Form 3160-5 (June 2015)

UNITED STATES DEPARTMENT OF THE INTERIOR **BUREAU OF LAND MANAGEMENT**

SUNDRY NOTICES AND REPORTS ON WELLS Do not use this form for proposals to drill or to re-enter an abandoned well. Use form 3160-3 (APD) for such proposals.

FORM APPROVED OMB NO. 1004-0137 Expires: January 31, 2018

Lease Serial No. NMNM94186

6.	If Indian	, Allottee	or Tribe Name

SUBMIT IN	TRIPLICATE - Other inst	ructions on page 2	BL 1020	7. If Unit or CA/Agre	ement, Name and/or No.
1. Type of Well Gas Well Oth	ner		MAY	Well Name and No. THISTLE UNIT 7	н /
Name of Operator DEVON ENERGY PRODUCT	Contact: TON CONE-Mail: Rebecca.D	REBECCA DEAL eal@dvn.com	RED	9. API Well No. 30-025-43432-0	00-X1
3a. Address P O BOX 250 ARTESIA, NM 88201		3b. Phone No. (include are Ph: 405-228-8429	a code)	10. Field and Pool or TRIPLE X-BON	Exploratory Area IE SPRING
4. Location of Well (Footage, Sec., T Sec 33 T23S R33E SESE 124)		11. County or Parish, LEA COUNTY,	
12. CHECK THE AL	PPROPRIATE BOX(ES)	TO INDICATE NATU	RE OF NOTIC	E, REPORT, OR OT	HER DATA
TYPE OF SUBMISSION		TY	PE OF ACTION		
Subsequent Report Final Abandonment Notice 13. Describe Proposed or Completed Oplif the proposal is to deepen direction. Attach the Bond under which the wo following completion of the involved testing has been completed. Final Addetermined that the site is ready for for Devon Energy Production Coattached drilling plan, spec sh	ally or recomplete horizontally, it will be performed or provide I operations. If the operation re bandonment Notices must be fil inal inspection. requests a casing design	give subsurface locations and the Bond No. on file with BL sults in a multiple completion ed only after all requirements a change for the Thistle m.	wring Recla on Reco on Temp Wate starting date of an measured and true M/BIA. Required or recompletion in including reclama Unit 7H. Please	proposed work and approposed to a new interval, a Form 314 tion, have been completed	nent markers and zones. Efiled within 30 days 50-4 must be filed once and the operator has
14. I hereby certify that the foregoing is Con Name (Printed/Typed) REBECC/	# Electronic Submission For DEVON ENER nmitted to AFMSS for proc	· ·	P, sent to the H REZ on 03/28/20	obbs	
Timber Types NEDECO	1 bet to F1 le	7.00	2002110111	JOHN EIMIGE I NOIL	
Signature (Electronic S		Date 03	3/28/2019	LICE	
	THIS SPACE FO	I I I I I I I I I I I I I I I I I I I			
Approved By QNG VO Conditions of approval, if any, are attache certify that the applicant holds legal or equivalent would entitle the applicant to conduct the applicant the applicant the applicant to conduct the applicant t	uitable title to those rights in the	not warrant or	ROLEUM ENG	NEER	Date 04/10/2019
Timon would chance the approant to conde	operations alereon.	Office Inc	, DU3		

Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, make it a crime for any person knowingly and willfully to make to any department or agency of the United States any false, fictitious or fraudulent statements or representations as to any matter within its jurisdiction.

(Instructions on page 2) ** BLM REVISED ** BLM REVISED ** BLM REVISED ** BLM REVISED **



PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

OPERATOR'S NAME: | Devon Energy Production Company LP

LEASE NO.: N

NMNM94186

WELL NAME & NO.:

Thistle Unit 7H

SURFACE HOLE FOOTAGE:

124' FSL & 883' FEL

BOTTOM HOLE FOOTAGE

2620' FSL & 380' FEL

LOCATION:

Section 33, T. 23 S., R 33 E., NMPM

COUNTY:

Lea County, New Mexico

COA

H2S	Yes	€ No	
Potash	• None	Secretary	C R-111-P
Cave/Karst Potential	€ Low		← High
Variance	None	Flex Hose	○ Other
Wellhead	Conventional		☞ Both
Other	□ 4 String Area	Capitan Reef	□ WIPP
Other	Fluid Filled	∇ Cement Squeeze	☐ Pilot Hole
Special Requirements	□ Water Disposal	ГСОМ	☐ Unit

All Previous COAs Still Apply.

