
	AMPERE (A)		180.	140.	180.
4. PRE HEAT TREATMENT OF ELECTRODES Elektroda felhasználást megelőző hőkezelése			300.	C°	8. Hours
5. APPLIED SHILDING GAS Alkalmazott védőgáz	TYPE Típus: Argon.	Percentage Composition Tisztaság: 99.95. %		Flow Rate Áramlási seb. 8. l/min	
6. HEAT TREATMENT (pre-weld) Előmelegítés: 300. C°		7. POSITION Helyzet: Forgatott.			
8. SPEED OF TRAVELS Hegesztési sebesség: 100 ÷ 130. mm/min		9. LAPSE BETWEEN OF PASSES Varratfelrakási szünetek: 8. min			
10. POSTWELD HEAT TREATMENT Utóhőkezelési adatok	Time Idő: 240. min	Temperature Hőmérséklet: 620. C°	Furnace atmosph. Hűtőközeg: Levegő.	Cooling rate Hűlési sebesség: 80. C°/H	
11. RADIOGRAPHIC TEST CERT. N <sup>o</sup> . Radiográfiai vizsg. biz. száma: 2450/15, 2451/15					
REPAIR Javítás	YES/ Igen		X NO/ Nem		
	PLACE OF DEFECT Hiba helye		TYPE OF DEFECT Hiba típusa		
	METHOD OF REPAIR Javítási módszer				
VISUAL INSPECTION Szemrevételezés: Megfelelő / Satisfactory.					
REMARKS Megjegyzés: Fronius. Magic. Wave. 2600.					
Date, end of cooling down time Dátum, kihűlés vége: 2013. 10. 26. - 13. óra		WELDING LOG SHEET HEGESZTÉSI MUNKALAP JE-ZO KFT. 6728 Szeged, Kültérület 01408/22 hrsz. Adószám: 13341039-2-06 Bankszámlaszám: 12067008-00127077-00100001		INSPECTOR Ellenőrző: 2013 NOV 04 DATE Dátum:	

Feladó : 61344

gamma controll kft

19/10/13 12:58 Lap: 1

 <b>GAMMA-CONTROLL</b> <small>www.gamma-controll.hu 6750 Algyó, Kálvária út 118/A, I. sz. Tel./Fax: +36 82/517-400 / 61344 ANKT and NUT-1-11402210 ezüst minőségű acélvezeték</small>	<b>SZEMREVÉTELEZÉSES VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>VISUAL EXAMINATION REPORT</b>	Record No. Jegyzőkönyv száma:  <b>813/13</b>
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Object Tárgy	Coupling welding Csatlakozó hegesztés	Serial No. Gyári szám	<b>8083-8090</b>
Customer Megrendel	<b>JE-ZO Kft. Szeged</b>	Drawing No. Rajzszám	<b>MT-3121-3000</b>
Job Nr. Munkaszám	<b>002/13</b>	Material/Dimension Anyagminőség/méret	<b>AISI 4130 115/77</b>
Quantity Mennyiség	<b>8 db</b>	Extent of examination Vizsgálat terjedelme	<b>100%</b>
Requirements Követelmények	<b>ASME code VIII/1</b>	Heat treatment Hőkezelés	<b>after PWHT</b>
Written Procedure No. Vizsgálati eljárás száma	<b>QCP-09-1</b>	Welder Hegesztő	<b>BC15</b>

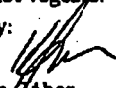
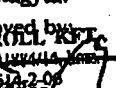
Visual examination / Szemrevételezéses vizsgálat

Technique Módszer	Direct visual	
Instrument Készülék		
Visual aids Segédeszközök	3x magnifying lens	

Measurement / Mérés

Equipment Készülék		
Instrument Készülék		
Surface temperature A felület hőmérséklete	20 °C	Surface condition Felület állapota
		machined
Lighting intensity Megvilágítás		1000lx

Test results Eredmények :	SATISFACTORY megfelelő.....8 pc(s)/db  not accepted nem megfelelő.....0 pc(s)/db
------------------------------	--

Vizsgálat helye és ideje: Place and date of test:  Gamma-Controll Kft. Algyó, 2013.10.30. (10h)	Vizsgálatot végezte: Tested by:  K. Gábor VT20103130102	Áttekintette és jóváhagyta: Reviewed and approved by:  K. Gábor 6750 Algyó, Kálvária út 118/A, I. sz. Adószám: 11094612-2-09 www.gamma-controll.hu Tel: +36 82 517 400
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MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

A tanúsított neve:  
(The name and forename of  
the certificated individual):  
Születési hely/ideje:  
(Place and date of birth):

**Kis Gábor Balázs**

**Szeged, 1980. 02. 29.**

Azonosító szám: **VT20103130102**  
(Identification No.):

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s)):

**Szemrevételezéses anyagvizsgáló**  
(Visual testing)

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata EM**  
(Pre and in-service testing of equipment, plant and structure)

Termék terület(ek):  
(Product sector(s)):

**(c), (w), (wp), (j)**

A minősítés fokozata:  
(The level of certification):

**VT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2013. 02. 19.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2018. 02. 18.**

Tanúsító Testület nevében  
(On behalf of certifying body)



Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certifying body)

A tanúsítás érvényessége

(Renewed the validity of the certification until (MSZ EN ISO 9712 10.))

-ig megújítva (MSZ EN ISO 9712 10.):

Dátum  
(Date):

Tanúsító Testület nevében  
(On behalf of certifying body)

c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett és forrasztott termékek (welded products); t - csövek és csővezeték (pipes); wp - alakított termékek (wrought products); k - kompozit anyagok (composites products).

VT20103130102



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatározzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN ISO 9712 3.21)

(The holder of this certificate has authorized to perform tests and takes responsibility for the test results. (MSZ EN ISO 9712 3.21))

**GAMMA CONTROL Kft.**  
6726 Szeged, Tüzok u. 8/A  
Munkáltató aláírása: Adószám: 11004614-2-007  
(Signature of the employer) Bank: 11735003-207000134  
www.gamma-control.hu  
Tel.: 06-30-116 800

Dátum: 2013.02.06.  
(Date)

Folyamatos munkavégzés igazolása (MSZ EN ISO 9712 10.) (Evidence of continued work activity (MSZ EN ISO 9712 10.))			
Sorsz.: (No.)	Munkáltató aláírása (Signature of the employer)	Ph "GAMMA-CONTROL" Anyagvizsgáló és Minőségellenőrző Kft.	Dátum (Date)
1.			2013.02.06.
2.			
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			


Kiegészítések:  
(Additional remarks)

A tanúsítvány a munkáltató aláírásával érvényes  
(This certificate is valid with the signature of the employer.)

**Felado : 61344**

gamma control kft

19/10/13 12:54 Lap: 1

 <p><b>GAMMA-CONTROLL</b></p> <p>www.gamma-controll.hu</p> <p>6700 Akasztó, Kőtelek 01234/PM, Inc.</p> <p>Tel/Fax: +36 62/817-400 / 61844</p> <p>A NYITÓ ÉS ZÁRÓ SZÖVEG A KÉPZŐKÖNYV KEZELÉSÉNEK</p>	<p><b>RADIOGRÁFIAI VIZSGÁLATI JEGYZŐKÖNYV</b></p> <p><b>RADIOGRAPHIC EXAMINATION REPORT</b></p>	<p>Jegyzőkönyv száma: Report No.: <b>2431/13</b></p> <p>Készítés dátuma: Date of report: <b>2013.10.30</b></p>
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Vizsgálat tárgya: Object:	Coupling	Megrendelés: Client:	JE-20 Kft. Szeged													
Munkaszám: Job No.:	---	Rendelési szám: Order No.:	---													
Rajzsám: Drawing No.:	MT-3121-3000	Anyagminőség: Material:	AISI 4130													
Vizsgálási szabvány: Testing standard:	QCP-I3-I	Vizsgálat terjedelme: Extent of testing:	100%													
Átvételi követelmény: Acceptance criteria:	ASTM E94	Hőkezelés: Heat treatment condition:	After PWHT													
Kód: Code:	MSZ EN ISO 6520-I	Hogazási jele: Welder stamp:	(BC15)													
Berendezés típusa: Type of equipment:	GAMMAT	Képmínőségjelző típusa: Type of IQI:	ASTM set B type													
Sugárforrás: Source:	Ir192	Képmínőség jelző helye: Placement of IQI:	F													
Nugárforrás mérete: Source size:	3x1,5mm	Előírt képmínőség: Required IQI:	2% (2-2T)													
Aktivitás: Activity:	0,4 TBq	Film típusa: Film Type:	FOMA R5													
Filmszükséglet módja: Film processing:	Kézi: Manual:	Automata: Automatic:	X	Fóliafaja és vastagság: Screen type and thickness:												
				Pb 0,027												
Megnevezés Designation	Méret Size	Féltűrés száma: Number of radiograph	Ángyalzott anyagvastagság: Penetrant thickness	Sugárterítési film tövélgy. Source-to-film distance	Film táv. a tárgy sugárterítés felől Distance from source side of object to film	Fűrészelt Density	Expoz. Expos. Time	Minimális megfigyelési idő: Minimum observation time	Alapanyag minőségi vizsgálati eredménye: Material inspection result	Vizsgálati térfogat: Examined volume	Hibák/Defects					
											Gáz Porosity A	Salak Slag B	Kötés Lack of fusion C	Gyök Lack of penetration D	Repedés Crack E	Felület Surface F
											200	300	401	402	100	500
8083	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							
8084	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							
8085	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							
8086	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							
8087	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							
8088	115/77	4	19	96	19	2,4	0,5	A	10,30 10h							

A filmszámok és varratszámok azonosak, beazonosításuk a megrendelőt terheli.

The numbers of the films and welds are identical, their identification is the task of the customer.

**Vizsgálatot végezte:**

Ménesi I. - Szabó T.

**Performed by:**

Erőkölte:  
Evaluated by:

Ménesi István  
RT20101120107

Jóváhagyta:  
**GAMMA - CONTROLL KFT**  
Alapítvány  
6750 Alkő, Kálváriaút 01884/02. hrsz.  
Adószám: 11204614-2-0  
[www.gammacontroll.hu](http://www.gammacontroll.hu)  
Tel.: 06-30-2182640  
E-mail: [info@gammacontroll.hu](mailto:info@gammacontroll.hu)


Ez a jegyzék könyv részleteiben nem másolható! / Copying details is prohibited!

**8. változat 2013.07.18**

Feladó : 61344

gamma controll kft

19/10/13 12:48 Lap: 1

 <b>GAMMA-CONTROLL</b> www.gamma-controll.hu 6750 Algyő, Kálvária út 14. hrsz. Tel./Fax: +36 82/17-400 / 61294 ALNYK 001 001 / 17402016 e-mail: info@gamma-controll.hu	<b>RADIOGRÁFIAI VIZSGÁLATI JEGYZŐKÖNYV</b>  <b>RADIOGRAPHIC EXAMINATION REPORT</b>	Jegyzőkönyv szám: Report No.: <b>2430/13</b>  Készítés dátuma: Date of report: <b>2013.10.30</b>
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Vizsgálat tárgya: Object:		Coupling		Megrendelő: Client:		JE-ZO Kft. Szeged										
Munkaszám: Job No.:		—		Rendelési szám: Order No.:		—										
Rajzszerinti: Drawing No.:		MT-3121-3000		Anyagminőség: Material:		AISI 4130										
Vizsgálati szabvány: Testing standard:		QCP-13-1		Vizsgálati terjedelmek: Extent of testing:		100%										
Átvételi követelmény: Acceptance criteria:		ASTM E94		Hőkezelés: Heat treatment condition:		After PWHT										
Kód: Code:		MSZ EN ISO 6520-1		Hegesztési jel: Welder stamp:		BC15										
Berendezés típusa: Type of equipment:		GAMMAMAT		Képmínőségjelző típusa: Type of IQI:		ASTM set B type										
Sugárforrás: Source:		Ir192		Képmínőség jelző helye: Placement of IQI:		F										
Sugárforrás mérete: Source size:		3x1,5mm		Képmínőség jelző típusa: Required IQI:		2% (2-2T)										
Aktivitás: Activity:		0,4 TBq		Film típus: Film Type:		FOMA R5										
Filmfeldolgozás módja: Film processing:		Kézi: Manual:		Automata: Automatic:		X										
				Fóliafajta és vastagság: Screen type and thick:		Pb 0,027										
Megnevezés Designation	Méret Size	Fényképek száma Number of radiographs	Átlagított expozíciós idő Exposure time	Sugárforrás mérete Source size	Fényképek mérete Radiograph size	Fényképek sűrűsége Density	Fényképek távolsága Distance from source to film	Fényképek távolsága Distance from source to film	Fényképek távolsága Distance from source to film	Hibák/Defects						
										Cláz. Porosity A	Szak. Slag B	Kötés Lack of fusion C	Gyök Lack of penetration D	Repedés Crack E	Felület Surface F	
8089	115/77	4	19	06	19	2,4	0,5	A	10.10.10h							
8090	115/77	4	19	06	19	2,4	0,5	A	10.10.10h							
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

A filmszámok és varratszámok azonosak, beazonosításuk a megrendelőt terheli.  
The numbers of the films and welds are identical, their identification is the task of the customer.

Vizsgálatot végezte:  
Performed by: Ménesi I. - Szabó T.

Vizsgáló helye: Place of test:  6750 Algyő, Gamma-Controll Kft. Telephely	Értékelte: Evaluated by:  Ménesi István RT20101120107	Jóváhagyta: Approved by: <b>GAMMA - CONTROLL KFT</b> 6750 Algyő, Kálvária út 14. hrsz. Adószám: 11745143-66 www.gamma-controll.hu Tel: 06 82 17 400
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Ez a jegyzőkönyv részleteiben nem másolható / Copying details is prohibited

8. változat.2013.07.16



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

## RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY

(Certificate of NDT personnel)

Azonosító szám: RT20101120107  
(Identification No.):

A tanúsított neve:  
(The name and forename of  
the certificated individual):

**Ménesi István**

Születési hely/idő:  
(Place and date of birth):

**Szentes, 1988. 09. 06.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálási eljárás(ok):  
(The NDT method(s)):

**Radiográfiai anyagvizsgálat  
(Radiographic testing)**

Ipari terület:  
(Industrial sector):

**Készülékek, berendezések, létesítmények vizsgálata EM  
(Pre and in-service testing of equipment, plant and structure)**

Termék terület(ek):  
(Product sector(s)):

**(c), (w)**

A minősítés fokozata:  
(The level of certification):

**RT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

**Budapest, 2012. 03. 28.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2017. 03. 27.**

Tanúsító Testület nevében  
(On behalf of certifying body)

Vizsgáló  
(Examiner)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

A tanúsítás érvényessége  
(Renewed the validity of the certification until (MSZ EN 473 9.):)

-ig megújítva (MSZ EN 473 9.):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)

A Magyar Hegesztéstechnikai és Anyagvizsgáló Egyesülés, mint „a Nemzeti Akkreditáló Testület által a NAT-5-0013/2010 számon akkreditált személytanúsító szervezet” a fentebb megnevezett személyt tanúsítja az MSZ EN 473 szerint eredményes vizsgálata alapján a fentiek szerint:  
(The Hungarian Association of Welding Technology and Material Testing as an "accredited certification body for person as by National Accreditation Board (under No. NAT-5-013/2010", on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above:)

\* c -öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).

RT20101120107



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLET**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatározzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))

Munkáltató aláírása:  
(Signature of the employer.)

GAMMA CONTROLL Kft.  
6126 Szeged, 4820K-008  
Adószám: 11094614-2-06  
OTP Bank: 11735005-20406154  
www.gamma-control.hu  
Tel: 06-30-218-2640

Dátum: 2012. 04. 19.  
(Date:)

Folyamatos munkavégzés igazolása (MSZ EN 473 9.) (Evidence of continued work activity (MSZ EN 473 9.))			
Sorsz.	Munkáltató aláírása (Signature of the employer)	Ph "GAMMA CONTROLL" Anyagvizsgáló és Minőségellenőrző Kft. Anyagvizsgáló és Minőségellenőrző Kft.	Dátum (Date)
1.			2012. 04. 19.
2.			2013. 06. 09.
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			

Kiegészítések:  
(Additional remarks:)

A tanúsítvány a munkáltató aláírásával érvényes  
(This certificate is valid with the signature of the employer.)

ContiTech Rubber Industrial Kft. Szeged/Hungary		<b>Examination record</b> <b>Vizsgálati jegyzőkönyv</b> Liquid penetrant examination Festékdifúziós vizsgálat <input checked="" type="checkbox"/> Magnetic particle examination Mágneses repedésvizsgálat		Record No. Jegyzőkönyv száma : 1222/13	
Manufacturer Gyártó		JE-ZO Kft.		Serial No. Gyári szám	
Customer Megrendelő		ContiTech Rubber Industrial Kft.		Drawing No. Rajzszám	
Object Tárgy		coupling(s)		Material Anyagminőség	
Quantity Mennyiség		8 pc(s)		Extent of examination Vizsgálat terjedelme	
Requirements Követelmények		ASTM E 709		Heat treatment Hőkezelés	
Written Procedure No. Vizsgálati eljárás száma		QCP-11-1		Welder: Hegesztő:	
Szabó T.					
Liquid penetrant examination /Folyadékbehatolásos vizsgálat					
Penetrant Behatoló anyag		Remover Tisztító		Developer Előhívó	
Dwell time Behatolási idő		Drying Szárítás		Developing time Előhívási idő	
Surface temperature A felület hőmérséklete		Surface condition Felület állapota		Lighting intensity Megvilágítás	
Magnetic particle examination/Mágnesezhető poros vizsgálat					
Equipment type Készülék típusa		TSW 1000		Magnetizing current Mágnesező áram	
Black light type UV-A lámpa típusa		Superlight C 10A-HE		Field strength Térerő	
Surface temperature A felület hőmérséklete		23 °C		Lighting intensity Megvilágítás	
Testing material Vizsgáló anyag		MR 76F		Field strength checking Térerőmérő	
Surface condition Felület állapota		machined		Lighting intensity Megvilágítás	
Test results Eredmények :		satisfactory megfelelő.....8..... pc(s)/db  not accepted nem megfelelő.....-..... pc(s)/db			
Performed by NDE Level II. Vizsgálatot végezte		Revised by Q.C. manager Ellenőrizte – MEO vezető		ContiTech Rubber Industrial Kft. QC 1	
Signature Aláírás		Signature Aláírás		Markó László	
Place/Date Kelt		Place/Date Kelt		Szeged, 04.11.2013.	



MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLÉS  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

**RONCSOLÁSMENTES ANYAGVIZSGÁLÓ TANÚSÍTVÁNY**  
(Certificate of NDT personnel)

Azonosító szám: **MT20103010506Ú**  
(Identification No.):

A tanúsított neve:  
(The name and forename of  
the certificated individual):

**Oravec Gábor**

Születési hely/ideje:  
(Place and date of birth):

**Szeged, 1958. 07. 07.**

A tanúsított személy aláírása  
(The signature of the certificated individual)

Vizsgálati eljárás(ok):  
(The NDT method(s)):

**Mágnesezhető poros anyagvizsgáló**  
(Magnetic particle testing)

Ipari terület:  
(Industrial sector):

**Fémfeldolgozás MM**  
(Metal manufacturing)

Termék terület(ek):  
Product sector(s):

**(c), (f), (w), (wp)**

A minősítés szintje:  
(The level of certification):

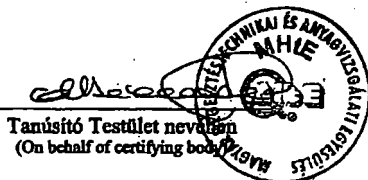
**MT2**

A tanúsítás és kiadásának időpontja:  
(The date of certification and its issue):

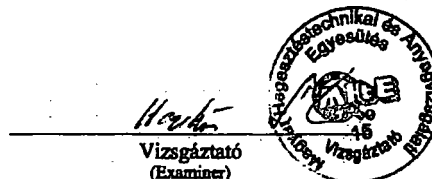
**Budapest, 2012. 02. 21.**

A tanúsítás érvényes:  
(The date upon which certification expires):

**2017. 02. 20.**



Tanúsító Testület nevében  
(On behalf of certifying body)



Vizsgáztató  
(Examiner)

Az ipari és/vagy termék terület érvényesség kiterjesztve:  
(The industrial and/or product sector has been expanded to):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certifying body)

A tanúsítás érvényessége  
(Renewed the validity of the certification until (MSZ EN 473 9.):)

-ig megújítva (MSZ EN 473 9.):

Dátum (Date):

Tanúsító Testület nevében  
(On behalf of certification body)

A Magyar Hegesztéstechnikai és Anyagvizsgáló Egyesülés, mint „a Nemzeti Akkreditáló Testület által a NAT-5-0013/2010 számon akkreditált személytanúsító szervezet” a nevezett személyt tanúsítja az MSZ EN 473 szerint eredményes vizsgálja alapján a fentiek szerint:  
(The Hungarian Association of Welding Technology and Material Testing as an “accredited certification body for person an by National Accreditation Board (under No. NAT-5-013/2010”, on the basis of his/her successful examination under the standard MSZ EN 473, hereby certifies the named individual according to the above:)

\* c - öntvények (castings); f - kovácsolt termékek (forgings); w - hegesztett kötések-termékek (welded products); t - csövek (tubes); wp - alakított termékek (wrought products); p - műanyag termékek (plastics products); k - kompozitok (composites products).



MT20103010506Ü



**MAGYAR HEGESZTÉSTECHNIKAI ÉS ANYAGVIZSGÁLATI EGYESÜLET**  
(HUNGARIAN ASSOCIATION OF WELDING TECHNOLOGY AND MATERIAL TESTING)  
(Certification Body)

Meghatározzuk a tanúsítvány tulajdonosát, hogy vizsgálatokat végezzen és azok eredményéért felelősséget vállaljon.  
(MSZ EN 473 3.21)

(The holder of this certificate has been authorised to perform tests and take responsibility for the test results. (MSZ EN 473 3.21))

Munkáltató aláírása:  
(Signature of the employer.)

*[Handwritten signature]*

Dátum:  
(Date:)

2012. 02. 21.

Folyamatos munkavégzés igazolása (MSZ EN 473 9.) (Evidence of continued work activity (MSZ EN 473 9.))			
Sorsz.:	Munkáltató aláírása (Signature of the employer)	Ph. <del>Contitech Rubber</del> Industrial Kft. Quality Control Dept. (1)	Dátum (Date)
1.	<i>[Handwritten signature]</i>		2013. 01. 24.
2.			
3.			
4.			
5.			
6.			
7.			
8.			
9.			
10.			

Kiegészítések:  
(Additional remarks:)

A tanúsítvány a munkáltató aláírásával érvényes  
(This certificate is valid with the signature of the employer.)

**Bekaert Hlohovec a.s.**

Mierová 2317

92028 Hlohovec / Slovakia

Tel.: 00421337363111

Fax: 00421337422742

505760

**STEELCORD**  
**MANUFACTURER : BKHL**

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Certificate of Analysis

Delivery No. : 4046181212

Contitech Rubber Industrial Kft.  
**CONTITECH RUBBER IND SZEGED**  
Budapesti út 10  
H-6728 SZEGED

Sales Order 3046058220/10  
Purchase Order 32260330  
Inspection lot 090000200665/000001  
Batch 3500245378  
Date produced 01.07.2013  
Date COA 09.08.2013  
Spools 32 delivered from a batch of 32 produced  
Units 18 delivered from a batch of 18 produced  
Delivery net Qty. 10517 KG  
Material Description Zinc coated steelcord 1X24DW/3.6 NT 20/36 ZZ B650  
5000 M  
Lay direction ZZ  
Lay length 20/36

Spec customer Contitech Rubber Industrial Kft.  
Your code 14-18-07/1  
Your spec REV.3 / 15.01.2002  
Our Spec H207287 / 26.10.2012

Tests			Specs		Results		
Test	Procedure	Unit	Min.	Max.	Avg. N	Min ind Max ind	
Cord diameter	RA12-100	mm	3,6000	3,4200 3,7800	3,6845 6	3,6840 3,6930	
Linear density	RA30-110	g/m	65,000	61,700 68,300	65,632 6	65,300 65,870	
Cord breaking strength	RA30-203	N		17900,0	19337,0 6	19087,0 18584,0	
Cord elongation at break	RA30-203	%		2,50	2,88 6	2,80 3,15	
Zinc D1	RA40-741	g/m2		32,000	40,057 6	37,870 44,630	
Zinc D2	RA40-741	g/m2		44,000	48,788 6	45,350 55,100	
Residual torsions	RA30-160	Nt	0,000	-3,000 3,000	-0,250 6	-0,500 0,000	

**Comments :**

D1: 0,64

D2: 0,73

**Nominal Chemical composition of High Grade Oxysteel:**

%Carbon : 0.70-0.90

%Manganese: 0.40-0.60

%Silicon: <0.230

%S: <0.011

%P: <0.012

Microstructure/Texture: Metallurgically the texture is known as a highly drawn, fine perlitic structure.



**Terminox S.p.A. con Unico Socio**  
 Una società del gruppo ThyssenKrupp Acciai Speciali  
 I.N.A. 00162070355



Azienda con sistema di  
 gestione certificato da ISO  
 secondo ISO 9001

PAG 1/1

Conforme a EN 10204/ 3.1

n° : 63892/2012

Specifica/Specification:  
 EN 10088-2

Destinatario/Receiver:  
 ACCIAI VENDER S.P.A.  
 VIA A. NOBEL, 3/A  
 43100 PARMA

Cliente/Customer: ACCIAI VENDER S.P.A.  
 VIA A. NOBEL, 4/A Q.RE IND.LE S.P.I.P  
 43100 PARMA  
 Acciaio/Steel: 304PS

25 mm

DDT/DEL. NOTE: 16753 DEL/OF: 24/05/2012 Ordine/order Terminox: P04249 Ord. Cliente/Customer:

Matricola Serial Number	Pos Item	Tipo Prodotto Product Type	Fin	Descrizione Description	Dimensioni(mm) Dimensions(mm)	Pezzi Pieces	Weight (Kg)	Rif. Cli. Cust. Ref.	Colata Heat	NIM
C47997 <i>133882</i>	22	COIL	2B		0.60 x 460.0	1	6040		0431359	310727
C54489 <i>133887</i>	27	NASTRI STRETTI	BA		0.79 x 284.7	1	1290		0431741	324612

IL MATERIALE SOPRA ELENCATO E' STATO DIMENSIONALMENTE E/O SUPERFICIALMENTE TRASFORMATO DA TERMINOX SENZA ALTERARNE LE CARATTERISTICHE MECCANICHE E CHIMICHE  
 THE MATERIAL DESCRIBED ABOVE HAS BEEN DIMENSIONALLY AND/OR SUPERFICIALLY TRANSFORMED BY TERMINOX WITHOUT CHANGING THE MECHANICAL AND CHEMICAL FEATURES

#### Analisi di colata/Chemical Composition

Colata/Heat	C %	Si %	Mn %	P %	S %	Cr %	Ni %	Mo %	N %	Ti %	Cu %	Nb %	B %	Al %	Co %
0431359	0.045	0.300	1.290	0.027	0.001	18.000	9.040	0.260	0.024		0.310				
0431741	0.048	0.310	1.420	0.029	0.001	18.090	8.050	0.320	0.019		0.370				

#### Risultati delle prove/Test Result (1N/mm²=1 M Pa)

NIM	R R R R R	T T T T T	Caric. unit. snervamento Yield strenght		Caric. unit. Rottura Tensile strength	Allungamento a rottura Ultimate elongation (%)			Durezza Hardness	Piega a Bend To 180°	Tratt. termico Heat treatment Resistenza alla corrosione Intergranulare secondo / Resistance to corrosion Intergranulare	Grano Grain
			Rp0.2% N/mm²	Rp1% N/mm²	Rm N/mm²	Lo =Z"	Lo =80	Lo =A5	HRB			
310727		T	245	271	607		60.7		70.5		1050	EN ISO 3651-2
		C	230	261	604		62.8		66.0			
324612		T	235	262	588		62.4		70.5		1050	EN ISO 3651-2
		C	237	267	605		62.1		72.0			

I dati chimici e fisici sopra riportati sono tratti dal certificato di qualità del nostro fornitore qualificato il cui originale è in nostra possesso e disponibile su richiesta.  
 Chemical and physical data reported above are extracted from quality certificate issued from our qualified supplier; the original document is in our possession and it is available upon your request.

Certifichiamo che i prodotti sopra elencati sono conformi alle prescrizioni dell'ordine/We certify that products listed above are compliant to order prescriptions

(1) Sealing  
 T = Teste - Top  
 C = Code - Bottom

(2) Sens  
 T = Transversale - Transverse  
 L = Longitudinale - Longitudinal

**ITAL INOX**  
 HUNGARIA KFT.  
 1104 Budapest, Lakatos út 42/A  
 Tel: 897-1680, 291-6239 Fax: 290-5067  
 Add: 12141537-2-43  
 BAE SA 10000050-00000005-m 32mm

COMPLIES WITH ED 2000/53/EC

Certificato emesso automaticamente

Data/Date 24/05/2012

R. GOVONI

500/24  
 506520

OUTSIDE STRIPWOUND TUBE

CONTITECH RUBBER  
 Industrial Kft.  
 No: QC-DB- 651 /2013  
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**MKEH**  
Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements  
BUDAPEST XII., NÉMETVÖLGYI ÚT 37-39.  
1535 Budapest, Pf. 919  
Telefon: 458-5800  
Telefax: 458-5927

Ügyiratszám / File No.:

MKEH-MH/00287-003/2013/NY

Bizonyítványszám / Certificate No.:

NYO - 0008/2013

Hivatkozási szám / Reference No.:

32259470

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Kiadva / Issued

Budapest, 2013. 01. 28. / 28 01 2013

**KALIBRÁLÁSI BIZONYÍTVÁNY**  
**CALIBRATION CERTIFICATE**

**A kalibrálás tárgya:**

**villamos kimenőjelű nyomásmérő**

**Object of calibration:**

**electrical-output manometer**

**Gyártó / Manufacturer:**

**AFRISO-EURO-INDEX GmbH**

**Típus / Type:**

**DMU03 HD**

**Azonosító szám / Serial No.:**

**1518086**

**Műszaki adatok / Technical data:**

**(0...2500) bar méréstartomány / measuring range (0...2500) bar**

**(4...20) mA kimenőjel tartomány / output signal range (4...20) mA**

**Kalibrálásra bemutatta:**

**ContiTech Rubber Industrial Kft.**

**Customer:**

**6728 Szeged, Budapesti út 10.**

**A kalibrálás helye és ideje:**

**Place and date of calibration:**

**Magyar Kereskedelmi Engedélyezési Hivatal**

**Hungarian Trade Licensing Office**

**Metrológiai Hatóság, Mechanikai Mérések Osztály**

**Metrology Authority, Section of Mechanical Measurements**

**Budapest, 2013.01.24.**

**A kalibrálást végezte:**

**Calibrated by:**

**Szaulich Dénes**

**metrológus / metrologist**

**A kalibrálásnál alkalmazott etalonok:**

**Standards used for the calibration:**

Megnevezés: Designation:	Gyártó: Manufacturer:	Típus: Type:	Gyártási szám: Serial No.:	Bizonyítvány szám: Certificate No.:
túlnyomás etalon / pressure standard	Budenberg	283	20603	NYO-0001/2013
digitális multiméter / digital multimeter	Keithley	2000	0597910	ELD-0014/2012
normál ellenállás / resistance standard	ZIP	P 331	117530	ELD-0021/2012
hőmérő / temperature measuring instr.	GANZ MM	DTH1	33656	Hőm-0296/2012

**A mérési eredmények a nemzeti (nemzetközi) etalonra visszavezetettek.**

**The measuring results are traceable to national standards.**

**A kalibrálás módja:**

**Calibration method:**

**A kalibrálást a KE NYO-3-2002 számú kalibrálás eljárás alapján végeztük.**

**The calibration was done according to the calibration procedure No.: KE NYO-3-2002.**



*This certificate is consistent with Calibration and Measurement Capabilities (CMCs) that are included in Appendix C of the Mutual Recognition Arrangement (MRA) drawn up by the International Committee for Weights and Measures (CIPM). Under the MRA, all participating institutes recognize the validity of each other's calibration and measurement certificates for the quantities, ranges and measurement uncertainties specified in Appendix C (for details see <http://www.bipm.org>).*

**A bizonyítvány az MKEH írásbeli engedélye nélkül csak teljes formájában és terjedelmében másolható!**  
**The calibration certificate shall not be reproduced except in full, without written approval of MKEH!**



MKEH

Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements

Ügyiratszám / File No.:

MKEH-MH/00287-003/2013/NY

Bizonyítványszám / Certificate No.:

NYO - 0008/2013

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**A kalibrálás körülményei:****Calibration conditions:**

környezeti hőmérséklet / Ambient temperature

21,1 °C

a kalibrált eszköz helyzete / Position of the calibrated manometer

függőleges / vertical

a kalibrált eszköz tápfeszültsége / Supply voltage of the calibrated manometer

24V DC

nyomóközeg / Pressure transfer medium

olaj / oil

**Mérési eredmények a (0...2500) bar nyomástartományban:***Results of the measurements in the pressure range of (0...2500) bar:*

Nyomás, névleges érték  <i>Pressure, nominal value</i>  bar	Áram-kimenőjel, névleges érték  <i>Current-Output, nominal value</i>  mA	Áram-kimenőjel, mért eltérés a helyes értéktől  <i>Current-Output, measured deviation from the reference value</i>  mA	Nyomás, mért eltérés a helyes értéktől  <i>Pressure, measured deviation from the reference value</i>  bar	Eredő mérési bizonytalanság  <i>Expanded uncertainty of the measurement</i>  bar
0	4,0	-0,0042	-0,7	2,6
250	5,6	-0,0002	0,0	
500	7,2	0,0029	0,5	
750	8,8	0,0050	0,8	
1000	10,4	0,0063	1,0	
1250	12,0	0,0053	0,8	
1500	13,6	0,0033	0,5	
1750	15,2	-0,0003	-0,1	
2000	16,8	-0,0052	-0,8	
2250	18,4	-0,0117	-1,8	
2500	20,0	-0,0192	-3,0	

**Mérési bizonytalanság:** A mérési eredmény(ek) mellett közölve.*Uncertainty of measurement:* See next to the results of the measurements.

A közölt kiterjesztett mérési bizonytalanság a standard bizonytalanságnak  $k$  kiterjesztési tényezővel szorzott értéke ( $k = 2$ ), amely normális (Gauss) eloszlás feltételezésével közelítőleg 95%-os fedési valószínűségnek felel meg.

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor  $k=2$ , which for a normal distribution corresponds to coverage probability of approximately 95 %.

A mérési bizonytalanság tartalmazza az etalonból, a kalibrálás módszeréből, a környezeti feltételekből, a kalibrált mérőeszközből stb. eredő részbizonytalanságokat.

It contains the uncertainties of the standards, calibration method, environmental conditions, calibrated device etc.

A standard bizonytalanság meghatározása az EA-4/02 (Expression of the Uncertainty of Measurement in Calibration) kiadványnak megfelelően történt.

The standard uncertainty of measurement has been determined in accordance with the EA Publication EA 4/02 (Expression of the Uncertainty of Measurement in Calibration).

A bizonyítvány az MKEH írásbeli engedélye nélkül csak teljes formájában és terjedelmében másolható!

The calibration certificate shall not be reproduced except in full, without written approval of MKEH!



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Metrológiai Hatóság/Metrology Authority  
Mechanikai Mérések Osztály  
Section of Mechanical Measurements

Ügyiratszám / File No.:

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Bizonyítványszám / Certificate No.:

NYO - 0008/2013

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**Bélyegzés:**

**Calibration mark:**

A kalibrált mérőeszközön K067662 azonosító számú kalibrálási bélyeget helyeztünk el.

