

**Western Refining Southwest LLC**

A subsidiary of Marathon Petroleum Corporation

I-40 Exit 39

Jamestown, NM 87347

November 28, 2022

Mr. Rick Shean, Chief
New Mexico Environment Department
Hazardous Waste Bureau
2905 Rodeo Park Drive East, Building 1
Santa Fe, NM 87505

RE: Heat Exchanger Bundle Pad Investigation Report
Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery
EPA ID #NMD000333211
HWB-WRG-21-013

Dear Mr. Shean:

Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery is submitting this Investigation Report for the Heat Exchanger Bundle Pad as requested in the New Mexico Environmental Department (NMED) Approval with Modifications Letter Dated April 19, 2022.

If you have any questions or comments regarding the information contained herein, please do not hesitate to contact Mr. John Moore at (505) 722-0205.

Certification

I certify under penalty of law that this document and all attachments were prepared under my direction of supervision according to a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Sincerely,
Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery

A handwritten signature in cursive script that reads 'Ruth A. Cade'.

Ruth Cade
Vice President

Enclosure

cc: D. Cobrain, NMED HWB
L. Andress, NMED HWB
L. Barr, NMEC OCD
L. King, EPA Region 6
K. Luka, Marathon Petroleum Corporation
J. Moore, Marathon Gallup Refinery
H. Jones, Trihydro Corporation

Heat Exchanger Bundle Pad Investigation Report



**WESTERN REFINING SOUTHWEST LLC
D/B/A MARATHON GALLUP REFINERY**

Gallup, New Mexico

*EPA ID#
NMD000333211*

November 28, 2022



Heat Exchanger Bundle Pad Investigation Report

Executive Summary

Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery (Refinery) is submitting this report detailing results from the May 2022 soil investigation in the vicinity of the Heat Exchanger Bundle Pad (Bundle Pad). The Bundle Pad is a concrete pad within Solid Waste Management Unit (SWMU) 3. While the Refinery was active, the Bundle Pad was used as an empty container storage area and to clean heat exchanger bundles. The Bundle Pad is now used to store transfer totes and vacuum truck supplies while the Refinery is idle. New Mexico Environment Department (NMED) provided an “Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan” on April 19, 2022 (NMED 2022) which was used to conduct the investigation.

The NMED requested an investigation into the integrity of the sewer lines in the vicinity of the Bundle Pad in Comment 46 from the “Disapproval Annual Groundwater Monitoring Report Gallup Refinery – 2019” dated November 23, 2020 (NMED 2020), due to elevated benzene concentrations in groundwater monitoring well MKTF-16. The benzene concentrations in MKTF-16 suggested that the benzene source could be leaks from the process sewer line near the Bundle Pad. The process sewer runs south of the Bundle Pad and to the west with a sump in the central western area. NMED requested the investigation while the refinery is idled given the ability to access the area.

Prior to NMED’s request and development of the work plan, the Refinery completed several preliminary tests in the process sewer near the Bundle Pad. This included the process sewer video/photo inspection in February 2020 and March 2021 dye tests near the Bundle Pad sewer. No sewer integrity issues were identified during the preliminary tests. The work plan was developed to further investigate the presence of elevated concentrations of benzene by installing and sampling soil borings in the area around the Bundle Pad. Fourteen soil borings were installed and 34 individual samples were collected at various depths using a geoprobe direct-push drill rig.

There were no Industrial or Construction Worker soil screening level (SSL) exceedances for volatile organic compounds. There were 4 samples with total petroleum hydrocarbons (TPH) – diesel range organics (DRO) and TPH – gasoline range organics (GRO) Construction worker SSL exceedances. However, the soil samples indicated higher TPH-DRO relative to TPH-GRO whereas the groundwater results for MKTF-16 show TPH-GRO concentrations higher (approximately an order of magnitude higher) than their TPH-DRO counterparts. The Refinery therefore concludes the benzene exceedances and TPH found in MKTF-16 are not a result of the Bundle Pad area sewer system.



Heat Exchanger Bundle Pad Investigation Report

Table of Contents

Executive Summary.....	1
1.0 Introduction	5
1.1 Background.....	5
2.0 Site Conditions	7
2.1 Surface Conditions.....	7
2.2 Subsurface Conditions.....	7
3.0 Summary of Field Sampling Activities.....	8
3.1 Work Plan Deviations.....	9
4.0 Analytical Results	10
4.1 Total Petroleum Hydrocarbons.....	10
4.2 Volatile Organic Compounds.....	11
5.0 Conclusions and Recommendations.....	12
6.0 References	13



Heat Exchanger Bundle Pad Investigation Report

List of Figures

1. Heat Exchanger Bundle Pad Location, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico
2. Sample Locations, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico
3. Total Petroleum Hydrocarbon Soil Analytical Results, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico

List of Tables

1. PID Results, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico
2. TPH Results, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico
3. VOC Results, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico
4. Migration to Groundwater, Heat Exchanger Bundle Pad Investigation Report, Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery, Gallup, New Mexico

List of Appendices

- A. Dye Test Photo Log
- B. Process Sewer Inspection Report
- C. Boring Logs



Heat Exchanger Bundle Pad Investigation Report

List of Acronyms

amsl	above mean sea level
bgs	below ground surface
DRO	diesel range organics
ft	feet
GRO	gasoline range organics
Bundle Pad	Heat Exchanger Bundle Pad
mg/kg	milligrams per kilograms
NMED	New Mexico Environment Department
ORO	motor oil range organics
PID	photoionization detector
Refinery	Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery
SPH	separate phase hydrocarbons
SSL	soil screening level
SWMU	Solid Waste Management Unit
TPH	total petroleum hydrocarbons
VOC	volatile organic compound



Heat Exchanger Bundle Pad Investigation Report

1.0 Introduction

The Western Refining Southwest LLC, D/B/A Marathon Gallup Refinery (Refinery) is located approximately 17 miles east of Gallup, New Mexico along the north side of Interstate Highway I-40. The physical address is I-40, Exit #39 Jamestown, New Mexico 87347. The Refinery property covers approximately 810 acres.

The New Mexico Environment Department (NMED) requested an investigation into the integrity of the sewer lines in the vicinity of the Bundle Pad in Comment 46 from the “Disapproval Annual Groundwater Monitoring Report Gallup Refinery – 2019” dated November 23, 2020 (NMED 2020), due to elevated benzene concentrations in groundwater monitoring well MKTF-16. The benzene concentrations in MKTF-16 suggested that the benzene source could be leaks from the process sewer line near the Bundle Pad. The process sewer runs south of the Bundle Pad and to the west with a sump in the central western area. NMED requested the investigation while the refinery is idled given the ability to access the area.

Sampling was conducted in accordance with the revised work plan that was submitted to New Mexico Environment Department (NMED) on March 2, 2022. NMED provided an “Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan” on April 19, 2022 (NMED 2022) which was used to conduct the investigation. This included the addition of several constituents to the analysis list for the laboratory. Western submitted the “Response to Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan” on June 6, 2022 (Western 2022b) in agreement with NMED’s modifications.

The Refinery is submitting this investigation report for the soil sampling completed in May 2022 around the Bundle Pad. The sampling was conducted to determine the extent of impact resulting from the Bundle Pad and surrounding process sewer lines. Results from the investigation are included herein.

1.1 Background

The Bundle Pad is located north of the truck loading rack, northwest of the process units, and southwest of the tank farm (Figure 1). The Bundle Pad is within the Solid Waste Management Unit (SWMU) 3 which was combined with the Empty Container Storage Area during the 2010-2013 Resource Conservation and Recovery Act (RCRA) Permit renewal (RPS 2014).

When the Refinery was active, the Bundle Pad was generally used to clean heat exchanger bundles. The drain along the west end of the Bundle Pad leads to a sump where collected wash water drains to the process sewer line (RPS 2014). There are no records of releases within the Bundle Pad footprint.

The general groundwater gradient in the area is to the west/northwest. As provided in the Investigation Work Plan, previous investigations to evaluate the integrity of the process sewer system were completed in the vicinity of the Bundle Pad, including:



Heat Exchanger Bundle Pad Investigation Report

- February 2020 - remote visual and cleaning inspection by Insta-Pipe
- March 2021 - dye test at the Bundle Pad sump

The March 2021 dye test was accomplished by plugging the inlets and outlet of the Bundle Pad sump and adding a mixture of green, fluorescent dye and water until the sump was full (photos included as Appendix A). The sump was inspected 24 hours later and no decrease in fluid level was noted, indicating that no leakage occurred. Additionally, no sewer integrity issues were identified during the 2020 remote visual and cleaning inspection (Appendix B).



Heat Exchanger Bundle Pad Investigation Report

2.0 Site Conditions

The Refinery has been indefinitely idled since August 2020. Historically, the Refinery generally processed crude oil transported to the facility by pipeline or tanker truck. While active, various process units were operated at the Refinery including crude distillation, reformer, fluidized catalytic cracker, alkylation, sulfur recovery, merox treater, and hydrotreater units. While the Refinery was active, the Bundle Pad was used for the cleaning of heat exchangers at the Refinery.

2.1 Surface Conditions

Local site topographic features include high ground in the southeast gradually decreasing to a lowland fluvial plain to the northwest. Elevations on the refinery property range from 6,860 ft above mean sea level (amsl) to 7,040 ft amsl. The Bundle Pad is a concrete pad that sits at approximately 6,951 ft amsl. While the Refinery was active, the Bundle Pad was used as an empty container storage area and to clean heat exchanger bundles. The Bundle Pad is now used to store transfer totes and vacuum truck supplies while the Refinery is idle.

2.2 Subsurface Conditions

The shallow subsurface soil (alluvium) is comprised of clay and silt with some inter-bedded sand layers. Beneath the alluvium is the Petrified Forest Member of the Chinle Group, which primarily consists of interbedded mudstone, siltstone, and sandstone. The Alluvium/Chinle interface is as little as 15 ft below ground surface (bgs) to over 32 ft bgs. The depth to water in MKTF-16 has ranged between 8.22 ft bgs to 10.24 ft bgs during 2022. Wells within the vicinity of the Bundle Pad have had instances of separate phase hydrocarbons (SPH) during 2021 (Western 2022a). Wells that were sampled during 2021 within the vicinity of the Bundle Pad had detections of benzene greater than the NMED screening level for tap water (NMED 2021b).



Heat Exchanger Bundle Pad Investigation Report

3.0 Summary of Field Sampling Activities

Investigative activities were completed in May 2022. Soil borings were completed with a Geoprobe direct-push drill rig at 14 locations surrounding the Bundle Pad, and the total depth of each location ranged from 14 to 18 ft bgs (Figure 2). Soil cores were screened in the field for presence of volatiles using a photoionization detector (PID). The initial target depth for each boring was 15 ft bgs; however, boreholes were extended on an as-needed basis until the PID reading was less than 50 parts per million (Table 1). Visual and olfactory inspections were also used to assess if the boring total depth was adequate for vertical delineation. Boring logs are included as Appendix C.

Measurements taken from nearby access vaults (i.e., manholes) indicate that the Bundle Pad sump and process sewer lines in this area range between 10 and 14 ft bgs. At a minimum, soil samples were collected from the approximate bottom of the process sewer line and the bottom of each boring. Additional intervals were added based on PID readings and visual/olfactory inspections.

A total of 34 soil samples were collected from the 14 locations (HEB-01 through HEB-14). Historical groundwater results for monitoring well MKTF-16 were consulted to determine the appropriate analyte list, as requested by NMED in the "Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan" (NMED 2022b). The list of volatile organic compounds (VOCs) is based on VOC groundwater exceedances at MKTF-16 between January 2017 and December 2021.

Soil samples were analyzed for VOCs by Method 8260 and for Total Petroleum Hydrocarbons (TPH) by 8015 as follows:

- VOCs by Method 8260
 - Benzene
 - 1,1-Dichloroethane
 - 1,4-Dioxane
 - Ethylbenzene
 - Methylene Chloride
 - Methyl tert-Butyl Ether
 - Naphthalene
 - Toluene
 - 1,2,4-Trimethylbenzene
 - 1,3,5-Trimethylbenzene
 - Vinyl Chloride
 - Xylenes, Total
- TPH by Method 8015
 - TPH - gasoline range organics (GRO)
 - TPH - diesel range organics (DRO)
 - TPH - motor oil range organics (ORO)



Heat Exchanger Bundle Pad Investigation Report

3.1 Work Plan Deviations

At location HEB-04, the sample collected at the 10 to 15 ft bgs interval was trapped inside the steel core and no sample was recovered. Due to the required clearance to ensure safety of the drilling and sampling team (i.e., ground penetrating radar and air knife exposure to 5 ft bgs) no additional boring was installed to replace HEB-04. However, an additional core was pushed within the HEB-04 boring, from approximately 15 to 18 ft bgs, and two samples were collected (15-16 ft bgs and 17.5-18 ft bgs).



Heat Exchanger Bundle Pad Investigation Report

4.0 Analytical Results

Analytical results were compared to NMED Residential, Industrial, and Construction Worker soil screening levels (SSLs). The following tables were prepared:

- Table 2 – TPH Results
- Table 3 – VOC Results
- Table 4 – Migration to Groundwater Results

Residential SSL exceedances are noted in the tables with bold text. All sample intervals are beneath 1 ft bgs; therefore the Industrial SSLs do not apply. Although Industrial SSL exceedances are not highlighted in the tables, it is important to note that the Industrial SSL and Construction Worker SSL are the same value, and Construction Worker SSL exceedances are noted in the tables with underlined text. Non-detect sample results in which the reporting limit exceeded applicable SSLs are noted with an asterisk (*) on Table 3. Given that the Refinery is an industrial site, Residential SSLs are not applicable screening levels based on the reasonably anticipated future land use remaining industrial.

Per NMED SSL guidance, soil leachate-based SSLs (SL-SSL) with a dilution attenuation factor (DAF) of 20 are compared to the maximum reported concentration as a first step screening assessment in Table 4. However, the Refinery has known impacts to groundwater, including the presence of separate phase hydrocarbons and an associated smear zone which can act as a long-term source to groundwater. For organic contaminants, vadose zone sources of hydrocarbons are expected to deplete before smear zone sources. The expectation for shorter longevity in the vadose zone can be attributed to several factors, including greater air saturation and less contaminant mass. Diffusive transport is faster in soils with higher air saturation (ITRC 2009), suggesting that mass removal of VOCs is faster in the vadose zone. The combination of less contaminant mass, faster transport rates, and high degradation potential suggest that shorter longevity in the vadose zone is a reasonable assumption. Therefore, it follows that soils overlying the smear zone may not require an interim response for the purpose of protecting groundwater. The Refinery proposes to conduct a holistic migration to groundwater analysis on a site-wide basis. As such, the results of the first step screening assessment reported on the tables are not further discussed in the text, and the ratios (maximum reported concentration divided by the SL-SSL) are not reported. However, as shown on Table 4, it is important to note that the intervals that exceed initial screening SL-SSLs are between 8 ft-bgs and 13 ft-bgs, indicative of a smear zone source given typical depth to groundwater in the area. Smear zone sources will also be addressed in a holistic site-wide manner as part of a future groundwater remedy evaluation.

4.1 Total Petroleum Hydrocarbons

A complete list of TPH results are provided in Table 2. There were 4 samples with TPH Construction Worker SSL exceedances and 8 samples with Residential SSL exceedances out of 34 individual samples. There were exceedances of both TPH-GRO and TPH-DRO which have applicable Construction Worker



Heat Exchanger Bundle Pad Investigation Report

SSLs of 500 milligrams per kilogram (mg/kg) and 3,000 mg/kg, respectively. The Construction Worker SSL exceedances are shown on Figure 3 and are as follows:

- TPH-GRO
 - HEB-01 (14-15 ft) = 651 mg/kg
 - HEB-02 (10-12 ft) = 1,750 mg/kg
 - HEB-04 (8-9 ft) = 1,190 mg/kg
- TPH-DRO
 - HEB-02 (10-12 ft) = 3,140 mg/kg
 - HEB-12 (12-13 ft) = 6,700 mg/kg

4.2 Volatile Organic Compounds

The VOC analyte list was determined by evaluating VOC exceedances in groundwater at nearby monitoring well MKTF-16 (Figure 2) between January 2017 and December 2021 (i.e., the most recent five-year period at the time of Work Plan creation) as requested by NMED in Comment #1 to the “Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan” (NMED 2022b).

VOC results are provided in Table 3. Out of the 34 individual samples, there were no samples with Construction Worker SSL exceedances for any of the analyzed constituents.



Heat Exchanger Bundle Pad Investigation Report

5.0 Conclusions and Recommendations

Prior to NMED's request and development of the work plan, the Refinery completed several preliminary tests in the process sewer near the Bundle Pad. This included process sewer video/photo inspection in February 2020 and March 2021 dye tests near the Bundle Pad sewer. These tests concluded that no sewer integrity issues were identified.

While there are detections of hydrocarbon-related constituents in the soil, the soils do not pose a risk to industrial or construction workers. Given that the NMED screening level is based on human health considerations related to direct soil exposure (NMED 2022b), as well as assumptions about the composition of the hydrocarbon, the Refinery proposed to develop an alternate screening level for TPH-GRO. The alternate screening level for GRO would follow the TPH Criteria Work Group guidance for development, based on site specific exposure scenarios and chemical composition information for the heat exchanger bundle pad.

At this time, no additional soil samples are recommended in the vicinity of the Bundle Pad to further investigate the groundwater results at MKTF-16. Future investigations into the integrity of the process sewer system will be conducted in accordance with Comment #3 from the "Disapproval, Response to Disapproval, Revised Investigation Work Plan No. 2 Area of Concern 35" (NMED 2021a). The current exceedances of benzene in MKTF-16 will be addressed sitewide as discussed in Section 5.0. with a holistic analysis on a site-wide basis.

