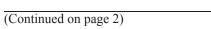
Form 3160-3 (June 2015)				FORM API OMB No. 1 Expires: Janua	004-0137
UNITED STAT DEPARTMENT OF THE	5. Lease Serial No.				
BUREAU OF LAND MAN					
APPLICATION FOR PERMIT TO	6. If Indian, Allotee or	Tribe Name			
1a. Type of work:   DRILL	7. If Unit or CA Agreen	nent, Name and No.			
	Other			8. Lease Name and Wel	l No.
1c. Type of Completion:   Hydraulic Fracturing	Single Zone	Multiple Zone			
2. Name of Operator				9. API Well No.	015-55460
3a. Address	3b. Phone	No. (include area coa	le)	10. Field and Pool, or E	
	20. 1 1010		(0)		
4. Location of Well (Report location clearly and in accordance At surface	e with any Sta	tte requirements.*)		11. Sec., T. R. M. or Bll	k. and Survey or Area
At proposed prod. zone					
14. Distance in miles and direction from nearest town or post of	office*			12. County or Parish	13. State
<ul> <li>15. Distance from proposed* location to nearest property or lease line, ft. (Also to nearest drig. unit line, if any)</li> </ul>	16. No of	16. No of acres in lease 17. Sp		cing Unit dedicated to this well	
<ul> <li>18. Distance from proposed location* to nearest well, drilling, completed, applied for, on this lease, ft.</li> </ul>	19. Propo	19. Proposed Depth 20. BLM/B		1/BIA Bond No. in file	
21. Elevations (Show whether DF, KDB, RT, GL, etc.)	22. Appro	eximate date work will	start*	23. Estimated duration	
	24. Att	achments			
The following, completed in accordance with the requirements (as applicable)	of Onshore C	il and Gas Order No.	1, and the H	Iydraulic Fracturing rule	per 43 CFR 3162.3-3
<ol> <li>Well plat certified by a registered surveyor.</li> <li>A Drilling Plan.</li> <li>A Surface Use Plan (if the location is on National Forest Sys SUPO must be filed with the appropriate Forest Service Official Surveyor Surveyor</li></ol>		Item 20 above). e 5. Operator certific	cation.	is unless covered by an ex mation and/or plans as ma	-
25. Signature	Nan	ne (Printed/Typed)		Da	ite
Title					
Approved by (Signature)	Nan	ne (Printed/Typed)		Da	ite
Title	Offi	ce			
Application approval does not warrant or certify that the applic applicant to conduct operations thereon. Conditions of approval, if any, are attached.	cant holds lega	al or equitable title to t	hose rights	in the subject lease which	n would entitle the
Title 18 U.S.C. Section 1001 and Title 43 U.S.C. Section 1212, of the United States any false, fictitious or fraudulent statement					department or agency
	1.00				
	owen W	ITH CONDI	TONS		
(Continued on page 2)	UVED "			*(Instru	uctions on page 2)



.

## **Additional Operator Remarks**

## Location of Well

0. SHL: NENE / 1124 FNL / 631 FEL / TWSP: 25S / RANGE: 29E / SECTION: 11 / LAT: 32.148857 / LONG: -103.948636 ( TVD: 0 feet, MD: 0 feet ) PPP: NENE / 100 FNL / 330 FEL / TWSP: 25S / RANGE: 29E / SECTION: 11 / LAT: 32.151669 / LONG: -103.947674 ( TVD: 8859 feet, MD: 9350 feet ) PPP: NENE / 0 FNL / 341 FEL / TWSP: 25S / RANGE: 29E / SECTION: 14 / LAT: 32.137332 / LONG: -103.947648 ( TVD: 8871 feet, MD: 14085 feet ) BHL: SESE / 20 FSL / 330 FEL / TWSP: 25S / RANGE: 29E / SECTION: 14 / LAT: 32.122801 / LONG: -103.947674 ( TVD: 8884 feet, MD: 19370 feet )

### **BLM Point of Contact**

Name: TENILLE C MOLINA Title: Land Law Examiner Phone: (575) 234-2224 Email: TCMOLINA@BLM.GOV

<u>C-1(</u>	<u>)2</u>	/24/2024_10		nergy, Mi		l Resources Departm	nent		Revised July 9, 2024		
	t Electronica D Permitting	Electronically OIL CONSERVATIO				ION DIVISION			☑ Initial St	ıbmittal	
		-						Submittal Type:	□ Amende	d Report	
								- 71	□ As Drille	ed	
					WELL LOCAT	ION INFORMATION					
	5 <b>-5546</b>	0	Pool Code 96473			Pool Name PIERCE					
Proper 329731	ty Code		Property N	$^{\text{lame}}\text{CO}$	RRAL BLU	JFF 11-14 FE	EDERAL		Well Numb 75H	er	
OGRII 16696	D No.				KY USA I				-	el Elevation	
Surfac	e Owner: 🗹	State 🗆 Fee 🗆	🗆 Tribal 🗆 Fe	deral		Mineral Owner: 🗹	State 🗆 Fee 🛛	🗆 Tribal 🗹	Federal		
					S <b>f</b>						
UL	Section	Township	Range	Lot	Ft. from N/S	Ft. from E/W	Latitude	I	ongitude	County	
A	11	25S	29E	200	1124 FN		32.148		103.948636		
/ \		200	236			Hole Location	02.140	0001	100.040000		
UL	Section	Township	Range	Lot	Ft. from N/S	Ft. from E/W	Latitude	I	ongitude	County	
P	14	25S	29E	Lot	20 FSL	330 FEL	32.122		03.947621	EDDY	
	14	200	296		201 02	JULE	52.122		103.347021		
Dedica	ated Acres	Infill or Def	ining Well	Definin	g Well API	Overlapping Spacing	a Unit (V/N)	Consolidat	ion Code		
320		Defining	-	Demini	g well AFI	Overlapping Spacing Unit (Y/N) Consolidation Code					
	Numbers.	Demmi	9			Well setbacks are under Common Ownership:  Yes  No					
Order	rumbers.					wen setbacks are un		Jwnersnip.			
	-					ff Point (KOP)	-1			1	
UL	Section	Township	Range	Lot	Ft. from N/S	Ft. from E/W	Latitude		Longitude	County	
A	11	25S	29E		50 FNL	330 FEL	32.151	806 -1	03.947675	EDDY	
				1	First Ta	ke Point (FTP)				1	
UL	Section	Township	Range	Lot	Ft. from N/S	Ft. from E/W	Latitude		Longitude	County	
A	11	25S	29E		100 FNI	L 330 FEL	32.151	1669 -1	03.947674	EDDY	
				1		ke Point (LTP)					
UL	Section	Township	Range	Lot	Ft. from N/S	Ft. from E/W	Latitude		ongitude	County	
Ρ	14	25S	29E		100 FSI	L 330 FEL	32.123	3021 -1	03.947621	EDDY	
Unitize	ed Area or A	rea of Uniform	Interest	Spacing	g Unit Type 🖬 Horiz	ontal 🗆 Vertical	Grour	nd Floor Ele	vation:		
OPER	ATOR CER	TIFICATIONS				SURVEYOR CERTIFI	CATIONS				
I hereby my know organiz includir locatior interest	y certify that th wledge and be cation either ov ng the propose n pursuant to a	he information con lief, and, if the we wns a working intu- d bottom hole loca a contract with an tary pooling agree	ell is a vertical o erest or unleased ation or has a ru owner of a wor	r directional d mineral inte ight to drill th king interest	erest in the land	I hereby certify that the w surveys made by me or und my belief.	vell location show		te same is true an <sup>18</sup> SU CERT I hereby certify tha on this plat was pl actual surveys maa supervision, and th	nd correct to the best of <b>RVEYOR</b> <b>IFICATION</b> t the well location shown otted from field notes of le by me or under my at the same is true and	
If this w consent in each	vell is a horizo t of at least one tract (in the ta l will be locate	ntal well, I furthed e lessee or owner arget pool or form ed or obtained a co	of a working int ation) in which	erest or unlea any part of th ing order from	n has received the ased mineral interest he well's completed n the division.				correct to the best Aug Date of Survey		
$\frown$	<u>slie</u> I.		<u>,</u>								
$\frown$		I leve	Date			Signature and Seal of Profes	ssional Surveyor		A Straight	<u>~~~~~~~~~</u> ~~~~~~~~~~~~~~~~~~~~~~~~~~~	
<u>Le</u> Signatur						Signature and Seal of Profes	ssional Surveyor				
<u>Le</u> Signatur	<sup>re</sup> .IE REEVE					Signature and Seal of Profes Certificate Number	Date of Survey	у			
Signatur LESL Printed	re LIE REEVE Name		Date				- 1 <u></u>		6.0	-06-24 44 =	

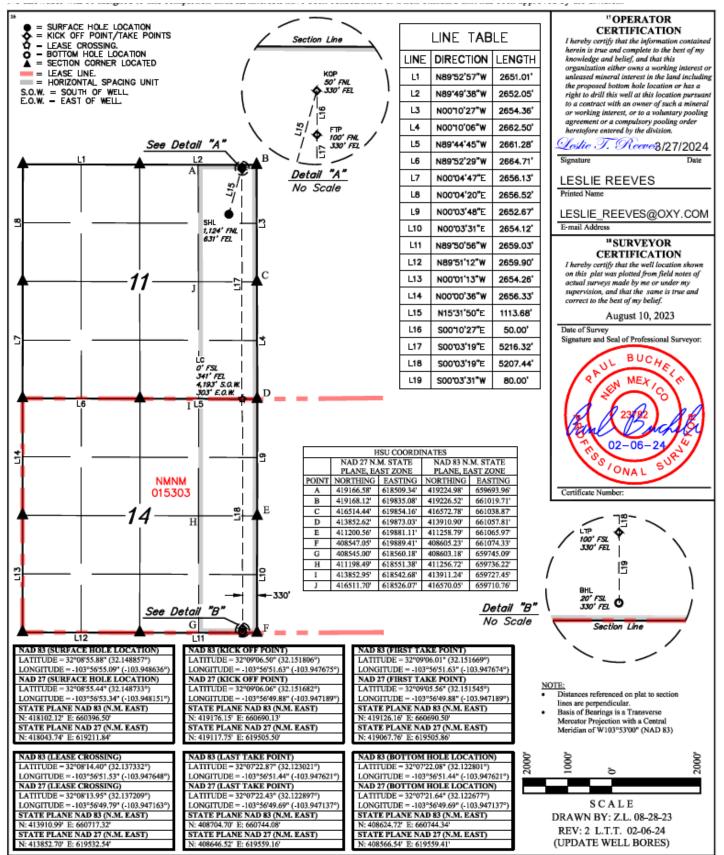
Note: No allowable will be assigned to this completion until all interests have been consolidated or a non-standard unit has been approved by the division.

•

#### Received by OCD: 9/24/2024 10:36:30 AM ACREAGE DEDICATION PLATS

This grid represents a standard section. You may superimpose a non-standard section, or larger area, over this grid. Operators must outline the dedicated acreage in a red box, clearly show the well surface location and bottom hole location, if it is directionally drilled, with the dimensions from the section lines in the cardinal directions. If this is a horizontal wellbore show on this plat the location of the First Take Point and Last Take Point, and the point within the Completed interval (other than the First Take Point or Last Take Point) that is closest to any outer boundary of the tract.

Surveyors shall use the latest United States government survey or dependent resurvey. Well locations will be in reference to the New Mexico Principal Meridian. If the land is not surveyed, contact the OCD Engineering Bureau. Independent subdivision surveys will not be acceptable.



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	Eı	nergy, Minerals a Oil Co 1220 S	te of New Mez and Natural Res onservation Di South St. Fran nta Fe, NM 87	ources Departme ivision cis Dr.	ent		Submi Via E-	t Electronically permitting
This Natural Gas Manag				GEMENT P		PD) for a ne	ew or 1	recompleted well
		Section	<u>1 – Plan D</u> ffective May 25,	<u>escription</u>		1 <i>D)</i> 101 U II.		ecompress won
I. Operator: <u>OXY US</u>	A INC.		OGRID: <u>16</u>	696		Date:(	) 7/ 0	3/24
II. Type: 🗹 Original 🗆	Amendment	due to □ 19.15.27	.9.D(6)(a) NMA	C 🗆 19.15.27.9.D(	(6)(b) N	IMAC 🗆 O	ther.	
If Other, please describe	:							
<b>III. Well(s):</b> Provide the be recompleted from a s					wells pi	roposed to b	e drill	ed or proposed to
Well Name	API	ULSTR	Footages	Anticipated Oil BBL/D	Gas MCF/D Produced V			Anticipated oduced Water BBL/D
SEE ATTACHED								
IV. Central Delivery Po V. Anticipated Schedul proposed to be recomple	e: Provide the	following informa	ution for each nev	v or recompleted w				.9(D)(1) NMAC] ed to be drilled or
Well Name	API	Spud Date	TD Reached Date	Completion Commencement		Initial Flo Back Da		First Production Date
SEE ATTACHED								
VI. Separation Equipm VII. Operational Pract Subsection A through F VIII. Best Managemen during active and planne	tices: 🗹 Attac of 19.15.27.8 ] at Practices: 🖬	h a complete desc NMAC. Attach a comple	ription of the ac	tions Operator wil	l take t	o comply w	vith th	e requirements of

## Section 2 – Enhanced Plan EFFECTIVE APRIL 1, 2022

Beginning April 1, 2022, an operator that is not in compliance with its statewide natural gas capture requirement for the applicable reporting area must complete this section.

Operator certifies that it is not required to complete this section because Operator is in compliance with its statewide natural gas capture requirement for the applicable reporting area.

### IX. Anticipated Natural Gas Production:

Well	API	Anticipated Average Natural Gas Rate MCF/D	Anticipated Volume of Natural Gas for the First Year MCF

### X. Natural Gas Gathering System (NGGS):

Operator	System	ULSTR of Tie-in	Anticipated Gathering Start Date	Available Maximum Daily Capacity of System Segment Tie-in

**XI. Map.**  $\Box$  Attach an accurate and legible map depicting the location of the well(s), the anticipated pipeline route(s) connecting the production operations to the existing or planned interconnect of the natural gas gathering system(s), and the maximum daily capacity of the segment or portion of the natural gas gathering system(s) to which the well(s) will be connected.

**XII.** Line Capacity. The natural gas gathering system  $\Box$  will  $\Box$  will not have capacity to gather 100% of the anticipated natural gas production volume from the well prior to the date of first production.

**XIII.** Line Pressure. Operator  $\Box$  does  $\Box$  does not anticipate that its existing well(s) connected to the same segment, or portion, of the natural gas gathering system(s) described above will continue to meet anticipated increases in line pressure caused by the new well(s).

 $\Box$  Attach Operator's plan to manage production in response to the increased line pressure.

**XIV. Confidentiality:**  $\Box$  Operator asserts confidentiality pursuant to Section 71-2-8 NMSA 1978 for the information provided in Section 2 as provided in Paragraph (2) of Subsection D of 19.15.27.9 NMAC, and attaches a full description of the specific information for which confidentiality is asserted and the basis for such assertion.

## <u>Section 3 - Certifications</u> <u>Effective May 25, 2021</u>

Operator certifies that, after reasonable inquiry and based on the available information at the time of submittal:

 $\square$  Operator will be able to connect the well(s) to a natural gas gathering system in the general area with sufficient capacity to transport one hundred percent of the anticipated volume of natural gas produced from the well(s) commencing on the date of first production, taking into account the current and anticipated volumes of produced natural gas from other wells connected to the pipeline gathering system; or

 $\Box$  Operator will not be able to connect to a natural gas gathering system in the general area with sufficient capacity to transport one hundred percent of the anticipated volume of natural gas produced from the well(s) commencing on the date of first production, taking into account the current and anticipated volumes of produced natural gas from other wells connected to the pipeline gathering system. *If Operator checks this box, Operator will select one of the following:* 

**Well Shut-In.**  $\Box$  Operator will shut-in and not produce the well until it submits the certification required by Paragraph (4) of Subsection D of 19.15.27.9 NMAC; or

**Venting and Flaring Plan.**  $\Box$  Operator has attached a venting and flaring plan that evaluates and selects one or more of the potential alternative beneficial uses for the natural gas until a natural gas gathering system is available, including:

- (a) power generation on lease;
- (b) power generation for grid;
- (c) compression on lease;
- (d) liquids removal on lease;
- (e) reinjection for underground storage;
- (f) reinjection for temporary storage;
- (g) reinjection for enhanced oil recovery;
- (h) fuel cell production; and
- (i) other alternative beneficial uses approved by the division.

## Section 4 - Notices

1. If, at any time after Operator submits this Natural Gas Management Plan and before the well is spud:

(a) Operator becomes aware that the natural gas gathering system it planned to connect the well(s) to has become unavailable or will not have capacity to transport one hundred percent of the production from the well(s), no later than 20 days after becoming aware of such information, Operator shall submit for OCD's approval a new or revised venting and flaring plan containing the information specified in Paragraph (5) of Subsection D of 19.15.27.9 NMAC; or

(b) Operator becomes aware that it has, cumulatively for the year, become out of compliance with its baseline natural gas capture rate or natural gas capture requirement, no later than 20 days after becoming aware of such information, Operator shall submit for OCD's approval a new or revised Natural Gas Management Plan for each well it plans to spud during the next 90 days containing the information specified in Paragraph (2) of Subsection D of 19.15.27.9 NMAC, and shall file an update for each Natural Gas Management Plan until Operator is back in compliance with its baseline natural gas capture rate or natural gas capture requirement.

2. OCD may deny or conditionally approve an APD if Operator does not make a certification, fails to submit an adequate venting and flaring plan which includes alternative beneficial uses for the anticipated volume of natural gas produced, or if OCD determines that Operator will not have adequate natural gas takeaway capacity at the time a well will be spud.

I certify that, after reasonable inquiry, the statements in and attached to this Natural Gas Management Plan are true and correct to the best of my knowledge and acknowledge that a false statement may be subject to civil and criminal penalties under the Oil and Gas Act.

Signature: Melíssa Guídry				
Printed Name: Melissa Guidry				
Title: Advisor Regulatory Sr.				
E-mail Address: melissa_guidry@oxy.com				
Date: 07/03/2024				
Phone: 713-497-2481				
OIL CONSERVATION DIVISION				
(Only applicable when submitted as a standalone form)				
Approved By:				
Title:				
Approval Date:				
Conditions of Approval:				

III. Well(s)

Well Name	ΑΡΙ	WELL LOCATION (ULSTR)	Footages	ANTICIPATED OIL BBL/D	ANTICIPATED GAS MCF/D	ANTICIPATED PROD WATER BBL/D
CORRAL BLUFF 11_14 FED COM 75H	Pending	A-11-25S-29E	1124 FNL 631 FEL	2000	5000	3300
CORRAL BLUFF 11_14 FED COM 76H	Pending	A-11-25S-29E	1125 FNL 601 FEL	2000	5000	3300

## V. Anticipated Schedule

Well Name	ΑΡΙ	Spud Date	TD Reached Date	<b>Completion Commencement Date</b>	Initial Flow Back Date	First Production Date
CORRAL BLUFF 11_14 FED COM 75H	Pending	Jan-2025	TBD	TBD	TBD	TBD
CORRAL BLUFF 11_14 FED COM 76H	Pending	Feb-2025	TBD	TBD	TBD	TBD

### **Central Delivery Point Name : Salt Flat CTB**

### Part VI. Separation Equipment

Operator will size the flowback separator to handle 11,000 Bbls of fluid and 6-10MMscfd which is more than the expected peak rates for these wells. Each separator is rated to 1440psig, and pressure control valves and automated communication will cause the wells to shut in in the event of an upset at the facility, therefore no gas will be flared on pad during an upset. Current Oxy practices avoid use of flare or venting on pad, therefore if there is an upset or emergency condition at the facility, the wells will immediately shut down, and reassume production once the condition has cleared.

#### **VII. Operational Practices**

#### **Gathering System and Pipeline Notification**

Well(s) will be connected to a production facility after flowback operations are complete, where a gas transporter system is in place. The gas produced from production facility is dedicated to Enterprise Field Services, LLC ("Enterprise") and is connected to Enterprise low/high pressure gathering system located in Eddy County, New Mexico. OXY USA INC. ("OXY") provides (periodically) to Enterprise a drilling, completion and estimated first production date for wells that are scheduled to be drilled in the foreseeable future. In addition, OXY and Enterprise have periodic conference calls to discuss changes to drilling and completion schedules. Gas from these wells will be processed at Enterprise's Processing Plant located in Sec. 36, Twn. 24S, Rng. 30E, Eddy County, New Mexico. The actual flow of the gas will be based on compression operating parameters and gathering system pressures.

### **Flowback Strategy**

After the fracture treatment/completion operations, well(s) will be produced to temporary production tanks and gas will be flared or vented. During flowback, the fluids and sand content will be monitored. When the produced fluids contain minimal sand, the wells will be turned to production facilities. Gas sales should start as soon as the wells start flowing through the production facilities, unless there are operational issues on Enterprise system at that time. Based on current information, it is OXY's belief the system can take this gas upon completion of the well(s).

Safety requirements during cleanout operations from the use of underbalanced air cleanout systems may necessitate that sand and non-pipeline quality gas be vented and/or flared rather than sold on a temporary basis.

### **VIII. Best Management Practices**

Alternatives to Reduce Flaring Below are alternatives considered from a conceptual standpoint to reduce the amount of gas flared.

## Power Generation – On lease

Only a portion of gas is consumed operating the generator, remainder of gas will be flared

## Compressed Natural Gas - On lease

Gas flared would be minimal, but might be uneconomical to operate when gas volume declines

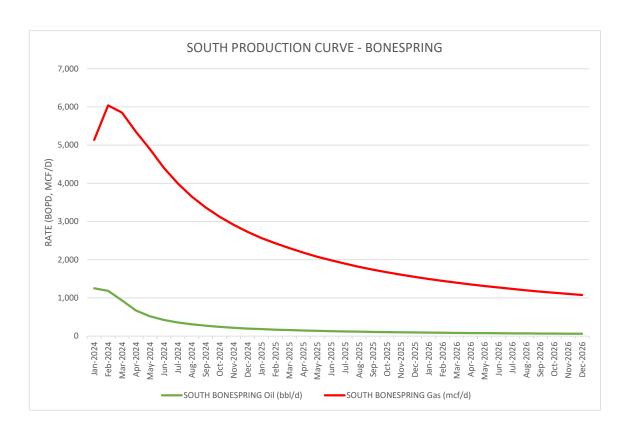
## NGL Removal – On lease

Plants are expensive, residue gas is still flared, and uneconomical to operate when gas volume declines

Page	14	of	<i>123</i>

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	SOUTH BONESPRING				
	Oil (bbl/d)	Gas (mcf/d)			
Jan-2024	1,250	5,135			
Feb-2024	1,184	6,041			
Mar-2024	933	5,849			
Apr-2024	670	5,349			
May-2024	517	4,893			
Jun-2024	421	4,401			
Jul-2024	355	3,994			
Aug-2024	306	3,652			
Sep-2024	270	3,368			
Oct-2024	240	3,125			
Nov-2024	217	2,915			
Dec-2024	197	2,731			
Jan-2025	181	2,566			
Feb-2025	167	2,426			
Mar-2025	155	2,301			
Apr-2025	145	2,184			
May-2025	136	2,078			
Jun-2025	127	1,982			
Jul-2025	120	1,894			
Aug-2025	114	1,812			
Sep-2025	108	1,739			
Oct-2025	102	1,670			
Nov-2025	98	1,607			
Dec-2025	93	1,549			
Jan-2026	89	1,493			
Feb-2026	85	1,444			
Mar-2026	82	1,398			
Apr-2026	79	1,353			
May-2026	76	1,311			
Jun-2026	73	1,271			
Jul-2026	71	1,234			
Aug-2026	68	1,198			
Sep-2026	66	1,165			
Oct-2026	64	1,133			
Nov-2026	62	1,104			
Dec-2026	60	1,075			



# Oxy USA Inc. - CORRAL BLUFF 11\_14 FED COM 75H Drill Plan

## **1. Geologic Formations**

TVD of Target (ft):	8884	Pilot Hole Depth (ft):	
Total Measured Depth (ft):	19371	Deepest Expected Fresh Water (ft):	360

## **Delaware Basin**

Formation	MD-RKB (ft)	TVD-RKB (ft)	<b>Expected Fluids</b>
Rustler	360	360	
Salado	754	754	Salt
Castile	1717	1717	Salt
Delaware			Oil/Gas/Brine
Bell Canyon	3264	3264	Oil/Gas/Brine
Cherry Canyon	4157	4157	Oil/Gas/Brine
Brushy Canyon	5576	5547	Losses
Bone Spring	7152	7046	Oil/Gas
Bone Spring 1st	8108	7955	Oil/Gas
Bone Spring 2nd	9110	8809	Oil/Gas
Bone Spring 3rd			Oil/Gas
Wolfcamp			Oil/Gas
Penn			Oil/Gas
Strawn			Oil/Gas

\*H2S, water flows, loss of circulation, abnormal pressures, etc.

## 2. Casing Program

		MD		TVD					
	Hole	From	То	From	То	Csg.	Csg Wt.		
Section	Size (in)	(ft)	(ft)	(ft)	(ft)	OD (in)	(ppf)	Grade	Conn.
Surface	14.75	0	694	0	694	10.75	45.5	J-55	BTC
Intermediate	9.875	0	8177	0	8016	7.827	39.3	P110S	Wedge 463
Production	6.75	7977	19371	7816	8884	5.5	20	P-110	Wedge 461

All casing strings will be tested in accordance with 43 CFR part 3170 Subpart 3172

All Casing SF Values will meet or							
exceed those below							
SF SF		Body SF	Joint SF				
Collapse Burst		Tension	Tension				
1.00	1.100	1.4	1.4				

\*If Production Casing Connection OD does not meet 0.422" annular clearance inside casing:

- Cement excess will be circulated from Top of Liner to surface (Cement Confirmation)
- Liner Top will be tested to confirm seal
- If ICP in Bone Spring Pool and lateral landed in Wolfcamp Pool, a CBL will be ran.