A. CASING

- 1. The 13-3/8 inch surface casing shall be set at approximately 1380 feet (a minimum of 25 feet into the Rustler Anhydrite and above the salt) and cemented to the surface.
 - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
 - b. Wait on cement (WOC) time for a primary cement job will be a minimum of **8** hours or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
 - c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
 - d. If cement falls back, remedial cementing will be done prior to drilling out that string.

Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.

2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing shall be set at approximately 5150 feet is:

Option 1 (Single Stage):

• Cement to surface. If cement does not circulate see B.1.a, c-d above.

Option 2:

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
- b. Second stage above DV tool:
 - Cement to surface. If cement does not circulate, contact the appropriate BLM office.

Operator has proposed to pump down 13-3/8" X 9-5/8" annulus. Operator must run a CBL from TD of the 9-5/8" casing to surface. Submit results to BLM.

- 3. The minimum required fill of cement behind the 5-1/2 inch production casing is:
 - Cement should tie-back at least 200 feet into previous casing string.
 Operator shall provide method of verification.
 Cement excess is less than 25%, more cement might be required.

B. PRESSURE CONTROL

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'

2.

Option 1:

- a. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.
- b. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the intermediate casing shoe shall be 5000 (5M) psi.

Option 2:

- 1. Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi.
 - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
 - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
 - c. Manufacturer representative shall install the test plug for the initial BOP test.
 - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
 - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

GENERAL REQUIREMENTS

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)
 - Chaves and Roosevelt Counties
 Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.
 During office hours call (575) 627-0272.
 After office hours call (575)
 - Eddy County
 Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822
- 1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
 - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
 - b. When the operator proposes to set surface casing with Spudder Rig
 - Notify the BLM when moving in and removing the Spudder Rig.
 - Notify the BLM when moving in the 2nd Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
 - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
- 2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.

3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well – vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.

A. CASING

- 1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
- 2. Wait on cement (WOC) for Potash Areas: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least 24 hours. WOC time will be recorded in the driller's log.
- 3. Wait on cement (WOC) for Water Basin: After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least 8 hours. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements.
- 4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
- 5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
- 6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
- 7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

B. PRESSURE CONTROL

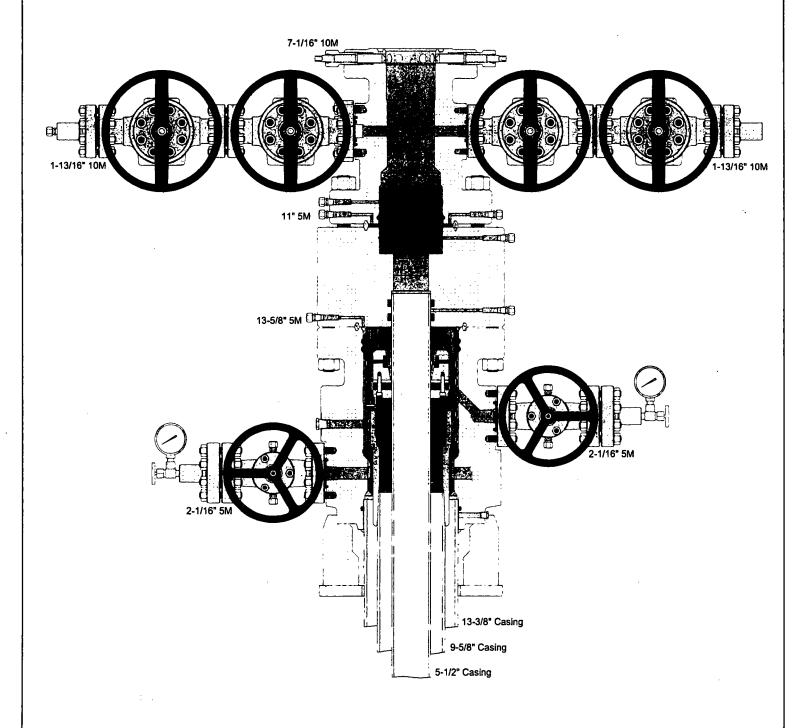
- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
- 3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
 - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
 - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
 - c. Manufacturer representative shall install the test plug for the initial BOP test.
 - d. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
 - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
 - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the

plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).

- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
- c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.

C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.



1. Geologic Formations

TVD of target	9600	Pilot hole depth	N/A
MD at TD:	17243	Deepest expected fresh water	

Basin

Formation	Depth (TVD)	Water/Mineral Bearing/Target	Hazards*
	from KB	Zone?	
Rustler	1225		
Salado	1735		
B/Salt	5150		
Delaware	5240		
Bone Spring 1st	9150		· · · · · · · · · · · · · · · · · · ·
Bone Spring 2nd	10920		
Bone Spring 3rd	11955		
Wolfcamp	12325		
<u> </u>			
			
·			

^{*}H2S, water flows, loss of circulation, abnormal pressures, etc.

2. Casing Program - See COP

	Hole Size	Casing Interval		Csg. Size	Wt	Grade	Conn	Min SF	Min SF	Min SF
L		From	To	Csg. Size	(PPF)	Grade	Сопп	Collapse	Burst	Tension
i	17 1/2	0	1250 TVD	13 3/8	48.0	H40	BTC	1.125	1.25	1.6
	12 1/4	0	5340 TVD	9 5/8	40.0	J-55	втс	1.125	1.25	1.6
3	8 3/4	0	TD	5 1/2	17.0	P110	BTC	1.125	1.25	1.6
•	•	•			BLM M	linimum Saf	ety Factor	1.125	1	1.6 Dry 1.8 Wet

MD: 17243

- All casing strings will be tested in accordance with Onshore Oil and Gas Order #2 IILB.1.h Must have table for continengcy casing.
- Rustler top will be validated via drilling parameters (i.e. reduction in ROP) and surface casing setting depth revised accordingly if needed.
- A variance is requested for collapse rating on intermediate casing. Operator will keep pipe full while running casing.
- Int casing shoe will be selected based on drilling data, gamma, and flows experienced while drilling. Setting depth with be revised accordingly if needed.
- A variance is requested to wave the centralizer requirement for the Intermediate casing and production casing.

	Y or N
Is casing new? If used, attach certification as required in Onshore Order #1	Y
Does casing meet API specifications? If no, attach casing specification sheet.	Y
Is premium or uncommon casing planned? If yes attach casing specification sheet.	N
Does the above casing design meet or exceed BLM's minimum standards? If not provide justification (loading assumptions, casing design criteria).	Y
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching the collapse pressure rating of the casing?	Y
Is well located within Capitan Reef?	N
If yes, does production casing cement tie back a minimum of 50' above the Reef?	
Is well within the designated 4 string boundary.	
Is well located in SOPA but not in R-111-P?	N
If yes, are the first 2 strings cemented to surface and 3 rd string cement tied back 500' into previous casing?	
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	·
Is 2 nd string set 100' to 600' below the base of salt?	
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	

υK

3. Cementing Program (3-String Primary Design)

Casing	# Sks	тос	Wt. (lb/gal)	Yld (ft3/sack)	Slurry Description
Surface	943	Surf	13.2	1.4	Lead: Class C Cement + additives
_	591	Surf	9.0	3.3	Lead: Class C Cement + additives
Int	154	500' above shoe	13.2	1.4	Tail: Class H / C + additives
	-24	Surf	9.0	3.3	1st stage Lead: Class C Cement + additives
Int 1 Two Stage	136	500' above shoe	13.2	1.4	1st stage Tail: Class H / C + additives
w/ DV @ TVD of Delaware	562	Surf	9.0	3.3	2nd stage Lead: Class C Cement + additives
	136	500' above DV	13.2	1.4	2nd stage Tail: Class H / C + additives
Int 1	As Needed	Surf	9.0	3.3	Squeeze Lead: Class C Cement + additives
Intermediate	591	Surf	9.0	3.3	Lead: Class C Cement + additives
Squeeze	154	500' above shoe	13.2	1.4	Tail: Class H / C + additives
Dun der sellen	360	500' tieback	9.0	3.3	Lead: Class H /C + additives
Production	1580	КОР	13.2	1.4	Tail: Class H / C + additives

mc ess % = 9 %

If a DV tool is ran the depth(s) will be adjusted based on hole conditions and cement volumes will be adjusted proportionally. Slurry weights will be adjusted based on estimated fracture gradient of the formation. DV tool will be set a minimum of 50 feet below previous casing and a minimum of 200 feet above current shoe. If cement is not returned to surface during the primary cement job on the surface casing string, a planned top job will be conducted immediately after completion of the primary job.