Analytical and inspection results do not indicate that the impacts observed at MKTF-16 originate from the process sewer system. Many of the VOC constituents with relatively high groundwater concentrations in MKTF-16 were either not detected or were detected at low levels in the soil samples. Benzene was detected at 4,800 mg/L in the groundwater at MKTF-16 during September 2021 and the highest concentration of benzene in the soil during this investigation was 1.34 mg/kg in HEB-02. Additionally, the soils samples indicated higher TPH-DRO relative to TPH-GRO (note that the majority of the TPH detections were below applicable limits) with the exception of HEB-01. However, in the groundwater results for MKTF-16, the TPH-GRO concentrations are higher (approximately an order of magnitude higher) than their TPH-DRO counterparts. The highest TPH-DRO detection was 6700 mg/kg at HEB-12, east of the Bundle Pad off the process sewer line. Therefore, the soil results collected during this investigation do not support a connection between the groundwater conditions at MKTF-16 and the process sewer system in the Bundle Pad area or the Bundle Pad sump.



Heat Exchanger Bundle Pad Investigation Report

6.0 References

- ITRC. 2009. Evaluating Natural Source Zone Depletion at Sites with LNAPL. ITRC LNAPL Team. April.
- New Mexico Environment Department (NMED). 2020. Disapproval, Annual Groundwater Monitoring Report Gallup Refinery – 2019, Western Refining Southwest LLC, Marathon Gallup Refinery, EPA ID# NMD000333211, HWB-WRG-20-013. November 23.
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- RPS. 2014. Investigation Work Plan, SWMU No. 3 Empty Container Storage Area/Heat Exchanger Bundle Cleaning Pad, Gallup Refinery, Western Refining Southwest, Inc., Gallup, New Mexico, EPA ID# NMD000333211, February.
- Western Refining Southwest LLC (Western). 2022a. 2021 Annual Groundwater Monitoring Report, Western Refining Southwest LLC (dba Marathon Gallup Refinery), EPA ID# NMD000333211
- Western. 2022b. Response to Approval with Modifications, [Revised] Heat Exchanger Bundle Pad Investigation Work Plan, Western Refining Southwest LLC (dba Marathon Gallup Refinery), EPA ID# NMD000333211, HWB-WRG-21-013. June 6.



Heat Exchanger Bundle Pad Investigation Report

Figures

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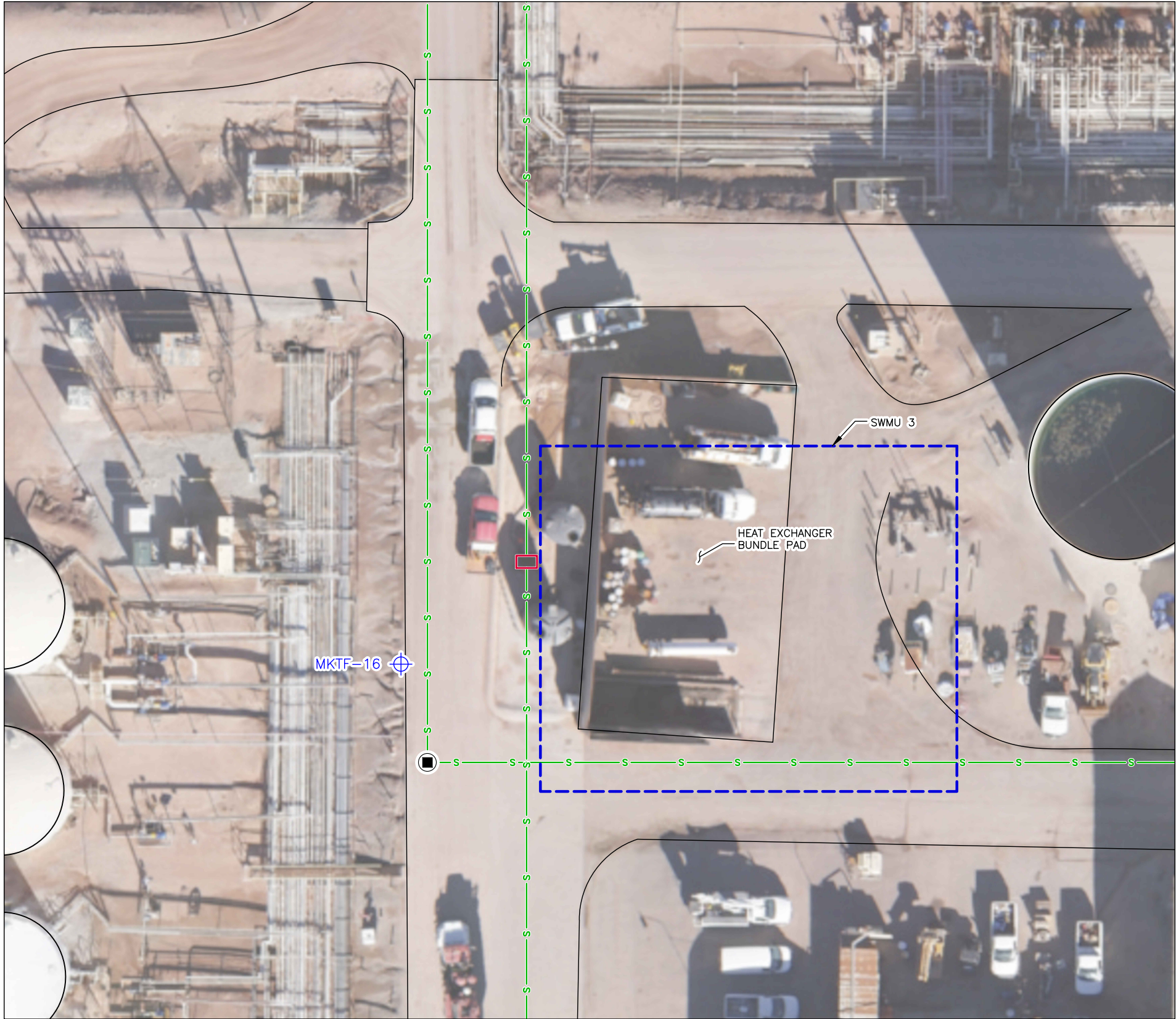


Image Cite: USDA /fsa - Aerial Photography Field Office, NAIP MrSID - Publication: 2014

2 SOIL BORING LOCATIONS
SCALE: 1" = 30'



Image Cite: USDA /fsa - Aerial Photography Field Office, NAIP MrSID - Publication: 2014

1 KEY MAP
SCALE: 1" = 800'

- EXPLANATION**
- MKTF-16 CHINLE/ALLUVIUM INTERFACE WELL AND DESIGNATION
 - MANHOLE LOCATION
 - SWMU 3 LOCATION
 - PROCESS SEWER LINE
 - BUNDLE PAD SUMP
 - TANK



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FIGURE 1

HEAT EXCHANGER BUNDLE PAD LOCATION

HEAT EXCHANGER BUNDLE PAD

INVESTIGATION REPORT

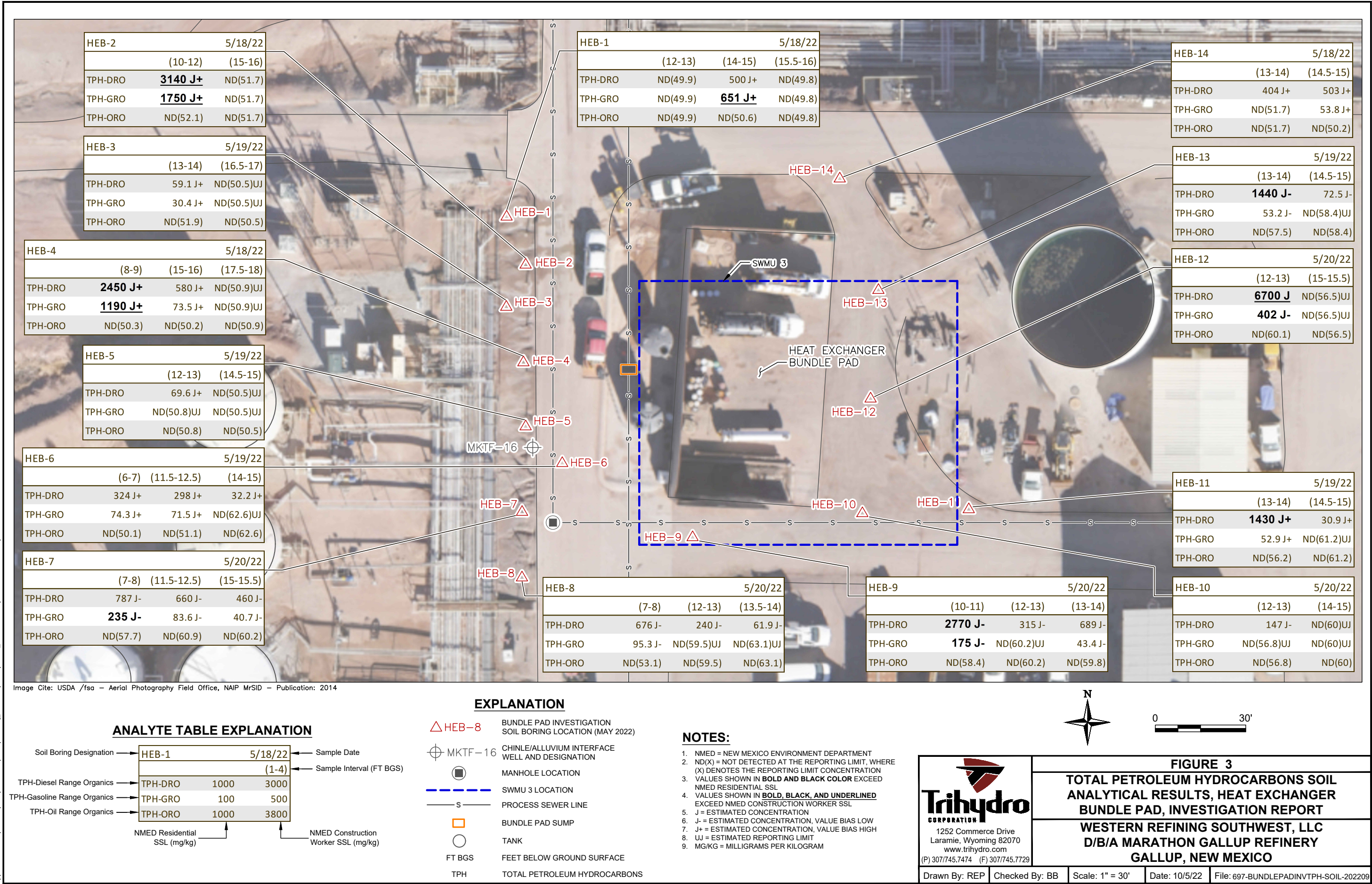
WESTERN REFINING SOUTHWEST, LLC

D/B/A MARATHON GALLUP REFINERY

GALLUP, NEW MEXICO

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Heat Exchanger Bundle Pad Investigation Report

Tables

TABLE 1. SAMPLING LOCATIONS, DEPTHS, AND PID READINGS
HEAT EXCHANGER BUNDLE PAD INVESTIGATION REPORT
WESTERN REFINING SOUTHWEST LLC, D/B/A MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO

Sample ID	Sample depth (ft bgs)	PID reading (ppm)
HEB-01	6	91.4
	7	105.0
	8	47.3
	9	32.5
	10	170.6
	13	6.8
	14	141.4
	16	1.2
HEB-02	6	2.9
	7	20.7
	8	109.4
	9	217.1
	10	292.7
	12	262.3
	13	43.2
	14	134.9
	15	48.2
	16	9.0
HEB-03	6	121.2
	7	78.5
	8	379.0
	9	316.9
	10	377.9
	11	424.3
	12	442.5
	13	445.1
	14	448.2
	14.5	104.0
	15.5	60.6
	16.5	121.9
	17	13.5
HEB-04	6	40.8
	8	208.0
	9	290.0
	10	228.3
	16	183.3
	17	66.6
	18	2.8
HEB-05	6	80.5
	7	185.2
	8	119.3
	10	234.1
	11	85.3
	12	21.6
	13	124.8
	14	23.3
	15	16.0
HEB-06	7	407.2
	8	394.1
	10	104.8
	12.5	378.4
	14	315.7
	15	13.1
HEB-07	6	337.9
	7	304.1
	8	362.7
	9	188.9
	10	78.4
	11	8.2
	12	40.6
	13	63.2
	14	78.9
	15	59.9
	15.5	48.2

Sample ID	Sample depth (ft bgs)	PID reading (ppm)
HEB-08	6	261.7
	7	358.9
	8	376.7
	9	290.4
	10	125.3
	12	19.0
	13	63.8
	14	22.8
HEB-09	6	15.2
	8	127.4
	9	108.3
	10	89.0
	11	128.4
	12	46.4
	13	44.6
	14	24.3
HEB-10	8	0.5
	9	0.6
	10	84.3
	11	117.4
	12	88.5
	13	30.2
	14	4.2
	15	1.4
HEB-11	7	0.0
	9	0.0
	11	25.5
	12	21.9
	13	15.6
	14	76.6
	15	14.8
HEB-12	7	0.2
	8	67.5
	9	60.4
	10	135.7
	11	146.6
	12	68.4
	13	160.2
	14	56.3
	15	5.5
HEB-13	7	0.9
	9	64.2
	10	109.4
	12	121.4
	14	147.2
	15	9.4
HEB-14	6	0.0
	8	57.4
	10	135.3
	11	111.1
	14	136.1
	14.5	88.9
	15	43.2

Notes:

ft bgs - Foot/feet below ground surface

ppm - Parts per million

PID - Photoionization detector

Analytical samples noted in bold

TABLE 2. TPH RESULTS, HEAT EXCHANGER BUNDLE PAD INVESTIGATION REPORT
WESTERN REFINING SOUTHWEST LLC
D/B/A MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO

Location ID	Date Sampled	Start Depth (ft-bgs)	End Depth (ft-bgs)	Diesel Range Organics (mg/kg)	Gasoline Range Organics (mg/kg)	Oil Range Organics (mg/kg)
HEB-01 (12-13 ft)	05/18/22	12	13	ND(49.9)	ND(49.9)	ND(49.9)
HEB-01 (14-15 ft)	05/18/22	14	15	500 J+	651 J+	ND(50.6)
HEB-01 (15.5-16 ft)	05/18/22	15.5	16	ND(49.8)	ND(49.8)	ND(49.8)
HEB-02 (10-12 ft)	05/18/22	10	12	3140 J+	1750 J+	ND(52.1)
HEB-02 (15-16 ft)	05/18/22	15	16	ND(51.7)	ND(51.7)	ND(51.7)
HEB-03 (13-14 ft)	05/19/22	13	14	59.1 J+	30.4 J+	ND(51.9)
HEB-03 (16.5-17 ft)	05/19/22	16.5	17	ND(50.5) UJ	ND(50.5) UJ	ND(50.5)
HEB-04 (8-9 ft)	05/18/22	8	9	2450 J+	1190 J+	ND(50.3)
HEB-04 (15-16 ft)	05/19/22	15	16	580 J+	73.5 J+	ND(50.2)
HEB-04 (17.5-18 ft)	05/19/22	17.5	18	ND(50.9) UJ	ND(50.9) UJ	ND(50.9)
HEB-05 (12-13 ft)	05/19/22	12	13	69.6 J+	ND(50.8) UJ	ND(50.8)
HEB-05 (14.5-15 ft)	05/19/22	14.5	15	ND(50.5) UJ	ND(50.5) UJ	ND(50.5)
HEB-06 (6-7 ft)	05/19/22	6	7	324 J+	74.3 J+	ND(50.1)
HEB-06 (11.5-12.5 ft)	05/19/22	11.5	12.5	298 J+	71.5 J+	ND(51.1)
HEB-06 (14-15 ft)	05/19/22	14	15	32.2 J+	ND(62.6) UJ	ND(62.6)
HEB-07 (7-8 ft)	05/19/22	7	8	787 J-	235 J-	ND(57.7)
HEB-07 (11.5-12.5 ft)	05/20/22	11.5	12.5	660 J-	83.6 J-	ND(60.9)
HEB-07 (15-15.5 ft)	05/20/22	15	15.5	460 J-	40.7 J-	ND(60.2)
HEB-08 (7-8 ft)	05/20/22	7	8	676 J-	95.3 J-	ND(53.1)
HEB-08 (12-13 ft)	05/20/22	12	13	240 J-	ND(59.5) UJ	ND(59.5)
HEB-08 (13.5-14 ft)	05/20/22	13.5	14	61.9 J-	ND(63.1) UJ	ND(63.1)
HEB-09 (10-11 ft)	05/20/22	10	11	2770 J-	175 J-	ND(58.4)
HEB-09 (12-13 ft)	05/20/22	12	13	315 J-	ND(60.2) UJ	ND(60.2)
HEB-09 (13-14 ft)	05/20/22	13	14	689 J-	43.4 J-	ND(59.8)
HEB-10 (12-13 ft)	05/20/22	12	13	147 J-	ND(56.8) UJ	ND(56.8)
HEB-10 (14-15 ft)	05/20/22	14	15	ND(60) UJ	ND(60) UJ	ND(60)
HEB-11 (13-14 ft)	05/19/22	13	14	1430 J+	52.9 J+	ND(56.2)
HEB-11 (14.5-15 ft)	05/19/22	14.5	15	30.9 J+	ND(61.2) UJ	ND(61.2)
HEB-12 (12-13 ft)	05/20/22	12	13	6700 J	402 J-	ND(60.1)
HEB-12 (15-15.5 ft)	05/20/22	15	15.5	ND(56.5) UJ	ND(56.5) UJ	ND(56.5)
HEB-13 (13-14 ft)	05/19/22	13	14	1440 J-	53.2 J-	ND(57.5)
HEB-13 (14.5-15 ft)	05/19/22	14.5	15	72.5 J-	ND(58.4) UJ	ND(58.4)
HEB-14 (13-14 ft)	05/18/22	13	14	404 J+	ND(51.7)	ND(51.7)
HEB-14 (14.5-15 ft)	05/18/22	14.5	15	503 J+	53.8 J+	ND(50.2)
NMED Residential Soil Screening Level (all depths) (exceedances in bold text)				1000	100	1000
NMED Industrial Soil Screening Level (0-1 ft-bgs) (all samples are below 1 ft so Industrial SSLs do not apply)				3000	500	3800
NMED Construction Worker Soil Screening Level (1-10 ft-bgs) (exceedances underlined)				3000	500	3800

ft-bgs - feet below ground surface

J - estimated concentration

J- - estimated concentration, value biased low

J+ - estimated concentration, value biased high

mg/kg - milligrams per kilogram

ND(X) - not detected at the reporting limit, where (X) denotes the reporting limit concentration

