UNITED STATES UNITED STATES UNITED STATES DEPARTMENT OF THE I BUREAU OF LAND MAN. APPLICATION FOR PERMIT TO D				FORM APP	
June 2015 UNITED STATE	s			OMB No. 10 Expires: Januar	
DEPARTMENT OF THE I				5. Lease Serial No.	
BUREAU OF LAND MAN.				NMNM060393	
APPLICATION FOR PERMIT TO D	RILL OR	REENTER		6. If Indian, Allotee or T	ribe Name
la. Type of work: 🖌 DRILL 🗌 R	EENTER			7. If Unit or CA Agreem	ent, Name and No.
lb. Type of Well:                  ✓ Oil Well	ther			8. Lease Name and Well	No.
Ic. Type of Completion: Hydraulic Fracturing	ingle Zone [	Multiple Zone		BLACK & TAN 27 FED	ERAL COM
	·			405H	717907
2. Name of Operator APACHE CORPORATION (873)			$\sim$	9. API Well No.	46124
Ba. Address 303 Veterans Airpark Lane #1000 Midland TX 79705	3b. Phone N (432)818-1	io. <i>(include area cod</i> 000	e)	10. Field and Pool, or Ex BONE SPRING / LEA,	• • • • • • • •
4. Location of Well (Report location clearly and in accordance	•	•		11. Sec., T. R. M. or Blk SEC 27 / T20S / R34E	•
At surface SWSE / 215 FSL / 2072 FEL / LAT 32.5374 At proposed prod. zone NWNE / 50 FNL / 1344 FEL / LA			38653		
<ol> <li>Distance in miles and direction from nearest town or post off</li> <li>miles</li> </ol>	ice*			12. County or Parish LEA	13. State NM
15. Distance from proposed* 100 feet	16. No of ac	rres in lease	17. Spaci	ng Unit dedicated to this w	vell
location to nearest property or lease line, ft. (Also to nearest drig, unit line, if any)	80		320		
18. Distance from proposed location* to nearest well, drilling, completed, applied for on this lease 0	19. Propose	d Depth	20. BLM	BIA Bond No. in file	
applied for, on this lease, ft.	11418 feet	/ 16484 feet	FED: NN	18000736	
21. Elevations (Show whether DF, KDB, RT, GL, etc.) 3715 feet	22. Approxi 08/30/2019	mate date work will	start*	23. Estimated duration 15 days	· · · · · · · · · · · · · · · · · · ·
	24. Attac	/ (			
The following, completed in accordance with the requirements o (as applicable)	f Onshore Oil	and Gas Order No. 1	, and the H	Iydraulic Fracturing rule p	per 43 CFR 3162.3-3
<ol> <li>Well plat certified by a registered surveyor.</li> <li>A Drilling Plan.</li> </ol>		4. Bond to cover th Item 20 above).	e operation	is unless covered by an exi	sting bond on file (se
3. A Surface Use Plan (if the location is on National Forest Syste SUPO must be filed with the appropriate Forest Service Office		<ol> <li>5. Operator certific</li> <li>6. Such other site sp BLM.</li> </ol>		mation and/or plans as may	v be requested by the
25. Signature (Electronic Submission)		(Printed/Typed) a Flores / Ph: (432)	818-1167	Dat 12	e /10/2018
Title Supv of Drilling Services				· · ·	
Approved by (Signature)	Name	(Printed/Typed)		Dat	e
(Electronic Submission)		Layton / Ph: (575)2	234-5959	05/	24/2019
Title Assistant Field Manager Lands & Minerals	Office	SBAD			
Application approval does not warrant or certify that the application applicant to conduct operations thereon.			nose rights	in the subject lease which	would entitle the
Conditions of approval, if any, are attached. Fitle 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, r of the United States any false, fictitious or fraudulent statements					lepartment or agenc
SP Rec 04/31/19				11/1/1/	9
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## INSTRUCTIONS

GENERAL: This form is designed for submitting proposals to perform certain well operations, as indicated on Federal and Indian lands and leases for action by appropriate Federal agencies, pursuant to applicable Federal laws and regulations. Any necessary special instructions concerning the use of this form and the number of copies to be submitted, particularly with regard to local, area, or regional procedures and practices, either are shown below or will be issued by, or may be obtained from local Federal offices.

ITEM I: If the proposal is to redrill to the same reservoir at a different subsurface location or to a new reservoir, use this form with appropriate notations. Consult applicable Federal regulations concerning subsequent work proposals or reports on the well.

ITEM 4: Locations on Federal or Indian land should be described in accordance with Federal requirements. Consult local Federal offices for specific instructions.

ITEM 14: Needed only when location of well cannot readily be found by road from the land or lease description. A plat, or plats, separate or on the reverse side, showing the roads to, and the surveyed location of, the wen, and any other required information, should be furnished when required by Federal agency offices.

ITEMS 15 AND 18: If well is to be, or has been directionany drilled, give distances for subsurface location of hole in any present or objective productive zone.

ITEM 22: Consult applicable Federal regulations, or appropriate officials, concerning approval of the proposal before operations are started.

ITEM 24: If the proposal will involve hydraulic fracturing operations, you must comply with 43 CFR 3162.3-3, including providing information about the protection of usable water. Operators should provide the best available information about all formations containing water and their depths. This information could include data and interpretation of resistivity logs run on nearby wells. Information may also be obtained from state or tribal regulatory agencies and from local BLM offices.



The Privacy Act of 1974 and regulation in 43 CFR 2,48(d) provide that you be furnished the following information in connection with information required by this application.

AUTHORITY: 30 U.S.C. 181 et seq., 25 U.S.C. 396; 43 CFR 3160

PRINCIPAL PURPOSES: The information will be used to: (1) process and evaluate your application for a permit to drill a new oil, gas, or service wen or to reenter a plugged and abandoned well; and (2) document, for administrative use, information for the management, disposal and use of National Resource Lands and resources including (a) analyzing your proposal to discover and extract the Federal or Indian resources encountered; (b) reviewing procedures and equipment and the projected impact on the land involved; and (c) evaluating the effects of the proposed operation on the surface and subsurface water and other environmental impacts.

ROUTINE USE: Information from the record and/or the record win be transferred to appropriate Federal, State, and local or foreign agencies, when relevant to civil, criminal or regulatory investigations or prosecution, in connection with congressional inquiries and for regulatory responsibilities.

EFFECT OF NOT PROVIDING INFORMATION: Filing of this application and disclosure of the information is mandatory only if you elect to initiate a drilling or reentry operation on an oil and gas lease.

The Paperwork Reduction Act of 1995 requires us to inform you that:

The BLM conects this information to anow evaluation of the technical, safety, and environmental factors involved with drilling for oil and/or gas on Federal and Indian oil and gas leases. This information will be used to analyze and approve applications. Response to this request is mandatory only if the operator elects to initiate drilling or reentry operations on an oil and gas lease. The BLM would like you to know that you do not have to respond to this or any other Federal agency-sponsored information collection unless it displays a currently valid OMB control number.

**BURDEN HOURS STATEMENT:** Public reporting burden for this form is estimated to average 8 hours per response, including the time for reviewing instructions, gathering and maintaining data, and completing and reviewing the form. Direct comments regarding the burden estimate or any other aspect of this form to U.S. Department of the Interior, Bureau of Land Management (1004-0137), Bureau Information Conection Clearance Officer (WO-630), 1849 C Street, N.W., Mail Stop 401 LS, Washington, D.C. 20240.

(Continued on page 3)

Approval Date: 05/24/2019

(Form 3160-3, page 2)

## **Review and Appeal Rights**

A person contesting a decision shall request a State Director review. This request must be filed within 20 working days of receipt of the Notice with the appropriate State Director (see 43 CFR 3165.3). The State Director review decision may be appealed to the Interior Board of Land Appeals, 801 North Quincy Street, Suite 300, Arlington, VA 22203 (see 43 CFR 3165.4). Contact the above listed Bureau of Land Management office for further information.

Approval Date: 05/24/2019

(Form 3160-3, page 4)

# PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

<b>OPERATOR'S NAME:</b>	Apache Corporation
LEASE NO.:	NMNM060393
WELL NAME & NO.:	Black & Tan 27 Federal Com 405H
SURFACE HOLE FOOTAGE:	215'/S & 2072'/E
<b>BOTTOM HOLE FOOTAGE</b>	50'/N & 1344'/E
LOCATION:	Section 27, T.20 S., R.34 E., NMPM
COUNTY:	Lea County, New Mexico

# COA

H2S	• Yes	C No	
Potash		C Secretary	• R-111-P
Cave/Karst Potential	C Low	✓ Medium	
Variance		Flex Hose	C Other
Wellhead	Conventional	C Multibowl	C Both
Other	☐ 4 String Area	Capitan Reef	<b>₩IPP</b>
Other	Fluid Filled	Cement Squeeze	F Pilot Hole
Special Requirements	☐ Water Disposal	COM	<b>Unit</b>

## **A. HYDROGEN SULFIDE**

A Hydrogen Sulfide (H2S) Drilling Plan shall be activated 500 feet prior to drilling into the **Base of Salt and Yates-7 Rivers** formation. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.

## **B.** CASING

- 1. The 13-3/8 inch surface casing shall be set at approximately 1650 feet (a minimum of 25 feet (Lea County) into the Rustler Anhydrite and above the salt) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.
  - b. Wait on cement (WOC) time for a primary cement job will be a minimum of 24 hours in the Potash Area or 500 pounds compressive strength, whichever

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is greater. (This is to include the lead cement)

- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.

# Intermediate casing must be kept fluid filled to meet BLM minimum collapse requirement.

2. The minimum required fill of cement behind the 9-5/8 inch intermediate casing shall be set at approximately 5644 feet is:

## **Option 1 (Single Stage):**

• Cement to surface. If cement does not circulate see B.1.a, c-d above. Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash. Cement excess is less than 25%, more cement might be required.

## **Option 2:**

Operator has proposed a DV tool, the depth may be adjusted as long as the cement is changed proportionally. The DV tool may be cancelled if cement circulates to surface on the first stage.

- a. First stage to DV tool: Cement to circulate. If cement does not circulate off the DV tool, contact the appropriate BLM office before proceeding with second stage cement job.
- b. Second stage above DV tool:
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office.

Wait on cement (WOC) time for a primary cement job is to include the lead cement slurry due to cave/karst or potash.

- Cement excess is less than 25%, more cement might be required.
- Special Capitan Reef requirements. If lost circulation (50% or greater) occurs below the Base of the Salt, the operator shall do the following:
  - Switch to fresh water mud to protect the Capitan Reef and use fresh water mud until setting the intermediate casing. The appropriate BLM office is to be notified for a PET to witness the switch to fresh water.

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• Daily drilling reports from the Base of the Salt to the setting of the intermediate casing are to be submitted to the BLM CFO engineering staff via e-mail by 0800 hours each morning. Any lost circulation encountered is to be recorded on these drilling reports. The daily drilling report should show mud volume per shift/tour. Failure to submit these reports will result in an Incidence of Non-Compliance being issued for failure to comply with the Conditions of Approval. If not already planned, the operator shall run a caliper survey for the intermediate well bore and submit to the appropriate BLM office.

# Liner casing must be kept fluid filled to meet BLM minimum collapse requirement.

- 3. The minimum required fill of cement behind the 7-5/8 inch liner is:
  - Cement should tie-back 100 feet into the previous casing. Operator shall provide method of verification. Cement excess is less than 25%, more cement might be required.
- 4. The minimum required fill of cement behind the 5-1/2 inch production casing is:
  - Cement to surface. If cement does not circulate, contact the appropriate BLM office.

## C. PRESSURE CONTROL

- 1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'
- 2. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 2000 (2M) psi.
- 3. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the 9-5/8 inch intermediate casing shoe shall be 5000 (5M) psi.

## **D. SPECIAL REQUIREMENT (S)**

#### **Communitization Agreement**

• The operator will submit a Communitization Agreement to the Carlsbad Field Office, 620 E Greene St. Carlsbad, New Mexico 88220, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all

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such owners and will make those signatures available to the BLM immediately upon request.

- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. <u>When the Communitization Agreement number is known, it shall also be</u> on the sign.

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# **GENERAL REQUIREMENTS**

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

Chaves and Roosevelt Counties
 Call the Roswell Field Office, 2909 West Second St., Roswell NM 88201.
 During office hours call (575) 627-0272.
 After office hours call (575)

- Eddy County Call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220, (575) 361-2822
- Lea County Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575) 393-3612
- 1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.
  - a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).
  - b. When the operator proposes to set surface casing with Spudder Rig
    - Notify the BLM when moving in and removing the Spudder Rig.
    - Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
    - BOP/BOPE test to be conducted per Onshore Oil and Gas Order No. 2 as soon as 2nd Rig is rigged up on well.
- 2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this does not include the dog house or stairway area.

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- 3. The record of the drilling rate along with the GR/N well log run from TD to surface (horizontal well vertical portion of hole) shall be submitted to the BLM office as well as all other logs run on the borehole 30 days from completion. If available, a digital copy of the logs is to be submitted in addition to the paper copies. The Rustler top and top and bottom of Salt are to be recorded on the Completion Report.
- A. CASING
- 1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.
- <u>Wait on cement (WOC) for Potash Areas:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends, 2) until cement has been in place at least <u>24</u> hours. WOC time will be recorded in the driller's log.
- <u>Wait on cement (WOC) for Water Basin:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least <u>8 hours</u>. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements.
- 4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.
- 5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.
- 6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.
- 7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

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8. Whenever a casing string is cemented in the R-111-P potash area, the NMOCD requirements shall be followed.

## B. PRESSURE CONTROL

- 1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in Onshore Oil and Gas Order No. 2 and API RP 53 Sec. 17.
- 2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.
- 3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.
- 4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.
  - e. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
- 5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.
  - a. In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the

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plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead when specified), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).

- b. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the plug. However, **no tests** shall commence until the cement has had a minimum of 24 hours setup time.
- c. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to Onshore Order 2 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for water basin (8 hours) or potash (24 hours) or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- d. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- e. The results of the test shall be reported to the appropriate BLM office.
- f. All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- g. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- h. BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per Onshore Order No. 2.
- C. DRILLING MUD

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Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

## D. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area.

Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

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# PECOS DISTRICT SURFACE USE CONDITIONS OF APPROVAL

OPERATOR'S NAME:	Apache Corporation
WELL NAME & NO.:	Black & Tan 27 Federal Com 405H
SURFACE HOLE FOOTAGE:	215'/S & 2072'/E
BOTTOM HOLE FOOTAGE	50'/N & 1344'/E
LOCATION:	Section 27, T.20 S., R.34 E., NMPM
COUNTY:	Lea County, New Mexico

## **TABLE OF CONTENTS**

Standard Conditions of Approval (COA) apply to this APD. If any deviations to these standards exist or special COAs are required, the section with the deviation or requirement will be checked below.

General Provisions
Permit Expiration
Archaeology, Paleontology, and Historical Sites
🗌 Noxious Weeds
🔀 Special Requirements
Lesser Prairie-Chicken Timing Stipulations
Ground-level Abandoned Well Marker
Hydrology
Construction
Notification
Topsoil
Closed Loop System
Federal Mineral Material Pits
Well Pads
Roads
Road Section Diagram
Production (Post Drilling)
Well Structures & Facilities
Interim Reclamation
Final Abandonment & Reclamation

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## I. GENERAL PROVISIONS

The approval of the Application For Permit To Drill (APD) is in compliance with all applicable laws and regulations: 43 Code of Federal Regulations 3160, the lease terms, Onshore Oil and Gas Orders, Notices To Lessees, New Mexico Oil Conservation Division (NMOCD) Rules, National Historical Preservation Act As Amended, and instructions and orders of the Authorized Officer. Any request for a variance shall be submitted to the Authorized Officer on Form 3160-5, Sundry Notices and Report on Wells.

# **II. PERMIT EXPIRATION**

If the permit terminates prior to drilling and drilling cannot be commenced within 60 days after expiration, an operator is required to submit Form 3160-5, Sundry Notices and Reports on Wells, requesting surface reclamation requirements for any surface disturbance. However, if the operator will be able to initiate drilling within 60 days after the expiration of the permit, the operator must have set the conductor pipe in order to allow for an extension of 60 days beyond the expiration date of the APD. (Filing of a Sundry Notice is required for this 60 day extension.)

## III. ARCHAEOLOGICAL, PALEONTOLOGY & HISTORICAL SITES

Any cultural and/or paleontological resource discovered by the operator or by any person working on the operator's behalf shall immediately report such findings to the Authorized Officer. The operator is fully accountable for the actions of their contractors and subcontractors. The operator shall suspend all operations in the immediate area of such discovery until written authorization to proceed is issued by the Authorized Officer. An evaluation of the discovery shall be made by the Authorized Officer to determine the appropriate actions that shall be required to prevent the loss of significant cultural or scientific values of the discovery. The operator shall be held responsible for the cost of the proper mitigation measures that the Authorized Officer assesses after consultation with the operator on the evaluation and decisions of the discovery. Any unauthorized collection or disturbance of cultural or paleontological resources may result in a shutdown order by the Authorized Officer.

## **IV. NOXIOUS WEEDS**

The operator shall be held responsible if noxious weeds become established within the areas of operations. Weed control shall be required on the disturbed land where noxious weeds exist, which includes the roads, pads, associated pipeline corridor, and adjacent land affected by the establishment of weeds due to this action. The operator shall consult with the Authorized Officer for acceptable weed control methods, which include following EPA and BLM requirements and policies.

# V. SPECIAL REQUIREMENT(S)

#### Timing Limitation Stipulation / Condition of Approval for lesser prairie-chicken:

Oil and gas activities including 3-D geophysical exploration, and drilling will not be allowed in lesser prairie-chicken habitat during the period from March 1st through June 15th annually. During that period, other activities that produce noise or involve human activity, such as the maintenance of oil and gas facilities, pipeline, road, and well pad construction, will be allowed except between 3:00 am and 9:00 am. The 3:00 am to 9:00 am restriction will not apply to normal, around-the-clock operations, such as venting, flaring, or pumping, which do not require a human presence during this period. Additionally, no new drilling will be allowed within up to 200 meters of leks known at the time of permitting. Normal vehicle use on existing roads will not be restricted. Exhaust noise from pump jack engines must be muffled or otherwise controlled so as not to exceed 75 db measured at 30 feet from the source of the noise.

**Ground-level Abandoned Well Marker to avoid raptor perching**: Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well. For more installation details, contact the Carlsbad Field Office at 575-234-5972.

#### **Timing Limitation Exceptions:**

The Carlsbad Field Office will publish an annual map of where the LPC timing and noise stipulations and conditions of approval (Limitations) will apply for the identified year (between March 1 and June 15) based on the latest survey information. The LPC Timing Area map will identify areas which are Habitat Areas (HA), Isolated Population Area (IPA), and Primary Population Area (PPA). The LPC Timing Area map will also have an area in red crosshatch. The red crosshatch area is the only area where an operator is required to submit a request for exception to the LPC Limitations. If an operator is operating outside the red crosshatch area, the LPC Limitations do not apply for that year and an exception to LPC Limitations is not required.

#### Hydrology:

The entire well pad will be bermed to prevent oil, salt, and other chemical contaminants from leaving the well pad. The compacted berm shall be constructed at a minimum of 12 inches with impermeable mineral material (e.g. caliche). Topsoil shall not be used to construct the berm. No water flow from the uphill side(s) of the pad shall be allowed to enter the well pad. The integrity of the berm shall be maintained around the surfaced pad throughout the life of the well and around the downsized pad after interim reclamation has been completed. Any water erosion that may occur due to the construction of the well pad during the life of the well will be quickly corrected and proper measures will be taken to prevent future erosion. Stockpiling of topsoil is required. The top soil shall be stockpiled in an appropriate location to prevent loss of soil due to water or wind erosion and not used for berming or erosion control. If fluid collects within the bermed area, the fluid must be vacuumed into a safe container and disposed of properly at a state approved facility.

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Tank battery locations will be lined and bermed. A 20 mil permanent liner will be installed with a 4 oz. felt backing to prevent tears or punctures. Tank battery berms must be large enough to contain 1  $\frac{1}{2}$  times the content of the largest tank or 24 hour production, whichever is greater. Automatic shut off, check valves, or similar systems will be installed for tanks to minimize the effects of catastrophic line failures used in production or drilling.

A leak detection plan will be submitted to the BLM Carlsbad Field Office for approval prior to pipeline installation. The method could incorporate gauges to detect pressure drops, situating valves and lines so they can be visually inspected periodically or installing electronic sensors to alarm when a leak is present. The leak detection plan will incorporate an automatic shut off system that will be installed for proposed pipelines to minimize the effects of an undesirable event.

Page 4 of 12

# VI. CONSTRUCTION

## A. NOTIFICATION

The BLM shall administer compliance and monitor construction of the access road and well pad. Notify the Carlsbad Field Office at (575) 234-5909 at least 3 working days prior to commencing construction of the access road and/or well pad.

When construction operations are being conducted on this well, the operator shall have the approved APD and Conditions of Approval (COA) on the well site and they shall be made available upon request by the Authorized Officer.

## B. TOPSOIL

The operator shall strip the top portion of the soil (root zone) from the entire well pad area and stockpile the topsoil along the edge of the well pad as depicted in the APD. The root zone is typically six (6) inches in depth. All the stockpiled topsoil will be redistributed over the interim reclamation areas. Topsoil shall not be used for berming the pad or facilities. For final reclamation, the topsoil shall be spread over the entire pad area for seeding preparation.

Other subsoil (below six inches) stockpiles must be completely segregated from the topsoil stockpile. Large rocks or subsoil clods (not evident in the surrounding terrain) must be buried within the approved area for interim and final reclamation.

## C. CLOSED LOOP SYSTEM

Tanks are required for drilling operations: No Pits.

The operator shall properly dispose of drilling contents at an authorized disposal site.

## D. FEDERAL MINERAL MATERIALS PIT

Payment shall be made to the BLM prior to removal of any federal mineral materials. Call the Carlsbad Field Office at (575) 234-5972.

#### E. WELL PAD SURFACING

Surfacing of the well pad is not required.

If the operator elects to surface the well pad, the surfacing material may be required to be removed at the time of reclamation. The well pad shall be constructed in a manner which creates the smallest possible surface disturbance, consistent with safety and operational needs.

## F. EXCLOSURE FENCING (CELLARS & PITS)

Page 5 of 12

#### **Exclosure Fencing**

The operator will install and maintain exclosure fencing for all open well cellars to prevent access to public, livestock, and large forms of wildlife before and after drilling operations until the pit is free of fluids and the operator initiates backfilling. (For examples of exclosure fencing design, refer to BLM's Oil and Gas Gold Book, Exclosure Fence Illustrations, Figure 1, Page 18.)

## G. ON LEASE ACCESS ROADS

#### **Road Width**

The access road shall have a driving surface that creates the smallest possible surface disturbance and does not exceed fourteen (14) feet in width. The maximum width of surface disturbance, when constructing the access road, shall not exceed twenty-five (25) feet.

#### Surfacing

Surfacing material is not required on the new access road driving surface. If the operator elects to surface the new access road or pad, the surfacing material may be required to be removed at the time of reclamation.

Where possible, no improvements should be made on the unsurfaced access road other than to remove vegetation as necessary, road irregularities, safety issues, or to fill low areas that may sustain standing water.

The Authorized Officer reserves the right to require surfacing of any portion of the access road at any time deemed necessary. Surfacing may be required in the event the road deteriorates, erodes, road traffic increases, or it is determined to be beneficial for future field development. The surfacing depth and type of material will be determined at the time of notification.

#### Crowning

Crowning shall be done on the access road driving surface. The road crown shall have a grade of approximately 2% (i.e., a 1" crown on a 14' wide road). The road shall conform to Figure 1; cross section and plans for typical road construction.

#### Ditching

Ditching shall be required on both sides of the road.

#### Turnouts

Vehicle turnouts shall be constructed on the road. Turnouts shall be intervisible with interval spacing distance less than 1000 feet. Turnouts shall conform to Figure 1; cross section and plans for typical road construction.

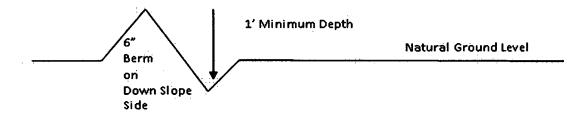
#### Drainage

Page 6 of 12

Drainage control systems shall be constructed on the entire length of road (e.g. ditches, sidehill outsloping and insloping, lead-off ditches, culvert installation, and low water crossings).

A typical lead-off ditch has a minimum depth of 1 foot below and a berm of 6 inches above natural ground level. The berm shall be on the down-slope side of the lead-off ditch.

