ONSHORE ORDER NO. 1 Chevron SD EA 18/19 Fed Com P13 8H Lea County, NM 30-025-44113 CONFIDENTIAL -- TIGHT HOLE DRILLING PLAN PAGE: 1

### 1. FORMATION TOPS

The estimated tops of important geologic markers are as follows:

FORMATION	SUB-SEA TVD	KBTVD	MD
Rustler		800	
Castile		3480	
Lamar		4900	
Bell Canyon		4930	
Cherry Canyon		5970	
Brushy Canyon		7620	
Bone Spring Limestone		9090	
Upr. Avalon		9120	
Top Bone Spring 1		10040	
Top Bone Spring 2		10700	
Top Bone Spring 3		11740	
Wolfcamp		12140	
Wolfcamp A1		12193	
1. ( ) ( ) ( ) ( ) ( ) ( )		40.040	20200
Lateral TD (Wolfcamp A1)		12,213	22300

### 2. ESTIMATED DEPTH OF WATER, OIL, GAS & OTHER MINERAL BEARING FORMATIONS

The estimated depths at which the top and bottom of the anticipated water, oil, gas, or other mineral bearing formations are expected to be encountered are as follows:

Substance	Formation	Depth
Deepest E	xpected Base of Fresh Water	700
Water	Rustler	800
Water	Bell Canyon	4930
Water	Cherry Canyon	5970
Oil/Gas	Brushy Canyon	7620
Oil/Gas	Bone Spring Limestone	9090
Oil/Gas	Upr. Avalon	9120
Oil/Gas	Top Bone Spring 1	10040
Oil/Gas	Top Bone Spring 2	10700
Oil/Gas	Top Bone Spring 3	11740
Oil/Gas	Wolfcamp	12140
Oil/Gas	Wolfcamp A1	12193
Oil/Gas		

All shows of fresh water and minerals will be reported and protected.

### 3. BOP EQUIPMENT

Will have a minimum of a 10000 psi rig stack (see proposed schematic) for drill out below surface (Wolfcamp is not exposed until drillout of the intermediate casing). Could possibly utilize the 5000 psi rig stack (see proposed schematic) for drill out below surface casing due to the availabity of 10 M annular. (Wolfcamp is not exposed until drillout of the intermediate casing) Stack will be tested as specified in the attached testing requirements. Batch drilling of the surface, intermediate, and production will take place. A full BOP test will be performed unless approval from BLM is received otherwise. Flex choke hose will be used for all wells on the pad (see attached specs) BOP test will be conducted by a third party.

Chevron requests a variance to use a FMC UH2 Multibowl wellhead, which will be run through the rig foor on surface casing. BOPE will be nippled up and tested after cementing surface casing. Subsequent tests will be performed as needed, not to exceed 30 days. The field report from FMC and BOP test information will be provided in a subsequent report at the end of the well. Please see the attached wellhead schematic. An installation manual has been placed on file with the BLM office and remains unchanged from previous submittal.

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## 4. CASING PROGRAM

a. The proposed casing program will be as follows:

Purpose	From	То	Hole Size	Csg Size	Weight	Grade	Thread	Condition
Surface	0'	800'	17-1/2"	13-3/8"	55 #	J55	STC	New
Intermediate	0'	11,500'	12-1/4"	9-5/8"	43.5#	HCK-L80	LTC	New
Production	0'	22,300'	8-1/2"	5-1/2"	20.0#	P-110-ICY	TXP BTC	New

- b. Casing design subject to revision based on geologic conditions encountered.
- c. \*\*\*A "Worst Case" casing design for wells in a particular area is used below to calculate the Casing Safety Factors. If for any reason the casing design for a particular well requires setting casing deeper than the following "worst case" design, then the Casing Safety Factors will be recalcuated & sent to the BLM prior to drilling.
- d. Chevron will fill casing at a minimum of every 20 jts (840') while running for intermediate and production casing in order to maintain collapse SF.

### SF Calculations based on the following "Worst Case" casing design:

Surface Casing:

850'

Intermediate Casing:

11,200' TVD

Production Casing: 23,000' MD/12,750' TVD (10,300' VS @ 90 deg inc)

Casing String	Min SF Burst	Min SF Collapse	Min SF Tension	Min SF Tri-Axial
Surface	1.36	3.12	3.17	1.70
Intermediate	1.12	1.44	1.93	1.37
Production	1.11	1.23	1.97	1.37

Min SF is the smallest of a group of safety factors that include the following considerations:

