



U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Drilling Plan Data Report

11/02/2017

APD ID: 10400011520

Submission Date: 02/27/2017

Highlighted data  
reflects the most  
recent changes

Operator Name: DEVON ENERGY PRODUCTION COMPANY LP

Well Name: FIGHTING OKRA 18-19 FED

Well Number: 3H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

### Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	UNKNOWN	3361	0	0	OTHER : SURFACE	NONE	No
2	RUSTLER	2567	794	794	ANHYDRITE	NONE	No
3	TOP OF SALT	2212	1149	1149	SALT	NONE	No
4	BASE OF SALT	-1663	5024	5024	SALT	NONE	No
5	DELAWARE	-1918	5279	5279	SANDSTONE	NATURAL GAS,OIL	No
6	BRUSHY CANYON LOWER	-5978	9339	9339	SANDSTONE	NATURAL GAS,OIL	No
7	BONE SPRING LIME	-6188	9549	9549	LIMESTONE	NATURAL GAS,OIL	No
8	BONE SPRING 1ST	-7083	10444	10444	SANDSTONE	NATURAL GAS,OIL	No
9	BONE SPRING LIME	-7313	10674	10674	LIMESTONE	NATURAL GAS,OIL	No
10	BONE SPRING 2ND	-7678	11039	11039	SANDSTONE	NATURAL GAS,OIL	No
11	BONE SPRING 3RD	-8138	11499	11499	LIMESTONE	NATURAL GAS,OIL	No
12	BONE SPRING 3RD	-8758	12119	12119	SANDSTONE	NATURAL GAS,OIL	No
13	WOLFCAMP	-9193	12554	12554	SHALE	NATURAL GAS,OIL	Yes
14	WOLFCAMP	-9393	12754	12754	SHALE	NATURAL GAS,OIL	Yes

### Section 2 - Blowout Prevention

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 3H

**Pressure Rating (PSI):** 10M

**Rating Depth:** 12654

**Equipment:** BOP/BOPE will be installed per Onshore Oil & Gas Order #2 requirements prior to drilling below 10-3/4" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 10M will be installed on the wellhead system. BOP/BOPE will be tested by an independent service company per Onshore Oil & Gas Order #2 requirements and MASP (Maximum Anticipated Surface Pressure) calculations. If the system is upgraded, all the components installed will be functional and tested.

**Requesting Variance?** YES

**Variance request:** A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

**Testing Procedure:** A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested.

**Choke Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_10M\_BOPE\_CHK\_20171004085937.pdf

**BOP Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_10M\_BOPE\_CHK\_20171004090001.pdf

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**Pressure Rating (PSI):** 5M

**Rating Depth:** 12617

**Equipment:** BOP/BOPE will be installed per Onshore Oil & Gas Order #2 requirements prior to drilling below 10-3/4" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 5M will be installed on the wellhead system. BOP/BOPE will be tested by an independent service company per Onshore Oil & Gas Order #2 requirements and MASP (Maximum Anticipated Surface Pressure) calculations. If the system is upgraded, all the components installed will be functional and tested.

**Requesting Variance?** YES

**Variance request:** A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

**Testing Procedure:** A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested.

**Choke Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_5M\_BOPE\_CK\_20171004085752.pdf

**BOP Diagram Attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_5M\_BOPE\_CK\_20171004085808.pdf

Operator Name: DEVON ENERGY PRODUCTION COMPANY LP

Well Name: FIGHTING OKRA 18-19 FED

Well Number: 3H

### Section 3 - Casing

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	14.75	10.75	NEW	API	N	0	875	0	875	-9393	-10243	875	J-55	40.5	STC	1.125	1.25	BUOY	1.6	BUOY	1.6
2	INTERMEDIATE	9.875	7.625	NEW	API	N	0	9500	0	9445	-9393	-20993	9500	P-110	29.7	OTHER - BTC	1.125	1.25	BUOY	1.6	BUOY	1.6
3	INTERMEDIATE	8.75	7.625	NEW	API	N	9500	12800	9445	12617			3300	P-110	29.7	OTHER - FLUSHMAX	1.125	1.25	BUOY	1.6	BUOY	1.6
4	PRODUCTION	6.75	5.5	NEW	API	N	0	22329	0	12654	-9393	-22127	22329	P-110	20	OTHER - VAM SG	1.125	1.25	BUOY	1.6	BUOY	1.6