*We have placed a calibration stamp No.: K067662 on the calibrated instrument.*

**Megjegyzések:**

**Additional remarks:**

Jelen bizonyítvány összhangban van a Nemzetközi Súly és Mértékügyi Bizottság (CIPM) Kölcsonös Elismerési Megegyezése (MRA) C függeléké által tartalmazott kalibrálási és mérési képességekkel (CMCs). Az MRA minden aláíró intézete elismeri egymás kalibrálási és mérési bizonyítványait a C függelék szerinti mennyiségfajtákra, azok értéktartományaival és mérési bizonytalanságaival (közelebbit lásd: <http://www.bipm.org>)

*This certificate is consistent with Calibration and Measurement Capabilities (CMCs) that are included in Appendix C of the Mutual Recognition Arrangement (MRA) drawn up by the International Committee for Weights and Measures (CIPM). Under the MRA, all participating institutes recognize the validity of each other's calibration and measurement certificates for the quantities, ranges and measurement uncertainties specified in Appendix C (for details see <http://www.bipm.org>)*

A kalibrálási bizonyítványban megadott értékek a mérőeszköznek a kalibrálás idejére és körülményeire jellemző adatai.

*The measurement results show the metrological properties of the device during the time of the calibration under the environmental conditions listed above.*

Az újrakalibrálás időpontját a felhasználó dönti el a mérőeszköz használatának és állapotának függvényében.

*The date of the next calibration is decided by the user. It depends on the usage and the condition of the device.*

**A bizonyítvány kiadható / Approved by:**



Kálóczi László  
osztályvezető / Head of Section

## Requested Exceptions

- Variance is requested to connect the BOP choke outlet to the choke manifold using a co-flex line (instead of using a 4" OD steel line) with a 10,000 psi working pressure that has been tested to 15,000 psi and is built to API Spec 16C. Once the flex line is installed it will be tied down with safety clamps.
- Variance is requested to allow Option of rig not capable of reaching TD presetting Surface, Drilling Plan will be same using Fresh Water fluid system.
- Variance is requested to allow Temporary Postponement of Operations on well to skid to adjacent well if multiple wells on drilling pad are drilled.
- Variance is requested to allow use of Multi-Bowl Well Head System.
- Variance is requested to allow adjustment of Casing Design Safety Factor on conditions that Amerdev keeps minimum of 1/3 casing capacity filled with OMW drilling fluids.
- Variance is requested to allow 5M Annular Preventer on 10M BOPE System to drill Production Interval. (Supporting Documentation Attached)



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## SUPO Data Report

05/16/2019

APD ID: 10400030326

Submission Date: 05/17/2018

Operator Name: AMEREDEV OPERATING LLC

Well Name: CAMELLIA FED COM 26 36 21

Well Number: 104H

Well Type: OIL WELL

Well Work Type: Drill

[Show Final Text](#)

### Section 1 - Existing Roads

Will existing roads be used? YES

Existing Road Map:

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_SITE\_ACCESS\_MAP\_20190403154158.pdf

Existing Road Purpose: ACCESS

Row(s) Exist? NO

**ROW ID(s)**

ID:

Do the existing roads need to be improved? NO

Existing Road Improvement Description:

Existing Road Improvement Attachment:

### Section 2 - New or Reconstructed Access Roads

Will new roads be needed? YES

New Road Map:

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_SITE\_ACCESS\_MAP\_20190403154300.pdf

CAM\_AZE\_5SX\_ROAD\_20190403154316.pdf

New road type: RESOURCE

Length: 455

Feet

Width (ft.): 30

Max slope (%): 2

Max grade (%): 2

Army Corp of Engineers (ACOE) permit required? NO

ACOE Permit Number(s):

New road travel width: 20

New road access erosion control: CROWNED AND DITCHED

New road access plan or profile prepared? NO

New road access plan attachment:



**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Access road engineering design?** NO

**Access road engineering design attachment:**

**Access surfacing type:** OTHER

**Access topsoil source:** ONSITE

**Access surfacing type description:** CALICHE

**Access onsite topsoil source depth:** 6

**Offsite topsoil source description:**

**Onsite topsoil removal process:** GRADER

**Access other construction information:** NM One Call (811) will be notified before construction start.

**Access miscellaneous information:**

**Number of access turnouts:**

**Access turnout map:**

### Drainage Control

**New road drainage crossing:** OTHER

**Drainage Control comments:** CROWNED AND DITCHED

**Road Drainage Control Structures (DCS) attachment:**

### Access Additional Attachments

**Additional Attachment(s):**

### Section 3 - Location of Existing Wells

**Existing Wells Map?** YES

**Attach Well map:**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_1\_MILE\_RADIUS\_WELLS\_20190403154432.pdf

**Existing Wells description:**

### Section 4 - Location of Existing and/or Proposed Production Facilities

**Submit or defer a Proposed Production Facilities plan?** SUBMIT

**Production Facilities description:** Production from the proposed well will be transported to an existing production facility named Camellia CTB, northwest of the well pad, via a buried 4" poly flowline (700 psi maximum) that runs approximately 2,614'.

**Production Facilities map:**

BO\_CAMELLIA\_FED\_COM\_BATTERY\_SITE\_REV1\_20190403154515.pdf

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

CAM\_AZE\_5SX\_FLOWLINE\_20190403154518.pdf

BO\_CAM\_AZE\_5XS\_PAD\_SITE\_REV1\_20190403154526.PDF

## Section 5 - Location and Types of Water Supply

### Water Source Table

**Water source use type:** DUST CONTROL,  
INTERMEDIATE/PRODUCTION CASING, STIMULATION, SURFACE  
CASING

**Water source type:** GW WELL

**Describe type:**

**Source longitude:**

**Source latitude:**

**Source datum:**

**Water source permit type:** PRIVATE CONTRACT

**Source land ownership:** PRIVATE

**Source transportation land ownership:** FEDERAL

**Water source volume (barrels):** 20000

**Source volume (acre-feet):** 2.577862

**Source volume (gal):** 840000

**Water source and transportation map:**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_WATER\_MAP\_20190403154645.pdf

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_WATER\_WELLS\_LIST\_20190403154646.pdf

**Water source comments:** Water will be trucked or surface piped from existing water wells on private land. See attached list of available wells.

**New water well?** NO

### New Water Well Info

**Well latitude:**

**Well Longitude:**

**Well datum:**

**Well target aquifer:**

**Est. depth to top of aquifer(ft):**

**Est thickness of aquifer:**

**Aquifer comments:**

**Aquifer documentation:**

**Well depth (ft):**

**Well casing type:**

**Well casing outside diameter (in.):**

**Well casing inside diameter (in.):**

**New water well casing?**

**Used casing source:**

**Drilling method:**

**Drill material:**

**Grout material:**

**Grout depth:**

**Casing length (ft.):**

**Casing top depth (ft.):**

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Well Production type:**

**Completion Method:**

**Water well additional information:**

**State appropriation permit:**

**Additional information attachment:**

### Section 6 - Construction Materials

**Construction Materials source location attachment:**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_CALICHE\_MAP\_20190403154720.pdf

### Section 7 - Methods for Handling Waste

**Waste type:** DRILLING

**Waste content description:** Drill cuttings, mud, salts, and other chemicals

**Amount of waste:** 2000 barrels

**Waste disposal frequency :** Daily

**Safe containmant attachment:**

**Disposal location ownership:** COMMERCIAL

**Disposal type description:**

### Reserve Pit

### Cuttings Area

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Cuttings Area being used?** NO

**Are you storing cuttings on location?** YES

[REDACTED]

**Cuttings area length (ft.)**

**Cuttings area width (ft.)**

**Cuttings area depth (ft.)**

**Cuttings area volume (cu. yd.)**

**Is at least 50% of the cuttings area in cut?**

**WCuttings area liner**

**Cuttings area liner specifications and installation description**

## Section 8 - Ancillary Facilities

**Are you requesting any Ancillary Facilities?:** NO

**Ancillary Facilities attachment:**

**Comments:**

## Section 9 - Well Site Layout

**Well Site Layout Diagram:**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_WELL\_SITE\_DIAGRAM\_20190403154926.pdf

**Comments:**

## Section 10 - Plans for Surface Reclamation

[REDACTED]

**Recontouring attachment:**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_WELL\_SITE\_DIAGRAM\_20190403155644.pdf

**Drainage/Erosion control construction:** Crowned and ditched

**Drainage/Erosion control reclamation:** Harrowed on the contour

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Well pad proposed disturbance**  
(acres): 4.53

**Road proposed disturbance (acres):**  
0.313

**Powerline proposed disturbance**  
(acres): 0

**Pipeline proposed disturbance**  
(acres): 1.8

**Other proposed disturbance (acres):** 0

**Total proposed disturbance:** 6.643

**Well pad interim reclamation (acres):**  
0.79

**Road interim reclamation (acres):** 0

**Powerline interim reclamation (acres):**  
0

**Pipeline interim reclamation (acres):** 0

**Other interim reclamation (acres):** 0

**Total interim reclamation:** 0.79

**Well pad long term disturbance**  
(acres): 3.74

**Road long term disturbance (acres):**  
0.313

**Powerline long term disturbance**  
(acres): 0

**Pipeline long term disturbance**  
(acres): 1.8

**Other long term disturbance (acres):** 0

**Total long term disturbance:** 5.853

**Soil treatment:** None

**Existing Vegetation at the well pad:**

**Existing Vegetation at the well pad attachment:**

**Existing Vegetation Community at the road:**

**Existing Vegetation Community at the road attachment:**

**Existing Vegetation Community at the pipeline:**

**Existing Vegetation Community at the pipeline attachment:**

**Existing Vegetation Community at other disturbances:**

**Existing Vegetation Community at other disturbances attachment:**

**Non native seed used?** NO

**Non native seed description:**

**Seedling transplant description:**

**Will seedlings be transplanted for this project?** NO

**Seedling transplant description attachment:**

**Will seed be harvested for use in site reclamation?** NO

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Seed harvest description:**

**Seed harvest description attachment:**

### Seed Management

#### Seed Table

**Seed type:**

**Seed source:**

**Seed name:**

**Source name:**

**Source address:**

**Source phone:**

**Seed cultivar:**

**Seed use location:**

**PLS pounds per acre:**

**Proposed seeding season:**

#### Seed Summary

**Total pounds/Acre:**

Seed Type	Pounds/Acre
-----------	-------------

**Seed reclamation attachment:**

#### Operator Contact/Responsible Official Contact Info

**First Name:** Zachary

**Last Name:** Boyd

**Phone:** (580)940-5054

**Email:** zboyd@ameredev.com

**Seedbed prep:**

**Seed BMP:**

**Seed method:**

**Existing invasive species?** NO

**Existing invasive species treatment description:**

**Existing invasive species treatment attachment:**

**Weed treatment plan description:** To BLM standards

**Weed treatment plan attachment:**

**Monitoring plan description:** To BLM standards

**Monitoring plan attachment:**

**Success standards:** To BLM satisfaction

**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**Pit closure attachment:**

**Section 11 - Surface Ownership**

**Disturbance type:** PIPELINE


**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

**Disturbance type:** WELL PAD


**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

**Disturbance type:** NEW ACCESS ROAD

**USFS Region:**

**USFS Forest/Grassland:**

**USFS Ranger District:**

### Section 12 - Other Information

**Right of Way needed?** NO

**Use APD as ROW?**

**ROW Type(s):**

### ROW Applications

**SUPO Additional Information:**



**Operator Name:** AMEREDEV OPERATING LLC

**Well Name:** CAMELLIA FED COM 26 36 21

**Well Number:** 104H

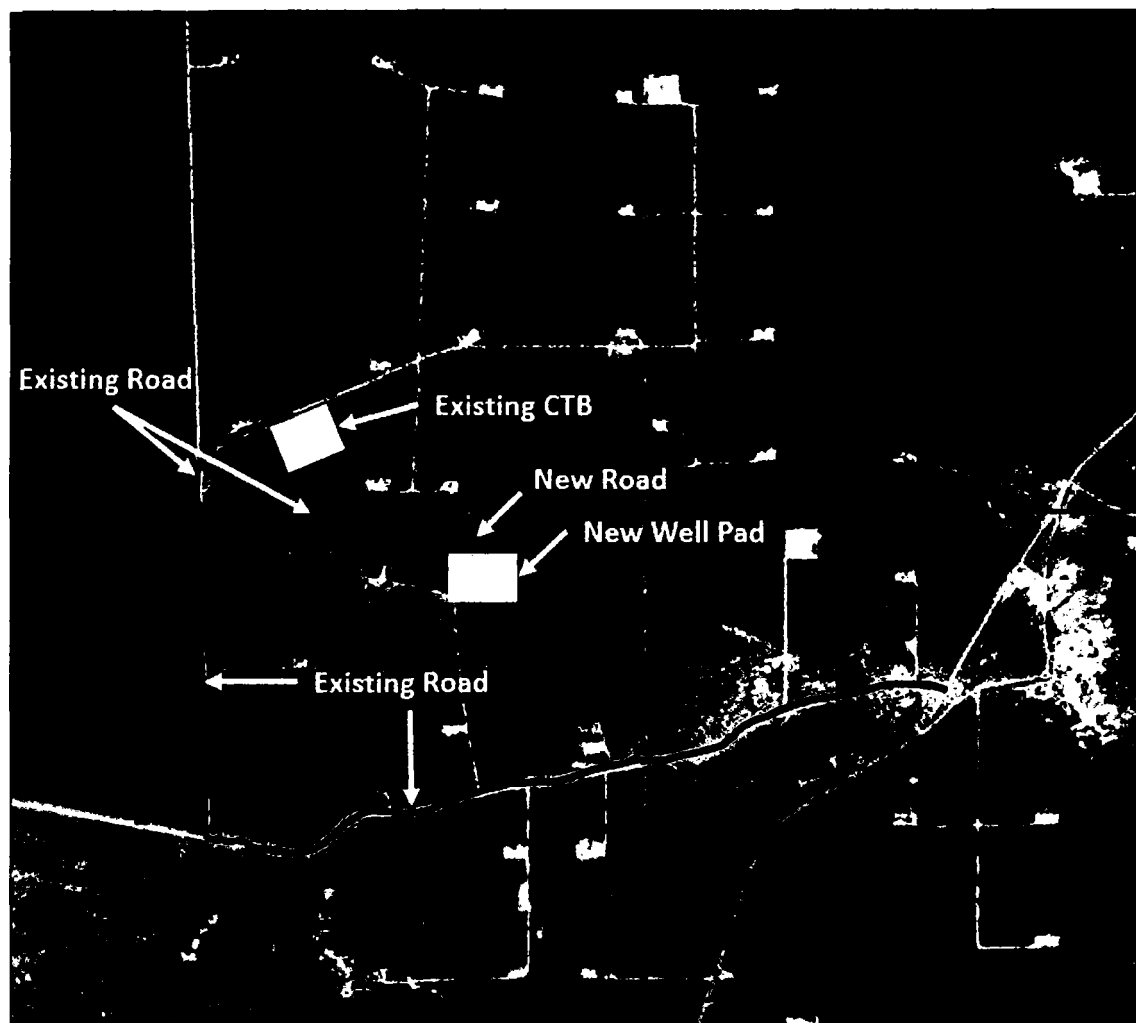
**Use a previously conducted onsite? YES**