		Surf	Int	Prod
<b>Burst Design</b>				
Pressure Test- Surfac	e, Int, Prod Csg	X	X	X
P external:	Water			
P internal:	Test psi + next section heaviest mud in csg			
Displace to Gas-Surf	Csg	X		
P external:	Water			
P internal:	Dry Gas from Next Csg Point			
Frac at Shoe, Gas to S	Surf- Int Csg		X	
P external:	Water			
P internal:	Dry Gas, 16 ppg Frac Gradient			
Stimulation (Frac) Pre	ssures- Prod Csg			X
P external:	Water			
	Max inj pressure w/ heaviest injected fluid			
Tubing leak- Prod Csg	g (packer at KOP)			X
P external:	Water			
P internal:	Leak just below surf, 8.7 ppg packer fluid			
Collapse Design				
Full Evacuation		X	X	X
P external:	Water gradient in cement, mud above TOC			
P internal:	none			
Cementing- Surf, Int, I	Prod Csg	X	X	X
P external:	Wet cement			
P internal:	water			
Tension Design				
100k lb overpull		X	X	X

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### 5. **CEMENTING PROGRAM**

Slurry	Type	Тор	Bottom	Weight	Yield	%Excess	Sacks	Water
Surface				(ppg)	(sx/cu ft)	Open Hole		gal/sk
Tail	Class C	0'	800'	14.8	1.33	50	650	6.57
Intermediate								
Stage 2 Lead	Class C	0'	4570	11.9	2.39	100	1070	13.46
Stage 2 Tail	Class C	4570	4870	14.8	1.33	25	89	6.35
Stage 1 Lead	50:50 Poz Class C	4,870'	10,650'	11.9	2.21	25	1024	12.18
Stage 1 Tail	Class H	10,650'	11,150'	15.6	1.22	25	184	5.37
Production								
Tail	Acid Soluble	10,350'	22,300'	15.6	1.2	10	2500	5.05

1. Final cement volumes will be determined by caliper.

<sup>2.</sup> Surface casing shall have at least one centralizer installed on each of the bottom three joints starting with the shoe joint.

<sup>3.</sup> Production casing will have one horizontal type centralizer on every joint for the first 1000' from TD, then every other joint to EOB, and then every third joint to KOP. Bowspring type centralizers will be run from KOP to intermediate casing.

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### 6. MUD PROGRAM

From	То	Type	Weight	F. Vis	Filtrate
0'	800'	Spud Mud	8.3 - 8.7	32 - 34	NC - NC
800'	11,150'	Oil Based Mud	8.7-9.2	28 - 30	25-30
11,150'	12,300'	Oil Based Mud	9.5-13.5	70 - 75	25 - 30
12,300'	22,300'	Oil Based Mud	9.5-13.5	70 - 75	25 - 30

A closed system will by utilized consisting of above ground steel tanks. All wastes accumulated during drilling operations will be contained in a portable trash cage and removed from location and deposited in an approved sanitary landfill. Sanitary wastes will be contained in a chemical porta-toilet and then hauled to an approved sanitary landfill.

All fluids and cuttings will be disposed of in accordance with New Mexico Oil Conservation Division rules and regulations.

A mud test shall be performed every 24 hours after mudding up to determine, as applicable: density, viscosity, gel strength, filtration, and pH.

Visual mud monitoring equipment shall be in place to detect volume changes indicating loss or gain of circulating fluid volume. When abnormal pressures are anticipated -- a pit volume totalizer (PVT), stroke counter, and flow sensor will be used to detect volume changes indicating loss or gain of circulating fluid volume.

A weighting agent and lost circulating material (LCM) will be onsite to mitigate pressure or lost circulation as hole conditions dictate.

### 7. TESTING, LOGGING, AND CORING

The anticipated type and amount of testing, logging, and coring are as follows:

- a. Drill stem tests are not planned.
- b. The logging program will be as follows:

TYPE	Logs	Interval	Timing	Vendor
Mudlogs	2 man mudlog	Int Csg to TD	Drillout of Int Csg	TBD
LWD	MWD Gamma	Int. and Prod. Hole	While Drilling	TBD

- c. Conventional whole core samples are not planned.
- d. A Directional Survey will be run.

### 8. ABNORMAL PRESSURES AND HYDROGEN SULFIDE

a. No abnormal pressures or temperatures are expected. Estimated BHP at intermediate TD is: 5750 psi No abnormal pressures or temperatures are expected. Estimated BHP at production TD is: 8650 psi

b. Hydrogen sulfide gas is not anticipated. An H2S Contingency plan is attached with this APD in the event that H2S is encountered



Joint Strength

813,000 lbs

# **Casing and Tubing Performance Data**

### PIPE BODY DATA

### GEOMETRY

Outside Diameter 9.625 in Wall Thickness 0.435 in API Drift Diameter 8.599 in Nominal Weight Alternative Drift Diameter 43.50 lbs/ft Nominal ID 8.625 in 8.755 in 42.73 lbs/ft Nominal cross section Plain End Weight 12.559 in **PERFORMANCI** Minimum Ultimate Steel Grade L80 Minimum Yield 80,000 psi 95,000 psi Tension Yield 1,005,000 in Internal Pressure Yield 6,330 psi Collapse Pressure 3,810 psi Available Seamless Available Welded No Yes **CONNECTION DATA** TYPE: LTC GEOMETRY Coupling Reg OD 10.625 in Threads per in 8 Thread turns make up 3.5 PERFORMANCI Steel Grade L80 Coupling Min Yield 80,000 psi Coupling Min Ultimate 95,000 psi

Internal Pressure Resistance

6,330 psi

# January 18 2016



**Size**: 5.500 in.

Wall: 0.361 in.