	Y or N
Is casing new? If used, attach certification as required in 43 CFR 3160	Y
Does casing meet API specifications? If no, attach casing specification sheet.	Y
Is premium or uncommon casing planned? If yes attach casing specification sheet.	Y
Does the above casing design meet or exceed BLM's minimum standards?	Y
If not provide justification (loading assumptions, casing design criteria).	I
Will the intermediate pipe be kept at a minimum 1/3 fluid filled to avoid approaching	Y
the collapse pressure rating of the casing?	ľ
	-
Is well located within Capitan Reef?	Ν
If yes, does production casing cement tie back a minimum of 50' above the Reef?	
Is well within the designated 4 string boundary.	
Is well located in SOPA but not in R-111-P?	Ν
If yes, are the first 2 strings cemented to surface and 3 <sup>rd</sup> string cement tied back	
500' into previous casing?	
	•
Is well located in R-111-P and SOPA?	N
If yes, are the first three strings cemented to surface?	
Is 2 <sup>nd</sup> string set 100' to 600' below the base of salt?	
Is well located in high Cave/Karst?	N
If yes, are there two strings cemented to surface?	
(For 2 string wells) If yes, is there a contingency casing if lost circulation occurs?	
Is well located in critical Cave/Karst?	N
If yes, are there three strings cemented to surface?	

.

## 3. Cementing Program

Section	Stage	Slurry:	Sacks	Yield (ft^3/ft)	Density (Ib/gal)	Excess:	тос	Placement	Description
Surface	1	Surface - Tail	581	1.33	14.8	100%	-	Circulate	Class C+Accel.
Int.	1	Intermediate 1S - Tail	296	1.65	13.2	5%	5,826	Circulate	Class H+Accel., Disper., Salt
Int.	2	Intermediate 2S - Tail BH	830	1.71	13.3	25%	-	Bradenhead	Class C+Accel.
Prod.	1	Production - Tail	645	1.84	13.3	25%	7,977	Circulate	Class C+Ret.

## **Offline Cementing Request**

Oxy requests a variance to cement the 9.625" and/or 7.625" intermediate casing strings offline in accordance to the approved variance, EC Tran 461365. Please see Offline Cementing Variance attachment for further details.

## **Bradenhead CBL Request**

Oxy requests permission to adjust the CBL requirement after bradenhead cement jobs, on 7-5/8" intermediate casings, as per the agreement reached in the OXY/BLM meeting on September 5, 2019. Please see Bradenhead CBL Variance attachment for further details.

## **Cement Top and Liner Overlap**

• Oxy is requesting permission to have minimum fill of cement behind the 5-1/2" production liner to be 200 ft into previous casing string

The reason for this is so that we can come back and develop shallower benches from the

same 7.625"/7.827" mainbore in the future • Cement will be brought to the top of this liner hanger

## **4. Pressure Control Equipment**

BOP installed and tested before drilling which hole?	Size?	Min. Required WP	Туре	~	Tested to:	Deepest TVD Depth (ft) per Section:
		5M	Annular	$\checkmark$	70% of working pressure	
			Blind Ram	$\checkmark$		8016
9.875" Hole	13-5/8"	5M	Pipe Ram		250 psi / 5000 psi	
			Double Ram	$\checkmark$	200 psi / 0000 psi	
			Other*			
	13-5/8"	5M	Annular	$\checkmark$	70% of working pressure	8884
6.75" Hole			Blind Ram	$\checkmark$		
		5M	Pipe Ram		250 psi / 5000 psi	
			Double Ram	$\checkmark$	200 psi / 0000 psi	
			Other*			

\*Specify if additional ram is utilized

BOP/BOPE will be tested by an independent service company to 250 psi low and the high pressure indicated above per 43 CFR part 3170 Subpart 3172 requirements. The System may be upgraded to a higher pressure but still tested to the working pressure listed in the table above. If the system is upgraded all the components installed will be functional and tested.

Pipe rams will be operationally checked each 24 hour period. Blind rams will be operationally checked on each trip out of the hole. These checks will be noted on the daily tour sheets. Other accessories to the BOP equipment will include a Kelly cock and floor safety valve (inside BOP) and choke lines and choke

.

Page 19 of 123

Formation integrity test will be performed per 43 CFR part 3170 Subpart 3172. On Exploratory wells or on that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Will be tested in accordance with 43 CFR part 3170 Subpart 3172.

A variance is requested for the use of a flexible choke line from the BOP to Choke Manifold. See attached for specs and hydrostatic test chart.

Y Are anchors required by manufacturer?

A multibowl or a unionized multibowl wellhead system will be employed. The wellhead and connection to the BOPE will meet all API 6A requirements. The BOP will be tested per 43 CFR part 3170 Subpart 3172 after installation on the surface casing which will cover testing requirements for a maximum of 30 days. If any seal subject to test pressure is broken the system must be tested. We will test the flange connection of the wellhead with a test port that is directly in the flange. We are proposing that we will run the wellhead through the rotary prior to cementing surface casing as discussed with the BLM on October 8, 2015.

See attached schematics.

## **BOP Break Testing Request**

Oxy requests permission to adjust the BOP break testing requirements as per the agreement reached in the OXY/BLM meeting on September 5, 2019. Please see BOP Break Testing Variance attachment for further details.

Oxy will use Cameron ADAPT wellhead system that uses an OEC top flange connection. This connection has been fully vetted and verified by API to Spec 6A and carries an API monogram.

## 5. Mud Program

Section	Depth - MD		Depth - TVD		Trino	Weight	Viceosity	Water
Section	From (ft)	To (ft)	From (ft)	To (ft)	Туре	(ppg)	Viscosity	Loss
Surface	0	694	0	694	Water-Based Mud	8.6 - 8.8	40-60	N/C
Intermediate	694	8177	694	8016	Saturated Brine-Based or Oil-Based Mud	8.0 - 10.0	35-45	N/C
Production	8177	19371	8016	8884	Water-Based or Oil- Based Mud	8.0 - 9.6	38-50	N/C

Sufficient mud materials to maintain mud properties and meet minimum lost circulation and weight increase requirements will be kept on location at all times. The following is a general list of products: Barite, Bentonite, Gypsum, Lime, Soda Ash, Caustic Soda, Nut Plug, Cedar Fiber, Cotton Seed Hulls,

What will be used to monitor the	PVT/MD Totco/Visual Monitoring			
loss or gain of fluid?	PVI/IVID TOLCO/VISUAI MONILORING			

## 6. Logging and Testing Procedures

0					
Logg	ging, Coring and Testing.				
Vac	Will run GR from TD to surface (horizontal well – vertical portion of hole).				
Yes	Stated logs run will be in the Completion Report and submitted to the BLM.				
No	Logs are planned based on well control or offset log information.				
No	Drill stem test? If yes, explain				
No	Coring? If yog ovnlain				

## No |Coring? If yes, explain

Addi	tional logs planned	Interval
No	Resistivity	
No	Density	
Yes	CBL	Production string
Yes	Mud log	Bone Spring – TD
No	PEX	

.

## 7. Drilling Conditions

Condition	Specify what type and where?
BH Pressure at deepest TVD	4435 psi
Abnormal Temperature	No
BH Temperature at deepest TVD	152°F

Pump high viscosity sweeps as needed for hole cleaning. The mud system will be monitored visually/manually as well as with an electronic PVT. The necessary mud products for additional weight and fluid loss control will be on location at all times. Appropriately weighted mud will be used to isolate potential gas, oil, and water zones until such time as casing can be cemented into place for

Hydrogen Sulfide (H2S) monitors will be installed prior to drilling out the surface shoe. If H2S is
detected in concentrations greater than 100 ppm, the operator will comply with the provisions of 43
CFR part 3170 Subpart 3172. If Hydrogen Sulfide is encountered, measured values and formations will
be provided to the BLM.

Ν	H2S is present	
Y	H2S Plan attached	

## 8. Other facets of operation

	Yes/No		
Will the well be drilled with a walking/skidding operation? If yes, describe.			
We plan to drill the 6 well pad in batch by section: all surface sections, intermediate	Yes		
sections and production sections. The wellhead will be secured with a night cap whenever	ies		
the rig is not over the well.			
Will more than one drilling rig be used for drilling operations? If yes, describe.	Yes		
Oxy requests the option to contract a Surface Rig to drill, set surface casing, and cement for			
this well. If the timing between rigs is such that Oxy would not be able to preset surface,			
the Primary Rig will MIRU and drill the well in its entirety per the APD. Please see the			
attached document for information on the spudder rig.			

<u>_</u>		
<b>Total Estimated Cuttings Volume:</b>	1352 bbls	

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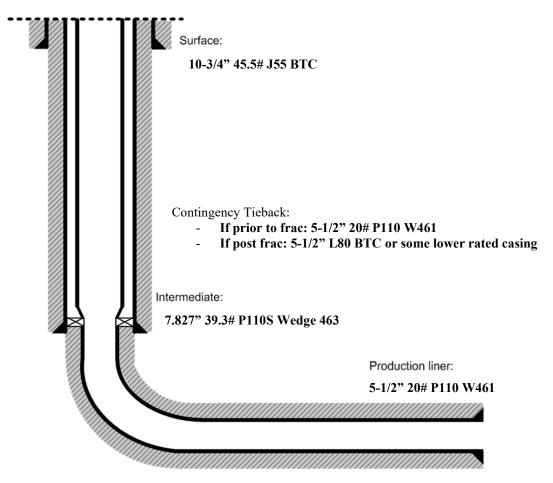
## OXY USA WTP LP

### Falcon SL1 Contingnecy Tieback Details

Below is a summary that describes the general operational steps to drill and complete the well.

- Drill 14-3/4" hole x 10-3/4" casing for surface section. Cement to surface.
- Drill 9-7/8" hole x 7.827" casing for intermediate section. Cement to surface.
- Drill 6-3/4" hole x 5-1/2" liner for production section. Cement to top of liner, 100' inside 7.827" shoe.
- Release drilling rig from location.
- If contingency tieback required pre-frac:
  - Move in workover rig and run a 5-1/2" 20# P110 Wedge 461 tie-back frac string and seal assembly. Tie into liner hanger Polished Bore Receptacle (PBR) with seal assembly.
  - Pump hydraulic fracture job.
  - Flowback and produce well.
- If contingency tieback required post-frac:
  - Move in workover rig and run a 5-1/2" L80 BTC or lesser rated tie-back string and seal assembly. Tie into liner hanger Polished Bore Receptacle (PBR) with seal assembly.
  - $\circ$  Return well to production.

General well schematic:



## **OXY USA Inc** APD ATTACHMENT: SPUDDER RIG DATA

## **OPERATOR NAME / NUMBER:** <u>OXY USA Inc</u>

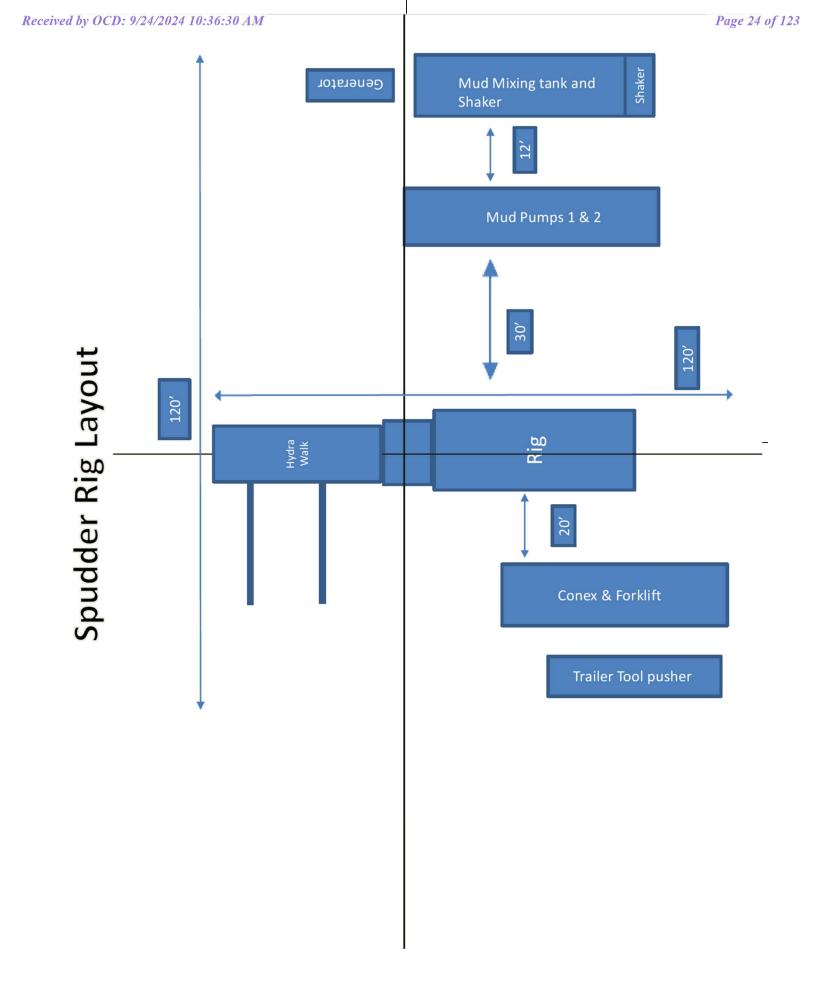
### 1. SUMMARY OF REQUEST:

Oxy USA respectfully requests approval for the following operations for the surface hole in the drill plan:

1. Utilize a spudder rig to pre-set surface casing for time and cost savings.

### 2. Description of Operations

- 1. Spudder rig will move in to drill the surface hole and pre-set surface casing on the well.
  - a. After drilling the surface hole section, the spudder rig will run casing and cement following all of the applicable rules and regulations (43 CFR part 3170 Subpart 3172, all COAs and NMOCD regulations).
  - b. The spudder rig will utilize fresh water-based mud to drill the surface hole to TD. Solids control will be handled entirely on a closed loop basis. No earth pits will be used.
- 2. The wellhead will be installed and tested as soon as the surface casing is cut off and the WOC time has been reached.
- **3.** A blind flange at the same pressure rating as the wellhead will be installed to seal the wellbore. Pressure will be monitored with needle valves installed on two wingvalves.
  - **a.** A means for intervention will be maintained while the drilling rig is not over the well.
- 4. Spudder rig operations are expected to take 2-3 days per well on the pad.
- 5. The BLM will be contacted and notified 24 hours prior to commencing spudder rig operations.
- 6. Drilling operations will begin with a larger rig and a BOP stack equal to or greater than the pressure rating that was permitted will be nippled up and tested on the wellhead before drilling operations resume on each well.
  - a. The larger rig will move back onto the location within 90 days from the point at which the wells are secured and the spudder rig is moved off location.
  - b. The BLM will be contacted / notified 24 hours before the larger rig moves back on the pre-set locations.
- 7. Oxy will have supervision on the rig to ensure compliance with all BLM and NMOCD regulations and to oversee operations.
- 8. Once the rig is removed, Oxy will secure the wellhead area by placing a guard rail around the cellar area.



## **BOP Break Testing Request**

Oxy requests permission to adjust the BOP break testing requirements as per the agreement reached in the OXY/BLM meeting on September 5, 2019.

BOP break test under the following conditions:

- After a full BOP test is conducted
- When skidding to drill an intermediate section where ICP is set into the third Bone Spring or shallower.
- When skidding to drill a production section that does not penetrate into the third Bone Spring or deeper.

If the kill line is broken prior to skid, two tests will be performed.

- 1) Wellhead flange, co-flex hose, kill line connections and upper pipe rams
- 2) Wellhead flange, HCR valve, check valve, upper pipe rams

If the kill line is not broken prior to skid, only one test will be performed.

1)Wellhead flange, co-flex hose, check valve, upper pipe rams

See supporting information below:

Subject: Request for a Variance Allowing Break Testing of a Blowout Preventer Stack

OXY USA Inc. (OXY) requests a variance to allow break testing of the Blowout Preventer (BOP) stack when skidding a drilling rig between wells on multi-well pads. This practice entails retesting only the connections of the **BOP** stack that have been disconnected during this operation and not a complete **BOP** test.

## **Background**

43 CFR part 3170 Subpart 3172 states that a **BOP** test must be performed whenever any seal subject to test pressure is broken. The current interpretation of the Bureau of Land Management (BLM) is this requires a complete **BOP** test and not just a test of the affected component. 43 CFR part 3170 Subpart 3172, Section I.D.2. states, "Some situations may exist either on a well-by-well basis or field-wide basis whereby it is commonly accepted practice to vary a particular minimum standard(s) established in this Order. This situation can be resolved by requesting a variance...". OXY feels the practice of break testing the **BOP** stack is such a situation. Therefore, as per 43 CFR part 3170 Subpart 3172, Section IV., OXY submits this request for the variance.

## **Supporting Rationale**

43 CFR part 3170 Subpart 3172 became effective on December 19, 1988, and has remained the standard for regulating BLM onshore drilling operations for almost 30 years. During this time there have been significant changes in drilling technology. **BLM** continues to use the variance request process to allow for the use of modern technology and acceptable engineering practices that have arisen since 43 CFR part 3170 Subpart 3172 was originally released. The drilling rig fleet OXY utilizes in New Mexico was built with many modern upgrades. One of which allows the rigs to skid between wells on multi-well pads. A part of this rig package is a hydraulic winch system which safely installs and removes the BOP from the wellhead and carries it during skidding operations. This technology has made break testing a safe and reliable procldure.

American Petroleum Institute (API) standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry. 43 CFR part 3170 Subpart 3172 recognized API Recommended Practices (RP) 53 in its original development. API Standard 53,

*Blowout Prevention Equipment Systems for Drilling Wells* (Fourth Edition, November 2012, Addendum 1, July 2016) recognizes break testing as an acceptable practice. Specifically, API Standard 53, Section 6.5.3.4.1.b states "Pressure tests on the well control equipment shall be conducted after the disconnection or repair of any pressure containment seal in the **BOP** stack, choke line, kill line, choke manifold, or wellhead assembly but limited to the affected component."

The Bureau of Safety and Environmental Enforcement (BSEE), Department of Interior, has also utilized the API standards, specifications and best practices in the development of its offshore oil and gas regulations and incorporates them by reference within its regulations. BSEE issued new offshore regulations under 30 CFR Part 250, *Oil and Gas and Sulphur Operations in the Outer Continental Shelf - Blowout Preventer Systems and Well Control*, which became effective on July 28, 2016. Section 250.737(d.1) states "Follow the testing requirements of API Standard 53". In addition, Section 250.737(d.8) has adopted language from **API** Standard 53 as it states "Pressure test affected **BOP** components following the disconnection or repair of any well-pressure containment seal in the wellhead or **BOP** stack assembly".

Break testing has been approved by the BLM in the past. See the Appendix for a Sundry Notice that was approved in 2015 by the Farmington Field Office. This approval granted permission for the operator to break test when skidding its Aztec 1000 rig on multi-well pads.

Oxy feels break testing and our current procedures meet the intent of 43 CFR part 3170 Subpart 3172 and often exceed it. We have not seen any evidence that break testing results in more components failing tests than seen on full BOP tests. As skidding operations take place within the 30-day full BOPE test window, the BOP shell and components such as the pipe rams and check valve get tested to the full rated working pressure more often. Therefore, there are more opportunities to ensure components are in good working order. Also, Oxy's standard requires complete BOP tests more often than that of 43 CFR part 3170 Subpart 3172. In addition to function testing the annular at least weekly and the pipe and blind rams on each trip, Oxy also performs a choke drill prior to drilling out every casing shoe. As a crew's training is a vital part of well control, this procedure to simulate step one of the Driller's Method exceeds the requirements of 43 CFR part 3170 Subpart 3172.

## Procedures

- 1) OXY to submit the break testing plan in the APD or Sundry Notice (SN) and receive approval prior to implementing (See Appendix for examples)
- 2) OXY would perform BOP break testing on multi-well pads where multiple intermediate sections can be drilled and cased within the 30-day BOP test window
- 3) After performing a complete BOP test on the first well and drilling and casing the hole section, three breaks would be made on the BOP.
  - Between the check valve and the kill line
  - > Between the HCR valve and the co-flex hose or the co-flex hose and the manifold
  - Between the BOP flange and the wellhead
- 4) The BOP is then lifted and removed from the wellhead by the hydraulic winch system
- 5) After skidding to the next well, the BOP is moved to the wellhead by the hydraulic winch system and installed
- 6) The choke line and kill line are reconnected
- 7) A test plug is installed in the wellhead with a joint of drill pipe and the internal parts of the check valve are removed
- 8) A shell teit is performed against the upper pipe rams testing all thl-ee breaks
- 9) The internal parts of the check valve are reinstalled and the HCR valve is closed. A second test is performed on them
- 10) These tests consist of a 250 psi low test and a high test to the value submitted in the APD or SN (e.g., 5000 psi)
- 11) Perform a function test of components not pressure tested to include the lower pipe rams, the blind rams and the annular
- 12) If this were a three well pad, the same three breaks on the BOP would be made and steps 4 through 11 would be repeated
- 13) A second break test would only be done if the third hole section could be completed within the 30-day BOP test window
- 14) If a second break test is performed, additional components that were not tested on the initial break test will be tested on this break test

## Notes:

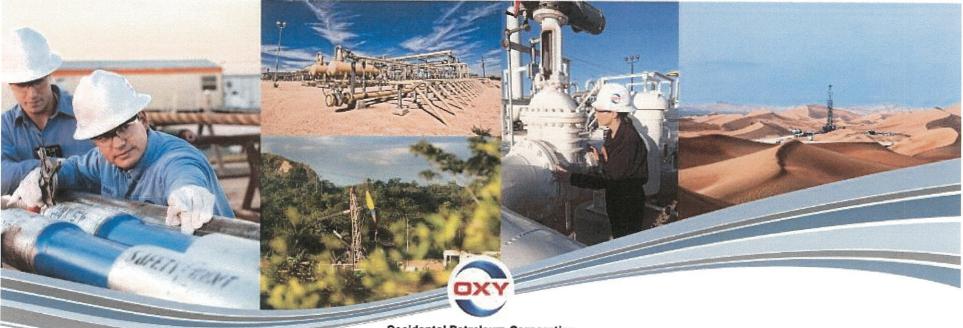
- a. If any parts of the BOP are changed out or any additional breaks are made during the skidding operation, these affected components would also be tested as in step 10.
- b. As the choke manifold remains stationary during the skidding operation and the only break to the manifold is tested in step 8 above, no further testing of the manifold is done until the next full BOP test.

### **Summary**

OXY requests a variance to allow break testing of the BOP stack when skidding drilling rigs between wells on multi-well pads. API standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry and the BLM. API Standard 53 recognizes break testing as an acceptable practice and BSEE adopted language from this standard into its newly created 30 CFR Part 250 which also supports break testing. Due to this, OXY feels this request meets the intent of 43 CFR part 3170

## REQUEST FOR A VARIANCE TO BREAK TEST THE BOP

**Permian Resources New Mexico** 



**Occidental Petroleum Corporation** 

Received by OCD: 9/24/2024 10:36:30 AM

## **Request for Variance**

Released to Imaging: 9/30/2024 7:30:09 AM

OXY USA Inc. (OXY) requests a variance to allow break testing of the Blowout Preventer (BOP) stack when skidding a drilling rig between wells on multi-well pads

- This practice entails retesting only the connections of the BOP stack that have been disconnected during this operation and not a complete BOP test.
- As the choke manifold remains stationary during the skidding operation and the only break to the manifold is tested, no further testing of the manifold is done until the next full BOP test.
- This request is being made as per Section IV of the Onshore Oil and Gas Order (OOGO) No. 2



American Petroleum Institute (API) standards, specifications and recommended practices are considered industry standards and are consistently utilized and referenced by the industry

7:30:09 AM

- (Fourth Edition, November 2012, Addendum 1, July 2016) recognizes break API Standard 53, Blowout Prevention Equipment Systems for Drilling Wells testing as an acceptable practice. Ī
- Specifically, API Standard 53, Section 6.5.3.4.1.b states "Pressure tests on the well control equipment shall be conducted after the disconnection or repair of any pressure containment seal in the BOP stack, choke line, kill line, choke manifold, or wellhead assembly but limited to the affected component." I

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*Released to Imaging: 9/30/2024 7:30:09 AM* 

Interior, has also utilized the API standards, specifications and best practices in the The Bureau of Safety and Environmental Enforcement (BSEE), Department of development of its offshore oil and gas regulations and incorporates them by reference within its regulations.