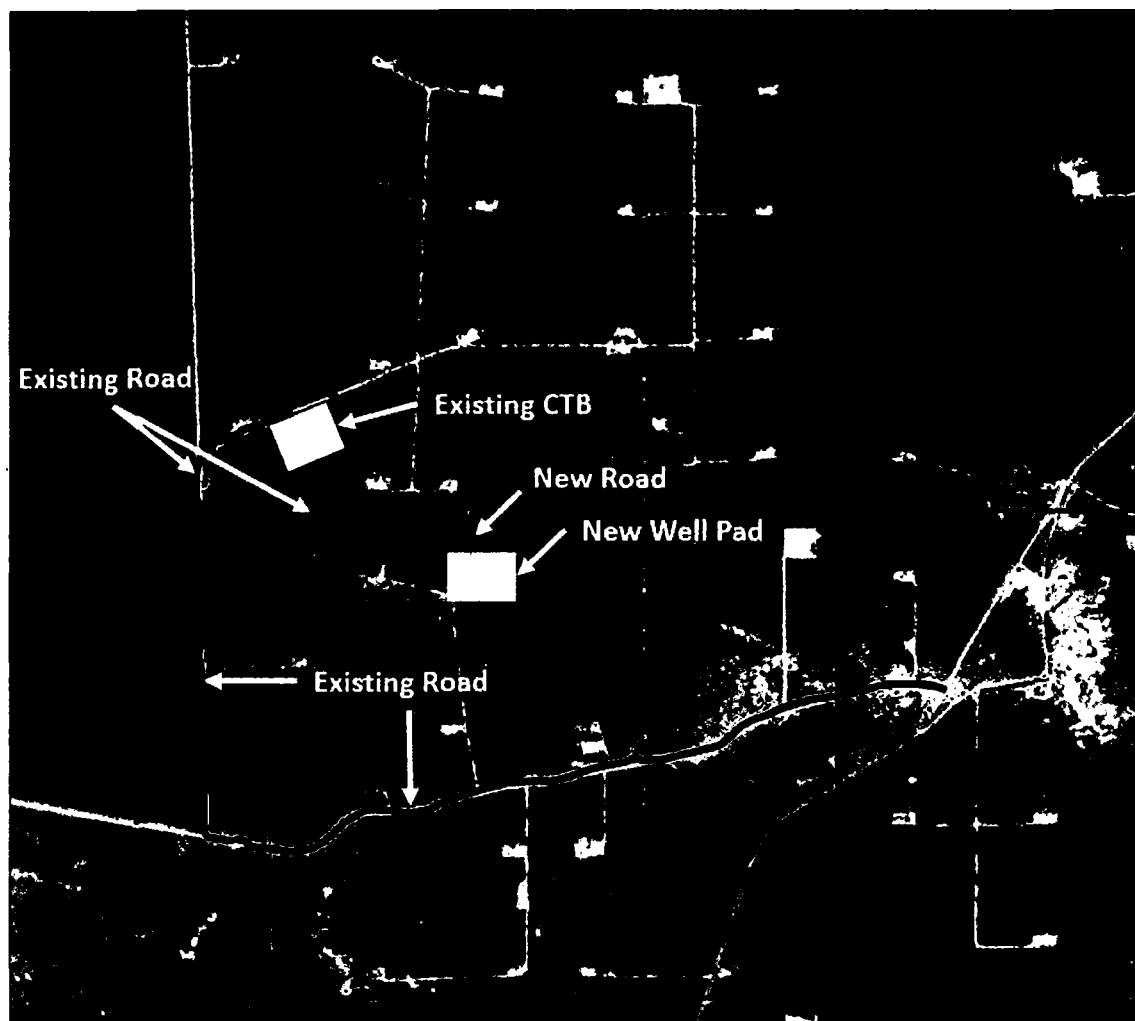
**Other SUPO Attachment**

CAMELLIA\_FED\_COM\_26\_36\_21\_104H\_\_SUPO\_REV\_20190403160047.pdf

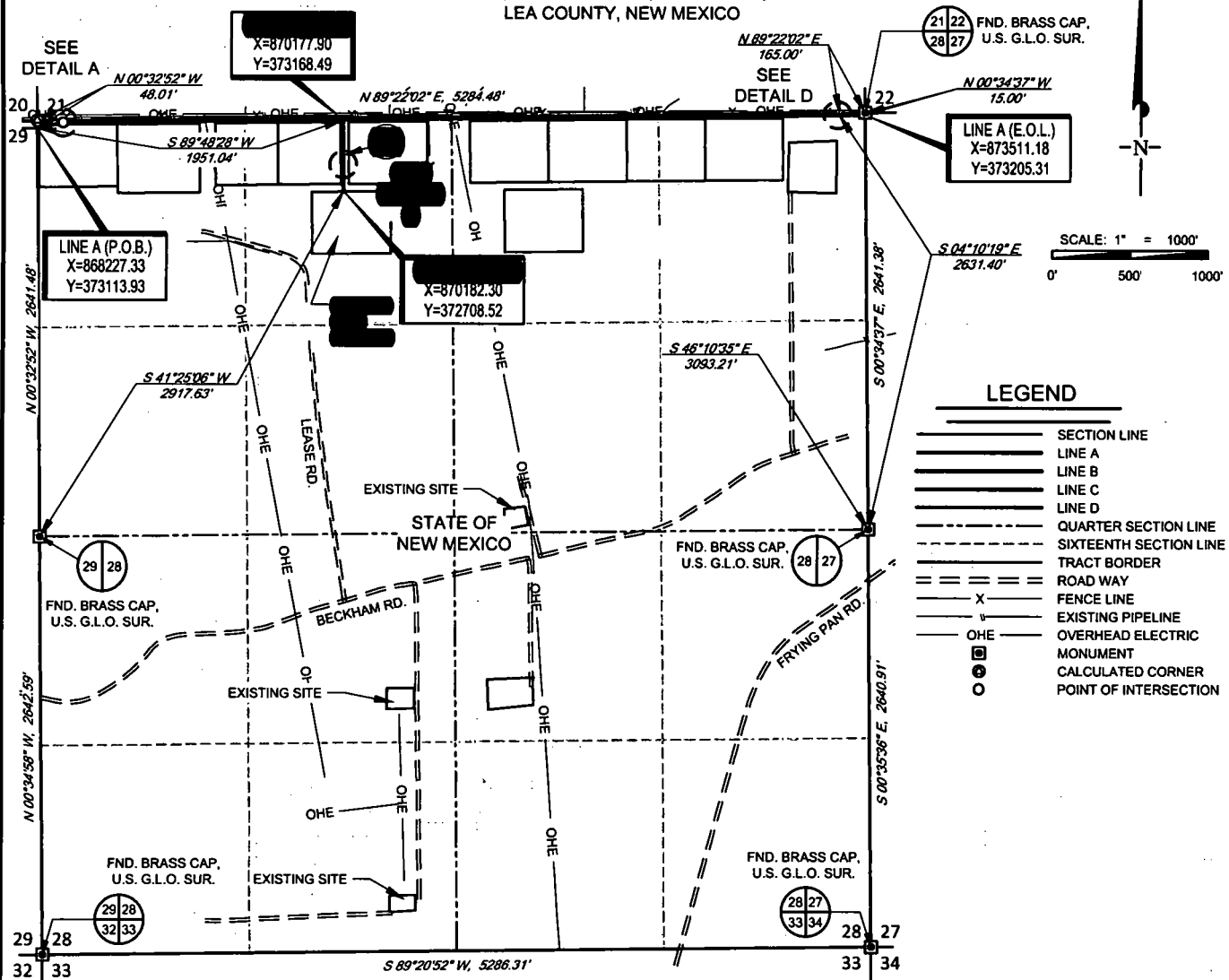
Ameredev Operating, LLC  
Camellia Fed Com 26 36 21 104H  
Section 21, Township 26S, Range 36E  
Lea County, New Mexico



Ameredev Operating, LLC  
Camellia Fed Com 26 36 21 104H  
Section 21, Township 26S, Range 36E  
Lea County, New Mexico



SECTION 28, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO



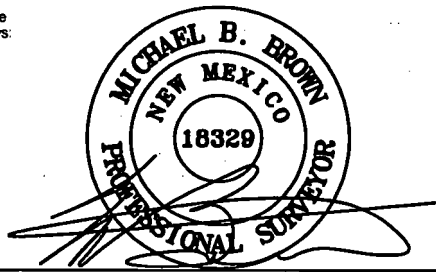
**CAMELLIA FED COM  
ROAD EASEMENT**

Being a proposed road easement being 30 feet in width, 15 feet left and right of the above platted centerline total line footage containing 5802.80 feet or 351.68 rods, containing 4.00 acres more or less and being allocated by quarter quarters as follows:

NW/4 NW/4 - 1324.44 feet or 80.27 rods, containing 0.91 acres  
NE/4 NW/4 - 1776.12 feet or 107.63 rods, containing 1.23 acres  
NW/4 NE/4 - 1366.12 feet or 82.80 rods, containing 0.94 acres  
NE/4 NE/4 - 1336.12 feet or 80.98 rods, containing 0.92 acres

**AMEREDEV**  
AMEREDEV OPERATING, LLC

**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY  
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2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
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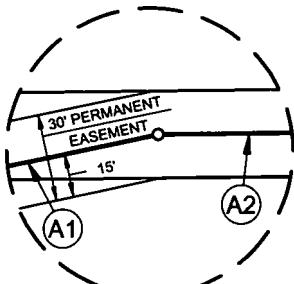


Michael B. Brown, P.S. No. 18329  
APRIL 20, 2018

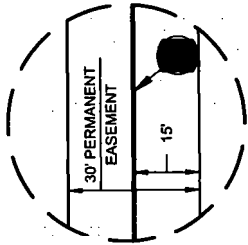
CAMELLIA FED COM ROAD	REVISION:	
	AMD	04/20/2018
DATE: 03/22/2018		
FILE: EP_CAMELLIA_FED_COM_ROADS_SEC_28_REV1		
DRAWN BY: IMU		
SHEET: 1 OF 2		

- NOTES:
1. ORIGINAL DOCUMENT SIZE: 8.5" X 11"
  2. ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREIN ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY FEET.
  3. CERTIFICATION IS MADE ONLY TO THE LOCATION OF THIS EASEMENT, IN RELATION TO THE EVIDENCE FOUND DURING A FIELD SURVEY, MADE ON THE GROUND, UNDER MY SUPERVISION, AND USING DOCUMENTATION PROVIDED BY AMEREDEV OPERATING LLC. ONLY UTILITIES/EASEMENTS THAT WERE VISIBLE ON THE DATE OF THIS SURVEY, WITHIN/ADJOINING THIS EASEMENT, HAVE BEEN LOCATED AS SHOWN HEREON OF WHICH I HAVE KNOWLEDGE. THIS CERTIFICATION IS LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE, AND MADE FOR THIS TRANSACTION ONLY.
  4. P.O.B./B.O.L. = POINT OF BEGINNING/BEGINNING OF LINE
  5. P.O.E./E.O.L. = POINT OF EXIT/END OF LINE

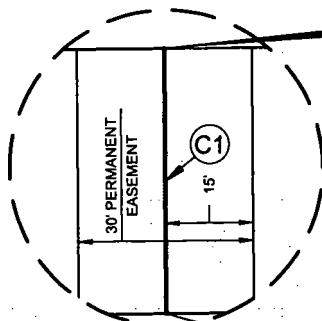
SECTION 28, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO



DETAIL VIEW A  
SCALE: 1" = 60'



SCALE: 1" = 40'



DETAIL VIEW C  
SCALE: 1" = 30'

LINE C (B.O.L.)  
X=871305.49  
Y=372765.92

LINE C (E.O.L.)  
X=871305.95  
Y=372720.93

LINE	BEARING	DISTANCE
A1	N 78°03'36" E	168.37'
A2	N 89°22'02" E	5119.43'

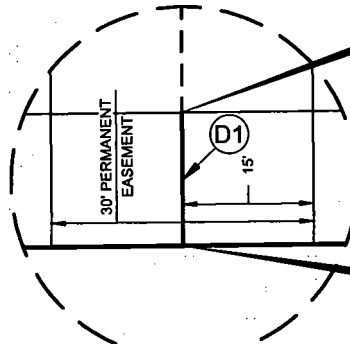


LINE	BEARING	DISTANCE
C1	S 00°34'37" E	45.00'

LINE	BEARING	DISTANCE
D1	N 00°34'54" W	15.00'

LEGEND

- SECTION LINE
- LINE A
- LINE B
- LINE C
- LINE D
- QUARTER SECTION LINE
- SIXTEENTH SECTION LINE
- TRACT BORDER
- ROAD WAY
- FENCE LINE
- X
- OHE
- EXISTING PIPELINE
- OVERHEAD ELECTRIC
- MONUMENT
- CALCULATED CORNER
- POINT OF INTERSECTION



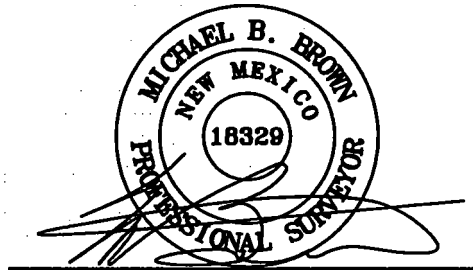
DETAIL VIEW D  
SCALE: 1" = 20'

LINE D (P.O.E.)  
X=873346.04  
Y=373218.49

LINE D (B.O.L.)  
X=873346.19  
Y=373203.49

**AMEREDEV**  
AMEREDEV OPERATING, LLC

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APRIL 20, 2018

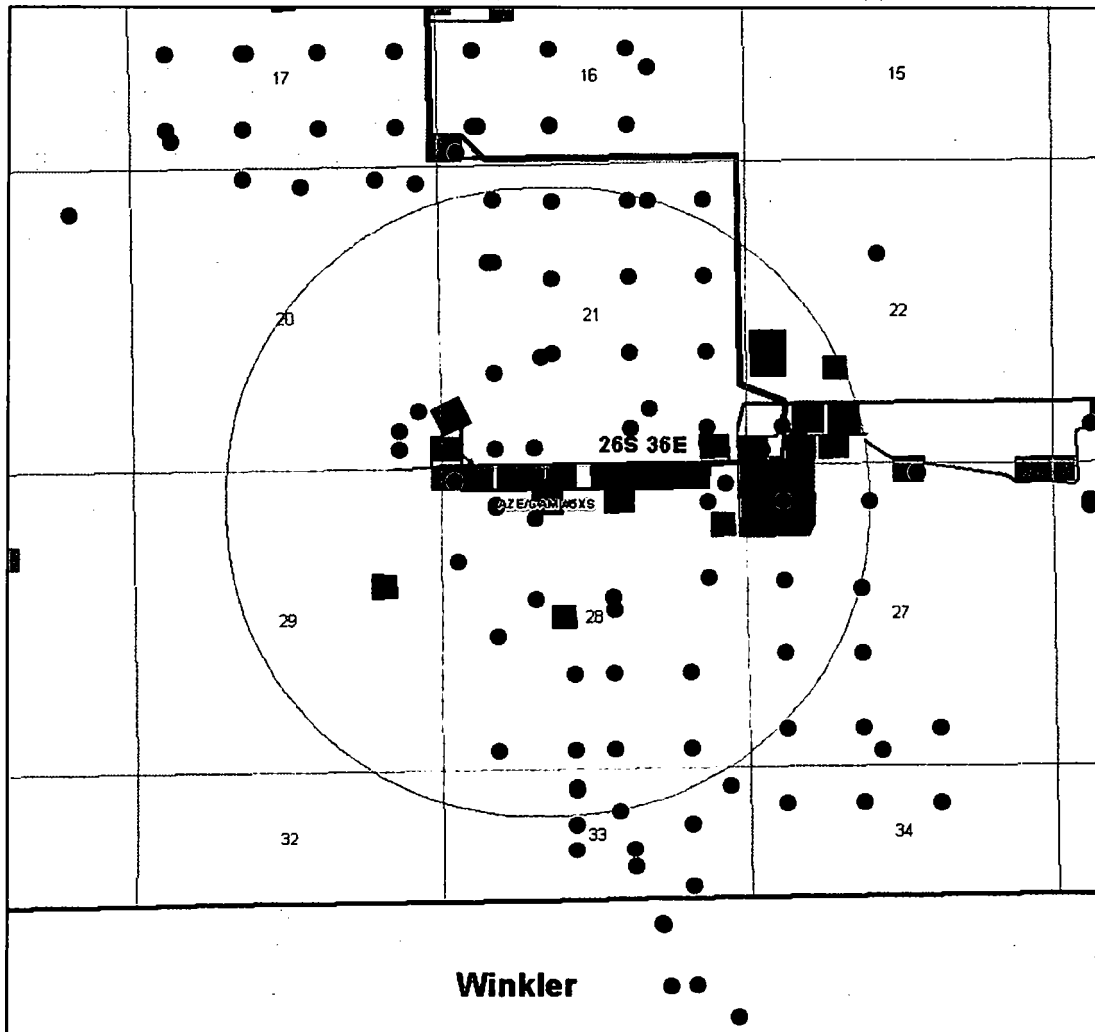
CAMELLIA FED COM ROAD	REVISION:	
	AMD	04/20/2018
DATE: 03/22/2018		
FILE: EP_CAMELLIA_FED_COM_ROADS_SEC_28_REV1		
DRAWN BY: IMU		
SHEET: 2 OF 2		

- NOTES:
1. ORIGINAL DOCUMENT SIZE: 8.5" X 11"
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  5. P.O.E./E.O.L. = POINT OF EXIT/END OF LINE

Ameredev Operating, LLC  
Camellia Fed Com 26 36 21 104H  
Section 28, Township 26S, Range 36E  
Lea County, New Mexico

**AMEREDEV**

*Exhibit 2 – One Mile Radius Existing Wells* depicts all known wells within a one mile radius of the Camellia Fed Com 26 36 21 104H. See *Exhibit 2a – One Mile Radius Wells List* for a list of wells depicted.



***Exhibit 2 – One Mile Radius Existing Wells***

API	WELL NAME	STATUS	TD
30025257020000	LEA /7406/ 2	PLUGOIL	3340
30025257780000	QUANAH PARKER 1	PLUGOIL	3310
30025257840000	LEA 7406 JV-S 3	DRY	887
30025258290000	LEA 7406 JV-S 4	PLUGOIL	3268
30025259230000	HORSE BACK 4	JNK	748
30025259530000	NEW MEXICO 'CV' STAT 1	PLUGOIL	3239
30025259540000	HORSE BACK 4Y	JNK	749
30025260230000	QUANAH PARKER 3	ABDNLOC	0
30025260480000	NEW MEXICO 'CV' STAT 2	PLUGOIL	3400
30025098560000	SAND HILLS UNIT 6	JNK	1257
30025098570000	SAND HILLS UNIT A 1	DHSO	3349
30025098580000	FEDERAL 1	DHSO	3940
30025258410000	PARKER QUANAH 2	JNK	284
30025258900000	LEA 7406 JV-S 5	OIL	3266
30025259090000	LEA 7406 JV-S 6	PLUGOIL	3250
30025259110000	PARKER QUANAH 2-Y	PLUGOIL	3258
30025259200000	LEA 7406 JV-S 7	PLUGOIL	3270
30025259300000	LEA 7406 JV-S 8	PLUGOIL	3270
30025259570000	LEA WD-1	DHSO	3420
30025260560000	LEA 7406-JV-S 9	DRY	3268
30025260680000	LEA 7406-JV-S 9-Y	PLUGOIL	3270
30025261310000	WILSON /21/-FEDERAL 1	OIL	3340
30025261320000	WILSON /21/ FED 2	OIL	3500
30025261330000	WILSON '21'-FEDERAL 3	OIL	3797
30025261340000	WILSON 21-FEDERAL 4	OIL	3575
30025261350000	WILSON 21-FEDERAL 5	OIL	3800
30025261360000	WILSON '21' FEDERAL 6	JNK	1682
30025261370000	WILSON /21-FED/ 7	OIL	3700
30025261380000	WILSON /21/ FED 8	OIL	3700
30025267180000	WILSON /21/ FED 6-Y	OIL	3750
30025268770000	BUFFALO HUMP 1	PLUGOIL	3585
30025269870000	BUFFALO HUMP 2	PLUGOIL	3545
30025270000000	LEA /21/ 7406 JV-S 1	OIL	3668
30025270280000	LEA /21/7406 JV-S 2	OIL	3658
30025270290000	LEA /21/7406 JV-S 3	OIL	3598