Weight: 20.00 lbs/ft

Grade: P110-ICY

Min. Wall Thickness: 87.5 %

Connection: TenarisXP® BTC

Casing/Tubing: CAS

Coupling Option: REGULAR

		GEOME	TRY							
Nominal OD	<b>5.5</b> 00 in.	Nominal Weight	<b>20.00</b> lbs/ft	Standard Drift Diameter	4. <b>653</b> in.					
Nominal ID	<b>4.77</b> 8 in.	Wall Thickness	0.36 <b>1</b> in.	Special Drift Diameter	N/A					
Plain End Weight	19.83 lbs/ft									
		PERFORM	ANCE							
Body Yield Strength	<b>729</b> x 1000 lbs	Internal Yield	<b>14360</b> psi	SMYS	<b>125</b> 000 psi					
Collapse	<b>12100</b> psi									
	TENARISKE BTC CONNECTION DATA									
		GEOME	TRY							
Connection OD	<b>6.1</b> 00 in.	Coupling Length 9.450 in.		Connection ID	<b>4.766</b> in.					
Critical Section Area	<b>5.</b> 828 sq. in.	Threads per in.	5.00	Make-Up Loss	<b>4.204</b> in.					
	PERFORMANCE									
Tension Efficiency	100 %	Joint Yield Strength	<b>729</b> x 1000	Internal Pressure Capacity $^{(\underline{1})}$	14 <b>36</b> 0 psi					
Structural Compression Efficiency	100 %	Structural Compression Strength	<b>729</b> × 1000 lbs	Structural Bending <sup>(2)</sup>	<b>104</b> °/100 f					
External Pressure Capacity	<b>121</b> 00 psi									
	E	STIMATED MAKE	JP TORQUES	3.0						
Minimum	<b>11540</b> ft-lbs	Optimum	<b>1282</b> 0 ft-lbs	Maximum	<b>14100</b> ft-lb:					
		OPERATIONAL II	MITTORQUES	;						
Operating Torque	<b>22700</b> ft-lbs	Yield Torque	<b>25250</b> ft-lbs							
		BLANKING DI	MENSIONS							
		Blanking Dir	mensions							

- (1) Internal Pressure Capacity related to structural resistance only. Internal pressure leak resistance as per section 10.3 API 5C3 / ISO 10400 2007.
- (2) Structural rating, pure bending to yield (i.e no other loads applied)
- (3) Torque values calculated for API Modified thread compounds with Friction Factor=1. For other thread compounds please contact us at <a href="mailto:licensees@oilfield.tenaris.com">licensees@oilfield.tenaris.com</a>. Torque values may be further reviewed. For additional information, please contact us at <a href="mailto:contact-tenarishydril@tenaris.com">contact-tenarishydril@tenaris.com</a>