#### Casing Attachments

Casing ID: 1 String Type: SURFACE

Inspection Document:

Spec Document:

Tapered String Spec:

Casing Design Assumptions and Worksheet(s):

Fighting\_Okra\_18\_19\_Fed\_3H\_Surf\_Csg\_Ass\_20171004091435.pdf

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 3H

#### Casing Attachments

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**Casing ID:** 2      **String Type:** INTERMEDIATE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

Fighting\_Okra\_18\_19\_Fed\_3H\_Int\_Csg\_Ass\_20171004091448.pdf

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**Casing ID:** 3      **String Type:** INTERMEDIATE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

Fighting\_Okra\_18\_19\_Fed\_3H\_Int\_Csg\_Ass\_20171004091620.pdf

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**Casing ID:** 4      **String Type:** PRODUCTION

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

Fighting\_Okra\_18\_19\_Fed\_3H\_Prod\_Csg\_Ass\_20171004091658.pdf

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#### Section 4 - Cement

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 3H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
INTERMEDIATE	Lead		0	0	0	0	0	0		SEE DRLG CONTINGENCY ATTACHMENT	N/A

SURFACE	Lead		0	875	529	1.34	14.8	708.86	50	C	1% Calcium Chloride
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INTERMEDIATE	Lead		0	11300	890	3.27	9	2911	30	TUNED	TUNED LIGHT
INTERMEDIATE	Tail		11300	12800	163	1.2	14.5	196	30	H	Poz (Fly Ash) + 0.5% bwoc HALAD-344 + 0.4% bwoc CFR-3 + 0.2% BWOC HR-601 + 2% bwoc Bentonite
PRODUCTION	Lead		12800	22329	798	1.33	14.8	1061	25	C	0.125 lbs/sack Poly-E-Flake

## Section 5 - Circulating Medium

**Mud System Type:** Closed

**Will an air or gas system be Used?** NO

**Description of the equipment for the circulating system in accordance with Onshore Order #2:**

**Diagram of the equipment for the circulating system in accordance with Onshore Order #2:**

**Describe what will be on location to control well or mitigate other conditions:** Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

**Describe the mud monitoring system utilized:** PVT/Pason/Visual Monitoring

## Circulating Medium Table

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 3H

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
0	875	SPUD MUD	8.33	9.1				2			
875	1280 0	SALT SATURATED	8.6	10				2			
1280 0	2232 9	OIL-BASED MUD	11	13				12			

## Section 6 - Test, Logging, Coring

**List of production tests including testing procedures, equipment and safety measures:**

Will run GRMWD from TD to from KOP. Cement bond logs will be run in vertical to determine top of cement.

**List of open and cased hole logs run in the well:**

CALIPER,CBL,DS,GR,MUDLOG

**Coring operation description for the well:**

N/A

## Section 7 - Pressure

**Anticipated Bottom Hole Pressure:** 7320

**Anticipated Surface Pressure:** 4662.18

**Anticipated Bottom Hole Temperature(F):** 165

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

Fighting\_Okra\_18\_19\_Fed\_3H\_H2S\_Plan\_20171004092720.pdf

**Operator Name:** DEVON ENERGY PRODUCTION COMPANY LP

**Well Name:** FIGHTING OKRA 18-19 FED

**Well Number:** 3H

### Section 8 - Other Information

**Proposed horizontal/directional/multi-lateral plan submission:**

Fighting\_Okra\_18\_19\_Fed\_3H\_Dir\_Plan\_20171004093536.pdf

**Other proposed operations facets description:**

MULTI-BOWL VERBIAGE  
MULTI-BOWL WELLHEAD  
CLOSED-LOOP DESIGN PLAN  
CO-FLEX HOSE  
DRILLING CONTINGENCY  
GCP FORM  
AC REPORT - ATTACHED WITH DRILLING PLAN  
SPUDDER RIG

