30-025-41119

HOBBS OCD

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1 All Company and Contract personnel admitted on location must be trained by a qualified H₂S safety instructor to the

Hydrogen Sulfide Drilling Operations Plan Hallertau 4 Federal 2H Cimarex Energy Co. of Colorado

> Lot 3, Section 4 T26S-R32E, Lea County, NM

- A. Characteristics of H₂S
- B. Physical effects and hazards
- C. Proper use of safety equipment and life support systems.
- D. Principle and operation of H₂S detectors, warning system and briefing areas.
- E. Evacuation procedure, routes and first aid.
- F. Proper use of 30 minute pressure demand air pack.

2 H₂S Detection and Alarm Systems:

A. H₂S detectors and audio alarm system to be located at bell nipple, end of flow line (mud pit) and on derrick floor or doghouse.

3 Windsock and/or wind streamers:

- A. Windsock at mudpit area should be high enough to be visible.
- B. Windsock at briefing area should be high enough to be visible.

4 Condition Flags and Signs:

- A. Warning sign on access road to location.
- B. Flags to be displayed on sign at entrance to location. Green flag indicates normal safe condition. Yellow flag indicates potential pressure and danger. Red flag indicates danger (H₂S present in dangerous concentration). Only emergency personnel admitted to location.

5 Well control equipment:

A. See exhibit "E"

6 Communication:

- A. While working under masks chalkboards will be used for communication.
- B. Hand signals will be used where chalk board is inappropriate.
- C. Two way radio will be used to communicate off location in case of emergency help is required. In most cases cellular telephones will be available at most drilling foreman's trailer or living quarters.

7 Drillstem Testing:

No DSTs or cores are planned at this time.

- 8 Drilling contractor supervisor will be required to be familiar with the effects H₂S has on tubular goods and other mechanical equipment.
- 9 If H₂S is encountered, mud system will be altered if necessary to maintain control of formation. A mud gas seperator will be brought into service along with H₂S scavengers if necessary.

Page 3A

<u>H₂S Contingency Plan</u> Hallertau 4 Federal 2H Cimarex Energy Co. of Colorado Lot 3, Section 4 T26S-R32E, Lea County, NM

Emergency Procedures

In the event of a release of gas containing H₂S, the first responder(s) must:

- ★ Isolate the area and prevent entry by other persons into the 100 ppm ROE.
- ★ Evacuate any public places encompassed by the 100 ppm ROE.
- ★ Be equipped with H₂S monitors and air packs in order to control the release.
- ★ Use the "buddy system" to ensure no injuries occur during the response.
- ★ Take precautions to avoid personal injury during this operation.
- * Contact operator and/or local officials to aid in operation. See list of phone numbers attached.
- ★ Have received training in the:
 - Detection of H₂S, and
 - Measures for protection against the gas,
 - Equipment used for protection and emergency response.

Ignition of Gas Source

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO_2). Intentional ignition must be coordinated with the NMOCD and local officials. Additionally, the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever there is an ignition of the gas.

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Common	Chemical	Specific	Threshold	Hazardous	Lethal
Name	Formula	Gravity	Limit	Limit	Concentration
Hydrogen Sulfide	H₂S	1.189 Air=1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO ₂	2.21 Air=1	2 ppm	N/A	1000 ppm

Characteristics of H₂S and SO₂

Contacting Authorities

Stata Production Company's personnel must liaise with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available including directions to site. The following call list of essential and potential responders has been prepared for use during a release. Stata Production Company's response must be in coordination with the State of New Mexico's "Hazardous Materials Emergency Response Plan" (HMER).

Company Office

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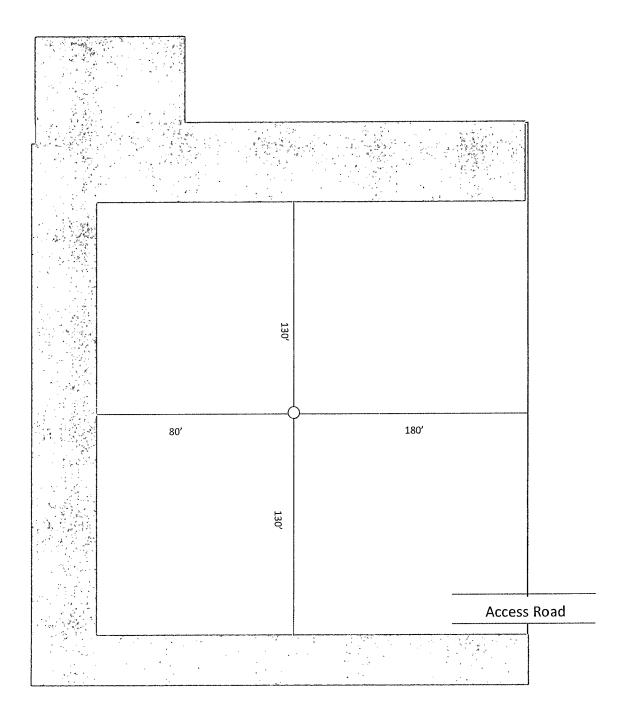
Cimarex Energy Co. of Colorado Co. Office and After-Hours Menu 800-969-4789

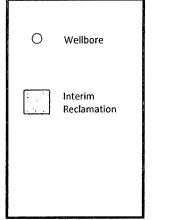
Key Personnel

Name	Title	Office	Mobile
Larry Seigrist	Drilling Manager	432-620-1934	580-243-8285
Scott Lucas	Drilling Superintendent		432-894-5572
Roy Shirley	Field Superintendent		432-634-2136