NMED - New Mexico Environment Department

TPH - total petroleum hydrocarbons

UJ - estimated reporting limit

Notes:

1. Screening level source: NMED Risk Assessment Guidance for Site Investigations and Remediation (June 2022) - Table 6-2

TABLE 3. VOC RESULTS, HEAT EXCHANGER BUNDLE PAD INVESTIGATION REPORT
WESTERN REFINING SOUTHWEST LLC
D/B/A MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO

Location ID	Date Sampled	Start Depth (ft-bgs)	End Depth (ft-bgs)	Benzene (mg/kg)	1,1-Dichloroethane (mg/kg)	1,4-Dioxane (mg/kg)	Ethylbenzene (mg/kg)	Methylene Chloride (mg/kg)	Methyl tert-butyl ether (mg/kg)	Naphthalene (mg/kg)	Toluene (mg/kg)	1,2,4-Trimethylbenzene (mg/kg)	1,3,5-Trimethylbenzene (mg/kg)	Vinyl Chloride (mg/kg)	m,p-Xylene (mg/kg)	o-Xylene (mg/kg)	Xylenes, Total (mg/kg)
HEB-01 (12-13 ft)	05/18/22	12	13	ND(0.000994) UJ	ND(0.00497)	ND(0.0994)	0.00173	ND(0.0199)	ND(0.00497)	0.0202	ND(0.00497)	0.0293	ND(0.00497)	ND(0.00497)	0.00192 J	ND(0.000994)	0.00192 J
HEB-01 (14-15 ft)	05/18/22	14	15	0.763 J	ND(1.01)	ND(20.2)	10.9	ND(4.04)	ND(1.01)	1.37 J	ND(1.01)	4.9	5.22	ND(1.01)	15.6	0.201 J	15.8
HEB-01 (15.5-16 ft)	05/18/22	15.5	16	ND(0.00101) UJ	ND(0.00505)	ND(0.101)	ND(0.00101)	ND(0.0202)	ND(0.00505)	ND(0.0101)	ND(0.00505)	ND(0.00502)	ND(0.00505)	ND(0.00505)	ND(0.00202)	ND(0.00101)	ND(0.00202)
HEB-02 (10-12 ft)	05/18/22	10	12	1.34 J	ND(1.04)	ND(20.8)	26.6	ND(4.16)	ND(1.04)	10.2 J	0.316 J	128	21	ND(1.04)	133	23.3	156
HEB-02 (15-16 ft)	05/18/22	15	16	0.0032 J	ND(0.00515)	ND(0.103)	0.00064 J	ND(0.0206)	0.00289 J	ND(0.0103)	ND(0.00515)	ND(0.00515)	ND(0.00515)	ND(0.00515)	ND(0.00206)	ND(0.00103)	ND(0.00206)
HEB-03 (13-14 ft)	05/19/22	13	14	0.298 J	ND(1.04)	ND(20.9)	3.16 J	ND(4.17)	ND(1.04)	0.973 J	ND(1.04)	8.2 J	2.08 J	ND(1.04)	7.09 J	0.642 J	7.73 J
HEB-03 (16.5-17 ft)	05/19/22	16.5	17	0.00997	ND(0.0051)	ND(0.102)	0.0207	ND(0.0204)	0.000956 J	0.0106	ND(0.0051)	0.0751	0.0112	ND(0.0051)	0.0146	0.00217	0.0168
HEB-04 (8-9 ft)	05/18/22	8	9	0.652 J	ND(1.01)	ND(20.1)	17.8	ND(4.02)	ND(1.01)	8.3	2.38	80.3	17.2	ND(1.01)	92.6	30.5	123
HEB-04 (15-16 ft)	05/19/22	15	16	0.236	ND(1.02)	ND(20.4)	3.87	ND(4.08)	ND(1.02)	1.3 J	ND(1.02)	6.72	1.74	ND(1.02)	5.94	1.02	6.96
HEB-04 (17.5-18 ft)	05/19/22	17.5	18	0.0162	ND(0.00514)	ND(0.103)	0.0142	ND(0.0206)	0.00258 J	0.0102 J	0.00132 J	0.024	0.00593	ND(0.00514)	0.0189	0.00387	0.0228
HEB-05 (12-13 ft)	05/19/22	12	13	0.457	ND(0.127)	ND(2.54)	0.882	ND(0.509)	0.0247 J	0.3	0.111 J	2.16	0.703	ND(0.127)	1.55	0.165	1.72
HEB-05 (14.5-15 ft)	05/19/22	14.5	15	0.0812	ND(0.127)	ND(2.54)	0.313	ND(0.509)	ND(0.127)	0.138 J	0.0745 J	0.817	0.214	ND(0.127)	0.518	0.0757	0.594
HEB-06 (6-7 ft)	05/19/22	6	7	ND(0.202)	ND(1.01)	ND(20.2)	1.44	ND(4.05)	ND(1.01)	2.52	ND(1.01)	10.8	3.42	ND(1.01)	4.62	1.13	5.75
HEB-06 (11.5-12.5 ft)	05/19/22	11.5	12.5	0.542	ND(1.04)	ND(20.7)	9.71	ND(1.18 J	ND(1.04)	3.63	0.234 J	19.8	5.27	ND(1.04)	10.8	0.702	11.5
HEB-06 (14-15 ft)	05/19/22	14	15	0.00142	ND(0.00632)	ND(0.126)	0.045	0.00593 J	0.00264 J	0.0494	0.00132 J	0.822	0.0769	ND(0.00632)	0.0955	0.00485	0.1
HEB-07 (7-8 ft)	05/19/22	7	8	ND(0.231)	ND(1.15)	ND(23.1)	4.82	ND(4.62)	ND(1.15)	3.9	ND(1.15)	30.1 J-	8.31	ND(1.15)	12.8 J-	ND(0.231)	12.8
HEB-07 (11.5-12.5 ft)	05/20/22	11.5	12.5	0.0141 J+	ND(0.00606)	ND(0.121)	0.94 J	0.00581 J+	ND(0.00606)	0.127 J+	0.0137 J+	2.95	0.549	ND(0.00606)	0.74 J	0.103	0.843 J
HEB-07 (15-15.5 ft)	05/20/22	15	15.5	0.00737 J	ND(0.149)	ND(2.99)	0.38 J	0.203 J	ND(0.149)	0.764	0.0781 J	2.63 J-	0.707	ND(0.149)	0.381 J-	0.0698	0.451 J
HEB-08 (7-8 ft)	05/20/22	7	8	ND(0.213)	ND(1.07)	ND(21.3)	0.759 J	ND(4.27)	ND(1.07)	2.66	ND(1.07)	11.8 J-	3.25 J	ND(1.07)	2.2 J-	ND(0.213)	2.2 J
HEB-08 (12-13 ft)	05/20/22	12	13	ND(0.00119)	ND(0.00594)	ND(0.119)	0.0243 J	0.00672 J	ND(0.00594)	0.0984	ND(0.00594)	0.817	0.0824	ND(0.00594)	0.0308 J-	0.00407	0.0349 J
HEB-08 (13.5-14 ft)	05/20/22	13.5	14	0.00142	ND(0.00632)	ND(0.126)	0.0463 J	0.00623 J	ND(0.00632)	0.114	ND(0.00632)	0.608	0.123	ND(0.00632)	0.0408 J-	0.00579	0.0466 J
HEB-09 (10-11 ft)	05/20/22	10	11	0.0129 J	ND(0.148)	ND(2.95)	0.622 J	ND(0.59)	ND(0.148)	1.64	0.0829 J	7.04	1.34	ND(0.148)	0.71 J	0.127	0.837 J
HEB-09 (12-13 ft)	05/20/22	12	13	ND(0.00122)	ND(0.00612)	ND(0.122)	0.0261 J	ND(0.0245)	ND(0.00612)	0.0732	ND(0.00612)	0.491	0.0503	ND(0.00612)	0.0298 J-	0.00626	0.0361 J
HEB-09 (13-14 ft)	05/20/22	13	14	0.00312 J+	ND(0.00599)	ND(0.12)	0.334 J	ND(0.024)	ND(0.00599)	1.12	0.00182 J+	2.45	0.621	ND(0.00599)	0.329 J	0.0703	0.399 J
HEB-10 (12-13 ft)	05/20/22	12	13	ND(0.00114)	ND(0.00569)	ND(0.114)	ND(0.00114) UJ	ND(0.0228)	ND(0.00569)	0.0248	0.00179 J	0.0107	ND(0.00569)	ND(0.00569)	ND(0.00228) UJ	ND(0.00114)	ND(0.00228) UJ
HEB-10 (14-15 ft)	05/20/22	14	15	ND(0.0012)	ND(0.00601)	ND(0.12)	ND(0.0012) UJ	ND(0.024)	ND(0.00601)	ND(0.012)	ND(0.00601)	ND(0.00601)	ND(0.00601)	ND(0.00601)	ND(0.0024) UJ	ND(0.0012)	ND(0.0024) UJ
HEB-11 (13-14 ft)	05/19/22	13	14	0.0117 J	ND(0.138)	ND(2.75)	0.453	ND(0.551)	ND(0.138)	1.97	0.0779 J	1.31	0.361	ND(0.138)	0.274	0.107	0.381
HEB-11 (14.5-15 ft)	05/19/22	14.5	15	ND(0.00123)	ND(0.00616)	ND(0.123)	ND(0.00122)	0.00691 J	ND(0.00616)	0.0113 J	ND(0.00616)	0.00373 J	0.00101 J	ND(0.00616)	ND(0.00246)	ND(0.00123)	ND(0.00246)
HEB-12 (12-13 ft)	05/20/22	12	13	ND(0.244)	ND(1.22)	ND(24.4)	2.01 J	ND(4.88)	ND(1.22)	7.69	ND(1.22)	18.4 J-	3.91	ND(1.22)	4.11 J-	1.1	5.21 J
HEB-12 (15-15.5 ft)	05/20/22	15	15.5	ND(0.00113)	ND(0.00567)	ND(0.113)	ND(0.00113) UJ	0.00583 J	ND(0.00567)	ND(0.0114)	ND(0.00567)	ND(0.00571)	ND(0.00567)	ND(0.00567)	ND(0.00227) UJ	ND(0.00113)	ND(0.00227) UJ
HEB-13 (13-14 ft)	05/19/22	13	14	ND(0.0287)	ND(0.143)	ND(2.87)	0.122	ND(0.574)	ND(0.143)	0.346	0.0841 J	0.124 J	0.0287 J	ND(0.143)	ND(0.0574)	ND(0.0287)	ND(0.0574)
HEB-13 (14.5-15 ft)	05/19/22	14.5	15	ND(0.00118)	ND(0.00589)	ND(0.118)	ND(0.00118)	ND(0.0236)	ND(0.00589)	ND(0.0118)	ND(0.00589)	ND(0.00589)	ND(0.00589)	ND(0.00589)	ND(0.00236)	ND(0.00118)	ND(0.00236)
HEB-14 (13-14 ft)	05/18/22	13	14	0.000411 J	ND(0.00516)	ND(0.103)	0.101	ND(0.0206)	ND(0.00516)	1.05	0.0022 J	2.13	0.611	ND(0.00516)	0.59	0.216	0.806
HEB-14 (14.5-15 ft)	05/18/22	14.5	15	0.00785 J	ND(0.126)	ND(2.51)	0.579	ND(0.503)	ND(0.126)	2.64	0.0665 J	0.142	ND(0.126)	ND(0.126)	ND(0.0503)	0.0378	0.0378 J
NMED Residential Soil Screening Level (all depths) (exceedances in bold text)				17.8	78.6	53.3	75.1	409.0	974.8	22.6	5228.4	NA	NA	0.7	764.0	805.0	870.8
NMED Industrial Soil Screening Level (0-1 ft-bgs) (all samples are below 1 ft so Industrial SSLs do not apply)				87.2	383.3	257.0	368.0	5130.0	4817.9	134.0	61340.2	NA	NA	28.4	3730.0	3940.0	4275.3
NMED Construction Worker Soil Screening Level (1-10 ft-bgs) (exceedances underlined):				142.0	1820.0	1880.0	1770.0	1210.0	24230.7	159.0	14041.3	NA	NA	161.0	696.0	736.0	798.3

ft-bgs - feet below ground surface
J - estimated concentration
J- - estimated concentration, value biased low
J+ - estimated concentration, value biased high
mg/kg - milligrams per kilogram
ND(X) - not detected at the reporting limit, where (X) denotes the reporting limit concentration
NMED - New Mexico Environment Department
UJ - estimated reporting limit
VOCs - volatile organic compounds

Notes:
1. Screening level source: NMED Risk Assessment Guidance for Site Investigations and Remediation (June 2022) - Table A-1

TABLE 4. MIGRATION TO GROUNDWATER, HEAT EXCHANGER BUNDLE PAD INVESTIGATION REPORT
WESTERN REFINING SOUTHWEST LLC
D/B/A MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO

	Diesel Range Organics (mg/kg)	Gasoline Range Organics (mg/kg)	Oil Range Organics (mg/kg)	Benzene (mg/kg)	1,1-Dichloroethane (mg/kg)	1,4-Dioxane (mg/kg)	Ethylbenzene (mg/kg)
Result	6700 J	1750 J+	ND(63.1)	1.34 J	ND(1.22)	ND(24.4)	26.6
Location	HEB-12 (12-13 ft)	HEB-02 (10-12 ft)	HEB-08 (13.5-14 ft)	HEB-02 (10-12 ft)	HEB-12 (12-13 ft)	HEB-12 (12-13 ft)	HEB-02 (10-12 ft)
Date Sampled	5/20/2022	5/18/2022	5/20/2022	5/18/2022	5/20/2022	5/20/2022	5/18/2022
NMED Soil Leachate-Soil Screening Levels (exceedances in bold text)	13.2	4.94	13.2	0.0418	0.1360	0.0163	12.31
	Methylene Chloride (mg/kg)	Methyl tert-butyl ether (mg/kg)	Naphthalene (mg/kg)	Toluene (mg/kg)	1,2,4-Trimethylbenzene (mg/kg)	1,3,5-Trimethylbenzene (mg/kg)	Vinyl Chloride (mg/kg)
Result	ND(4.88)	ND(1.22)	10.2 J	2.38	128	21	ND(1.22)
Location	HEB-12 (12-13 ft)	HEB-12 (12-13 ft)	HEB-02 (10-12 ft)	HEB-04 (8-9 ft)	HEB-02 (10-12 ft)	HEB-02 (10-12 ft)	HEB-12 (12-13 ft)
Date Sampled	5/20/2022	5/20/2022	5/18/2022	5/18/2022	5/18/2022	5/18/2022	5/20/2022
NMED Soil Leachate-Soil Screening Levels (exceedances in bold text)	0.4706	0.5533	0.0583	12.14	NA	NA	0.0134
	m,p-Xylene (mg/kg)	o-Xylene (mg/kg)	Xylenes, Total (mg/kg)				
Result	133	30.5	156				
Location	HEB-02 (10-12 ft)	HEB-04 (8-9 ft)	HEB-02 (10-12 ft)				
Date Sampled	5/18/2022	5/18/2022	5/18/2022				
NMED Soil Leachate-Soil Screening Levels (exceedances in bold text)	2.97	2.98	154.35				

J - estimated concentration
J+ - estimated concentration, value biased high
mg/kg - milligrams per kilogram
ND(X) - not detected at the reporting limit, where (X) denotes the reporting limit concentration
NMED - New Mexico Environment Department

- Notes:
- 1. VOC Screening level source: NMED Risk Assessment Guidance for Site Investigations and Remediation (June 2022) - Table A-1, dilution attenuation factor = 20
 - 2. TPH Screening level source: NMED Risk Assessment Guidance for Site Investigations and Remediation (June 2022) - Table 6-4, dilution attenuation factor = 20
 - 3. Maximum results for each constituent shown and compared against the screening levels



Heat Exchanger Bundle Pad Investigation Report

Appendices A through C - Please See Attached CD

- A. Dye Test Photo Log**
- B. Process Sewer Inspection Report**
- C. Boring Logs**



Heat Exchanger Bundle Pad Investigation Report

Appendix A – Dye Test Photo Log

**APPENDIX A. DYE TEST PHOTO LOG
HEAT EXCHANGER BUNDLE PAD INVESTIGATION REPORT
WESTERN REFINING SOUTHWEST LLC
D/B/A MARATHON GALLUP REFINERY, GALLUP, NEW MEXICO**



Photo 1. Dye Test #1.



Photo 2. Dye Test #2.



Heat Exchanger Bundle Pad Investigation Report

Appendix B – Process Sewer Inspection Report



Insta-Pipe

2520 50th Avenue SW,
Tumwater, WA 98512

Remote Visual and Cleaning Inspection



FACILITY:
Gallup, New
Mexico



B. James

Inspector

Brad Roberts

Inspector

Remote Visual Inspector

Title

Remote Visual Inspector

Title

Kelly Caillier

Report Prepared By

Reliability Engineer

Title

B. James

Inspector Sign Off

2.10.2020

Date

Kelly Caillier

Engineering

2.10.2020

Date

Client Sign Off

Date

Inspection Type: RVI INSPECTION
Equipment Name: Process & Storm Water Lines





Inspection Date: 1.2020
Report Revision: 1


Inspector: B.James/Brad Roberts



RVI ANALYSIS NAVIGATION INSTRUCTIONS

Located inside of your RVI analysis is a navigation system installed for ease of quickly moving around the analysis without the need for scrolling. Beginning on the cover page, mouse clicking on the

symbol  will navigate to the first page of the Asset Maps. While on any of the summary pages (Pages 8 & 9 of analysis), mouse clicking on the  will bring the user to the reflective asset detail page of the analysis. While on this page mouse clicking anywhere on the page will navigate to the drawing details report, where any PACP findings can be viewed in detail. To arrive in the same location from the summary, mouse clicking on the  symbol will navigate directly to the assets detailed PACP finding drawing. A couple of the assets in this report have photographs only. By mouse clicking on the  icon, this action will lead you directly to the photographs associated with the asset. Lastly, by clicking on the

Insta-pipe  logo anywhere in the analysis, this action will navigate back to the summary page.