## **Cross Section of a Typical Lead-off Ditch**



All lead-off ditches shall be graded to drain water with a 1 percent minimum to 3 percent maximum ditch slope. The spacing interval are variable for lead-off ditches and shall be determined according to the formula for spacing intervals of lead-off ditches, but may be amended depending upon existing soil types and centerline road slope (in %);

#### Formula for Spacing Interval of Lead-off Ditches

Example - On a 4% road slope that is 400 feet long, the water flow shall drain water into a lead-off ditch. Spacing interval shall be determined by the following formula:

400 foot road with 4% road slope: 400' + 100' = 200' lead-off ditch interval 4%

## **Cattle guards**

An appropriately sized cattle guard sufficient to carry out the project shall be installed and maintained at fence/road crossings. Any existing cattle guards on the access road route shall be repaired or replaced if they are damaged or have deteriorated beyond practical use. The operator shall be responsible for the condition of the existing cattle guards that are in place and are utilized during lease operations.

#### **Fence Requirement**

Where entry is granted across a fence line, the fence shall be braced and tied off on both sides of the passageway prior to cutting. The operator shall notify the private surface landowner or the grazing allotment holder prior to crossing any fences.

#### **Public Access**

Public access on this road shall not be restricted by the operator without specific written approval granted by the Authorized Officer.

Page 7 of 12

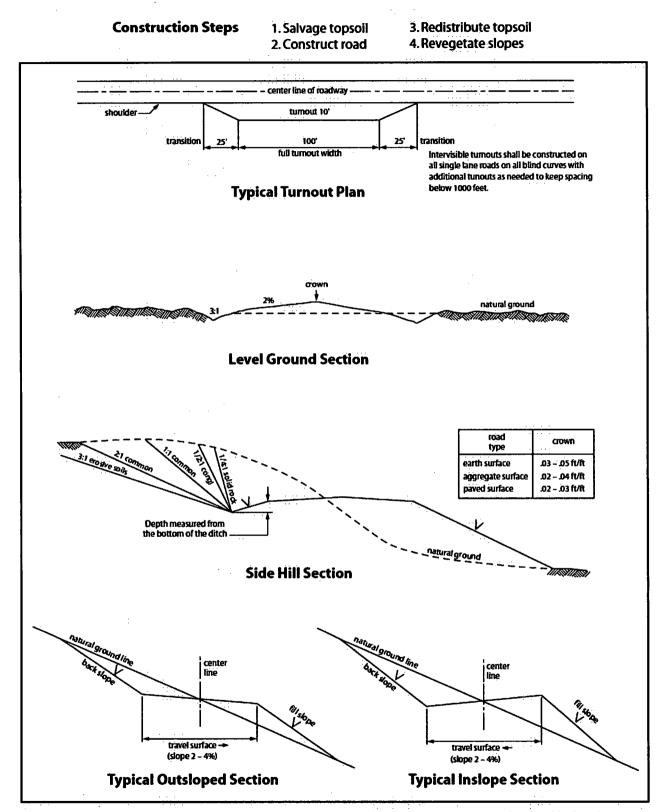


Figure 1. Cross-sections and plans for typical road sections representative of BLM resource or FS local and higher-class roads.

Page 8 of 12

## **VII. PRODUCTION (POST DRILLING)**

## A. WELL STRUCTURES & FACILITIES

#### **Placement of Production Facilities**

Production facilities should be placed on the well pad to allow for maximum interim recontouring and revegetation of the well location.

### **Exclosure Netting (Open-top Tanks)**

Immediately following active drilling or completion operations, the operator will take actions necessary to prevent wildlife and livestock access, including avian wildlife, to all open-topped tanks that contain or have the potential to contain salinity sufficient to cause harm to wildlife or livestock, hydrocarbons, or Resource Conservation and Recovery Act of 1976-exempt hazardous substances. At a minimum, the operator will net, screen, or cover open-topped tanks to exclude wildlife and livestock and prevent mortality. If the operator uses netting, the operator will cover and secure the open portion of the tank to prevent wildlife entry. The operator will net, screen, or cover the tanks until the operator removes the tanks from the location or the tanks no longer contain substances that could be harmful to wildlife or livestock. Use a maximum netting mesh size of 1 ½ inches. The netting must not be in contact with fluids and must not have holes or gaps.

#### **Chemical and Fuel Secondary Containment and Exclosure Screening**

The operator will prevent all hazardous, poisonous, flammable, and toxic substances from coming into contact with soil and water. At a minimum, the operator will install and maintain an impervious secondary containment system for any tank or barrel containing hazardous, poisonous, flammable, or toxic substances sufficient to contain the contents of the tank or barrel and any drips, leaks, and anticipated precipitation. The operator will dispose of fluids within the containment system that do not meet applicable state or U. S. Environmental Protection Agency livestock water standards in accordance with state law; the operator must not drain the fluids to the soil or ground. The operator will design, construct, and maintain all secondary containment systems to prevent wildlife and livestock exposure to harmful substances. At a minimum, the operator will install effective wildlife and livestock exclosure systems such as fencing, netting, expanded metal mesh, lids, and grate covers. Use a maximum netting mesh size of 1 ½ inches.

#### **Open-Vent Exhaust Stack Exclosures**

The operator will construct, modify, equip, and maintain all open-vent exhaust stacks on production equipment to prevent birds and bats from entering, and to discourage perching, roosting, and nesting. (*Recommended exclosure structures on open-vent exhaust stacks are in the shape of a cone.*) Production equipment includes, but may not be limited to, tanks, heater-treaters, separators, dehydrators, flare stacks, in-line units, and compressor mufflers.

#### **Containment Structures**

Page 9 of 12

Proposed production facilities such as storage tanks and other vessels will have a secondary containment structure that is constructed to hold the capacity of 1.5 times the largest tank, plus freeboard to account for precipitation, unless more stringent protective requirements are deemed necessary.

#### **Painting Requirement**

All above-ground structures including meter housing that are not subject to safety requirements shall be painted a flat non-reflective paint color, <u>Shale Green</u> from the BLM Standard Environmental Color Chart (CC-001: June 2008).

## VIII. INTERIM RECLAMATION

During the life of the development, all disturbed areas not needed for active support of production operations should undergo interim reclamation in order to minimize the environmental impacts of development on other resources and uses.

Within six (6) months of well completion, operators should work with BLM surface management specialists (Jim Amos: 575-234-5909) to devise the best strategies to reduce the size of the location. Interim reclamation should allow for remedial well operations, as well as safe and efficient removal of oil and gas.

During reclamation, the removal of caliche is important to increasing the success of revegetating the site. Removed caliche that is free of contaminants may be used for road repairs, fire walls or for building other roads and locations. In order to operate the well or complete workover operations, it may be necessary to drive, park and operate on restored interim vegetation within the previously disturbed area. Disturbing revegetated areas for production or workover operations will be allowed. If there is significant disturbance and loss of vegetation, the area will need to be revegetated. Communicate with the appropriate BLM office for any exceptions/exemptions if needed.

All disturbed areas after they have been satisfactorily prepared need to be reseeded with the seed mixture provided below.

Upon completion of interim reclamation, the operator shall submit a Sundry Notices and Reports on Wells, Subsequent Report of Reclamation (Form 3160-5).

## **IX. FINAL ABANDONMENT & RECLAMATION**

At final abandonment, well locations, production facilities, and access roads must undergo "final" reclamation so that the character and productivity of the land are restored.

Earthwork for final reclamation must be completed within six (6) months of well plugging. All pads, pits, facility locations and roads must be reclaimed to a satisfactory revegetated, safe, and stable condition, unless an agreement is made with the landowner or BLM to keep the road and/or pad intact.

Page 10 of 12

After all disturbed areas have been satisfactorily prepared, these areas need to be revegetated with the seed mixture provided below. Seeding should be accomplished by drilling on the contour whenever practical or by other approved methods. Seeding may need to be repeated until revegetation is successful, as determined by the BLM.

Operators shall contact a BLM surface protection specialist prior to surface abandonment operations for site specific objectives (Jim Amos: 575-234-5909).

Ground-level Abandoned Well Marker to avoid raptor perching: Upon the plugging and subsequent abandonment of the well, the well marker will be installed at ground level on a plate containing the pertinent information for the plugged well.

#### Page 11 of 12

#### Seed Mixture for LPC Sand/Shinnery Sites

Holder shall seed all disturbed areas with the seed mixture listed below. The seed mixture shall be planted in the amounts specified in pounds of pure live seed (PLS)\* per acre. There shall be <u>no</u> primary or secondary noxious weeds in the seed mixture. Seed will be tested and the viability testing of seed shall be done in accordance with State law(s) and within nine (9) months prior to purchase. Commercial seed shall be either certified or registered seed. The seed container shall be tagged in accordance with State law(s) and available for inspection by the Authorized Officer.

Seed will be planted using a drill equipped with a depth regulator to ensure proper depth of planting where drilling is possible. The seed mixture will be evenly and uniformly planted over the disturbed area (smaller/heavier seeds have a tendency to drop the bottom of the drill and are planted first). Holder shall take appropriate measures to ensure this does not occur. Where drilling is not possible, seed will be broadcast and the area shall be raked or chained to cover the seed. When broadcasting the seed, the pounds per acre are to be doubled. Seeding shall be repeated until a satisfactory stand is established as determined by the Authorized Officer. Evaluation of growth may not be made before completion of at least one full growing season after seeding.

Species to be planted in pounds of pure live seed\* per acre:

Species	<u>lb/acre</u>
Plains Bristlegrass	5lbs/A
Sand Bluestem	5lbs/A
Little Bluestem	3lbs/A
Big Bluestem	6lbs/A
Plains Coreopsis	2lbs/A
Sand Dropseed	11bs/A

\*Pounds of pure live seed:

Pounds of seed x percent purity x percent germination = pounds pure live seed

Page 12 of 12



U.S. Department of the interior BUREAU OF LAND MANAGEMENT

# **Operator Certification**

I hereby certify that I, or someone under my direct supervision, have inspected the drill site and access route proposed herein; that I am familiar with the conditions which currently exist; that I have full knowledge of state and Federal laws applicable to this operation; that the statements made in this APD package are, to the best of my knowledge, true and correct; and that the work associated with the operations proposed herein will be performed in conformity with this APD package and the terms and conditions under which it is approved. I also certify that I, or the company I represent, am responsible for the operations conducted under this application. These statements are subject to the provisions of 18 U.S.C. 1001 for the filing of false statements.

NAME: Sorina Flores

Title: Supv of Drilling Services

Street Address: 303 Veterans Airpark Ln #1000

State: TX

State:

City: Midland

Zip: 79705

erator Certification Data Report

Signed on: 11/29/2018

05/28/2019

Phone: (432)818-1167

Email address: sorina.flores@apachecorp.com

## **Field Representative**

Representative Name:

Street Address:

City:

Phone:

Email address:

Zip:

# 

U.S. Department of the Interior BUREAU OF LAND MANAGEMENT

# Application Data Report

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Profession and

APD ID: 10400036812

**Operator Name: APACHE CORPORATION** 

Well Name: BLACK & TAN 27 FEDERAL COM

Well Type: OIL WELL

Well Number: 405H Well Work Type: Drill

Submission Date: 12/10/2018

Show Final Text

Section 1 - General	· · · · · · ·		
APD ID: 10400036812	Tie to previous NOS?		Submission Date: 12/10/2018
BLM Office: CARLSBAD	User: Sorina Flores	Ti	tle: Supv of Drilling Services
Federal/Indian APD: FED	Is the first lease pene	rated for produc	tion Federal or Indian? FED
Lease number: NMNM060393	Lease Acres: 80		:
Surface access agreement in place?	Allotted?	Reservation	:
Agreement in place? NO	Federal or Indian agre	ement:	
Agreement number:			
Agreement name:	· · · · ·	:. •::-;	
Keep application confidential? YES	`·: .		
Permitting Agent? NO	APD Operator: APACH	IE CORPORATIO	DN .
Operator letter of designation:			
Operator Organization Name: APACHE O Operator Address: 303 Veterans Airpark I Operator PO Box:		<b>Žip:</b> 7970	5
Operator City: Midland State	e: TX		
Operator Phone: (432)818-1000			
Operator Internet Address:			
Section 2 - Well Inform	ation		
Well in Master Development Plan? NO	Master Deve	opment Pian na	me:
Well in Master SUPO? NO	Master SUPC	) name:	
Well in Master Drilling Plan? NO	Master Drilli	ng Plan name:	
Well Name: BLACK & TAN 27 FEDERAL C	OM Well Number	: 405H	Well API Number:
Field/Pool or Exploratory? Field and Pool	Field Name:	BONE SPRING	<b>Pool Name:</b> LEA, BONE SPRING, S

Is the proposed well in an area containing other mineral resources? POTASH

Operator Name: APACHE CORPORA			
Well Name: BLACK & TAN 27 FEDER		Well Number: 405H	
<u></u>	· · · · ·	····	··· ·
Describe other minerals:			
Is the proposed well in a Helium pro	duction area? N	Use Existing Well Pad? NO	New surface disturbance?
Type of Well Pad: MULTIPLE WELL		Multiple Well Pad Name:	Number: PAD 3 EAST
Well Class: HORIZONTAL		BLACK & TAN 27 FED COM Number of Legs:	
Well Work Type: Drill			·.
Well Type: OIL WELL			· · ·
Describe Well Type:			,
Well sub-Type: OTHER			
Describe sub-type: DEVELOPMENT			
Distance to town: 25 Miles	Distance to ne	earest well: 40 FT Dis	tance to lease line: 100 FT
Reservoir well spacing assigned acr	es <u>Mea</u> surement	: 320 Acres	: .
Well plat: BlkTan27FedCom405H_	Plat_signed_2018	31210143616.pdf	
Well work start Date: 08/30/2019	• •• • •	Duration: 15 DAYS	
Section 3 - Well Locatio	n Table		
Survey Type: RECTANGULAR	· · · · ·		
Describe Survey Type:			

Desc	ribe S	Survey	/ Тур	e:														
Datu	m: NA	D83				-					:							
Surv	ey nu	mber:					• :											
	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range		Aliquot/Lot/Tract		Lease Type	<u> </u>	Elevation	MD	DVT				
SHL Leg #1	215	FSL	207 2	FEL	205	34E	27	Aliquot SWSE	32.53743 67	- 103.5462 208	LEA		NEW MEXI CO	F	NMNM 060393	371 5	0	0
KOP Leg #1	50	FSL	134 5	FEL	205	34E	27	Aliquot SWSE	32.53698 21	- 103.5438 624	LEA		NEW MEXI CO	F	NMNM 060393	- 726 7	110 28	109 82
PPP Leg #1	241	FSL	134 5	FEL	20S	34E	27	Aliquot SWSE	32.53750 9	- 103.5438 625	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 060393	- 765 0	114 72	113 65

**Operator Name:** APACHE CORPORATION

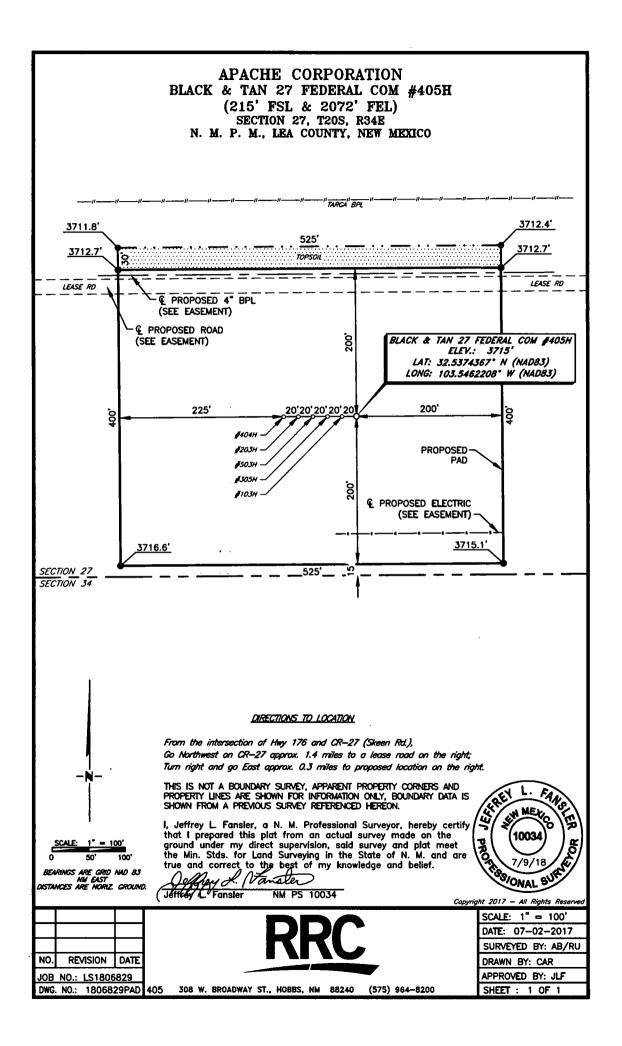
Well Name: BLACK & TAN 27 FEDERAL COM

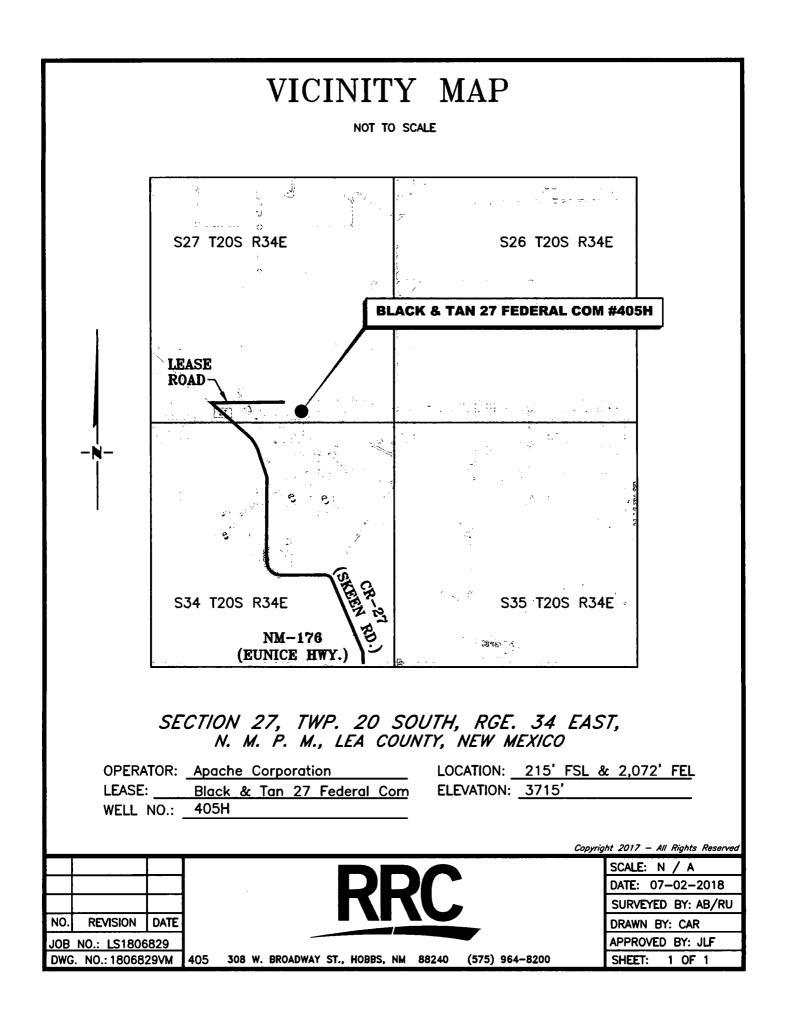
Well Number: 405H

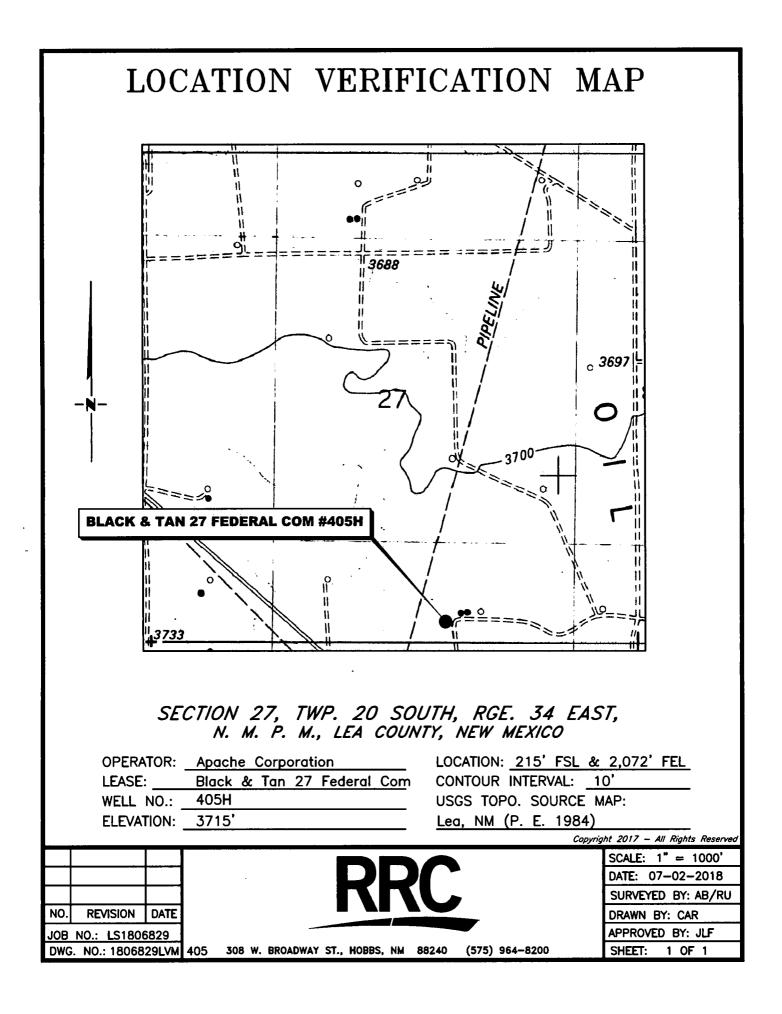
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	NS-Foot	NS Indicator	EW-Foot	EW Indicator	Twsp	Range	Section	Aliquot/Lot/Tract	Latitude	Longitude	County	State	Meridian	Lease Type	Lease Number	Elevation	DW	DVT.
EXIT Leg #1	50	FNL	134 4	FEL	205	34E	27	Aliquot NWNE	32.55122 92	- 103.5438 653	LEA	1	NEW MEXI CO		NMNM 000008 2	- 770 3	164 84	114 18
BHL Leg #1	50	FNL	134 4	FEL	20S	34E	27	Aliquot NWNE	32.55122 92	- 103.5438 653	LEA	NEW MEXI CO	NEW MEXI CO	F	NMNM 000008 2	- 770 3	164 84	114 18

Page 3 of 3







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U.S. Department of the interior BUREAU OF LAND MANAGEMENT

# Drilling Plan Data Report

APD ID: 10400036812

Submission Date: 12/10/2018

**Operator Name:** APACHE CORPORATION

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

Show Final Text

Well Type: OIL WELL

Well Work Type: Drill

# Section 1 - Geologic Formations

Formation ID	Formation Name	Elevation	True Vertical Depth	Measured Depth	Lithologies	Mineral Resources	Producing Formation
1	RUSTLER	3715	1625	1625		POTASH	No
2	SALADO	1759	1955	1955		POTASH	No
3	TANSILL	349	3365	3365		OIL	No
4	YATES	194	3520	3520		NATURAL GAS,OIL	No
5	CAPITAN REEF	-207	3921	3921		NATURAL GAS,OIL	No
6	DELAWARE	-1951	5665	5665	<u></u>	OIL	No
7	BONE SPRING	-4876	8590	8590		OIL	Yes

# Section 2 - Blowout Prevention

Pressure Rating (PSI): 5M

Rating Depth: 12200

Equipment: Rotating Head, Mud Gas Separator, Blow Down Pit, Flare Line

## Requesting Variance? YES

**Variance request:** Apache request a variance to use a flexible hose between BOP and Choke manifold. Flex hose may vary pending availability. A quality control inspection and test certificate will be available for review.