# **BLOWOUT PREVENTOR SCHEMATIC**

# Minimum Requirements

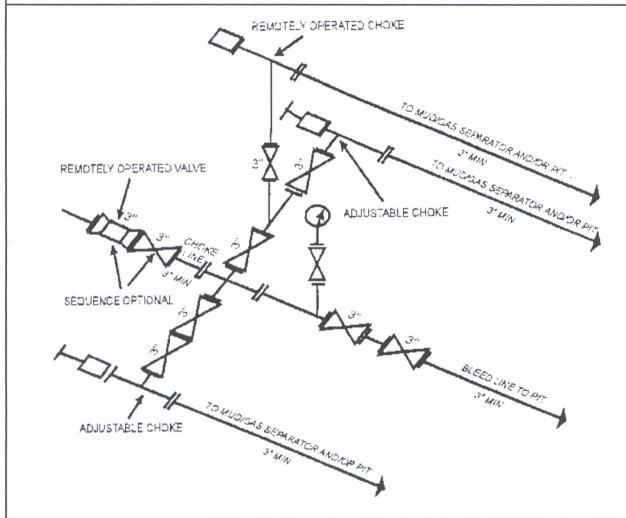
OPERATION: Wolfcamp A/A2 Wells

Minimum S Pressure R								
A B 13 5 8" 10 C 13 5 8" 10 D 13 5 8" 10 E 13 5 8" 10 F 13 5 8" 10	RESSURE DESCRIPTION  N/A Bell Nipple  0,000 psi Annular  0,000 psi Pipe Ram  0,000 psi Blind Ram  0,000 psi Mud Cross  0,000 psi Pipe Ram  As required for each hole size	Up Line A B						
2" 10,00 2" 10,00	KIII Line ESSURE DESCRIPTION D00 psi Gate Valve D00 psi Gate Valve Check Valve Kill Line- 2"	Choke Line to Choke Manifold- 3°						
SIZE PRES	Choke Line  SSURE DESCRIPTION  DOUBSI Gate Valve  HCR Valve	HCR Valve						
The fo	chematic. Components may be substituted for e onents may be put into place as long as they me	num requirements (rating, type, size, configuration) as shown on quivalent equipment rated to higher pressures. Additional et or exceed the minimum pressure rating of the system.						
The kill and will Manual installe A valve This va	All valves on the kill line and choke line will be full opening and will allow straight though flow.  The kill line and choke line will be straight unless turns use tee blocks or are targeted with running tess, and will be anchored to prevent whip and reduce vibration.  Manual (hand wheels) or automatic locking devices will be installed on all ram preventers. Hand wheels will also be installed on all manual valves on the choke line and kill line.  A valve will be installed in the closing line as close as possible to the annular preventer to act as a locking device. This valve will remain open unless accumulator is inoperative.  Upper kelly cock valve with handle will be available on rig floor along with safety valve and subs to fit all drill string connections in use.							
	Wellname:	on below and email to Superintendent and Drilling Engineer						

# **10M Choke Manifold SCHEMATIC**

Minimum Requirements

**OPERATION:** Production and Open Hole Sections **Minimum System Pressure Rating:** 10,000 PSI



10M AND 15M CHOKE MANIFOLD EQUIPMENT - CONFIGURATION OF CHOKES MAY VARY [53 FR 4966], Dec. 9, 1988 and 54 FR 39528, Sept. 27, 1989]

CONTITECH RUBBER Industrial Kft.

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ContiTech

### **Hose Data Sheet**

CRI Order No.	538332
Customer	ContiTech Oil & Marine Corp.
Customer Order No	4500412631 CBC544771, CBC544769, CBC544767, CBC544763, CBC544768, CBC544745, CBC544744, CBC544746
Item No.	1
Hose Type	Flexible Hose
Standard	API SPEC 16 C
Inside dia in inches	3
Length	45 ft
Type of coupling one end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGE SOURC/W BX155 ST/ST INLAID R.GR.
Type of coupling other end	FLANGE 4.1/16" 10KPSI API SPEC 17D SV SWIVEL FLANGE SOUR C/W BX155 ST/ST INLAID R.GR.
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St.steel outer wrap
Internal stripwound tube	No
Lining	OIL + GAS RESISTANT SOUR
Safety clamp	Yes
Lifting collar	Yes
Element C	Yes
Safety chain	Yes
Safety wire rope	No
Max.design temperature [°C]	100
Min.design temperature [°C]	-20
Min. Bend Radius operating [m]	0,90
Min. Bend Radius storage [m]	0,90
Electrical continuity	The Hose is electrically continuous
Type of packing	WOODEN CRATE ISPM-15

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ContiTech

CONTITECH RUBBER Industrial Kft.

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1	QUALITY CONTROL INSPECTION AND TEST CERTIFICATE						CERT.	<b>1</b> °:	594			
PURC	PURCHASER: ContiTech Oil & Marine Corp.					P.O. N°:		4500412631				
CONT	TECH OF	RDER N°:	538332		HOS	E TYPE:	3"	ID		Choke 8	Kill Hose	
HOSE SERIAL N°: 67349 NOMINAL / ACTUAL LE				ENGTH:		13,72 m	/ 13,85 m					
W.P.	68,9	MPa	10000	psi	T.P.	103.4	MPa	1500	)() psi	Duration:	60	min.

Pressure test with water at ambient temperature

See attachment. (1 page)

10 Min. 10 mm = 25 MPa → 10 mm =

COUPLINGS Type	Serial Nº		Quality	Heat N°
3" coupling with	1435	1436	AISI 4130	A1258U
4 1/16" 10K API Swivel Flange end			AISI 4130	034939
Hub			AISI 4130	A1045N

# **Not Designed For Well Testing**

API Spec 16 C

Tag No.: 66 - 1198

Temperature rate:"B"

All metal parts are flawless

WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.

STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

	Date:	Inspector	Quality Control
-			Industrial Kft. Quality Control Dept.
	03. April 2014.		Jaly Sul " (sant yet
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Industrial Kit.
Quality Control Dept.
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SD + 10.

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Chir +10.

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