30025270300000	LEA /21/7406 JV-S 4	JNK	1060
30025270410000	LEA `21` 7406 JV-S 6	OIL	3495
30025270420000	LEA `21` 7406 JV-S 7	OIL	3525
30025270430000	LEA /21/7406 JV-S 8	OIL	3570
30025271290000	BUFFALO HUMP 8	PLUGOIL	3606
30025271630000	AMERICAN EAGLE 1	PLUGOIL	3550
30025272070000	LEA /21/ 7406 JV-S 4-Y	OIL	3550
30025388850000	EAGLE FEATHER FEDERA 2	GAS	13179
30025401700000	GOOD CHIEF STATE 1	OIL	3873
30025269880000	QUANAH PARKER 3	ABDNLOC	
30025269890000	QUANAH PARKER 4	ABDNLOC	
30025442020000	AMEN CORNER 26 36 27 111H	PERMIT	
30025441050100	AZALEA 26-36-28 STAT 121H	JNK	3561
30025444390000	MAGNOLIA 26-36-22 ST 111H	PERMIT	
30025444720000	MAGNOLIA 26-36-22 ST 101H	PERMIT	
30025441050000	AZALEA 26-36-28 STAT 121H	AT-TD	13600

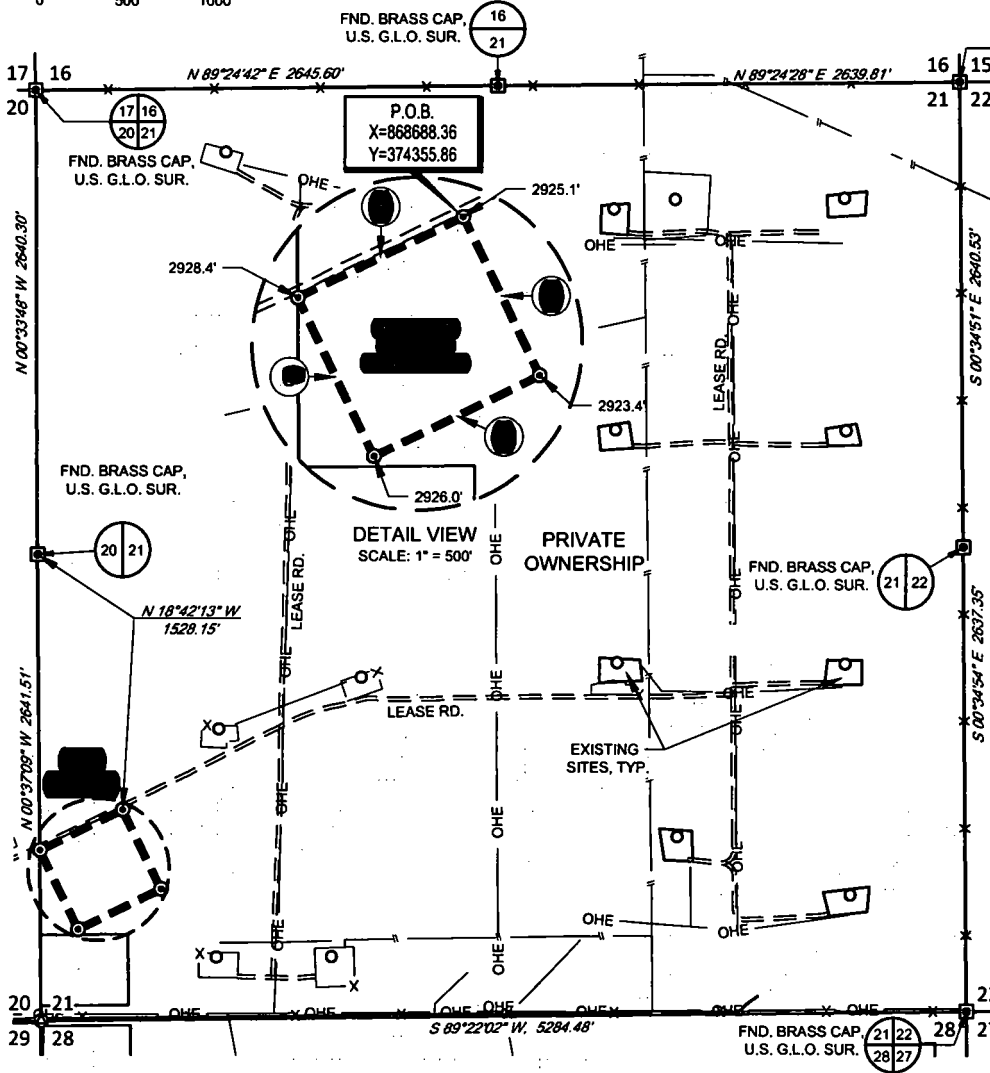
**Exhibit 2a - One Mile Radius Existing Wells List**



SECTION 21, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO

SCALE: 1" = 1000'

0' 500' 1000'



**CAMELLIA FED COM  
BATTERY SITE**

Mets and Bounds Description of a proposed 6.03 acre battery site located within Section 21, Township 26 South, Range 36 East, N.M.P.M., in Lea County, New Mexico.

BEGINNING at a 1/2" iron rod with cap stamped "Topographic" set for the Northeast corner of this site, from whence a U.S. G.L.O. brass cap found for the West quarter corner of said Section 21, bears: N 18°42'13" W, a distance of 1528.15 feet;

Thence S 25°59'25" E, a distance of 500.00 feet to a 1/2" iron rod with cap stamped "Topographic" set for the Southeast corner of this site;

Thence S 64°00'35" W, a distance of 525.00 feet to a 1/2" iron rod with cap stamped "Topographic" set for the Southwest corner of this site;

Thence N 25°59'25" W, a distance of 500.00 feet to a 1/2" iron rod with cap stamped "Topographic" set for the Northwest corner of this site;

Thence N 64°00'35" E, a distance of 525.00 feet to the Point of Beginning.

**LEGEND**

- PROPOSED SITE
- SURVEY/SECTION LINE
- TRACT BORDER
- == ROAD WAY
- X FENCE LINE
- EXISTING PIPELINE
- OHE OVERHEAD ELECTRIC
- IRON ROD SET
- MONUMENT
- CALCULATED CORNER

**SITE TABLE**

LINE	BEARING	DISTANCE
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
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19		
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22		
23		
24		
25		
26		
27		
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35		
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37		
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39		
40		
41		
42		
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46		
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48		
49		
50		

**AMEREDEV**  
AMEREDEV OPERATING, LLC



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

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Stan W. Lloyd, P.S. No. 19642  
MAY 30, 2018

**NOTES:**

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4. P.O.B. = POINT OF BEGINNING

CAMELLIA FED COM  
BATTERY SITE

**REVISION:**

ACC 05/30/18

DATE: 12/19/17

FILE: 80\_CAMELLIA\_FED\_COM\_BATTERY\_SITE\_REV1

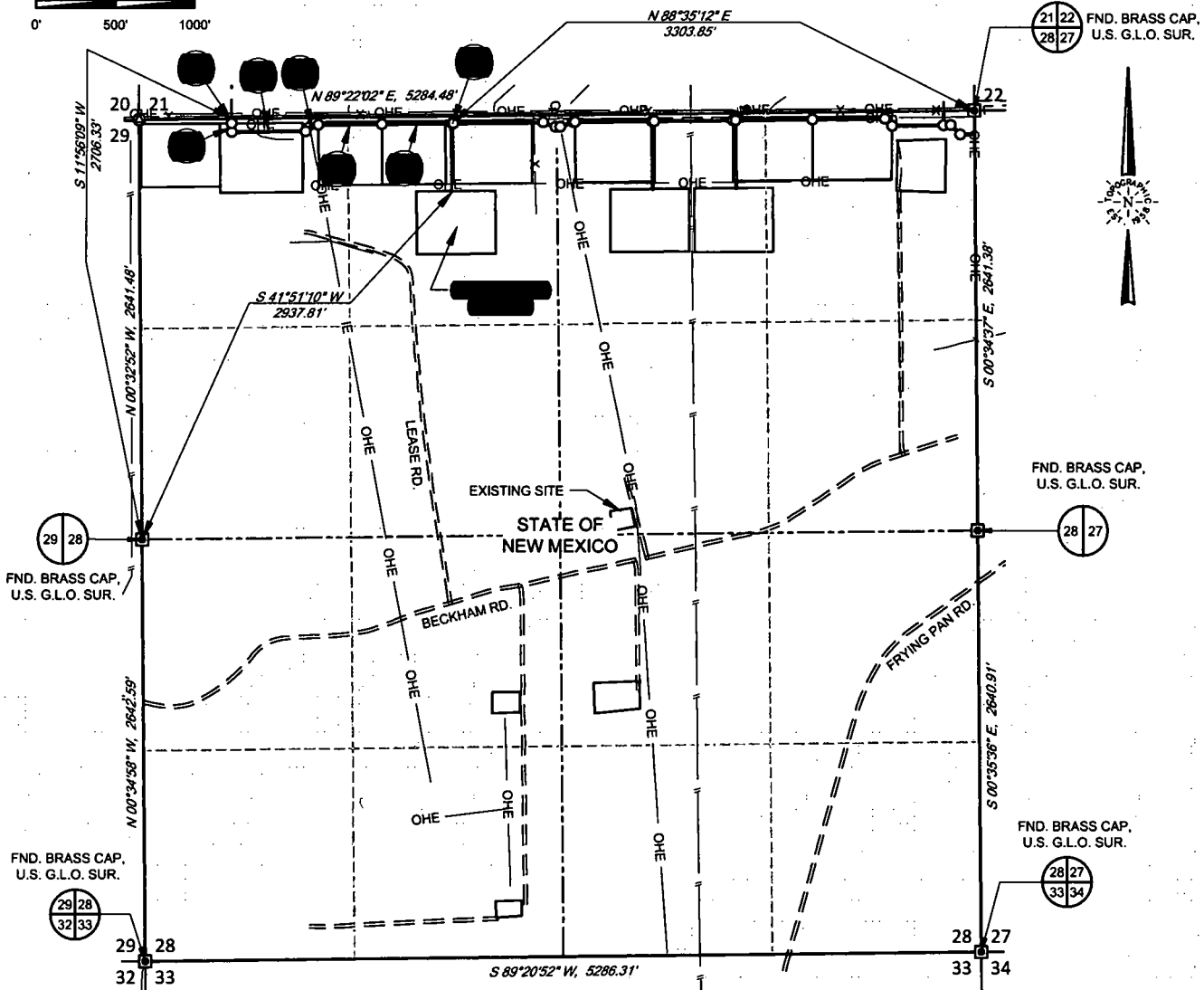
DRAWN BY: ACC

SHEET: 1 OF 1

SECTION 28, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO

SCALE: 1" = 1000'

0' 500' 1000'



**CAM/AZE  
FLOWLINE EASEMENT**

Being a flowline easement being 30 feet in width, 15 feet left and right of the above platted centerline total line footage containing 6228.72 feet or 377.50 rods, containing 4.29 acres more or less and being allocated by quarter quarters as follows:

NW/4 NW/4 - 831.34 feet or 50.38 rods, containing 0.57 acres  
NE/4 NW/4 - 1756.42 feet or 106.45 rods, containing 1.21 acres  
NW/4 NE/4 - 2186.45 feet or 132.52 rods, containing 1.51 acres  
NE/4 NE/4 - 1454.51 feet or 88.15 rods, containing 1.00 acres

SEE SHEET 2 OF 2 FOR  
LINE TABLES, DETAILS & LEGEND



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140

TELEPHONE: (817) 744-7512 • FAX: (817) 744-7554

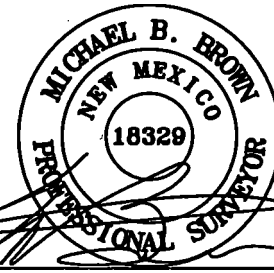
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TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX: (432) 682-1743

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**AMEREDEV**

AMEREDEV OPERATING, LLC

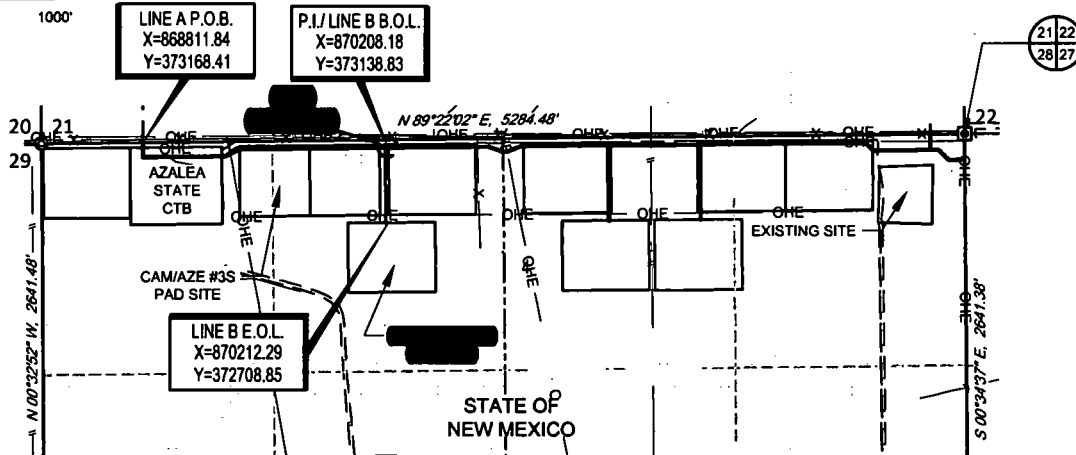
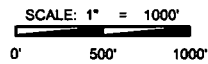
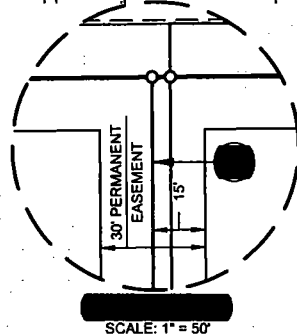


Michael Blake Brown, P.S. No. 18329

FEBRUARY 9, 2019

CAM/AZE FLOWLINE EASEMENT	REVISION:		NOTES:
	INT	DATE	
DATE: 02/09/19			<p>1. ORIGINAL DOCUMENT SIZE: 8.5" X 11"</p> <p>2. ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREIN ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY FEET.</p> <p>3. CERTIFICATION IS MADE ONLY TO THE LOCATION OF THIS EASEMENT, IN RELATION TO THE EVIDENCE FOUND DURING A FIELD SURVEY, MADE ON THE GROUND, UNDER MY SUPERVISION, AND USING DOCUMENTATION PROVIDED BY AMEREDEV OPERATING LLC. ONLY UTILITIES/EASEMENTS THAT WERE VISIBLE ON THE DATE OF THIS SURVEY, WITHIN/ADJOINING THIS EASEMENT, HAVE BEEN LOCATED AS SHOWN HEREON OF WHICH I HAVE KNOWLEDGE. THIS CERTIFICATION IS LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE, AND MADE FOR THIS TRANSACTION ONLY.</p> <p>4. B.O.L./P.O.B. = BEGINNING OF LINE/POINT OF BEGINNING</p> <p>5. E.O.L./P.O.E. = END OF LINE/POINT OF EXIT</p> <p>6. P.I. = POINT OF INTERSECTION</p>
FILE: EP_CAM_AZE_FL_SEC_28			
DRAWN BY: GJU			
SHEET: 1 OF 2			

FND. BRASS CAP,  
U.S. G.L.O. SUR..

[illegible]

=====	SECTION LINE
=====	SURVEYED BASELINE A
=====	SURVEYED BASELINE B
=====	SURVEYED BASELINE C
=====	SURVEYED BASELINE D
=====	SURVEYED BASELINE E
-----	CONTINUED BASELINE
-----	EDGE OF EASEMENT
-----	QUARTER SECTION LINE
-----	SIXTEENTH SECTION LINE
=====	TRACT BORDER
=====	ROAD WAY
-----X-----	FENCE LINE
-----w-----	EXISTING PIPELINE
-----OHE-----	OVERHEAD ELECTRIC
⊠	MONUMENT
⊙	CALCULATED CORNER
○	POINT OF INTERSECTION

SEE SHEET 1 OF 2 FOR  
TIES & LINE DESCRIPTION

LINE	BEARING	DISTANCE

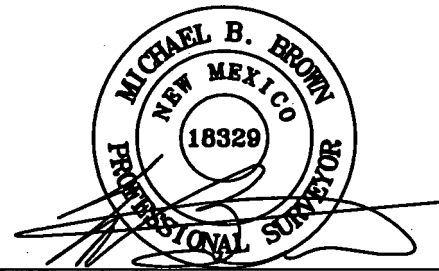
**AMEREDEV**

**AMEREDEV OPERATING, LLC**



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 148 • FT. WORTH, TEXAS 76140  
TELEPHONE: (817) 744-7512 • FAX (817) 744-7554  
2903 NORTH BIG SPRING • MIDLAND, TEXAS 79705  
TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX (432) 682-1743  
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Michael Blake Brown, P.S. No. 18329  
FEBRUARY 9, 2019