**Other proposed operations facets attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_Drlg\_Cont\_20171004092929.pdf  
Fighting\_Okra\_18\_19\_Fed\_3H\_MB\_Wellhd\_20171004093237.pdf  
Fighting\_Okra\_18\_19\_Fed\_3H\_MB\_Verb\_20171004093236.pdf  
Fighting\_Okra\_18\_19\_Fed\_3H\_Clsd\_Loop\_20171004093303.pdf  
Fighting\_Okra\_18\_19\_Fed\_3H\_GCP\_Form\_20171004093516.pdf

**Other Variance attachment:**

Fighting\_Okra\_18\_19\_Fed\_3H\_Co\_flex\_20171004093313.pdf  
Fighting\_Okra\_18\_19\_Fed\_3H\_Spudder\_Rig\_Info\_20171004093609.pdf

## Casing Assumptions and Load Cases

## Surface

All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

Surface Casing Burst Design		
Load Case	External Pressure	Internal Pressure
Pressure Test	Formation Pore Pressure	Max mud weight of next hole-section plus Test psi
Drill Ahead	Formation Pore Pressure	Max mud weight of next hole section
Displace to Gas	Formation Pore Pressure	Dry gas from next casing point

Surface Casing Collapse Design		
Load Case	External Pressure	Internal Pressure
Full Evacuation	Water gradient in cement, mud above TOC	None
Cementing	Wet cement weight	Water (8.33ppg)

Surface Casing Tension Design	
Load Case	Assumptions
Overpull	100kips
Runing in hole	3 ft/s
Service Loads	N/A