CATEGORY STRUCTURE

The Analysis was also built with a five (5) level asset current condition category structure for ease of viewing and future planning. They are as follows:

1. **Category 1 Assets:**
 - a. Definition: PACP Code Defect Exist (Highest Probability of Failure Assets)
2. **Category 2 Assets:**
 - a. Definition: RVI Inspector abandoned survey due to excess debris, material, or water.
3. **Category 3 Assets:**
 - a. Definition: RVI Inspector abandoned survey due geometry challenges of the system.
4. **Category 4 Assets:**
 - a. Definition: RVI Inspector was able to complete entire survey.
5. **Category 5 Assets:**
 - a. Definition: Unknown Lines - No Survey, Only Map and Photographs.



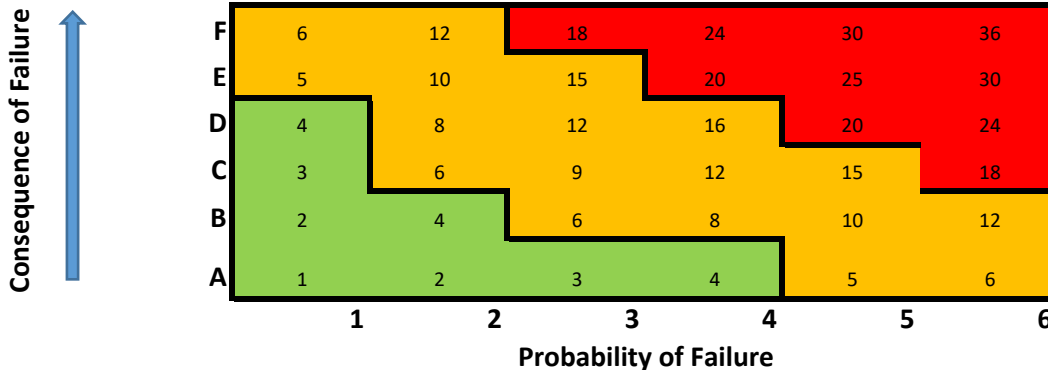
Risk Based Inspection Methodology Introduction

The Analysis was built with an introduction to Risk Modeling and utilizing the tool for possible future scheduling and budget preparation. There are many facets and models incorporated into a reliable risk model implementation. Insta-Pipe's experience level with this implementation is unmatched. Below is an introduction and beginning model comparable to the values implemented in the report.

Note 1: Taking advantage of resinspection dates in place of risk values can be installed into this model for scheduling and budgeting purposes based on Risk Dynamics of the Asset condition is highly recommended after a deeper study into Marathon Asset focus.

NOTE 2: The goal of this implementation is sustainability of all assets in a balanced manner.

**Increase
Aggressiveness
of Assessment**



**Increase
Aggressiveness of
Rehabilitation**

Matrix 1

If further discussion on the implementation of the Asset Risk Module or any of the values in this analysis is needed, please do not hesitate to request further information.

Sincerely,

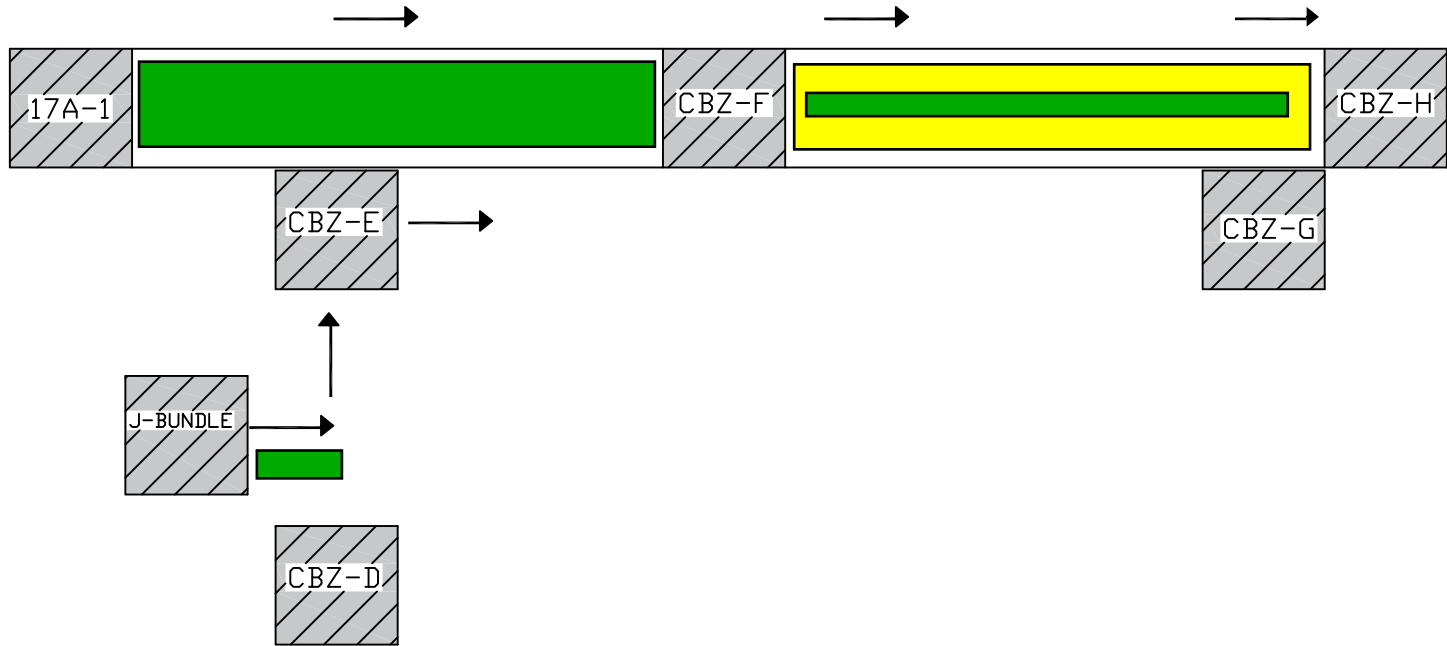
Kelly P. Caillier, CRE

INSPECTION MAP OVERVIEW

→ NORTH

JETTER UTILIZED
CRAWLER VIDEO

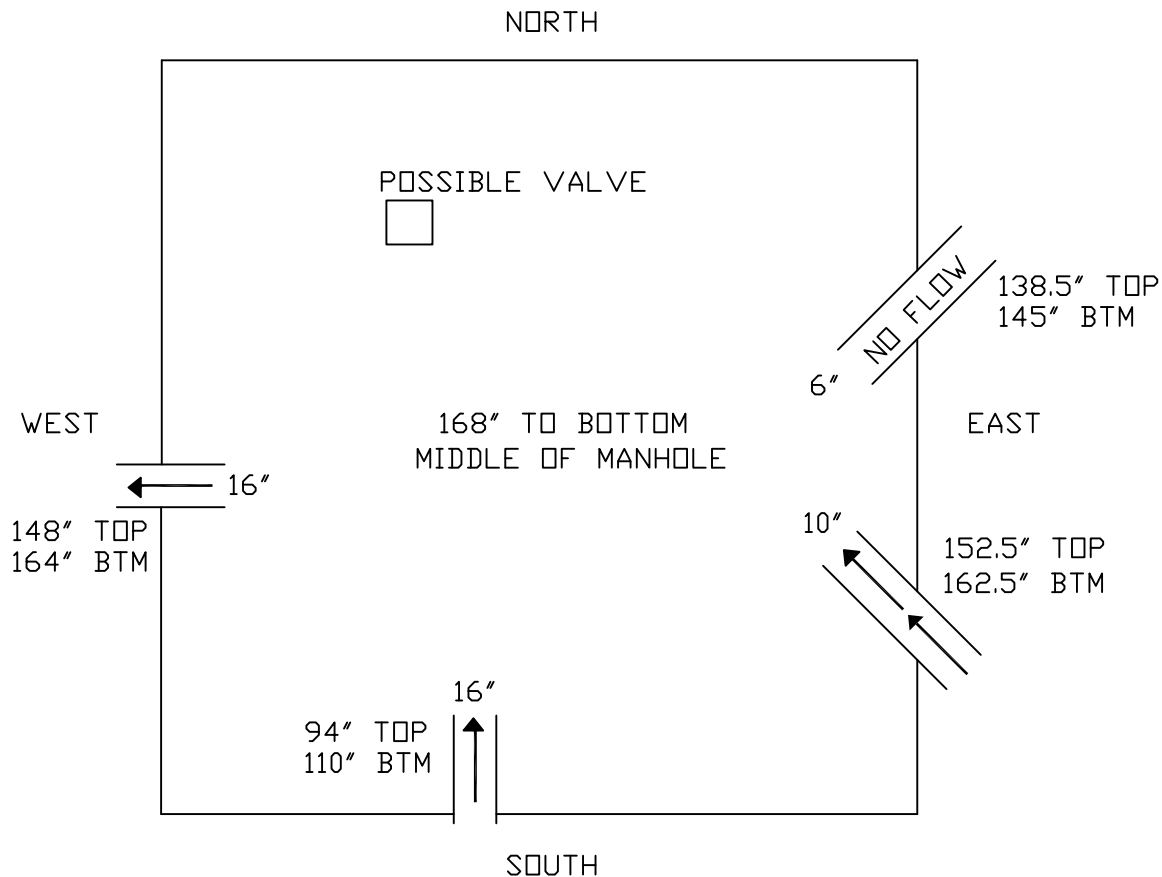
UNKNOWN PROCESS 1
UNKNOWN STORM 1



REVISIONS				
Rev. No.	DATE	BY	DESCRIPTION	
0	11/14/2019	TD	GENERATED TO CAD	



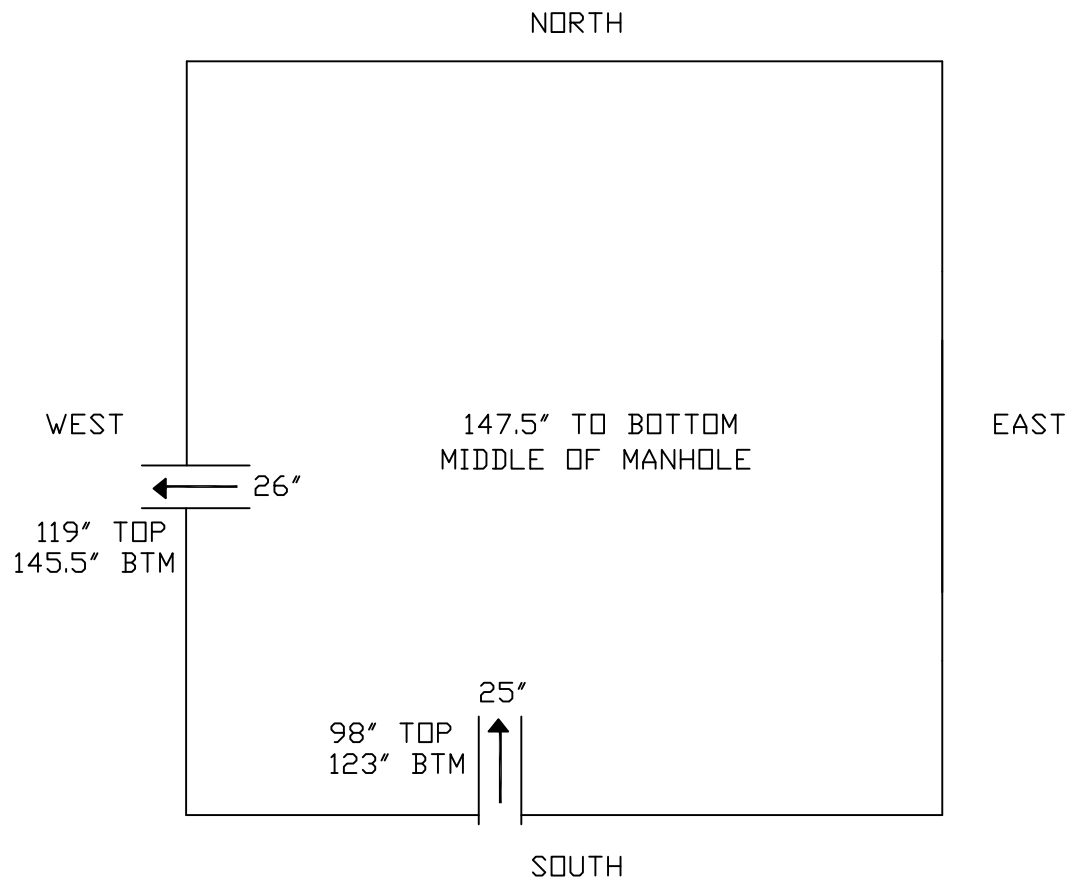
MANHOLE CBZ-G



REVISIONS				
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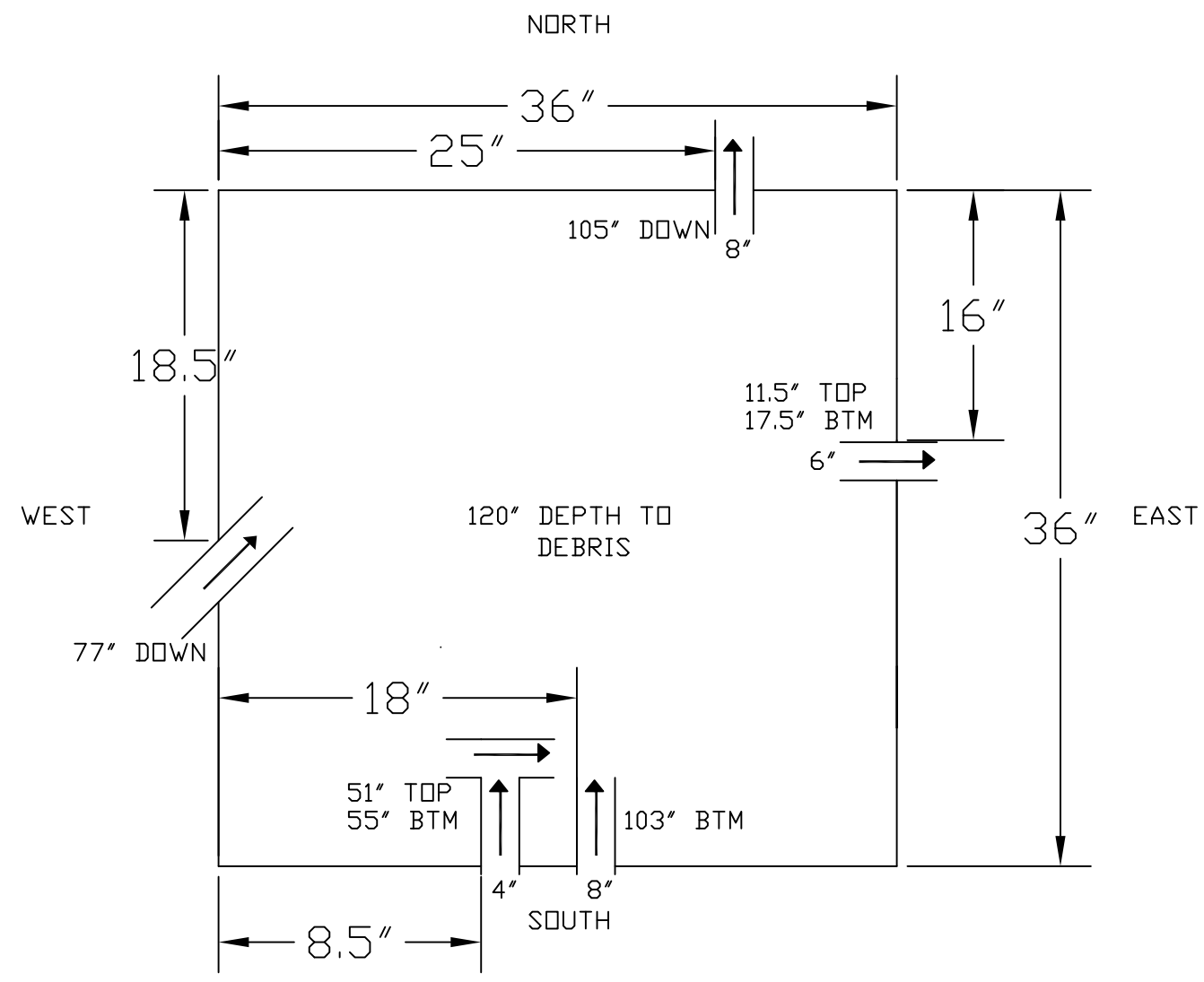
MANHOLE CBZ-H



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MANHOLE J-BUNDLE PAD



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RVI INSPECTION CAMPAIGN
Gallup New Mexico Facility
Process and Stormwater Systems




Component Type	Component Identification	WGS84 Coordinates	Component Description	Campaign Date	Survey Length (FT)	Risk Ranking	PACP Findings
----------------	--------------------------	-------------------	-----------------------	---------------	--------------------	--------------	---------------


Category 1 Assets: PACP CODE DEFECT EXIST

During the Jan 2020 Survey No PACP defects exist





Category 2 Assets: ABANDONED SURVEY DUE TO EXCESS DEBRIS, MATERIAL OR WATER

PolyVinyl Chloride	CBZ-E towards CBZ-F 		UP: CBZ-E Down: CBZ-F Street: Bundle Pad	1.28.2020	3.0*	*E	M
--------------------	--	--	---	-----------	------	----	---

Category 3 Assets: ABANDON SURVEY DUE TO GEOMETRY OF SYSTEM

Ductile Iron Pipe	J-Bundle Pad towards CBZ-E 		UP: JBP Down: CBZ-E Street: Bundle Pad	1.29.2020	71.7	1E	M
-------------------	---	--	---	-----------	------	----	---

Category 4 Assets: NO DEFECTS EXIST & SURVEY COMPLETE

PolyVinyl Chloride	17A-1 towards CBZ-E 		UP: 17A-1 Down: CBZ-E Street: Bundle Pad	1.29.2020	12.0	1E	
Ductile Iron Pipe	Bundle Pad towards CBZ-E 		UP: Bundle Pad Down: CBZ-E Street: Bundle Pad	1.28.2020	66.0	1E	
PolyVinyl Chloride	CBZ-F towards CBZ-G 		UP: CBZ-F Down: CBZ-G Street: Bundle Pad	1.28.2020	421.6	1E	
Ductile Iron Pipe	CBZ-G towards CBZ-H 		UP: CBZ-G Down: CBZ-H Street: Bundle Pad	1.30.2020	12.0	1E	