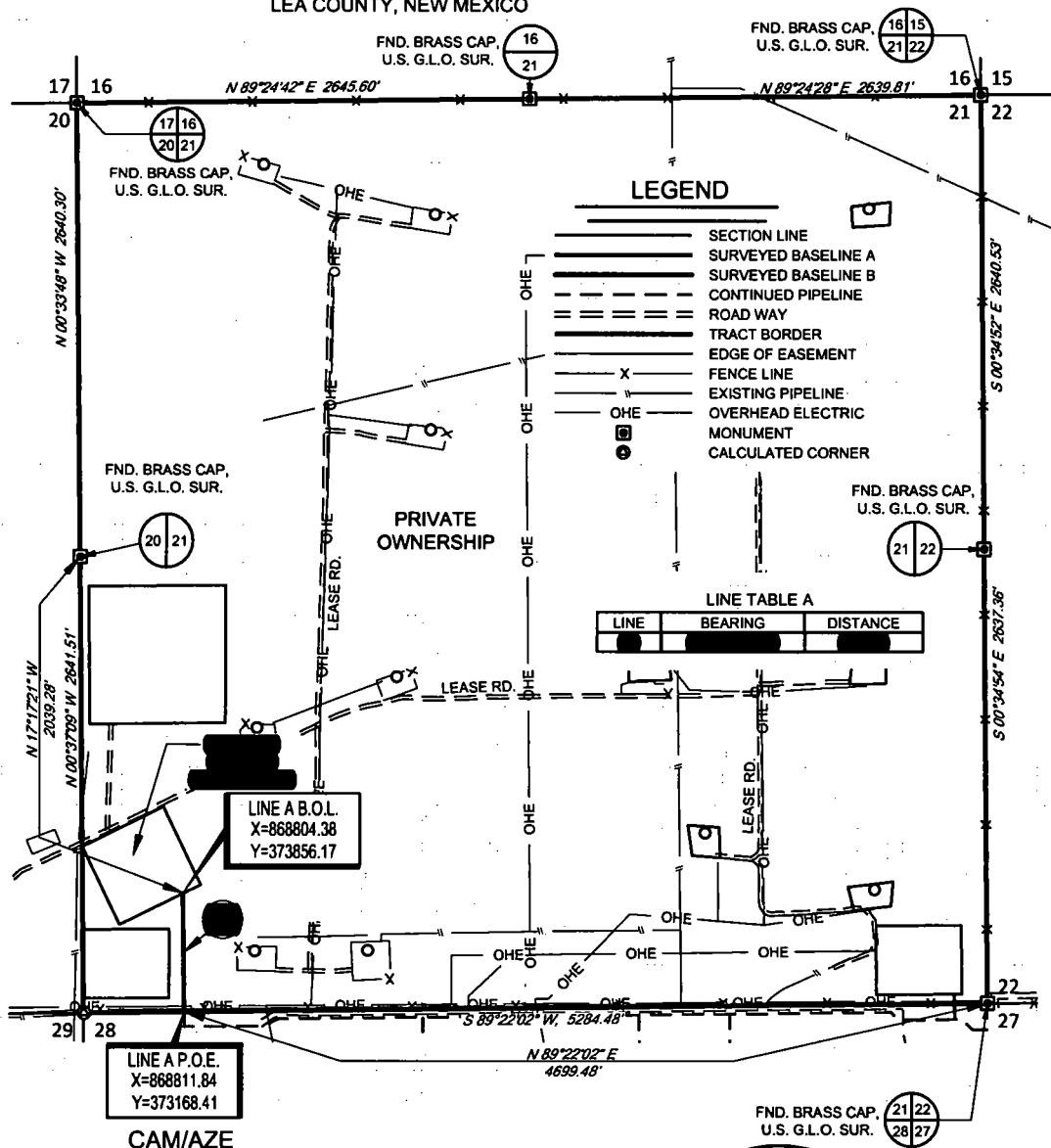
CAM/AZE FLOWLINE EASEMENT	REVISION:		NOTES: 1. ORIGINAL DOCUMENT SIZE: 8.5" X 11" 2. ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREIN ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY FEET. 3. CERTIFICATION IS MADE ONLY TO THE LOCATION OF THIS EASEMENT, IN RELATION TO THE EVIDENCE FOUND DURING A FIELD SURVEY, MADE ON THE GROUND, UNDER MY SUPERVISION, AND USING DOCUMENTATION PROVIDED BY AMERIDEV OPERATING LLC. ONLY UTILITIES/EASEMENTS THAT WERE VISIBLE ON THE DATE OF THIS SURVEY, WITHIN/ADJOINING THIS EASEMENT, HAVE BEEN LOCATED AS SHOWN HEREON OF WHICH I HAVE KNOWLEDGE. THIS CERTIFICATION IS LIMITED TO THOSE PERSONS OR ENTITIES SHOWN ON THE FACE OF THIS PLAT AND IS NON-TRANSFERABLE, AND MADE FOR THIS TRANSACTION ONLY. 4. B.O.L./P.O.B. = BEGINNING OF LINE/POINT OF BEGINNING 5. E.O.L./P.O.E. = END OF LINE/POINT OF EXIT 6. P.I. = POINT OF INTERSECTION
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DATE: 02/09/19			
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DRAWN BY: GJU			
SHEET: 2 OF 2			

SCALE: 1" = 1000'

0' 500' 1000'

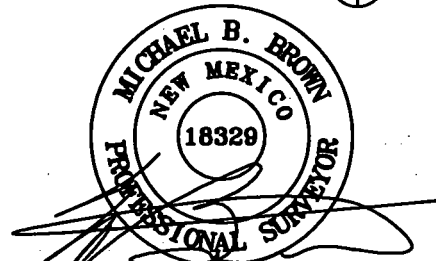


SECTION 21, TOWNSHIP 26-S, RANGE 36-E, N.M.P.M.  
LEA COUNTY, NEW MEXICO



**AMEREDEV**  
AMEREDEV OPERATING, LLC

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TELEPHONE: (432) 682-1653 OR (800) 767-1653 • FAX (432) 682-1743  
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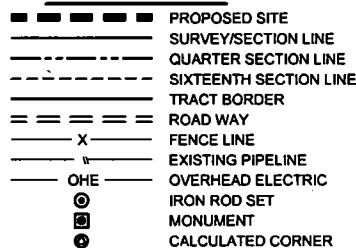


Michael Blake Brown, P.S. No. 18329  
FEBRUARY 9, 2019

**NOTES:**

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5. E.O.L./P.O.E. = END OF LINE/POINT OF EXIT

CAM/AZE FLOWLINE EASEMENT	REVISION:	
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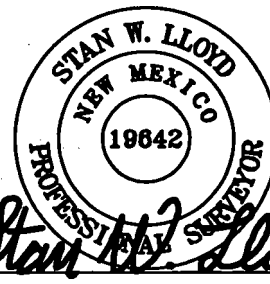
[illegible]

**NE/4 NW/4 - Containing 4.53 acres, 197,500 sq. ft.**



**TOPOGRAPHIC**  
LOYALTY INNOVATION LEGACY

1400 EVERMAN PARKWAY, Ste. 146 • FT. WORTH, TEXAS 76140  
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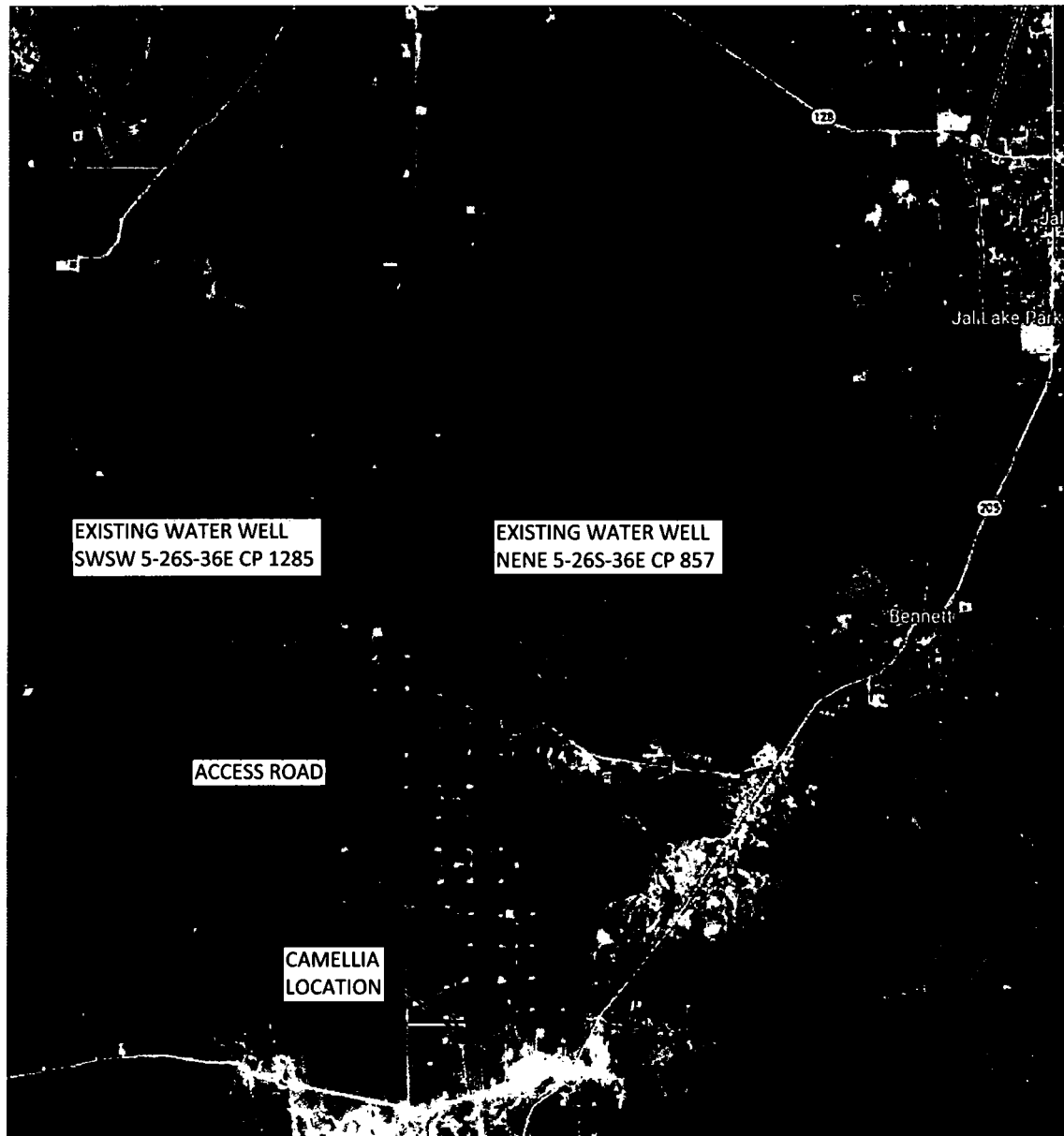
Stan W. Lloyd, P.S. No. 19642

APRIL 26, 2018

CAM/AZE #5XS PAD SITE	REVISION:	
	EAH	04/26/18
DATE: 03/21/2018		
FILE:BO_CAM_AZE_5XS_PAD_SITE_REV1		
DRAWN BY: IMU		
SHEET : 1 OF 1		

**NOTES:**

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2. ALL BEARINGS, DISTANCES, AND COORDINATE VALUES CONTAINED HEREIN ARE GRID BASED UPON THE NEW MEXICO COORDINATE SYSTEM OF 1983, EAST ZONE, U.S. SURVEY FEET.
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4. P.O.B. = POINT OF BEGINNING



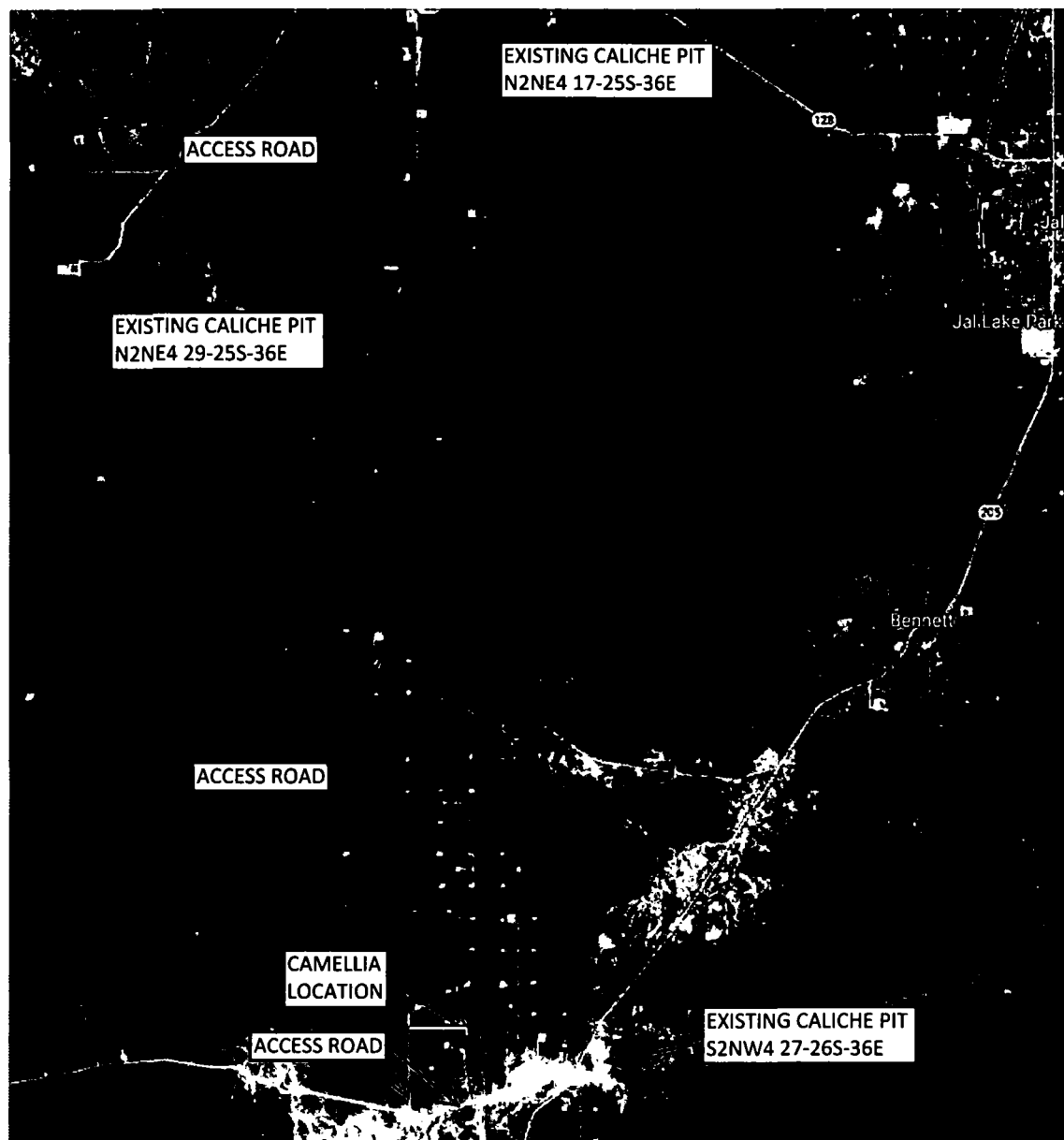
Ameredev Operating, LLC  
Camellia Fed Com 26 36 21 104H  
Section 21, Township 26S, Range 36E  
Lea County, New Mexico

**AMEREDEV**

Ameredev, LLC

<u>Permit #</u>	<u>Well Name</u>	<u>Location (Lat/Lon)</u>
CP 1049 POD 2	Bennett	32°04'14.32" N, 103°12'32.30" W
CP 1378	S. Eppenour	32°05'40.62" N, 103°13' 35.26" W
CP 1285	Sec. 5	32°03'56.50" N, 103°17'37.04" W
CP 857	Capped	32°04'39.70" N, 103°16'51.13" W
C 2287	#1	32°03'59.0" N, 103°33'16.8" W
C 2286	#2	32°03'59.2" N, 103°33'15.2" W
C 2290	#3	32°04'1.0" N, 103°33' 12.6" W
C 2285	#4	32°04'3.7" N, 103°33'9.7" W
C 2288	#5	32°04'0.5" N, 103°33'8.4" W
C 2294	Garden	32°03'3.2" N, 103°32'38.1" W
C 2293	House	32°03'2.3" N, 103°32'36.8" W
J-11-S-3	Farm Well #2	32°03'08.4" N, 103°16'35.2" W
J-11-S-2	Farm Well #3	32°03'11.5" N, 103°17'02.0" W
J-11-S	Farm Well #4	32°03'24.6" N, 103°17'02.1" W
CP 1170 POD 1	CB 1	32°03'57.2" N, 103°18'45.3" W
CP 1170 POD 5		32°07'17.1" N, 103°17'48.0" W
CP 1263 POD 5	CB 2	32°03'56.27" N, 103°18'27.4" W
CP 1263 POD 3	CB 3	32°03'54.90" N, 103°18'16.74" W
CP 1351 POD 1	CB 4	32°03'57.16" N, 103°17'45.13" W
CP 1351 POD 2	CB 5	32°03'30.70" N, 103°17'45.70" W
J 26	Ryan	32°01'20.41" N, 103°15'49.46" W
J 3		32°02'41.5" N, 103°18'55.8" W

**Exhibit 4 – Water Wells**

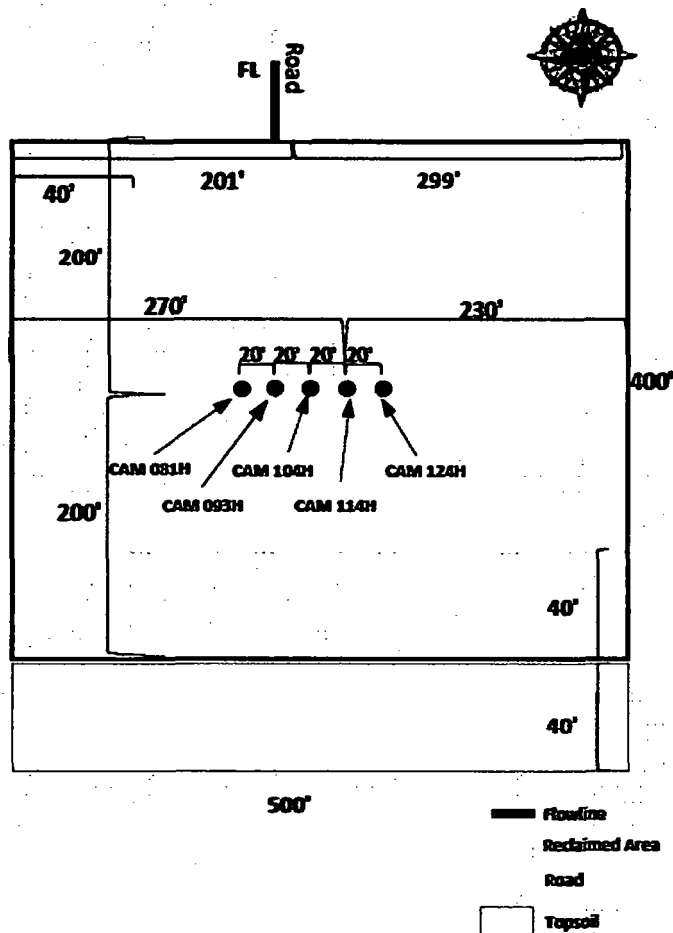




Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 104H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**