## Casing Assumptions and Load Cases

## Intermediate

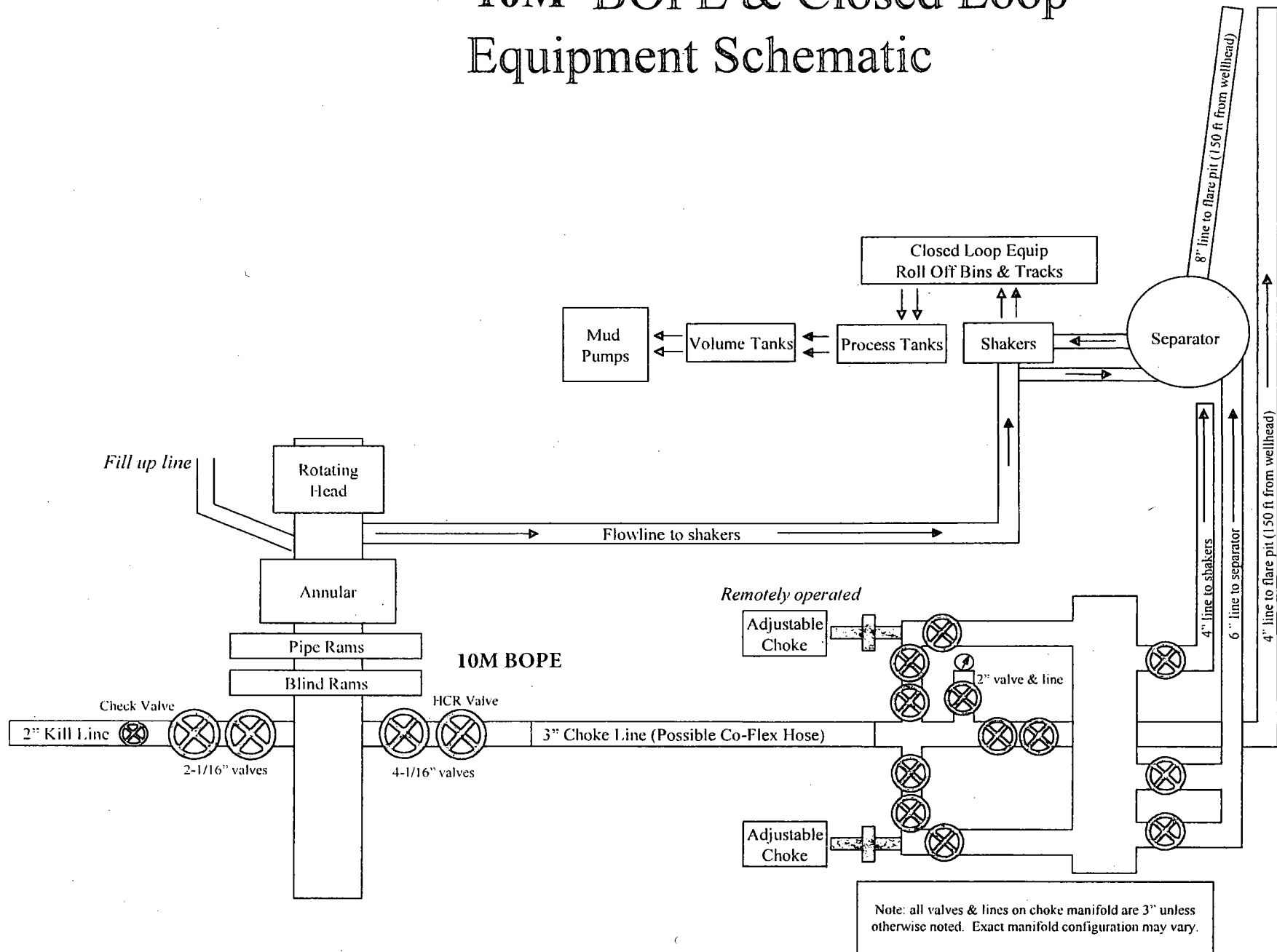
All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

Intermediate Casing Burst Design		
Load Case	External Pressure	Internal Pressure
Pressure Test	Formation Pore Pressure	Max mud weight of next hole section plus Test psi
Drill Ahead	Formation Pore Pressure	Max mud weight of next hole section
Fracture @ Shoe	Formation Pore Pressure	Dry gas

