Form 3160-5 (August 2007)	UNITED STATES EPARTMENT OF THE INT	ERIOR	FC OM	DRM APPROVED 1B NO. 1004-0135
BUREAU OF LAND MANAGEMENT				o.
Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.			6. If Indian, Allo	ttee or Tribe Name
SUBMIT IN TR	IPLICATE - Other instruction	ons on reverse side, OBB	<b>SOCD</b> 7. If Unit or CA/.	Agreement, Name and/or No.
I. Type of Well  B Oil Well Gas Well Ot	0 YAM	5 2014 8. Well Name and RED TANK 2	I No. 8 FEDERAL 5H	
2. Name of Operator OXY USA INCORPORATED	VID STEWART @oxy.com	9. API Well No. 30-025-411	89-00-X1	
3a. Address HOUSTON TX 77210-4294	b. Phone No. (include area code) h: 432-685-5717 x: 432-685-5742	10. Field and Poc RED TANK	, or Exploratory	
4. Location of Well (Footage, Sec., 7		11. County or Par	rish, and State	
Sec 28 T22S R32E NENE 29		LEA COUN	TY, NM	
12. CHECK APP	ROPRIATE BOX(ES) TO I	NDICATE NATURE OF N	NOTICE, REPORT, OR OT	HER DATA
TYPE OF SUBMISSION	TYPE OF ACTION			
X Notice of Intent		Deepen	Production (Start/Resume	e) 🔲 Water Shut-Off
Subsequent Report	Alter Casing	Fracture Treat	Reclamation	U Well Integrity
Final Abandonment Notice	Change Plans	Plug and Abandon	Temporarily Abandon	Change to Original A
	Convert to Injection	Plug Back	□ Water Disposal	PD
OXY USA Inc. respectfully red 0XY USA Inc. respectfully red 1. Casing design modification 14-3/4" surface hole w/ 11-3/4 hole w/ 5-1/2" csg. Details are	quests approval for the follow , to drill the well with smaller " csg, 10-5/8" intermediate h below.	ving changes to the drilling bit sizes: nole w/ 8-5/8" csg and 7-7/8	plan: SFE ATTACHI B" production CONDITIONS	ED FOR S OF APPROVAL
a.Surface Casing- 11-3/4" 47# J-55 BT&C new c	sg @ 0-900', 14-3/4" hole w	<sup>/</sup> 8.6# mud	,	
Coll Rating (psi)-1510 Burst I SF Coll-7.06 SF Burst-1.41	Rating (psi)-3070 SF Ten-5.43			
14. I hereby certify that the foregoing is	s true and correct. Electronic Submission #237 For OXY USA I	824 verified by the BLM Wel NCORPORATED, sent to the	I Information System e Hobbs	
Name(Printed/Typed) DAVID S	STEWART	Title SR. RE	GULATORY ADVISOR	·)
Signature (Electronic Submission)		Date 03/05/2	014 APPR	OVED
	THIS SPACE FOR	FEDERAL OR STATE	OFFICE USE	
Approved By		Title	APR 3	ATA A BAR
Conditions of approval, if any, are attached. Approval of this notice does not warrant or certify that the applicant holds legal or equitable title to those rights in the subject lease which would entitle the applicant to conduct operations thereon.			BUPLAU OF LAN CARL SRAD	MANACEMENT FLD OFFICE
Title 18 U.S.C. Section 1001 and Title 43 States any false, fictitious or fraudulent	U.S.C. Section 1212, make it a crin statements or representations as to a	ne for any person knowingly and any matter within its jurisdiction.	willfully to make to any departme	nt or agency of the United
** BLM REV	ISED ** BLM REVISED *	* BLM REVISED ** BLN	A REVISED ** BLM REV	ISED **
	. · ·		MAY	0 8 2014

### Additional data for EC transaction #237824 that would not fit on the form

#### 32. Additional remarks, continued

b.Intermediate Casing-8-5/8" 32# J-55 LT&C new csg @ 0-4640', 10-5/8" hole w/ 10.0# mud

Coll Rating (psi)-2530 Burst Rating (psi)-3930 SF Coll-2.39 SF Burst-1.33 SF Ten-1.85

c.Production Casing 5-1/2" 17# L-80 BT&C new csg @ 0-12767'M, 7-7/8" hole w/ 9.2# mud

Coll Rating (psi)-6290 Burst Rating (psi)-7740 SF Coll-1.56 SF Burst-1.25 SF Ten-1.78

Collapse and burst loads calculated using Stress Check with anticipated loads, see attached for design assumptions