PACP FINDINGS INDEX

S	Structural	H	Hydraulics	C	Constructional
M	Miscellaneous	O	O & M	*	Incomplete



RVI INSPECTION CAMPAIGN
Gallup New Mexico Facility
Process and Stormwater Systems



Component Type	Component Identification	WGS84 Coordinates	Component Description	Campaign Date	Survey Length (FT)	Asset Size	PACP Findings
Category 5 Assets: Unknown Lines - No Survey							
Unknown Component	Process Line  		Unknown	1.30.2020	N/A	N/A	
Unknown Component	Storm Water Line  		Unknown	1.30.2020	N/A	N/A	

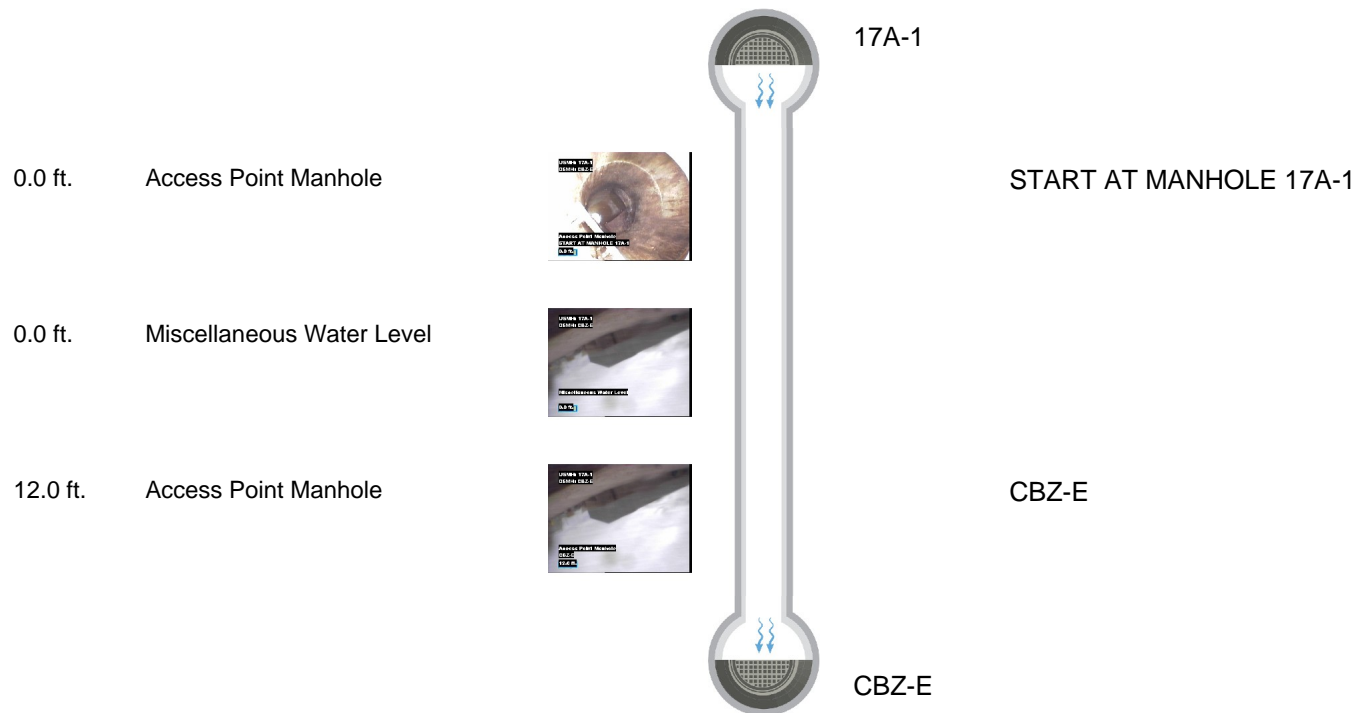
PACP FINDINGS INDEX							
S	Structural	H	Hydraulics	C	Constructional		
M	Miscellaneous	O	O & M	*	Incomplete		



IT pipes
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Albuquerque, NM
505-341-0109

Defect Listing Plot with Images

Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material PolyVinyl Chloride	Location C...	Pipe Use Stormwater
Upstream MH 17A-1	Total Length	Year Constructed	Shape Circular	Location Details	
Downstream MH CBZ-E	Length surveyed 12	Year Renewed	Height 16	Width 16	Pipe Joint...
SPR 0	MPR 0	PO Number		Customer	
SPRI 0	MPRI 0	Work Order Number		Purpose	
QSR 0000	QMR 0000				
OPR 0	Surveyed By BJAMES	Direction Downstream	Date 20200129	Media label	
OPRI 0	Certificate Number U-0317-07007227	Pre-Cleaning Light Cleaning	Time 11:40	Weather	
Date Cleaned			End Time 11:47	Additional Info	



LEGEND

COLLAPSE
X

CRACK

HOLE

TAP FACTORY

ROOTS

DEPOSITS

GRADE

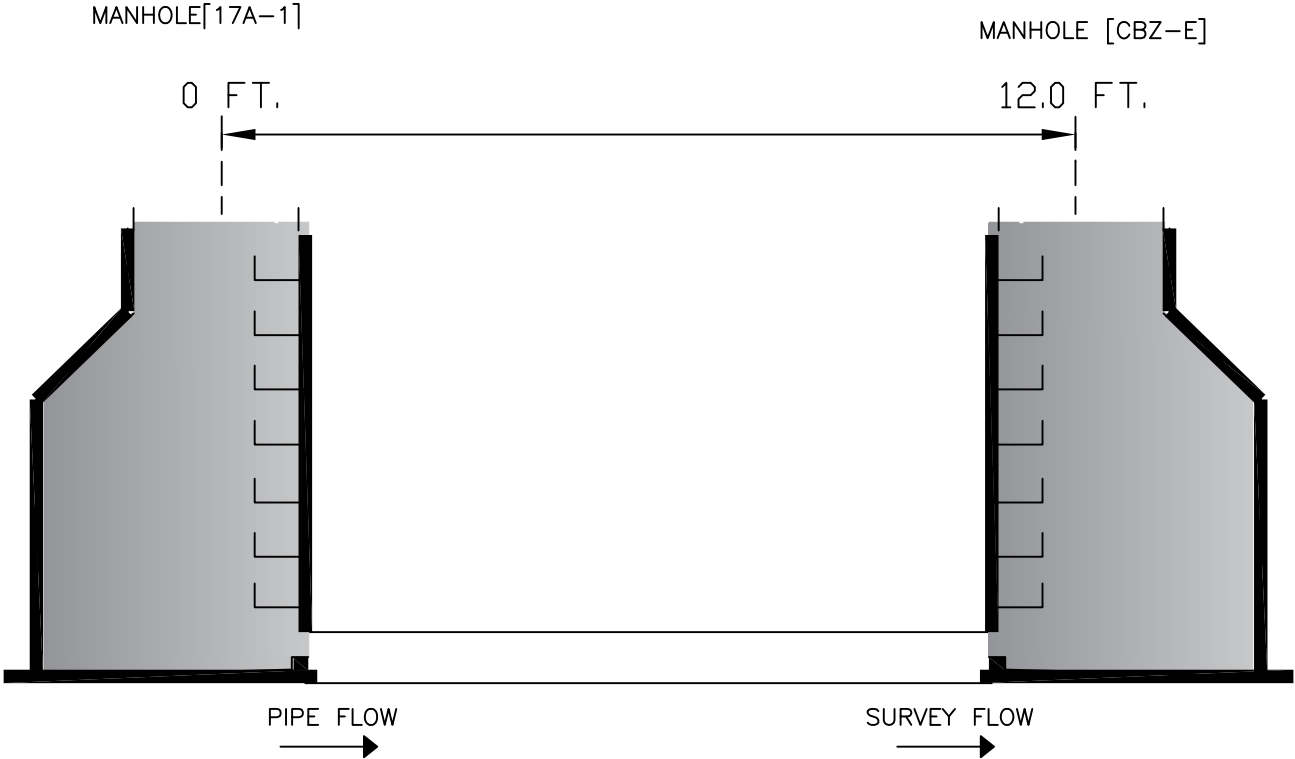
JOINT

FLOW

STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

C	CRACK	ROOTS	
F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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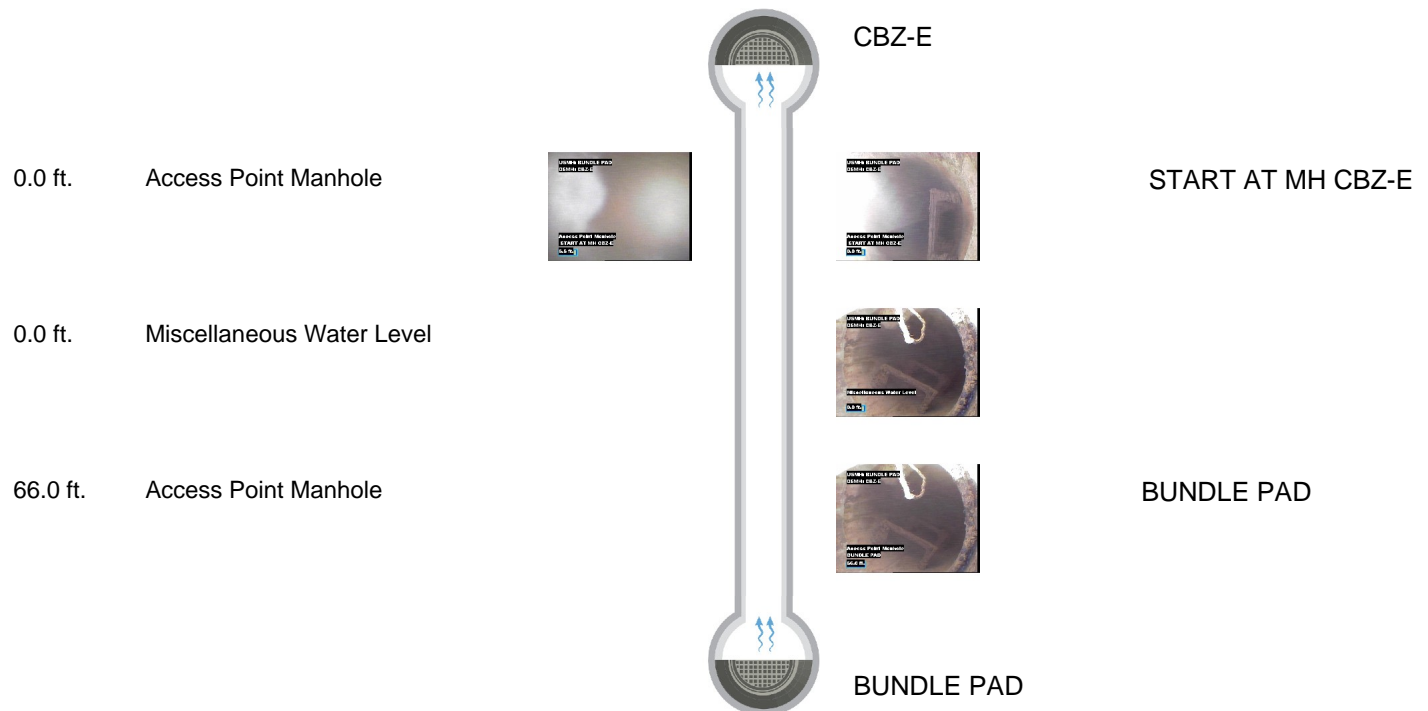




IT pipes
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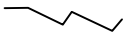
Defect Listing Plot with Images


Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material Ductile Iron Pipe		Location C...	Pipe Use Stormwater
Upstream MH BUNDLE PAD	Total Length	Year Constructed	Shape Circular		Location Details	
Downstream MH CBZ-E	Length surveyed 66	Year Renewed	Height 8	Width 8	Pipe Joint...	
SPR 0	MPR 0	PO Number		Customer		
SPRI 0	MPRI 0	Work Order Number		Purpose		
QSR 0000	QMR 0000					
OPR 0	Surveyed By BJAMES	Direction Upstream	Date 20200128		Media label	
OPRI 0	Certificate Number U-0317-07007227	Pre-Cleaning No Pre-Cleaning	Time 11:04		Weather	
Date Cleaned			End Time 11:15		Additional Info	





LEGEND


COLLAPSE
X


CRACK



HOLE



TAP FACTORY


ROOTS


DEPOSITS


GRADE


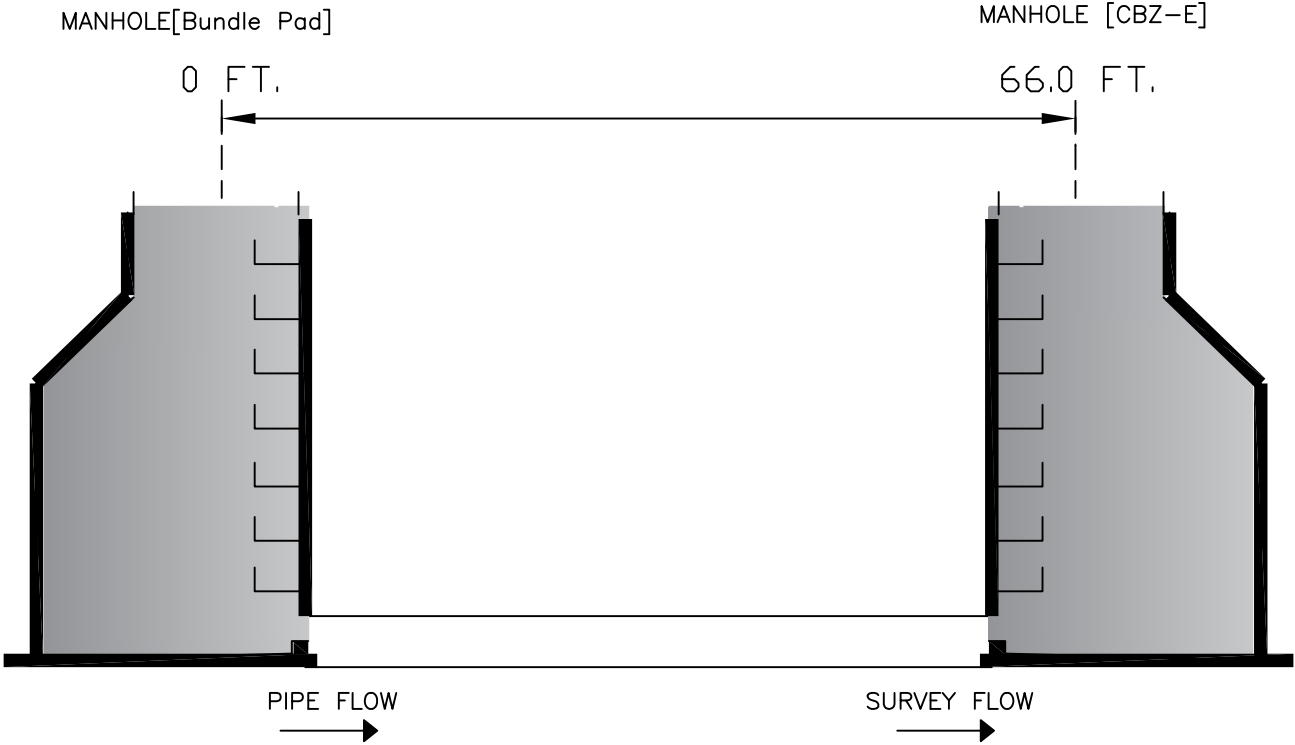
JOINT


FLOW


STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

C	CRACK	ROOTS	
F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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IT pipes

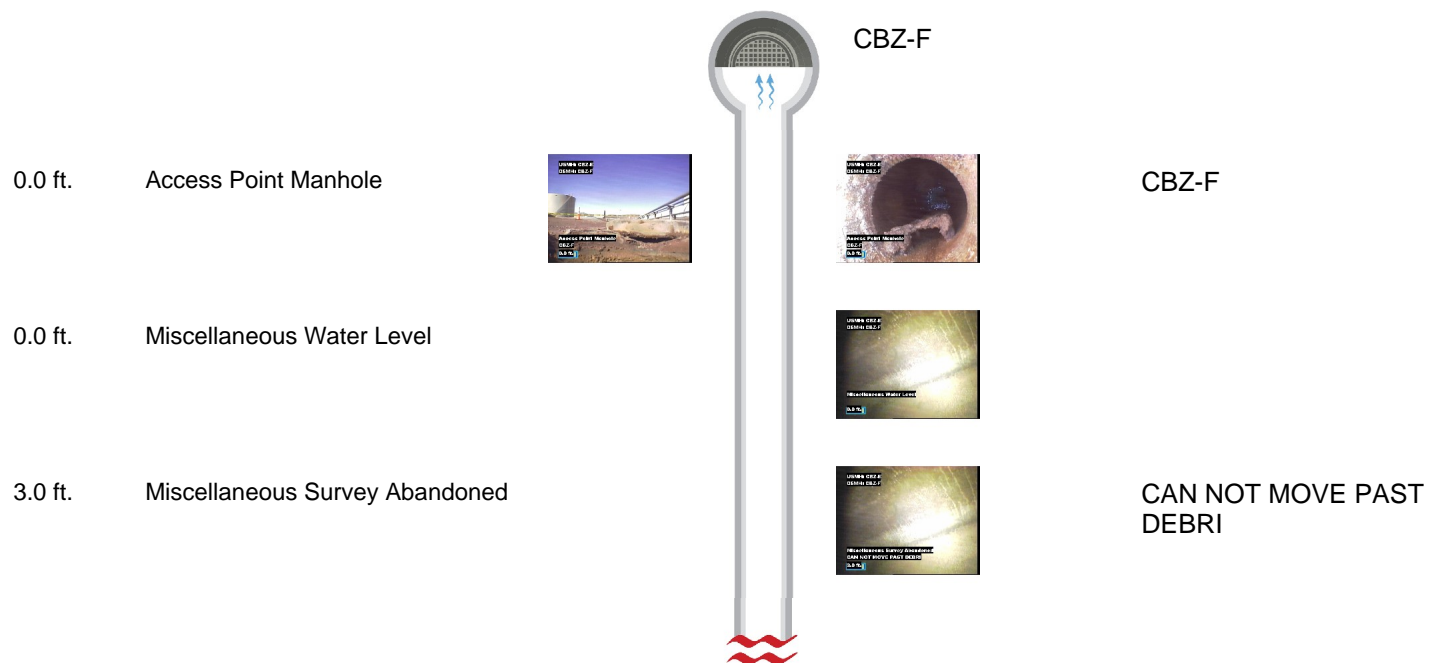
4921 Alexander Blvd

Albuquerque, NM

505-341-0109

Defect Listing Plot with Images

Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material PolyVinyl Chloride		Location C...	Pipe Use Stormwater
Upstream MH CBZ-E	Total Length	Year Constructed	Shape Circular		Location Details	
Downstream MH CBZ-F	Length surveyed 3	Year Renewed	Height 16	Width 16	Pipe Joint...	
SPR 0	MPR 0	PO Number		Customer		
SPRI 0	MPRI 0	Work Order Number		Purpose		
QSR 0000	QMR 0000					
OPR 0	Surveyed By BJAMES	Direction Upstream	Date 20200128		Media label	
OPRI 0	Certificate Number U-0317-07007227	Pre-Cleaning No Pre-Cleaning	Time 12:45		Weather	
Date Cleaned			End Time 12:51		Additional Info	



