

Hallertau 5 Federal 7H

Casing Assumptions

Casing Program

Hole Size	Casing Depth From	Casing Depth To	Casing Size	Weight (lb/ft)	Grade	Conn.	SF Collapse	SF Burst	SF Tension
17 1/2	0	1069	13-3/8"	48.00	H-40/J-55 Hybrid	ST&C	1.51	3.54	6.28
12 1/4	0	4435	9-5/8"	40.00	J-55	LT&C	1.22	1.68	2.93
8 3/4	0	11326	7"	32.00	L-80	LT&C	1.62	1.71	1.77
8 3/4	11326	12724	7"	32.00	L-80	BT&C	1.55	1.52	41.28
6	11326	16355	4-1/2"	11.60	HCP-110	BT&C	1.30	1.57	56.10
BLM Minimum Safety Factor							1.125	1	1.6 Dry 1.8 Wet

All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.h

1. Geological Formations

TVD of target 11,890
MD at TD 16,355

Pilot Hole TD N/A
Deepest expected fresh water

Formation	Depth (TVD) from KB	Water/Mineral Bearing/Target Zone	Hazards
Rustler	1019	N/A	
Top Salt	1345	N/A	
Castille	2800	N/A	
Base Salt	4159	N/A	
Lamar	4435	N/A	
Bell Canyon	4455	Hydrocarbons	
Cherry Canyon	5411	Hydrocarbons	
Brushy Canyon	6730	Hydrocarbons	
Bone Spring	8461	Hydrocarbons	
Top Wolfcamp	11715	Hydrocarbons	
Wolfcamp Y sst Target	11890	Hydrocarbons	

2. Casing Program

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	Y or N
Is casing new? If used, attach certification as required in Onshore Order #1	Y
Does casing meet API specifications? If no, attach casing specification sheet.	N
Is premium or uncommon casing planned? If yes attach casing specification sheet.	Y
Does the above casing design meet or exceed BLM's minimum standards? If not provide justification (loading assumptions, casing design criteria).	Y
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching the collapse pressure rating of the casing?	Y
Is well located within Capitan Reef?	N
If yes, does production casing cement tie back a minimum of 50' above the Reef?	N
Is well within the designated 4 string boundary.	N
Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3rd string cement tied back 500' into previous casing?	N
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	N
Is 2nd string set 100' to 600' below the base of salt?	N
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	N
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	N
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	N

3. Cementing Program

Casing	# Sks	Wt. lb/gal	Yld ft ³ /sack	H ₂ O gal/sk	500# Comp. Strength (hours)	Slurry Description
Surface	518	13.50	1.72	9.15	15.5	Lead: Class C + Bentonite
	139	14.80	1.34	6.32	9.5	Tail: Class C + LCM
Intermediate	835	12.90	1.88	9.65	12	Lead: 35:65 (Poz:C) + Salt + Bentonite
	256	14.80	1.36	6.57	9.5	Tail: Class C + Retarder
Production	215	9.20	6.18	28.80		Lead: Class C + Extender + Salt + Strength Enhancement + LCM + Fluid Loss + Retarder
	179	14.20	1.30	5.86	14:30	Tail: 50:50 (Poz:H) + Salt + Bentonite + Fluid Loss + Dispersant + SMS
Completion System	264	14.20	1.30	5.86	14:30	Tail: 50:50 (Poz:H) + Salt + Bentonite + Fluid Loss + Dispersant + SMS

Casing String	TOC	% Excess
Surface	0	45
Intermediate	0	44
Production	4235	23
Completion System	12724	10

4. Pressure Control Equipment

A variance is requested for the use of a diverter on the surface casing. See attached for schematic.					
BOP installed and tested before drilling which hole?	Size	Min Required WP	Type		Tested To
12 1/4	13 5/8	2M	Annular	X	50% of working pressure
			Blind Ram		2M
			Pipe Ram		
			Double Ram	X	
			Other		
8 3/4	13 5/8	3M	Annular	X	50% of working pressure
			Blind Ram		3M
			Pipe Ram		
			Double Ram	X	
			Other		
6	13 5/8	5M	Annular	X	50% of working pressure
			Blind Ram		5M
			Pipe Ram		
			Double Ram	X	
			Other		

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

X	Formation integrity test will be performed per Onshore Order #2. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.
X	A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.
N	Are anchors required by manufacturer?

