



May 18, 2026

New Mexico Oil Conservation Division
1220 South St. Francis Drive
Santa Fe, New Mexico 87505

Subject: Discharge Permit – Annual Report
Reporting Period: January 1, 2025 through December 31, 2025
Artesia PTU LLC, Pretreatment Unit
Discharge Permit GW-405

Artesia PTU LLC (APTU) owns and operates the Pretreatment Unit (PTU) located at 400 East Main Street in Artesia, New Mexico, which is authorized to operate in accordance with the conditions of Discharge Permit GW-405, which was issued August 16, 2023. The APTU is submitting the attached Annual Report covering the 2025 calendar year.

If you or your staff have any questions or require additional information concerning this matter, please feel free to contact me at (575)746-5294 or at Mattie.Frazier@HFSinclair.com.

Respectfully,

Mattie Frazier
Environmental Specialist

cc: Becca Crumpler, HFSinclair Renewables, Environmental Manager
Robert Boans, HFSinclair Renewables, Artesia PTU Manager

Artesia PTU LLC
400 E. Main Street, Artesia, NM 88210
HFSinclair.com



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This Annual Report includes the following information specified in Permit Condition 2.J.a through 2.J.h. and is being submitted in an electronic format pursuant to Permit Condition 2.J.i.

Condition 2.J.a.

A summary of all major Facility activities or events.

APTU completed construction, began accumulating chemicals on-site, and commenced operations in 2022. There have been no other major activities or events in 2025.

Condition 2.J.b.

A summary of all leaks, spills, and releases and corrective actions taken.

The requested information is provided as follows:

- **December 01, 2025** – Approximately two (2) barrels of mixed seed oil (Soybean, Distilled Corn Oil, and Tallow (a non-hazardous waste stream)) spilled during a unit start-up. The affected area and impacted soil were cleaned up. A courtesy notification was submitted to OCD.

Condition 2.J.c.

A summary of any discoveries of groundwater and/or vadose zone contamination. Include recommendations for further investigation and/or abatement.

There were no discoveries of groundwater and/or vadose zone contamination during the previous calendar year. GW-405 does not have any conditions requiring monitoring of groundwater or vadose zone contamination.

Condition 2.J.d.

A summary of any WQCC constituents found to exceed the groundwater standards.

There were no WQCC constituents found to exceed the groundwater standards during the previous calendar year. GW-405 does not have any conditions requiring monitoring of groundwater for WQCC constituents.

Condition 2.J.e.

A summary of all waste and wastewater disposed of, sold, or treated on-site.

Over the course of 2025, APTU's WWTU treated approximately 16.6 million gallons of wastewater prior to discharge to the City of Artesia POTW under permit APTU-2023-0001.



APTU disposed of the following non-hazardous waste streams in a permitted OCD landfill:

- o Gums: approximately 4,900 Tons
- o Spent Filter Cake: approximately 8,800 Tons
- o Wastewater Treatment Solids: approximately 6,000 Tons
- o Wastewater Treatment Float: approximately 500 Tons

APTU disposed of the following universal waste to a permitted recycler:

- o Alkaline / Nickle Batteries: approximately 1.25 Gallons
- o Lithium-Ion Batteries: approximately 3.5 Gallons

There was no hazardous waste disposed of during the 2025 reporting year.

Condition 2.J.f.

A summary of fluids detected in any leak detection system.

Not applicable. APTU does not operate any leak detection systems.

Condition 2.J.g.

Closure of any UIC Class V wells.

Not applicable. APTU does not operate any UIC Class V wells.

Condition 2.J.h.

Conclusions and recommendation.

APTU operated in accordance with GW-405 Discharge Permit conditions during the 2025 calendar year. APTU will continue to comply with the Water Quality Act and the rules issued pursuant to that Act so that neither a hazard to public health nor undue risk to property will result; so that no discharge will cause or may cause any stream standard to be violated; so that no discharge of any water contaminant will result in a hazard to public health; and, so that the numerical standards specified of 20.6.2.310 NMAC are not exceeded.

Sante Fe Main Office
Phone: (505) 476-3441

General Information
Phone: (505) 629-6116

Online Phone Directory
<https://www.emnrd.nm.gov/ocd/contact-us>

State of New Mexico
Energy, Minerals and Natural Resources
Oil Conservation Division
1220 S. St Francis Dr.
Santa Fe, NM 87505

CONDITIONS

Action 585798

CONDITIONS

Operator: Artesia PTU LLC 400 East Main St Artesia, NM 88210	OGRID: 331119
	Action Number: 585798
	Action Type: [UF-DP] Discharge Permit (DISCHARGE PERMIT)

CONDITIONS

Created By	Condition	Condition Date
joel.stone	None	5/29/2026