Casing String	% Excess
Surface	50%
Intermediate	30%
Production	10%

4. Pressure Control Equipment (Three String Design)

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Туре		1	Tested to:	
			An	nular	х	50% of rated working pressure	
Int 1	13-58"	5M	Blin	d Ram	X		
IIIL I	13-36	2101	Pipe	Ram		5M	
			Doub	le Ram	X] 5141	
		<u> </u>	Other*				
			Annular		х	50% of rated working pressure	
Dan dan shi san	13-5/8"	5M	Blin	d Ram	X		
Production	13-3/6) JMI	Pipe	e Ram		5M	
			Doub	le Ram	X	JIVI	
		<u> </u>	Other*				
			Annu	lar (5M)			
			Blind Ram				
			Pipe Ram				
			Double Ram				
•			Other*				

5. Mud Program (Three String Design)

Section	Type	Weight (ppg)
Surface	FW Gel	
Intermediate	Brine	
Production	WBM	R. Contraction

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times.

What will be used to monitor the loss or gain of fluid?	PVT/Pason/Visual Monitoring

6. Logging and Testing Procedures

Logging,	Coring and Testing
	Will run GR/CNL from TD to surface (horizontal well - vertical portion of hole). Stated logs run will be in the
X	Completion Report and sburnitted to the BLM.
	No logs are planned based on well control or offset log information.
	Drill stem test? If yes, explain.
	Coring? If yes, explain.

Additional logs planned		Interval		
	Resistivity			
	Density			
X	CBL	Production casing		
X	Mud log	KOP to TD		
	PEX			

7. Drilling Conditions

Condition	Specfiy what type and where?
BH pressure at deepest TVD	4493
Abnormal temperature	No

Mitigation measure for abnormal conditions. Describe. Lost circulation material/sweeps/mud scavengers.

Hydrogren Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is detected in concentrations greater than 100 ppm, the operator will comply with the provisions of Onshore Oil and Gas Order #6. If Hydrogen Sulfide is encountered measured values and formations will be provided to the BLM.

encountered measured values and formations will be provided to the BEM.					
N	H2S is present				
Y	H2S plan attached.				

8. Other facets of operation

Is this a walking operation? Potentially

- 1 If operator elects, drilling rig will batch drill the surface holes and run/cement surface casing; walking the rig to next wells on the pad.
- 2 The drilling rig will then batch drill the intermediate sections and run/cement intermediate casing; the wellbore will be isolated with a blind flange and pressure gauge installed for monitoring the well before walking to the next well.
- 3 The drilling rig will then batch drill the production hole sections on the wells with OBM, run/cement production casing, and install TA caps or tubing heads for completions.

NOTE: During batch operations the drilling rig will be moved from well to well however, it will not be removed from the pad until all wells have production casing run/cemented.

Will be pre-setting casing? Potentially

- 1 Spudder rig will move in and batch drill surface hole.
 - a. Rig will utilize fresh water based mud to drill surface hole to TD. Solids control will be handled entirely on a closed loop basis.
- 2 After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (OnShore Order 2, all COAs and NMOCD regulations).
- ³ The wellhead will be installed and tested once the surface casing is cut off and the WOC time has been reached.
- 4 A blind flange with the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with a pressure gauge installed on the wellhead.
- 5 Spudder rig operations is expected to take 4-5 days per well on a multi-well pad.
- 6 The NMOCD will be contacted and notified 24 hours prior to commencing spudder rig operations.
- 7 Drilling operations will be performed with drilling rig. At that time an approved BOP stack will be nippled up and tested on the wellhead before drilling operations commences on each well.
 - a. The NMOCD will be contacted / notified 24 hours before the drilling rig moves back on to the pad with the pre-set surface casing.