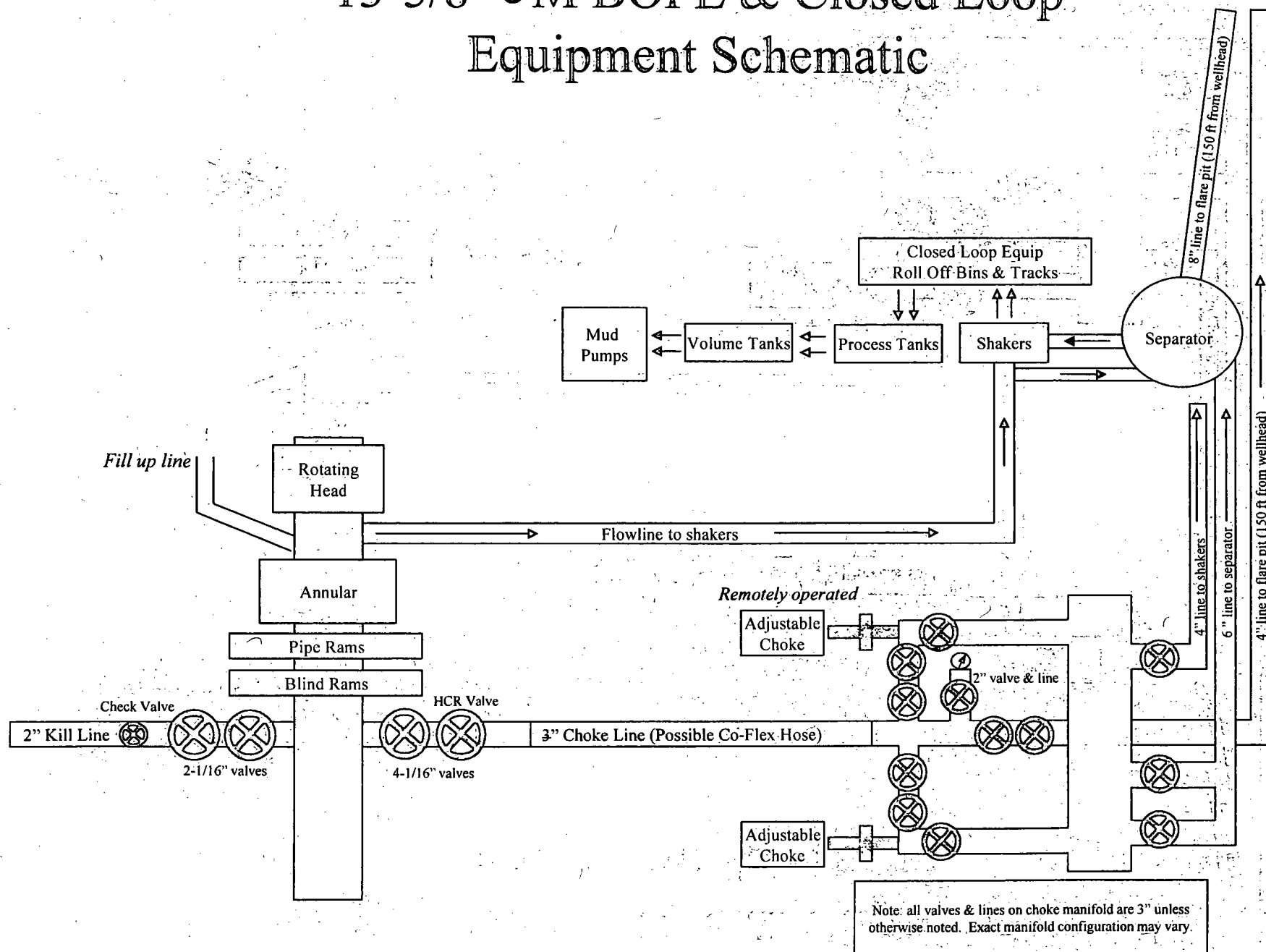
Intermediate Casing Collapse Design		
Load Case	External Pressure	Internal Pressure
Full Evacuation	Water gradient in cement; mud above TOC	None
Cementing	Wet cement weight	Water (8.33ppg)

Intermediate Casing Tension Design	
Load Case	Assumptions
Overpull	100kips
Runing in hole	2 ft/s
Service Loads	N/A

# 10M BOPE & Closed Loop Equipment Schematic



# 13-5/8" 5M BOPE & Closed Loop Equipment Schematic



All casing design assumptions were ran in Stress Check to determine safety factor which meet or exceed both Devon Energy and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the pipe.

Production Casing Burst Design		
Load Case	External Pressure	Internal Pressure
Pressure Test	Formation Pore Pressure	Fluid in hole (water or produced water) + test psi
Tubing Leak	Formation Pore Pressure	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Formation Pore Pressure	Max frac pressure with heaviest frac fluid

Production Casing Collapse Design		
Load Case	External Pressure	Internal Pressure
Full Evacuation	Water gradient in cement, mud above TOC.	None
Cementing	Wet cement weight	Water (8.33ppg)

Production Casing Tension Design	
Load Case	Assumptions
Overpull	100kips
Runing in hole	2 ft/s
Service Loads	N/A