5. Mud Program

Depth	Type	Weight (ppg)	Viscosity	Water Loss
0' to 1069'	FW Spud Mud	8.30 - 8.80	28	N/C
1069' to 4435'	Brine Water	9.70 - 10.20	30-32	N/C
4435' to 12724'	FW/Cut Brine	8.50 - 9.00	30-32	N/C
12724' to 16355'	Oil Based Mud	10.50 - 11.00	50-70	N/C

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

What will be used to monitor the loss or gain of fluid?	PVT/Pason/Visual Monitoring
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6. Logging and Testing Procedures

Logging, Coring and Testing	
X	Will run GR/CNL from TD to surface (horizontal well – vertical portion of hole). Stated logs run will be in the Completion Report and submitted to the BLM.
	No logs are planned based on well control or offset log information.
	Drill stem test?
	Coring?

Additional Logs Planned	Interval
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7. Drilling Conditions

Condition	
BH Pressure at deepest TVD	5564 psi
Abnormal Temperature	No

Hydrogen Sulfide (H₂S) monitors will be installed prior to drilling out the surface shoe. If H₂S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM.

X	H ₂ S is present
X	H ₂ S plan is attached

8. Other Facets of Operation

Drilling Operations Choke Manifold 2M/3M Service

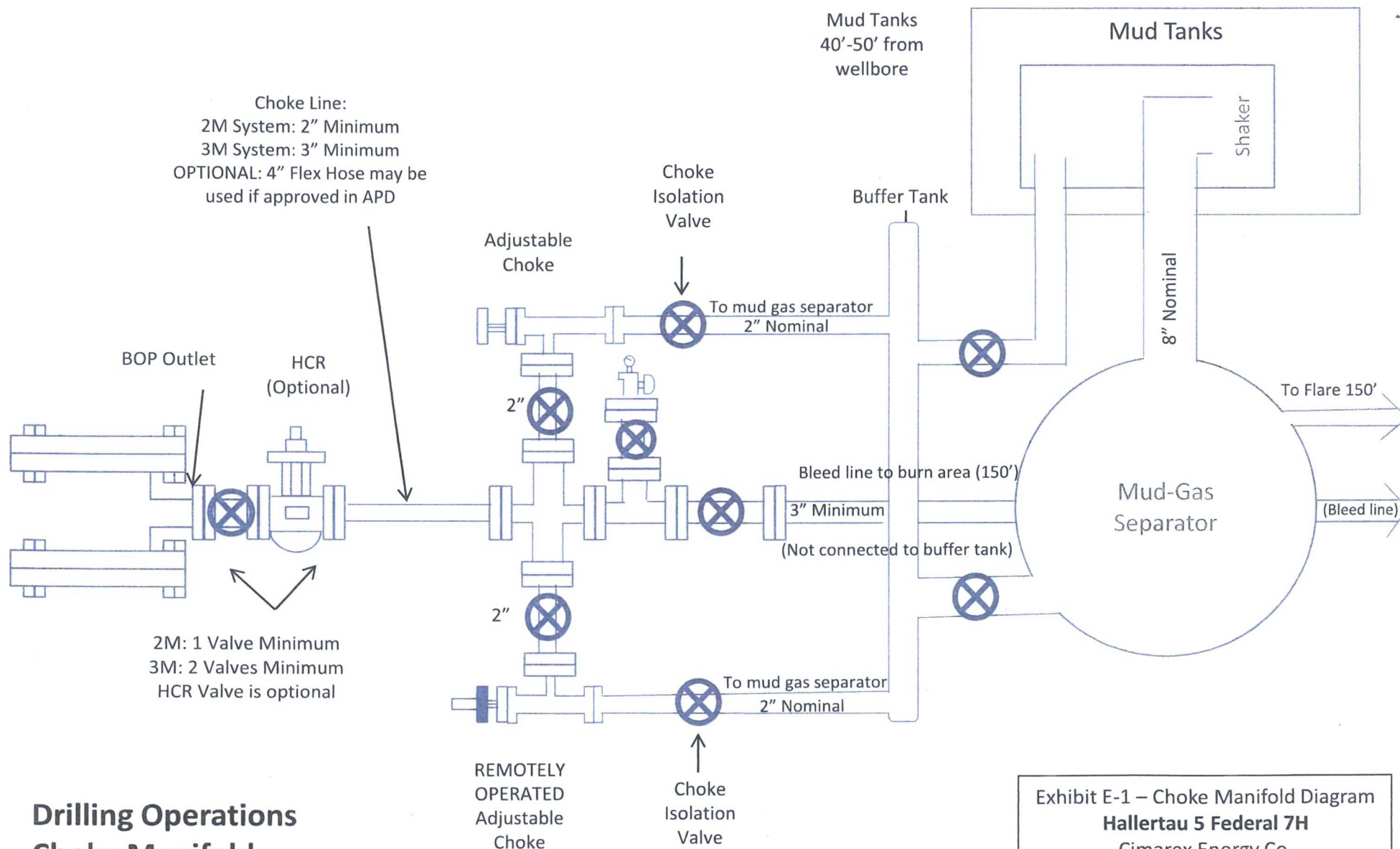


Exhibit E-1 – Choke Manifold Diagram
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM

Drilling 12-1/4" hole
below 13 3/8" Casing

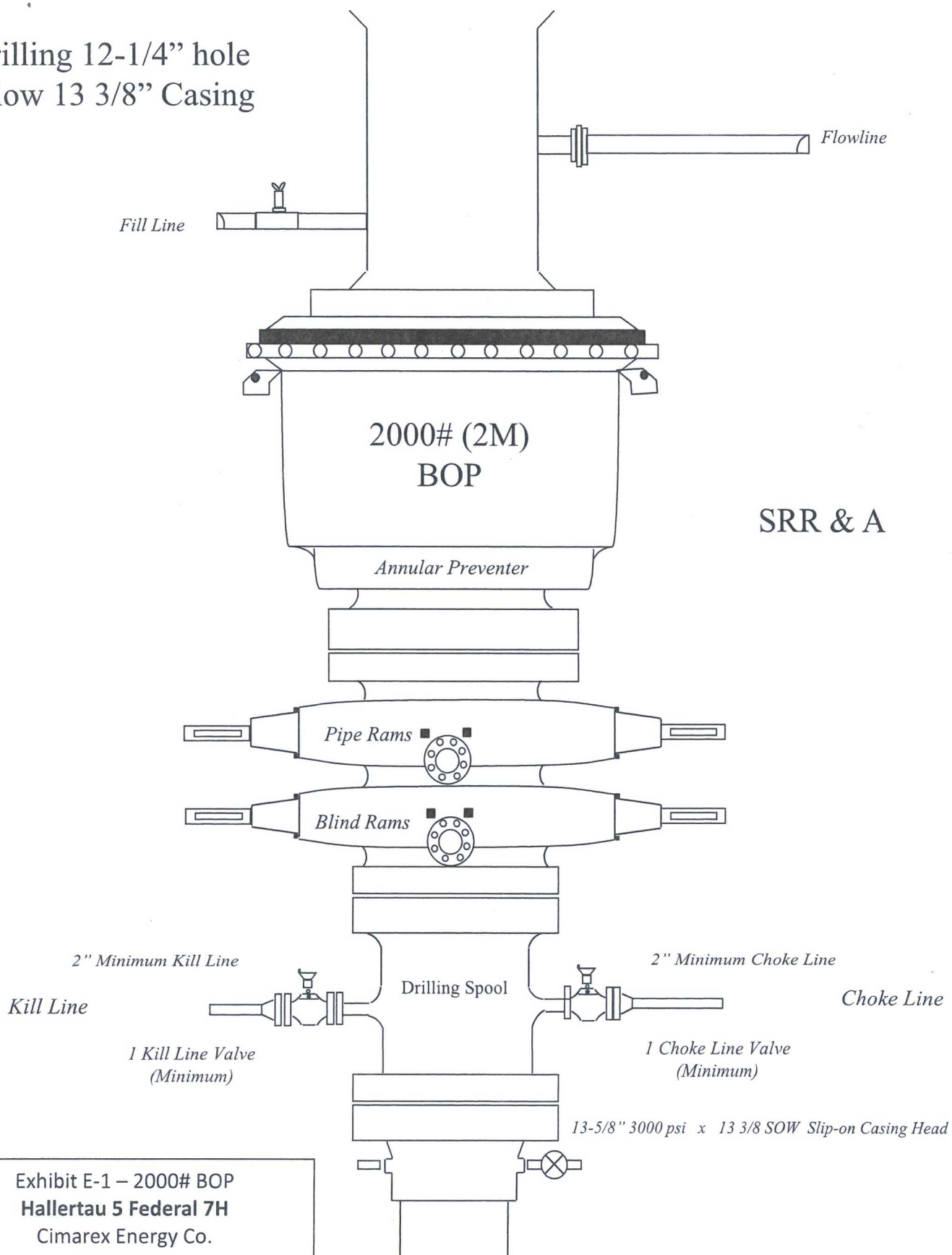
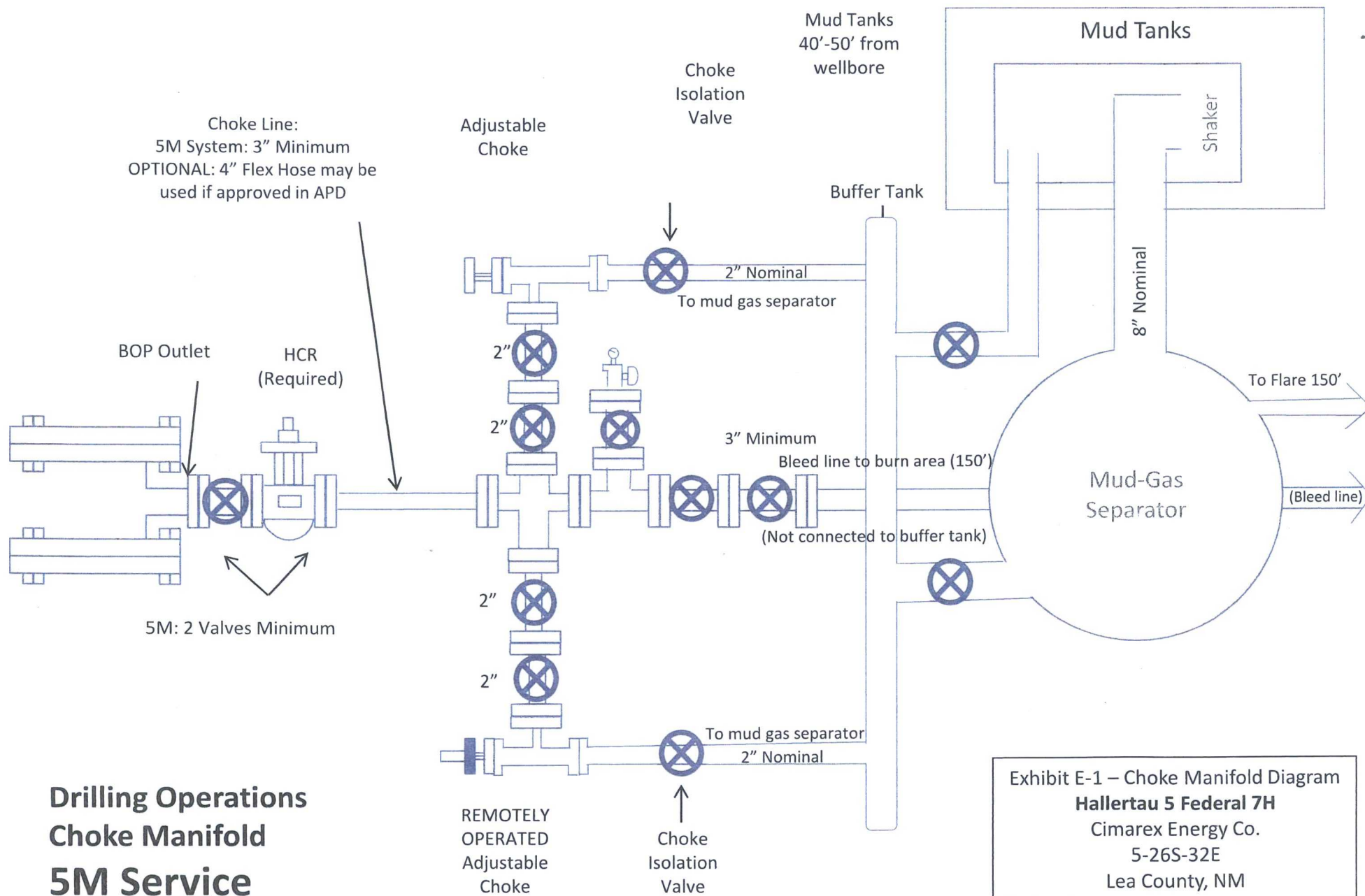