Ameredev, LLC



Camellia Fed Com 26 36 21 083H SHL: SEC 28-26S-36E, 670' FNL 1960' FWL

Camellia Fed Com 26 36 21 093H SHL: SEC 28-26S-36E, 670' FNL 1980' FWL

Camellia Fed Com 26 36 21 104H SHL: SEC 28-26S-36E, 670' FNL 2000' FWL

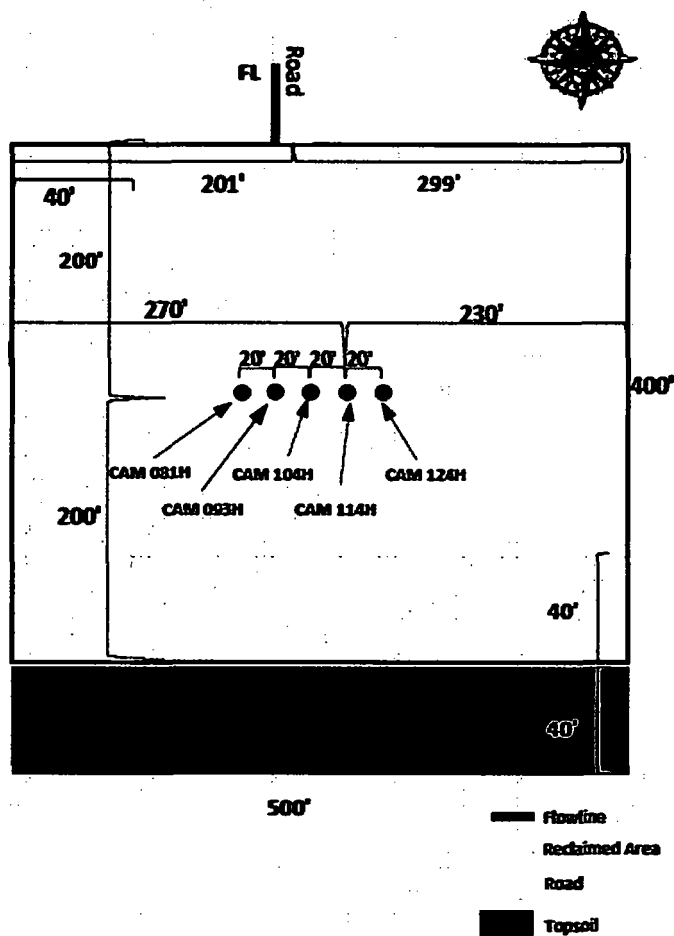
Camellia Fed Com 26 36 21 114H SHL: SEC 28-26S-36E, 670' FNL 2020' FWL

Camellia Fed Com 26 36 21 124H SHL: SEC 28-26S-36E, 670' FNL 2040' FWL

**Exhibit 3 – Well Site Diagram**

Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 104H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**



Camellia Fed Com 26 36 21 083H SHL: SEC 28-26S-36E, 670' FNL 1960' FWL

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Camellia Fed Com 26 36 21 124H SHL: SEC 28-26S-36E, 670' FNL 2040' FWL

Exhibit 3 – Well Site Diagram

## Surface Use Plan of Operations

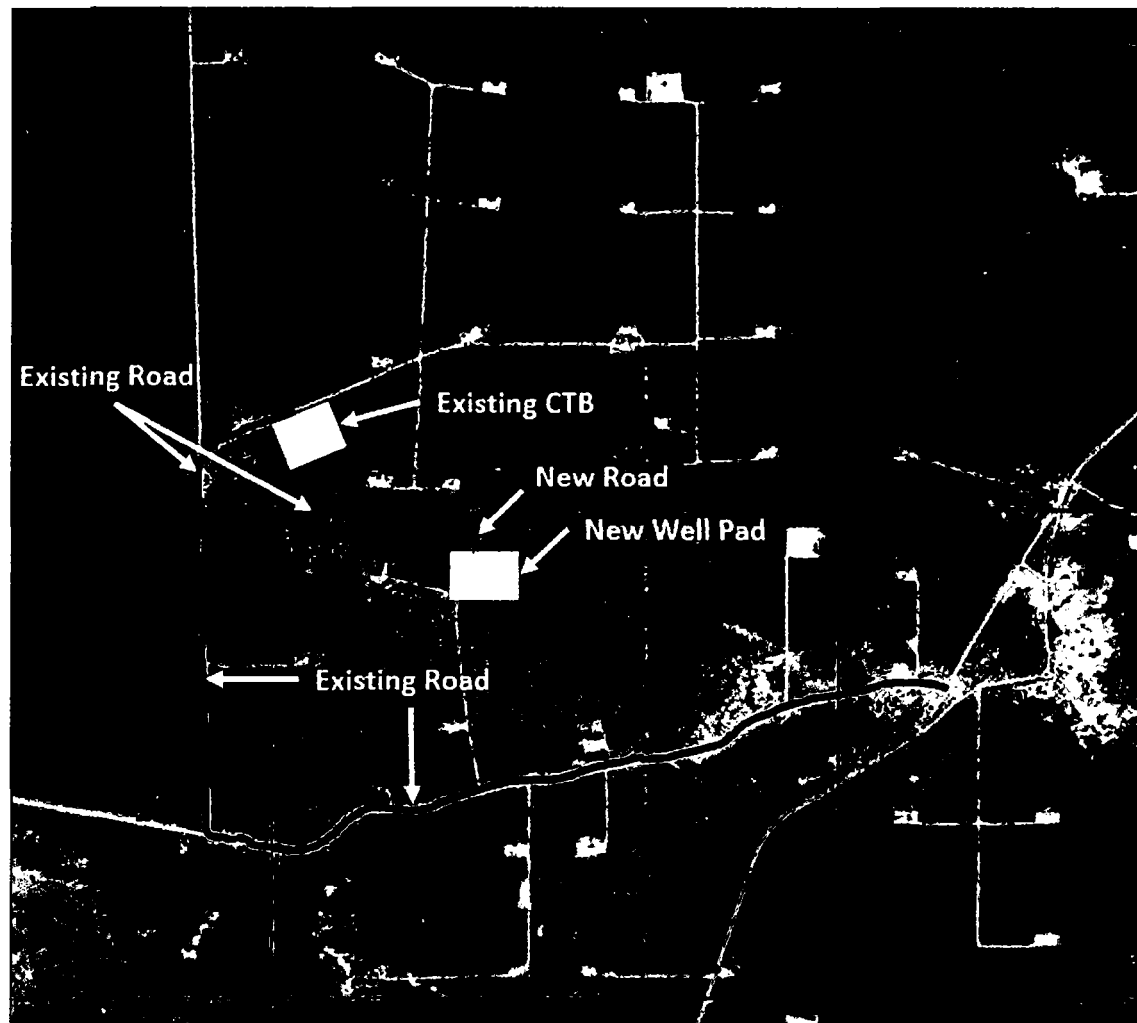
### Introduction

The following Surface Use Plan of Operations will be implemented by Ameredev Operating, LLC (Ameredev), after APD approval. No disturbance will be created other than those described in this surface use plan. If any additional surface disturbance becomes necessary after APD approval, the appropriate BLM approved sundry notice or right-of-way application will be acquired prior to such disturbance. This Surface Use Plan includes Ameredev's well pad, battery site, electrical, water and flow lines, and access roads.

Before any surface disturbance is created, stakes or flagging will be installed to mark boundaries of permitted areas of disturbance, including soil storage areas. As necessary, slope, grade, and other construction control stakes will be placed to ensure construction is in accordance with the surface use plan. All boundary markers will be maintained in place until final construction cleanup is completed. If disturbance boundary markers are displaced, they will be replaced before construction proceeds. Adjacent operators will be contacted before construction starts to mark adjacent pipelines.

### Directions to proposed pad:

At the intersection of NM-205 and NM-128, head south on NM-205 approximately 8 miles. Turn west (right) on lease road and proceed approximately 1.2 miles. Turn south (left) on lease road and proceed approximately 460', to the northwest of the well pad. See *Exhibit 1 – Well Pad Access* for a map of the route.



**Exhibit 1 – Well Pad Access**

**Section 1 – Existing Roads**

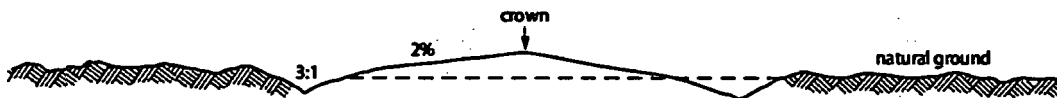
- A. The existing access road route to the proposed project is depicted on *Exhibit 1 – Well Pad Access*. Improvements to the driving surface will be done where necessary. No new surface disturbance will be done, unless otherwise noted in the New or Reconstructed Access Roads section of this surface use plan.
- B. Any required right-of-way will be acquired before construction begins.
- C. The operator will improve or maintain existing roads in a condition the same as or better than before operations begin. The operator will repair pot holes, clear ditches, repair the crown, etc. All existing structures on the entire access route such as cattle guards, other range improvement

projects, culverts, etc. will be properly repaired or replaced if they are damaged or have deteriorated beyond practical use.

- D. Operator will prevent and abate fugitive dust as needed, whether created by vehicular traffic, equipment operations, or wind events. BLM written approval will be acquired before application of surfactants, binding agents, or other dust suppression chemicals on roadways.

## **Section 2 – New or Reconstructed Access Roads**

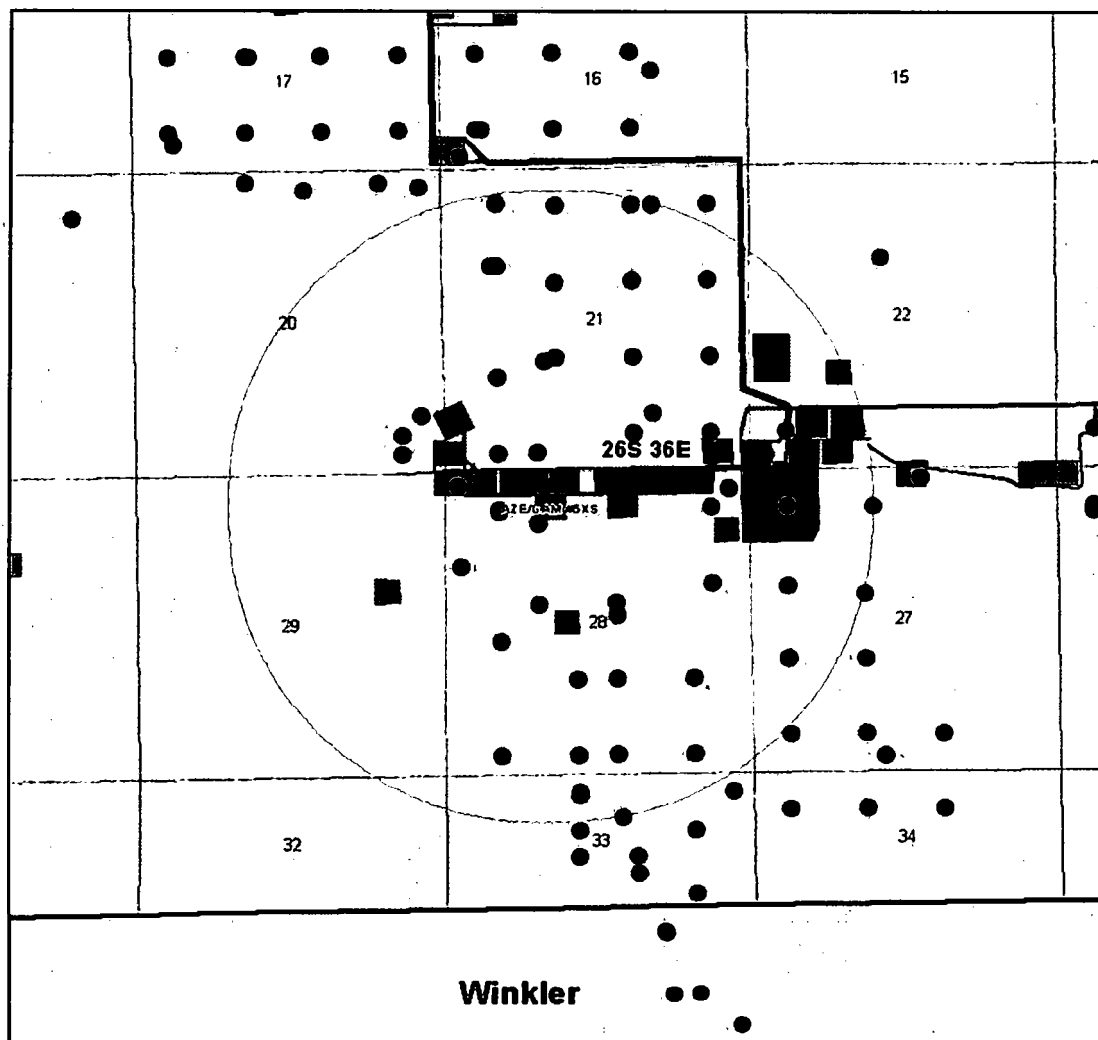
- A. A section of new access road will be needed for this proposed project. See *Exhibit 1 – Well Pad Access*, for locations.
- B. The length of new access road needed to be constructed for this proposed project is approximately 455 feet.
- C. New access road will be constructed with 6 inches of compacted caliche.
- D. The maximum driving width of the access road will be 20 feet. The maximum width of surface disturbance when constructing the access road will not exceed 30 feet. All areas outside of the driving surface will be revegetated.
- E. When the road travels on fairly level ground, the road will be crowned and ditched with a maximum 2% slope from the tip of the road crown to the edge of the driving surface. Ditches will be constructed on each side of the road. The ditches will be 3 feet wide with 3:1 slopes. See road cross section diagram below:



- F. No turnouts will be constructed on the new portions of access road.
- G. No cattle guards will be installed on the new portions of access road.
- H. Right-of-way will be acquired before construction begins.
- I. No culverts or low water crossings will be constructed for the new portions of access road.
- J. Since the access road is on level ground, no lead-off ditches will be constructed for the new portions of access road.
- K. Any sharp turns in the in the new road will be rounded to facilitate turning by trucks.
- L. Newly constructed or reconstructed roads, on surface under the jurisdiction of the Bureau of Land Management, will be constructed as outlined in the BLM "Gold Book" and to meet the standards of the anticipated traffic flow and all anticipated weather requirements as needed. Construction will include ditching, draining, crowning and capping or sloping and dipping the roadbed as necessary to provide a well-constructed and safe road.
- M. All topsoil and fragmented rock removed in excavation will be used as directed in approved plan.

**Section 3 – Location of Existing Wells**

*Exhibit 2 – One Mile Radius Existing Wells* depicts all known wells within a one mile radius of the Camellia Fed Com 26 36 21 104H. See *Exhibit 2a – One Mile Radius Wells List* for a list of wells depicted.



***Exhibit 2 – One Mile Radius Existing Wells***

API	WELL NAME	STATUS	TD
30025257020000	LEA /7406/ 2	PLUGOIL	3340
30025257780000	QUANAH PARKER 1	PLUGOIL	3310
30025257840000	LEA 7406 JV-S 3	DRY	887
30025258290000	LEA 7406 JV-S 4	PLUGOIL	3268
30025259230000	HORSE BACK 4	JNK	748
30025259530000	NEW MEXICO 'CV' STAT 1	PLUGOIL	3239
30025259540000	HORSE BACK 4Y	JNK	749
30025260230000	QUANAH PARKER 3	ABDNLOC	0
30025260480000	NEW MEXICO 'CV' STAT 2	PLUGOIL	3400
30025098560000	SAND HILLS UNIT 6	JNK	1257
30025098570000	SAND HILLS UNIT A 1	DHSO	3349
30025098580000	FEDERAL 1	DHSO	3940
30025258410000	PARKER QUANAH 2	JNK	284
30025258900000	LEA 7406 JV-S 5	OIL	3266
30025259090000	LEA 7406 JV-S 6	PLUGOIL	3250
30025259110000	PARKER QUANAH 2-Y	PLUGOIL	3258
30025259200000	LEA 7406 JV-S 7	PLUGOIL	3270
30025259300000	LEA 7406 JV-S 8	PLUGOIL	3270
30025259570000	LEA WD-1	DHSO	3420
30025260560000	LEA 7406-JV-S 9	DRY	3268
30025260680000	LEA 7406-JV-S 9-Y	PLUGOIL	3270
30025261310000	WILSON /21/-FEDERAL 1	OIL	3340
30025261320000	WILSON /21/ FED 2	OIL	3500
30025261330000	WILSON '21'-FEDERAL 3	OIL	3797
30025261340000	WILSON 21-FEDERAL 4	OIL	3575
30025261350000	WILSON 21-FEDERAL 5	OIL	3800
30025261360000	WILSON '21' FEDERAL 6	JNK	1682
30025261370000	WILSON /21-FED/ 7	OIL	3700
30025261380000	WILSON /21/ FED 8	OIL	3700
30025267180000	WILSON /21/ FED 6-Y	OIL	3750
30025268770000	BUFFALO HUMP 1	PLUGOIL	3585
30025269870000	BUFFALO HUMP 2	PLUGOIL	3545
30025270000000	LEA /21/ 7406 JV-S 1	OIL	3668
30025270280000	LEA /21/7406 JV-S 2	OIL	3658
30025270290000	LEA /21/7406 JV-S 3	OIL	3598
30025270300000	LEA /21/7406 JV-S 4	JNK	1060
30025270410000	LEA '21' 7406 JV-S 6	OIL	3495
30025270420000	LEA '21' 7406 JV-S 7	OIL	3525
30025270430000	LEA /21/7406 JV-S 8	OIL	3570
30025271290000	BUFFALO HUMP 8	PLUGOIL	3606

Ameredev Operating, LLC  
 Camellia Fed Com 26 36 21 104H  
 Section 21, Township 26S, Range 36E  
 Lea County, New Mexico