**Testing Procedure:** BOP/BOPE will be tested by independent service company to 250psi low and high pressure indicated above per Onshore Order 2 requirements. System may be upgraded to higher pressure but sill tested to WP listed . If system is upgraded, all components installed will be functional and tested. Pipe rams will be operationally checked each 24 hr period. Blind rams will be operationally checked on each TOOH. These checks will be noted on daily tour sheets. Other accessories to BOP equipment will include Kelly cock and floor safety valve (inside BOP), choke lines and choke manifold. (see attached schematic)

### Choke Diagram Attachment:

BlkTan27FedCom\_12.25Hole\_BOP\_ChokeManifold\_Schem\_20190411150056.pdf

## **BOP Diagram Attachment:**

BlkTan27FedCom\_8.75\_6.75\_Hole\_BOP\_3M\_ChokeManifold\_Schem\_REV\_5.7.19\_20190508085744.pdf

# Operator Name: APACHE CORPORATION

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

# Section 3 - Casing

			· · ·							<u> </u>					<u></u>			-				
Casing ID	String Type	Hole Size	Csg Size	Condition	Standard	Tapered String	Top Set MD	Bottom Set MD	Top Set TVD	Bottom Set TVD	Top Set MSL	Bottom Set MSL	Calculated casing length MD	Grade	Weight	Joint Type	Collapse SF	Burst SF	Joint SF Type	Joint SF	Body SF Type	Body SF
		12.2 5	9.625	NEW	API	N	0	800	0	800	-8196	- 13076	800	J-55	40	BUTT	5.1	1.16	BUOY	2.27	BUOY	1.99
2	SURFACE	17.5	13.375	NEW	API	N	0	1650	0	1650	-7296	-8996	1650	J-55	54.5	BUTT	2.92	1.67	BUOY	4.1	BUOY	3.84
-	PRODUCTI ON	6.75	5.5	NEW	API	Y	0	5400	0	5376			5400	P- 110		OTHER - GB-CD	3.24	1.44	BUOY	2.27	BUOY	2.17
		12.2 5	9.625	NEW	API	N	800	5660	800	5633	-7296	-8196	4860	J-55	40	LTC	1.71	1.16	BUOY	1.8	BUOY	2.16
5	LINER	8.75	7.625	NEW	API	Ň	5560	10870	5534	10824			5310	L-80	26.4	OTHER - TMK UP SF	1.34	1.89	BUOY	2.23	BUOY	2.48
	PRODUCTI ON	6.75	5.5	NEW	API	Y	5400	16354	5376	11420			10954	P- 110	20	OTHER - TMK UP SF	1.52	1.39	BUOY	2.02	BUOY	2.2
	PRODUCTI ON	6.75	4.5	NEW	API	Y.	16354	16484	11420	11419				Р- 110	13.5	Βυττ	1.47	1.69	BUOY	3.36	BUOY	3.16

## **Casing Attachments**

Casing ID: 1 Str

## String Type: INTERMEDIATE

Inspection Document:

Spec Document:

**Tapered String Spec:** 

Casing Design Assumptions and Worksheet(s):

BlkTan27FedCom\_IntermCsgDesignAssumpt\_20181121104400.pdf

5

# Operator Name: APACHE CORPORATION Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

#### **Casing Attachments**

Casing ID: 2 String Type:SURFACE

**Inspection Document:** 

Spec Document:

**Tapered String Spec:** 

Casing Design Assumptions and Worksheet(s):

BlkTan27FedCom\_SurfCsgDesignAssumpt\_20181121104411.pdf

Casing ID: 3 String Type:PRODUCTION

**Inspection Document:** 

**Spec Document:** 

#### **Tapered String Spec:**

Black\_and\_Tan\_27\_Federal\_COM\_405H\_ProdCsgTaperedSpecsREVISED\_20190411151342.pdf

Casing Design Assumptions and Worksheet(s):

BlkTan27FedCom\_ProdCsgDesignAssumpt\_20190411151851.pdf

BlkTan27FedCom\_TechDataSheet\_PPS\_5500od\_2000ppf\_P110\_GB\_CD\_Butt\_6.300\_Rev\_1\_20190429125012.pdf

Casing ID: 4 String Type: INTERMEDIATE

Inspection Document:

**Spec Document:** 

**Tapered String Spec:** 

Casing Design Assumptions and Worksheet(s):

BlkTan27FedCom\_IntermCsgDesignAssumpt\_20181121104424.pdf

# **Operator Name:** APACHE CORPORATION

Well Name: BLACK & TAN 27 FEDERAL COM

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Well Number: 405H

Casing Attachments								
Casing ID: 5 String Type:LINER	· · · · · · · · · · · · · · · · · · ·							
Inspection Document:								
Spec Document:								
Tapered String Spec:								
Casing Design Assumptions and Worksheet(s):								
BlkTan27FedCom_IntermDrlgLiner_Casing_Design_Assumptions	s_20190411151425.pdf							
BlkTan27FedCom_TechDataSheet_TMK_UP_SF_7.625_x_26.4_	_L80_20190429125026.pdf							
Casing ID: 6 String Type:PRODUCTION								
Inspection Document:								
Spec Document:								
Tapered String Spec:								
Black_and_Tan_27_Federal_COM_405H_ProdCsgTaperedSpec	sREVISED 20190411151540.pdf							
Casing Design Assumptions and Worksheet(s):	· ···· <u> </u>							
BlkTan27FedCom_ProdCsgDesignAssumpt_20190411151600.pd	df							
BlkTan27FedCom_TechDataSheet_TMK_UP_SF_5.5_x_20_P11	0_20190429125038.pdf							
Casing ID: 7 String Type: PRODUCTION	· · · · · · · · · · · · · · · · · · ·							
Inspection Document:								
Spec Document:								
Tapered String Spec:								
Black_and_Tan_27_Federal_COM_405H_ProdCsgTaperedSpec	sREVISED_20190411151724.pdf							
Casing Design Assumptions and Worksheet(s):								
BlkTan27FedCom_ProdCsgDesignAssumpt_20190411151807.pd	df							

## **Operator Name:** APACHE CORPORATION

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

Section 4 - Cement											
String Type	Lead/Tail	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
SURFACE	Lead		0	1320	676	1.72	13.5	1162. 72 •	25	CIC	4% Bentonite + 1% CaCl2
SURFACE	Tail		1320	1650	245	1.34	14.8	328.3	25	CIC	1% CaCl2
INTERMEDIATE	Lead	3460	0	2780	450	2.32	12.7	1044	25	CIC	10% NaCl + 6% Benontite + 1% MgOx- M + 0.7% Retarder
INTERMEDIATE	Tail		2780	3460	200	1.33	14.8	266	25	CIC	0.3% retarder
INTERMEDIATE	Lead		3460	4660	250	2.32	12.7	580	25	CIC	10% NaCl + 6% Benontite + 1% MgOx- M + 0.7% Retarder
INTERMEDIATE	Tail		4660	5660	300	1.33	14.8	399	25	CIC	0.3% retarder
INTERMEDIATE	Lead		0	4660	770	2.32	12.7	1786. 4	25	CIC	10% NaCl + 6% Benontite + 1% MgOx- M + 0.7% Retarder
INTERMEDIATE	Tail		4660	5660	300	1.33	14.8	399	25	CIĊ	0.2% Retarder
LINER	Lead		5560	9870	170	2.87	10.5	487.9	10	Nine Lite	5% Light Weight Beads + 0.3% Fluid Loss + 0.2% Dispersant + 0.2% GXT + 0.2% Suspension Aid + 0.25% Retarder + 0.25% Citric Acid
LINER	Tail		9870	1087 0	100	1.22	14.5	122	10	h	2% Bentonite Gel + 3% MgOx-M + 0.6% Fluid Loss + 0.3% Dispersant + 0.45% Retarder
PRODUCTION	Lead		0	1102 8	690	2.9	11	2001	20	Nine lite	10% Bentonite Gel + 8% Plexcrete SFA + 0.7% Fluid Loss + 0.4% Defoamer + 0.6% Retarder
PRODUCTION	Tail		1102 8	1648 4	380	1.46	13.2	554.8	20	Nine Lite	1.3% Salt + 5% Expanding Agent + 0.5% Fluid Loss + 0.35% Retarder + 0.1% Anti Settling + 0.2% Dispersant + 0.4 #/sk Defoamer
PRODUCTION	Lead		0	1102 8	690	2.9	11	2001	20	Nine Lite	10% Bentonite Gel + 8% Plexcrete SFA +

Page 5 of 8

Well Name: BLACK & TAN 27 FEDERAL COM				Wel	Well Number: 405H						
String Type	Lead/Tait	Stage Tool Depth	Top MD	Bottom MD	Quantity(sx)	Yield	Density	Cu Ft	Excess%	Cement type	Additives
											0.7% Fluid Loss + 0.4% Defoamer + 0.6% Retarder
PRODUCTION	Tail		1102 8	1648 4	380	1.46	13.2	554.8	20	Nine lite	1.3% Salt + 5% Expanding Agent + 0.5% Fluid Loss + 0.35% Retarder + 0.1% Anti Settling + 0.2% Dispersant + 0.4 #/sk Defoamer
PRODUCTION	Lead		0	1102 8	690	2.9	11	2001	20	Nine Lite	10% Bentonite Gel + 8% Plexcrete SFA + 0.7% Fluid Loss + 0.4% Defoamer + 0.6% Retarder
PRODUCTION	Tail		1102 8	1648 4	380	1.46	13.2	554.8	20	Nine Lite	1.3% Salt + 5% Expanding Agent + 0.5% Fluid Loss + 0.35% Retarder + 0.1% Anti Settling + 0.2% Dispersant + 0.4 #/sk Defoamer

## Section 5 - Circulating Medium

Mud System Type: Closed

Will an air or gas system be Used? NO

Description of the equipment for the circulating system in accordance with Onshore Order #2:

Diagram of the equipment for the circulating system in accordance with Onshore Order #2:

Describe what will be on location to control well or mitigate other conditions: Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times

Describe the mud monitoring system utilized: PVT/Pason/Visual Monitoring

Circulating Medium Table

## **Operator Name:** APACHE CORPORATION

### Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

Top Depth	Bottom Depth	Mud Type	Min Weight (Ibs/gal)	Max Weight (Ibs/gal)	Density (lbs/cu ft)	Gel Strength (lbs/100 sqft)	Hd	Viscosity (CP)	Salinity (ppm)	Filtration (cc)	Additional Characteristics	
0	1650	SPUD MUD	8.3	9								·
1650	5660	SALT SATURATED	9.8	10.5						· · ·		
5660	1087 0	OTHER : CUT BRINE	8.6	10.2							· · · · · · · · · · · · · · · · · · ·	
1087 0	1648 4	OIL-BASED MUD	9	12	•				• • • • • •		· · ·	

## Section 6 - Test, Logging, Coring

#### List of production tests including testing procedures, equipment and safety measures:

Onshore Order 2.111,D shall be followed. Will run GR/CNL from TD to surf (horizontal well - vertical portion of hole). Stated logs run will be in the completion report & submitted to BLM.

List of open and cased hole logs run in the well:

CNL/FDC,DS,GR,MWD,MUDLOG

Coring operation description for the well:

None planned

Section 7 - Pressure

**Anticipated Bottom Hole Pressure: 6500** 

Anticipated Surface Pressure: 3988.04

Anticipated Bottom Hole Temperature(F): 166

Anticipated abnormal pressures, temperatures, or potential geologic hazards? YES

Describe:

Capitan reef poses lost circulation potential

**Contingency Plans geoharzards description:** 

For Capitan Reef, Apache will switch over to FW system if lost circ is encountered. A 2-stage cmt job will be proposed to get cmt to surf.

**Contingency Plans geohazards attachment:** 

#### Hydrogen Sulfide drilling operations plan required? YES

Hydrogen sulfide drilling operations plan:

BlkTan27FedCom\_H2SOpsContPlan\_20181121112018.pdf

#### Operator Name: APACHE CORPORATION

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

#### Section 8 - Other Information

Proposed horizontal/directional/multi-lateral plan submission:

BlkTan27FedCom405H\_WallPlot\_20181129082546.pdf

BlkTan27FedCom405H\_DirSurvey\_20181129082545.pdf

#### Other proposed operations facets description:

\*\*Cement contingency plan attached if loss circulation is encountered. Prod cmt had to be duplicated due to system irregularities with csg. Complete csg & cmt plan attached.

\*\*Apache request variance to use flexible hose between BOP & Choke Manifold, see attachment for additional information

\*Estimated Completion Date: 9/2019

\*Estimated First Production Date: 10/2019

Other proposed operations facets attachment:

BlkTan27FedCom\_401H\_402H\_403H\_404H\_405H\_406H\_GasCapturePlan\_20181127145156.pdf

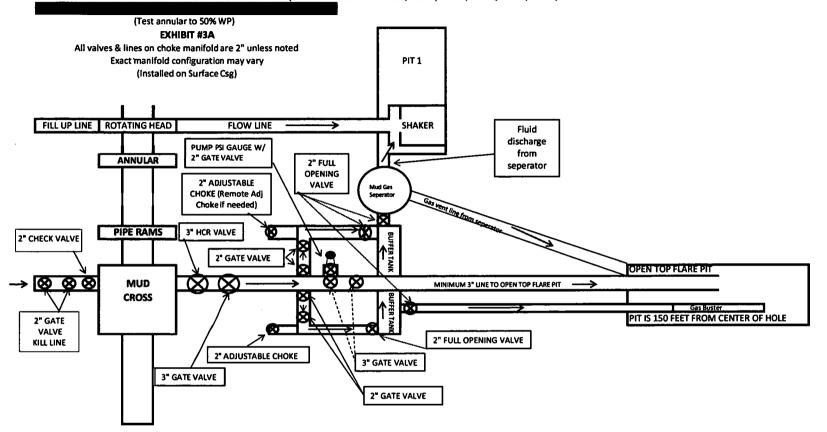
BlkTan27FedCom405H\_CsgDetail\_REVISED\_20190411153319.pdf

BlkTan27FedCom405H\_CmtDetail\_REVISED\_20190411153318.pdf

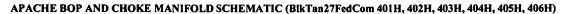
#### Other Variance attachment:

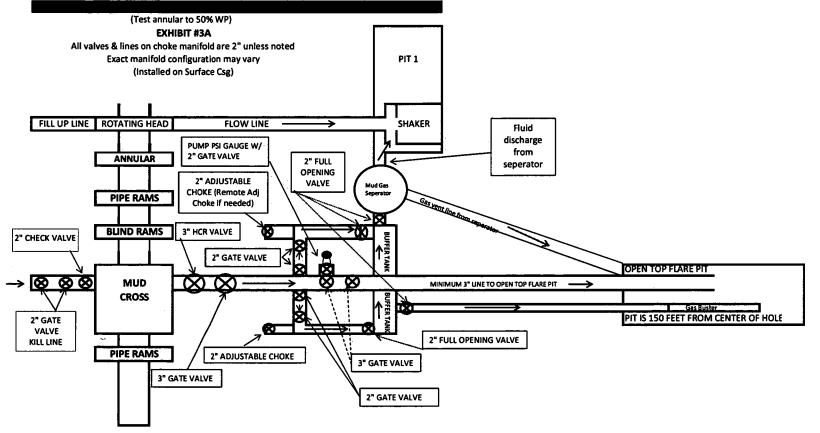
BlkTan27FedCom\_Flexline\_20181121112354.pdf

APACHE BOP AND CHOKE MANIFOLD SCHEMATIC (BikTan27FedCom 401H, 402H, 403H, 404H, 405H, 406H)



\*\*\* If H2S is encountered in quantities greater than 100ppm, Apache will shut in well & install a remote operated choke \*\*\*





\*\*\* If H2S is encountered in quantities greater than 100ppm, Apache will shut in well & install a remote operated choke \*\*\*

# Black & Tan 27 Federal COM 405H Production Casing Tapered String Specs

String	OD/Weight/Grade	Connection	MD Interval	Minimum Safety Factor (Abs)			
			(ft)	Burst	Collapse	Axial	
Production	5 ¼", 20 ppf, P-110	GBCD, P-110	0-5400'	1.44	3.24	2.17	
Casing	5 ½", 20 ppf, P-110	TMK UP SF, P-110	5400'- 16354'	1.39	1.52	2.02	
	4 ½", 13.5 ppf, P-110	BTC, P-110	16354'- 16484'	1.69	1.47	3.16	

	Production Casing Burst Design	
Load Case	External Pressure	Internal Pressure
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Fluid in hole (water or produced water) + test psi
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job

Production Casing Collapse Design					
Load Case External Pressure Internal Pressure					
Full Evacuation	Mud weight string was set in	None			
Cementing	Wet cement weight	Water (8.33 ppg)			

Production Casing Axial Design					
Load Case Assumptions					
Overpull	100 kips				
Running in hole	2 ft/s				
Green Cement Pressure Test	Max pressure when bumping plug				
Service Loads	N/A				

# Black & Tan 27 Federal COM 405H Production Casing Tapered String Specs

String	OD/Weight/Grade	Connection	MD Interval	Minimum Safety Factor (Abs)			
			(ft)	Burst	Collapse	Axial	
Production	5 ¼", 20 ppf, P-110	GBCD, P-110	0-5400'	1.44	3.24	2.17	
Casing	5 ½", 20 ppf, P-110	TMK UP SF, P-110	5400'- 16354'	1.39	1.52	2.02	
	4 ½", 13.5 ppf, P-110	BTC, P-110	16354'- 16484'	1.69	1.47	3.16	

	Production Casing Burst Design	
Load Case	External Pressure	Internal Pressure
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Fluid in hole (water or produced water) + test psi
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job

Production Casing Collapse Design					
Load Case External Pressure Internal Pressure					
Full Evacuation	Mud weight string was set in	None			
Cementing	Wet cement weight	Water (8.33 ppg)			

Production Casing Axial Design					
Load Case Assumptions					
Overpull	100 kips				
Running in hole	2 ft/s				
Green Cement Pressure Test	Max pressure when bumping plug				
Service Loads	N/A				

## Black & Tan 27 Federal COM 405H Production Casing Tapered String Specs

String	OD/Weight/Grade	Connection	MD Interval	Minimum Safety Factor (Abs)			
			(ft)	Burst	Collapse	Axial	
Production	5 ½", 20 ppf, P-110	GBCD, P-110	0-5400'	1.44	3.24	2.17	
Casing	5 ½", 20 ppf, P-110	TMK UP SF, P-110	5400'- 16354'	1.39	1.52	2.02	
	4 ¼", 13.5 ppf, P-110	BTC, P-110	16354'- 16484'	1.69	1.47	3.16	

	Production Casing Burst Design	
Load Case	External Pressure	Internal Pressure
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Fluid in hole (water or produced water) + test psi
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job

Production Casing Collapse Design		
Load Case External Pressure Internal Pressure		
Full Evacuation	Mud weight string was set in	None
Cementing	Wet cement weight	Water (8.33 ppg)

Production Casing Axial Design		
Load Case Assumptions		
Overpull 100 kips		
Running in hole 2 ft/s		
Green Cement Pressure Test Max pressure when bumping plug		
Service Loads N/A		

#### Intermediate

All casing design assumptions were ran in StressCheck to determine safety factors which meet or exceed both Apache Corp and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the casing.

Intermediate Casing Burst Design			
Load Case External Pressure Internal Pressure			
Pressure Test	Mud and Cement Mix Water	Test psi with Mud Weight of displacement fluid	
Fracture @ shoe w/ Gas Gradient Above	Mud and Cement Mix Water	Fracture psi at shoe and 0.7 gas gravity above shoe	
Green Cement Pressure Test	Mud and Cement Mix Water	Max pressure used to bump the plug during cement job	
Lost Returns with Water	Mud and Cement Mix Water	Pressure to fracture shoe with water hydrostatic	

Intermediate Casing Collapse Design			
Load Case External Pressure Internal Pressure			
Full/Partial Evacuation	Mud weight string was set in	50% casing evacuation with	
		intermediate mud inside casing	
Lost Returns with Mud Drop	Mud weight string was set in	Lost returns at TD casing shoe	
		with 8.33 ppg mud	
Cementing	Wet cement weight	Water (8.33 ppg)	

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Intermediate Casing Axial Design		
Load Case Assumptions		
Overpull 100 kips		
Running in hole 2 ft/s		
Green Cement Pressure Test Max pressure when bumping plug		
Service Loads N/A		

Surface

Surface Casing Burst Design				
Load Case External Pressure Internal Pressure				
Pressure Test	Mud and Cement Mix Water	Test psi with Mud Weight of displacement fluid		
Fracture @ shoe w/ Gas Gradient Above	Mud and Cement Mix Water	Fracture psi at shoe and 0.7 gas gravity above shoe		
Green Cement Pressure Test	Mud and Cement Mix Water	Max pressure used to bump the plug during cement job		
Lost Returns with Water	Mud and Cement Mix Water	Pressure to fracture shoe with water hydrostatic		

Surface Casing Collapse Design			
Load Case External Pressure Internal Pressure			
Full/Partial Evacuation	Mud weight string was set in	50% casing evacuation with surface mud inside casing	
Lost Returns with Mud Drop	Mud weight string was set in	Lost returns at intermediate casing point with brine	
Cementing	Wet cement weight	Water (8.33 ppg)	

Surface Casing Axial Design		
Load Case Assumptions		
Overpull	100 kips	
Running in hole 2 ft/s		
Green Cement Pressure Test Max pressure when bum		
Service Loads	N/A	

#### Intermediate

All casing design assumptions were ran in StressCheck to determine safety factors which meet or exceed both Apache Corp and BLM minimum requirements. All casing strings will be filled while running in hole in order to not exceed collapse rating of the casing.

Intermediate Casing Burst Design			
Load Case	External Pressure	Internal Pressure	
Pressure Test	Mud and Cement Mix Water	Test psi with Mud Weight of displacement fluid	
Fracture @ shoe w/ Gas Gradient Above	Mud and Cement Mix Water	Fracture psi at shoe and 0.7 gas gravity above shoe	
Green Cement Pressure Test	Mud and Cement Mix Water	Max pressure used to bump the plug during cement job	
Lost Returns with Water	Mud and Cement Mix Water	Pressure to fracture shoe with water hydrostatic	

Intermediate Casing Collapse Design			
Load Case External Pressure Internal Pressure			
Full/Partial Evacuation	Mud weight string was set in	50% casing evacuation with intermediate mud inside casing	
Lost Returns with Mud Drop	Mud weight string was set in	Lost returns at TD casing shoe with 8.33 ppg mud	
Cementing	Wet cement weight	Water (8.33 ppg)	

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Intermediate Casing Axial Design		
Load Case Assumptions		
verpull 100 kips		
Running in hole 2 ft/s		
Green Cement Pressure Test Max pressure when bumping plug		
Service Loads N/A		

Intermediate Drilling Liner

Intermediate Drilling Liner Casing Burst Design			
Load Case	External Pressure	Internal Pressure	
Pressure Test	Mud and Cement Mix Water	Test psi with Mud Weight of displacement fluid	
Gas Kick	Mud and Cement Mix Water	Pressure seen while circulating out a 30 bbl 0.5 ppg kick intensity influx from well TD to surface while using current mud weight.	
Green Cement Pressure Test	Mud and Cement Mix Water	Max pressure used to bump the plug during cement job	
Lost Returns with Water	Mud and Cement Mix Water	Pressure to fracture shoe with water hydrostatic	

Intermediate Drilling Liner Casing Collapse Design				
Load Case	Internal Pressure			
Full/Partial Evacuation	Mud weight string was set in	50% casing evacuation with intermediate mud inside casing		
Lost Returns with Mud Drop	Mud weight string was set in	Lost returns at TD with 12 ppg mud		
Cementing	Wet cement weight	Water (8.33 ppg)		

Intermediate Drilling Liner Casing Axial Design					
Load Case Assumptions					
Overpull	100 kips				
Running in hole	2 ft/s				
Green Cement Pressure Test	Max pressure when bumping plug				
Service Loads	N/A				

## TECHNICAL DATA SHEET TMK UP SF 7.625 X 26.4 L80

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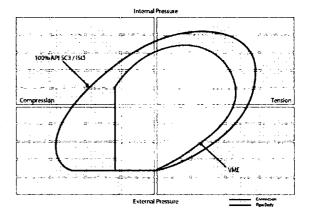
TUBULAR PARAMETERS			
Nominal OD, (inch)	7.625		
Wall Thickness, (inch)	0.328		
Pipe Grade	L80		
Drift	Standard		

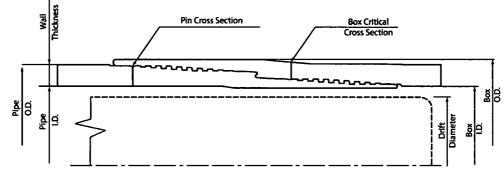
#### CONNECTION PARAMETERS

Connection OD (inch)	7.792	
Connection ID, (inch)	6.938	
Make-Up Loss, (inch)	6.029	
Connection Critical Area, (sq inch)	6.666	
Yield Strength in Tension, (klbs)	533	
Yeld Strength in Compression, (klbs)	533	
Tension Efficiency	89%	
Compression Efficiency	89%	
Min. Internal Yield Pressure, (psi)	6 020	
Collapse Pressure, (psi)	3 400	
Uniaxial Bending (deg/100ft)	43.0	
MAKE-UP TORQUES		
Minimum Make-Up Torque, (ft-lb)	15 000	
Optimum Make-Up Torque, (ft-lb)	16 500	
Maximum Make-Up Torque, (ft-lb) 18 3		

#### PIPE BODY PROPERTIES

PE Weight, (lbs/ft)	25.56
Nominal Weight, (lbs/ft)	26.40
Nominal ID, (inch)	6.969
Drift Diameter, (inch)	6.844
Nominal Pipe Body Area, (sq inch)	7.519
Yield Strength in Tension, (klbs)	601
Min. Internal Yield Pressure, (psi)	6 020
Collapse Pressure, (psi)	3 400
Minimum Yield Strength, (psi)	80 000
Minimum Tensile Strength, (psi)	95 000





19 210

22 600

NOTE: The content of this Technical Data Sheet is for general information only and does not guarantee performance or imply fitness for a particular purpose, which only a competent drilling professional can determine considering the specific installation and operation parameters. This information supersede all prior versions for this connection information that is printed or downhoaded is no longer controlled by TMK and might not be the latest information. Anyone using the hittomation served in down six for verify that you have the latest technical information please contact PAO "TMK" Technical Sales in Russia (Tet +7 (495) 775-76-00, Email: technicale@atmk-group.com) and TMK (PSCO in North America (Tet +1 (281)949-1044, Email: technicals@atmk-ipcco.com).