Attachments	
X	Directional Plan
<u></u>	Other, describe



U. S. Steel Tubular Products 5.500" 17.00lbs/ft (0.304" Wall) P110

MECHANICAL PROPERTIES	Pipe	BTC	LTC	STC	
Minimum Yield Strength	110,000	_			psi
Maximum Yield Strength	140,000	-	-		psi
Minimum Tensile Strength	125,000	-	-		psi
DIMENSIONS	Pipe	BTC	LTC	STC	
Outside Diameter	5.500	6.050	6.050		in.
Wall Thickness	0.304	-		-	in.
Inside Diameter	4.892	4.892	4.892		in.
Standard Drift	4.767	4.767	4.767		in.
Alternate Drift	-		_		in.
Nominal Linear Weight, T&C	17.00				lbs/ft
Plain End Weight	16.89	-		-	lbs/ft
PERFORMANCE	Plpe	BTC	LTC	sтс	
Minimum Collapse Pressure	7,480	7,480	7 480	·	psi
Minimum Internal Yield Pressure	10,640	10,640	10,640	-	psi
Minimum Pipe Body Yield Strength	546	_			1,000 lbs
Joint Strength	_	568	445	-	1,000 lbs
Reference Length	-	22,271	17,449	-	ft
MAKE-UP DATA	Pipe	втс	LTC	STC	
Make-Up Loss	-	4.13	3.50	-	in.
Minimum Make-Up Torque	_		3,470		ft-Ibs
Maximum Make-Up Torque	_	_	5,780	_	ft-lbs

Legal Notice

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U. S. Steel Tubular Products 460 Wildwood Forest Drive, Suite 300S Spring, Texas 77380 1-877-893-9461 connections@uss.com www.usstubular.com



U. S. Steel Tubular Products 9.625" 40.00lbs/ft (0.395" Wall) J55

Minimum Yield Strength55,000psiMaximum Yield Strength80,000psiMinimum Tensile Strength75,000psi	
Minimum Tensile Strength 75,000 psi	
DIMENSIONS PIPE BTC LTC STC	
Outside Diameter 9.625 10.625 10.625 in.	
Wall Thickness 0.395 in.	
Inside Diameter 8.835 8.835 8.835 in.	
Standard Drift 8.679 8.679 8.679 in.	
Alternate Drift 8.750 8.750 8.750 in.	
Nominal Linear Weight, T&C 40.00 lbs/ft	
Plain End Weight 38.97 lbs/ft	
PERFORMANCE Pipe BTC LTC STC	
Minimum Collapse Pressure 2,570 2,570 2,570 psi	
Minimum Internal Yield Pressure 3,950 3,950 3,950 psi	
Minimum Pipe Body Yield Strength 630 1,000	lbs
Joint Strength - 714 520 452 1,000	lbs
Reference Length - 11,898 8,665 7,529 ft	
MAKE-UP DATA Pipe BTC LTC STC	:: <u>:</u> :
Make-Up Loss - 4.81 4.75 3.38 in.	•
Minimum Make-Up Torque 3,900 3,390 ft-lbs	
Maximum Make-Up Torque 6,500 5,650 ft-lbs	

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U. S. Steel Tubular Products 13.375" 48.00lbs/ft (0.330" Wall) H40

MECHANICAL PROPERTIES	Pipe	BTC	LTC	STC	: · · · · · · · · · · · · · · · · · · ·
Minimum Yield Strength	40,000	-			psi
Maximum Yield Strength	80,000	-	-	<u>·</u>	psi
Minimum Tensile Strength	60,000			· _	psi
DIMENSIONS	Plpe	втс	LTC	STC	
Outside Diameter	13.375		_	14,375	in.
Wall Thickness	0.330	 ·		_	in.
Inside Diameter	12,715	_	_	12.715	in.
Standard Drift	12.559	12.559		12.559	in.
Alternate Drift	-				in.
Nominal Linear Weight, T&C	48.00		_		lbs/ft
Plain End Weight	46.02		-		lbs/ft
PERFORMANCE	Pipe	втс	LTC	STC	•
Minimum Collapse Pressure	740	740	_	740	psi
Minimum Internal Yield Pressure	1,730	1,730		1,730	psi
Minimum Pipe Body Yield Strength	541	-	 '	-	1,000 lbs
Joint Strength	-	-		322	1,000 lbs
Reference Length	-	-		4,473	ft
MAKE-UP DATA	Pipe	ВТС	LTC	STC	
Make-Up Loss	~		_	3.50	in.
Minimum Make-Up Torque	_	_	_	2,420	ft-lbs
Maximum Make-Up Torque				4,030	ft-lbs

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