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1. Type of Well	Well 🗖 Oth	er	4	5 F. 4		8. Well Name and No. EK 29 BS2 FEDE	RAL COM 3H
2. Name of Operator MCELVAIN OIL & O	GAS PROP	Contact: INC E-Mail: tony.coo	TONY G C per@mcelvain	COOPER com		9. API Well No. 30-025-42699-0	00-X1
3a. Address 1050 17TH STREE DENVER, CO 8020	T SUITE 18 65-1801	300	3b. Phone Ph: 303-	No. (include area code 893-0933 Ext: 331	)	10. Field and Pool, or E K	Exploratory
4. Location of Well (Foo Sec 29 T18S R34E	otage, Sec., T. SESW 305	. R., M., or Survey Description	ion)			11. County or Parish, LEA COUNTY,	and State NM
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# PERFORMANCE DATA

# TMK UP™ BPN

# 5.500 in

17.00 lbs/ft

P-110 CY

**Technical Data Sheet** 

# **Tubular Parameters**

Size	5.500	in
Nominal Weight	17.00	lbs/ft
Grade	P-110 CY	1
PE Weight	16.89	lbs/ft
Wall Thickness	0.304	in
Nominal ID	4.892	in
Drift Diameter	4.767	in
Nom. Pipe Body Area	4.962	in²

Minimum Yield	110,000	psi
Minimum Tensile	125,000	psi
Yield Load	546,000	lbs
Tensile Load	620,000	Ibs
Min. Internal Yield Pressure	10,600	psi
Collapse Pressure	7,500	psi

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Connection OD	6.050	in
Connection ID	4.892	in
Make-Up Loss	4.125	in
Critical Section Area	4.962	in²
Tension Efficiency	100.0	%
Compression Efficiency	100.0	%
Yield Load In Tension	546,000	lbs
Min. Internal Yield Pressure	10,600	psi
Collapse Pressure	7,500	psi
Uniaxial Bending	92	°/ 100 ft

#### Make-Up Torques

Min. Make-Up Torque	5,100	ft-lbs
Opt. Make-Up Torque	11,900	ft-lbs
Max. Make-Up Torque	15,300	ft-lbs
Yield Torque	17,000	ft-lbs

# Printed on: May-21-2015

#### NOTE:

The content of this Technical Data Sheet is for general information only and does not guarantee performance or imply fitness for a particular purpose, which only a competent drilling professional can determine considering the specific installation and operation parameters. Information that is printed or downloaded is no longer controlled by TMK IPSCO and might not be the latest information. Anyone using the information herein does so at their own risk. To verify that you have the latest TMK IPSCO technical information, please contact TMK IPSCO Technical Sales toll-free at 1-888-258-2000.



## 1. Casing Safety Factor Calculations

The casing design for the subject well is detailed below. Several assumptions were made for the design and those assumptions need to be verified before this casing design can be considered final.

Design assumptions are as follows:

- For the surface casing, the design is based on a setting depth of 1,788' MD/TVD in 9.0 ppg fluid and a FG of 0.7 psi/ft per BLM Onshore Order #2.
- For the intermediate casing, the design is based on a setting depth of 4,900' MD/TVD in a 10.0 ppg fluid (saturated brine) and a FG of 0.74 psi/ft per Hubbert & Willis' graphical determination of FG's.
- For the production casing, the design is based on a setting depth of 14,885' MD/9,877' TVD in a 9.0 ppg fluid (cut brine) and a MASP of 9,500 psi.
- Any casing setting depths shallower than these depths are acceptable and will yield greater safety factors than presented in this section.
- The casing weights and grades listed below are the minimum design criteria. Higher weight and grade of casing can be used as long as the properties meet or exceed the values for burst, collapse and tension.

#### SURFACE

13-3/8" 54.5# J-55 STC	Collapse	Burst	Tension (based on STC joint strength)	Make-Up (ft-lb	Torque s)
100%	1,130 psi	2,730 psi	514,000 lbs	Minimum	
70%	791 psi	1,911 psi	359,800 lbs	Maximum	5,140

**Design Factors:** 

Burst:

(FG\*0.052\*1,788')-(0.10 psi/ft\*1,788') (13.5\*0.052\*1,788')-(0.10 psi/ft\*1,788') (gas gradient to surface) 1,255 psi, MASP 2,730/1,255 = 2.17

Collapse: (MW\*0.052\*1,788')-(MW\*0.052\*1,788'\*(1-% evac)) (9.0\*0.052\*1,788')-(9.0\*0.052\*1,788'\*0) (100% evacuated) 837 psi – 0 psi = 837 psi 1,130/837 = 1.35