Print date: 04/29/2019 19:39

Operating Torque, (ft-lb)

Yield Torque, (ft-lb)

Production

Production Casing Burst Design				
Load Case	External Pressure	Internal Pressure Fluid in hole (water or produced water) + test psi		
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD			
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid		
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid		
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job		

Production Casing Collapse Design					
Load Case External Pressure Internal Pressure					
Full Evacuation	Mud weight string was set in	None			
Cementing	Wet cement weight	Water (8.33 ppg)			

Production Casing Axial Design				
Load Case Assumptions				
Overpull	100 kips			
Running in hole 2 ft/s				
Green Cement Pressure Test	Max pressure when bumping plug			
Service Loads	N/A			



## **GB** Connection Performance Properties Sheet

Rev. 1 (08/25/2015)

### ENGINEERING THE RIGHT CONNECTIONS<sup>TM</sup>

Casing:	5.5 OD, 20 ppf	Connection:	GB CD Butt 6.300
Casing Grade:	P-110	Coupling Grade:	API P-110

Nominal OD (in.)	5 1/2	Wall Thickness (in.)	0.361	Drift Diameter (in.)	4.653
Nominal Weight (ppf)	20.00	Nominal ID (in.)	4.778	API Alternate Drift Dia. (in.)	Ň/A
Plain End Weight (ppf)	19.83	Plain End Area (in. <sup>2</sup> )	5.828		

PIPE BODY PERFORMANCE						
Material Specification	P-110	Min. Yield Str. (psi)	110,000	Min. Ultimate Str. (psi)	125,000	
Collapse		Tension	Tension		Pressure	
API (psi)	11,100	Pl. End Yield Str. (kips)	641	Min. Int. Yield Press. (psi)	12,640	
High Collapse (psi) N/A		Torque		Bending		
		Yield Torque (ft-lbs)	74,420	Build Rate to Yield (°/100 ft)	91.7	

	GB CD Butt 6.300 COUPLING GEOMETRY			G GEOMETRY
Coupling OD (in.)	}	6.300	Makeup Loss (in.)	4.2500
Coupling Length (in.)	Ì	8.500	Critical Cross-Sect. (in. <sup>2</sup> )	8.527

Material Specification	API P-110	Min. Yield Str. (psi)	110,000	Min. Ultimate Str. (psi)	125,000
Tension		Efficiency		Bending	
Thread Str. (kips)	667	Internal Pressure (%)	100%	Build Rate to Yield (%100 ft)	80.0
Min. Tension Yield (kips)	891	External Pressure (%)	100%	Yield Torque	
Min. Tension Ult. (kips)	1,013	Tension (%)	100%	Yield Torque (ft-ibs)	31,180
Joint Str. (kips)	667	Compression (%)	100%		
		Ratio of Areas (Cplg/Pipe)	1.46		

MAKEUP TORQUE						
Min. MU Tq. (ft-lbs)	Min. MU Tq. (ft-lbs) 10,000 Max: MU Tq. (ft-lbs) 20,000 Running Tq. (ft-lbs) See GBT RP					See GBT RP
	Max. Operating Tq. (ft-lbs)* 29,620					

Units: US Customary (lbm, in., \*F, lbf)

1 kip = 1,000 lbs

\* See Running Procedure for description and limitations.

See attached: Notes for GB Connection Performance Properties.

GBT Running Procedure (GBT RP): www.gbconnections.com/pdf/RP-GB-DWC-Connections.pdf

Blanking Dimensions: www.gbconnections.com/pdf/GB-DWC-Blanking-Dimensions.pdf

Connection yield torque rating based on physical testing or extrapolation therefrom



#### **Notes for GB Connections Performance Properties**

Rev. 1 (May, 2018)

## ENGINEERING THE RIGHT CONNECTIONS™

- 1. All dimensions shown are nominal. Plain end weight is calculated in accordance with API TR 5C3. Performance properties are empirical, based on nominal dimensions, minimum material yield and ultimate strengths, and calculated in general accordance with industry standard formula(s) assuming uniaxial loading. All properties are calculated on the basis of materials at room temperature. NOTE: Material properties change with temperature.
- 2. Joint strength is the lesser of pipe thread strength and minimum coupling tension as calculated in accordance with API TR 5C3. Tensile efficiency is calculated using coupling strength based on ultimate material strength per API TR 5C3 divided by plain end yield strength of the casing. Minimum Coupling Tension based on material *yield* strength is provided *for information only*. Performance values presented for tension do not account for failure by pull-out (which can occur with heavy wall casing). effects of internal and external pressure, thermally induced axial loads, casing curvature (bending), and/or other static and dynamic loads that may occur singularly or in combination during downhole deployment and with subsequent well operations.
- 3. Drift diameters are based on Standard and Alternate drift sizes per API 5CT. Drift diameters are not specified for API 5L pipe. Drift diameters shown on GB Connection Performance Property Sheets represent the diameter of the drift mandrel used for end-drifting after coupling buck on. When shown, the alternate drift diameter is used for end drifting. Drift testing is performed in accordance with currently applicable API Specifications.
- 4. Minimum Internal Yield Pressure Performance values for Casing (API 5CT), Line Pipe (API 5L), and mill casing proprietary grades are based on API TR 5C3 formulas and assume 87.5% minimum wall thicknesses. Minimum Internal Yield Pressure of the Coupling and Leak Resistance divided by pipe body Minimum Internal Yield Pressure (all based on API TR 5C3 formulas). GB Connections typically demonstrate pressare resistance exceeding the mating pipe body unless otherwise noted with a pressure efficiency can only be achieved when connections are properly assembled in strict accordance with GB Connections' Running Procedures (www.abconnections.com/pdf/RP-GB-DWC-Connections.gdf.
- Compression efficiency of the Casing/Connection combinations does not consider the axial load that causes pipe body buckling. The compressive load that causes buckling is usually less than the pipe body compressive yield strength and is dependent on a number of factors including, but not limited to, string length (or slenderness ratio; L/D), thermally induced axial loads, and annular clearance that may (or may not) lend side support to the casing string.
- 6. Bending values assume a constant radius of curvature where the casing is in uniformly intimate contact with the wall of the wellbore (i.e. when the upset at the coupling OD is small compared with wellbore wall irregularities). When the radius of curvature is not constant due to large wellbore wall irregularities, varying trajectory, micro doglegs, wash-outs, rock ledges, and other downhole conditions, unpredictable excessive bending stresses can occur that may be detrimental to casing and connection performance.
- 7: Fatigue failures are a function of material properties, stress range, and number of stress reversal cycles. API 5CT, API 5L, and mill proprietary casing/coupling materials have a finite fatigue life. Higher stress ranges yield lower fatigue life. So as a general rule of thumb, casing should never be rotated at higher RPMs than needed for task accomplishment. For the same stress range, casing rotated at 25 RPMs will generally last 4 times longer (more rotating hours) than casing rotated at 100 RPMs. However with fatigue, there are opportunities for unexpected higher stress reversal levels associated with vibration, thermally induced axial loads, and benching (see above) in addition to all other stress reversals imparted during running, rotating, preciprocating, pressure testing, pumping, etc. The extent and quality of the cement job is also a factor. Under aggressive, high-volume, multi-stage hydraulic fracturing operations, the casing string (including the connections) is severely taxed such that local stress range(s) and actual number of applied cycles cannot be precisely determined without full string instrumentation.
- 8. External pressure efficiency (expressed in percent) is the ratio of the lesser of Minimum Internal Yield Pressure and Leak Resistance for coupling (calculated per API TR 5C3) divided by the API collapse rating of the casing. External pressure efficiency does not account for any high collapse rating that may be shown on GB Connection Performance Property Sheets.
- 9. Maximum Makeup Torque is provided for guidance only. This value is not the same as the Connection Yield Torque shown. Connection Yield Torque is the lesser of yield torque rating for the critical cross-section of pipe body, connector body, and pin nose and the threadform load flank bearing area. Connection Yield Torque does not consider radial buckling of the pipe or connection due to excessive jaw pressure during torque application. Torque in connections can increase or decrease over that applied at makeup (connection tightening/loosening) with rotating and stimulation operations due to slip-stick, shock loads, bending, tight spots, vibration(s), temperature, and other downhole factors that may occur individually or in combination. Due to circumstances beyond the control of GB Connections, User accepts all risks associated with casing and connection related issues that occur during and after rotating operations.
- 10. Every GB Connection requires the proper amount and distribution of thread compound to all pin and coupling threads and careful field make up in strict accordance with GB Connections' Running Procedures to provide expected levels of performance in service.
- 11. Reactions among water, drilling muds and other fluids, and chemicals introduced by User with downhole formation fluids may result in an environment detrimental to casing and connection performance. User should carefully consider all aspects of the string design including material compatibility with respect to possible corrosion, sour conditions, and other factors that may result in unexpected casing and/or connection failure at or below published ratings.
- 12. Performance Properties are subject to change without notice. User is advised to obtain the current GB Connection Performance Property Sheet for each application. Please visit www.gbconnections.com to download.

#### Limitations

Data presented in GB Performance Property Sheets and Running Procedures ("GB Information") is provided for informational purposes only and intended to be supplemented by the professional judgment of qualified personnel during design, field handling, deployment, and all subsequent well operations. The use of GB Information is at the User's sole risk.

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## **OVERVIEW**

This field running procedure applies to makeup of **GB** *Drilling with Casing* (GB DwC) Connections which include GB CD, GB CDE, GB RDB, AND GB RDB WS Connections with GB Butt (Buttress), GB 4P, and GB 3P thread forms. All of these connections are suitable for *Running* (standard casing applications), *Rotating* (to aid string advancement), *Drilling* (Drilling with Casing/Drilling with Liners) and *Driving*. This procedure also applies to the legacy GB Connections known as GB Butt and GB 3P.

Numerous factors impact the makeup torque of Buttress (GB Butt) and Modified Buttress Threads (such as GB 4P and GB 3P). Some of these factors include but are not limited to: allowable threading tolerances, joint characteristics (OD, straightness, hooked ends, and weight), vertical alignment (derrick, top drive, and elevator alignment relative to rotary table), thread compound (amount and distribution), snub line (location and orientation), distance between tongs and backups, temperature/weather, equipment type, efficiencies (electrical, hydraulic and mechanical), grips/dies (type, condition, orientation, location, contact area, and grip distribution), measurement equipment, gauge calibration, personnel, etc. The nature of these types of connections makes it impossible to provide makeup torque values that will yield proper power tight makeup on every rig under all circumstances with the wide variety of existing connection makeup equipment.

This procedure has been designed to determine the *Running Torque* required for proper power tight makeup of GB Connections under the circumstances and with the actual equipment, set up conditions, weather, etc. that exist at the time of running. With proper execution of this procedure, GB Connections will be properly and consistently assembled.

#### LIMITATIONS

This GB Running Procedure provides the basic recommended practices and is intended to be supplemented by the professional judgment of qualified personnel based on observation of actual makeups throughout the casing run. GB DwC Connections require the proper amount and distribution of thread compound to all pin and coupling threads and careful field makeup in strict accordance with GB Connections' Running Procedures to provide expected levels of performance in service.

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## DEFINITIONS

- 1. Minimum Makeup (MU) Torque: Connections must have at least this amount of torque applied.
- 2. Shoulder Torque: MU torque required to achieve shoulder engagement.
- 3. <u>Running Torque:</u> Developed at start of casing run per GB Running Procedure and once established, used for the rest of the joints in the string. Using date established with progression of the casing run. The *Running Torque* may be adjusted as needed to stay within parameters defined here. The *Running Torque* will likely vary with each job due to the factors listed in the Overview section.
- 4. Delta Torque: Difference between Shoulder Torque and final makeup torque.
- 5. <u>Maximum Makeup (MU) Torque:</u> Assembly torque shall not exceed the *Maximum MU Torque* shown on size, weight, and grade-specific GB Performance Property Sheets at the beginning of a casing run when

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establishing the *Running Torque*. In the unlikely event that *Running Torque* determined by the procedure meets or exceeds the *Maximum MU Torque*, call GB Connections for assistance.

- 6. <u>Yield Torque</u>: Torque that causes yielding in the connection (usually yielding of the pin nose). *Yield Torque* rating does **NOT** consider the torque that may radially buckle the pipe body at the grip points. *Yield Torque* values for the pipe body and connection which are based on nominal dimensions and minimum material yield strength.
- 7. <u>Maximum Operating Torque</u>: The *Maximum Operating Torque* shown on the GB Connections Performance Property Sheets includes a 5% safety factor on *Yield Torque*. As such, it represents the limiting torque *spike* that can be applied to the connection during rotating operations. The *Maximum Operating Torque* is <u>NOT</u> the *Maximum MU Torque* and is <u>NOT</u> a sustainable rotating torque. Operating at the *Maximum Operating Torque* for any length of time may damage connections due to likely random, unexpected torque spikes that occur during rotating operations. USER should carefully consider this value to determine if a higher Safety Factor on *Yield Torque* is more suitable for the project-specific application.

## **KEY INFORMATION**

Thread Compound:	Best-O-Life 2000, Best-O-Life 2000 Arctic Grade (AG), API Modified, API Modified Hi- Pressure, or any industry recognized equivalent to these products. Thread compound may also be referred to as "dope". User should avoid products that include Metal Free (MF) in the product name. Tool joint compounds are expressly forbidden for makeup of GB DwC Connections. Apply thread compound to all pin and box threads as described here is required per this procedure.
<u>Torque Values:</u>	<i>Minimum and Maximum MU Torque</i> values are provided on individual GB Connections Performance Property Sheets available at the following link: <u>http://www.gbconnections.com</u>
Continuous Makeup:	Makeup of GB Connections <u>SHALL START AND CONTINUE WITHOUT STOPPING</u> until full power tight makeup is achieved.
<u>Makeup Speed:</u>	Use of high gear at no more than 20 RPMs is permissible once proper starting thread engagement has occurred. <u>THE FINAL TWO (2) TURNS, AT A MINIMUM, SHALL BE</u> COMPLETED IN LOW GEAR AT LESS THAN 6 RPMS.
Pin Nose Engagement	Pin nose engagement is indicated by a spike on an analog torque gauge or a sharp vertical spike on a torque vs. turn plot. As a secondary check, proper power tight makeup is achieved when the coupling covers approximately half of the API Triangle Stamp on the pin. The triangle will be stamped on the pin member as indicated by a white locator stripe.
<u>Acceptance Criteria:</u>	All GB Connections must exhibit shoulder engagement (achieve pin-to-pin or pin-to-shoulder engagement) with a: (1) <b>Delta Torque</b> ranging <u>between 10% and 50%</u> of majority of the <b>Shoulder Torque</b> and (2) final torque not exceeding the <b>Running Torque</b> as established in this procedure. Outlier joints that require additional attention would be an exception to <b>Maximum MU Torque</b> limit as discussed under Comments, Troubleshooting.

It is imperative that the following procedure be executed carefully at the beginning of every casing run to determine the *Running Torque* (torque to be used for the rest of the string). Torque values established on an individual casing run are never transferrable to other runs. The procedure should be fully executed for each and every casing run.

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The **Running Torque** is determined while running the first 10 joints after joints assembled with threadlocking compounds are made up. Sometimes more than the first 10 joints will be needed to establish the **Running Torque** due to erratic results and/or other run-specific conditions. The **Running Torque** may have to be re-established or adjusted during the casing run under certain conditions<sup>1</sup> and observations. Use the size-specific GB Connections Performance Property Sheets (<u>http://www.gbconnections.com</u>) for physical properties for the **Minimum** and **Maximum MU Torque** values.

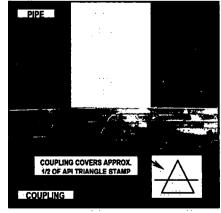
Connections shall be made up until shoulder engagement with **Delta Torque** > 10% of the **Shoulder Torque** (not to exceed the **Maximum MU Torque**, see procedure below) using the **Running Torque** value established in this procedure. The **Maximum MU Torque** at the beginning of the casing run for establishing the **Running Torque** shall be limited to the value shown on the applicable GB Connections Performance Property Sheet. The **Running Torque** shall be used thereafter and throughout the run as the limiting makeup torque value. The **Maximum MU Torque** on the GBC Performance Property Sheet value is given as a practical limit for avoidance of thread galling, connection damage, and possible tube damage due to excessive jaw pressure that can occur with application of extreme makeup torque. Contact GB Connections if more than the **Maximum MU Torque** value is required for shoulder engagement and/or final makeup, or if torque exceeding the **Maximum Operating Torque** value is required for the intended service.

## PROCEDURE FOR ESTABLISHING RUNNING TORQUE

- 1. Remove coupling thread protectors only after casing is set in V-Door.
- 2. Always apply fresh thread compound to coupling threads and internal shoulder (where applicable). See Comment No. 1 (below) for discussion on proper amount of thread compound.
- 3. Remove pin thread protectors only after joint is raised in the derrick. Visually inspect pin threads for sufficient thread compound as described in Comment No. 1; add fresh compound to pin threads and pin nose.
- 4. Fresh thread compound should <u>NEVER</u> be added on top of dope contaminated with dust, dirt, and/or debris. Threads observed to have contaminated thread compound shall be thoroughly cleaned and dried before applying fresh thread compound.
- 5. Stab the pin carefully into the coupling of the joint hanging in the rotary table. A stabbing guide is recommended to protect the pin nose and leading thread from physical damage that may contribute to thread galling. Make up each connection until shoulder engagement plus *Delta Torque* between 10% and 50% of the *Shoulder Torque* without exceeding the *Maximum MU Torque*. Record the *Shoulder Torque* observed for the first 10 joints (excluding threadlocked accessory joints). The *Running Torque* is (a) the *Minimum MU Torque* shown on the

GB Connections Performance Property Sheets or (b) the Maximum **Shoulder Torque** recorded from the first 10 makeups + 10%, whichever is higher (rounded to the next highest 500 ft.-lbs.) When making up the initial joints for establishing the **Running Torque** carefully watch the torque gauge for the **Shoulder Torque** and try to manually shut down the tongs before reaching **Maximum MU Torque** shown on the GB Connections Performance Property Sheets. Alternately, the dump valve should be set to the **Maximum MU Torque** during this initial process.

 After the first 10 makeups (more if necessary due to conditions at the time of the run), use the "*Running Torque*" established in Step 5 for the remainder of the string. A dump valve is strongly recommended to stop makeup once the established *Running Torque* is achieved.



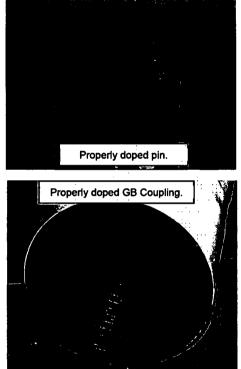
<sup>&</sup>lt;sup>1</sup> Examples include but are not limited to more than an occasional low or high *Delta Torque*, string of mixed mills, equipment change, large temperature change, and wobbling or noticeable vibration when joint is turning.

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- 7. All connections made up with the established *Running Torque* should achieve shoulder engagement with the minimum amount of *Delta Torque*. Carefully watch for the spike on the torque gauge during each make up to verify shoulder engagement. As a *secondary* verification, randomly check the makeup position relative to the API Triangle Stamp during the run. Proper power tight makeup position is achieved when the coupling covers approximately half of the API Triangle Stamp on the pin (see accompanying photo).
- 8. All connections should achieve shoulder engagement with at least 10% *Delta Torque* before the *Maximum MU Torque* is achieved.

## **COMMENTS, TROUBLESHOOTING**

- GB Connections are thread compound friendly. Thread compounds shall be handled, mixed, and applied in strict accordance with the manufacturer's instructions. <u>THREAD COMPOUND SHALL BE</u> <u>APPLIED TO BOTH PIN AND COUPLING THREADS AND</u> <u>OPPOSING PIN NOSE OR SHOULDER AREA OF EVERY</u> <u>CONNECTION</u>. Sufficient thread compound has been applied when all threads (pin and coupling), pin nose, and coupling ID surfaces are completely covered <u>WITH NO GAPS OR BARE SPOTS</u>. The thread form should be discernible beneath the compound; i.e. when the thread valleys appear half full. Be generous with the thread compound; but avoid over-doping to the point where excessive amounts are squeezed out during assembly. Use of a mustache brush is the preferred method for applying and distributing thread compounds to GB Connections.
- 2. If threads are cleaned on racks, new dope shall be applied in a light, even coat to both pin and coupling threads. See Comment No. 1 above for description of sufficient thread compound. Clean thread protectors shall be re-applied to freshly doped pin and coupling threads unless the casing run is imminent (no more than a few hours) to avoid contaminating exposed thread compound.
- All connections should achieve shoulder engagement before reaching the "Running Torque" value determined by this procedure. Any connection that does not achieve shoulder engagement at the established "Running Torque" value shall be visually inspected for position relative to the API Triangle Stamp.



- a) If the coupling is shy of the API Triangle Stamp Base, the connection shall be broken out, cleaned and inspected visually for thread damage, re-doped, and made-up again (or laid down if threads are damaged). Connections that have not achieved shoulder engagement <u>SHALL NEVER</u> be backed up a couple of turns and remade. They shall be completely broken out, cleaned and inspected as described above.
- b) If the coupling covers the API Triangle base but does not cover approximately half of the Triangle Stamp, add additional torque to achieve shouldering and finish the makeup. It is common to see high torque (possibly exceeding the *Maximum MU Torque*) to initiate connection turning. This is acceptable as long as the torque drops off once movement starts and then spikes with shoulder engagement. If acceptable makeup doesn't occur with one additional torque application, the connection shall be broken out (as described in 3a above). With an additional attempt, it is OK for the final torque to exceed the **Running Torque** but it should not exceed the **Maximum MU Torque** (except to initiate additional turning).
- c) Any connection not properly assembled (i.e. not meeting the acceptance criteria) in two (2) attempts (provided threads pass a visual inspection each time) is reject and shall be laid down.

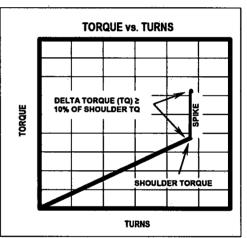
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4. At the established *Running Torque*, the connections will generally shoulder with *Delta Torque* between 10% and 50%. High interference connections will tend to have a higher *Shoulder Torque* and less *Delta Torque* (at least 10% of the *Shoulder Torque* is required). Low interference connections will tend to have lower *Shoulder Torque* and more *Delta Torque*. In general, the GB Connections makeup consistently but will vary due to any of the factors enumerated in the second paragraph of the Overview section of this procedure. However, wide variability on more than a few joints should be investigated for a root cause and, if necessary, a new *Running Torque* should be adjusted as described below.

If a connection appears to have shouldered but doesn't have at least 10% **Delta Torque**, the position relative to the API Triangle Stamp should be checked. In just about every instance, the position will have covered the triangle base, so additional torque can be added to complete the makeup as discussed in 3.b) above. Expect an instantaneous spike with showing more than 30% **Delta Torque** with application of additional torque. Under this condition, this makeup is acceptable.

Similarly, random connections here and there with more than 30% **Delta Torque** is generally not cause for concern. However, if overshooting the 30% maximum **Delta Torque** target occurs frequently, then the established **Running Torque** value should be walked down in 500 ft-lbs. to 1,000 ft-lbs. increments until connection makeup routinely falls in line with the stated acceptance criteria.

5. Torque vs. Turn monitoring systems are recommended for field makeup of GB Connections. While Torque vs. Turn plots provide good information about makeup, they <u>SHALL NOT BE</u> <u>SUBSTITUTED FOR DIRECT VISUAL OBSERVATION OF THE</u> <u>CONNECTION DURING ASSEMBLY</u>. There is no second chance to watch field assembly of a connection. Torque vs. Turn plots can always be viewed for verification purposes once a makeup is finished. When available, torque vs. turn plots shall finish with a clearly defined spike as shown in the graphic to the right. The general character of torque vs. turn plots for good makeups will become evident after the first ten (10) makeups (again, more may be necessary due to rigand/or equipment-specific conditions). Any makeup that results in a plot that is "out-of-character"<sup>2</sup> when compared with the majority of plots from previous good makeups should be checked carefully.



When using Torque vs. Turn monitoring equipment, GB

recommends setting a reference torque value of 500 ft.-lbs. or 10% of the minimum makeup torque (whichever is lower) to normalize the resulting plots. Plot scales should be set so data spans at least 2/3 of the turns scale on each plot (15 turns will usually be sufficient at the start and can be reduced based on data from the first few joints). UNDER NO CIRCUMSTANCE SHOULD MAKEUP BE STARTED UNTIL THE MONITORING SYSTEM IS READY TO RECORD DATA.