Ambulance	911	
State Police	575-746-2703	
City Police	575-746-2703	
Sheriff's Office	575-746-9888	
Fire Department	575-746-2701	
Local Emergency Planning Committee	575-746-2122	
New Mexico Oil Conservation Division	575-748-1283	ean it and a san a
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Ambulance	911	
State Police	575-885-3137	
City Police	575-885-2111	
Sheriff's Office	575-887-7551	
Fire Department	575-887-3798	
Local Emergency Planning Committee	575-887-6544	
US Bureau of Land Management	575-887-6544	
Santa Fe		
New Mexico Emergency Response Commission (Santa Fe)	505-476-9600	
New Mexico Emergency Response Commission (Santa Fe) 24 Hrs	505-827-9126	
New Mexico State Emergency Operations Center	505-476-9635 	aant of state of same b
National		
National Emergency Response Center (Washington, D.C.)	800-424-8802 	1919 & LINE & LUNE &
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Flight for Life - 4000 24th St.; Lubbock, TX	806-743-9911	
Aerocare - R3, Box 49F; Lubbock, TX	806-747-8923	
Med Flight Air Amb - 2301 Yale Blvd S.E., #D3; Albuquerque, NM	505-842-4433	
SB Air Med Service - 2505 Clark Carr Loop S.E.; Albuquerque, NM	505-842-4949	

Boots & Coots IWC	800-256-9688	or	281-931-8884
Cudd Pressure Control	432-699-0139	or	432-563-3356
Halliburton	575-746-2757		
B.J. Services	575-746-3569		





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Exhibit D-1 Interim Reclamation Layout Diagram Haliertau 4 Federal No. 2H Cimarex Energy Co. of Colorado 4-26S-32E SHL 330 FNL & 1650 FWL BHL 330 FSL & 1980 FWL Lea County, NM

Surface Use Plan Hallertau 4 Federal 2H Cimarex Energy Co. of Colorado Lot 3, Section 4 T26S-R32E, Lea County, NM

- 1. <u>Existing Roads</u>: Area maps, Exhibit "A" shows the proposed well site as staked. Exhibit "B" is a reproduction of Eddy Co. General Highway Map. Exhibit "C" is a reproduction of a USGS Topographic Map, and Exhibit "C-1" is a well site layout map, showing proposed road to location and existing road.
 - A. The maximum width of the driving surface will be 15.' The road will be crowned and ditched with a 2% slope from the tip of the crown to the edge of the driving surface. The ditches will be 1' deep with 3:1 slopes. The driving surface will be made of 6" rolled and compacted caliche.
 - B. From the junction of Highway 128 and County Road J1, go south on J1 for 10 miles to lease road, on lease road go west 0.6 miles to lease road, on lease road go south 0.2 miles to proposed lease road.
- 2. <u>Planned Access Roads</u>: No new lease road planned. Road constructed to the Hallertau 4 Federal 1H will service this location.

<u>Planned Pipelines and Electric Lines</u>: Approximately 20' of 3 phase 4 wire e-line to the e-line trunk along lease road. Line will be 1 span with a 40' pole built to BLM Raptor specs.

3. Location of Existing Wells in a One-Mile Radius - Exhibit A

- A. Water wells None known
- B. Disposal wells None known
- C. Drilling wells None known
- D. Producing wells As shown on Exhibit "A"
- E. Abandoned wells As shown on Exhibit "A"

4. Location of Proposed Production Facilities:

If on completion this well is a producer, the tank battery will be used at the Hallertau 4 Federal 4 and the necessary production equipment will be installed at the wellsite. Any changes to the facilities or off-site facilites will be accompanied by a Sundry Notice. Two (2) 4" buried HP poly lines, approximately 5100' each, down existing lease road to carry oil, gas, water to the Hallertau 4 Federal 4 tank battery. Allocation will be based on well test. MAOP 1500 psi anticipated working pressure 200-300 psi. Gas lift will be provided by HP poly line buried in the same trench along access road to Hallertau 4 Federal 4 tank battery.

5. Location and Type of Water Supply:

Water will be purchased locally from a commercial source and trucked over the access roads.

6. Source of Construction Material:

If possible, native caliche will be obtained from the excavation of drill site. Topsoil will be pushed back from the drill site and existing caliche will be ripped and compacted. Then topsoil will be stockpiled on location as depicted on Exhibit "D" (rig layout). If additional material is needed, it will be purchased from a BLM-approved pit as near as possible to the well location.

7. Methods of Handling Waste Material:

- A. Drill cuttings will be seperated by a series of solids removal equipment and stored in steel containment pits and then hauled to a state-approved disposal facility.
- B. All trash, junk and other waste material will be contained in trash cages or bins to prevent scattering. When the job is completed all contents will be removed and disposed of in an approved sanitary land fill.
- C. Salts remaining after completion of well will be picked up by supplier including broken sacks.
- D. Sewage from living quarters will drain into holding tanks and be cleaned out periodically and hauled to a waste disposal facility. A Porta-John will be provided for the rig crews. This equipment will be properly maintained during the drilling operations and removed upon completion of the well.
- E. Drilling fluids will be contained in steel pits in a closed circulating system. Fluids will be cleaned and reused. Water produced during testing will be contained in the steel pits and disposed of at a state approved disposal facility. Any oil or condensate produced will be stored in test tanks until sold and hauled from the site.