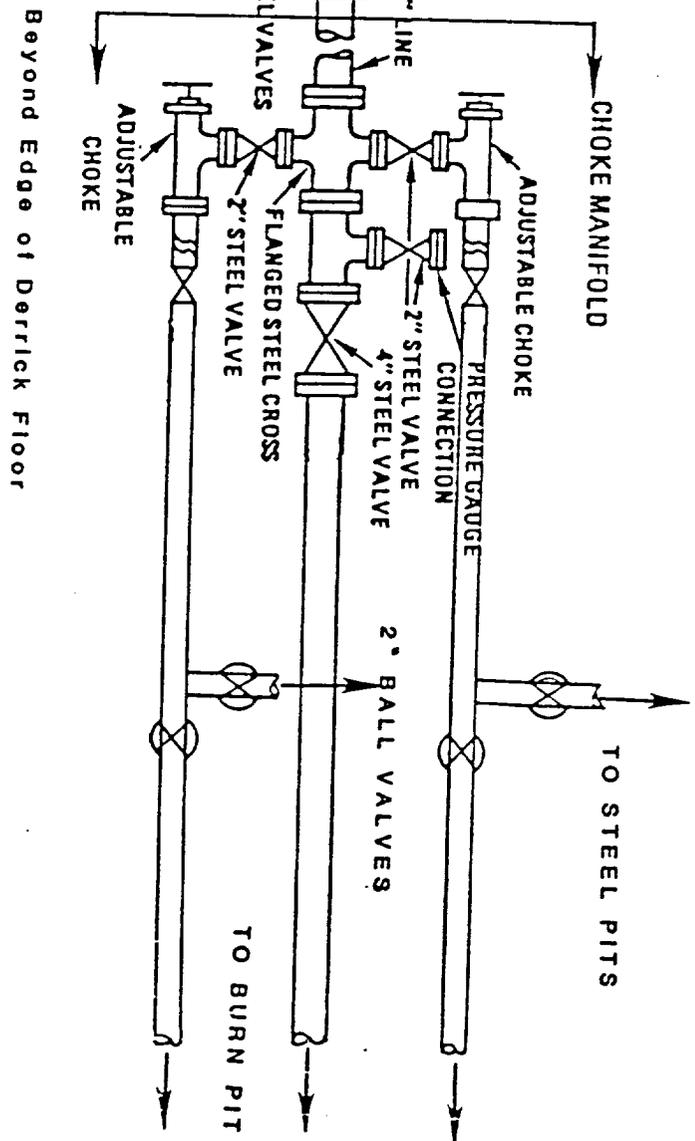
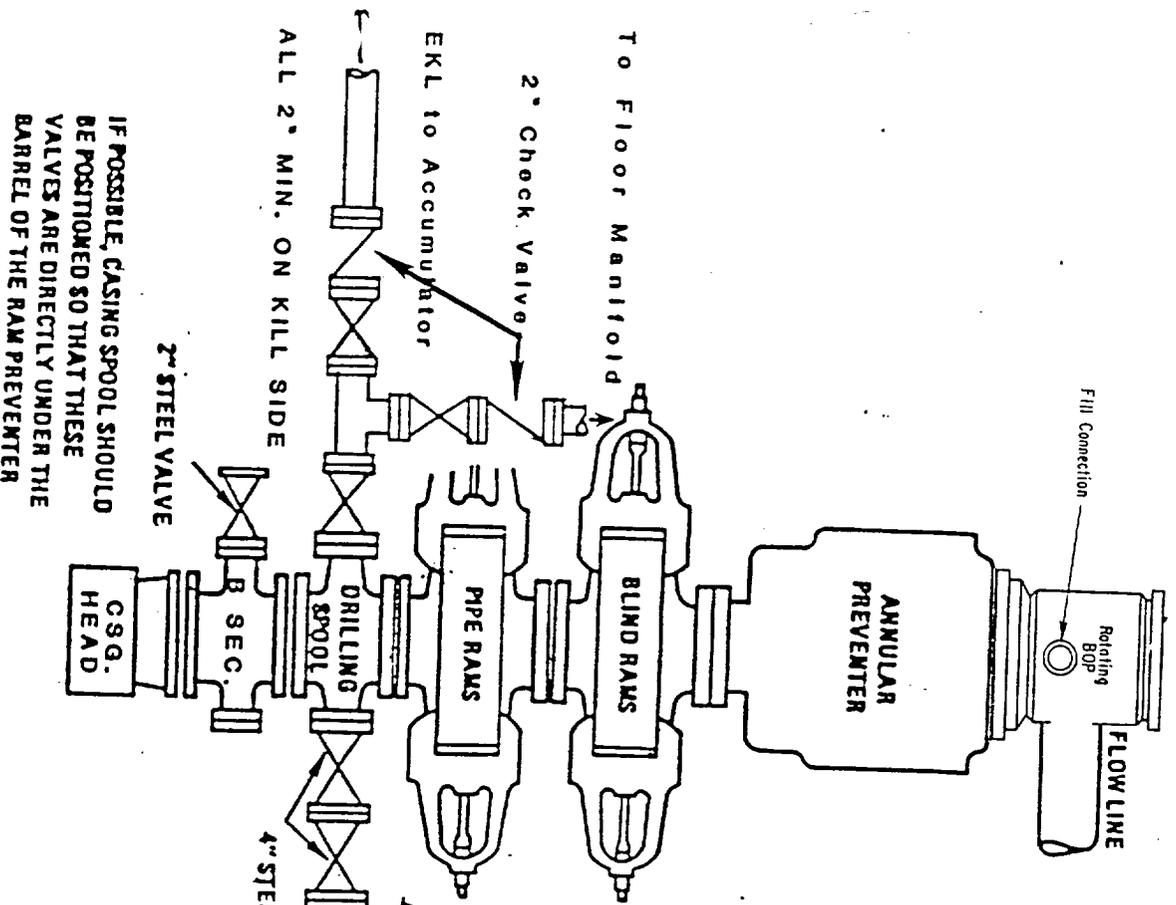


CLASS THREE PREVENTER



The blowout preventer shall be stipped up as needed and a spare set of drill pipe rams shall be on location. The ram preventer may be two singles or a double type. If full opening flanged collars are on the side of the ram preventer they may be used for connecting the choke line (17) and the kill line (27). A set of spacers, flange bolts and nuts will be supplied at all times for all flanges used.

The accumulator height shall be sufficient to install a rotating blowout preventer. It shall be powered with two pumps. One shall be powered with air, the other with nitrogen precharge pressure shall be 350psi. The accumulator shall be capable of fluid charging the annular preventer after closure. The remaining accumulator pressure shall be maintained in the annular preventer after closure. The remaining accumulator pressure shall be maintained in the annular preventer after closure. The remaining accumulator pressure shall be maintained in the annular preventer after closure.

The choke manifold and all lines are to be supported by metal stands and securely anchored. The choke flow line, roller lines and choke lines shall be as straight as possible and with the edge of the annular preventer, universal joints if needed, and hand wheels which extend beyond the edge of the annular preventer. The accumulator shall be provided for operation from outside the substructure. All other valves shall be equipped with handles.

IF POSSIBLE, CASING SPOOL SHOULD BE POSITIONED SO THAT THESE VALVES ARE DIRECTLY UNDER THE BARREL OF THE RAM PREVENTER

Beyond Edge of Derrick Floor

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