6. Occasionally the mill side of a GB Connection may turn during field makeup. When observed, the makeup should continue without stopping per this procedure. It may be helpful to scribe a vertical line across the coupling-pipe interface to aid estimation of mill side turning if it is observed with some frequency. The amount of mill side turn should be carefully observed and estimated. If the mill side turns less than ½ turn and all other aspects of the makeup are good, the connection is acceptable. If the mill side turns more than ½ turn trouble- shooting should be initiated paying particular attention to amount and distribution of thread compound, vertical alignment, weight of joint, hooked end on pipe, and other possible factors that may contribute to possible high torque during field makeup. Counting turns can help to estimate if coupling will need to be stopped to avoid over rotation. It should

<sup>&</sup>lt;sup>2</sup> An "out-of-character" plot may initiate with a high torque, show significantly steeper slope from the start of makeup, wide torque undulations as makeup progresses, no clearly defined spike, insufficient/inconsistent turns, etc.

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be noted that mill side turning during field makeup occurs occasionally and should not be concerning. Frequent or persistent mill side turning is a symptom that needs troubleshooting and appropriate corrective action.

- 7. A double wrap of the pick-up sling should be used when raising casing into the derrick when lifting subs, single joint, side-door, or slip elevators are not being used.
- 8. Higher torque may be required to achieve shoulder engagement when threadlock compounds are applied. User is advised to carefully follow the manufacturer's instructions with respect to mixing, application, temperature, and time. Torque ranges with threadlock compounds cannot be estimated due to many variables including but not limited to temperature, time, connection tolerances, and surface finish. In these cases, carefully monitor makeup to be sure shouldering occurs. The only exception to the shouldering requirement is with float equipment (float shoe and float collar) that will be assembled with a threadlocking compound. In this case, makeup to a position that covers the base of API Triangle Stamp is considered satisfactory.
- 9. Manual and automated dump valves can miss the established *Running Torque* due to several factors. Slightly overshooting the *Running Torque* is not cause for concern as long as the final "dump" torque is not excessive, and the equipment used is generally consistent joint-to-joint. Overshooting the *Running Torque* with a final makeup speed greater than 10 RPMs is risky and potentially harmful to the connection as discussed below.
- 10. Attached is a "Worksheet for determining GB Connections *Running Torque* at the beginning of a Casing Run" for use at the start of any casing run using GB Connections. GB recommends that this worksheet be filled out and maintained with the casing run records.

## MAKEUP SPEED

# To reiterate: Use of high gear at no more than 20 RPMs is permissible once proper starting thread engagement has occurred. <u>THE FINAL TWO (2) TURNS, AT A MINIMUM, SHALL BE COMPLETED IN LOW GEAR AT LESS THAN</u> 6 RPMS.

Making up connections at RPM exceeding those listed above may result in unsatisfactory connection performance downhole. Risks associated with excessive makeup RPMs are common for any connection with internal pin nose engagement. High speed makeup can:

- 1. Impart an unnecessary impulse load at nose contact. Certain materials are more susceptible to cracking under sudden or instantaneously applied loads.
- 2. Inhibit efficient movement of and trap thread compound under high pressure causing additional and unquantifiable high hoop stresses in the connection.
- 3. Result in significant overshoot of established dump torque value due to equipment latency between signal and equipment shut down resulting in higher but unknown actual final torque value. Excessive overshoot can result in pin nose yielding.

## **PROCEDURE SUMMARY**

- 1. Remove coupling protectors after casing is set in V-Door and apply fresh thread compound to coupling threads.
- 2. Raise joint in derrick, remove pin protectors, and apply fresh thread compound to pin threads and pin nose.
- 3. Carefully stab pin into coupling and makeup to pin nose engagement. Try to stop makeup without exceeding the *Maximum MU Torque* (shown on GB Connections Performance Property Sheets). Carefully watch for and note the *Shoulder Torque*.
- 4. Record **Shoulder Torque** and Final Torque values, and position relative to API Triangle Stamp for first ten (10) connections, more if necessary due to run/rig-specific conditions.

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- 5. The Running Torque is (a) the Maximum MU Torque shown on the GB Connections Performance Property Sheet or (b) the maximum torque required for shoulder engagement + 10% Delta Torque determined from the first 10 makeups, whichever is higher. Use the attached Worksheet to record this data and determine the Running Torque.
- 6. Make up the rest of the string at the *Running Torque* determined in the previous step verifying each connection has shouldered with between 10% and 30% *Delta Torque*.

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## DO's and DONT's

- 1. DO check vertical alignment.
- 2. DO apply thread compound to all pin and coupling threads, pin nose and coupling shoulder area.
- 3. DO establish the Running Torque in accordance with GB Procedures.
- 4. DO make adjustments to *Running Torque* if indicated by inconsistent makeups during the casing run.
- 5. DO check every makeup for a clear indication of shouldering with a minimum *Delta Torque*  $\ge$  10% of the *Shoulder Torque*.
- 6. DO reject any coupling that is not properly made up after two (2) attempts.
- 7. DO carefully stab pins into coupling (use a stabbing guide for casing smaller than 9 5/8" OD).
- 8. DO finish the makeup with at least two (2) full turns in low gear at 6 RPMs or less.
- 9. DO make up every connection continuously to pin nose engagement without stopping.
- 10. DO make note of anything that occurs with any connection makeup such as backup grips slipped, connection inspected and remade, etc.
- 11. Do check out every connection that appears out of character relative to the population. An example would be a connection that is completed in significant fewer turns than most others. Check the triangle stamp and record position and take corrective action if needed.
- 12. DO add torque to any connection that appears to achieve pin nose engagement but not 10% delta torque.
- 13. DO adjust the *Running Torque* up or down in increments to achieve consistent *Delta Torque* between 10% and 30%.
- 14. Do make note of any anomaly during any connection makeup, such as backups slipped, mill side turned, etc.
- 15. DO NOT over dope.
- 16. **DO NOT** exceed the *Maximum MU Torque* as shown on the GB Connections Performance Property Sheets during assembly.

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- 17. DO NOT make up any misaligned connection.
- 18. DO NOT exceed 20 RPMs in high gear and 6 RPMs in low gear for the final two (2) full turns.
- 19. DO NOT remove pin thread protectors until pipe is hanging in the derrick.
- 20. **DO NOT** ever back a connection up a couple of turns and remake. Any connection requiring this type of attention <u>SHALL</u> be broken out completely, cleaned, visually inspected, and if OK, re-doped and remade.
- 21. DO NOT hesitate to contact GB Connections with questions before and during any casing run.

## **RECOMMENDED EQUIPMENT**

- Stabbing Guide
- Mustache Brush
- Torque vs. Turn Monitoring Equipment or Dump Valve

#### Worksheet for determining GB Connection Running Torque at the beginning of a Casing Run

Ignore joints that are assembled with threadlock compounds. See "Addendum Procedure for GB Connections Assembled with Threadlocking Compounds" available at www.gbconnections.com.

#### Pertinent Excerpt from GB Running Procedure

5. Stab the pin carefully into the coupling of the joint hanging in the rotary table. A stabbing guide is recommended to protect the pin nose and leading thread from physical damage that may contribute to thread galling. Make up each connection until shoulder engagement plus delta torque ≥ 10% of the shoulder torque without exceeding the Maximum Makeup Torque. Record the shoulder torque observed for the first 10 joints (excluding threadlocked accessory joints). The Running Torque is (a) the Minimum Makeup Torque shown on the GB Connection Performance Property Sheets or (b) the Maximum Shoulder Torque carefully watch the torque gauge for the shoulder torque and try (rounded to the next highest 500 ft.-lbs.) When making up the initial joints for establishing the Running Torque carefully watch the torque gauge for the shoulder torque and try to manually shut down the tongs before reaching Maximum Makeup Torque shown on the GB Connection Performance Property. Alternately, the dump valve should be set to the Maximum Makeup Torque during this initial process.

6. After the first 10 makeups (more if necessary due to conditions at the time of the run), use the "Running Torque" established in Step 5 for the remainder of the string. A dump valve is strongly recommended to stop makeup once the established Running Torque is achieved.

Casing Data	Comment	
OD (in)	See GBC Performance Property Sheet	
Weight (ppf)	See GBC Performance Property Sheet	
Grade	See GBC Performance Property Sheet	
Min MU Torque (ft-lbs)	See GBC Performance Property Sheet	
Max MU Torque (ft-lbs)	See GBC Performance Property Sheet	
Max Operating Torque (ft-lbs)	The Maximum Operating Torque is <u>NOT</u> the Maximum Makeup Torque and is <u>NOT</u> a sustainable rotating torque. Operating at the Maximum Operating Torque for any length of time will likely damage the connection.	

Notes	Joint No	Shouider Torque (ft-ibs)	Final Torque (ft-ibs)	Triangle Stamp Position Sketch (↔)
Required	1			
Required	2			
Required	3			
Required	4			
Required	5			
Required	6			
Required	7			
Required	8			
Required	9			
Required	10			
Optional	11			
Optional	12	,.		
Optional	13			
Optional	14			
Optional	15			
Max. Shoulder Torque				
A Max. Shoulder Torqu	Je + 10%			
B Min. Makeup Torque (from GB Conn. Data	2			
Running Torque (ft-l			A or B, whichev	er is greater.

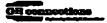
Optional joints should be added if there is wide variability in shoulder torques recorded during the initial 10 joints. Judgement should be used to determine if more than 10 joints are needed for the purpose of establishing the Running Torque and, if so, how many more should be added.

Wide variations in Shoulder Torque during the first ten (10) joints suggest other issues requiring attention such as poor alignment, improper amount and distribution of thread compound, etc. Refer to 2nd paragraph of GB Running Procedure for possible contributing factors to aid troubleshooting.

GB Connections 950 Threadneedle, Suite 130 Houston TX 77079 Toll Free: 1-888-245-3848 Main: 713-465-3585 Fax: 713-984-1529

For rechincal informa	ation, contact:	
Gene Mannella	Qing Lu	Jordan Kles
gmannella@gbconnections.com	glu@gbconnections.com	ikies@gbconnections.com

Rev. 13 (05/16/2018)



Production

Production Casing Burst Design		
Load Case	External Pressure	Internal Pressure
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Fluid in hole (water or produced water) + test psi
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job

Production Casing Collapse Design			
Load Case External Pressure Internal Pressure			
Full Evacuation	Mud weight string was set in	None	
Cementing	Wet cement weight	Water (8.33 ppg)	

Production Casing Axial Design		
Load Case	Assumptions	
Overpull	100 kips	
Running in hole	2 ft/s	
Green Cement Pressure Test	Max pressure when bumping plug	
Service Loads	N/A	

#### TECHNICAL DATA SHEET TMK UP SF 5.5 X 20 P110

TUBULAR PARAMETERS	
Nominal OD, (inch)	5.500
Wall Thickness, (inch)	0.361
Pipe Grade	P110
Drift	Standard

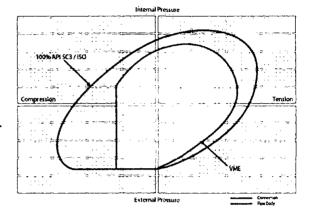
#### CONNECTION PARAMETERS

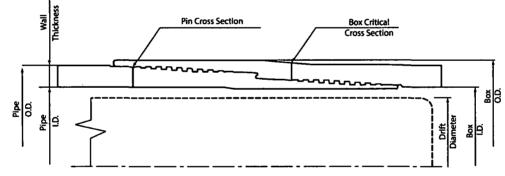
Connection OD (inch)	5.646
Connection ID, (inch)	4.734
Make-Up Loss, (inch)	5.526
Connection Critical Area, (sq inch)	5.275
Yield Strength in Tension, (klbs)	580
Yeld Strength in Compression, (klbs)	580
Tension Efficiency	91%
Compression Efficiency	91%
Min. Internal Yield Pressure, (psi)	12 640
Collapse Pressure, (psi)	11 110
Uniaxial Bending (deg/100ft)	83.0
MAKE-UP TORQUES	

MAKE UP TURQUES	
Minimum Make-Up Torque, (ft-lb)	10 200
Optimum Make-Up Torque, (ft-lb)	11 200
Maximum Make-Up Torque, (ft-lb)	12 300
Operating Torque, (ft-lb)	13 090
Yield Torque, (ft-lb)	15 400

#### PIPE BODY PROPERTIES

PE Weight, (lbs/ft)	19.81
Nominal Weight, (lbs/ft)	20.00
Nominal ID, (inch)	4.778
Drift Diameter, (inch)	4.653
Nominal Pipe Body Area, (sq inch)	5.828
Yield Strength in Tension, (klbs)	641
Min. Internal Yield Pressure, (psi)	12 640
Collapse Pressure, (psi)	11 110
Minimum Yield Strength, (psi)	110 000
Minimum Tensile Strength, (psi)	125 000





NOTE: The content of this Technical Data Sheet is for general information only and does not guarantee performance or imply fitness for a particular purpose, which only a competent drilling professional can determine considering the specific installation and operation parameters. This information supersede all profe versions for this connection. Information that is printed or downloaded is no longer controlled by TMK and might not be the latest information. Anyone using the information does so at their own risk. To verify that you have the latest technical information, please contact PAO "TMK" Technical Sales in Russia (Tet +7 (495) 775-76-00, Email: technales@tmk-tpoop com) and TMK IPSCO in North America (Tet +1 (281)949-1044, Email: technales@tmk-tpoco com).

Print date: 04/29/2019 19:39

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Production

Production Casing Burst Design			
Load Case	External Pressure	Internal Pressure	
Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Fluid in hole (water or produced water) + test psi	
Tubing Leak	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Packer @ KOP, leak below surface 8.6 ppg packer fluid	
Stimulation	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max frac pressure with heaviest frac fluid	
Green Cement Pressure Test	Mud base fluid density to TOC, cement mix-water gradient to outer shoe and pore pressure to TD	Max pressure used to bump the plug during cement job	

Production Casing Collapse Design			
Load Case	External Pressure	Internal Pressure	
Full Evacuation	Mud weight string was set in	None	
Cementing	Wet cement weight	Water (8.33 ppg)	

Production Casing Axial Design						
Load Case	Assumptions					
Overpull	100 kips					
Running in hole	2 ft/s					
Green Cement Pressure Test	Max pressure when bumping plug					
Service Loads	N/A					

## HYDROGEN SULFIDE (H<sub>2</sub>S) DRILLING OPERATIONS PLAN

#### Hydrogen Sulfide Training:

<u>All regularly assigned personnel, contracted or employed by Apache Corporation</u> will receive training from qualified instructor(s) in the following areas prior to commencing drilling possible hydrogen sulfide bearing formations in this well:

- The hazards and characteristics of hydrogen sulfide (H<sub>2</sub>S)
- The proper use and maintenance of personal protective equipment and life support systems.
- The proper use of H<sub>2</sub>S detectors, alarms, warning systems, briefing area, evacuation procedures & prevailing winds.
- The proper techniques for first aid and rescue procedures.

#### Supervisory personnel will be trained in the following areas:

- The effects of H<sub>2</sub>S on metal components. If high tensile tubulars are to be utilized, personnel will be trained in their special maintenance requirements.
- Corrective action & shut-in procedures when drilling or reworking a well & blowout prevention / well control procedures.
- The contents and requirements of the H<sub>2</sub>S Drilling Operations Plan

There will be an initial training session just prior to encountering a known or probable  $H_2S$  zone (within 3 days or 500') and weekly  $H_2S$  and well control drills for all personnel in each crew. The initial training session shall include a review of the site specific  $H_2S$  Drilling Operations Plan and the Public Protection Plan. This plan shall be available at the well site. All personnel will be required to carry documentation that they have received proper training.

## H<sub>2</sub>S SAFETY EQUIPMENT AND SYSTEMS:

#### Well Control Equipment that will be available & installed if H<sub>2</sub>S is encountered:

- Flare Line with electronic igniter or continuous pilot.
- Choke manifold with a minimum of one remote choke.
- Blind rams & pipe rams to accommodate all pipe sizes with properly sized closing unit.
- Auxiliary equipment to include: annular preventer, mud-gas separator, rotating head & flare gun with flares

#### **Protective Equipment for Essential Personnel:**

• SCBA units located in dog house & at briefing areas, as indicated on wellsite diagram.

#### **H2S Dection and Monitoring Equipment:**

- Two portable H<sub>2</sub>S monitors positioned on location for best coverage & response. These units have warning lights & audible sirens when H<sub>2</sub>S levels of 10 ppm are reached.
- One portable H<sub>2</sub>S monitor positioned near flare line.

#### **H2S Visual Warning Systems:**

- Wind direction indicators are shown on wellsite diagram.
- Caution / Danger signs shall be posted on roads providing direct access to location. Signs will be painted a high visibility yellow with black lettering of sufficient size to be readable at a reasonable distance from the immediate location. Bilingual signs will be used when appropriate.

#### Mud Program:

- The Mud Program has been designed to minimize the volume of H<sub>2</sub>S circulated to the surface. Proper mud weights, safe drilling practices & the use of H<sub>2</sub>S scavengers will minimize hazards when penetrating H<sub>2</sub>S bearing zones.
- A mud-gas separator and H<sub>2</sub>S gas buster will be utilized as needed.

#### Metallurgy:

- All drill strings, casing, tubing, wellhead, blowout preventers, drilling spool, kill lines, choke manifold & lines, & valves will be suitable for H<sub>2</sub>S service.
- All elastomers used for packing & seals shall be H<sub>2</sub>S trim.

#### **Communication:**

• Cellular telephone and 2-way radio communications in company vehicles, rig floor and mud logging trailer.

# HYDROGEN SULFIDE (H<sub>2</sub>S) CONTINGENCY PLAN

## Assumed 100 ppm ROE = 3000'

100 ppm H<sub>2</sub>S concentration shall trigger activation of this plan.

## Emergency Procedures

In the event of a release of gas containing H<sub>2</sub>S, the first responder(s) must

- Isolate the area and prevent entry by other persons into the 100 ppm ROE.
- Evacuate any public places encompassed by the 100 ppm ROE.
- Be equipped with H<sub>2</sub>S monitors and air packs in order to control the release.
- Use the "buddy system" to ensure no injuries occur during the response
- Take precautions to avoid personal injury during this operation.
- Contact operators and/or local officials to aid in operation. See list of phone numbers attached.
- Have received training in the :
  - o Detection of H<sub>2</sub>S, and
  - o Measures for protection against the gas,
  - Equipment used for protection and emergency response.

#### Ignition of Gas source

Should control of the well be considered lost and ignition considered, take care to protect against exposure to Sulfur Dioxide (SO<sub>2</sub>). Intentional ignition must be coordinated with the NMOCD and local officials. Additionally the NM State Police may become involved. NM State Police shall be the Incident Command on scene of any major release. Take care to protect downwind whenever this is an ignition of the gas.

#### **Characteristics of H<sub>2</sub>S and SO<sub>2</sub>**

Common Name	Chemical Formula	Specific Gravity	Threshold Limit	Hazardous Limit	Lethal Concentration
Hydrogen Sulfide	H₂S	1.189 Air = 1	10 ppm	100 ppm/hr	600 ppm
Sulfur Dioxide	SO <sub>2</sub>	2.21 Air = I	2 ppm	N/A	1000 ppm

#### **Contacting Authorities**

Apache Corporation personnel must liaison with local and state agencies to ensure a proper response to a major release. Additionally, the OCD must be notified of the release as soon as possible but no later than 4 hours. Agencies will ask for information such as type and volume of release, wind direction, location of release, etc. Be prepared with all information available including directions to site. The following call list of essential and potential responders has been prepared for use during a release. Apache's response must be in coordination with the State of New Mexico's *"Hazardous Materials Emergency Response Plan" (HMER)*.

# WELL CONTROL EMERGENCY RESPONSE PLAN

### I. <u>GENERAL PHILOSOPHY</u>

Our objective is to ensure that during an emergency, a predetermined procedure is followed so that prompt decisions can be made based on accurate information.

The best way to handle and emergency is with an experienced organization set up for the sole purpose of solving the problem. The *Well Control Emergency Response Team* was organized to handle dangerous & expensive well control problems. The *Team* is structured such that each individual can contribute the most from his area of expertise. Key decision-makers are determined prior to an emergency to avoid confusion about who is in charge.

If the well is flowing uncontrolled at the surface or subsurface, *The Emergency Response Team* will be mobilized. The *Team* is customized for the people currently on the Apache staff. Staff changes may require a change in the plan.

#### II. EMERGENCY PROCEDURE ON DRILLING OR COMPLETION OPERATIONS

A. In the event of an emergency the Drilling Foreman or Tool-Pusher will immediately contact only one of the following starting with the first name listed:

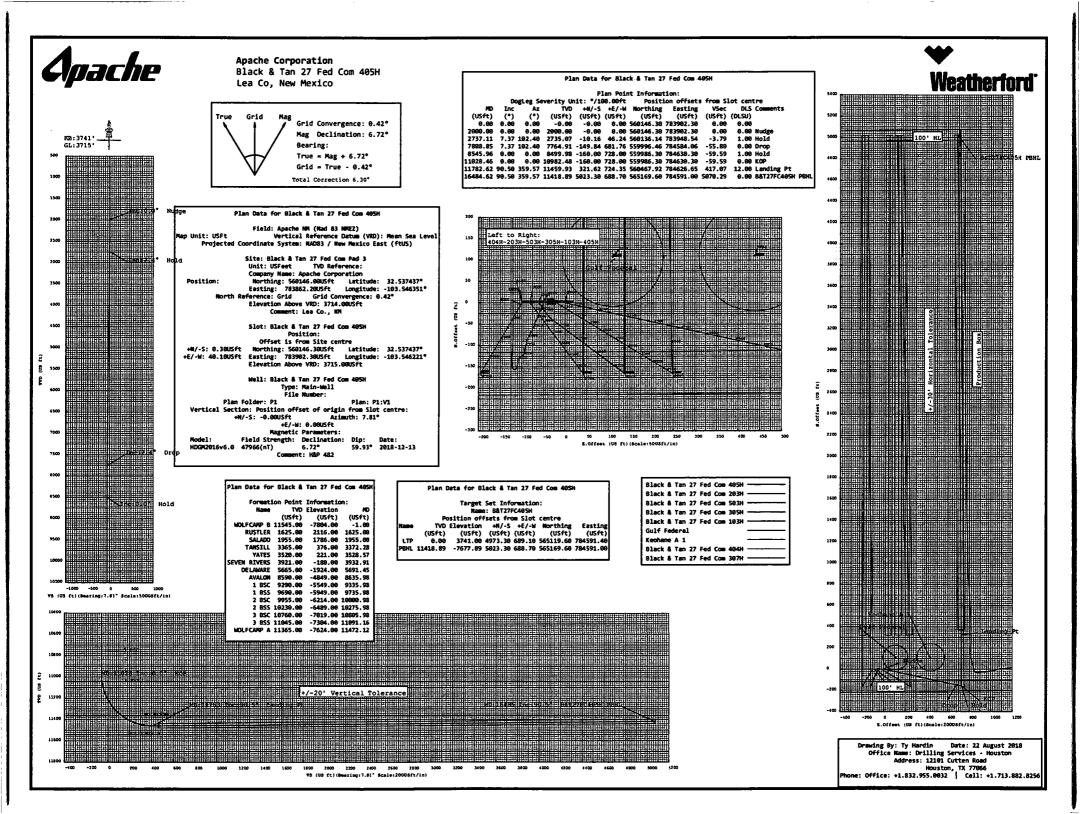
Name	Office	Mobile	Home
Larry VanGilder – Drlg Superintendent	432-818-1965	432-557-1097	
John Vacek – Drilling Engineer	432-818-1882	281-222-1812	
Bobby Smith – Drilling Manager	432-818-1020	432-556-7701	
Ted Ward – EH&S Coordinator		432-234-0600	
Erick Wood – EH&S Coordinator		432-250-5904	

\*\*This one phone call will free the Drilling Foreman to devote his full time to securing the safety of personnel & equipment. This call will initiate the process to mobilize the Well Control Emergency Response Team. Apache maintains an Emergency Telephone Conference Room in the Houston office. This room is available for us by the Permian Region. The room has 50 separate telephone lines.

- **B.** The Apache employee contacted by the Drilling Foreman will begin contacting the rest of the *Team*. If LARRY VAN GILDER is out of contact, JOHN VACEK will be notified.
- C. If a member of the *Emergency Response Team* is away from the job, he must be available for call back. Telephone numbers should be left with secretaries or a key decision-maker.
- D. Apache's reporting procedure for spills or releases of oil or hazardous materials will be implemented when spills or releases have occurred or are probable.