- BSEE issued new offshore regulations in July 2016 under 30 CFR Part 250, Oil Preventer Systems and Well Control. Within these regulations is language and Gas and Sulphur Operations in the Outer Continental Shelf - Blowout adopted from API Standard 53 which also supports break testing. 1
- components following the disconnection or repair of any well-pressure Specifically, Section 250.737(d.8) states "Pressure test affected BOP containment seal in the wellhead or BOP stack assembly." Т

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Break testing has been approved by the BLM in the past

- The Farmington Field Office approved a Sundry Notice (SN) to allow break testing in 2015 T
- This SN granted permission for the operator to break test when skidding its Aztec 1000 rig on multi-well pads I

Oxy feels break testing and our current procedures meet or exceed the intent of OOGO No. 2

- BOP shell and components such as the pipe rams and check valve get tested to As skidding operations take place within the 30-day full BOPE test window, the the full rated working pressure more often I
- Oxy's standard requires complete BOP tests more often than that of OOGO No. 2
- training is a vital part of well control, this procedure to simulate step one of the - Oxy performs a choke drill prior to drilling out every casing shoe. As a crew's Driller's Method exceeds the requirements of OOGO No. 2



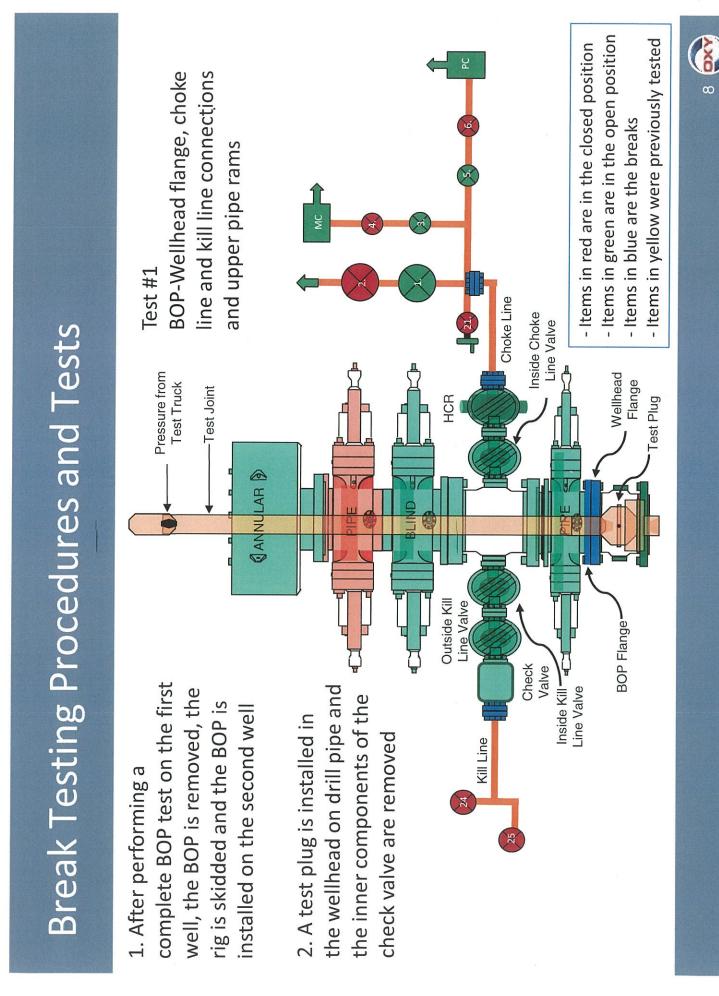
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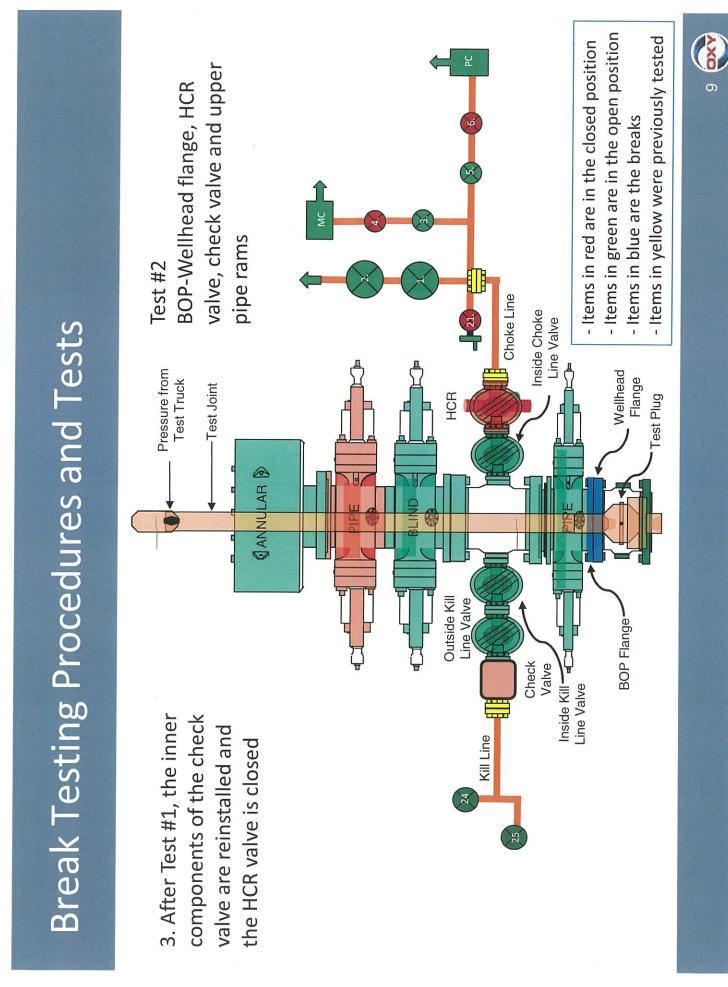
m	Break Testing Procedures
1)	OXY to submit the break testing plan in the APD or Sundry Notice (SN) and receive approval prior to implementing
2)	OXY would perform BOP break testing on multi-well pads where multiple intermediate sections can be drilled and cased within the full BOP test window
3)	After performing a complete BOP test on the first well and drilling and casing the hole section, three breaks would be made on the BOP. - Between the check valve and the kill line - Between the HCR valve and the co-flex hose or the co-flex hose and the manifold - Between the BOP flange and the wellhead
4)	The BOP is then lifted and removed from the wellhead by the hydraulic winch system
5)	After skidding to the next well, the BOP is moved to the wellhead by the hydraulic winch system and installed
6)	6) The choke line and kill line are reconnected
4)	A test plug is installed in the wellhead with a joint of drill pipe and the internal parts of the check valve are removed

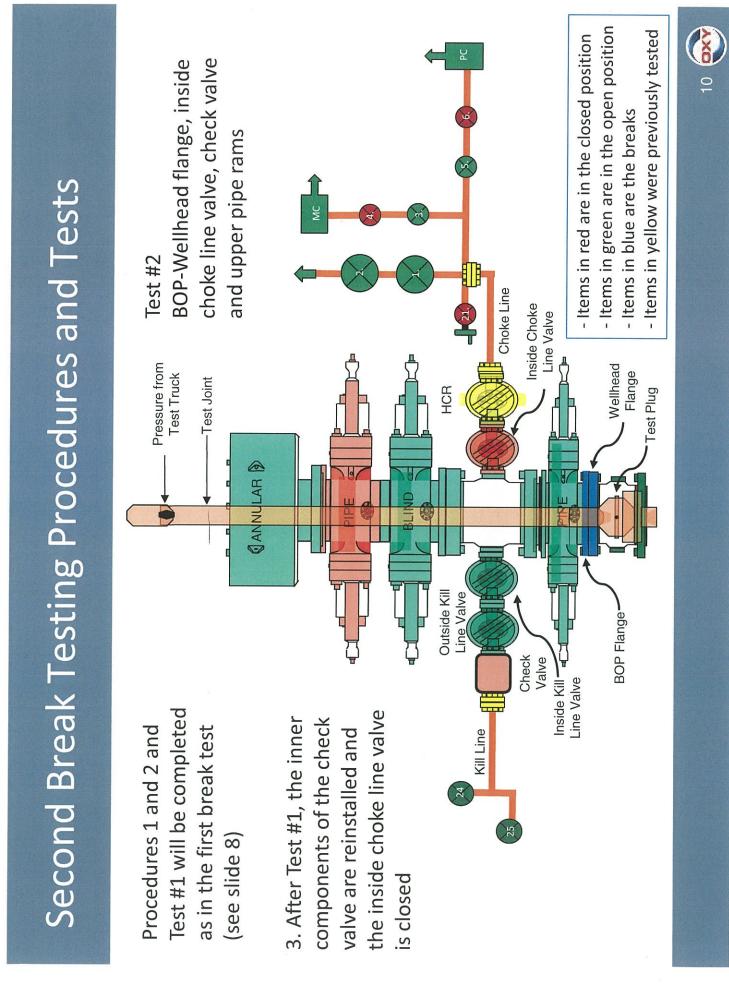
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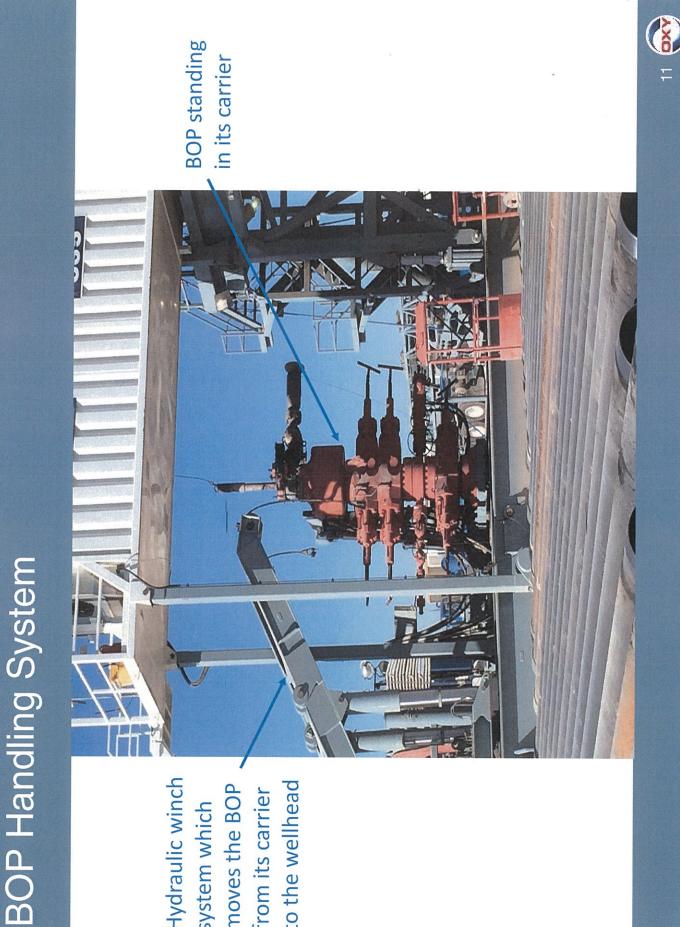
- 8) A shell test is performed against the upper pipe rams testing all three breaks
- The internal parts of the check valve are reinstalled and the HCR valve is closed. A second test is performed on them
- 10)These tests consist of a 250 psi low test and a high test to the value submitted in the APD or SN (e.g., 5000 psi)
- 11) Perform a function test of components not pressure tested to include the lower pipe rams, the blind rams and the annular
- 12) If this were a three well pad, the same three breaks on the BOP would be made and steps 4 through 11 would be repeated
- 13) A second break test would only be done if the third hole section could be completed within the 30-day BOP test window
- 14) If a second break test is performed, additional components that were not tested on the first break test will be tested

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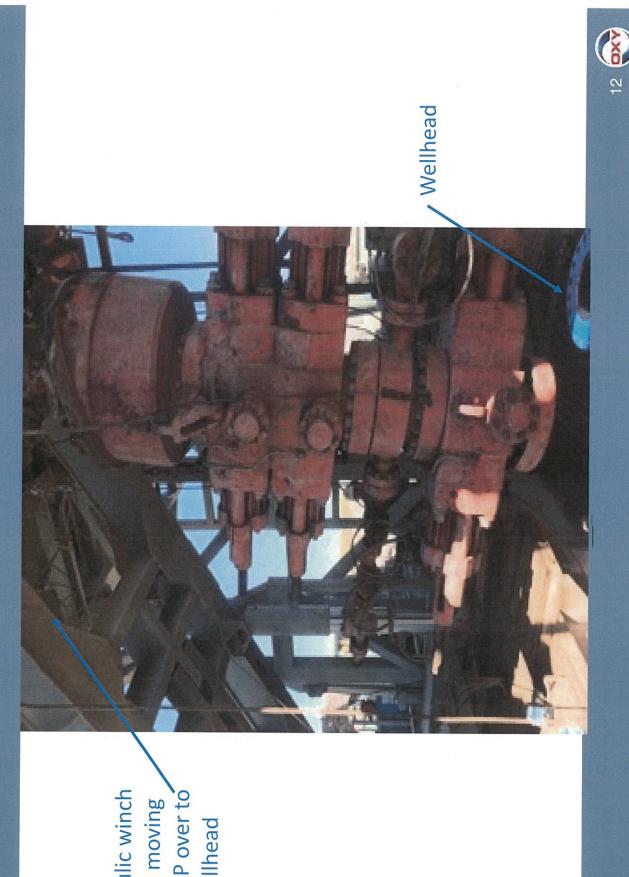








moves the BOP , from its carrier to the wellhead Hydraulic winch system which



# **BOP Handling System**

system moving the BOP over to the wellhead Hydraulic winch

Summary for Variance Request for Break Testing	ons and recommended practices are considered industry	ed API Recommended Practices (RP) 53 in its original	API Standard 53 recognizes break testing as an acceptable practice	The Bureau of Safety and Environmental Enforcement has utilized API standards, specifications and best practices in the development of its offshore oil and gas regulations	API Standard 53 recognizes break testing as an acceptable practice	OXY feels break testing meets the intent of OOGO No. 2 to protect public health and safety and the environment
Summary for Variance R	<ul> <li>API standards, specifications and re standards</li> </ul>	<ul> <li>OOGO No. 2 recognized API Rec development</li> </ul>	<ul> <li>– API Standard 53 recognizes brea</li> </ul>	<ul> <li>The Bureau of Safety and Enviro standards, specifications and bes oil and gas regulations</li> </ul>	<ul> <li>API Standard 53 recognizes brea</li> </ul>	<ul> <li>OXY feels break testing meets the ir and safety and the environment</li> </ul>

X

# **Bradenhead Cement CBL Variance Request**

Oxy requests permission to adjust the CBL requirement after bradenhead cement jobs, on 7-5/8" intermediate casings, as per the agreement reached in the OXY/BLM meeting on September 5, 2019.

## Three string wells:

- CBL will be required on one well per pad
- If the pumped volume of cement is less than permitted in the APD, BLM will be notified and a CBL may be run
- Echometer will be used after bradenhead cement job to determine TOC before pumping top-out cement

# Four string wells:

- CBL is not required
- If the pumped volume of cement is less than permitted in the APD, BLM will be notified and a CBL may be run
- Echometer will be used after bradenhead cement job to determine TOC before pumping top-out cement

# **Falcon SL1 Production Casing Annular Clearance Variance Request**

If Production Casing Connection OD does not meet 0.422" annular clearance inside casing:

- Cement excess will be circulated from Top of Liner to surface (Cement Confirmation)
- Liner Top will be tested to confirm seal.
- If ICP in Bone Spring Pool and lateral landed in Wolfcamp Pool, a CBL will be ran.

# **Offline Cementing Variance Request**

Oxy requests a variance to cement the 9.625" and/or 7.625" intermediate casing strings offline in accordance to the approved variance, EC Tran 461365.

# 1. Cement Program

No changes to the cement program will take place for offline cementing.

# 2. Offline Cementing Procedure

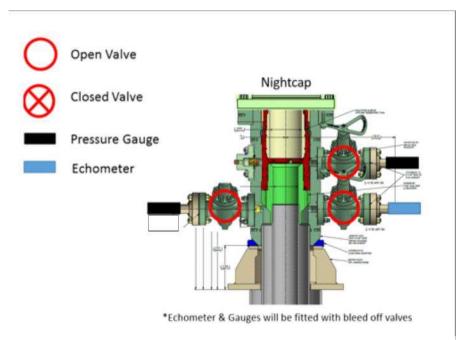
The operational sequence will be as follows:

- 1. Run casing as per normal operations. While running casing, conduct negative pressure test and confirm integrity of the float equipment (float collar and shoe)
- 2. Land casing with mandrel
- 3. Fill pipe with kill weight fluid, do not circulate through floats and confirm well is static
- 4. Set annular packoff shown below and pressure test to confirm integrity of the seal. Pressure ratings of wellhead components and valves is 5,000 psi

Annular packoff with both external and internal seals



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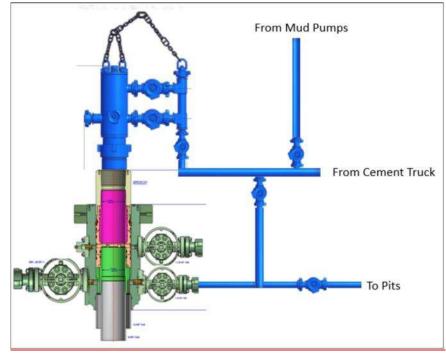


Wellhead diagram during skidding operations

5. After confirmation of both annular barriers and internal barriers, nipple down BOP and install cap flange.

a. If any barrier fails to test, the BOP stack will not be nippled down until after the cement job is completed with cement 500ft above the highest formation capable of flow with kill weight mud above or after it has achieved 50 psi compressive strength if cannot be verified.

- 6. Skid rig to next well on pad.
- 7. Confirm well is static before removing cap flange, flange will not be removed and offline cementing operations will not commence until well is under control. If well is not static, casing outlet valves will provide access to both the casing ID and annulus. Rig or third party pump truck will kill well prior to cementing or nippling up for further remediation.
  - a. Well Control Plan
    - i. The Drillers Method will be the primary well control method to regain control of the wellbore prior to cementing, if wellbore conditions do not permit the drillers method other methods of well control may be used
    - ii. Rig pumps or a  $3^{rd}$  party pump will be tied into the upper casing valve to pump down the casing ID
    - iii. A high pressure return line will be rigged up to lower casing valve and run to choke manifold to control annular pressure
    - iv. Once influx is circulated out of the hole, kill weight mud will be circulated
    - v. Well will be confirmed static
    - vi. Once confirmed static, cap flange will be removed to allow for offline cementing operations to commence
- 8. Install offline cement tool
- 9. Rig up cement equipment



Wellhead diagram during offline cementing operations

- 10. Circulate bottoms up with cement truck
  - a. If gas is present on bottoms up, well will be shut in and returns rerouted through gas buster to handle entrained gas
  - b. Max anticipated time before circulating with cement truck is 6 hrs
- 11. Perform cement job taking returns from the annulus wellhead valve
- 12. Confirm well is static and floats are holding after cement job
- 13. Remove cement equipment, offline cement tools and install night cap with pressure gauge for monitoring.

# OXY

PRD NM DIRECTIONAL PLANS (NAD 1983) Corral Bluff 11\_14 Corral Bluff 11\_14 Fed Com 75H

Wellbore #1

**Plan: Permitting Plan** 

# **Standard Planning Report**

15 February, 2024

# **OXY** Planning Report

Database: Company: Project: Site: Well: Wellbore: Design:	PRD I Corra Corra Wellb	NEERING DES NM DIRECTIO I Bluff 11_14 I Bluff 11_14 F	NAL PLANS (	NAD 1983)	Local Co-ordinate Reference:Well Corral Bluff 11_14 Fed Com 75HTVD Reference:25' @ 3110.80ftMD Reference:25' @ 3110.80ftNorth Reference:GridSurvey Calculation Method:Minimum Curvature				n 75H	
Project	PRD N	M DIRECTION	IAL PLANS (N	NAD 1983)						
Map System: Geo Datum: Map Zone:	North Ar	e Plane 1983 nerican Datum xico Eastern Z			System Da	tum:		ean Sea Level ing geodetic sca	ale factor	
Site	Corral	Bluff 11_14								
Site Position: From: Position Uncer	Map tainty:	0.00 f	North Eastir Slot R	•	657,2		Latitude: Longitude:			32.152848 -103.958842
Well	Corral I	Bluff 11_14 Fe	d Com 75H							
Well Position Position Uncer Grid Converge	-	0.0	Oft Ea Oft Wo	orthing: sting: ellhead Elev	ation:	418,102.12 660,396.50	usf Lor	tude: igitude: und Level:		32.148857 -103.948636 3,085.80 ft
Wellbore	Wellbo	ore #1								
Magnetics	Мо	del Name	Sample	e Date	Declina (°)	tion	Dip A (°		Field Stre (nT)	•
		HDGM_FILE		2/15/2024		6.42		59.68	47,376.	8000000
Design	Permit	ting Plan								
Audit Notes:										
Version:			Phas	e:	PROTOTYPE	Tie	On Depth:	(	0.00	
Vertical Sectio	n:	De	epth From (T) (ft)	VD)	+N/-S (ft)	+E/ (f	t)	(	ction °)	
			0.00		0.00	0.0	00	17	7.90	
Plan Survey To Depth Fro (ft) 1 0	om Depti (ft	h To	2/15/2024 <b>(Wellbore)</b> ng Plan (Well	bore #1)	Tool Name B005Mc_MWI MWD+HRGM		Remarks			
						edg mert				
Plan Sections Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)	TFO (°)	Target
0.00	0.00 0.00	0.00 0.00 12.48	0.00 3,783.00 5,553.10	0.00 0.00 273.66	0.00 0.00 60.57	0.00 0.00 1.00	0.00 0.00 1.00	0.00 0.00 0.00	0.00 0.00 12.48	
3,783.00 5,582.54 8,276.75 9,350.69	18.00 18.00 89.86	12.48 179.71	8,115.51 8,859.19	1,086.35 541.71	240.43 296.50	0.00 10.00	0.00 6.69	0.00 15.57	0.00 166.60	

Database:	HOPSPP	Local Co-ordinate Reference:	Well Corral Bluff 11_14 Fed Com 75H
Company:	ENGINEERING DESIGNS	TVD Reference:	25' @ 3110.80ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	25' @ 3110.80ft
Site:	Corral Bluff 11_14	North Reference:	Grid
Well:	Corral Bluff 11_14 Fed Com 75H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
100.00	0.00	0.00	100.00	0.00	0.00	0.00	0.00	0.00	0.00
200.00	0.00	0.00	200.00	0.00	0.00	0.00	0.00	0.00	0.00
300.00	0.00	0.00	300.00	0.00	0.00	0.00	0.00	0.00	0.00
400.00	0.00	0.00	400.00	0.00	0.00	0.00	0.00	0.00	0.00
500.00	0.00	0.00	500.00	0.00	0.00	0.00	0.00	0.00	0.00
600.00	0.00	0.00	600.00	0.00	0.00	0.00	0.00	0.00	0.00
700.00	0.00	0.00	700.00	0.00	0.00	0.00	0.00	0.00	0.00
800.00	0.00	0.00	800.00	0.00	0.00	0.00	0.00	0.00	0.00
900.00	0.00	0.00	900.00	0.00	0.00	0.00	0.00	0.00	0.00
1,000.00	0.00	0.00	1,000.00	0.00	0.00	0.00	0.00	0.00	0.00
1,100.00	0.00	0.00	1,100.00	0.00	0.00	0.00	0.00	0.00	0.00
1,200.00	0.00	0.00	1,200.00	0.00	0.00	0.00	0.00	0.00	0.00
1,300.00	0.00	0.00	1,300.00	0.00	0.00	0.00	0.00	0.00	0.00
1,400.00	0.00	0.00	1,400.00	0.00	0.00	0.00	0.00	0.00	0.00
1,500.00	0.00	0.00	1,500.00	0.00	0.00	0.00	0.00	0.00	0.00
1,600.00	0.00	0.00	1,600.00	0.00	0.00	0.00	0.00	0.00	0.00
1,700.00	0.00	0.00	1,700.00	0.00	0.00	0.00	0.00	0.00	0.00
1,800.00	0.00	0.00	1,800.00	0.00	0.00	0.00	0.00	0.00	0.00
1,900.00	0.00	0.00	1,900.00	0.00	0.00	0.00	0.00	0.00	0.00
2,000.00	0.00	0.00	2,000.00	0.00	0.00	0.00	0.00	0.00	0.00
2,100.00	0.00	0.00	2,100.00	0.00	0.00	0.00	0.00	0.00	0.00
2,200.00	0.00	0.00	2,200.00	0.00	0.00	0.00	0.00	0.00	0.00
2,300.00	0.00	0.00	2,300.00	0.00	0.00	0.00	0.00	0.00	0.00
2,400.00	0.00	0.00	2,400.00	0.00	0.00	0.00	0.00	0.00	0.00
2,500.00	0.00	0.00	2,500.00	0.00	0.00	0.00	0.00	0.00	0.00
2,600.00	0.00	0.00	2,600.00	0.00	0.00	0.00	0.00	0.00	0.00
2,700.00	0.00	0.00	2,700.00	0.00	0.00	0.00	0.00	0.00	0.00
2,800.00	0.00	0.00	2,800.00	0.00	0.00	0.00	0.00	0.00	0.00
2,900.00	0.00	0.00	2,900.00	0.00	0.00	0.00	0.00	0.00	0.00
3,000.00	0.00	0.00	3,000.00	0.00	0.00	0.00	0.00	0.00	0.00
3,100.00	0.00	0.00	3,100.00	0.00	0.00	0.00	0.00	0.00	0.00
3,200.00 3,300.00	0.00 0.00	0.00 0.00	3,200.00 3,300.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00
3,400.00	0.00	0.00	3,400.00	0.00	0.00	0.00	0.00	0.00	0.00
3,500.00 3,600.00	0.00 0.00	0.00 0.00	3,500.00 3,600.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00	0.00 0.00
3,700.00	0.00	0.00	3,700.00	0.00	0.00	0.00	0.00	0.00	0.00
3,783.00	0.00	0.00	3,783.00	0.00	0.00	0.00	0.00	0.00	0.00
3,800.00	0.17	12.48	3,800.00	0.02	0.01	-0.02	1.00	1.00	0.00
3,900.00	1.17	12.48	3,899.99	1.17	0.26	-1.16	1.00	1.00	0.00
4,000.00	2.17	12.48	3,999.95	4.01	0.89	-3.98	1.00	1.00	0.00
4,100.00	3.17	12.48	4,099.84	8.56	1.89	-8.48	1.00	1.00	0.00
4,200.00	4.17	12.48	4,199.63	14.81	3.28	-14.68	1.00	1.00	0.00
4,300.00	5.17	12.48	4,299.30	22.76	5.04	-22.56	1.00	1.00	0.00
4,400.00	6.17	12.48	4,398.81	32.41	7.17	-32.12	1.00	1.00	0.00
4,500.00	7.17	12.48	4,498.13	43.75	9.68	-43.36	1.00	1.00	0.00
4,600.00	8.17	12.48	4,597.23	56.78	12.57	-56.28	1.00	1.00	0.00
4,700.00	9.17	12.48	4,696.09	71.49	15.82	-70.87	1.00	1.00	0.00
4,800.00	10.17	12.48	4,794.67	87.90	19.45	-87.12	1.00	1.00	0.00
4,900.00	11.17	12.48	4,892.94	105.97	23.45	-105.04	1.00	1.00	0.00
5,000.00	12.17	12.48	4,990.87	125.72	27.82	-124.62	1.00	1.00	0.00
5,100.00	13.17	12.48	5,088.43	147.14	32.56	-145.84	1.00	1.00	0.00
5,200.00 5,300.00	14.17 15.17	12.48 12.48	5,185.60 5,282.34	170.21 194.94	37.67 43.14	-168.72 -193.22	1.00 1.00	1.00 1.00	0.00 0.00
5,500.00	10.17	12.40	5,202.34	134.34	40.14	-193.22	1.00	1.00	0.00