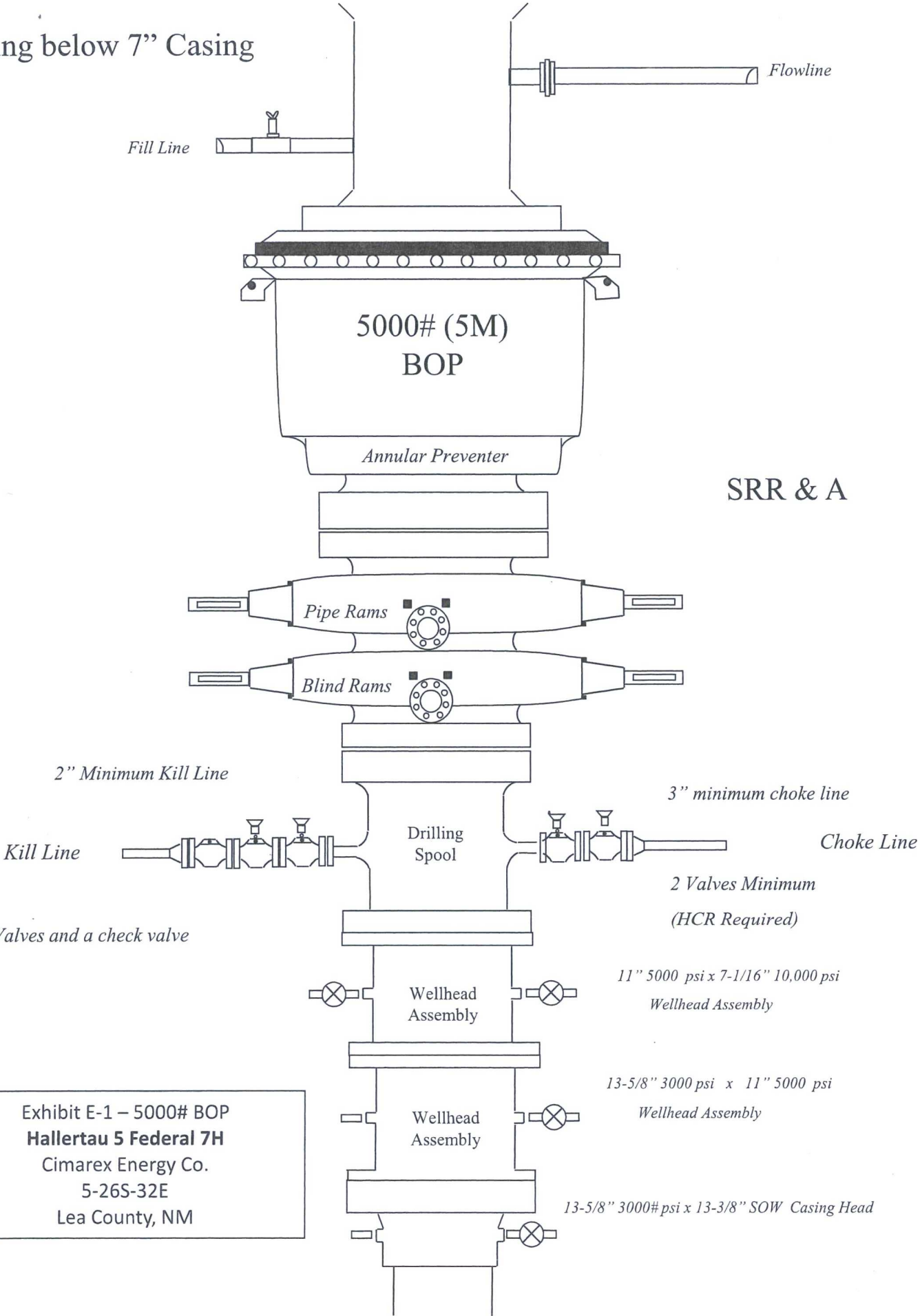
Exhibit E-1 – 2000# BOP
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM



Drilling Operations Choke Manifold 5M Service

Exhibit E-1 – Choke Manifold Diagram
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Drilling below 7" Casing



SRR & A

Exhibit E-1 – 5000# BOP
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM

Exhibit F – Co-Flex Hose
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM



Exhibit F-1 – Co-Flex Hose Hydrostatic Test
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM



Midwest Hose & Specialty, Inc.

INTERNAL HYDROSTATIC TEST REPORT		
Customer: Oderco Inc		P.O. Number: odyd-271
HOSE SPECIFICATIONS		
Type: Stainless Steel Armor Choke & Kill Hose	Hose Length: 45'ft.	
I.D. 4 INCHES	O.D. 9 INCHES	
WORKING PRESSURE 10,000 PSI	TEST PRESSURE 15,000 PSI	BURST PRESSURE 0 PSI
COUPLINGS		
Stem Part No. OKC OKC	Ferrule No. OKC OKC	
Type of Coupling: Swage-It		
PROCEDURE		
<u>Hose assembly pressure tested with water at ambient temperature.</u>		
TIME HELD AT TEST PRESSURE 15 MIN.	ACTUAL BURST PRESSURE: 0 PSI	
Hose Assembly Serial Number: 79793	Hose Serial Number: OKC	
Comments:		
Date: 3/8/2011	Tested: <i>[Signature]</i>	Approved: <i>[Signature]</i>



Midwest Hose
& Specialty, Inc.