SHERIFF DEPARTMENT	
Eddy County	575-887-7551
Lea County	575-396-3611
FIRE DEPARTMENT	911
Artesia	575-746-5050
Carlsbad	575-885-2111
Eunice	575-394-2111
Hobbs	575-397-9308
Jal	575-395-2221
Lovington	575-396-2359
HOSPITALS	911
Artesia Medical Emergency	575-746-5050
Carlsbad Medical Emergency	575-885-2111
Eunice Medical Emergency	575-394-2112
Hobbs Medical Emergency	575-397-9308
Jal Medical Emergency	575-395-2221
Lovington Medical Emergency	575-396-2359
AGENT NOTIFICATIONS	
Bureau of Land Management	575-393-3612
New Mexico Oil Conservation Division	575-393-6161

## **EMERGENCY RESPONSE NUMBERS:**



5D Plan Report



## **5D Plan Report**

1

# **Apache Corporation**

Field Name:Apache NM (Nad 83 NMEZ)Site Name:Black & Tan 27 Fed Com Pad 3Well Name:Black & Tan 27 Fed Com 405HPlan:P1:V1

23 August 2018



Weatherford International Limited

5D 8.4.1 (64 bit) : 23 August 2018, 13:30:31 UTC-5





		Black & Tan 27	Fed Com 405						
Field Name: Apache NM (Nad 83 NMEZ)	Projected Coordi	: <b>e Datum (VRD):</b> Mean S <b>nate System:</b> NAD83 / N	Sea Level	ne: Apache Corporation					
	Units: US ft	North Reference:	Grid <b>Conver</b> g	jence Angle: 0.42					
Site:	Position:	Northing: 560146. Easting: 783862.2		e: 32.537436611 <b>de:</b> -103.546350856					
Black & Tan 27 Fed Com Pad 3	Elevation above Comment: Lea C	MSL:3714.00 US ft o., NM							
	Position (Relative to Site Centre) +N/-S: 0.30 US ft Northing: 560146.30 US ft Latitude: 32.537436621								
Slot:	+E/-W: 40.10 US	5 ft <b>Easting:</b> 783902.3	0 US ft Longitu	S ft Longitude: ~103.546220736					
Black & Tan 27 Fed Com 405H		MSL: 3715.00 US ft							
	Type:Main well File Number:	Comment: H&P 482	UWI:	Plan:P1:V1					
Well:	<b>Closure Distance</b>	:5070.29US ft	Closure Azimuth:7.8	sure Azimuth:7.81°					
Black & Tan 27 Fed Com 405H	Vertical Section: Magnetic Parame	Position of Origin (Rel +N/-S: -0.00 US ft aters:	ative to Slot centre) +E/-W: 0.00 US ft	<b>Az:</b> 7.81°					
	Model: HDGM2016v6.0	Field Strength: 47966.9nT	Declination: 6.72°	Dip: 59.93° Date: 13/Dec/2018					

#### Drill floor: Plan: P1:V1

Rig Height (Well TVD Reference): Elevation above MSL: 3741.00US ft Inclination: 0.00° Azimuth: 0.00° 26.00US ft

PBHL	Cuboid	11418.89	5023.30	688.70	565169.60	784591.00	0.00	
LTP	Point	0.00	4973.30	689.10	565119.60	784591.40	5020.81	
arget Name:	Shape:	TVD (US ft)	N.Offset (US ft)	E.Offset (US ft)	Northing (USFt)	Easting (USFt)	C.Pt.Distance (US ft)	Comment

Wellpath created using minimum curvature.

5D Plan Report

Tie P MD:	Point: 0.00	USFt	Inclination: 0.00°	Azim	outh: 0.00°	<b>TVD:</b> - 0.00USF	t	North Offset: 0.00USFt	-	East Offsel 0.00USFt	:
			e to Slot centre)(1					· · · · · ·			
	1D S ft)	Inc (°)	Az (°)	TVD (US ft)	VS (US ít)	N.Offset (US ft)	E.Offset (US ft)	L Northing (US ft)	Easting (US ft)	DLS (°/100US ft)	Comment
0.	.00	0.00	0.00	-0.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
200	0.00	0.00	0.00	2000.00	0.00	+0.00	0.00	560146.30	783902.30	0.00	Nudge
273	7.11	7.37	102.40	2735.07	-3.79	-10.16	46.24	560136.14	783948.54	1.00	Hold
780	8.85	7.37	102.40	7764.91	-55.80	-149.84	681.76	559996.46	784584.06	0.00	Drop
854	5.96	0.00	0.00	8499.98	-59.59	-160.00	728.00	559986.30	784630.30	1.00	Hold
1102	28.46	0.00	0.00	10982.48	-59.59	-160.00	728.00	559986.30	784630.30	0.00	KOP
1178	82.62	90.50	359.57	11459.93	417.07	321.62	724.35	560467.92	784626.65	12.00	Landing Pt
1648	84.62	90.50	359.57	11418.89	5070.29	5023.30	688.70	565169.60	784591.00	0.00	B&T27FC405 H PBHL
Interp	polated	Points: (R	elative to Slot cen	itre)(TVD re	lative to Well TV	D Reference	)				
	1D	Inc	Az	TVD	VS	N.Offset	E.Offset		Easting	DLS	Comment
	5 ft) .00	(°) 0.00	(°) 0.00	(US ft) -0.00	(US ft) 0.00	(US ft) -0.00	(US ft)	(US ft)	(US ft)	(°/100US ft)	
	0.00	0.00	0.00	100.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	200.00	0.00	-0.00	0.00 0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	300.00	0.00	-0.00	0.00	560146.30 560146.30	783902.30	0.00 0.00	
	D.00	0.00	0.00	400.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	D.00	0.00	0.00	500.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	600.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	700.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	800.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	900.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
	0.00	0.00	0.00	1000.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
110	0.00	0.00	0.00	1100.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
120	0.00	0.00	0.00	1200.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
130	0.00	0.00	0.00	1300.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
140	0.00	0.00	0.00	1400.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
150	0.00	0.00	0.00	1500.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
160	0.00	0.00	0.00	1600.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
162	5.00	0.00	0.00	1625.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	RUSTLER :
170	0.00	0.00	0.00	1700.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
180	0.00	0.00	0.00	1800.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
190	0.00	0.00	0.00	1900.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	
195	5.00	0.00	0.00	1955.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	SALADO :
200	0.00	0.00	0.00	, 2000.00	0.00	-0.00	0.00	560146.30	783902.30	0.00	Nudge
	0.00	1.00	102.40	2099.99	-0.07	-0.19	0.85	560146.11	783903.15	1.00	
	0.00	2.00	102.40	2199.96	-0.28	-0.75	3.41	560145.55	783905.71	1.00	
	0.00	3.00	102.40	2299.86	-0.63	-1.69	7.67	560144.61	783909.97	1.00	
	0.00	4.00	102.40	2399.68	-1.12	-3.00	13.63	560143.30	783915.93	1.00	
	0.00	5.00	102.40	2499.37	-1.74	-4.68	21.29	560141.62	783923.59	1.00	
	0.00	6.00	102.40	2598.90	-2.51	-6.74	30.66	560139.56	783932.96	1.00	
	0.00	7.00	102.40	2698.26	-3.41	-9.17	41.71	560137.13	783944.01	1.00	
	7.11	7.37	102.40	2735.07	-3.79	-10.16	46.24	560136.14	783948.54	1.00	Hold
	0.00	7.37	102.40	2797.45	-4.43	-11.90	54.13	560134.40	783956.43	0.00	
	0.00	7.37	102.40	2896.62	-5.46	-14.65	66.66	560131.65	783968.96	0.00	
	0.00	7.37	102.40	2995.80	-6.48	-17.40	79.19	560128.90	783981.49	0.00	
	0.00	7.37	102.40	3094.97	-7.51	-20.16	91.72	560126.14	783994.02	0.00	
	0.00	7.37	102.40	3194.14	-8.53	-22.91	104.25		784006.55	0.00	
	0.00	7.37 7 37	102.40	3293.32	-9.56	-25.67	116.78		784019.08	0.00	TANCH
	2.28	7.37	102.40	3365.00	-10.30	-27.66	125.83		784028.13	0.00	TANSILL :
	0.00	7.37	102.40	3392.49	-10.58	-28.42	129.31		784031.61	0.00	
	0.00	7.37	102.40	3491.66	-11.61	-31.17	141.84		784044.14	0.00	
	8.57	7.37	102.40	3520.00	-11.90	-31.96	145.42		784047.72	0.00	YATES :
	0.00	7.37	102.40	3590.84	-12.64	-33.93	154.37		784056.67	0.00	
370	0.00	7.37	102.40	3690.01	-13.66	-36.68	166.90	560109.62	784069.20	0.00	

Weatherford International Limited

. 5D 8.4.1 (64 bit) : 23 August 2018, 13:30:31 UTC-5

#### 5D Plan Report

terpolated I	Points: (Rela	tive to Slot ce	ntre)(TVD rel	ative to Well	TVD Referenc	e)				
MD (US ft)	Inc (°)	A.z (°)	TVD (US ft)	VS (US ft)	N.Offset (US ft)	E.Offset (US ft)	Northing (US ft)	Easting (US ft)	DLS (°/100US ft)	Commen
3800.00	7.37	102.40	3789.18	-14.69	-39.44	179.43	560106.86	784081.73	0.00	
3900.00	7.37	102.40	3888.36	-15.71	-42.19	191.96	560104.11	784094.26	0.00	
3932.91	7.37	102.40	3921.00	-16.05	-43.10	196.08	560103.20	784098.38	0.00	SEVEN
4000.00	7.37	102.40	3987.53	-16.74	-44.94	204.49	560101.36	784106.79	0.00	RIVERS
4100.00	7.37	102.40	4086.71	-17.76	-47.70	217.02	560098.60	784119.32	0.00	
4200.00	7.37	102.40	4185.88	-18.79	-50.45	229.55	560095.85	784131.85	0.00	
4300.00	7.37	102.40	4285.05	-19.82	-53.20	242.08	560093.10	784144.38	0.00	
4400.00	7.37	102.40	4384.23	-20.84	-55.96	254.61	560090.34	784156.91	0.00	
4500.00	7.37	102.40	4483.40	-21.87	-58.71	267.14	560087.59	784169.44	0.00	
4600.00	7.37	102.40	4582.57	-22.89	-61.47	279.67	560084.83	784181.97	0.00	
4700.00	7.37	102.40	4681.75	-23.92	-64.22	292.20	560082.08	784194.50	0.00	
4800.00	7.37	102.40	4780.92	-24.94	-66.97	304.73	560079.33	784207.03	0.00	
4900.00	7.37	102.40	4880.09	-25.97	-69.73	317.26	560076.57	784219.56	0.00	
5000.00	7.37	102.40	4979.27	-26.99	-72.48	329.79	560073.82	784232.09	0.00	
5100.00	7.37	102.40	5078.44	-28.02	-75.24	342.33	560071.06	784244.63	0.00	
	7.37		5177.62	-29.05	-77.99	354.86	560068.31	784257.16	0.00	
5200.00	7.37	102.40	5276.79	-30.07	-80.74		560065.56	784269.69	0.00	
5300.00		102.40				367.39 379.92			0.00	
5400.00	7.37	102.40	5375.96	-31.10	-83.50		560062.80	784282.22		
5500.00	7.37	102.40	5475.14	-32.12	-86.25	392.45	560060.05	784294.75	0.00	
5600.00	7.37	102.40	5574.31	-33.15	-89.01	404.98	560057.29	784307.28	0.00	DE1 41414
5691.45	7.37	102.40	5665.00	-34.09	-91.52	416.44	560054.78	784318.74	0.00	DELAWAI
5700.00	7.37	102.40	5673.48	-34.17	-91.76	417.51	560054.54	784319.81	0.00	
5800.00	7.37	102.40	5772.66	-35.20	-94.51	430.04	560051.79	784332.34	0.00	
5900.00	7.37	102.40	5871.83	-36.23	-97.27	442.57	560049.03	784344.87	0.00	
6000.00	7.37	102.40	5971.00	-37.25	-100.02	455.10	560046.28	784357.40	0.00	
6100.00	7.37	102.40	6070.18	-38.28	-102.78	467.63	560043.52	784369.93	0.00	
6200.00	7.37	102.40	6169.35	-39.30	-105.53	480.16	560040.77	784382.46	0.00	
6300.00	7.37	102.40	6268.52	-40.33	-108.28	492.69	560038.02	784394.99	0.00	
6400.00	7.37	102.40	6367.70	-41.35	-111.04	505.22	560035.26	784407.52	0.00	
6500.00	7.37	102.40	6466.87	-42.38	-113.79	517.75	560032.51	784420.05	0.00	
6600.00	7.37	102.40	6566.05	-43.41	-116.55	530.28	560029.75	784432.58	0.00	
6700.00	7.37	102.40	6665.22	-44.43	-119.30	542.81	560027.00	784445.11	0.00	
6800.00	7.37	102.40	6764.39	-45.46	-122.05	555.34	560024.25	784457.64	0.00	
6900.00	7.37	102.40	6863.57	-46.48	-124.81	567.87	560021.49	784470.17	0.00	
7000.00	7.37	102.40	6962.74	-47.51	-127.56	580.40	560018.74	784482.70	0.00	
7100.00	7.37	102.40	7061.91	-48.53	-130.32	592.93	560015.98	784495.23	0.00	
7200.00	7.37	102.40	7161.09	-49.56	-133.07	605.46	560013.23	784507.76	0.00	
7300.00	7.37	102.40	7260.26	-50.58	-135.82	617.99	560010.48	784520.29	0.00	
7400.00	7.37	102.40	7359.43	-51.61	-138.58	630.52	560007.72	784532.82	0.00	
7500.00	7.37	102.40	7458.61	-52.64	-141.33	643.05	560004.97	784545.35	0.00	
7600.00	7.37	102.40	7557.78	-53.66	-144.08	655.59	560002.22	784557.89	0.00	
7700.00	7.37	102.40	7656.96	-54.69	-146.84	668.12	559999.46	784570.42	0.00	
7800.00	7.37	102.40	7756.13	-55.71	-149.59	680.65	559996.71	784582.95	0.00	
7808.85	7.37	102.40	7764.91	-55.80	-149.84	681.76	559996.46	784584.06	0.00	Drop
7900.00	6.46	102.40	7855.39	-56.68	-152.19	692.47	559994.11	784594.77	1.00	
8000.00	5.46	102.40	7954.85	-57.51	-154.42	702.61	559991.88	784604.91	1.00	
8100.00	4.46	102.40	8054.47	-58.20	-156.28	711.06	559990.02	784613.36	1.00	
8200.00	3.46	102.40	8154.23	-58.75	-157.76	717.80	559988.54	784620.10	1.00	
8300.00	2.46	102.40	8254.10	-59.17	-158.87	722.84	559987.43	784625.14	1.00	
8400.00	1.46	102.40	8354.04	-59.44	-159.60	726.18	559986.70	784628.48	1.00	
8500.00	0.46	102.40	8454.02	-59.57	-159.96	727.82	559986.34	784630.12	1.00	
8545.96	0.00	0.00	8499.98	-59.59	-160.00	728.00	559986.30	784630.30	1.00	Hold
8600.00	0.00	0.00	8554.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
8635.98	0.00	0.00	8590.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	AVALO
8700.00	0.00	0.00	8654.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
8800.00	0.00	0.00	8754.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
	0.00	0.00	8854.02	-59.59	+160.00	728.00	559986.30	784630.30	0.00	
8900.00	0.00			-33.35	-100.00	/20,00	333300.30	/04030.30	0.00	

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Weatherford International Limited

5D 8.4.1 (64 bit) : 23 August 2018, 13:30:31 UTC-5

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#### 5D Plan Report

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			entre)(TVD rel							
MD (US ft)	Inc (°)	Az (°)	TVD (US ft)	VS (US ft)	N.Offset (US ft)	E.Ofíset (US ft)	Northing (US ft)	Easting (US ft)	DLS (°/100US ft)	Comment
9100.00	0.00	0.00	9054.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9200.00	0.00	0.00	9154.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9300.00	0.00	0.00	9254.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9335.98	0.00	0.00	9290.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	1 BSC :
9400.00	0.00	0.00	9354.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9500.00	0.00	0.00	9454.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9600.00	0.00	0.00	9554.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9700.00	0.00	0.00	9654.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9735.98	0.00	0.00	9690.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	1 BSS :
9800.00	0.00	0.00	9754.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
9900.00	0.00	0.00	9854.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10000.00	0.00	0.00	9954.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10000.98	0.00	0.00	9955.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	2 BSC :
10100.00	0.00	0.00	10054.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	2000.
10200.00	0.00	0.00	10154.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10275.98	0.00	0.00	10230.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	2 BSS :
10300.00	0.00	0.00	10254.02	-59.59	-160.00	728.00	559986.30		0.00	2 035 .
10400.00	0.00	0.00						784630.30		
10500.00	0.00		10354.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
		0.00	10454.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10600.00	0.00	0.00	10554.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10700.00	0.00	0.00	10654.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10800.00	0.00	0.00	10754.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
10805.98	0.00	0.00	10760.00	-59.59	-160.00	728.00	559986.30	784630.30	0.00	3 BSC :
10900.00	0.00	0.00	10854.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
11000.00	0.00	0.00	10954.02	-59.59	-160.00	728.00	559986.30	784630.30	0.00	
11028.46	0.00	0.00	10982.48	-59.59	-160.00	728.00	559986.30	784630.30	0.00	KOP
11091.16	7.52	359.57	11045.00	-55.52	-155.89	727.97	559990.41	784630.27	12.00	3 BSS :
11100.00	8.59	359.57	11053.76	-54.29	-154.65	727.96	559991.65	784630.26	12.00	
11200.00	20.59	359.57	11150.36	-29.42	-129.51	727.77	560016.79	784630.07	12.00	
11300.00	32.59	359.57	11239.62	14.79	-84.84	727.43	560061.46	784629.73	12.00	
11400.00	44.59	359.57	11317.65	76.40	-22.59	726.96	560123.71	784629.26	12.00	
11472.12	53.24	359.57	11365.00	130.15	31.71	726.55	560178.01	784628.85	12.00	WOLFCAMP
11500.00	56.59	359.57	11381.02	152.72	54.52	726.37	560200.82	784628.67	12.00	•
11600.00	68.59	359.57	11426.98	240.41	143.13	725.70	560289.43	784628.00	12.00	
11700.00	80.59	359.57	11453.51	335.65	239.35	724.97	560385.65			
11782.62	90.50	359.57	11459.93	417.07			· -	784627.27	12.00	Landin a Di
11800.00	90.50	359.57	11459.77	434.26	321.62	724.35	560467.92	784626.65	12.00	Landing Pi
		359.57			338.99	724.22	560485.29	784626.52	0.00	
11900.00 12000.00	90.50 90.50	359.57	11458.90	533.23	438.99	723.46	560585.29	784625.76	0.00	
12100.00			11458.03	632.19	538.98	722.70	560685.28	784625.00	0.00	
12200.00	90.50 90.50	359.57 359.57	11457.16 11456.28	731.15	638.97	721.94	560785.27	784624.24	0.00	
12200.00	90.50			830.11	738.97	721.18	560885.27	784623.48	0.00	
12300.00	90.50	359.57 359.57	11455.41	929.08	838.96	720.43	560985.26	784622.73	0.00	
12500.00	90.50	359.57	11454.54	1028.04	938.95	719.67	561085.25	784621.97	0.00	
12500.00	90.50		11453.67	1127.00	1038.95	718.91	561185.25	784621.21	0.00	
		359.57	11452.79	1225.96	1138.94	718.15	561285.24	784620.45	0.00	
12700.00 12800.00	90.50 90.50	359.57 359.57	11451.92 11451.05	1324.93	1238.93	717.39	561385.23	784619.69	0.00	
	90.50		11451.05 11450 17	1423.89	1338.93 1438.92	716.64	561485.23	784618.94	0.00	
12900.00 13000.00	90.50	359.57	11450.17	1522.85	1438.92	715.88	561585.22	784618.18	0.00	
13100.00	90,50	359.57	11449.30	1621.82	1538.91	715.12	561685.21	784617.42	0.00	
1	90.50	359.57	11448.43	1720.78	1638.91	714.36	561785.21	784616.66	0.00	
13200.00	90.50	359.57	11447.56	1819.74	1738.90	713.60	561885.20	784615.90	.0.00	
13300.00	90.50	359.57	11446.68	1918.70	1838.89	712.84	561985.19	784615.14	0.00	
13400.00	90.50	359.57	11445.81	2017.67	1938.89	712.09	562085.19	784614.39	0.00	
13500.00	90.50	359.57	11444.94	2116.63	2038.88	711.33	562185.18	784613.63	0.00	
13600.00	90.50	359.57	11444.07	2215.59	2138.87	710.57	562285.17	784612.87	0.00	
13700.00	90.50	359.57	11443.19	2314.56	2238.87	709.81	562385.17	784612.11	0.00	
13800.00	90.50	359.57	11442.32	2413.52	2338.86	709.05	562485.16	784611.35	0.00	
13900.00	90.50	359.57	11441.45	2512.48	2438.85	708.30	\$62585.15	784610.60	0.00	

Weatherford International Limited

5D 8.4.1 (64 bit) : 23 August 2018, 13:30:31 UTC-5

### 5D Plan Report

Internelated	Points (Pola	tive to Slot c	entre)(TVD rel	ative to Well						
MD (US ft)	Inc (°)	Az	TVD (US ft)	VS (US ft)	N.Offset	E.Offset	Northing	Easting	DLS	Comment
	90.50	(°)			(US ft)	(US ft)	(US ft)	(US ft)	(°/100US ft)	
14000.00		359.57	11440.57	2611.44	2538.85	707.54	562685.15	784609.84	0.00	
14100.00	90.50	359.57	11439.70	2710.41	2638.84	706.78	562785.14	784609.08	0.00	
14200.00	90.50	359.57	11438.83	2809.37	2738.83	706.02	562885.13	784608.32	0.00	
14300.00	90.50	359.57	11437.96	2908.33	2838.83	705.26	562985.13	784607.56	0.00	
14400.00	90.50	359.57	11437.08	3007.29	2938.82	704.50	563085.12	784606.80	0.00	
14500.00	90.50	359.57	11436.21	3106.26	3038.81	703.75	563185.11	784606.05	0.00	
14600.00	90.50	359.57	11435.34	3205.22	3138.81	702.99	563285.11	784605.29	0.00	
14700.00	90.50	359.57	11434.47	3304.18	3238.80	702.23	563385.10	784604.53	0.00	
14800.00	90.50	359.57	11433.59	3403.15	3338.79	701.47	563485.09	784603.77	0.00	
14900.00	90.50	359.57	11432.72	3502.11	3438.79	700.71	563585.09	784603.01	0.00	
15000.00	90.50	359.57	11431.85	3601.07	3538.78	699.96	563685.08	784602.26	0.00	
15100.00	90.50	359.57	11430.97	3700.03	3638.77	699.20	563785.07	784601.50	0.00	
15200.00	90.50	359.57	11430.10	3799.00	3738.77	698.44	563885.07	784600.74	0.00	
15300.00	90.50	359.57	11429.23	3897.96	3838.76	697.68	563985.06	784599.98	0.00	
15400.00	90.50	359.57	11428.36	3996.92	3938.75	696.92	564085.05	784599.22	0.00	
15500.00	90.50	359.57	11427.48	4095.88	4038.75	696.16	564185.05	784598.46	0.00	
15600.00	90.50	359.57	11426.61	4194.85	4138.74	695.41	564285.04	784597.71	0.00	
15700.00	90.50	359.57	11425.74	4293.81	4238.73	694.65	564385.03	784596.95	0.00	
15800.00	90.50	359.57	11424.87	4392.77	4338.73	693.89	564485.03	784596.19	0.00	
15900.00	90.50	359.57	11423.99	4491.74	4438.72	693.13	564585.02	784595.43	0.00	
16000.00	90.50	359.57	11423.12	4590.70	4538.71	692.37	564685.01	784594.67	0.00	
16100.00	90.50	359.57	11422.25	4689.66	4638.71	691.62	564785.01	784593.92	0.00	
16200.00	90.50	359.57	11421.37	4788.62	4738.70	690.86	564885.00	784593.16	0.00	
16300.00	90.50	359.57	11420.50	4887.59	4838.69	690.10	564984.99	784592.40	0.00	
16400.00	90.50	359.57	11420.50	4986.55	4938.69	689.34	565084.99	784591.64	0.00	
16484.62	90.50	359.57	11419.85	5070.29	5023.30	688.70	565169.60	784591.00	0.00	B&T27FC40 H PBHL