Database:	HOPSPP	Local Co-ordinate Reference:	Well Corral Bluff 11_14 Fed Com 75H
Company:	ENGINEERING DESIGNS	TVD Reference:	25' @ 3110.80ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	25' @ 3110.80ft
Site:	Corral Bluff 11_14	North Reference:	Grid
Well:	Corral Bluff 11_14 Fed Com 75H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
5,400.00	16.17	12.48	5,378.62	221.31	48.98	-219.36	1.00	1.00	0.00
5,500.00	17.17	12.48	5,474.42	249.32	55.18	-247.13	1.00	1.00	0.00
5,582.54	18.00	12.48	5,553.10	273.66	60.57	-271.26	1.00	1.00	0.00
5,600.00	18.00	12.48	5,569.71	278.93	61.73	-276.48	0.00	0.00	0.00
5,700.00	18.00	12.48	5,664.81	309.09	68.41	-306.38	0.00	0.00	0.00
5,800.00	18.00	12.48	5,759.92	339.26	75.08	-336.27	0.00	0.00	0.00
5,900.00	18.00	12.48	5,855.03	369.42	81.76	-366.17	0.00	0.00	0.00
6,000.00	18.00	12.48	5,950.14	399.58	88.44	-396.07	0.00	0.00	0.00
6,100.00	18.00	12.48	6,045.25	429.75	95.11	-425.97	0.00	0.00	0.00
6,200.00	18.00	12.48	6,140.35	459.91	101.79	-455.87	0.00	0.00	0.00
6,300.00	18.00	12.48	6,235.46	490.08	108.46	-485.77	0.00	0.00	0.00
6,400.00	18.00	12.48	6,330.57	520.24	115.14	-515.67	0.00	0.00	0.00
6,500.00	18.00	12.48	6,425.68	550.41	121.82	-545.57	0.00	0.00	0.00
6,600.00	18.00	12.48	6,520.79	580.57	128.49	-575.47	0.00	0.00	0.00
6,700.00	18.00	12.48	6,615.89	610.73	126.49	-605.37	0.00	0.00	0.00
6,800.00	18.00	12.48	6,711.00	640.90	141.84	-635.26	0.00	0.00	0.00
6,900.00	18.00	12.48	6,806.11	671.06	148.52	-665.16	0.00	0.00	0.00
7,000.00	18.00	12.48	6,901.22	701.23	155.20	-695.06	0.00	0.00	0.00
7,100.00	18.00	12.48	6,996.33	731.39	161.87	-724.96	0.00	0.00	0.00
7,200.00	18.00	12.48	7,091.44	761.55	168.55	-754.86	0.00	0.00	0.00
7,300.00	18.00	12.48	7,186.54	791.72	175.22	-784.76	0.00	0.00	0.00
7,400.00	18.00	12.48	7,281.65	821.88	181.90	-814.66	0.00	0.00	0.00
7,500.00	18.00	12.48	7,376.76	852.05	188.58	-844.56	0.00	0.00	0.00
7,600.00	18.00	12.48	7,471.87	882.21	195.25	-874.46	0.00	0.00	0.00
7,700.00	18.00	12.48	7,566.98	912.38	201.93	-904.36	0.00	0.00	0.00
7,800.00	18.00	12.48	7,662.08	942.54	208.60	-934.25	0.00	0.00	0.00
7,900.00	18.00	12.48	7,002.08	942.54 972.70	208.00	-954.25	0.00	0.00	0.00
· · · · · · · · · · · · · · · · · · ·	18.00	12.48	7,852.30		213.28	-904.15	0.00	0.00	0.00
8,000.00 8,100.00	18.00	12.48	7,947.41	1,002.87 1,033.03	228.63	-1,023.95	0.00	0.00	0.00
8,200.00	18.00	12.48	8,042.52	1,063.20	228.03	-1,023.95	0.00	0.00	0.00
8,276.75	18.00	12.48	8,115.51	1,086.35	240.43	-1,076.80	0.00	0.00	0.00
8,300.00	15.74	14.46	8,137.76	1,092.91	242.00	-1,083.30	10.00	-9.69	8.54
8,400.00	6.63	37.84	8,235.80	1,110.65	248.94	-1,100.77	10.00	-9.11	23.38
8,500.00	6.30	139.20	8,335.42	1,111.05	256.09	-1,100.91	10.00	-0.33	101.36
8,600.00	15.34	164.55	8,433.58	1,094.11	263.22	-1,083.72	10.00	9.03	25.34
8,700.00	25.10	170.91	8,527.32	1,060.33	270.11	-1,049.71	10.00	9.77	6.36
8,800.00	35.00	173.83	8,613.77	1,010.74	276.56	-999.92	10.00	9.89	2.93
8,900.00	44.94	175.59	8,690.32	946.86	282.37	-935.86	10.00	9.94	1.76
9,000.00	54.89	176.82	8,754.63	870.61	287.36	-859.49	10.00	9.96	1.23
9,100.00	64.86	177.79	8,804.76	784.32	291.39	-773.11	10.00	9.97	0.96
9,200.00	74.83	178.60	8,839.17	690.61	294.32	-679.35	10.00	9.97	0.82
9,200.00	74.83 84.80	178.60	8,839.17 8,856.83	690.61 592.33	294.32 296.08	-679.35 -581.07	10.00	9.97 9.97	0.82
9,350.69 9,400.00	89.86 89.86	179.71 179.71	8,859.19 8,859.32	541.71 492.40	296.50 296.75	-530.47 -481.19	10.00 0.00	9.97 0.00	0.72 0.00
9,400.00	89.86 89.86	179.71	8,859.32 8,859.56	492.40 392.41	296.75 297.26	-481.19 -381.24	0.00	0.00	0.00
9,600.00	89.86	179.71	8,859.81	292.41	297.77	-281.29	0.00	0.00	0.00
9,700.00	89.86	179.71	8,860.06	192.41	298.29	-181.34	0.00	0.00	0.00
9,800.00	89.86	179.71	8,860.31	92.41	298.80	-81.39	0.00	0.00	0.00
9,900.00	89.86	179.71	8,860.55	-7.59	299.31	18.56	0.00	0.00	0.00
10,000.00	89.86	179.71	8,860.80	-107.59	299.82	118.51	0.00	0.00	0.00
10,100.00	89.86	179.71	8,861.05	-207.58	300.34	218.46	0.00	0.00	0.00
10,200.00	89.86	179.71	8,861.30	-307.58	300.85	318.41	0.00	0.00	0.00
10,300.00	89.86	179.71	8,861.54	-407.58	301.36	418.36	0.00	0.00	0.00
10,400.00	89.86	179.71	8,861.79	-507.58	301.88	518.31	0.00	0.00	0.00
10,500.00	89.86	179.71	8,862.04	-607.58	302.39	618.26	0.00	0.00	0.00
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Database:	HOPSPP	Local Co-ordinate Reference:	Well Corral Bluff 11_14 Fed Com 75H
Company:	ENGINEERING DESIGNS	TVD Reference:	25' @ 3110.80ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	25' @ 3110.80ft
Site:	Corral Bluff 11_14	North Reference:	Grid
Well:	Corral Bluff 11_14 Fed Com 75H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
10,600.00	89.86	179.71	8,862.29	-707.58	302.90	718.21	0.00	0.00	0.00
10,700.00	89.86	179.71	8,862.53	-807.58	303.41	818.16	0.00	0.00	0.00
10,800.00	89.86	179.71	8,862.78	-907.57	303.93	918.11	0.00	0.00	0.00
10,900.00	89.86	179.71	8,863.03	-1,007.57	304.44	1,018.06	0.00	0.00	0.00
11,000.00	89.86	179.71	8,863.28	-1,107.57	304.95	1,118.01	0.00	0.00	0.00
	89.86	179.71	8,863.53	-1,207.57	305.46		0.00	0.00	0.00
11,100.00	89.86	179.71	8,863.77	-1,207.57	305.40	1,217.96 1,317.91	0.00	0.00	0.00
11,300.00	89.86	179.71	8,864.02	-1,407.57	305.98	1,417.86	0.00	0.00	0.00
11,400.00	89.86	179.71	8,864.27	-1,507.56	307.00	1,517.81	0.00	0.00	0.00
11,500.00	89.86	179.71	8,864.52	-1,607.56	307.51	1,617.76	0.00	0.00	0.00
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11,600.00	89.86	179.71	8,864.76	-1,707.56	308.03	1,717.71	0.00	0.00	0.00
11,700.00	89.86	179.71	8,865.01	-1,807.56	308.54	1,817.66	0.00	0.00	0.00
11,800.00	89.86	179.71	8,865.26	-1,907.56	309.05	1,917.61	0.00	0.00	0.00
11,900.00	89.86	179.71	8,865.51	-2,007.56	309.57	2,017.56	0.00	0.00	0.00
12,000.00	89.86	179.71	8,865.75	-2,107.55	310.08	2,117.51	0.00	0.00	0.00
12,100.00	89.86	179.71	8,866.00	-2,207.55	310.59	2,217.46	0.00	0.00	0.00
12,200.00	89.86	179.71	8,866.25	-2,307.55	311.10	2,317.41	0.00	0.00	0.00
12,300.00	89.86	179.71	8,866.50	-2,407.55	311.62	2,417.36	0.00	0.00	0.00
12,400.00	89.86	179.71	8,866.74	-2,507.55	312.13	2,517.31	0.00	0.00	0.00
12,500.00	89.86	179.71	8,866.99	-2,607.55	312.64	2,617.26	0.00	0.00	0.00
12,600.00	89.86	179.71	8,867.24	-2,707.54	313.15	2,717.21	0.00	0.00	0.00
12,700.00	89.86	179.71	8,867.49	-2,807.54	313.67	2,817.16	0.00	0.00	0.00
12,800.00	89.86	179.71	8,867.73	-2,907.54	314.18	2,917.11	0.00	0.00	0.00
12,900.00	89.86	179.71	8,867.98	-3,007.54	314.69	3,017.06	0.00	0.00	0.00
13,000.00	89.86	179.71	8,868.23	-3,107.54	315.21	3,117.01	0.00	0.00	0.00
13,100.00	89.86	179.71	8,868.48	-3,207.54	315.72	3,216.96	0.00	0.00	0.00
13,200.00	89.86	179.71	8,868.72	-3,307.53	316.23	3,316.91	0.00	0.00	0.00
13,300.00	89.86	179.71	8,868.97	-3,407.53	316.74	3,416.86	0.00	0.00	0.00
13,400.00	89.86	179.71	8,869.22	-3,507.53	317.26	3,516.81	0.00	0.00	0.00
13,500.00	89.86	179.71	8,869.47	-3,607.53	317.77	3,616.76	0.00	0.00	0.00
13,600.00	89.86	179.71	8,869.71	-3,707.53	318.28	3,716.71	0.00	0.00	0.00
13,700.00	89.86	179.71	8,869.96	-3,807.53	318.79	3,816.66	0.00	0.00	0.00
13,800.00	89.86	179.71	8,870.21	-3,907.52	319.31	3,916.61	0.00	0.00	0.00
13,900.00	89.86	179.71	8,870.46	-4,007.52	319.82	4,016.56	0.00	0.00	0.00
14,000.00	89.86	179.71	8,870.70	-4,107.52	320.33	4,116.51	0.00	0.00	0.00
14,100.00	89.86	179.71	8,870.95	-4,207.52	320.84	4,216.46	0.00	0.00	0.00
14,200.00	89.86	179.71	8,871.20	-4,307.52	321.36	4,316.41	0.00	0.00	0.00
14,300.00	89.86	179.71	8,871.45	-4,407.52	321.87	4,416.36	0.00	0.00	0.00
14,400.00	89.86	179.71	8,871.69	-4,507.52	322.38	4,516.31	0.00	0.00	0.00
14,500.00	89.86	179.71	8,871.94	-4,607.51	322.90	4,616.26	0.00	0.00	0.00
14,600.00	89.86	179.71	8,872.19	-4,707.51	323.41	4,716.21	0.00	0.00	0.00
14,700.00	89.86	179.71	8,872.44	-4,807.51	323.92	4,816.16	0.00	0.00	0.00
14,800.00	89.86	179.71	8,872.68	-4,907.51	324.43	4,916.11	0.00	0.00	0.00
14,900.00	89.86	179.71	8,872.93	-5,007.51	324.95	5,016.06	0.00	0.00	0.00
15,000.00	89.86	179.71	8,873.18	-5,107.51	325.46	5,116.01	0.00	0.00	0.00
15,100.00	89.86	179.71	8,873.43	-5,207.50	325.97	5,215.96	0.00	0.00	0.00
15,200.00	89.86	179.71	8,873.68	-5,307.50	326.48	5,315.91	0.00	0.00	0.00
15,300.00	89.86	179.71	8,873.92	-5,407.50	327.00	5,415.86	0.00	0.00	0.00
15,400.00	89.86	179.71	8,874.17	-5,507.50	327.51	5,515.81	0.00	0.00	0.00
15,500.00	89.86	179.71	8,874.42	-5,607.50	328.02	5,615.76	0.00	0.00	0.00
15,600.00	89.86	179.71	8,874.67	-5,707.50	328.53	5,715.71	0.00	0.00	0.00
15,700.00	89.86	179.71	8,874.91	-5,807.49	329.05	5,815.66	0.00	0.00	0.00
15,800.00	89.86	179.71	8,875.16	-5,907.49	329.56	5,915.61	0.00	0.00	0.00
15,900.00	89.86	179.71	8,875.41	-6,007.49	330.07	6,015.56	0.00	0.00	0.00
16,000.00	89.86	179.71	8,875.66	-6,107.49	330.59	6,115.51	0.00	0.00	0.00
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Database:	HOPSPP	Local Co-ordinate Reference:	Well Corral Bluff 11_14 Fed Com 75H
Company:	ENGINEERING DESIGNS	TVD Reference:	25' @ 3110.80ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	25' @ 3110.80ft
Site:	Corral Bluff 11_14	North Reference:	Grid
Well:	Corral Bluff 11_14 Fed Com 75H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Measured Depth (ft)	Inclination (°)	Azimuth (°)	Vertical Depth (ft)	+N/-S (ft)	+E/-W (ft)	Vertical Section (ft)	Dogleg Rate (°/100ft)	Build Rate (°/100ft)	Turn Rate (°/100ft)
16,100.00 16,200.00 16,300.00 16,400.00 16,500.00	89.86 89.86 89.86 89.86 89.86 89.86	179.71 179.71 179.71 179.71 179.71 179.71	8,875.90 8,876.15 8,876.40 8,876.65 8,876.89	-6,207.49 -6,307.49 -6,407.48 -6,507.48 -6,607.48	331.10 331.61 332.12 332.64 333.15	6,215.45 6,315.40 6,415.35 6,515.30 6,615.25	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00 0.00
16,600.00 16,700.00 16,800.00 16,900.00 17,000.00	89.86 89.86 89.86 89.86 89.86 89.86	179.71 179.71 179.71 179.71 179.71 179.71	8,877.14 8,877.39 8,877.64 8,877.88 8,878.13	-6,707.48 -6,807.48 -6,907.48 -7,007.47 -7,107.47	333.66 334.17 334.69 335.20 335.71	6,715.20 6,815.15 6,915.10 7,015.05 7,115.00	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00 0.00
17,100.00	89.86	179.71	8,878.38	-7,207.47	336.23	7,214.95	0.00	0.00	0.00
17,200.00	89.86	179.71	8,878.63	-7,307.47	336.74	7,314.90	0.00	0.00	0.00
17,300.00	89.86	179.71	8,878.87	-7,407.47	337.25	7,414.85	0.00	0.00	0.00
17,400.00	89.86	179.71	8,879.12	-7,507.47	337.76	7,514.80	0.00	0.00	0.00
17,500.00	89.86	179.71	8,879.37	-7,607.47	338.28	7,614.75	0.00	0.00	0.00
17,600.00	89.86	179.71	8,879.62	-7,707.46	338.79	7,714.70	0.00	0.00	0.00
17,700.00	89.86	179.71	8,879.86	-7,807.46	339.30	7,814.65	0.00	0.00	0.00
17,800.00	89.86	179.71	8,880.11	-7,907.46	339.81	7,914.60	0.00	0.00	0.00
17,900.00	89.86	179.71	8,880.36	-8,007.46	340.33	8,014.55	0.00	0.00	0.00
18,000.00	89.86	179.71	8,880.61	-8,107.46	340.84	8,114.50	0.00	0.00	0.00
18,100.00 18,200.00 18,300.00 18,400.00 18,500.00	89.86 89.86 89.86 89.86 89.86	179.71 179.71 179.71 179.71 179.71 179.71	8,880.85 8,881.10 8,881.35 8,881.60 8,881.84	-8,207.46 -8,307.45 -8,407.45 -8,507.45 -8,607.45	341.35 341.86 342.38 342.89 343.40	8,214.45 8,314.40 8,414.35 8,514.30 8,614.25	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00	0.00 0.00 0.00 0.00 0.00
18,600.00	89.86	179.71	8,882.09	-8,707.45	343.92	8,714.20	0.00	0.00	0.00
18,700.00	89.86	179.71	8,882.34	-8,807.45	344.43	8,814.15	0.00	0.00	0.00
18,800.00	89.86	179.71	8,882.59	-8,907.44	344.94	8,914.10	0.00	0.00	0.00
18,900.00	89.86	179.71	8,882.83	-9,007.44	345.45	9,014.05	0.00	0.00	0.00
19,000.00	89.86	179.71	8,883.08	-9,107.44	345.97	9,114.00	0.00	0.00	0.00
19,100.00	89.86	179.71	8,883.33	-9,207.44	346.48	9,213.95	0.00	0.00	0.00
19,200.00	89.86	179.71	8,883.58	-9,307.44	346.99	9,313.90	0.00	0.00	0.00
19,300.00	89.86	179.71	8,883.83	-9,407.44	347.50	9,413.85	0.00	0.00	0.00
19,370.69	89.86	179.71	8,884.00	-9,478.13	347.87	9,484.51	0.00	0.00	0.00

#### Design Targets

Target Name - hit/miss target - Shape	Dip Angle (°)	Dip Dir. (°)	TVD (ft)	+N/-S (ft)	+E/-W (ft)	Northing (usft)	Easting (usft)	Latitude	Longitude
KOP (Corral Bluff - plan misses target o - Point	0.00 center by 11	0.00 13.53ft at 0	0.00 .00ft MD (0.	1,074.11 00 TVD, 0.00	293.65 N, 0.00 E)	419,176.15	660,690.13	32.151806	-103.947675
FTP (Corral Bluff - plan misses target o - Point	0.00 center by 17	0.00 6.05ft at 89	8,858.00 49.64ft MD	1,024.12 (8723.90 TVE	294.02 ), 910.42 N, 2	419,126.16 84.96 E)	660,690.50	32.151669	-103.947674
PBHL (Corral Bluff - plan hits target cent - Point	0.00 ter	0.00	8,884.00	-9,478.13	347.87	408,624.72	660,744.34	32.122801	-103.947622

# **OXY** Planning Report

Detabases	HOPSPP	Local Co-ordinate Reference:	Wall Correl Dirff 11, 14 Fed Corre 7511
Database:		Local Co-ordinate Reference:	Well Corral Bluff 11_14 Fed Com 75H
Company:	ENGINEERING DESIGNS	TVD Reference:	25' @ 3110.80ft
Project:	PRD NM DIRECTIONAL PLANS (NAD 1983)	MD Reference:	25' @ 3110.80ft
Site:	Corral Bluff 11_14	North Reference:	Grid
Well:	Corral Bluff 11_14 Fed Com 75H	Survey Calculation Method:	Minimum Curvature
Wellbore:	Wellbore #1		
Design:	Permitting Plan		

Formations

Measured Depth (ft)	Vertical Depth (ft)	Name	Lithology	Dip (°)	Dip Direction (°)
359.80	359 80	RUSTLER			
753.80		SALADO			
1,716.80	1,716.80	CASTILE			
3,263.80	3,263.80	BELL CANYON			
3,270.80	3,270.80	LAMAR			
4,157.07	4,156.80	CHERRY CANYON			
5,575.92	5,546.80	BRUSHY CANYON			
7,152.02	7,045.80	BONE SPRING			
8,107.77	7,954.80	BONE SPRING 1ST			
9,109.69	8,808.80	BONE SPRING 2ND			

Plan Annotations

Measured	Measured Vertical		dinates	
Depth (ft)	Depth (ft)	+N/-S (ft)	+E/-W (ft)	Comment
3,783.00	3,783.00	0.00	0.00	Build 1°/100'
5,582.54	5,553.10	273.66	60.57	Hold 18° Tangent
8,276.75	8,115.51	1,086.35	240.43	KOP, Build & Turn 10°/100'
9,350.69	8,859.19	541.71	296.50	Landing Point
19,370.69	8,884.00	-9,478.12	347.87	TD at 19,370.69' MD

# PECOS DISTRICT DRILLING CONDITIONS OF APPROVAL

OPERATOR'S NAME:	OXY USA INCORPORATED
WELL NAME & NO.:	CORRAL BLUFF 9-7 FEDERAL COM 75H
LOCATION:	Section 11, T.25 S., R.29 E.
COUNTY:	Eddy County, New Mexico

# COA

H2S	• Yes	O No	
Potash	• None	© Secretary	Ô R-111-P
Cave/Karst Potential	O Low	Medium	O High
Cave/Karst Potential	Critical		
Variance	O None	• Flex Hose	O Other
Wellhead	Conventional	Multibowl	O Both
Wellhead Variance	O Diverter		
Other	□4 String	Capitan Reef	WIPP
Other	□ Fluid Filled	🗆 Pilot Hole	🗆 Open Annulus
Cementing	□ Contingency	EchoMeter	Primary Cement
	Cement Squeeze		Squeeze
Special Requirements	🗆 Water Disposal	COM	🗆 Unit
Special Requirements	□ Batch Sundry		
Special Requirements	Break Testing	✓ Offline	Casing
Variance		Cementing	Clearance

## A. HYDROGEN SULFIDE

A Hydrogen Sulfide (H2S) Drilling Plan shall be activated AT SPUD. As a result, the Hydrogen Sulfide area must meet Onshore Order 6 requirements, which includes equipment and personnel/public protection items. If Hydrogen Sulfide is encountered, please provide measured values and formations to the BLM.

## **B.** CASING

#### **Primary Casing Design:**

- 1. The **10-3/4** inch surface casing shall be set at approximately **694** feet (a minimum of 70 feet (Eddy County) into the Rustler Anhydrite, above the salt, and below usable fresh water) and cemented to the surface.
  - a. If cement does not circulate to the surface, the appropriate BLM office shall be notified and a temperature survey utilizing an electronic type temperature survey with surface log readout will be used or a cement bond log shall be run

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to verify the top of the cement. Temperature survey will be run a minimum of six hours after pumping cement and ideally between 8-10 hours after completing the cement job.

- b. Wait on cement (WOC) time for a primary cement job will be a minimum of <u>8</u> <u>hours</u> or 500 pounds compressive strength, whichever is greater. (This is to include the lead cement)
- c. Wait on cement (WOC) time for a remedial job will be a minimum of 4 hours after bringing cement to surface or 500 pounds compressive strength, whichever is greater.
- d. If cement falls back, remedial cementing will be done prior to drilling out that string.
- 2. The **7.827** inch intermediate casing shall be set at approximately **8177** feet. The minimum required fill of cement behind the **7.827** inch intermediate casing is:

#### **Option 1 (Single Stage):**

• Cement to surface. If cement does not circulate see B.1.a, c-d above.

#### **Option 2:**

Operator has proposed to cement in two stages by conventionally cementing the first stage and performing a bradenhead squeeze on the second stage, contingent upon no returns to surface.

- a. First stage: Operator will cement with intent to reach the top of the **Brushy** Canyon
- b. Second stage:
  - Operator will perform bradenhead squeeze and top-out. Cement to surface. If cement does not reach surface, the appropriate BLM office shall be notified
- In <u>Medium Cave/Karst Areas</u> if cement does not circulate to surface on the first two casing strings, the cement on the 3rd casing string must come to surface.

Operator has proposed to pump down 10-3/4" 7.827" annulus. <u>Operator must top</u> <u>out cement after the bradenhead squeeze and verify cement to surface. Operator</u> <u>can also check TOC with Echo-meter. CBL must be run from TD of the 7.827"</u> <u>casing to surface if confidence is lacking on the quality of the bradenhead squeeze</u> <u>cement job. Submit results to BLM.</u>

If cement does not tie-back into the previous casing shoe, a third stage remediation BH may be performed. The appropriate BLM office shall be notified. Bradenhead squeeze in the production interval is only as an edge case remediation measure and is NOT approved in this COA. If production cement job experiences losses and a bradenhead squeeze is needed for tie-back, BLM Engineering should be notified prior to job with volumes and planned wellbore schematic. CBL will be needed when this occurs.

3. The **5-1/2** inch production liner shall be set at approximately **19,371** feet. Liner to tie back minimum 200'. The minimum required fill of cement behind the **5-1/2** inch production casing is:

## **Option 1 (Single Stage):**

• Cement should tie-back at least **200 feet** into previous casing string. Operator shall provide method of verification.