Internal Hydrostatic Test Graph

Customer: Houston

Pick Ticket #: 94260

March 3, 2011

Hose Specifications

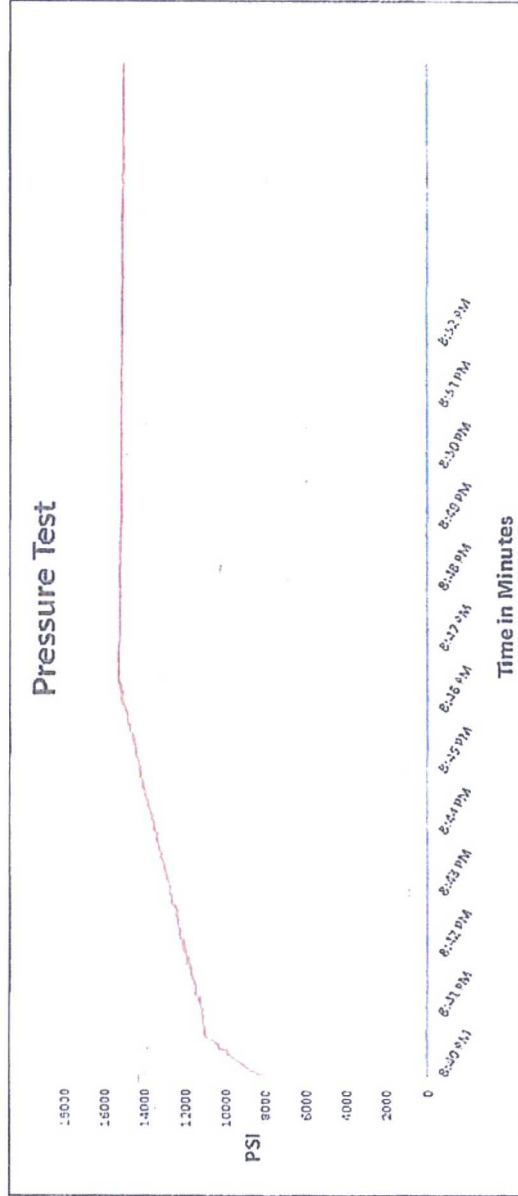
Hose Type
C & K
I.D.
4"
Working Pressure
10000 PSI

Length
45'
O.D.
6.09"
Burst Pressure
Standard Safety Multiplier Applies

Verification

Type of Fitting
4 1/16 10K
Die Size
6.38"
Hose Serial #
5544
Coupling Method
Swage
Final O.D.
6.75"
Hose Assembly Serial #
75793

Exhibit F-1 - Co-Flex Hose Hydrostatic Test
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM



Test Pressure 15000 PSI
Time Held at Test Pressure 11 Minutes
Actual Burst Pressure
Peak Pressure 15483 PSI

Comments: Hose assembly pressure tested with water at ambient temperature.

Tested By: Zac McConnell

Approved By: Kim Thomas

[Signature]

[Signature]

Exhibit F-2 - Co-Flex Hose
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM



Midwest Hose & Specialty, Inc.

Certificate of Conformity

Customer:		PO
DEM		ODYD-271
SPECIFICATIONS		
Sales Order	Dated:	
79793	3/8/2011	
<p>We hereby certify that the material supplied for the referenced purchase order to be true according to the requirements of the purchase order and current industry standards</p> <p>Supplier: Midwest Hose & Specialty, Inc. 10640 Tanner Road Houston, Texas 77041</p>		
Comments:		
Approved:		Date:
<i>James Garcia</i>		3/8/2011



Exhibit F -3- Co-Flex Hose
Hallertau 5 Federal 7H
Cimarex Energy Co.
5-26S-32E
Lea County, NM

Specification Sheet Choke & Kill Hose

The Midwest Hose & Specialty Choke & Kill hose is manufactured with only premium components. The reinforcement cables, inner liner and cover are made of the highest quality material to handle the tough drilling applications of today's industry. The end connections are available with API flanges, API male threads, hubs, hammer unions or other special fittings upon request. Hose assembly is manufactured to API 7K. This assembly is wrapped with fire resistant vermiculite coated fiberglass insulation, rated at 2000 degrees with stainless steel armor cover.

Working Pressure:	5,000 or 10,000 psi working pressure
Test Pressure:	10,000 or 15,000 psi test pressure
Reinforcement:	Multiple steel cables
Cover:	Stainless Steel Armor
Inner Tube:	Petroleum resistant, Abrasion resistant
End Fitting:	API flanges, API male threads, threaded or butt weld hammer unions, unbolt and other special connections
Maximum Length:	110 Feet
ID:	2-1/2", 3", 3-1/2", 4"
Operating Temperature:	-22 deg F to +180 deg F (-30 deg C to +82 deg C)