2. Cement program adjustment to the new bit/casing sizes. Cement program modifications detailed below.

a. Surface - Circulate cement to surface w/ 380sx PP cmt w/ 2% CaCl2 + 4% Bentonite + .25#/sx Poly-E-Flake, 13.5ppg 1.75 yield 589# 24hr CS 165% Excess followed by 300sx PP cmt w/ 2% CaCl2, 14.8ppg 1.35 yield 1608# 24hr CS 165% excess.

b. Intermediate - Circulate cement to surface w/ 750sx HES light PP cmt w/ 5% Salt + 5#/sx Kol-Seal + .125#/sx Poly-E-Flake + .45% HR-800, 12.9ppg 1.88 yield 633# 24hs CS 105% Excess followed by 350sx PP cmt w/ .5% Welllife 734, 14.8ppg 1.33 yield 1826# 24hr CS 105% Excess.

c. Production - Cement w/ 430sx Tuned Light cmt w/ 14.8#/sx Silicalite 50/50 Blend + 15#/sx Scotchlite HGS-6000 w/ .125#/sx Poly-E-Flake + .2#/sx HR-800 + 3#/sx Kol-Seal, 10.2ppg 2.94 yield 947# 24hr CS 100% Excess followed by 770sx Super H cmt w/ 3#/sx salt + .4% CFR-3 + .5% Halad-344 + 3#/sx Kol-Seal + .125#/sx Poly-E-Flake + .1% HR-601, 13.2ppg 1.63 yield 1275# 24hr CS 40% Excess, Calc TOC @ 3640'

Description of Cement Additives: Calcium Chloride, Salt (Accelerator); Silicalite (Additive Material); WellLife 734 (cement enhancer); CFR-3 (Dispersant); Bentonite, Schotchlite HGS-6000 (Light Weight Additive); Kol-Seal, Poly-E-Flake (Lost Circulation Additive); Halad-344 (Low Fluid Loss Control); HR-601, HR-800 (Retarder) The above cement volumes could be revised pending the caliper measurement.

3. Change to a Multibowl wellhead Intermediate and Production: 900'MD/TVD ? 12767'MD/8417'TVD. Intermediate and Production hole will be drilled with a 13-5/8" 10M three ram stack with a 5M annular preventer and a 5M Choke Manifold.

a. All BOP?s and associated equipment will be tested in accordance with Onshore Order #2 (250/5000 psi on rams for 10 minutes each and 250/3500 for 10 minutes for annular preventer, equal to 70% of working pressure) with a third party BOP testing service before drilling out the surface casing shoe. A Multibowi wellhead system will be used in this well therefore the BOPE test will cover the test requirements for the Intermediate and Production sections.

b. The Surface and Intermediate casings strings will be tested to 70% of their burst rating for 30 minutes. This will also test the seals of the lock down pins that hold the pack-off in place in the Multibowl wellhead system.

c. Pipe rams will be function tested every 24 hours and blind rams will be tested each time the drill pipe is out of the hole. These functional tests will be documented on the daily driller?s log. A 2" kill line and 3" choke line will be accommodated on the drilling spool below the ram-type BOP.

d. The BOPE test will be repeated within 21 days of the original test, on the first trip, if drilling the intermediate or production section takes more time than planned.

## <u>OXY USA Inc.</u> Red Tank 28 Federal #5H

### Casing Design Assumptions:

### **Burst Loads**

CSG Test (Surface)

- Internal: Displacement fluid + 70% CSG Burst rating
- External: Pore Pressure from section TD to surface
- CSG Test (Production)
  - Internal: Displacement fluid + <u>80%</u> CSG Burst rating
  - External: Pore Pressure from the well TD the Intermediate CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

Gas Kick (Surface)

- Internal: Gas Kick based on Pore Pressure or Fracture Gradient @ CSG shoe with a gas 0.115psi/ft Gas gradient to surface while drilling the next hole section (e.g. Gas kick while drilling the production hole section is a burst load used to design the surface CSG)
- External: Pore Pressure from section TD to previous CSG shoe and MW of the drilling mud that was in the hole when the CSG was run to surface

Stimulation (Production)

- Internal: Displacement fluid + Max Frac treating pressure (not to exceed <u>80%</u> CSG Burst rating)
- External: Pore Pressure from the well TD to the Intermediate CSG shoe and 8.5 ppg MWE to surface

#### **Collapse Loads**

Lost Circulation (Surface)

- Internal: Losses experienced while drilling the next hole section (e.g. losses while drilling the production hole section are used as a collapse load to design the surface CSG). After losses there will be a column of mud inside the CSG with an equivalent weight to the Pore Pressure of the lost circulation zone
- External: MW of the drilling mud that was in the hole when the CSG was run
- Cementing (Surface /Production)
  - Internal: Displacement Fluid
  - External: Cement Slurries to TOC, MW to surface

Full Evacuation (Production)

- Internal: Atmospheric Pressure
- External: MW of the drilling mud that was in the hole when the CSG was run

#### **Tension Loads**

Running CSG (Surface/Production)

• Axial load of the buoyant weight of the string plus either 100 klb over-pull or string weight in air, whichever is less

Green Cement (Surface/Production)

• Axial load of the buoyant weight of the string plus the cement plug bump pressure (Final displacement + 500 psi)

Burst, Collapse and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software.