# Falcon Design Requirements (applicable if second intermediate exposed to frac pressures):

- Tie Back of the liner should be a minimum of 200' into the previous casing

- Surface and Intermediate cement to surface should be verified visually. If cement fallback is suspected, an Echo-meter can be run to verify cement top in the intermediate and a temp log may be run in the surface interval. CBL should be run if confidence is lacking in the surface or intermediate cement job. The proposed falcon design (when intermediate string is exposed to frac pressures) is only approved when surface and intermediate sections are cemented to surface. Operator to revert to pre-frac tie-in design when surface or intermediate cementing is of poor quality or not verified to surface

- Region 2 NACE certified intermediate casing must be used

- A third-party verification (such as thread rep or torque turn) must be conducted to ensure the connection makeups are to spec for the intermediate casing string exposed to frac pressures

- Corrosion inhibitors must be used in areas with corrosive production fluids

- Operator should actively monitor annulus during the completion phase. Wells should be monitored in a manner capable of identifying a casing leak or liner top packer leak, within an acceptable time frame while on production. Remedial work may be required to restore intermediate casing integrity or liner top packer integrity in a failure event

- BLM should be notified if cement is not verified to the liner top

- 4-String Falcon Design meets the minimum requirement for the R111P area with the salt interval intermediate casing and an additional intermediate string cemented to surface

# C. PRESSURE CONTROL

1. Variance approved to use flex line from BOP to choke manifold. Manufacturer's specification to be readily available. No external damage to flex line. Flex line to be installed as straight as possible (no hard bends).'

- Operator has proposed a multi-bowl wellhead assembly. This assembly will only be tested when installed on the 10-3/4 inch surface casing. Minimum working pressure of the blowout preventer (BOP) and related equipment (BOPE) required for drilling below the surface casing shoe shall be 5000 (5M) psi. Variance is approved to use a 5000 (5M) Annular which shall be tested to 3500 (70% Working Pressure) psi.
  - a. Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
  - b. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
  - c. Manufacturer representative shall install the test plug for the initial BOP test.
  - d. If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.
  - e. Whenever any seal subject to test pressure is broken, all the tests in OOGO2.III.A.2.i must be followed.

# **D. SPECIAL REQUIREMENT (S)**

#### **Communitization Agreement**

- The operator will submit a Communitization Agreement to the Santa Fe Office, 301 Dinosaur Trail Santa Fe, New Mexico 87508, at least 90 days before the anticipated date of first production from a well subject to a spacing order issued by the New Mexico Oil Conservation Division. The Communitization Agreement will include the signatures of all working interest owners in all Federal and Indian leases subject to the Communitization Agreement (i.e., operating rights owners and lessees of record), or certification that the operator has obtained the written signatures of all such owners and will make those signatures available to the BLM immediately upon request.
- The operator will submit an as-drilled survey well plat of the well completion, but are not limited to, those specified in Onshore Order 1 and 43 CFR part 3170 Subpart 3172.
- If the operator does not comply with this condition of approval, the BLM may take enforcement actions that include, but are not limited to, those specified in 43 CFR 3163.1.
- In addition, the well sign shall include the surface and bottom hole lease numbers. <u>When the Communitization Agreement number is known, it shall also be on the sign.</u>

#### (Note: For a minimum 5M BOPE or less (Utilizing a 10M BOPE system) BOPE Break Testing Variance

- BOPE Break Testing is ONLY permitted for 5M BOPE or less. (Annular preventer must be tested to a minimum of 70% of BOPE working pressure and shall be higher than the MASP)
- BOPE Break Testing is NOT permitted to drilling the production hole section.

- Variance only pertains to the intermediate hole-sections and no deeper than the Bone Springs formation.
- While in transfer between wells, the BOPE shall be secured by the hydraulic carrier or cradle.
- Any well control event while drilling require notification to the BLM Petroleum Engineer (**575-706-2779**) prior to the commencement of any BOPE Break Testing operations.
- A full BOPE test is required prior to drilling the first deep intermediate hole section. If any subsequent hole interval is deeper than the first, a full BOPE test will be required. (200' TVD tolerance between intermediate shoes is allowable).
- The BLM is to be contacted (575-361-2822 Eddy County) 4 hours prior to BOPE tests.
- As a minimum, a full BOPE test shall be performed at 21-day intervals.
- In the event any repairs or replacement of the BOPE is required, the BOPE shall test as per 43 CFR part 3170 Subpart 3172.
- If in the event break testing is not utilized, then a full BOPE test would be conducted.

#### **Offline Cementing**

Operator has been (**Approved**) to pump the proposed cement program offline in the **Surface and intermediate(s) intervals**.

Offline cementing should commence within 24 hours of landing the casing for the interval.

Notify the BLM 4hrs prior to cementing offline at Eddy County: 575-361-2822.

## Casing Clearance:

\*If Production Casing Connection OD does not meet 0.422" annular clearance inside casing:

- · Cement excess will be circulated from Top of Liner to surface (Cement Confirmation)
- Liner Top will be tested to confirm seal
- If ICP in Bone Spring Pool and lateral landed in Wolfcamp Pool, a CBL will be ran.

Operator shall clean up cycles until wellbore is clear of cuttings and any large debris, ensure cutting sizes are adequate "coffee ground or less" before cementing.

# **GENERAL REQUIREMENTS**

The BLM is to be notified in advance for a representative to witness:

- a. Spudding well (minimum of 24 hours)
- b. Setting and/or Cementing of all casing strings (minimum of 4 hours)
- c. BOPE tests (minimum of 4 hours)

# **Contact Eddy County Petroleum Engineering Inspection Staff:**

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Email or call the Carlsbad Field Office, 620 East Greene St., Carlsbad, NM 88220; **BLM\_NM\_CFO\_DrillingNotifications@BLM.GOV**; (575) 361-2822

#### **Contact Lea County Petroleum Engineering Inspection Staff:**

Call the Hobbs Field Station, 414 West Taylor, Hobbs NM 88240, (575) 689-5981

1. Unless the production casing has been run and cemented or the well has been properly plugged, the drilling rig shall not be removed from over the hole without prior approval.

a. In the event the operator has proposed to drill multiple wells utilizing a skid/walking rig. Operator shall secure the wellbore on the current well, after installing and testing the wellhead, by installing a blind flange of like pressure rating to the wellhead and a pressure gauge that can be monitored while drilling is performed on the other well(s).

- b. When the operator proposes to set surface casing with Spudder Rig
  - i.Notify the BLM when moving in and removing the Spudder Rig.
  - ii.Notify the BLM when moving in the 2<sup>nd</sup> Rig. Rig to be moved in within 90 days of notification that Spudder Rig has left the location.
  - iii.BOP/BOPE test to be conducted per **43 CFR 3172** as soon as 2<sup>nd</sup> Rig is rigged up on well.

2. Floor controls are required for 3M or Greater systems. These controls will be on the rig floor, unobstructed, readily accessible to the driller and will be operational at all times during drilling and/or completion activities. Rig floor is defined as the area immediately around the rotary table; the area immediately above the substructure on which the draw works are located, this

does not include the dog house or stairway area.

3. For intervals in which cement to surface is required, cement to surface should be verified with a visual check and density or pH check to differentiate cement from spacer and drilling mud. The results should be documented in the driller's log and daily reports.

#### A. CASING

1. Changes to the approved APD casing program need prior approval if the items substituted are of lesser grade or different casing size or are Non-API. The Operator can exchange the components of the proposal with that of superior strength (i.e. changing from J-55 to N-80, or from 36# to 40#). Changes to the approved cement program need prior approval if the altered cement plan has less volume or strength or if the changes are substantial (i.e. Multistage tool, ECP, etc.). The initial wellhead installed on the well will remain on the well with spools used as needed.

2. <u>Wait on cement (WOC) for Potash Areas:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi for all cement blends of both lead and tail cement, 2) until cement has been in place at least <u>8 hours</u>. WOC time will be recorded in the driller's log. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.

3. <u>Wait on cement (WOC) for Water Basin:</u> After cementing but before commencing any tests, the casing string shall stand cemented under pressure until

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#### **Approval Date: 09/23/2024**

both of the following conditions have been met: 1) cement reaches a minimum compressive strength of 500 psi at the shoe, 2) until cement has been in place at least <u>8 hours</u>. WOC time will be recorded in the driller's log. See individual casing strings for details regarding lead cement slurry requirements. The casing integrity test can be done (prior to the cement setting up) immediately after bumping the plug.

4. Provide compressive strengths including hours to reach required 500 pounds compressive strength prior to cementing each casing string. Have well specific cement details onsite prior to pumping the cement for each casing string.

5. No pea gravel permitted for remedial or fall back remedial without prior authorization from the BLM engineer.

6. On that portion of any well approved for a 5M BOPE system or greater, a pressure integrity test of each casing shoe shall be performed. Formation at the shoe shall be tested to a minimum of the mud weight equivalent anticipated to control the formation pressure to the next casing depth or at total depth of the well. This test shall be performed before drilling more than 20 feet of new hole.

7. If hardband drill pipe is rotated inside casing, returns will be monitored for metal. If metal is found in samples, drill pipe will be pulled and rubber protectors which have a larger diameter than the tool joints of the drill pipe will be installed prior to continuing drilling operations.

8. Whenever a casing string is cemented in the R-111-Q potash area, the NMOCD requirements shall be followed.

#### **B. PRESSURE CONTROL**

1. All blowout preventer (BOP) and related equipment (BOPE) shall comply with well control requirements as described in **43 CFR 3172**.

2. If a variance is approved for a flexible hose to be installed from the BOP to the choke manifold, the following requirements apply: The flex line must meet the requirements of API 16C. Check condition of flexible line from BOP to choke manifold, replace if exterior is damaged or if line fails test. Line to be as straight as possible with no hard bends and is to be anchored according to Manufacturer's requirements. The flexible hose can be exchanged with a hose of equal size and equal or greater pressure rating. Anchor requirements, specification sheet and hydrostatic pressure test certification matching the hose in service, to be onsite for review. These documents shall be posted in the company man's trailer and on the rig floor.

3. 5M or higher system requires an HCR valve, remote kill line and annular to match. The remote kill line is to be installed prior to testing the system and tested to stack pressure.

4. If the operator has proposed a multi-bowl wellhead assembly in the APD. The following requirements must be met:

- i.Wellhead shall be installed by manufacturer's representatives, submit documentation with subsequent sundry.
- ii. If the welding is performed by a third party, the manufacturer's representative shall monitor the temperature to verify that it does not exceed the maximum temperature of the seal.
- iii.Manufacturer representative shall install the test plug for the initial BOP test.
- iv.Whenever any seal subject to test pressure is broken, all the tests in 43 CFR 3172.6(b)(9) must be followed.
- v.If the cement does not circulate and one inch operations would have been possible with a standard wellhead, the well head shall be cut off, cementing operations performed and another wellhead installed.

5. The appropriate BLM office shall be notified a minimum of 4 hours in advance for a representative to witness the tests.

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#### **Approval Date: 09/23/2024**

- i.In a water basin, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. The casing cut-off and BOP installation can be initiated four hours after installing the slips, which will be approximately six hours after bumping the plug. For those casing strings not using slips, the minimum wait time before cut-off is eight hours after bumping the plug. BOP/BOPE testing can begin after cut-off or once cement reaches 500 psi compressive strength (including lead cement), whichever is greater. However, if the float does not hold, cut-off cannot be initiated until cement reaches 500 psi compressive strength (including lead when specified).
- ii. In potash areas, for all casing strings utilizing slips, these are to be set as soon as the crew and rig are ready and any fallback cement remediation has been done. For all casing strings, casing cut-off and BOP installation can be initiated at twelve hours after bumping the cement plug. The BOPE test can be initiated after bumping the cement plug with the casing valve open. (only applies to single stage cement jobs, prior to the cement setting up.)
- iii. The tests shall be done by an independent service company utilizing a test plug not a cup or J-packer and can be initiated immediately with the casing valve open. The operator also has the option of utilizing an independent tester to test without a plug (i.e. against the casing) pursuant to 43 CFR 3172 with the pressure not to exceed 70% of the burst rating for the casing. Any test against the casing must meet the WOC time for 8 hours or 500 pounds compressive strength, whichever is greater, prior to initiating the test (see casing segment as lead cement may be critical item).
- iv. The test shall be run on a 5000 psi chart for a 2-3M BOP/BOP, on a 10000 psi chart for a 5M BOP/BOPE and on a 15000 psi chart for a 10M BOP/BOPE. If a linear chart is used, it shall be a one hour chart. A circular chart shall have a maximum 2 hour clock. If a twelve hour or twenty-four hour chart is used, tester shall make a notation that it is run with a two hour clock.
- v.The results of the test shall be reported to the appropriate BLM office.
- vi.All tests are required to be recorded on a calibrated test chart. A copy of the BOP/BOPE test chart and a copy of independent service company test will be submitted to the appropriate BLM office.
- vii. The BOP/BOPE test shall include a low pressure test from 250 to 300 psi. The test will be held for a minimum of 10 minutes if test is done with a test plug and 30 minutes without a test plug. This test shall be performed prior to the test at full stack pressure.
- viii.BOP/BOPE must be tested by an independent service company within 500 feet of the top of the Wolfcamp formation if the time between the setting of the intermediate casing and reaching this depth exceeds 20 days. This test does not exclude the test prior to drilling out the casing shoe as per 43 CFR 3172.

#### C. DRILLING MUD

Mud system monitoring equipment, with derrick floor indicators and visual and audio alarms, shall be operating before drilling into the Wolfcamp formation, and shall be used until production casing is run and cemented.

#### D. WASTE MATERIAL AND FLUIDS

All waste (i.e. drilling fluids, trash, salts, chemicals, sewage, gray water, etc.) created as a result of drilling operations and completion operations shall be safely contained and disposed

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of properly at a waste disposal facility. No waste material or fluid shall be disposed of on the well location or surrounding area. Porto-johns and trash containers will be on-location during fracturing operations or any other crew-intensive operations.

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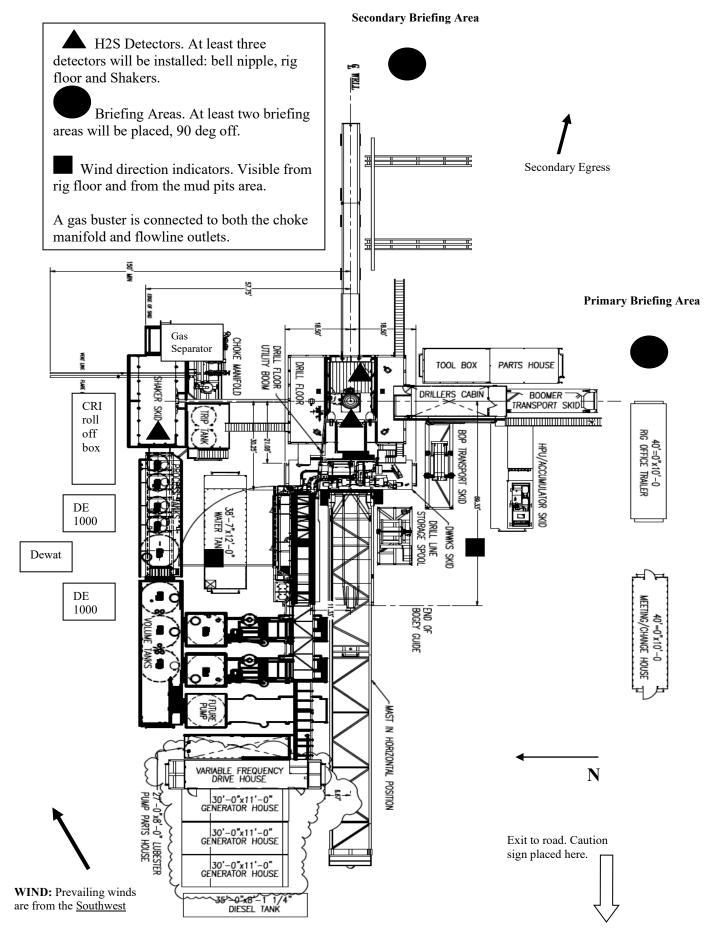


# Permian Drilling Hydrogen Sulfide Drilling Operations Plan

Open drill site. No homes or buildings are near the proposed location.

1. Escape

Personnel shall escape upwind of wellbore in the event of an emergency gas release. Escape can take place through the lease road on the Southeast side of the location. Personnel need to move to a safe distance and block the entrance to location. If the primary route is not an option due to the wind direction, then a secondary egress route should be taken.



- 2 -



# Permian Drilling Hydrogen Sulfide Drilling Operations Plan New Mexico

# <u>Scope</u>

This contingency plan establishes guidelines for the public, all company employees, and contract employees who's work activities may involve exposure to hydrogen sulfide (H2S) gas.

While drilling this well, it is possible to encounter H2S bearing formations. At all times, the first barrier to control H2S emissions will be the drilling fluid, which will have a density high enough to control influx.

# **Objective**

- 1. Provide an immediate and predetermined response plan to any condition when H2S is detected. All H2S detections in excess of 10 parts per million (ppm) concentration are considered an Emergency.
- 2. Prevent any and all accidents, and prevent the uncontrolled release of hydrogen sulfide into the atmosphere.
- 3. Provide proper evacuation procedures to cope with emergencies.
- 4. Provide immediate and adequate medical attention should an injury occur.

•

# **Discussion**

Implementation:	This plan with all details is to be fully implemented before drilling to <u>commence</u> .
Emergency response Procedure:	This section outlines the conditions and denotes steps to be taken in the event of an emergency.
Emergency equipment Procedure:	This section outlines the safety and emergency equipment that will be required for the drilling of this well.
Training provisions:	This section outlines the training provisions that must be adhered to prior to drilling.
Drilling emergency call lists:	Included are the telephone numbers of all persons to be contacted should an emergency exist.
Briefing:	This section deals with the briefing of all people involved in the drilling operation.
Public safety:	Public safety personnel will be made aware of any potential evacuation and any additional support needed.
Check lists:	Status check lists and procedural check lists have been included to insure adherence to the plan.
General information:	A general information section has been included to supply support information.

# Hydrogen Sulfide Training

All personnel, whether regularly assigned, contracted, or employed on an unscheduled basis, will receive training from a qualified instructor in the following areas prior to commencing drilling operations on the well:

- 1. The hazards and characteristics of H2S.
- 2. Proper use and maintenance of personal protective equipment and life support systems.
- 3. H2S detection.
- 4. Proper use of H2S detectors, alarms, warning systems, briefing areas, evacuation procedures and prevailing winds.
- 5. Proper techniques for first aid and rescue procedures.
- 6. Physical effects of hydrogen sulfide on the human body.
- 7. Toxicity of hydrogen sulfide and sulfur dioxide.
- 8. Use of SCBA and supplied air equipment.
- 9. First aid and artificial respiration.
- 10. Emergency rescue.

In addition, supervisory personnel will be trained in the following areas:

- 1. The effects of H2S on metal components. If high tensile strength tubular is to be used, personnel will be trained in their special maintenance requirements.
- 2. Corrective action and shut-in procedures when drilling a well, blowout prevention and well control procedures.
- 3. The contents and requirements of the H2S Drilling Operations Plan.

H2S training refresher must have been taken within one year prior to drilling the well. Specifics on the well to be drilled will be discussed during the pre-spud meeting. H2S and well control (choke) drills will be performed while drilling the well, at least on a weekly basis. This plan shall be available in the well site. All personnel will be required to carry the documentation proving that the H2S training has been taken.

Service company and visiting personnel

- A. Each service company that will be on this well will be notified if the zone contains H2S.
- B. Each service company must provide for the training and equipment of their employees before they arrive at the well site.
- C. Each service company will be expected to attend a well site

## **Emergency Equipment Requirements**

#### 1. <u>Well control equipment</u>

The well shall have hydraulic BOP equipment for the anticipated pressures. Equipment is to be tested on installation and follow Oxy Well Control standard, as well as 43 CFR part 3170 Subpart 3172.

Special control equipment:

- A. Hydraulic BOP equipment with remote control on ground. Remotely operated choke.
- B. Rotating head
- C. Gas buster equipment shall be installed before drilling out of surface pipe.

#### 2. <u>Protective equipment for personnel</u>

- A. Four (4) 30-minute positive pressure air packs (2 at each briefing area) on location.
- B. Adequate fire extinguishers shall be located at strategic locations.
- C. Radio / cell telephone communication will be available at the rig.
  - Rig floor and trailers.
  - Vehicle.

#### 3. <u>Hydrogen sulfide sensors and alarms</u>

- A. H2S sensor with alarms will be located on the rig floor, at the bell nipple, and at the flow line. These monitors will be set to alarm at 10 ppm with strobe light, and audible alarm.
- B. Hand operated detectors with tubes.
- C. H2S monitor tester (to be provided by contract Safety Company.)
- D. There shall be one combustible gas detector on location at all times.

#### 4. <u>Visual Warning Systems</u>

A. One sign located at each location entrance with the following language:

Caution – potential poison gas Hydrogen sulfide No admittance without authorization

#### *Wind sock* – *wind streamers*:

- A. One 36" (in length) wind sock located at protection center, at height visible from rig floor.
- B. One 36" (in length) wind sock located at height visible from pit areas.

#### Condition flags

A. One each condition flag to be displayed to denote conditions.

green – normal conditions yellow – potential danger red – danger, H2S present

B. Condition flag shall be posted at each location sign entrance.

#### 5. <u>Mud Program</u>

The mud program is designed to minimize the risk of having H2S and other formation fluids at surface. Proper mud weight and safe drilling practices will be applied. H2S scavengers will be used to minimize the hazards while drilling. Below is a summary of the drilling program.

#### *Mud inspection devices:*

Garrett gas train or hatch tester for inspection of sulfide concentration in mud system.

#### 6. <u>Metallurgy</u>

- A. Drill string, casing, tubing, wellhead, blowout preventers, drilling spools or adapters, kill lines, choke manifold, lines and valves shall be suitable for the H2S service.
- B. All the elastomers, packing, seals and ring gaskets shall be suitable for H2S service.

#### 7. <u>Well Testing</u>

No drill stem test will be performed on this well.

#### 8. <u>Evacuation plan</u>

Evacuation routes should be established prior to well spud for each well and discussed with all rig personnel.

- 9. <u>Designated area</u>
  - A. Parking and visitor area: all vehicles are to be parked at a predetermined safe distance from the wellhead.
  - B. There will be a designated smoking area.
  - C. Two briefing areas on either side of the location at the maximum allowable distance from the well bore so they offset prevailing winds perpendicularly, or at a 45-degree angle if wind direction tends to shift in the area.

#### **Emergency procedures**

- A. In the event of any evidence of H2S level above 10 ppm, take the following steps:
  - 1. The Driller will pick up off bottom, shut down the pumps, slow down the pipe rotation.
  - 2. Secure and don escape breathing equipment, report to the upwind designated safe briefing / muster area.
  - 3. All personnel on location will be accounted for and emergency search should begin for any missing, the Buddy System will be implemented.
  - 4. Order non-essential personnel to leave the well site, order all essential personnel out of the danger zone and upwind to the nearest designated safe briefing / muster area.
  - 5. Entrance to the location will be secured to a higher level than our usual "Meet and Greet" requirement, and the proper condition flag will be displayed at the entrance to the location.
  - 6. Take steps to determine if the H2S level can be corrected or suppressed and, if so, proceed as required.
- B. If uncontrollable conditions occur:
  - 1. Take steps to protect and/or remove any public in the down-wind area from the rig – partial evacuation and isolation. Notify necessary public safety personnel and appropriate regulatory entities (i.e. BLM) of the situation.

- 2. Remove all personnel to the nearest upwind designated safe briefing / muster area or off location.
- 3. Notify public safety personnel of safe briefing / muster area.
- 4. An assigned crew member will blockade the entrance to the location. No unauthorized personnel will be allowed entry to the location.
- 5. Proceed with best plan (at the time) to regain control of the well. Maintain tight security and safety procedures.
- C. Responsibility:
  - 1. Designated personnel.
    - a. Shall be responsible for the total implementation of this plan.
    - b. Shall be in complete command during any emergency.
    - c. Shall designate a back-up.

All personnel:	1. 2. 3. 4.	On alarm, don escape unit and report to the nearest upwind designated safe briefing / muster area upw Check status of personnel (buddy system). Secure breathing equipment. Await orders from supervisor.
Drill site manager:	1.	Don escape unit if necessary and report to nearest upwind designated safe briefing / muster area.
	2.	Coordinate preparations of individuals to return to point of release with tool pusher and driller (using the buddy system).
	3.	Determine H2S concentrations.
	4.	Assess situation and take control measures.
Tool pusher:	1.	Don escape unit Report to up nearest upwind designated safe briefing / muster area.
	2.	Coordinate preparation of individuals to return to point of release with tool pusher drill site manager
	2	(using the buddy system).
	3.	Determine H2S concentration.
	4.	Assess situation and take control measures.
Driller:	1.	Don escape unit, shut down pumps, continue

		rotating DP.
	2.	Check monitor for point of release.
	3.	Report to nearest upwind designated safe briefing / muster area.
	4.	Check status of personnel (in an attempt to rescue, use the buddy system).
	5.	Assigns least essential person to notify Drill Site Manager and tool pusher by quickest means in case of their absence.
	6.	Assumes the responsibilities of the Drill Site Manager and tool pusher until they arrive should they be absent.
Derrick man Floor man #1 Floor man #2	1.	Will remain in briefing / muster area until instructed by supervisor.
Mud engineer:	1.	Report to nearest upwind designated safe briefing / muster area.
	2.	When instructed, begin check of mud for ph and H2S level. (Garett gas train.)
Safety personnel:	1.	Mask up and check status of all personnel and secure operations as instructed by drill site manager.

#### <u>Taking a kick</u>

When taking a kick during an H2S emergency, all personnel will follow standard Well control procedures after reporting to briefing area and masking up.

#### **Open-hole logging**

All unnecessary personnel off floor. Drill Site Manager and safety personnel should monitor condition, advise status and determine need for use of air equipment.

#### **Running casing or plugging**

Following the same "tripping" procedure as above. Drill Site Manager and safety personnel should determine if all personnel have access to protective equipment.

### **Ignition procedures**

The decision to ignite the well is the responsibility of the operator (Oxy Drilling Management). The decision should be made only as a last resort and in a situation where it is clear that:

- 1. Human life and property are endangered.
- 2. There is no hope controlling the blowout under the prevailing conditions at the well.