Weatherford International Limited

5D 8.4.1 (64 bit) : 23 August 2018, 13:30:31 UTC-5

String:	<b>SURFACE</b>			• ·			
lole Size:	17.5	• ·					
Top Setting Depth (MD):	<b>. . . .</b>	Top Setting Depth (TVD):	0	Btm setting depth (MD):	1650	Btm setting depth (TVD):	1650
Size:	13-3/8"	Grade:	J-55	Weight (lbs/ft):	54.5	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	Buttress
Condition (Ne	ew/Used):	New		Standard (API/Non-A	VDI):	ΑΡΙ	
Tapered Strin If yes, nee	ng (Y/N)?: ed spec attac	N					
Safety Factor	<u>'s</u>						
	-	ictor:	2.92	Burst Design Safety F	actor:	1.67	
Collapse Desi Body Tensile	gn Safety Fa Design Safe	ty Factor typ		-	Buoyant	1.67	
Collapse Desi Body Tensile Body Tensile Joint Tensile	gn Safety Fa Design Safe Design Safe Design Safet	ty Factor typ ty Factor: ty Factor typ	be?: Dry/Bi	- uoyant 3.84	Buoyant Buoyant	<u>    1.67</u> _	
Collapse Desi Body Tensile Body Tensile Joint Tensile Joint Tensile	gn Safety Fa Design Safet Design Safet Design Safet Design Safet	ty Factor typ ty Factor: y Factor typ y Factor:	be?: Dry/Bi	uoyant 3.84 uoyant	Buoyant Buoyant	<u>    1.67</u>	
Safety Factor Collapse Desi Body Tensile Body Tensile Joint Tensile Joint Tensile String: Hole Size:	gn Safety Fa Design Safe Design Safe Design Safet	ty Factor typ ty Factor: y Factor typ y Factor: NATE	be?: Dry/Bi	uoyant 3.84 uoyant	Buoyant Buoyant	<u>    1.67</u> —	
Collapse Desi Body Tensile Body Tensile Joint Tensile Joint Tensile <b>String:</b>	gn Safety Fa Design Safet Design Safet Design Safet INTERMED 12.25	ty Factor typ ty Factor: y Factor typ y Factor: NATE	be?: Dry/Bi	uoyant 3.84 uoyant	Buoyant Buoyant	Btm setting depth (TVD):	800

_							
Condition (Ne	w/Used):	New		Standard (API/Non-A	PI):	ΑΡΙ	
Tapered String If yes, need	g (Y/N)?: d spec attac	<u>N</u> chment					
Safety Factors	<u>i</u>			• .			
Collapse Desig	ın Safety Fa	ictor:	5.1	_Burst Design Safety F	actor:	1.16	
Body Tensile [ Body Tensile [	-		e?: Dry/B	uoyant 1.99	Buoyant	<del></del>	
Joint Tensile D Joint Tensile D	_		≗?: Dry/B	uoyant2.27	Buoyant	<u>.</u>	
Top Setting Depth (MD):	800	Top Setting Depth (TVD):	800	Btm setting depth (MD):	5660	Btm setting depth (TVD):	5633
Size:	9-5/8"	Grade:	J-55	Weight (lbs/ft):	40	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	LTC
Condition (Ne	w/Used):	New		Standard (API/Non-A	PI):	ΑΡΙ	
Tapered String If yes, need Safety Factors	d spec attac	N					
Collapse Desig	-	actor:	1.71	Burst Design Safety F	actor:	1.16	
Body Tensile [ Body Tensile [			e?: Dry/B	uoyant 2.16	Buoyant	<del></del>	
Joint Tensile D Joint Tensile D	-		≗?: Dry/B	uoyant1.8	Buoyant		
String:	DRILLING	LINER					
Hole Size:	8.75	<u>,</u>					

Top Setting Depth (MD):	5560	Top Setting Depth (TVD):	5534	Btm setting depth (MD):	10870	Btm setting depth (TVD):	10824
Size:	7-5/8"	Grade:	L-80	Weight (lbs/ft):	26.4	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	TMK UP SF
Condition (Ne	ew/Used):	New	:	Standard (API/Non-A	PI):	Non-API	-
Tapered Strin If yes, nee <b>Safety Factor</b>	d spec atta	N achment					
Collapse Desi		actor:	1.34	4 Burst Design Safety F	actor:	1.89	
Body Tensile Body Tensile		ety Factor typ ety Factor:	e?: Dry/B	uoyant 2.48	Buoyant	_	
loint Tensile ( loint Tensile (	-	ety Factor typ ety Factor:	e?: Dry/E	Buoyant 2.23	Buoyant	-	
	· · ·		······			· · · · · · · ·	· · ·
String:	PRODUCT	· · · ·					
Hole Size: Top Setting Depth (MD):	<u> </u>	5 Top Setting Depth (TVD):	0	Btm setting depth (MD):	5400	Btm setting depth (TVD):	5376
Size:	5-1/2"	Grade:	P-110	Weight (lbs/ft):	20	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	GB-CD
Condition (Ne	w/Used):	New		Standard (API/Non-A	PI):	Non-API	_
Safety Factor	<u>s</u>						

.

Collapse Desi	gn Safety Fa	actor:	3.24	Burst Design Safety I	actor:	1.44	
Body Tensile Body Tensile			e?: Dry/Bi	uoyant 2.17	Buoyant	-	
Joint Tensile I Joint Tensile I	-		e?: Dry/B	uoyant2.27	Buoyant		
Tapered Strin If yes, nee	g (Y/N)?: d spec attac	Y chment	· . : · ·				
Hole Size:	6.75	<u>.</u>					
Top Setting Depth (MD):	5400	Top Setting Depth (TVD):	5376	Btm setting depth (MD):	16354	Btm setting depth (TVD):	11420
Size:	5-1/2"	Grade:	P-110	Weight (lbs/ft):	20	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	TMK UP SF
Condition (Ne	ew/Used):	New		Standard (API/Non-A	VPI):	Non-API	
Safety Factor	<u>'S</u>						
Collapse Desi	gn Safety Fa	actor:	1.52	Burst Design Safety I	actor:	1.39	
Body Tensile Body Tensile			be?: Dry/Bi	uoyant 2.2	Buoyant	-	
Joint Tensile I Joint Tensile I			e?: Dry/B	uoyant 2.02	Buoyant	-	
Tapered Strin If yes, nee	g (Y/N)?: d spec atta	Y chment	•				
Hole Size:	6.75	<u>.</u>					
						Btm	

	:						
Size:	4-1/2"	Grade:	P-110	Weight (lbs/ft):	13.5	Joint (Butt,FJ, LTC,STC, SLH, N/A, Other):	Buttress
Condition (Ne	w/Used):	New		Standard (API/Non-A	\PI):	API	
Safety Factor	<u>s</u>						
Collapse Desi	gn Safety Fa	actor:	1.47	Burst Design Safety F	actor:	1.69	
Body Tensile   Body Tensile			be?: Dry/Bu	ioyant 3.16	Buoyant		·
Joint Tensile ( Joint Tensile (		· ·	e?: Dry/Bu	uoyant 3.36	Buoyant	<b>-</b>	
Tapered Strin If yes, nee	g (Y/N)?: d spec attac	Y chment	- - -			:	

	NT: SURFACE				MT DETAIL -	
tago	Tool Depth: N/A					
luge						
ead:						
	Top MD of	•		Btm MD of		
	Segment:	0		Segment:	1320	•
	Cmt Type: <u>C</u>	<u></u>		Cmt Ad	ditives:	4% Bentonite + 1% CaCl2
	Quantity (sks):		676			
	Yield (cu/ft/sk):		1.72 Volume	(cu/ft):	1162.72	
	Density (lbs/gal):		13.5 Percent		25%	
rail.						
Tail:	Top MD of			Btm MD of		
	Segment:	1320		Segment:	1650	_
			•			<del>.</del>
	Cmt Type: <u>C</u>	• • • •		Cmt Ad	ditives:	1% CaCl2
	Quantity (sks):		245			
	Yield (cu/ft/sk):		1.34 Volume	(cu/ft):	328.3	
	Density (lbs/gal):		14.8 Percent		25%	
						•
	· · ·			· · ·		·
CEME	NT: INTERMEDIAT					· · · · · · · · · · · · · · · · · · ·
	NT: INTERMEDIATI					•
Single				· · ·		• • • • • • • • • • • • • • • • • • • •
				Btm MD of		· · · · · · · · · · · · · · · · · · ·
Single	Stage			 	4660	
Single	Stage Top MD of	 E		Btm MD of		
Single	Stage Top MD of	 E		Btm MD of		····
Single	Stage Top MD of Segment:	 E		Btm MD of Segment:	4660	- 10% NaCl + 6% Benontite + 1%
Single	Stage Top MD of	 E		Btm MD of Segment:		····
Single	Stage Top MD of Segment:	 E	770	Btm MD of Segment:	4660	- 10% NaCl + 6% Benontite + 1%
Single	Stage Top MD of Segment: Cmt Type: C	 E		Btm MD of Segment: Cmt Ad	4660	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
Single	Stage Top MD of Segment: Cmt Type: C Quantity (sks):	E	770	Btm MD of Segment: Cmt Ad (cu/ft):	4660 Iditives:	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
Single	Stage Top MD of Segment: Cmt Type: C Quantity (sks): Yield (cu/ft/sk):	E	770 2.32 Volume	Btm MD of Segment: Cmt Ad (cu/ft):	4660 Iditives: 1786.4	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
Single	Stage Top MD of Segment: Cmt Type: C Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal):	E	770 2.32 Volume	Btm MD of Segment: Cmt Ad (cu/ft):	4660 Iditives: 1786.4	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
Single L <b>ead:</b>	Stage Top MD of Segment: Cmt Type: C Quantity (sks): Yield (cu/ft/sk):	E	770 2.32 Volume	Btm MD of Segment: Cmt Ad (cu/ft): OH Excess:	4660 Iditives: 1786.4	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
ingle.ead:	Stage Top MD of Segment: Cmt Type: C Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal): Top MD of	0	770 2.32 Volume	Btm MD of Segment: Cmt Ad (cu/ft): OH Excess: Btm MD of Segment:	4660 Iditives: 1786.4 25%	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder

	Quantity (sks):		300				
	Yield (cu/ft/sk):		1.33 \	Volume (ci	ɹ/ft):	399	
	Density (lbs/gal	):	14.8 I	Percent Ol	Excess:	25%	
2 Stage	e Cement Job						
propor	tionally. DV tool current shoe. Lab	will be set a	minimu	im of 50 fe	et below pre	vious casing	mes will be adjusted g and a minimum of 200 feet or the cement will be onsite for
	circulation is end placed below D		pache i	may 2-stag	e Interm csg.	A DVT may	be used in the 9-5/8" csg & ECP
1st Sta	ge						
Lead:	Top MD of				Pt- MD of		
	Top MD of Segment:	3460			Btm MD of Segment:	4660	
	Cmt Type: C			•	Cmt Ado	ditives:	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
	Quantity (sks): Yield (cu/ft/sk):			Volume (ci		580	
Tail:	Density (lbs/gal	):	12.7 1	Percent Ol	t Excess:	25%	
	Top MD of Segment:	4660		<del>.</del>	Btm MD of Segment:	5660	
	Cmt Type: C			• <u>:</u>	Cmt Add	ditives:	0.3% Retarder
	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal)			Volume (cu Percent Ol		399 25%	
Stage T	ool / ECP Depth:	± 346	50'	:			
2nd Sta	age						
Lead:	Top MD of Segment:	0		• •	Btm MD of Segment:	2780	

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				· .
	Cmt Type: C	Cmt Addit	ives:	10% NaCl + 6% Benontite + 1% MgOx-M + 0.7% Retarder
	Quantity (sks):	450		
	Yield (cu/ft/sk):	2.32 Volume (cu/ft):	1044	
	Density (lbs/gal):	12.7 Percent OH Excess:	25%	
Fail:	Top MD of	Btm MD of		
	Segment: 2780	Segment:	3460	
	Cmt Type: C	Cmt Addit	ives:	0.3% Retarder
	Quantity (sks):	200		
	Yield (cu/ft/sk):	1.33 Volume (cu/ft):	266	
	Density (lbs/gal):	14.8 Percent OH Excess:	25%	
	· · · · · · · · · · · · · · · · · · ·			
CEMEN	IT: DRILLING LINER			
				•
Stage T	ool Depth: <u>N/A</u>			
.ead:				· ·
	Top MD of	Btm MD of		
	Segment: 5560	Segment:	9870	
				5% Light Weight Beads + 0.3%
				Fluid Loss + 0.2% Dispersant +
				0.2% GXT + 0.2% Suspension Aid + 0.25% Retarder + 0.25%
	Cmt Type: Nine Lite	Cmt Addit	ives:	Citric Acid
			ives:	
	Quantity (sks):	170		Citric Acid
	Quantity (sks): Yield (cu/ft/sk):	170 2.87 Volume (cu/ft):	487.9	Citric Acid
	Quantity (sks):	170		Citric Acid
ſail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal):	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess:	487.9	Citric Acid
ſail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal): Top MD of	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess: Btm MD of	<u>487.9</u> 10%	Citric Acid
ſail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal):	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess:	487.9	Citric Acid
Tail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal): Top MD of	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess: Btm MD of	<u>487.9</u> 10%	Citric Acid
ſail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal): Top MD of	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess: Btm MD of	<u>487.9</u> 10%	Citric Acid
ſail:	Quantity (sks): Yield (cu/ft/sk): Density (lbs/gal): Top MD of	170 2.87 Volume (cu/ft): 10.5 Percent OH Excess: Btm MD of	<u>487.9</u> 10% 10870	Citric Acid

l	Quantity (sks):	100		
	Yield (cu/ft/sk):	1.22 Volume (cu/ft):	122	
	Density (lbs/gal):	14.5 Percent OH Excess:	10%	
CEMEN	IT: PRODUCTION	· · · · · · · · · · · · · · · · · · ·		· · · · ·
Single	Stage			
Lead:				
	Top MD of	Btm MD of		
	Segment: 0	Segment:	11028	
	<u> </u>	_		
1		- ,		10% Bentonite Gel + 8% Plexcrete SFA + 0.7% Fluid Loss + 0.4%
	Cmt Type: Nine Lite	Cmt Add	litives:	Defoamer + 0.6% Retarder
	Quantity (sks):	690		
	Yield (cu/ft/sk):	2.9 Volume (cu/ft):	2001	
	Density (lbs/gal):	11 Percent OH Excess:	20%	
Tail:				
	Top MD of	Btm MD of		
	Segment: <u>11028</u>	Segment:	16484	
				1.3% Salt + 5% Expanding Agent +
				0.5% Fluid Loss + 0.35% Retarder +
1		-		0.1% Anti Settling + 0.2%
	Cmt Type: Nine Lite	Cmt Add	litives:	Dispersant + 0.4 #/sk Defoamer
		200		
	Quantity (sks):	380	<b>FF</b> 4 -	
	Yield (cu/ft/sk):	1.46 Volume (cu/ft):	554.8	
	Density (lbs/gal):	13.2 Percent OH Excess:	20%	

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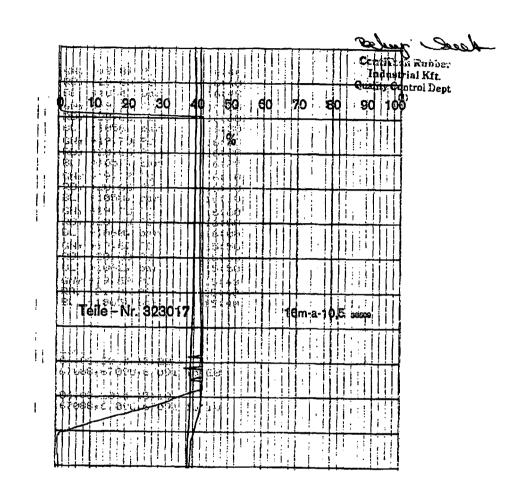
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ContiTech

QUA INSPECTION	LITY CON AND TES		ATE		CERT. N	<b>4</b> °:	373	
PURCHASER:	ContiTech	Oil & Marine C	orp.		P.O. N°:		45003983	55
CONTITECH RUBBER order N	r: 538079	HOSE TYPE:	3"	D	· · · ·	Choke an	d Kill Hose	·····
HOSE SERIAL Nº:	67090	NOMINAL / AC	TUAL LEN	GTH:		10,67 r	n / 10,73 m	
W.P. 68,9 MPa 1	0000 psi	т.р. 103,4	MPa	1500	IO psi	Duration:	60	min.
ambient temperature ↑ 10 mm = 10 Min		See attachm	ent. ( 1	page	•)			
→ 10 mm = 25 MP								
COUPLINGS Ty		Sепа 1252	1 Nº 8901	-		tuality 51 4130	A0709N	A1126U
3" coupling wit 4 1/16" 10K API b.w. Fl		IZJZ	0901			SI 4130	035	
<u> </u>								
NOT DESIGN	ied for w	'ELL TESTIN	IG				API Spec 1 perature ra	
All metal parts are flawless WE CERTIFY THAT THE ABOV	E HOSE HAS BE			CORDA		H THE TERM	IS OF THE ORD	ER
INSPECTED AND PRESSURE 1 STATEMENT OF CONFORMITY conditions and specifications of accordance with the referenced s	Y: We hereby of the above Purc standards, codes	ertify that the abo haser Order and t	ve items/eq hat these il and meet th	ulpmer tems/ec te relev	nt supplied quipment ant accep	were fabricate	ed inspected an	d tested in
Date: 05. March 2014.	Inspector		Quality	Contro	h See	Czecifizcia Industri Quality Cont	al Kft. 🖌 🌔	al_

ContiTech Rubber Industrial KR. | Budapesti út 10. H-6728 Szeged | H-6701 P.O.Box 152 Szeged, Hungary Phone: +38 62 566 737 | Fax: +36 62 566 738 | e-mail: info@fluid.contitech.hu | Internet: www.contitech-nubber.hu; www.contitech.hu The Court of Csongrad County as Registry Court | Registry Court No: Cg.06-09-002502 | EU VAT No: HU11087209 Bank data Commerzbank Zrt., Budapest | 14220108-26830003 ATTACHMENT OF QUALITY CONTROL INSPECTION AND TEST CERTIFICATE No: 371, 373, 374

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# Continental S CONTITECH

## **Hose Data Sheet**

CRI Order No.	538079
Customer	ContiTech Oil & Marine Corp.
Customer Order No	4500398355
Item No.	1
Hose Type	Flexible Hose
Standard	API SPEC 16 C
Inside dia in inches	3
Length	35 ft
Type of coupling one end	FLANGE 4.1/16" 10K API SPEC 6A TYPE 6BX FLANGE C/W BX155 R.GR.SOUR
Type of coupling other end	FLANGE 4.1/16" 10K API SPEC 6A TYPE 6BX FLANGE C/W BX155 R.GR.SOUR
H2S service NACE MR0175	Yes
Working Pressure	10 000 psi
Design Pressure	10 000 psi
Test Pressure	15 000 psi
Safety Factor	2,25
Marking	USUAL PHOENIX
Cover	NOT FIRE RESISTANT
Outside protection	St.steel outer wrap
Internal stripwound tube	No
Lining	OIL + GAS RESISTANT SOUR
Safety clamp	No
Lifting collar	No
Element C	No
Safety chain	No
Safety wire rope	No
Max.design temperature [°C]	100 >
Min.design temperature [°C]	-20
Min. Bend Radius operating [m]	0,90
Min. Bend Radius storage [m]	0,90
Electrical continuity	The Hose is electrically continuous
Type of packing	WOODEN CRATE ISPM-15

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# **V**AFMSS

#### U.S. Department of the interior BUREAU OF LAND MANAGEMENT

## APD ID: 10400036812

**Operator Name: APACHE CORPORATION** 

Well Name: BLACK & TAN 27 FEDERAL COM

Well Type: OIL WELL

# Section 1 - Existing Roads

## Will existing roads be used? YES

## Existing Road Map:

BlkTan27FedCom405H\_ExistingRoads\_20181129082659.pdf

Existing Road Purpose: ACCESS

# ROW ID(s)

ID:

Do the existing roads need to be improved? NO

**Existing Road Improvement Description:** 

**Existing Road Improvement Attachment:** 

Section 2 - New or Reconstructed Access Roads

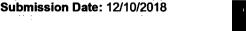
Will new roads be needed? NO

# **Section 3 - Location of Existing Wells**

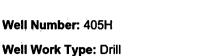
Existing Wells Map? YES

Attach Well map:

BlkTan27FedCom405H\_1MiRadius\_20181129082717.pdf



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Show Final Text

05/28/2019

SUPO Data Report

Row(s) Exist? NO

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

**Existing Wells description:** 

# Section 4 - Location of Existing and/or Proposed Production Facilities

Submit or defer a Proposed Production Facilities plan? DEFER

Estimated Production Facilities description: Pipeline, battery and electric line has been approved on APD for the Black & Tan 27 Federal Com 305H (API# 30-025-43940).

Section 5 - Location and Types of Water Sup	ply
Water Source Table	
Water source use type: INTERMEDIATE/PRODUCTION CASING	Water source type: OTHER
Describe type: BRINE	
Source latitude: 32.48407	Source longitude: -103.15848
Source datum: NAD83	
Water source permit type: PRIVATE CONTRACT	
Source land ownership: FEDERAL	
Water source transport method: TRUCKING	
Source transportation land ownership: FEDERAL	
Water source volume (barrels): 4000	Source volume (acre-feet): 0.515572
Source volume (gal): 168000	
Water source use type: INTERMEDIATE/PRODUCTION CASING, SURFACE CASING Describe type:	Water source type: GW WELL
Source latitude: 32.62567	Source longitude: -103.51543
Source datum: NAD83	
Water source permit type: PRIVATE CONTRACT	
Source land ownership: FEDERAL	
Water source transport method: TRUCKING	
Source transportation land ownership: FEDERAL	
Water source volume (barrels): 3000	Source volume (acre-feet): 0.386679
Source volume (gal): 126000	

<b>Operator Name:</b> APACHE CORPORATI	ON		
Well Name: BLACK & TAN 27 FEDERA	COM Well Nur	mber: 405H	
Water source and transportation map:			
BlkTan27FedCom_BrineWaterSources_2	0181121113228 pdf		
BikTan27FedCom_FreshWaterSources_2			
Water source comments:	•		
New water well? NO			
New Water Well Inf			
Well latitude:	Well Longitude:	Well datum:	
Well target aquifer:		• • • •	
Est. depth to top of aquifer(ft):	Est thickness o	f aquifer:	
Aquifer comments:		·	
Aquifer documentation:			
Well depth (ft):	Well casing type:	÷	
Well casing outside diameter (in.):	Well casing inside	e diameter (in.):	
New water well casing?	Used casing sour	ce:	
Drilling method:	Drill material:		
Grout material:	Grout depth:		
Casing length (ft.):	Casing top depth	(ft.):	
Well Production type:	Completion Meth	od:	
Water well additional information:	• • •		
State appropriation permit:	· ·		
Additional information attachment:			

**Section 6 - Construction Materials** 

**Construction Materials description:** Caliche provided by lessor pursuant surface use agmt, Danny Berry, Caliche pit - Sec 35, T20S, R34E

**Construction Materials source location attachment:** 

## Section 7 - Methods for Handling Waste

Waste type: DRILLING

Waste content description: Drilling fluids, produced oil and water while drilling and completion operations

Amount of waste: 2500 barrels

Waste disposal frequency : One Time Only

Safe containment description: All drilling and completion waste will be stored safely and disposed of properly

Safe containmant attachment:

	· · · · · · · · · · · · · · · · · · ·	<u>:</u>			
Operator Name: APACHE C	ORPORATION	·		·	
Well Name: BLACK & TAN 2	7 FEDERAL COM	Well Number	: 405H		j
Waste disposal type: RECY(	CLE	Disposal location own	ership: OTHER		
Disposal type description:					
Disposal location descriptio	n: Trucked to an app	proved disposal facility.			
Waste type: GARBAGE					
Waste content description:	Garbage and trash p	roduced during drilling and	l completion oper	ations	
Amount of waste: 1500	pounds				
Waste disposal frequency :	Weekly				
Safe containment description trash trailers and disposed of Safe containmant attachment	properly at a state ap		and completion o	ps will be colle	cted in portable
Waste disposal type: OTHE	२	Disposal location own	ership: STATE		:
Disposal type description: la	and fill		• •		
Disposal location descriptio	n: Lea County Land	fill :	•		
Waste type: SEWAGE					
Waste content description:	Human waste and gr	ey water			
Amount of waste: 2000	gallons	- · · · · · ·			
Waste disposal frequency :	Weekly	·			
Safe containment description facility Safe containmant attachment		perly contained and dispos	sed of properly at	a state approve	ed disposal
Waste disposal type: OTHE		Disposal location own	orchin. STATE		
Disposal type description: N					
Disposal location description.					
Disposario action accomptio		waste i aciiity			
	· · · ·				
	Reserve Pi	t			
Reserve Pit being used? NC					
Temporary disposal of prod		erve pit?			
Reserve pit length (ft.)	Reserve pit wid	th (ft.)			
Reserve pit depth (ft.)		Reserve pit volu	ıme (cu. yd.)		
Is at least 50% of the reserve	e pit in cut?				
Reserve pit liner					

Reserve pit liner specifications and installation description

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

# **Cuttings Area**

Cuttings Area being used? NO

Are you storing cuttings on location? YES

Description of cuttings location Cuttings will be stored in steel haul off bins and taken to an NMOCD approved disposal facility Cuttings area length (ft.)