Created by Neevia Document Converter trial version http://www.neevia.com





HOBBS OCD

MAY 0 5 2014

# PECOS DISTRICT -CONDITIONS OF APPROVAL

RECEIVED

OPERATOR'S NAME:	OXY USA Inc.
LEASE NO.:	NMNM-69377
WELL NAME & NO.:	Red Tank 28 Federal 5H
SURFACE HOLE FOOTAGE:	0295' FNL & 0880' FEL
<b>BOTTOM HOLE FOOTAGE</b>	0330' FSL & 0912' FEL
LOCATION:	Section 28, T. 22 S., R 32 E., NMPM
COUNTY:	Lea County, New Mexico

## Original COAs still stand with the following drilling modifications:

## I. DRILLING

## A. DRILLING OPERATIONS REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

## **Lea County**

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575) 393-3612

- 1. A Hydrogen Sulfide (H2S) Drilling Plan shall be activated 500 feet prior to drilling into the **Delaware** formation. As a result, the Hydrogen Sulfide area must meet **Onshore Order 6 requirements, which includes equipment and personnel/public protection items.** If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.
- 2. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval. If the drilling rig is removed without approval an Incident of Non-Compliance will be written and will be a "Major" violation.
- 3. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works is located, this does not include the dog house or stairway area.

4. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

### B. CASING

Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.).

Centralizers required on surface casing per Onshore Order 2.III.B.1.f.

Wait on cement (WOC) time prior to drilling out for a primary cement job will be a minimum 18 hours for a water basin, 24 hours in the potash area, or 500 pounds compressive strength, whichever is greater for all casing strings. DURING THIS WOC TIME, NO DRILL PIPE, ETC. SHALL BE RUN IN THE HOLE. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. IF OPERATOR DOES NOT HAVE THE WELL SPECIFIC CEMENT DETAILS ONSITE PRIOR TO PUMPING THE CEMENT FOR EACH CASING STRING, THE WOC WILL BE 30 HOURS. See individual casing strings for details regarding lead cement slurry requirements.

No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

Possibility of water and brine flows in the Salado and Castile Groups. Possibility of lost circulation in the Delaware and Bone Springs.

- 1. The **11-3/4** inch surface casing shall be set at approximately **900** feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface. If salt is encountered, set casing at least 25 feet above the salt.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

- b. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry.
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

Formation below the 11-3/4" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe (not the mud weight required to prevent dissolving the salt formation) and the mud weight for the bottom of the hole. Report results to BLM office.

Intermediate casing shall be kept fluid filled while running into hole to meet BLM minimum collapse requirements.

2. The minimum required fill of cement behind the **8-5/8** inch intermediate casing, which shall be set at approximately **4640** feet, is:

Cement to surface. If cement does not circulate see B.1.a, c-d above.

Formation below the 8-5/8" shoe to be tested according to Onshore Order 2.III.B.1.i. Test to be done as a mud equivalency test using the mud weight necessary for the pore pressure of the formation below the shoe (not the mud weight required to prevent dissolving the salt formation) and the mud weight for the bottom of the hole. Report results to BLM office.

Centralizers required on horizontal leg, must be type for horizontal service and a minimum of one every other joint.

3. The minimum required fill of cement behind the 5-1/2 inch production casing is:

Cement as proposed by operator. Operator shall provide method of verification.

4. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

## C. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. Variance approved to use flex line from BOP to choke manifold. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor. If the BLM inspector questions the straightness of the hose, a BLM engineer will be contacted and will review in the field or via picture supplied by inspector to determine if changes are required (operator shall expect delays if this occurs).
- 3. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Operator shall perform the intermediate casing integrity test to 70% of the casing burst. This will test the multi-bowl seals.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.

5M system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.

- 4. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
  - a. The tests shall be done by an independent service company utilizing a test plug **not a cup or J-packer**.
  - b. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.

c. The results of the test shall be reported to the appropriate BLM office.

- d. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- e. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.

## D. DRILL STEM TEST

If drill stem tests are performed, Onshore Order 2.III.D shall be followed.

## E. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

## JAM 043014