LEGEND

COLLAPSE
X

CRACK

HOLE

TAP FACTORY

ROOTS

DEPOSITS

GRADE

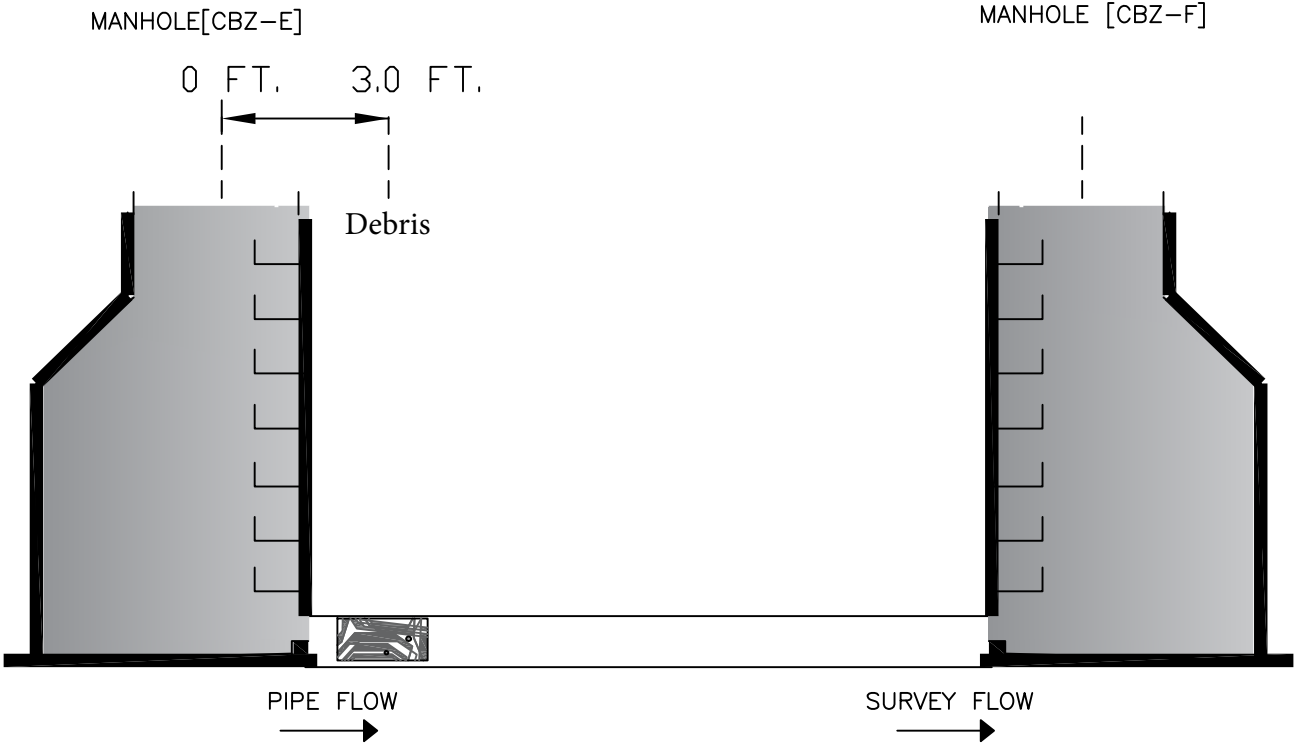
JOINT

FLOW

STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

C	CRACK	ROOTS	
F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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IT pipes

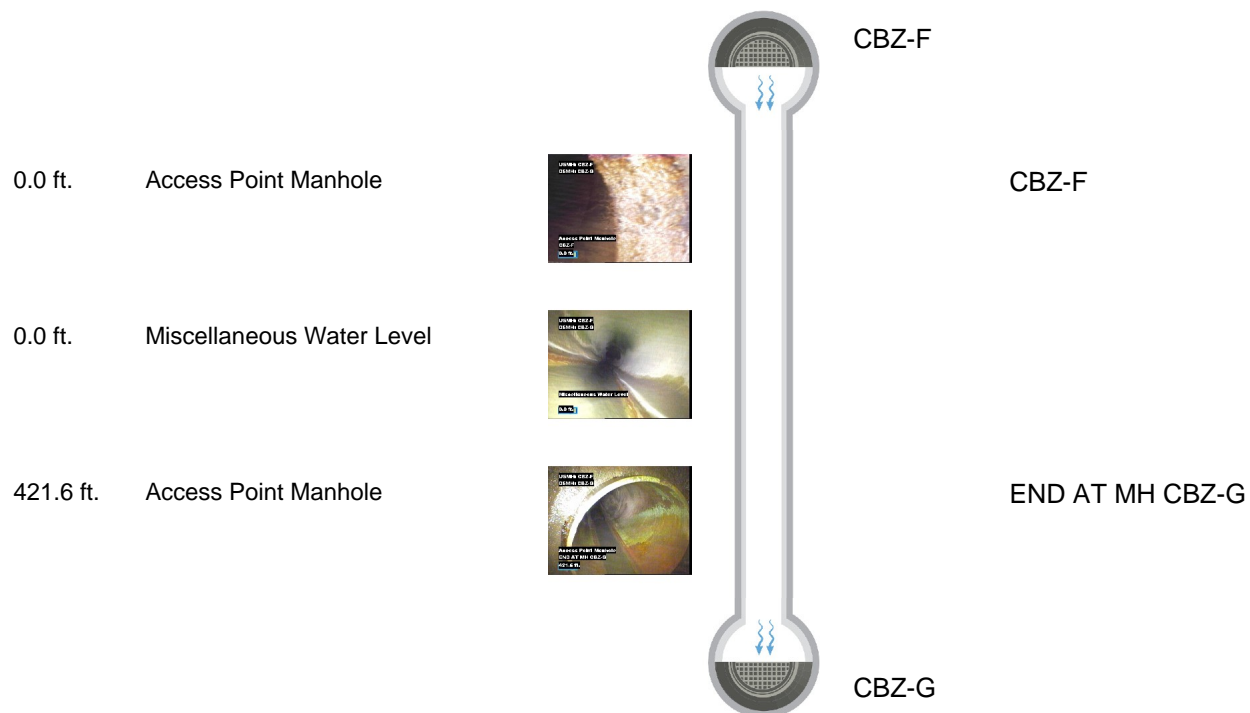
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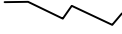
Defect Listing Plot with Images


Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material PolyVinyl Chloride	Location C...	Pipe Use Stormwater
Upstream MH CBZ-F	Total Length	Year Constructed	Shape Circular	Location Details	
Downstream MH CBZ-G	Length surveyed 421.6	Year Renewed	Height 16	Width 16	Pipe Joint...
SPR 0	MPR 0	PO Number		Customer	
SPRI 0	MPRI 0	Work Order Number		Purpose	
QSR 0000	QMR 0000				
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Date Cleaned			End Time 13:41	Additional Info	





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
COLLAPSE
X


CRACK



HOLE



TAP FACTORY


ROOTS


DEPOSITS


GRADE


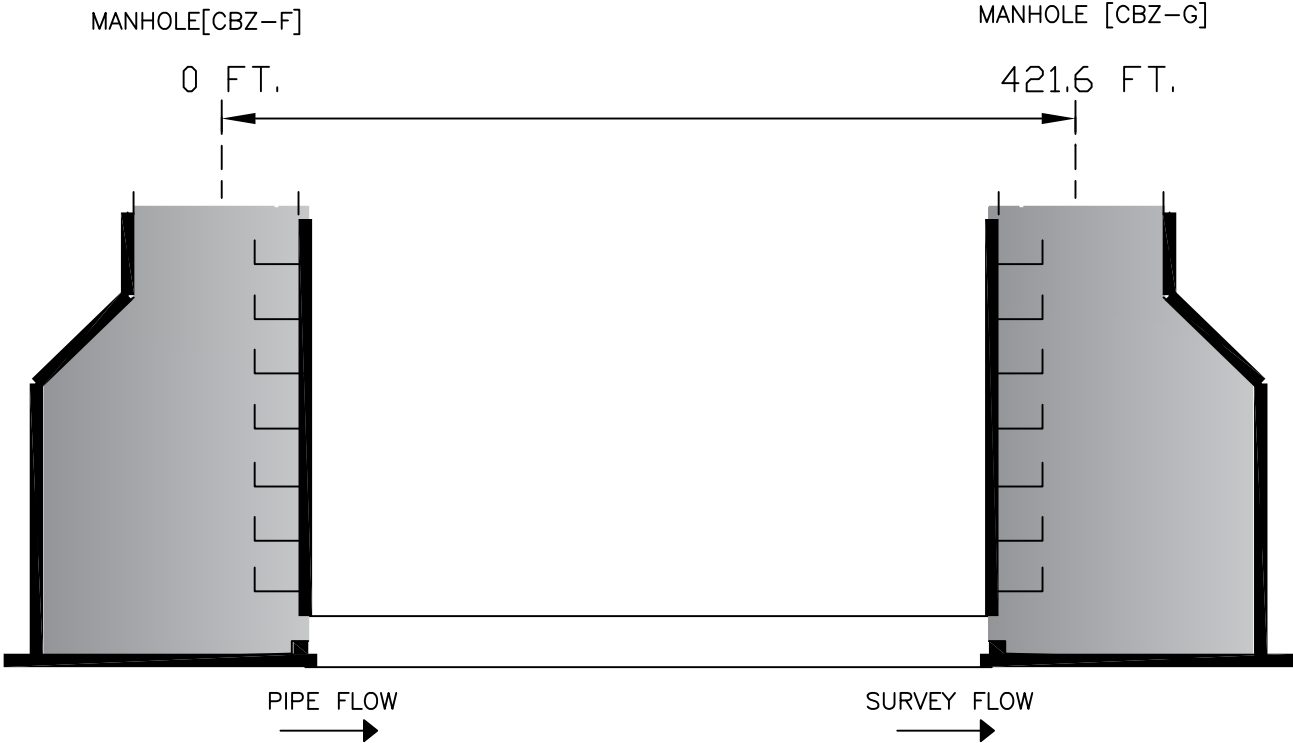
JOINT


FLOW


STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

C	CRACK	ROOTS	
F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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IT pipes

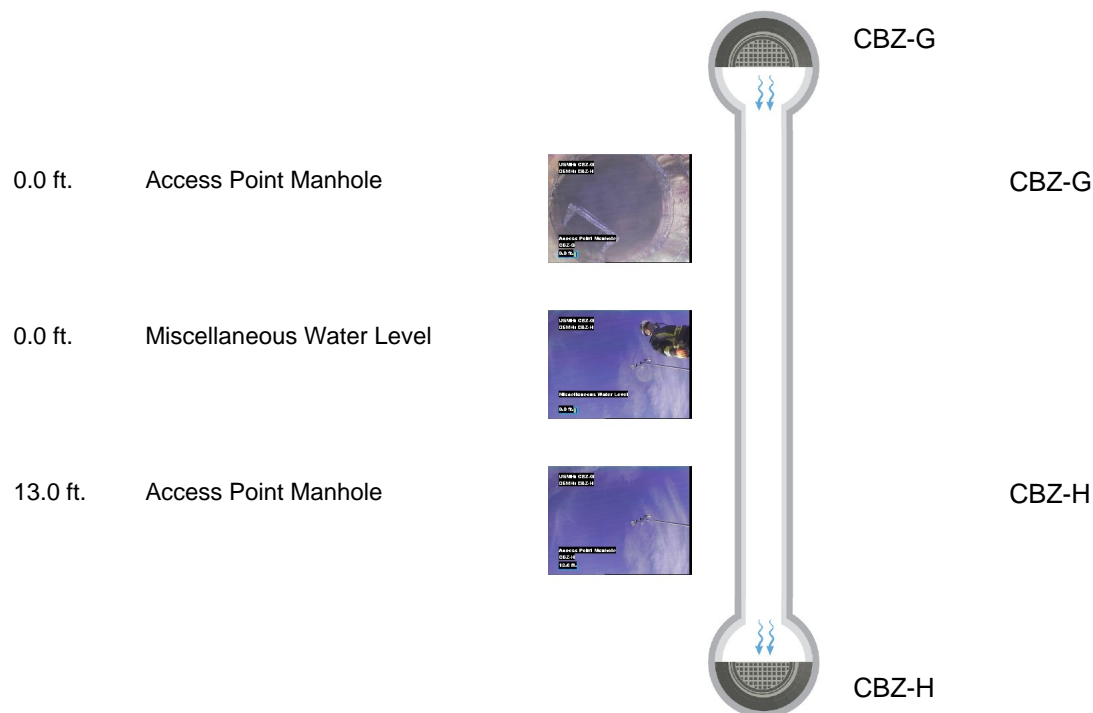
4921 Alexander Blvd

Albuquerque, NM

505-341-0109

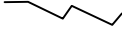
Defect Listing Plot with Images


Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material Ductile Iron Pipe	Location C...	Pipe Use Stormwater
Upstream MH CBZ-G	Total Length	Year Constructed	Shape Circular	Location Details	
Downstream MH CBZ-H	Length surveyed 13	Year Renewed	Height 12	Width 12	Pipe Joint...
SPR 0	MPR 0	PO Number		Customer	
SPRI 0	MPRI 0	Work Order Number		Purpose	
QSR 0000	QMR 0000				
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Date Cleaned			End Time 09:16	Additional Info	





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
COLLAPSE
X


CRACK



HOLE



TAP FACTORY


ROOTS


DEPOSITS


GRADE


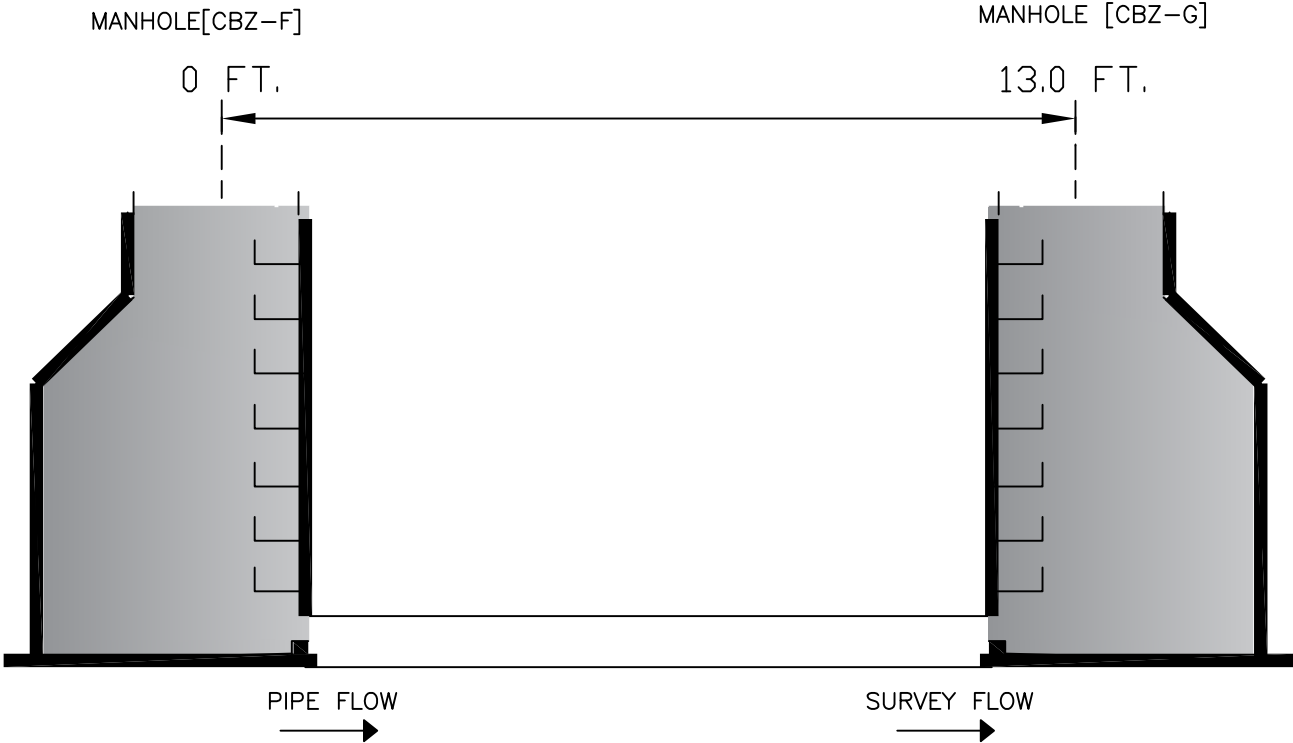
JOINT


FLOW


STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

C	CRACK	ROOTS	
F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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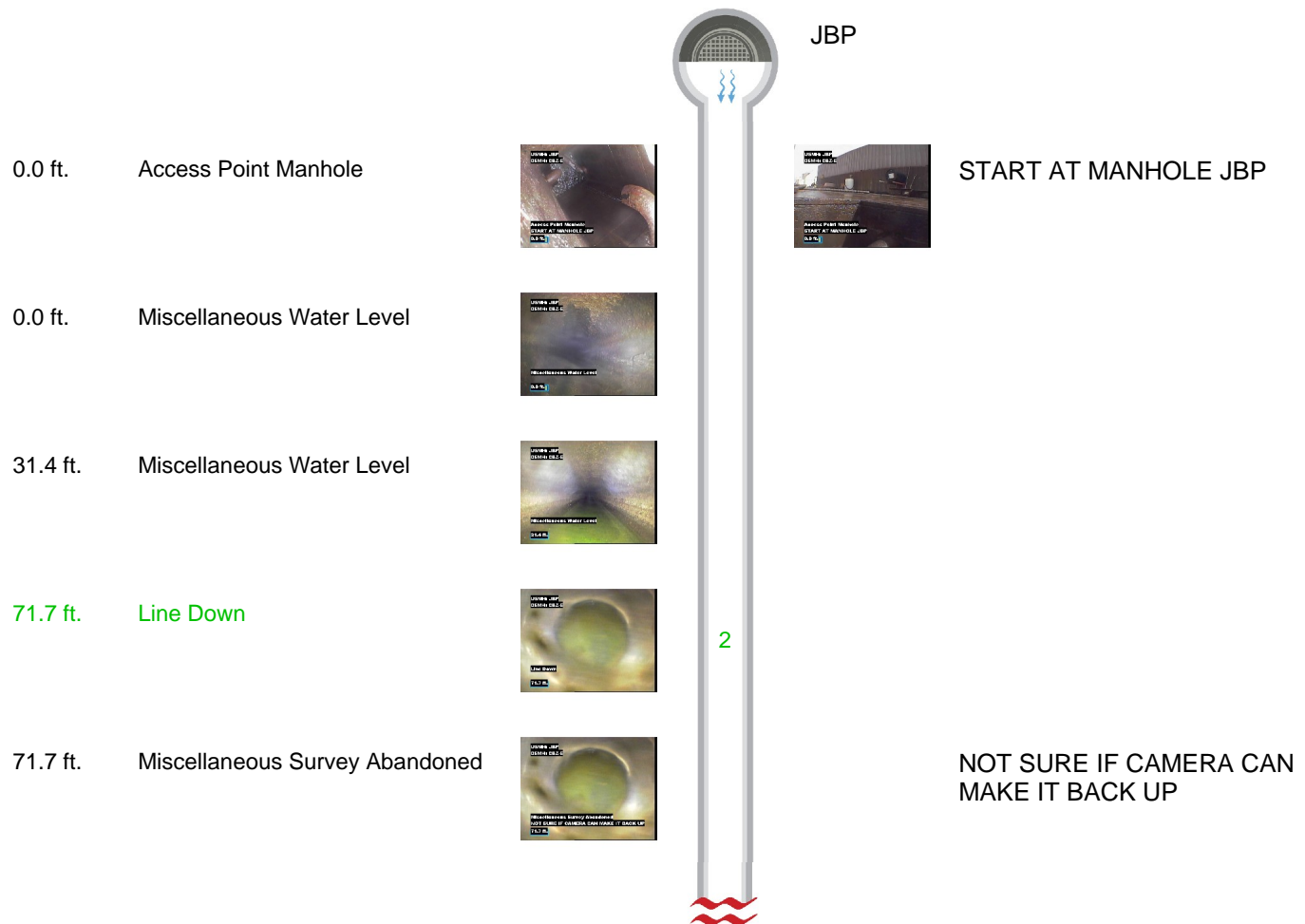
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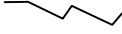
Defect Listing Plot with Images


Pipe Segment Refere...	City GALLUP	Street BUNDLE PAD	Material Ductile Iron Pipe	Location C...	Pipe Use Stormwater
Upstream MH JBP	Total Length	Year Constructed	Shape Circular	Location Details	
Downstream MH CBZ-E	Length surveyed 71.7	Year Renewed	Height 8	Width 8	Pipe Joint...
SPR 0	MPR 2	PO Number		Customer	
SPRI 0	MPRI 2	Work Order Number		Purpose	
QSR 0000	QMR 2100				
OPR 2	Surveyed By BJAMES	Direction Downstream	Date 20200129	Media label	
OPRI 2	Certificate Number U-0317-07007227	Pre-Cleaning No Pre-Cleaning	Time 10:26	Weather	
Date Cleaned			End Time 10:36	Additional Info	





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
COLLAPSE
X


CRACK



HOLE



TAP FACTORY


ROOTS


DEPOSITS


GRADE


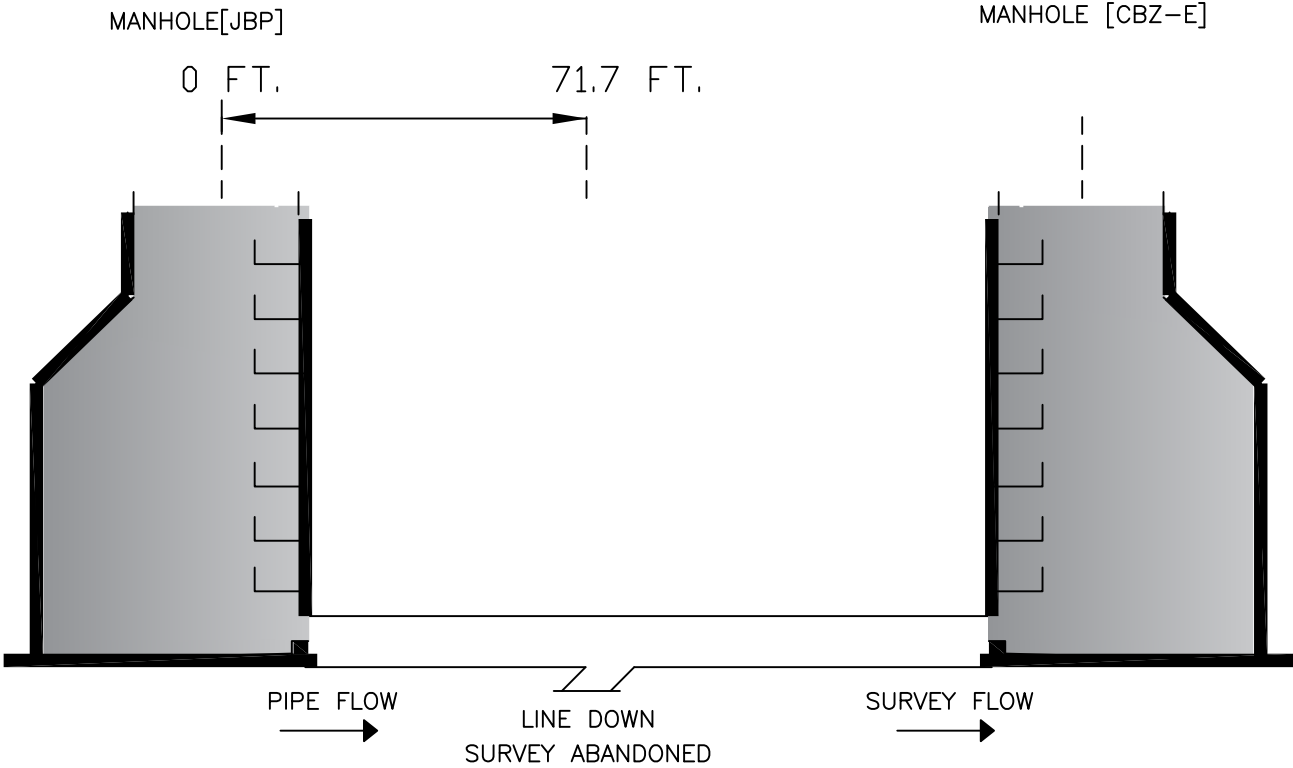
JOINT


FLOW


STRUCTURAL DEFECT CODING

*ABBREVIATION + STRUCT. DEFECT TYPE + SIZE OF DEFECT

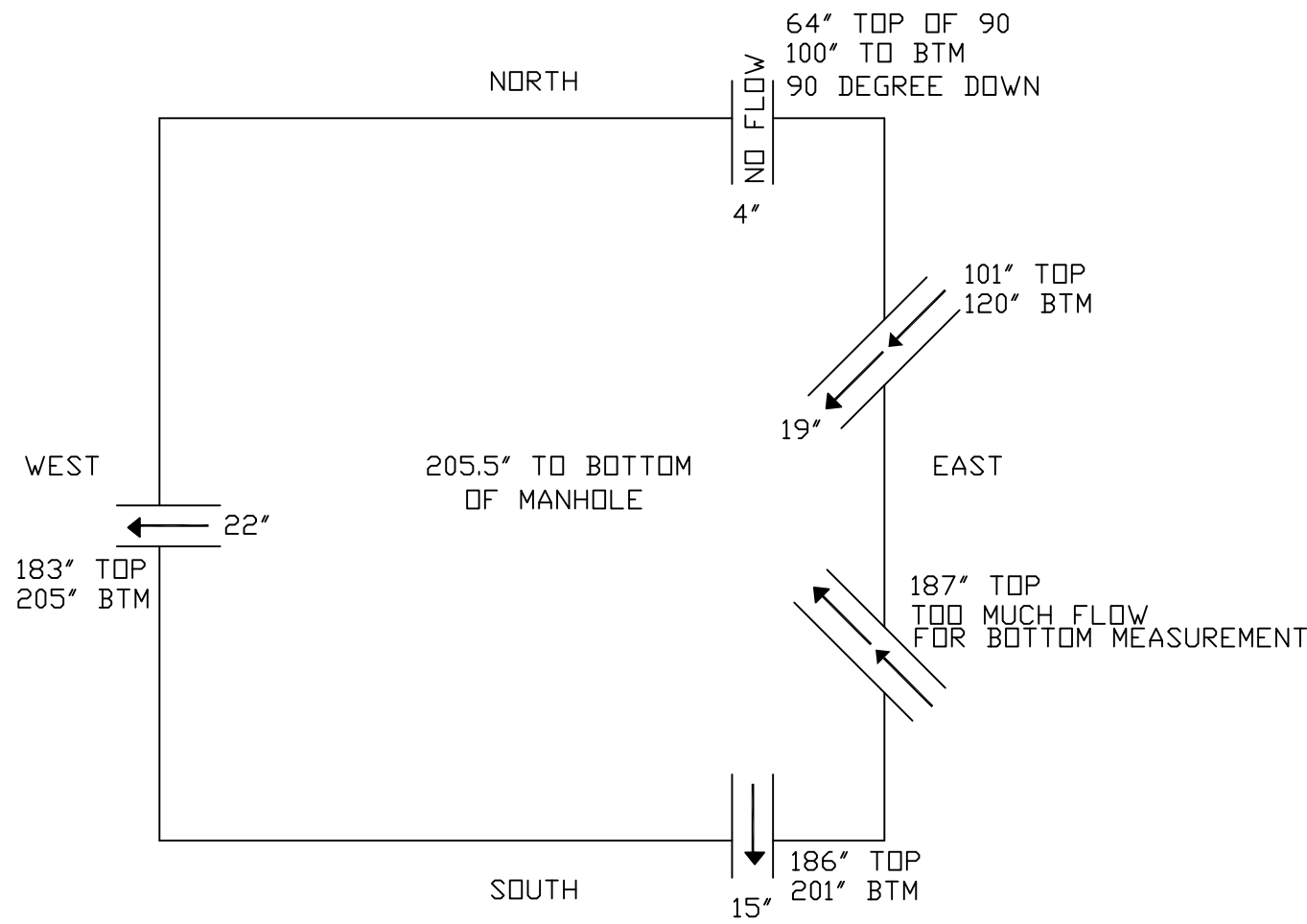
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F	FRACTURE	F	FINE
B	BROKEN	M	MEDIUM
H	HOLE	T	TAP
J	JOINT	B	BALL
D	DEFORMED	JOINTS	
X	COLLAPSE	JOS	OFFSET SMALL
LF	LINING FEATURES	JOM	OFFSET MEDIUM
WF	WELD FAILURE	JOL	OFFSET LARGE
RP	POINT REPAIR	CRACKS	
A	ACCESS POINT	CL	LONGITUDINAL
V	VISIBLE	CC	CIRCUMFERENTIAL
S	SURFACE DAMAGE	CM	MULTIPLE
		CS	SPIRAL
		CH	HINGE



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UNKNOWN PROCESS 1



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CLIENT: MARATHON		FACILITY: GALLUP NM	DATE: 2020.1.29
ID# UNKNOWN PROCESS 1		PHOTOLOG	SURVEYED BY: B. JAMES



**UNIDENTIFIED PROCESS LINE 1
PHOTO 1**




**UNIDENTIFIED PROCESS LINE 1
PHOTO 2**



**UNIDENTIFIED PROCESS LINE 1
PHOTO 3**



**UNIDENTIFIED PROCESS LINE 1
PHOTO 4**

		REMOTE VISUAL INSPECTION – STORMWATER AND PROCESS LINES	
CLIENT: MARATHON		FACILITY: GALLUP NM	DATE: 2020.1.29
ID# UNKNOWN PROCESS 1		PHOTOLOG	SURVEYED BY: B. JAMES



**UNIDENTIFIED PROCESS LINE 1
PHOTO 5**




**UNIDENTIFIED PROCESS LINE 1
PHOTO 6**



**UNIDENTIFIED PROCESS LINE 1
PHOTO 7**



**UNIDENTIFIED PROCESS LINE 1
PHOTO 8**

		REMOTE VISUAL INSPECTION – STORMWATER AND PROCESS LINES	
CLIENT: MARATHON		FACILITY: GALLUP NM	DATE: 2020.1.29
ID# UNKNOWN PROCESS 1		PHOTOLOG	SURVEYED BY: B. JAMES



**UNIDENTIFIED PROCESS LINE 1
PHOTO 9**



**UNIDENTIFIED PROCESS LINE 1
PHOTO 10**

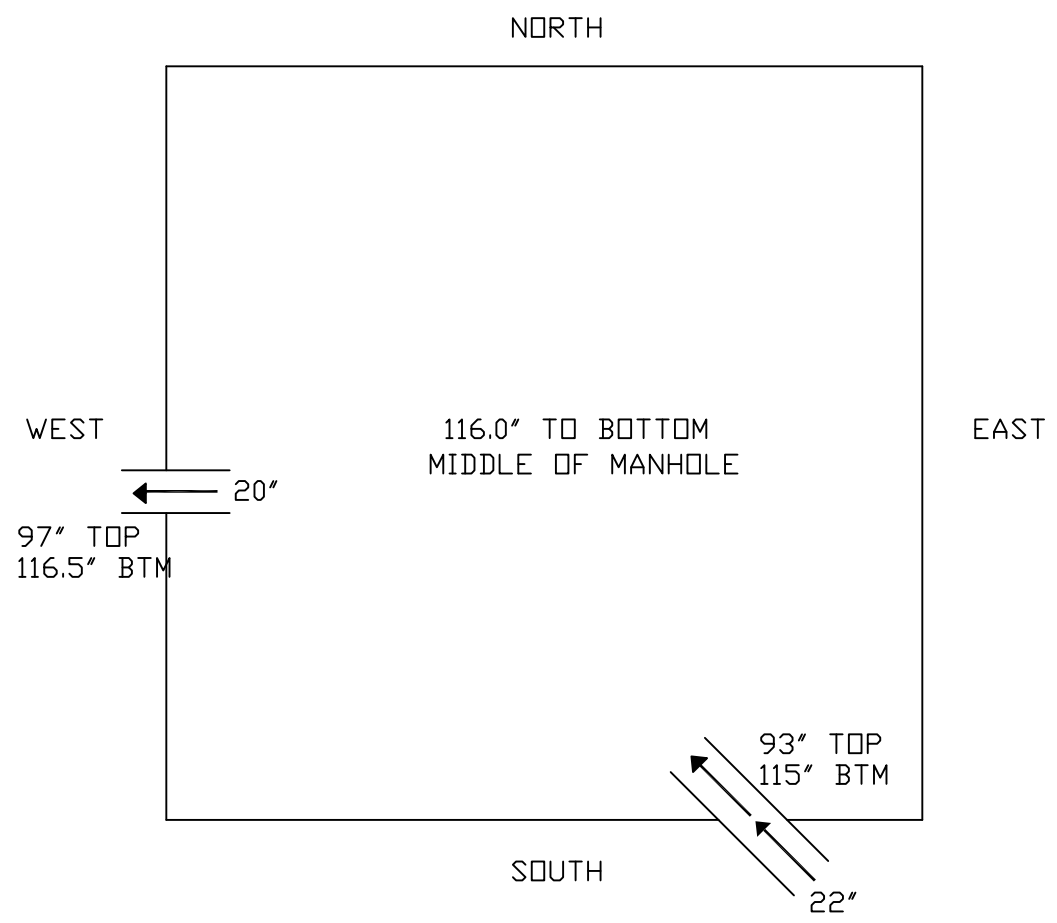


**UNIDENTIFIED PROCESS LINE 1
PHOTO 11**




**UNIDENTIFIED PROCESS LINE 1
PHOTO 12**

UNKNOWN STORMWATER 1



REVISIONS			
Rev. No.	DATE	BY	DESCRIPTION
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		REMOTE VISUAL INSPECTION – STORMWATER AND PROCESS LINES	
CLIENT: MARATHON		FACILITY: GALLUP NM	DATE: 2020.1.29
ID# UNKNOWN STORM		PHOTOLOG	SURVEYED BY: B. JAMES



**UNIDENTIFIED STORM LINE
PHOTO 1**



**UNIDENTIFIED STORM LINE
PHOTO 2**



**UNIDENTIFIED STORM LINE
PHOTO 3**



Heat Exchanger Bundle Pad Investigation Report

Appendix C – Boring Logs



Lithology Log

Sheet 1 of 2

LOCID
HEB-01

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery					
Drilling Company Cascade		Driller		Ground Elevation					
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Pust		Borehole Diameter 2 inch					
Type of Sampling Device Continuous Core		Water Level (bgs)		Date/Time Drilling Started 5/18/2022 @ 12:09					
Sample Hammer GH62		First		Final					
Type Clear, sunny, light wind		Driving Wt.		Drop					
Weather		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date					
Site Conditions		Other Personnel Present							
Location Description (include sketch in field logbook) GPS used for location									
Depth Interval	Recovery Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
						Gr	Sa	Fi	
2		Top 5' cleared for utilities, no recovery							
4									
6		Sandy gravel, brownish gray (5'-6')	91.4						
8		Reddish sand (6'-7')	105						Slight HC-like odor, no moisture
10		Red sand with intermixed gravel, some black stains (7'-8')	47.25						
		Red/brown clay, dense clay (8'-10')	32.53						Slight HC-like odor, some moisture
			170.6						
12		Red/brown dense clay with intermixed gravel (0.5%) (10'-14')							Slight HC-like odor, dry
14			6.76						
			141.4						
		Red/brown sandy clay, moist throughout. Some black staining							Strong HC-like odor @ 14' -15'
16		Very dry, red/brown silty soil (clay? WS?), T.D. @ 16', refusal	1.15 @ 16'						No odor @ 15'-16'+A15:U94



Lithology Log

Sheet 1 of 2

 LOCID
HEB-02

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery								
Drilling Company Cascade		Driller		Ground Elevation								
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Pust		Borehole Diameter 2 inch								
Date/Time Drilling Started 5/18/2022 @ 15:00		Date/Time Total Depth Reached 5/18/2022		Total Drilled Depth								
Type of Sampling Device Continuous Core		Water Level (bgs)		First								
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date								
Type		Driving Wt.		Drop								
Weather		Other Personnel Present										
Site Conditions												
Location Description (include sketch in field logbook)												
GPS used for location												
Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)	
								Gr	Sa	Fi		
2				Top 5' cleared for utilities, no recovery								
6				Sandy gravel (0.5") (5'-7.5')	2.85							HC-like odor, some moisture
				Black stains, moist, sandy, gravel (6.5'-7.5')	20.7							HC-like odor, some moisture
8					109.4							HC-like odor, some moisture
				Reddish brown clay, mostly dry, some black streaking	217.1							HC-like odor, some moisture
10					292.7							HC-like odor, some moisture
12				Reddish brown clay (10'-10.25')	262.3							HC-like odor
				Black sand layer, strong HC-like odor (10.25'-12')								
				Sandy clay, reddish brown w/ black streaks, fading @ depth 13'	43.2							No odor
14				Red/brown clay, dense	134.9							Faint HC-like odor 13'-13.5'
				Grayish red clay, friable, dry, no odor	48.15							
16				S.A.A. Total depth at 16'	9							No odor to bottom



Lithology Log

Sheet 1 of 2

LOCID

HEB-03

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Type of Sampling Device Continuous Core		Date/Time Drilling Started 5/19/2022		Date/Time Total Depth Reached						
Sample Hammer GH62		Water Level (bgs) First		Final						
Type Weather		Driving Wt. Drop		Geologist/Engineer Brian McLoughlin / Jim Hageman						
Site Conditions		Other Personnel Present		Checked by/Date						
Location Description (include sketch in field logbook) GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			Top 5', no recovery, utility clearance activities							
6			Red brown clayey sand, mixed gravel (<0.5")	121.2						No odor, dry,
			S.A.A with gravel	78.5						
			S.A.A with sand @ 7.5'	379.0						
8			Dense clay with intermixed sand	316.9						Faint HC-like odor, mostly dry
10			S.A.A.	377.9						
12			Red/brown clay, light brown intermixed sand	424.3						Light moisture, faint HC-like odor
			Sandy material, stained black, 11.5'-12'	442.5						HC-like odor, moist
			Clay with intermixed sand stained black	445.1						HC-like odor, moist
			Sandy clay red/brown with some black streaks	448.2						HC-like odor, moist
14			Dense clay, red/brown with black streaks	104.0						HC-like odor (faint), some moisture
			Dense red clay, some faint black stains	160.63						No HC-odor, no moisture
16				121.9						
				13.5						
18										



Lithology Log

Sheet 1 of 2

 LOCID
HEB-04

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Type of Sampling Device Continuous Core		Date/Time Drilling Started 5/18/2022 @ 17:30		Date/Time Total Depth Reached						
Sample Hammer GH62		Water Level (bgs) First		Final						
Type Weather		Driving Wt. Drop		Geologist/Engineer Brian McLoughlin / Jim Hageman						
Site Conditions		Other Personnel Present		Checked by/Date						
Location Description (include sketch in field logbook) GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery, utility clearance to 5'							
6			Reddish/brown sandy soil (5'-6'), no odor, no moisture	40.75						No odor
8			Red/brown sandy gravel (<0.5") with increased black staining. Little moisture, HC-like odor (6'-8')	208.0						HC-like odor
			S.A.A. Dark black sand layer (8.5'-9'), HC-odor, moist	290						HC-like odor
10			Red brown dense clay, little black staining	228.3						Faint HC-like odor
12			10'-15' liner stuck in machine. Dense clay on either end, removal not possible, no sample recovered End of Day 5/18/2022							
16			15'-17' Red/brown dense clay, some sand intermixed. Sand has slight HC-like odor	183.3 66.6						Slight HC-like odor
18			Red/brown/gray clayey soil, no odor, no moisture	2.75						No odor



Lithology Log

Sheet 1 of 2

 LOCID
HEB-05

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller Richard/Biancos		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Type of Sampling Device Continuous Core		First		Final						
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date						
Weather Clear, sunny, light breeze, 70's		Driving Wt. Drop		Other Personnel Present						
Site Conditions										
Location Description (include sketch in field logbook) GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery, top 5 feet due to clearance activities							
6			Red/brown sandy gravel (0.5"), moist	80.48						Slight HC-like odor
				185.2						
8			Dense clay, some sandy	119.3						S.A.A
			Sandy soil with some clay, moist							S.A.A
10			Dense clay, red/brown	234.1						S.A.A
12			Dense clay red/brown	85.3						HC-like odor, light moisture
				21.6						
				124.8						
14			S.A.A.	23.34						No HC-odor, very moist
			Red/brown sandy soil, very moist (13.75'-14.5')							No HC-odor, mostly dry
			Red/brown dense clay	15.95						No HC-odor, mostly dry
16			T.D.@15' BGS							
18										



Lithology Log

Sheet 1 of 2

 LOCID
HEB-06

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery	
Drilling Company Cascade		Driller		Ground Elevation	
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch	
Date/Time Drilling Started 5/19/2022 @ 13:10		Date/Time Total Depth Reached 5/19/2022			
Type of Sampling Device		Water Level (bgs)			
Continuous Core		First		Final	
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date	
Type		Driving Wt.		Drop	
Weather		Other Personnel Present			
Site Conditions					
Location Description (include sketch in field logbook)					
GPS used for location					

Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
								Gr	Sa	Fi	
2				No recovery 0'-5' due to utility clearance activities							
6				Red/brown clayey sand, no odor, mostly dry							No odor
				Sandy gravel, no odor, no staining 6'-7.5'	407.2						Faint HC-like odor
8				Moist sandy gravel (<0.25")	394.1						No odor
10				Red/brown dense clay, little/no moisture	104.8						No odor
				Red/brown dense clay							
12				Sandy interval with some black staining	378.4						HC-like odor
				Dense clay sand with some black stains and streaks	315.7						Faint HC-like odor
14				Dense red/brown clay	13.12						No odor
16											
18											



Lithology Log

Sheet 1 of 2

LOCID

HEB-07

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Date/Time Drilling Started 5/19/2022 @ 16:40		Date/Time Total Depth Reached 5/19/2022								
Type of Sampling Device		Water Level (bgs)								
Continuous Core		First		Final						
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date						
Type		Driving Wt.		Drop						
Weather Clear, light breeze		Other Personnel Present								
Site Conditions										
Location Description (include sketch in field logbook)										
GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery 0-5' due to utility clearance activities							
6			Dry red/brown sandy soil, no odor, some gravel (0.5")	337.9						No odor
			Clay, dense, dark red/brown	304.1						No odor
8			Red/brown sandy soil with black staining, HC-like odor, moist	362.7						HC-like odor
			Red/brown dense clay with black streaks/staining, mostly dry, little moisture	188.9						HC-like odor
10				78.4						
			Red/brown dense clay	8.2						No odor
				40.5						
12			Red/brown clay, moist, some sand present	63.21						Faint HC-like odor
			Red/brown dense clay	78.9						S.A.A.
14										
			Red/brown dense clay	59.85						S.A.A.
				48.2						
16			Total Depth 15.5'							
18										



Lithology Log

Sheet 1 of 2

LOCID

HEB-08

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Date/Time Drilling Started 5/20/2022 @ 09:30		Date/Time Total Depth Reached								
Type of Sampling Device		Water Level (bgs)								
Continuous Core		First		Final						
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date						
Type		Driving Wt.		Drop						
Weather Clear, wind < 20 MPH, 60's		Other Personnel Present								
Site Conditions										
Location Description (include sketch in field logbook)										
GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery due to utility clearance 0'-5'							
4										
6			Sandy gravel (0.25"), no odor, no staining (light brown)	261.7						No odor
			Some moisture, mostly clay, slight HC-odor (6'-7')	358.0						Slight HC-like odor
8			Sandy soil with black staining throughout	376.7						HC-like odor
			Clay with some sand	290.4						Slight HC-like odor
10			Sandy gravel area with black staining clay at bottom	125.3						HC-like odor
12			Red/brown dense clay	18.95						No odor
			Clayey sand, red/brown, dense, increased moisture	63.8						Slight HC-like odor
14			Red/brown dense clay	22.8						No odor
16			14' Total depth							
18										



Lithology Log

Sheet 1 of 2

LOCID

HEB-09

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery	
Drilling Company Cascade		Driller		Ground Elevation	
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch	
Date/Time Drilling Started 5/20/2022 @ 11:35		Date/Time Total Depth Reached			
Type of Sampling Device Continuous Core				Water Level (bgs)	
Sample Hammer GH62				First	
Type Clear, sunny, wind ~20 MPH				Geologist/Engineer Brian McLoughlin / Jim Hageman	
Driving Wt.				Drop	
Weather				Other Personnel Present	
Site Conditions					
Location Description (include sketch in field logbook)					
GPS used for location					

Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
								Gr	Sa	Fi	
2				No recovery due to utility clearance activities							
4											
6				Red/Brown clay dry	15.15						No odor, dry
				Soapy gravel/clay layer, no odor, no staining							
8				Red/brown clay, dense, dry, intermixed gravel (<0.10")	127.4						Slight HC-like Odor
					108.3						
10					88.95						
				Clayey sand, moist red/brown, some black staining	128.4						
12				Dense clay, red/brown, mostly dry	46.4						Light HC-like odor
				S.A.A.	44.6						
14				S.A.A. with moist sand lense (13.25'-13.5')	24.25						No odor
				Total depth 14'							
16											
18											



Lithology Log

Sheet 1 of 2

LOCID

HEB-10

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery	
Drilling Company Cascade		Driller		Ground Elevation	
Drilling Equipment Geoprobe 662DT		Drilling Method Direct Push		Borehole Diameter 2 inch	
Type of Sampling Device Continuous Core		Date/Time Drilling Started 5/20/2022 @ 10:55		Date/Time Total Depth Reached	
Sample Hammer GH62		Water Level (bgs) First		Final	
Type Weather		Driving Wt. Drop		Geologist/Engineer Brian McLoughlin / Jim Hageman	
Site Conditions		Other Personnel Present		Checked by/Date	
Location Description (include sketch in field logbook) GPS used for location					

Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
								Gr	Sa	Fi	
2				No recovery due to utility clearance activities 0'-5'							
6				Dry, sandy gravel (.75")	0.5						No odor
8				Red dense clay with some intermixed gravel (3/4")	0.55						No odor
10					84.3						No odor
				Sandy gravel (0.75"), dark black staining, moist	117.4						HC-like odor
12				Increasing moisture, clayey gravel/sand, red/brown	88.5						HC-like odor
					30.15						HC-like odor
14				Red dense clay, very dense, mostly dry	4.2						Little/No odor
				Dry	1.35						
16				15' Total depth							
18											



Lithology Log

Sheet 1 of 2

LOCID

HEB-11

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Type of Sampling Device		Water Level (bgs)		Total Drilled Depth						
Continuous Core		First		Final						
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date						
Type		Driving Wt.		Drop						
Weather		Other Personnel Present								
Site Conditions										
Location Description (include sketch in field logbook)										
GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery due to utility clearance 0'-5'							
4										
6			Sandy gravel (<0.5") light brown/red, no moisture (5'-9')	0.0						No odor
8				0.0						
10			Red/brown sandy clay, dry							No odor
12			Red/brown sandy clay	25.5						Faint HC-like odor
				21.85						
				15.6						
14			Red/brown sandy clay with gray spots	76.6						Faint HC-like odor
				14.75						No odor
16			T.D. @ 15'							
18										



Lithology Log

Sheet 1 of 2

LOCID

HEB-12

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery	
Drilling Company Cascade		Driller		Ground Elevation	
Drilling Equipment Geoprobe 662DT		Drilling Method Direct Push		Borehole Diameter 2 inch	
Date/Time Drilling Started 5/20/2022 @ 10:15		Date/Time Total Depth Reached 5/20/2022 @ 10:45			
Type of Sampling Device				Water Level (bgs)	
Continuous Core				First	
Sample Hammer GH62				Geologist/Engineer	
Type				Driving Wt.	
Weather				Drop	
Clear, sunny, wind ~20 mph				Other Personnel Present	
Site Conditions					
Location Description (include sketch in field logbook)					
GPS used for location					

Depth	Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
								Gr	Sa	Fi	
2				No recovery due to utility clearance 0'-5'							
4											
6				Sandy gravel (0.5"), no odor	0.1						No odor
8				Dense clay, red/brown	67.5						
				Sand ~4 inches	60.4						Slight Hc-like odor
				Clayey sand, red/brown	135.7						S.A.A.
10				Clay, red/brown, dense (10'-10.5')	146.6						No odor
				Sandy gravel (0.25"), moist							HC-like odor
				Clay red/brown, dense	68.4						HC-like odor
12				Gravel/sand (< 0.75"), very moist, some black staining throughout	160.2						HC-like odor
					50.3						
14				S.A.A. Dry clay, mottled gray	5.5						No odor
16											
18											



Lithology Log

Sheet 1 of 2

LOCID

HEB-13

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery						
Drilling Company Cascade		Driller		Ground Elevation						
Drilling Equipment Geoprobe 6620DT		Drilling Method Direct Push		Borehole Diameter 2 inch						
Date/Time Drilling Started 5/19/2022 @		Date/Time Total Depth Reached 5/19/2022 @								
Type of Sampling Device		Water Level (bgs)								
Continuous Core		First		Final						
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date						
Type		Driving Wt.		Drop						
Weather Cloudy, 70's, wind (< 20 mph)		Other Personnel Present								
Site Conditions										
Location Description (include sketch in field logbook)										
GPS used for location										
Depth Interval	Recovery	Blow Counts	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	P.D.	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
							Gr	Sa	Fi	
2			No recovery due to utility clearance 0'-5'							
6			Red/brown sandy gravel (< 0.25"), mostly dry	0.85						No odor
8			Sandy clay with black staining (8'-8.75')	64.17						
10			Red/brown dense clay	109.4						
12			Red/brown clay, dense, little moisture	121.4						Faint HC-like odor
14			Red/brown sandy soil with black staining (12.75'-14'), moist	147.24						HC-like odor
			Dense clay, red/brown, dry (14'-14.75')	9.4						No odor
			Gray, friable, clay 14.75'-15'							T.D. Drilled
16										
18										



Lithology Log

Sheet 1 of 2

LOCID

HEB-14

Project Name Heat Exchanger Bundle Pad Investigation		Project Number 697-101-001		Site ID Marathon Gallup Refinery					
Drilling Company Cascade		Driller		Ground Elevation					
Drilling Equipment Geoprobe 662DDT		Drilling Method Direct Push		Borehole Diameter 2 inch					
Date/Time Drilling Started 5/18/2022 @ 11:00		Date/Time Total Depth Reached 5/18/2022 @ 11:10		Water Level (bgs)					
Type of Sampling Device Continuous Core		First		Final					
Sample Hammer GH62		Geologist/Engineer Brian McLoughlin / Jim Hageman		Checked by/Date					
Type Weather Clear, sunny, 80s, wind < 10 MPH		Driving Wt.		Drop					
Other Personnel Present									
Site Conditions									
Location Description (include sketch in field logbook)									
GPS used for location									
Depth Interval	Blow Counts Recovery	Description (Include lithology, grain size, sorting, angularity, Munsell color name & notation, mineralogy, bedding, plasticity, density, consistency, etc., as applicable)	PID	Lithology	Water Content	Estimate % of			Remarks (Include all sample types, times, and depth, odor, organic vapor measurements, etc.)
						Gr	Sa	Fi	
2		Utility clearance to 5' bgs, no sample							
6		Sand (~0.75") @ 5', no staining, no odor Sandy gravel (< 0.5") from 5' to 6.5'	0.0						
8		Reddish/brown dense clay from 6.5'-10'	0.5						No odor, no staining, dry
10			57.4						
			135.3						HC-like odor @ 9' bgs - 10' bgs
12		Reddish brown dense clay with intermtd gravel lenses (< 3/4") @ at 11', 12', 12.5'	111.1						Faint HC-like odor, little moisture
14			136.1						No odor, no staining, little moisture
			88.9						S.A.A.
16		Total depth 15'	43.24						
18		Bottom of process sewer roughly 12' bgs. Sample @ 13' bgs per WP Some fluid w/ HC-like odor was in sample core around 12.5' bgs							

District I
1625 N. French Dr., Hobbs, NM 88240
Phone:(575) 393-6161 Fax:(575) 393-0720
District II
811 S. First St., Artesia, NM 88210
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District III
1000 Rio Brazos Rd., Aztec, NM 87410
Phone:(505) 334-6178 Fax:(505) 334-6170
District IV
1220 S. St Francis Dr., Santa Fe, NM 87505
Phone:(505) 476-3470 Fax:(505) 476-3462

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

CONDITIONS

Action 161699

CONDITIONS

Operator: Western Refining Southwest LLC 539 South Main Street Findlay, OH 45840	OGRID: 267595
	Action Number: 161699
	Action Type: [UF-DP] Discharge Permit (DISCHARGE PERMIT)

CONDITIONS

Created By	Condition	Condition Date
jburdine	Accepted for Record Retention Purposes-Only	11/28/2022