Contingency Intermediate Cement					
Additional Info for String		Additional String Description			
Stage Tool Depth		Intermediate squeeze cement			
<b>Lead</b>					
Top MD of Segment	0	Btm MD of Segment	7000	Cement Type	Class C
Additives	Quantity (sks)		1155	Yield (cu.ft./sk)	1.3
0.125 lbs/sack Poly-E-Flake					
Density (lbs/gal)	14.5	Volume (cu.ft.)	1502	Percent Excess	0
<b>Tail</b>					
Top MD of Segment		Top MD of Segment		Cement Type	
Additives	Quantity (sks)			Yield (cu.ft./sk)	
Density (lbs/gal)		Volume (cu.ft.)		Percent Excess	

Contingency Production Cement					
Additional Info for String		Additional String Description			
Stage Tool Depth					
<b>Lead</b>					
Top MD of Segment		Btm MD of Segment		Cement Type	
Additives	Quantity (sks)			Yield (cu.ft./sk)	
Density (lbs/gal)		Volume (cu.ft.)		Percent Excess	
<b>Tail</b>					
Top MD of Segment		Top MD of Segment		Cement Type	
Additives	Quantity (sks)			Yield (cu.ft./sk)	
Density (lbs/gal)		Volume (cu.ft.)		Percent Excess	

A multibowl wellhead may be used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested.

Devon proposes using a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 3000 (3M) psi.

- Wellhead will be installed by wellhead representatives.
- If the welding is performed by a third party, the wellhead representative will monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
- Wellhead representative will install the test plug for the initial BOP test.
- Wellhead company will install a solid steel body pack-off to completely isolate the lower head after cementing intermediate casing. After installation of the pack-off, the pack-off and the lower flange will be tested to 3M, as shown on the attached schematic. Everything above the pack-off will not have been altered whatsoever from the initial nipple up. Therefore the BOP components will not be retested at that time.
- If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head will be cut and top out operations will be conducted.
- Devon will pressure test all seals above and below the mandrel (but still above the casing) to full working pressure rating.
- Devon will test the casing to 0.22 psi/ft or 1500 psi, whichever is greater, as per Onshore Order #2.

After running the 13-3/8" surface casing, a 13-5/8" BOP/BOPE system with a minimum rating of 3M will be installed on the wellhead system and will undergo a 250 psi low pressure test followed by a 3,000 psi high pressure test. The 3,000 psi high and 250 psi low test will cover testing requirements a maximum of 30 days, as per Onshore Order #2. If the well is not complete within 30 days of this BOP test, another full BOP test will be conducted, as per Onshore Order #2.

After running the 9-5/8" intermediate casing with a mandrel hanger, the 13-5/8" BOP/BOPE system with a minimum rating of 3M will already be installed on the wellhead.

The pipe rams will be operated and checked each 24 hour period and each time the drill pipe is out of the hole. These tests will be logged in the daily driller's log. A 2" kill line and 3" choke line will be incorporated into the drilling spool below the ram BOP. In addition to the rams and annular preventer, additional BOP accessories include a kelly cock, floor safety valve, choke lines, and choke manifold rated at 3,000 psi WP.

Devon's proposed wellhead manufactures will be FMC Technologies, Cactus Wellhead, or Cameron.



Fluid Technology

ContiTech Beattie Corp.  
Website: [www.contitechbeattie.com](http://www.contitechbeattie.com)

Monday, June 14, 2010

RE: Drilling & Production Hoses  
Lifting & Safety Equipment

To Helmerich & Payne,

A Continental ContiTech hose assembly can perform as intended and suitable for the application regardless of whether the hose is secured or unsecured in its configuration. As a manufacturer of High Pressure Hose Assemblies for use in Drilling & Production, we do offer the corresponding lifting and safety equipment, this has the added benefit of easing the lifting and handling of each hose assembly whilst affording hose longevity by ensuring correct handling methods and procedures as well as securing the hose in the unlikely event of a failure; but in no way does the lifting and safety equipment affect the performance of the hoses providing the hoses have been handled and installed correctly. It is good practice to use lifting & safety equipment but not mandatory.

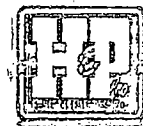
Should you have any questions or require any additional information/clarifications then please do not hesitate to contact us.

ContiTech Beattie is part of the Continental AG Corporation and can offer the full support resources associated with a global organization.

Best regards,

Robin Hodgson  
Sales Manager  
ContiTech Beattie Corp

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RIG 212



## QUALITY DOCUMENT

**PHOENIX RUBBER  
INDUSTRIAL LTD.**

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 Phone: (3662) 566-737 • Fax: (3662) 566-738

 SALES & MARKETING: H-1092 Budapest, Ráday u. 42-44. Hungary • H-1440 Budapest, P. O. Box 26  
 Phone: (361) 456-4200 • Fax: (361) 217-2872, 456-4273 • www.tauruserge.hu

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 552	
PURCHASER: Phoenix Beattie Co.				P.O. N°: 1519FA-871	
PHOENIX RUBBER order N°: 170466		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 34128		NOMINAL / ACTUAL LENGTH: 11,43 m			
W.P. 68,96 MPa	10000	psi	T.P. 103,4 MPa	15000	psi
			Duration:	60	min.
Pressure test with water at ambient temperature          See attachment. (1 page)					
↑ 10 mm = 10 Min. → 10 mm = 25 MPa					
COUPLINGS					
Type	Serial N°		Quality	Heat N°	
3" coupling with 4 1/16" Flange end	720 719		AISI 4130	C7626	
			AISI 4130	47357	
API Spec 16 C Temperature rate: "B"					
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date:		Inspector		Quality Control	
29. April. 2002.				PHOENIX RUBBER Industrial Ltd. Hose Inspection and Pressure Testing PHOENIX RUBBER & C.	

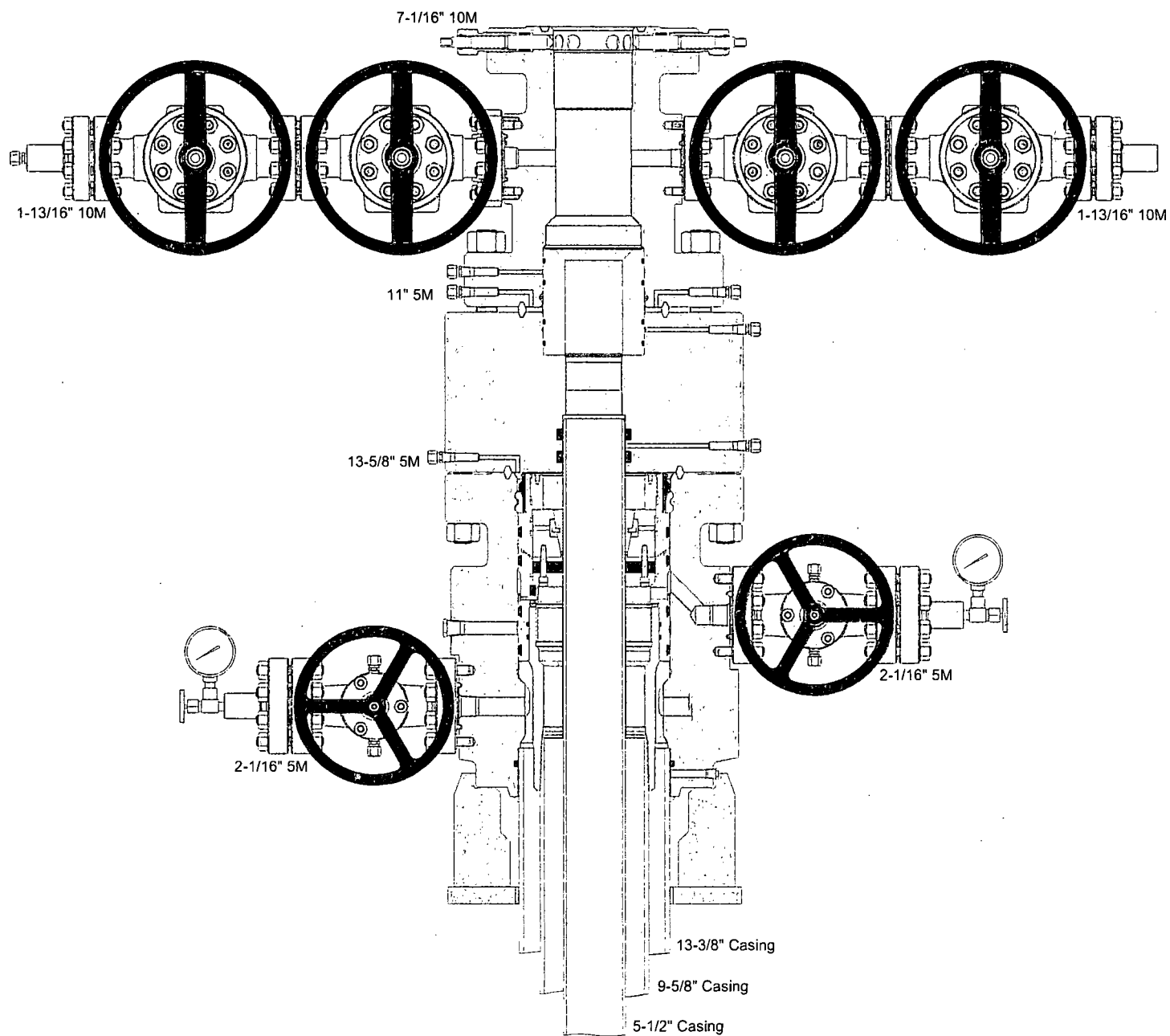
14094-65

40920-0-00015 N8006

8	GNL +0.0000	0.00	14.00		
	RDL +0.0000	0.00	14.00		
	BL +10.41	0.00	14.00		
7	GNL +0.0000	0.00	13.40	40	60
	RDL +0.0000	0.00	13.40		
	BL +10.47	0.00	13.40		
6	GNL +0.0000	0.00	13.20		
	RDL +0.0000	0.00	13.20		
	BL +10.50	0.00	13.20		
5	GNL +0.0000	0.00	13.00		
	RDL +0.0000	0.00	13.00		
	BL +10.56	0.00	13.00		
4					
3					
2					

*[Signature]*  
**GENIX RUBBER**  
 Industrial Ltd.  
 Hose Inspection and  
 Certification Dept.

VERIFIED TRUE CO.  
 PHOENIX RUBBER & C.



**Devon Energy**  
**APD VARIANCE DATA**

**OPERATOR NAME:** Devon Energy

**1. SUMMARY OF Variance:**

Devon Energy respectfully requests approval for the following additions to the drilling plan:

1. Potential utilization of a spudder rig to pre-set surface casing

**2. Description of Operations**

1. A spudder rig contractor may move in their rig to drill the surface hole section and pre-set surface casing on this well.
  - a. After drilling the surface hole section, the rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
  - b. Rig will utilize fresh water based mud to drill surface hole to TD.
2. The wellhead will be installed and tested once the surface casing is cut off and the WOC time has been reached.
3. A blind flange with the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
  - a. A means for intervention will be maintained while the drilling rig is not over the well.
4. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
5. Drilling operation will be performed with the big rig. At that time an approved BOP stack will be nipped up and tested on the wellhead before drilling operations commences on each well.
  - a. The BLM will be contacted / notified 24 hours before the big rig moves back on to the pad with the pre-set surface casing.
6. Devon Energy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
7. Once the rig is removed, Devon Energy will secure the wellhead area by placing a guard rail around the cellar area.