Tension: (Wt, lbs/ft\*1,788') (wt in air) (54.5 lbs/ft\*1,788') 97,446 lbs 514,000/97,446 = <u>5.27</u>

#### INTERMEDIATE

9-5/8" 40# L-80 BTC	Collapse	Burst	Tension (based on yield strength)	Make-Up (ft-II	Torque o)
100%	3,090 psi	5,750 psi	916,000 lbs	Minimum Optimum Maximum	See pg.
70%	2,163 psi	4,025 psi	641,200 lbs		13

#### **Design Factors:**

Burst: (FG\*0.052\*4,900')-(0.10 psi/ft\*4,900') (14.2\*0.052\*4,900')-(0.10 psi/ft\*4,900') (gas gradient to surface) 3,128 psi, MASP 5,750/3,128 = <u>1.84</u>

Collapse: (MW\*0.052\*4,900')-(MW\*0.052\*4,900'\*(1-% evac)) (10.0\*0.052\*4,900')-(10.0\*0.052\*4,900'\*0) (100% evacuated) 2,548 psi – 0 psi = 2,548 psi 3,090/2,548 = <u>1.21</u>

Tension: (Wt, lbs/ft\*4,900') (wt in air) (40 lbs/ft\*4,900') 196,000 lbs 916,000/196,000 = <u>4.67</u>

#### PRODUCTION

5-1/2" 17# P-110 CY BPN	Collapse	Burst	Tension (based on yield strength)	Make-Up Tor	que (ft-lb)
100%	7,500 psi	10,640 psi	546,000 lbs	Optimum Maximum	10 000
70%	5,250 psi	7,448 psi	382,200 lbs		11,000

**Design Factors:** 

Un-cemented Burst Case:

(FG\*0.052\*Max. TVD')-(0.10 psi/ft\*Max TVD') (17.3\*0.052\*10,008')-(0.10 psi/ft\*10,008') (gas gradient to surface) 9,003 psi – 1,000.8 psi = 8,002.2 psi 10,640/8,002.2 = <u>1.33</u>

. ...

Injection Down Casing Burst Case:

MASP during stimulation = 9,500 psi (10,640 psi \* 90% = 9,576 psi) Therefore, 10,640 psi/9,500 psi = <u>1.12</u>

Collapse: (MW\*0.052\*Max TVD')-(MW\*0.052\*Max TVD'\*(1-% evac)) (9.4\*0.052\*10,008')-(9.4\*0.052\*10,008'\*0) (100% evacuated) 4,892 psi – 0 psi = 4,892 psi 7,500/4,892 = 1.53

Tension:

(Wt, lbs/ft\*Max TVD') (wt in air) (17 lbs/ft\*10,008') 170,136 lbs 546,000/170,136 = <u>3.20</u>

#### Thermal Effects

It is assumed the casing will be run into the well when the ambient temperature is high since operations are planned to start in July. Therefore, an ambient temperature of 80° F will be used for the initial temperature of the casing. Once the casing is in the well and cemented in place, assuming a TOC around 4,000', the top 4,000' of casing will gradually warm to 120° F thereby decreasing the amount of tension in the casing at surface. When completion operations commence in September, the stimulation fluid will be ~70° F, thus, cooling the casing down to 70° F increasing the tension on the casing at surface. Therefore, the pipe is heated from 80 deg F to 120 deg F, then cooled to 70 deg F, for a net decrease in the pipe temperature of 10 deg F.

Fa = +58.8w(dT)

+58.8\*17\*10

+9,996 lbs F, or 9,996 lbs increased tension in the pipe then when it was landed

#### Pressure Effects

For the stimulation case, the maximum allowable treating pressure is 9,500 psi. At the surface, the pressure is initially 0 psi, thus, the delta P is 9,500 psi.

 $dFa = +0.471(d^2)(dP)$ 

 $+0.471^{*}(4.892^{2})^{*}(9,500)$ 

+107,082 lbs F, or 107,082 lbs increased tension in the pipe then when it was landed.

## Net Results of Thermal and Pressure Effects

Netting the effects calculated above, the effect of temperature and pressure during stimulation operations is an additional 117,078 lbs F that will be added to the top joint of tension in the casing.

After drawing a free-body diagram and calculating the Resultant Force @ 4,000' (estimated TOC), due to cementation, the Resultant Force is +18,641 lbs F of real tension.

#### Therefore,

Total tension during stimulation (Fa or axial force) = 18,641 lbs + 117,078 lbs = 135,719 lbs F Stimulation Tensile Safety Factor = 546,000/135,719 = 4.02