Cuttings area depth (ft.)

Cuttings area width (ft.)

Cuttings area volume (cu. yd.)

Is at least 50% of the cuttings area in cut?

WCuttings area liner

Cuttings area liner specifications and installation description

## Section 8 - Ancillary Facilities

Are you requesting any Ancillary Facilities?: NO

**Ancillary Facilities attachment:** 

Comments:

### Section 9 - Well Site Layout

Well Site Layout Diagram:

BlkTan27FedCom405H RigWellsiteLayout 20190411153519.pdf BlkTan27FedCom405H\_WellPadLayout\_20190411153520.pdf **Comments:** 

## **Section 10 - Plans for Surface Reclamation**

Type of disturbance: No New Surface Disturbance Multiple Well Pad Name: BLACK & TAN 27 FED COM

Multiple Well Pad Number: PAD 3 EAST

#### **Recontouring attachment:**

Drainage/Erosion control construction: During construction, proper erosion control methods will be used to control erosion, runoff and siltation of surrounding area

Drainage/Erosion control reclamation: Proper erosion control methods will be used to control erosion, runoff and siltation of surrounding area

Well Name: BLACK & TAN 27 FEDERAL COM

#### Well Number: 405H

Well pad proposed disturbance (acres): 0	Well pad interim reclamation (acres):	Well pad long term disturbance (acres):
Road proposed disturbance (acres): 0		Road long term disturbance (acres):
Powerline proposed disturbance (acres): 0 Pipeline proposed disturbance (acres): 0	Powerline interim reclamation (acres): 0 Pipeline interim reclamation (acres): Other interim reclamation (acres):	Powerline long term disturbance (acres): 0 Pipeline long term disturbance (acres):
Other proposed disturbance (acres): (		Other long term disturbance (acres):
Total proposed disturbance: 0		Total long term disturbance:

#### **Disturbance Comments:**

**Reconstruction method:** No reclamation planned for this pad. If reclamation is needed, are qill then be recontoured to the original contour if feasible, or if not feasible, to an interim contour that blends with surrounding topography as much as possible. Where applicable, any fill material of well pad will be backfilled into the cut to bring area back to original contour. **Topsoil redistribution:** Topsoil will be evenly distributed and aggressively revegitated over the entire disturbed area not needed for all-weather operations.

Soil treatment: After all disturbed areas have been properly prepared, areas will need to be seeded with recommended seed mixture, free of noxious weeds. Final seedbed prep will consist of contour cultivating to a depth of 4-6 inches within 24 hrs prior to seeding, dozer tracking or other imprinting in order to break soil crust to create seed germination micro-sites. Existing Vegetation at the well pad:

Existing Vegetation at the well pad attachment:

Existing Vegetation Community at the road:

Existing Vegetation Community at the road attachment:

**Existing Vegetation Community at the pipeline:** 

Existing Vegetation Community at the pipeline attachment:

**Existing Vegetation Community at other disturbances:** 

Existing Vegetation Community at other disturbances attachment:

Non native seed used? NO

Non native seed description:

Seedling transplant description:

Will seedlings be transplanted for this project? NO

Seedling transplant description attachment:

Will seed be harvested for use in site reclamation? NO

Seed harvest description:

Seed harvest description attachment:

Well Name: BLACK & TAN 27 FEDERAL COM

#### Well Number: 405H

Seed Management			
Seed Table			
Seed type:		Seed source:	
Seed name:			
Source name:		Source address:	
Source phone:			
Seed cultivar:			
Seed use location:			
PLS pounds per acre:		Proposed seeding	ng season:
Seed Su	ımmary	Total pounds/Acre:	
Seed Type	Pounds/Acre		
Seed reclamation attachment Operator Contact/F		ial Contact Info	
First Name:	,i.,	Last Name:	-
Phone:	· · · · · ·	Email:	
Seedbed prep:			
Seed BMP:	:		
Seed method:			
Existing invasive species? N	0		
Existing invasive species trea	atment description:		
Existing invasive species trea	atment attachment:		
Weed treatment plan descrip clear location and road. Weed treatment plan attachm		es present. Standard regi	ular maintenance to maintain to maintain a

**Monitoring plan description:** Identify area supporting weeds prior to construction, prevent introduction and spread of weeds from construction equipment during construction and contain weed seeds and propagules by preventing segregated topsoil from being spread to adjacent areas. No invasive species present. Standard regular maintenance to maintain a clear location and road.

Monitoring plan attachment:

Success standards: Maintain all disturbed areas as per Gold Book standards

Pit closure description: N/A

Pit closure attachment:

# Operator Name: APACHE CORPORATION Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

## Section 11 - Surface Ownership

Disturbance type: WELL PAD

Describe:

Surface Owner: PRIVATE OWNERSHIP

Other surface owner description:

**BIA Local Office:** 

BOR Local Office:

**COE Local Office:** 

DOD Local Office:

NPS Local Office:

State Local Office:

Military Local Office:

**USFWS Local Office:** 

Other Local Office:

**USFS Region:** 

USFS Forest/Grassland:

. .

**USFS Ranger District:** 

Fee Owner: T over V Ranch C/O Dan Berry

Phone: (575)369-5266

Fee Owner Address: PO Box 160, Eunice, NM 88231 Email:

Surface use plan certification: YES

Surface use plan certification document:

BlkTan27FedCom\_401H\_402H\_403H\_404H\_405H\_406H\_SurfUseAgmt\_20181127125545.pdf

Surface access agreement or bond: Agreement

Surface Access Agreement Need description: Surface access agmt has been negotiated with private land owner. No bond necessary

Surface Access Bond BLM or Forest Service:

**BLM Surface Access Bond number:** 

**USFS Surface access bond number:** 

Well Name: BLACK & TAN 27 FEDERAL COM

Well Number: 405H

Section 12 - Other Information

Right of Way needed? NO

Use APD as ROW?

ROW Type(s):

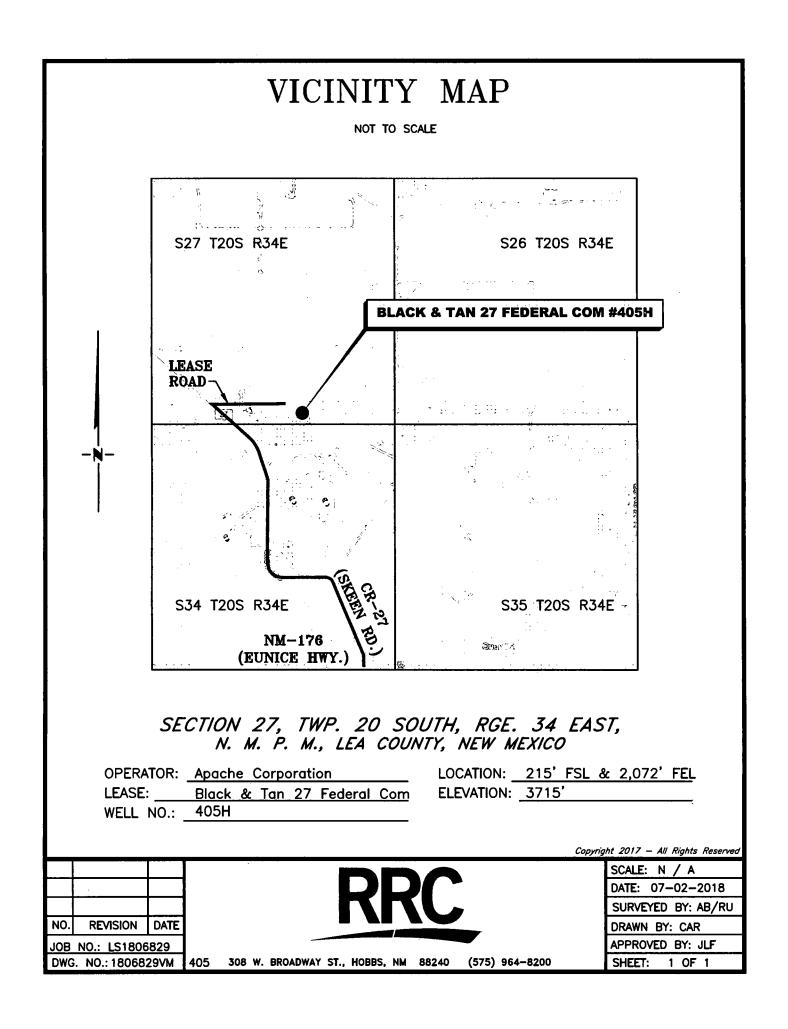
**ROW Applications** 

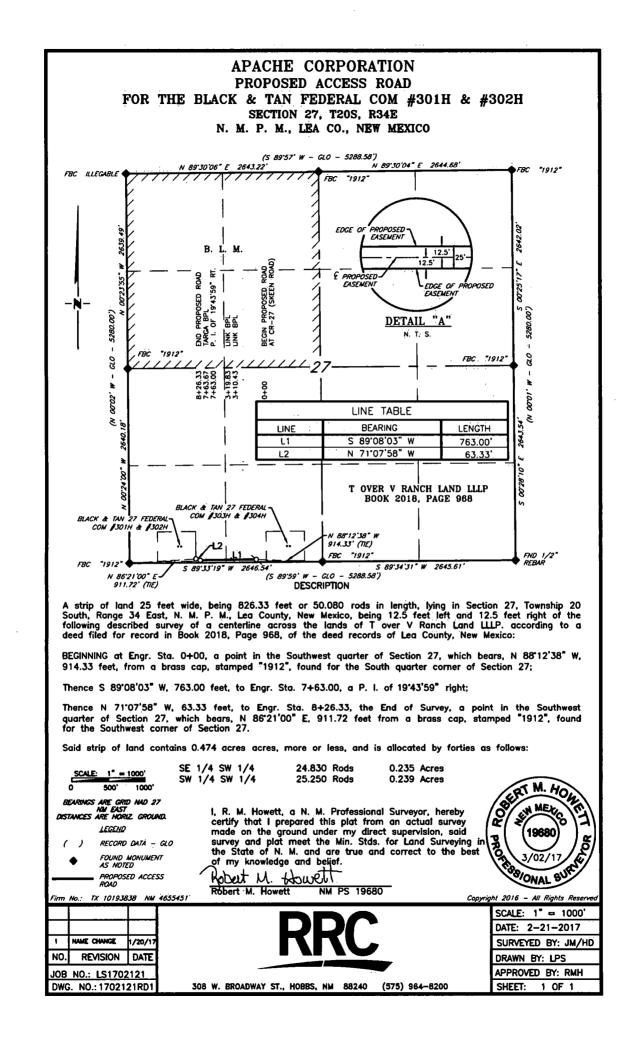
**SUPO Additional Information:** Onsite completed by Jeffery Robertson on 1/13/2016. Arch survey has been completed by Boone Arch Services. Operator Rep: Larry VanGilder, Drlg Supt, 432-818-1965 or 432-557-1097; Operator Production Rep: Lou Phillips, 575-393-2144. Pipeline, battery and electrical line has been applied for and approved on APD for Black & Tan 27 Fed Com 305H - API # 30-025-43940

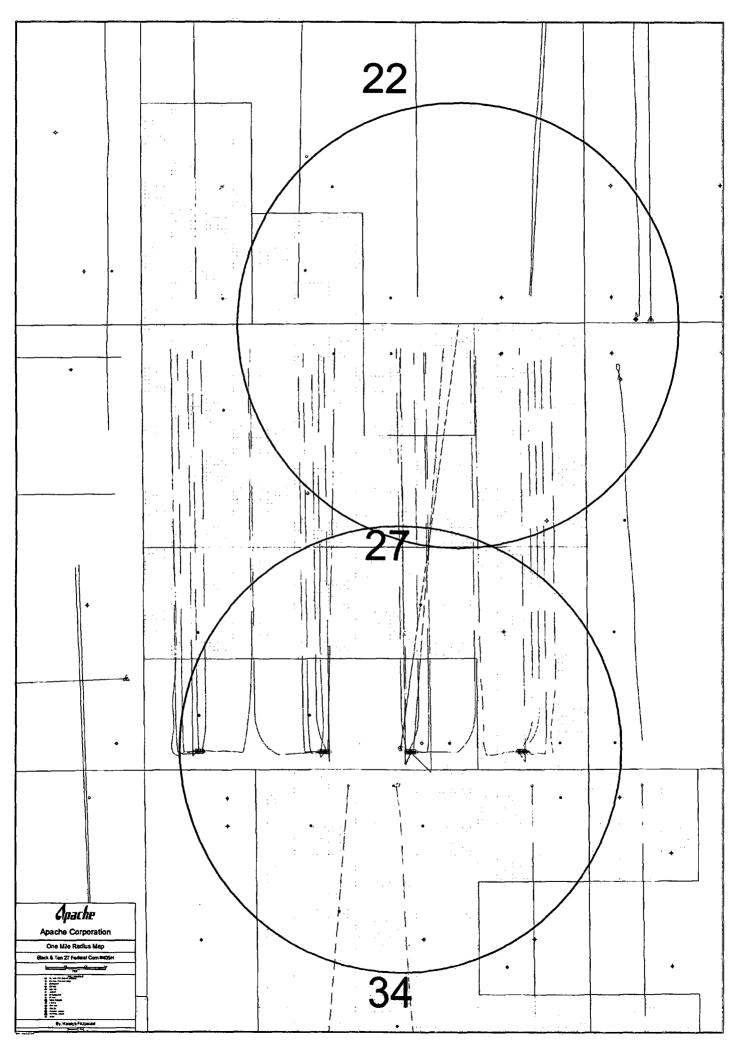
Use a previously conducted onsite? YES

Previous Onsite information: Onsite completed by Jeffery Robertson on 1/13/2016.

Other SUPO Attachment







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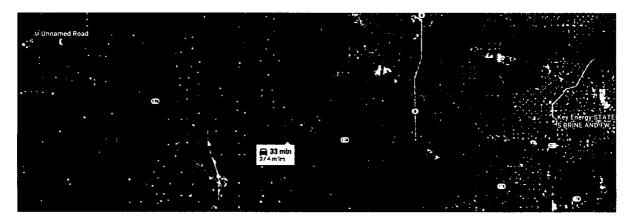
\_

# **Black and Tan 27 Federal COM Brine Water Sources**

### Source:

Key Energy State S Brine & FW Station

32.484070, -103.158475



#### Key Energy STATE S BRINE AND FW

Ne life of 107 Eurice 1.11 8513

t	Head south on NM-207 S toward Hill Rd
	29 m

Turn right onto NM-176 W/Ave O
Continue to follow NM-176 W
64m

. .

Turn left to stay on NM-176 W

17.0 m

🖝 🛛 Turn right

10m

🖣 🛛 Turn left

40<sup>-</sup> f:

Slight left
 Destination will be on the left
 259 ft

Destination: Black and Tan 27 Federal COM

# **Black and Tan 27 Federal COM Fresh Water Sources**

Source:

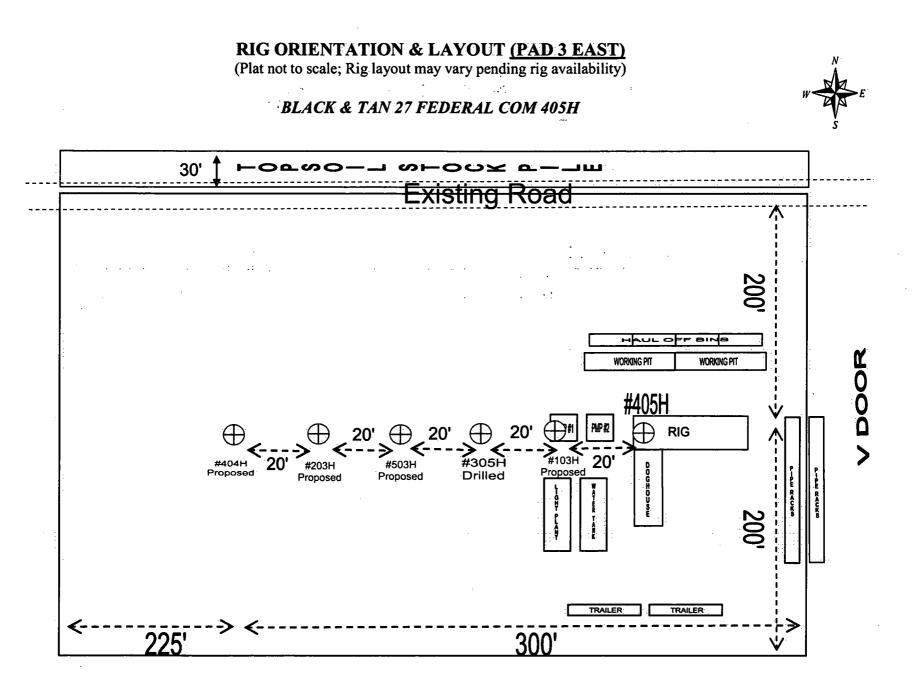
Marathon Road Water Station

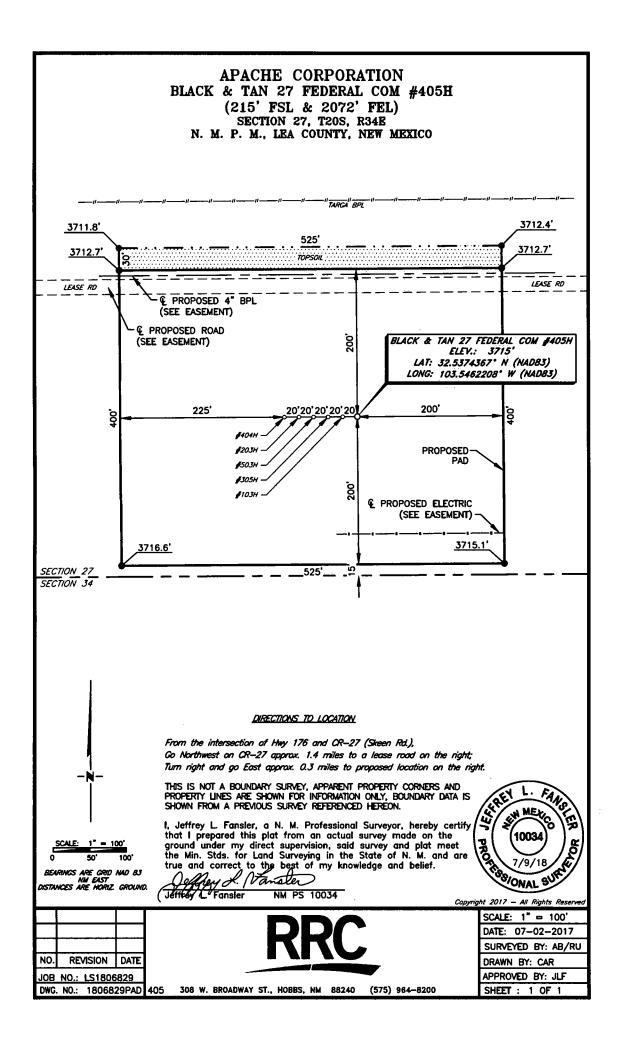
32.625672, -103.515428



- Head south on County Rd 27-A
- Turn right
  - 1.1 m
- Slight left
   Destination will be on the left
   259 ft

Destination: Black and Tan 27 Federal COM





## **PRIVATE SURFACE OWNER AGREEMENT**

OPERATOR:	APACHE CORF	PORATION	· · · · · ·	<u>.</u>
WELL NAME:	BLACK AND T	AN 27 FEDERAL C	OM	
SECTION: 27	TOWNSHIP: 205	RANGE: <b>34</b>	COUNT <u>Y: LEA</u>	STAT <u>E: NM</u>

LOCATION: #401H : SHL: 224' FSL & 610' FWL #402H : SHL: 215' FSL & 2100' FWL #403H : SHL: 215' FSL \* 2200' FWL #404H : SHL: 215' FSL & 2172' FEL #405H : SHL: 215' FSL & 2072' FEL #406H : SHL: 215' FSL & 762' FEL

### LEASE NUMBER: SHL: NMLC-60393 BHL: NMLC-029519B

### **STATEMENT OF SURFACE USE**

The surface to the subject land is owned by	T over V Ranch	
	c/o DANNY BERRY	
	PO BOX 160	
	EUNICE, NM 88231	575-369-5266

The surface owner has been contacted regarding the drilling of the subject well, and an agreement for surface use has been negotiated.

**CERTIFICATION:** I hereby certify that the statements made in this statement are to the best of my knowledge, true and correct.

NAME:	DEAN JARRETT	
SIGNATURE:	Dranfacts	
DATE:	11-26-18	
	STAFF SURFACE LANDMAN	
To overadite ve	nur Application to Drill places fin the ser	المعامد

To expedite your Application to Drill please fax the completed form to the Bureau of Land Management (575) 234-5927 or (575) 885-9264 Attn: Legal Instruments Examiner 620 E. Green Street Carlsbad, NM 88220

The original document with signature should be mailed as soon as possible.



#### U.S. Department of the Interior BUREAU OF LAND MANAGEMENT



Section 1 - General

Would you like to address long-term produced water disposal? NO

## **Section 2 - Lined Pits**

Would you like to utilize Lined Pit PWD options? NO **Produced Water Disposal (PWD) Location:** PWD surface owner: Lined pit PWD on or off channel: Lined pit PWD discharge volume (bbl/day): Lined pit specifications: Pit liner description: Pit liner manufacturers information: Precipitated solids disposal: Decribe precipitated solids disposal: Precipitated solids disposal permit: Lined pit precipitated solids disposal schedule: Lined pit precipitated solids disposal schedule attachment: Lined pit reclamation description: Lined pit reclamation attachment: Leak detection system description: Leak detection system attachment: Lined pit Monitor description: Lined pit Monitor attachment: Lined pit: do you have a reclamation bond for the pit? Is the reclamation bond a rider under the BLM bond? Lined pit bond number: Lined pit bond amount: Additional bond information attachment:

**PWD disturbance (acres):** 

## **Section 3 - Unlined Pits**

#### Would you like to utilize Unlined Pit PWD options? NO

**Produced Water Disposal (PWD) Location:** 

PWD surface owner:

Unlined pit PWD on or off channel:

Unlined pit PWD discharge volume (bbl/day):

Unlined pit specifications:

Precipitated solids disposal:

Decribe precipitated solids disposal:

Precipitated solids disposal permit:

Unlined pit precipitated solids disposal schedule:

Unlined pit precipitated solids disposal schedule attachment:

Unlined pit reclamation description:

Unlined pit reclamation attachment:

**Unlined pit Monitor description:** 

Unlined pit Monitor attachment:

Do you propose to put the produced water to beneficial use?

Beneficial use user confirmation:

Estimated depth of the shallowest aquifer (feet):

Does the produced water have an annual average Total Dissolved Solids (TDS) concentration equal to or less than that of the existing water to be protected?

TDS lab results:

Geologic and hydrologic evidence:

State authorization:

**Unlined Produced Water Pit Estimated percolation:** 

Unlined pit: do you have a reclamation bond for the pit?

Is the reclamation bond a rider under the BLM bond?

Unlined pit bond number:

Unlined pit bond amount:

Additional bond information attachment:

### **Section 4 - Injection**

Would you like to utilize Injection PWD options? NO

**Produced Water Disposal (PWD) Location:** 

**PWD surface owner:** 

Injection PWD discharge volume (bbl/day):

Injection well mineral owner:

**PWD disturbance (acres):** 

**PWD disturbance (acres):** 

Injection well type:

Injection well number:

Assigned injection well API number?

Injection well new surface disturbance (acres):

**Minerals protection information:** 

**Mineral protection attachment:** 

**Underground Injection Control (UIC) Permit?** 

**UIC Permit attachment:** 

# Section 5 - Surface Discharge

Would you like to utilize Surface Discharge PWD options? NO

Produced Water Disposal (PWD) Location: PWD surface owner: Surface discharge PWD discharge volume (bbl/day): Surface Discharge NPDES Permit? Surface Discharge NPDES Permit attachment: Surface Discharge site facilities information: Surface discharge site facilities map:

Section 6 - Other

Would you like to utilize Other PWD options? NO

Produced Water Disposal (PWD) Location: PWD surface owner: Other PWD discharge volume (bbl/day): Other PWD type description: Other PWD type attachment: Have other regulatory requirements been met? Other regulatory requirements attachment: Injection well name:

#### Injection well API number:

**PWD disturbance (acres):** 

**PWD disturbance (acres):** 

# VAFMSS

U.S. Department of the Interior BUREAU OF LAND MANAGEMENT

## **Bond Information**

Federal/Indian APD: FED

BLM Bond number: NMB000736

**BIA Bond number:** 

Do you have a reclamation bond? NO

Is the reclamation bond a rider under the BLM bond?

Is the reclamation bond BLM or Forest Service?

**BLM reclamation bond number:** 

Forest Service reclamation bond number:

Forest Service reclamation bond attachment:

**Reclamation bond number:** 

**Reclamation bond amount:** 

Reclamation bond rider amount:

Additional reclamation bond information attachment:

# Bond Info Data Report 05/28/2019