### Instructions for igniting the well

- 1. Two people are required for the actual igniting operation. They must wear self-contained breathing units and have a safety rope attached. One man (tool pusher or safety engineer) will check the atmosphere for explosive gases with the gas monitor. The other man is responsible for igniting the well.
- 2. Primary method to ignite: 25 mm flare gun with range of approximately 500 feet.
- 3. Ignite upwind and do not approach any closer than is warranted.
- 4. Select the ignition site best for protection, and which offers an easy escape route.
- 5. Before firing, check for presence of combustible gas.
- 6. After lighting, continue emergency action and procedure as before.
- 7. All unassigned personnel will remain in briefing area until instructed by supervisor or directed by the Drill Site Manager.

**<u>Remember</u>**: After well is ignited, burning hydrogen sulfide will convert to sulfur dioxide, which is also highly toxic. **<u>Do not assume the area is safe after the well is ignited.</u>** 

### Status check list

Note: All items on this list must be completed before drilling to production casing point.

- 1. H2S sign at location entrance.
- 2. Two (2) wind socks located as required.
- 3. Four (4) 30-minute positive pressure air packs (2 at each Briefing area) on location for all rig personnel and mud loggers.
- 4. Air packs inspected and ready for use.
- 5. Cascade system and hose line hook-up as needed.
- 6. Cascade system for refilling air bottles as needed.
- 7. Condition flag on location and ready for use.
- 8. H2S detection system hooked up and tested.
- 9. H2S alarm system hooked up and tested.
- 10. Hand operated H2S detector with tubes on location.
- 11. 1-100' length of nylon rope on location.
- 12. All rig crew and supervisors trained as required.
- 13. All outside service contractors advised of potential H2S hazard on well.
- 14. No smoking sign posted and a designated smoking area identified.
- 15. Calibration of all H2S equipment shall be noted on the IADC report.

Checked by: \_\_\_\_\_ Date:

### Procedural check list during H2S events

#### Perform each tour:

- 1. Check fire extinguishers to see that they have the proper charge.
- 2. Check breathing equipment to ensure that it in proper working order.
- 3. Make sure all the H2S detection system is operative.

### Perform each week:

- 1. Check each piece of breathing equipment to make sure that demand or forced air regulator is working. This requires that the bottle be opened and the mask assembly be put on tight enough so that when you inhale, you receive air or feel air flow.
- 2. BOP skills (well control drills).
- 3. Check supply pressure on BOP accumulator stand by source.
- 4. Check breathing equipment mask assembly to see that straps are loosened and turned back, ready to put on.
- 5. Check pressure on breathing equipment air bottles to make sure they are charged to full volume. ( Air quality checked for proper air grade "D" before bringing to location)
- 6. Confirm pressure on all supply air bottles.
- 7. Perform breathing equipment drills with on-site personnel.
- 8. Check the following supplies for availability.
  - A. Emergency telephone list.
  - B. Hand operated H2S detectors and tubes.

### **General evacuation plan**

- 1. When the company approved supervisor (Drill Site Manager, consultant, rig pusher, or driller) determines the H2S gas cannot be limited to the well location and the public will be involved, he will activate the evacuation plan.
- 2. Drill Site Manager or designee will notify local government agency that a hazardous condition exists and evacuation needs to be implemented.
- 3. Company or contractor safety personnel that have been trained in the use of H2S detection equipment and self-contained breathing equipment will monitor H2S concentrations, wind directions, and area of exposure. They will delineate the outer perimeter of the hazardous gas area. Extension to the evacuation area will be determined from information gathered.
- 4. Law enforcement personnel (state police, police dept., fire dept., and sheriff's dept.) Will be called to aid in setting up and maintaining road blocks. Also, they will aid in evacuation of the public if necessary.
- 5. After the discharge of gas has been controlled, company safety personnel will determine when the area is safe for re-entry.

<u>Important:</u> Law enforcement personnel will not be asked to come into a contaminated area. Their assistance will be limited to uncontaminated areas. Constant radio contact will be maintained with them.

### **Emergency actions**

### Well blowout – if emergency

- 1. Evacuate all personnel to "Safe Briefing / Muster Areas" or off location if needed.
- 2. If sour gas evacuate rig personnel.
- 3. If sour gas evacuate public within 3000 ft radius of exposure.
- 4. Don SCBA and shut well in if possible using the buddy system.
- 5. Notify Drilling Superintendent and call 911 for emergency help (fire dept and ambulance) if needed.
- 6. Implement the Blowout Contingency Plan, and Drilling Emergency Action Plan.
- 6. Give first aid as needed.

### Person down location/facility

- 1. If immediately possible, contact 911. Give location and wait for confirmation.
- 2. Don SCBA and perform rescue operation using buddy system.

### Toxic effects of hydrogen sulfide

Hydrogen sulfide is extremely toxic. The acceptable ceiling concentration for eight-hour exposure is 10 ppm, which is .001% by volume. Hydrogen sulfide is heavier than air (specific gravity -1.192) and colorless. It forms an explosive mixture with air between 4.3 and 46.0 percent by volume. Hydrogen sulfide is almost as toxic as hydrogen cyanide and is between five and six times more toxic than carbon monoxide. Toxicity data for hydrogen sulfide and various other gases are compared in table i. Physical effects at various hydrogen sulfide exposure levels are shown in table ii.

Common name	Chemical formula	Specific gravity	Threshold limit	Hazardous limit	Lethal concentration (3)
		(sc=1)	(1)	(2)	
Hydrogen Cyanide	Hcn	0.94	10 ppm	150 ppm/hr	300 ppm
Hydrogen Sulfide	H2S	1.18	10 ppm	250 ppm/hr	600 ppm
Sulfur Dioxide	So2	2.21	5 ppm	-	1000 ppm
Chlorine	C12	2.45	1 ppm	4 ppm/hr	1000 ppm
Carbon Monoxide	Co	0.97	50 ppm	400 ppm/hr	1000 ppm
Carbon Dioxide	Co2	1.52	5000 ppm	5%	10%
Methane	Ch4	0.55	90,000 ppm	Combustib	le above 5% in air

#### Table i Toxicity of various gases

1) threshold limit – concentration at which it is believed that all workers may be repeatedly exposed day after day without adverse effects.

- 2) hazardous limit concentration that will cause death with short-term exposure.
- 3) lethal concentration concentration that will cause death with short-term exposure.

### Toxic effects of hydrogen sulfide

### Table ii Physical effects of hydrogen sulfide

		Concentration	Physical effects
Percent (%)	Ppm	Grains	
	-	100 std. Ft3*	
0.001	<10	00.65	Obvious and unpleasant odor.

•

0.002	10	01.30	Safe for 8 hours of exposure.
0.010	100	06.48	Kill smell in $3 - 15$ minutes. May sting eyes and throat.
0.020	200	12.96	Kills smell shortly; stings eyes and throat.
0.050	500	32.96	Dizziness; breathing ceases in a few minutes; needs prompt artificial respiration.
0.070	700	45.36	Unconscious quickly; death will result if not rescued promptly.
0.100	1000	64.30	Unconscious at once; followed by death within minutes.

\*at 15.00 psia and 60'f.

### Use of self-contained breathing equipment (SCBA)

- 1. Written procedures shall be prepared covering safe use of SCBA's in dangerous atmosphere, which might be encountered in normal operations or in emergencies. Personnel shall be familiar with these procedures and the available SCBA.
- 2 SCBA's shall be inspected frequently at random to insure that they are properly used, cleaned, and maintained.
- 3. Anyone who may use the SCBA's shall be trained in how to insure proper facepiece to face seal. They shall wear SCBA's in normal air and then wear them in a test atmosphere. (note: such items as facial hair {beard or sideburns} and eyeglasses will not allow proper seal.) Anyone that may be reasonably expected to wear SCBA's should have these items removed before entering a toxic atmosphere. A special mask must be obtained for anyone who must wear eyeglasses or contact lenses.
- 4. Maintenance and care of SCBA's:
  - a. A program for maintenance and care of SCBA's shall include the following:
    - 1. Inspection for defects, including leak checks.
    - 2. Cleaning and disinfecting.
    - 3. Repair.
    - 4. Storage.
  - b. Inspection, self-contained breathing apparatus for emergency use shall be inspected monthly.
    - 1. Fully charged cylinders.
    - 2. Regulator and warning device operation.
    - 3. Condition of face piece and connections.
    - 4. Rubber parts shall be maintained to keep them pliable and prevent deterioration.
  - c. Routinely used SCBA's shall be collected, cleaned and disinfected as frequently as necessary to insure proper protection is provided.
- 5. Persons assigned tasks that requires use of self-contained breathing equipment shall be certified physically fit (medically cleared) for breathing equipment usage at least annually.
- 6. SCBA's should be worn when:
  - A. Any employee works near the top or on top of any tank unless test reveals less than 10 ppm of H2S.

- B. When breaking out any line where H2S can reasonably be expected.
- C. When sampling air in areas to determine if toxic concentrations of H2S exists.
- D. When working in areas where over 10 ppm H2S has been detected.
- E. At any time there is a doubt as to the H2S level in the area to be entered.

#### <u>Rescue</u> <u>First aid for H2S poisoning</u>

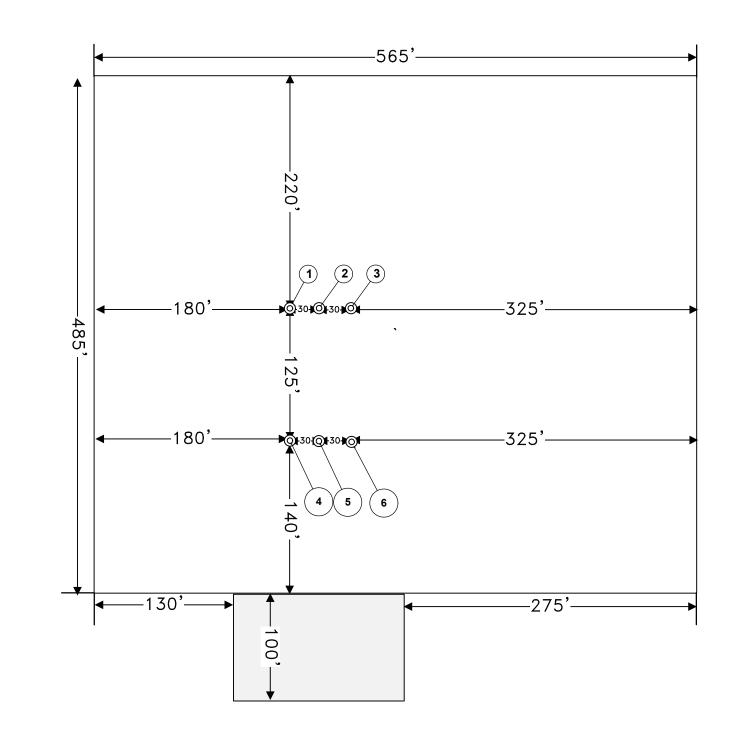
#### Do not panic!

Remain calm – think!

- 1. Don SCBA breathing equipment.
- 2. Remove victim(s) utilizing buddy system to fresh air as quickly as possible. (go up-wind from source or at right angle to the wind. Not down wind.)
- 3. Briefly apply chest pressure arm lift method of artificial respiration to clean the victim's lungs and to avoid inhaling any toxic gas directly from the victim's lungs.
- 4. Provide for prompt transportation to the hospital, and continue giving artificial respiration if needed.
- 5. Hospital(s) or medical facilities need to be informed, before-hand, of the possibility of H2S gas poisoning no matter how remote the possibility is.
- 6. Notify emergency room personnel that the victim(s) has been exposed to H2S gas.

Besides basic first aid, everyone on location should have a good working knowledge of artificial respiration.

Revised CM 6/27/2012

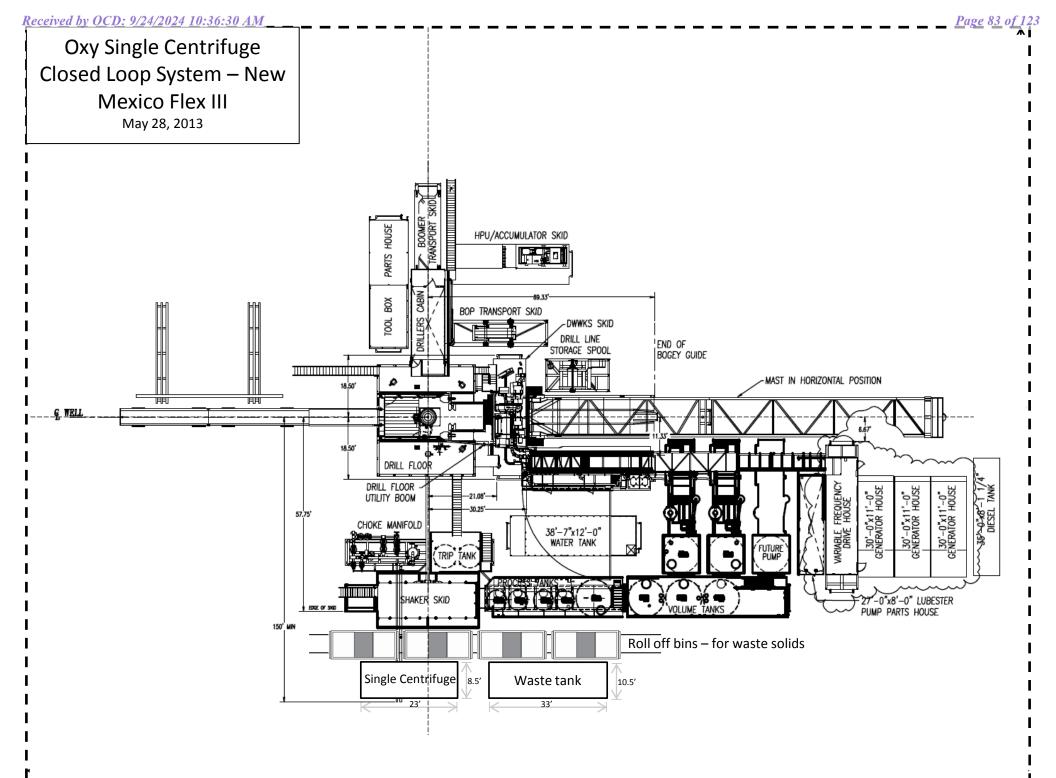


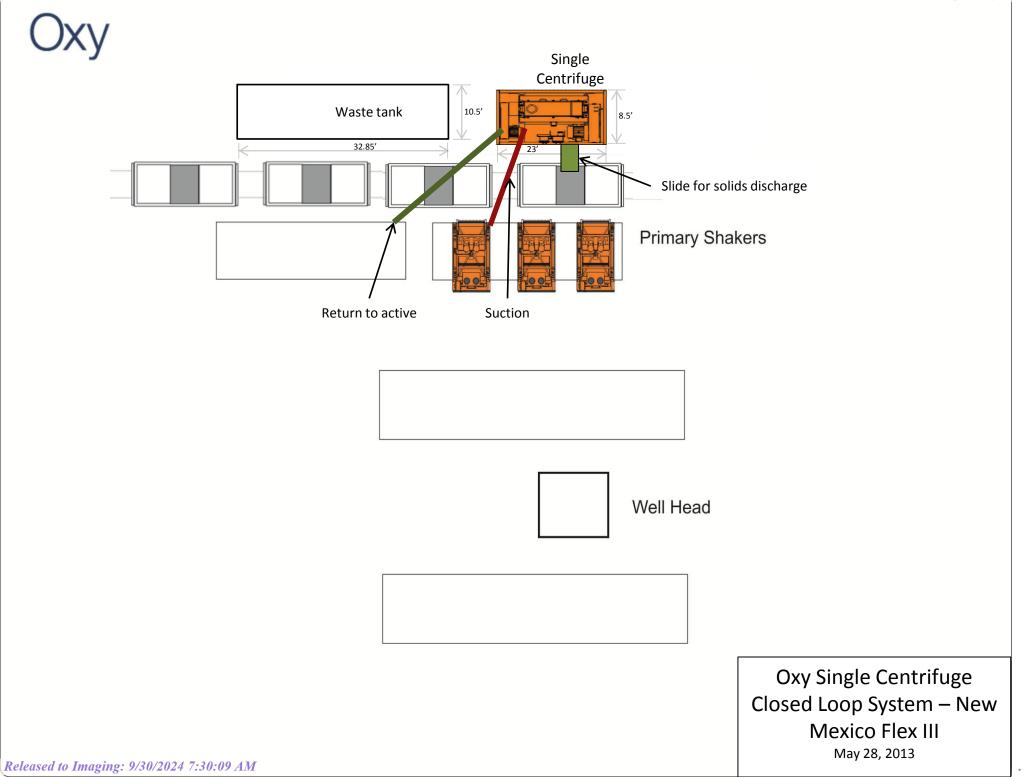
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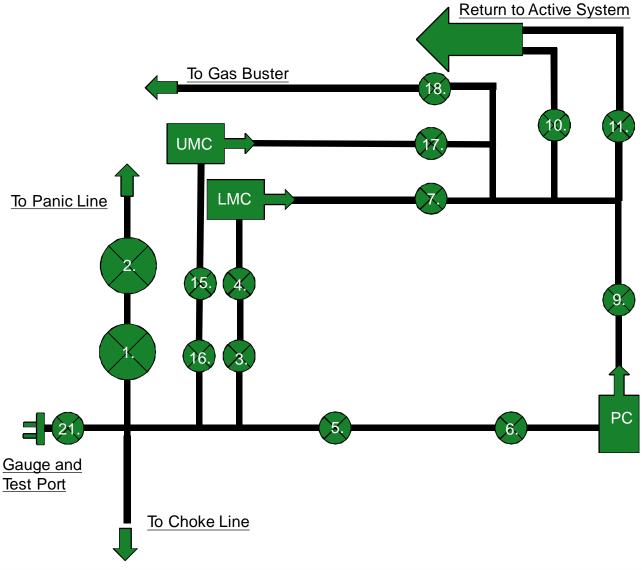
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3. CORRAL	BLUFF	11_14	FED	СОМ	76H
4. CORRAL					
5. CORRAL					
6. CORRAL	BLUFF	11_14	FED	СОМ	54H

PAD CEDCAN\_25S29E\_1109 RIG DIAGRAM V-DOOR WEST CORRAL BLUFF 74H, 75H, 76H, 53H, 44H, 54H SECTION 11, TOWNSHIP 25S, RANGE 29E EDDY COUNTY, NEW MEXICO



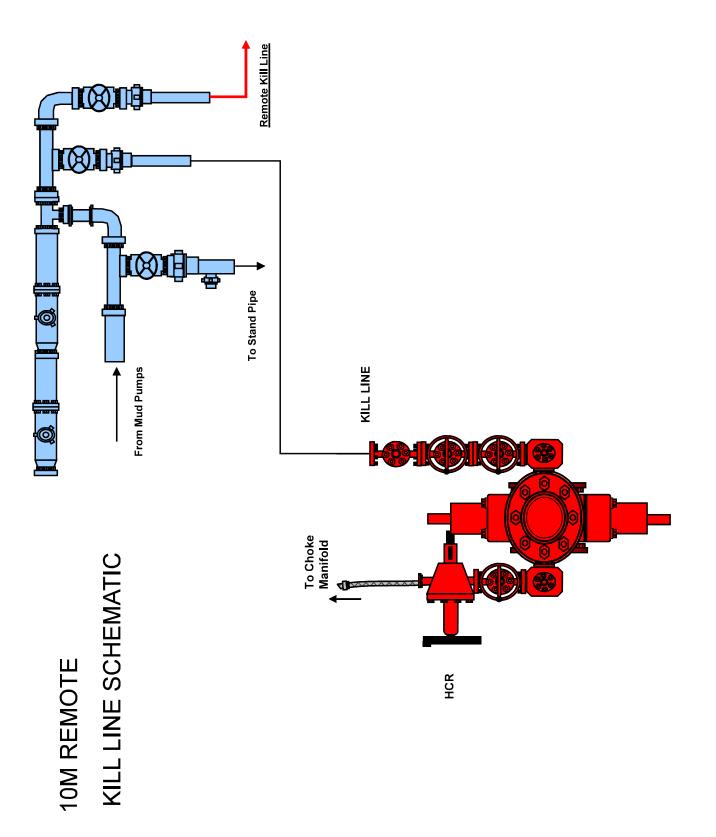


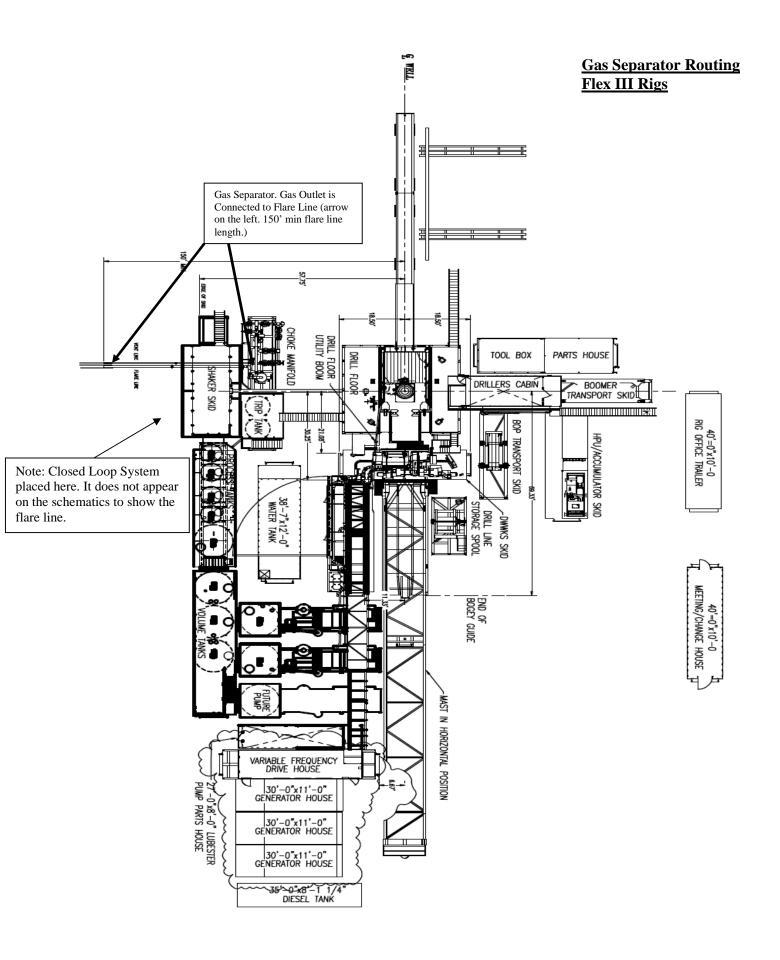
# **10M Choke Panel**

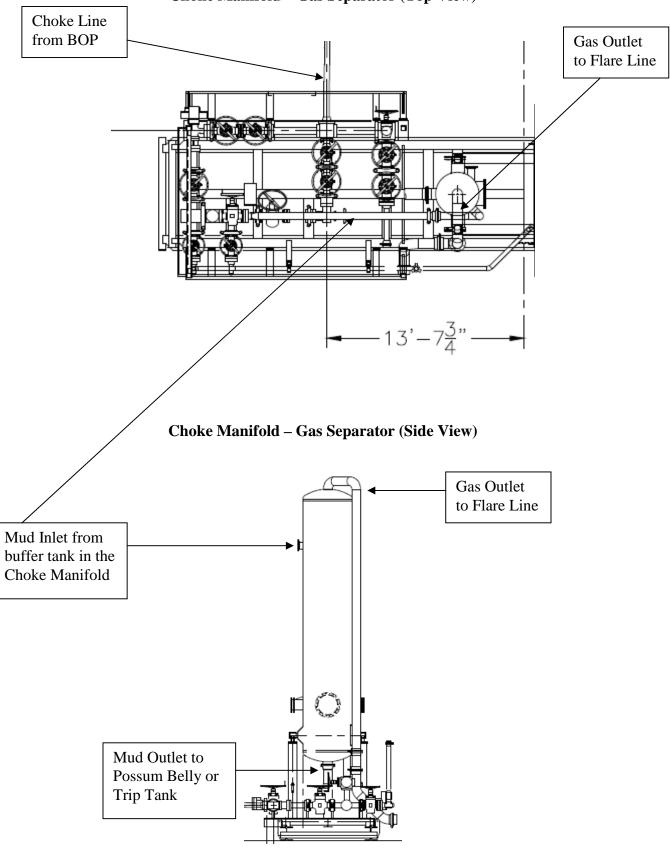


- - 1. Choke Manifold Valve
  - Choke Manifold Valve 2.
  - 3. Choke Manifold Valve
  - 4. Choke Manifold Valve
  - 5. Choke Manifold Valve
  - 6. Choke Manifold Valve
  - 7. Choke Manifold Valve
  - 8. PC Power Choke
  - 9. Choke Manifold Valve
  - 10. Choke Manifold Valve
  - 11. Choke Manifold Valve
  - 12. LMC Lower Manual Choke
  - 13. UMC Upper manual choke
  - 15. Choke Manifold Valve
  - 16. Choke Manifold Valve
  - 17. Choke Manifold Valve
  - 18. Choke Manifold Valve
  - 21. Vertical Choke Manifold Valve
  - \*All Valves 3" minimum









Choke Manifold – Gas Separator (Top View)

## Ontinental 3

### Certificate of Conformity

Certificate Number H100161	COM Order Reference 1429702	Customer Name & Address HELMERICH & PAYNE DRILLING CO
Customer Purchase Order No:	740382384	1434 SOUTH BOULDER AVE TULSA, OK 74119
Project:		USA
Test Center Address	Accepted by COM Inspection	Accepted by Client Inspection
ContiTech Oil & Marine Corp. 11535 Brittmoore Park Drive Houston, TX 77041 USA	Signed: Date: 06/27/22	B

We certify that the items detailed below meet the requirements of the customer's Purchase Order referenced above, and are in conformance with the specifications given below.

ltem	Part No.	Description	Qnty	Serial Number	Specifications
30	RECERTIFICATION	3" ID 10K Choke and Kill Hose x 35ft OAL	1	70024	ContiTech Standard

.

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# Ontinental 3

### Hydrostatic Test Certificate

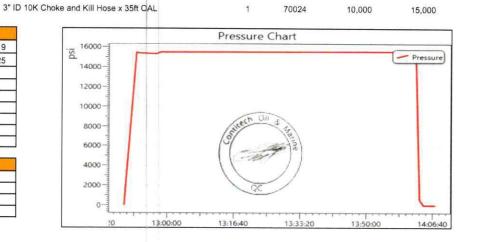
Certificate Number H100161	COM Order Reference 1429702	ContiTect Customer Name & Address HELMERICH & PAYNE DRILLING CO
Customer Purchase Order No:	740382384	1434 SOUTH BOULDER AVE TULSA, OK 74119
Project:		USA
Test Center Address	Accepted by COM Inspection	Accepted by Client Inspection
ContiTech Oil & Marine Corp. 11535 Brittmoore Park Drive Houston, TX 77041 USA	Signed: Date: 06/27/22	2

We certify that the goods detailed hereon have been inspected as described below by our Quality Management System, and to the best of our knowledge are found to conform the requirements of the above referenced purchase order as issued to ContiTech Oil & Marine Corporation.

Item	Part No.	Description	Qnty	Serial Number	Work, Press, (psi)	Test Press. (psi)	Test Time (minutes)
30	RECERTIFICATION	3" ID 10K Choke and Kill Hose x 35ft OAI	1	70024	10.000	15 000	60

Record In	nformation
Start Time	6/8/2022 12:49:19
End Time	6/8/2022 14:07:25
Interval	00:01:00
Number	79
MaxValue	15762
MinValue	-7
AvgValue	14395
RecordName	70024-sh
RecordNumber	235

Gauge I	nformation
Model	ADT680
SN	21817380014
Range	(0-40000)psi
Unit	psi



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EN ARE DEC 23/52

Gates Engineering & Services North America 7603 Prairie Oak Dr. Houston, TX. 77086 PHONE : (281) 602-4119 FAX: EMIL: <u>Troy.Schmidt@gates.com</u>

### CERTIFICATE OF CONFORMANCE

This is to certify that all parts and materials included in this shipment have manufactured and/or processed in accordance with various Gates and API assembly and test specifications. Records of required tests are on-file and subject to examination. Test reports and subsequent test graphs have been made available with this shipment. Additional supporting documentation related to materials, welding, weld inspections, and heat-treatment activities are available upon request.

1	:# JAIABS	H2-112019-4
1 3	:YTITNAUD	τ
5	:# ABORO SBIAS	286915
		CLAMPS
	PART DESCRIPTION:	RING GROOVE SUPPLIED WITH SAFETY CLAMPS & SLINGS & LIFT EYE
	- I the same there was no set of a	ZRIMOR C/W 4 1/16 10K FIX X FLOAT H2S SUITED FLANGES WITH BX 155
	CUSTOMER P/N:	3" X 12 FT GATES CHOKE & KILL HOSE ASSEMBLY WITH STAINLESS STEEL 10KFR3.012.0CK411610KFIXXFLT SSA SC LE
1	:#.O.9 293MOT2U3	4128128 (RIG 1 PO 002773)
)	CUSTOMER:	320H NITZUA ABD DNI NITZUA 5-A

		:3TAQ	
		<b>JONARUZZA YTIJAUD</b>	
T.		vold wird	

#### Houston, TX 77086 7603 Prairie Oak Dr. GATES ENGINEERING & SERVICES NORTH AMERICA

# PRESSURE TEST CERTIFICATE

Cracle Star No.:				
	:e8903010-9829429 6576286-0106069		F41545 113018	
End Fitting 1:	4 1/10 10K FLANGES FIXED	End Fitting 2:	4 1/16 10K FLANGES FLOAT	
Product Description:	3" X 12 FT GATES CHOKE & KILL HOSE ASSEMBL FLANGES WITH BX 155 RING GROOV	ILY WITH STAINLESS STEEL ARM VE SUPPLIED WITH SAFETY CLAI	NPS & SLINGS & LIFT EYE CLAMPS APPS & SLINGS & LIFT EYE CLAMPS	
Invoice No.:	296915	Created By:	Norma Cabrera	
Customer: Customer Ref.: Invoice No.:	216982 4128128 (KIC 1 PO 002773)	Hose Serial No.: Created By:	Norme Cabrera	

### Gates Engineering & Services North America certifies that:

10KFR3.012.0CK411610KFIXKFLT SSA SC LE

management system. and instrumentation that has been calibrated in accordance with the requirements set-forth in the GESNA certificate to illustrate conformity to test requirements. This hose assembly was pressure tested using equipment Specification API 16C (2nd Edition); sections 7.5.4, 7.5.9, and 10.8.7. A test graph will accompany this test specifications: GTS-04-052 (for 5K assemblies) or GTS-04-053 (10K assemblies), which include reference to The following hose assembly has successfully passed all pressure testing requirements set forth in Gates

Working Pressure:

Test Pressure:

-1000 - DALDOLL	: ອານາຣາຊາຊ
6102/02/11	Date :
<b>ΥΠΙΑU</b> Ω	] :Villeu C

F-PRD-005

CUSTOMER P/N:



6102/02/11 PRODUCTION

'ISd 000'01

'ISd 000'SI

WEB: www.gates.com

6TT1 - 209 (182) : 3NOHd

:XA3

EMAIL: Troy.Schmidt@gates.com

72-1987

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### **TEST REPORT**

DEC	<b>30</b> .	LSal	
-			

rength:

	Description:
	Part number:
3'0 × 4-1\19 JOK	Fitting 2:
	Description:
	Part number:
3.0 × 4-1/16 10K	Fitting 1:
	Part number:
3'0 TOK M2 C&K	:OI 920H
	Description:
141242113018	:Jadmun fol
H2-112019-4	Serial number:
	TEST OBJECT

15

**1991** 

Pressure test result:	SSA9	
Visual check:		
Length difference:	0.24	inch
Length difference:	000	%
Mork pressure hold:	00.006	Sec
<b>Mork pressure:</b>	00.0276	isd
Test pressure hold:	3600.00	Sec
Test pressure:	00'000ST	isd
Test procedure:	E20-40-219	
NOITAMAO3NI T23T		
Customer reference:		
Sales order #:	286915	
Production description:		
company:	əsoh nitsuA	
CUSTOMER		

Length measurement result:

00:00:00

Roderick Shambra

0 2000 0007 0009 0008 10000 12000 14000 16000 18000 i2d Test operator:

amit

Page 1/2

70:72:10

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### 72-1987

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## **TEST REPORT**



#### **GAUGE TRACEABILITY**

Calibration due date	Calibration date	Serial number	Description
5050-03-72	2079-03-17	TIOAMCLO	M-A-22-2
5050-04-14	5013-04-16	TIOAPOZK	W-A-22-2

JuammoJ

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DW Industries Inc. Carrett Crawford, Director of Quality

Certificate Issue Date: 2/27/2020

WITH ISO-9001:2015, API Q1 AND API SPEC 7K. IDENTIFICATION REQUIREMENTS AND HAS BEEN PROCESSED IN ACCORDANCE PRESERVATION, PACKACING, PACKING, MARKING, AND PHYSICAL QUALITY CONTROL CLAUSES, DESIGN SPECIFICATIONS, DRAWINGS, AND CONFORM TO ALL REQUIREMENTS OF THE PURCHASE ORDER, INCLUDING: INDUSTRIES, THAT THE PRODUCT LISTED ABOVE ARE OF THE QUALITY SPECIFIED I DO HEREBY CERTIFY, AS THE AUTHORIZED REPRESENTATIVE OF DW

WWEE NONOR	C/M CI 3, T0'000 bai M	notiqnosed hea	1005-4 OV-2640-4812-	Customer Part Number:	Purchase	
07/20/2020	Sistembly Date:		T	QTY Ordered:	ise Order	
052620DW-2	Serial Number:	t-7007-51	81-0195-40	Part Number: DW Industries	der Information	
50050763	DM Industries Work Order Number:	A DATA SHOW ON THE REAL PROPERTY OF THE REAL PROPERTY OF	CONTACT PAUL I	Customer: Purchase Order		
	432-241 4901 HOI	Customer Contact:	סצורדואפ	CITADEL	Customer Name:	

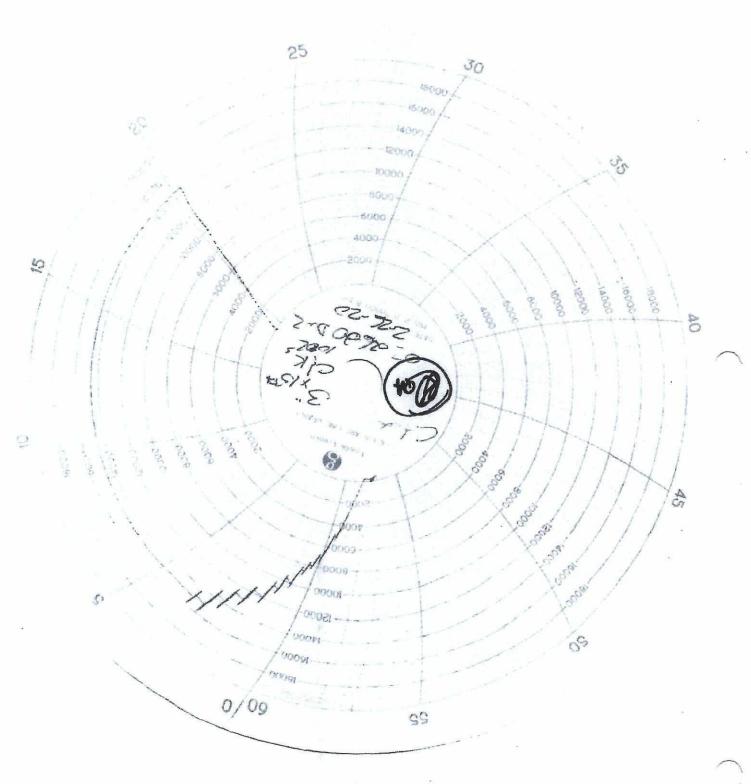
7424-443-EIT x57 Tel. 713 644-8372 Houston, TX 77087 6287 Long Drive DM INDRALISTICS

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Certificate of Conformance

Ano in in francis

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By burgeries barries bernarderen with the barries of the parties

Certificate of Conformance

2464-448-E17 X67 Tel. 713 644-8372 Houston, TX 77087 ANIA DUOJ 7820 DM INDORLISTER INC'

FLOAT FLANGES	3" 10,000 psi W 4-1/16" FIXED BY C/W SS ARMOR	Part Description:	J/16FXFL-ALE OA-5640-4822-4-	Customer Part Number:	Purcha
07/76/5050	Assembly Date:	T.		QTY Ordered:	se Oro
052620DW-1	serial Number:	OA-5640-4822-4-1/16FXFL-ALE		PW Industries	Purchase Order Information
20020164	DW Industries Work Order Number:	SONTACT PAUL HOFFMAN FOR INFO		Customer Purchase Order Number:	mation
PAUL HOFFMAN 0352-242-254		Contact: Contact:	סאוררואפ	J30ATID	Customer Name:

WITH ISO-9001:2015, API Q1 AND API SPEC 7K. IDENTIFICATION REQUIREMENTS AND HAS BEEN PROCESSED IN ACCORDANCE PRESERVATION, PACKAGING, PACKING, MARKING, AND PHYSICAL QUALITY CONTROL CLAUSES, DESIGN SPECIFICATIONS, DRAWINGS, AND CONFORM TO ALL REQUIREMENTS OF THE PURCHASE ORDER, INCLUDING: INDUSTRIES, THAT THE PRODUCT LISTED ABOVE ARE OF THE QUALITY SPECIFIED I DO HEREBY CERTIFY, AS THE AUTHORIZED REPRESENTATIVE OF DW

Certificate Issue Date: 2/27/2020

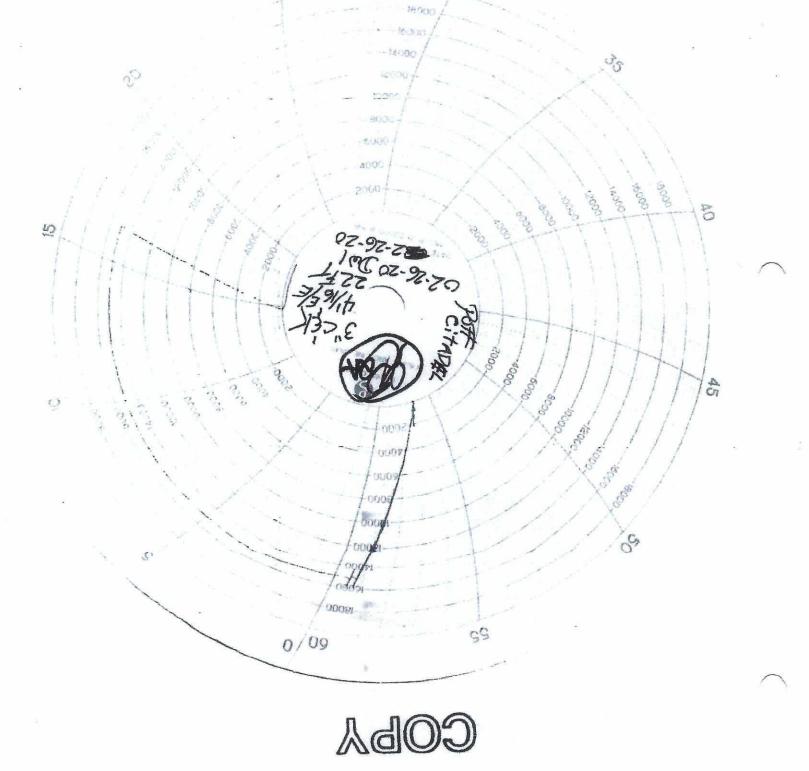
DW Industries Inc.

Carrett Crawford, Director of Quality

New Date: 12/17/2019 OF-018-OF. Rev Na

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# Certificate of Conformance

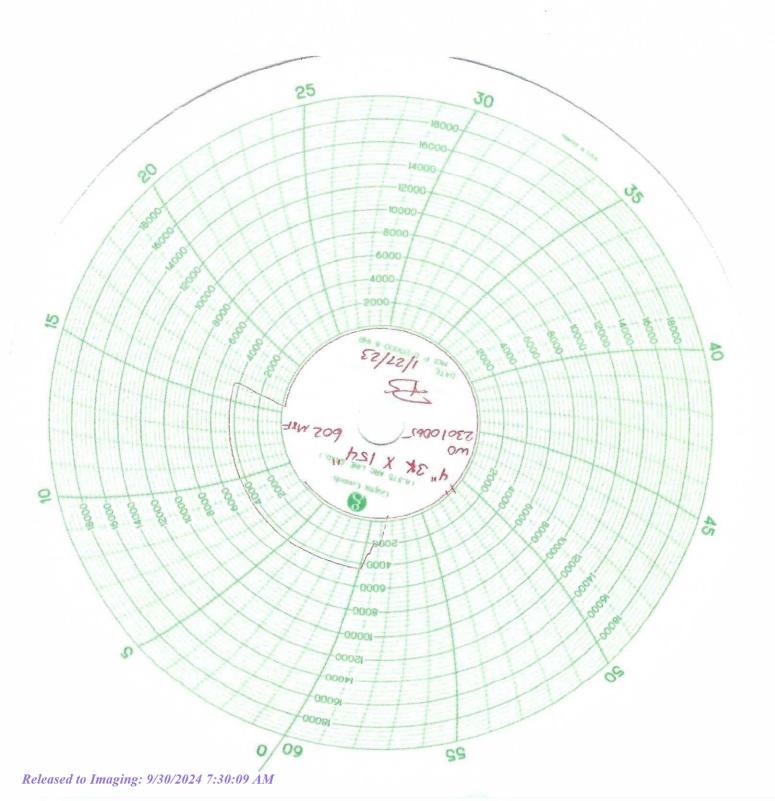
Tel. 713 644-8372 Fax 713-644-4947 Houston, TX 77087 DW INDUSTRIES INC.

t" EIG 605 WXE	י/M אנ "אנצע" זא שיי איי אניי אניי אניי אניי איי	Part Description		Customer Part Number:	Purcha	
7/52/2053	:ətsG yldməzzA		Ţ	QTY Ordered:	se Ord	
53010065	Serial Number:	Z09-"ÞSTÞ	9-850229-AO	Part Number:	Purchase Order Information	
59007082	DW Industries Work Order Number:	LL	670200	Customer Purchase Order Number:		
АЯЗ	1004 ΓΟ	rəmotsu) Contact:	I HOZE	ΝΙΤŪϨΑ	Customer Name:	

I DO HEREBY CERTIFY, AS THE AUTHORIZED REPRESENTATIVE OF DW INDUSTRIES, THAT THE PRODUCT LISTED ABOVE ARE OF THE QUALITY SPECIFIED AND CONFORM TO ALL REQUIREMENTS OF THE PURCHASE ORDER, INCLUDING: PRESERVATION, PACKAGING, PACKING, MARKING, AND PHYSICAL PRESERVATION, PACKAGING, PACKING, MARKING, AND PHYSICAL WITH ISO-9001:2015, API Q1 AND API SPEC 7K.

Certificate Issue Date: 1/27/2023

Quality Assurance, DW Industries, Inc.



IN SERVICE 12-20-21



GATES ENGINEERING & SERVICES NORTH AMERICA 7603 Prairie Oak Dr. Suite 190 Houston, TX. 77086 PHONE: +1 (281) 602-4100 FAX: +1 (281) 602-4147 EMAIL: gesna.quality@gates.com WEB: www.gates.com/ollandgas

	PRESSURE TES	ST CERTIFI	CATE
Customer:	A-7 AUSTIN INC DBA AUSTIN HOSE	Test Date:	10/15/2021
Customer Ref.:	00595477	Hose Serial No.:	H3-101521-2
Invoice No.:	521925	Created By:	Micky Mhina
Product Description:	3" X 35' GATES FIRE RATED CHOKE & KILL HOSE TREATED FLANGES SUPPLIED WI	ASSEMBLY SUITED FOR H2 ITH STAINLESS STEEL ARMO	S SERVICE C/W 4 1/16 10K FIXED X FLOAT HEAT DR SAFETY CLAMPS & LIFT EYES
End Fitting 1:	4 1/16 10K FIXED FLANGE	End Fitting 2:	4 1/16 10K FLOAT HEAT TREATED FLANGES
Oracle Star No.:	68703010-10074881	Assembly Code:	L41975 091719
CUSTOMER P/N:	10K3.035.0CK411610KFIXXFLTW/SSA/SC/LE	Test Pressure:	15,000 PSI.
		Working Pressure:	10,000 PSI.
The following hose specifications: GT assemblies), which test graph will acc was pressure teste	ng & Services North America cert e assembly has successfully passed all S-04-052 (for 5K assemblies) or GTS-0 n include reference to Specification AP ompany this test certificate to illustrate d using equipment and instrumentation forth in the GESNA management syste	pressure testing req 4-053 (10K assembl I 16C (2nd Edition); e conformity to test on that has been cali	ies) or GTS-04-048 (15K sections 7.5.4, 7.5.9, and 10.8.7. A requirements. This hose assembly
Quality: Date : Signature : F-PRD-005B	QUALITY 10/15/2021 //(10/14/ 10.1201	Production: Date : Signature :	PBODUCTION 10/15/2021 Revision 6_05032021



GATES ENGINEERING & SERVICES NORTH AMERICA 7603 Prairle Oak Dr. Houston, TX. 77086 PHONE: +1 (281) 602-4100 FAX: +1 (281) 602-4147 EMAIL: gesna.quality@gates.com WEB: www.gates.com/oilandgas

## **CERTIFICATE OF CONFORMANCE**

This is to certify that all parts and materials included in this shipment have manufactured and/or processed in accordance with various Gates and API assembly and test specifications. Records of required tests are on-file and subject to examination. Test reports and subsequent test graphs have been made available with this shipment. Additional supporting documentation related to materials, welding, weld inspections, and heat-treatment activities are available upon request.

CUSTOMER:	A-7 AUSTIN INC DBA AUSTIN HOSE
CUSTOMER P.O.#:	00595477
CUSTOMER P./N.#:	10K3.035.0CK411610KFIXXFLTW/SSA/SC/LE
PART DESCRIPTION:	3" X 35' GATES FIRE RATED CHOKE & KILL HOSE ASSEMBLY SUITED FOR H2S SERVICE C/W 4 1/16 10K FIXED X FLOAT HEAT TREATED FLANGES SUPPLIED WITH STAINLESS STEEL ARMOR SAFETY CLAMPS & LIFT EYES
SALES ORDER #:	521925
QUANTITY:	1
SERIAL #:	H3-101521-2

SIGNATURE:	Malle when	
TITLE:	QUALITY ASSURANCE	
DATE:	10/15/2021	

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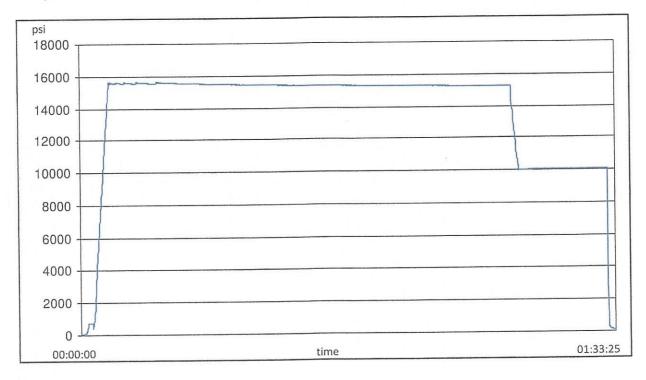


### **TEST REPORT**

CUSTOMER			TEST OBJECT		
Company:	Austin Distri	buting	Serial number:	H3-101521-2	
light in the			Lot number:	L4197509171	.9
Production description:			Description:		
Sales order #:	521925				
Customer reference:			Hose ID:	3" 10k ck	
			Part number:		
TEST INFORMATION					
Test procedure:	GTS-04-053		Fitting 1:	3.0 x 4-1/16 1	10K
Test pressure:	15000.00	psi	Part number:		
Test pressure hold:	3600.00	sec	Description:		
Work pressure:	10000.00	psi			
Work pressure hold:	900.00	sec	Fitting 2:	3.0 x 4-1/16 :	10K
Length difference:	0.00	%	Part number:		
Length difference:	0.00	inch	Description:		
Visual check:			Length:	35	feet
Pressure test result:	PASS				
Length measurement result:					

Test operator:

francisco



Filename: D:\Certificates\Report\_101521-H3-101521-2.pdf



# H3-6963

### **TEST REPORT**

**GAUGE TRACEABILITY** 

Description	Serial number	Calibration date	Calibration due date
S-25-A-W	110AQA1S	2021-02-24	2022-02-24
S-25-A-W	110D3PHQ	2021-03-11	2022-03-11
Comment			

Filename: D:\Certificates\Report\_101521-H3-101521-2.pdf

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ContiTech

### Hydrostatic Test Certificate

			and the second	Customer Name & Address
Certificate Number H100163	COM Ord 1429702 7403823	and the second se	CE	HELMERICH & PAYNE DRILLING CO 1434 SOUTH BOULDER AVE
Customer Purchase Order No:	1-1000-0		and the second	TULSA, OK 74119 USA
Project:				Accepted by Client Inspection
Test Center Address	A	ccepted by	<b>COM Inspection</b>	PROSpice of the
ContiTech Oil & Marine Corp. 11535 Brittmoore Park Drive Houston, TX 77041	Signed:	Gerson Me	Call	
USA	Date:	01114122		low by our Quality Management System, and to the best of our

We certify that the goods detailed hereon have been inspected as described below by our Quality Management System, and to the best of our knowledge are found to conform the requirements of the above referenced purchase order as issued to ContiTech Oil & Marine Corporation.

ltem	Part No.	Description	Qnty	Serial Number	Work. Press. (psi)	Test Press. (psi)	Test Time (minutes)	
	and the second	222.021	1	70025	10,000	15,000	60	

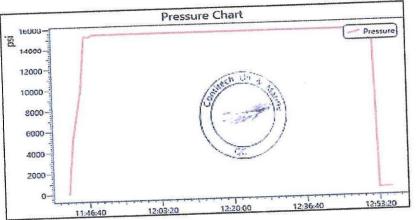
RECERTIFICATION 50

3" ID 10K Choke and Kill Hose x 35ft OAL

70025 1

ILCOUTO IL	formation
Start Time	6/14/2022 11:42:08
End Time	6/14/2022 12:56:14
Interval	00:01:00
Number	75
MaxValue	15888
MinValue	-8
AvgValue	14184
RecordName	70025-sh
RecordNumber	237

Gauge li	nformation
Model	ADT680
SN	21817380014
Range	(0-40000)psi
Unit	psi



### Page 106 of 123 ontinental "

### **Certificate of Conformity**

**Customer Name & Address COM Order Reference Certificate Number** HELMERICH & PAYNE DRILLING CO 1429702 H100163 1434 SOUTH BOULDER AVE 740382384 **Customer Purchase Order No:** TULSA, OK 74119 USA **Project: Accepted by Client Inspection** Accepted by COM Inspection **Test Center Address** Gerson Mejia-Lazo ContiTech Oil & Marine Corp. Signed: 11535 Brittmoore Park Drive Houston, TX 77041 Date: 07/14/22 USA

We certify that the items detailed below meet the requirements of the customer's Purchase Order referenced above, and are in conformance with the specifications given below.

Item	Part No.	Description	Qnty	Serial Number	Specifications
50	RECERTIFICATION	3" ID 10K Choke and Kill Hose x 35ft OAL	1	70025	ContiTech Standard

ARMORED CHOKE HOSE Frostalbal 4-29-22

ContiTech

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CONTITECH RUBBER	No: QC-DB- 120 / 2019				
Industrial Kft.	Page: 16 / 91				

ContiTech

	ITY CON	and the second	ATE		CERT. N	lo:	75819	
PURCHASER:	ContiTech (	Dil & Marine C	Corp.		P.O. Nº:		4501225327	
CONTITECH RUBBER order N°	1127442	HOSE TYPE:	3"	ID		Choke an	d Kill Hose	
HOSE SERIAL Nº:	75819	NOMINAL / AC	TUAL LE	NGTH:		10,67 m	n / 10,68 m	
W.P. 69,0 MPa 10	000 psi	T.P. 103,5	MPa	1500	)0 psi	Duration:	60	min.
Pressure test with water at ambient temperature		See attachm	ent ( 1	page	)			
COUPLINGS Typ	е	Serial	N°		Qu	ality	Heat N°	
3" coupling with		602	6		AISI	4130	A0607J	
4 1/16" 10K API Swivel F	ange end				AISI	4130	130 040841	
Hub				AIS		AISI 4130 54		
3" coupling with		601	6	AIS		14130 A060		
4 1/16" 10K API b.w. Fla	inge end			AISI		1 4130 0404		
Not Designed For Well Testing       API Spec 16 C 2 <sup>nd</sup> Edition FSL2         Temperature rate: "B"         All metal parts are flawless         WE CERTIFY THAT THE ABOVE HOSE HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE TERMS OF THE ORDER INSPECTED AND PRESSURE TESTED AS ABOVE WITH SATISFACTORY RESULT.         STATEMENT OF CONFORMITY: We hereby certify that the above items/equipment supplied by us are in conformity with the terms, conditions and specifications of the above Purchaser Order and that these items/equipment were fabricated inspected and tested in								
accordance with the referenced st		and specifications				tance criteria	and design requirem	ients.
Date: 08. April 2019. Unspector 08. April 2019. 08. April 2019. 08. April 2019. 08. April 2019. 08. April 2019. 09. April 2019. 00. A								

ContiTech Rubber Industrial Kft. | Budapesti út 10. H-6728 Szeged | H-6701 P.O.Box 152 Szeged, Hungary Phone: +36 62 566 737 | e-mail: info@fluid.contitech.hu | Internet: www.contitech-rubber.hu; www.contitech-oil-gas.com The Court of Csongråd County as Registry Court | Registry Court No: Cg.06-09-002502 | EU VAT No: HU11087209 Bank data Commerzbank Zrt., Budapest | 14220108-26830003

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#### Hose Assembly Evaluation Sheet

Prepared by	(	Cristian Rivera		Date:	8/27/2022				
Customer:	HEL	MERICH & PAYNE, INC	<sup>′</sup> Location <sup>•</sup>		H&P INT'L DRILLING CO 210 MAGNOLIA DR GALEN/ PARK,TX,77547-2738				A
User contact:	М	ITCH MCKINNIS	Phone:			pinc.com			
	<u></u>	Parame	Parameters		Hose Details				Test Status
	РО				740398454 (88000240   SN:70035)				
		Gates SO			525035				
		Serial #:			88000240   SN:70035				
As Tested Serial:					H2-082722-1 RE-TEST				
Hose ID:					3 IN				
		Hose type:			INSPECT AND RETEST CUSTO C/W 4-1/16 FLANGES BX155				
Applicatior	า								
Informatio	n	Working pressu	ıre	:	10000 PSI.				PASS

### **1.** Visual Examination

An API 16C, IN X 35FT CHOKE & KILL ASSEMBLY C/W 4-1/16 FLANGES BX155 RING GROOVE EACH END received from HELMERICH & PAYNE, INC for inspection, testing and external cosmetic repairs. The hydrostatic pressure testing was requested to 15000 PSI., by the customer HELMERICH & PAYNE, INC

Visual inspection and examination of external hose assembly showed some cosmetic dents and repairabledamages to the external armor at distance 32ft 9in. from EF2. (Need to fix a part of the hose.)

Both external & internal hose body and couplings of the hose were examined. Visual Inspection photos are in Table 2, while post inspection/testing pictures are in Table 4.

The hose was hydrostatically tested at 15000 PSI. test pressure with an hour-long hold. On completion of hydrostatic testing, an internal baroscopic examination was carried out, to check the condition of internal hose areas, mainly hose tube and coupling hose interface.

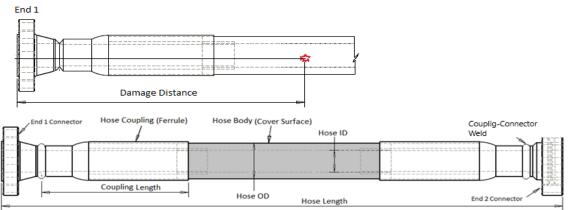


Figure 1: Generic Hose Assembly

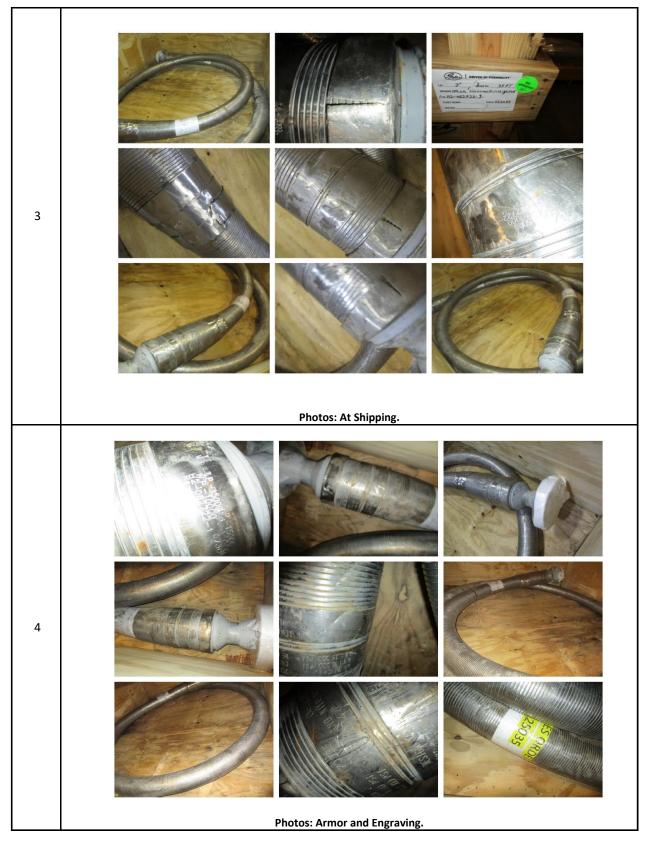
#### **1.0** Observations and comments







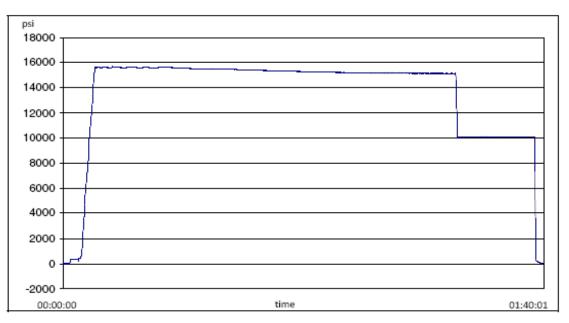








### 2. Hydro Static Pressure test



#### 2.1 Hydrostatic Pressure test Procedures

	Hose Type	Test Specification	Test Date	Technician
1	IN X 35FT CHOKE & KILL	3 10K C&K	2022-08-27	Martin Orozco
	ASSEMBLY C/W 4-1/16	3 ION C&N	2022-00-27	
2.2	Gates Hydrostatic F	Pressure tester		

	Test Equipment	Serial No	Last Cal Date	Cal Due Date
1	S-25-A-W	110AMCLO	2022-01-10	2023-01-10
2	S-25-A-W	110BSEUZ	2022-03-09	2023-03-09

## Gates).

#### Hose Assembly Evaluation Sheet

#### 2.3 Hydro Static Test Pressure results

	Details	Re	sults
1	Hydrostatic Test Results <sup>(1)</sup>	Pass	Fail
2	Failure Mode	None	
3	Hose Dispatched to the customer?	Yes	No

Note:

1. Hydrostatic Pressure report is given in Appendix 1

## 3. Hose borescope inspection

#### **3.2 Internal Failure Details**

	Type of Failure	Location of Defect	Ref. Photo	Defect Details
1	Liner breach/ collapse	None		None
2	Bulges/ Blisters	None		None
3	Other breach/failures	None		None



Photos: Liner/Coupling Interface END 1

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#### Hose Assembly Evaluation Sheet

ORDER525035 SN70035

END 2

Yes



Photos: Liner/Coupling Interface END 2

5

ORDER525

END2

#### **Note** Borescope completed?

#### 4. Summary

Hose assembly successfully tested to requested test pressure of 15000 PSI. with an hour hold. It was then serialized and stamped, as H2-082722-1 RE-TEST. The bore scope showed no blisters or delamination in the internal lining/tube area. External damages were repaired as agreed with the customer.





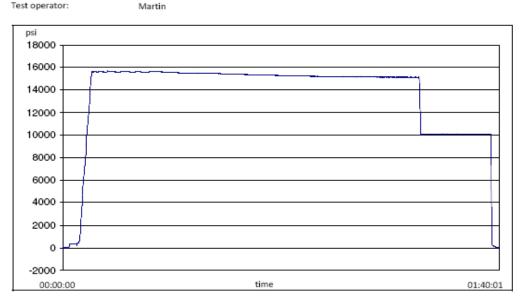
#### **APPENDIX 1: Pressure Chart**

#### H2-8316 8/27/2022 8:51:22 AM

**TEST REPORT** 

CUSTOMER Company: Production description:			TEST OBJECT Serial number: Lot number: Description:	H2-082722-1	
Sales order #:	525035				
Customer reference:	740398454 SN:70035)	(88000240	Hose ID:	3 10k C&K	
	3N.70035J		Part number:		
TEST INFORMATION					
Test procedure:	3 10K C&K		Fitting 1:	3.0 x 4-1/16 1	.0K
Test pressure:	15000.00	psi	Part number:		
Test pressure hold:	3600.00	sec	Description:		
Work pressure:	10000.00	psi			
Work pressure hold:	900.00	sec	Fitting 2:	3.0 x 4-1/16 1	.OK
Length difference:	0.00	%	Part number:		
Length difference:	0.00	inch	Description:		
Visual check:			Length:	35	feet
Pressure test result:	PASS				
Length measurement result:					

Test operator:



Filename: D:\Certificates\Report\_082722-H2-082722-1.pdf

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#### Hose Assembly Evaluation Sheet





## H2-8316

8/27/2022 8:51:22 AM

## **TEST REPORT**

#### GAUGE TRACEABILITY

Description	Serial number	Calibration date	Calibration due date
S-25-A-W	110AMCLO	2022-01-10	2023-01-10
S-25-A-W	110BSEUZ	2022-03-09	2023-03-09
Comment			

Filename: D:\Certificates\Report\_082722-H2-082722-1.pdf

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**Hose Assembly Evaluation Sheet** 



APPENDIX 2: Certificate of Conformance



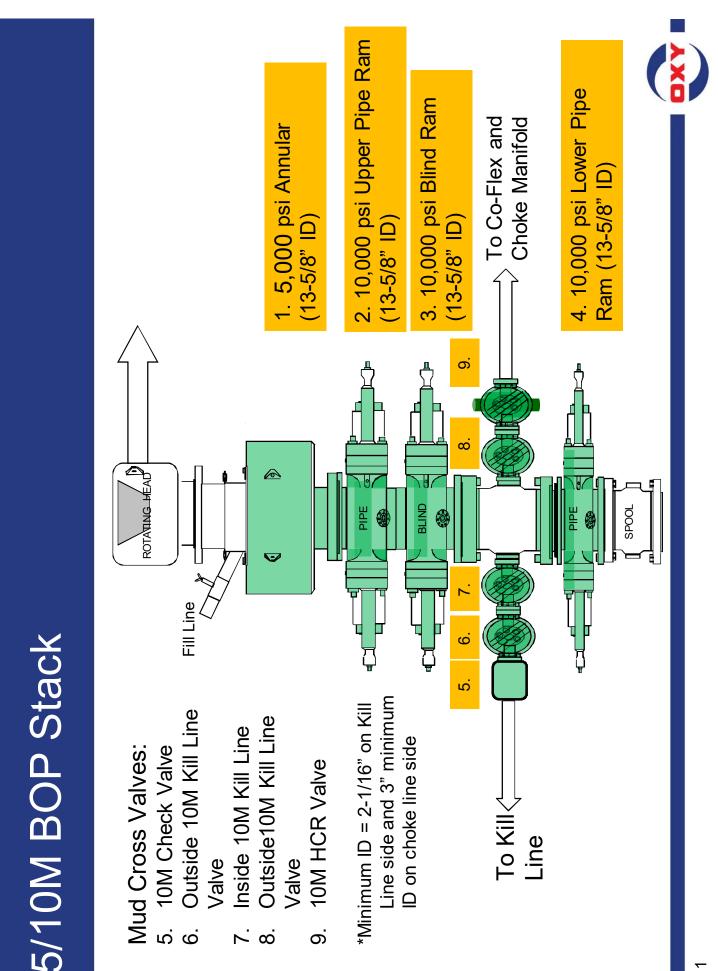
GATES ENGINEERING & SERVICES NORTH AMERICA 7603 Prairie Oak Dr. Houston, TX. 77086 PHONE: +1 (281) 602-4100 FAX: +1 (281) 602-4147 EMAIL: gesna.quality@gates.com WEB: www.gates.com/ollandgas

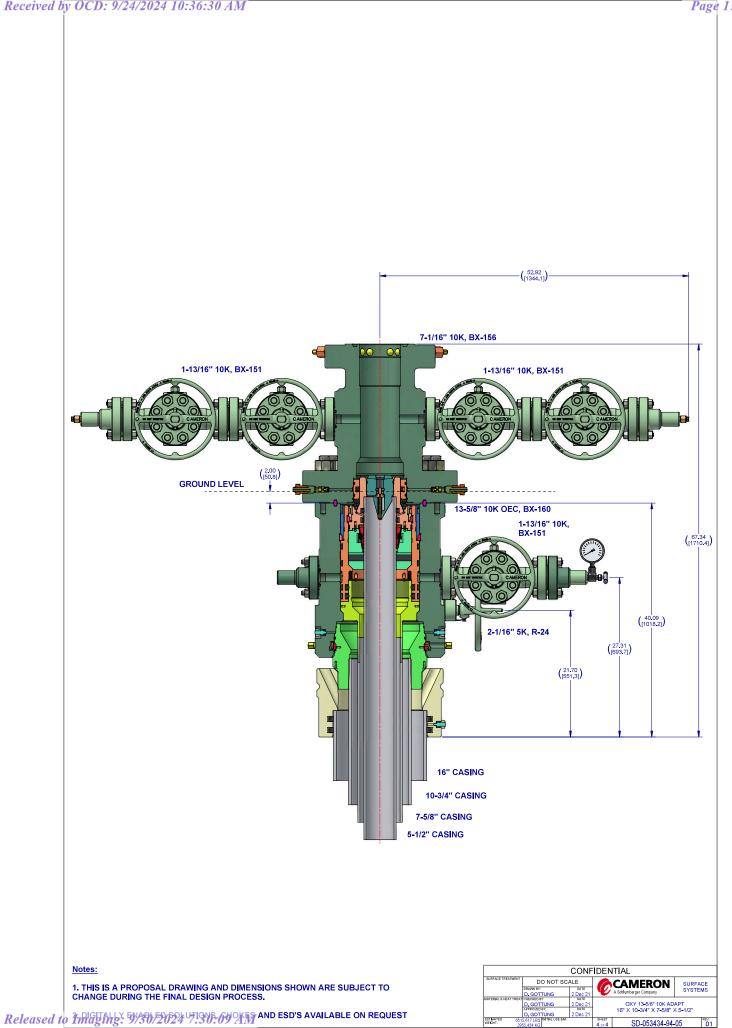
#### **CERTIFICATE OF CONFORMANCE**

This is to verify that the items detailed below meet the requirements of the Customer's Purchase Order referenced herein, and are in Conformance with applicable specifications, and that Records of Required Tests are on file and subject to examination. The following items were inspected and hydrostatically tested at **Gates Engineering & Services North America** facilities in Houston, TX, USA.

CUSTOMER:HELMERICH & PAYNE, INCCUSTOMER P.O.#:740398454 (88000240 ] SN:70035)CUSTOMER P/N:88000240 ] SN:70035PART DESCRIPTION:INSPECT AND RETEST CUSTOMER HOSE 3IN X 35FT CHOKE & KILL ASSEMBLY C/W 4-1/16FLANGES BX155 RING GROOVE EACH END525035QUANTITY:1SERIAL #:H2-082722-1 RE-TEST

SIGNATURE:	CAUCIC	
TITLE:	QUALITY ASSURANCE	
DATE:	8/27/2022	





#### OXY's Minimum Design Criteria

Burst, Collapse, and Tensile SF are calculated using Landmark's Stress Check (Casing Design) software. A sundry will be requested if any lesser grade or different size casing is substituted.

**1)** Casing Design Assumptions

#### a) Burst Loads

CSG Test (Surface)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
- External: Pore pressure in open hole.

CSG Test (Intermediate)

- Internal: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
- External: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

CSG Test (Production)

- o Internal:
  - For Drilling: Displacement fluid + pressure required to comply with regulatory casing test pressures. This will comply with both 43 CFR part 3170 Subpart 3172 and 19.15.16 of the OCD Rules.
  - For Production: The design pressure test should be the greater of (1) the planned test pressure prior to stimulation down the casing. (2) the regulatory test pressure, and (3) the expected gas lift system pressure. The design test fluid should be the fluid associated with pressure test having the greatest pressure.
- o External:
  - For Drilling: Mud Weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.
  - For Production: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Gas Column (Surface)

- Internal: Assumes a full column of gas in the casing with a Gas/Oil Gradient of 0.1 psi/ft in the absence of better information. It is limited to the controlling pressure based on the fracture pressure at the shoe or the maximum expected pore pressure within the next drilling interval, whichever results in a lower surface pressure.
- External: Fluid gradient below TOC, pore pressure from the TOC to the Intermediate CSG shoe (if applicable), and MW of the drilling mud that was in the hole when the CSG was run from Intermediate CSG shoe to surface.

Bullheading (Surface / Intermediate)

- Internal: The string must be designed to withstand a pressure profile based on the fracture pressure at the casing shoe with a column of water above the shoe plus an additional surface pressure (in psi) of 0.02 X MD of the shoe to account for pumping friction pressure.
- External: Mud weight to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Gas Kick (Intermediate)

- The string must be designed to at least a gas kick load case unless the rig is unable to detect a kick. For the gas kick load case, the internal pressure profile must be based on a minimum volume of 50 bbl or the minimum kick detection capability of the rig, whichever is greater, and a kick intensity of 2.0 ppg for Class 1, 1.0 ppg of Class 2, and 0.5 ppg for Class 3 and 4 wells.
- Internal: Influx depth of the maximum pore pressure of 0.55 "gas kick gravity" of gas to surface while drilling the next hole section.
- External: Mud weight to the TOC, cement mix water gradient below TOC, and pore pressure in open hole.

Tubing Leak Near Surface While Producing (Production)

- o Internal: SITP plus a packer fluid gradient to the shoe or top of packer.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Tubing Leak Near Surface While Stimulating (Production)

- Internal: Surface pressure or pressure-relief system pressure, whichever is lower plus packer fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.

Injection / Stimulation Down Casing (Production)

- o Internal: Surface pressure plus injection fluid gradient.
- External: Mud base-fluid density to TOC, cement mix water gradient (8.4 ppg) below TOC, and pore pressure in open hole.
- **b)** Collapse Loads

Lost Circulation (Surface / Intermediate)

- Internal: Lost circulation at the TD of the next hole section, and the fluid level falls to a depth where the hydrostatic of the mud equals pore pressure at the depth of the lost circulation zone.
- o External: MW of the drilling mud that was in the hole when the casing was

run. Cementing (Surface / Intermediate / Production)

- o Internal: Displacement fluid density.
- External: Mud weight from TOC to surface and cement slurry weight from TOC to casing shoe.

Full Evacuation (Production)

- Internal: Full void pipe.
- External: MW of drilling mud in the hole when the casing was run.

#### c) Tension Loads

Running Casing (Surface / Intermediate / Production)

 Axial: Buoyant weight of the string plus the lesser of 100,000 lb or the string weight in air.

Green Cement (Surface / Intermediate / Production)

• Axial: Buoyant weight of the string plus cement plug bump pressure load.

#### Received by OCD: 9/24/2024 10:36:30 AM

Tenaris

# TenarisHydril Wedge 463<sup>®</sup>



Pipe Body
Grade: P110-S
1st Band: White
2nd Band: Orange
3rd Band: -
4th Band: -
5th Band: -
6th Band: -

Outside Diameter	7.827 in.	Wall Thickness	0.500 in.	Grade	P110-S
Min. Wall Thickness	87.50 %	Pipe Body Drift	Special Drift	Туре	Casing
Connection OD Option	REGULAR				

#### Pipe Body Data

Geometry	
Nominal OD	7.827 in.
Nominal Weight	39.30 lb/ft
Drift	6.750 in.
Nominal ID	6.827 in.

Wall Thickness	0.500 in.
Plain End Weight	39.16 lb/ft
OD Tolerance	API

Performance
Ferrormance

Coupling

Grade: P110-S Body: White 1st Band: Orange 2nd Band: -3rd Band: -

Body Yield Strength	1266 x1000 lb
Min. Internal Yield Pressure	12,300 psi
SMYS	110,000 psi
Collapse Pressure	10,490 psi

#### **Connection Data**

Geometry	
Connection OD	8.500 in.
Coupling Length	10.950 in.
Connection ID	6.814 in.
Make-up Loss	4.520 in.
Threads per inch	3.25
Connection OD Option	Regular

Performance	
Tension Efficiency	100 %
Joint Yield Strength	1266 x1000 lb
Internal Pressure Capacity	12,300 psi
Compression Efficiency	100 %
Compression Strength	1266 x1000 lb
Max. Allowable Bending	64.42 °/100 ft
External Pressure Capacity	10,490 psi
Coupling Face Load	414,177 lb

Make-Up Torques	
Minimum	22,000 ft-Ib
Optimum	23,000 ft-lb
Maximum	27,000 ft-lb
Operation Limit Torques	
Operating Torque	61,000 ft-Ib
Operating Torque Yield Torque	61,000 ft-lb 70,000 ft-lb
Yield Torque	

#### Notes

For the lastest performance data, always visit our website: www.tenaris.com For further information on concepts indicated in this datasheet, download the Datasheet Manual from www.tenaris.com

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PII/CII

## Tenaris Hydril

## 5.500" 20.00 lb/ft P110-CY TenarisHydril Wedge 461™ Matched Strength

-			
- 12		1	
-12			
	. 1		
	1		
	-1		
	1		
	18		

**Operational Limit Torques** 

**Operating Torque** 

**Buck-On Torques** 

Yield Torque

Minimum

Maximum

100%

641 x 1000 lbs

92 °/100 ft

11110 psi

#### Special Data Sheet TH DS-20.0359 12 August 2020 Rev 00

32000 ft-lbs

38000 ft-lbs

21600 ft-lbs

23100 ft-lbs

Nominal OD	5.500 in.	Wall Thickness	0.361 in.	Grade	P110-CY
Min Wall Thickness	87.5%	Туре	CASING	Connection OD Option	MATCHED STRENGTH
Pipe Body Data					
Geometry				Performance	
Nominal OD	5.500 in.	Nominal ID	4.778 in.	Body Yield Strength	641 x 1000 lbs
Nominal Weight	20.00 lbs/ft	Wall Thickness	0.361 in.	Internal Yield	12640 psi
Standard Drift Diameter	4.653 in.	Plain End Weight	19.83 lbs/ft	SMYS	110000 psi
Special Drift Diameter	N/A	OD Tolerance	API	Collapse Pressure	11110 psi
Connection Data					
Geometry		Performance		Make-up Torques	
Matched Strength OD	6.050 in.	Tension Efficiency	100%	Minimum	17000 ft-lbs
Make-up Loss	3.775 in.	Joint Yield Strength	641 x 1000 lbs	Optimum	18000 ft-lbs
Threads per in.	3.40	Internal Yield	12640 psi	Maximum	21600 ft-lbs

Notes

**Connection OD Option** 

**Coupling Length** 

\*If you need to use torque values that are higher than the maximum indicated, please contact a local Tenaris technical sales representative

MATCHED STRENGTH Compression Efficiency

7.714 in. Compression Strength

Bending

Collapse

District I 1625 N. French Dr., Hobbs, NM 88240 Phone:(575) 393-6161 Fax:(575) 393-0720 District II

811 S. First St., Artesia, NM 88210 Phone:(575) 748-1283 Fax:(575) 748-9720

District III

Phone:(505) 334-6178 Fax:(505) 334-6170

District IV

1220 S. St Francis Dr., Santa Fe, NM 87505 Phone:(505) 476-3470 Fax:(505) 476-3462

### **State of New Mexico Energy, Minerals and Natural Resources Oil Conservation Division** 1220 S. St Francis Dr. Santa Fe, NM 87505

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Action 386140

CONDITIONS

Operator:	OGRID:	
OXY USA INC	16696	
P.O. Box 4294	Action Number:	
Houston, TX 772104294	386140	
	Action Type:	
	[C-101] BLM - Federal/Indian Land Lease (Form 3160-3)	

#### CONDITIONS

Created By	Condition	Condition Date
ward.rikala	Notify OCD 24 hours prior to casing & cement	9/30/2024
ward.rikala	Will require a File As Drilled C-102 and a Directional Survey with the C-104	9/30/2024
ward.rikala	Once the well is spud, to prevent ground water contamination through whole or partial conduits from the surface, the operator shall drill without interruption through the fresh water zone or zones and shall immediately set in cement the water protection string	9/30/2024
ward.rikala	Cement is required to circulate on both surface and intermediate1 strings of casing	9/30/2024
ward.rikala	If cement does not circulate on any string, a CBL is required for that string of casing	9/30/2024
ward.rikala	Oil base muds are not to be used until fresh water zones are cased and cemented providing isolation from the oil or diesel. This includes synthetic oils. Oil based mud, drilling fluids and solids must be contained in a steel closed loop system	9/30/2024