**AMEREDEV**

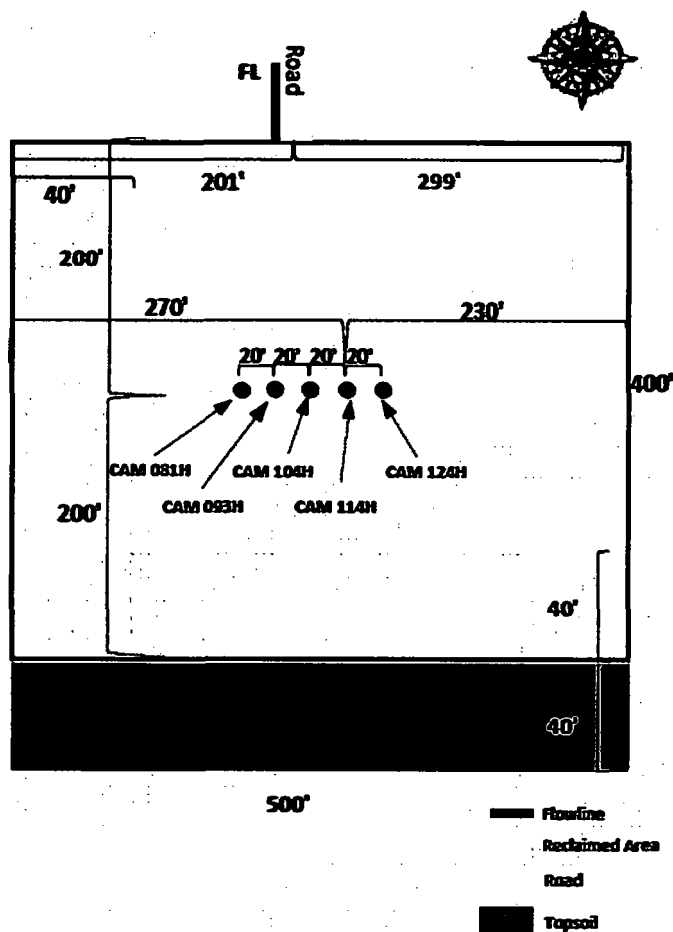
30025271630000	AMERICAN EAGLE 1	PLUGOIL	3550
30025272070000	LEA /21/ 7406 JV-S 4-Y	OIL	3550
30025388850000	EAGLE FEATHER FEDERA 2	GAS	13179
30025401700000	GOOD CHIEF STATE 1	OIL	3873
30025269880000	QUANAH PARKER 3	ABDNLOC	
30025269890000	QUANAH PARKER 4	ABDNLOC	
30025442020000	AMEN CORNER 26 36 27 111H	PERMIT	
30025441050100	AZALEA 26-36-28 STAT 121H	JNK	3561
30025444390000	MAGNOLIA 26-36-22 ST 111H	PERMIT	
30025444720000	MAGNOLIA 26-36-22 ST 101H	PERMIT	
30025441050000	AZALEA 26-36-28 STAT 121H	AT-TD	13600

***Exhibit 2a – One Mile Radius Existing Wells List***

**Section 4 - Location of Existing and/or Proposed Production Facilities**

- A. The multiple well pad will be located on section 28, and will measure 395'x500'. Should any type of production facilities be located on the well pad, they will be strategically placed to allow for maximum interim reclamation, re-contouring, and revegetation of the well location.
- B. Production from the proposed well will be transported to an existing production facility named Camellia CTB, northwest of the well pad, via a buried 4" poly flowline (700 psi maximum) that runs approximately 2,614'.
- C. All permanent (lasting more than six months) above ground structures including but not limited to pump jacks, storage tanks, barrels, pipeline risers, meter housing, etc., that are not subject to safety requirements will be painted a non-reflective paint color, Shale Green, from the BLM Standard Environmental Colors chart, unless another color is required in the APD Conditions of Approval.
- D. If any plans change regarding the production facility or other infrastructure (pipeline, electrical lines, etc.), Ameredev will submit a sundry notice or right-of-way (if applicable) prior to installation or construction.





Camellia Fed Com 26 36 21 083H SHL: SEC 28-26S-36E, 670' FNL 1960' FWL

Camellia Fed Com 26 36 21 093H SHL: SEC 28-26S-36E, 670' FNL 1980' FWL

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Camellia Fed Com 26 36 21 124H SHL: SEC 28-26S-36E, 670' FNL 2040' FWL

**Exhibit 3 – Well Site Diagram**

**Section 5 - Location and Types of Water Supply**

- A. This location will be drilled using a combination of water and mud systems (outlined in the Drilling Program). The water will be obtained from preexisting water wells, by running a pump directly to the drilling rig. See *Exhibit 4 - Water Wells*, for a list of available water wells. In cases where a polyline is used to transport water for drilling or completion purposes, the existing and proposed roads into location will be utilized.

<u>Permit #</u>	<u>Well Name</u>	<u>Location (Lat/Lon)</u>
CP 1049 POD 2	Bennett	32°04'14.32" N, 103°12'32.30" W
CP 1378	S. Eppenour	32°05'40.62" N, 103°13' 35.26" W
CP 1285	Sec. 5	32°03'56.50" N, 103°17'37.04" W
CP 857	Capped	32°04'39.70" N, 103°16'51.13" W
C 2287	#1	32°03'59.0" N, 103°33'16.8" W
C 2286	#2	32°03'59.2" N, 103°33'15.2" W
C 2290	#3	32°04'1.0" N, 103°33' 12.6" W
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J-11-S-2	Farm Well #3	32°03'11.5" N, 103°17'02.0" W
J-11-S	Farm Well #4	32°03'24.6" N, 103°17'02.1" W
CP 1170 POD 1	CB 1	32°03'57.2" N, 103°18'45.3" W
CP 1170 POD 5		32°07'17.1" N, 103°17'48.0" W
CP 1263 POD 5	CB 2	32°03'56.27" N, 103°18'27.4" W
CP 1263 POD 3	CB 3	32°03'54.90" N, 103°18'16.74" W
CP 1351 POD 1	CB 4	32°03'57.16" N, 103°17'45.13" W
CP 1351 POD 2	CB 5	32°03'30.70" N, 103°17'45.70" W
J 26	Ryan	32°01'20.41" N, 103°15'49.46" W
J 3		32°02'41.5" N, 103°18'55.8" W

**Exhibit 4 – Water Wells**

**Section 6 – Construction/Construction Materials**

- A. Caliche will be obtained from the caliche pit located at Lat: 32° 8'0.90"N, Long: 103°16'45.05" or the caliche pit at Lat: 32° 6'28.34"N, Long: 103°16'58.48"W or the caliche pit at Lat: 32° 1'1.28"N, Long: 103°15'15.83"W.
- B. Caliche utilized for the drilling pad will be obtained either from the locations listed above, an existing approved mineral pit, or by benching into a hill, which will allow the pad to be level with existing caliche from the cut, or extracted by "flipping" the well location. A mineral material permit will be obtained from the BLM prior to excavating any caliche on Federal Lands. Amount will vary for each pad. The procedure for "flipping" a well location is as follows:
  - 1. An adequate amount of topsoil/root zone (usually top 6 inches of soil) will be stripped from the proposed well location and stockpiled along the side of the well location as depicted on the *Exhibit 3 - Well Site Diagram*.
  - 2. An area will be used within the proposed well site dimensions to excavate caliche.
  - 3. Subsoil will be removed and stockpiled within the surveyed well pad dimensions.
  - 4. Once caliche/surfacing mineral is found, the mineral material will be excavated and stock piled within the approved drilling pad dimensions.
  - 5. Subsoil will then be pushed back in the excavated hole and caliche will be spread accordingly across the entire well pad and road (if available).
  - 6. Neither caliche, nor subsoil will be stockpiled outside of the well pad dimensions. Topsoil will be stockpiled along the south edge of the pad as depicted in *Exhibit 3 – Well Site Diagram*.
  - 7. In the event that no caliche is found onsite, caliche will be hauled in from a BLM approved caliche pit or other established mineral pit. A BLM mineral material permit will be acquired prior to obtaining any mineral material from BLM pits or federal land.

**Section 7 - Methods of Handling Waste**

- A. Drill cuttings, mud, salts and other chemicals will be properly disposed of into steel tanks on site and hauled to a State approved commercial disposal facility.
- B. Garbage and trash produced during drilling and completion operations will be collected in a portable metal trash container and disposed of properly at a state approved disposal facility. All trash on and around the well site will be collected for disposal.
- C. Human waste and grey water will be properly contained and disposed of properly at a state approved disposal facility.
- D. After drilling and completion operations, trash, chemicals, salts, frac sand and other waste material will be removed and disposed of properly at a state approved disposal facility.

**Section 8 - Ancillary Facilities**

- A. No ancillary facilities will be needed for the proposed project.

**Section 9 - Well Site Layout**

- A. See *Exhibit 3 - Well Site Diagram*. The following information is presented:
1. Reasonable scale
  2. Well pad dimensions/orientation
  3. Proposed access road
  4. Topsoil stockpile
- B. The proposed drilling pad was staked and surveyed by a professional surveyor. The attached survey plat of the well site depicts the drilling pad layout as staked.
- C. Topsoil salvaging
1. Grass, forbs, and small woody vegetation such as mesquite will be excavated as the topsoil is removed. Large woody vegetation will be stripped and stored separately and re-spread evenly on the site following topsoil re-spreading. Topsoil depth is defined as the top layer of soil that contains 80% of the roots. In areas to be heavily disturbed, the top 6 inches of soil material will be stripped and stockpiled on the perimeter of the well location and along the perimeter of the access road to control run-on and run-off, to keep topsoil viable, and to make redistribution of topsoil more efficient during interim reclamation. Stockpiled topsoil should include vegetative material. Topsoil will be clearly segregated and stored separately from subsoils. Contaminated soil will not be stockpiled, but properly treated and handled prior to topsoil salvaging.

**Section 10 - Plans for Final Surface Reclamation**

**Reclamation Objectives**

- A. The objective of interim reclamation is to restore vegetative cover and a portion of the landform sufficient to maintain healthy, biologically active topsoil, to control erosion, and to minimize habitat and forage loss, visual impact, and weed infestation during the life of the well or facilities.
- B. The long-term objective of final reclamation is to return the land to a condition similar to what existed prior to disturbance. This includes restoration of the landform and natural vegetative community, hydrologic systems, visual resources, and wildlife habitats. To ensure that the long-term objective will be reached through human and natural processes, actions will be taken to ensure standards are met for site stability, visual quality, hydrological functioning, and vegetative productivity.
- C. The BLM will be notified at least 3 days prior to the commencement of any reclamation procedures.

- D. If circumstances allow, interim reclamation and/or final reclamation actions will be completed no later than 6 months from when the final well on location has been completed or plugged. Ameredev will gain written permission from the BLM if more time is needed.
- E. Interim reclamation will be performed on the well site after the well is drilled and completed. *Exhibit 3 – Well Site Diagram* depicts the location and dimension of the planned interim reclamation for the well site.

**Interim Reclamation Procedures (if performed)**

- A. Within 30 days of well completion, the well location and surrounding areas will be cleared of, and maintained free of, all materials, trash, and equipment not required for production.
- B. In areas planned for interim reclamation, all the surfacing material will be removed and returned to the original mineral pit or recycled to repair or build roads and well pads.
- C. The areas planned for interim reclamation will then be contoured to the original contour if feasible, or if not feasible, to an interim contour that blends with the surrounding topography as much as possible. Where applicable, the fill material of the well pad will be backfilled into the cut to bring the area back to the original contour. The interim cut and fill slopes prior to re-seeding will not be steeper than a 3:1 Ratio, unless the adjacent native topography is steeper. Note: Constructed slopes may be much steeper during drilling, but will be re-contoured to the above ratios during interim reclamation.
- D. Topsoil will be evenly re-spread and aggressively revegetated over the entire disturbed area not needed for all-weather operations, including cuts and fills. To seed the area, the proper BLM mixture, free of noxious weeds, will be used. Final seedbed preparation will consist of contour cultivating to a depth of 4 to 6 inches within 24 hours prior to seeding, dozer tracking, or other imprinting, in order to break the soil crust and create seed germination micro-sites.
- E. Proper erosion control methods will be used on the area to control erosion, runoff, and siltation of the surrounding area.
- F. The interim reclamation will be monitored periodically to ensure that vegetation has reestablished and that erosion is controlled.

**Final Reclamation Procedures (well pad, buried pipelines, etc.)**

- A. Prior to final reclamation procedures, the well pad, road, and surrounding area will be cleared of material, trash, and equipment.
- B. All surfacing material will be removed and returned to the original mineral pit or recycled to repair or build roads and well pads.
- C. All disturbed areas, including roads, pipelines, pads, production facilities, and interim reclaimed areas will be re-contoured to the contour existing prior to initial construction or a contour that blends indistinguishably with the surrounding landscape. Topsoil that was spread over the interim reclamation areas will be stockpiled prior to re-contouring. The topsoil will be redistributed evenly over the entire disturbed site to ensure successful revegetation. All topsoil remaining at the battery will be reseeded in place for the life of the battery.
- D. After all the disturbed areas have been properly prepared, the areas will be seeded with the proper BLM seed mixture, free of noxious weeds. Final seedbed preparation will consist of

contour cultivating to a depth of 4 to 6 inches within 24 hours prior to seeding, dozer tracking, or other imprinting, in order to break the soil crust and create seed germination micro-sites.

- E. Proper erosion control methods will be used on the area to control erosion, runoff, and siltation of the surrounding area.
- F. All unused equipment and structures including pipelines, electric line poles, tanks, etc. that serviced the well will be removed.
- G. All reclaimed areas will be monitored periodically to ensure that revegetation occurs, that the area is not re-disturbed, and that erosion is controlled.

**Section 11 - Surface Ownership**

- A. New Mexico State Land Office has surface ownership for proposed project area.

**Section 12 - Other Information**

- A. There are no dwellings within 1 mile of this location.
- B. An on-site meeting for Ameredev's Camellia Fed Com 26 36 21 104H well was held on March 29, 2018. Attendees included Jeff Robertson (BLM), Shane McNeely (Ameredev), and Ged Adams (Topographic).
- C. The well pad described in this document – Camellia (CAM #5SX) - will contain 5 wells that produce into an existing central tank battery (CTB) located northwest of the well pad. The wells share a common pad access road, and the five flowlines from the individual wells will share a common corridor that will terminate into the CTB. The wells that share the pad are:
  - Camellia Fed Com 26 36 21 083H, APD ID# 10400030726
  - Camellia Fed Com 26 36 21 093H, APD ID# 10400030569
  - Camellia Fed Com 26 36 21 104H, APD ID# 10400030326
  - Camellia Fed Com 26 36 21 114H, APD ID# 10400030038
  - Camellia Fed Com 26 36 21 124H, APD ID# 10400030103

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U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## PWD Data Report

05/16/2019

### Section 1 - General

Would you like to address long-term produced water disposal? NO

### Section 2 - Lined Pits

Would you like to utilize Lined Pit PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Lined pit PWD on or off channel:

Lined pit PWD discharge volume (bbl/day):

Lined pit specifications:

Pit liner description:

Pit liner manufacturers information:

Precipitated solids disposal:

Describe precipitated solids disposal:

Precipitated solids disposal permit:

Lined pit precipitated solids disposal schedule:

Lined pit precipitated solids disposal schedule attachment:

Lined pit reclamation description:

Lined pit reclamation attachment:

Leak detection system description:

Leak detection system attachment:

Lined pit Monitor description:

Lined pit Monitor attachment:

Lined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Lined pit bond number:

Lined pit bond amount:

Additional bond information attachment:

### **Section 3 - Unlined Pits**

Would you like to utilize Unlined Pit PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Unlined pit PWD on or off channel:

Unlined pit PWD discharge volume (bbl/day):

Unlined pit specifications:

Precipitated solids disposal:

Describe precipitated solids disposal:

Precipitated solids disposal permit:

Unlined pit precipitated solids disposal schedule:

Unlined pit precipitated solids disposal schedule attachment:

Unlined pit reclamation description:

Unlined pit reclamation attachment:

Unlined pit Monitor description:

Unlined pit Monitor attachment:

Do you propose to put the produced water to beneficial use?

Beneficial use user confirmation:

Estimated depth of the shallowest aquifer (feet):

Does the produced water have an annual average Total Dissolved Solids (TDS) concentration equal to or less than that of the existing water to be protected?

TDS lab results:

Geologic and hydrologic evidence:

State authorization:

Unlined Produced Water Pit Estimated percolation:

Unlined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Unlined pit bond number:

Unlined pit bond amount:

Additional bond information attachment:

### **Section 4 - Injection**

Would you like to utilize Injection PWD options? NO

Produced Water Disposal (PWD) Location:

PWD surface owner:

PWD disturbance (acres):

Injection PWD discharge volume (bbl/day):

Injection well mineral owner:



**Injection well type:**

**Injection well number:**

**Injection well name:**

**Assigned injection well API number?**

**Injection well API number:**

**Injection well new surface disturbance (acres):**

**Minerals protection information:**

**Mineral protection attachment:**

**Underground Injection Control (UIC) Permit?**

**UIC Permit attachment:**

### **Section 5 - Surface Discharge**

**Would you like to utilize Surface Discharge PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Surface discharge PWD discharge volume (bbl/day):**

**Surface Discharge NPDES Permit?**

**Surface Discharge NPDES Permit attachment:**

**Surface Discharge site facilities information:**

**Surface discharge site facilities map:**

### **Section 6 - Other**

**Would you like to utilize Other PWD options? NO**

**Produced Water Disposal (PWD) Location:**

**PWD surface owner:**

**PWD disturbance (acres):**

**Other PWD discharge volume (bbl/day):**

**Other PWD type description:**

**Other PWD type attachment:**

**Have other regulatory requirements been met?**

**Other regulatory requirements attachment:**



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Bond Info Data Report

05/16/2019

### Bond Information

Federal/Indian APD: FED

BLM Bond number: NMB001478

BIA Bond number:

Do you have a reclamation bond? NO

Is the reclamation bond a rider under the BLM bond?

Is the reclamation bond BLM or Forest Service?

BLM reclamation bond number:

Forest Service reclamation bond number:

Forest Service reclamation bond attachment:

Reclamation bond number:

Reclamation bond amount:

Reclamation bond rider amount:

Additional reclamation bond information attachment: