

**OXY USA Inc. - Mesa Verde 17 Federal Com #43H**

Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3 <sup>rd</sup> string cement tied back 500' into previous casing?	
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	
Is 2 <sup>nd</sup> string set 100' to 600' below the base of salt?	
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	

**3. Cementing Program**

Casing	# Sks	Wt. lb/ gal	Yld ft3/ sack	H2O.gal/sk	500# Comp. Strength (hours)	Slurry Description
Surface	738	14.8	1.35	6.53	6:50	Class C Cement, Accelerator
Intermediate	1244	12.9	1.74	8.67	15:07	Pozzolan Cement, Retarder
Casing	156	14.8	1.326	6.34	6:31	Class C Cement, Accelerator, Retarder
Production	545	10.2	3.057	15.65	19:09	Class C Cement
Casing	1910	13.2	1.631	8.37	15:15	Class H Cement, Retarder, Dispersant, Salt

Casing String	Top of Lead (ft)	Bottom of Lead (ft)	Top of Tail (ft)	Bottom of Tail (ft)	% Excess Lead	% Excess Tail
Surface	N/A	N/A	0	920	N/A	50%
Intermediate Casing	0	4258	4258	4758	75%	20%
Production Casing	4258	8572	8572	14604	75%	125%

**4. Pressure Control Equipment**

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Type	✓	Tested to:
12.25" Intermediate	13-5/8"	5M	Annular	✓	70% of working pressure
			Blind Ram	✓	250/5000psi
			Pipe Ram		
			Double Ram	✓	
			Other*		

\*Specify if additional ram is utilized.

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BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. See attached schematics.

Formation integrity test will be performed per Onshore Order #2. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with Onshore Oil and Gas Order #2 III.B.1.i.	
A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.	
Y	Are anchors required by manufacturer?
A multibowl wellhead is being used. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015. See attached schematic.	

### 5. Mud Program

Depth		Type	Weight (ppg)	Viscosity	Water Loss
From (ft)	To (ft)				
0	920	EnerSeal (MMH)	8.4-8.6	40-60	N/C
920	4758	Brine	9.8-10.0	35-45	N/C
4758	8972	EnerSeal (MMH)	8.8-9.6	38-50	N/C
8972	14604	Oil-Based Mud	8.8-9.6	35-50	N/C

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CACL2. Oxy will use a closed mud system.

What will be used to monitor the loss or gain of fluid?	PVT/MD Totco/Visual Monitoring
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## 6. Logging and Testing Procedures

Logging, Coring and Testing.	
Yes	Will run GR from TD to surface (horizontal well – vertical portion of hole). Stated logs run will be in the Completion Report and submitted to the BLM.
No	Logs are planned based on well control or offset log information.
No	Drill stem test? If yes, explain
No	Coring? If yes, explain

Additional logs planned	Interval
No	Resistivity
No	Density
No	CBL
Yes	Mud log
No	PEX
	Surface Casing Shoe - TD

## 7. Drilling Conditions

Condition	Specify what type and where?
BH Pressure at deepest TVD	4865 psi
Abnormal Temperature	No
BH Temperature at deepest TVD	158°F

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for zonal isolation.

Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered, measured values and formations will be provided to the BLM.	
N	H2S is present
Y	H2S Plan attached

**OXY USA Inc. - Mesa Verde 17 Federal Com #43H**

**8. Other facets of operation**

	Yes/No
Will the well be drilled with a walking/skidding operation? If yes, describe. <ul style="list-style-type: none"><li>We plan to drill the two well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.</li></ul>	Yes
Will more than one drilling rig be used for drilling operations? If yes, describe.	No

**Total estimated cuttings volume:** 1524.3bbls.

**9. Company Personnel**

<u>Name</u>	<u>Title</u>	<u>Office Phone</u>	<u>Mobile Phone</u>
Philippe Haffner	Drilling Engineer	713-985-6379	713-302-9290
Diego Tellez	Drilling Engineer Team Lead	713-350-4602	713-303-4932
Amrut Athavale	Drilling Engineer Supervisor	713-350-4747	281-740-4448
Simon Benavides	Drilling Superintendent	713-522-8652	281-684-6897
John Willis	Drilling Manager	713-366-5556	713-259-1417

**OXY USA Inc**  
**APD ATTACHMENT: SPUDDER RIG DATA**

**OPERATOR NAME / NUMBER:** OXY USA Inc

**1. SUMMARY OF REQUEST:**

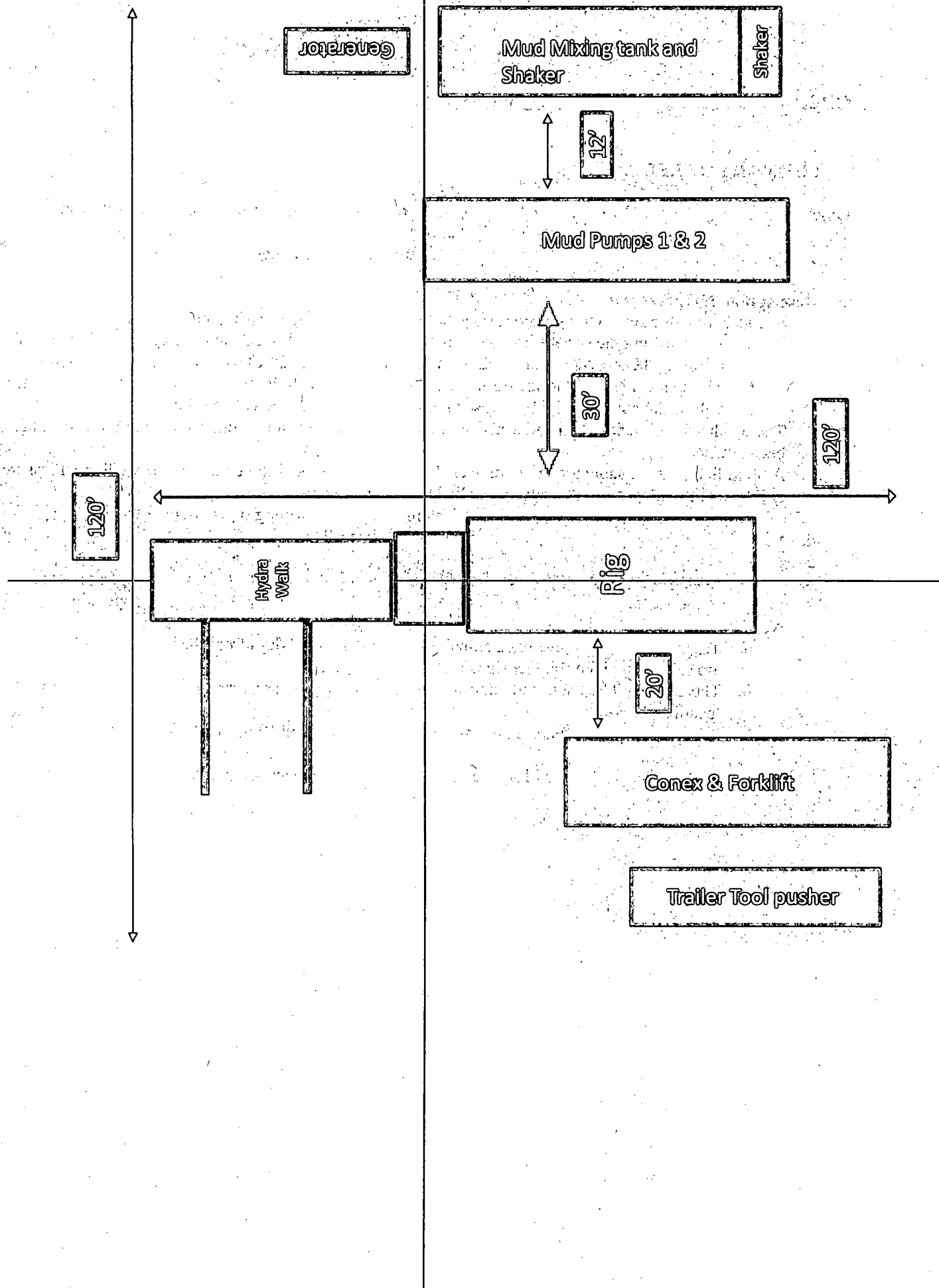
Oxy USA respectfully requests approval for the following operations for the surface hole in the drill plan:

1. Utilize a spudder rig to pre-set surface casing for time and cost savings.

**2. Description of Operations**

1. Spudder rig will move in to drill the surface hole and pre-set surface casing on the well.
  - a. After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
  - b. The spudder rig will utilize fresh water-based mud to drill the surface hole to TD. Solids control will be handled entirely on a closed loop basis. No earth pits will be used.
2. The wellhead will be installed and tested as soon as the surface casing is cut off and the WOC time has been reached.
3. A blind flange at the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
  - a. A means for intervention will be maintained while the drilling rig is not over the well.
4. Spudder rig operations are expected to take 2-3 days per well on the pad.
5. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
6. Drilling operations will begin with a larger rig and a BOP stack equal to or greater than the pressure rating that was permitted will be nipped up and tested on the wellhead before drilling operations resume on each well.
  - a. The larger rig will move back onto the location within 90 days from the point at which the wells are secured and the spudder rig is moved off location.
  - b. The BLM will be contacted / notified 24 hours before the larger rig moves back on the pre-set locations.
7. Oxy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
8. Once the rig is removed, Oxy will secure the wellhead area by placing a guard rail around the cellar area.

# Spudder Rig Layout





U.S. Department of the Interior  
BUREAU OF LAND MANAGEMENT

## Drilling Plan Data Report

10/31/2017

APD ID: 10400011699

Submission Date: 02/22/2017

Highlighted data  
reflects the most  
recent changes

Operator Name: OXY USA INCORPORATED

Well Name: MESA VERDE 17 FEDERAL COM

Well Number: 43H

[Show Final Text](#)

Well Type: OIL WELL

Well Work Type: Drill

### Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	RUSTLER	3558	869	869	SHALE, DOLOMITE, ANHYDRITE	USEABLE WATER	No
2	SALADO	2364	1194	1194	SHALE, DOLOMITE, HALITE, ANHYDRITE	OTHER : SALT	No
3	LAMAR	-1149	4707	4707	LIMESTONE, SANDSTONE, SILTSTONE	NATURAL GAS, OIL, OTHER : BRINE	No
4	BELL CANYON	-1193	4751	4751	SANDSTONE, SILTSTONE	NATURAL GAS, OIL, OTHER : BRINE	No
5	CHERRY CANYON	-1943	5501	5504	SANDSTONE, SILTSTONE	NATURAL GAS, OIL, OTHER : BRINE	No
6	BRUSHY CANYON	-3333	6891	6915	LIMESTONE, SANDSTONE, SILTSTONE	NATURAL GAS, OIL, OTHER : BRINE	No
7	BONE SPRING	-5025	8583	8633	LIMESTONE, SANDSTONE, SILTSTONE	NATURAL GAS, OIL	No
8	BONE SPRING 1ST	-6156	9714	9904	LIMESTONE, SANDSTONE, SILTSTONE	NATURAL GAS, OIL	Yes

### Section 2 - Blowout Prevention

Pressure Rating (PSI): 5M

Rating Depth: 9745

Equipment: 13-5/8" 5M Annular, Blind Ram, Double Ram

Requesting Variance? YES

Variance request: Request for the use of a flexible choke line from the BOP to Choke Manifold.

**Testing Procedure:** BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per Onshore Order 2 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested. Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke manifold. A multibowl wellhead or a unionized multibowl wellhead system will be employed. The wellhead and connection to the BOPE will meet all API 6A requirements. The BOP will be tested per Onshore Order #2 after installation on the surface casing which will cover testing requirements for a

**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

maximum of 30 days. If any seal subject to test pressure is broken the system will be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015.

**Choke Diagram Attachment:**

MesaVerde17FdCom43H\_ChkManifold(5M)\_02-22-2017.pdf

**BOP Diagram Attachment:**

MesaVerde17FdCom43H\_FlexHoseCert\_02-22-2017.pdf

MesaVerde17FdCom43H\_BOP(5M13-58)\_02-22-2017.pdf

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**Section 3 - Casing**

Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
1	SURFACE	17.5	13.375	NEW	API	N	0	920	0	920			920	J-55	54.5	BUTT	4.47	1.31	BUOY	2.59	BUOY	2.42
2	INTERMEDIATE	12.25	9.625	NEW	API	N	0	4758	0	4758			4758	J-55	36	BUTT	3.09	1.22	BUOY	1.91	BUOY	1.67
3	PRODUCTION	8.5	5.5	NEW	API	N	0	14604	0	9700			14604	P-110	20	OTHER - DQX	1.58	1.58	BUOY	2.41	BUOY	2.16

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**Casing Attachments**

**Casing ID:** 1      **String Type:** SURFACE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

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**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

#### Casing Attachments

**Casing ID:** 2      **String Type:** INTERMEDIATE

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

**Casing ID:** 3      **String Type:** PRODUCTION

**Inspection Document:**

**Spec Document:**

**Tapered String Spec:**

**Casing Design Assumptions and Worksheet(s):**

MesaVerde17FdCom43H\_CsgCriteria\_02-22-2017.pdf

MesaVerde17FdCom43H\_5.5-20-P110DQX\_02-22-2017.pdf

#### Section 4 - Cement

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	920	738	1.35	14.8	996	50	Class C Cement	Accelerator

INTERMEDIATE	Lead		0	4258	1244	1.74	12.9	2165	75	Poz/C Cement	Retarder
INTERMEDIATE	Tail		4258	4758	156	1.33	14.8	207	20	Class C Cement	Retarder, Dispersant, Salt

**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
PRODUCTION	Lead		4258	8572	545	3.06	10.2	1668	75	Class C Cement	Retarder
PRODUCTION	Tail		8572	14604	978	1.63	13.2	1594	15	Class H Cement	Retarder, Disperant, Salt

### Section 5 - Circulating Medium

**Mud System Type:** Closed

**Will an air or gas system be Used?** NO

**Description of the equipment for the circulating system in accordance with Onshore Order #2:**

**Diagram of the equipment for the circulating system in accordance with Onshore Order #2:**

**Describe what will be on location to control well or mitigate other conditions:** Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls, Drilling Paper, Salt Water Clay, CaCl<sub>2</sub>.

**Describe the mud monitoring system utilized:** PVT/MD Totco/Visual Monitoring

### Circulating Medium Table

Top Depth	Bottom Depth	Mud Type	Min Weight (lbs/gal)	Max Weight (lbs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	PH	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics
920	4758	OTHER : Brine	9.8	10							
0	920	WATER-BASED MUD	8.4	8.6							
4758	8972	WATER-BASED MUD	8.8	9.6							
8972	14604	OIL-BASED MUD	8.8	9.6							

**Operator Name:** OXY USA INCORPORATED

**Well Name:** MESA VERDE 17 FEDERAL COM

**Well Number:** 43H

## **Section 6 - Test, Logging, Coring**

**List of production tests including testing procedures, equipment and safety measures:**

GR from TD to surface (horizontal well – vertical portion of hole). Mud Log from Surface casing shoe to TD.

**List of open and cased hole logs run in the well:**

GR,MUDLOG

**Coring operation description for the well:**

No coring is planned at this time.

## **Section 7 - Pressure**

**Anticipated Bottom Hole Pressure:** 4865

**Anticipated Surface Pressure:** 2721.1

**Anticipated Bottom Hole Temperature(F):** 158

**Anticipated abnormal pressures, temperatures, or potential geologic hazards?** NO

**Describe:**

**Contingency Plans geohazards description:**

**Contingency Plans geohazards attachment:**

**Hydrogen Sulfide drilling operations plan required?** YES

**Hydrogen sulfide drilling operations plan:**

MesaVerde17FdCom43H\_H2S1\_02-22-2017.pdf

MesaVerde17FdCom43H\_H2S2\_02-22-2017.pdf

## **Section 8 - Other Information**

**Proposed horizontal/directional/multi-lateral plan submission:**

MesaVerde17FdCom43H\_DirectPlan\_02-22-2017.pdf

MesaVerde17FdCom43H\_DirectPlot\_02-22-2017.pdf

**Other proposed operations facets description:**

Well will be drilled with a walking/skidding operation. Plan to drill the two well pad in batch by section: all surface sections, intermediate sections and production sections. The wellhead will be secured with a night cap whenever the rig is not over the well.

OXY requests the option to set casing shallower yet still below the salts if losses or hole conditions require this. Cement volumes may be adjusted if casing is set shallower and a DV tool will be run in case a contingency second stage is required for cement to reach surface. If cement circulated to surface during first stage we will drop a cancellation cone and not pump the second stage.

OXY requests the option to contract a Surface Rig to drill, set surface casing, and cement for this well. If the timing between rigs is such that OXY would not be able to preset surface, the Primary Rig will MIRU and drill the well in its entirety per the APD. See attached for additional spudder rig information.

**Other proposed operations facets attachment:**

Operator Name: OXY USA INCORPORATED

Well Name: MESA VERDE 17 FEDERAL COM

Well Number: 43H

MesaVerde17FdCom43H\_DrillPlan\_02-22-2017.pdf

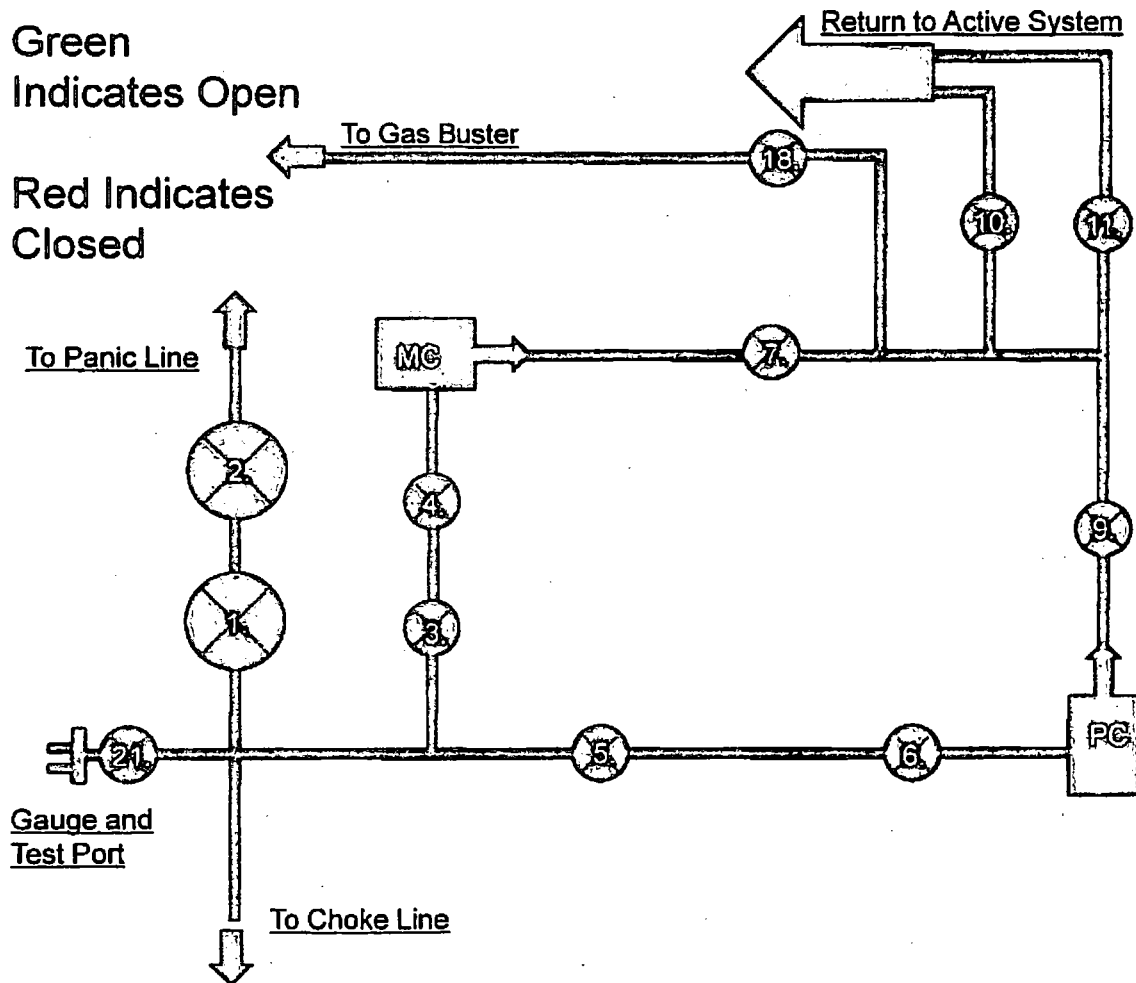
MesaVerde17FdCom43H\_SpudRigData\_07-18-2017.pdf

Other Variance attachment:

# 5M Choke Panel

Green  
Indicates Open

Red Indicates  
Closed



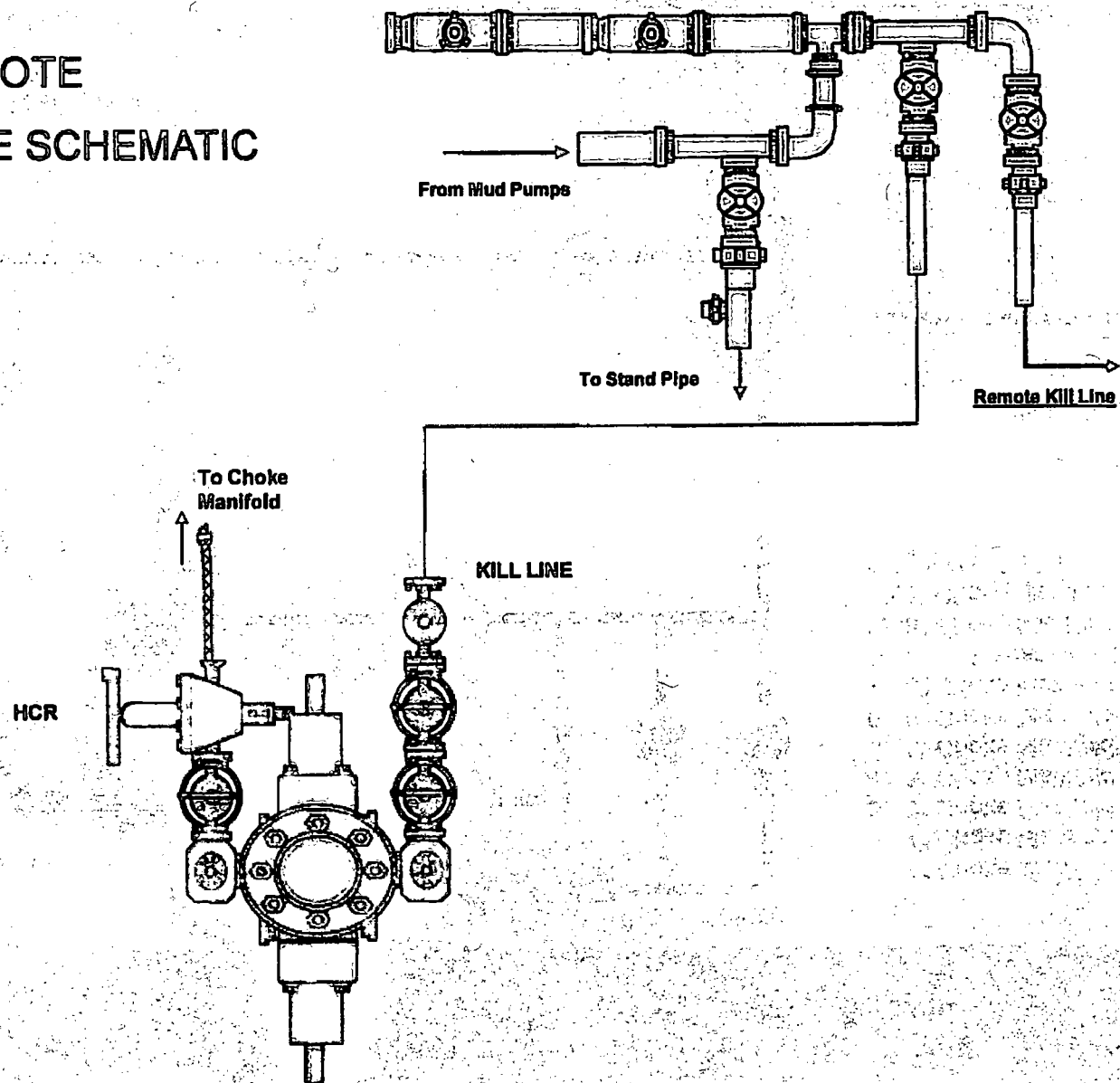
1. 4" Choke Manifold Valve
2. 4" Choke Manifold Valve
3. 3" Choke Manifold Valve
4. 3" Choke Manifold Valve
5. 3" Choke Manifold Valve
6. 3" Choke Manifold Valve
7. 3" Choke Manifold Valve
8. PC – Power Choke
9. 3" Choke Manifold Valve
10. 3" Choke Manifold Valve
11. Choke Manifold Valve
12. MC – Manual Choke

18. Choke Manifold Valve

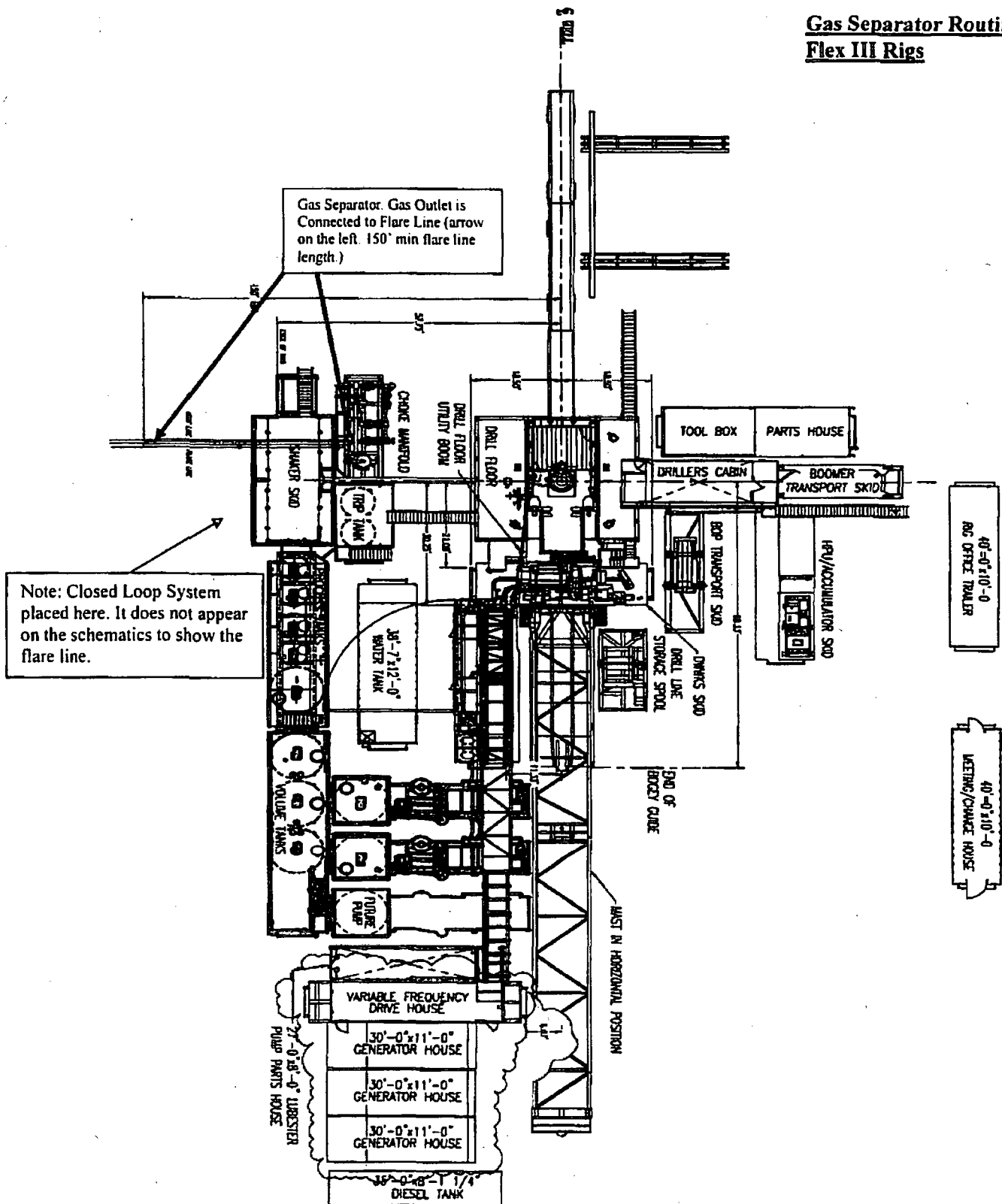
21. Vertical Choke Manifold  
Valve

**\*All Valves 3" minimum**

# 10M REMOTE KILL LINE SCHEMATIC



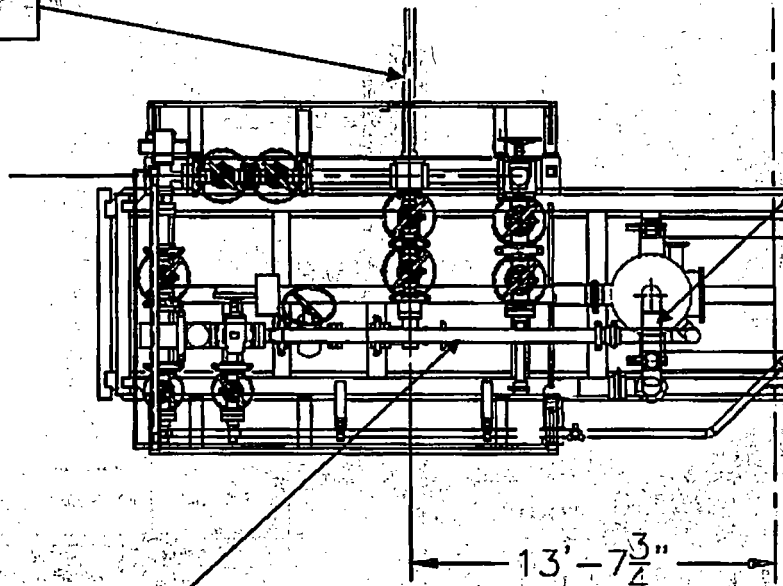
# Gas Separator Routing Flex III Rigs



**Choke Manifold – Gas Separator (Top View)**

Choke Line  
from BOP

Gas Outlet  
to Flare Line

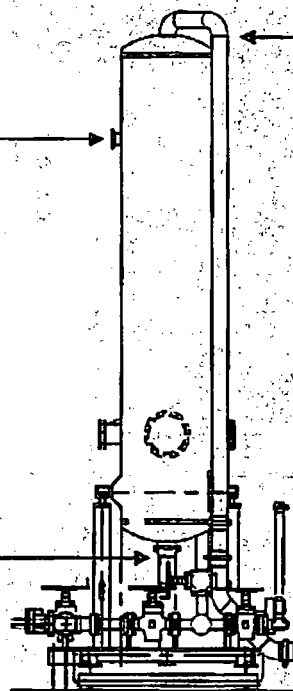


**Choke Manifold – Gas Separator (Side View)**

Mud Inlet from  
buffer tank in the  
Choke Manifold

Gas Outlet  
to Flare Line

Mud Outlet to  
Possum Belly or  
Trip Tank









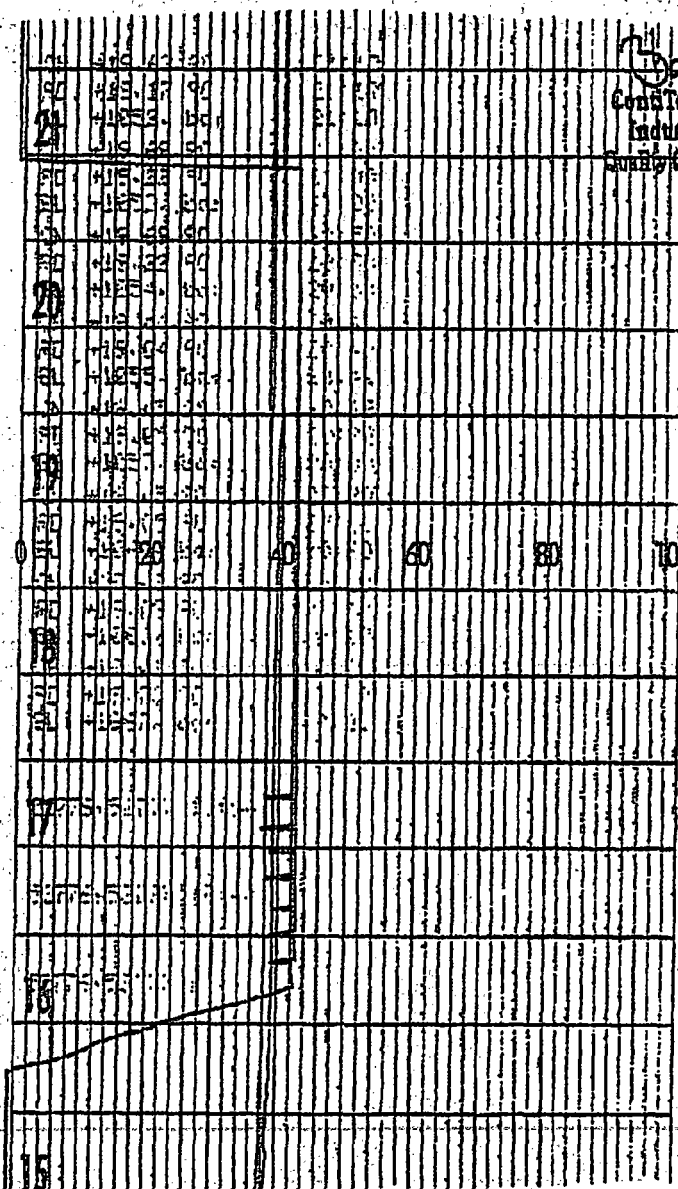
Fluid Technology

Quality Document

QUALITY CONTROL INSPECTION AND TEST CERTIFICATE				CERT. N°: 746	
PURCHASER: Phoenix Beattie Co.			P.O. N°: 002491		
CONTITECH ORDER N°: 412638		HOSE TYPE: 3" ID Choke and Kill Hose			
HOSE SERIAL N°: 52777		NOMINAL / ACTUAL LENGTH: 10,67 m			
W.P. 68,96 MPa 10000 psi		T.P. 103,4 MPa 15000 psi		Duration: 60 ~ min.	
Pressure test with water at ambient temperature  <p style="text-align: center;">See attachment. (1 page)</p> <p>             ↑ 10 mm = 10 Mln.              → 10 mm = 25 MPa           </p>					
COUPLINGS					
Type	Serial N°		Quality	Heat N°	
3" coupling with 4 1/16" Flange end	917	913	AISI 4130	T7998A	
			AISI 4130	26984	
INFOCHIP INSTALLED				API Spec 16 C Temperature rate: "B"	
All metal parts are flawless					
WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.					
Date:	Inspector		Quality Control		
04. April. 2008			ContiTech Rubber Industrial Kft. Quality Control Dept. (1)		

**Coflex Hose Certification**

Page: 1/1



Cond Tech Rubber  
Industrial Kft.  
Supply Control Dept.  
(2)

Coflex Hose Certification

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: mail@phoenixbeattie.com  
www.phoenixbeattie.com

**Delivery Note**

<b>Customer Order Number</b>	370-369-001	<b>Delivery Note Number</b>	003078	<b>Page</b>	1
<b>Customer / Invoice Address</b> HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		<b>Delivery / Address</b> HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

<b>Customer Acc No</b>	<b>Phoenix Beattie Contract Manager</b>	<b>Phoenix Beattie Reference</b>	<b>Date</b>
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
1	HP10CK3A-35-4F1 3" 10K 16C C&K HOSE x 35ft OAL CW 4.1/16" API SPEC FLANGE E/ End 1: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange End 2: 4.1/16" 10Kpsi API Spec 6A Type 6BX Flange c/w 8X155 Standard ring groove at each end Suitable for H2S Service Working pressure: 10,000psi Test pressure: 15,000psi Standard: API 16C Full specification Armor Guarding: Included Fire Rating: Not Included Temperature rating: -20 Deg C to +100 Deg C	1	1	0
2	SECK3-HPF3 LIFTING & SAFETY EQUIPMENT TO SUIT HP10CK3-35-F1 2 x 160mm ID Safety Clamps 2 x 244mm ID Lifting Collars & element C's 2 x 7ft Stainless Steel wire rope 3/4" OD 4 x 7.75t Shackles	1	1	0
3	SC725-200CS SAFETY CLAMP 200MM 7.25T C/S GALVANISED	1	1	0

Continued...

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.  
Returns may be subject to a handling charge.

Coflex Hose Certification

FH-4

Form No 100/12

**Phoenix Beattie Corp**

11535 Brittmoore Park Drive  
Houston, TX 77041  
Tel: (832) 327-0141  
Fax: (832) 327-0148  
E-mail: [sa@phoenixbeattie.com](mailto:sa@phoenixbeattie.com)  
[www.phoenixbeattie.com](http://www.phoenixbeattie.com)

**Delivery Note**

Customer Order Number	370-369-001	Delivery Note Number	003078	Page	2
Customer / Invoice Address HELMERICH & PAYNE INT'L DRILLING CO 1437 SOUTH BOULDER TULSA, OK 74119		Delivery / Address HELMERICH & PAYNE IDC ATTN: JOE STEPHENSON - RIG 370 13609 INDUSTRIAL ROAD HOUSTON, TX 77015			

Customer Acc No	Phoenix Beattie Contract Manager	Phoenix Beattie Reference	Date
H01	JJL	006330	05/23/2008

Item No	Beattie Part Number / Description	Qty Ordered	Qty Sent	Qty To Follow
4	SC725-132CS SAFETY CLAMP 132MM 7.25T C/S GALVANIZED C/W BOLTS	1	1	0
5	00CERT-HYDRO HYDROSTATIC PRESSURE TEST CERTIFICATE	1	1	0
6	00CERT-LOAD LOAD TEST CERTIFICATES	1	1	0
7	00FREIGHT INBOUND / OUTBOUND FREIGHT PRE-PAY & ADD TO FINAL INVOICE NOTE: MATERIAL MUST BE ACCOMPANIED BY PAPERWORK INCLUDING THE PURCHASE ORDER, RIG NUMBER TO ENSURE PROPER PAYMENT	1	1	0

Phoenix Beattie Inspection Signature :

Received In Good Condition : Signature

Print Name

Date

All goods remain the property of Phoenix Beattie until paid for in full. Any damage or shortage on this delivery must be advised within 5 days.  
Returns may be subject to a handling charge.



## Material Identification Certificate

[illegible]

**We hereby certify that these goods have been inspected by our Quality Management System, and to the best of our knowledge are found to conform to relevant industry standards within the requirements of the purchase order as issued to Phoenix Beattie Corporation.**

05/23/09

## Coffex Hose Certification

Flt-5

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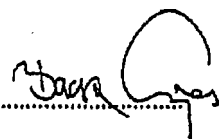
**CERTIFICATE OF CONFORMITY**

**Supplier** : CONTITECH RUBBER INDUSTRIAL KFT.  
**Equipment** : 6 pcs. Choke and Kill Hose with installed couplings  
**Type** : 3" x 10,67 m WP: 10000 psi  
**Supplier File Number** : 412638  
**Date of Shipment** : April. 2008  
**Customer** : Phoenix Beattie Co.  
**Customer P.o.** : 002491  
**Referenced Standards**  
**/ Codes / Specifications** : API Spec 16 C  
**Serial No.:** 52754,52755,52776,52777,52778,52782

**STATEMENT OF CONFORMITY**

We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in accordance with the referenced standards, codes and specifications and meet the relevant acceptance criteria and design requirements.

**COUNTRY OF ORIGIN HUNGARY/EU**

Signed : 

**Position:** Q.C. Manager

ContiTech Rubber  
Industrial Kft.  
Quality Control Dept.  
(1)

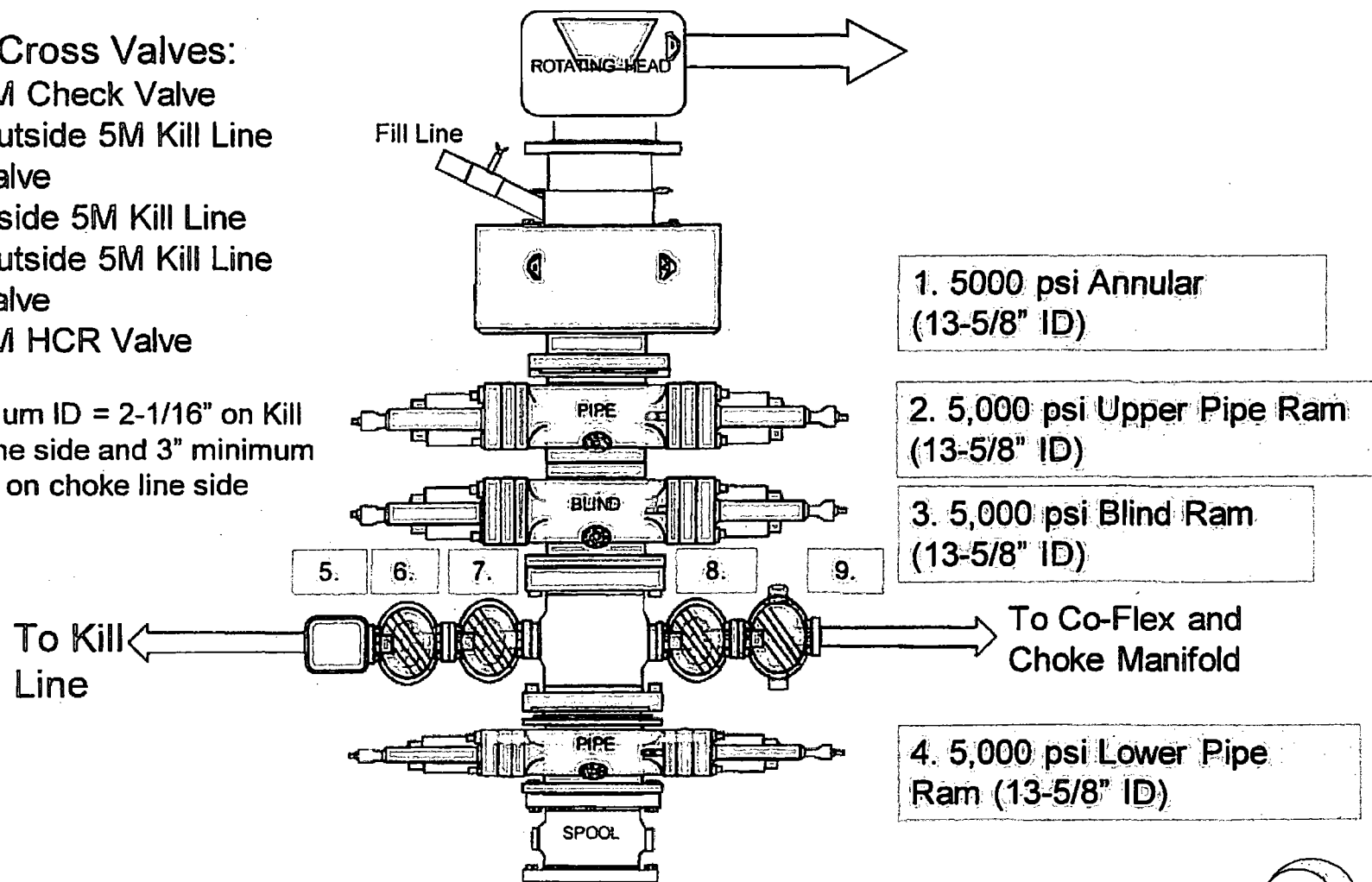
**Date:** 04. April. 2008

# 5M BOP Stack

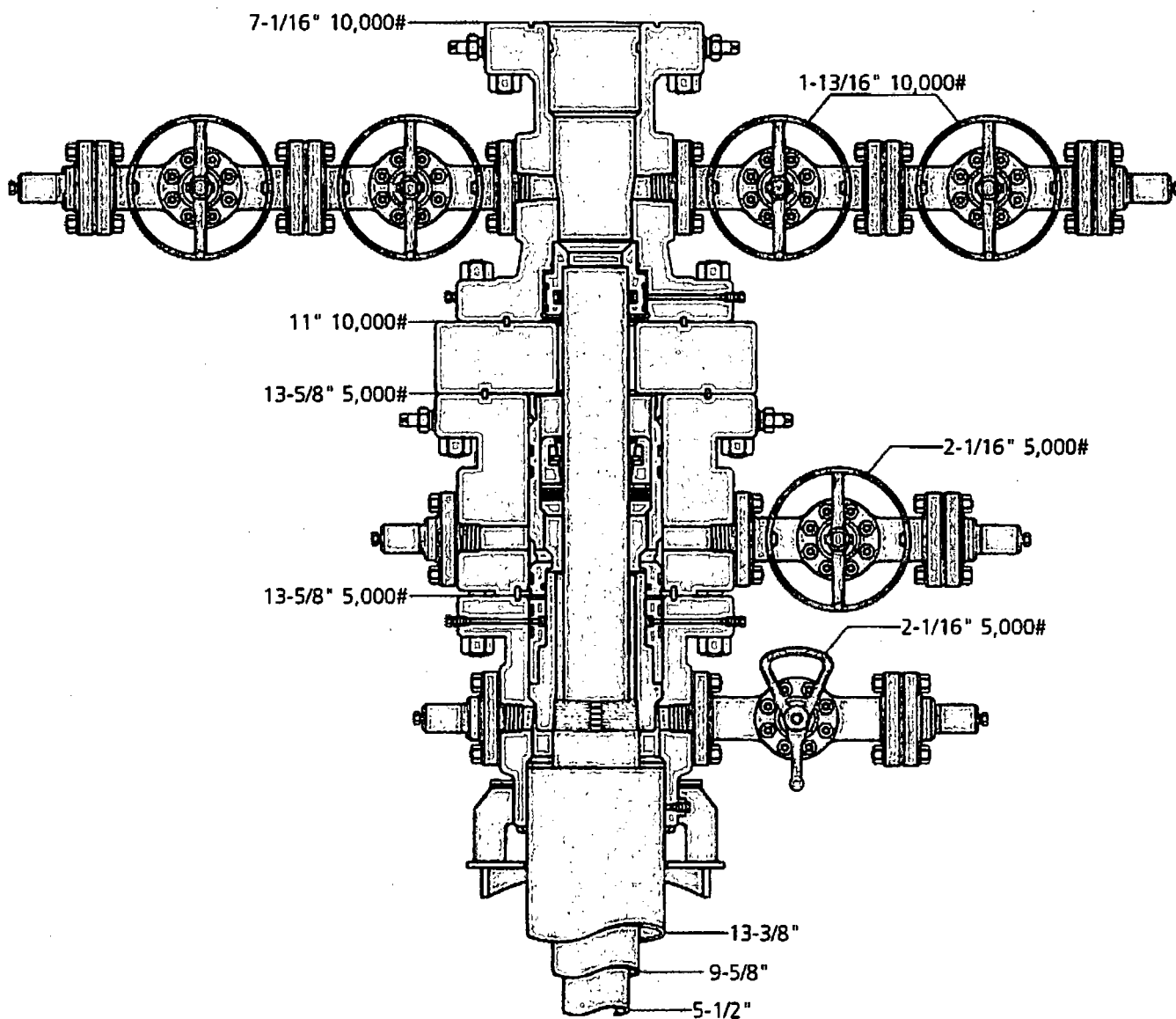
## Mud Cross Valves:

5. 5M Check Valve
6. Outside 5M Kill Line Valve
7. Inside 5M Kill Line Valve
8. Outside 5M Kill Line Valve
9. 5M HCR Valve

\*Minimum ID = 2-1/16" on Kill Line side and 3" minimum ID on choke line side







13" 5K MBS SL2 Wellhead



NAME	JEANETTE	DATE	7-12-16	WORKING PARTS	#	J-9786-4
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## OXY's Minimum Design Criteria

Burst, Collapse, and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software. A sundry will be requested if any lesser grade or different size casing is substituted.

### 1) Casing Design Assumptions

#### a) Burst Loads

##### CSG Test (Surface)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both Onshore Oil and Gas Order No. 2 and 19.15.16 of the OCD Rules.
- External: Pore pressure in open hole.

##### CSG Test (Intermediate)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both Onshore Oil and Gas Order No. 2 and 19.15.16 of the OCD Rules.
- External: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

##### CSG Test (Production)

- Internal:
  - For Drilling: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both Onshore Oil and Gas Order No. 2 and 19.15.16 of the OCD Rules.
  - For Production: The design pressure test should be the greater of (1) the planned test pressure prior to stimulation down the casing. (2) the regulatory test pressure, and (3) the expected gas lift system pressure. The design test fluid should be the fluid associated with pressure test having the greatest pressure.
- External:
  - For Drilling: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.
  - For Production: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

##### Gas Column (Surface)

- Internal: Assumes a full column of gas in the casing with a Gas/Oil Gradient of 0.1 psi/ft in the absence of better information. It is limited to the controlling pressure based on the fracture pressure at the shoe or the maximum expected pore pressure within the next drilling interval, whichever results in a lower surface pressure.
- External: Fluid gradient below TOC, pore pressure from the TOC to the Intermediate CSG shoe (if applicable), and MW of the drilling mud that was in the hole when the CSG was run from Intermediate CSG shoe to surface.

##### Bullheading (Surface / Intermediate)

- Internal: The string must be designed to withstand a pressure profile based on the fracture pressure at the casing shoe with a column of water above the shoe plus an additional surface pressure (in psi) of  $0.02 \times MD$  of the shoe to account for pumping friction pressure.
- External: Mud weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

#### Gas Kick (Intermediate)

- The string must be designed to at least a gas kick load case unless the rig is unable to detect a kick. For the gas kick load case, the internal pressure profile must be based on a minimum volume of 50 bbl or the minimum kick detection capability of the rig, whichever is greater, and a kick intensity of 2.0 ppg for Class 1, 1.0 ppg of Class 2, and 0.5 ppg for Class 3 and 4 wells.
- Internal: Influx depth of the maximum pore pressure of 0.55 "gas kick gravity" of gas to surface while drilling the next hole section.
- External: Mud weight to the TOC, cement mix water gradient below TOC, and pore pressure in open hole.

#### Tubing Leak Near Surface While Producing (Production)

- Internal: SITP plus a packer fluid gradient to the shoe or top of packer.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

#### Tubing Leak Near Surface While Stimulating (Production)

- Internal: Surface pressure or pressure-relief system pressure, whichever is lower plus packer fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

#### Injection / Stimulation Down Casing (Production)

- Internal: Surface pressure plus injection fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

### **b) Collapse Loads**

#### Lost Circulation (Surface / Intermediate)

- Internal: Lost circulation at the TD of the next hole section, and the fluid level falls to a depth where the hydrostatic of the mud equals pore pressure at the depth of the lost circulation zone.
- External: MW of the drilling mud that was in the hole when the casing was run.

#### Cementing (Surface / Intermediate / Production)

- Internal: Displacement fluid density.
- External: Mud weight from TOC to surface and cement slurry weight from TOC to casing shoe.

#### Full Evacuation (Production)

- Internal: Full void pipe.
- External: MW of drilling mud in the hole when the casing was run.

### **c) Tension Loads**

#### Running Casing (Surface / Intermediate / Production)

- Axial: Buoyant weight of the string plus the lesser of 100,000 lb or the string weight in air.

#### Green Cement (Surface / Intermediate / Production)

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# PERFORMANCE DATA

## TMK UP DQX Technical Data Sheet

5.500 in

20.00 lbs/ft

P-110

### Tubular Parameters

Size	5.500	in	Minimum Yield	110,000	psi
Nominal Weight	20.00	lbs/ft	Minimum Tensile	125,000	psi
Grade	P-110		Yield Load	641,000	lbs
PE Weight	19.81	lbs/ft	Tensile Load	729,000	lbs
Wall Thickness	0.361	in	Min. Internal Yield Pressure	12,600	psi
Nominal ID	4.778	in	Collapse Pressure	11,100	psi
Drift Diameter	4.653	in			
Nom. Pipe Body Area	5.828	in <sup>2</sup>			

### Connection Parameters

Connection OD	6.050	in
Connection ID	4.778	in
Make-Up Loss	4.122	in
Critical Section Area	5.828	in <sup>2</sup>
Tension Efficiency	100.0	%
Compression Efficiency	100.0	%
Yield Load In Tension	641,000	lbs
Min. Internal Yield Pressure	12,600	psi
Collapse Pressure	11,100	psi

### Make-Up Torques

Min. Make-Up Torque	11,600	ft-lbs
Opt. Make-Up Torque	12,900	ft-lbs
Max. Make-Up Torque	14,100	ft-lbs
Yield Torque	20,600	ft-lbs

Printed on: July-29-2014

#### NOTE:

The content of this Technical Data Sheet is for general information only and does not guarantee performance or imply fitness for a particular purpose, which only a competent drilling professional can determine considering the specific installation and operation parameters. Information that is printed or downloaded is no longer controlled by TMK IPSCO and might not be the latest information. Anyone using the information herein does so at their own risk. To verify that you have the latest TMK IPSCO technical information, please contact TMK IPSCO Technical Sales toll-free at 1-888-258-2000.

